

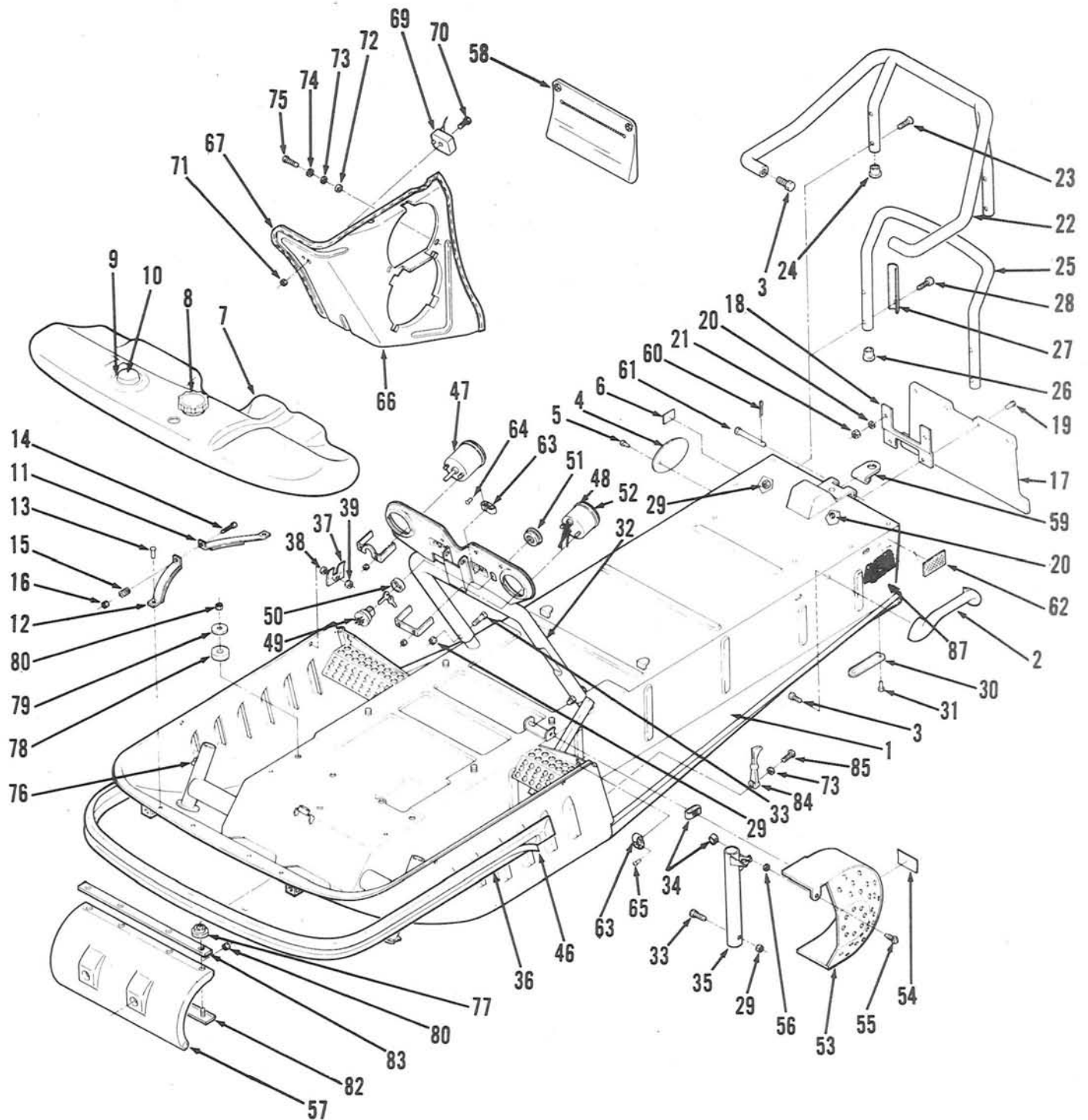
SCORPION
super stinger
parts manual
'75

Super Stinger Model Listings

MODELS	ENGINE
Super Stinger — 290 091151 — CA	Rockwell 290
Super Stinger — 340 091152 — CB	Rockwell 340
Super Stingerette — 340 091153 — CC	Rockwell 340
Super Stinger — 400 091154 — CD	Rockwell 400
Super Stinger — 400 091155 — CE	Rockwell 400
Super Stinger — 440 091157 — CG	Rockwell 440
Super Stinger — 440 091158 — CH	Rockwell 440
Super Stinger — 440 091159 — CH	Rockwell 440
Super Stinger — 440 091160 — CK	Rockwell 440
Super Stinger — 400 091156 — CF	Rockwell 400
Super Stinger — 440 091161 — CL	Rockwell 440
Super Stinger — 400 091140 — CM	Rockwell 400

1. Body Group	Pages 1-2-3
2. Trim Group	Pages 4-5-6
3. Seat and Trunk Group	Pages 7-8
4. Ski Group	Pages 9-10
5. Steering Group	Pages 11-12
6. Driven Clutch and Chaincase Group	Pages 13-14
7. Drive and Shaft Group	Pages 15-16
8. Engine Mounting Group	Pages 17-18-19
9. Pararail Group	Pages 20-21

Body Group



1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Body Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	①042621	Weldment - Tunnel	1	1	1	1	1	1	1	1	1	1	1	1
2	060218	Handle - Grab								2		2		
3	100020	Screw - 1/4 - 28 x 1/2	2	2	2	2	2	2	2	4	2	4	2	2
4	042800	Serial Plate	1	1	1	1	1	1	1	1	1	1	1	1
5	155010	Rivet - 1/8 Dia.	2	2	2	2	2	2	2	2	2	2	2	2
6	①043069	Decal Model No. 091151 - CA	1											
	①043070	Decal Model No. 091152 - CB		1										
	①043071	Decal Model No. 091153 - CC			1									
	①043072	Decal Model No. 091154 - CD				1								
	①043073	Decal Model No. 091155 - CE					1							
	①043075	Decal Model No. 091157 - CG						1						
	①043076	Decal Model No. 091158 - CH							1					
	①043078	Decal Model No. 091160 - CK								1				
	①043074	Decal Model No. 091156 - CF									1			
	①043077	Decal Model No. 091159 - CJ										1		
	①043079	Decal Model No. 091161 - CL											1	
	①043080	Decal Model No. 091150 - CM												1
7	042831	Gas Tank	1	1	1	1	1	1	1	1	1	1	1	1
8	042848	Gas Cap	1	1	1	1	1	1	1	1	1	1	1	1
9	042850	Seal - Gas Gauge	1	1	1	1	1	1	1	1	1	1	1	1
10	042849	Gas Gauge	1	1	1	1	1	1	1	1	1	1	1	1
11	042833	Assembly - Long Strap	2	2	2	2	2	2	2	2	2	2	2	2
12	042835	Assembly - Short Strap	2	2	2	2	2	2	2	2	2	2	2	2
13	155023	Rivet - 1/4 Dia.	4	4	4	4	4	4	4	4	4	4	4	4
14	100436	Hex Bolt 1/4 - 20 x 2 1/4	2	2	2	2	2	2	2	2	2	2	2	2
15	043010	Spring	2	2	2	2	2	2	2	2	2	2	2	2
16	102604	Lock Nut 1/4 - 20	2	2	2	2	2	2	2	2	2	2	2	2
17	933390	Mudflap	1	1	1	1	1	1	1	1	1	1	1	1
18	042755	Bracket - Tail Light Mounting	1	1	1	1	1	1	1		1		1	1
19	132064	Screw No. 10 - 24 x 3/4	4	4	4	4	4	4	4	4	4	4	4	4
20	105203	Lock Washer - Internal No. 10	4	4	4	4	4	4	4		4		4	4
21	102015	Nut No. 10 - 32	4	4	4	4	4	4	4		4		4	4
22	042801	Weldment - Rear Bumper	1	1	1	1	1	1	1		1		1	1
23	132009	Screw 5/16 - 18 x 1 1/2	4	4	4	4	4	4	4		4		4	4
24	①042646	Plug	2	2	2	2	2	2	2		2		2	2
25	051815	Rear Bumper								1		1		
26	051817	Plug								2		2		
27	051818	Bracket - Bumper								2		2		
28	100522	Hex Bolt 5/16 - 18 x 1 1/2								4		4		
29	102605	Lock Nut 5/16 - 18	7	7	7	7	7	7	7	7	7	7	7	7
30	042757	Bumper Stop	2	2	2	2	2	2	2	2	2	2	2	2
31	155017	Rivet	4	4	4	4	4	4	4	4	4	4	4	4
32	042698	Weldment - Roll Bar	1	1	1	1	1	1	1	1	1	1	1	1
33	100532	Hex Bolt 5/16 - 18 x 2	3	3	3	3	3	3	3	3	3	3	3	3
34	129041	Receptical	2	2	2	2	2	2	2	2	2	2	2	2
35	042841	Weldment - Stub	1	1	1	1	1	1	1	1	1	1	1	1
36	042842	Weldment - Front Bumper	1	1	1	1	1	1	1	1	1	1	1	1
37	032576	Clip - Hood	4	4	4	4	4	4	4	4	4	4	4	4
38	032679	Spacer - Hood Clip	4	4	4	4	4	4	4	4	4	4	4	4
39	102606	Lock Nut 3/8 - 16	4	4	4	4	4	4	4	4	4	4	4	4
*40	929991	Bushing	1	1	1	1	1	1	1	1	1	1	1	1
*41	929992	Square Key	1	1	1	1	1	1	1	1	1	1	1	1

