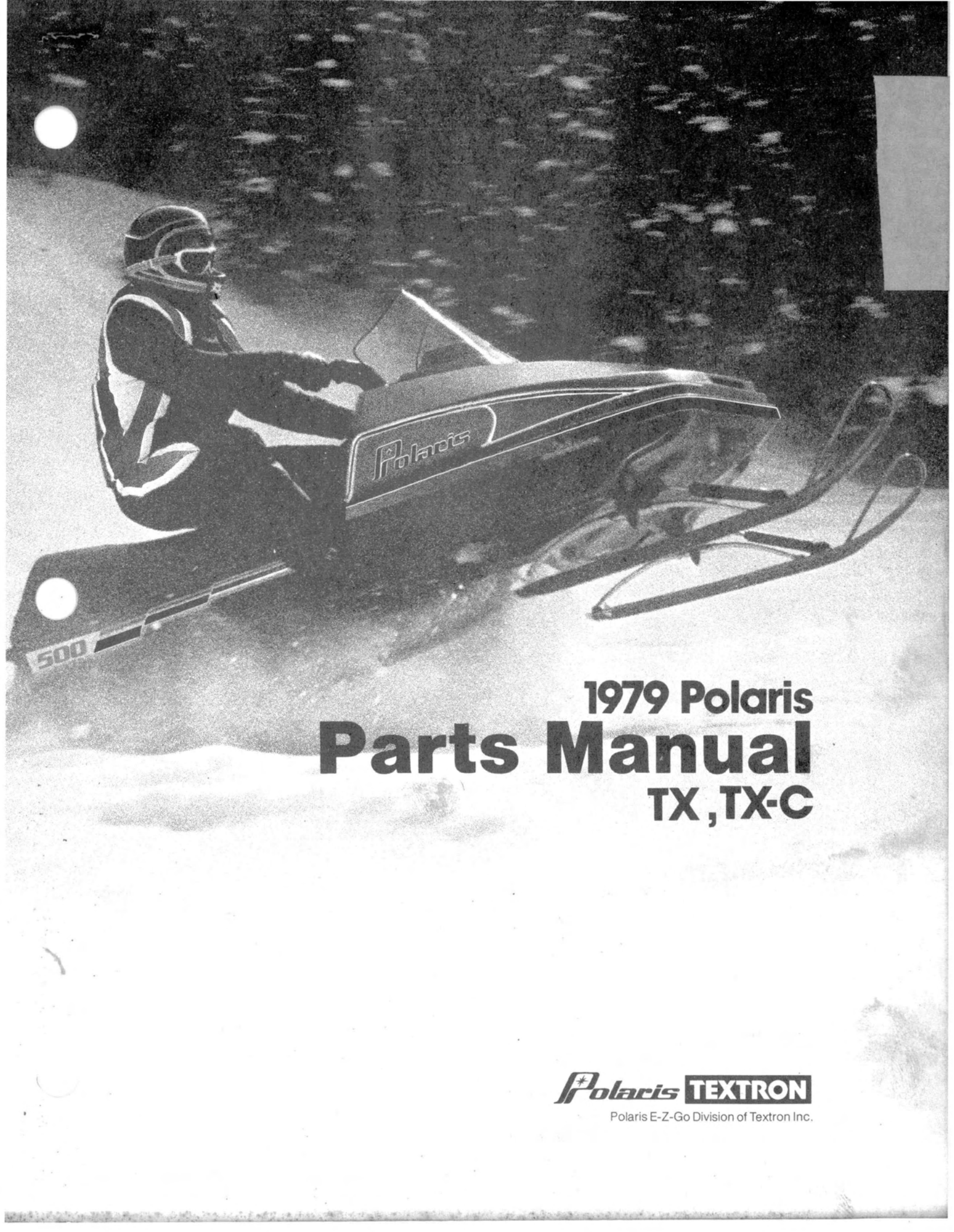




1979 Polaris
Parts Manual
TX, TX-C

Polaris **TEXTRON**

Polaris E-Z-Go Division of Textron Inc.

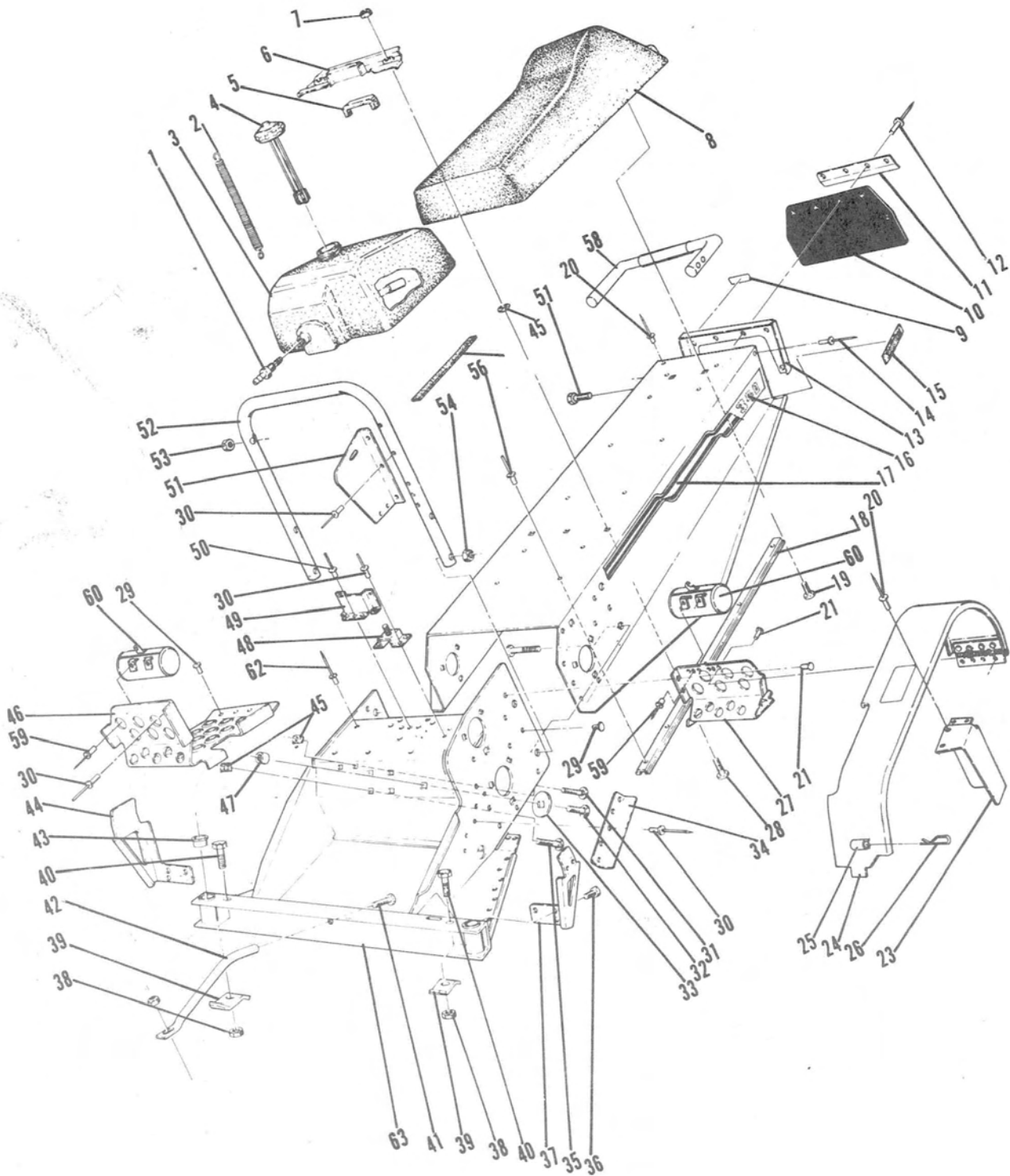
TX/TX-C MODEL NUMBERS

0790523
0790527
0790545
0790637

CONTENTS

BODY	2 - 4
HOOD	5 - 7
CONSOLE	8
SEAT ASSEMBLY	9
MAIN WIRE HARNESS	10
CHAINCASE ASSEMBLY	11 - 13
STEERING ASSEMBLY	14 - 15
DRIVE CLUTCH	16
DRIVEN CLUTCH	17
DRIVE SHAFT	18 - 19
TRACK ASSEMBLY	20 - 21
SUSPENSION	22 - 25
ENGINE MOUNTING	26 - 29
CRANKCASE & CYLINDER	30 - 33
CRANKSHAFT & PISTON	34 - 35
RECOIL STARTER	36 - 37
MAGNETO	38 - 39
FUEL PUMP	40 - 41
CARBURETOR	42 - 43

BODY



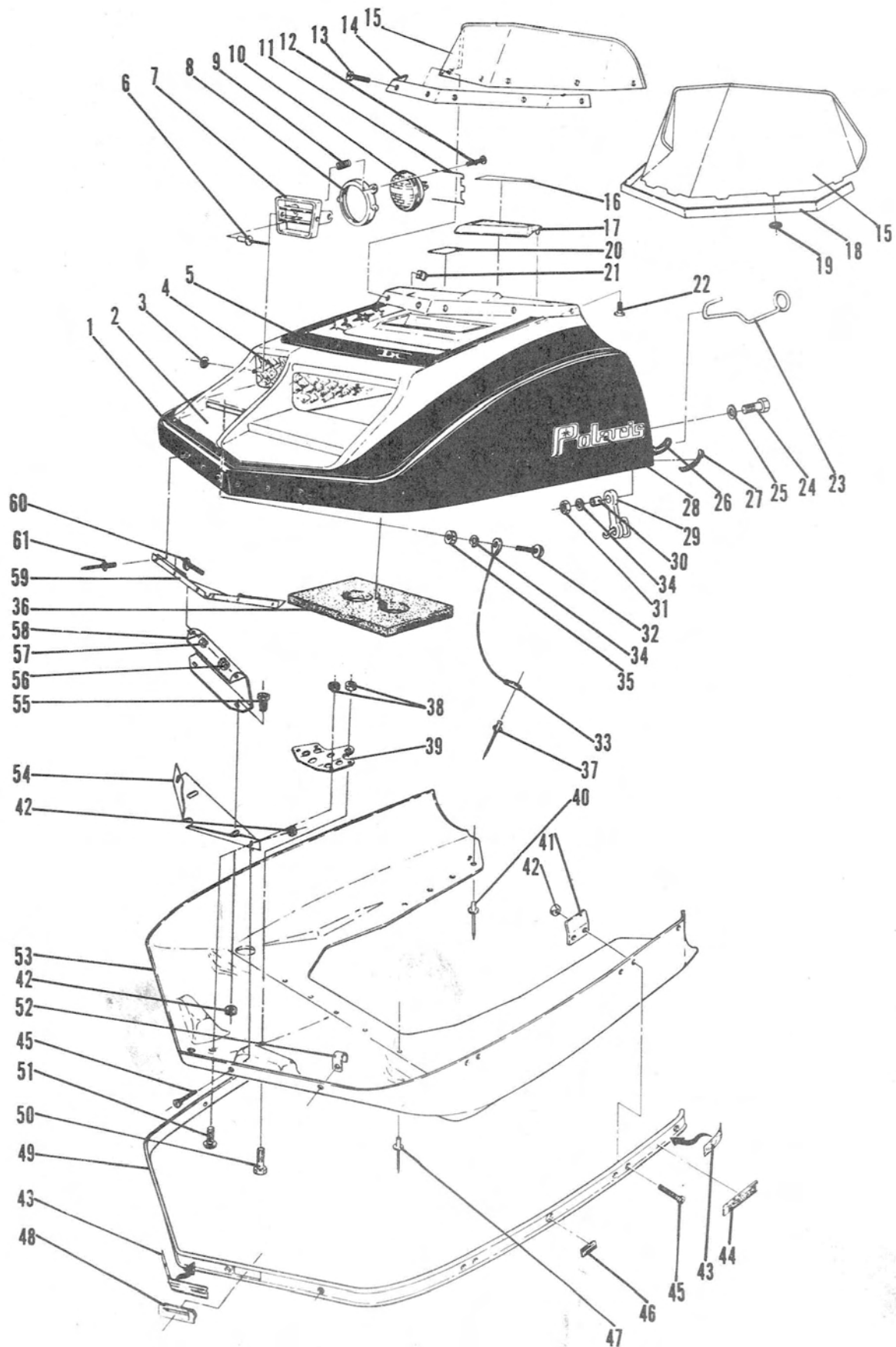
BODY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	7052023	Outlet Fitting	1	1
2	7042009	Spring	1	1
3	2511127	Gas Tank	1	1
4	2511128	Gas Cap w/Gauge	1	1
5	5420126	Holddown — Cushion	1	1
6	5221722	Gas Tank Strap	1	1
7	7542101	Nut	3	3
8	2681141	Seat Cushion	1	1
9	7071503	Track Warning Decal	1	1
10	5810058	Snow Flap	1	1
11	5223695	Backing — Snow Flap	1	1
12	7621418	Rivet	4	4
13	5223822	Tunnel — Back Panel	1	1
14	7621332	Rivet	8	8
15	2670070	Red Reflector	2	2
16	7071588	Decal Tunnel — L.H. — 250	1	
	7071589	Decal Tunnel — R.H. — 250	1	
	7071590	Decal Tunnel — L.H. — 340	1	1
	7071591	Decal Tunnel — R.H. — 340	1	1
	7071592	Decal Tunnel — L.H. — 440	1	
	7071593	Decal Tunnel — R.H. — 440	1	
17	7071586	Decal Tunnel — L.H.	1	1
	7071587	Decal Tunnel — R.H.	1	1
18	5510058	Wear Strip	2	2
19	7512103	Bolt	2	2
20	7621330	Rivet	25	25
21	7621317	Rivet	10	10
22	7071504	Decal — Engine & Clutch	1	1
23	5223798	Clutch Guard Reinforcement	1	1
24	5223772	Clutch Guard	1	1
25	5020378	Latch Tube	1	1
26	7080216	Pin — Latch Cover	1	1
27	5223766	Foot Rest L.H.	1	1
28	7512193	Bolt	5	5
29	7621316	Rivet	16	16
30	7621429	Rivet	18	18
31	7512193	Bolt	5	5
32	7515405	Bolt	1	1
33	5210739	Washer	1	1
34	5223789	Guard	1	1
35	7512394	Bolt	4	4
36	7512232	Screw	6	6
37	5221929	Bracket L.H.	1	1
38	7542427	Nut (Black)	2	2
39	5221939	Steering Stop	2	2
40	7512491	Bolt	5	5
41	7512241	Screw	1	1
42	5332607	Brace	1	1
43	3573906	Bushing	2	2
44	5221930	Bracket R.H.	1	1
45	7670021	Push On Nut	5	5
46	5223767	Foot Rest R.H.	1	1
47	5020240	Threaded Bushing	1	1
48	1253050	Intake Stand — 250, 340 TX	1	1
49	5221932	Gas Tank Bracket	1	1
50	7621301	Rivet	5	5
51	5221933	Intake Guard — 250, 340 TX	1	1

BODY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
51	5220133	Intake Guard — 440 TX	1	
52	5224177	Steering Support	1	1
53	7542302	Nut	1	1
54	7542101	Nut	4	4
55	5810063	Gas Tank Pad	2	2
56	7512183	Bolt	4	4
57	7512252	Screw	4	4
58	2670075	Rear Bumper	1	1
59	7621429	Rivet	6	6
60	1011408	Tool Box L.H.		1
	1011409	Tool Box R.H.		1
61	5020246	Weight — Gas Line	1	1
62	7621443	Rivet	10	10
63	1011371	Bulkhead — 250, 340, 440 TX	1	
	1011407	Bulkhead — TX-C		1

