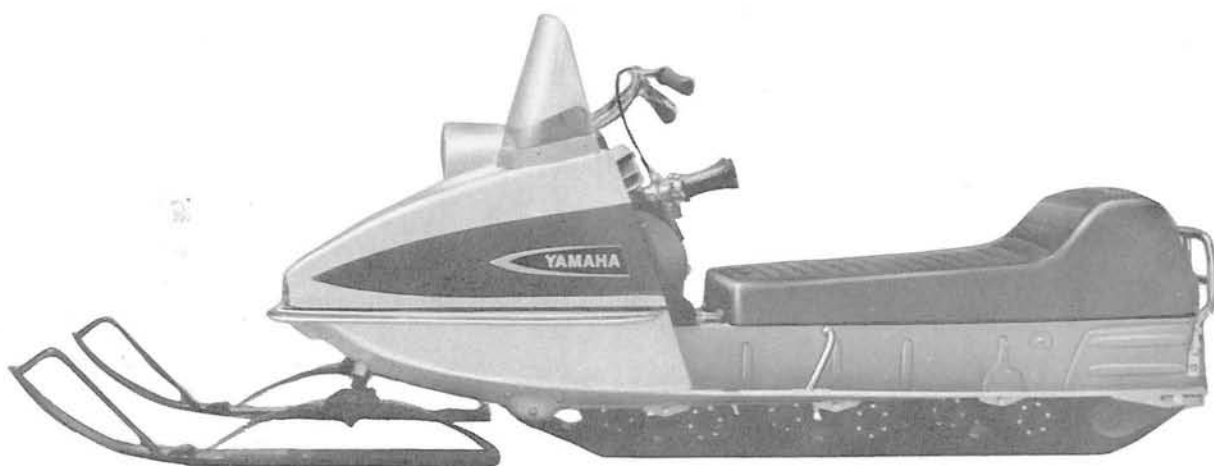


YAMAHA SNOWMOBILE

SS-338/SS-396



SPECIFICATION

ENGINE	Air-cooled 5 port-2cycle-parallel twin cylinders	
	SS-338	SS-396
Bore & Stroke	2.36 ''x 2.34 ''	2.56 ''x 2.34 ''
Displacement	20.6 cu.in.	24.1 cu.in.
Max.Horsepower	32 B.H.P/6,000r.p.m	36 B.H.P/6,000r.p.m

DRIVE SYSTEM

Intial Drive	Automatic Clutch/Transmission W/V Belt
Secondary Drive	Duplex Roller Chain Enclosed in oil bath
Final Drive	Molded, Steel Reinforced, Rubber Track
Drive Track	15 '' x 50 '' Ground Coverage (5.20sp.ft. 750sp.in.)
Suspension	Torsion Spring Bogie Wheels

DIMENSIONS

Weight	Approximately 320 lbs
Length (W/Skis & Bumper)	98 3/4 ''
Width	32 ''
Height (W/O Windshield)	38 ''
Starting	Automatic Rewind
Lighting	High/Low Beam Headlight, 12V 35/35W High Visibility Taillight, 12V 6W
Fuel & Lubrication	3.0 gal. Gas Tank (straight gasoline) Yamaha's Exclusive Autolube Oil Injection.
Brake	Caliper Type Disc Brake

Instructions on Parts List

YAMAHA SS-338/SS-396

1. DIMENSIONS: All dimensions are given in millimeters with the exception of steel balls which are given in inches.
2. KEY TO SYMBOLS:
 - R.H. Right hand side (Viewed from the rider's seat facing forward)
 - L.H. Left hand side (Viewed from the rider's seat facing forward)
 - S.R. Suggested retail price
 - UR Use size (thickness) and/or numbers as required
 - ☆ Government inspected parts
 - △ Not supplied as a single part
 - T Number of teeth in a gear
 - V Voltage for light bulbs
 - W Wattage for light bulbs
 - S "S" type oil seal
 - SD "SD" type oil seal
 - SO "SO" type oil seal
 - SW "SW" type oil seal
3. COMPONENT PARTS: Component parts of an assembly are preceded by a dot (.) as follows:

STARTER ASS'Y

- . CASE, starter)
- . DRUM, sheave) Component parts
- . SPRING, starter)

Component parts which are mounted on either side of the m/c. are listed in the sequence:

- 5a).- Parts to be mounted on "LEFT SIDE" are listed first.-
- 5b).- Parts to be mounted on "RIGHT SIDE" are listed second.-
- 5c).- Parts which can be mounted on "EITHER SIDE" are listed next to the parts.-

You are requested to be very careful, when ordering, not to make a mistake in stating the part numbers, since only a single wrong figure will entirely change the contents and will cause you to receive quite a different part.

We believe that this introduction will prove a great help to you, but if you have any ambiguous point, please do not hesitate to contact us.

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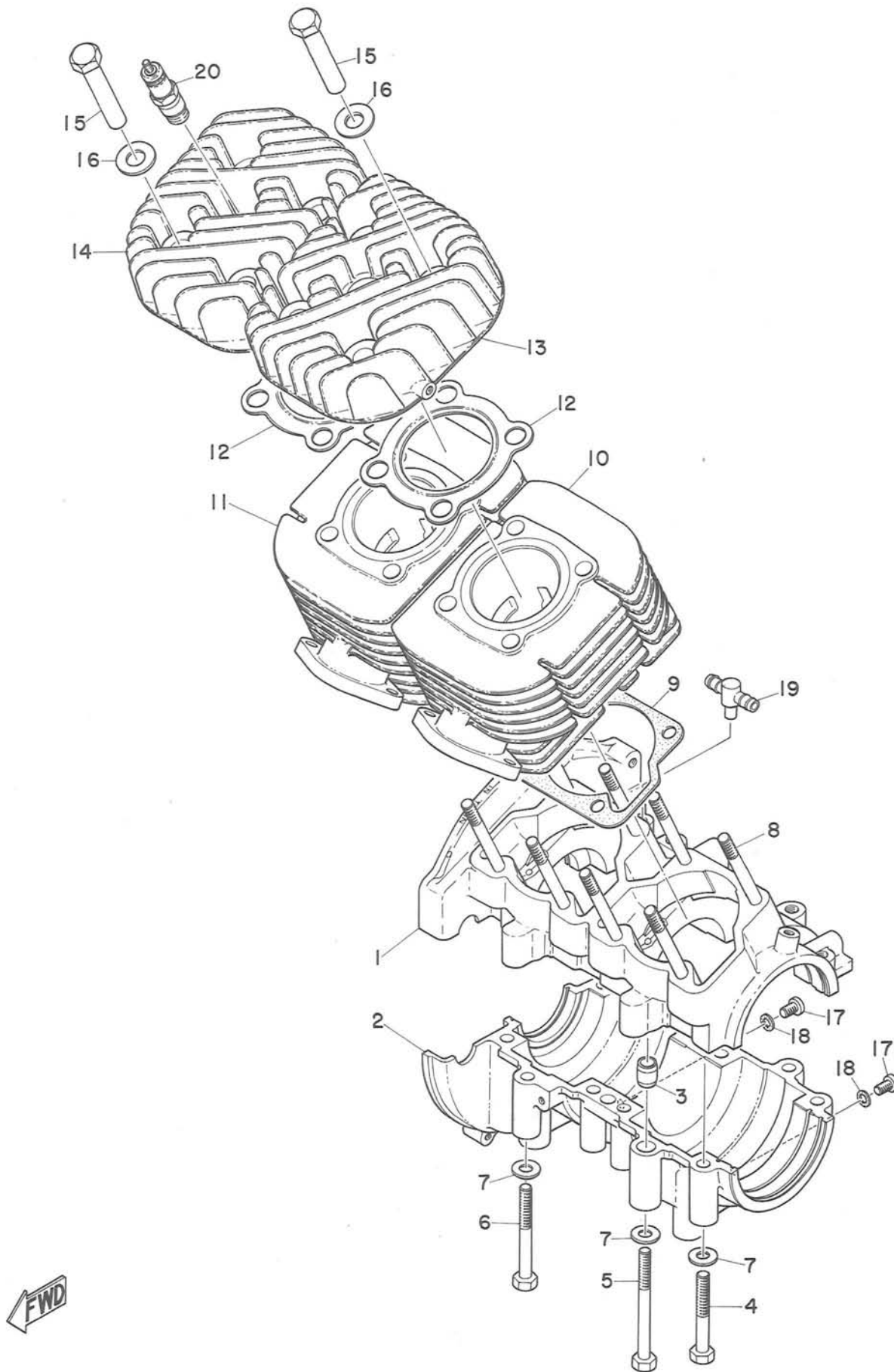
ENGINE



ENGINE



Fig. 1 CRANKCASE

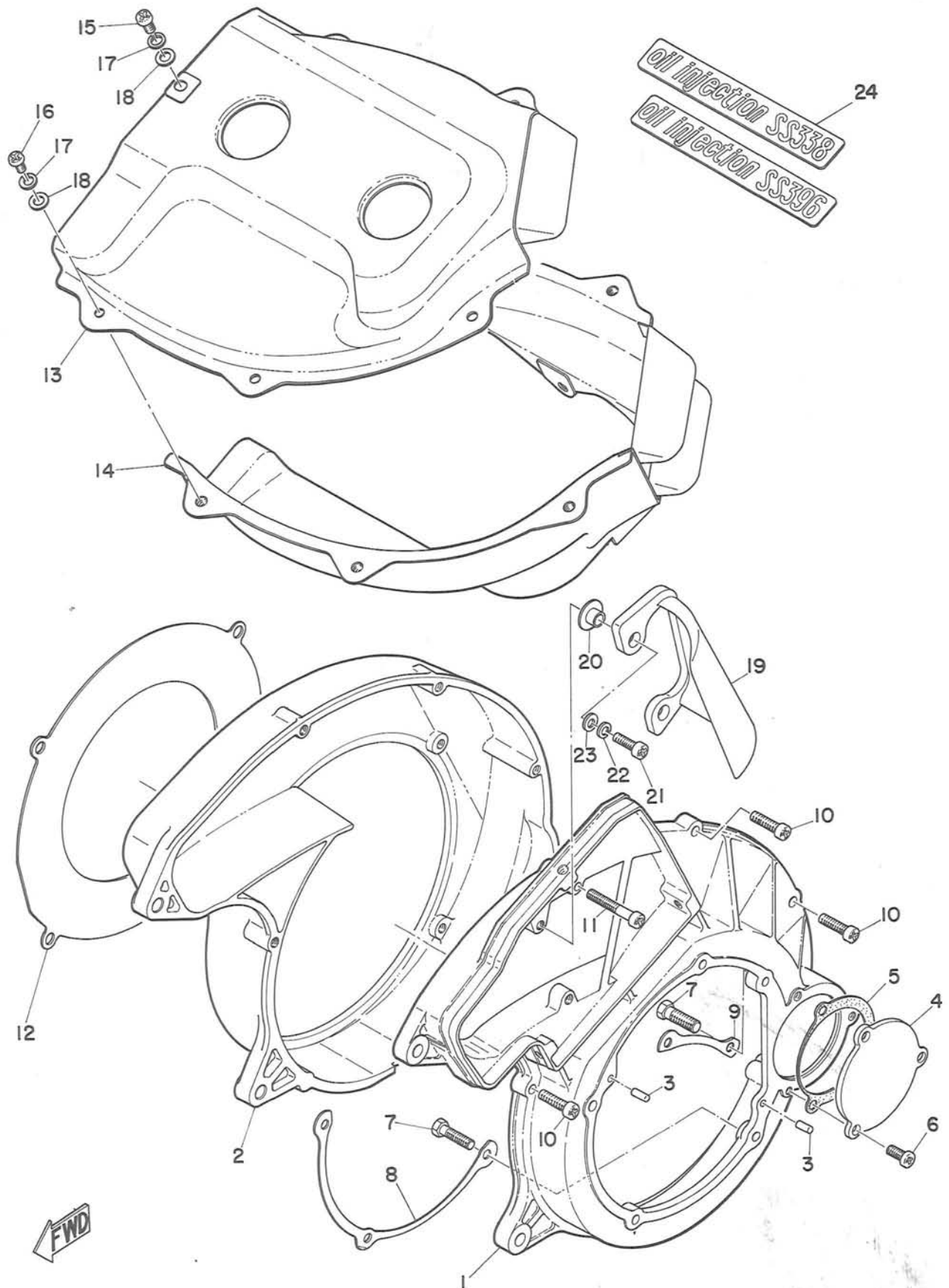


FWD

CRANKCASE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
1- 0-1	807-15100-00	CRANK CASE ASS'Y		1	1		
1- 1	807-15111-00	. CASE, crank (1)		1	1		△
1- 2	807-15121-00	. CASE, crank (2)		1	1		△
1- 3	91810-08016	PIN, dowel (A)	9.8-12-16	2	2		
1- 4	97101-08060	BOLT	(ISO)	8	8		
1- 5	97101-08070	BOLT	(ISO)	2	2		
1- 6	97101-08085	BOLT	(ISO)	2	2		
1- 7	92901-08200	WASHER, plain		12	12		
1- 8	248-11361-00	BOLT, cylinder holding		8	8		
1- 9	807-11351-00	GASKET, cylinder		2	2		
1-10	806-11311-70	CYLINDER (L.H)		1			
	809-11311-00	CYLINDER (L.H)			1		
1-11	806-11321-70	CYLINDER (R.H)		1			
	809-11321-00	CYLINDER (R.H)			1		
1-12	806-11181-00	GASKET, cylinder head		2	2		
1-13	806-11111-70	HEAD, cylinder (L.H)		1			
	809-11111-00	HEAD, cylinder (L.H)			1		
1-14	806-11121-70	HEAD, cylinder (R.H)		1			
	809-11121-00	HEAD, cylinder (R.H)			1		
1-15	807-11171-00	NUT, cylinder holding		8	8		
1-16	92901-12200	WASHER, plain		8	8		
1-17	92501-06010	SCREW, pan head		2	2		
1-18	137-15384-00	GASKET, screw		2	2		
1-19	807-24461-00	PIPE, joint		1	1		
1-20	94700-00017	PLUG, spark	B-10EN	2	2		

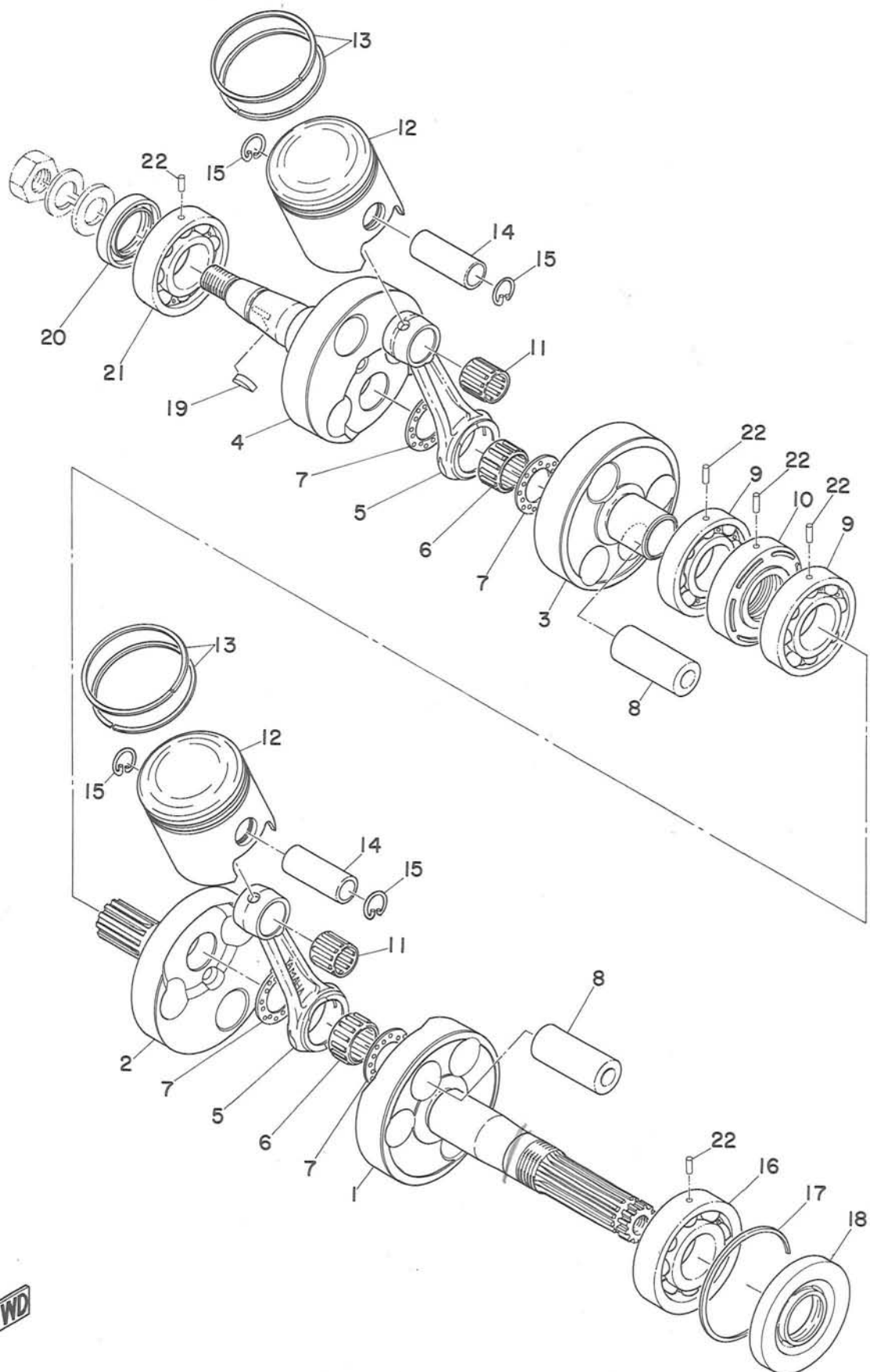
Fig. 2 FAN CASE & AIR SHROUD



FAN CASE & AIR SHROUD

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
2- 1	806-12621-00	CASE, fan (1)	(ISO)	1	1		
2- 2	806-12622-00	CASE, fan (2)		1	1		
2- 3	93604-14012	PIN, dowel (B)	4-13.8	2	2		
2- 4	807-12633-00	PLATE		1	1		
2- 5	807-12663-00	GASKET		1	1		
2- 6	98901-05015	SCREW, bind	(ISO)	3	3		
2- 7	807-12623-00	BOLT		5	5		
2- 8	807-12624-00	WASHER, lock (1)		1	1		
2- 9	807-12625-00	WASHER, lock (2)		1	1		
2-10	92501-06025	SCREW, pan head		4	4		
2-11	92501-06040	SCREW, pan head		1	1		
2-12	807-12631-00	DEFLECTOR		1	1		
2-13	807-12651-00	AIR SHROUD, cylinder (1)		1	1		
2-14	807-12652-00	AIR SHROUD, cylinder (2)		1	1		
2-15	92501-06012	SCREW, pan head		5	5		
2-16	92501-06010	SCREW, pan head		7	7		
2-17	92901-06100	WASHER, spring		12	12		
2-18	92901-06200	WASHER, plain		12	12		
2-19	807-12632-00	DEFLECTOR (2)		1	1		
2-20	807-12665-00	COLLAR (2)		2	2		
2-21	92501-06020	SCREW, pan head		2	2		
2-22	92901-06100	WASHER, spring		2	2		
2-23	807-12664-00	WASHER	6.5-20-0.8	2	2		
2-24	806-77351-70	EMBLEM		1			
	809-77351-00	EMBLEM			1		