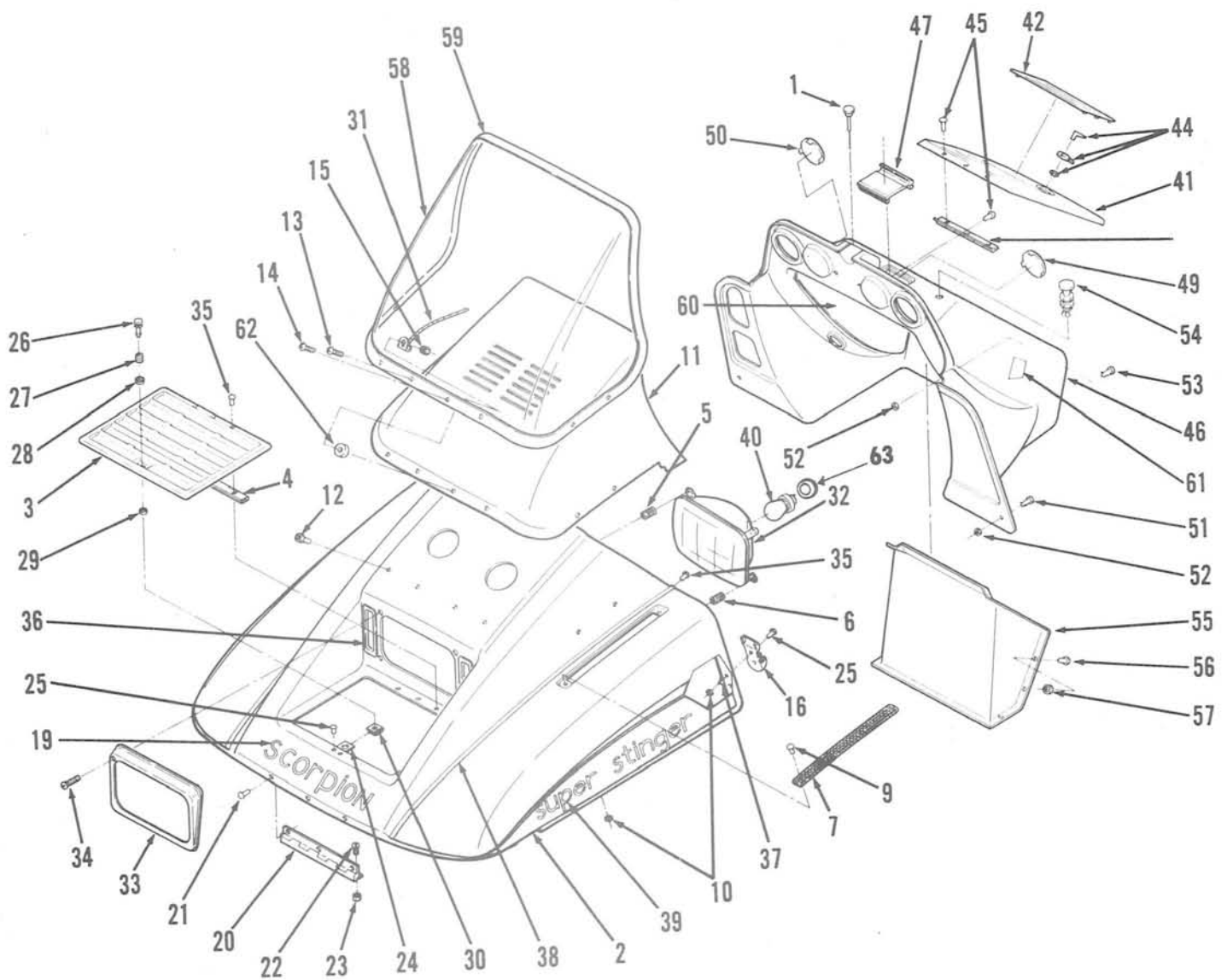
1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Body Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
*42	929988	Drive Adapter	1	1	1	1	1	1	1	1	1	1	1	1
*43	929990	Assembly - Flange	1	1	1	1	1	1	1	1	1	1	1	1
*44	102705	Lock Nut 5/16 - 24	3	3	3	3	3	3	3	3	3	3	3	3
*45	042713	Speedometer Cable	1	1	1	1	1	1	1	1	1	1	1	1
46	026002	Tape - Silver Reflective	1	1	1	1	1	1	1	1	1	1	1	1
47	042711	Assembly - Speedometer	1	1	1	1	1	1	1	1	1	1	1	1
48	042712	Assembly - Tachometer	1	1	1	1	1	1	1	1	1	1	1	1
49	077192	Assembly - Ignition Switch	1	1	1	1	1	1	1	1	1	1	1	1
50	077193	Spacer - Ignition Switch	1	1	1	1	1	1	1	1	1	1	1	1
51	077194	Nut - Ignition Switch	1	1	1	1	1	1	1	1	1	1	1	1
52	933587	Tach. and Speedo. Bulb G.E. 53	2	2	2	2	2	2	2	2	2	2	2	2
53	954008	Clutch Guard	1	1	1	1	1	1	1	1	1	1	1	1
54	753900	Emblem - Clutch Guard	1	1	1	1	1	1	1	1	1	1	1	1
55	129043	No. 12 Screw - Southco	2	2	2	2	2	2	2	2	2	2	2	2
56	129042	No. 12 Washer - Southco	2	2	2	2	2	2	2	2	2	2	2	2
57	042991	Weldment - Muffler Shield	1	1	1	1	1	1	1	1	1	1	1	1
58 ①	761701	Tool Pouch	1	1	1									
59 ①	031298	Draw Bar	1	1	1	1	1	1	1	1	1	1	1	1
60	140412	Cotter Pin 1/8 x 3/4	1	1	1	1	1	1	1	1	1	1	1	1
61	152006	Clevis Pin 5/16 x 3	1	1	1	1	1	1	1	1	1	1	1	1
62	042747	Side Reflector - Rear	2	2	2	2	2	2	2	2	2	2	2	2
63	129053	Receptacle	4	4	4	4	4	4	4	4	4	4	4	4
64	155021	Rivet - 1/8	4	4	4	4	4	4	4	4	4	4	4	4
65	155020	Rivet - 1/8	4	4	4	4	4	4	4	4	4	4	4	4
66	903001	Baffle - Engine Fan	1	1	1	1	1	1	1	1	1	1	1	1
67	170637	Seal - Edge	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk
69 ②	042748	Voltage Regulator R/B 901739	1	1	1	1	1	1	1	1	1	1	1	1
70	100420	Hex Bolt 1/4 - 20 x 1 1/4	1	1	1	1	1	1	1	1	1	1	1	1
71	102604	Hex Nut 1/4 - 20	1	1	1	1	1	1	1	1	1	1	1	1
72	042816	Spacer	2	2	2	2	2	2	2	2	2	2	2	2
73	105002	Plain Washer	4	4	4	4	4	4	4	4	4	4	4	4
74	105532	Washer - Spring Lock	3	3	3	3	3	3	3	3	3	3	3	3
75	132082	Screw No. 10 - 24 x 3/4	3	3	3	3	3	3	3	3	3	3	3	3
76	834299	Grease Fitting - 90°	2	2	2	2	2	2	2	2	2	2	2	2
77	042820	Bushing	3	3	3	3	3	3	3	3	3	3	3	3
78	042821	Ring	3	3	3	3	3	3	3	3	3	3	3	3
79	042762	Washer - Muffler	3	3	3	3	3	3	3	3	3	3	3	3
80	102013	Lock Nut 5/16 - 18	6	6	6	6	6	6	6	6	6	6	6	6
82	042998	Weldment - Reinforcing Bar	1	1	1	1	1	1	1	1	1	1	1	1
83	042997	Gasket - Muffler Shield	1	1	1	1	1	1	1	1	1	1	1	1
84	042807	Hold Down - Hood	2	2	2	2	2	2	2	2	2	2	2	2
85	132056	Screw No. 10 x 1 1/2	2	2	2	2	2	2	2	2	2	2	2	2
87	043465	Decal Tunnel 290 R.H.	1											
	043466	Decal Tunnel 290 L.H.	1											
	043467	Decal Tunnel 340 R.H.		1	1									
	043468	Decal Tunnel 340 L.H.		1	1									
	043469	Decal Tunnel 400 R.H.				1	1				1			1
	043470	Decal Tunnel 400 L.H.				1	1				1			1
	043471	Decal Tunnel 440 L.H.						1	1	1		1	1	
	043472	Decal Tunnel 440 R.H.						1	1	1		1	1	
	105003	Washer	4	4	4	4	4	4	4	4	4	4	4	4
	102603	Lock Nut #10 - 24	4	4	4	4	4	4	4	4	4	4	4	4

Trim Group



1 - No Longer Available (NLA)

2 - Replaced By (R/B)

