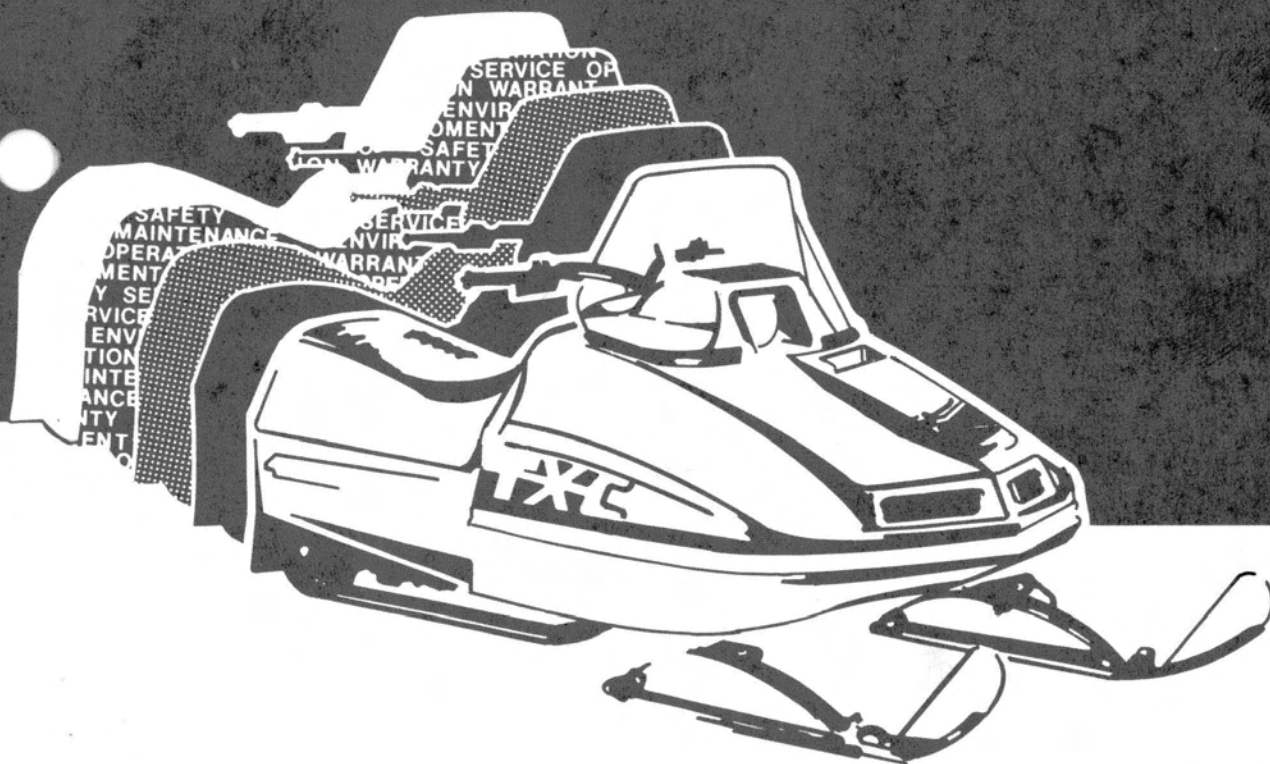


1982 TX-C PARTS MANUAL



Polaris

TX-C MODEL NUMBER 0820647

CONTENTS

BODY	2 - 4
HOOD ASSEMBLY	5 - 7
CONSOLE	8
SEAT ASSEMBLY	9
MAIN WIRE HARNESS	10
CHAINCASE ASSEMBLY	11 - 13
STEERING ASSEMBLY	14 - 15
DRIVE CLUTCH	16
DRIVEN CLUTCH	17
DRIVE SHAFT	18
TRACK ASSEMBLY	19
SUSPENSION	20 - 21
ENGINE MOUNTING	22 - 23
OIL TANK MOUNTING	24 - 25
CRANKCASE	26 - 27
CYLINDER	28 - 29
CRANKSHAFT & PISTON	30 - 31
BLOWER HOUSING & RECOIL	32 - 33
CARBURETOR	34 - 35
FUEL PUMP	36 - 37
OIL PUMP	38 - 39
MAGNETO	40 - 41

BODY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	2511148	Gas Tank	1
2	5430669	Fitting Vent	1
3	5521087	Hose — Vent	AR
4	7052023	Fitting — Outlet	1
5	7042021	Tank Spring	1
6	5810142	Gas Cap Gasket	1
7	2511149	Gas Cap w/Gauge	1
8	5020246	Weight — Gas Line	1
9	5810063	Gas Tank Pad	1
10	5221722	Gas Tank Strap	1
11	5420126	Tank Holddown Cushion	1
12	7542101	Nut	5
13	5430575	Rubber Grommet.	1
14	2681167	Seat Cushion Asm.	1
15	7512103	Bolt	2
16	5221932	Gas Tank Bracket.	1
17	7621301	Rivet	AR
18	7512193	Bolt	8
19	7670021	Push-On Nut	3
20	7621418	Rivet	5
21	5810089	Snow Flap	1
22	5221698	Backing — Snow Flap	1
23	7071859	Decal — Track Warning	1
24	5224204	Rear Bumper	1
25	5223822	Tunnel — Back Panel	1
26	7621330	Rivet	38
27	7512252	Screw	4
28	5223930	Clutch Guard	1
29	2670070	Red Reflector	2
30	7071902	Decal — Tunnel L.H..	1
	7071903	Decal — Tunnel R.H.	1
31	1011435	Tunnel	1
32	7080227	Male Snap	6
33	7621222	Rivet	AR
34	5510130	Wear Strip — Optional	AR
35	7621428	Rivet — Optional	AR
36	7071854	Decal — Engine & Clutch	1
37	5223798	Clutch Guard Reinforcement	1
38	7080216	Pin — Latch Cover	1
39	5223766	Foot Rest L.H.	1
40	7621429	Rivet	AR
41	5223789	Guard	1
42	5221929	Pan Reinforcement L.H.	1
43	7512232	Screw	6
44	5221930	Pan Reinforcement R.H.	1
45	7621443	Rivet	10
46	5220133	Intake Guard	1
47	5220144	Steering Support	1
48	7512183	Bolt	4
49	1011439	Bulkhead Weld	1
50	5223767	Foot Rest R.H.	1
51	7621331	Rivet	4

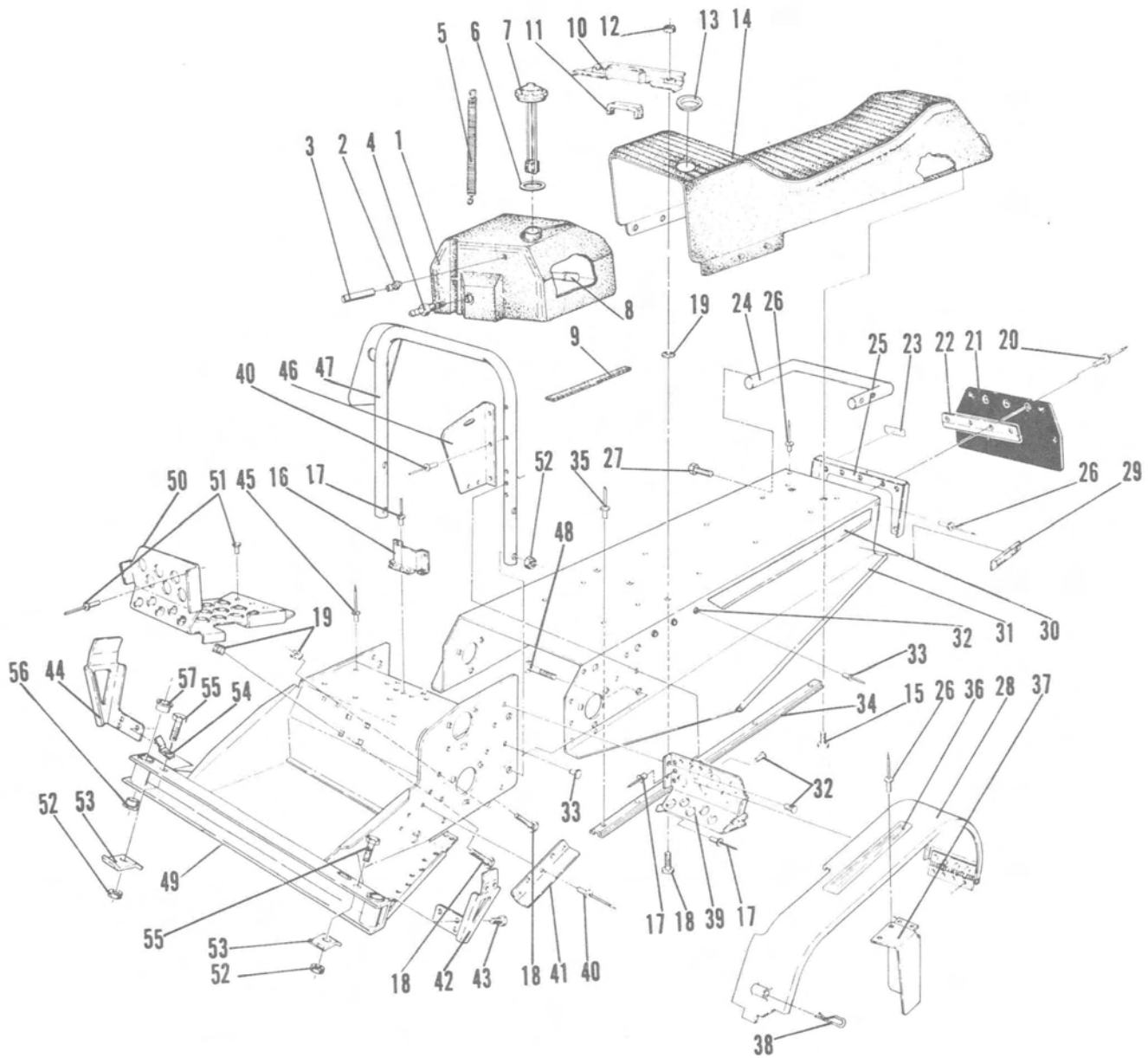
BODY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
52	7542427	Nut	2
53	5221939	Steering Stop	2
54	5223938	Bracket — Muffler	1
55	7512491	Bolt	2
56	3574208	Bushing — Flanged Bottom	2
57	3573904	Bushing — Top	2

OPTIONAL ITEMS NOT SHOWN

2870489	Snowmobile Cover — Standard
2870490	Snowmobile Cover — w/High Windshield
2870392	Saddle Bag
2870314	Spray Paint — Blue — 12 Oz.
2870445	Tow Hitch

BODY



HOOD ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	5440170	Hood — Plain	1
2	5810113	Hood Foam — Side L.H.	1
	5810114	Hood Foam — Side R.H.	1
3	5810121	Hood Foam — Engine	1
4	5810122	Hood Foam — Center	1
5	7071912	Decal — Top Deck, Front	1
	7071915	Decal — Top Deck, Sides	2
6	5430640	Logo — Polaris.	3
7	7071897	Decal — Hood L.H.	1
	7071898	Decal — Hood R.H.	1
8	5430626	Hood Latch Rubber Strap	2
9	5220165	Hood Latch Hook	2
10	7621601	Rivet	2
11	7071868	Decal — Warning L.H.	1
	7071869	Decal — Warning R.H.	1
12	7071865	Decal — Instrument Panel	1
13	7670026	Speed Nut	7
14	7541915	Nut	1
15	7080222	Cable — Hood Retainer	1
16	7511845	Screw	1
17	5810118	Windshield Pad	1
18	7511839	Screw	7
19	5850046	Band — Windshield R.H.	1
20	5850045	Band — Windshield L.H.	1
21	5430663	Windshield	1
22	3280019	Speedo. Bushing	1
23	3280017	Square Key	1
24	3280046	Angle Drive — Speedo	1
25	3280034	Speedo. Cable	1
26	3280047	Speedometer Head	1
27	3280048	Tachometer Head.	1
28	2200173	Replacement Glass & Bezel (Tach or Speedo)	AR
29	2460191	Adapter Harness	1
30	7511972	Screw.	1
31	5221662	Headlight Retainer	1
32	4030025	Headlight	1
33	5430548	Headlight Ring	1
34	7041059	Spring — Adj.	1
35	7621220	Rivet	4
36	5430536	Headlight Grill.	1
37	7555709	Washer	4
38	5223791	Hood Guide	4
39	7621331	Rivet	8
40	5220192	Hood Latch	2
41	7512134	Bolt	4
42	7542101	Nut	4
43	7670009	Push-On Nut	6
44	5223972	Extrusion	1
45	5430541	Nose Pan	1
46	7621418	Rivet	7
47	7621401	Rivet	39
48	7071936	Decal — Extrusion	AR

