



1969 POLARIS
CHARGER & PLAYMATE
PARTS
AND
SERVICE
MANUAL

POLARIS INDUSTRIES

Division of **Textron** Inc.
Roseau, Minnesota 56751

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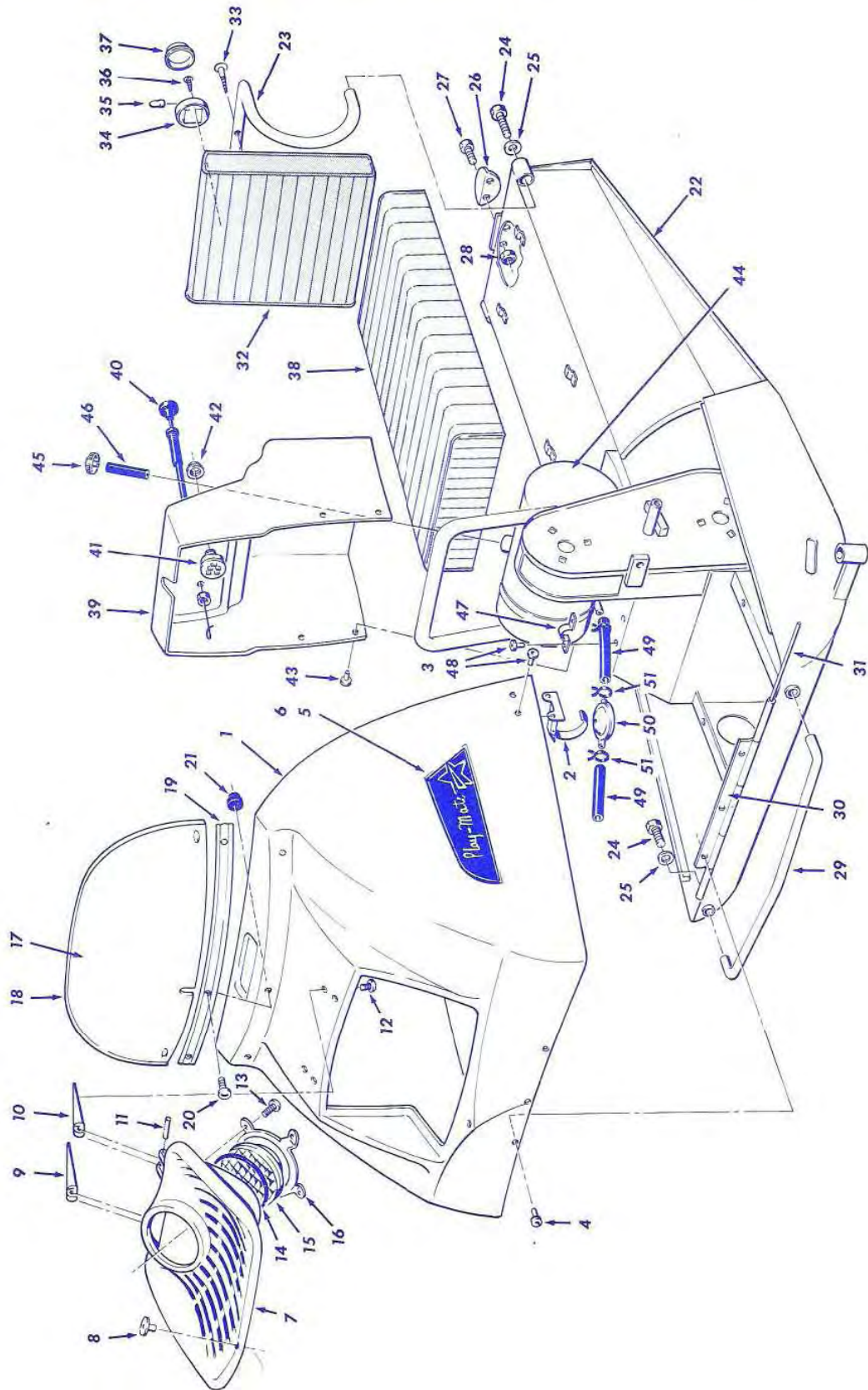
SECTION - A

**BODY & TRIM
GROUP**

PLAY MATE BODY AND TRIM GROUP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	2631011	NOSE CONE ASSEMBLY	1	
1	5440013	NOSE CONE		1
2	7010002	LATCH		2
3	7521201	1/8 x .481 POP RIVIT		4
4	7621302	5/32 x .379 POP RIVIT		3
5	7071067	L.H. DECAL		1
6	7071068	R.H. DECAL		1
		GRILL ASSEMBLY	1	
7	5430021	GRILL		1
8	7621403	3/16 POP RIVIT		1
9	5430020	GRILL HINGE R.H.		1
10	5430019	GRILL HINGE L.H.		1
11	7661601	3/16 DIA. x 3/4 ROLL PIN		2
12	7527804	#8-18 x 1/2 PH. PAN HD. TAPPING SCREW		4
13	7527805	#6-20 x 1/2 PH. PAN HD. TAPPING SCREW		4
14	5410059	"O" RING		1
15	4030005	SEAL BEAM UNIT		1
16	5221126	ATTACHING RING		1
		WINDSHIELD ASSEMBLY	1	
17	5850009	WINDSHIELD		1
18	5521006	TRIM BAND		1
19	5223240	ATTACHING BAND		1
20	7511904	#10-32 x 3/4 PAN HD. MACHINERY SCREW		3
21	7541901	#10-32 WELL NUT		3
22	1011008	MAIN BODY WELD	1	
23	2670012	GRASP BAR		1
24	7512402	3/8-16 x 1" HEX. HD. CAP SCREW		4
25	7558501	3/8 S.A.E. WASHER		4
26	5223010	HITCH		1
27	7512307	5/16-18 x 3/4 HEX. HD. CAP SCREW		2
28	7542303	5/16-18 FLEX-LOC NUT		2
29	2670006	BUMPER		1
30	5223241	HINGE		1
31	5331022	PIN		1
32	2682008	BACK CUSHION		1
33	7527602	WOOD SCREW		2
34	2432006	TAIL LIGHT ASSEMBLY		1
35	4030001	BULB		1
36	7527601	#6 x 1" PH. OVAL HD. WOOD SCREW		2
37	5430004	RED LENS		1
38	2681017	BOTTOM CUSHION		1
39	5440011	CONSOLE		1
40	7080020	CHOKE CONTROL		1
41	4110003	IGNITION SWITCH		1
42	7542802	IGNITION SWITCH NUT		1
43	7621302	5/32 x .379 POP RIVIT		4
44	2511015	GAS TANK		1
45	2511016	GAS CAP		1
46	5420037	TUBE		1
47	7080033	WIRE CLAMP		1
48	7521201	1/8 x .481 POP RIVIT		2
49	5420030	FUEL LINE		2
50	2530001	FUEL FILTER		1
51	7080003	HOSE CLAMP		4

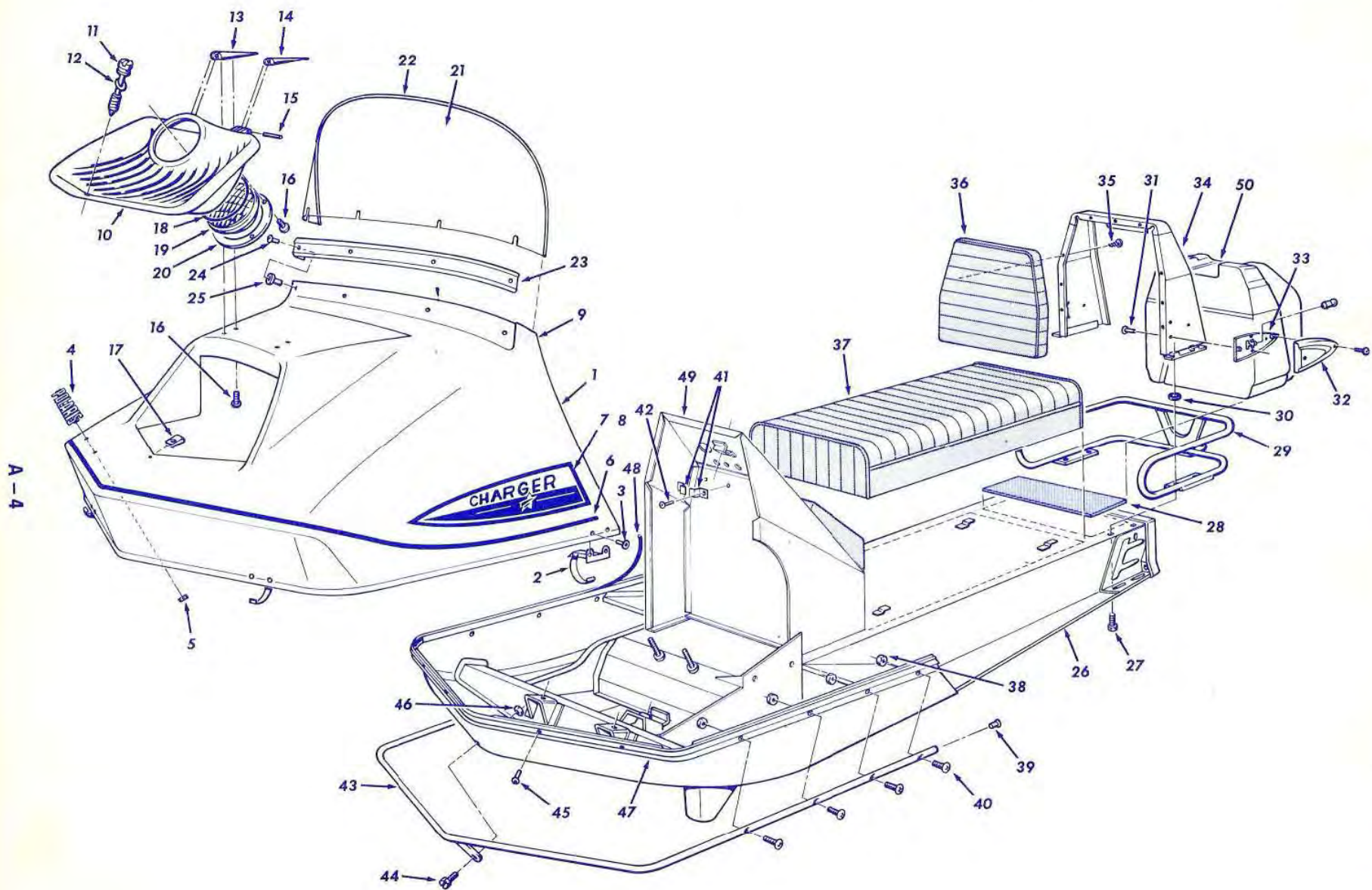
PLAY MATE BODY AND TRIM GROUP



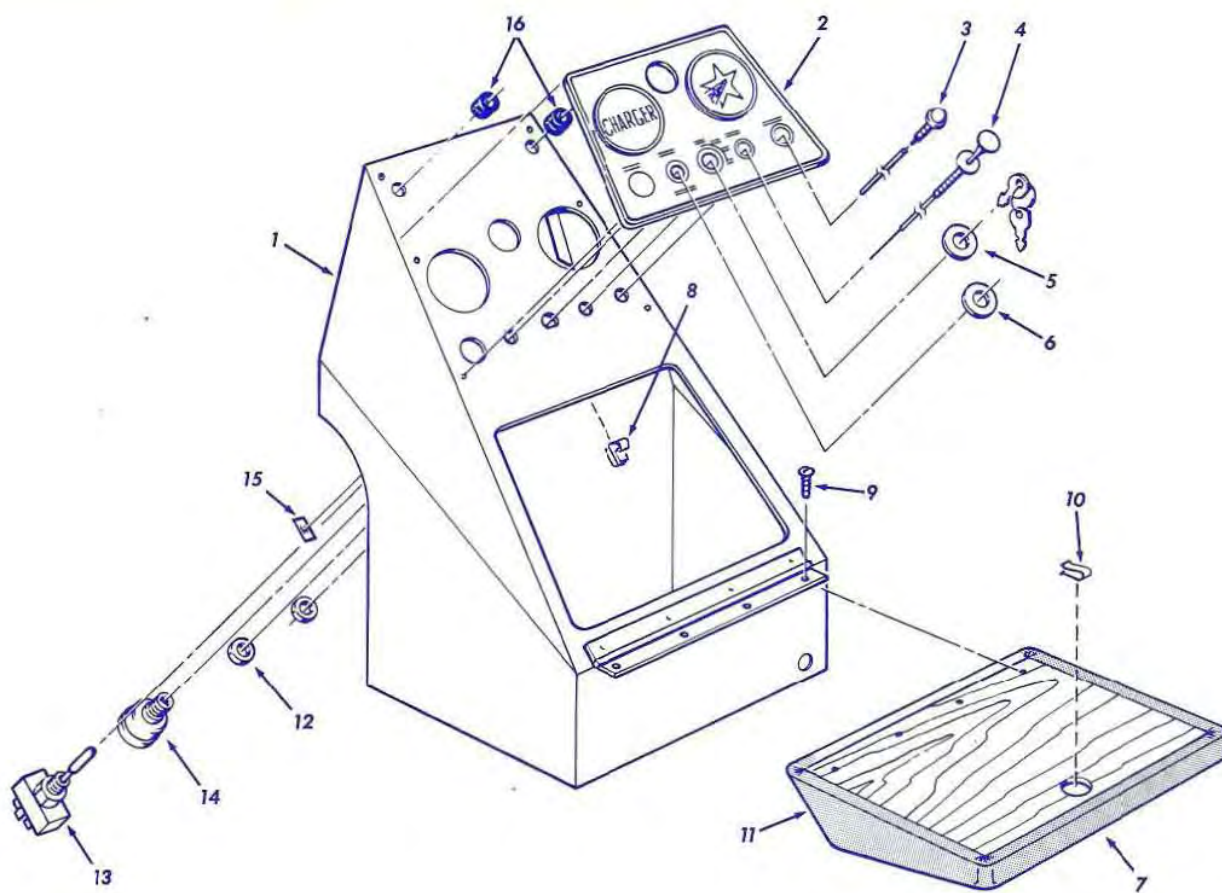
CHARGER BODY AND TRIM GROUP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	2631009	NOSE CONE ASSEMBLY	1	
1	5440007	NOSE CONE		1
2	7010002	LATCH		4
3	7521201	1/8 x .481 POP RIVET		12
4	5430017	POLARIS EMBLEM		1
5	7670006	TINNERMIN FASTENER		2
6	7071040	RED LINE DECAL		1
7	7071034	L.H. DECAL		1
8	7071035	R.H. DECAL		1
9	7071043	C.C. DECAL -- 372 RECOIL		2
	7071044	399 RECOIL		2
	7071045	634 RECOIL		2
	7071046	372 ELECTRIC		2
	7071048	298 RECOIL		2
	7071049	298 ELECTRIC		2
	7071050	300 RECOIL		2
	7071051	300 ELECTRIC		2
	7071052	303 RECOIL		2
	7071053	317 RECOIL		2
	7071054	500 RECOIL		2
	7071055	500 ELECTRIC		2
	7071056	606 RECOIL		2
	7071057	634 ELECTRIC		2
	7071058	744 RECOIL		2
	2631007	GRILL ASSEMBLY	1	
10	5430008	GRILL		1
11	7010003	KNURLED SCREW FASTENER		1
12	7010005	RETAINER WASHER		1
13	5430018	GRILL HINGE R.H.		1
14	5430015	GRILL HINGE L.H.		1
15	7661601	3/16 x 3/4 ROLL PIN		2
16	7527803	#8-32 x 1/2 SELF TAP PH DRIVE SCREW		7
17	7010004	SPEED NUT		1
18	5410059	"O" RING		1
19	4030004	SEAL BEAM UNIT		1
20	5221126	ATTACHING RING		1
		WINDSHIELD ASSEMBLY	1	
21	5850008	WINDSHIELD		1
22	5521005	TRIM BAND		1
23	5223208	ATTACHING BAND		1
24	7511904	#10-32 x 3/4 PAN HD MACHINERY SCREW		5
25	7541901	#10-32 WELL NUT		5
26	1011006	MAIN BODY WELD	1	
27	7512327	5/16-18 x 5/8 HEX HD. SEMS		4
28	5420019	PAD -- GAS TANK		1
29	2670008	REAR BUMPER		1
30	5410058	RUBBER WASHER		4
31	7621302	5/32 x .379 POP RIVET		6
32	5430011	TAIL LIGHT LENS		2
33	5221137	BACK PLATE		2
34	2511010	GAS TANK TRIM TEE-PEE		1
35	7522004	#10 x 1/2 PH. DRIVE HD SELF-TAP SCREW		8
36	2682006	BACK CUSHION		1
37	2681009	BOTTOM CUSHION		1
38	7542101	1/4-20 2-WAY HEX-LOC NUT		8
39	5710016	BUMPER PLUG		2
40	7512107	1/4-20 x 1 1/4 PHIL OVAL HD MACH SCREW		8
41	5223222	BRACKET -- RESISTOR		2
42	7621403	3/16 x .527 POP RIVET		2
43	2670011	BUMPER		1
44	7512111	1/4-20 x 3/4 H.H. CAP SCREW		1
45	7621302	5/32 x .379 POP RIVET		4
46	7542103	1/4-20 FLEX-LOC NUT		1
47	5223206	PARTING LINE EXTRUSION		1
48	5420005	SPONGE ROPE -- PARTING LINE EXT.		1
49		CONSOLE GROUP	1	
50	2511011	GAS TANK ASSEMBLY	1	

CHARGER BODY AND TRIM GROUP

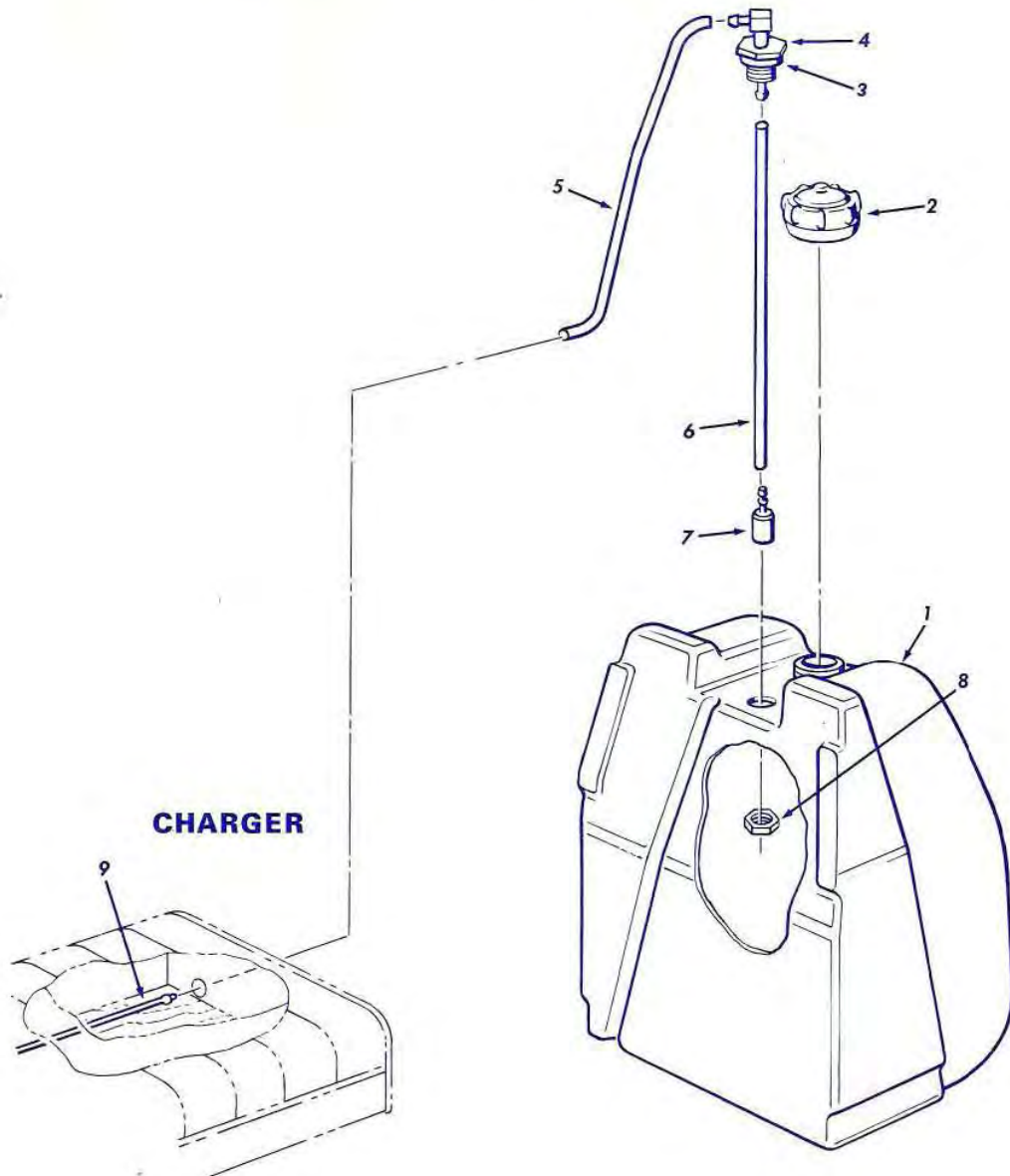


CHARGER CONSOLE GROUP



ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
		CONSOLE GROUP		
1		CONSOLE	1	
2	5430016	DASH PANEL	1	
3	3160101	PRIMER KIT	1	
4	7080014	CHOKE CONTROL	1	
5	7542802	NUT-IGNITION SWITCH	1	
6	7542502	NUT-HI-LOW SWITCH	1	
7		CONSOLE CUSHION ASSEMBLY	1	
8	7670003	SPRING CATCH	1	
9	7522002	#10 x 1/2 PAN HD. TAPPING SCREW	4	
10	7670004	"U" TYPE CLIP	1	
11	2681012	CONSOLE CUSHION	1	
12	3160102	1/4 - 28 HEX NUT	1	
13	4110004	HI-LOW BEAM SWITCH	1	
14	4110003	IGNITION SWITCH	1	
15	7670006	TINNERMIN FASTENER	4	
16	3573001	NYLON BUSHING	2	

GAS TANK ASSEMBLY



ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	2511011	GAS TANK ASSEMBLY	1	
1	5710011	GAS TANK		1
2	2511012	GAS CAP		1
		FUEL LINE ASSEMBLY		1
3	5410051	GASKET		1
4	7052002	90° GAS LINE FITTING		1
5	5420017	GAS LINE REAR	1	
6	5420021	GAS LINE		1
7	2530002	FUEL FILTER		1
8	2520105	HEX NUT	1	
9	5331006	STEEL GAS LINE	1	

