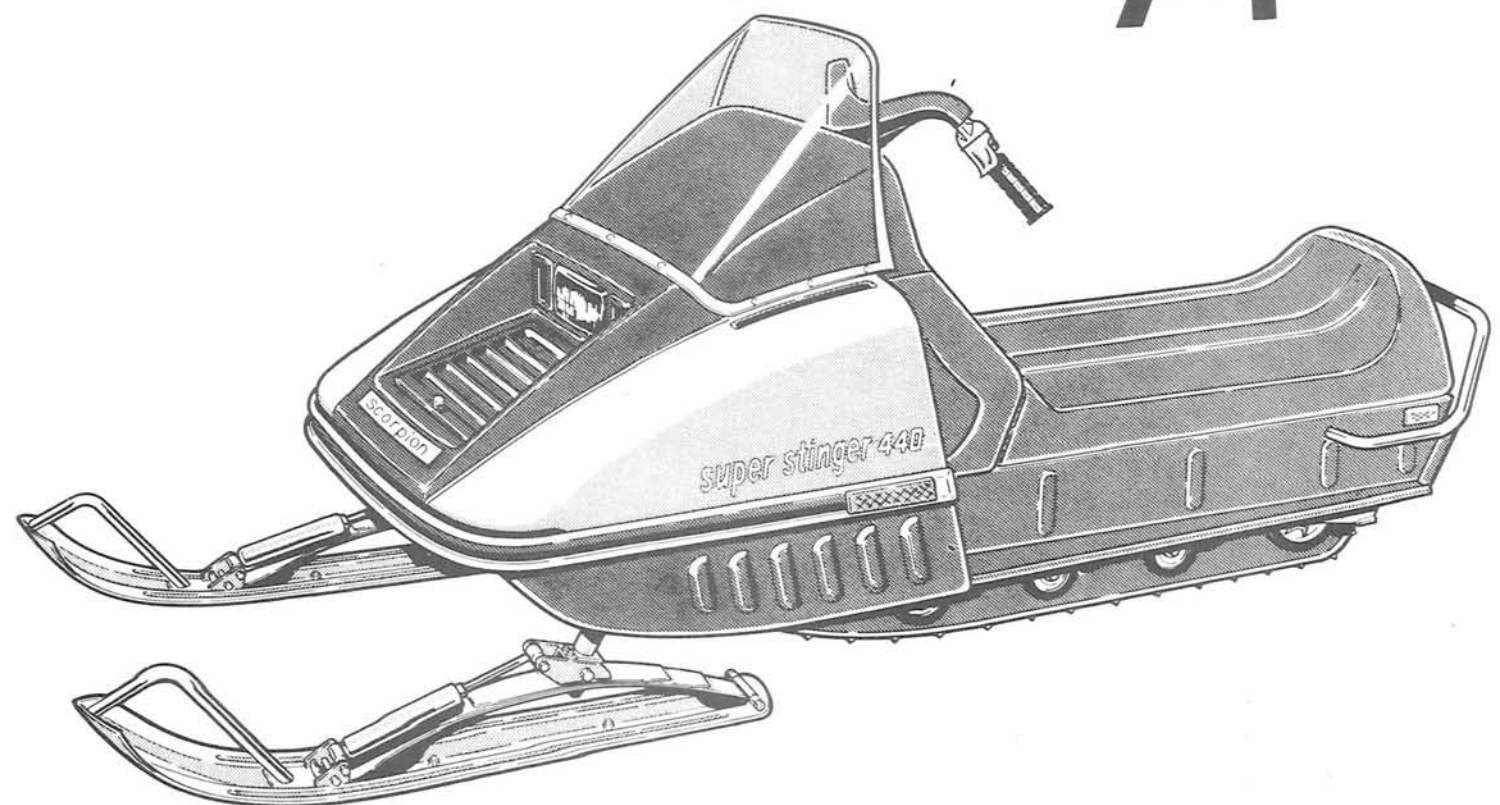


scorpion super stinger parts manual '74



1974 super stinger model listings

Models	Engine
Super Stinger-290 091105 — AN	Rockwell 290
Super Stinger-340 091106 — AP	Rockwell 340
Super Stingerette-340 091107 — AQ	Rockwell 340
Super Stinger-400 091108 — AR	Rockwell 400
Super Stinger-400 091109 — AS	Rockwell 400
Super Stinger-440 091111 — AU	Rockwell 440
Super Stinger-440 091112 — AV	Rockwell 440
Super Stinger-440 091113 — AW	Rockwell 440
Super Stinger-440 091115 — AY	Rockwell 440
Super Stinger-400 091114 — AX	Rockwell 400

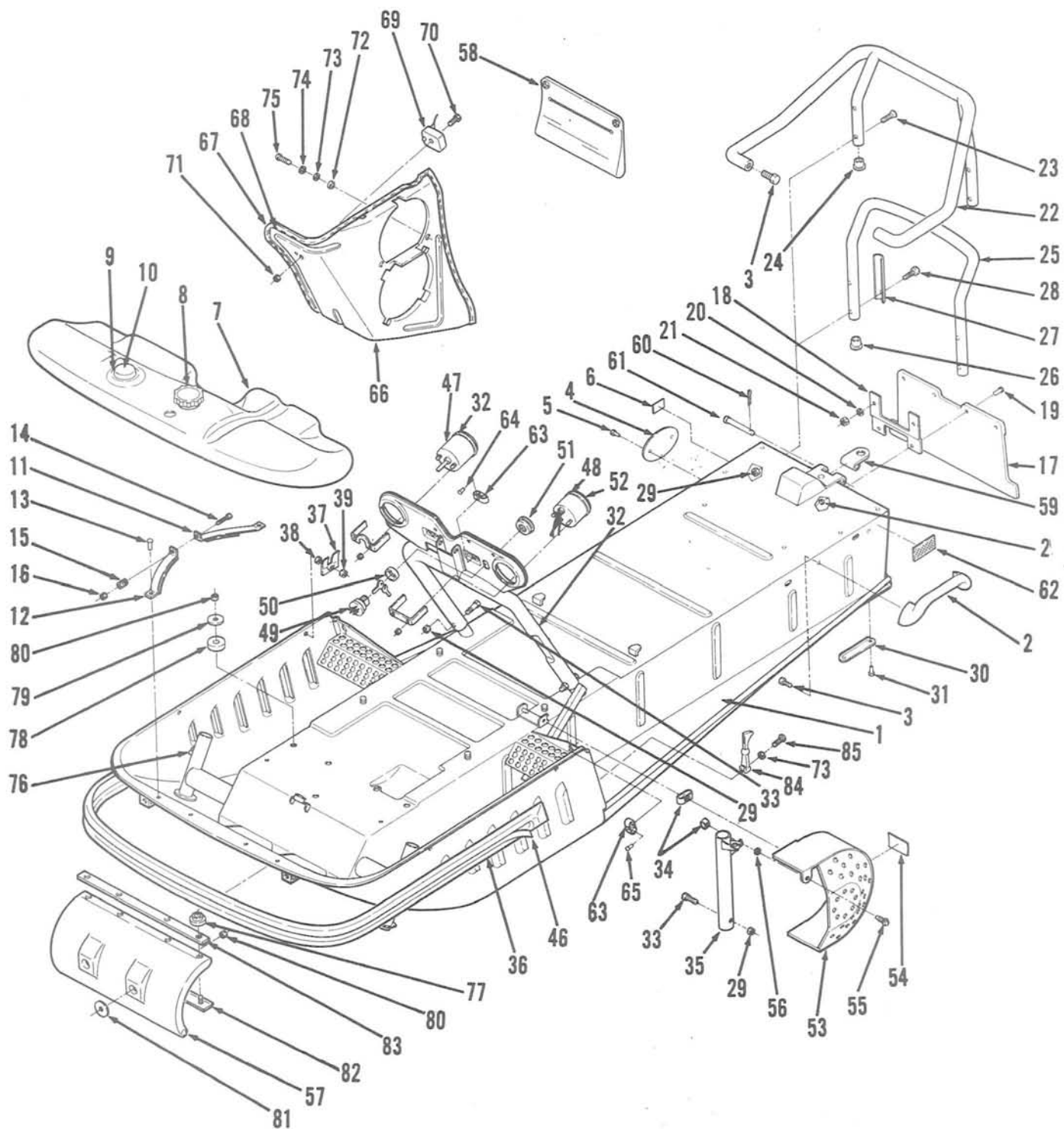


ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
1	990506	Weldment — Ski Shock Mounting		1	1	1	1	1	1	1	1	1
	090597	Weldment — Ski Shock Mounting	1									
2	790997	Weldment — Wear Rod		1	1	1	1	1	1	1	1	1
	791000	Weldment — Wear Rod	1									
3	102605	Nut 5/16 — 18	1	2	2	2	2	2	2	2	2	2
4	791500	Leaf Spring — Main	1	1	1	1	1				1	
	791499	Leaf Spring — French						1	1	1		1
5	152001	Clevis Pin	1	1	1	1	1	1	1	1	1	1
6	152002	Clevis Pin	1	1	1	1	1	1	1	1	1	1
7	140412	Cotter Pin	2	2	2	2	2	2	2	2	2	2
8	100024	Hex Bolt 3/8 — 24 x 3	1	1	1	1	1	1	1	1	1	1
9	102607	Lock Nut 7/16 — 14	2	2	2	2	2	2	2	2	2	2
10	102306	Hex Lock Nut 3/8 — 24	3	3	3	3	3	1	1	1	3	1
11	791600	Leaf Spring — Secondary	1	1	1	1	1				1	
12	791700	Leaf Spring — Short	1	1	1	1	1				1	
13	791800	Leaf Spring — Reinforcement	1	1	1	1	1				1	
14	110620	Hex Bolt 3/8 — 24 x 1 1/4	2	2	2	2	2				2	
15	042860	Weldment — Ski Saddle	1	1	1	1	1				1	
16	990001	Shock Absorber	1	1	1	1	1	1	1	1	1	1
17	100744	Hex Bolt 7/16 — 14 x 2 3/4	2	2	2	2	2	2	2	2	2	2