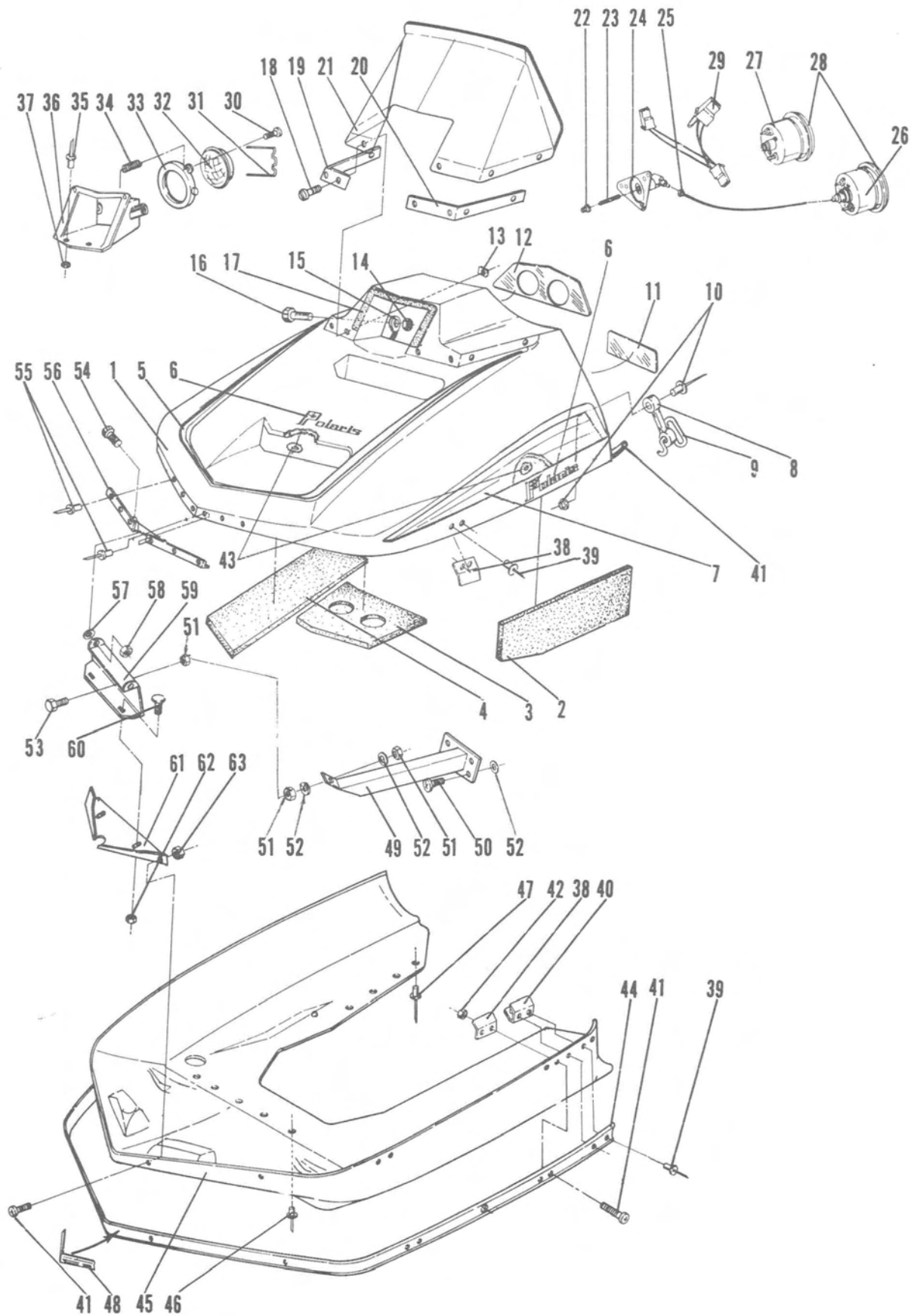
HOOD ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
49	1011457	Pan Support Weld	1
50	7512390	Screw	3
51	7542301	Nut	3
52	7558403	Washer	4
53	7512342	Bolt	1
54	7512224	Screw	2
55	7621433	Rivet	6
56	5223809	Upper Hinge Pivot	1
57	5332403	Hinge Spacer	2
58	7542118	Nut	2
59	5223810	Lower Hinge — Pivot	1
60	7512157	Bolt	2
61	5223811	Hinge Plate	2
62	7542122	Nut	2
63	7542101	Nut	2

OPTIONAL ITEMS NOT SHOWN

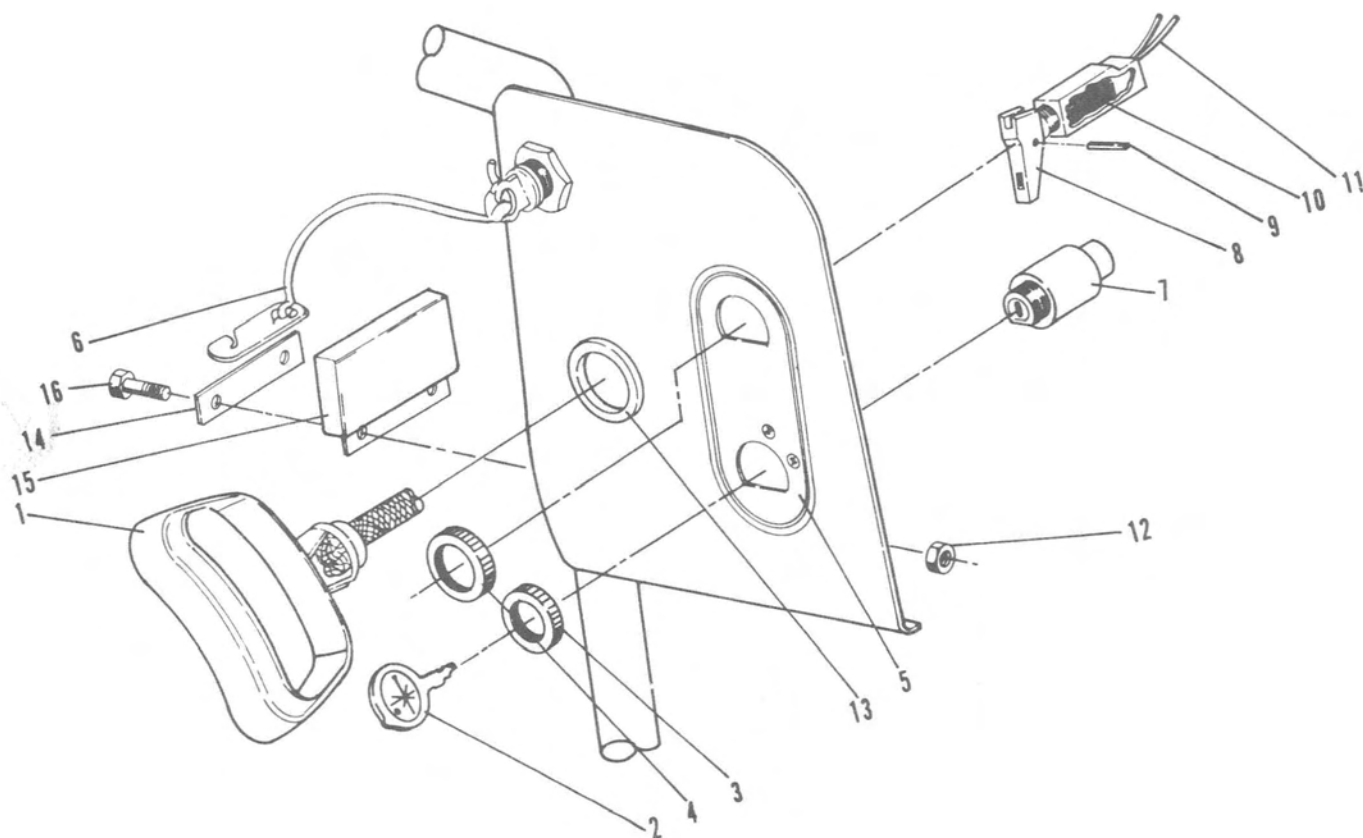
2870495	High Windshield
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HOOD ASSEMBLY



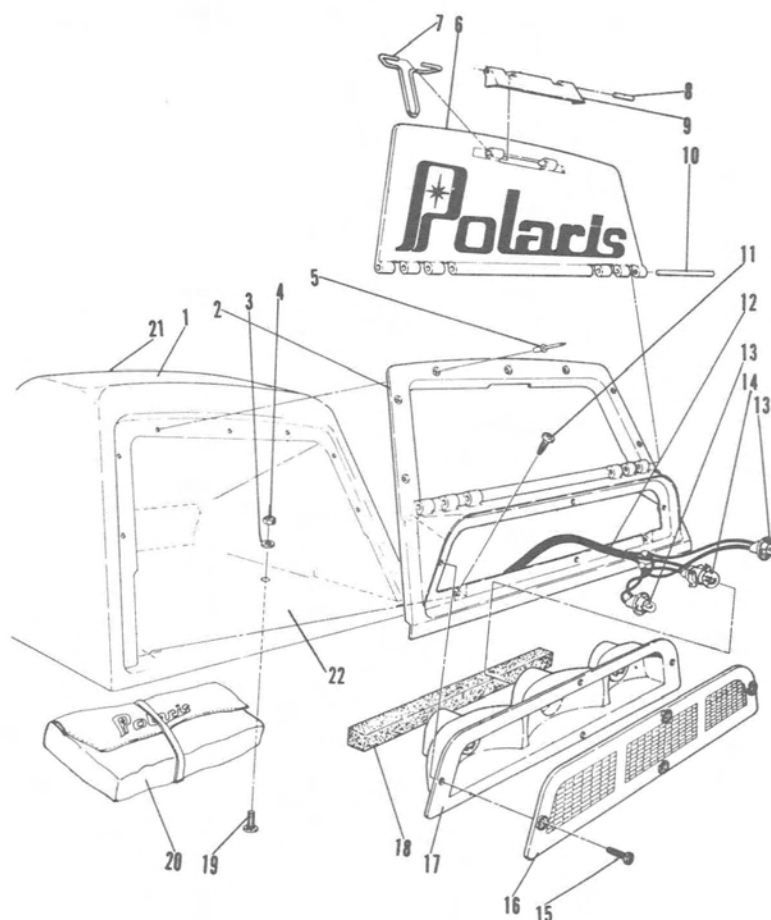
CONSOLE

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	5430520	Recoil Handle	1
2	4110012	Ignition Key	1
3	7542807	Ignition Nut	1
4	7080223	Choke Nut	1
5	7071856	Decal — Console	1
6	2870361	Tether Switch — Optional	AR
7	4110038	Ignition Switch	1
8	2200188	Lever Kit (Incl. 8, 9, 10)	1
9	N/A	Flipper Pin	
10	N/A	Choke Slide	
11	7080219	Choke Cable	1
12	7541922	Lock Nut	2
13	7710502	Retaining Ring	1
14	5210650	Heat Sink	1
15	4060071	Regulator	1
16	7511954	Screw	2



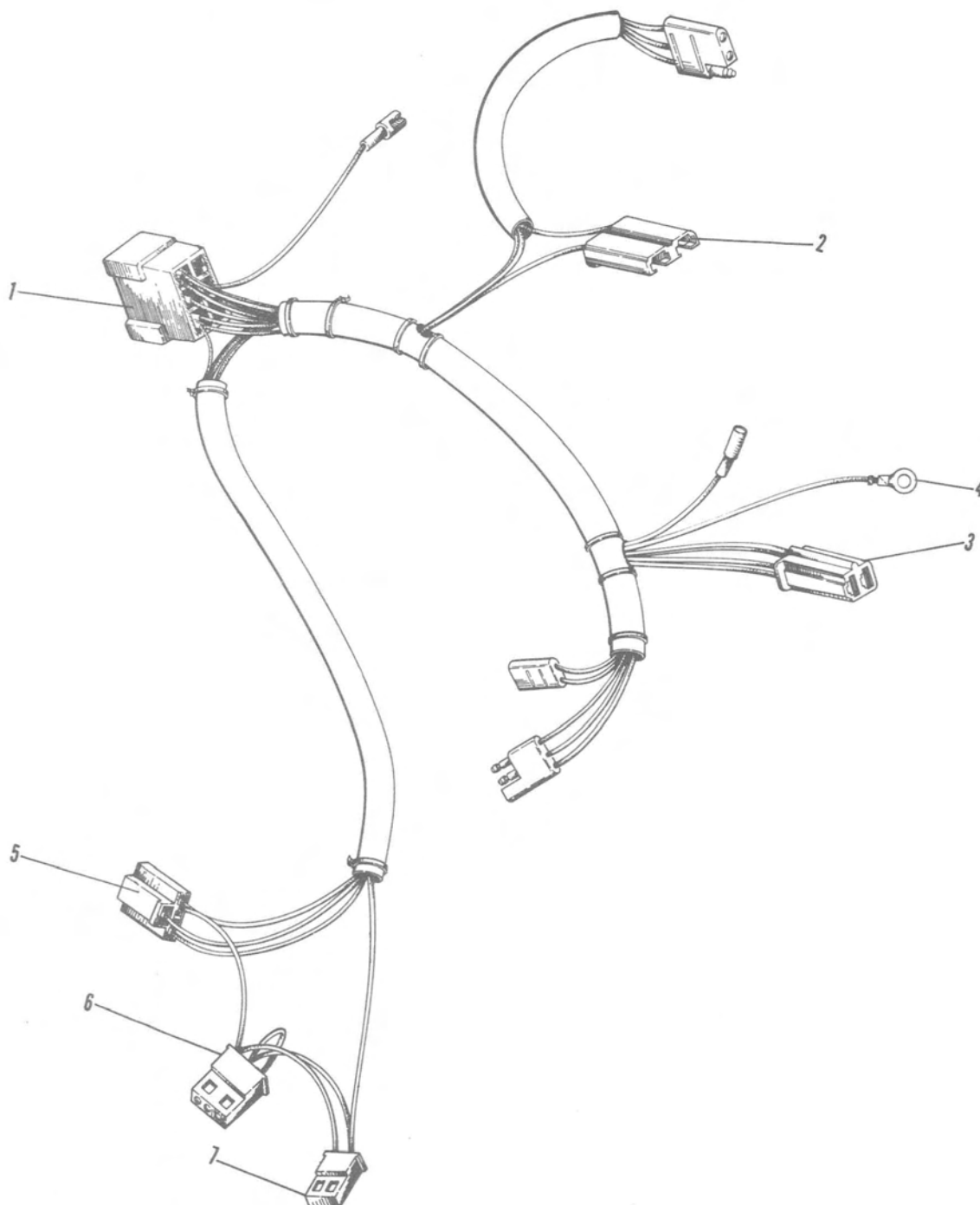
SEAT ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	2681167	Seat Cushion Complete	1
2	5430426	Frame — Door	1
3	7558221	Washer	2
4	7542101	Nut	2
5	7621224	Rivet	7
6	5430632	Door — Tool Compartment	1
7	7040144	Latch Spring	1
8	7010030	Pin Latch	2
9	5430368	Latch.	1
10	7010026	Pin — Hinge	2
11	7522008	Screw	2
12	2460173	Taillight Harness	1
13	4030015	Taillight Bulb	2
14	4030019	Brakelight Bulb	1
15	7511840	Screw	4
16	5430423	Taillight Lens	1
17	5430425	Taillight Housing	1
18	5420141	Shield — Wiring	1
19	7512103	Bolt	2
20	2870463	Tool Kit.	1
21	2681164	Seat Covering	1
22	5430365	Tool Compartment	1
	2870518	Rope — Emergency Starting	1



