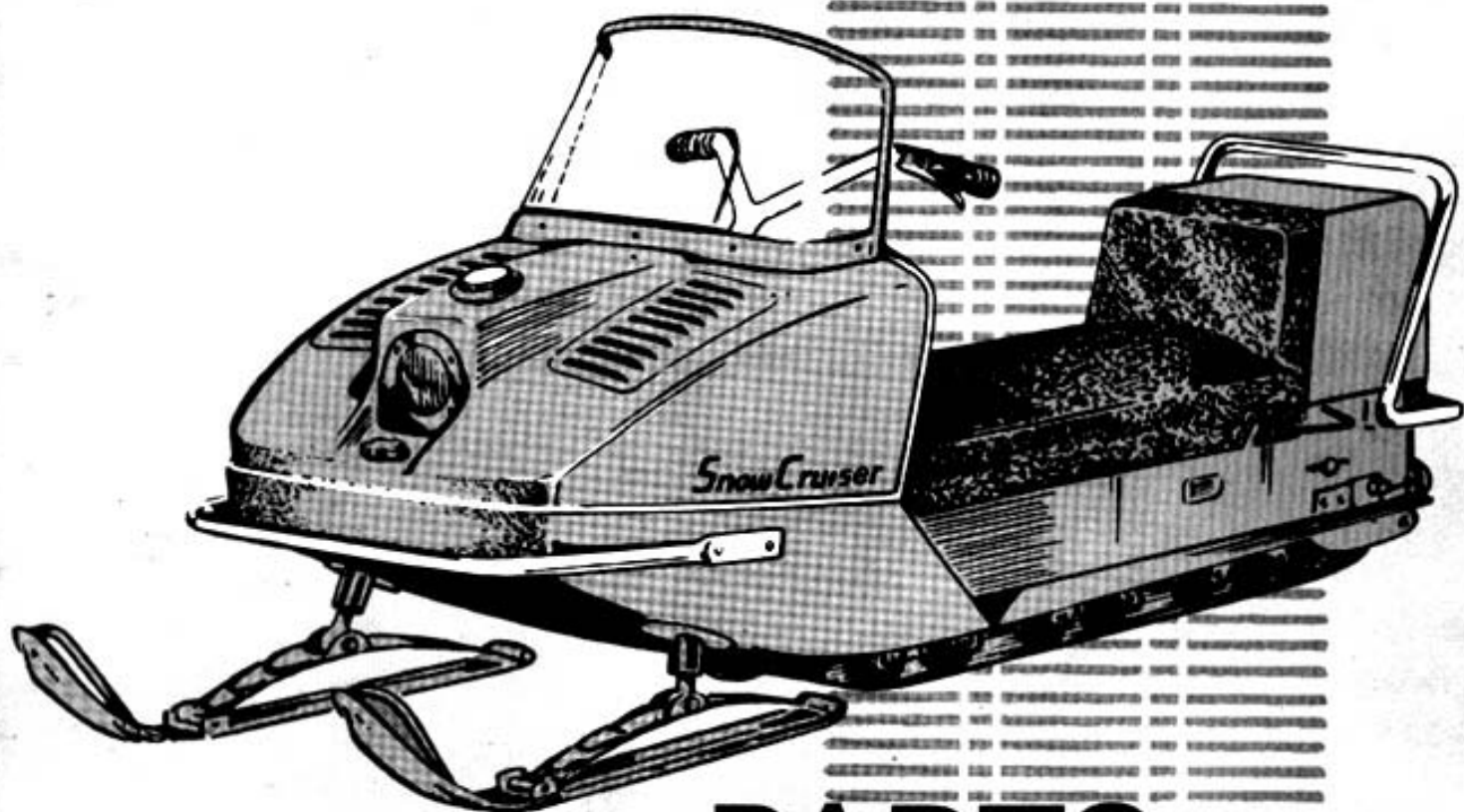


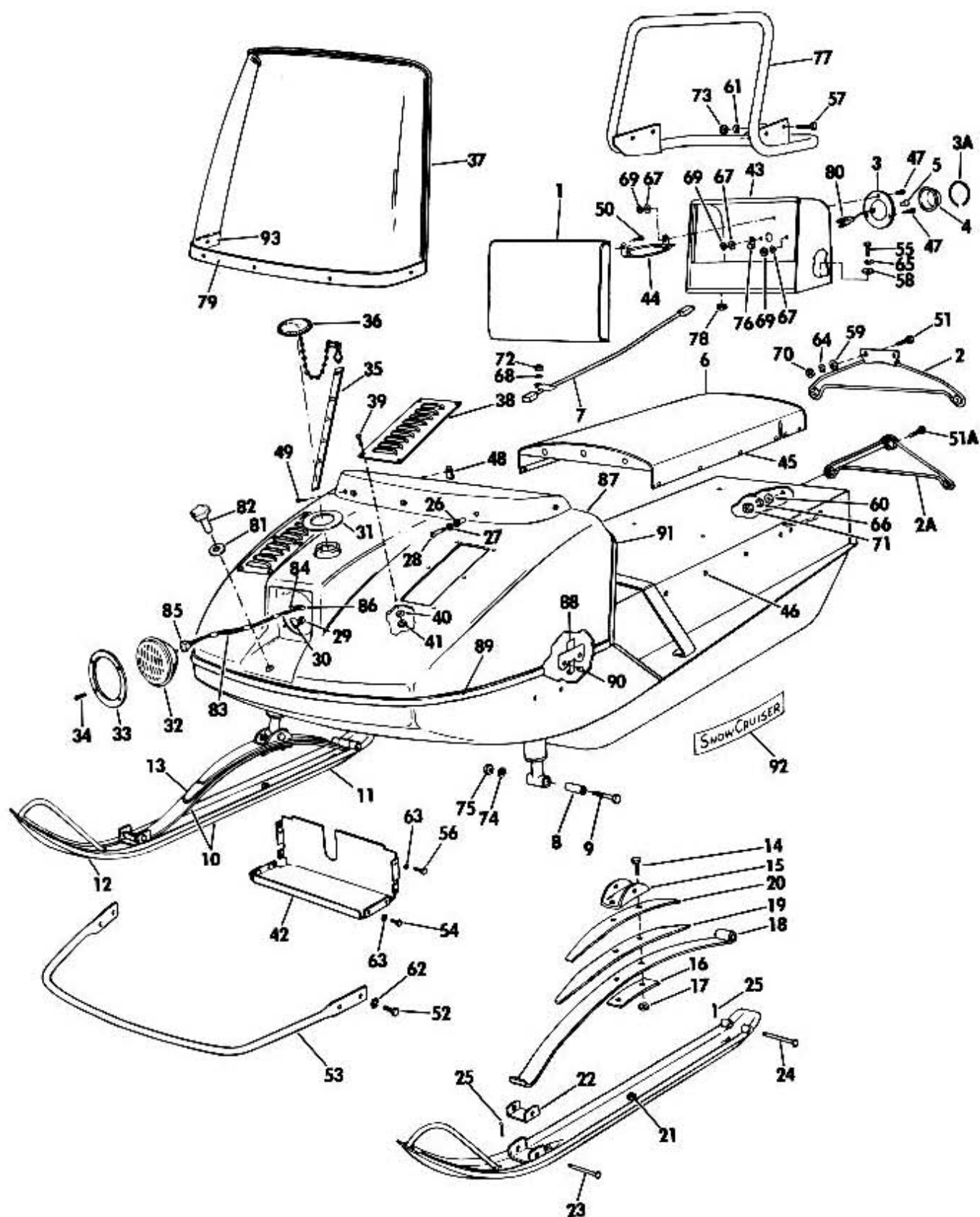
1966

OMC *Snow Cruiser*



PARTS CATALOGUE

a product of Outboard Marine Corporation of Canada Ltd., Peterborough, Canada



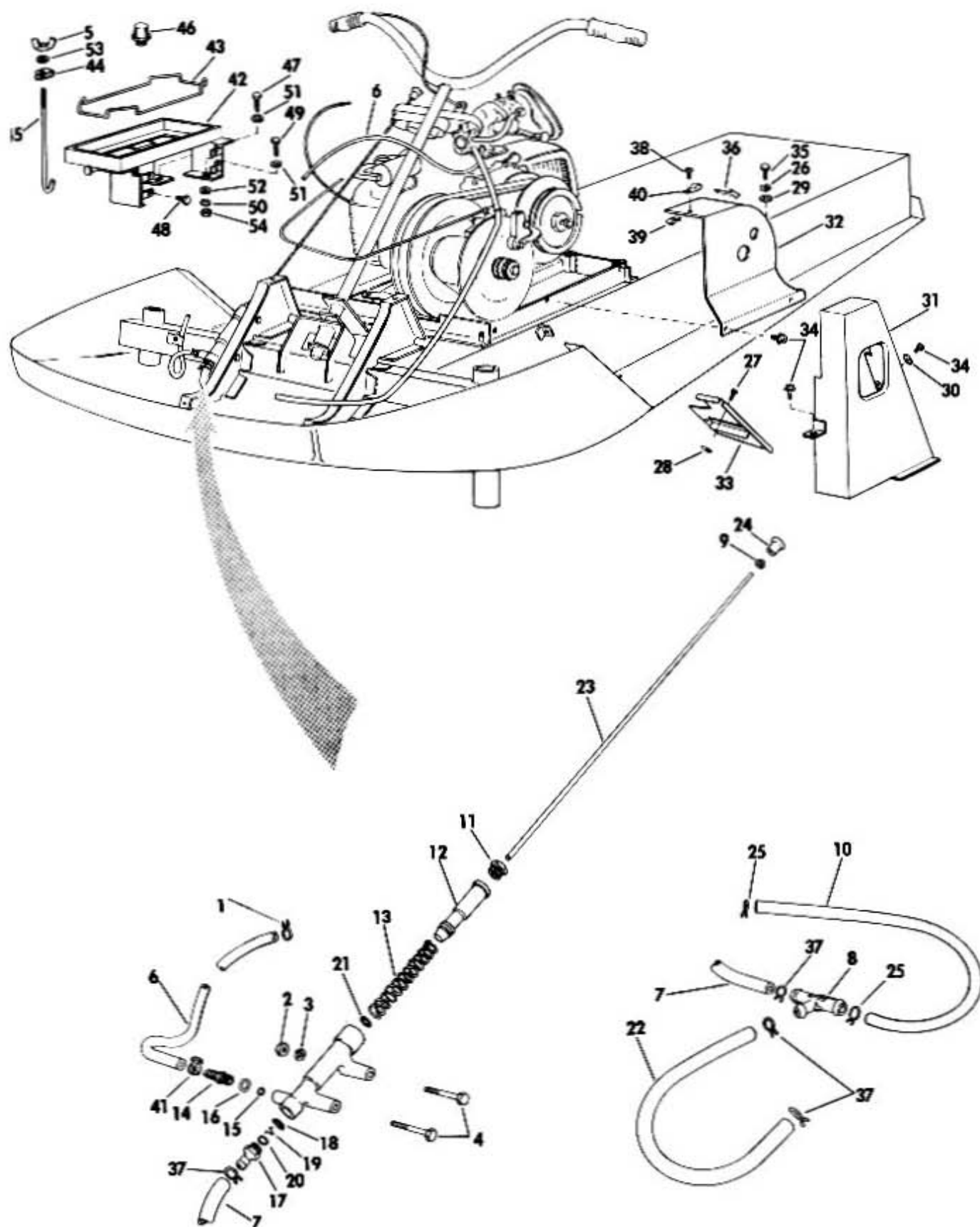
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REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112434	SEAT BACK ASSY., 15"	1	47	112250	SCREW, Taillight to compt.	3
1	112435	SEAT BACK ASSY., 20"	1	48	112251	CLIP, Headlight cable to shroud	1
2A	487458	REAR FRAME SUPPORT, 15"	1	49	112252	SCREW, Clip to shroud	1
2	487461	REAR FRAME SUPPORT, 20"	1	50	305230	SCREW, Seat back to cord	1
3	160895	TAILLIGHT ASSY.	1	51	306487	SCREW, Rear frame support, 20"	2
3A	112500	. SNAP RING, Taillight	1	51A	306835	SCREW, Rear frame support, 15"	1
4	112499	. LENS	1	52	306834	SCREW, Bumper to frame	4
†5	112535	. BULB, GE - 1004	1	53	112241	BUMPER	1
6	112341	SEAT ASSY., 15"	1	54	603012	SCREW, Baffle to frame	6
6	112344	SEAT ASSY., 20"	1	55	603012	SCREW, Seat back comp. to frame	4
7	160889	CABLE ASSY., Taillight	1	56	604890	SCREW, Baffle to frame	2
8	403855	BUSHING	2	57	306834	SCREW, Tow bar to frame	4
9	311474	SCREW	2	58	404380	WASHER, Seat back compt. to frame	4
10	487431	SKI & SPRING ASSY., 15"	2	59	312318	WASHER, Rear frame support, 20"	2
10	487498	SKI & SPRING ASSY., 20"	2	60	120177	LOCKWASHER, Rear frame support, 15"	1
11	487490	. SKI ASSY.	1	61	120177	LOCKWASHER, Tow bar to frame	4
•12	487429	. RUNNER ASSY., 24" long	1	62	120177	LOCKWASHER, Bumper to frame	4
•12	487488	. RUNNER ASSY., 33-1/2" long	1	63	306396	LOCKWASHER, Muffler baffle to frame	8
13	487430	. SPRING ASSY., Ski, 15"	1	64	306396	LOCKWASHER, Rear frame support, 20"	2
13	487497	. SPRING ASSY., Ski, 20"	1	65	306396	LOCKWASHER, Seat back compt. to frame	4
14	308849	. . SCREW	2	66	306405	WASHER, Rear frame support, 15"	1
15	403848	. . SADDLE	1	67	306991	WASHER, Taillight to seat back compt.	3
16	403859	. . BACKING PLATE	1	68	308089	WASHER, Taillight wire clamp	1
17	403864	. . LOCKNUT	2	69	133079	NUT, Taillight to seat back compt.	3
18	404269	. . MAIN LEAF, 15"	1	70	306375	NUT, Rear frame support, 20"	2
18	404479	. . MAIN LEAF, 20"	1	71	306562	NUT, Rear frame support, 15"	1
19	404270	. . CENTER LEAF	1	72	306531	NUT, Taillight wire clamp	1
20	404271	. . TOP LEAF	1	73	306562	NUT, Tow bar to frame	2
21	404264	. HEX LOCKNUT	1	74	120177	LOCKWASHER, Spring to column	2
22	404261	. WEAR PLATE	1	75	403864	NUT, Spring to column	2
23	404262	. RETAINING PIN	1	76	112191	CLIP, Taillight wire to seat back	1
24	404263	. RETAINING PIN	1	77	160957	TOW BAR ASSY., 15"	1
25	306328	. COTTER PIN	2	77	160959	TOW BAR ASSY., 20"	1
26	403959	RAWLNUT	5	78	300454	GROMMET, Taillight wire to seat back compt.	1
27	308279	WASHER	5	79	112534	TRIM, Windshield, Outside	1
28	404002	SCREW, Truss head machine	5	80	112170	CONNECTOR, Taillight wire	1
29	403818	SPEEDNUT	4	81	112495	WASHER, Knob to shroud	1
30	403819	RETAINING CLIP	4	82	112347	KNOB, Shroud	1
