



1977

Parts Manual

IXL

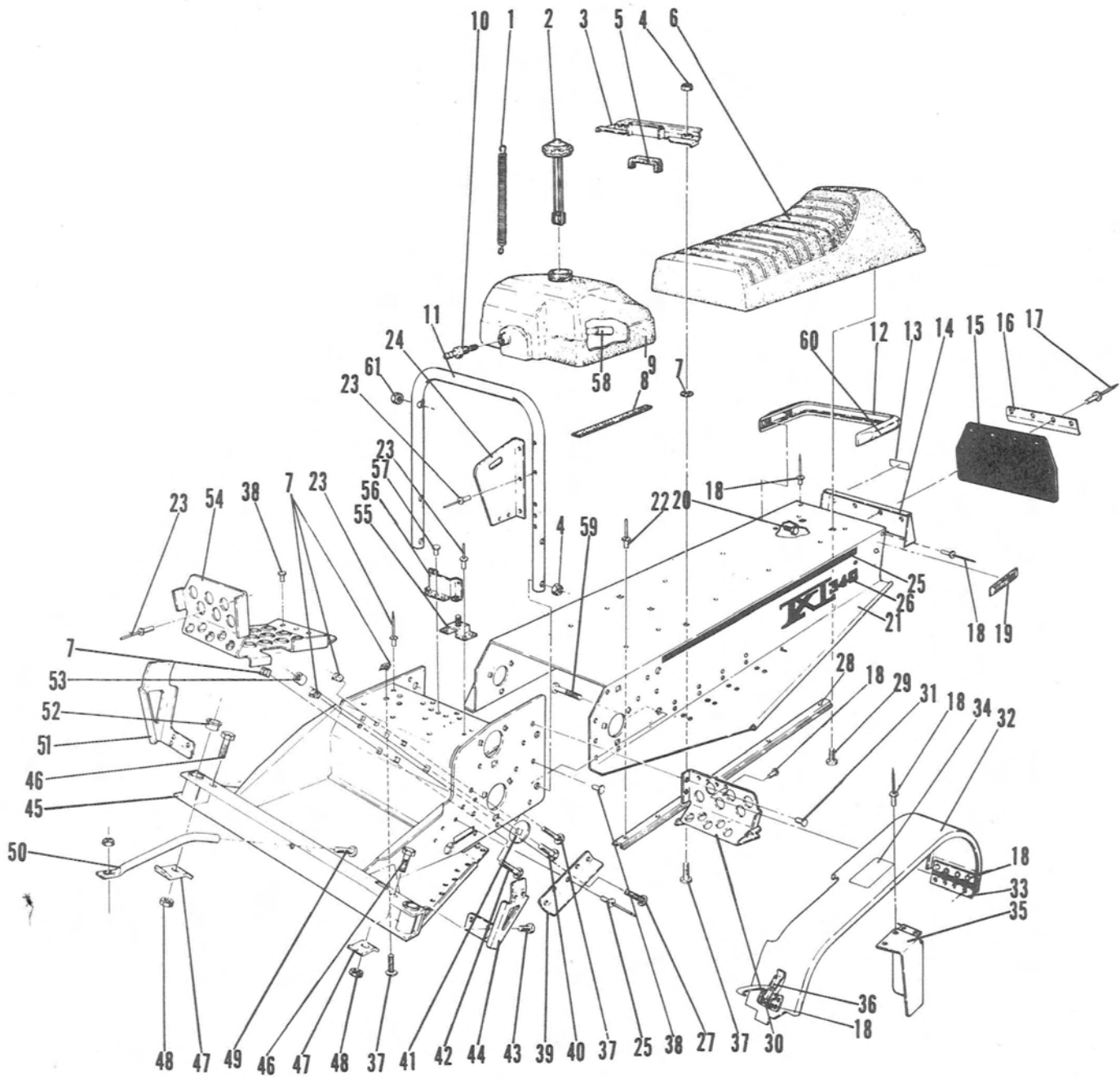
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BODY

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	7042009	Spring	32	5223772	Clutch Guard
2	2511109	Gas Cap w/Gauge	33	5210728	Hinge
3	5221722	Gas Tank Strap	34	7071310	Decal
4	7542101	Nut	35	5223798	Clutch Guard Reinforcement
5	5420126	Holddown - Cushion	36	7010002	Latch
6	2681123	Seat Cushion	37	7512193	Bolt
7	7670021	Push On Nut	38	7621316	Rivet
8	5810063	Gas Tank Pad	39	5223789	Guard
9	2511114	Gas Tank	40	7515405	Bolt
10	7052023	Outlet Fitting	41	5210739	Washer
11	5224177	Steering Support	42	7512394	Bolt
12	2670072	Rear Bumper	43	7512232	Screw
13	7071301	Track Warning Decal	44	5221929	Bracket - L. H.
14	5223822	Tunnel - Back Panel	45	1011363	Bulkhead Weldment
15	5810089	Snow Flap	46	7512491	Bolt
16	5221698	Backing - Snow Flap	47	5221939	Steering Stop
17	7621401	Rivet	48	7542427	Nut
18	7621316	Rivet	49	7512497	Screw
19	2670050	Red Reflector	50	5332512	Brace
20	7512208	Bolt	51	5221930	Bracket - L. H.
21	1011372	Tunnel - Replacement	52	3573908	Bushing
22	7621425	Rivet	53	5020240	Threaded Bushing
23	7621429	Rivet	54	5223767	Foot Rest - R. H.
24	5221933	Intake Guard	55	1253050	Intake Stand
25	7071416	Tunnel Stripe	56	5221932	Gas Tank Bracket
26	7071438	Decal Tunnel	57	7621316	Rivet
27	7512193	Bolt	58	5020246	Gas Tank Weight
28	5510058	Wear Strip	59	7512121	Bolt
29	7512103	Bolt	60	7071419	Stripe
30	5223766	Foot Rest - L. H.	61	7542302	Nut
31	7621317	Rivet			

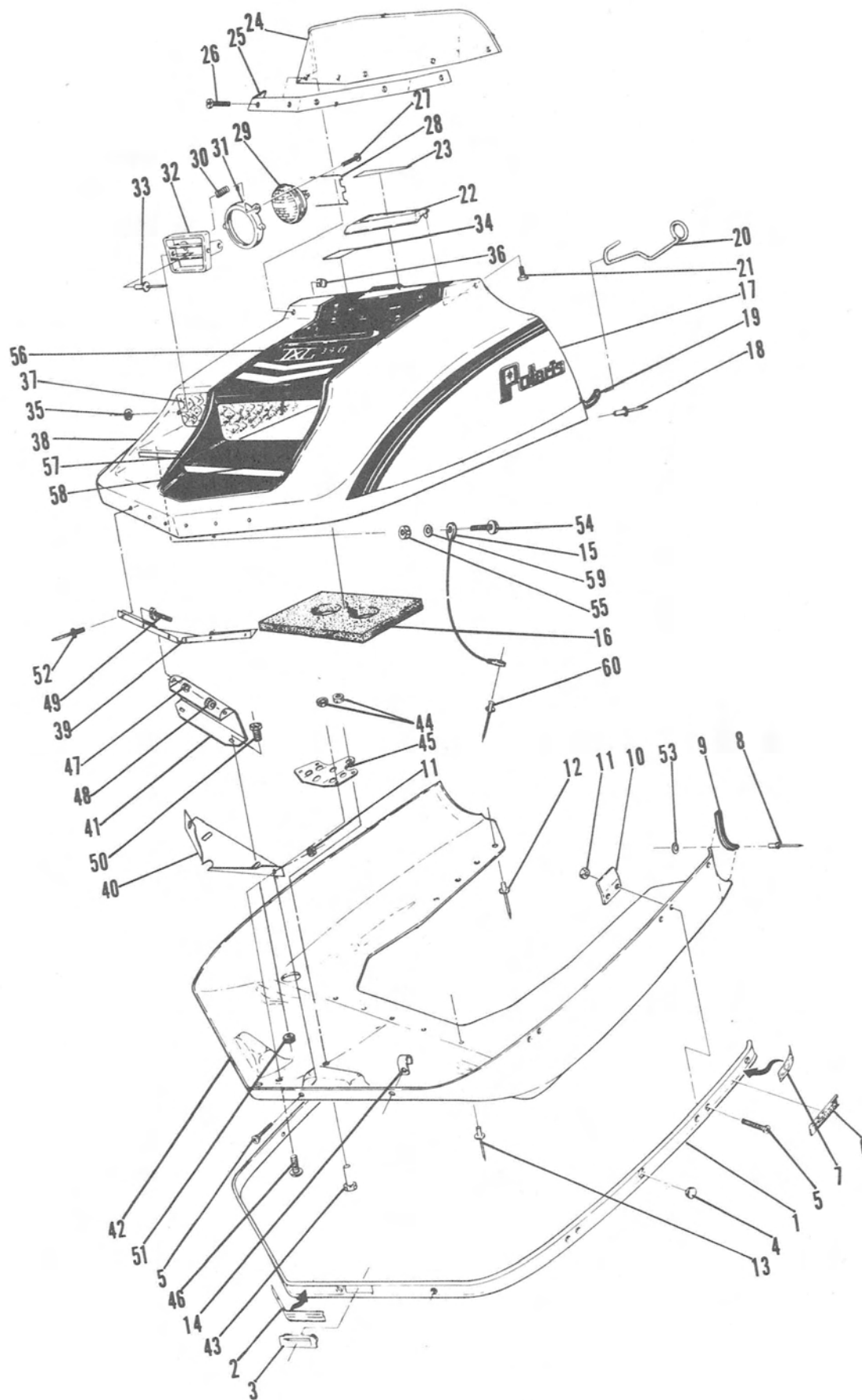
BODY



TRIM

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	5223821	Extrusion	30	7041059	Spring
2	7071397	Decal - Front	31	5430283	Headlight Ring
3	5430449	Grill	32	5430438	Grill
4	7080181	Plug	33	7621315	Rivet
5	7512134	Bolt	34	7071446	Decal
6	2670071	Amber Reflector	35	7558205	Washer
7	7071441	Decal	36	7670026	Speed Nut
8	7621322	Rivet	37	5810068	Hood Foam
9	5510062	Trim	38	2631150	Hood Assembly
10	5223791	Hood Guide	39	5221861	Upper Hinge - Pivot
11	7542101	Nut	40	5223811	Hinge Plate
12	7621401	Rivet	41	5223810	Lower Hinge - Pivot
13	7621418	Rivet	42	5440139	Nose Pan
14	7080180	"J" Clip	43	7515302	Screw
15	7080191	Hood Retaining Cable	44	7542302	Nut
16	5810067	Hood Foam - Top	45	5223823	Plate - Pan Brace
17	7071440	Side Decal - L. H.	46	7515303	Screw
	7071439	Side Decal - R. H.	47	5332403	Spacer - Hinge
18	7621322	Rivet	48	7542118	Nut
19	5510055	Quick Edge Trim	49	7512224	Screw
20	5221948	Hood Latch - L. H.	50	7512157	Bolt
	5221947	Hood Latch - R. H.	51	7542101	Nut
21	7511840	Screw	52	7621442	Rivet
22	5430439	Inlet Cover	53	7558204	Washer
23	7071394	Decal	54	7511818	Screw
24	5430441	Windshield	55	7541915	Nut
25	5850034	Windshield Band	56	7071436	Deck Decal
26	7511839	Screw	57	7071374	Decal - Hood Stripe - R. H.
27	7511977	Screw	58	7071375	Decal - Hood Stripe - L. H.
28	5221662	Retainer	59	7558205	Washer
29	4030025	Headlight	60	7621435	Rivet

