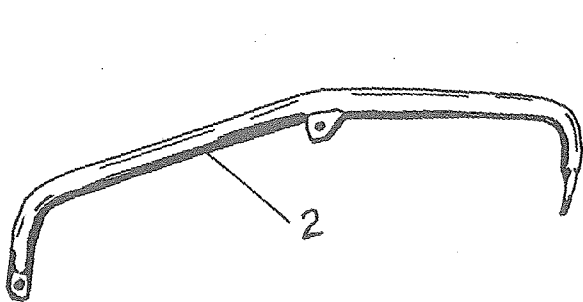
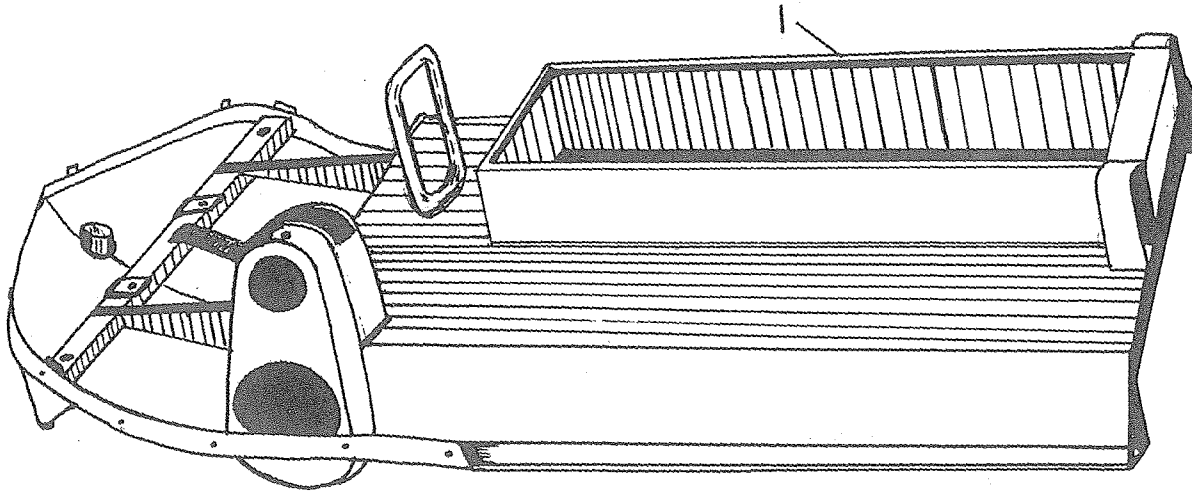
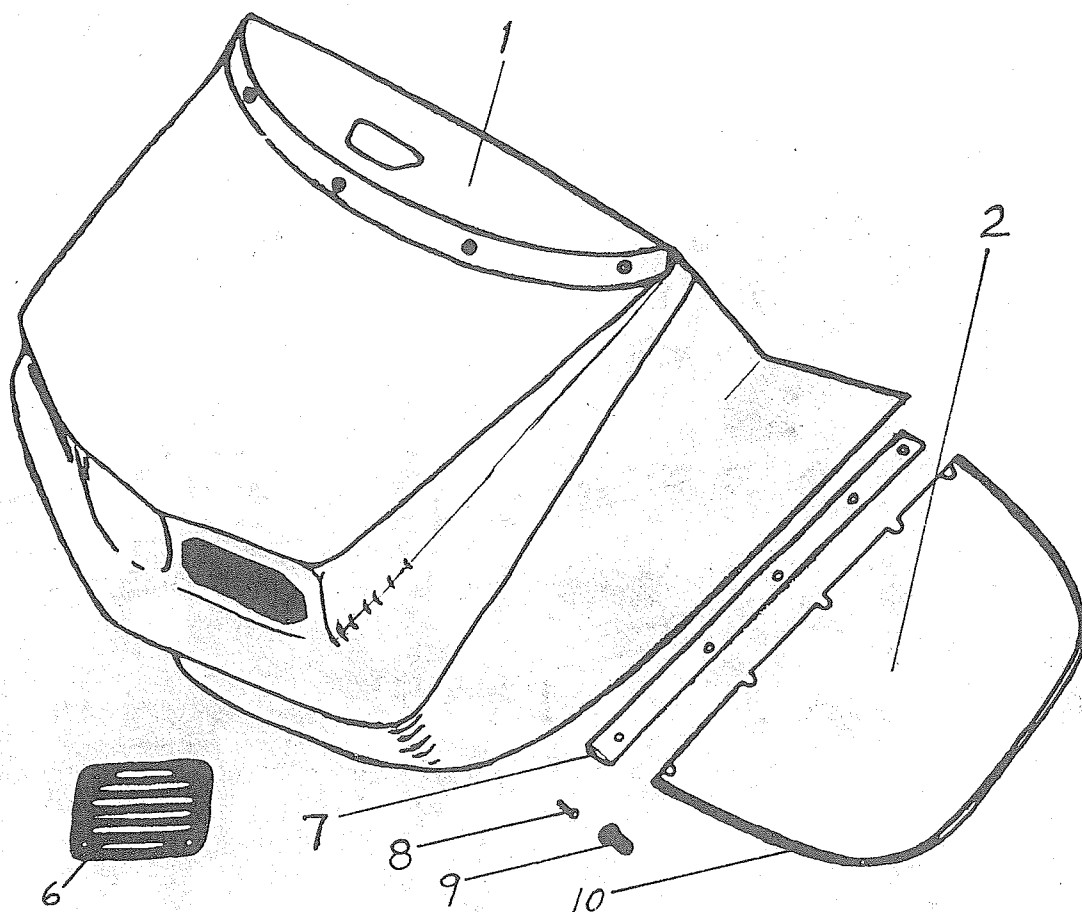
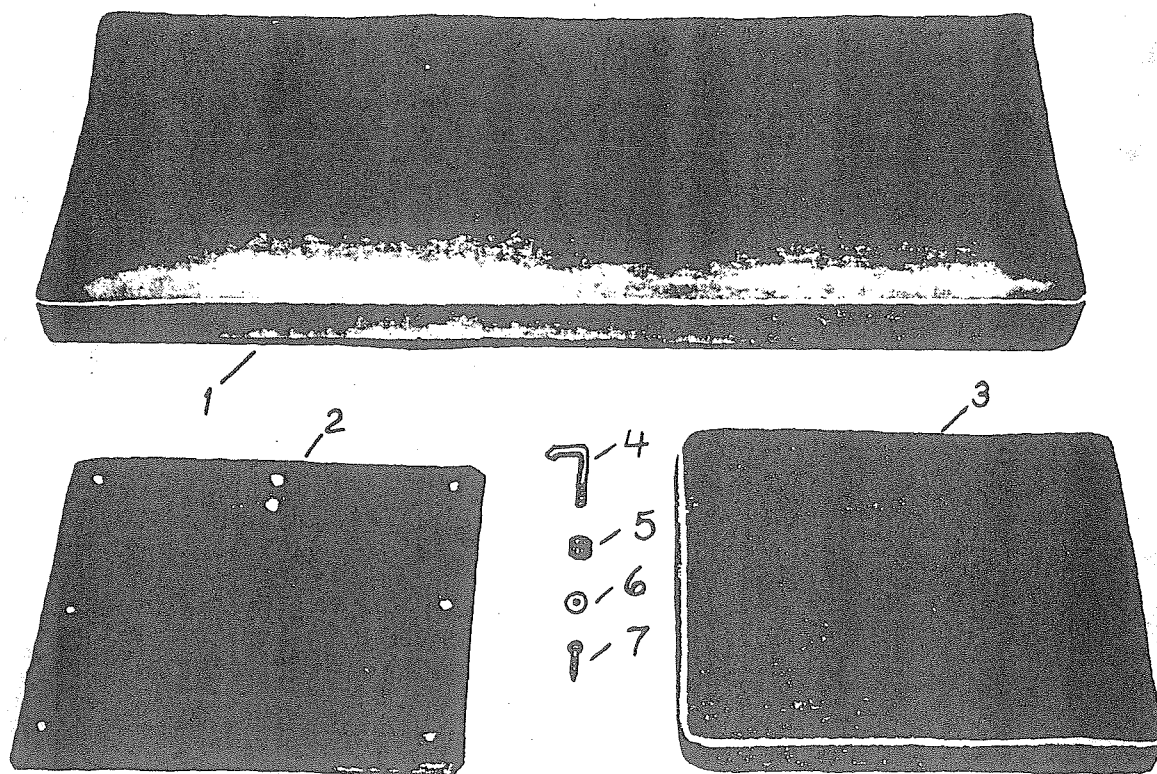


		HOUSING	
		DESCRIPTION	REQ.
1	11908	HOUSING	1
2	11912	BUMPER	1
3	729	3/8-16 X 1 HEX. HD. SCREW	1
4	11778	GRASP BAR	2
5	11845	HITCH	2
NS	728	5/16-18 X 1 CAP SCREW	
NS	11820	5/16-18 LOCK NUT	



