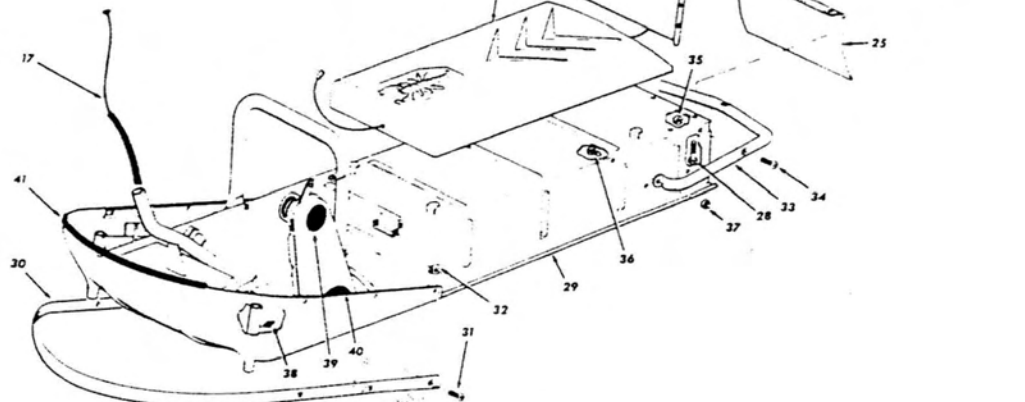
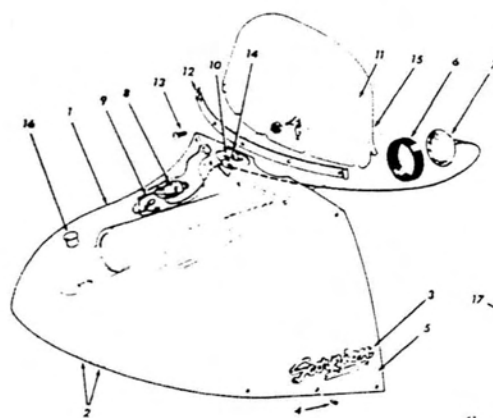




