



**1077
1077**

Parts Manual

IX

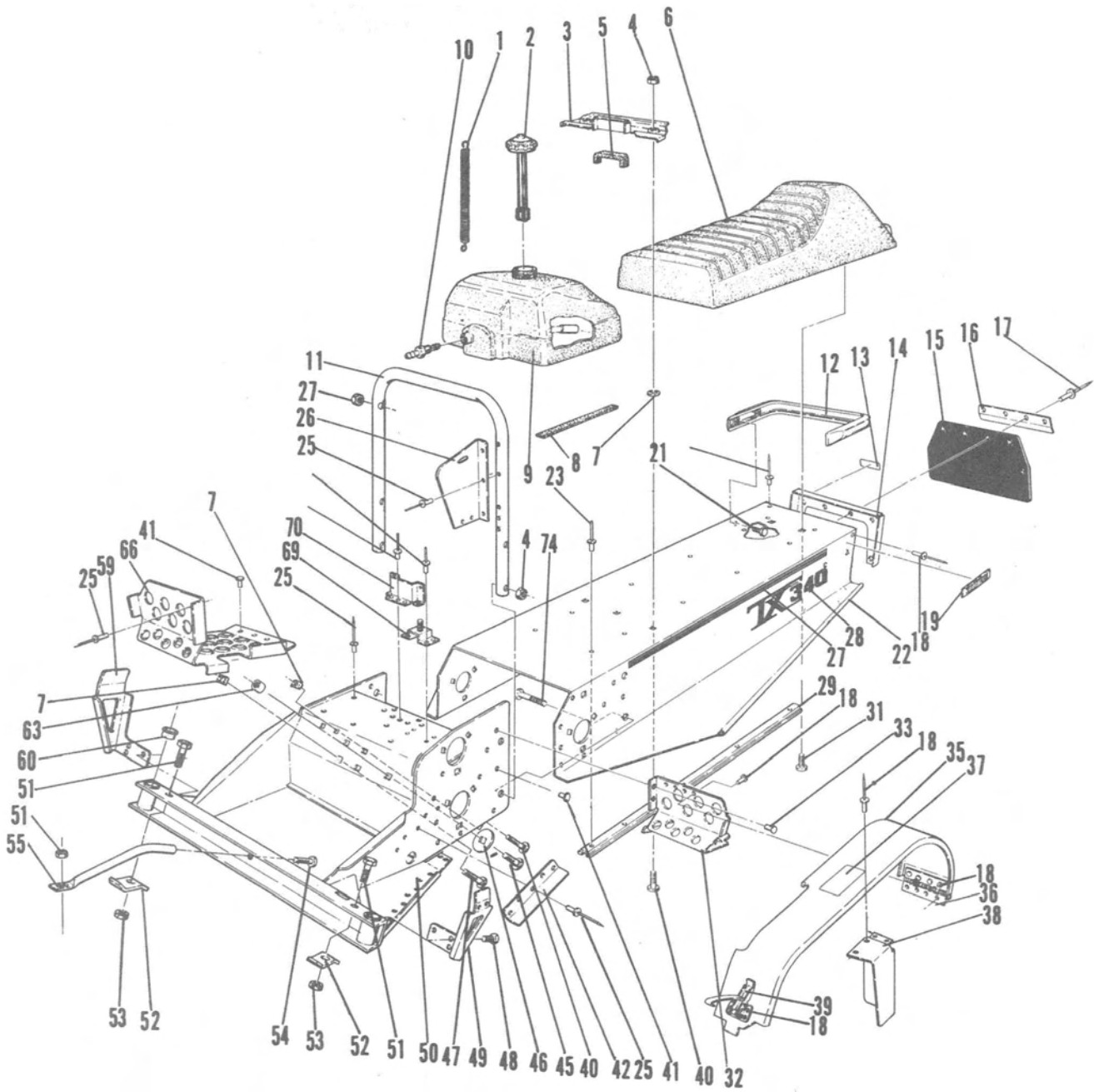
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BODY

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	7042009	Spring	32	5223766	Foot Rest L. H.
2	2511109	Gas Cap w/Gauge	33	7621317	Rivet
3	5221722	Gas Tank Strap	35	5223772	Clutch Guard
4	7542101	Nut	36	5210728	Hinge
5	5420126	Holddown - Cushion	37	7071310	Decal
6	2681123	Seat Cushion	38	5223798	Clutch Guard Reinforcement
7	7670021	Push On Nut	39	7010002	Latch
8	5810063	Gas Tank Pad	40	7512193	Bolt
9	2511114	Gas Tank	41	7621316	Rivet
10	7052023	Outlet Fitting	42	5223789	Guard
11	5224177	Steering Support	45	7515405	Bolt
12	2670072	Rear Bumper	46	5210739	Washer
13	7071301	Track Warning Decal	47	7512394	Bolt
14	5223764	Tunnel - Back Panel	48	7512232	Screw
15	5810058	Snow Flap	49	5221929	Bracket - L. H.
16	5223695	Backing - Snow Flap	50	1011340	Bulkhead Weldment
17	7621401	Rivet	51	7512491	Bolt
18	7621316	Rivet	52	5221939	Steering Stop
19	2670050	Red Reflector	53	7542427	Nut
21	7512208	Bolt	54	7512497	Screw
22	1011352	Tunnel	55	5332512	Brace
23	7621425	Rivet	59	5221930	Bracket - L. H.
25	7621429	Rivet	60	3573906	Bushing
26	5221933	Intake Guard	63	5020240	Threaded Bushing
27	7071416	Tunnel Stripe	66	5223767	Foot Rest R. H.
28	7071433	Decal Tunnel - 250	69	1253050	Intake Stand
	7071432	Decal Tunnel - 340	70	5221932	Gas Tank Bracket
	7071431	Decal Tunnel - 440	73	5020246	Gas Tank Weight
29	5510058	Wear Strip	74	7512183	Bolt
31	7512103	Bolt	75	7071419	Stripe

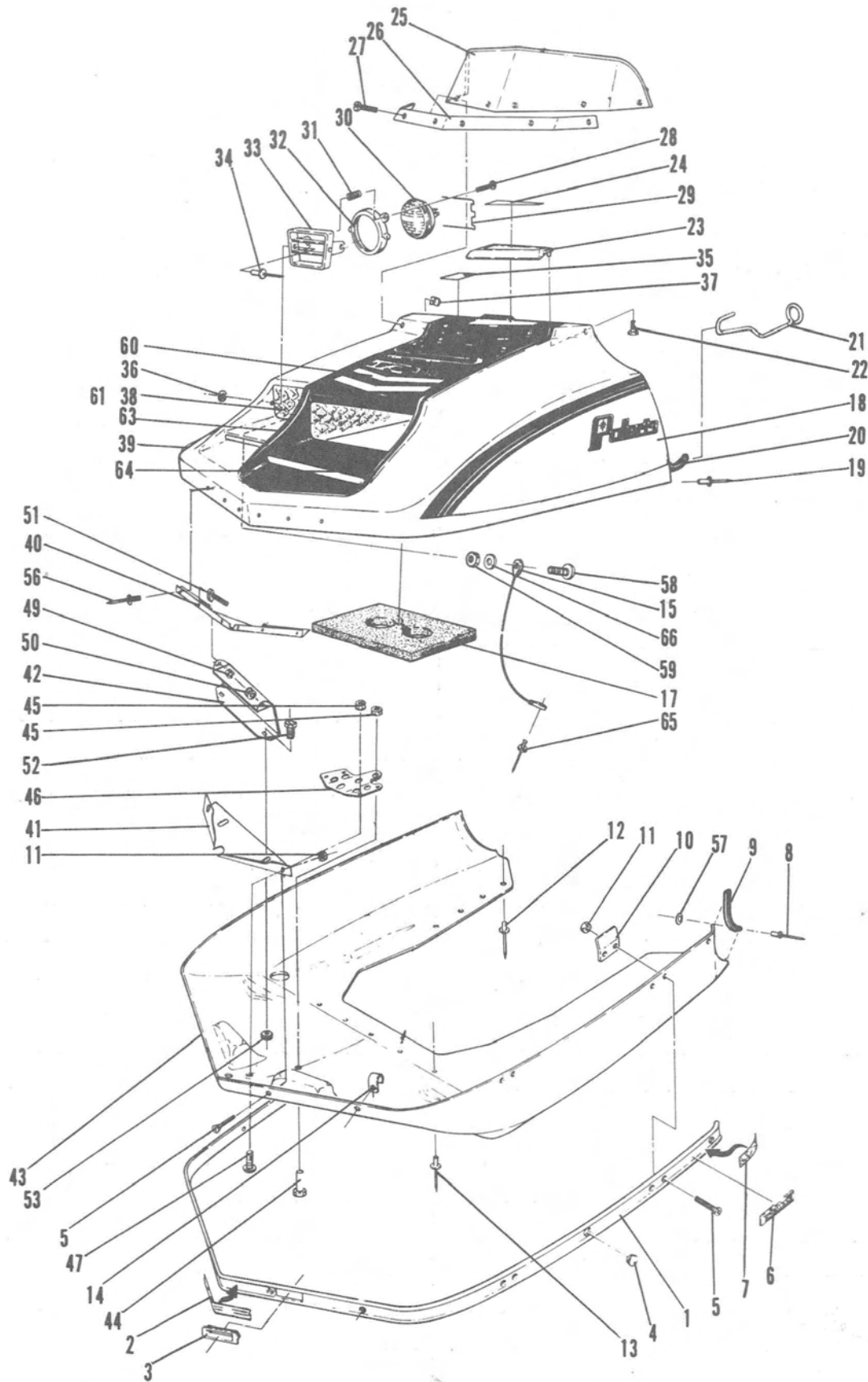
BODY



TRIM

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	5223790	Extrusion	33	5430438	Grill
2	7071397	Decal - Front	34	7621315	Rivet
3	5430449	Grill	35	7071379	Decal
4	7080181	Plug	36	7558205	Washer
5	7512134	Bolt	37	7670026	Speed Nut
6	2670071	Amber Reflector	38	5810068	Hood Foam - Side L. H.
7	7071441	Decal	39	2631148	Hood Asm. - 250, 340
8	7621322	Rivet		2631149	Hood Asm. - 440
9	5510062	Trim	40	5221861	Upper Hinge - Pivot
10	5223791	Hood Guide	41	5223811	Hinge Plate
11	7542101	Nut	42	5223810	Lower Hinge - Pivot
12	7621401	Rivet	43	5440127	Nose Pan
13	7621418	Rivet	44	7515302	Screw
14	7080180	"J" Clip	45	7542302	Nut
15	7080191	Hood Retaining Cable	46	5223823	Plate - Pan Brace
17	5810067	Hood Foam - Top	47	7515303	Screw
18	7071434	Side Decal L. H.	49	5332403	Spacer - Hinge
	7071435	Side Decal R. H.	50	7542118	Nut
19	7621322	Pop Rivet	51	7512224	Screw
20	5510055	Quick Edge Trim	52	7512157	Bolt
21	5221948	Hood Latch L. H.	53	7542101	Nut
	5221947	Hood Latch R. H.	56	7621442	Pop Rivet
22	7511840	Screw	58	7511818	Screw
23	5430439	Inlet Cover	59	7541915	Nut
24	7071394	Decal	60	7071430	Deck Decal - 250
25	5430441	Windshield		7071429	Deck Decal - 340
26	5850034	Windshield Band		7071428	Deck Decal - 440
27	7511839	Screw	61	5810087	Hood Foam - Side R. H.
28	7511977	Screw			
29	5221662	Retainer	63	7071374	Decal - R. H. Stripe
30	4030025	Headlight	64	7071375	Decal - L. H. Stripe
31	7041059	Spring	65	7621435	Rivet
32	5430283	Headlight Ring	66	7558205	Washer