HOOD ASSEMBLY



HOOD ASSEMBLY

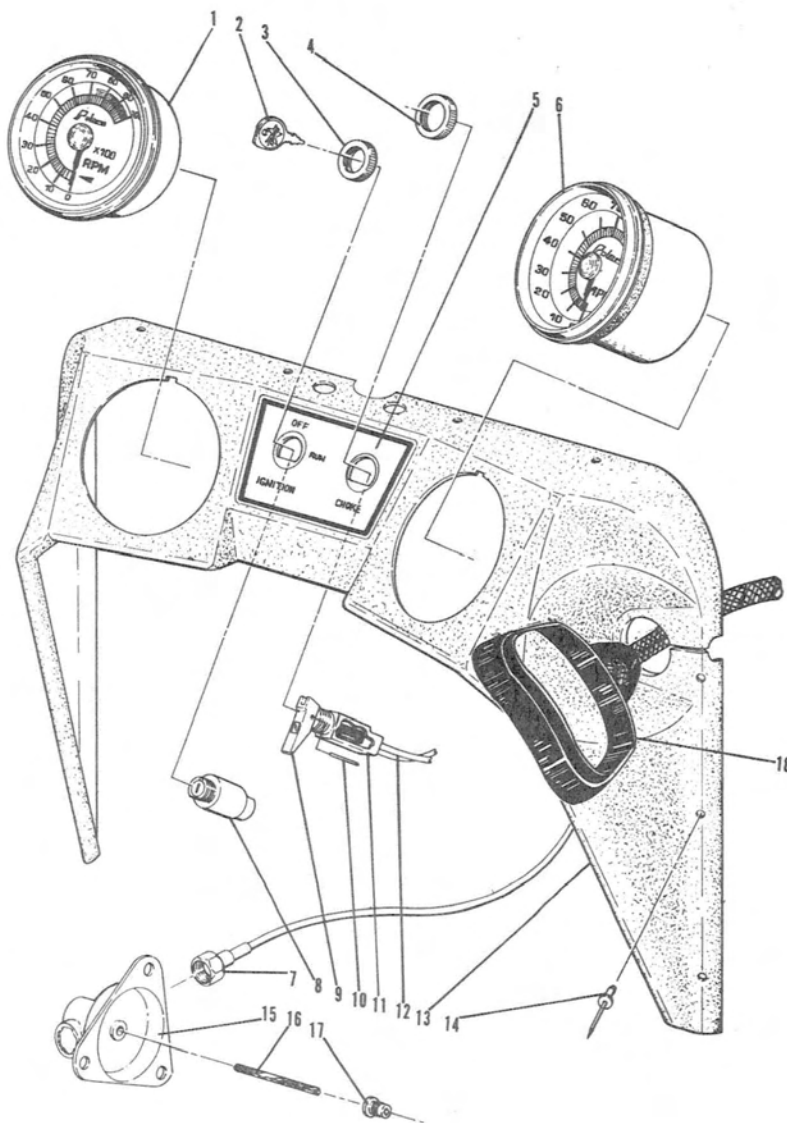
ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	7071611	Decal — Stripe L.H.	1	
	7071612	Decal — Stripe R.H.	1	
	7071613	Decal — Stripe Front	1	1
	7071567	Decal — Stripe L.H.		1
	7071568	Decal — Stripe R.H.		1
	7071569	Decal — Stripe Front	1	1
2	2631177	Hood Asm. — 250, 340 TX (Incl. 1, 5, 20, 28, 59 & 61)	1	
	2631183	Hood Asm. — 440 TX (Incl. 1, 5, 20, 28, 59 & 61)	1	
	2631185	Hood Asm. — TX-C (Incl. 1, 5, 20, 28, 59 & 61)		1
3	7558205	Washer	2	2
4	5810068	Hood Foam — Side L.H. — 250, 340 TX	1	1
	5810087	Hood Foam — Side R.H. — 250, 340 TX	1	1
	5810101	Hood Foam — Side L.H. — 440 TX	1	
	5810102	Hood Foam — Side R.H. — 440 TX	1	
5	7071594	Decal — Top Deck	1	
	7071617	Decal — Top Deck		1
6	7621315	Rivet	2	2
7	5430487	Grill	1	1
8	5430283	Headlight Ring	1	1
9	7041059	Spring	1	1
10	4030025	Headlight	1	1
11	5221662	Retainer	1	1
12	7511977	Screw	1	1
13	7511839	Screw	1	1
14	5850034	Windshield Band	1	
15	5430441	Windshield	1	
	5430538	Windshield		1
	2870439	High Windshield (Optional)	1	
16	7071394	Decal	1	1
17	5430439	Inlet Cover	1	1
18	5810117	Trim — Windshield Band	1	1
19	5410290	'O' Ring	8	8
20	7071595	Warning Decal	1	1
21	7670026	Speed Nut	6	6
22	7511840	Screw	5	5
23	5221948	Hood Latch L.H.	1	
	5221947	Hood Latch R.H.	1	
24	7512222	Screw		2
25	7558222	Washer		4
26	5510055	Quick Edge Trim	1	1
27	7080138	Strap	4	4
28	7071582	Decal — Polaris	2	
	7071615	Decal — Hood — L.H.		1
	7071616	Decal — Hood — R.H.		1
29	5420128	Strap — Hood Holddown		1
30	5332435	Sleeve		2
31	7542101	Nut		2
32	7511839	Screw	1	1
33	7080191	Hood Retaining Cable	1	1
34	7558205	Washer	1	1
35	7541915	Nut	1	1
36	5810099	Hood Foam — Top, 440 TX	1	
	5810067	Hood Foam — Top, 250, 340 TX	1	1
37	7621402	Rivet	1	1
38	7542302	Nut	5	5
39	5223852	Plate — Pan Brace	1	1
40	7621401	Rivet	39	39

HOOD ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
41	5223791	Hood Guide	2	2
42	7542101	Nut	14	14
43	7071528	Decal — Front	3	3
44	2670071	Amber Reflector	2	2
45	7512134	Bolt	14	14
46	5430495	Vinyl Extrusion	1	1
47	7621418	Rivet	7	7
48	5430449	Grill	2	2
49	5223821	Extrusion	1	1
50	7512302	Screw	1	1
51	7515303	Screw	4	4
52	7080180	"J" Clip	1	1
53	5430497	Nose Pan	1	1
54	5223811	Hinge Plate	1	1
55	7512157	Bolt	2	2
56	7542118	Nut	2	2
57	5332403	Spacer — Hinge	2	2
58	5223810	Lower Hinge — Pivot	1	1
59	5223809	Upper Hinge — Pivot	1	1
60	7512224	Screw	2	2
61	7621433	Pop Rivet	6	6
62	7080224	Panduit Strap — Jiffy Trim	4	4

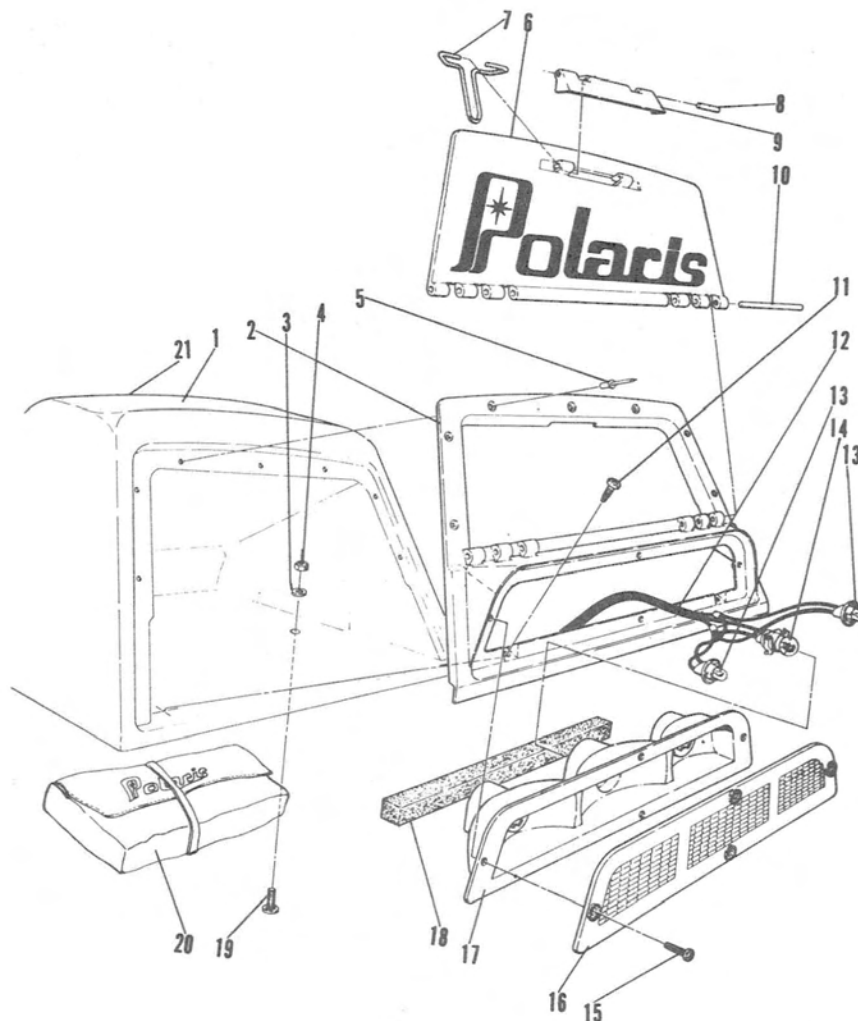
CONSOLE

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3280042	Tachometer	1	1
2	4110012	Key	2	2
3	7542807	Ignition Switch Nut	1	1
4	7080223	Choke Nut	1	1
5	7071381	Decal	1	1
6	3280041	Speedometer	1	1
7	3280028	Cable	1	1
8	4110038	Ignition Switch	1	1
9	2200175	Lever Kit (Incl. 9, 10 & 11)	1	1
10		Flipper Pin	1	1
11		Choke Slide	1	1
12	7080177	Choke Cable	1	1
13	5430434	Console	1	1
14	7621307	Rivet	11	11
15	3280046	Angle Drive	1	1
16	3280017	Square Key	1	1
17	3280019	Speedometer Bushing	1	1
18	5430520	Recoil Handle	1	1



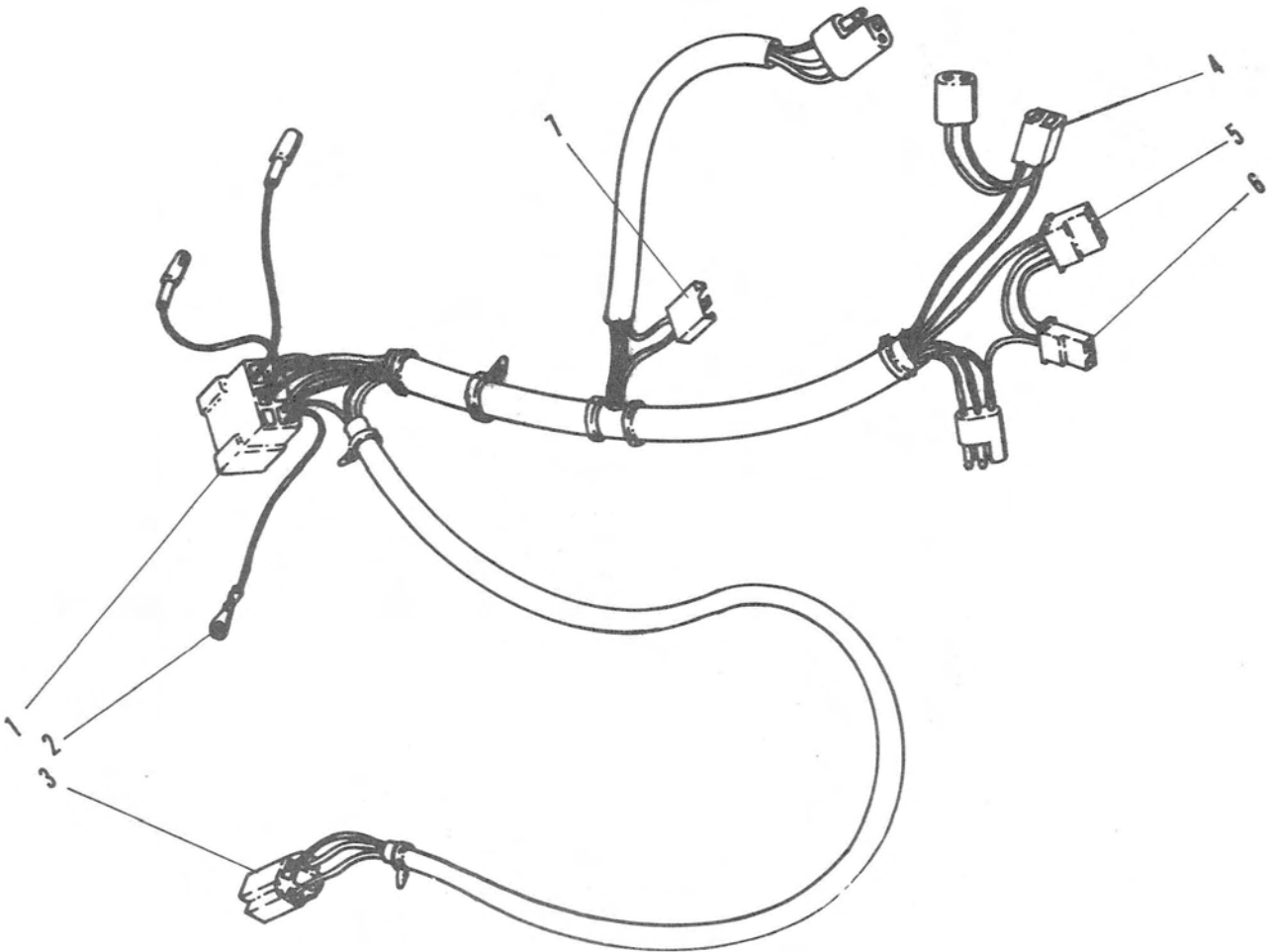
SEAT ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	2681141	Seat Cushion	1	1
2	5430426	Frame — Door	1	1
3	7558402	Washer	2	2
4	7542101	Nut	2	2
5	7621201	Rivet	7	7
6	5430476	Compartment — Door	1	1
7	7040144	Latch Spring	1	1
8	7010030	Pin — Latch	2	2
9	5430368	Latch	1	1
10	7010026	Pin — Hinge	2	2
11	7522008	Screw	2	2
12	2460190	Taillight Harness	1	1
13	4030015	Taillight Bulb	2	2
14	4030019	Brake Light Bulb	1	1
15	7511840	Screw	4	4
16	5430423	Taillight Lens	1	1
17	5430425	Taillight Housing	1	1
18	5420141	Shield — Wiring	1	1
19	7512103	Bolt	2	2
20	2870257	Tool Kit	1	
	2870463	Tool Kit		1
21	2681140	Seat Covering	1	1