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use



engine mounting group



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
1	① 042621	Weldment — Tunnel	1	1	1	1	1	1	1	1	1	1
2	060218	Handle — Grab								2		2
3	100020	Screw — 1/4 — 28 x 1/2	2	2	2	2	2	2	2	4	2	4
4	042800	Serial Plate	1	1	1	1	1	1	1	1	1	1
5	155010	Rivet — 1/8 Dia.	2	2	2	2	2	2	2	2	2	2
6	① 042781	Decal Model No. 091105 — AN	1									
	① 042782	Decal Model No. 091106 — AP		1								
	① 042783	Decal Model No. 091107 — AQ			1							
	① 042784	Decal Model No. 091108 — AR				1						
	① 042785	Decal Model No. 091109 — AS					1					
	① 042787	Decal Model No. 091111 — AU						1				
	① 042789	Decal Model No. 091113 — AW										1
	① 042788	Decal Model No. 091112 — AV							1			
	① 042790	Decal Model No. 091114 — AX									1	
	① 042791	Decal Model No. 091115 — AY								1		
7	042831	Gas Tank	1	1	1	1	1	1	1	1	1	1
8	042848	Gas Cap	1	1	1	1	1	1	1	1	1	1
9	042850	Seal — Gas Gauge	1	1	1	1	1	1	1	1	1	1
10	042849	Gas Gauge	1	1	1	1	1	1	1	1	1	1
11	042833	Assembly — Long Strap	2	2	2	2	2	2	2	2	2	2
12	042835	Assembly — Short Strap	2	2	2	2	2	2	2	2	2	2
13	155023	Rivet — 1/4 Dia.	4	4	4	4	4	4	4	4	4	4
14	100436	Hex Bolt 1/4 — 20 x 2 1/4	2	2	2	2	2	2	2	2	2	2
15	043010	Spring	2	2	2	2	2	2	2	2	2	2
16	102604	Lock Nut 1/4 — 20	2	2	2	2	2	2	2	2	2	2
17	933390	Mudflap	1	1	1	1	1	1	1	1	1	1
18	042755	Bracket — Tail Light Mounting	1	1	1	1	1	1	1		1	
19	155022	Rivet — 3/16 Dia.	4	4	4	4	4	4	4	4	4	4
20	105203	Lock Washer — Internal No. 10	4	4	4	4	4	4	4		4	
21	102015	Nut No. 10 — 32	2	2	2	2	2	2	2		2	
22	042801	Weldment — Rear Bumper	1	1	1	1	1	1	1		1	
23	132009	Screw 5/16 — 18 x 1 1/2	4	4	4	4	4	4	4		4	
24	① 042646	Plug Not Required	2	2	2	2	2	2	2		2	
25	051815	Rear Bumper								1		1
26	051817	Plug								2		2
27	051818	Bracket — Bumper								2		2
28	100522	Hex Bolt 5/16 — 18 x 1 1/2								4		4
29	102605	Lock Nut 5/16 — 18	7	7	7	7	7	7	7	7	7	7
30	042757	Bumper Stop	2	2	2	2	2	2	2	2	2	2
31	155017	Rivet	4	4	4	4	4	4	4	4	4	4
32	042698	Weldment — Roll Bar	1	1	1	1	1	1	1	1	1	1
33	100532	Hex Bolt 5/16 — 18 x 2	3	3	3	3	3	3	3	3	3	3
34	129041	Receptical	2	2	2	2	2	2	2	2	2	2
35	042841	Weldment — Stub	1	1	1	1	1	1	1	1	1	1
36	042842	Weldment — Front Bumper	1	1	1	1	1	1	1	1	1	1
37	032576	Clip — Hood	4	4	4	4	4	4	4	4	4	4
38	032679	Spacer — Hood Clip	4	4	4	4	4	4	4	4	4	4
39	102606	Lock Nut 3/8 — 16	4	4	4	4	4	4	4	4	4	4

1 - No Longer Available (NLA)

2 - Replaced By (R/B)

3 - See Above Illustration

4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
*40	929991	Bushing	1	1	1	1	1	1	1	1	1	1
*41	929992	Square Key	1	1	1	1	1	1	1	1	1	1
*42	929988	Drive Adapter	1	1	1	1	1	1	1	1	1	1
*43	929990	Assembly — Flange	1	1	1	1	1	1	1	1	1	1
*44	102705	Lock Nut 5/16 — 24	3	3	3	3	3	3	3	3	3	3
*45	042713	Speedometer Cable	1	1	1	1	1	1	1	1	1	1
46	026002	Tape — Silver Reflective	1	1	1	1	1	1	1	1	1	1
47	042711	Assembly — Speedometer	1	1	1	1	1	1	1	1	1	1
48	042712	Assembly — Tachometer	1	1	1	1	1	1	1	1	1	1
49	077192	Assembly — Ignition Switch	1	1	1	1	1	1	1	1	1	1
50	077193	Spacer — Ignition Switch	1	1	1	1	1	1	1	1	1	1
51	077194	Nut — Ignition Switch	1	1	1	1	1	1	1	1	1	1
52	933587	Tachometer and Speedometer Bulb G.E. 53	2	2	2	2	2	2	2	2	2	2
53	954008	Clutch Guard	1	1	1	1	1	1	1	1	1	1
54	753900	Emblem — Clutch Guard	1	1	1	1	1	1	1	1	1	1
55	129043	No. 12 Screw — Southco	2	2	2	2	2	2	2	2	2	2
56	129042	No. 12 Washer — Southco	2	2	2	2	2	2	2	2	2	2
57	042991	Weldment — Muffler Shield	1	1	1	1	1	1	1	1	1	1
58	① 761701	Tool Pouch	1	1	1							
59	① 031298	Draw Bar	1	1	1	1	1	1	1	1	1	1
60	140412	Cotter Pin 1/8 x 3/4	1	1	1	1	1	1	1	1	1	1
61	152006	Clevis Pin 5/16 x 3	1	1	1	1	1	1	1	1	1	1
62	042747	Side Reflector — Rear	2	2	2	2	2	2	2		2	
63	129053	Receptacle	4	4	4	4	4	4	4	4	4	4
64	155021	Rivet — 1/8	4	4	4	4	4	4	4	4	4	4
65	155020	Rivet — 1/8	4	4	4	4	4	4	4	4	4	4
66	② 042791	Baffle — Engine Fan R/B 903001	1	1	1	1	1	1	1	1	1	1
67	② 042903	Seal — Edge R/B 170637	Bulk		Bulk		Bulk		Bulk		Bulk	
68	① 129025	Staples	24	24	24	24	24	24	24	24	24	24
69	② 042748	Voltage Regulator R/B 901739	1	1	1	1	1	1	1	1	1	1
70	100420	Hex Bolt 1/4 — 20 x 1 1/4	1	1	1	1	1	1	1	1	1	1
71	102604	Hex Nut 1/4 — 20	1	1	1	1	1	1	1	1	1	1
72	042816	Spacer	2	2	2	2	2	2	2	2	2	2
73	105002	Plain Washer	4	4	4	4	4	4	4	4	4	4
74	105532	Washer — Spring Lock	3	3	3	3	3	3	3	3	3	3
75	132082	Screw No. 10 — 24 x 3/4	3	3	3	3	3	3	3	3	3	3
76	834299	Grease Fitting — 90°	2	2	2	2	2	2	2	2	2	2
77	042820	Bushing	3	3	3	3	3	3	3	3	3	3
78	042821	Ring	3	3	3	3	3	3	3	3	3	3
79	042762	Washer — Muffler	3	3	3	3	3	3	3	3	3	3
80	102013	Lock Nut 5/16 — 18	6	6	6	6	6	6	6	6	6	6
81	042999	Washer — Muffler	2	2	2	2	2	2	2	2	2	2
82	042998	Weldment — Reinforcing Bar	1	1	1	1	1	1	1	1	1	1
83	042997	Gasket — Muffler Shield	1	1	1	1	1	1	1	1	1	1
84	042807	Hold Down — Hood	2	2	2	2	2	2	2	2	2	2
85	132056	Screw No. 10 x 1 1/2	2	2	2	2	2	2	2	2	2	2

1 - No Longer Available (NLA)