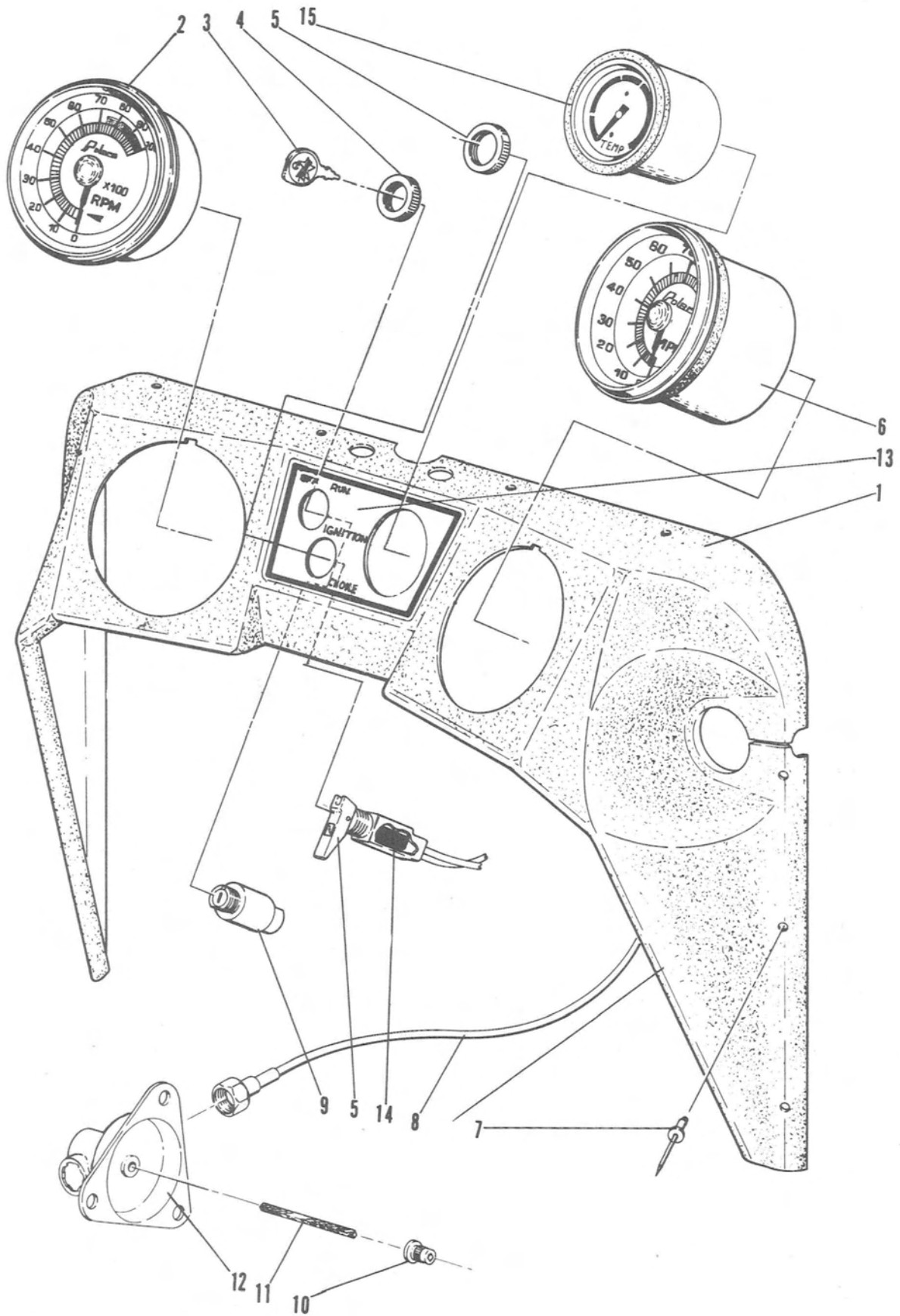
TRIM



CONSOLE

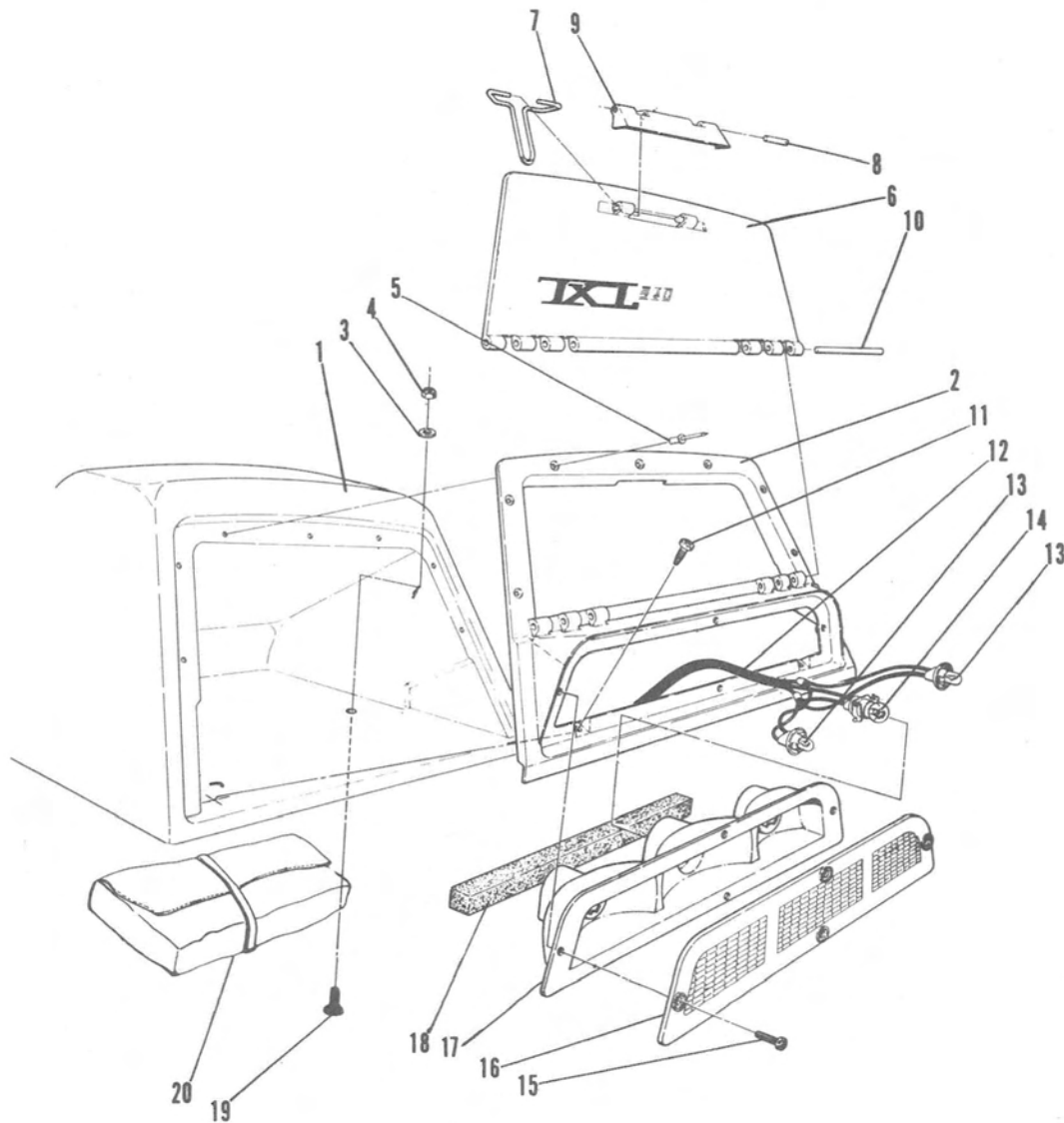
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CONSOLE



