

StarJet

DIVISION OF CONROY OF CANADA INC.

STAR JET

STAR JET
DE LUXE
1971

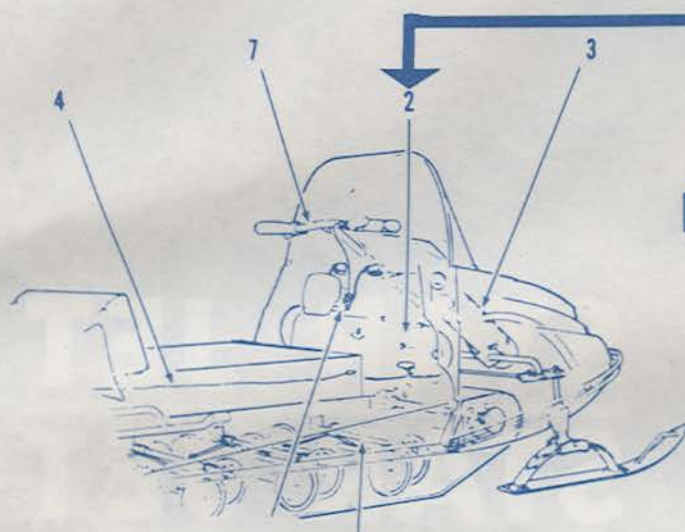
INSTRUCTION

HOW TO USE THE BOOK

COMMENT UTILISER LE LIVRE



ENGINE

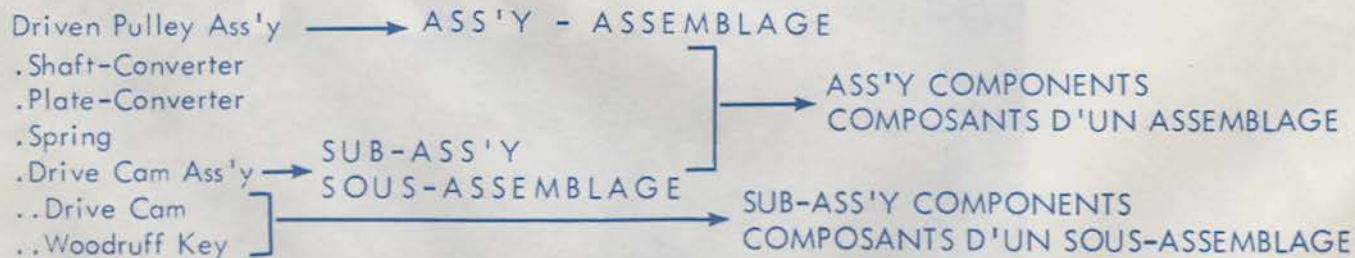


ENGINE 02-6

ITEM	GROUP	GROUP NUMBER	PAGE
1	UNIT ASS'Y	01	4
2	ENGINE	02	6
3	EXHAUST SYSTEM	03	10
	• MUFFLER		
	• INLET PIPE		
4	ELECTRICAL SYSTEM	04	12
	• LIGHTS		
	• IGNITION		
	• WIRING		
	• BATTERY ETC...		
	IVE	05	

COMPONENT PARTS: Component parts of an ass'y are preceded by a dot (.)
 Component Parts of a sub-ass'y are preceded by two dot (..) as follow:

COMPOSANTS: Les composants d'un assemblage sont précédés par un point (.)
 Les composants d'un sous-assemblage sont précédés par deux points (..) comme suit:



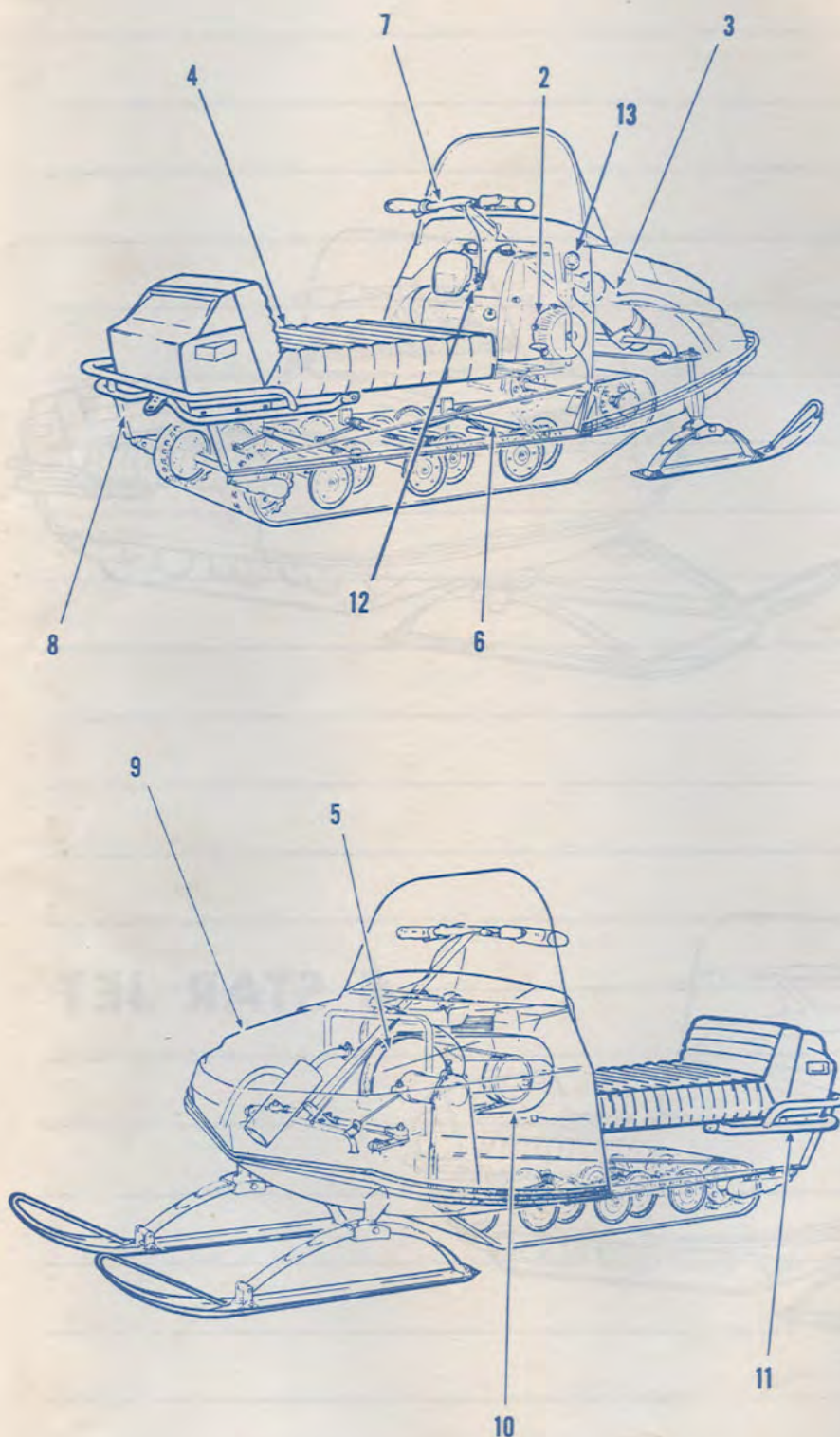
NOTE:

All ass'y components can be purchased separately unless mentioned on the illustration concerned.

Tous les composants d'un assemblage peuvent être achetés séparément à moins d'être mentionnés sur l'illustration concernée.

GENERAL DESCRIPTION

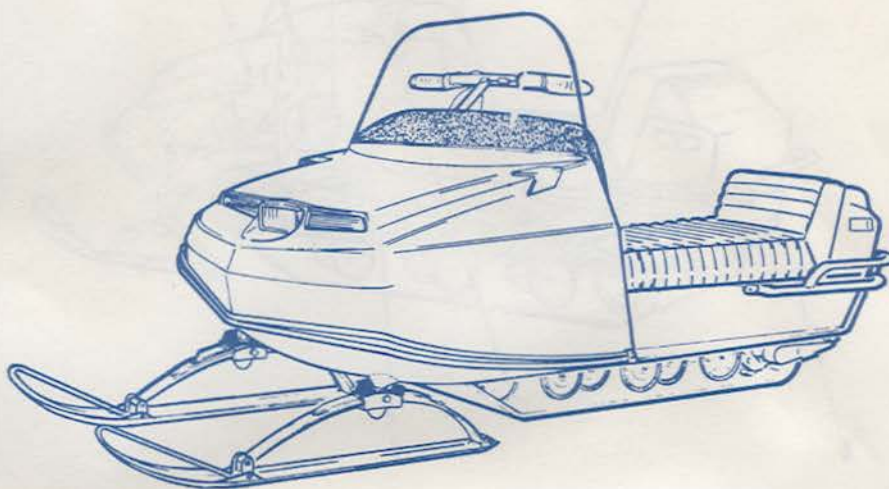
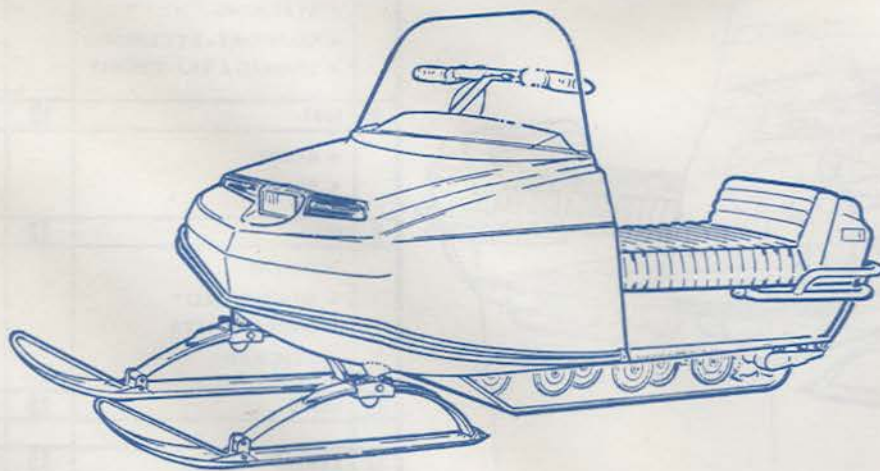
STAR JET - STAR JET DE LUXE



ITEM	GROUP	GROUP NUMBER	PAGE
1	UNIT ASS'Y	01	4
2	ENGINE	02	8
3	EXHAUST SYSTEM	03	14
	• MUFFLER • INLET PIPE		
4	ELECTRICAL SYSTEM	04	16
	• LIGHTS • IGNITION • WIRING • BATTERY ETC...		
5	DRIVE	05	22
	• PULLEYS(DRIVER) • (DRIVEN) AND BRAKE • CHAIN CASE		
6	SUSPENSION	06	42
	• FRONT & REAR SHAFT • HOUSING - BEARING • SPROCKETS - DRIVE • SUSP-BOGIE WHEEL • SUSPENSION - REAR • RUBBER TRACK		
7	STEERING	09	46
	• STEERING • SUPPORT-STEERING • SPRING & SKI-FRONT		
8	BODY	10	50
	• BODY • SEAT		
9	HOOD	12	52
	• HOOD • WINDSHIED • ORNAMENTS • STICKERS		
10	GUARD	13	54
11	BUMPER	15	56
	• BUMPER - FRONT • BUMPER - REAR		
12	FUEL SYSTEM	79	58
	• CARBURATOR, FILTER, • THROTTLE, TANK, • ETC...		
13	OPTIONAL ITEMS	16	

UNIT ASSEMBLY

STAR JET - STAR JET DE LUXE

**STAR JET
DELUXE** ➔◀ **STAR JET**

MEMO

01-5

MEMO

01-6

UNIT ASSEMBLY STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	ENGINE	DESCRIPTION	QUANT.
	010062	H-292 56R3	Star Jet (Manual)	1
	010046	H-292 193R2	Star Jet (Manual)	1
	010047	H-292 193R4E	Star Jet (Electric)	1
	010048	H-338 194R42	Star Jet (Manual)	1
	010042	Y-SL292 (812)	Star Jet (Manual)	1
	010043	Y-SL292E (812E)	Star Jet (Electric)	1
	010067	H-399 210R4	Star Jet De Luxe (M)	1
	010066	H-438 211R4	Star Jet De Luxe (M)	1
	010091	Y-SL338 (806)	Star Jet De Luxe (M)	1
	010044	Y-SL338B(810)	Star Jet De Luxe (M)	1
	010045	Y-SL338B(810E)	Star Jet De Luxe (E)	1
	010090	Y-SL338 (810)	Star Jet De Luxe (M)	1
	010065	Y-SL351 (802)	Star Jet De Luxe (M)	1



THIS IS YOUR
MODEL NO.



MODEL NO.
are located here.

A

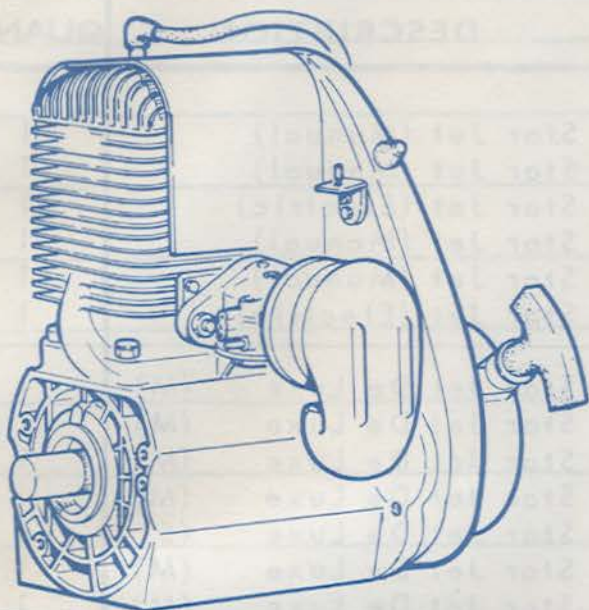
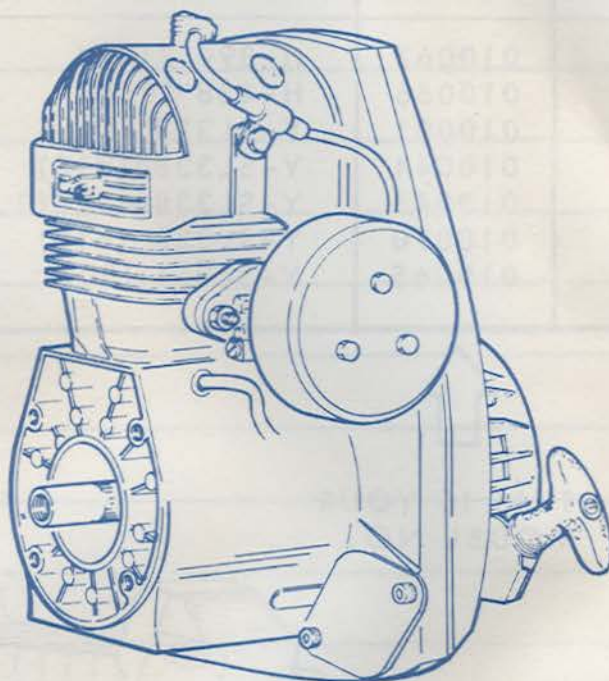
THIS IS YOUR
MODEL NO.



THIS IS YOUR MODEL NO.

ENGINE

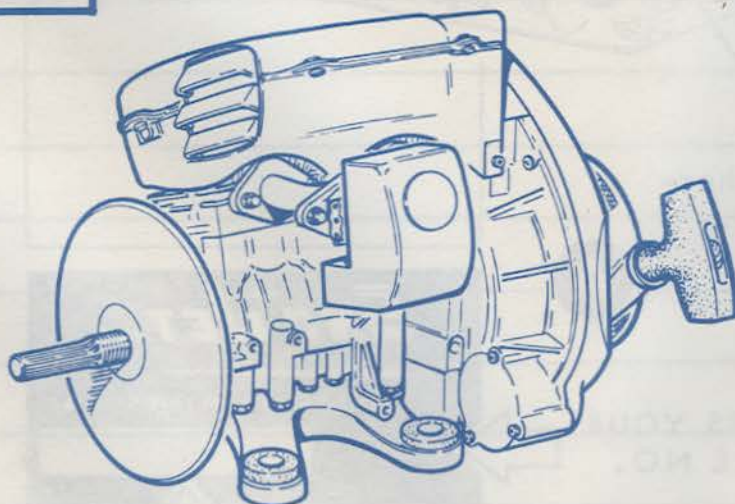
STAR JET - STAR JET DE LUXE

◀ **SACHS****HIRTH** ▶

*for detail
see groups*

**HIRTH-80
YAMAHA-81
SACHS-82**

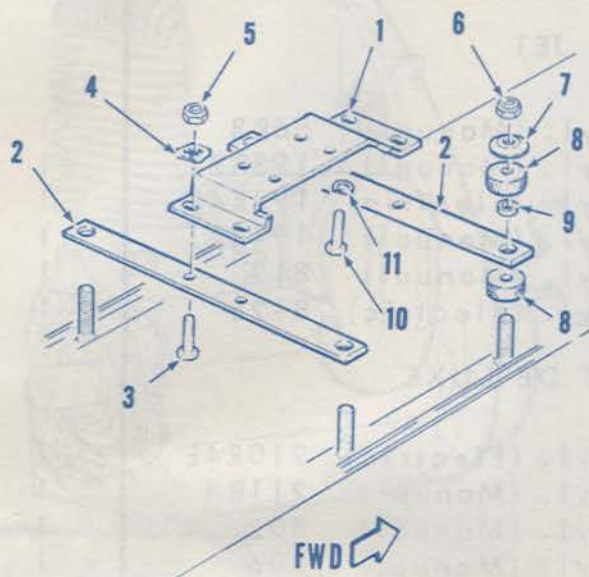
*on
separate
booklets*

◀ **YAMAHA**

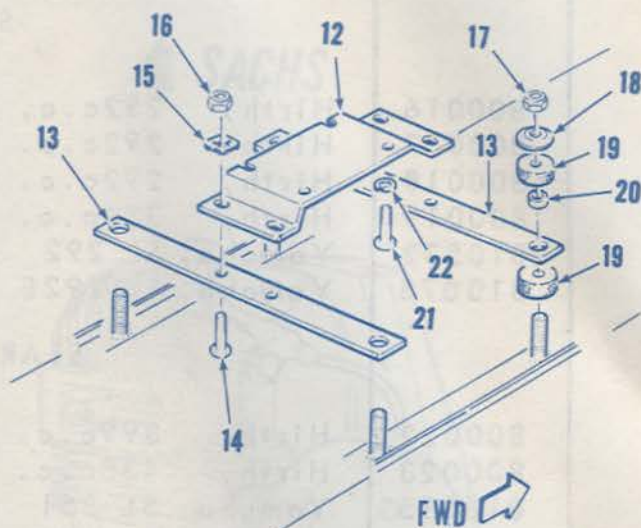
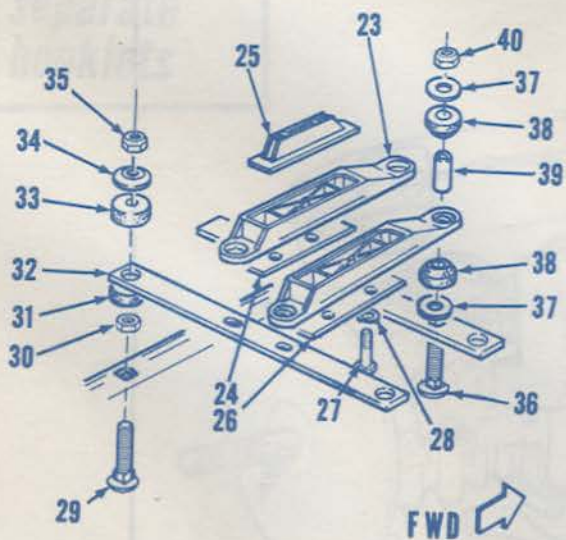
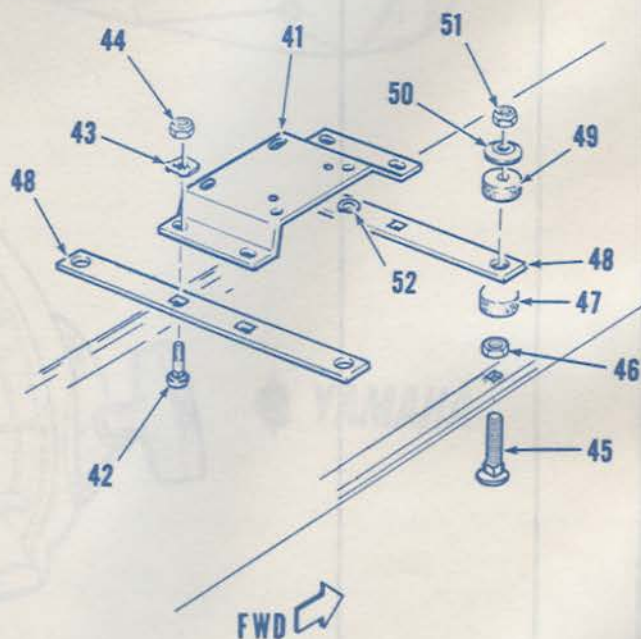
Exploded view diagram of a mechanical assembly. The diagram shows various components labeled with numbers 1 through 14. The parts include a base plate (1), a central shaft or rod (2), a long cylindrical component (3), a small rectangular block (4), a larger rectangular block (5), a small circular component (6), a larger circular component (7), a small rectangular block (8), a larger rectangular block (9), a small circular component (10), a larger circular component (11), a small rectangular block (12), a larger rectangular block (13), and a small circular component (14). The diagram is a technical drawing showing the relative positions and assembly sequence of these parts.

ENGINE MOUNT

STAR JET - STAR JET DE LUXE



HIRTH 292 C.C. 15 H.P.

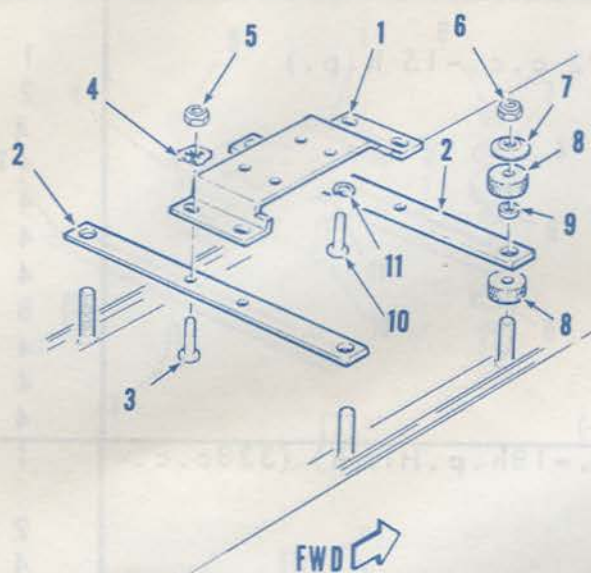
HIRTH 292 C.C. 18 H.P.
338 C.C. 19 SSYAMAHA 338 C.C. 24 H.P.
HIRTH 399 C.C. 24 H.P.
HIRTH 438 C.C. 26 H.P.YAMAHA
292 C.C. 19 H.P.