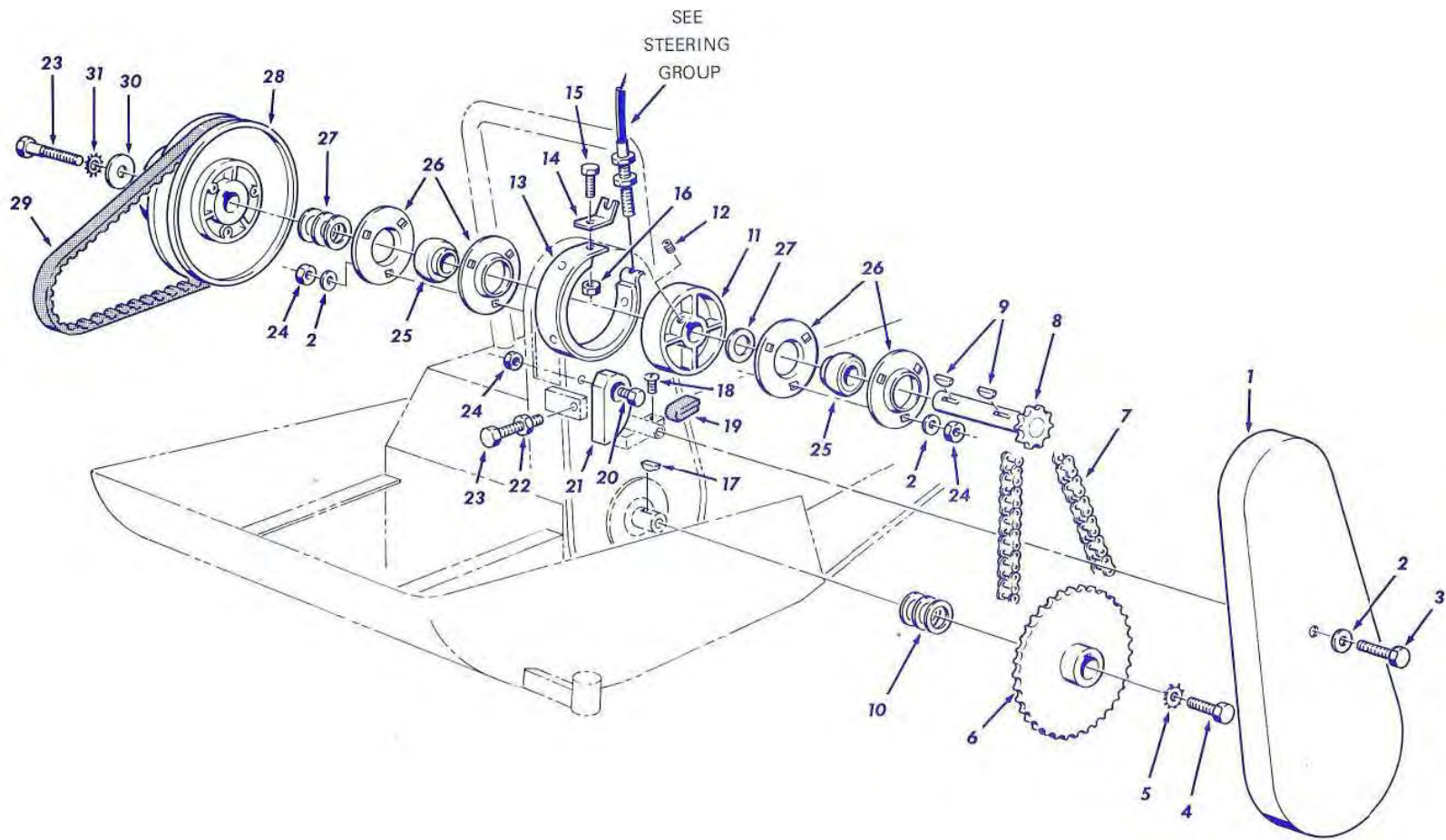
SECTION - B

**DRIVE & BRAKE
GROUP**

PLAY MATE DRIVE AND BRAKE GROUP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1	5440012	CHAIN CASE COVER	1	
2	7558402	5/16 FLAT WASHER	7	
3	7512310	5/16-18 x 1" HEX. HD. CAP SCREW	1	
4	7512304	5/16-18 x 1" NYLOCK HEX. HD. CAP SCREW	1	
5	7577902	5/16 INT. EXT. LOCK WASHER	1	
6	3222009	#40 DRIVE SPROCKET - 40 TOOTH	1	
7	3224001	DRIVE CHAIN	1	
8	1330103	JACKSHAFT WELDMENT	1	
9	7727001	#9 WOODRUFF KEY	2	
10	7556501	1" I.D. x 1-1/2 O.D. x 18 GA. MACHINE BUSHING	3	
11	5610004	BRAKE DRUM	1	
12	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW	1	
13	1910001	BRAKE BAND WITH LINING	1	
14	5223019	BRAKE BAND BRACKET	1	
15	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW	1	
16	7542103	1/4-20 FLEX-LOC NUT	1	
17	7727101	#91 WOODRUFF KEY	1	
18	7522002	#10-1/2 SLOT. PAN HD. TAPPING SCREW	1	
19	5410071	OILER PAD	1	
20	7512306	5/16-18 x 1-1/4 HEX. HD. CAP SCREW	1	
21	5330020	CHAIN TIGHTNER BLOCK	1	
22	7542301	5/16-18 HEX. NUT	1	
23	7512309	5/16-18 x 2 HEX. HD. MACHINE SCREW	2	
24	7542303	5/16-18 FLEX-LOC NUT	7	
25	3513901	BEARING WITH LOCK COLLAR-3/4 I.D.	2	
26	5221018	FLANGETTE	4	
27	7556301	3/4 I.D. x 1-1/4 O.D. x 16 GA. MACHINE BUSHING	4	
28	1322024	DRIVEN CLUTCH	1	
29	3211010	DRIVE BELT	1	
30	7558401	5/16 I.D. x 1-3/8 O.D. FLAT WASHER	1	
31	7577901	5/16 INT. EXT. LOCK WASHER	1	

PLAY MATE DRIVE AND BRAKE GROUP

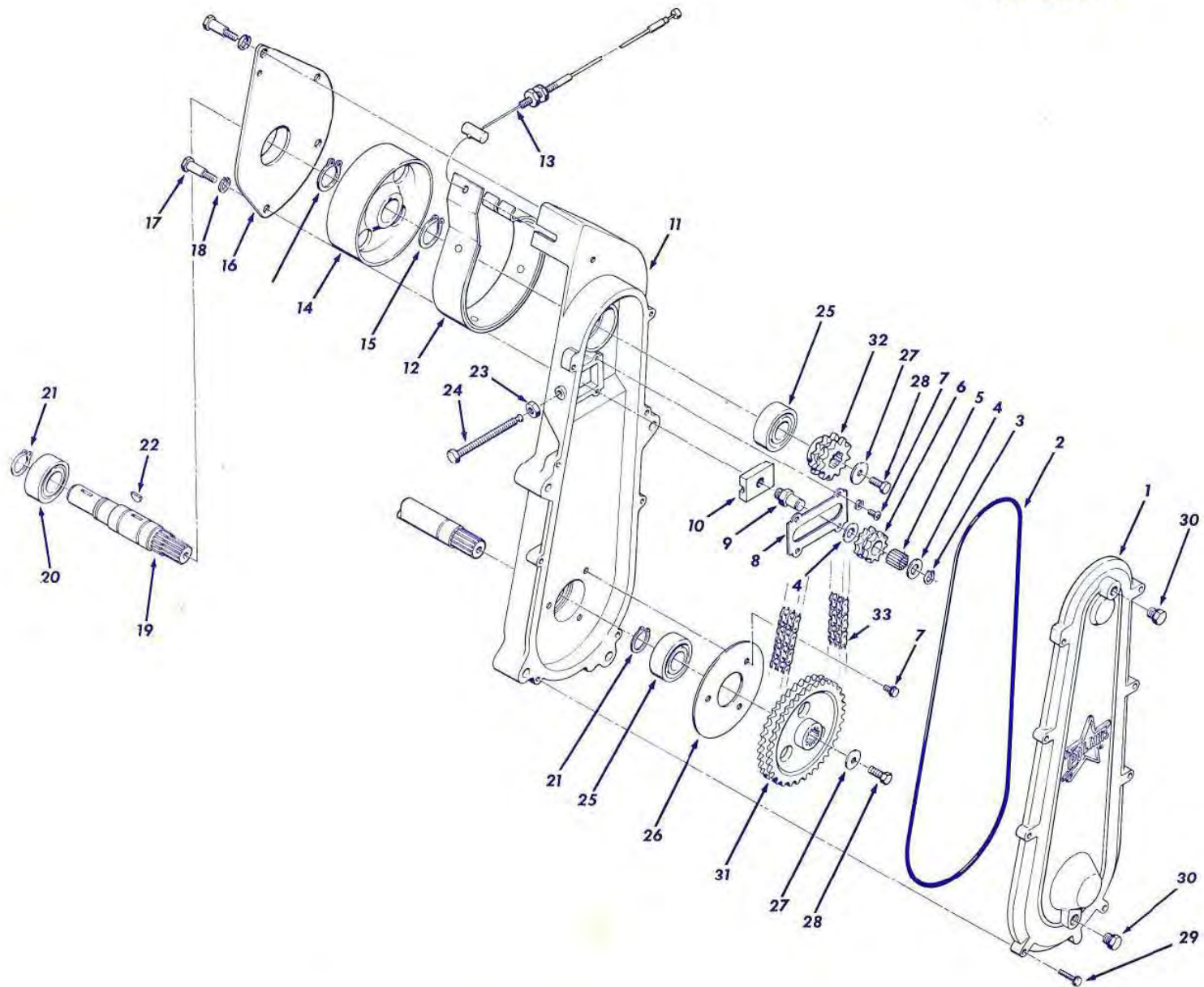


CHAIN CASE ASSEMBLY

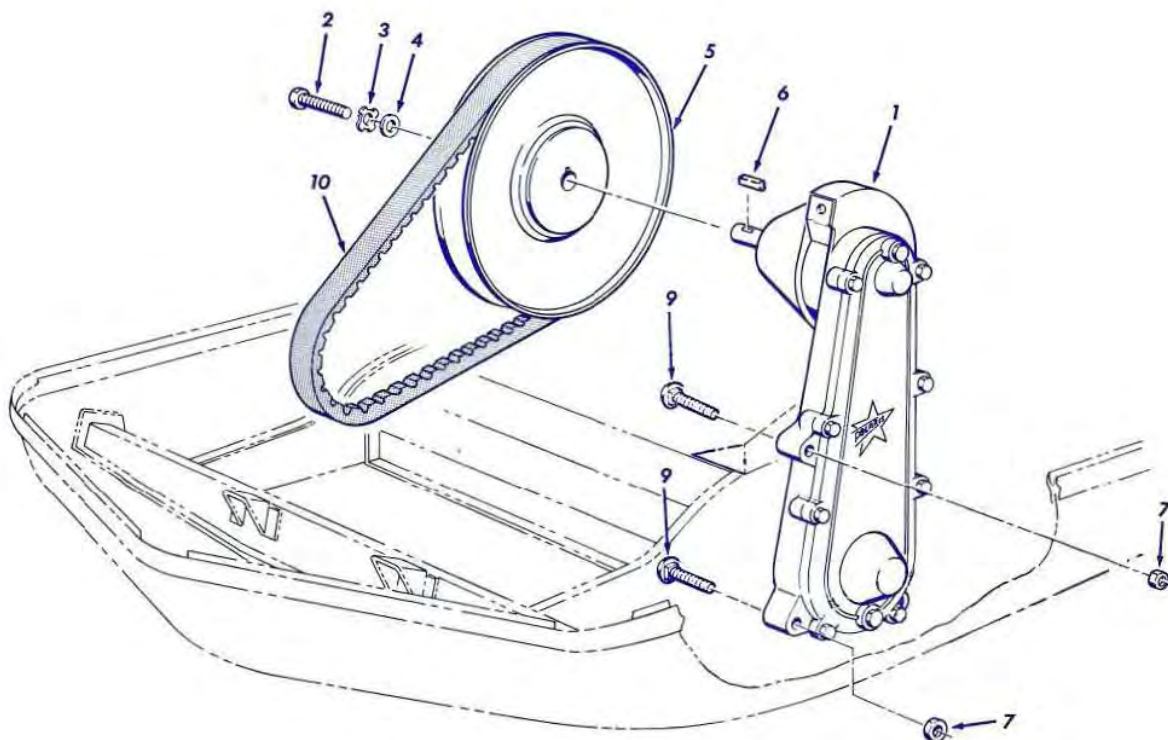
ITEM NO.	PART NO. CHARGER	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1	5610028	CHAINCASE FRONT COVER	1	
2	5410043	CHAINCASE COVER "O" RING	1	
3	7712801	RETAINING RING 461 DIA.	1	
4	7558702	.927 O.D. x .031 THRUST WASHER	2	
5	3553002	.500 I.D. x .688 O.D. x .500 ROLLER BEARING	1	
6	3221011	IDLER SPROCKET RC35-2 11 TOOTH	1	
7	7511905	#10-24 x .50 PH. DRIVE TRUSS HD. SEM	7	
8	5210116	IDLER SLIDE RETAINING PLATE	1	
9	5020075	TAKE UP SHAFT	1	
10	5610032	IDLER SLIDE	1	
11	5610029	CHAIN CASE	1	
12	1910004	BRAKE BAND ASSEMBLY	1	
13	2050001	BRAKE CABLE ASSEMBLY	1	
14	5610027	BRAKE DRUM	1	
15	7714201	RETAINING RING 1.125 DIA.	2	
16	5610030	CHAINCASE REAR COVER	1	
17	7512326	5/16 - 18 HEX. HD. SHOULDER SCREW	4	
18	7553001	3/8 SPRING LOCKWASHER	4	
19	5020072	JACKSHAFT	1	
20	3514303	205 BALL BEARING (2 SEAL)	1	
21	7713901	RETAINING RING .984 DIA.	2	
22	7727001	#9 WOODRUFF KEY	1	
23	7542301	5/16-18 HEX NUT	1	
24	5020076	ADJUSTING BOLT	1	
25	3514302	205 BALL BEARING (1 SEAL)	2	
26	5210121	BEARING RETAINING PLATE	1	
27	7558503	20 GA. x 1.25 O.D. FLAT WASHER	2	
28	7512307	5/16-18 x .75 CAP SCREW	2	
29	7512120	1/4-20 x 1.00 HEX. HD. SEM	8	
30	7512604	HEX HD. PLUG	2	
31	3222007	DRIVEN SPROCKET RC35-2 39 TOOTH	1	
32	3221012	DRIVE SPROCKET RC35-2 13 TOOTH	1	
	3221008	DRIVE SPROCKET RC35-2 15 TOOTH	1	
	3221009	DRIVE SPROCKET RC35-2 17 TOOTH	1	
	3221010	DRIVE SPROCKET RC35-2 19 TOOTH	1	
	3222008	DRIVE SPROCKET RC35-2 21 TOOTH	1	
33	3224005	ROLLER CHAIN 35-2 90 PITCHES	1	
	3224006	ROLLER CHAIN 35-2 92 PITCHES	1	
	3224007	ROLLER CHAIN 35-2 94 PITCHES	1	

CHARGER

CHAIN CASE ASSEMBLY



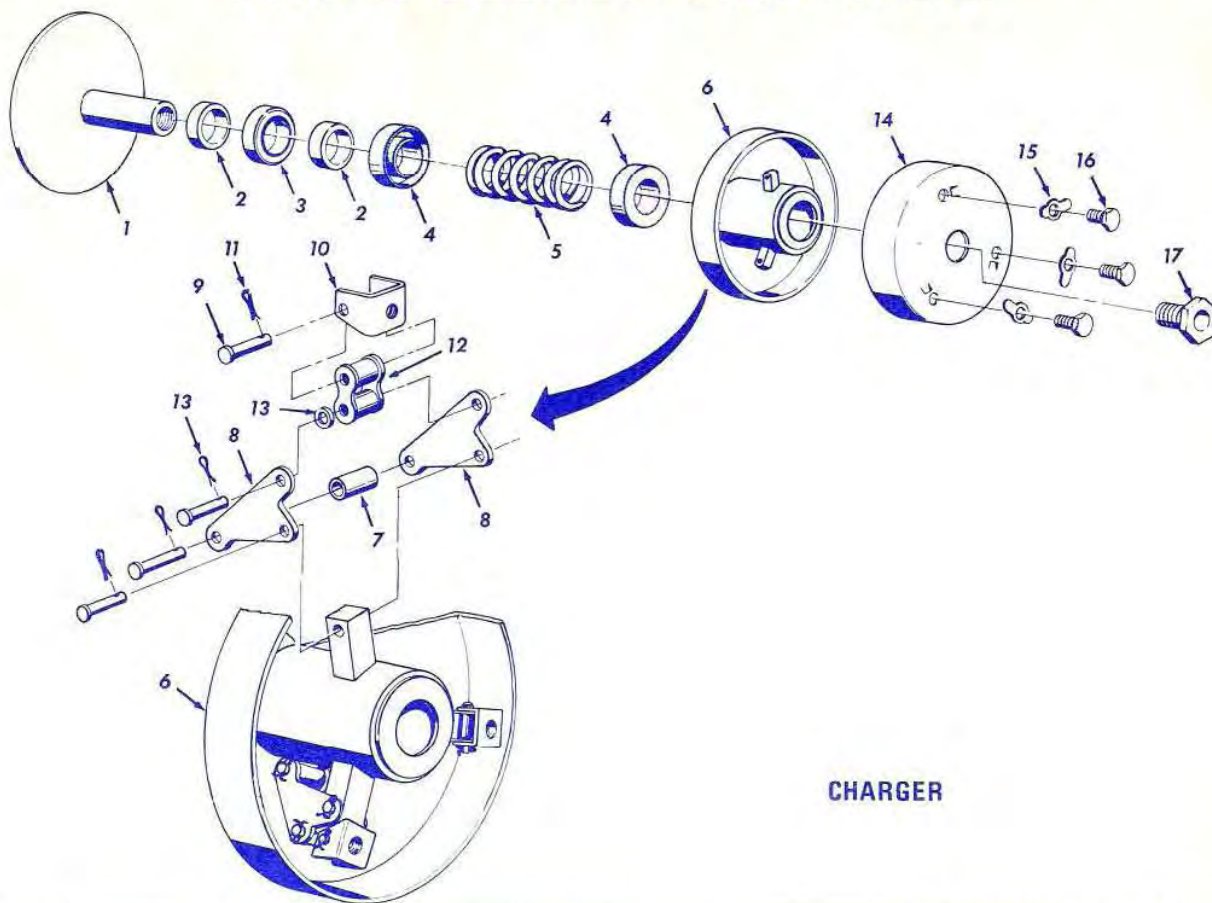
CHAIN CASE MOUNTING



ITEM NO.	PART NO. CHARGER	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1		CHAIN CASE		1
2	7512328	5/16-18 x 3¼ HEX HEAD CAP SCREW		1
3	7577901	5/16 DISHED TOOTH LOCK WASHER SHAKEPROOF		
		4818-16-02		1
4	7558401	5/16 I.D. x 1-3/8 O.D. FLAT WASHER		1
5	1322016	RAMP CLUTCH		1
6	7721101	3/16 x 3/16 x 1¼ KEY		1
7	7542402	3/8-16 FLEX-LOC NUT		4
9	7512413	3/8-16 x 2 CARRIAGE BOLT		4
10	3211006	DRIVE BELT 275 CC ~ 380 CC		1
10	3211007	DRIVE BELT 399 CC ~ 744 CC		1

Note: Drive belt for salsbury 3211010

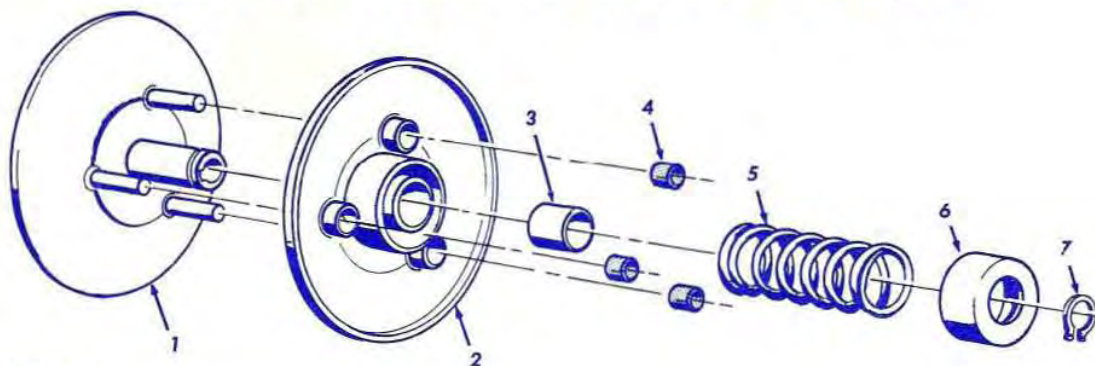
DRIVE CLUTCH ASSEMBLY



CHARGER

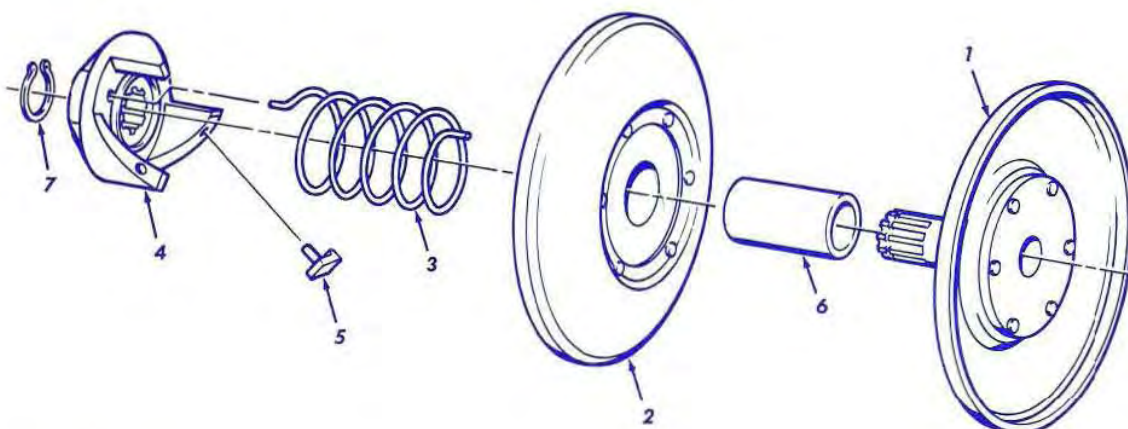
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1321004	<i>DRIVE CLUTCH COMPLETE – SACHS</i>	1	
	1321002	<i>DRIVE CLUTCH COMPLETE – WANKEL & 300 JLO</i>	1	
	1321001	<i>DRIVE CLUTCH COMPLETE – POLARIS & 380 JLO</i>	1	
	1321003	<i>DRIVE CLUTCH COMPLETE – HIRTH</i>	1	
	1321029	<i>DRIVE CLUTCH COMPLETE – KOHLER</i>	1	
1	1321009	STATIONARY FACE AND HUB – SACHS		1
1	1321007	STATIONARY FACE AND HUB – WANKEL & 300 JLO		1
1	1321006	STATIONARY FACE AND HUB – POLARIS & 380 JLO		1
1	1321008	STATIONARY FACE AND HUB – HIRTH		1
1	1321030	STATIONARY FACE AND HUB – KOHLER		1
2	5010010	SPACER		2
3	3515801	BEARING		1
4	5630001	BUSHING		2
5	7041002	SPRING		1
6	1321005	MOVEABLE FACE AND ARM WELDMENT		1
7	5020013	WEIGHTS		3
8	3225002	PIVOT LINKAGE		3
9	3225003	PIN		3
10	5221032	ATTACHING CLIP		3
11	7661001	COTTER PIN		12
12	3225001	#60 ROLLER LINK		3
13	7558301	1/4 SAE FLAT WASHER		3
14	5230014	DRIVE PLATE AND COVER		1
15	5210029	LOCKING CLIP - BOLT		3
16	7512106	1/4-28 x 3/8 HEX. HEAD CAP SCREW		3
17	5020015	RETAINING BOLT-SACHS, WANKEL, 300 JLO		1
17	5020077	RETAINING BOLT-HIRTH, KOHLER, POLARIS & 380 JLO		1