MAIN WIRE HARNESS

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
	2460217	Main Wire Harness (Incl. 1 - 7)	1
1	2200039	Receptacle Housing w/Receptacles	1
2	2200082	Brake Light Switch Connector	1
3	2200020	Ignition Switch Connector	1
4	2200029	Ring Terminal	1
5	2200022	Headlight Connector w/Receptacles	1
6	2200094	Tachometer Connector	1
7	2200095	Speedometer Connector	1



CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	5332326	Bushing	1
2	5630126	Brake Lever	1
3	7512308	Set Screw	1
4	5420114	Brake Line	1
5	7052019	Male Connector	1
6	5630125	Master Cylinder Housing	1
7	5410176	Cover Gasket	1
8	5630127	Cover.	1
9	7511841	Screw	2
10	7511975	Screw	1
11	7041067	Spring	1
12	5410164	"U" Pack Seal	1
13	5410163	"O" Ring	1
14	5020319	Master Cylinder Piston	1
15	1930562	Spring Clip	2
16	1930563	Pad Retainer Pin	2
17	1930564	Bleeder Screw	1
18	1930561	Bridge Bolt	2
19	1930559	Spacer Bushing	4
20	1930560	Bracket	1
21	1930558	Nut	2
22	5420114	Brake Line Asm.	1
23	7052034	Female Elbow	1
24	5020371	Connector	1
25	4110046	Stoplight Switch	1
26	1930566	Piston Casting	1
27	1930567	Piston Seal	1
28	1930568	Piston	1
29	1930569	Pad Assembly	2
30	1930570	Carrier Casting.	1
31	7515301	Bolt	1
32	7555701	Washer	1
33	5430623	Spacer	1
34	1322089	Driven Clutch	1
35	3211042	Drive Belt	1
36	7556509	Machinery Bushing	3
37	7512331	Bolt	3
38	5221172	Flangette	4
39	3514501	Bearing	2
40	7555725	Washer	5
41	7542324	Nut	6
42	7721204	Key	1
43	5020323	Jackshaft	1
44	7727003	Key	1
45	7713901	Snap Ring	2
46	1332091	Brake Disc Asm.	1
47	7512394	Bolt	3
48	7541918	Well Nut.	1
49	7512240	Bolt	4
50	7552801	Spring Washer	4
51	3222034	Sprocket — 39 Tooth — Optional	
	3222036	Sprocket — 35 Tooth — Standard	1

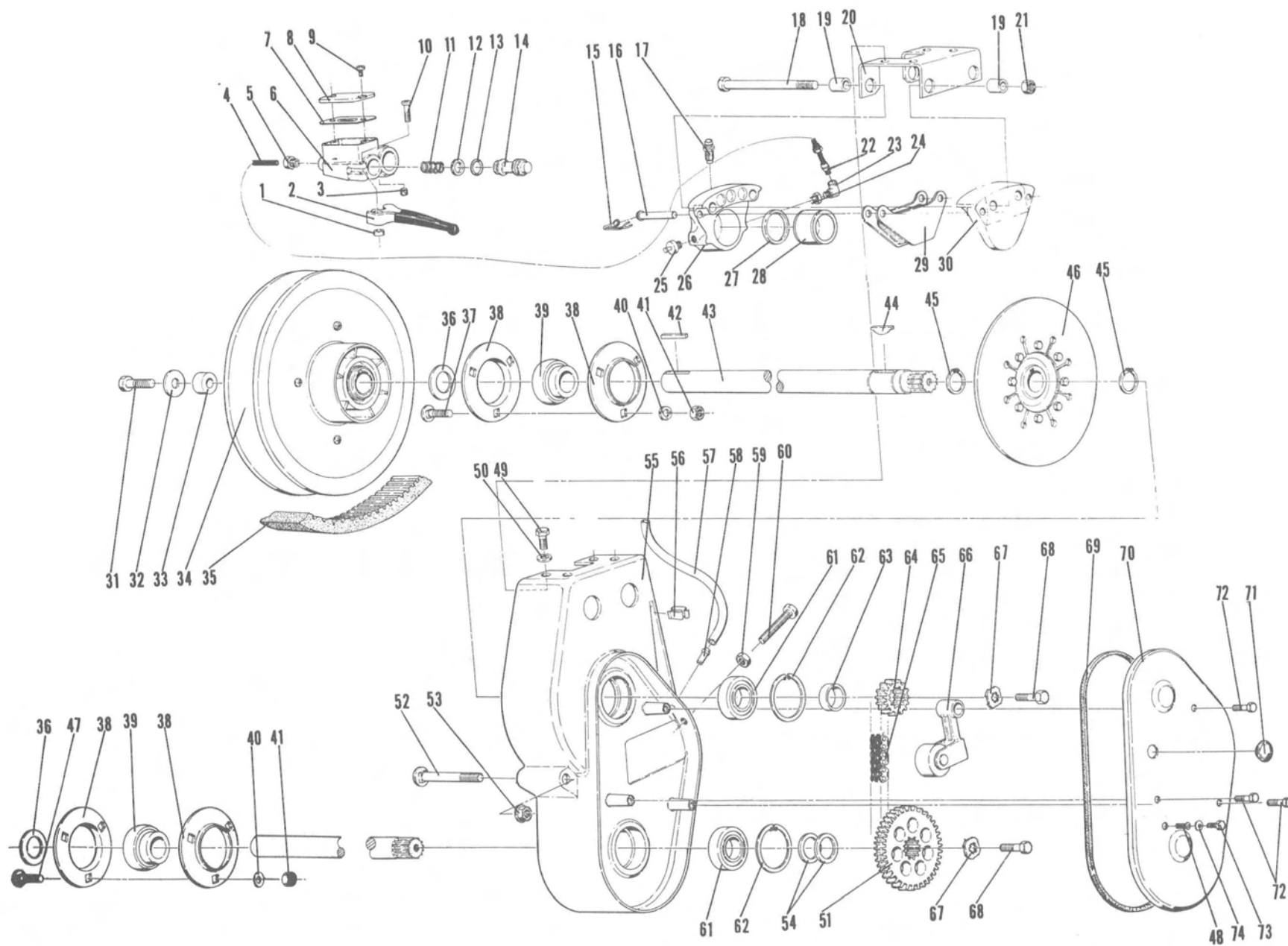
CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
51	3222037	Sprocket — 41 Tooth — Optional	
52	7515428	Bolt	3
53	7542423	Nut	3
54	7556509	Machinery Bushing	2
55	5630173	Chaincase	1
56	7670037	Clip	1
57	5420114	Hose — Bulk (Cut to fit)	1
58	7661504	Spiral Pin	1
59	7542404	Nut	1
60	7512470	Bolt	1
61	3514303	Bearing	2
62	7718406	Retaining Ring	2
63	5010128	Spacer	1
64	3221034	Sprocket — 19 Tooth — Standard	1
	3221032	Sprocket — 16 Tooth — Optional	
	3221033	Sprocket — 17 Tooth — Optional	
	3221035	Sprocket — 20 Tooth — Optional	
65	3224023	Chain — 64 Pitch — Standard	1
	3224024	Chain — 66 Pitch — Optional	
	3224025	Chain — 68 Pitch — Optional	
66	1332078	Tightener Asm.	1
67	7577902	Shakeproof Washer	2
68	7512325	Bolt	2
69	5410277	Gasket	1
70	5223775	Chaincase Cover	1
71	5410012	Rubber Plug	1
72	7512246	Bolt	3
73	7511909	Cap Screw	1
74	7558201	Washer	1

OPTIONAL ITEMS NOT SHOWN

2870381	Silicone Brake Fluid — 5½ Oz.	
2870337	Chaincase Oil — 8 Oz.	
2870464	Chaincase Oil — 1 Gal.	
2870502	Drive Belt Holder (Pkg. 2)	

CHAINCASE ASSEMBLY



STEERING ASSEMBLY

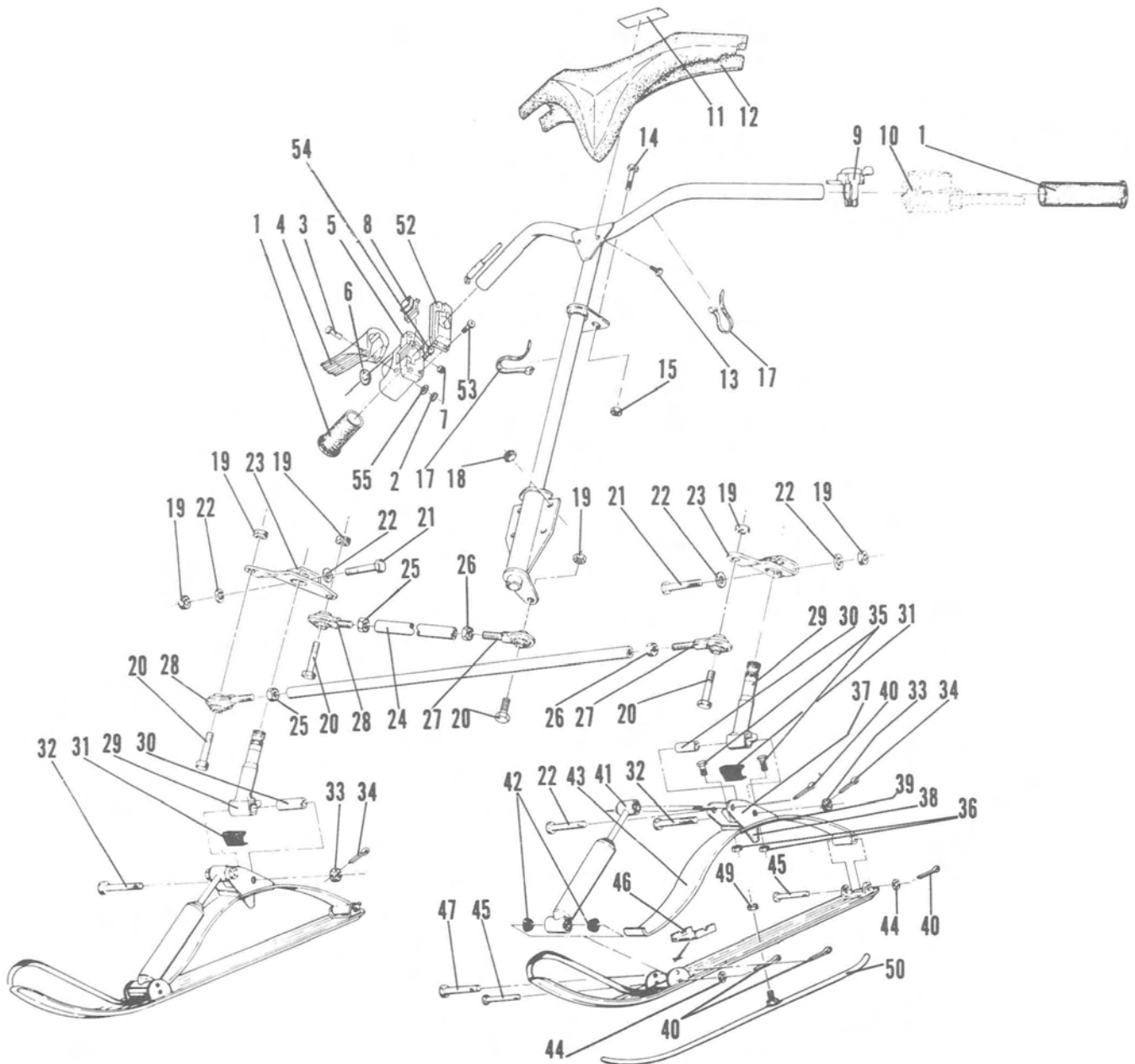
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	5410272	Handlebar Grip	2
2	7710401	Retaining Ring	1
3	7661624	Retaining Pin	1
4	5430652	Throttle Lever	1
5	5430603	Throttle Block	1
6	7710502	Retaining Ring	1
7	7512465	Set Screw	1
8	4110058	Emergency Stop Switch	1
9	4110040	Dimmer Switch	1
10		Master Cylinder (See Chaincase)	1
11	7071893	Decal — Pad	1
12	5410361	Pad	1
13	7511843	Screw	2
14	7512183	Bolt	2
15	7542122	Nut	2
16	1823119	Steering Post Weld	1
17	7080138	Strap	AR
18	7542324	Nut	4
19	7542403	Nut	6
20	7512404	Bolt	4
21	7545433	Bolt	2
22	7555720	Washer	4
23	1822024	Steering Arm R.H.	1
24	5332643	Drag Link	1
25	7542401	Nut	2
26	7542424	L.H. Nut	2
27	7060122	Tie Rod L.H.	2
28	7060121	Tie Rod R.H.	2
29	6230051	Spindle Shaft	2
30	5010059	Ski Pivot Bushing	2
31	5410307	Rubber Ski Stop	2
32	7515452	Bolt w/Hole	2
33	7542438	Castle Nut	2
34	7661205	Cotter Pin	2
35	7512486	Bolt	4
36	7542403	Nut	4
37	1820229	Ski Saddle Weld	2
38	1820226	Ski Spring Stop	2
39	5210855	Plate — Leaf Spring Stop	2
40	7661407	Cotter Pin	8
41	7041123	Shock Absorber	2
42	5430264	Bottom Shock Bushing	4
43	7043037	Spring — Mono Leaf	2
44	7555803	Washer	4
45	7662001	Clevis Pin	4
46	5430003	Wear Plate	2
47	7662102	Clevis Pin	2
48	1820175	Ski Weld	2
49	7542302	Nut	2
50	1820132	Skag	2
51	5332642	Tie Rod	1