Trim Group

3 - See Above Illustration

4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	042810	Choke	1	1	1	1	1	1	1	1	1	1	1	1
2	042825	Hood - Red Sequin	1	1		1		1		1				
	042661	Hood - White							1				1	1
	042663	Hood - Blue									1			
	042658	Hood - Nite Fire					1							
	042665	Hood - Magenta			1									
3	042641	Louver - Hood	1	1	1	1	1	1	1	1	1	1	1	1
4	042642	Hing - Louver R/B 042718	1	1	1	1	1	1	1	1	1	1	1	1
5	042648	Spring - Headlight	2	2	2	2	2	2	2	2	2	2	2	2
6	056596	Spring - Headlight	2	2	2	2	2	2	2	2	2	2	2	2
7	042665	Vent - Hood	2	2	2	2	2	2	2	2	2	2	2	2
9	155018	Rivet	4	4	4	4	4	4	4	4	4	4	4	4
10	105510	Plain Washer	8	8	8	8	8	8	8	8	8	8	8	8
11	042703	Bonnet - Hood	1	1	1	1	1	1	1	1	1	1	1	1
12	102023	Rivnut - No. 10 - 24	8	8	8	8	8	8	8	8	8	8	8	8
13	132092	Screw No. 10 - 24 x 1	7	7	7	7	7	7	7	7	7	7	7	7
14	132098	Screw No. 10 - 24 x 1 1/4	1	1	1	1	1	1	1	1	1	1	1	1
15	102603	Lock Nut No. 10 - 24	1	1	1	1	1	1	1	1	1	1	1	1
16	042806	Hook	2	2	2	2	2	2	2	2	2	2	2	2
17	105534	Washer - Primer - Upper	1	1	1	1	1	1	1	1	1	1	1	1
18	105535	Washer - Primer - Lower	1	1	1	1	1	1	1	1	1	1	1	1
19	042846	Decal - Scorpion	1	1	1	1	1	1	1	1	1	1	1	1
20	050692	Hinge - Hood	1	1	1	1	1	1	1	1	1	1	1	1
21	155015	Rivet	3	3	3	3	3	3	3	3	3	3	3	3
22	132082	Screw No. 10 - 24 - 3/4	2	2	2	2	2	2	2	2	2	2	2	2
23	102203	Lock Nut No. 10 - 24	2	2	2	2	2	2	2	2	2	2	2	2
24	042720	Bracket	1	1	1	1	1	1	1	1	1	1	1	1
25	155012	Rivet	6	6	6	6	6	6	6	6	6	6	6	6
26	129057	Knurled Stud	1	1	1	1	1	1	1	1	1	1	1	1
27	129017	Spring	1	1	1	1	1	1	1	1	1	1	1	1
28	129018	Washer	1	1	1	1	1	1	1	1	1	1	1	1
29	129007	Retainer	1	1	1	1	1	1	1	1	1	1	1	1
30	129003	Receptacle	1	1	1	1	1	1	1	1	1	1	1	1
31	042803	Lanyard - Hood	1	1	1	1	1	1	1	1	1	1	1	1
32	042751	Assembly - Head Lamp	1	1	1	1	1	1	1	1	1	1	1	1
33	042805	Bezel - Head Lamp	1	1	1	1	1	1	1	1	1	1	1	1
34	132080	Screw No. 10 - 32 x 2	4	4	4	4	4	4	4	4	4	4	4	4
35	155014	Rivet	8	8	8	8	8	8	8	8	8	8	8	8
36		Trim - Hood Vent- NOT PROCURABLE	2	2	2	2	2	2	2	2	2	2	2	2
37	050814	Black Trim - Hood	2	2	2	2	2	2	2	2	2	2	2	2
38	062008	Tape - Chrome	2	2	2	2	2	2	2	2	2	2	2	2
39	040721	Decal - R.H. Hood - Red	1	1		1		1		1				
	040722	Decal - L.H. Hood - Red	1	1		1		1		1				
	040723	Decal - R.H. Hood - Magenta			1									
	040724	Decal - L.H. Hood - Magenta			1									
	040725	Decal - R.H. Hood - Night Fire				1								
	040726	Decal - L.H. Hood - Night Fire				1								
	040727	Decal - R.H. Hood - White						1			1			
	040728	Decal - L.H. Hood - White						1			1			
	040729	Decal - R.H. Hood - Blue								1		1	1	
	040730	Decal - L.H. Hood - Blue								1		1	1	

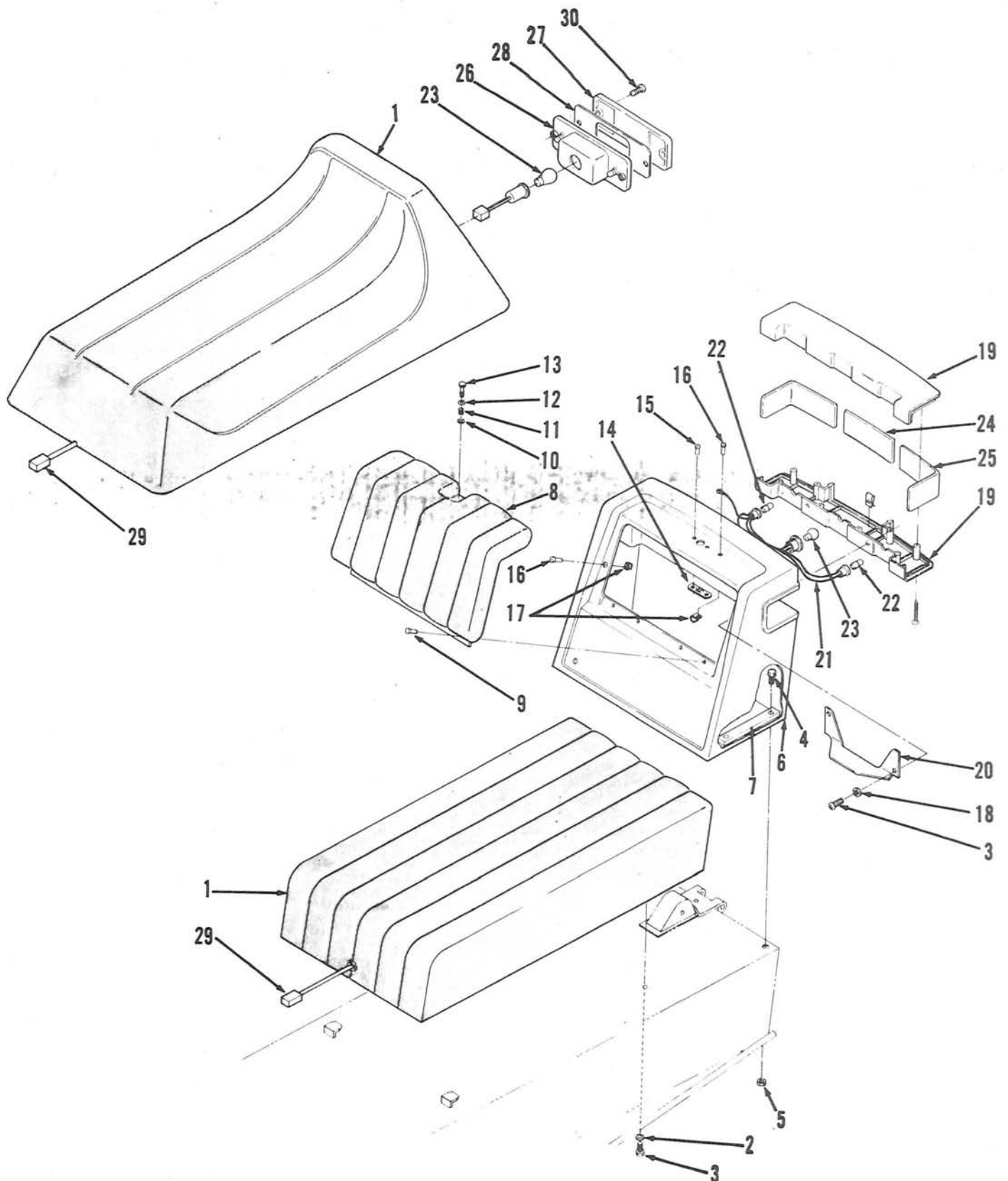
1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Trim Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
40	933588	Headlight Bulb A-5989	1	1	1	1	1	1	1	1	1	1	1	1
41	042704	Door - Engine Cover	1	1	1	1	1	1	1	1	1	1	1	1
42	042717	Decal - Safety	1	1	1	1	1	1	1	1	1	1	1	1
43	042718	Hinge - Engine Cover Door	1	1	1	1	1	1	1	1	1	1	1	1
44	129052	Latch Assembly	1	1	1	1	1	1	1	1	1	1	1	1
45	155018	Rivet	6	6	6	6	6	6	6	6	6	6	6	6
46	042872	Engine Cover				1	1	1	1	1	1	1	1	1
	042702	Engine Cover	1	1	1									
47	043043	Cap - Carburetor Adjustment	1	1	1	1	1	1	1	1	1	1	1	1
49	042920	Decal - Bug	1	1	1	1	1	1	1	1	1	1	1	1
50	042921	Decal - Engine 290 R/B 042920	1											
	042922	Decal - Engine 340		1	1									
	042923	Decal - Engine 400				1	1				1			1
	042924	Decal - Engine 440						1	1	1		1	1	
51	129054	Special Fastener (Stud)	2	2	2	2	2	2	2	2	2	2	2	2
52	129049	Retainer - Plastic	4	4	4	4	4	4	4	4	4	4	4	4
53	129058	Special Fastener (Stud)	2	2	2	2	2	2	2	2	2	2	2	2
54	042986	Primer Pump				1	1	1	1	1	1	1	1	1
55	042877	Glove Box				1	1	1	1		1			
56	155002	Rivet				6	6	6	6		6			
57	105504	Plain Washer - 3/16				6	6	6	6		6			
58	043050	High Windshield - Assembly	1	1	1	1	1	1	1	1	1	1	1	1
59	043052	Trim Windshield - Black	1	1	1	1	1	1	1	1	1	1	1	1
60	042966	Sound Panel - R.H.	1	1	1	1	1	1	1	1	1	1	1	1
61	042965	Sound Panel - L.H.	1	1	1	1	1	1	1	1	1	1	1	1
62	043009	Mount - Windshield - Rubber	8	8	8	8	8	8	8	8	8	8	8	8
63	753130	Stanley Headlight Bulb Retainer												