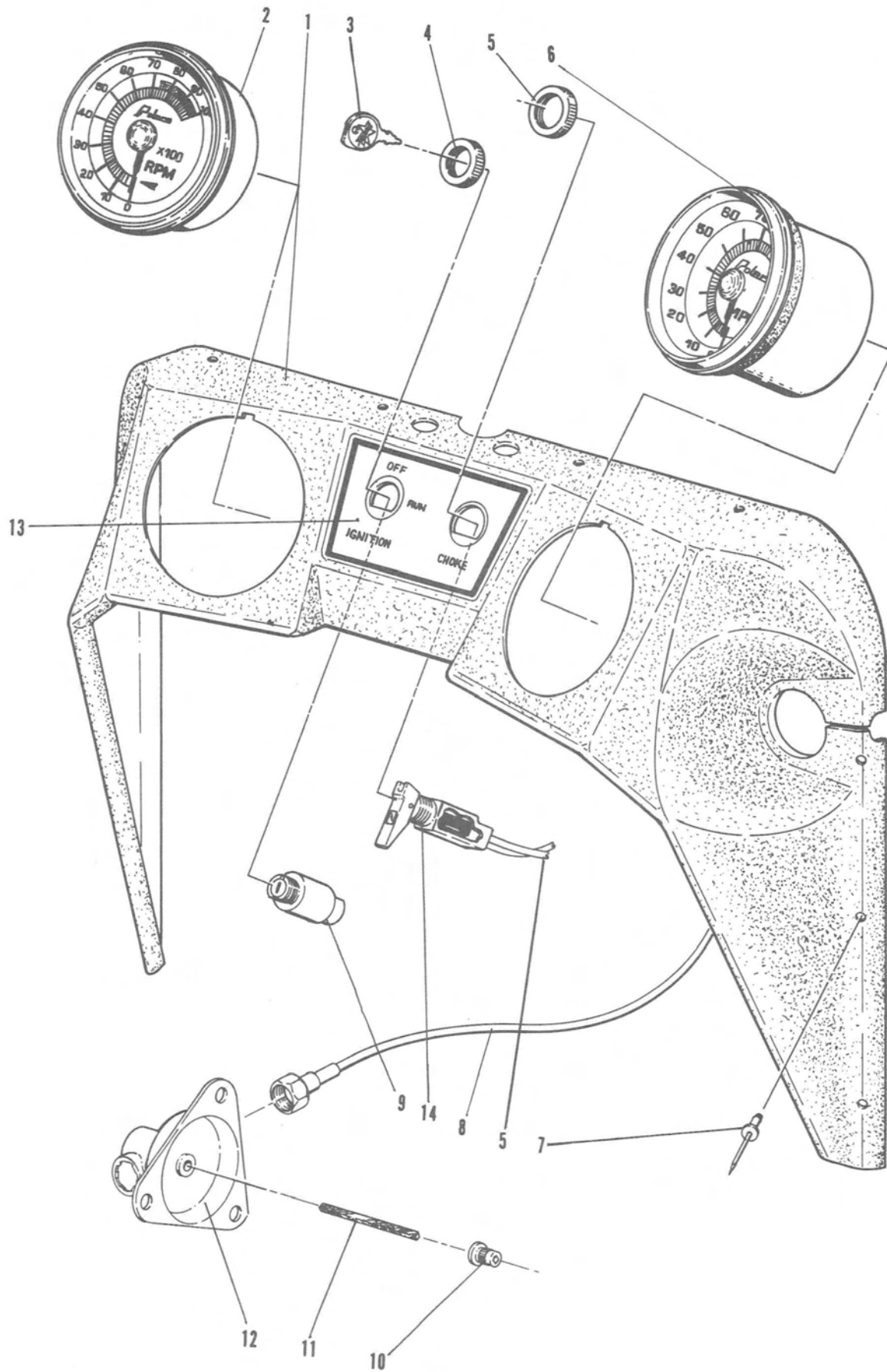
TRIM



CONSOLE

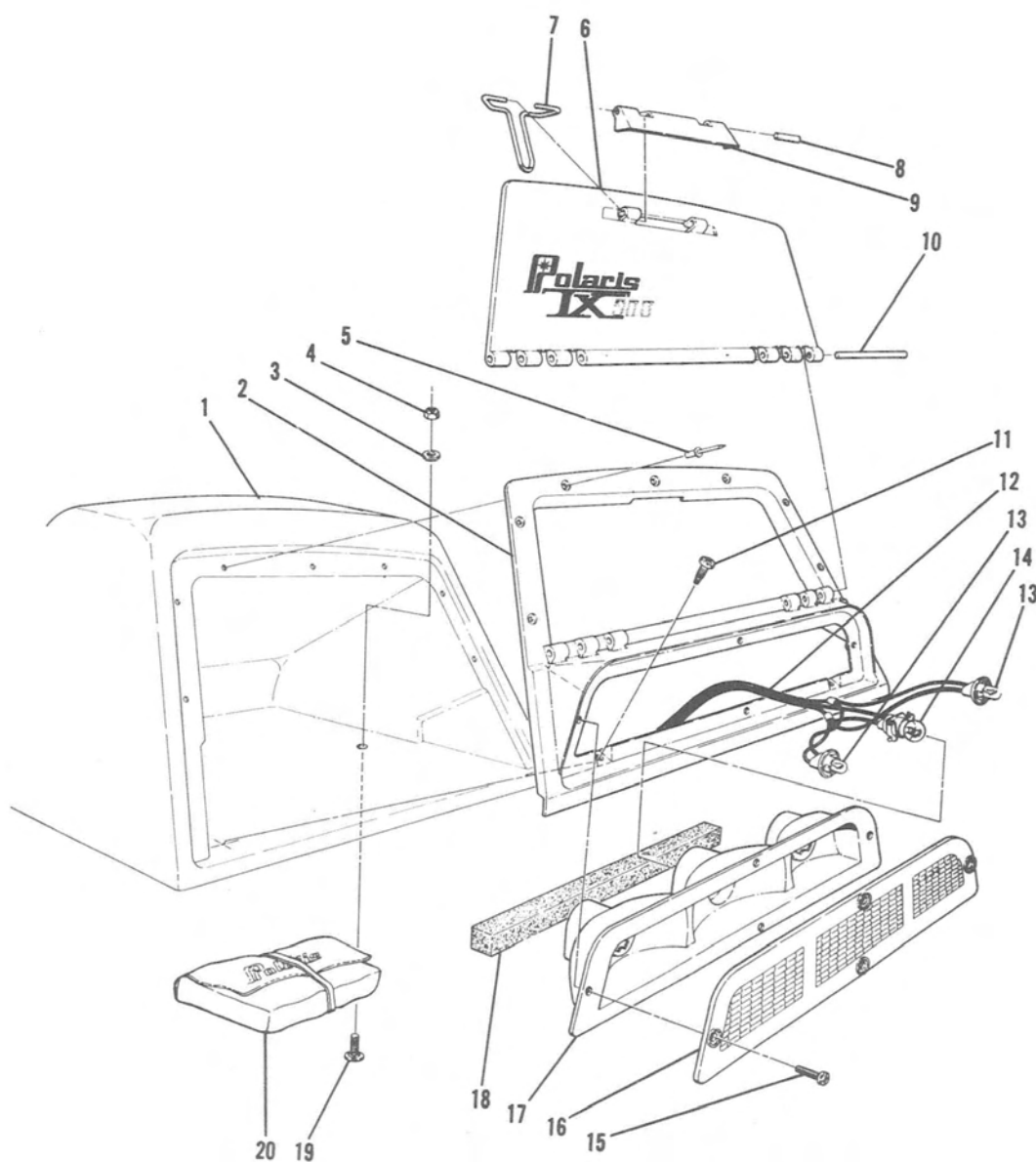
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CONSOLE



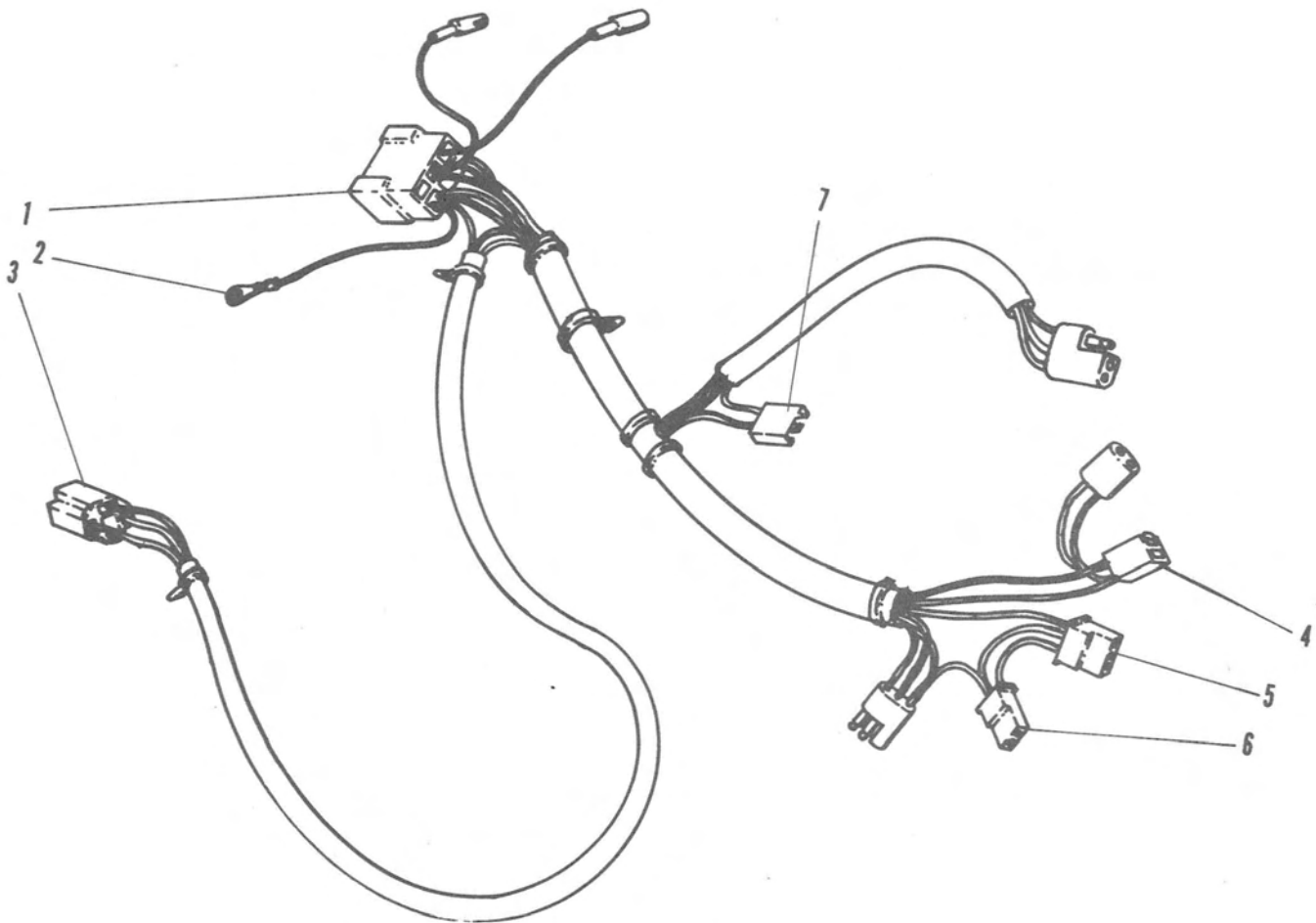
SEAT ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	2681123	Seat Cushion	11	7522008	Screw
2	5430426	Frame - Door	12	2460173	Taillight Harness
3	7558402	Washer	13	4030015	Taillight Bulb
4	7542101	Nut	14	4030019	Brake Light Bulb
5	7621201	Rivet	15	7511840	Screw
6	5430427	Compartment - Door	16	5430423	Taillight Lens
7	7040144	Latch Spring - TX	17	5430425	Taillight Housing
8	7010030	Latch Pin	18	5420141	Shield - TX
9	5430368	Latch	19	7512103	Bolt
10	7010026	Hinge Pin	20	2870257	Tool Kit



