$1.00

1974 Polaris®



ELECTRA - CUSTOM II

PARTS BOOK

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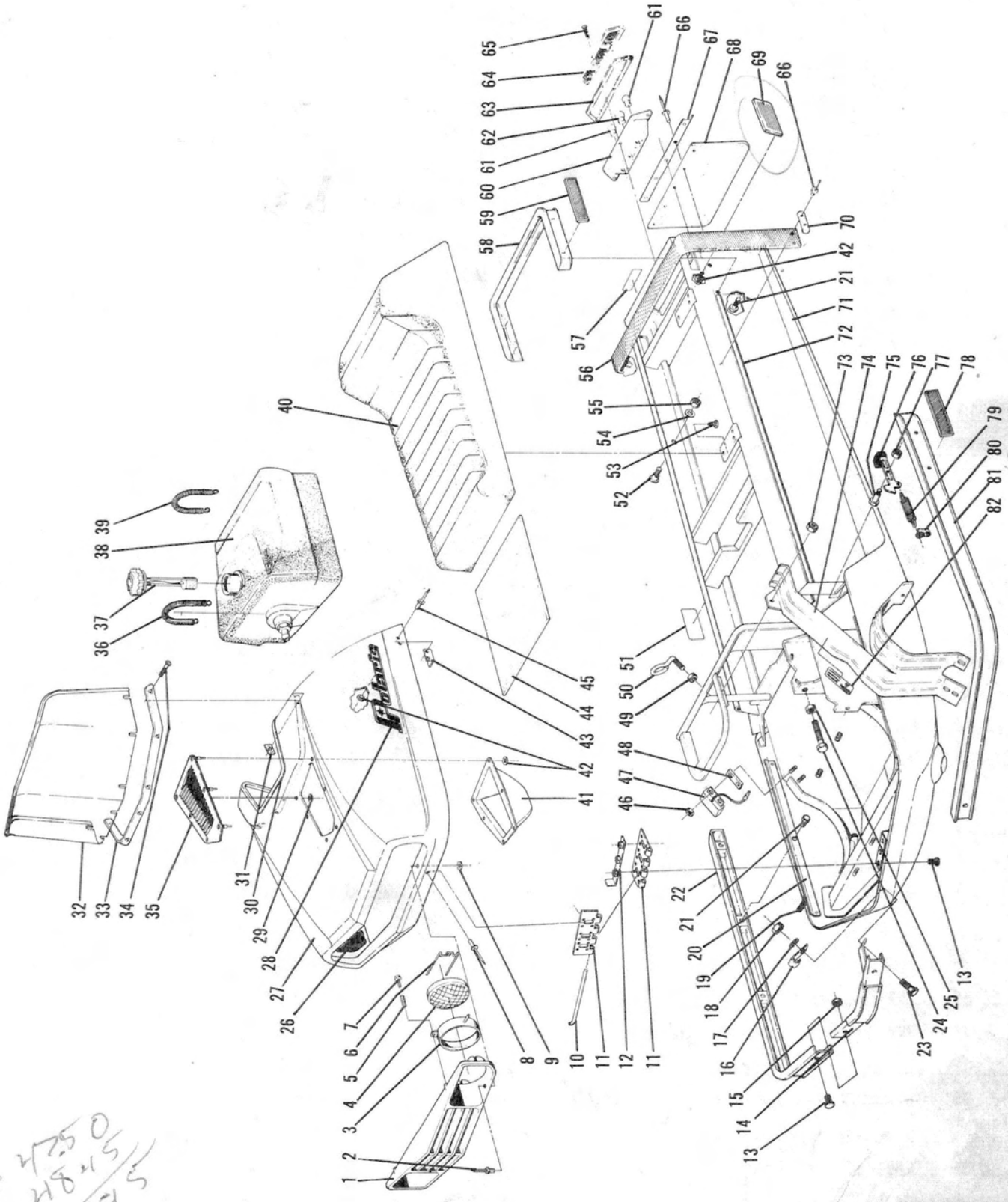
RECOIL STARTER . . . . . 68 – 73

BODY & TRIM GROUP – ELECTRA

ITEM NO.	PART NO.	PART DESCRIPTION
1	5430289	Grill
2	7621315	Pop Rivet
3	5430283	Headlight Ring
4	4030018	Headlight
5	7041042	Spring
6	5221662	Headlight Retainer
7	7511962	Screw
8	7621325	Pop Rivet
9	7558205	Washer
10	5332375	Hinge Pin
11	5221692	Hinge Half
12	1012165	Hinge Strap
13	7512209	Screw
14	2670048	Front Bumper Spacer
15	7542115	Flanged Lock Nut
16	4020105	Wiring Clip
17	7558402	Washer
18	7542321	Lock Nut
19	5420121	Sponge Rope
20	5221682	Hood Channel
21	7512208	Screw
22	2670046	R. H. Front Bumper
23	7512378	Carriage Bolt
24	7515408	Cap Screw
25	7542404	Hex Nut
26	5810017	Hood Mat – L. H.
	5810018	Hood Mat – R. H.
	5810019	Hood Mat – Top
27	2631123	Hood Assembly (Incl. 28, 30, 42, 43, 45)
28	5430180	Name Plate
29	7670029	Push Nut
30	5510029	Quick Edge Trim
31	7670026	Speed Nut
32	5430299	Windshield
33	5430295	Windshield Band
34	7511832	Screw
35	5430316	Outlet Grill
36	7042008	Front Tank Spring
37	2511103	Gas Cap W/Gauge
38	2511106	Gas Tank Assembly (Incl. 37)
39	7042009	Rear Tank Spring
40	2681098	Seat Cushion
41	5430327	Outlet Duct

ITEM NO.	PART NO.	PART DESCRIPTION
42	7670009	Push Nut
43	5221745	Hood Latch
44	5420118	Gas Tank Pad
45	7621213	Pop Rivet
46	7541916	Lock Nut
47	4060071	Regulator
48	5210650	Heat Sink
49	7542301	Hex Nut
50	~~7080128~~	Eye Bolt 7080141
51	7071280	Patent Decal
52	7515410	Shoulder Bolt
53	7522004	Screw
54	7555815	Washer
55	7542101	Lock Nut
56	7080125	Seat Strap
57	7071301	Track Warning Decal
58	2670045	Rear Bumper
59	2670050	Red Reflector
60	5430320	Taillight Housing
61	4030015	Taillight Bulb
62	4030019	Brakelight Bulb
63	5810010	Gasket
64	5430136	Taillight Lens
65	7511833	Screw
66	7621402	Pop Rivet
67	5221698	Mud Flap Backing
68	5410214	Mud Flap
69	5430291	L. H. Running Light Lens
	5430292	R. H. Running Light Lens
70	5430233	Hand Strap Mount
71	1012029	Main Body Weldment
72	7071302	Tunnel Decal
73	7542409	Lock Nut
74	1012159	Clutch Guard
75	7512213	Bolt
76	5221744	L. H. Hood Latch Slide
	5221743	R. H. Hood Latch Slide
77	7541915	Lock Nut
78	2670051	Amber Reflector
79	7042012	Spring
80	5221768	Spring Retainer
81	2670043	L. H. Front Bumper
82	7071310	Clutch & Engine Decal

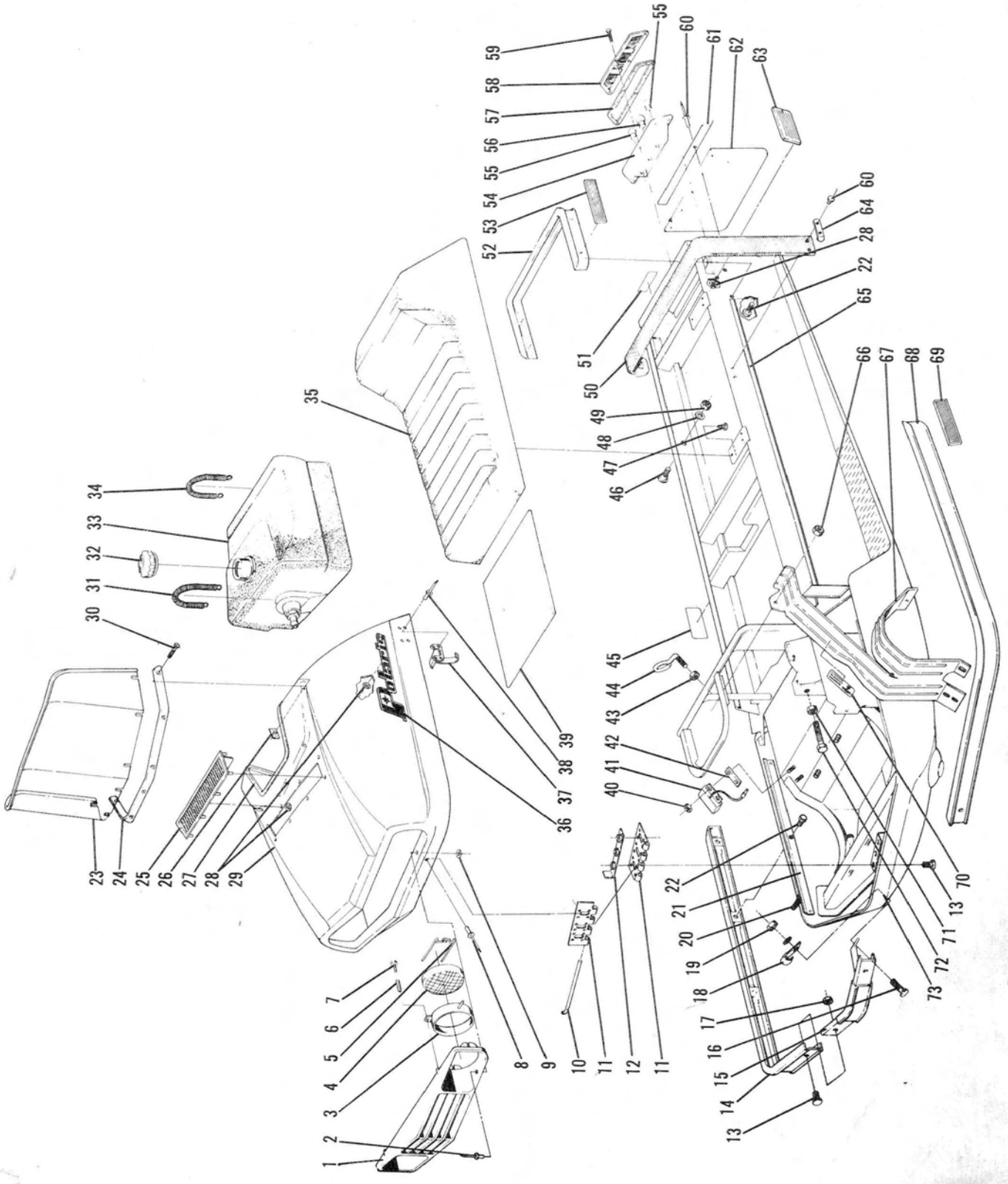
BODY & TRIM GROUP – ELECTRA



BODY & TRIM GROUP – CUSTOM

ITEM NO.	PART NO.	PART DESCRIPTION
1	5430289	Grill
2	7621315	Pop Rivet
3	5430283	Headlight Ring
4	4030018	Headlight
5	5221662	Headlight Retainer
6	7041042	Spring
7	7511962	Screw
8	7621325	Pop Rivet
9	7558205	Washer
10	5332375	Hinge Pin
11	5221692	Hinge Half
12	1012165	Hinge Strap
13	7512209	Screw
14	2670046	R. H. Front Bumper
15	2670048	Front Bumper Spacer
16	7512378	Carriage Bolt
17	7542115	Flanged Lock Nut
18	4020105	Wiring Clip
19	7542321	Lock Nut
20	5420121	Sponge Rope
21	5221682	Hood Channel
22	7512208	Screw
23	5430299	Windshield
24	5430295	Windshield Band
25	5430321	Hood Louver
26	7670026	Speed Nut
27	5510029	Quick Edge Trim
28	7670009	Push Nut
29	2631124	Hood Assembly (Incl. 27, 28, 36, 37, 38)
30	7511832	Screw
31	7042008	Front Tank Spring
32	2511102	Gas Cap
33	~~2511105~~ 2511106	Gas Tank Assembly (Incl. 32)
34	7042009	Rear Tank Spring
35	2681098	Seat Cushion
36	5430180	Name Plate
37	7010002	Hood Latch
38	7621213	Pop Rivet
39	5420118	Gas Tank Pad
40	7541916	Lock Nut
41	4060071	Regulator
42	5210650	Heat Sink
43	7542301	Hex Nut
44	7080128	Eye Bolt
45	7071280	Patent Decal
46	7515410	Shoulder Bolt
47	7522004	Screw
48	7555815	Washer
49	7542101	Lock Nut
50	7080125	Seat Strap
51	7071301	Track Warning Decal
52	2670045	Rear Bumper
53	2670050	Red Reflector
54	5430320	Taillight Housing
55	4030015	Taillight Bulb
56	4030019	Brakelight Bulb
57	5810010	Taillight Housing Gasket
58	5430136	Taillight Lens
59	7511833	Screw
60	7621402	Rivet
61	5221698	Mud Flap Backing
62	5410214	Mud Flap
63	5430291	L. H. Running Light Lens
	5430292	R. H. Running Light Lens
64	5430233	Hand Strap Mount
65	7071302	Tunnel Decal
66	7542409	Lock Nut
67	1012159	Clutch Guard
68	2670043	L. H. Front Bumper
69	2670051	Amber Reflector
70	7071310	Clutch & Engine Decal
71	7542404	Hex Nut
72	7515408	Cap Screw
73	1012026	Main Body Weldment – 250
	1012027	Main Body Weldment – 400 & 530

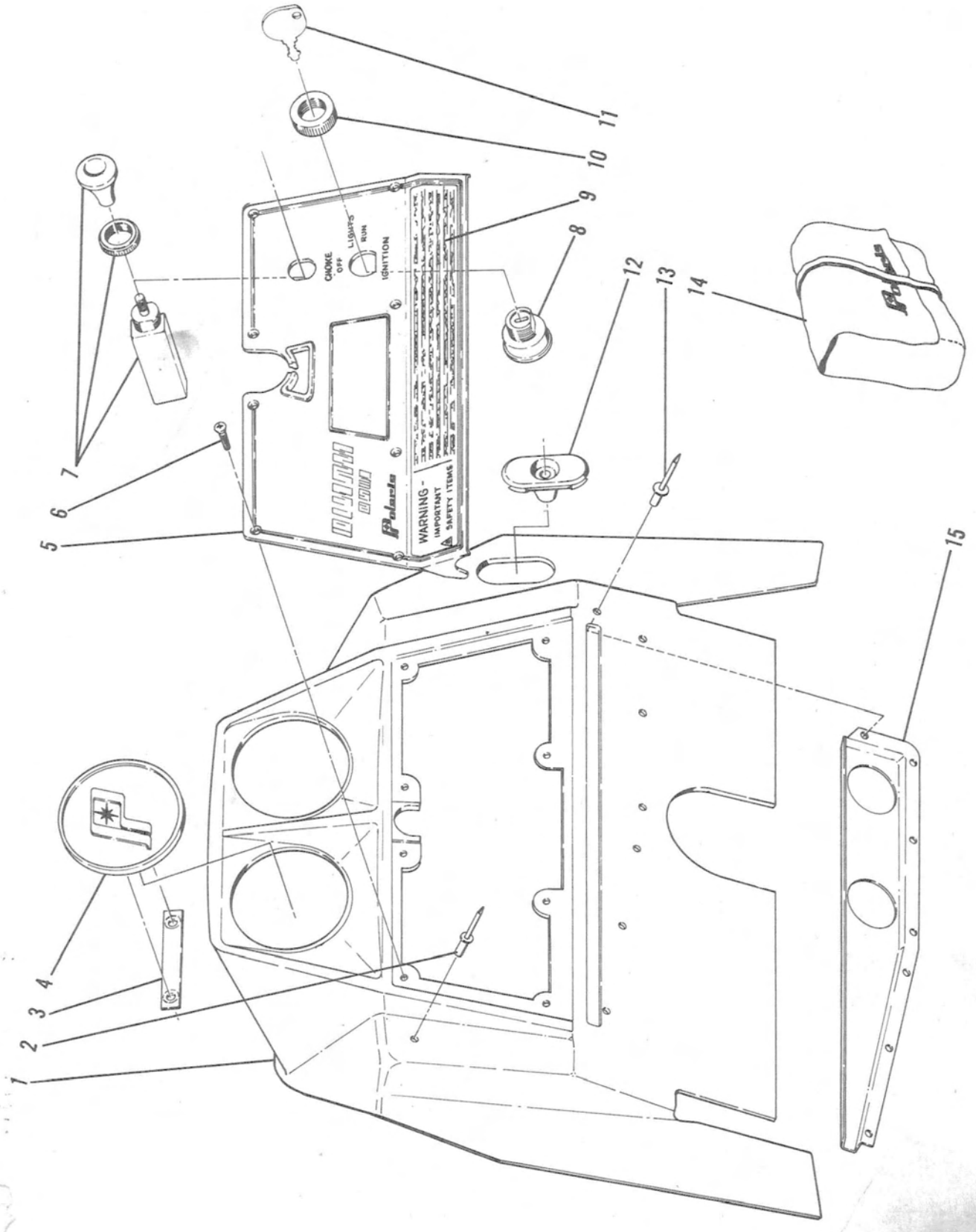
BODY & TRIM GROUP – CUSTOM



CONSOLE GROUP

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	5430331	Console – Custom 250	7	7080123	Choke Control – 250
	5430301	Console – Custom 400 & 530		7080098	Choke Control – 400 & 530
	5430293	Console – Electra 340 & 440		7080085	Choke Control – 340 & 440
2	7621322	Pop Rivet	8	4110021	Ignition Switch
3	7670024	Tinnerman Fastener	9	7071304	Warning Decal
4	5430181	Console Plug	10	7542807	Ignition Switch Nut
5	5430309	Ignition Panel – 250	11	4110012	Ignition Key
	5430310	Ignition Panel – 400	12	5430242	Recoil Grommet
	5430311	Ignition Panel – 530	13	7621326	Pop Rivet
	5430312	Ignition Panel – 340	14	2870257	Tool Kit
	5430313	Ignition Panel – 440	15	5221762	Inlet Hose Mount
6	7511823	Screw			

CONSOLE GROUP

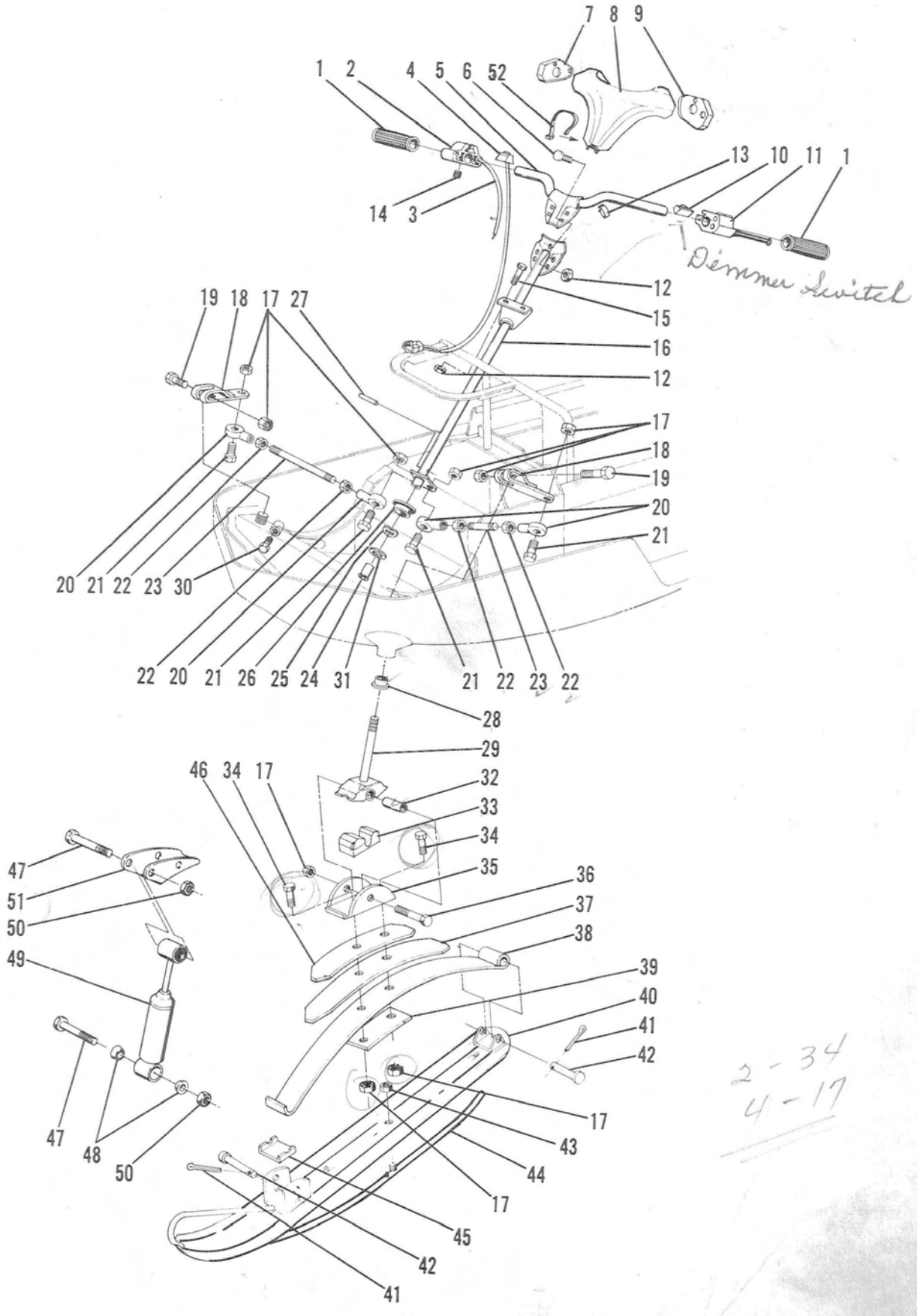


STEERING ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION
1	5410205	Handle Bar Grip
2	5430280	Throttle Block
	5430279	Throttle Lever – 440
	5430277	Throttle Lever – 250, 340, 400 & 530
	7661614	Retaining Pin
	7710401	Retaining Ring
3	7080116	Throttle Cable – 250
	7080121	Throttle Cable – 400 & 530
	7080126	Throttle Cable – 340
	7080127	Throttle Cable – 440
	7710501	Cable Retainer – All
4	4110026	Stop Switch
5	1823088	Handle Bar
6	7512157	Carriage Bolt
7	5430337	Throttle Control Spacer
8	5430336	Handle Bar Cover
9	5430338	Brake Control Spacer
10	4110025	Hi - Lo Dimmer Switch
11	1930530	Master Cylinder (See Page 11)
12	7542101	Lock Nut
13	7080119	Cable Clip
14	7512465	Set Screw
15	7512174	Machine Screw – Short
	7512204	Machine Screw – Long
16	1823087	Steering Post
17	7542425	Lock Nut
18	5221526	Steering Arm
19	7512410	Cap Screw
20	7060112	Rod End Bearing
21	7512404	Cap Screw
22	7542401	Hex Nut