ENGINE MOUNT
STAR JET - STAR JET DE LUXE

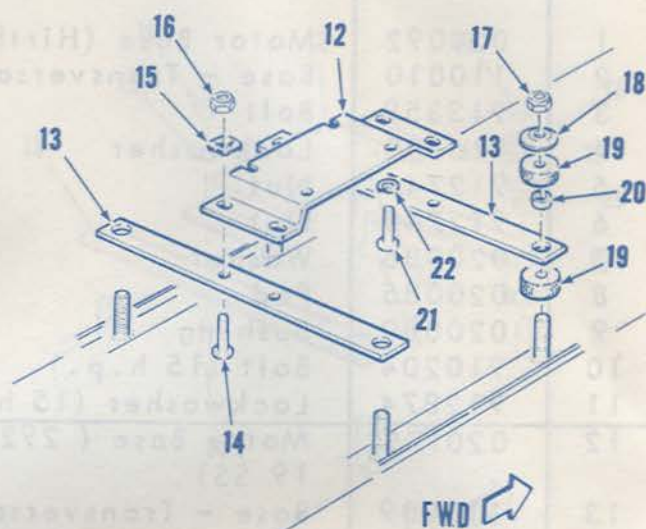
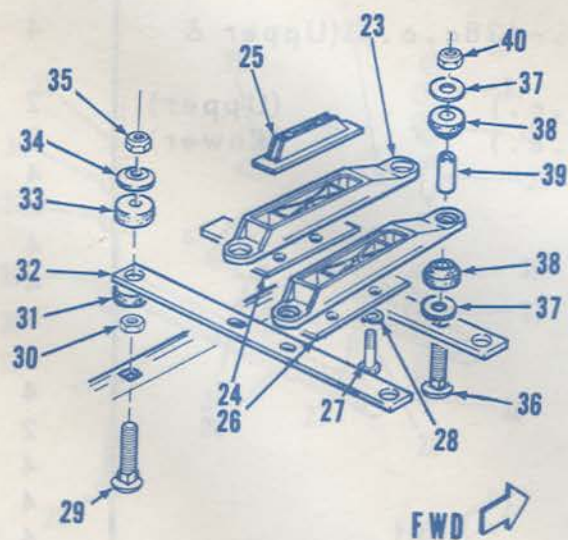
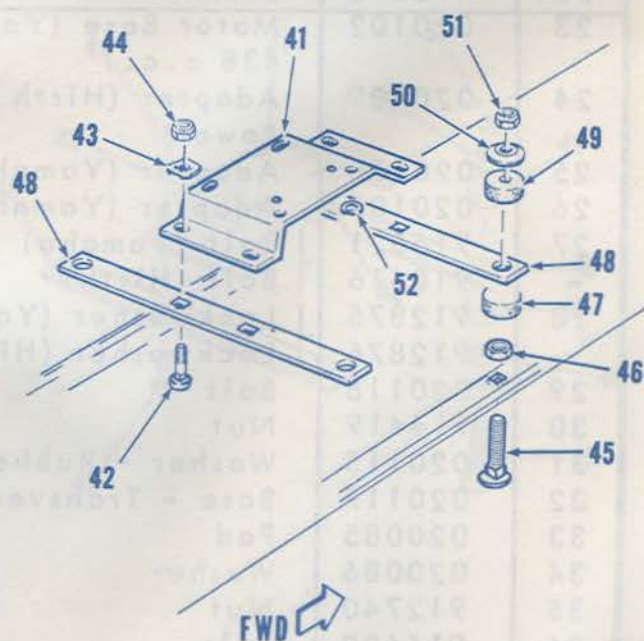
ITEM	INOJET	DESCRIPTION	QUANT.
1	020092	Motor Base (Hirth 292 c.c.-15 h.p.)	1
2	110010	Base - Transversal	2
3	913358	Bolt	4
4	916530	Lockwasher	4
5	912740	Nut	4
6	912740	Nut	4
7	020086	Washer	4
8	020085	Pad	8
9	020080	Bushing	4
10	910204	Bolt (15 h.p.)	4
11	912874	Lockwasher (15 h.p.)	4
12	020175	Motor Base (292c.c.-18h.p.Hirth) (338c.c. 19 SS)	1
13	110009	Base - Transversal	2
14	913358	Bolt	4
15	916530	Lockwasher	4
16	912740	Nut	4
17	912740	Nut	4
18	020086	Washer	4
19	020085	Pad	8
20	020080	Bushing	4
21	910406	Bolt	4
22	912876	Lockwasher	4
23	020102	Motor Base (Yamaha 338 c.c.-Hirth 399 c.c. 438 c.c.)	2
24	020109	Adapter (Hirth 399c.c.-438c.c.) (Upper & Lower)	4
25	020106	Adapter (Yamaha 338c.c.) (Upper)	2
26	020107	Adapter (Yamaha 338c.c.) (Lower)	2
27	916621	Bolt (Yamaha)	4
-	910416	Bolt (Hirth)	4
28	912875	Lockwasher (Yamaha)	4
-	912876	Lockwasher (Hirth)	4
29	020116	Bolt	4
30	914419	Nut	4
31	020115	Washer - Rubber	4
32	020117	Base - Transversal	2
33	020085	Pad	4
34	020086	Washer	4
35	912740	Nut	4
36	916620	Bolt	4
37	020105	Washer	8

ENGINE MOUNT

STAR JET - STAR JET DE LUXE



HIRTH 292 C.C. 15 H.P.

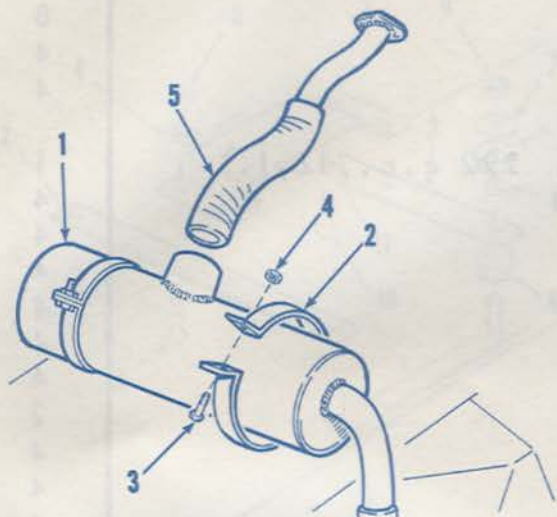
HIRTH 292 C.C. 18 H.P.
338 C.C. 19 SSYAMAHA 338 C.C. 24 H.P.
HIRTH 399 C.C. 24 H.P.
HIRTH 438 C.C. 26 H.P.YAMAHA
292 C.C. 19 H.P.

ENGINE MOUNT STAR JET - STAR JET DE LUXE

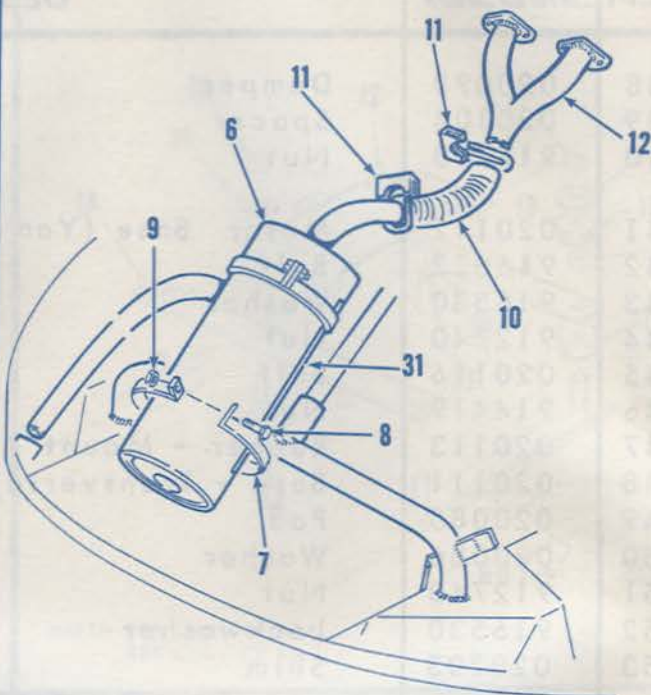
ITEM	SNOJET	DESCRIPTION	QUANT.
38	020098	Damper	8
39	020104	Spacer	4
40	912740	Nut	4
41	020112	Motor Base (Yamaha 292 c.c., 1cyl.)	1
42	916622	Bolt	4
43	916530	Washer	4
44	912740	Nut	4
45	020116	Bolt	4
46	914419	Nut	4
47	020113	Rubber - Mount	4
48	020111	Base - Transversal	2
49	020085	Pad	4
50	020086	Washer	4
51	912740	Nut	4
52	916530	Lockwasher	4
53	020203	Shim	as req.

MUFFLER

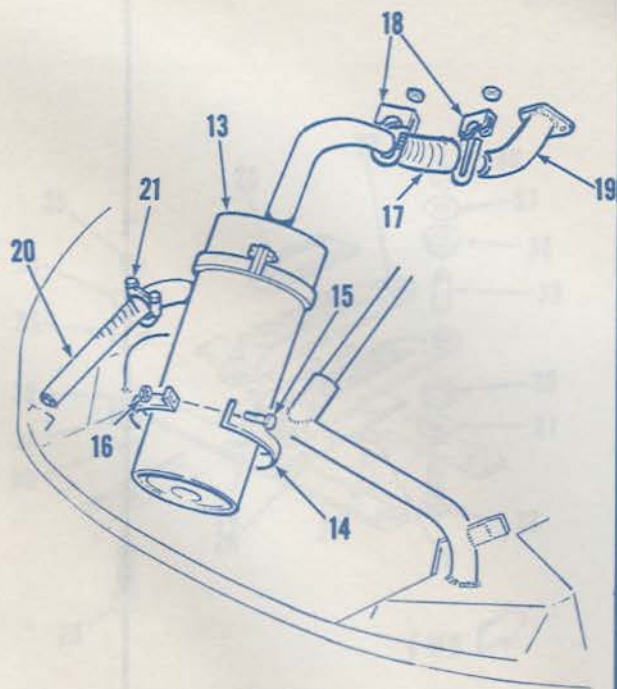
STAR JET - STAR JET DE LUXE



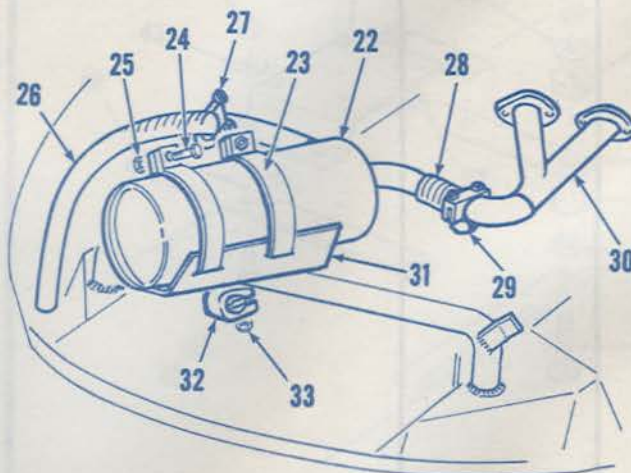
HIRTH - 292 C.C. - 15 H.P. & 18 H.P.



HIRTH 399 C.C. & 438 C.C.



HIRTH 338 C.C.

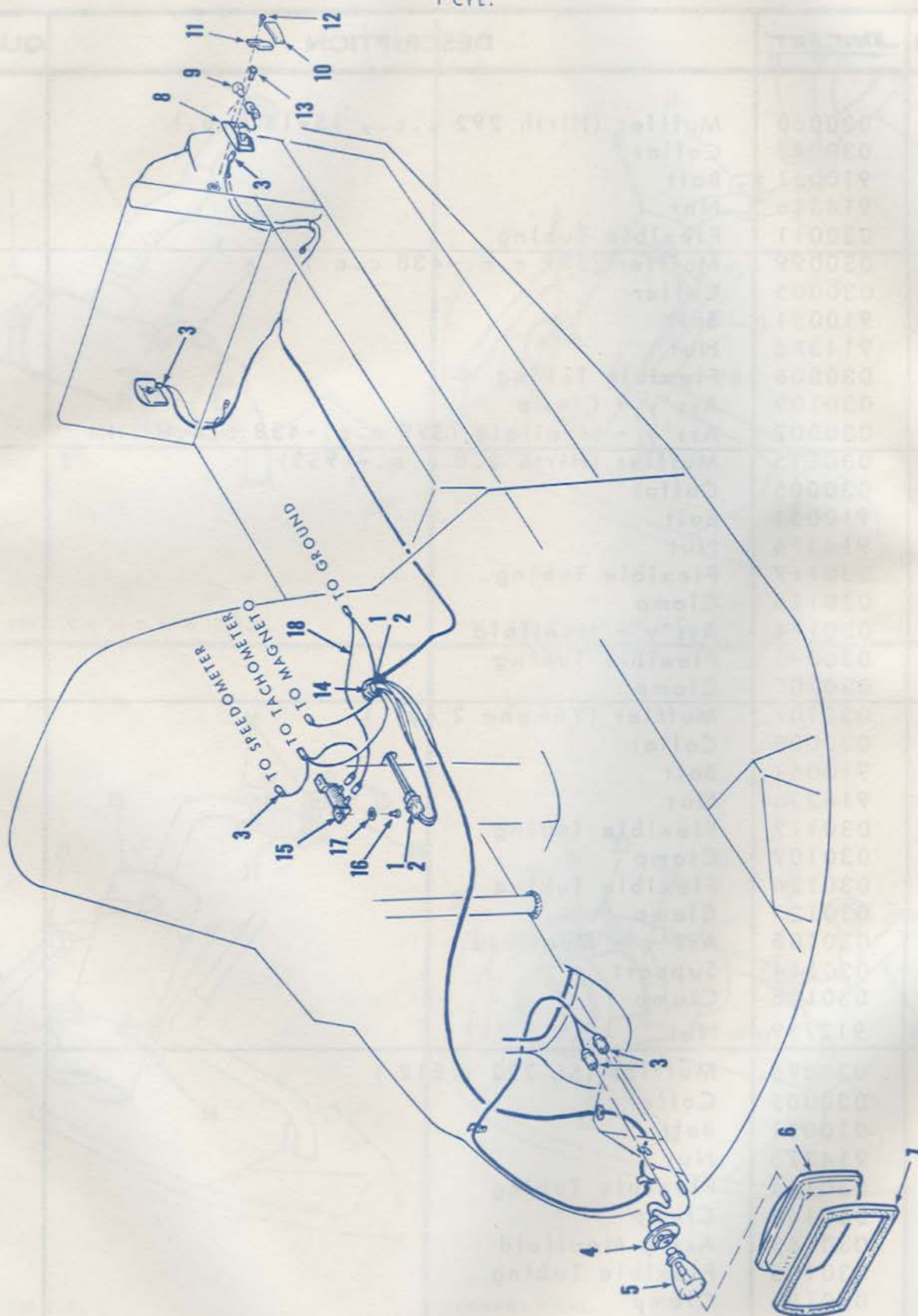


YAMAHA 2 CYL.

MUFFLER
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
1	030060	Muffler (Hirth 292 c.c., 15-18 h.p.)	1
2	030048	Collar	2
3	910051	Bolt	2
4	914316	Nut	2
5	030011	Flexible Tubing	1
6	030099	Muffler (399 c.c.-438 c.c.)	1
7	030005	Collar	2
8	910051	Bolt	2
9	914376	Nut	2
10	030006	Flexible Tubing	1
11	030109	Ass'y - Clamp	2
12	030007	Ass'y - Manifold (399 c.c.-438 c.c.Hirth)	1
13	030115	Muffler (Hirth 338 c.c.-19SS)	1
14	030005	Collar	2
15	910051	Bolt	2
16	914376	Nut	2
17	030117	Flexible Tubing	1
18	030116	Clamp	2
19	030114	Ass'y - Manifold	1
20	030095	Flexible Tubing	1
21	030109	Clamp	1
22	030107	Muffler (Yamaha 2 cyl.)	1
23	030005	Collar	2
24	910051	Bolt	2
25	914376	Nut	2
26	030112	Flexible Tubing	1
27	030109	Clamp	1
28	030126	Flexible Tubing	1
29	030124	Clamp	1
30	030108	Ass'y - Manifold	1
31	030144	Support	1
32	030138	Clamp	1
33	912739	Nut	1
13	030096	Muffler (SL 292 - 812)	1
14	030005	Collar	2
15	910051	Bolt	2
16	914376	Nut	2
17	030164	Flexible Tubing	1
18	030116	Clamp	1
19	030163	Ass'y Manifold	1
20	030165	Flexible Tubing	1
21	030124	Clamp	1

ELECTRICAL WIRING
STAR JET - STAR JET DE LUXE
1 CYL.

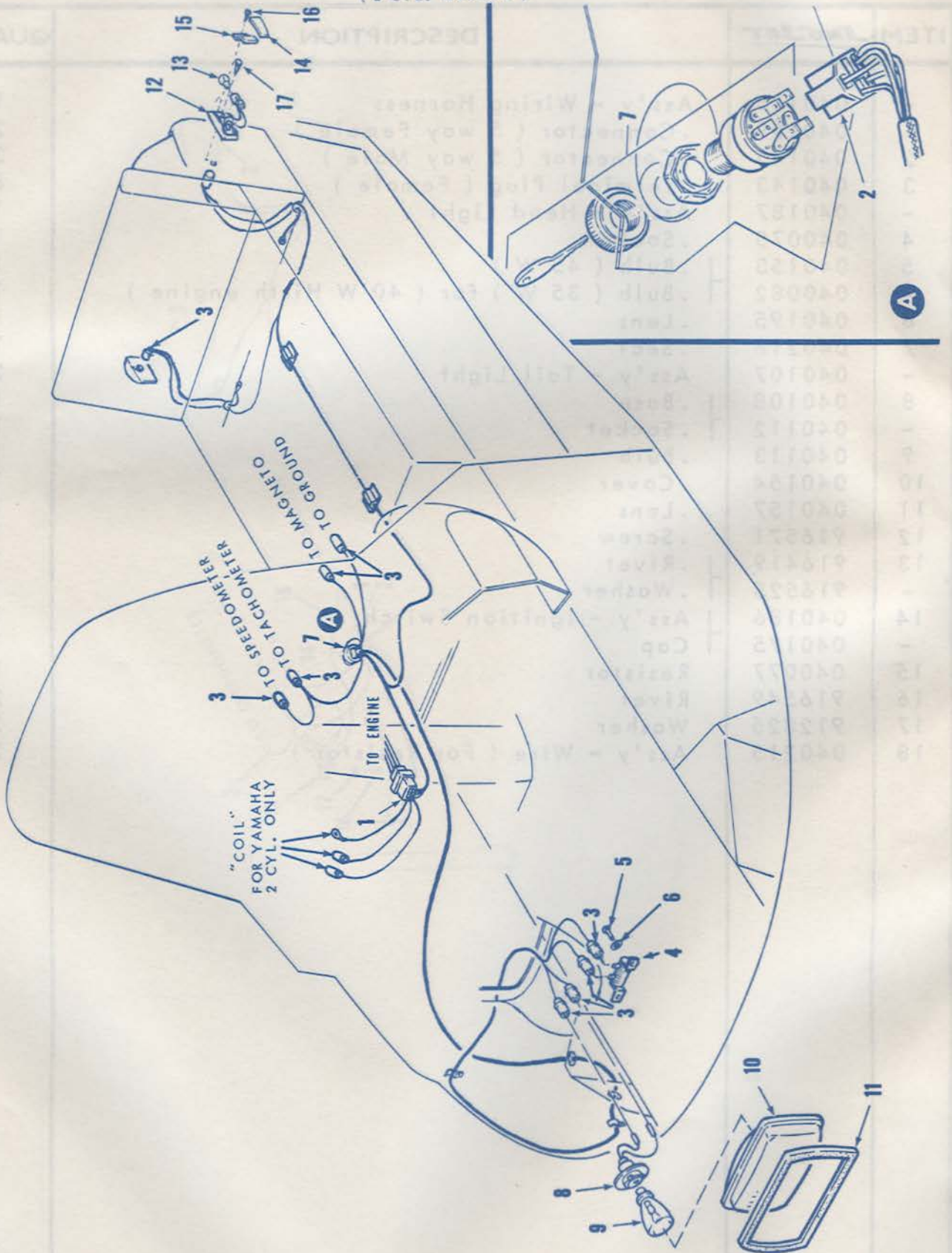


ELECTRICAL WIRING
(1 CYL. MANUAL)
STAR JET - STAR JET DE LUXE

ITEM	SNOWJET	DESCRIPTION	QUANT.
-	040115	Ass'y - Wiring Harness	1
1	040129	.Connector (5 way Female)	2
2	040145	.Connector (5 way Male)	3
3	040143	.Terminal Plug (Female)	8
-	040187	Ass'y - Head Light	1
4	040075	.Socket	1
5	040153	.Bulb (45 W)	1
-	040082	.Bulb (35 W) for (40 W Hirth engine)	1
6	040195	.Lens	1
7	040218	.Seal	1
-	040107	Ass'y - Tail Light	2
8	040108	.Base	1
-	040112	.Socket	1
9	040113	.Bulb	1
10	040154	.Cover	1
11	040157	.Lens	1
12	916571	.Screw	1
13	916419	.Rivet	1
-	916525	.Washer	1
14	040186	Ass'y - Ignition Switch	1
-	040175	Cap	1
15	040077	Resistor	1
16	916549	Rivet	2
17	912825	Washer	2
18	040215	Ass'y - Wire (For Resistor)	2

ELECTRICAL WIRING

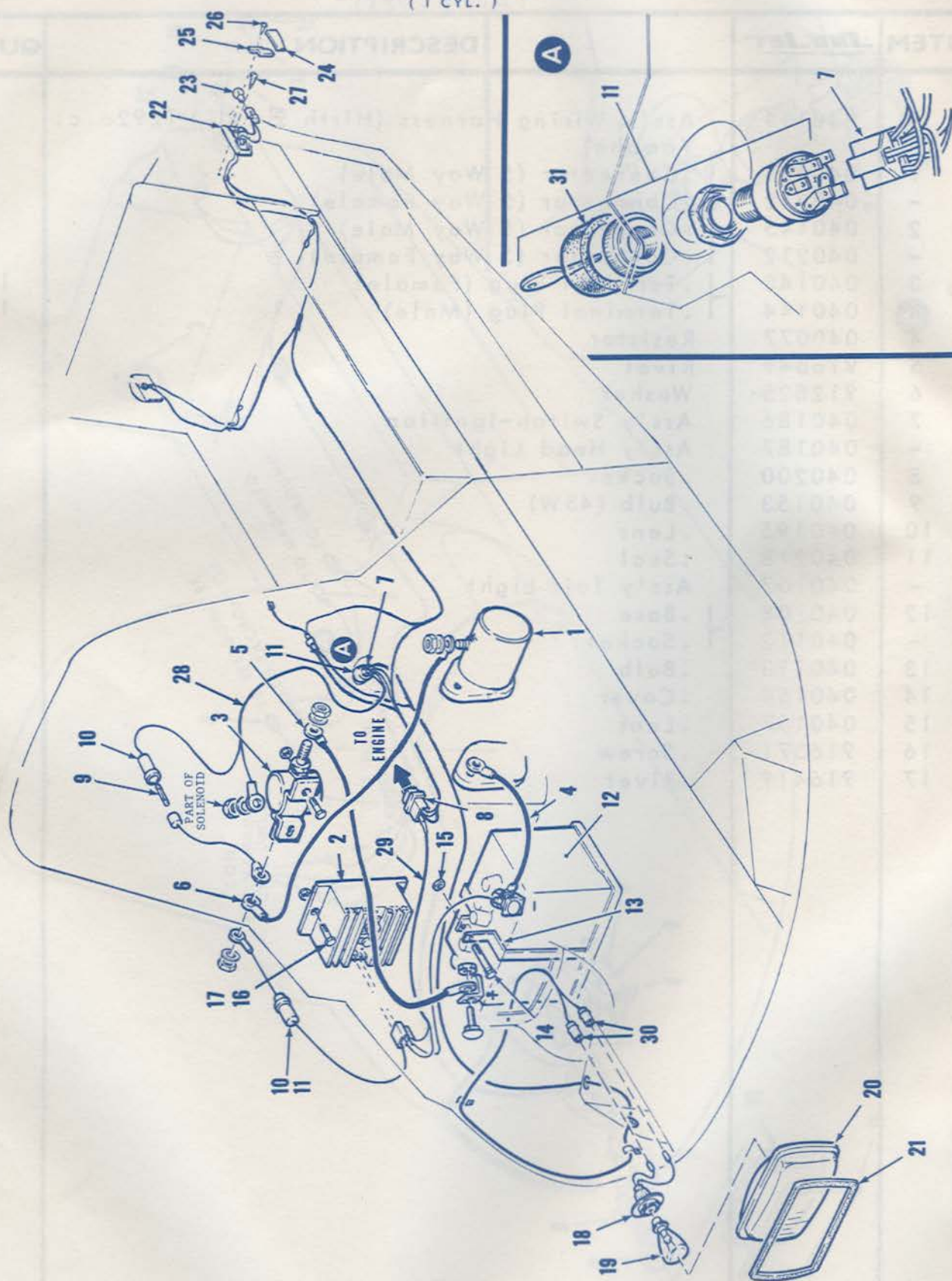
STAR JET - STAR JET DE LUXE
(2 CYL. MANUAL)



ELECTRICAL WIRING
STAR JET - STAR JET DE LUXE
(2 CYL. MANUAL)

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	040114	Ass'y Wiring Harness (Hirth 2 cyl.) (292c.c. Yamaha)	1
1	040145	.Connector (5 Way Male)	1
-	040212	.Connector (5 Way Female)	1
2	040145	.Connector (5 Way Male)	1
-	040212	.Connector (5 Way Female)	1
3	040143	.Terminal Plug (Female)	12
-	040144	.Terminal Plug (Male)	12
4	040077	Resistor	1
5	916549	Rivet	2
6	912825	Washer	2
7	040186	Ass'y Switch-Ignition	1
-	040187	Ass'y Head Light	1
8	040200	.Socket	1
9	040153	.Bulb (45W)	1
10	040195	.Lens	1
11	040218	.Seal	1
-	040107	Ass'y Tail Light	2
12	040108	.Base	1
-	040112	.Socket	1
13	040113	.Bulb	1
14	040154	.Cover	1
15	040157	.Lens	1
16	916571	.Screw	1
17	916419	.Rivet	1

ELECTRICAL WIRING
(HIRTH 292 C.C. - 18 H.P.)
(1 CYL.)

