

NOTICE

ALL COLT PARTS ARE INTERCHANGEABLE UNLESS THE PAGE IN PARTS BOOK IS MARKED FOR A CERTAIN MODEL. EXAMPLE WOULD BE IN THE MOTOR MOUNT SECTION.

S P E C I F I C A T I O N S

MODEL	ENGINE	HP	CARBURETOR	TRACK WIDTH
COLT 80	KOHLER	8	CARTER	15.5
COLT 100	JLO	10	TILLOTSON HL211B	15.5
COLT 130	JLO	13	TILLOTSON HR2A	15.5
COLT 140	HIRTH	14	TILLOTSON HR3A	15.5
COLT 150	JLO	15	TILLOTSON HD	15.5
MUSTANG 1300	JLO	13	TILLOTSON HR2A	18.0
MUSTANG 1400	HIRTH	14	TILLOTSON HR3A	18.0
MUSTANG 1500	JLO	15	TILLOTSON HD	18.0
SUPER VOYAGER 2300	JLO	13	TILLOTSON HR2A	30.5
SUPER VOYAGER 2400	HIRTH	14	TILLOTSON HR3A	30.5
SUPER VOYAGER 2500	JLO		TILLOTSON HD	30.5
SUPER MOUNTAINEER	KOHLER	24	CARTER	16.5(2)

TRANSMISSIONS (ALL MODELS)

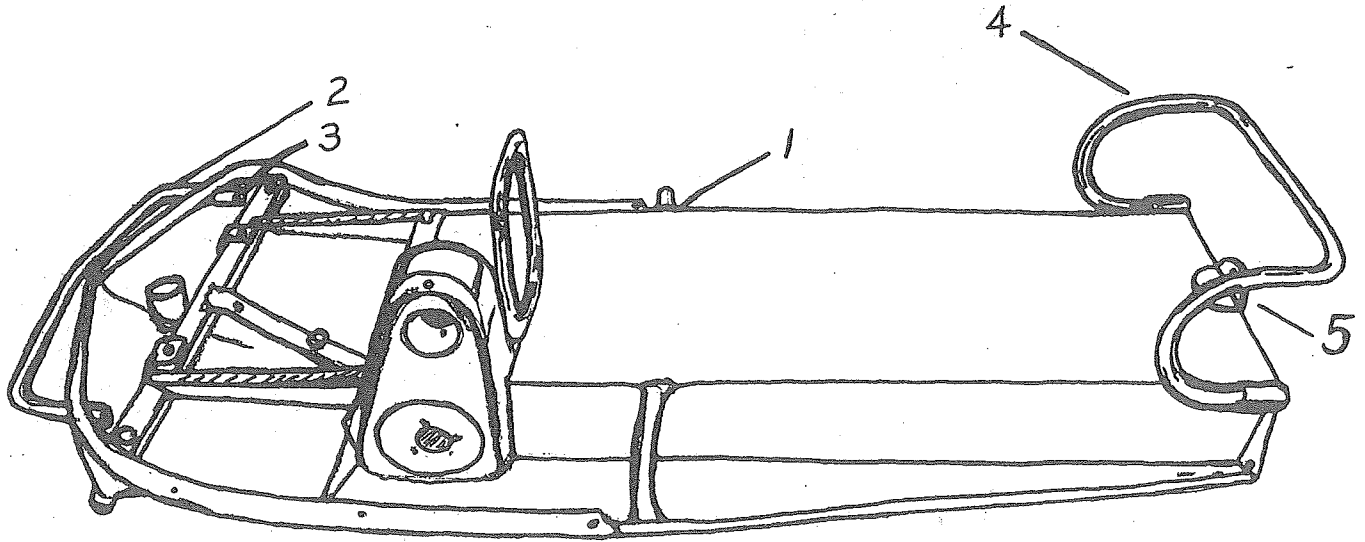
Variable speed adjusts automatically to all loads and conditions. Manufactured by Polaris Industries, Inc.

TRACK

Endless two ply nylon weave..Supplied by a major rubber company to Polaris specifications. Heat treated steel cleats for reinforcement and traction are steel riveted to track material by means of pressure powered equipment.

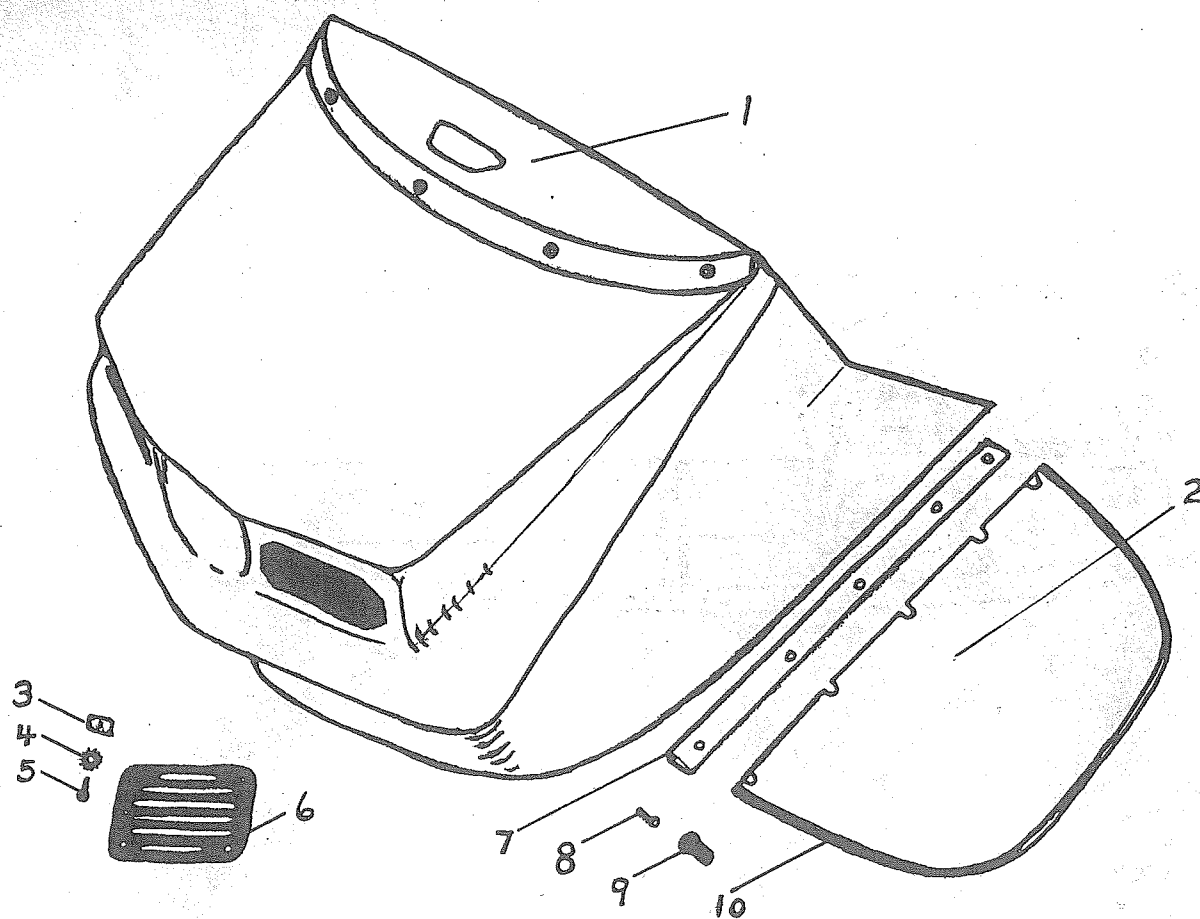
DRIVE CHAIN AND SPROCKETS

Oil bath drive chain and sprockets constantly immersed in oil. Hardened sprockets insure long trouble free performance.



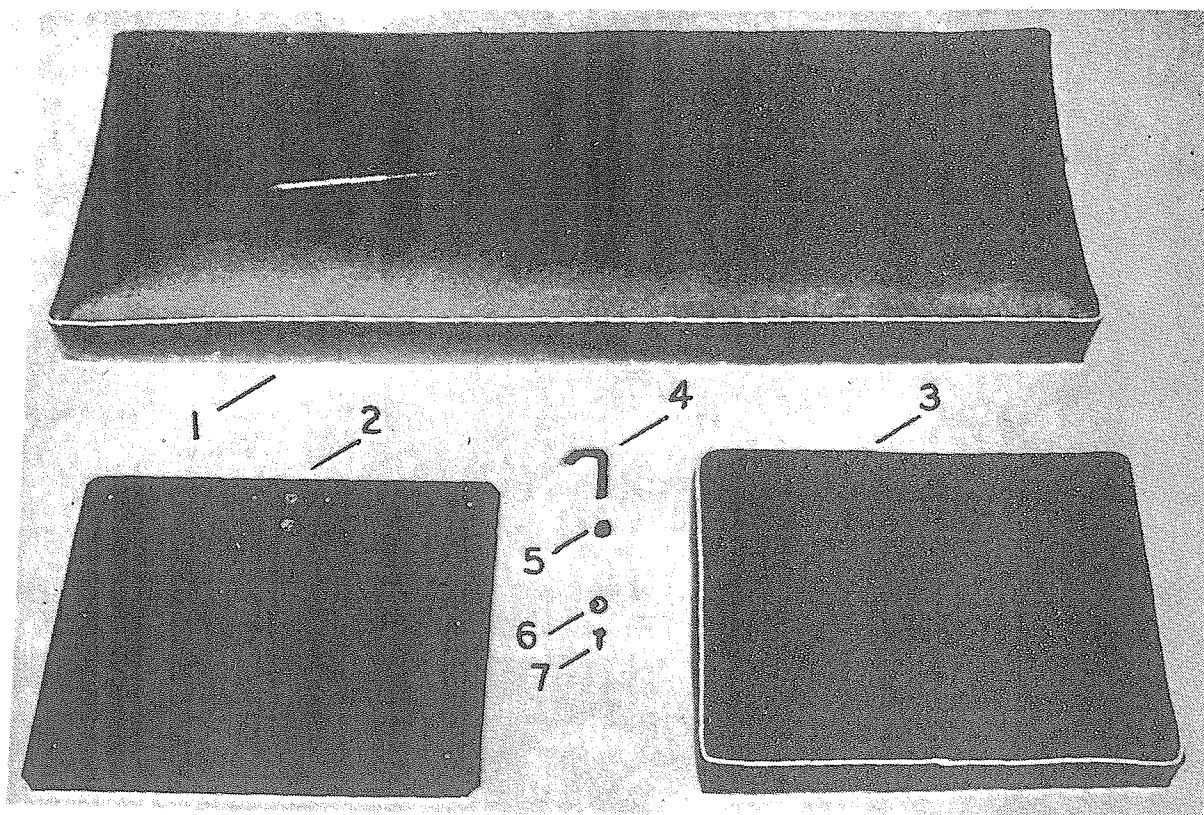
HOUSING

NO.	PART NO.	DESCRIPTION	REQ.
1	11770	HOUSING	1
2	11769	BUMPER	1
3	729	3/8-16 X 1 HEX. HEAD CAP SCREW	2
4	11778	GRASP BAR	1
5	11845	HITCH	1
NS	728	5/16-18 X 1 HEX. HEAD CAP SCREW	2
NS	11820	5/16-18 LOCK NUT	2