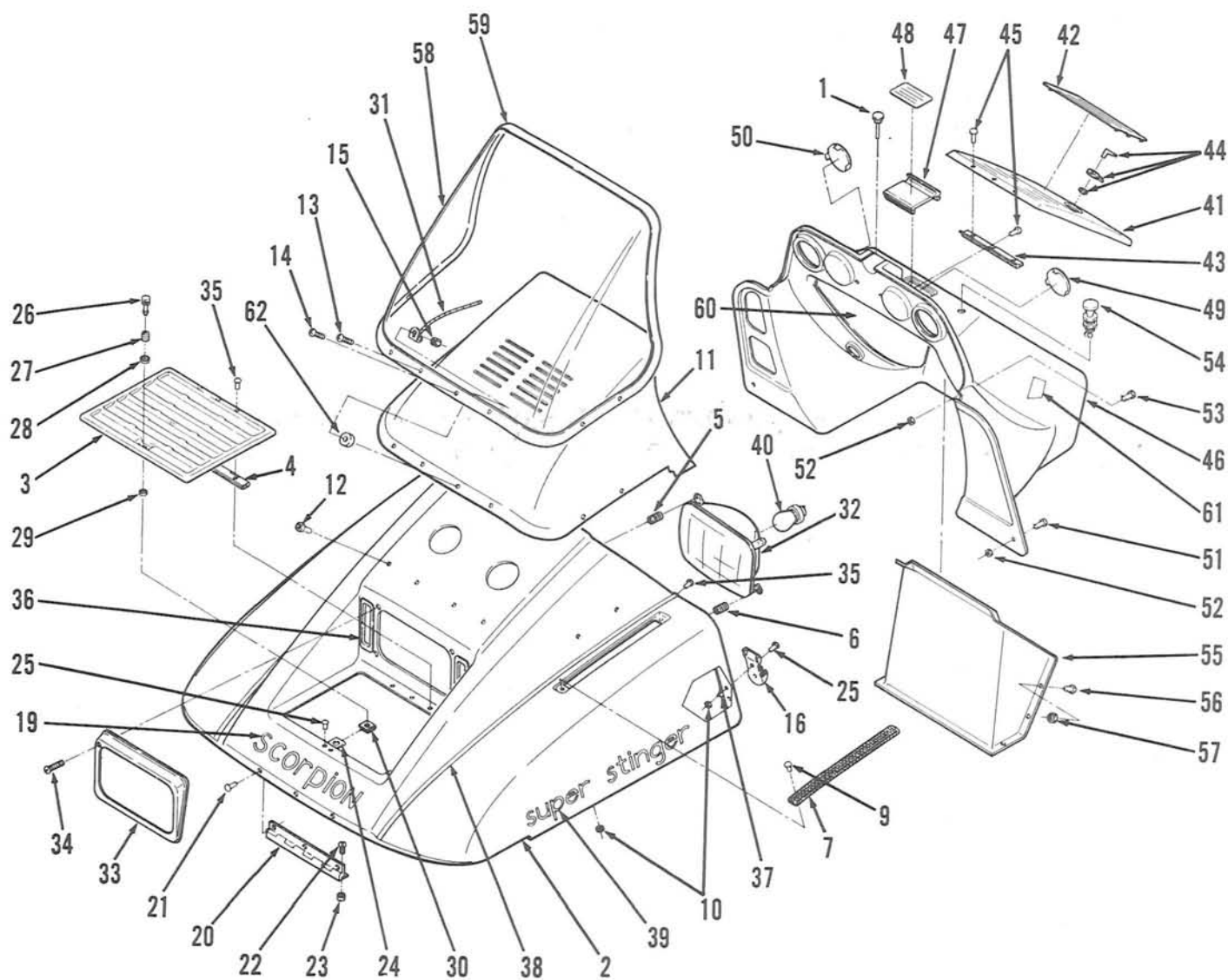
2 - Replaced By (R/B)

3 - See Above Illustration

4 - Can Also Use



trim group



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
** 1	042810	Choke	1	1	1	1	1	1	1	1	1	1
2	042825	Hood — Red Sequin	1	1		1		1		1		
	042661	Hood — White							1			1
	042663	Hood — Blue									1	
	042658	Hood — Nite Fire					1					
	042655	Hood — Magenta			1							
3	042641	Louver — Hood	1	1	1	1	1	1	1	1	1	1
4	② 042642	Hing — Louver R/B 042718	1	1	1	1	1	1	1	1	1	1
5	042648	Spring — Headlight	2	2	2	2	2	2	2	2	2	2
6	056596	Spring — Headlight	2	2	2	2	2	2	2	2	2	2
7	② 042664	L.H. Vent — Hood R/B 042665	1	1	1	1	1	1	1	1	1	1
* 8	042665	R.H. Vent — Hood	1	1	1	1	1	1	1	1	1	1
9	155018	Rivet	4	4	4	4	4	4	4	4	4	4
10	105510	Plain Washer	8	8	8	8	8	8	8	8	8	8
11	042703	Bonnet — Hood	1	1	1	1	1	1	1	1	1	1
12	102023	Rivnut — No. 10 — 24	8	8	8	8	8	8	8	8	8	8
13	132092	Screw No. 10 — 24 x 1	7	7	7	7	7	7	7	7	7	7
14	132098	Screw No. 10 — 24 x 1 1/4	1	1	1	1	1	1	1	1	1	1
15	102603	Lock Nut No. 10 — 24	1	1	1	1	1	1	1	1	1	1
16	042806	Hook	2	2	2	2	2	2	2	2	2	2
17	105534	Washer — Primer — Upper	1	1	1	1	1	1	1	1	1	1
18	105535	Washer — Primer — Lower	1	1	1	1	1	1	1	1	1	1
19	042846	Decal — Scorpion	1	1	1	1	1	1	1	1	1	1
20	050692	Hinge — Hood	1	1	1	1	1	1	1	1	1	1
21	155015	Rivet	3	3	3	3	3	3	3	3	3	3
22	132082	Screw No. 10 — 24 x 3/4	2	2	2	2	2	2	2	2	2	2
23	102203	Lock Nut No. 10 — 24	2	2	2	2	2	2	2	2	2	2
24	042720	Bracket	1	1	1	1	1	1	1	1	1	1
25	155012	Rivet	6	6	6	6	6	6	6	6	6	6
26	129057	Knurled Stud	1	1	1	1	1	1	1	1	1	1
27	129017	Spring	1	1	1	1	1	1	1	1	1	1
28	129018	Washer	1	1	1	1	1	1	1	1	1	1
29	129007	Retainer	1	1	1	1	1	1	1	1	1	1
30	129003	Receptacle	1	1	1	1	1	1	1	1	1	1
31	042803	Lanyard — Hood	1	1	1	1	1	1	1	1	1	1
32	042751	Assembly — Head Lamp	1	1	1	1	1	1	1	1	1	1
33	042805	Bezel — Head Lamp	1	1	1	1	1	1	1	1	1	1
34	132080	Screw No. 10 — 32 x 2	4	4	4	4	4	4	4	4	4	4
35	155014	Rivet	8	8	8	8	8	8	8	8	8	8
36	① 043008	Trim — Hood Vent	2	2	2	2	2	2	2	2	2	2
37	② 042804	Black Trim — Hood R/B 050814	2	2	2	2	2	2	2	2	2	2
38	062008	Tape — Chrome	2	2	2	2	2	2	2	2	2	2

