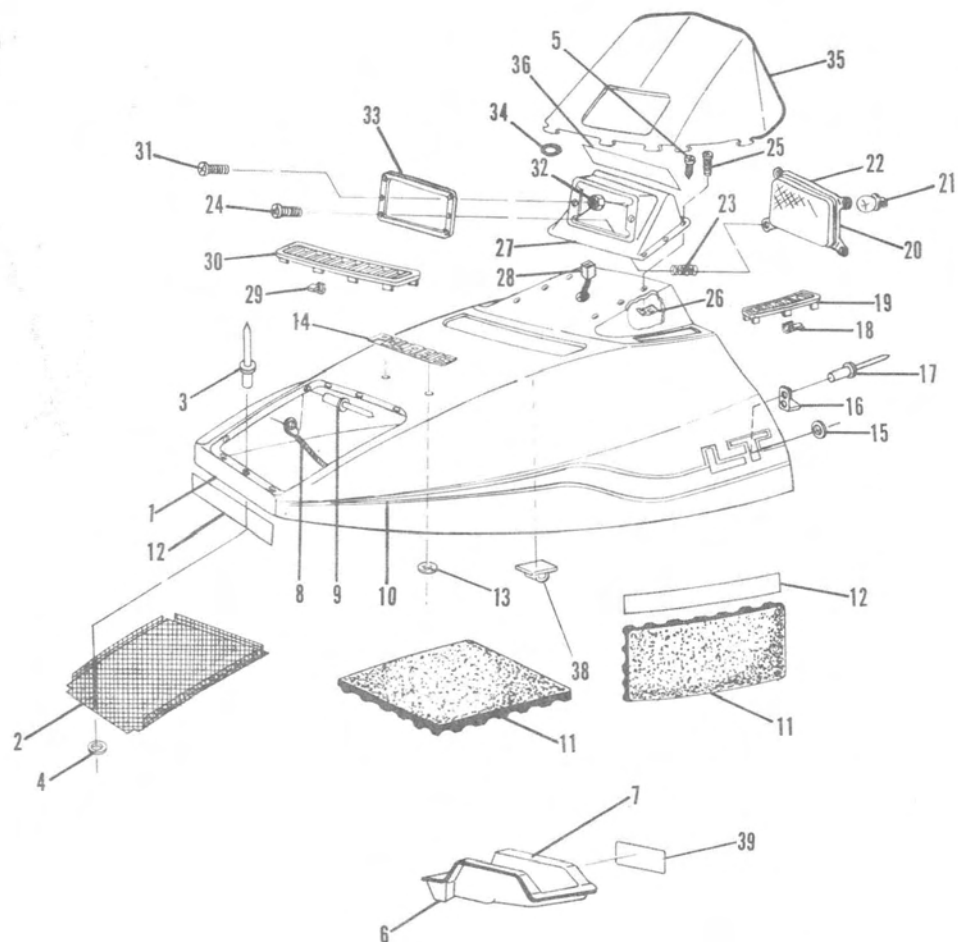


**POLARIS**

1985
LONG TRACK
PARTS MANUAL

TABLE OF CONTENTS

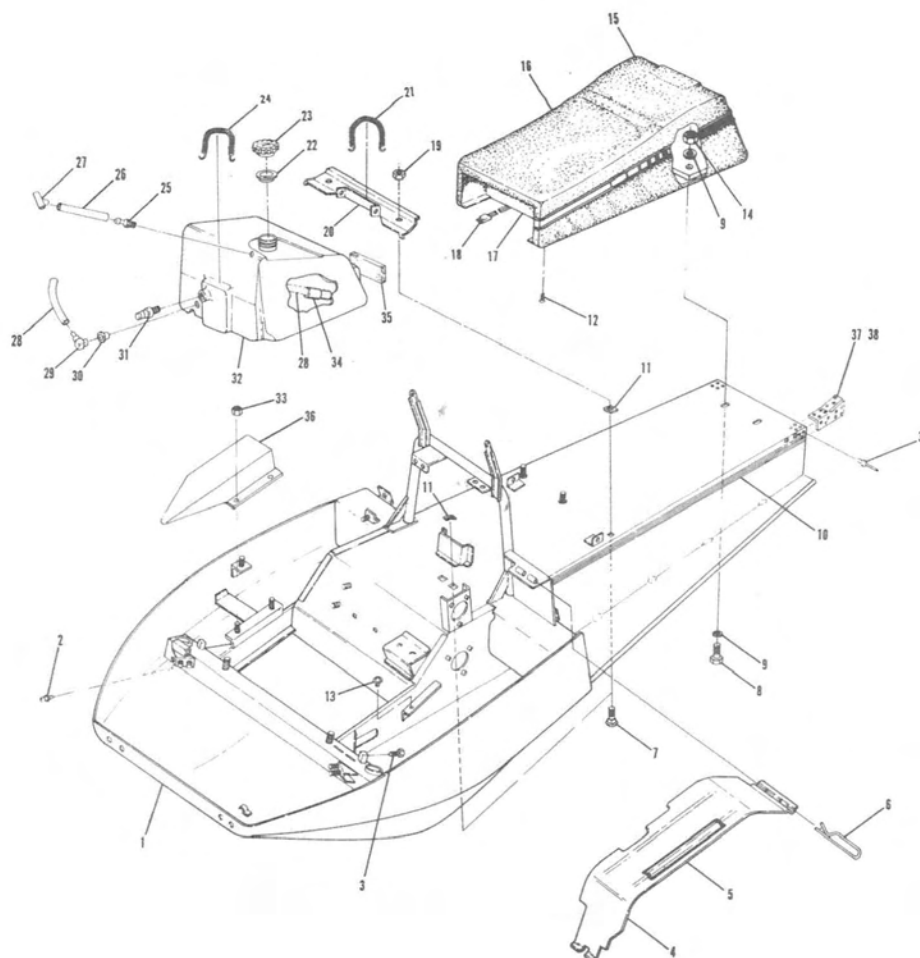
Hood	1
Chassis and Seat	2
Rack and Tunnel Extension	3
Bumper and Hinge	4
Console and Electrical	5
Steering	6
Ski	7
Drive Clutch	8
Driven Clutch	9
Track and Drive Shaft	10
Brake and Chaincase	11-12
Suspension	13-14
Engine Mounting	15
Crankcase	16
Cylinder	17
Piston and Crankshaft	18
Magneto	19
Recoil Starter and Blower Housing	20
Carburetor	21
Fuel Pump	22
Accessories	23-25



Hood

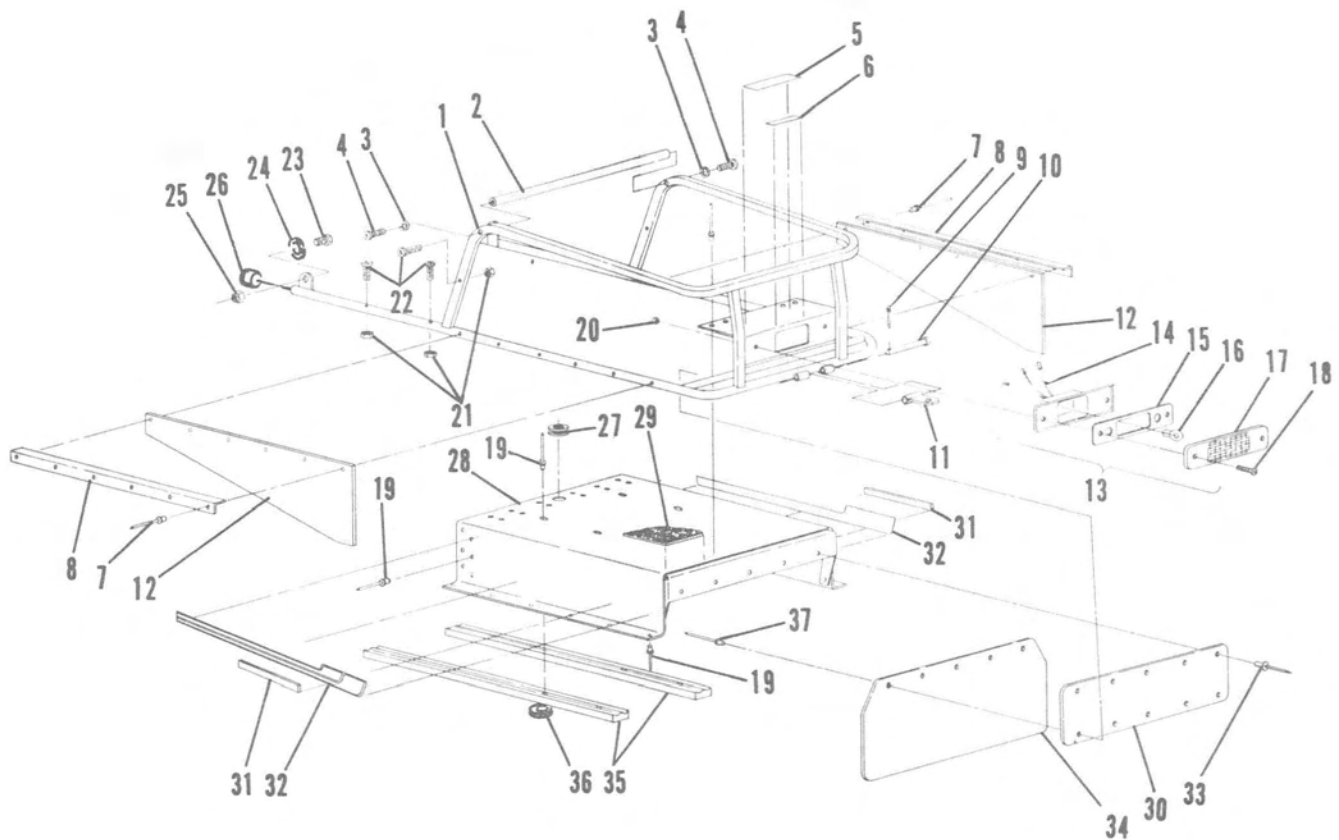
Ref. No.	Part No.	Qty.	Description
1	5430714	1	Hood - Black
2	5220527	1	Screen - Snowshield
3	7621223	9	Rivet
4	7555722	10	Rivet Burr
5	7511840	2	Screw
6	5710025	1	Air Channel
7		AR	Adhesive - A.B.S. Pipe Cement
8	7080241	1	Hood Retainer
9	7621220	1	Rivet
10	7072106	1	Decal - Hood L.H.
	7072107	1	Decal - Hood R.H.
11	5810221	AR	Hood Foam (Bulk)
12	5810108	AR	Foil Tape (Bulk)
13	7670009	2	Push-On Nut
14	5430724	1	Emblem - Silver
15	7555727	4	Rivet Burr
16	5430733	2	Hood Latch Cup
17	7621322	4	Rivet
18	7670042	12	Clip - U Type