Seat and Trunk Group



1 - No Longer Available (NLA)

SEAT AND TRUNK GROUP

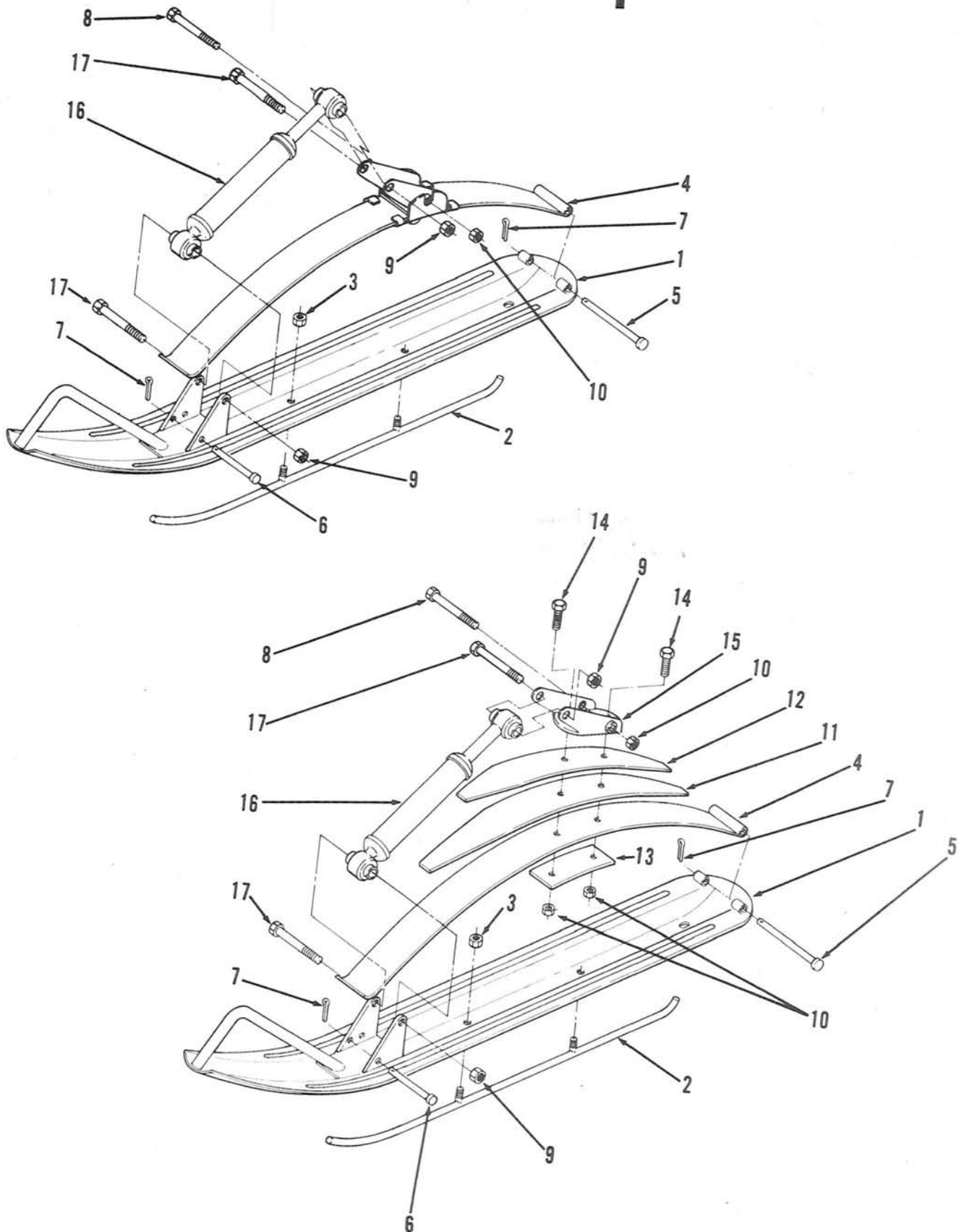
3 - See Above Illustration

2 - Replaced By (R/B)

4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	042725	Assembly - Seat								1		1		
	042730	Assembly - Racing Seat	1	1	1	1	1	1	1		1		1	1
2	105104	Lock Washer 1/4	2	2	2	2	2	2	2	2	2	2	2	2
3	132054	Pan Hd. Phs. Screw 1/4 - 20 x 5/8	2	2	2	2	2	2	2	4	2	4	4	4
4	100412	Hex Cap Screw 1/4 - 20 x 3/4								4		4		
5	102604	Nut - Hex Lock 1/4 - 20								4		4		
6	956406	Trunk								1		1		
7	933318	Strap - Hold Down								2		2		
8	033612	Assembly - Back Rest								1		1		
9	155507	Rivet - 3/16 Dia.								4		4		
10	129007	Retainer - Split Ring								1		1		
11	129026	Ejector Spring 9/16								1		1		
12	129018	Washer - Nylon								1		1		
13	129022	Stud - Knurled Head								1		1		
14	129023	Receptacle								1		1		
15	155012	Rivet - Blind								2		2		
16	155015	Rivet - 3/16 Dia.								2		2		
17	129012	J-Clip								2		2		
18	105004	Plain Washer 1/4								2		2		
19	933571	Tail Light - Chrome								1		1		
20	933411	Shield - Brake Light								1		1		
21	077420	Wire Harness - Tail Light								1		1		
22	933577	Bulb - G.E. 168								2		2		
23	933576	Bulb - G.E. 1035	1	1	1	1	1	1	1	1	1	1	1	1
24	933574	Lens - Stop and Tail Lamp								1		1		
25	933527	Lens - Tail Lamp								2		2		
26	②042742	Back - Stop and Tail Lamp R/B 042741	1	1	1	1	1	1	1		1		1	1
27	042744	Lens - Stop and Tail Lamp	1	1	1	1	1	1	1		1		1	1
28	042743	Gasket	1	1	1	1	1	1	1		1		1	1
29	042754	Wire Harness	1	1	1	1	1	1	1	1	1	1		
30	132084	Screw No. 8 - 32 x 1/2	1	1	1	1	1	1	1		1		1	1
	042741	Tail Light Assembly	1	1	1	1	1	1	1		1		1	1

Ski Group



2 - Replaced By (R/B)

