

INTRODUCTION

This year the Moto-Ski parts catalogue is different in many ways, if compared to the ones published previously. The main differences of the "72" edition are:

a) Photography instead of line illustrations has been used (only the engine section and the electrical wiring diagrams are shown by means of line illustrations).

b) A new numbering system of 6 digits has been applied. It has to be noted that any of these new numbers are related to a specific group of the vehicle (Example: The series of numbers included between 800000 to 899999 is related to the engine).

c) The catalogue has been divided in 9 different sections. In order, these sections are:

SECTION 1

FRAME

This section includes the frame, the seat and the backrest.

SECTION 2

HOOD

This section includes the hood, the dash and the console.

SECTION 3

TRACK

This section includes the track, the suspension and the axles.

SECTION 4

SKI AND STEERING

This section includes the steering column, the steering linkages and the ski ass'y.

SECTION 5

TRANSMISSION

This section includes the drive and driven pulleys and the chain case and brake.

SECTION 6

ELECTRICAL

This section includes the electrical system's components and the different wiring diagrams.

SECTION 7

FUEL AND EXHAUST

This section includes the fuel system (the carburetor is a section of Section #8. Engine) and the exhaust system.

SECTION 8

ENGINE

This section includes the engine attachments (i.e. engine mount or base) the different engines used with the "72" models and the carburetors.

SECTION 9

MISCELLANEOUS

This section includes the special attachments, the tools and accessories related to the Moto-Ski snowmobile.

d) The information related to the different components shown in one illustration is included into a text (divided in 5 columns) located under or beside the illustration.

1 Column "Item".

Under this column, the reference number of a part shown in the illustration is listed.

2 Column "Number".

Under this column the number (6 digits) of the part is listed.

3 Column "Description".

Under this column, a short description of the part is given.

4 Column "Qty".

Under this column, the number of the same part required for one vehicle is given.

Note: The abbreviation "A.R." (as required) is sometimes used in this column.

5 Column "Application".

The vehicles or models on which a specific part is used are listed under this column. Since there are in "72" many different Moto-Ski models, a code system has to be used to identify these models. The symbols used in the code are:

B for Capri with J.L.O. (340 & 399) and B.S.E. (440).

B* for Capri with Hirth (292, 340 & 340E).

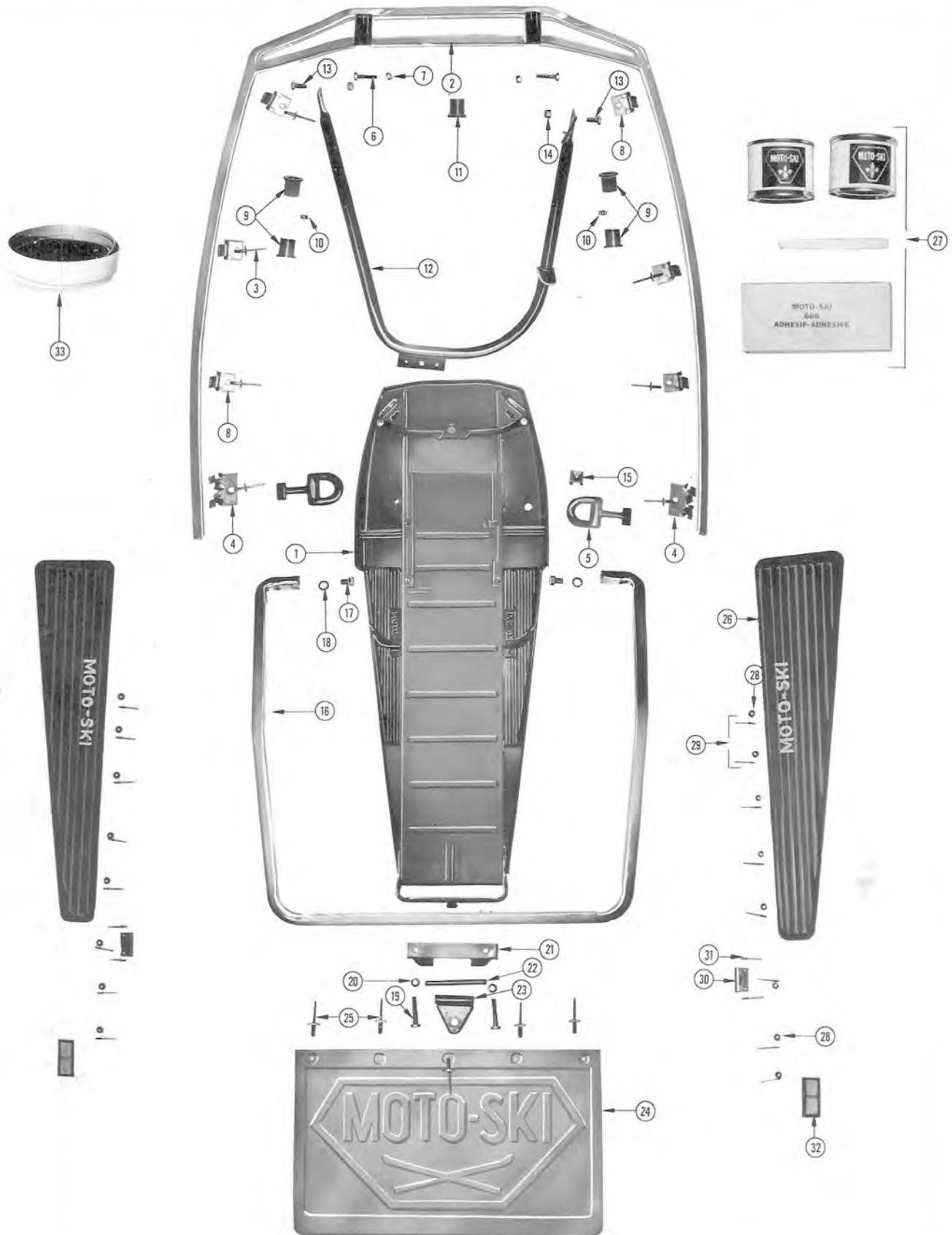
C for Zephyr with B.S.E. (440 & 440E).

C* for Zephyr with B.S.E. (340).

D for MS-18.

N for Grand Prix.

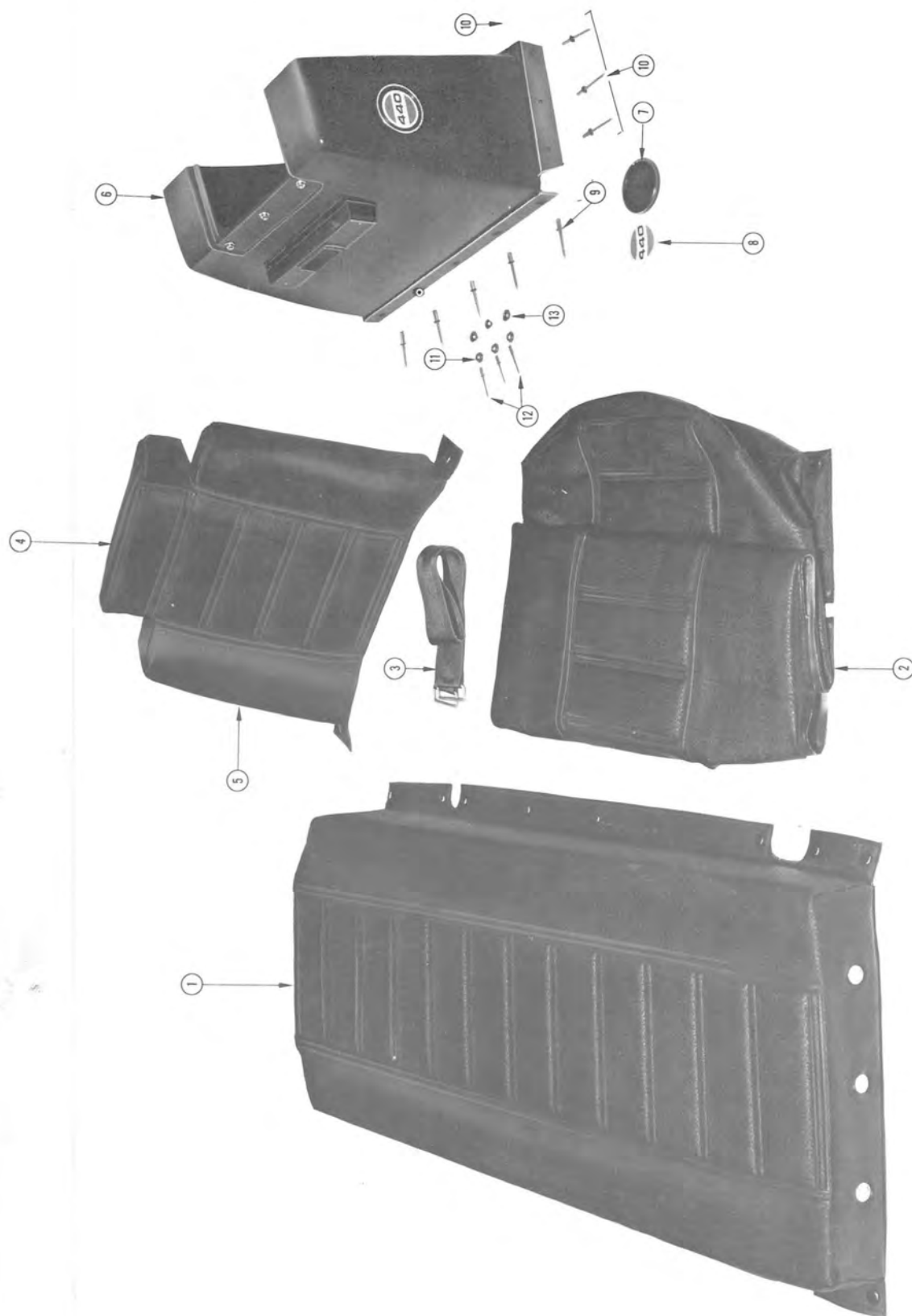
FRAME



FRAME

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	010158	FRAME (ZEPHYR 440)	1	ZEPHYR 440	24	010058	SNOW GUARD	1	ALL EXC. D
	010159	FRAME (CAPRI 338 M)	1	CAPRI 338 H		010068	SNOW GUARD	1	D
	010124	FRAME (CAPRI 338-399 JLO)	1	CAPRI 338-399 JLO	25	630011	POP RIVET	5	ALL MODELS
	010127	FRAME (MS-18)	1	MS 399 M	26	010057	FOOT PAD SET	1	B-B*-N
	010083	FRAME (CAPRI 292)	1	CAPRI 292		010070	FOOT PAD SET	1	C-C*
	010167	FRAME (ZEPHYR 440E)	1	ZEPHYR 440E		010069	FOOT PAD SET	1	D
	010111	FRAME (ZEPHYR 340 M)	1	ZEPHYR 340 M	27	011212	ADHESIVE KIT 608	1	ALL MODELS
	010176	FRAME (GRAND-PRIX)	1	GRAND-PRIX	28	640070	SNAP BUTTON (MALE)	AR	B-C-N
	010183	FRAME (MS-18-440)	1	MS 440 E	29	640071	POP RIVET	AR	B-C-N
3	010162	FRONT BUMPER	1	B-C-C*-D	30	080002	SAFETY BELT ATTACHMENT	2	B-C-N
	010002	FRONT BUMPER	1	N	31	630037	POP RIVET	4	B-C-N
	010014	FRONT BUMPER	1	B*	32	710005	REFLECTOR	2	ALL MODELS
	010126	FRONT BUMPER MOLDING	1	B*	33	010171	REFLECTIVE STRIP	1	CAPRI 292 ONLY
	010060	BUMPER END PLUG	2	B*					
4	630030	POP RIVET	12	ALL EXC. B*					
	600056	BOLT (1/4-28x2) FOR BUMPER	12	B*					
4	010155	HOOD BRACKET	2	ALL EXC. B*					
	010113	HOOD BRACKET	2	B*					
5	010059	HOOD LOCK	2	ALL MODELS					
6	600070	BOLT (5/16-28x1 1/4)	2	ALL EXC. B*					
7	610004	NYLOCK NUT (5/16-28)	2	ALL EXC. B*					
8	010013	HOOD GUIDE	6	ALL EXC. B*					
	010112	HOOD GUIDE	6	B*					
9	020051	SKI LEG NYLON BUSHING	4	ALL MODELS					
10	620002	CHLASE FITTING (5/16-28x1 1/2)	2	ALL MODELS					
11	020082	NYLON BUSHING (STEERING)	1	ALL MODELS					
12	030099	STEERING SUPPORT	1	ZEPHYR 440					
	021100	STEERING SUPPORT	1	MS 440 F					
	030096	STEERING SUPPORT	1	CAPRI W. JLO					
	010186	STEERING SUPPORT	1	GRAND-PRIX					
	010115	STEERING SUPPORT	1	ZEPHYR 340					
13	600057	BOLT (5/16-24x1)	2	ALL MODELS					
14	610015	NYLOCK NUT (5/16-24)	2	ALL MODELS					
15	640025	THUMB SCREW CLIP	1	ALL MODELS					
16	010064	REAR BUMPER	1	ALL EXC. D					
	010147	REAR BUMPER	1	D					
17	600031	BOLT (5/16-18x2)	2	ALL MODELS					
18	620010	STAR WASHER (5/16)	2	ALL MODELS					
19	600023	BOLT (5/16-20x1 1/2)	2	ALL MODELS					
20	620001	LOCK WASHER (5/16)	2	ALL MODELS					
21	010043	HITCH BRACKET	1	ALL MODELS					
22	010044	HITCH PIN	1	ALL MODELS					
23	010031	HITCH COUPLER	1	ALL MODELS					

FRAME (SEAT & BACK REST)