Ref. No.	Part No.	Qty.	Description
19	5430607	2	Louver - Side
20	2431004	1	Headlight Asm. (Incl. 21-24)
21	4030028	1	Headlight Bulb
22	4032001	1	Headlight Housing
23	4032002	4	Spring
24	4032003	4	Screw
25	7511851	5	Screw
26	7670026	5	Nut
27	5430715	1	Headlight Pod
28	2460233	1	Harness Extension
29	7670046	8	Clip - U Type
30	5430606	1	Louver - Top
31	7511985	2	Screw
32	7670047	2	Nut
33	5210940	1	Headlight Ring
34	5410387	7	'O' Ring
35	5430692	1	Windshield
36	7072115	1	Decal - Warning
37	2200226	1	Kit - Hood Decals (Incl. 10 & 36)
38	4020136	2	Retainer - Harness
39	7072156	1	Decal - Specification



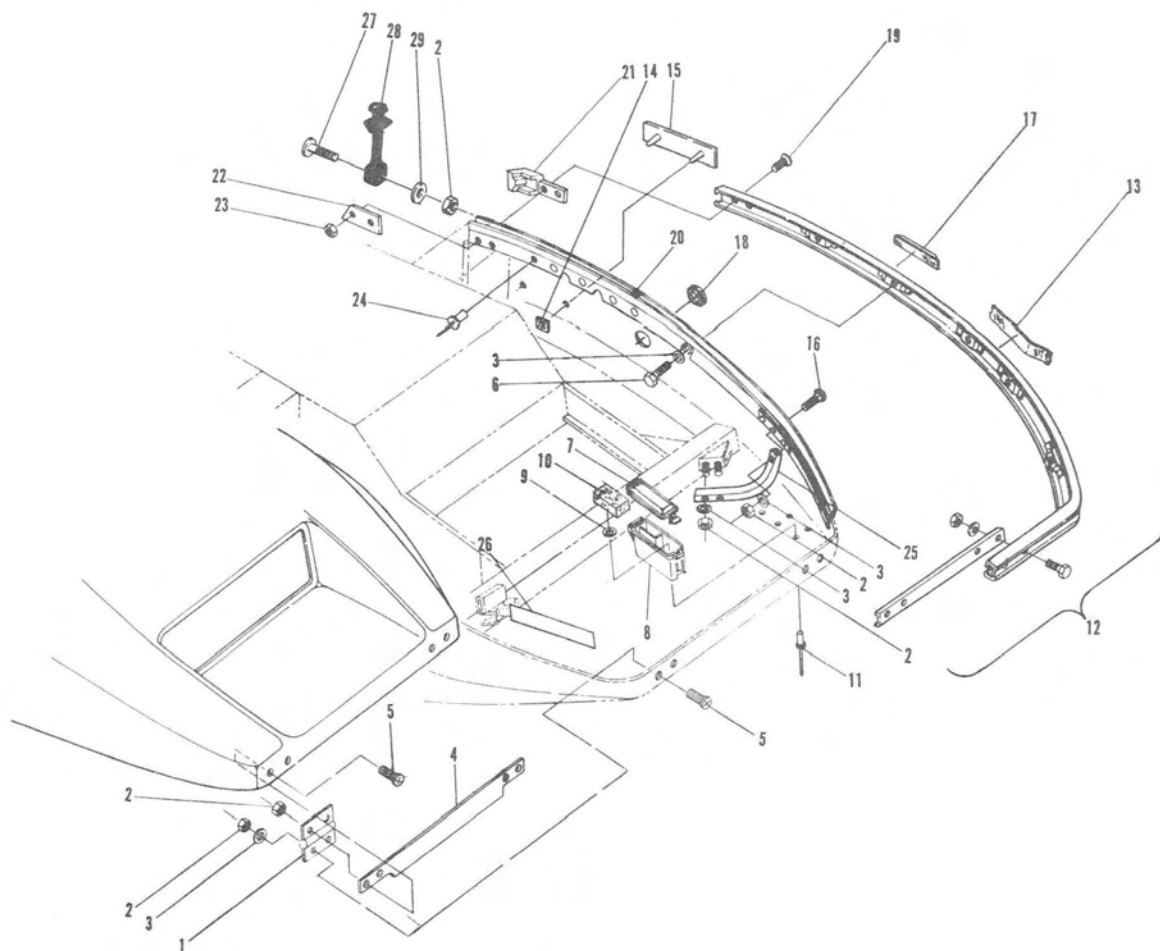
Chassis and Seat

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	1011487	1	Chassis	21	7042020	1	Spring
2	7080220	2	Fitting - Lubrication	22	5810144	1	Gasket
3	7512497	2	Bolt	23	5430725	1	Gas Cap
4	1011442	1	Clutch Guard	24	7042021	1	Spring
5	7072086	1	Decal - Engine & Clutch	25	5430669	1	Vent
6	7080216	1	Pin	26	5420153	AR	Hose
7	7512193	3	Carriage Bolt	27	7052035	1	Tee
8	7512103	2	Bolt	28	2870563	AR	Gas Hose
9	7558302	4	Washer	29	7052036	1	Fitting (Incl. 30)
10	7072114	2	Decal - Tunnel	30	7052028	1	Grommet
11	7670021	3	Push On Nut	31	7052023	1	Fitting
12	7522008	2	Screw	32	2511145	1	Gas Tank
13	4020127	1	Button Clip	33	7542122	3	Nut
14	7542122	2	Nut	34	7052037	1	Fuel Pick-Up
15	2681222	1	Seat Asm.	35	5810271	1	Pad
16	2681223	1	Seat Cover	36	5220401	1	Shield
17	5430618	1	Insert	37	5220529	1	Extension Reinforcement L.H.
18	2460237	1	Taillight Harness	38	5220530	1	Extension Reinforcement R.H.
19	7542122	3	Nut	39	7621470	20	Rivet
20	5220271	1	Bracket				



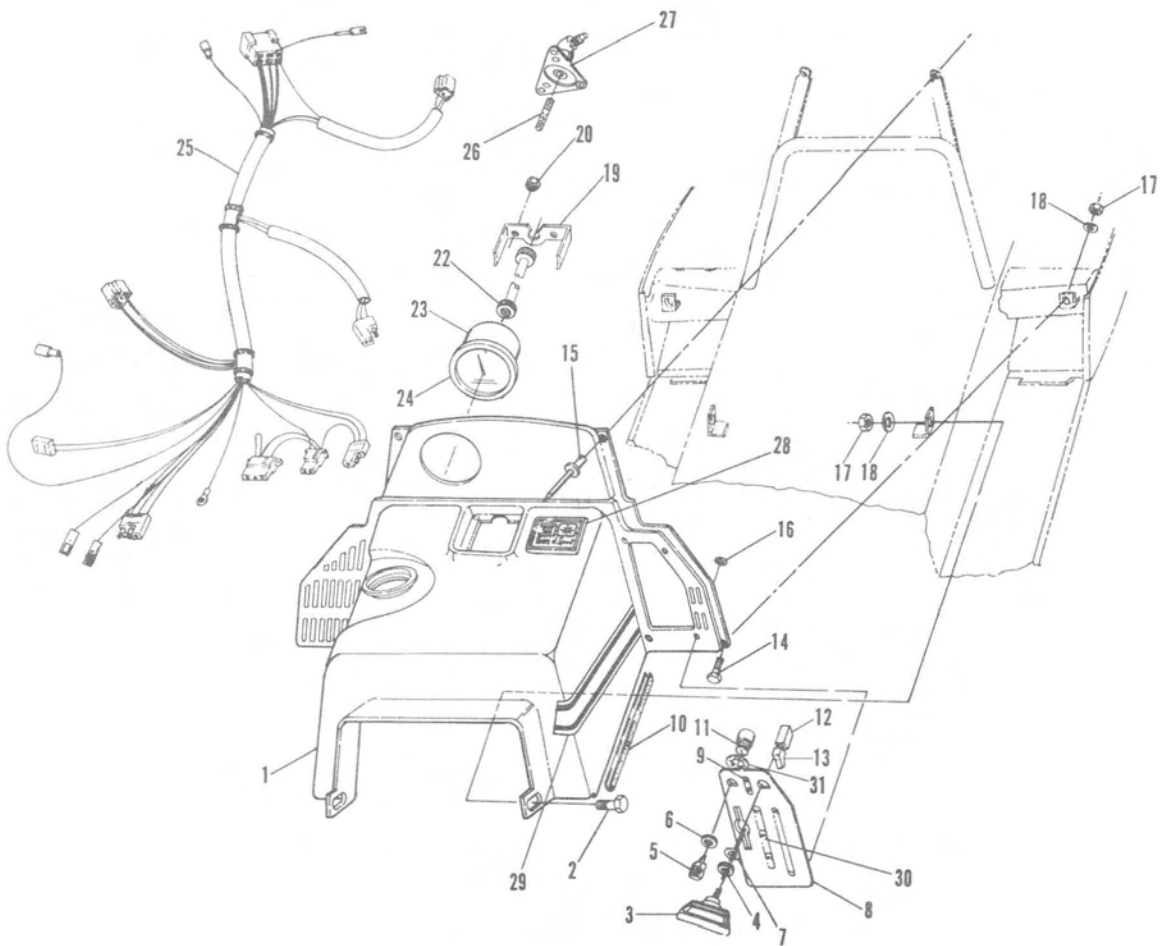
Rack and Tunnel Extension

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	1011524	1	Rack	20	7541925	2	Nut
2	5020455	1	Brace	21	7542122	6	Nut
3	7575001	2	Lock Washer	22	7512222	6	Screw
4	7515479	2	Bolt	23	7515481	2	Bolt
5	7072117	1	Decal - Rack	24	5210697	2	Washer
6	7072090	1	Decal - Track	25	7542411	2	Nut
7	7621462	17	Rivet	26	5430713	2	Plug
8	5220497	2	Bracket	27	5410437	1	Grommet
9	7661401	1	Cotter Pin	28	1011525	1	Tunnel Extension Asm.
10	7662209	1	Clevis Pin	29	5810173	1	Bed Protector
11	1011518	1	Hitch	30	5810274	1	Upper Snow Flap
12	5810222	2	Side Flap	31	2670070	2	Red Reflector
13	4030037	1	Taillight Asm. (Incl. 14-17)	32	7072112	1	Decal - Extension L.H.
14	4032016	1	Pig Tail		7072113	1	Decal - Extension R.H.
15	4032015	1	Gasket	33	7621457	5	Rivet
16	4030038	1	Bulb	34	5410394	1	Snow Flap - Silver
17	4032014	1	Lens	35	5430786	2	Wear Strip
18	7511985	2	Screw	36	7558212	32	Rivet Burr
19	7621432	48	Rivet	37	7621464	5	Rivet



