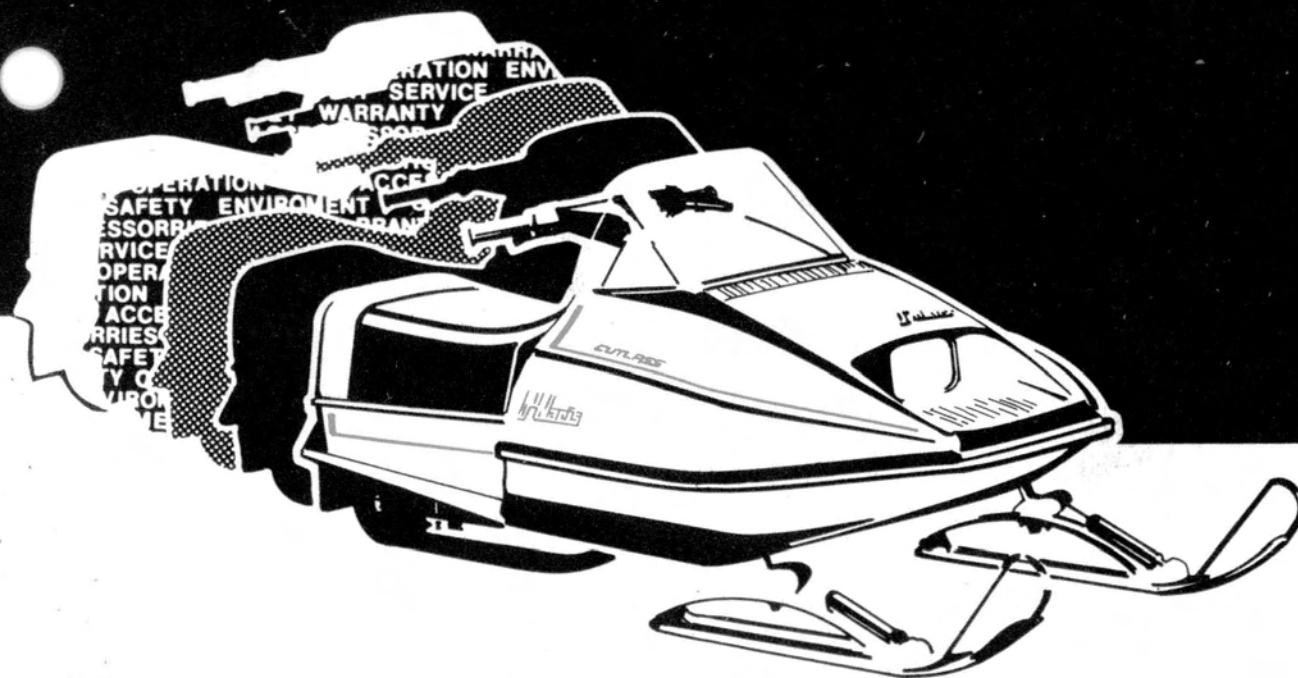


1981
CUTLASS 340
CUTLASS SS 440
PARTS MANUAL



Polaris

CUTLASS MODEL NUMBERS 0810938
0811349
0811341

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BODY — ALL

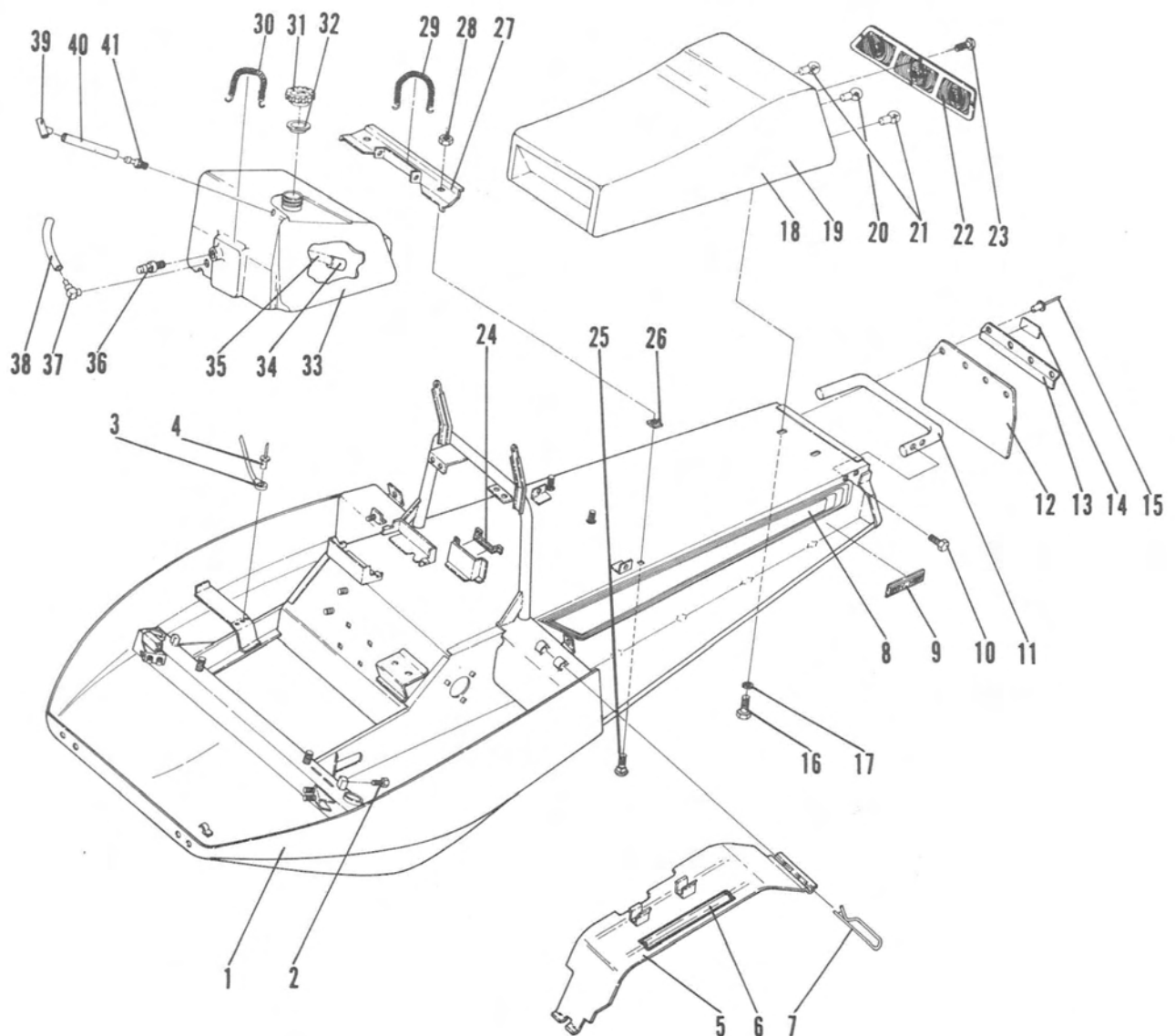
ITEM NO.	PART NO.	PART DESCRIPTION	QTY.		
			340	440	El. Start
1	1011446	Weld — Main Chassis	1		
	1011459	Weld — Main Chassis		1	1
2	7512497	Screw	2	2	2
3	7080241	Cable — Hood Retainer	1	1	1
4	7621402	Rivet	1	1	1
5	1011442	Weld — Clutch Guard	1	1	1
6	7071835	Decal — Engine, Clutch		1	1
	7071848	Decal — Engine, Clutch	1		
7	7080216	Pin — Clutch Guard	1	1	1
8	7071842	Decal — Tunnel L.H.	1		
	7071843	Decal — Tunnel R.H.	1		
	7071844	Decal — Tunnel L.H.		1	1
	7071845	Decal — Tunnel R.H.		1	1
9	2670070	Asm. — Red Reflector	2	2	2
10	7512252	Screw	4	4	4
11	5224218	Bumper — Rear	1	1	1
12	5810133	Snow Flap	1	1	1
13	5221698	Backing — Snow Flap	1	1	1
14	7071834	Decal — Track	1		
	7071757	Decal — Track		1	1
15	7621418	Rivet	4	4	4
16	7512103	Bolt	2	2	2
17	7558302	Washer	2	2	2
18	2681143	Asm. — Seat Cushion	1		
	2681144	Asm. — Seat Cushion		1	1
19	2681147	Covering — Seat	1		
	2681148	Covering — Seat		1	1
20	4030029	Brakelight Bulb	1	1	1
21	4030015	Taillight Bulb	2	2	2
22	5430423	Lens — Taillight	1	1	1
23	7511840	Screw	4	4	4
24	5521095	Cushion — Tank Holddown	1	1	1
25	7512193	Bolt	3	3	3
26	7670211	Push-On-Nut	3	3	3
27	5220271	Strap — Gas Tank.	1	1	1
28	7542122	Nut	3	3	3
29	7042021	Spring — Tank — Rear	1	1	1
30	7042020	Spring — Tank.	1	1	1
31	2511102	Cap — Gas Tank	1		
	2870441	Cap — Gas Tank w/Gauge (Optional)	1		
	5430599	Cap — Gas Tank		1	1
32	5810142	Gasket — Gas Cap	1		
	5810144	Gasket — Gas Cap		1	1
33	2511147	Asm. — Gas Tank.	1		
	2511145	Asm. — Gas Tank w/Gauge		1	1
34	5020246	Weight — Gas Line	1	1	1
35	5420111	Hose — Outlet	1	1	1
36	7052023	Fitting — Outlet	1	1	1
37	7052033	Fitting — Tank Outlet		1	1
38	5420111	Hose	AR	AR	AR
39	7052035	Tee — Fitting		1	1
40	5420153	Hose		1	1
41	5430579	Vent — Gas Tank		1	1

BODY — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.		
			340	440	El. Start

OPTIONAL ITEMS NOT SHOWN

2870521	Cutlass Cover (Low Windshield)	
2870522	Cutlass Cover (High Windshield)	
2870392	Saddle Bag	
2870273	Oil 40:1 (24 Pints/Case) (340 Only)	
2870314	Spray Paint — Blue 75-81 — 12 Oz.	
2870423	Spray Paint — ABS Blue — 12 Oz.	
2870519	Tow Hitch	

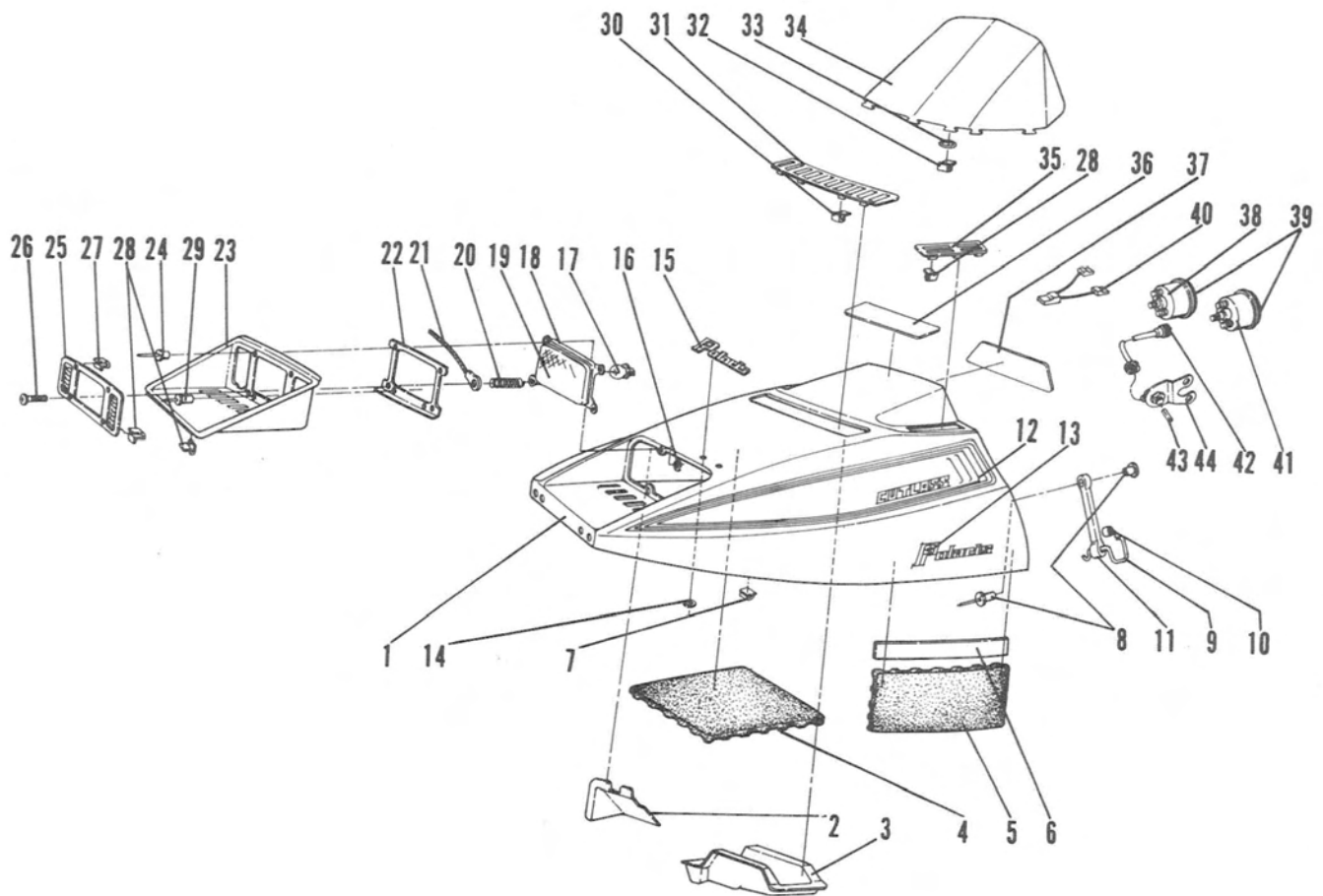


HOOD ASSEMBLY — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
1	5440171	Hood	1	
	5440172	Hood		1
2	5710026	Air Duct — Hood	1	1
		Adhesive	AR	AR
3	5710025	Air Channel — Hood	1	1
		Adhesive	AR	AR
4	5810136	Hood Foam — Center Section.	1	1
5	5810134	Hood Foam — R.H.	1	1
	5810135	Hood Foam — L.H.	1	1
6	5810143	Foil Tape (R.H. Only)	1	1
7	4020136	De-Klip	1	1
8	7621601	Rivet — Cherry Mate.	2	2
9	7010033	Hook — Hood	2	2
10	5410345	Tip — Molded Rubber	2	2
11	5430626	Strap — Hood Holddown	2	2
12	7071837	Decal — Hood L.H.	1	
	7071838	Decal — Hood R.H.	1	
	7071839	Decal — Hood L.H.		1
	7071840	Decal — Hood R.H.		1
13	7071841	Decal — Polaris	2	2
14	7670009	Push-On Nut	2	2
15	5430640	Plaque Logo	1	1
16	7555709	Rivet Burr	2	2
17	4030028	Headlamp Bulb	1	1
18	4032001	Headlamp Unit	1	1
19	2431004	Asm. Headlamp (Incl. 17 - 20, 26)	1	1
20	4032002	Spring Adjust	1	1
21	7080241	Hood Retaining Cable	1	1
22	5220279	Plate — Headlight Reinforcement	1	1
23	5430608	Shelf — Hood		1
24	7621201	Rivet		2
25	5430610	Grill — Headlight	1	1
26	4032003	Screw	4	4
27	7670040	Fastener U-Type — Short	2	2
28	7670042	Fastener U-Type — Clip.	14	18
29	7621461	Rivet	2	2
30	7670046	Fastener U-Type — Clip.	8	8
31	5430606	Louver — Hood Top	1	1
32	7670045	Fastener U-Type — Clip.	5	5
33	5410290	'O' Ring	8	8
34	5430641	Windshield — Low	1	1
	2870532	Windshield — High (Optional).	AR	AR
35	5430607	Louver — Hood Side.	2	2
36	7071796	Decal — Warning	1	
	7071743	Decal — Warning		1
37	7071820	Decal — Passenger	1	
	7071819	Decal — Caution		1
The following items are optional on the Cutlass 340 only.				
	2870531	Kit — Tachometer (Incl. 38 - 40).	1	
38	3280055	Tach. Head	1	

HOOD ASSEMBLY — ALL

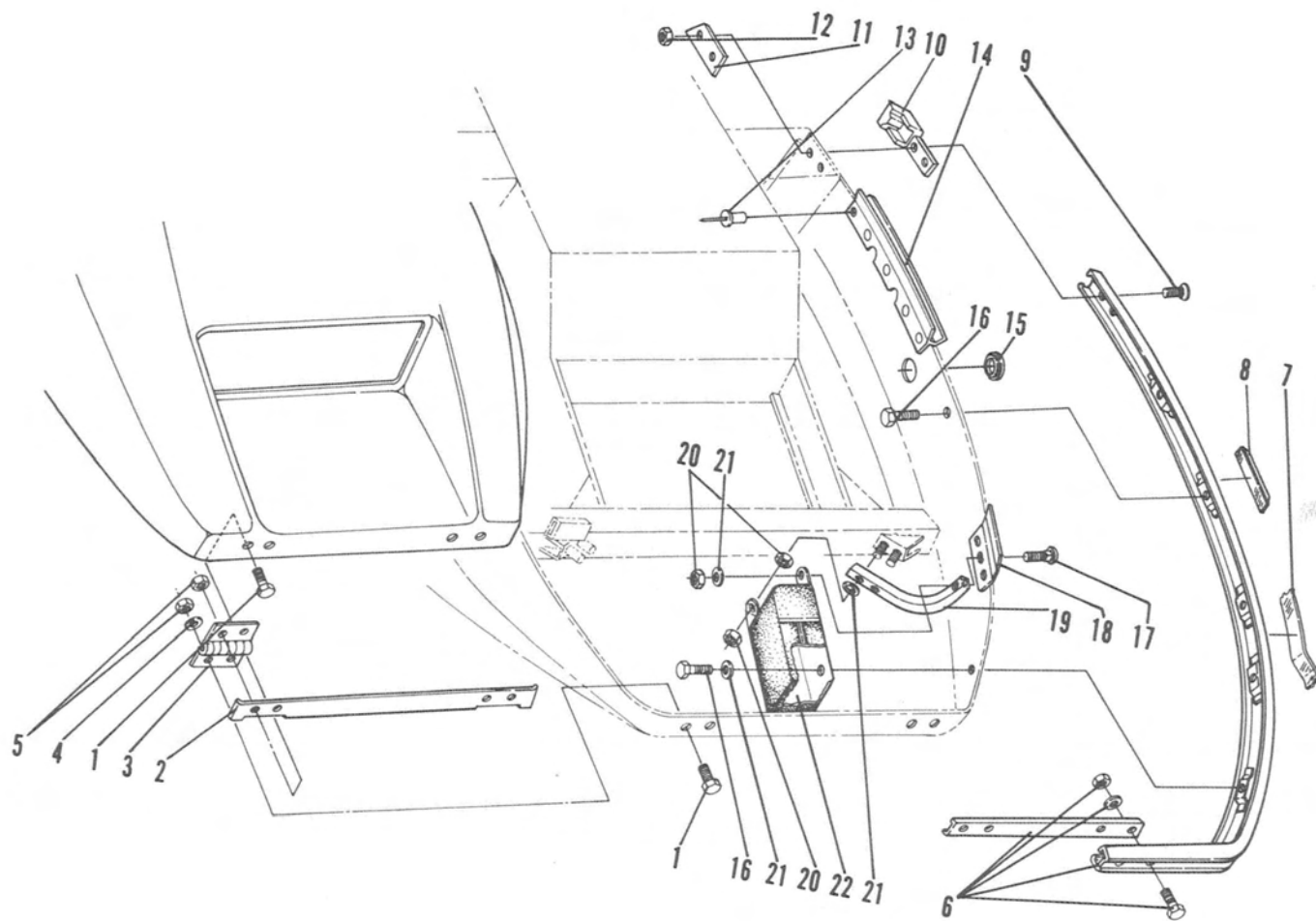
ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
39	2200173	Replacement Bezel & Glass	1	
40	2460219	Adaptor — Wire Harness	1	
	2870530	Kit — Speedometer (Incl. 39 - 44)	1	
41	3280054	Speedo. Head	1	
42	3280052	Cable — Speedo.	1	
43	3280017	Sq. — Key	1	
44	3280053	Angle Drive — Speedo.	1	



BUMPER/HINGE — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
1	7512261	Bolt	8	8
2	5220307	Hood Hinge — Reinf.	1	1
3	5210925	Hinge — Hood	2	2
4	7558302	Washer	4	4
5	7542122	Nut	8	8
6	2670080	Front Bumper Kit (Incl. R.H. & L.H. Bumper, Bumper Joiner, Bolts, Nuts & Washers)	1	1
7	7071850	Decal — Bumper	AR	AR
8	2670071	Amber Reflector	2	2
9	7511987	Screw	4	4
10	5430612	End Cap — Bumper	2	2
11	5210929	Reinf. — Foot Rest	2	2
12	7541925	Nut	4	4
13	7521431	Rivet	10	10
14	5521090	Cradle — Hood	2	2
15	5430620	Plug — Clutch Hole	1	1
16	7512252	Screw	10	10
17	7512262	Bolt	2	2
18	5223945	Guide — Hood	2	2
19	5224225	Tubing — Pan Support	2	2
20	7542122	Nut	7	7
21	7558222	Washer	6	6
22	2690006	Tool — Pouch	1	1