MAIN WIRE HARNESS

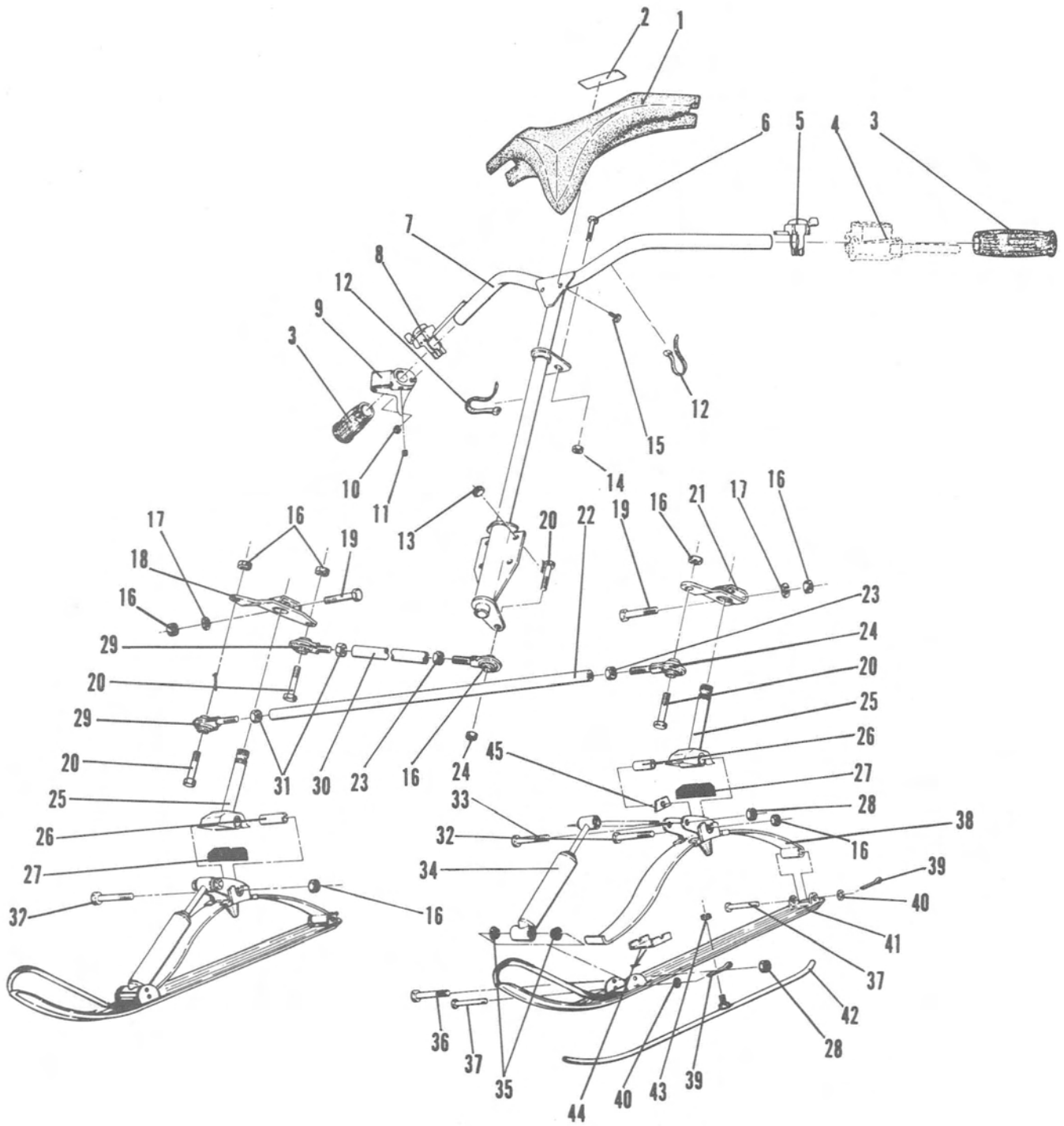
ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	2460183	Main Wire Harness (Incl. 1 - 7)	4	2200020	Ignition Switch Connector
1	2200039	Receptacle Housing w/Receptacles	5	2200094	Tachometer Connector
2	2200029	Ring Terminal	6	2200095	Speedometer Connector
3	2200022	Headlight Connector w/Receptacles	7	2200082	Brakelight Switch Connector



STEERING ASSEMBLY

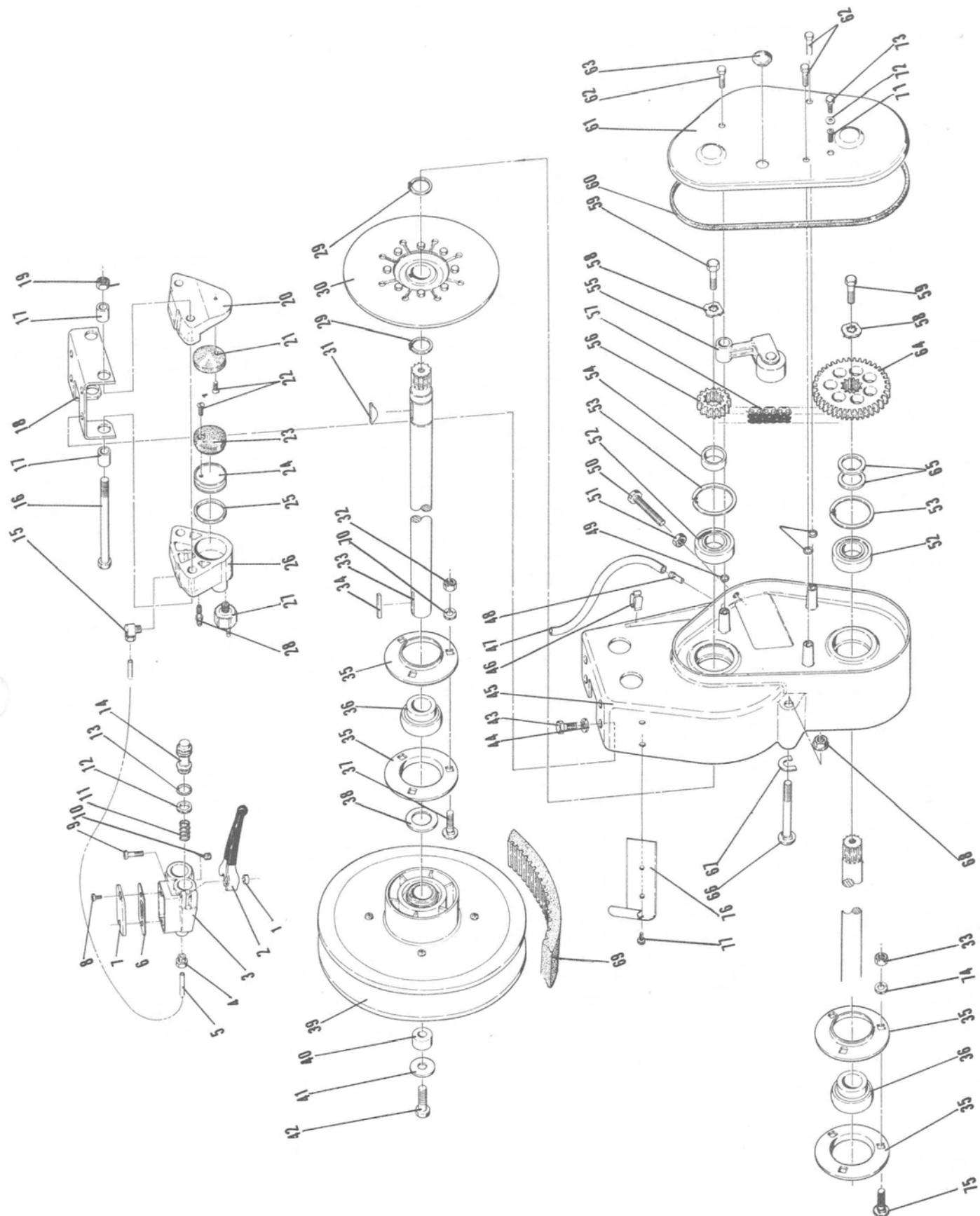
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STEERING ASSEMBLY