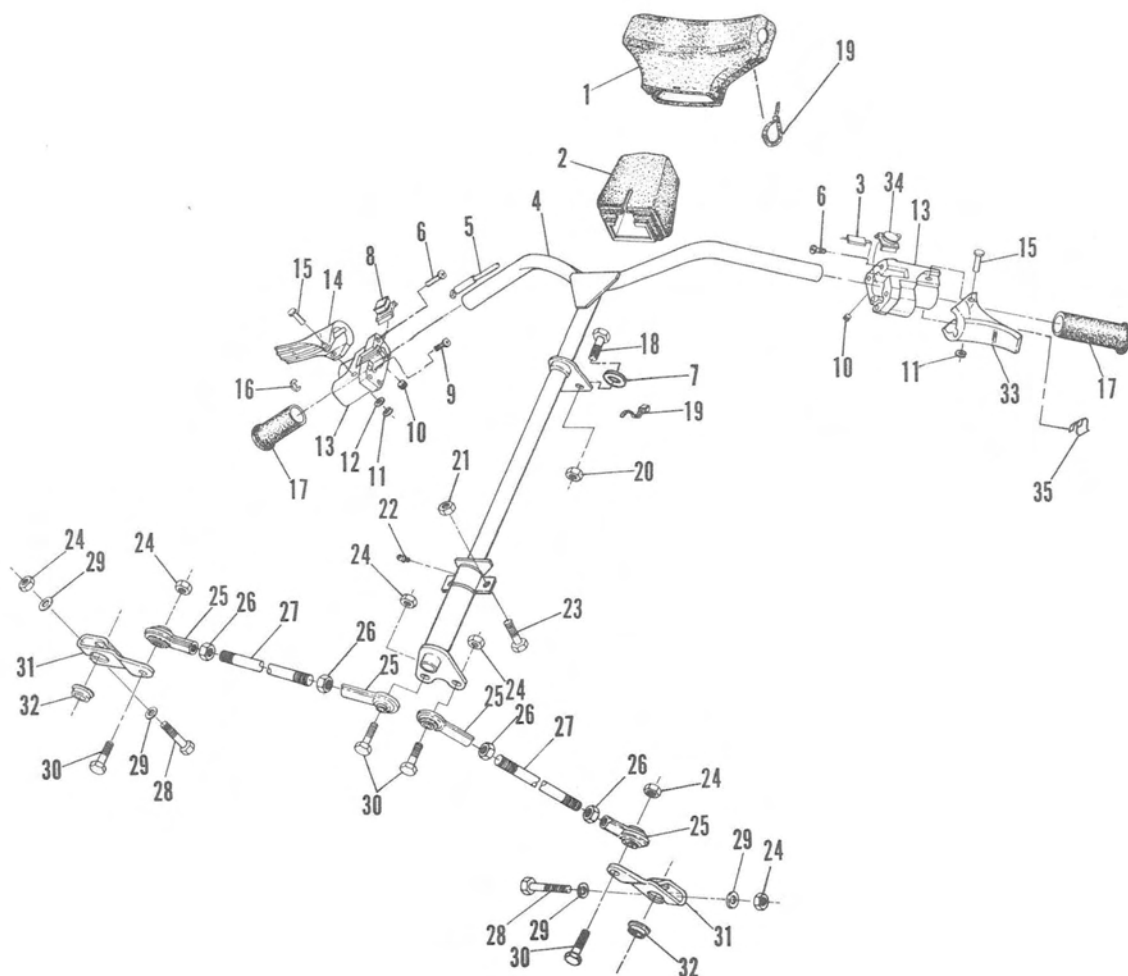
Bumper and Hinge

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	5210925	2	Hinge	16	7512275	2	Carriage Bolt
2	7542122	16	Nut	17	2670071	2	Reflector - Amber
3	7558301	20	Washer	18	5430620	1	Plug
4	5220307	1	Hinge Reinforcement	19	7511987	4	Screw
5	7512261	8	Screw	20	5521136	1	Cradle - Hood L.H. (Shown)
6	7512232	10	Screw		5521137	1	Cradle - Hood R.H. (Not Shown)
7	5430719	1	Tool Box Cover	21	5430650	2	End Cap
8	5430716	1	Tool Box	22	5210929	1	Bumper Reinforcement
9	7555727	5	Rivet Burr	23	7541925	4	Nut
10	5810266	1	Foam	24	7621431	4	Rivet
11	7621322	5	Rivet	25	5224225	2	Pan Support
12	2670082	1	Bumper Kit - Black	26	5810164	2	Foil Tape
13	7072084	2	Decal - Front Section	27	7512279	2	Screw
	7072085	2	Decal - Rear Section	28	5410370	2	Hood Latch Strap
14	7670009	4	Push-On Nut	29	7558221	2	Washer
15	5430724	2	Emblem - Polaris Silver				



Console and Electrical

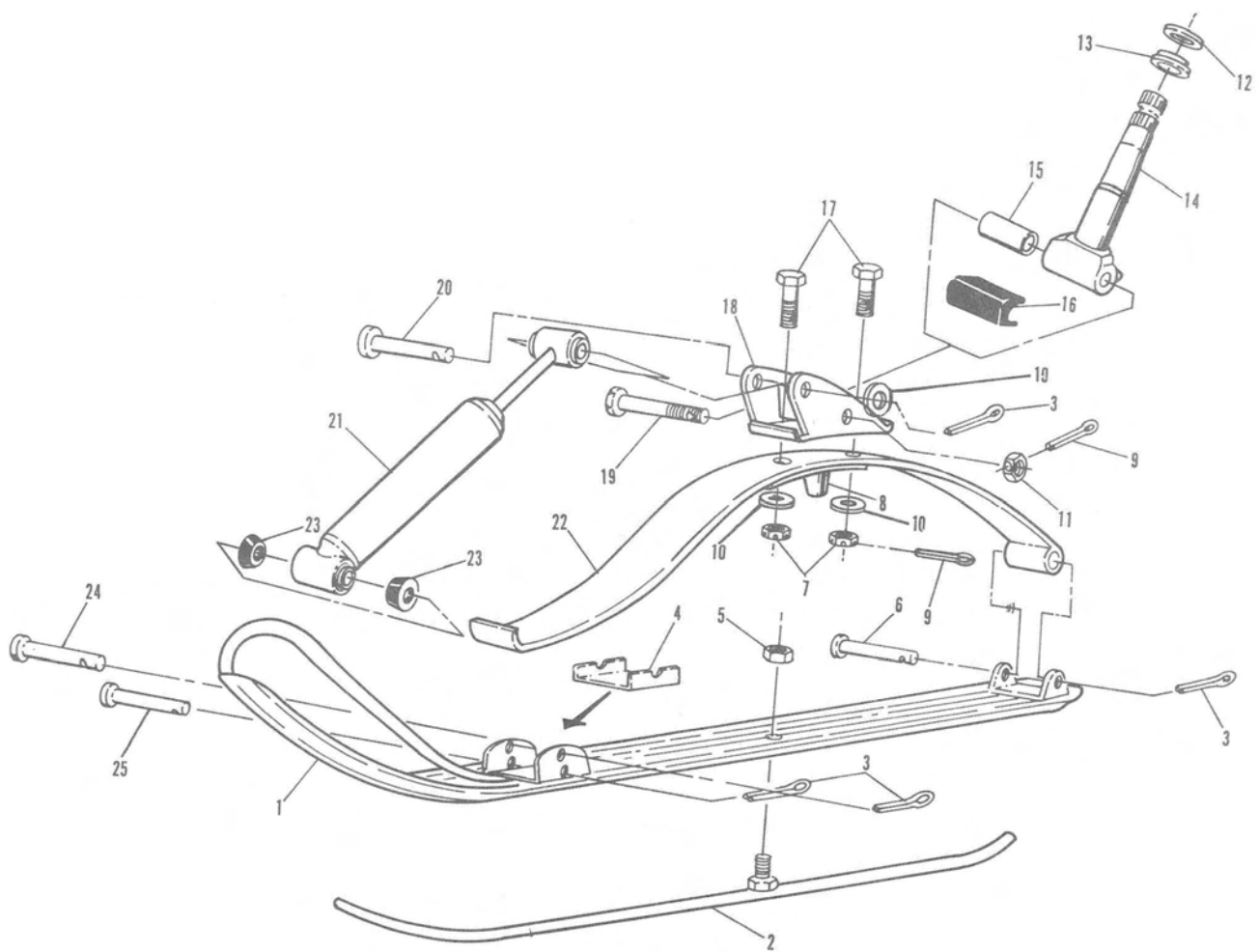
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	5430679	1	Console	16	7670009	4	Push-On Nut
2	7511989	2	Screw	17	7541925	4	Nut
3	5430520	1	Recoil Handle	18	7558203	4	Washer
4	7080229	1	Nut	19	3280062	1	Bracket
5	5410378	2	Key	20	3280063	2	Nut w/Washer
6	7542807	1	Nut	21	7080138	AR	Panduit Strap
7	7571610	1	Washer	22	3280052	1	Speedometer Cable
8	5430605	1	Insert - Recoil	23	3280069	1	Speedometer Head
9	7072111	1	Decal - Ignition Switch	24	2200220	1	Bezel & Glass (Replacement)
10	5220337	2	Reinforcement - Console	25	2460234	1	Harness
11	4110038	1	Ignition Switch	26	3280017	1	Key - Speedometer
12	7080206	1	Choke Cable	27	3280077	1	Angle Drive - Speedometer
13	2200188	1	Lever Kit	28	5430741	1	Emblem - 30 Year - Silver
14	7511990	2	Screw	29	7072071	2	Decal - Tank Cover
15	7621462	2	Rivet	30	7071847	1	Decal - Sight Gauge
				31	7670048	1	Push Nut - Ignition



Steering

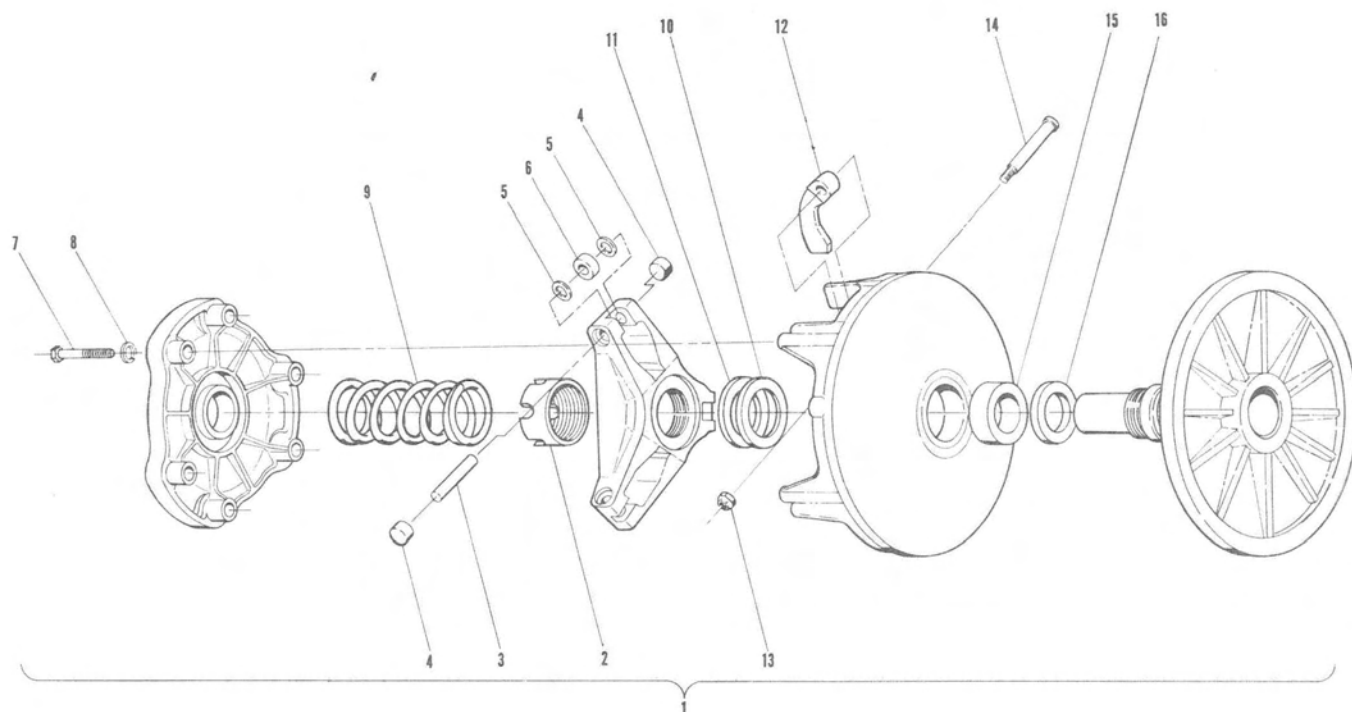
Ref. No.	Part No.	Qty.	Description
1	5430622	1	Handlebar Pad
2	5410337	1	Boot
3	4110052	1	Brakelight Switch
4	1823126	1	Post
5	7080260	1	Throttle Control
6	7511848	4	Screw
7	7558302	2	Washer
8	4110056	1	Kill Switch
9	7511849	1	Screw
10	7512465	2	Set Screw
11	7710401	2	Retaining Ring
12	7555730	1	Washer
13	5430603	2	Block
14	5430601	1	Throttle Lever
15	7661624	2	Pin
16	7710503	1	Retaining Ring
17	5410272	2	Grip