ITEM NO.	PART NO.	PART DESCRIPTION
23	5020251	Tie Rod
24	5221533	Steering Tube Pin
25	7575702	Wave Washer
26	3574206	Lower Steering Bushing
27	7661604	Dowel Pin
28	3573904	Spindle Housing Bushing
29	1821010	Spindle
30	7512497	Bolt
31	7556108	Machine Bushing
32	5010059	Ski Pivot Bushing
33	5410055	Rubber Ski Stop
34	7512405	Cap Screw
35	5221227	Spring Saddle
36	7512435	Cap Screw
37	7043002	Center Support Spring
38	7043022	Main Leaf Spring
39	1820142	Ski Spring Stop
40	1820175	Ski
41	7661407	Cotter Pin
42	7662001	Clevis Pin
43	7542302	Lock Nut
44	1820132	Skag
45	5430003	Wear Plate
46	7043003	Top Support Spring
47	7512522	Cap Screw – Custom Only EXCEPT 250 CUSTOM
48	5430264	Bushing – Custom Only EXCEPT 250
49	7041012	Shock Absorber – Custom Only EXCEPT 250
50	7542513	Lock Nut – Custom Only EXCEPT 250
51	5221550	Spring Saddle – Custom Only EXCEPT 250
52	7080138	Panduit Strap

STEERING ASSEMBLY

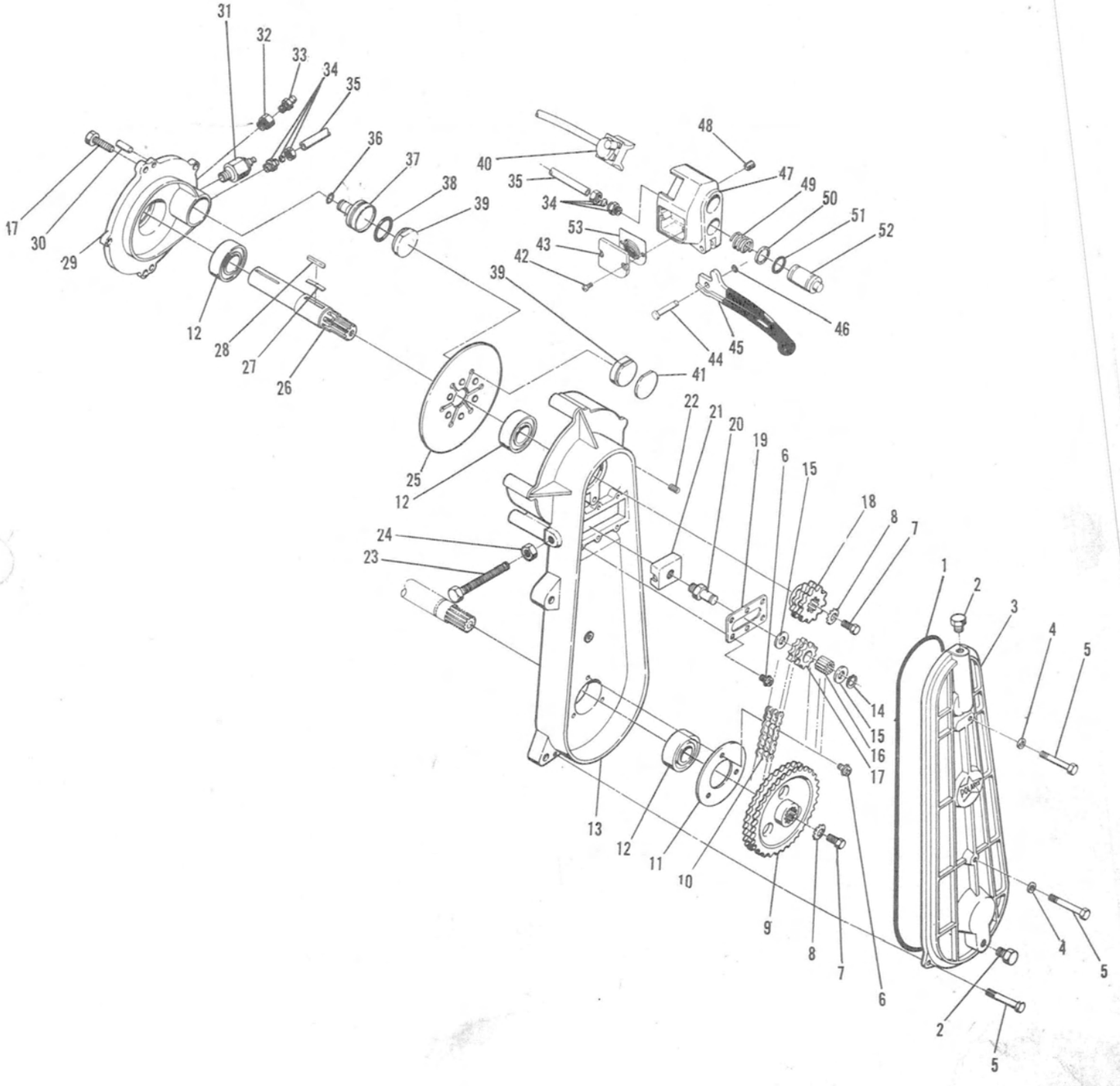


CHAINCASE ASSEMBLY

ITEM NO.	PART NO.	PART DESCRIPTION
1	5410177	Rubber Seal
2	7051507	Pipe Plug
3	5630057	Chaincase Cover
4	5410193	O – Ring
5	7515407	Cover Bolt
6	7511905	Sems Screw
7	7512325	Cap Screw
8	7577901	Shakeproof Washer
9	3222007	39 Tooth Driven Sprocket
10	3224005	90 Pitch Roller Chain
		(All except 530cc Custom)
	3224006	92 Pitch Roller Chain (530cc Custom)
11	5210121	Bearing Retaining Plate
12	3514303	Bearing
13	5630104	Chaincase
14	7712801	Retaining Ring
15	7558702	Thrust Washer
16	3553002	Idler Bearing
17	3221011	Idler Sprocket
18	3221012	13 Tooth Sprocket - 250cc
	3221008	15 Tooth Sprocket - 340, 400 & 440cc
	3221009	17 Tooth Sprocket - 530cc
19	5210116	Idler Retaining Plate
20	5020075	Idler Shaft
21	5610032	Idler Slide
22	7512178	Set Screw
23	7512342	Machine Screw
24	7542301	Hex Nut
25	1332043	Brake Disc

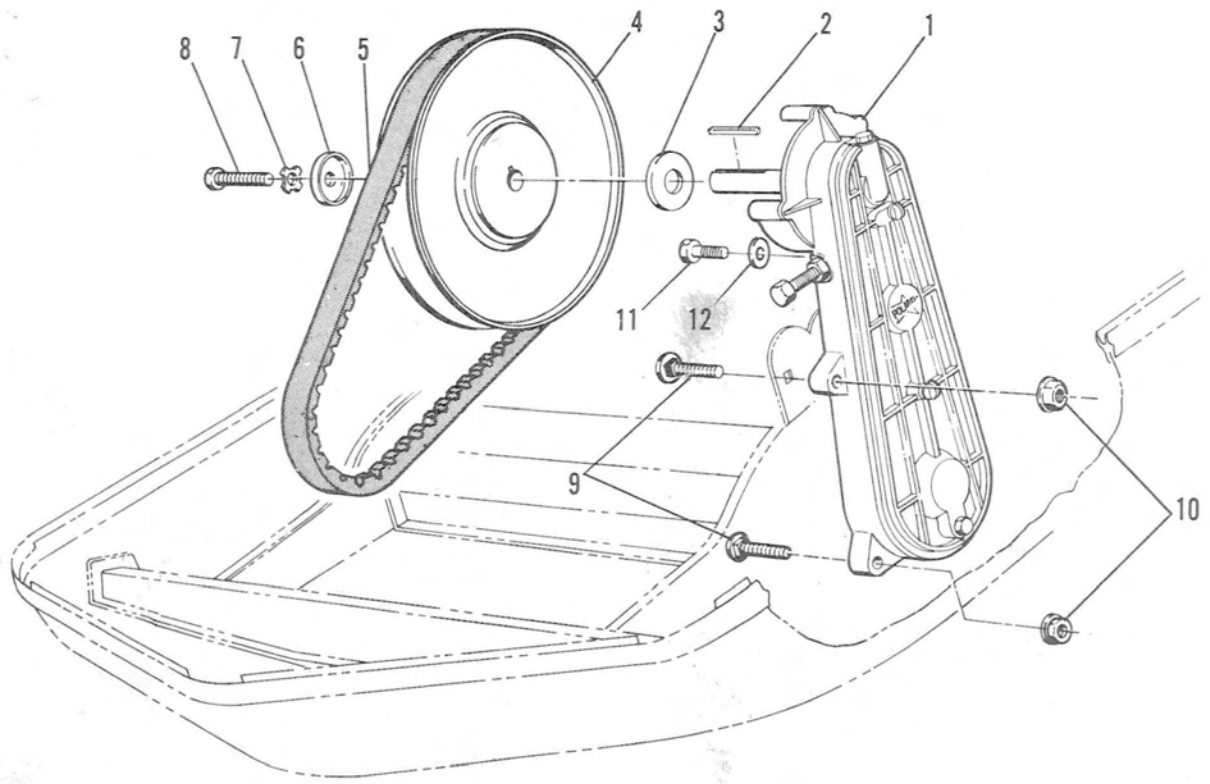
ITEM NO.	PART NO.	PART DESCRIPTION
26	6230041	Input Shaft
27	7043023	Brake Key Spring
28	7721202	Square Key
29	5630039	Chaincase Rear Cover
30	7661806	Dowel Pin
31	4110015	Stoplight Switch
32	5020222	Bleeder Adapter Fitting
33	5020214	Bleeder Fitting
34	7052019	Male Connector
35	5420120	Brake Line
36	5410158	O – Ring
37	5020202	Disc Brake Plunger
38	5410159	O – Ring
39	1930521	Disc Brake Puck
40	4110025	Hi - Lo Beam Switch
41	5210609	Backup Plate
42	7511834	Machine Screw
43	5630099	Reservoir Cover
44	7661615	Retaining Pin
45	5630101	Brake Lever
46	7710401	Retaining Ring
47	5630098	Master Cylinder Housing
48	7512308	Set Screw
49	7041024	Spring
50	5410164	U - Packing Seal
51	5410163	O – Ring
52	~~5020204~~	Piston 5020252
53	5410210	Gasket

CHAINCASE ASSEMBLY



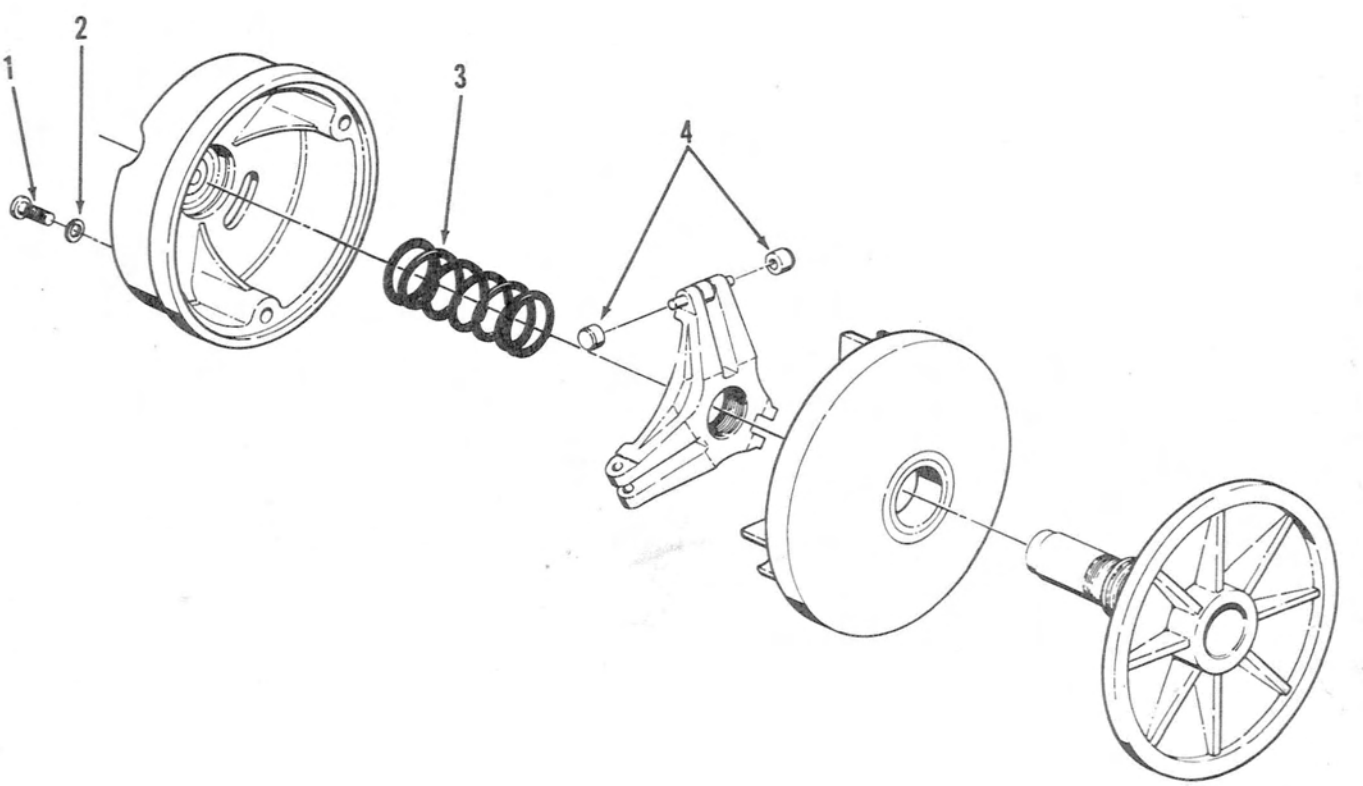
CHAINCASE MOUNTING

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1		Chaincase – See Chaincase Assembly	7	7577901	Lock Washer
2	7721103	Square Key	8	7512328	Cap Screw
3	7556401	Machinery Bushing	9	7512487	Carriage Bolt
4	1322033	Driven Clutch	10	7542423	Flanged Lock Nut
5	3211031	Drive Belt	11	7512325	Cap Screw
6	5221207	Clutch Cap	12	7558402	Washer



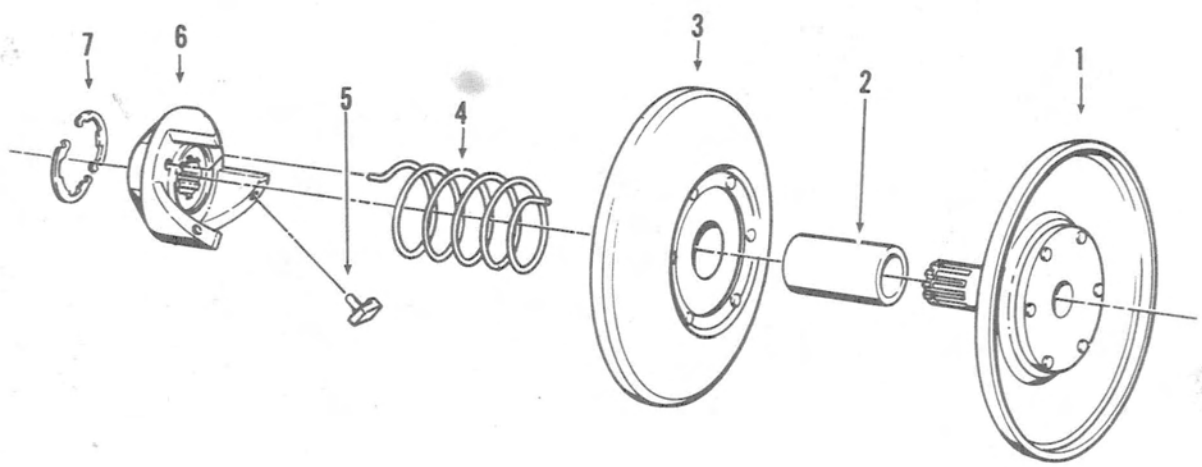
DRIVE CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	1321230	Drive Clutch Assembly – 250	1	7512182	Screw
	1321238	Drive Clutch Assembly – 400 & 440	2	7575005	Lock Washer
	1321239	Drive Clutch Assembly – 530	3	7041022	Spring
	1321242	Drive Clutch Assembly – 340	4	5430269	Guide Button



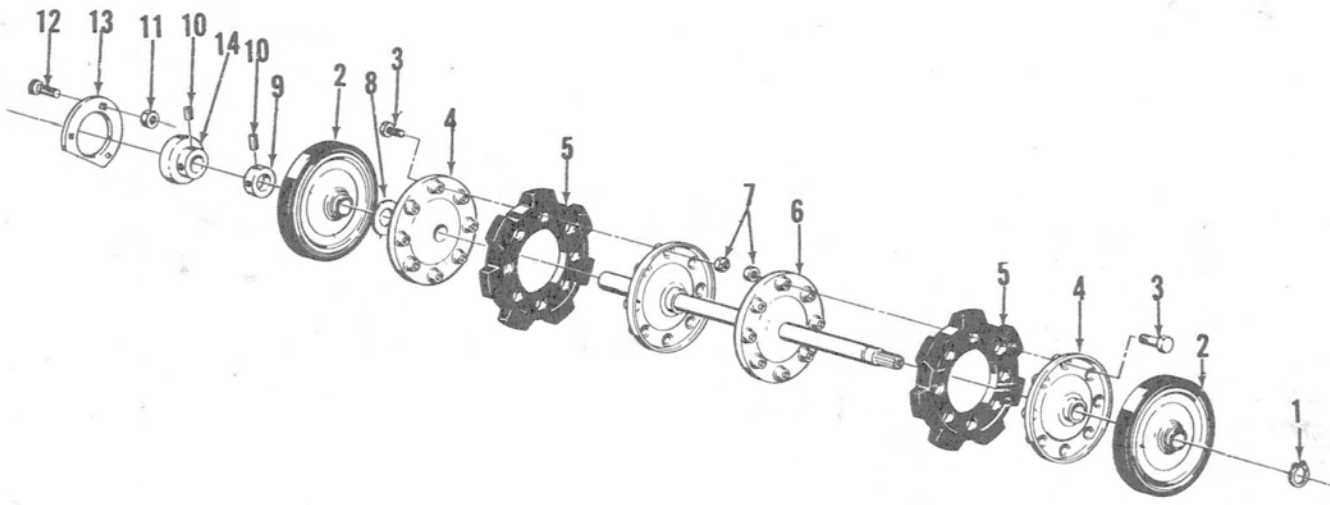
DRIVEN CLUTCH

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	1322033	Ramp Clutch Assembly	4	7041004	Spring
1	1322048	Stationary Face Assembly	5	5430265	Ramp Button
2	3565901	Bearing	6	1322070	Ramp Assembly (Incl. 5)
3	1322036	Moveable Face Assembly	7	7714802	Snap Ring



DRIVE SHAFT

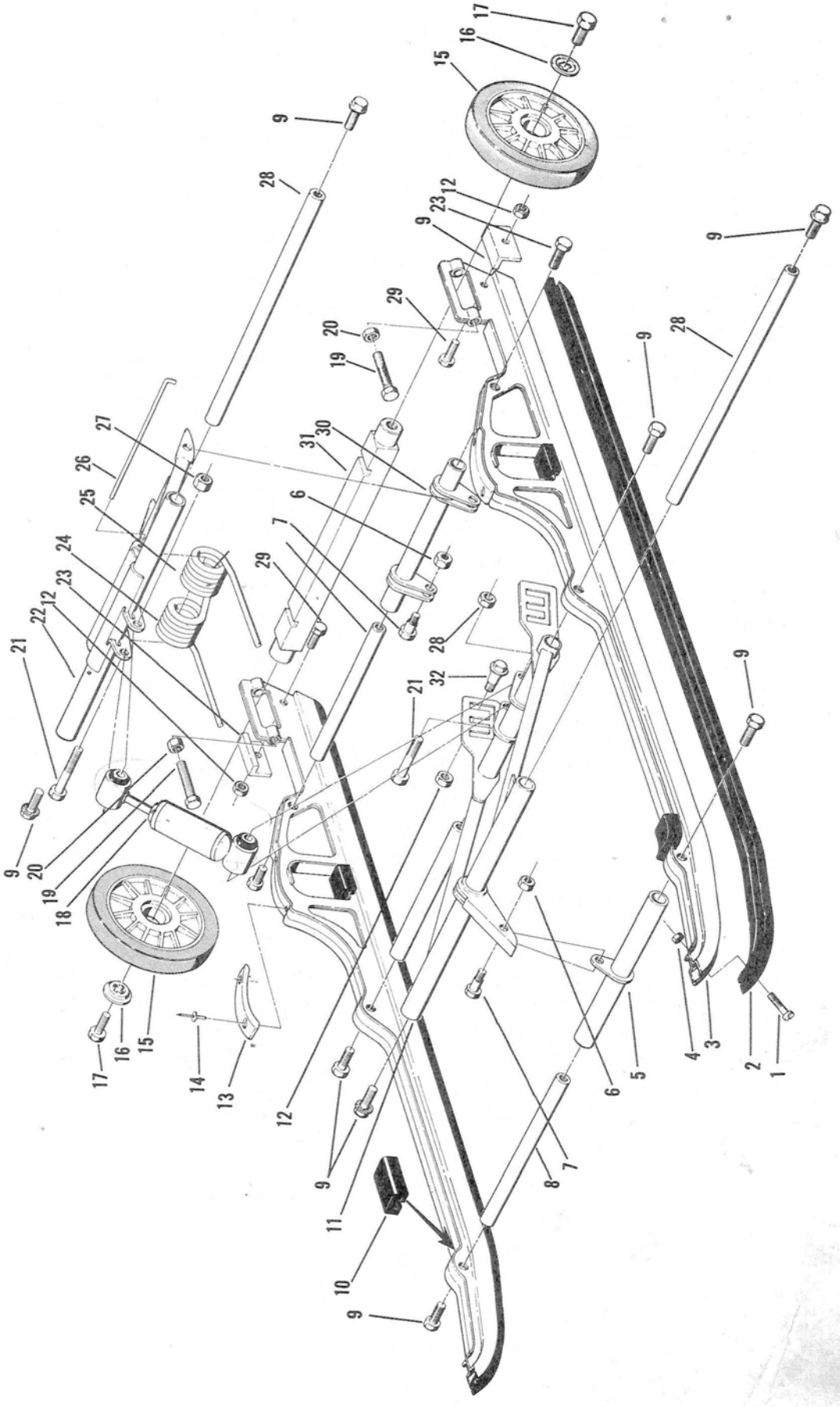
ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	7713901	Retaining Ring	8	7556501	Machinery Bushing
2	5430296	Idler Wheel	9	1590104	Lock Collar (Incl. 10)
3	7512101	Cap Screw	10	7512308	Set Screw
4	5221641	Sprocket Flange	11	7542302	Lock Nut
5	5430290	Sprocket	12	7512378	Carriage Bolt
6	1590505	Drive Shaft Weldment	13	5221172	Flangette
7	7542101	Lock Nut	14	3514501	Bearing W/Lock Collar