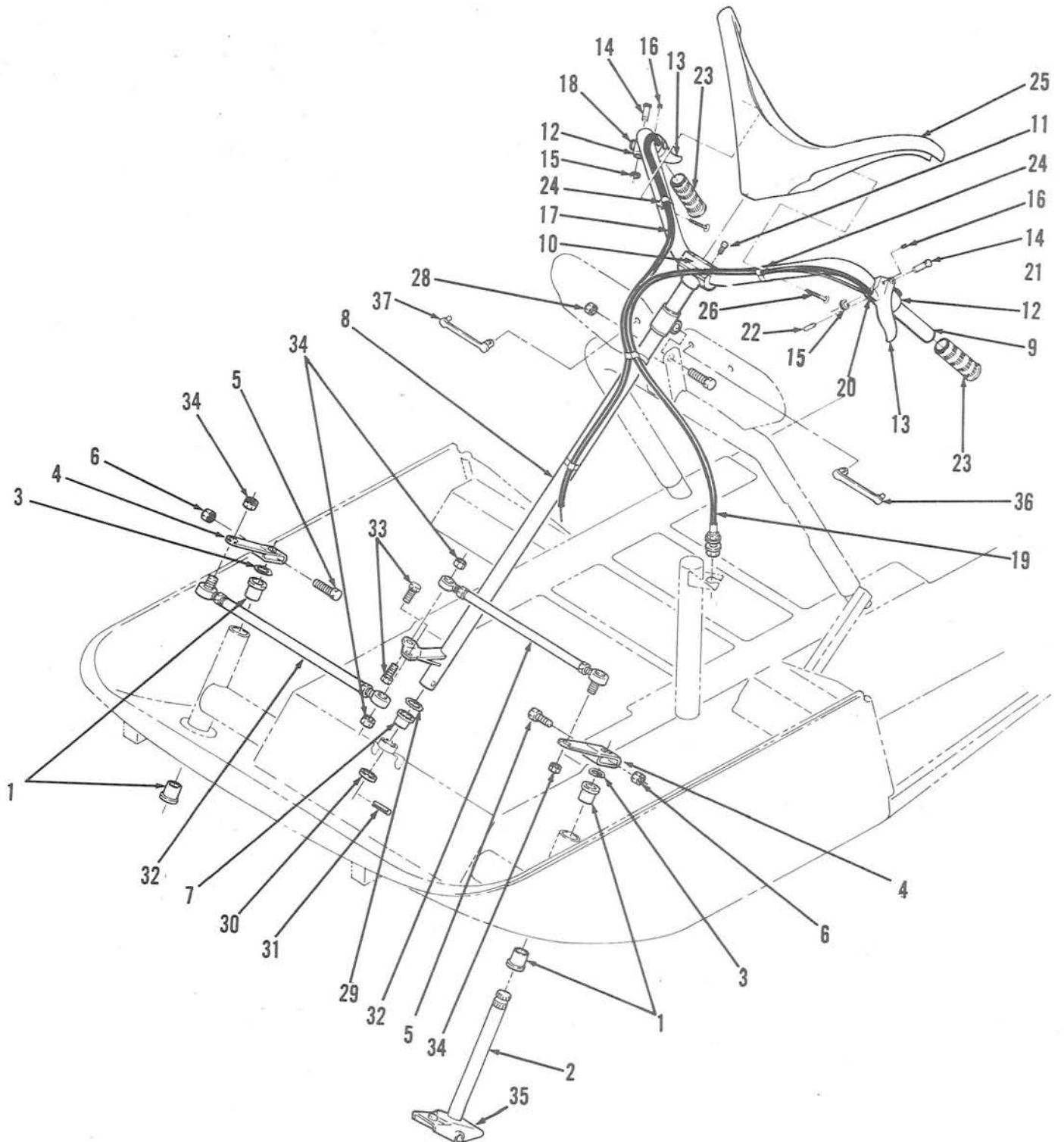
SKI GROUP

4 - Can Also Use

4 - Can Also Use

[illegible]

Steering Group



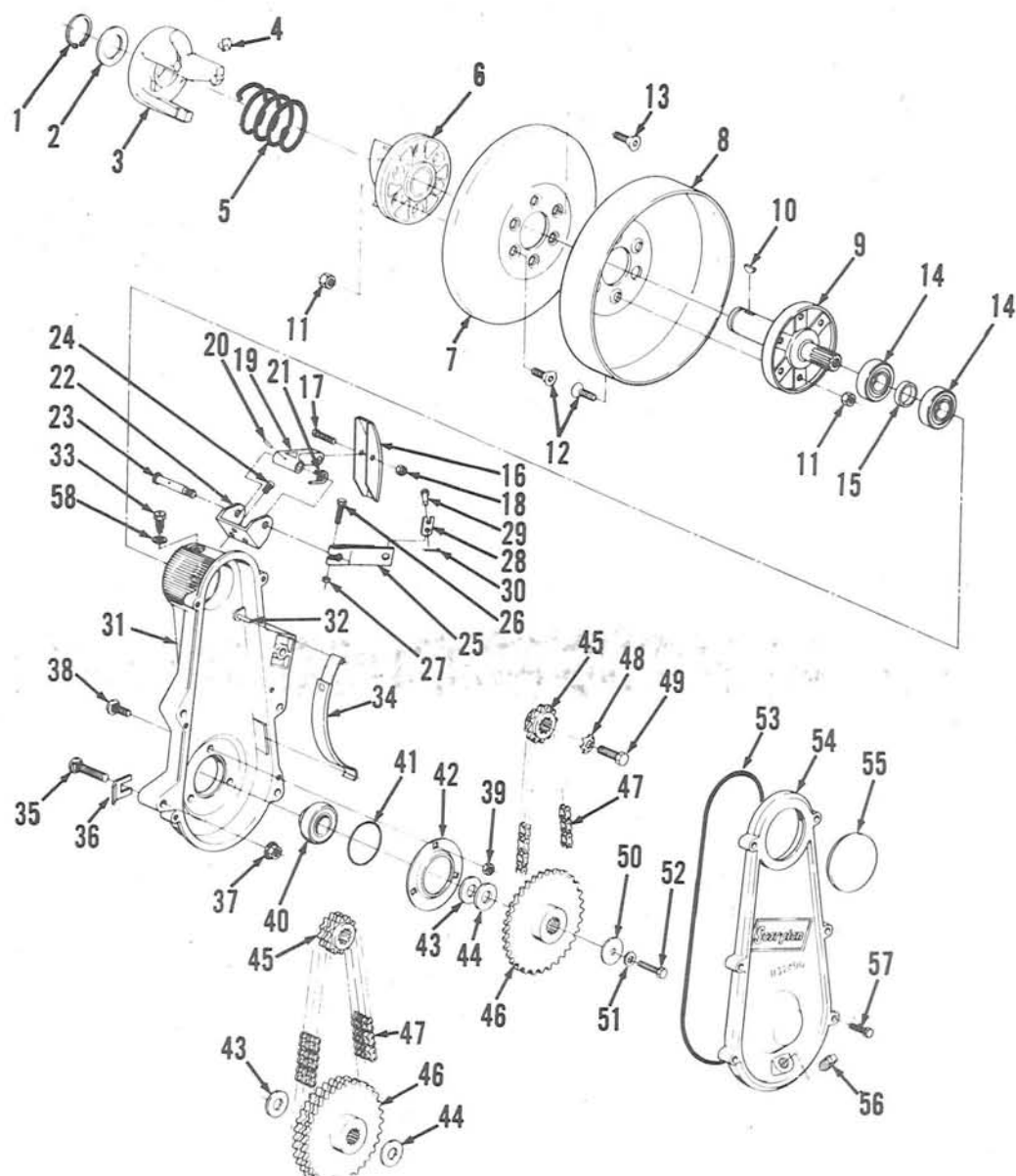
1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Steering Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	042960	Bushing	4	4	4	4	4	4	4	4	4	4	4	4
2	042857	Weldment - Spindle	2	2	2	2	2	2	2	2	2	2	2	2
3	050981	Wave Washer - Ski Leg	2	2	2	2	2	2	2	2	2	2	2	2
4	068510	Steering Arm	2	2	2	2	2	2	2	2	2	2	2	2
5	110628	Hex Bolt 3/8 - 24 x 1 3/4	2	2	2	2	2	2	2	2	2	2	2	2
6	102706	Lock Nut 3/8 - 24	2	2	2	2	2	2	2	2	2	2	2	2
7	966000	Bushing - Nylon	1	1	1	1	1	1	1	1	1	1	1	1
8	042690	Weldment - Steering Post	1	1	1	1	1	1	1	1	1	1	1	1
9	060292	Handle Bar - Black	1	1	1	1	1	1	1	1	1	1	1	1
10	060316	Cap - Trunnion	1	1	1	1	1	1	1	1	1	1	1	1
11	132076	Soc. Hd. Cap Screw No. 10 - 24 x 5/8	4	4	4	4	4	4	4	4	4	4	4	4
12	062013	Bracket - Throttle and Brake	2	2	2	2	2	2	2	2	2	2	2	2
13	062014	Lever - Throttle and Brake	2	2	2	2	2	2	2	2	2	2	2	2
14	062381	Pin - Throttle and Brake	2	2	2	2	2	2	2	2	2	2	2	2
15	142004	Klip Ring	4	4	4	4	4	4	4	4	4	4	4	4
16	143406	Set Screw 1/4 - 20 x 3/8	2	2	2	2	2	2	2	2	2	2	2	2
17	042684	Throttle Cable	1	1	1	1	1	1	1	1	1	1	1	1
18	077413	Switch - Stop	1	1	1	1	1	1	1	1	1	1	1	1
19	062408	Brake Cable	1	1	1	1	1	1	1	1	1	1	1	1
20	077415	Switch - Brake Light	1	1	1	1	1	1	1	1	1	1	1	1
21	077416	Switch - Hi-Low	1	1	1	1	1	1	1	1	1	1	1	1
22	150308	Roll Pin - .093 x 1/2	1	1	1	1	1	1	1	1	1	1	1	1
23	062390	Grip - Handle Bar - Black	2	2	2	2	2	2	2	2	2	2	2	2
24	077410	Tie - Wire	11	11	11	11	11	11	11	11	11	11	11	11
25	060881	Pad - Handle Bar	1	1	1	1	1	1	1	1	1	1	1	1
26	132056	Screw No. 10 x 1 1/2	2	2	2	2	2	2	2	2	2	2	2	2
27	100532	Hex Cap Screw 5/16 - 18 x 2	1	1	1	1	1	1	1	1	1	1	1	1
28	102605	Lock Nut 5/16 - 18	1	1	1	1	1	1	1	1	1	1	1	1
29	050982	Wave Washer - Steering	1	1	1	1	1	1	1	1	1	1	1	1
30	032817	Bushing	1	1	1	1	1	1	1	1	1	1	1	1
31	150822	Roll Pin 1/4 x 1 3/8	1	1	1	1	1	1	1	1	1	1	1	1
32	042714	Assembly - Tie Rod	2	2	2	2	2	2	2	2	2	2	2	2
33	110620	Hex Cap Screw 3/8 - 24 x 1 1/4	2	2	2	2	2	2	2	2	2	2	2	2
34	102706	Lock Nut 3/8 - 24	4	4	4	4	4	4	4	4	4	4	4	4
35	969508	Bumper - Rubber	2	2	2	2	2	2	2	2	2	2	2	2
36	129028	Poly - Clamp	2	2	2	2	2	2	2	2	2	2	2	2
37	129059	Poly - Clamp	1	1	1	1	1	1	1	1	1	1	1	1