DRIVEN CLUTCH ASSEMBLIES



CHARGER

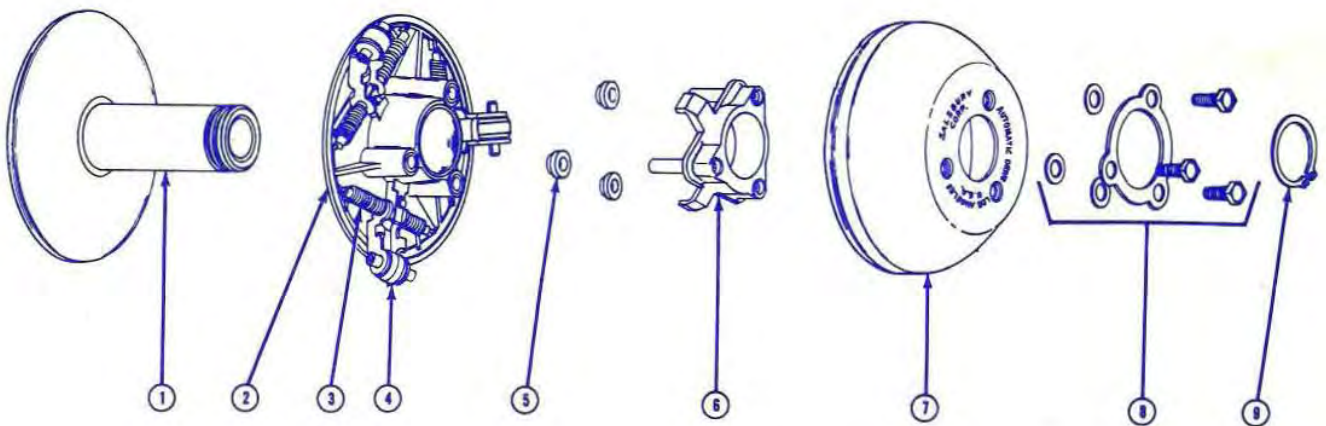
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1322021	DRIVEN CLUTCH COMPLETE	1	
1	1322020	STATIONARY FACE AND HUB		1
2	1322004	MOVEABLE FACE AND HUB		1
3	3564502	BUSHING		1
4	3562601	BUSHING		3
5	7041001	SPRING		1
6	5230013	SPRING RETAINER		1
7	7114401	SNAP RING		1



CHARGER

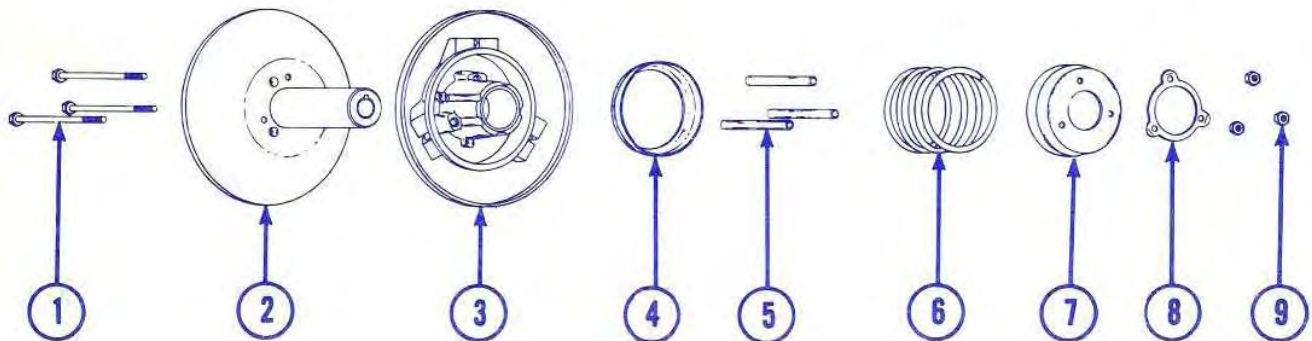
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1322016	RAMP CLUTCH ASSEMBLY	1	
1	1322017	STATIONARY FACE ASSEMBLY		1
2	1322018	MOVEABLE FACE ASSEMBLY		1
3	7041004	SPRING		1
4	5630004	RAMP		1
5	5430012	BUSHING - RAMP		3
6	3565901	BRONZE SLEEVE		1
7	7714801	RETAINING RING		1

SALSBURY DRIVE CLUTCH



Item No.	Part Number	Part Description	Quantity
	1321028	Drive Pulley, Complete 3/4" bore, nylon weights Husqvarna SM-150	
	1321031	Drive pulley, complete Fuji EC 16 DP, Nylon weights, tapered bore	
1	0600120	Fixed face & hub assembly	1
1	0601134	Fixed face & hub assembly	1
2	0601120	Movable face & roller assembly (Includes items 3 & 4)	1
3	0690098	Springs, pins & clips	1 set
4	0690020	Roller weight & arm assembly	1 set
5	0700912	Bumper, movable face	3
6	0601013	Drive plate & pin assembly (includes item 5)	1
7	0702512	Ramp plate	1
8	0690088	Screw - service kit	1
9	0900009	Retaining ring	1

SALSBURY DRIVEN CLUTCH



Item No.	Part Number	Part Description	Quantity
	1322024	Driven pulley, complete 3/4" vore	1
1	0901034	Cap screw	3
2	0601017	Fixed face & hub assembly	1
2	0601019	Fixed face & hub assembly	1
3	0601018	Movable face assembly	1
4	0702633	Cup, spring inner	1
5	0700274	Spacer	3
6	0702373	Spring (red)	1
7	0702387	Cup, spring outer	1
8	0702915	Plate-screw lock	1
9	0900176	Nut, hex	3

SECTION - C

STEERING GROUP

PLAY MATE STEERING GROUP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1	5430001	HANDLE GRIP	2	
2	2010006	CONTROL HANDLE ASSEMBLY	2	
3	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW	2	
4	1823014	STEERING POST ASSEMBLY	1	
5	2050001	THROTTLE AND BRAKE CABLE	2	
6	7512121	1/4-20 x 1-1/2 SLT. PAN HD. MACHINERY SCREW	2	
7	7542103	1/4-20 FLEX-LOC NUT	2	
8	3574202	NYLON FLANGED BEARING	1	
9	7556401	7/8 I.D. x 16 GA. MACHINERY BUSHING	1	
10	7661501	5/32 x 1-1/4 COTTER PIN	1	
11	7060101	ROD END BEARING	2	
12	7542401	3/8-24 HEX. NUT	2	
13	5020090	TIE ROD	2	
14	7661401	1/8 x 1" COTTER PIN	2	
15	7542403	3/8-24 FLEX-LOC NUT	4	
16	7558501	3/8 S.A.E. WASHER	4	
17	7512404	3/8-24 x 1-1/2 HEX. HD. CAP SCREW	2	
18	7512410	3/8-24 x 1-3/4 HEX. HD. CAP SCREW	2	
19	5221158	STEERING ARM	2	
20	3573901	SPINDLE HOUSING BUSHING	4	
21	1821008	SPINDLE	2	
22	5010001	SKI SADDLE BUSHING	2	
23	7512406	3/8-16 x 3 HEX. HD. CAP SCREW	2	
24	7542402	3/8-16 FLEX-LOC NUT	2	
	1820113	SKI ASSEMBLY	2	
25	7512407	3/8-16 x 1-1/4 HEX. HD. CAP SCREW		2
26	5221001	SKI SADDLE		1
27	7043008	MAIN LEAF SPRING		1
28	7043003	TOP LEAF SPRING		1
29	5010002	SPRING BUSHING		1
30	5210007	SPRING PLATE		1
31	7542402	3/8-16 FLEX-LOC NUT		3
32	7512406	3/8-16 x 3 HEX. HD. CAP SCREW		1
33	1820114	SKI		1
34	7542303	5/16-18 FLEX-LOC NUT		1
35	1820117	SKI SKAG		1
36	7661401	1/8 x 1 COTTER PIN		1
37	7662001	3/8 x 2-3/4 CLEVIS PIN		1
38	5430003	SKI WEAR PLATE		1

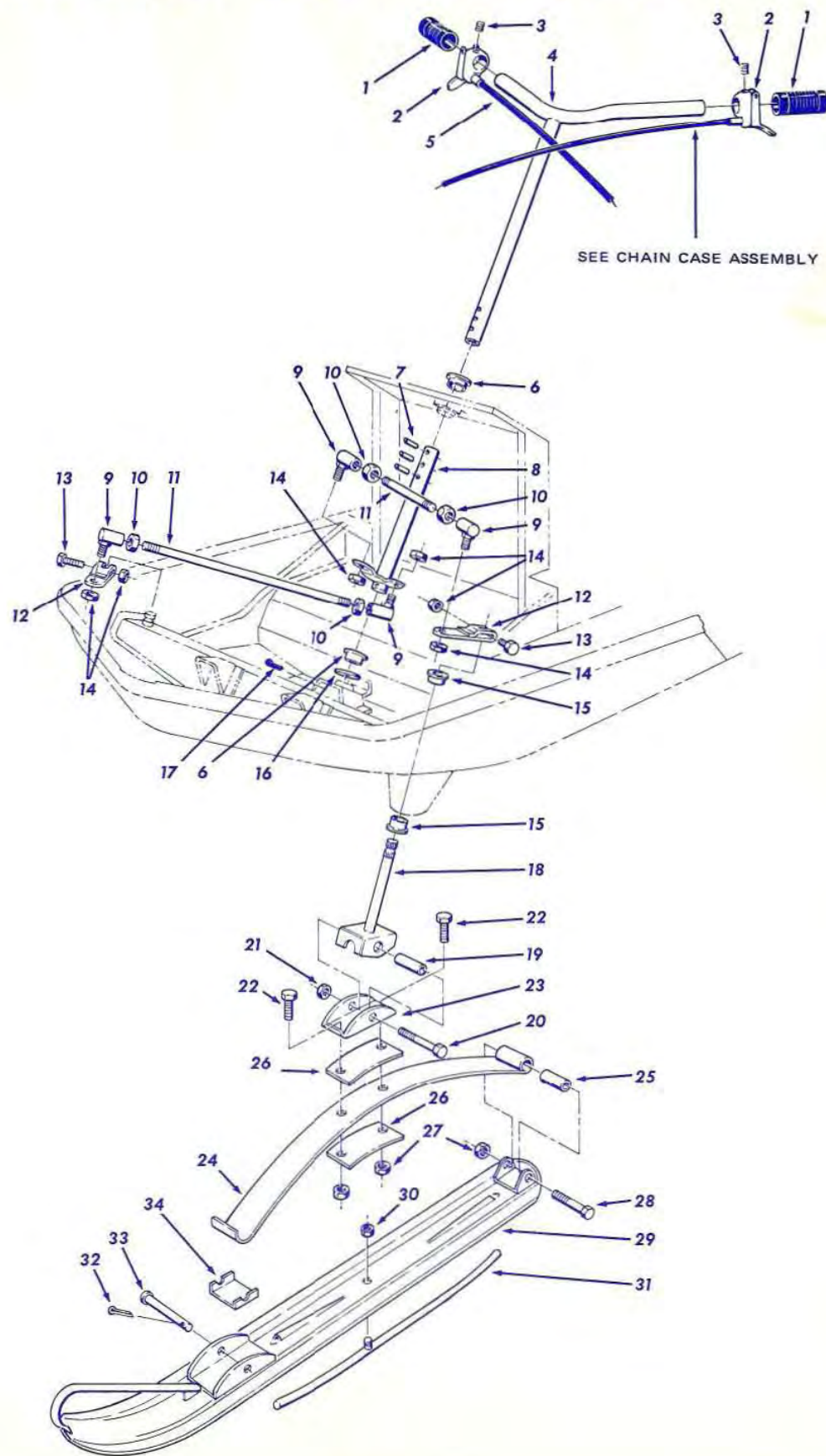
This exploded view diagram illustrates the assembly of a ski binding. The components are numbered as follows:

- 1:** Spring-loaded toe stopper.
- 2:** Toe stopper mounting bracket.
- 3:** Screws for toe stopper assembly.
- 4:** Main binding frame.
- 5:** Heel stopper.
- 6:** Heel stopper mounting bracket.
- 7:** Binding frame mounting bracket.
- 8:** Binding frame mounting screw.
- 9:** Binding frame mounting plate.
- 10:** Binding frame mounting bracket.
- 11:** Binding frame mounting screw.
- 12:** Binding frame mounting bracket.
- 13:** Binding frame mounting screw.
- 14:** Binding frame mounting bracket.
- 15:** Binding frame mounting screw.
- 16:** Binding frame mounting bracket.
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- 19:** Binding frame mounting screw.
- 20:** Binding frame mounting bracket.
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- 22:** Binding frame mounting bracket.
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- 24:** Binding frame mounting bracket.
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- 28:** Binding frame mounting bracket.
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- 30:** Binding frame mounting bracket.
- 31:** Binding frame mounting screw.
- 32:** Binding frame mounting bracket.
- 33:** Binding frame mounting screw.
- 34:** Binding frame mounting bracket.
- 35:** Binding frame mounting screw.
- 36:** Binding frame mounting bracket.
- 37:** Binding frame mounting screw.
- 38:** Binding frame mounting bracket.

CHARGER STEERING GROUP

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1	5430001	HANDLE GRIP	2	
2	2010006	CONTROL HANDLE ASSEMBLY	2	
3	7512308	5/16-18x5/16 SOC. HD. SET SCREW	2	
4	1823019	UPPER STEERING POST	1	
5	2050001	THROTTLE CABLE ASSEMBLY	1	
6	3574202	NYLON FLANGED BEARING	2	
7	7661803	1/4 x 1 1/4 ROLL PIN	3	
8	1823013	LOWER STEERING POST WELDMENT	1	
9	7060102	ROD END BEARING	4	
10	7542401	3/8-24 HEX NUT	4	
11	5020079	TIE ROD	2	
12	5221092	STEERING ARM	2	
13	7512410	3/8 - 24 x 1-3/4 HEX. HD. CAP SCREW	2	
14	7542403	3/8 - 24 FLEX LOCK NUT	6	
15	3573901	SPINDLE HOUSING BUSHING	4	
16	7556401	7/8 I.D. x 16 GA. MACHINERY BUSHING	1	
17	7661501	5/32 x 1-1/4 COTTER PIN	1	
18	1821006	SPINDLE	2	
19	5010001	SKI SPINDLE BUSHING	2	
20	7512406	3/8-16 x 3 HEX. HD. CAP SCREW	2	
21	7542402	3/8-16 FLEX LOCK NUT	2	
	1820111	SKI ASSEMBLY	2	
22	7512407	3/8-16 x 1-1/4 HEX HD. CAP SCREW		2
23	5221001	SKI SADDLE		1
24	7043006	MAIN LEAF SPRING		1
25	5010002	SPRING BUSHING		1
26	5210007	SPRING PLATE		1
27	7542402	3/8-16 FLEX LOCK NUT		3
28	7512406	3/8-16 x 3 HEX HD. CAP SCREW		1
29	1820102	SKI WELDMENT		1
30	7542303	5/16-18 FLEX LOCK NUT		1
31	1820103	SKI SKAG		1
32	7661401	1/8 x 1 COTTER PIN		1
33	7662001	3/8 x 2-3/4 CLEVIS PIN		1
34	5430003	SKI WEAR PLATE		1

CHARGER STEERING GROUP



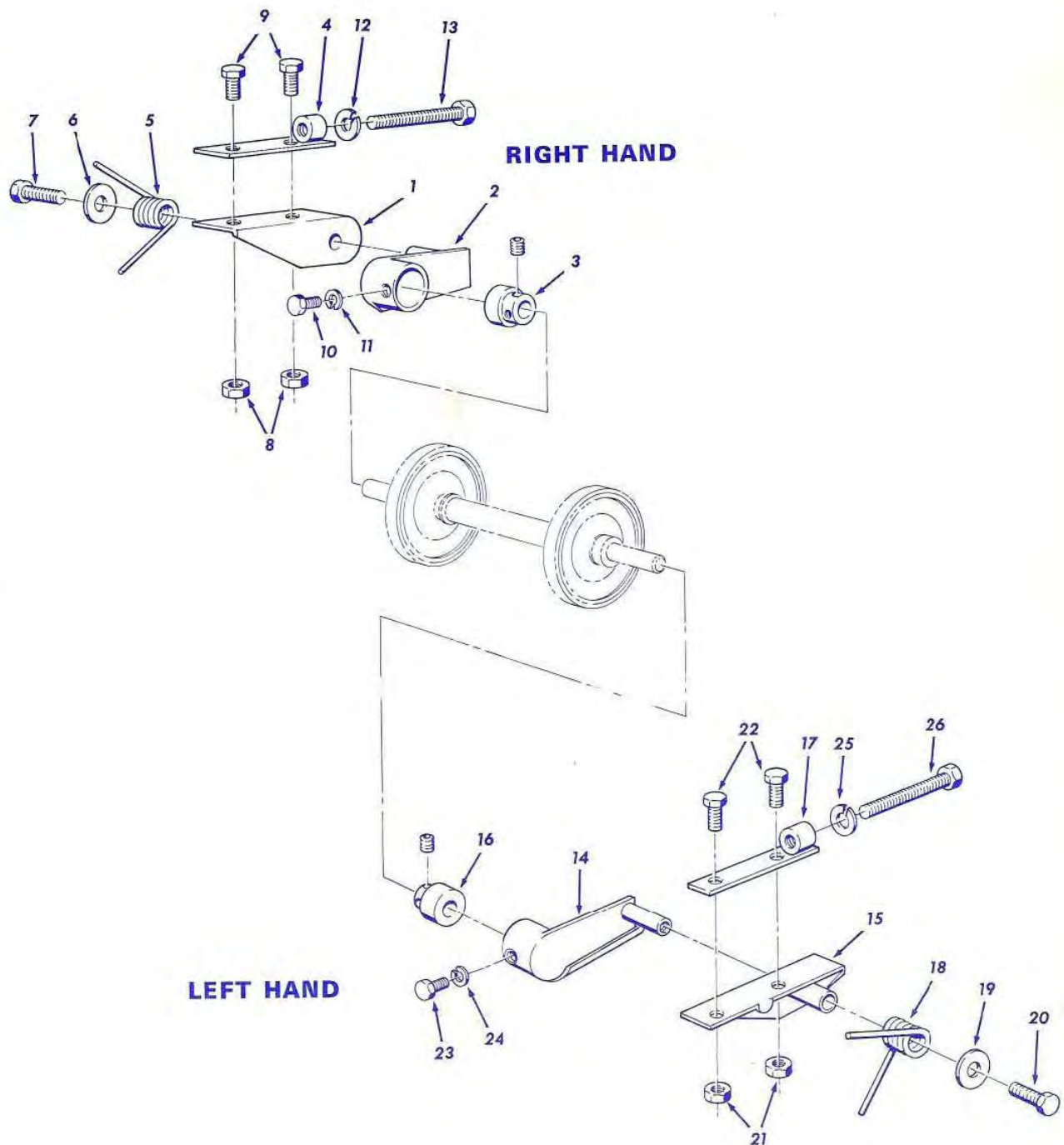
SECTION - D

TRACK GROUP

PLAY MATE HANGER ASSEMBLY

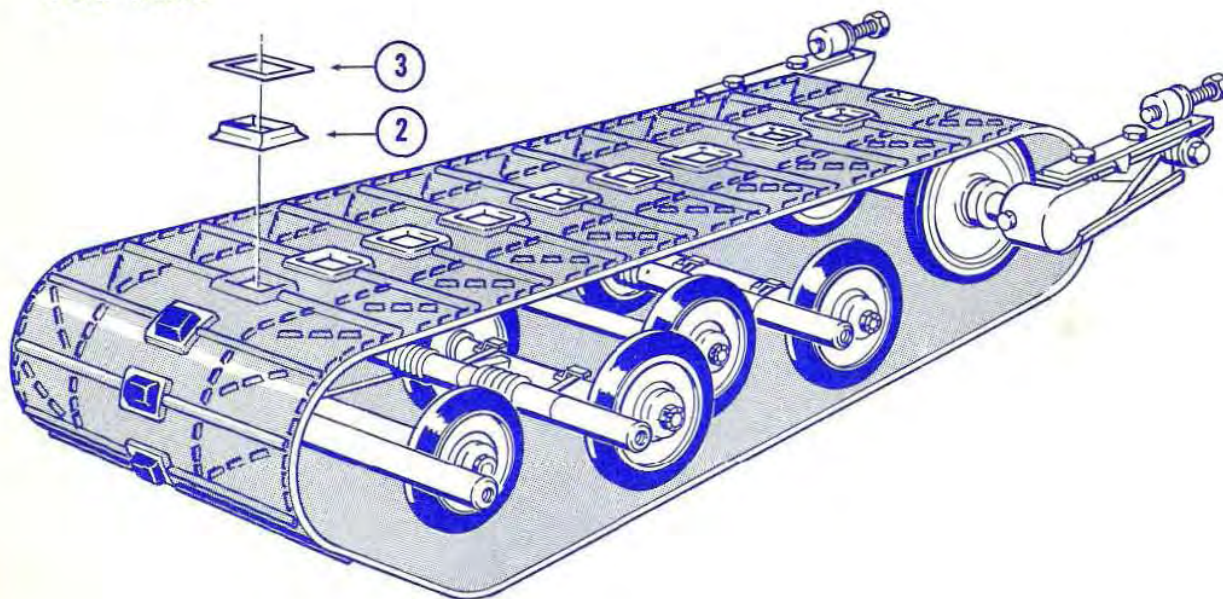
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
		RIGHT HAND HANGER ASSEMBLY	1	
1	1542508	HANGER ARM WELDMENT		1
2	1542506	IDLER ARM WELDMENT		1
3	3513901	3/4 BEARING W/LOCK COLLAR		1
4	1542507	ADJUSTMENT PLATE		1
5	7040103	SPRING R.H.		1
6	7555701	5/16 I.D. x 1-1/4 O.D. x 1/8 WASHER		1
7	7512304	5/16-18 x 1" NYLOCK HEX. HD. CAP SCREW		1
8	7542303	5/16-18 FLEX-LOC NUT		2
9	7512310	5/16-18 x 1" HEX. HD. CAP SCREW		2
10	7512106	1/4-28 x 3/8 HEX. HD. CAP SCREW		1
11	7552801	1/4 SPLIT LOCK WASHER		1
12	7553001	3/8 SPLIT LOCK WASHER		1
13	7512403	3/8-16 x 2-1/2 HEX. HD. MACHINE SCREW		1
		LEFT HAND HANGER ASSEMBLY	1	
14	1542511	HANGER ARM WELDMENT		1
15	1542505	IDLER ARM WELDMENT		1
16	3513901	3/4 BEARING W/LOCK COLLAR		1
17	1542507	ADJUSTMENT PLATE		1
18	7040102	SPRING L.H.		1
19	7555701	5/16 I.D. x 1-1/4 O.D. x 1/8 WASHER		1
20	7512304	5/16-18 x 1" NYLOCK HEX. HD. CAP SCREW		1
21	7542303	5/16-18 FLEX-LOC NUT		2
22	7512310	5/16-18 x 1" HEX. HD. CAP SCREW		2
23	7512106	1/4-28 x 3/8 HEX. HD. CAP SCREW		1
24	7552801	1/4 SPLIT LOCK WASHER		1
25	7553001	3/8 SPLIT LOCK WASHER		1
26	7512403	3/8-16 x 2-1/2 HEX. HD. MACHINE SCREW		1