SUSPENSION

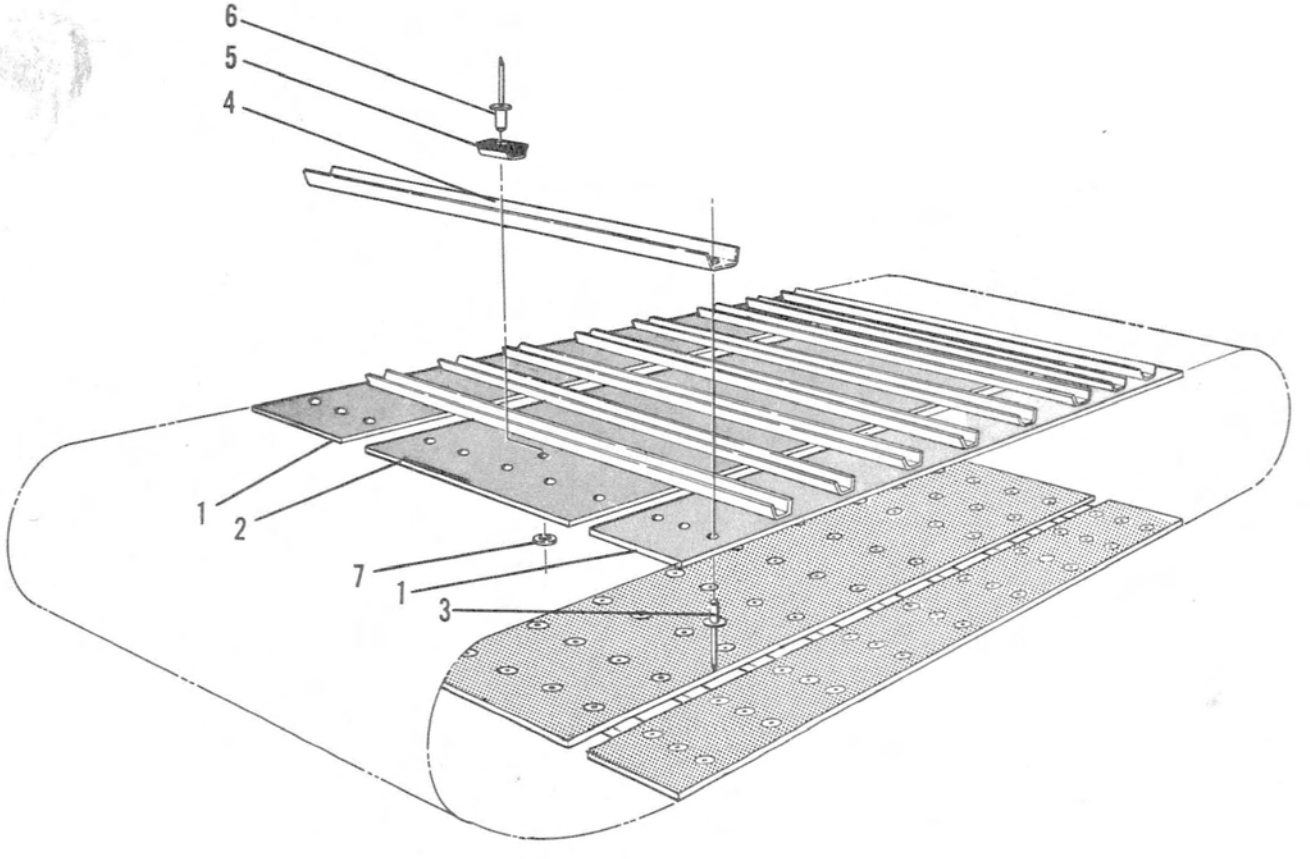
ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	1540383	Slide Rail Complete	17	7515404	Cap Screw
1	7512183	Machine Screw	18	7041043	Shock
2	5521047	Slide	19	7512499	Machine Screw
3	1540323	Slide Rail	20	7542410	Jam Nut
4	7542101	Lock Nut	21	7512525	Cap Screw
5	1540353	Limiter Arm	22	1540603	Rear Torque Arm
6	7542302	Unitorque Nut	23	5332343	Spacer Block
7	7515403	Shoulder Bolt	24	7040139	R. H. Spring
8	5020151	Pivot Arm Shaft	25	7040140	L. H. Spring
9	7515401	Whiz Lock Bolt	26	5332269	Spring Retention Rod
10	5410149	Rubber Stop	27	7542513	Flex Loc Nut
11	1540602	Front Torque Arm	28	5020244	Mounting Shaft
12	7542321	Unitorque Nut	29	7512383	Cap Screw
13	5430116	Rear Slide	30	1540327	Pivot Arm
14	7621402	Pop Rivet	31	5020243	Idler Shaft
15	1594016	Idler Wheel	32	5910008	Spring Adjustment Bolt
16	7555705	Washer	33	5020162	Hub Idler

SUSPENSION


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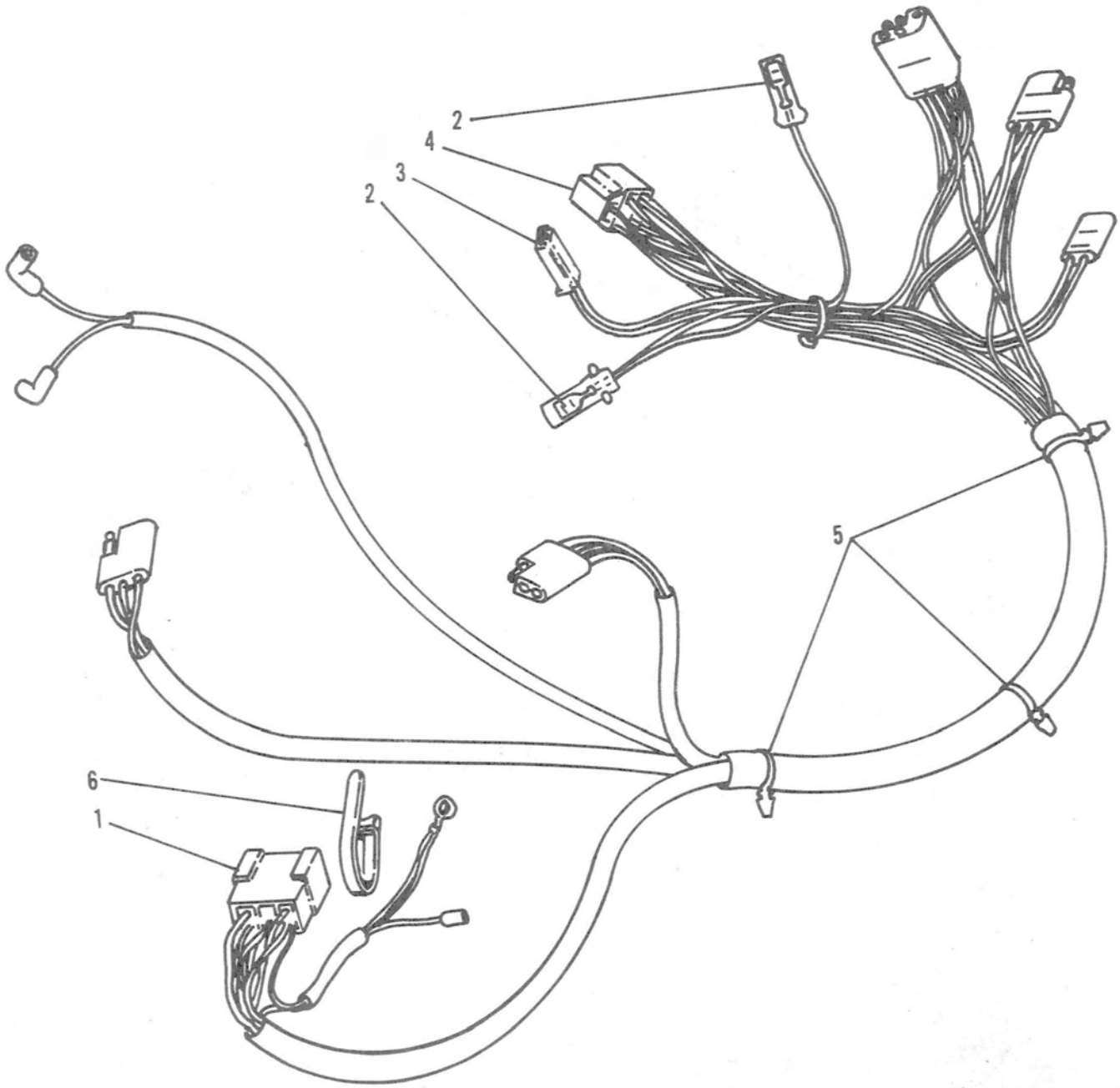
TRACK

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	1510502	Track Assembly (Incl. 1 - 6)	4	5221693	Cleat
1	5410213	Outside Belt	5	5410212	Rubber Growser
2	5410161	Inside Belt	6	7621434	Pop Rivet
3	7621401	Pop Rivet	7	7558217	Washer



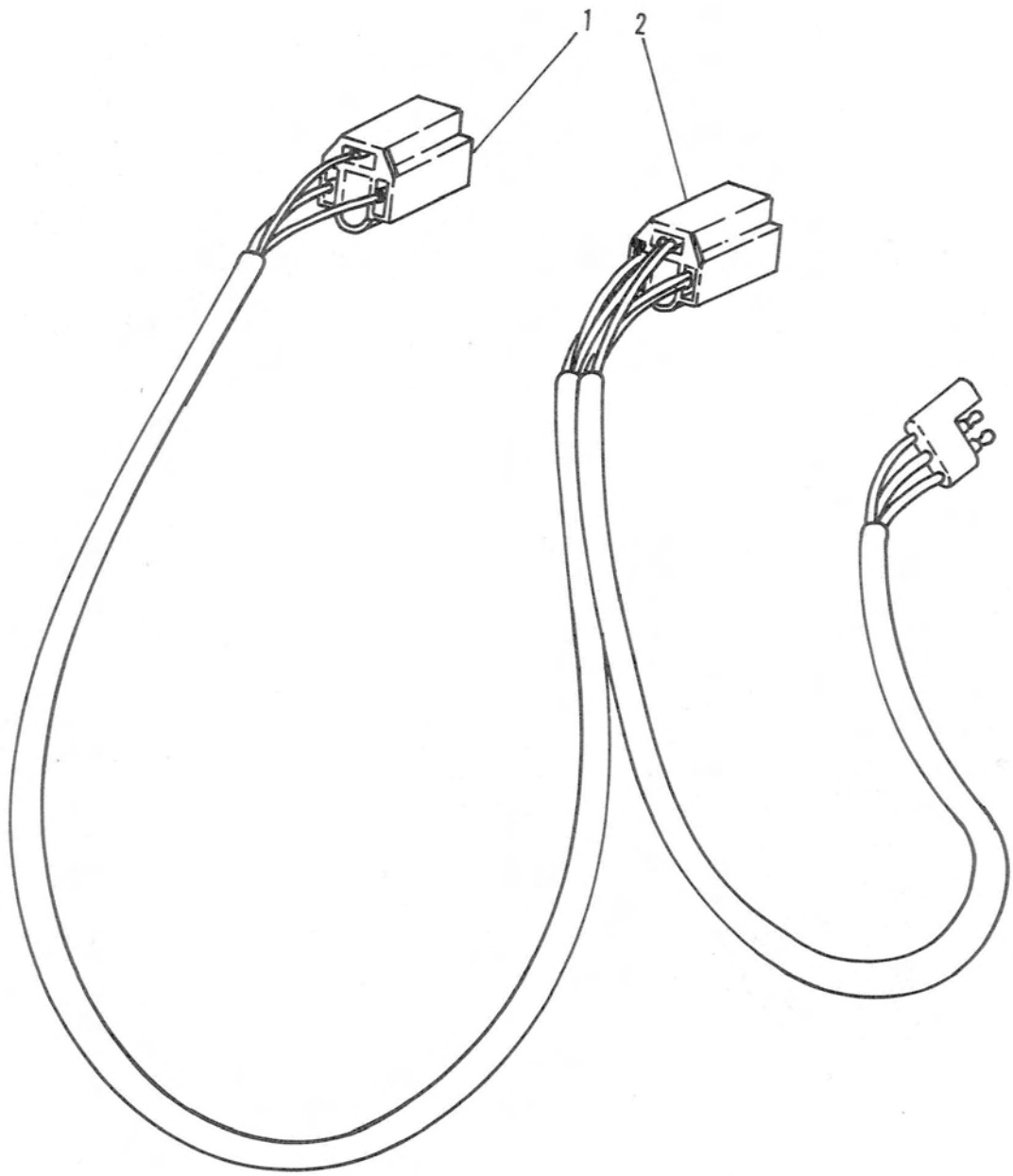
MAIN HARNESS

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	2460164	Main Harness (Incl. 1 - 5)	3	2200040	1 Circuit Receptable Housing
1	2200039	6 Circuit Tab Housing W/Tabs			W/Receptacle
2	2200017	Receptacle	4	2200071	5 Circuit Receptacle Housing
					W/Receptacle
			5	7080046	Panduit Strap
			6	7080139	Panduit Strap



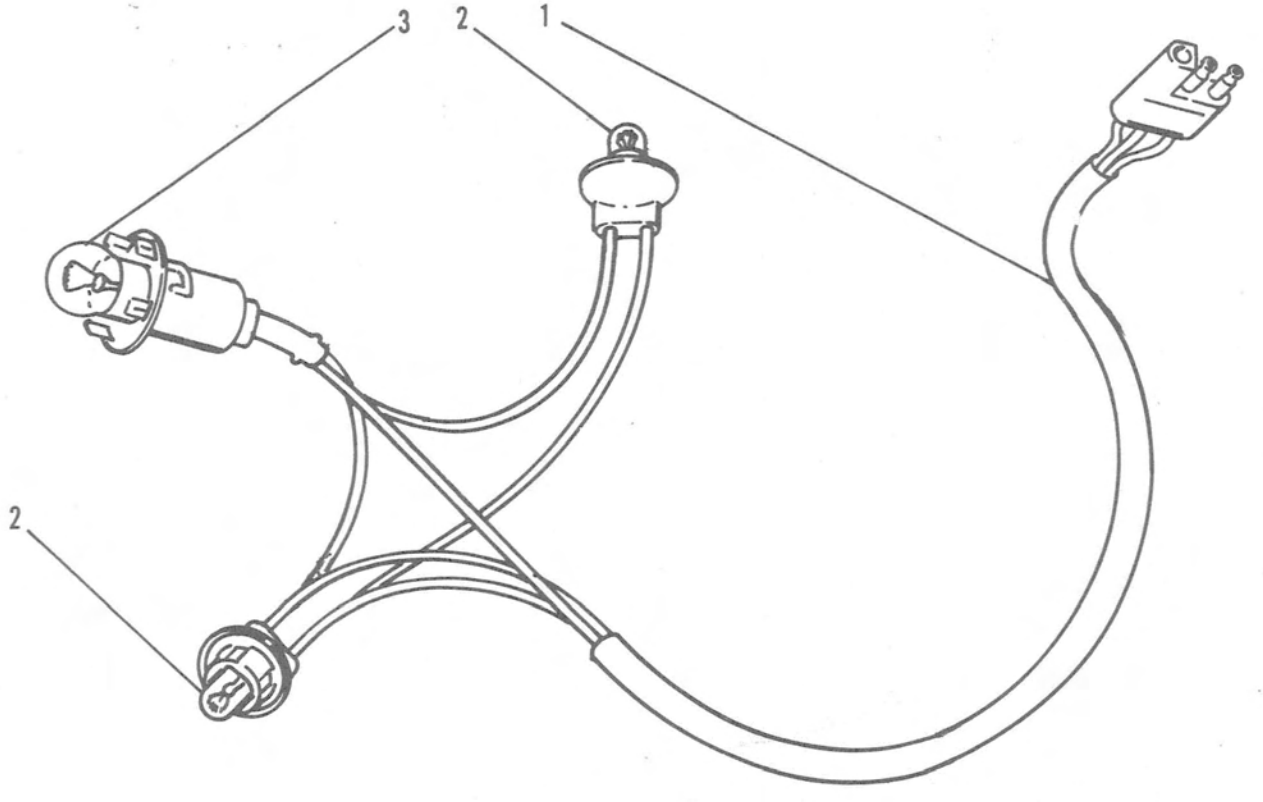
HEADLIGHT HARNESS

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	2460160	Headlight Harness Complete (Incl. 1 - 2)	2	2200073	Receptacle Housing W/Receptacles
1	2200072	Receptacle Housing W/Receptacles			



TAILLIGHT HARNESS

ITEM No.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	2460165	Taillight Harness	3	4030019	Brakelight Bulb
2	4030015	Taillight Bulb			

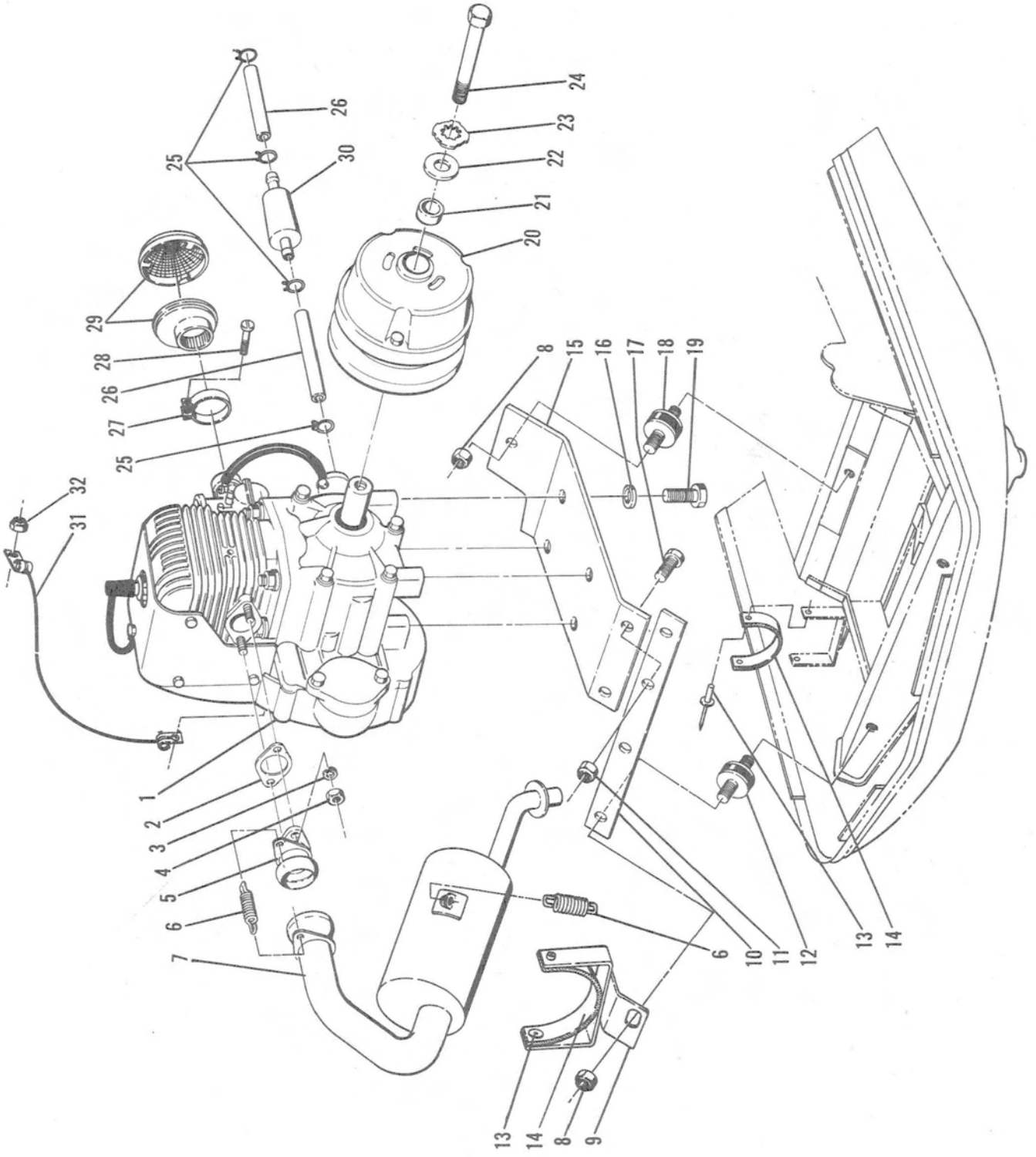


ENGINE MOUNTING – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION
1	1211275	Engine – EC-25PS – 244cc (Incl. 2 - 4)
2	3080143	Exhaust Gasket
3	3080339	Lock Washer
4	3080285	Hex Nut
5	1260295	Manifold
6	3080459	Muffler Spring
7	1260303	Muffler
8	7542411	Flex Lock Nut
9	1260301	Muffler Front Bracket (Incl. 13, 14)
10	5332295	Motor Mount Strap
11	7542425	Lock Nut
12	3110014	Motor Mount
13	7621401	Pop Rivet
14	5810011	Muffler Pad
15	1270073	Motor Mount Weldment

ITEM NO.	PART NO.	PART DESCRIPTION
16	7553101	Lock Washer
17	7512486	Cap Screw
18	3110015	Motor Mount
19	7512539	Cap Screw
20	1321230	Drive Clutch
21	5430261	Retaining Bushing
22	5210621	Retaining Washer
23	7575202	Lock Washer
24	7512528	Cap Screw
25	7080134	Hose Clamp
26	5420111	Fuel Line (Bulk - Cut to fit)
27	5221733	Air Cleaner Clamp
28	7512211	Screw
29	1251060	Air Cleaner Assembly
30	2530008	Fuel Filter
31	7080137	Hood Cable
32	7541915	Lock Nut