Fig. 3 CRANK & PISTON

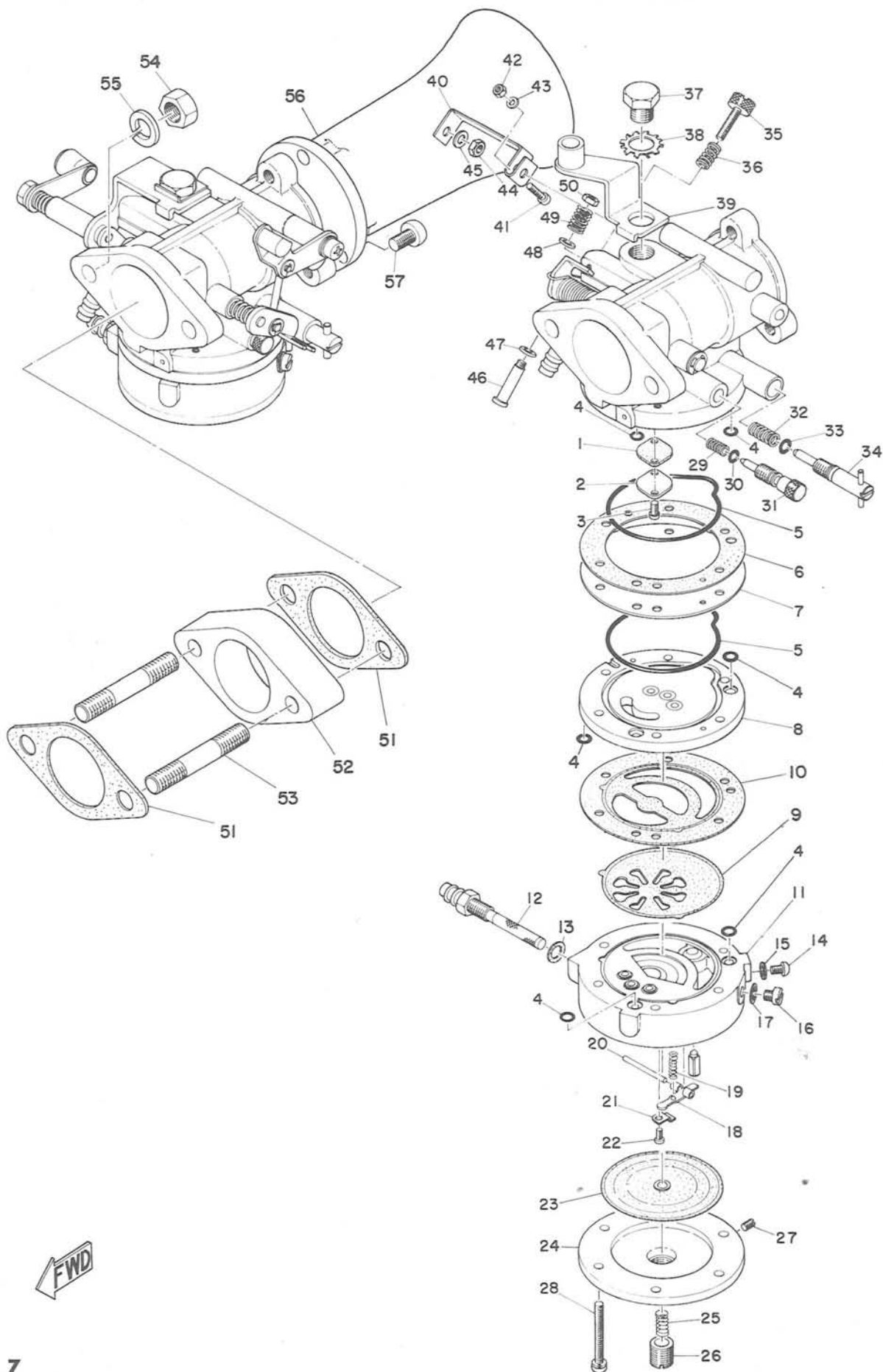


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CRANK & PISTON

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
3- 0-1	807-11400-00	CRANK ASS'Y		1	1		
3- 1	807-11412-00	. CRANK (1) (L.H)		1	1		
3- 2	807-11422-00	. CRANK (1) (R.H)		1	1		
3- 3	807-11432-00	. CRANK (2) (L.H)		1	1		
3- 4	807-11442-00	. CRANK (2) (R.H)		1	1		
3- 5	235-11651-00	. ROD, connecting		2	2		
3- 6	93310-42434	. BEARING, con-rod big end	24-31-7	2	2		
3- 7	152-11685-00	. WASHER, crank pin	24.2-38-1	4	4		
3- 8	168-11681-00	. PIN, crank		2	2		
3- 9	93306-20602	. BEARING	6206C3	2	2		
3-10	168-11515-00	. SEAL, labyrinth		1	1		
3-11	93310-21824	BEARING, con-rod small end	18-22-22	2	2		
3-12	806-11631-70-96	PISTON (0.96)		U.R. 2			
	806-11631-70-97	PISTON (0.97)					
	806-11631-70-98	PISTON (0.98)					
	809-11631-00-96	PISTON (0.96)			U.R. 2		
	809-11631-00-97	PISTON (0.97)					
	809-11631-00-98	PISTON (0.98)					
3-13	806-11611-00	RING, piston		2			
	807-11611-00	RING, piston			2		
3-14	168-11633-00	PIN, piston		2	2		
3-15	604-11634-00	CLIP, piston pin		4	4		
3-16	93306-30603	BEARING	6306C3	1	1		
3-17	93440-78011	CIRCLIP		1	1		
3-18	93103-32054	OIL SEAL	SW-32-78-10	1	1		
3-19	214-11545-00	KEY, woodruff		1	1		
3-20	93103-32055	OIL SEAL	SW-32-48-10	1	1		
3-21	93306-20602	BEARING	6206C3	1	1		
3-22	93604-12037	PIN, dowel	4-12	5	5		

Fig. 4 CARBURETOR

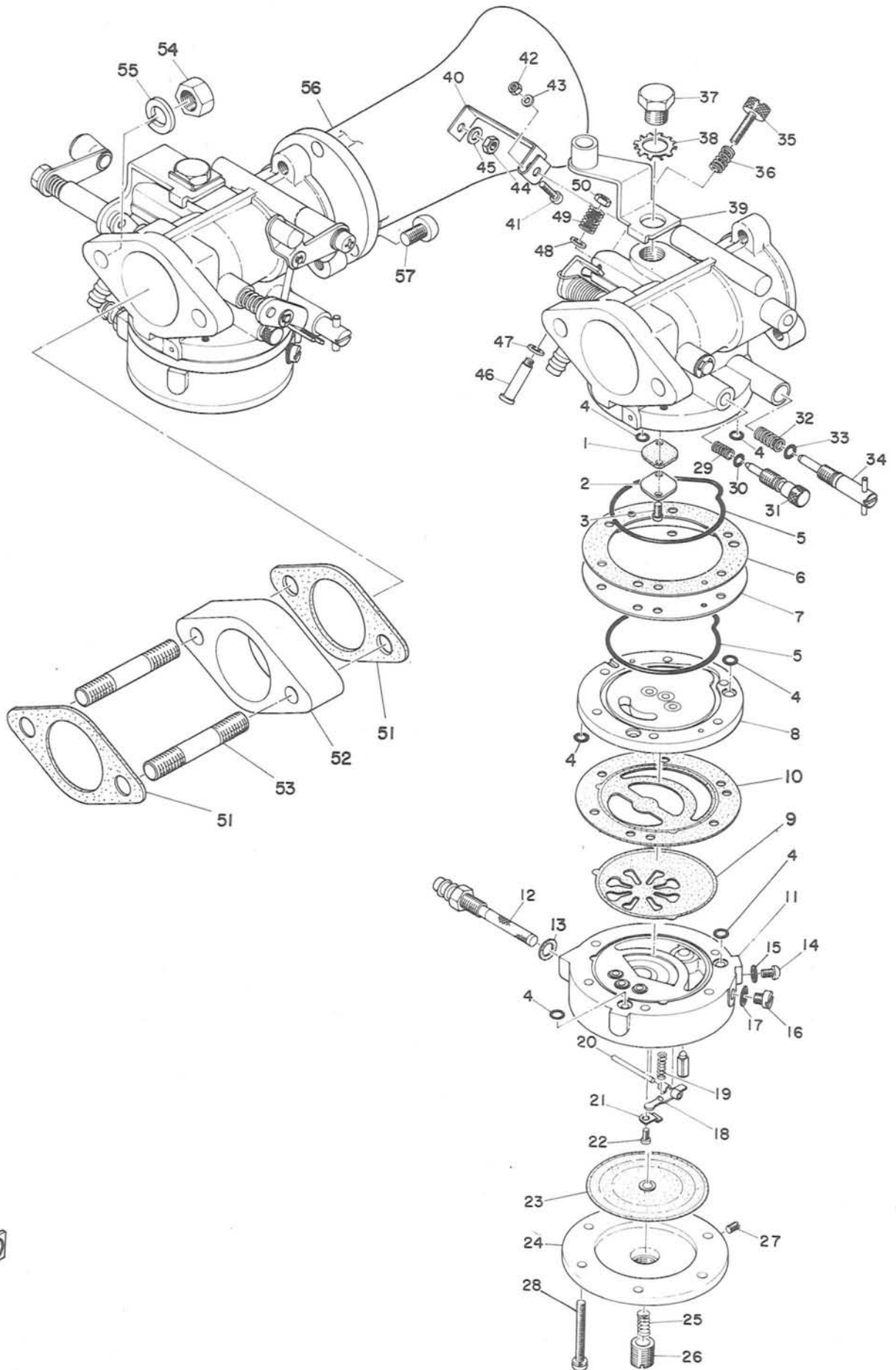


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CARBURETOR

Ref No.	Parts No.	Parts Name	Description	Q'ty		S.R	Remarks
				SS-338	SS-396		
4- 0-1	809-14501-00	CARBURETOR ASS'Y (L.H)	(ISO)	1	1		
4- 0-2	809-14502-00	CARBURETOR ASS'Y (R.H)	(ISO)	1	1		
4- 1	806-14537-00	. GASKET		2	2		
4- 2	806-14527-00	. PLATE		2	2		
4- 3	98501-04015	. SCREW, pan head	(ISO)	4	4		
4- 4	806-14561-00	. O-RING		12	12		
4- 5	806-14562-00	. O-RING		4	4		
4- 6	806-14536-00	. GASKET		2	2		
4- 7	806-14541-00	. DIAPHRAGM, pump		2	2		
4- 8	806-14542-00	. BODY, pump (1)		2	2		
4- 9	806-14552-00	. VALVE, check		2	2		
4-10	806-14553-00	. GASKET		2	2		
4-11	806-14543-00	. BODY, pump (2)	(ISO)	2	2		
4-12	806-14568-00	. JOINT		2	2		
4-13	806-14558-00	. WASHER		2	2		
4-14	98501-04005	. SCREW, pan head	(ISO)	4	4		
4-15	806-14559-00	. WASHER		4	4		
4-16	806-14567-00	. SCREW		2	2		
4-17	806-14557-00	. WASHER		2	2		
4-18	806-14547-00	. ARM, float		2	2		
4-19	806-14556-00	. SPRING		2	2		
4-20	806-14548-00	. PIN, arm		2	2		
4-21	806-14549-00	. PLATE, pin set		2	2		
4-22	98501-03005	. SCREW, pan head	(ISO)	2	2		
4-23	806-14545-00	. DIAPHRAGM		2	2		
4-24	806-14544-00	. BODY, pump (3)		2	2		
4-25	806-14555-00	. SPRING		2	2		
4-26	806-14565-00	. SCREW		2	2		
4-27	806-14566-00	. SCREW, stop		2	2		
4-28	806-14592-00	. SCREW, pan head	(ISO)	12	12		
4-29	806-14531-00	. SPRING, adjust screw		2	2		
4-30	806-14563-00	. O-RING		2	2		
4-31	806-14522-00	. SCREW, adjust		2	2		
4-32	806-14533-00	. SPRING, adjust screw		2	2		
4-33	806-14564-00	. O-RING		2	2		
4-34	806-14521-00	. SCREW, adjust		2	2		
4-35	806-14523-00	. SCREW, stop		1	1		

Fig. 4 CARBURETOR

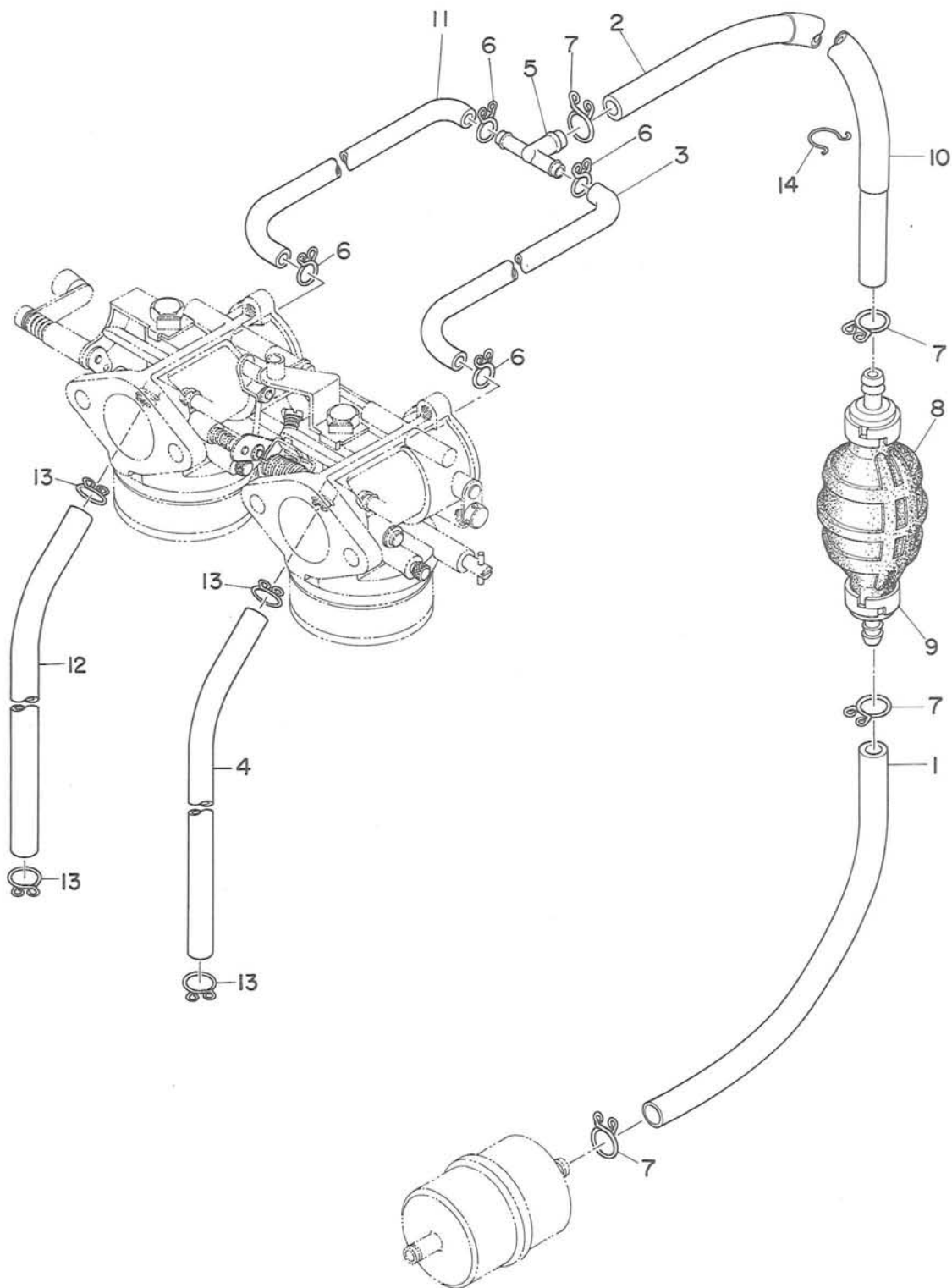


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CARBURETOR

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
4-36	806-14533-00	. SPRING, adjust screw		1	1		
4-37	97201-08010	. BOLT	(ISO)	2	2		
4-38	92901-08400	. WASHER, tooth		2	2		
4-39	806-14571-00	. BRACKET, throttle		1	1		
4-40	806-14588-00	. CONNECTOR		1	1		
4-41	98301-04015	. SCREW, cylinder head	(ISO)	1	1		
4-42	806-14595-00	. NUT		1	1		
4-43	92901-04200	. WASHER, plain		1	1		
4-44	98801-05200	. NUT	(ISO)	1	1		
4-45	806-14598-00	. WASHER, lock		1	1		
4-46	806-14591-00	. SCREW, stop		1	1		
4-47	806-14596-00	. WASHER		1	1		
4-48	806-14597-00	. WASHER		1	1		
4-49	806-14579-00	. SPRING		1	1		
4-50	806-14594-00	. NUT		1	1		
4-51	807-13556-00	GASKET		4	4		
4-52	807-13555-00	JOINT		2	2		
4-53	807-13558-00	STUD	(ISO)	4	4		
4-54	98801-08300	NUT		4	4		
4-55	92901-08100	WASHER, spring		4	4		
4-56	809-14479-00	FUNNEL		2	2		
4-57	92501-06015	SCREW, pan head		6	6		

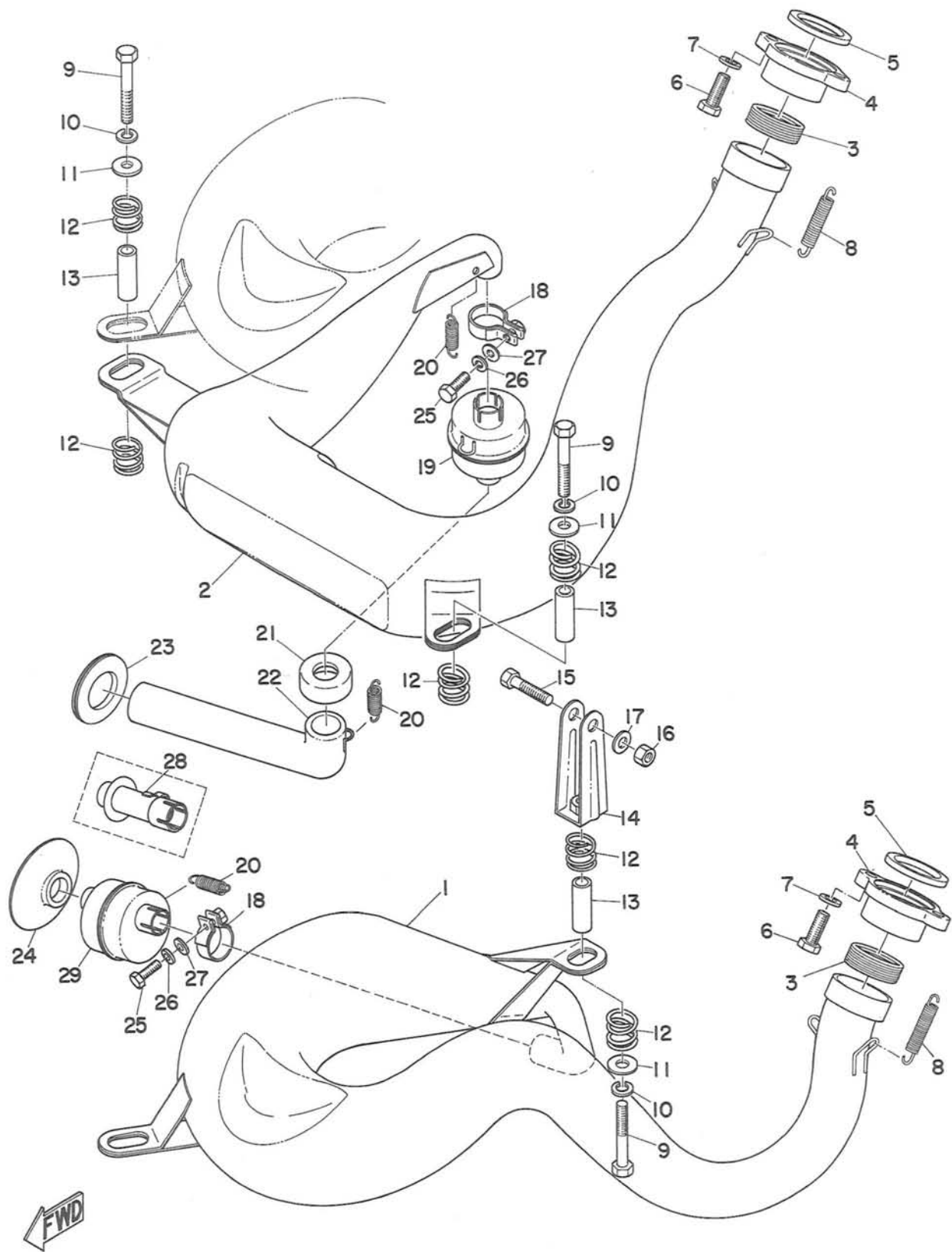
Fig. 5 PIPING



PIPING

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
5- 1	809-24314-00	PIPE (4)		1	1		
5- 2	809-24312-00	PIPE (2)		1	1		
5- 3	807-24313-00	PIPE (3)		1	1		
5- 4	807-24316-00	PIPE (6)		1	1		
5- 5	807-24376-00	JOINT, pipe		1	1		
5- 6	806-24359-00	CLIP, pipe (4)		4	4		
5- 7	143-24356-00	CLIP, pipe		4	4		
5- 8	803-24360-00	PRIMER PUMP ASS'Y		1	1		
5- 9	601-24353-00	BAND, fuel pipe (3)		2	2		
5-10	806-24322-00	PROTECTOR, pipe		1	1		
5-11	807-24317-00	PIPE (7)		1	1		
5-12	807-24315-00	PIPE (5)		1	1		
5-13	807-24356-00	CLIP, pipe (1)		4	4		
5-14	806-24398-00	BAND		1	1		

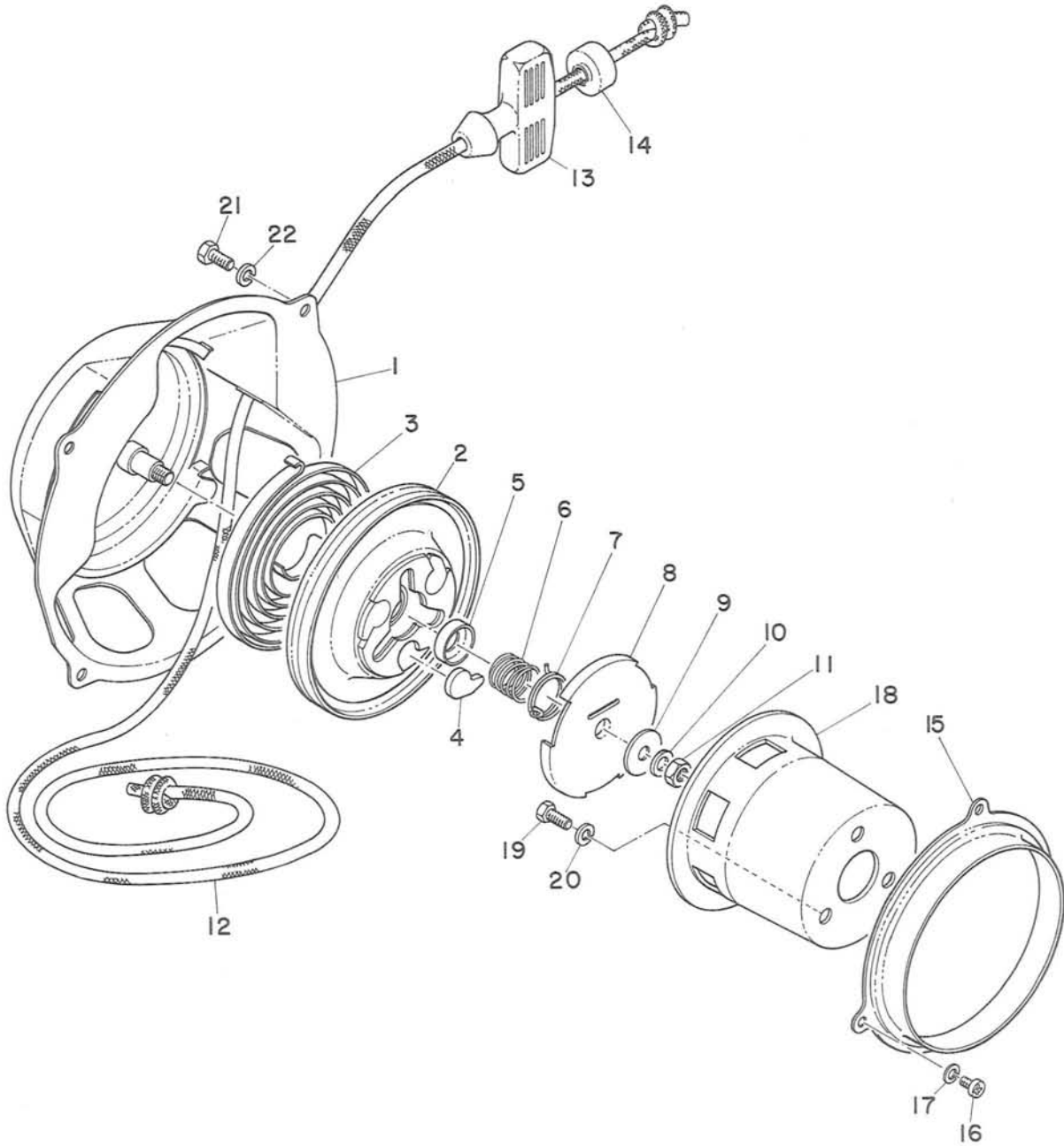
Fig. 6 EXHAUST



EXHAUST

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
6- 1	809-14610-00	EXHAUST PIPE ASS'Y (1)		1	1		
6- 2	809-14620-00	EXHAUST PIPE ASS'Y (2)		1	1		
6- 3	802-14623-00	GASKET		2	2		
6- 4	802-14612-00	NUT, ring		2	2		
6- 5	802-14613-00	GASKET		2	2		
6- 6	97201-08025	BOLT	(ISO)	4	4		
6- 7	92901-08100	WASHER, spring		4	4		
6- 8	802-14683-00	SPRING, hook		4	4		
6- 9	97201-08060	BOLT	(ISO)	3	3		
6-10	92901-08100	WASHER, spring		3	3		
6-11	156-24186-00	WASHER, special		3	3		
6-12	802-14773-00	SPRING, muffler		6	6		
6-13	802-14638-00	COLLAR		3	3		
6-14	809-14791-00	STAY, muffler (3)		1	1		
6-15	97201-08040	BOLT	(ISO)	1	1		
6-16	98801-08200	NUT	(ISO)	1	1		
6-17	92901-08100	WASHER, spring		1	1		
6-18	809-14715-00	BAND, muffler		2	2		
6-19	809-14753-00	SILENCER		3	3		
6-20	214-14683-01	SPRING, hook		3	3		
6-21	809-14737-00	DAMPER, muffler		1	1		
6-22	809-14746-00	PIPE, muffler teal		1	1		
6-23	809-14728-00	PROTECTOR, muffler (2)		1	1		
6-24	809-14718-00	PROTECTOR, muffler (1)		1	1		
6-25	91101-06020	BOLT		2	2		
6-26	92901-06100	WASHER, spring		2	2		
6-27	92901-06200	WASHER, plain		2	2		
6-28	809-14784-00	PIPE, tail		2	2		