Ref. No.	Part No.	Qty.	Description
18	7512126	2	Bolt
19	7080138	AR	Panduit Strap
20	7542122	2	Nut
21	7542324	2	Nut
22	7080220	1	Grease Fitting
23	7512394	2	Bolt
24	7542403	6	Nut
25	7060112	4	Tie Rod End
26	7542401	4	Nut
27	5020401	2	Tie Rod
28	7515433	2	Bolt
29	7555720	4	Washer
30	7512404	4	Bolt
31	5220206	2	Steering Arm
32	3573909	2	Bushing
33	5430602	1	Brake Lever
34	4110051	1	Dimmer Switch
35	7670044	1	Clip - Brake



Ski

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	1820246	2	Ski	14	6230054	2	Spindle
2	1820132	2	Skag	15	5010059	2	Bushing
3	7661407	8	Cotter Pin	16	5410307	2	Ski Stop
4	5430003	2	Wear Plate	17	7515454	4	Bolt
5	7542324	2	Nut	18	1820229	2	Saddle
6	7662018	2	Clevis Pin	19	7515452	2	Bolt
7	7542438	4	Nut	20	7662104	2	Clevis Pin
8	1820226	2	Spring Stop	21	7041134	2	Shock
9	7661205	6	Cotter Pin	22	7043038	2	Spring
10	7558403	6	Washer	23	5430264	4	Bushing
11	7542438	2	Nut	24	7662102	2	Clevis Pin
12	7556509	2	Bushing	25	7662001	2	Clevis Pin
13	3574208	2	Bushing				



Drive Clutch

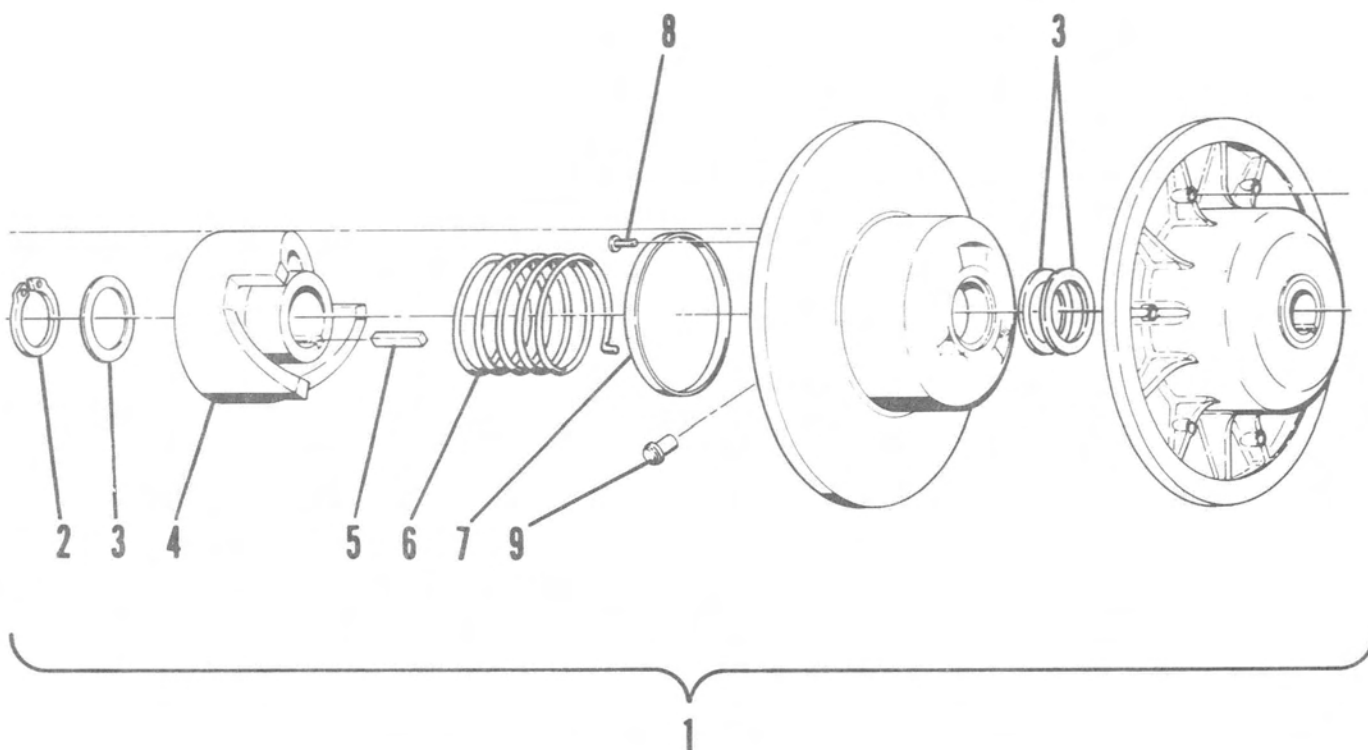
PRODUCTION

Ref. No.	Part No.	Qty.	Description
1	N/A		
2	N/A		
3	5020422	3	Pin
4	5430728	6	Button
5	5430702	6	Washer - Fiber
6	1321457	3	Roller
7	7552801	6	Washer
8	7512265	6	Bolt
9	7041102	1	Spring (Yellow)
10	5210753	1	Washer
11	5210754	1	Washer
12	5630229	3	Weight (O4)
13	7541906	3	Nut
14	7512266	3	Shoulder Screw
15	3576502	1	Sleeve - Bearing
16	5010188	1	Insert - Moveable

REPLACEMENT

Ref. No.	Part No.	Qty.	Description
1	1321463	1	Clutch Basic - 17 (Incl. 2-8, 10, 11, 13-16)
2	5020425	1	Nut - Jamb
3	5020422	3	Pin
4	5430445	6	Button
5	5430702	6	Washer - Fiber
6	1321457	3	Roller
7	7552801	6	Washer
8	7512265	6	Bolt
9	7041102	1	Spring (Yellow)
10	5210753	1	Washer
11	5210754	1	Washer
12	5630229	3	Weight (O4)
13	7541906	3	Nut
14	7512266	3	Shoulder Screw
15	3576502	1	Sleeve - Bearing
16	5010188	1	Insert - Moveable

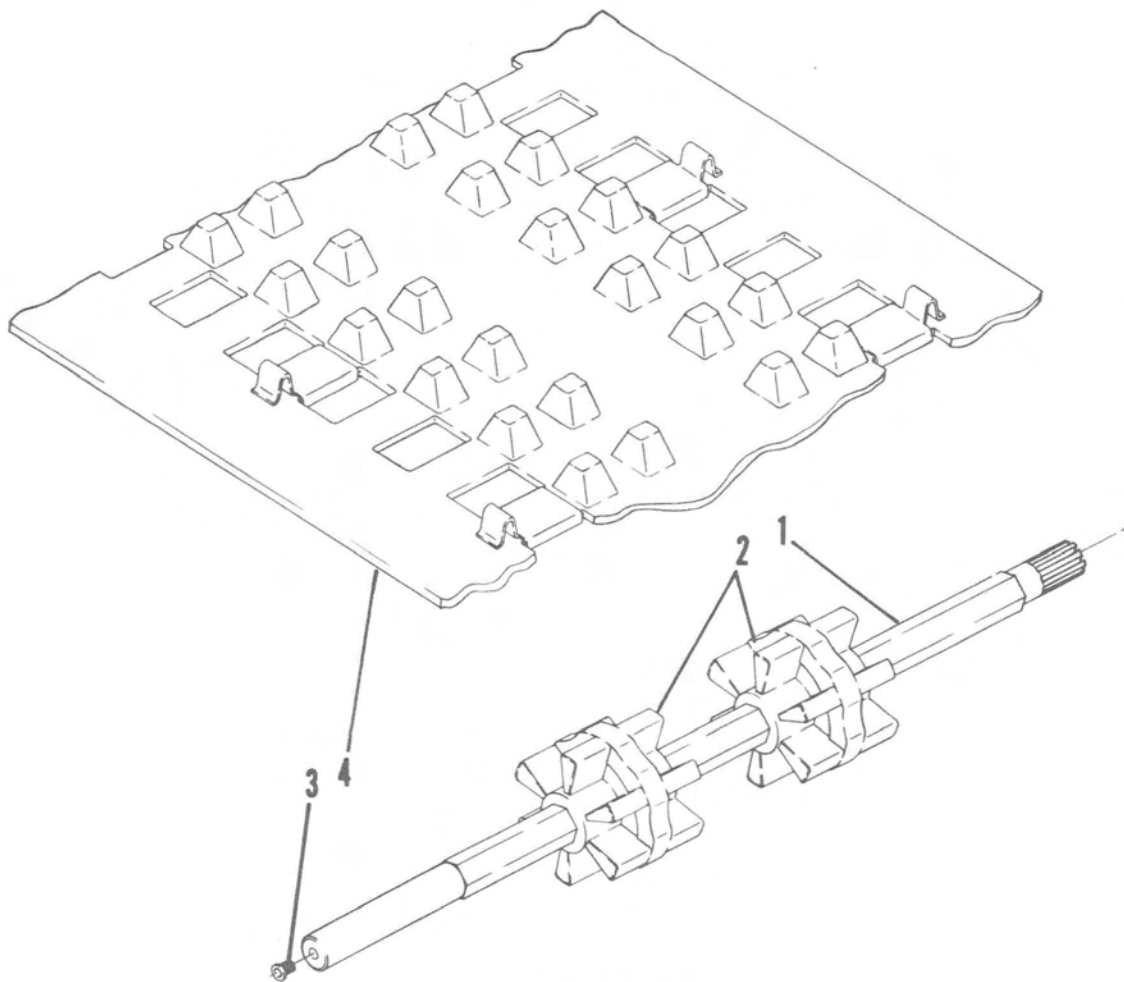
Basic Clutch is supplied less weights and spring