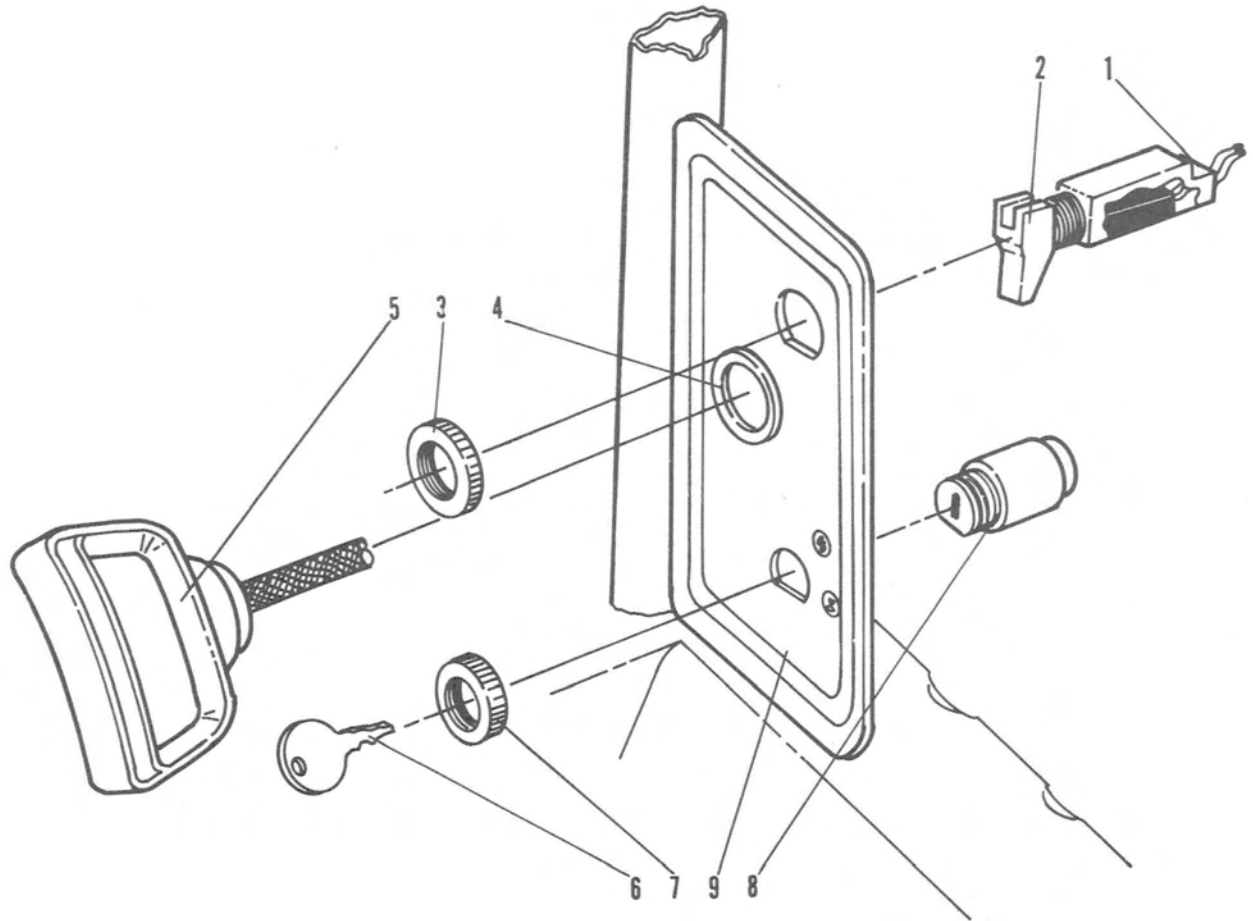
BUMPER/HINGE - ALL



CONSOLE ASSEMBLY — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	7080206	Cable — Choke	1
2	2200175	Lever Kit (Incl. Choke Slide, Pin & Lever)	1
3	7542807	Ignition Nut	1
4	7710502	Retaining Ring	1
5	5430520	Handle — Recoil	1
6	4110012	Key — Ignition	1
7	7542807	Nut — Ignition.	1
8	4110038	Switch — Ignition.	1
9	7071816	Decal — Console	1

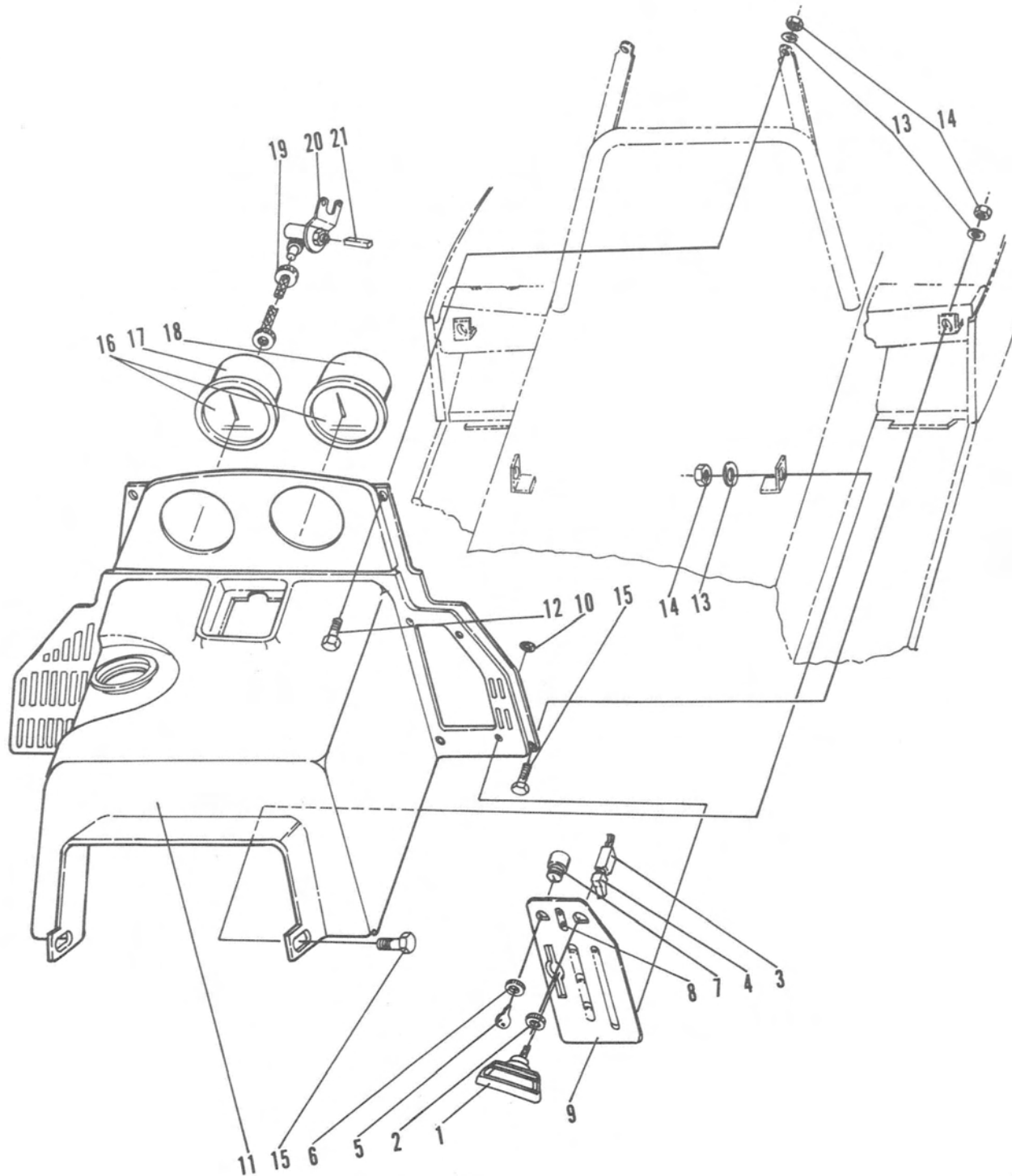
CONSOLE ASSEMBLY — 340



CONSOLE/TANK COVER ASSEMBLY — SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	5430520	Handle — Recoil	1	1
2	7080223	Nut — Choke	1	1
3	7080234	Cable — Choke	1	1
4	2200188	Lever — Kit.	1	1
5	4110012	Key — Ignition	1	1
6	7542807	Nut — Ignition.	1	1
7	4110038	Switch — Ignition.	1	
	4110021	Switch — Ignition.		1
8	7071744	Decal — Ignition Switch	1	
	7071852	Decal — Ignition Switch		1
9	5430605	Insert — Recoil	1	1
10	7670009	Push-On Nut	4	4
11	5430609	Console/Tank Cover	1	1
12	7511990	Screw	2	2
13	7558203	Washer	6	6
14	7541925	Nut	6	6
15	7511989	Screw	4	4
16	2200205	Replacement Bezel & Glass (Tach. & Speedo.)	1	1
17	3280054	Speedometer Head	1	1
18	3280055	Tachometer Head.	1	1
19	3280052	Cable — Speedo.	1	1
20	3280051	Angle Drive — Speedo.	1	1
21	3280017	Square Key — Speedo.	1	1

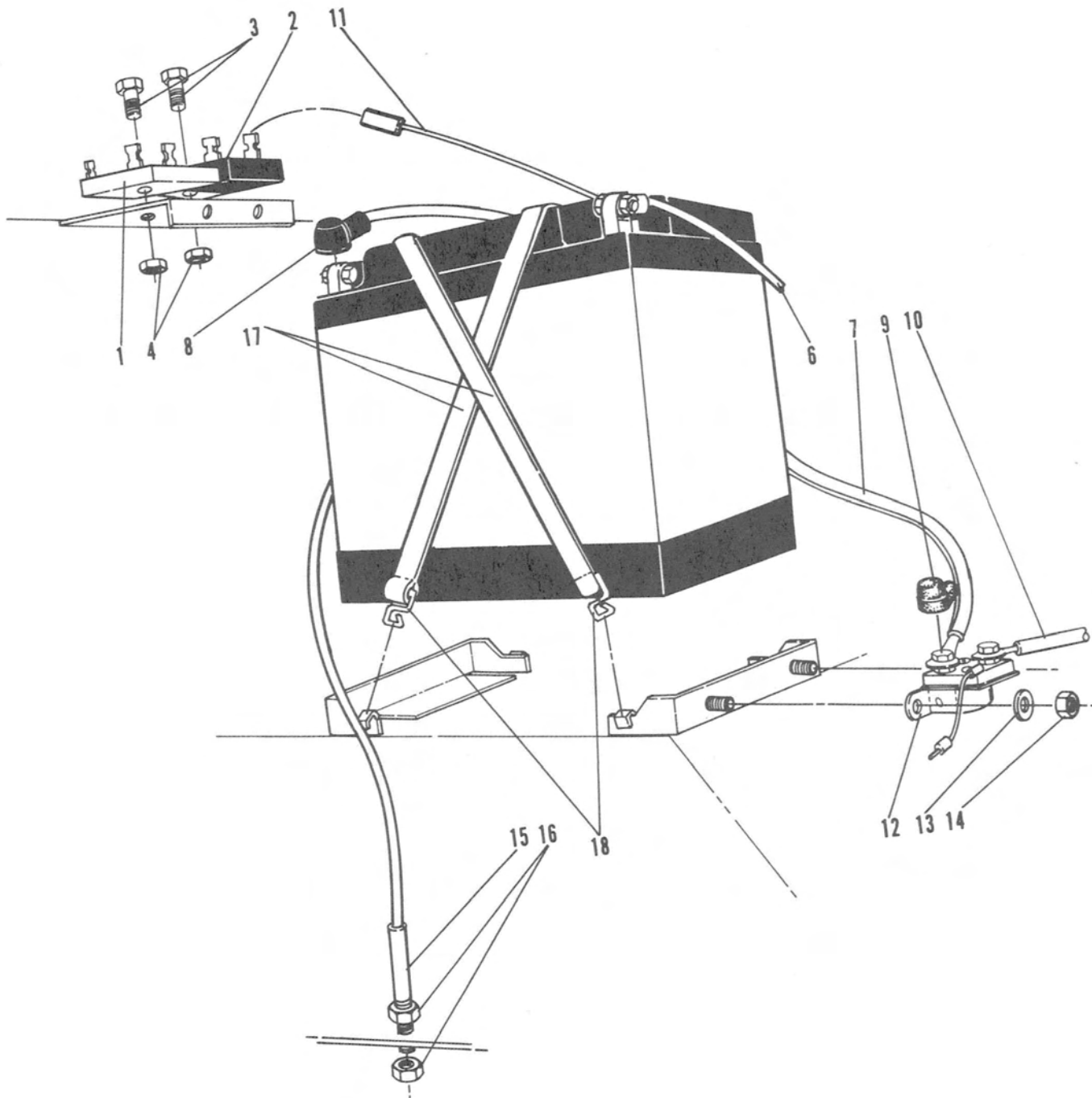
CONSOLE/TANK COVER ASSEMBLY — SS & ELECTRIC START



ELECTRIC START ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440 El. Start
1	4060064	Rectifier	1
2	2434008	Circuit Breaker	1
3	7511930	Bolt	2
4	7541925	Nut	2
5	4140004	Battery	1
6	4010057	Starter Cable Black	1
7	4010058	Starter Cable Red.	1
8	5410347	Cable Insulator — Battery	1
9	5410346	Cable Insulator — Solenoid	1
10	4010059	Starter Cable Black	1
11	2460215	Wire — Battery to Breaker	1
12	3083211	Solenoid.	1
13	7558203	Washer	2
14	7541925	Nut	2
15	5332405	Tube — Battery Drain	1
16	7670031	Palnut	2
17	5430621	Strap — Battery Holddown	2
18	7010032	Hook — Battery Strap	4

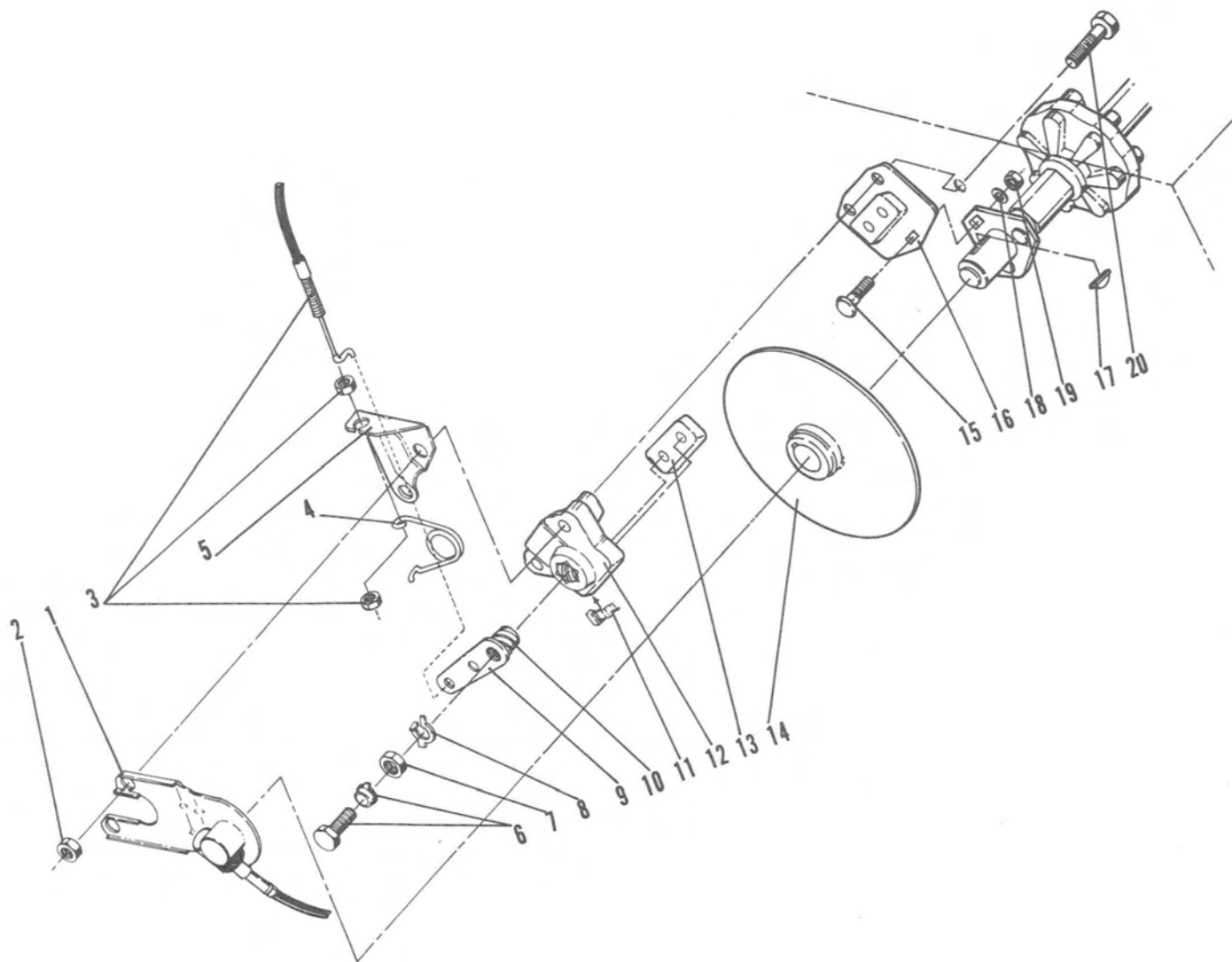
ELECTRIC START ASSEMBLY



BRAKE ASSEMBLY — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
1	3280053	Angle Drive — Speedo.	1	
	3280051	Angle Drive — Speedo.		1
2	7542411	Nut	2	2
3	7080231	Brake Cable	1	1
4	7041131	Return Spring	1	1
5	5220211	Brake Cable Bracket	1	1
6	1930576	Adjuster Bolt & Stop	1	1
7	1930577	Jam Nut.	1	1
8	1930578	Locking Tab	1	1
9	1930579	Actuating Lever	1	1
10	1930580	Helix Shaft.	1	1
11	1930581	Brake Pad Retainer	1	1
12	1930582	Caliper Casting	1	1
13	1910018	Movable Brake Pad	1	1
14	1910016	Brake Disc	1	1
15	7512394	Bolt	1	1
16	1910019	Stationary Brake Pad Asm.	1	1
17	7727003	Key	1	1
18	7558403	Washer	1	1
19	7542324	Nut	1	1
20	7515451	Bolt	2	2