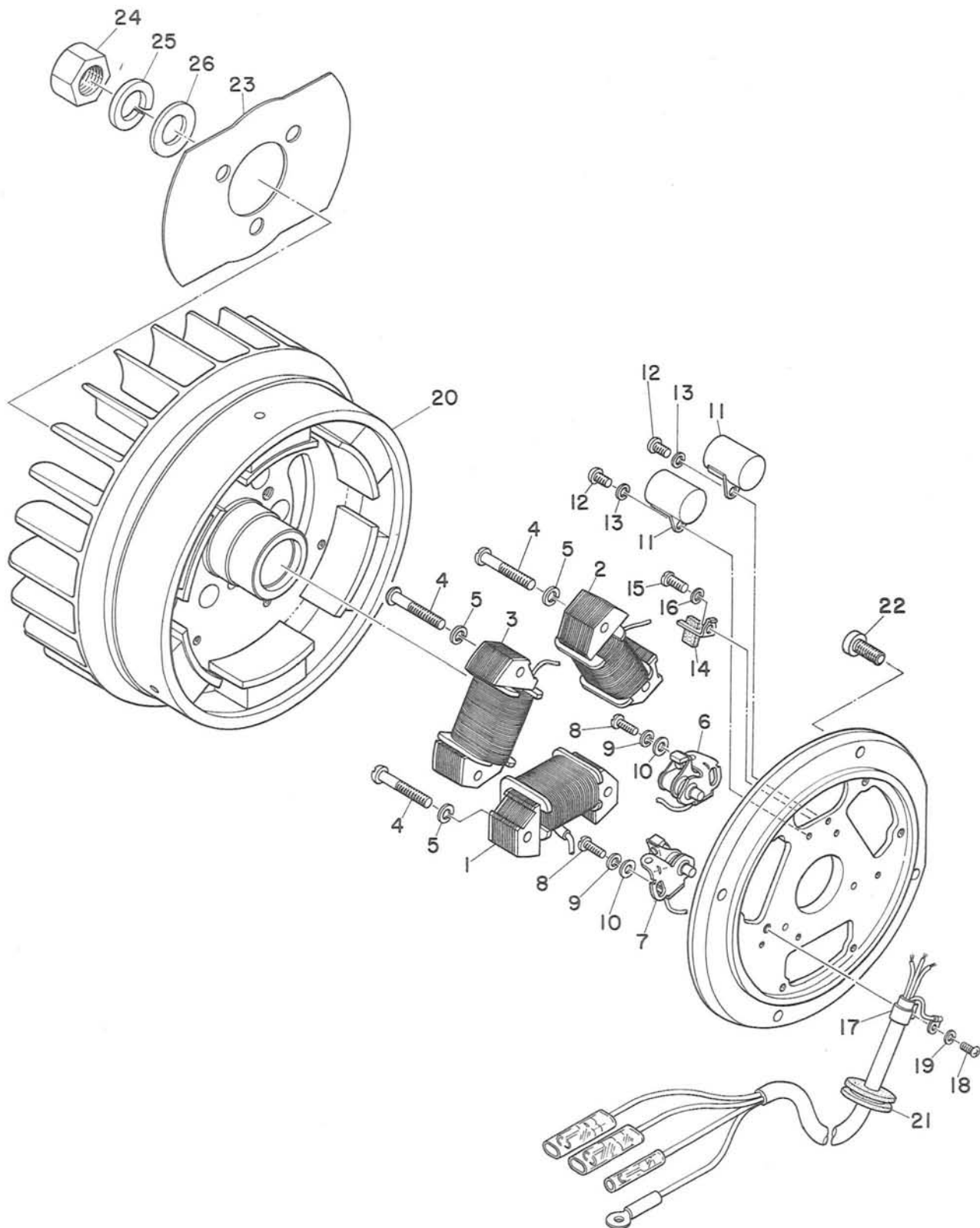
Fig. 7 STARTER



STARTER

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
7- 0-1	807-15710-00	STARTER ASS'Y	(ISO)	1	1		
7- 1	807-15711-00	. CASE, starter	(ISO)	1	1		△
7- 2	807-15714-00	. DRUM, sheave		1	1		
7- 3	802-15713-00	. SPRING, starter		1	1		
7- 4	807-15741-00	. PAWL, drive		3	3		
7- 5	807-15719-00	. WASHER, thrust		1	1		
7- 6	802-15715-00	. SPRING, drive plate		1	1		
7- 7	619-15734-00	. SPRING, return		1	1		
7- 8	802-15716-00	. PLATE, drive		1	1		
7- 9	807-15726-00	. WASHER, flat		1	1		
7-10	92901-08100	. WASHER, spring		1	1		
7-11	98801-08300	. NUT	(ISO)	1	1		
7-12	807-15751-00	. ROPE		1	1		
7-13	807-15755-00	. HANDLE, starter		1	1		
7-14	619-15756-00	. CONNECTOR		1	1		
7-15	807-15782-00	. COVER, sheave		1	1		
7-16	98501-05008	. SCREW, pan head	(ISO)	3	3		
7-17	92901-05100	. WASHER, spring		3	3		
7-18	807-15723-00	. PULLEY, starter		1	1		
7-19	97201-08015	BOLT	(ISO)	3	3		
7-20	92901-08100	WASHER, spring		3	3		
7-21	91201-06015	BOLT		4	4		
7-22	92901-06100	WASHER, spring		4	4		

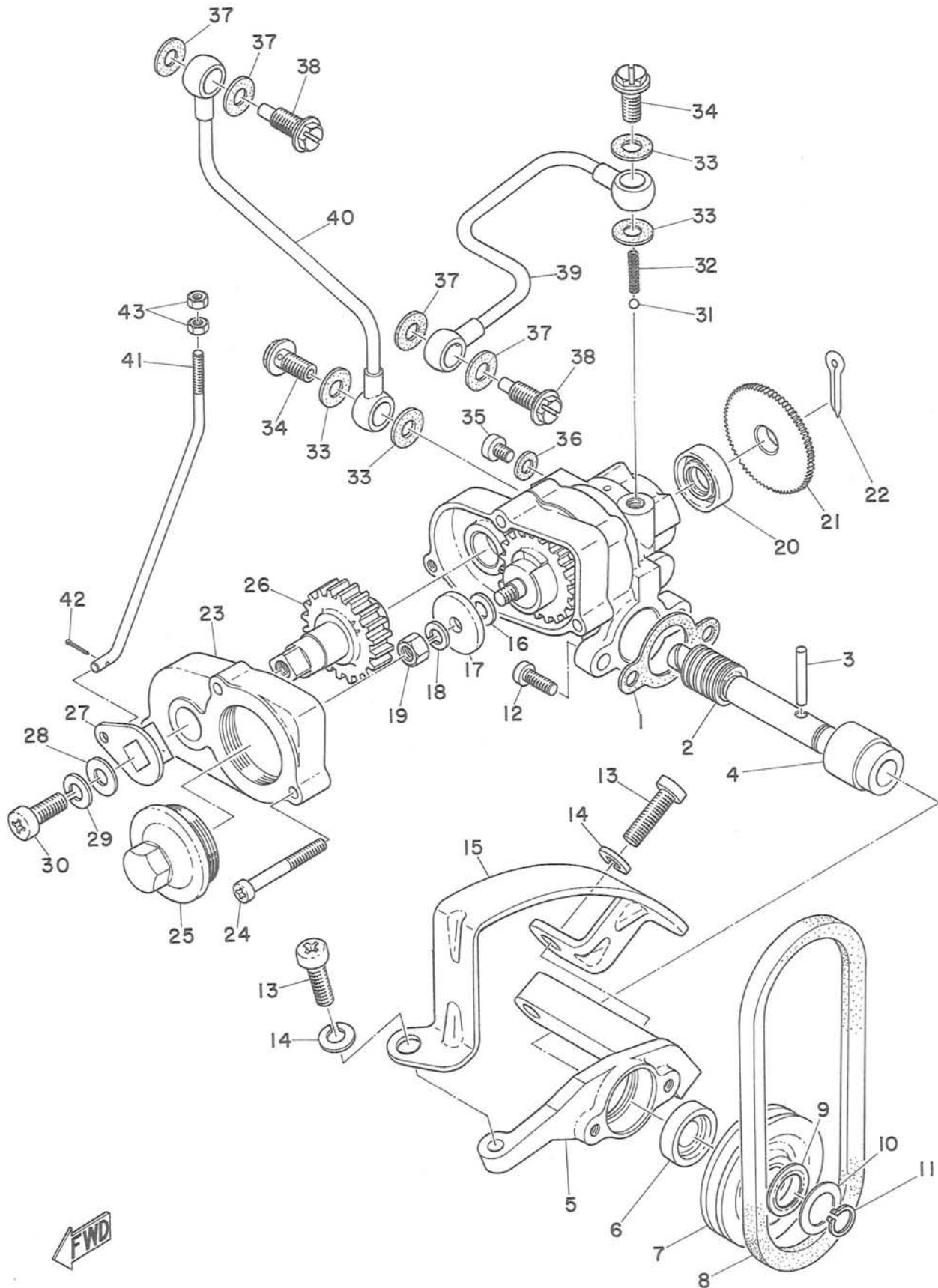
Fig. 8 FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
8-0-1	806-81300-20	FLYWHEEL MAGNETO ASS'Y	(ISO)	1	1		
8- 1	806-81311-20	. COIL, source (L.H)		1	1		
8- 2	806-81312-20	. COIL, source (R.H)		1	1		
8- 3	806-81313-20	. COIL, lighting		1	1		
8- 4	802-81345-20	. SCREW, pan head	5-25 (ISO)	6	6		
8- 5	92901-05100	. WASHER, spring		6	6		
8- 6	806-81321-20	. CONTACT BREAKER ASS'Y		1	1		
8- 7	806-81322-20	. CONTACT BREAKER ASS'Y	(L. H)	1	1		
8- 8	110-81347-20	. SCREW, pan head	(R. H) 4-12 (ISO)	2	2		
8- 9	92901-04100	. WASHER, spring		2	2		
8-10	92901-04200	. WASHER, plain		2	2		
8-11	802-81325-20	. CONDENSER		2	2		
8-12	110-81346-20	. SCREW, pan head	4-10 (ISO)	2	2		
8-13	92901-04100	. WASHER, spring		2	2		
8-14	120-81331-20	. LUBRICATOR		2	2		
8-15	110-81346-20	. SCREW, pan head	4-10 (ISO)	2	2		
8-16	92901-04100	. WASHER, spring		2	2		
8-17	104-81328-20	. CLAMP, lead		1	1		
8-18	165-81145-21	. SCREW, pan head	4-8 (ISO)	1	1		
8-19	92901-04100	. WASHER, spring		1	1		
8-20	806-81350-20	. ROTOR ASS'Y		1	1		
8-21	802-81329-00	. GROMMET, low-tension cord		1	1		
8-22	92502-06015	SCREW, pan head		4	4		
8-23	807-81362-00	COVER, hole		1	1		
8-24	168-11555-00	NUT, crank shaft		1	1		
8-25	92901-16100	WASHER, spring		1	1		
8-26	807-11557-00	WASHER		1	1		

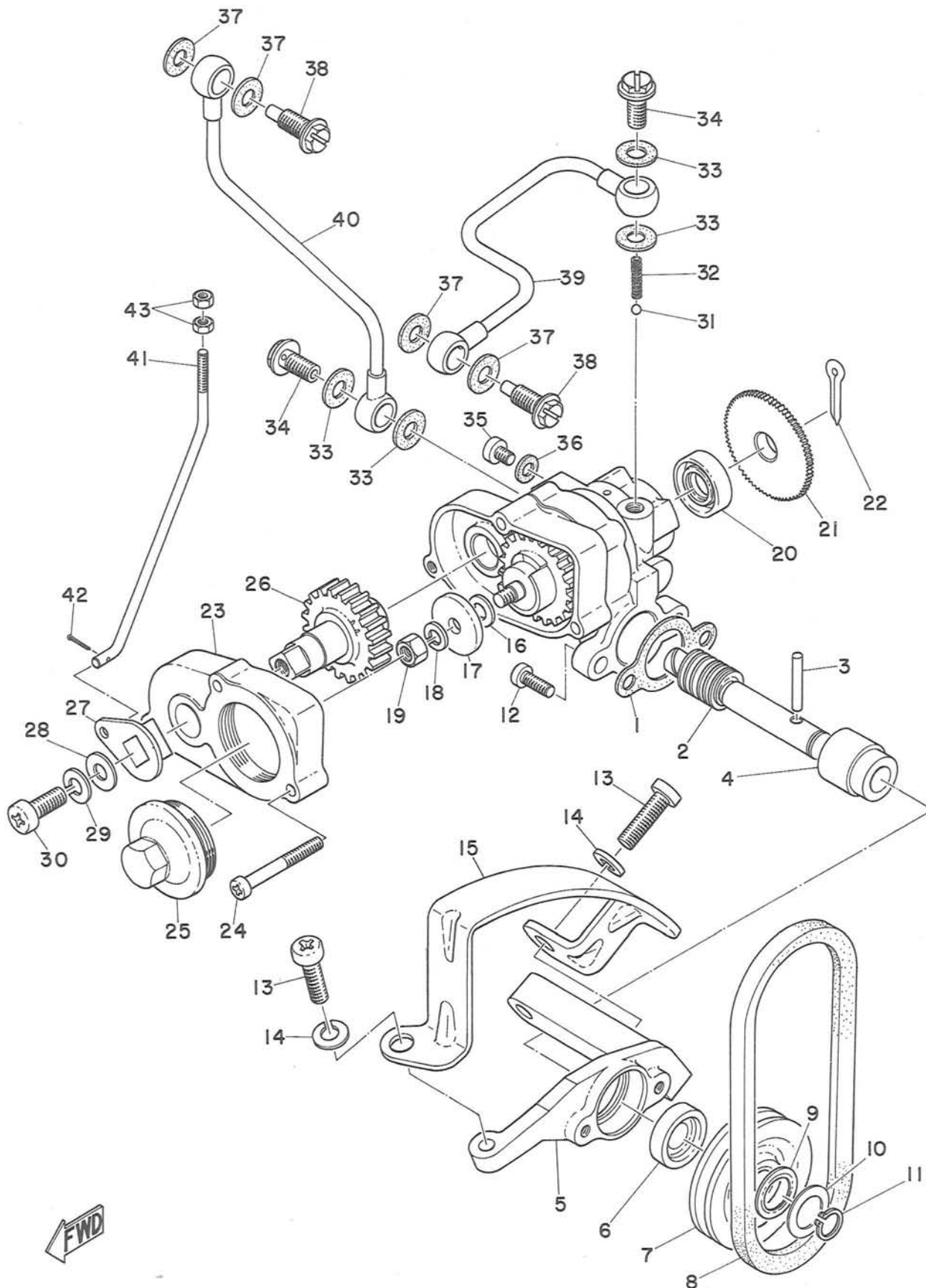
Fig. 9 OIL PUMP



OIL PUMP

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
9- 1	126-13116-00	GASKET, pump case		1	1		
9- 2	802-13175-00	SHAFT, worm		1	1		
9- 3	93603-22028	PIN, dowel	3-21,8	1	1		
9- 4	137-13176-00	METAL, worm shaft outer		1	1		
9- 5	807-13199-00	BRACKET, pump		1	1		
9- 6	93101-10002	OIL SEAL	S-10-22-7	1	1		
9- 7	807-13178-00	PULLEY, pump drive		1	1		
9- 8	802-13189-00	BELT		1	1		
9- 9	137-13129-00	WASHER, wave		1	1		
9-10	137-13148-00	PLATE	10.2-16.5-0.3	1	1		
9-11	93410-10001	CIRCLIP		1	1		
9-12	98501-05015	SCREW, pan head	(ISO)	2	2		
9-13	92501-06020	SCREW, pan head		2	2		
9-14	92901-06100	WASHER, spring		2	2		
9-15	806-77323-00	PROTECTOR, drive		1	1		
9- 0-1	807-13101-01	OIL PUMP ASS'Y	(ISO)	1			
9- 0-2	809-13101-00	OIL PUMP ASS'Y	(ISO)		1		
9-16	137-13137-00	. SHIM, plunger	5.8-10-0.1	U.R	U.R		
9-17	137-13138-01	. PLATE, adjusting		1	1		
9-18	92901-05100	. WASHER, spring		1	1		
9-19	98801-05200	. NUT	(ISO)	1	1		
9-20	93101-10001	. OIL SEAL	S-10-21-5	1	1		
9-21	137-13128-00	. PLATE, starter		1	1		
9-22	91401-12018	. PIN, cotter		1	1		
9-23	807-13146-00	. COVER, adjust pulley		1	1		
9-24	98501-04035	. SCREW, pan head	(ISO)	2	2		
9-25	807-13143-00	. CAP, pump		1	1		
9-26	807-13154-00	. GEAR, pump control		1	1		
9-27	807-13156-00	. LEVER, pump control		1	1		
9-28	92901-06200	. WASHER, plain		1	1		
9-29	92901-06100	. WASHER, spring		1	1		
9-30	92501-06015	. SCREW, pan head		1	1		
9-31	93505-32002	. BALL	5/32"	2	2		
9-32	137-13169-00	. SPRING, check ball		2	2		
9-33	137-13167-00	. GASKET, banjo bolt (1)	6-13-0.5	4	4		
9-34	137-13165-00	. BOLT, banjo		2	2		
9-35	98501-04005	. SCREW, pan head	(ISO)	1	1		
9-36	137-13187-00	. GASKET, breather	4.2-8.5-0.5	1	1		

Fig. 9 OIL PUMP



FWD

OIL PUMP

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
9-37	137-13167-00	GASKET, banjo bolt (1)	6-13-0.5	4	4		
9-38	132-13166-00	BOLT, banjo (2)		2	2		
9-39	807-13161-00	PIPE, delivery (L.H)		1	1		
9-40	807-13171-00	PIPE, delivery (R.H)		1	1		
9-41	807-13157-00	ROD, pump control	(ISO)	1	1		
9-42	91401-12008	PIN, cotter		1	1		
9-43	98801-03200	NUT	(ISO)	2	2		