**1969**  
**SCORPION SNOWMOBILE**  
**PARTS MANUAL**

**MARK I**  
**MARK II**  
**MARK III**  
**MARK IV**

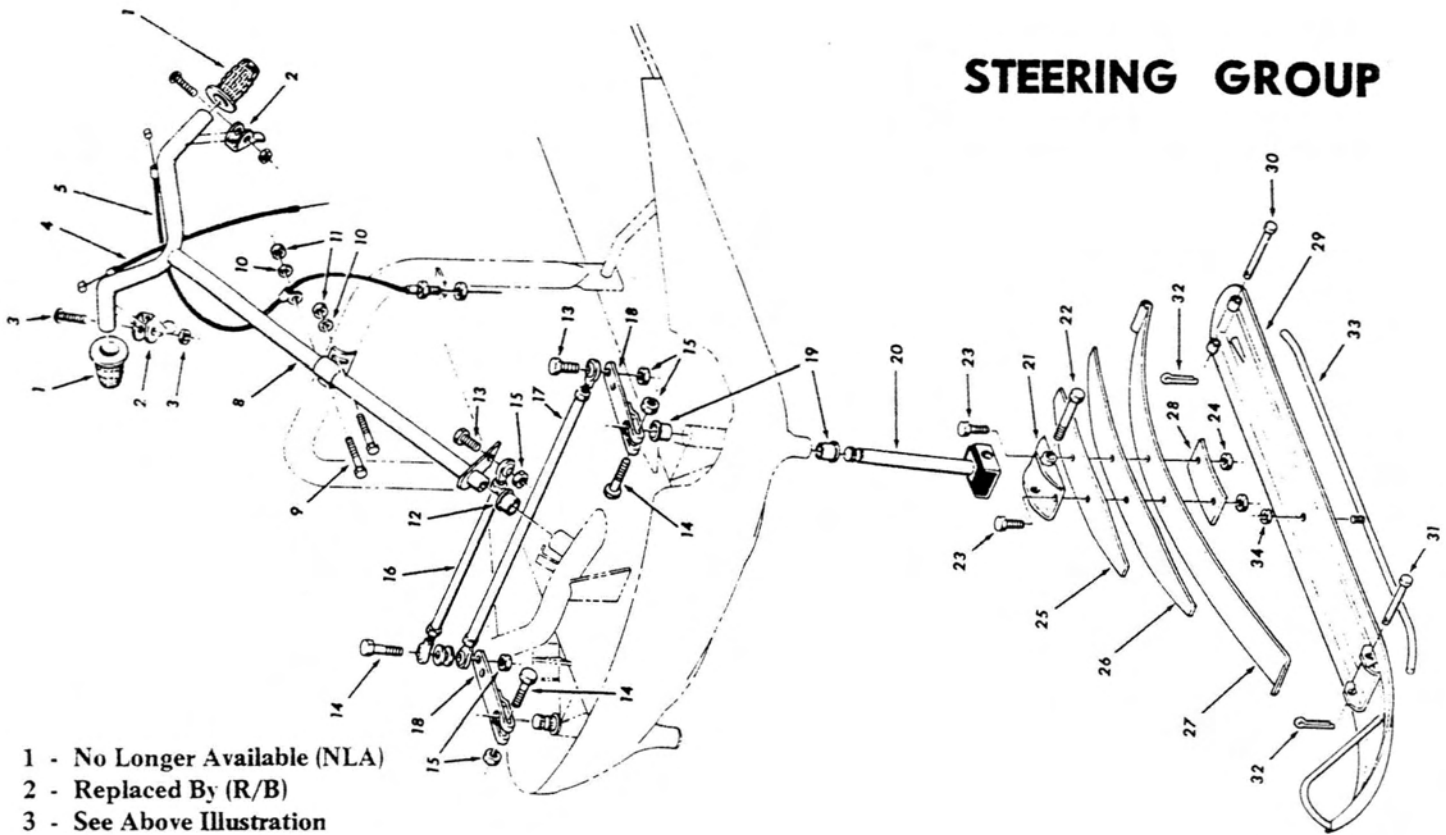
# BODY AND TRIM GROUP



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| NO. | PART NO. |          |          |          | PART NAME                            | NO. USED |
|-----|----------|----------|----------|----------|--------------------------------------|----------|
|     | Mark I   | Mark II  | Mark III | Mark IV  |                                      |          |
| 1   | ① 950200 | ① 950200 | ① 950300 | ① 950320 | Hood                                 | 1        |
| 2   | ① 057010 | ① 057010 | ① 057010 | ① 057010 | Hood Stripes                         | 1        |
| 3   | 857200   | 857200   | 857200   | 857200   | Scorpion Emblem                      | 2        |
| 4   | 155001   | 155001   | 155001   | 155001   | Emblem Pop Rivet                     | 20       |
| 5   | ① 957500 | ① 957600 | ① 957700 | ① 957800 | Model Number Decal-300               | 2        |
| 5   |          | ① 957900 | ① 958000 | ① 958100 | Model Number Decal-400               | 2        |
| 6   | 754100   | 754100   | 754100   | 754100   | Head Light Retainer                  | 1        |
| 7   | 754000   | 954010   | 954010   | 954010   | Head Light Seal Beam                 | 1        |
| 8   | 977200   | 977200   | 977200   | 977200   | Ignition Switch                      | 1        |
| 9   | 977300   | 977300   | 977300   | 977300   | Wiring Harness Assembly              | 1        |
| 10  | 877400   | 877400   | 877400   | 877400   | Wiring Harness Hood Clip             | 1        |
| 11  | 854600   | 854600   | 854600   | 954610   | Windshield                           | 1        |
| 12  | 855100   | 855100   | 855100   | 855100   | Attaching Moulding                   | 1        |
| 13  | 132002   | 132002   | 132002   | 132002   | Moulding Bolt 3/16-24x 3/4           | 5        |
| 14  | 103003   | 103003   | 103003   | 103003   | Moulding Wing Nut 3/16-24            | 5        |
| 15  | 756400   | 756400   | 756400   | ② 956410 | Windshield Plastic Trim R/B 756400   | 1        |
| 16  | ② 756600 | ② 756600 | ② 756600 | ② 756600 | Gas Filler Cap R/B 756599 Blk.       | 1        |
| 17  | 856800   | 856800   | 856800   | 856800   | Gas Measuring Stick                  | 1        |
| 18  | ① 930000 | ① 930100 | ① 930200 | ① 930200 | Seat                                 | 1        |
| 19  |          | ② 931500 | ① 931200 | ① 931200 | Back Rest R/B 030283                 | 1        |
| 20  |          | 933300   | 933300   | 933300   | Tool Box (Metal)                     | 1        |
| 21  | 933500   | 933500   | 933500   | 933500   | Tail Light Assembly                  | 1        |
| 22  | 933600   | 933600   | 933600   | 933600   | Tail Light Lens                      | 1        |
| 23  | 933501   | 933501   | 933501   | 933501   | Tail Light Wire Clip R/B 077302      | 1        |
| 24  |          | ② 934500 | ② 934500 | ② 934500 | Stick on Reflector R/B 042747        | 2        |
| 25  |          | ① 933400 | ① 933410 | ① 933420 | Mud Flap                             | 1        |
| 26  |          | 102604   | 102604   | 102604   | Tool Box Attaching Nut 1/4-20        | 3        |
| 27  |          | 105004   | 105004   | 105004   | Tool Box Attaching Washer 1/4        | 3        |
| 28  |          | 120424   | 120424   | 120424   | Tool Box Attaching Bolt 1/4-20x1 1/2 | 3        |
| 29  | ① 932800 | ① 932800 | ① 932600 | ① 933000 | Body                                 | 1        |
| 30  | ② 851800 | ② 851800 | ② 851900 | ② 851900 | Front Bumper R/B 051900              | 1        |
| 31  | 132009   | 132009   | 132009   | 132009   | Hood Attaching Bolts 5/16-24x 1 1/4  | 6        |
| 32  | 102002   | 102002   | 102002   | 102002   | Hood Attaching Caged Nut 5/16-24     | 6        |
| 33  |          | ① 933700 | ① 933710 | ① 933710 | Rear Bumper                          | 1        |
| 34  |          | 132014   | 132014   | 132014   | Rear Bumper Mtg Bolt 5/16-24x1 1/4   | 2        |
| 35  |          | 102705   | 102705   | 102705   | Rear Bumper Mtg Locknut 5/16-24      | 2        |
| 36  |          | 132008   | 132008   | 132008   | Rear Bumper Mtg Screw 5/16-24x1/2    | 2        |
| 37  |          | 102505   | 102505   | 102505   | Rear Bumper Mtg Cap Nut 5/16-24      | 2        |
| 38  | 834300   | 834300   | 834300   | 834300   | Grease Fitting                       | 2        |
| 39  | 734100   | 734100   | 734100   | 734100   | Chain Case Boot-Upper                | 1        |
| 40  | 734200   | 734200   | 734200   | 734200   | Chain Case Boot- Lower               | 1        |
| 41  | ① 834000 | ① 834000 | ① 834000 | ① 834000 | Front Rubber Moulding                | 1        |