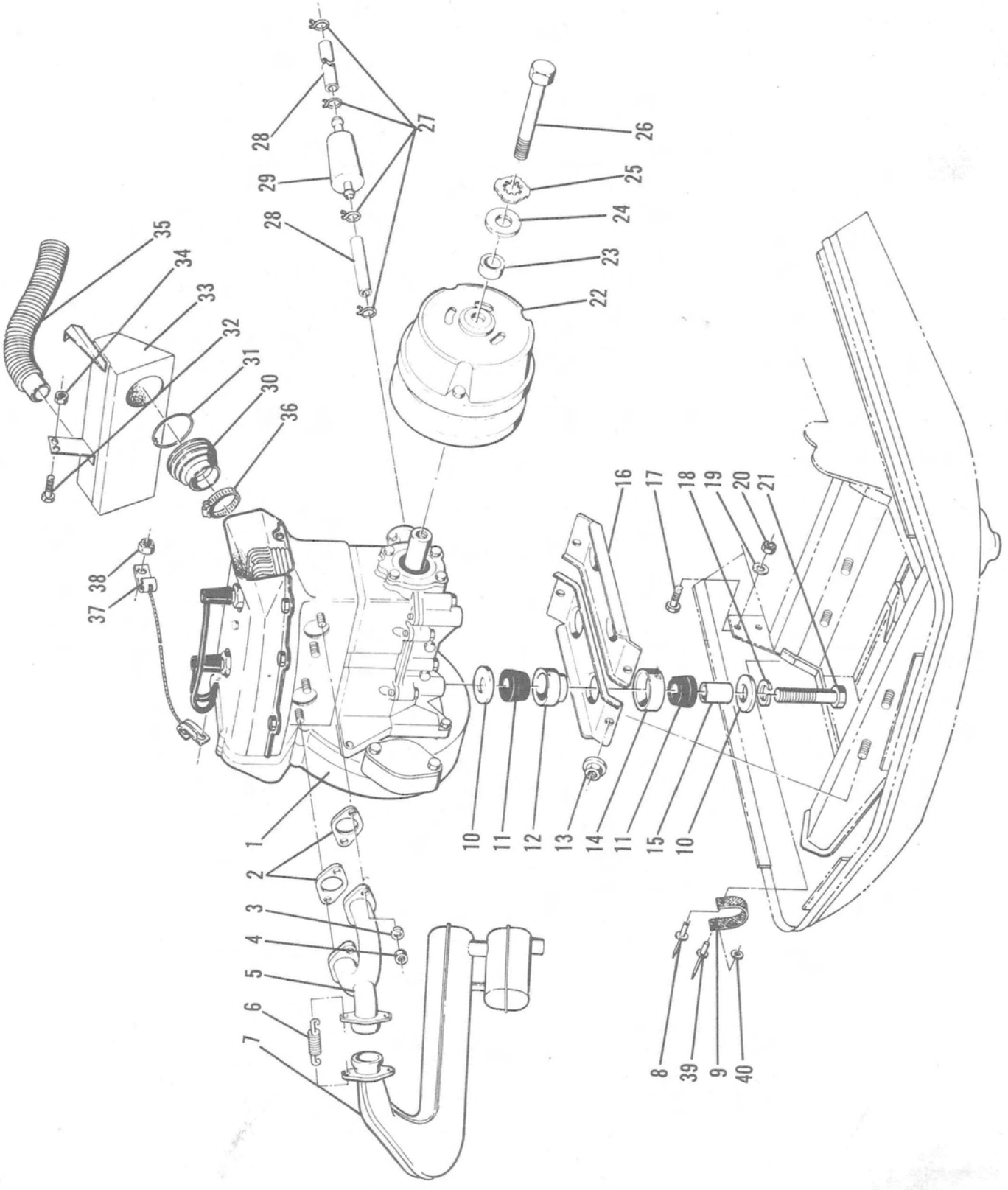
ENGINE MOUNTING – CUSTOM 250



ENGINE MOUNTING – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	1211280	Engine – EC-34PQ – (Incl. 2 - 4)	21	7512538	Cap Screw
	1211357	Engine – EC-44PQ – (Incl. 2 - 4)	22	1321242	Drive Clutch – 340
2	3082068	Exhaust Gasket		1321238	Drive Clutch – 440
3	3080097	Lock Washer	23	5430261	Retaining Bushing
4	3082067	Hex Nut	24	5210621	Retaining Washer
5	1260294	Exhaust Manifold	25	7575202	Lock Washer
6	3080459	Muffler Spring	26	7512528	Cap Screw
7	1260307	Muffler	27	7080134	Clamp
8	7621401	Pop Rivet	28	5420111	Fuel Line (Bulk - Cut to fit)
9	~~5810011~~	Muffler Pad 581/0020	29	2530008	Fuel Filter
10	5210296	Flat Washer	30	5410219	Rubber Boot – 340
11	5410166	Male Motor Mount		5410220	Rubber Boot – 440
12	5430151	Upper Female Motor Mount	31	7040142	Boot Retention Spring
13	7542508	Flanged Lock Nut	32	7512111	Cap Screw
14	5430150	Lower Female Motor Mount	33	1253017	Air Silencer
15	5332286	Motor Mount Bushing	34	7542101	Lock Nut
16	5221769	Motor Mount Plate L. H.	35	5410218	Inlet Hose
	5221770	Motor Mount Plate R. H.	36	7080135	Clamp
17	7512191	Cap Screw	37	7080137	Hood Cable
18	7553101	Lock Washer	38	7541915	Lock Nut
19	7558302	Washer	39	7621402	Pop Rivet
20	7542101	Lock Nut	40	7558217	Washer

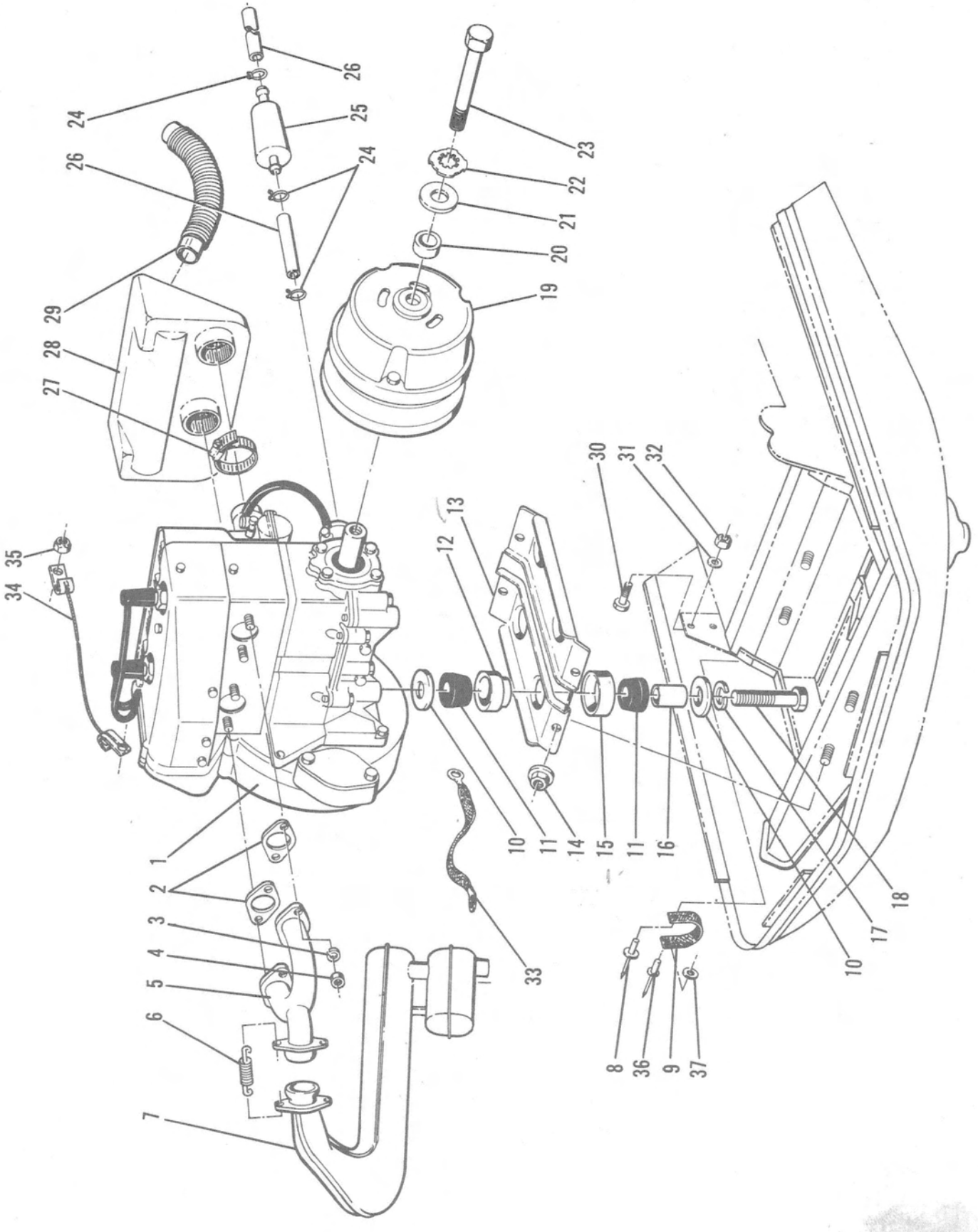
ENGINE MOUNTING – ELECTRA 340 & 440



ENGINE MOUNTING – CUSTOM 400 & 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	1211353	Engine – EC-40PM	20	5430261	Bushing
	1211417	Engine – EC-54PM	21	5210621	Washer
2	3080143	Gasket	22	7575202	Lock Washer
3	3080239	Lock Washer	23	7512528	Bolt
4	3080285	Nut	24	7080134	Clamp
5	1260293	Manifold	25	2530008	Filter
6	3080459	Spring	26	5420111	Fuel Line (Bulk - Cut to length)
7	1260307	Muffler	27	~~7080136~~ 7080136	Clamp 530 7080140 CLAMP 400
8	7621401	Pop Rivet	28	1253020	Air Silencer – EC-40
9	~~5810011~~	Muffler Pad 5810020		1253021	Air Silencer – EC-54
10	5210296	Washer	29	5410218	Inlet Hose
11	5410166	Male Motor Mount	30	7512191	Screw
12	5430151	Upper Female Motor Mount	31	7558302	Washer
13	5221496	Motor Mount Plate	32	7542101	Lock Nut
14	7542508	Flanged Lock Nut	33	2460052	Ground Strap
15	5430150	Lower Female Motor Mount	34	7080137	Hood Cable
16	5332286	Bushing	35	7541915	Lock Nut
17	7553101	Lock Washer	36	7621402	Pop Rivet
18	7512538	Bolt	37	7558217	Washer
19	1321238	Drive Clutch Assembly – EC-40			
	1321239	Drive Clutch Assembly – EC-54			

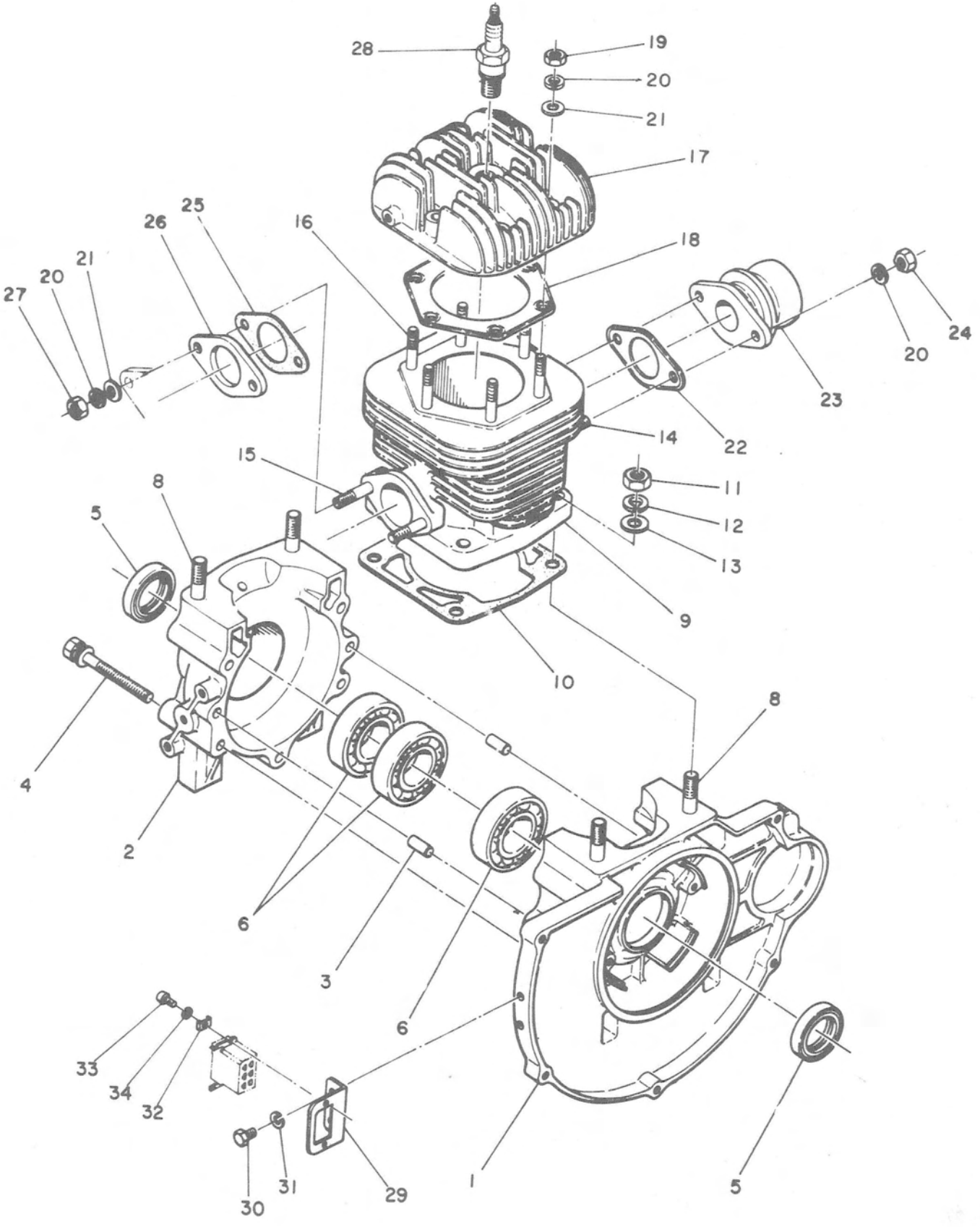
ENGINE MOUNTING – CUSTOM 400 & 530



CRANKCASE & CYLINDER – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3082043	Crankcase Complete (Incl. 2 - 8)	18	3081520	Head Gasket
2		Crankcase – PTO End	19	3080119	Nut
3	3080373	Dowel Pin	20	3080530	Spring Washer
4	3081517	Bolt W/Washer	21	3080142	Washer
5	3080006	Oil Seal	22	3080143	Exhaust Gasket
6	3080004	Ball Bearing	23	3081521	Muffler Joint
7		Not Used	24	3080285	Nut
8	3080746	Stud	25	3080252	Gasket
9	3081518	Cylinder (Incl. 14 - 16)	26	3080434	Insulator
10	3080301	Cylinder Gasket	27	3080043	Nut
11	3080047	Nut	28	~~3070138~~	Spark Plug 3070140
12	3080281	Spring Washer	29	3082045	Bracket
13	3080356	Washer	30	3080117	Bolt
14	3080016	Stud	31	3080077	Spring Washer
15	3080452	Stud	32	3081935	Washer
16	3080283	Stud	33	3081936	Screw W/Washer
17	3081219	Cylinder Head	34	3082046	Spring Washer

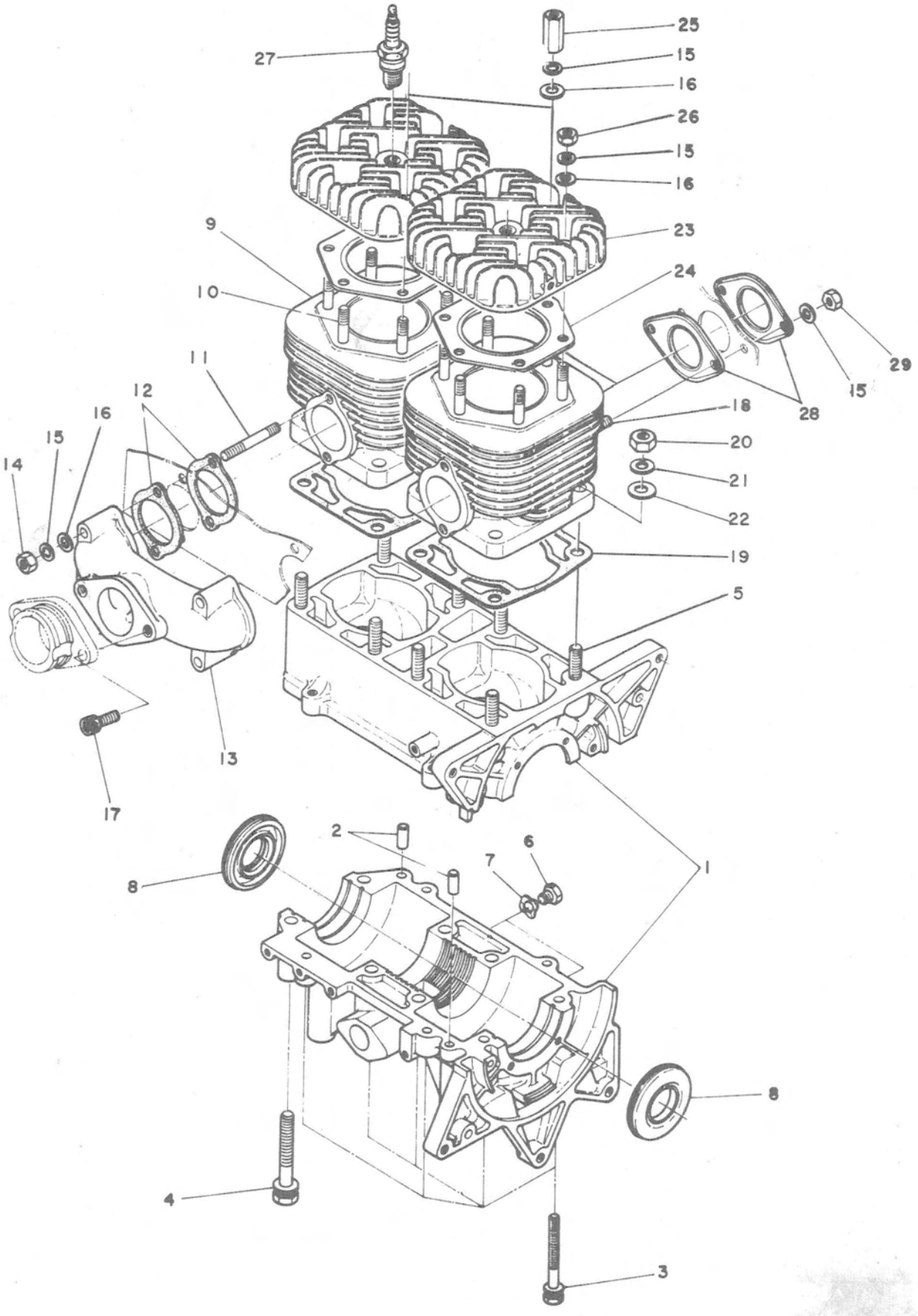
CRANKCASE & CYLINDER – CUSTOM 250



CRANKCASE & CYLINDER – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3082049	Crankcase Assembly (Incl. 2 - 5)	16	3080142	Washer
2	3080373	Dowel Pin	17	3081330	Socket Head Bolt – 335
3	3082050	Bolt W/Washer		3082062	Socket Head Bolt – 432
4	3080743	Bolt W/Washer	18	3080016	Stud
5	3080746	Stud	19	3082053	Cylinder Gasket
6	3082039	Plug	20	3080047	Nut
7	3081634	Wave Washer	21	3080281	Spring Washer
8	3082051	Oil Seal	22	3080356	Washer
9	3082056	Cylinder – 335 (Incl. 10, 11, 18)	23	3082063	Cylinder Head – 335
	3082057	Cylinder – 432 (Incl. 10, 11, 18)		3082064	Cylinder Head – 432
10	3080283	Stud	24	3082065	Head Gasket – 335
11	3082058	Stud		3082066	Head Gasket – 432
12	3082059	Manifold Gasket	25	3082067	Nut
13	3082060	Intake Manifold – 335	26	3080119	Nut
	3082061	Intake Manifold – 432	27	~~3070110~~ 3070141	Spark Plug
14	3080148	Nut	28	3082068	Exhaust Gasket
15	3080530	Spring Washer	29	3080285	Nut

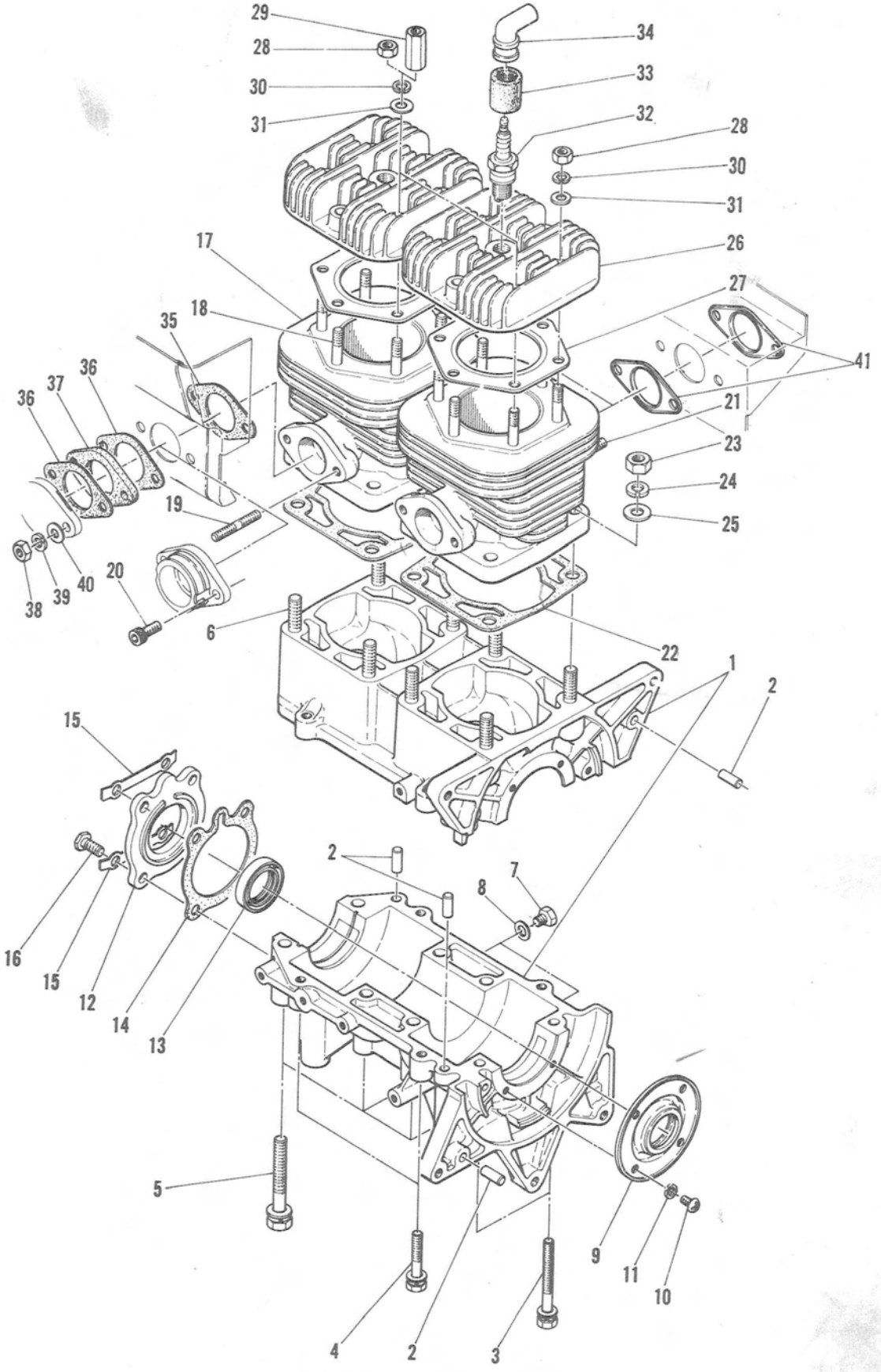
CRANKCASE & CYLINDER – ELECTRA 340 & 440