31	404119	COVER RING, Gas tank filler neck	1	83	112183	WIRE ASSY., Red, White & Blue	1
32	112208	LAMP, Sealed beam	1	84	112205	WIRE, Pink	1
33	403816	RIM	1	85	112204	CONNECTOR, Headlight	1
34	403820	SCREW	4	86	112173	CONNECTOR, Removable	1
35	403972	DIPSTICK	1	87	160905	SHROUD ASSY.	1
36	160963	GAS CAP & CHAIN ASSY.	1	88	112283	. LATCH	2
37	112532	WINDSHIELD (Less trim)	1	89	112304	. MOULDING	1
38	404124	LOUVER	2	90	112308	. RIVET, Latch	4
39	404208	SCREW	12	91	112350	. TRIM	1
40	306413	WASHER	12	92	403997	. TRANSFER, "Snow Cruiser"	2
41	404069	LOCKNUT	12	93	112533	TRIM, Windshield, Inner	1
42	487435	BAFFLE & WELD NUT, 15"	1				
42	487436	BAFFLE & WELD NUT, 20"	1				
43	487467	SEAT BACK COMPT., 15"	1				
43	487468	SEAT BACK COMPT., 20"	1				
44	487473	ELASTIC CORD & CLAMP	1				
45	800264	RIVET, Seat stud	12				
46	902157	STUD, Seat fastener	12				

† Taillight bulbs available in package of 10 - Part No. 161501

• Be sure to order proper length runner.

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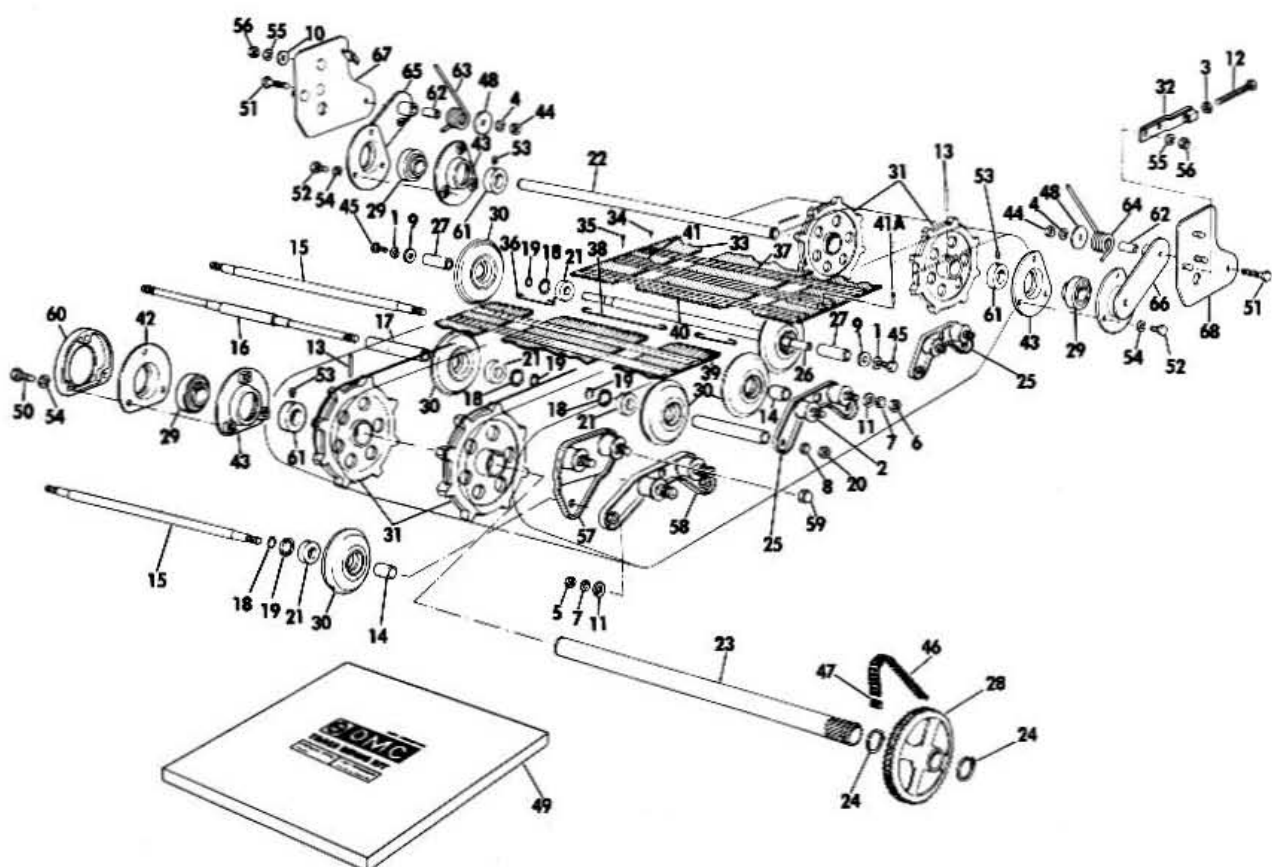
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REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	302647	HOSE CLAMP	1	33	487474	LEFT FOOT REST, 15"	1
2	306375	NUT	2		112312	LEFT FOOT REST, 20"	1
3	306396	LOCKWASHER	2		487475	RIGHT FOOT REST, 15"	1
4	306832	SCREW	2		112311	RIGHT FOOT REST, 20"	1
5	800045	NUT, Battery hold down	2	34	303311	SCREW, Support	5
6	403994	HOSE, Primer to engine	1	35	306834	SCREW	1
7	404128	HOSE, Tee to primer pump	1	36	404038	TRANSFER, Neutral shift	1
8	403996	TEE	1	37	309523	HOSE CLAMP	4
9	404203	SPEEDNUT	1	38	404012	SCREW, Fuel line to primary guard	1
10	112359	HOSE, Tee to fuel pump	1	39	112307	SPEEDNUT, Fuel line clamp	1
†	487298	PRIMER ASSY.	1	40	309846	CLAMP, Fuel line to guard	1
11	403961	. END CAP	1	41	404192	CLAMP, Hose exit valve	1
12	403962	. PISTON	1	42	160909	BATTERY BOX & SUPPORT ASSY.	1
13	403963	. SPRING	1	43	112287	HOLD DOWN BATTERY	1
14	487299	. EXIT VALVE	1	44	112288	CLAMP, Battery hold down	2
15	308528	. . O-RING	1	45	112289	BOLT, Battery hold down	2
16	426843	. . WASHER	1	46	112329	CAP, Spill proof, battery	6
17	487297	. INLET VALVE HOUSING	1	47	306322	SCREW, Battery box to main frame	1
18	202893	. . O-RING	1	48	306419	SCREW, Panel to battery box	4
19	426824	. . RETAINING CLIP	1	49	306450	SCREW, Battery box to main frame	2
20	426825	. . DISC VALVE	1	50	306325	LOCKWASHER, Battery box to main frame	3
21	427444	. O-RING	1	51	120196	WASHER, Battery box to main frame	3
22	602253	HOSE	1	52	809152	WASHER, Battery box to main frame	2
23	487395	PRIMER ROD ASSY.	1	53	306453	WASHER, Battery hold down	2
24	404206	. KNOB	1	54	306932	NUT, Battery box to frame	3
25	552199	HOSE CLAMP	2				
26	120177	LOCKWASHER	1				
27	305230	SCREW, Foot rest	6				
28	404276	SPEEDNUT, Foot rest screw	6				
29	306405	WASHER	1				
30	312318	FLAT WASHER	2				
31	160914	CHAIN GUARD, 15"	1				
	160989	CHAIN GUARD, 20"	1				
32	160904	DRIVE GUARD ASSY.	1				