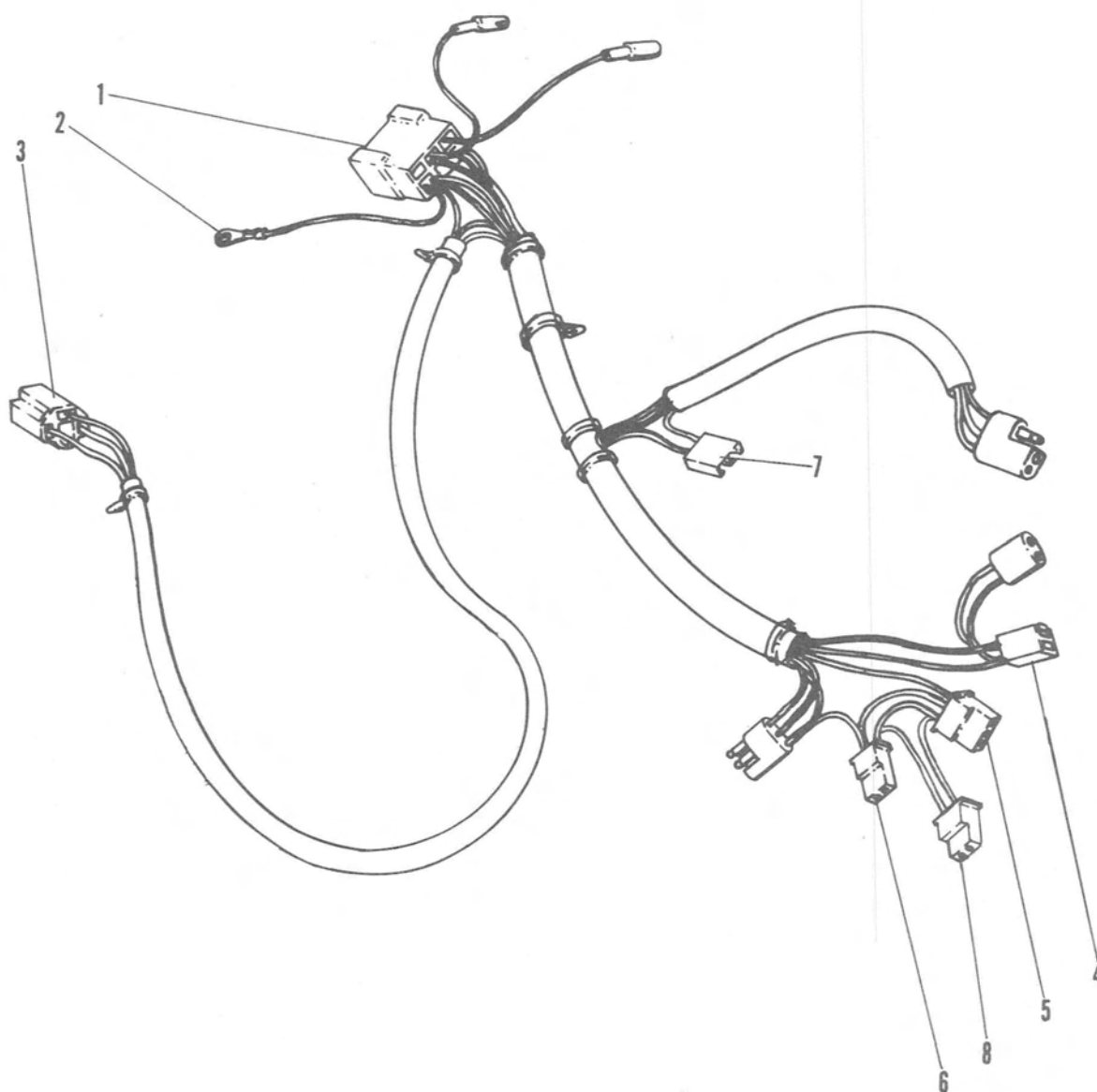
SEAT ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	2681123	Seat Cushion	11	7522008	Screw
2	5430426	Frame - Door	12	2460173	Taillight Harness
3	7558402	Washer	13	4030015	Taillight Bulb
4	7542101	Nut	14	4030019	Brake Light Bulb
5	7621201	Rivet	15	7511840	Screw
6	5430468	Compartment - Door	16	5430423	Taillight Lens
7	7040144	Latch Spring	17	5430425	Taillight Housing
8	7010030	Latch Pin	18	5420141	Shield
9	5430368	Latch	19	7512103	Bolt
10	7010026	Hinge Pin	20	2870257	Tool Kit



MAIN WIRE HARNESS

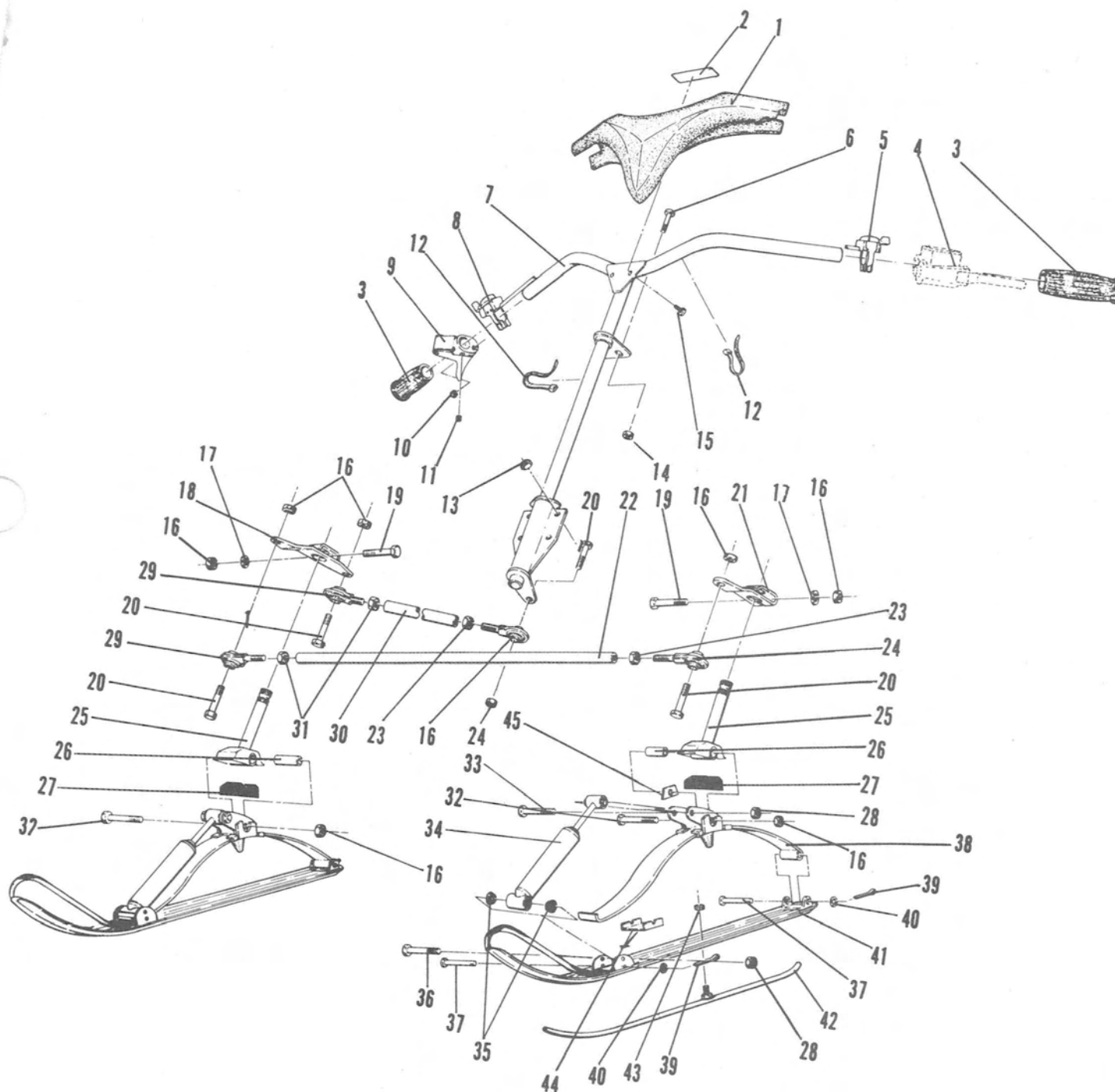
ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	2460188	Main Wire Harness (Incl. 1 - 8)	5	2200094	Tachometer Connector
1	2200039	Receptacle Housing w/Receptacles	6	2200095	Speedometer Connector
2	2200029	Ring Terminal	7	2200082	Brake Light Switch Connector
3	2200022	Headlight Connector w/Receptacles	8	2200157	Temperature Gauge Light
4	2200020	Ignition Switch Connector			



STEERING ASSEMBLY

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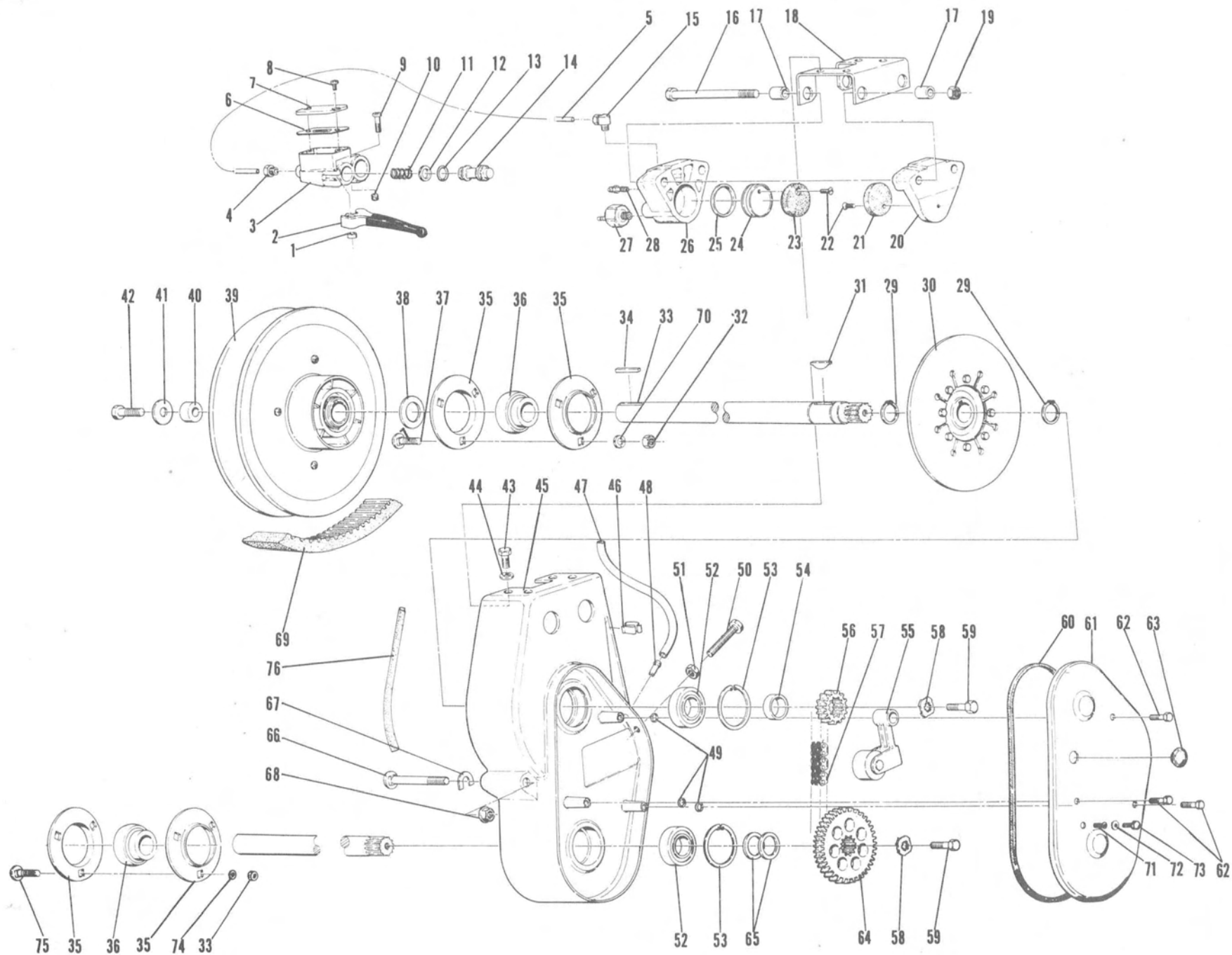
STEERING ASSEMBLY



