

1968

**MUSTANG
AND
DELUXE COLT**

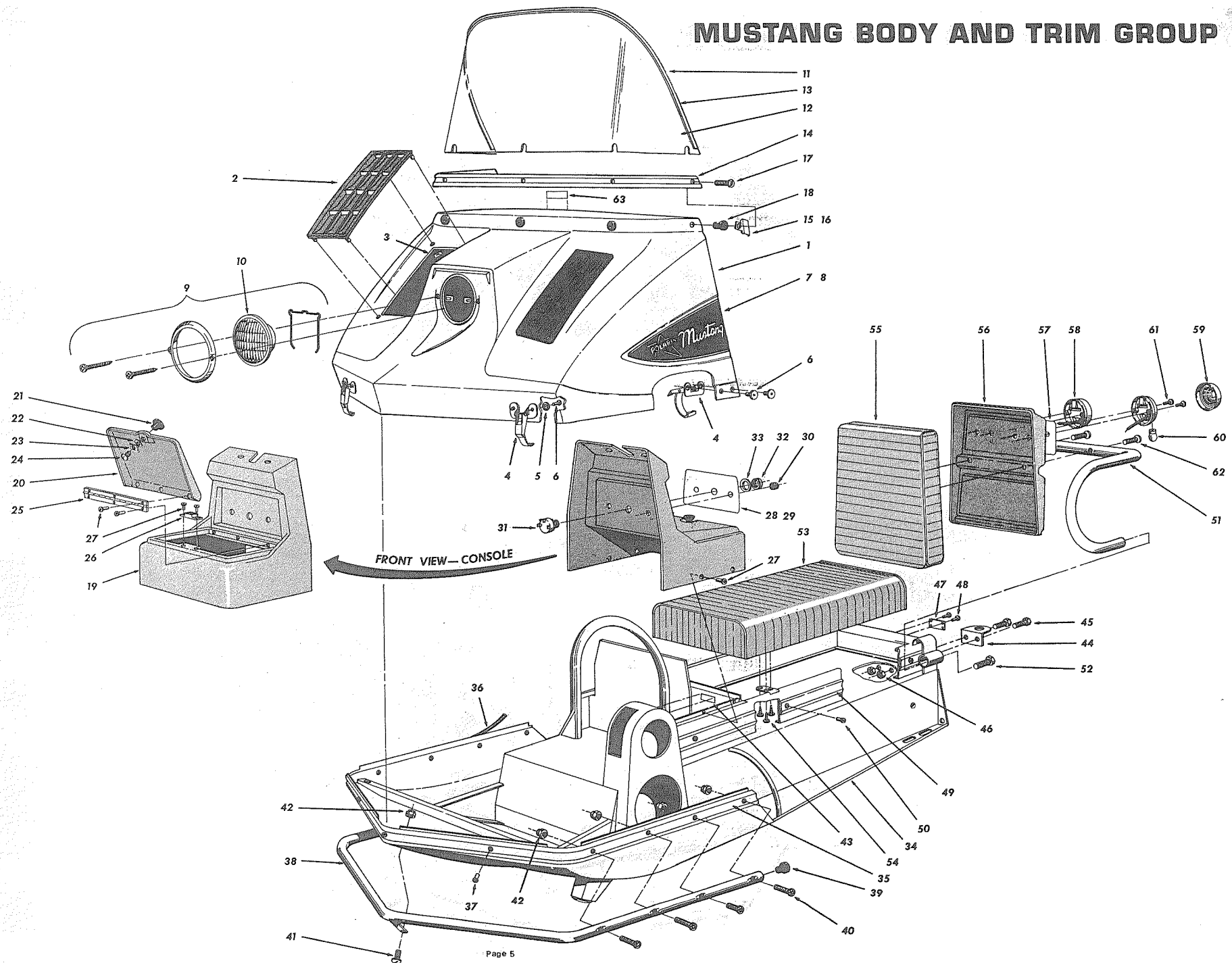
**PARTS
AND
SERVICE
MANUAL**

POLARIS INDUSTRIES, INC.
ROSEAU, MINNESOTA—U.S.A.

