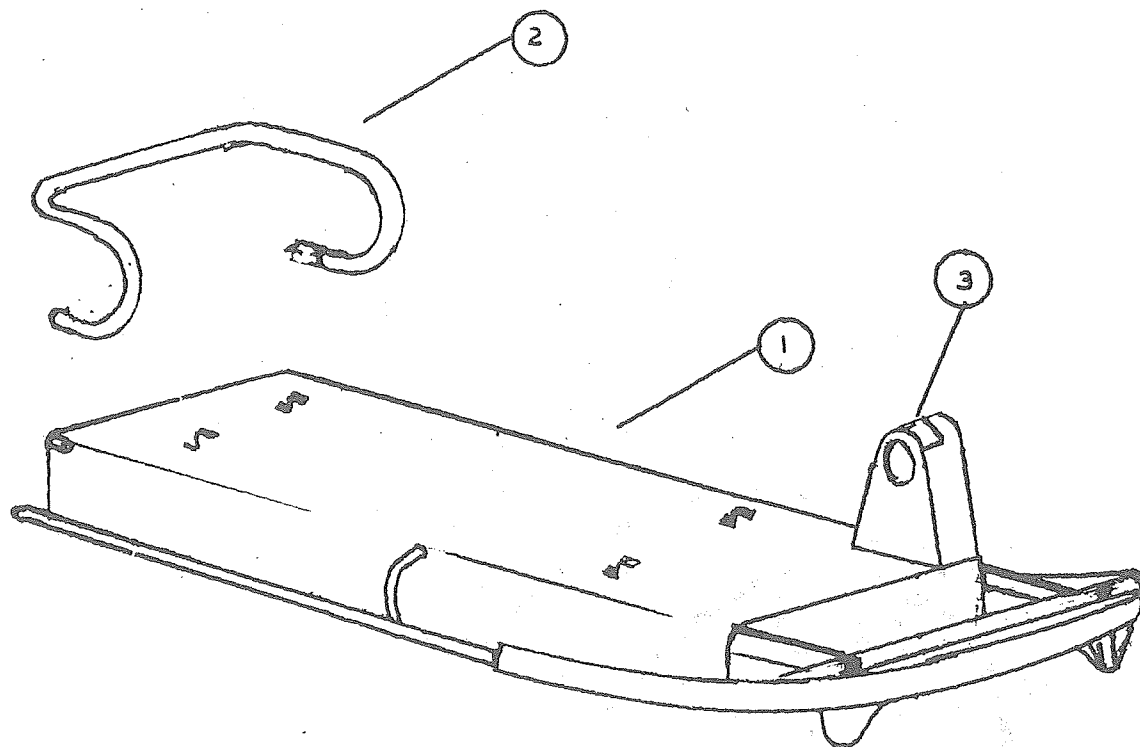


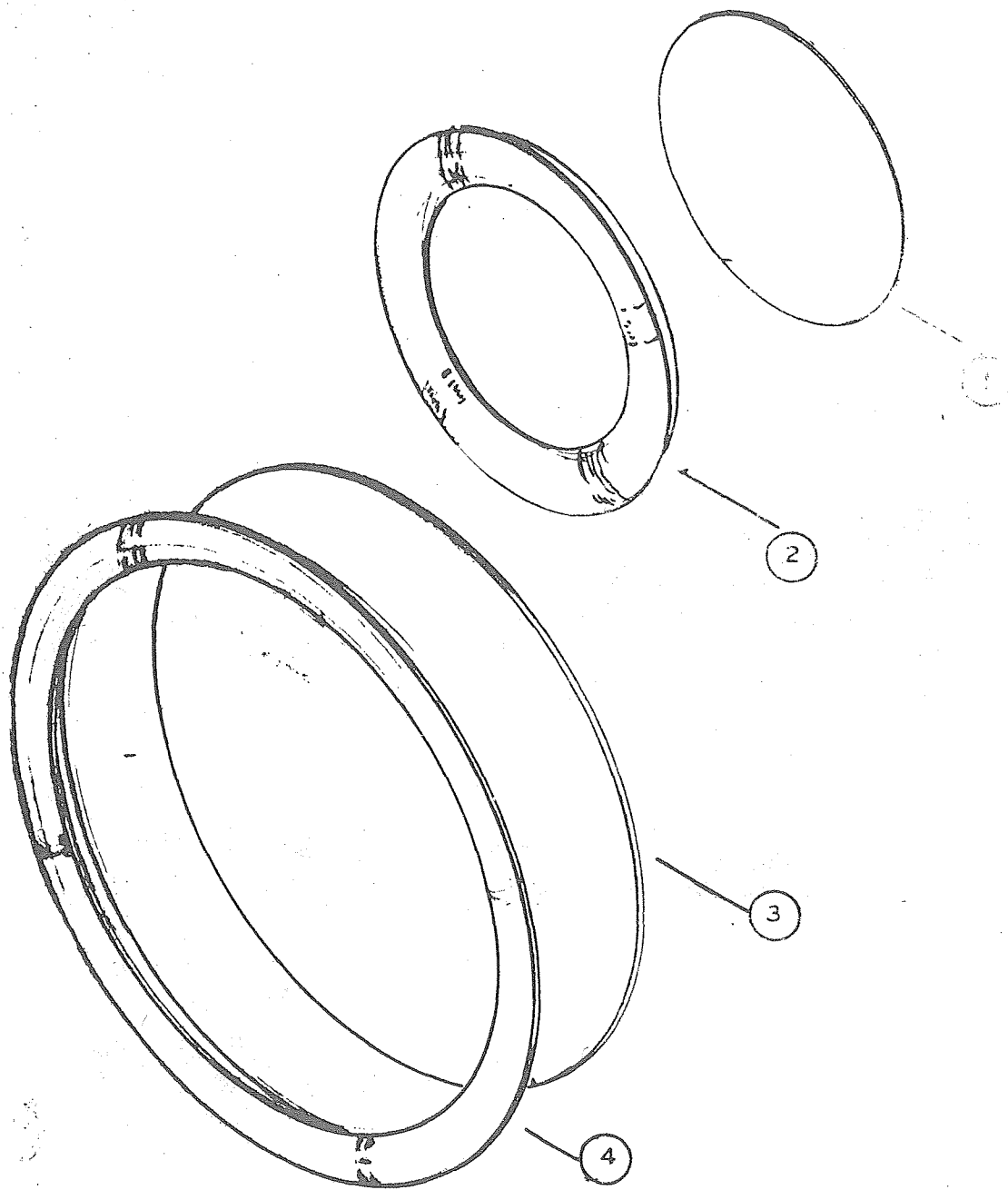
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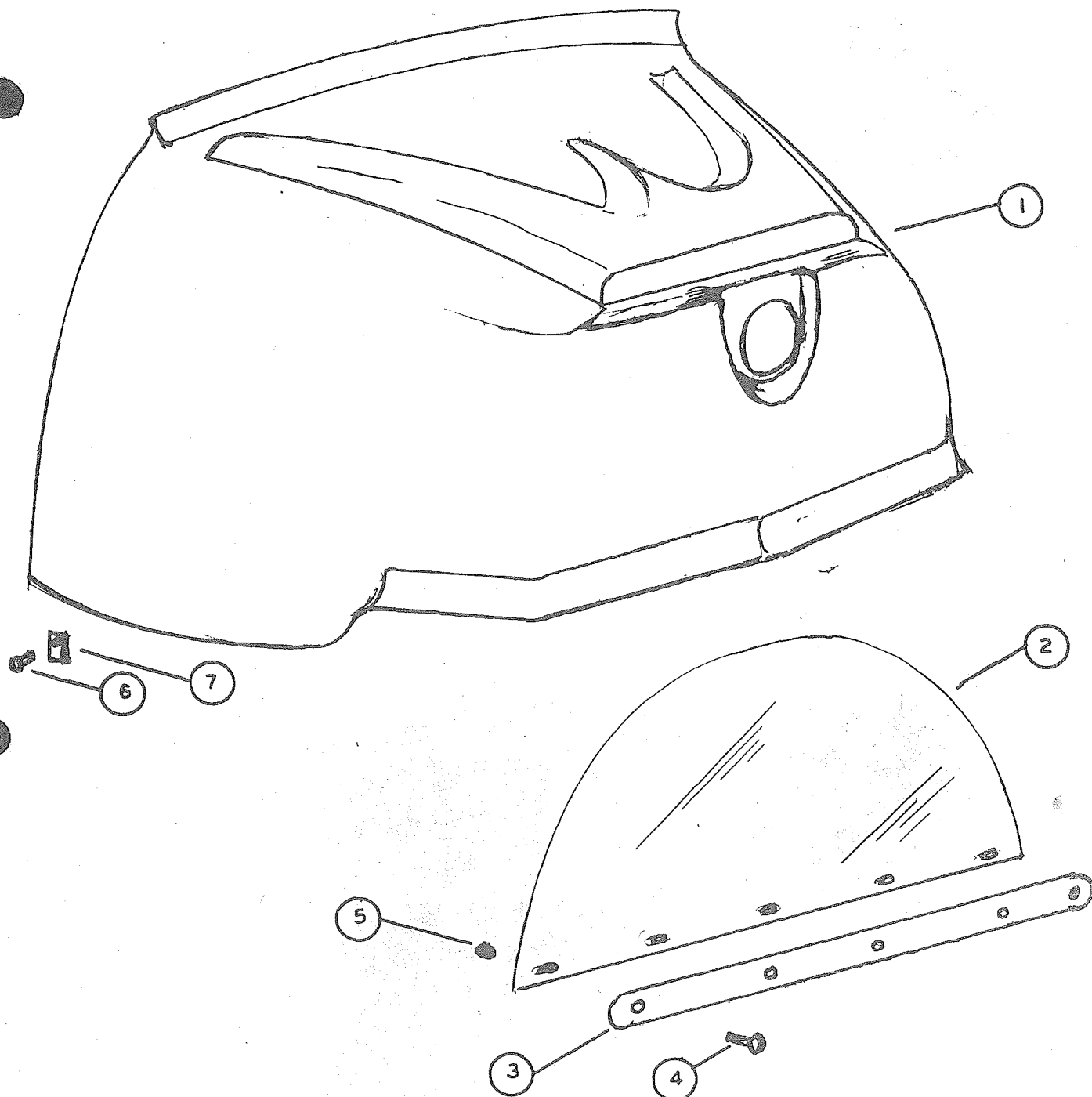
POWER UNIT HOUSING

Ref. No.	Part No.	Description	Req.
1	11480	Housing	1
2	11484	Seat Bracket	1
3	11494	Brake Cover	1