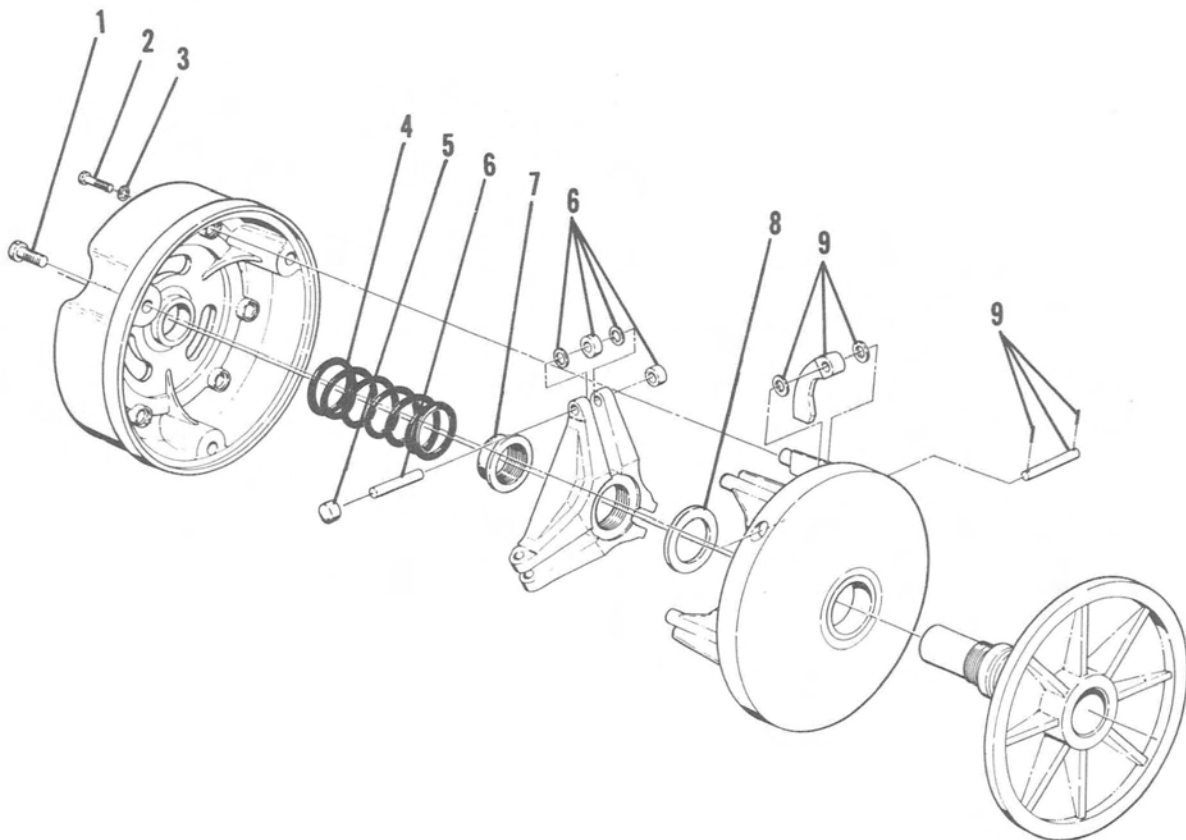


CHAINCASE ASSEMBLY

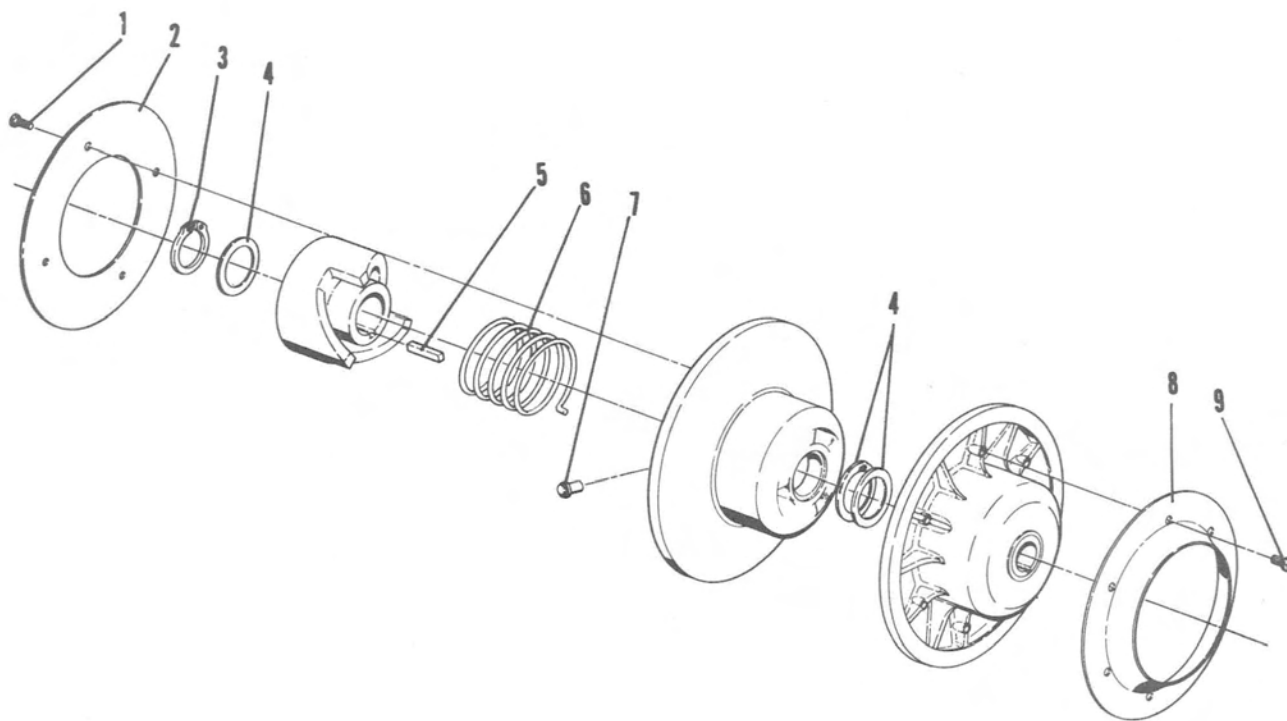


DRIVE CLUTCH

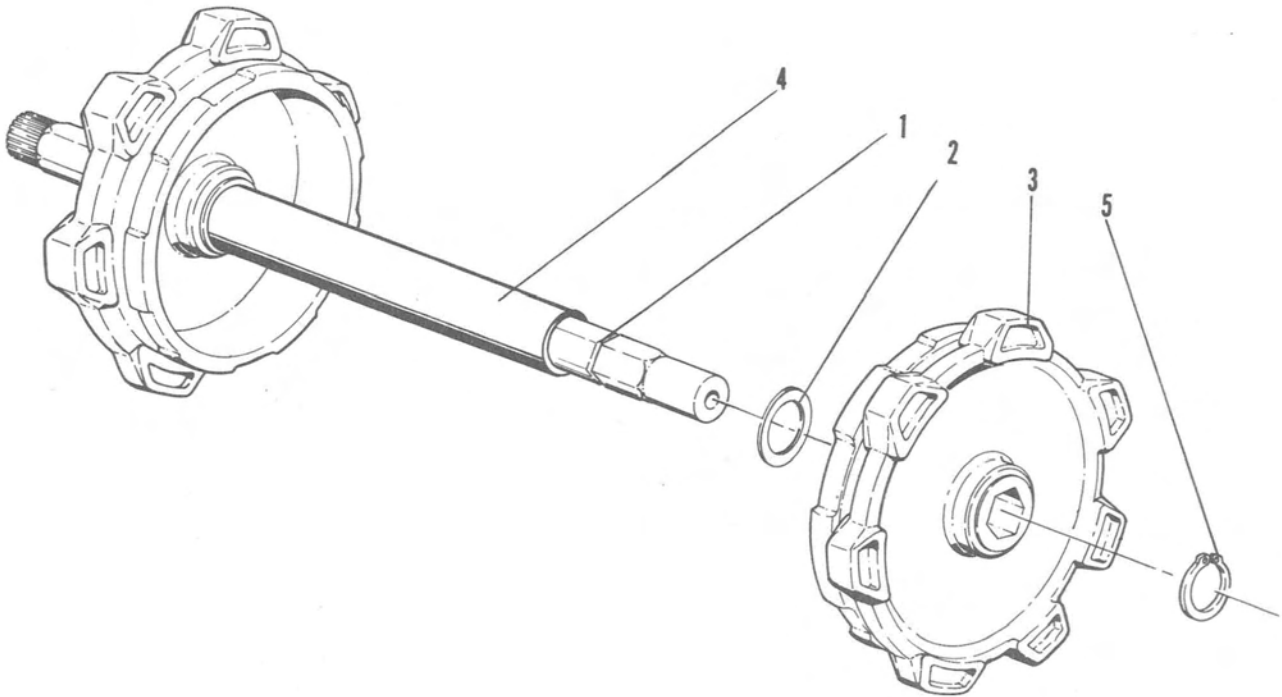
ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	1321306	Drive Clutch Assy. - 250	5	5430445	Guide Button
	1321307	Drive Clutch Assy. - 340	6	2200136	Kit - Spider Pin (Incl. 5)
	1321308	Drive Clutch Assy. - 440, 440-X	7	5020304	Jam Nut
1	7512182	Cover Screw	8	5210754	Spacer
2	7511978	Screw	9	2200108	Kit - Shift Weight "W" - 250
3	7574601	Lock Washer		2200106	Kit - Shift Weight "B" - 340
4	7041062	Clutch Spring (Silver) - 250		2200105	Kit - Shift Weight "A" - 440, 440-X
	7041065	Clutch Spring (Pink) - 340			
	7041060	Clutch Spring (Orange) - 440, 440-X			



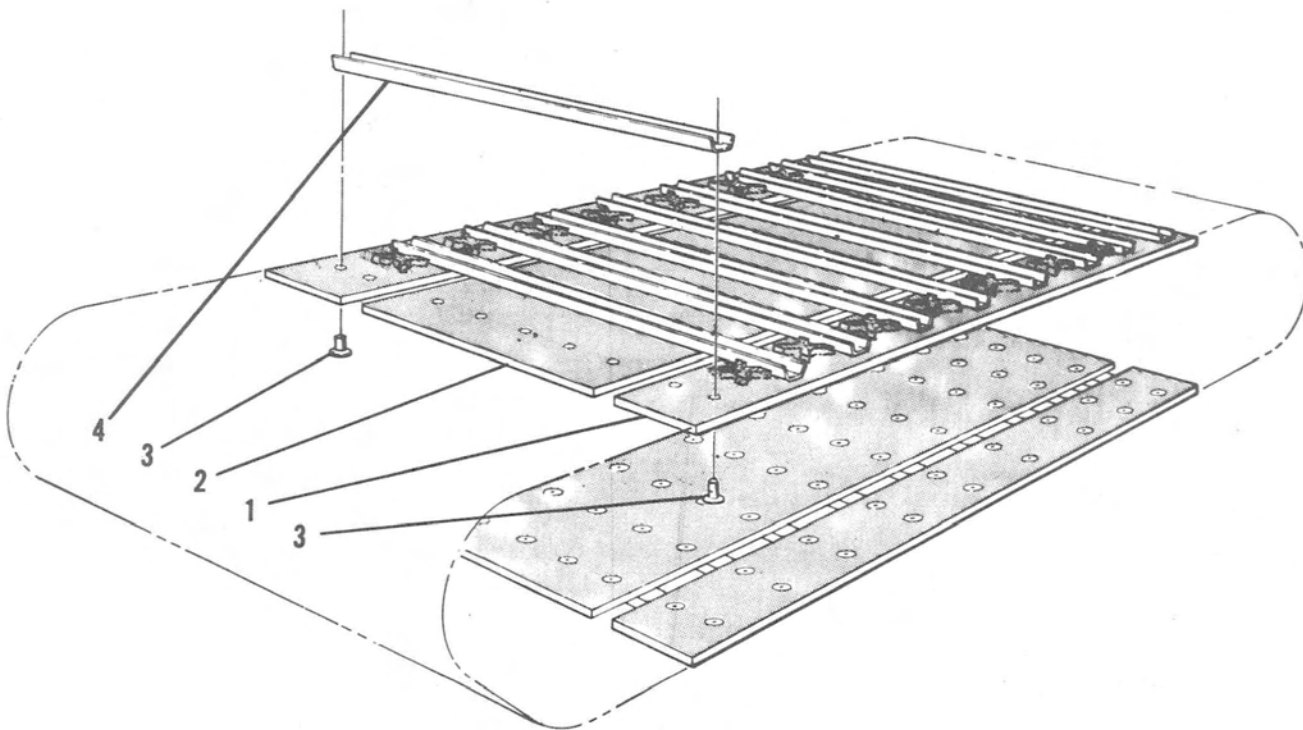
DRIVEN CLUTCH

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DRIVE SHAFT

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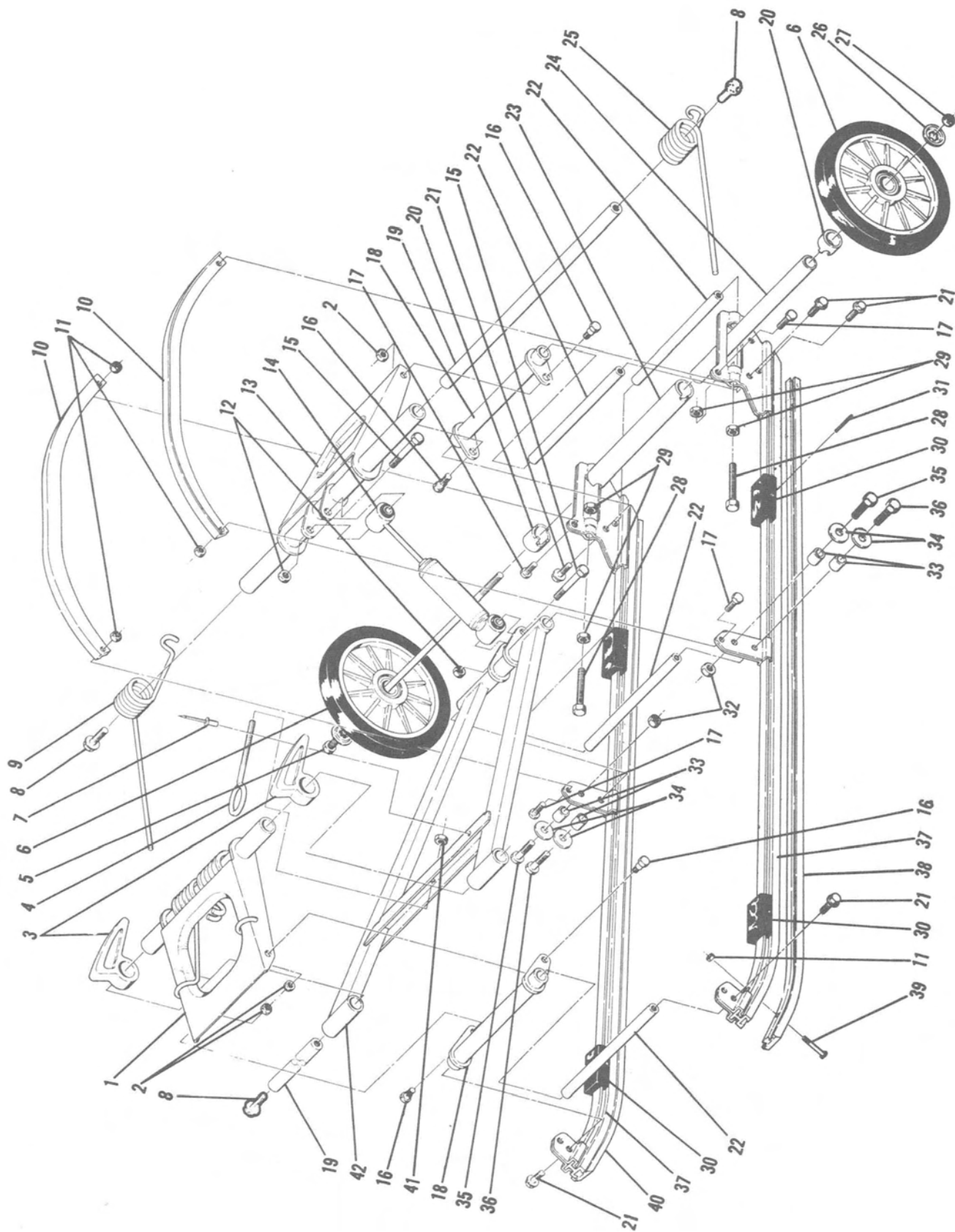
TRACK ASSEMBLY