BRAKE ASSEMBLY - ALL



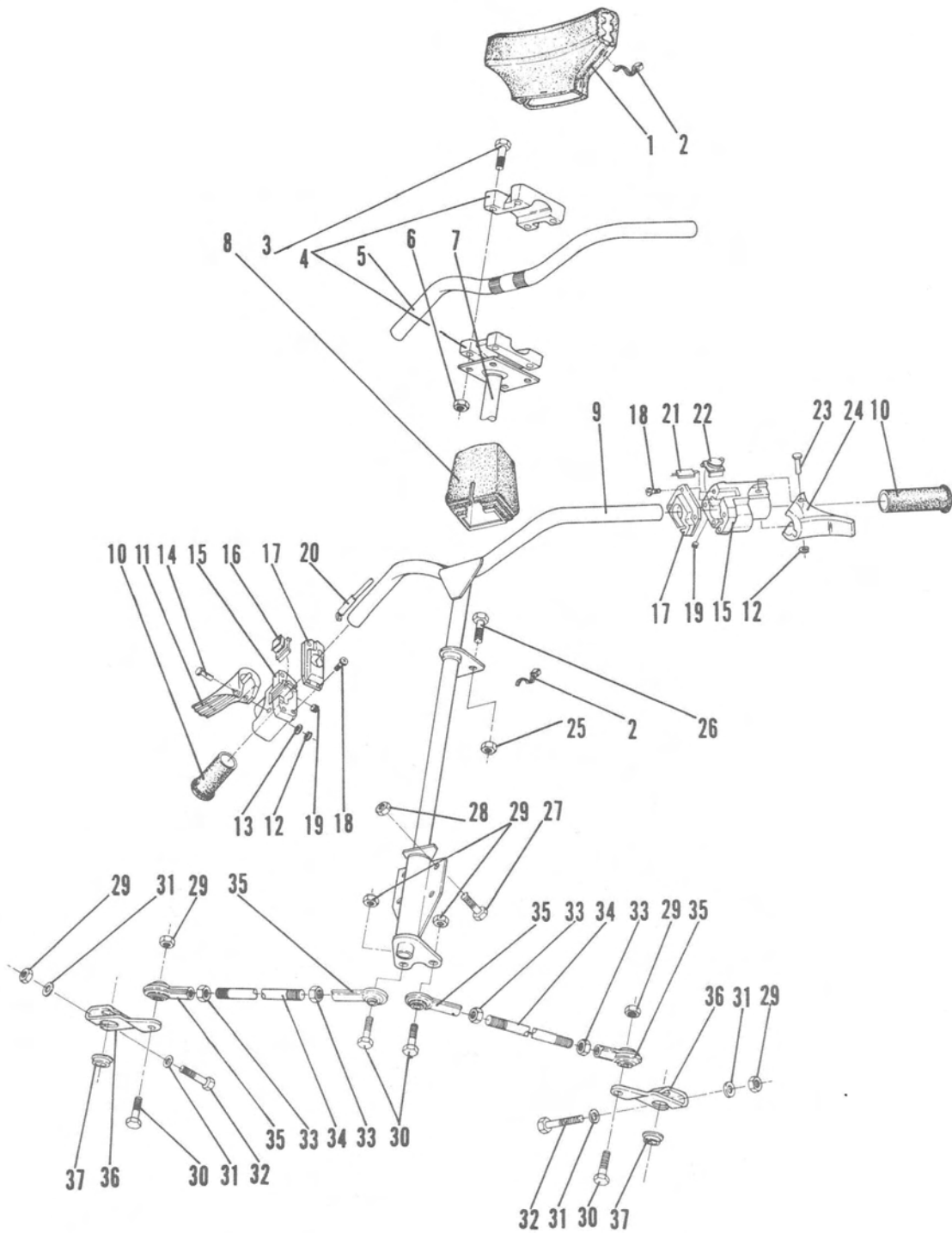
STEERING ASSEMBLY — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
1	5430622	Pad — Handlebar		1
2	7080138	Panduit	AR	AR
3	7512254	Bolt		4
4	5630187	Block — Handlebar		2
5	5224214	Handlebar		1
6	7542122	Nut		4
7	1823123	Steering Post Asm.		1
8	5410337	Boot — Steering Post		1
9	1823124	Steering Post Asm.	1	
10	5410272	Grip	2	2
11	5430601	Throttle Lever	1	
	5430638	Throttle Lever		1
12	7710401	E Ring	2	2
13	7555730	Washer	1	1
14	7661624	Retaining Pin	1	1
15	5430603	Block — Throttle & Brake	2	2
16	4110049	Aux. Shut-Off Switch	1	1
17	5430604	Adapter Block	2	2
18	7511848	Screw	13	5
19	7512465	Set Screw	2	2
20	7080240	Throttle Cable	1	
	7080245	Throttle Cable		1
21	4110052	Brakelight Switch	1	1
22	4110051	Dimmer Switch	1	1
23	7661619	Retaining Pin	1	1
24	5430602	Brake Lever	1	1
25	7512239	Bolt	2	2
26	7542122	Nut	2	2
27	7512394	Bolt	4	4
28	7542324	Nut	4	4
29	7542439	Nut	6	6
30	7512410	Bolt	4	4
31	7555720	Washer	4	4
32	7515433	Bolt	2	2
33	7542401	Nut	4	4
34	5020401	Tie Rod	2	2
35	7060112	Rod End Bearing R.H.	4	4
36	~~3574208~~	Steering Arm 522.0206	2	2
37	3573904	Spindle Housing Bushing	2	2

OPTIONAL ITEMS NOT SHOWN

2870537 Handlebar Heaters (Cutlass SS & Electric Start)

STEERING ASSEMBLY — ALL

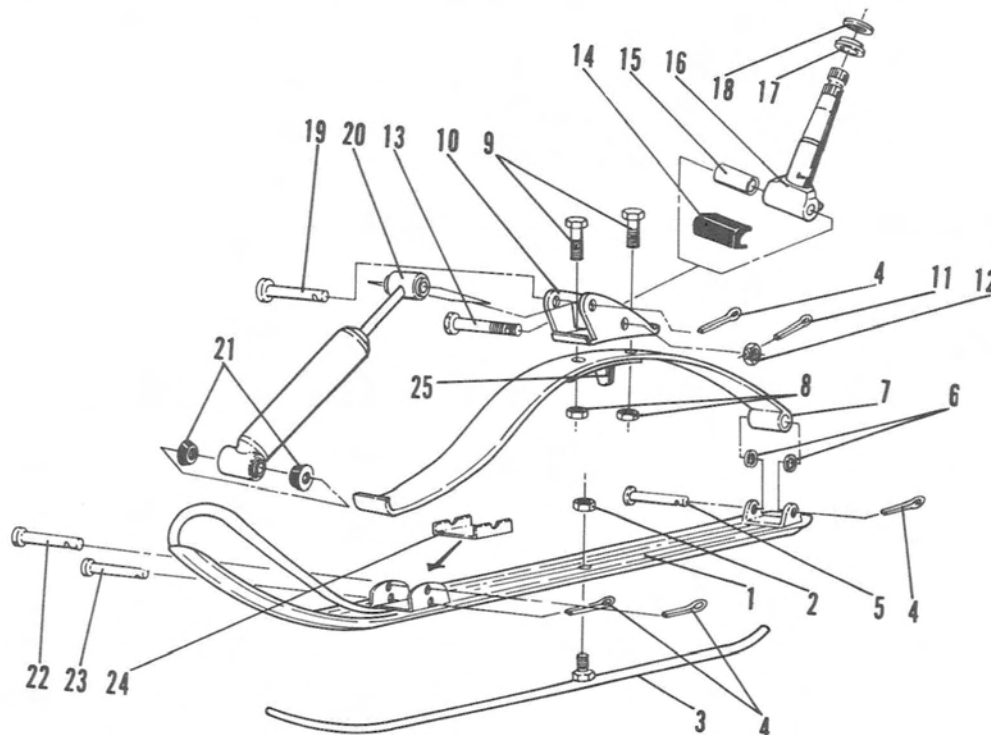


SKI ASSEMBLY — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.		
			340	440	El. Start
1	1820175	Ski — Weld	2	2	2
2	7542302	Nut	2	2	2
3	1820132	Skag — Weld	2	2	2
4	7661407	Cotter Pin	8	8	8
5	7662001	Clevis Pin	2	2	2
6	7555803	Washer	4	4	4
7	7043038	Spring — Monoleaf	2	2	2
8	7542403	Nut	4	4	4
9	7512486	Bolt	4	4	4
10	1820229	Saddle Weld	2	2	2
11	7661205	Cotter Pin	2	2	2
12	7542438	Nut	2	2	2
13	7515452	Bolt	2	2	2
14	5410307	Ski Stop — Rubber	2	2	2
15	5010059	Bushing — Ski Pivot	2	2	2
16	6230054	Shaft — Spindle	2	2	2
17	3574208	Bushing — Flanged	2	2	2
18	7556509	Machinery Bushing	2	2	2
19	7662104	Clevis Pin	2	2	2
20	7041134	Shock Ski	2	2	2
21	5430264	Bushing — Bottom — Shock	2	2	2
22	7662102	Clevis Pin	2	2	2
23	7662018	Clevis Pin	2	2	2
24	5430003	Wear Plate	2	2	2
25	1820226	Ski Spring Stop	2	2	2

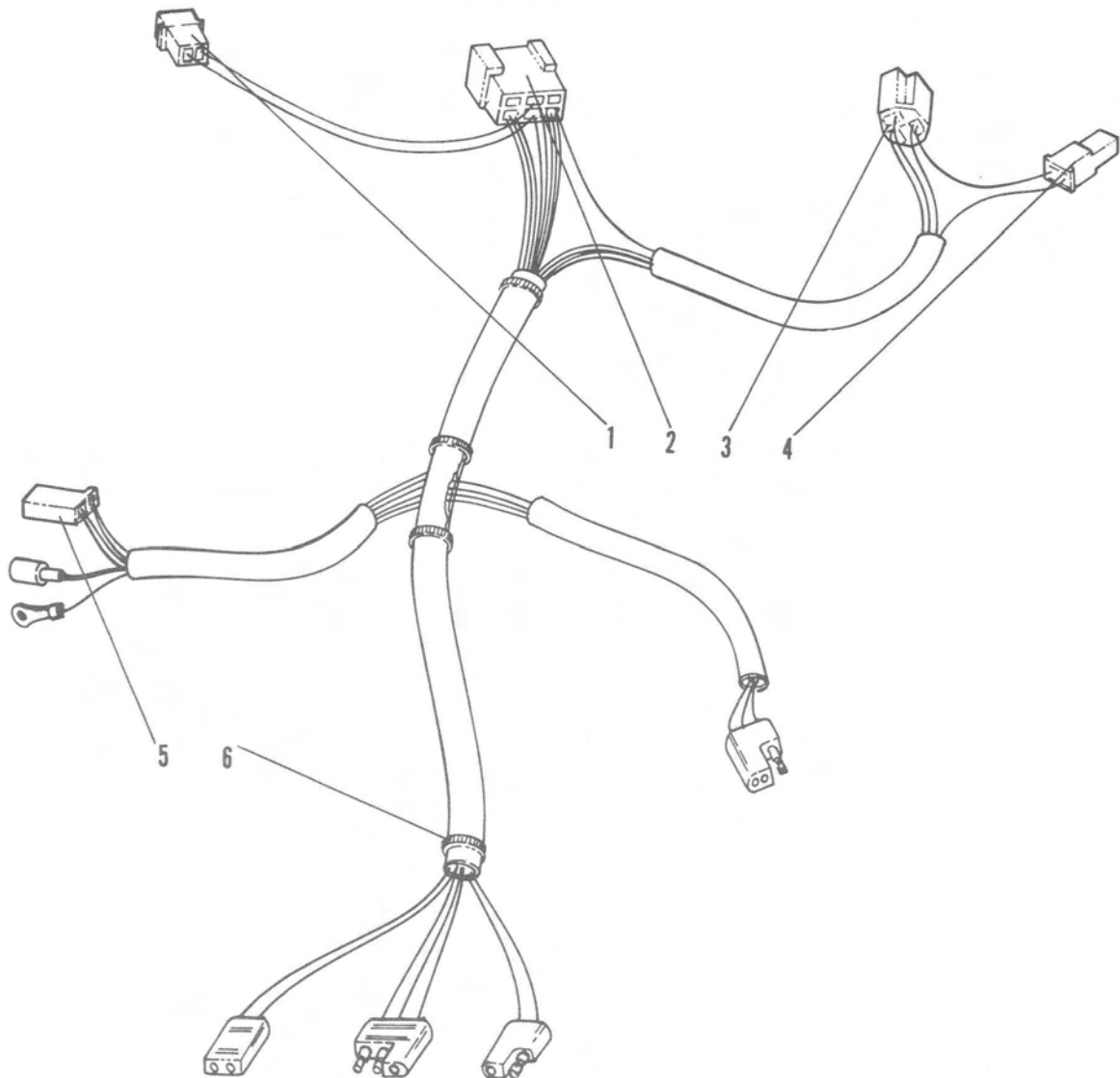
OPTIONAL ITEMS NOT SHOWN

2870297 Carbide Trail Skag



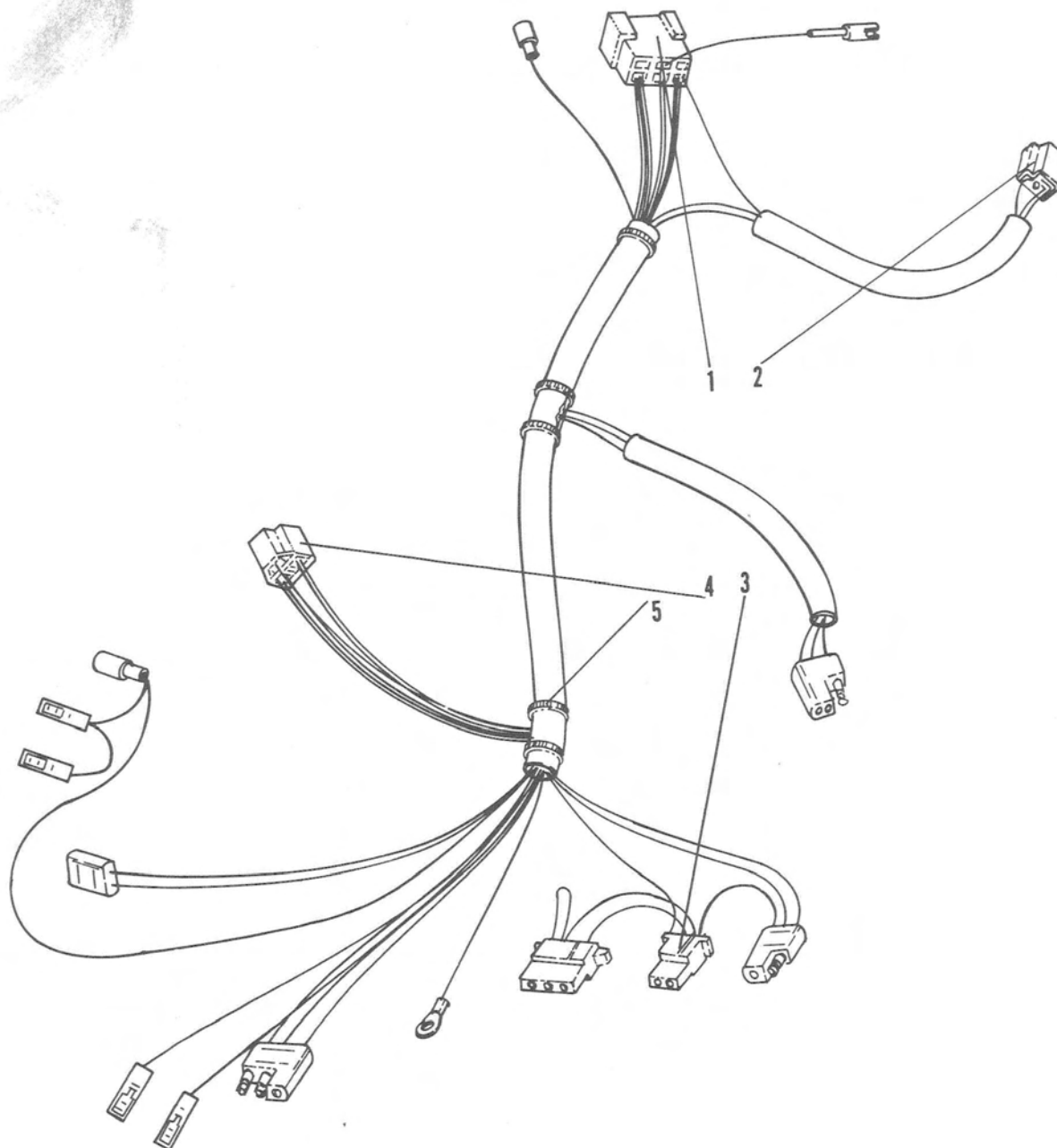
MAIN WIRE HARNESS — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
	2460213	Main Wire Harness	1
1	2200156	2 Circuit Housing Kit	1
2	2200074	6 Circuit Tab Housing w/Tabs	1
3	2200022	Receptacle Housing w/Recp.	1
4	2200163	2 Circuit Housing Kit	1
5	2200020	2 Circuit Housing Kit	1
6	7080138	Panduit Strap	4



MAIN WIRE HARNESS – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
	2460218	Main Wire Harness	1	
	2460214	Main Wire Harness		1
1	2200074	6 Circuit Tab Housing w/Tabs	1	1
2	2200195	3 Contact Rt. Angle Housing w/Recp.	1	1
3	2200163	2 Circuit Housing Kit	1	1
4	2200071	5 Circuit Housing w/Recp.. . . .	1	1
5	7080138	Panduit Strap	5	5



DRIVE CLUTCH ASSEMBLY — 340

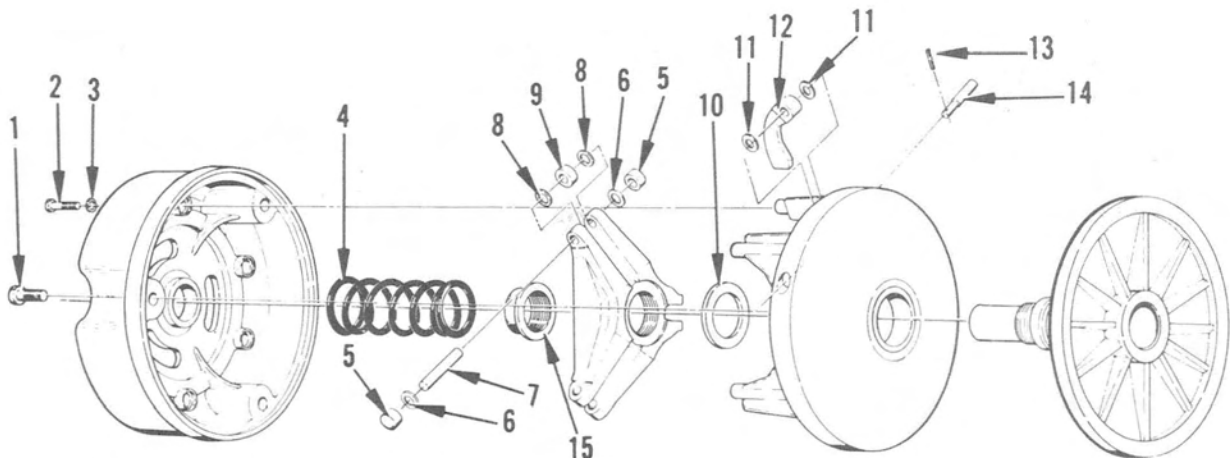
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
	1321374	Drive Clutch Asm. w/o Springs & Weights (Incl. 1 - 3, 5 - 11, 13 - 15)	1
1	7512182	Cap Screw	3
2	7511978	Cover Screw	6
3	7574601	Lock Washer	6
4	7041060	Spring — Orange	1
5	5430445	Spider Guide Button.	6
6	5210733	.002" Shim (Optional)	AR
7	7661816	Spider Roller Pin	3
8	5430399	Washer	6
9	5020299	Spider Roller	3
10	5210754	.050" Spider Spacer Washer (Standard)	1
	5210752	.020" Spider Spacer Washer (Optional)	AR
	5210753	.032" Spider Spacer Washer (Optional)	AR
11	5430451	Shift Weight Washer (Optional)	AR
12	5610088	Shift Weight — O	3
13	7661005	Spring Pin	3
14	5020280	Shift Weight Pin	3
15	5020304	Spider Jam Nut	1

HIGH ELEVATION MODIFICATION

4	7041080	Spring — Blue (5,000 — 8,000 ft.)	AR
	7041083	Spring — Red (Above 8,000 ft.)	AR
7	5610088	Shift Weight — O (5,000 — 8,000 ft. Elevation)	AR
	5610080	Shift Weight — A (Above 8,000 ft. Elevation)	AR

OPTIONAL ITEMS NOT SHOWN

2870510	Clutch Lube — 8 Oz.	
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DRIVE CLUTCH ASSEMBLY — SS & ELECTRIC START

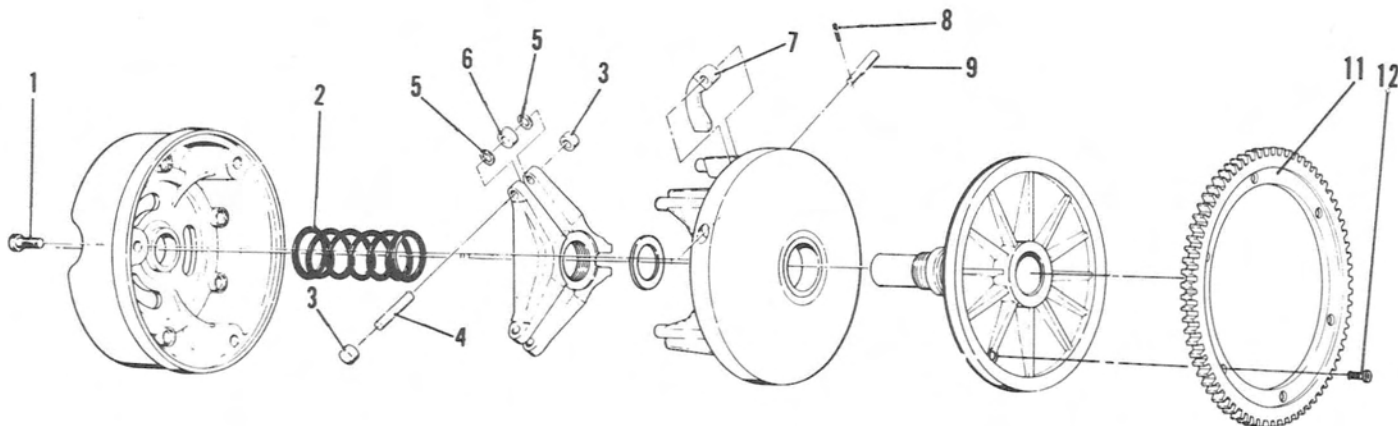
ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
	1321364	Drive Clutch Assembly (Incl. 1 - 10)	1	
	1321365	Drive Clutch Assembly (Incl. 1 - 12)		1
1	7512182	Cap Screw	3	3
2	7041132	Spring — White	1	1
3	5430269	Spider — Guide Button	6	6
4	5020279	Spider Roller Pin	3	3
5	5430399	Spider Roller Washer — Plastic	6	6
6	5020250	Spider Roller	3	3
7	5630225	Shift Weight (O2)	3	3
8	7661005	Spring Pin	3	3
9	5020280	Shift Weight Pin	3	3
10	5210754	Spider Spacer Washer (.050)	1	1
11	3083075	Ring Gear		1
12	7515314	Screw		1