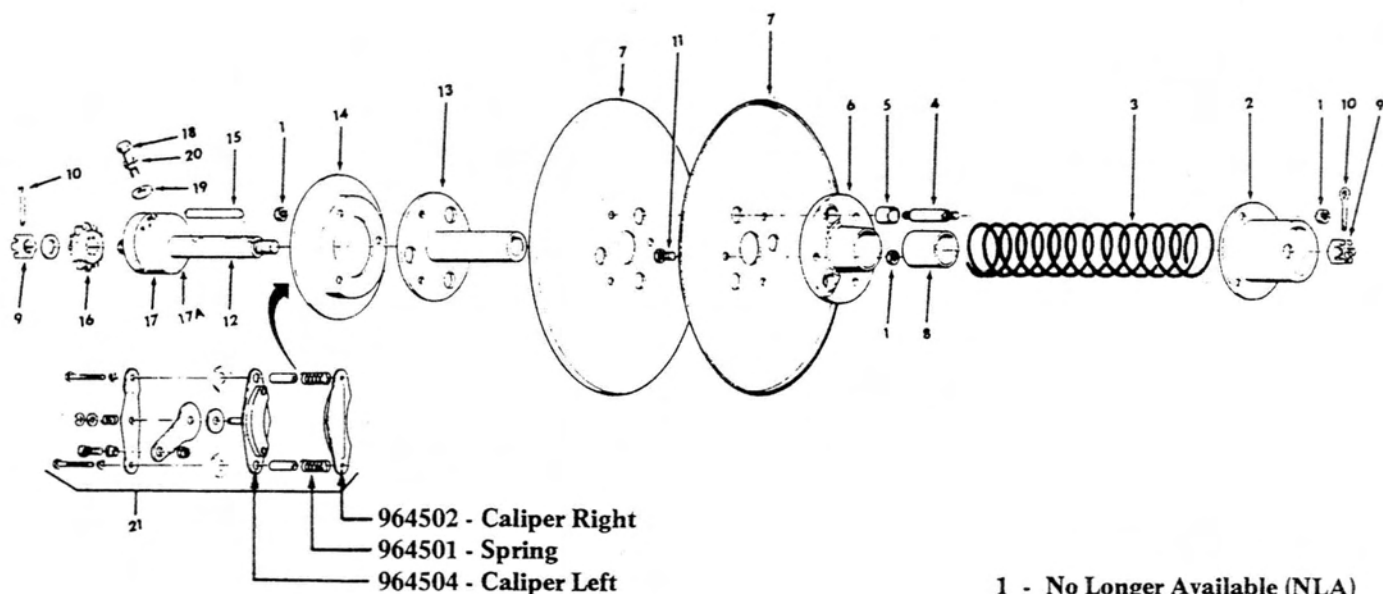
# STEERING GROUP



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| NO. | PART NO. |          |          |          | PART NAME                                   | NO. USED |
|-----|----------|----------|----------|----------|---------------------------------------------|----------|
|     | Mark I   | Mark II  | Mark III | Mark IV  |                                             |          |
| 1   | 062390   | 062390   | 062390   | 062390   | Handle Bar Grips                            | 2        |
| 2   | 862000   | 862000   | 862000   | 862000   | Brake & Throttle Thumb Control              | 2        |
| 3   | 062385   | 062385   | 062385   | 062385   | Control Attaching Bolt w/ Nut               | 2        |
| 3   | 062386   | 062386   | 062386   | 062386   | Control Attaching Bolt w/ Nut               | 2        |
| 4   | 965000   | 965000   | 965000   | 965000   | Throttle Cable Housing Ass'bly              | 1        |
| 5   | 962500   | 962500   | 962500   | 962500   | Brake Cable Housing Ass'bly                 | 1        |
| 8   | 960200   | 960200   | ② 960210 | ② 960210 | Steering Post R/B 960200                    | 1        |
| 9   | 110428   | 110428   | 110428   | 110428   | Steering Post Att'ch'g Bolt 1/4-28x1 3/4    | 2        |
| 10  | 105003   | 105003   | 105003   | 105003   | Steering Post Flat Washer 1/4               | 2        |
| 11  | 102604   | 102604   | 102604   | 102604   | Steering Post Att'ch'g Lock Nut 1/4-28      | 2        |
| 12  | 966000   | 966000   | 966000   | 966000   | Steering Post Nylon Bushing                 | 1        |
| 13  | 110620   | 110620   | 110620   | 110620   | Pitman Bar Tie Bolt 3/8-24x1 1/4            | 2        |
| 14  | 110628   | 110628   | 110628   | 110628   | Pitman Bar Tie Bolt 3/8-24x1 3/4            | 3        |
| 15  | 102706   | 102706   | 102706   | 102706   | Pitman Bar Locknut 3/8-24                   | 5        |
| 16  | ① 867200 | ① 867200 | 867100   | 867100   | Drag Link Tie Rod                           | 1        |
| 17  | 867300   | 867300   | ① 867400 | ① 867400 | Steering Tie Rod Long                       | 1        |
| 18  | 868500   | 868500   | 868500   | 868500   | Steering Arm                                | 2        |
| 19  | ② 969800 | ② 969800 | ② 969800 | ② 969800 | Ski Leg Oilite Bushing R/B 042960           | 4        |
| 20  |          | 969500   | 969500   | 969500   | Moulded Ski Leg                             | 2        |
| 20  | 868500   |          |          |          | Ski Leg                                     | 2        |
| 21  | 792500   | 792500   | 792500   | 792500   | Ski Spring Attaching Saddle                 | 2        |
| 22  | 100002   | 100002   | 100002   | 100002   | Ski Spring Saddle Boot 3/8-24x3 1/4         | 2        |
| 23  | 110620   | 110620   | 110620   | 110620   | Ski Spring Ass'bly Bolt 3/8-24x1 1/4        | 4        |
| 24  | 102706   | 102706   | 102706   | 102706   | Ski Spring Ass'bly Locknut 3/8-24           | 4        |
| 25  | 791700   | 791700   | 791700   | 791700   | Ski Spring Short Leaf                       | 2        |
| 26  | 791600   | 791600   | 791600   | 791600   | Ski Spring Secondary Leaf                   | 2        |
| 27  | 791500   | 791500   | 791500   | 791500   | Ski Spring Main Leaf                        | 2        |
| 28  | 791800   | 791800   | 791800   | 791800   | Ski Spring Reinforcement Plate              | 2        |
| 29  | 990500   | 990500   | 990500   | 990500   | Ski-Only-black                              | 2        |
| 30  | 152001   | 152001   | 152001   | 152001   | Spring Att'ch'g Clevis Pin Long 5/16x3 1/4  | 2        |
| 31  | 152002   | 152002   | 152002   | 152002   | Spring Att'ch'g Clevis Pin Short 5/16x2 3/4 | 2        |
| 32  | 140412   | 140412   | 140412   | 140412   | Clevis Cotter Pin 1/8 x 1                   | 4        |
| 33  | 791000   | 791000   | 791000   | 791000   | Ski Wear Runner                             | 2        |
| 34  | 102605   | 102605   | 102605   | 102605   | Ski Wear Runner Nut 1/4-20                  | 2        |