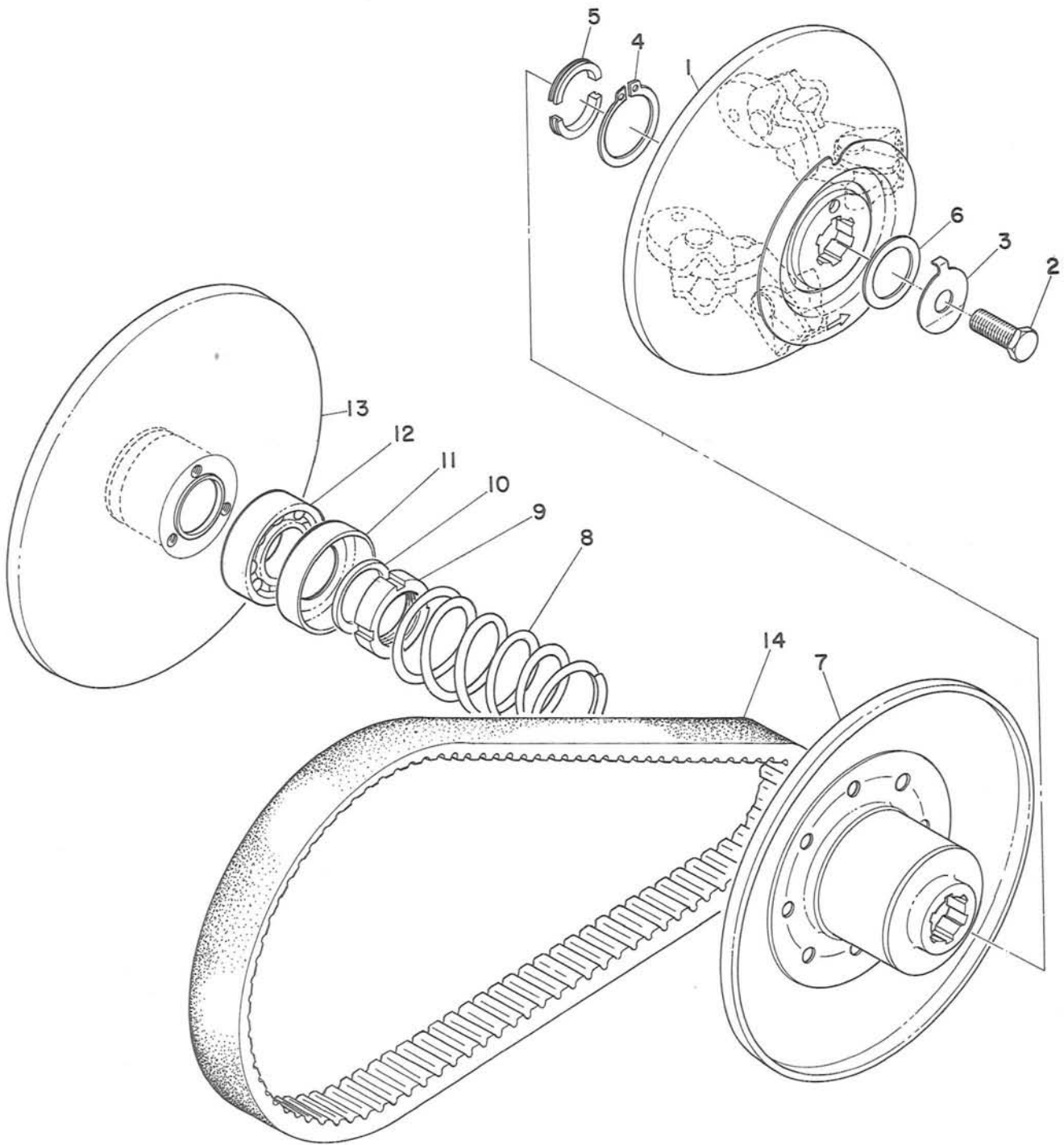
DRIVE



DRIVE



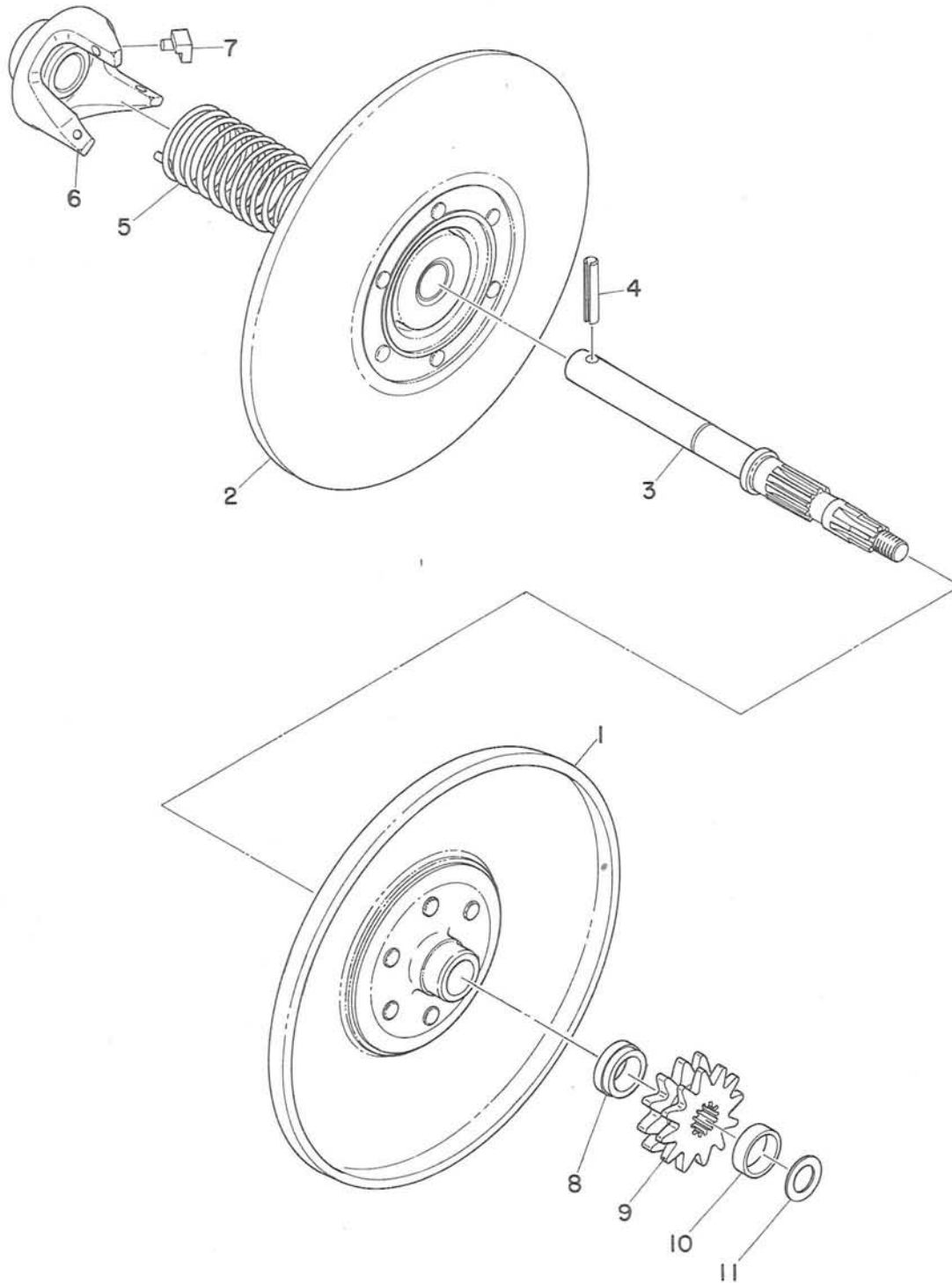
Fig. 10 PRIMARY SHEAVE



PRIMARY SHEAVE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
10- 1	806-17630-00	PRIMARY SHEAVE CAP COMP.		1	1		
10- 2	806-17647-00	BOLT		1	1		
10- 3	806-17646-00	WASHER, lock		1	1		
10- 4	93410-30012	CLIP		1	1		
10- 5	806-17645-00	COLLAR		2	2		
10- 6	802-47375-00	WASHER		1	1		
10- 7	806-17620-00	PRIMARY SLIDING SHEAVE		1	1		
10- 8	806-17643-00	SPRING, primary COMP.		1	1		
10- 9	806-17642-00	NUT, bearing		1	1		
10-10	806-17648-00	WASHER	28-36-2	1	1		
10-11	806-17644-00	SEAT, spring		1	1		
10-12	93306-20512	BEARING	6205	1	1		
10-13	806-17610-00	PRIMARY FIXED SHEAVE		1	1		
10-14	806-17641-00	V-BELT COMP.		1	1		

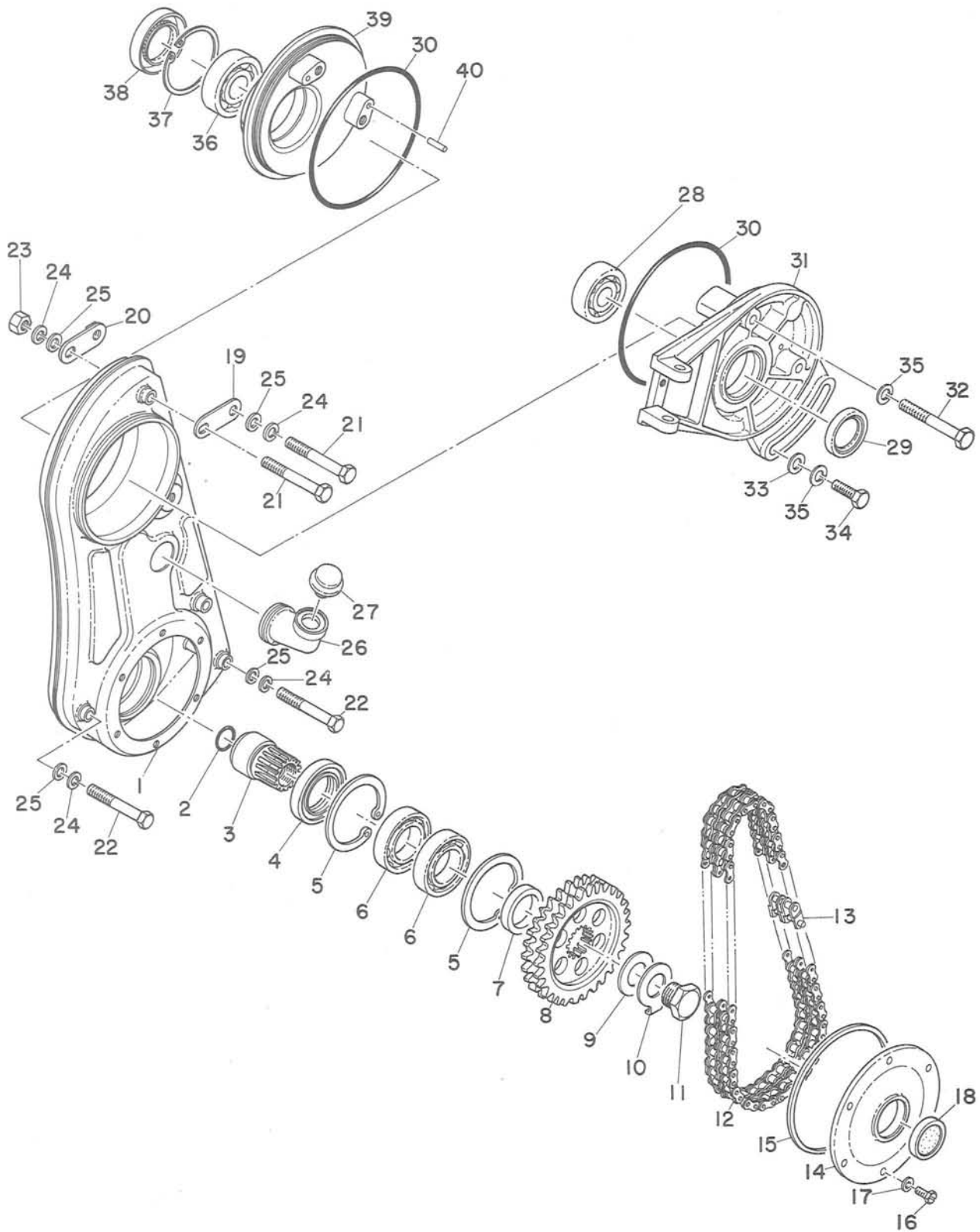
Fig. 11 SECONDARY SHEAVE



SECONDARY SHEAVE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
11- 1	806-17660-00	SECONDARY FIXED SHEAVE COMP.		1	1		
11- 2	806-17670-00	SECONDARY SLIDING SHEAVE COMP.		1	1		
11- 3	806-17681-00	SHAFT, secondary	(ISO)	1	1		
11- 4	91609-80040	PIN, spring		1	1		
11- 5	806-17683-00	SPRING, secondary		1	1		
11- 6	806-17684-00	SEAT, spring		1	1		
11- 7	801-17688-10	SHOE, lamp		3	3		
11- 8	802-17685-00	COLLAR, distance (1)		1	1		
11- 9	806-17682-30	SPROCKET, chain drive	13T	1	1		
11-10	802-17695-00	COLLAR, distance (3)		1	1		
11-11	150-17417-00-02	SHIM	17.2-25-0.2	U.R 1	U.R 1		
	150-17417-00-03	SHIM	17.2-25-0.3				
	150-17417-00-04	SHIM	17.2-25-0.4				
	150-17417-00-05	SHIM	17.2-25-0.5				
	150-17417-00-06	SHIM	17.2-25-0.6				
	150-17417-00-07	SHIM	17.2-25-0.7				

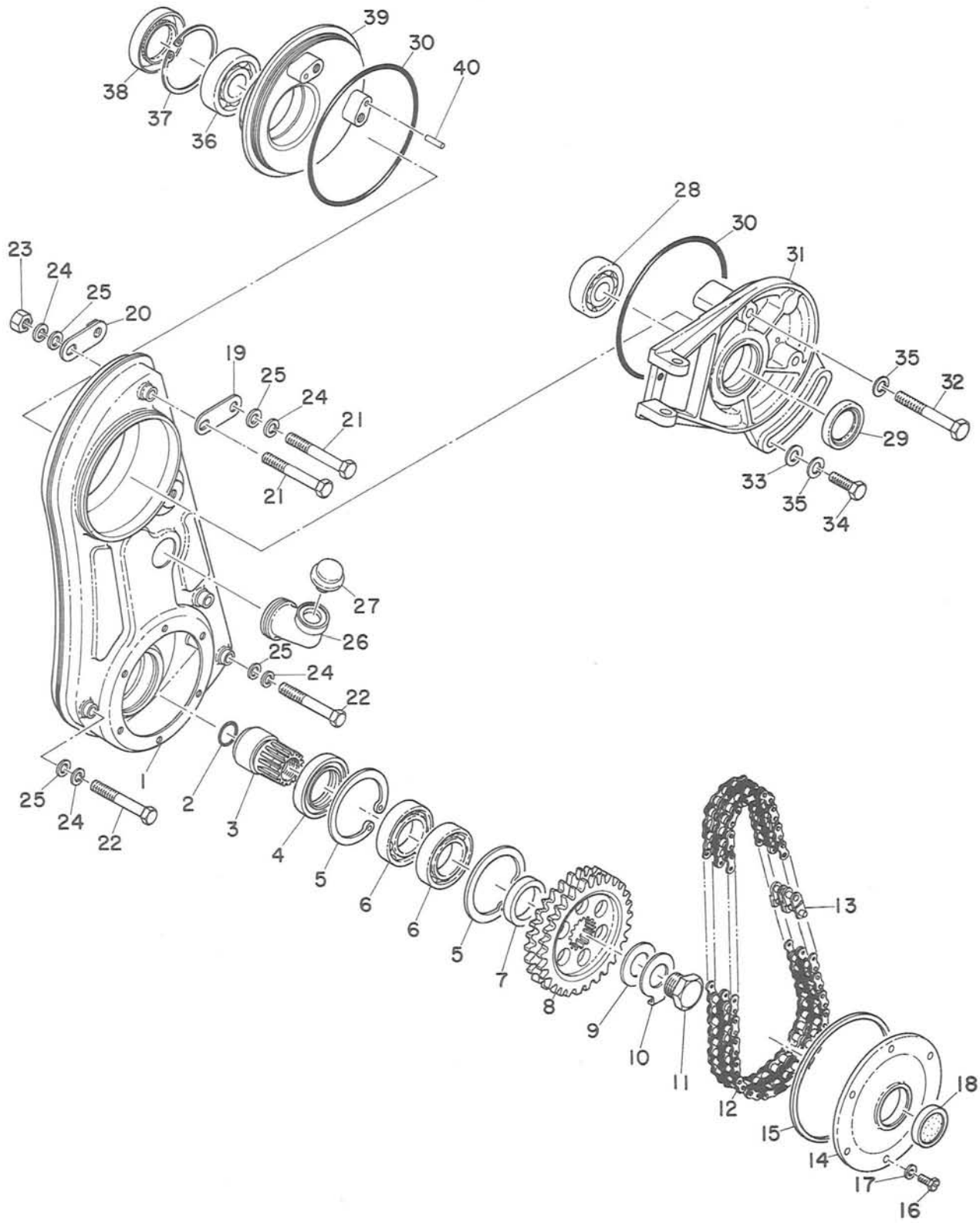
Fig. 12 TRACK DRIVE



TRACK DRIVE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
12- 1	806-47541-00	HOUSING, chain		1	1		
12- 2	93210-25070	O-RING	3.2-24.5	1	1		
12- 3	806-47571-00	JOURNAL		1	1		
12- 4	93110-40001	OIL SEAL	SDD-40-62-9	1	1		
12- 5	93420-62017	CIRCLIP		2	2		
12- 6	93316-00701	BEARING	16007	2	2		
12- 7	802-47549-00	COLLAR		1	1		
12- 8	802-47548-60	SPROCKET, chain driven	25T	1	1		
12- 9	802-47555-00	WASHER	24.5-42-4	1	1		
12-10	802-47554-10	WASHER, lock		1	1		
12-11	802-47553-00	BOLT		1	1		
12-12	94804-25062	CHAIN		1	1		
12-13	94904-25001	. JOINT, chain		1	1		
12-14	806-47543-00	CAP, housing		1	1		
12-15	806-47558-00	RING, rubber housing		1	1		
12-16	806-47542-00	BOLT		6	6		
12-17	802-47545-00	WASHER		6	6		
12-18	802-47546-00	LEVEL, oil		1	1		
12-19	802-47565-00	STAY (1)		1	1		
12-20	802-47566-00	STAY (2)		1	1		
12-21	97206-08070	BOLT	ISO	2	2		
12-22	97201-08070	BOLT	ISO	3	3		
12-23	98806-08100	NUT	ISO	1	1		
12-24	92902-08100	WASHER, spring		5	5		
12-25	92902-08200	WASHER, plain		5	5		
12-26	801-47547-00	FILLER, oil		1	1		
12-27	170-15363-00	PLUG, oil		1	1		
12-28	93306-30301	BEARING	6303	1	1		
12-29	93102-25045	OIL SEAL	SD-25-38-6	1	1		
12-30	93211-13109	O-RING	3.1-113	2	2		
12-31	806-47561-00	HOUSING, secondary shaft (L.H)		1	1		
12-32	97201-08065	BOLT	ISO	2	2		
12-33	92901-08200	WASHER, plain		1	1		
12-34	97201-08025	BOLT	ISO	1	1		
12-35	92901-08100	WASHER, spring		3	3		
12-36	93306-30401	BEARING	6304	1	1		
12-37	93420-52014	CIRCLIP		1	1		
12-38	93102-30072	OIL SEAL		1	1		

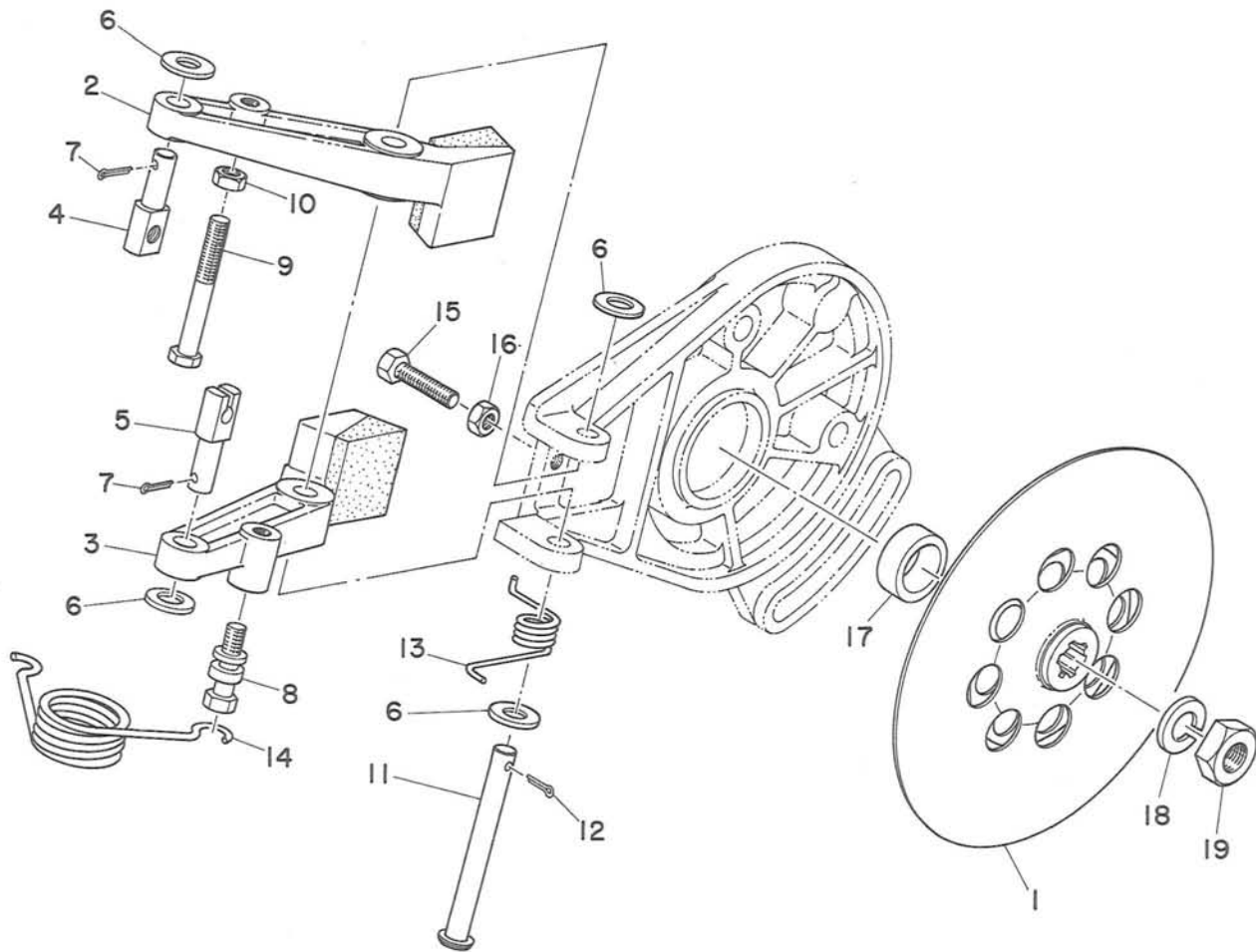
Fig. 12 TRACK DRIVE



TRACK DRIVE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
12-39	806-47562-00	HOUSING, secondary shaft (R.H)		1	1		
12-40	93604-18058	PIN, dowel	4-17.8	2	2		

