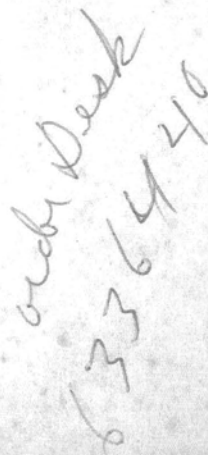


PARTS MANUAL



TX-L MODEL NUMBER 0820639

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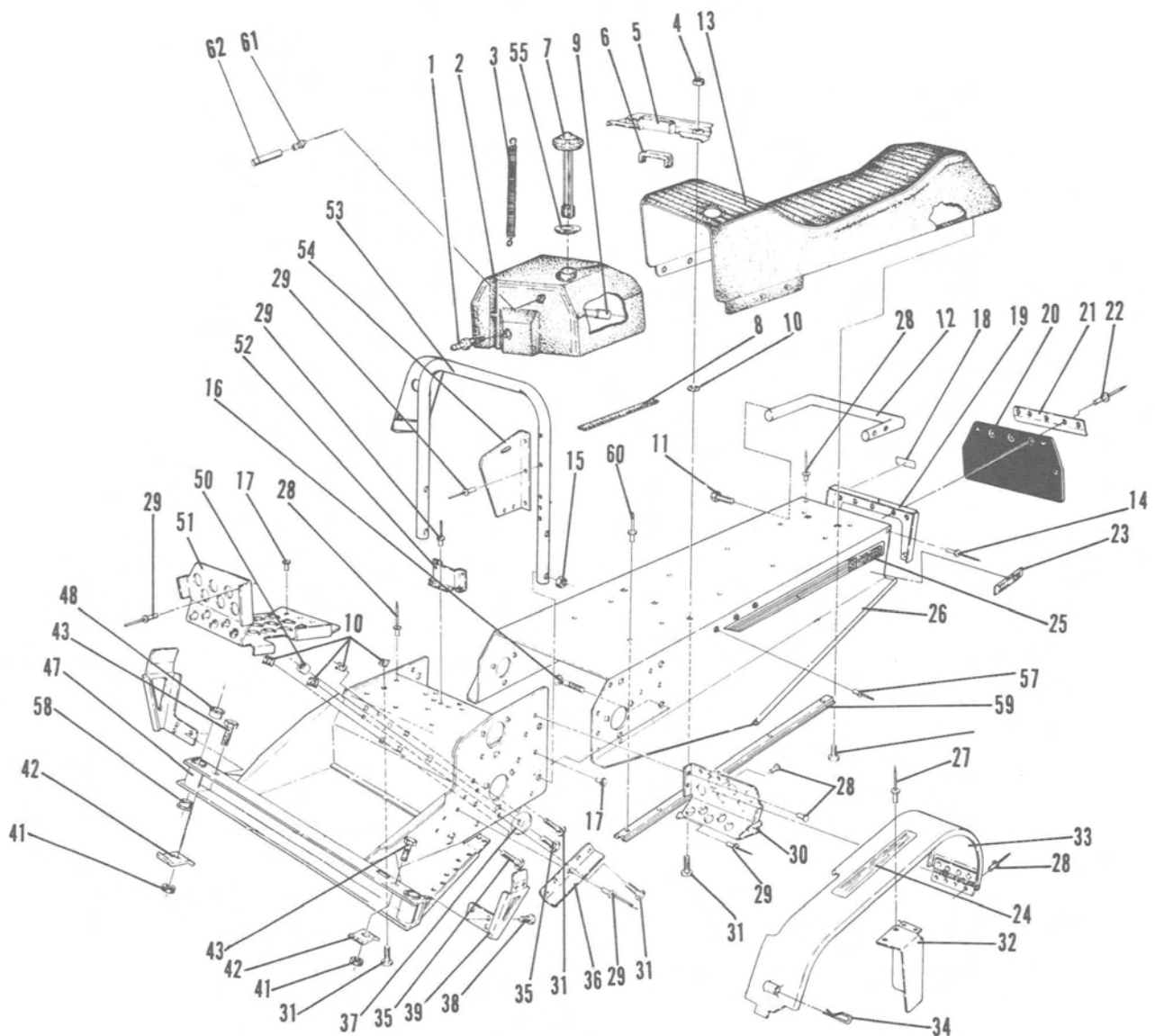
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BODY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	7052023	Outlet Fitting	1
2	2511148	Gas Tank	1
3	7042021	Spring	1
4	7542101	Nut	3
5	5221722	Gas Tank Strap	1
6	5420126	Holddown Cushion	1
7	2511149	Gas Cap w/Gauge	1
8	5810063	Gas Tank Pad	2
9	5020246	Gas Line Weight	1
10	7670021	Push On Nut	8
11	7512252	Bolt	4
12	5224204	Rear Bumper	1
13	2681152	Seat Cushion Asm.	1
14	7621330	Rivet	15
15	7542122	Nut	4
16	7512183	Bolt	4
17	7621222	Rivet	6
18	7071756	Decal — Track Warning	1
19	5223822	Tunnel — Back Panel	1
20	5810089	Snow Flap	1
21	5221698	Backing — Snow Flap	1
22	7621418	Rivet	5
23	2670070	Red Reflector	2
24	7071759	Decal — Engine & Clutch	1
25	7071751	Decal — Tunnel 340 L.H.	1
	7071752	Decal — Tunnel 340 R.H.	1
26	1011417	Tunnel — Replacement	1
27	7512103	Bolt	2
28	7621429	Rivet	18
29	7621301	Rivet	13
30	5223766	Foot Rest — L.H..	1
31	7512193	Bolt	8
32	5223798	Clutch Guard Reinforcement	1
33	5223876	Clutch Guard	1
34	7080216	Pin — Clutch Cover	1
35	7515405	Bolt	1
36	5223789	Guard	1
37	5210739	Washer	1
38	7512232	Screw	6
39	5221929	Bracket — L.H.	1
40	7512394	Bolt	4
41	7542427	Nut	2
42	5221939	Steering Stop	2
43	7512491	Bolt	2
47	1011363	Bulkhead Weldment	1
48	3573904	Bushing — Top	2
49	5221930	Bracket — R.H.	1
50	5020240	Bushing	2
51	5223767	Foot Rest — R.H..	1

BODY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
52	5221932	Gas Tank Bracket.	1
53	5220144	Steering Support	1
54	5220133	Intake Guard	1
55	5810142	Gasket — Gas Cap	1
56	7080227	Male Snap	6
57	7621222	Rivet	6
58	3574208	Bushing Flanged — Bottom	2
59	5510130	Wear Strip (Optional)	AR
60	7621425	Rivet (Optional)	AR
61	5430669	Vent Fitting	1
62	5521087	Hose — Vent	1



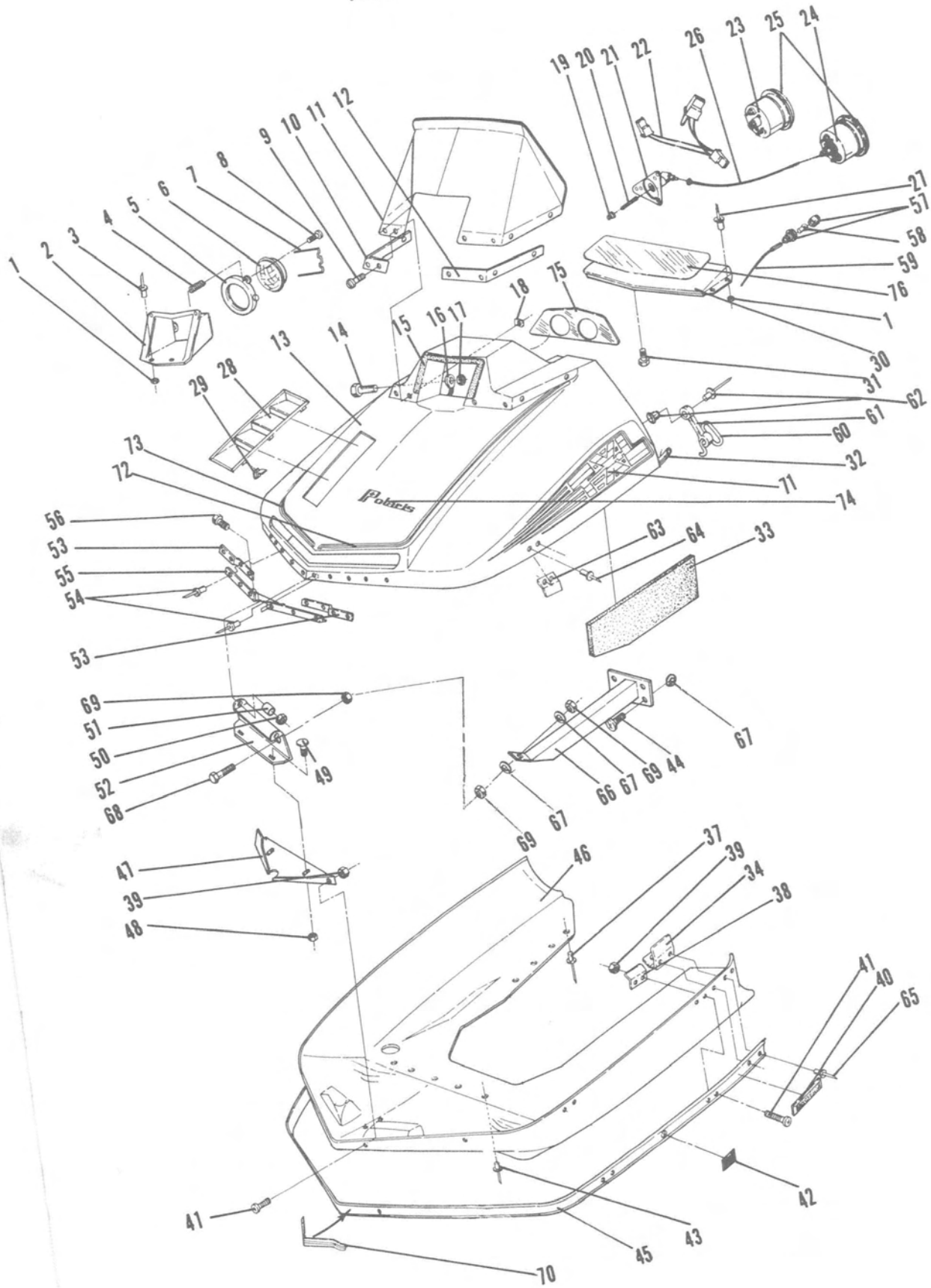
HOOD ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	7555709	Washer	8
2	5430536	Headlight Grill.	1
3	7621220	Rivet	4
4	7041059	Spring	1
5	5430548	Headlight Ring	1
6	4030025	Headlight	1
7	5221662	Headlight Retainer	1
8	7511972	Screw	1
9	7511839	Screw	7
10	5850042	Windshield Band R.H.	1
11	5430543	Windshield	1
12	5850041	Windshield Band L.H.	1
13	2631220	Hood Asm. (Incl. 54, 55, 71, 72, 73, 74, 75)	1
14	7511845	Screw	1
15	5810118	Windshield Pad	1
16	7080222	Hood Retainer Cable	1
17	7541915	Nut	1
18	7670026	Speed Nut	7
19	3280019	Speedometer Bushing	1
20	3280017	Speedometer Square Key	1
21	3280046	Speedometer Angle Drive	1
22	2460191	Adapter Harness	1
23	3280048	Tachometer Head.	1
24	3280047	Speedometer Head	1
25	2200173	Replacement Glass & Bezel (Tach or Speedo)	1
26	3280034	Speedometer Cable	1
27	7621220	Rivet	6
28	5430572	Louver Intake	1
29	7670040	Fastener — U — Type Clip	6
30	5430542	Inlet Cover	1
31	7511840	Screw	1
32	5521080	Trim Hood	1
33	5810113	Hood Foam — L.H.	1
	5810114	Hood Foam — R.H.	1
34	5220192	Hood Latch	2
37	7621403	Rivet	22
38	5223791	Hood Guide	2
39	7542324	Nut	14
40	2670071	Amber Reflector Asm.	2
41	7512134	Bolt	14
42	5430495	Plug	1
43	7621448	Rivet	5
44	7512390	Screw	4
45	5223887	Extrusion	1
46	5430497	Nosepan.	1
47	5223811	Hinge Plate	1
48	7542122	Nut	2
49	7512157	Bolt	2
50	7542118	Nut	2
51	5332403	Hinge Spacer	2