# DRIVEN CLUTCH ASSEMBLY AND BRAKE

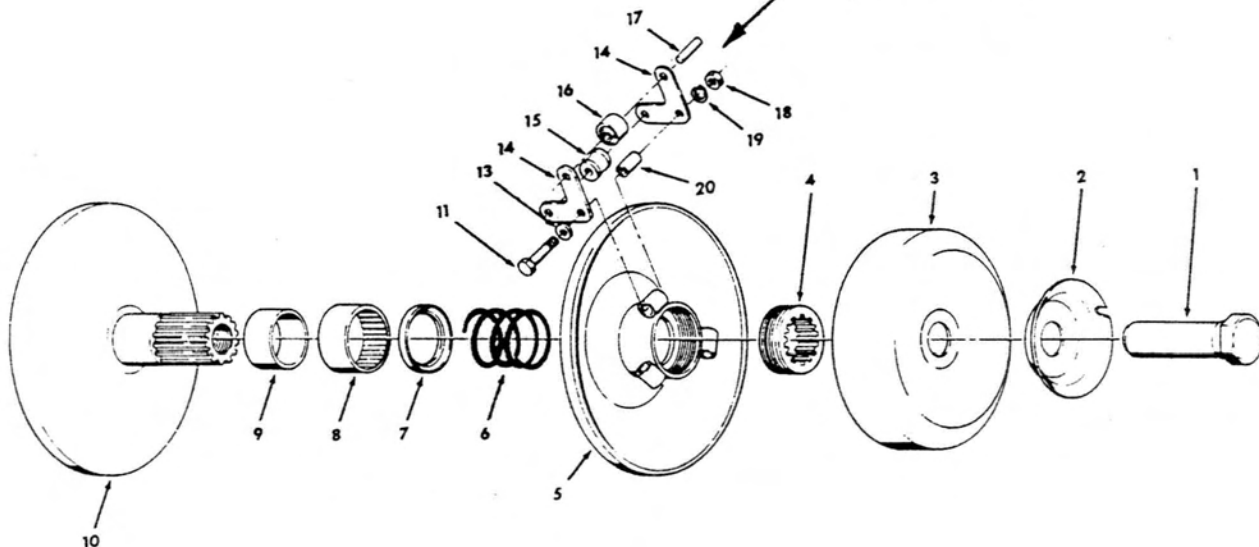


- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| NO. | PART NO.   | PART NAME                                  | NO. USED | NO. USED<br>PER<br>ASSEM. |
|-----|------------|--------------------------------------------|----------|---------------------------|
|     | 985000     | Driven Clutch Assembly-10 Spline           | 1        |                           |
| 1   | 102705     | Sheave Reinforcement & Dowell Locknut      |          | 9                         |
| 2   | 985600     | Spring Retainer                            |          | 1                         |
| 3   | 885710     | Spring                                     |          | 1                         |
| 4   | 985500     | Dowels                                     |          | 3                         |
| 5   | 986100     | Dowel Retainer Oilite Bushing, Small       |          | 3                         |
| 6   | ② 985400   | Dowel Retainer R/B 085400                  |          | 1                         |
| 7   | ② 885200   | Sheave R/B 085200                          |          | 2                         |
| 8   | 986000     | Dowell Retainer Oilite Bushing, Large      |          | 1                         |
| 9   | 103309     | Castle Nut                                 |          | 2                         |
| 10  | 140416     | Cotter Pin                                 |          | 2                         |
| 11  | 110512     | Sheave Reinforcement Bolt                  |          | 3                         |
| 12  | ① 988000   | Driven Clutch Shaft                        |          | 1                         |
| 13  | ① 985300   | Sheave Reinforcement                       |          | 1                         |
| 14  | ① 986500   | Brake Disc                                 |          | 1                         |
| 15  | 888100     | Shaft Key                                  |          | 1                         |
| 16  | ① 988800   | Upper Sprocket - 10 Tooth-10 Spline        |          | 1                         |
| 16  | ① 988900   | Upper Sprocket - 11 Tooth-10 Spline        |          | 1                         |
| 16  | 989000     | Upper Sprocket - 12 Tooth-10 Spline        |          | 1                         |
| 16  | 989100     | Upper Sprocket - 13 Tooth- 10 Spline       |          | 1                         |
| 17  | 987100     | Eccentric, Bare                            |          | 1                         |
| 17A | 987200     | Eccentric Bearing Assembly                 |          | 1                         |
| *   | 787400     | Eccentric O-Ring Seal                      |          | 1                         |
| 18  | 100624     | Eccentric Adjustment Bolt                  |          | 1                         |
| 19  | ② 987900   | Eccentric Spring Washer R/B 032497         |          | 1                         |
| 20  | 102606     | Eccentric Locknut                          |          | 1                         |
| 21  | ① 964500 ④ | Caliper Brake Assembly Order by Ind. Parts |          | 1                         |

# DRIVE CLUTCH ASSEMBLY

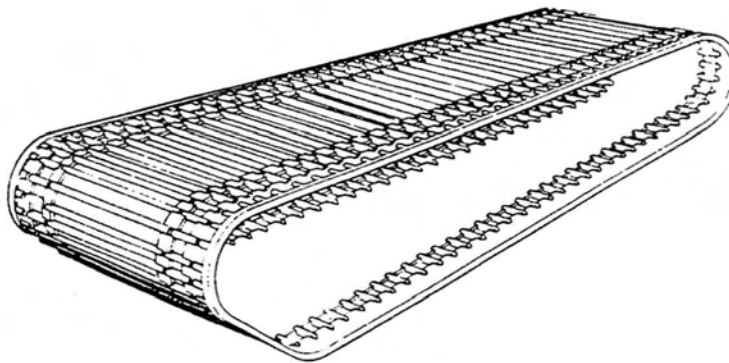
Only Available As  
Weight Arm Asm.  
Sachs 297-983280  
Sachs 370-983280  
Sachs 634-983280