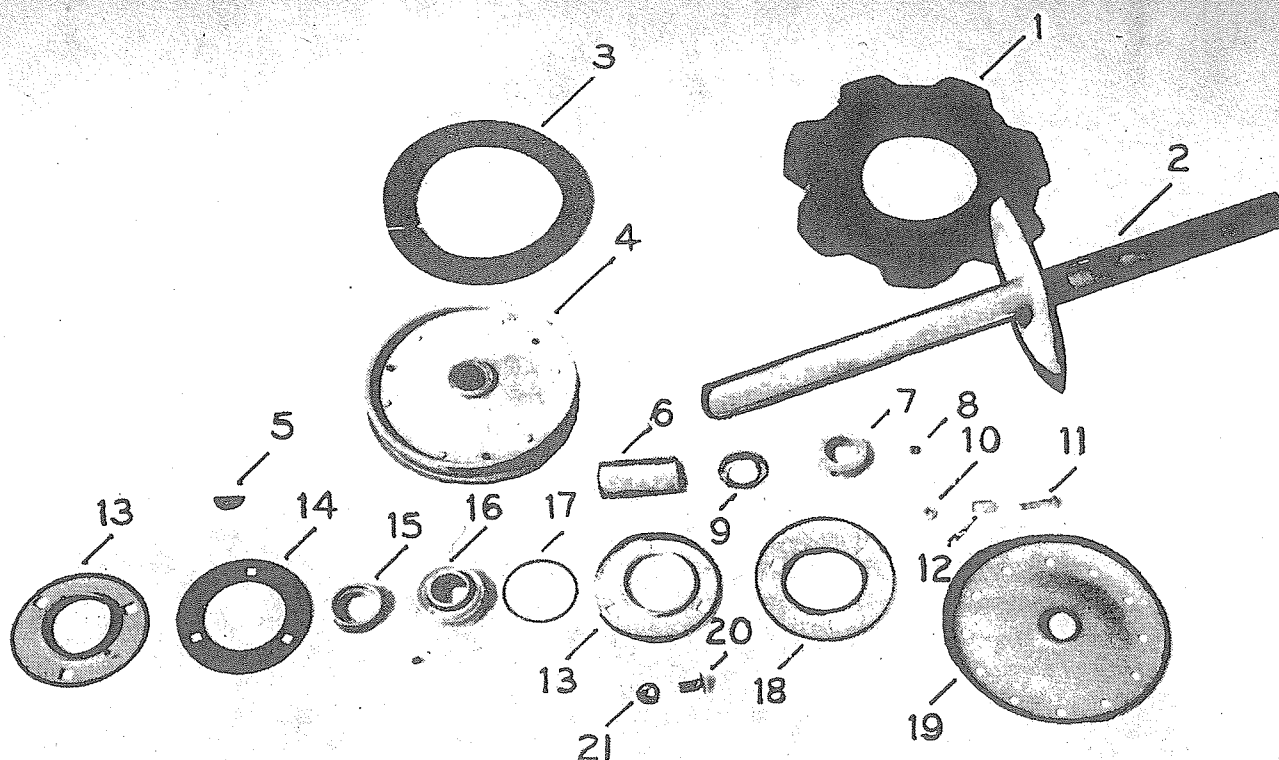
HOOD AND WINDSHIELD

NO.	PART NO.	DESCRIPTION	REQ.
1	11794	HOOD	1
2	11792	WINDSHIELD	1
3	11409	1/4-2 SPEED NUT 'U' TYPE	6
4	11417	1/4 EXTERNAL LOCK WASHER	6
5	11829	1/4-20 X 3/4 PAN HEAD MACHINE SCREW	6
6	11768	GRILL	1
7	11793	ATTACHING BAND	1
8	11830	10-32 X 3/4 PAN HEAD MACHINE SCREW	5
9	11803	ATTACHING NUT	5
10	11807	EDGING STRIP	1



SEAT CUSHIONS

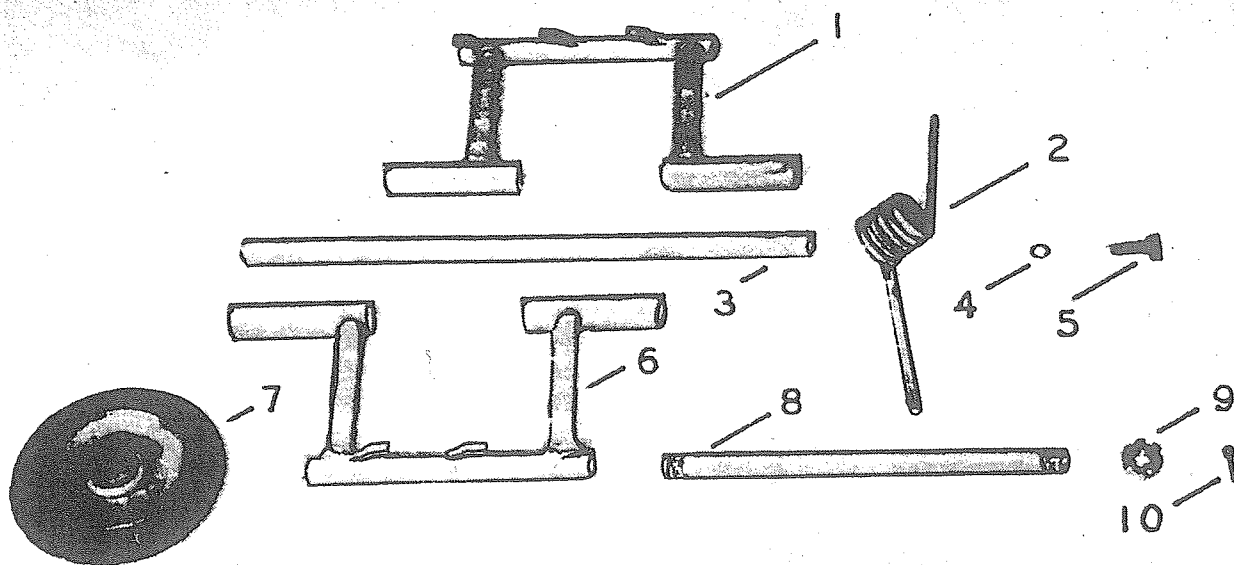
NO.	PART NO.	DESCRIPTION	REQ.
1	11785	SEAT BOTTOM	1
2	11857	COVER BACK REST	1
3	11784	SEAT BACK	1
4	11519	BACK REST HOLD DOWN HOOK	1
5	11820	5/16-18 FLEX LOCK NUT	1
6	11896	UPHOLSTERY WASHER	6
7	11895	#6 X 1 PHILLIPS HEAD WOOD SCREW	6



TRACK DRIVE ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11089	DRIVE SPROCKET	1
2	11477	SHAFT	1
3	10561	FLAT RUBBER	2
4	11291-A	PULLEY	2
5	11346	#91 WOODRUFF KEY	1
6	11674	SPACER	2
7	11370	LOCK COLLAR	2
8	11835	5/16-18 X 5/16 SET SCREW	2
9	767	1 X 18 GA. MACHINERY BUSHING	4
10	11828	1/4-20 HEX. HEAD LOCK NUT	12
11	11290	1/4-20 X 1 HEX HEAD CAP SCREW	12
12	11414	SPACER	12
13	11405	FLANGETTE (SOLD IN PAIRS)	2
14	11507	FLANGETTE GASKET	1
15&16	10392	BEARING W/LOCK COLLAR	2
17	11509	'O' RING	1
18	11631	BEARING PLATE	1
19	11404	DRIVE FLANGE	1
20	770	5/16-18 X 3/4 CARRIAGE BOLT	6
21	11820	5/16-18 SELF LOCK NUT	6

