



1977

Parts Manual

Electra

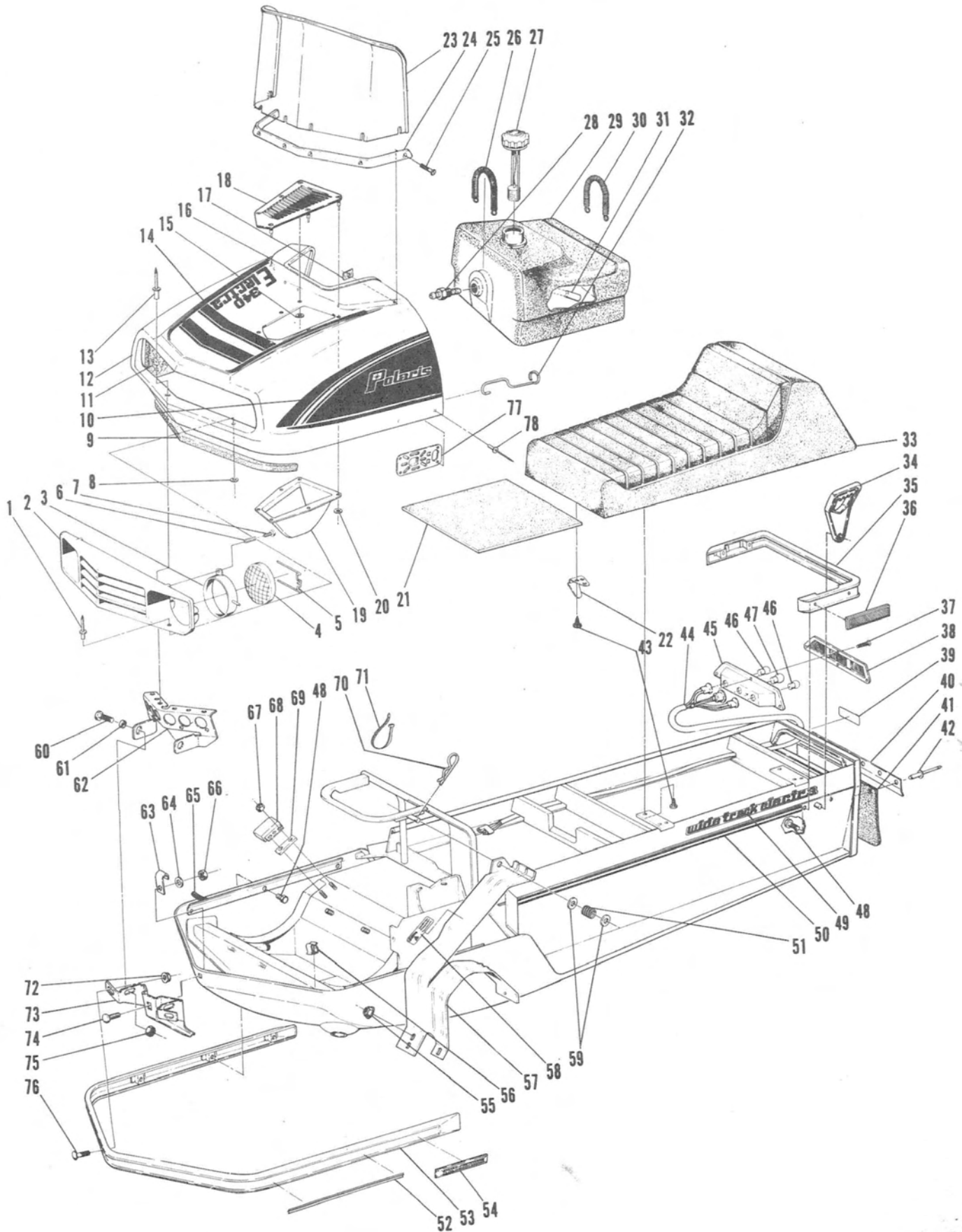
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BODY & TRIM

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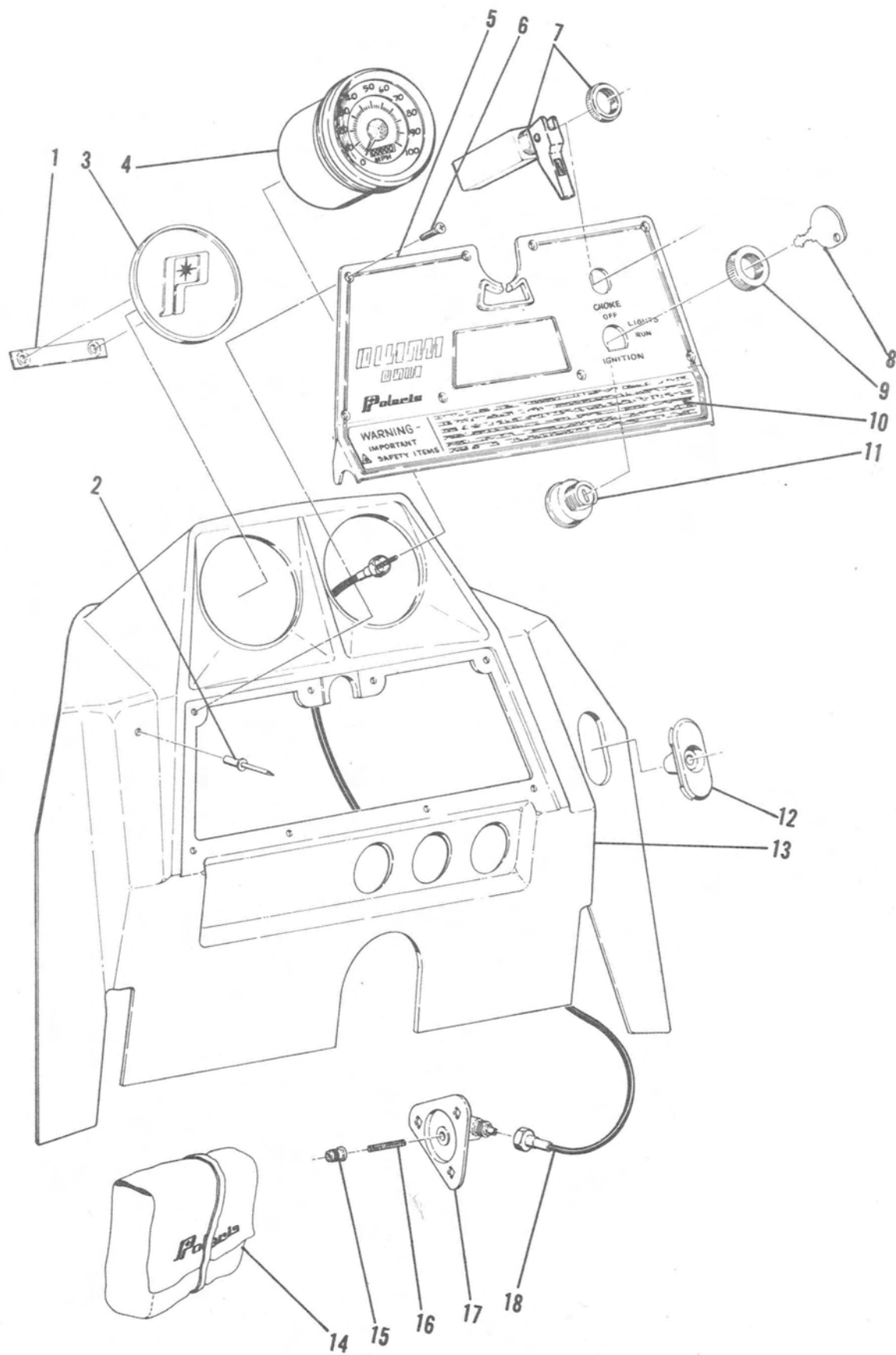
BODY & TRIM



CONSOLE

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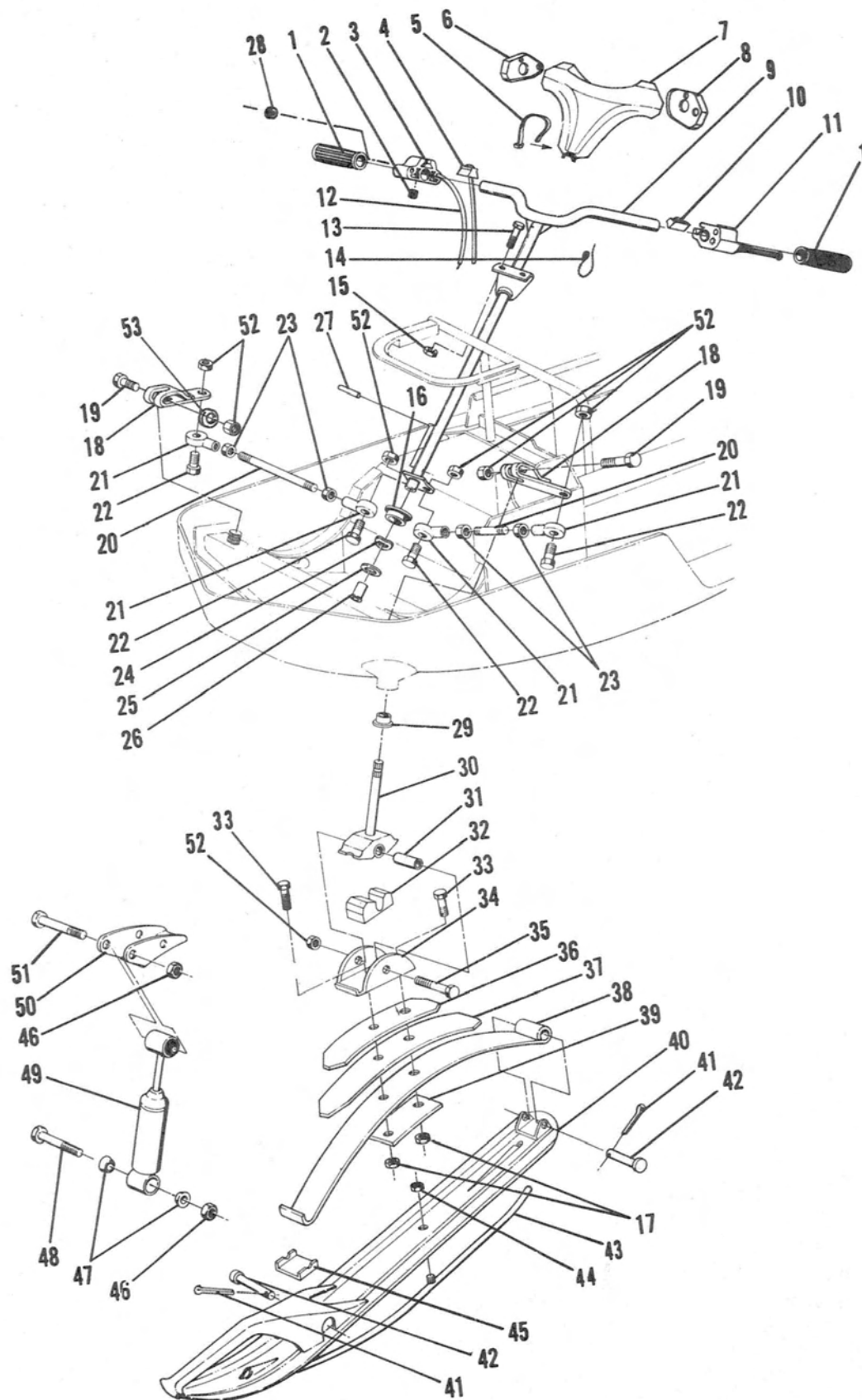
CONSOLE



STEERING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	5410205	Handle Bar Grip	26	5221533	Steering Tube Pin
2	7512465	Set Screw	27	7661604	Dowel Pin
3	5430405	Throttle Block	28	7710501	Cable Retainer
	5430404	Throttle Lever - 250	29	3573904	Spindle Housing Bushing
	5430415	Throttle Lever - 340, 440	30	1821010	Spindle
	7661619	Retaining Pin	31	5010059	Ski Pivot Bushing
	7710401	Retaining Ring	32	5410055	Rubber Ski Stop
4	4110026	Stop Switch	33	7512405	Bolt
5	7080138	Panduit Strap	34	5221227	Spring Saddle - 250
6	5430403	Throttle Control Spacer	35	7515417	Bolt
7	5430407	Handle Bar Cover	36	7043003	Top Support Spring
8	5430406	Brake Control Spacer	37	7043002	Center Support Spring
9	1823093	Steering Post & Handle Bar	38	7043022	Main Leaf Spring
10	4110025	Hi-Lo Dimmer Switch	39	1820142	Ski Spring Stop
11		Master Cylinder (See Page 11)	40	1820190	Ski
12	7080158	Throttle Cable - 250	41	7661407	Cotter Pin
	7080159	Throttle Cable - 340, 440	42	7662001	Clevis Pin
13	7512239	Bolt	43	1820132	Skag
14	7080138	Harness Tie	44	7542320	Lock Nut
15	7542112	Lock Nut	45	5430003	Wear Plate
16	3574206	Lower Steering Bushing	46	7542513	Lock Nut - 340, 440
17	7542403	Lock Nut	47	5430264	Bushing - 340, 440
18	5221526	Steering Arm	48	7512542	Bolt - 340, 440
19	7512410	Bolt	49	7041056	Shock Absorber - 340, 440
20	5020251	Tie Rod	50	5221550	Spring Saddle - 340, 440
21	7060112	Rod End Bearing	51	7512522	Bolt - 340, 440
22	7515433	Bolt	52	7542403	Flex Loc Nut
23	7542401	Hex Nut	53	7558403	Washer
24	7575702	Wave Washer			
25	7556108	Machine Bushing			