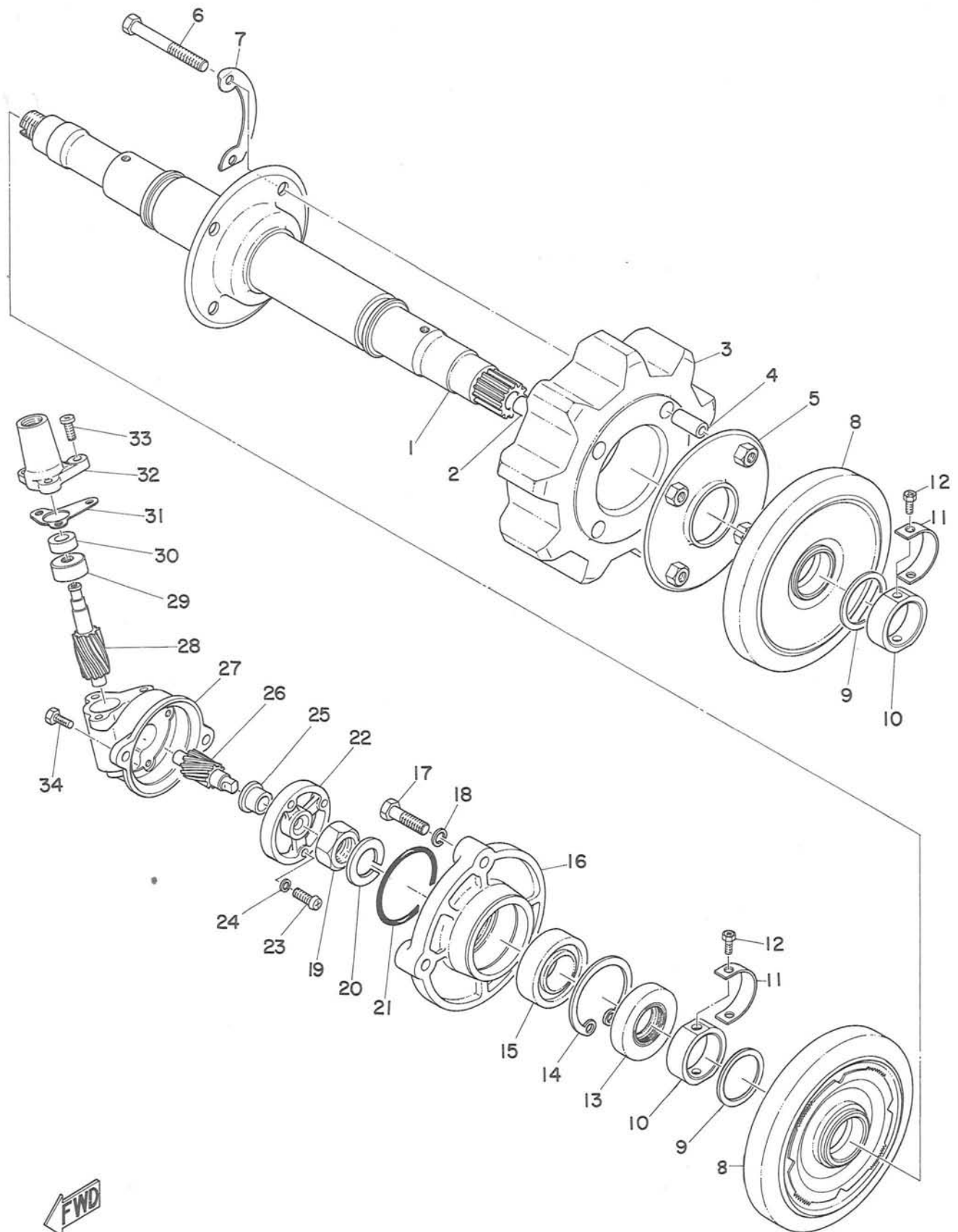
Fig. 13 BRAKE



BRAKE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
13- 1	806-25711-00	DISC, brake		1	1		
13- 2	806-25730-00	CALIPER BODY COMP. (1)		1	1		
13- 3	806-25740-00	CALIPER BODY COMP. (2)		1	1		
13- 4	801-25734-00	PIN (1)		1	1		
13- 5	801-25744-00	PIN (2)		1	1		
13- 6	92901-08200	WASHER, plain		4	4		
13- 7	91401-30015	PIN, cotter		2	2		
13- 8	801-25736-00	HOOK, spring (1)		1	1		
13- 9	91201-06055	BOLT		1	1		
13-10	92801-06300	NUT		1	1		
13-11	91501-08070	PIN, clevis		1	1		
13-12	91401-20012	PIN, cotter		1	1		
13-13	801-25745-00	SPRING, return (2)		1	1		
13-14	801-25735-00	SPRING, return (1)		1	1		
13-15	91201-06020	BOLT		1	1		
13-16	92801-06300	NUT		1	1		
13-17	802-17686-00	COLLAR, distance		1	1		
13-18	92901-12100	WASHER, spring		1	1		
13-19	98801-12300	NUT	(ISO)	1	1		

Fig. 14 FRONT AXLE

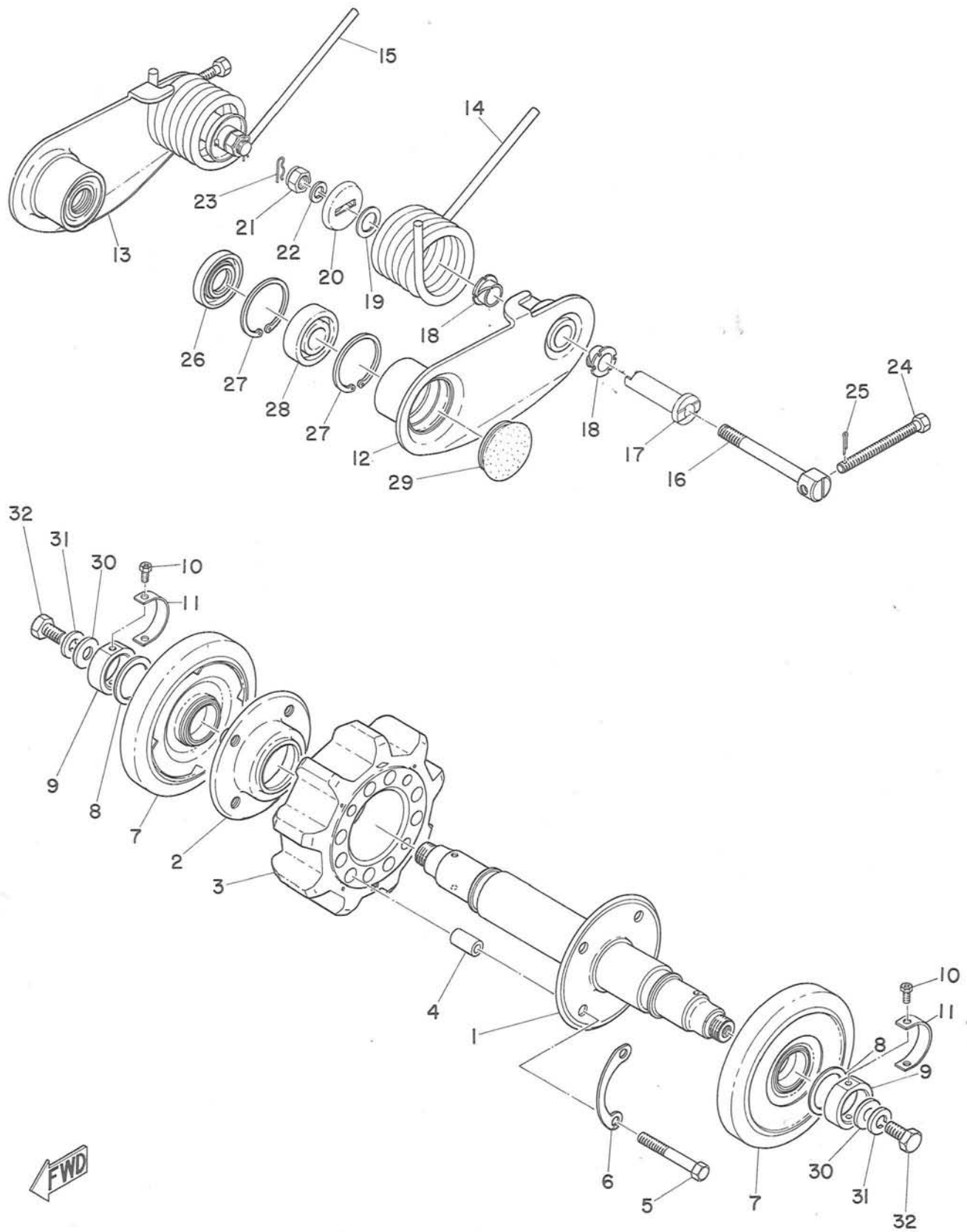


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FRONT AXLE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
14- 1	806-47510-00	FRONT AXLE COMP.		1	1		
14- 2	802-47575-00	PLUG (2)		1	1		
14- 3	806-47531-00	WHEEL, sprocket		1	1		
14- 4	802-47526-00	COLLAR		4	4		
14- 5	806-47522-00	RIM, sprocket wheel (2)		1	1		
14- 6	97201-08070	BOLT	(ISO)	4	4		
14- 7	802-47517-00	WASHER, lock		2	2		
14- 8	806-47530-00	GUIDE WHEEL COMP.		2	2		
14- 9	806-47527-00	WASHER	33.5-41-1	2	2		
14-10	806-47536-00	COLLAR		2	2		
14-11	806-47539-00	WASHER, lock		2	2		
14-12	806-47528-00	SCREW		4	4		
14-13	93105-30014	OIL SEAL	SDD-29.8-52-8	1	1		
14-14	93420-52014	CIRCLIP		1	1		
14-15	93306-20501	BEARING	6205	1	1		
14-16	803-47551-00	HOUSING, front axle		1	1		
14-17	91201-06030	BOLT		3	3		
14-18	92901-06100	WASHER, spring		3	3		
14-19	156-16174-00	NUT, lock		1	1		
14-20	92901-18100	WASHER, spring		1	1		
14-21	93210-55051	O-RING	3-54.5	1	1		
14-22	809-47712-00	JOURNAL		1	1		
14-23	98501-04015	SCREW, pan head	(ISO)	3	3		
14-24	92901-04100	WASHER, spring		3	3		
14-25	150-17843-00	BUSHING		1	1		
14-26	809-47731-00	GEAR, drive		1	1		
14-27	809-47710-00	HOUSING ASS'Y		1	1		
14-28	809-47741-00	GEAR, driven		1	1		
14-29	803-47723-00	BUSHING		1	1		
14-30	93104-09025	OIL SEAL	SO-9-15-4	1	1		
14-31	803-47727-00	GASKET		1	1		
14-32	803-47721-00	COVER, housing		1	1		
14-33	98501-05012	SCREW, pan head	(ISO)	3	3		
14-34	91201-06015	BOLT		2	2		

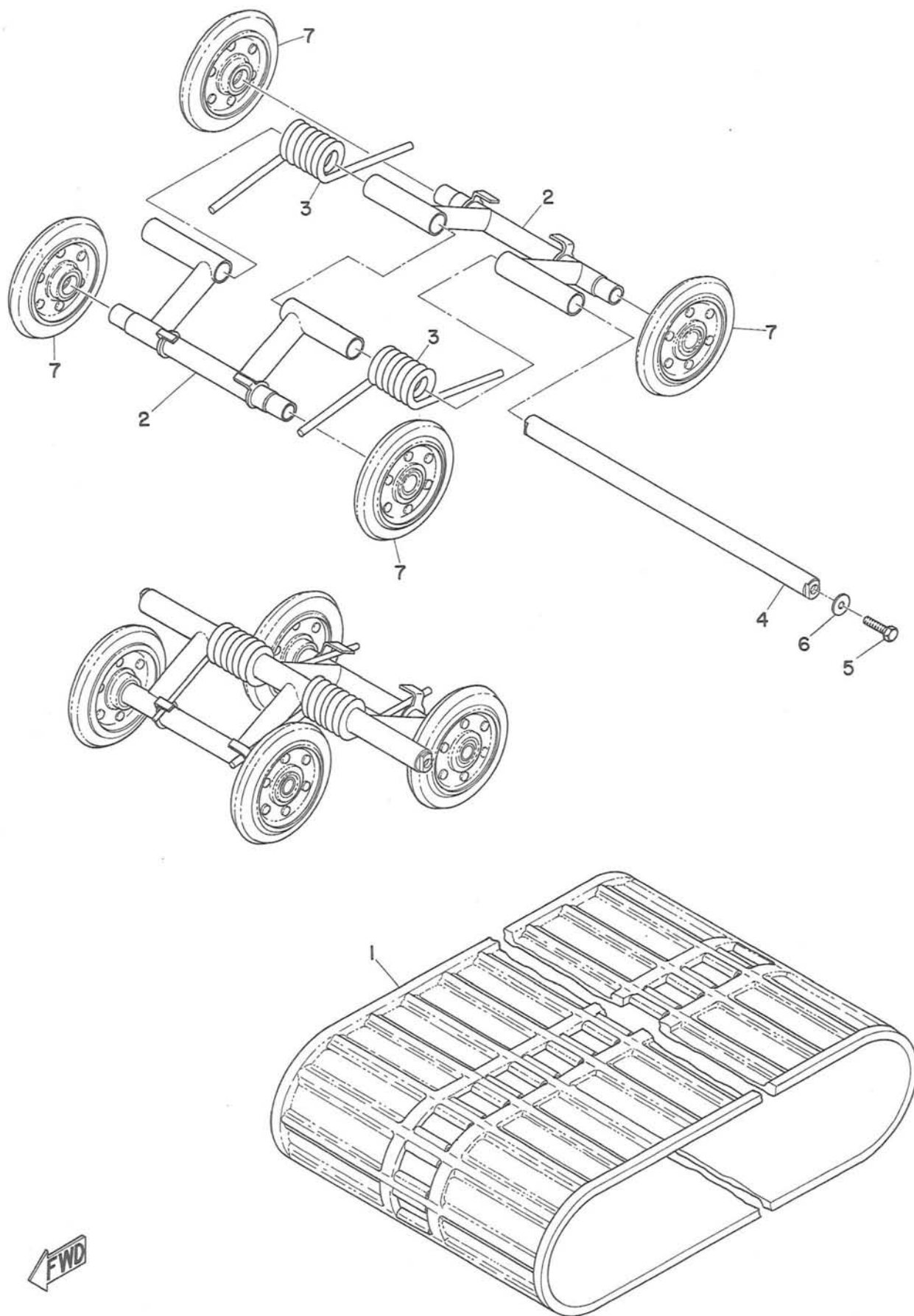
Fig. 15 REAR AXLE



REAR AXLE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
15- 1	806-47520-00	REAR AXLE COMP.		1	1		
15- 2	806-47522-00	RIM, sprocket wheel (2)		1	1		
15- 3	806-47531-00	WHEEL, sprocket		1	1		
15- 4	802-47526-00	COLLAR		4	4		
15- 5	97201-08070	BOLT	(ISO)	4	4		
15- 6	802-47517-00	WASHER, lock		2	2		
15- 7	806-47530-00	GUIDE WHEEL COMP.		2	2		
15- 8	806-47527-00	WASHER	33.5-41-1	2	2		
15- 9	806-47536-00	COLLAR		2	2		
15-10	806-47528-00	SCREW		4	4		
15-11	806-47539-00	WASHER, lock		2	2		
15-12	806-47361-00	ARM, pivot rear (L.H)		1	1		
15-13	806-47362-00	ARM, pivot rear (R.H)		1	1		
15-14	806-47363-00	SPRING (L.H)		1	1		
15-15	806-47364-00	SPRING (R.H)		1	1		
15-16	806-47367-00	SCREW, pivot rear		2	2		
15-17	806-47369-00	COLLAR		2	2		
15-18	806-47371-00	BUSHING, pivot		4	4		
15-19	806-47384-00	WASHER	17.2-25.4-1.5	2	2		
15-20	806-47374-00	WASHER, inside		2	2		
15-21	802-23778-00	NUT		2	2		
15-22	92901-10100	WASHER, spring		2	2		
15-23	102-25375-00	CLIP, tension bar		2	2		
15-24	806-47373-00	SCREW, track adjust		2	2		
15-25	91402-30025	PIN, cotter		2	2		
15-26	93102-25044	OIL SEAL	SD-25-47-7	2	2		
15-27	93420-47010	CIRCLIP		4	4		
15-28	93306-20406	BEARING	6204RS	2	2		
15-29	802-47377-00	CAP		2	2		
15-30	806-47581-00	WASHER	12.5-30-2.6	2	2		
15-31	92901-12100	WASHER, spring		2	2		
15-32	97201-12020	BOLT	(ISO)	2	2		

Fig. 16 TRACK & SUSPENSION WHEEL



TRACK & SUSPENSION WHEEL

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
16- 1	806-47110-00	TRACK ASS'Y		1	1		
16- 2	806-47331-00	ARM, pivot		6	6		
16- 3	806-47335-00	SPRING		12	12		
16- 4	802-47337-00	SHAFT, pivot		3	3		
16- 5	97101-08030	BOLT	(ISO)	6	6		
16- 6	806-47347-00	WASHER, lock		6	6		
16- 7	802-47310-03	SUSPENSION WHEEL ASS'Y		12	12		

BODY



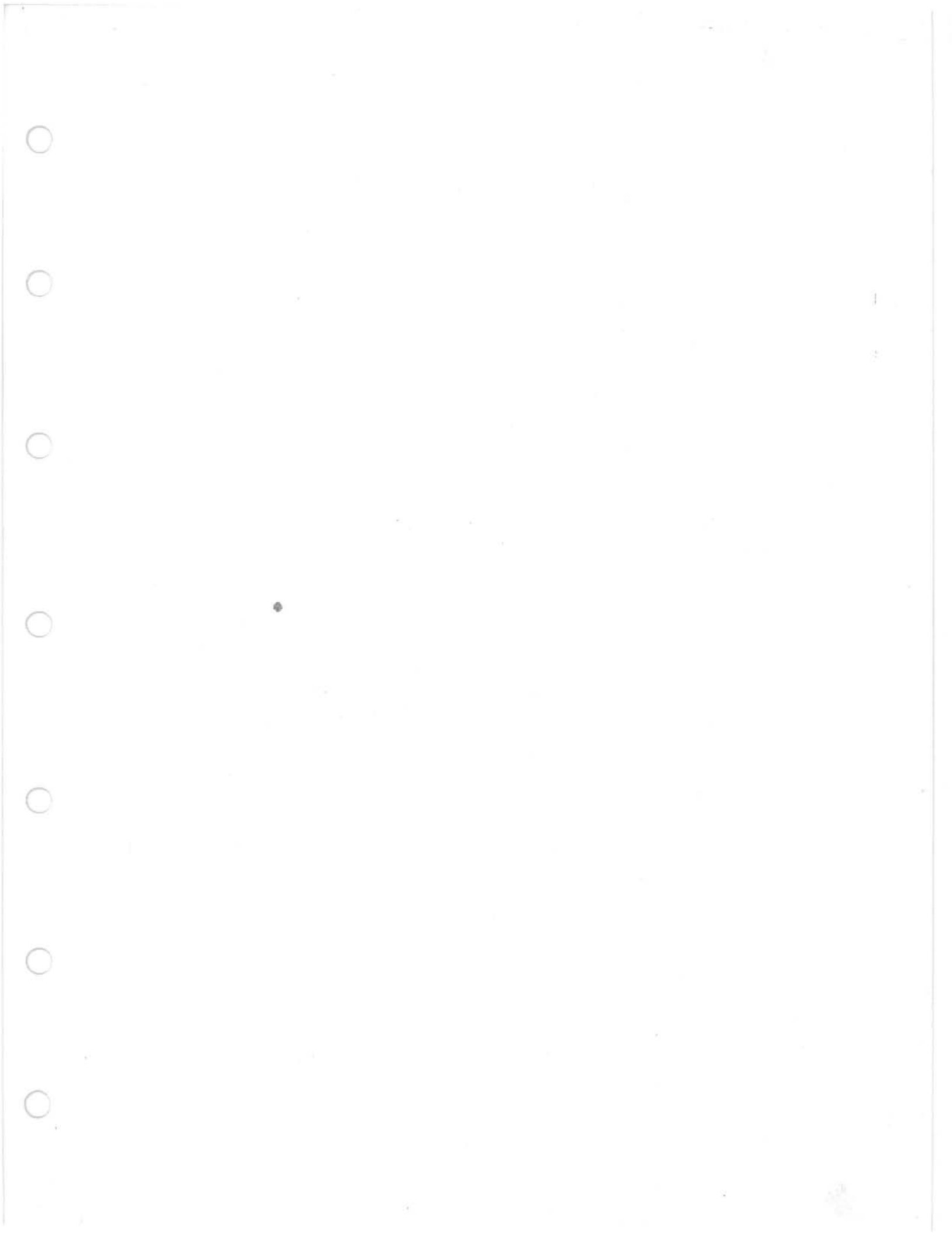
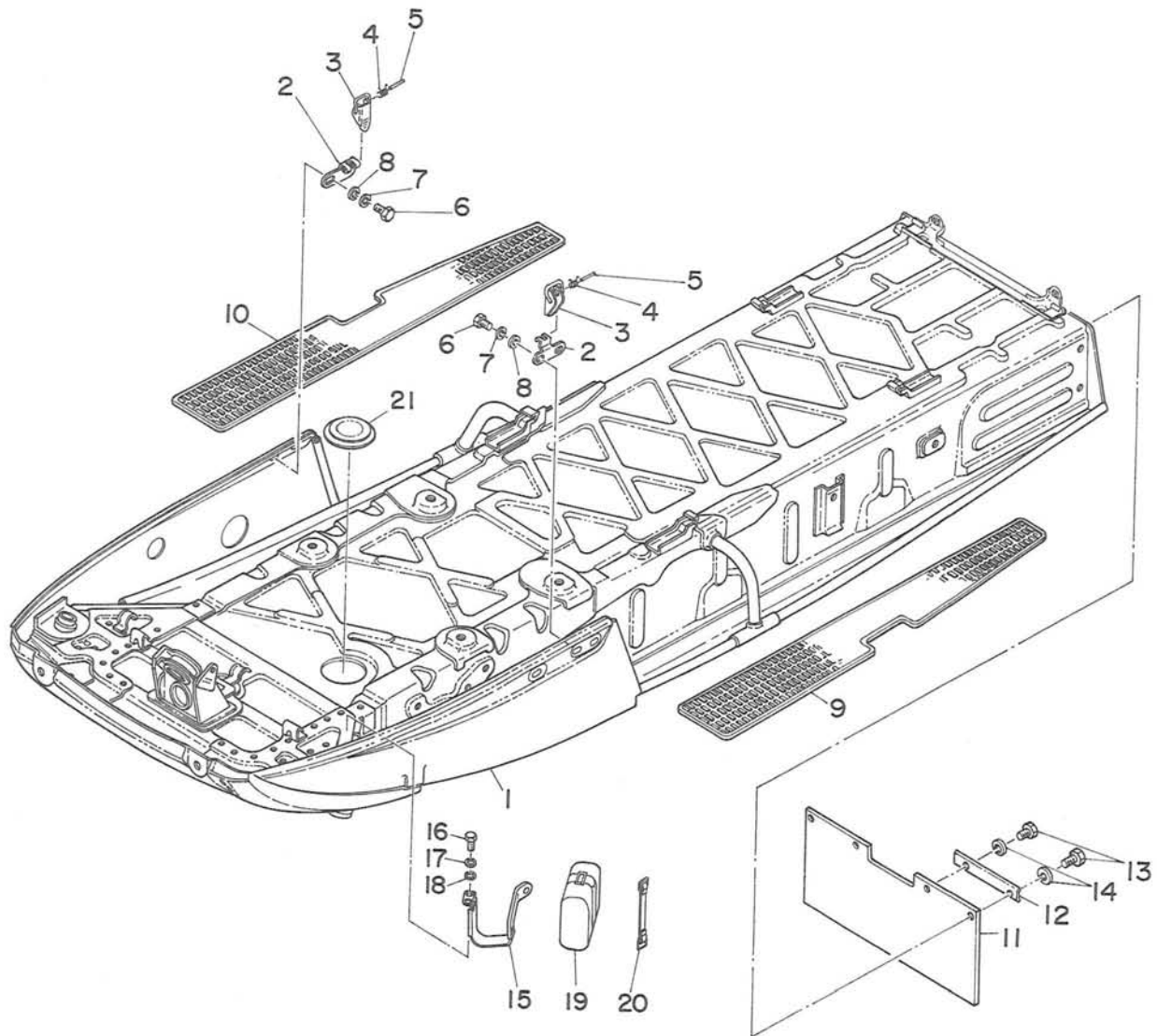