† Not shown

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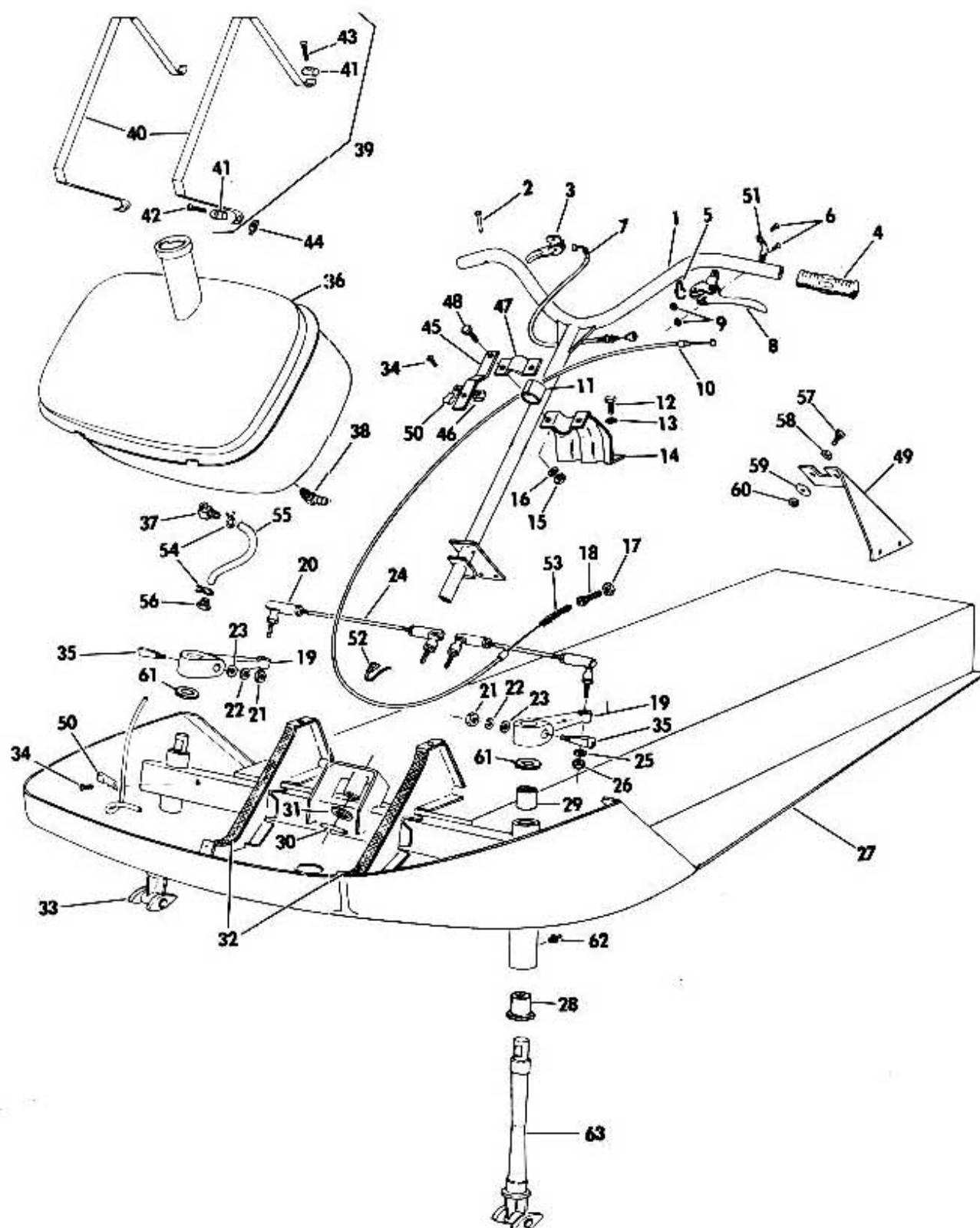
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REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	120177	LOCKWASHER	2	37	112225	. TREAD BAR, Track, 15"	56
2	112379	MOUNT, Rubber	16	37	112239	. TREAD BAR, Track, 20"	56
3	304632	NUT, Hex jam	2	38	112220	. HINGE PIN, Long, 15"	1
4	120177	LOCKWASHER, Rear axle pivot	2	38	112220	. HINGE PIN, Long, 20"	3
5	306933	NUT, Hex jam	15	39	112214	. HINGE CONN., Short, 15"	4
6	306933	NUT, Hex jam	15	40	112215	. HINGE CONN., Long	AR
7	306994	WASHER, Shake proof	32	41	112226	. TREAD BAR, Outer, 15"	28
8	306994	WASHER, Shake proof	14	41	112240	. TREAD BAR, Outer, 20"	22
9	403695	WASHER, Flat	2	41A	112221	. RIVET	44
10	403695	WASHER, Flat track adj.	2	42	112377	FLANGETTE, Front axle	2
11	403798	WASHER	32	43	487412	FLANGETTE ASSY., Inner	4
12	112412	SCREW, Cap, track adj.	2	44	306319	NUT, Rear axle pivot	2
13	312298	ROLL PIN	4	45	306834	SCREW, Track support	2
14	403803	SPACER	8	46	112249	CHAIN	1
15	403804	AXLE, Truck, 15"	4	47	403917	CONN. LINK, Chain	1
15	112243	AXLE, Truck, 20"	4	48	112361	WASHER, Rear axle pivot	2
16	403805	AXLE, Truck, staggered, 15"	3	49	160937	TRACK REPAIR KIT, 15"	AR
16	112244	AXLE, Truck, staggered, 20"	3	49	160938	TRACK REPAIR KIT, 20"	AR
17	403806	SPACER, 15"	6	50	302600	SCREW, Mount to frame	6
17	112253	SPACER, 20"	6	51	306869	SCREW, Rear axle pivot	2
18	403807	RETAINING RING	16	52	312316	SCREW, Rear flange mounting	6
19	403808	RETAINING RING	16	53	603388	SET SCREW, Axle bearing	4
20	403809	LOCKNUT	14	54	120177	LOCKWASHER, Bearing mounts	12
21	403815	BEARING	16	55	120177	LOCKWASHER, Rear axle mount to frame	6
22	112199	AXLE, Rear, 15"	1	56	306562	NUT, Rear axle mounting plate to frame	6
22	112373	AXLE, Rear, 20"	1	57	112293	BRACKET, Aux., truck	2
23	112198	AXLE, Front, 15"	1	58	112295	BRACKET, Front truck, L.H.	1
23	112242	AXLE, Front, 20"	1	58	112294	BRACKET, Front truck, R.H.	1
24	112200	RETAINING RING	2	59	112488	ACORN NUT, Aux., truck, rear	2
25	403851	BRACKET	4	60	404222	ADAPTER, Bearing, front	2
26	403882	AXLE, Track support, 15"	1	61	112202	COLLAR, Bearing, front & rear axle	4
26	112245	AXLE, Track support, 20"	1	62	112406	BUSHING, Rear axle pivot	2
27	403883	SPACER	2	63	112413	SPRING, Rear axle pivot, R.H.	1
28	112197	DRIVE SPROCKET	1	64	112414	SPRING, Rear axle pivot, L.H.	1
29	112203	BEARING, Front & rear axle	4	65	160952	PIVOT ARM, R.H.	1
30	487240	HUB & TIRE ASSY.	16	66	160953	PIVOT ARM, L.H.	1
31	160888	SPROCKET WHEEL ASSY.	4	67	160954	MOUNTING PLATE, R.H.	1
32	487460	PLATE ASSY., Adjusting, L.H.	1	68	160955	MOUNTING PLATE, L.H.	1
32	487459	PLATE ASSY., Adjusting, R.H.	1				
33	160987	TRACK ASSY., 15"	1				
33	160986	TRACK ASSY., 20"	1				
34	403782	. RIVET, Short	280				
35	403865	. RIVET, Long	44				
36	112219	. HINGE PIN, Short, 15"	2				

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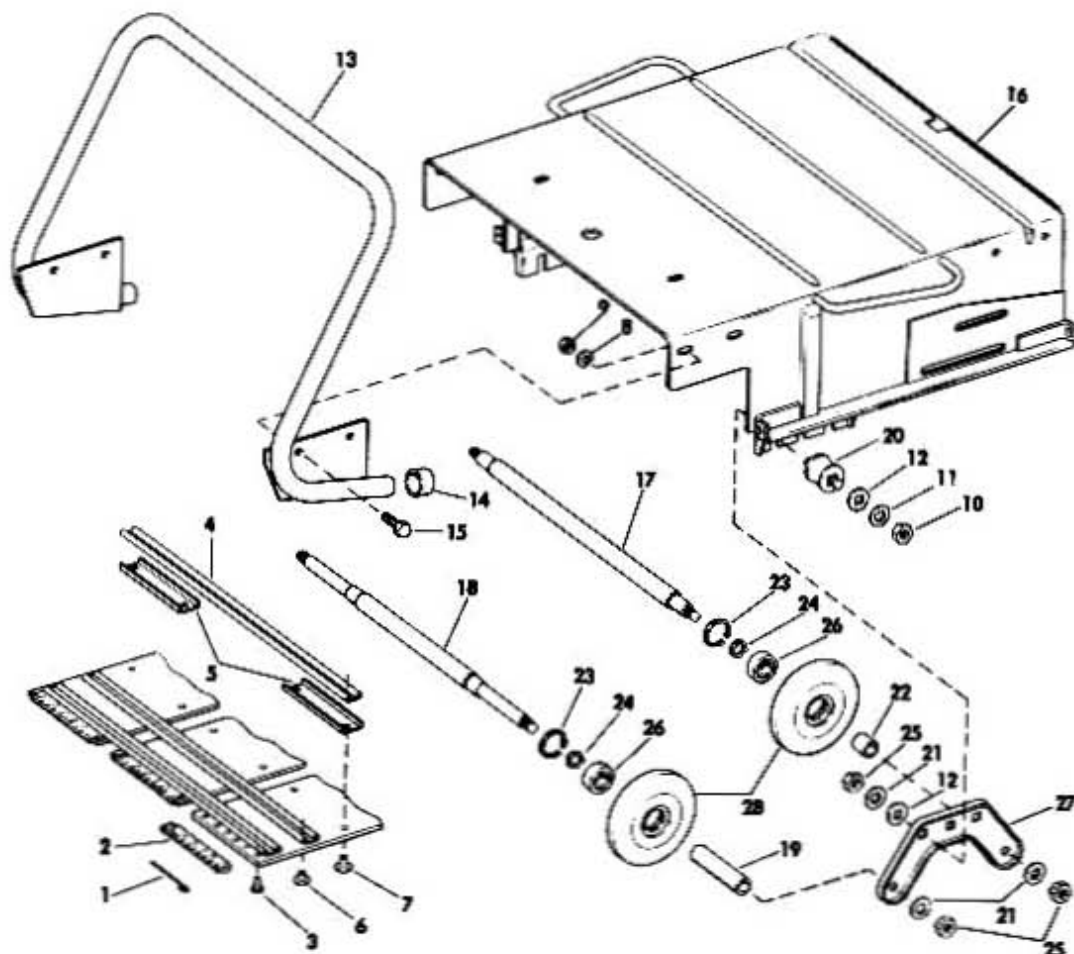


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1	487401	STEERING COLUMN ASSY.	1	31	403955	THRUST WASHER	2
2	403975	. RIVET	1	32	403890	FELT STRIP	2
3	403973	. THROTTLE LEVER	1	33	404219	SKI COLUMN, R.H.	1
4	403826	HANDLE GRIP	2	34	404012	SCREW	2
5	403956	HAND LEVER LOCK	1	35	403858	PIN, Tapered lock	2
6	604961	SCREW	2	36	487250	GAS TANK ASSY.	1
7	160897	CABLE	1	37	112375	ELBOW	1
8	403944	HAND LEVER	1	38	404019	ELBOW	1
8A	487409	. SCREW & NUT	1	39	160990	GAS TANK STRAP	2
9	132520	NUT	2	40	112237	. STRAP	1
10	112234	BRAKE CABLE	1	41	112238	. BAR	2
11	403932	BUSHING	1	42	132346	. SCREW, Strap	1
12	604891	SCREW	2	43	307878	. SCREW, Strap	1
13	120177	LOCKWASHER	2	44	403957	SPEEDNUT	2
14	487281	MOUNTING BRACKET ASSEMBLY	1	45	404024	BRACKET, Hose clamp	1
15	306562	NUT, Bearing half to bracket	2	46	404027	SPEEDNUT	1
16	120177	LOCKWASHER	2	47	403933	BEARING HALF	1
17	133175	NUT	1	48	604891	SCREW	2
18	403945	FITTING	1	49	112501	BRACKET	1
19	403901	ARM, Outside	2	50	310503	CLAMP	2
20	403909	BALL JOINT	4	51	404060	CAP	1
21	306320	NUT	2	52	112384	CLAMP, Brake cable to fuel line	1
22	306799	LOCKWASHER	2	53	112230	SPRING, Brake return	1
23	305486	WASHER	2	54	309523	CLAMP, Hose fuel drain	2
24	403885	TIE ROD	2	55	112376	HOSE, Fuel drain	1
25	120177	LOCKWASHER	4	56	307551	PLUG, Fuel drain	1
26	306388	NUT	8	57	306435	SCREW	2
27	487399	FRAME ASSY., 15"	1	58	306453	WASHER	2
27	160901	FRAME ASSY., 20"	1	59	112142	SPACER	1
28	404215	. BEARING	2	60	800290	NUT	2
29	403897	. BEARING	2	61	404443	WASHER, 20"	2
30	403954	SPIROL PIN	1	62	103515	GREASE FITTING	2
				63	404216	SKI COLUMN, L.H.	1