** Can Sub 061140 for P/N 042810 By Shortening Wire 3 1/2"

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

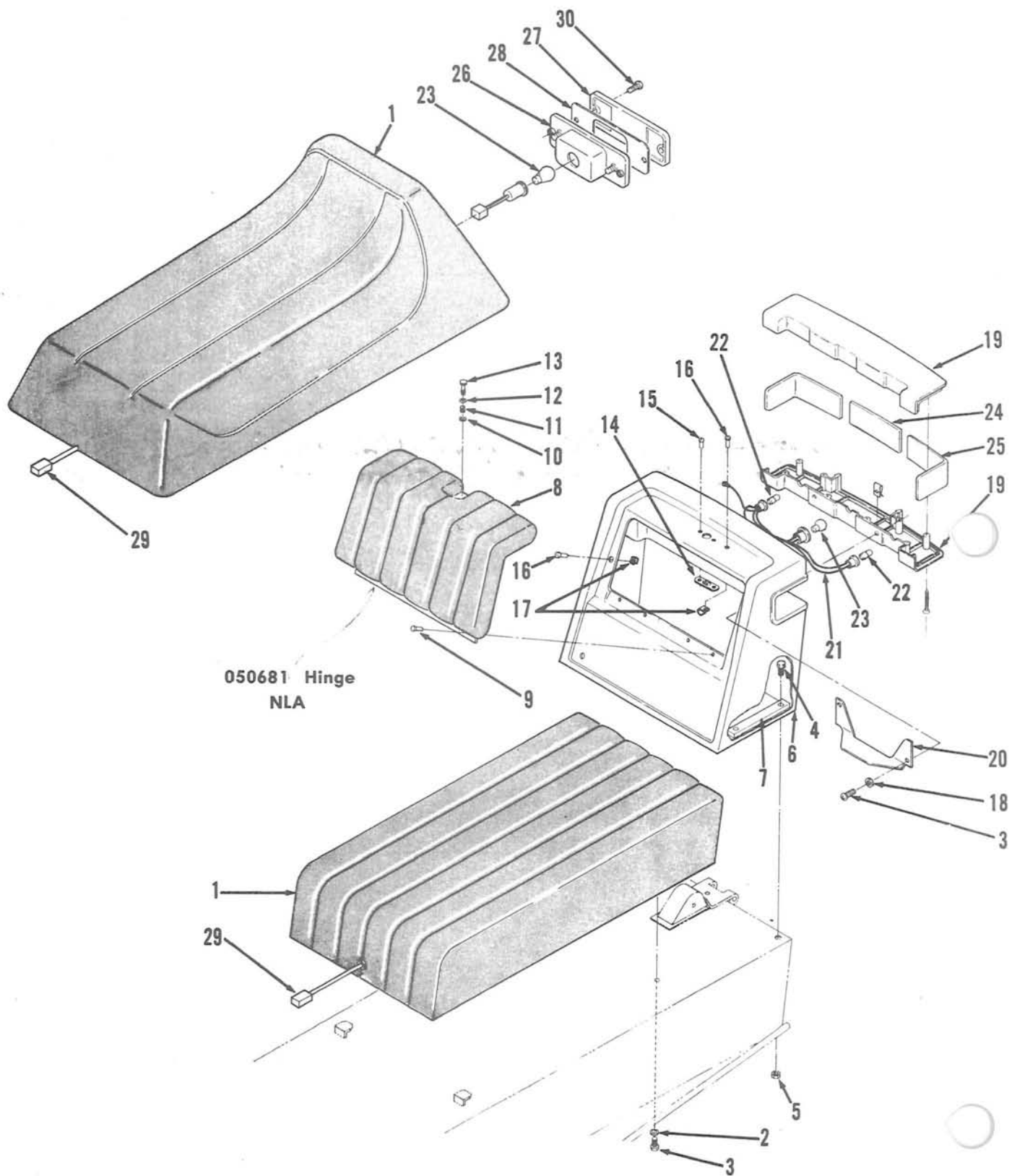
ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
39	042880	Decal — R.H. Hood	1									
	042881	Decal — L.H. Hood	1									
	042882	Decal — R.H. Hood		1								
	042883	Decal — L.H. Hood		1								
	042884	Decal — Hood			2							
	042886	Decal — R.H. Hood				1	1					
	042887	Decal — L.H. Hood				1	1					
	042888	Decal — R.H. Hood						1	1	1		1
	042889	Decal — L.H. Hood						1	1	1		1
	042878	Decal — R.H. Hood									1	
	① 042879	Decal — L.H. Hood									1	
40	933588	Headlight Bulb A-5989	1	1	1	1	1	1	1	1	1	1
41	042704	Door — Engine Cover	1	1	1	1	1	1	1	1	1	1
42	042717	Decal — Safety	1	1	1	1	1	1	1	1	1	1
43	042718	Hinge — Engine Cover Door	1	1	1	1	1	1	1	1	1	1
44	129052	Latch Assembly	1	1	1	1	1	1	1	1	1	1
45	155018	Rivet	6	6	6	6	6	6	6	6	6	6
46	042872	Engine Cover				1	1	1	1	1	1	1
	042702	Engine Cover	1	1	1							
47	② 042649	Cap — Carburetor Adjustment R/B 043043	1	1	1	1	1	1	1	1	1	1
48	① 042926	Decal — Carburetor Access Panel	1	1	1	1	1	1	1	1	1	1
49	042920	Decal — Bug	1	1	1	1	1	1	1	1	1	1
50	② 042921	Decal — Engine 290 R/B 042920	1									
	042922	Decal — Engine 340		1	1							
	042923	Decal — Engine 400				1	1				1	
	042924	Decal — Engine 440						1	1	1		1
51	129054	Special Fastener (Stud)	2	2	2	2	2	2	2	2	2	2
52	129049	Retainer — Plastic	4	4	4	4	4	4	4	4	4	4
53	129058	Special Fastener (Stud)	2	2	2	2	2	2	2	2	2	2
54	042986	Primer Pump				1	1	1	1	1	1	1
55	042877	Glove Box				1	1	1	1		1	
56	155002	Rivet				6	6	6	6		6	
57	105504	Plain Washer — 3/16				6	6	6	6		6	
58	④ 042867	Windshield Use 042866	1	1	1	1	1	1	1	1	1	1
59	② 042865	Trim — Windshield — Black R/B 020942	1	1	1	1	1	1	1	1	1	1
60	042966	Sound Panel — R.H.	1	1	1	1	1	1	1	1	1	1
61	042965	Sound Panel — L.H.	1	1	1	1	1	1	1	1	1	1
62	043009	Mount — Windshield — Rubber	8	8	8	8	8	8	8	8	8	8