CRANKCASE & CYLINDER – CUSTOM 400 & 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081474	Crankcase Assembly – 398 cc (Incl. 2-6)	23	3080047	Nut
	3081476	Crankcase Assembly – 530 cc (Incl. 2-6)	24	3080281	Spring Washer
2	3080373	Dowel Pin	25	3080356	Washer
3	3080740	Bolt & Washer	26	3080245	Cylinder Head – 398 cc
4	3080741	Bolt & Washer		3081059	Cylinder Head – 530 cc
5	3080743	Bolt & Washer	27	3080248	Head Gasket – 398 cc
6	3080746	Stud		3080696	Head Gasket – 530 cc
7	3080045	Plug	28	3080119	Nut
8	3080114	Gasket	29	3080284	Nut
9	3081046	Oil Seal	30	3080339	Spring Washer
10	3080750	Screw	31	3080142	Washer
11	3080077	Spring Washer	32	3070140	Spark Plug
12	3080296	Crankcase cover	33	3080761	Rubber Cap
13	3080006	Oil Seal	34	3080302	Spark Plug Cap
14	3080297	Gasket	35	3080252	Cylinder Baffle Gasket – 398 cc
15	3081047	Lock Washer		3081479	Cylinder Baffle Gasket – 530 cc
16	3080445	Bolt	36	3080252	Intake Gasket – 398 cc only
17	3081049	Cylinder – 398 cc (Incl. 18, 19, 21)	37	3080434	Insulator – 398 cc only
	3081430	Cylinder – 530 cc (Incl. 18, 19, 21)	38	3080043	Nut
18	3080283	Stud	39	3080339	Spring Washer
19	3080452	Stud – 398 cc	40	3080142	Washer
20	3081330	Socket Head Bolt – 530 cc	41	3080143	Exhaust Gasket
21	3080016	Stud			
22	3080300	Cylinder Gasket – 398 cc			
	3081057	Cylinder Gasket – 530 cc			

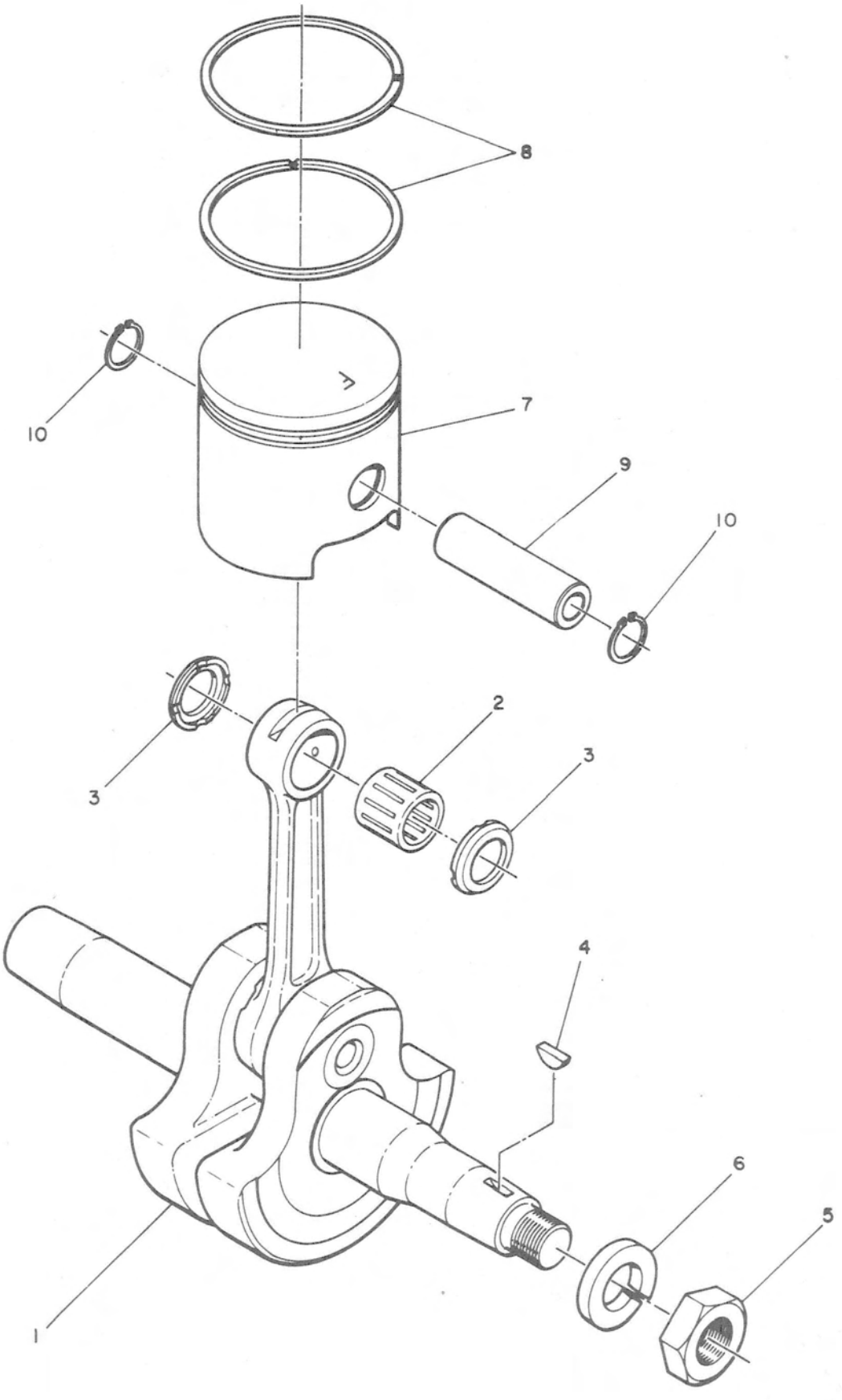
CRANKCASE & CYLINDER – CUSTOM 400 & 530



CRANKSHAFT & PISTON – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081224	Crankshaft Assembly	6	3080070	Spring Washer
2	3080265	Small End Bearing	7	3081225	Piston
3	3080299	Piston Pin Spacer	8	3080259	Piston Ring
4	3081543	Woodruff Key	9	3081522	Piston Pin
5	3080448	Nut	10	3080640	Piston Pin Clip

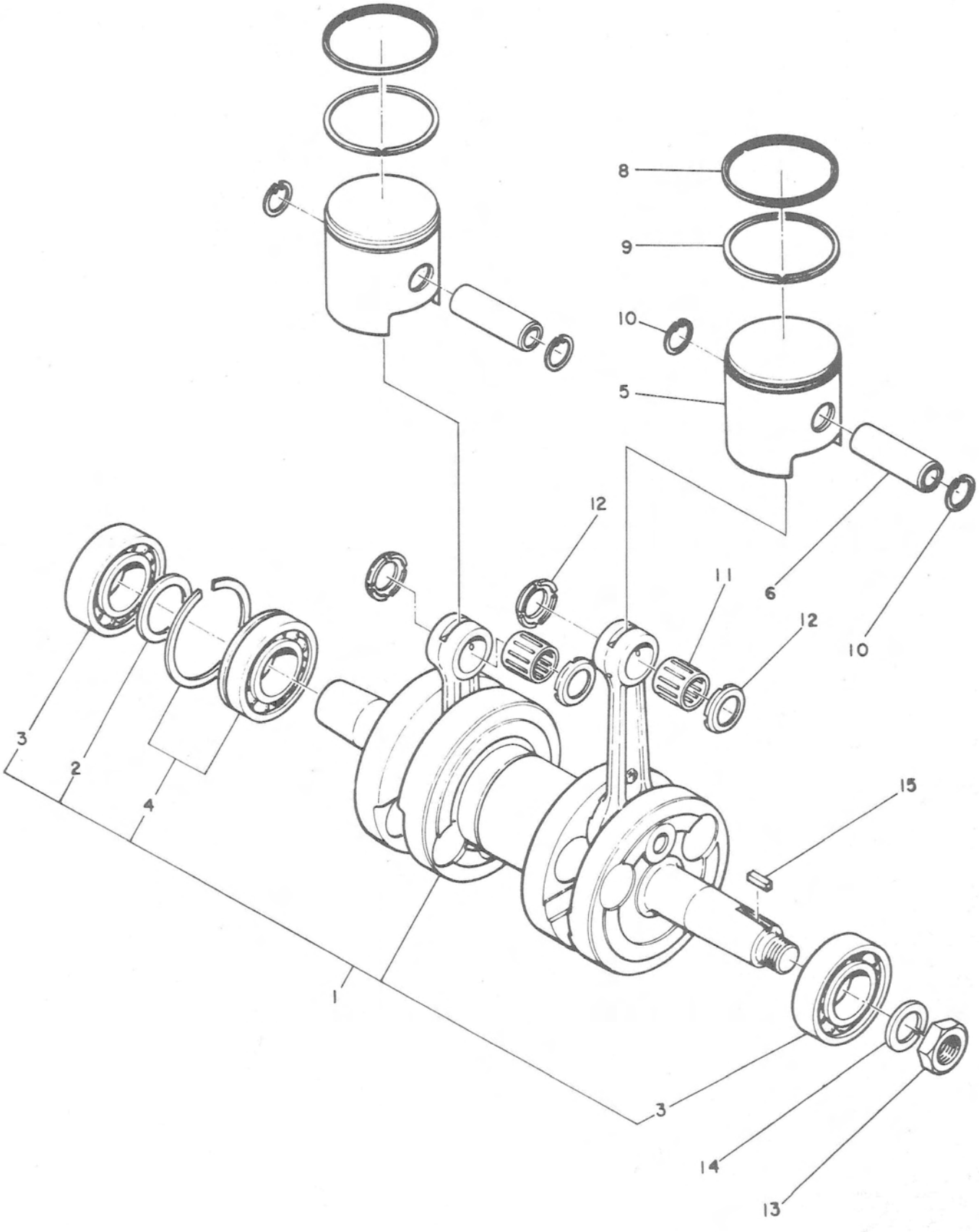
CRANKSHAFT & PISTON – CUSTOM 250



CRANKSHAFT & PISTON – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION
1	3082032	Crankshaft Assembly (Incl. 2 - 4)
2	3080447	Spacer
3	3080004	Bearing
4	3080243	Bearing
5	3082033	Piston – 335
	3081613	Piston – 432
6	3082034	Piston Pin – 335
	3080268	Piston Pin – 432
7		Not Used
8	3082035	Top Ring – 335
	3081373	Top Ring – 432
9	3082036	Second Ring – 335
	3081614	Second Ring – 432
10	3080640	Piston Pin Clip
11	3080265	Small End Bearing
12	3081720	Piston Pin Spacer
13	3080639	Nut
14	3080070	Spring Washer
15	3080941	Key

CRANKSHAFT & PISTON – ELECTRA 340 & 440

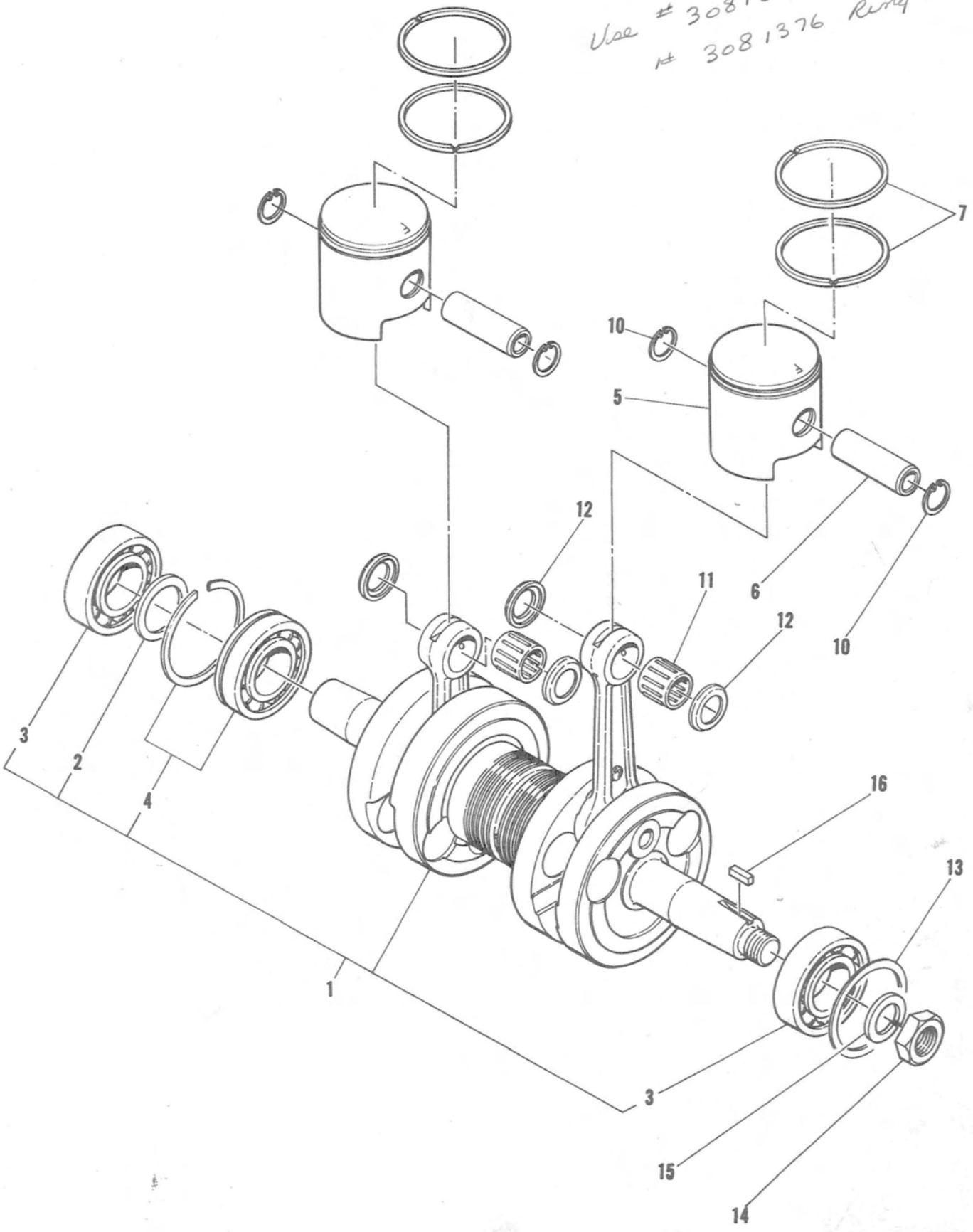


CRANKSHAFT & PISTON – CUSTOM 400 & 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081481	Crankshaft Assembly – 398 (Incl. 2 - 4)	7	3080258	Piston Rings – 398 cc
	3081483	Crankshaft Assembly – 530 (Incl. 2 - 4)		3081311	Piston Rings – 530 cc
2	3080447	Spacer	8		
3	3080004	Ball Bearing	9		
4	3080243	Ball Bearing	10	3080640	Piston Pin Clip
5	3080261	Piston – 398 cc	11	3080265	Small End Bearing
	3081070	Piston – 530 cc	12	3080299	Piston Pin Spacer
6	3080266	Piston Pin – 398 cc	13	3080893	Spacer Ring
	3081316	Piston Pin – 530 cc	14	3080639	Nut
			15	3080070	Spring Washer
			16	3080364	Key

CRANKSHAFT & PISTON – CUSTOM 400 & 530

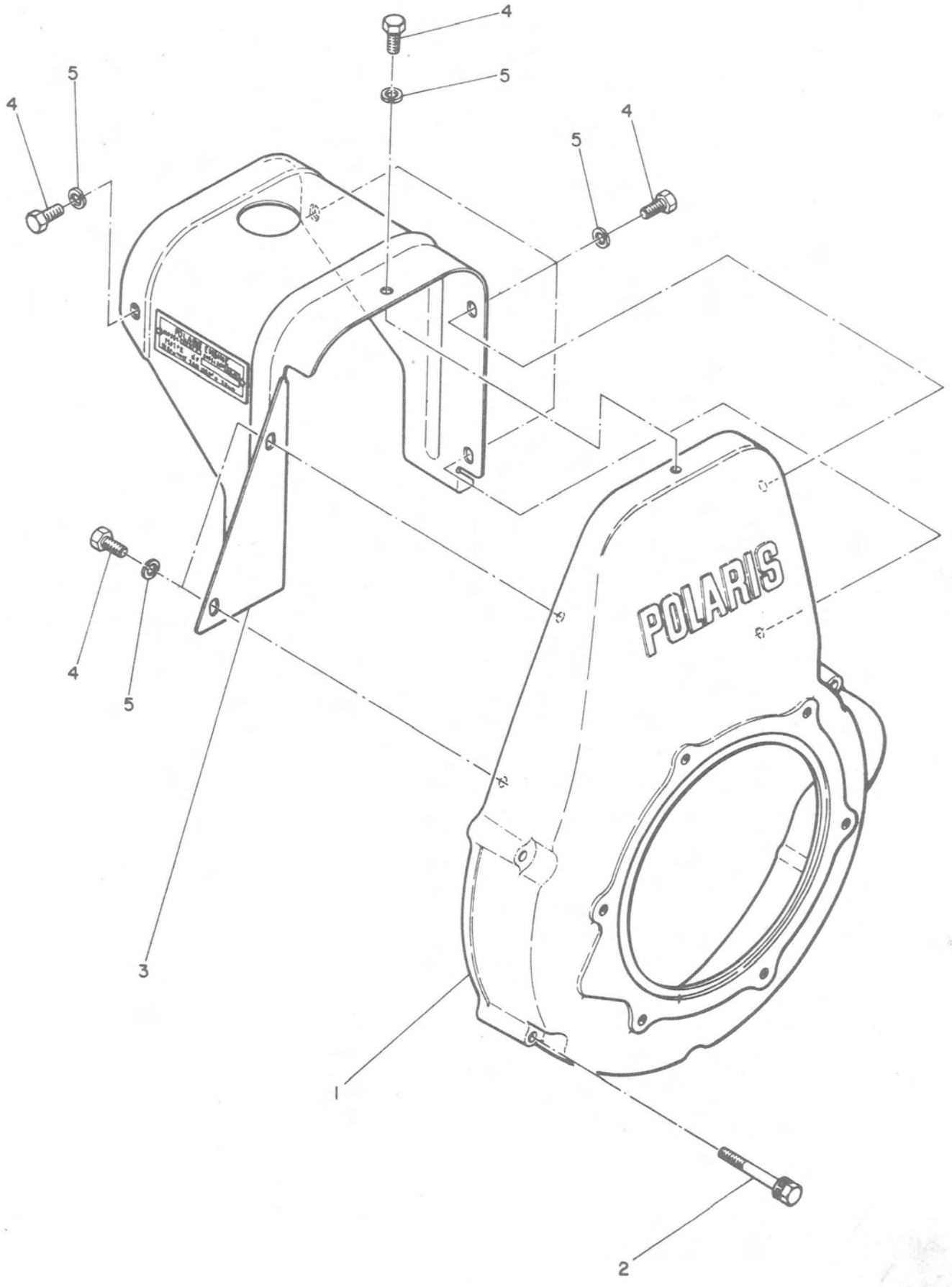
Use # 3081374 Ring
3081376 Ring Second



BLOWER HOUSING – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3082029	Blower Housing	3	3081523	Cylinder Baffle
2	3081227	Bolt	4	3081231	Bolt
	3080077	Spring Washer	5	3080077	Spring Washer
	3080078	Flat Washer			