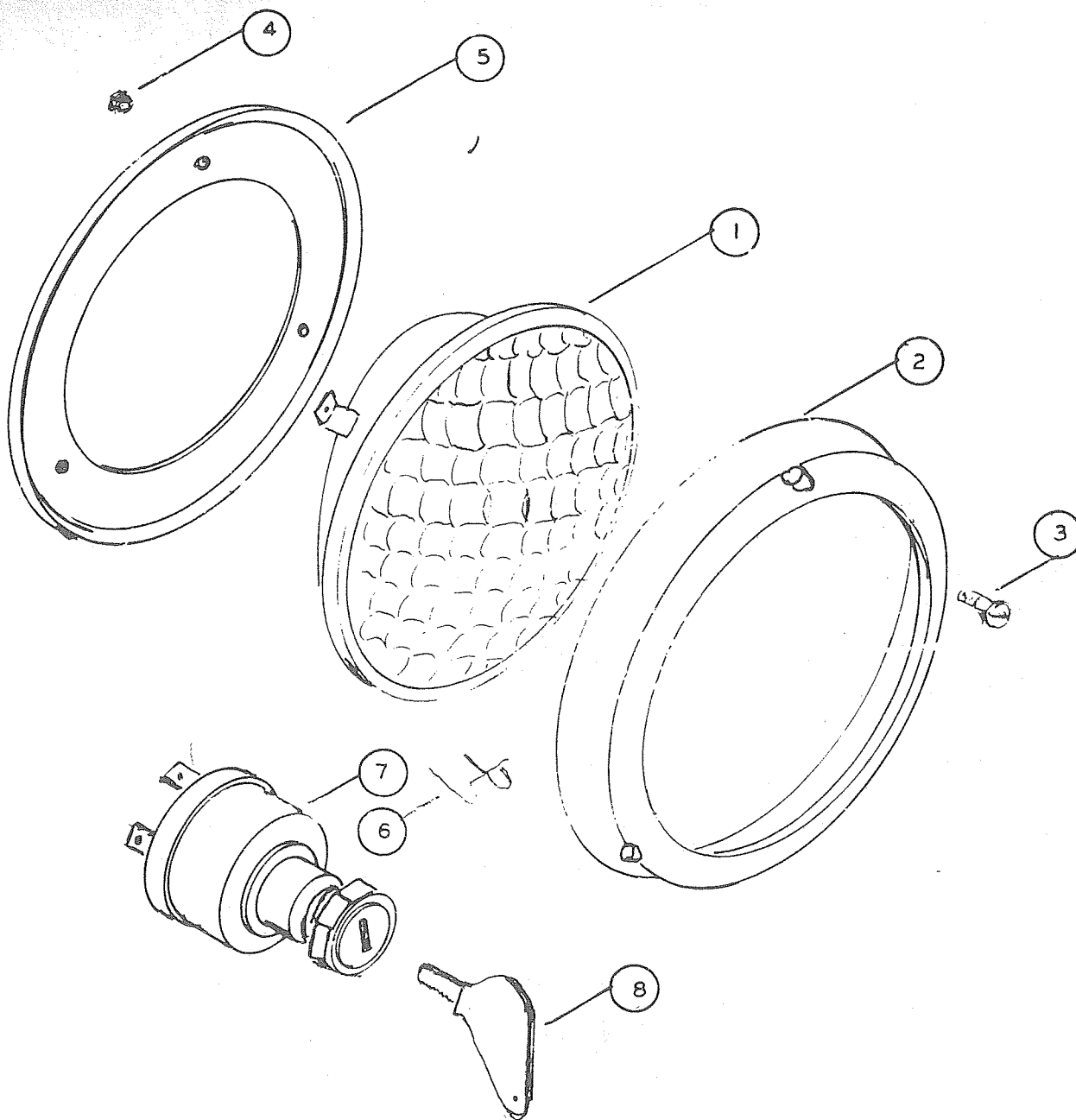
CHAIN HOUSING COVERS & GASKETS

Ref. No.	Part NO.	Description	Req.
1	11498	Plate-Top Cover	1
2	11488	Gasket	1
3	11499	Plate- Bottom	1
4	11487	Gasket	1



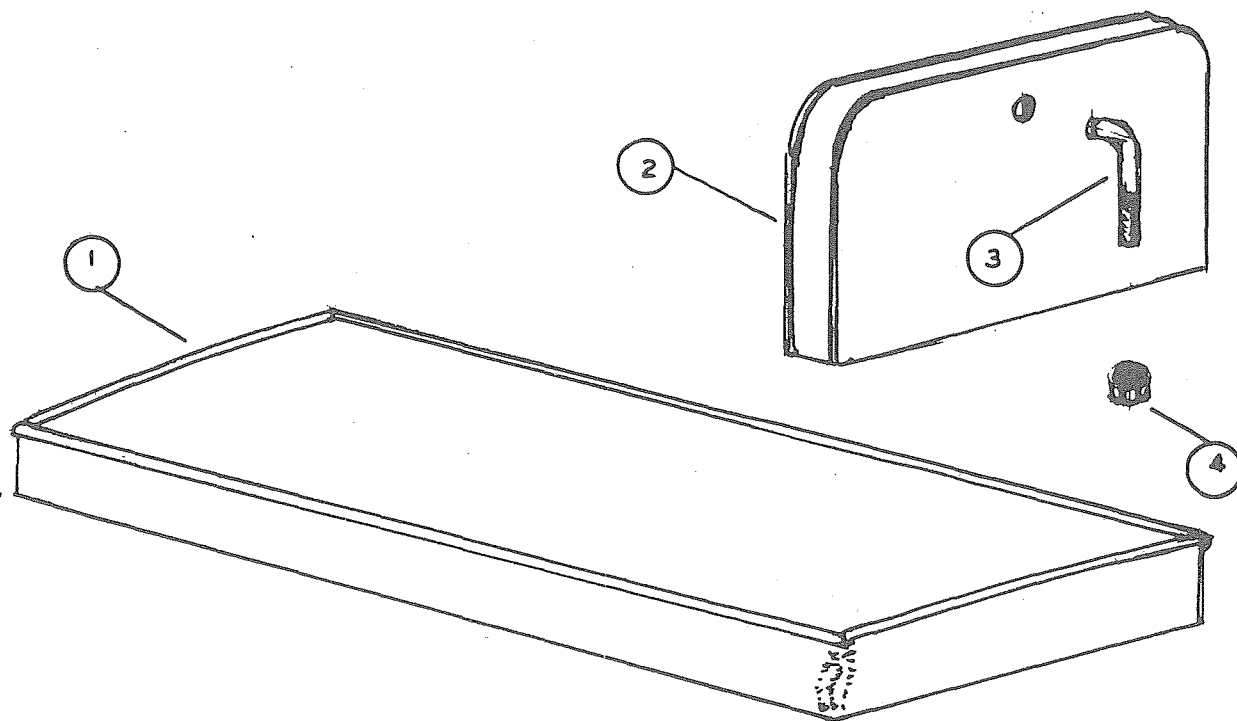
HOOD & WINDSHIELD

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11493	Hood	1	6	774	Tr. Hd. Mach. Screw 1/4-20	6
2	11308	Windshield	1	7	11409	U Clip	6
3	11309	Trim	1				
4	11420	Ph. Hd. Mac. Screw #10-24 X 5/8	5				
5	760-P60	Hex. Nut #10-24	5				



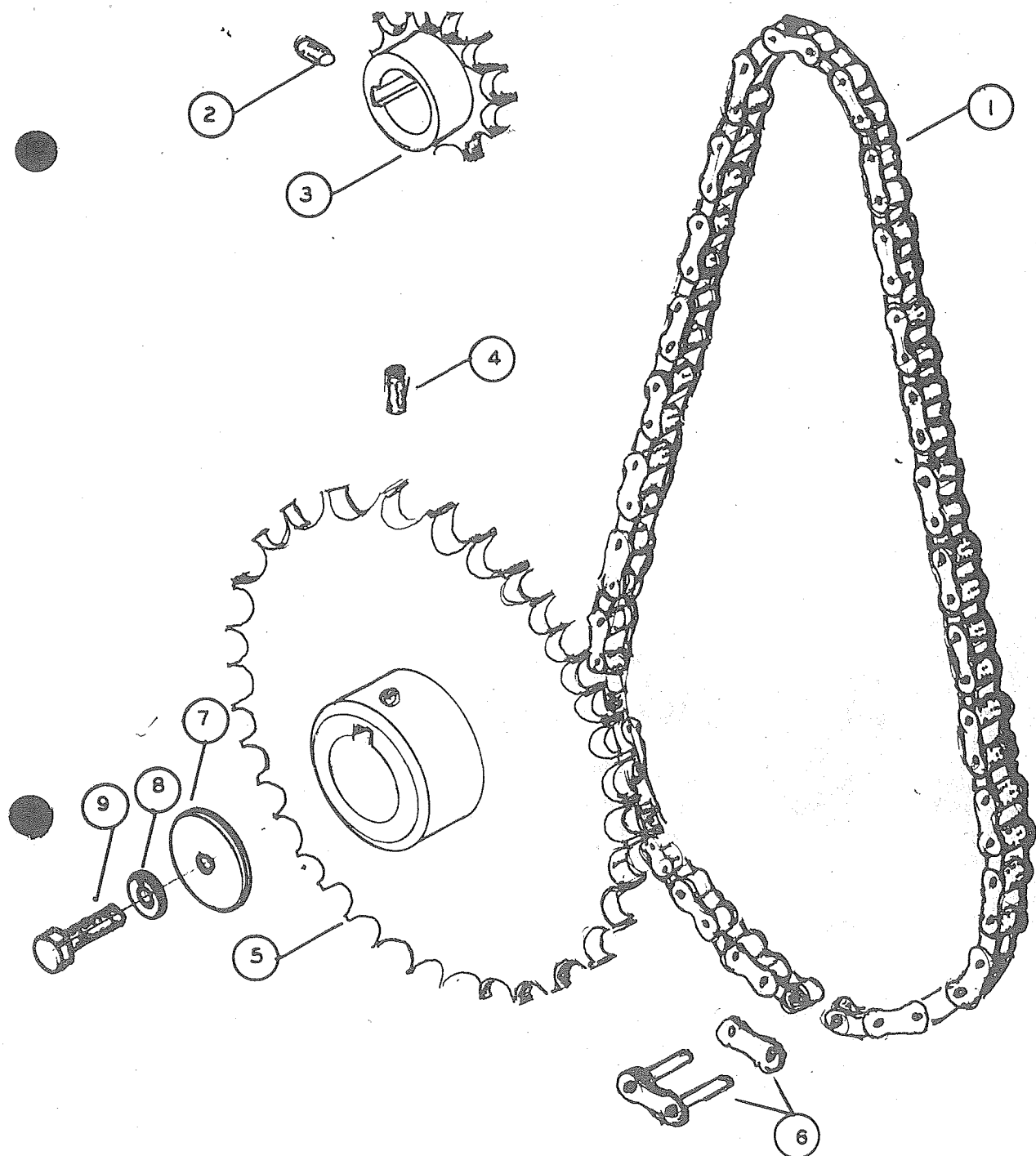
ELECTRICAL EQUIPMENT

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11613	Headlight Unit	1	8	11515	Key	1
2	2530C	Headlight Lin	1				
3	2530E	Flat Head Bolt	1				
4		Nut	1				
5	11546	Attaching Rim	1				
6	11553	Spring	1				
7	11554	Switch	1				