PLAY MATE HANGER ASSEMBLY



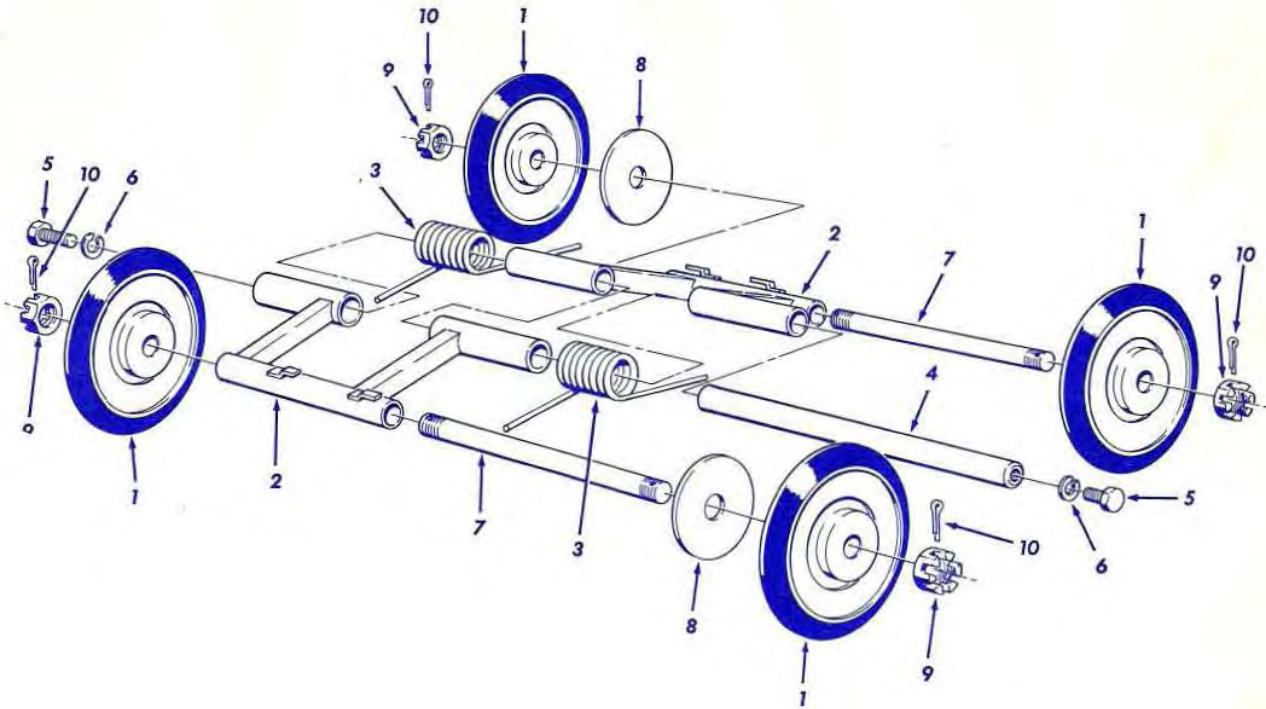
RUBBER TRACK ASSEMBLY

PLAY MATE



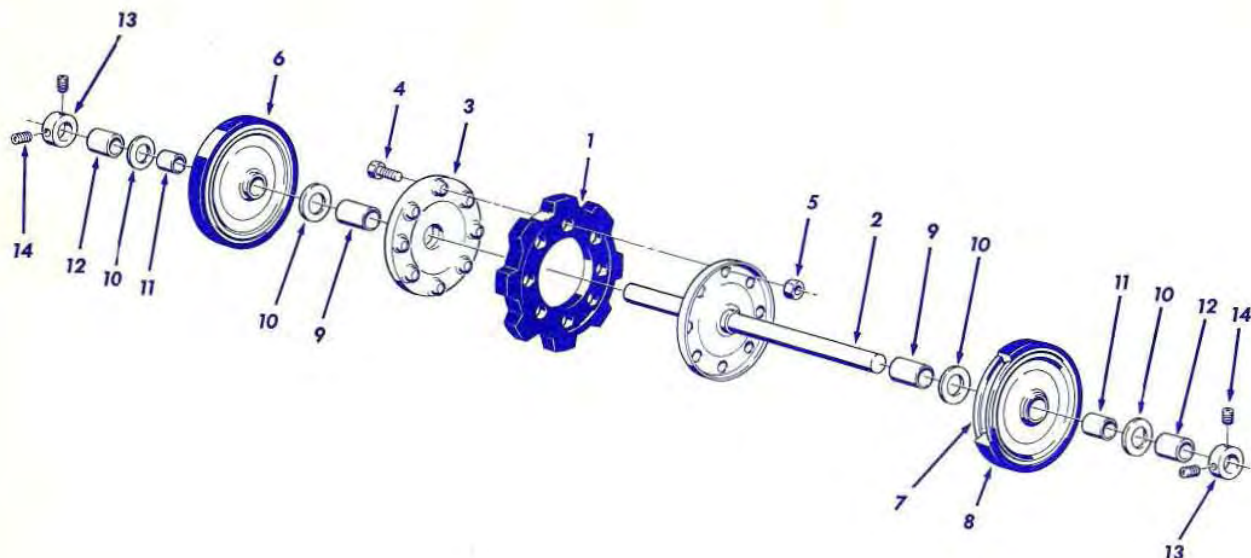
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1510106	<i>TRACK ASSEMBLY</i>	1	
1		RUBBER TRACK		1
2	5240011	CLIP		34
3	5240014	CLIP WASHER		34

PLAY MATE BOGIE ASSEMBLY



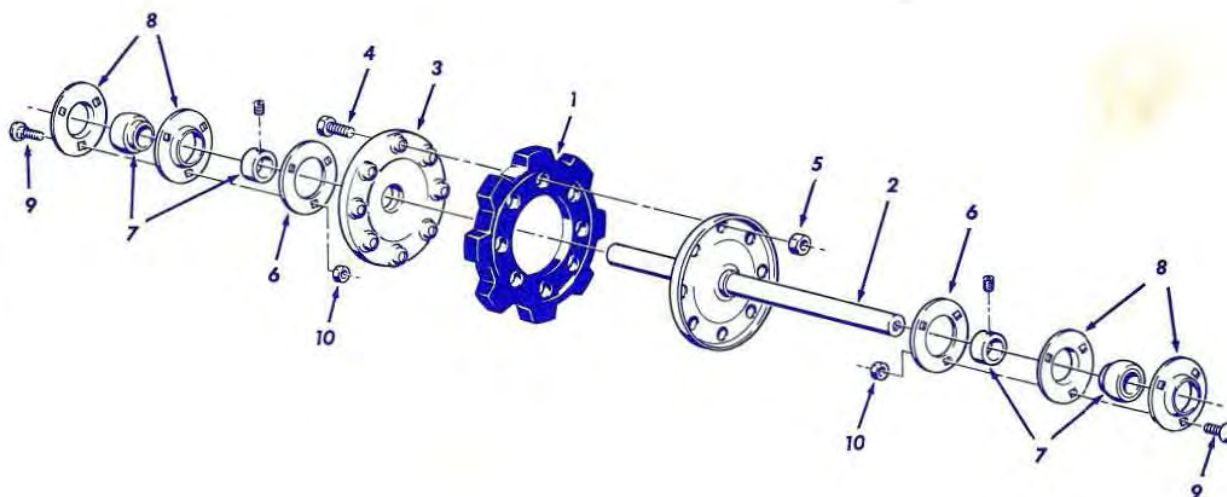
ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1540106	BOGIE ASSEMBLY	2	
1	1543001	BOGIE WHEEL		4
2	1540204	BOGIE TUBE WELDMENT		2
3	7040101	SPRING		2
4	5020088	MAIN BOGIE SHAFT		1
5	7512401	3/8-16 x 1" NYLOCK HEX. HD. CAP. SCREW		2
6	7553001	3/8 SPLIT LOCK WASHER		2
7	5020089	BOGIE WHEEL SHAFT		2
8	7558704	5/8 WROUGHT WASHER		2
9	7542801	5/8-11 CASTLE NUT		4
10	7661401	1/8 x 1" COTTER PIN		4

PLAY MATE IDLER SHAFT ASSEMBLY



ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1591011	IDLER SHAFT ASSEMBLY	1	
1	5410025	8 TOOTH SPROCKET		1
2	1591013	IDLER SHAFT WELDMENT		1
3	5221044	SPROCKET FLANGE		1
4	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW		4
5	7542103	1/4-20 FLEX-LOC NUT		4
6	1593003	IDLER WHEEL ASSEMBLY		2
7		IDLER WHEEL FLANGE		
8		IDLER WHEEL TIRE		
9	5331063	SHAFT SPACER		2
10	7556501	1" I.D. x 1-1/2 O.D. x 18 GA. MACHINERY BUSHING		4
11	3564501	OILITE BRONZE SLEEVE BEARING		2
12	5331032	END SPACER		2
13	5010008	LOCK COLLAR		2
14	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW		4

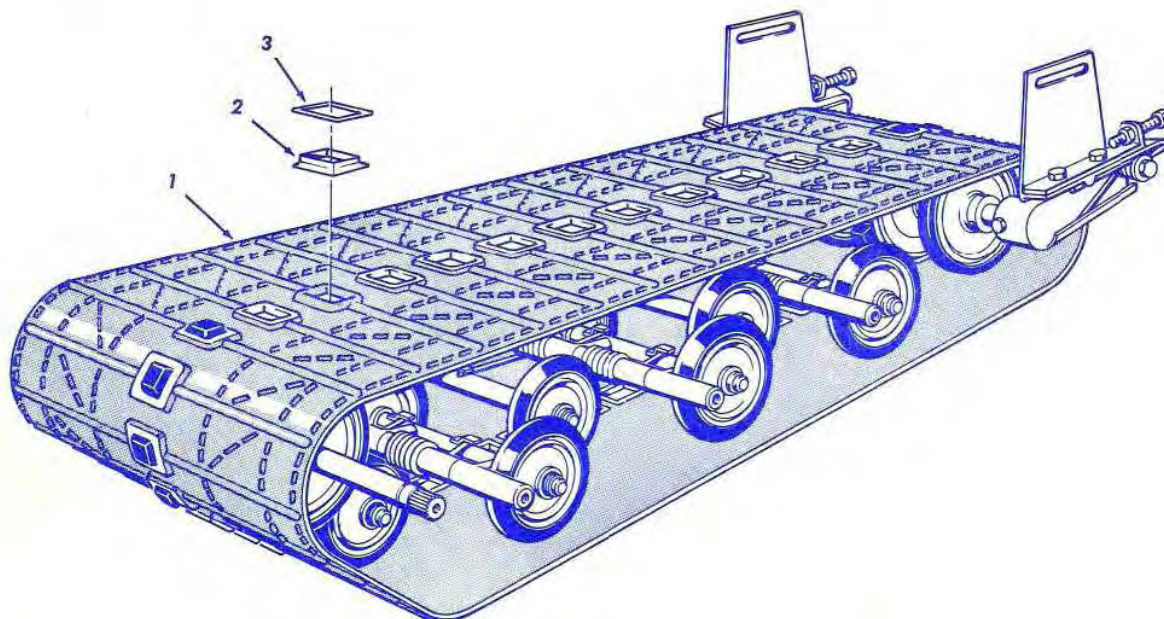
PLAY MATE DRIVE SHAFT ASSEMBLY



ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1590114	DRIVE SHAFT ASSEMBLY	1	
1	5410025	8 TOOTH SPROCKET		1
2	1590115	DRIVE SHAFT WELDMENT		1
3	5221044	SPROCKET FLANGE		1
4	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW		4
5	7542103	1/4-20 FLEX-LOC NUT		4
6	5210004	BEARING PLATE		2
7	3514501	BEARING WITH LOCK COLLAR 1" I.D.		2
8	5221019	FLANGETTES		4
9	7512301	5/16-18 x 3/4 CARRIAGE BOLT		6
10	7542303	5/16-18 FLEX-LOC NUT		6

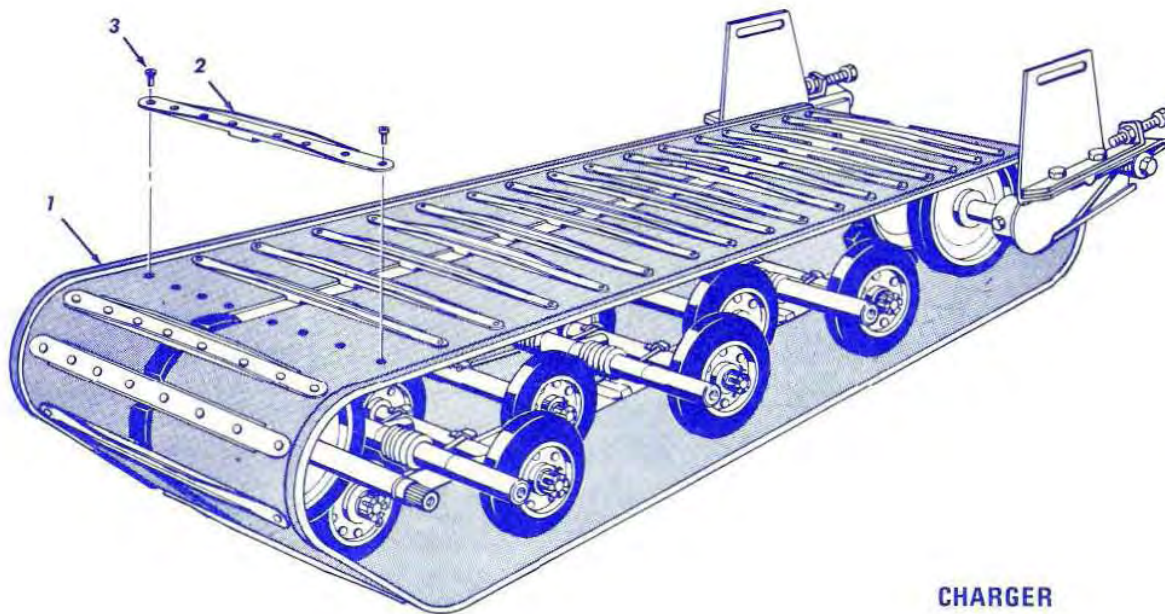
RUBBER TRACK ASSEMBLY

CHARGER



ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1510104	RUBBER TRACK ASSEMBLY	1	
1		TRACK BELT		1
2	5240011	CLIP		42
3	5240014	CLIP WASHER		42

GROWSER BAR TRACK ASSEMBLY



CHARGER

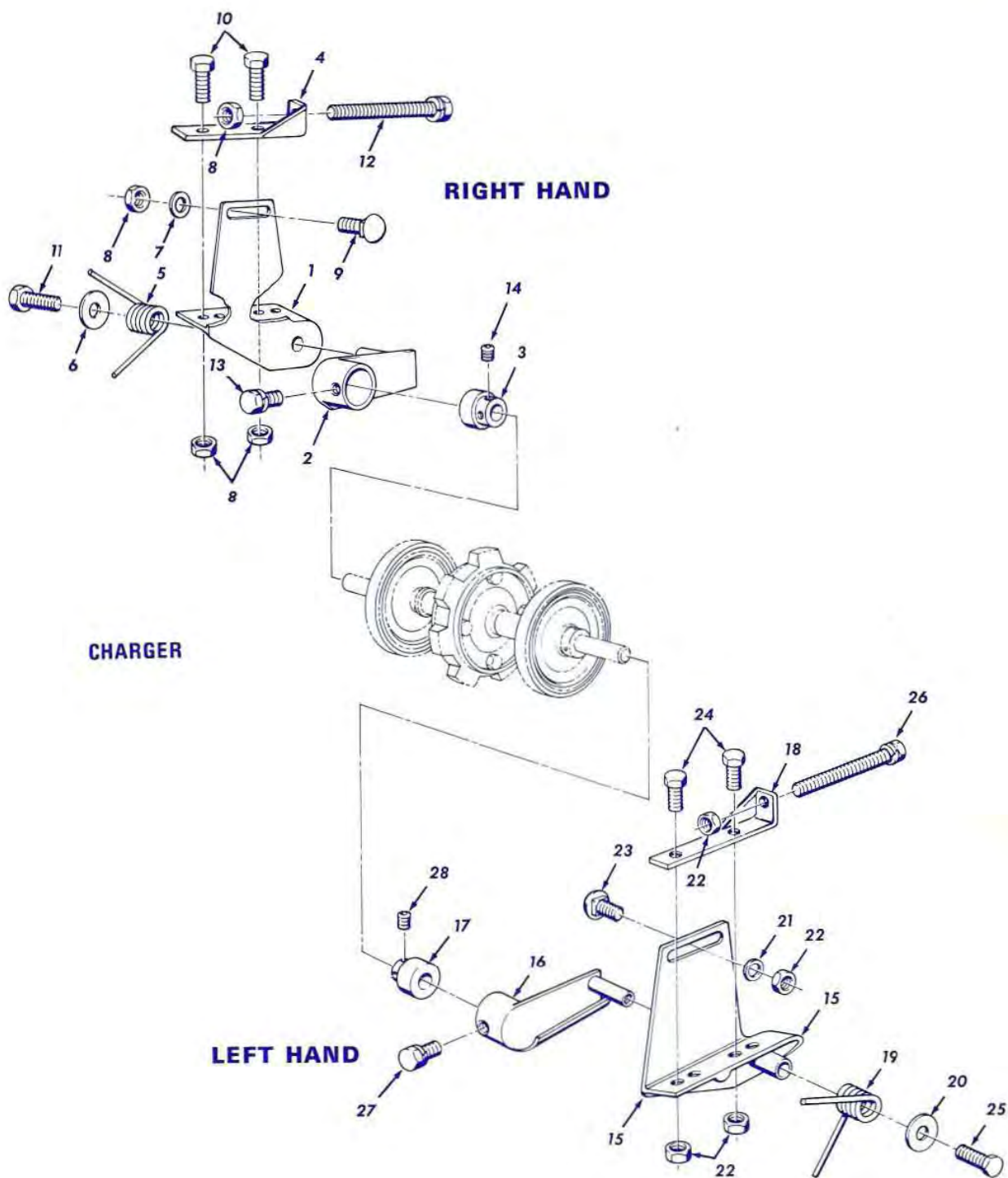
ITEM NO.	PART NO.		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1510101		<i>GROWSER BAR TRACK ASSEMBLY</i>	1	
1			TRACK BELT		2
2	5240007		CLEAT		37
3	7621401		3/16 BLIND RIVET		296
3					

HANGER ASSEMBLIES

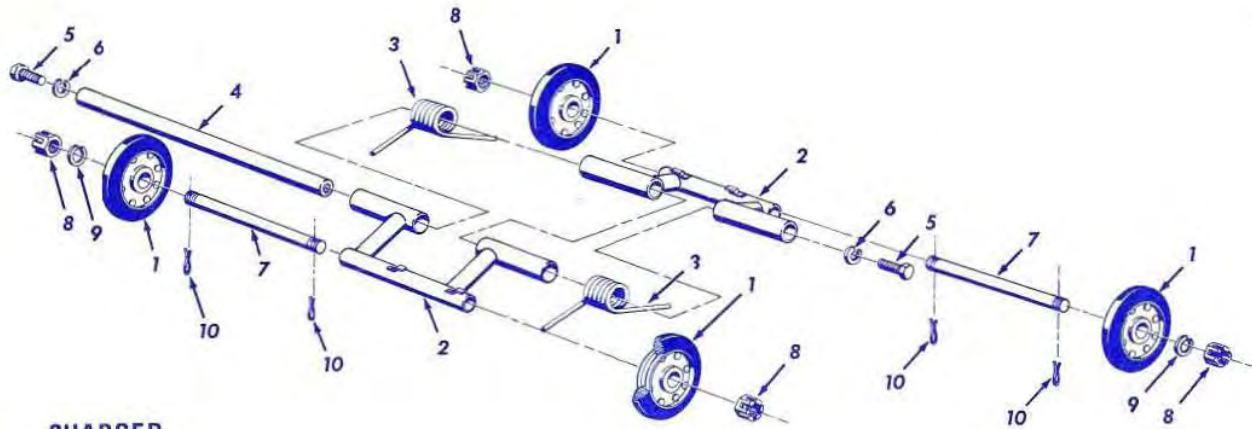
CHARGER

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
		RIGHT HAND HANGER ASSEMBLY	1	
1	1542515	HANGER ARM WELDMENT		1
2	1542517	IDLER ARM WELDMENT		1
3	3514501	1" BEARING W/LOCK COLLAR		1
4	1542519	PLATE TRACK TIGHTNER		1
5	7040103	SPRING		1
6	7555701	1 1/4 x 5/16 x 1/8 WASHER		1
7	7558402	5/16 SAE FLAT WASHER		1
8	7542303	5/16 - 18 FLEX-LOC. NUT		1
9	7512301	5/16 - 18 x 3/4" CARRIAGE BOLT		1
10	7512310	5/16 - 18 x 1" HEX HEAD CAP SCREW		2
11	7512304	5/16 - 18 x 1" CAP SCREW (NYLOCK)		1
12	7512322	5/16 - 18 x 2 1/2 - SEMS		1
13	7512321	5/16 - 24 x 3/8 - SEMS		1
14	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW		1
		LEFT HAND HANGER ASSEMBLY	1	
15	1542514	HANGER ARM WELDMENT		1
16	1542516	IDLER ARM WELDMENT		1
17	3514501	1" BEARING W/LOCK COLLAR		1
18	1542520	PLATE TRACK TIGHTNER		1
19	7040102	SPRING		1
20	7555701	1 1/4 x 5/16 x 1/8 WASHER		1
21	7558402	5/16 SAE FLAT WASHER		1
22	7542303	5/16 - 18 FLEX-LOC NUT		4
23	7512301	5/16 - 18 x 3/4" CARRIAGE BOLT		1
24	7512310	5/16 - 18 x 1" HEX HEAD CAP SCREW		2
25	7512304	5/16 - 18 x 1" CAP SCREW (NYLOCK)		1
26	7512322	5/16 - 18 x 2 1/2 - SEMS		1
27	7512321	5/16 - 24 x 3/8 - SEMS		1
28	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW		1