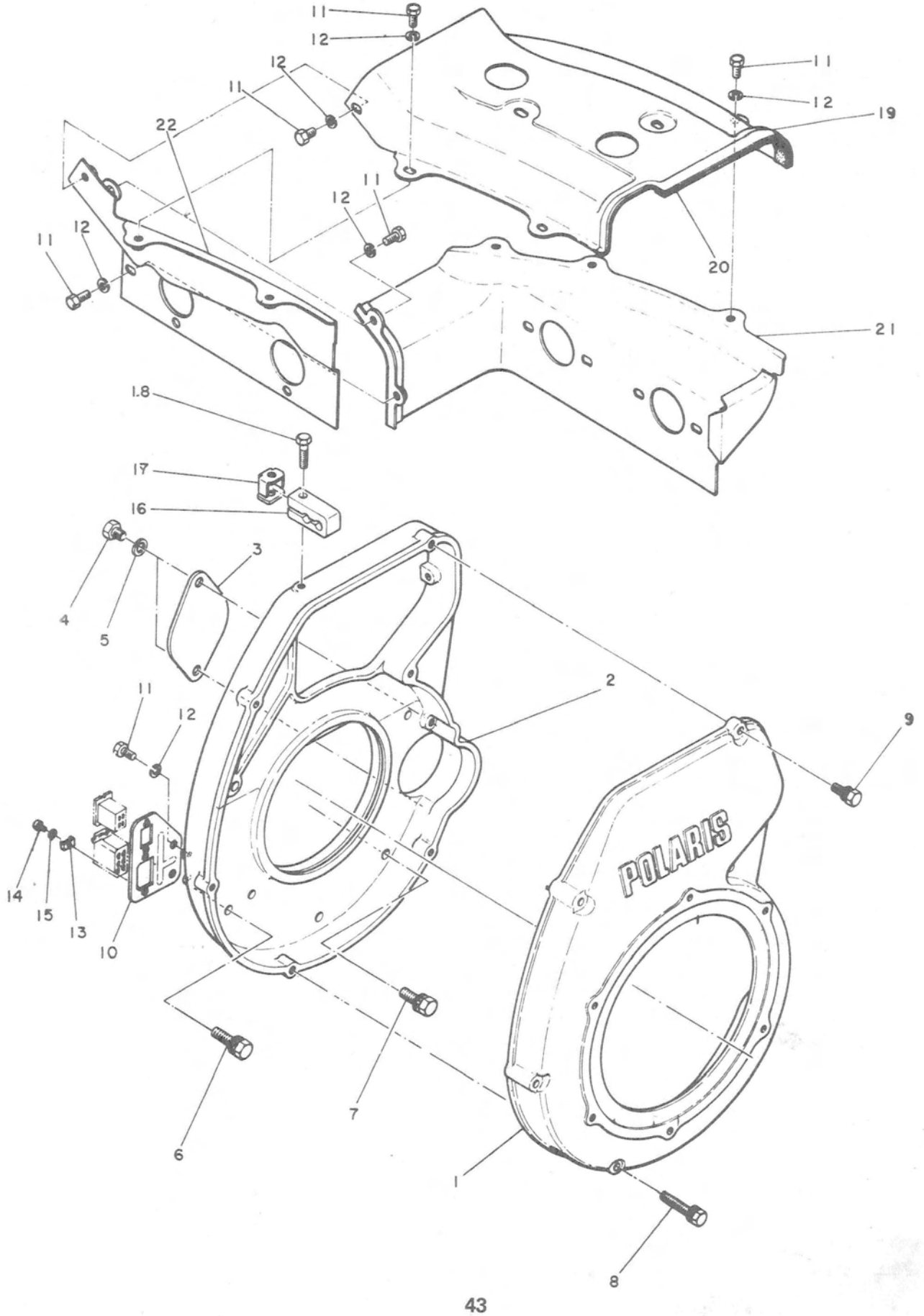
BLOWER HOUSING – CUSTOM 250



BLOWER HOUSING – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3082017	Blower Housing – 1	9	3080077	Spring Washer
2	3082018	Blower Housing – 2		3080078	Flat Washer
3	3080585	Starter Blind Cover	10	3082019	Bracket
4	3081190	Bolt	11	3080290	Bolt
5	3080530	Spring Washer	12	3080077	Spring Washer
6	3080589	Bolt	13	3081935	Washer
	3080530	Spring Washer	14	3081936	Screw W/Washer (Incl. 15)
	3080142	Flat Washer	15		Washer
7	3080292	Bolt	16	3081450	Rubber Clamp
	3080530	Spring Washer	17	3080790	Clamp Retainer
	3080142	Flat Washer	18	3080787	Bolt
8	3080109	Bolt	19	3082025	Cylinder Baffle – 1
	3080077	Spring Washer	20	3082026	Rubber – 1
	3080078	Flat Washer	21	3082027	Cylinder Baffle – 2
9	3080288	Bolt	22	3082028	Cylinder Baffle – 3

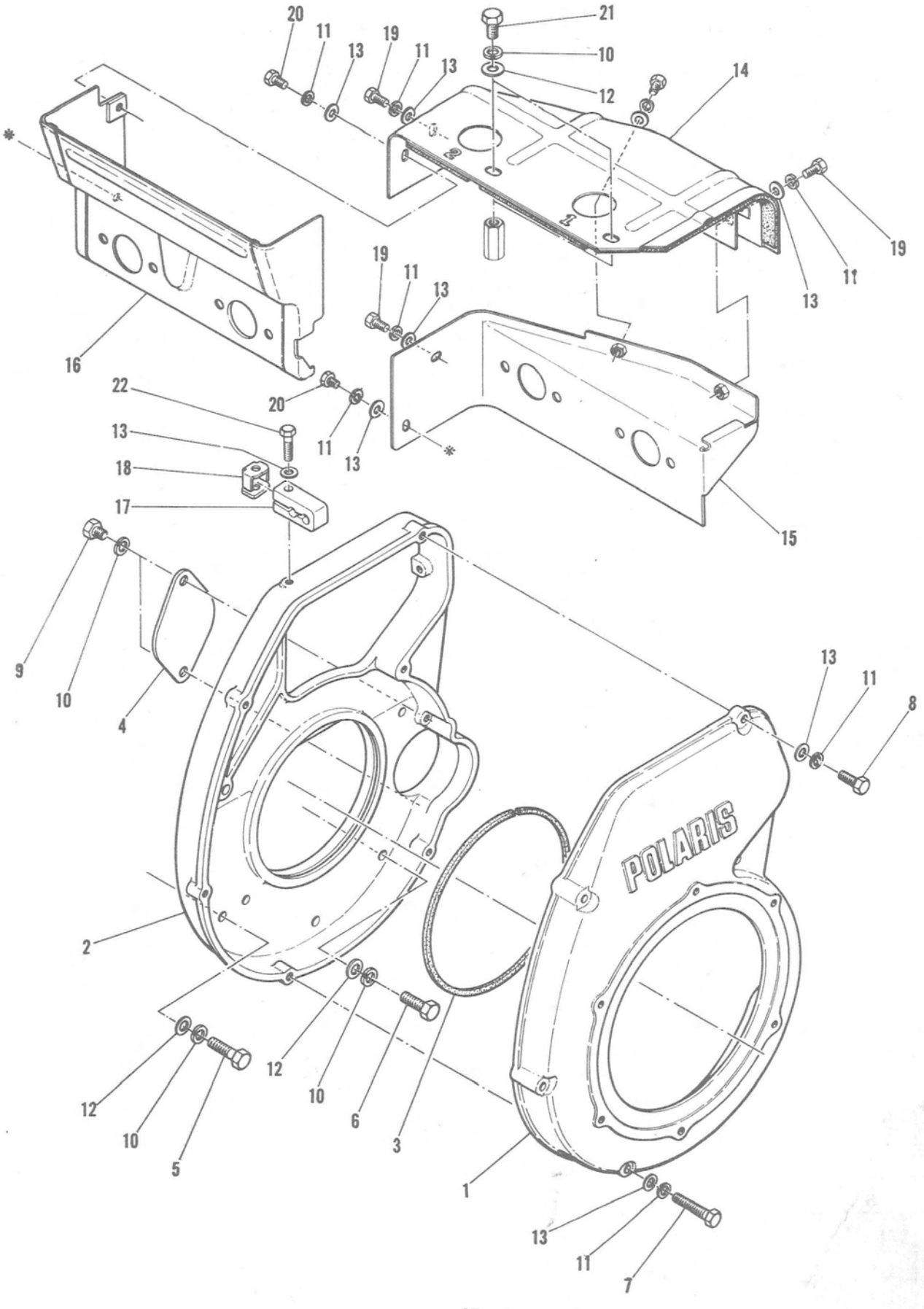
BLOWER HOUSING – ELECTRA 340 & 440



BLOWER HOUSING – CUSTOM 400 & 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3080240	Blower Housing 1	13	3080078	Washer
2	3081485	Blower Housing 2	14	3081486	Cylinder Baffle 1
3	3080455	Dust Felt	15	3081488	Cylinder Baffle 2
4	3080585	Starter Cover	16	3081489	Cylinder Baffle 3 – 398
5	3080287	Bolt		3081490	Cylinder Baffle 3 – 530
6	3080292	Bolt	17	3081450	Rubber Clamp
7	3080109	Bolt	18	3080790	Clamp Retainer
8	3080288	Bolt	19	3080290	Bolt
9	3081190	Bolt	20	3080117	Bolt
10	3080339	Spring Washer	21	3080289	Bolt
11	3080077	Spring Washer	22	3080787	Bolt
12	3080142	Washer			

BLOWER HOUSING – CUSTOM 400 & 530



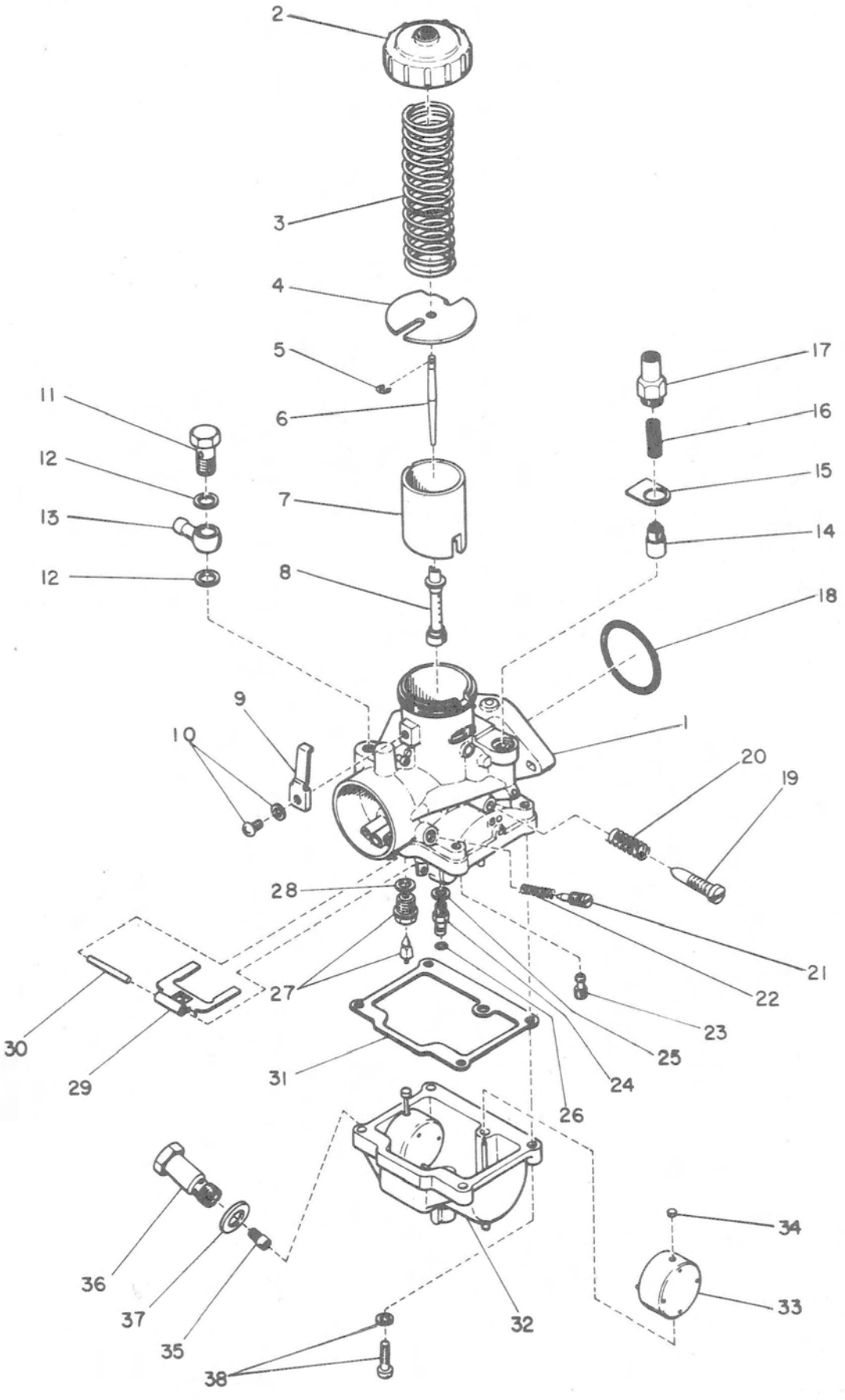
CARBURETOR – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3082071	Carburetor Assembly (Incl. 2 - 38)	20	3080169	Spring
2		Cap	21	3080537	Air Screw
3	3080811	Throttle Spring	22	3080179	Spring
4	3080513	Throttle Plate	23	3080632	No. 35 Pilot Jet
5	3080546	E – Ring	24	3080818	Needle Jet Setter
6	3080812	Jet Needle	25	3080172	Washer
7	3081453	Throttle Valve	26	3080819	O – Ring
8	3080815	Needle Jet	27	3081111	Needle Valve
9	3081109	Plate	28	3080524	Packing
10	3081454	Screw W/Washer	29	3080522	Float Arm
11	3080178	Banjo Bolt	30	3080363	Float Pin
12	3080177	Washer	31	3081247	Packing
13	3080176	Banjo Connector	32		Bowl
14	3080540	Starter Plunger	33	3080534	Float
15	3081114	Washer	34	3080535	Cap
16	3080821	Spring	35	3080867	No. 125 Main Jet
17	3081455	Plunger Cap	36	3081322	Banjo Bolt
18	3080824	O – Ring	37	3081122	Washer
19	3080538	Throttle Stop Screw	38	3081288	Screw W/Washer

OPTIONAL MAIN AND PILOT JETS – ALL ENGINES

MAIN JET NO.	PART NO.	MAIN JET NO.	PART NO.
90	3080992	135	3081426
95	3080993	137.5	3081910
100	3080862	140	3081291
102.5	3081617	145	3081120
105	3081118	150	3081616
107.5	3081289		
110	3080864	PILOT JET NO.	PART NO.
112.5	3081911	30	3080631
115	3081119	35	3080632
117.5	3081290	40	3080174
120	3080866		
122.5	3081908		
125	3081319		
127.5	3081584		
130	3080868		
132.5	3081909		

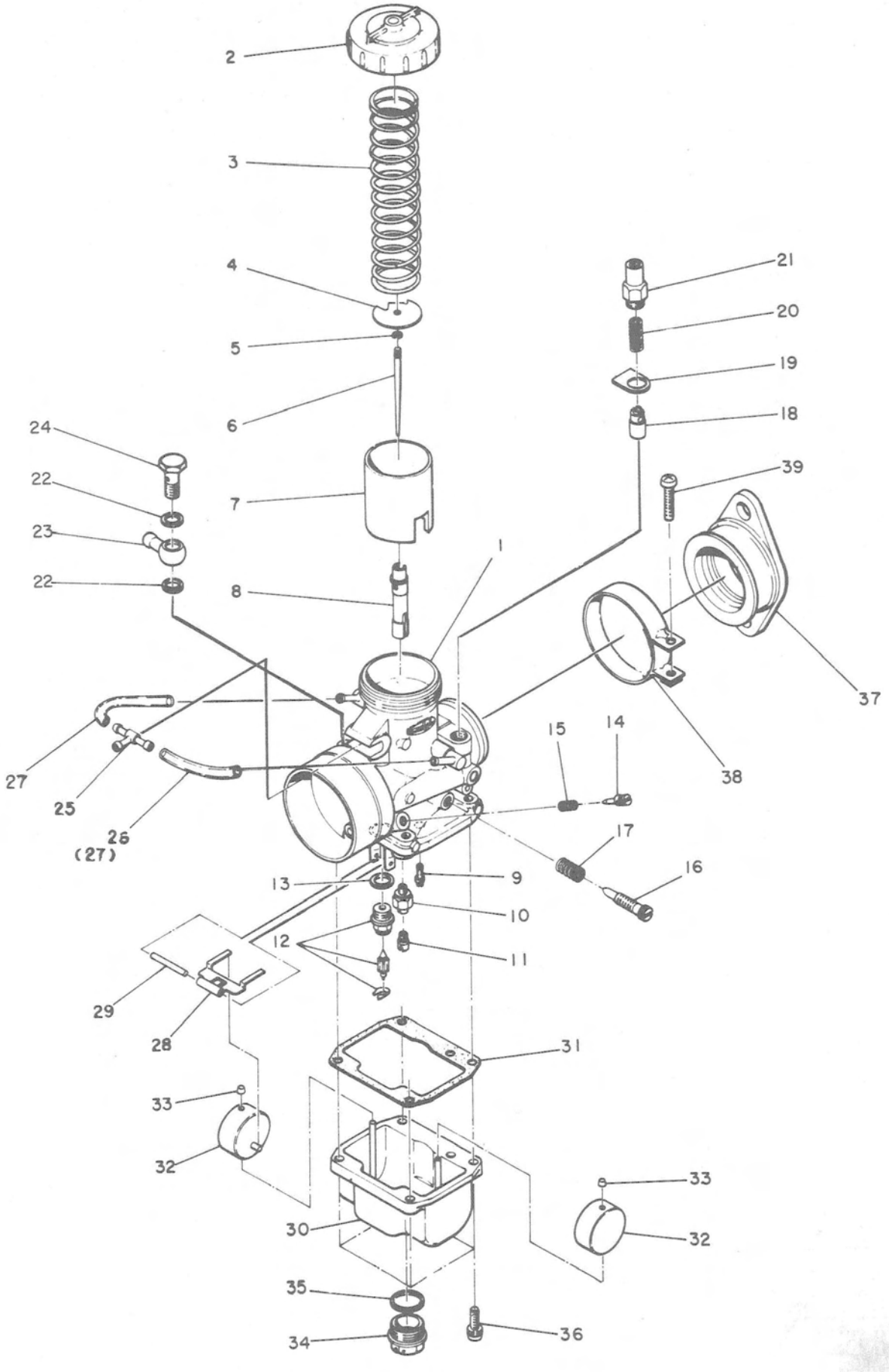
CARBURETOR – CUSTOM 250



CARBURETOR – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081993	Carburetor Assembly – 335 (Incl. 2 - 35)	20	3080821	Plunger Spring
	3081994	Carburetor Assembly – 432 (Incl. 2 - 35)	21	3082002	Plunger Cap
2		Cap	22	3080177	Washer
3	3081105	Throttle Spring	23	3080176	Banjo Connector
4	3081106	Throttle Plate – 335	24	3080178	Banjo Bolt
	3081400	Throttle Plate – 432	25	3081424	Nipple
5	3080546	E – Ring	26	3082003	Pipe
6	3081884	Jet Needle – 335	27	~~3081409~~	Pipe 3082003.
	3081406	Jet Needle – 432	28	3082004	Float Arm – 335
7	3081996	Throttle Valve – 335		3081423	Float Arm – 432
	3081407	Throttle Valve – 432	29	3080363	Float Pin
8	3081997	Needle Jet – 335	30		Bowl
	3081397	Needle Jet – 432	31	3082005	Gasket – 335
9	3080174	No. 40 Pilot Jet		3082006	Gasket – 432
10	3081998	Guide Screw – 335	32	3081874	Float – 335
	3081418	Guide Screw – 432		3080534	Float – 432
11	3081319	Main Jet – 335	33	3080535	Cap – 432 Only
	3081426	Main Jet – 432	34	3082007	Plug – 335
12	3081999	Needle Valve Assembly		3081414	Plug – 432
13	3081422	Packing	35	3081415	Gasket
14	3080537	Air Screw	36	3081416	Screw W/Washer
15	3080179	Spring	37	1251072	Adapter – 335
16	3080168	Throttle Stop Screw		3082009	Adapter – 432
17	3080169	Spring	38	3081496	Band – 335
18	3080540	Plunger		3082011	Band – 432
19	3082000	Washer – 335	39	3081497	Screw
	3082001	Washer – 432			

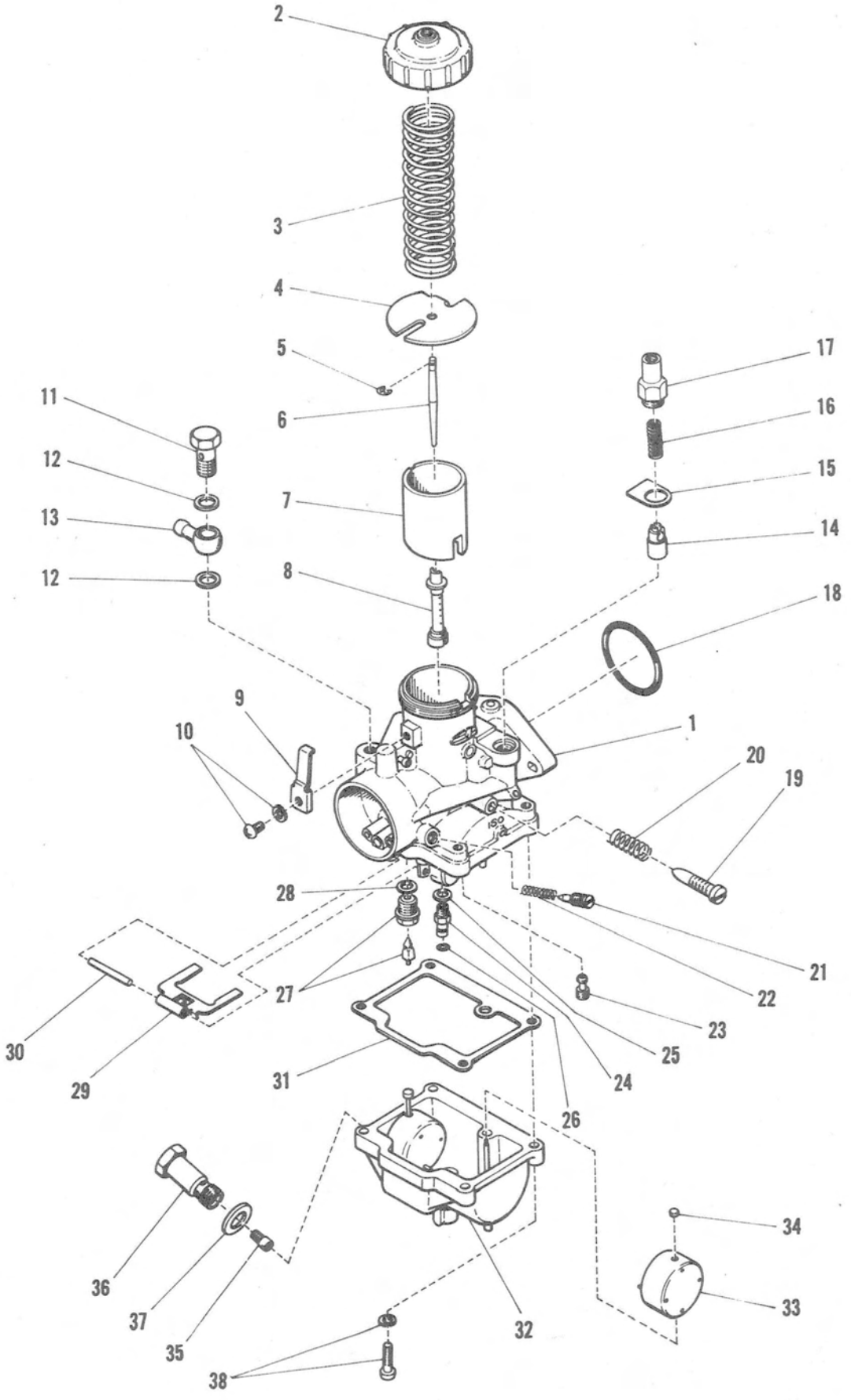
CARBURETOR – ELECTRA 340 & 440



CARBURETOR – CUSTOM 400

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3081491	Carburetor (Incl. 1 - 38)	20	3080169	Throttle Adjuster Spring
1		Body	21	3080537	Air Screw
2		Top	22	3080179	Throttle Stop Screw Spring
3	3080811	Throttle Spring	23	3080174	Pilot Jet
4	3080513	Throttle Plate	24	3080818	Needle Jet Setter
5	3080546	"E" Ring	25	3080172	Washer
6	3080812	Jet Needle	26	3080819	"O" Ring
7	3080813	Throttle Valve	27	3080689	Needle Valve
8	3080815	Needle Jet	28	3080524	Packing
9	3081109	Plate	29	3080522	Float Arm
10	3080160	Screw w/Washer	30	3080363	Float Pin
11	3080178	Banjo Bolt	31	3081247	Float Chamber Packing
12	3080177	Washer	32		Float Chamber Body
13	3080176	Banjo Connector	33	3080534	Float Assembly
14	3080540	Starter Plunger Assembly	34	3080535	Cap
15	3081114	Washer	35	3080866	120 Main Jet
16	3080821	Plunger Spring		3081290	117.5 Main Jet
17	3081455	Plunger Cap	36	3081121	Banjo Bolt
18	3080824	"O" Ring	37	3081122	Washer
19	3080538	Throttle Stop Screw	38	3081288	Screw w/Washer