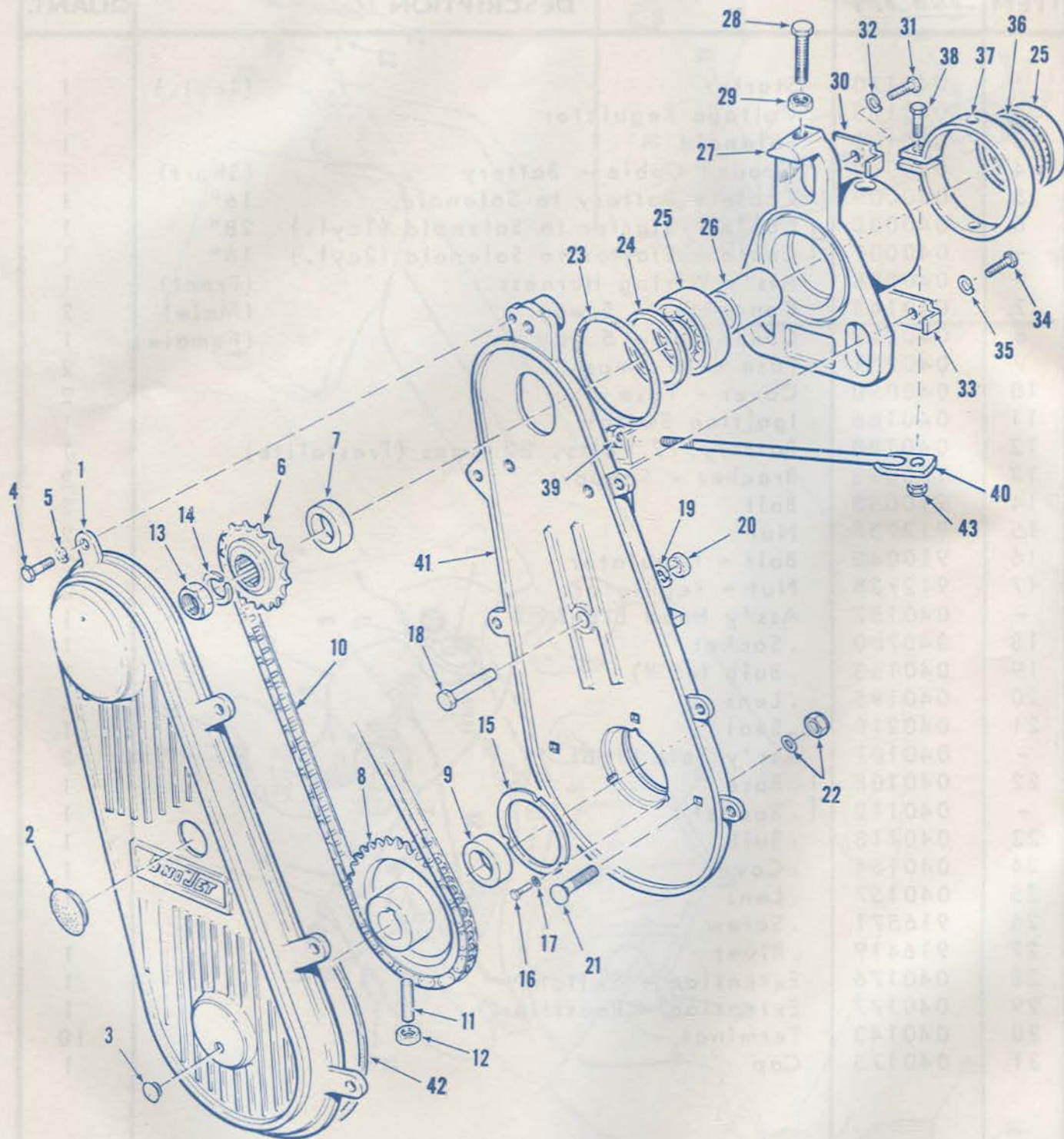


ELECTRICAL WIRING WITH STARTER
(HIRTH - 292 C.C. - 18 H.P.)
(1 CYL.)
STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	DESCRIPTION	QUANT.
1	040170	Starter (1cyl.)	1
2	040183	Voltage Regulator	1
3	040182	Solenoid	1
4	040067	Ground Cable - Battery (Short)	1
5	040009	Cable - Battery to Solenoid 16"	1
6	040008	Cable - Starter to Solenoid (1cyl.) 28"	1
-	040009	Cable - Starter to Solenoid (2cyl.) 16"	1
-	040088	Ass'y Wiring Harness (Front)	1
7	040145	Connector - 5 way (Male)	2
8	040212	Connector - 5 way (Female)	1
9	040201	Fuse - 10 Amps	2
10	040050	Cover - Fuse	2
11	040186	Ignition Switch	1
12	040180	Battery, 12 Volts, 32 Amps (Prestolite)	1
13	100093	Bracket - Support	2
14	910053	Bolt	2
15	912738	Nut	2
16	910043	Bolt - Regulator	3
17	912738	Nut - Regulator	3
-	040187	Ass'y Head Light	1
18	040200	.Socket	1
19	040153	.Bulb (45W)	1
20	040195	.Lens	1
21	040218	.Seal	1
-	040107	Ass'y Tail Light	2
22	040108	.Base	1
-	040112	.Socket	1
23	040113	.Bulb	1
24	040154	.Cover	1
25	040157	.Lens	1
26	916571	.Screw	1
27	916419	.Rivet	1
28	040176	Extention - Switch	1
29	040177	Extention - Rectifier	1
30	040143	Terminal	10
31	040175	Cap	1

CHAIN CASE

STAR JET - STAR JET DE LUXE
(292 c.c. 15 h.p.) - (338 c.c. 1955)

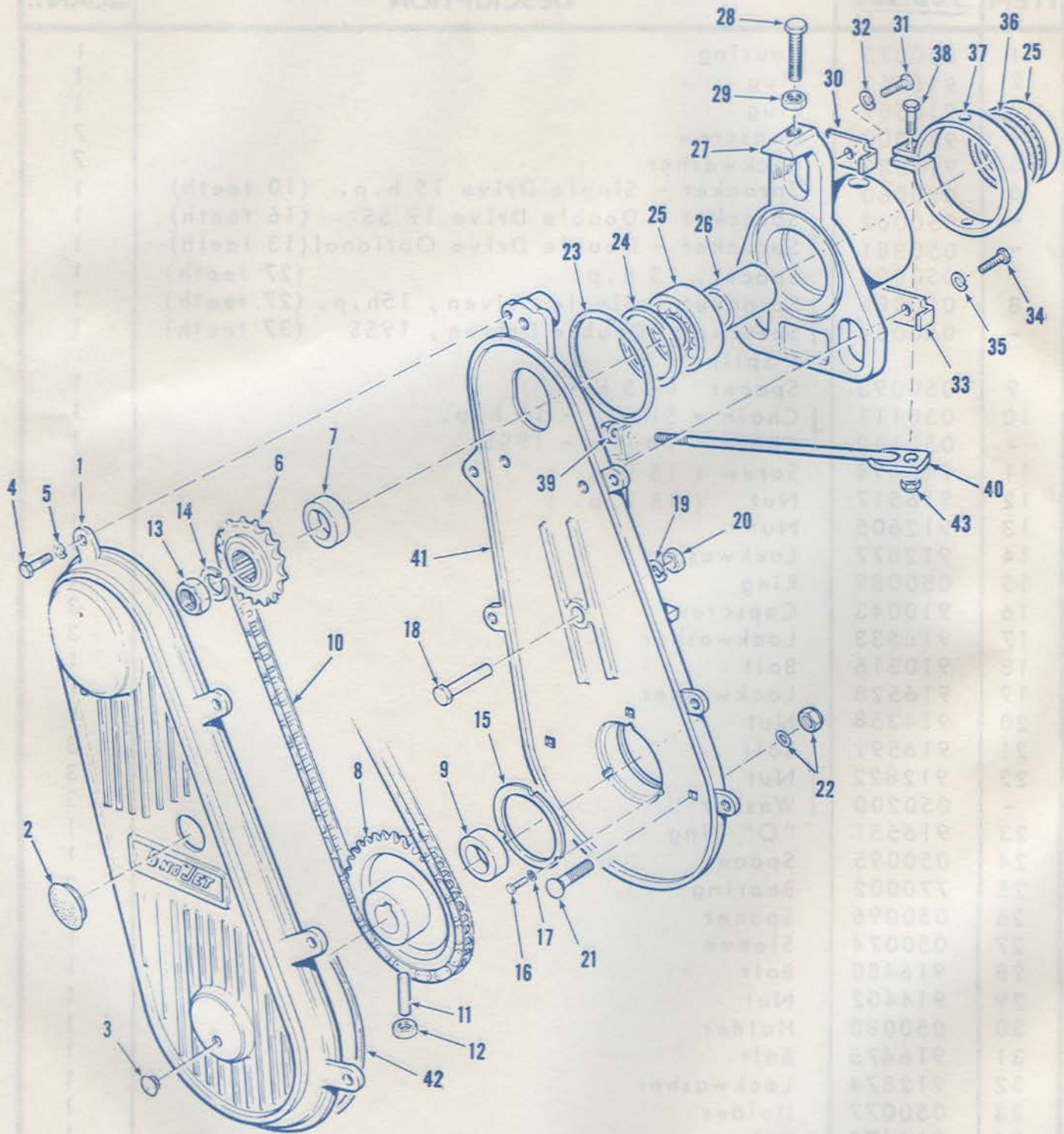


CHAIN CASE
STAR JET
(15H.P.-19SS)

ITEM	SNO-JET	DESCRIPTION	QUANT.
1	050073	Housing	1
2	916561	Plug	1
3	916589	Plug	1
4	910003	Capscrew	7
5	916533	Lockwasher	7
6	050060	Sprocket - Single Drive 15 h.p. (10 teeth)	1
-	050062	Sprocket - Double Drive 19 SS (16 teeth)	1
-	050381	Sprocket - Double Drive Optional (13 teeth)	1
7	050092	Spacer, 15 h.p. (27 teeth)	1
8	050086	Sprocket - Single Driven, 15h.p. (27 teeth)	1
-	050064	Sprocket - Double Driven, 19SS (37 teeth) (Spline)	1
9	050093	Spacer (15 h.p.)	1
10	050111	Chain - Single - 15 h.p.	1
-	050162	Chain - Double - 19SS	1
11	916494	Screw (15 h.p.)	1
12	916517	Nut (15 h.p.)	1
13	912605	Nut	1
14	912877	Lockwasher	1
15	050089	Ring	1
16	910043	Capscrew	3
17	916533	Lockwasher	3
18	910316	Bolt	1
19	916528	Lockwasher	1
20	914358	Nut	1
21	916591	Bolt	3
22	912822	Nut	3
-	050200	Washer	3
23	916551	"O" Ring	1
24	050095	Spacer	1
25	770002	Bearing	2
26	050096	Spacer	1
27	050074	Sleeve	1
28	916480	Bolt	1
29	914402	Nut	1
30	050080	Holder	1
31	916475	Bolt	1
32	912874	Lockwasher	1
33	050077	Holder	1
34	916475	Bolt	1
35	912874	Lockwasher	1
36	916578	"O" Ring	1
37	050318	Collar	1
38	910143	Bolt	1

CHAIN CASE

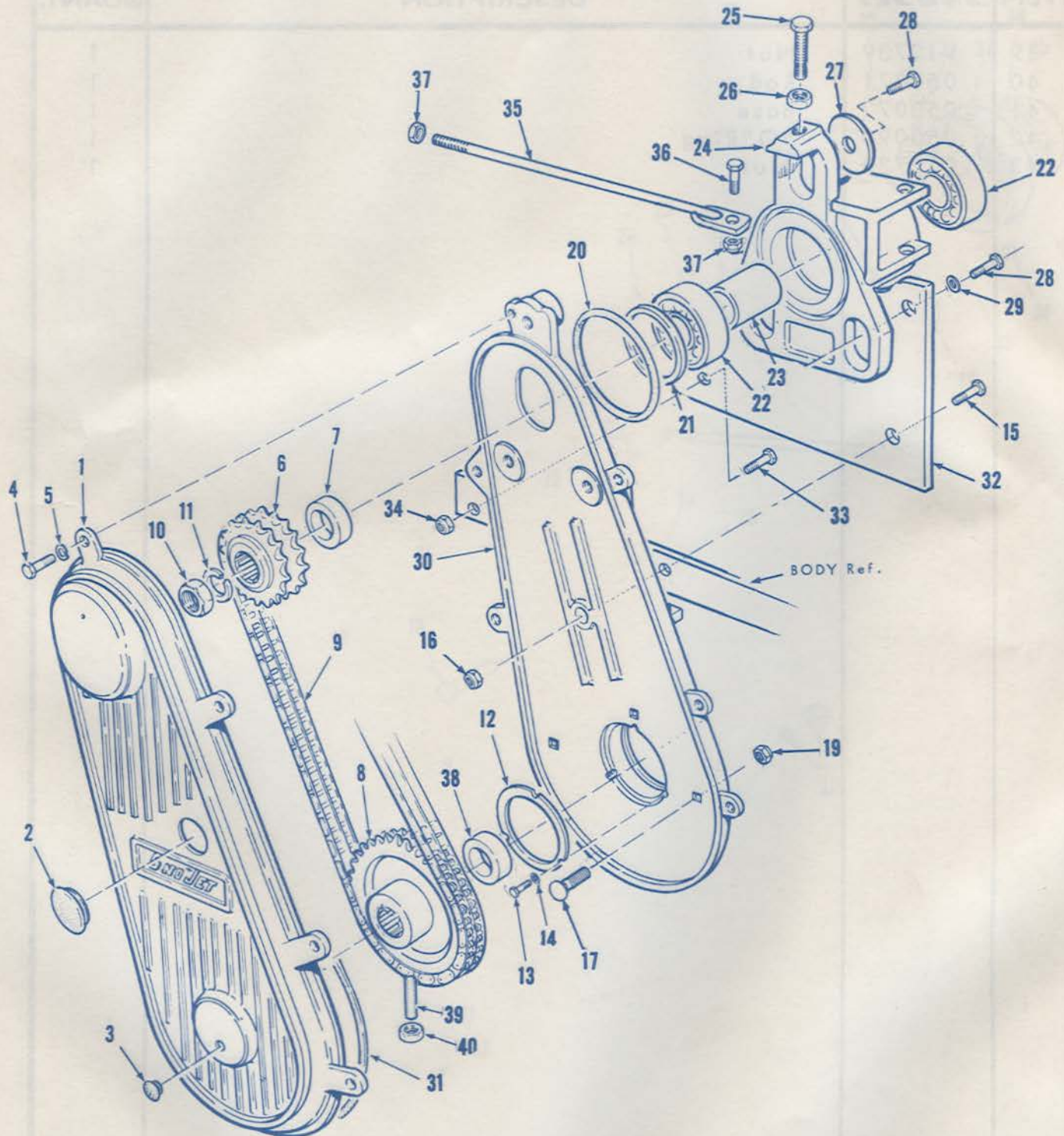
STAR JET - STAR JET DE LUXE
(292 c.c. 15 h.p.) - (338 c.c. 1955)



CHAIN CASE STAR JET (15 H.P. - 19 SS.)

ITEM	SNO-JET	DESCRIPTION	QUANT.
39	912739	Nut	1
40	050071	Rod	1
41	050072	Base	1
42	050090	"O" Ring	1
43	912739	Nut	1

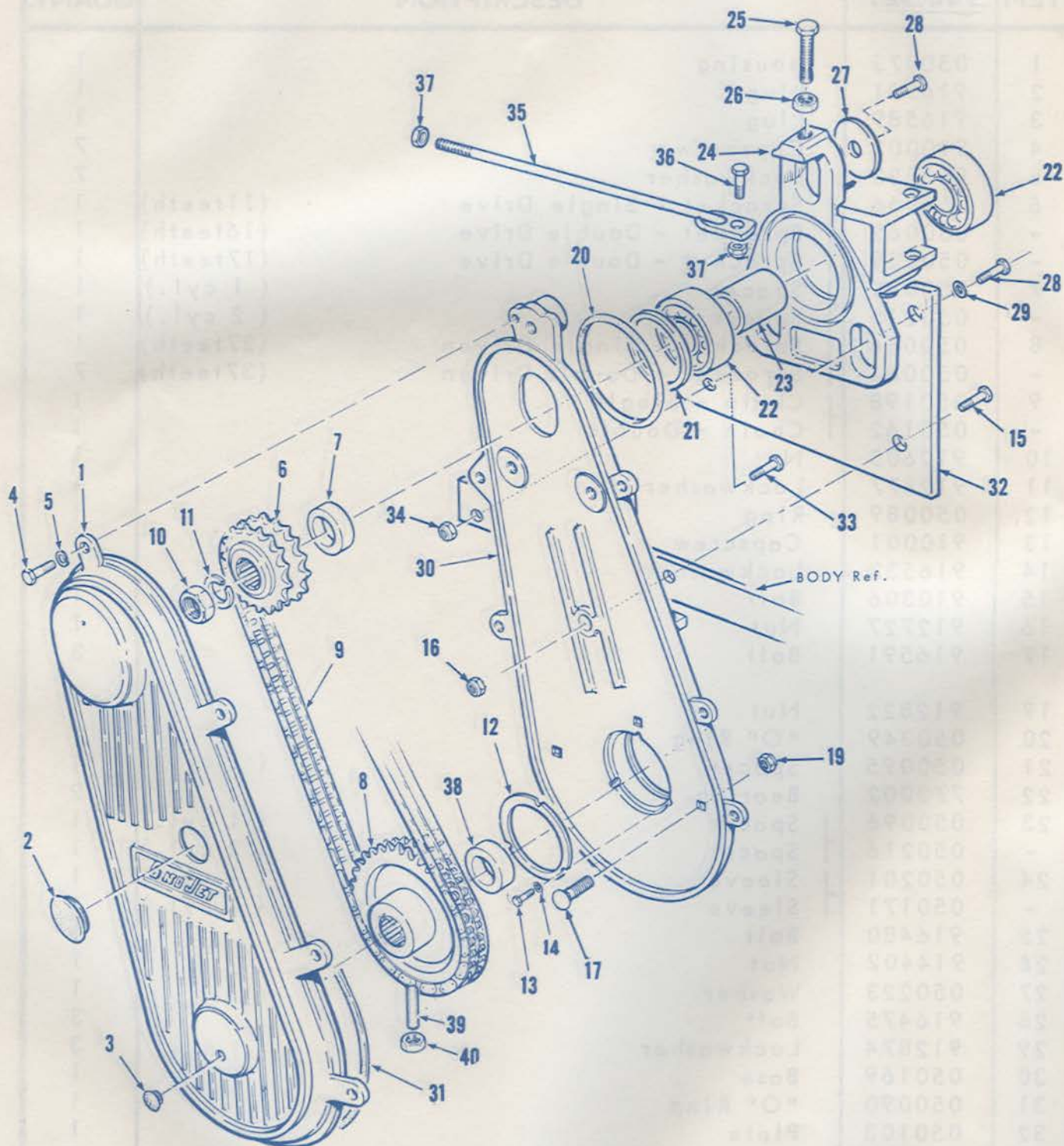
CHAIN CASE
EXCEPT 15 H.P. & 19 SS
STAR JET - STAR JET DE LUXE



CHAIN CASE
STAR JET - STAR JET DE LUXE
EXCEPT 15 H.P. & 19 SS

ITEM	SNO-JET	DESCRIPTION	QUANT.
1	050073	Housing	1
2	916561	Plug	1
3	916589	Plug	1
4	910003	Capscrew	7
5	916533	Lockwasher	7
6	050066	Sprocket - Single Drive (11teeth)	1
-	050062	Sprocket - Double Drive (16teeth)	1
-	050039	Sprocket - Double Drive (17teeth)	1
7	050092	Spacer (1 cyl.)	1
-	050215	Spacer (2 cyl.)	1
8	050086	Sprocket - Single Driven (27teeth)	1
-	050064	Sprocket - Double Driven (37teeth)	7
9	050198	Chain - Single	1
-	050162	Chain - Double	1
10	912605	Nut	1
11	912877	Lockwasher	1
12	050089	Ring	3
13	910001	Capscrew	3
14	916533	Lockwasher	1
15	910306	Bolt	1
16	912727	Nut	3
17	916591	Bolt	3
19	912822	Nut	1
20	050349	"O" Ring	1
21	050095	Spacer (1 cyl.)	2
22	770002	Bearing	1
23	050096	Spacer (1 cyl.)	1
-	050216	Spacer (2 cyl.)	1
24	050201	Sleeve (1 cyl.)	1
-	050171	Sleeve (2 cyl.)	1
25	916480	Bolt	1
26	914402	Nut	1
27	050223	Washer	3
28	916475	Bolt	3
29	912874	Lockwasher	1
30	050169	Base	1
31	050090	"O" Ring	1
32	050103	Plate	1
33	910204	Capscrew	1
34	912726	Nut	1
35	050071	Rod (1 cyl.)	1
36	910143	Capscrew (1 cyl.)	2
37	912739	Nut (1 cyl.)	

CHAIN CASE
EXCEPT 15 H.P. & 19 SS
STAR JET - STAR JET DE LUXE

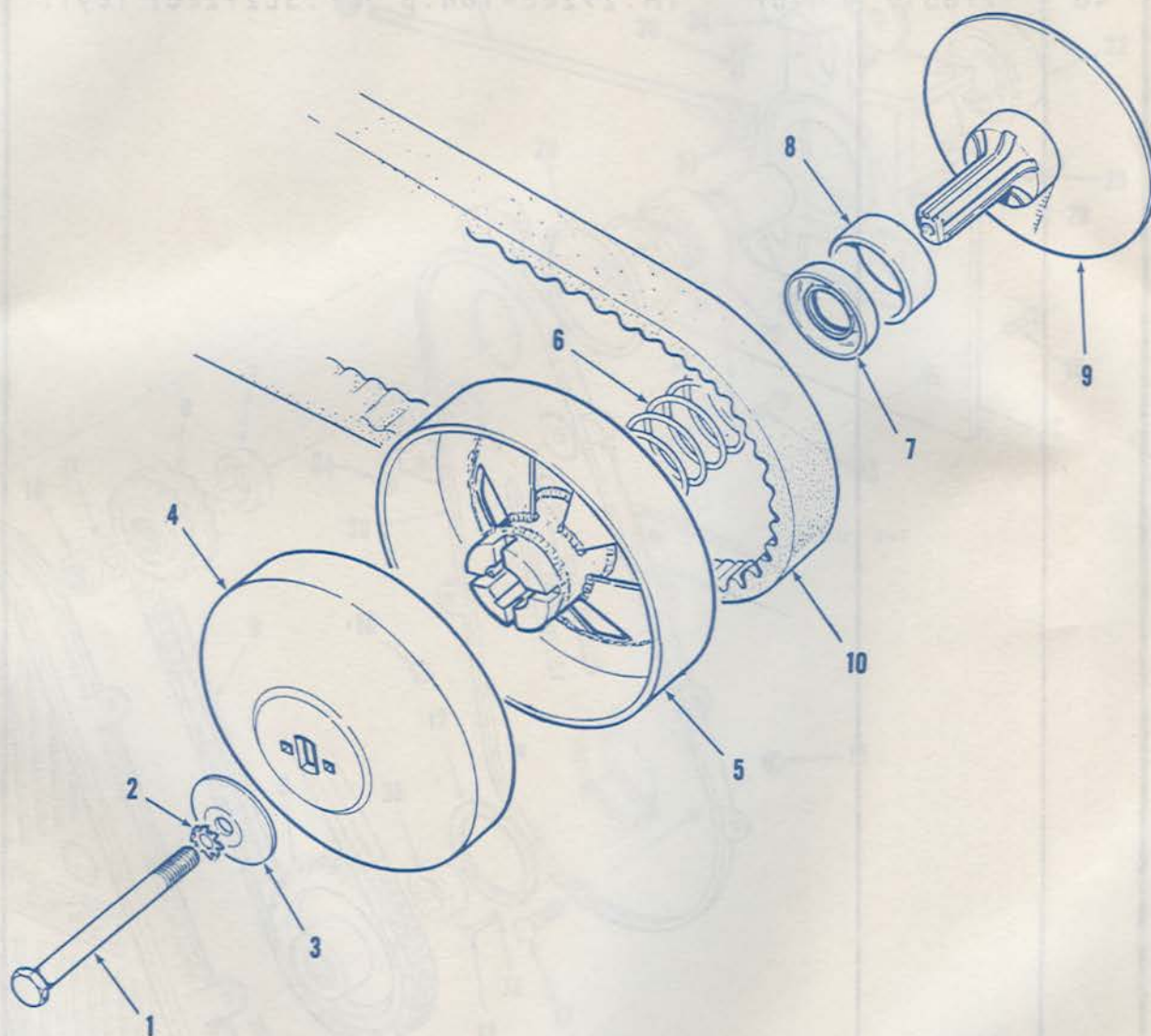


CHAIN CASE STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
38	050093	Spacer (H.292cc-18h.p.)(Y.SL292cc) 1cyl.	1
39	916494	Screw (H.292cc-18h.p.)(Y.SL292cc) 1cyl.	1
40	916517	Nut (H.292cc-18h.p.)(Y.SL292cc) 1cyl.	1
		Washer	
	050110	Housing - Driver Pulley	
	050110	Movable Plate	
	050110	Spring	
	050110	Seal	
	050110	Oilite Bushing	
	050110	Fixed Driver Pulley	
	050268	Driver Pulley Asy'y, 2 cyl. 18h.p.	
	916436	Bolt	
	916437	Lockwasher	
	050333	Washer	
	050334	Housing - Driver Pulley	
	050335	Movable Plate	
	050336	Spring	
	050337	Seal	
	050338	Oilite Bushing	
	050339	Fixed Driver Pulley	
	050369	Driver Pulley Asy'y, 2 cyl. 18h.p.	
	916437	Bolt	
	916437	Lockwasher	
	050334	Washer	
	050335	Housing - Driver Pulley	
	050336	Movable Plate	
	050337	Spring	
	050338	Seal	
	050339	Oilite Bushing	
	050340	Fixed Driver Pulley	
	050341	Driver Belt, 1 cyl. 18h.p.	
	050342	Driver Belt, 2 cyl. 18h.p.	