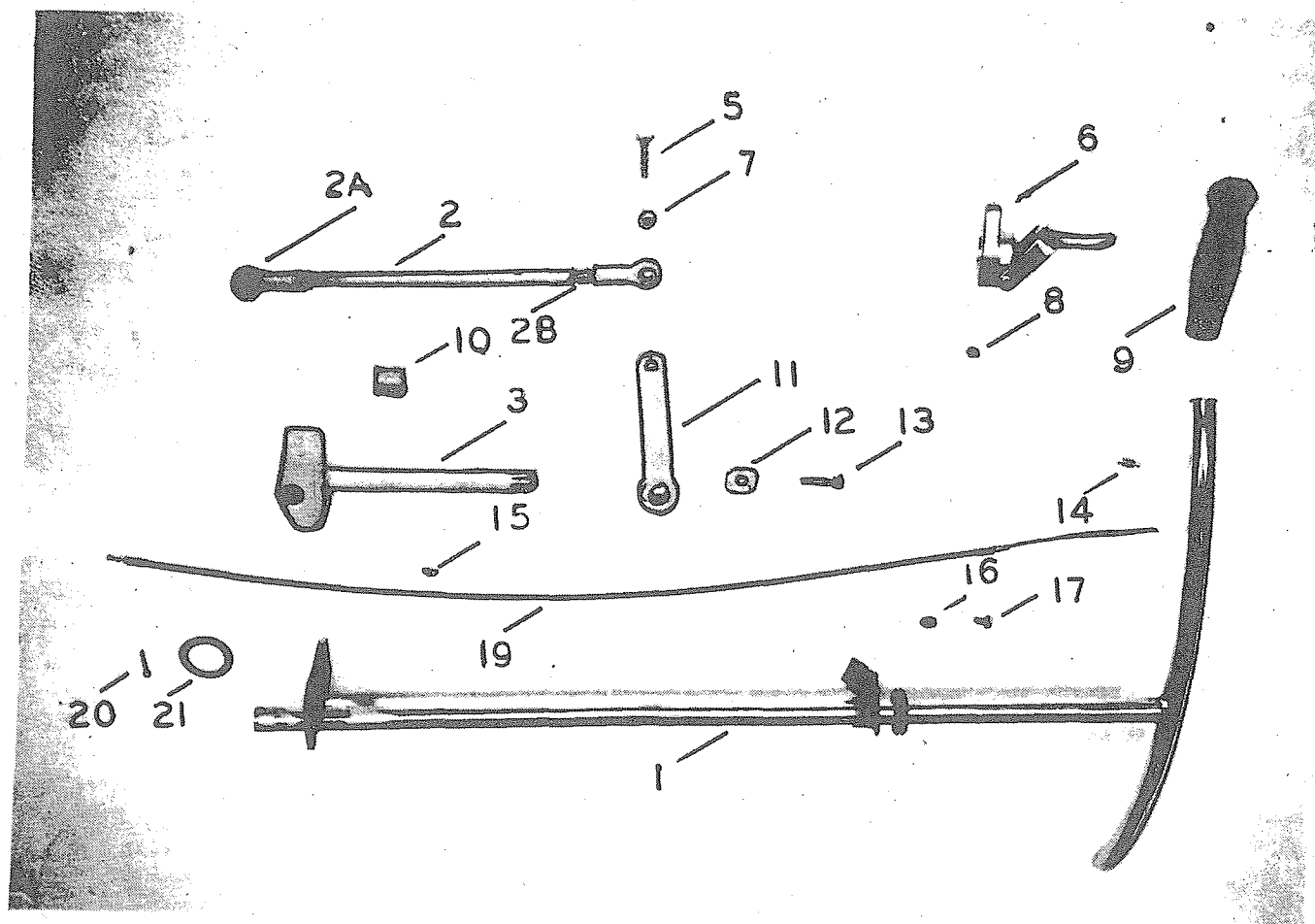
487



BOGIE ASSEMBLY

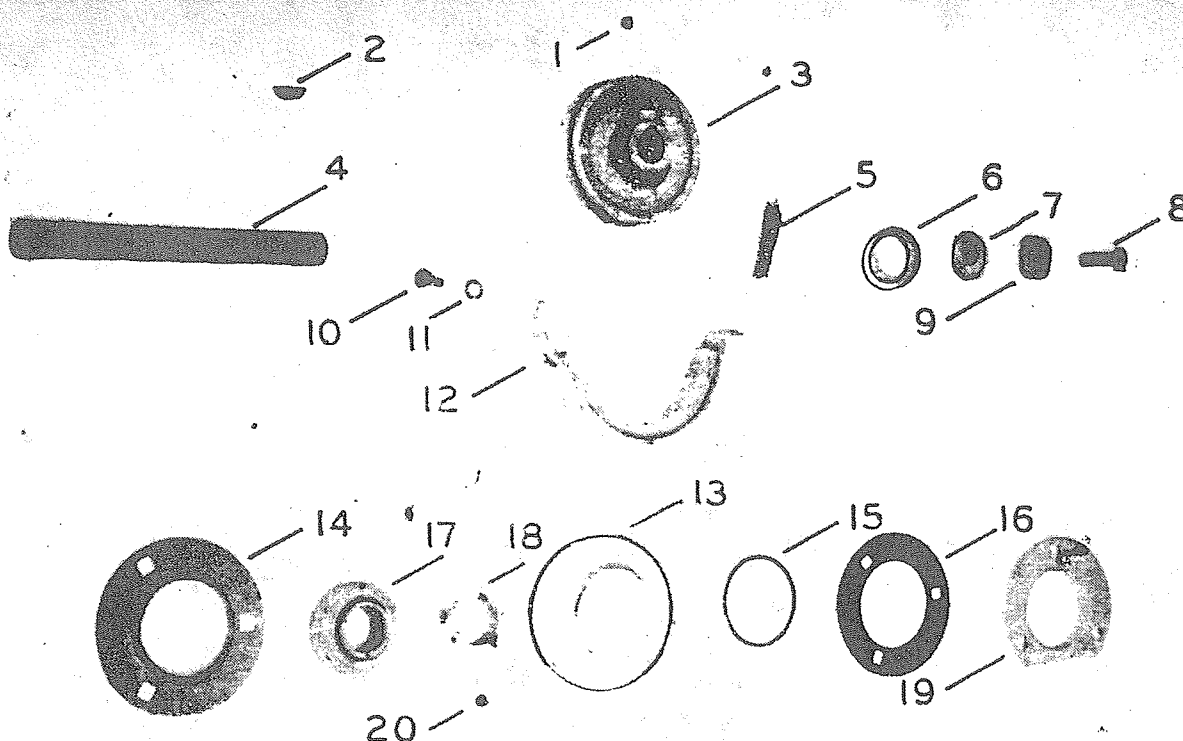
NO.	PART NO.	DESCRIPTION	REQ.
1-6	11766	BOGIE TUBE	4
2	10963	SPRING	6
3	11634	SHAFT	2
4	737	3/8 SAE WASHER	4
5	10245	3/8-16 X 1 HEX. HEAD CAP SCREW (NYLOCK)	4
7	11804	BOGIE WHEEL WITH RUBBER	8
8	11767	SHAFT	4
9	10897	5/8-11 SLOTTED NUT	8
10	10028	1/8 X 1 COTTER PIN	8

NOTE: No. 7 is Aetna bogie wheel and rubber tire complete. This is sold as a unit only. Some machines are equipped with Fafnir bogie wheels and rubber tires. These units may be purchased separately. When ordering tire, order No. 10560 and the wheel is No. 10851. Fafnir wheel outside diameter is 4' and the Aetna wheel is 3 1/4'.



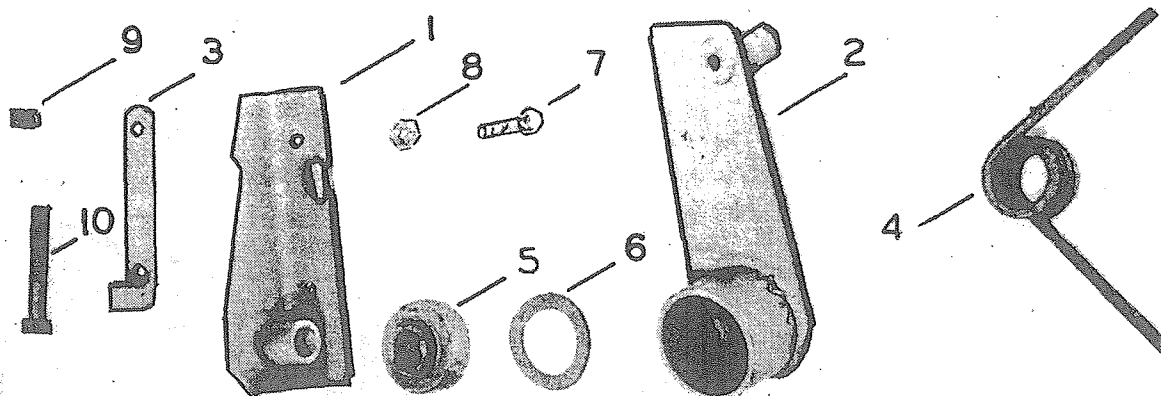
STEERING SECTION

NO.	PART NO.	DESCRIPTION	REQ.
1	11779	STEERING POST	1
2	11657	TIE ROD	1
2A	11801	END BALL JOINT	2
	737	3/8 SAE WASHER	4
2B	11824	3/8-24 HEX. NUT (FLEX)	4
3	11740	SPINDLE	2
5	731	3/8-16 X 1 1/2 HEX. HEAD CAP SCREW	4
6	11771	THROTTLE AND BRAKE ASSEMBLY	2
7	11819	3/8-16 FLEX LOCK NUT	4
8	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	2
9	11789	HANDLE GRIP	2
10	11529	SPINDLE BUSHING (HOUSING)	4
11	11742	STEERING ARM	2
12	11833	5/16 EXTERNAL INTERNAL LOCK WASHER	2
13	10836	5/16-18 X 1 HEX HEAD CAP SCREW	2
14	5738	SWIVEL JOINT (BRAKE)	1
15	11176	GREASE FITTING	2
16	11828	1/2-20 FLEX NUT	2
17	11827	1/2-20 X 1 1/2 PAN HEAD MACHINE SCREW	2
19	11775	THROTTLE AND BRAKE CABLES	2
20	11650	5/32 X 1 1/4 COTTER PIN	1
21	785	7/8 X 18 GAUGE MACHINERY BUSHING	1



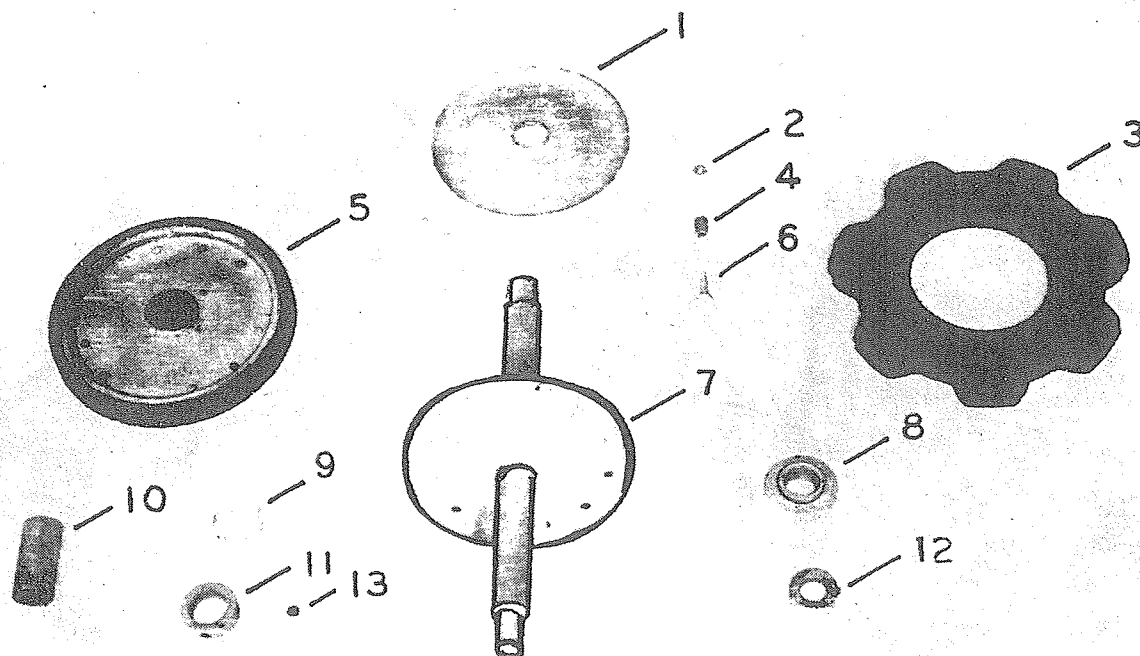
JACK SHAFT AND BRAKE

NO.	PART NO.	DESCRIPTION	REQ.
1	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	1
2	11139	#9 WOODRUFF KEY	1
3	569	PULLEY	1
4	11661	JACKSHAFT	1
5	11567	BRAKE SPRING	1
6	11651	3/4-16 GA. MACHINERY BUSHING	1
7	705	1 3/8 O.D. X 5/16 I.D. WASHER	1
8	11676	5/16-18 X 2 1/2 HEX HEAD CAP SCREW (NYLOCK)	1
9	11833	5/16 DISHED TOOTH INT. EXT. LOCK WASHER	1
10	701	1/4-20 X 1/2 HEX HEAD CAP SCREW	1
11	11828	1/4-20 FLEX LOCK NUT	1
12	11502	BRAKE BAND WITH LINING	1
13-14	11407	FLANGETTE	2 PR.
15	11512	'O' RING	1
16	11511	FLANGETTE GASKET	2
17-18	559	BEARING W/LOCK COLLAR	2
19	11630	PLATE BEARING	1
20	11835	5/16 X 5/16 SOCKET SET SCREW	2



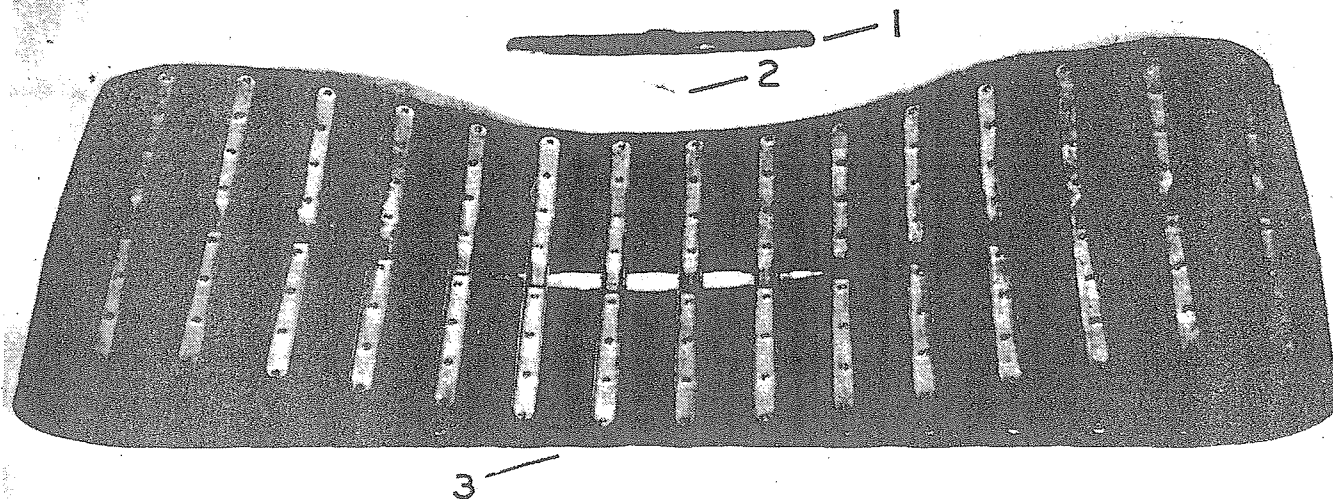
REAR HANGER ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11756	IDLER ARM HANGER (LEFT)	1
1	11757	IDLER ARM HANGER (RIGHT)	1
2	11764	REAR IDLER ARM (LEFT)	1
2	11765	REAR IDLER ARM (RIGHT)	1
3	11749	ADJUSTING PLATE	2
4	10964-R	SPRING (RIGHT)	1
4	10964-L	SPRING (LEFT)	1
5	559	BEARING WITH LOCK COLLAR	2
6	11695	1 3/4 OD X 1 1/8 ID X 18 GA. MACHINERY BUSHING	2
7	10152	5/16-18 X 1 HEX. HEAD CAP SCREW	4
8	11820	5/16-18 FLEX LOCK NUT	4
9	742	3/8 LOCK WASHER	2
10	11959	3/8-16 X 2 1/2 HEX. HEAD MACHINE SCREW	2
NS	727	5/16-18 X 3/4 HEX. HEAD CAP SCREW (NYLOCK)	2
NS	11796	5/16 ID X 1 1/4 OD X 1/8 FLAT WASHER	2