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MUSTANG BODY AND TRIM GROUP



MUSTANG BODY AND TRIM GROUP

ITEM NO.	PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	OLD	NEW			
	12390	2631001	NOSE ASSEMBLY	1	
1	12171	5440001	FIBERGLASS NOSE		1
2	12132	5430002	GRILL		2
3	12438	7670001	3/16 PUSH ON NUT		8
4	12397	7010002	LATCHES		4
5	11331	7558201	SAE FLAT WASHER		8
6	11654	7621201	1/8 POP RIVIT		8
7	12246	7071013	DECAL -- RIGHT HAND		1
8	12247	7071014	DECAL -- LEFT HAND		1
9	12164	2431001	HEADLIGHT (COMPLETE WITH FASTENERS)		1
10	12554	4030002	SEALED BEAM ONLY		1
11	12389	2651001	WINDSHIELD ASSEMBLY	1	
12	12168	5850001	WINDSHIELD		1
13	12230	5521001	TRIM		1
14	12500	5510002	ATTACHING BAND		1
15	12434	5221022	WINDSHIELD CLIP -- RIGHT HAND		1
16	12440	5221021	WINDSHIELD CLIP -- LEFT HAND		1
17	12414	7511902	#10-32 X 1 1/2 SLOT PAN HD. MACHINE SCREW		5
18	11803	7541901	#10-32 RUBBER WELL NUT		5
19	12202	5710001	CONSOLE	1	
20	12203	5710004	DOOR	1	
21	12088	7030001	KNOB	1	
22	11331	7558201	#10 SAE WASHER	1	
23	12510	5210009	LATCH KEEPER	1	
24	755-P61	7511901	#10-32 X 1/2 TRUSS HD. MACHINE SCREW	1	
25	12392	7020001	HINGE	1	
26	12396	7010001	LATCH	1	
27	11843	7621302	5/32 POP RIVIT	18	
28	12248	7071017	CONSOLE DECAL (WITH CUT-OUT MUFFLER)	1	
29	12236	7071016	CONSOLE DECAL (WITHOUT CUT-OUT MUFFLER)	1	
30	12068	5410011	GROMMET (WITH CUT-OUT MUFFLER)	1	
31	12194	4110001	IGNITION SWITCH	1	
32	12199	7542701	IGNITION SWITCH NUT	1	
33	774-P61	7556101	MACHINERY BUSHING 9/16 X 18 GA.	1	
34	12200	1012001	MAIN BODY ASSEMBLY	1	
35	12455	5510003	PARTING LINE EXTRUSION		1
36	12262	5420005	PARTING LINE EXTRUSION SPONGE ROPE		1
37	12011	7621301	5/32 POP RIVIT		4
38	12148	2670001	BUMPER		1
39	12439	5610006	BUMPER ENDS		2
40	12391	7512107	1/4-20 X 1 1/4 PH. OVAL HD. MACHINE SCREW		8
41	11829	7512108	1/4-20 X 3/4 SLOT PAN HD. MACHINE SCREW		1
42	11828	7542103	1/4-20 FLEX LOCK NUT		9
43	12298	7071001	CHAIN CASE DECAL		1
44	11845	5223010	HITCH		1
45	707	7512307	5/16-18 X 3/4 HEX. HD. CAP SCREW		2
46	11820	7542303	5/16-18 FLEX LOCK NUT		2
47	11582	7073001	SERIAL PLATE		1
48	11679	7521301	#2 X 3/16 METALLIC DRIVE SCREW		4
49	12226	5510004	SEAT RISER TRIM		2
50	11843	7621302	POP RIVIT		8
51	12250	2670002	GRASP BAR	1	
52	729	7512402	3/8-16 X 1" HEX. HD. CAP SCREW	2	
53	12399	2681001	BOTTOM CUSHION	1	
54	12557	7522001	3/16 X 3/4 PH. PAN HD. TAP SCREW	6	
55	12167	2682002	BACK CUSHION	1	
56	12204	5710003	BACKREST COVER	1	
57	12249	7071015	TAIL LIGHT DECAL	1	
58	12388	2432001	TAIL LIGHT ASSEMBLY	2	
59	12388-A	5430004	RED LENS		1
60	12388-B	4030001	BULB		1
61	12011	7621301	5/32 POP RIVIT		2
62	12391	7512107	1/4-20 X 1 1/4 PH. OVAL HD. MACHINE SCREW	2	
63	12560	7071006	DISPLACEMENT DECAL -- 372 cc JLO	1	
63	12564	7071010	DISPLACEMENT DECAL -- 297 cc JLO	1	
63	12562	7071008	DISPLACEMENT DECAL -- 300 cc WANKEL	1	
63	12563	7071009	DISPLACEMENT DECAL -- 371 cc HIRTH	1	

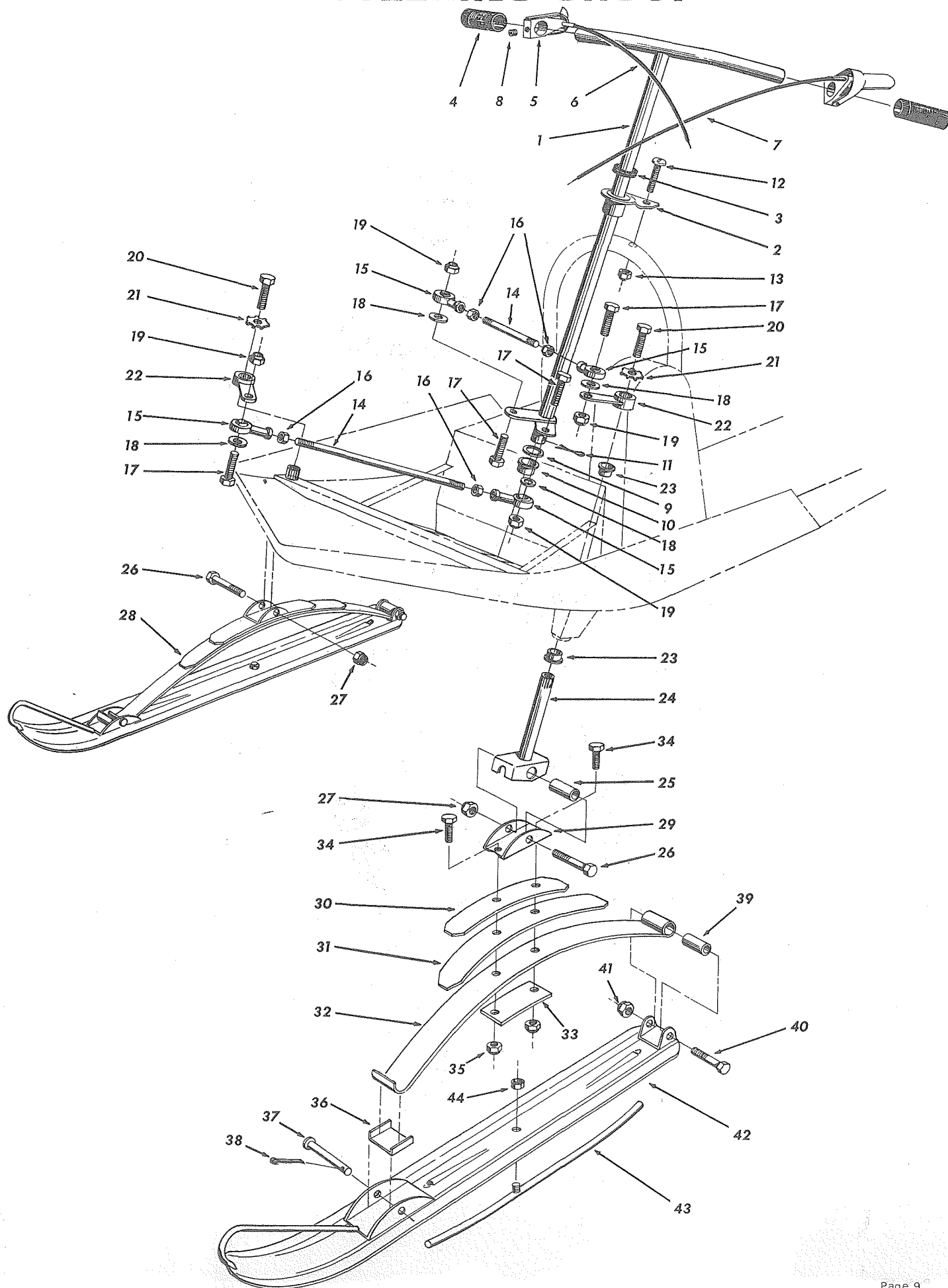
This technical diagram illustrates the exploded view of a snowmobile's engine, chassis, and control components. The parts are identified by the following numbers:

- 1**: Engine housing (main body)
- 2**: Fuel tank
- 3**: Air filter
- 4**: Carburetor
- 5**: Ignition switch
- 6**: Ignition coil
- 7**: Spark plug
- 8**: Spark plug cap
- 9**: Ignition key
- 10**: Ignition lock cylinder
- 11**: Ignition switch housing
- 12**: Ignition switch lever
- 13**: Ignition switch button
- 14**: Ignition switch pin
- 15**: Ignition switch nut
- 16**: Ignition switch washer
- 17**: Ignition switch screw
- 18**: Ignition switch bracket
- 19**: Ignition switch plate
- 20**: Ignition switch cover
- 21**: Ignition switch key
- 22**: Ignition switch lock
- 23**: Ignition switch pin
- 24**: Ignition switch nut
- 25**: Ignition switch washer
- 26**: Ignition switch screw
- 27**: Ignition switch bracket
- 28**: Ignition switch plate
- 29**: Ignition switch cover
- 30**: Ignition switch key
- 31**: Ignition switch lock
- 32**: Ignition switch pin
- 33**: Ignition switch nut
- 34**: Ignition switch washer
- 35**: Ignition switch screw
- 36**: Ignition switch bracket
- 37**: Ignition switch plate
- 38**: Ignition switch cover
- 39**: Ignition switch key
- 40**: Ignition switch lock
- 41**: Ignition switch pin
- 42**: Ignition switch nut
- 43**: Ignition switch washer
- 44**: Ignition switch screw
- 45**: Ignition switch bracket
- 46**: Ignition switch plate
- 47**: Ignition switch cover
- 48**: Ignition switch key
- 49**: Ignition switch lock
- 50**: Ignition switch pin
- 51**: Ignition switch nut
- 52**: Ignition switch washer
- 53**: Ignition switch screw
- 54**: Ignition switch bracket
- 55**: Ignition switch plate
- 56**: Ignition switch cover
- 57**: Ignition switch key
- 58**: Ignition switch lock

DELUXE COLT BODY AND TRIM GROUP

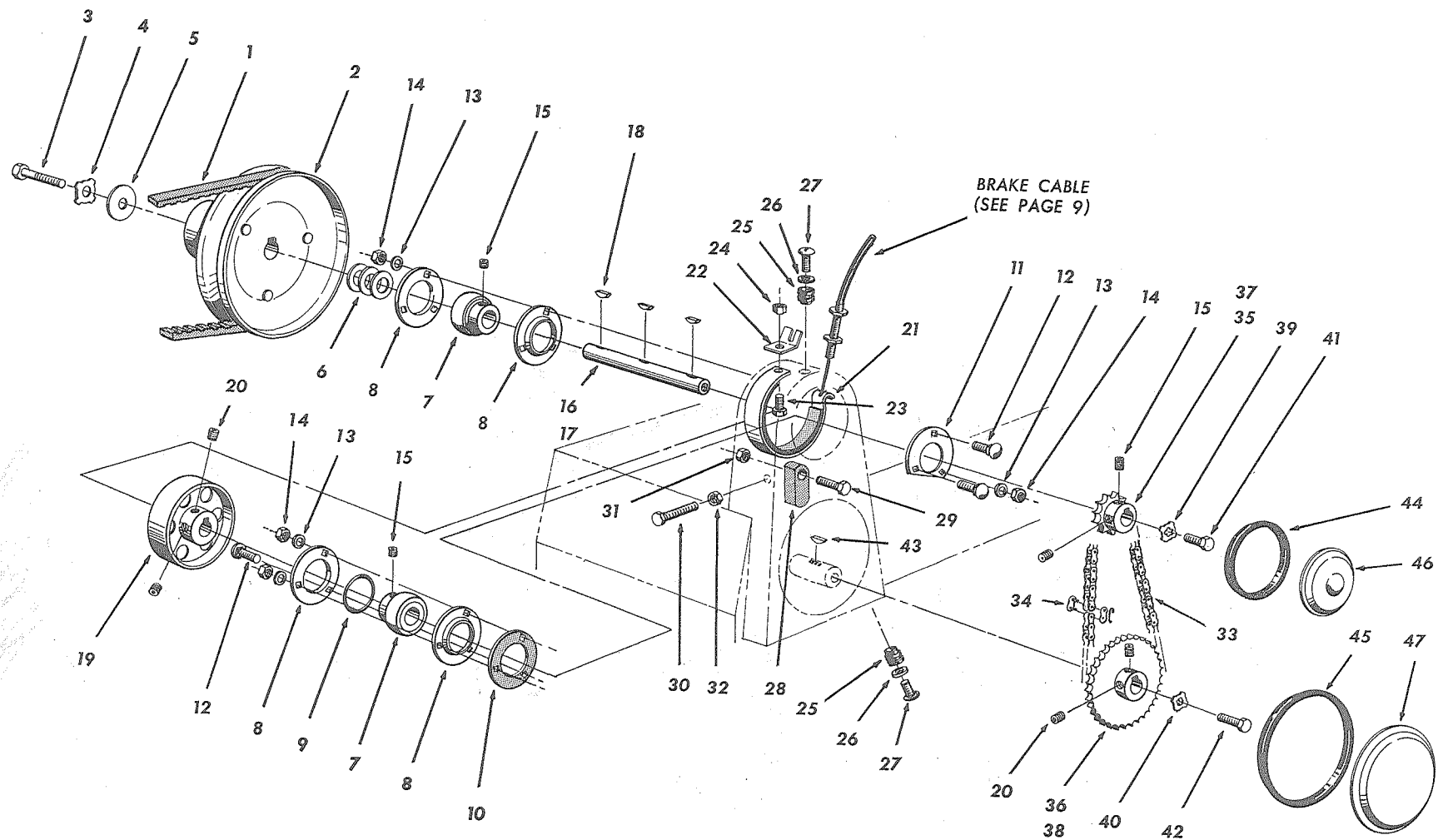
ITEM NO.	PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	OLD	NEW			
	12390	2631002	NOSE ASSEMBLY	1	
1	12171	5440001	FIBERGLASS NOSE		1
2	12132	5430002	GRILL		2
3	12438	7670001	3/16 PUSH ON NUT		8
4	12397	7010002	LATCHES		4
5	11331	7558201	SAE FLAT WASHER		8
6	11654	7621201	1/8 POP RIVIT		8
7	12243	7071002	DECAL-- RIGHT HAND		1
8	12244	7071003	DECAL-- LEFT HAND		1
9	12164	2431001	HEAD LIGHT (COMPLETE WITH FASTENERS)		1
10	12554	4030002	SEALED BEAM ONLY		1