DRIVER PULLEY

STAR JET & STAR JET DE LUXE 1971

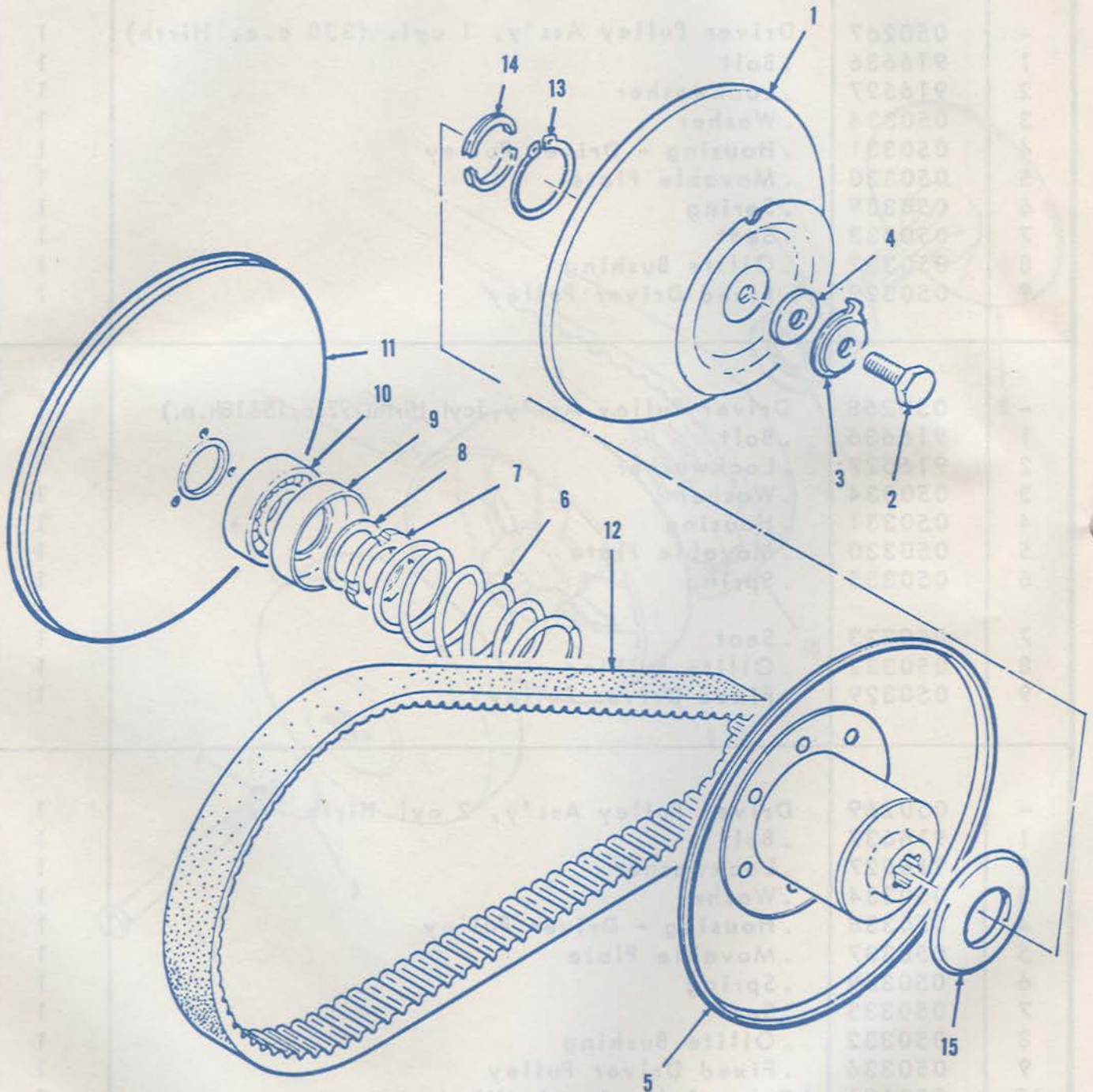


DRIVER PULLEY
STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	050267	Driver Pulley Ass'y, 1 cyl. (338 c.c. Hirth)	1
1	916636	. Bolt	1
2	916527	. Lockwasher	1
3	050334	. Washer	1
4	050331	. Housing - Driver Pulley	1
5	050330	. Movable Plate	1
6	050339	. Spring	1
7	050333	. Seat	1
8	050332	. Oilite Bushing	1
9	050329	. Fixed Driver Pulley	1
-	050268	Driver Pulley Ass'y, 1cyl. Hirth(292cc, 15&18h.p.)	1
1	916636	. Bolt	1
2	916527	. Lockwasher	1
3	050334	. Washer	1
4	050331	. Housing	1
5	050330	. Movable Plate	1
6	050335	. Spring	1
7	050333	. Seat	1
8	050332	. Oilite Bushing	1
9	050329	. Fixed Driver Pulley	1
-	050269	Driver Pulley Ass'y, 2 cyl. Hirth	1
1	916637	. Bolt	1
2	916527	. Lockwasher	1
3	050334	. Washer	1
4	050338	. Housing - Driver Pulley	1
5	050337	. Movable Plate	1
6	050339	. Spring	1
7	050333	. Seat	1
8	050332	. Oilite Bushing	1
9	050336	. Fixed Driver Pulley	1
10	050181	Drive Belt, 1 cyl. Hirth	1
-	050180	Drive Belt, 2 cyl. Hirth	1

DRIVER PULLEY

YAMAHA

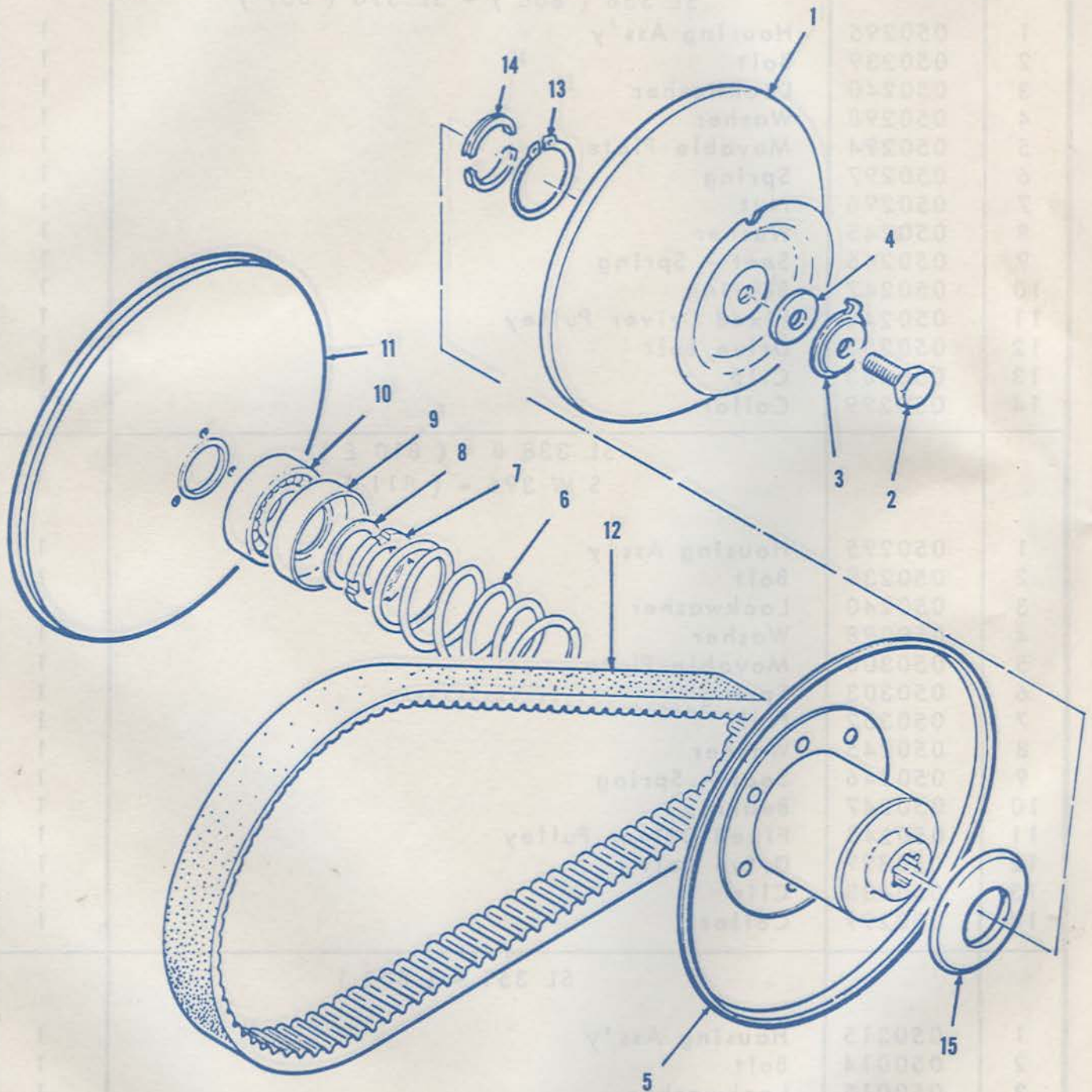


DRIVER PULLEY
(YAMAHA)
STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	DESCRIPTION	QUANT.
SL 338 (806) - SL 396 (807)			
1	050295	Housing Ass'y	1
2	050239	Bolt	1
3	050240	Lockwasher	1
4	050298	Washer	1
5	050294	Movable Plate	1
6	050297	Spring	1
7	050296	Nut	1
8	050245	Washer	1
9	050246	Seat - Spring	1
10	050247	Bearing	1
11	050248	Fixed Driver Pulley	1
12	050253	Drive Belt	1
13	050483	Clip	1
14	050299	Collar	1
SL 338 B - (810 E) S W 396 - (811)			
1	050295	Housing Ass'y	1
2	050239	Bolt	1
3	050240	Lockwasher	1
4	050298	Washer	1
5	050300	Movable Plate	1
6	050303	Spring	1
7	050302	Nut	1
8	050245	Washer	1
9	050246	Seat - Spring	1
10	050247	Bearing	1
11	050248	Fixed Driver Pulley	1
12	050399	Drive Belt	1
13	050483	Clip	1
14	050299	Collar	1
SL 351 - (802)			
1	050315	Housing Ass'y	1
2	050014	Bolt	1
3	050015	Lockwasher	1
4	050114	Spacer	1
5	050314	Movable Plate	1
6	050027	Spring	1
7	050028	Nut	1
8	050029	Washer	1

DRIVER PULLEY

YAMAHA

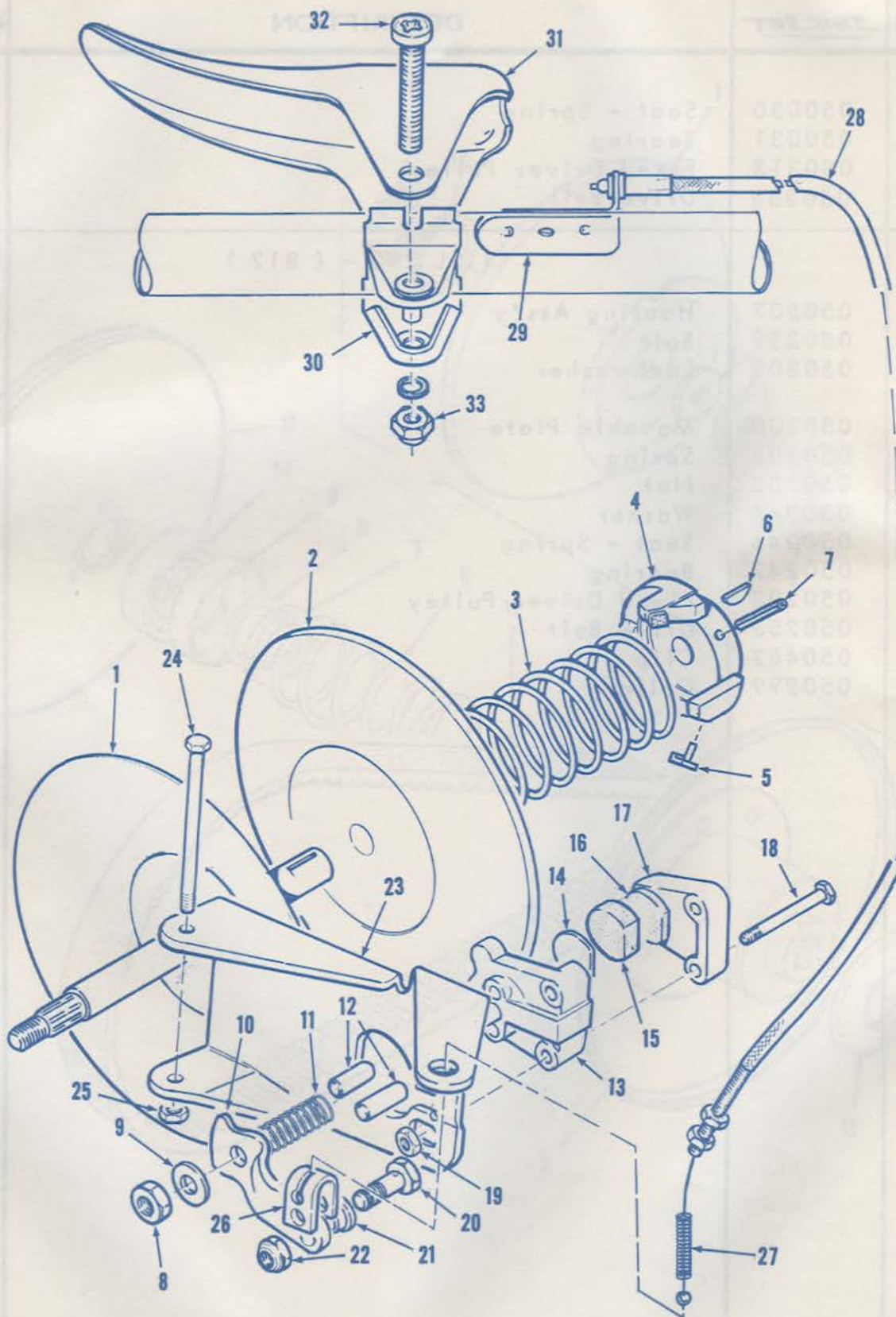


DRIVER PULLEY
(YAMAHA)
STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	DESCRIPTION	QUANT.
9	050030	Seat - Spring	1
10	050031	Bearing	1
11	050313	Fixed Driver Pulley	1
12	050253	Drive Belt	1
(SL 292 - (812)			
1	050307	Housing Ass'y	1
2	050239	Bolt	1
3	050309	Lockwasher	1
4			
5	050300	Movable Plate	1
6	050308	Spring	1
7	050302	Nut	1
8	050245	Washer	1
9	050246	Seat - Spring	1
10	050247	Bearing	1
11	050293	Fixed Driver Pulley	1
12	050253	Drive Belt	1
13	050483	Clip	1
14	050299	Collar	1
15	050125	Pin	1
16	050126	Pin	1
17	050127	Pin	1
18	050128	Pin	1
19	050129	Pin	1
20	050130	Pin	1
21	050131	Pin	1
22	050132	Pin	1
23	050133	Pin	1
24	050134	Pin	1
25	050135	Pin	1
26	050136	Pin	1
27	050137	Pin	1
28	050138	Pin	1
29	050139	Pin	1
30	050140	Pin	1
31	050141	Pin	1
32	050142	Pin	1
33	050143	Pin	1
34	050144	Pin	1
35	050145	Pin	1
36	050146	Pin	1
37	050147	Pin	1
38	050148	Pin	1
39	050149	Pin	1
40	050150	Pin	1
41	050151	Pin	1
42	050152	Pin	1
43	050153	Pin	1
44	050154	Pin	1
45	050155	Pin	1
46	050156	Pin	1
47	050157	Pin	1
48	050158	Pin	1
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51	050161	Pin	1
52	050162	Pin	1
53	050163	Pin	1
54	050164	Pin	1
55	050165	Pin	1
56	050166	Pin	1
57	050167	Pin	1
58	050168	Pin	1
59	050169	Pin	1
60	050170	Pin	1
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66	050176	Pin	1
67	050177	Pin	1
68	050178	Pin	1
69	050179	Pin	1
70	050180	Pin	1
71	050181	Pin	1
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85	050195	Pin	1
86	050196	Pin	1
87	050197	Pin	1
88	050198	Pin	1
89	050199	Pin	1
90	050200	Pin	1
91	050201	Pin	1
92	050202	Pin	1
93	050203	Pin	1
94	050204	Pin	1
95	050205	Pin	1
96	050206	Pin	1
97	050207	Pin	1
98	050208	Pin	1
99	050209	Pin	1
100	050210	Pin	1

DRIVEN PULLEY

STAR JET & STAR JET DE LUXE 1971



DRIVEN PULLEY
STAR JET & STAR JET DE LUXE 1971

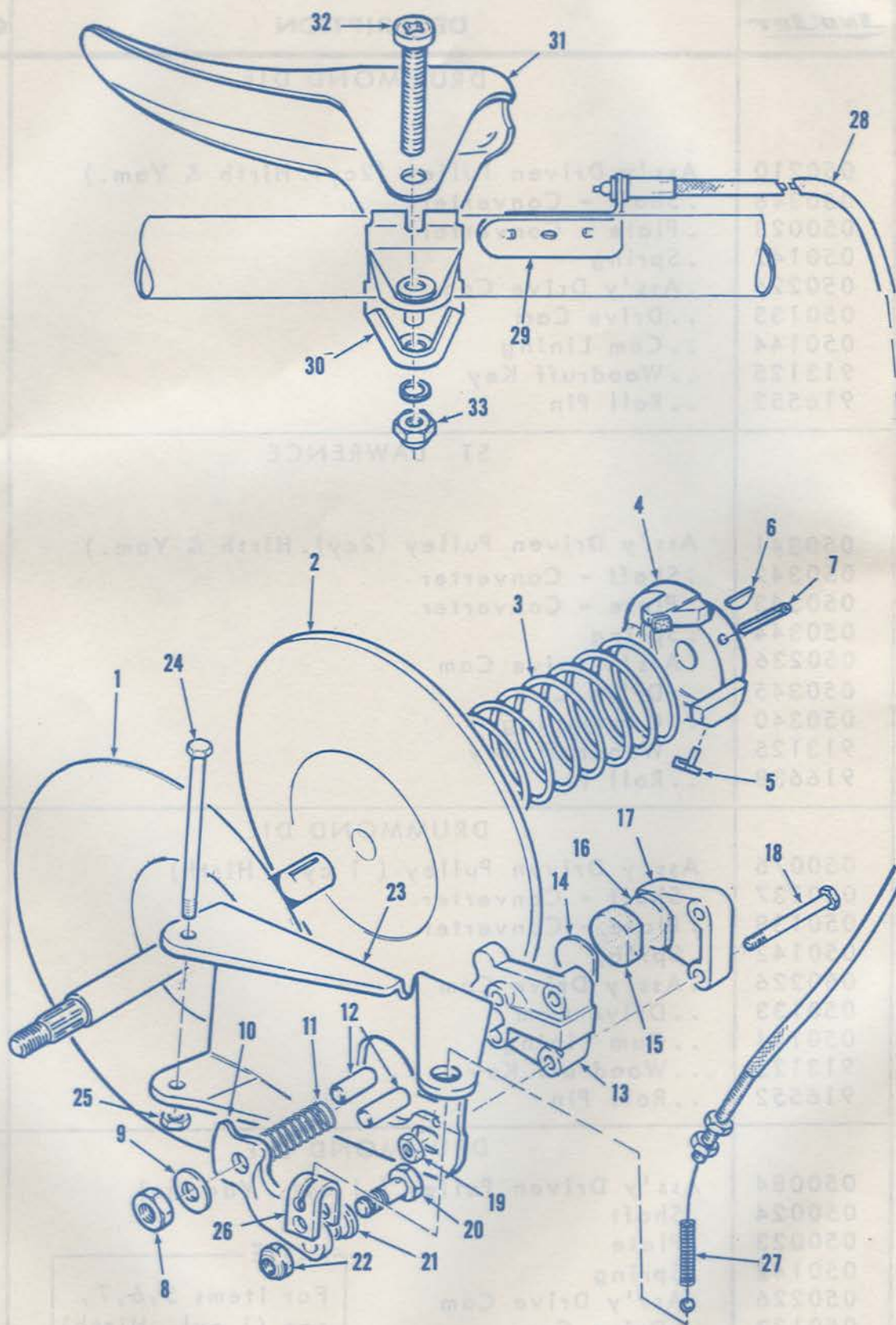
ITEM	SNO-JET	DESCRIPTION	QUANT.
DRUMMOND DIE			
-	050210	Ass'y Driven Pulley (2cyl. Hirth & Yam.)	1
1	050346	. Shaft - Converter	1
2	050023	. Plate - Converter	1
3	050142	. Spring	1
-	050226	. Ass'y Drive Cam	1
4	050133	.. Drive Cam	1
5	050144	.. Cam Lining	3
6	913125	.. Woodruff Key	1
7	916552	.. Roll Pin	1
ST. LAWRENCE			
-	050341	Ass'y Driven Pulley (2cyl. Hirth & Yam.)	1
1	050342	. Shaft - Converter	1
2	050343	. Plate - Converter	1
3	050344	. Spring	1
-	050236	. Ass'y Drive Cam	1
4	050345	.. Drive Cam	1
5	050340	.. Cam Lining	3
6	913125	.. Woodruff Key	1
7	916638	.. Roll Pin	1
DRUMMOND DIE			
-	050076	Ass'y Driven Pulley (1 cyl. Hirth)	1
1	050137	. Shaft - Converter	1
2	050138	. Plate - Converter	1
3	050142	. Spring	1
-	050226	. Ass'y Drive Cam	1
4	050133	.. Drive Cam	1
5	050144	.. Cam Lining	3
6	913125	.. Woodruff Key	1
7	916552	.. Roll Pin	1
DRUMMOND DIE			
-	050084	Ass'y Driven Pulley (1 cyl. Yamaha)	1
1	050024	. Shaft	1
2	050023	. Plate	1
3	050142	. Spring	1
-	050226	. Ass'y Drive Cam	1
4	050133	.. Drive Cam	1

NOTE

For items 5,6,7,
see (1 cyl. Hirth)

DRIVEN PULLEY

STAR JET & STAR JET DE LUXE 1971



BRAKE STAR JET & STAR JET DE LUXE 1971 (ALL MODELS EXCEPT 15 H.P. & 19 SS)

ITEM		DESCRIPTION	QUANT.
-	070000	Brake Ass'y	1
8	070061	.Nut	1
9	070001	.Washer	1
10	070007	.Lever	1
11	110001	.Spring	1
12	070002	.Push Rod	2
13	070006	.Housing - Lever	1
14	070004	.Plate - Brake Lining	1
15	070010	.Lining - Brake	1/2"
16	070009	.Lining - Brake	5/16"
17	070005	.Housing - Brake	1
18	070060	.Capscrew	1
19	070061	.Nut	1
-	070008	Clamp Ass'y	1
20	* ———	.Capscrew	1
21	* ———	.Sleeve (Retaining Cable)	1
22	* ———	.Nut	1
23	070069	Support	1
24	916469	Bolt	1
25	916507	Nut	1
26	070041	Fitting	1
27	070040	Spring	1
28	070039	Cable Ass'y	1
29	070037	Bracket	1
30	070038	Holder	1
31	070036	Lever Control Ass'y	1
32	070042	Capscrew	1
33	070043	Nut	1

NOTE: ———

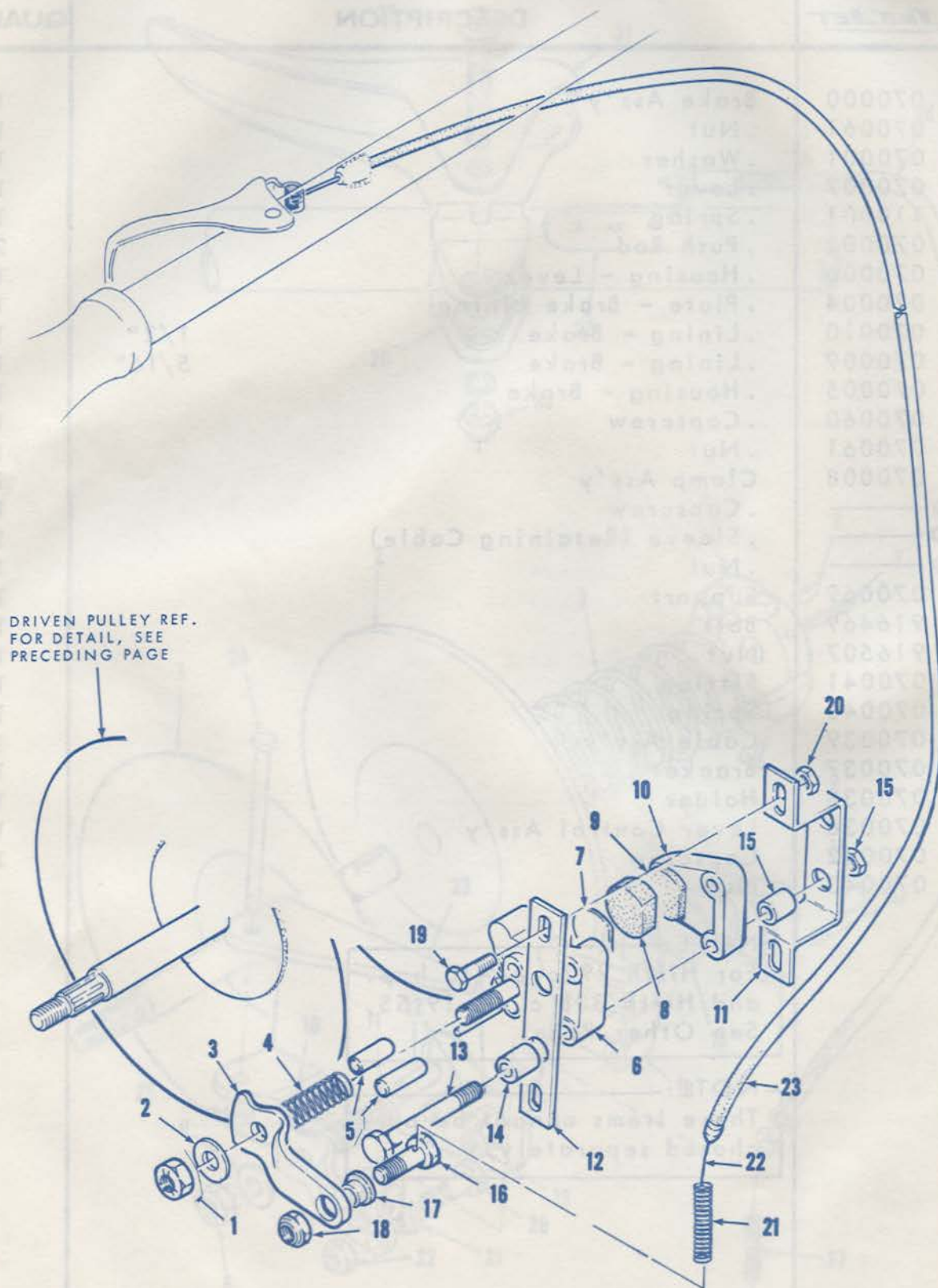
For Hirth 292c.c.-15 h.p.
and Hirth 338 c.c.-19 SS,
See Other Page.