HANGER ASSEMBLIES



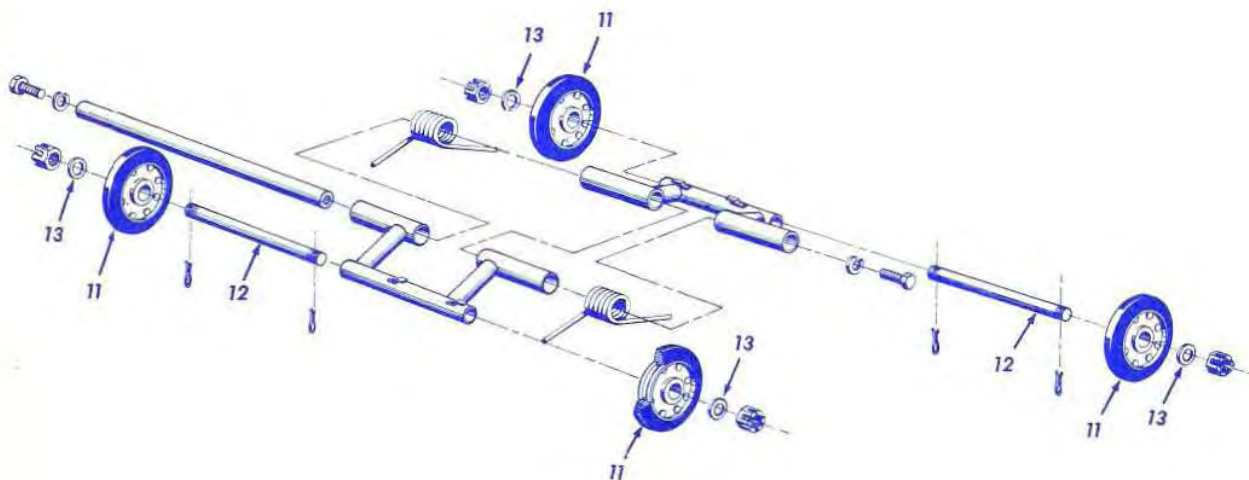
BOGIE ASSEMBLY



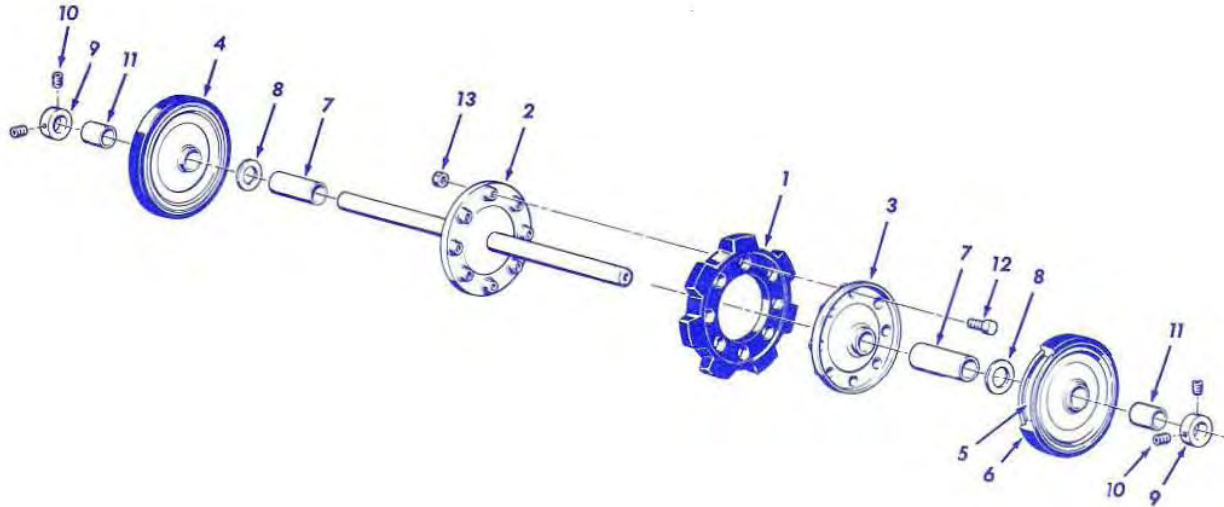
CHARGER

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1540101	BOGIE ASSEMBLY (FIRST HALF PRODUCTION)	3	
1	1543001	BOGIE WHEEL		4
2	1540201	BOGIE TUBE WELDMENT		2
3	7040101	SPRING		2
4	5020001	MAIN BOGIE SHAFT		1
5	7512401	3/8 — 16 x 1" NYLOCK HEX HEAD CAP SCREW		2
6	7553001	3/8 SPLIT LOCK WASHER		2
7	5020002	BOGIE WHEEL SHAFT		2
8	7542801	5/8 — 11 CASTLE NUT		4
9	7553401	5/8 SPLIT LOCK WASHER		2
10	7661401	1/8 x 1" COTTER PIN		4
11	1543002	*BOGIE WHEEL		4
12	5020086	*BOGIE WHEEL SHAFT		2
13	7558703	*SPACER		4

(*) TO BE USED WITH BOGIE WHEEL 1543002

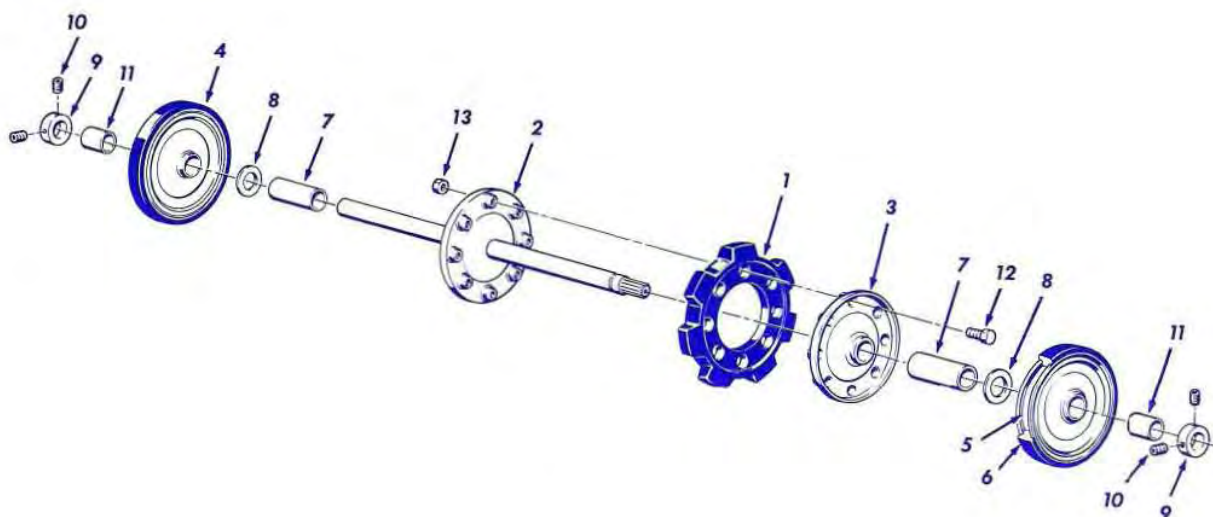


IDLER SHAFT ASSEMBLY



ITEM NO.	PART NO. CHARGER	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1591005	IDLER SHAFT ASSEMBLY (GROWSER TRACK)	1	
1	5410029	7 TOOTH SPROCKET		1
2	1591004	IDLER SHAFT WELDMENT		1
3	5221044	SPROCKET FLANGE		1
4	1593003	IDLER WHEEL ASSEMBLY		2
5		IDLER WHEEL FLANGE		
6		IDLER WHEEL TIRE		
7	5330009	SHAFT SPACER		2
8	7556501	1" I.D. x 1-1/2 O.D. x 18 GA. MACHINERY BUSHING		2
9	5010008	LOCK COLLAR		2
10	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW		4
11	3564501	OILITE BRONZE SLEEVE BEARING		2
12	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW		4
13	7542103	1/4-20 FLEX LOCK NUT		4

DRIVE SHAFT ASSEMBLY



ITEM NO.	PART NO. CHARGER	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1590108	DRIVE SHAFT ASSEMBLY (GROWSER TRACK)	1	
1	5410029	7 TOOTH SPROCKET		1
2	1590110	DRIVE SHAFT WELDMENT		1
3	5221044	SPROCKET FLANGE		1
4	1593003	IDLER WHEEL ASSEMBLY		2
5		IDLER WHEEL FLANGE		
6		IDLER WHEEL TIRE		
7	5330009	SHAFT SPACER		2
8	7556501	1" I.D. x 1-1/2 O.D. x 18 GA. MACHINERY BUSHING		2
9	5010008	LOCK COLLAR		2
10	7512308	5/16-18 x 5/16 SOC. HD. SET SCREW		4
11	3564501	OLITE BRONZE SLEEVE BEARING		2
12	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW		4
13	7542103	1/4-20 FLEX LOCK NUT		4

SECTION - E

ENGINE MOUNTING

FAIRBANKS MORSE RECOIL STARTER

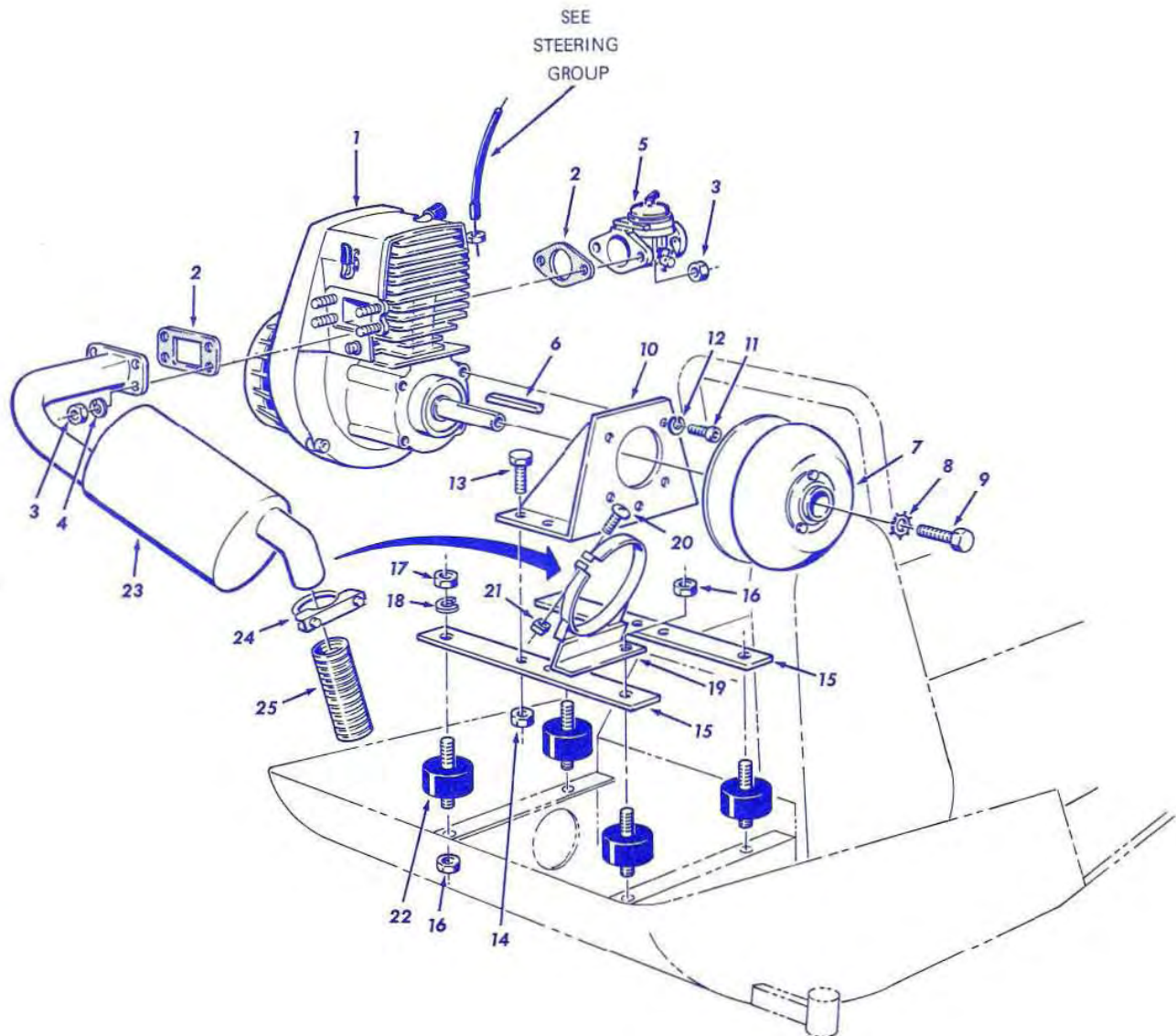
Item No.	Part Number	Part Description
1	3001139	Cover Rotor Assembly
2	3001130	Centering Pin
3	3001134	Ring Retainer
4	3001135	Cord
5	3001136	Friction Shoe Assembly
6	3001128	Spring Brake
7	3001131	Washer – Fibre
8	3001132	Washer – Brake
9	3001127	Rotor
10	3001129	Spring Rewind
11	3001138	Cover Assembly (Alodine Coated)
12	3001133	Washer Brake Retainer
13	3001137	Handle Assembly



ENGINE MOUNTING-150_{cc} HUSGVARNA

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1201209	ENGINE (COMPLETE)	1	
1	1211214	ENGINE (ONLY)		1
2		GASKETS		2
3		HEX. NUT		6
4		WASHER		4
5	1251012	CARBURATOR-HL-230A		1
6	0011912	3/16 x 3/16 x 1-1/2 KEY		1
7	1321027	DRIVE CLUTCH		1
8	7577901	5/16 INT. EXT. LOCK WASHER		1
9	7512329	5/16-18 x 1-3/4 HEX. HD. MACHINERY SCREW		1
10	1270016	ENGINE MOUNT WELDMENT	1	
11	7516702	8 MM x 20 MM HEX. HD. CAP SCREW	4	
12	7552902	8 MM SPLIT LOCK WASHER	4	
13	7512307	5/16-18 x 3/4 HEX. HD. CAP SCREW	4	
14	7542303	5/16-18 FLEX-LOC NUT	4	
15	5210131	MOUNTING STRAPS	2	
16	7542403	3/8-24 FLEX-LOC NUT	5	
17	7542401	3/8-24 HEX. NUT	3	
18	7553001	3/8 SPLIT LOCK WASHER	3	
19	1260073	MUFFLER BRACKET WELDMENT	1	
20	7512123	1/4-20 x 2-1/4 RD. HD. MACHINERY SCREW	1	
21	7542103	1/4-20 FLEX-LOC NUT	1	
22	3110001	ROUND ENGINE MOUNT	4	
23	1260076	MUFFLER WELDMENT	1	
24	7080012	MUFFLER CLAMP	1	
25	5331028	FLEX TUBE	1	

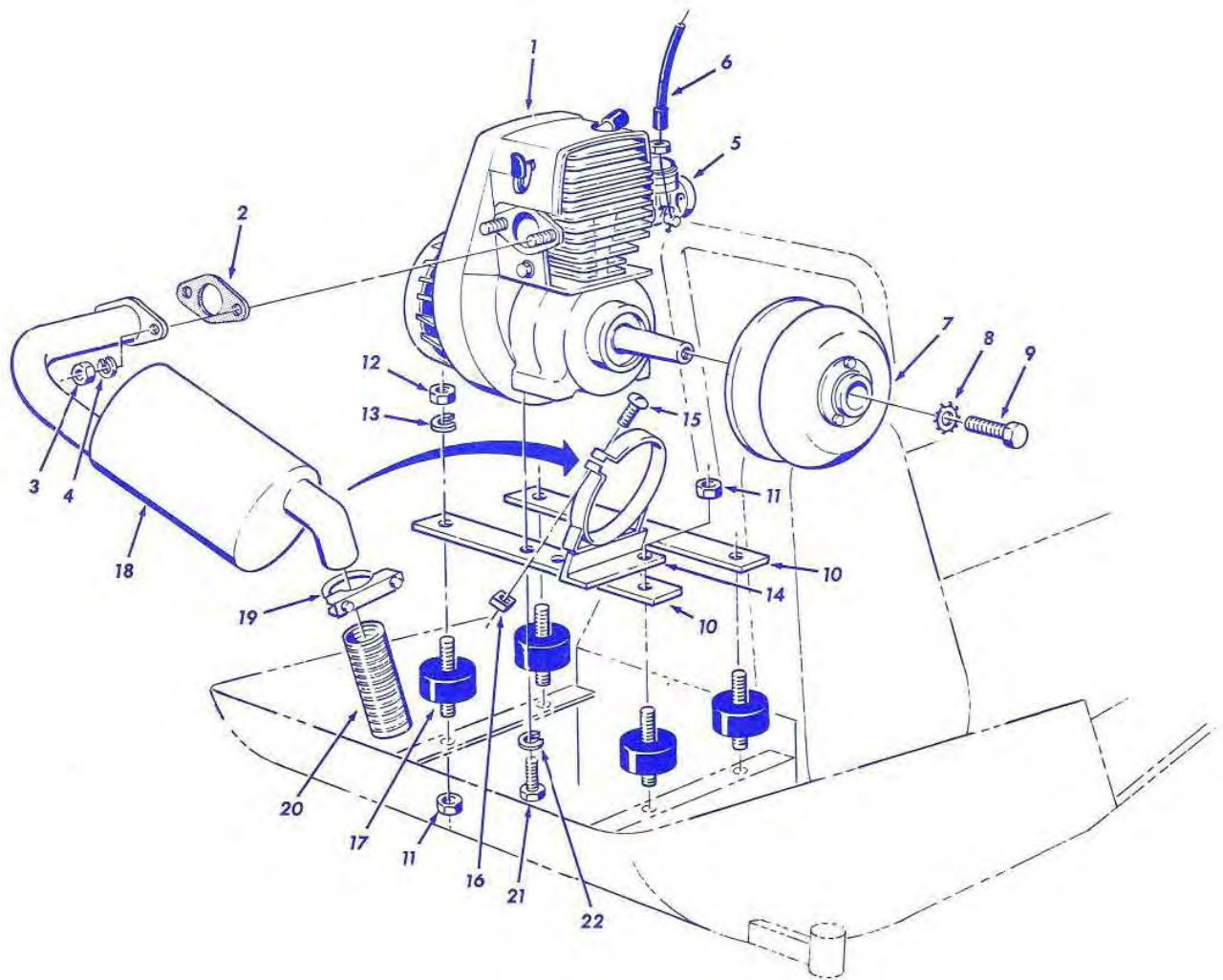
ENGINE MOUNTING-150cc HUSGVARNA



ENGINE MOUNTING-164_{cc} POLARIS

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1201212	ENGINE (COMPLETE)	1	
1	1211215	ENGINE (ONLY)		1
2		GASKET		2
3		HEX. NUT		4
4		WASHER		2
5		CARBURATOR		1
6		THROTTLE CABLE		1
7	1321031	DRIVE CLUTCH		1
8	7577901	5/16 INT. EXT. LOCK WASHER		1
9	7512333	5/16-18 x 3-1/2 HEX. HD. CAP SCREW		1
10	5210131	MOUNTING STRAPS	2	
11	7542403	3/8-24 FLEX-LOC NUT	5	
12	7542401	3/8-24 HEX. NUT	3	
13	7553001	3/8 SPLIT LOCK WASHER	3	
14	1260073	MUFFLER BRACKET WELDMENT	1	
15	7512123	1/4-20 x 2-1/4 RD. HD. MACHINERY SCREW	1	
16	7542103	1/4-20 FLEX-LOC NUT	1	
17	3110001	ROUND ENGINE MOUNT	4	
18	1260075	MUFFLER WELDMENT	1	
19	7080012	MUFFLER CLAMP	1	
20	5331028	FLEX TUBE	1	

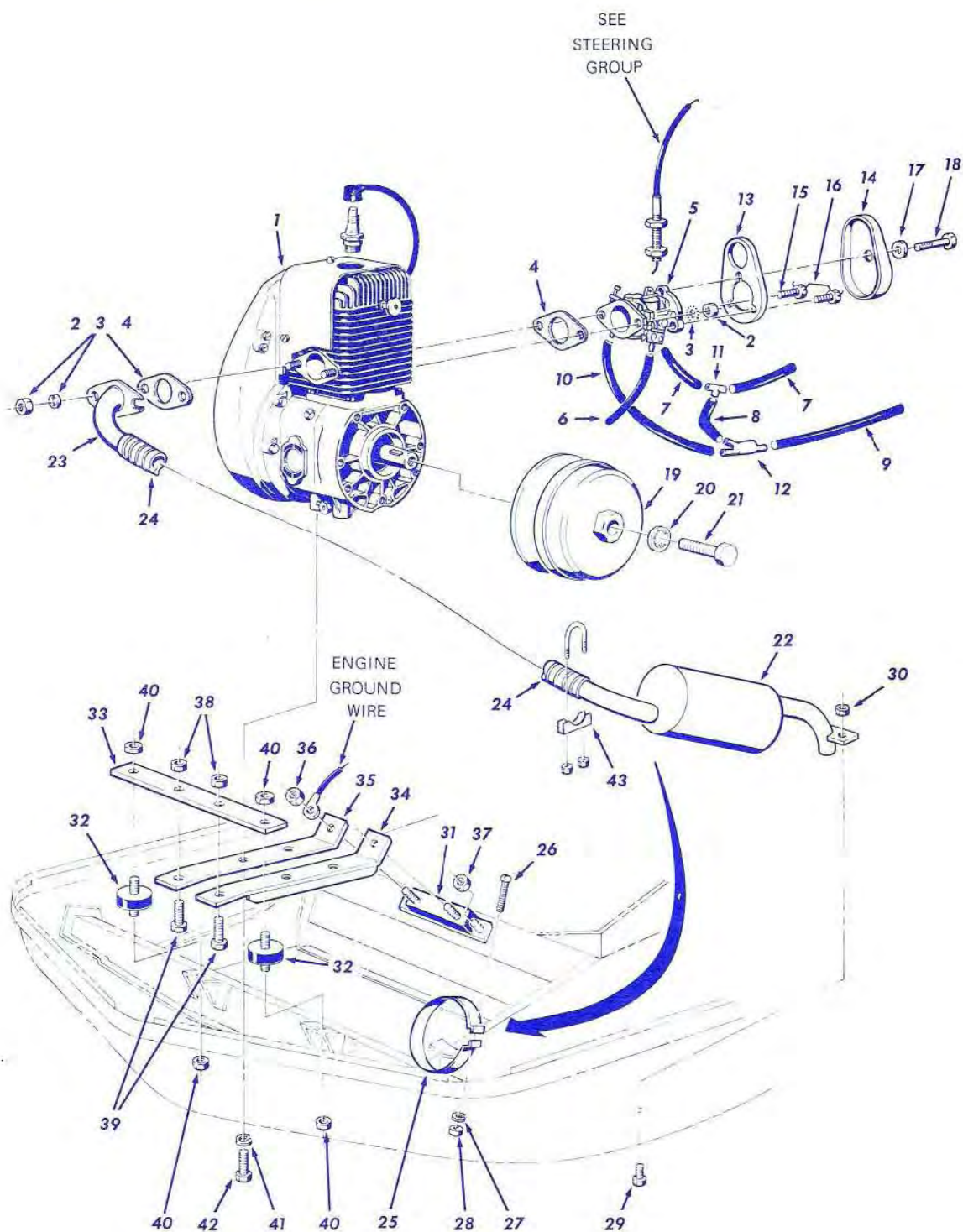
ENGINE MOUNTING-164cc POLARIS



ENGINE MOUNTING-275cc & 298cc SACHS

ITEM NO.	PART NO.		PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	275 cc	298 cc			
	1201211	1201208	ENGINE (COMPLETE)	1	
1	1211213	1211212	ENGINE (ONLY)		1
2			HEX. NUT		4
3			WASHERS	FURNISHED WITH ENGINE	4
4			GASKETS		2
5	1251008	1251008	CARBURETOR-HD-14		1
6	5420004	5420004	IMPULSE LINE		1
7	5420016	5420016	FRONT GAS LINE		2
8	5420027	5420027	PRIMER HOSE-7-1/2"		1
9	5420028	5420028	PRIMER HOSE-9"		1
10	5420029	5420029	PRIMER HOSE-12"		1
11	3160105	3160105	TEE		1
12	3160104	3160104	VALVE		1
13	5221017	5221017	AIR BAFFLE ATTACHING PLATE		1
14	5230003	5230003	AIR BAFFLE COVER		1
15	7512109	7512109	1/4-20 x 3/4 CAP SCREW WITH DRILLED HEAD		2
16	5311005	5311005	SAFETY WIRE		1
17	7558302	7558302	1/4 WROUGHT WASHER		1
18	7512110	7512110	1/4-20 x 2 HEX. HD. MACHINE SCREW		1
19	1321004	1321004	DRIVE CLUTCH		1
20	7575201	7575201	1/2 INT. LOCK WASHER		1
21	7512606	7512606	1/2-20 x 4-1/2 HEX. HD. CAP SCREW		1
22	1260065	1260065	MUFFLER ASSEMBLY	1	
23	1260043	1260043	EXHAUST MANIFOLD	1	
24	5331036	5331036	FLEX PIPE	1	
25	1260051	1260051	MUFFLER MOUNTING BAND	1	
26	7512123	7512123	1/4-20 x 2-1/4 RD. HD. MACHINE SCREW	1	
27	7552801	7552801	1/4 SPLIT LOCK WASHER	1	
28	7542105	7542105	1/4-20 HEX. NUT	1	
29	7512102	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW	2	
30	7542103	7542103	1/4-20 FLEX-LOC NUT	2	
31	3110002	3110002	RECTANGULAR MOUNT	1	
32	3110001	3110001	ROUND ENGINE MOUNT	2	
33	7043004	7043004	ENGINE LEAF SPRING	1	
34	1270027	1270027	L.H. ENGINE MOUNT	1	
35	1270028	1270028	R.H. ENGINE MOUNT	1	
36	7542304	7542304	5/16-24 FLEX-LOC NUT	2	
37	7542303	7542303	5/16-18 FLEX-LOC NUT	2	
38	7542402	7542402	3/8-16 FLEX-LOC NUT	2	
39	7512407	7512407	3/8-16 x 1-1/4 HEX. HD. CAP SCREW	2	
40	7542403	7542403	3/8-24 FLEX-LOC NUT	4	
41	7553101	7553101	7/16 SPLIT LOCK WASHER	4	
42	7516902	7516902	10 MM x 30 MM HEX. HD. CAP SCREW	4	
43	7080012	7080012	MUFFLER CLAMP	1	