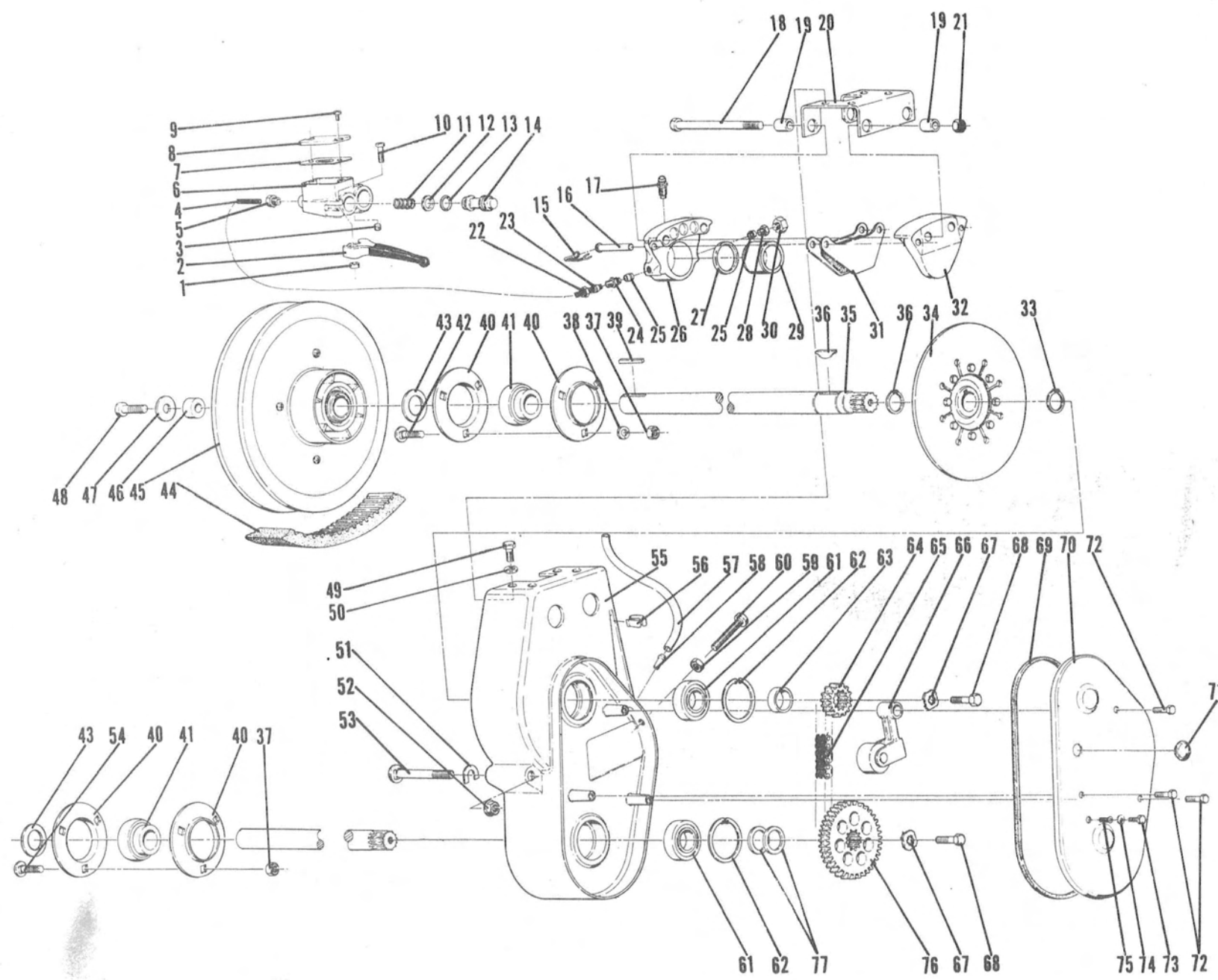


MAIN WIRE HARNESS

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. TX	TX-C
	2460183	Main Wire Harness (Incl. 1 - 7)	1	1
1	2200039	Receptacle Housing w/Receptacles		
2	2200029	Ring Terminal		
3	2200022	Headlight Connector w/Receptacles		
4	2200020	Ignition Switch Connector		
5	2200094	Tachometer Connector		
6	2200095	Speedometer Connector		
7	2200082	Brakelight Switch Connector		



CHAINCASE ASSEMBLY



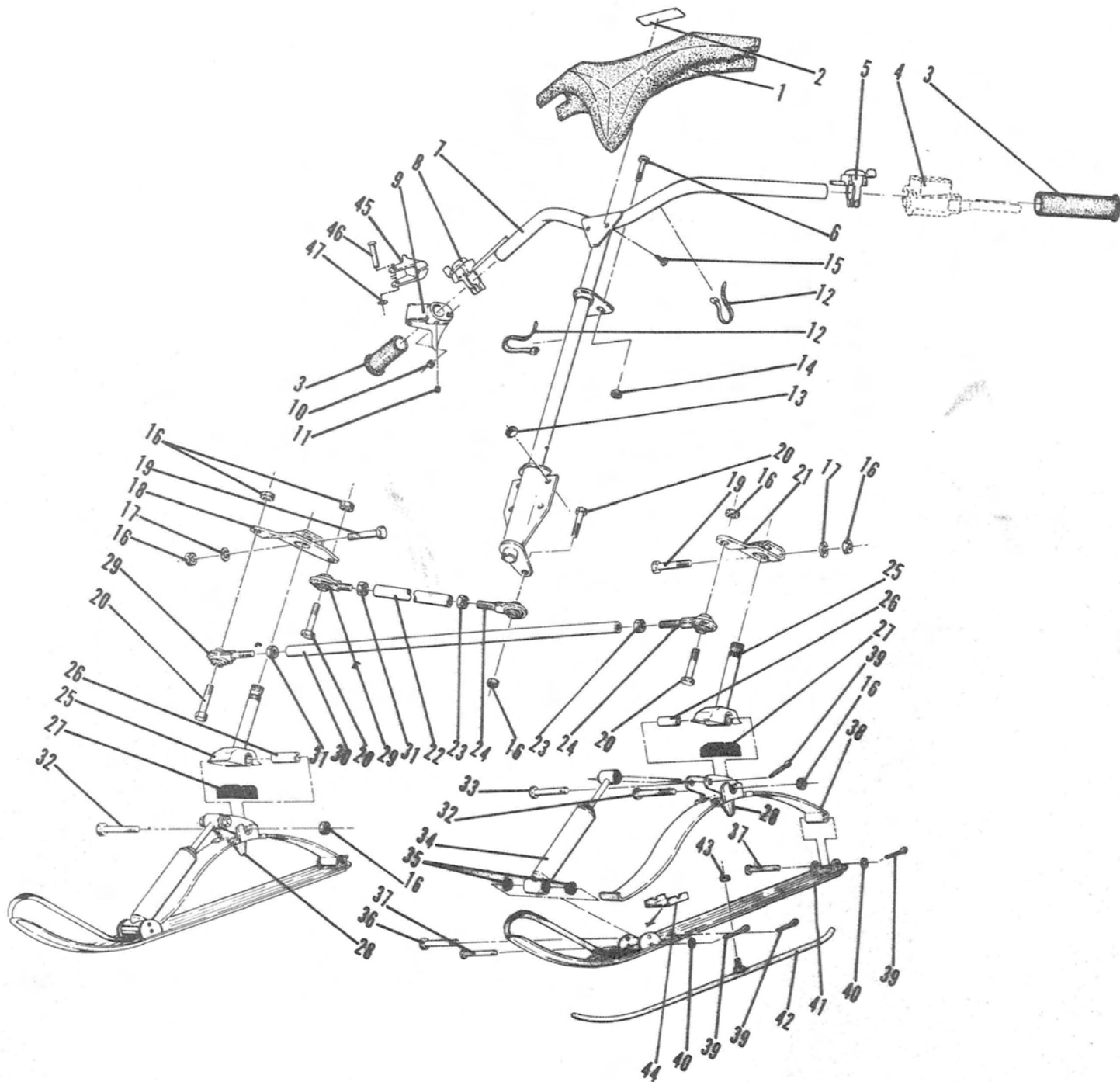
CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	5332326	Bushing	1	1
2	5630126	Brake Lever	1	1
3	7512308	Set Screw	1	1
4	5420142	Brake Line	1	1
5	7052019	Male Connector	1	1
6	5630125	Master Cylinder Housing	1	1
7	5410176	Cover Gasket	1	1
8	5630127	Cover	1	1
9	7511841	Screw	2	2
10	7511975	Screw	1	1
11	7041067	Spring	1	1
12	5410164	"U" Pack Seal	1	1
13	5410163	"O" Ring	1	1
14	5020319	Master Cyl. Piston	1	1
15	1930562	Spring Clip	2	2
16	1930563	Pad Retainer Pin	2	2
17	1930564	Bleeder Screw	1	1
18	1930561	Bridge Bolt	2	2
19	1930559	Spacer Bushing	4	4
20	1930560	Bracket	1	1
21	1930558	Nut	2	2
22	7052030	Female Connector (Incl. 23 & 24)	1	1
23		Ferrule Fitting	1	1
24		Male Adapter	1	1
25	1930565	Seat, Insert	2	2
26	1930566	Piston Casting	1	1
27	1930567	Piston Seal	1	1
28	5020371	Brass Adapter	1	1
29	1930568	Piston	1	1
30	4110035	Stop Light Switch	1	1
31	1930569	Pad Assembly	2	2
32	1930570	Carrier Casting	1	1
33	7713901	Snap Ring	2	2
34	1332074	Brake Disc Asm.	1	1
35	5020323	Jack Shaft	1	1
36	7727003	Key	1	1
37	7542302	Nut	6	6
38	7558402	Washer	3	3
39	7721204	Key	1	1
40	5221172	Flangette	4	4
41	3514501	Bearing	2	2
42	7512331	Bolt	3	3
43	7556501	Machinery Bushing	3	3
44	3211042	Drive Belt	1	1
45	1322089	Driven Clutch — 250, 440 TX	1	
	1322091	Driven Clutch — 340 TX	1	1
46	5020291	Spacer	1	1
47	7555701	Washer	1	1
48	7515301	Bolt	1	1
49	7512240	Screw	4	4
50	7552801	Spring Washer	4	4
51	2200126	Shim Kit	1	1
52	7542423	Nut	3	3
53	7515428	Bolt	3	3
54	7512394	Bolt	3	3
55	5630173	Chaincase	1	1
56	7670037	Clip	1	1

CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
57	5420111	Hose — Bulk (Cut to fit)	1	1
58	5020303	Vent	1	1
59	7542404	Nut	1	1
60	7512470	Bolt	1	1
61	3514303	Bearing	2	2
62	7718406	Retaining Ring	2	2
63	5010128	Spacer	1	1
64	3221031	Sprocket — 15 Tooth — 250 TX	1	
	3221033	Sprocket — 17 Tooth — 340 TX	1	1
	3221034	Sprocket — 19 Tooth — 440 TX	1	
	3221032	Sprocket — 16 Tooth — Optional	1	1
	3221035	Sprocket — 21 Tooth — Optional	1	1
65	3224023	Chain — 64 Pitch — 250 TX	1	
	3224024	Chain — 66 Pitch — 340, 440 TX	1	1
	3224025	Chain — 68 Pitch — Optional	1	1
66	1332078	Tightener Asm.	1	1
67	7577908	Shakeproof Washer	2	2
68	7512325	Bolt	2	2
69	5410277	Gasket	1	1
70	5223775	Chaincase Cover	1	1
71	5410012	Rubber Plug	1	1
72	7512246	Bolt	3	3
73	7511909	Cap Screw	1	1
74	7558201	Washer	1	1
75	7541918	Well Nut	1	1
76	3222034	Sprocket — 39 Tooth	1	1
	3222036	Sprocket — 35 Tooth — Optional	1	1
	3222037	Sprocket — 41 Tooth — Optional	1	1
77	7556509	Machinery Bushing	2	2

STEERING ASSEMBLY

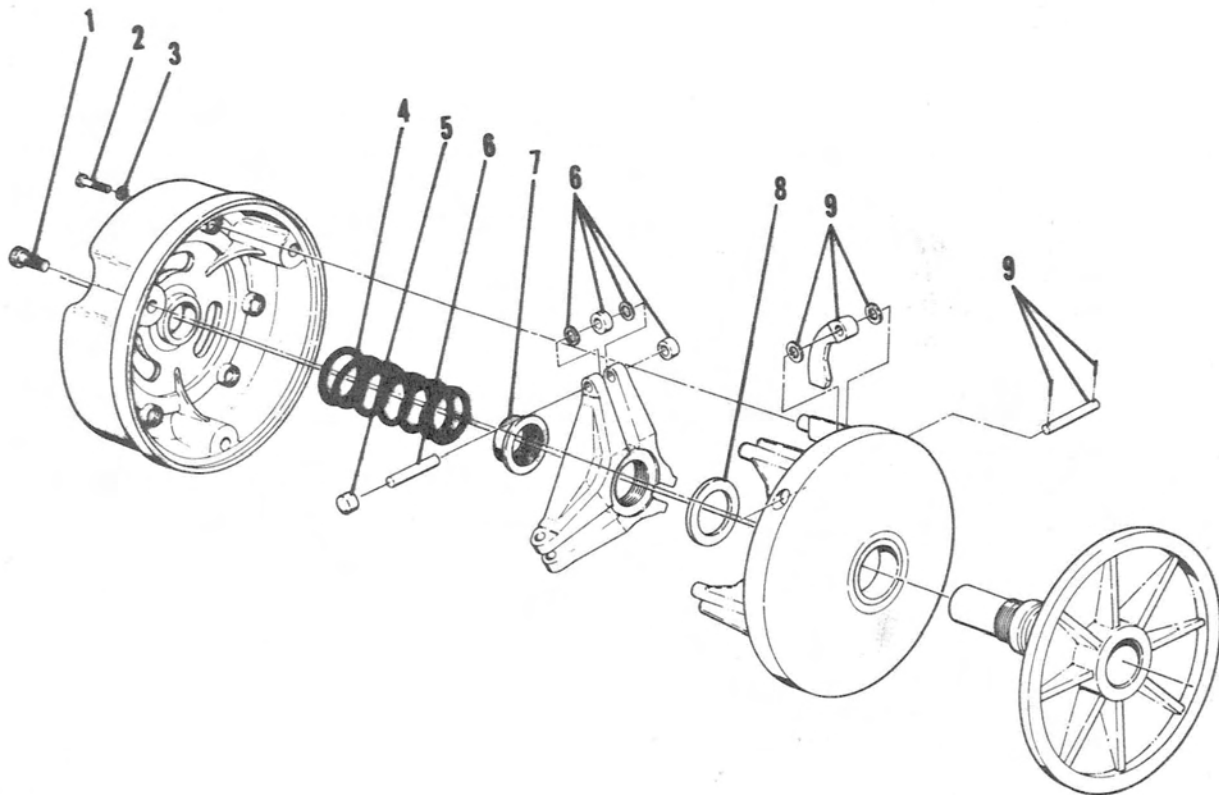


STEERING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	5410254	Pad	1	1
2	7071519	Decal — Pad	1	
	7071618	Decal — Pad		1
3	5410272	Handlebar Grip	2	2
4		Master Cylinder		
5	4110040	Dimmer Switch	1	1
6	7512121	Bolt	2	2
7	1823109	Steering Post Weldment	1	1
8	4110039	Emergency Stop Switch	1	1
9	2010031	Throttle Control Assembly — 250 & 440 TX.	1	
	2010033	Throttle Control Assembly — 340 TX	1	1
10	7710502	Retaining Ring	1	1
11	7512465	Set Screw	1	1
12	7080138	Strap	4	4
13	7542320	Nut	4	4
14	7542101	Nut	2	2
15	7522011	Screw	2	2
16	7542403	Nut	6	6
17	7558403	Washer	2	2
18	1822024	Steering Arm R.H.	1	1
19	7515433	Bolt	2	2
20	7512404	Bolt	4	4
21	5221642	Steering Arm L.H.	1	1
22	5332499	Drag Link	1	
	5332643	Drag Link		1
23	7542424	L.H. Nut	1	1
24	7060114	Tie Rod L.H.	2	
	7060122	Tie Rod L.H.		2
25	1821010	Spindle	2	
	1821020	Spindle		2
26	5010059	Ski Pivot Bushing	2	2
27	5410250	Rubber Ski Stop	2	2
28	1820226	Ski Spring Stop	2	2
29	7060113	Tie Rod R.H.	1	
	7060121	Tie Rod R.H.		1
30	5332507	Tie Rod	1	
	5332642	Tie Rod		1
31	7542401	Nut	1	1
32	7515435	Bolt	2	2
33	7662104	Clevis Pin	2	2
34	7041101	Shock Absorber	2	2
35	5430264	Bottom Shock Bushing	4	4
36	7662102	Clevis Pin	2	2
37	7662001	Clevis Pin	4	4
38	7043037	Spring — Monoleaf	2	2
39	7661407	Cotter Pin	4	4
40	7555803	Washer	4	4
41	1820175	Ski	2	2
42	1820132	Skag	2	2
43	7542302	Nut	2	2
44	5430003	Wear Plate	2	2
45	5430510	Throttle Lever	1	1
46	7661614	Retaining Pin	1	1
47	7710401	Retaining Ring	1	1