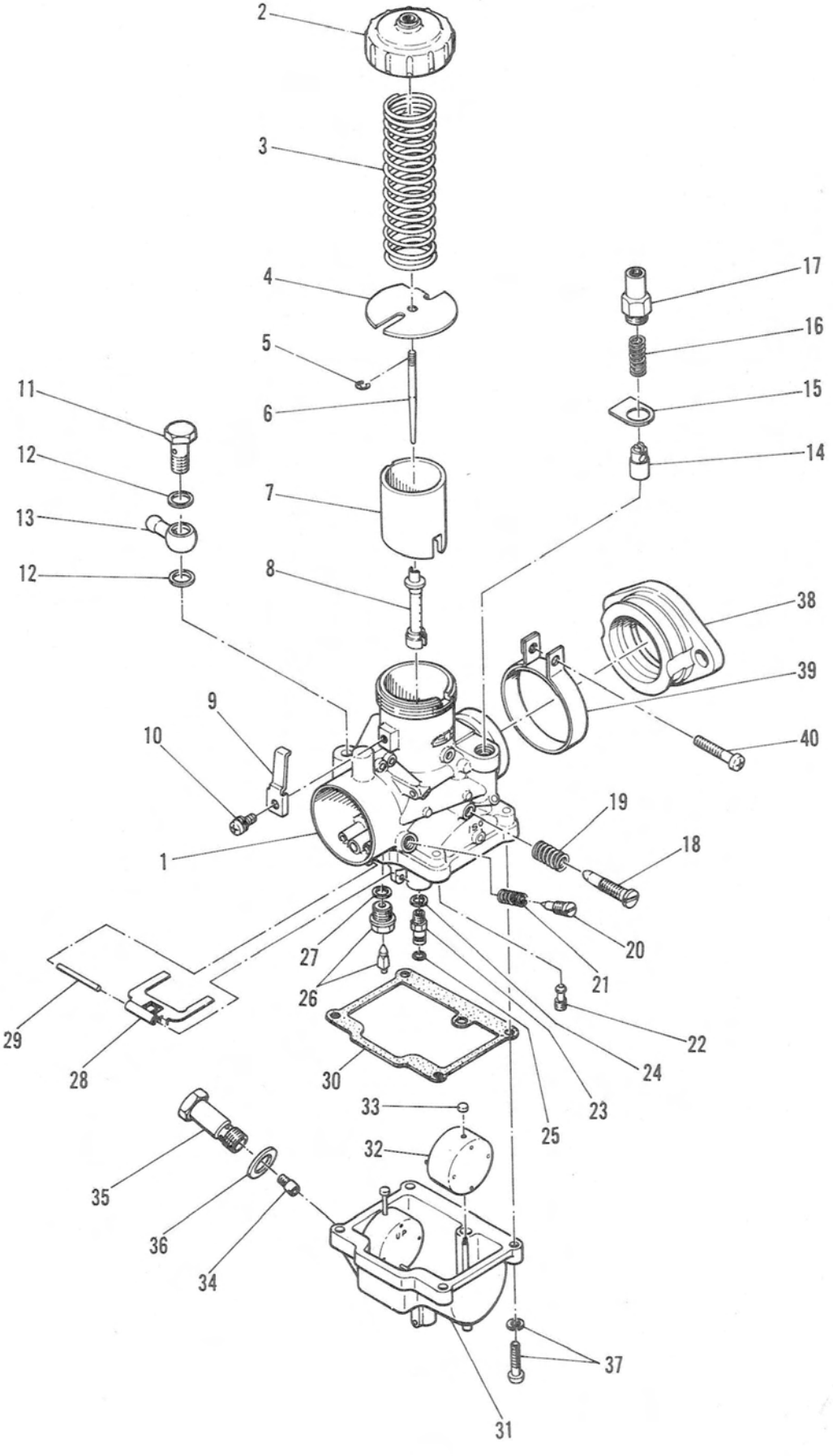
CARBURETOR – CUSTOM 400



CARBURETOR – CUSTOM 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3081104	Carburetor – 530 (Incl. 1 - 37)	21	3080820	Throttle Stop Spring
1		Body	22	3080174	Pilot Jet
2		Top	23	3080818	Needle Jet Setter
3	3081105	Throttle Spring	24	3080172	Washer
4	3081106	Throttle Plate	25	3080819	"O" Ring
5	3080546	"E" Ring	26	3080523	Needle Valve
6	3081406	Jet Needle	27	3080524	Packing
7	3081494	Throttle Valve	28	3080817	Float Arm
8	3081108	Needle Jet	29	3080363	Float Pin
9	3081109	Plate	30	3081247	Float Chamber Packing
10	3080160	Screw w/Washer	31		Float Chamber Body
11	3080178	Banjo Bolt	32	3081117	Float Assembly
12	3080177	Washer	33	3080535	Cap
13	3080176	Banjo Connector	34	3081291	140 Main Jet
14	3080540	Starter Plunger Assembly		3081426	135 Main Jet
15	3081114	Washer	35	3081121	Banjo Bolt
16	3080821	Spring	36	3081122	Washer
17	3081495	Plunger Cap	37	3081288	Screw w/Washer
18	3080168	Throttle Stop Screw	38	1251072	Adapter
19	3080169	Throttle Adjuster Spring	39	3081496	Adapter Band
20	3080537	Air Screw	40	3081497	Screw

CARBURETOR – CUSTOM 530

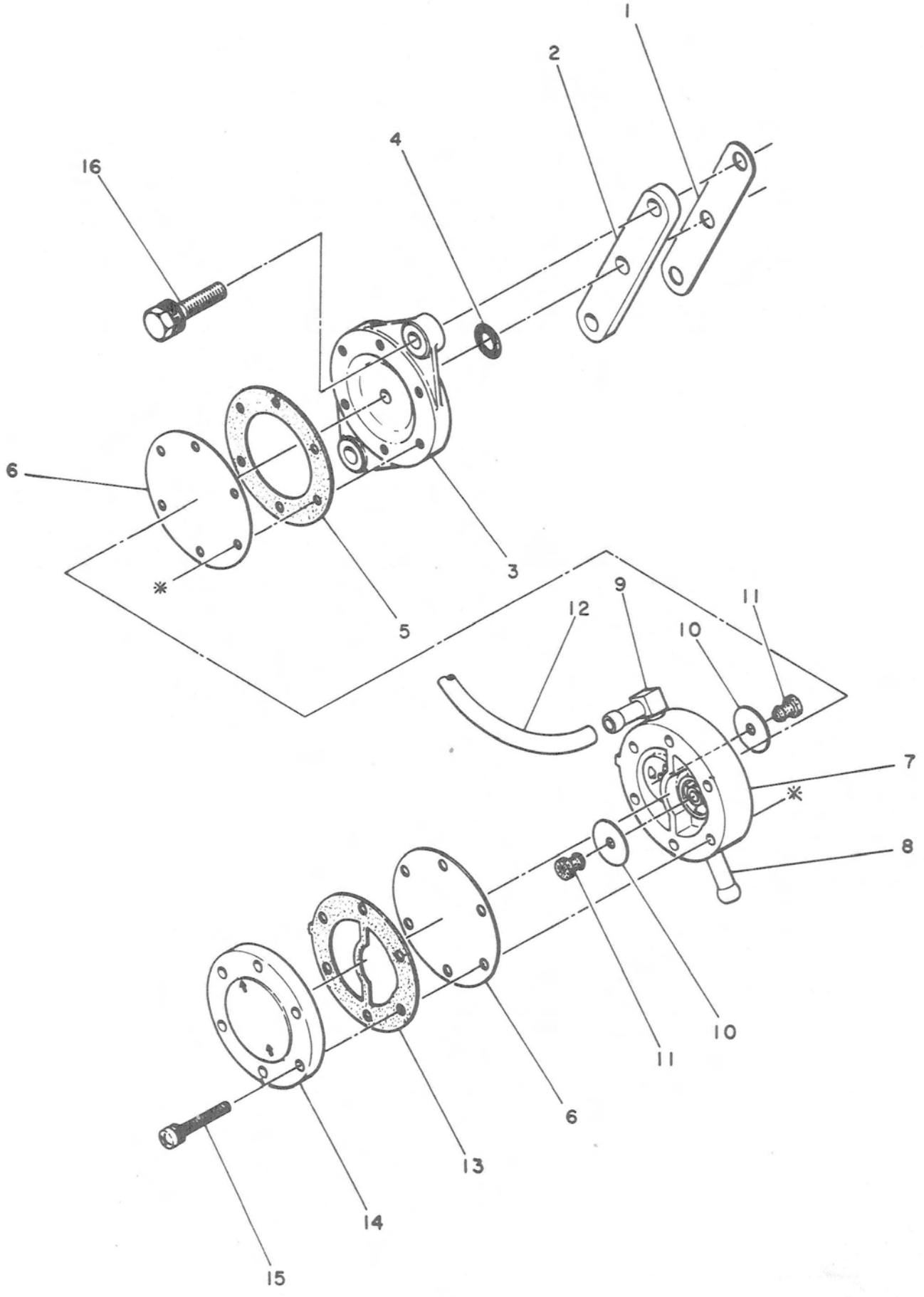


FUEL PUMP – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION
1	3081273	Gasket
2	3081274	Insulator
	3081990	Fuel Pump (Incl. 4 - 10, 12 - 14)
3		Bottom Body
4	3080850	O – Ring
5	3081525	Packing
6	3081526	Diaphragm
7		Top Body
8	3081280	Pipe (A)
9	3081967	Elbow

ITEM NO.	PART NO.	PART DESCRIPTION
10	3081528	Valve
11	3081529	Grommet
12	3081992	Rubber Pipe
13	3081530	Packing
14	3081988	Cap
15	3081286	Screw W/Washer
16	3081287	Bolt
	3080077	Spring Washer
	3080078	Flat Washer

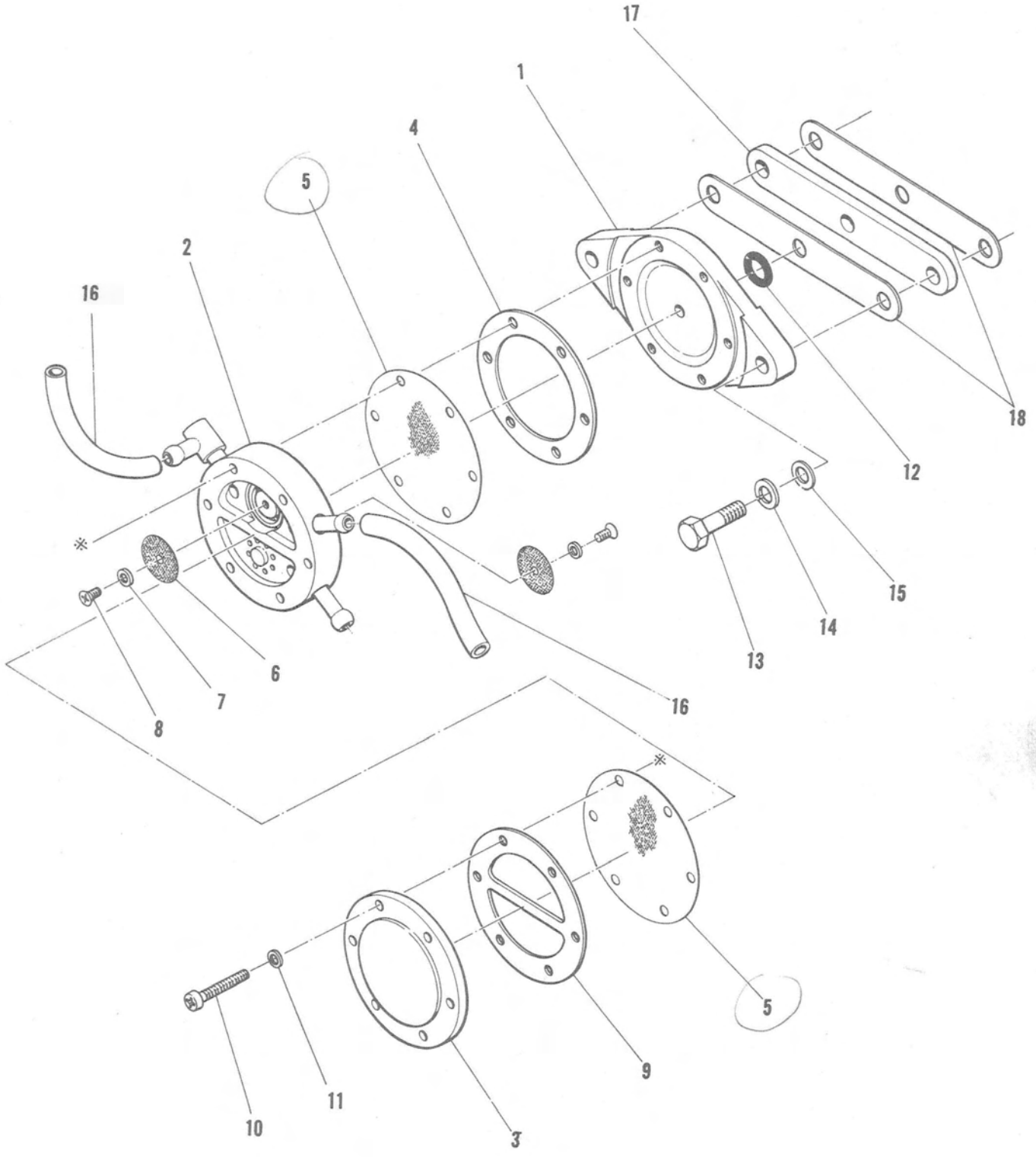
FUEL PUMP – ELECTRA 340 & 440



FUEL PUMP – CUSTOM 400 & 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3080842	Fuel Pump Assembly (Incl. 1 - 12)	10	3081286	Screw w/Washer (Incl. 11)
1		Bottom Body	11		Washer
2		Top Body	12	3080850	"O" Ring
3		Cap	13	3080107	Bolt
4	3081380	Bottom Packing	14	3080077	Spring Washer
5	3081381	Diaphragm	15	3080078	Washer
6	3081382	Valve	16	3080851	Rubber Pipe
7	3081383	Packing	17	3080473	Insulator
8	3080991	Screw	18	3080475	Gasket
9	3081384	Top Packing			

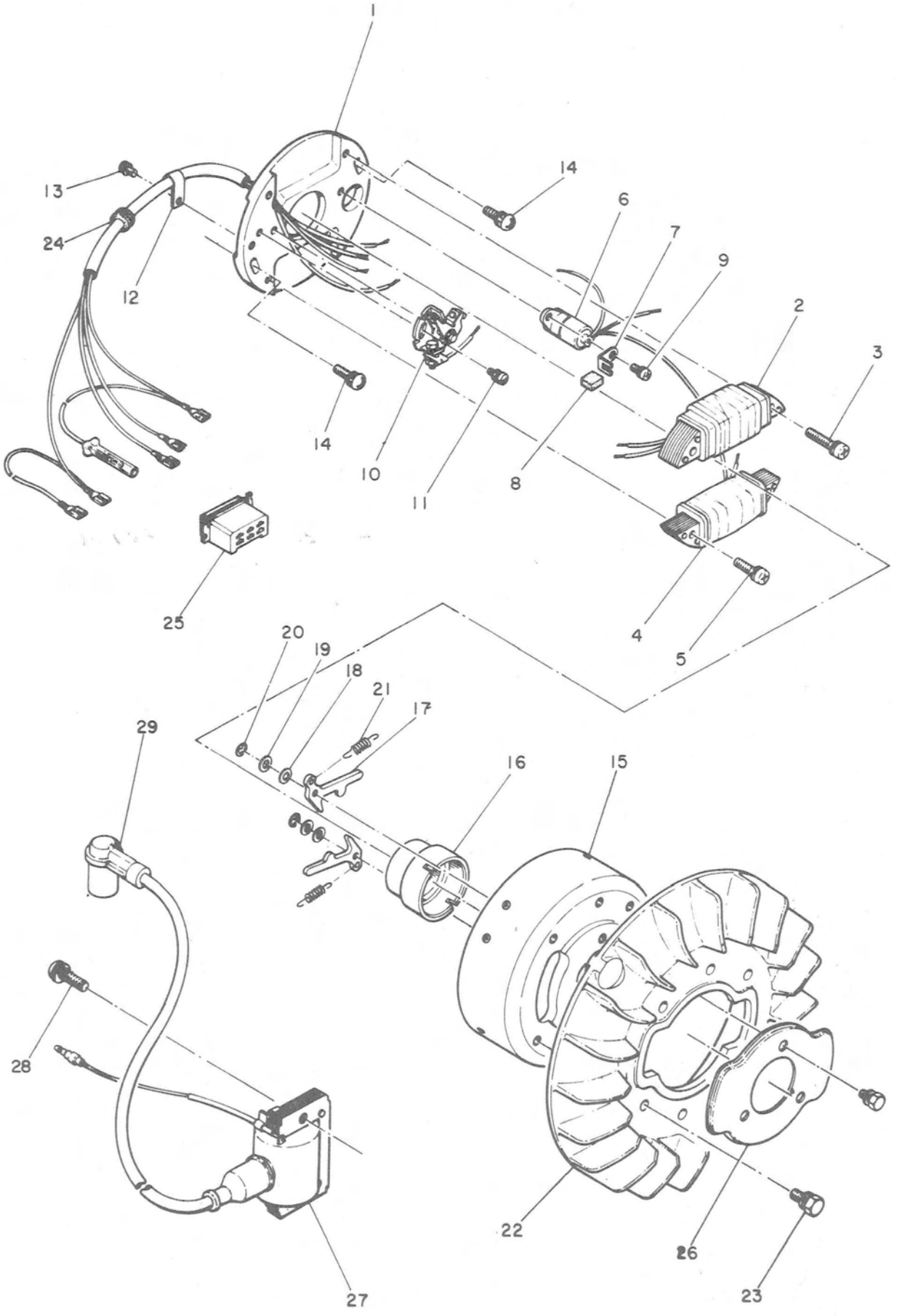
FUEL PUMP – CUSTOM 400 & 530



MAGNETO – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081249	Plate Assembly (Incl. 2 - 13, 24, 25)	16	3081263	Cam
2	3081250	Light Coil	17	3081264	Governor Weight
3	3081251	Screw W/Washer	18	3081265	Adjust Washer
4	3081252	Exciting Coil	19	3081266	Adjust Washer
5	3081253	Screw W/Washer	20	3081267	Snap Ring
6	3081254	Condensor 3081970	21	3081268	Governor Spring
7	3081255	Felt Holder	22	3081269	Blower
8	3080423	Oil Felt	23	3081270	Bolt W/Washer
9	3081256	Screw W/Washer	24	3081511	Grommet
10	3081257	Contact Breaker	25	3081513	6 P Coupler
11	3081258	Screw W/Washer	26	3081973	Window Cover
12	3081296	Clamp	27	3081974	Ignition Coil
13	3081260	Screw W/Washer	28	3080049	Bolt
14	3081972	Screw W/Washer		3080077	Washer
15	3081262	Flywheel Assembly (Incl. 16 - 23, 26)	29	~~3081955~~	Plug Cap – 3081611
					PLUG CAP SPRING – 3081612

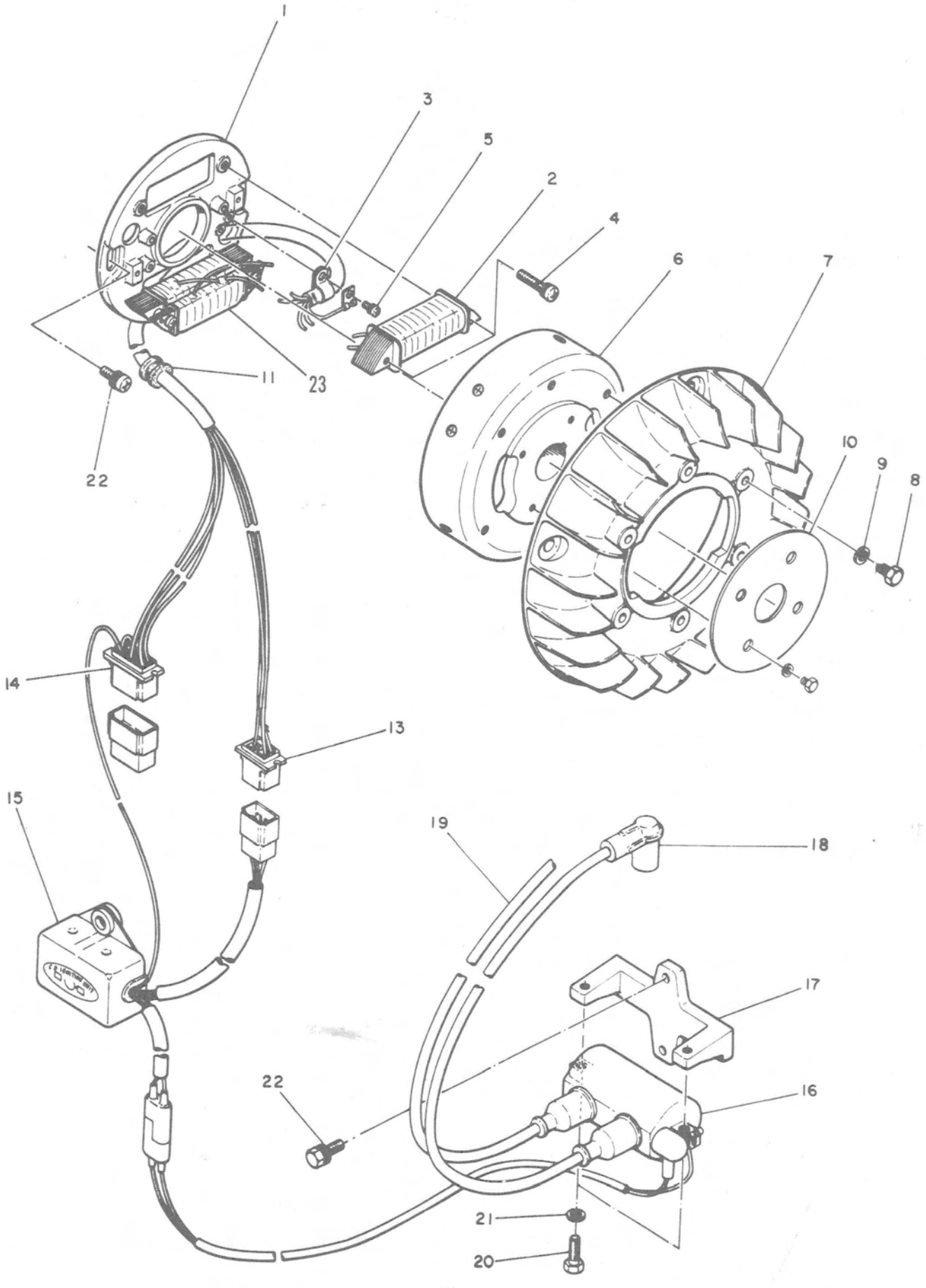
MAGNETO – CUSTOM 250



MAGNETO – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081507	Plate Assembly	13	3081952	4 P Coupler
2	3081436	Lighting Coil	14	3081513	6 P Coupler
3	3081146	Clamp	15	3081305	C. D. I. System
4	3081588	Screw	16	3081954	Ignition Coil Complete (Incl. 17 - 21)
5	3081464	Screw	17		Bracket
6	3081951	Flywheel	18	~~3081955~~	Plug Cap 3081611
7	3081509	Fan	19	3081956	Wire
8	3081185	Bolt	20		Bolt
9	3081186	Spring Washer	21		Spring Washer
10	3081302	Window Cover	22	3081179	Bolt
11	3081511	Grommet		3080077	Spring Washer
12		Not Used		3080078	Flat Washer
			23	3082077	Exciting Coil ~~Assembly~~
				3082078	PULSE COIL.
				18 – 3081612	PLUG CAP SPRING.