HOOD ASSEMBLY

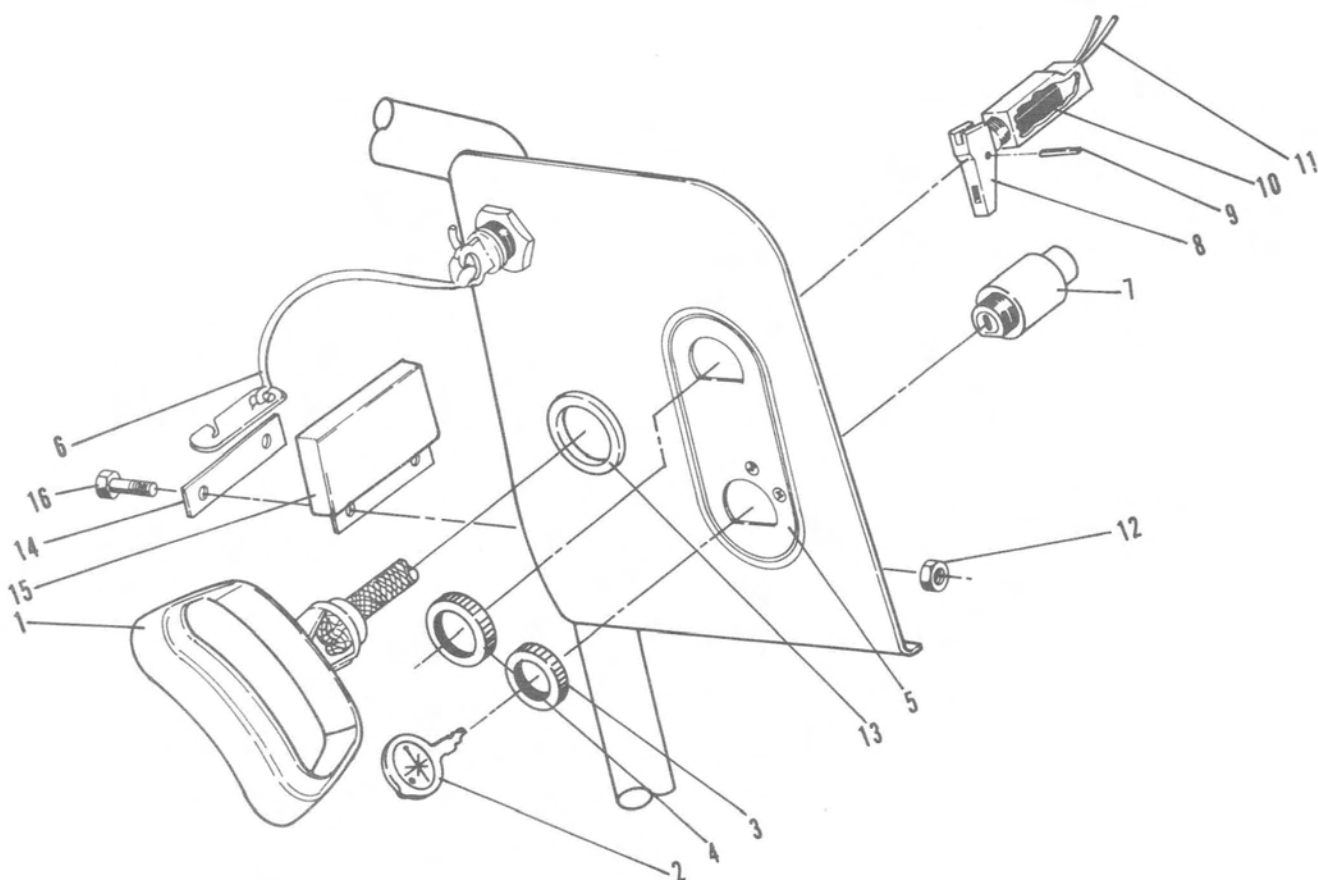
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
52	5223810	Lower Hinge Pivot	1
53	5220148	Hinge Brace	2
54	7621433	Rivet	10
55	5223809	Upper Hinge Pivot	1
56	7512224	Screw	2
57	4040006	Temp. Warning Switch	1
58	4030010	Bulb	1
59	2460211	Lead — Indicator to Switch	1
60	5220165	Hook — Hood Latch	2
61	5430626	Rubber Strap — Hood Latch	2
62	7621601	Rivet — Cherry Mate.	2
63	5220169	Hood Guide	4
64	7621433	Rivet	4
65	7621331	Rivet	4
66	1011457	Weldment — Pan Support	1
67	7558403	Washer	4
68	7512342	Bolt	1
69	7542301	Nut	3
70	7071833	Decal — Extrusion	1
71	7071781	Decal — L.H. TX-L	1
	7071782	Decal — R.H. TX-L	1
72	7071776	Decal — Top Deck L.H..	1
73	7071815	Decal — Top Deck R.H..	1
74	7071769	Decal — Polaris	1
75	7071789	Decal — Instrument Panel	1
76	7071788	Decal — Warning	1

HOOD ASSEMBLY



IGNITION ASSEMBLY

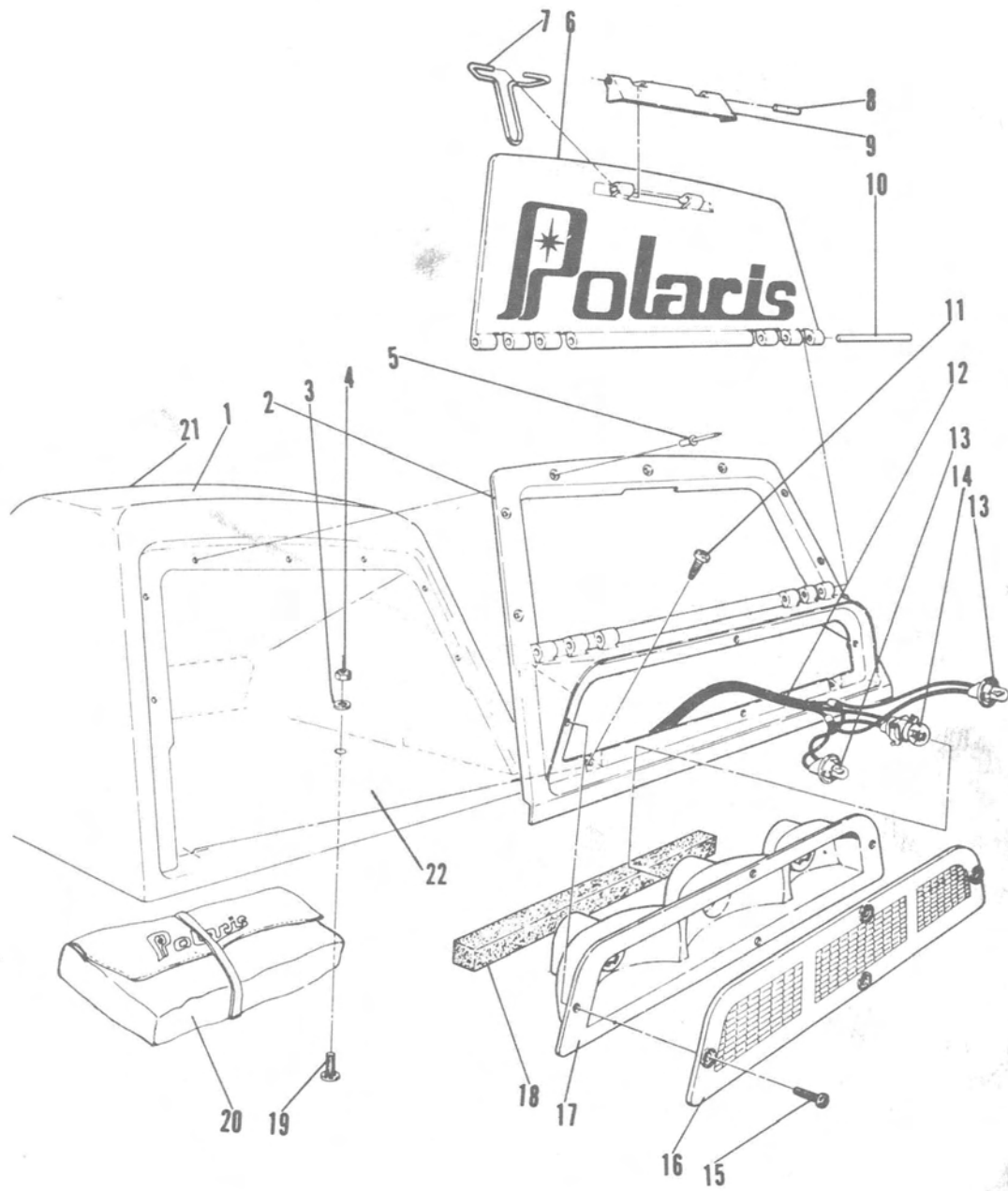
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	5430520	Recoil Handle	1
2	4110012	Ignition Key	1
3	7542807	Ignition Nut	1
4	7080223	Choke Nut	1
5	7071856	Decal — Console	1
6	2870361	Tether Switch (Optional)	AR
7	4110038	Ignition Switch	1
8	2200188	Lever Kit (Incl. 8, 9, 10)	1
9		Flipper Pin	
10		Choke Slide	
11	7080219	Choke Cable	1
12	7541922	Nut	2
13	7710502	Retaining Ring	1
14	5210650	Heat Sink	1
15	4060071	Regulator	1
16	7511954	Screw	2



SEAT ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	2681152	Seat Cushion — Complete	1
2	5430426	Frame Door	1
3	7558221	Washer	2
4	7542101	Nut	2
5	7621224	Rivet	7
6	5430632	Compartment — Door	1
7	7040144	Latch Spring	1
8	7010030	Latch Pin	2
9	5430368	Latch.	1
10	7010026	Hinge Pin	2
11	7522008	Screw	2
12	2460173	Taillight Harness	1
13	4030015	Taillight Bulb	2
14	4030019	Brakelight Bulb	1
15	7511840	Screw	4
16	5430423	Taillight Lens	1
17	5430425	Taillight Housing	1
18	5420141	Shield	1
19	7512103	Bolt	2
20	2870463	Tool Kit.	1
21	2681153	Seat Covering	1
22	5430365	Tool Compartment	1