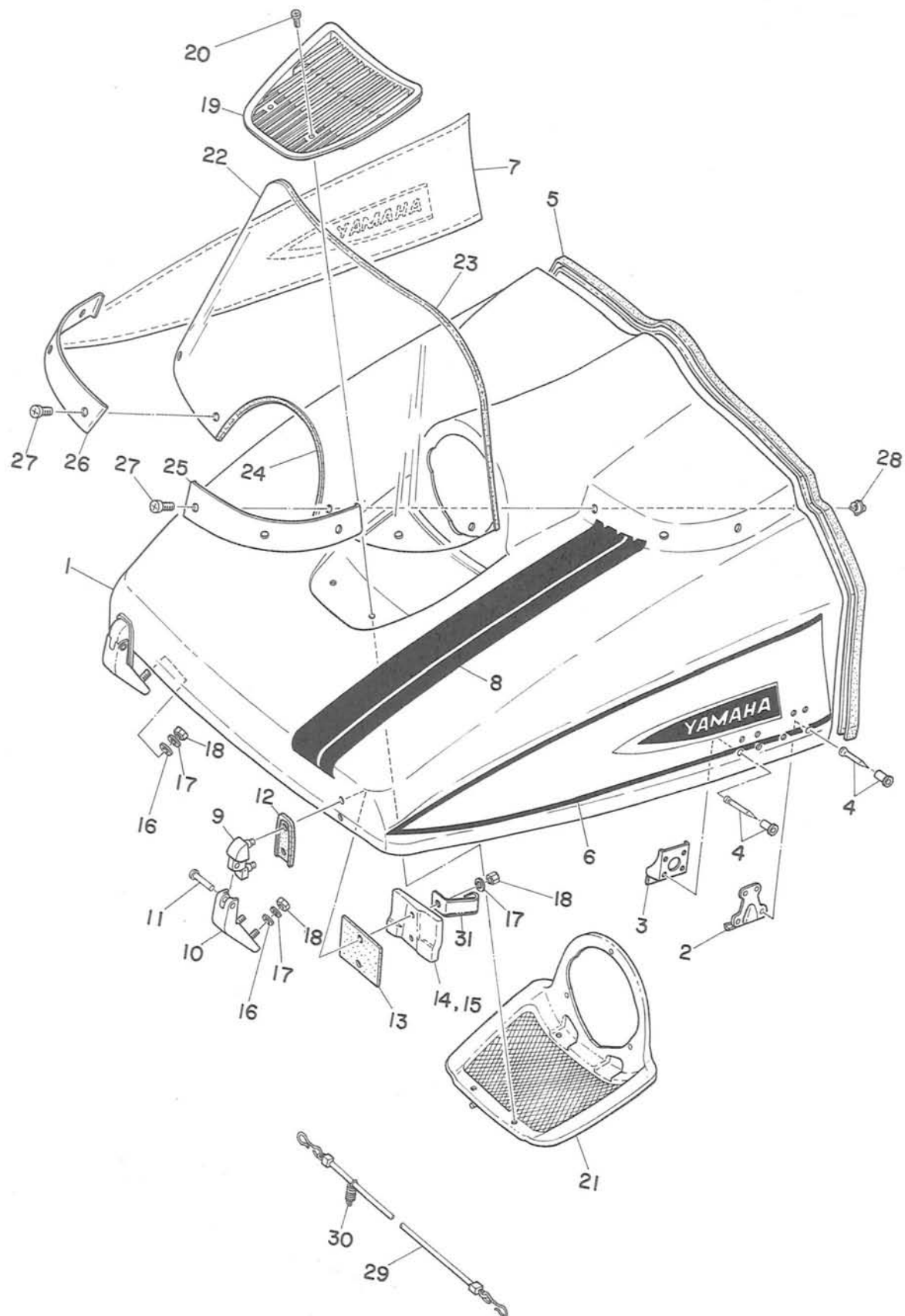
Fig. 17 FRAME



FRAME

Ref No.	Parts No.	Parts Name	Description	Q'ty		S-R	Remarks
				SS-338	SS-396		
17- 1	809-21910-00	FRAME COMP.	(ISO)	1	1		
17- 0-1	806-77170-00	LATCH ASS'Y		2	2		
17- 2	806-77172-00	. BODY, latch lower		2	2		△
17- 3	806-77173-00	. LEVER, latch		2	2		
17- 4	214-24758-00	. SPRING, seat		2	2		
17- 5	214-24727-00	. PIN, seat fitting		2	2		
17- 6	97206-05015	BOLT	(ISO)	4	4		
17- 7	92906-05100	WASHER, spring		4	4		
17- 8	806-77178-00	WASHER (1)	5. 5-14-1. 2	4	4		
17- 9	806-27413-00	COVER, footrest (L.H)		1	1		
17-10	806-27423-00	COVER, footrest (R.H)		1	1		
17-11	802-77595-00	FLAP		1	1		
17-12	802-77593-00	PLATE, flap		2	2		
17-13	91201-06100	BOLT		4	4		
17-14	92901-06100	WASHER, spring		4	4		
17-15	809-21727-00	LEDGE, tool		1	1		
17-16	97201-05010	BOLT	(ISO)	2	2		
17-17	92901-05100	WASHER, spring		2	2		
17-18	92901-05200	WASHER, plain		2	2		
17-19	806-28100-00	TOOL ASS'Y		1	1		☆
17-20	116-82131-00	BAND		1	1		
17-21	809-14738-00	PROTECTOR, muffler (3)		1	1		

Fig. 18 SHROUD

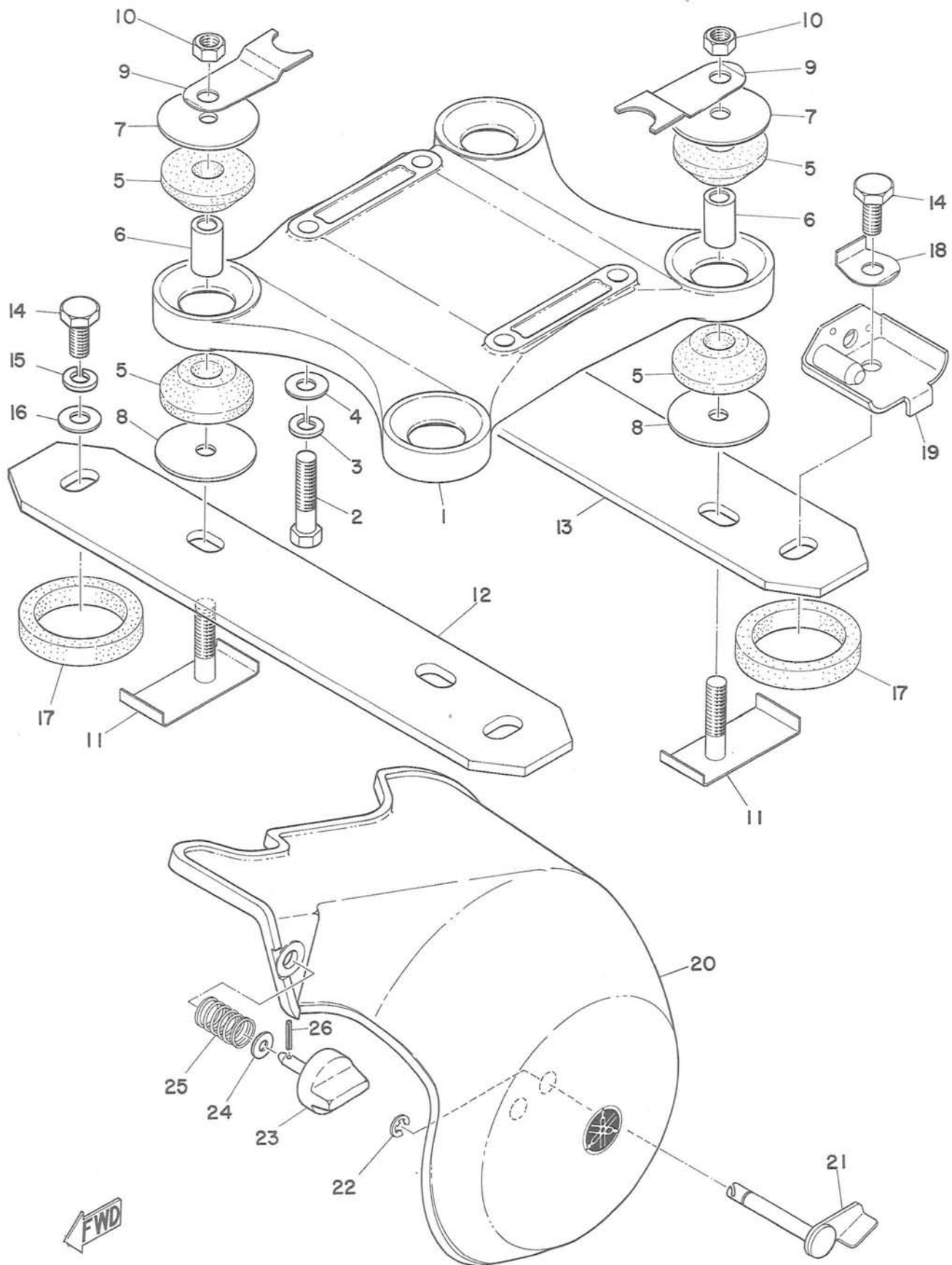


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SHROUD

Ref No.	Parts No.	Parts Name	Description	Q'ty		S-R	Remarks
				SS-338	SS-396		
18- 1	809-77110-00	SHROUD ASS'Y		1	1		
18- 2	806-77171-00	. BODY, latch upper		2	2		
18- 3	806-77138-00	. CLAMP, upper		2	2		
18- 4	806-77155-00	. RIVET		16	16		
18- 5	806-77166-00	. TRIM, shroud rear		1	1		
18- 6	806-77163-00	. ORNAMENT, shroud (L.H)		1	1		
18- 7	806-77164-00	. ORNAMENT, shroud (R.H)		1	1		
18- 8	809-77169-00	. ORNAMENT (3)		1	1		
18- 9	806-77145-00	HINGE, upper		2	2		
18-10	809-77147-00	HINGE, lower		2	2		
18-11	806-77157-00	PIN, hinge		2	2		
18-12	806-77198-00	DAMPER, front		2	2		
18-13	806-77199-00	DAMPER, rear		2	2		
18-14	806-77153-00	PLATE, back up (L.H)		1	1		
18-15	806-77154-00	PLATE, back up (R.H)		1	1		
18-16	92906-06200	WASHER, plain		4	4		
18-17	92906-06100	WASHER, spring		8	8		
18-18	92806-06100	NUT		8	8		
18-19	806-77131-00	LOUVER		1	1		
18-20	98906-05015	SCREW, bind	(ISO)	2	2		
18-21	806-77139-00	HOLDER, rod upper	(ISO)	1	1		
18-22	806-77210-00	WIND SHIELD COMP.		1	1		
18-23	806-77213-00	. TRIM, upper		1	1		
18-24	806-77216-00	. TRIM, lower		1	1		
18-25	806-77214-00	TRIM, lower (L.H)		1	1		
18-26	806-77215-00	TRIM, lower (R.H)		1	1		
18-27	98903-05015	SCREW, bind	(ISO)	6	6		
18-28	802-77217-00	NUT	(ISO)	6	6		
18-29	809-77118-00	STOPPER, shroud		1	1		
18-30	806-77159-00	. CLAMP, rod		1	1		
18-31	183-26278-00	CLIP, wire		1	1		

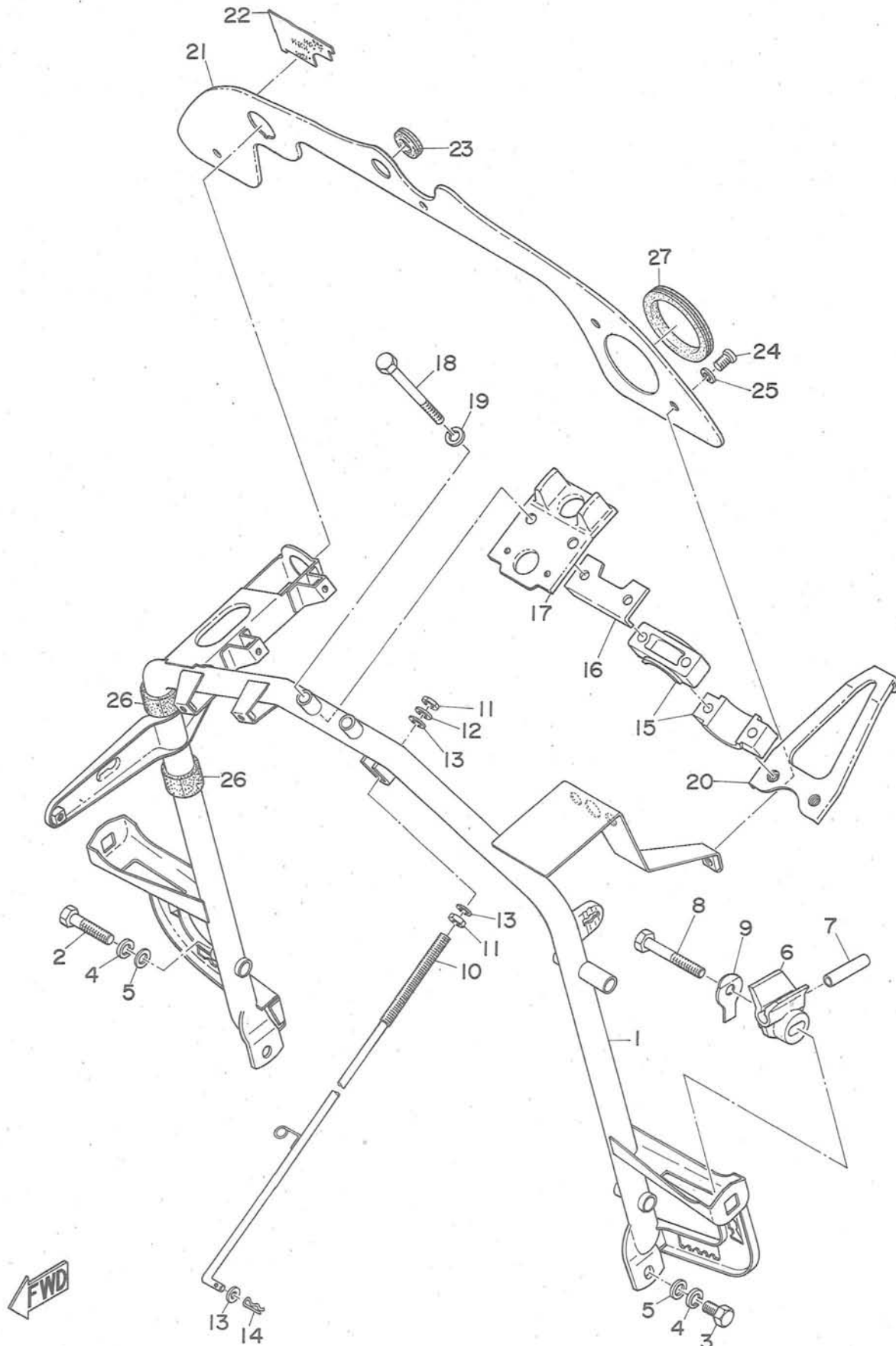
Fig. 19 ENGINE BRACKET



ENGINE BRACKET

Ref No.	Parts No.	Parts Name	Description	Q'ty		S-R	Remarks
				SS-338	SS-396		
19- 1	807-21411-00	BRACKET, engine upper		1	1		
19- 2	91201-10050	BOLT		4	4		
19- 3	92901-10100	WASHER, spring		4	4		
19- 4	92901-10200	WASHER, plain		4	4		
19- 5	807-15316-00	DAMPER, engine mount		8	8		
19- 6	807-15317-00	SPACER, damper		4	4		
19- 7	807-21491-00	WASHER (1)	10.5-52-3.2	4	4		
19- 8	807-21492-00	WASHER (2)	10.5-52-1.6	4	4		
19- 9	807-15176-00	WASHER, lock		4	4		
19-10	92801-10300	NUT		4	4		
19-11	807-21482-00	BOLT		4	4		
19-12	806-21419-00	BRACKET, engine lower front		1	1		
19-13	806-21429-00	BRACKET, engine lower rear		1	1		
19-14	806-21481-00	BOLT, engine mounting		4	4		
19-15	92901-10100	WASHER, spring		3	3		
19-16	92901-10200	WASHER, plain		3	3		
19-17	806-21485-00	DAMPER		4	4		
19-18	806-21491-00	WASHER, lock		1	1		
19-19	806-77315-00	BRACKET, drive guard		1	1		
19-20	806-77311-00	GUARD, drive		1	1		
19-21	806-77314-00	ARM, fitting		1	1		
19-22	93430-06005	CIRCLIP		1	1		
19-23	806-77324-00	KNOB		1	1		
19-24	802-77179-00	WASHER (2)		2	2		
19-25	806-77325-00	SPRING		1	1		
19-26	91609-25016	PIN, spring		1	1		

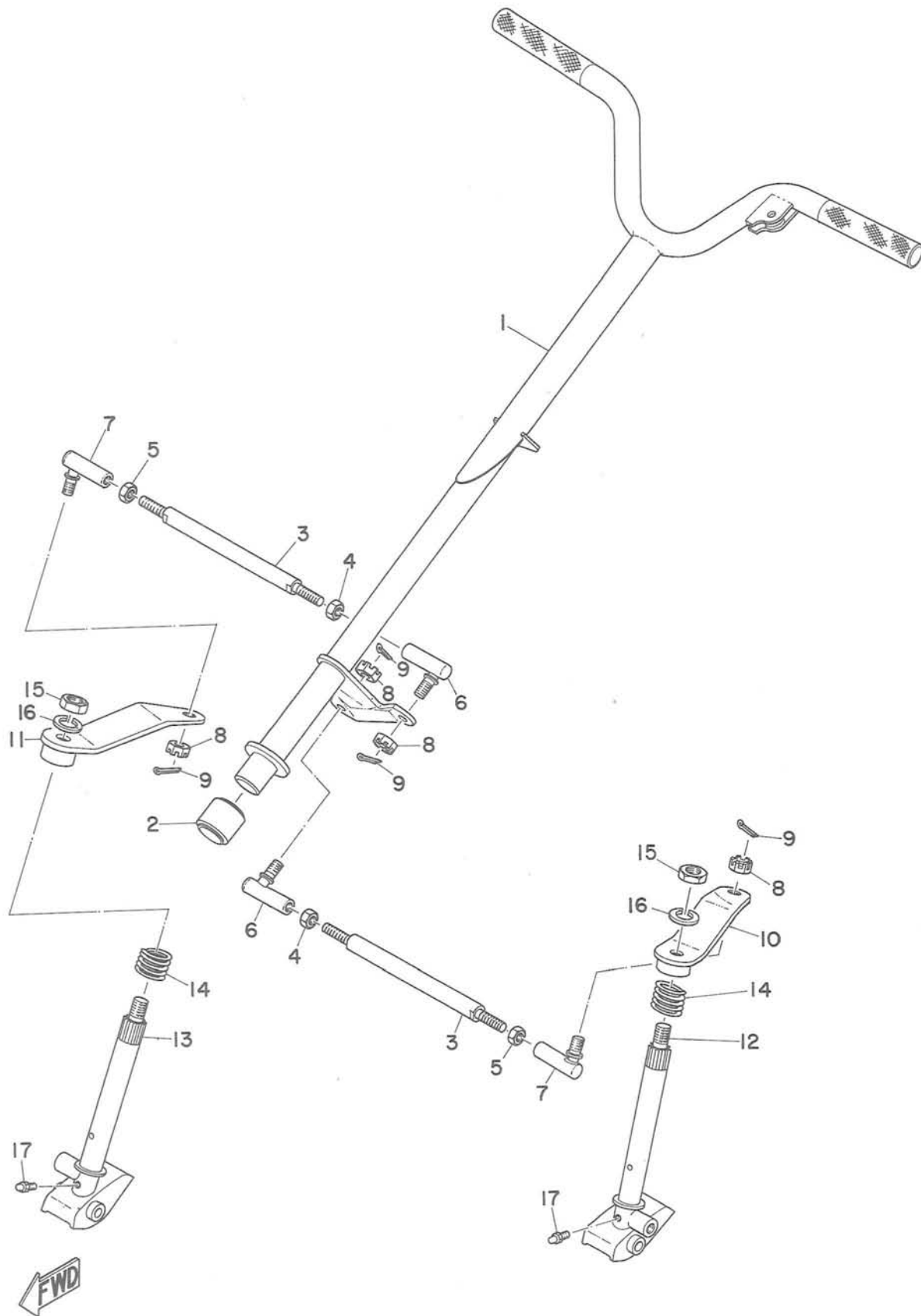
Fig. 20 STEERING GATE



STEERING GATE

Ref No.	Parts No.	Parts Name	Description	Q'ty		S-R	Remarks
				SS-338	SS-396		
20- 1	809-23871-00	GATE, steering		1	1		
20- 2	97201-08045	BOLT	(ISO)	2	2		
20- 3	97201-08015	BOLT	(ISO)	2	2		
20- 4	92906-08100	WASHER, spring		4	4		
20- 5	92906-08200	WASHER, plain		4	4		
20- 6	806-77137-00	CLAMP, lower		2	2		
20- 7	802-77188-00	STOPPER		2	2		
20- 8	97206-08060	BOLT	(ISO)	2	2		
20- 9	806-77526-00	WASHER, lock		2	2		
20-10	809-23860-00	BAR, tension		1	1		
20-11	92801-06300	NUT	(ISO)	2	2		
20-12	92901-06100	WASHER, spring		1	1		
20-13	92901-06200	WASHER, plain		3	3		
20-14	156-83525-00	CLIP		1	1		
20-15	806-23873-00	BEARING, steering upper		2	2		
20-16	802-23872-00	HOLDER, bearing		1	1		
20-17	806-77196-00	DAMPER, shroud		1	1		
20-18	97206-08085	BOLT	(ISO)	2	2		
20-19	92906-08100	WASHER, spring		2	2		
20-20	806-77721-00	BRACKET, instrument panel		1	1		
20-21	809-77711-00	PANEL, instrument		1	1		
20-22	806-77741-00	INDICATOR, main switch		1	1		
20-23	102-82598-00	GROMMET		1	1		
20-24	91906-06012	SCREW, bind		3	3		
20-25	92906-06200	WASHER, plain		3	3		
20-26	802-21746-00	DAMPER		2	2		
20-27	809-83513-00	DAMPER (1)		1	1		