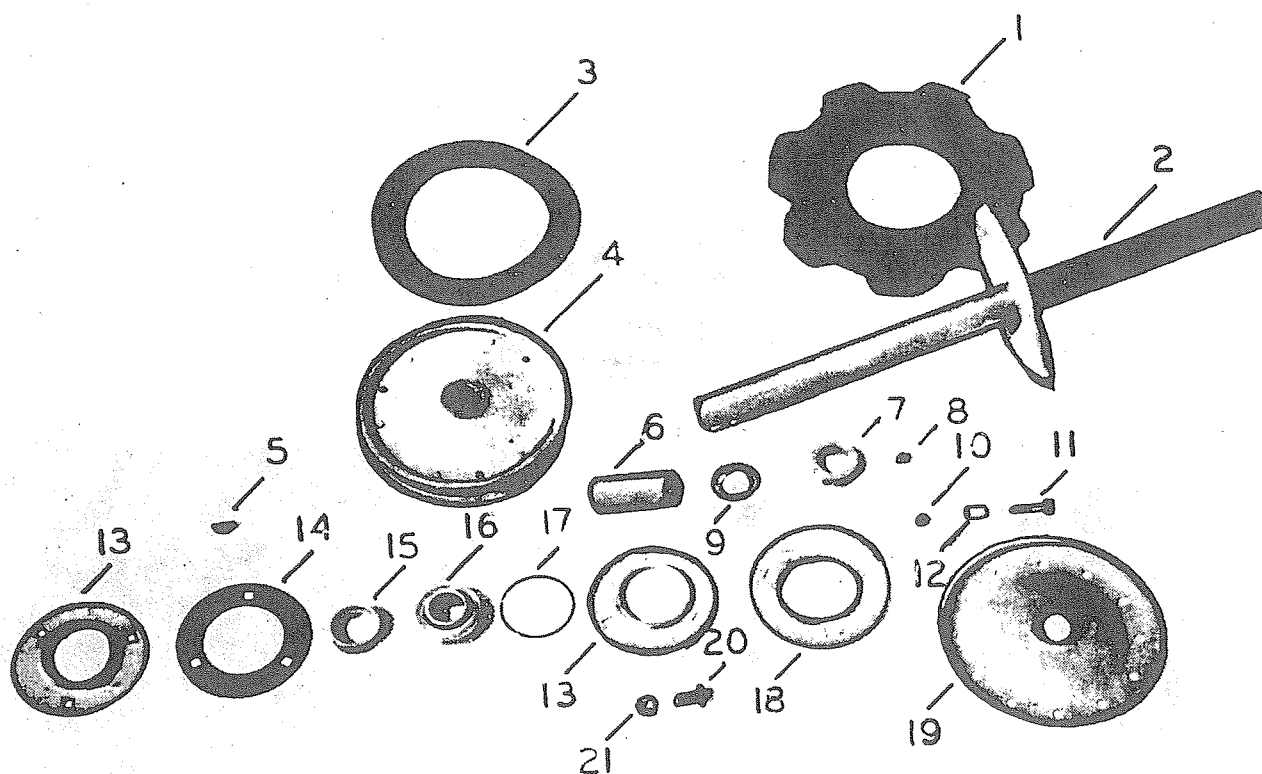
HOOD AND WINDSHIELD

NO.	PART NO.	DESCRIPTION	REQ.
1	11933	HOOD	1
2	11929	WINDSHIELD	1
6	11768	GRILL	1
7	11952	ATTACHING BAND	2
8	11830	10-32 X 3/4 PAN HEAD MACHINE SCREW	7
9	11803	ATTACHING NUT	7
10	11954	EDGING STRIP	1
NS	12060	COMPLETE RUBBER TRIM	1
NS	11148	COMPLETE LATCH	4



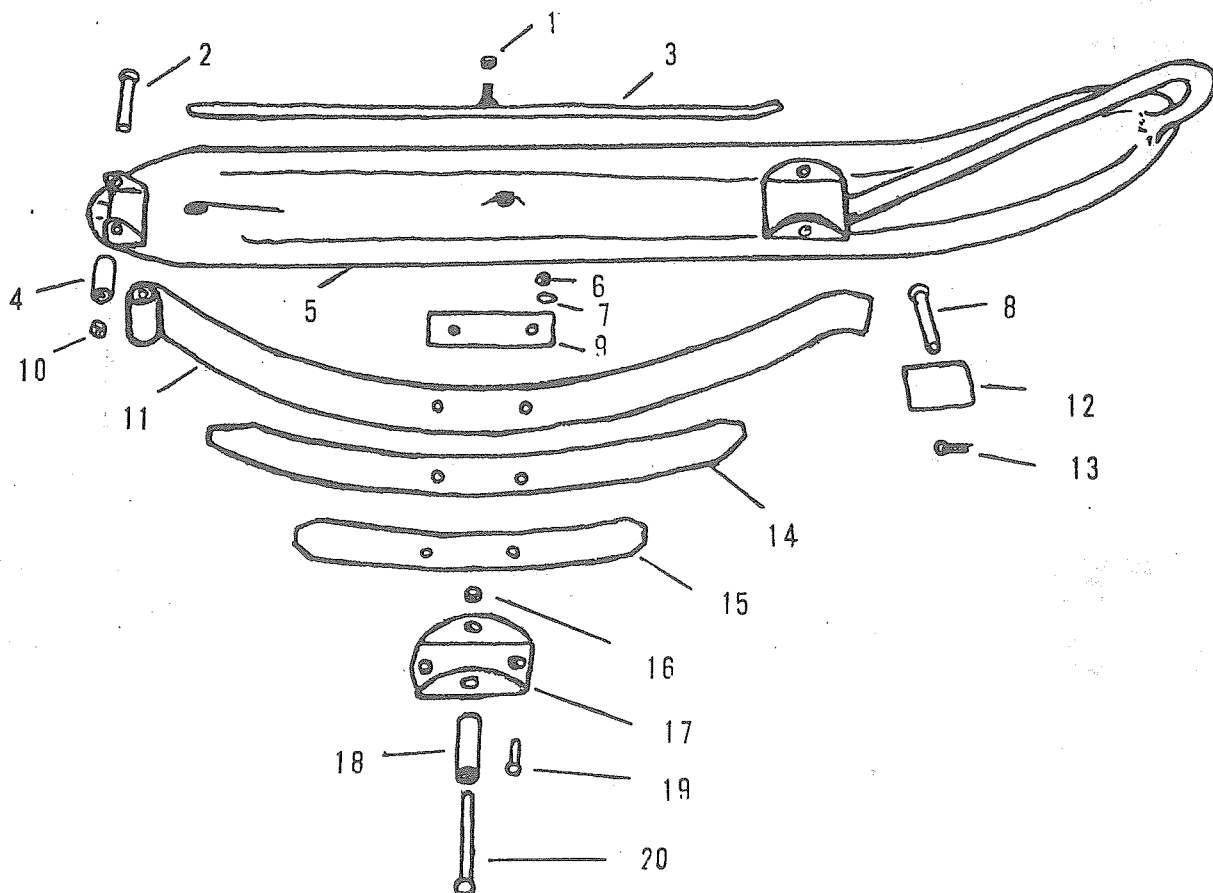
SEAT CUSHIONS

NO.	PART NO.	DESCRIPTION	REQ.
1	12082	SEAT BOTTOM	1
2	11857	COVER BACK REST	1
3	12003	SEAT BACK	1
4	11519	BACK REST HOLD DOWN HOOK	1
5	11820	5/16-18 FLEX LOCK NUT	1
6	11896	UPHOLSTERY WASHER	6
7	11895	#6 X 1 PHILLIPS HEAD WOOD SCREW	6