NOTE: ———

* These items cannot be purchased separately.

BRAKE

(H292C.C.-15H.P. & H338C.C.-1955)
STAR JET & STAR JET DE LUXE 1971

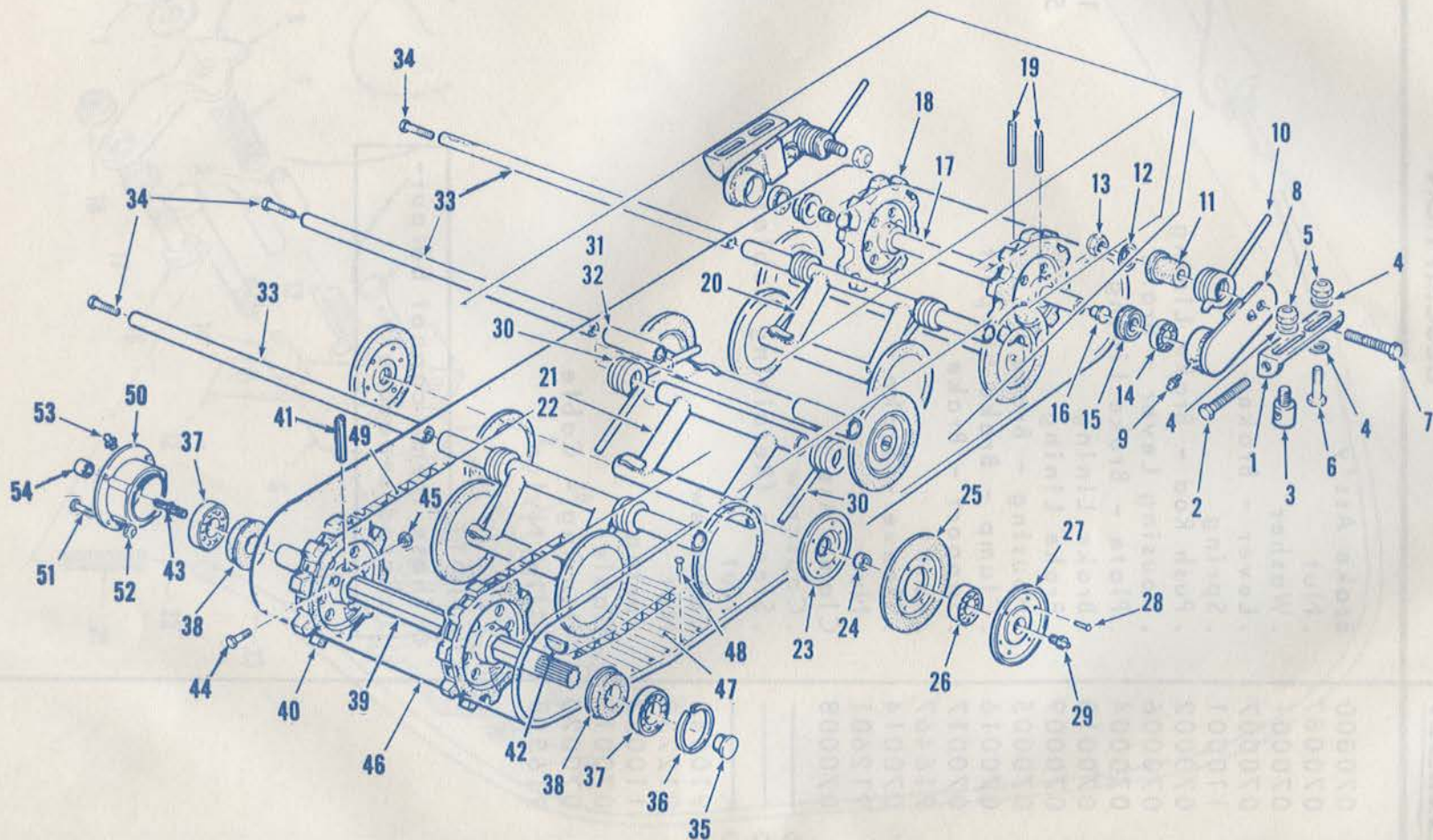


BRAKE
(H292C.C.-15H.P. & H338C.C.-1955)
STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	070000	Brake Ass'y	1
1	070087	.Nut	1
2	070001	.Washer	1
3	070007	.Lever - Brake	1
4	110001	.Spring	1
5	070002	.Push Rod - Brake Lining	2
6	070006	.Housing Lever - Brake	1
7	070004	.Plate - Brake Lining	1
8	070010	.Brake Lining	1
9	070009	.Brake Lining	1
10	070005	.Housing - Brake	1
11	070016	.Clamp - Brake Support	1
12	070017	.Support - Brake	2
13	916467	.Bolt	2
14	070014	.Sleeve - Brake	4
15	912601	.Nut	2
-	070008	Clamp Ass'y	1
16	* ———	.Capscrew	1
17	* ———	.Sleeve (Retaining Cable)	1
18	* ———	.Nut	1
19	910043	Capscrew	2
20	912738	Nut	2
21	110022	Spring	1
22	070019	Cable	1
23	070020	Housing - Cable	1
24	916558	Clip, Nylon	1
NOTE: ——— * These items cannot be purchased separately.			

SUSPENSION

STAR JET - STAR JET DE LUXE

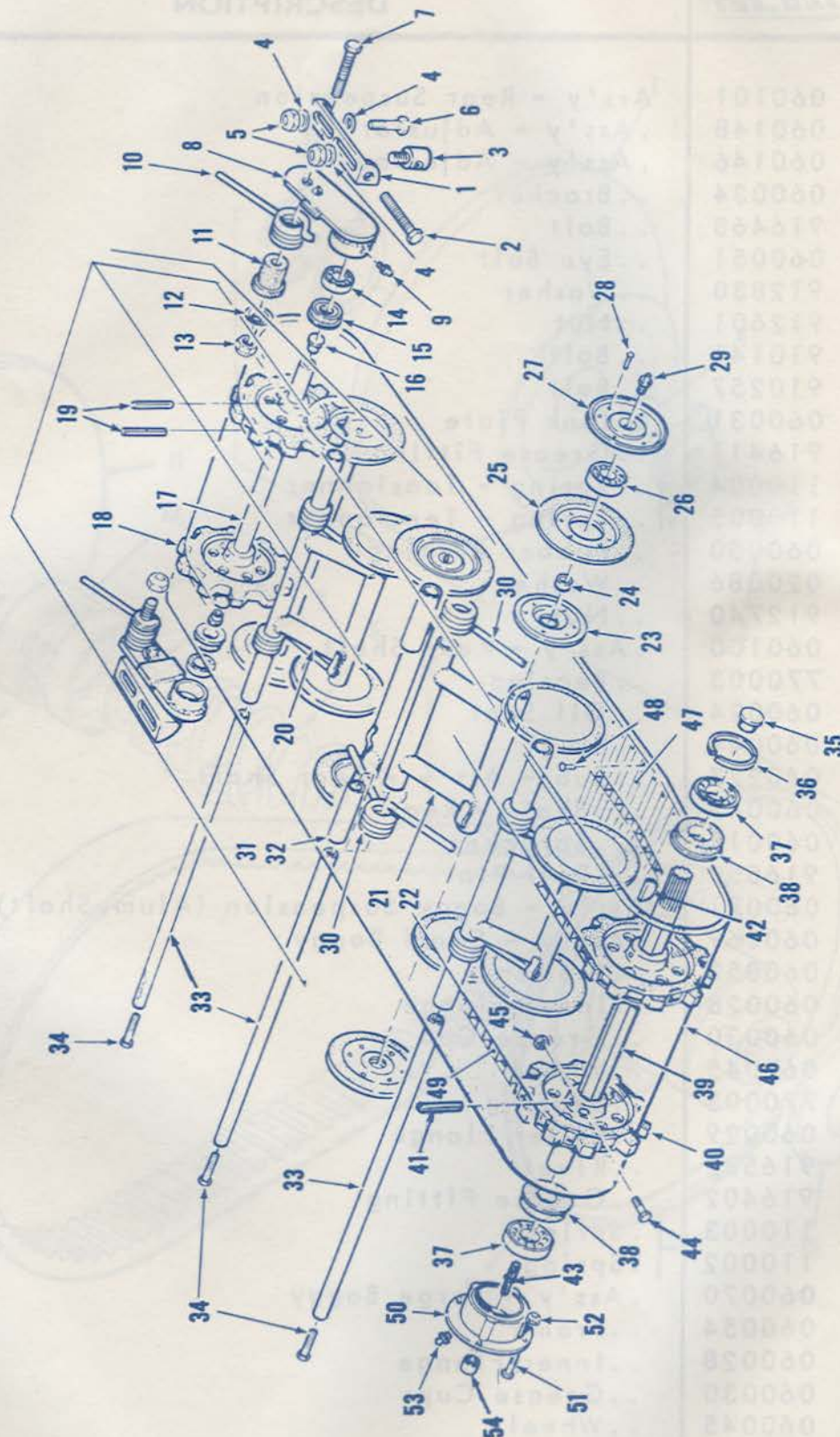


SUSPENSION
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	060101	Ass'y - Rear Suspension	1
-	060148	.Ass'y - Adjustor L.H.	1
-	060146	.Ass'y - Adjustor R.H.	1
1	060034	..Bracket	2
2	916468	..Bolt	2
3	060051	..Eye Bolt	2
4	912830	..Washer	6
5	912601	..Nut	6
6	910141	..Bolt	2
7	910257	..Bolt	2
8	060031	..Link Plate	2
9	916411	..Grease Fitting	2
10	110004	..Spring - Tensionner L.H.	1
-	110005	..Spring - Tensionner R.H.	1
11	060050	..Rubber Bushing	2
12	020086	..Washer	2
13	912740	..Nut	2
-	060100	.Ass'y - Rear Shaft	1
14	770003	..Bearing	2
15	060024	..Oil Seal	2
16	060044	..Plug	2
-	060227	..Sub - Ass'y - Rear Shaft	1
17	060047	...Shaft - Rear	1
18	060018	...Sprocket	2
19	916550	...Roll Pin	2
20	060071	Ass'y - Boggy Suspension (Alum. Shaft)	3
21	060069	.Ass'y - Small Boggy	1
22	060053	..Frame	1
23	060028	..Inner Flange	2
24	060030	..Grease Cup	2
25	060045	..Wheel	2
26	770003	..Bearing	2
27	060029	..Outer Flange	2
28	916537	..Rivet	12
29	916402	..Grease Fitting	2
30	110003	.Spring R.H.	1
-	110002	.Spring L.H.	1
31	060070	.Ass'y - Large Boggy	1
32	060054	..Frame	1
23	060028	..Inner Flange	2
24	060030	..Grease Cup	2
25	060045	..Wheel	2
26	770003	..Bearing	2

SUSPENSION

STAR JET - STAR JET DE LUXE



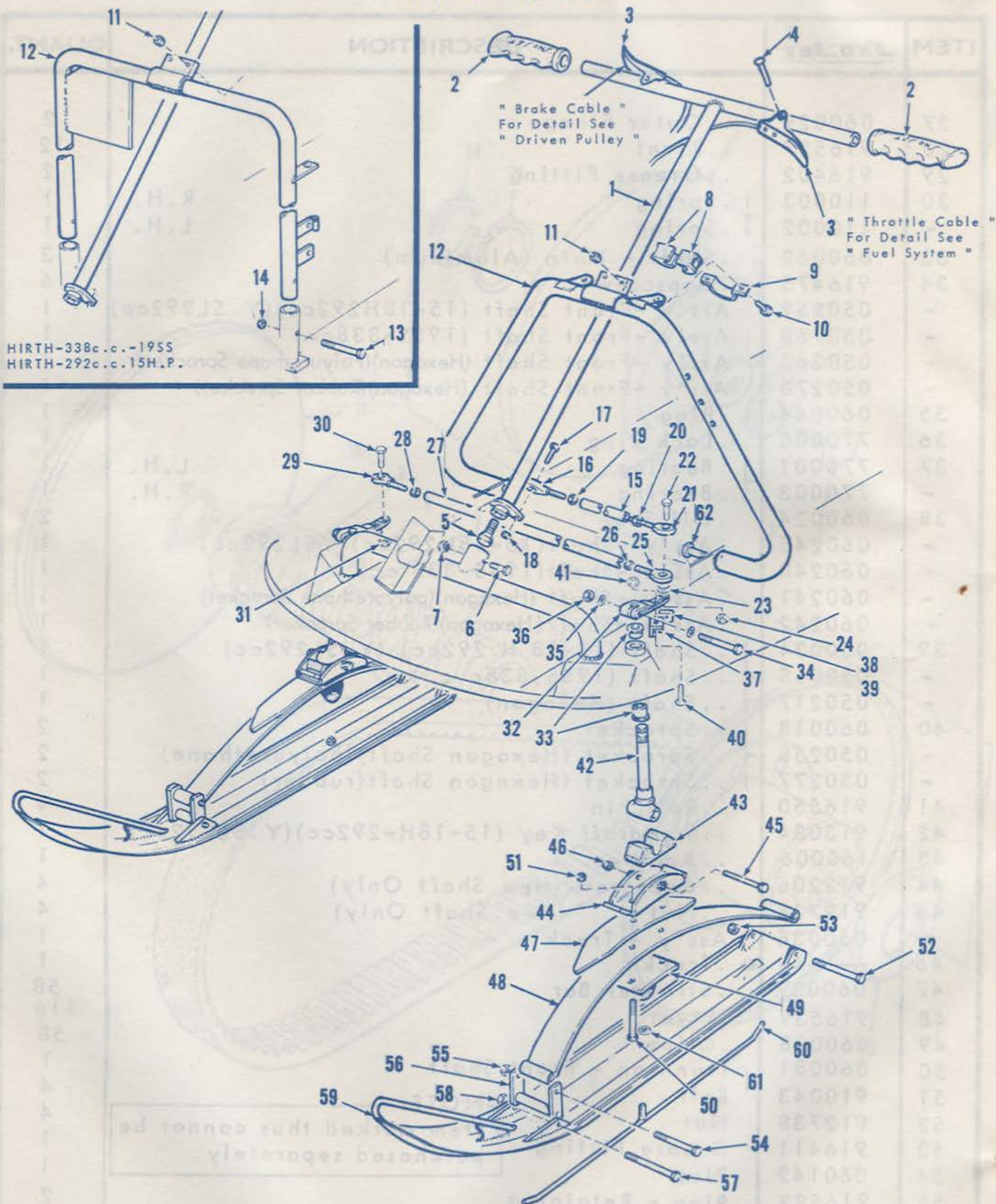
SUSPENSION
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
27	060029	..Outer Flange	2
28	916537	..Rivet	12
29	916402	..Grease Fitting	2
30	110003	.Spring R.H.	1
-	110002	.Spring L.H.	1
33	060062	.Shaft - Main (Aluminum)	3
34	916475	.Capscrew	6
-	050259	Ass'y -Front Shaft (15-18H292cc)(Y.SL292cc)	1
-	050165	Ass'y -Front Shaft (19SS-338cc)	1
-	050260	Ass'y -Front Shaft (Hexagon)(Polyurethane Sprocket)	1
-	050278	Ass'y -Front Shaft (Hexagon)(Rubber Sprocket)	1
35	060044	.Plug	1
36	770000	.Lock Ring	1
37	770001	.Bearing L.H.	1
-	770003	.Bearing R.H.	1
38	060024	.Oil Seal	2
-	060245	.Ass'y -Shaft(15-18H292cc)(YSL292cc)	1
-	060240	.Ass'y -Shaft(19SS-338 cc)	1
-	060241	.Ass'y -Shaft (Hexagon)(polyurethane Sprocket)	1
-	060242	.Ass'y -Shaft (Hexagon)(Rubber Sprocket)	1
39	050034	..Shaft (15-18 H 292cc) (Y.SL292cc)	1
-	050068	..Shaft (19SS,338c.c.)	1
-	050217	..Shaft (Hexagon)	1
40	060018	..Sprocket	2
-	050258	..Sprocket (Hexagon Shaft)(polyurethane)	2
-	050277	..Sprocket (Hexagon Shaft)(rubber)	2
41	916550	..Roll Pin	4
42	913034	..Woodruff Key (15-18H-292cc)(Y.SL292cc)	1
43	160006	..Adapter	1
44	913206	..Capscrew (Hex.Shaft Only)	4
45	912738	..Nut (Hex.Shaft Only)	4
-	060036	Ass'y - Track	1
46		*.Track	1
47	060039	.Strainer Bar	58
48	916539	.Rivet	116
49	060038	.Clips	58
50	060081	Trunnion - Front Shaft	1
51	910043	Bolt	4
52	912738	Nut	4
53	916411	Grease Fitting	1
54	060142	Plug	1
55	916593	Ring - Retaining	2

NOTE:
* Item marked thus cannot be purchased separately.

STEERING & SKI

STAR JET - STAR JET DE LUXE

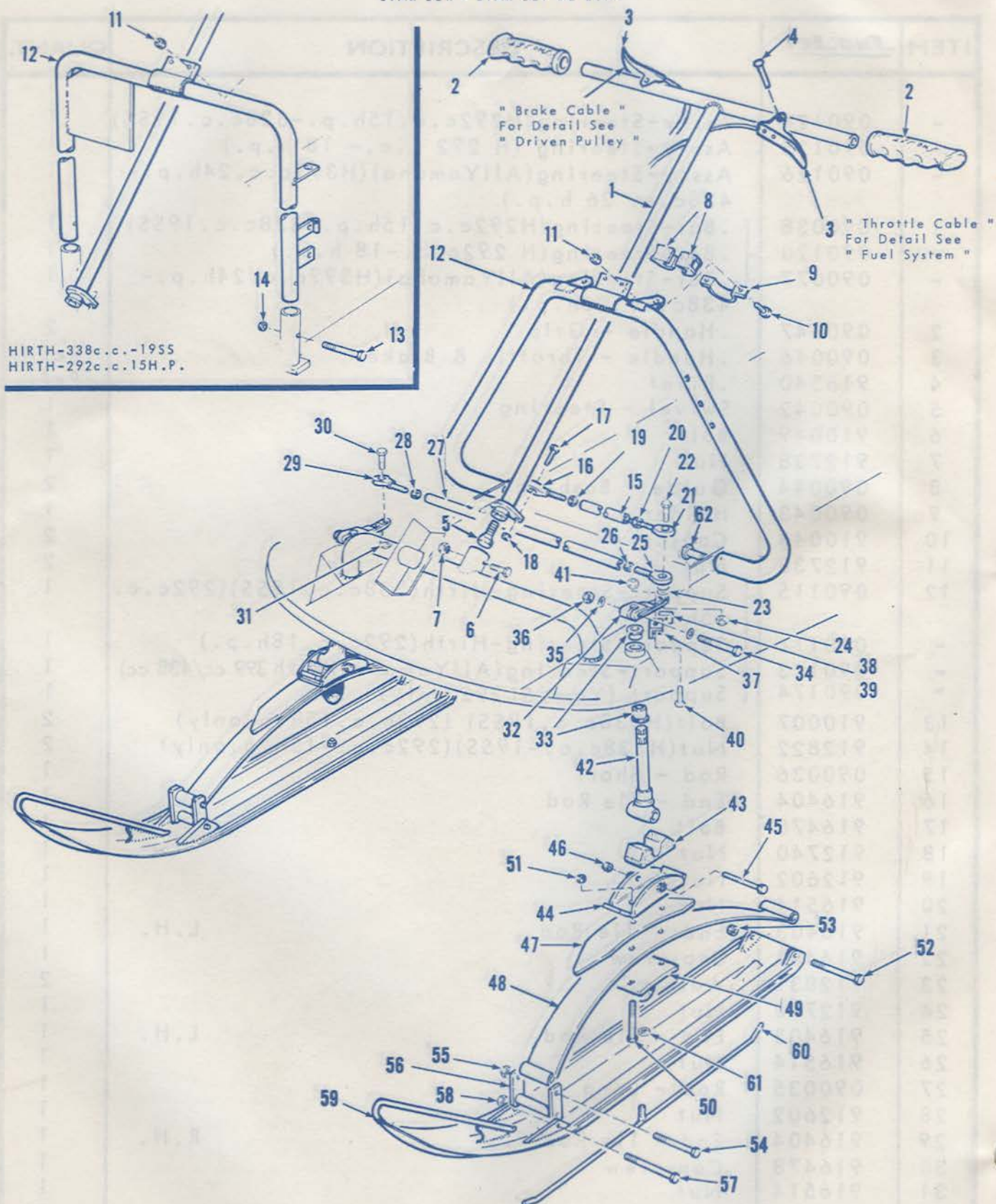


STEERING & SKI STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	090124	Ass'y-Steering(H292c.c.15h.p.-338c.c.19SS)	1
-	090125	Ass'y-Steering (H 292 c.c.- 18 h.p.)	1
-	090126	Ass'y-Steering(AllYamaha)(H399c.c.24h.p.-438c.c. 26 h.p.)	1
1	090038	.Bar-Steering(H292c.c.15h.p.-338c.c.19SS)	1
-	090120	.Bar-Steering(H 292c.c.-18 h.p.)	1
-	090077	.Bar-Steering(AllYamaha)(H399c.c.24h.p.-438c.c.,26h.p.)	1
2	090047	.Handle - Grip	2
3	090046	.Handle - Throttle & Brake	Ref.
4	916540	.Rivet	Ref.
5	090042	Swivel - Steering	1
6	910049	Bolt	1
7	912738	Nut	1
8	090044	Guide - Bushing	2
9	090043	Holder	1
10	910043	Capscrew	2
11	912738	Nut	2
12	090115	Support-Steering-Hirth(338c.c.19SS)(292c.c.15h.p.)	1
-	090114	Support-Steering-Hirth(292c.c.18h.p.)	1
-	090113	Support-Steering(AllYamaha)Hirth399 cc/438 cc)	1
-	090174	Support (Yam. SL292 only)	1
13	910007	Bolt(H338c.c.19SS) (292c.c.15h.p.only)	2
14	912822	Nut(H338c.c.-19SS)(292c.c.-15h.p.only)	2
15	090036	Rod - Short	1
16	916404	End - Tie Rod	1
17	916478	Bolt	1
18	912740	Nut	1
19	912602	Nut	1
20	916514	Nut	1
21	916403	End - Tie Rod L.H.	1
22	916481	Capscrew	1
23	912831	Washer	2
24	912740	Nut	1
25	916403	End - Tie Rod L.H.	1
26	916514	Nut	1
27	090035	Rod - Long	1
28	912602	Nut	1
29	916404	End - Tie Rod R.H.	1
30	916478	Capscrew	1
31	916514	Nut	1
32	090054	Arm - Steering	2