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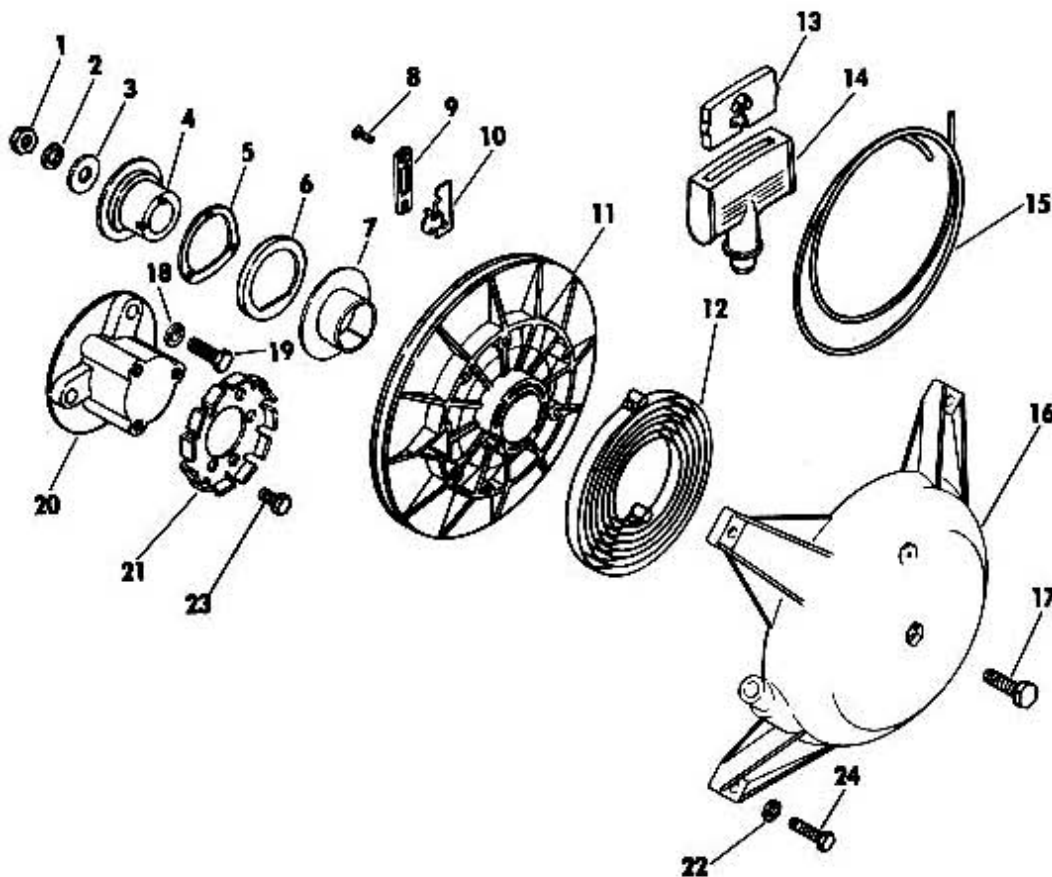
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†	160915	FRAME EXTENSION KIT	1	14	112467	. . CAP, Extension kit handle	2
†	160992	. TRACK ASSY., Extension kit	1	15	604891	. SCREW, Frame extension to main frame	6
1	112220	. . HINGE PIN, Long	6	16	487437	. FRAME ASSY., Extension kit	1
2	112215	. . HINGE CONNECTOR, Track, long	6	17	112243	. AXLE, Truck	1
3	112221	. . RIVET, Hinge connector	36	18	112244	. AXLE, Truck, staggered wheels	1
4	112239	. . TREAD BAR, Track	16	19	112253	. SPACER, Axle	2
5	112240	. . TREAD BAR, Outer	6	20	112379	. MOUNT, Rubber truck bracket	4
6	403782	. . RIVET, Track, short	78	21	306994	. WASHER, Axle	8
7	403865	. . RIVET, Track, long	12	22	403803	. SPACER, Truck	2
8	120177	. LOCKWASHER, Frame extension to main frame	6	23	403807	. RETAINING RING, Dolly wheel	4
9	306562	. NUT, Frame extension to main frame, 3/8-16	6	24	403808	. RETAINING RING, Axle	4
10	306933	. NUT, Rubber mount, 1/2-13	8	25	403809	. NUT, Axle, 1/2"	4
11	306994	. WASHER, Rubber mount, 1/2"	4	26	403815	. BEARING, Dolly wheel	4
12	403798	. WASHER, Rubber mount	8	27	403851	. BRACKET, Truck mounting	2
13	160977	. HANDLE, MOUNTING PLATE & CAP ASSY.	1	28	487240	. HUB AND TIRE ASSY.	4

†Not Shown

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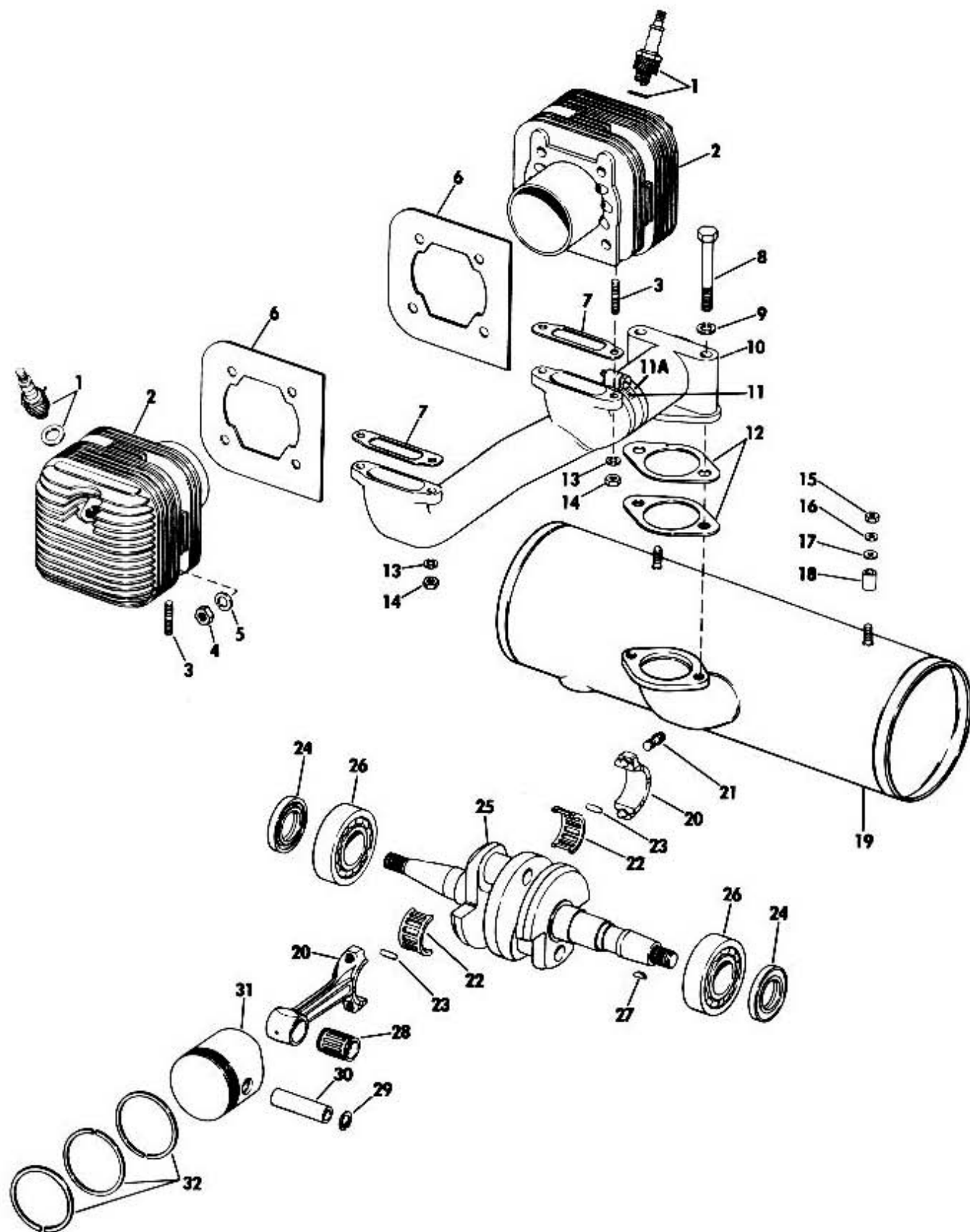
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*	160808	REWIND STARTER ASSY.	1	12	375836	STARTER SPRING ASSY.	1
1	306320	NUT, 5/16-24, pulley to housing	1	13	304325	ANCHOR	1
2	306325	LOCKWASHER, 5/16	1	14	427370	HANDLE	1
3	306283	WASHER	1	15	204085	ROPE, Starter	1
4	379067	SPINDLE & PIN ASSY.	1	16	160809	STARTER HOUSING ASSY.	1
5	309515	SPRING WASHER	1	17	307718	SCREW, 5/16-24 x 1-1/8	3
6	309516	FRICTION RING	1	18	306325	LOCKWASHER, 5/16	3
7	309513	BUSHING, Spindle	1	19	306435	SCREW, 5/16-18 x 1-1/4	3
8	307163	SCREW, 10-24 x 5/8 Retainer to pulley	3	20	110806	RATCHET MOUNT	1
9	202317	RETAINER	3	21	202111	RATCHET	1
10	202470	PAWL	3	22	306396	LOCKWASHER, 1/4	4
11	160464	STARTER PULLEY ASSY.	1	23	111214	SCREW, 1/2-20 x 5/8	3
				24	306409	SCREW, 1/4-20 x 7/8	4