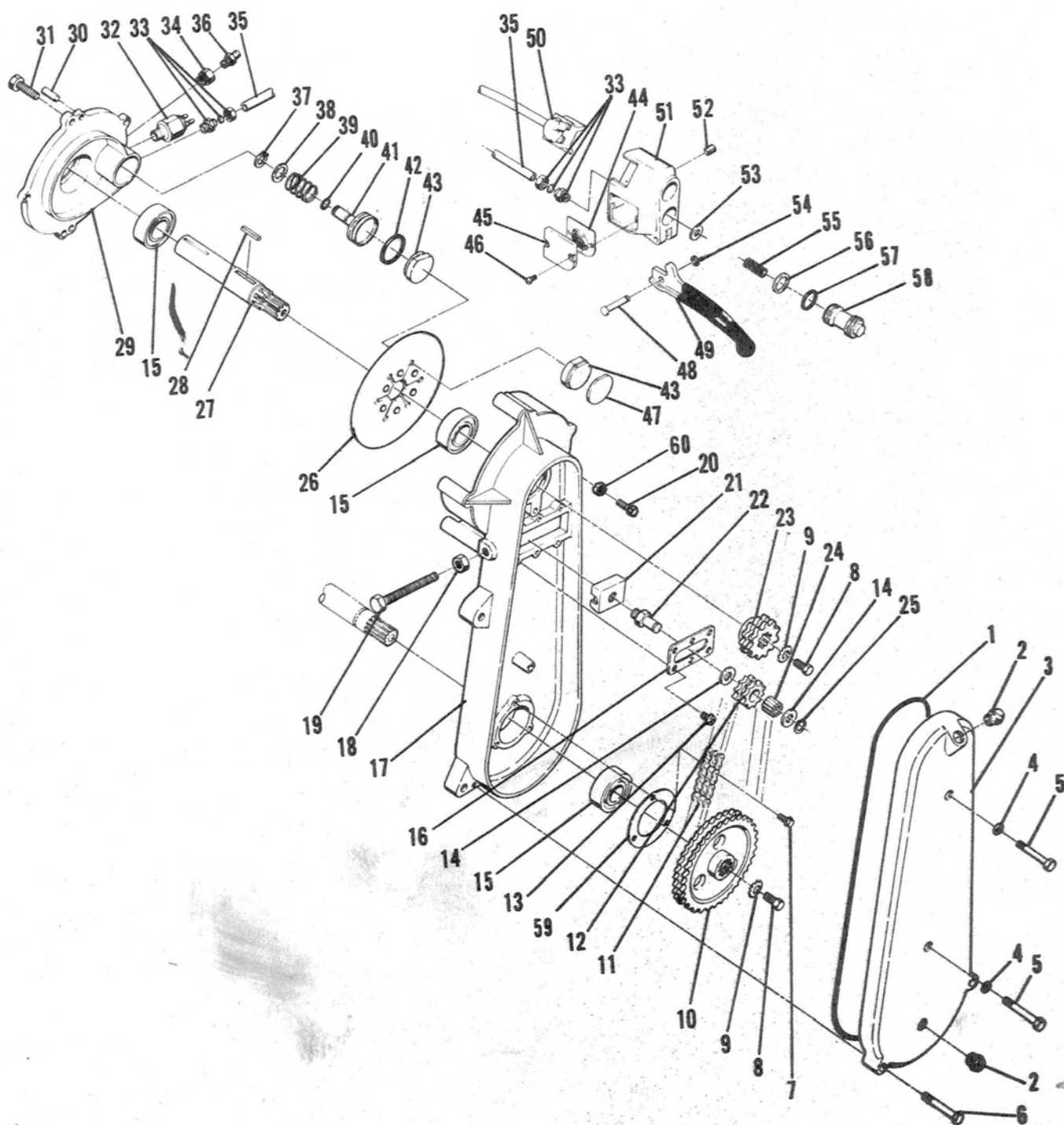
STEERING ASSEMBLY



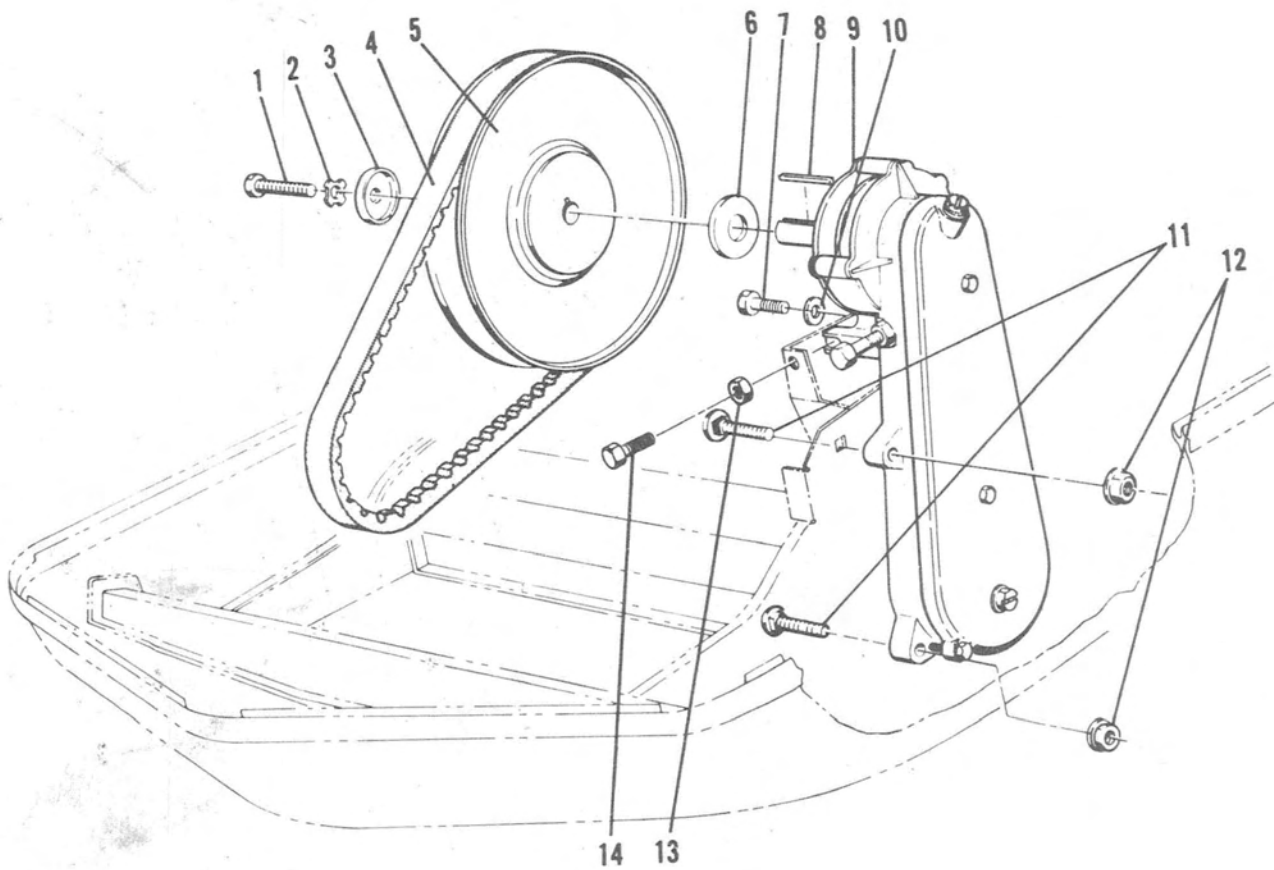
CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	5410177	Rubber Seal	30	7661806	Dowel Pin
2	5430380	Plug	31	7512390	Screw
3	5630116	Chaincase Cover	32	4110035	Stop Light Switch
4	5410193	'O' Ring	33	7052019	Male Connector
5	7512220	Screw	34	5020222	Bleeder Adapter Fitting
6	7512228	Screw	35	5420120	Brake Line
7	7511968	Screw	36	5020214	Bleeder Fitting
8	7512325	Cap Screw	37	7712801	Retaining Ring
9	7577901	Shakeproof Washer	38	7555813	Washer
10	3222028	39 Tooth Driven Sprocket	39	7041023	Compression Spring
11	3224005	90 Pitch Roller Chain - 250, 340	40	5410158	'O' Ring
	3224006	92 Pitch Roller Chain - 440	41	5020202	Disc Brake Plunger
12	3221011	Idler Sprocket	42	5410159	'O' Ring
13	7511905	Sems Screw	43	1930521	Disc Brake Puck
14	7558702	Thrust Washer	44	5410210	Cover Gasket
15	3514303	Ball Bearing	45	5430402	Reservoir Cover
16	5210116	Idler Retaining Plate	46	7511836	Screw
17	5630115	Chaincase	47	5210609	Backup Plate
18	7542301	Hex Nut	48	7661615	Retaining Pin
19	7512342	Machine Screw	49	5630118	Brake Lever
20	7512234	Adj. Screw	50	4110025	Hi-Lo Dimmer Switch
21	5610032	Idler Slide	51	5430401	Master Cylinder Housing
22	5020075	Idler Shaft	52	7512465	Set Screw
23	3221012	13 Tooth Drive Sprocket - 250	53	5020318	Slug
	3221008	15 Tooth Drive Sprocket - 340	54	7710401	Retaining Ring
	3221009	17 Tooth Drive Sprocket - 440	55	7041067	Compression Spring
24	3553002	Idler Bearing	56	5410164	'U' Pack Seal
25	7712801	Idler Retaining Ring	57	5410163	'O' Ring
26	1332043	Brake Disc	58	5020319	Piston
27	5020203	Input Shaft	59	5210121	Retaining Plate
28	7721202	Square Key	60	5020285	Nut Brake Adj.
29	5630039	Rear Cover			

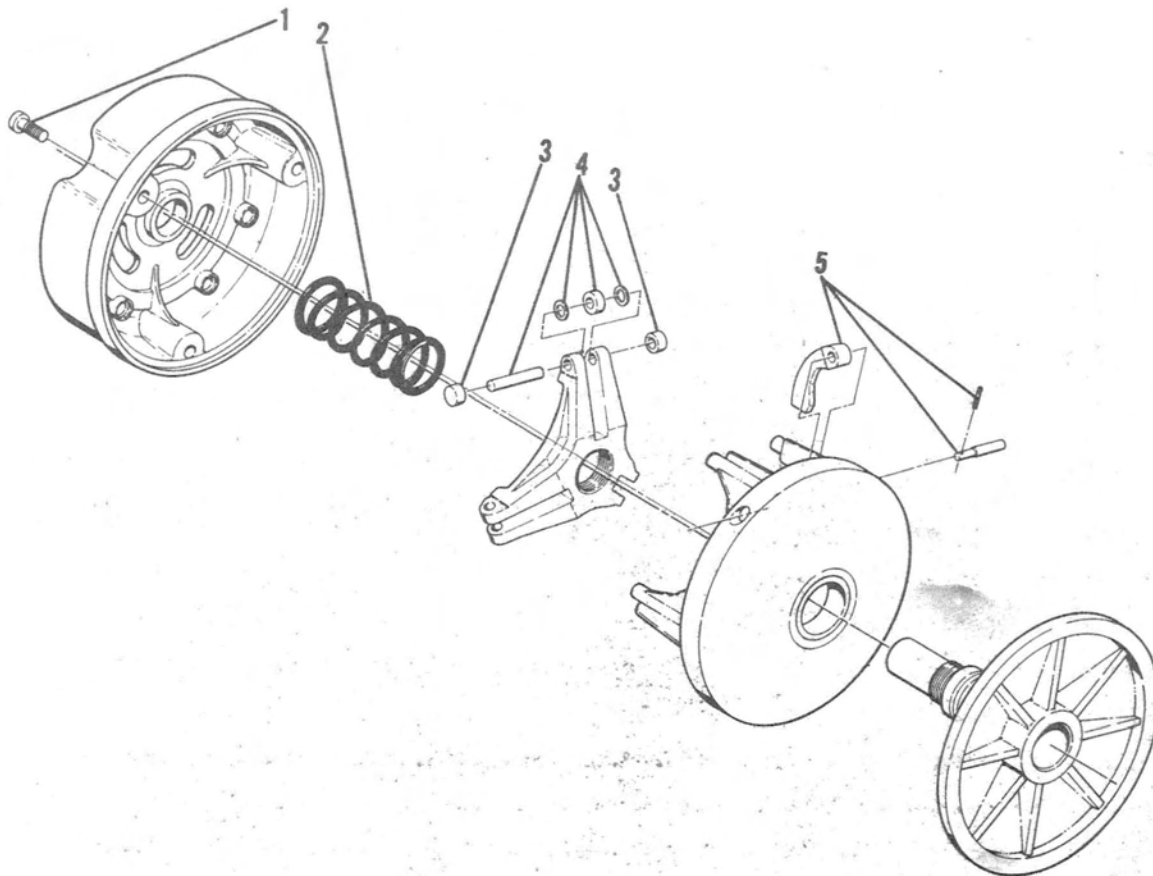
CHAINCASE ASSEMBLY



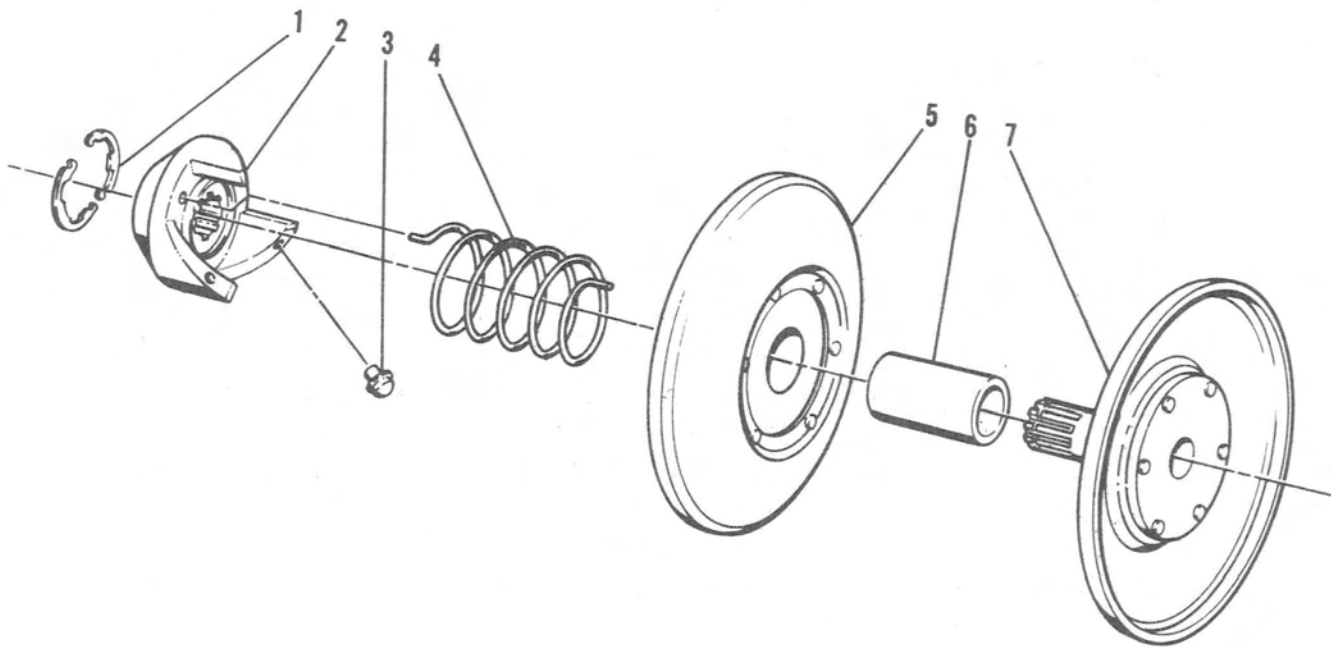
CHAINCASE MOUNTING

[illegible]