Driven Clutch and Chaincase Group



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	042855	Assembly - Driven Clutch	1	1	1	1	1	1	1	1	1	1	1	1
2	142001	Retaining Ring	1	1	1	1	1	1	1	1	1	1	1	1
3	105516	Washer	1	1	1	1	1	1	1	1	1	1	1	1
4	086700	Cam - Top	1	1	1	1	1	1	1	1	1	1	1	1
5	086790	Helical Ramp	3	3	3	3	3	3	3	3	3	3	3	3
6	085699	Spring - Driven Clutch	1	1	1	1	1	1	1	1	1	1	1	1
7	086599	Cam - Bottom	1	1	1	1	1	1	1	1	1	1	1	1
8	085201	Sheave - Movable	1	1	1	1	1	1	1	1	1	1	1	1
9	085211	Sheave - Stationary	1	1	1	1	1	1	1	1	1	1	1	1
10	088193	Shaft with Casting	1	1	1	1	1	1	1	1	1	1	1	1
11	160061	Key - ASA605	1	1	1	1	1	1	1	1	1	1	1	1
12	102705	Nut - 5/16 - 24	9	9	9	9	9	9	9	9	9	9	9	9
13	132091	Screw - 5/16 - 24 x 3/4	9	9	9	9	9	9	9	9	9	9	9	9

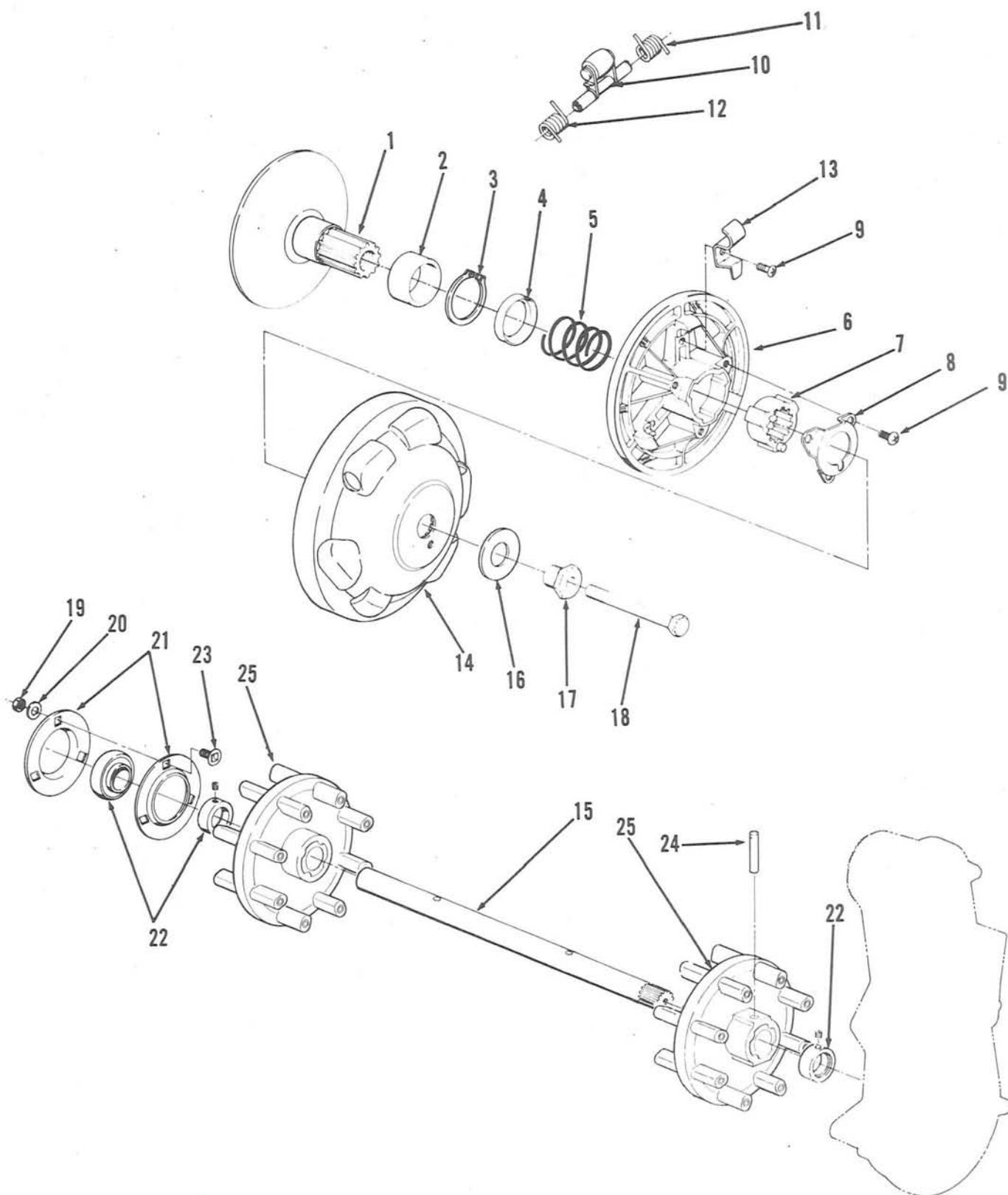
1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Driven Clutch and Chaincase Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
13	132090	Screw - 5/16 - 24 x 5/8	3	3	3	3	3	3	3	3	3	3	3	3
14	741295	Bearing	2	2	2	2	2	2	2	2	2	2	2	2
15	171296	Spacer - Bearing	1	1	1	1	1	1	1	1	1	1	1	1
16	033127	Assembly - Brake Shoe	1	1	1	1	1	1	1	1	1	1	1	1
17	100420	Hex Bolt - 1/4 - 20 x 1 1/4	1	1	1	1	1	1	1	1	1	1	1	1
18	102604	Nut 1/4 - 20	1	1	1	1	1	1	1	1	1	1	1	1
19	033123	Brake Lever	1	1	1	1	1	1	1	1	1	1	1	1
20	129056	Spirol Pin	1	1	1	1	1	1	1	1	1	1	1	1
21	033128	Spring Brake Lever	1	1	1	1	1	1	1	1	1	1	1	1
22	032819	Clevis - Brake	1	1	1	1	1	1	1	1	1	1	1	1
23	033122	Shaft - Brake	1	1	1	1	1	1	1	1	1	1	1	1
24	132044	Phil. Hd. Screw - 1.4 - 20 1/2	3	3	3	3	3	3	3	3	3	3	3	3
25	033124	Actuating Arm - Brake	1	1	1	1	1	1	1	1	1	1	1	1
26	100019	Hex Head Screw - No. 10 - 24 x 1 1/8	1	1	1	1	1	1	1	1	1	1	1	1
27	102603	Lock Nut - No. 10 - 24	1	1	1	1	1	1	1	1	1	1	1	1
28	032820	Clevis - Brake	1	1	1	1	1	1	1	1	1	1	1	1
29	152007	Clevis Pin	1	1	1	1	1	1	1	1	1	1	1	1
30	140308	Cotter Pin 3/32 x 1/2	1	1	1	1	1	1	1	1	1	1	1	1
31	032907	Chain case	1	1	1	1	1	1	1	1	1	1	1	1
32	032915	Locating Pin	2	2	2	2	2	2	2	2	2	2	2	2
33	100025	Screw - Chain Case - Spec.	1	1	1	1	1	1	1	1	1	1	1	1
34	032914	Assembly - Chain Tensioner	2	2	2	2	2	2	2	2	2	2	2	2
35	120632	Carriage Bolt - 3/8 - 16 x 2	4	4	4	4	4	4	4	4	4	4	4	4
36	032499	Shim - Chain Case	0-60	60-60	60-60	60-60	60-60	60-60	60-60	60-60	60-60	60-60	60-60	60-60
37	102004	Whiz Nut 3/8	4	4	4	4	4	4	4	4	4	4	4	4
38	130512	Carriage Bolt - 5/16 - 24 x 3/4	3	3	3	3	3	3	3	3	3	3	3	3
39	102705	Lock Nut - 5/16 - 24	3	3	3	3	3	3	3	3	3	3	3	3
40	741300	Bearing	1	1	1	1	1	1	1	1	1	1	1	1
41	787400	"O"-Ring	1	1	1	1	1	1	1	1	1	1	1	1
42	741400	Flange - Bearing	1	1	1	1	1	1	1	1	1	1	1	1
43	105508	Washer - Shim 18 Ga.	1	1	1	1	1	1	1	1	1	1	1	1
44	105513	Washer - Shim 10 Ga.	1	1	1	1	1	1	1	1	1	1	1	1
45	088886	Sprocket - Upper 14#40	1											
	088892	Sprocket - Upper 18#35		1	1	1	1			1				
	088995	Sprocket - Upper 19#35						1	1	1		1	1	1
46	940700	Sprocket - Lower 32#40	1											
	088697	Sprocket - Lower 38#35		1	1	1	1	1	1	1	1	1	1	1
47	989794	Chain - 40 - 66	1											
	989793	Chain - 35 - 2 - 86		1	1	1	1	1	1	1	1	1	1	1
48	105302	Lock Washer 5/16	1	1	1	1	1	1	1	1	1	1	1	1
49	110510	Hex Bolt - 5/16 - 24 x 5/8	1	1	1	1	1	1	1	1	1	1	1	1
50	105503	Plain Washer - 11/32 x 1 1/4	1	1	1	1	1	1	1	1	1	1	1	1
51	105205	Washer - Internal Lock	1	1	1	1	1	1	1	1	1	1	1	1
52	110516	Hex Bolt - 5/16 - 24 x 1	1	1	1	1	1	1	1	1	1	1	1	1
53	787399	"O"-Ring	1	1	1	1	1	1	1	1	1	1	1	1
54	032496	Cover - Chain Case	1	1	1	1	1	1	1	1	1	1	1	1
55	734100	Boot - Chain Case	1	1	1	1	1	1	1	1	1	1	1	1
56	148002	Plug - Pipe 1/4 - 20 x 1	1	1	1	1	1	1	1	1	1	1	1	1
57	100416	Hex Bolt - 1/4 - 20 x 1	6	6	6	6	6	6	6	6	6	6	6	6
58	105528	Lock Washer - 3/8 Ext. Tooth	1	1	1	1	1	1	1	1	1	1	1	1
59	787400	"O"-Ring	1	1	1	1	1	1	1	1	1	1	1	1