* P/N 043050 High w/s All Models

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use



seat and trunk group

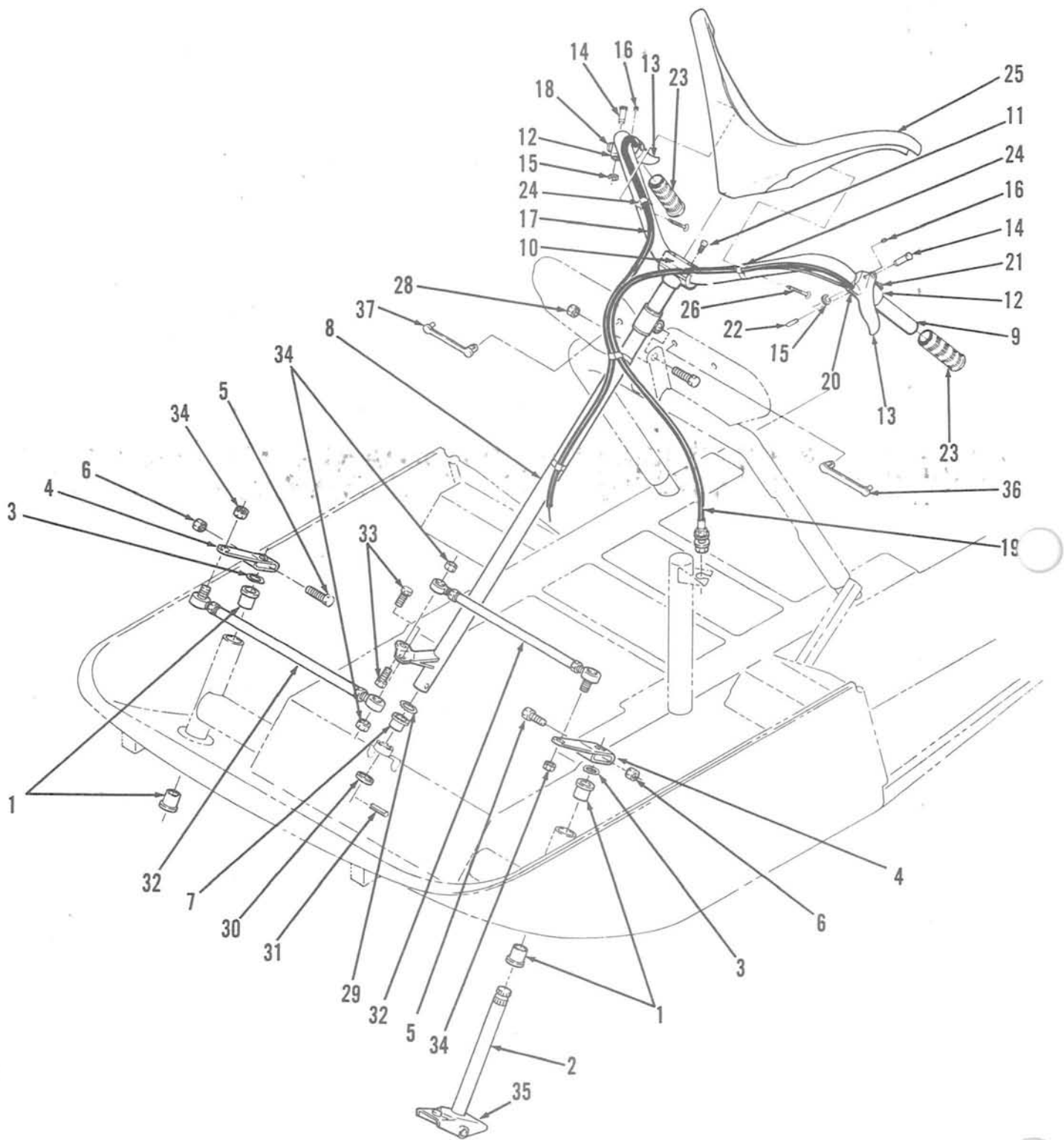


ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
1	042725	Assembly — Seat								1		1
	042730	Assembly — Racing Seat	1	1	1	1	1	1	1		1	
2	105104	Lock Washer 1/4	2	2	2	2	2	2	2	2	2	2
3	132054	Pan Hd. Phs. Screw 1/4 — 20 x 5/8	2	2	2	2	2	2	2	4	2	4
4	100412	Hex Cap Screw 1/4 — 20 x 3/4								4		4
5	102604	Nut — Hex Lock 1/4 — 20								4		4
6	956406	Trunk								1		1
7	933318	Strap — Hold Down								2		2
8	033612	Assembly — Back Rest								1		1
9	155507	Rivet — 3/16 Dia.								4		4
10	129007	Retainer — Split Ring								1		1
11	129026	Ejector Spring 9/16								1		1
12	129018	Washer — Nylon								1		1
13	129022	Stud — Knurled Head								1		1
14	129023	Receptacle								1		1
15	155012	Rivet — Blind								2		2
16	155015	Rivet — 3/16 Dia.								2		2
17	129012	J-Clip								2		2
18	105004	Plain Washer 1/4								2		2
19	933571	Tail Light — Chrome								1		1
20	933411	Shield — Brake Light								1		1
21	077420	Wire Harness — Tail Light								1		1
22	933577	Bulb — G.E. 168								2		2
23	933576	Bulb — G.E. 1035	1	1	1	1	1	1	1	1	1	1
24	933574	Lens — Stop and Tail Lamp								1		1
25	933527	Lens — Tail Lamp								2		2
26	② 042742	Back — Stop and Tail Lamp R/B 042741	1	1	1	1	1	1	1		1	
27	042744	Lens — Stop and Tail Lamp	1	1	1	1	1	1	1		1	
28	042743	Gasket	1	1	1	1	1	1	1		1	
29	042754	Wire Harness	1	1	1	1	1	1	1	1	1	1
30	② 132097	Screw No. 8 — 32 x 1/2 R/B 132084	1	1	1	1	1	1	1		1	

1 - No Longer Available (NLA)
 2 - Replaced By (R/B)
 3 - See Above Illustration
 4 - Can Also Use



steering group

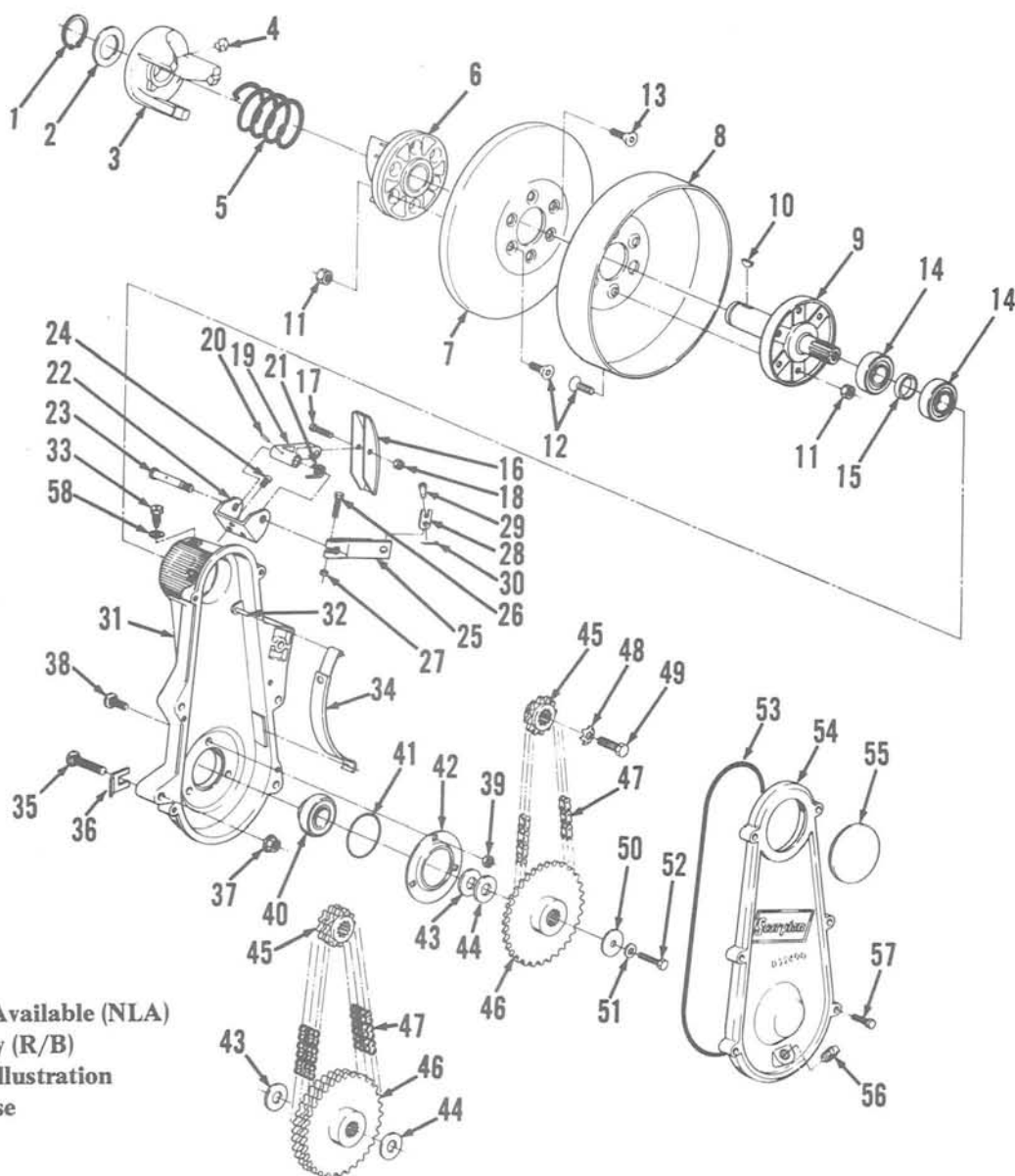


ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
1	042960	Bushing	4	4	4	4	4	4	4	4	4	4
2	042857	Weldment — Spindle	2	2	2	2	2	2	2	2	2	2
3	050981	Wave Washer — Ski Leg	2	2	2	2	2	2	2	2	2	2
4	068510	Steering Arm	2	2	2	2	2	2	2	2	2	2
5	110628	Hex Bolt 3/8 — 24 x 1 3/4	2	2	2	2	2	2	2	2	2	2
6	102706	Lock Nut 3/8 — 24	2	2	2	2	2	2	2	2	2	2
7	966000	Bushing — Nylon	1	1	1	1	1	1	1	1	1	1
8	042690	Weldment — Steering Post	1	1	1	1	1	1	1	1	1	1
9	060292	Handle Bar — Black	1	1	1	1	1	1	1	1	1	1
10	060316	Cap — Trunnion	1	1	1	1	1	1	1	1	1	1
11	132076	Soc. Hd. Cap Screw No. 10 — 24 x 5/8	4	4	4	4	4	4	4	4	4	4
12	062013	Bracket — Throttle and Brake	2	2	2	2	2	2	2	2	2	2
13	062014	Lever — Throttle and Brake	2	2	2	2	2	2	2	2	2	2
14	062381	Pin — Throttle and Brake	2	2	2	2	2	2	2	2	2	2
15	142004	Klip Ring	4	4	4	4	4	4	4	4	4	4
16	143406	Set Screw 1/4 — 20 x 3/8	2	2	2	2	2	2	2	2	2	2
17	042684	Throttle Cable	1	1	1	1	1	1	1	1	1	1
18	077413	Switch — Stop	1	1	1	1	1	1	1	1	1	1
19	062408	Brake Cable	1	1	1	1	1	1	1	1	1	1
20	077415	Switch — Brake Light	1	1	1	1	1	1	1	1	1	1
21	077416	Switch — Hi-Low	1	1	1	1	1	1	1	1	1	1
22	150308	Roll Pin — .093 x 1/2	1	1	1	1	1	1	1	1	1	1
23	062390	Grip — Handle Bar — Black	2	2	2	2	2	2	2	2	2	2
24	077410	Tie — Wire	11	11	11	11	11	11	11	11	11	11
25	060881	Pad — Handle Bar Can Use 060302	1	1	1	1	1	1	1	1	1	1
26	132056	Screw No. 10 x 1 1/2	2	2	2	2	2	2	2	2	2	2
27	100532	Hex Cap Screw 5/16 — 18 x 2	1	1	1	1	1	1	1	1	1	1
28	102605	Lock Nut 5/16 — 18	1	1	1	1	1	1	1	1	1	1
29	050982	Wave Washer — Steering	1	1	1	1	1	1	1	1	1	1
30	032817	Bushing	1	1	1	1	1	1	1	1	1	1
31	150822	Roll Pin 1/4 x 1 3/8	1	1	1	1	1	1	1	1	1	1
32	042714	Assembly — Tie Rod	2	2	2	2	2	2	2	2	2	2
33	110620	Hex Cap Screw 3/8 — 24 x 1 1/4	2	2	2	2	2	2	2	2	2	2
34	102706	Lock Nut 3/8 — 24	4	4	4	4	4	4	4	4	4	4
35	969508	Bumper — Rubber	2	2	2	2	2	2	2	2	2	2
36	129028	Poly — Clamp	2	2	2	2	2	2	2	2	2	2
37	129059	Poly — Clamp	1	1	1	1	1	1	1	1	1	1