SEAT ASSEMBLY

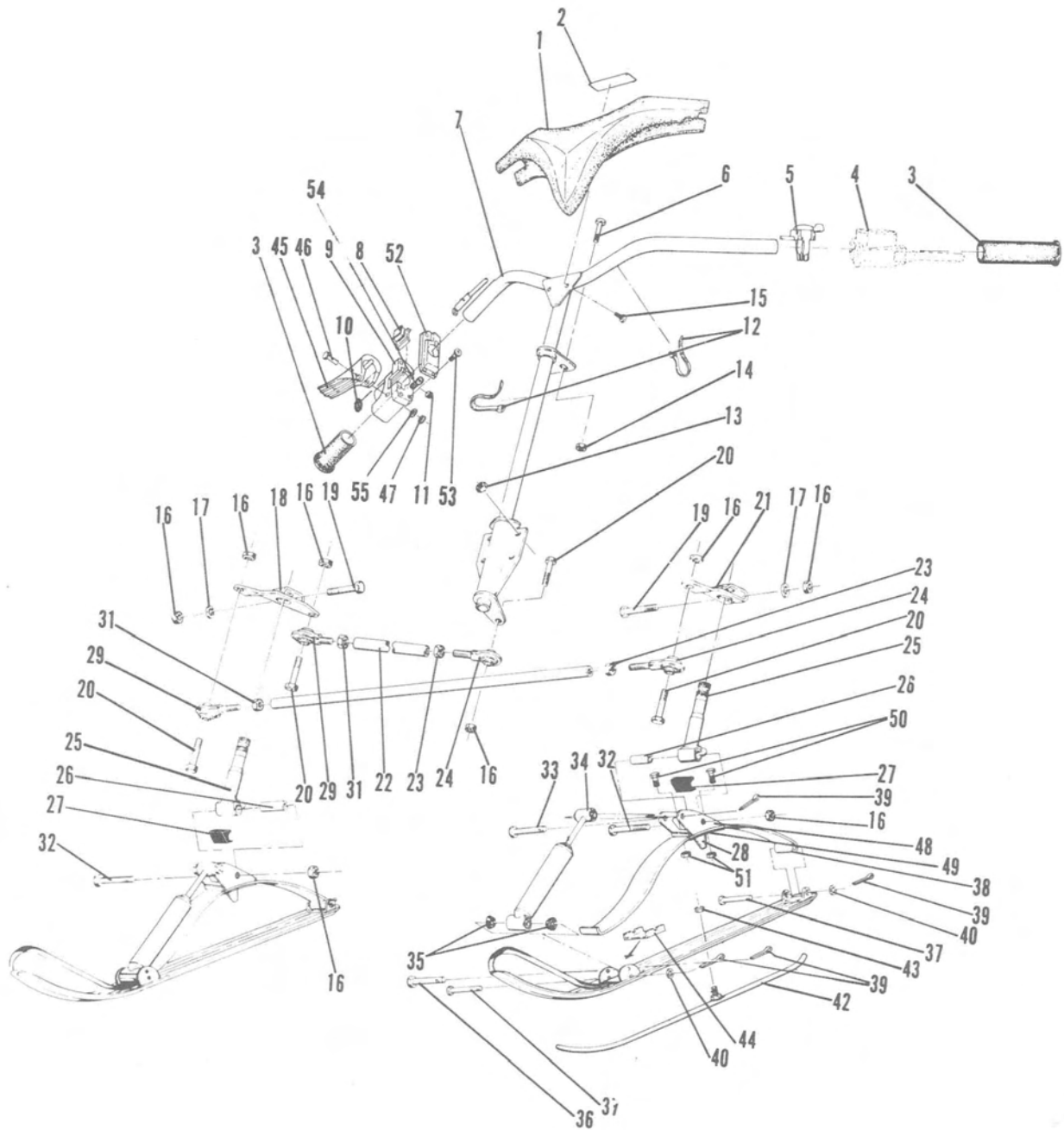


STEERING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	5410361	Pad	1
2	7071811	Decal — Pad	1
3	5410272	Handlebar Grip	2
4		Master Cylinder	
5	4110040	Dimmer Switch	1
6	7512183	Bolt	2
7	1823119	Steering Post Weldment.	1
8	4110058	Emergency Stop Switch	1
9	5430603	Throttle Block.	1
10	7710502	Retaining Ring	1
11	7512465	Set Screw	1
12	7080138	Strap	3
13	7542324	Nut	4
14	7542122	Nut	2
15	7511843	Screw	2
16	7542403	Nut	14
17	7555720	Washer	2
18	1822024	Steering Arm R.H.	1
19	7515433	Bolt	2
20	7512404	Bolt	4
21	5221642	Steering Arm L.H.	1
22	5332643	Drag Link Rod	1
23	7542424	L.H. Nut	2
24	7060122	Tie Rod L.H.	2
25	6230051	Spindle Shaft	2
26	5010059	Ski Pivot Bushing.	2
27	5410307	Rubber Ski Stop	2
28	1820226	Ski Spring Stop	2
29	7060121	Tie Rod R.H.	1
30	5332642	Tie Rod	1
31	7542401	Nut	2
32	7515448	Bolt	2
33	7662104	Clevis Pin	2
34	7041123	Shock Absorber	2
35	5430264	Bottom Shock Bushing	4
36	7662102	Clevis Pin	2
37	7662001	Clevis Pin	4
38	7043037	Spring — Monoleaf	2
39	7661407	Cotter Pin	8
40	7555803	Washer	4
41	1820175	Ski	2
42	1820132	Skag	2
43	7542302	Nut	2
44	5430003	Wear Plate	1
45	5430638	Throttle Lever.	1
46	7661624	Pin	1
47	7710401	Retaining Ring	1
48	1820229	Saddle Weldment	2
49	5210855	Plate — Leaf Spring Stop	2
50	7512486	Bolt	4
51	7542403	Nut	4

STEERING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
52	5430604	Adapter Block	1
53	7511848	Screw — Adapter Block	6
54	7511849	Screw — Switch Ret.	1
55	7555730	Washer — Ret. Pin	1



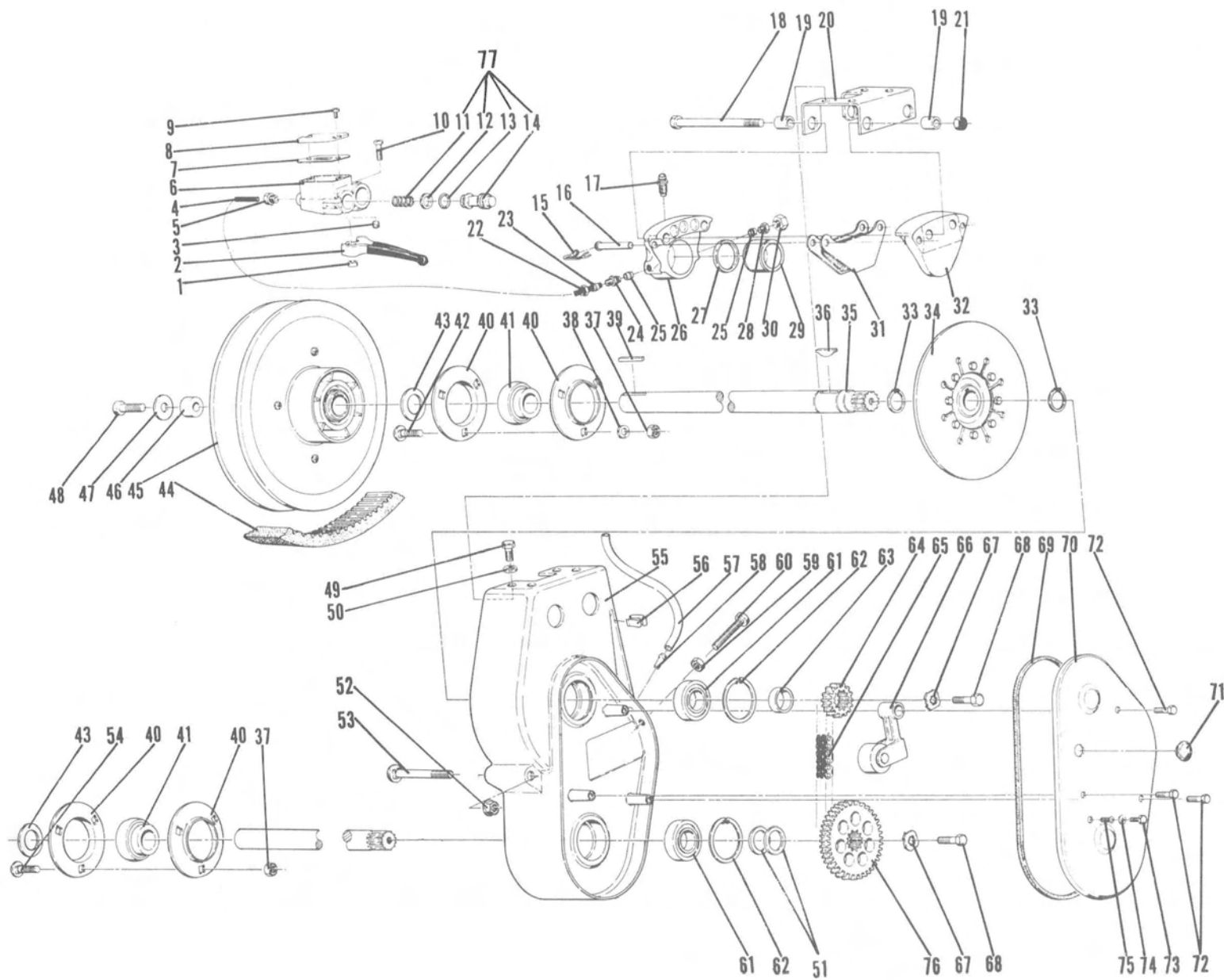
CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	5332326	Bushing	1
2	5630126	Brake Lever	1
3	7512308	Set Screw	1
4	5420142	Brake Line	1
5	7052019	Male Connector	1
6	5630125	Master Cylinder Housing	1
7	5410176	Cover Gasket	1
8	5630127	Cover	1
9	7511841	Screw	2
10	7511975	Screw	1
11	7041067	Spring	1
12	5410164	"U" Pack Seal	1
13	5410163	"O" Ring	1
14	5020319	Master Cylinder Piston	1
15	1930562	Spring Clip	2
16	1930563	Pad Retainer Pin	2
17	1930564	Bleeder Screw	1
18	1930561	Bridge Bolt	2
19	1930559	Spacer Bushing	4
20	1930560	Bracket	1
21	1930558	Nut	2
22	7052030	Female Connector (Incl. 23 & 24)	1
23		Ferrule Fitting.	
24		Male Adapter	
25	1930565	Seat Insert	2
26	1930566	Piston Casting	1
27	1930567	Piston Seal	1
28	5020371	Connector	1
29	1930568	Piston	1
30	4110035	Stop Light Switch	1
31	1930569	Pad Assembly	2
32	1930579	Carrier Casting.	1
33	7713901	Snap Ring	2
34	1332091	Brake Disc Asm.	1
35	5020323	Jack Shaft	1
36	7727003	Key	1
37	7542324	Nut	6
38	7558402	Washer	3
39	7721204	Key	1
40	5221172	Flangette	4
41	3514501	Bearing	2
42	7512331	Bolt	3
43	7556501	Machinery Bushing	3
44	3211042	Drive Belt	1
45	1322089	Driven Clutch	1
46	5020291	Spacer	1
47	7555701	Washer	1
48	7515301	Bolt	1
49	7512240	Bolt	4
50	7552801	Spring Washer	4
51	7556509	Machinery Bushing	2
52	7542423	Nut	3

CHAINCASE ASSEMBLY

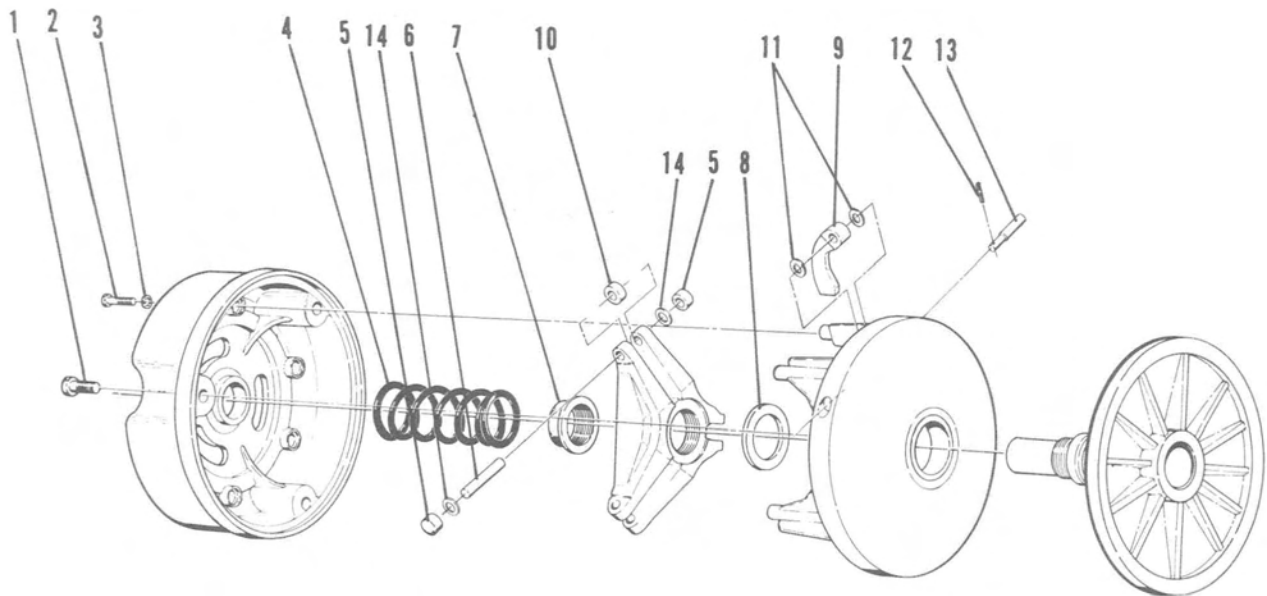
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
53	7515428	Bolt	3
54	7512394	Bolt	3
55	5630173	Chaincase	1
56	7670037	Clip	1
57	5420111	Hose — Bulk (Cut to fit)	1
58	7661504	Spiral Pin	1
59	7542404	Nut	1
60	7512470	Bolt	1
61	3514303	Bearing	2
62	7718406	Retaining Ring	2
63	5010128	Spacer	1
64	3221031	Sprocket — 15 Tooth — Optional	
	3221033	Sprocket — 17 Tooth — Optional	
	3221034	Sprocket — 19 Tooth — Standard	1
	3221032	Sprocket — 16 Tooth — Optional	
65	3224024	Chain — 66 Pitch — Standard	1
	3224023	Chain — 64 Pitch — Optional	
	3224025	Chain — 68 Pitch — Optional	
66	1332078	Tightener Assembly	1
67	7577902	Shakeproof Washer	2
68	7512325	Bolt	2
69	5410277	Gasket	1
70	5223775	Chaincase Cover	1
71	5410012	Rubber Plug	1
72	7512246	Bolt	3
73	7511909	Cap Screw	1
74	7558201	Washer	1
75	7541918	Well Nut.	1
76	3222034	Sprocket — 39 Tooth — Standard	1
	3222036	Sprocket — 35 Tooth — Optional	
	3222037	Sprocket — 41 Tooth — Optional	
77	2200150	Master Cylinder Kit (Incl. 11 - 14)	1