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SUSPENSION

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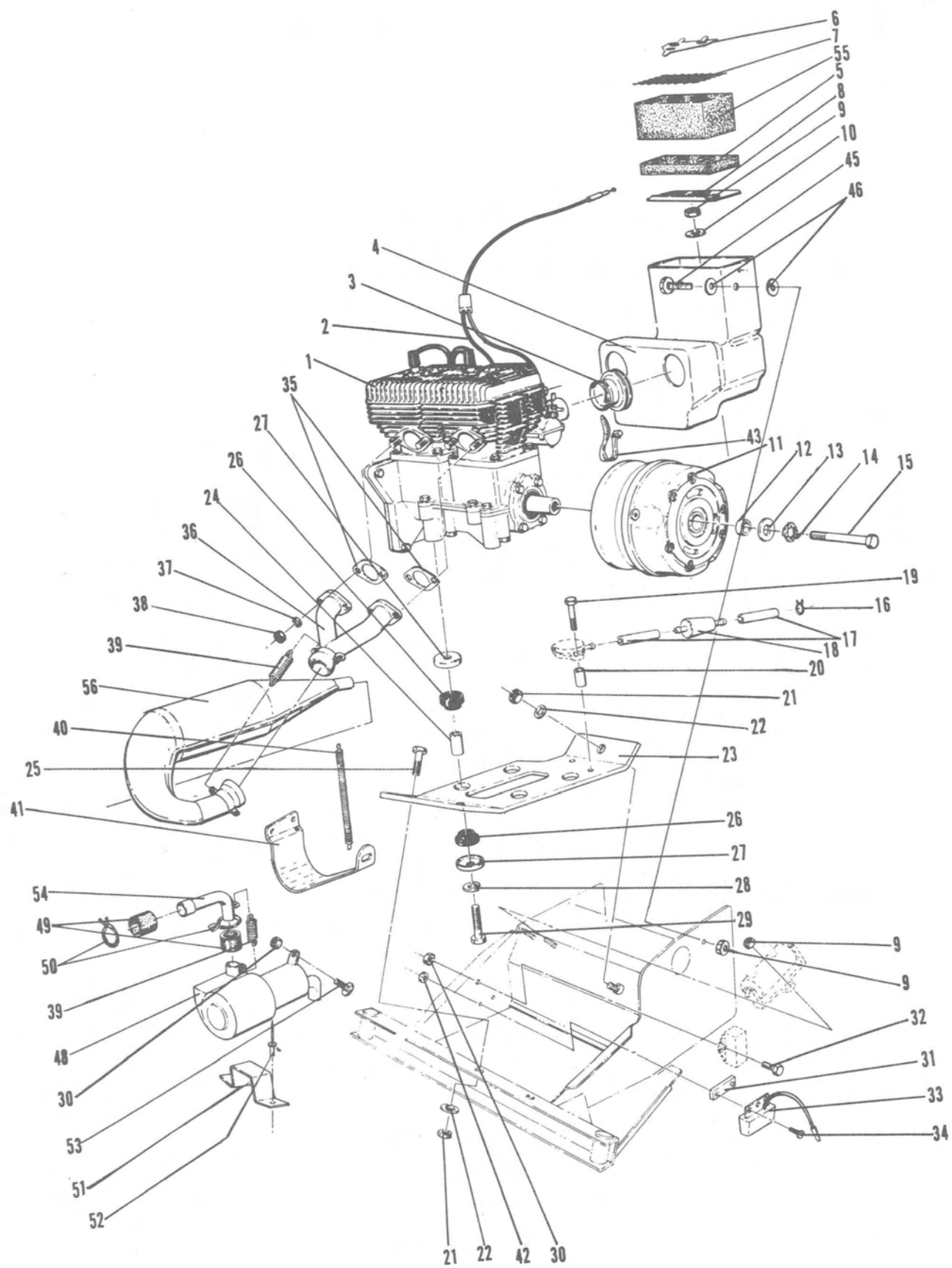
SUSPENSION



ENGINE MOUNTING – 250

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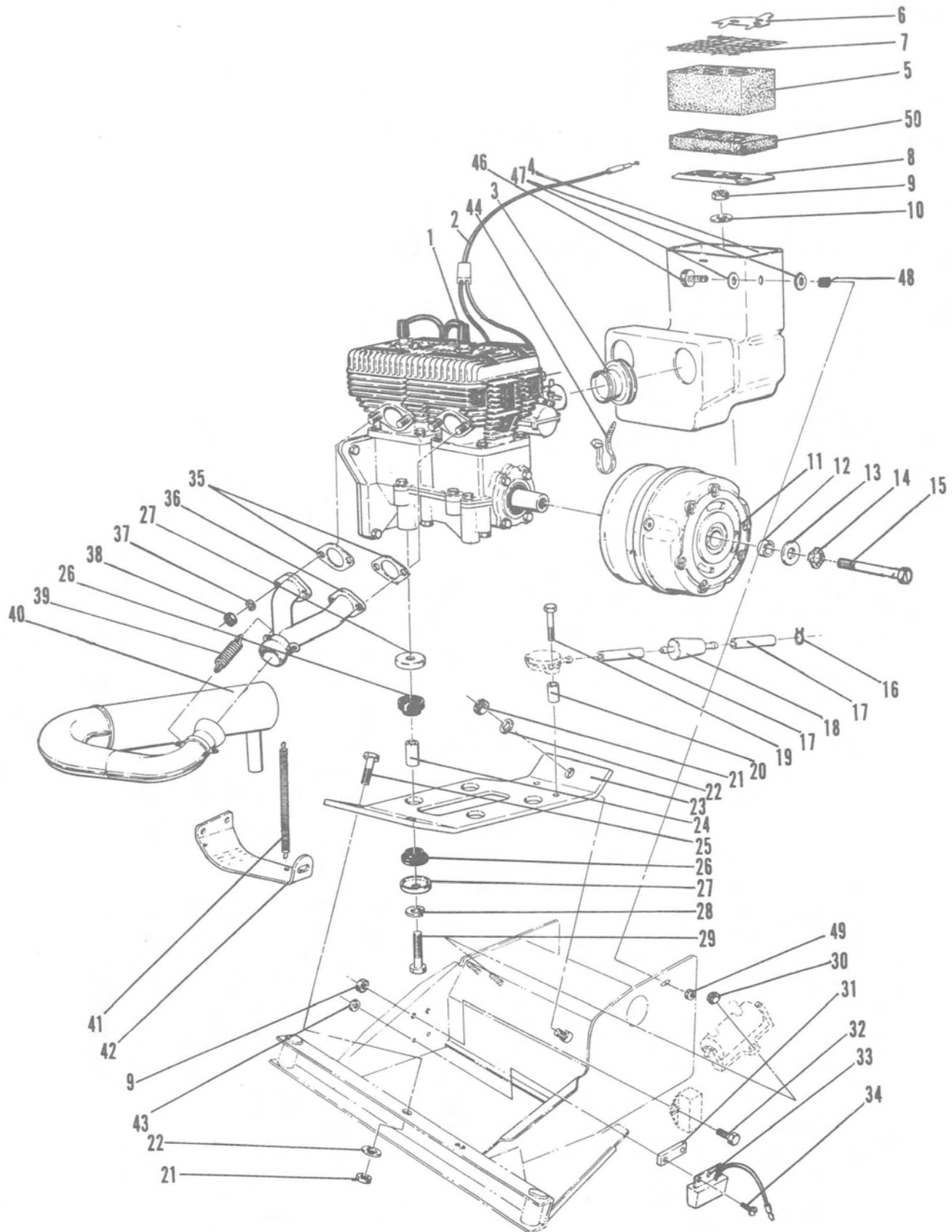
ENGINE MOUNTING - 250



ENGINE MOUNTING – 340, 440, 440–X

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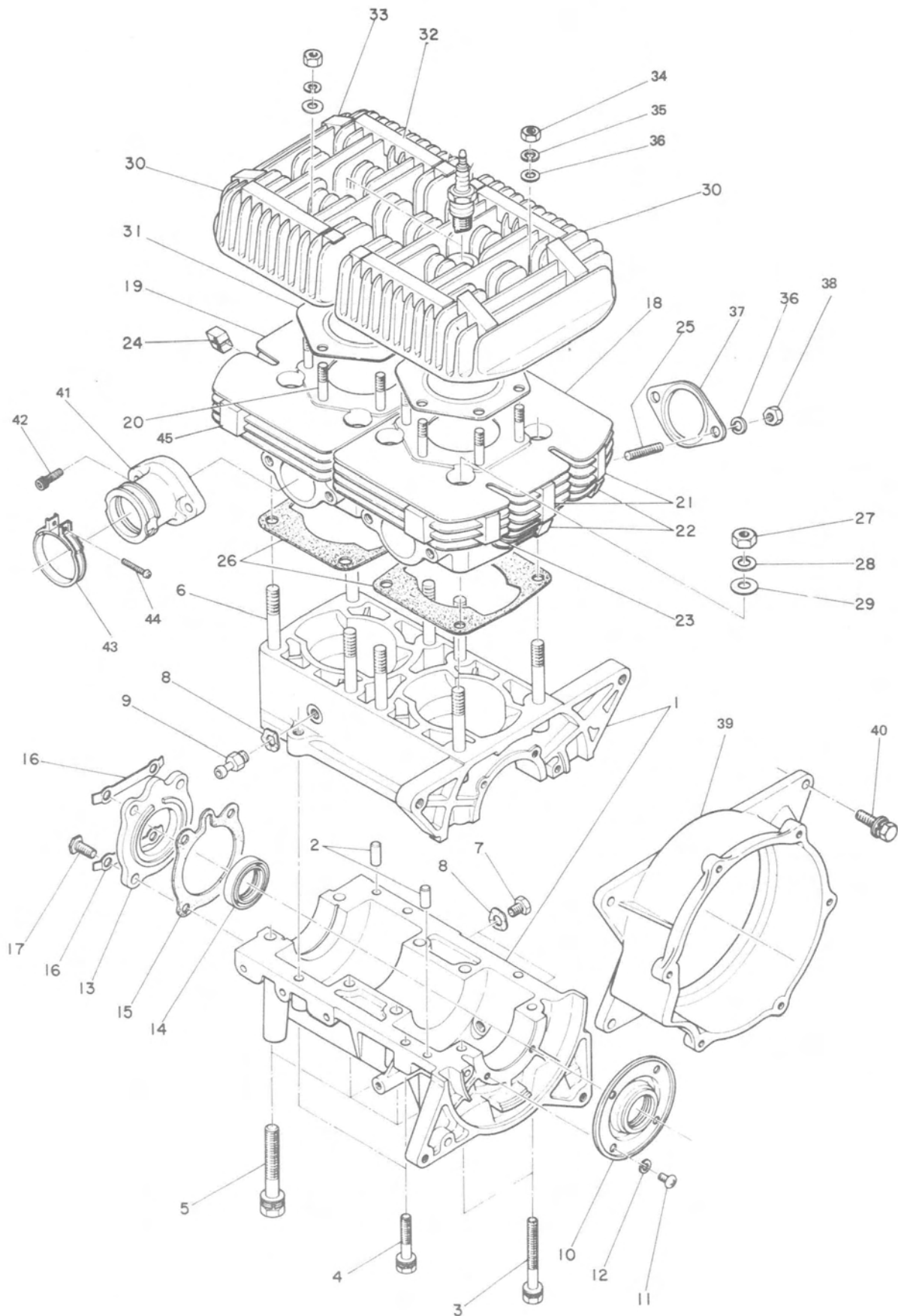
ENGINE MOUNTING – 340, 440, 440-X