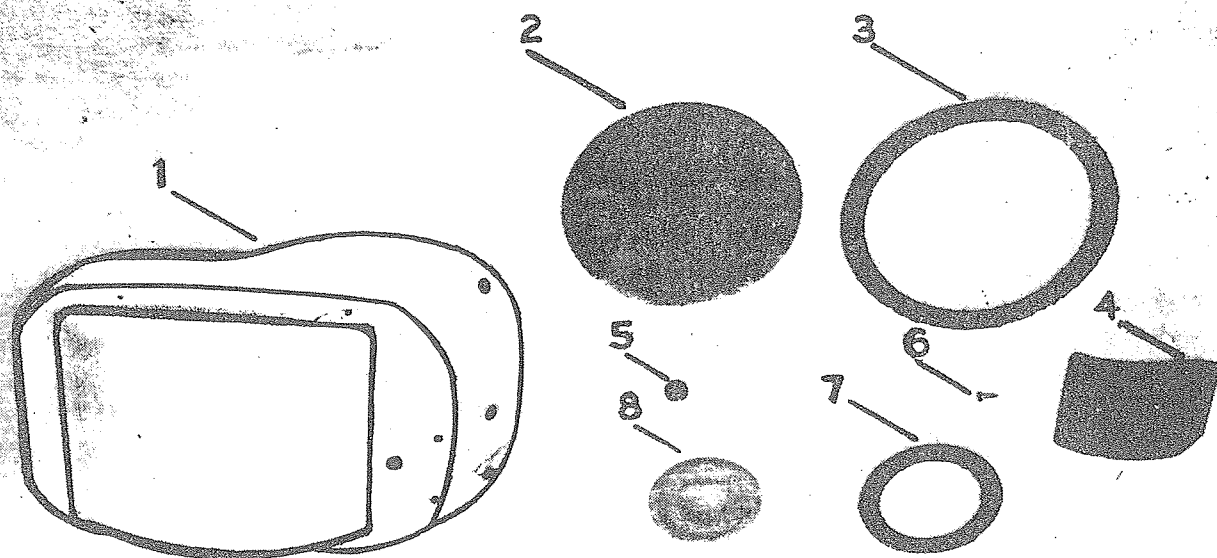
REAR IDLER ASSEMBLY

NO.	PART NO.	DESCRIPTION	REQ.
1	11404	FLANGE	1
2	11828	1/4-20 FLEX LOCK NUT	12
3	11089	SPROCKET	1
4	11414	SPACER	12
5	11291	PULLEY/LESS TIRE	2
	10561	FLAT RUBBER ONLY	2
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	12
7	11478	SHAFT	1
8	559	BEARING WITH LOCK COLLAR	2
9	767	1 in.-18 GA. MACHINERY BUSHING	4
10	11373	SPACER	2
11	11370	LOCK COLLAR	2
12		LOCK COLLAR	2



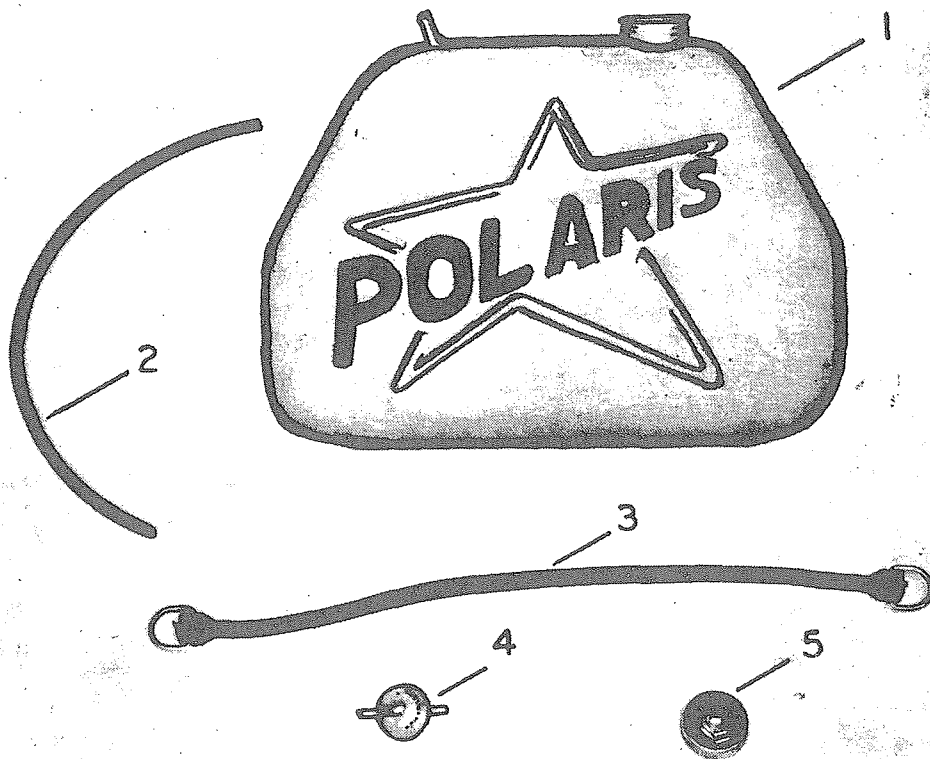
TRACK

NO.	PART NO.	DESCRIPTION	REQ.
1	11560	CLEAT	33
2	11423	POP RIVET	264
3	11660	TRACK (COMPLETE)	1



SHIELDS & COVERS

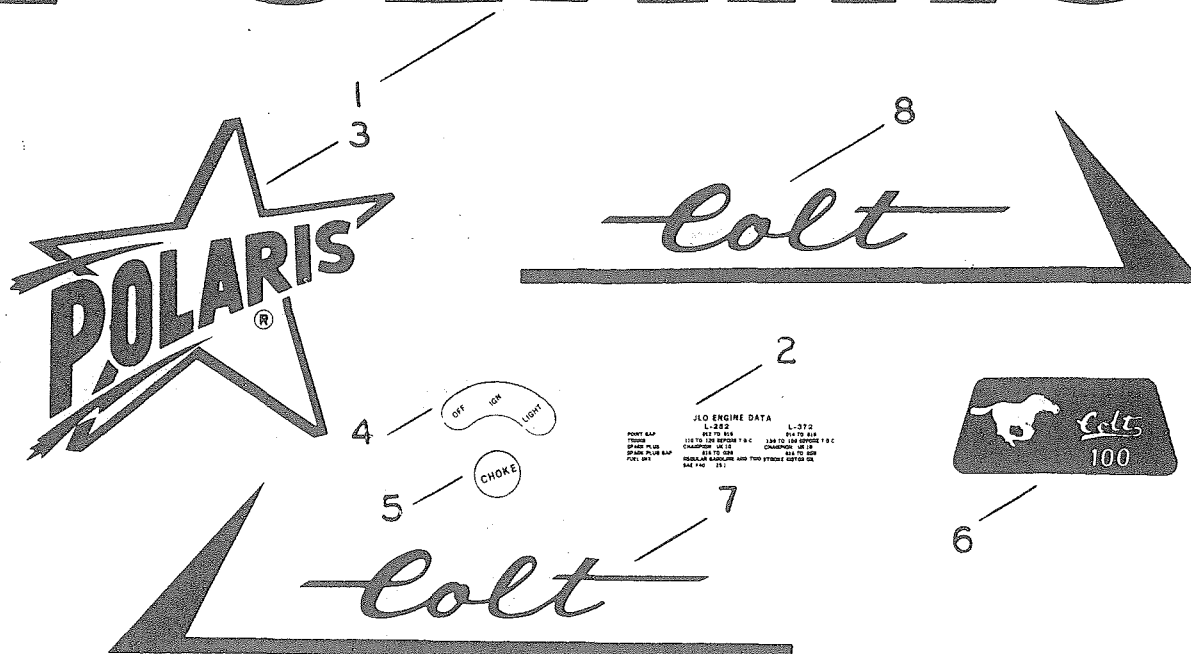
NO.	PART NO.	DESCRIPTION	REQ.
1	11788	CLUTCH SHIELD	1
2	11499	LOWER COVER PLATE	1
3	11487	GASKET LOWER	1
4	11566	BRAKE COVER	1
5	11095	GROMMET	2
6	10033	#10 X 1/2 PAN HEAD TAPPING SCREW	4
7	11488	GASKET UPPER	1
8	11499	UPPER COVER PLATE	1



GAS TANK AND ACCESSORIES

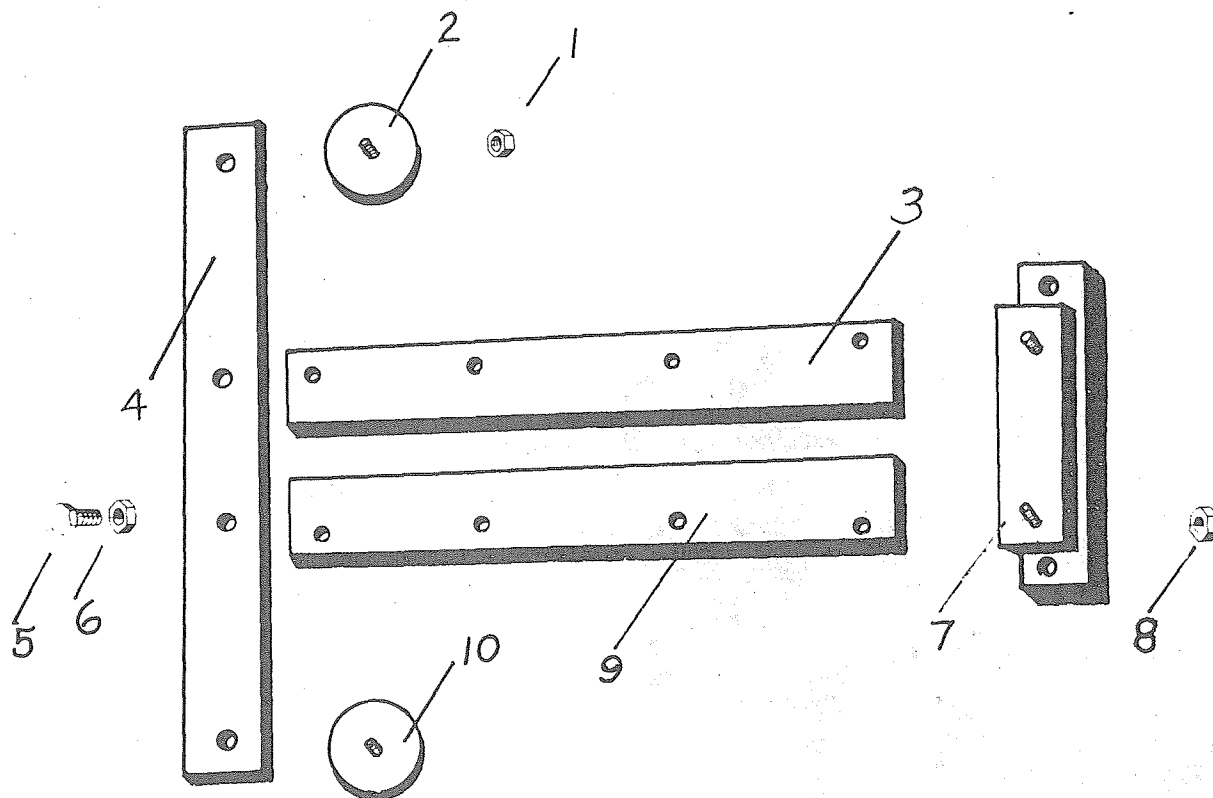
NO.	PART NO.	DESCRIPTION	REQ.
1	11780	GAS TANK	1
2	11790	GAS LINE	1
3	11791	HOLD DOWN STRAP	1
4	11666	FILTER	1
5	11696	GAS CAP	1