11	12389	2651001	WINDSHIELD ASSEMBLY	1	
12	12168	5850001	WINDSHIELD		1
13	12230	5521001	TRIM		1
14	12500	5510002	ATTACHING BAND		1
15	12434	5221022	WINDSHIELD CLIP-- RIGHT HAND		1
16	12440	5221021	WINDSHIELD CLIP-- LEFT HAND		1
17	12414	7511902	#10-32 X 1 1/2 SLOT PAN HD. MACHINE SCREW		5
18	11803	7541901	#10-32 RUBBER WELL NUT		5
19	12201	5710002	CONSOLE	1	
20	12203	5710004	DOOR	1	
21	12088	7030001	KNOB	1	
22	11331	7558201	#10 SAE WASHER	1	
23	12510	5210009	LATCH KEEPER	1	
24	755-P61	7511901	#10-32 X 1/2 TRUSS HD. MACHINE SCREW	1	
25	12392	7020001	HINGE	1	
26	12396	7010001	LATCH	1	
27	11843	7621302	5/32 POP RIVIT	18	
28	12245	7071005	CONSOLE DECAL (WITH CUT-OUT MUFFLER)	1	
29	12225	7071004	CONSOLE DECAL (WITHOUT CUT-OUT MUFFLER)	1	
30	12068	5410011	GROMMET (WITH CUT-OUT MUFFLER)	1	
31	12194	4110001	IGNITION SWITCH	1	
32	12199	754-2701	IGNITION SWITCH NUT	1	
33	774-P61	7556101	MACHINERY BUSHING 9/16 X 18 GA.	1	
34	12514	1011001	MAIN BODY ASSEMBLY	1	
35	12455	5510003	PARTING LINE EXTRUSION		1
36	12262	5420005	PARTING LINE EXTRUSION SPONGE ROPE		1
37	12011	7621301	5/32 POP RIVIT		4
38	12148	2670001	BUMPER		1
39	12439	5610006	BUMPER ENDS		2
40	12391	7512107	1/4-20 X 1 1/4 PH. OVAL HD. MACHINE SCREW		8
41	11829	7512108	1/4-20 X 3/4 SLOT PAN HD. MACHINE SCREW		1
42	11828	7542103	1/4-20 FLEX LOCK NUT		9
43	12298	7071001	CHAIN CASE DECAL		1
44	11845	5223010	HITCH		1
45	707	7512307	5/16-18 X 3/4 HEX. HD. CAP SCREW		2
46	11820	7542303	5/16-18 FLEX LOCK NUT		2
47	11582	7073001	SERIAL PLATE		1
48	11679	7521301	#2 X 3/16 METALLIC DRIVE SCREW		4
49	12251	2670003	GRASP BAR	1	
50	729	7512402	3/8-16 X 1" HEX. HD. CAP SCREW	2	
51	12399	2681001	BOTTOM CUSHION	1	
52	12400	2682001	BACK CUSHION	1	
53	12391	7512107	1/4-20 X 1 1/4 PH. OVAL HD. MACHINE SCREW	2	
54	12338	2432001	TAIL LIGHT ASSEMBLY	1	
55	12338-A	5430004	RED LENS		1
56	12338-B	4030001	BULB		1
57	11895	7527601	#6 x 1" PH. OVAL HD. WOOD SCREW		2
58	12560	7071006	DISPLACEMENT DECAL--372 cc JLO	1	
58	12561	7071007	DISPLACEMENT DECAL--275 cc SACHS	1	
58	12562	7071008	DISPLACEMENT DECAL--300 cc WANKEL	1	
58	12563	7071009	DISPLACEMENT DECAL--371 cc HIRTH	1	
58	12564	7071010	DISPLACEMENT DECAL--297 cc JLO	1	