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use



driven clutch and chaincase group



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
1	042855	Assembly – Driven Clutch	1	1	1	1	1	1	1	1	1	1
2	142001	Retaining Ring	1	1	1	1	1	1	1	1	1	1
3	105516	Washer	1	1	1	1	1	1	1	1	1	1
4	086700	Cam – Top	1	1	1	1	1	1	1	1	1	1
5	086790	Helical Ramp	3	3	3	3	3	3	3	3	3	3
6	085699	Spring – Driven Clutch	1	1	1	1	1	1	1	1	1	1
7	086599	Cam – Bottom	1	1	1	1	1	1	1	1	1	1
8	085201	Sheave – Movable	1	1	1	1	1	1	1	1	1	1
9	085211	Sheave – Stationary	1	1	1	1	1	1	1	1	1	1
10	088193	Shaft with Casting	1	1	1	1	1	1	1	1	1	1
11	160061	Key – ASA605	1	1	1	1	1	1	1	1	1	1
12	102705	Nut – 5/16 – 24	9	9	9	9	9	9	9	9	9	9
13	132091	Screw – 5/16 – 24 x 3/4	9	9	9	9	9	9	9	9	9	9
14	132090	Screw – 5/16 – 24 x 5/8	3	3	3	3	3	3	3	3	3	3

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION										3
			2	2	3	3							
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW	
14	741295	Bearing	2	2	2	2	2	2	2	2	2	2	
15	741296	Spacer — Bearing	1	1	1	1	1	1	1	1	1	1	
16	033127	Assembly — Brake Shoe	1	1	1	1	1	1	1	1	1	1	
17	100420	Hex Bolt — 1/4 — 20 x 1 1/4	1	1	1	1	1	1	1	1	1	1	
18	102604	Nut 1/4 — 20	1	1	1	1	1	1	1	1	1	1	
19	033123	Brake Lever	1	1	1	1	1	1	1	1	1	1	
20	129056	Spirol Pin	1	1	1	1	1	1	1	1	1	1	
21	033128	Spring Brake Lever	1	1	1	1	1	1	1	1	1	1	
22	032819	Clevis — Brake	1	1	1	1	1	1	1	1	1	1	
23	033122	Shaft — Brake	1	1	1	1	1	1	1	1	1	1	
24	132044	Phil. Hd. Screw — 1/4 — 20 x 1/2	3	3	3	3	3	3	3	3	3	3	
25	033124	Actuating Arm — Brake	1	1	1	1	1	1	1	1	1	1	
26	100019	Hex Head Screw — No. 10 — 24 x 1 1/8	1	1	1	1	1	1	1	1	1	1	
27	102603	Lock Nut — No. 10 — 24	1	1	1	1	1	1	1	1	1	1	
28	032820	Clevis — Brake	1	1	1	1	1	1	1	1	1	1	
29	152007	Clevis Pin	1	1	1	1	1	1	1	1	1	1	
30	140308	Cotter Pin 3/32 x 1/2	1	1	1	1	1	1	1	1	1	1	
31	032907	Chain Case	1	1	1	1	1	1	1	1	1	1	
32	032915	Locating Pin	2	2	2	2	2	2	2	2	2	2	
33	100025	Screw — Chain Case — Spec.	1	1	1	1	1	1	1	1	1	1	
34	032914	Assembly — Chain Tensioner	2	2	2	2	2	2	2	2	2	2	
35	120632	Carriage Bolt — 3/8 — 16 x 2	4	4	4	4	4	4	4	4	4	4	
36	032499	Shim — Chain Case	0-6	0-6	0-6	0-6	0-6	0-6	0-6	0-6	0-6	0-6	
37	102004	Whiz Nut 3/8	4	4	4	4	4	4	4	4	4	4	
38	130512	Carriage Bolt — 5/16 — 24 x 3/4	3	3	3	3	3	3	3	3	3	3	
39	102705	Lock Nut — 5/16 — 24	3	3	3	3	3	3	3	3	3	3	
40	741300	Bearing	1	1	1	1	1	1	1	1	1	1	
41	787400	"O"-Ring	1	1	1	1	1	1	1	1	1	1	
42	741400	Flange — Bearing	1	1	1	1	1	1	1	1	1	1	
43	105508	Washer — Shim 18 Ga.	1	1	1	1	1	1	1	1	1	1	
44	105513	Washer — Shim 10 Ga.	1	1	1	1	1	1	1	1	1	1	
45	088886	Sprocket — Upper 14 # 40	1										
	088892	Sprocket — Upper 18 # 35		1	1	1	1				1		
	088995	Sprocket — Upper 19 # 35						1	1	1		1	
46	940700	Sprocket — Lower 32 # 40	1										
	088697	Sprocket — Lower 38 # 35		1	1	1	1	1	1	1	1	1	
47	989794	Chain — 40 — 66	1										
	989793	Chain — 35 — 2 — 86		1	1	1	1	1	1	1	1	1	
48	105302	Lock Washer 5/16	1	1	1	1	1	1	1	1	1	1	
49	110510	Hex Bolt — 5/16 — 24 x 5/8	1	1	1	1	1	1	1	1	1	1	
50	105503	Plain Washer — 11/32 x 1 1/4	1	1	1	1	1	1	1	1	1	1	
51	105205	Washer — Internal Lock	1	1	1	1	1	1	1	1	1	1	
52	110516	Hex Bolt — 5/16 — 24 x 1	1	1	1	1	1	1	1	1	1	1	
53	787399	"O"-Ring	1	1	1	1	1	1	1	1	1	1	
54	032496	Cover — Chain Case	1	1	1	1	1	1	1	1	1	1	
55	734100	Boot — Chain Case	1	1	1	1	1	1	1	1	1	1	
56	148002	Plug — Pipe 1/4 — 20 x 1	1	1	1	1	1	1	1	1	1	1	
57	100416	Hex Bolt — 1/4 — 20 x 1	6	6	6	6	6	6	6	6	6	6	
58	105528	Lock Washer — 3/8 Ext. Tooth	1	1	1	1	1	1	1	1	1	1	

1 - No Longer Available (NLA)

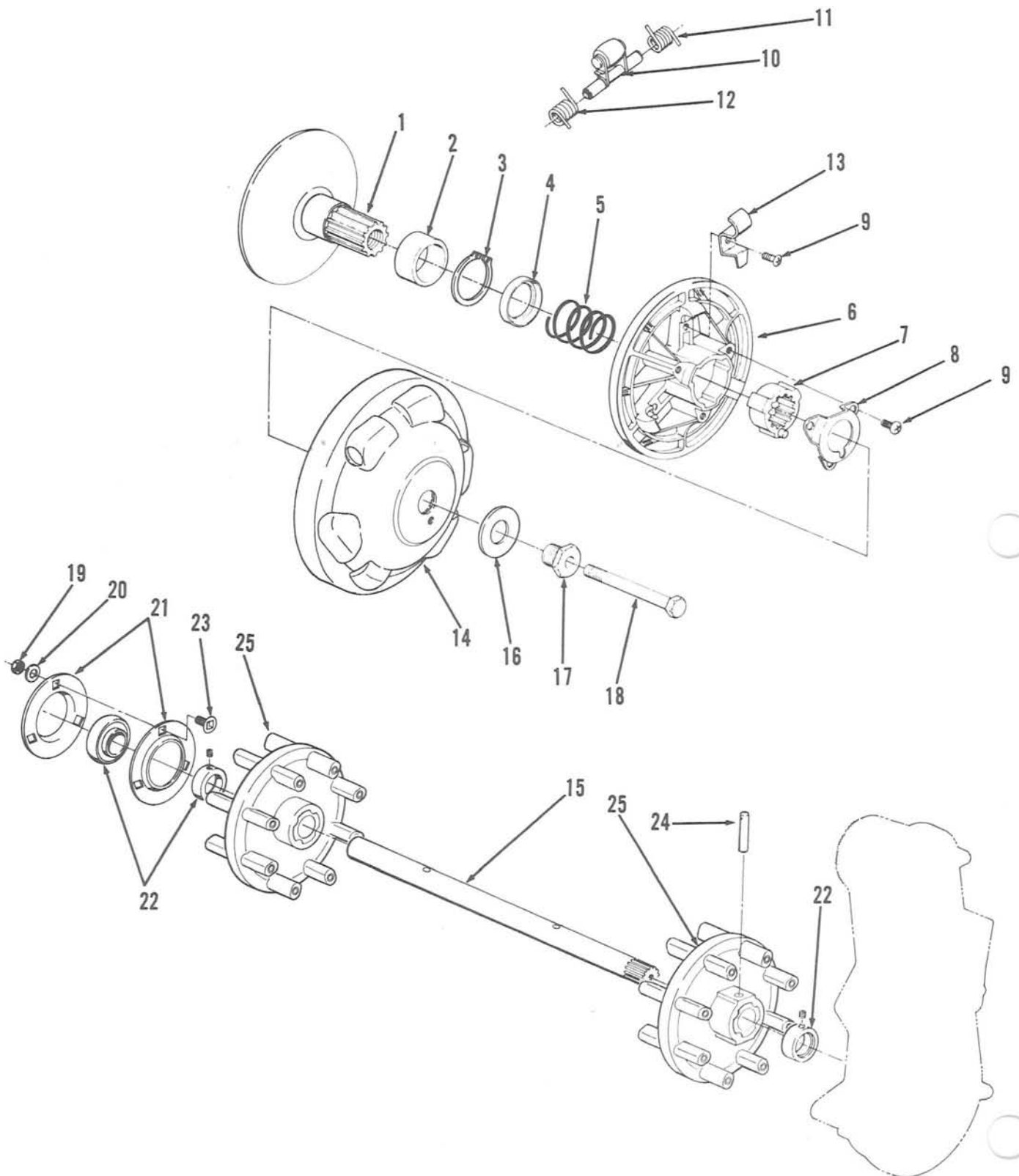
2 - Replaced By (R/B)