CRANKCASE & CYLINDER – 250, 340

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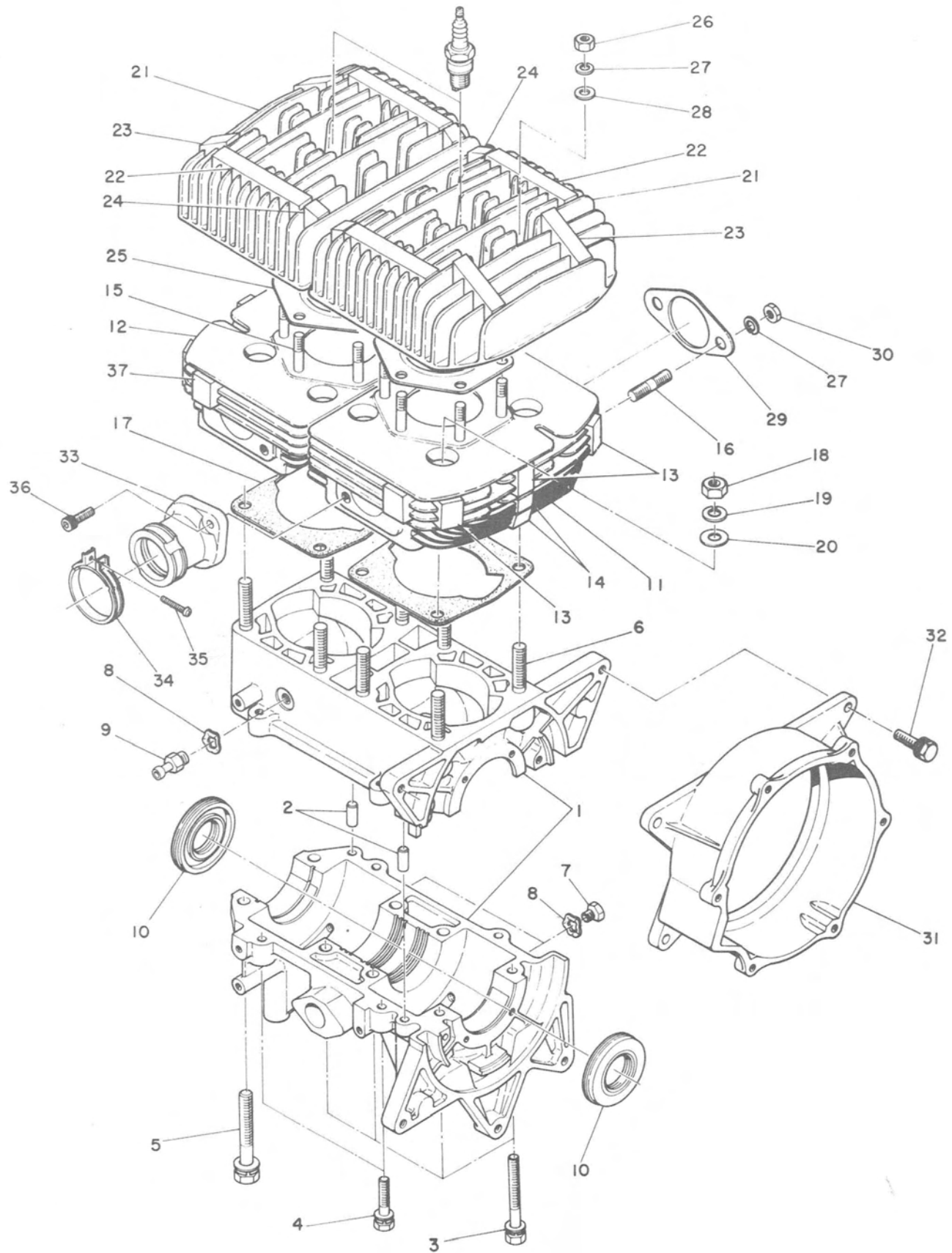
CRANKCASE & CYLINDER — 250, 340



CRANKCASE & CYLINDER – 440

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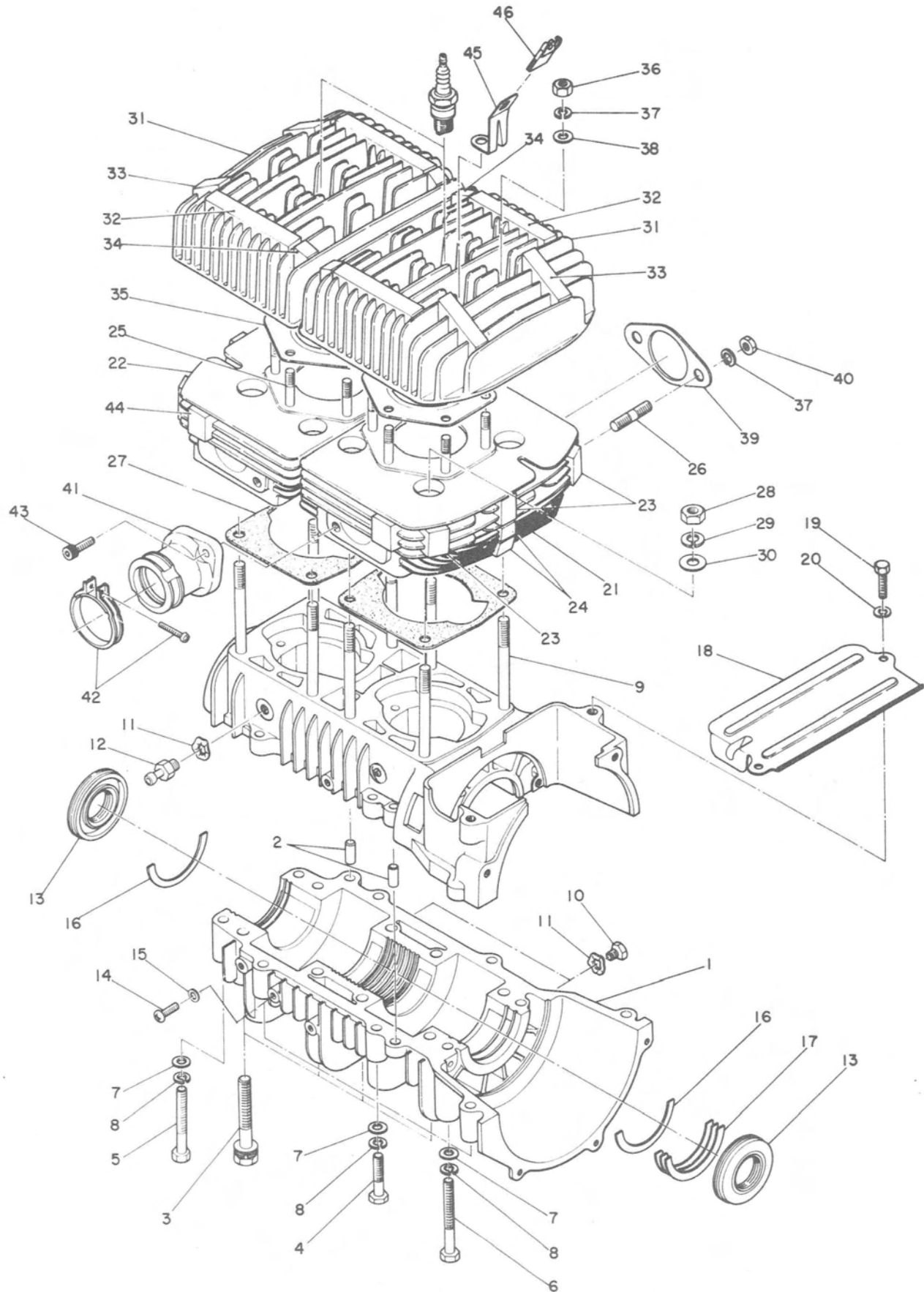
CRANKCASE & CYLINDER - 440



CRANKCASE & CYLINDER – 440-X

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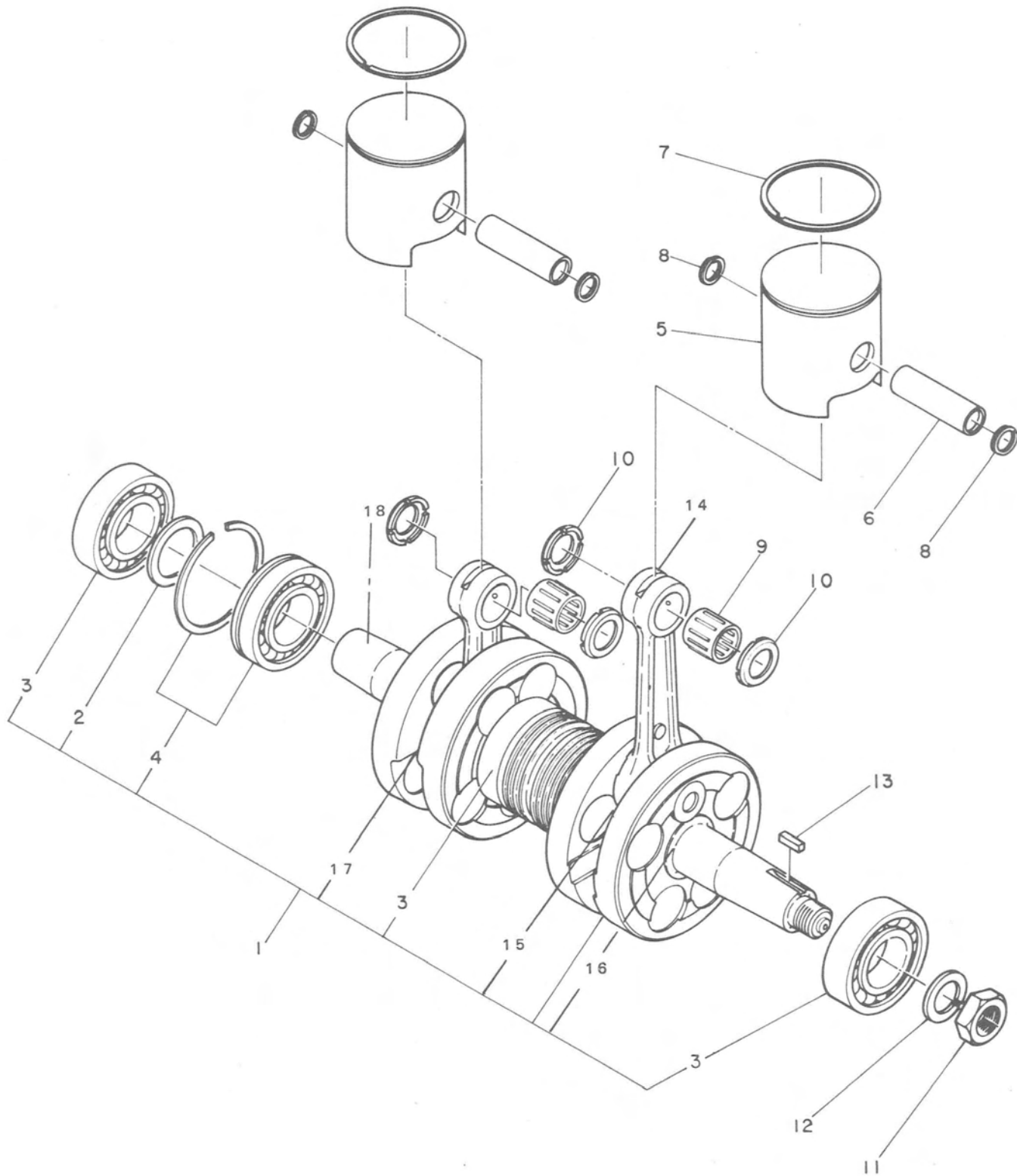
CRANKCASE & CYLINDER - 440-X



CRANKSHAFT & PISTON – 250, 340, 440

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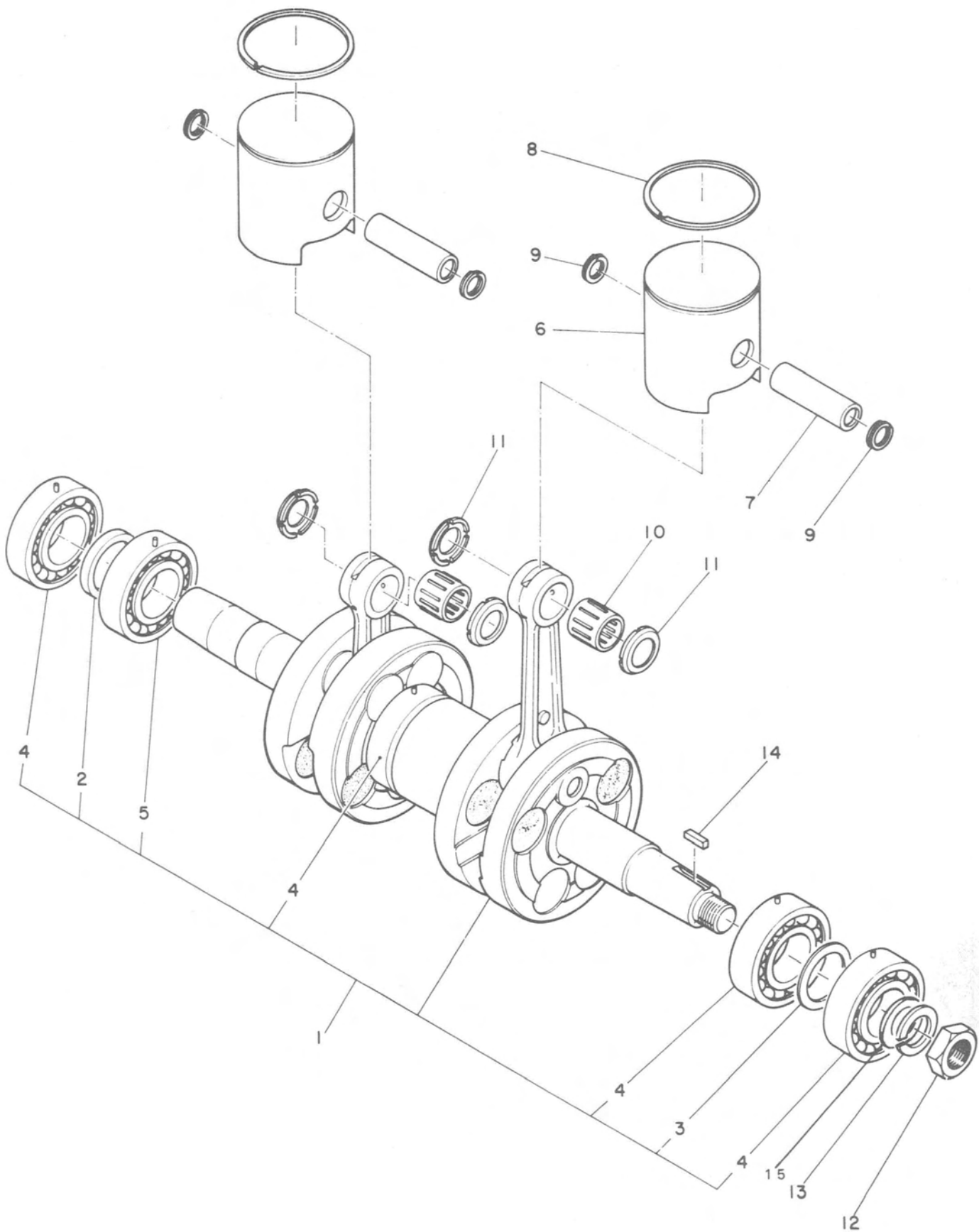
CRANKSHAFT & PISTON - 250, 340, 440