* Not shown

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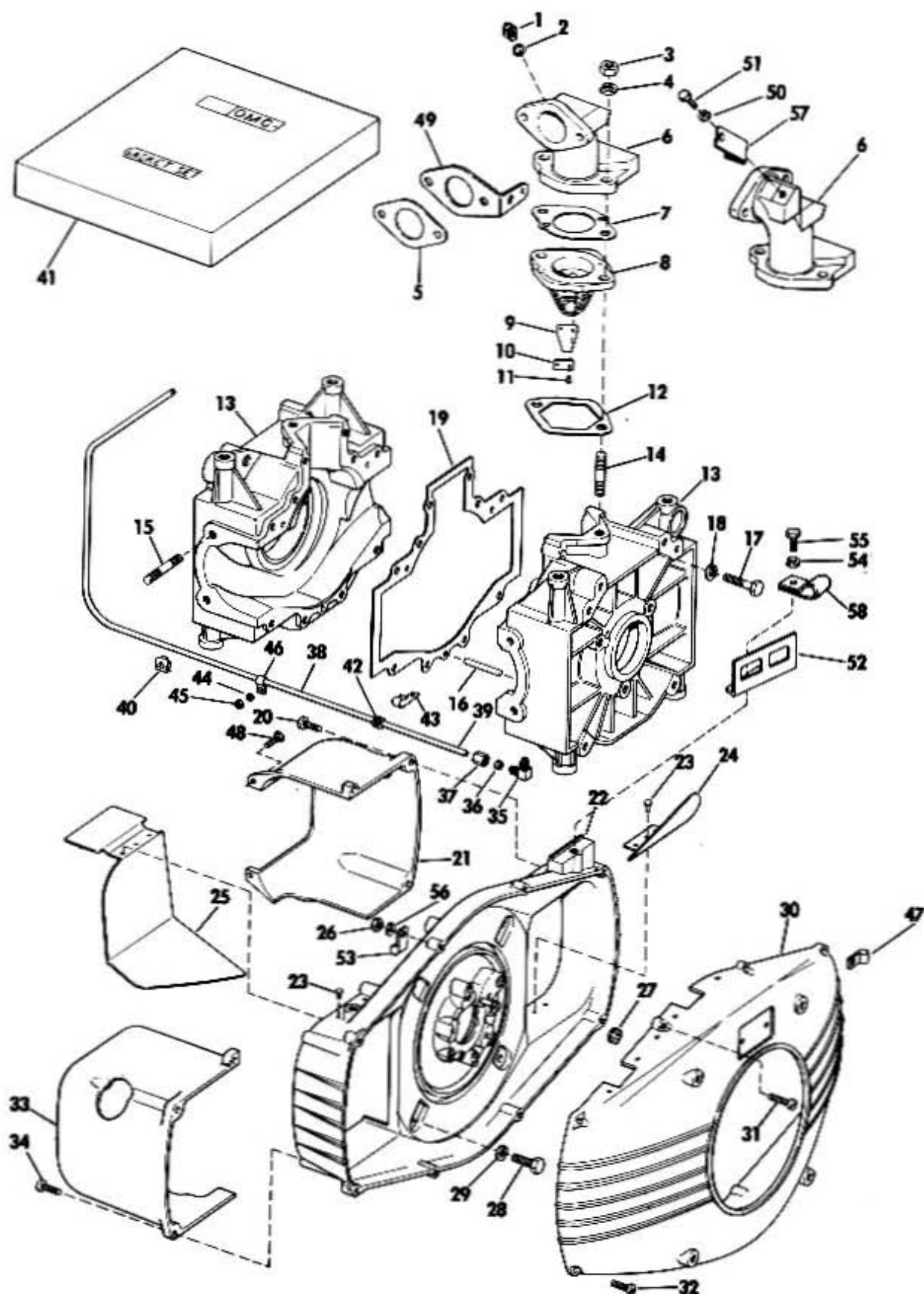


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1	76-152	SPARK PLUG	2	18	304670	SPACER	2
2	160802	CYLINDER & STUD ASSY.	2	19	112286	MUFFLER ASSY.	1
3	111504	. STUD	2	20	378275	CONNECTING ROD ASSY.	2
4	306320	NUT, 5/16-24	8	21	308186	. SCREW, Connecting rod	2
5	306325	LOCKWASHER, Cylinder to crankcase	8	22	378528	BEARING RETAINER ASSY., Connecting rod	2
6	111415	GASKET, Cylinder	2	23	378515	NEEDLE BEARING ASSY., Connecting rod	2
7	111401	GASKET, Exhaust manifold	2	24	112185	SEAL, Crankshaft	2
8	307776	SCREW	2	25	160890	CRANKSHAFT BEARING & SHIM ASSY.	1
9	120177	LOCKWASHER	2	26	111413	. BEARING, Crankshaft	2
10	160865	MANIFOLD & CLAMP ASSY.	1	27	112494	KEY, Flywheel	1
11	112116	. CLAMP	1	28	378251	NEEDLE BEARING ASSY., Wrist pin	2
11A	112139	. GASKET	1	29	302577	RETAINING RING, Piston	4
12	111503	GASKET, Muffler	2	30	304691	WRIST PIN	2
13	306396	LOCKWASHER	4	31	112153	PISTON	2
14	306397	NUT	4	32	487300	PISTON RING SET	2
15	306932	NUT	2				
16	306325	LOCKWASHER	2				
17	306453	WASHER	2				

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1	160837	CHECK VALVE, Carburetor	1	37	306330	NUT	1
2	301996	. WASHER, Check valve	1	38	112332	TUBE, Chain oiler	1
3	306320	NUT, 5/16-24	2	**39	112399	TUBE, Chain oiler, extension	1
4	306325	LOCKWASHER, 5/16	2				
5	111767	GASKET, Carburetor	1	40	112392	CLAMP	2
*6	112157	MANIFOLD, Intake	1	41	160850	REPAIR KIT, Gasket set	1
**6	112262	MANIFOLD, Intake	1	†	111401	. GASKET, Exhaust manifold	2
7	111523	GASKET, Intake manifold	1	†	111402	. GASKET, Reed valve	1
8	111397	BODY, Reed valve	1	†	111405	. GASKET, Crankcase	1
9	427134	REED	6	†	111415	. GASKET, Cylinder	2
10	427135	RETAINER PLATE, Reed	6	†	111503	. GASKET, Muffler	2
11	303764	SCREW, 4-40 x 3/16	12	†	111523	. GASKET, Intake-manifold	1
12	111402	GASKET, Reed valve	1	†	111767	. GASKET, Carburetor	1
13	160887	CRANKCASE ASSY.	1	†	301996	. WASHER, Checkvalve	1
14	111522	. STUD, Intake manifold	2	†	303615	. GASKET, Fuel pump	1
15	111419	. STUD, Cylinder	8	42	112398	GROMMET, Oiler Tube, 15"	1
16	111404	. TAPER PIN	3	43	812393	CLAMP, 20"	1
17	307471	. SCREW, 1/4-20 x 1-3/8	10	44	306396	LOCKWASHER, Oiler tube clamp, 20"	1
18	306396	LOCKWASHER, 1/4	10				
19	111405	GASKET, Crankcase	1	45	306375	NUT, Oiler tube clamp, 20"	1
20	307195	SCREW, 10-24 x 1-1/16	3	46	112380	CLAMP, Oiler tube to frame	1
21	112164	SHROUD, Cylinder, L.H.	1	47	112191	CLIP, Taillight to fan housing	1
22	160807	HOUSING, Fan rear	1	48	307195	SCREW, Cylinder shroud to crankcase	2
23	112473	. RIVET	6				
24	111495	. DEFLECTOR, L.H.	1	49	160925	SUPPORT ASSY., Throttle bellcrank	1
25	111494	. DEFLECTOR, R.H.	1				
26	306531	NUT, 10-24	1	**50	306396	LOCKWASHER, Support to manifold	1
27	111510	GROMMET	1				
28	300646	SCREW, 1/4-20 x 3/4	4	**51	306487	SCREW, Support to manifold	1
29	306396	LOCKWASHER, 1/4	4	52	112175	BRACKET, Connector	1
*30	111423	HOUSING, Fan	1	53	111537	CLIP, H.T. lead	1
**30	112265	HOUSING, Fan	1	54	306325	LOCKWASHER, Connecting bracket to fan housing	1
31	305725	SCREW, 10-24 x 1-3/8	1				
32	302948	SCREW, 10-24 x 3/4	7	55	306555	SCREW, Connecting to bracket to fan housing	1
33	111412	SHROUD, Cylinder, R.H.	1				
34	307195	SCREW, 10-24 x 11/16	3	56	120052	LOCKWASHER	1
35	471349	OUTLET VALVE ASSY.	1	**57	112349	BRACKET, Throttle control	1
36	306329	SLEEVE	1	58	111886	CLIP	1