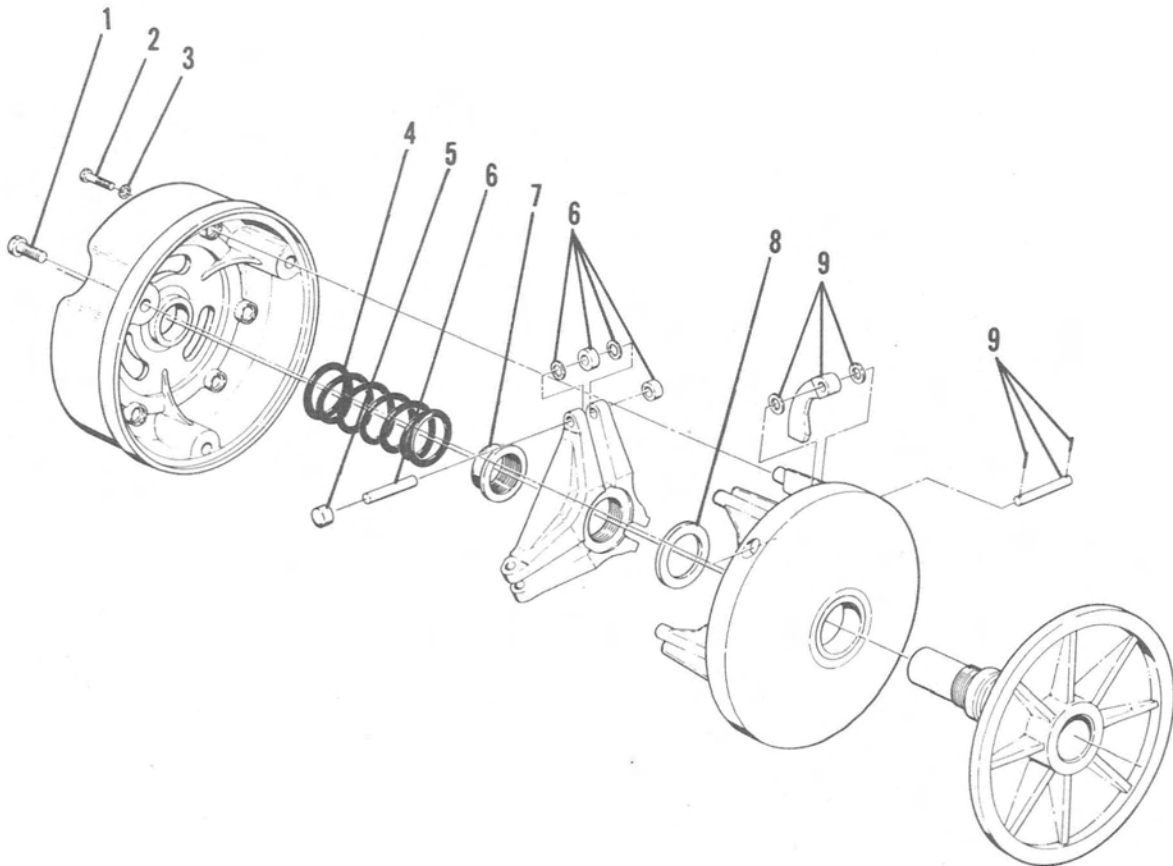
CHAINCASE ASSEMBLY

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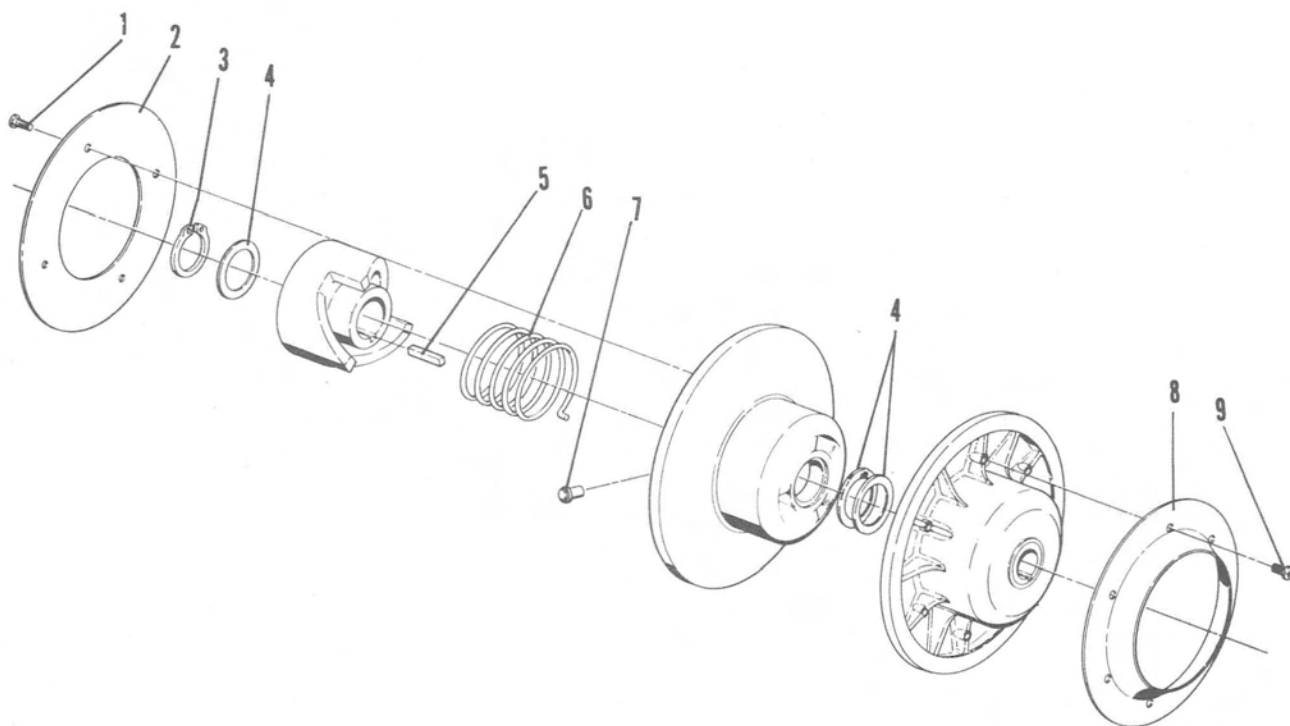
CHAINCASE ASSEMBLY