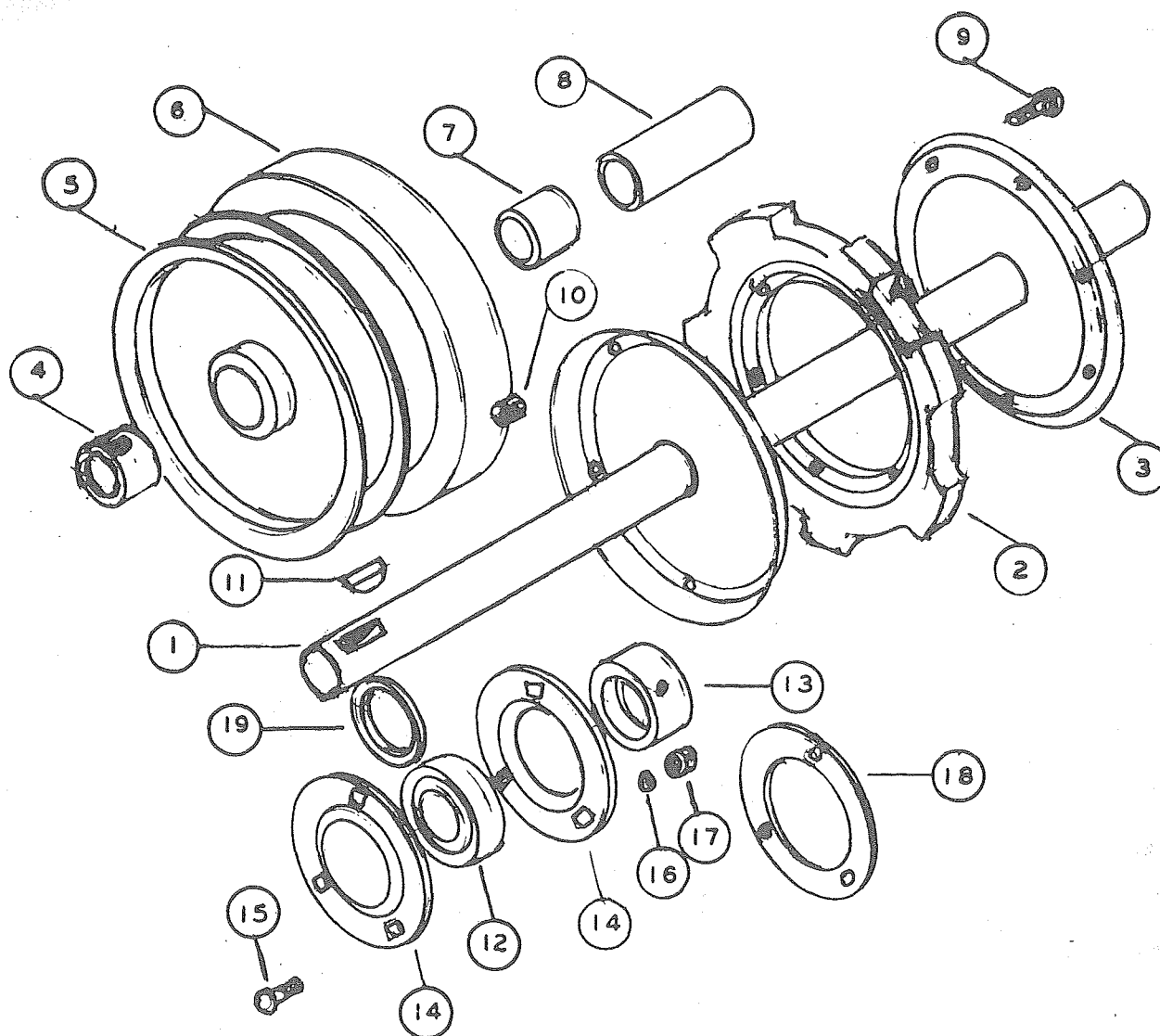
SEAT CUSHIONS

Ref. No.	Part No.	Description	Req.	SEAT RISER # 11517
1	11491	Seat Cushion	1	
2	11492	Back Cushion	1	
3	11519	Locking Bar	1	
4	10090	Nut (locking) 5/16-18	1	



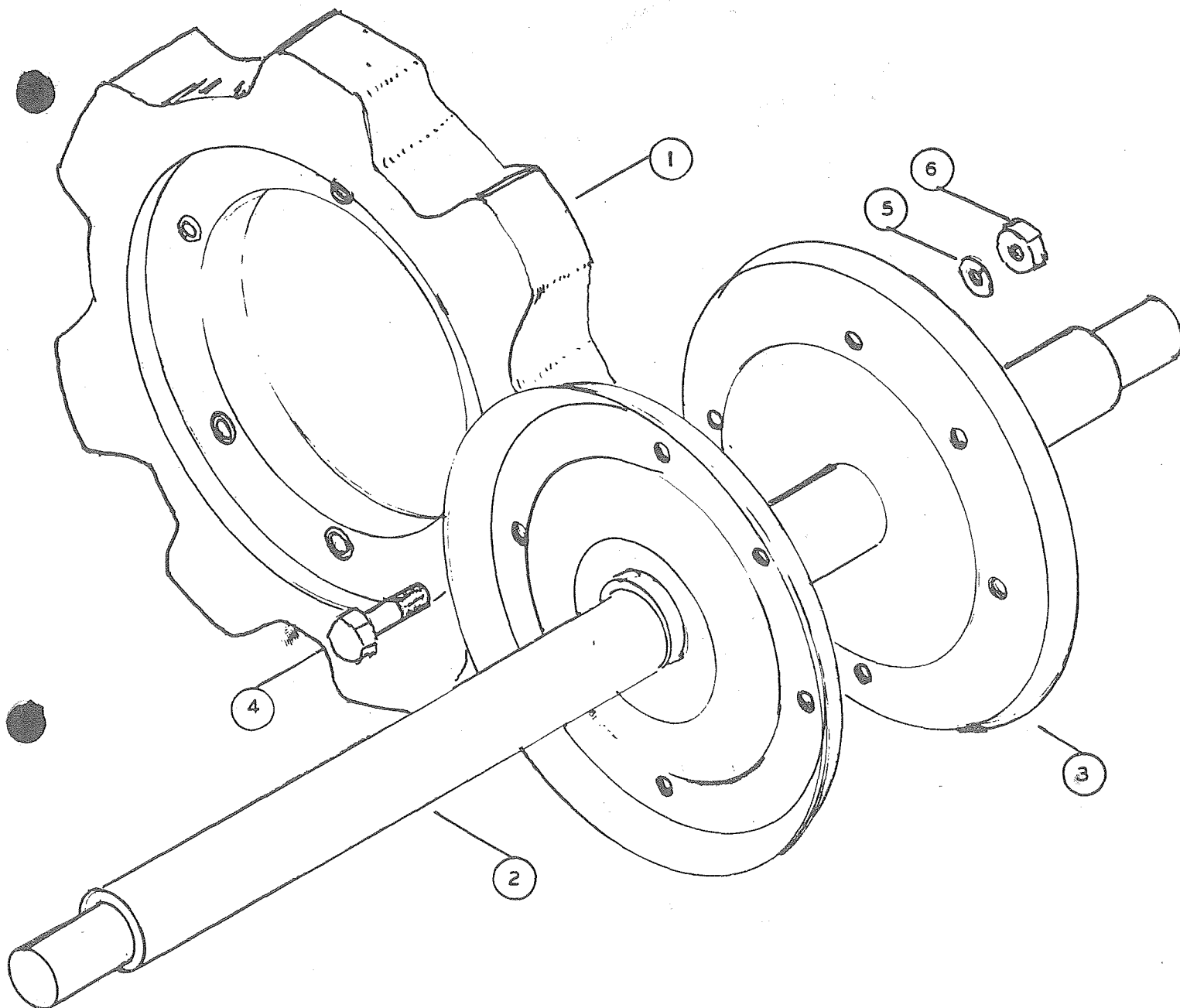
DRIVE SPROCKETS & CHAIN

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11528	<u>Drive Chain</u> 9H.P.	1	5	11486	Sprocket 9H.P.	1
		10 H.P.			11406	Sprocket 13H.P.	1
1	11528	Drive Chain 13H.P.	1	6	5669	Connector Link	1
2	11361	Set Screw 5/16-18 X 5/16	2	7	11621	Flat Washer 1/4 X 1 5/8 O.D.	1
3	10616	Sprocket 9H.P.	1	8	741	1/4 Lock Washer	1
	11022	Sprocket 13H.P.	1	9	11416	Bolt (nylock) 1/4 - 20 X 1	1
4	11361	Set Screw 5/16-18 X 5/16	2				



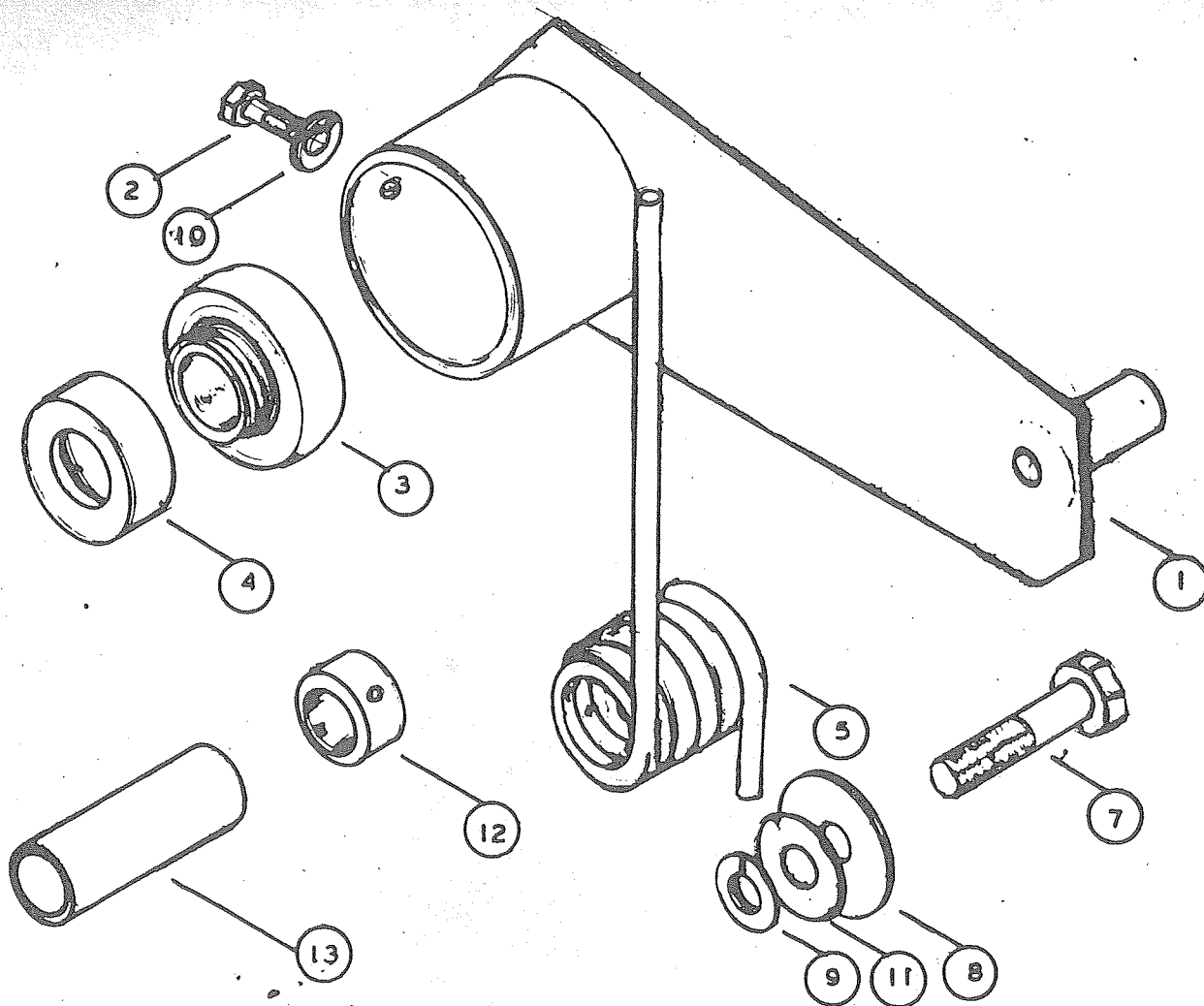
DRIVE ASSEMBLY

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11343	Shaft	1	10	10016	Nut 1/4 Lock	12
2	11089	Drive Sprocket	1	11	11346	Woodruff Key <u>91</u>	1
3	11404	Sprocket Flange	1	12-13	10392	Bearing w/Collar	2
4	11370	Lock Collar	2	14	11405	Bearing Flange	4
5	11291	Idler Pulley W/bushing	2	15	770-P61	Carriage Bolt 5/16-18 X 3/4	6
6	10561	Idler Rubber	2	16	10846	Lock Washer	6
7	11508	Idler Bushing	2	17	10090	Nut-lock 5/16	6
8	11373	Spacer	2	18	11507	Gasket	1
9	799-P56	Hex. Cap Screw 1/4-20 X 1 1/4	12	19	11509	"O" Ring	1
8							