STEERING GROUP



STEERING GROUP

ITEM NO.	PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	OLD	NEW			
1	12144	1823002	STEERING POST	1	
2	12144-B	5230004	STEERING BRACKET	1	
3	11809	5410010	GROMMET	1	
4	12260	5430001	HANDLE GRIP	2	
5	12137	2010001	THROTTLE AND BRAKE CONTROL	2	
6	12126	7080001	THROTTLE CABLE	1	
7		2050001	BRAKE CABLE	1	
8	11835	7512308	5/16 - 18 x 5/16 SOC. HD. SET SCREW	2	
9	785	7556401	MACHINERY BUSHING 7/8 x 16 GA.	1	
10	12157	3574201	NYLON BUSHING	2	
11	11650	7661501	COTTER PIN 5/32 x 1 1/4	1	
12	12428	7512101	1/4 - 20 x 1 1/4 PAN HD. MACHINE SCREW	2	
13	11828	7542103	1/4 - 20 LOCK NUT	2	
14	12254	5020003	TIE ROD	2	
15	12115	7060101	ROD END BEARINGS	4	
16	10149	7542401	3/8 - 24 HEX. NUT	4	
17	762-P61	7512404	3/8 - 24 x 1 1/2 HEX. HD. CAP SCREW	4	
18	737	7558501	3/8 SAE WASHER	4	
19	11824	7542403	3/8 - 24 FLEX LOCK NUT	4	
20	10152	7512304	5/16 - 18 x 1" NYLOCK HEX. HD. CAP SCREW	2	
21	11832	7577901	5/16 INT. EXT. WASHER	2	
22	11742	1822001	STEERING ARM	2	
23	11529	3573901	SPINDLE HOUSING BUSHING	4	
24	12258	1821001	SPINDLE	2	
25	11750	5010001	SKI SADDLE BUSHING	2	
26	11825	7512406	3/8 - 16 x 3 HEX. HD. CAP SCREW	2	
27	11819	7542402	3/8 - 16 FLEX LOCK NUT	2	
28	11776	1820101	SKI ASSEMBLY	2	
29	11473	5221001	SKI SADDLE		1
30	11737	7043003	TOP LEAF SPRING		1
31	11736	7043002	CENTER LEAF SPRING		1
32	11735	7043001	MAIN LEAF SPRING		1
33	11380	5210007	SPRING PLATE		1
34	730-P61	7512405	3/8 - 24 x 1 1/4 HEX. HD. CAP SCREW		2
35	11824	7542403	3/8 - 24 FLEX LOCK NUT		2
36	11772	5430003	WEAR PLATE		1
37	11777	7662001	3/8 x 2 3/4 CLEVIS PIN		1
38	10028	7661401	1/8 x 1" COTTER PIN		1
39	11786	5010002	SPRING BUSHING		1
40	11825	7512406	3/8 - 16 x 3 HEX. HD. CAP SCREW		1
41	11819	7542402	3/8 - 16 FLEX LOCK NUT		1
42	11774	1820102	SKI		1
43	11378	1820103	SKAG		1
44	11831	7542302	5/16 - 18 LOCK NUT		1