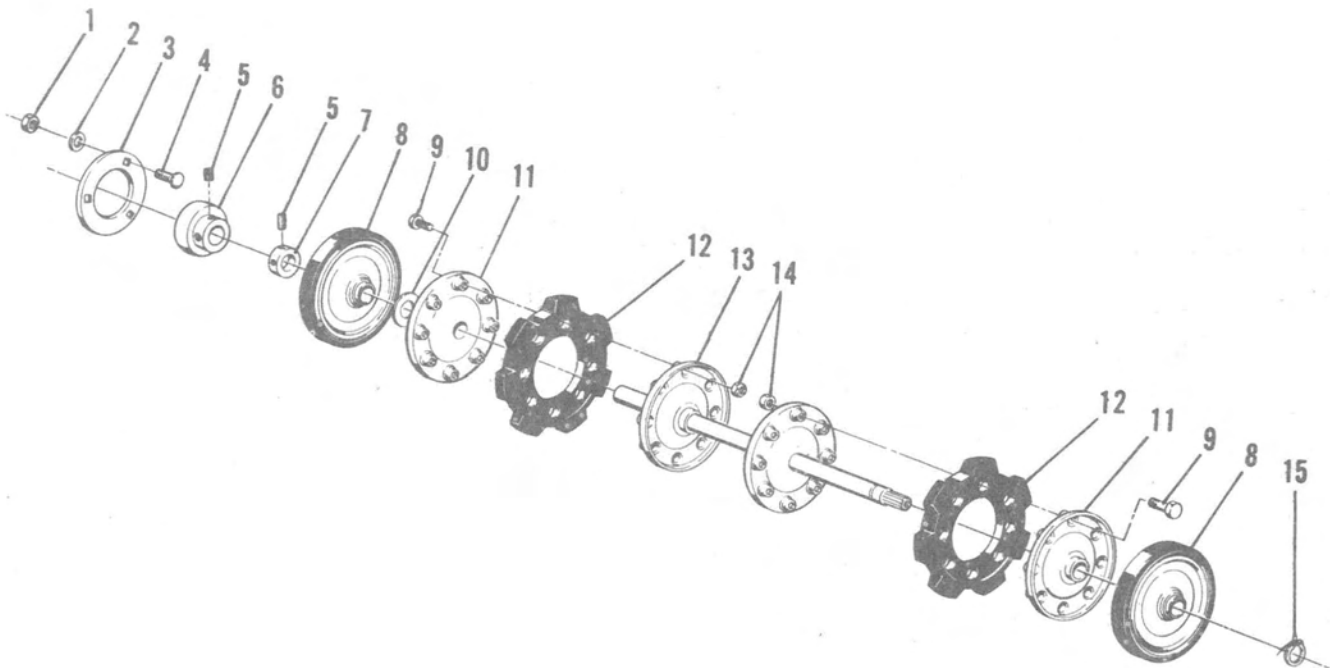
DRIVE CLUTCH

[illegible]

DRIVEN CLUTCH

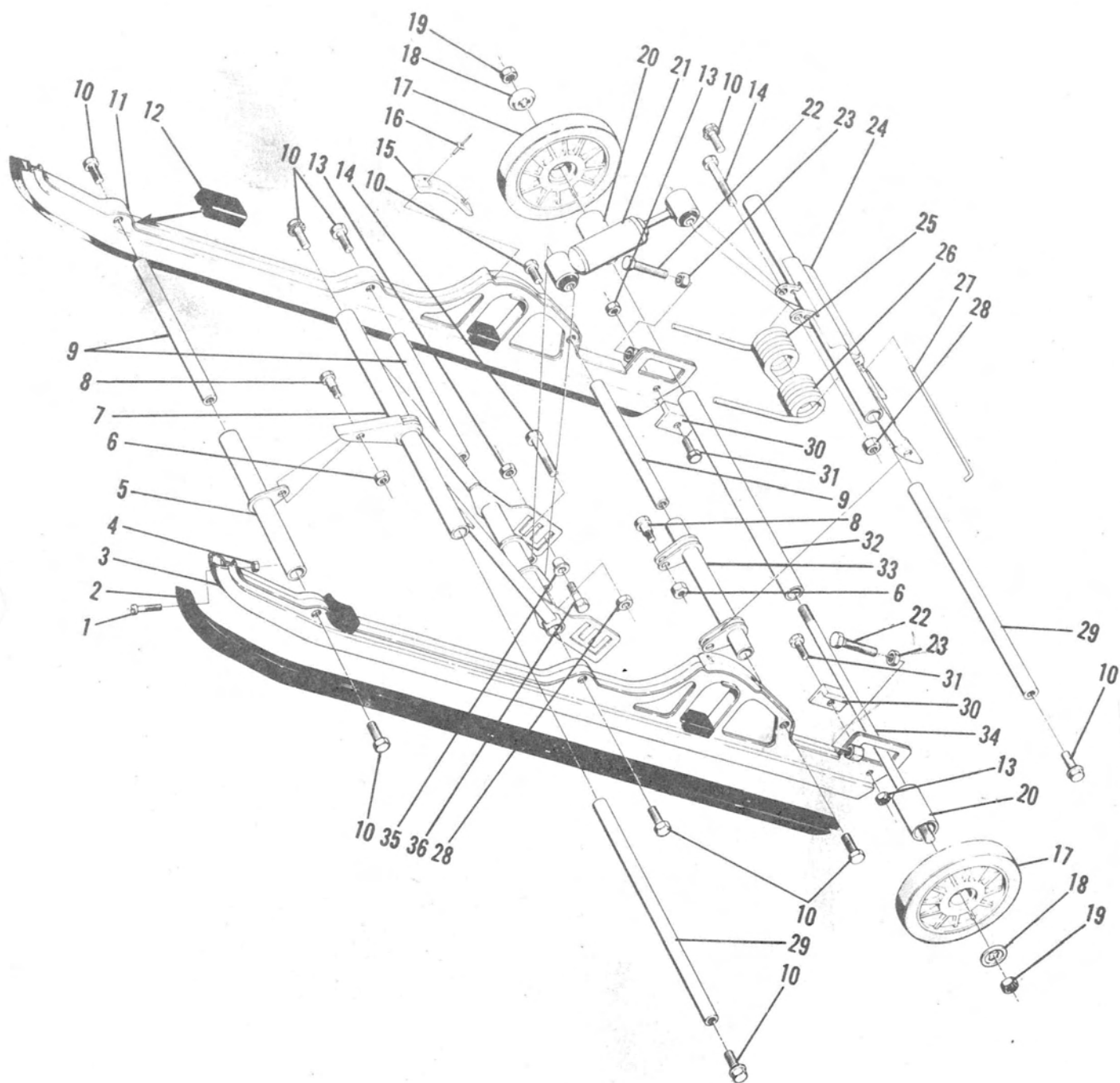
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DRIVE SHAFT

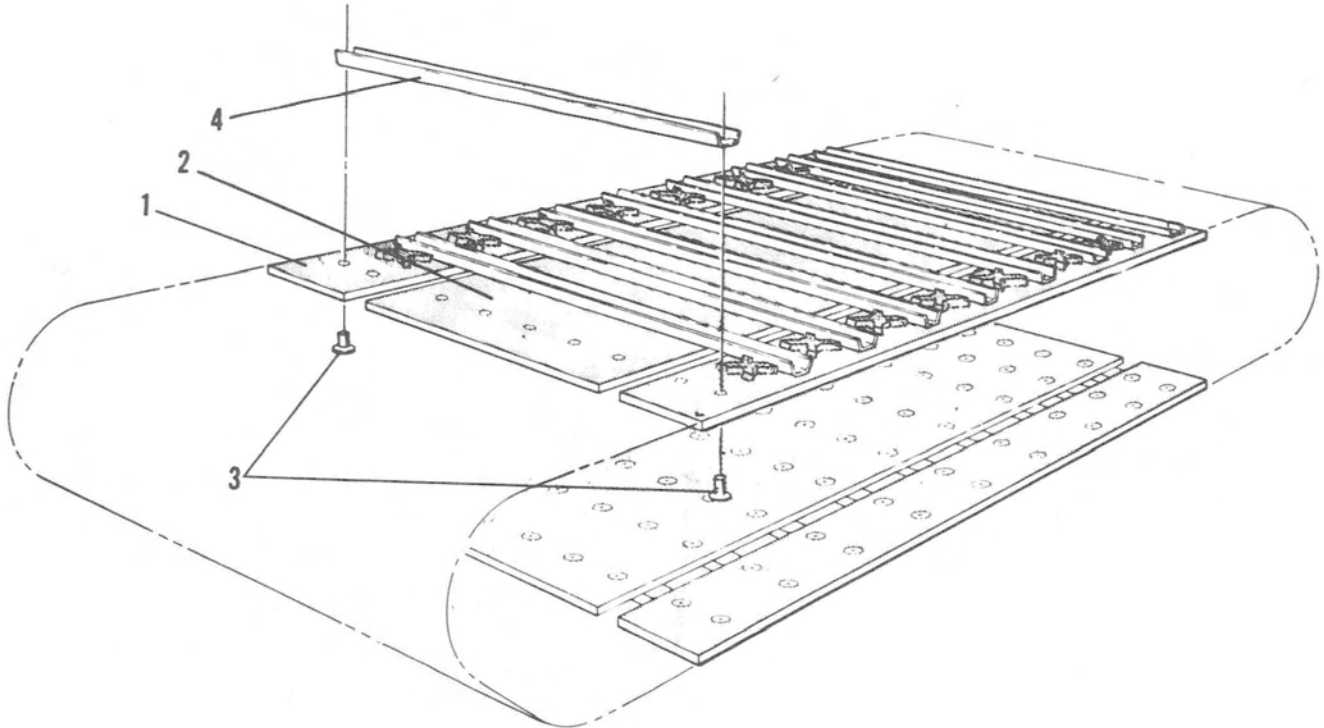
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SUSPENSION

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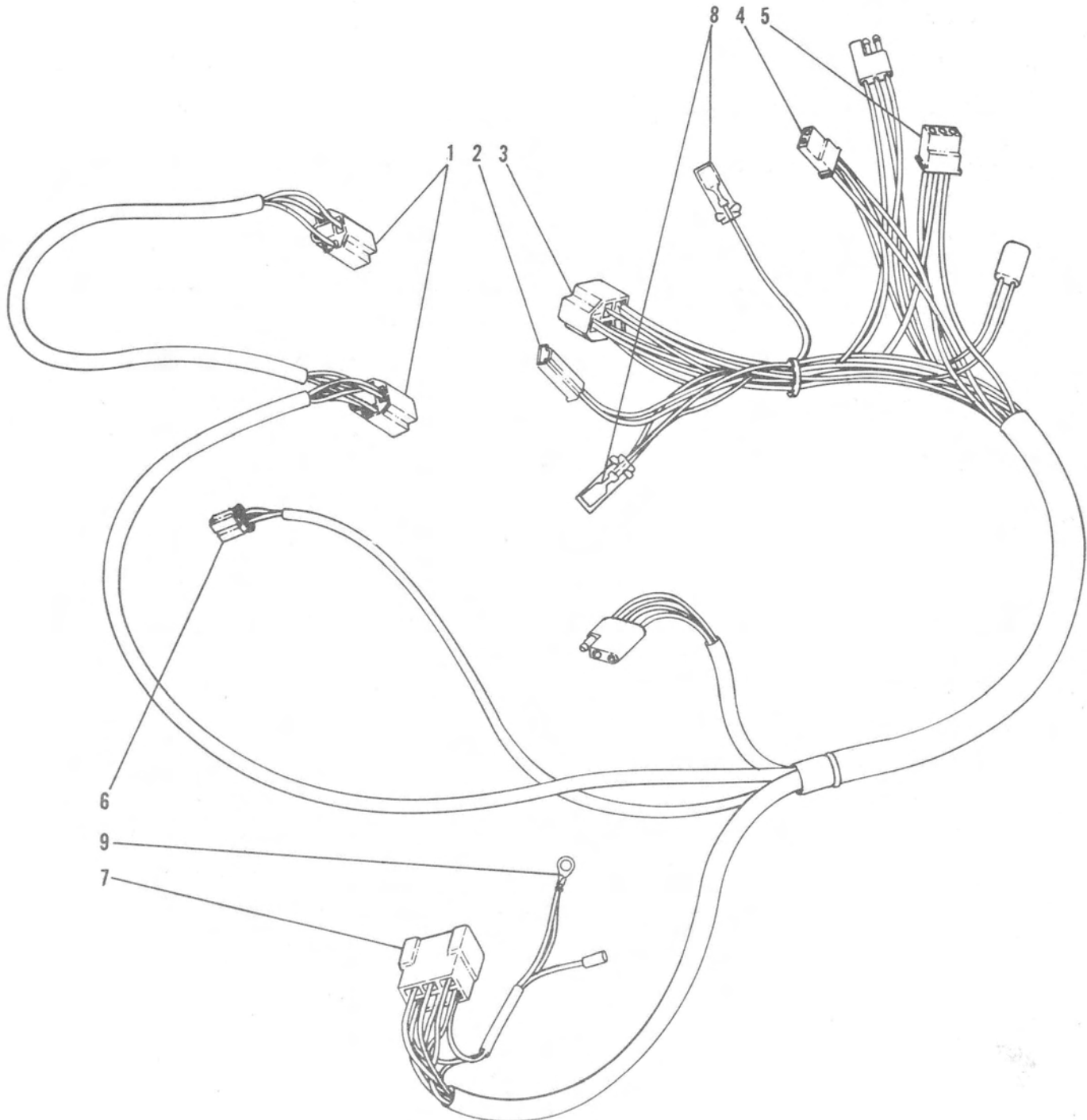


TRACK

[illegible]

MAIN WIRE HARNESS

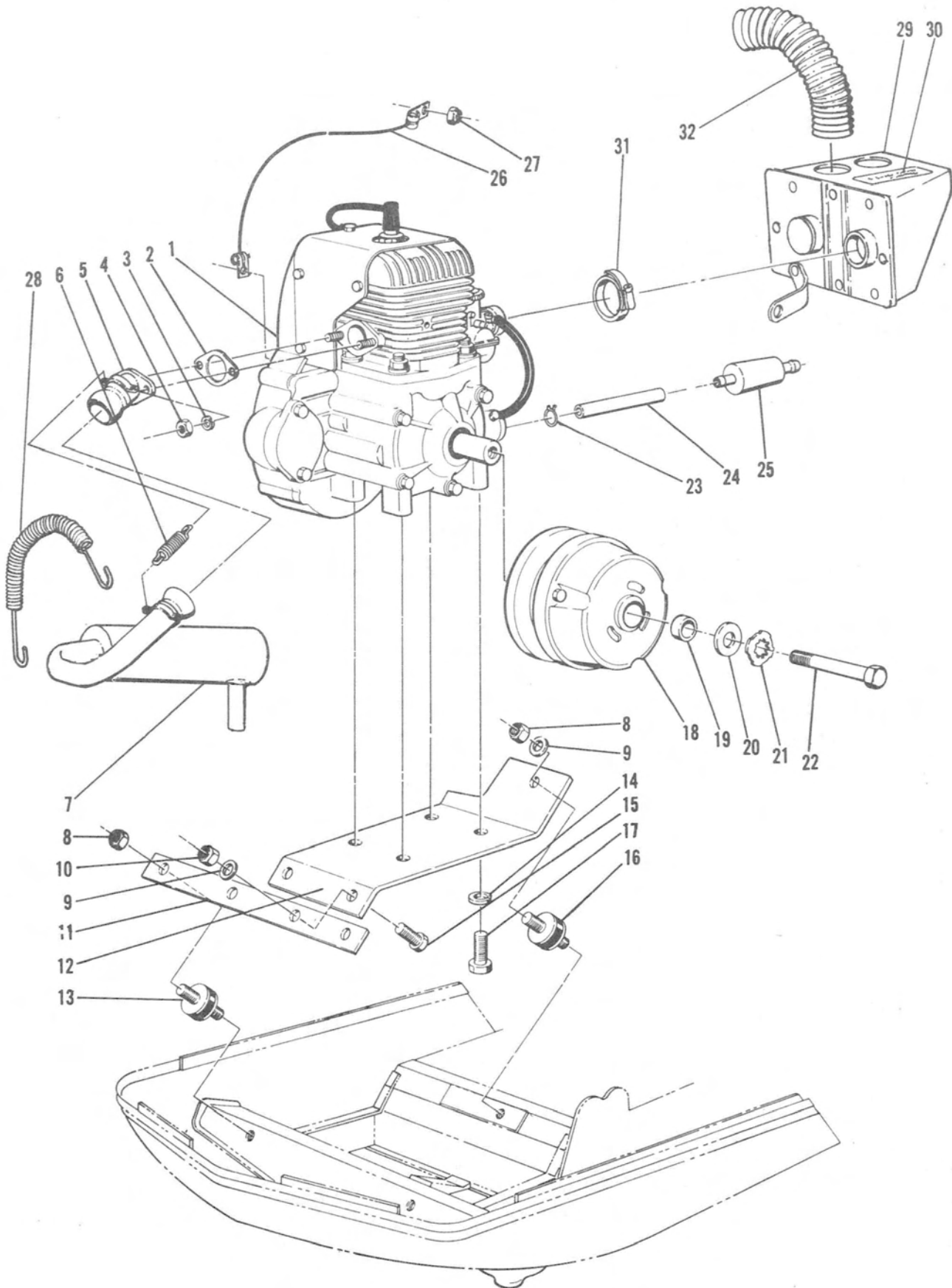
ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	2460187	Main Wire Harness (Incl. 1 - 9)	5	2200094	3 Circuit Housing Kit
1	2200022	Receptacle Housing w/Receptacles	6	2200082	Brake Light Connector Kit
2	2200040	Receptacle Housing w/Receptacles	7	2200039	6 Circuit Housing Kit
3	2200071	5 Circuit Housing w/Receptacles	8	4020061	Receptacle
4	2200095	2 Circuit Housing Kit	9	2200029	Ring Terminal