3 - See Above Illustration

4 - Can Also Use



drive and shaft group



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
	042830	Assembly — Drive Clutch				1	1	1	1	1	1	1
	042829	Assembly — Drive Clutch	1	1	1							
1	042911	Sheave — Stationary	1	1	1	1	1	1	1	1	1	1
2	983510	Bearing — Idler	1	1	1	1	1	1	1	1	1	1
3	142005	Ring — Retainer	1	1	1	1	1	1	1	1	1	1
4	083667	Retainer — Spring	1	1	1	1	1	1	1	1	1	1
5	083665	Spring	1	1	1	1	1	1	1	1	1	1
6	083731	Sheave — Movable	1	1	1	1	1	1	1	1	1	1
7	042670	Torque Plug	1	1	1	1	1	1	1	1	1	1
8	① 083683	Retainer — Torque Plug	1	1	1	1	1	1	1	1	1	1
9	132054	Screw 1/4 — 20 x 5/8	6	6	6	6	6	6	6	6	6	6
10	② 042827	Assembly — Weight Arm R/B 043084				3	3	3	3	3	3	3
	083720	Assembly — Weight Arm	3	3	3							
11	883398	Spring — R.H.	3	3	3	3	3	3	3	3	3	3
12	883399	Spring — L.H.	3	3	3	3	3	3	3	3	3	3
13	083715	Retainer — Weight Arm	3	3	3	3	3	3	3	3	3	3
14	042668	Weldment — Clutch Bell	1	1	1	1	1	1	1	1	1	1
15	042734	Drive Shaft	1	1	1	1	1	1	1	1	1	1
16	042864	Spring — Disc	1	1	1	1	1	1	1	1	1	1
17	083900	Bell Retainer Bolt	1	1	1	1	1	1	1	1	1	1
18	110876	Screw 1/2 — 20 x 4 3/4	1	1	1	1	1	1	1	1	1	1
19	102705	Hex Lock Nut 5/16 — 24	3	3	3	3	3	3	3	3	3	3
20	105005	Washer — Plain 5/16	3	3	3	3	3	3	3	3	3	3
21	741400	Flange — Bearing	2	2	2	2	2	2	2	2	2	2
22	741300	Bearing with Locking Collar	1	1	1	1	1	1	1	1	1	1
23	130516	Bolt — Carriage 5/16 — 24 x 1	3	3	3	3	3	3	3	3	3	3
24	129060	Pin — Spirol	2	2	2	2	2	2	2	2	2	2
25	042611	Sprocket — Front Drive	2	2	2	2	2	2	2	2	2	2

High Engagement Spring Kit

902133 3 of Each

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
1	042897	Intake Silencer — Upper	1	1	1	1	1	1	1	1	1	1
2	042847	Decal	1	1	1	1	1	1	1	1	1	1
3	② 042935	Boot R/B 042983	3	3	3	3	3	3	3	3	3	3
4	042949	Plate Backing	1	1	1	1	1	1	1	1	1	1
5	132906	Screw — Special	3	3	3	3	3	3	3	3	3	3
6	105204	Lock Washer	3	3	3	3	3	3	3	3	3	3
7	042948	Support Washer	1	1	1	1	1	1	1	1	1	1
8	① 042894	Carburetor										
	② 042893	Carburetor R/B 021652				1	1	1	1	1	1	1
	① 042982	Carburetor										
	② 042891	Carburetor R/B 021652	1	1	1							
9	042896	Intake Silencer — Lower	1	1	1	1	1	1	1	1	1	1
10	042905	Bellows — Silencer	1	1	1	1	1	1	1	1	1	1
* 11		See Below										
12	042817	Clamp	2	2	2	2	2	2	2	2	2	2
13	155003	Rivet	4	4	4	4	4	4	4	4	4	4
14	② 042901	Baffle — Carburetor R/B 042900	1	1	1							
	② 042898	Baffle — Carburetor R/B 042899				1	1	1	1	1	1	1
15	① 042903	Seal — Edge	Bulk		Bulk		Bulk		Bulk		Bulk	
16	129025	Staples — 3/16 Gal.	30	30	30	30	30	30	30	30	30	30
17	① 933490	Seal — Carburetor	1	1	1	1	1	1	1	1	1	1
18	④ 042678	Engine Use 043488	1									
	④ 042676	Engine Use 020524		1	1							
	④ 042672	Engine Use 021486						1	1	1		1
	042674	Engine Use 020126				1	1					
19	074135	Motor Mounting Strap	2	2	2	2	2	2	2	2	2	2
20	042760	Engine Mounting Plate	1	1	1	1	1	1	1	1	1	1
21	100716	Hex Bolt — 7/16 — 14 x 1	4	4	4	4	4	4	4	4	4	4
22	105107	Lock Washer 7/16	4	4	4	4	4	4	4	4	4	4
23	130616	Carriage Bolt — 3/8 — 24 x 1	4	4	4	4	4	4	4	4	4	4
24	105006	Plain Washer	4	4	4	4	4	4	4	4	4	4
25	102306	Lock Nut 3/8 — 24	4	4	4	4	4	4	4	4	4	4
26	102606	Lock Nut 3/8 — 16	4	4	4	4	4	4	4	4	4	4
27	102024	Rivnut No. 10 — 24	3	3	3	3	3	3	3	3	3	3
28	075619	Muffler Clamp	2	2	2							

* 043035 **Clamp**
102601 **Nut**
132100 **Screw** } 2 of Each Used on All Models

1 - No Longer Available (NLA)
2 - Replaced By (R/B)
3 - See Above Illustration
4 - Can Also Use

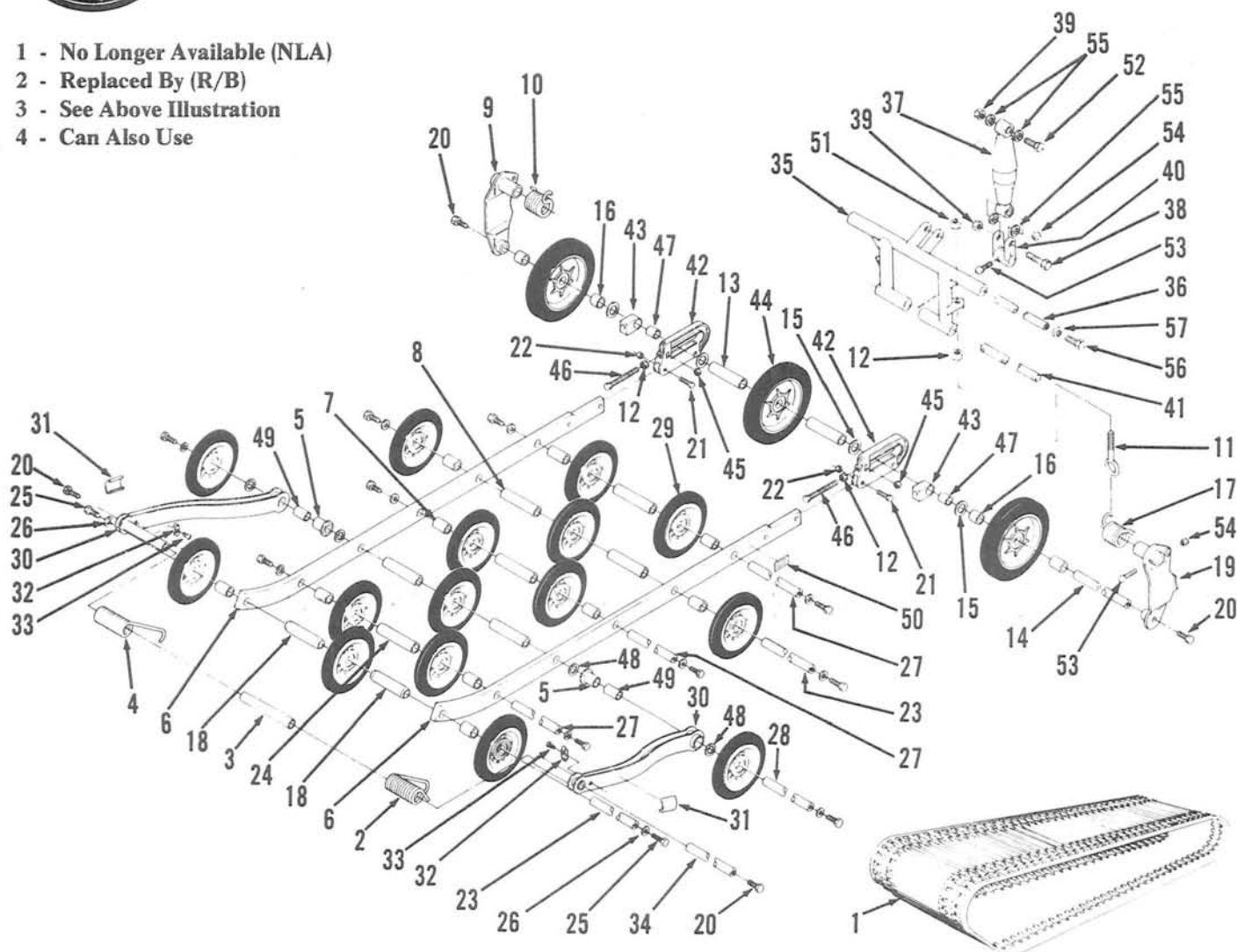
ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
29	042768	Exhaust Wye	1	1	1							
	042769	Exhaust Wye				1	1	1	1	1	1	1
30	940182	Insulator Block	1	1	1	1	1	1	1	1	1	1
31	977783	Tee — Primer — Large				1	1	1	1	1	1	1
32	042640	Fitting — Fuel Tank	1	1	1	1	1	1	1	1	1	1
33	874691	Gasket — Fuel Fitting	1	1	1	1	1	1	1	1	1	1
34	874999	Pickup — Fuel	1	1	1	1	1	1	1	1	1	1
35	② 170503	Gas Line — 8 1/2" R/B 170522	1	1	1	1	1	1	1	1	1	1
36	977786	Tee — Primer — Small				1	1	1	1	1	1	1
37	② 170503	Gas Line — 81 1/2"	1	1	1							
	② 170503	Gas Line — 75"				1	1	1	1	1	1	1
38	② 170503	Gas Line — 6 1/2"				1	1	1	1	1	1	1
39	② 170503	Gas Line — Impulse — 7 1/2"	1	1	1	1	1	1	1	1	1	1
40	② 170504	Gas Line — Return — 87"	1	1	1	1	1	1	1	1	1	1
41	170502	Gas Line — Primer — 10"				1	1	1	1	1	1	1
42	170502	Gas Line — Primer — 15 1/2"				1	1	1	1	1	1	1
43	170502	Gas Line — Primer — 5 1/2"				2	2	2	2	2	2	2
44	042776	Clamp — Impulse Line	1	1	1	1	1	1	1	1	1	1
45	075793	Muffler Clamp	1	1	1	1	1	1	1	1	1	1
*46	042752	Wire Harness	1	1	1	1	1	1	1	1	1	1
47	042767	Assembly — J-Pipe	1	1	1	1	1	1	1	1	1	1
48	042771	Muffler Clamp	1	1	1	1	1	1	1	1	1	1
49	042686	Swivel — Carburetor	1	1	1	1	1	1	1	1	1	1
50	105103	Lock Washer	2	2	2	2	2	2	2	2	2	2
51	132084	Screw — No. 8 — 32 x 3/8	2	2	2	2	2	2	2	2	2	2
52	753112	Flange	1	1	1	1	1	1	1	1	1	1
53	① 753114	Tube	1	1	1	1	1	1	1	1	1	1
54	753111	Tube Assembly	1	1	1	1	1	1	1	1	1	1
55	② 753110	Spring R/B 043317	4	4	4	4	4	4	4	4	4	4
56	042766	Weldment — Muffler	1	1	1	1	1	1	1	1	1	1
57	989900	Drive Belt — Standard	1	1	1							
	989910	Drive Belt — Deluxe				1	1	1	1	1	1	1