CHAINCASE ASSEMBLY



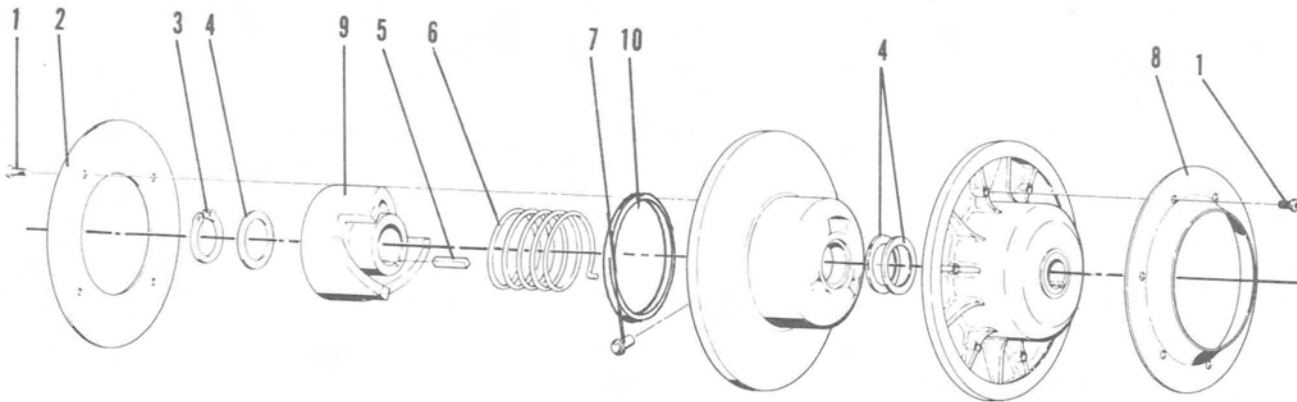
DRIVE CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
	1321373	Drive Clutch — Basic w/o Weights & Spring	1
1	7512182	Cover Screw	3
2	7511978	Screw	6
3	7571603	Lock Washer	6
4	7041062	Clutch Spring (Silver)	1
5	5430445	Guide Button	6
6	7661816	Spider Pin	1
7	5020304	Jam Nut.	1
8	5210754	Spacer (.050") Standard	2
	5210753	Spacer (.032") (Optional)	AR
	5210752	Spacer (.020") (Optional)	AR
9	5610084	Shift Weight "B"	3
10	5020299	Roller	3
11	5430268	Washer (Weight)	6
12	7661005	Roll Pin	3
13	5020280	Weight Pin	3
14	5210733	Shims (.002" — Optional)	AR



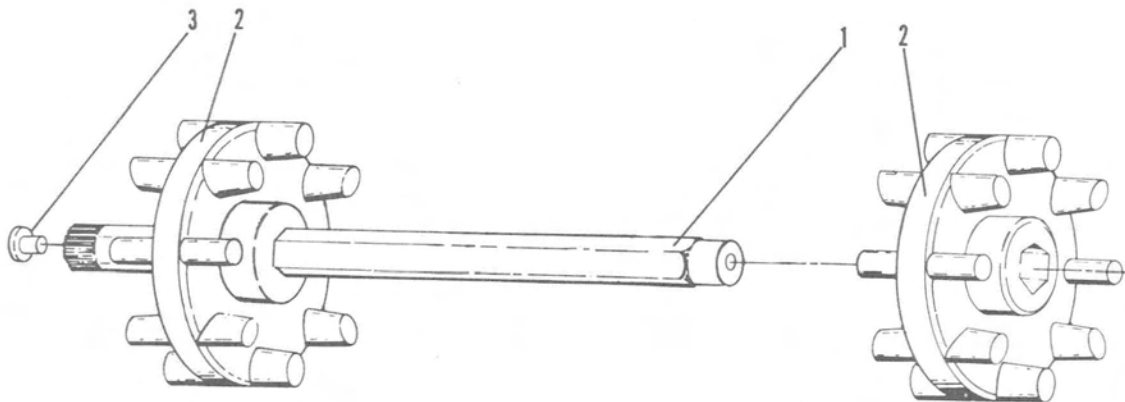
DRIVEN CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
	1322089	Driven Clutch Assembly	1
1	7511953	Screw	10
2	5210749	Driven Plate	1
3	7714804	Retaining Ring	1
4	7556804	Washer	3
5	7721103	Square Key	1
6	7041038	Clutch Spring	1
7	5430466	Ramp Button	3
8	5230101	Driven Cap	1
9	5630168	Helix (Standard) (34°)	1
	5630084	Helix (30°) (Optional)	AR
10	3569802	Bushing	1



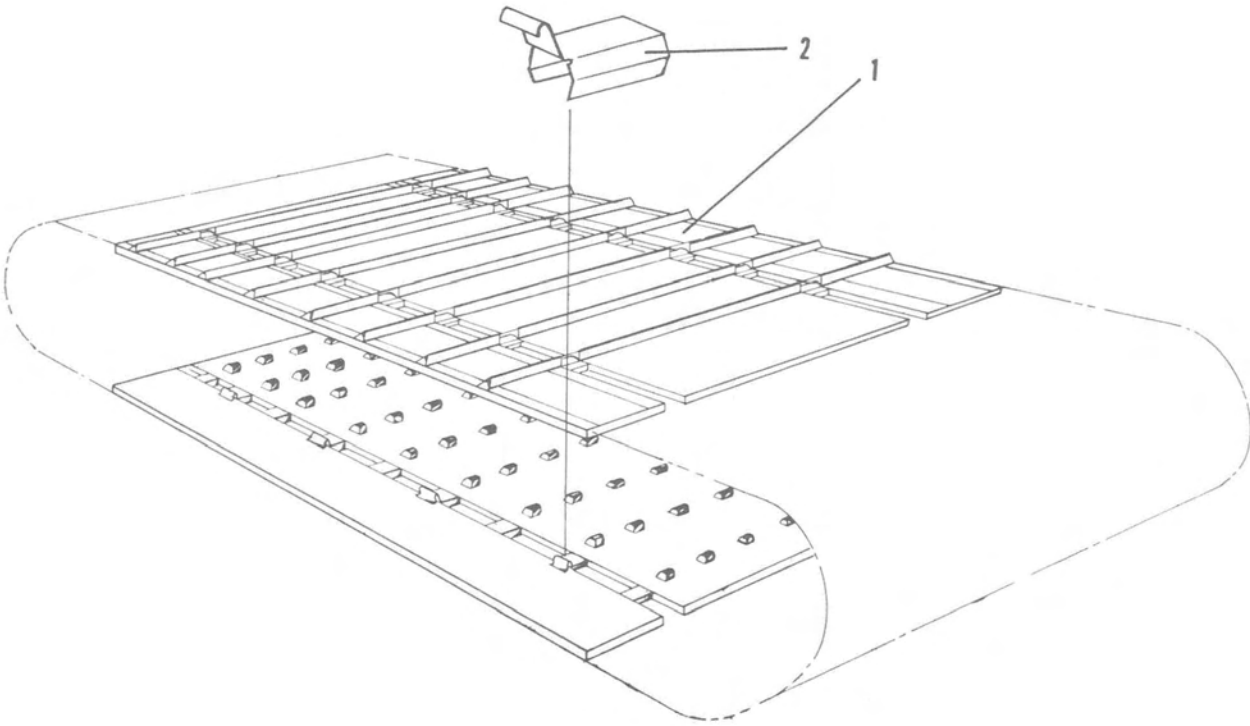
DRIVE SHAFT

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
	1590198	Drive Shaft Asm.	1
1	5020388	Drive Shaft	1
2	5430571	Sprocket	2
3	3280019	Speedometer Bushing	1



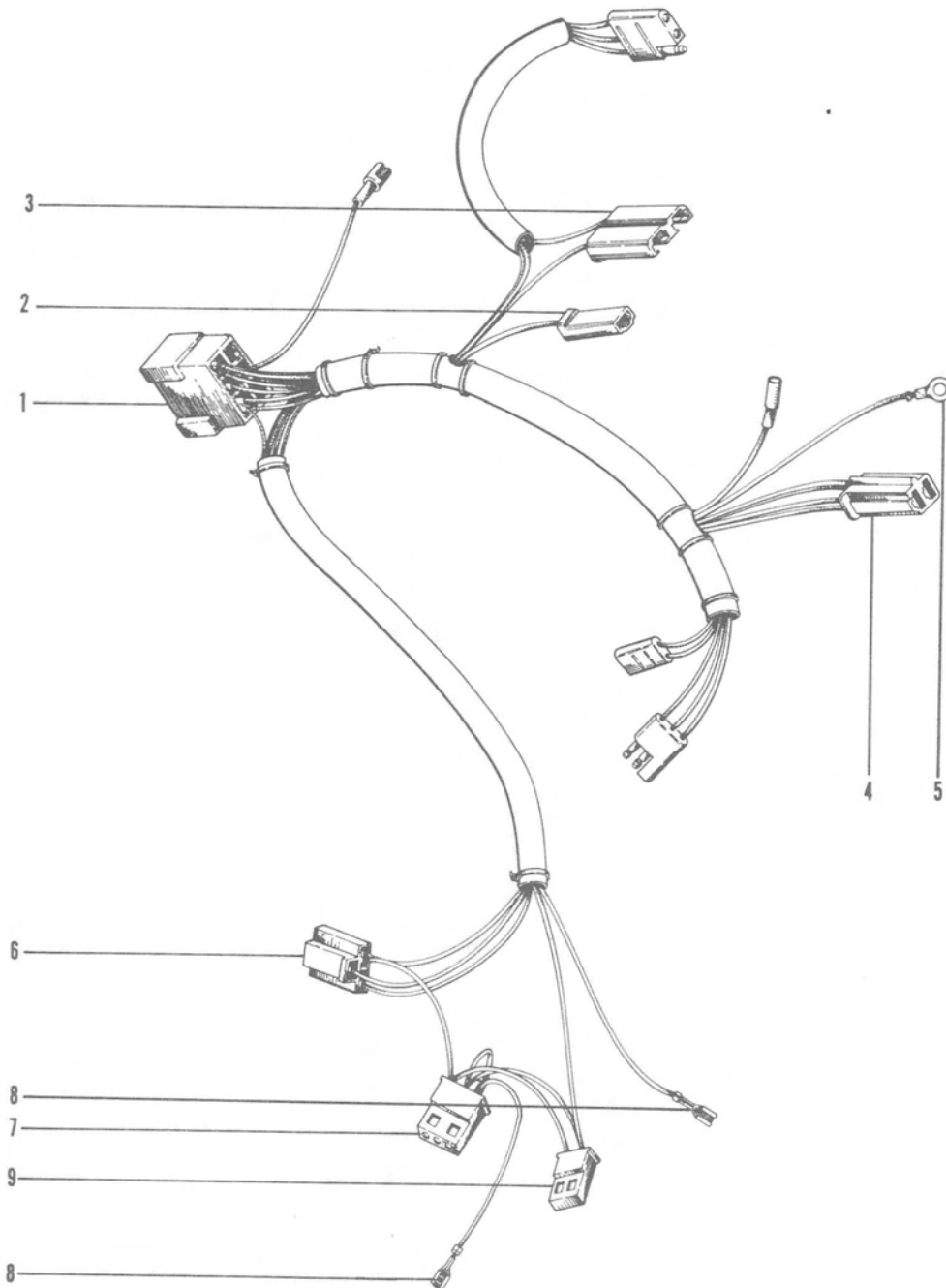
TRACK ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	5410268	Track Asm. (Incl. 1 - 2)	1
2	5220015	Clip — Replacement	96