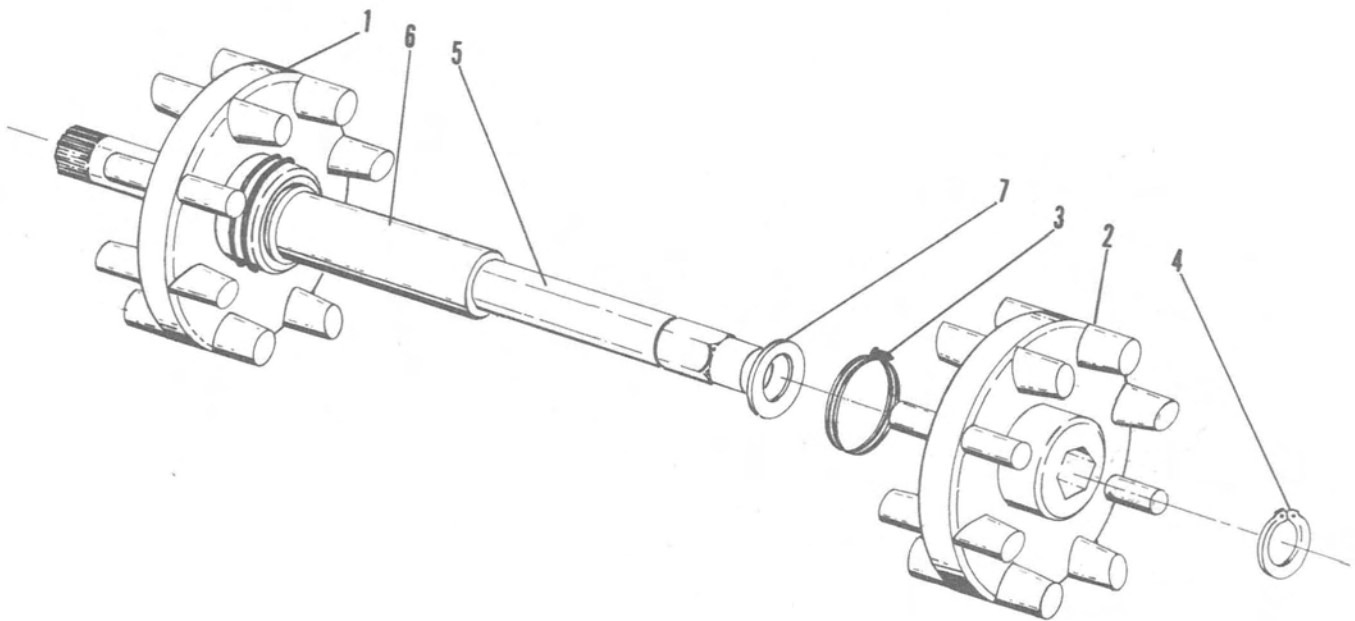
DRIVE CLUTCH

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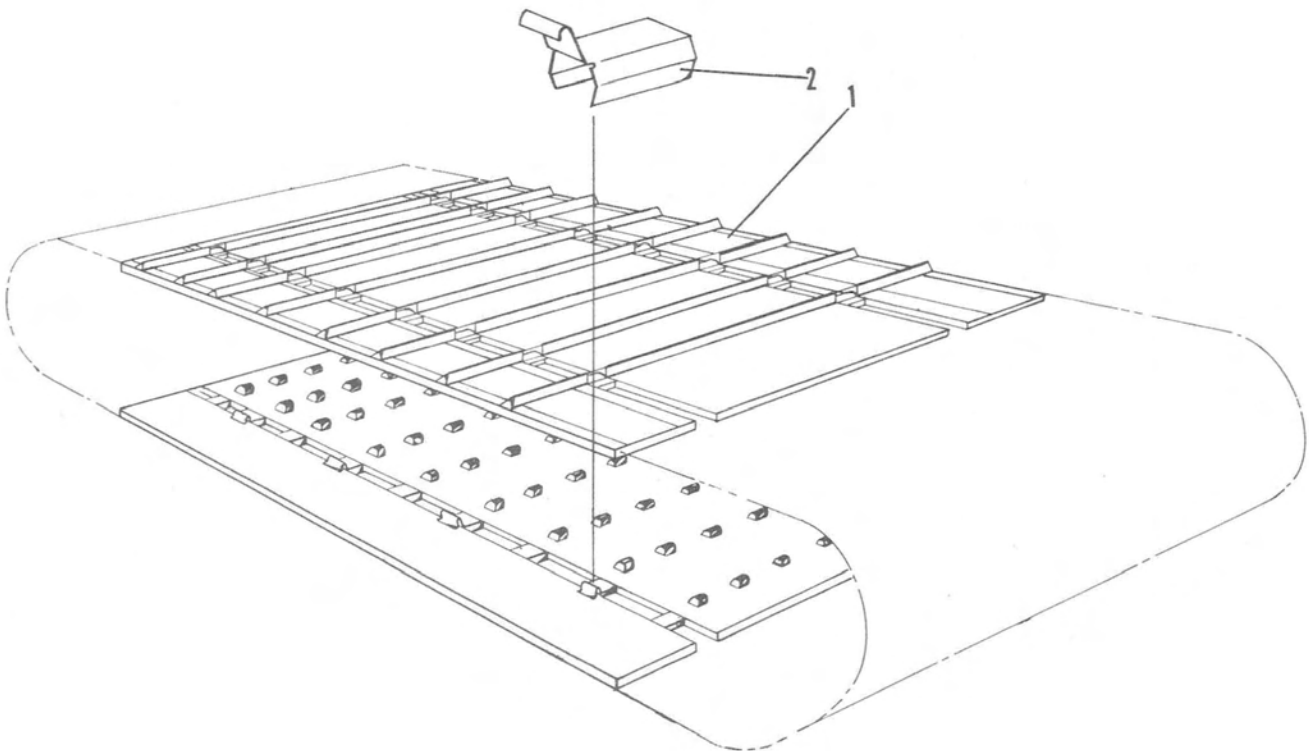
DRIVEN CLUTCH

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DRIVE SHAFT

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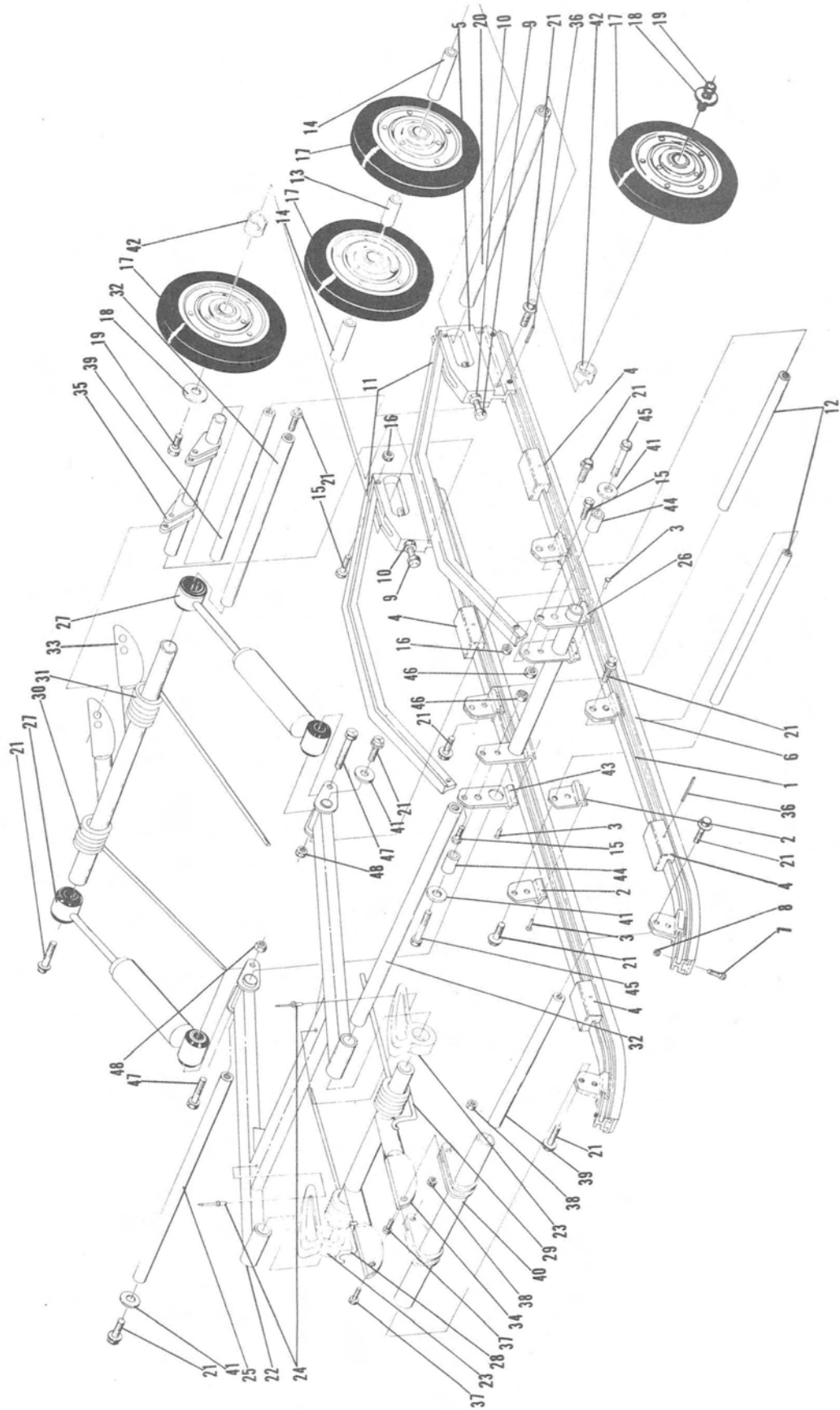
TRACK ASSEMBLY

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SUSPENSION

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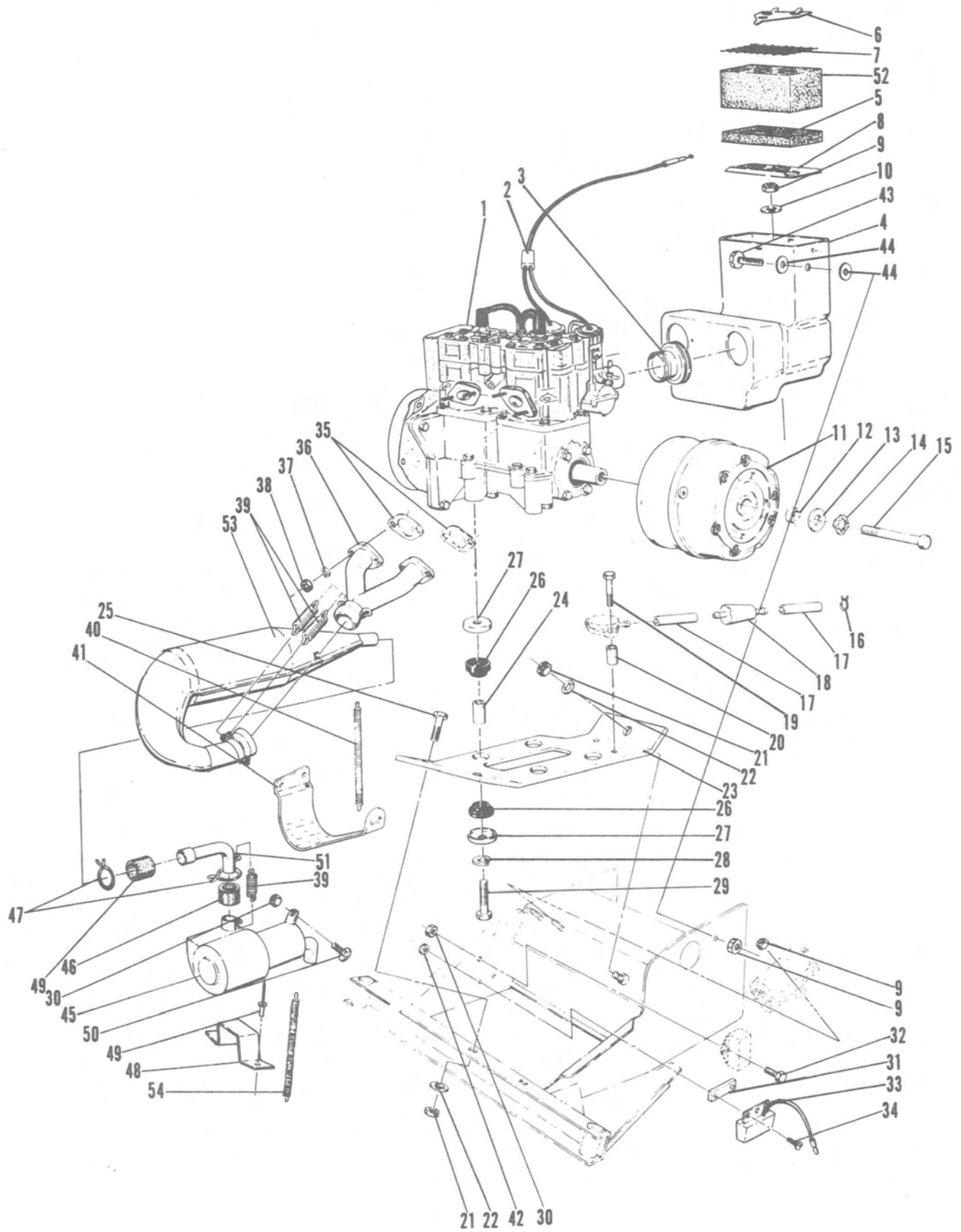
SUSPENSION