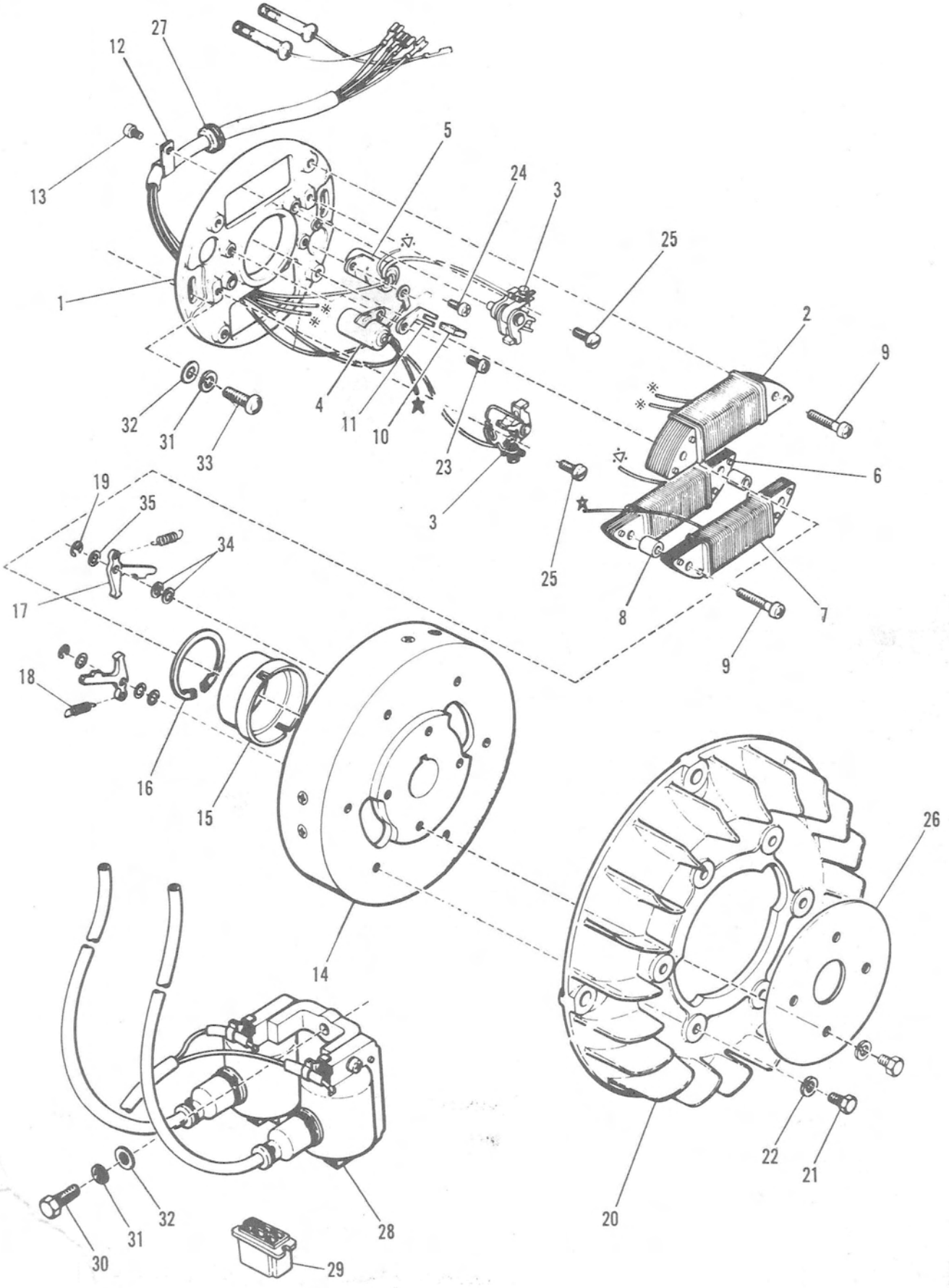
MAGNETO — ELECTRA 340 & 440



MAGNETO – CUSTOM 400

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3081461	Plate Assembly (Incl. 1 - 13)	18	3081159	Governor Spring
1	3081500	Coil Plate	19	3081161	Snap Ring
2	3081436	Lighting Coil	20	3081502	Blower
3	3081257	Contact Breaker	21	3081185	Bolt
4	3081133	Condenser	22	3081186	Spring Washer
5	3081134	Condenser 3081970	23	3081467	Phillips Screw
6	3081434	Exciting Coil	24	3081464	Phillips Screw
7	3081435	Exciting Coil	25	3081258	Pan Head Screw
8	3081462	Spacer	26	3081503	Wind Cover
9	3081463	Phillips Screw	27	3081504	Grommet
10	3080423	Oil Felt	28	3081177	Ignition Coil
11	3081145	Felt Holder	29	3080839	Connector
12	3081146	Clamp	30	3081179	Bolt
13	3081464	Phillips Screw	31	3080077	Spring Washer
14	3081501	Flywheel (Incl. 15 - 22, 26, 27)	32	3080078	Washer
15	3081154	Cam	33	3081469	Screw
16	3081156	Snap Ring	34	3081170	Adjust Washer
17	3081157	Governor Weight	35	3081161	Washer

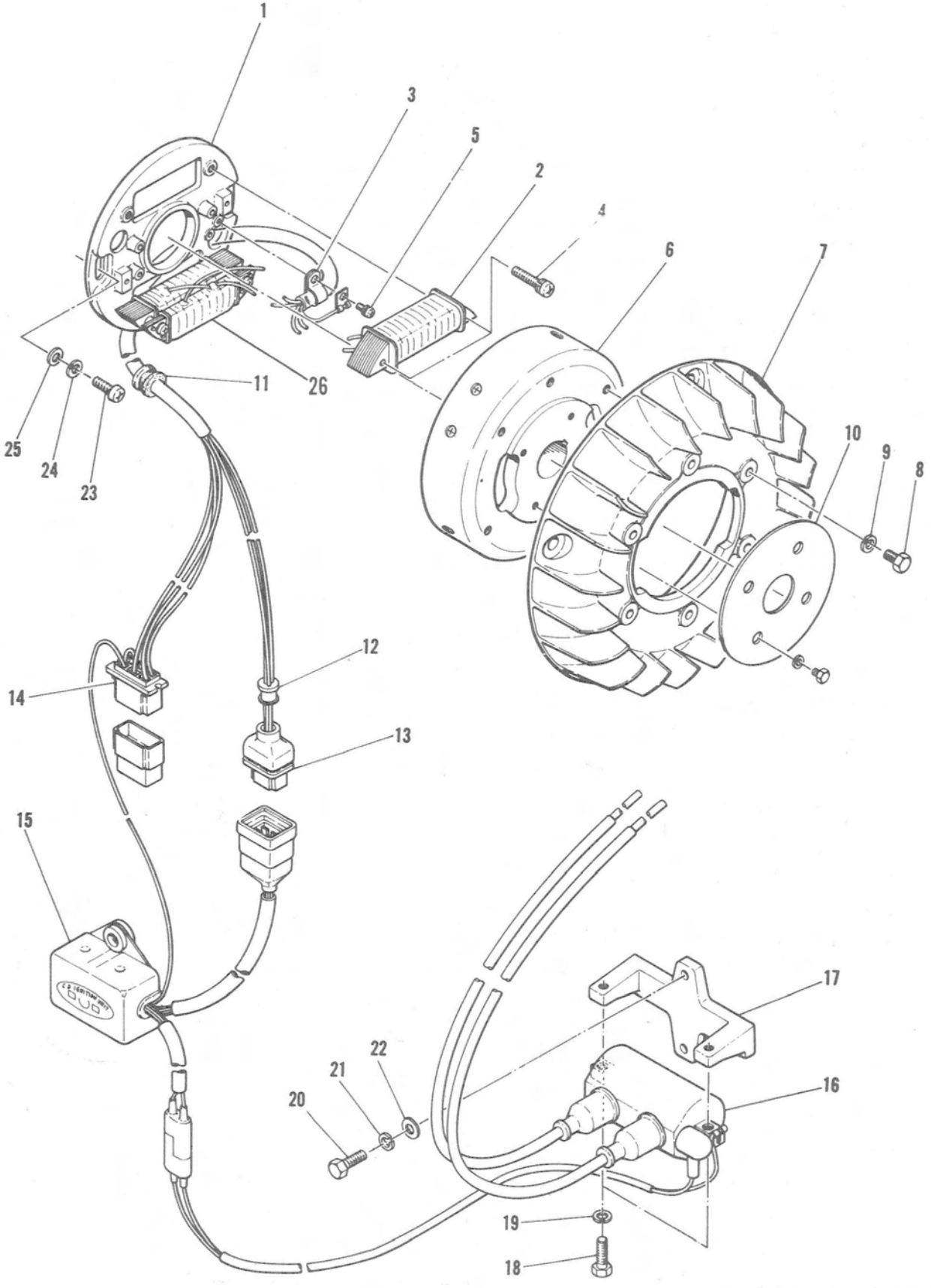
MAGNETO — CUSTOM 400



MAGNETO – CUSTOM 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
1	3081507	Plate Assembly (Incl. 2 - 5, 11 - 14)	13	3081306	4 P Male Coupler
2	3081436	Lighting Coil	14	3081513	6 P Male Coupler
3	3081146	Clamp	15	3081305	C.D.I. System
4	3081463	Screw	16	3081514	Ignition Coil (Includes 17 - 19)
5	3081464	Screw	17		Mount
6	3081508	Flywheel	18		Bolt
7	3081509	Fan	19		Spring Washer
8	3081510	Bolt	20	3081179	Bolt
9	3081186	Spring Washer	21	3080077	Spring Washer
10	3081302	Wind Cover	22	3080078	Washer
11	3081511	Grommet	23	3081469	Screw
12	3081512	Grommet	24	3080077	Spring Washer
			25	3080078	Washer
			26	3082077	Exciting Coil
				3082078 – Pulse Coil.	

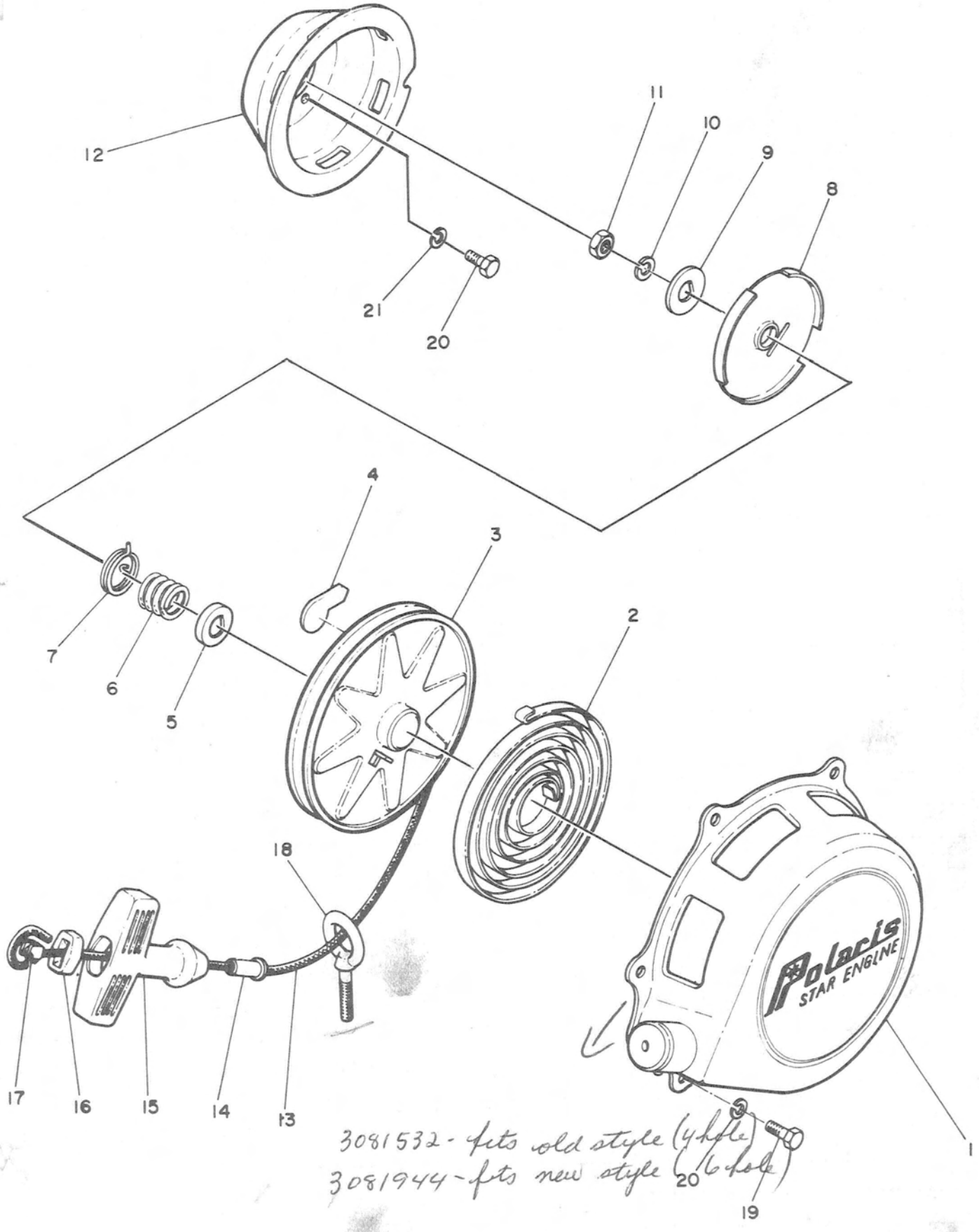
MAGNETO – CUSTOM 530



RECOIL STARTER – CUSTOM 250

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3081944	Recoil Starter Assembly (Incl. 1 - 18)	11	3081086	Nut
1	3081533	Case	12	3081946	Starting Pulley
2	3081234	Power Spring	13	3080620	Wire Rope
3	3080904	Reel Complete	14	3080335	Wire Guide
4	3081081	Ratchet	15	3080212	Starter Handle
5	3080500	Washer (A)	16	3080336	Wire Clamp (A)
6	3081238	Friction Spring	17	3080337	Wire Clamp (B)
7	3081472	Return Spring	18	7080072	Eye Bolt
8	3080910	Retainer	19	3080146	Bolt
9	3081240	Washer (B)	20	3080077	Spring Washer
10	3081087	Spring Washer			

RECOIL STARTER – CUSTOM 250

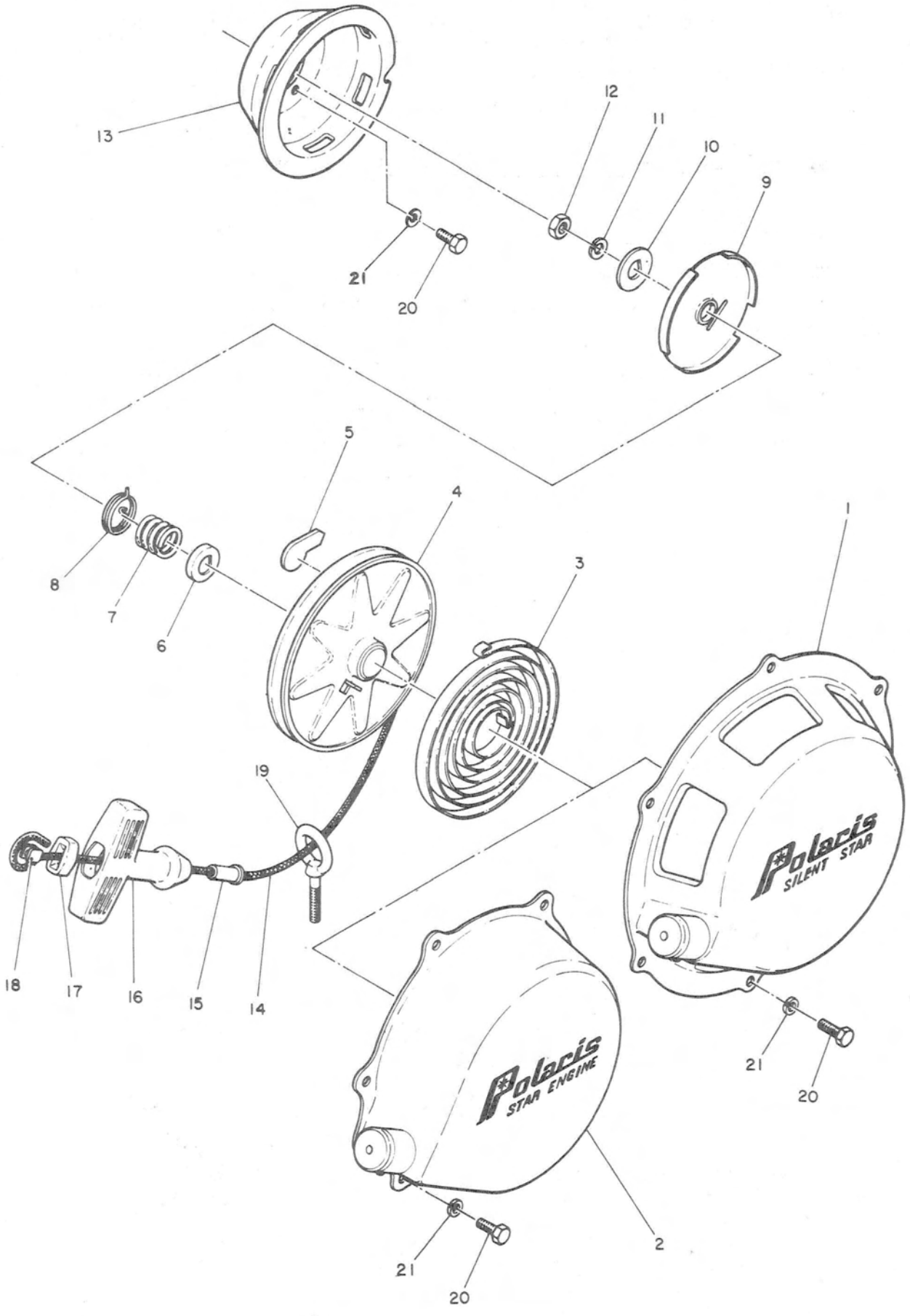


3081532 - fits old style (4 hole)
3081944 - fits new style (6 hole)

RECOIL STARTER – ELECTRA 340 & 440

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3081937	Recoil Starter Assembly (Incl. 1 - 19)	11	3081087	Spring Washer
1	3081938	Case	12	3081086	Nut
2		Not Used	13	3081084	Starting Pulley
3	3081234	Power Spring	14	3080620	Wire Rope
4	3080904	Reel Complete	15	3080335	Wire Guide
5	3081081	Ratchet	16	3080212	Starter Handle
6	3080500	Washer (A)	17	3080336	Wire Clamp (A)
7	3081238	Friction Spring	18	3080337	Wire Clamp (B)
8	3081472	Return Spring	19	7080072	Eye Bolt
9	3080910	Retainer	20	3080146	Bolt
10	3081240	Washer (B)	21	3080077	Spring Washer

RECOIL STARTER – ELECTRA 340 & 440



RECOIL STARTER – CUSTOM 400 & 530

ITEM NO.	PART NO.	PART DESCRIPTION	ITEM NO.	PART NO.	PART DESCRIPTION
	3081100	Recoil Starter Assembly (Incl. 1 - 18)	11	3081087	Spring Washer
1	3081101	Recoil Case	12	3081086	Nut
2			13	3081084	Starting Pulley
3	3080906	Power Spring	14	3080914	Wire Rope
4	3080904	Reel	15	3080915	Wire Guide
5	3081081	Ratchet	16	3080916	Starter Handle
6	3080908	Washer (A)	17	3080917	Wire Clamp (A)
7	3080907	Friction Spring	18	3080918	Wire Clamp (B)
8	3081472	Return Spring	19	3081473	Eye Bolt
9	3080910	Retainer	20	3080146	Bolt
10	3080911	Washer (B)	21	3080077	Spring Washer