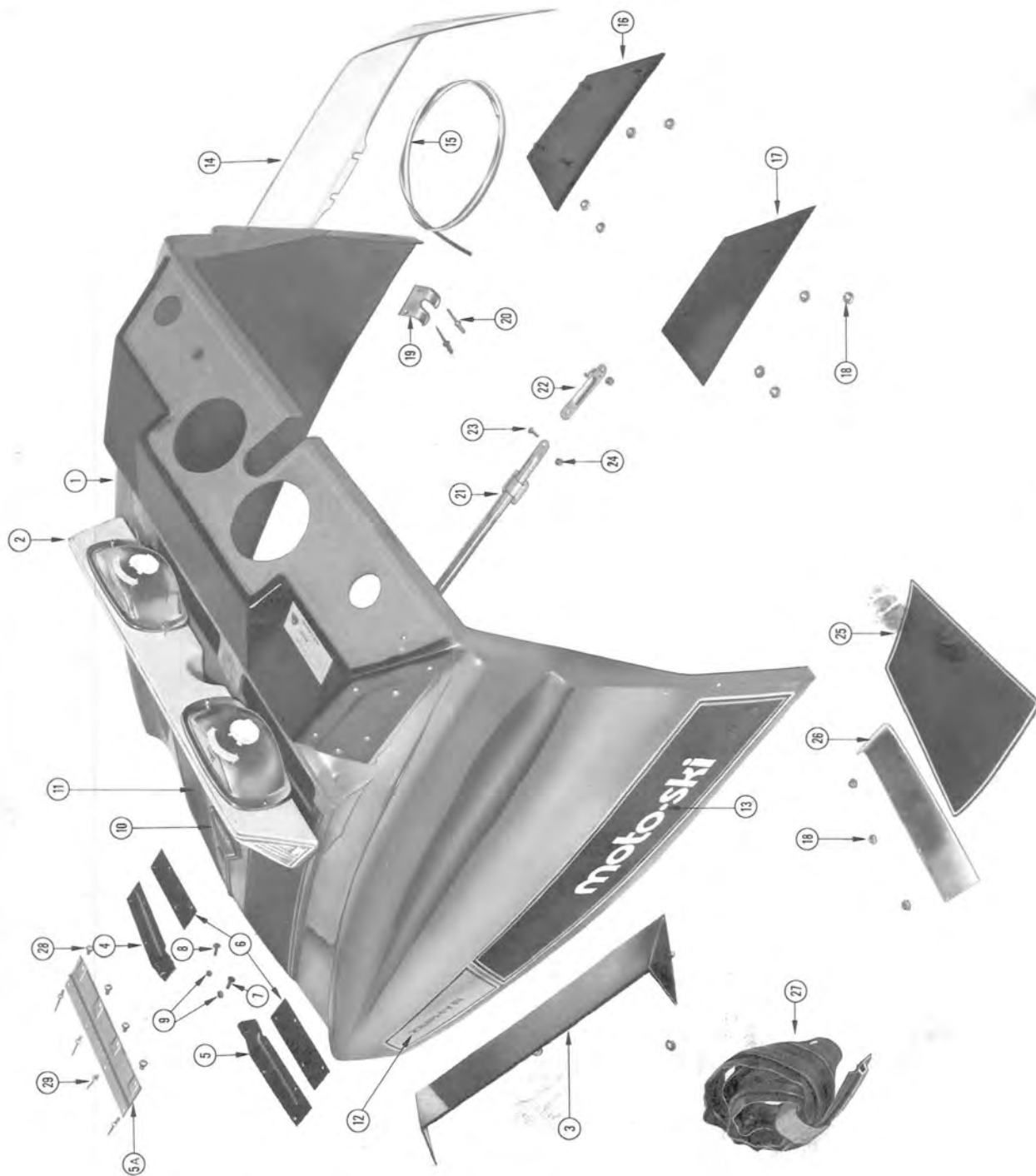
FRAME (SEAT & BACK REST)

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	080008	SEAT ASS'Y	1	CAPRI 292	5	080011	BACK REST COVER	1	CAPRI 292
	080036	SEAT ASS'Y	1	MS 18		080168	BACK REST COVER	1	CAPRI 338
	080042	SEAT ASS'Y	1	GRAND-PRIX		080189	BACK REST COVER	1	MS 18
	080038	SEAT ASS'Y	1	CAPRI 338		080051	BACK REST COVER	1	B-C-C*
	080041	SEAT ASS'Y	1	ZEP. 440	6	080037	TOOL BOX	1	B*
	080035	SEAT ASS'Y	1	CAPRI (JLO)		080012	REINFORCING ANGLE IRON	2	B*
	080031	SEAT ASS'Y	1	ZEP. 336		630010	POP RIVET	6	B*
2	080010	SEAT COVER	1	CAPRI 292		080006	TOOL BOX	1	B-C-C*
	080055	SEAT COVER	1	MS-18	7	080013	DECAL MOUNT	2	ALL MODELS EXC. 295
	080048	SEAT COVER	1	GRAND-PRIX	8	080027	DECAL 340	2	BIRTH-BSE 340
	080169	SEAT COVER	1	CAPRI 338		080028	DECAL 400	2	JLO 399
	080049	SEAT COVER	1	ZEP. 440		080029	DECAL 440	2	BSE 440
	080050	SEAT COVER	1	CAPRI (JLO)	9	630011	POP RIVET (ATTACHED SNOW FLAP ALSO)	5	ALL MODELS
	080054	SEAT COVER	1	ZEP. 336	10	630013	POP RIVET	10	B-C-C*
3	080026	SAFETY BELT (40)	1	B*	11	640020	SNAP BUTTON (MALE)	3	B-C-C*
	080039	SAFETY BELT (45%)	1	D	12	630021	POP RIVET	3	B-C-C*
	080056	SAFETY BELT	1	N	13	620008	WASHER	3	B-C-C*
	080046	SAFETY BELT (28%)	1	B-C					
4	080009	BACK REST CUSHION ASS'Y	1	CAPRI 292					
	080040	BACK REST CUSHION ASS'Y	1	CAPRI 338					
	080023	SNAP TONGUE ASS'Y (BLACK)	1	CAPRI 292					
	080022	SNAP TONGUE ASS'Y (TANGERINE)	1	CAPRI 338					
	640071	SNAP FOR TONGUE ASS'Y	1	B*					
	630005	POP RIVET	2	B*					
	600155	SCREW (FOR SNAP TONGUE ASS'Y)	2	B*					
	620014	WASHER (FOR SNAP TONGUE ASS'Y)	2	B*					
	080034	BACK REST CUSHION ASS'Y	1	B-C-C*					

NOTES

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MOTO-SKI "72"

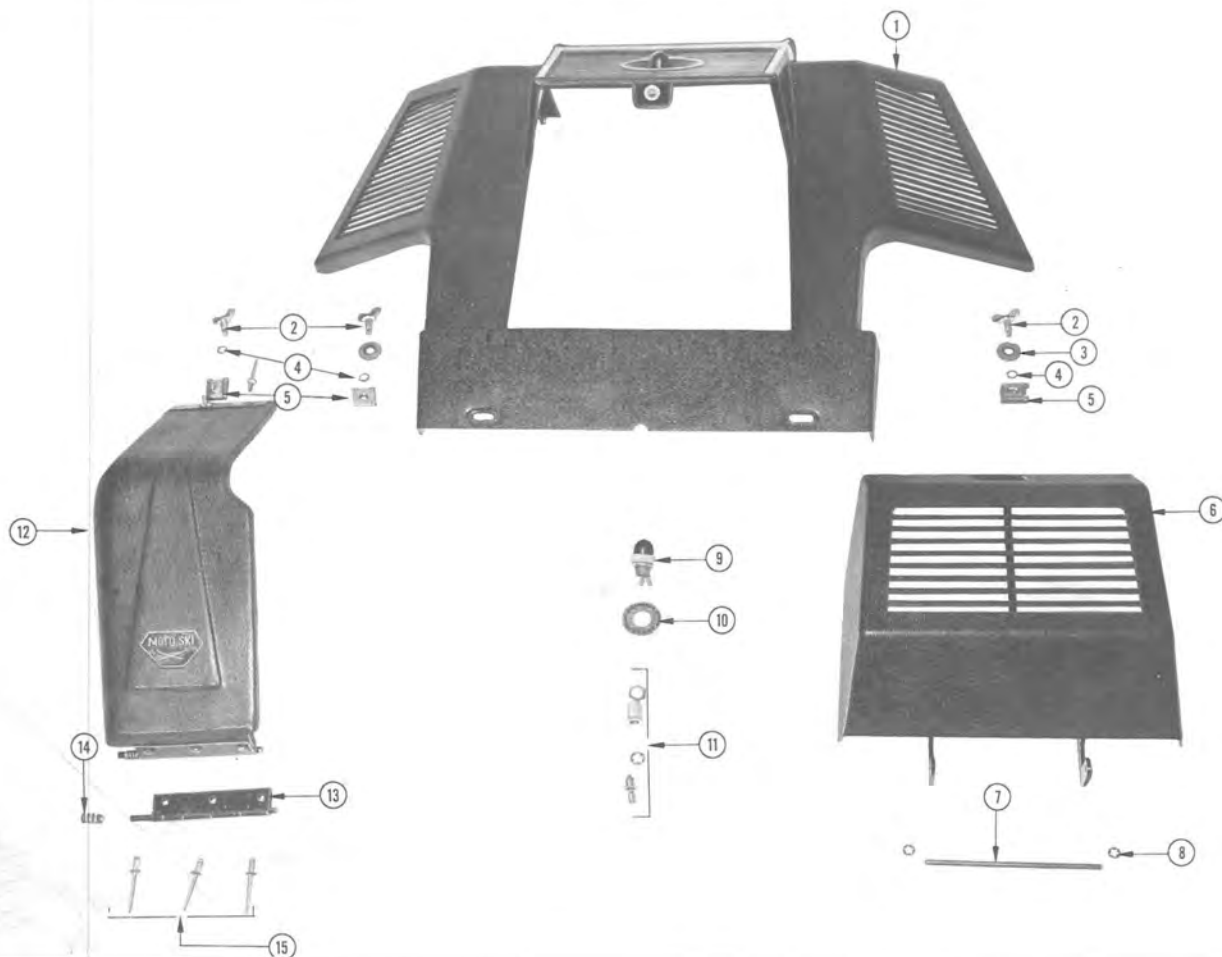


HOOD

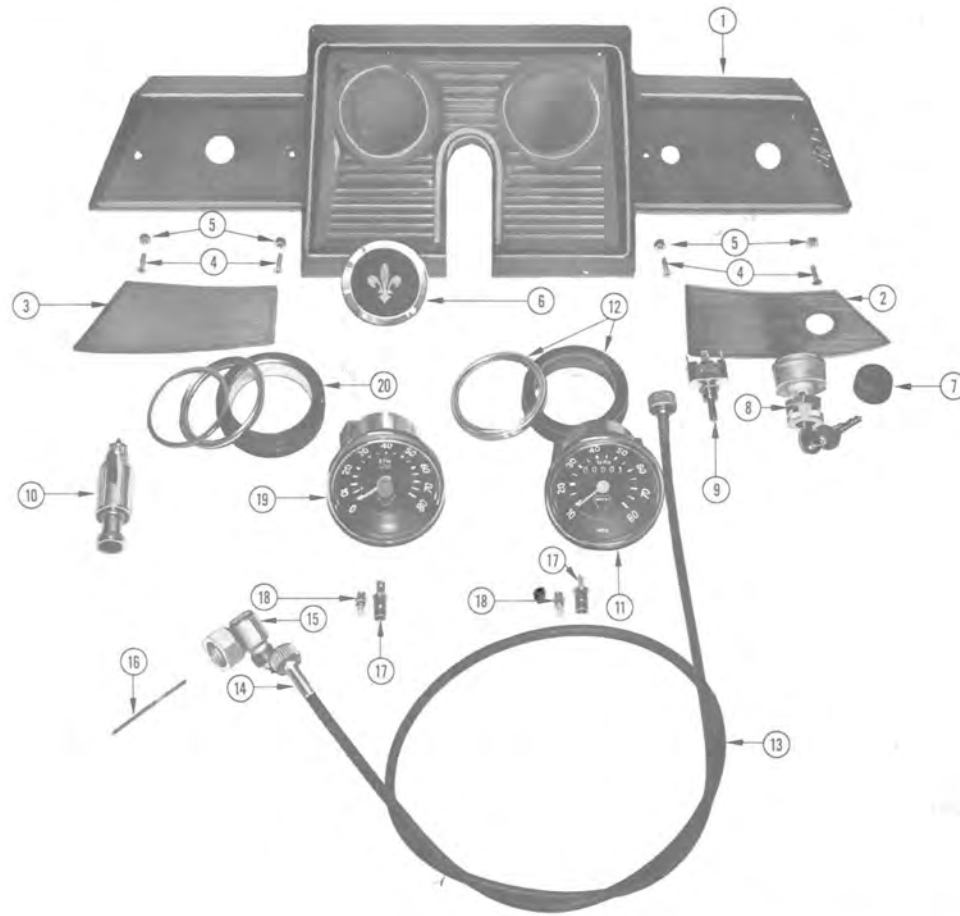
ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	090019	HOOD	1	CAPRI 292 H	15	090054	WINDSHIELD MOULDING	1	ALL MODELS EXC. N
	090042	HOOD	1	CAPRI 338 H	16	090077	WINDSHIELD SIDE PLATE (R.H.)	1	ALL MODELS EXC. N
	090001	HOOD	1	B-C-C*-D	17	090028	WINDSHIELD SIDE PLATE (L.H.)	1	ALL MODELS EXC. N
	090078	HOOD	1	N	18	610020	SELF TAPING NUT	AR	ALL MODELS EXC. N
2	090032	HEADLIGHT	1	ALL MODELS EXC. GP	19	090081	HOOD CATCH BRACKET	2	ALL MODELS
3	090026	FRONT SCOOP	1	ALL MODELS EXC. GP	20	610032	POP RIVET	4	ALL MODELS
4	090056	R.H. HINGE	1	B-C-C*-D-N	21	090036	HOOD RETAINER LONG LINKAGE	1	ALL MODELS EXC. N
5	090057	L.H. HINGE	1	B-C-C*-D-N	22	090039	HOOD RETAINER SHORT LINKAGE	1	ALL MODELS EXC. N
5a	090023	HOOD HINGE (ONE PIECE)	1	B*	23	090034	BOLT (8-32x1)	3	ALL MODELS EXC. N
6	090099	HINGE RUBBER SPACER	2	B-C-C*-D-N	24	610021	NYLOCK NUT (8-32)	3	ALL MODELS EXC. N
7	600119	ROUND HEAD BOLT (10-32x1/4)	4	B-C-C*-D-N	25	090234	SIDE SCOOP DECAL SET	1	CAPRI 292
8	600122	FLAT HEAD BOLT (10-32x1/4)	4	B-C-C*-D-N	26	090015	SIDE SCOOP (R.H.)	1	CAPRI 292
9	610006	NYLOCK NUT (10-32)	8	B-C-C*-D-N		090017	SIDE SCOOP (L.H.)	1	CAPRI 292
10	090031	NAME PLATE	1	ALL MODELS	27	010126	BUMPER MOULDING	1	B*
11	090230	FRONT DECAL SET	1	C-C*	28	600056	BOLT (1/2-28x1/2)	4	B*
	090229	FRONT DECAL SET	1	CAPRI 199	29	610007	POP RIVET (AD 66 RS)	4	B*
	090022	FRONT DECAL (LOWER)	1	B*					
12	090008	IDENTIFICATION DECAL	1	C-C*					
	090010	IDENTIFICATION DECAL	1	CAPRI EXC. 292					
	090011	IDENTIFICATION DECAL	1	D					
13	090007	MOTO-SKI DECAL	1	ALL EXC. B*292-N					
	090021	SIDE DECAL CAPRI 292	1	B*292					
	090072	SIDE DECAL		N					
14	090041	WINDSHIELD	1	ALL MODELS EXC. N					
	090077	WINDSHIELD		N					

NOTES

HOOD (CONSOLE)