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

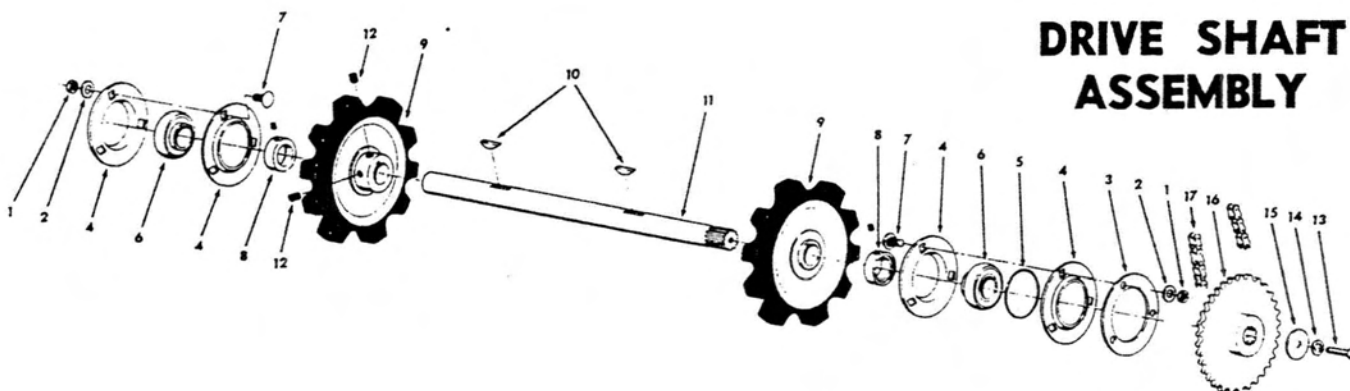
| NO. | PART NO.   | PART NAME                                            | NO. USED | NO. USED PER ASSEM. |
|-----|------------|------------------------------------------------------|----------|---------------------|
|     | 980000     | Drive Clutch Assembly-Sachs 290                      | 1        |                     |
| ①   | ③ 980100   | Drive Clutch Assembly-Sachs 370 NLA Order Ind. Parts |          |                     |
| 1   | 984100     | Retainer Bolt                                        |          | 1                   |
| 2   | 983800     | Emergency Re-wind                                    |          | 1                   |
| 3   | 983700     | Bell Housing                                         |          | 1                   |
| 4   | 984300     | Torque Plug                                          |          | 1                   |
| 5   | 981500     | Movable Sheave                                       |          | 1                   |
| 6   | 883400     | Spring                                               |          | 1                   |
| 7   | ② 983300   | Spring Retainer R/B 083667                           |          | 1                   |
| 8   | 983510     | Idler Needle Bearing                                 |          | 1                   |
| 9   | 981400     | Stationary Sheave Bushing Sleeve                     |          | 1                   |
| 10  | 980500     | Stationary Sheave - Sachs & Hirth                    |          | 1                   |
| 11  | ① ③ 110424 | Weight Arm Bolt                                      |          | 3                   |
| 13  | ① ③ 105104 | Internal Lockwasher                                  |          | 3                   |
| 14  | ① ③ 982600 | Weight Arm Side Plate                                |          | 6                   |
| 15  | ① ③ 983200 | Weight Arm Weight- 290 9/16                          |          | 3                   |
| 15  | ① ③ 983210 | Weight Arm Weight- 370 5/8                           |          | 3                   |
| 15  | ① ③ 983220 | Weight Arm Weight- 370 Sachs & Hirth 3/4             |          | 3                   |
| 16  | ① ③ 983100 | Weight Arm Roller                                    |          | 3                   |
| 17  | ① ③ 982810 | Weight Arm Roller Shaft                              |          | 3                   |
| 18  | ① ③ 102704 | Locknut                                              |          | 3                   |
| 19  | ① ③ 105104 | Lockwasher                                           |          | 3                   |
| 20  | ① ③ 982500 | Weight Arm Oilite Bushing                            |          | 3                   |

# TRACK



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| PART NO. | PART NAME                               | NO. USED |
|----------|-----------------------------------------|----------|
| ❶ 835500 | Molded Rubber Drive Track - Mark I & II | 1        |
| ❶ 736000 | Molded Rubber Drive Track - Mark III    | 1        |
| ❶ 936500 | Molded Rubber Drive Track - Mark IV     | 1        |

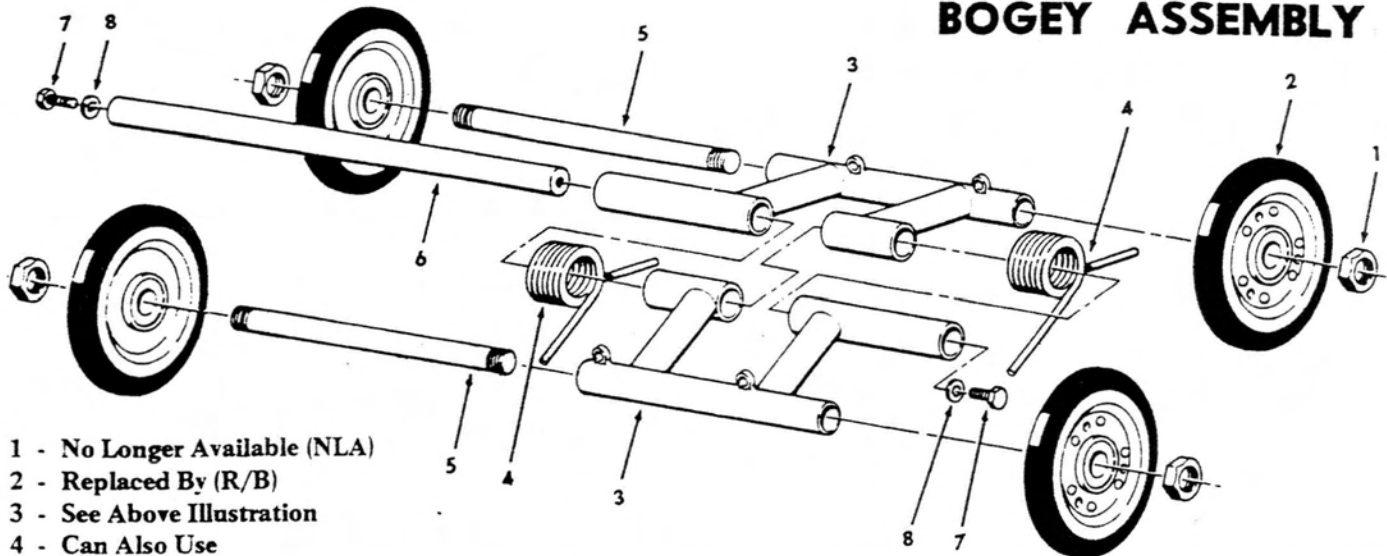


## DRIVE SHAFT ASSEMBLY

| NO. | PART NO.    |          |          | PART NAME                                    | NO. USED |
|-----|-------------|----------|----------|----------------------------------------------|----------|
|     | Mark I & II | Mark III | Mark IV  |                                              |          |
| 1   | 102705      | 102705   | 102705   | Retainer Attaching Locknut 5/16-24           | 6        |
| 2   | 105006      | 105006   | 105006   | Retainer Attaching Flatwasher 5/16           | 6        |
| 3   | 741500      | 741500   | 741500   | Front Drive Shaft Retainer Seal Gasket       | 1        |
| 4   | 741400      | 741400   | 741400   | Front Drive Shaft Bearing Retainer           | 4        |
| 5   | 787400      | 787400   | 787400   | Front Drive Shaft "O" Ring Seal              | 1        |
| 6   | 741300      | 741300   | 741300   | Front Drive Shaft Roller Bearing             | 2        |
| 7   | 130510      | 130510   | 130510   | Retainer Attaching Carriage Bolt 5/16-24x5/8 | 6        |
| 8   | 741200      | 741200   | 741200   | Front Drive Shaft Locking Collar w/Set Screw | 2        |
| 9   | 742600      | 742600   | 742600   | Front Drive Rubber Sprocket                  | 2        |
| 10  | ❶ 140506    | ❶ 140506 | ❶ 140506 | Front Drive Sprocket Set Screw 5/16x 3/8     | 4        |
| 11  | 940200      | 940100   | 940300   | Front Drive Shaft                            | 1        |
| 12  | 160021      | 160021   | 160021   | Drive Half Moon Key                          | 2        |
| 13  | 110516      | 110516   | 110516   | Front Drive Shaft End Bolt 5/16-24x1         | 1        |
| 14  | 105205      | 105205   | 105205   | Front Drive Shaft Lockwasher 5/16            | 1        |
| 15  | 105503      | 105503   | 105503   | Front Drive Shaft Flat Washer 11/32          | 1        |
| 16  | 940700      | 940700   | 940700   | Lower Steel Sprocket- 32 Tooth               | 1        |
| 17  | 989698      | 989698   | 989698   | Drive Chain- 65 Link                         | 1        |
| *   | 989800      | 989800   | 989800   | RC 40 Offset Link                            | 1        |
| *   | 989810      | 989810   | 989810   | Master Link #40                              | 1        |