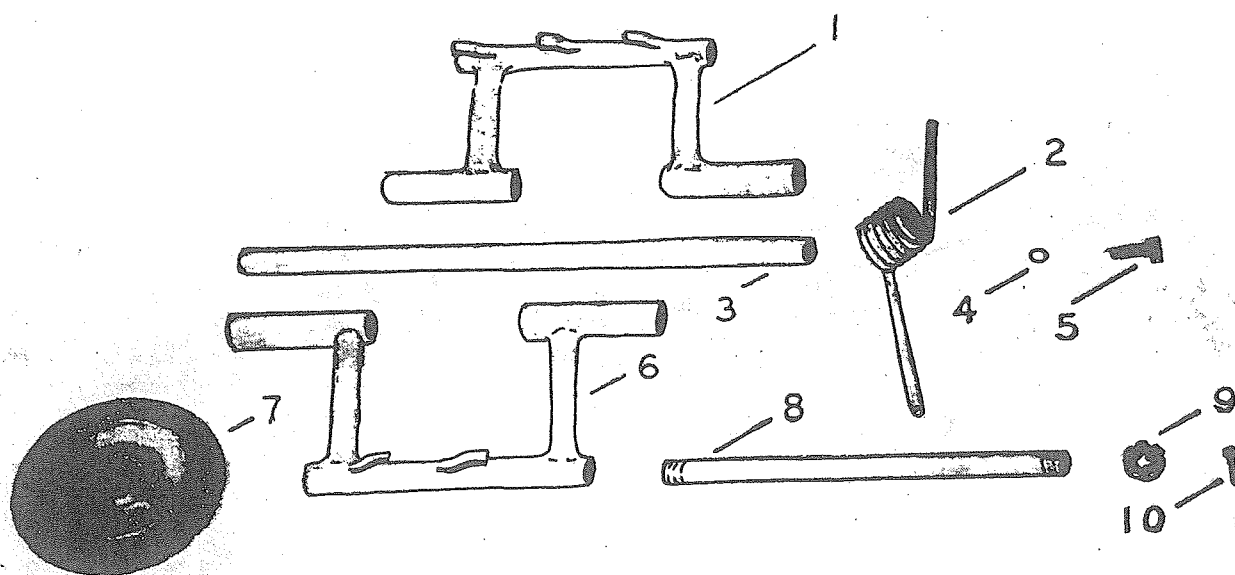
TRACK DRIVE ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11089	DRIVE SPROCKET	2
2	11978	SHAFT	1
3	10561	FLAT RUBBER	2
4	11291-A	PULLEY	2
6	11674	SPACER	2
7	11370	LOCK COLLAR	2
8	11835	5/16-18 X 5/16 SET SCREW	4
9	767	1 X 18 GA. MACHINERY BUSHING	4
10	11828	1/4-20 HEX. HEAD LOCK NUT	24
11	11290	1/4/20 X 1 HEX. HEAD CAP SCREW	24
12	11414	SPACER	24
13	11405	FLANGETTE (SOLD IN PAIRS)	2
14	11507	FLANGETTE GASKET	1
15&16	10392	BEARING W/LOCK COLLAR	2
17	11509	'O' RING	1
18	11631	BEARING PLATE	1
19	11404	DRIVE FLANGE	1
20	770	5/16-18 X 3/4 CARRIAGE BOLT	6
21	11820	5/16-18 SELF LOCK NUT	6
22	11976	TRACK ALIGNMENT BAR	1



STEERING SKI

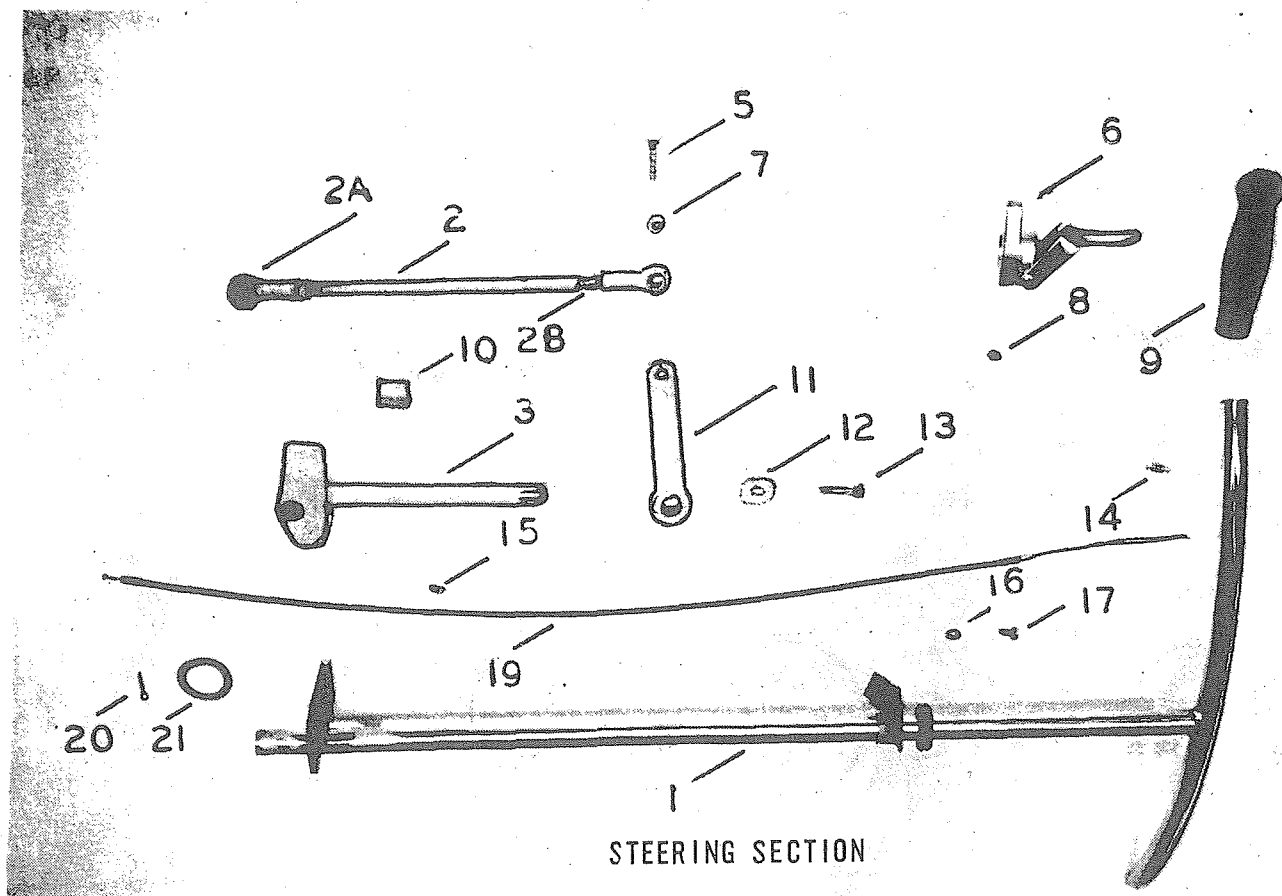
NO.	PART NO.	DESCRIPTION	REQ.
1	11820	5/16-18 FLEX LOCK NUT	2
2	10440	3/8-16 X 2 3/4 HEX. HEAD CAP SCREW	2
3	11378	SKI SKAG	2
4	11786	BUSHING	2
5	11774	SKI	2
6	11824	3/8-24 FLEX LOCK NUT	2
7	743	3/8 LOCK WASHER	2
8	11777	3/8 X 2 3/4 CLEVIS PIN	2
9	11380	SPRING PLATE	1
10	11819	3/8-16 FLEX LOCK NUT	2
11	11735	SPRING MAIN LEAF	2
12	11772	WEAR PLATE	2
13	10028	1/8 X 1 COTTER PIN	2
14	11737	SPRING LEAF	2
15	11736	SPRING LEAF	2
16	11819	3/8-16 FLEX LOCK NUT	2
17	11473	SKI SADDLE	2
18	11750	BUSHING	2
19	731	3/8-24 X 1 1/2 HEX. HEAD CAP SCREW	2
20	11825	3/8-16 X 2 3/4 HEX. HEAD CAP SCREW	2



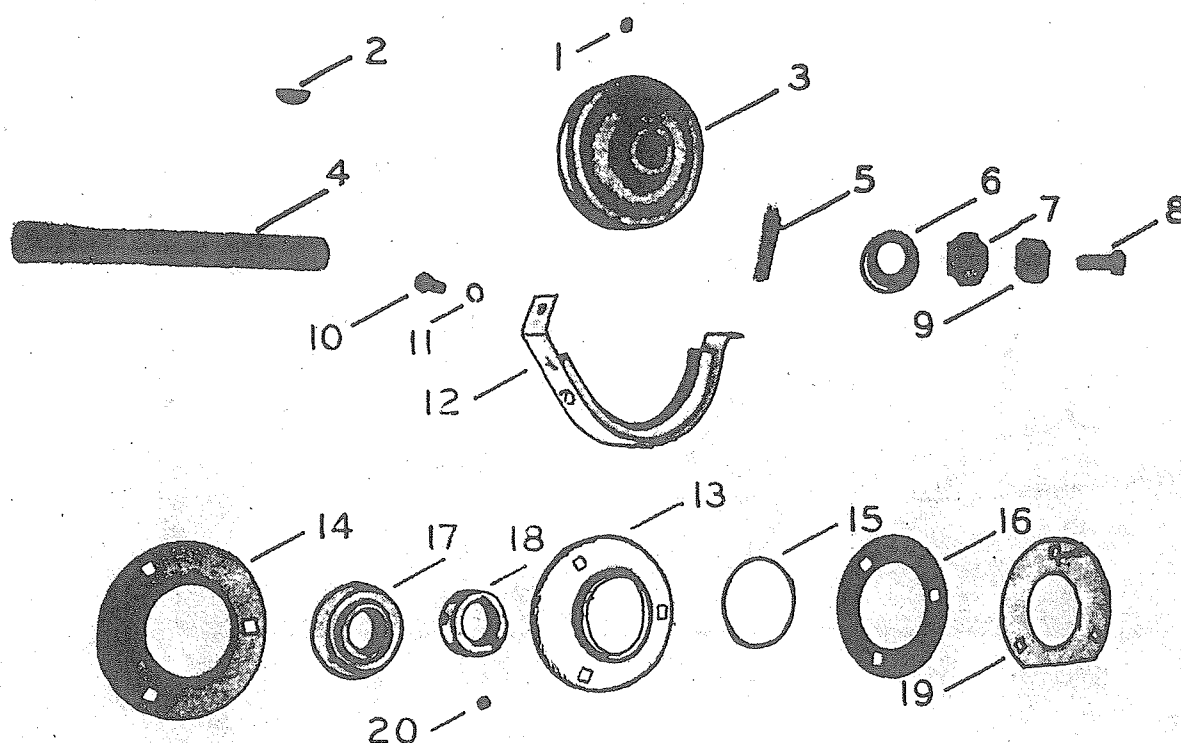
BOGIE ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11985	BOGIE TUBE (OUTER)	4
2	10963	SPRING	10
3	11988	SHAFT	2
4	737	3/8 SAE WASHER	4
5	10245	3/8-16 X 1 HEX. HEAD CAP SCREW (NYLOCK)	4
7	11804	BOGIE WHEEL WITH RUBBER	12
8	11987	SHAFT	4
9	10897	5/8-11 SLOTTED NUT	8
10	10028	1/8 X 1 COTTER PIN	8
6	11986	BOGIE TUBE (INNER)	4

NOTE: No. 7 is Aetna bogie wheel and rubber tire complete. This is sold as a unit only. Some machines are equipped with Fafnir bogie wheels and rubber tires. These units may be purchased separately. When ordering tire, order No. 10560 and the wheel is No. 10851. Fafnir wheel outside diameter is 4" and the Aetna wheel is 3 1/4".