POLARIS



DECALS

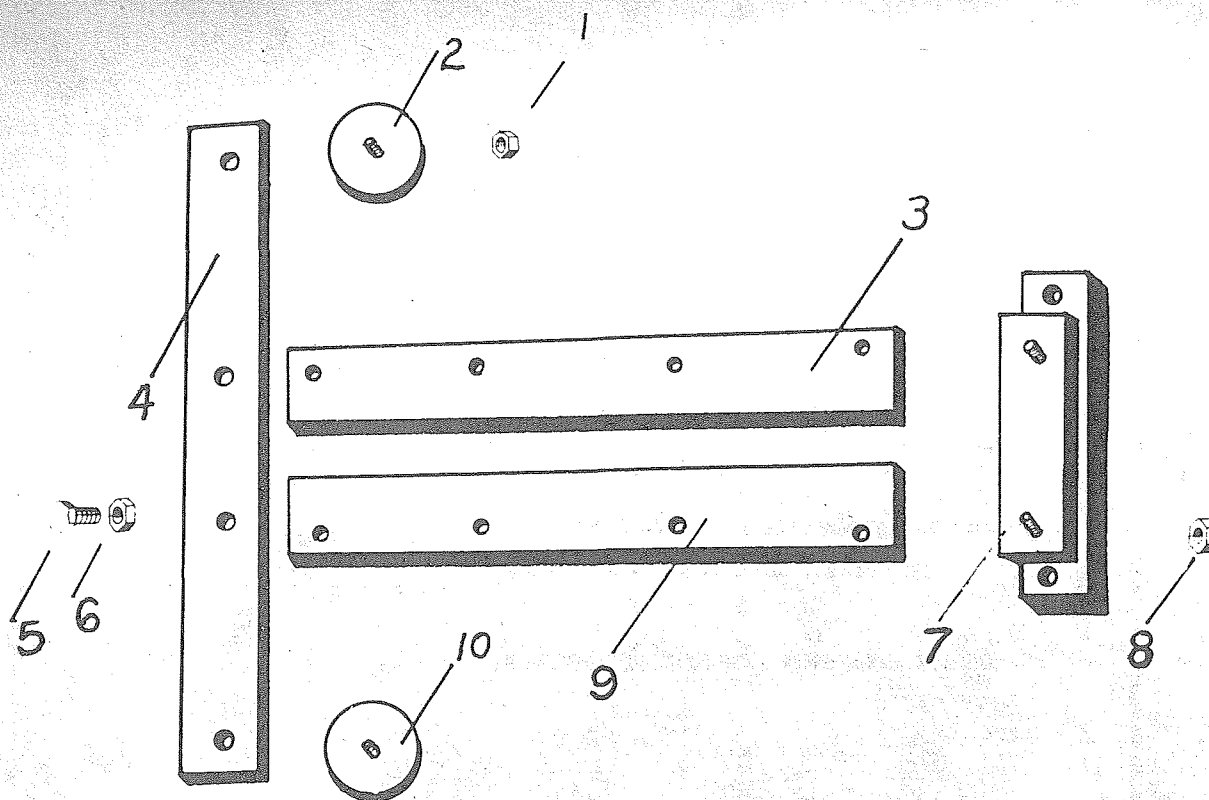
NO.	PART NO.	DESCRIPTION	REQ.
1	11840	"POLARIS" NAME DECAL (OPTIONAL)	1
2	11841	ENGINE DATA	1
3	11849	POLARIS STAR	2
4	11514	SWITCH DECAL	1
5	11515	CHOKE DECAL	1
6	11842	MODEL DECAL (SPECIFY)	1
7	11838	COLT L.H.	1
8	11839	COLT R.H.	1



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3	11974	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/2 HEX HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11524	2 WAY MF LOCK NUT	2
9	11937	MOTOR MOUNT L.H.	1
NS	12008	12MM X 30MM HEX. HEAD CAP SCREW	4
NS	747	1/2 LOCK WASHER	4

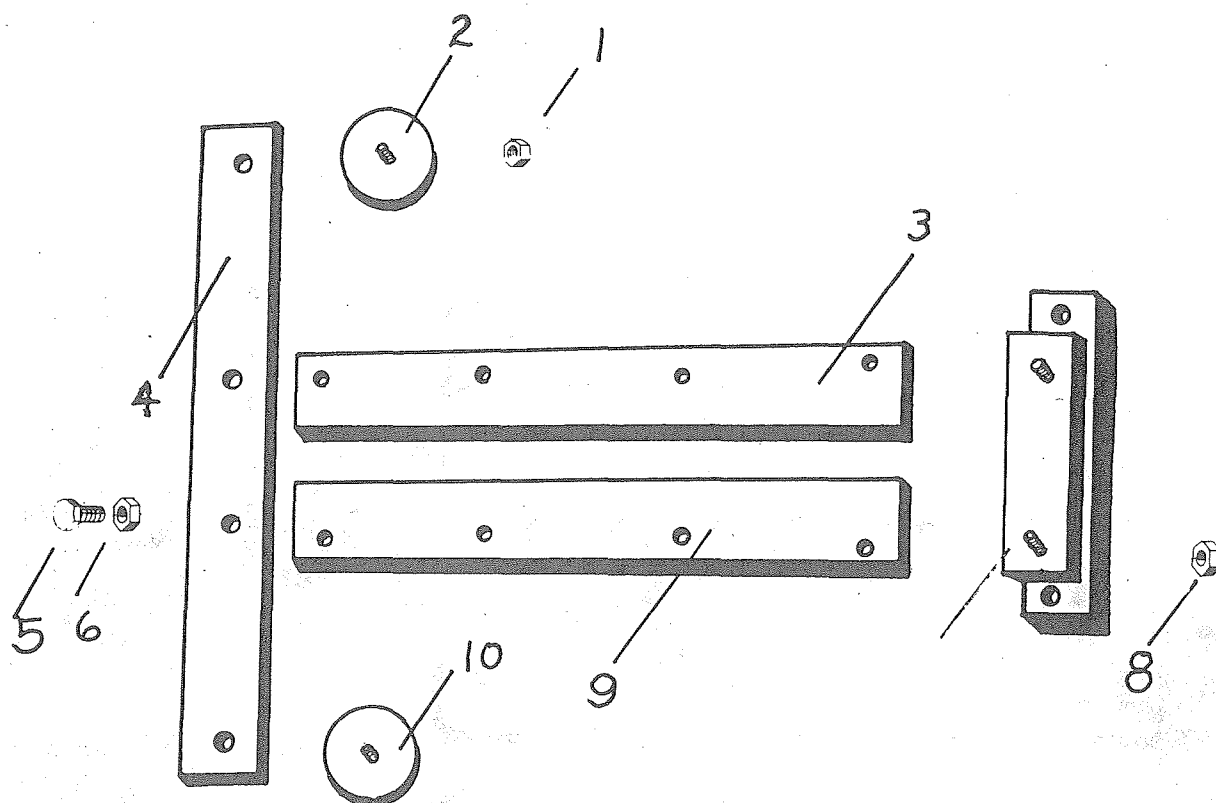
COLT~150



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3	11957	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/4 HEX HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11524	2 WAY MF LOCK NUT	2
9	11956	MOTOR MOUNT L.H.	1
11	11968	SPACER BLOCK	2
NS	797	3/8-16 X 1 3/4 HEX. HEAD CAP SCREW	4

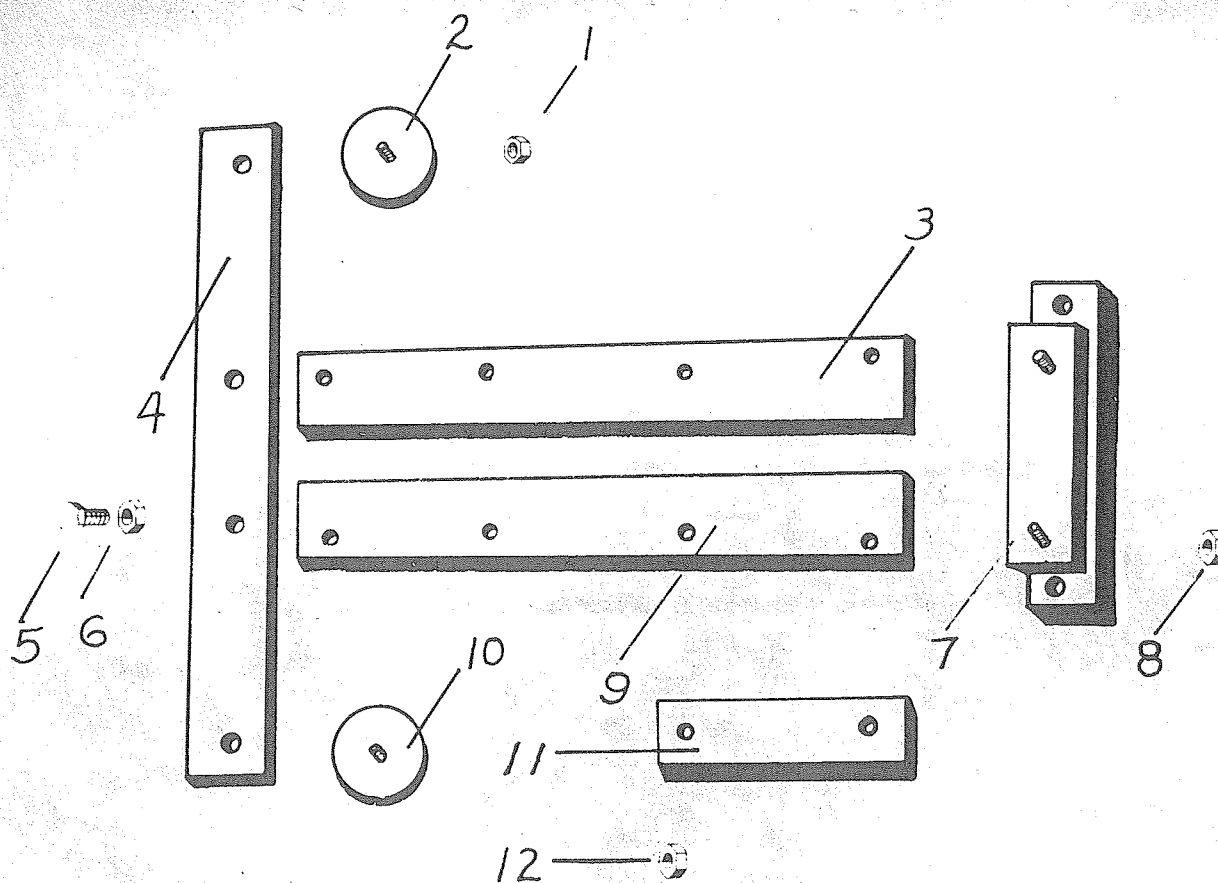
COLT~140



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3-9	11504	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/4 HEX. HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11823	2 WAY MF LOCK NUT	2