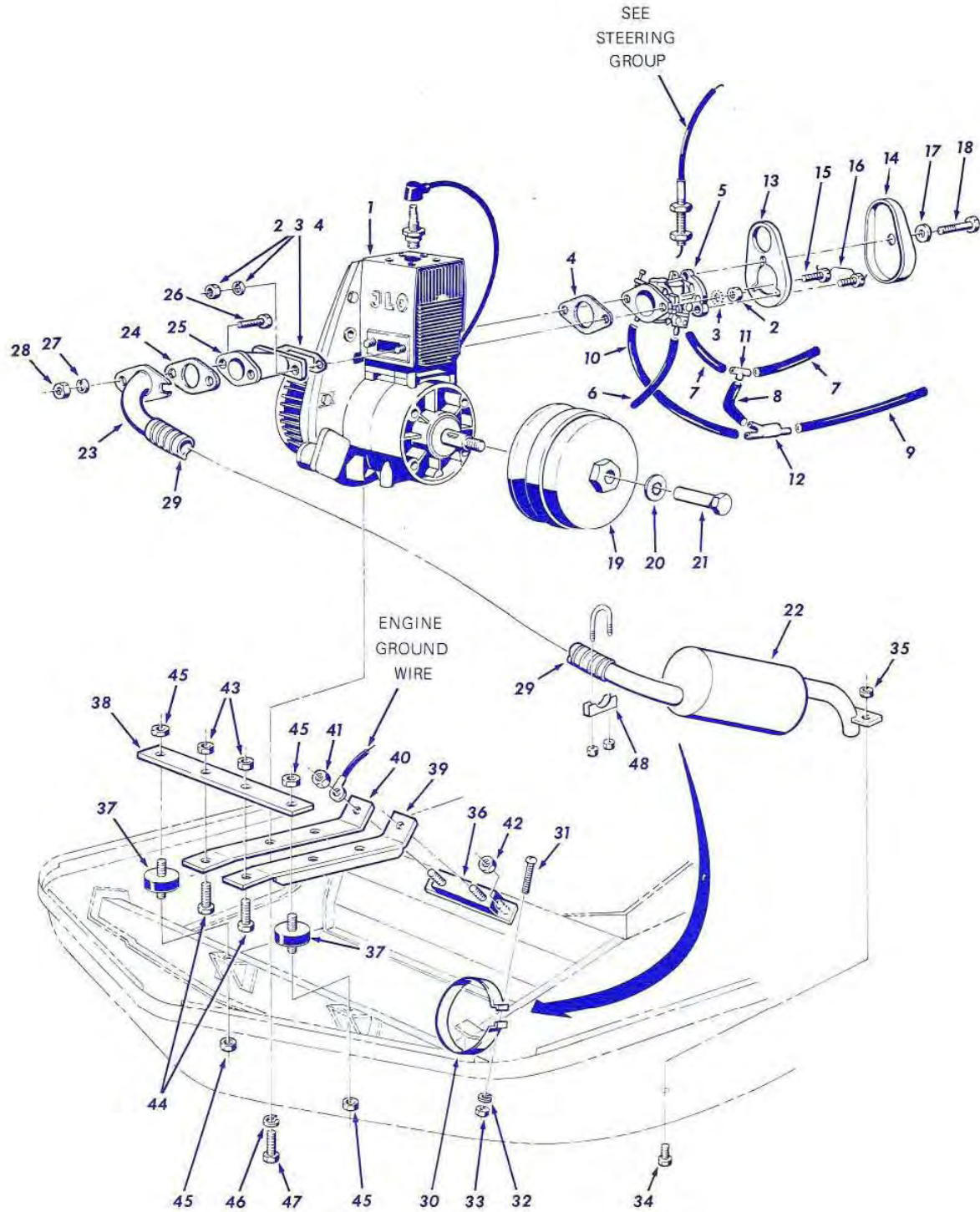
ENGINE MOUNTING—275_{CC} & 298_{CC} SACHS



ENGINE MOUNTING—300_{CC} JLO

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1201220	ENGINE (COMPLETE)	1	
1	1211209	ENGINE (ONLY)		1
2		HEX. NUT		4
3		WASHERS		4
4		GASKETS		2
5	1251008	CARBURETOR—HD-14		1
6	5420004	IMPULSE LINE		1
7	5420016	FRONT GAS LINE		2
8	5420027	PRIMER HOSE—7-1/2"		1
9	5420028	PRIMER HOSE—9"		1
10	5420029	PRIMER HOSE—12"		1
11	3160105	TEE		1
12	3160104	VALVE		1
13	5221017	AIR BAFFLE ATTACHING PLATE		1
14	5230003	AIR BAFFLE COVER		1
15	7512109	1/4—20 x 3/4 CAP SCREW WITH DRILLED HEAD		2
16	5311005	SAFETY WIRE		1
17	7558302	1/4 WROUGHT WASHER		1
18	7512110	1/4—20 x 2 HEX. HD. MACHINE SCREW		1
19	1321002	DRIVE CLUTCH		1
20	7575701	13/16 SHAKE PROOF WASHER		1
21	5020019	RETAINING BOLT		1
22	1260065	MUFFLER ASSEMBLY	1	
23	1260043	EXHAUST MANIFOLD	1	
24	5210033	FLANGE GASKET	1	
25	5610040	MUFFLER FLANGE CASTING	1	
26	7512307	5/16—18 x 3/4 HEX. HD. CAP SCREW	4	
27	7552901	5/16 SPLIT LOCK WASHER	2	
28	7542301	5/16—18 HEX. NUT	2	
29	5331005	FLEX PIPE	1	
30	1260051	MUFFLER MOUNTING BAND	1	
31	7512123	1/4—20 x 2-1/4 RD. HD. MACHINE SCREW	1	
32	7552801	1/4 SPLIT LOCK WASHER	1	
33	7542105	1/4—20 HEX. NUT	1	
34	7512102	1/4—20 x 1/2 HEX. HD. CAP SCREW	2	
35	7542103	1/4—20 FLEX-LOC NUT	2	
36	3110002	RECTANGULAR MOUNT	1	
37	3110001	ROUND ENGINE MOUNT	2	
38	7043004	ENGINE LEAF SPRING	1	
39	1270025	L.H. ENGINE MOUNT	1	
40	1270026	R.H. ENGINE MOUNT	1	
41	7542304	5/16—24 FLEX-LOC NUT	2	
42	7542303	5/16—18 FLEX-LOC NUT	2	
43	7542402	3/8—16 FLEX-LOC NUT	2	
44	7512407	3/8—16 x 1-1/4 HEX. HD. CAP SCREW	2	
45	7542403	3/8—24 FLEX-LOC NUT	4	
46	7553101	7/16 SPLIT LOCK WASHER	4	
47	7512506	7/16—14 x 1-1/4 HEX. HD. CAP SCREW	4	
48	7080012	MUFFLER CLAMP	1	

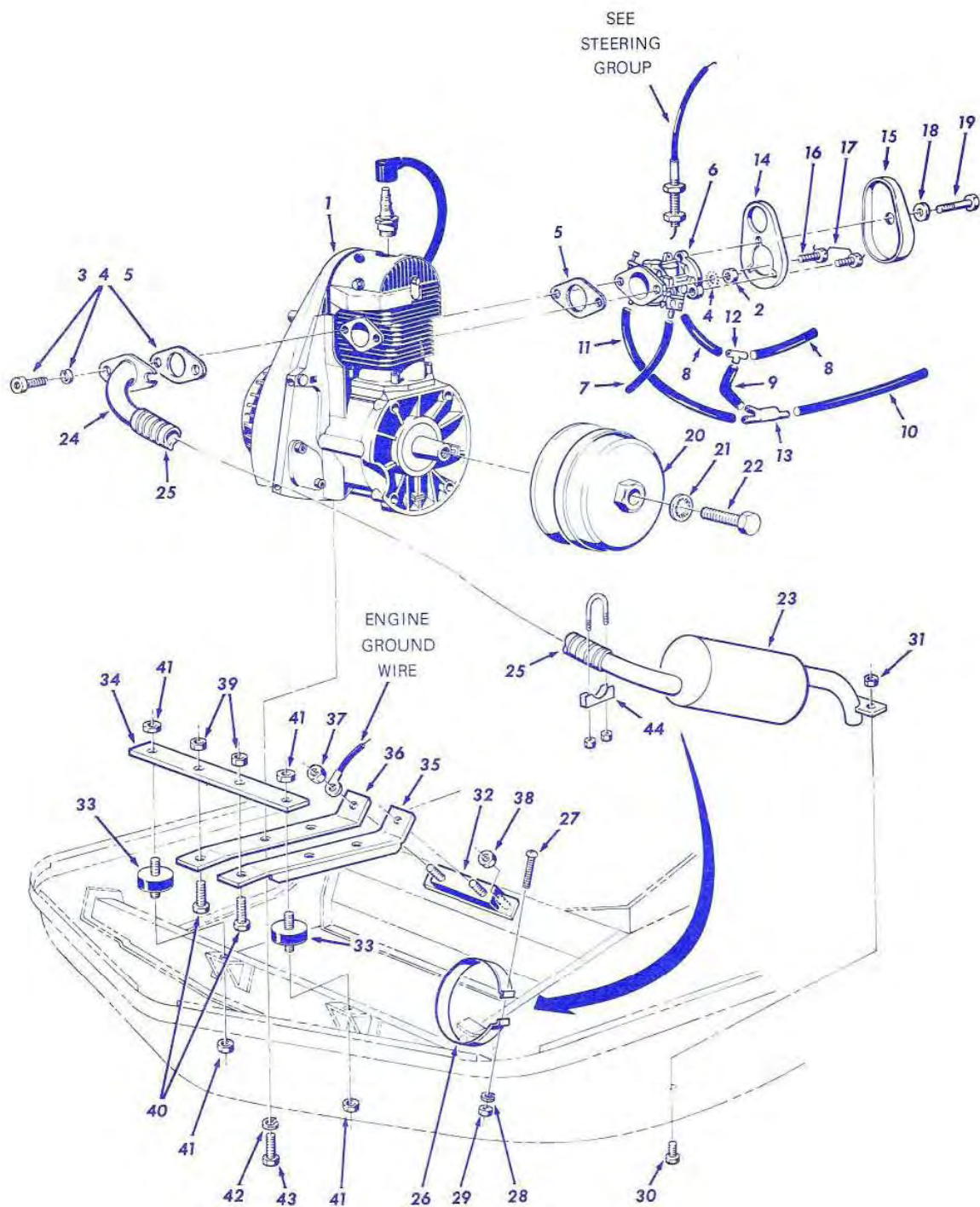
ENGINE MOUNTING—300cc JLO



ENGINE MOUNTING-317_{cc} HIRTH

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1201218	ENGINE (COMPLETE)	1	
1	1211210	ENGINE (ONLY)		1
2		HEX. NUT		2
3		BOLT		2
4		WASHERS		4
5		GASKETS		2
6	1251008	CARBURETOR-HD-14		1
7	5420004	IMPULSE LINE		1
8	5420016	FRONT GAS LINE		2
9	5420027	PRIMER HOSE-7-1/2"		1
10	5420028	PRIMER HOSE-9"		1
11	5420029	PRIMER HOSE-12"		1
12	3160105	TEE		1
13	3160104	VALVE		1
14	5221017	AIR BAFFLE ATTACHING PLATE		1
15	5230003	AIR BAFFLE COVER		1
16	7512109	1/4-20 x 3/4 CAP SCREW WITH DRILLED HEAD		2
17	5311005	SAFETY WIRE		1
18	7558302	1/4 WROUGHT WASHER		1
19	7512110	1/4-20 x 2 HEX. HD. MACHINE SCREW		1
20	1321003	DRIVE CLUTCH		1
21	7575201	1/2 INT. LOCK WASHER		1
22	7512601	1/2-20 x 5-1/4 HEX. HD. CAP SCREW		1
23	1260065	MUFFLER ASSEMBLY	1	
24	1260068	EXHAUST MANIFOLD	1	
25	5331036	FLEX PIPE	1	
26	1260051	MUFFLER MOUNTING BAND	1	
27	7512123	1/4-20 x 2-1/4 RD. HD. MACHINE SCREW	1	
28	7552801	1/4 SPLIT LOCK WASHER	1	
29	7542105	1/4-20 HEX NUT	1	
30	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW	2	
31	7542103	1/4-20 FLEX-LOC NUT	2	
32	3110002	RECTANGULAR MOUNT	1	
33	3110001	ROUND ENGINE MOUNT	2	
34	7043004	ENGINE LEAF SPRING	1	
35	1270038	L.H. ENGINE MOUNT	1	
36	1270039	R.H. ENGINE MOUNT	1	
37	7542304	5/16-24 FLEX-LOC NUT	2	
38	7542303	5/16-18 FLEX-LOC NUT	2	
39	7542402	3/8-16 FLEX-LOC NUT	2	
40	7512407	3/8-16 x 1-1/4 HEX. HD. CAP SCREW	2	
41	7542403	3/8-24 FLEX-LOC NUT	4	
42	7553201	1/2 SPLIT LOCK WASHER	4	
43	7512612	1/2-13 x 1-1/2 HEX. HD. CAP SCREW	4	
44	7080012	MUFFLER CLAMP	1	

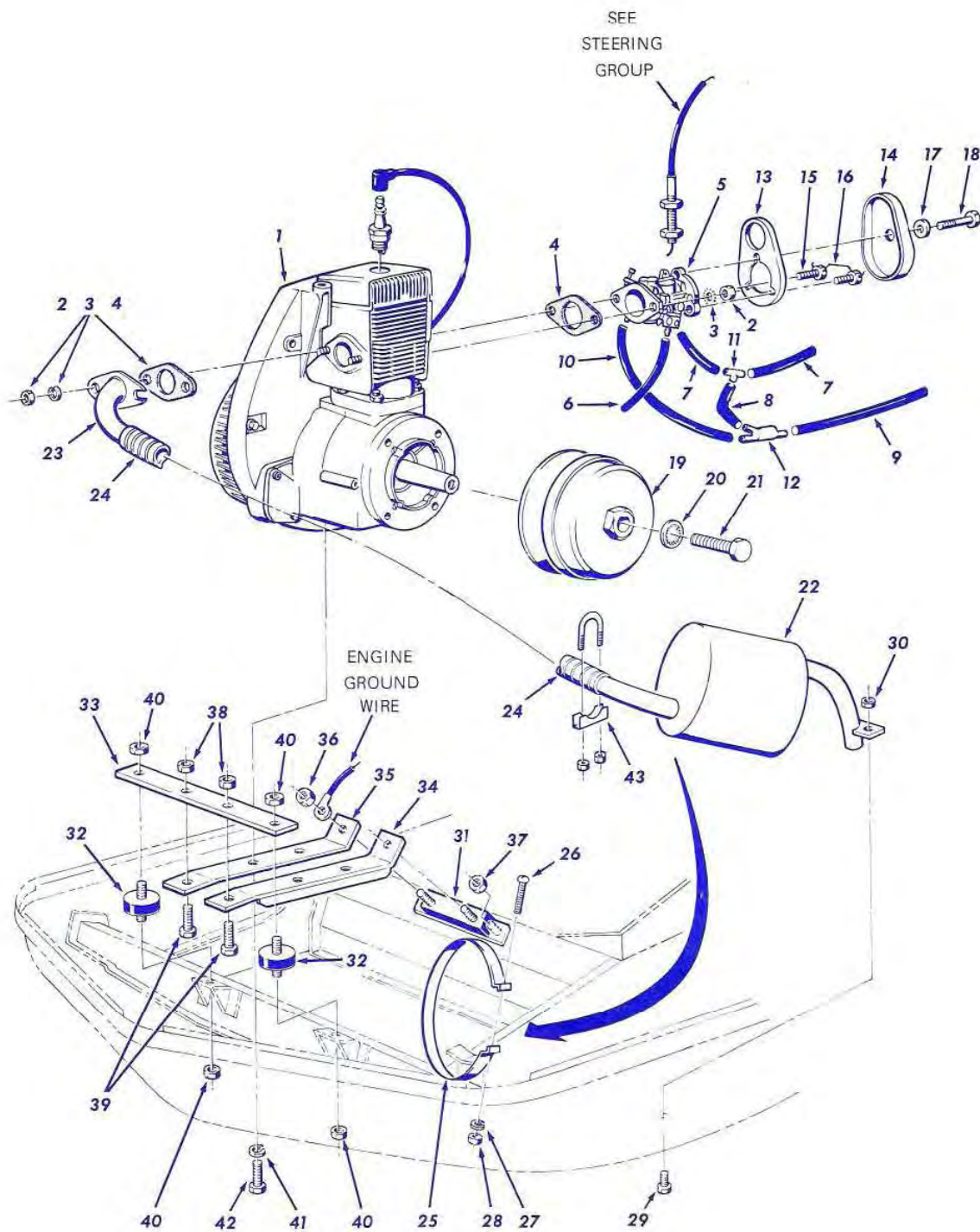
ENGINE MOUNTING-317cc HIRTH



ENGINE MOUNTING-370_{CC} POLARIS

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1201312	ENGINE (COMPLETE)	1	
1	1201306	ENGINE (ONLY)		1
2		HEX. NUT		4
3		WASHERS		4
4		GASKETS		2
5	1251008	CARBURETOR-HD-14		1
6	5420004	IMPULSE LINE		1
7	5420016	FRONT GAS LINE		2
8	5420027	PRIMER HOSE-7-1/2"		1
9	5420028	PRIMER HOSE-9"		1
10	5420029	PRIMER HOSE-12"		1
11	3160105	TEE		1
12	3160104	VALVE		1
13	5221017	AIR BAFFLE ATTACHING PLATE		1
14	5230003	AIR BAFFLE COVER		1
15	7512109	1/4-20 x 3/4 CAP SCREW WITH DRILLED HEAD		2
16	5311005	SAFETY WIRE		1
17	7558302	1/4 WROUGHT WASHER		1
18	7512110	1/4-20 x 2 HEX. HD. MACHINE SCREW		1
19	1321001	DRIVE CLUTCH		1
20	7575202	7/16 INT. LOCK WASHER		1
21	7512507	7/16-20 x 4-1/2 HEX. HD. CAP SCREW		1
22	1260077	MUFFLER ASSEMBLY	1	
23	1260043	EXHAUST MANIFOLD	1	
24	5331005	FLEX PIPE	1	
25	5223220	MUFFLER MOUNTING BAND	1	
26	7512123	1/4-20 x 2-1/4 RD. HD. MACHINE SCREW	1	
27	7552801	1/4 SPLIT LOCK WASHER	1	
28	7542105	1/4-20 HEX. NUT	1	
29	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW	2	
30	7542103	1/4-20 FLEX-LOC NUT	2	
31	3110002	RECTANGULAR MOUNT	1	
32	3110001	ROUND ENGINE MOUNT	2	
33	7043004	ENGINE LEAF SPRING	1	
34	1270023	L.H. ENGINE MOUNT	1	
35	1270024	R.H. ENGINE MOUNT	1	
36	7542304	5/16-24 FLEX-LOC NUT	2	
37	7542303	5/16-18 FLEX-LOC NUT	2	
38	7542402	3/8-16 FLEX-LOC NUT	2	
39	7512407	3/8-16 x 1-1/4 HEX. HD. CAP SCREW	2	
40	7542403	3/8-24 FLEX-LOC NUT	4	
41	7553201	1/2 SPLIT LOCK WASHER	4	
42	7512605	1/2-13 x 1" HEX. HD. CAP SCREW	4	
43	7080012	MUFFLER CLAMP	1	