- 1 - No Longer Available (NLA)
 2 - Replaced By (R/B)
 3 - See Above Illustration
 4 - Can Also Use



pararail group

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use



ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
	2 042740	R/B 042939										
	042939	Assembly - Pararail	1	1	1	1	1	1	1	1	1	1
1	035505	Track	1	1	1	1	1	1	1	1	1	1
2	042969	Spring - L.H.	1	1	1	1	1	1	1	1	1	1
3	957403	Tube - Spacer	1	1	1	1	1	1	1	1	1	1
4	042970	Spring - R.H.	1	1	1	1	1	1	1	1	1	1
5	957405	Bearing	2	2	2	2	2	2	2	2	2	2
6	957406	Rail	2	2	2	2	2	2	2	2	2	2
7	957407	Tube - Spacer	10	10	10	10	10	10	10	10	10	10
8	957408	Tube - Spacer	4	4	4	4	4	4	4	4	4	4
9	042945	Weldment - Suspension Plate R.H.	1	1	1	1	1	1	1	1	1	1
10	042775	Spring - Suspension - 5 Coil R.H.	1	1	1	1	1	1	1	1	1	1
11	042947	Eye Bolt - Spring Adjustment	2	2	2	2	2	2	2	2	2	2
12	102806	Nut - Hex Jam 3/8 - 16	4	4	4	4	4	4	4	4	4	4
13	957415	Tube - Spacer	2	2	2	2	2	2	2	2	2	2
14	957417	Rear Axle	1	1	1	1	1	1	1	1	1	1
15	105529	Washer - Plain	4	4	4	4	4	4	4	4	4	4

ITEM NO.	PART NO.	DESCRIPTION	MODEL DESIGNATION									
			AN	AP	AQ	AR	AS	AU	AV	AY	AX	AW
16	042961	Tube — Spacer	2	2	2	2	2	2	2	2	2	2
17	042774	Spring — Suspension — 5 Coil L.H.	1	1	1	1	1	1	1	1	1	1
18	042950	Spool	2	2	2	2	2	2	2	2	2	2
19	042944	Weldment — Suspension Plate L.H.	1	1	1	1	1	1	1	1	1	1
20	100022	Screw — Whiz Lock 3/8 — 16 x 1	4	4	4	4	4	4	4	4	4	4
21	100520	Screw — Hex 5/16 — 18 x 1 1/4	4	4	4	4	4	4	4	4	4	4
22	102605	Nut — Hex Lock 5/16 — 18	4	4	4	4	4	4	4	4	4	4
23	957418	Shaft — Wheel	2	2	2	2	2	2	2	2	2	2
24	957409	Tube — Spacer	3	3	3	3	3	3	3	3	3	3
25	100023	Screw — Hex Lock 5/16 — 18 x 1	12	12	12	12	12	12	12	12	12	12
26	105525	Washer	12	12	12	12	12	12	12	12	12	12
27	957419	Shaft — Wheel	3	3	3	3	3	3	3	3	3	3
28	957420	Shaft — Wheel	1	1	1	1	1	1	1	1	1	1
29	2 749983	Wheel — Bogey (Steel) R/B 749785	15	15	15	15	15	15	15	15	15	15
30	957421	Arm — Linkage	2	2	2	2	2	2	2	2	2	2
31	957422	Block — Wear	2	2	2	2	2	2	2	2	2	2
32	957423	Spring Retainer	2	2	2	2	2	2	2	2	2	2
33	132081	Screw — Button Head	2	2	2	2	2	2	2	2	2	2
34	957424	Shaft — Suspension Mounting Front	1	1	1	1	1	1	1	1	1	1
35	042941	Weldment — Rear Suspension	1	1	1	1	1	1	1	1	1	1
36	957241	Shaft — Suspension Mounting Rear	1	1	1	1	1	1	1	1	1	1
37	042943	Shock Absorber	1	1	1	1	1	1	1	1	1	1
38	100736	Screw — Hex 7/16 — 14 x 2 1/4	1	1	1	1	1	1	1	1	1	1
39	102607	Nut — Hex Lock 7/16 — 14	2	2	2	2	2	2	2	2	2	2
40	042777	Shock Mounting	1	1	1	1	1	1	1	1	1	1
41	957239	Shaft — Suspension Pivot	1	1	1	1	1	1	1	1	1	1
42	957427	Bracket — Axle Adjustment	2	2	2	2	2	2	2	2	2	2
43	042932	Bearing Block		2	2	2	2	2	2	2	2	2
	957428	Bearing Block	2									
44	2 043516	Wheel — Rear Idler R/B 743698	3	3	3	3	3	3	3	3	3	3
45	102606	Nut — Hex Lock 3/8 — 16	2	2	2	2	2	2	2	2	2	2
46	100021	Screw — Hex 3/8 — 16 x 3 3/4	2	2	2	2	2	2	2	2	2	2
47	957429	Tube — Spacer	2	2	2	2	2	2	2	2	2	2
48	105526	Washer — Plain	4	4	4	4	4	4	4	4	4	4
49	957430	Tube — Spacer	2	2	2	2	2	2	2	2	2	2
50	1 957439	Decal — Track Adjusting	1	1	1	1	1	1	1	1	1	1
51	103406	Nut — Hex 3/8 — 16	2	2	2	2	2	2	2	2	2	2
52	100732	Screw — Hex 7/16 — 14 x 2	1	1	1	1	1	1	1	1	1	1
53	100522	Screw — Hex 5/16 — 18 x 1 1/2	3	3	3	3	3	3	3	3	3	3
54	102205	Nut — Hex Lock 5/16 — 18	3	3	3	3	3	3	3	3	3	3
55	105533	Washer — Plain	4	4	4	4	4	4	4	4	4	4
56	100616	Hex Cap Screw — 3/8 — 16 x 1	2	2	2	2	2	2	2	2	2	2
57	105006	Plain Washer 3/8	2	2	2	2	2	2	2	2	2	2

- 1 - No Longer Available (NLA)
 2 - Replaced By (R/B)
 3 - See Above Illustration
 4 - Can Also Use