ITEM NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM NUMBER	DESCRIPTION	QTY	APPLICATION
1 050002	CONSOLE	1	B-C	9 710016	PRIMER BULB	1	ALL EXC. 292
050001	CONSOLE	1	CAPRI W. HIRTH	070004	PRIMER BULB	1	CAPRI 292
050042	CONSOLE	1	D	10 090006	PRIMER DECAL	1	ALL EXC. N
050024	CONSOLE PRIMER SUPPORTING PLATE	1	D	11 050078	PUSH BUTTON LOCK	1	ALL EXC. N-D
630023	SPRIG CLIP FOR SUPPORTING PLATE	4	D	050140	PUSH BUTTON LOCK	1	D
640016	THUMB SCREW	2	ALL EXC. N	12 060130	PULLEY'S GUARD	1	ALL MODELS
620012	FLAT WASHER (5/16)	2	ALL EXC. N	13 060136	PULLEY'S GUARD HINGE	1	ALL MODELS
640017	RETAINING WASHER	3	ALL EXC. N	14 060140	HINGE SPRING	1	ALL MODELS
640025	THUMB SCREW CIRCLIP	1	ALL EXC. N	15 640033	POP RIVETS	3	ALL MODELS
6 050003	CONSOLE ACCESS DOOR	1	B-C				
050048	CONSOLE ACCESS DOOR	1	D				
7 050017	HINGE PIN	1	B-C				
050050	HINGE	1	D				
8 640015	HINGE PIN CIRCLIP	1	B-C				
630059	POP RIVET	1	D				
050058	RETAINING SPRING FOR CONSOLE	1	D				
050051	HOOK FOR HOOD RETAINING SPRING	1	D				

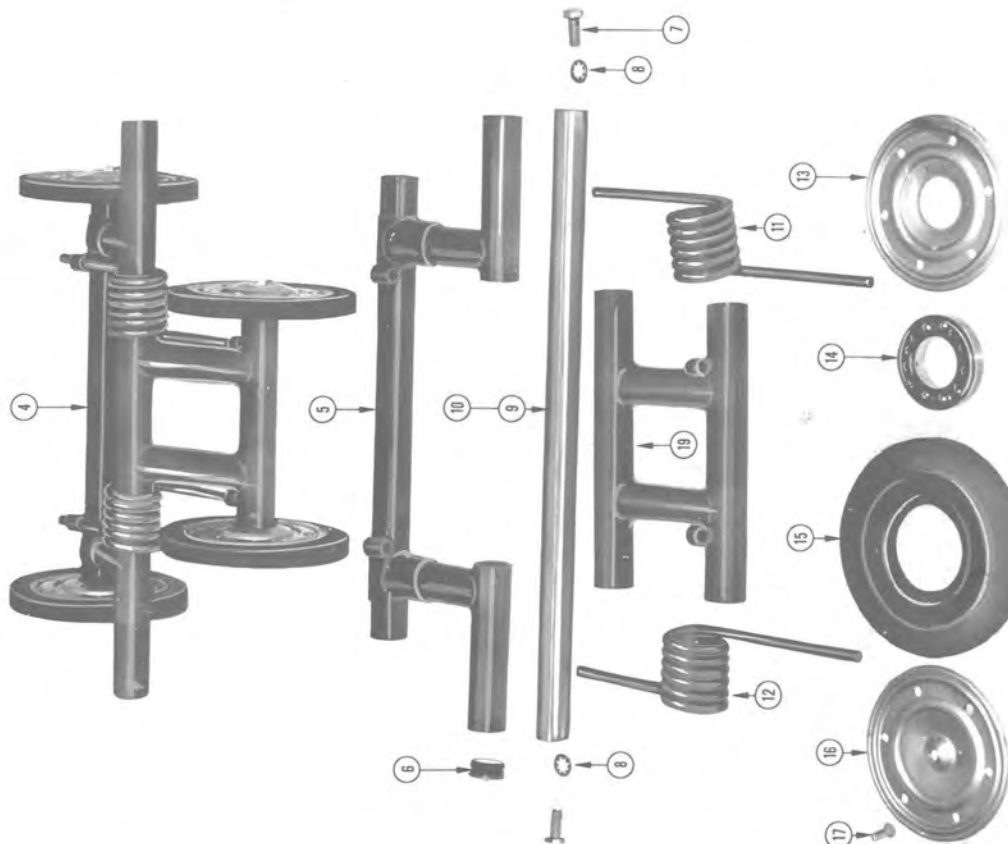


ITEM NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM NUMBER	DESCRIPTION	QTY	APPLICATION
1 090012	DASH	1	B-C-D	12 690007	SPEEDO SHOCK ABSORBER	1	B-C-C*-D-N
090013	DASH	1	B-C-D	690078	SPEEDO SHOCK ABSORBER	1	B*(HIRTH 38)BUCCO 340
090014	NIGHT DECAL (SWITCH)	1	B-C-D MA-11111	13 690008	SPEEDO CABLE ASSY	1	ALL MODELS EXC. 285
090024	NIGHT DECAL (SWITCH)	1	MAN. PA-85-98 MS-99	14 090027	SPEEDO CABLE	1	ALL MODELS EXC. 285
090043	NIGHT DECAL (SWITCH)	1	ELLECT. CA-98 MS-40	15 690006	ANGLE DRIVE	1	ALL MODELS EXC. 285
090059	LEFT DECAL	1	B-C-D MAN.	16 690060	SHORT CABLE	1	ALL MODELS EXC. 285
090061	LEFT DECAL	1	ELLECT. C-40	17 690009	LIGHT SOCKET (FOR SPEEDO AND TACHO)	1	ALL MODELS EXC. 285
090025	LEFT DECAL	1	B*-MS-99 MAN.	18 690008	BULB	1	ALL MODELS EXC. 285
600050	FLAT HEAD BOLT (8-YW)	4	ALL MODELS	19 690009	TACHOMETER ASSY	1	D-N
610021	WYLOCK NUT	5	ALL MODELS	20 690010	TACHOMETER SHOCK ABSORBER	1	D-N
6 090016	DECAL FLEUR DE LIS	1	B-C-D				
7 090077	IGN. SWITCH RUBBER CAP	1	ALL MODELS				
8 690076	IGNITION SWITCH ASSY	1	ALL MODELS				
9 690062	TOGGLE SWITCH	1	B-N EXC. FLEUR				
10 690068	LIGHTER ASSY	1	ALL ELECTRIC				
11 690004	SPEEDOMETER ASSY	1	B(CA. 9910)CC-DN				
710052	SPEEDOMETER ASSY	1	B*(HIRTH 38)BUCCO 340				

NOTES

MOTO-SKI "72"

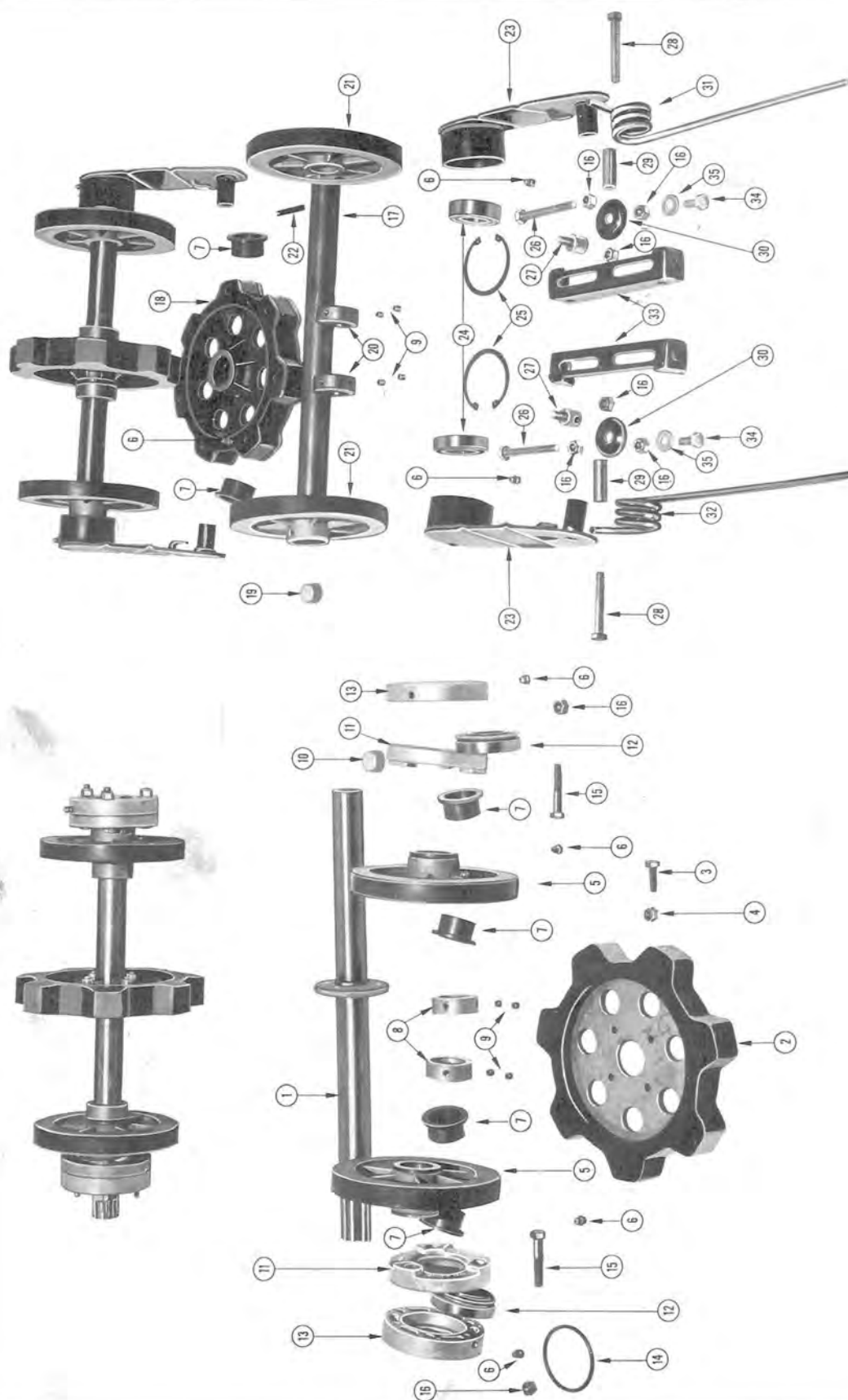
TRACK (TRACK & SUSPENSION)



TRACK (TRACK & SUSPENSION)

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	030011	TRACK ASS'Y (46 CLEATS)	1	REP. W. 440 RSE	11	030042	BOGGIE SPRING R.H. (.355")	AR	B-B*-C-N EXC.295 HIRTH
	030105	TRACK ASS'Y (47 CLEATS)	1	ALL REP. EXC. 440		030044	BOGGIE SPRING R.H. (.270")	AR	B-B*-C-C*-N
	030001	TRACK ASS'Y (15" TRACK) WITH SPLICE	1	B*		030063	BOGGIE SPRING R.H. (MC 18)	AR	D-CAPRI 295-ZE 340
	030046	TRACK ASS'Y (18" TRACK)	1	D	12	030043	BOGGIE SPRING SPRING L.H. (.255")	AR	B-B*-C-C*-N
	030028	TRACK ASS'Y (CIRCULAR)	1	B		030045	BOGGIE SPRING L.H. (.270")	AR	B-B*-C-C*-N EXC.295
	030058	TRACK ASS'Y (CIRCULAR)	1	N		030064	BOGGIE SPRING L.H. (MC 18)	AR	D-CAPRI 295-ZE 340
2	030004	TRACK RIVET	AR	ALL MODELS	13	030009	INSIDE FLANGE	AR	ALL MODELS
3	030002	CLEAT (15")	AR	B-B*-C-C*-N	14	030003	BALL BEARING	AR	ALL MODELS
	030012	CLEAT (18")	AR	D	15	030010	RUBBER WHTEL	AR	ALL MODELS
4	030016	BOGGIE WHEEL SET (.355" SPRING)	AR	B-B*-C-C*-N	16	030008	OUTSIDE FLANGE	AR	ALL MODELS
	030020	BOGGIE WHEEL SET (.270" SPRING)	AR	B-B*-C-C*-N	17	030006	RIVET (BOGGIE WHEEL)	AR	ALL MODELS
	030018	BOGGIE WHEEL SET (FOR 18" TRACK)	4	D	18	680001	GREASE FITTING (1/4-28x1/4)	AR	ALL MODELS
	030017	BOGGIE WHEEL SET	3	CAPRI 295	19	030033	BOGGIE SHORT SUPPORT (15" TRACK)	AR	B-B*-C-C*-N EXC.295 HIRTH
5	030038	BOGGIE LONG SUPPORT (15" TRACK)	AR	B-B*-C-C*-N		030035	BOGGIE SHORT SUPPORT (18" TRACK)	4	D
	030039	BOGGIE LONG SUPPORT (18" TRACK)	4	D		030098	BOGGIE SHORT SUPPORT (15" TRACK)	1	CAPRI 295
	030103	BOGGIE LONG SUPPORT (15" TRACK)	3	CA. 295					
6	710003	SUPPORT END CAP	AR	ALL MODELS					
7	600023	BOLT (5/16-24x1/4)	6-8	ALL MODELS					
8	620010	STAR WASHER (5/16)	AR	ALL MODELS					
9	040013	ALUMINUM CROSS SHAFT (15")	AR	B-B*-C-C*-N					
10	030014	STEEL CROSS SHAFT (15")	AR	B-B*-C-C*-N					
	030015	STEEL CROSS SHAFT (18")	4(10)	D					

NOTES



TRACK & SUSPENSION (AXLES - REAR & FRONT)