REAR IDLER SPROCKET & SHAFT

Ref. No.	Part No.	Description	Req.
1	11089	Sprocket Ring	1
2	11478	Shaft W/flange	1
3	11404	Flange	1
4	799-P59	Hex. Hd. Cap Screw 1/4-20 X 1 1/4	6
5	741	Lock Washer 1/4	6
6	10016	Self Locking Nut 1/4	6

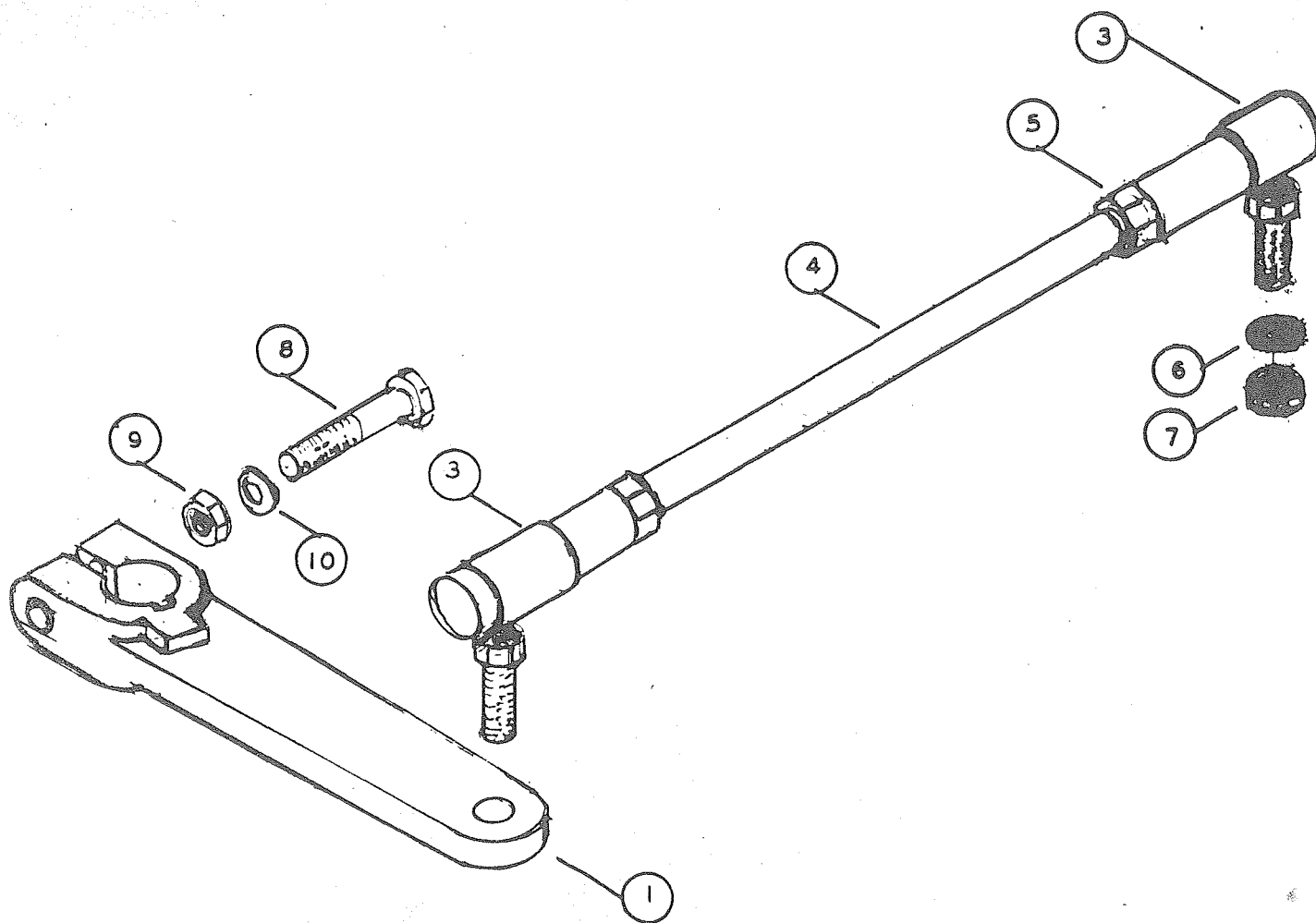


IDLER ARM SPRINGS & BEARING

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11305-R 11305-L	Idler Arm Right Left	1 1	8	705	Washer-Flat 5/16 X 1 3/8	2
2	11277	Hex. Hd. Bolt 1/4-28 X 3/8	2	9	10846	Washer-Lock 5/16	2
3	559	Bearing	2	10	741	Washer Lock 1/4	2
4	11371	Lock Collar	2	11	748	Flat Washer 5/16	2
5	10964-R 10964-L	Spring Right Left	1 1	12	11370	Lock Collar	2
7	10152	Hex. Hd. Bolt 5/16-18 X 1 (Nylock)	2	13	11373	Spacer	2

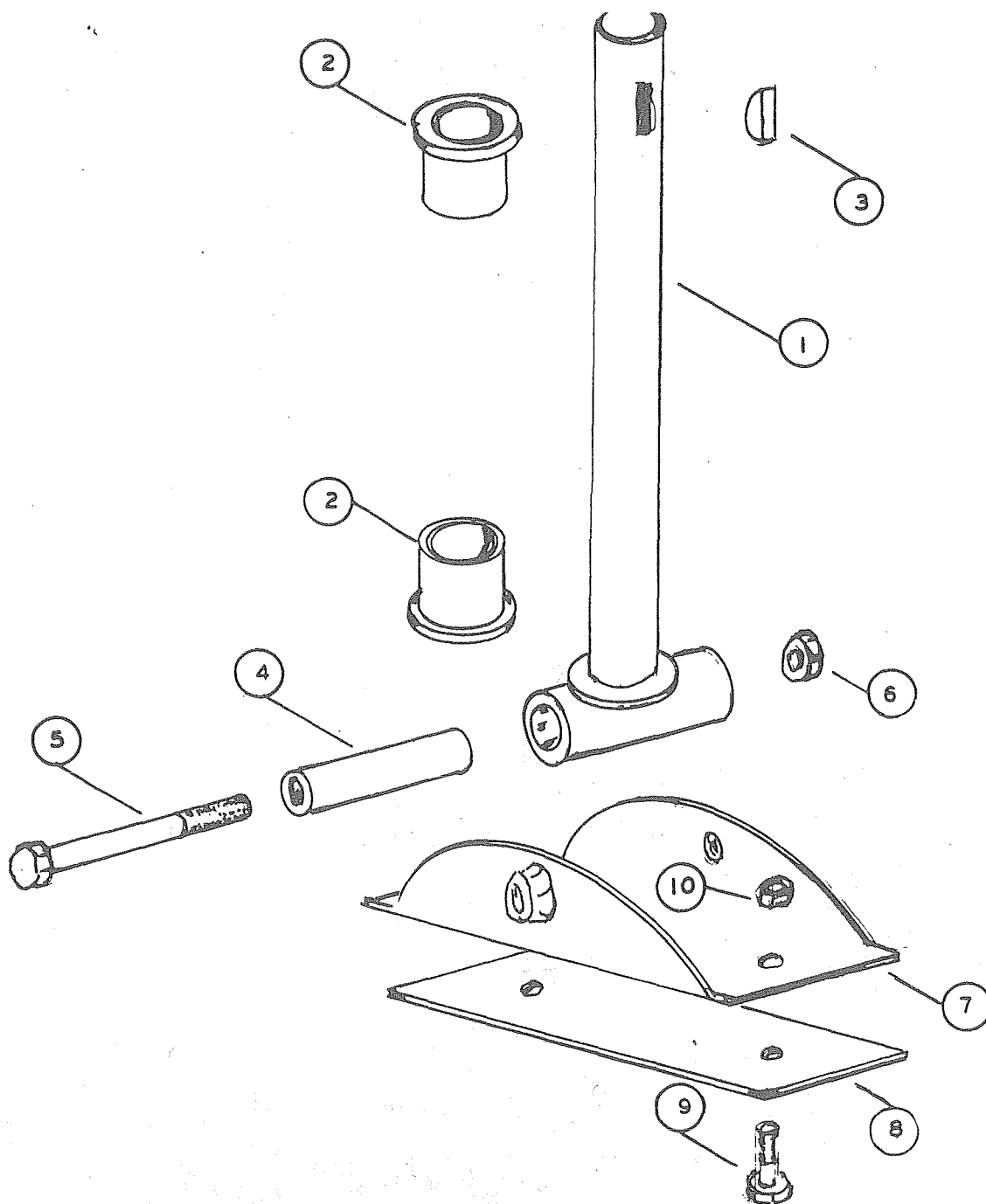


Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11291	Idler Pulley w/Bushing	2	6	770-P61	Carriage Bolt 5/16-18 X 3/4	4
2	10561	Idler Ring	2	7	11508	Bushing	2
3	10090	Nut 5/16-18	3	8	11352	Track Adjusting Bolt	2
4	10846	Washer 5/16	3				
5		Idler Hanger					
	11476-R	Right	1				
	11476-L	Left	1				