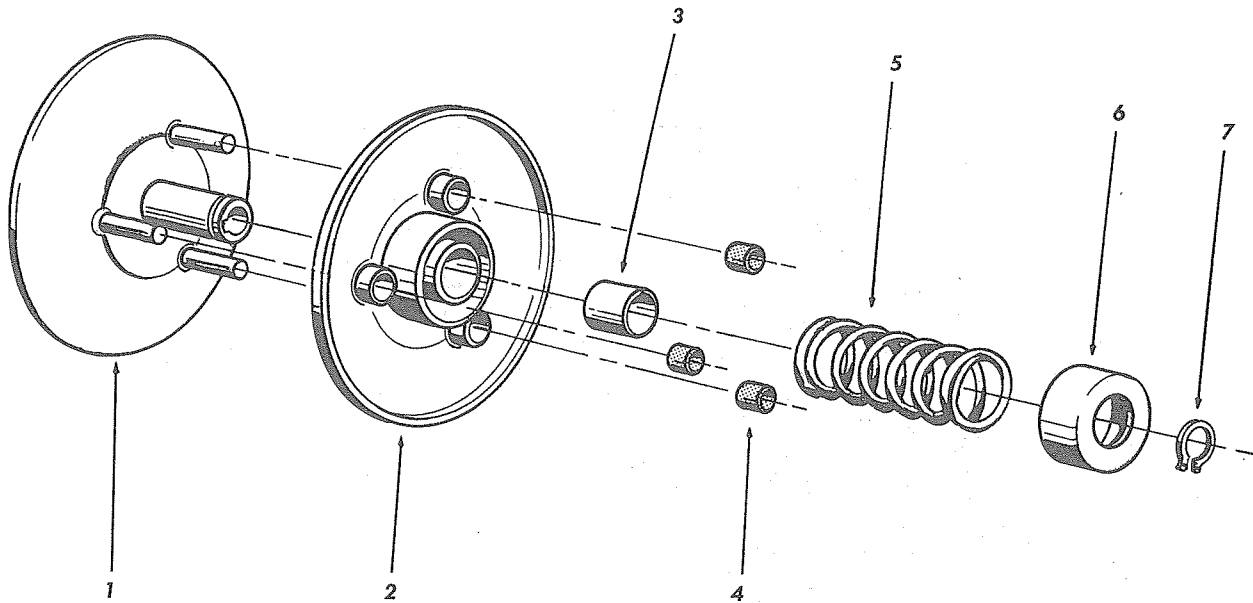


DRIVE AND BRAKE GROUP

DRIVE AND BRAKE GROUP

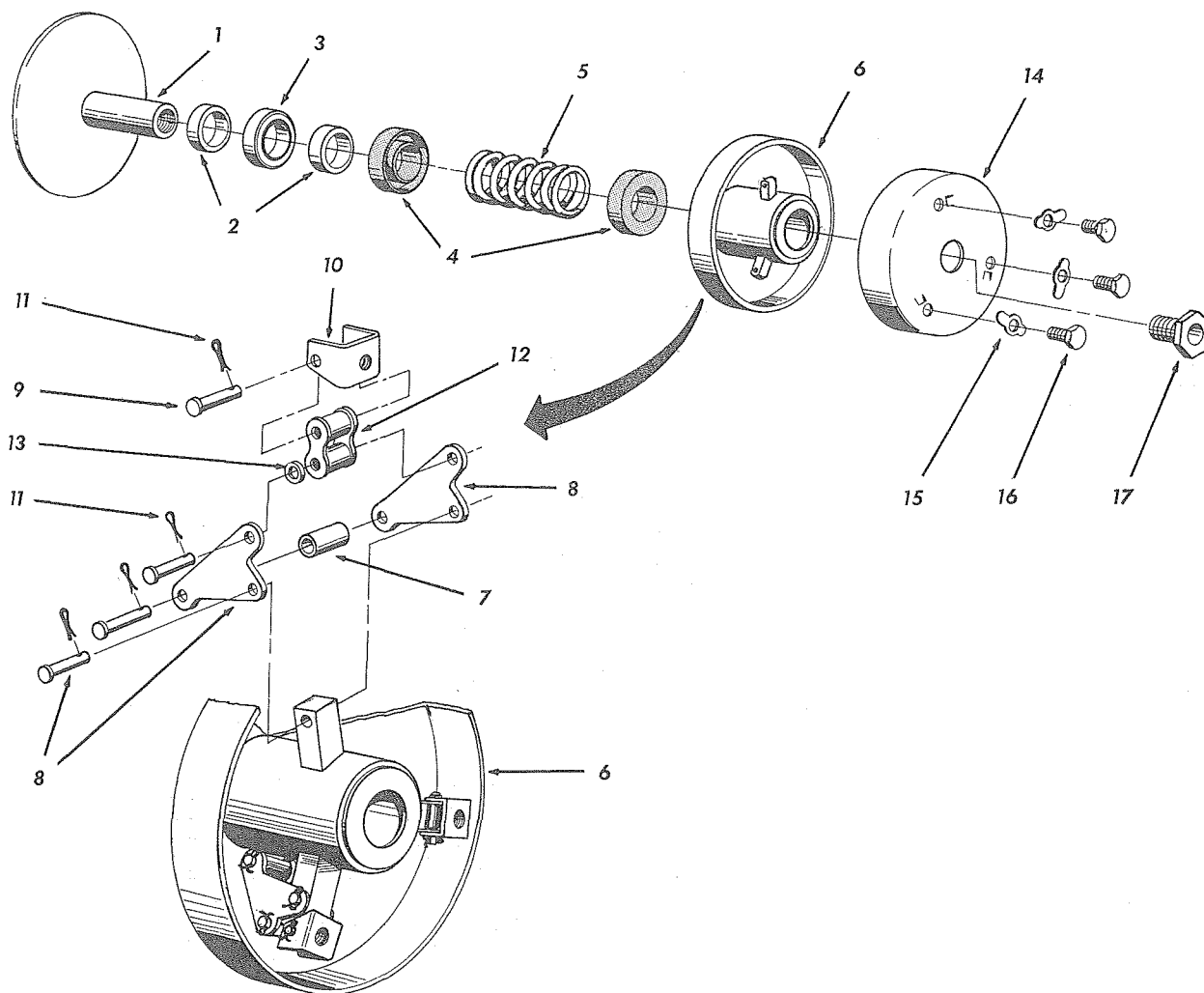
ITEM NO.	PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	OLD	NEW			
1	12284	3211001	DRIVE BELT	1	
2	11181	1322001	DRIVEN CLUTCH	1	
3	11103	7512302	5/16 - 18 x 3 HEX. HD. CAP SCREW	1	
4	11832	7577901	5/16 INT. EXT. WASHER	1	
5	768-P61	7558401	5/16 I.D. x 1-3/8 O.D. FLAT WASHER	1	
6	11651	7556301	MACHINERY BUSHING 3/4 I.D. x 1 1/4 O.D. x 16 GA.	3	
7	559	3513901	BEARING WITH LOCK COLLAR - 3/4 I.D.	2	
8	11407	5221018	FLANGETTE	4	
9	11512	5410008	"O" RING	1	
10	11511	5810001	GASKET	1	
11	11630	5210003	BEARING PLATE	1	
12	770-P61	7512301	5/16 - 18 x 3/4 CARRIAGE BOLT	3	
13	11652	7558402	5/16 SAE WASHER	6	
14	11831	7542302	5/16 - 18 LOCK NUT	6	
15	11836	7512105	1/4 - 20 SOC. HD. SET SCREW	4	
16	11931	5020011	JACKSHAFT (MUSTANG)	1	
17	11661	5020010	JACKSHAFT (DELUXE COLT)	1	
18	11139	7727001	WOODRUFF KEY #9	3	
19	12342	5610004	BRAKE DRUM	1	
20	11835	7512308	5/16 - 18 SOC. HD. SET SCREW	4	
21	12387	1910001	BRAKE BAND WITH LINING	1	
22	12386	5223019	BRAKE BAND BRACKET	1	
23	701-P61	7512102	1/4 - 20 x 1/2 HEX. HD. CAP SCREW	1	
24	10016	7542101	1/4 - 20 FLEX LOCK NUT	1	
25	12098	7542104	1/4 - 20 RUBBER WELL NUT	2	
26	741-P59	7558301	1/4 SAE WASHER	2	
27	11829	7512108	1/4 - 20 x 3/4 PAN HD. MACHINE SCREW	2	
28	11552	5330020	CHAIN TIGHTENER BLOCK	1	
29	789	7512306	5/16 - 18 x 1 1/4 HEX. HD. CAP SCREW	1	
30	11959	7512309	5/16 - 18 x 2 HEX. HD. MACHINE SCREW	1	
31	11820	7542303	5/16 - 18 FLEX LOCK NUT	1	
32	753	7542301	5/16 - 18 HEX. NUT	1	
33	11528	3224001	ROLLER CHAIN WITH CONNECTOR LINK	1	
34	5669	3225004	#40 CONNECTOR LINK ONLY	1	
35	10616	3221001	SPROCKET 11 TOOTH	275cc SACHS, 297cc JLO AND 300cc WANKEL	1
36	11486	3222002	SPROCKET 38 TOOTH		1
37	11022	3221002	SPROCKET 13 TOOTH	371cc HIRTH, 372cc JLO	1
38	11406	3222001	SPROCKET 36 TOOTH		1
39	11834	7577801	1/4 INT. EXT. WASHER	1	
40	11833	7577902	5/16 INT. EXT. WASHER	1	
41	11416	7512104	1/4 - 20 x 1 HEX. HD. CAP SCREW	1	
42	10152	7512304	5/16 - 18 x 1 HEX. HD. CAP SCREW	1	
43	11346	7727101	WOODRUFF KEY #91	1	
44	11488	5410007	UPPER CHAIN CASE GASKET	1	
45	11487	5410006	LOWER CHAIN CASE GASKET	1	
46	11498	1332101	UPPER CHAIN CASE COVER	1	
47	11499	5221004	LOWER CHAIN CASE COVER	1	