Driven Clutch Assembly No. 1322105

Ref. No.	Part No.	Qty.	Description
1	1322105	1	Assembly - Clutch
2	7714804	1	Retaining Ring
3	7556804	AR	Washer
4	5630185	1	Helix - 36°
5	7721103	1	Key

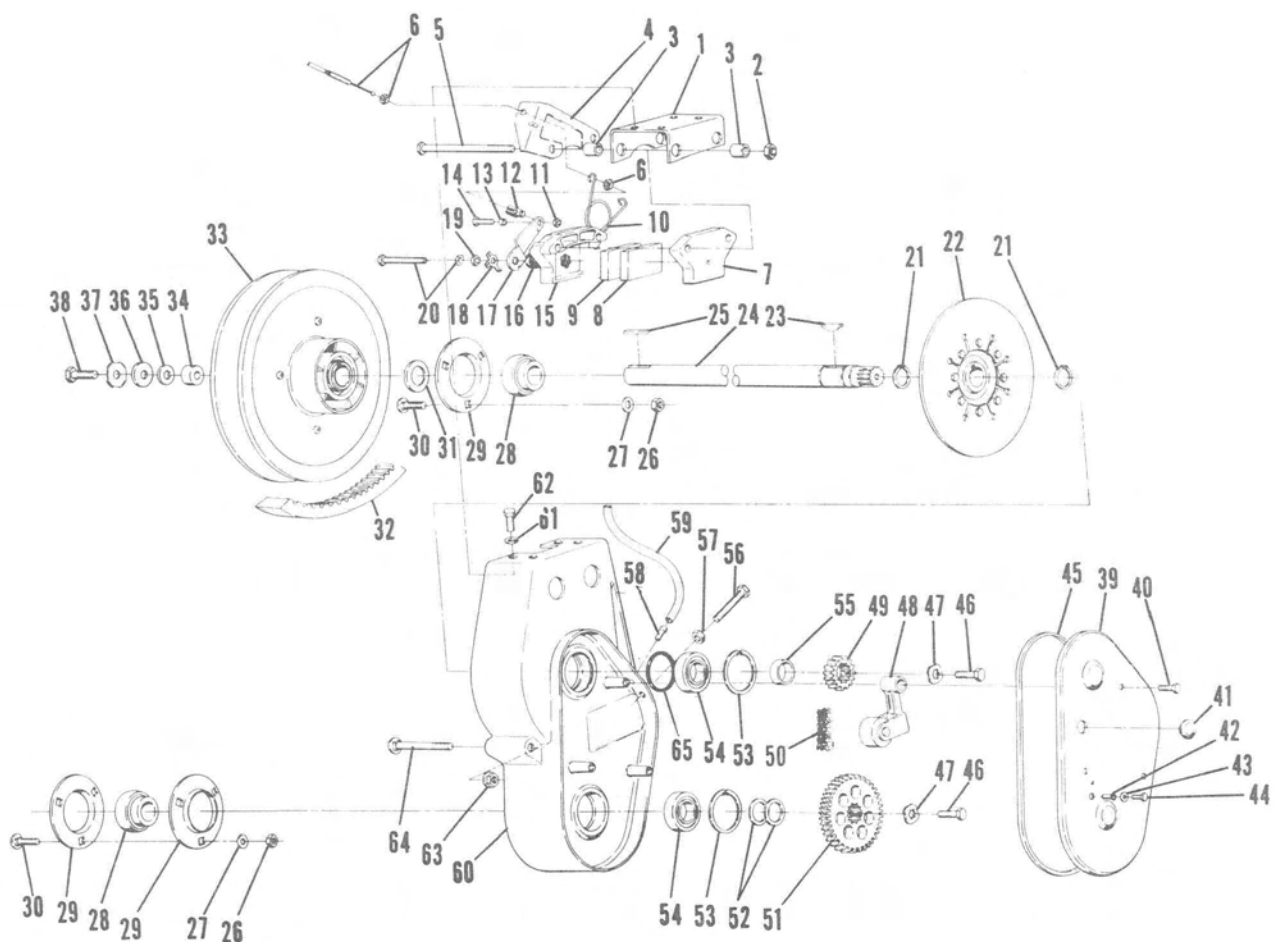
Ref. No.	Part No.	Qty.	Description
6	7041038	1	Spring
7	3569803	1	Bushing (D.U.)
8	7511953	4	Screw
9	5430466	3	Button



Track and Drive Shaft

Shaft Assembly No. 1590210 (Incl. 1 - 3)

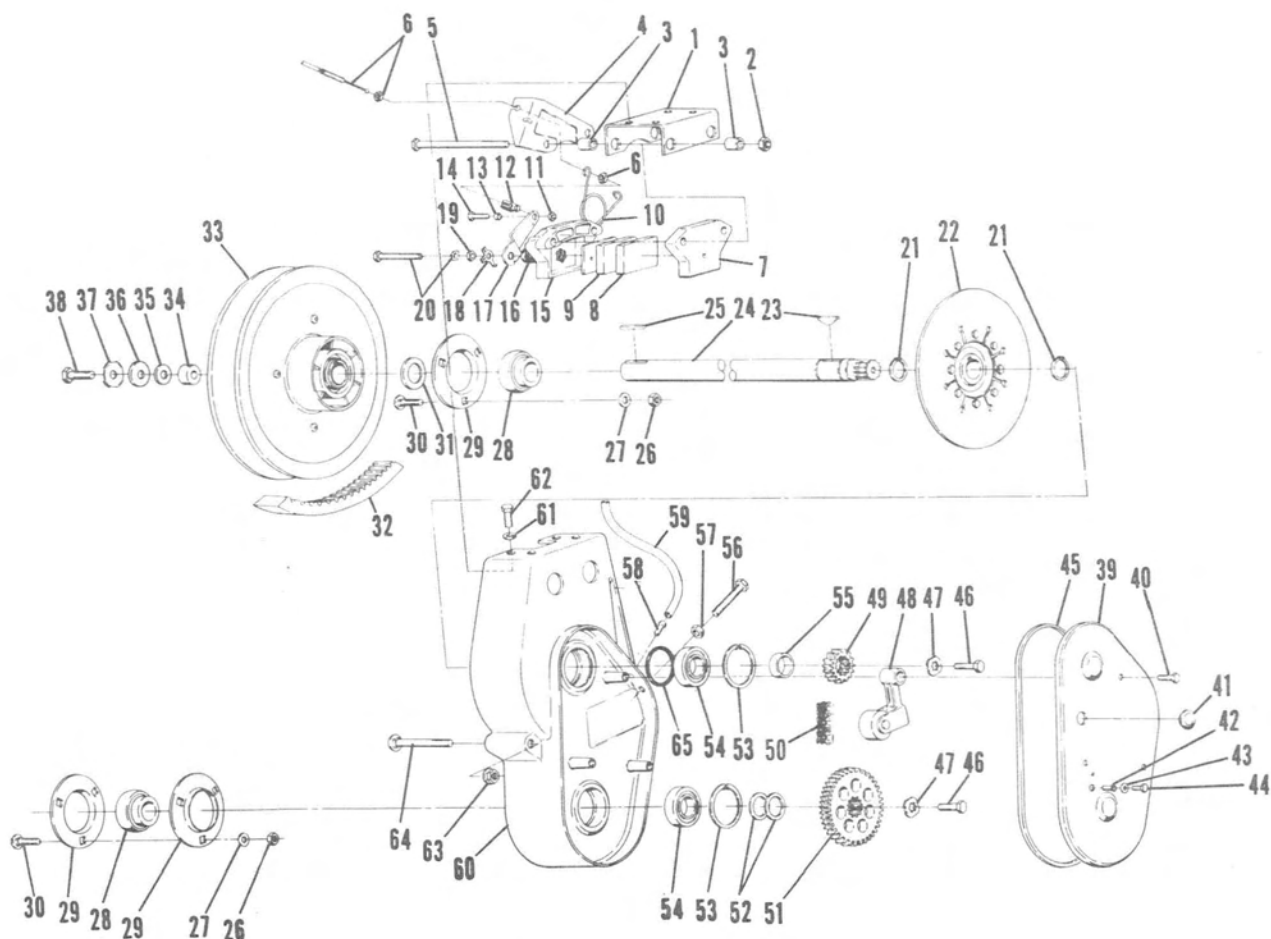
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	5020388	1	Drive Shaft	3	3280019	1	Bushing
2	5430635	2	Sprocket - 8 Tooth	4	5410373	1	Track