ENGINE MOUNTING

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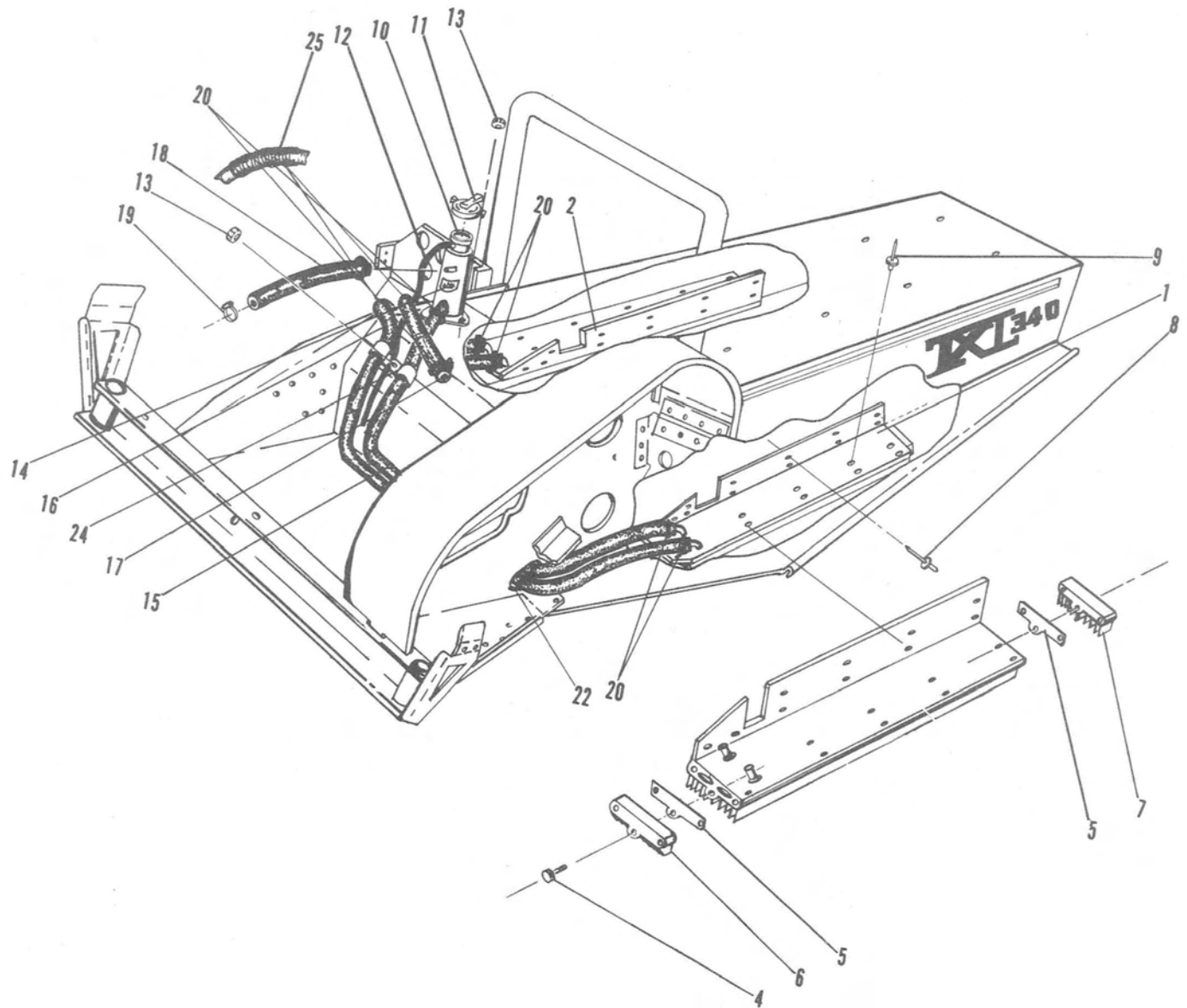
ENGINE MOUNTING



COOLING

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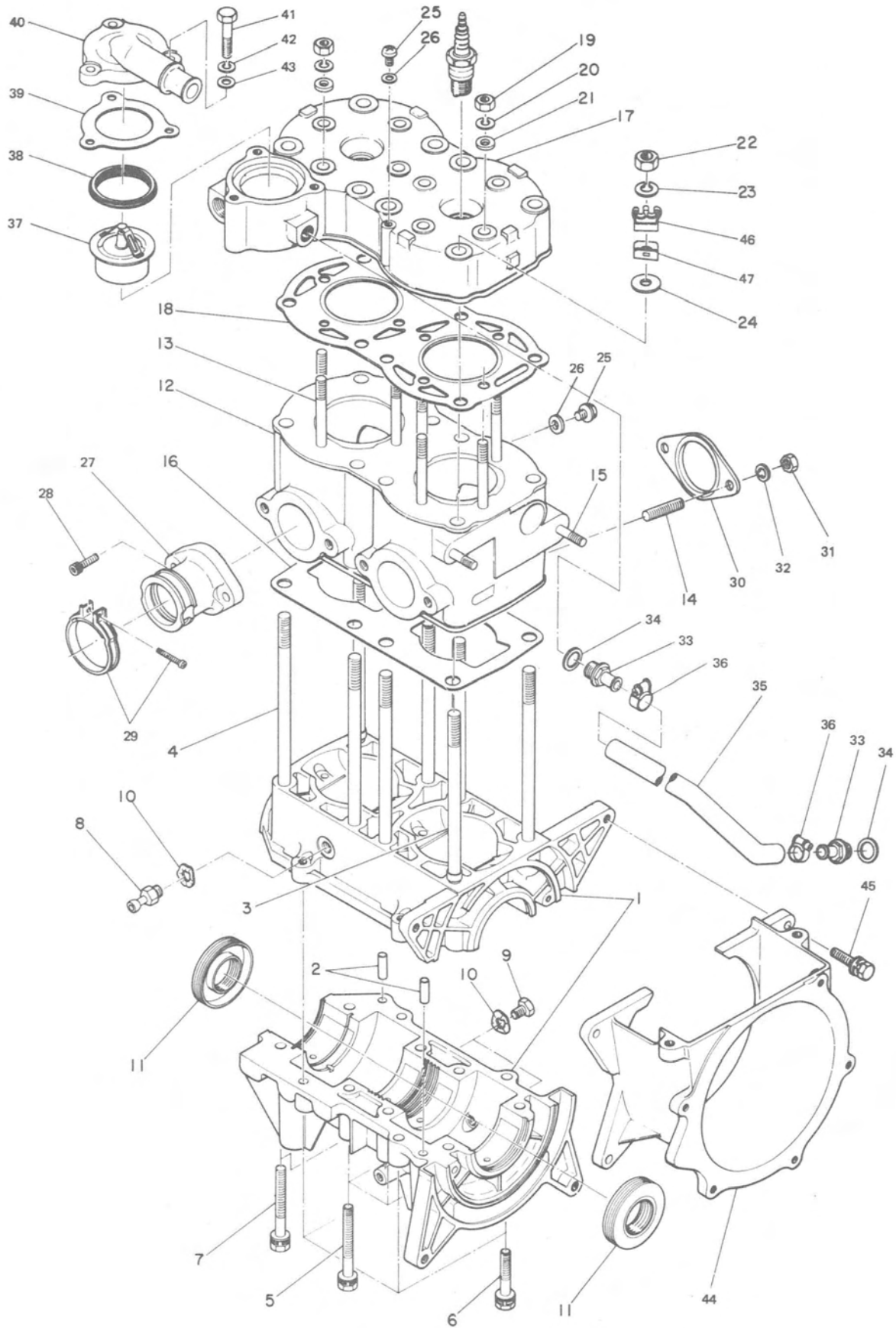
COOLING



CRANKCASE & CYLINDER

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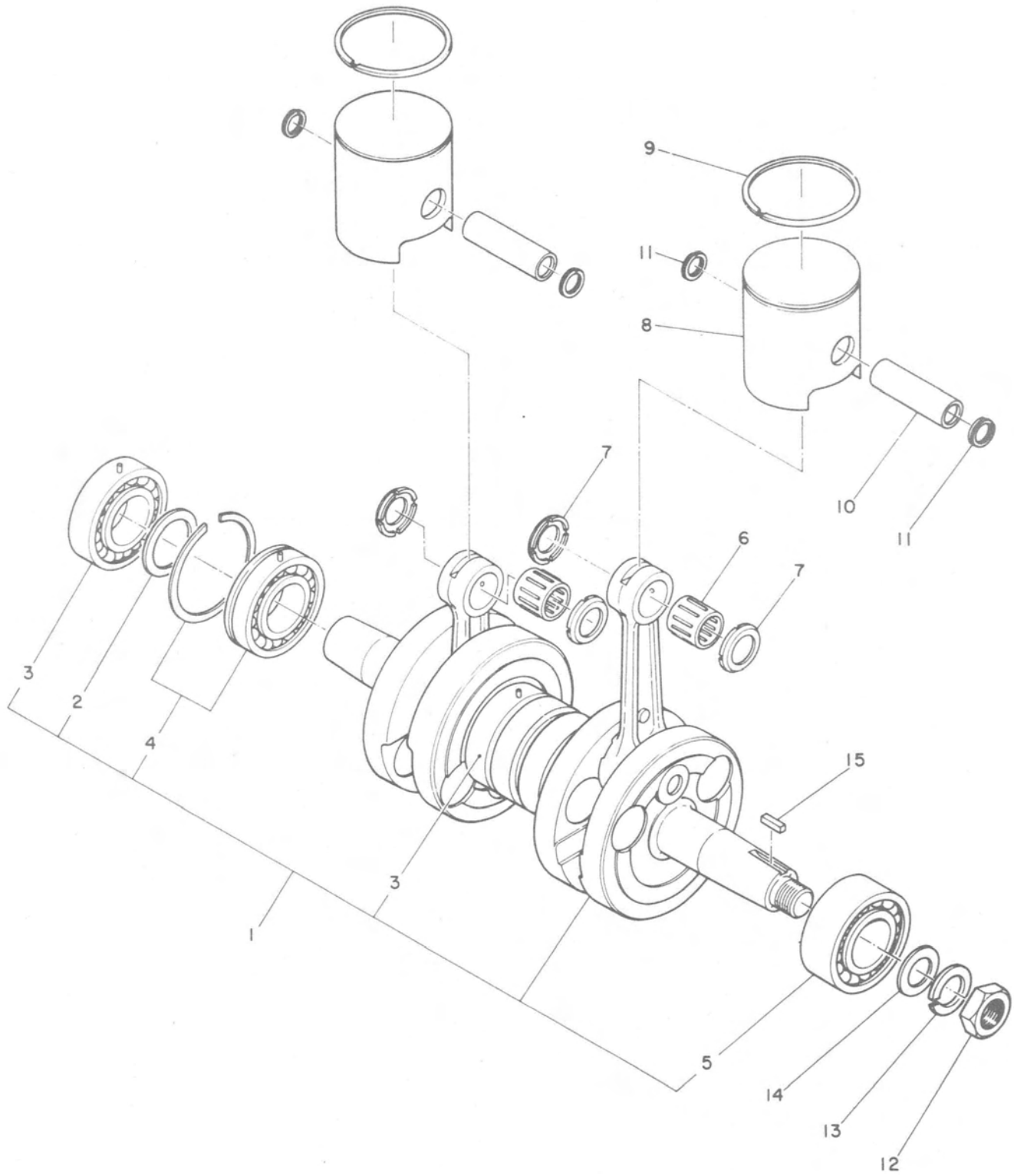
CRANKCASE & CYLINDER