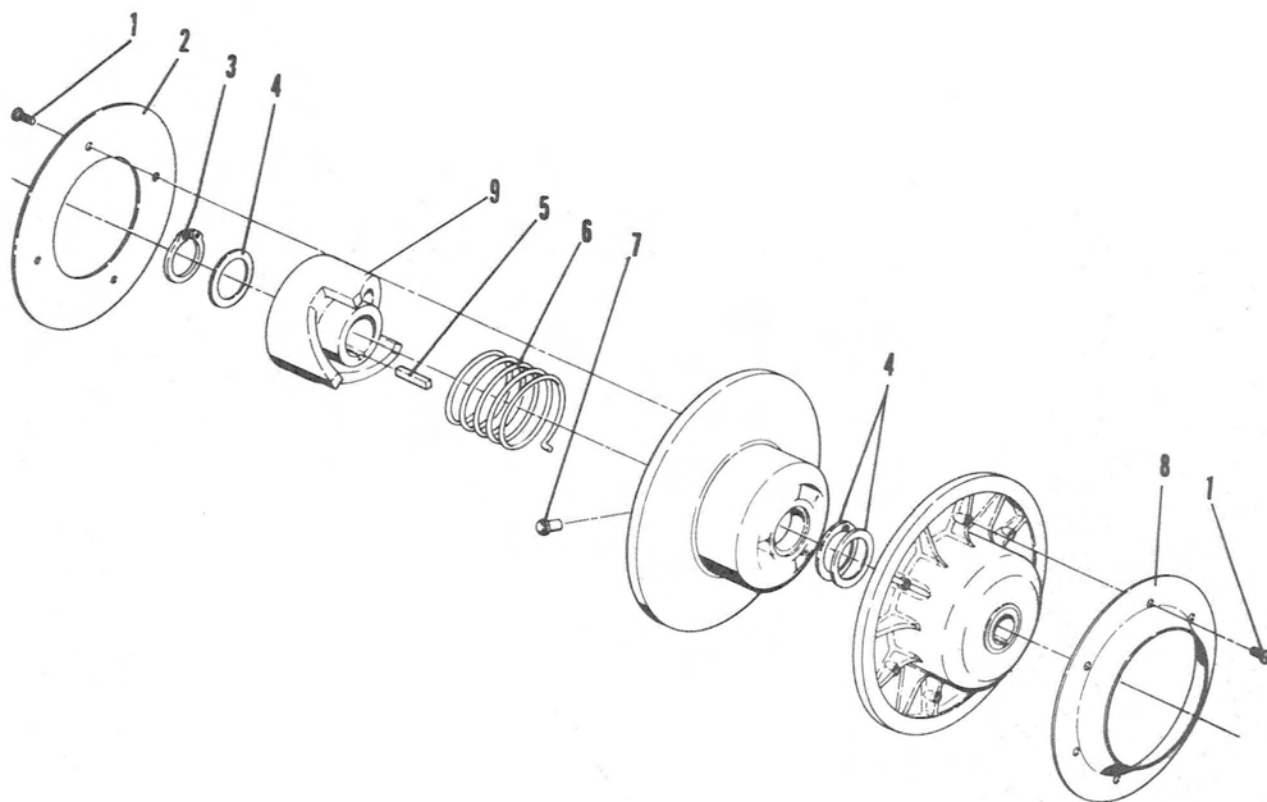
DRIVE CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
	1321306	Drive Clutch Asm. — 250 TX	1	
	1321324	Drive Clutch Asm. — 340 TX	1	1
	1321325	Drive Clutch Asm. — 440 TX	1	
1	7512182	Cover Screw	3	3
2	7511978	Screw	6	6
3	7574603	Lock Washer	6	6
4	7041062	Clutch Spring (Silver) — 250 TX	1	
	7041102	Clutch Spring (Yellow) — 340, 440 TX	1	1
5	5430445	Guide Button	6	6
6	2200136	Kit — Spider Pin (Incl. 5)		
7	5020304	Jam Nut.	1	1
8	5210754	Spacer	2	2
9	2200108	Kit — Shift Weight "W" — 250 TX	1	
	2200106	Kit — Shift Weight "B" — 340 TX	1	1
	2200174	Kit — Shift Weight "A/P" — 440 TX	1	



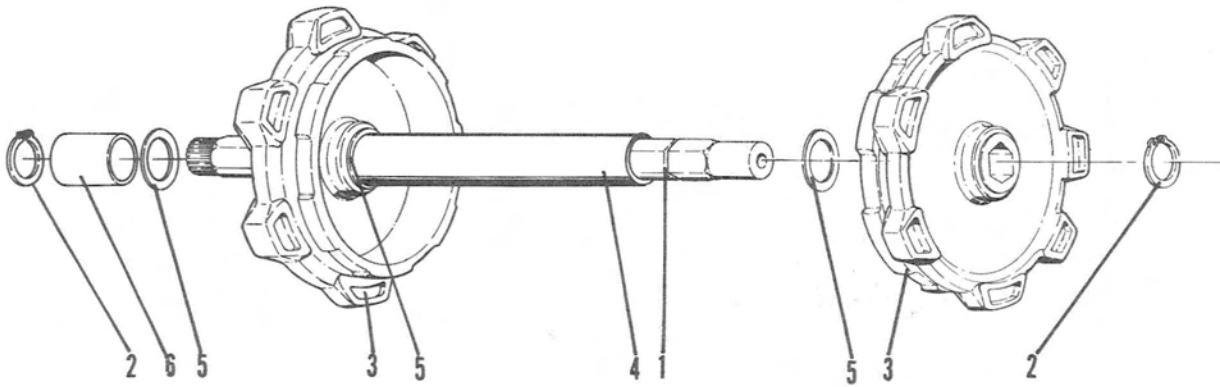
DRIVEN CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
	1322089	Driven Clutch Asm. — 250, 440 TX.	1	
	1322091	Driven Clutch Asm. — 340 TX	1	1
1	7511953	Screw	6	6
2	5210749	Driven Plate	1	1
3	7714804	Retaining Ring	1	1
4	7556804	Washer	1	1
5	7721103	Square Key	1	1
6	7041038	Clutch Spring	1	1
7	5430466	Ramp Button	3	3
8	5230101	Driven Cap	1	1
9	5630168	Helix	1	1



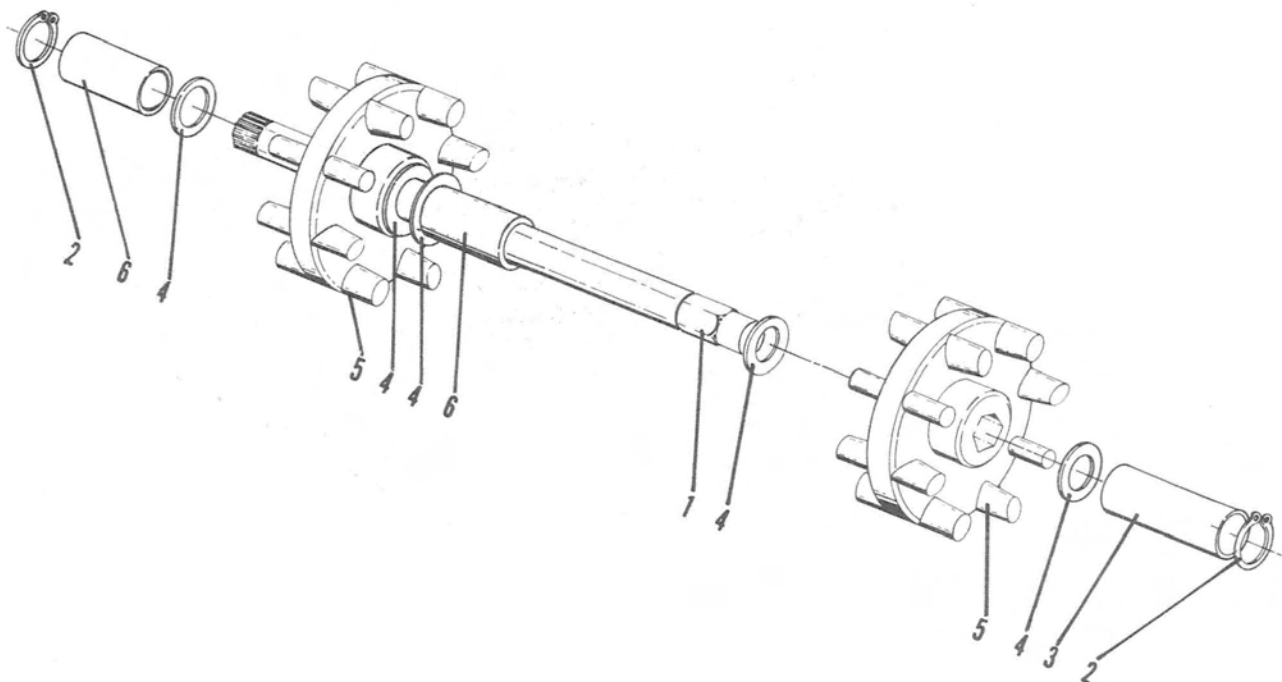
DRIVE SHAFT — TX

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	5020286	Drive Shaft	1	
2	7713904	Retaining Ring	2	
3	5430430	Sprocket — Track	2	
4	5332554	Tube — Spacer	1	
5	7556407	Machinery Bushing	3	
6	5332565	Tube — Spacer	1	



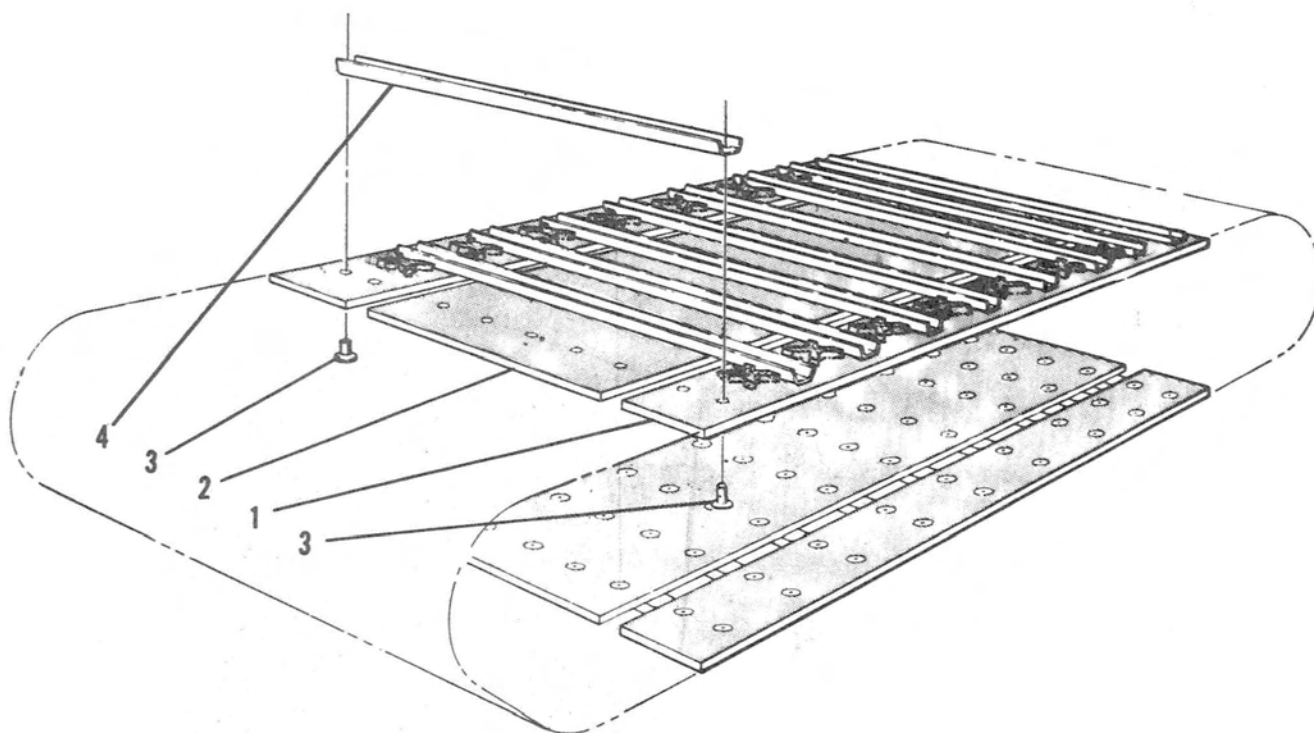
DRIVE SHAFT — TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	5020372	Drive Shaft		1
2	7713904	Retaining Ring		2
3	5332554	Tube — Spacer		1
4	7556407	Machinery Bushing		5
5	5430471	Sprocket		2
6	5332565	Tube — Spacer		2