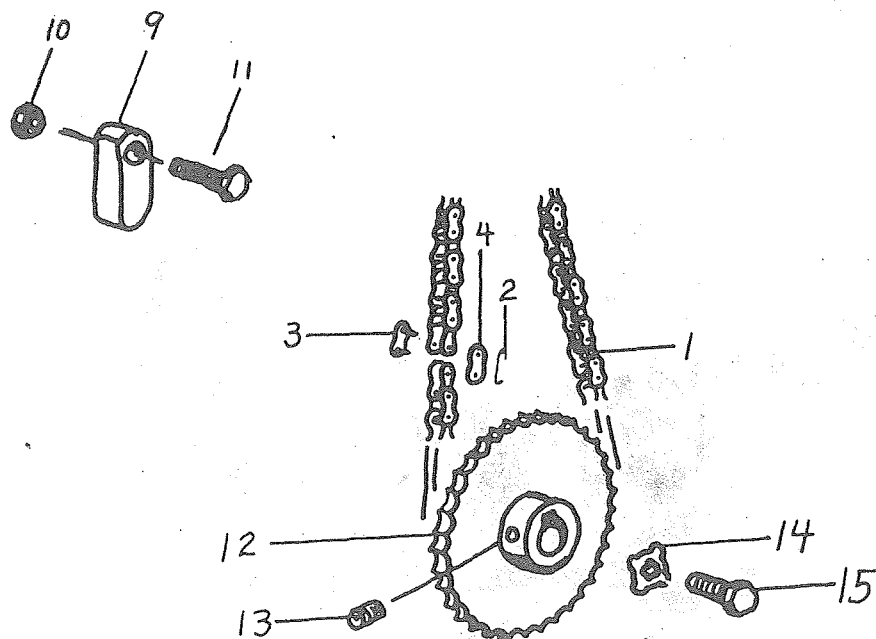


NO.	PART NO.	DESCRIPTION	REQ.
1	11993	STEERING POST	1
2	11657	TIE ROD	1
2A	11801	END BALL JOINT	2
	737	3/8 SAE WASHER	4
2B	11824	3/8-24 HEX. NUT (FLEX)	4
3	11740	SPINDLE	2
5	731	3/8-16 X 1 1/2 HEX. HEAD CAP SCREW	4
6	11771	THROTTLE AND BRAKE ASSEMBLY	2
7	11819	3/8-16 FLEX LOCK NUT	4
8	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	2
9	11789	HANDLE GRIP	2
10	11529	SPINDLE BUSHING (HOUSING)	4
11	11742	STEERING ARM	2
12	11833	5/16 EXTERNAL INTERNAL LOCK WASHER	2
13	10836	5/16-18 X 1 HEX. HEAD CAP SCREW	2
14	5738	SWIVEL JOINT (BRAKE)	1
15	11176	GREASE FITTING	2
16	11828	1/4-20 FLEX NUT	2
17	11827	1/4-20 X 1 1/2 PAN HEAD MACHINE SCREW	2
19	11775	THROTTLE AND BRAKE CABLES	2
20	11650	5/32 X 1 1/4 COTTER PIN	1
21	785	7/8 X 18 GAUGE MACHINERY BUSHING	1



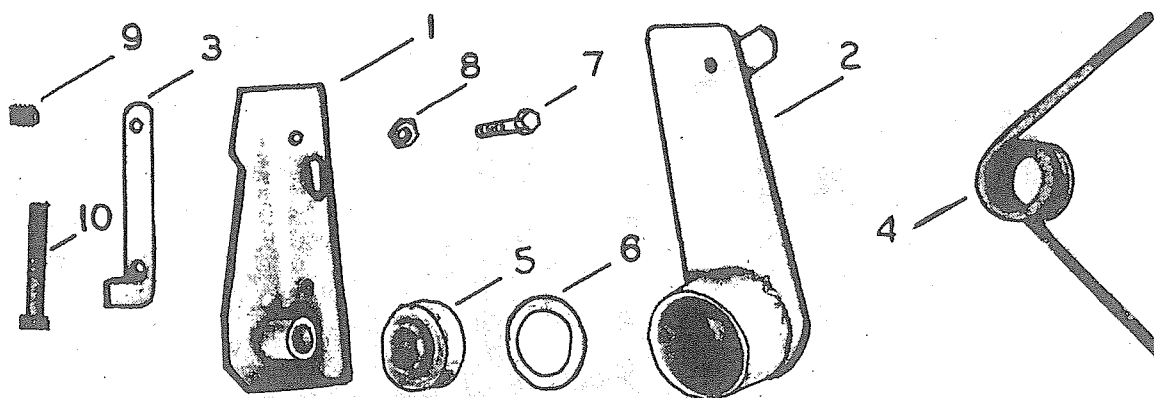
JACK SHAFT AND BRAKE

NO.	PART NO.	DESCRIPTION	REQ.
1	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	1
2	11139	#9 WOODRUFF KEY	1
3	569	PULLEY	1
4	12006	JACKSHAFT	1
5	11567	BRAKE SPRING	1
6	11651	3/4-16 GA. MACHINERY BUSHING	1
7	705	1 3/8 O.D. X 5/16 I.D. WASHER	1
8	11676	5/16-18 X 2 1/2 HEX. HEAD CAP SCREW (NYLOCK)	1
9	11833	5/16 DISHED TOOTH INT. EXT. LOCK WASHER	1
10	701	1/4-20 X 1/2 HEX. HEAD CAP SCREW	1
11	11828	1/4-20 FLEX LOCK NUT	1
12	11502	BRAKE BAND WITH LINING	1
13-14	11407	FLANGETTE	2 PR.
15	11512	'O' RING	1
16	11511	FLANGETTE GASKET	2
17-18	559	BEARING W/LOCK COLLAR	2
19	11630	PLATE BEARING	1
20	11835	5/16 X 5/16 SOCKET SET SCREW	2



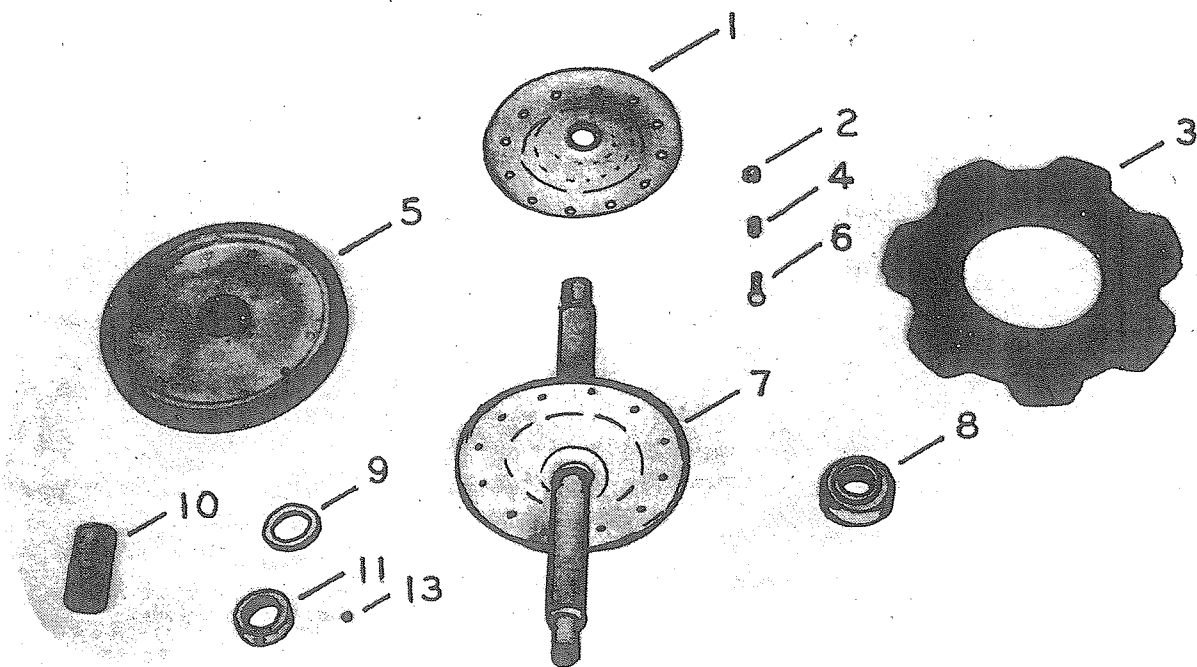
DRIVE CHAIN AND SPROCKETS

NO.	PART NO.	DESCRIPTION	REQ.
1	12005	DRIVE CHAIN	1
2		COTTER PIN	
3&4	5669	CONNECTOR LINK WITH PIN	1
9	11552	CHAIN TIGHTNER BLOCK	1
10	11820	5/16-18 HEX NUT SELF LOCK	1
11	789	5/16-18 X 1 1/4 HEX. HEAD CAP SCREW	1
12	11486	SPROCKET -38 TOOTH	1
13	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	2
14	11832	5/16 DISHED TOOTH LOCK WASHER	1
15	10152	5/16-18 X 1 HEX. HEAD CAP SCREW (NYLOCK)	1
NS	11346	#91 WOODRUFF KEY	1