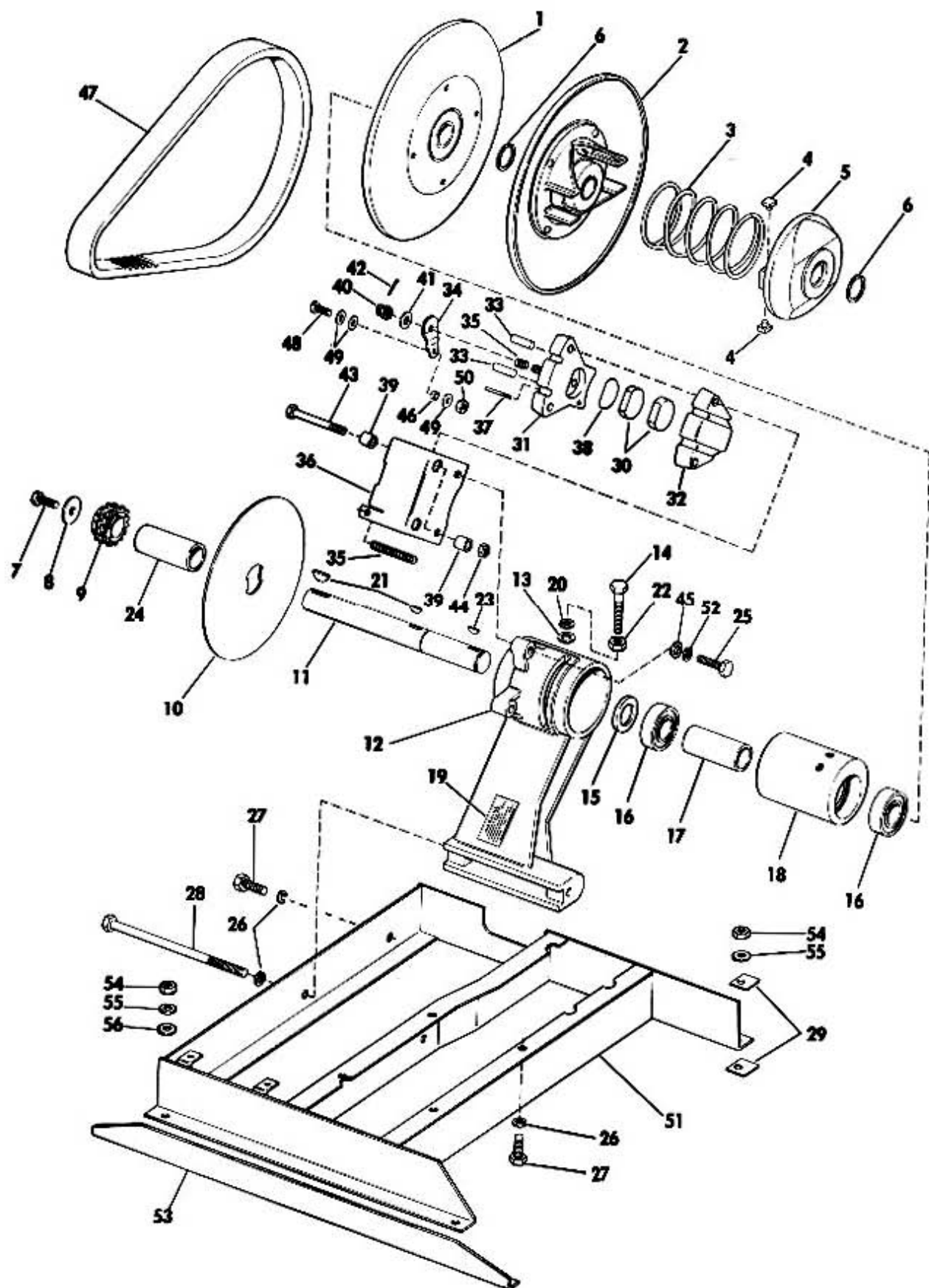
* Manual start only

** Electric start only

† Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

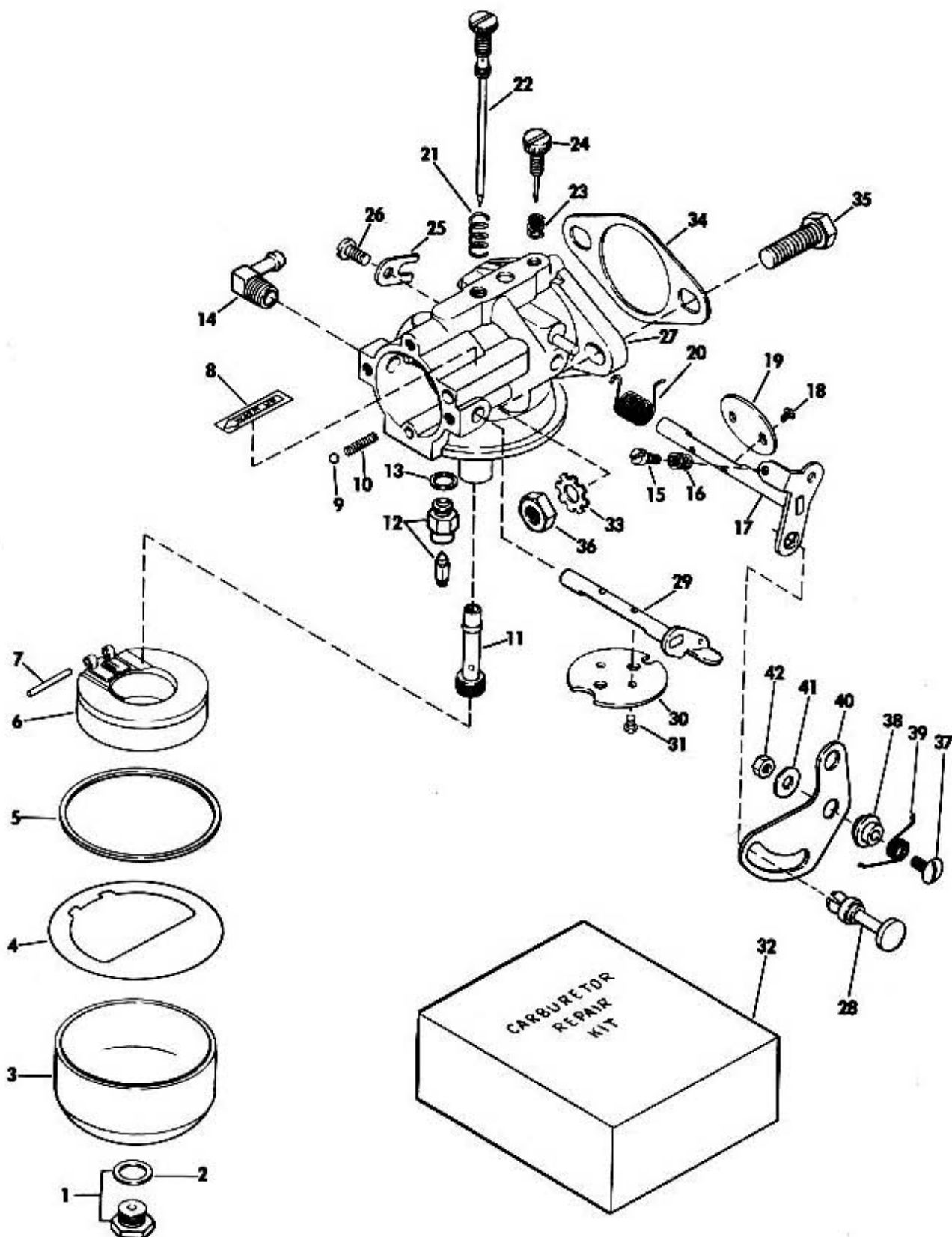


INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
 SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	160872	SECONDARY SHEAVE & ECCENTRIC ASSY., 15"	1	25	306435	SCREW, 15"	2
*	160910	SECONDARY SHEAVE & ECCENTRIC ASSY., 20"	1	26	120177	LOCKWASHER, 3/8	6
1	160821	FIXED PULLEY HALF ASSY.	1	27	306414	SCREW, 3/8-16	5
2	160875	MOVABLE PULLEY HALF ASSY.	1	28	111569	BOLT	1
3	112144	SPRING, Secondary sheave	1	29	404353	SPACER PLATE, Power frame to frame	4
4	112143	SHOE RAMP	3	*	160894	CALIPER BRAKE ASSY.	1
5	112154	CAP, Spring	1	30	112423	PUCK	2
6	111467	RETAINING RING	2	31	112420	BODY, Front	1
7	111472	SCREW, Sprocket	1	32	112421	BODY, Rear	1
8	112142	WASHER, Sprocket	1	33	112424	PIN, Cam	2
9	112227	SPROCKET, Secondary shaft	1	34	112426	CAM, Caliper brake	1
10	112231	DISC., Brake	1	35	112425	SPRING	1
11	111466	SHAFT, Secondary sheave, 15"	1	36	112419	BRACKET, Caliper brake	1
11	112305	SHAFT, Secondary sheave, 20"	1	37	112482	PIN, Cam limit	1
12	111476	PEDESTAL, Mounting	1	38	112422	WASHER, Puck, back-up	1
13	121025	WASHER, Chain adjusting screw	1	39	112427	SPACER, Caliper brake bracket	4
14	111477	SCREW, Chain adjusting	1	40	112428	NUT, Cam to body	1
15	111464	WASHER, Clamp	1	41	112429	WASHER, Cam to body	1
16	111469	BEARING, Eccentric to shaft	2	42	120356	PIN, Cotter, cam to body	1
17	111470	SPACER, Bearing	1	43	306871	SCREW, Body to bracket	2
18	111468	ECCENTRIC, Secondary shaft	1	44	805837	LOCKNUT, Body to bracket	2
19	111570	DECAL WARNING	1	45	306453	WASHER	2
20	306353	LOCKWASHER, Chain adjusting screw	1	46	112403	SLEEVE, Clamp screw	1
21	306467	WOODRUFF KEY #10	2	47	111496	BELT, Drive	1
22	306562	NUT, Chain adjusting screw	1	48	111463	SCREW, Clamp	1
23	551041	WOODRUFF KEY, #6	1	49	306407	WASHER, 1/4"	3
24	112280	SPACER, Sprocket, 20"	1	50	800048	NUT, 1/4-28	1
25	306501	SCREW, 20"	2	51	160873	FRAME ASSY.	1
				52	306325	LOCKWASHER	2
				53	112507	BRACKET	1
				54	403907	NUT	4
				55	120177	LOCKWASHER	4
				56	121025	WASHER	2

* Not shown

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

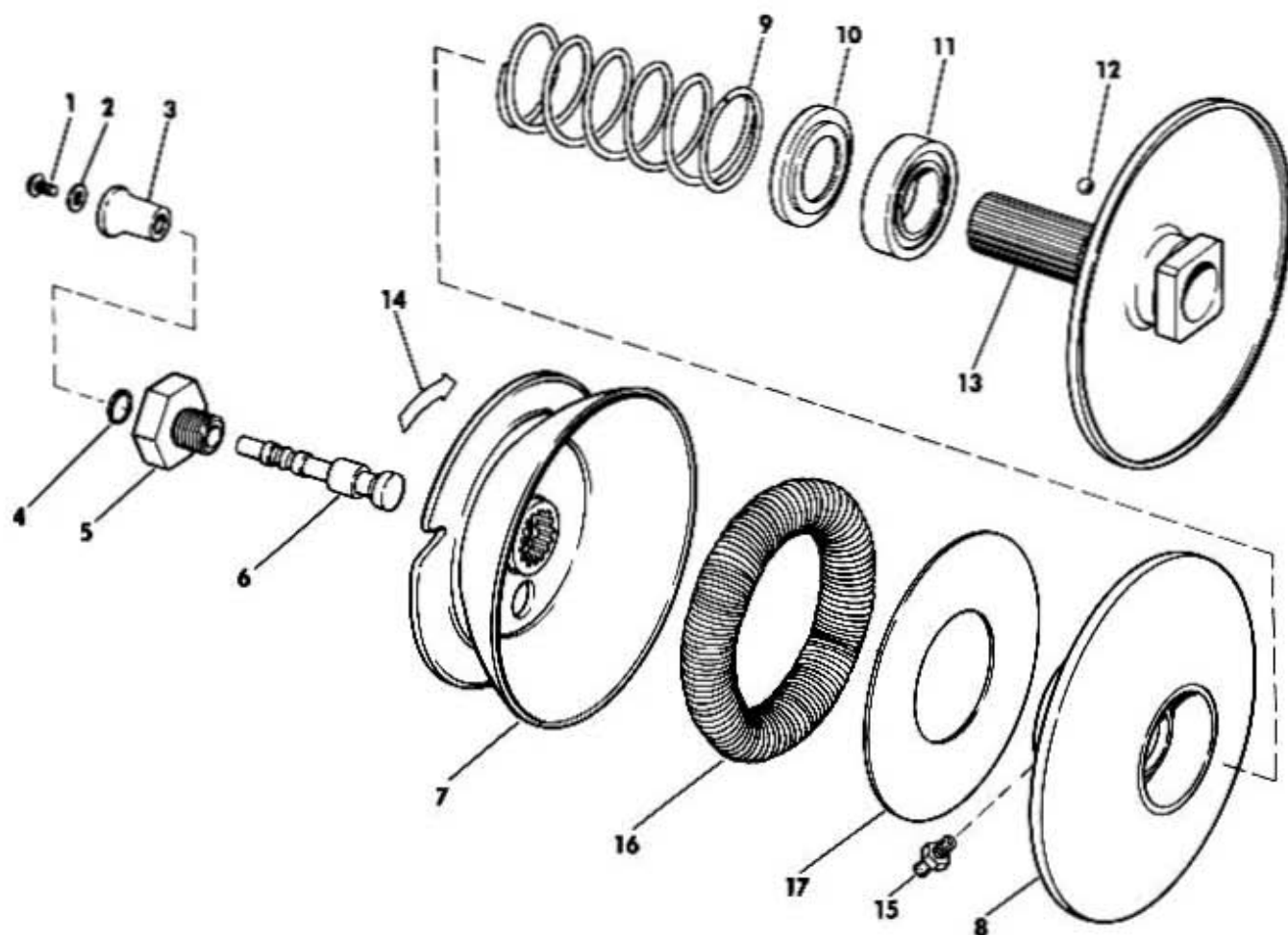
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
	160827	CARBURETOR ASSY.		23	111996	. SPRING	1
1	111981	. NUT & GASKET	1	24	111617	. NEEDLE, Idle adj.	1
†2	111983	. . GASKET		25	110982	. RETAINER, Throttle shaft	1
3	111985	. FLOAT BOWL	1	26	110983	. SCREW	1
†4	111616	. GASKET		*27		. CARBURETOR BODY	1
†5	111986	. GASKET, Float bowl	1	28	111509	. BUSHING AND PIN ASSY.	2
6	111231	. FLOAT	1	29	111615	. SHAFT, Choke	1
7	111987	. FLOAT PIN	1	30	111612	. SHUTTER, Choke	1
8	111531	. PLATE, "Warm-up"	1	31	111991	. SCREW	2
9	111999	. BALL	1	32	160849	. REPAIR KIT, Carburetor	
10	111995	. SPRING	1	33	306799	LOCKWASHER, 5/16	2
†11	111614	. NOZZLE	1	†34	111767	CARBURETOR GASKET	1
†12	111989	. NEEDLE, SEAT & GASKET ASSY.	1	35	306504	SCREW, 5/16-24	2
13	111982	. . GASKET	1	36	306390	NUT, 5/16-24	2
14	111560	. ELBOW	1	37	112336	SCREW, Bellcrank to support	1
15	111998	. SCREW, Throttle adj.	1	38	112337	BUSHING, Bellcrank	1
16	111993	. SPRING	1	39	112338	SPRING, Bellcrank	1
17	111611	. THROTTLE SHAFT ASSY.	1	40	112339	BELLCRANK, Throttle control	1
18	111991	. SCREW	2	41	308279	WASHER, Bellcrank to support	1
19	111075	. THROTTLE SHUTTER	1	42	306531	NUT, Bellcrank to support	1
20	111618	. SPRING, Return	1				
21	112184	. SPRING	1				
†22	111613	. NEEDLE, High speed adj.	1				