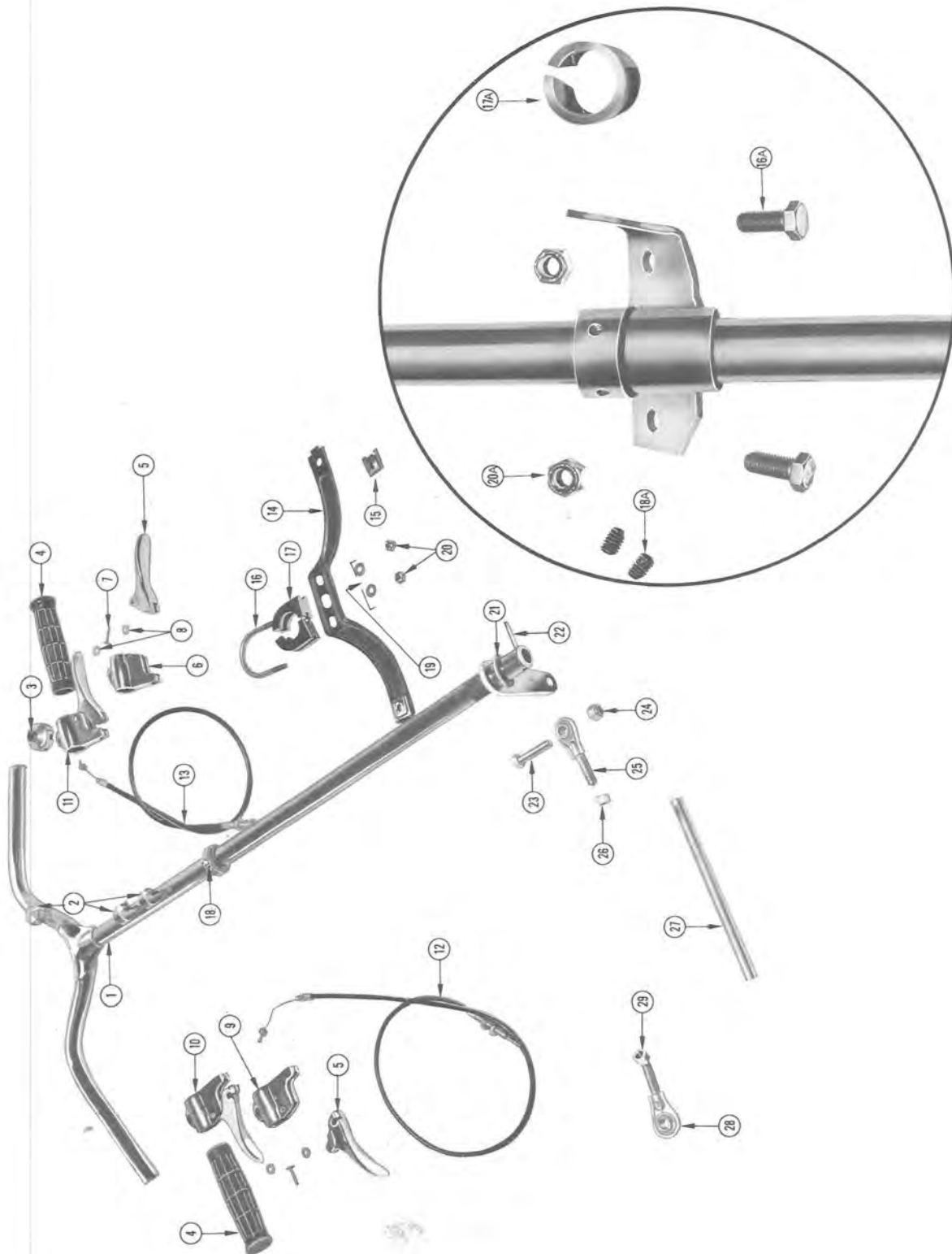
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1	040003	FRONT SHAFT	1	B-R-C-C	19	040004	PLASTIC PLUG (SHAFT)	2	ALL MODELS
	040019	FRONT SHAFT	1	D	20	040029	LOCKING COLLAR	2	ALL MODELS
	040045	FRONT SHAFT	1	N	21	040031	IDLER WHEEL	2	ALL MODELS
2	040013	DRIVE SPROCKET	1	ALL EXC. B-292 H	22	040019	ROLL PIN	2	ALL MODELS
	040018	DRIVE SPROCKET RUBBER	1	B-292H	23	040014	LINK PLATE	2	ALL MODELS
3	600002	BOLT (5/16x7/8)	4	ALL MODELS	24	600008	BALL BEARING	2	ALL MODELS
4	610004	NYLOCK NUT (5/8)	4	ALL MODELS	25	640004	SNAP RING	2	ALL MODELS
5	040023	FRONT IDLER WHEEL	2	ALL MODELS	26	600021	ADJUSTER BOLT (5/16-18x2 1/2)	2	ALL MODELS
6	680001	GREASE FITTING (1/4-28x1/2)	2	ALL MODELS	27	040044	EYE BOLT	2	ALL MODELS
7	040011	NYLON BUSHING	4	ALL MODELS	28	600055	BOLT (5/16-24x2 1/4)	2	ALL MODELS
8	040010	RETAINING COLLAR	2	ALL MODELS	29	040008	SPACER SLEEVE	2	ALL MODELS
9	600014	ALLIEN SET SCREW (1/4-20x1/16)	8	ALL MODELS	30	040009	RETAINING WASHER	2	ALL MODELS
10	040026	ALUMINUM PLUG	2	ALL MODELS	31	040033	LINK PLATE SPRING (R.H.)	1	ALL EXC. D
11	040025	BEARING INNER FLANGE SUPPORT	2	ALL MODELS EXC. N		040037	LINK PLATE SPRING (R.H.)	1	D
	040025	BEARING INNER FLANGE SUPPORT	1	N		040032	LINK PLATE SPRING (L.H.)	1	ALL EXC. D
	040039	OUTER BEARING SUPPORT	1	N		040036	LINK PLATE SPRING (L.H.)	1	D
12	660007	BALL BEARING	2	ALL MODELS	32	040043	ADJUSTING BRACKET	2	ALL MODELS
13	040024	BEARING OUTER FLANGE SUPPORT	2	ALL MODELS	33	600024	BOLT (5/16-24x1 1/4)	2	ALL MODELS
14	710051	O-RING SEAL	1	ALL MODELS EXC. N	35	620012	FLAT WASHER (5/16)	2	ALL MODELS
15	600046	BOLT (5/16-24x2)	6	ALL EXC. N					
	600046	BOLT (5/16-24x2)	4	N					
	600022	BOLT (5/16-24x2 1/4)	3	N					
16	610015	NYLOCK NUT (5/16-24)	12	ALL MODELS					
17	040006	REAR SHAFT	1	ALL EXC. D					
	040038	REAR SHAFT	1	D					
18	040010	REAR SPROCKET	1	ALL MODELS					

NOTES

NOTES

MOTO-SKI "72"

SKI AND STEERING (STEERING COLUMN)

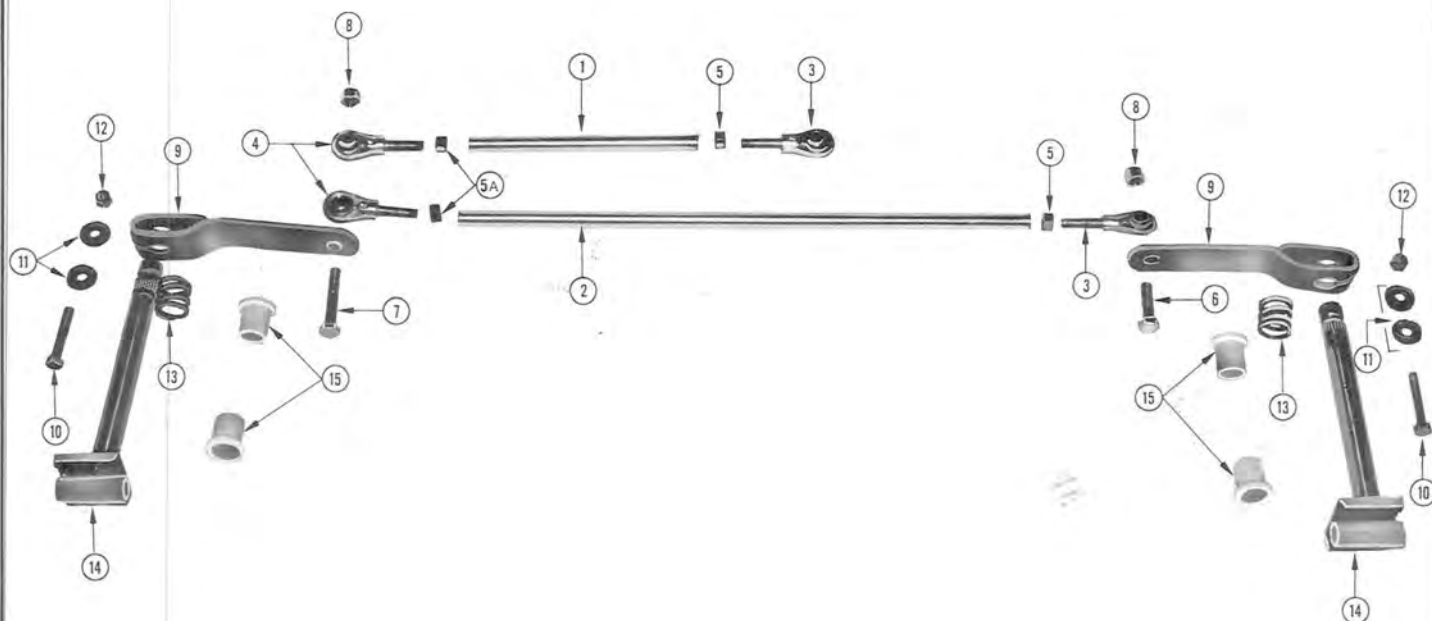


SKI AND STEERING (STEERING COLUMN)

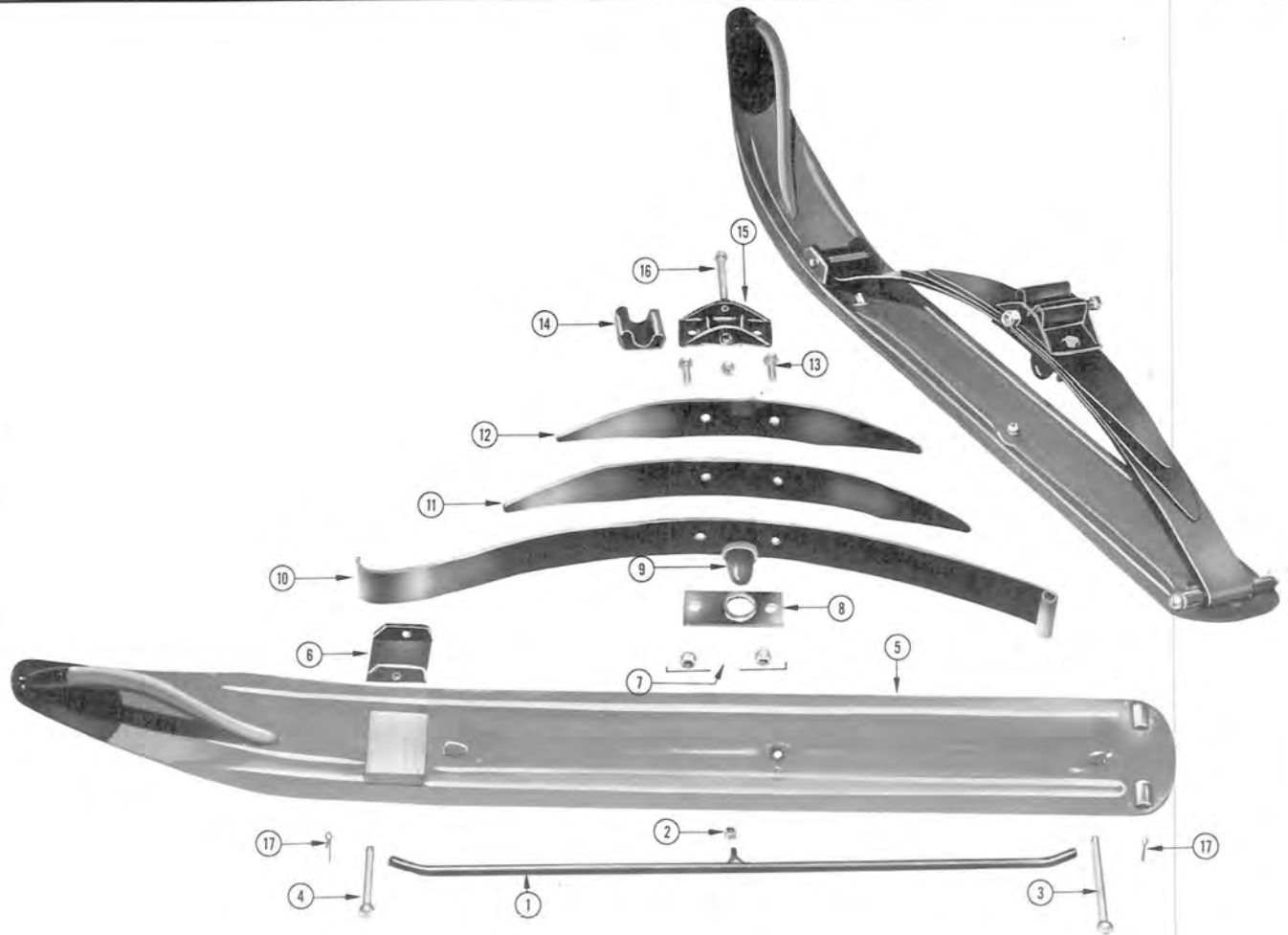
ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	020075	STEERING COLUMN	1	B-C-N	17	020010	UPPER SUPPORT RUBBER BUSHING SET	1	B-C-N
	020078	STEERING COLUMN	1	C*-D	17a	020042	NYLON BUSHING	1	B*-C*-D
	020043	STEERING COLUMN	1	B*-HIRTH 292-138	18	600106	ALLEN SET SCREW (1/4-20x1/4)	1	B-C-N
2	540002	CABLE CLAMP	AR	ALL MODELS	18a	600106	ALLEN SET SCREW (1/4-20x1/4)	2	B*-C*-D
	640082	CABLE CLAMP (NYLON TYPE)	AR	ALL MODELS	19	620002	FLAT WASHER (1/4)	2	B-C-N
3	690075	EMERGENCY KILL SWITCH (2CYL.)	1	B-C-C*-D-N	20	610004	NYLOCK NUT (1/4-28)	1	B-C-N
	690074	EMERGENCY KILL SWITCH (1CYL.)	1	B*	20a	610015	NYLOCK NUT (5/16-24)	2	B*-C*-D
4	020057	RUBBER HANDLE BAR GRIP	2	ALL MODELS	21	020056	RETAINING WASHER	1	ALL MODELS
5	020085	THROTTLE OR BRAKE LEVER	2	ALL MODELS	22	640008	ROLL PIN (3/16x1 1/4)	1	ALL MODELS
6	020053	BRAKE LEVER SUPPORT	1	ALL MODELS	23	600044	BOLT (1/8-24x1 1/2)	1	ALL MODELS
7	020055	PIVET (SUPPORT TO LEVER)	2	ALL MODELS	24	610013	NYLOCK NUT (1/8-24)	1	ALL MODELS
	600110	ALLEN SET SCREW (LEVER LOCK)	2	ALL MODELS	25	670005	TIE ROD END (LEFT HAND)	1	B-C-N
8	020054	NYLON BUSHING	4	ALL MODELS		020164	TIE ROD END (LEFT HAND)	1	B*-C*-D
9	020061	THROTTLE LEVER SUPPORT	1	ALL MODELS	26	020081	JAM NUT (LEFT HAND)	1	ALL MODELS
10	020192	THROTTLE LEVER ASSY	1	ALL MODELS	27	020007	SHORT TIE ROD	1	B-C-N
11	020193	BRAKE LEVER ASSY	1	ALL MODELS		020128	SHORT TIE ROD	1	B*-C*-D
12	020077	THROTTLE CABLE ASSY	1	ALL MODELS EXC. N	28	670007	TIE ROD END (RIGHT HAND)	1	B-C-N
	020175	THROTTLE CABLE ASSY	1	N		020163	TIE ROD END (RIGHT HAND)	1	B*-C*-D
13	020088	BRAKE CABLE ASSY	1	B-C-N	29	610012	JAM NUT (RIGHT HAND) (3/8x24)	1	ALL MODELS
	020078	BRAKE CABLE ASSY	1	B*-C*-D					
14	090096	CONSOLE UPPER SUPPORT	1	B-C					
	050052	CONSOLE RIGHT HAND	1	C*-D					
	050053	CONSOLE L.H.	1	C*-D					
15	540025	THUMB SCREW NUT CLIP	2	B*-C*-D					
16	020009	UPPER SUPPORT "U" BOLT	1	B-C-N					
16a	600024	BOLT (5/16-34x1 1/2)	2	B*-C*-D					