MAIN WIRE HARNESS

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
	2460198	Main Wire Harness (Incl. 1 - 9)	
1	2200039	Receptacle Housing w/Receptacles	1
2	2200177	Temp. Warning Light Connector	1
3	2200082	Brake Light Switch Connector	1
4	2200020	Ignition Switch Connector	1
5	2200029	Ring Terminal	1
6	2200022	Headlight Connector w/Receptacles	1
7	2200094	Tachometer Connector	1
8	2200017	Receptacle	2
9	2200095	Speedometer Connector	1

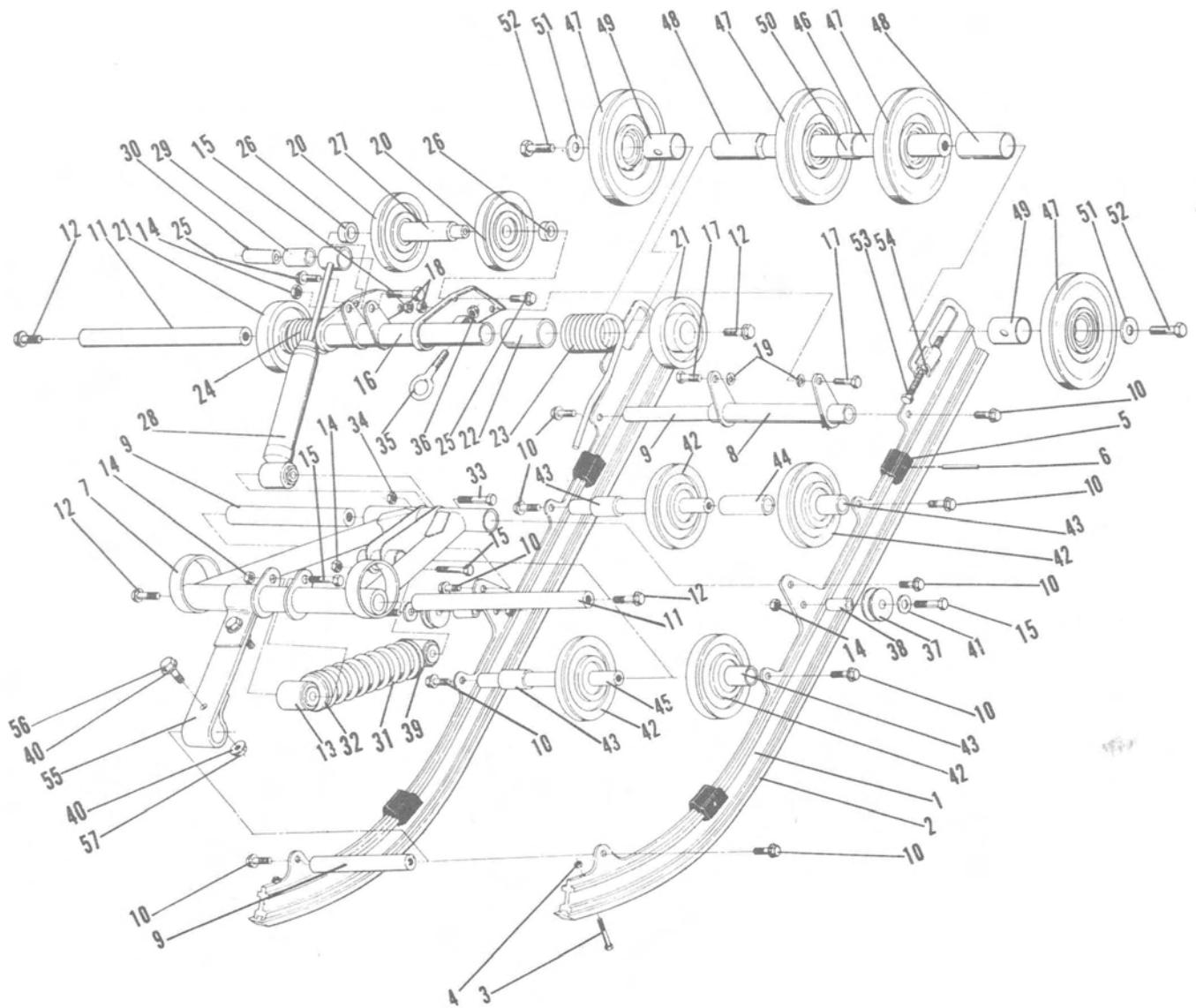


SUSPENSION

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
	1540479	Slide Rail Asm.	1
1	1540477	Rail Asm. — L.H.	1
	1540478	Rail Asm. — L.H.	1
2	5521104	Hi-Fax — Replacement — L.H.	1
	5521105	Hi-Fax — Replacement — R.H.	1
3	7512227	Bolt	2
4	7542101	Nut	2
5	5410315	Bumper — Susp.	4
6	7661602	Spring Pin	4
7	1540480	Front Torque Arm Weld	1
8	1540471	Rear Pivot Arm	1
9	5020392	Pivot Arm Shaft	1
10	7515432	Bolt	10
11	5010149	Mounting Shaft	2
12	7515432	Bolt	4
13	7041104	Shock	1
14	7542409	Nut	5
15	7515443	Bolt	5
16	1540483	Rear Torque Arm Weld	1
17	7515312	Bolt	2
18	7542303	Nut	2
19	7558402	Washer	2
20	1543014	Wheel — Track Carrier	2
21	5430559	Wheel — Track Bumper	2
22	5521078	Spring Tube	2
23	7041119	Spring — Rear Susp. L.H.	1
24	7041120	Spring — Rear Susp. R.H.	1
25	7515311	Bolt	2
26	5330141	Spacer — Wheel Outer	2
27	5020391	Shaft — Return Wheel	1
28	7041118	Shock — Rear Torque Arm	1
29	5430537	Bushing	1
30	5332631	Spacer	1
31	7041127	Spring	1
32	5220225	Top Coil Spring Retainer	1
33	7515306	Bolt	1
34	7542302	Nut	1
35	7080226	Eye Bolt — Spring Adj.	2
36	7542402	Nut	2
37	5430540	Roller Spring	2
38	5332655	Spacer — Roller	2
39	5610092	Bottom Coil Spring Retainer	1
40	7555716	Washer	4
41	7555712	Washer	2
42	1543015	Bogie Wheel	4
43	5332705	Outer Spacer Tube	4
44	5332704	Center Spacer Tube	1
45	5020393	Bogie Wheel Shaft	2
46	5020395	Rear Idler Shaft	1
47	1594021	Rear Idler Wheel	4
48	5332707	Rear Idler Spacer — Inner	2
49	5332641	Rear Idler Spacer — Outer	2

SUSPENSION

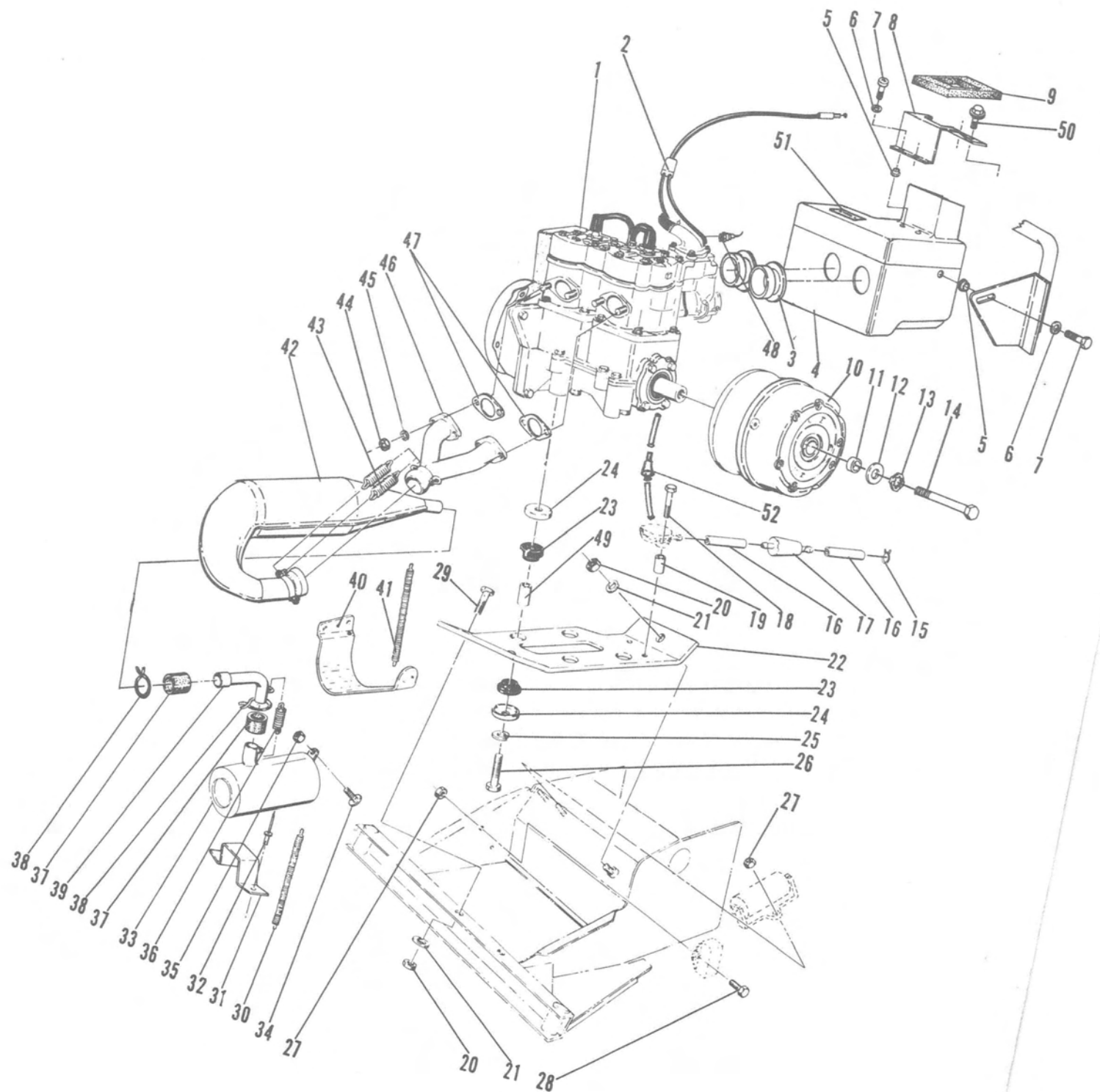
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
50	5332706	Rear Idler Spacer — Inner	1
51	7555802	Washer	2
52	7512492	Bolt	2
53	7515442	Bolt	2
54	7542404	Nut	2
55	5410319	Limiter Strap	1
56	7515307	Bolt	2
57	7542321	Nut	2