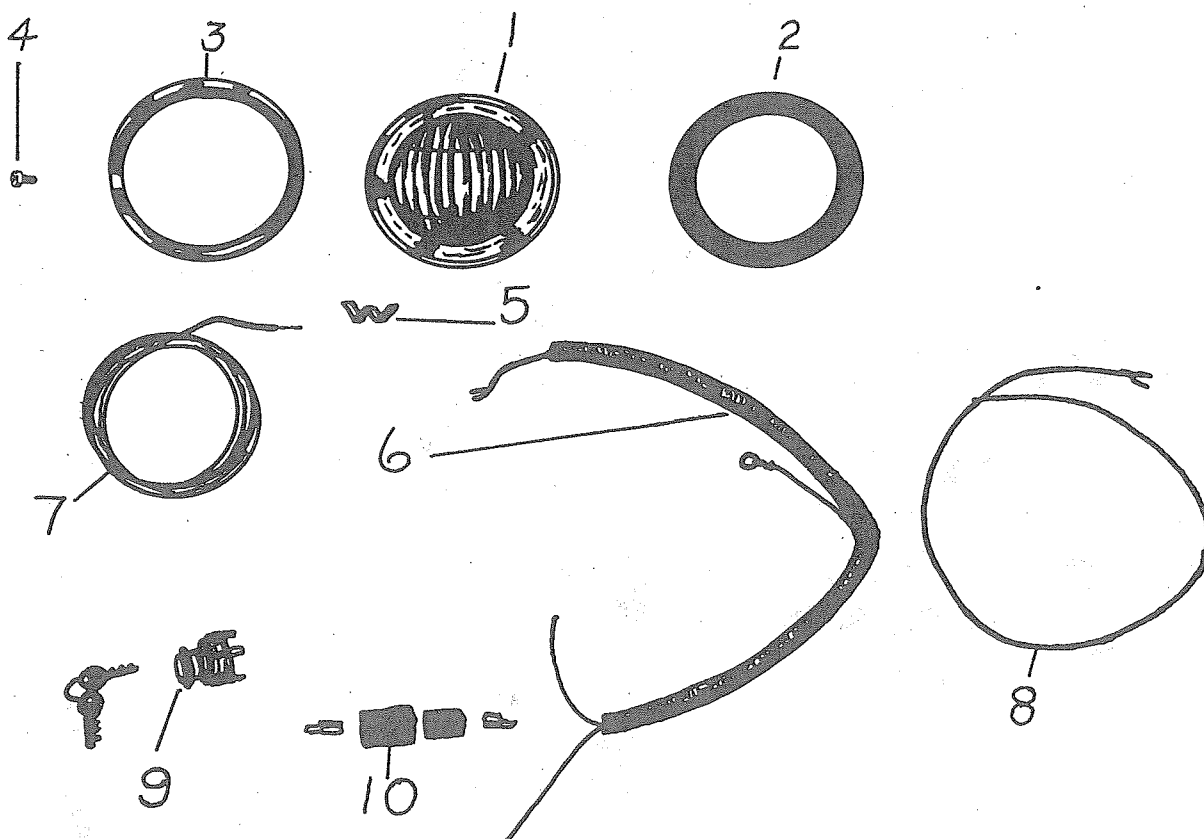
COLT~100~130



MOTOR MOUNTS

NO.	PART NO.	DESCRIPTION	REQ.
1	11824	3/8-24 FLEX LOCK NUT	4
2-10	11526	ENGINE MOUNT ROUND	2
3	11887	ENGINE MOUNT STRAP R.H.	1
4	11481	MOUNT STRAP	1
5	730	3/8-16 X 1 1/2 HEX HEAD CAP SCREW	2
6	11819	3/8-16 FLEX LOCK NUT	2
7	11527	ENGINE MOUNT RECTANGULAR	1
8	11823	2 WAY MF LOCK NUT	2
9	11886	ENGINE MOUNT STRAP L.H.	1
11	11889	REINFORCING PLATE	1
12	11826	3/8-16 MF 2 WAY LOCK NUT	4

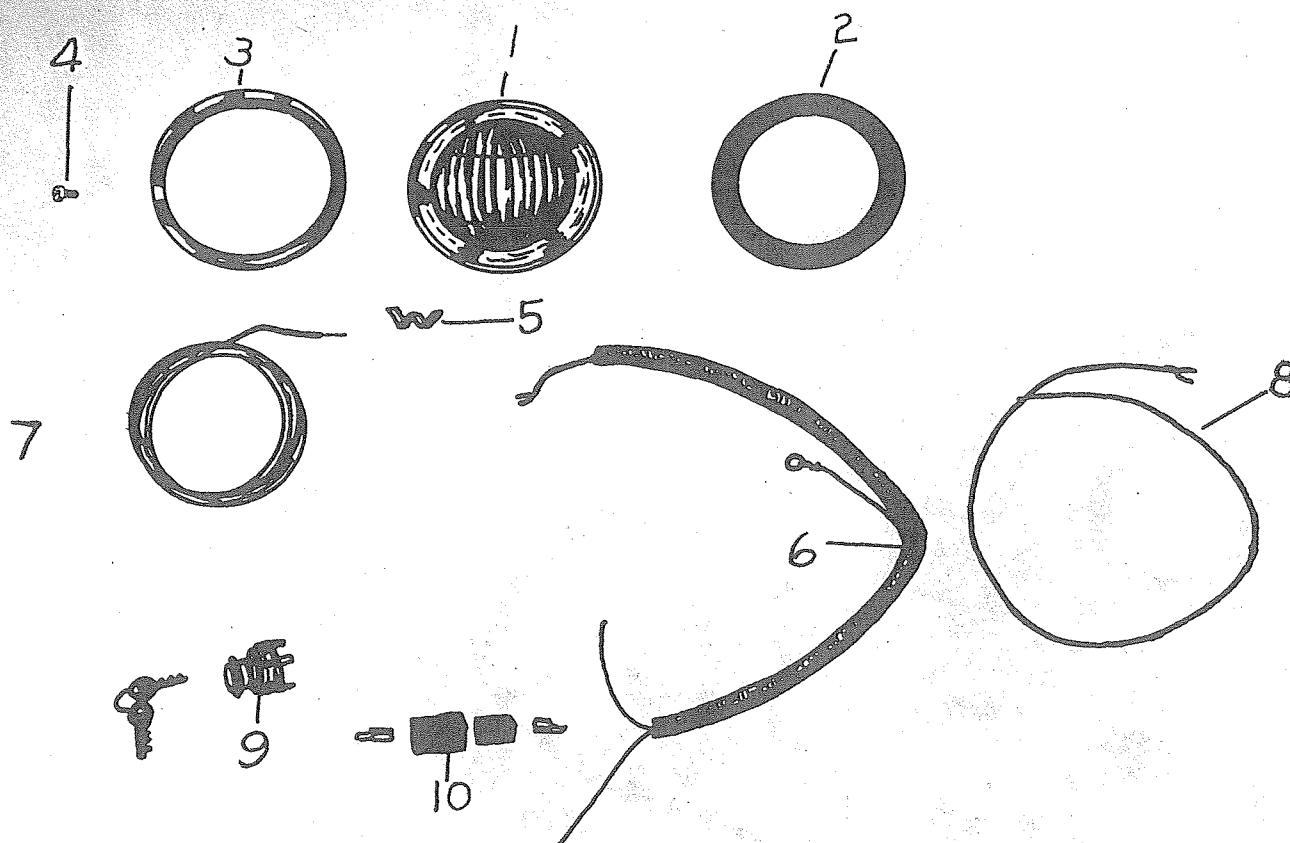
COLT 80



ELECTRICAL

NO.	PART NO.	DESCRIPTION	REQ.
1	2530-A-12	SEALED BEAM UNIT KOHLER, 292, 372 JLO HIRTH	1
2	11787	ATTACHING RIM	1
3&4	2530-C	CHROME RIM	1
5	11553	SPRING CLIP	1
6	11961	WIRING HARNESS	1
7	11961-A	TAILLIGHT WIRES	2
8	11961-B	HEADLIGHT WIRES	2
9	11798	SWITCH AND KEYS (NOT SOLD AS SEPERATE ITEMS)	1
10	11812	COMPLETE CONNECTOR	1

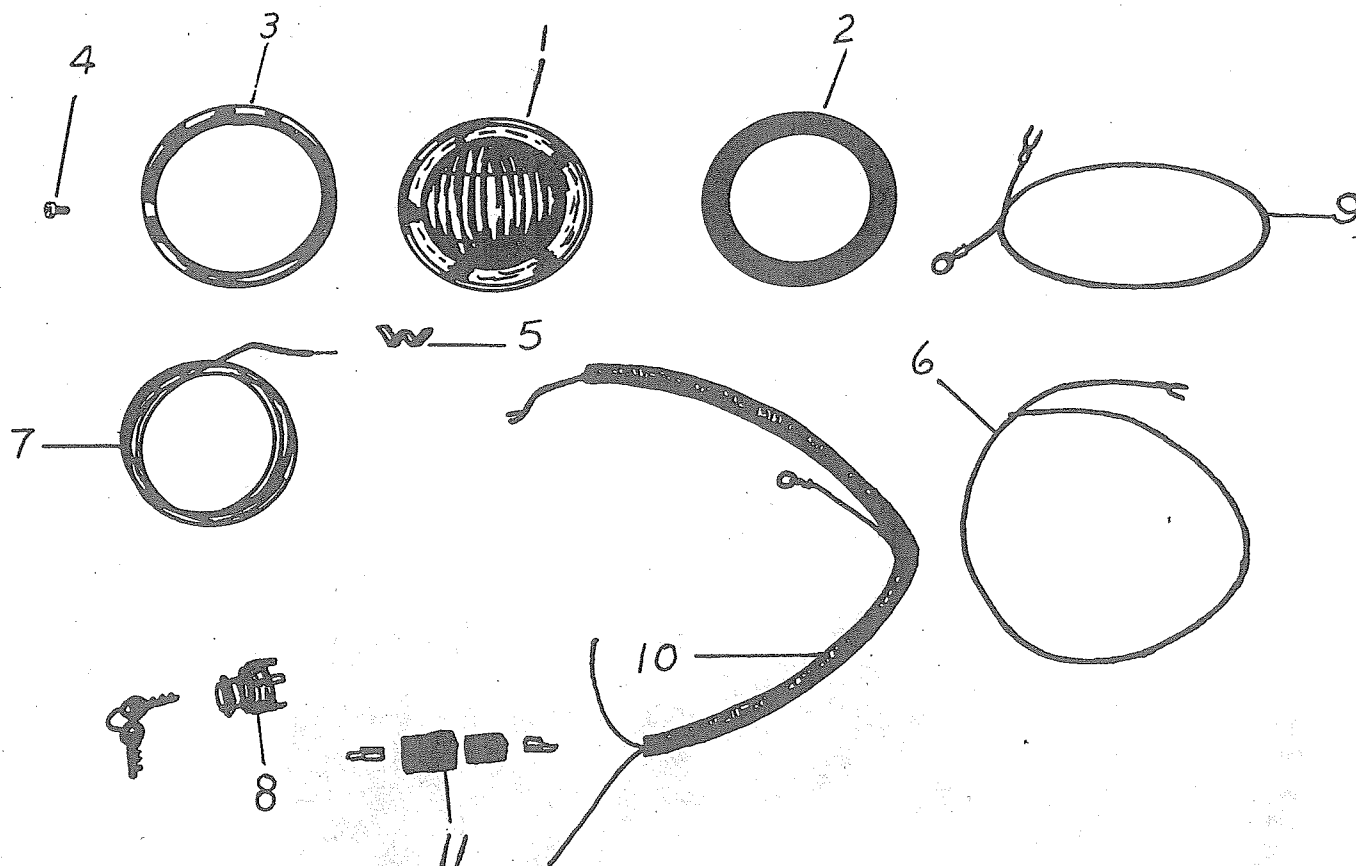
COLT-80



ELECTRICAL

NO.	PART NO.	DESCRIPTION	REQ.
1	2530-A-12	SEALED BEAM UNIT KOHLER, 292, 372 JLO HIRTH	1
2	11787	ATTACHING RIM	1
3&4	2530-C	CHROME RIM	1
5	11553	SPRING CLIP	1
6	11961	WIRING HARNESS	1
7	11961-A	TAILLIGHT WIRES	2
8	11961-B	HEADLIGHT WIRES	2
9	11798	SWITCH AND KEYS (NOT SOLD AS SEPERATE ITEMS)	1
10	11812	COMPLETE CONNECTOR	1