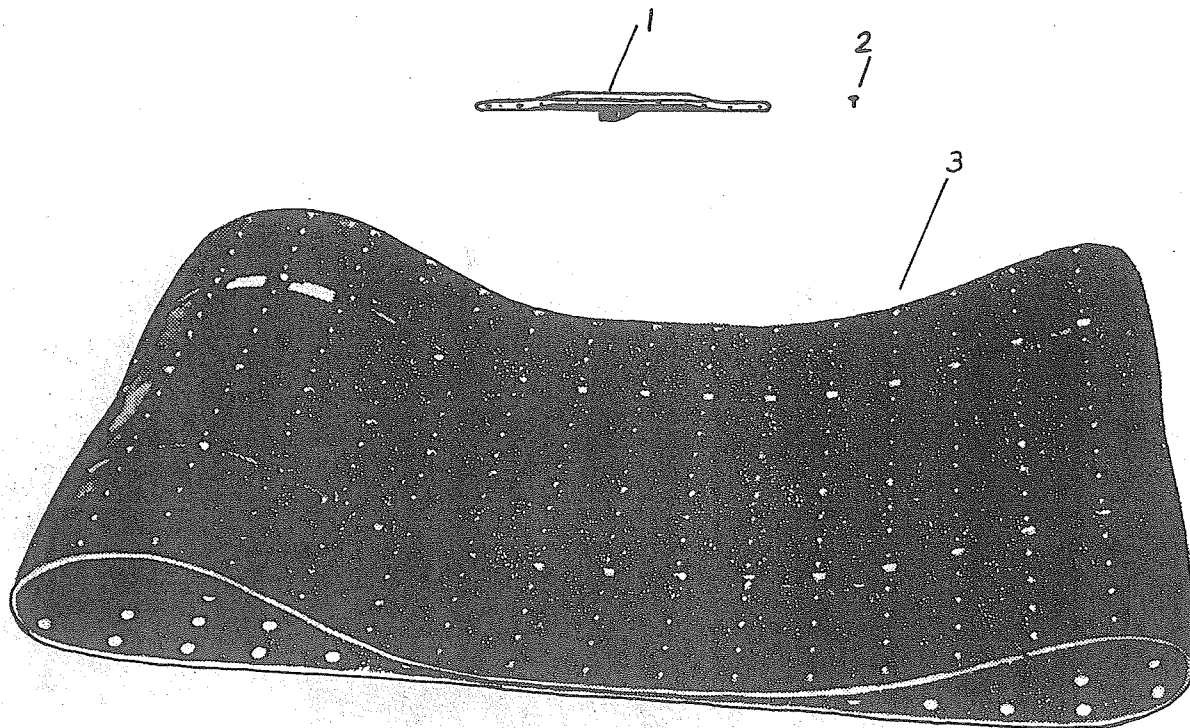
REAR HANGER ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11756	IDLER ARM HANGER (LEFT)	1
1	11757	IDLER ARM HANGER (RIGHT)	1
2	11764	REAR IDLER ARM (LEFT)	1
2	11765	REAR IDLER ARM (RIGHT)	1
3	11749	ADJUSTING PLATE	2
4	10964-R	SPRING (RIGHT)	1
4	10964-L	SPRING (LEFT)	1
5	559	BEARING WITH LOCK COLLAR	2
6	11695	1 3/4 OD X 1 1/8 ID X 18 GA. MACHINERY BUSHING	2
7	10152	5/16-18 X 1 HEX. HEAD CAP SCREW	4
8	11820	5/16-18 FLEX LOCK NUT	4
9	742	3/8 LOCK WASHER	2
10	11959	3/8-16 X 2 1/2 HEX. HEAD MACHINE SCREW	2
NS	727	5/16-18 X 3/4 HEX. HEAD CAP SCREW (NYLOCK)	2
NS	11796	5/16 ID X 1 1/4 OD X 1/8 FLAT WASHER	2



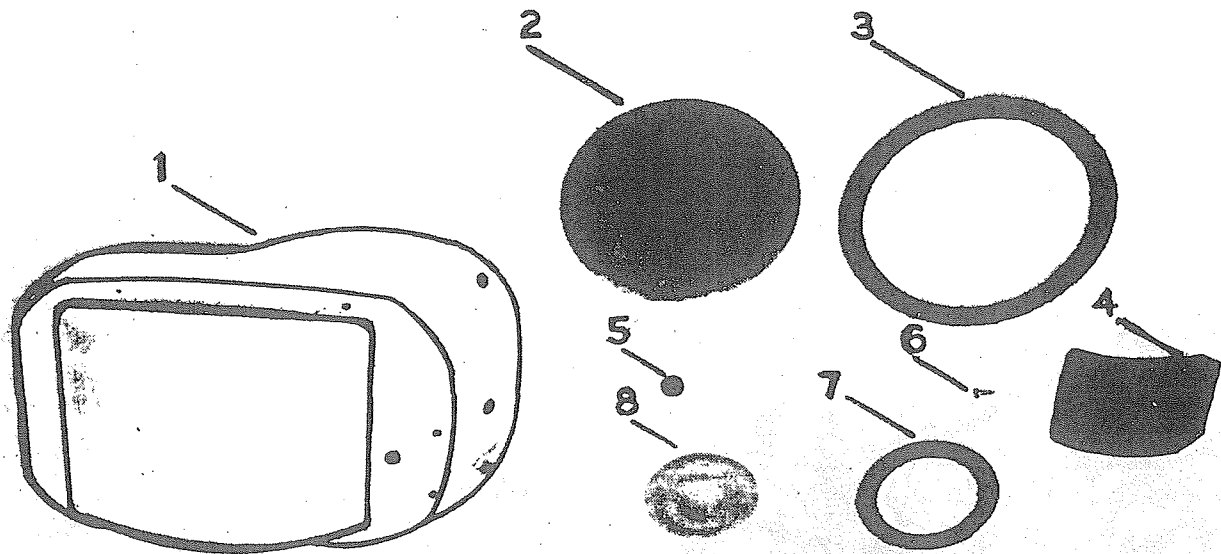
REAR IDLER ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11404	FLANGE	1
2	11828	1/4-20 FLEX LOCK NUT	12
3	11089	SPROCKET	1
4	11414	SPACER	12
5	11291	PULLEY/LESS TIRE	2
	10561	FLAT RUBBER ONLY	2
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	12
7	11991	SHAFT	1
8	559	BEARING WITH LOCK COLLAR	2
9	767	1 in.-18 GA. MACHINERY BUSHING	4
10	11674	SPACER	2
11	11370	LOCK COLLAR	2