ENGINE MOUNTING

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	1211387	Engine — EC34PL—02	1
2	7080255	Throttle Cable	1
3	5410271	Boot	2
4	1253069	Intake Silencer Asm.. . . .	1
5	7541920	Well Nut.	4
6	7558201	Washer	4
7	7511986	Screw	4
8	5220136	Plate — Intake Seal	1
9	5810112	Foam — Intake Seal	1
10	1321373	Drive Clutch Asm.	1
11	5430261	Bushing — Retaining Bolt	1
12	5210748	Washer — Clutch Retainer	1
13	7575202	Lock Washer	1
14	7512556	Bolt	1
15	7080134	Clamp	1
16	5420111	Fuel Line (Bulk — Cut to fit)	1
17	2530008	Filter.	1
18	7512220	Screw	2
19	5332509	Tube Spacer — Fuel Pump	2
20	7542403	Nut	3
21	7558403	Wrought Washer	3
22	5223813	Plate — Motor Mount	1
23	5410241	Dampener — Vibration	8
24	5221901	Cap — Vibration Dampener	8
25	7553101	Lock Washer	4
26	7512545	Bolt	4
27	7542122	Nut	4
28	7512111	Bolt	2
29	7512405	Bolt	2
30	7041068	Spring	2
31	5221969	Support Muffler	1
32	7621403	Rivet	2
33	1260425	Resonator	1
34	7512224	Bolt	1
35	7542101	Nut	1
36	3081078	Exhaust Spring	2
37	5420143	Silicone Hose	2
38	7080195	Clamp Hose	1
39	1260441	Resonator Inlet	1
40	5221961	Hanger Muffler	1
41	7042009	Spring	1
42	1260415	Muffler	1
43	3081078	Exhaust Spring	2
44	3080285	Nut	4
45	3080530	Washer	4
46	1260414	Exhaust Manifold.	1
47	3082510	Exhaust Gasket	2
48	3083055	Switch	1
49	5332491	Bushing — Motor Mount	4
50	7512208	Screw	2
51	7071761	Decal — Intake Silencer.	1
52	2530009	Fuel Filter	2

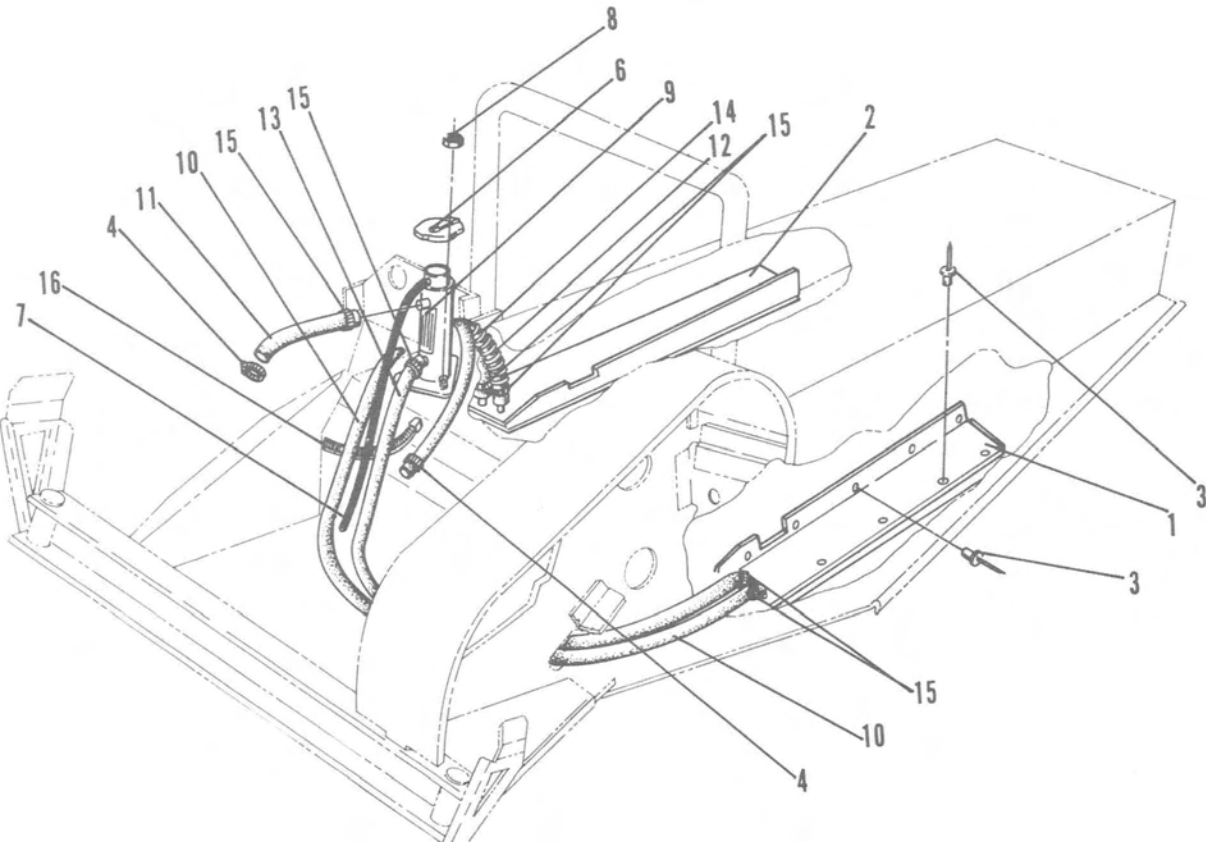
ENGINE MOUNTING



COOLING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	2511137	Cooling Extrusion Asm. L.H.	1
2	2511138	Cooling Extrusion Asm. R.H.	1
3	7621429	Rivet	24
4	7080233	Clamp—Hose	2
5	2511142	Surge Tank	1
6	2511116	Pressure Cap	1
7	5420111	Gas Line Hose (Bulk, Cut to fit)	1
8	7542122	Lock Nut	3
9	7071755	Decal — Surge Tank	1
10	5410267	Hose — Crossover	1
11	5410294	Hose — Engine Outlet	1
12	5410295	Hose — Pump Inlet	1
13	5410266	Hose — Tank Outlet	1
14	7041079	Spring — Hose Retainer	1
15	7080225	Clamp — Hose	6
16	7080138	Strap	7

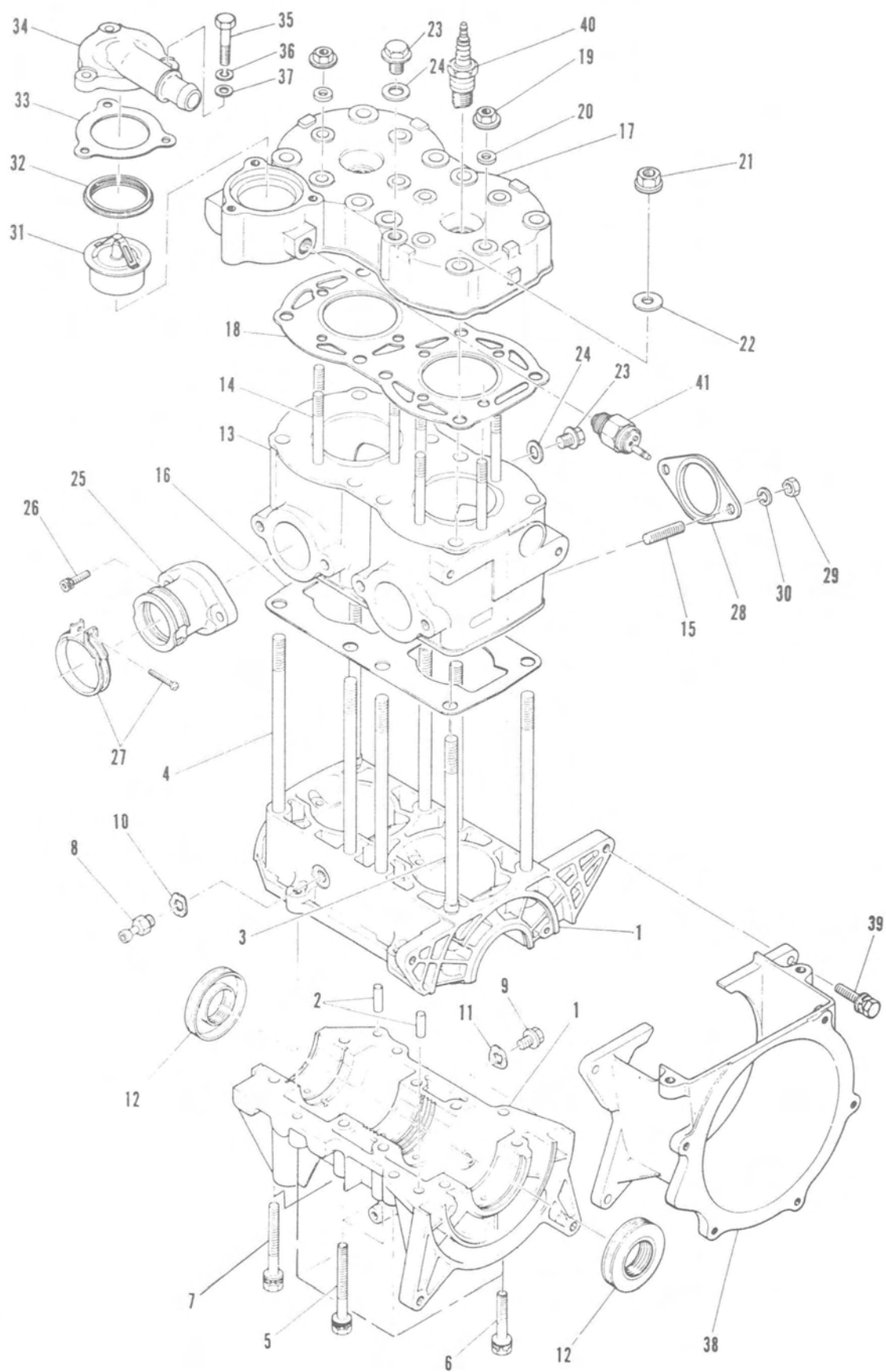
COOLING ASSEMBLY



CRANKCASE & CYLINDER

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	3083053	Crankcase Asm. (Incl. 1 - 7)	1
2	3083054	Dowel Pin	2
3	3082494	Stud	2
4	3082708	Stud	6
5	3080739	Bolt & Washer Asm.	6
6	3080883	Bolt & Washer Asm.	4
7	3080742	Bolt & Washer Asm.	2
8	3080641	Union	1
9	3083044	Plug	2
10	3081634	Wave Washer	1
11	3083027	Wave Washer	2
12	3082709	Oil Seal	2
13	3082710	Cylinder Compl. (Incl. 13 - 15)	1
14	3082896	Stud	8
15	3080016	Stud	4
16	3082713	Gasket (Cylinder).	1
17	3083165	Cylinder Head	1
18	3082715	Gasket Compl. (Head)	1
19	3082910	Flange Nut	8
20	3082505	Washer	8
21	3082911	Flange Nut	8
22	3082507	Washer	8
23	3082716	Plug	2
24	3082956	Gasket	2
25	3082720	Adapter Compl.	2
26	3082062	Bolt (Socket Head)	4
27	3083166	Band Asm.(Adapter).	2
28	3082510	Gasket Compl. (Exhaust)	2
29	3080285	Nut	4
30	3080530	Spring Washer	4
31	3083167	Thermostat Compl.	1
32	3082726	Rubber Gasket	1
33	3082727	Gasket (Thermostat).	1
34	3082912	Thermostat Case Cover	1
35	3080667	Bolt	3
36	3080530	Spring Washer	3
37	3080142	Washer	3
38	3083168	Magneto Cover	1
39	3082730	Bolt & Washer Asm.	4
40	3070163	Spark Plug	2
41	3083055	Thermo Switch Compl.	1