\*Not Shown

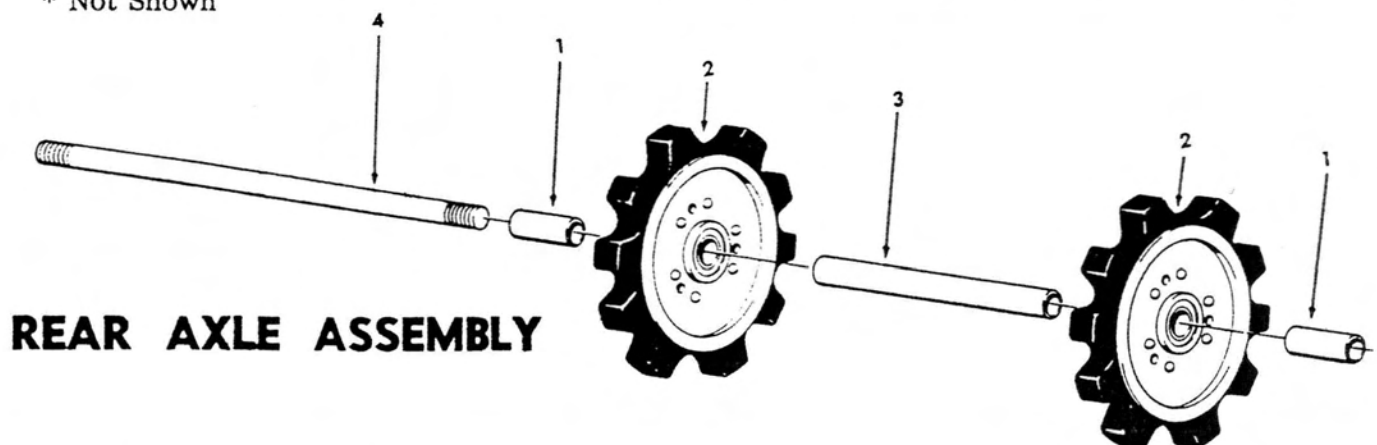
## BOGEY ASSEMBLY



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| NO. | PART NO.    |          |         | PART NAME                                  | NO. USED<br>PER ASSEM. |
|-----|-------------|----------|---------|--------------------------------------------|------------------------|
|     | Mark I & II | Mark III | Mark IV |                                            |                        |
| 1   | 102810      | 102810   | 102810  | Bogey Cross Shaft Locknut 5/8-11           | 4                      |
| 2   | 749800      | 749800   | 749800  | Bogey Wheel                                | 4                      |
| 3   | 846700      |          |         | Bogey Tubing                               | 2                      |
| 4   | 849200      |          |         | Bogey Spring                               | 2                      |
| 5   | 848300      |          |         | Bogey Cross Shaft                          | 2                      |
| 6   | 947500      | 947600   | 947700  | Bogey Suspension Shaft                     | 1                      |
| 7   | 110612      | 110612   | 110612  | Bogey Suspension Att'ch'g Bolt 3/8-24x 3/4 | 2                      |
| 8   | 105206      | 105206   | 105206  | Attaching Internal Lockwasher 3/8          | 2                      |
| *   | 100612      | 100612   | 100612  | Bogey Suspension Att'ch'g Bolt 3/8-16x 3/4 | 2                      |
| *   |             | 749300   | 749300  | Bogey Spring - L. H.                       | 1                      |
| *   |             | 749400   | 749400  | Bogey Spring - R. H.                       | 1                      |
| *   |             | 746800   | 947100  | Bogey Tubing - L. H.                       | 1                      |
| *   |             | 746900   | 947200  | Bogey Tubing - R. H.                       | 1                      |
| *   |             | 747000   | 947300  | Bogey Tubing - Center R/B 747000           | 1                      |
| *   |             | 748500   | 748500  | Bogey Cross Shaft - Short                  | 1                      |
| *   |             | 748400   | 948600  | Bogey Cross Shaft - Long                   | 1                      |