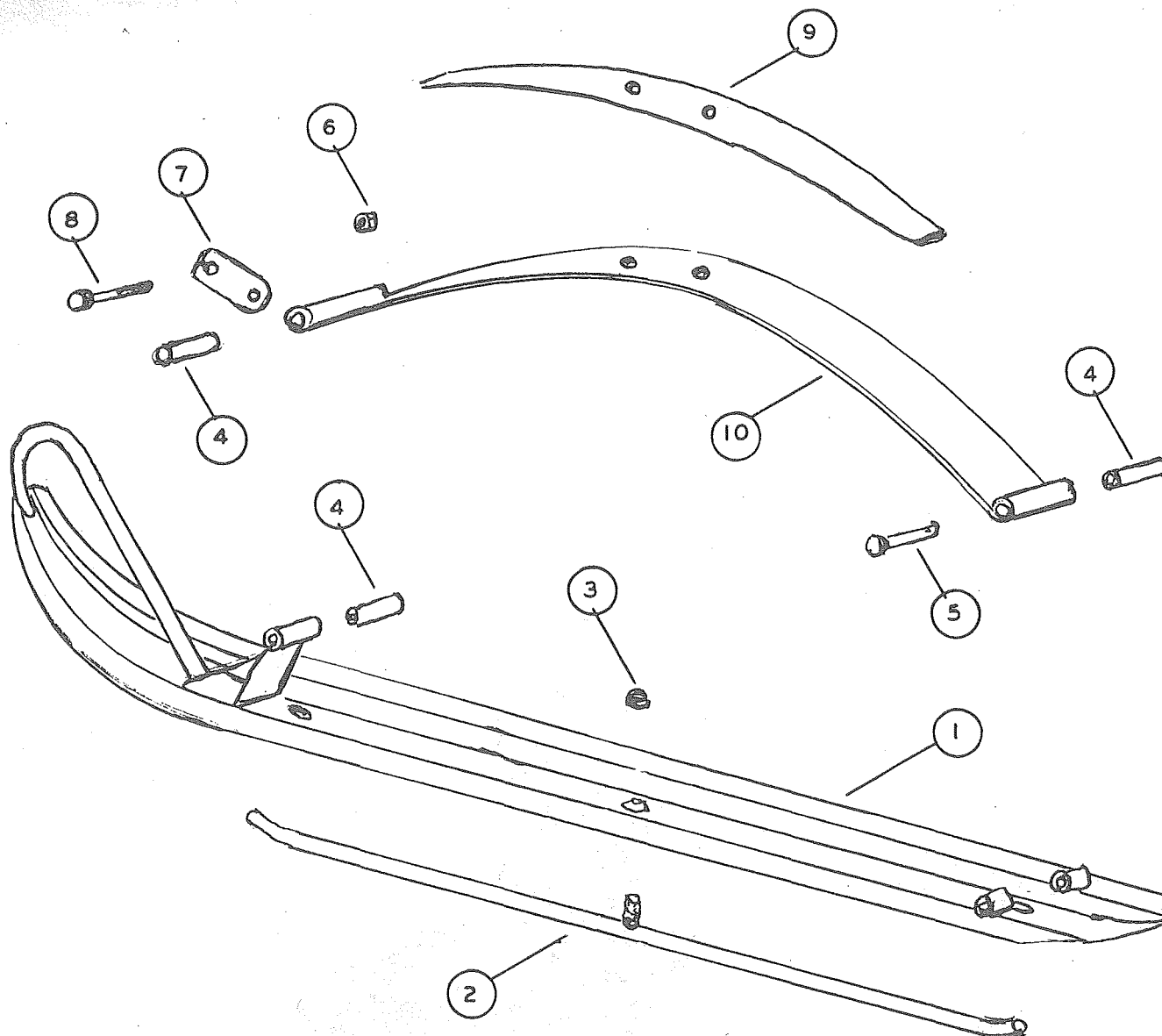
STEERING ARM & TIE ROD

Ref. No.	Part No.	Description	Req.
1	11475	Steering Arm	2
2	11485	Ball Joint	1
4	11496	Tie Rod	1
5	761-P61	Hex. Nut 3/8-24	2
6	743	Washer 3/8	2
7	761-P61	Nut 3/8-24	2
8	735	Bolt Hex. Hd. 5/16-18 X 1 1/2	2
9	10090	Hex. Nut Locking 5/16-18	2



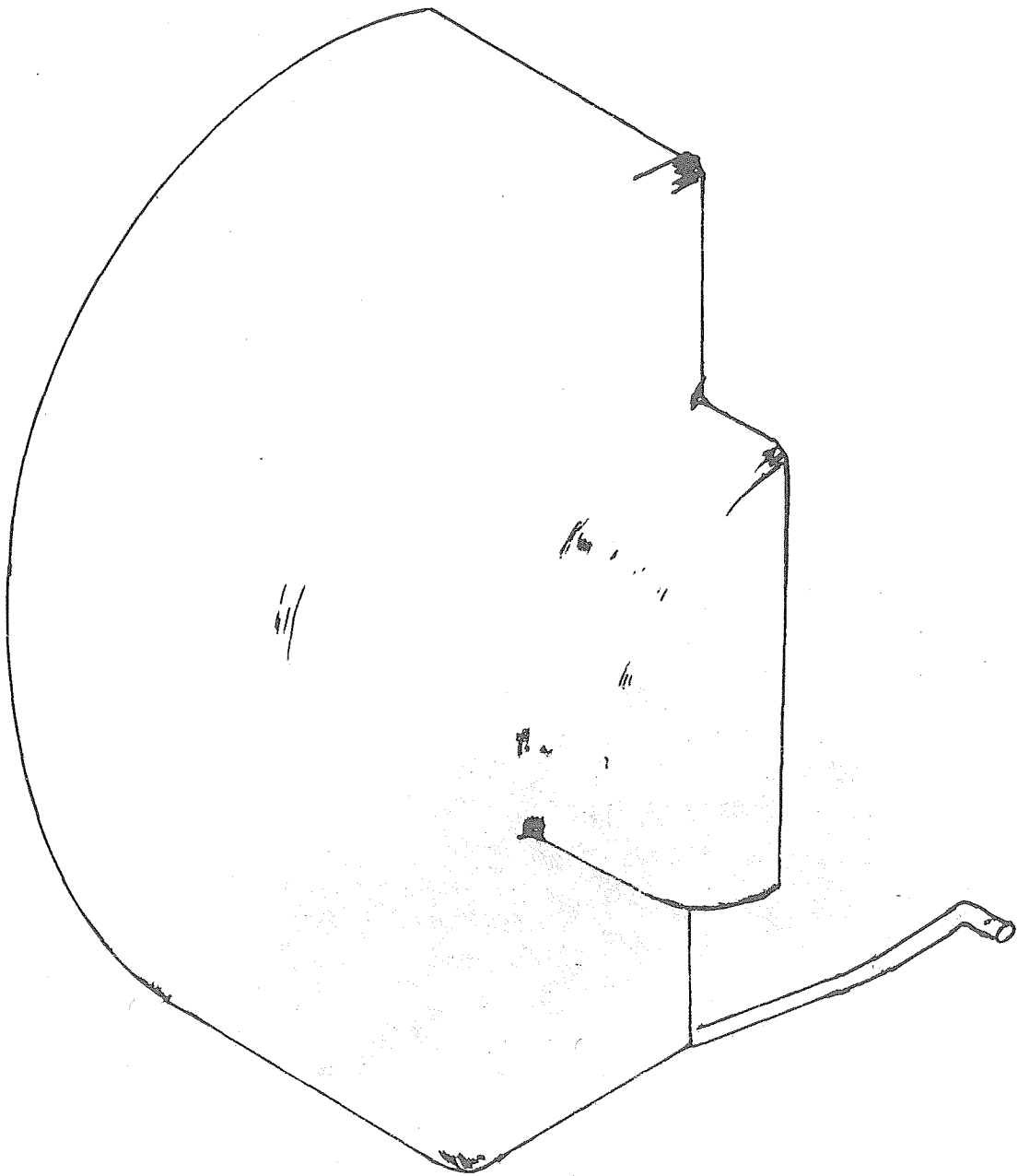
SPINDLE & FITTINGS

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11482	Spindle	2	6	10031	Nut Locking 3/8-16	2
2	11529	Bushings	2	7	11473	Ski Hanger	2
3	11139	Woodruff Key No. 9	2	8	11380	Plate	2
4	11497	Bushing	2	9	730	Bolt 3/8-16 X 1 1/4	4
5	753-P61	Hex. Head Cap Screw 3/3-16 X 3	2	10	10031	Nut Locking 3/8-16	4



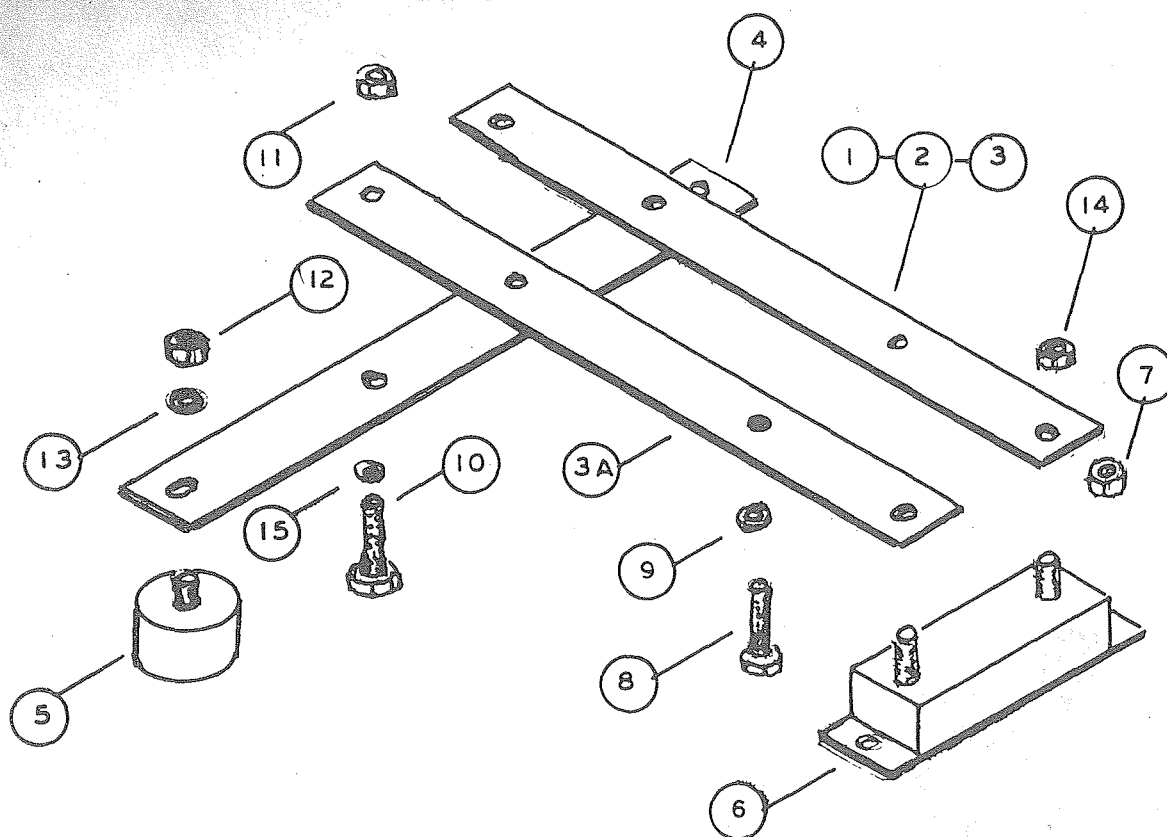
SKI & SPRING

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11474	Steering Ski	2	8	10440	Hex. Cap Screw 3/8-16 X 2 3/4	4
2	11378	Skag	2	9	11472	Spring-Uppper	2
3	10016	Hex. Nut (locking) 1/4-20	2	10	11471	Spring-Main	2
4	11497	Bushing	2				
5	11697	Clevis Pin 3/8 X 4	2				
6	10031	Hex. Nut 3/8-16	4				
7	10613	Spring-Uppper	2				