Drive and Shaft Group



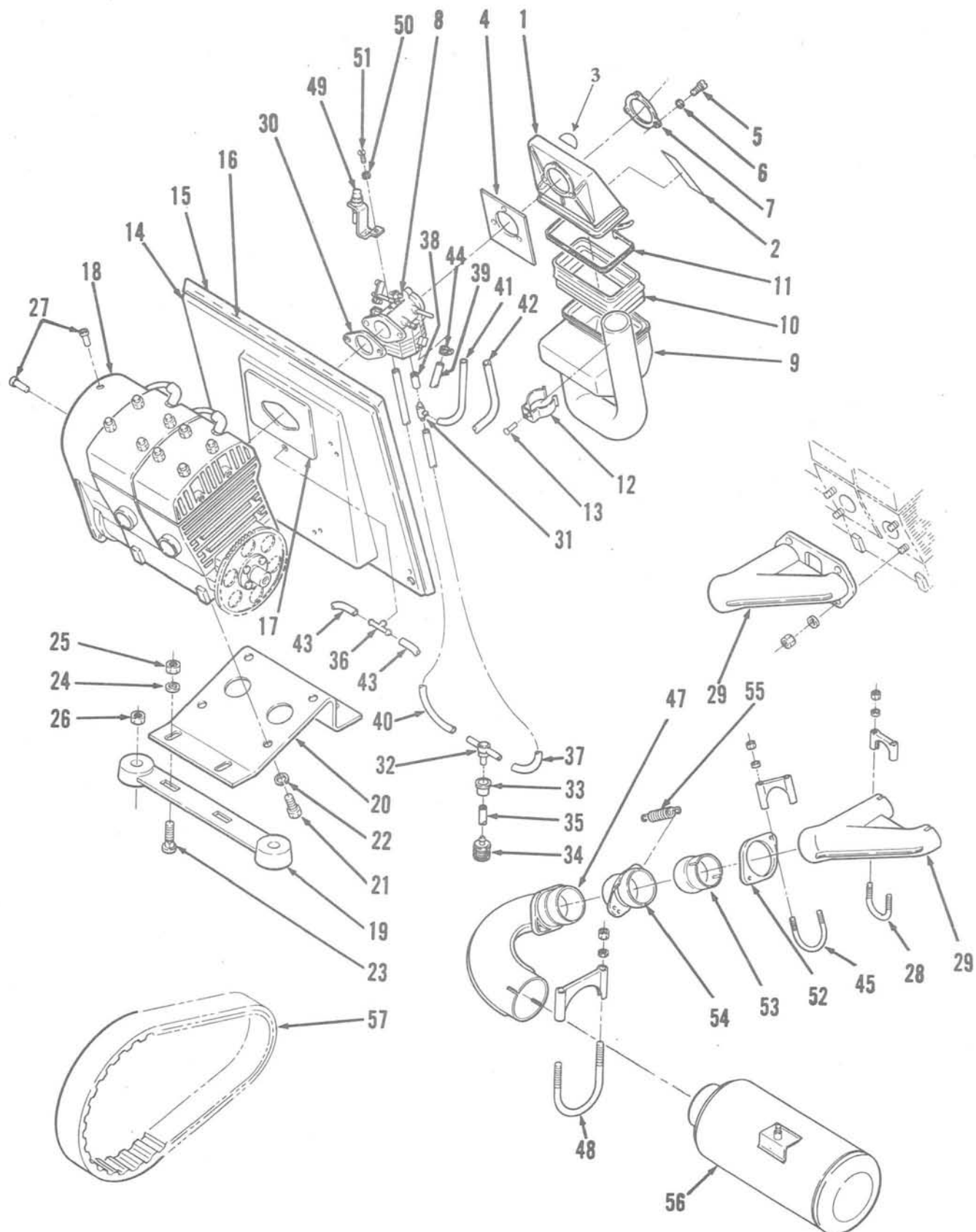
1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Drive and Shaft Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
	042830	Assembly - Drive Clutch				1	1	1	1	1	1	1	1	
	042829	Assembly - Drive Clutch	1	1	1									
1	042911	Sheave - Stationary	1	1	1	1	1	1	1	1	1	1	1	
2	983510	Bearing - Idler	1	1	1	1	1	1	1	1	1	1	1	
3	142005	Ring - Retainer	1	1	1	1	1	1	1	1	1	1	1	
4	083667	Retainer - Spring	1	1	1	1	1	1	1	1	1	1	1	
5	083665	Spring	1	1	1	1	1	1	1	1	1	1	1	
6	083731	Sheave - Movable	1	1	1	1	1	1	1	1	1	1	1	
7	042670	Torque Plug	1	1	1	1	1	1	1	1	1	1	1	
8	083683	Retainer - Torque Plug	1	1	1	1	1	1	1	1	1	1	1	
9	132054	Screw 1/4 - 20 x 5/8	6	6	6	6	6	6	6	6	6	6	6	
10	② 042827	Assembly - Weight Arm R/B 043084				3	3	3	3	3	3	3	3	
	083720	Assembly - Weight Arm	3	3	3									
11	883398	Spring - R.H.	3	3	3	3	3	3	3	3	3	3	3	
12	883399	Spring - L.H.	3	3	3	3	3	3	3	3	3	3	3	
13	083715	Retainer - Weight Arm	3	3	3	3	3	3	3	3	3	3	3	
14	042668	Weldment - Clutch Bell	1	1	1	1	1	1	1	1	1	1	1	
15	042734	Drive Shaft	1	1	1	1	1	1	1	1	1	1	1	
16	042864	Spring - Disc	1	1	1	1	1	1	1	1	1	1	1	
17	083900	Bell Retainer Bolt	1	1	1	1	1	1	1	1	1	1	1	
18	110876	Screw 1/2 - 20 x 4 3/4	1	1	1	1	1	1	1	1	1	1	1	
19	102705	Hex Lock Nut 5/16 - 24	3	3	3	3	3	3	3	3	3	3	3	
20	105005	Washer - Plain 5/16	3	3	3	3	3	3	3	3	3	3	3	
21	741400	Flange - Bearing	2	2	2	2	2	2	2	2	2	2	2	
22	741300	Bearing with Locking Collar	1	1	1	1	1	1	1	1	1	1	1	
23	130516	Bolt - Carriage 5/16 - 24 x 1	3	3	3	3	3	3	3	3	3	3	3	
24	129060	Pin - Spirol	2	2	2	2	2	2	2	2	2	2	2	
25	042611	Sprocket - Front Drive	2	2	2	2	2	2	2	2	2	2	2	
		High Engagement Spring Kit 902133 - 3 of Each												

Engine Mounting Group



1 - No Longer Available (NLA)
2 - Replaced By (R/B)