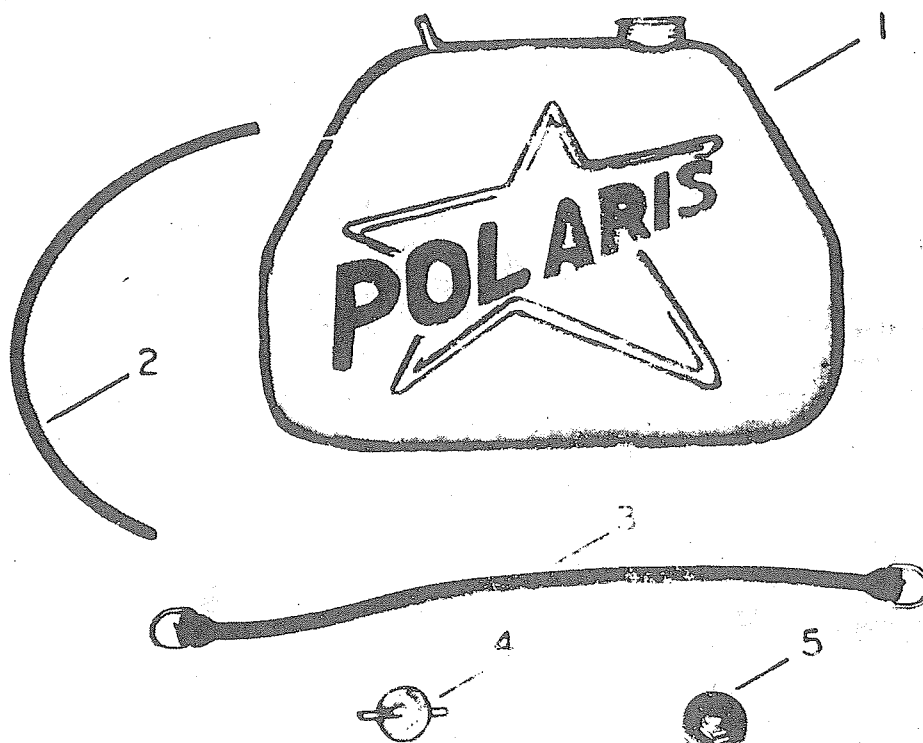
TRACK

NO.	PART NO.	DESCRIPTION	REQ.
1	11560	CLEAT	66
2	11423	POP RIVET	528
3	11946	TRACK (COMPLETE)	1



SHIELDS & COVERS

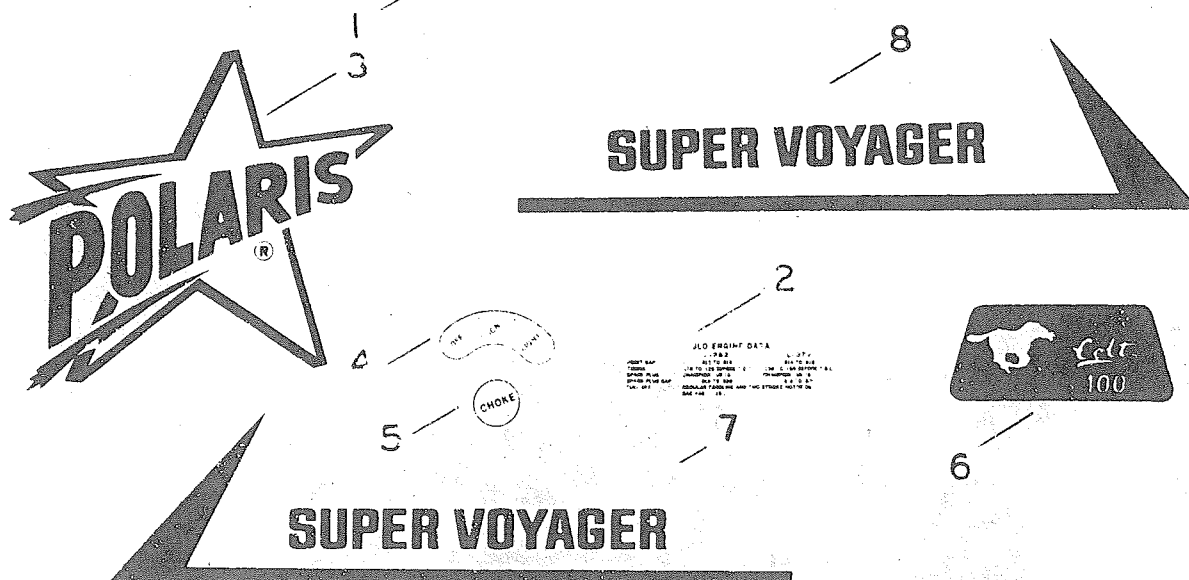
NO.	PART NO.	DESCRIPTION	REQ.
1	11788	CLUTCH SHIELD	1
2	11499	LOWER COVER PLATE	1
3	11487	GASKET LOWER	1
4	11566	BRAKE COVER	1
5	11095	GROMMET	2
6	10033	#10 X 1/2 PAN HEAD TAPPING SCREW	4
7	11488	GASKET UPPER	1
8	11499	UPPER COVER PLATE	1



GAS TANK AND ACCESSORIES

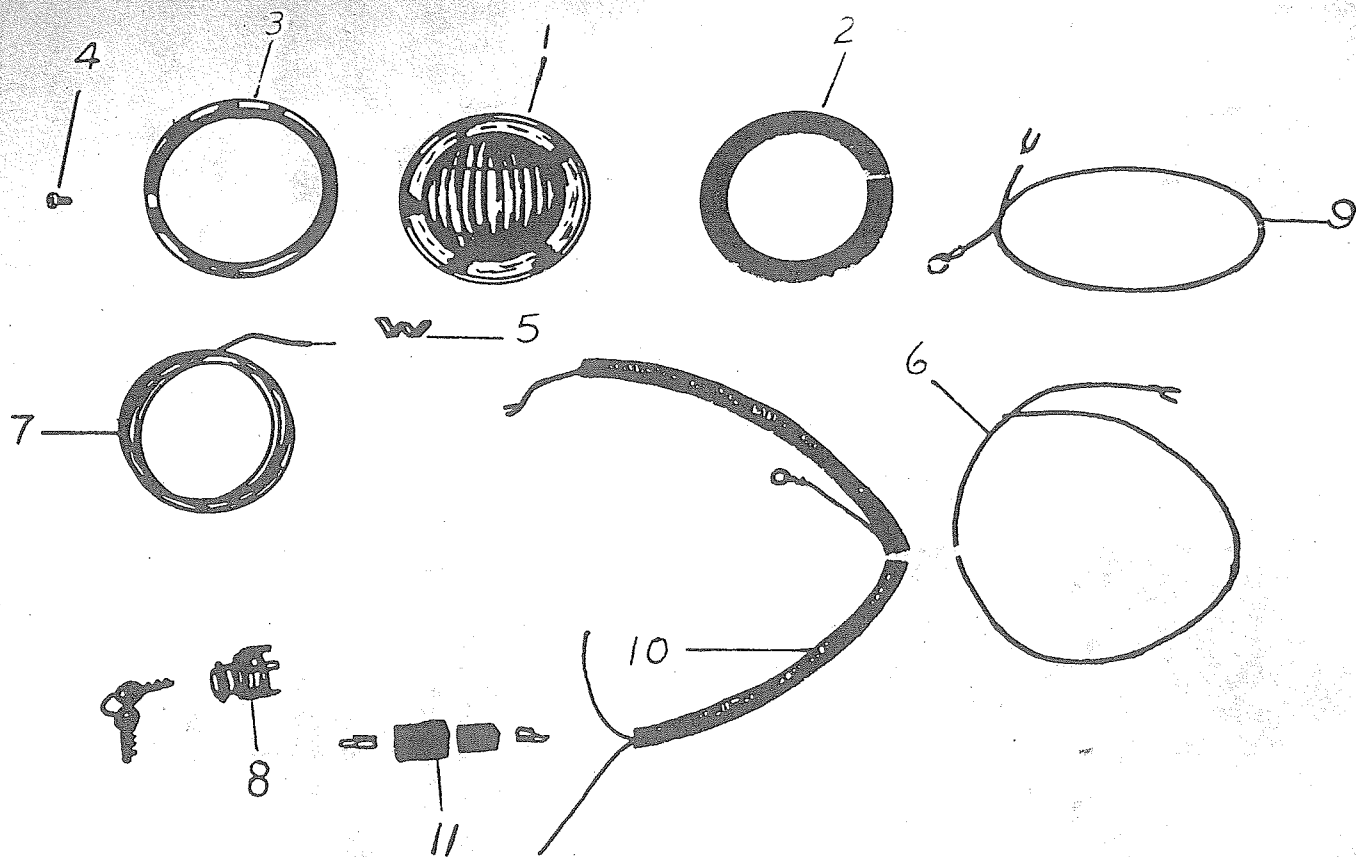
NO.	PART NO.	DESCRIPTION	REQ.
1	11780	GAS TANK	1
2	11790	GAS LINE	1
3	11791	HOLD DOWN STRAP	1
4	11666	FILTER	1
5	11696	GAS CAP	1