NOTES

SKI AND STEERING



ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	020007	SHORT TIE ROD	1	B-C-N	10	600104	BOLT 5/16x24x2	2	ALL MODELS
	020128	SHORT TIE ROD	1	B-C-N (440)	11	020041	FLAT WASHER	4	ALL MODELS
	020092	SHORT TIE ROD	1	D (999)	12	610011	NYLOCK NUT 5/16x24	2	ALL MODELS
2	020008	LONG TIE ROD	1	B-C-N	13	020039	SKI LEG SPRING	2	ALL MODELS
	020130	LONG TIE ROD	1	B-C-N (440)	14	020038	SKI LEG	2	ALL MODELS
	020091	LONG TIE ROD	1	D (999)	15	020051	NYLON BUSHING	4	ALL MODELS
3	670005	L.H. TIE ROD END	2	B-C-N					
	020164	L.H. TIE ROD END	2	B-C-N					
4	670007	R.H. TIE ROD END	2	B-C-N					
	020163	R.H. TIE ROD END	2	B-C-N					
5	610012	LOCK NUT (R.H.) 3/8-24	2	ALL MODELS					
5a	020081	LOCK NUT (L.H.) 3/8-24	2	ALL MODELS					
6	600044	BOLT 3/8x24x1 1/2	1	ALL MODELS					
7	600109	BOLT 3/8x24x2 1/4	1	ALL MODELS					
8	610013	NYLOCK NUT 3/8x24	2	ALL MODELS					
9	020040	STEERING ARM	2	ALL MODELS EXC. D					
	020090	STEERING ARM	2	D					

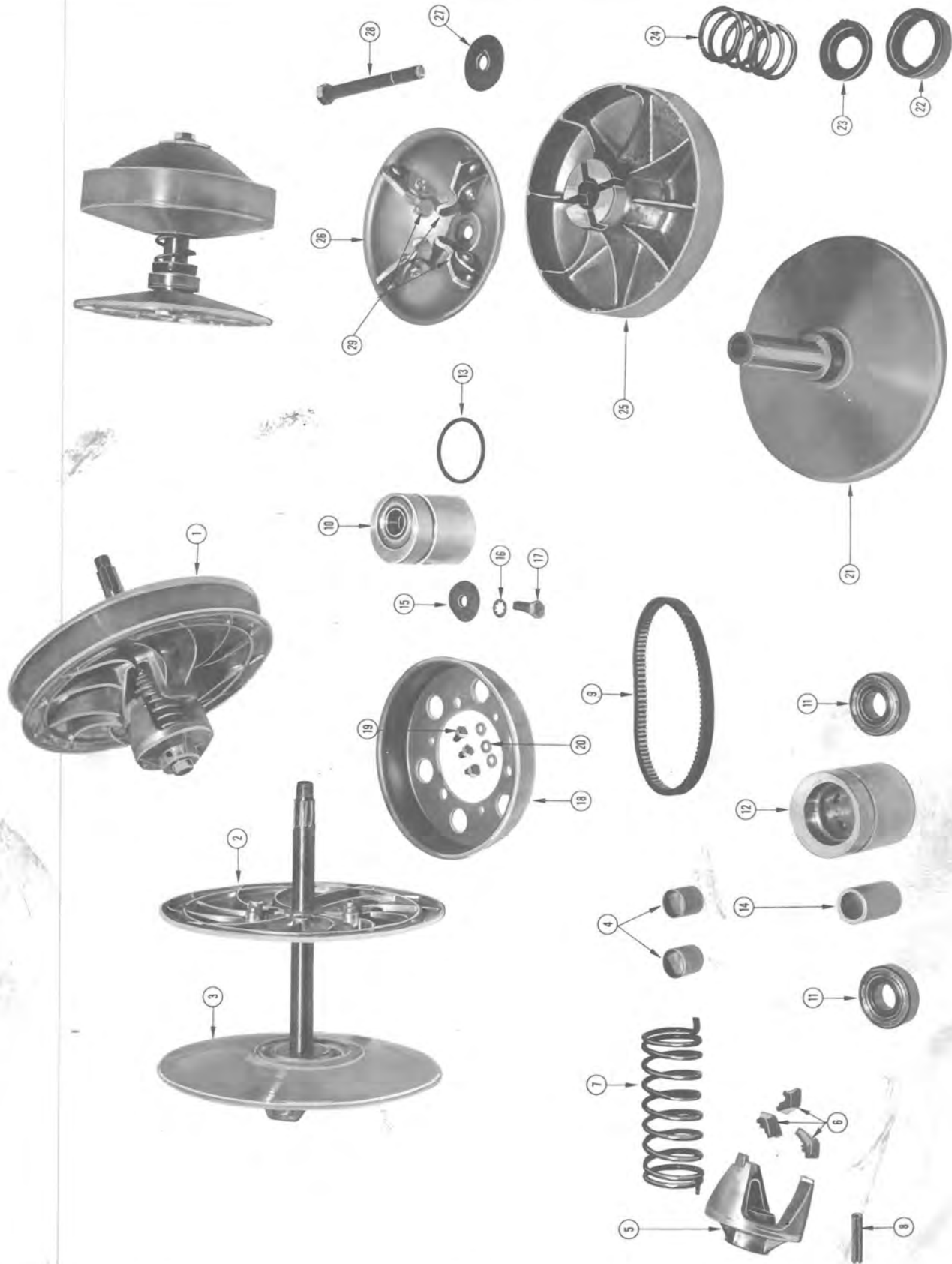


ITEM NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM NUMBER	DESCRIPTION	QTY	APPLICATION
020004	SKI FRONT SHOCK	2	ALL MODELS	13	BOLT 1/8x24x1 1/4	4	ALL MODELS
610004	NYLOCK NUT 1/2x28	2	ALL MODELS	14	SHOCK DAMPENER	2	ALL MODELS
020014	REAR CLEVIS PIN	2	ALL MODELS	15	SPRING COUPLER	2	ALL MODELS
020014	FRONT CLEVIS PIN	2	ALL MODELS	16	BOLT 1/8x24x1 1/4	2	ALL MODELS
020025	SKI	2	ALL MODELS	17	CUTTER PIN	4	ALL MODELS
020020	SPRING SLIDING PLATE	2	ALL MODELS				
610017	NYLOCK NUT 1/8x24	16	ALL MODELS				
020025	REAR END LEAF	2	ALL MODELS				
020026	RUNNER ABSORBER	2	ALL MODELS				
020027	MAIN LEAF SPRING	2	ALL MODELS				
020028	SECOND LEAF SPRING	2	ALL MODELS				
020029	THIRD LEAF SPRING	2	ALL MODELS				

NOTES

MOTO · SKI "72"

TRANSMISSION (DRIVEN & DRIVE PULLEY)

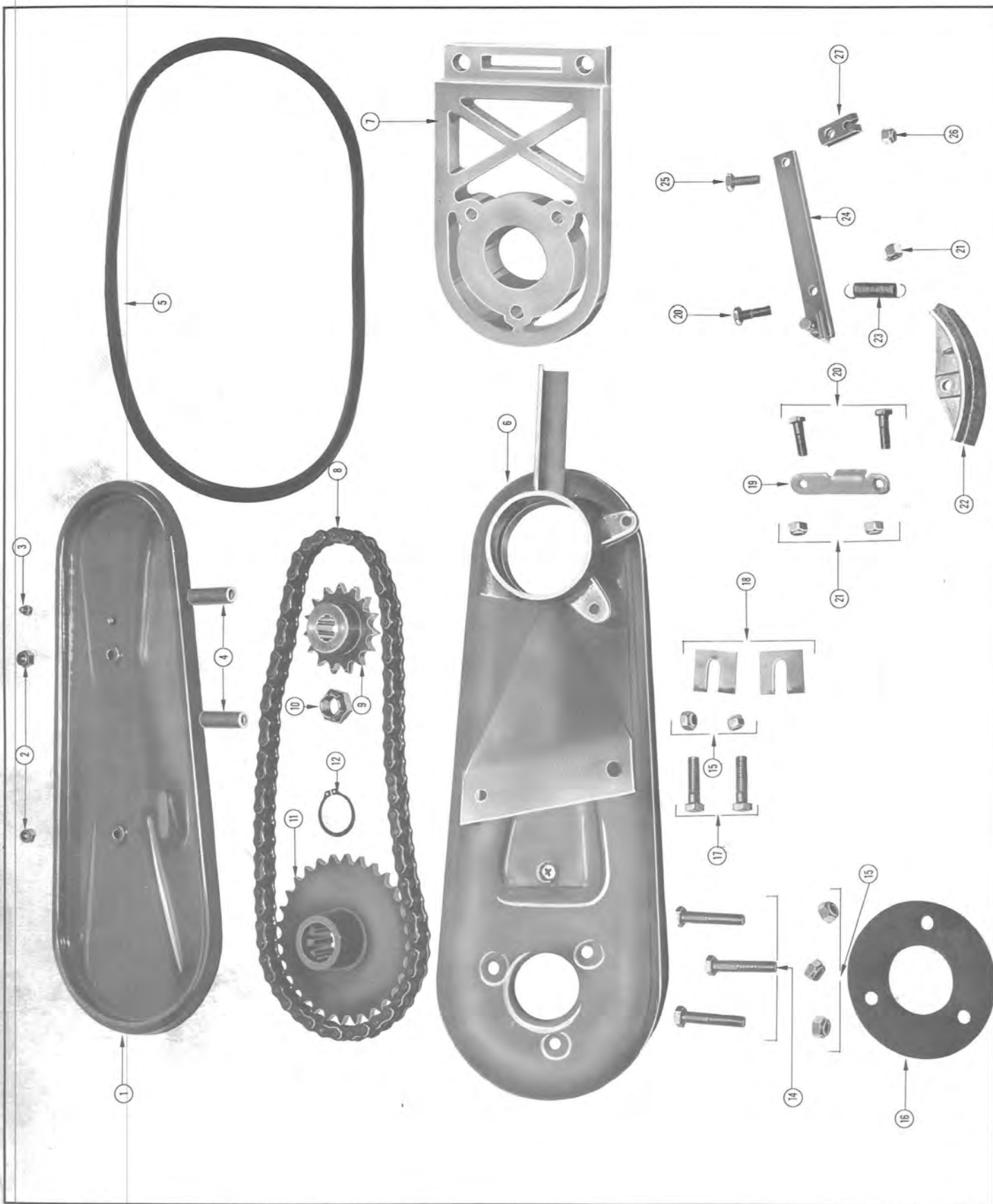


TRANSMISSION (DRIVEN & DRIVE PULLEY)

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	060045	DRIVEN PULLEY ASS'Y (W.O. DRUM)	1	B-C-N	19	600116	BOLT (4-20x5)	3	B-C-N
	060046	DRIVEN PULLEY ASS'Y	1	B-C-N-D	20	620001	LOCK WASHER (3/4)	3	B-C-N
2	060103	PULLEY INNER HALF (FIXED)	1	B-C-N	21	060089	DRIVEN PULLEY FIXED HALF	1	B-C-D-N
	060066	PULLEY INNER HALF (FIXED)	1	B-C-N-D		060010	DRIVEN PULLEY FIXED HALF	1	CA, 295
3	060105	PULLEY OUTER HALF (SLIDING)	1	B-C-N	22	660004	IDLING BEARING	1	ALL MODELS
	060069	PULLEY OUTER HALF (SLIDING)	1	B-C-N-D	23	060055	SPRING SEAT	1	ALL MODELS
4	670006	OILITE BUSHING	2	ALL MODELS	24	060060	SPRING	1	ALL EXC. B*292
5	060106	OUTER CAM	1	B-C-N		060059	SPRING	1	B*292 ONLY
	060073	OUTER CAM	1	B-C-N-D	25	060091	DRIVE PULLEY SLIDING HALF	1	B-C-D-N
	060070	INNER CAM (ON SLIDING HALF)	1	B-C-N-D		060050	DRIVE PULLEY SLIDING HALF	1	CA, 295
	060072	RIVET FOR INNER CAM	6	B-C-N-D	26	060095	DRIVE PULLEY GOVERNOR	1	W. 440 BSE
6	060107	SLIDING SHOE	3	B-C-N		060093	DRIVE PULLEY GOVERNOR	1	HIRTH (1) CYL.
	060078	SLIDING SHOE	3	B-C-N-D		060057	DRIVE PULLEY GOVERNOR	1	W. 399 JLO
7	060084	DRIVEN PULLEY SPRING	1	B-C-N		060094	DRIVE PULLEY GOVERNOR	1	W. 340 BSE & JLO
	060074	DRIVEN PULLEY SPRING	1	B-C-N-D	27	060062	GOVERNOR WASHER	1	ALL MODELS
8	640005	ROLL PIN	1	ALL MODELS	28	600028	BOLT (4-20x5)	1	ALL MODELS
9	700027	DRIVE BELT	1	ALL MODELS	29	060175	GOVERNOR WEIGHT KIT	4	W. BSE 440
10	060313	ECCENTRIC ASS'Y (CHAIN TENS.)	1	ALL MODELS		060173	GOVERNOR WEIGHT KIT	2	295-340 H (4) BSE-JLO
11	660005	BALL BEARING	2	ALL MODELS		060174	GOVERNOR WEIGHT KIT		340 JLO-BSE(2)399 JLO(4)
12	060076	ECCENTRIC BODY	1	ALL MODELS					
13	710051	"O" RING SEAL	1	ALL MODELS					
14	060075	SPACING SLEEVE	1	ALL MODELS					
15	060166	WASHER	1	ALL MODELS					
16	620013	STAR WASHER (3/8)	1	ALL MODELS					
17	600007	BOLT (3/8-16x1)	1	ALL MODELS					
18	060083	BRAKE DRUM	1	B-C-N					

NOTES

TRANSMISSION (CHAIN CASE & BRAKE)