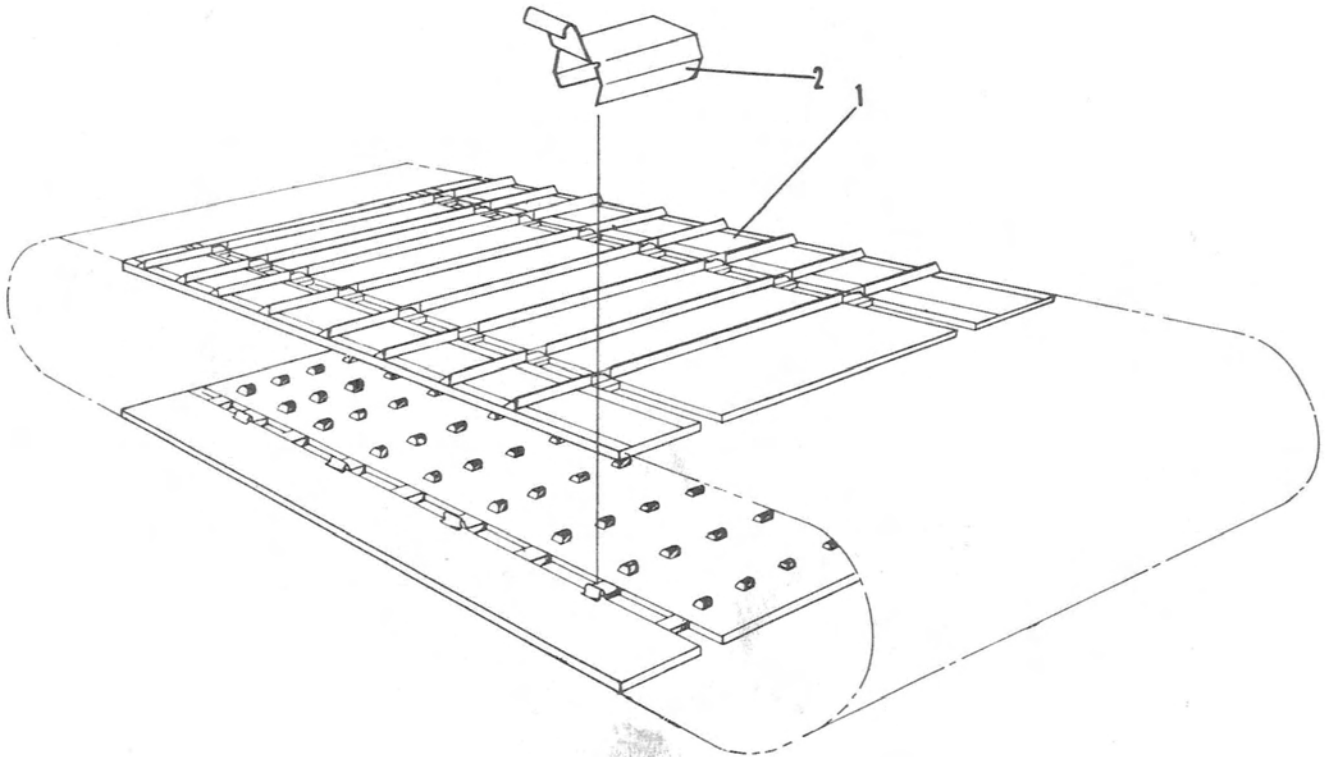
TRACK ASSEMBLY – TX

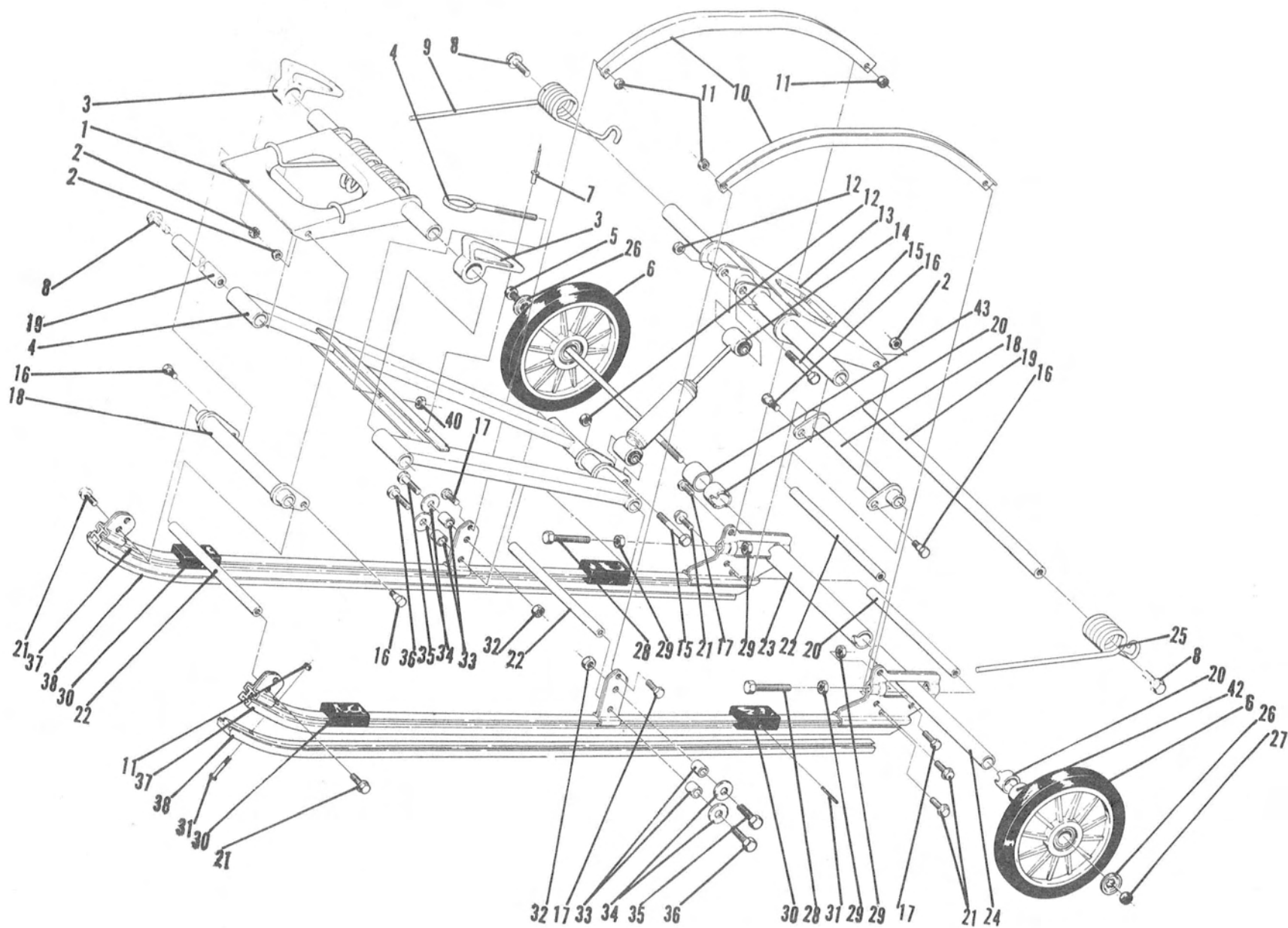
ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
	1510138	Track Asm. (Incl. 1 - 4)	1	
1	5410256	Outside Belt	2	
2	5410257	Inside Belt	1	
3	7621401	Pop Rivet	420	
4	5221425	Cleat	35	



TRACK ASSEMBLY — TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	5410268	Track — Molded		1
2	5220015	Clip Replacement		96

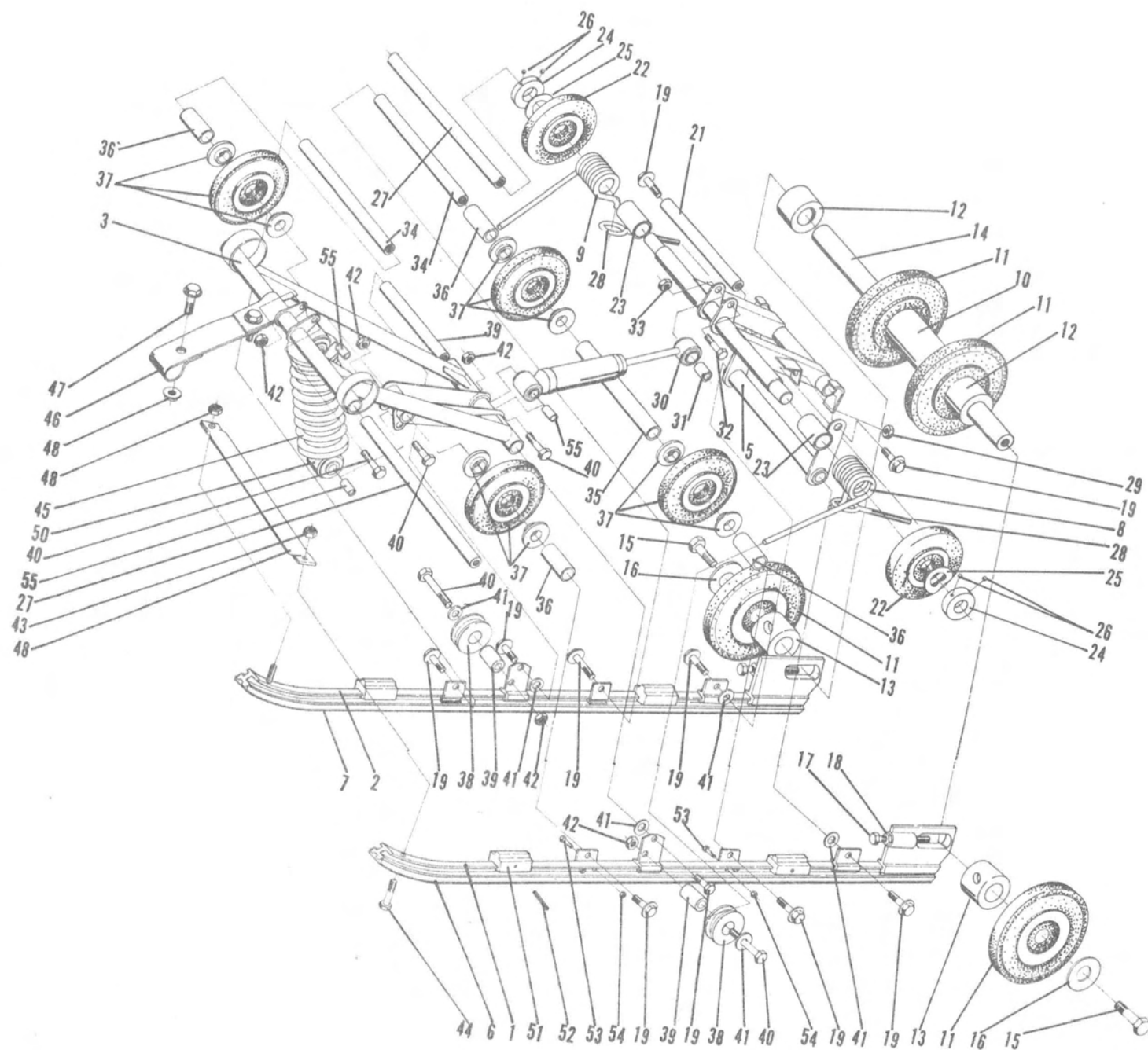




SUSPENSION — TX

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
	1540404	Slide Rail Asm.		
1	1540409	Front Suspension Arm	1	
2	7542303	Nut	2	
3	5430431	Front Slide	2	
4	7080176	Eye Bolt	1	
5	1540454	Idler Rod	1	
6	5430204	Idler Wheel	2	
7	7621419	Rivet	2	
8	7515416	Bolt	4	
9	7041085	R.H. Rear Spring	1	
10	5223787	Rail — Limiter Return	2	
11	7542101	Nut	6	
12	7542511	Nut	2	
13	1540408	Rear Suspension Arm	1	
14	7042017	Shock Absorber	1	
15	7512530	Bolt	2	
16	7512398	Shoulder Bolt	2	
17	7512163	Bolt	4	
18	1540405	Pivot Arm	4	
19	5010108	Shaft	2	
20	5332501	Spacer	2	
21	7515432	Bolt	4	
22	5020288	Pivot Shaft	3	
23	5332511	Spacer	1	
24	5332136	Idler Shaft	1	
25	7041084	Spring L.H.	1	
26	5220038	Washer	2	
27	7542403	Nut	4	
28	7515430	Bolt	2	
29	7542404	Nut	4	
30	5410206	Bumper	4	
31	7661602	Spring Pin	4	
32	7542409	Nut	2	
33	5332502	Spacer	4	
34	7555815	Washer	4	
35	7512408	Bolt	2	
36	7515429	Bolt	2	
37	1540406	Slide Rail	1	
38	5521057	Hi-Fax	2	
39	7512237	Bolt	2	
40	7542402	Nut	1	
41	1540407	Front Torque Arm	1	
42	5330135	Rear Idler Spacer	2	

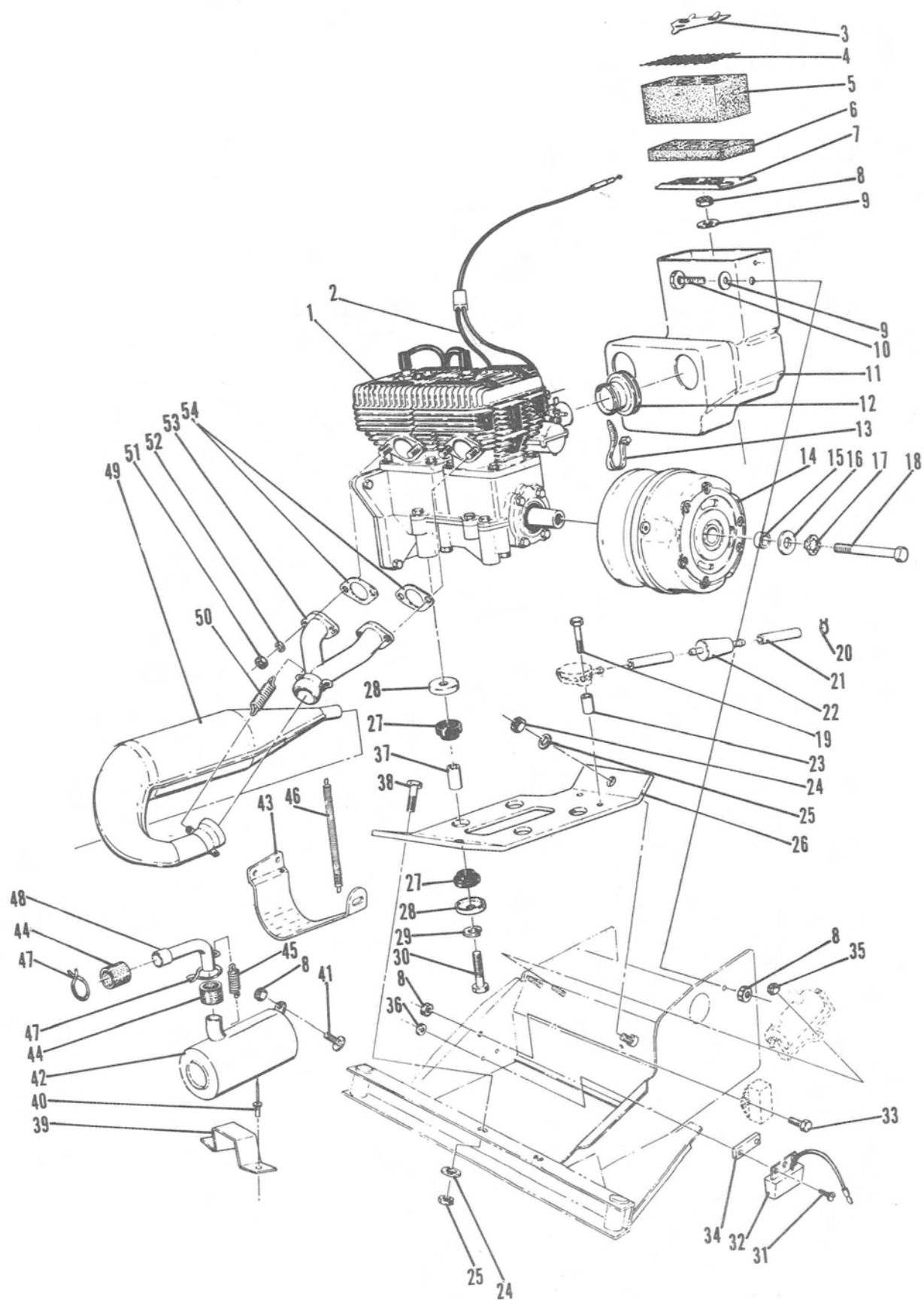
SUSPENSION - TX-C



SUSPENSION — TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
	1540459	Slide Rail Asm.		1
1	1540456	Rail Asm. L.H.		1
2	1540457	Rail Asm. R.H.		1
3	1540128	Front Torque Arm Weld		1
4	1540129	Rear Torque Arm Weld		1
5	1540453	Pivot Arm Weld		1
6	5521069	Hi-Fax L.H.		1
7	5521070	Hi-Fax R.H.		1
8	7041105	Susp. Spring L.H.		1
9	7041106	Susp. Spring R.H.		1
10	5332639	Spacer — Idler, Center		1
11	1594021	Idler Wheel		4
12	5332640	Spacer — Idler, Inner		2
13	5332641	Spacer — Idler, Outer		2
14	5020377	Idler Shaft		1
15	7512652	Bolt		2
16	7555711	Washer		2
17	7515442	Bolt		2
18	7542404	Nut		2
19	7515432	Bolt		10
20	5020376	Shaft — Pivot		1
21	5020375	Shaft — Pivot Arm		1
22	1543013	Wheel — Track Carrier		2
23	5521068	Spring Tube		2
24	5010155	Lock Collar		2
25	7571605	Wave Washer		2
26	7512257	Set Screw		4
27	5010108	Mounting Shaft		2
28	7080221	Eye Bolt		2
29	7542402	Locknut		2
30	1540458	Shock/Bushing Asm.		1
31	5332631	Spacer		1
32	7515306	Bolt		1
33	7542302	Nut		1
34	5020374	Bogie Wheel Shaft		2
35	5332571	Center Spacer Tube		2
36	5332651	Outer Spacer Tube		4
37	1543012	Bogie Wheel (Incl. Hubs)		4
38	5430540	Spring Roller		2
39	5332655	Roller Spacer		2
40	7515443	Bolt		5
41	7555712	Washer		6
42	7542409	Nut		5
43	5332638	Brace Rail		1
44	7515308	Bolt		2
45	7041107	Susp. Spring		1
46	5410306	Limiter Strap		1
47	7515307	Screw		2
48	7542321	Nut		4
49	5020376	Pivot Shaft		1
50	7041104	Suspension Shock		1
51	5410296	Bumper		4
52	7661602	Spring Pin		4
53	7512255	Bolt		8
54	7542103	Nut		8
55	5332696	Insert — Sleeve		3