† Included in carburetor repair kit

* Not available as service part

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

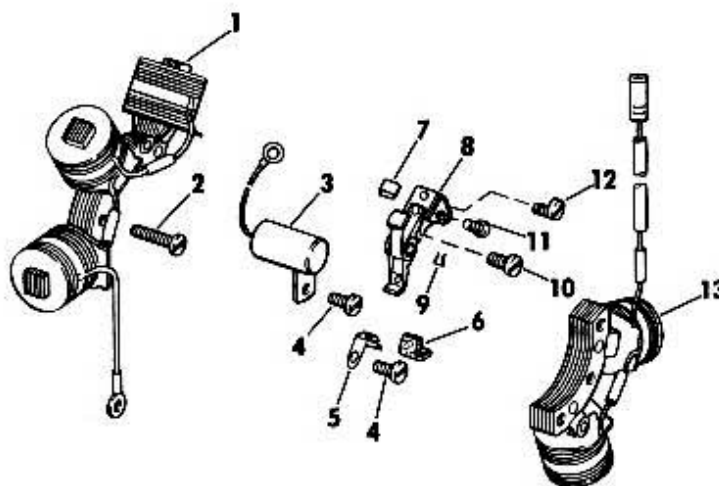


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	160871	PRIMARY SHEAVE ASSY.	1	9	111441	SPRING	1
1	112248	SCREW, 10-24 x 1/2	1	10	112278	CUP, Spring	1
2	306413	WASHER	1	11	111439	BEARING, Drive belt	1
3	112148	KNOB, Neutral lockout	1	12	111442	BALL, Neutral lockout	2
4	112159	SPRING, Detent	2	13	160814	MAIN SHAFT & SHEAVE	1
5	112158	BOLT, Knob to plunger	1	14	112137	DECAL	1
6	112147	PLUNGER	1	15	112279	FITTING, Lube	1
7	160874	END CAP & STARTER PULLEY ASSY.	1	16	112281	SPRING, Activating	1
8	160876	SLIDING SHEAVE	1	17	112282	DISC, Primary	1

* Not shown

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	580571	COIL ASSY., Ignition	1	8	580148	BREAKER POINT SET	1
2	510397	SCREW, 10-24 x 7/8	6	9	307594	RETAINER	1
3	580573	CONDENSER	1	10	302812	SCREW, 10-24 x 3/8	1
4	307019	SCREW, 10-24 x 3/8	2	11	510194	SCREW, 6-32 x 1/4	1
5	510480	CLIP, Oiler	1	12	510185	SCREW, Eccentric	1
6	510377	WICK, Oiler	1	*13	580572	COIL ASSY., Alternator	1
7	510204	CLIP, Spring	1	**13	580625	COIL ASSY., Alternator	1

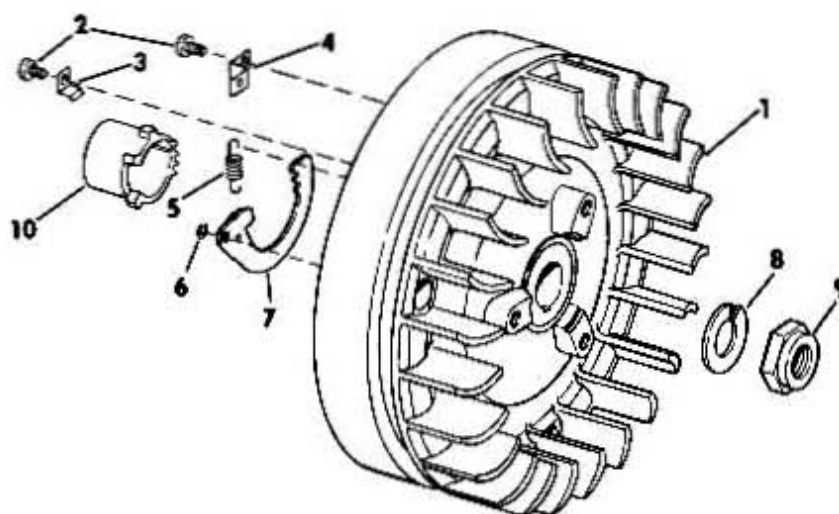
* Manual start only

** Electric start only

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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

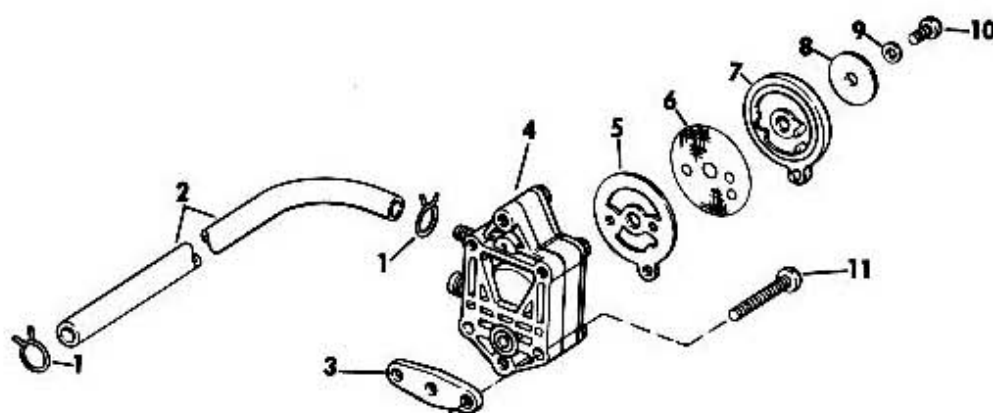


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	580615	FLYWHEEL & WEIGHT ASSY.	1	6	425114	. RETAINING RING	1
2	311516	. SCREW	2	7	510645	. WEIGHT, Timer	1
3	510649	. CAM RETAINER	1	8	310856	LOCKWASHER, 5/8	1
4	510650	. SUPPORT, Flyweight	1	9	304104	NUT, 5/8-16	1
5	510646	. SPRING, Flyweight	1	10	510644	CAM	1

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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

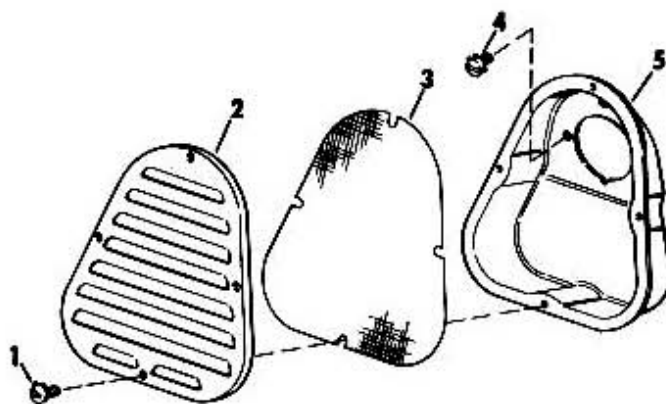


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	302647	CLAMP, Hose	2	6	311198	SCREEN	1
*2	311460	HOSE	1	7	311203	CAP	1
**2	310772	HOSE	1	8	311204	WASHER, Large	1
3	303615	GASKET	1	9	311205	WASHER	1
4	380016	FUEL PUMP & FILTER ASSY.	1	10	311201	SCREW	1
5	311202	GASKET	1	11	309746	SCREW, 10-24 x 1-1/2	2

* Manual start only

** Electric start only

AIR CLEANER GROUP

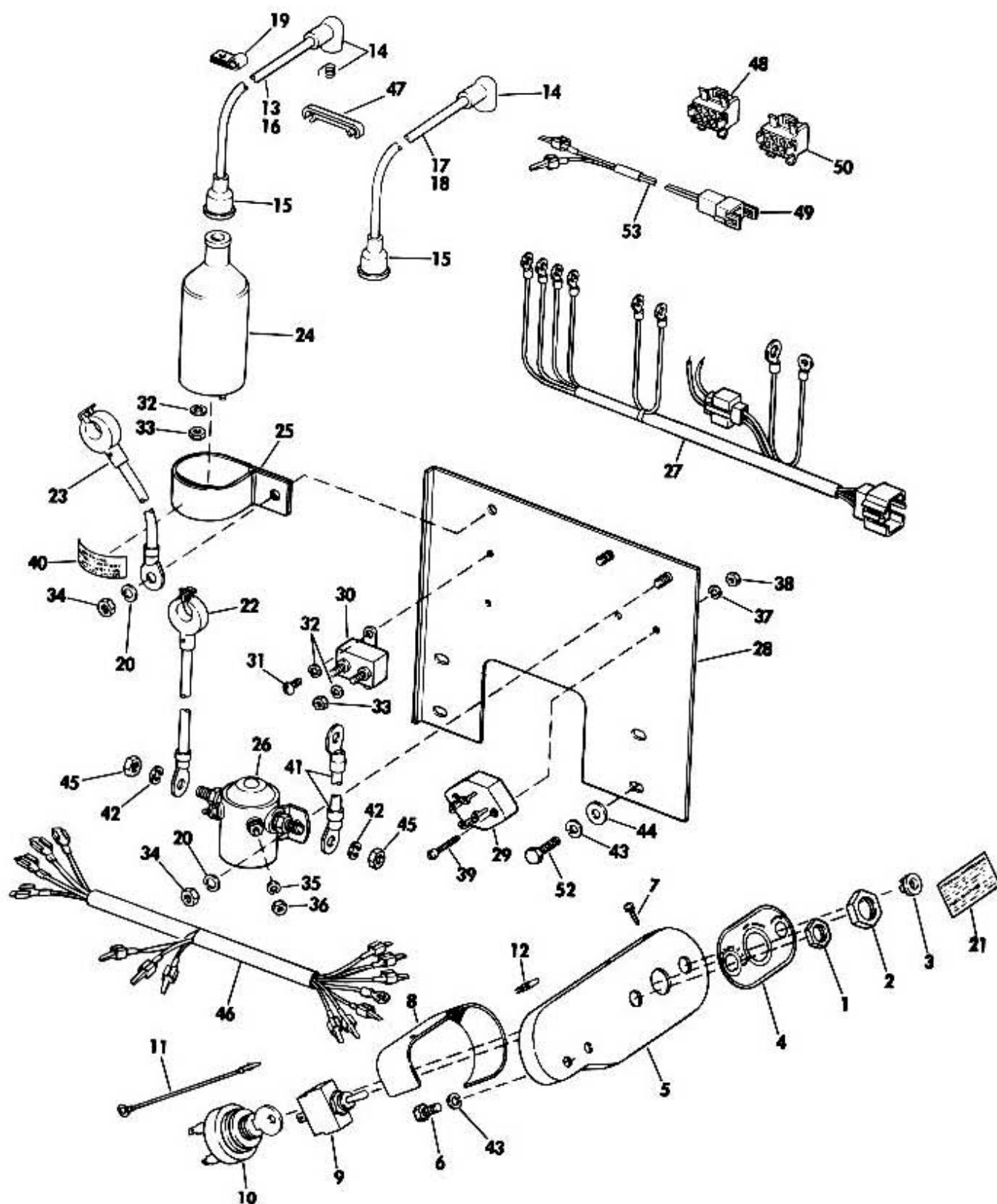


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	800009	SCREW, 10-24 x 3/8, Air cleaner cover	4	3	112374	SCREEN, Air cleaner	1
2	111514	COVER, Air cleaner	1	4	303791	SCREW, 10-32 x 5/16	3
				5	112188	BODY, Air cleaner	1

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ELECTRIC START MODEL



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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