STEERING & SKI

STAR JET - STAR JET DE LUXE

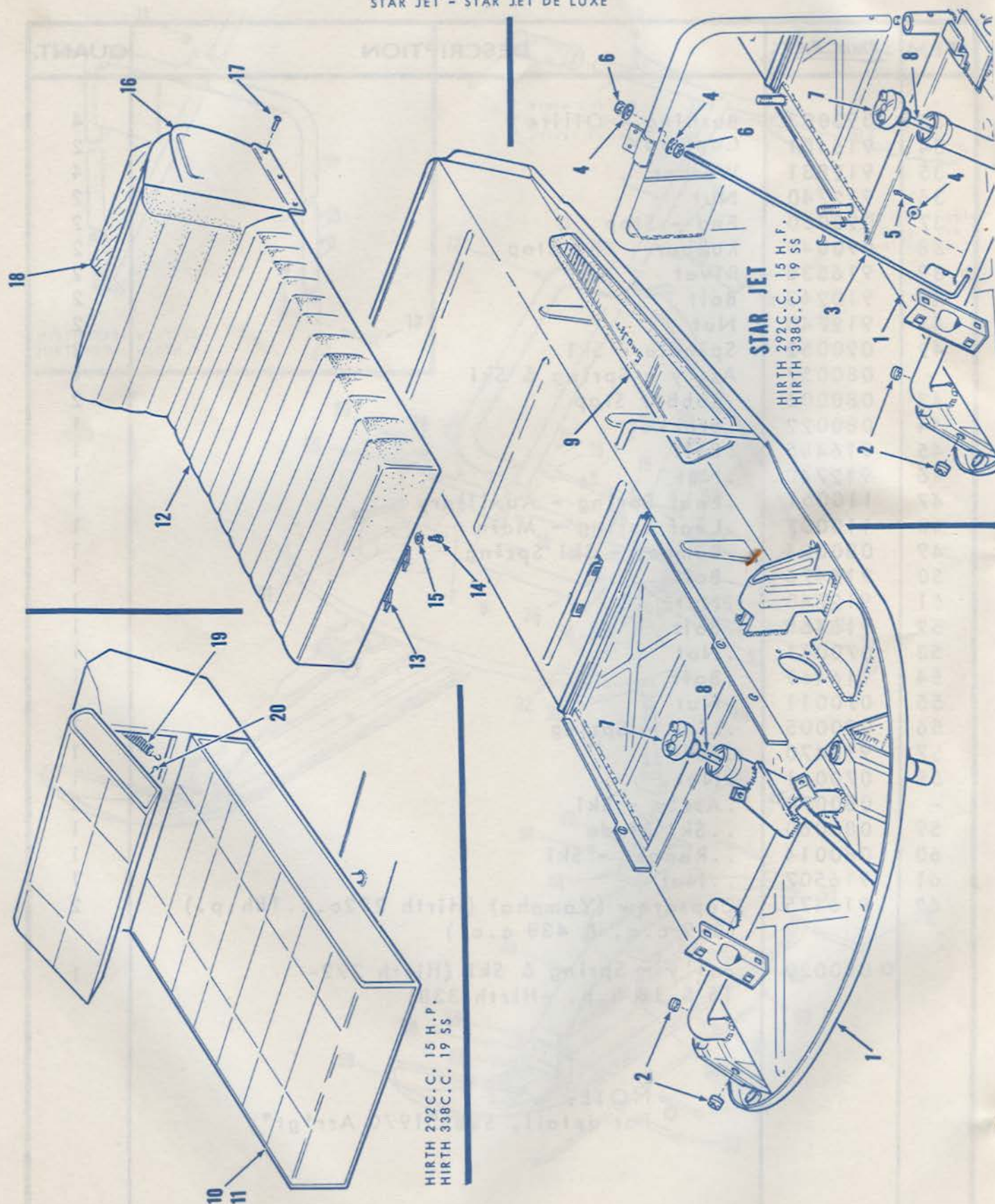


STEERING & SKI
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
33	090053	Bushing - Oilite	4
34	916481	Capscrew	2
35	912831	Washer	4
36	912740	Nut	2
37	090050	End - Stop	2
38	090049	Rubber - End Stop	2
39	916538	Rivet	2
40	910243	Bolt	2
41	912740	Nut	2
42	090052	Spindle - Ski	2
-	080057	Ass'y - Spring & Ski	1
43	080006	.Rubber Stop	2
44	080022	.Bracket	1
45	916485	.Bolt	1
46	912740	.Nut	1
47	110051	.Leaf Spring - Auxiliary	1
48	110007	.Leaf Spring - Main	1
49	080024	.Bumper - Ski Spring	1
50	916476	.Bolt	1
51	912740	.Nut	1
52	916469	.Bolt	1
53	070011	.Nut	1
54	916469	.Bolt	1
55	070011	.Nut	1
56	080005	.Link - Spring	1
57	916470	.Bolt	1
58	070011	.Nut	1
-	080070	.Ass'y - Ski	2
59	080060	..Ski Blade	1
60	080014	..Runner - Ski	1
61	916507	..Nut	1
62	916475	Capscrew (Yamaha) (Hirth 292c.c.18h.p.) (399 c.c. & 438 c.c.)	2
	* 080020	Ass'y - Spring & Ski (Hirth 292- 15 & 18 h.p. -Hirth 338)	1
NOTE: * For detail, See "1970 Arr'gt"			

BODY & SEAT

STAR JET - STAR JET DE LUXE

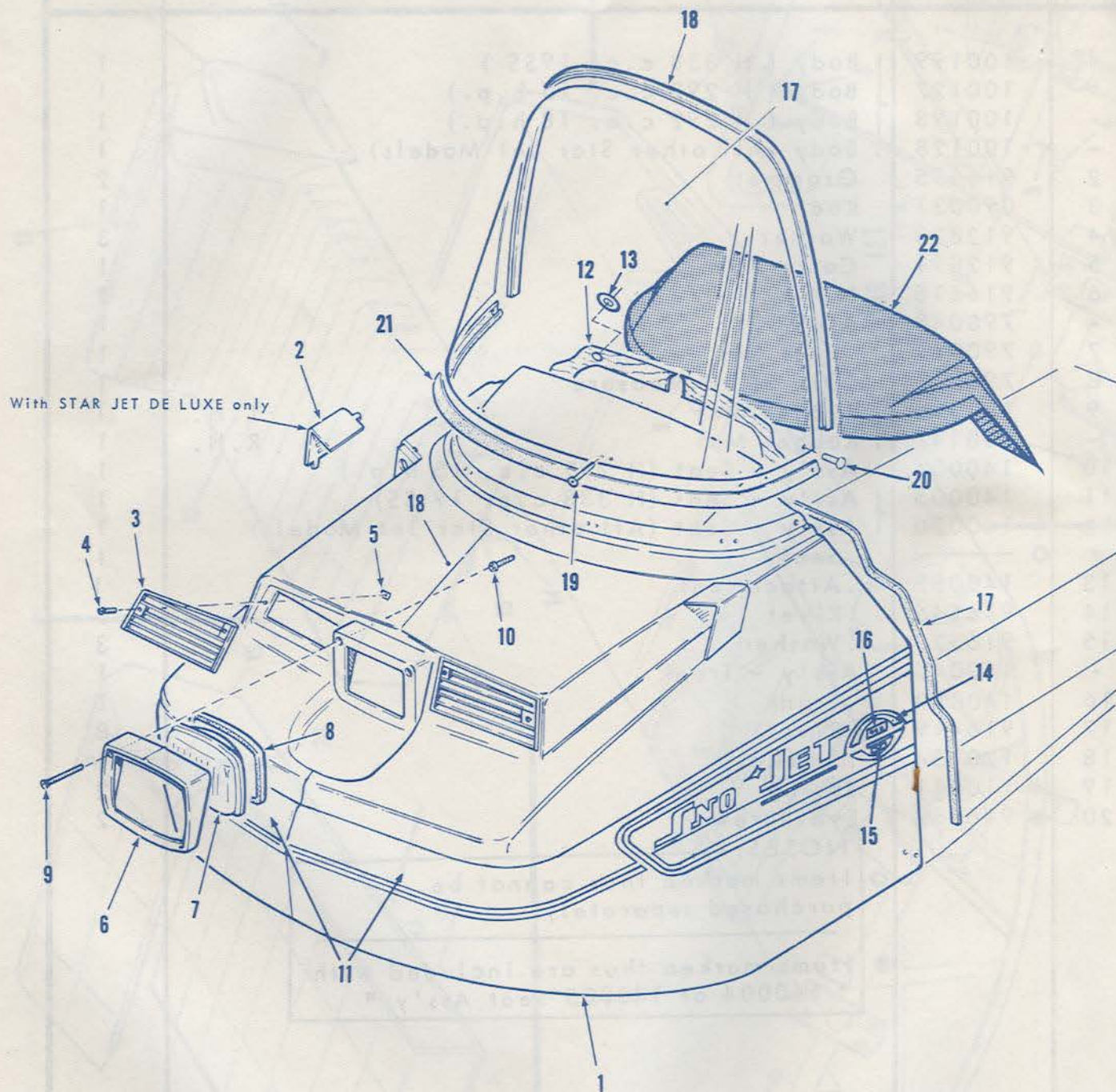


BODY & SEAT STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
1	100199	Body (H 338 c.c. 19SS)	1
-	100127	Body (H 292 c.c. 15 h.p.)	1
-	100198	Body (H 292 c.c. 18 h.p.)	1
-	100128	Body (All other Star Jet Models)	1
2	916555	Grommet	2
3	090031	Rod	1
4	912828	Washer	3
5	912891	Cotter Pin	1
6	916518	Nut	2
-	790048	Ass'y	1
7	790047	.Fuel Cap	1
8	790038	.Dip Stick Measure	1
9	100086	Rubber Mat	1
-	100147	Rubber Mat	1
10	140004	Ass'y - Seat (H 292 c.c. 15 h.p.)	1
11	140005	Ass'y - Seat (H 338 c.c. 19 SS)	1
12	140030	Ass'y - Seat (All other Star Jet Models)	1
-	* 140057	.Seat	1
13	140057	.Attachment	1
14	916546	.Rivet	3
15	916525	.Washer	3
-	140040	Ass'y - Trunk	1
16	140059	.Trunk	1
17	916419	.Rivet	8
18	120154	.Sticker	1
19	* 110011	Spring	2
20	* 916569	Eye Screw	2
NOTES:			
* Items marked thus cannot be purchased separately.			
* Items marked thus are included with " 140004 or 140005 Seat Ass'y "			

HOOD

STAR JET - STAR JET DE LUXE

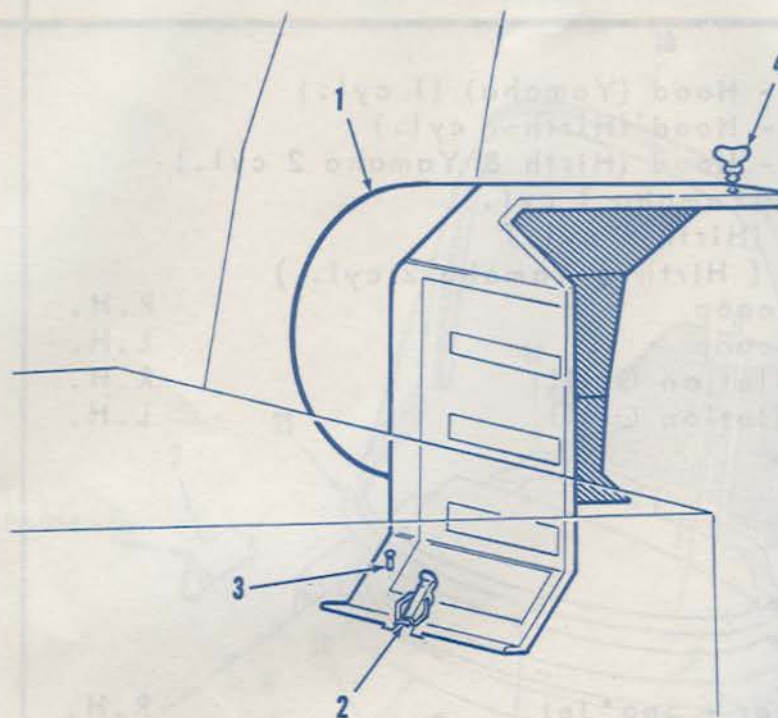


HOOD
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	120120	Ass'y - Hood (Yamaha) (1 cyl.)	1
-	120166	Ass'y - Hood (Hirth 1 cyl.)	1
-	120168	Ass'y - Hood (Hirth & Yamaha 2 cyl.)	1
1	120167	.Hood (Yamaha 1 cyl.)	1
-	120085	.Hood (Hirth 1 cyl.)	1
-	120030	.Hood (Hirth & Yamaha 2 cyl.)	1
2	120071	.Air Scoop R.H.	1
-	120072	.Air Scoop L.H.	1
3	120063	.Ventilation Grill R.H.	1
-	120074	.Ventilation Grill L.H.	1
4	911714	.Screw	4
5	916513	.Nut	4
6	120070	.Rim	1
7	040195	.Lens	1
8	120064	.Spacer	1
9	916580	.Screw	2
10	916503	.Nut	2
11	120140	.Sticker - Sno*Jet R.H.	1
-	120141	.Sticker - Sno*Jet L.H.	1
12	120025	.Artificial Wood (StarJet-1cyl.only) R.H.	1
-	120026	.Artificial Wood (StarJet-1cyl.only) L.H.	1
13	130019	Decal	1
14	120155	Emblem (G)	1
15	120156	Sticker (Y) Yamaha	1
-	120158	Sticker (H) Hirth	1
16	120159	Sticker (339 c.c.)	1
-	120157	Sticker (396 c.c.)	1
-	120160	Sticker (493 c.c.)	1
-	120161	Sticker (634 c.c.)	1
17	120080	Windshield (Yam.292c.c.,338c.c.,350c.c.) (Hirth 399c.c.,438c.c.)	1
-	120079	Windshield (Hirth 292c.c.,338c.c.)	1
18	120083	Silvertrim (Star Jet)	1
-	120082	Silvertrim (Star Jet De Luxe)	1
19	120190	Clips	5
20	916617	Rivet	2
21	120084	Trim	1
22	120169	Cover - Dash	1

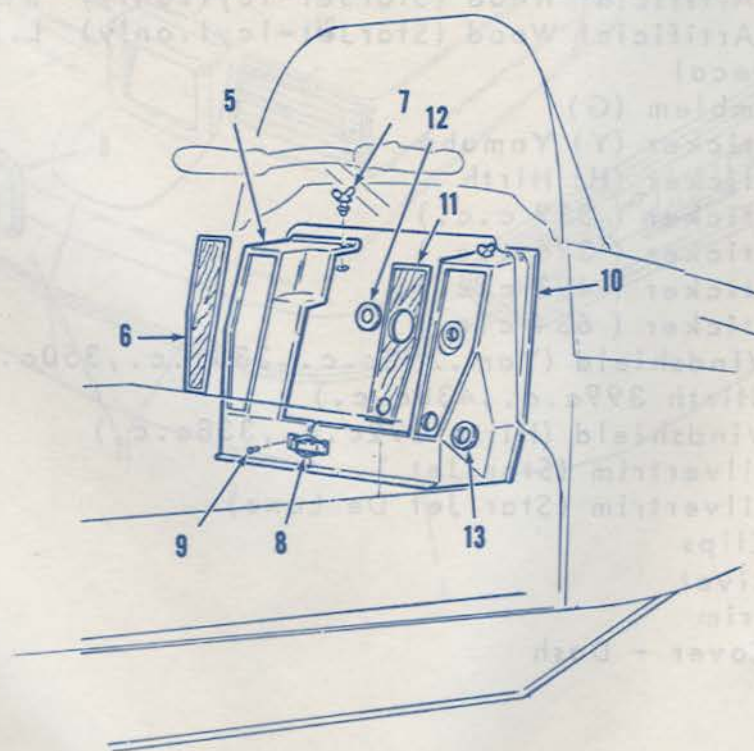
GUARD

STAR JET - STAR JET DE LUXE



(2 CYL.)

(1 CYL.)

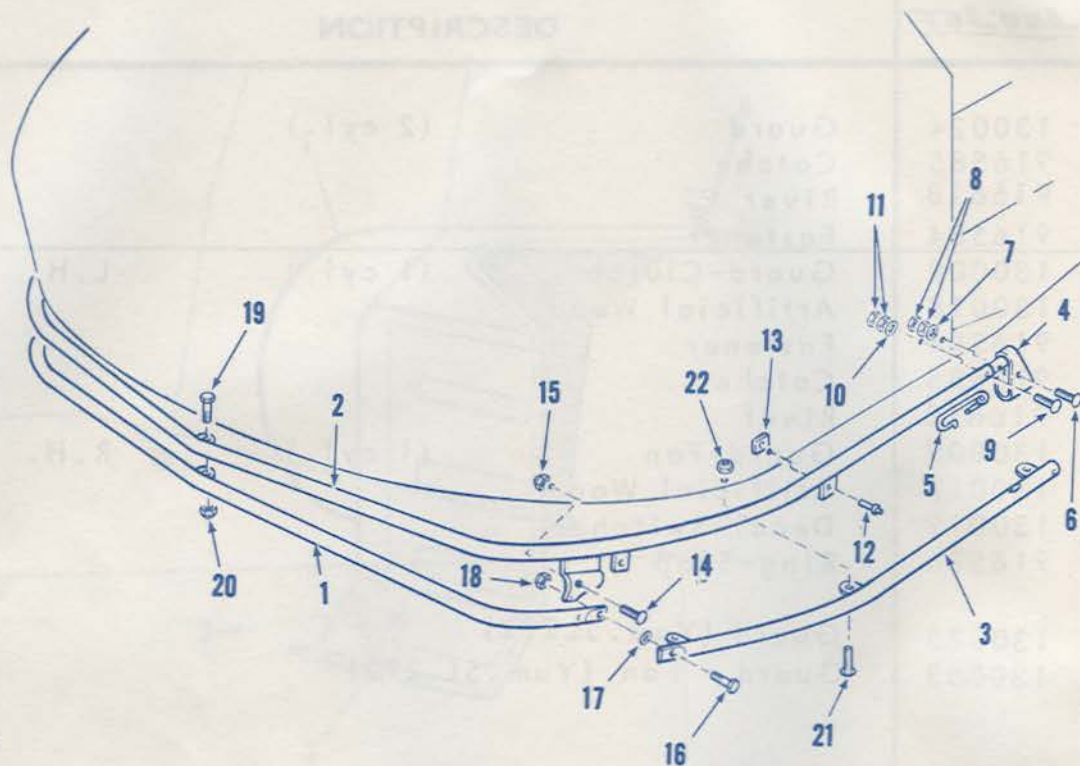


GUARD
STAR JET - STAR JET DE LUXE

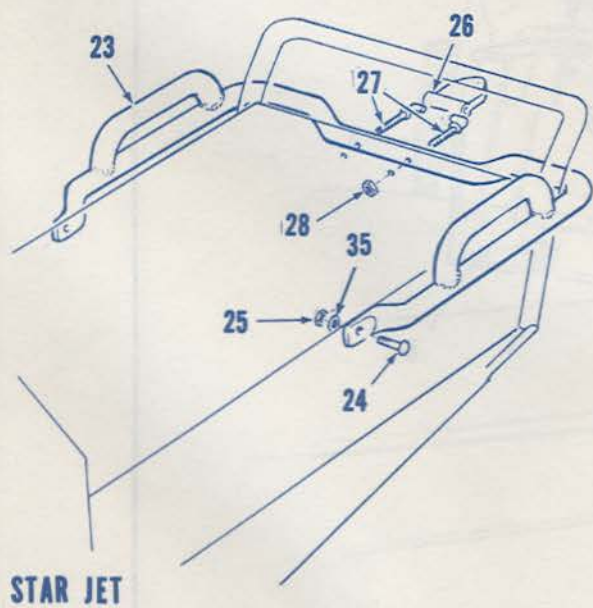
ITEM	SNO-JET	DESCRIPTION	QUANT.
1	130024	Guard (2 cyl.)	1
2	916585	Catche	1
3	916618	Rivet	4
4	916584	Fastener	1
5	130008	Guard-Clutch (1 cyl.) L.H.	1
6	130018	Artificial Wood	1
7	916584	Fastener	2
8	916585	Catche	1
9	916618	Rivet	4
10	130009	Guard-Fan (1 cyl.) R.H.	1
11	130017	Artificial Wood	1
12	130019	Decal-Switch	1
13	916586	Ring-Snap	1
1	130025	Guard (Yam.SL292)	1
10	130053	Guard - Fan (Yam.SL 292)	2

BUMPER

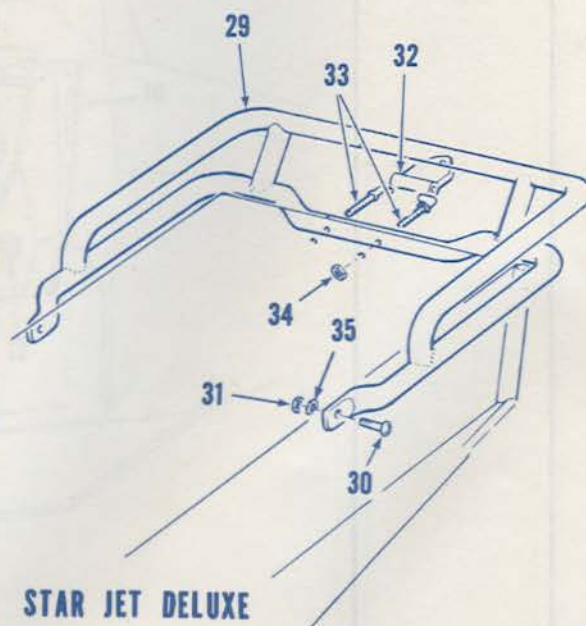
STAR JET - STAR JET DE LUXE



**STAR JET
&
STAR JET DELUXE**



STAR JET



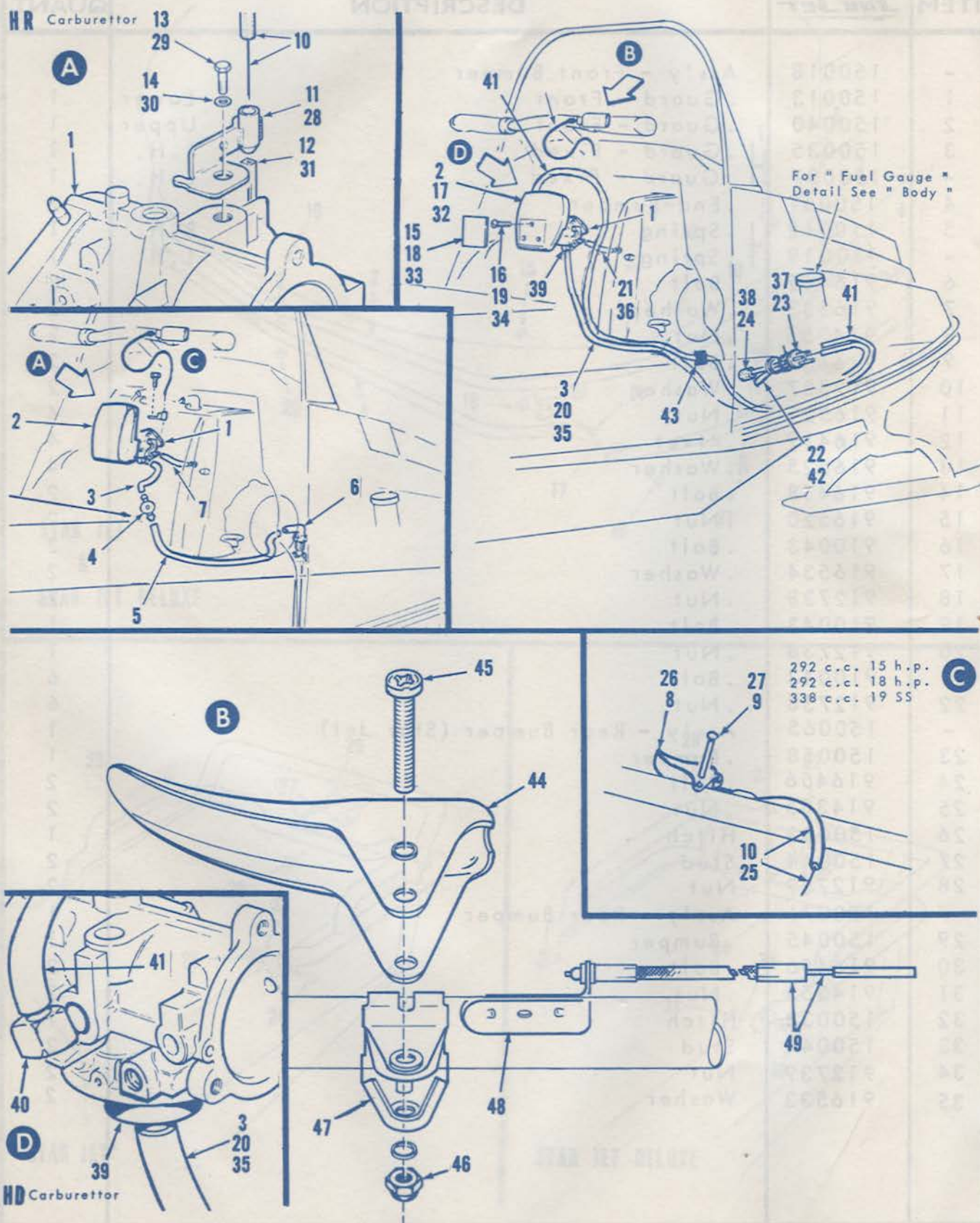
STAR JET DELUXE

BUMPER STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	DESCRIPTION	QUANT.
-	150018	Ass'y - Front Bumper	1
1	150013	.Guard - Front Lower	1
2	150040	.Guard - Front Upper	1
3	150035	.Guard - Fixed R.H.	1
-	150037	.Guard - Fixed L.H.	1
4	150051	.End-Bumper	2
5	110012	.Spring R.H.	1
-	110019	.Spring L.H.	1
6	916462	.Bolt	2
7	916533	.Washer	2
8	914355	.Nut	2
9	916669	.Bolt	2
10	912827	.Washer	2
11	916521	.Nut	4
12	916419	.Rivet	4
13	916525	.Washer	4
14	916458	.Bolt	2
15	916520	.Nut	2
16	910043	.Bolt	2
17	916534	.Washer	2
18	912738	.Nut	2
19	910043	.Bolt	1
20	912738	.Nut	1
21	910043	.Bolt	6
22	912738	.Nut	6
-	150065	Ass'y - Rear Bumper (Star Jet)	1
23	150058	.Bumper	1
24	916456	.Bolt	2
25	914355	.Nut	2
26	150033	Hitch	1
27	150044	Stud	2
28	912739	Nut	2
-	150071	Ass'y - Rear Bumper	1
29	150045	.Bumper	1
30	916456	.Bolt	2
31	914355	.Nut	2
32	150033	Hitch	1
33	150044	Stud	2
34	912739	Nut	2
35	916533	Washer	2