STEERING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
52	5430604	Adapter Block	1
53	7511848	Screw — Adapter Block	6
54	7511849	Screw — Switch Ret.	1
55	7555730	Washer — Ret. Pin	1

OPTIONAL ITEMS NOT SHOWN

2870297	Carbide Skag
2870537	Handlebar Heaters



DRIVE CLUTCH

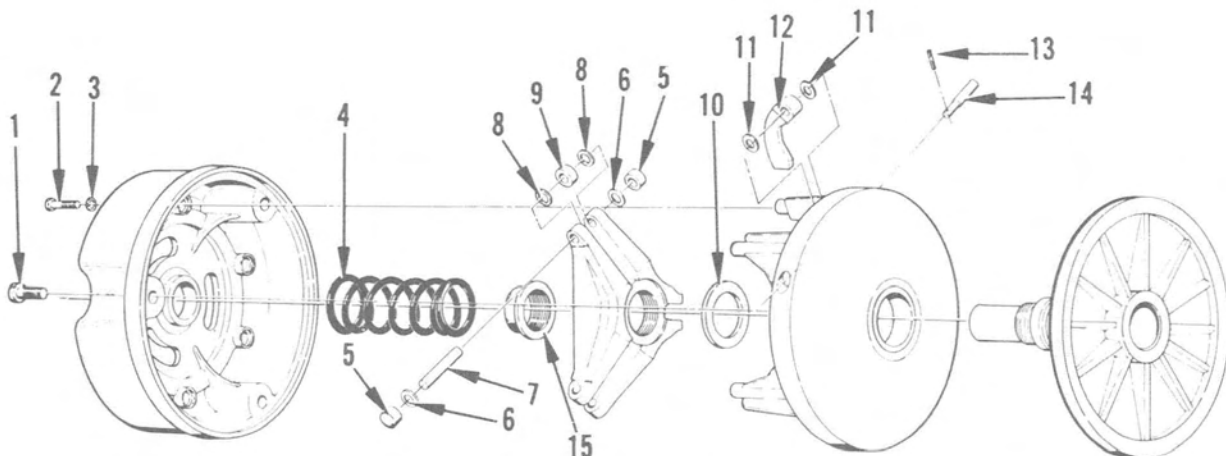
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
	1321373	Drive Clutch—Basic w/o Weights & Spring.	
1	7512182	Cap Screw	3
2	7511978	Cover Screw	6
3	7574601	Lock Washer	6
4	7041063	Spring — Purple	1
5	5430445	Spider Guide Button.	6
6	5210733	.002" Shim — Optional	AR
7	7661816	Spider Roller Pin	3
8	5430399	Washer	6
9	5020299	Spider Roller	3
10	5210754	.050" Spider Spacer Washer — Standard	1
	5210752	.020" Spider Spacer Washer — Optional	AR
	5210753	.032" Spider Spacer Washer — Optional	AR
11	5430451	Shift Weight Washer	AR
12	5630224	Shift Weight — 01	3
13	7661005	Spring Pin	3
14	5020280	Shift Weight Pin	3
15	5020304	Spider Jam Nut	1

HIGH ELEVATION MODIFICATION

4	7041062	Spring — Silver	3
12	5630225	Shift Weight — 02	3

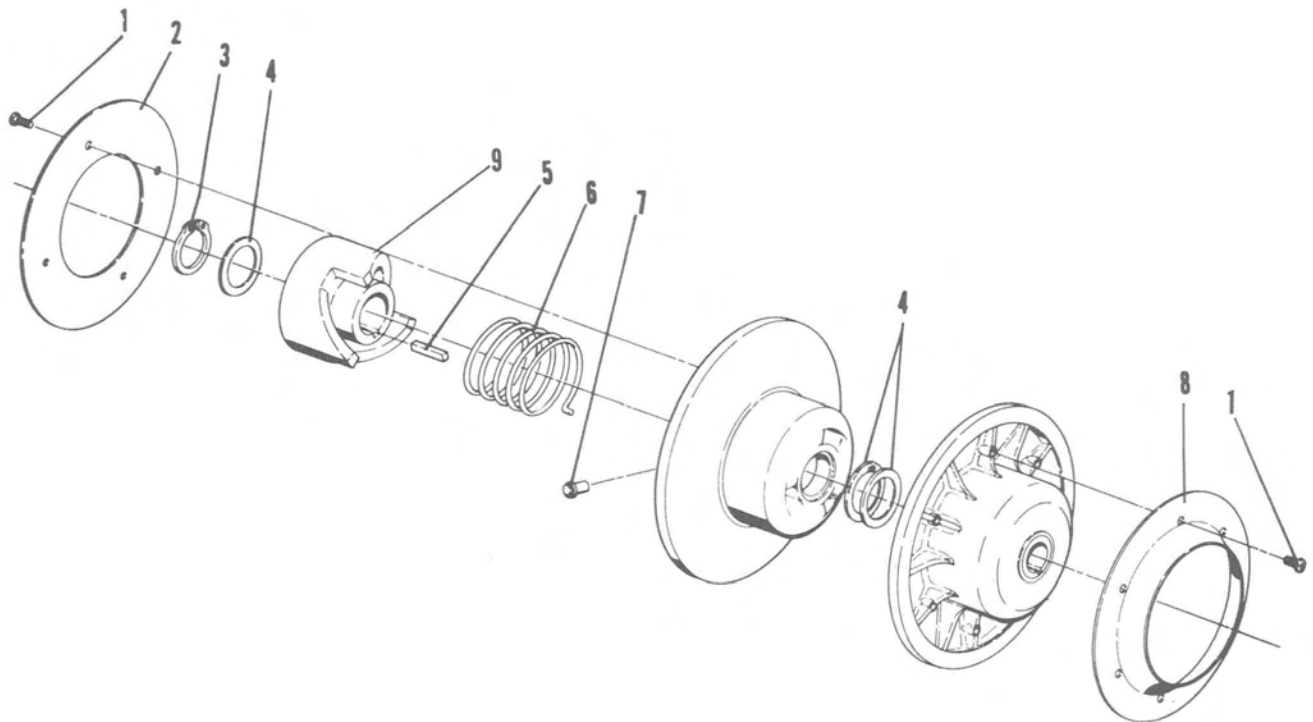
OPTIONAL ITEMS NOT SHOWN

2870510	Clutch Lube — 8 Oz..	
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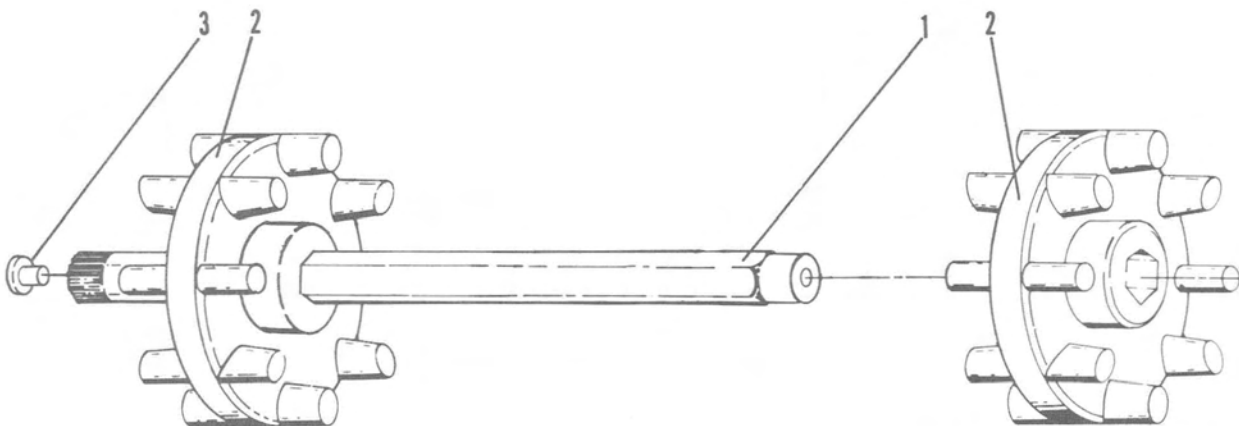
DRIVEN CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
	1322089	Driven Clutch Asm.	1
1	7511953	Screw	10
2	5210749	Driven Plate	1
3	7714804	Retaining Ring	1
4	7556804	Washer	1
5	7721103	Square Key	1
6	7041038	Clutch Spring	1
7	5430466	Ramp Button	3
8	5230101	Driven Cap	1
9	5630168	Stationary Ramp	1



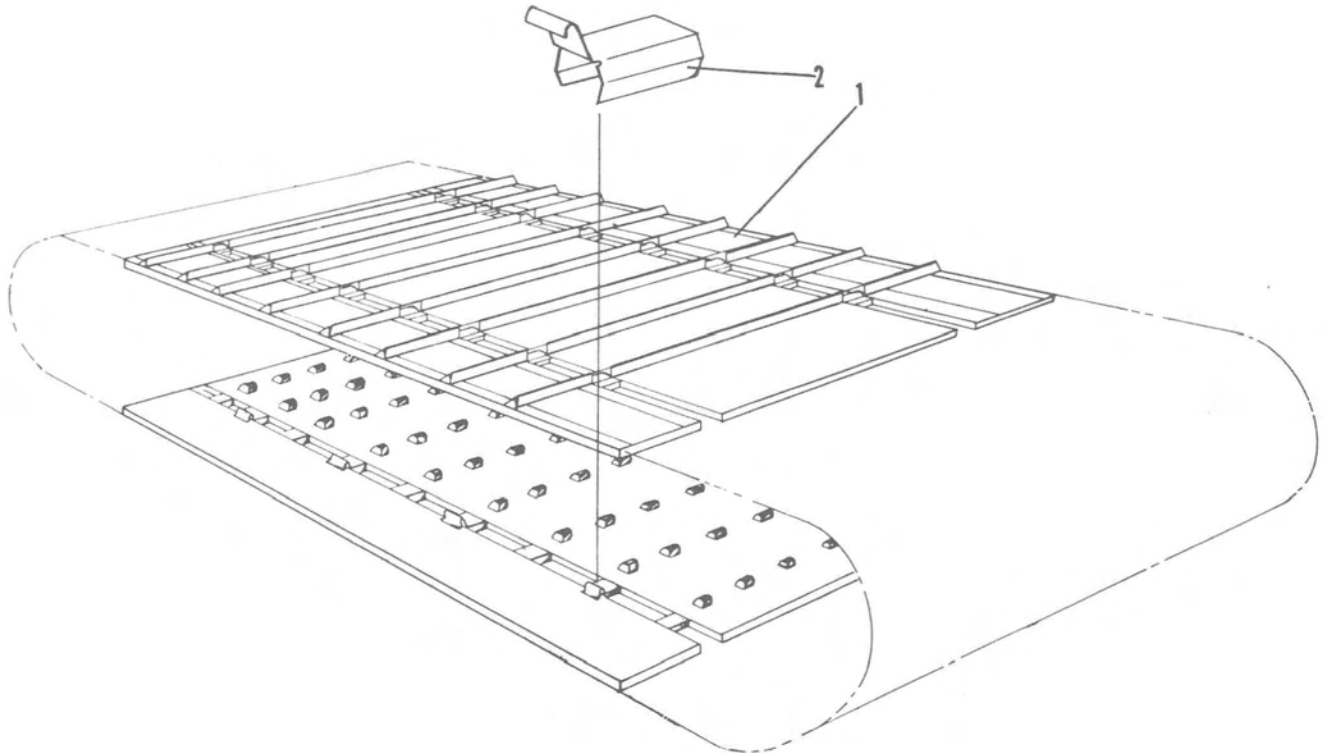
DRIVE SHAFT

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
	1590198	Drive Shaft Asm. (Incl. 1 - 3)	1
1	5020388	Drive Shaft	1
2	5430571	Sprocket	2
3	3280019	Speedometer Bushing	1