Brake and Chaincase

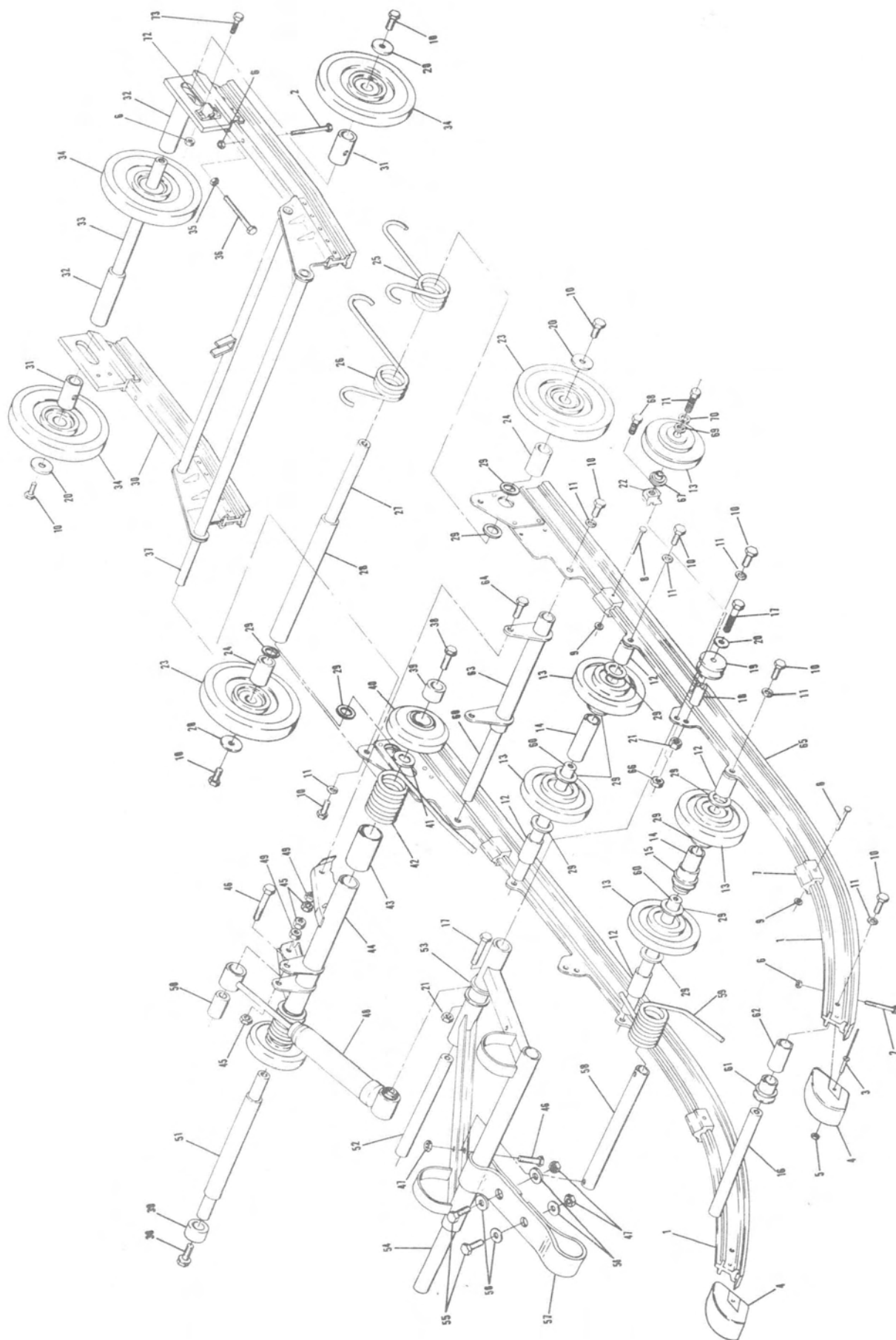
Ref. No.	Part No.	Qty.	Description
1	5220514	1	Bracket
2	7542425	2	Nut
3	1930559	4	Spacer
4	5220211	1	Bracket
5	7515478	2	Bolt
6	7080315	1	Brake Cable
7	5630305	1	Caliper - Stationary
8	1930592	1	Brake Puck
9	1930588	1	Brake Puck
10	7041147	1	Spring
11	7542122	1	Nut
12	7080316	1	Clevis
13	5332795	1	Bushing
14	7512240	1	Bolt
15	1930582	1	Caliper
16	1930580	1	Shaft
17	1930594	1	Lever
18	1930578	1	Locking Tab
19	1930577	1	Jam Nut
20	1930590	1	Bolt & Stop
21	7713901	2	Snap Ring
22	1332091	1	Brake Disc
23	7727003	1	Key
24	5020453	1	Jackshaft
25	7721204	1	Key
26	7542324	6	Nut
27	7555725	6	Washer
28	3514501	2	Bearing
29	5221172	3	Flangette

Ref. No.	Part No.	Qty.	Description
30	7512331	3	Carriage Bolt
31	7556509	AR	Bushing
32	3211042	1	Drive Belt
33	1322105	1	Driven Clutch
34	5430787	1	Spacer
35	7555734	AR	Spacer
36	7555701	1	Washer
37	7577901	1	Lock Washer
38	7512312	1	Bolt
39	5223775	1	Cover
40	7512246	3	Bolt
41	5410012	1	Plug
42	7541918	1	Well Nut
43	7558201	1	Washer
44	7511909	1	Screw
45	5410277	1	Gasket
46	7512325	2	Bolt
47	7577902	2	Lock Washer
48	1332078	1	Tightner Asm.
49	3221034	1	Sprocket - 19 Tooth
50	3224024	1	Chain - 66 Pitch
51	3222034	1	Sprocket - 39 Tooth
52	7556509	2	Bushing
53	7718406	2	Retaining Ring
54	3514303	2	Bearing
55	5010128	1	Spacer
56	7512470	1	Bolt
57	7542404	1	Nut
58	7661504	1	Pin



Brake and Chaincase

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
59	5420153	AR	Hose	63	7542423	3	Nut
60	5630226	1	Chaincase	64	7515428	3	Carriage Bolt
61	7552801	4	Lock Washer	65	5410401	1	'O' Ring
62	7512240	4	Bolt				

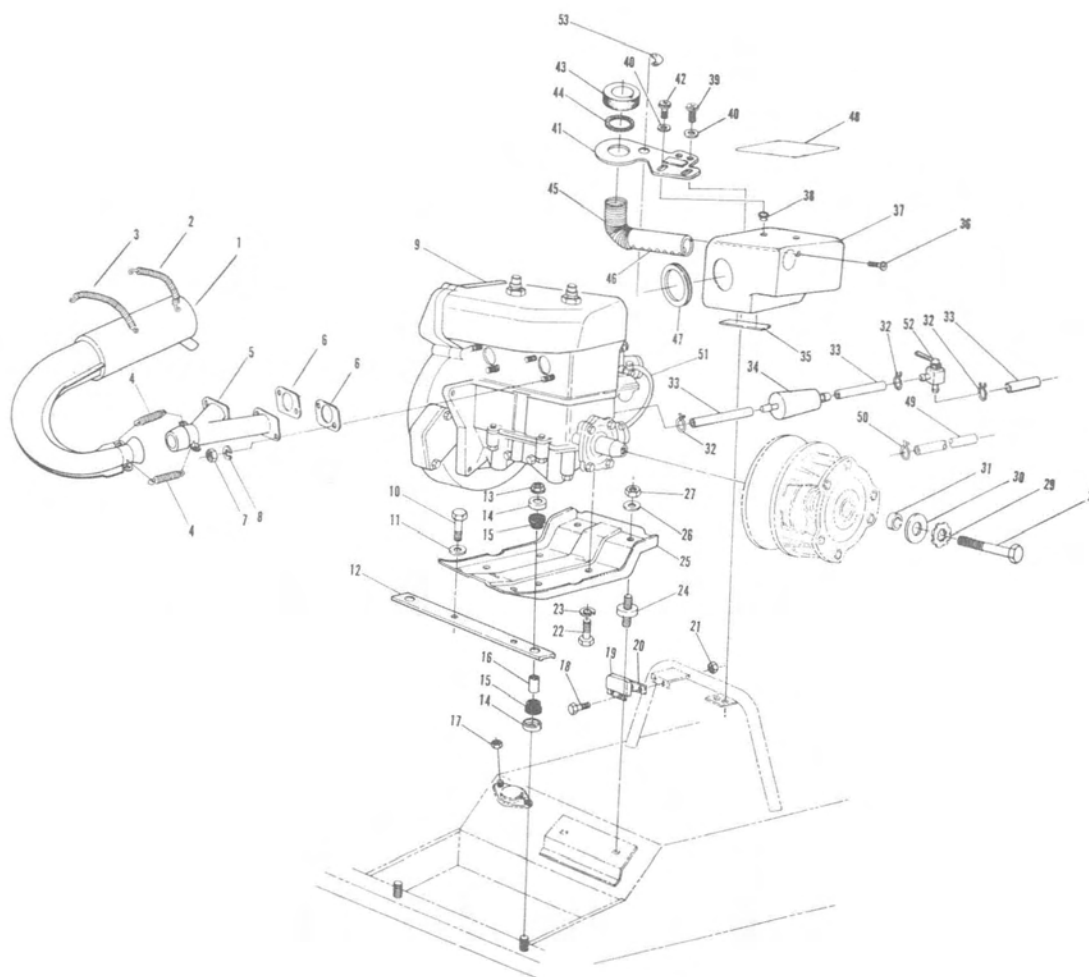


Suspension

Main Assembly No. 1540548 Extension Assembly No. 1540549

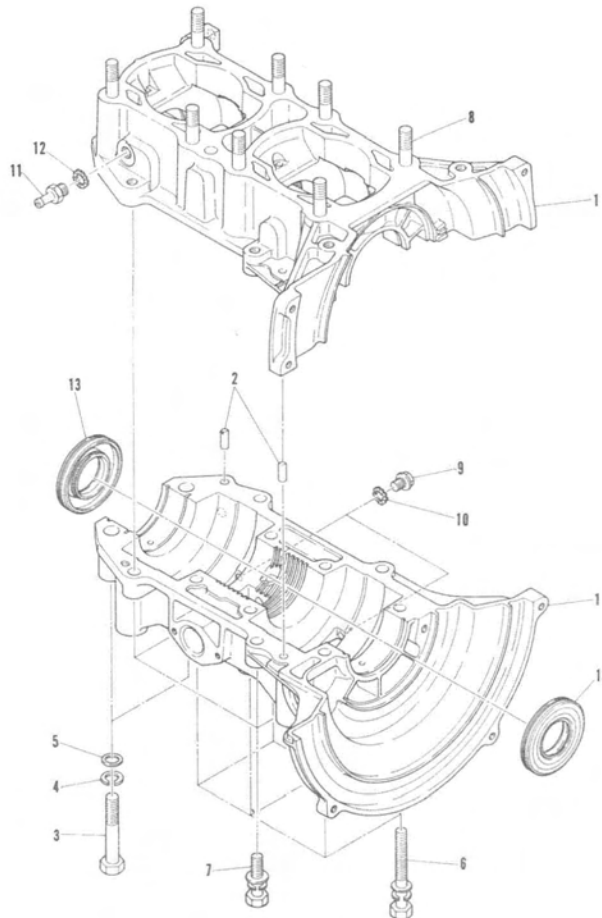
Ref. No.	Part No.	Qty.	Description
1	1540532	1	Rail Asm. L.H. (Incl. 1, 3-5, 7-9)
	1540533	1	Rail Asm. R.H. (Incl. 1, 3-5, 7-9)
2	7512227	4	Bolt
3	7621435	2	Rivet
4	5430627	2	Rail Tip
5	7558212	2	Rivet Burr
6	7542122	4	Nut
7	5410315	4	Bumper
8	7661609	4	Rivet
9	7670009	4	Push-On Nut
10	7515458	16	Bolt
11	7552603	12	Lock Washer
12	5332784	4	Tube
13	1543011	6	Wheel
14	5332783	2	Tube
15	5430629	1	Roller
16	5020392	1	Shaft
17	7515433	3	Bolt
18	5332787	2	Spacer
19	5430540	2	Roller
20	7555743	6	Washer
21	7542425	3	Nut
22	5130570	2	Bracket
23	1594031	2	Wheel
24	5330151	2	Spacer
25	7041145	1	Spring L.H.
26	7041146	1	Spring R.H.
27	5020416	1	Shaft
28	5330152	1	Spacer
29	7556301	14	Bushing
30	1540149	1	Rail Asm.
31	5332641	2	Spacer
32	5332734	2	Spacer
33	5020395	1	Shaft
34	1594021	3	Wheel
35	7542404	3	Nut
36	7515459	2	Bolt
37	5020452	1	Shaft