FUEL SYSTEM

STAR JET - STAR JET DE LUXE



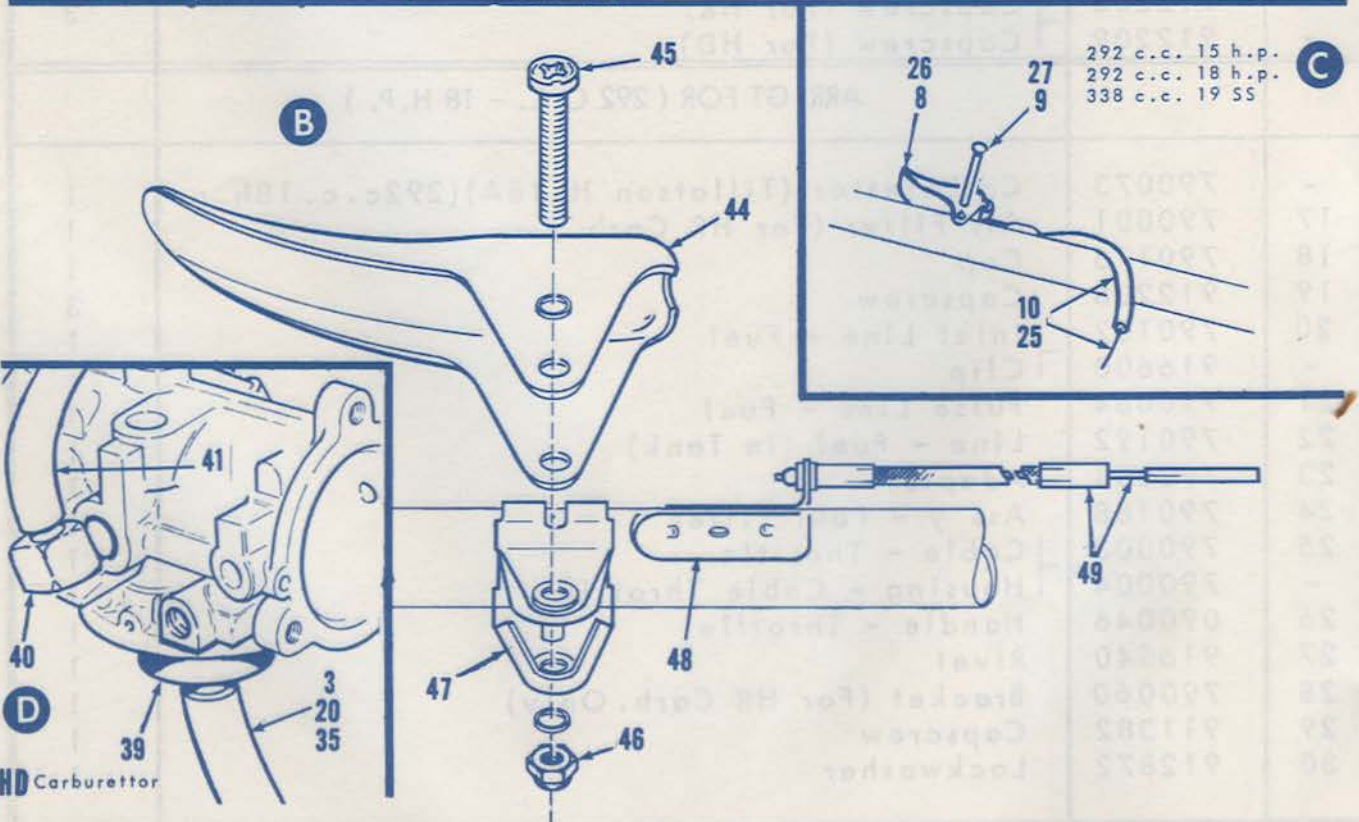
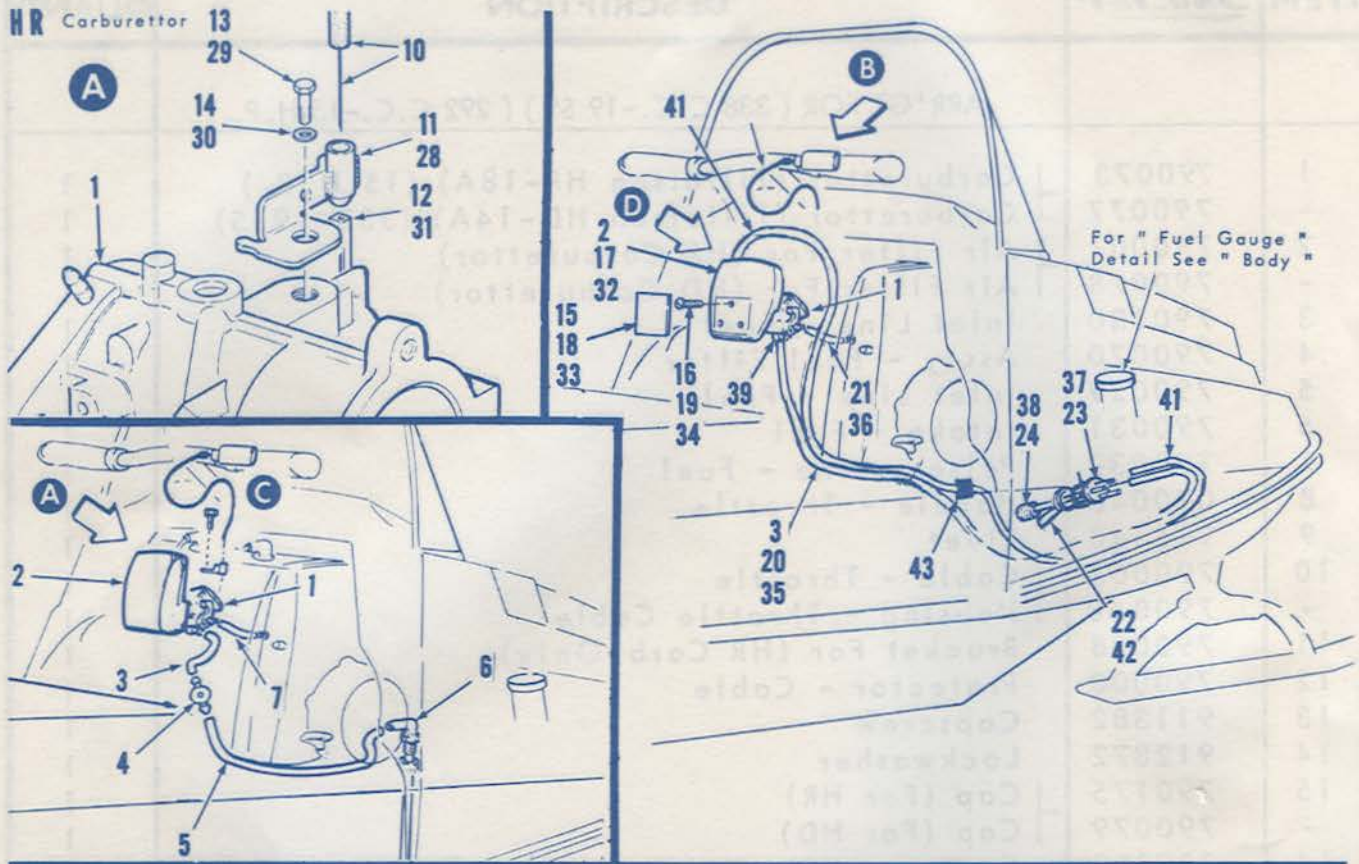
FUEL SYSTEM
STAR JET & STAR JET DE LUXE 1971

ITEM	SNO-JET	DESCRIPTION	QUANT.
		ARR'GT FOR (338 C.C.-19 SS) (292 C.C.-15 H.P.)	
1	790073	Carburettor (Tillotson HR-18A) (15 H.P.)	1
-	790077	Carburettor (Tillotson HD-14A) (338-19SS)	1
2	790001	Air Filter For (HR Carburettor)	1
-	790078	Air Filter For (HD Carburettor)	1
3	790030	Inlet Line - Fuel	1
4	790070	Ass'y - Fuel Filter	1
5	790029	Inlet Line - Fuel	1
6	790031	Intake - Fuel	1
7	790030	Pulse - Line - Fuel	1
8	090046	Handle - Throttle	1
9	916540	Rivet	1
10	790003	Cable - Throttle	1
-	790060	Housing - Throttle Cable	1
11	790008	Bracket For (HR Carb. Only)	1
12	790000	Protector - Cable	1
13	911382	Capscrew	1
14	912872	Lockwasher	1
15	790175	Cap (For HR)	1
-	790079	Cap (For HD)	1
16	912208	Capscrew (For HR)	3
-	912209	Capscrew (For HD)	
		ARR'GT FOR (292 C.C. - 18 H.P.)	
-	790073	Carburettor (Tillotson HR18A)(292c.c.18h.p.)	1
17	790001	Air Filter (For HR Carb.)	1
18	790175	Cap	1
19	912208	Capscrew	3
20	790182	Inlet Line - Fuel	1
-	916600	Clip	1
21	790064	Pulse Line - Fuel	1
22	790192	Line - Fuel (In Tank)	1
23	790058	Adapter	1
24	790188	Ass'y - Fuel Filter	1
25	790003	Cable - Throttle	1
-	790004	Housing - Cable Throttle	1
26	090046	Handle - Throttle	1
27	916540	Rivet	1
28	790060	Bracket (For HR Carb. Only)	1
29	911382	Capscrew	1
30	912872	Lockwasher	1

FUEL SYSTEM

STAR JET - STAR JET DE LUXE

HR Carburettor



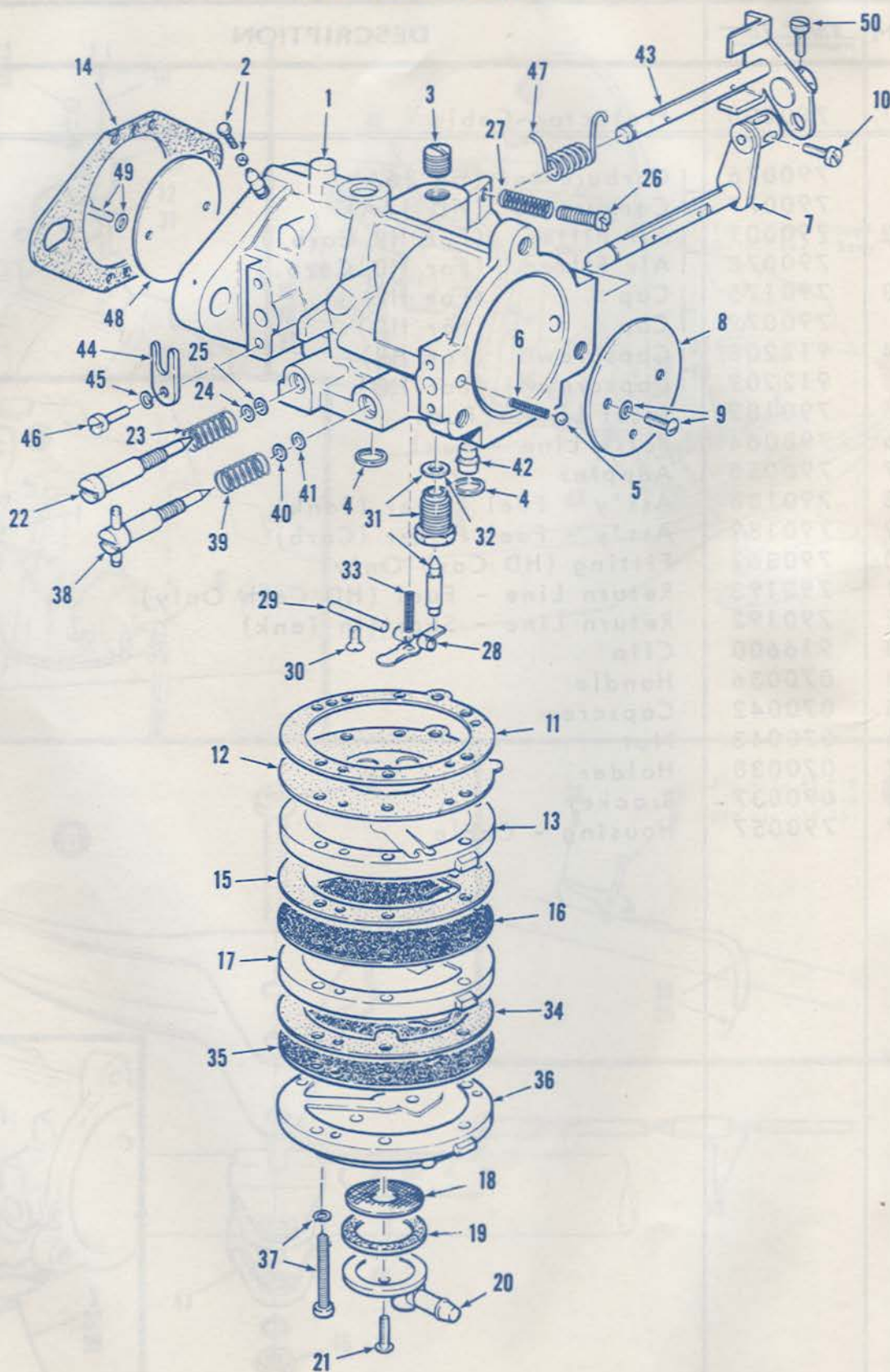
For "Fuel Gauge" Detail See "Body"

292 c.c. 15 h.p.
292 c.c. 18 h.p.
338 c.c. 19 SS

C

FUEL SYSTEM
STAR JET & STAR JET DE LUXE 1971

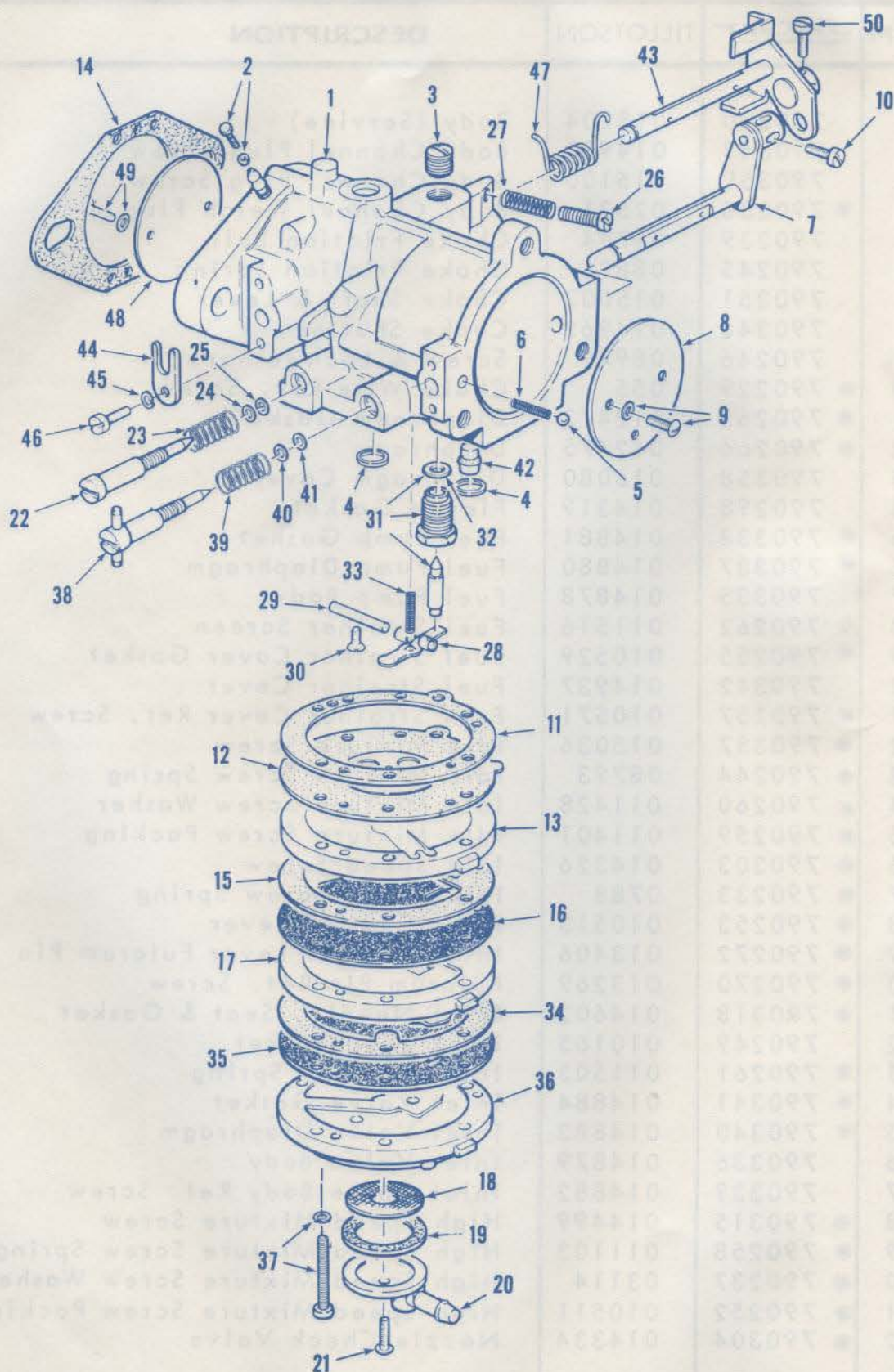
ITEM	SNO-JET	DESCRIPTION	QUANT.
31	790000	Protector-Cable	1
-	790076	Carburettor (HR 35A)	1
-	790077	Carburettor (HD 14A)	1
32	790001	Air Filter (For HR Carb.)	1
-	790078	Air Filter (For HD Carb.)	1
33	790175	Cap (For HR)	1
-	790079	Cap (For HD)	1
34	912208	Capscrew (For HR)	3
-	912209	Capscrew (For HD)	3
35	790182	Inlet Line - Fuel	1
36	790064	Pulse Line - Fuel	1
37	790058	Adapter	1
38	790188	Ass'y - Fuel Filter (Tank)	1
39	790189	Ass'y - Fuel Filter (Carb)	1
40	790367	Fitting (HD Carb Only)	1
41	790193	Return Line - Fuel (HD Carb Only)	1
42	790192	Return Line - Short(In Tank)	1
43	916600	Clip	1
44	070036	Handle	1
45	070042	Capscrew	1
46	070043	Nut	1
47	070038	Holder	1
48	070037	Bracket	1
49	790057	Housing - Cable	1

CARBURETTORSTAR JET - STAR JET DE LUXE
(TILLOTSON HR - 35 A)

CARBURETTOR
(HR35A)
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	TILLOTSON	DESCRIPTION	QUANT.
1	790360	015204	Body (Service)	1
2	790343	014988	Body Channel Plug Screw	1
3	790359	015100	Body Channel Plug Screw	1
4	* 790236	02531	Body Channel Welch Plug	2
5	790239	04784	Choke Friction Ball	1
6	790245	08805	Choke Friction Spring	1
7	790351	015003	Choke Shaft & Lever	1
8	790346	014962	Choke Shutter	1
9	790246	08942	Screw & Lockwasher	2
10	* 790229	055	Choke Wire Ret. Screw	1
* 11	* 790265	012473	Diaphragm Gasket	1
12	* 790266	012475	Diaphragm	1
13	790358	015080	Diaphragm Cover	1
14	790298	014319	Flange Gasket	1
* 15	* 790338	014881	Fuel Pump Gasket	1
16	* 790337	014880	Fuel Pump Diaphragm	1
17	790335	014878	Fuel Pump Body	1
18	* 790262	011516	Fuel Strainer Screen	1
* 19	* 790255	010529	Fuel Strainer Cover Gasket	1
20	790342	014937	Fuel Strainer Cover	1
21	* 790257	010571	Fuel Strainer Cover Ret. Screw	1
22	* 790357	015036	Idle Mixture Screw	1
23	* 790244	08793	Idle Mixture Screw Spring	1
* 24	* 790260	011428	Idle Mixture Screw Washer	1
* 25	* 790259	011401	Idle Mixture Screw Packing	1
26	* 790303	014326	Idle Speed Screw	1
27	* 790233	0788	Idle Speed Screw Spring	1
28	* 790253	010513	Inlet Control Lever	1
29	* 790272	013406	Inlet Control Lever Fulcrum Pin	1
30	* 790270	013269	Fulcrum Pin Ret. Screw	1
31	* 790318	014602	Inlet Needle, Seat & Gasket	1
32	790249	010165	Inlet Seat Gasket	1
33	* 790261	011503	Inlet Tension Spring	1
* 34	* 790341	014884	Inlet Valve Gasket	1
35	* 790340	014883	Inlet Valve Diaphragm	1
36	790336	014879	Inlet Valve Body	1
37	790339	014882	Inlet Valve Body Ret. Screw	6
38	* 790315	014499	High Speed Mixture Screw	1
39	* 790258	011103	High Speed Mixture Screw Spring	1
* 40	* 790237	03114	High Speed Mixture Screw Washer	1
* 41	* 790252	010511	High Speed Mixture Screw Packing	1
42	* 790304	014334	Nozzle Check Valve	1

CARBURETTOR

STAR JET - STAR JET DE LUXE
(TILLOTSON HR - 35 A)

CARBURETTOR (HR35A) STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	TILLOTSON	DESCRIPTION	QUANT.
43	790353	015004	Throttle Shaft & Lever	1
44	790247	09678	Throttle Shaft Clip	1
45	790234	0992	Throttle Shaft Clip Lockwasher	1
46	790235	01974	Throttle Shaft Clip Ret. Screw	1
47	* 790302	014324	Throttle Shaft Return Spring	1
48	790344	014961	Throttle Shutter	1
49	* 790246	08942	Screw & Lockwasher	2
50	* 790229	055	Throttle Wire Ret. Screw	1
51	790319	014319	Throttle Wire Ret. Screw	1
52	790319	014319	Throttle Wire Ret. Screw	1
53	* 790228	014319	Throttle Wire Ret. Screw	1
54	* 790243	014319	Throttle Wire Ret. Screw	1
55	* 790243	014319	Throttle Wire Ret. Screw	1
56	* 790243	014319	Throttle Wire Ret. Screw	1
57	* 790243	014319	Throttle Wire Ret. Screw	1
58	* 790243	014319	Throttle Wire Ret. Screw	1
59	* 790243	014319	Throttle Wire Ret. Screw	1
60	* 790243	014319	Throttle Wire Ret. Screw	1
61	* 790243	014319	Throttle Wire Ret. Screw	1
62	* 790243	014319	Throttle Wire Ret. Screw	1
63	* 790243	014319	Throttle Wire Ret. Screw	1
64	* 790243	014319	Throttle Wire Ret. Screw	1
65	* 790243	014319	Throttle Wire Ret. Screw	1
66	* 790243	014319	Throttle Wire Ret. Screw	1
67	* 790243	014319	Throttle Wire Ret. Screw	1
68	* 790243	014319	Throttle Wire Ret. Screw	1
69	* 790243	014319	Throttle Wire Ret. Screw	1
70	* 790243	014319	Throttle Wire Ret. Screw	1
71	* 790243	014319	Throttle Wire Ret. Screw	1
72	* 790243	014319	Throttle Wire Ret. Screw	1
73	* 790243	014319	Throttle Wire Ret. Screw	1
74	* 790243	014319	Throttle Wire Ret. Screw	1
75	* 790243	014319	Throttle Wire Ret. Screw	1
76	* 790243	014319	Throttle Wire Ret. Screw	1
77	* 790243	014319	Throttle Wire Ret. Screw	1
78	* 790243	014319	Throttle Wire Ret. Screw	1
79	* 790243	014319	Throttle Wire Ret. Screw	1
80	* 790243	014319	Throttle Wire Ret. Screw	1
81	* 790243	014319	Throttle Wire Ret. Screw	1
82	* 790243	014319	Throttle Wire Ret. Screw	1
83	* 790243	014319	Throttle Wire Ret. Screw	1
84	* 790243	014319	Throttle Wire Ret. Screw	1
85	* 790243	014319	Throttle Wire Ret. Screw	1
86	* 790243	014319	Throttle Wire Ret. Screw	1
87	* 790243	014319	Throttle Wire Ret. Screw	1
88	* 790243	014319	Throttle Wire Ret. Screw	1
89	* 790243	014319	Throttle Wire Ret. Screw	1
90	* 790243	014319	Throttle Wire Ret. Screw	1
91	* 790243	014319	Throttle Wire Ret. Screw	1
92	* 790243	014319	Throttle Wire Ret. Screw	1
93	* 790243	014319	Throttle Wire Ret. Screw	1
94	* 790243	014319	Throttle Wire Ret. Screw	1
95	* 790243	014319	Throttle Wire Ret. Screw	1
96	* 790243	014319	Throttle Wire Ret. Screw	1
97	* 790243	014319	Throttle Wire Ret. Screw	1
98	* 790243	014319	Throttle Wire Ret. Screw	1
99	* 790243	014319	Throttle Wire Ret. Screw	1
100	* 790243	014319	Throttle Wire Ret. Screw	1