TRACK ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	5410268	Track — Molded	1
2	5220015	Clip Replacement	96

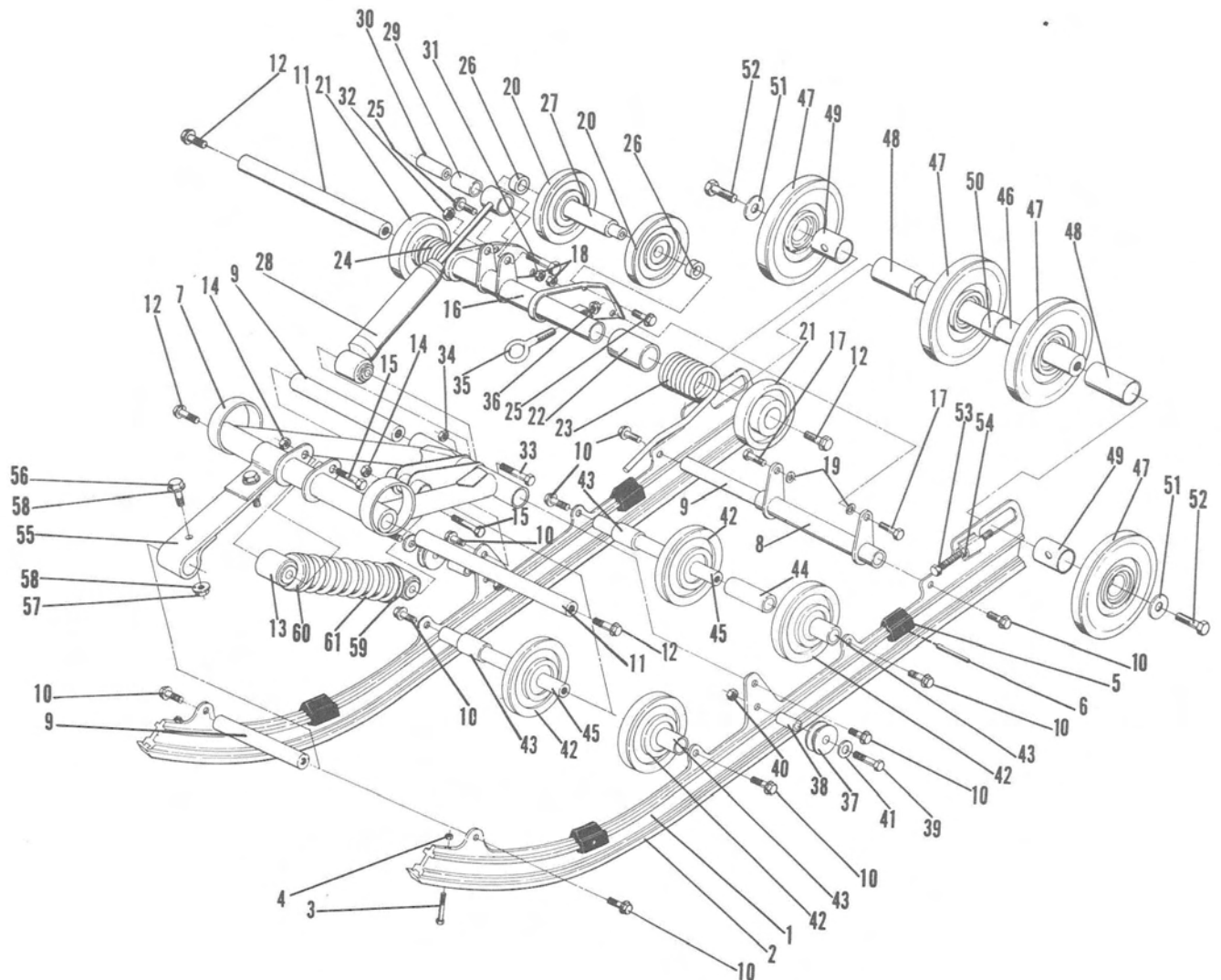


SUSPENSION

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
	1540479	Slide Rail Asm.	1
1	1540510	Rail Asm. — L.H.	1
	1540511	Rail Asm. — R.H.	1
2	5521104	Hi-Fax L.H.	1
	5521105	Hi-Fax R.H.	1
3	7512227	Bolt	2
4	7542101	Nut	2
5	5410315	Bumper — Susp.	4
6	7661602	Spring Pin	4
7	1540480	Front Torque Arm Weld	1
8	1540471	Rear Pivot Arm	1
9	5020392	Pivot Arm Shaft	1
10	7515432	Bolt	10
11	5010149	Mounting Shaft	2
12	7515416	Bolt	4
13	7041104	Shock	1
14	7542409	Nut	2
15	7515443	Bolt	3
16	1540483	Rear Torque Arm Weld	1
17	7515312	Bolt	2
18	7542303	Nut	2
19	7558402	Washer	2
20	1543014	Wheel — Track Carrier	2
21	5430559	Wheel — Track Bumper	2
22	5521078	Spring Tube	2
23	7041119	Spring — Rear Susp. L.H.	1
24	7041120	Spring — Rear Susp. R.H.	1
25	7515311	Bolt	2
26	5330141	Spacer — Wheel Outer	2
27	5020391	Shaft — Return Wheel	1
28	7041118	Shock — Rear Torque Arm	1
29	5430537	Bushing	1
30	5332631	Spacer	1
31	7515443	Bolt	1
32	7542409	Nut	1
33	7515306	Bolt	1
34	7542302	Nut	1
35	7080226	Eye Bolt — Spring Adj.	2
36	7542402	Nut	2
37	5430540	Roller Spring	2
38	5332655	Spacer — Roller	2
39	7515443	Bolt	2
40	7542409	Nut	2
41	7555712	Washer	2
42	1543015	Bogie Wheel	4
43	5332705	Outer Spacer Tube	4
44	5332704	Center Spacer Tube	1
45	5020393	Bogie Wheel Shaft	2
46	5020395	Rear Idler Shaft	1
47	1594021	Rear Idler Wheel	4
48	5332707	Rear Idler Spacer — Inner	2
49	5332641	Rear Idler Spacer — Outer	2

SUSPENSION

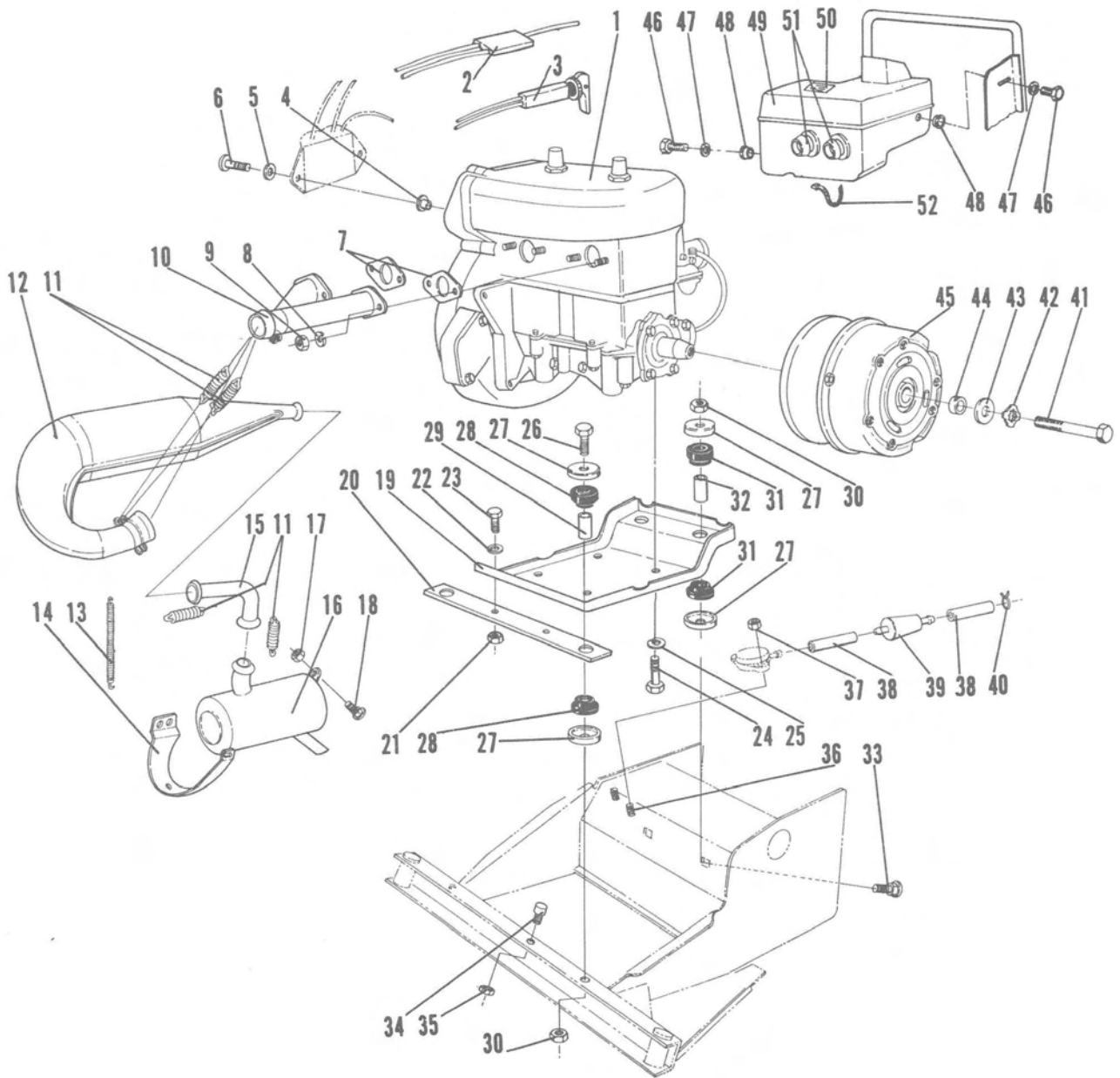
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
50	5332706	Rear Idler Spacer — Inner	1
51	7555802	Washer	2
52	7512492	Bolt	2
53	7515442	Bolt	2
54	7542404	Nut	2
55	5410319	Limiter Strap	1
56	7515307	Bolt	2
57	7542321	Nut	2
58	7555716	Washer	4
59	5610092	Bottom Coil Spring Retainer	1
60	5220225	Top Coil Spring Retainer	1
61	7041127	Spring	1
OPTIONAL ITEMS NOT SHOWN			
2870511		Suspension Lube — 16 Oz.	
2870512		Suspension Spray Lube — 12 Oz.	
2870456		Wrench — Shock Valve Adjusting	