HIGH ELEVATION MODIFICATION

2	7041062	Spring — Silver	1	1
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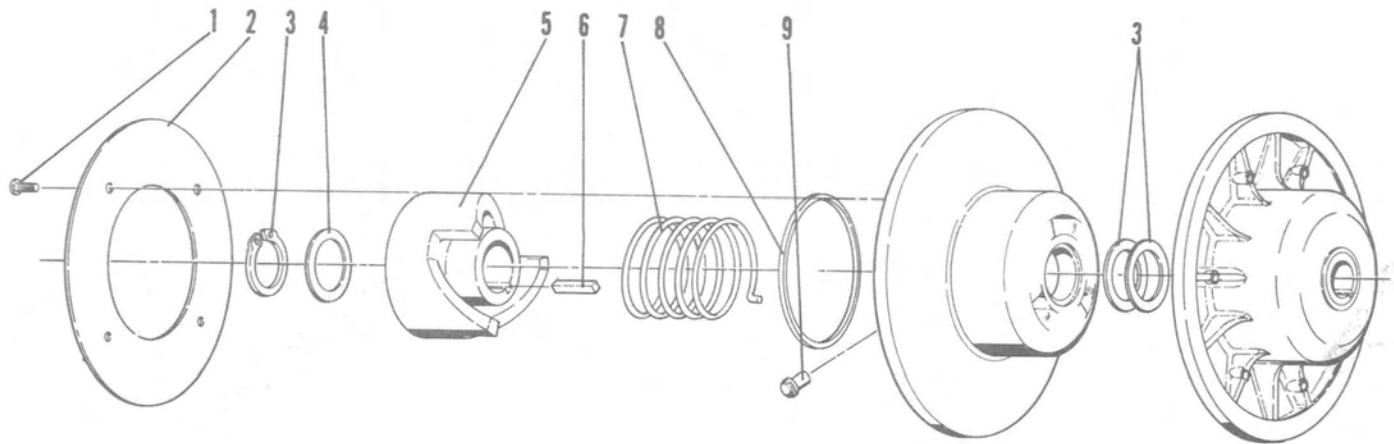
OPTIONAL ITEMS NOT SHOWN

2870510	Clutch Lube — 8 Oz.			
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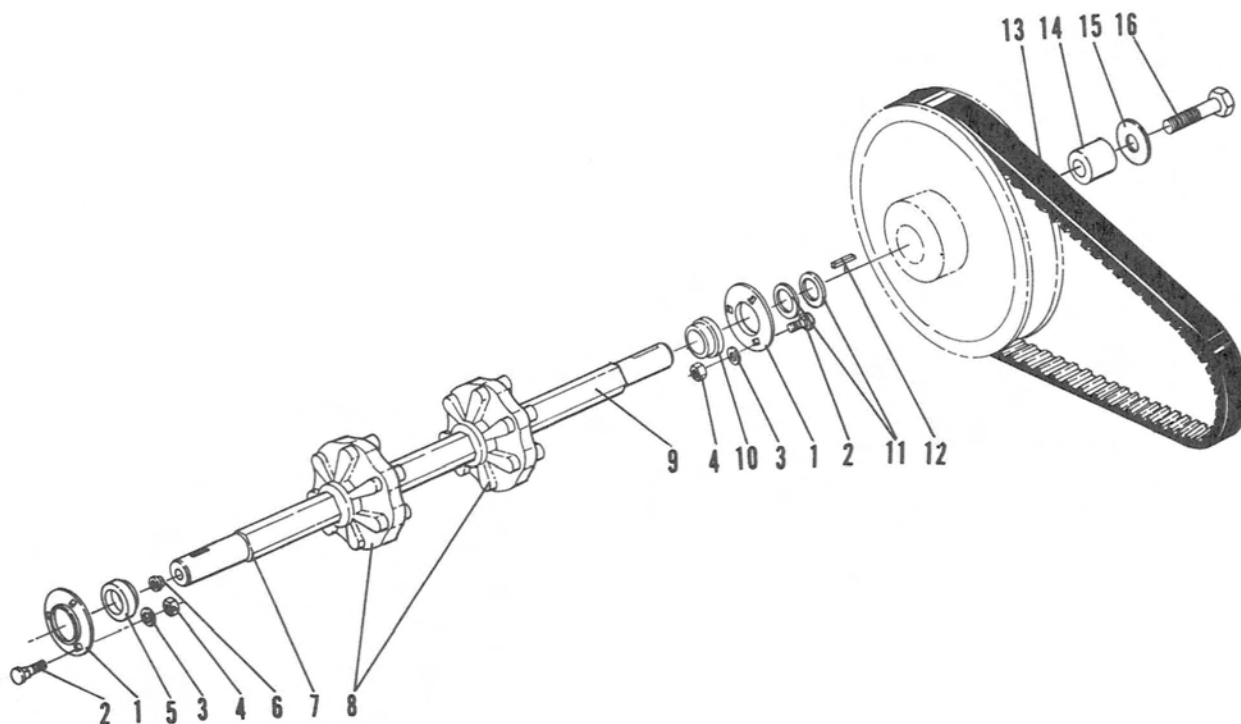
DRIVEN CLUTCH ASSEMBLY — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
	1322097	Driven Clutch Asm.	1	
	1322098	Driven Clutch Asm.		1
1	7511953	Screw	4	4
2	5210749	Plate — Driven	1	1
3	7714804	Retaining Ring	1	1
4	7556804	Washer	3	3
5	5630167	Helix (34°)	1	
	5630182	Helix (36°)		1
6	7721103	Square Key	1	1
7	7041038	Spring — Clutch	1	1
8	3569802	Bushing	1	1
9	5430466	Button — Ramp	3	3



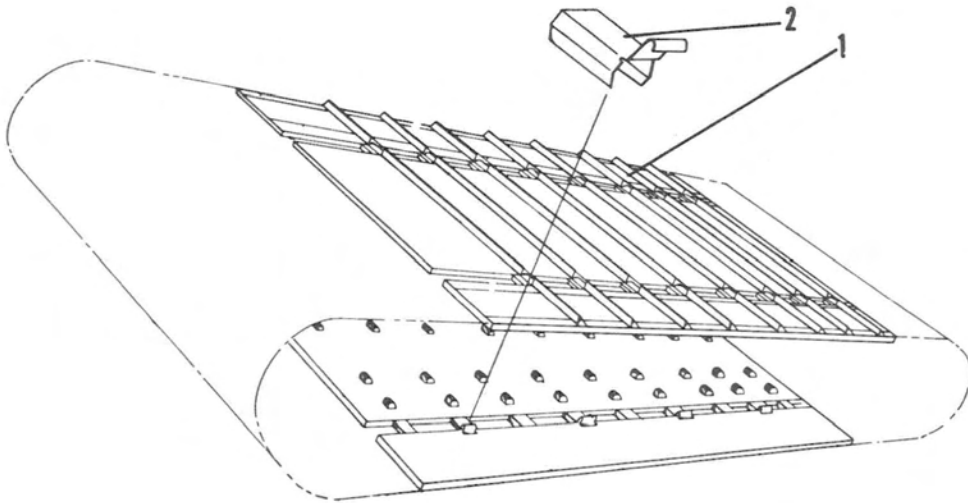
DRIVE TRAIN – ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
1	5221172	Flangette	2	2
2	7512394	Bolt	5	5
3	7558403	Washer	6	6
4	7542324	Nut	6	6
5	3514501	Bearing	1	1
6	3280019	Metal Bushing	1	1
7	5020399	Drive Shaft	1	1
8	5430583	Track Sprocket 6T	2	
	5430614	Track Sprocket 7T		2
9	1590204	Drive Shaft Asm. (Incl. 6 - 8)	1	
	1590203	Drive Shaft Asm. (Incl. 6 - 8)		1
10	3514506	Bearing w/o Lock.	1	1
11	7556509	Bushing	2	2
12	7721204	Square Key	1	1
13	3211043	Drive Belt	1	1
14	5430624	Spacer — Inlet Shaft	1	1
15	7577901	Washer	1	1
16	7512328	Screw	1	1



TRACK ASSEMBLY -- ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
1	5410339	Track Asm. (Incl. 1 & 2)	1	1
2	5220015	Clip Replacement.	AR	AR



SUSPENSION — ALL

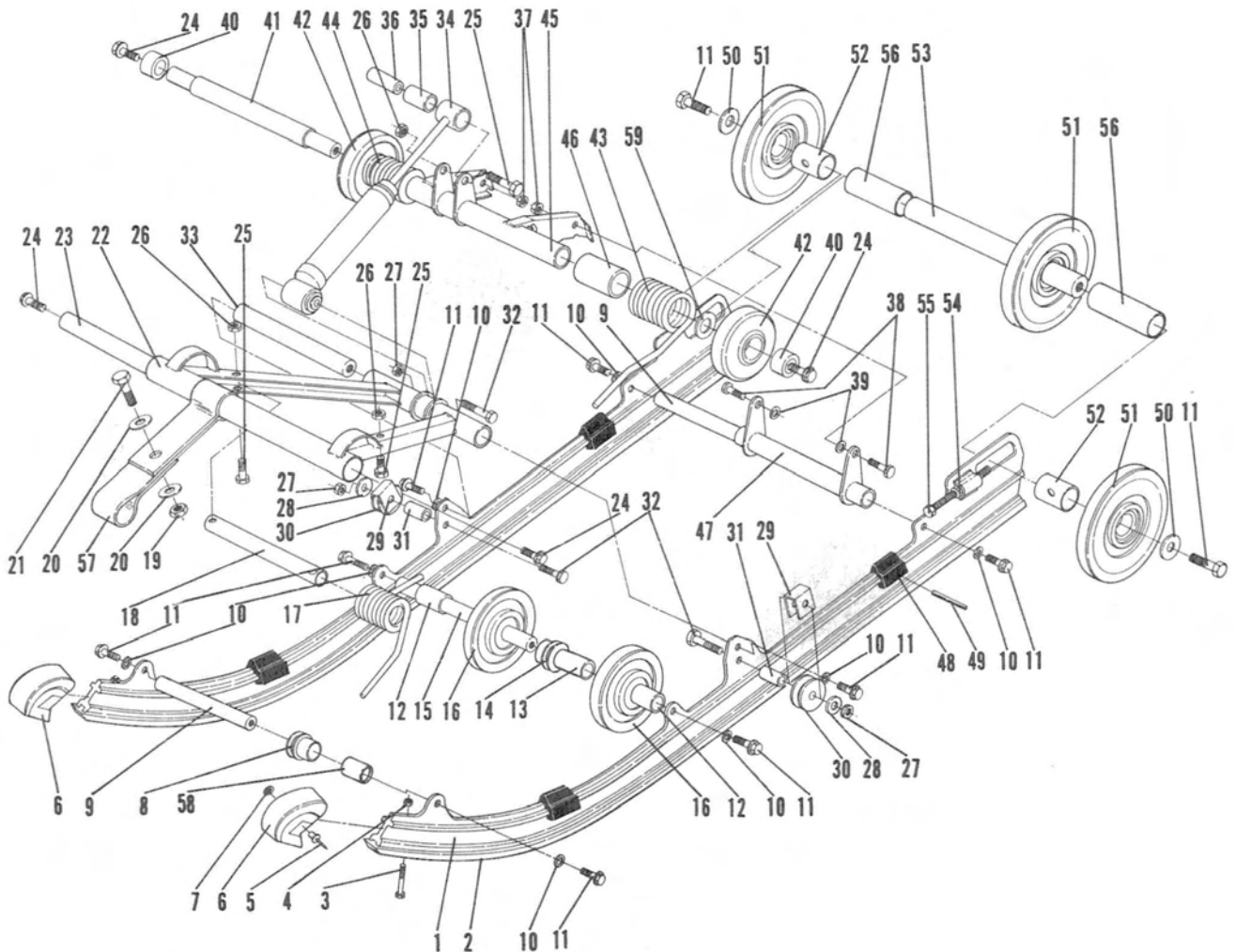
ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
	1540502	Slide Rail Asm.	1	1
1	1540503	Rail Asm. — L.H.	1	1
	1540502	Rail Asm. — R.H.	1	1
2	5521092	Hi-Fax — L.H.	1	1
	5521093	Hi-Fax — R.H.	1	1
3	7515442	Bolt	2	2
4	7542404	Nut	2	2
5	5430627	Cover — Rail Tip	2	2
6	7621435	Rivet	2	2
7	7558212	Rivet Burr	2	2
8	5430630	Roller — Spring Limiter.	1	1
9	5020392	Shaft — Pivot Arm	2	2
10	7553001	Washer	8	8
11	7512492	Bolt	10	10
12	5332705	Tube — Outer Spacer	2	2
13	5332704	Tube — Inner Spacer	1	1
14	5430629	Roller — Spring Bogie	1	1
15	5020393	Shaft — Bogie Wheel	1	1
16	1543015	Wheel — Bogie	2	2
17	7041133	Spring — Front	1	1
18	5332751	Tube — Front Spring	1	1
19	7542321	Nut	1	1
20	7555716	Washer	2	2
21	7515307	Bolt	1	1
22	1540492	Weld — Front Torque Arm.	1	1
23	5020406	Shaft — Mtg. Front	1	1
24	7515432	Bolt	4	4
25	7515306	Bolt	3	3
26	7542302	Nut	3	3
27	7542409	Nut	3	3
28	7555712	Washer	2	2
29	5223953	Retainer — Spring	2	2
30	5430540	Roller — Spring	2	2
31	5332655	Spacer — Roller	2	2
32	7515443	Bolt	3	3
33	5020410	Shaft — Pivot Arm	1	1
34	7041130	Shock — Rear Torque Arm	1	1
35	5430537	Bushing	1	1
36	5332631	Spacer	1	1
37	7542320	Nut	2	2
38	7515312	Bolt	2	2
39	7558402	Washer	2	2
40	5332730	Spacer	2	2
41	5020405	Shaft — Mtg. Rear	1	1
42	1543016	Wheel — Track Carrier	2	2
43	7041128	Spring L.H.	1	1
44	7041129	Spring R.H.	1	1
45	1540494	Weld — Rear Torque Arm	1	1
46	5521089	Tube — Spring.	2	2
47	1540493	Weld — Rear Pivot	1	1
48	5410315	Bumper	4	4
49	7661602	Spring Pin	4	4

SUSPENSION — ALL

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			340	440
50	7555802	Washer	2	2
51	1594021	Wheel — Rear Idler	3	3
52	5332732	Spacer — Rear Idler	2	2
53	5020395	Shaft — Rear Idler	1	1
54	7542404	Nut	2	2
55	7515442	Bolt	2	2
56	5332734	Spacer — Rear Idler	1	1
57	5410336	Limiter Strap	1	1
58	5332756	Spacer Spring Roller	1	1
59	7555726	Washer	2	2

OPTIONAL ITEMS NOT SHOWN

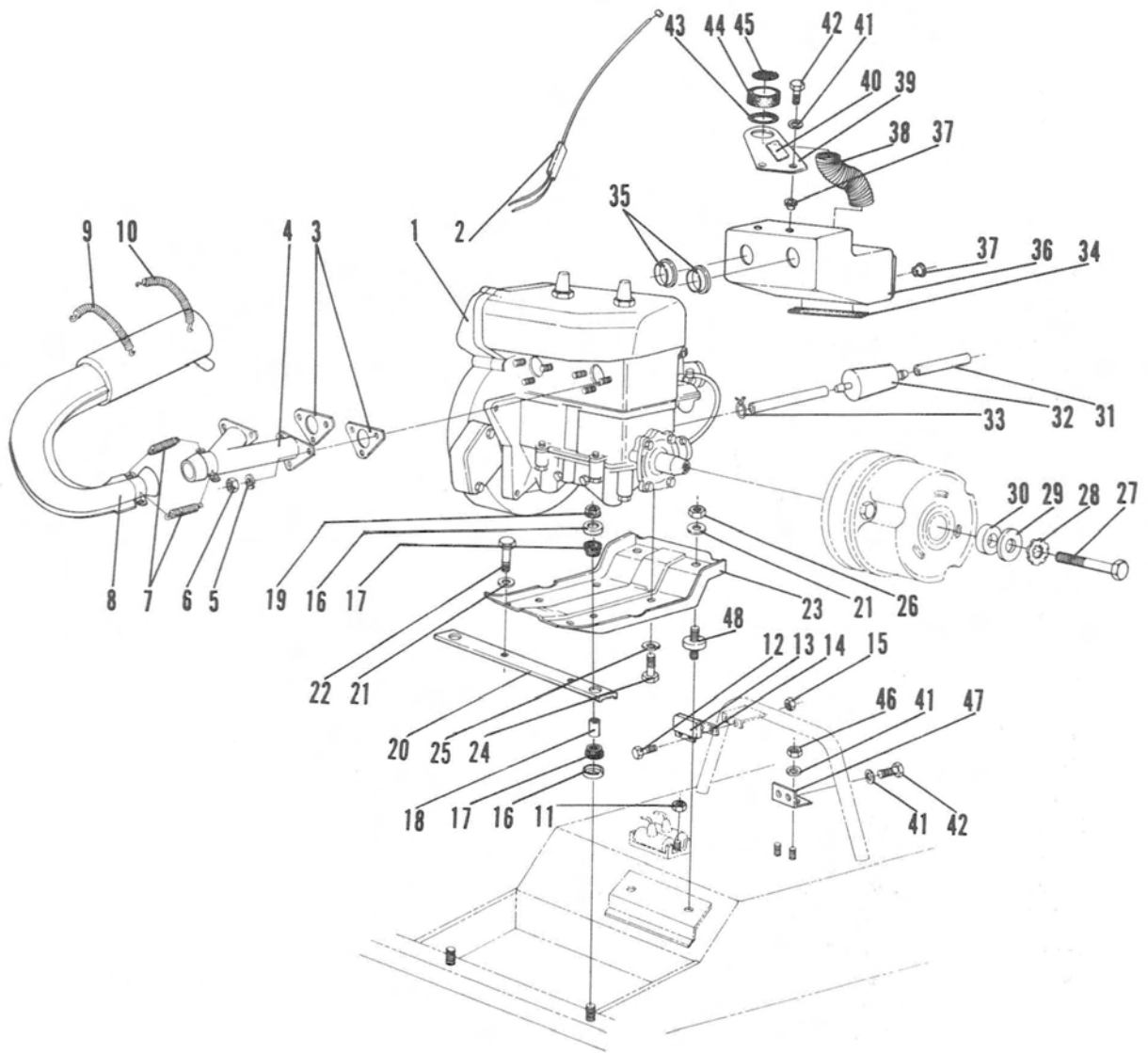
2870511	Suspension Lube — 16 Oz.
2870512	Suspension Spray Lube — 12 Oz.