Ref. No.	Part No.	Qty.	Description
38	7515432	4	Bolt
39	5332730	2	Spacer
40	1543017	2	Wheel
41	7555726	2	Washer
42	7041128	1	Spring L.H.
	7041129	1	Spring R.H.
43	5521089	2	Tube
44	1540494	1	Torque Arm
45	7542302	3	Nut
46	7515306	3	Bolt
47	7542324	4	Nut
48	1540495	1	Shock
49	7542326	2	Shoulder Nut
50	5332631	1	Spacer
51	5020426	1	Shaft
52	5020413	1	Shaft
53	1540492	1	Torque Arm
54	5010149	1	Shaft
55	7515307	2	Bolt
56	7555716	4	Washer
57	5410389	1	Strap
58	5332751	1	Tube
59	7041149	1	Spring
60	5020415	3	Shaft
61	5430630	1	Roller
62	5521111	1	Spacer
63	1540493	1	Pivot Arm
64	7515317	2	Bolt
65	5521140	3	Hi-Fax (Red)
66	7542403	2	Nut
67	5332786	2	Wheel Spacer
68	7512404	2	Bolt
69	7555804	2	Washer
70	7553201	2	Lock Washer
71	7512659	2	Bolt
72	5130530	2	Adjustment Block
73	7512247	4	Bolt



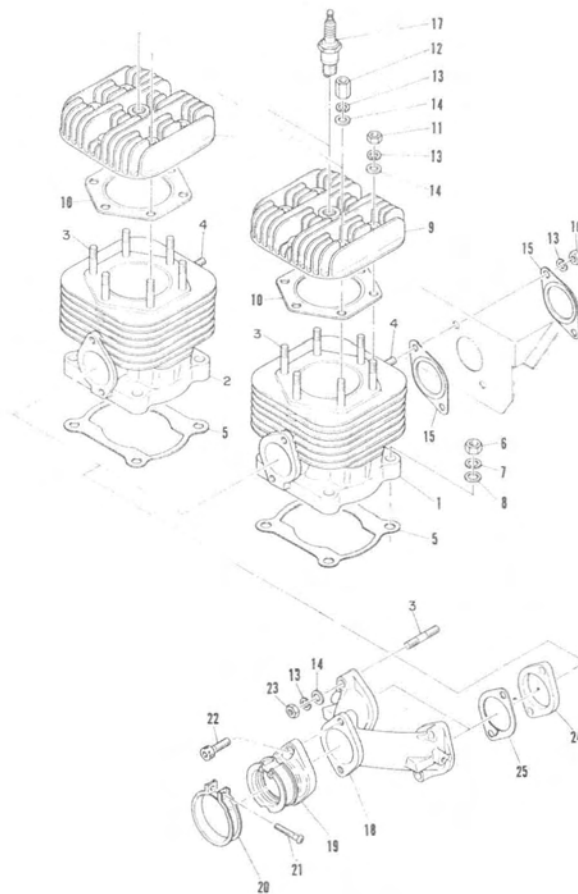
Engine Mounting

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	1260471	1	Muffler	28	7512565	1	Bolt
2	7042015	1	Spring	29	7575202	1	Lock Washer
3	7042027	1	Spring	30	5210748	1	Washer
4	3081078	2	Spring	31	5430261	1	Bushing
5	1260452	1	Manifold	32	7080134	4	Clamp
6	3081691	2	Exhaust Gasket	33	2870563	AR	Fuel Line
7	3080285	4	Nut	34	2530008	1	Filter
8	3080530	4	Lock Washer	35	5810138	1	Pad
9	1211441	1	Engine - EC44-PM-5000	36	7522013	1	Screw
10	7512491	2	Bolt	37	5430783	1	Silencer
11	7571611	2	Washer	38	7541923	2	Well Nut
12	1270079	1	Channel	39	7512252	2	Screw
13	7542508	2	Lock Nut	40	7558302	4	Washer
14	5221901	4	Cap	41	5220274	1	Plate
15	5410326	4	Dampener	42	7512279	2	Bolt
16	5010166	2	Bushing	43	5810137	1	Intake Foam
17	7541925	2	Nut	44	4010055	1	Tubing
18	7511930	2	Bolt	45	5410341	1	Inlet Hose
19	4060071	1	Regulator	46	5430613	1	Tube
20	5210650	1	Heat Sink	47	5410311	1	Boot
21	7541925	2	Nut	48	7072087	1	Decal
22	7512539	4	Bolt	49	5521132	AR	Impulse Hose
23	7553101	4	Lock Washer	50	7080003	2	Clamp
24	3110020	2	Motor Mount	51	5521133	AR	Fuel Line 3/16 I.D.
25	5220240	1	Motor Plate	52	7052039	1	Fuel Shut-Off Valve
26	7555815	2	Washer	53	7072151	1	Decal - Fuel Shut-Off
27	7542403	2	Nut				



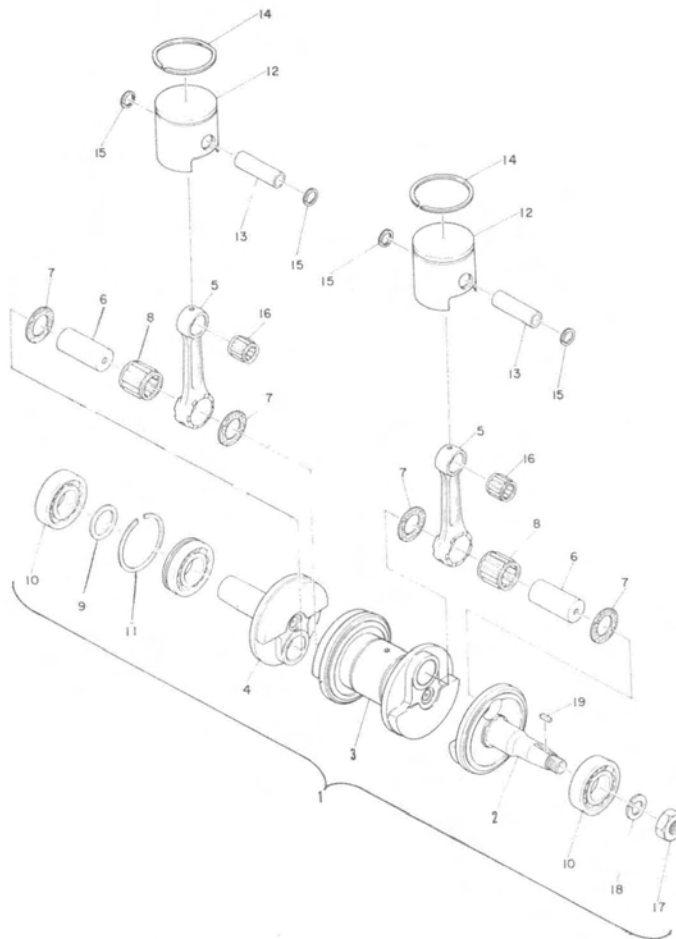
Crankcase

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3083284	1	Crankcase Assy. (Incl. 2-8)	8	3080746	8	Stud
2	3083054	2	Dowel Pin	9	3083044	2	Plug
3	3083077	2	Bolt	10	3083027	2	Wave Washer
4	3080050	2	Spring Washer	11	3080641	1	Union
5	3080356	2	Washer	12	3081634	1	Wave Washer
6	3080739	6	Bolt	13	3083045	2	Oil Seal
7	3083078	4	Bolt				



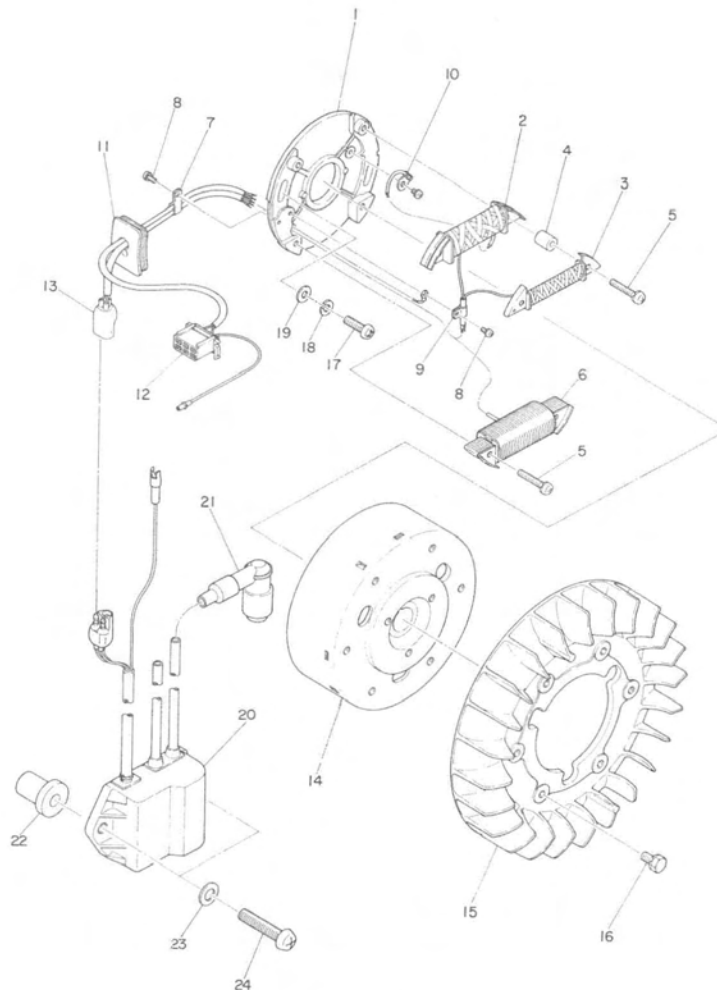
Cylinder

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3083221	1	Cylinder 1 (Incl. 3-4)	14	3080142	16	Washer
2	3083222	1	Cylinder 2 (Incl. 3-4)	15	3082068	4	Gasket
3	3080283	16	Stud	16	3080285	4	Nut
4	3080016	4	Stud	17	3070165	2	Spark Plug
5	3083081	2	Gasket	18	3083285	1	Intake Manifold
6	3080047	8	Nut	19	3082623	1	Adapter
7	3080281	8	Spring Washer	20	3082257	1	Band (Incl. 21)
8	3080356	8	Washer	21	3081497	1	Screw
9	3083265	2	Cylinder Head	22	3081330	2	Bolt
10	3080250	2	Gasket	23	3080048	4	Nut
11	3080119	10	Nut	24	3083176	2	Insulator
12	3082632	2	Nut	25	3083099	2	Gasket
13	3080530	20	Spring Washer				