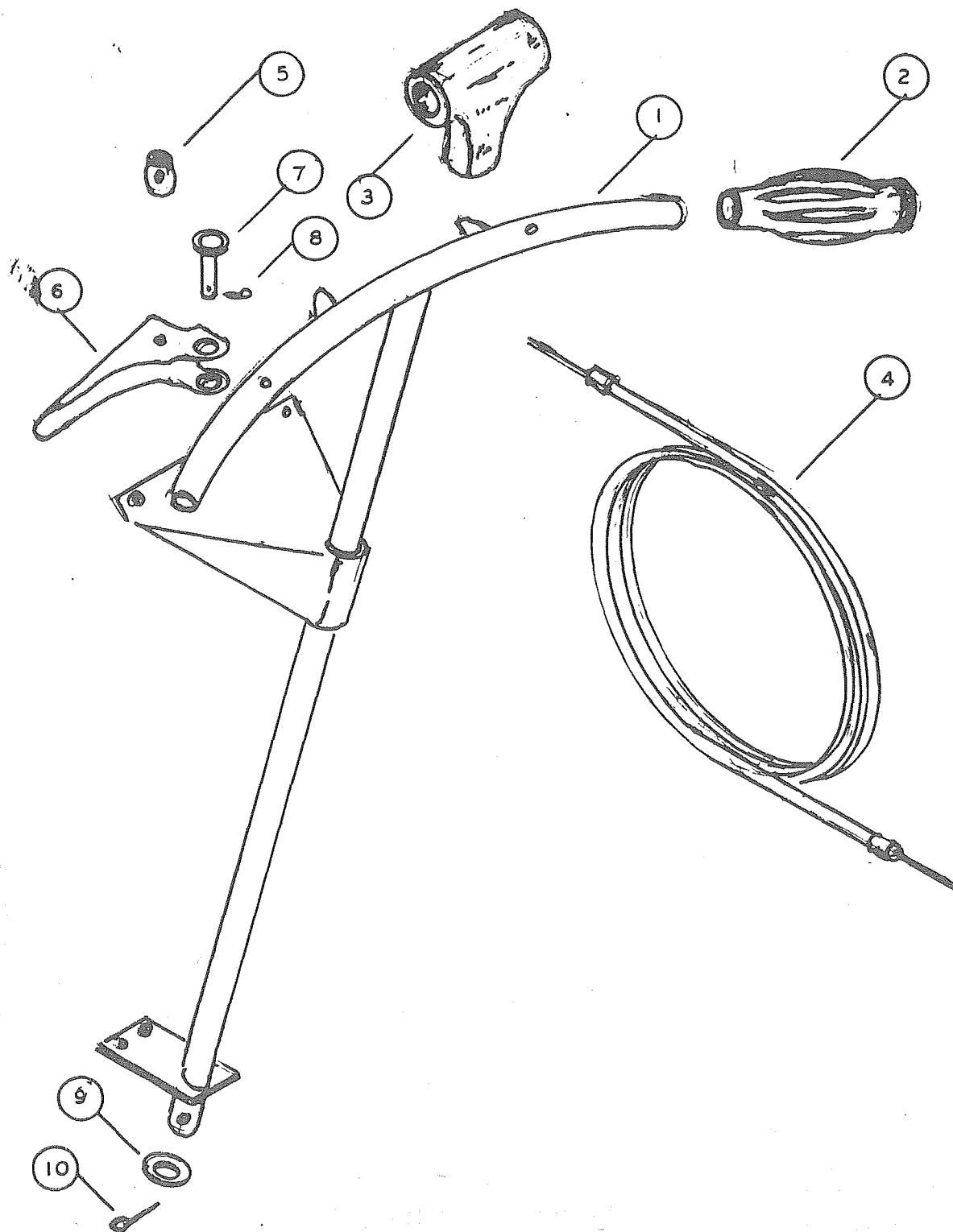
SHIELD

Ref. No.	Part No.	Description	Qty
1	11503	Shield	1



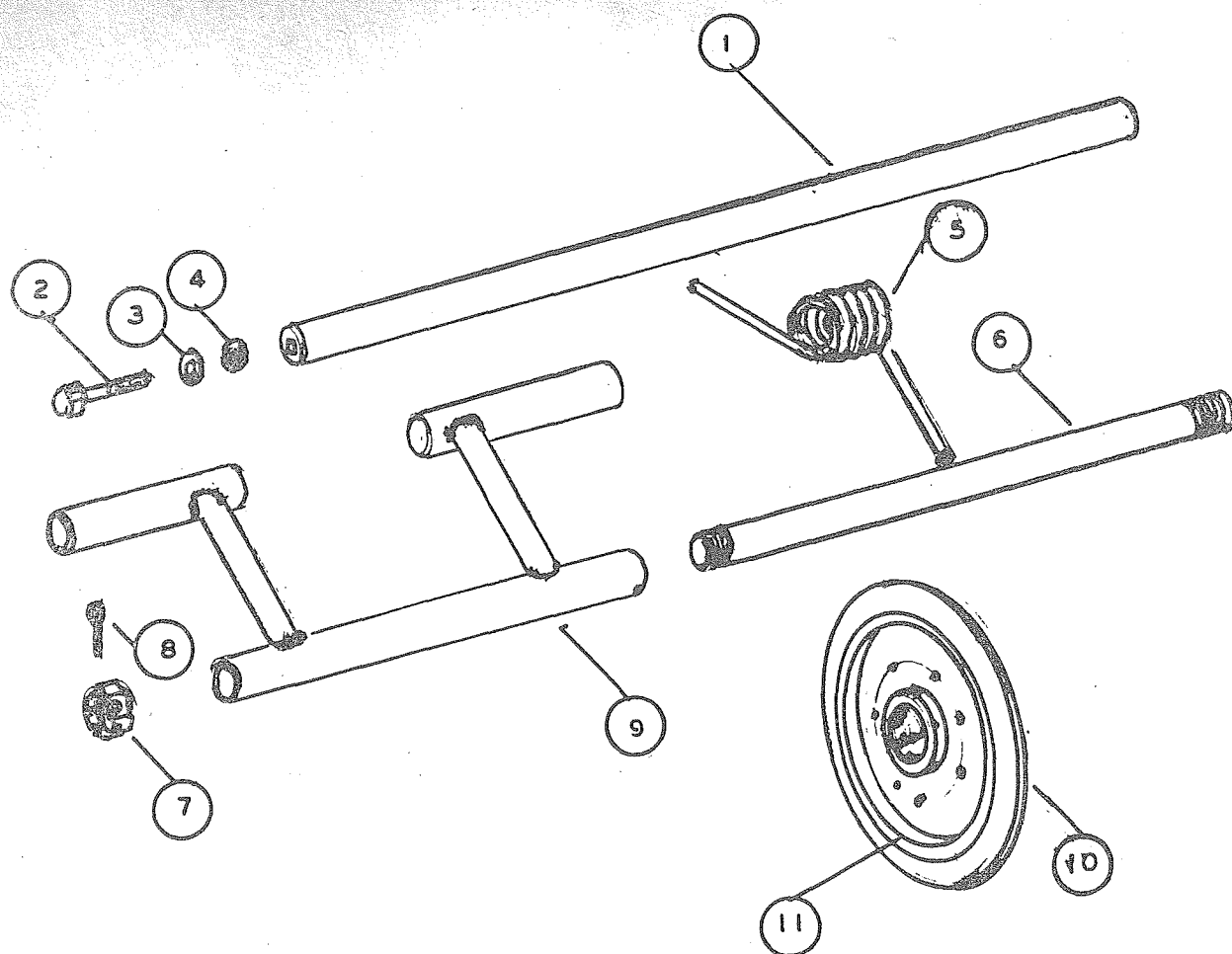
MOTOR MOUNTS

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11504	Motor Strap (JLO 9-10 H.P.)	2	9	743	Lock Washer 3/8	4
2	11543	Motor Strap (Kohler 10 H.P.)	2	10	729	Hex. Hd. Cap Screw 3/8-16 X 1	2
3	11544	Motor Strap Mustang (R.H. JLO 13 H.P.)	1	11	10031	Hex. Hd. Lock Nut 3/8-16	2
3A	11545	Motor Strap Mustang (L.H. JLO 13 H.P.)	1	12	761-P61	Hex. Hd. Lock Nut 3/8-24	2
4	11481	Spring-Engine Leaf	1	13	743	3/8 Lock Washer	2
5	11526	Motor Mount Round	2	14	11542	Hex. Hd. Lock Nut 5/16-24	2
6	11527	Motor Mount Rectangular	1	15	749	3/8 Flat Washer	2
7	10090	Hex. Hd. Lock Nut 5/16-18	2	3	11720	Motor Strap Bolt (R.H. JLO 13 H.P.)	
8		Hex. Hd. Cap Screw 10 X 30 MM 9-10 H.P. 4 12 X 30 MM 13 H.P. 4		3A	11707	Motor Strap Bolt (L.H. JLO 13 H.P.)	