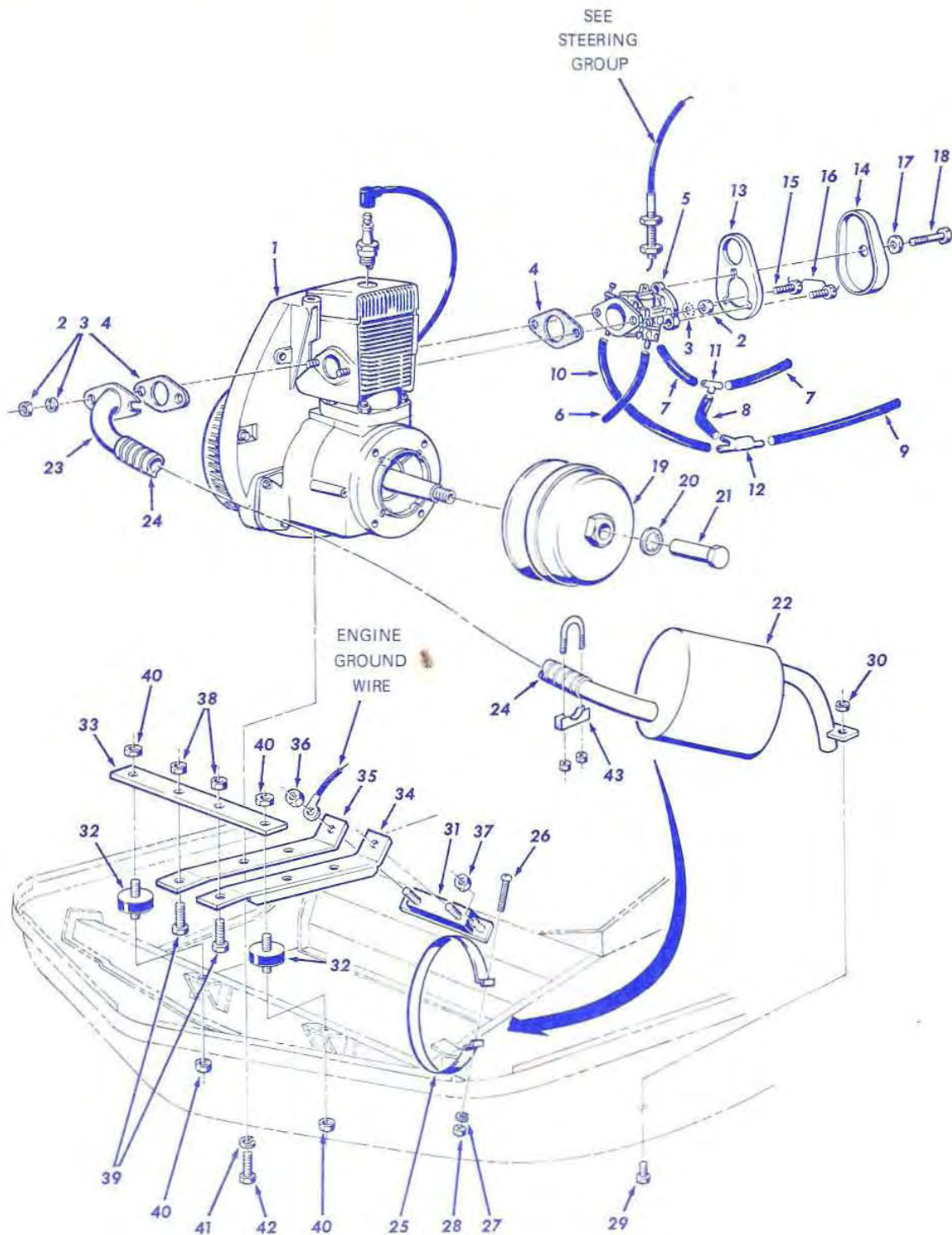
ENGINE MOUNTING-370cc POLARIS



ENGINE MOUNTING-380cc JLO

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
	1201311	ENGINE (COMPLETE)	1	
1	1211305	ENGINE (ONLY)		1
2		HEX. NUT		4
3		WASHERS		4
4		GASKETS		2
5	1251008	CARBURETOR-HD-14		1
6	5420004	IMPULSE LINE		1
7	5420016	FRONT GAS LINE		2
8	5420027	PRIMER HOSE-7-1/2"		1
9	5420028	PRIMER HOSE-9"		1
10	5420029	PRIMER HOSE-12"		1
11	3160105	TEE		1
12	3160104	VALVE		1
13	5221017	AIR BAFFLE ATTACHING PLATE		1
14	5230003	AIR BAFFLE COVER		1
15	7512109	1/4-20 x 3/4 CAP SCREW WITH DRILLED HEAD		2
16	5311005	SAFETY WIRE		1
17	7558302	1/4 WROUGHT WASHER		1
18	7512110	1/4-20 x 2 HEX. HD. MACHINE SCREW		1
19	1321001	DRIVE CLUTCH		1
20	7575201	1/2 INT. LOCK WASHER		1
21	7512606	1/2-20 x 4-1/2 HEX. HD. CAP SCREW		1
22	1260077	MUFFLER ASSEMBLY	1	
23	1260043	EXHAUST MANIFOLD	1	
24	5331005	FLEX PIPE	1	
25	5223220	MUFFLER MOUNTING BAND	1	
26	7512123	1/4-20 x 2-1/4 RD. HD. MACHINE SCREW	1	
27	7552801	1/4 SPLIT LOCK WASHER	1	
28	7542105	1/4-20 HEX. NUT	1	
29	7512102	1/4-20 x 1/2 HEX. HD. CAP SCREW	2	
30	7542103	1/4-20 FLEX-LOC NUT	2	
31	3110002	RECTANGULAR MOUNT	1	
32	3110001	ROUND ENGINE MOUNT	2	
33	7043004	ENGINE LEAF SPRING	1	
34	1270023	L.H. ENGINE MOUNT	1	
35	1270024	R.H. ENGINE MOUNT	1	
36	7542304	5/16-24 FLEX-LOC NUT	2	
37	7542303	5/16-18 FLEX-LOC NUT	2	
38	7542402	3/8-16 x FLEX-LOC NUT	2	
39	7512407	3/8-16 x 1-1/4 HEX. HD. CAP SCREW	2	
40	7542403	3/8-24 FLEX-LOC NUT	4	
41	7553201	1/2 SPLIT LOCK WASHER	4	
42	7512605	1/2-13 x 1" HEX. HD. CAP SCREW	4	
43	7080012	MUFFLER CLAMP	1	

ENGINE MOUNTING—380_{CC} JLO



SECTION - F

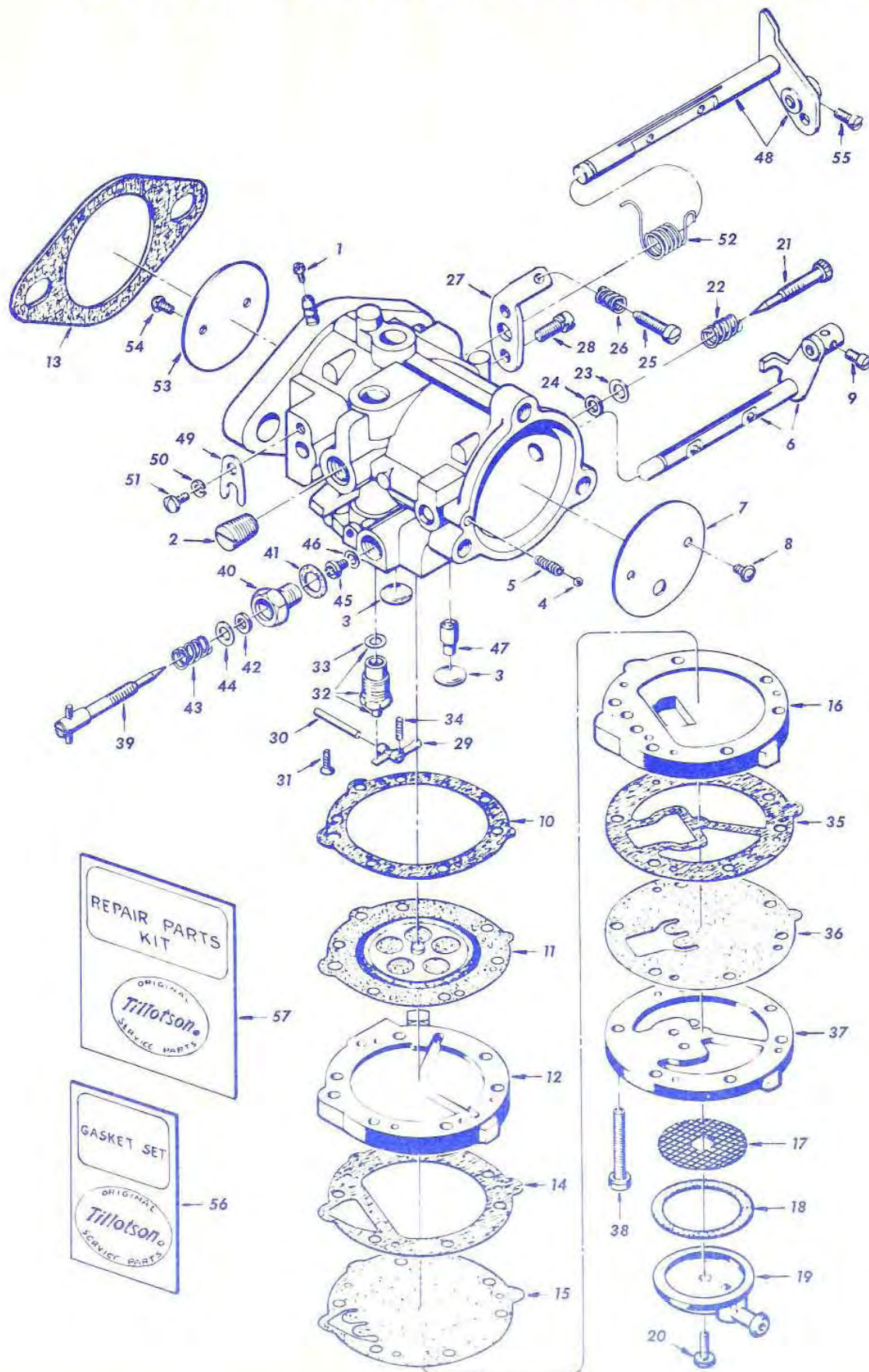
CARBURETOR GROUP

TILLOTSON CARBURETOR HD13-A

ITEM NO.	TILLOTSON PART NO.	PART DESCRIPTION	QTY.
1	014988	BODY CHANNEL PLUG SCREW	1
2	0244	BODY CHANNEL PLUG SCREW	1
3	04326	*BODY CHANNEL WELCH PLUG	2
4	04784	CHOKE FRICTION BALL	1
5	08805	CHOKE FRICTION SPRING	1
6	014991	CHOKE SHAFT & LEVER	1
7	015010	CHOKE SHUTTER	1
8	08942	CHOKE SHUTTER SCREW	2
9	055	*CHOKE WIRE RET. SCREW	1
10	014120	DIAPHRAGM GASKET	1
11	014248	*DIAPHRAGM	1
12	014705	DIAPHRAGM COVER	1
13	014834	FLANGE GASKET	1
14	014643	FUEL PUMP GASKET	1
15	014644	*FUEL PUMP DIAPHRAGM	1
16	014645	FUEL PUMP BODY	1
17	011516	*FUEL STRAINER SCREEN	1
18	010529	FUEL STRAINER COVER GASKET	1
19	014937	FUEL STRAINER COVER	1
20	010571	*FUEL STRAINER COVER RET. SCREW	1
21	014239	*IDLE MIXTURE SCREW	1
22	011103	*IDLE MIXTURE SCREW SPRING	1
23	03114	IDLE MIXTURE SCREW WASHER	1
24	010511	IDLE MIXTURE SCREW PACKING	1
25	05095	*IDLE SPEED SCREW	1
26	0788	*IDLE SPEED SCREW SPRING	1
27	014349	IDLE SPEED SCREW BRACKET	1
28	014142	IDLE SPEED BRACKET RET. SCREW	2
29	010513	*INLET CONTROL LEVER	1
30	013406	*INLET CONTROL LEVER PIN	1
31	013269	*INLET CONTROL LEVER PIN RET. SCREW	1
32	014683	*INLET NEEDLE, SEAT & GASKET	1
33	013744	INLET SEAT GASKET	1
34	011503	*INLET TENSION SPRING	1
35	014646	INLET VALVE GASKET	1
36	014647	*INLET VALVE DIAPHRAGM	1
37	014648	INLET VALVE BODY	1
38	014687	INLET VALVE BODY SCREW & LOCKWASHER	6
39	014247	*HIGH SPEED MIXTURE SCREW	1
40	013853	HIGH SPEED MIXTURE SCREW GLAND	1
41	0676	HIGH SPEED MIXTURE SCREW GLAND GASKET	1
42	010511	HIGH SPEED MIXTURE SCREW PACKING	1
43	011103	*HIGH SPEED MIXTURE SCREW SPRING	1
44	03114	HIGH SPEED MIXTURE SCREW WASHER	1
45	014993	*MAIN FUEL JET (.089)	1
46	013683	MAIN FUEL JET GASKET	1
47	014578	NOZZLE CHECK VALVE	1
48	014992	THROTTLE SHAFT & LEVER	1
49	014118	THROTTLE SHAFT CLIP	1
50	0992	THROTTLE SHAFT CLIP LOCKWASHER	1
51	01974	THROTTLE SHAFT CLIP RET. SCREW	1
52	014348	*THROTTLE SHAFT RETURN SPRING	1
53	013745	THROTTLE SHUTTER	1
54	08942	*THROTTLE SHUTTER SCREW	2
55	055	*THROTTLE WIRE SCREW	1
56	GS-223	*GASKET SET	1
57	RK-859	REPAIR PARTS KIT	1

(*) Indicates contents of Repair Parts Kit

TILLOTSON CARBURETOR HD13-A

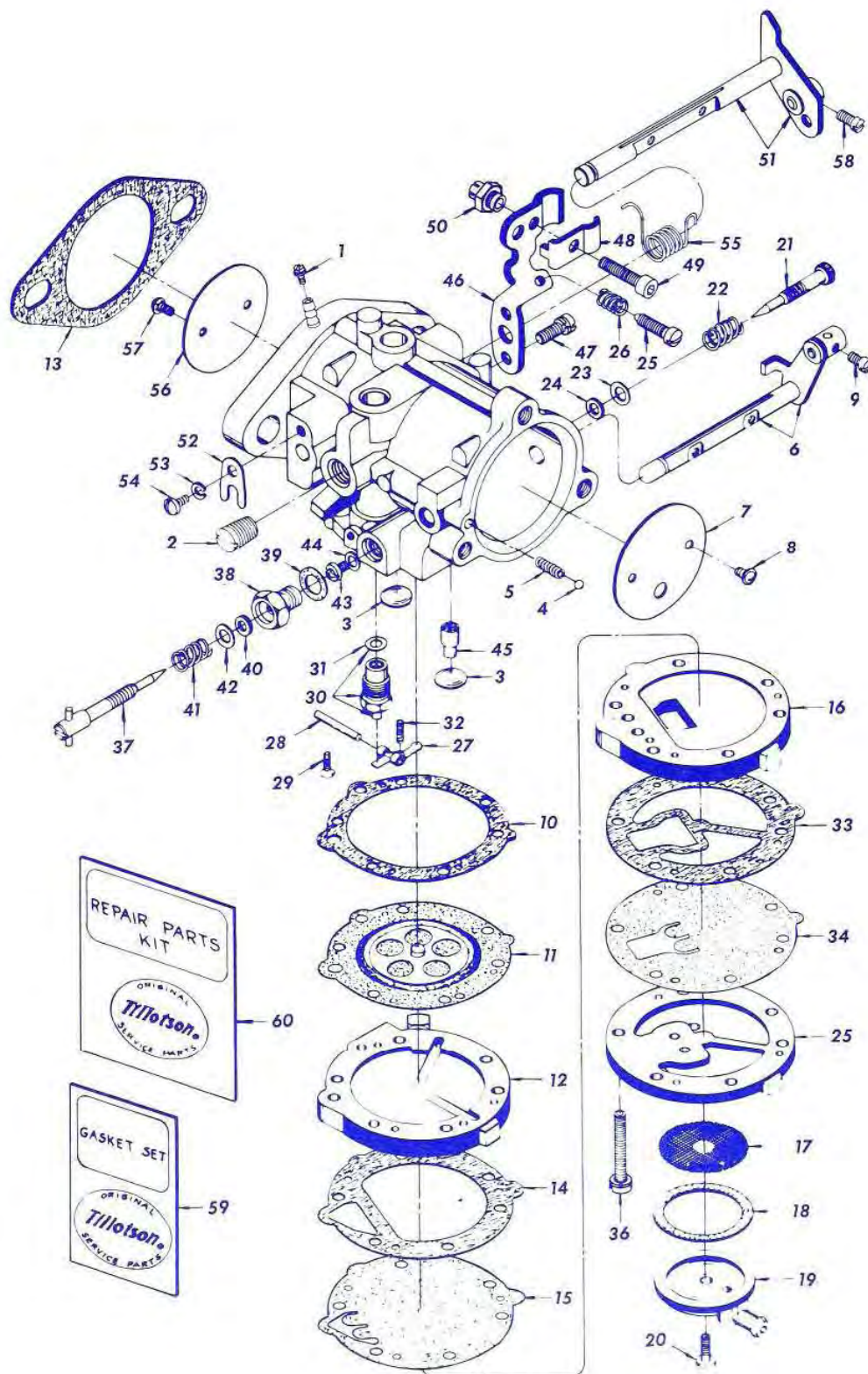


TILLOTSON CARBURETOR HD14-A

ITEM NO.	TILLOTSON PART NUMBER	PART DESCRIPTION	QTY.
1	014988	BODY CHANNEL PLUG SCREW	1
2	0244	BODY CHANNEL PLUG SCREW	1
3	04326	*BODY CHANNEL WELCH PLUG	2
4	04784	CHOKE FRICTION BALL	1
5	08805	CHOKE FRICTION SPRING	1
6	014991	CHOKE SHAFT & LEVER	1
7	015010	CHOKE SHUTTER	1
8	08942	CHOKE SHUTTER SCREW	2
9	055	*CHOKE WIRE RET. SCREW	1
10	014120	DIAPHRAGM GASKET	1
11	014248	*DIAPHRAGM	1
12	014705	DIAPHRAGM COVER	1
13	014834	FLANGE GASKET	1
14	014643	FUEL PUMP GASKET	1
15	014644	*FUEL PUMP DIAPHRAGM	1
16	014645	FUEL PUMP BODY	1
17	011516	*FUEL STRAINER SCREEN	1
18	010529	FUEL STRAINER COVER GASKET	1
19	014937	FUEL STRAINER COVER	1
20	010571	*FUEL STRAINER COVER RET. SCREW	1
21	014239	*IDLE MIXTURE SCREW	1
22	011103	*IDLE MIXTURE SCREW SPRING	1
23	03114	IDLE MIXTURE SCREW WASHER	1
24	010511	IDLE MIXTURE SCREW PACKING	1
25	05095	*IDLE SPEED SCREW	1
26	0788	*IDLE SPEED SCREW SPRING	1
27	010513	*INLET CONTROL LEVER	1
28	013406	*INLET CONTROL LEVER PIN	1
29	013269	*INLET CONTROL LEVER PIN RET. SCREW	1
30	014683	*INLET NEEDLE, SEAT & GASKET	1
31	013744	INLET SEAT GASKET	1
32	011503	*INLET TENSION SPRING	1
33	014646	INLET VALVE GASKET	1
34	014647	*INLET VALVE DIAPHRAGM	1
35	014648	INLET VALVE BODY	1
36	014687	INLET VALVE BODY SCREW & LOCKWASHER	6
37	014247	*HIGH SPEED MIXTURE SCREW	1
38	013853	HIGH SPEED MIXTURE SCREW GLAND	1
39	0676	HIGH SPEED MIXTURE SCREW GLAND GASKET	1
40	010511	HIGH SPEED MIXTURE SCREW PACKING	1
41	011103	*HIGH SPEED MIXTURE SCREW SPRING	1
42	03114	HIGH SPEED MIXTURE SCREW WASHER	1
43	014993	*MAIN FUEL JET (.089)	1
44	013683	MAIN FUEL JET GASKET	1
45	014578	NOZZLE CHECK VALVE	1
46	014999	THROTTLE CABLE BRACKET	1
47	014142	THROTTLE CABLE BRACKET RET. SCREW	2
48	014995	THROTTLE CABLE CLAMP	1
49	014998	THROTTLE CABLE CLAMP RET. SCREW	1
50	014997	THROTTLE CABLE CLAMP RET. NLT	1
51	014992	THROTTLE SHAFT & LEVER	1
52	014118	THROTTLE SHAFT CLIP	1
53	0992	THROTTLE SHAFT CLIP LOCKWASHER	1
54	01974	THROTTLE SHAFT CLIP RET. SCREW	1
55	014348	*THROTTLE SHAFT RETURN SPRING	1
56	013745	THROTTLE SHUTTER	1
57	08942	*THROTTLE SHUTTER SCREW	2
58	055	*THROTTLE WIRE RET. SCREW	1
59	GS-223	*GASKET SET	1
60	RK-857	REPAIR PARTS KIT	1

(*) Indicates contents of Repair Parts Kit

TILLOTSON CARBURETOR HD14-A

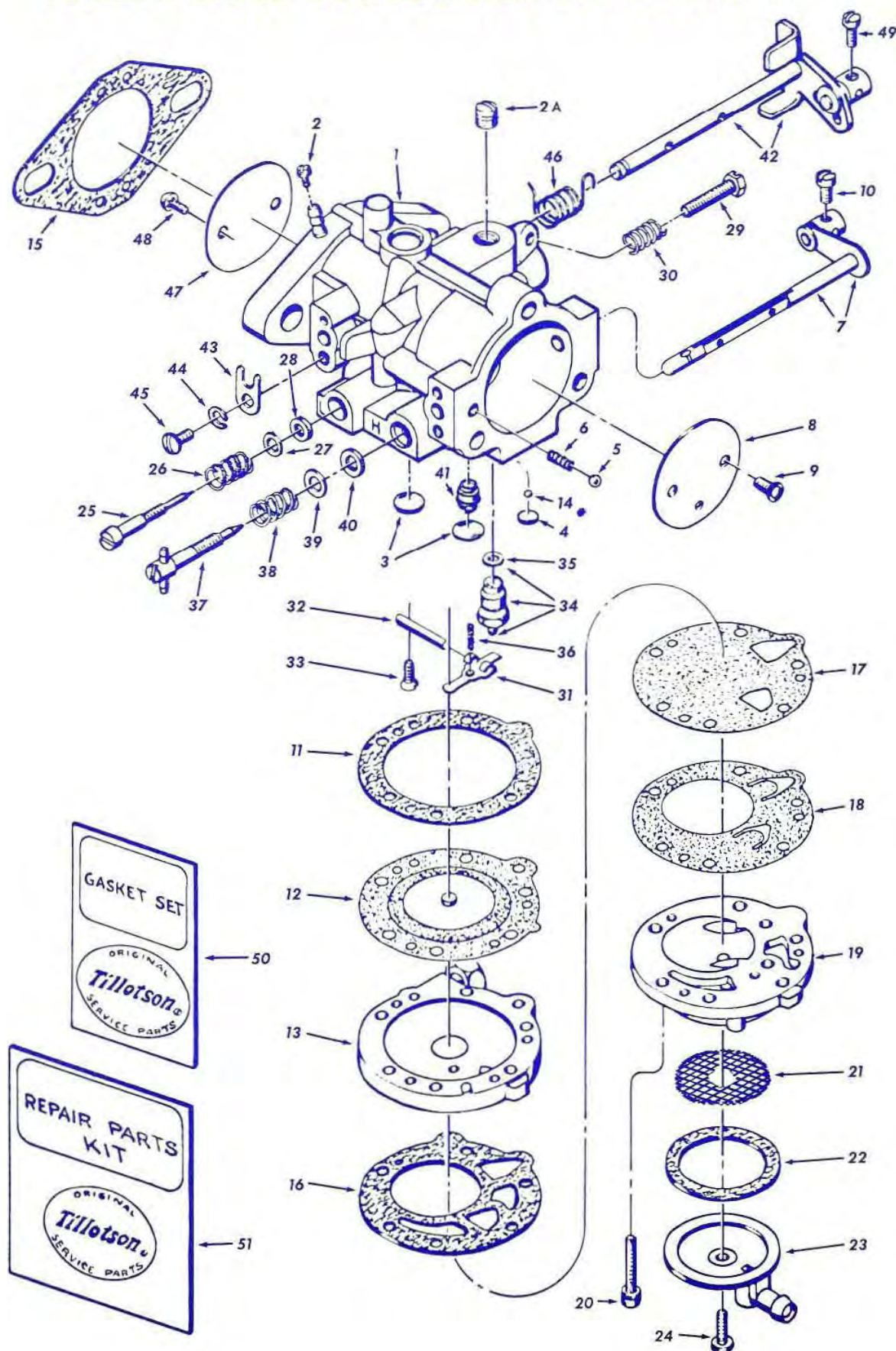


TILLOTSON CARBURETOR HR18-A

ITEM NO.	TILLOTSON PART NO.	PART DESCRIPTION	QTY.
1	015006	BODY (SERVICE)	1
2	014988	BODY CHANNEL PLUG SCREW	1
2A	015100	BODY CHANNEL PLUG SCREW	1
3	02531	*BODY CHANNEL WELCH PLUG	2
4	013737	*BODY CHANNEL WELCH PLUG	1
5	04784	CHOKE FRICTION BALL	1
6	08805	CHOKE FRICTION SPRING	1
7	015003	CHOKE SHAFT & LEVER	1
8	014621	CHOKE SHUTTER	1
9	08942	CHOKE SHUTTER SCREW & LOCKWASHER	2
10	055	*CHOKE WIRE RET. SCREW	1
11	012473	DIAPHRAGM GASKET	1
12	012475	*DIAPHRAGM	1
13	014402	DIAPHRAGM COVER	1
14	05322	ECONOMISER CHECK BALL	1
15	014319	FLANGE GASKET	1
16	012930	FUEL PUMP GASKET	1
17	014230	*FUEL PUMP DIAPHRAGM (PULSE)	1
18	014229	*FUEL PUMP DIAPHRAGM (VALVE)	1
19	013335	FUEL PUMP BODY	1
20	010098	FUEL PUMP BODY SCREW & LOCKWASHER	6
21	011516	*FUEL STRAINER SCREEN	1
22	010529	FUEL STRAINER COVER GASKET	1
23	014937	FUEL STRAINER COVER	1
24	010571	*FUEL STRAINER COVER RET. SCREW	1
25	014321	*IDLE MIXTURE SCREW	1
26	08793	*IDLE MIXTURE SCREW SPRING	1
27	011428	IDLE MIXTURE SCREW WASHER	1
28	011401	IDLE MIXTURE SCREW PACKING	1
29	014326	*IDLE SPEED SCREW	1
30	0788	*IDLE SPEED SCREW SPRING	1
31	010513	*INLET CONTROL LEVER	1
32	013406	*INLET CONTROL LEVER FULCRUM PIN	1
33	013269	*INLET CONTROL LEVER FULCRUM PIN RET. SCREW	1
34	014602	*INLET NEEDLE, SEAT & GASKET	1
35	010165	INLET SEAT GASKET	1
36	013434	*INLET TENSION SPRING	1
37	014499	*HIGH SPEED MIXTURE SCREW	1
38	011103	*HIGH SPEED MIXTURE SCREW SPRING	1
39	03114	HIGH SPEED MIXTURE SCREW WASHER	1
40	010511	HIGH SPEED MIXTURE SCREW PACKING	1
41	014334	*NOZZLE CHECK VALVE	1
42	015004	THROTTLE SHAFT & LEVER	1
43	09678	THROTTLE SHAFT CLIP	1
44	0992	THROTTLE SHAFT CLIP LOCKWASHER	1
45	01974	THROTTLE SHAFT CLIP RET. SCREW	1
46	014324	*THROTTLE SHAFT RETURN SPRING	1
47	014320	THROTTLE SHUTTER	1
48	08942	*THROTTLE SHUTTER SCREW & LOCKWASHER	2
49	055	*THROTTLE WIRE RET. SCREW	1
50	GS-199	*GASKET & PACKING SET	1
51	RK-851	REPAIR PARTS KIT	1