ENGINE MOUNTING — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	1211370	Engine EC34PM—03	1
2	7080240	Throttle Cable	1
3	3082631	Exhaust Gasket	2
4	1260397	Manifold Weld	1
5	3080097	Washer	6
6	3080285	Nut	6
7	3081078	Return Spring — Exhaust	2
8	1260455	Muffler Weld	1
9	7042027	Spring — Muffler Holddown	1
10	7042015	Spring — Muffler	1
11	7542122	Nut	2
12	7511930	Screw	2
13	4060071	Regulator	1
14	5210650	Heat Sink	1
15	7541925	Nut	2
16	5221901	Vibration Cap	4
17	5410327	Vibration Dampener	4
18	5010166	Bushing	2
19	7542508	Lock Nut	2
20	1270079	Weld — Front Channel	1
21	5210697	Washer	4
22	7512491	Bolt	2
23	5220244	Engine Mount Plate	1
24	7512539	Bolt	4
25	7553101	Washer	4
26	5210697	Nut	2
27	7512528	Bolt	1
28	7575202	Lock Washer	1
29	5210748	Washer	1
30	5430261	Bushing	1
31	5420111	Fuel Line	AR
32	2530008	Fuel Filter	1
33	7080134	Clamp	1
34	5810138	Silencer Pad	1
35	5410311	Boot	2
36	5430615	Air Silencer Box	1
37	7541923	Well Nut	3
38	5410340	Hose	1
39	5220283	Air Intake Hose Mount	1
40	7071849	Decal — Intake	1
41	7558222	Washer	6
42	7512140	Bolt	4
43	4010055	Convolute Tubing	1
44	5810137	Intake Foam	1
45	5210938	Air Silencer Screen	1
46	7542122	Nut	2
47	5220314	Air Box Mount	1
48	3110020	Motor Mount	2

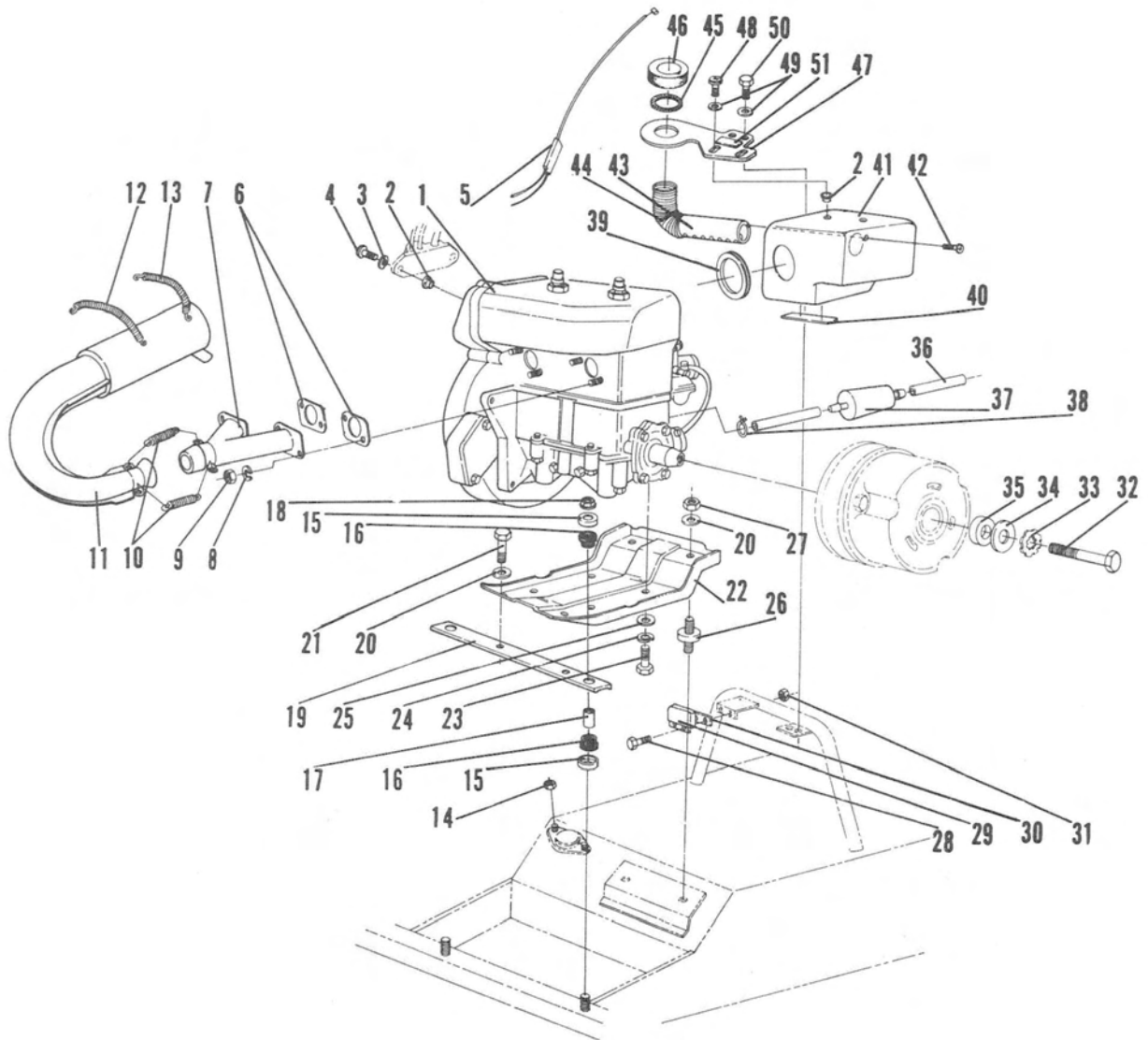
ENGINE MOUNTING — 340



ENGINE MOUNTING — SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	1211388	Engine — EC44—2PM 3100	1	
	1211390	Engine — EC44—2PM 3300		1
2	7541923	Well Nut.	5	5
3	7571801	Washer	2	2
4	7512222	Bolt	2	2
5	7080245	Cable — Throttle w/Oil	1	1
6	3081691	Exhaust Gasket	2	2
7	1260452	Manifold	1	1
8	3080530	Washer	4	4
9	3080285	Nut	4	4
10	3081078	Return Spring Exhaust	2	2
11	1260457	Muffler Weld	1	1
12	7042027	Spring — Muffler Holddown	1	1
13	7042015	Spring — Muffler	1	1
14	7542122	Nut	2	2
15	5221901	Vibration Cap	4	4
16	5410326	Vibration Dampener.	4	4
17	5010166	Bushing — Motor Mount	2	2
18	7542508	Locknut.	2	2
19	1270079	Front Channel Weld	1	1
20	5210697	Washer	4	4
21	7512491	Bolt	2	2
22	1270080	Engine Mount Weld	1	1
23	7512539	Bolt	4	4
24	7553101	Washer	4	4
25	7555723	Washer	4	4
26	3110020	Motor Mount	2	2
27	7542403	Nut	2	2
28	7511930	Screw	2	2
29	4060071	Regulator	1	1
30	5210650	Heat Sink	1	1
31	7541925	Nut	2	2
32	7512556	Bolt	1	1
33	7575202	Lock Washer	1	1
34	5210748	Washer	1	1
35	5430261	Bushing	1	1
36	5420111	Fuel Line	AR	AR
37	2530008	Filter.	1	1
38	7080134	Clamp	1	1
39	5410271	Boot Air Silencer	1	1
40	5810138	Silencer Pad	1	1
41	5430617	Silencer Box	1	1
42	7522013	Screw	1	1
43	5430613	Tube — Perforated	1	1
44	5410341	Hose Inlet	1	1
45	4010055	Convoluted Tubing	1	1
46	5810137	Intake Foam	1	1
47	5220274	Plate — Air Silencer Mount	1	1
48	7512140	Bolt	2	2
49	7558222	Washer	4	4
50	7512208	Screw	2	2
51	7071836	Decal — Intake	1	1

ENGINE MOUNTING — SS & ELECTRIC START



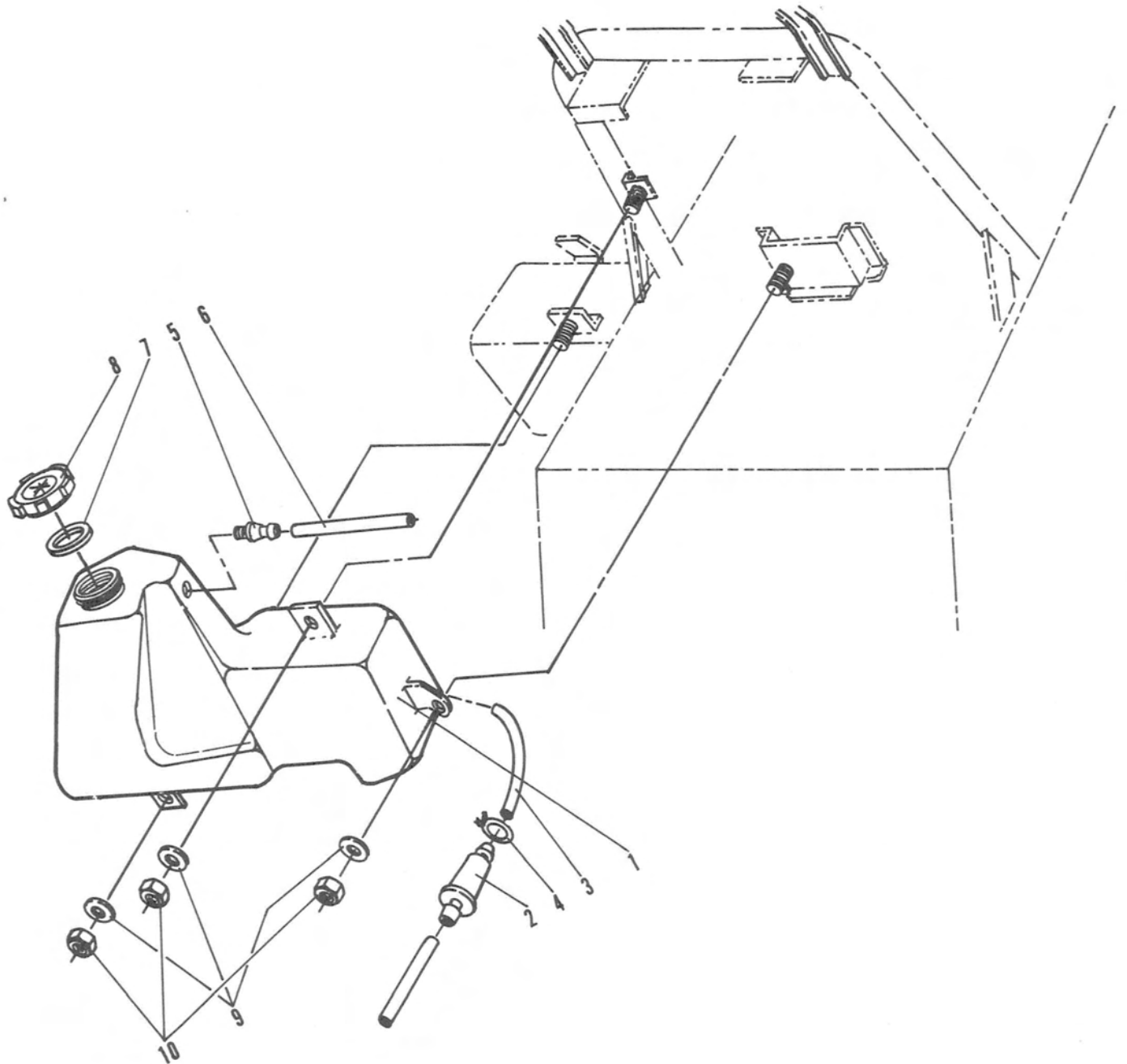
OIL INJECTION – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	5430593	Oil Tank.	1	1
2	2530008	Filter.	1	1
3	5420111	Hose	AR	AR
4	7080236	Clamp	4	4
5	5430579	Vent	1	1
6	5420153	Hose	AR	AR
7	5810141	Oil Cap Gasket	1	1
8	5430594	Oil Cap	1	1
9	7558222	Washer	3	3
10	7542122	Nut	3	3

OPTIONAL ITEMS NOT SHOWN

2870529 Injector Oil – 5 Qt. Container

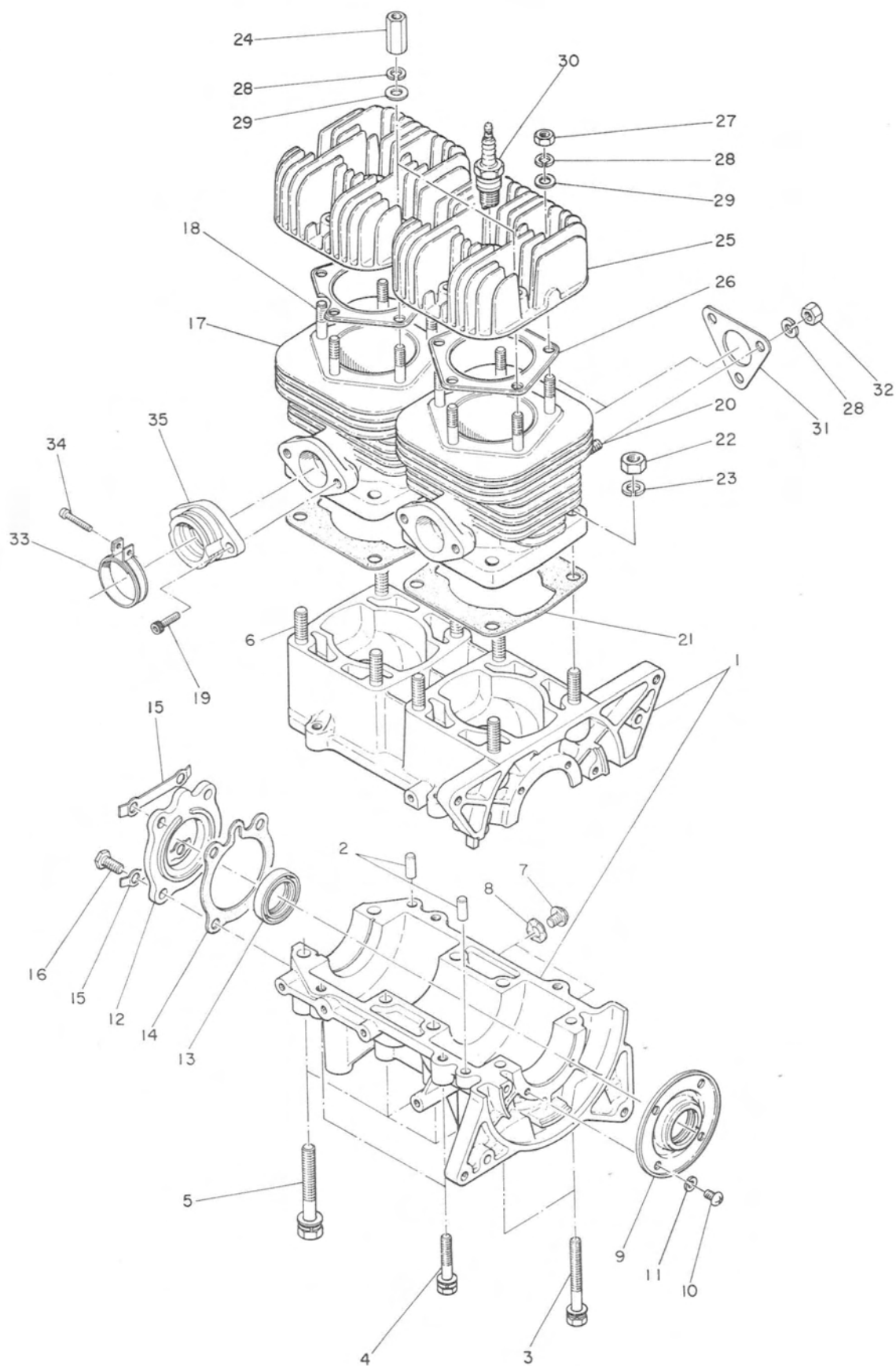
OIL INJECTION - SS & ELECTRIC START



CRANKCASE & CYLINDER – 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	3083026	Crankcase Asm. (Incl. 1 - 6)	1
2	3083054	Dowel Pin	2
3	3080739	Bolt & Washer Asm.	6
4	3080741	Bolt & Washer Asm.	4
5	3080742	Bolt & Washer Asm.	2
6	3080745	Stud	8
7	3082718	Plug	2
8	3083027	Wave Washer	2
9	3081046	Oil Seal	1
10	3081582	Screw	4
11	3080077	Spring Washer	4
12	3082571	Crankcase Cover (Incl. 12, 13)	1
13	3082162	Oil Seal	1
14	3082280	Gasket (Case Cover)	1
15	3081047	Lock Washer	2
16	3080445	Bolt	4
17	3083178	Cylinder (Incl. 17, 18, 20)	2
18	3080283	Stud	10
19	3081350	Bolt	4
20	3080016	Stud	6
21	3082302	Gasket (Cylinder)	2
22	3080047	Nut	8
23	3080281	Spring Washer	8
24	3082632	Nut	2
25	3082630	Cylinder Head	2
26	3081640	Gasket (Head)	2
27	3080119	Nut	8
28	3080097	Spring Washer	16
29	3080142	Washer	10
30	3070163	Spark Plug	2
31	3082631	Gasket (Exhaust)	4
32	3080285	Nut	6
33	3082257	Band Asm. (Incl. 33, 34)	2
34	3081497	Screw	2
35	3082255	Adapter	2

CRANKCASE & CYLINDER - 340



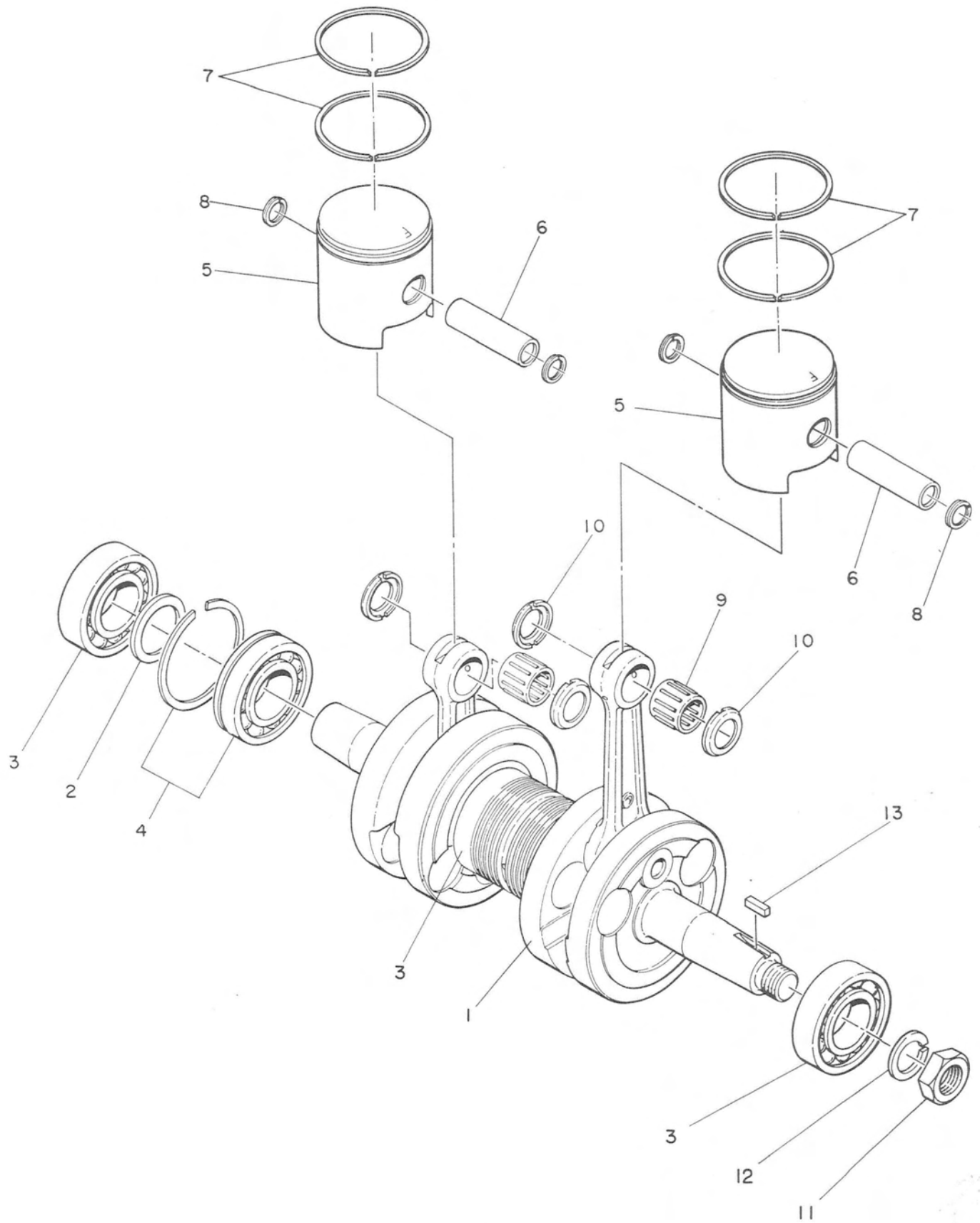
CRANKSHAFT & PISTON – 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	3083179	Crankshaft Asm. (Incl. 1 - 4)	
2	3080447	Spacer	1
3	3082836	Ball Bearing	4
4	3080243	Ball Bearing	1
5	3082634	Piston	2
6	3080126	Piston Pin	2
7	3082636	Piston Ring.	4
8	3081714	Clip	4
9	3081648	Small End Bearing	2
10	3083180	Spacer (Piston Pin)	4
11	3080639	Nut	1
12	3080772	Spring Washer	1
13	3081447	Key	1

.020 OVERSIZED PISTONS & RINGS

3082703	Piston	
3082704	Ring	

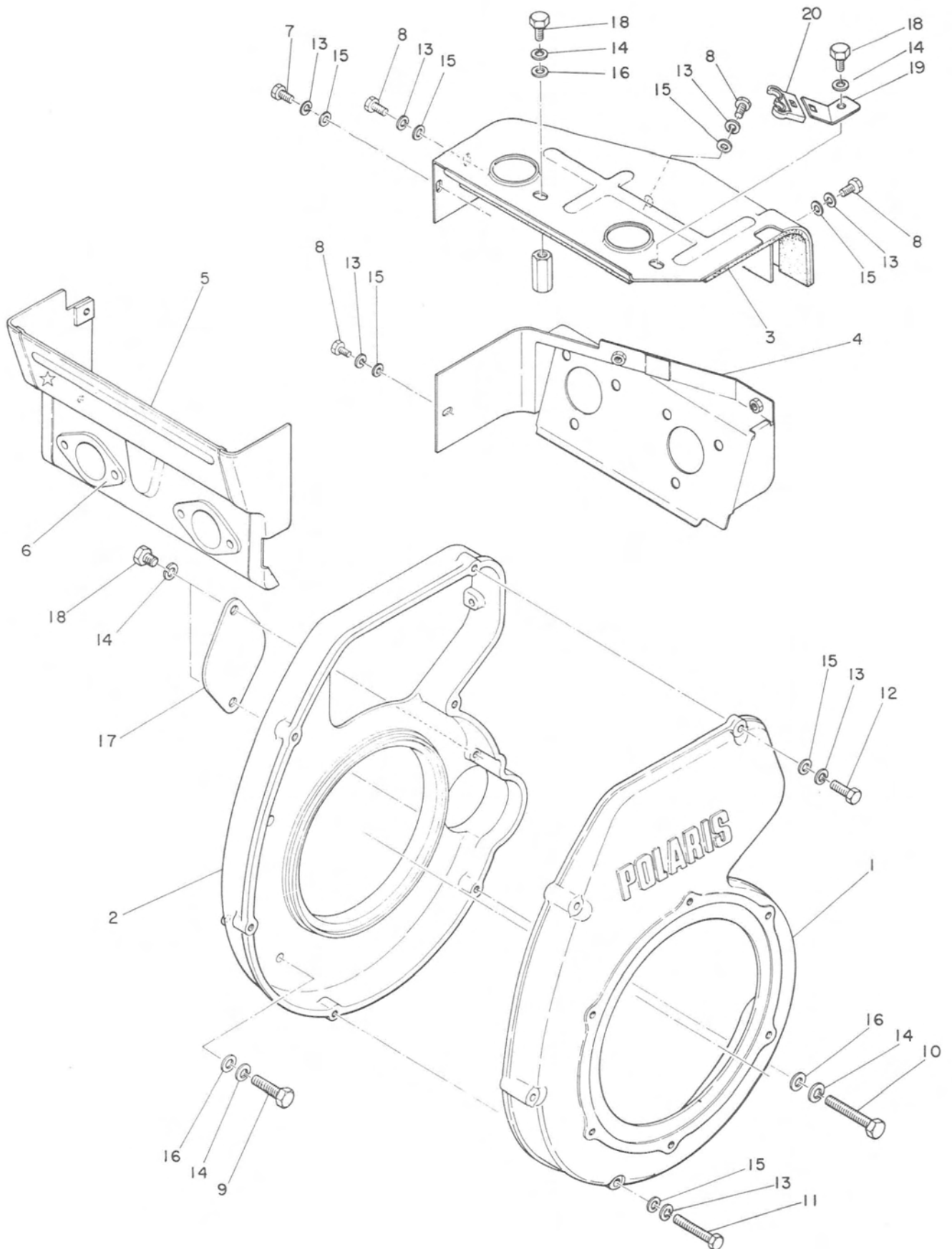
CRANKSHAFT & PISTON — 340



BLOWER HOUSING — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	3080784	Blower Housing 1.	1
2	3083181	Blower Housing 2.	1
3	3083029	Cylinder Baffle 1	1
4	3083030	Cylinder Baffle 2	1
5	3083031	Cylinder Baffle 3	1
6	3080252	Gasket (Insulator)	2
7	3080788	Bolt	1
8	3080290	Bolt	4
9	3080589	Bolt	3
10	3080355	Bolt	1
11	3080109	Bolt	4
12	3080288	Bolt	1
13	3080077	Spring Washer	10
14	3080530	Spring Washer	8
15	3080078	Washer	10
16	3080142	Washer	5
17	3080585	Starter Blind Cover	1
18	3081190	Bolt	4
19	3083182	Bracket 3	1
20	3082731	Supporter 2	1