CRANKSHAFT & PISTON – 440–X

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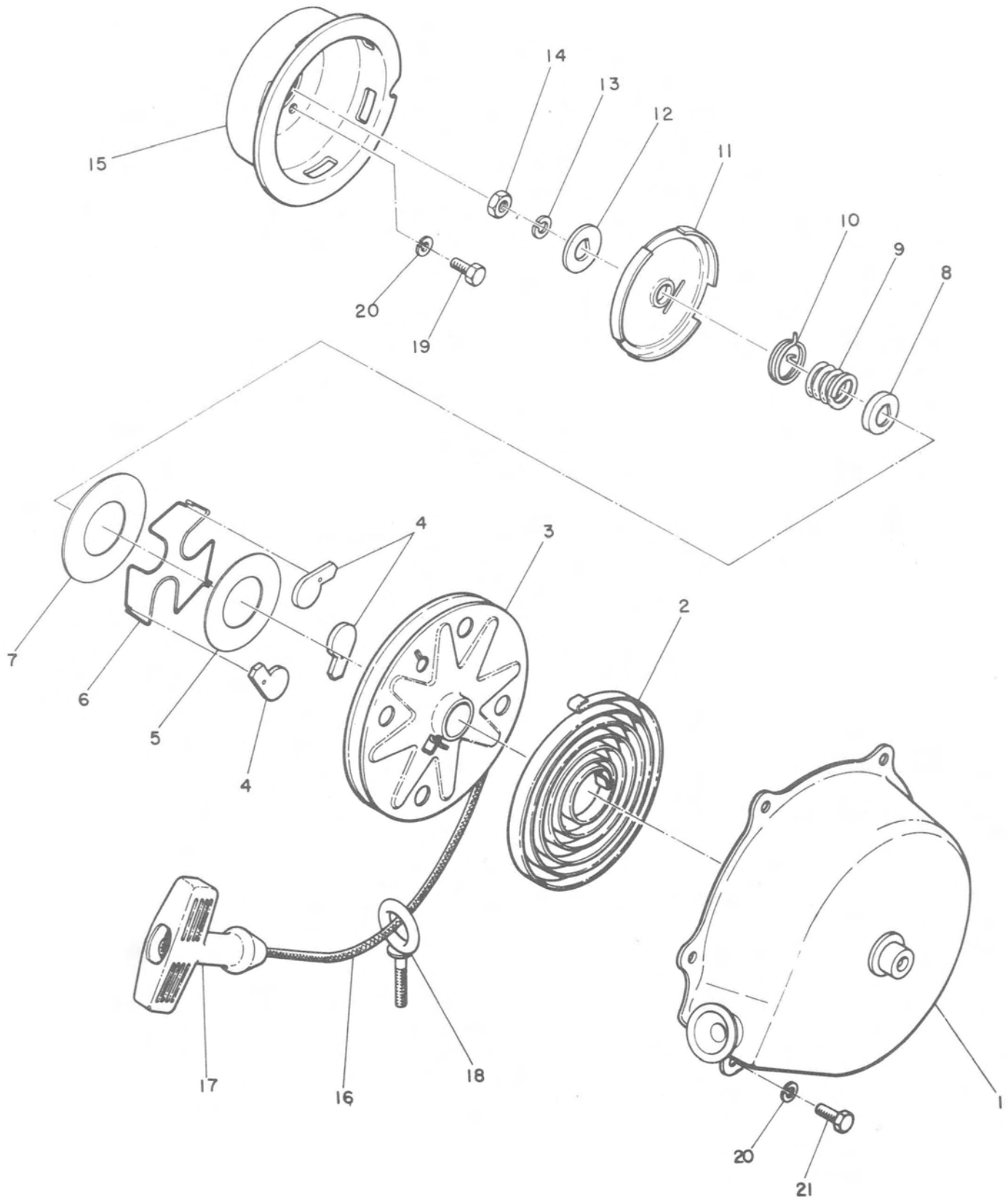
CRANKSHAFT & PISTON - 440-X



RECOIL STARTER – 250, 340, 440

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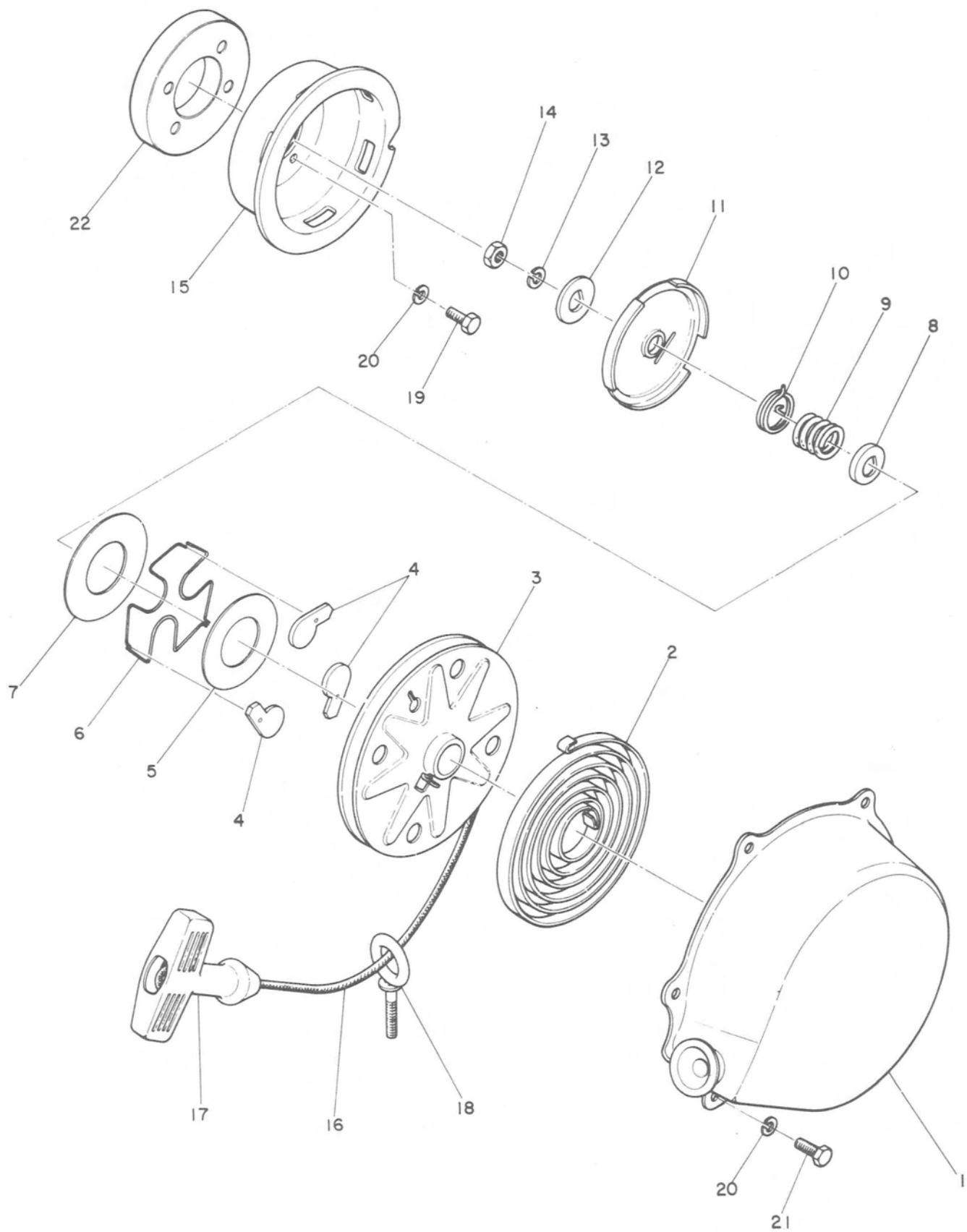
RECOIL STARTER – 250, 340, 440



RECOIL STARTER – 440-X

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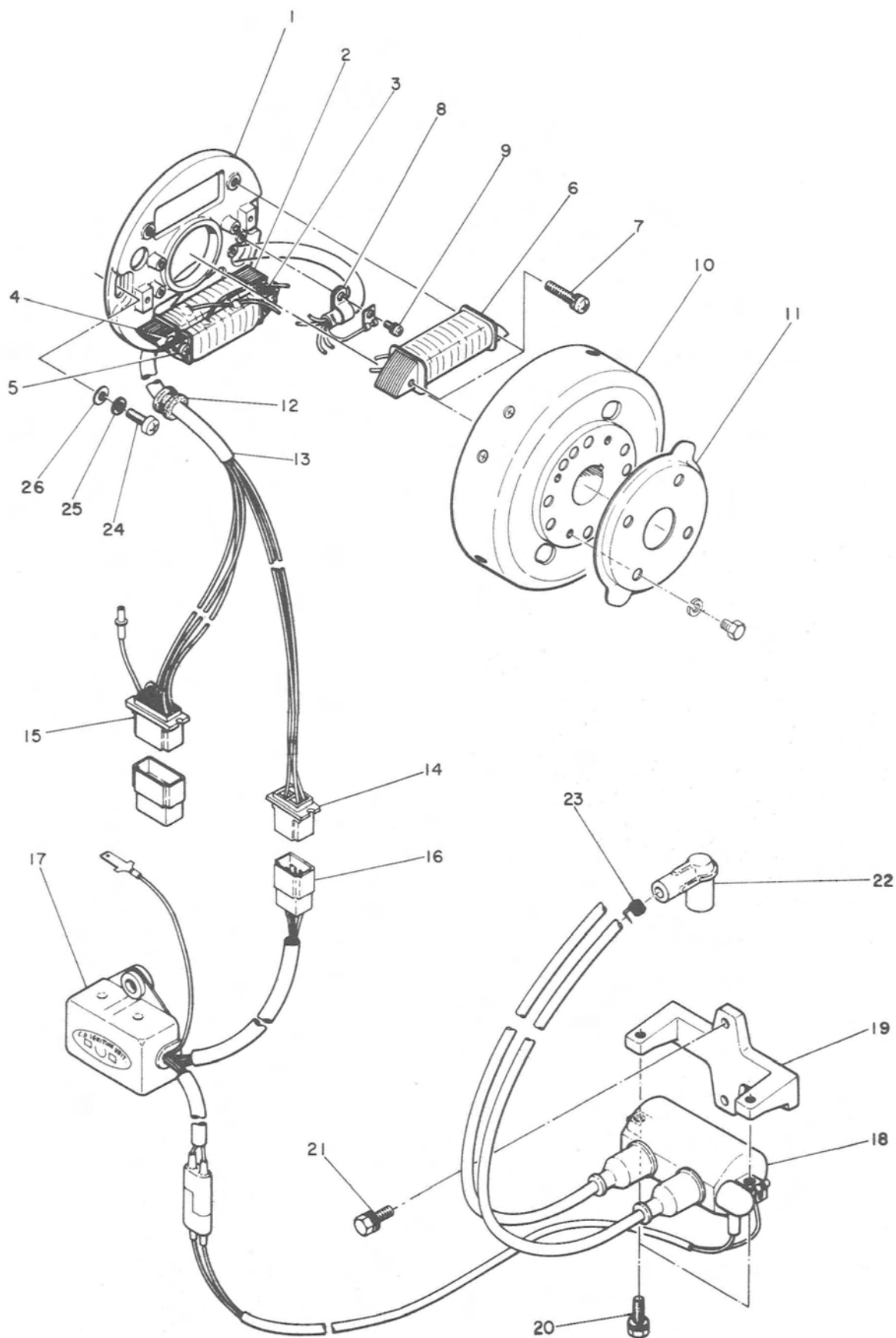
RECOIL STARTER - 440-X