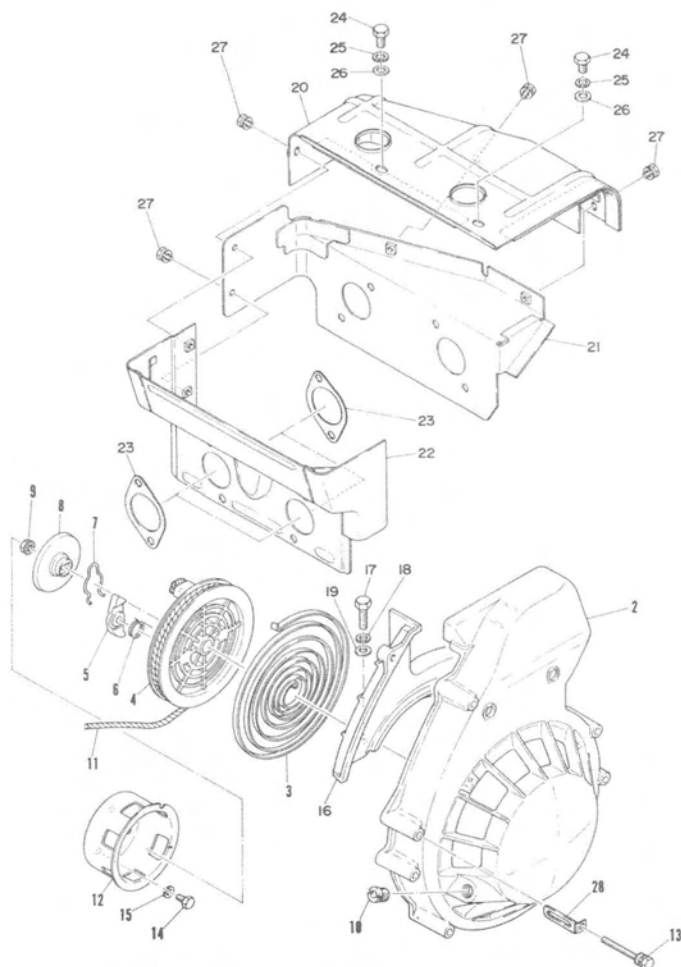
Piston and Crankshaft

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3083286	1	Crankshaft Assy. (Incl. 2-11)	11	3083089	1	Ball Bearing
2	3083280	1	Crankshaft - Mag End	12	3083159	2	Piston
3	3083287	1	Crankshaft - Center (Incl. 6)	13	3083091	2	Piston Pin
4	3083278	1	Crankshaft - PTO End	14	3082822	2	Piston Ring
5	3083252	2	Connecting Rod	15	3081718	4	Clip
6	3083233	2	Crank Pin	16	3083216	2	Small End Bearing
7	3083277	4	Spacer	17	3083093	1	Nut
8	3083276	2	Large End Bearing	18	3083094	1	Spring Washer
9	3080447	1	Spacer	19	3081447	1	Key
10	3082836	4	Ball Bearing				



Magneto

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3083143	1	Plate Assy. (Incl. 2-13)	13	3083150	1	3P Coupler
2	3083145	1	Exciter Coil	14	3083151	1	Flywheel Assy. (Incl. 15-16)
3	3083146	1	Pulser Coil	15	3083152	1	Blower
4	3083147	2	Collar	16	3083153	6	Bolt
5	3082483	4	Screw	17	3081469	2	Screw
6	3083148	1	Lighting Coil	18	3080077	2	Spring Washer
7	3081296	1	Clamp	19	3082206	2	Washer
8	3081260	2	Screw	20	3083325	1	Ignition Coil
9	3083149	1	Clamp	21	3083155	2	Spark Plug Cap
10	3081256	1	Screw	22	3083290	2	Rubber Nut
11	3082969	1	Grommet	23	3080078	2	Washer
12	3081513	1	6P Male Coupler	24	3081600	2	Screw



Recoil Starter and Blower Housing

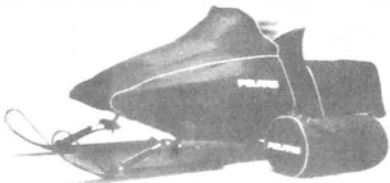
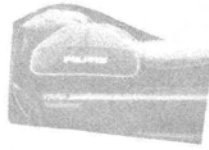
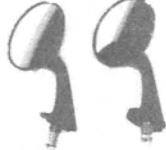
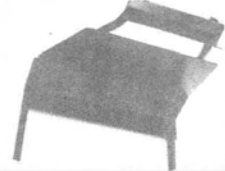
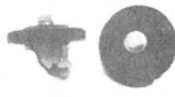
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3083095	1	Recoil Starter (Incl. 2-11)	15	3080077	3	Spring Washer
2	3083096	1	Starter Case	16	3083109	1	Blower Housing
3	3083376	1	Spiral Spring	17	3083110	2	Bolt
4	3083101	1	Reel	18	3080530	2	Spring Washer
5	3083102	1	Ratchet	19	3080142	2	Washer
6	3083103	1	Return Spring	20	3083218	1	Cylinder Baffle
7	3083379	1	Friction Spring	21	3083219	1	Cylinder Baffle
8	3083464	1	Friction Plate	22	3083435	1	Cylinder Baffle
9	3083381	1	Flange Nut	23	3083099	4	Gasket
10	3083107	1	Rope Guide	24	3081190	2	Bolt
11	2870621	1	Starter Rope (Bulk - Cut to fit)	25	3080530	2	Spring Washer
12	3083108	1	Starting Pulley	26	3080142	2	Washer
13	3083217	7	Bolt	27	3083231	4	Bolt
14	3080146	3	Bolt	28	3083187	1	Clamp



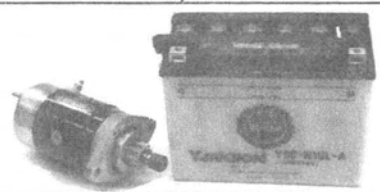
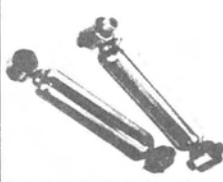
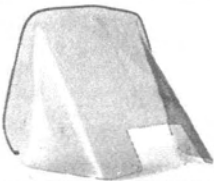
Ref. No.	Part No.	Qty.	Description
17	3130065	1	Pilot Jet (No. 30)
18	3130283	1	Needle Jet Setter
19	3130014	1	Washer
20	3130015	1	"O" Ring
21	3130016	1	Needle Valve
22	3130017	1	Packing
23	3130018	1	Float Arm
24	3130043	1	Float Pin
25	3130020	1	Packing
26	3130021	2	Float
27	3130022	2	Cap
28	3130023	1	Banjo Bolt
29	3130024	1	Washer
30	3130123	1	Main Jet (No. 200)
31	3130025	4	Screw

22

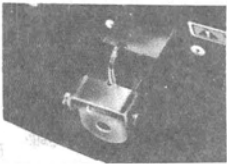
Accessories

Accessory	Part Number	Description
 Polaris Cover	2870494	1980-83 Gemini & 80 Apollo
	2870489	1980 TX, TXC & 81-82 TXC
	2870436	1979-82 TXL & 80 Centurion
	2870492	1980-83 Indy
	2870521	1981-85 Cutlass, Star, Sport, SS w/low windshield
	2870522	1981-85 Cutlass, Star, Sport, SS w/hi windshield
	2870560	1983 Indy 600
	2870573	1983-85 Long Track
	2870594	1984-85 Indy Trail
	2870618	1984-85 Indy 400
	2870595	1984 Indy 600
	2870620	1985 Indy 600 S.E.
	2870619	1985 SS - 2 up
	2870398	Duffle bag
	2870523	2 suiter duffle bag
 	2870392	Saddle bag
	2870617	Soft touring luggage - side (set 2)
	2870581	Soft touring luggage - center
	2870608	Strap bridle - replacement
 	2870626	Mirror - rear view (pair)
	2870607	Front bumper - Indy
  	2870441	Gas gauge 1978 Cobra, 1981 Cutlass, 1982-83 Star
	2870442	Gas gauge Gemini, Apollo
	2870622	Fuel filter (Pkg. 2)
	2870527	Tool pouch
 	2870548	Tether switch
	2870624	Jackstand - snowmobile
 	2870298	Ski spreaders - pr.
	2870602	Wheel kit - universal
 	2870530	Speedometer kit 1981 Cutlass, 83 Sport
	2870615	Speedometer kit 1983-85 Star
	2870432	Tachometer kit (All models)

Accessories

Accessory	Part Number	Description
 	2870427	Snow Biter No. 5 (Pkg. 18) Rubber track carbide
	2870447	Snow Biter No. 6 (Pkg. 18) Cleated track carbide needle
	2870556	Snow Biter No. 7 (Pkg. 18) Rubber track carbide needle
	2870575	Snow Biter No. 8 (Pkg. 18) Rubber track carbide ice pick
	2870297	Carbide Trail Skag (pr.)
	2870555	Carbide Enduro Skag (pr.)
	2870579	Carbide Enduro Skag Sport (pr.)
	2870589	Hooker Stud Kit - Std (Pkg. 48) Carbide
	2870590	Hooker Stud Kit - Needle (Pkg. 48) Carbide
	2870591	Hooker Stud - Std (Pkg. 20) Carbide
	2870473	Spray paint - white 77-82 12 oz. (12 per case)
	2870314	Spray paint - blue 75-83 12 oz. (12 per case)
	2870292	Paint Quart blue 75-83
	2870562	Paint Quart black semi-gloss
	2870566	Spray paint - burgundy 83-85 12 oz. (12 per case)
	2870567	Spray paint - red 83-85 12 oz. (12 per case)
	2870605	Spray paint - black semi-gloss (Chassis) 12 oz.
	2870568	Spray paint - black gloss (Hood) 12 oz.
	2870570	Paint Quart burgundy 83-85
	2870571	Paint Quart red 83-85
 	2870586	Polaris handlebar heaters
	2870500	Recoil starter handle
	2870564	Electric Start Kit 83-84 Sport, SS
	2870593	Electric Start Kit 84 Indy Trail
	2870628	Electric Start Kit 85 Indy Trail
	2870629	Electric Start Kit 85 SS
 	2870118	Chrome Shock kit
	2870372	Quartz headlite
	2870448	Quartz headlite bulb - Indy
	2870438	High Windshield 74-75 TX, 74-78 Colt
	2870439	High Windshield 76-78 TX, TXL
	2870496	High Windshield 79-82 TXL
	2870532	High Windshield Cutlass, Sport, Star, SS
	2870533	Windshield, Indy Low Racer
	2870563	Fuel line - 50 ft. pkg.
	2870621	Starter rope 100 ft. spool

Accessories

Accessory		Part Number	Description
 		2870445	Tow Hitch 79-80 TX, 79-82 TXC, TXL
		2870583	Tow Hitch 84 Indy
		2870599	Tow Hitch - All models
		2870502	Drive Belt holder (Pkg. 2)
 		2870273	Oil 40:1 (24 pints per case)
		2870529	Injector oil 5 qt. container (4 per case)
		2870609	Oil - 55 gal. drum - bulk (not pictured)
   		2870381	Silicone Brake Fluid DOT 5 - 5 1/2 oz. (16 per case)
		2870337	Chaincase Oil - 8 oz. (12 per case)
		2870465	Pump for gal. chaincase oil
		2870464	Chaincase Oil - 1 gal. (4 per case)
		2870505	Fuel De Icer
  		2870510	Clutch Lub. - 4 oz. (12 per case)
		2870577	Lube - Lo-Temp tube 14.5 oz.
		2870616	Lube - Hi-Temp 4 oz.
			ADDITIONAL ACCESSORIES — TOOL ITEMS
2870584			Loctite - 10cc
2870585			Primer T
2870587			Gasket Eliminator - Tube
2870588			Honing Oil - 12 oz.
2870601			Gasket Remover