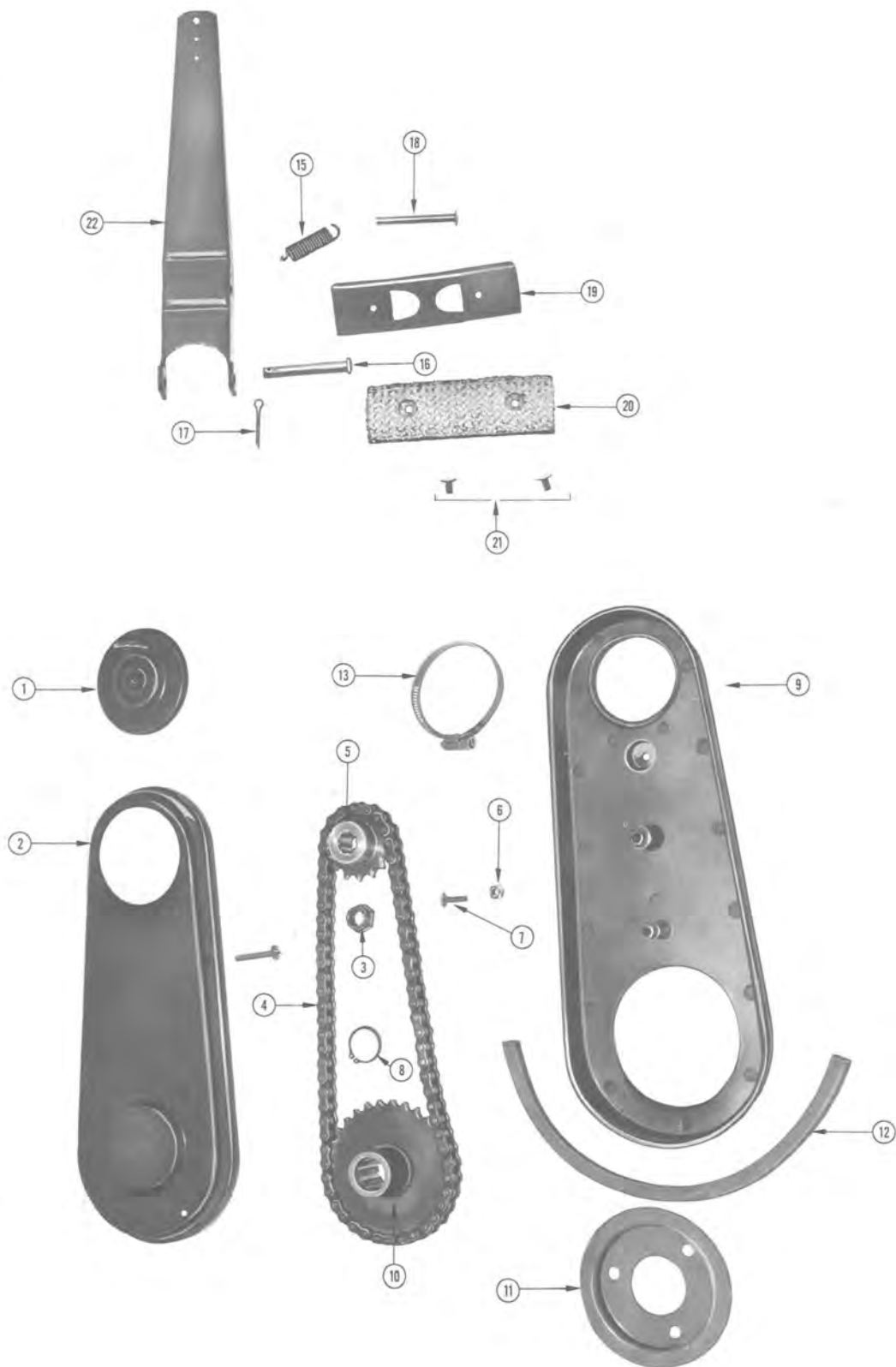


TRANSMISSION (CHAIN CASE & BRAKE)

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	060009	CHAIN CASE COVER	1(1)	B-C-N	17	600032	BOLT (5/16-24x1 1/4)	2(15)	B-C-N
2	610023	NYLOCK NUT (5/4-20)	2(2)	B-C-N	18	060160	ADJUSTING SHIM (.015)	AR(17)	AS REQUIRED
3	680001	GREASE FITTING (5/4-28x1/4)	1(3)	B-C-N		060161	ADJUSTING SHIM (.035)	AR(17)	AS REQUIRED
4	060108	SPACER SLEEVE	2(4)	B-C-N		060162	ADJUSTING SHIM (.062)	AR(17)	AS REQUIRED
5	060113	RUBBER SEAL	1(5)	B-C-N	19	060148	SHORT LINKAGE	1(18)	B-C-N
6	060109	CHAIN CASE	1(6)	B-C-N	20	600115	BOLT (5/4-28x3/4)	3(24-19)	B-C-N
7	060165	CHAIN CASE SPACER	1(28)	N	21	610016	RUG LOCK NUT (5/4-28)	3(25-20)	B-C-N
8	060170	CHAIN (68 ROLLERS)	1(7)	C-D (440)-N(440)	22	060117	BRAKE SHOE ASS'Y	1(21)	B-C-N
	060168	CHAIN (66 ROLLERS)	1	B*(292)B(340JLO)D(399/2)	23	060153	RETURN SPRING	1(22)	B-C-N
	060169	CHAIN (67 ROLLERS)	1	B(399/2JLO)-C*-N(340/2)	24	060154	LONG LINKAGE	1(23)	B-C-N
9	060102	UPPER GEAR (15 TEETH)	1(8)	W.440 ENG.	25	060158	CLEVIS PIN - BOLT	1(26)	B-C-N
	060101	UPPER GEAR (13 TEETH)	1	B(399/2JLO)-C*-N(340)	26	640007	CUTTER PIN (1/32x3/4) - NUT	1(27)	B-C-N
	060081	UPPER GEAR (12 TEETH)	1	B*(340)-D(399JLO)	27	710020	CABLE CLAMP	1(28)	ALL MODELS
	060080	UPPER GEAR (11 TEETH)	1	B*(292)-B(340JLO)					
10	610022	SELF LOCKING NUT (5/8-18x3/8)	1(9)	ALL MODELS					
11	060032	LOWER GEAR (30T)	1(10)	ALL MODELS					
12	640014	SNAP RING	1(11)	ALL MODELS					
13	600046	BOLT (5/16-24x2)	3(12)	ALL MODELS EXC. N					
14	600022	BOLT (5/16-24x2 1/2)	3	N					
15	610015	NYLOCK NUT (5/16-24)	5(16-13)	ALL MODELS					
16	060112	RUBBER GASKET	1(14)	B-C-D-N					

NOTES

TRANSMISSION (CHAIN CASE & BRAKE)



TRANSMISSION (CHAIN CASE & BRAKE)

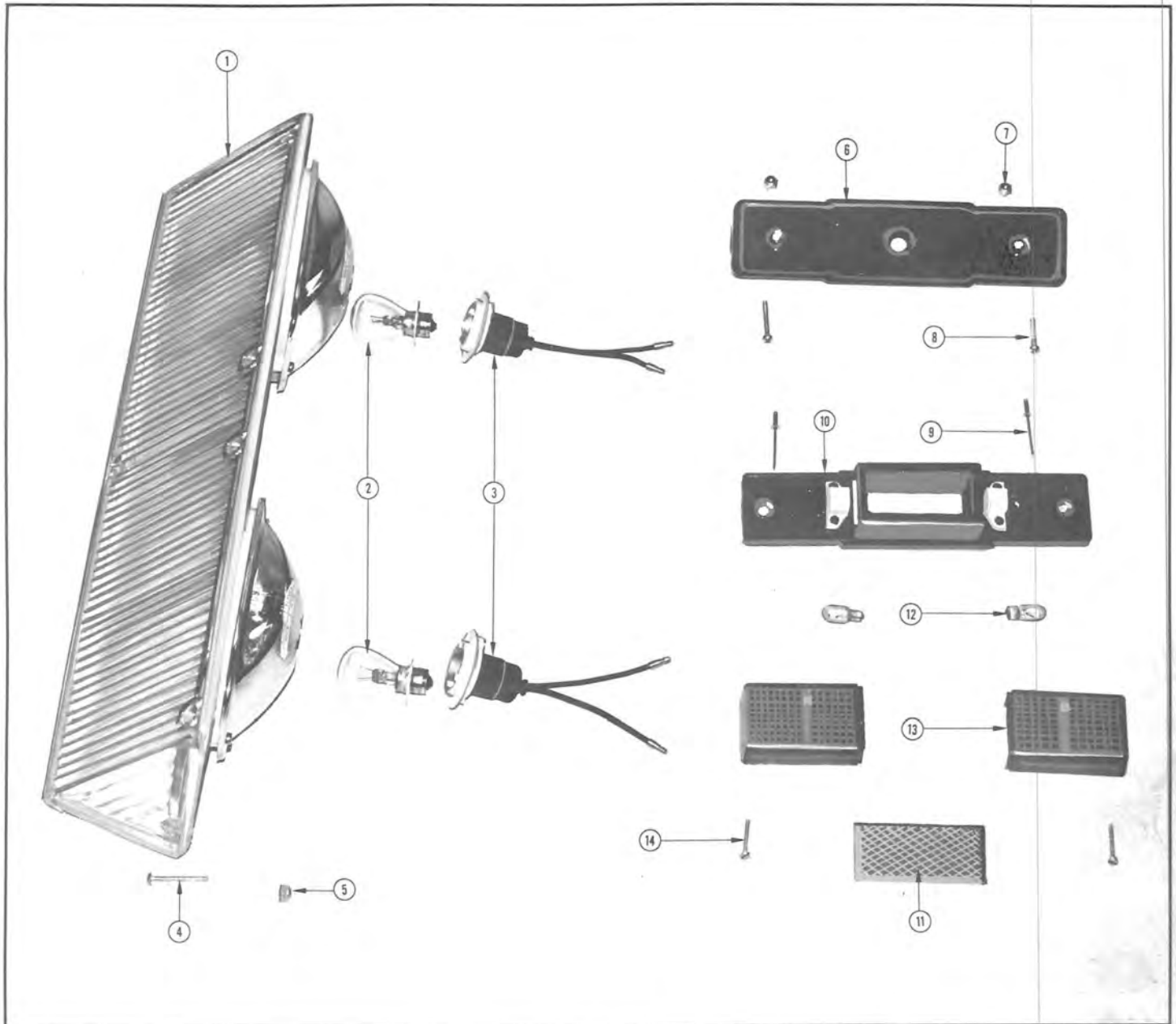
ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	060038	CHAIN CASE PLUG	1	B+C+D		060042	BRAKE ASS'Y	1	B+C+D
2	060036	CHAIN CASE (OUTER)	1	B+C+D	15	060027	BRAKE RETURN SPRING	1	B+C+D
3	610022	SELF LOCKING NUT (5/8-18x3/8)	1	B+C+D	16	060028	CLEVIS PIN	1	B+C+D
4	060168	CHAIN (66 ROLLERS)	1	B+D	17	640007	CUTTER PIN (3/32x1/2)	1	B+C+D
	060170	CHAIN (68 ROLLERS)	1	D+440	18	060026	RIVET	1	B+C+D
5	060080	GEAR 11T	1	B*	19	060022	BRAKE SHOE	1	B+C+D
6	610025	NUT (1/4-20)	1	B+C+D	20	060025	BRAKE LINING	1	B+C+D
7	600036	PHILL. HEAD BOLT (1/2-20x1 1/2)	1	B+C+D	21	630004	RIVET	1	B+C+D
8	640014	SNAP RING	1	B+C+D		060023	BRAKE SHOE ASS'Y	1	B+C+D
9	060034	CHAIN CASE (INNER)	1	B+C+D	22	060024	BRAKE ARM	1	B+C+D
10	060115	LOWER GEAR (30T)	1	B+C+D					
11	060037	CHAIN CASE FLANGE	1	B+C+D					
12	060041	RUBBER GROMMET	1	B+C+D					
13	060040	COLLAR	1	B+C+D					
	060112	CHAIN CASE ASS'Y	1	B+C+D					

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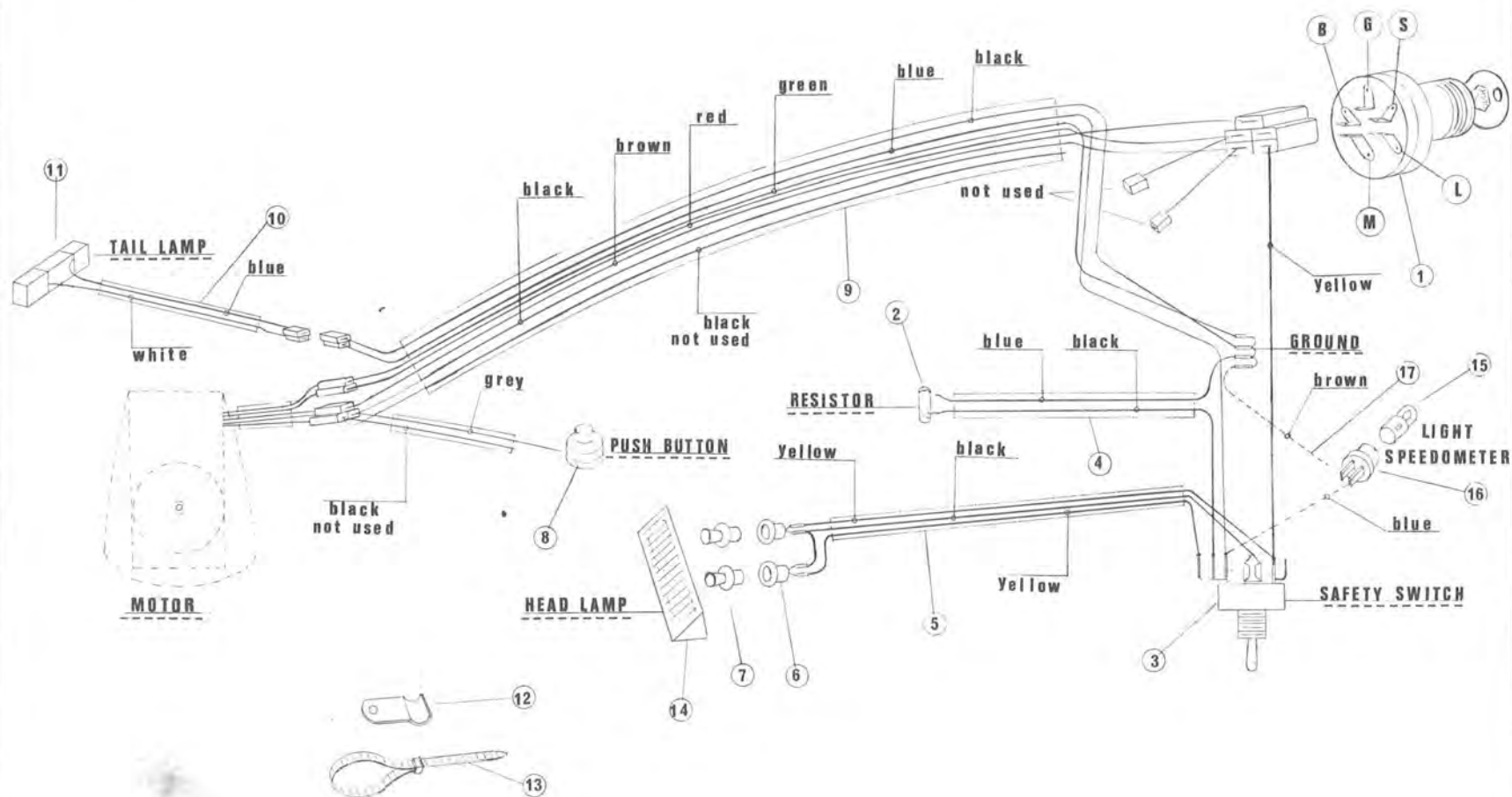
MOTO-SKI "72"