CRANKSHAFT & PISTON

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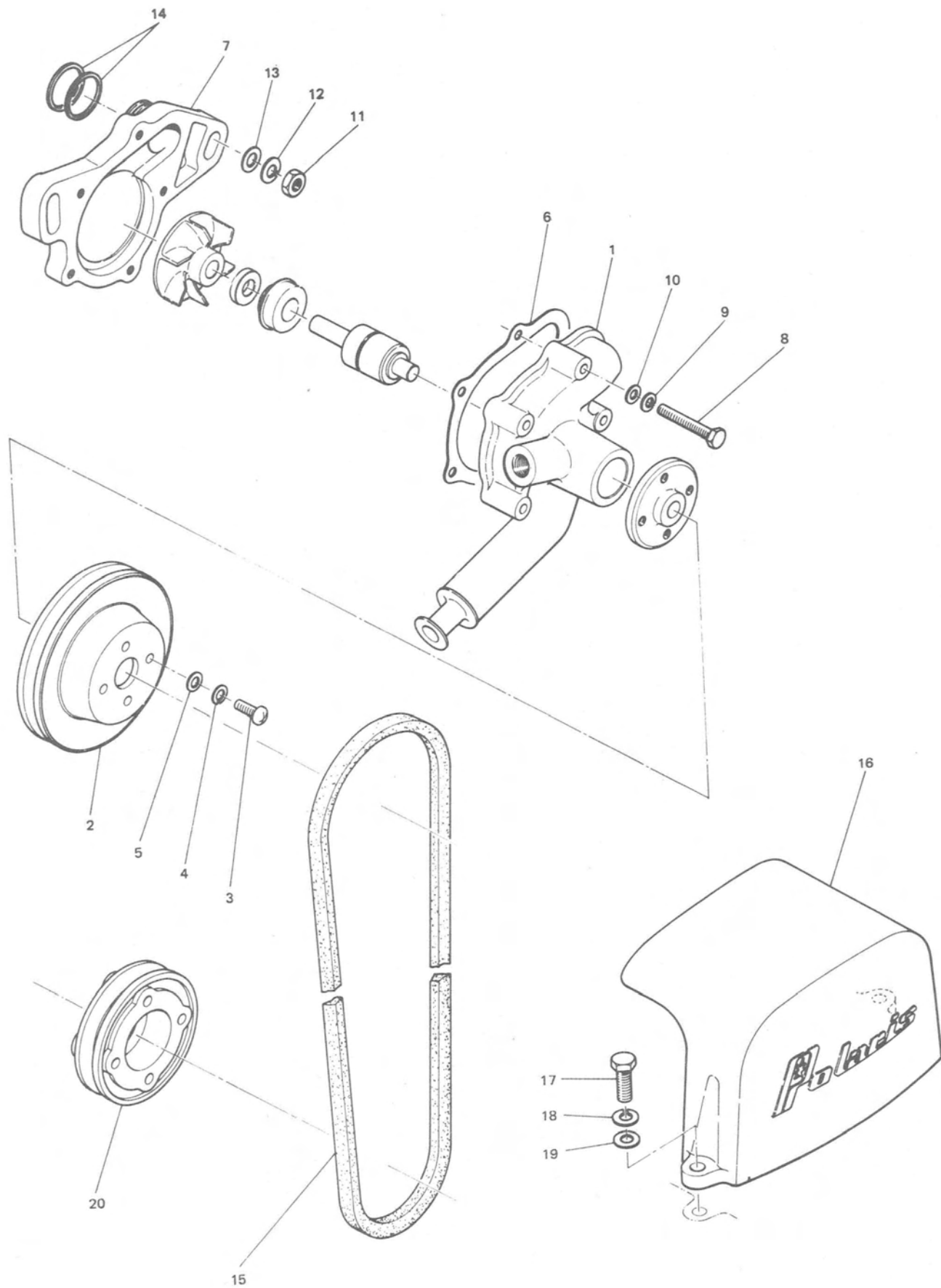
CRANKSHAFT & PISTON



WATER PUMP

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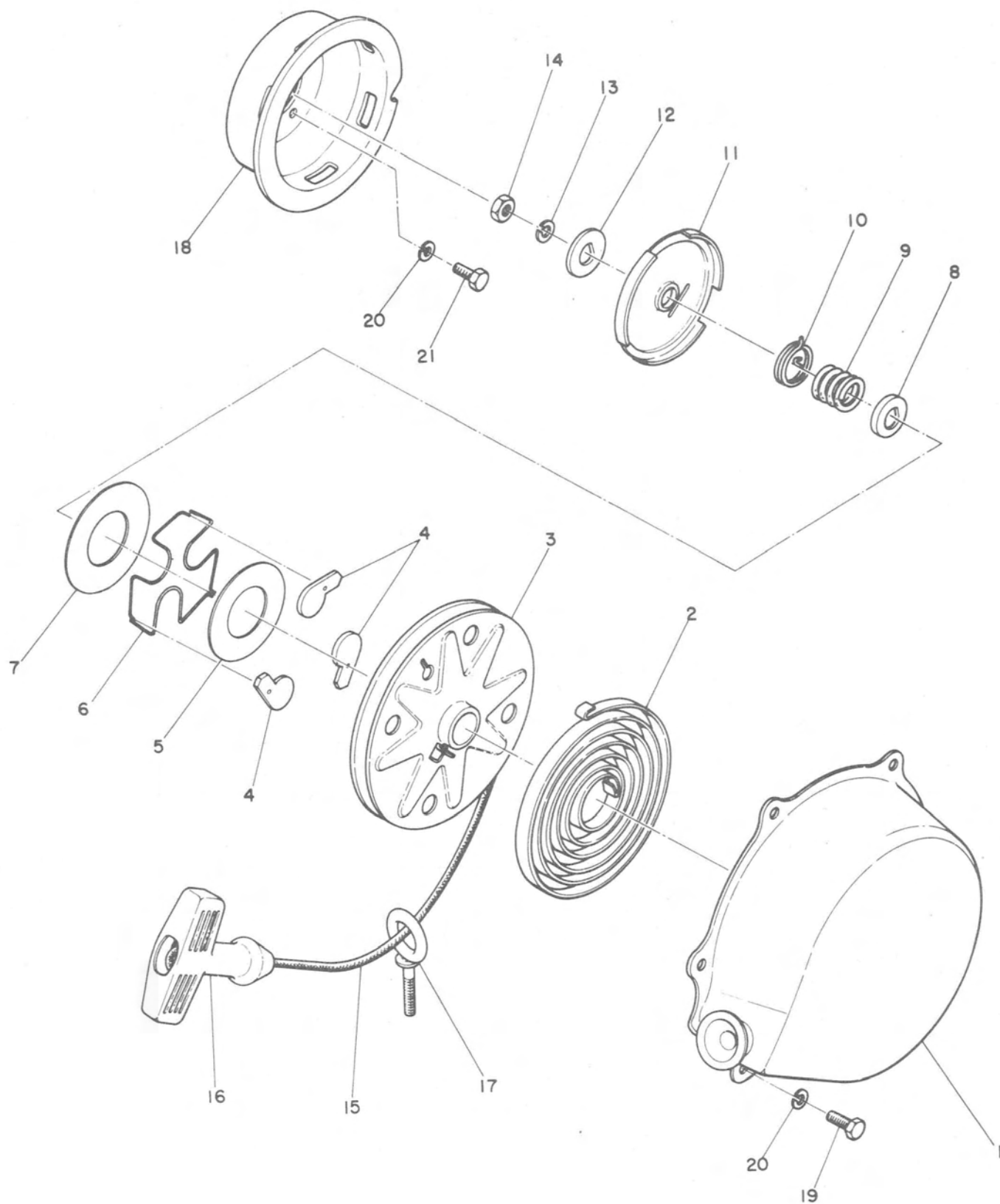
WATER PUMP