POLARIS



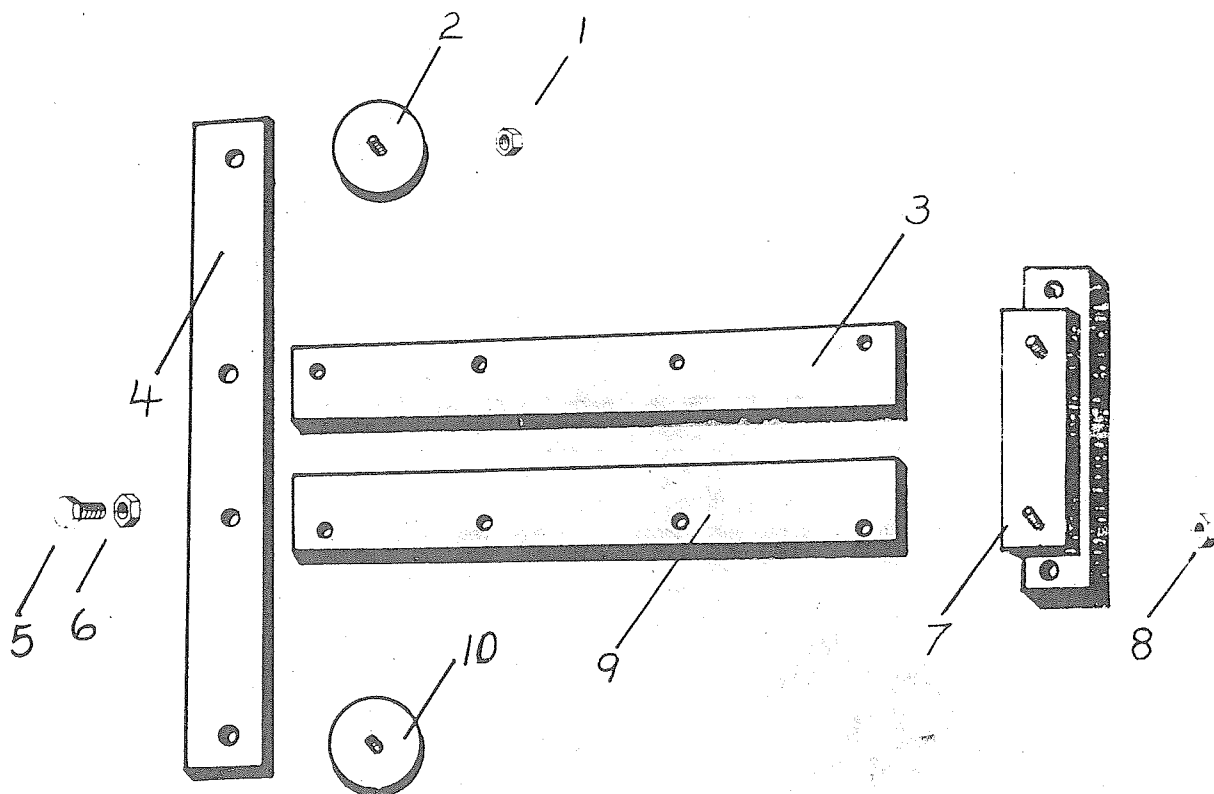
DECALS

NO.	PART NO.	DESCRIPTION	REQ.
1	11840	'POLARIS' NAME DECAL (OPTIONAL)	1
2	11841	ENGINE DATA	1
3	11849	POLARIS STAR	2
4	11514	SWITCH DECAL	1
5	11515	CHOKE DECAL	1
6	11949	MODEL DECAL	1
7	11938	SUPER VOYAGER (L.H.)	1
8	11939	SUPER VOYAGER (R.H.)	1



ELECTRICAL

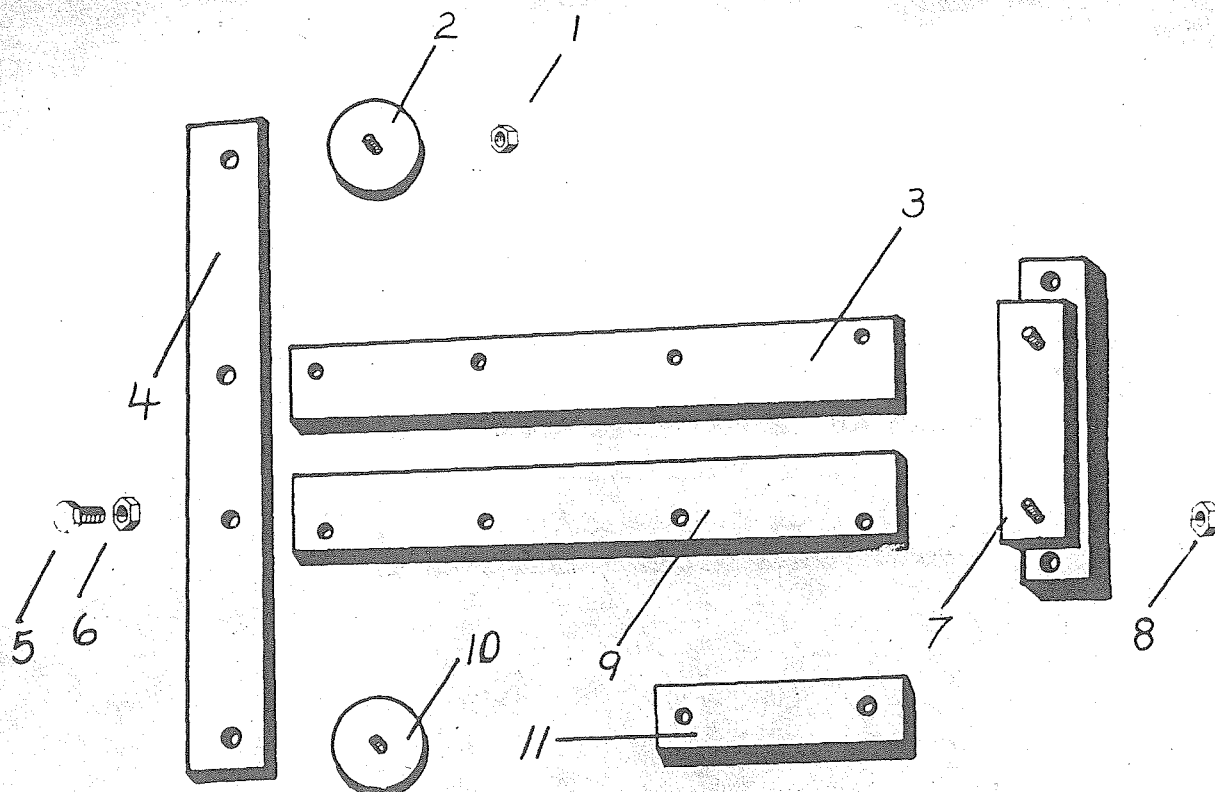
NO.	PART NO.	DESCRIPTION	REQ.
1	2530-A-12	SEALED BEAM UNIT KOHLER , 292, 372 JLO HIRTH	1
2	11787	ATTACHING RIM	1
3&4	2530-C	CHROME RIM	1
5	11553	SPRING CLIP	1
6	11961	WIRING HARNESS	1
7	11961-A	TAILLIGHT WIRES	2
8	11961-B	HEADLIGHT WIRES	2
9	11798	SWITCH AND KEYS (NOT SOLD AS SEPERATE ITEMS)	1
10	11812	COMPLETE CONNECTOR	1



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3-9	11504	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/4 HEX. HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11823	2 WAY MF LOCK NUT	2

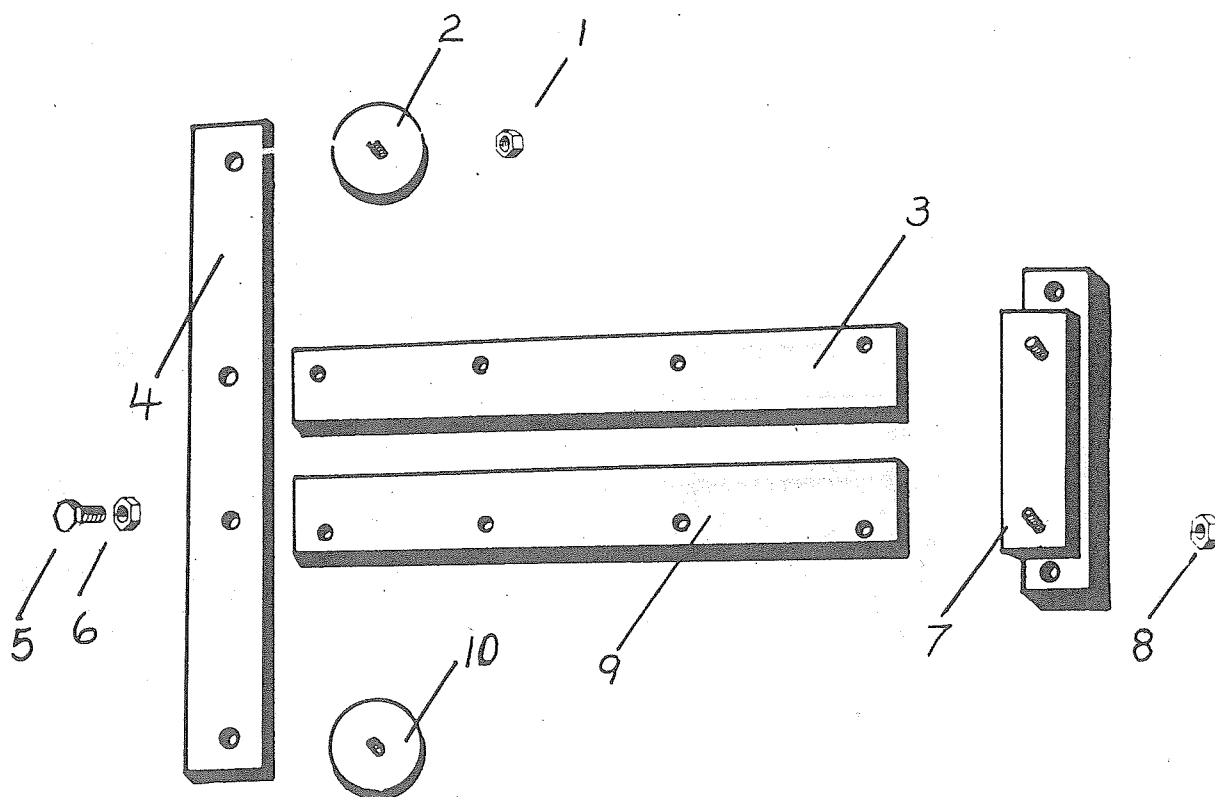
VOYAGER ~2300



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3	11957	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/4 HEX. HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11823	2 WAY MF LOCK NUT	2
9	11956	MOTOR MOUNT L.H.	1
11	11968	SPACER BLOCK	2
NS	797	3/8-16 X 1 3/4 HEX. HEAD CAP SCREW	4