ELECTRICAL (LIGHT)



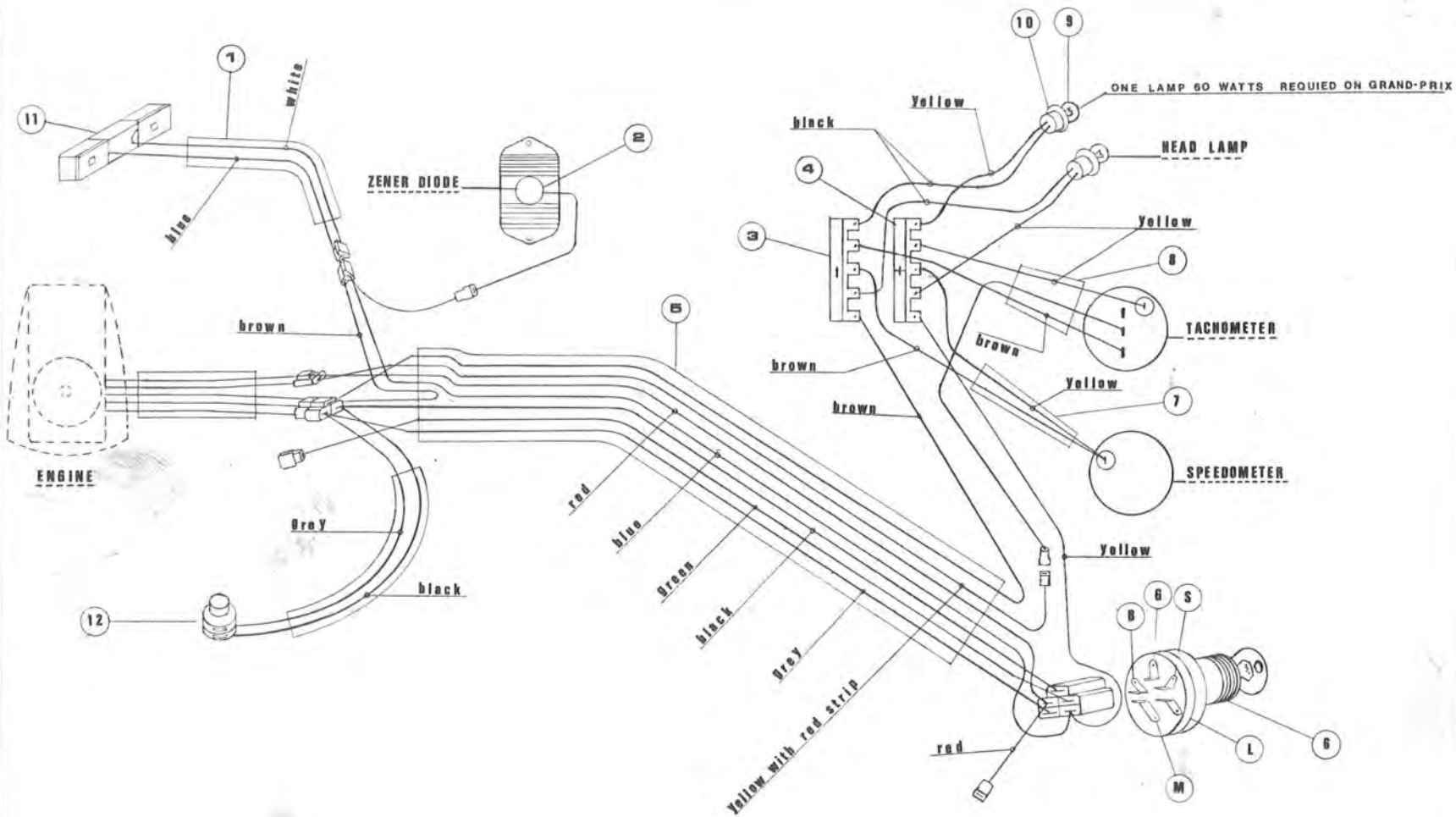
ITEM NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM NUMBER	DESCRIPTION	QTY	APPLICATION
1	090002 HEAD LAMP ASSY	1	ALL MODELS	8	600104 BOLT ROUND HEAD 8/32x1 1/4	2	B*
2	690065 HEAD LAMP BULB 45 WATTS	2	REFLECTOR FLIGHT	9	6-0000 P/B'S RIVETS	2	ALL MODELS EXC. GP
	690066 HEAD LAMP BULB 45 WATTS	1	B* EXC. ELECT.	10	080017 TAIL LAMP FRAME BLACK	1	B-B*-C-D*
	690016 HEAD LAMP BULB 30 WATTS	2	B-C-C*-B MAN.		080016 TAIL LAMP FRAME WHITE	1	CA-295
3	690064 HEAD LAMP SOCKET	2	ALL MODELS	11	710019 REFLECTOR	1	ALL MODELS
4	600063 BOLT ROUND HEAD (8/32x1)	6	ALL MODELS	12	690064 BULB 9 WATTS	2	ALL MODELS
5	610021 NYLOCK NUT 8/32	6	ALL MODELS	13	080015 TAIL LAMP LENS	2	ALL MODELS
6	080004 TAIL LAMP ADAPTOR WHITE	1	CA-295	14	800066 SCREW ROUND HEAD (6-32x7/8)	2	ALL MODELS
	080047 TAIL LAMP ADAPTOR BLACK	1	CA-28 H				
7	610021 NUT	2	B*				

MANUAL 1 CYLINDER



ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	690070	SWITCH	1		11	080019	TAIL LAMP ASSY	1	
2	690061	RESISTANCE	1		12	090019	WIRING CLIPS	1	
3	690062	SAFETY LIGHT SWITCH	1		13	640083	NYLON COLLAR	1	
4	110092	RESISTANCE WIRING	1		14	090017	HEAD LIGHT ASSY	1	
5	110095	HEAD LIGHT WIRING	1		15	690008	SPEEDO BULBS	1	
6	690064	HEAD LIGHT SOCKET	1		16	690019	SPEEDO SOCKET	1	
7	690066	BULBS 35 W	2		17	110091	SPEEDO WIRING	1	
8	690074	CUT OFF SWITCH	1						
9	110094	HOOD WIRING	1						
10	110007	TAIL LAMP WIRING	1						

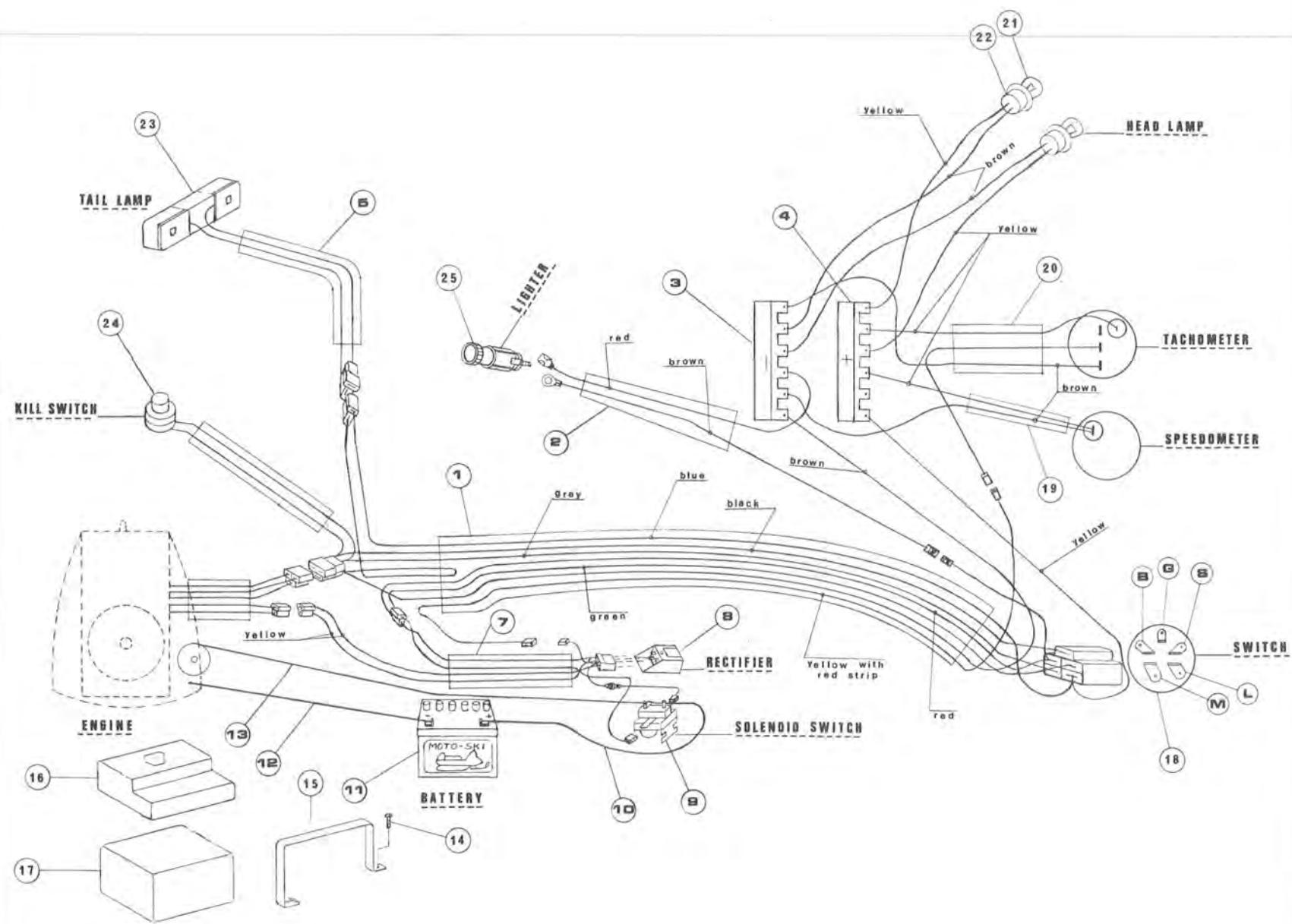
NOTES



ELECTRICAL (2 CYL. MANUAL)

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	110006	WIRING (TAIL LAMP)	1						
2	110029	SPARK PLUG ASS'Y	1						
3	110023	TERMINAL STRIP (-)	1						
4	110001	TERMINAL STRIP (+)							
5	110002	WIRING HARNESS							
6	690076	SWITCH							
7	110091	SPEED WIRING							
8	110076	RPM WIRING							
9	690086	BULB 60 W.	1	G-P					
	690016	BULB 30 W.	2	CAS-ST-M					
10	090078	SOCKET							
11	080019	TAIL LAMP							
12	690029	KILL SWITCH							

NOTES



ELECTRICAL WIRING STARTER

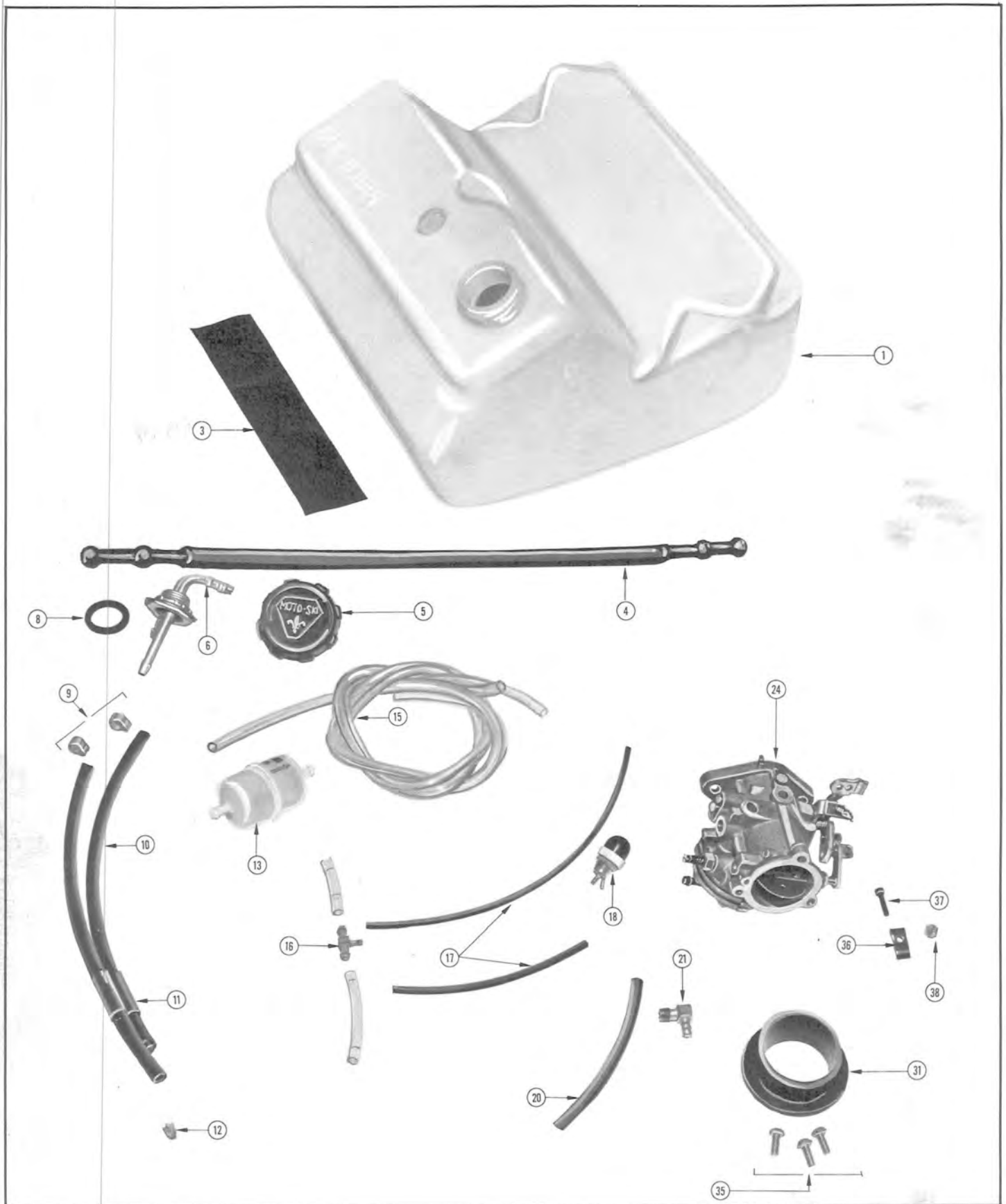
ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	110002	HOOD WIRING	1		46	110021	COWLE		
2	110024	LIGHTER WIRING	1		47	110081	BATTERY BOX		
3	110025	PLATE CONNECTOR REG.	1		48	690076	SWITCH		
4	110001	PLATE CONNECTION POS.	1		49	110091	SPEED WIRING		
5	110006	TAIL LIGHT WIRING	1		20	110076	REM WIRING		
					21	690005	BUILD 25 W.		
7	110079	RECTIFIER WIRING	1		22	0900-8	SOCKET		
8	690082	RECTIFIER	1		23	080019	TAIL LAMP		
9	690083	SOLENOID SWITCH	1		24	690079	IGN. SWITCH		
10	110026	POSITIVE CABLE BATTERY TO SOLENOID	1		25	690068	LIGHTER (ASSTY)		
11	690041	BATTERY	1						
12	110082	NEGATIVE CABLE BATTERY TO ENGINE							
13	110080	POSITIVE CABLE SOLENOID TO STARTER							
14	600008	BOLT 1/4x20x1-7/8							
15	110085	STRAP							