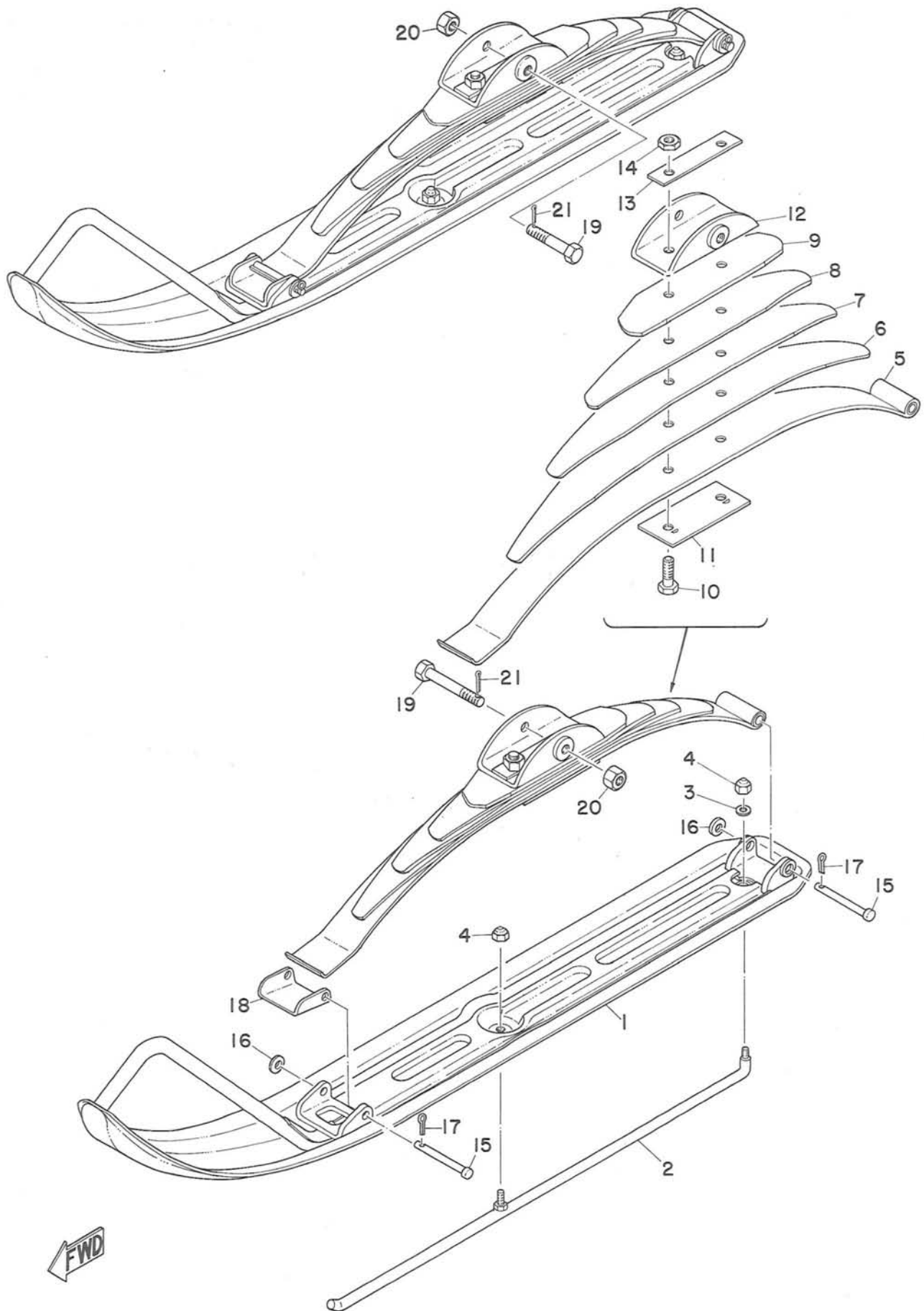
Fig. 21 STEERING



STEERING

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
21- 1	809-23811-00	COLUMN, steering		1	1		
21- 2	806-23875-00	BEARING, steering lower		1	1		
21- 3	806-23821-00	ROD, steering relay		2	2		
21- 4	802-23833-00	NUT (1)		2	2		
21- 5	802-23834-00	NUT (2)		2	2		
21- 6	806-23841-00	JOINT, universal (1)		2	2		
21- 7	806-23845-00	JOINT, universal (2)		2	2		
21- 8	92806-10500	NUT		4	4		
21- 9	91401-25025	PIN, cotter		4	4		
21-10	806-23851-00	ARM, outside (L.H)		1	1		
21-11	806-23852-00	ARM, outside (R.H)		1	1		
21-12	806-23853-00	COLUMN, ski (L.H)		1	1		
21-13	806-23854-00	COLUMN, ski (R.H)		1	1		
21-14	801-23855-00	SPRING, damper		2	2		
21-15	98806-12100	NUT	(ISO)	2	2		
21-16	92906-12100	WASHER, spring		2	2		
21-17	93700-06001	NIPPLE, grease		2	2		

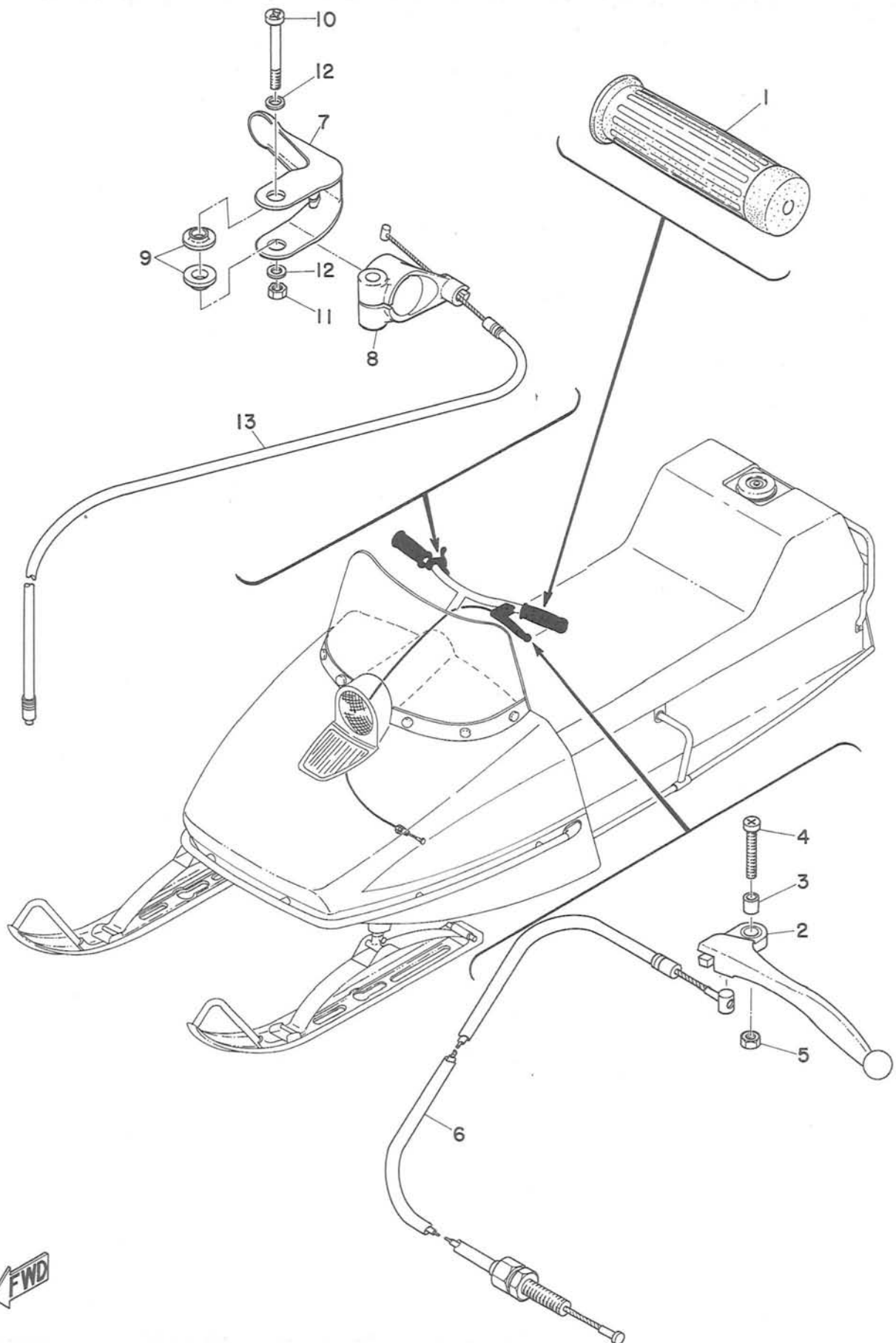
Fig. 22 SKI



SKI

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
22- 1	806-23710-00	SKI COMP.		2	2		
22- 2	806-23731-00	RUNNER		2	2		
22- 3	806-23738-00	WASHER, runner stud	6.3-14-2	2	2		
22- 4	603-24149-00	NUT		4	4		
22- 0-1	806-23760-00	SPRING ASS'Y (L.H)		1	1		
22- 0-2	806-23770-00	SPRING ASS'Y (R.H)		1	1		
22- 5	806-23761-00	. LEAF (1)		2	2		
22- 6	806-23762-00	. LEAF (2)		2	2		
22- 7	806-23763-00	. LEAF (3)		2	2		
22- 8	806-23764-00	. LEAF (4)		2	2		
22- 9	806-23771-00	. LEAF (5)		2	2		
22-10	805-23769-00	. BOLT		4	4		
22-11	802-23768-00	. SEAT, spring lower		2	2		
22-12	806-23766-00	. SADDLE		2	2		
22-13	806-23779-00	. WASHER		2	2		
22-14	92806-10100	. NUT		4	4		
22-15	801-23733-00	PIN, retaining		4	4		
22-16	92906-08200	WASHER, plain		4	4		
22-17	91401-30020	PIN, cotter		4	4		
22-18	802-23735-00	PLATE, wear		2	2		
22-19	802-23767-00	BOLT		2	2		
22-20	92806-10500	NUT		2	2		
22-21	91401-20025	PIN, cotter		2	2		

Fig. 23 GRIP & WIRING



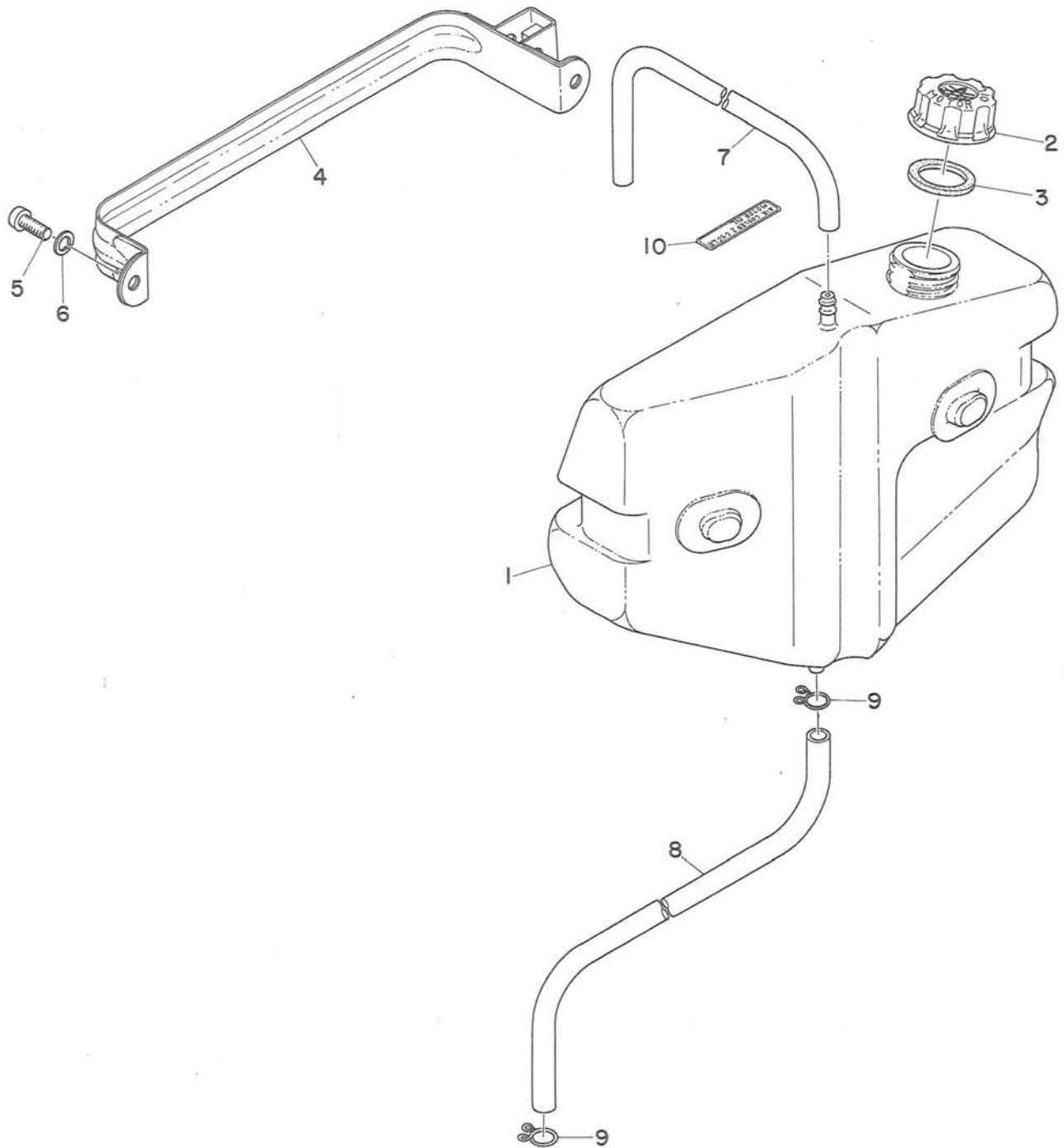
GRIP & WIRING

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
23- 1	801-26241-00	GRIP		2	2		
23- 2	803-83912-00	LEVER (L.H)		1	1		
23- 3	802-83913-00	COLLAR, lever	(ISO)	1	1		
23- 4	98501-05020	SCREW, pan head	(ISO)	1	1		
23- 5	98801-05300	NUT	(ISO)	1	1		
23- 6	809-26340-00	BRAKE WIRE ASS'Y		1	1		
23- 7	806-42138-00	LEVER, throttle		1	1		
23- 8	806-82821-00	HOLDER, lever throttle		1	1		
23- 9	802-83923-00	COLLAR, lever		2	2		
23-10	92501-06040	SCREW, pan head		1	1		
23-11	92801-06300	NUT		1	1		
23-12	92901-06200	WASHER, plain		2	2		
23-13	806-26311-00	WIRE, throttle		1	1		

FUEL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
24- 1	809-24111-00	TANK, fuel		1	1		
24- 2	809-24611-00	BODY, cap		1	1		
24- 3	806-24612-00	PACKING, cap		1	1		
24- 4	809-24181-00	DAMPER, tank locating		1	1		
24- 5	809-24173-00	BAND, tank fitting (1)		2	2		
24- 6	809-24199-00	BAND, tank fitting (2)		2	2		
24- 7	806-24135-00	CLAMP		2	2		
24- 8	806-24146-00	NUT, fuel tank		2	2		
24- 9	806-24176-00	BOLT, tank fitting		2	2		
24-10	806-24169-00	WASHER, lock		2	2		
24-11	809-24183-00	DAMPER, tank locating upper		2	2		
24-12	809-24184-00	DAMPER, tank locating upper		2	2		
24-13	809-24335-00	PIPE, suction		1	1		
24-14	806-24358-00	CLIP, pipe (3)		1	1		
24-15	809-24311-00	PIPE, fuel		1	1		
24-16	143-24356-00	CLIP, pipe		2	2		
24-17	809-24560-00	FILTER ASS'Y		1	1		
24-18	809-24558-00	HOLDER, filter		1	1		
24-19	97201-08012	BOLT	(ISO)	2	2		
24-20	92901-08100	WASHER, spring		2	2		
24-21	92901-08200	WASHER, plain		2	2		
24-22	809-24318-00	PIPE, breather		1	1		
24-23	809-24366-00	CLAMP, fuel pipe		2	2		

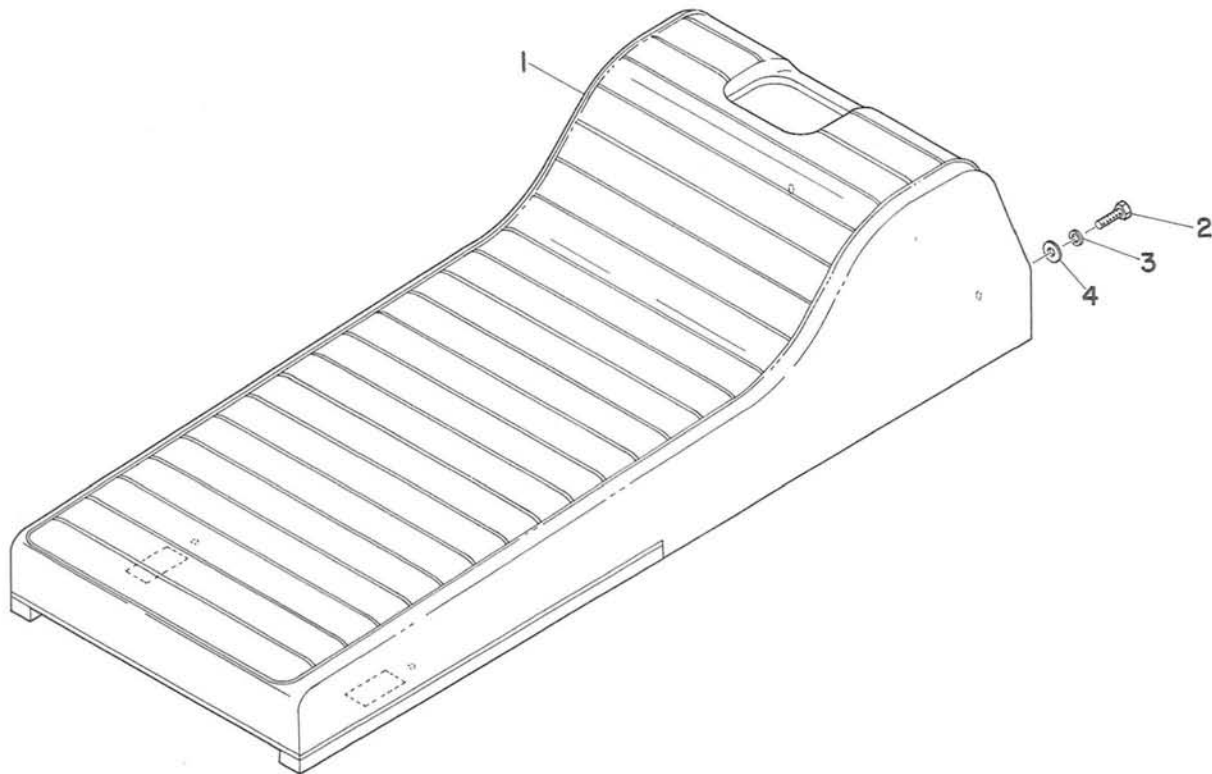
Fig. 25 OIL TANK



OIL TANK

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
25- 1	806-21751-00	TANK, oil		1	1		
25- 2	806-21771-00	BODY, cap		1	1		
25- 3	806-21772-00	GASKET, tank		1	1		
25- 4	806-21776-00	BAND, tank fitting		1	1		
25- 5	92501-06015	SCREW, pan head		2	2		
25- 6	92901-06100	WASHER, spring		2	2		
25- 7	806-21745-00	PIPE, oil tank breather		1	1		
25- 8	806-24319-00	PIPE, oil		1	1		
25- 9	806-24359-00	CLIP, pipe (4)		2	2		
25-10	802-21793-00	ORNAMENT, oil tank		1	1		