ENGINE MOUNTING – 250

[illegible]

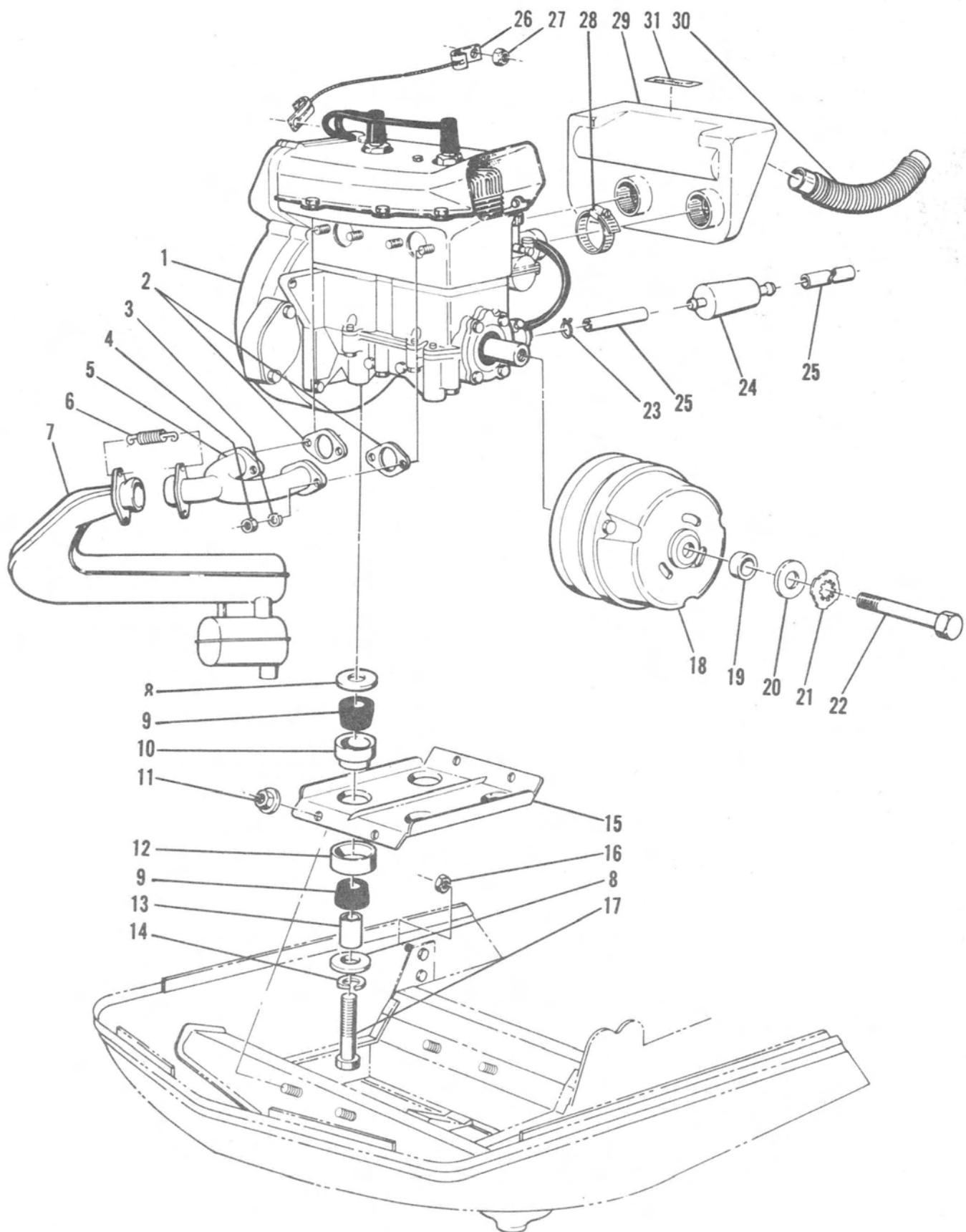
ENGINE MOUNTING - 250



ENGINE MOUNTING – 340, 440

[illegible]

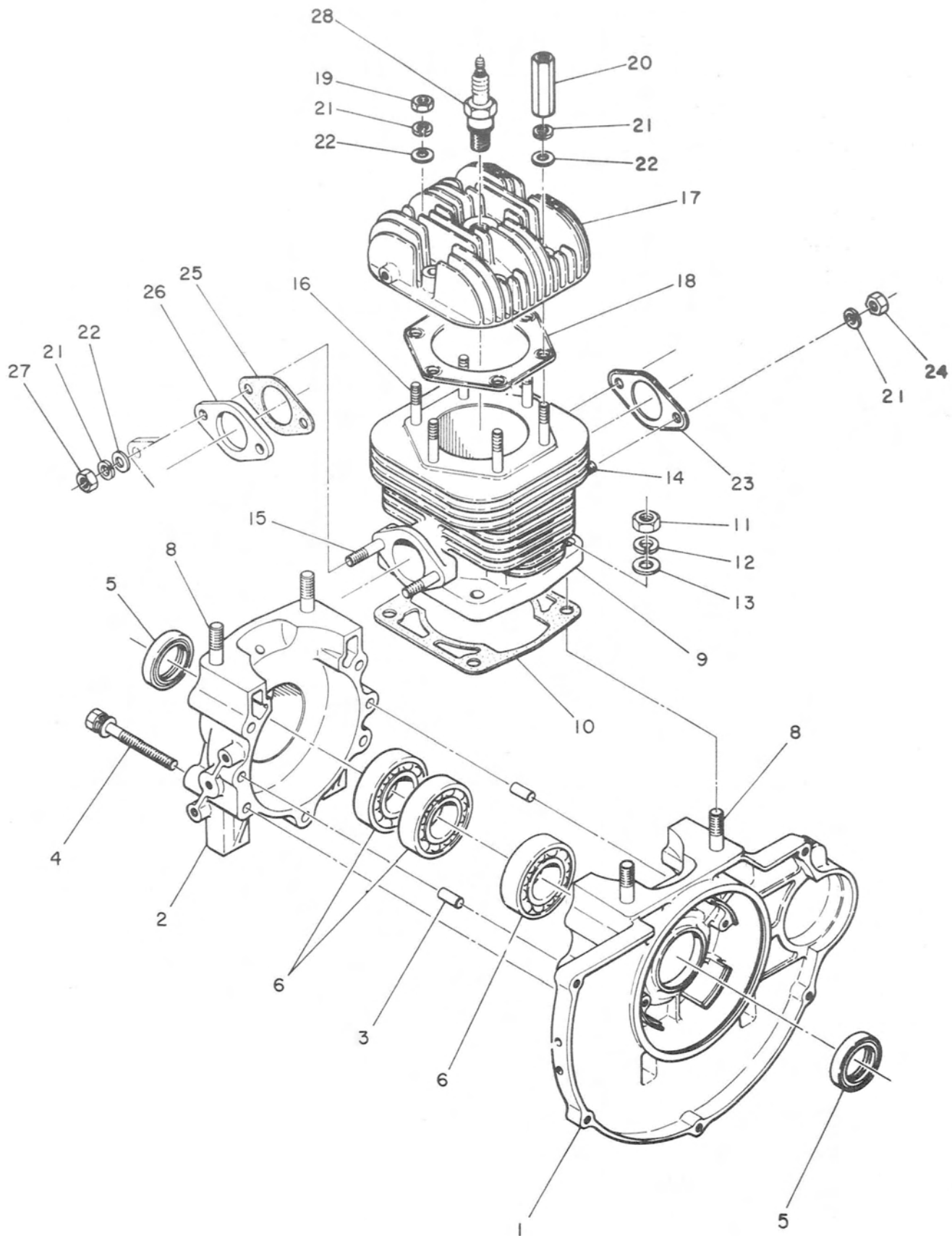
ENGINE MOUNTING - 340, 440



CRANKCASE & CYLINDER – 250

[illegible]

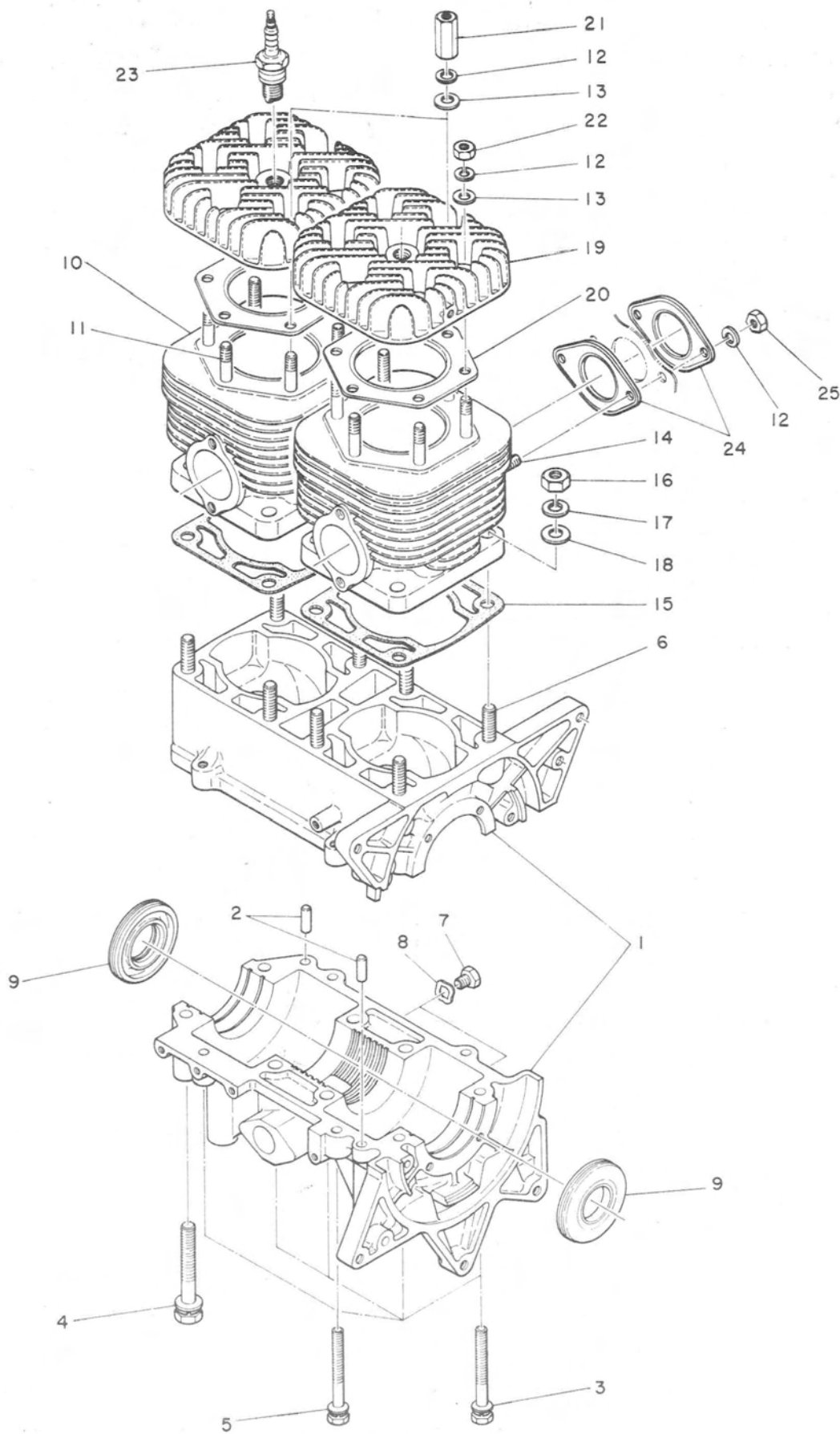
CRANKCASE & CYLINDER - 250



CRANKCASE & CYLINDER – 340, 440
(ENGINES WITH C. D. IGNITION)

[illegible]