NOTES

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MOTO · SKI "72"

FUEL AND EXHAUST (FUEL SYSTEM)

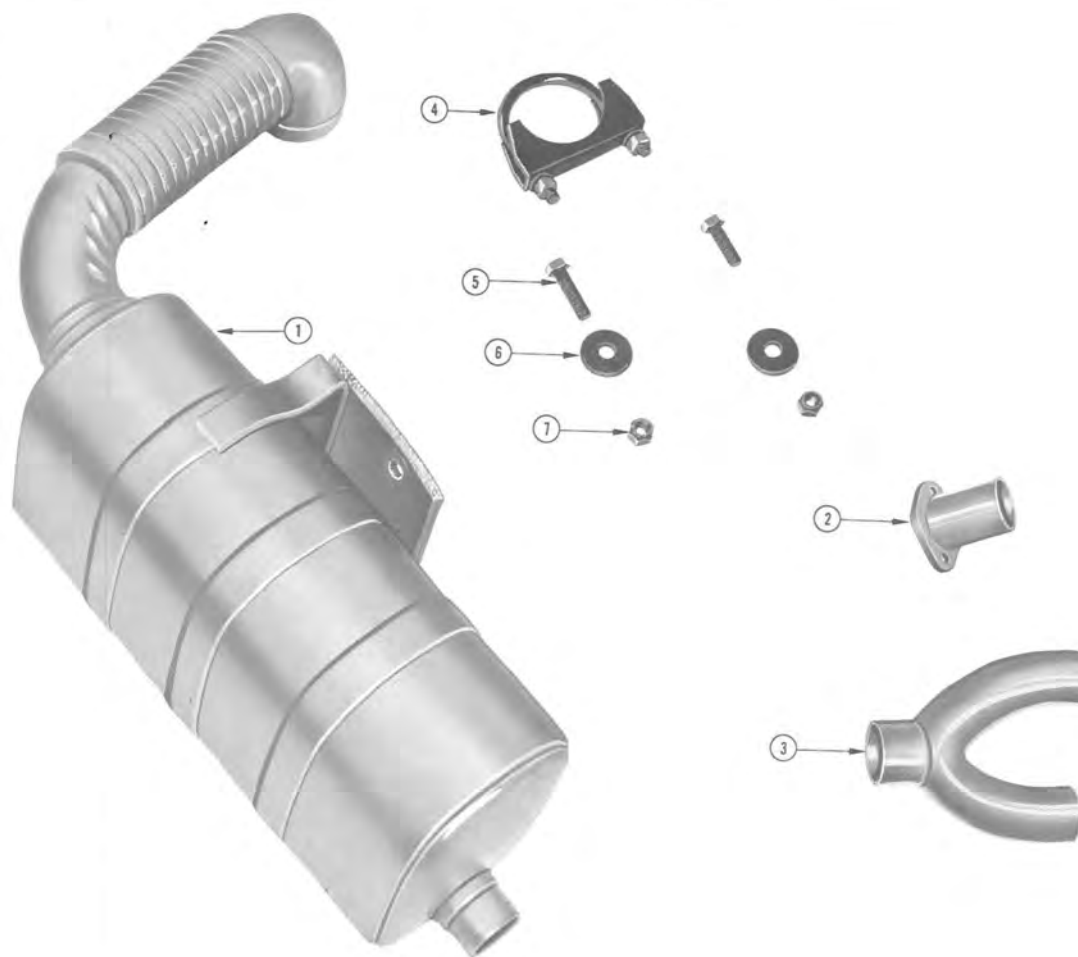


FUEL AND EXHAUST (FUEL SYSTEM)

ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	070001	FUEL TANK	1	B-C-N		720003	RETURN ELBOW FOR CARB. HR	1	CAPRI 295-340BSE
	070004	FUEL TANK	1	B-C-D	24	816277	CARBURATOR ASS'Y HD 25A	1	HIRTH 338
8	070010	BLACK TAPE	1	B-C-C-D-N		816287	CARBURATOR ASS'Y HR 44A	1	HIRTH 292
4	070005	RUBBER HOLDER STRAP	1	ALL MODELS		816291	CARBURATOR ASS'Y HR 118A	1	BSE 340
5	070006	GAZ TANK CAP	1	ALL MODELS		816292	CARBURATOR ASS'Y HD 86A	1	BSE 440
6	710011	FUEL FITTING	1	B-C-N		816281	CARBURATOR ASS'Y HD 53B	1	JLO 338-399
	070003	FUEL FITTING (2 OUTLET)	1	B-C-D		816293	CARBURATOR ASS'Y HR 126A	1	G-P 340
8	710013	RUBBER WASHER	1	B-C-N		817097	CARBURATOR ASS'Y KEI HEIN CD 42	1	G-P 440 BSE
9	640030	COLLAR	2	ALL MODELS	31	050035	RAM TUBE FOR HD CARB.	1	MODEL WITH HD CARB.
10	070020	RUBBER TUBE	AR	ALL MODELS		050034	RAM TUBE FOR HR CARB.	1	MODEL WITH HR CARB.
11	070013	TUBE WEIGHT	1	ALL MODELS		050159	RAM TUBE FOR HR 126A	1	G-P 340 BSE
12	070011	SCREEN	2	ALL MODELS		050160	RAM TUBE FOR KEI HEIN CD 42	1	G-P 440 BSE
13	710017	FUEL FILTER	1	WITH BSE	35	600060	ROUND HEAD SCREW (1/4-20x5/8)	3	ALL MODELS
	710018	FUEL FILTER	1	WITH HIRTH-JLO	36	720004	CABLE CLAMP	1	ALL MODELS
15	917009	PLASTIC FUEL LINE	AR	ALL MODELS	37	720005	ALLEN HEAD BOLT	1	ALL MODELS
16	710015	"T" FITTING	1	ALL MODELS	38	720006	SPECIAL NUT	1	ALL MODELS
17	995044	PRIMER HOSE	AR	ALL MODELS					
18	710016	PRIMER BULB	1	ALL MODELS EXC. 295					
	070060	PRIMER BULB		WITH HIRTH 295					
20	917009	IMPULSE LINE	AR	ALL MODELS					
21	720001	RETURN ELBOW FOR CARB. CD 42 KEI HEIN	1	ONLY 440 G-P					
	720002	RETURN ELBOW FOR CARB. HD	1	338-H-440BSE-338-399JLO					

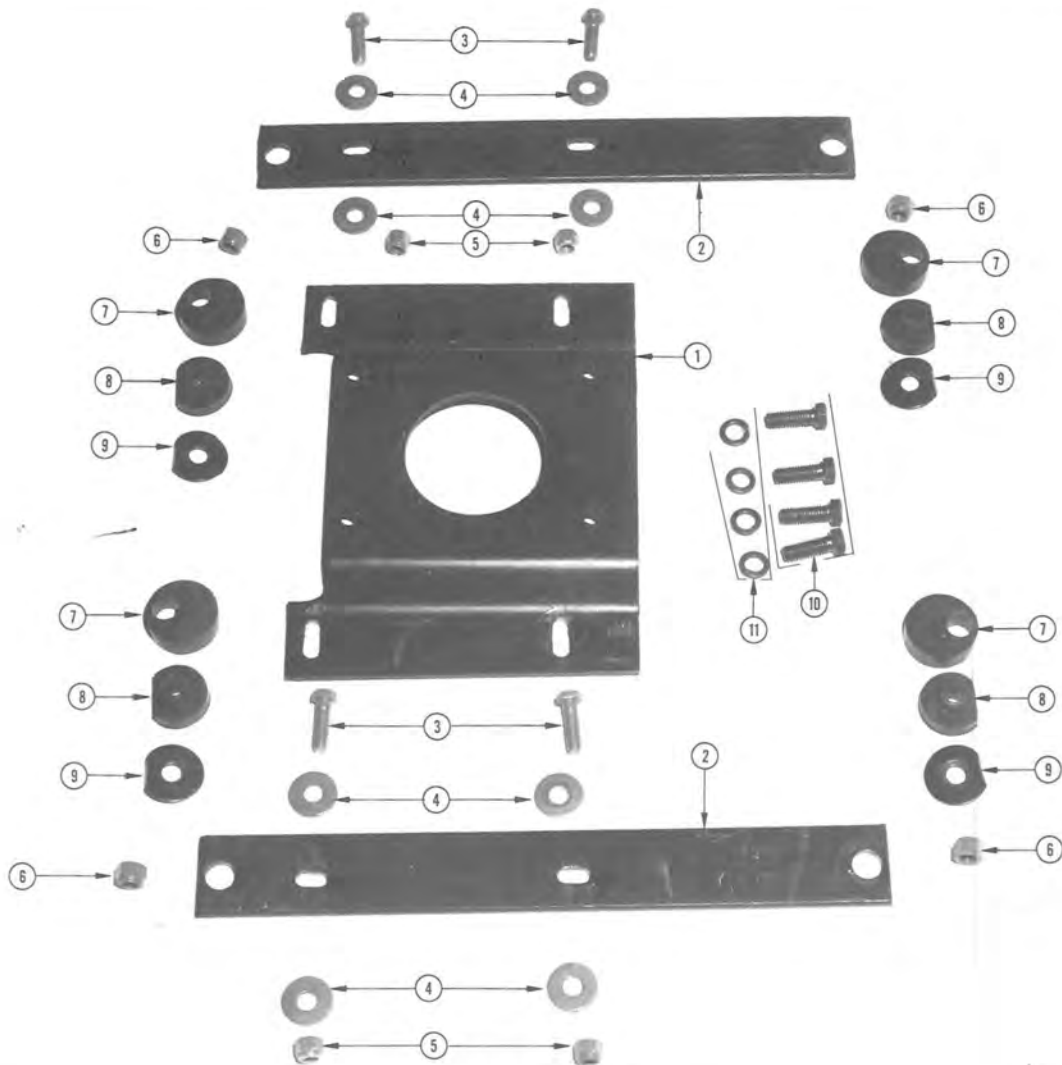
NOTES

FUEL AND EXHAUST (MUFFLER)



ITEM NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM NUMBER	DESCRIPTION	QTY	APPLICATION
1 100022	MUFFLER ASSY (HSE 110-113)	1	C-110-113 HSE	6 60001	"10" CLAMP (HIRTH 99)	1	MODEL W. HIRTH 292
100018	MUFFLER ASSY (HIRTH 292)	1	H 292	640090	"10" CLAMP (HIRTH 18)	1	MODEL W. HIRTH 18
100021	MUFFLER ASSY (HIRTH 18)	1	H 18 MAN-ELECT.	5 60003	FLAT (5/16-24x3)	2	MODEL W. HIRTH & JLO
100019	MUFFLER ASSY (HLO 99)	1	H 99 MAN.	600012	FLAT (5/16-24x3)	2	MODEL W. HSE
100040	MUFFLER ASSY (HLO 18-99)	1	H 18-99 HLO MAN.	6 60012	FLAT WASHER (5/16)	2	ALL MODELS
100065	MUFFLER ASSY (HSE 440)	1	C-440 ELECT. HSE	100048	ADAPTER WASHER	2	HIRTH AND JLO
100072	MUFFLER ASSY (HSE 140-140)	1	H 140-140 MAN. HSE	7 610015	NYLOCK NUT (1/2-16x40)	2	ALL MODELS
2 050015	MUFFLER ADAPTOR PIPE (HIRTH 292)	1	H W. HIRTH 292				
050016	MUFFLER ADAPTOR PIPE (HIRTH 18)	1	H W. HIRTH 18				
050017	MUFFLER ADAPTOR PIPE (HLO 139.1)	1	HLO W. HLO-139.1				
4 640091	"10" CLAMP (HLO 18-99)	1	HLO ALL HLO				
640023	"10" CLAMP (HSE 140)	1	C-140				
640024	"10" CLAMP (HSE 440)	1	C-440				
640024	"10" CLAMP (HLO 18-99)	1	MODEL W. HLO 18-99				

ENGINE ATTACHMENT (MOTOR MOUNT)



ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION	ITEM	NUMBER	DESCRIPTION	QTY	APPLICATION
1	050025	ENGINE BASE (340-440 RSE)	1	MODELS W. RSE ENG.	8	050010	RUBBER BUSHING	4	ALL MODELS
	050006	ENGINE BASE (308 HIRTH)	1	MODELS W. HIRTH	9	050012	SPECIAL WASHER	4	ALL MODELS
	050008	ENGINE BASE (JLO 318-399)	1	MODEL W. JLO	10	600064	BOLT (7/16-14x1 1/4)	4	ALL JLO 340-440 RSE
2	050009	ENGINE BASE LEAF (JLO W. LONG CRANK RSE)	2	CAPRI-SEPHYR-JLO		600075	BOLT (5/8-11x1 1/4)	4	MODELS WITH HIRTH
	050007	ENGINE BASE LEAF (HIRTH)	2	MODEL W. HIRTH	11	620016	LOCK WASHER 7/16	4	JLO-RSE
	050070	ENGINE BASE LEAF (JLO W. SHORT CRANK)	2	CAPRI		620068	LOCK WASHER 5/8	4	MODELS WITH HIRTH
	050069	ENGINE BASE LEAF	2	GRAND-PRIX					
	050133	ENGINE BASE LEAF	2	MS					
3	600019	BOLT (3/8-24x1 1/4)	4	ALL MODELS					
4	050004	FLAT WASHER	8	ALL MODELS					
5	610013	NYLOCK NUT (7/8-24)	4	ALL MODELS					
6	610024	NYLOCK NUT (7/16-20)	4	ALL MODELS					
7	050011	RUBBER PAD	4	ALL MODELS					