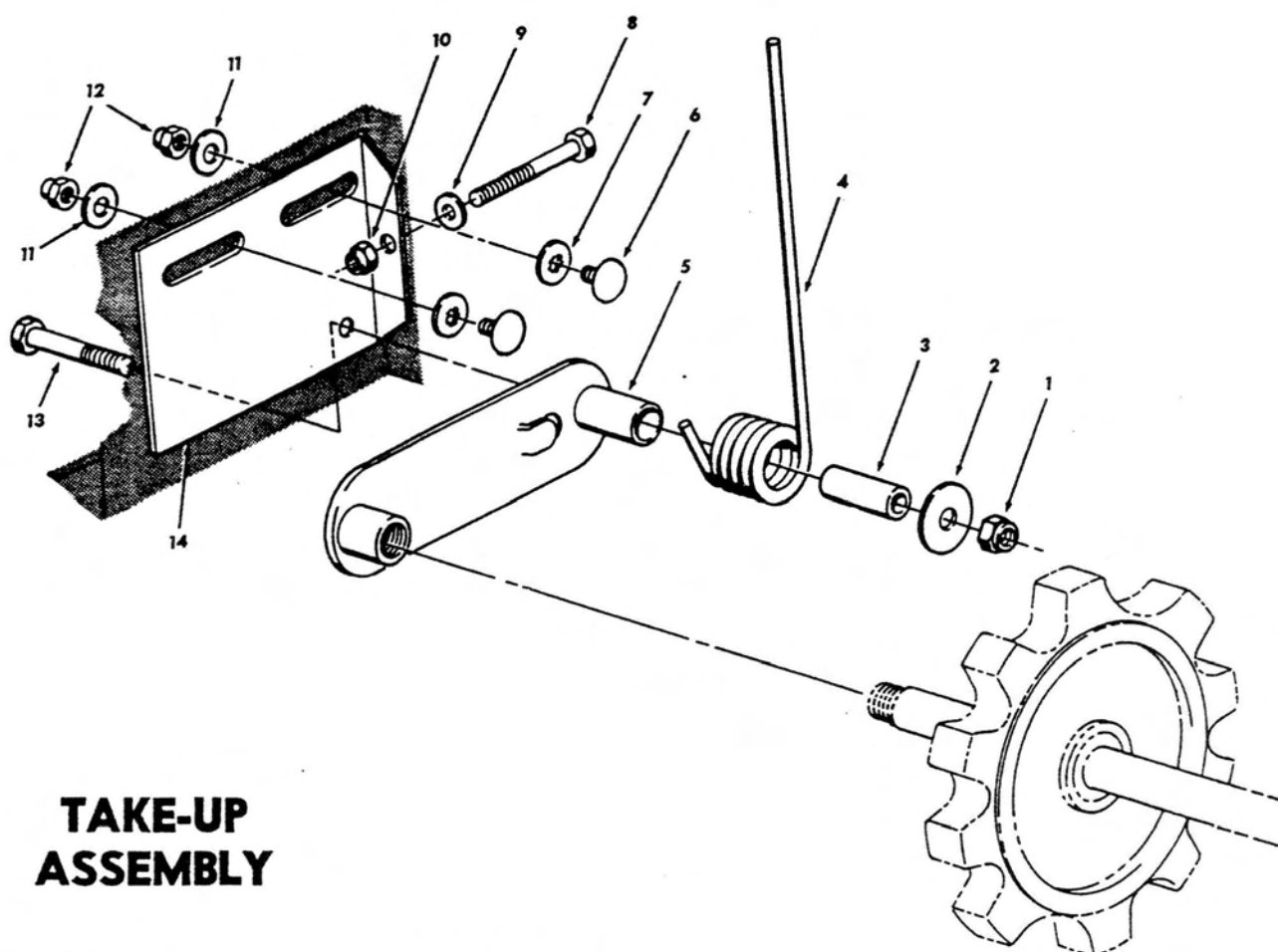
\* Not Shown



## REAR AXLE ASSEMBLY

| NO. | PART NO.    |          |         | PART NAME                        | NO. USED |
|-----|-------------|----------|---------|----------------------------------|----------|
|     | Mark I & II | Mark III | Mark IV |                                  |          |
| 1   | 844200      | 744300   | 944400  | Rear Idler Spacer Tubing - Short | 2        |
| 2   | 743500      | 743500   | 743500  | Rear Idler Sprocket              | 2        |
| 3   | 843900      | 844000   | 944100  | Rear Idler Spacer Tubing - Long  | 1        |
| 4   | 743000      | 743100   | 943200  | Rear Idler Shaft                 | 1        |
| *   |             | 743700   | 743700  | Rear Idler Wheel                 | 1        |

\* Not Shown



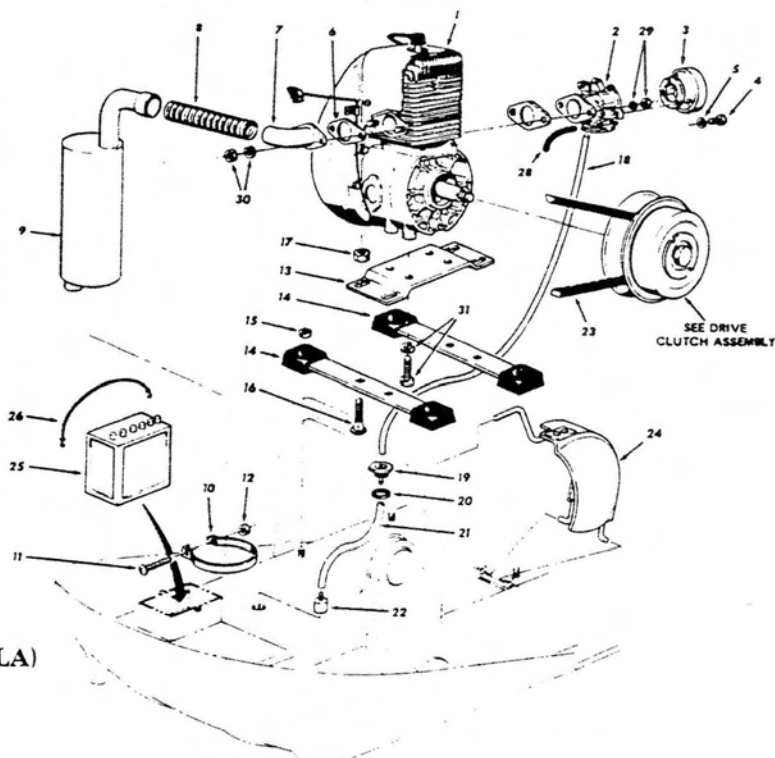
## TAKE-UP ASSEMBLY

- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| NO. | PART NO. | PART NAME                                            | NO. USED |
|-----|----------|------------------------------------------------------|----------|
| 1   | 102706   | Rear Suspension Plate Locknut- 3/8 - 24              | 1        |
| 2   | 105502   | Rear Suspension Plate Flatwasher                     | 1        |
| 3   | 045400   | Rear Suspension Plate Bushing                        | 1        |
| *   | 745800   | Rear Suspension Spring - L. H.                       | 1        |
| 4   | 745900   | Rear Suspension Spring - R. H.                       | 1        |
| 5   | ② 045300 | Rear Suspension Plate - L. H. R/B 045316             | 1        |
| 5   | ② 045310 | Rear Suspension Plate - R. H. R/B 045315             | 1        |
| 6   | 130510   | Adjusting Plate Attaching Carriage Bolt 5/16-24x 5/8 | 2        |
| 7   | 105206   | Adjusting Plate Star Washer 3/8                      | 2        |
| 8   | 110548   | Track Adjustment Bolt 5/16-24 x 3                    | 1        |
| 9   | 105004   | Track Adjustment Bolt Washer                         | 1        |
| 10  | 102705   | Track Adjustment Locknut 5/16-24                     | 1        |
| 11  | 105005   | Adjusting Plate Flat Washer 1/4                      | 2        |
| 12  | 102505   | Adjusting Plate Attaching Cap Nut 5/16-24            | 2        |
| 13  | 110636   | Rear Suspension Bushing Bolt 3/8-24x 2 1/4           | 1        |
| *   | 744500   | Adjusting Plate - L. H.                              | 1        |
| 14  | 744600   | Adjusting Plate - R. H.                              | 1        |