ENGINE MOUNTING

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	1211389	Engine — EC44—2PM — 1100.	1
2	7080251	Throttle Cable.	1
3	7080219	Choke Cable	1
4	7541923	Well Nut.	2
5	7571801	Washer	2
6	7512107	Screw	2
7	3081691	Gasket	2
8	3080530	Washer	2
9	3080285	Nut	2
10	1260476	Manifold Weld — Flared	1
11	3081078	Spring — Exhaust.	4
12	1260474	Muffler Weld	1
13	7042028	Spring — Muffler	1
14	5221961	Muffler Hanger	1
15	1260472	Inlet Elbow Weld	1
16	1260473	Resonator Weld	1
17	7542101	Nut	1
18	7512224	Bolt	1
19	5223929	Engine Mount Plate	1
20	5220247	Motor Mount Strap	1
21	7542403	Nut	2
22	7558403	Washer	2
23	7512405	Bolt	2
24	7512539	Bolt	4
25	7553101	Washer	4
26	7512533	Bolt	2
27	5221901	Cap — Vibration Dampener	8
28	5410333	Dampener — Vibration	4
29	5010163	Bushing — Mtr. Mount	2
30	7542503	Nut	2
31	5410332	Dampener — Vibration	4
32	5130539	Bushing — Mtr. Mount	2
33	7612558	Bolt	2
34	3110019	Engine Mount Stop	1
35	7542425	Nut	1
36	7512193	Bolt	2
37	7542122	Nut	2
38	5420111	Fuel Line	AR
39	2530008	Filter.	1
40	7080236	Hose Clamp	2
41	7512556	Bolt	1
42	7575202	Washer — Lock	1
43	5210748	Washer — Clutch Retainer	1
44	5430261	Bushing	1
45		Drive Clutch (See Drive Clutch Asm. Page)	
46	7511986	Screw	2
47	7558201	Washer	2
48	7541920	Well Nut.	2
49	1253074	Intake Silencer Asm..	1
50	7071861	Decal — Intake	1
51	5410355	Boot	2
52	7080138	Strap	AR

ENGINE MOUNTING



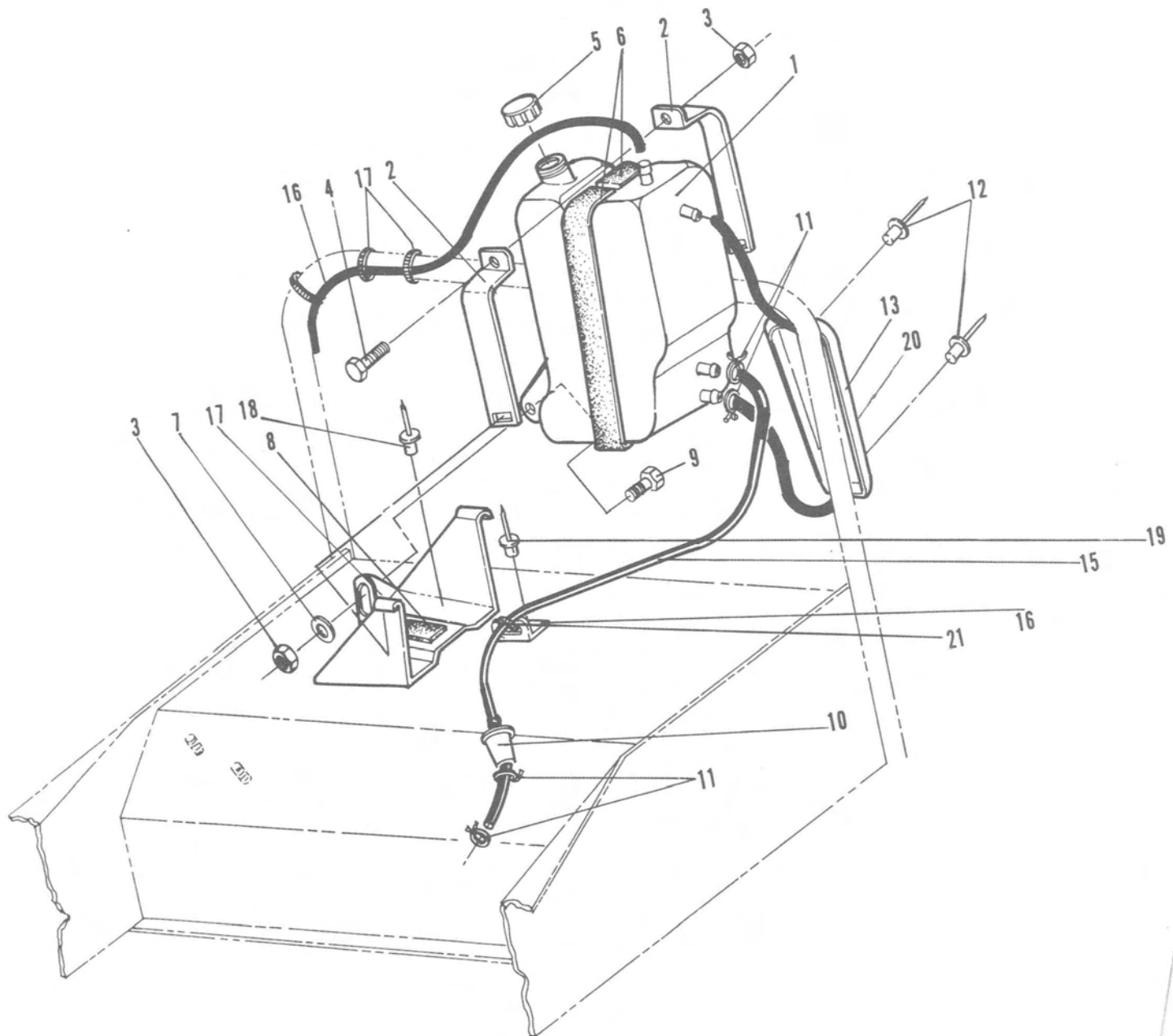
OIL TANK MOUNTING

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	5430590	Oil Tank	1
2	5220248	Strap — Oil Tank	2
3	7542122	Nut	2
4	7512183	Bolt	1
5	5430594	Cap — Oil Tank	1
6	5810130	Pad — Oil Tank	2
7	7558302	Washer	1
8	5810131	Pad — Oil Tank	1
9	7512111	Bolt	1
10	2530009	Filter	1
11	7080236	Hose Clamp	5
12	7621433	Rivet	2
13	5710024	Console — Oil Gauge	1
14	5420112	Hose — Oil	AR
15	5420111	Hose — Fuel	AR
16	5223939	Bracket — Oil Hose	1
17	5220249	Bracket — Oil Tank	1
18	7621330	Rivet	2
19	7621429	Rivet	2
20	7071851	Decal — Oil Sight Gauge	1
21	7080138	Panduit Strap	AR

OPTIONAL ITEMS NOT SHOWN

2870529 Injector Oil — 5 Qt. Container

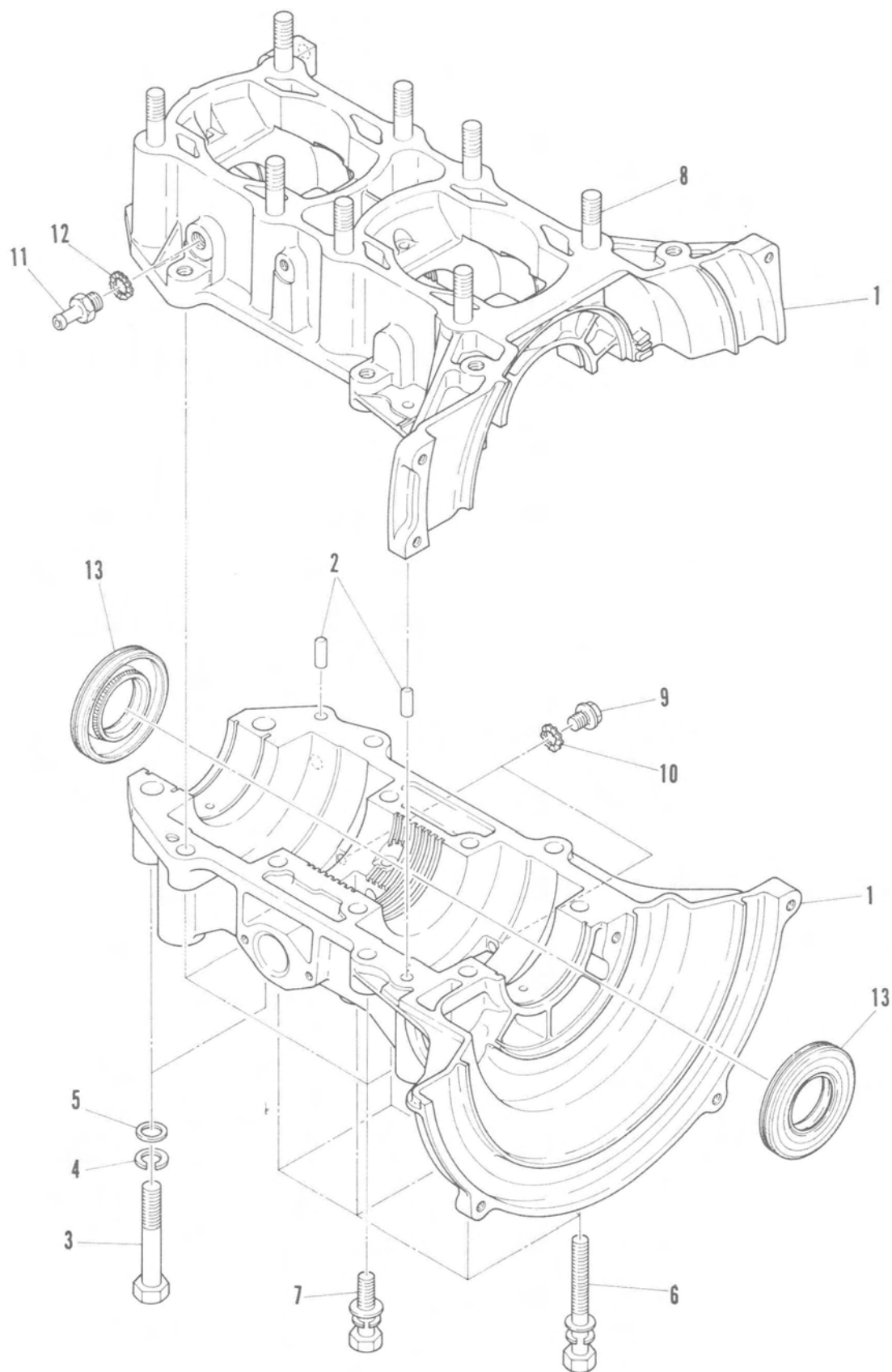
OIL TANK MOUNTING



CRANKCASE

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083076	Crankcase Asm.	1
2	3083054	Dowel Pin	2
3	3083077	Bolt	2
4	3080050	Spring Washer	2
5	3080356	Washer	2
6	3080739	Bolt & Washer Asm.	6
7	3083078	Bolt & Washer Asm.	4
8	3080746	Stud	8
9	3082718	Plug	2
10	3083027	Wave Washer	2
11	3080641	Union	1
12	3081634	Wave Washer	1
13	3082709	Oil Seal	2

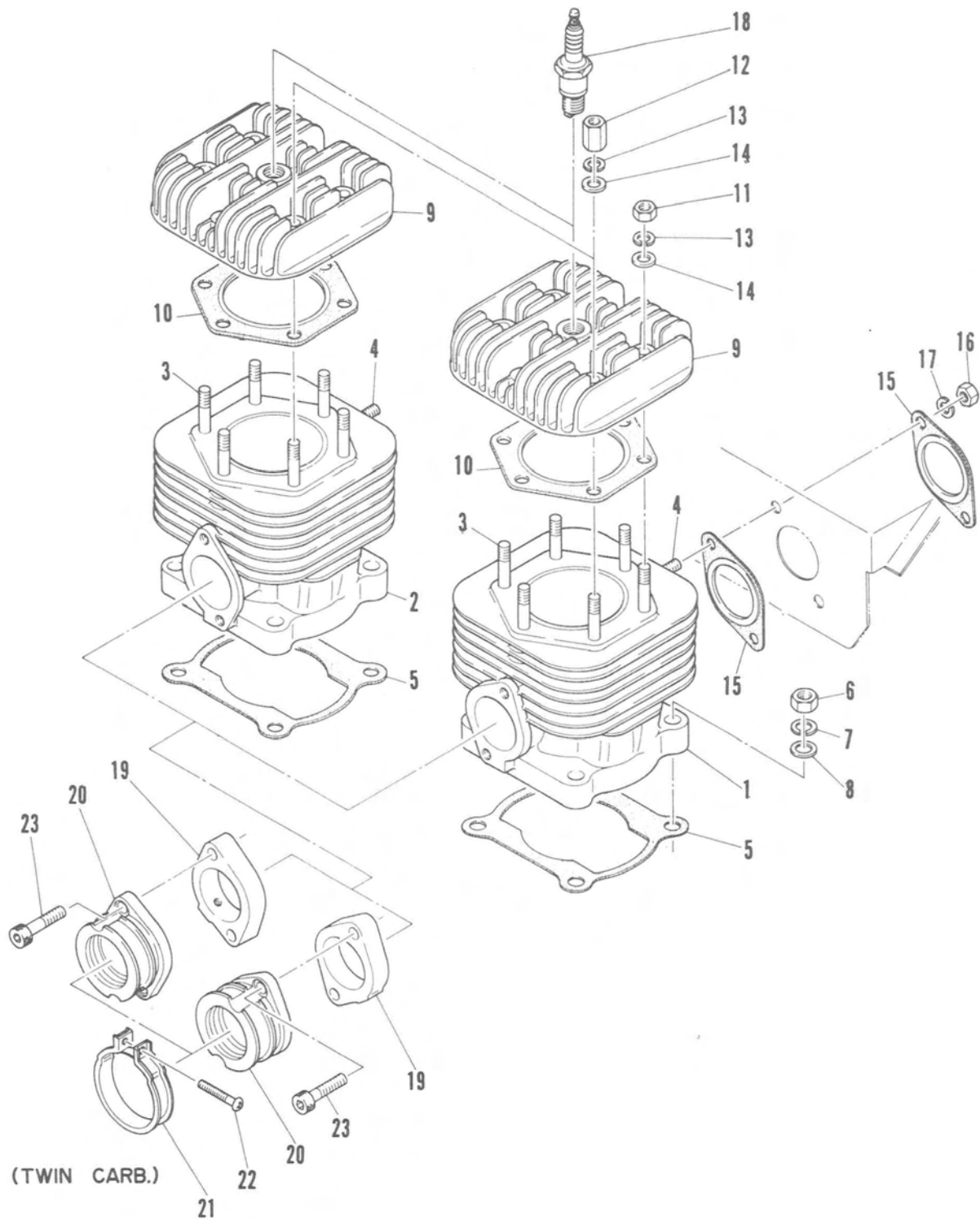
CRANKCASE



CYLINDER

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083079	Cylinder 1	1
2	3083232	Cylinder 2	1
3	3080283	Stud	12
4	3080016	Stud	4
5	3083081	Gasket (Cylinder).	2
6	3080047	Nut	8
7	3080281	Spring Washer	8
8	3080356	Washer	8
9	3083082	Cylinder Head	2
10	3080250	Gasket (Head)	2
11	3080119	Nut	10
12	3082632	Nut	2
13	3080097	Spring Washer	12
14	3080142	Washer	12
15	3081691	Gasket (Exhaust)	4
16	3080285	Nut	4
17	3080530	Spring Washer	4
18	3070163	Spark Plug	2
19	3083083	Insulator (Carb.)	2
20	3083084	Adapter Compl.	2
21	3083085	Band Asm.	2
22	3083086	Screw	2
23	3081330	Bolt	4