CRANKCASE & CYLINDER



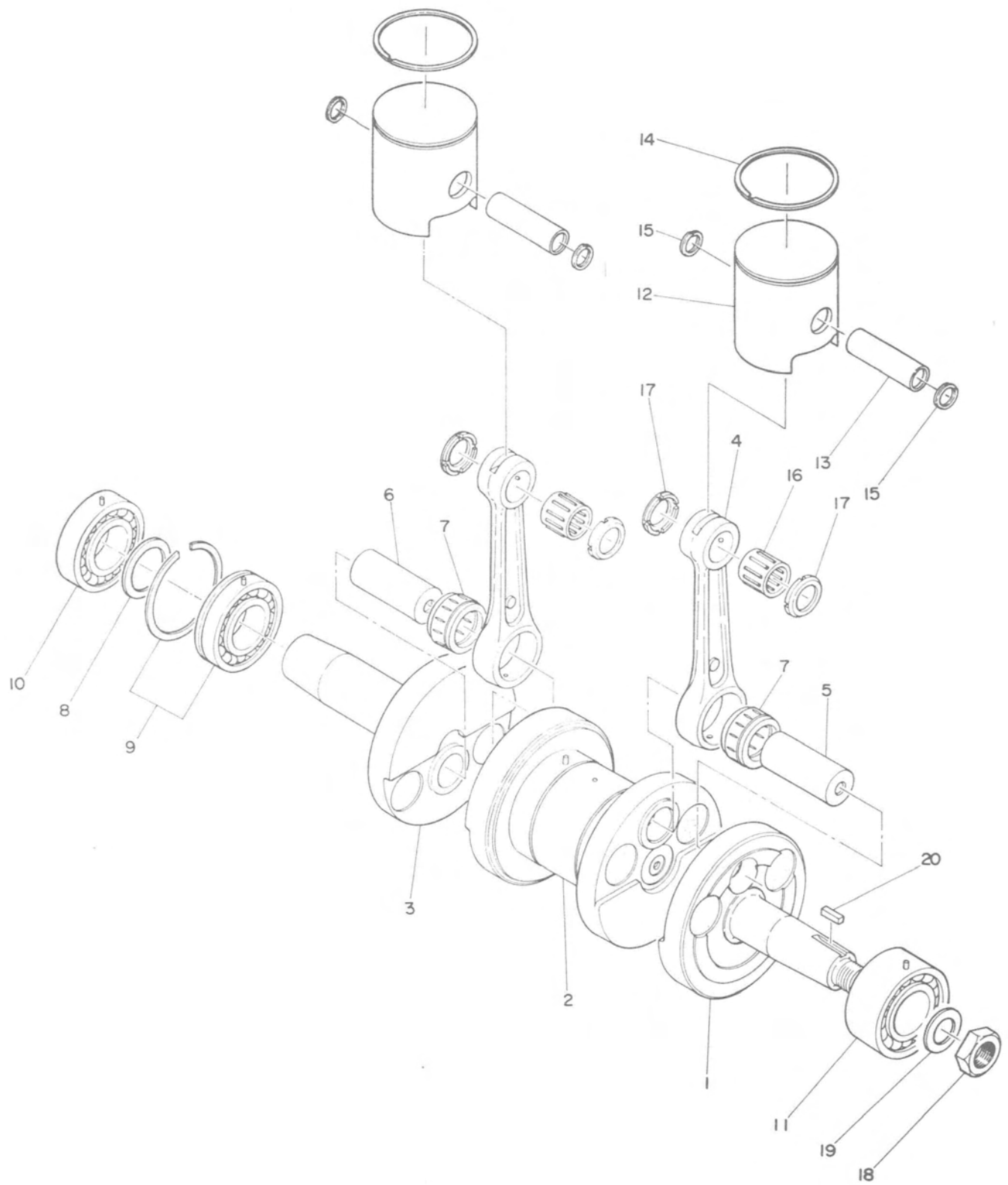
CRANKSHAFT & PISTON

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
	3083064	Crankshaft Asm. (Incl. 1 - 11)	1
1	3083056	Crankshaft Mag Wheel	1
2	3083057	Crankshaft Center (Incl. 5 & 6)	1
3	3083065	Crankshaft PTO Wheel	1
4	3082789	Connecting Rod	2
5	3082793	Crank Pin Mag Wheel	1
6	3082795	Crank Pin PTO Wheel	1
7	3082902	Large End Bearing	2
8	3080447	Spacer	1
9	3082735	Ball Bearing	1
10	3082734	Ball Bearing	3
11	3083002	Ball Bearing	1
12	3082738	Piston Compl.	2
13	3080126	Piston Pin	2
14	3082497	Piston Ring	2
15	3081714	Clip (Piston Pin)	4
16	3081648	Small End Bearing	2
17	3082737	Spacer (Piston Pin)	4
18	3082739	Nut	1
19	3082740	Washer	1
20	3081447	Key	1

OPTIONAL OVERSIZED PISTONS & RINGS

12	3082849	Piston .010 Oversize	1
	3082705	Piston .020 Oversize	1
14	3082559	Ring .010 Oversize	1
	3082706	Ring .020 Oversize	1

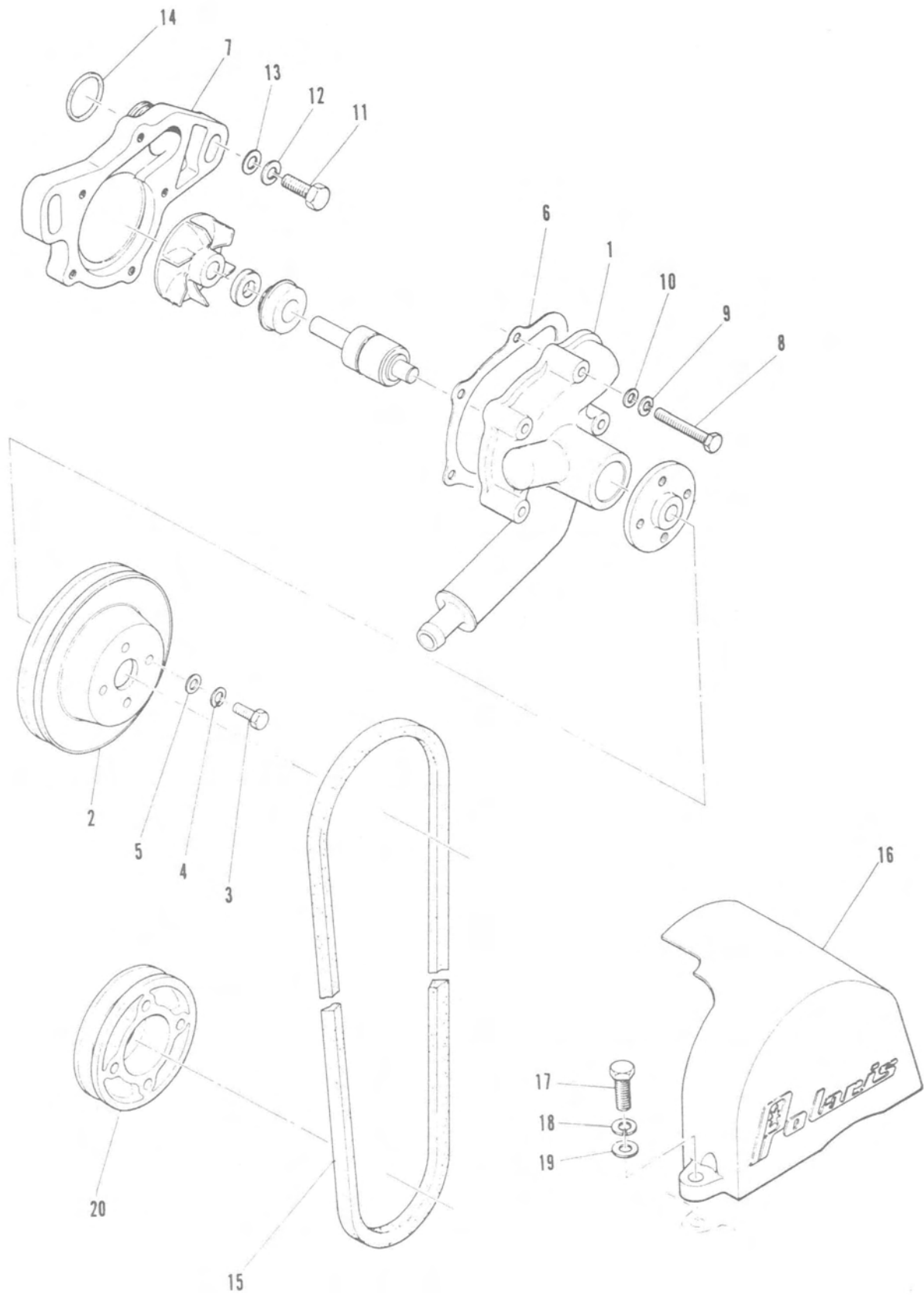
CRANKSHAFT & PISTON



WATER PUMP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	3083169	Water Pump Asm.	1
2	3082742	Pulley (Driven)	1
3	3080146	Bolt	4
4	3080077	Spring Washer	4
5	3080078	Washer	4
6	3082744	Water Pump Gasket	1
7	3082745	Pump Casing 2.	1
8	3080109	Bolt	5
9	3080077	Spring Washer	5
10	3080078	Washer	5
11	3082901	Bolt	2
12	3080530	Spring Washer	2
13	3082505	Washer	2
14	3082746	"O" Ring	1
15	3082747	Belt	1
16	3082899	Water Pump Cover	1
17	3080667	Bolt	2
18	3080530	Spring Washer	2
19	3080142	Washer	2
20	3082913	Pulley (Drive)	1

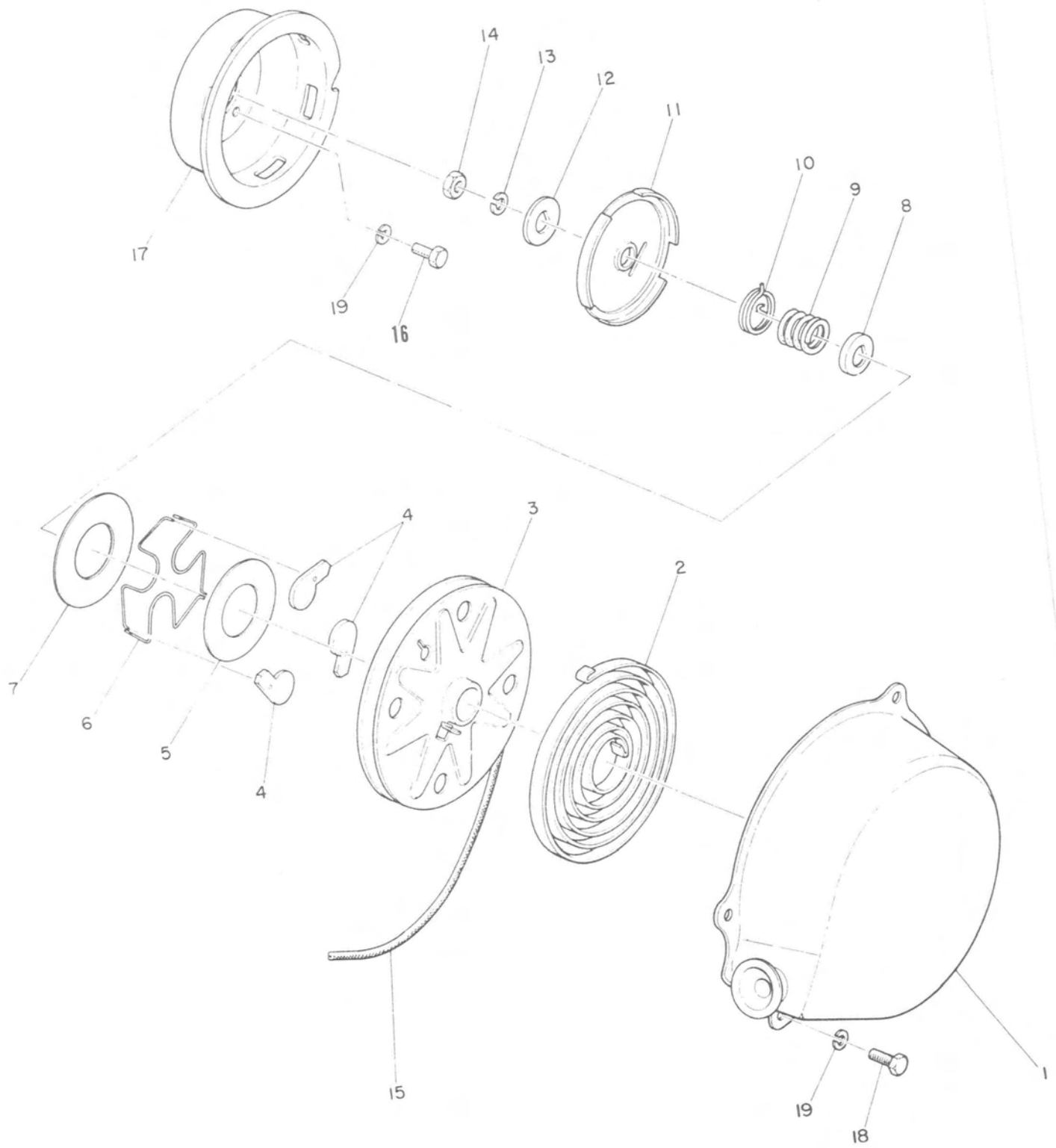
WATER PUMP



RECOIL STARTER

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	3082982	Recoil Starter Compl.	1
2	3082415	Power Spring	1
3	3082488	Reel Compl.	1
4	3082318	Ratchet	3
5	3082489	Slide Plate (B)	1
6	3082319	Return Spring (B)	3
7	3082490	Slide Plate	1
8	3082492	Washer (A)	1
9	3081238	Friction Spring	1
10	3082118	Return Spring	1
11	3082605	Friction Plate	1
12	3081240	Washer (B)	1
13	3081087	Spring Washer	1
14	3081086	Nut	1
15	3082416	Starter Rope	1
16	3080109	Bolt	4
17	3082768	Starting Pulley	1
18	3081281	Bolt	5
19	3080077	Spring Washer	9