(*) Indicates contents of Repair Parts Kit

TILLOTSON CARBURETOR HR18-A

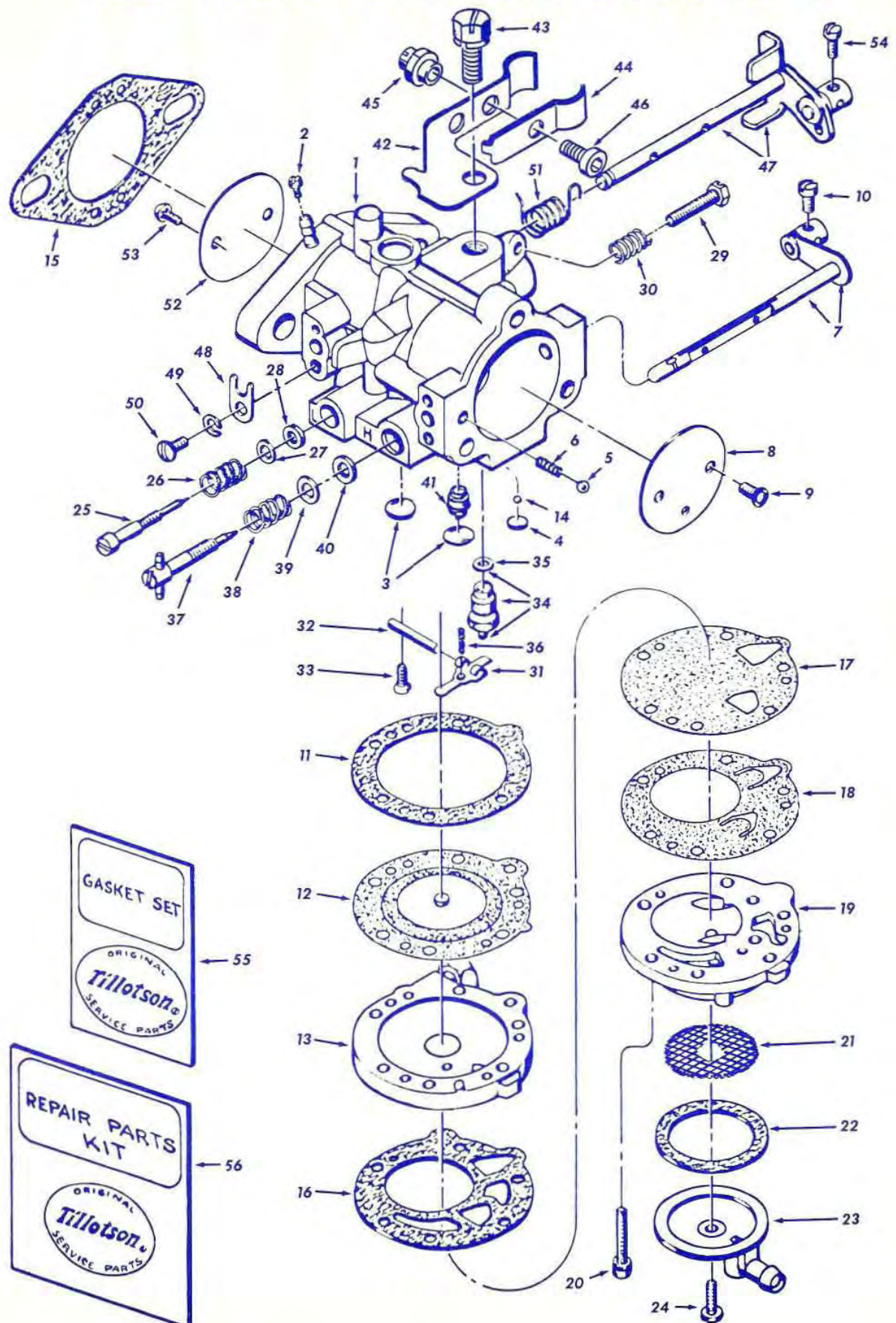


TILLOTSON CARBURETOR HR19-A

ITEM NO.	TILLOTSON PART NO.	PART DESCRIPTION	QTY.
1	015007	BODY (SERVICE)	1
2	014988	BODY CHANNEL PLUG SCREW	1
3	02531	*BODY CHANNEL WELCH PLUG	2
4	013737	*BODY CHANNEL WELCH PLUG	1
5	04784	CHOKE FRICTION BALL	1
6	08805	CHOKE FRICTION SPRING	1
7	015003	CHOKE SHAFT & LEVER	1
8	014621	CHOKE SHUTTER	1
9	08942	CHOKE SHUTTER SCREW & LOCKWASHER	2
10	055	*CHOKE WIRE RET. SCREW	1
11	012473	DIAPHRAGM GASKET	1
12	012475	*DIAPHRAGM	1
13	014402	DIAPHRAGM COVER	1
14	05322	ECONOMISER CHECK BALL	1
15	014319	FLANGE GASKET	1
16	012930	FUEL PUMP GASKET	1
17	014230	*FUEL PUMP DIAPHRAGM (PULSE)	1
18	014229	*FUEL PUMP DIAPHRAGM (VALVE)	1
19	013335	FUEL PUMP BODY	1
20	010098	FUEL PUMP BODY SCREW & LOCKWASHER	6
21	011516	*FUEL STRAINER SCREEN	1
22	010529	FUEL STRAINER COVER GASKET	1
23	014937	FUEL STRAINER COVER	1
24	010571	*FUEL STRAINER COVER RET. SCREW	1
25	014321	*IDLE MIXTURE SCREW	1
26	08793	*IDLE MIXTURE SCREW SPRING	1
27	011428	IDLE MIXTURE SCREW WASHER	1
28	011401	IDLE MIXTURE SCREW PACKING	1
29	014326	*IDLE SPEED SCREW	1
30	0788	*IDLE SPEED SCREW SPRING	1
31	010513	*INLET CONTROL LEVER	1
32	013406	*INLET CONTROL LEVER FULCRUM PIN	1
33	013269	*INLET CONTROL LEVER FULCRUM PIN RET. SCREW	1
34	014602	*INLET NEEDLE, SEAT & GASKET	1
35	010165	INLET SEAT GASKET	1
36	013434	*INLET TENSION SPRING	1
37	014499	*HIGH SPEED MIXTURE SCREW	1
38	011103	*HIGH SPEED MIXTURE SCREW SPRING	1
39	03114	HIGH SPEED MIXTURE SCREW WASHER	1
40	010511	HIGH SPEED MIXTURE SCREW PACKING	1
41	014334	*NOZZLE CHECK VALVE	1
42	015000	THROTTLE CABLE BRACKET	1
43	015005	THROTTLE CABLE BRACKET RET. SCREW & LOCKWASHER	1
44	014995	THROTTLE CABLE CLAMP	1
45	014997	THROTTLE CABLE CLAMP RET. NUT	1
46	014998	THROTTLE CABLE CLAMP RET. SCREW	1
47	015004	THROTTLE SHAFT & LEVER	1
48	09678	THROTTLE SHAFT CLIP	1
49	0992	THROTTLE SHAFT CLIP LOCKWASHER	1
50	01974	THROTTLE SHAFT CLIP RET. SCREW	1
51	014324	*THROTTLE SHAFT RETURN SPRING	1
52	014320	THROTTLE SHUTTER	1
53	08942	*THROTTLE SHUTTER SCREW & LOCKWASHER	2
54	055	*THROTTLE WIRE RET. SCREW	1
55	GS-199	*GASKET & PACKING SET	1
56	RK-851	REPAIR PARTS KIT	1

(*) Indicates contents of Repair Parts Kit

TILLOTSON CARBURETOR HR19-A



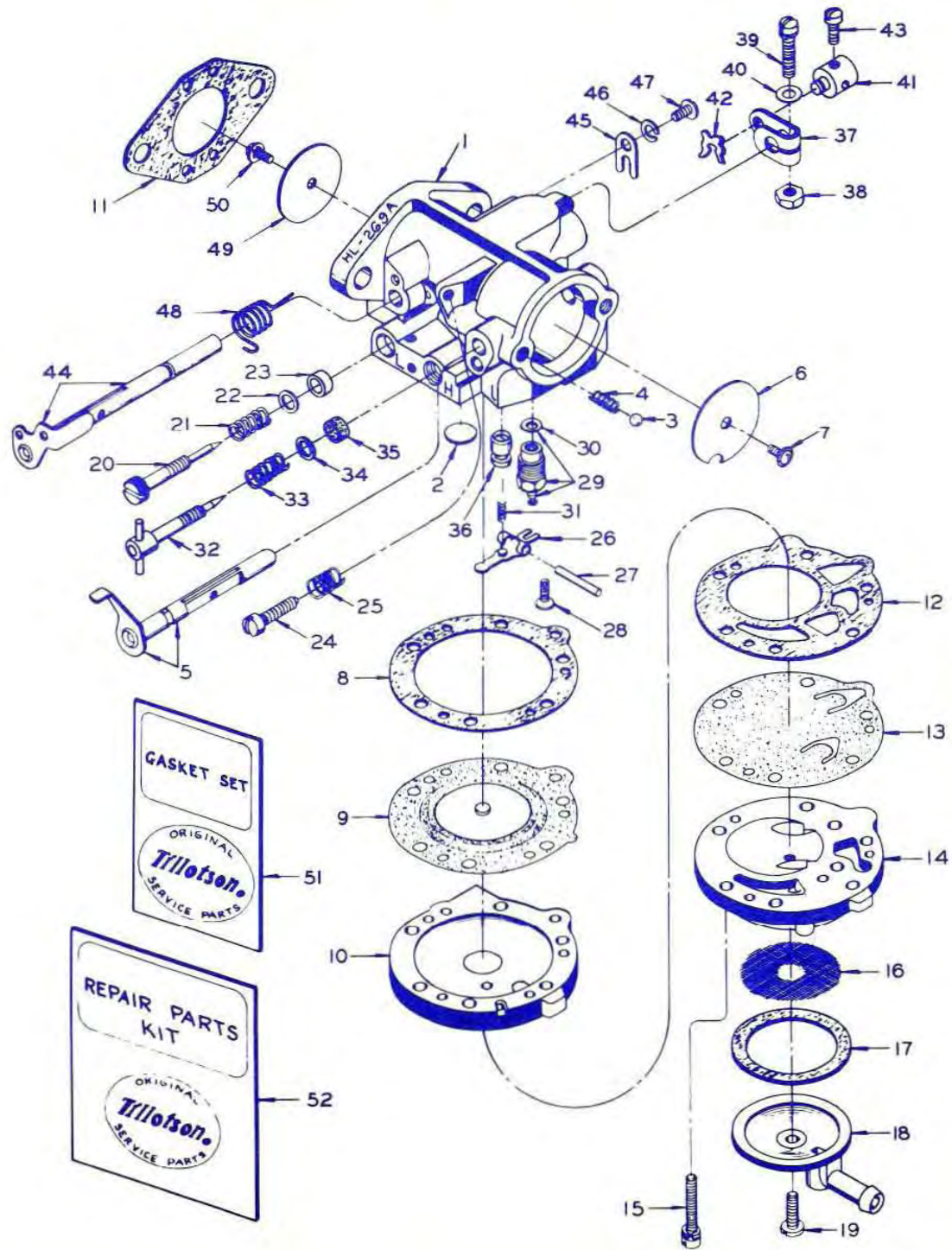
TILLOTSON CARBURETOR HL-269 A

ITEM NO.	PART NO.	PART DESCRIPTION	QTY.
1	3100294	Body (service)	1
2	*3100002	Body Channel Welch Plug	1
3	3100004	Choke Friction Ball	1
4	3100005	Choke Friction Spring	1
5	3100096	Choke Shaft & Lever	1
6	3100097	Choke Shutter	1
7	3100008	Choke Shutter Screw & Lockwasher	1
8	3100012	Diaphragm Gasket	1
9	3100013	*Diaphragm	1
10	3100165	Diaphragm Cover	1
11	3100099	Flange Gasket	1
	3100295	Flange Insulator Sleeve (2)	1
	3100296	Flange Insulator Washer (2)	1
12	3100017	Fuel Pump Gasket	1
13	3100289	*Fuel Pump Diaphragm	1
14	3100020	Fuel Pump Body	1
15	3100021	Fuel Pump Body Screw & Lockwasher (6)	1
16	3100149	*Fuel Strainer Screen	1
17	3100023	Fuel Strainer Cover Gasket	1
18	3100271	Fuel Strainer Cover	1
19	3100025	*Fuel Strainer Cover Ret. Screw	1
20	3100100	*Idle Mixture Screw	1
21	3100179	*Idle Mixture Screw Spring	1
22	3100028	Idle Mixture Screw Washer	1
23	3100029	Idle Mixture Screw Packing	1
24	3100089	*Idle Speed Screw	1
25	3100031	*Idle Speed Screw Spring	1
26	3100226	*Inlet Control Lever	1
27	3100033	*Inlet Control Lever Fulcrum Pin	1
28	3100034	*Inlet Control Lever Fulcrum Pin Ret. Screw	1
29	3100227	*Inlet Needle, Seat & Gasket	1
30	3100036	Inlet Seat Gasket	1
31	3100074	*Inlet Tension Spring	1
32	3100103	*High Speed Mixture Screw	1
33	3100179	*High Speed Mixture Screw Spring	1
34	3100028	High Speed Mixture Screw Washer	1
35	3100029	High Speed Mixture Screw Packing	1
36	3100107	Nozzle Check Valve	1
37	3100108	Throttle Lever Assembly	1
38	3100109	Throttle Lever Ret. Nut	1
39	3100110	*Throttle Lever Ret. Screw & Lockwasher	1
40	3100111	*Throttle Lever Ret. Washer	1
41	3100115	Throttle Wire Connection	1
42	3100010	Throttle Wire Connection Ret. Clip	1
43	3100011	*Throttle Wire Ret. Screw	1
44	3100232	Throttle Shaft & Lever	1
45	3100044	Throttle Shaft Clip	1
46	3100045	Throttle Shaft Clip Lockwasher	1
47	3100046	Throttle Shaft Clip Ret. Screw	1
48	3100113	*Throttle Shaft Return Spring	1
49	3100114	Throttle Shutter	1
50	3100008	*Throttle Shutter Screw & Lockwasher	1
51	3100117	*Gasket & Packing Set	1
52	3100293	Repair Parts Kit	1

(*) Indicates contents of Repair Parts Kit

(Prices and specifications are subject to change without notice.)

TILLOTSON CARBURETOR HL-269 A

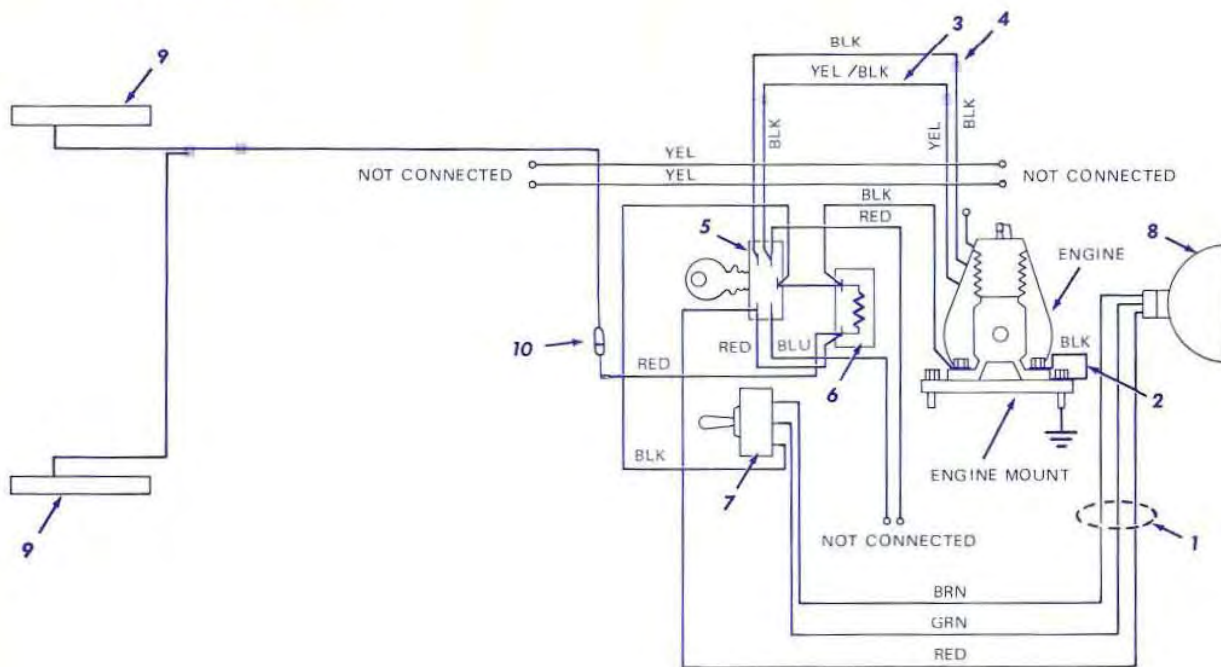


SECTION - G

WIRING GROUP

WIRING DIAGRAM

MANUAL START

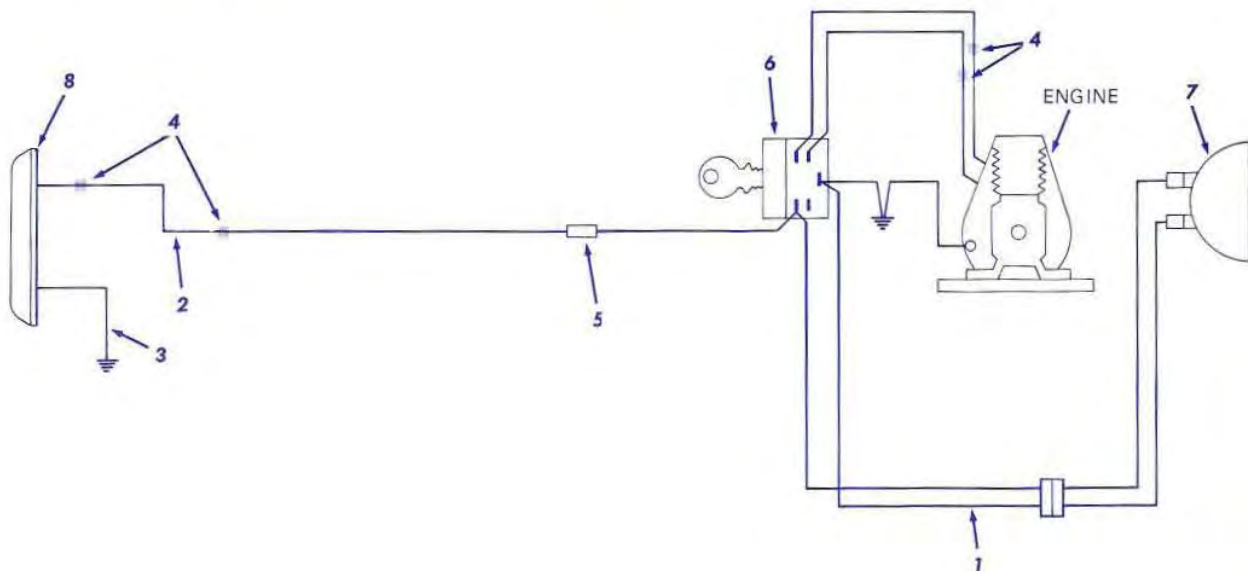


CHARGER

ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1	2460030	WIRE HARNESS	1	
2	2460032	6 INCH GROUND WIRE	1	
3	2460031	12 INCH YELLOW WIRE	1	
4	4020010	3-M WIRE CONNECTOR	5	
5	4110003	IGNITION SWITCH	1	
6	4060013	RESISTOR	1	
7	4110004	HIGH-LOW SWITCH	1	
8	4030004	HEAD LAMP UNIT	1	
9	2432004	TAIL LIGHT ASSEMBLY	2	
10		TAIL LIGHT DISCONNECT	1	

WIRING DIAGRAM

PLAY MATE



ITEM NO.	PART NO.	PART DESCRIPTION	QTY. PER VEHICLE	QTY. PER ASSEM.
1	2460034	WIRE HARNESS	1	
2	2460038	18 INCH RED WIRE	1	
3	2460039	18 INCH BLACK WIRE	1	
4	4020010	3-M WIRE CONNECTOR	4	
5		TAIL LIGHT DISCONNECT	1	
6	4110003	IGNITION SWITCH	1	
7	4030004	HEAD LAMP UNIT	1	
8	2432006	TAIL LIGHT ASSEMBLY	1	