

SECTION 4



Fuel Systems

TABLE of CONTENTS

	Page		Page
Fuel Systems	4A-1	Mikuni "VM 32-91", "VM 36-25" and "VM 36-34"	
Part A - Carburetion	4A-1	Carburetors - Models 340 T/T and 440 T/T	4A-45
"MD" Carburetor - Models 220-250	4A-1	General	4A-45
Trouble Chart	4A-1	Adjustments	4A-45
General	4A-2	Removal	4A-47
Adjustments	4A-2	Disassembly and Cleaning	4A-49
Float Level	4A-2	Reassembly	4A-49
Disassembly	4A-3	Installation	4A-50
Cleaning and Inspection	4A-4		
Reassembly	4A-4	Part B - Fuel Pump	4B-1
"HR" Carburetor - Models 200, Rocket (339cc) and		Models 220-250	4B-1
Lightning (398cc)	4A-5	Removal	4B-1
General	4A-5	Disassembly	4B-1
Trouble Chart	4A-5	Cleaning and Inspection	4B-1
Adjustments	4A-6	Reassembly	4B-1
Removal	4A-7	Installation	4B-1
Disassembly and Cleaning	4A-7	200, Rocket (339cc) and Lightning (398cc)	4B-2
Reassembly	4A-8	Removal	4B-2
Installation	4A-8	Cleaning and Inspection	4B-2
"OM" Carburetor - Models Hurricane (644cc) and		Reassembly	4B-2
Mark I (644cc)	4A-9	Hurricane (644cc) and Mark I (644cc) Models	4B-3
Trouble Chart	4A-9	Removal	4B-3
General	4A-10	Disassembly	4B-3
Adjustments	4A-10	Cleaning and Inspection	4B-3
Removal	4A-10	Reassembly	4B-4
Disassembly and Cleaning	4A-11	Installation	4B-4
Reassembly	4A-13	440 MAX (Chassis Serial No. 3447382 and Below) and	
Installation	4A-13	Mark II (Chassis Serial No. 3591478 and Below) Models	4B-5
"HD" Carburetor - Models 440 MAX (Chassis Serial No.		Removal	4B-5
3447382 and Below) and Mark II (Chassis Serial No.		Cleaning and Inspection	4B-5
3591478 and Below)	4A-15	Reassembly	4B-5
Trouble Chart	4A-15	340 S/R, 440 S/R, 440 M/X, 440 MAX (Chassis Serial No.	
General	4A-16	3709838 and Above) and Mark II (Chassis Serial No.	
Adjustments	4A-16	3787640 and Above)	4B-6
Removal	4A-17	Removal and Disassembly	4B-6
Disassembly and Cleaning	4A-19	Cleaning and Inspection	4B-6
Reassembly	4A-20	Reassembly and Installation	4B-6
Installation	4A-21	340 S/T, 400 S/T, 440 S/T, 340 T/T and 440 T/T	4B-7
"WDA" and "WRA" Carburetors - Models 340 S/R, 440 MAX		Removal and Disassembly	4B-7
(Chassis Serial No. 3709838 and Above), 440 M/X,		Cleaning and Inspection	4B-7
440 S/R and Mark II (Chassis Serial No. 3787640		Reassembly and Installation	4B-7
and Above)	4A-23		
Trouble Chart	4A-23	Part C - Fuel Tank, Lines and Primer	4C-1
General	4A-24	Fuel Flow Problems	4C-1
Adjustments	4A-24	Fuel Cap Assembly	4C-1
Removal	4A-25	Model 220 Fuel Tank Pickup	4C-1
Disassembly and Cleaning (Figure 6)	4A-26	Draining Fuel Tank	4C-1
Reassembly (Figure 6)	4A-28	Fuel Lines	4C-1
Installation	4A-29	Fuel Tank	4C-2
Mikuni "VM 36-9" Carburetor - Model 400 S/T	4A-30	200-220-250, Rocket and Lightning Models	4C-2
General	4A-30	Removal	4C-2
Adjustments	4A-30	Installation	4C-2
Removal	4A-33	Hurricane, Mark I, Mark II, 340 S/R, 440 S/R, 440 M/X	
Disassembly and Cleaning	4A-35	and 440 MAX (Chassis Serial No. 3709838 and Above)	4C-3
Reassembly (Figure 6)	4A-35	Removal	4C-3
Installation	4A-36	Installation	4C-3
Mikuni "VM 36-23" and "VM 36-24" Carburetors - Models		440 MAX (Chassis Serial No. 3447382 and Below)	4C-4
340 S/T and 440 S/T	4A-37	Removal	4C-4
General	4A-37	Installation	4C-4
Adjustments	4A-37	340 S/T, 400 S/T, 440 S/T, 340 T/T and 440 T/T	4C-5
Removal	4A-41	Removal	4C-5
Disassembly and Cleaning	4A-43	Installation	4C-5
Reassembly	4A-43	Fuel Primer	4C-5
Installation	4A-44	General	4C-5
		Troubleshooting	4C-5
		Primer Lines	4C-6