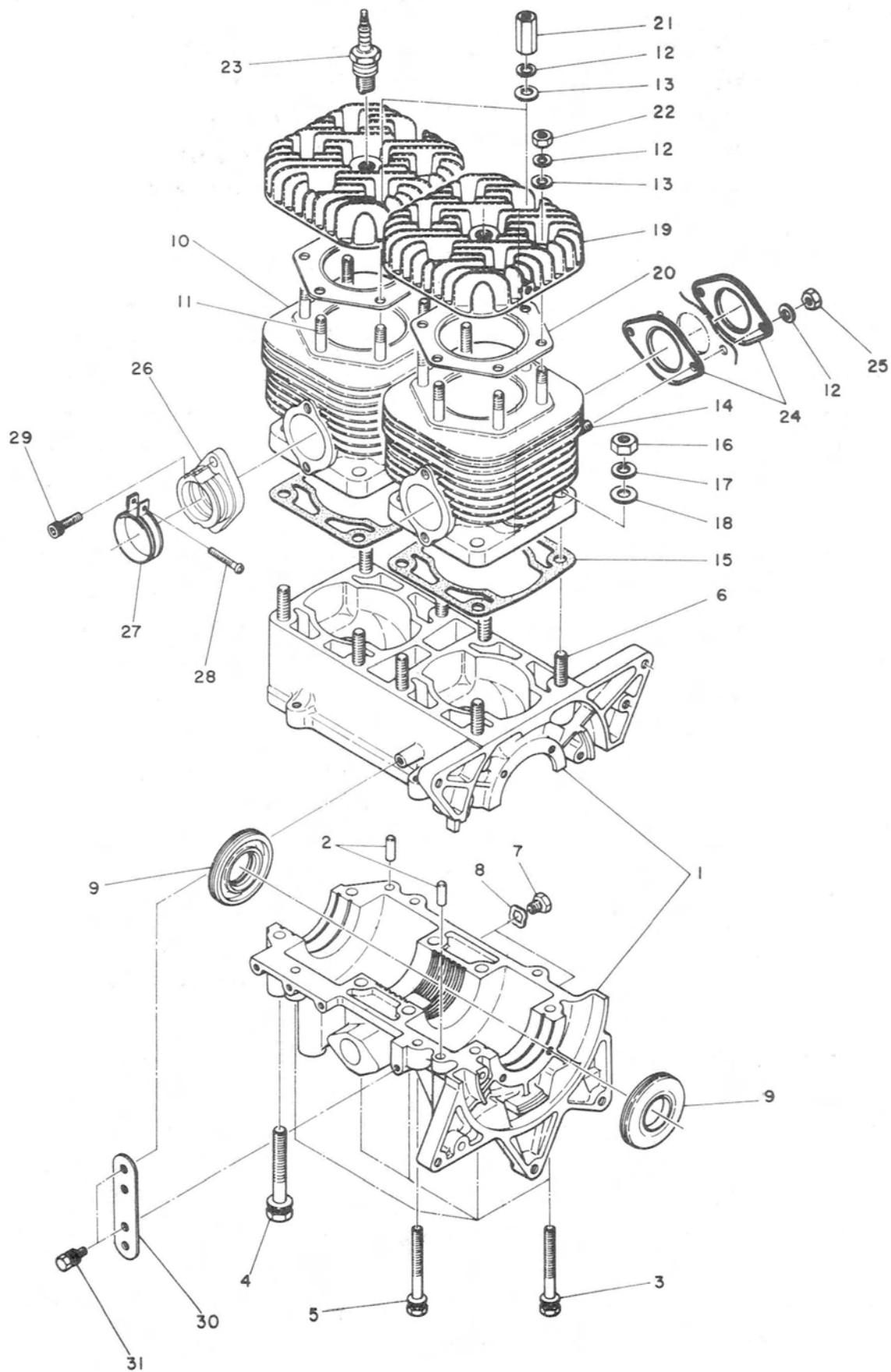
CRANKCASE & CYLINDER — 340, 440
(ENGINES WITH C. D. IGNITION)



(ENGINES WITH STANDARD IGNITION)

[illegible]

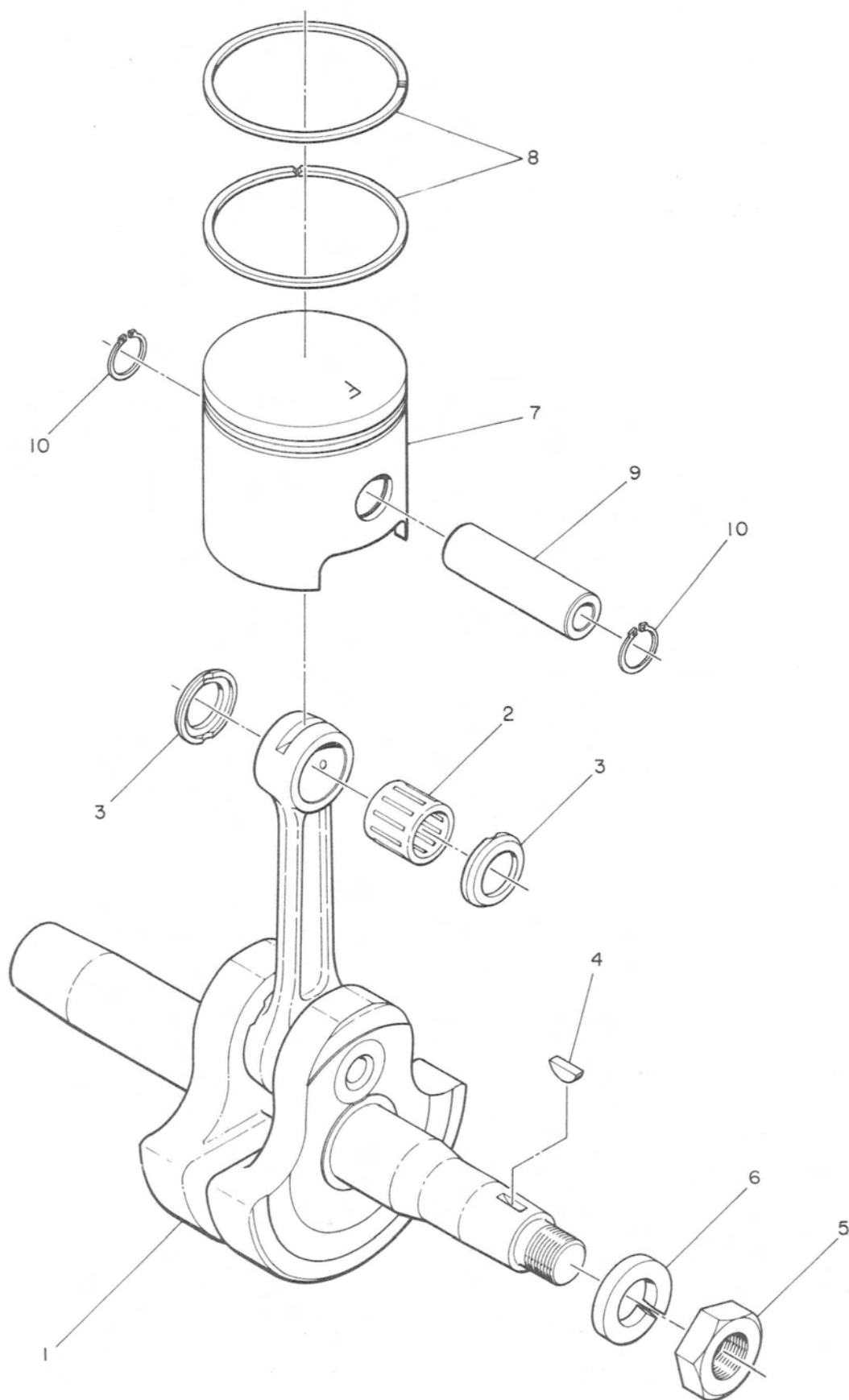
CRANKCASE & CYLINDER — 340, 440
(ENGINES WITH STANDARD IGNITION)



CRANKSHAFT & PISTON – 250

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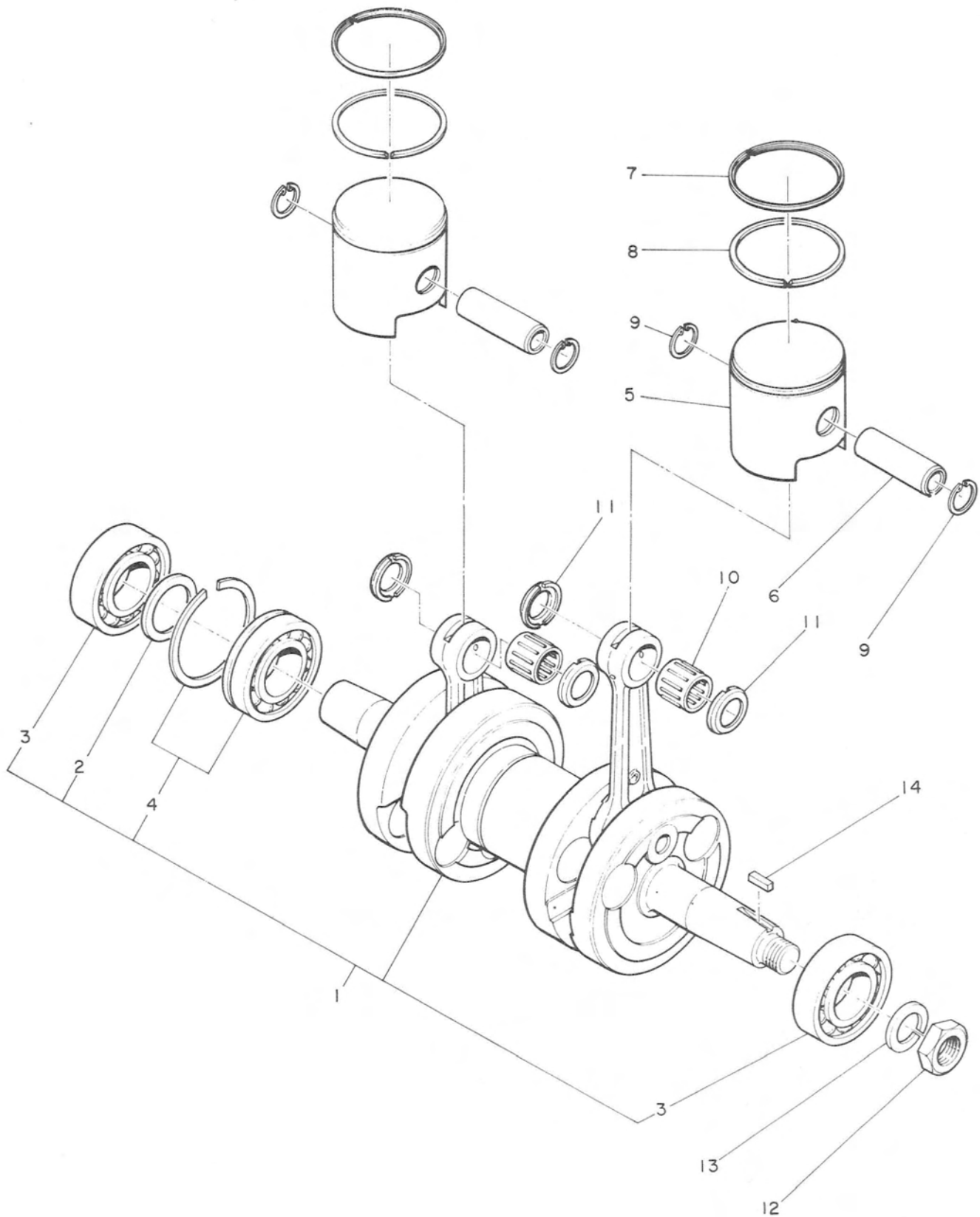
CRANKSHAFT & PISTON - 250



CRANKSHAFT & PISTON – 340, 440

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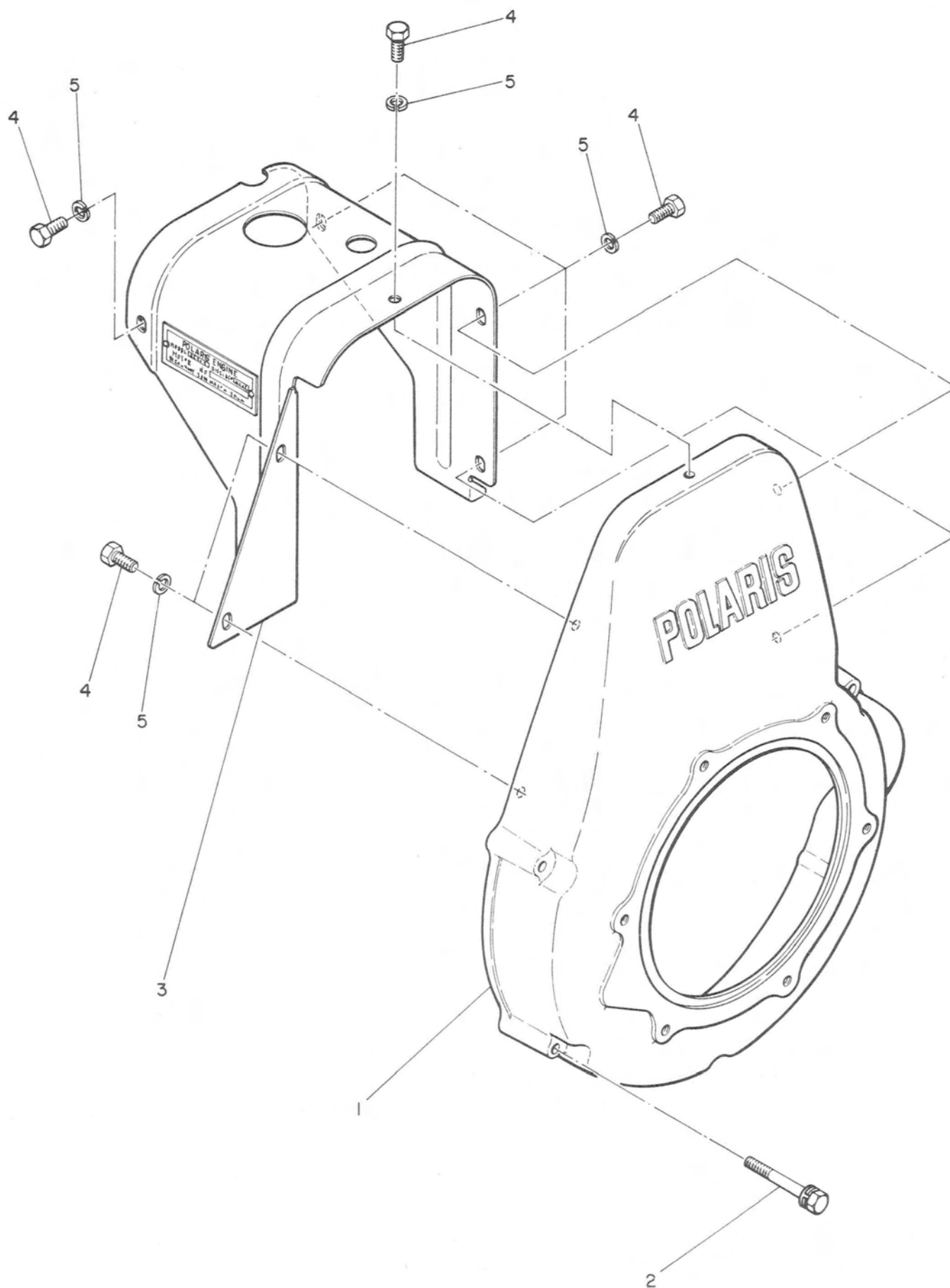
CRANKSHAFT & PISTON - 340, 440



BLOWER HOUSING – 250

[illegible]