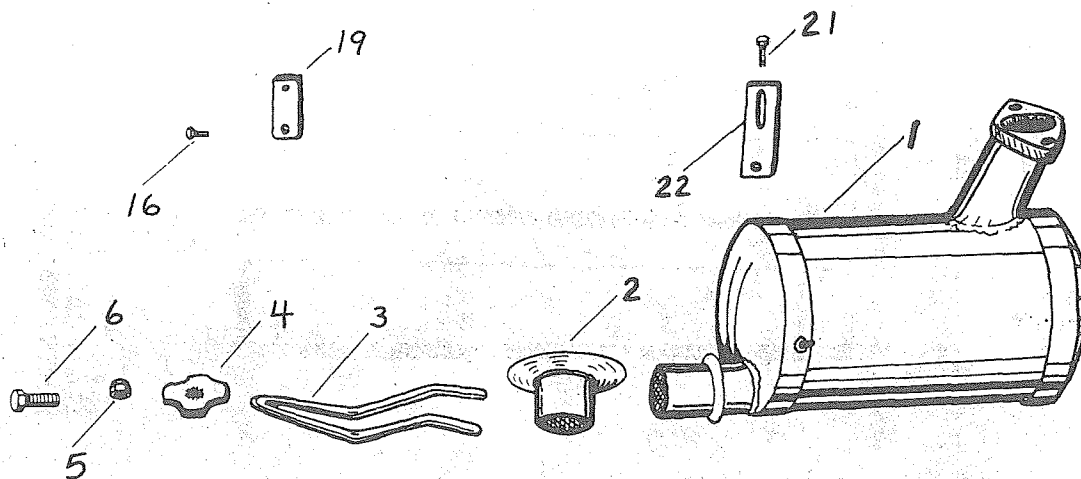
VOYAGER ~2400



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3	11974	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/4 HEX. HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11524	2 WAY MF LOCK NUT	2
9	11937	MOTOR MOUNT L.H.	1
NS	12008	12MM X 30MM HEX. HEAD CAP SCREW	4
NS	747	1/2 LOCK WASHER	4

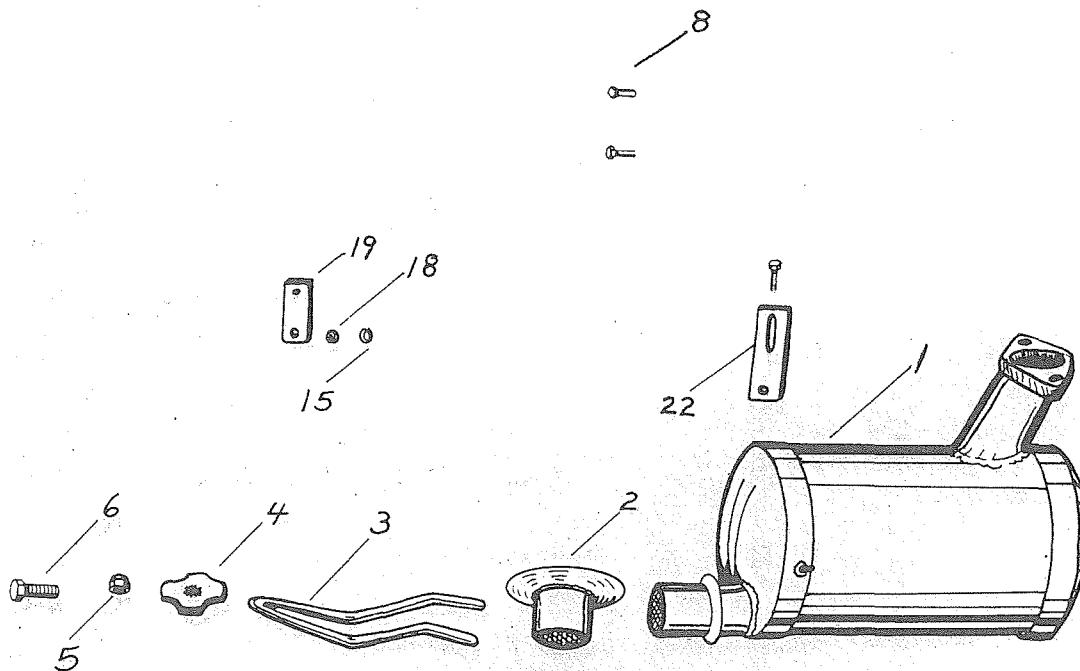
VOYAGER ~ 2500



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11810	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
16	11682	8 X 15MM HEX HEAD CAP SCREW	1
19	11856	THROTTLE BRACKET	1
21	11837	6 X 15 MM HEX. HEAD CAP SCREW	1
22	11730	MUFFLER BRACKET	1

VOYAGER ~2300

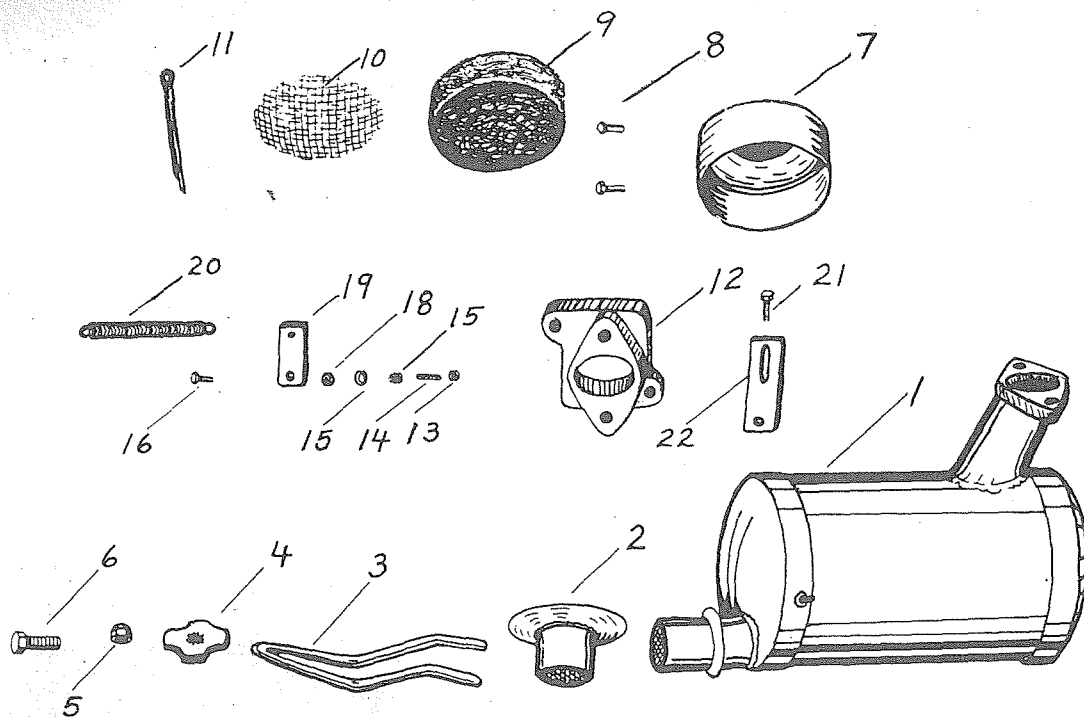


MUFFLER AND CARBURETOR ACCESSORIES

MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11964	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
8	11419	1/4-20 X 2 TRUSS HEAD MACHINE SCREW	2
15	11990	1/4 INT. EXT. LOCK WASHER	2
18	10828	1/4-20 HEX. HEAD NUT	2
19	11970	THROTTLE BRACKET	1
22	12012	MUFFLER BRACKET	1

VOYAGER ~ 2400



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11977	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
7	11368-A	AIR FILTER CUP	1
8	11683	10-32 X 3/8 PAN HEAD SCREW	2
9	11368-B	FILTER	1
10	11368-C	SCREEN	1
11	11637	1/8 X 3 COTTER PIN	1
12	11556	CARBURETOR BLOCK	1
13	11505	INSULATOR WASHER	2
14	11646	1/2-20 X 1 STUD	2
15	741	1/4 LOCK WASHER	2
16	11682	8 X 15MM HEX. HEAD CAP SCREW	1
17	11506	INSULATOR WASHER	2
18	10828	1/4-20 HEX. HEAD NUT	2
19	11856	THROTTLE BRACKET	1
20	792-P59	THROTTLE SPRING	1
21	11837	6 X 15MM HEX. HEAD CAP SCREW	1
22	12012	MUFFLER BRACKET	1

VOYAGER ~ 2500