DRIVEN CLUTCH ASSEMBLY



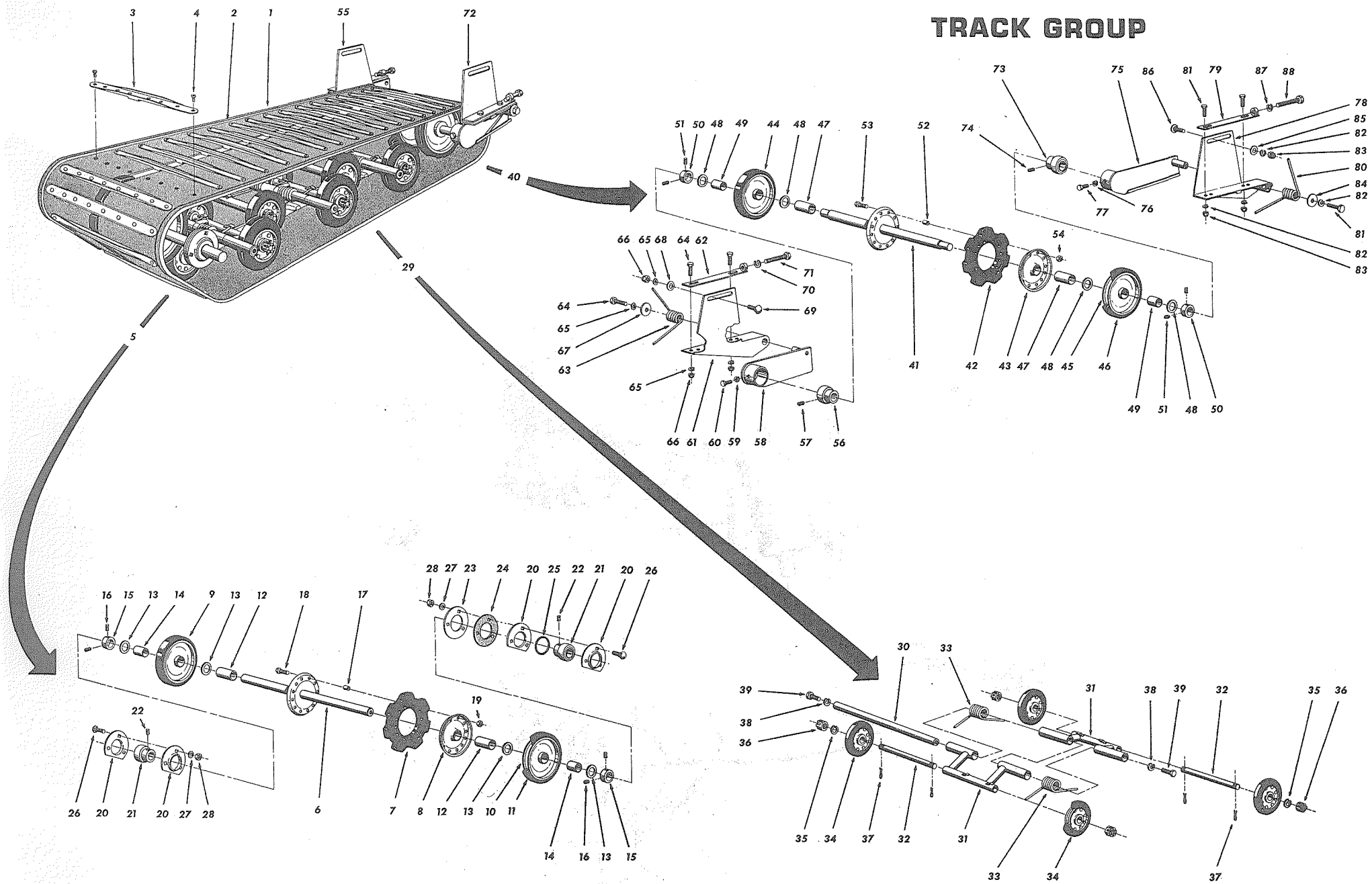
ITEM NO.	PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	OLD	NEW			
	11181	1322001	DRIVEN CLUTCH COMPLETE	1	
1	11181-A	1322005	STATIONARY FACE AND HUB		1
2	11181-B	1322006	MOVEABLE FACE AND HUB		1
3	11432	3564502	BUSHING		1
4	11671	3562601	BUSHING		3
5	12422	7041001	SPRING		1
6	11181-C	5230013	SPRING RETAINER		1
7	11251	7714401	SNAP RING		1

DRIVE CLUTCH ASSEMBLY



ITEM NO.	PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	OLD	NEW			
	11236	1321002	DRIVE CLUTCH COMPLETE - 252, 292 & 297 cc JLO	1	
	11489	1321001	DRIVE CLUTCH COMPLETE - 372 & 594 cc JLO	1	
	12110	1321003	DRIVE CLUTCH COMPLETE - 371 & 600 cc HIRTH	1	
	11852	1321004	DRIVE CLUTCH COMPLETE - 275 cc SACHS	1	
1	11236-B	1321007	STATIONARY FACE & HUB - 252, 292 & 297 cc JLO		1
1	11489-B	1321006	STATIONARY FACE & HUB - 372 & 594 cc JLO		1
1	11210-B	1321008	STATIONARY FACE & HUB - 371 & 600 cc HIRTH		1
1	11852-B	1321009	STATIONARY FACE & HUB - 275 cc SACHS		1
2	11180-J	5010010	SPACER		2
3	11244	3515801	BEARING		1
4	11245	5630001	BUSHING		2
5	11246	7041002	SPRING		1
6	11180-A	1321005	MOVEABLE FACE & ARM ASSEMBLY		1
7	11180-E1	5020013	WEIGHTS		3
8	11180-F	3225002	PIVOT LINKAGE		3
9	11180-H	3225003	PIN		3
10	11180-L	5221032	ATTACHING CLIP		3
11	10855	7661001	COTTER PIN		12
12	10487	3225001	#60 ROLLER LINK		3
13	741-P59	7558301	1/4 SAE FLAT WASHER		3
14	11180-C	5230014	DRIVE PLATE AND COVER		1
15	11180-K	5210029	BOLT LOCK		3
16	11277	7512106	1/4-28 X 3/8 HEX. HD. CAP SCREW		3
17	11180-D	5020014	RETAINING BOLT - DRIVE CLUTCH 11489		1
17	11236-D	5020015	RETAINING BOLT - DRIVE CLUTCH 11236 & 11852		1
17	12110-D	5020016	RETAINING BOLT - DRIVE CLUTCH 12110		1