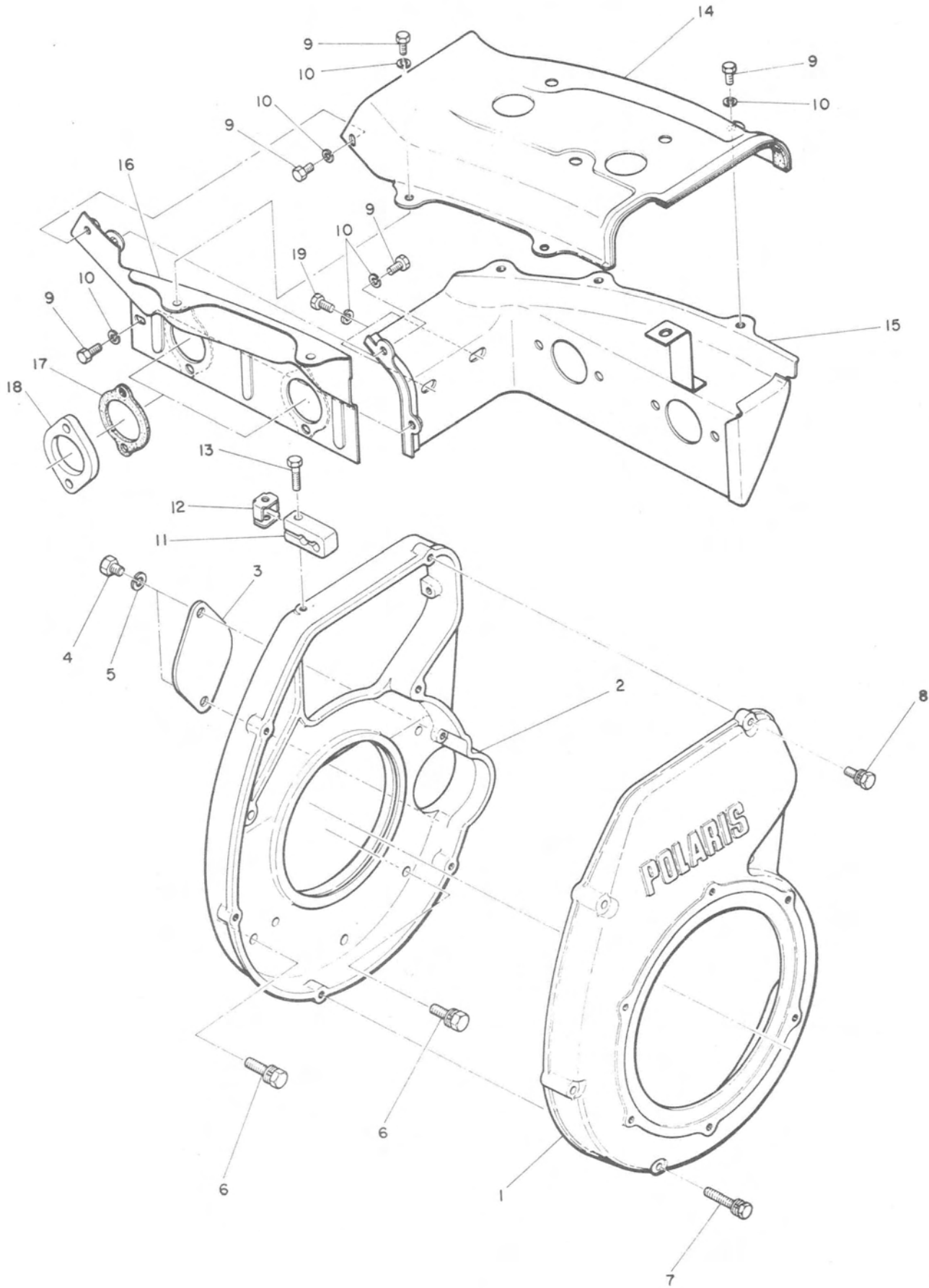
BLOWER HOUSING – 250



BLOWER HOUSING – 340,440
(ENGINES WITH C. D. IGNITION)

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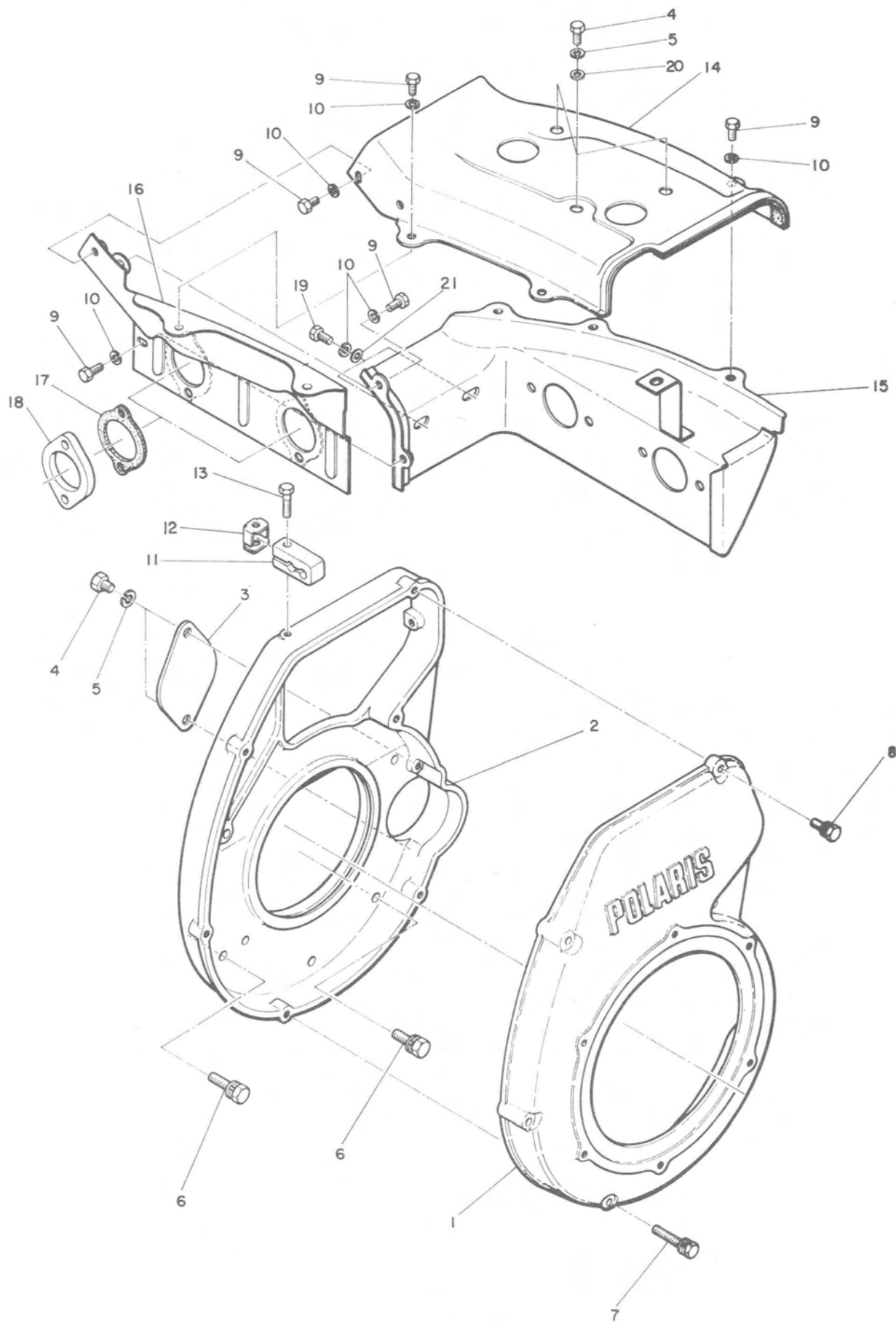
BLOWER HOUSING – 340, 440
(ENGINES WITH C. D. IGNITION)



BLOWER HOUSING – 340, 440
(ENGINES WITH STANDARD IGNITION)

[illegible]

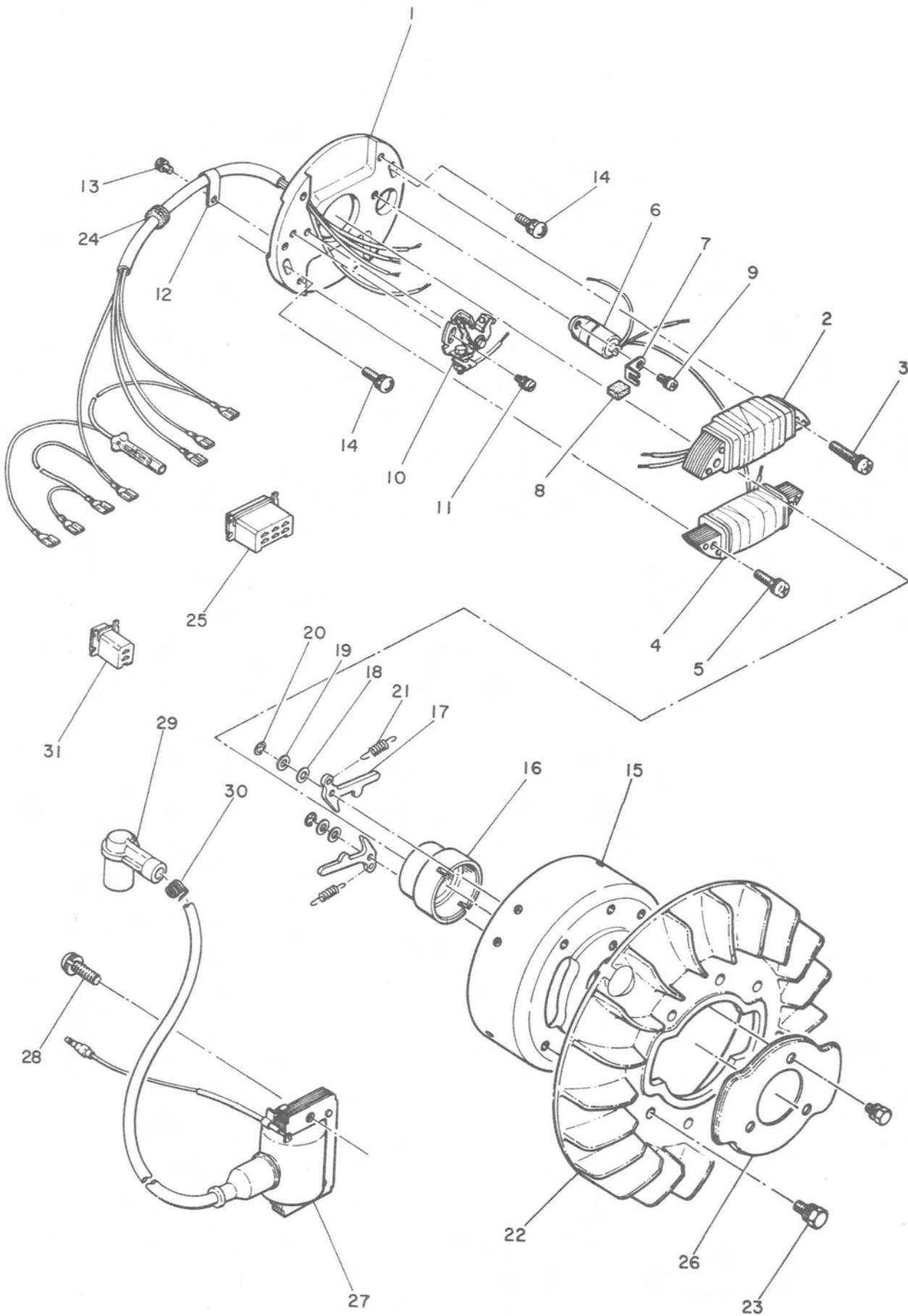
BLOWER HOUSING – 340, 440
(ENGINES WITH STANDARD IGNITION)



MAGNETO – 250

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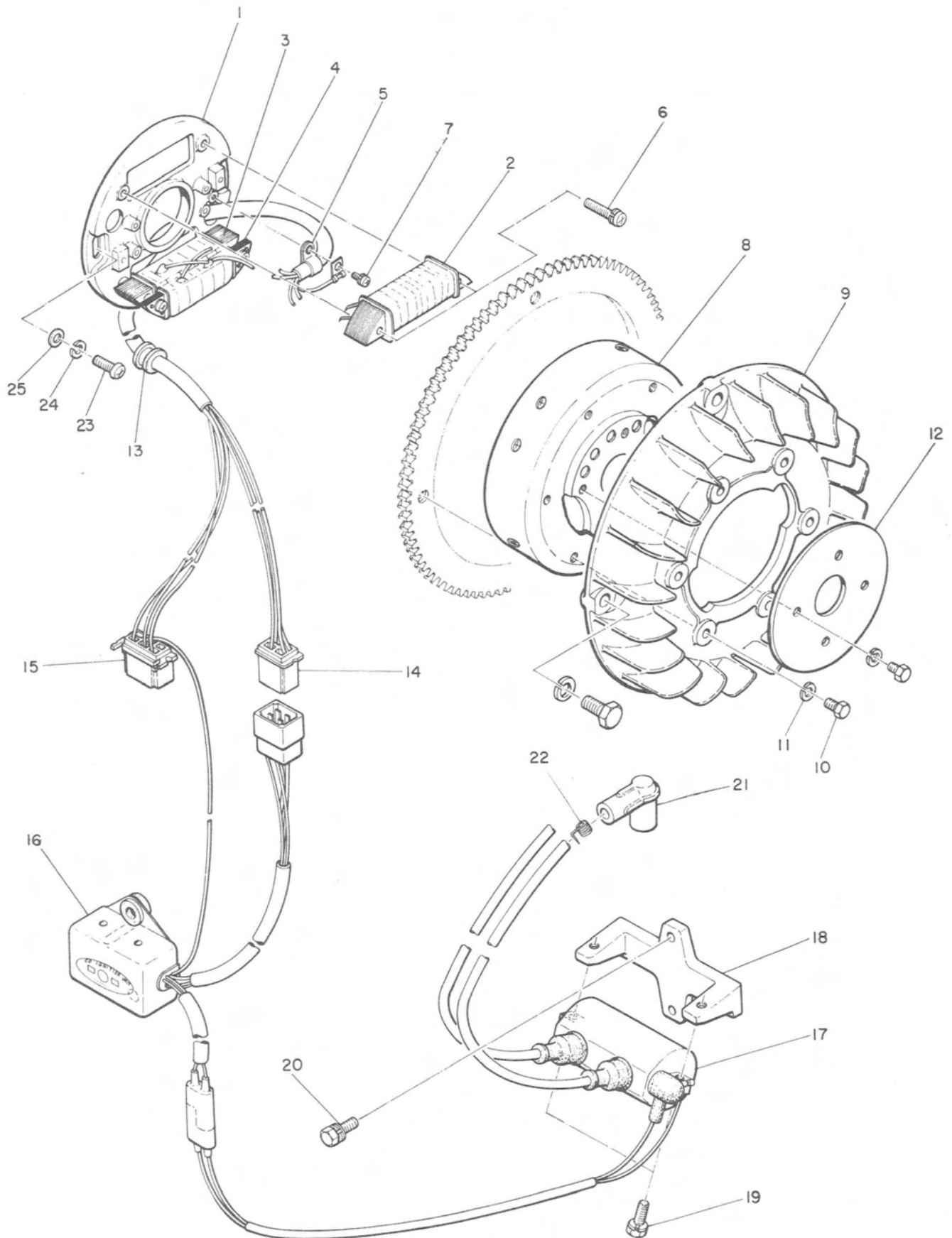
MAGNETO - 250



MAGNETO – 340, 440
(ENGINES WITH C. D. IGNITION)