CYLINDER



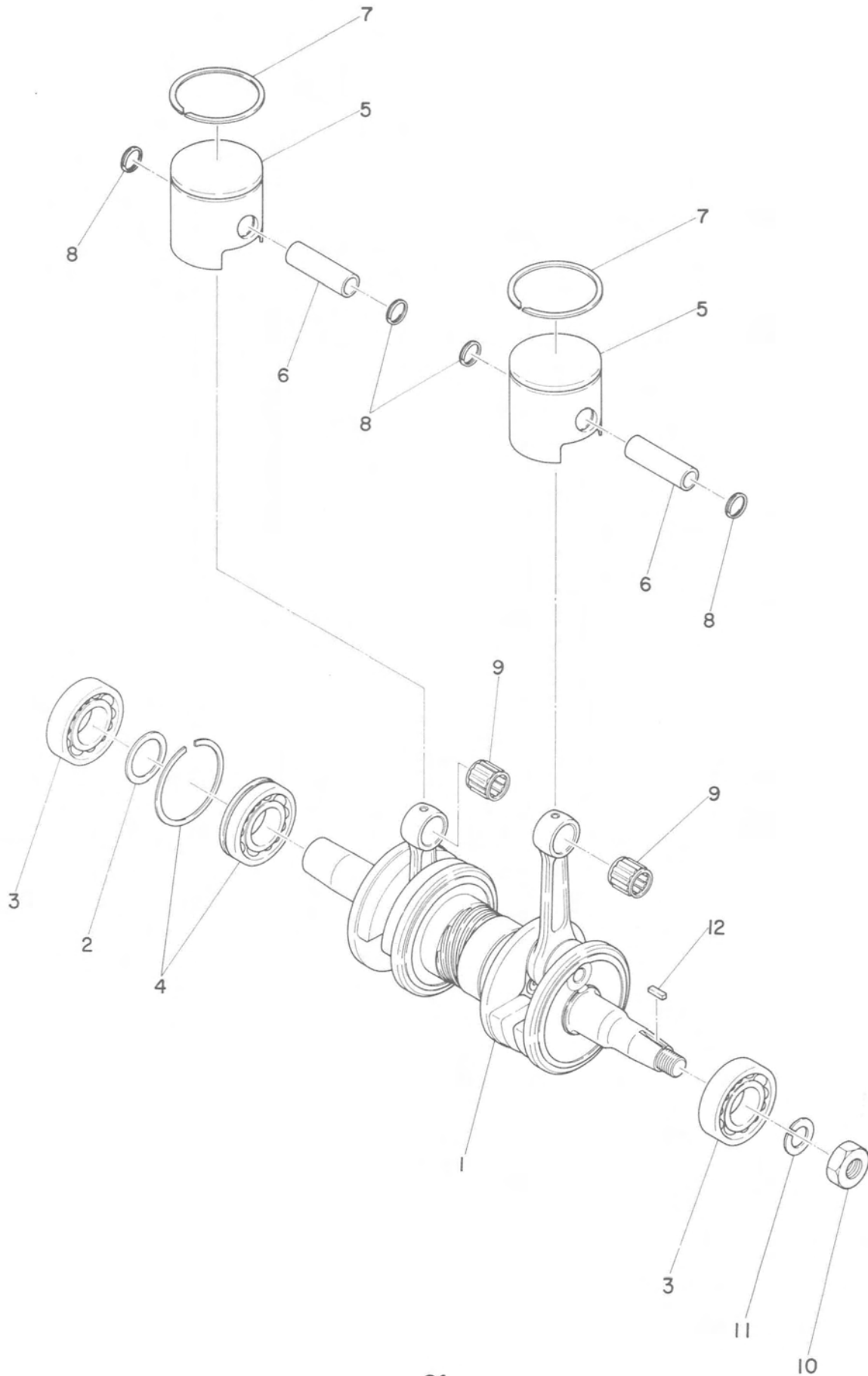
CRANKSHAFT & PISTON

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083088	Crankshaft Asm.	1
2	3080447	Spacer	1
3	3082836	Ball Bearing	4
4	3083089	Ball Bearing	1
5	3083090	Piston	2
6	3083091	Piston Pin	2
7	3082822	Piston Ring.	2
8	3081718	Clip — Piston Pin	4
9	3083233	Small End Bearing	2
10	3083093	Nut	1
11	3083094	Spring Washer	1
12	3081447	Key	1

.020 OVERSIZED PISTONS & RINGS

3082846	Ring
3083173	Piston

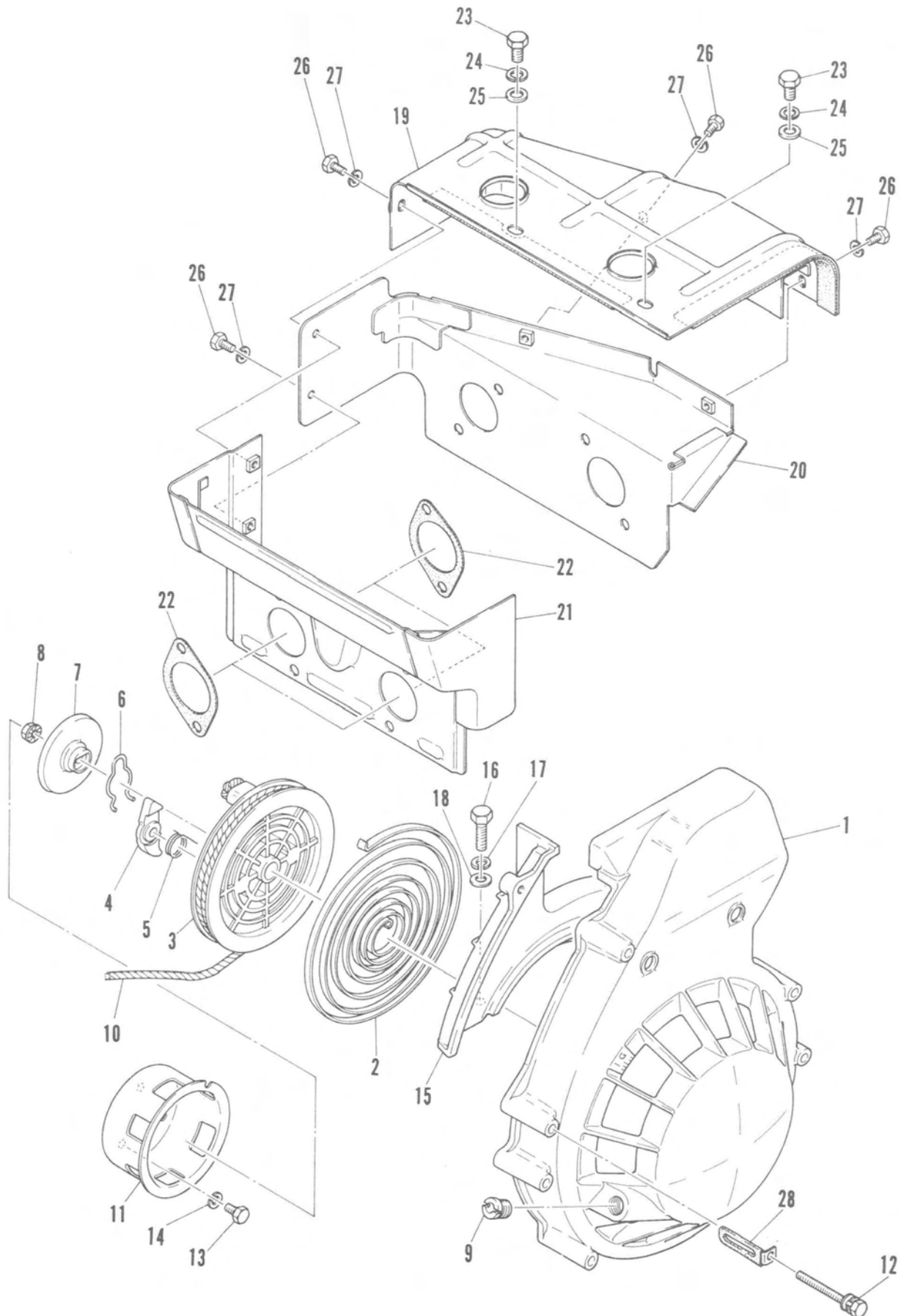
CRANKSHAFT & PISTON



BLOWER HOUSING & RECOIL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083096	Starter Case	1
2	3083097	Spiral Spring	1
3	3083101	Reel	1
4	3083102	Ratchet	1
5	3083103	Return Spring	1
6	3083104	Friction Spring	1
7	3083105	Friction Plate	1
8	3083106	Flange Nut	1
9	3083107	Rope Guide	1
10	3082835	Starter Rope	1
11	3083108	Starting Pulley	1
12	3083217	Bolt & Washer Asm.	7
13	3080146	Bolt	3
14	3080077	Spring Washer	3
15	3083109	Blower Housing	1
16	3083110	Bolt	2
17	3080530	Spring Washer	2
18	3080142	Washer	2
19	3083218	Cylinder Baffle 1	1
20	3083219	Cylinder Baffle 2	1
21	3083220	Cylinder Baffle 3	1
22	3083099	Gasket (Intake)	4
23	3081190	Bolt	2
24	3080097	Spring Washer	2
25	3080142	Washer	2
26	3083231	Bolt & Washer Asm.	4
27	3080077	Spring Washer	4
28	3083187	Clamp	1