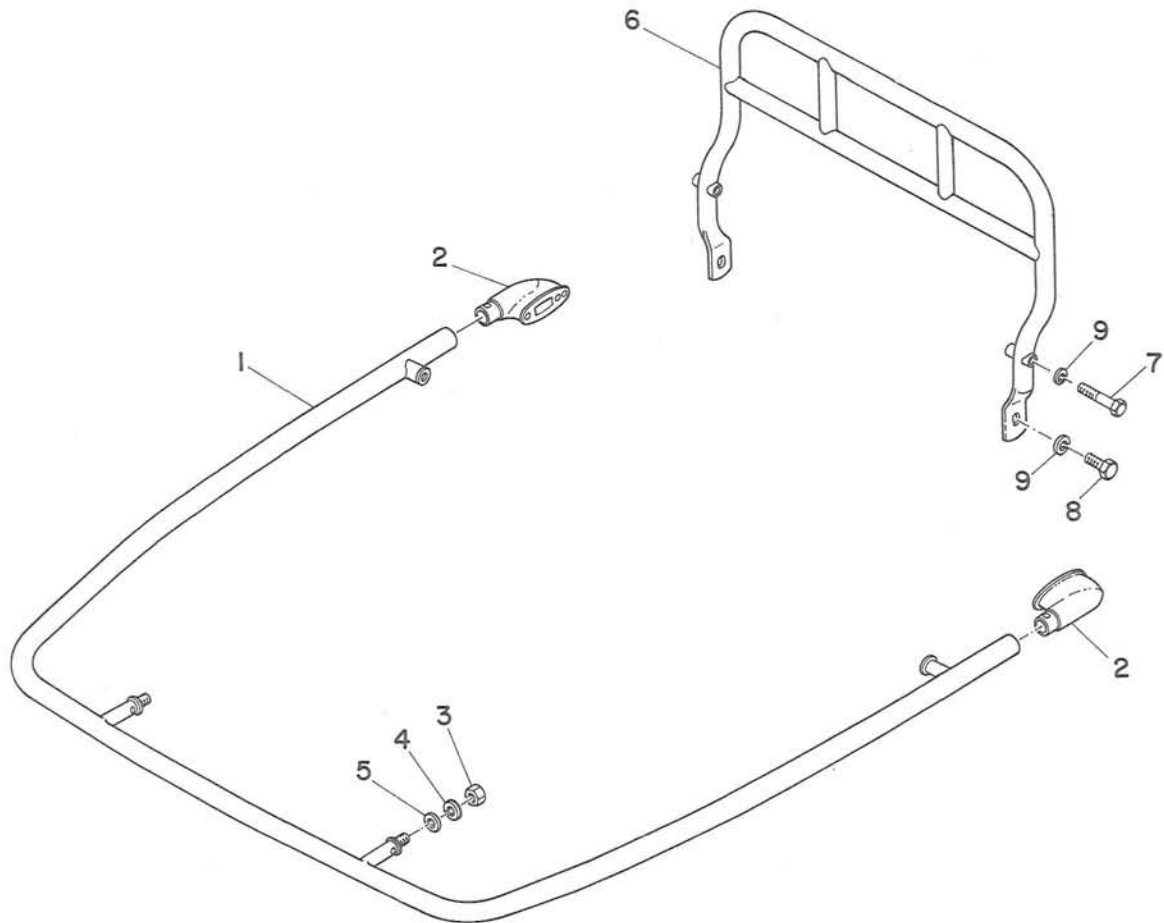
Fig. 26 SEAT



SEAT

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
26- 1	809-24730-00	DOUBLE SEAT ASS'Y		1	1		
26- 1-1	809-24731-00	. COVER, double seat		1	1		
26- 2	91201-06020	BOLT		2	2		
26- 3	92901-06100	WASHER, spring		2	2		
26- 4	101-24187-00	WASHER, special	6.2-18-1.6	2	2		

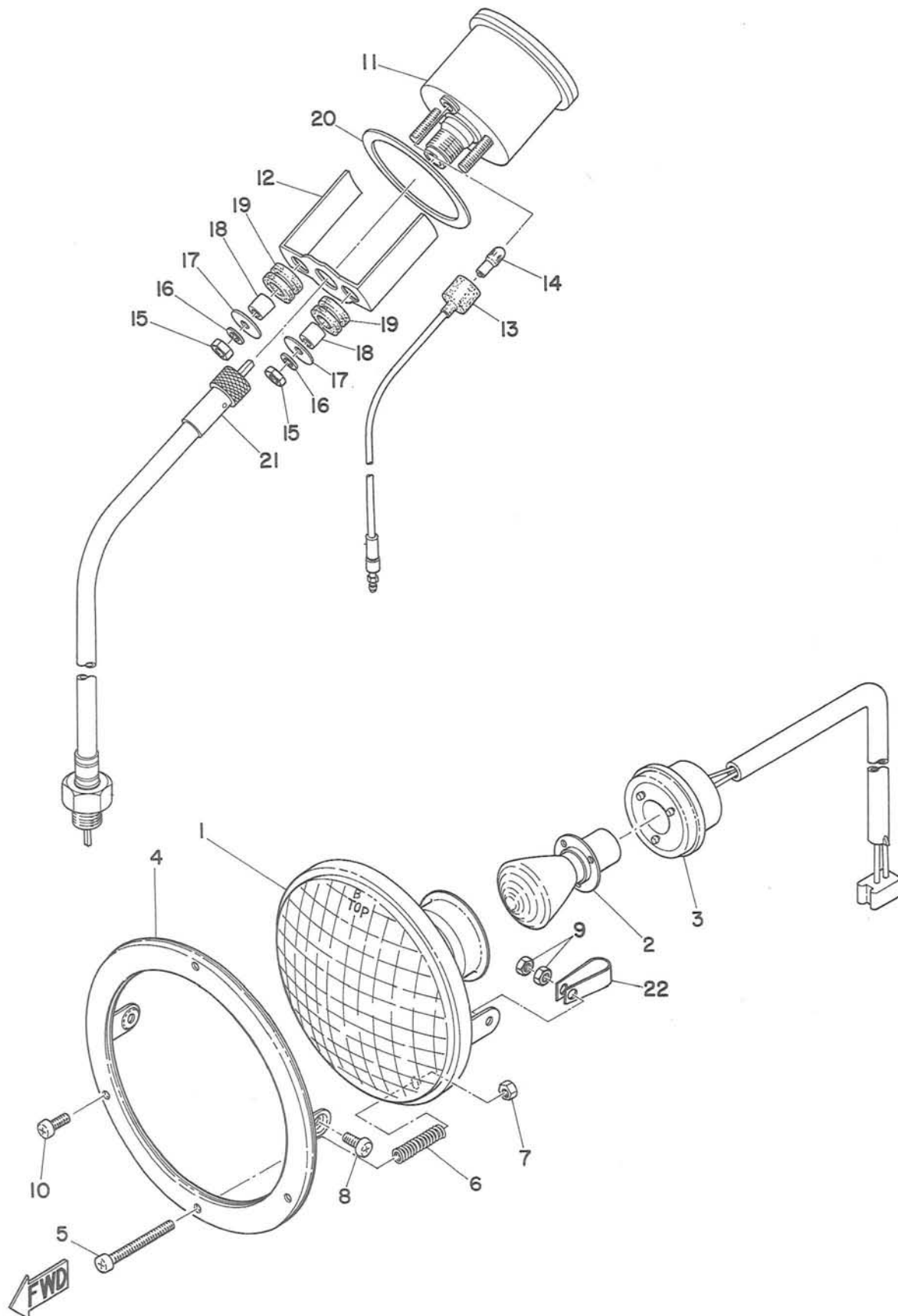
Fig. 27 BUMPER



BUMPER

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
27- 1	806-77510-00	FRONT BUMPER COMP.		1	1		
27- 2	806-77523-00	END, bumper		2	2		
27- 3	98801-08100	NUT	(ISO)	2	2		
27- 4	92901-08100	WASHER, spring		2	2		
27- 5	92901-08200	WASHER, plain		2	2		
27- 6	809-77541-00	BUMPER, rear		1	1		
27- 7	97203-08045	BOLT	(ISO)	2	2		
27- 8	97203-08018	BOLT	(ISO)	2	2		
27- 9	92901-08100	WASHER, spring		4	4		

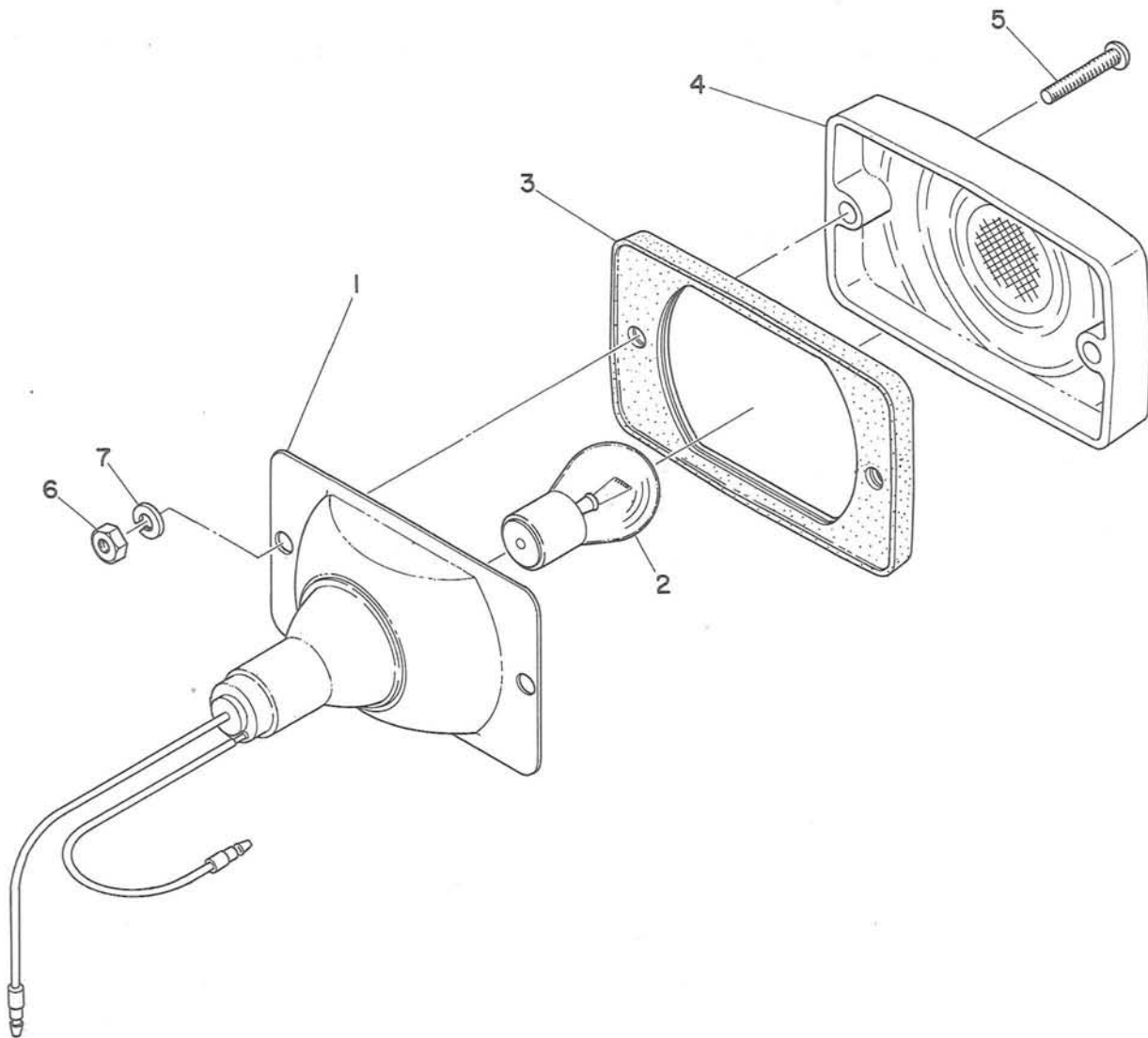
Fig. 28 HEAD LAMP & SPEEDOMETER



HEAD LAMP & SPEEDOMETER

Ref No.	Parts No.	Parts Name	Description	Q'ty		S-R	Remarks
				SS-338	SS-396		
28- 0-1	809-84310-00	HEAD LAMP UNIT ASS'Y	(ISO)	1	1		
28- 1	806-84320-00	. LENS ASS'Y		1	1		
28- 2	183-84314-60	. BULB, head lamp	12V 35/35W	1	1		☆
28- 3	809-84312-00	. SOCKET		1	1		
28- 4	806-84315-00	. RIM, head lamp		1	1		
28- 5	802-84131-00	. SCREW, rim adjuster	(ISO)	1	1		
28- 6	207-84132-60	. SPRING, adjust screw		1	1		
28- 7	207-84134-61	. NUT, adjust	(ISO)	1	1		
28- 8	98501-04010	. SCREW, pan head	(ISO)	2	2		
28- 9	802-84126-00	. NUT	(ISO)	4	4		
28-10	98503-04012	SCREW, pan head	(ISO)	3	3		
28-11	809-83510-40	SPEEDOMETER ASS'Y		1	1		
28-12	102-83514-00	. PLATE, fitting		1	1		△
28-13	809-83536-40	. SOCKET, meter		1	1		
28-14	102-83517-20	. BULB, meter	12V 3W	1	1		☆
28-15	98801-05100	. NUT	(ISO)	2	2		
28-16	92901-05100	. WASHER, spring		2	2		
28-17	803-83524-00	WASHER		2	2		
28-18	803-83576-00	COLLAR		2	2		
28-19	803-83523-00	DAMPER (2)		2	2		
28-20	803-83577-00	PLATE, fitting		1	1		
28-21	809-83550-00	SPEEDOMETER CABLE ASS'Y		1	1		
28-22	809-82594-00	CLAMP		1	1		

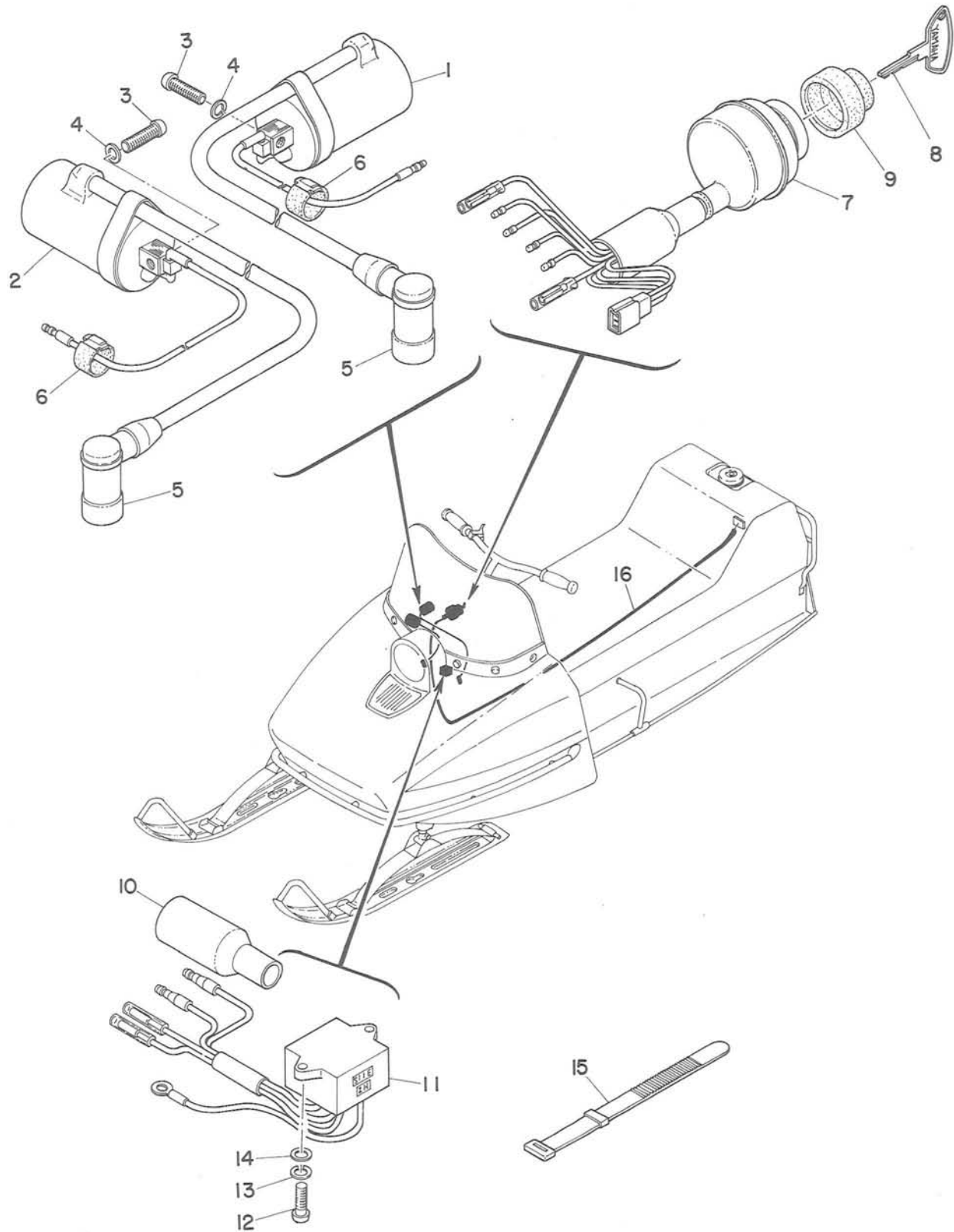
Fig. 29 TAIL LAMP



TAIL LAMP

Ref No.	Parts No.	Parts Name	Description	Q'ty		S·R	Remarks
				SS-338	SS-396		
29- 0-1	809-84710-00	TAIL LAMP UNIT ASS'Y	(ISO)	1	1		
29- 1	809-84711-00	. BASE, tail lamp		1	1		
29- 2	809-84714-00	. BULB, tail lamp	12V 6W	1	1		☆
29- 3	806-84712-00	. SEAT, base		1	1		
29- 4	806-84721-00	. LENS, tail lamp		1	1		
29- 5	806-84724-00	. SCREW, lens fitting	(ISO)	2	2		
29- 6	98802-04100	NUT	(ISO)	2	2		
29- 7	92902-04100	WASHER, spring		2	2		

Fig. 30 ELECTRICAL



FWD

ELECTRICAL

Ref No.	Parts No.	Parts Name	Description	Q'ty		S-R	Remarks
				SS-338	SS-396		
30- 1	806-82310-40	IGNITION COIL ASS'Y (1)		1	1		
30- 2	806-82320-40	IGNITION COIL ASS'Y (2)		1	1		
30- 3	98506-05020	SCREW, pan head	(ISO)	4	4		
30- 4	92906-05100	WASHER, spring		4	4		
30- 5	117-82370-20	PLUG CAP ASS'Y		2	2		
30- 6	168-83936-00	BAND, switch cord		2	2		
30- 7	806-82510-20	MAIN SWITCH ASS'Y		1	1		
30- 8	806-82511-00	. KEY, main switch		2	2		
30- 9	806-82516-00	CAP, main switch		1	1		
30-10	806-82599-00	COVER, connector		1	1		
30-11	806-82390-20	SILICON STACK ASS'Y		1	1		
30-12	98506-04015	SCREW, pan head	(ISO)	2	2		
30-13	92906-04100	WASHER, spring		2	2		
30-14	92906-04200	WASHER, plain		1	1		
30-15	803-82591-00	BAND		3	3		
30-16	809-84727-00	CORD, tail lamp		1	1		

NUMERICAL INDEX



NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
26- 4	101-24187-00	20-14	156-83525-00	6-13	802-14638-00
15-23	102-25375-00	8-18	165-81145-21	6- 8	802-14683-00
20-23	102-82598-00	3-10	168-11515-00	6-12	802-14773-00
28-12	102-83514-00	8-24	168-11555-00	7- 3	802-15713-00
28-14	102-83517-20	3-14	168-11633-00	7- 6	802-15715-00
8-17	104-81328-20	3- 8	168-11681-00	7- 8	802-15716-00
8-12	110-81346-20	30- 6	168-83936-00	11- 8	802-17685-00
8-15	110-81346-20	12-27	170-15363-00	13-17	802-17686-00
8- 8	110-81347-20	18-31	183-26278-00	11-10	802-17695-00
17-20	116-82131-00	28- 2	183-84314-60	20-26	802-21746-00
30- 5	117-82370-20	28- 6	207-84132-60	25-10	802-21793-00
8-14	120-81331-20	28- 7	207-84134-61	22-18	802-23735-00
9- 1	126-13116-00	3-19	214-11545-00	22-19	802-23767-00
9-38	132-13166-00	6-20	214-14683-01	22-11	802-23768-00
9-21	137-13128-00	17- 5	214-24727-00	15-21	802-23778-00
9- 9	137-13129-00	17- 4	214-24758-00	21- 4	802-23833-00
9-16	137-13137-00	3- 5	235-11651-00	21- 5	802-23834-00
9-17	137-13138-01	1- 8	248-11361-00	20-16	802-23872-00
9-10	137-13148-00	5- 9	601-24353-00	16- 7	802-47310-03
9-34	137-13165-00	22- 4	605-24149-00	16- 4	802-47337-00
9-33	137-13167-00	3-15	604-11634-00	10- 6	802-47375-00
9-37	137-13167-00	7- 7	619-15734-00	15-29	802-47377-00
9-32	137-13169-00	7-14	619-15756-00	14- 7	802-47517-00
9- 4	137-13176-00	11- 7	801-17688-10	15- 6	802-47517-00
9-36	137-13187-00	22-15	801-23733-00	14- 4	802-47526-00
1-18	137-15384-00	21-14	801-23855-00	15- 4	802-47526-00
5- 7	143-24356-00	13- 4	801-25734-00	12-17	802-47545-00
24-16	143-24356-00	13-14	801-25735-00	12-18	802-47546-00
11-11	150-17417-00-02	13- 8	801-25736-00	12- 8	802-47548-60
11-11	150-17417-00-03	13- 5	801-25744-00	12- 7	802-47549-00
11-11	150-17417-00-04	13-13	801-25735-00	12-11	802-47553-00
11-11	150-17417-00-05	23- 1	801-26241-00	12-10	802-47554-10
11-11	150-17417-00-06	12-26	801-47547-00	12- 9	802-47555-00
11-11	150-17417-00-07	9- 2	802-13175-00	12-19	802-47565-00
14-25	150-17843-00	9- 8	802-13189-00	12-20	802-47566-00
3- 7	152-11865-00	6- 4	802-14612-00	14- 2	802-47575-00
14-19	156-16174-00	6- 5	802-14613-00	8-11	802-81325-20
6-11	156-24186-00	6- 3	802-14623-00	8-21	802-81329-00

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YAMAHA SNOWMOBILE
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