\* Not Shown

# ENGINE MOUNTING



- 1 - No Longer Available (NLA)
- 2 - Replaced By (R/B)
- 3 - See Above Illustration
- 4 - Can Also Use

| NO. | PART NO. |          |          |          | PART NAME                                                                        | NO. USED |
|-----|----------|----------|----------|----------|----------------------------------------------------------------------------------|----------|
|     | Mark I   | Mark II  | Mark III | Mark IV  |                                                                                  |          |
| 1   | ① 970000 | ① 970000 |          |          | Engine-Sachs 280M(Manual Start)                                                  | 1        |
| *   |          | ① 970200 | ① 970200 |          | Engine-Sachs 290 M (Manual Start)                                                | 1        |
| *   |          | ① 970300 | ① 970300 |          | Engine -Sachs 290E (Electric Start)                                              | 1        |
| *   |          | ① 970400 | ① 970400 | ① 970400 | Engine- Sachs 370M (Manual Start)                                                | 1        |
| *   |          | ① 970500 | ① 970500 | ① 970500 | Engine- Sachs 370E (Electric Start)                                              | 1        |
|     |          |          |          |          | CONTACT DEALER ON OTHER ENGINES                                                  |          |
| 2   | 977800   | 977800   | 977800   |          | Carburetor HR19A(275CC & 297CC Engines)                                          | 1        |
| *   |          | ① 077990 | ① 077990 | ① 077990 | Carburetor HR95A(370CC Engines)                                                  | 1        |
|     |          |          |          |          | "HD" Carburetors Standard on Twin Cylinder Engines & Optional on Single Cylinder |          |
| 3   | 978100   | 978100   | 978100   | 978100   | Air Cleaner (HR Carburetor)                                                      | 1        |
| *   | 978200   | 978200   | 978200   | 978200   | Air Cleaner ( HD Carburetor)                                                     | 1        |
| 4   | 100408   | 100408   | 100408   | 100408   | Air Cleaner Mounting Bolt 1/4-20x 1/2                                            | 3        |
| 5   | 105104   | 105104   | 105104   | 105104   | Air Cleaner Mounting Lockwasher 1/4                                              | 3        |
| 6   |          |          |          |          | CONSULT DEALER                                                                   |          |
| 7   | ① 976600 | ① 976600 |          |          | Exhaust Flange Gasket- Sachs Engine                                              | 1        |
| 7   |          | ① 976700 | ① 976700 | ① 976700 | Exhaust Flange - 370CC Sachs                                                     | 1        |
| 8   | ① 170481 | ① 170481 | ① 170481 | ① 170481 | Muffler Exhaust Flex Pipe 1 9/16"                                                | 1        |
| 9   | ① 975510 | ① 975510 | ① 975510 | ① 975510 | Muffler - Sachs                                                                  | 1        |
| 10  | ① 776000 | ① 776000 | ① 776000 | ① 776000 | Muffler Clamp                                                                    | 1        |
| 11  | 132005   | 132005   | 132005   | 132005   | Muffler Clamp Bolt 1/4 - 20 x 2                                                  | 1        |
| 12  | 103404   | 103404   | 103404   | 103404   | Muffler Clamp Nut 1/4 - 20                                                       | 1        |
| 13  | 972800   | 972800   | 972800   |          | Adjustable Motor Mount(275CC & 297CC Sachs)                                      | 1        |
| 13  |          | 972900   | 972900   | 972900   | Adjustable Motor Mount (370CC Sachs)                                             | 1        |
| 14  | 074010   | 074010   | 074110   | 074110   | Motor Mount Strap                                                                | 2        |
| 15  | 102606   | 102606   | 102606   | 102606   | Motor Mount Strap Locknut 3/8 - 16                                               | 4        |
| 16  | 130616   | 130616   | 130616   | 130616   | Motor Mount Carriage Bolt 3/8 -24 x 3/4                                          | 4        |
| 17  | 102306   | 102306   | 102306   | 102306   | Motor Mount Locknut 3/8 - 24                                                     | 4        |
| *   | 105501   | 105501   | 105501   | 105501   | Motor Mount Flat Washer 3/8                                                      | 4        |
| 18  | ② 170502 | ② 170502 | ② 170502 | ② 170502 | Plastic Gas Line R/B 170522                                                      | 1        |
| 19  | ② 874700 | ② 874700 | ② 874700 | ② 874700 | Gas Line Adapter R/B 700532                                                      | 1        |
| 20  | 874800   | 874800   | 874800   | 874800   | Gas Line Adapter Gasket                                                          | 1        |
| 21  | 170502   | 170502   | 170502   | 170502   | Gas Line Inside Tank                                                             | 1        |
| 22  | 875000   | 875000   | 875000   | 875000   | Gas Line Filter                                                                  | 1        |
| 23  | 989900   | 989900   | 989900   | 989900   | Drive Belt                                                                       | 1        |
| 24  | 953100   | 953100   | 953100   | 953100   | Clutch Guard                                                                     | 1        |
| 25  | ① 979100 | ① 979100 | ① 979100 | ① 979100 | Battery( Electric Start Only)                                                    | 1        |
| 26  | 979101   | 979101   | 979101   | 979101   | Battery Hold Down Strap                                                          | 1        |
| 27  |          |          |          |          | Gasket (Included with Carburetor)                                                | 1        |
| 28  |          |          |          |          | Impulse Line (Included with Carburetor)                                          | 1        |
| 29  |          |          |          |          | Nut & Washer (Included with Engine)                                              | 2        |
| 30  |          |          |          |          | Nut & Washer(Included with Engine)                                               | 2        |
| 31  |          |          |          |          | Bolt & Washer (Included with Engine)                                             | 4        |
| *   | ① 979400 | ① 979400 | ① 979400 | ① 979400 | Battery Cable- Positive                                                          | 1        |
| *   | ① 979500 | ① 979500 | ① 979500 | ① 979500 | Battery Cable - Negative                                                         | 1        |
| *   | ① 879700 | ① 879700 | ① 879700 | ① 879700 | Electric Start Switch                                                            | 1        |
| *   | ① 879800 | ① 879800 | ① 879800 | ① 879800 | Electric Start Wiring Harness                                                    | 1        |

\* Not Shown