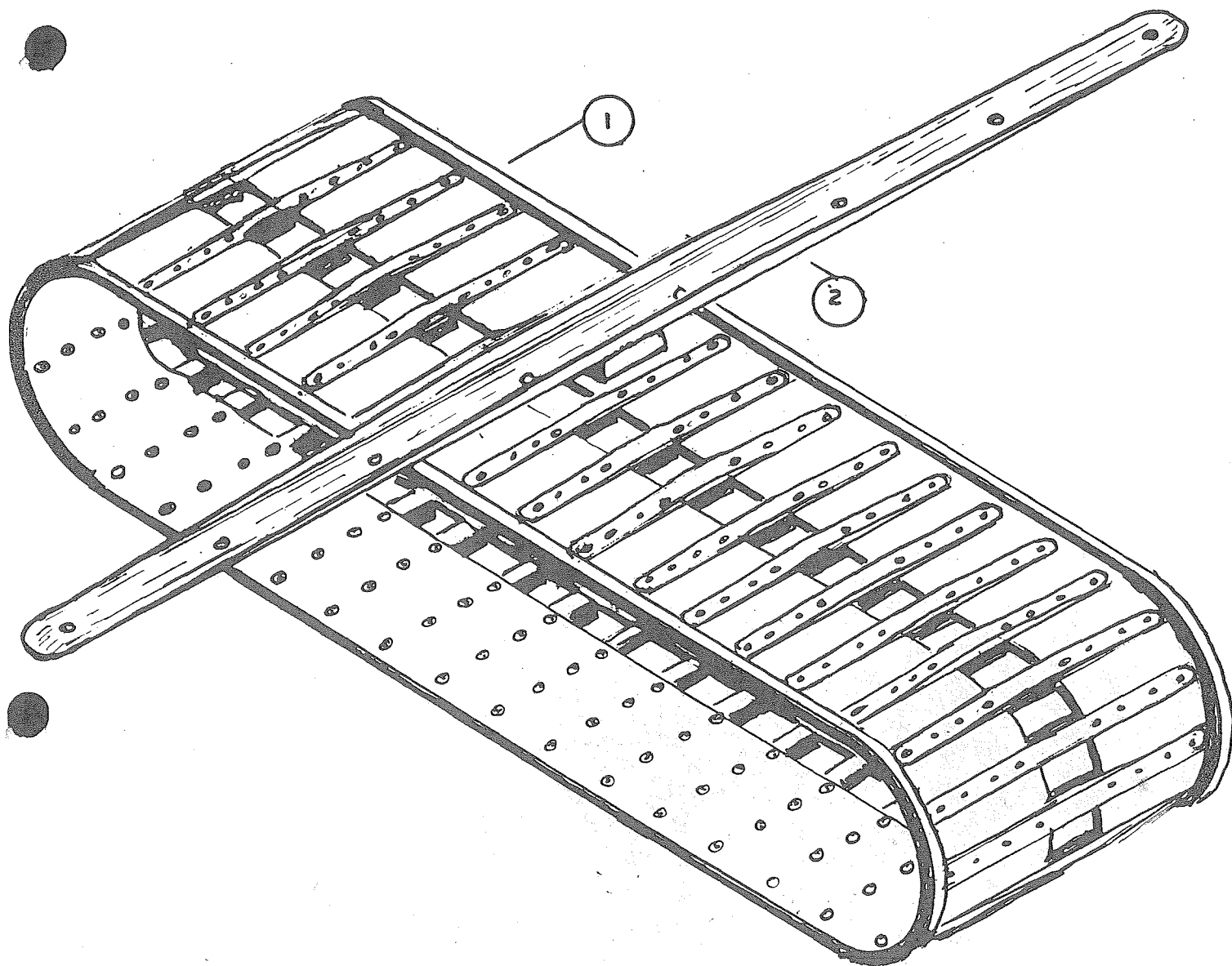
STEERING POST & ACCESSORIES

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11501	Steering Post	1	6	10625	Handle	2
2	11204	Grip	2	7	11117	Clevis Pin	
3	11518	Post Terminal	2			3/16 X 1 1/4	2
		(2 1/2 REQ.)		8	794	Cotter Pin	
4	6031-P62	Throttle or Brake Cable Complete	2			3/32 X 1/2	2
				9	785	Flat Washer	1
5	3175	Swivel Lock	2	10	796-P60	Cotter Pin	1



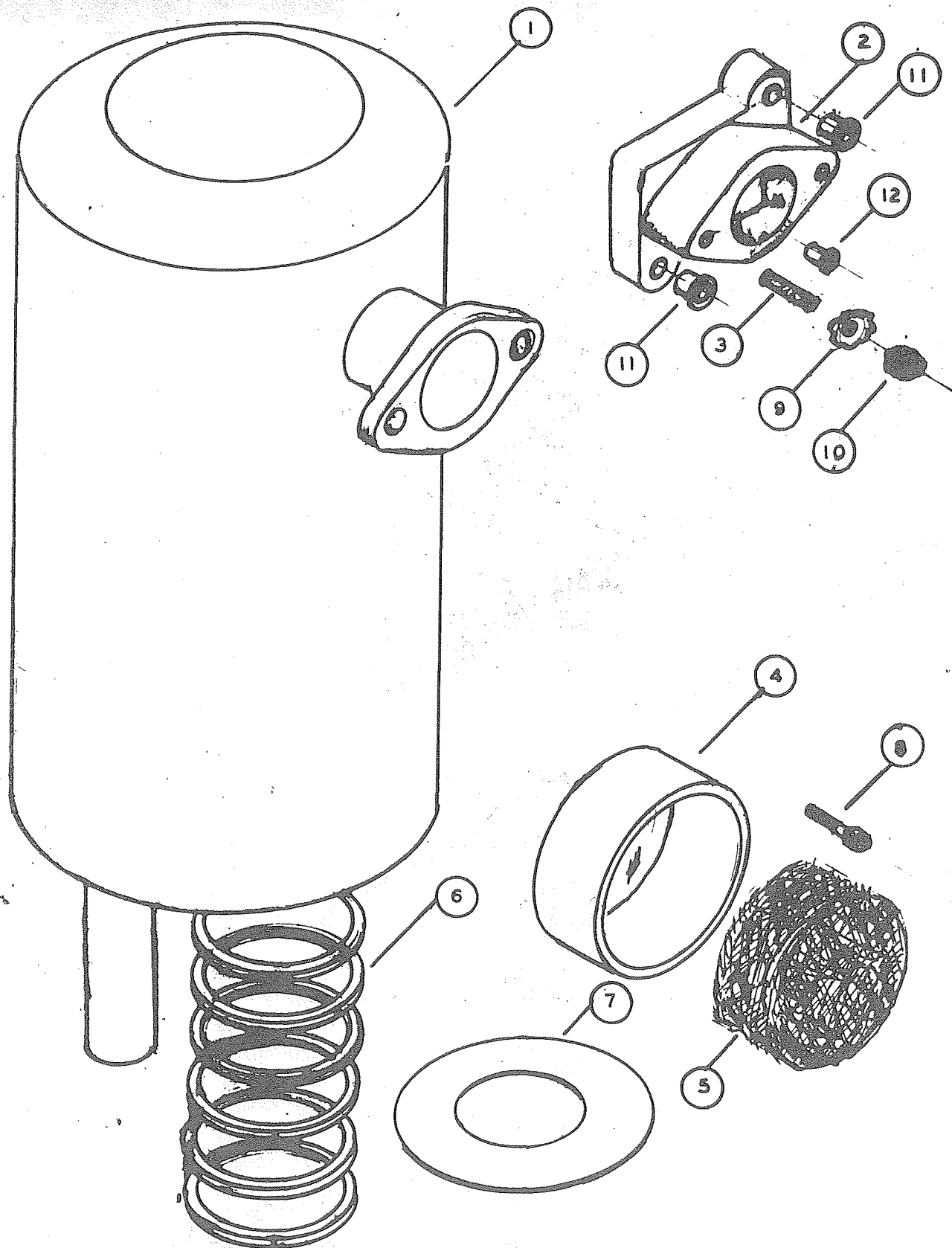
BOGIE ASSEMBLY

Ref. No.	Part No.	Description	Req	Ref. No.	Part No.	Description	Req.
1	11299	Shaft	6	9	11389	Bogie Tube	6
2	10245	Bolt (nylock) 3/8-16 X 1	6	10	10560	Rubber Tire	12
3	743	3/8 Lock Washer	6	11	10851	Idler Pulley (less tire)	12
4	749	3/8 Flat Washer	6				
5	10963	Spring	6				
6	10966	Shaft	6				
7	10897	Hex. Hd. Nut 5/8-11 (slotted)	12				
8	10028	Cotter Pin 1/8 X 1	12				



Track

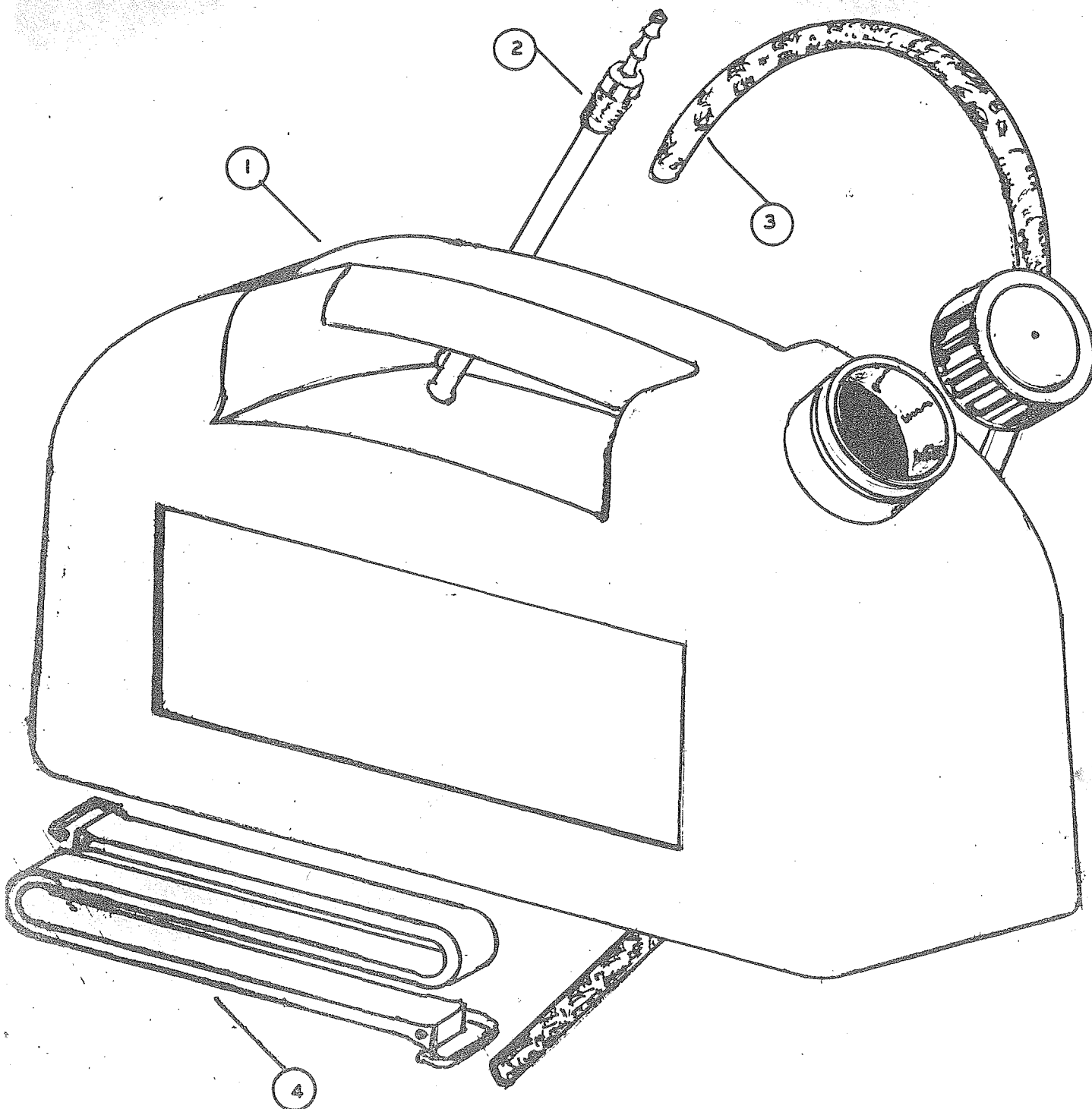
Ref. No.	Part No.	Description	Req.
1	11415	Complete Track	1
2	11369	Cleat	
3	11423	Pop Rivet	