NOTES:

* Items marked thus are part of
"790206 Gasket & Packing Set"

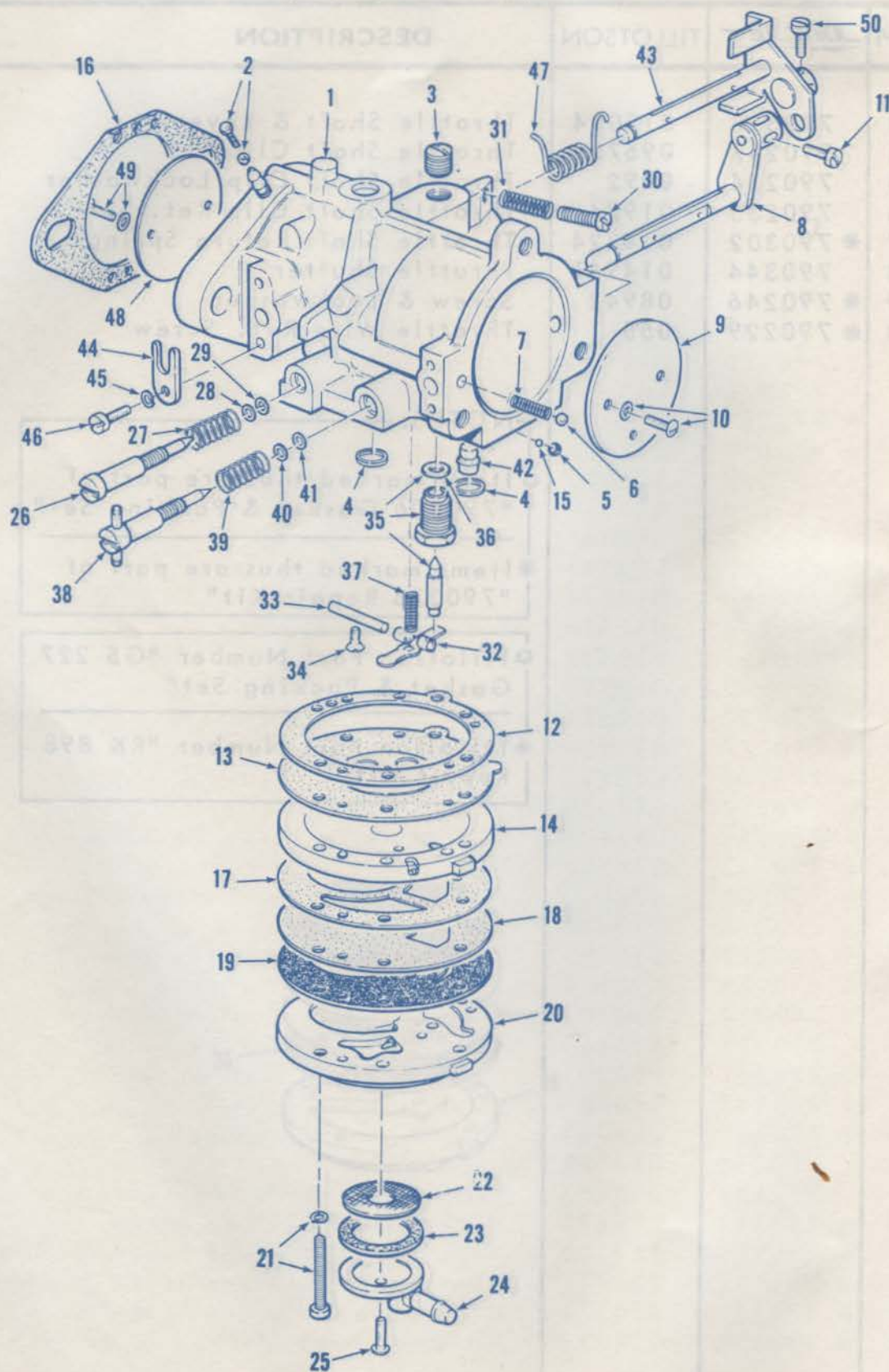
* Items marked thus are part of
"790228 Repair Kit"

* Tillotson Part Number "GS 227
Gasket & Packing Set"

* Tillotson Part Number "RK 898
Repair Kit"

CARBURETTOR

STAR JET - STAR JET DE LUXE
(TILLOTSON HR - 18 A)

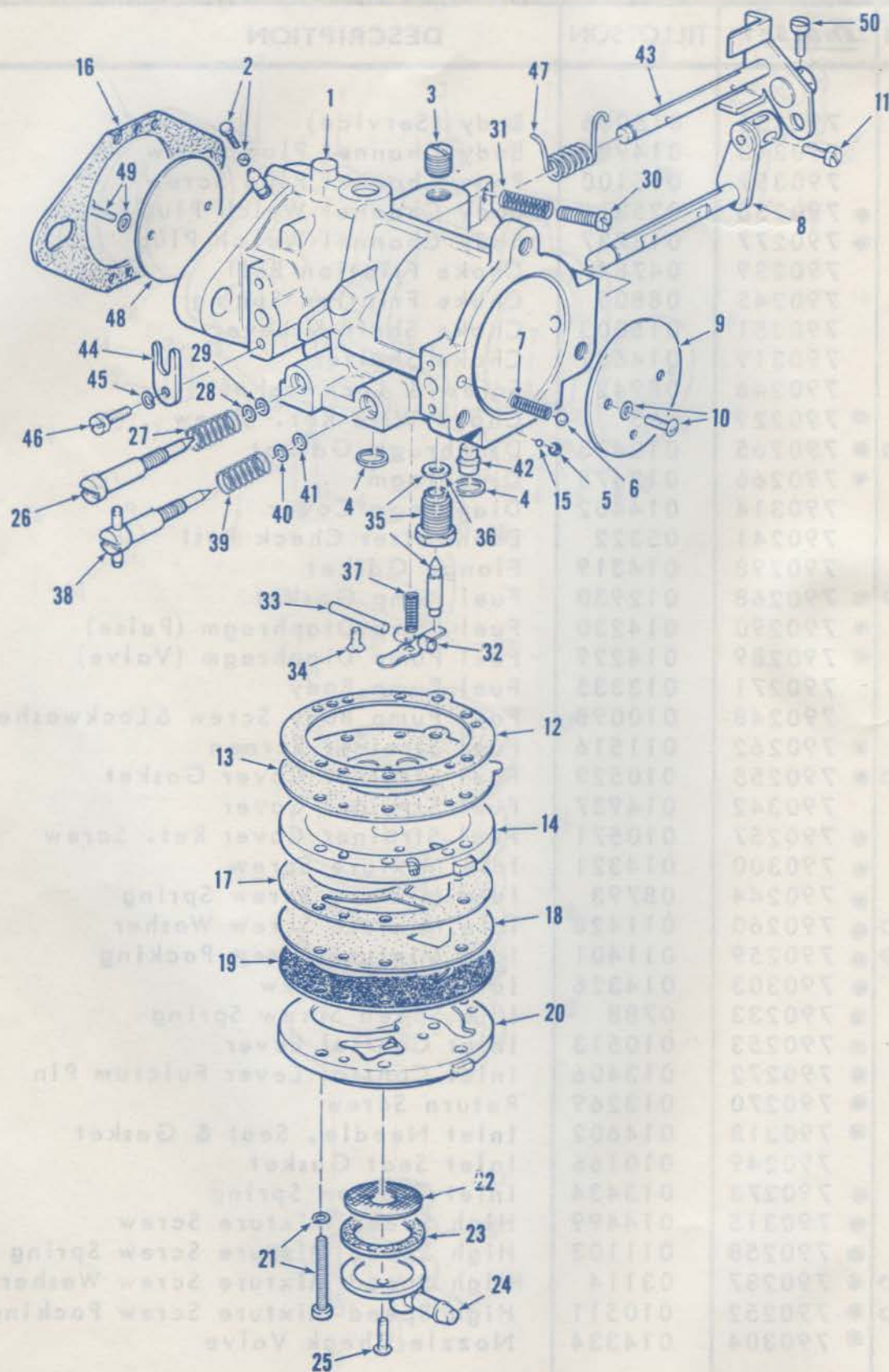


CARBURETTOR
(HRI8A)
STAR JET - STAR JET DE LUXE

ITEM	NO-JET	TILLOTSON	DESCRIPTION	QUANT.
1	790355	015006	Body (Service)	1
2	790343	014988	Body Channel Plug Screw	1
3	790359	015100	Body Channel Plug Screw	1
4	* 790236	02531	Body Channel Welch Plug	2
5	* 790277	013737	Body Channel Welch Plug	1
6	790239	04784	Choke Friction Ball	1
7	790245	08805	Choke Friction Spring	1
8	790351	015003	Choke Shaft & Lever	1
9	790319	014621	Choke Shutter	1
10	790246	08942	Screw & Lockwasher	2
11	* 790229	055	Choke Wire Ret. Screw	1
12	* 790265	012473	Diaphragm Gasket	1
13	* 790266	012475	Diaphragm	1
14	790314	014402	Diaphragm Cover	1
15	790241	05322	Economiser Check Ball	1
16	790298	014319	Flange Gasket	1
17	* 790268	012930	Fuel Pump Gasket	1
18	* 790290	014230	Fuel Pump Diaphragm (Pulse)	1
19	* 790289	014229	Fuel Pump Diaphragm (Valve)	1
20	790271	013335	Fuel Pump Body	1
21	790248	010098	Fuel Pump Body Screw & Lockwasher	6
22	* 790262	011516	Fuel Strainer Screen	1
23	* 790255	010529	Fuel Strainer Cover Gasket	1
24	790342	014937	Fuel Strainer Cover	1
25	* 790257	010571	Fuel Strainer Cover Ret. Screw	1
26	* 790300	014321	Idle Mixture Screw	1
27	* 790244	08793	Idle Mixture Screw Spring	1
28	* 790260	011428	Idle Mixture Screw Washer	1
29	* 790259	011401	Idle Mixture Screw Packing	1
30	* 790303	014326	Idle Speed Screw	1
31	* 790233	0788	Idle Speed Screw Spring	1
32	* 790253	010513	Inlet Control Lever	1
33	* 790272	013406	Inlet Control Lever Fulcrum Pin	1
34	* 790270	013269	Return Screw	1
35	* 790318	014602	Inlet Needle, Seat & Gasket	1
36	790249	010165	Inlet Seat Gasket	1
37	* 790273	013434	Inlet Tension Spring	1
38	* 790315	014499	High Speed Mixture Screw	1
39	* 790258	011103	High Speed Mixture Screw Spring	1
40	* 790237	03114	High Speed Mixture Screw Washer	1
41	* 790252	010511	High Speed Mixture Screw Packing	1
42	* 790304	014334	Nozzle Check Valve	1

CARBURETTOR

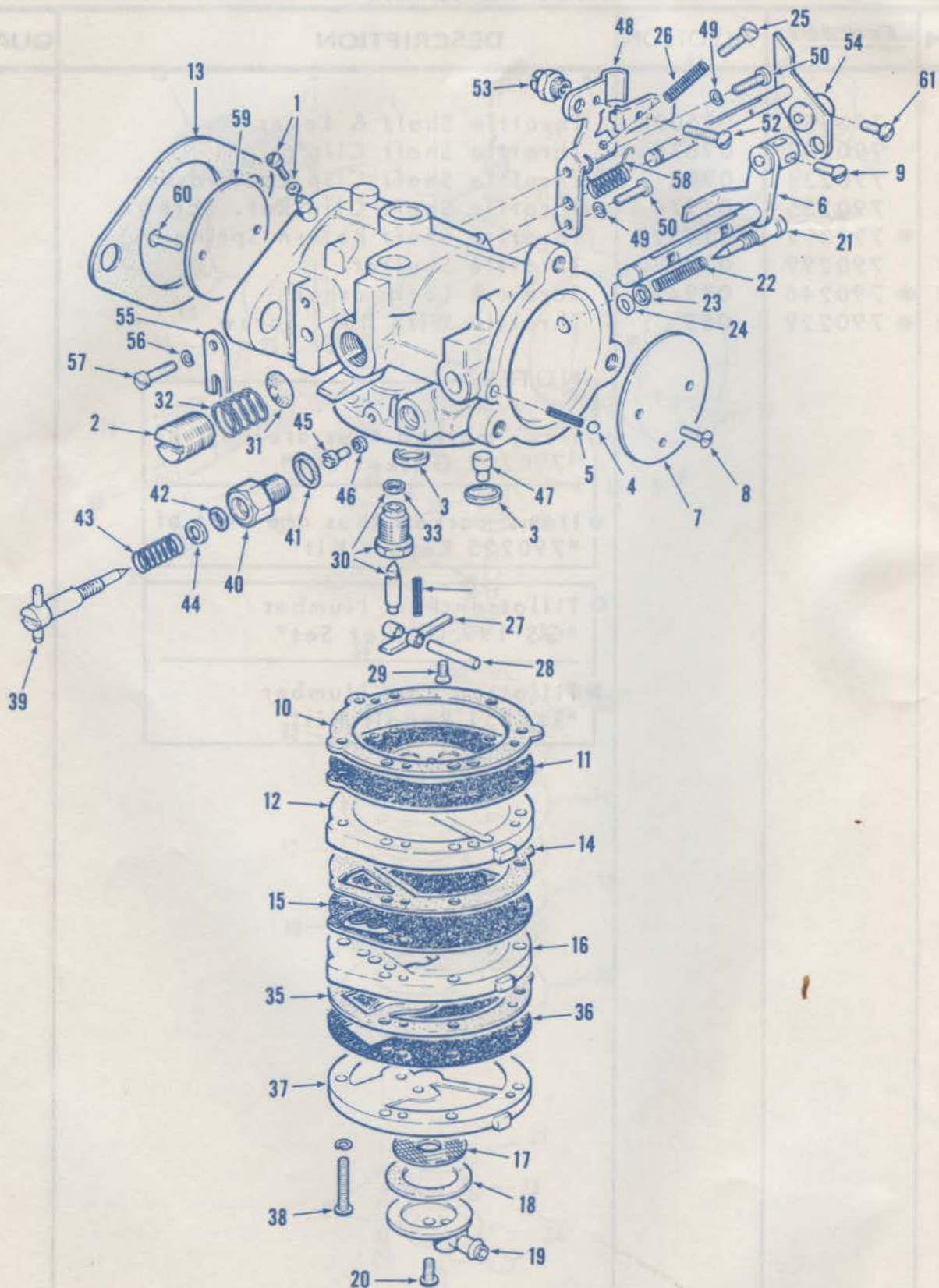
STAR JET - STAR JET DE LUXE
(TILLOTSON HR - 18 A)



CARBURETTOR
(HR18A)
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	TILLOTSON	DESCRIPTION	QUANT.
43	790353	015004	Throttle Shaft & Lever	1
44	790247	09678	Throttle Shaft Clip	1
45	790234	0992	Throttle Shaft Clip Lockwasher	1
46	790235	01974	Throttle Shaft Clip Ret. Screw	1
47	* 790302	014324	Throttle Shaft Return Spring	1
48	790299	014320	Throttle Shutter	1
49	* 790246	08942	Screw & Lockwasher	2
50	* 790229	055	Throttle Wire Ret. Screw	1
NOTES:— * Items marked thus are part of "790202 Gasket Set" * Items marked thus are part of "790225 Repair Kit" * Tillotson Part Number "GS 199 Gasket Set" * Tillotson Part Number "RK 851 Repair Kit"				

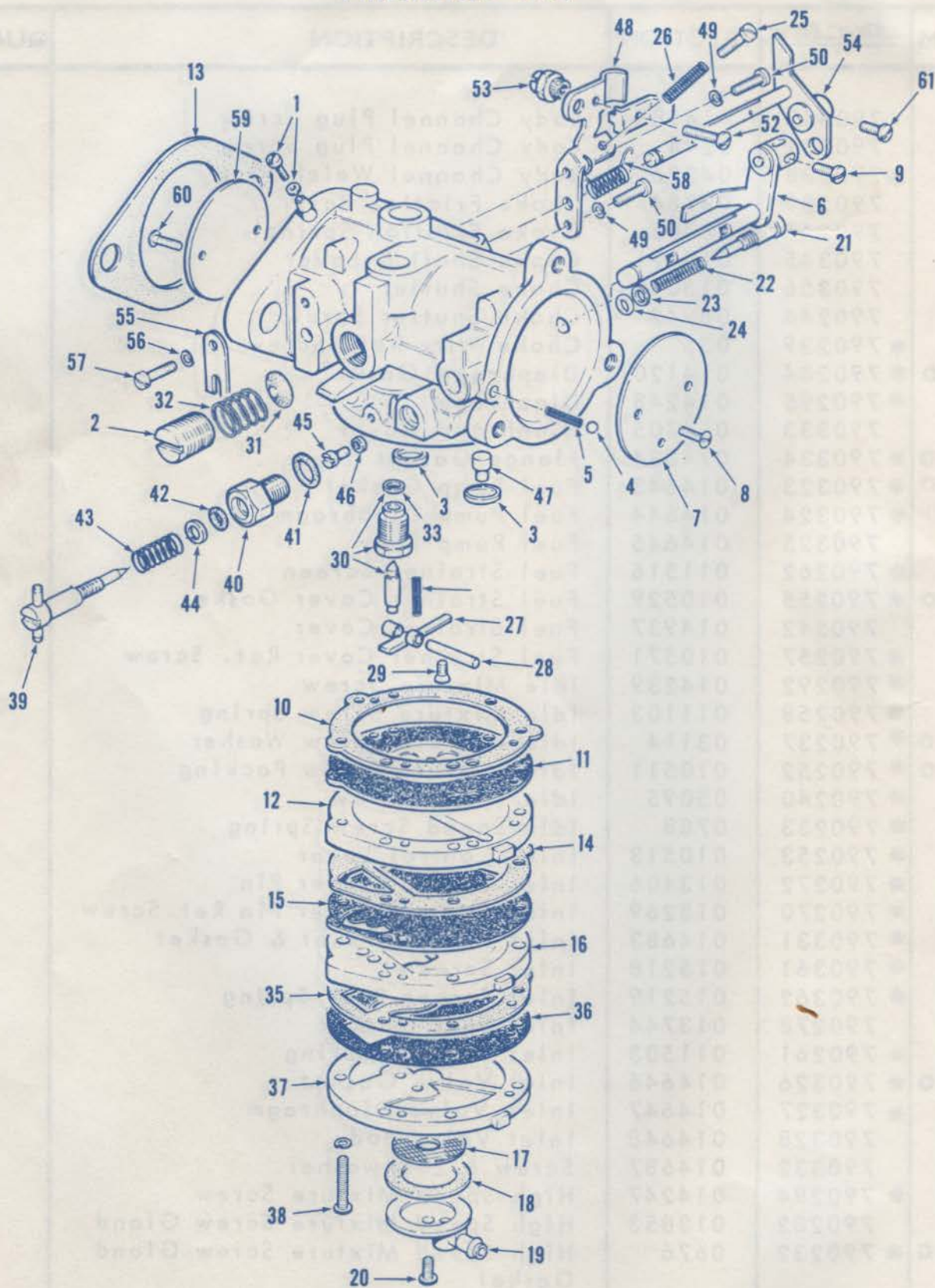
CARBURETTOR

STAR JET - STAR JET DE LUXE
(TILLOTSON HD - 14 A)

CARBURETTOR
(HD14A)
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	TILLOTSON	DESCRIPTION	QUANT.
1	790343	014988	Body Channel Plug Screw	1
2	790231	0244	Body Channel Plug Screw	1
3	*790238	04326	Body Channel Welch Plug	2
4	790239	04784	Choke Friction Ball	1
5	790245	08805	Choke Friction Spring	1
6	790345	014991	Choke Shaft & Lever	1
7	790356	015010	Choke Shutter	1
8	790246	08942	Choke Shutter Screw	2
9	*790229	055	Choke Wire Ret. Screw	1
10 *	*790284	014120	Diaphragm Gasket	1
11	*790295	014248	Diaphragm	1
12	790333	014705	Diaphragm Cover	1
13 *	*790334	014834	Flange Gasket	1
14 *	*790323	014643	Fuel Pump Gasket	1
15	*790324	014644	Fuel Pump Diaphragm	1
16	790325	014645	Fuel Pump Body	1
17	*790262	011516	Fuel Strainer Screen	1
18 *	*790255	010529	Fuel Strainer Cover Gasket	1
19	790342	014937	Fuel Strainer Cover	1
20	*790257	010571	Fuel Strainer Cover Ret. Screw	1
21	*790292	014239	Idle Mixture Screw	1
22	*790258	011103	Idle Mixture Screw Spring	1
23 *	*790237	03114	Idle Mixture Screw Washer	1
24 *	*790252	010511	Idle Mixture Screw Packing	1
25	*790240	05095	Idle Speed Screw	1
26	*790233	0788	Idle Speed Screw Spring	1
27	*790253	010513	Inlet Control Lever	1
28	*790272	013406	Inlet Control Lever Pin	1
29	*790270	013269	Inlet Control Lever Pin Ret. Screw	1
30	*790331	014683	Inlet Needle, Seat & Gasket	1
31	*790361	015218	Inlet Screen	1
32	*790362	015219	Inlet Screen Ret. Spring	1
33	790278	013744	Inlet Seat Gasket	1
34	*790261	011503	Inlet Tension Spring	1
35 *	*790326	014646	Inlet Valve Gasket	1
36	*790327	014647	Inlet Valve Diaphragm	1
37	790328	014648	Inlet Valve Body	1
38	790332	014687	Screw & Lockwasher	6
39	*790294	014247	High Speed Mixture Screw	1
40	790282	013853	High Speed Mixture Screw Gland	1
41 *	*790232	0676	High Speed Mixture Screw Gland Gasket	1

CARBURETTOR

STAR JET - STAR JET DE LUXE
(TILLOTSON HD - 14 A)

CARBURETTOR
(HD14A)
STAR JET - STAR JET DE LUXE

ITEM	SNO-JET	TILLOTSON	DESCRIPTION	QUANT.
*42	*790252	010511	High Speed Mixture Screw Packing	1
43	*790258	011103	High Speed Mixture Screw Spring	1
*44	*790237	03114	High Speed Mixture Screw Washer	1
45	*790349	014993	Main Fuel Jet (.089)	1
46	790275	013683	Main Fuel Jet Gasket	1
47	790317	014578	Nozzle Check Valve	1
48	790354	014999	Throttle Cable Bracket	1
49	790234	0992	Throttle Cable Bracket Lockwasher	2
50	790363	015384	Throttle Cable Bracket Ret. Screw	2
51	790350	014995	Throttle Cable Clamp	1
52	790352	014998	Throttle Cable Clamp Ret. Screw	1
53	790348	014997	Throttle Cable Clamp Ret. Nut	1
54	790347	014992	Throttle Shaft & Lever	1
55	790283	014118	Throttle Shaft Clip	1
56	790234	0992	Throttle Shaft Clip Lockwasher	1
57	790235	01974	Throttle Shaft Clip Ret. Screw	1
58	*790306	014348	Throttle Shaft Return Spring	1
59	790279	013745	Throttle Shutter	1
60	*790246	08942	Throttle Shutter Screw	2
61	*790229	055	Throttle Wire Ret. Screw	1

NOTES:

*Items marked thus are part of
"790205 Gasket Set"

*Items marked thus are part of
"790226 Repair Parts Kit"