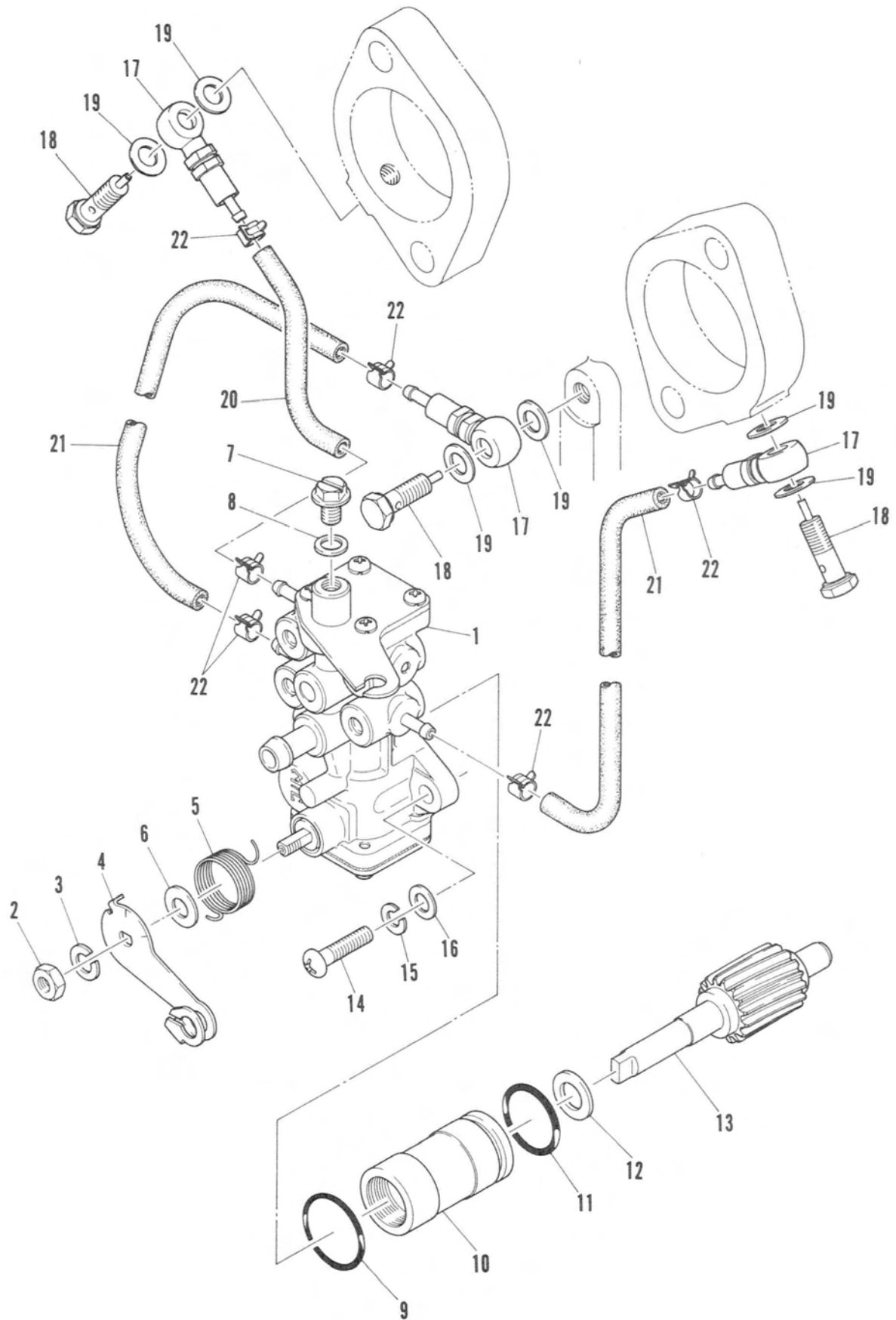
BLOWER HOUSING - 340



CARBURETOR — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	3130285	Carburetor Asm. (Incl. 1 - 33)	2
2	3130060	Top (Incl. 2 - 3)	1
3	N/A	Gasket	1
4	3130001	Spring (Throttle)	1
5	3130002	Plate (Throttle)	1
6	3130245	"E" Ring	1
7	3130155	Jet Needle	1
8	3130004	Throttle Valve (2.5)	1
9	3130159	Needle Jet (O-8)	1
10	3130005	Plunger Cap	1
11	3130006	Plunger Spring	1
12	3130214	Washer (Plunger)	1
13	3130008	Starter Plunger Asm.	1
14	3130203	Throttle Stop Screw	1
15	3130010	Spring (Throttle Adjuster)	1
16	3130233	Air Screw	1
17	3130012	Spring (Air Adjuster)	1
18	3130066	Pilot Jet (No. 35)	1
19	3130030	Needle Jet Setter	1
20	3130014	Washer (Needle Jet Setter)	1
21	3130188	"O" Ring	1
22	3130016	Needle Valve (1.5)	1
23	3130017	Packing (Needle Valve)	1
24	3130018	Float Arm	1
25	3130019	Float Pin	1
26	3130020	Float Chamber Packing	1
27	N/A	Float Chamber	1
28	3130021	Float Asm.	2
29	3130022	Cap	2
30	3130023	Banjo Bolt	1
31	3130024	Washer	1
32	3130109	Main Jet (No. 130)	1
33	3130025	Screw & Washer Asm.	4

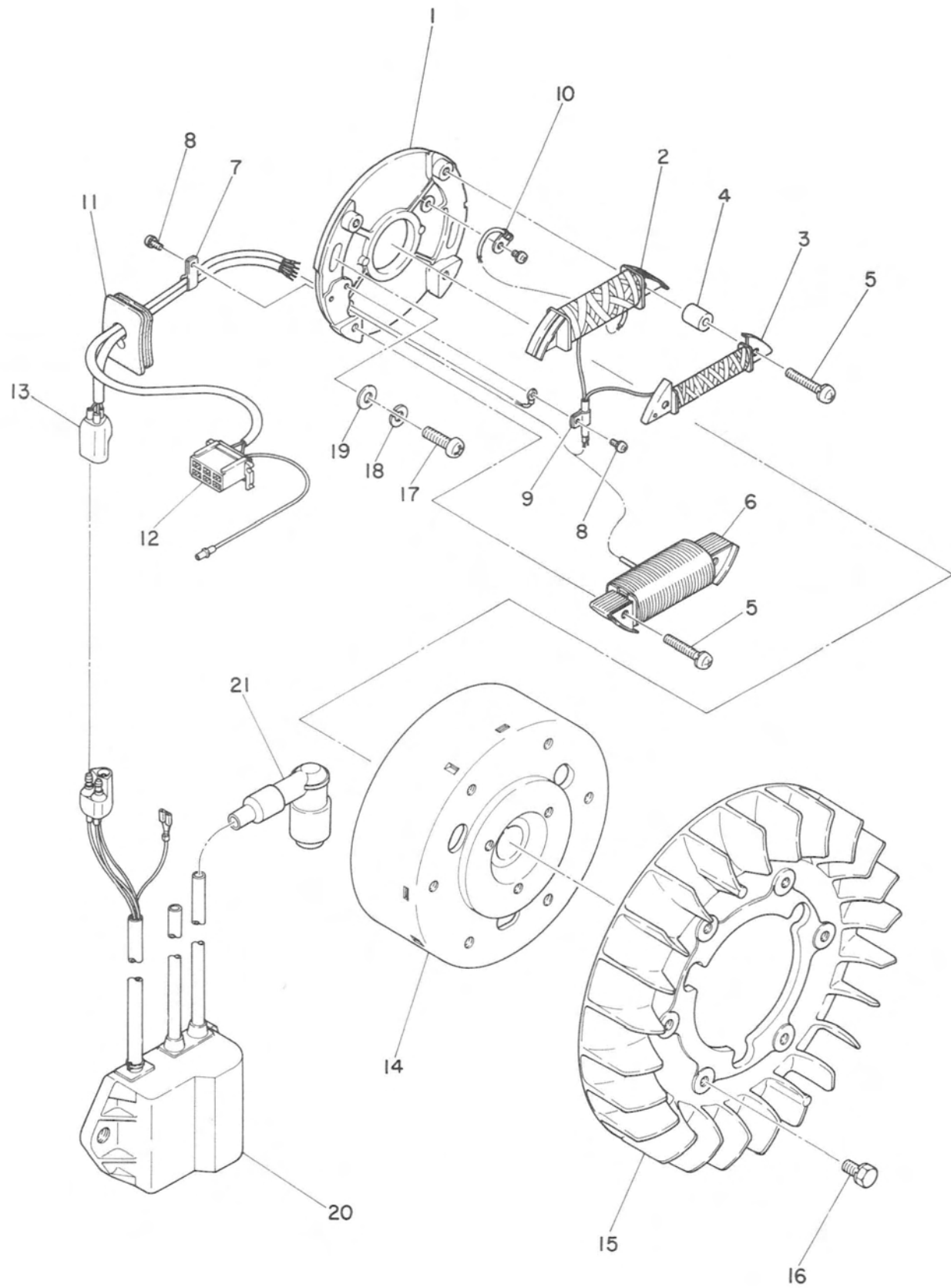
OIL PUMP — SS & ELECTRIC START



MAGNETO — SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083143	Plate Asm.	1	1
2	3083145	Exciter Coil	1	1
3	3083146	Pulser	1	1
4	3083147	Collar	2	2
5	3082483	Screw & Washer Asm.	4	4
6	3083148	Lighting Coil	1	1
7	3081296	Clamp	1	1
8	3081260	Screw & Washer Asm.	2	2
9	3083149	Clamp	1	1
10	3081256	Screw & Washer Asm.	1	1
11	3082969	Grommet	1	1
12	3080839	6P Male Coupler	1	1
13	3083150	3P Coupler	1	1
14	3083151	Flywheel Asm.	1	1
15	3083152	Blower	1	1
16	3083153	Bolt & Washer Asm.	6	6
17	3081857	Screw	2	2
18	3080077	Spring Washer	2	2
19	3082206	Washer	2	2
20	3083215	Ignition Coil Unit.	1	1
21	3083155	Spark Plug Cap	2	2

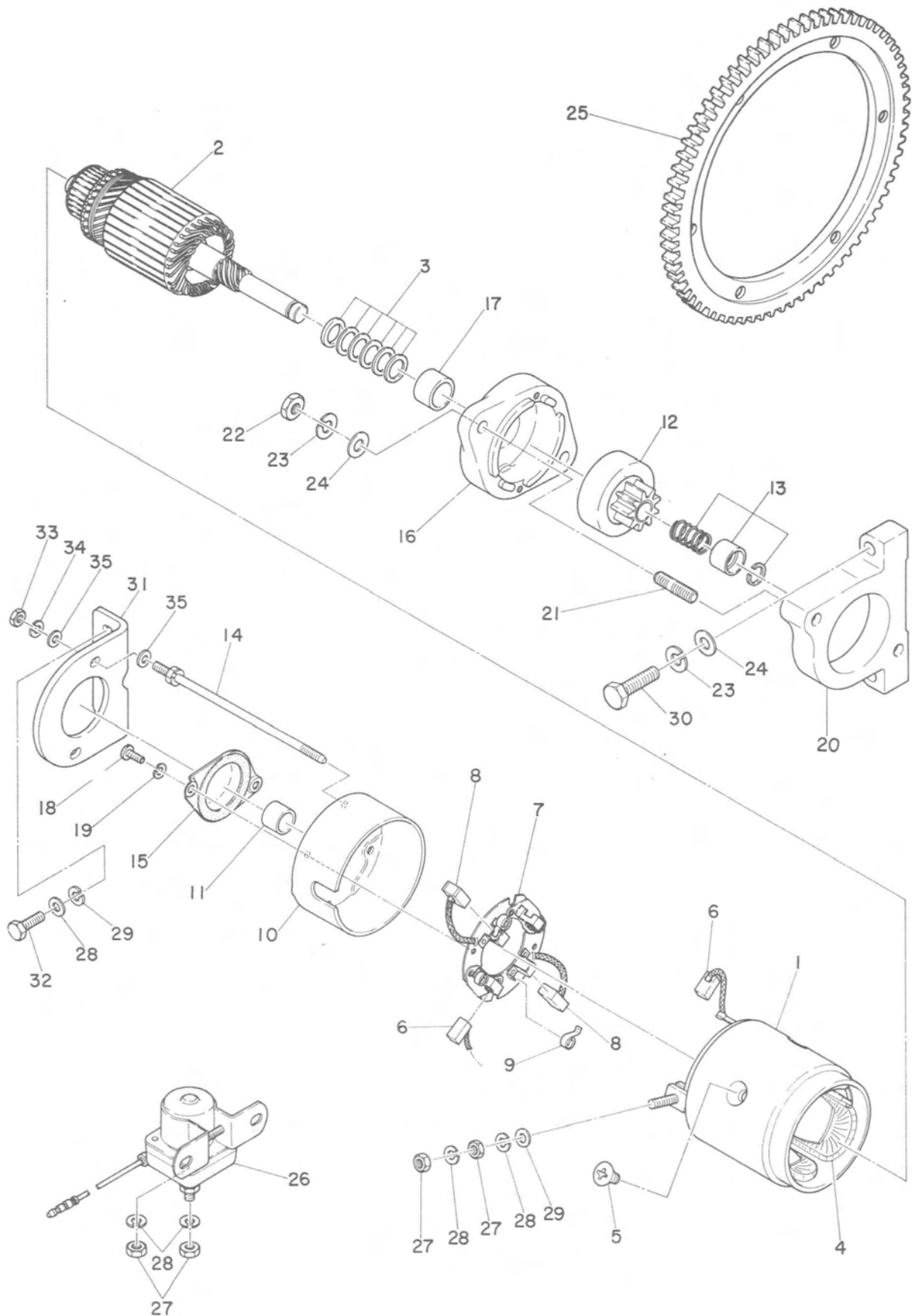
MAGNETO - SS & ELECTRIC START



STARTING MOTOR — ELECTRIC START ONLY

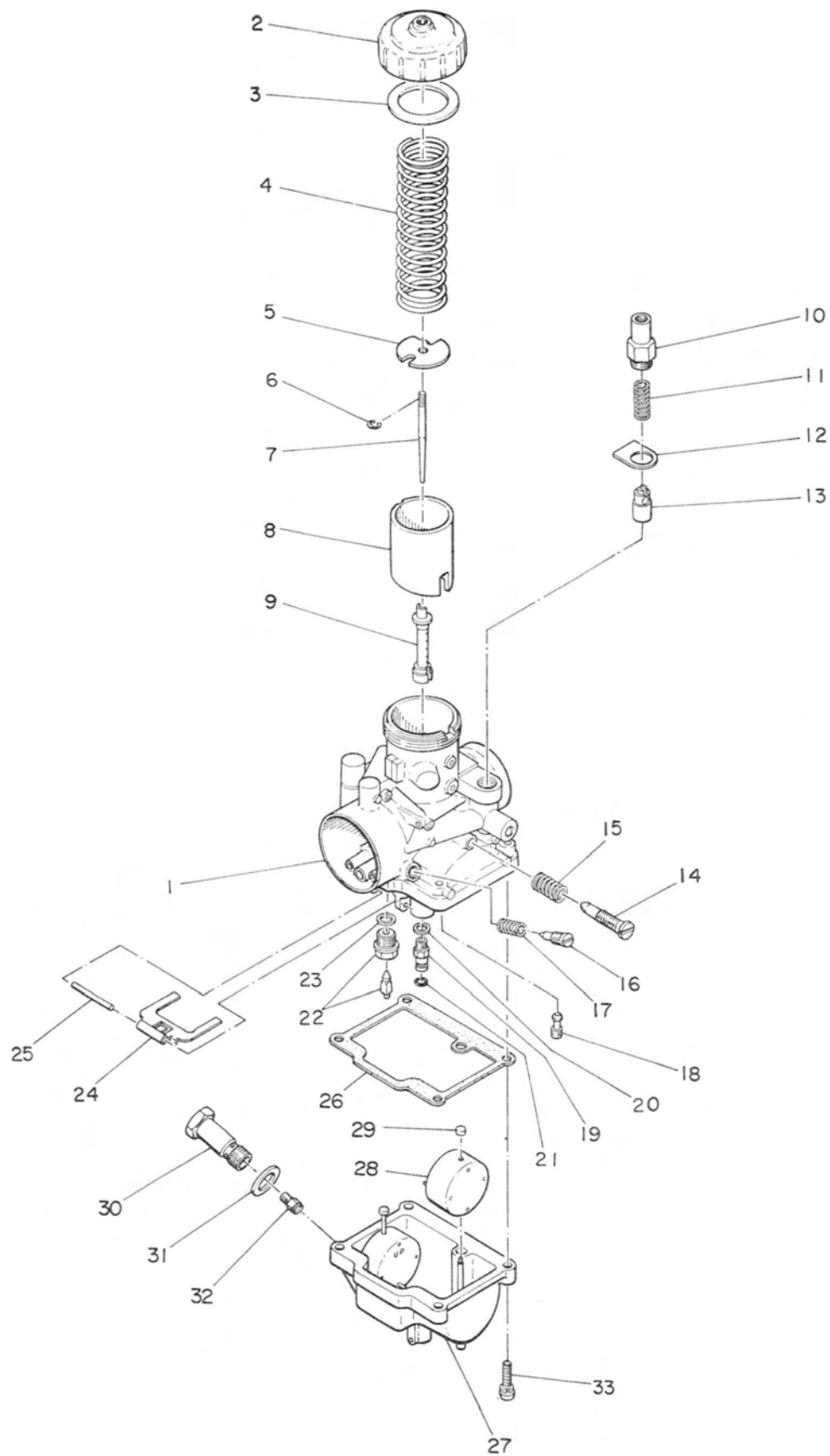
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 440 El. Start
1	3083189	Starting Motor Asm. (Incl. 1 - 19, 27 - 29)	1
2	3083190	Armature Asm.	1
3	3083191	Washer Kit	1
4	3083192	Field Coil Asm. (Incl. 4 - 6)	1
5	3083193	Pole Core Set Screw	4
6	3083194	Brush (+)	2
7	3083195	Brush Holder Asm. (Incl. 7 - 9)	1
8	3083196	Brush (-)	2
9	3083197	Brush Spring	4
10	3083198	Rear Cover Asm. (Incl. 10, 11)	1
11	3083199	Rear Cover Metal	1
12	3083201	Pinion Asm.	1
13	3083202	Pinion Stopper Set	1
14	3083203	Through Bolt	2
15	3083204	Dust Cover	1
16	3083205	Front Cover Asm. (Incl. 16, 17)	1
17	3083206	Front Metal	1
18	3083207	Screw	2
19	3083208	Spring Washer	2
20	3083209	Bracket 2 Compl. (Incl. 20, 21)	1
21	3083210	Stud	2
22	3080048	Nut	2
23	3080530	Spring Washer	4
24	3080142	Washer	4
25	3083075	Ring Gear	1
26	3083211	Magnetic Switch	1
27	3082939	Nut	4
28	3080077	Spring Washer	6
29	3080078	Washer	3
30	3083229	Bolt	2
31	3083213	Bracket 1	1
32	3083214	Bolt	2
33	3083042	Nut	2
34	3080672	Spring Washer	2
35	3080027	Washer	4