MAGNETO – 250, 340, 440

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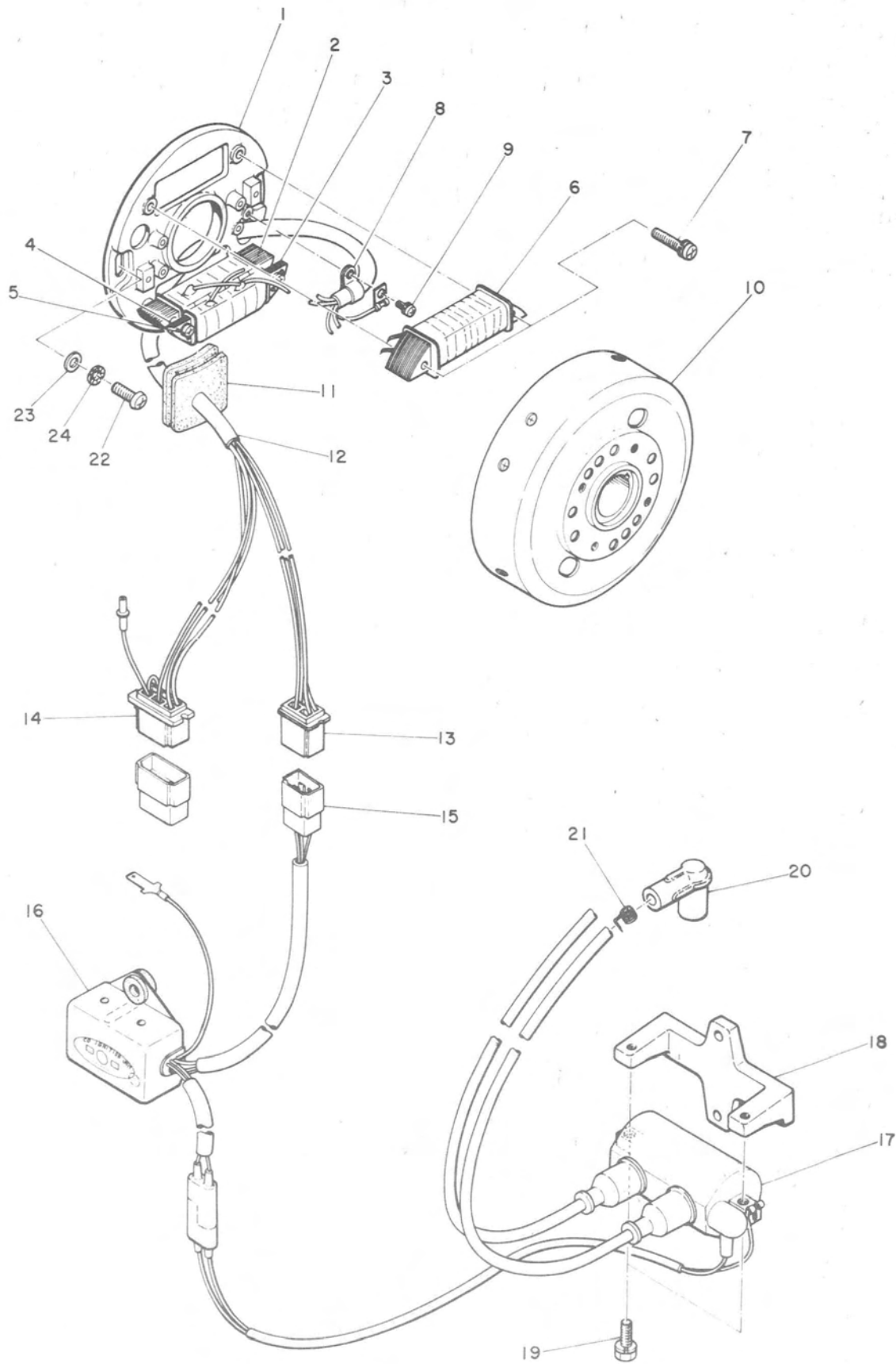
MAGNETO – 250, 340, 440



MAGNETO — 440-X

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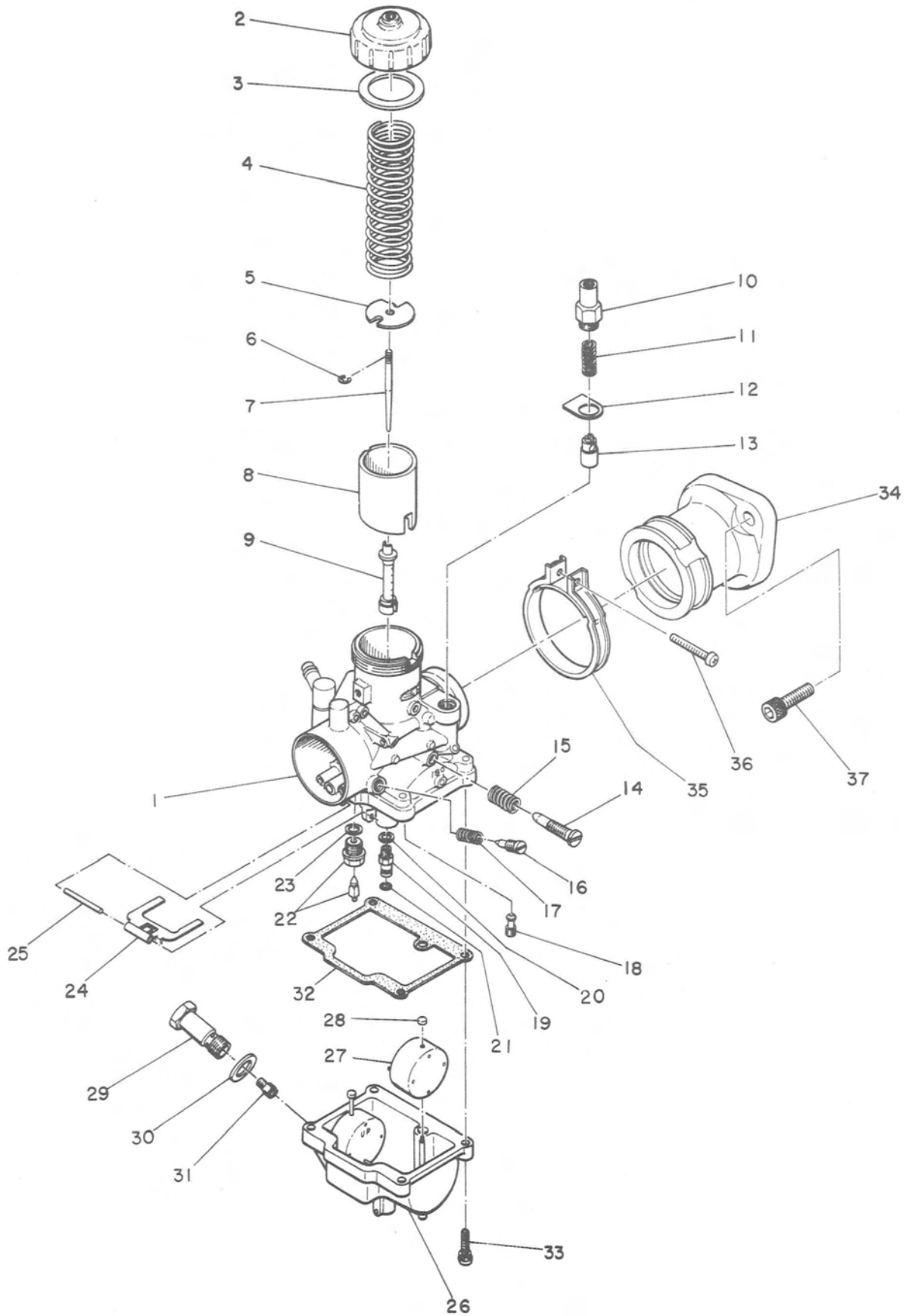
MAGNETO - 440-X



CARBURETOR – 250, 340, 440, 440-X

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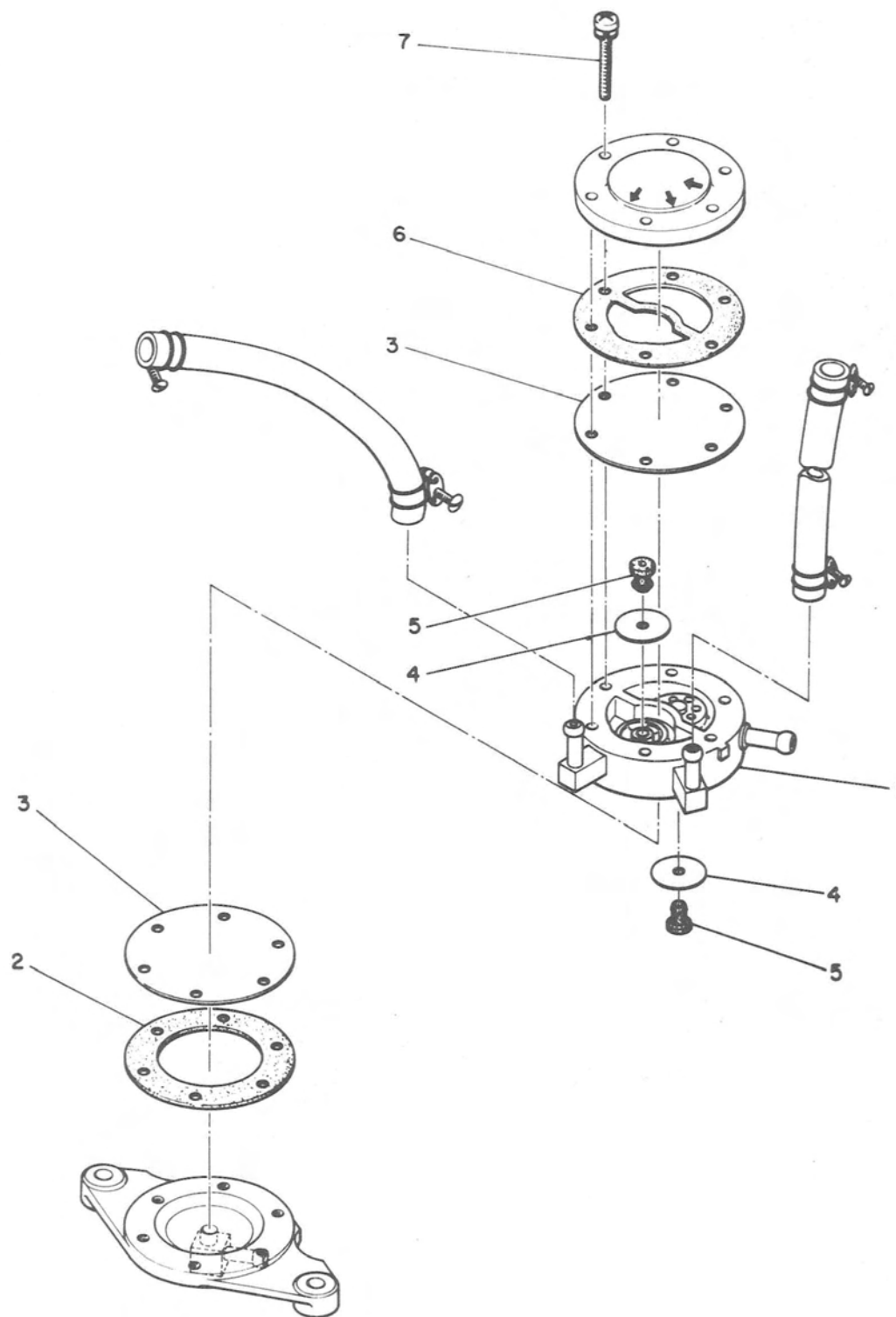
CARBURETOR - 250, 340, 440, 440-X



FUEL PUMP

[illegible]

FUEL PUMP





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