ENGINE ACCESSORIES

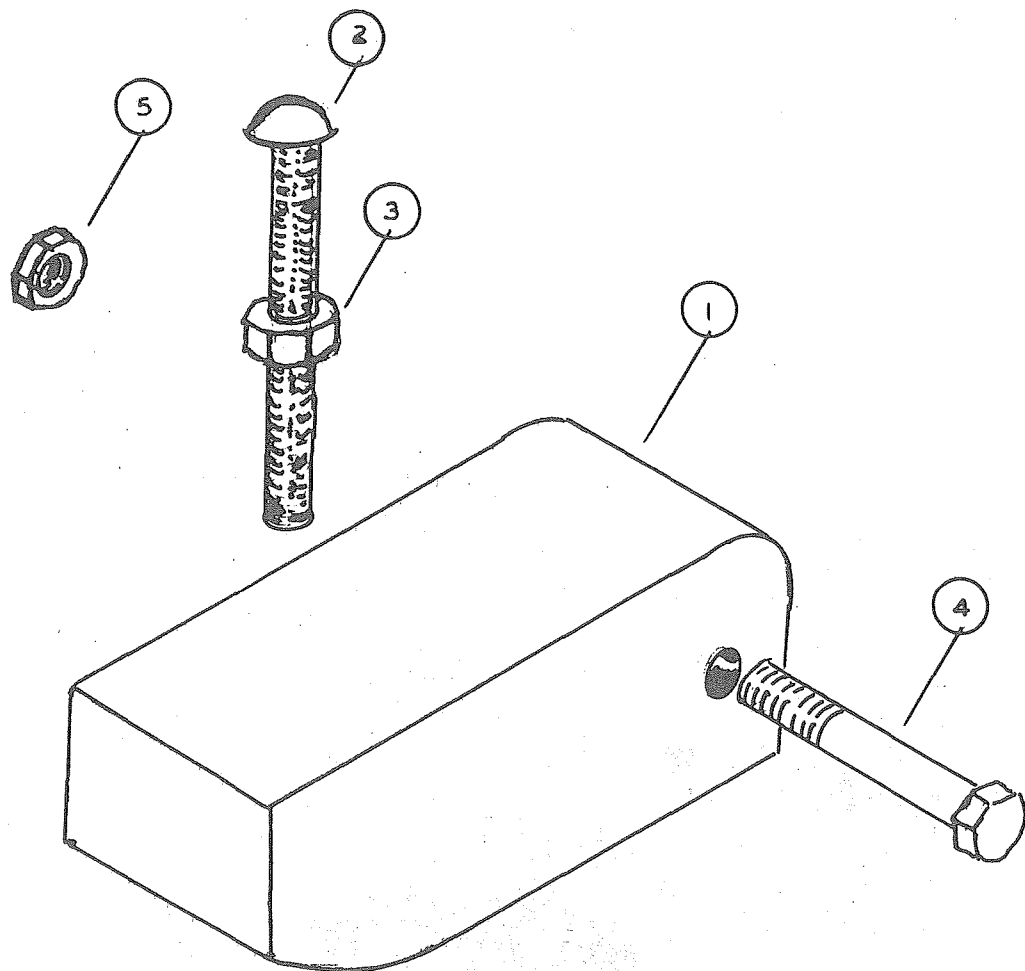
Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11559	Muffler JLO 13	1	2	11516	Carburetor Block JLO 13 H.P.	1
1	11525	Muffler JLO 9-10	1		11556	JLO 9-10 H.P.	1

<u>Ref.</u> <u>No.</u>	<u>Part</u> <u>No.</u>	<u>Description</u>	<u>Req.</u>
3	No Number	Stud 5/16-18 xl 1/4	2
4	11598	Air Cleaner	1
5		Not used on 1400	
6	11557	Spring	1
7	11558	Washer	1
8	No Number	Fillister Hd. Screw 10-32xl JLO	2
9	11417	Star Lock Washer 1/42	
10		Nut 5/16-18	2
11	11505	Bushing Insulator Block	2
12	11506	Bushing Carburetor Insulator	2
	Not shown	#11601 Spacer	1
	11577	JLO 372 Engine	1
	11253	Spring 14hp	
	11728	Cap exhaust outlet 14hp	



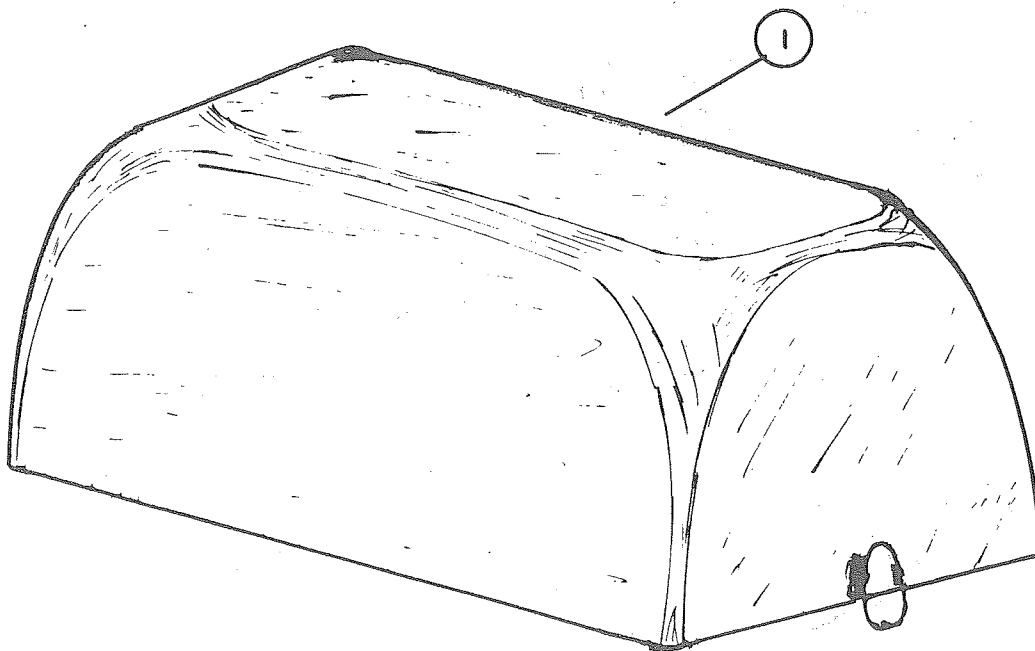
GAS TANK & FITTINGS

Ref. No.	Part No.	Description	Req.	
1	11550	Gas Tank	1	11738 Gas Tank 140
2	11549	Gas Tank Tube	1	11645 Gas Tank-Steel
3	11548	Gas Line	1	11696 Gas Cap-Steel
4	11547	Hold Down Strap	1	11666 Fuel Filter (1400 & 140)
				11606 Primer Bulb (1400 & 140)



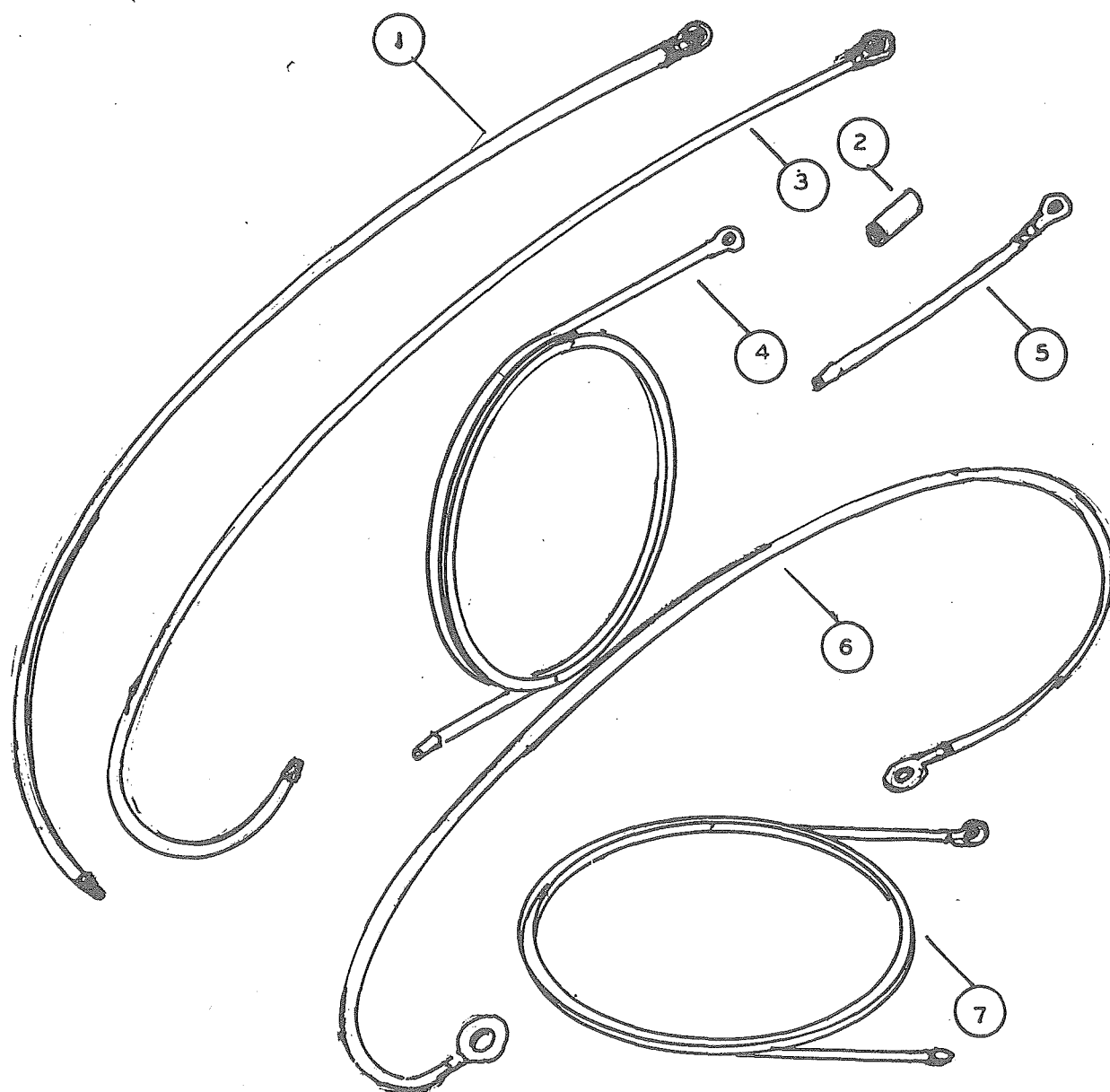
TAKE UP BLOCK-DRIVE CHAIN

Ref. No.	Part No.	Description	Req.
1	11552	Chain Tightner Block	1
2	11551	Rd. Hd. Machine Screw 5/16-18 X 2	1
3	10090	Nut-Hex. Hd. Lock 5/16-18	1
4	798	Hex. Hd. Cap Screw 5/16-18 X 1 1/4	1
5	10090	Hex. Hd. Lock Nut 5/16-18	



TOOL BOX

Ref. No.	Part No.	Description	Req.
1	11568	Tool Box Cover	1



ELECTRICAL WIRES

Ref. No.	Part No.	Description	Req.	Ref. No.	Part No.	Description	Req.
1	11569	Altenator Wire Yellow	1	6	11570	Ground Wire Green & White	1
2	10045	Electrical Connector	3	7	11573	Hot Wire White	1
3	11571	Stop Wire Black	1		11524	Complete Harness	
4	11572	Headlight Ground Green & White	1				
5	11574	Switch Wire Black & White	2				