BLOWER HOUSING & RECOIL

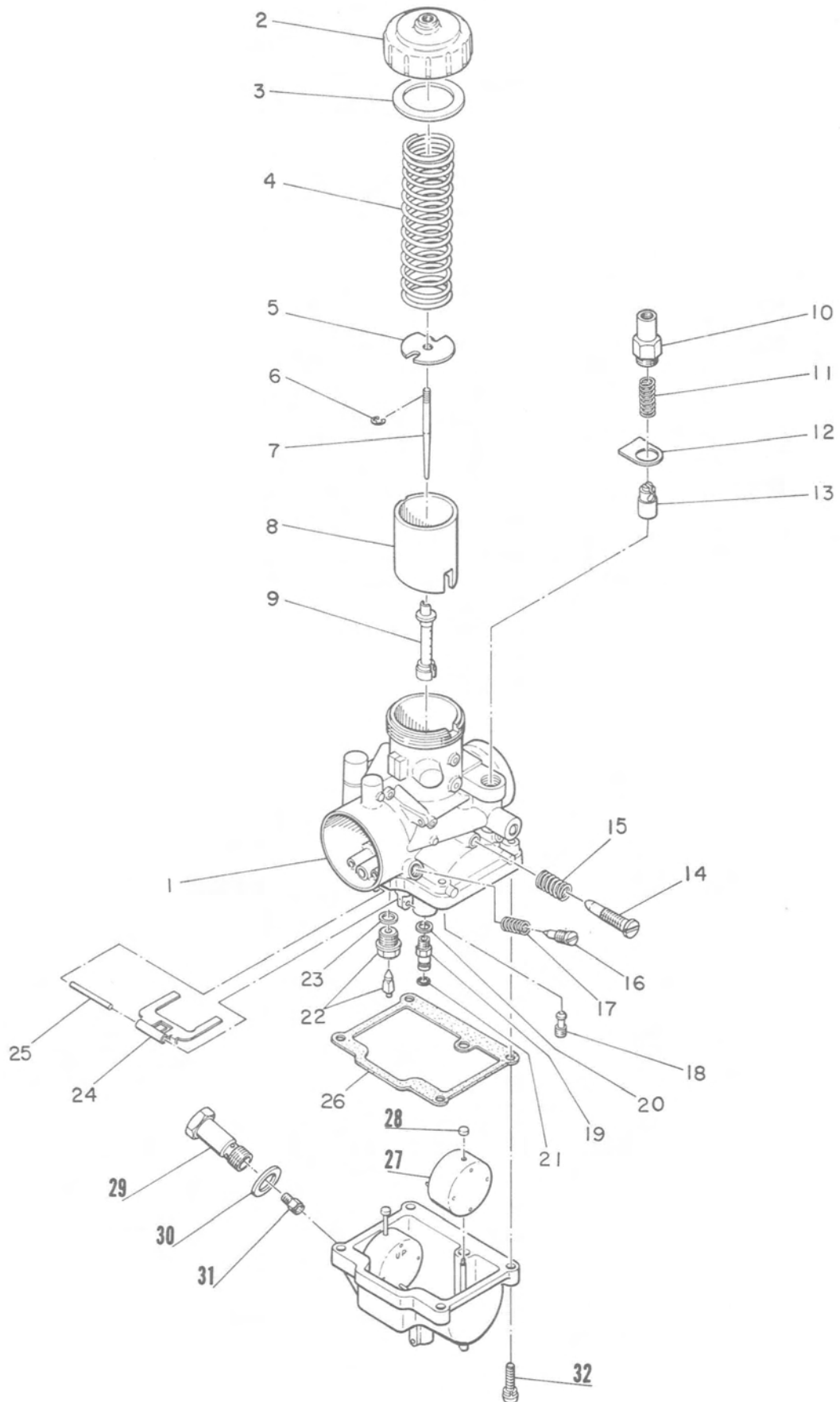


CARBURETOR

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
*1	3130287	Carburetor Asm.	2
2	3130061	Cap (Incl. 2 - 3)	1
3	N/A	Gasket	
4	3130026	Spring (Throttle)	1
5	3130027	Plate (Throttle)	1
6	3130003	"E" Ring	1
7	3130158	Jet Needle (6DH7-3)	1
8	3130288	Throttle Valve (3.5)	1
9	3130160	Needle Jet (P-6)	1
10	3130199	Plunger Cap	1
11	3130006	Plunger Spring	1
12	3130234	Washer (Plunger)	1
13	3130008	Starter Plunger Asm.	1
14	3130009	Throttle Stop Screw	1
15	3130010	Spring (Throttle Adjuster)	1
16	3130011	Air Screw	1
17	3130012	Spring (Air Adjuster)	1
18	3130066	Pilot Jet (No. 35)	1
19	3130013	Needle Jet Setter	1
20	3130014	Washer	1
21	3130015	"O" Ring	1
22	3130016	Needle Valve (1.5)	1
23	3130017	Packing (Needle Valve)	1
24	3130018	Float Arm	1
25	3130019	Float Pin	1
26	3130020	Float Chamber Packing	1
27	3130032	Float Asm.	2
28	3130022	Cap	2
29	3130023	Banjo Bolt	1
30	3130024	Washer	1
31	3130130	Main Jet (No. 270)	1
32	3130025	Screw & Washer Asm.	4

* Qty's. Listed Per Carburetor

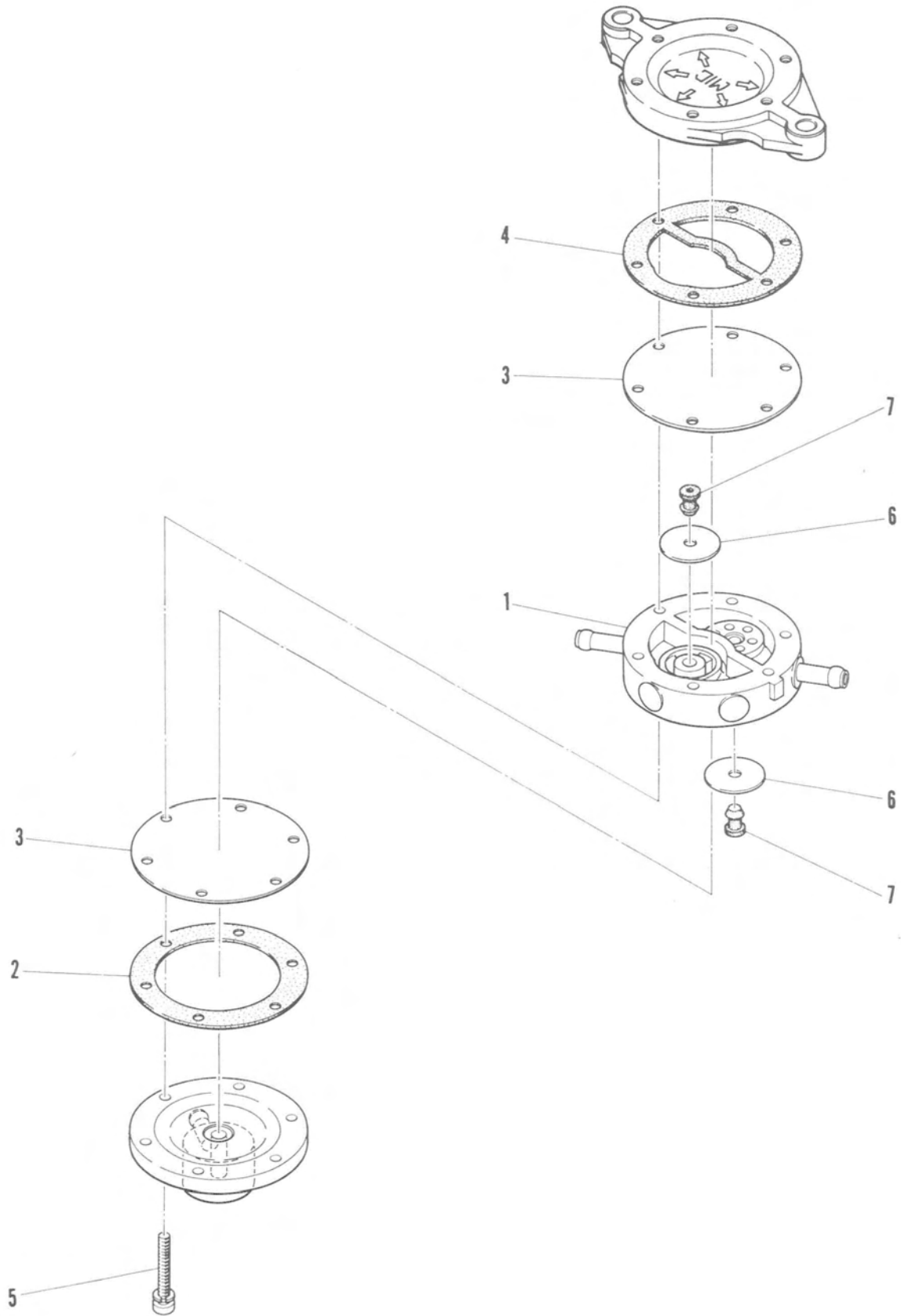
CARBURETOR



FUEL PUMP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083234	Fuel Pump Asm.	1
2	3081380	Packing (Bottom).	1
3	3081381	Diaphragm	2
4	3081384	Packing (Top)	1
5	3081286	Screw & Washer Asm.	6
6	3081989	Valve.	2
7	3081529	Grommet	2

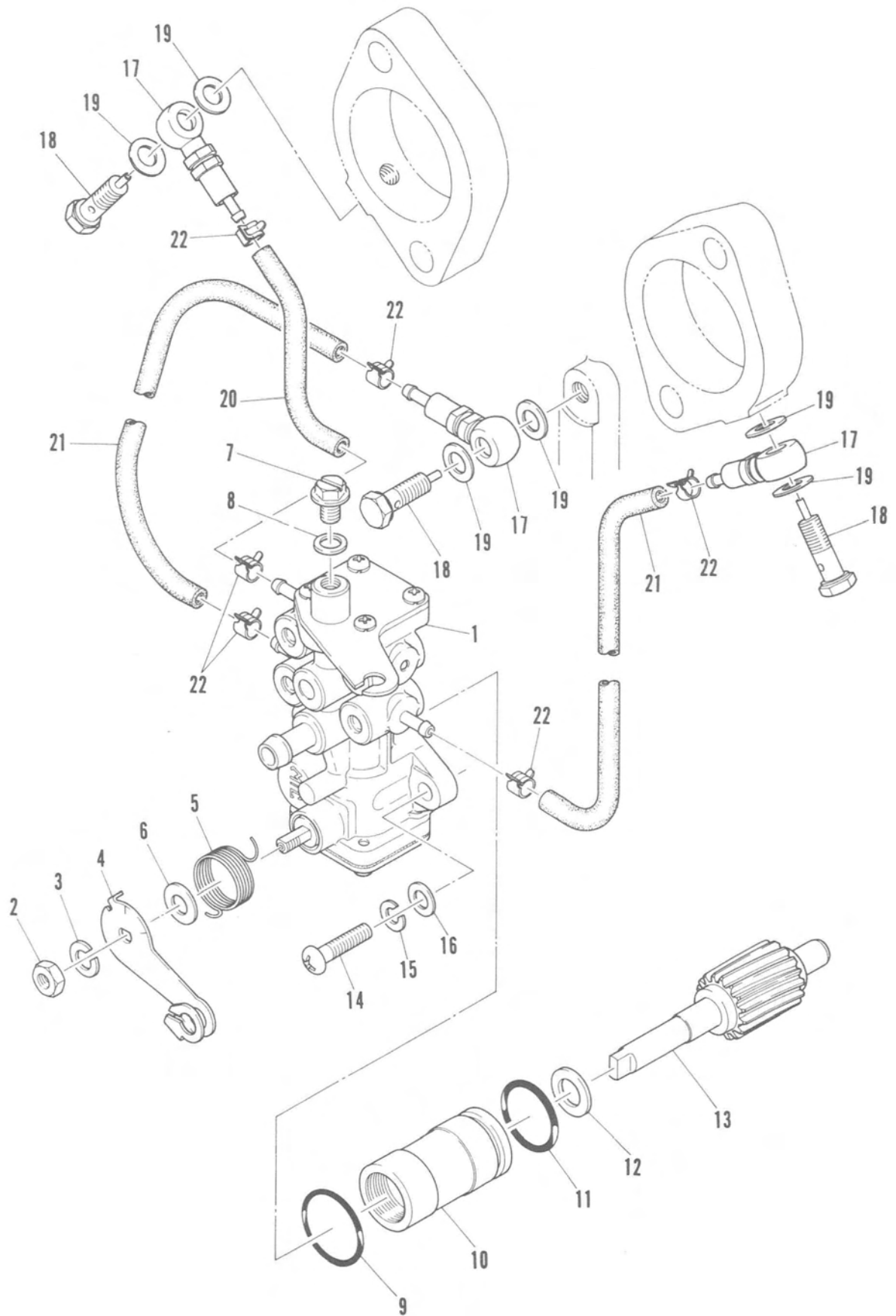
FUEL PUMP



OIL PUMP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083236	Oil Pump Asm. (Incl. 1 - 9)	1
2	3083120	Nut	1
3	3083121	Spring Washer	1
4	3083235	Control Lever	1
5	3083123	Return Spring	1
6	3083124	Cam Shaft Collar	1
7	3083125	Air Vent Screw	1
8	3083126	Packing	1
9	3083127	"O" Ring	1
10	3083128	Bush (Oil Pump)	1
11	3083129	"O" Ring	1
12	3083130	Spacer	1
13	3083131	Small Gear	1
14	3083132	Screw	2
15	3083133	Spring Washer	2
16	3083134	Washer	2
17	3083136	Check Valve	3
18	3083137	Banjo Bolt	3
19	3083138	Gasket	6
20	3083139	Rubber Pipe 2	2
21	3083140	Rubber Pipe 3	1
22	3083141	Hose Clamp	6

OIL PUMP



MAGNETO

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440
1	3083143	Plate Asm.	1
2	3083145	Exciter Coil	1
3	3083146	Pulser	1
4	3083147	Collar	2
5	3082483	Screw & Washer Asm.	4
6	3083148	Lighting Coil	1
7	3081296	Clamp	1
8	3081260	Screw & Washer Asm.	2
9	3083149	Clamp	1
10	3081256	Screw & Washer Asm.	1
11	3082969	Grommet	1
12	3080839	6P Male Coupler	1
13	3083150	3P Coupler	1
14	3083151	Flywheel Asm.	1
15	3083152	Blower	1
16	3083153	Bolt & Washer Asm.	6
17	3081857	Screw	2
18	3080077	Spring Washer	2
19	3082206	Washer	2
20	3083215	Ignition Coil Unit.	1
21	3083155	Spark Plug Cap	2

MAGNETO