· RECOIL STARTER

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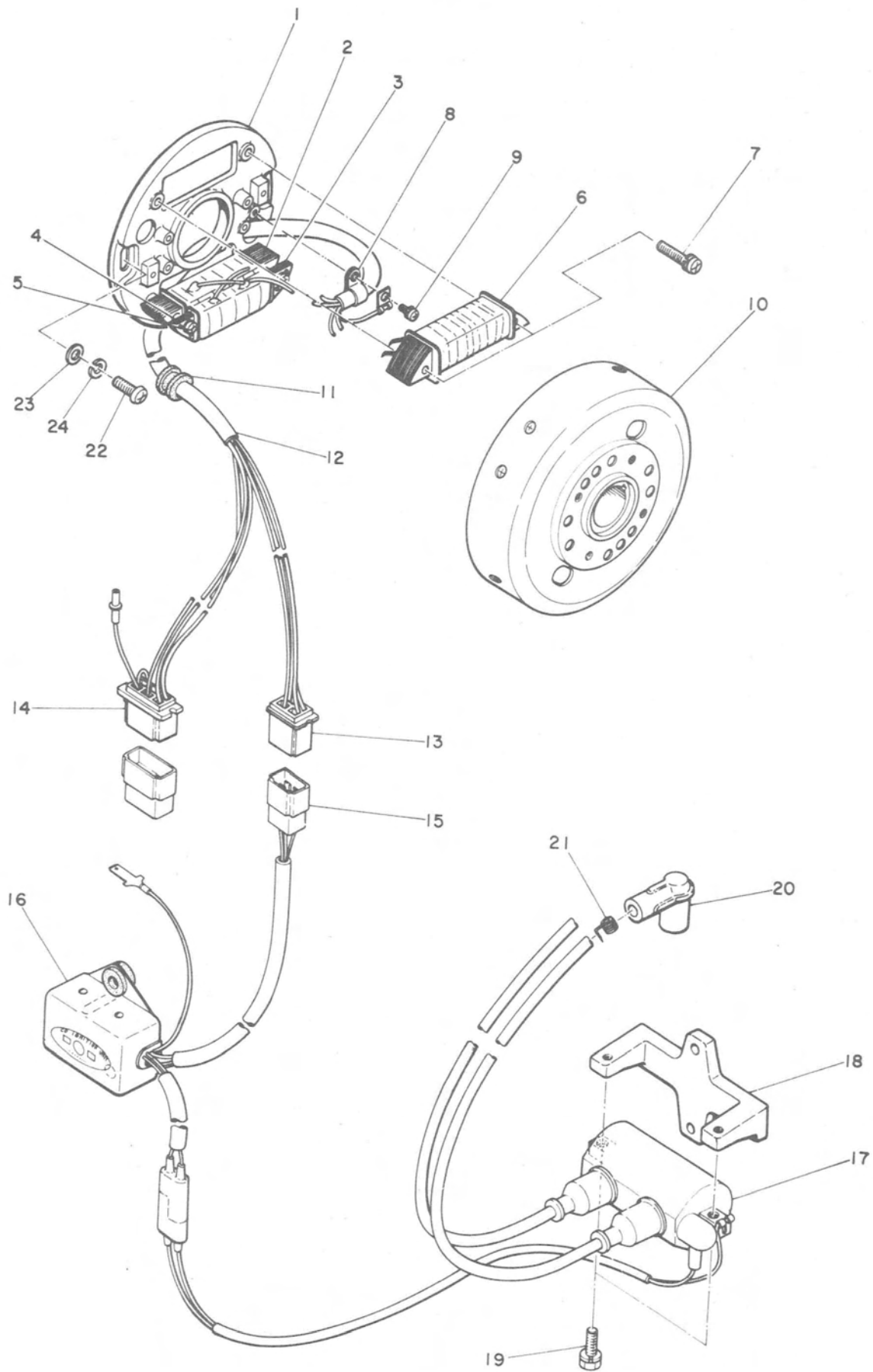
RECOIL STARTER



MAGNETO

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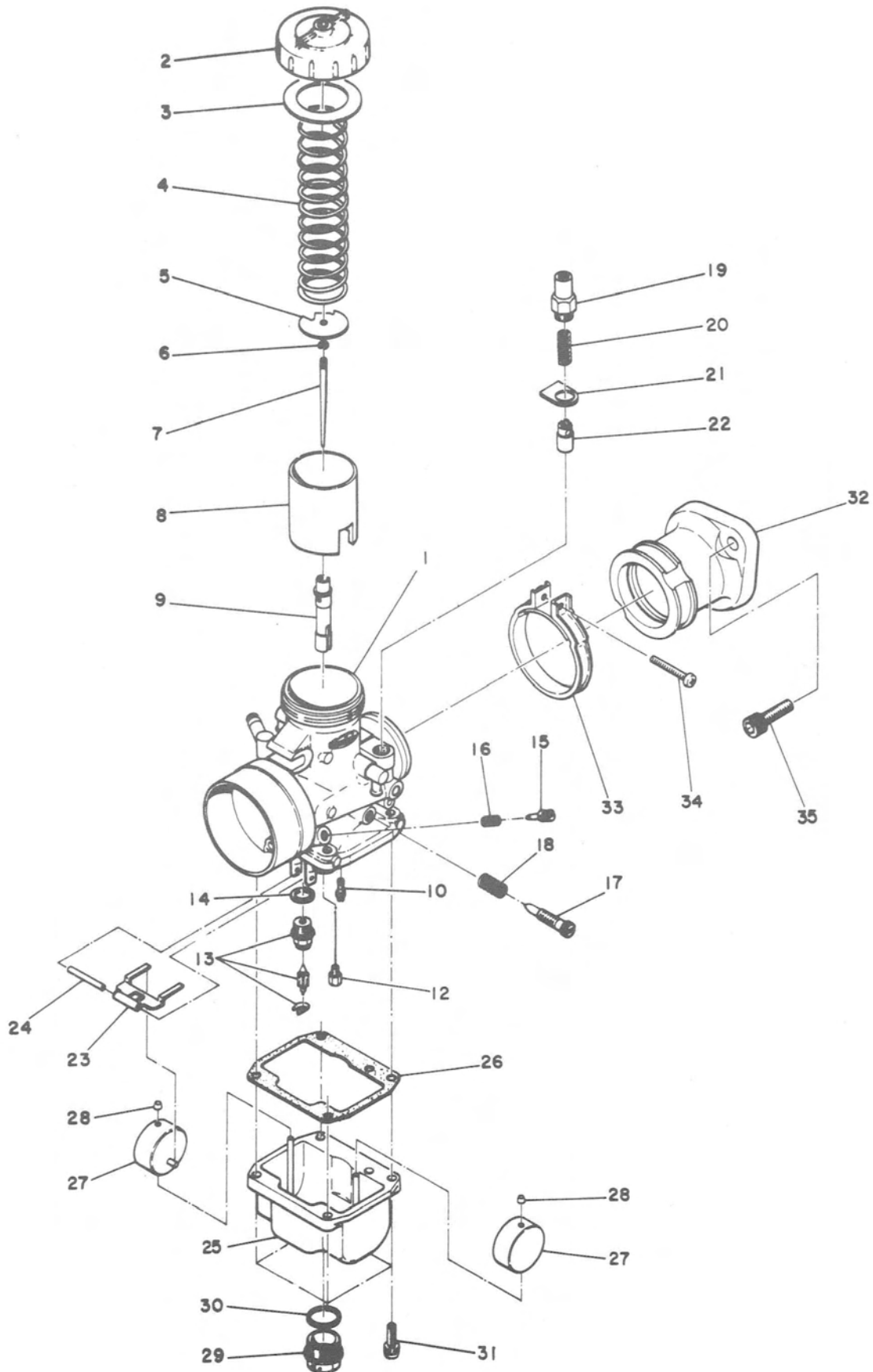
MAGNETO



CARBURETOR

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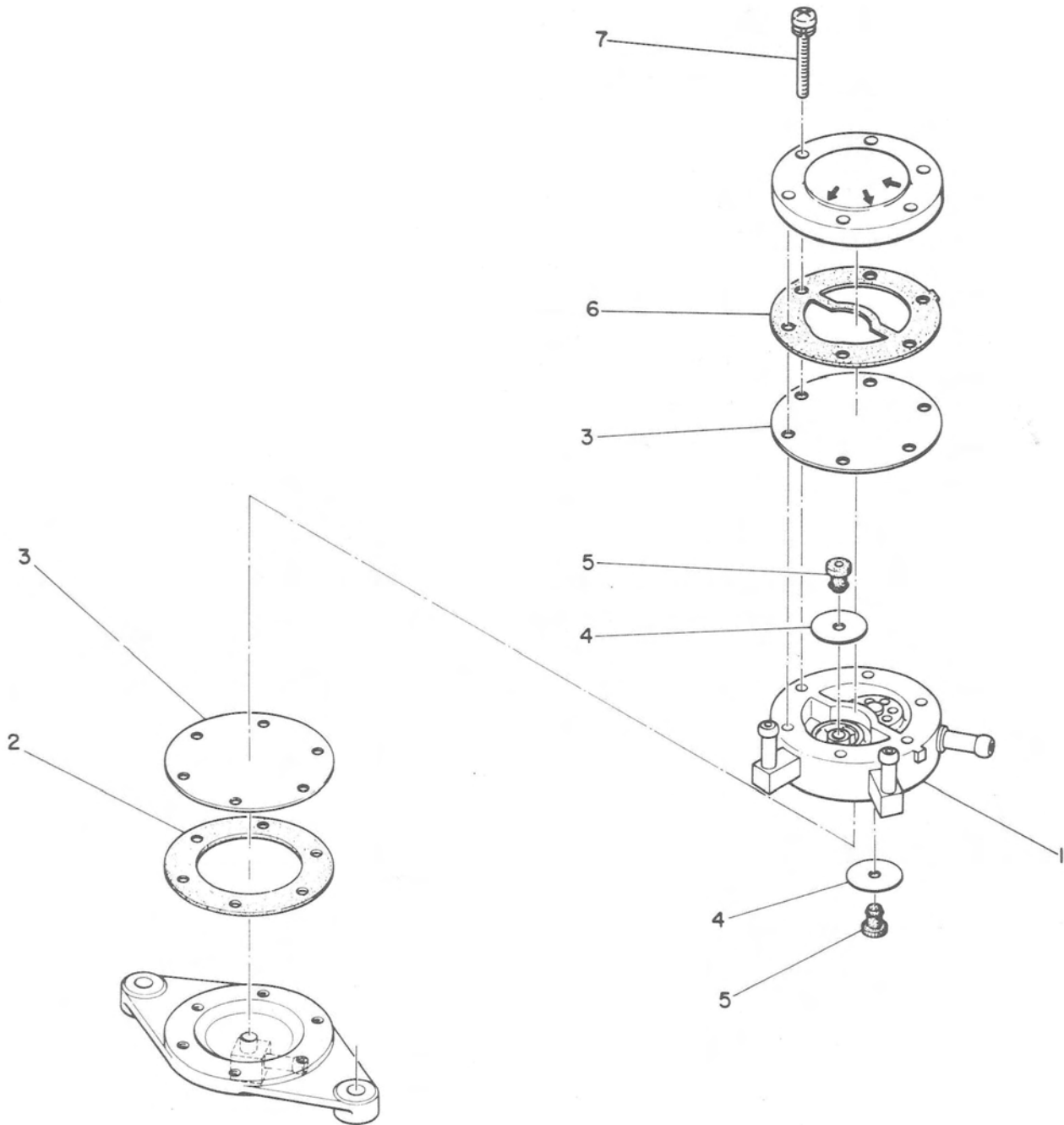
CARBURETOR



FUEL PUMP

[illegible]

FUEL PUMP





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