STARTING MOTOR — ELECTRIC START ONLY





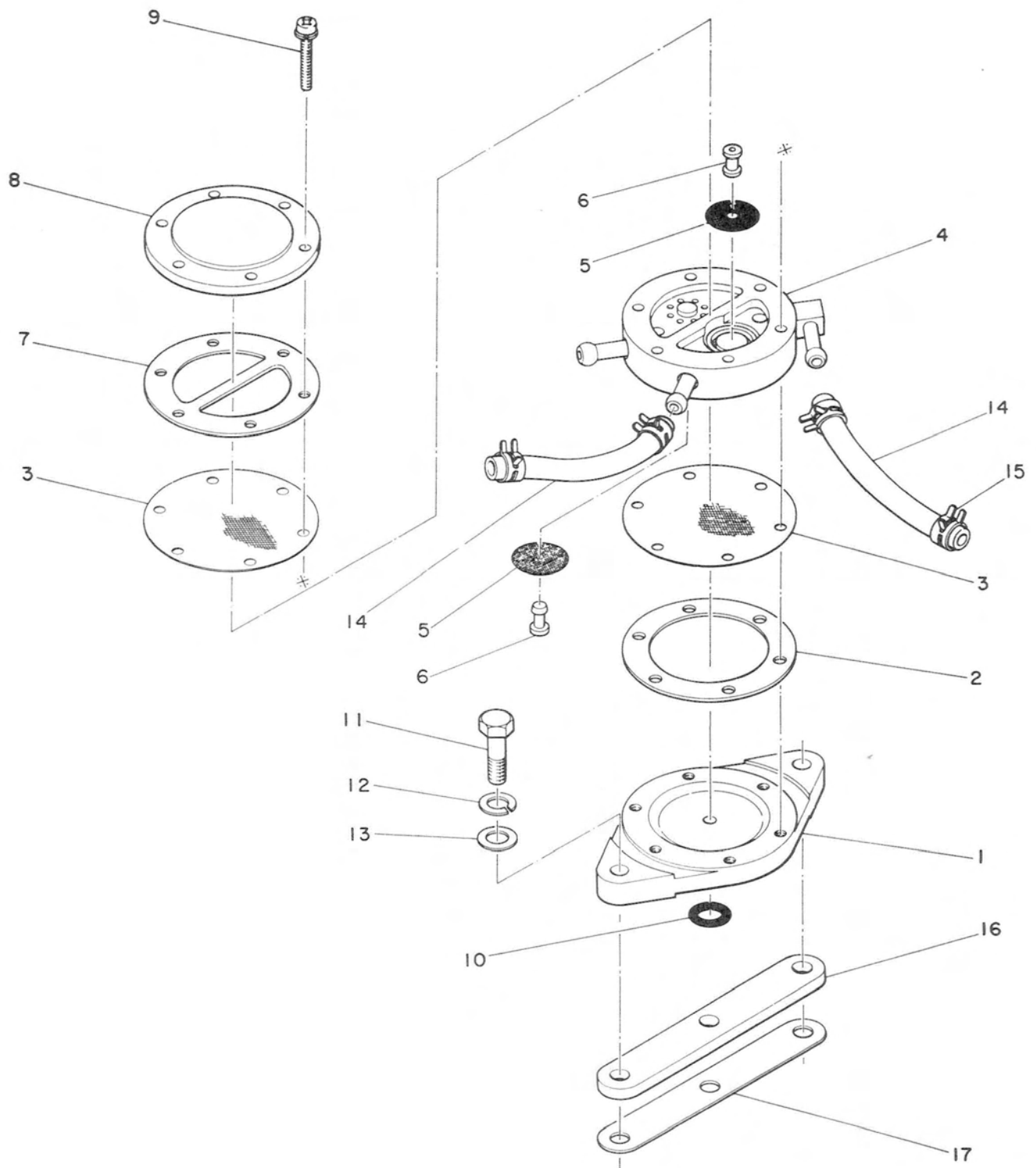
CARBURETOR — 340



FUEL PUMP — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
	3082664	Fuel Pump Asm. (Incl. 1 - 10)	1
1	N/A	Bottom Body	1
2	3081380	Packing — Bottom	1
3	3081381	Diaphragm	2
4	N/A	Top Body	1
5	3081989	Valve	2
6	3081529	Grommet	2
7	3081384	Packing — Top	1
8	N/A	Cap	1
9	3081286	Screw & Washer Asm.	6
10	3080850	'O' Ring	1
11	3082665	Bolt	2
12	3080077	Spring Washer	2
13	3080078	Washer	2
14	3082362	Rubber Pipe	2
15	7080050	Hose Clamp	4
16	3080473	Insulator	1
17	3080475	Gasket — Insulator	1

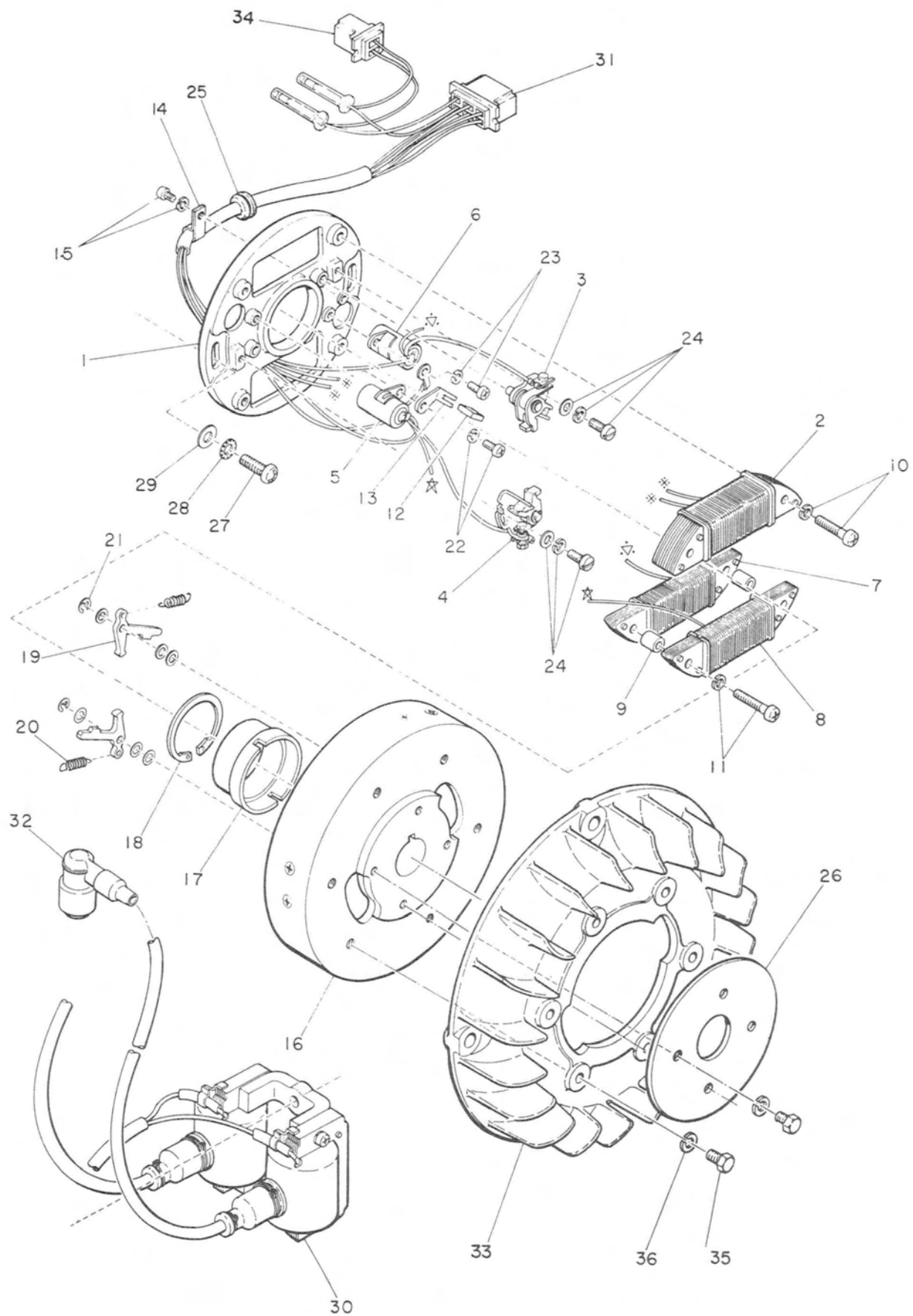
FUEL PUMP — 340



MAGNETO — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
1	3083183	Plate Asm. (Incl. 1 - 26, 31, 33, 34 - 36)	1
2	3081130	Lighting Coil	1
3	3082202	Contact Breaker	1
4	3082203	Contact Breaker	1
5	3081134	Condenser	1
6	3081133	Condenser	1
7	3081136	Exciting Coil	1
8	3081137	Exciting Coil	1
9	3082829	Collar	2
10	3081342	Screw & Washer Asm.	2
11	3081251	Screw & Washer Asm.	2
12	3082668	Oil Felt	1
13	3081145	Felt Holder	1
14	3081146	Clamp	1
15	3081260	Screw & Washer Asm.	1
16	3082839	Flywheel Asm. (Incl. 16 - 21, 33, 35, 36)	1
17	3081154	Cam	1
18	3081156	Snap Ring	1
19	3081157	Governor Weight	2
20	3081159	Governor Spring	2
21	3081267	Snap Ring	2
22	3081467	Screw & Washer Asm.	1
23	3081256	Screw & Washer Asm.	1
24	3081258	Screw & Washer Asm.	2
25	3081511	Grommet	1
26	3082832	Window Cover	1
27	3082268	Screw	2
28	3081181	Lock Washer	2
29	3082206	Washer	2
30	3082916	Ignition Coil	1
31	3081513	Coupler (6P)	1
32	4060129	Spark Plug Cap	2
33	3083017	Blower	1
34	3082601	Coupler (2P)	1
35	3083184	Bolt	6
36	3081186	Spring Washer	6

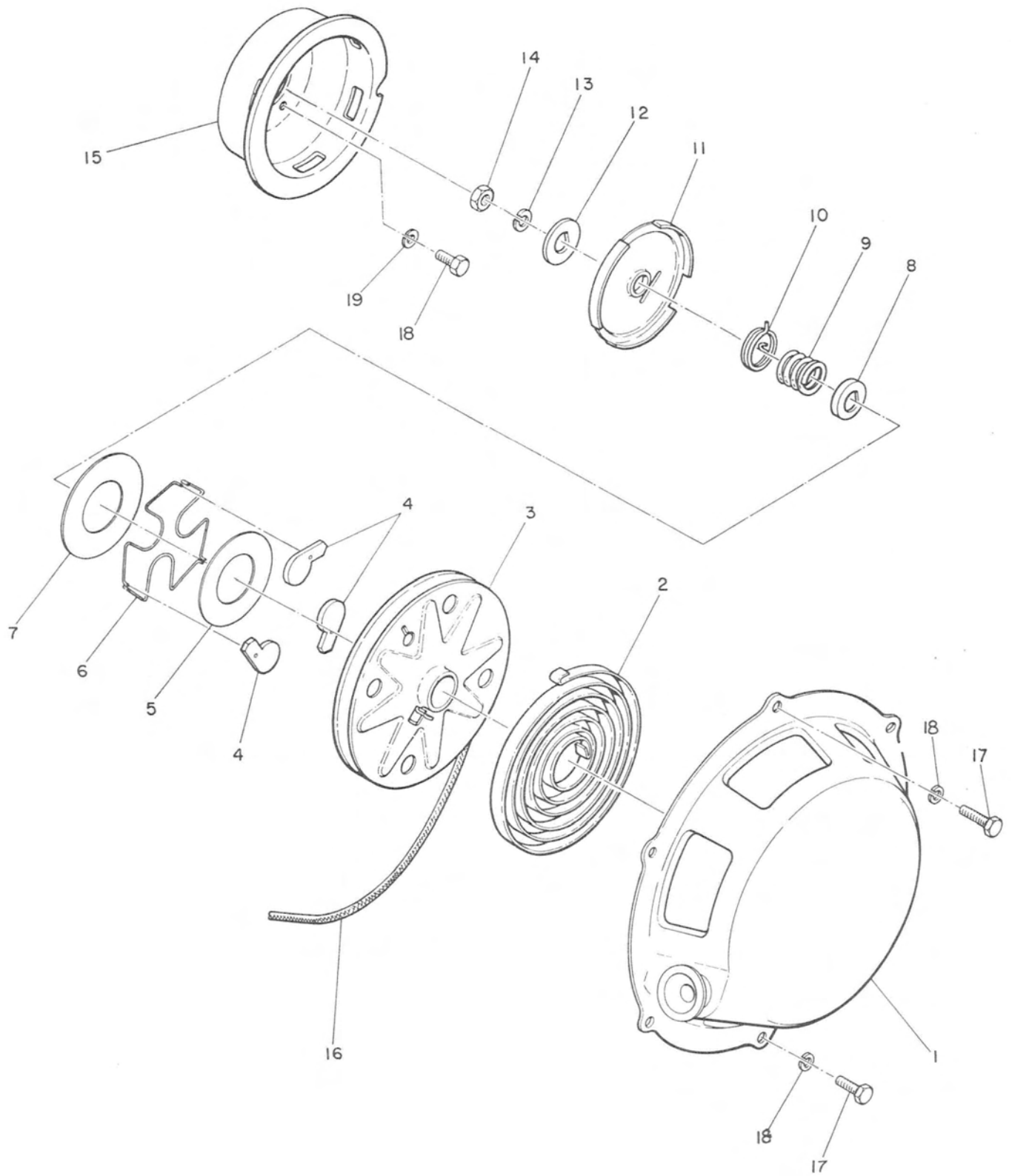
MAGNETO - 340



RECOIL STARTER — 340

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. 340
	3083186	Recoil Starter (Incl. 1 - 14, 16)	1
1	3082618	Starter Case	1
2	3083185	Power Spring	1
3	3082488	Reel	1
4	3082318	Ratchet	3
5	3082489	Slide Plate (B)	1
6	3082319	Return Spring (B)	3
7	3082490	Slide Plate	1
8	3082320	Washer (A)	1
9	3081238	Friction Spring	1
10	3082118	Return Spring	1
11	3082605	Friction Plate	1
12	3081240	Washer (B)	1
13	3081087	Spring Washer	1
14	3081086	Nut	1
15	3082643	Starting Pulley	1
16	3082835	Starter Rope	1
17	3080146	Bolt	10
18	3080077	Spring Washer	10

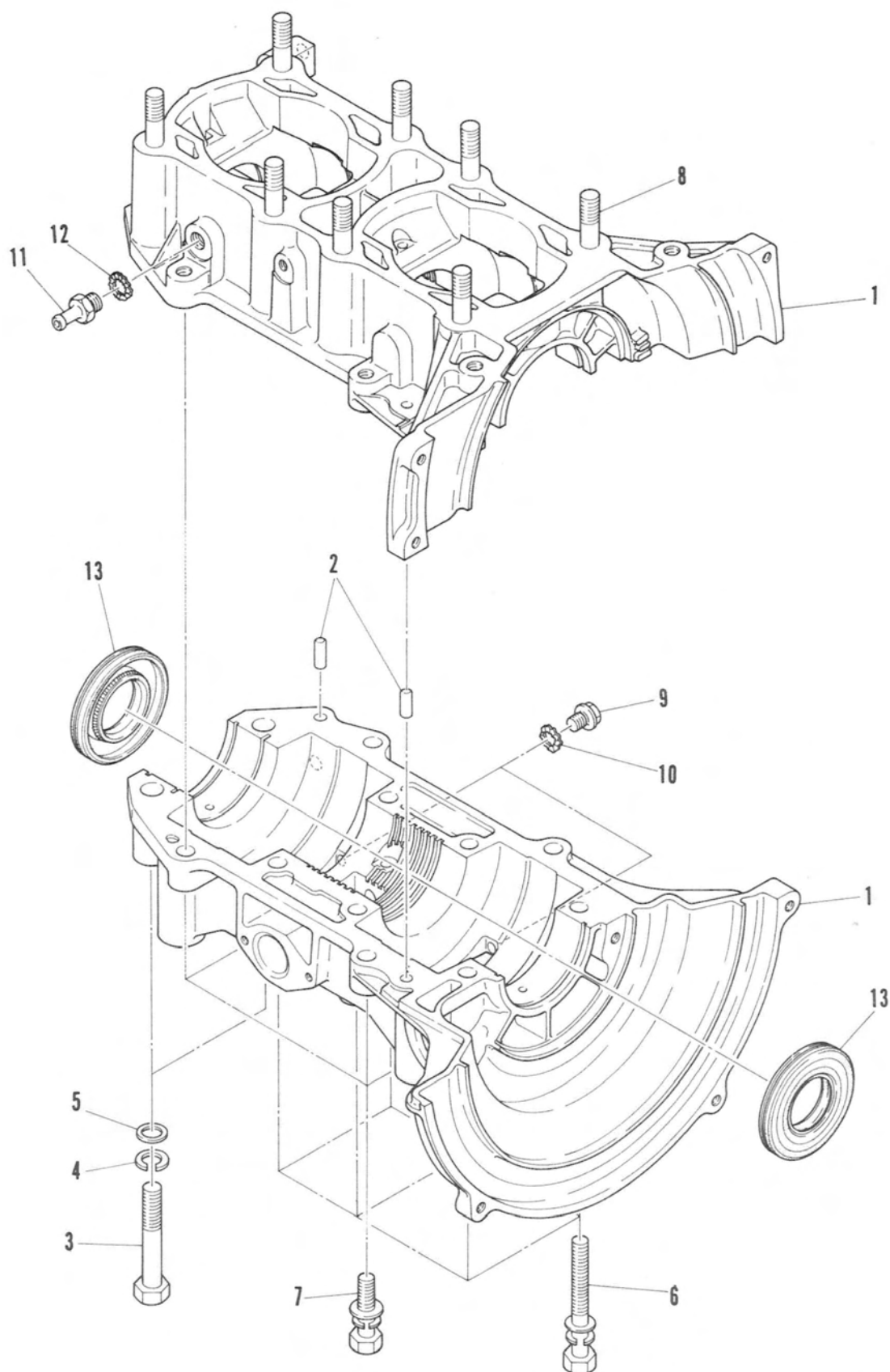
RECOIL STARTER — 340



CRANKCASE – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083076	Crankcase Asm.	1	1
2	3083054	Dowel Pin	2	2
3	3083077	Bolt	2	2
4	3080050	Spring Washer	2	2
5	3080356	Washer	2	2
6	3080739	Bolt & Washer Asm.	6	6
7	3083078	Bolt & Washer Asm.	4	4
8	3080746	Stud	8	8
9	3082718	Plug	2	2
10	3083027	Wave Washer	2	2
11	3080641	Union	1	1
12	3081634	Wave Washer	1	1
13	3082709	Oil Seal	2	2

CRANKCASE - SS & ELECTRIC START



CYLINDER – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083221	Cylinder 1 Compl. (Incl. 1, 3, 4)	1	1
2	3083222	Cylinder 2 Compl. (Incl. 2, 3, 4)	1	1
3	3080283	Stud	16	16
4	3080016	Stud	4	4
5	3083081	Gasket (Cylinder).	2	2
6	3080047	Nut	8	8
7	3080281	Spring Washer	8	8
8	3080356	Washer	8	8
9	3083082	Cylinder Head	2	2
10	3080250	Gasket (Head)	2	2
11	3080119	Nut	10	10
12	3082632	Nut	2	2
13	3080097	Spring Washer	12	12
14	3080142	Washer	12	12
15	3081691	Gasket (Exhaust)	4	4
16	3080285	Nut	4	4
17	3080530	Spring Washer	4	4
18	3070163	Spark Plug	2	2
19	3083223	Intake Manifold	1	1
20	3083171	Adapter	1	1
21	3083085	Band Asm.	1	1
22	3083086	Screw	1	1
23	3081330	Bolt	2	2
24	3080048	Nut	4	4
25	3080097	Spring Washer	4	4
26	3080142	Washer	4	4
27	3083176	Insulator	2	2
28	3083099	Gasket (Intake)	2	2

Exploded view diagram of a 1-cylinder engine assembly. The diagram shows the following components and their assembly sequence:

- Spark Plug (18):** The topmost component, which is inserted into the cylinder head.
- Spark Plug Cap (12):** A cap that fits over the spark plug.
- Spark Plug Gasket (13):** A gasket that fits between the spark plug cap and the cylinder head.
- Spark Plug Nut (14):** A nut that fits over the spark plug cap.
- Spark Plug Washer (11):** A washer that fits between the spark plug cap and the cylinder head.
- Cylinder Head (9):** The top part of the engine block, which is bolted to the cylinder block.
- Cylinder Head Gasket (10):** A gasket that fits between the cylinder head and the cylinder block.
- Cylinder Block (2):** The main body of the engine, which is bolted to the base plate.
- Base Plate (5):** The bottom part of the engine, which is bolted to the base plate.
- Piston (3):** The piston, which is inserted into the cylinder block.
- Piston Pin (4):** A pin that fits between the piston and the crankshaft.
- Crankshaft (1):** The main rotating component of the engine.
- Crankshaft Gasket (15):** A gasket that fits between the crankshaft and the base plate.
- Crankshaft Nut (6):** A nut that fits over the crankshaft.
- Crankshaft Washer (7):** A washer that fits between the crankshaft and the base plate.
- Crankshaft Bolt (8):** A bolt that fits through the crankshaft and the base plate.
- Carburetor (19):** The carburetor, which is bolted to the cylinder head.
- Carburetor Gasket (20):** A gasket that fits between the carburetor and the cylinder head.
- Carburetor Nut (21):** A nut that fits over the carburetor.
- Carburetor Washer (22):** A washer that fits between the carburetor and the cylinder head.
- Carburetor Bolt (23):** A bolt that fits through the carburetor and the cylinder head.
- Carburetor Cap (24):** A cap that fits over the carburetor.
- Carburetor Pin (25):** A pin that fits between the carburetor and the cylinder head.
- Carburetor Nut (26):** A nut that fits over the carburetor.
- Carburetor Washer (27):** A washer that fits between the carburetor and the cylinder head.
- Carburetor Bolt (28):** A bolt that fits through the carburetor and the cylinder head.