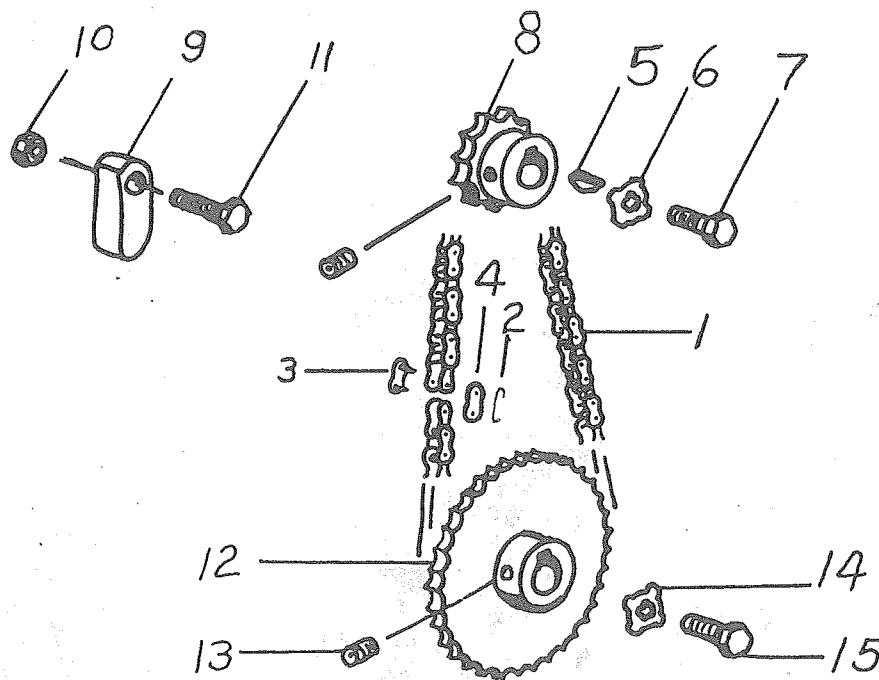
COLT~130~140~150



ELECTRICAL

NO.	PART NO.	DESCRIPTION	REQ.
1	11613	SEALED BEAM UNIT JLO	1
1	2530-A-12	SEALED BEAM UNIT KOHLER	1
2	11787	ATTACHING RIM	1
3	2530-C	CHROME RIM	1
4	2530-E	SCREW	1
5	11553	SPRING CLIP	1
6	11815-B	HEADLIGHT WIRE	1
7	11815-A	TAIL LIGHT WIRE	1
		USED ONLY ON SPECIAL ORDER	
8	11798	SWITCH AND KEYS (NOT SOLD AS SEPARATE ITEMS)	1
9	11815-C	GROUND WIRE	1
10	11815	COMPLETE WIRE HARNESS	1
11	11812	COMPLETE CONNECTOR	1

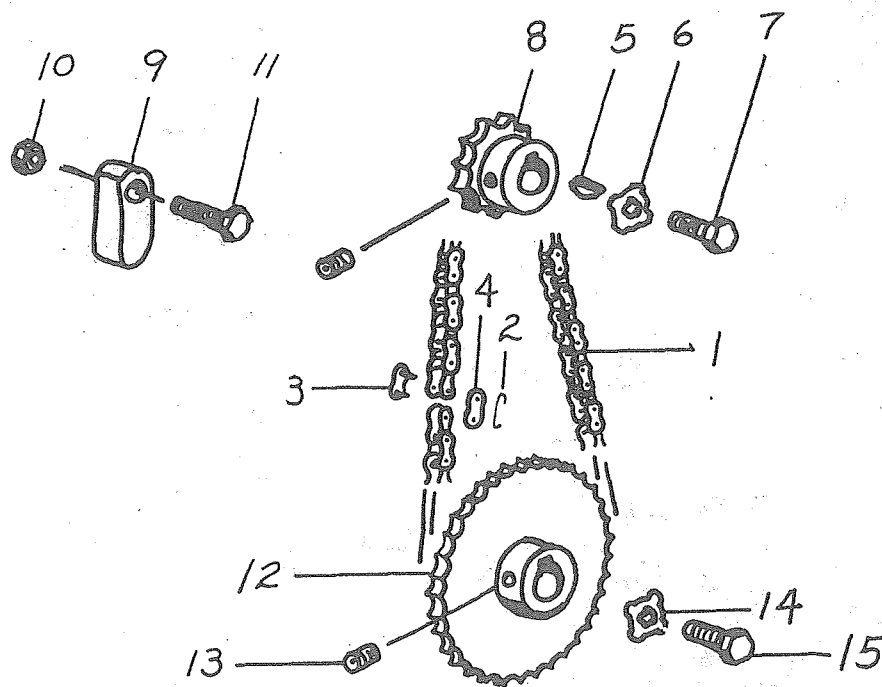
COLT~100



DRIVE CHAIN AND SPROCKETS

NO.	PART NO.	DESCRIPTION	REQ.
1	11528	DRIVE CHAIN	1
2		COTTER PIN	
3&4	5669	CONNECTOR LINK WITH PIN	1
5	11139	#9 WOODRUFF KEY	1
6	11834	1/4 DISHED TOOTH INT. EX. LOCK WASHER	1
7	11416	1/4-20 X 1 HEX. HEAD CAP SCREW (NYLOCK)	1
8	10616	SPROCKET	1
9	11552	CHAIN TIGHTNER BLOCK	1
10	11820	5/16-18 HEX NUT SELF LOCK	1
11	789	5/16-18 X 1 1/4 HEX. HEAD CAP SCREW	1
12	11486	SPROCKET	1
13	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	2
14	11832	5/16 DISHED TOOTH LOCK WASHER	1
15	10152	5/16-18 X 1 HEX. HEAD CAP SCREW (NYLOCK)	1
NS	11346	#91 WOODRUFF KEY	1

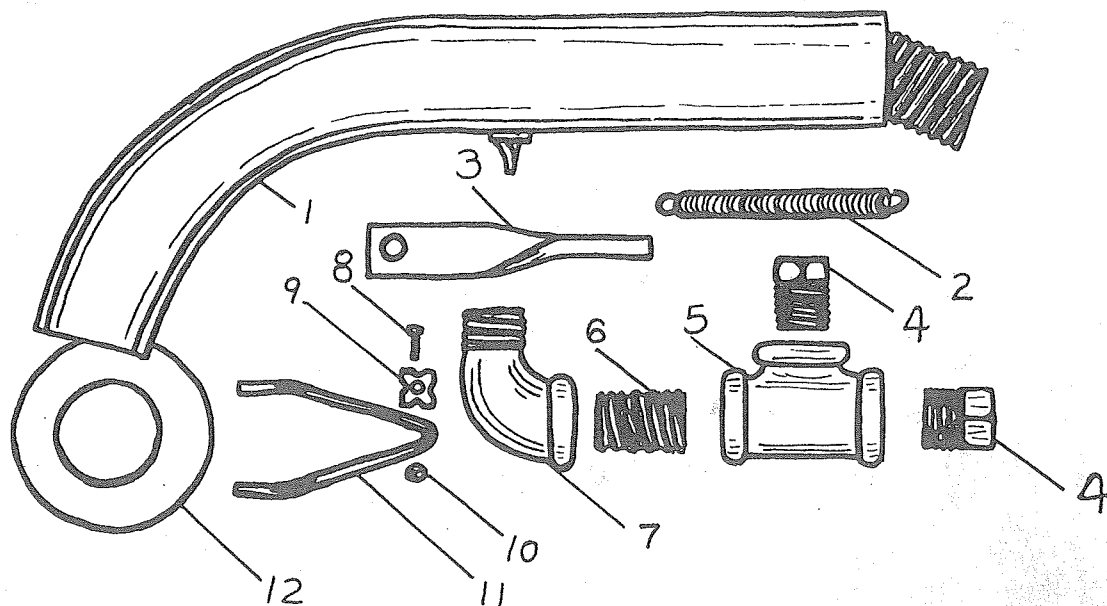
COLT~80~100~130~140



DRIVE CHAIN AND SPROCKETS

NO.	PART NO.	DESCRIPTION	REQ.
1	11528	DRIVE CHAIN	1
2		COTTER PIN	
3&4	5669	CONNECTOR LINK WITH PIN	1
5	11139	#9 WOODRUFF KEY	1
6	11834	1/4 DISHED TOOTH INT. EX. LOCK WASHER	1
7	11416	1/4-20 X 1 HEX. HEAD CAP SCREW (NYLOCK)	1
8	11022	SPROCKET	1
9	11552	CHAIN TIGHTNER BLOCK	1
10	11820	5/16-18 HEX NUT SELF LOCK	1
11	789	5/16-18 X 1 1/4 HEX. HEAD CAP SCREW	1
12	11406	SPROCKET	1
13	11835	5/16-18 X 5/16 SOCKET HEAD SET SCREW	2
14	11832	5/16 DISHED TOOTH LOCK WASHER	1
15	10152	5/16-18 X 1 HEX. HEAD CAP SCREW (NYLOCK)	1
NS	11346	#91 WOODRUFF KEY	1