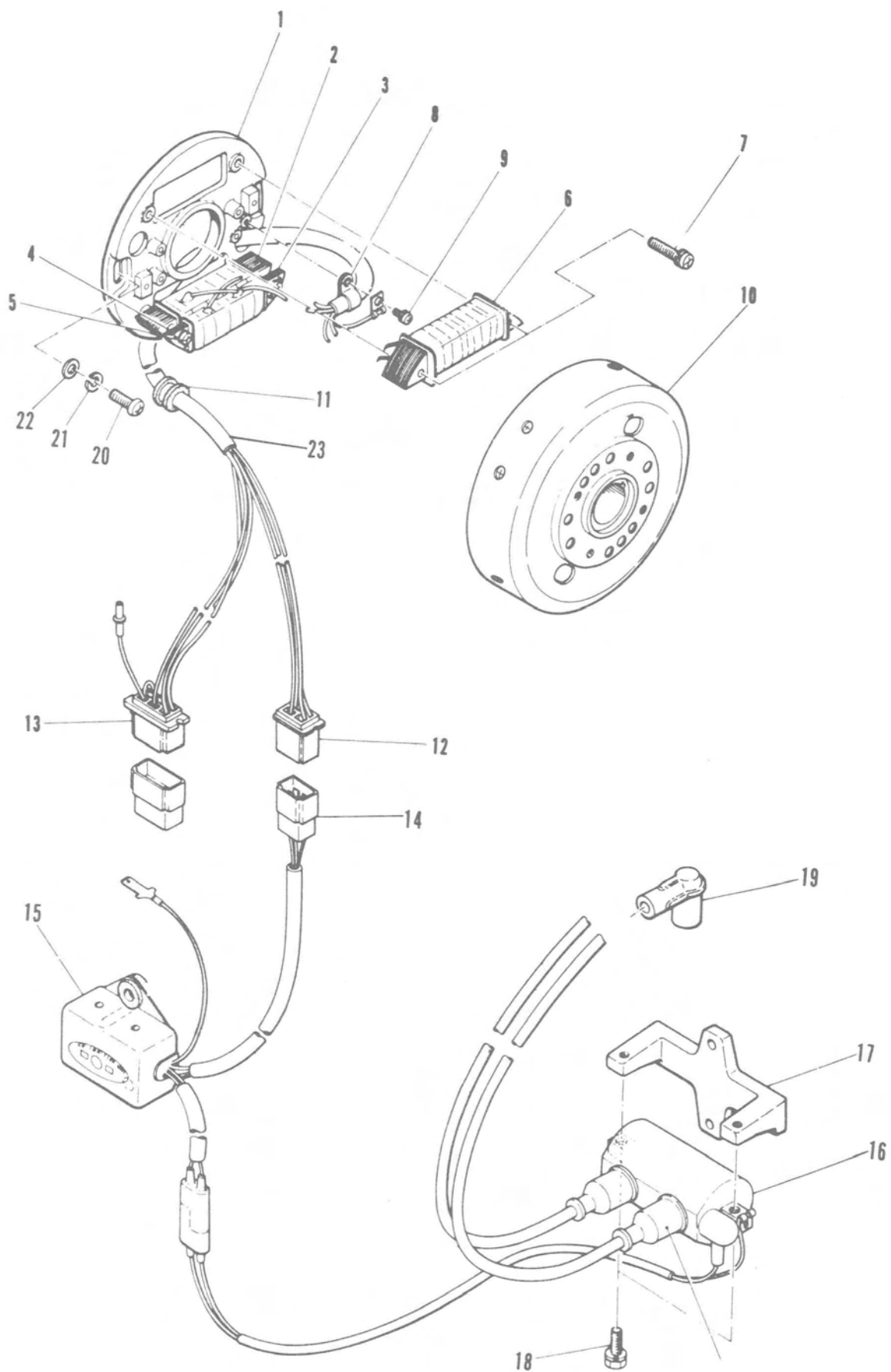
RECOIL STARTER



MAGNETO

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	3083049	Plate Asm.	1
2	3082866	Exciter Coil	1
3	3082867	Pulser Coil	1
4	3082868	Collar	2
5	3082137	Screw & Washer Asm.	2
6	3082871	Lighting Coil	1
7	3082484	Screw & Washer Asm.	2
8	3081296	Clamp	1
9	3082366	Screw & Washer Asm.	1
10	3082853	Flywheel	1
11	3081511	Grommet	1
12	3081952	4P Male Coupler	1
13	3081513	6P Male Coupler	1
14	3081306	4P Female Coupler	1
15	3082851	CDI System Compl.	1
16	3081954	Ignition Coil Compl.	1
17	3082144	Bracket	1
18	3082145	Bolt & Washer Asm.	2
19	4020129	Spark Plug Cap	2
20	3082268	Screw	2
21	3081181	Lock Washer	2
22	3080078	Washer	2
23	N/A	Wire Harness	

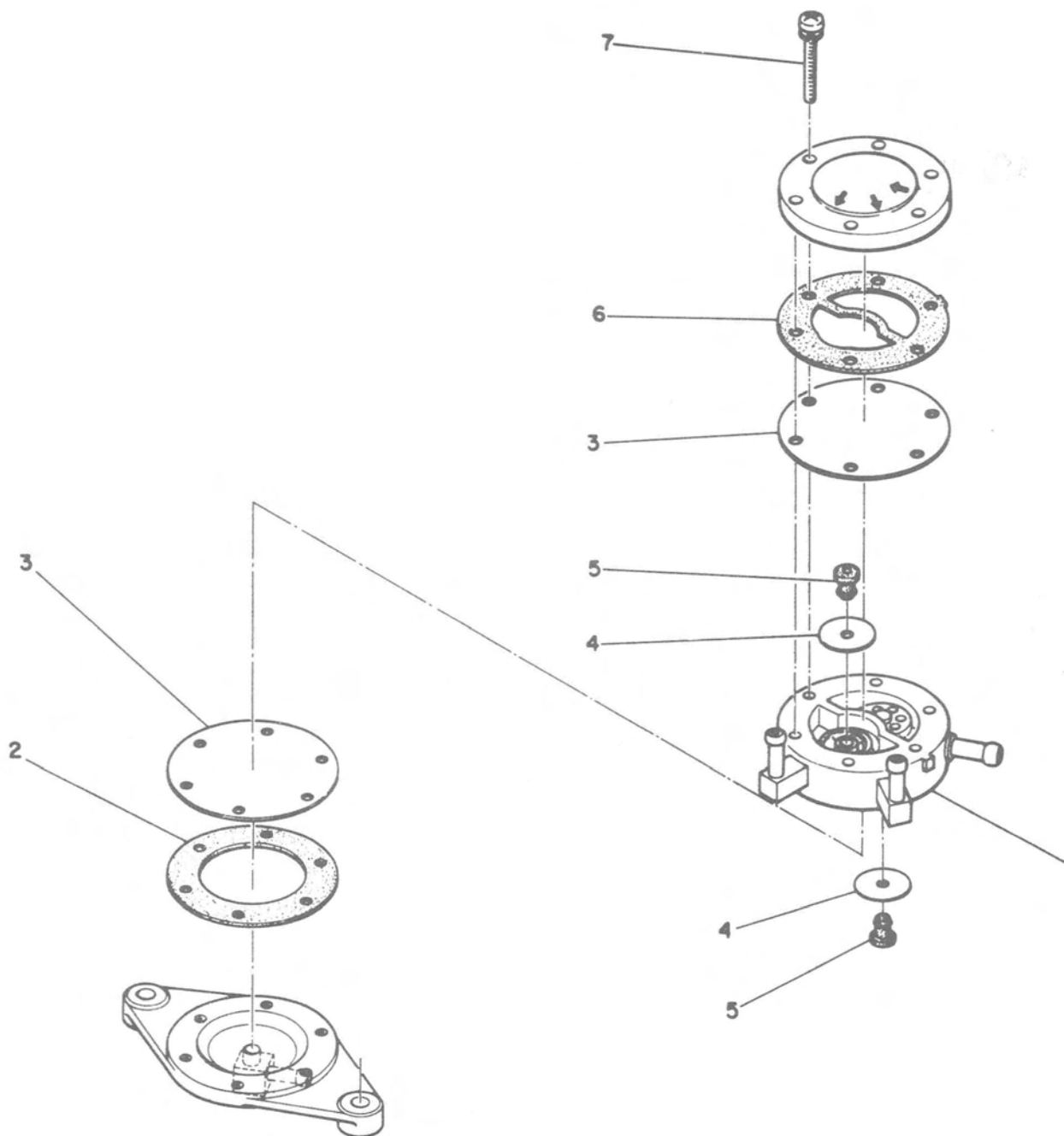
MAGNETO



FUEL PUMP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	3082418	Fuel Pump Asm.	1
2	3081380	Packing (Bottom).	1
3	3080844	Diaphragm	2
4	3081989	Valve.	2
5	3081529	Grommet	2
6	3081384	Packing (Top)	1
7	3081286	Screw & Washer Asm.	6

FUEL PUMP



CARBURETOR

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX-L
1	3130182	Carburetor Asm. (Incl. 1 - 34)	2
2	3130026	Spring (Throttle)	1
3	3130054	Plate (Throttle)	1
4	3130003	"E" Ring	1
5	3130157	Jet Needle	1
6	3130231	Throttle Valve (2.5)	1
7	3130165	Needle Jet (Q-2)	1
8	3130199	Plunger Cap	1
9	3130006	Plunger Spring	1
10	3130234	Washer (Plunger)	1
11	3130008	Plunger Asm.	1
12	3130009	Throttle Stop Screw	1
13	3130010	Spring (Throttle Adjuster)	1
14	3130011	Air Screw	1
15	3130012	Spring (Air Adjuster)	1
16	3130068	Pilot Jet (No. 45)	1
17	3130047	Packing (Needle Valve)	2
18	3130243	Plate	1
19	3130046	Needle & Seat	1
20	3130232	Ring	1
21	3130241	Hose	2
22	3130048	Float Arm	1
23	3130019	Float Pin	1
24	3130049	Gasket (Float Chamber)	1
25	3130021	Float Asm.	2
26	3130061	Cap (Incl. 26 & 27)	1
27	N/A	Gasket	1
28	3130022	Cap	2
29	3130239	"O" Ring	1
30	3130238	Guide Screw	1
31	3130129	Main Jet (No. 260)	1
32	3130156	Screw & Washer Asm.	4
33	3130242	Plate	2
34	N/A	Float Chamber Body	1

CARBURETOR