(SINGLE CARB.)

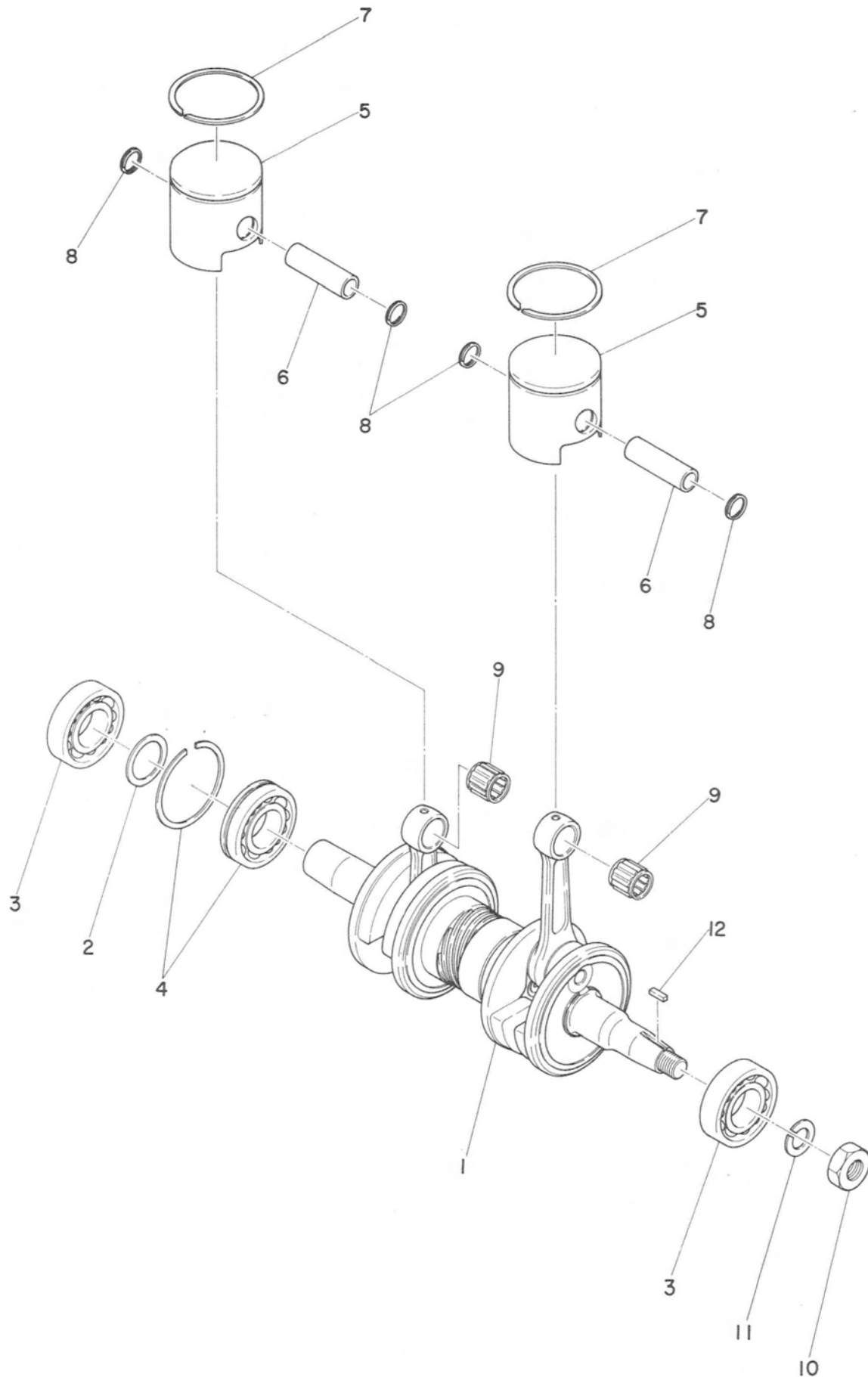
CRANKSHAFT & PISTON -- SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083088	Crankshaft Asm.	1	1
2	3080447	Spacer	1	1
3	3082836	Ball Bearing	4	4
4	3083089	Ball Bearing	1	1
5	3083159	Piston	2	2
6	3083091	Piston Pin	2	2
7	3082822	Piston Ring	2	2
8	3081718	Clip -- Piston Pin	4	4
9	3083216	Small End Bearing	2	2
10	3083093	Nut	1	1
11	3083094	Spring Washer	1	1
12	3081447	Key	1	1

.020 OVERSIZED PISTONS & RINGS

3082846	Ring
3083174	Piston

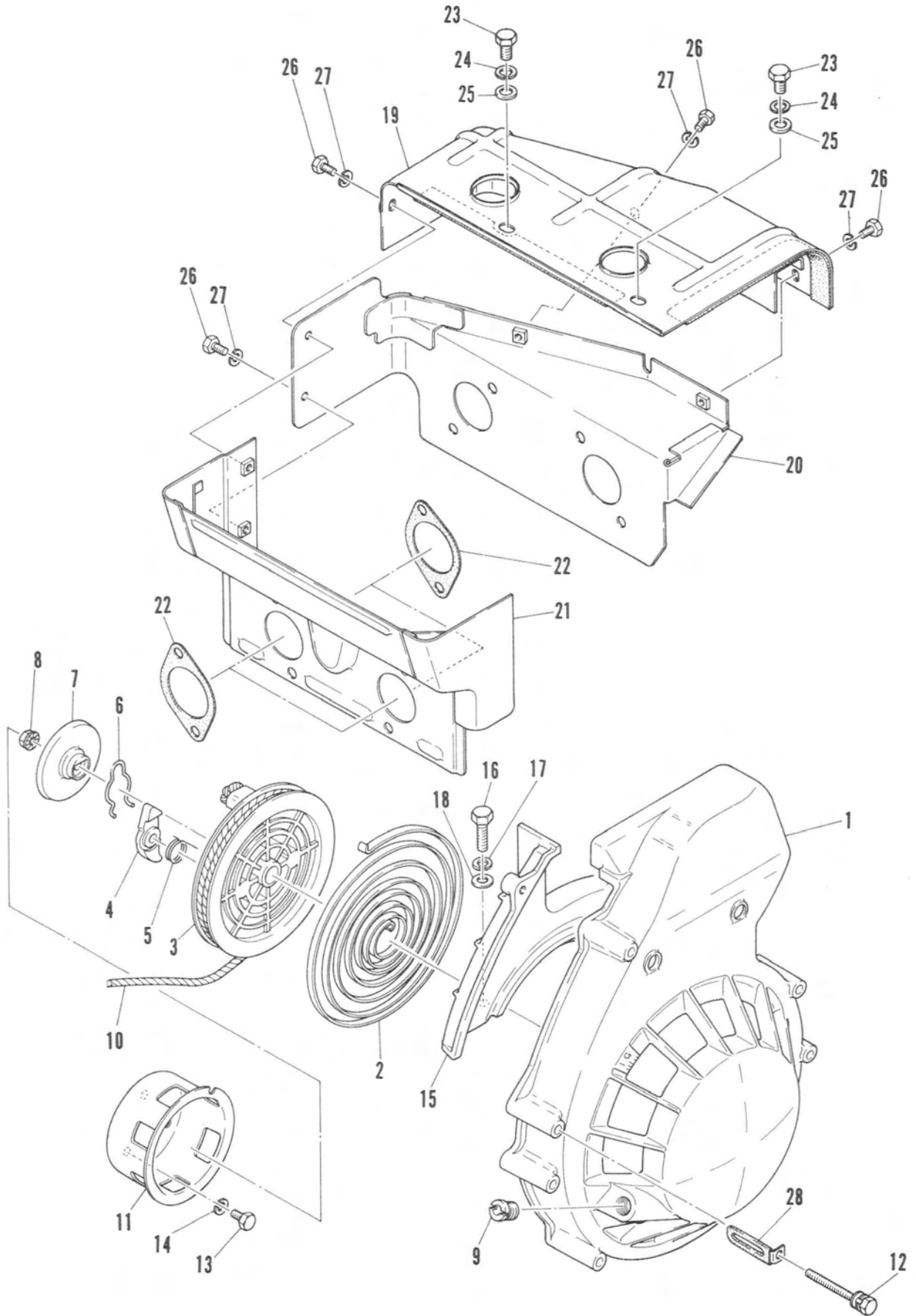
CRANKSHAFT & PISTON — SS & ELECTRIC START



BLOWER HOUSING & RECOIL – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083096	Starter Case	1	1
2	3083097	Spiral Spring	1	1
3	3083101	Reel	1	1
4	3083102	Ratchet	1	1
5	3083103	Return Spring	1	1
6	3083104	Friction Spring	1	1
7	3083105	Friction Plate	1	1
8	3083106	Flange Nut	1	1
9	3083107	Rope Guide	1	1
10	3082835	Starter Rope	1	1
11	3083108	Starting Pulley	1	1
12	3083217	Bolt & Washer Asm.	7	7
13	3080146	Bolt	3	3
14	3080077	Spring Washer	3	3
15	3083109	Blower Housing	1	1
16	3083110	Bolt	2	2
17	3080530	Spring Washer	2	2
18	3080142	Washer	2	2
19	3083218	Cylinder Baffle 1	1	1
20	3083219	Cylinder Baffle 2	1	1
21	3083220	Cylinder Baffle 3	1	1
22	3083099	Gasket (Intake)	4	4
23	3081190	Bolt	2	2
24	3080097	Spring Washer	2	2
25	3080142	Washer	2	2
26	3083231	Bolt & Washer Asm.	4	4
27	3080077	Spring Washer	4	4
28	3083187	Clamp	1	1

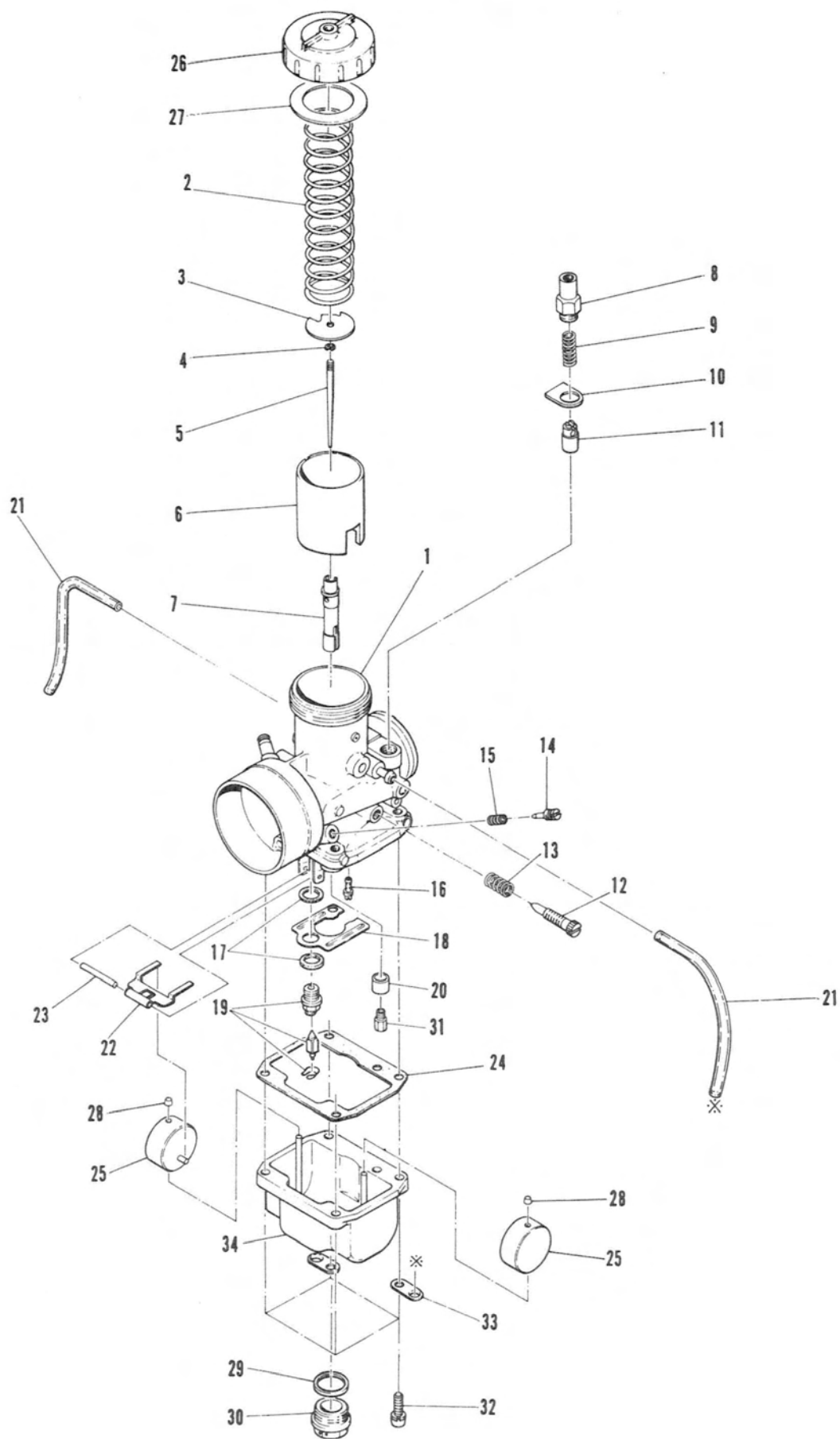
BLOWER HOUSING & RECOIL – SS & ELECTRIC START



CARBURETOR — SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3130286	Carburetor Asm. (Incl. 1 - 34)		
2	3130026	Spring (Throttle)	1	1
3	3130054	Plate (Throttle)	1	1
4	3130003	"E" Ring	1	1
5	3130158	Jet Needle (6DH7-3)	1	1
6	3130231	Throttle Valve (2.0)	1	1
7	3130165	Needle Jet (Q-2)	1	1
8	3130029	Plunger Cap	1	1
9	3130006	Plunger Spring	1	1
10	3130234	Washer (Plunger)	1	1
11	3130008	Plunger Asm.	1	1
12	3130009	Throttle Stop Screw	1	1
13	3130010	Spring (Throttle Adjuster)	1	1
14	3130011	Air Screw	1	1
15	3130012	Spring (Air Adjuster)	1	1
16	3130067	Pilot Jet (No. 40)	1	1
17	3130047	Packing (Needle Valve)	1	1
18	3130243	Plate	1	1
19	3130046	Needle Valve Asm.	1	1
20	3130232	Ring	1	1
21	3130241	Hose	2	2
22	3130048	Float Arm	1	1
23	3130019	Float Pin	1	1
24	3130049	Gasket (Float Chamber)	1	1
25	3130021	Float Asm.	2	2
26	3130061	Cap (Incl. 26 & 27)	1	1
27	N/A	Gasket	1	1
28	3130022	Cap	2	2
29	3130239	"O" Ring	1	1
30	3130238	Guide Screw	1	1
31	3130132	Main Jet (No. 290)	1	1
32	3130156	Screw & Washer Asm.	1	1
33	3130242	Plate	2	2
34	N/A	Float Chamber Body	1	1

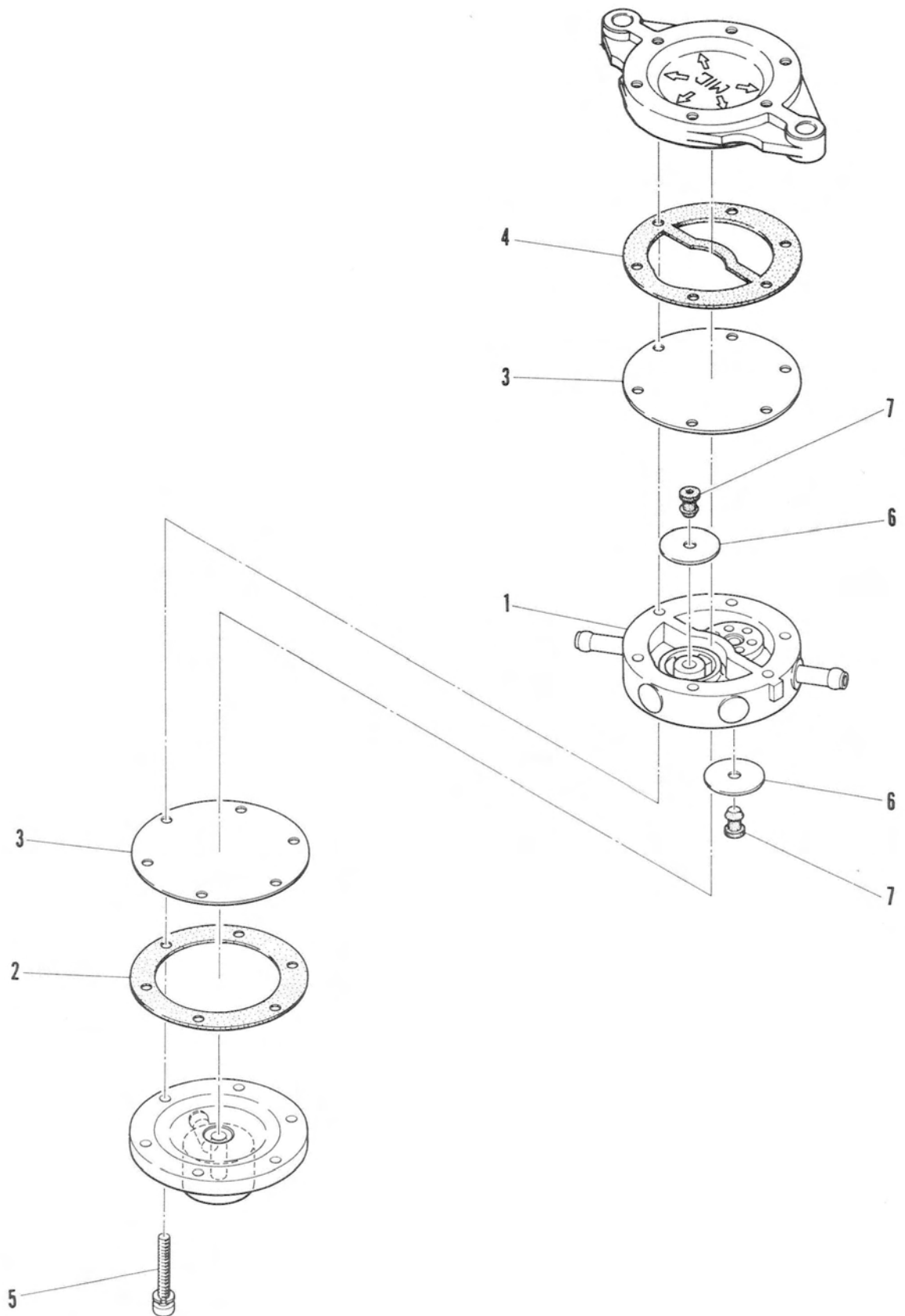
CARBURETOR — SS & ELECTRIC START



FUEL PUMP – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083230	Fuel Pump Asm.	1	1
2	3081380	Packing (Bottom).	1	1
3	3081381	Diaphragm	2	2
4	3081384	Packing (Top)	1	1
5	3081286	Screw & Washer Asm.	6	6
6	3081989	Valve.	2	2
7	3081529	Grommet	2	2

FUEL PUMP — SS & ELECTRIC START



OIL PUMP – SS & ELECTRIC START

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			440	440 El. Start
1	3083225	Oil Pump Asm. (Incl. 1 - 9)	1	1
2	3083120	Nut	1	1
3	3083121	Spring Washer	1	1
4	3083226	Control Lever	1	1
5	3083123	Return Spring	1	1
6	3083124	Cam Shaft Collar	1	1
7	3083125	Air Vent Screw	1	1
8	3083126	Packing	1	1
9	3083127	"O" Ring	1	1
10	3083128	Bush (Oil Pump)	1	1
11	3083129	"O" Ring	1	1
12	3083130	Spacer	1	1
13	3083131	Small Gear	1	1
14	3083132	Screw	2	2
15	3083133	Spring Washer	2	2
16	3083134	Washer	2	2
17	3083136	Check Valve	3	3
18	3083137	Banjo Bolt	3	3
19	3083138	Gasket	6	6
20	3083163	Rubber Pipe 1	2	2
21	3083140	Rubber Pipe 3	1	1
22	3083141	Hose Clamp	6	6