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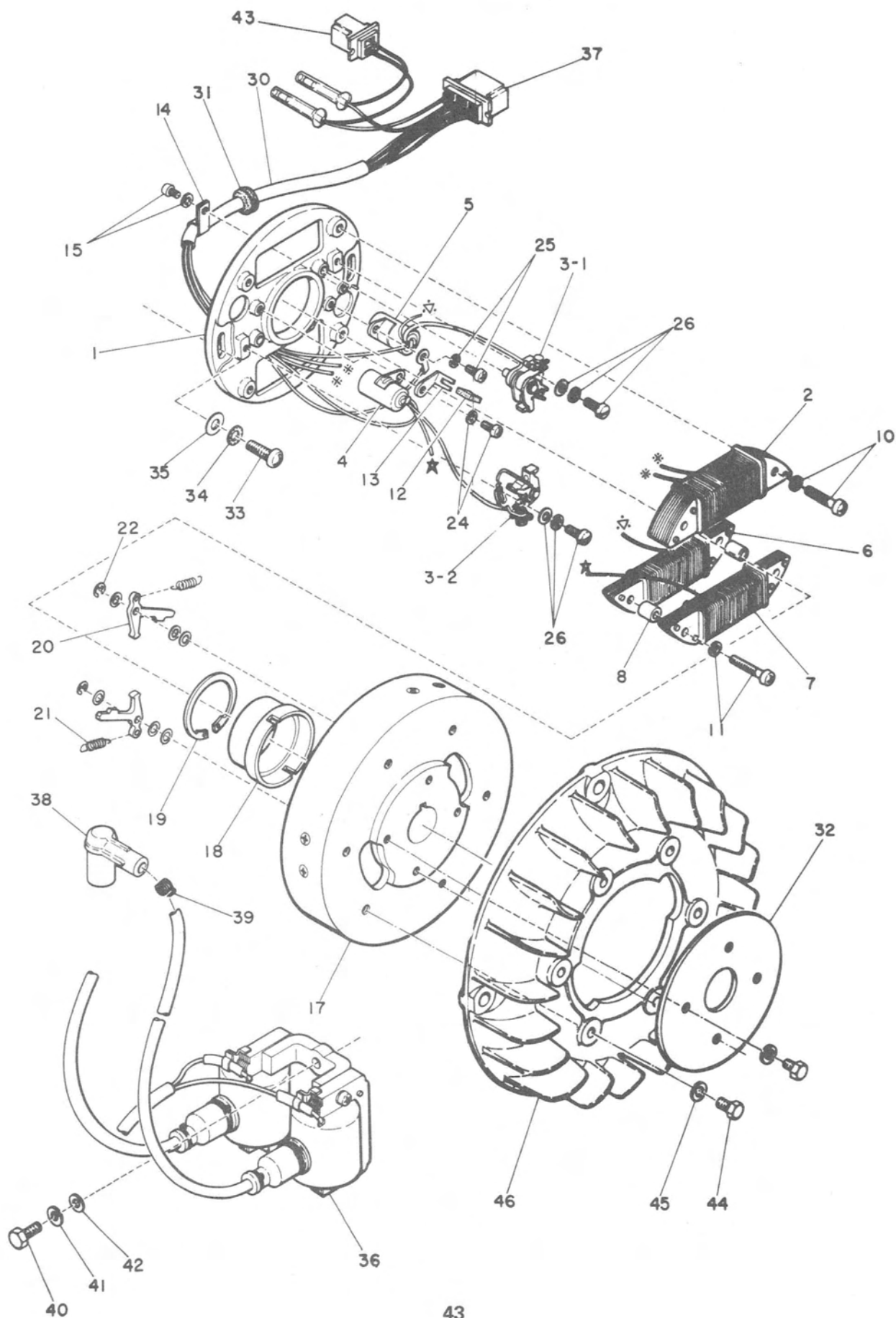
MAGNETO — 340, 440
(ENGINES WITH C. D. IGNITION)



MAGNETO – 340, 440
(ENGINES WITH STANDARD IGNITION)

[illegible]

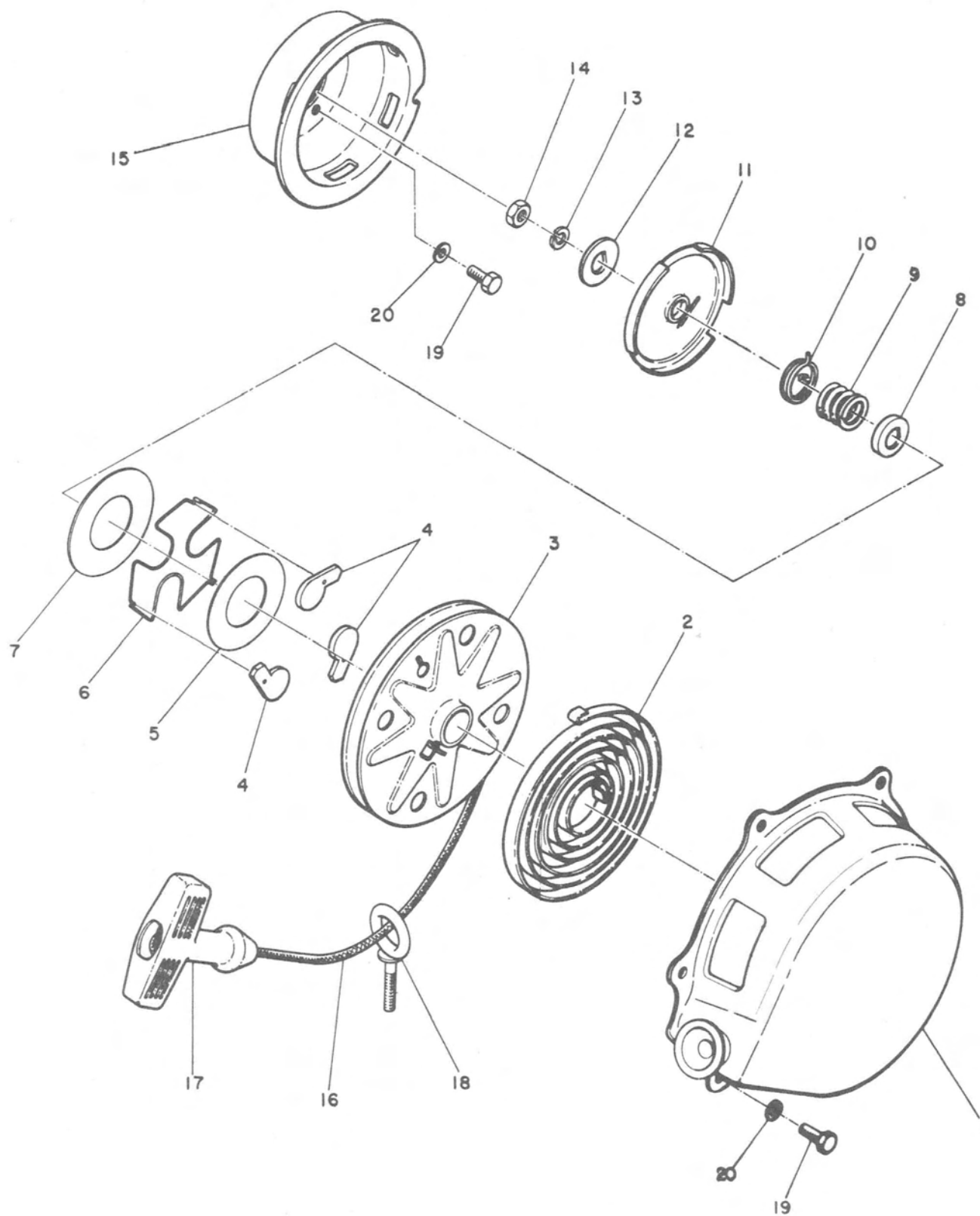
MAGNETO - 340, 440
(ENGINES WITH STANDARD IGNITION)



RECOIL STARTER – 250

[illegible]

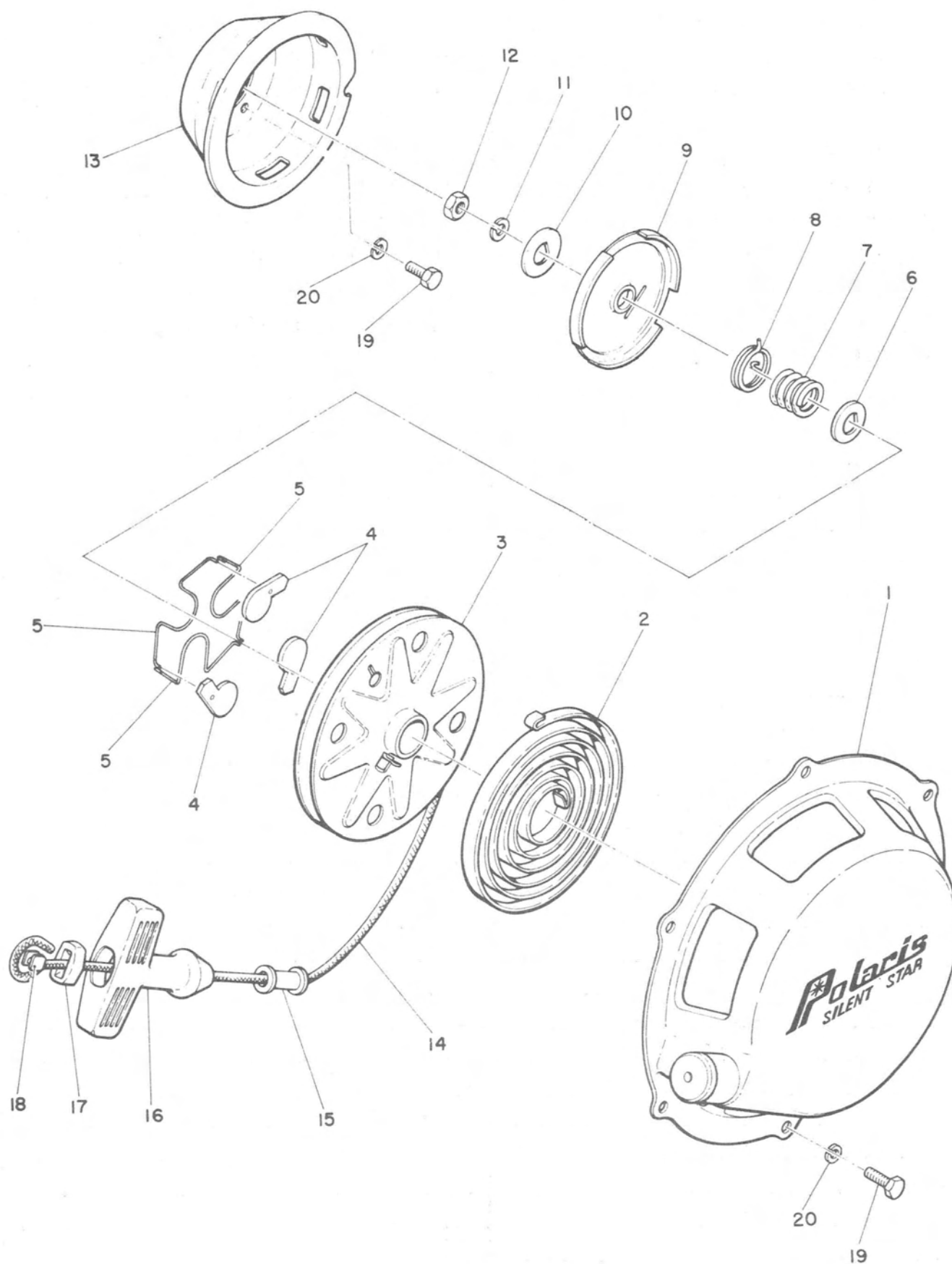
RECOIL STARTER - 250



(ENGINES WITH C. D. IGNITION)

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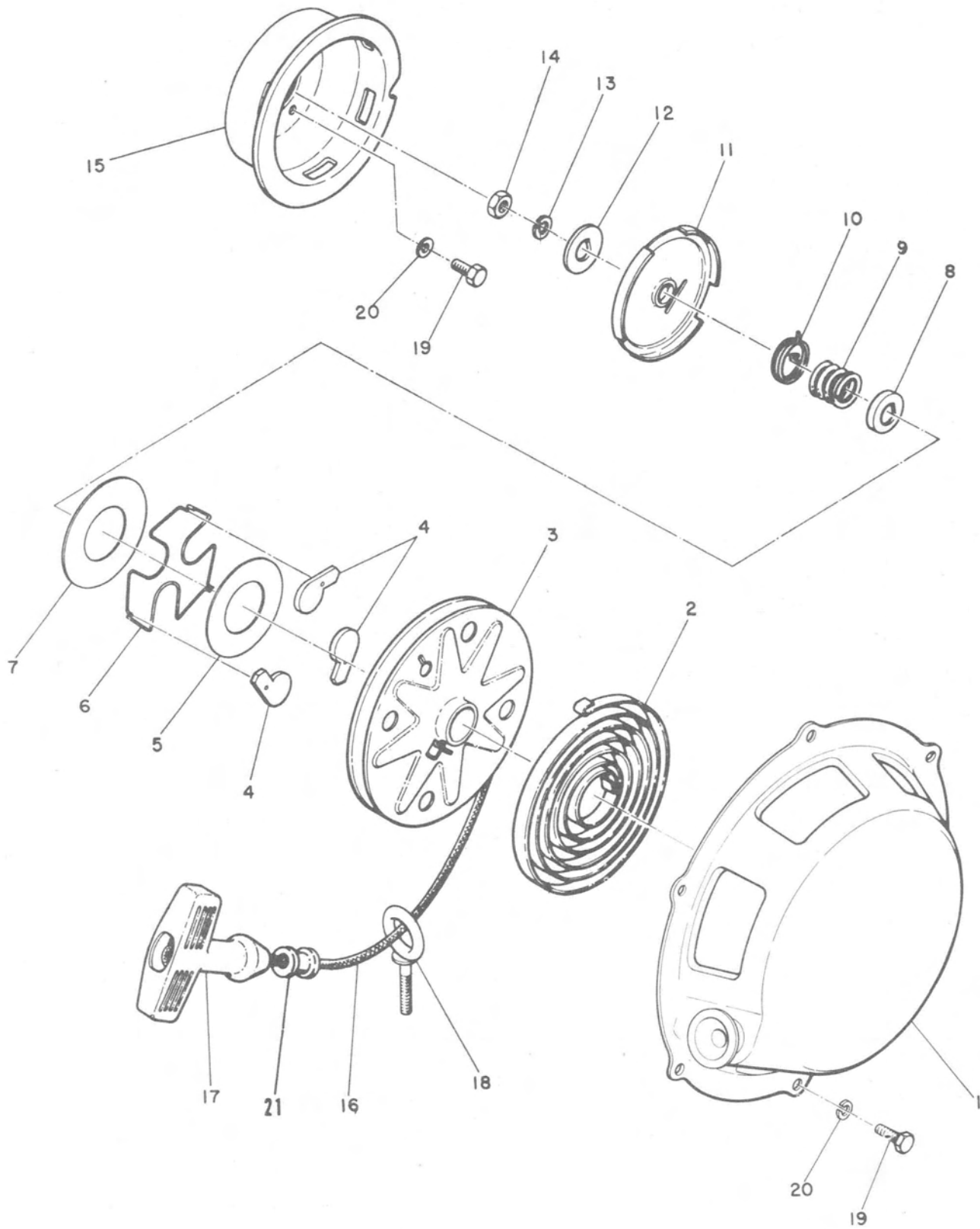
RECOIL STARTER — 340, 440
(ENGINES WITH C. D. IGNITION)



RECOIL STARTER – 340, 440 (ENGINES WITH STANDARD IGNITION)

[illegible]