TRACK GROUP



TRACK GROUP

ITEM NO.	OLD PART NUMBER		NEW PART NUMBER		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	MUSTANG	DELUXE COLT	MUSTANG	DELUXE COLT			
1	11415	12130	1510501	1510101	TRACK ASSEMBLY	1	1
2	11303	12128	5410003	5410001	TRACK BELT		2
3	11369	11560	1513001	5240007	CLEAT		37
4	11423	11423	7621401	7621401	POP RIVIT 3/16 DIA.		296
5	12090	12091	1590501	1590101	DRIVE SHAFT ASSEMBLY	1	
6	11343	11477	1590502	1590102	DRIVE SHAFT		1
7	11089	11089	5410005	5410005	RUBBER SPROCKET		1
8	11404	11404	5221002	5221002	SPROCKET FLANGE		1
9	11291	11291	1593002	1593002	IDLER PULLEY ASSEMBLY		2
10	11291-A	11291-A	1594002	1594002	IDLER PULLEY FLANGE		2
11	10561	10561	5410004	5410004	FLAT RUBBER TIRE		2
12	11373	11674	5330010	5330009	SHAFT SPACER		2
13	767-P61	767-P61	7556501	7556501	MACHINERY BUSHING 1" I.D. X 1 1/2 O.D. X 18 GA.		4
14	11508	11508	3564501	3564501	BUSHING		2
15	11370	11370	5010008	5010008	SET COLLAR		2
16	11835	11835	7512308	7512308	5/16-18 X 5/16 SOC. HD. SET SCREW		4
17	11414	11414	5010006	5010006	SPROCKET SPACER		12
18	11290	11290	7512103	7512103	1/4-20 X 1" HEX. HD. CAP SCREW		12
19	11828	11828	7542103	7542103	1/4-20 FLEX LOCK NUT		12
20	11405	11405	5221019	5221019	FLANGETTES		4
21	10392	10392	3514501	3514501	BEARING WITH LOCK COLLAR 1" ID		2
22	11836	11736	7512105	7512105	1/4-20 X 1/4 SOC. HD. SET SCREW		2
23	11631	11631	5210004	5210004	BEARING PLATE		1
24	11507	11507	5810002	5810002	GASKET		1
25	11509	11509	5410009	5410009	"O" RING		1
26	770-P61	770-P61	7512301	7512301	5/16-18 X 3/4 CARRIAGE BOLT		6
27	11652	11652	7558402	7558402	5/16 SAE WASHER		6
28	11831	11831	7542302	7542302	5/16-18 LOCK NUT		6
29	11903	12109	1540501	1540101	BOGIE ASSEMBLY	3	
30	11299	11634	5020008	5020001	CENTER SHAFT		1
31	11389	11561	1540601	1540201	BOGIE TUBE		2
32	10966	11767	5020009	5020002	BOGIE WHEEL SHAFT		2
33	12155	12155	7040101	7040101	BOGIE SPRING		2
34	11804	11804	1543001	1543001	BOGIE WHEEL		4
35	763	763	7553401	7553401	5/8 LOCK WASHER		2
36	10897	10897	7542801	7542801	5/8-11 CASTLE NUT		4
37	10028	10028	7661401	7661401	1/8 X 1" COTTER PIN		4
38	743	743	7553001	7553001	3/8 LOCK WASHER		2
39	10245	10245	7512401	7512401	3/8-16 X 1" NYLOCK HEX. HD. CAP SCREW		2
40	12496	12402	1591501	1591001	IDLER SHAFT ASSEMBLY	1	
41	11478	11479	1591502	1591002	IDLER SHAFT		1
42	11089	11089	5410005	5410005	RUBBER SPROCKET		1
43	11404	11404	5221002	5221002	SPROCKET FLANGE		1
44	11291	11291	1593002	1593002	IDLER PULLEY ASSEMBLY		2
45	11291-A	11291-A	1594002	1594002	IDLER PULLEY FLANGE		2
46	10561	10561	5410004	5410004	FLAT RUBBER TIRE		2
47	11373	11674	5330010	5330009	SHAFT SPACER		2
48	767-P61	767-P61	7556501	7556501	MACHINERY BUSHING 1" I.D. X 1 1/2 O.D. X 18 GA.		4
49	11508	11508	3564501	3564501	BUSHING		2
50	11370	11370	5010008	5010008	SET COLLAR		2
51	11835	11835	7512308	7512308	5/16-18 X 5/16 SOC. HD. SET SCREW		4
52	11414	11414	5010006	5010006	SPROCKET SPACER		12
53	11290	11290	7512103	7512103	1/4-20 X 1" HEX. HD. CAP SCREW		12
54	11828	11828	7542103	7542103	1/4-20 FLEX LOCK NUT		12
55	12409	12409	1542502	1542502	RIGHT HAND TAKE UP ASSEMBLY	1	
56	559	559	3513901	3513901	BEARING WITH LOCK COLLAR		1
57	11836	11836	7512105	7512105	1/4-20 X 1/4 SOC. HD. SET SCREW		1
58	11765	11765	1542506	1542506	IDLER ARM		1
59	741	741	7552801	7552801	1/4 LOCK WASHER		1
60	11277	11277	7512106	7512106	1/4-28 X 3/8 HEX. HD. CAP SCREW		1
61	12406	12406	1542504	1542504	HANGER ARM		1
62	11749	11749	1542507	1542507	ADJUSTMENT PLATE		1
63	12154	12154	7040103	7040103	SPRING		1
64	10152	10152	7512304	7512304	5/16-18 X 1" NYLOCK HEX. HD. CAP SCREW		3
65	742	742	7552901	7552901	5/16 LOCK WASHER		4
66	11820	11820	7542303	7542303	5/16-18 LOCK NUT		3
67	11796	11796	7555701	7555701	5/16 I.D. X 1 1/4 O.D. X 1/8 WASHER		1
68	11652	11652	7558402	7558402	5/16 SAE WASHER		1
69	770-P61	770-P61	7512301	7512301	5/16-18 X 3/4 CARRIAGE BOLT		1
70	743	743	7553001	7553001	3/8 LOCK WASHER		1
71	732	732	7512403	7512403	3/8-16 X 2 1/2 HEX. HD. MACHINE SCREW		1
72	12410	12410	1542501	1542501	LEFT HAND TAKE UP ASSEMBLY	1	
73	559	559	3513901	3513901	BEARING WITH LOCK COLLAR		1
74	11836	11836	7512105	7512105	1/4-20 X 1/4 SOC. HD. SET SCREW		1
75	11764	11764	1542505	1542505	IDLER ARM		1
76	741	741	7552801	7552801	1/4 LOCK WASHER		1
77	11277	11277	7512106	7512106	1/4-28 X 3/8 HEX. HD. CAP SCREW		1
78	12403	12403	1542503	1542503	HANGER ARM		1
79	11749	11749	1542507	1542507	ADJUSTMENT PLATE		1
80	12153	12153	7040102	7040102	SPRING		1
81	10152	10152	7512304	7512304	5/16-18 X 1" NYLOCK HEX. HD. CAP SCREW		3
82	742	742	7552901	7552901	5/16 LOCK WASHER		4
83	11820	11820	7542303	7542303	5/16-18 LOCK NUT		3
84	11796	11796	7555701	7555701	5/16 I.D. X 1 1/4 O.D. X 1/8 WASHER		1
85	11652	11652	7558402	7558402	5/16 SAE WASHER		1
86	770-P61	770-P61	7512301	7512301	5/16-18 X 3/4 CARRIAGE BOLT		1
87	743	743	7553001	7553001	3/8 LOCK WASHER		1
88	732	732	7512403	7512403	3/8-16 X 2 1/2 HEX. HD. MACHINE SCREW		1

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