Engine Mounting Group

3 - See Above Illustration
4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	042897	Intake Silencer - Upper	1	1	1	1	1	1	1	1	1	1	1	1
2	042847	Decal	1	1	1	1	1	1	1	1	1	1	1	1
3	042983	Cap Plug - 3/4"	3	3	3	3	3	3	3	3	3	3	3	3
4	042949	Plate Backing	1	1	1	1	1	1	1	1	1	1	1	1
5	132906	Screw - Special	3	3	3	3	3	3	3	3	3	3	3	3
6	105204	Lock Washer	3	3	3	3	3	3	3	3	3	3	3	3
7	042948	Support Washer	1	1	1	1	1	1	1	1	1	1	1	1
8	2042893	Carburetor R/B 021652				1	1	1	1	1	1	1	1	1
	2042891	Carburetor R/B 021652	1	1	1									
9	042896	Intake Silencer - Lower	1	1	1	1	1	1	1	1	1	1	1	1
10	042905	Bellows - Silencer	1	1	1	1	1	1	1	1	1	1	1	1
11	043035	Clamp	2	2	2	2	2	2	2	2	2	2	2	2
	102601	Nut	2	2	2	2	2	2	2	2	2	2	2	2
	132100	Screw	2	2	2	2	2	2	2	2	2	2	2	2
12	042817	Clamp	2	2	2	2	2	2	2	2	2	2	2	2
13	155003	Rivet	4	4	4	4	4	4	4	4	4	4	4	4
14	042900	Baffle - Carburetor	1	1	1									
	042899	Baffle - Carburetor				1	1	1	1	1	1	1	1	1
15	1042903	Seal - Edge	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk	Bulk
16		Staples - 3/16 Gal.- NOT PROCURABLE	30	30	30	30	30	30	30	30	30	30	30	30
17	933490	Seal - Carburetor	1	1	1	1	1	1	1	1	1	1	1	1
18	4042678	Engine Use 043488	1											
	4042676	Engine Use 020524		1	1									
	4042672	Engine Use 021486						1	1	1		1	1	
	4042674	Engine Use 020126				1	1							1
19	074135	Motor Mounting Strap	2	2	2	2	2	2	2	2	2	2	2	2
20	042760	Engine Mounting Plate	1	1	1	1	1	1	1	1	1	1	1	1
21	100716	Hex Bolt - 7/16 - 14 x 1	4	4	4	4	4	4	4	4	4	4	4	4
22	105107	Lock Washer 7/16	4	4	4	4	4	4	4	4	4	4	4	4
23	130616	Carriage Bolt - 3/8 - 24 x 1	4	4	4	4	4	4	4	4	4	4	4	4
24	105006	Plain Washer	4	4	4	4	4	4	4	4	4	4	4	4
25	102306	Lock Nut 3/8 - 24	4	4	4	4	4	4	4	4	4	4	4	4
26	102606	Lock Nut 3/8 - 16	4	4	4	4	4	4	4	4	4	4	4	4
27	102024	Rivnut No. 10 - 24	3	3	3	3	3	3	3	3	3	3	3	3
28	075619	Muffler Clamp	2	2	2									
29	042768	Exhaust Wye	1	1	1									
30	042769	Exhaust Wye				1	1	1	1	1	1	1	1	1
31	940182	Insulator Block	1	1	1	1	1	1	1	1	1	1	1	1
32	977783	Tee - Primer - Large				1	1	1	1	1	1	1	1	1
33	042640	Fitting - Fuel Tank	1	1	1	1	1	1	1	1	1	1	1	1
34	874691	Gasket - Fuel Fitting	1	1	1	1	1	1	1	1	1	1	1	1
35	874999	Pickup - Fuel	1	1	1	1	1	1	1	1	1	1	1	1
36	2170503	Gas Line 8 1/2 R/B 170522	1	1	1	1	1	1	1	1	1	1	1	1
37	977786	Tee - Primer - Small				1	1	1	1	1	1	1	1	1
38	2170503	Gas Line 8 1/2"	1	1	1									
	2170503	Gas Line - 75"				1	1	1	1	1	1	1	1	1
39	2170503	Gas Line - 6 1/2"				1	1	1	1	1	1	1	1	1
40	2170504	Gas Line - Impulse - 7 1/2"	1	1	1	1	1	1	1	1	1	1	1	1
41	170502	Gas Line - Return - 87"	1	1	1	1	1	1	1	1	1	1	1	1
42	170502	Gas Line - Primer 10"				1	1	1	1	1	1	1	1	1
43	170502	Gas Line - Primer 15 1/2"				2	2	2	2	2	2	2	2	2
44	042776	Clamp - Impulse Line	1	1	1	1	1	1	1	1	1	1	1	1

2 - Replaced By (R/B)

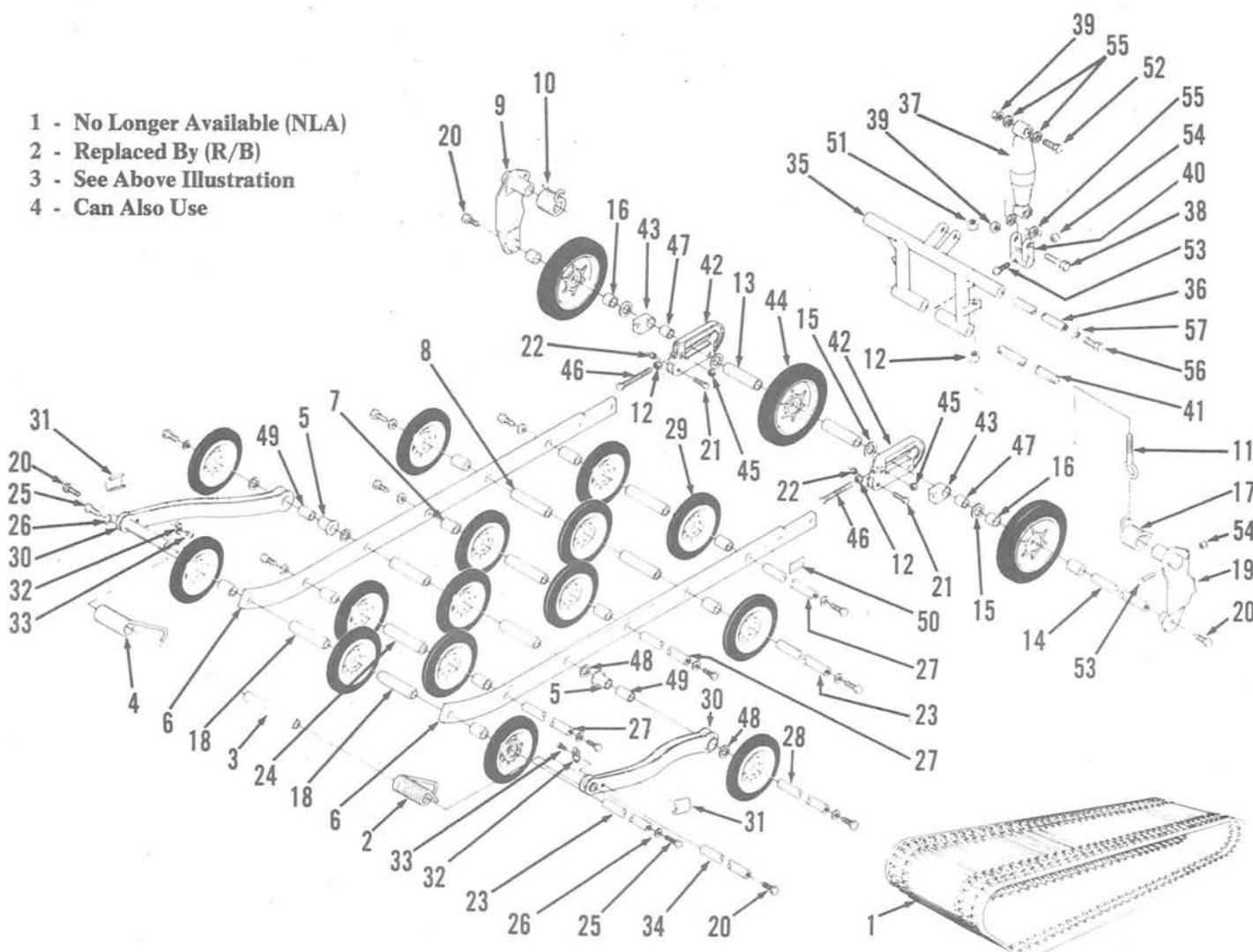
3 - See Above Illustration

4 - Can Also Use

[illegible]

Pararail Group

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION											
			CA	CB	CC	CD	CE	CG	CH	CK	CF	CJ	CL	CM
1	042939	Assembly - Pararail	1	1	1	1	1	1	1	1	1	1	1	1
2	035505	Track	1	1	1	1	1	1	1	1	1	1	1	1
3	042969	Spring - L.H.	1	1	1	1	1	1	1	1	1	1	1	1
4	957403	Tube - Spacer	1	1	1	1	1	1	1	1	1	1	1	1
5	042970	Spring - R.H.	1	1	1	1	1	1	1	1	1	1	1	1
6	957405	Bearing	2	2	2	2	2	2	2	2	2	2	2	2
7	957406	Rail	2	2	2	2	2	2	2	2	2	2	2	2
8	957407	Tube - Spacer	10	10	10	10	10	10	10	10	10	10	10	10
9	957408	Tube - Spacer	4	4	4	4	4	4	4	4	4	4	4	4
10	042945	Weldment - Suspension Plate R.H.	1	1	1	1	1	1	1	1	1	1	1	1
11	042775	Spring - Suspension - 5 Coil R.H.	1	1	1	1	1	1	1	1	1	1	1	1
12	042947	Eye Bolt - Spring Adjustment	2	2	2	2	2	2	2	2	2	2	2	2
13	102806	Nut - Hex Jam 3/8 - 16	4	4	4	4	4	4	4	4	4	4	4	4
14	957415	Tube - Spacer	2	2	2	2	2	2	2	2	2	2	2	2
15	957417	Rear Axle	1	1	1	1	1	1	1	1	1	1	1	1
16	105529	Washer - Plain	4	4	4	4	4	4	4	4	4	4	4	4
	042961	Tube - Spacer	2	2	2	2	2	2	2	2	2	2	2	2

3 - See Above Illustration
4 - Can Also Use

1975 - Page 21 - Super Stinger