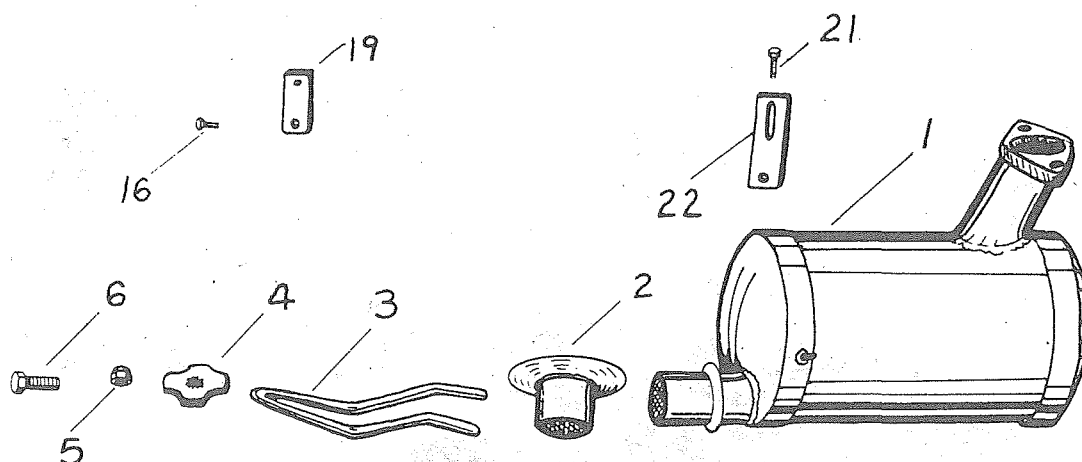
COLT ~ 150



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11925	EXHAUST TUBE	1
2	792-P59	THROTTLE SPRING	1
3	11924	CABLE SUPPORT	1
4	11936	1/2 PIPE PLUG	2
5	11937	1/2 TEE	1
6	11935	1/2 CLOSE NIPPLE	1
7	11934	90° STREET ELBOW	1
8	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
9	11834	1/4 DISHED TOOTH INT. EX. LOCK WASHER	1
10	11828	1/4-20 FLEX LOCK NUT	1
11	11847	SPRING	1
12	11728	EXHAUST OUTLET CUP	1

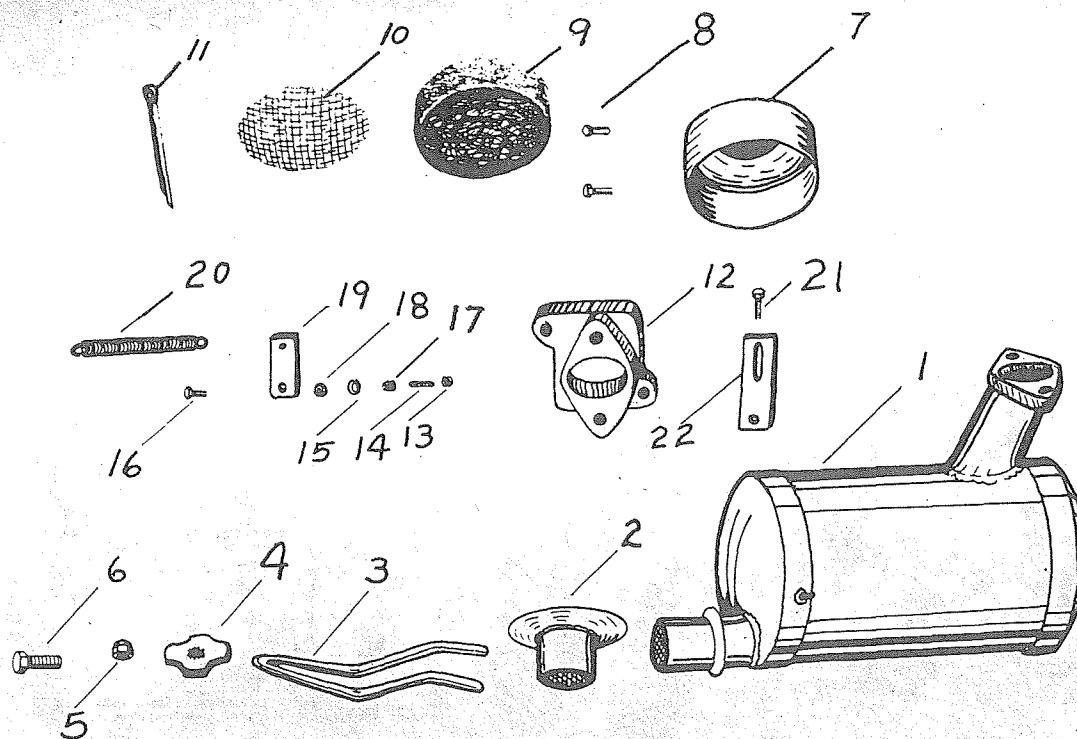
COLT ~ 80



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11810	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
16	11682	8 X 15 MM HEX. HEAD CAP SCREW	1
19	11856	THROTTLE BRACKET	1
21	11837	6 X 15MM HEX. HEAD CAP SCREW	1
22	11730	MUFFLER BRACKET	1

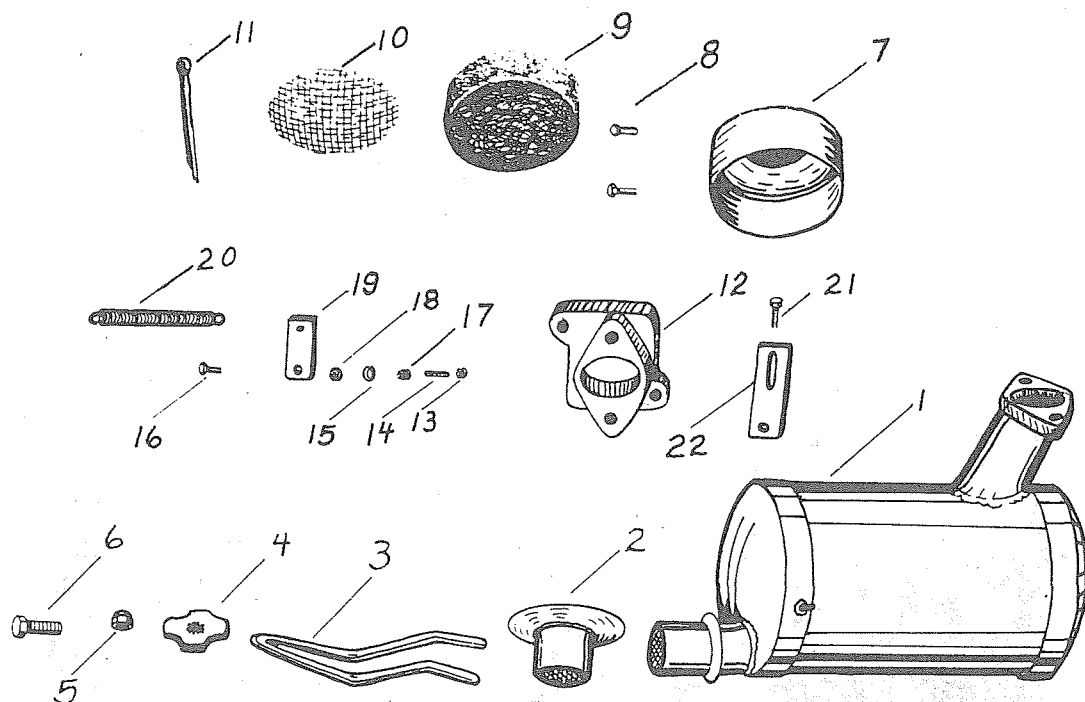
COLT~130



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11810	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
7	11368-A	AIR FILTER CUP	1
8	11683	10-32 X 3/8 PAN HEAD SCREW	2
9	11368-B	FILTER	1
10	11368-C	SCREEN	1
11	11637	1/8 X 3 COTTER PIN	1
12	11556	CARBURETOR BLOCK	1
13	11505	INSULATOR WASHER	2
14	11646	1/2-20 X 1 STUD	2
15	741	1/4 LOCK WASHER	2
16	11682	8 X 15 MM HEX. HEAD CAP SCREW	1
17	11506	INSULATOR WASHER	2
18	10828	1/4-20 HEX. HEAD NUT	2
19	11856	THROTTLE BRACKET	1
20	792-P59	THROTTLE SPRING	1
21	11837	6 X 15MM HEX. HEAD CAP SCREW	1
22	11730	MUFFLER BRACKET	1

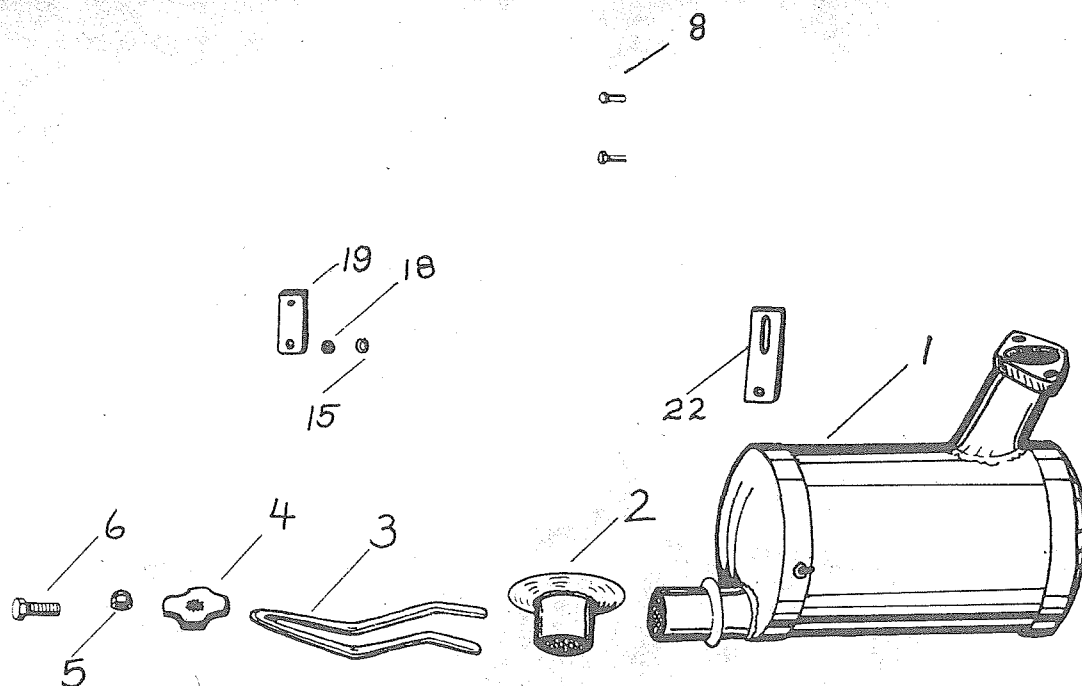
COLT 130



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11977	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
7	11368-A	AIR FILTER CUP	1
8	11638	10-32 X 3/8 PAN HEAD SCREW	2
9	11368-B	FILTER	1
10	11368-C	SCREEN	1
11	11637	1/8 X 3 COTTER PIN	1
12	11556	CARBURETOR BLOCK	1
13	11505	INSULATOR WASHER	2
14	11646	1/2-20 X 1 STUD	2
15	741	1/4 LOCK WASHER	2
16	11682	8 X 15MM HEX. HEAD CAP SCREW	1
17	11506	INSULATOR WASHER	2
18	10828	1/4-20 HEX. HEAD NUT	2
19	11856	THROTTLE BRACKET	1
20	792-P59	THROTTLE SPRING	1
21	11837	6 X 15MM HEX. HEAD CAP SCREW	1
22	12012	MUFFLER BRACKET	1

COLT ~ 150



MUFFLER AND CARBURETOR ACCESSORIES

NO.	PART NO.	DESCRIPTION	REQ.
1	11964	MUFFLER	1
2	11728	EXHAUST OUTLET CAP	1
3	11847	SPRING	1
4	11834	1/4 DISHED TOOTH INT. EX. WASHER	1
5	11828	1/4-20 FLEX LOCK NUT	1
6	11290	1/4-20 X 1 HEX. HEAD CAP SCREW	1
8	11419	1/4-20 X 2 TRUSS HEAD MACHINE SCREW	2
15	11990	1/4 INT. EXT. LOCK WASHER	2
18	10828	1/4-20 HEX. HEAD NUT	2
19	11970	THROTTLE BRACKET	1
22	12012	MUFFLER BRACKET	1

FOR CARBURETOR FILTER PARTS SEE HIRTH ENGINE MANUAL.

COLT~140