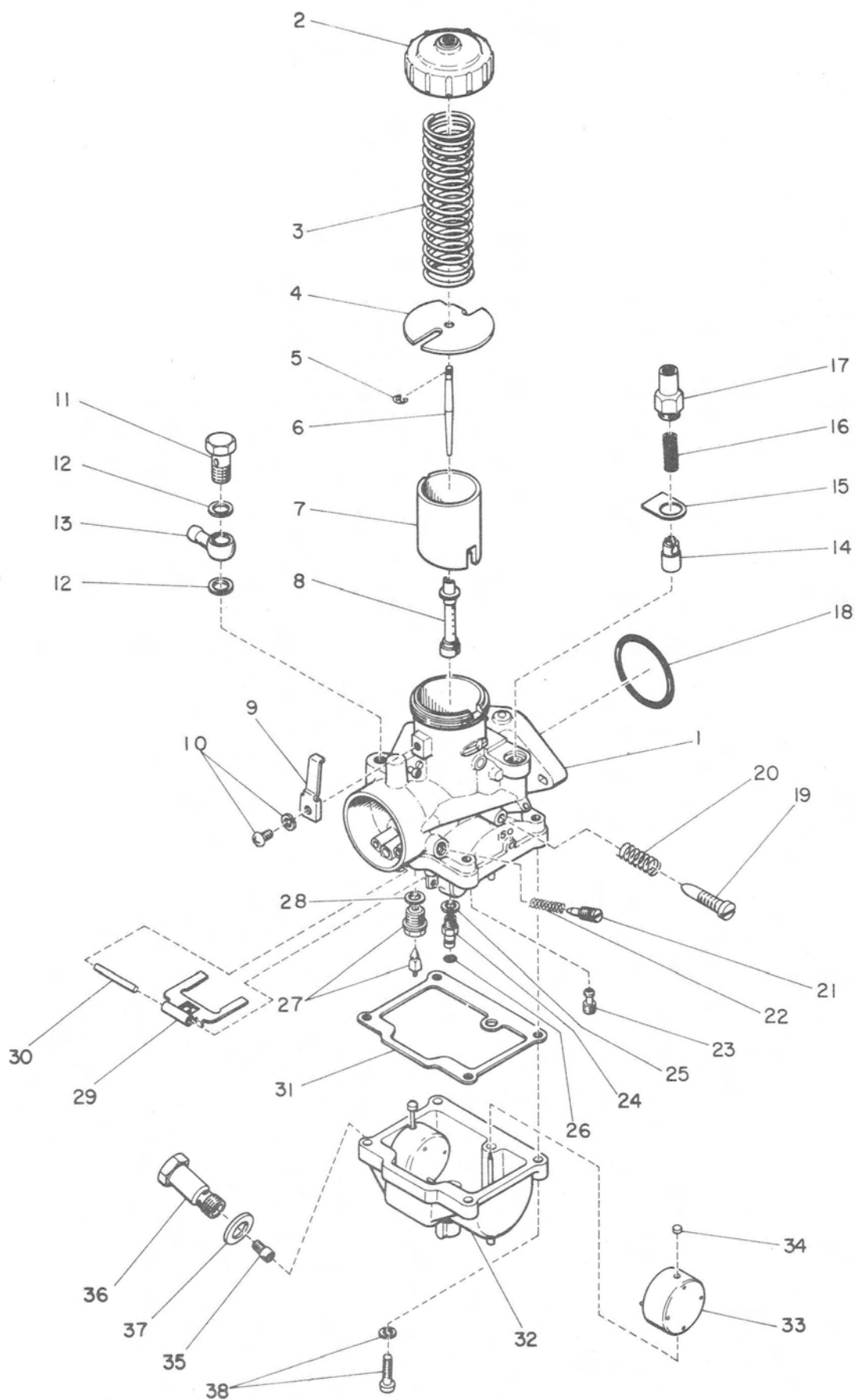
RECOIL STARTER – 340, 440
(ENGINES WITH STANDARD IGNITION)



CARBURETOR – 250

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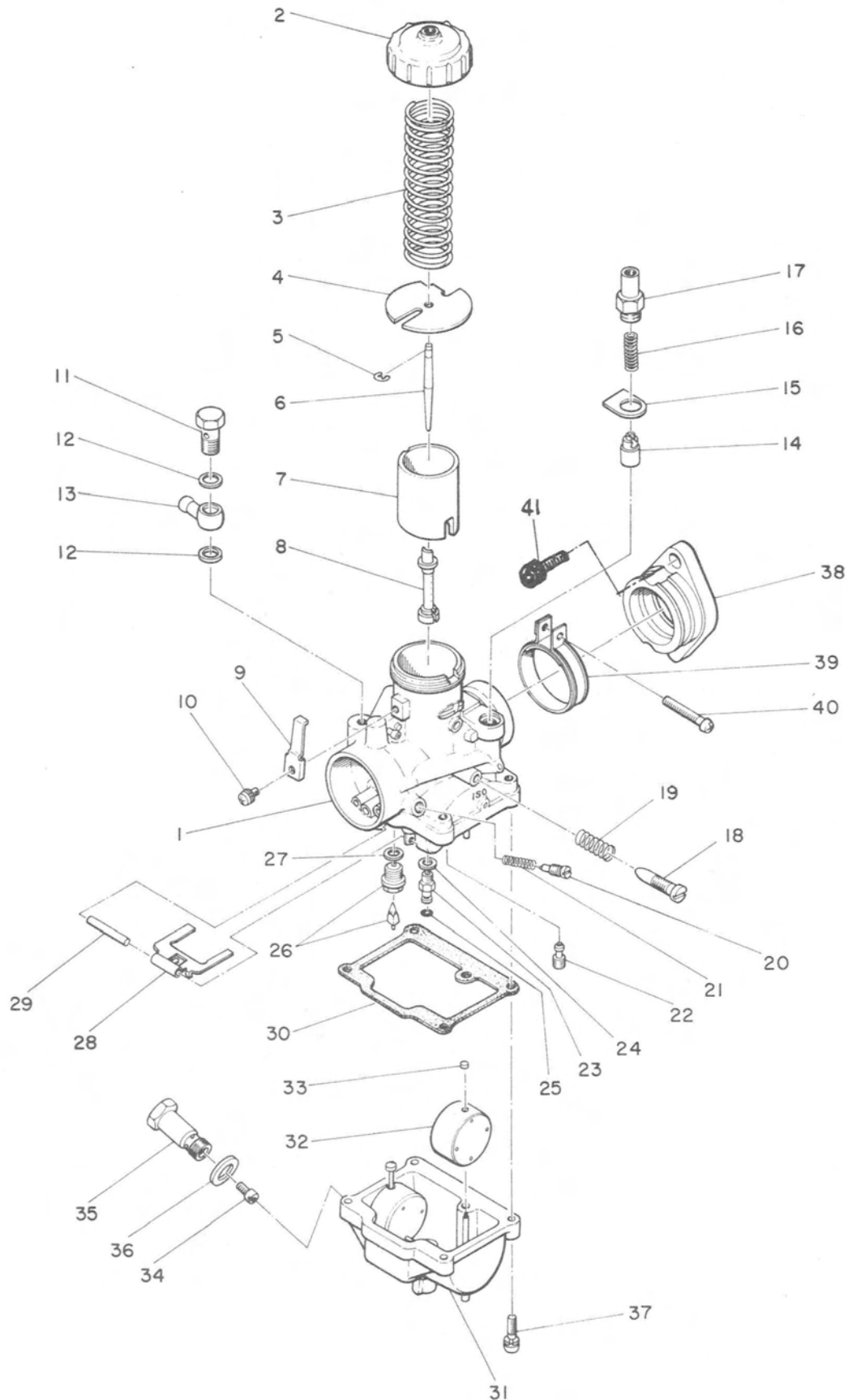
CARBURETOR - 250



CARBURETOR – 340, 440

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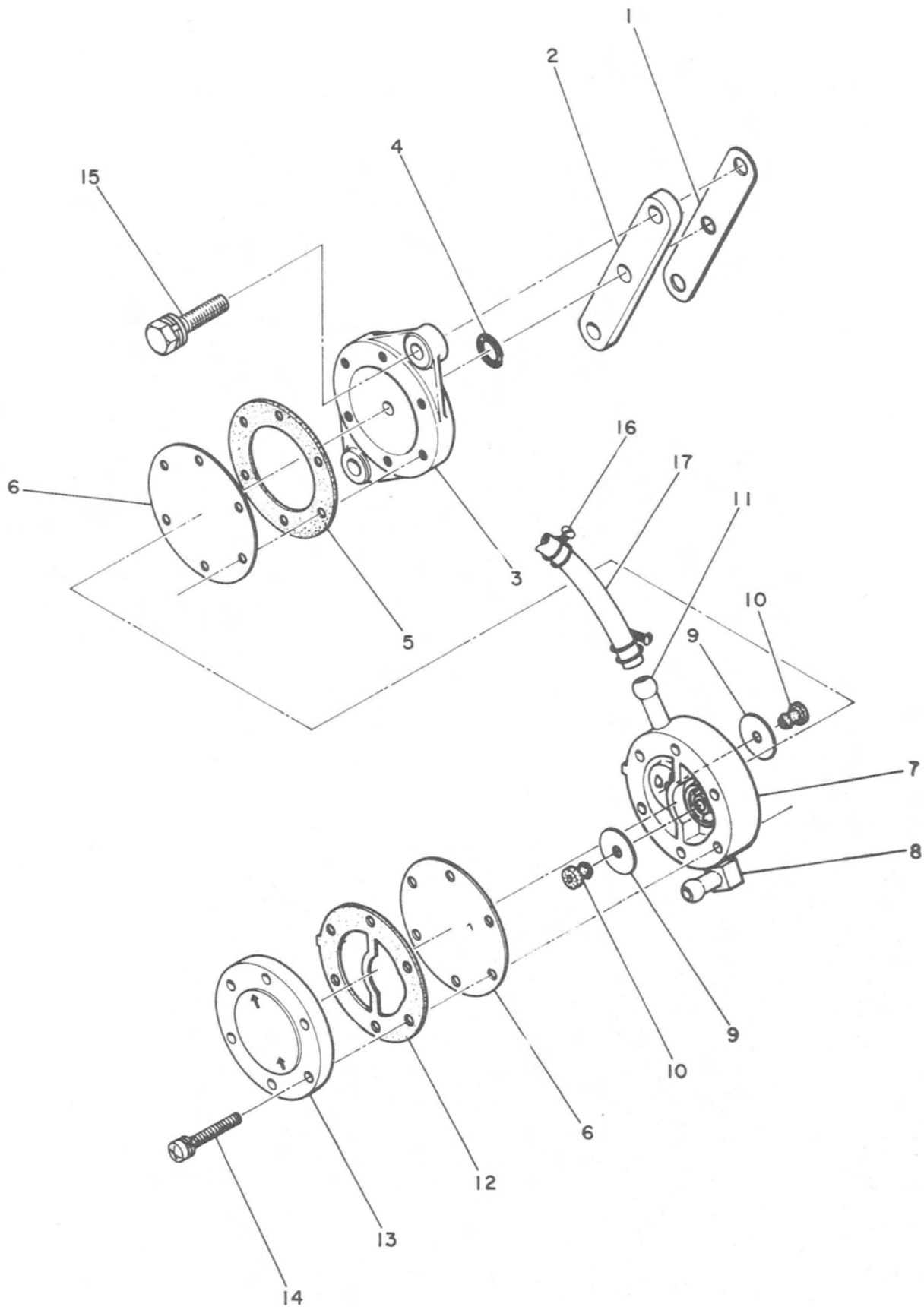
CARBURETOR – 340, 440



FUEL PUMP – 250

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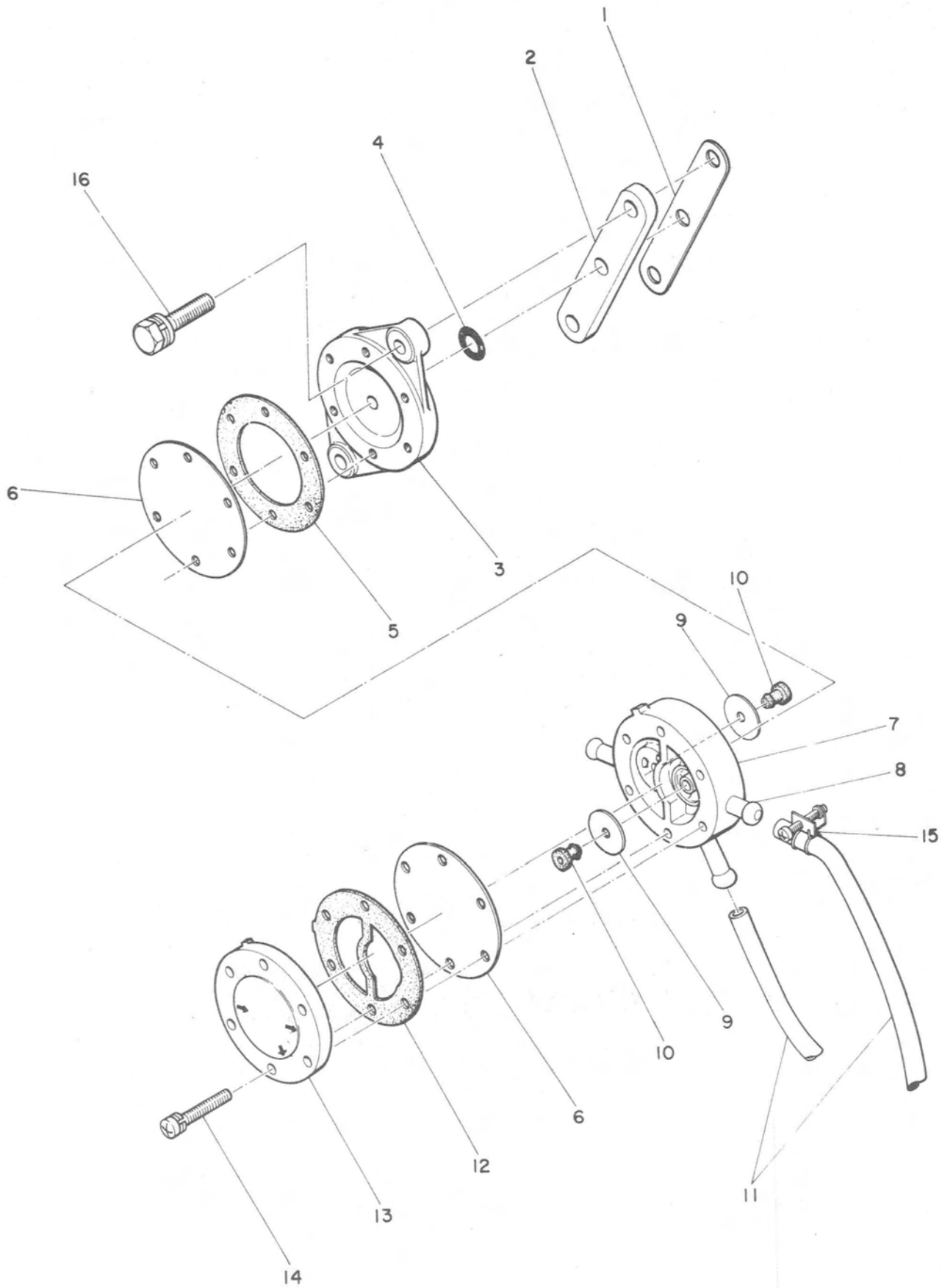
FUEL PUMP - 250



FUEL PUMP – 340, 440

[illegible]

FUEL PUMP — 340, 440





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