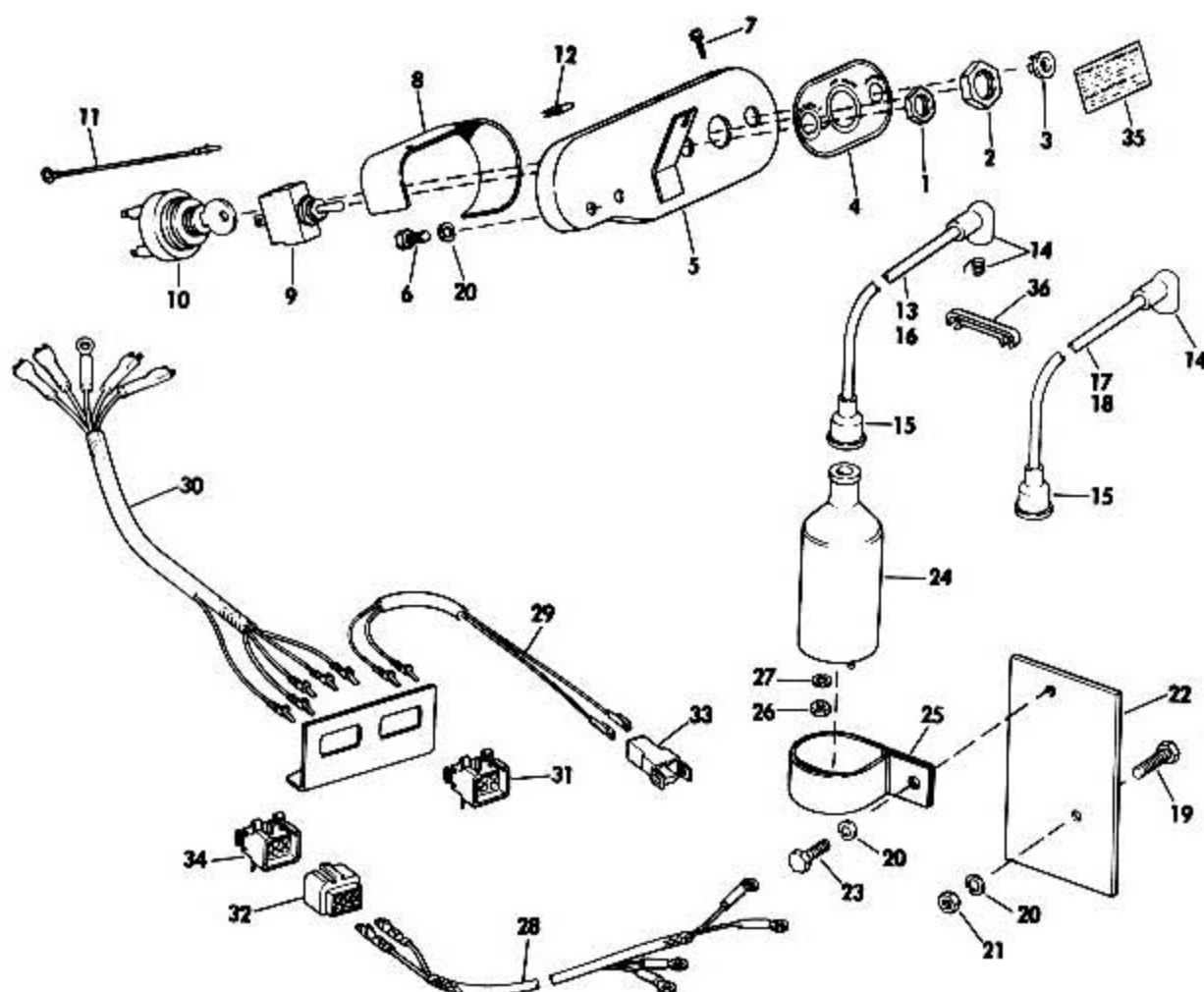
ELECTRIC START MODEL

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112229	NUT, Light switch	1	29	160913	RECTIFIER ASSY., 6 amp	1
2	111563	NUT, Ignition switch	1	30	112324	CIRCUIT BREAKER	1
3	111527	GUIDE, Primer rod	1	31	306460	SCREW, #10-24 x 3/8	2
4	112235	PLATE, Control identification	1	32	120052	LOCKWASHER, #10	8
5	112335	CONTROL PANEL ASSY.	1	33	132520	NUT, 10-32 UNF-2B	6
6	306419	SCREW, Control panel to manifold	2	34	306375	NUT, 1/4-20 UNC-2A	3
7	112190	SCREW, #6 x 3/16	2	35	306310	LOCKWASHER, #8, split	1
8	112187	SHIELD, Control panel	1	36	133079	NUT, 8-32 UNC-2B	2
9	112228	SWITCH, Light	1	37	306990	LOCKWASHER, #6	2
10	112266	SWITCH, Ignition	1	38	302437	NUT, 6-32 UNC-2B	2
11	112166	WIRE, Points to connector	1	39	112325	SCREW, 6-32 UNC-2A x 7/8	2
12	112189	SPEEDNUT	2	40	111195	DECAL, Electric warning	1
13	580612	H.T. LEAD ASSY., Short	1	41	112274	CABLE, Starter to solenoid	1
14	580339	. COVER & TERMINAL	1	42	306325	LOCKWASHER, Starter	2
15	510332	. NIPPLE	1	43	306396	LOCKWASHER, Electric panel to battery box	4
16	510670	. H.T. LEAD	1	44	306407	WASHER, Electrical panel to battery box	4
17	580611	H.T. LEAD ASSY., Long (Includes items 14 & 15)	1	45	306320	NUT, Starter cable to solenoid	2
18	510662	. H.T. LEAD	1	46	112273	WIRE ASSY., Lights	1
19	111537	CLIP, H.T. Lead to fan housing	1	47	112179	RETAINER, H.T. Lead	1
20	306396	LOCKWASHER, 1/4"	2	48	112174	CONNECTOR, Stationary	1
21	111571	TRANSFER, Starter instructions	1	49	112170	CONNECTOR, Taillight	1
22	112314	BATTERY CABLE, Positive	1	50	112172	CONNECTOR, Stationary, ignition	1
23	112313	BATTERY CABLE, Negative	1				
24	379569	COIL, Ignition	2				
25	112177	CLAMP, Ignition coil	2				
26	813839	SWITCH, 12V. solenoid	1	52	306419	SCREW	4
27	112315	WIRE ASSY., Electric panel	1	53	112207	WIRE ASSY., Taillight to connector	
28	160912	PANEL ASSY., Electric panel	1				

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

DASH PANEL AND WIRING GROUP-MANUAL START MODELS



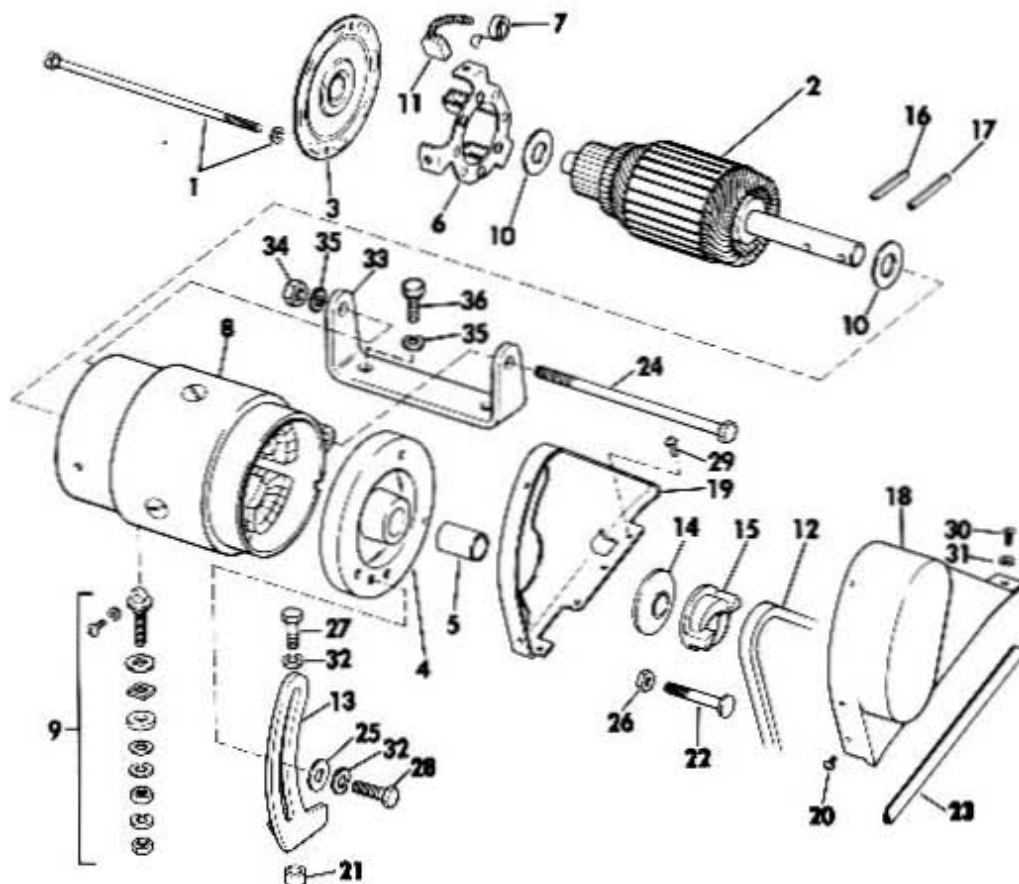
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112229	NUT	1	22	160881	BRACKET	1
2	111563	NUT	1	23	306409	SCREW	1
3	111527	GUIDE	1	24	379569	COIL, Ignition	2
4	112235	PLATE, Control I.D.	1	25	112177	CLAMP, Ignition coil	2
5	160911	CONTROL PANEL	1	26	132520	NUT	4
6	306487	CAPSCREW	2	27	120052	LOCKWASHER	4
7	112190	SCREW	2	28	112169	WIRE ASSY., Coil to connector	1
8	112187	SHIELD, Control panel	1	29	112207	WIRE ASSY., Taillight to connector	1
9	112228	SWITCH, Light	1	30	112168	WIRE ASSY., Light switch to connector	1
10	111525	SWITCH, Ignition	1	31	112174	CONNECTOR, Lights, stationary	1
11	112166	WIRE, Points to connector	1	32	112171	CONNECTOR, Removable, ignition	1
12	112189	SPEEDNUT	2	33	112170	CONNECTOR, Taillight	1
13	580612	H.T. LEAD ASSY., Short	1	34	112172	CONNECTOR, Stationary ignition	1
14	580339	. COVER & TERMINAL	1	35	111571	TRANSFER, Starting instructions	1
15	510332	. NIPPLE	1	36	112179	RETAINER, H.T. Lead	1
16	510670	. H.T. LEAD	1				
17	580611	H.T. LEAD ASSY., Long (Includes items 14 & 15)	1				
18	510662	. H.T. LEAD	1				
19	306487	SCREW	1				
20	306396	LOCKWASHER	3				
21	306375	NUT	1				

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ELECTRIC STARTER GROUP

1966



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†	112260	STARTER MOTOR ASSY.	1	20	112269	SCREW, Front to rear, belt housing	4
1	112440	. THRU BOLT PACKAGE	1	21	112270	SPACER, Adjusting bracket to crankcase	1
2	112441	. ARMATURE	1	22	112271	STUD, Belt guide	1
3	112442	. HEAD, Commutator end	1	23	112272	SEAL, Belt housing	1
4	112443	. HEAD, Drive end	1	24	305283	SCREW, Starter to bracket	1
5	112444	. BEARING, Drive end	1	25	305486	WASHER, Adjusting bracket to starter	1
6	112445	. BRUSH PLATE	1	26	306932	NUT, Belt guide stud	1
7	112446	. SPRING SET, Brush	1	27	306435	SCREW, Adjusting bracket to rear fan housing	1
8	112447	. FIELD COIL ASSY.	1	28	306322	SCREW, Adjusting bracket to starter	1
9	112448	. TERMINAL STUD PACKAGE	1	29	307193	SCREW, Rear belt housing to front fan housing	4
10	112449	. THRUST WASHER PACKAGE	1	30	308727	SCREW, Front belt housing to front fan housing	1
11	112450	. BRUSH SET	1	31	308878	WASHER, Front belt housing to front fan housing	1
12	112256	BELT, Starter drive	1	32	306325	LOCKWASHER, Adjusting bracket to rear fan housing	2
13	112257	ADJUSTING BRACKET, Electric starter	1	33	112261	BRACKET, Starter to crankcase	1
14	112258	PULLEY, Stationary, electric starter	1	34	306562	NUT, Starter to bracket	1
15	112259	PULLEY, Movable, electric starter	1	35	120177	LOCKWASHER	3
16	112263	SPIROL PIN, Pulley to starter	1	36	306539	SCREW	2
17	112264	SPIROL PIN, Pulley to starter	1				
18	112267	BELT HOUSING, Front	1				
19	112268	BELT HOUSING, Rear	1				

† Not Shown

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