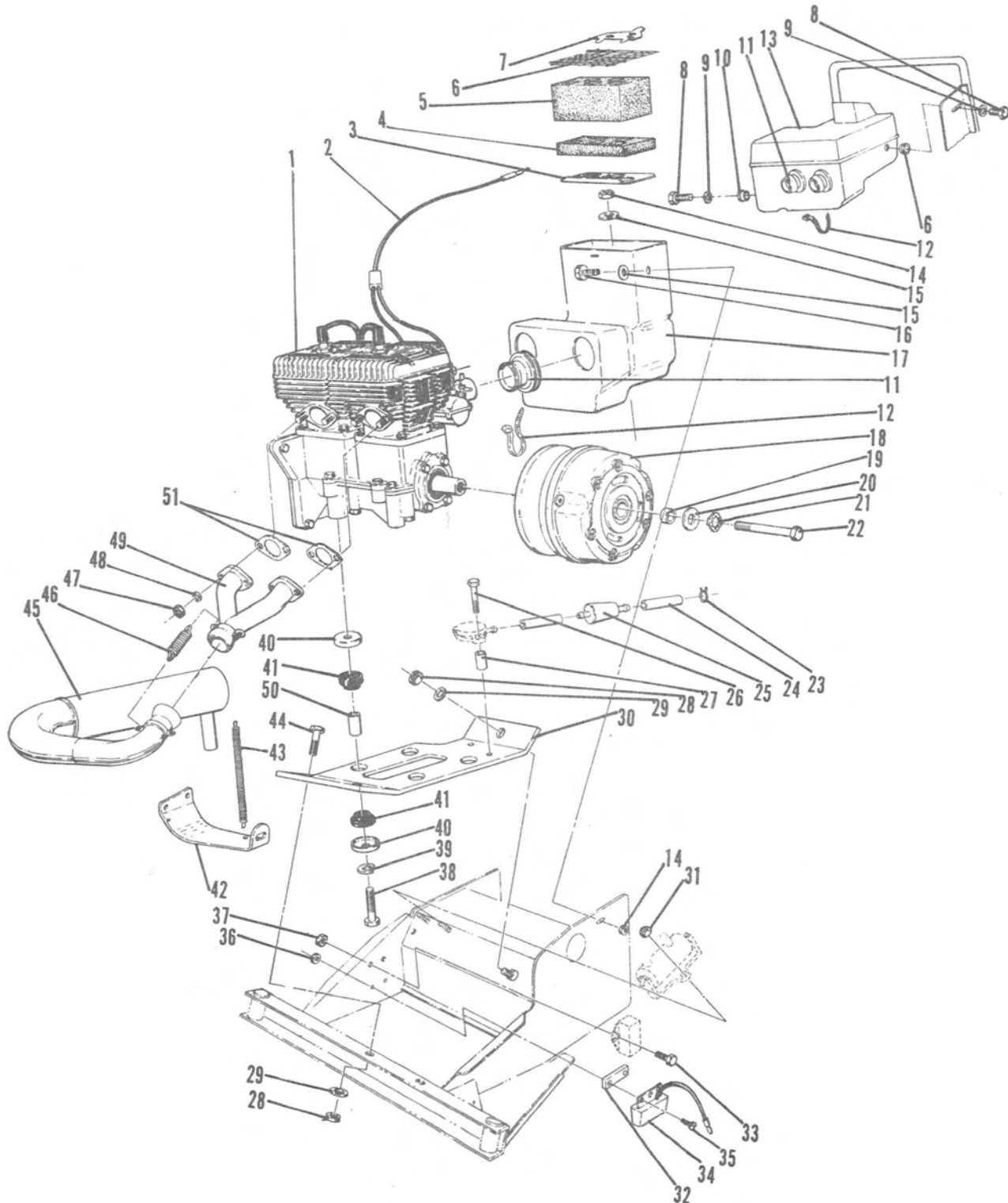
ENGINE MOUNTING - TX 250



ENGINE MOUNTING — TX 250

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	1211372	Engine — EC25PT—07	1	
2	7080189	Throttle Cable	1	
3	5210777	Spacer — Intake Silencer	1	
4	5210750	Mesh Wire	1	
5	5810062	Baffle — Intake Silencer	1	
6	5810064	Baffle — Intake Silencer	1	
7	5221934	Plate — Foam Rest	1	
8	7542101	Nut	4	
9	7558221	Washer	2	
10	7512191	Screw	1	
11	5430442	Intake Silencer	1	
12	5410265	Boot	2	
13	7080138	Strap	2	
14	1321306	Drive Clutch Asm.	1	
15	5430261	Bushing — Retaining Bolt	1	
16	5210748	Washer — Clutch Retainer	1	
17	7575202	Lock Washer	1	
18	7512529	Bolt	1	
19	7512220	Screw	2	
20	7080134	Clamp	1	
21	5420111	Fuel Line (Bulk — Cut to fit)	1	
22	2530008	Filter	1	
23	5332509	Tube Spacer	2	
24	7542403	Nut	3	
25	7558403	Wrought Washer	3	
26	5223813	Plate — Motor Mount	1	
27	5410241	Dampener — Vibration	8	
28	5221901	Cap — Vibration Dampener	8	
29	7553101	Lock Washer	4	
30	7512545	Bolt	4	
31	7511930	Screw	2	
32	4060071	Regulator	1	
33	7512111	Bolt	2	
34	5210650	Heat Sink	1	
35	7542101	Nut	2	
36	7541916	Lock Nut	2	
37	5332491	Bushing — Motor Mount	4	
38	7512405	Bolt	2	
39	5221969	Support Muffler	1	
40	7621403	Rivet	2	
41	7512224	Bolt	1	
42	1260425	Resonator	1	
43	5221961	Hanger — Muffler	1	
44	5420143	Silicone Hose	2	
45	7041068	Extension Spring	1	
46	7042009	Spring	1	
47	7080195	Clamp Hose	2	
48	1260426	Resonator Inlet	1	
49	1260408	Muffler	1	
50	3081078	Exhaust Spring	2	
51	3080285	Nut	4	
52	3080530	Lock Washer	4	
53	1260403	Exhaust Manifold	1	
54	3082068	Exhaust Gasket	2	

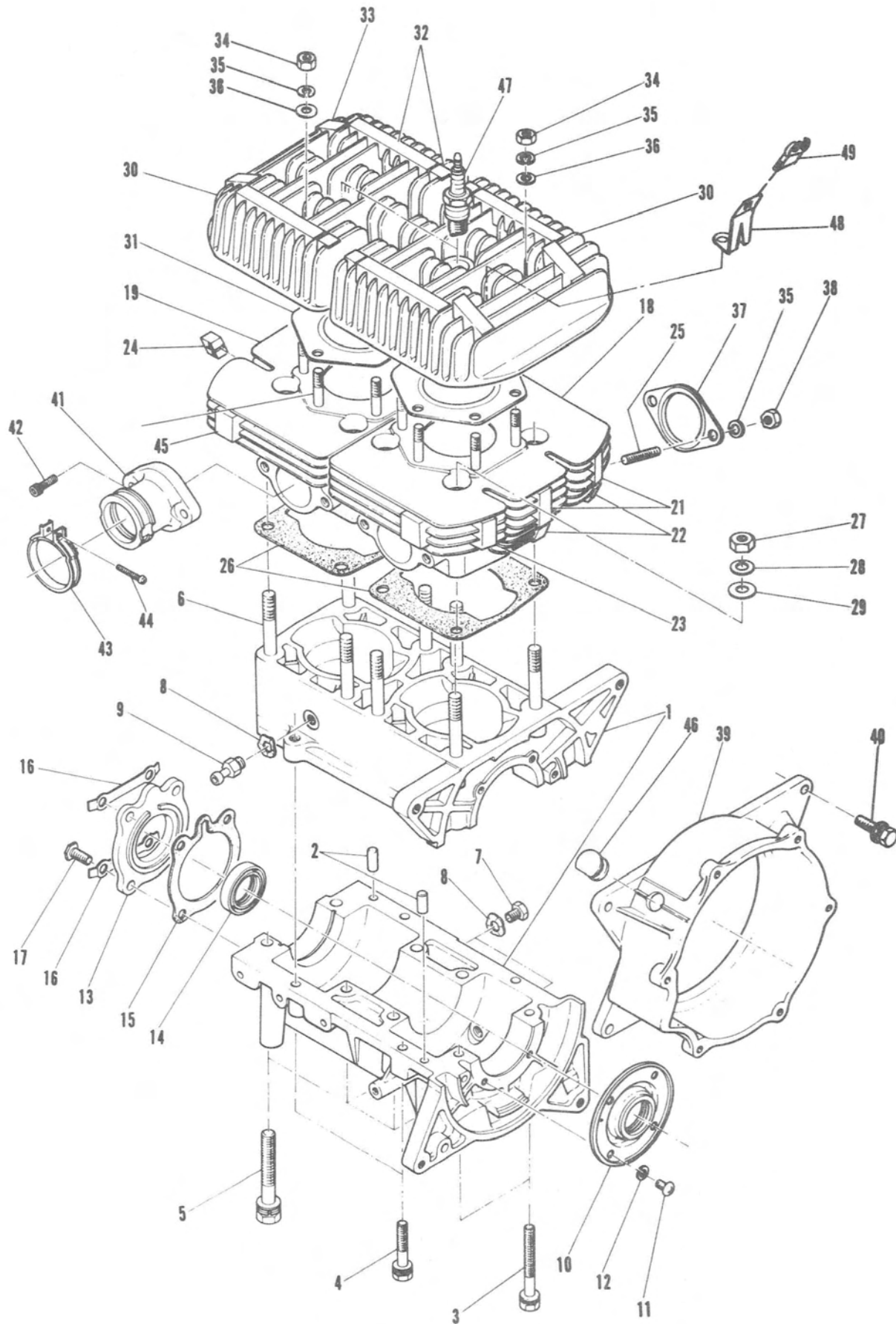
ENGINE MOUNTING — TX 340, 440 & TX-C



ENGINE MOUNTING — TX 340, 440 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	1211373	Engine — EC34PT-05 — 340, TX-C	1	1
	1211367	Engine — EC44PT-05 — 440	1	
2	7080178	Throttle Cable	1	1
3	5221934	Plate — Foam Rest — 340, TX-C	1	1
4	5810064	Baffle — Intake Silencer — 340, TX-C	1	1
5	5810062	Baffle — Intake Silencer — 340, TX-C	1	1
6	5210750	Mesh — Wire — 340, TX-C	1	1
7	5210777	Spacer — Intake Silencer — 340, TX-C	1	1
8	7511943	Cap Screw — 440	2	
9	7558201	Washer — 440	2	
10	7541918	Well Nut — 440	2	
11	5410253	Boot	2	2
12	7080138	Strap	2	2
13	5430532	Intake Silencer — 440	1	
14	7542103	Nut — 340, TX-C	2	2
15	7558221	Washer — 340, TX-C	2	2
16	7512191	Screw — 340, TX-C	1	1
17	5430442	Intake Silencer — 340, TX-C	1	1
18	1321324	Drive Clutch Asm. — 340, TX-C	1	1
	1321325	Drive Clutch Asm. — 440	1	
19	5430261	Bushing — Retaining Bolt	1	1
20	5210748	Washer — Clutch Retainer	1	1
21	7575202	Lock Washer	1	1
22	7512529	Bolt	1	1
23	7080134	Clamp	1	1
24	5420111	Fuel Line (Bulk — Cut to fit)	1	1
25	2530008	Filter	1	1
26	7512220	Screw	2	2
27	5332509	Tube Spacer — Fuel Pump	2	2
28	7542403	Nut	3	3
29	7558403	Wrought Washer	3	3
30	5223813	Plate — Motor Mount — 340 TX	1	
	5223840	Plate — Motor Mount — 440, TX-C	1	1
31	7542101	Nut	2	2
32	5210650	Heat Sink	1	1
33	7512111	Bolt	2	2
34	4060071	Regulator	1	1
35	7511930	Screw	2	2
36	7541916	Nut	2	2
37	7542101	Nut	2	2
38	7512545	Bolt	4	4
39	7553101	Lock Washer	4	4
40	5221901	Cap — Vibration Dampener	8	8
41	5410241	Dampener — Vibration	8	8
42	5223842	Hanger — Muffler	1	1
43	7042015	Spring	1	1
44	7512405	Bolt	2	2
45	1260405	Muffler — 340, TX-C	1	1
	1260370	Muffler — 440	1	
46	3081078	Exhaust Spring	2	2
47	3080285	Nut	4	4
48	3080530	Lock Washer	4	4
49	1260403	Exhaust Manifold — 340, TX-C	1	1
	1260368	Exhaust Manifold — 440	1	
50	5332491	Bushing — Motor Mount	4	4
51	3082068	Exhaust Gasket — 340, TX-C	2	2
	3082595	Exhaust Gasket — 440	2	

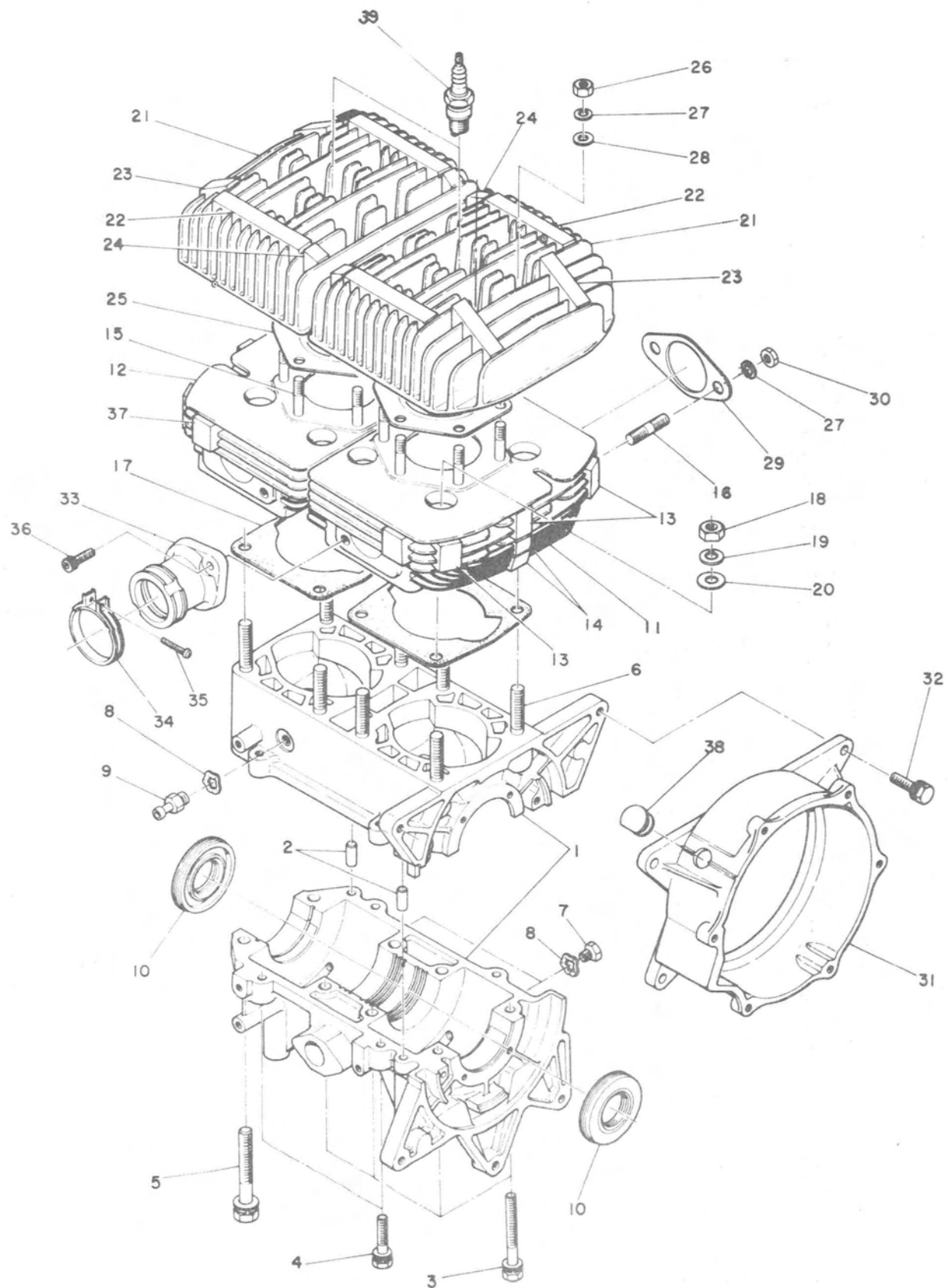
CRANKCASE & CYLINDER – TX 250, 340 & TX-C



CRANKCASE & CYLINDER — TX 250, 340 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3082420	Crankcase Asm.	1	1
2	3080373	Dowel Pin	2	2
3	3080739	Bolt & Washer Asm.	6	6
4	3080883	Bolt & Washer Asm.	4	4
5	3080742	Bolt & Washer Asm.	2	2
6	3082422	Stud	8	8
7	3081633	Plug	2	2
8	3081634	Wave Washer	3	3
9	3080641	Union	1	1
10	3081046	Oil Seal	1	1
11	3081582	Screw	4	4
12	3080077	Spring Washer	4	4
13	3081913	Crankcase Cover	1	1
14	3080006	Oil Seal	1	1
15	3080297	Gasket	1	1
16	3081047	Lock Washer	2	2
17	3080445	Bolt	4	4
18	3082620	Cyl. 250	1	
	3082442	Cyl. 340 & TX-C	1	1
19	3082621	Cyl. 250	1	
	3082443	Cyl. 340 & TX-C	1	1
20	3081891	Stud	12	12
21	3082431	Fin Dampner	2	2
22	3082429	Fin Dampner	4	4
	3082430	Fin Dampner	4	4
23	3082429	Fin Dampner	8	8
24	3082432	Fin Dampner	8	8
25	3080016	Stud	4	4
26	3082302	Cyl. Gasket	2	2
27	3080047	Nut	8	8
28	3080050	Spring Washer	8	8
29	3080356	Washer	8	8
30	3082421	Cyl. Head — 250	2	
	3082372	Cyl. Head — 340 & TX-C	2	2
31	3082423	Head Gasket — 250	2	
	3081695	Head Gasket — 340 & TX-C	2	2
32	3082426	Fin Damper No. 1	4	4
33	3082428	Fin Damper No. 3	4	4
34	3080119	Nut	12	12
35	3080530	Spring Washer	16	16
36	3080142	Washer	12	12
37	3082068	Exhaust Gasket	2	2
38	3080285	Nut	4	4
39	3081444	Magneto Cover	1	1
40	3080589	Bolt	4	4
	3080530	Spring Washer	4	4
	3080142	Washer	4	4
41	3082623	Adapter — 250	2	
	3082439	Adapter — 340 & TX-C	2	2
42	3081330	Bolt	4	4
43	3082011	Band Asm.	2	2
44	3081497	Screw	2	2
45	3082622	Fin Damper No. 7	4	4
46	3082875	Grommet	1	1
47	3070163	Spark Plug	2	2
48	3082801	Bracket 1 — 250	1	
49	3082731	Supporter 2 — 250	1	

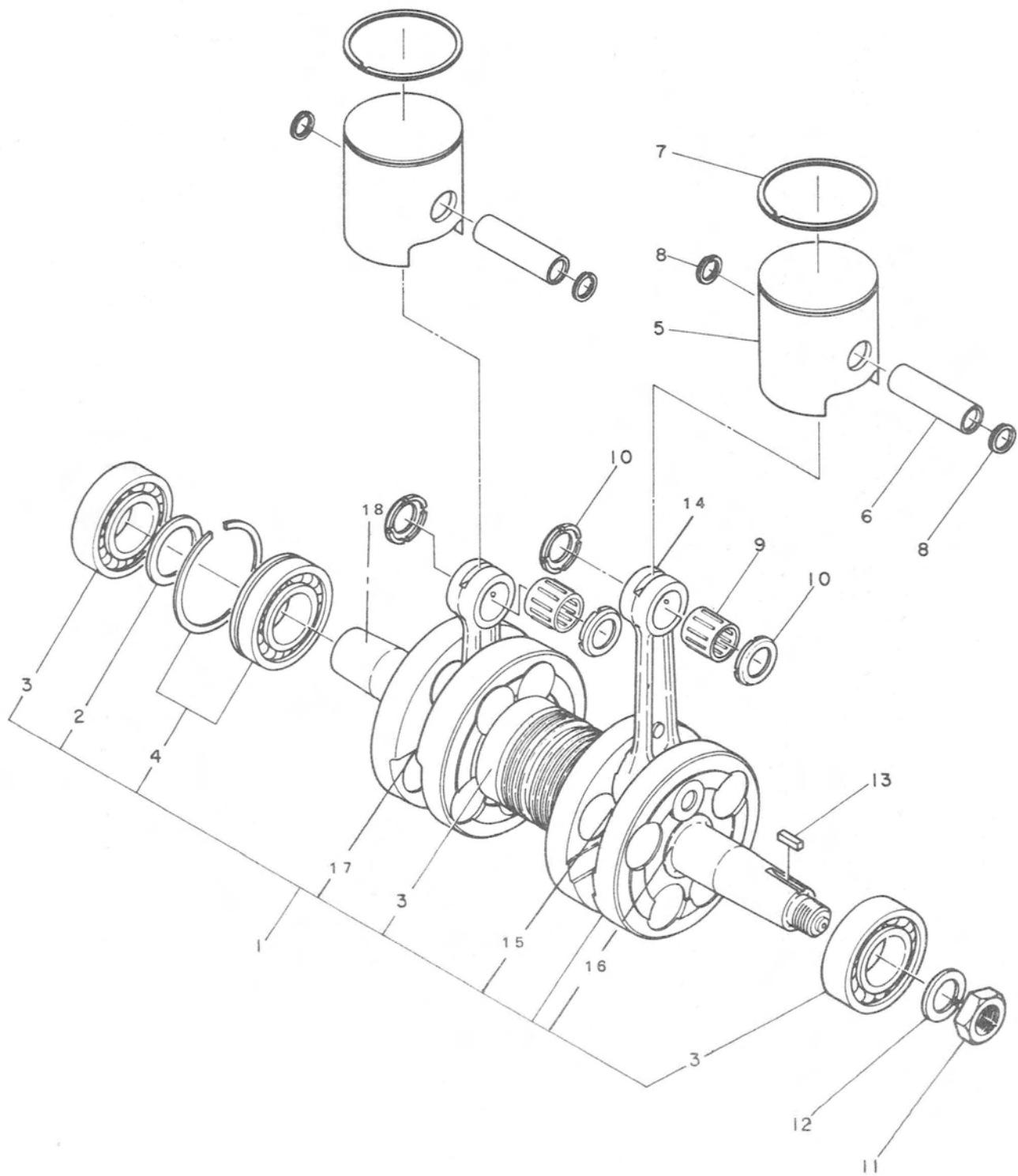
CRANKCASE & CYLINDER — TX 440



CRANKCASE & CYLINDER — TX 440

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3082419	Crankcase Asm.	1	
2	3080373	Dowel Pin	2	
3	3082096	Bolt & Washer Asm.	6	
4	3082097	Bolt & Washer Asm.	4	
5	3082098	Bolt & Washer Asm.	2	
6	3082496	Stud	8	
7	3081633	Plug	2	
8	3081634	Wave Washer	3	
9	3080641	Union	1	
10	3082051	Oil Seal	2	
11	3082446	Cyl. No. 1	1	
12	3082447	Cyl. No. 3	1	
13	3082429	Fin Damper	6	
14	3082430	Fin Damper	4	
15	3081891	Stud	12	
16	3080016	Stud	4	
17	3082296	Cyl. Gasket	2	
18	3080047	Nut	8	
19	3080050	Spring Washer	8	
20	3080356	Washer	8	
21	3082448	Cyl. Head	2	
22	3082449	Fin Damper No. 1	4	
23	3082450	Fin Damper No. 2	4	
24	3082427	Fin Damper No. 5	4	
25	3080250	Gasket Head	2	
26	3080119	Nut	12	
27	3080530	Spring Washer	16	
28	3080142	Washer	12	
29	3082595	Exhaust Gasket	2	
30	3080285	Nut	4	
31	3081068	Magneto Cover	1	
32	3080589	Bolt	5	
	3080530	Spring Washer	5	
	3080142	Washer	5	
33	3082439	Adapter Compl.	2	
34	3082011	Band Asm.	2	
35	3081497	Screw	2	
36	3081330	Bolt	4	
37	3082622	Fin Damper No. 7	4	
38	3082875	Grommet	1	
39	3070163	Spark Plug	2	

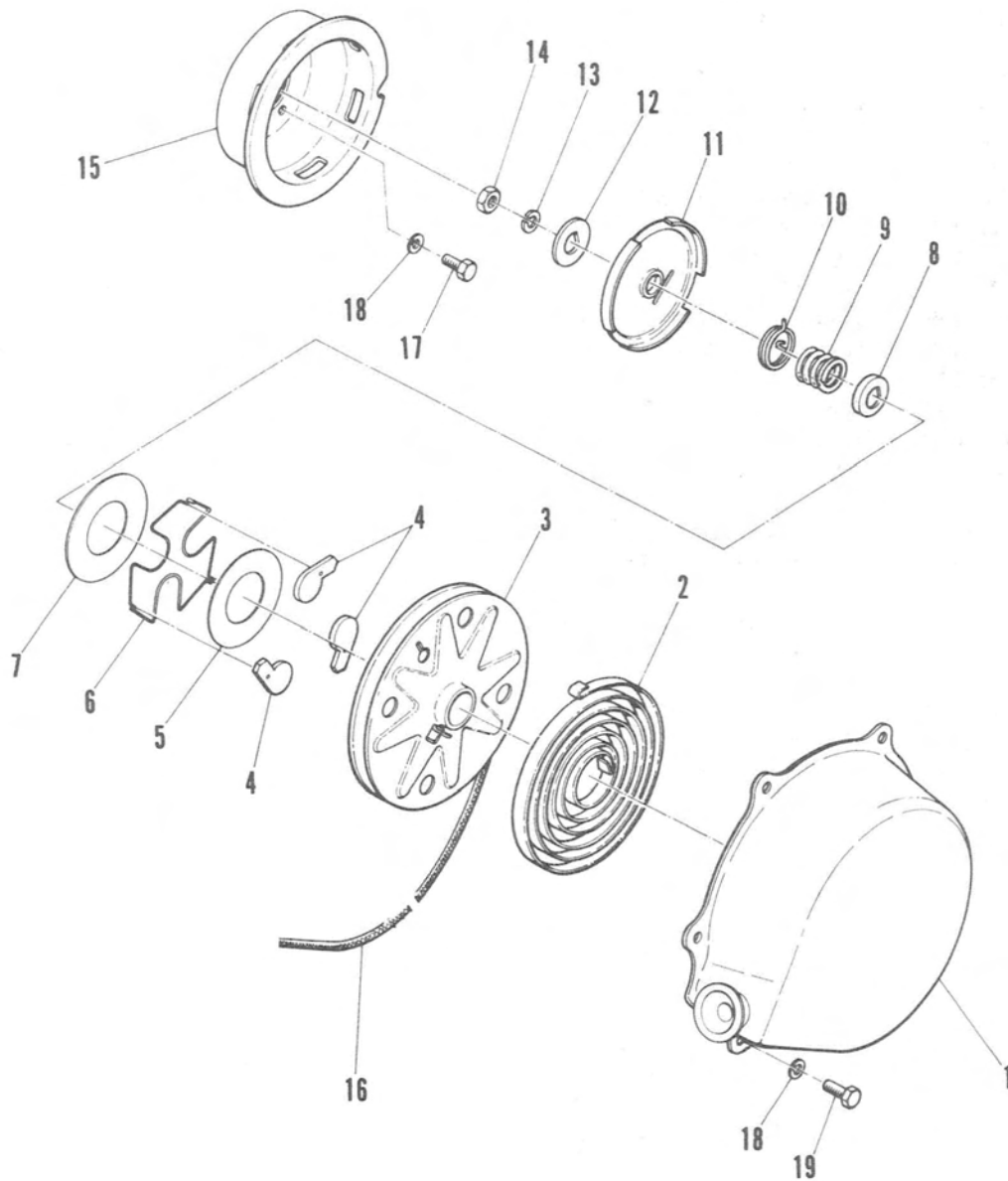
CRANKSHAFT & PISTON — TX 250, 340, 440 & TX-C



CRANKSHAFT & PISTON — TX 250, 340, 440 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3082355	Crankshaft Asm. — 250, 340 & TX-C	1	1
	3082379	Crankshaft Asm. — 440	1	
2	3080447	Spacer	1	1
3	3080004	Ball Bearing	4	4
4	3082800	Ball Bearing	1	1
5	3082434	Piston — 250	2	
	3082445	Piston — 340 & TX-C	2	2
	3082451	Piston — 440	2	
6	3081919	Piston Pin — 250	2	
	3080126	Piston Pin — 340 & TX-C	2	2
	3080268	Piston Pin — 440	2	
7	3082435	Piston Ring — 250	2	
	3082444	Piston Ring — 340 & TX-C	2	2
	3082452	Piston Ring — 440	2	
8	3081714	Clip — 250, 340 & TX-C	4	4
	3081718	Clip — 440	4	
9	3081648	Small End Bearing — 250, 340 & TX-C	2	2
	3081629	Small End Bearing — 440	2	
10	3082436	Spacer — 250	4	
	3081649	Spacer — 340 & TX-C	4	4
	3081720	Spacer — 440	4	
11	3080639	Nut	1	1
12	3080070	Spring Washer	1	1
13	3081447	Key	1	1
14	3082789	Connecting Rod — 250, 340 & TX-C	2	2
	3082790	Connecting Rod — 440	2	
15	3082791	Large End Bearing — 250, 340 & TX-C	2	2
	3082792	Large End Bearing — 440	2	
16	3082793	Crank Pin Mag. Side — 250, 340 & TX-C	1	1
	3082794	Crank Pin Mag. Side — 440	1	
17	3082795	Crank Pin PTO Side — 250, 340 & TX-C	1	1
	3082796	Crank Pin PTO Side — 440	1	
18	3082797	PTO Side Crankshaft — 250, 340 & TX-C	1	1
	3082798	PTO Side Crankshaft — 440	1	

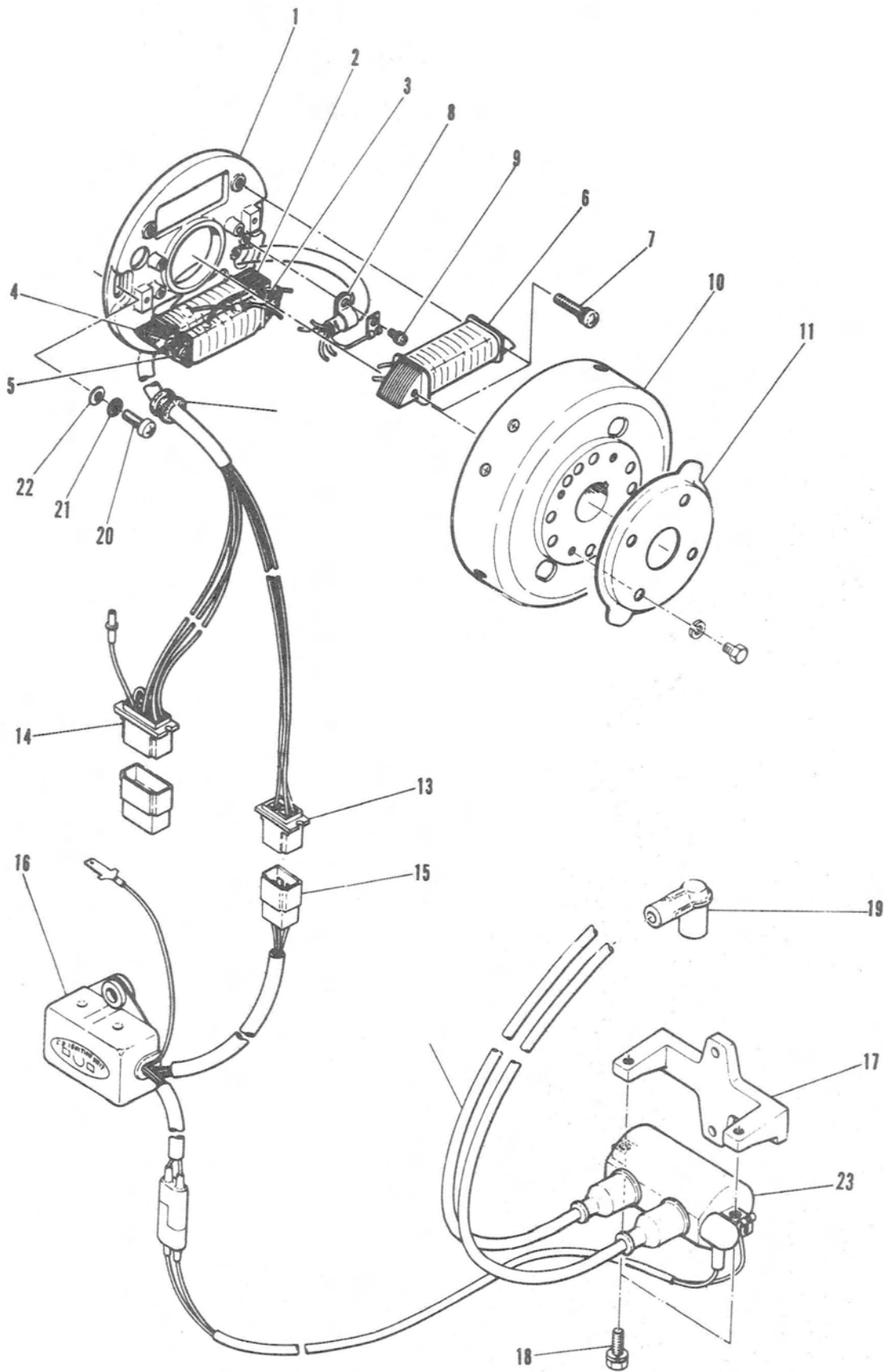
RECOIL STARTER — TX 250, 340, 440 & TX-C



RECOIL STARTER — TX 250, 340, 440 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3082486	Recoil Starter	1	1
	3082487	Recoil Case	1	1
2	3082415	Power Spring	1	1
3	3082488	Reel	1	1
4	3082318	Ratchet	3	3
5	3082489	Slide Plate B	1	1
6	3082319	Return Spring	3	3
7	3082490	Slide Plate	1	1
8	3082492	Washer A	1	1
9	3081238	Friction Spring	1	1
10	3082118	Return Spring	1	1
11	3082322	Friction Plate	1	1
12	3081240	Washer B	1	1
13	3081239	Spring Washer	1	1
14	3081086	Nut	1	1
15	3082326	Starter Pulley — 250	1	
	3082768	Starter Pulley — 340, 440 & TX-C	1	1
16	3082416	Starter Rope	1	1
17	3080146	Bolt	10	10
18	3080077	Spring Washer	10	10
19	3080291	Bolt	4	4

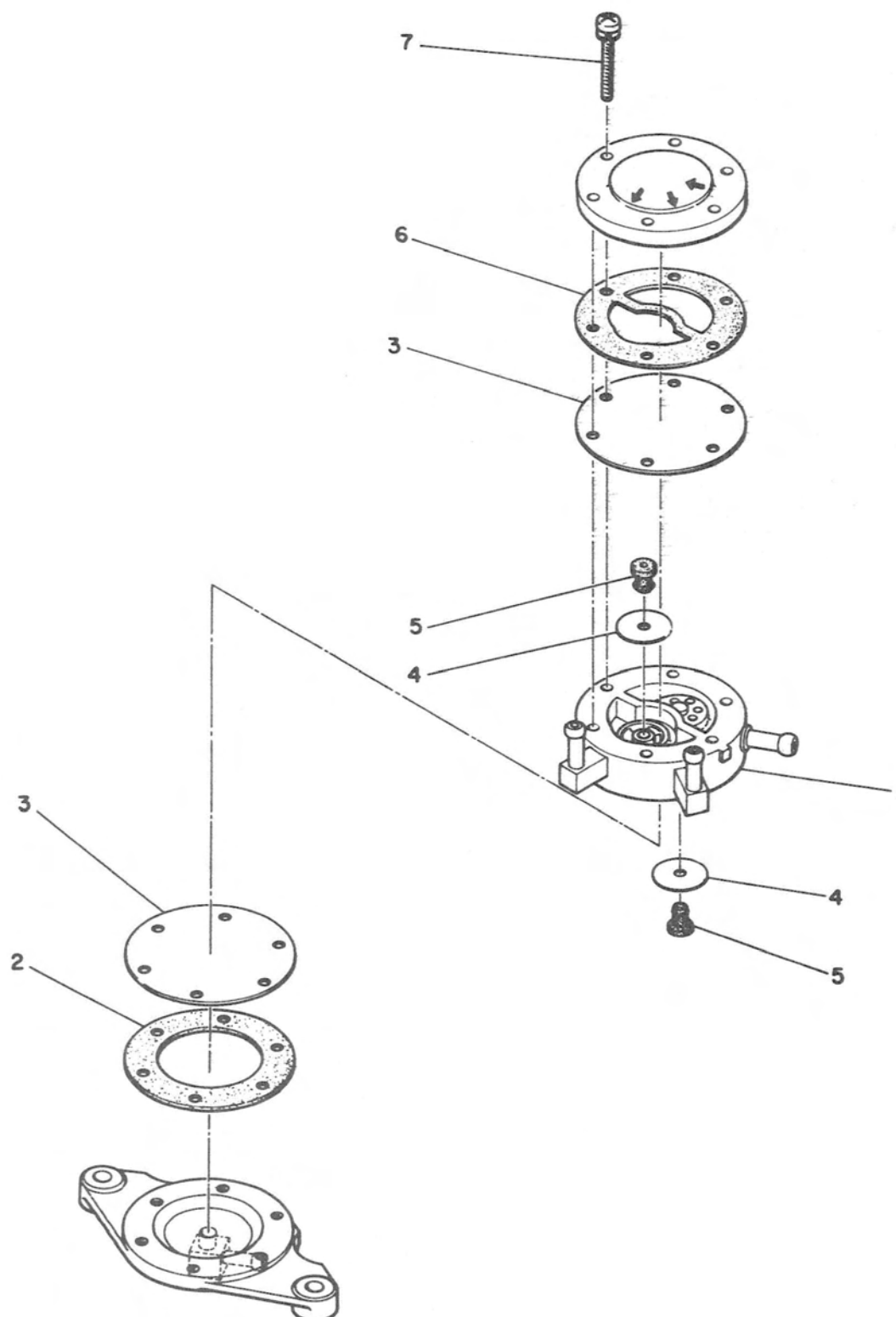
MAGNETO — TX 250, 340, 440 & TX-C



MAGNETO — TX 250, 340, 440 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3082864	Plate Asm. — 250	1	
	3082865	Plate Asm. — 340, 440 & TX-C	1	1
2	3082866	Exciter Coil	1	1
3	3082867	Pulser Coil	1	1
4	3082868	Collar	2	2
5	3082869	Screw	2	2
6	3082467	Lighting Coil — 250	1	
	3082871	Lighting Coil — 340, 440 & TX-C	1	1
7	3082484	Screw	2	2
8	3081296	Clamp	1	1
9	3082366	Screw	1	1
10	3082872	Flywheel — 250	1	
	3082853	Flywheel — 340, 440 & TX-C.	1	1
11	3082874	Window Cover — 440	1	
	3082367	Window Cover — 250	1	
12	3081511	Grommet	1	1
13	3081952	4P Male Coupler	1	1
14	3081513	6P Male Coupler	1	1
15	3081306	4P Female Coupler	1	1
16	3082851	CDI System	1	1
17	3082144	Bracket	1	1
18	3082145	Bolt & Washer Asm.	2	2
19	4020129	Spark Plug Cap	2	2
20	3082268	Screw	2	2
21	3081181	Lock Washer	2	2
22	3080078	Washer	2	2
23	3081954	Ignition Coil	1	1

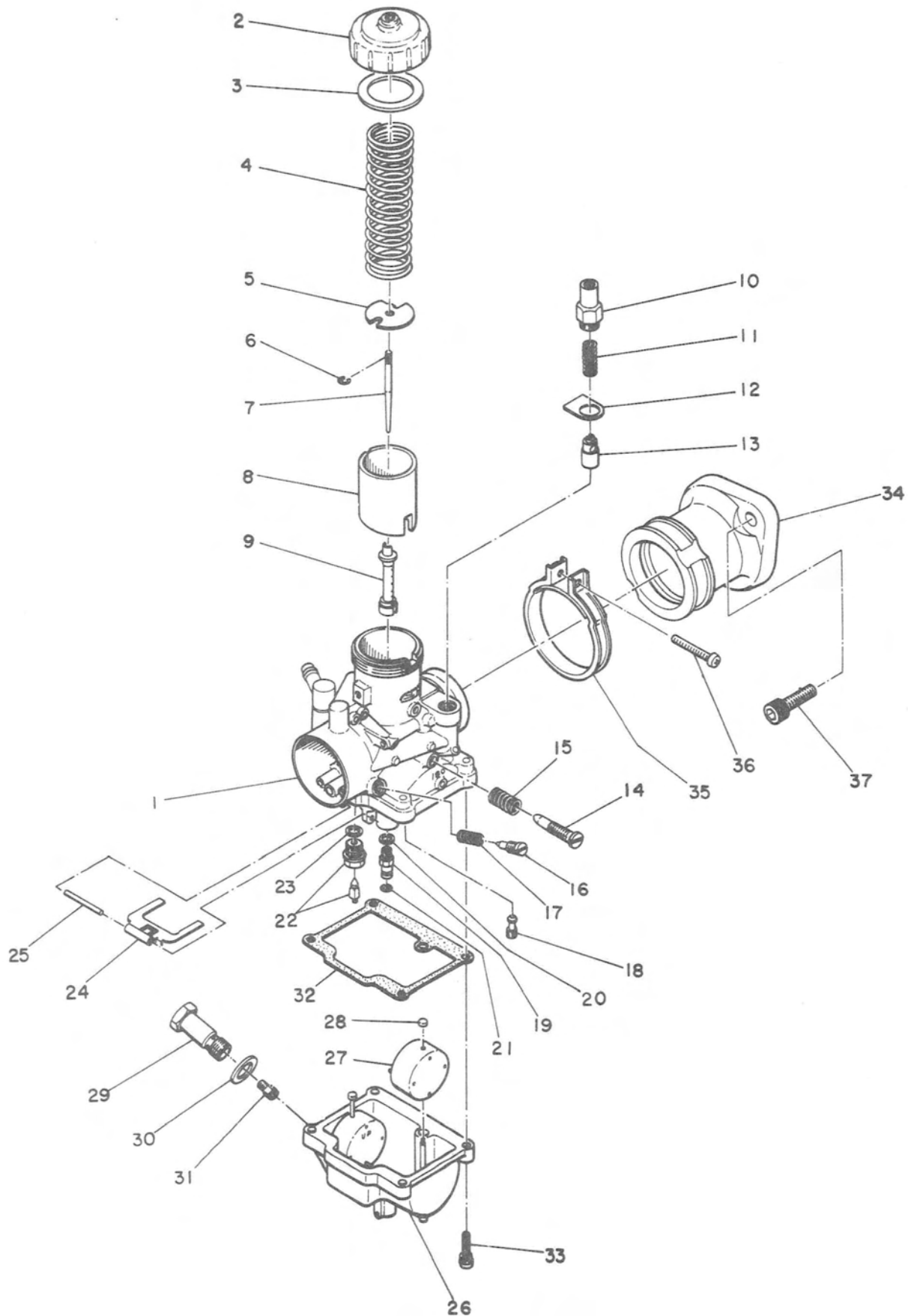
FUEL PUMP — TX 250, 340, 440 & TX-C



FUEL PUMP — TX 250, 340, 440 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
1	3082418	Fuel Pump Asm.	1	1
2	3081380	Packing	1	1
3	3080844	Diaphragm	2	2
4	3081989	Valve	2	2
5	3081529	Grommet	2	2
6	3081384	Packing	1	1
7	3081286	Screw & Washer Asm.	6	6

CARBURETOR — TX 250, 340, 440 & TX-C



CARBURETOR — TX 250, 340, 440 & TX-C

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.	
			TX	TX-C
*1	3082784	Carburetor — 250	2	
	3082980	Carburetor — 340 & TX-C	2	2
	3082981	Carburetor — 440	2	
2	3081886	Cap	1	1
3	N/A	Gasket	1	1
4	3081105	Spring	1	1
5	3080513	Plate — 250	1	
	3081106	Plate — 340, 440 & TX-C	1	1
6	3080546	E Ring	1	1
7	3080812	Jet Needle — 250	1	
	3082117	Jet Needle — 340, 440 & TX-C	1	1
8	3082396	Throttle Valve — 250 & 440	1	
	3082359	Throttle Valve — 340 & TX-C	1	1
9	3082782	Needle Jet — 250	1	
	3082474	Needle Jet — 340 & TX-C	1	1
	3081865	Needle Jet — 440	1	
10	3081495	Plunger Cap	1	1
11	3080821	Plunger Spring	1	1
12	3081114	Washer	1	1
13	3080540	Starter Plunger	1	1
14	3080168	Throttle Stop Screw	1	1
15	3080169	Spring — Adjuster	1	1
16	3080537	Air Screw	1	1
17	3080179	Spring	1	1
18	3080632	No. 35 Pilot Jet — 250	1	
	3080631	No. 30 Pilot Jet — 340, 440 & TX-C	1	1
19	3082476	Needle Jet Setter	1	1
20	3080172	Washer	1	1
21	3080819	O Ring	1	1
22	3081111	Needle & Seat	1	1
23	3080524	Packing	1	1
24	3080522	Float Arm	1	1
25	3082397	Float Pin	1	1
26	N/A	Float Chamber		
27	3081117	Float	2	2
28	3080535	Cap	2	2
29	3082477	Banjo Bolt	1	1
30	3082478	Washer	1	1
31	3080171	No. 220H Main Jet — 250	1	
	3080416	No. 290H Main Jet — 340 & TX-C	1	1
	3080624	No. 320H Main Jet — 440	1	
32	3081247	Float Chamber Packing	1	1
33	3081288	Screw	4	4
34	3082623	Adapter — 250	1	
	3082439	Adapter — 340, 440 & TX-C	1	1
35	3082011	Band	1	1
36	3081497	Screw	1	1
37	3081330	Bolt	1	1

*Quantities listed are per carburetor

