

Johnson 

Skeehorse

1968

PARTS CATALOG

MODELS

J1580 / J2080 / J2085

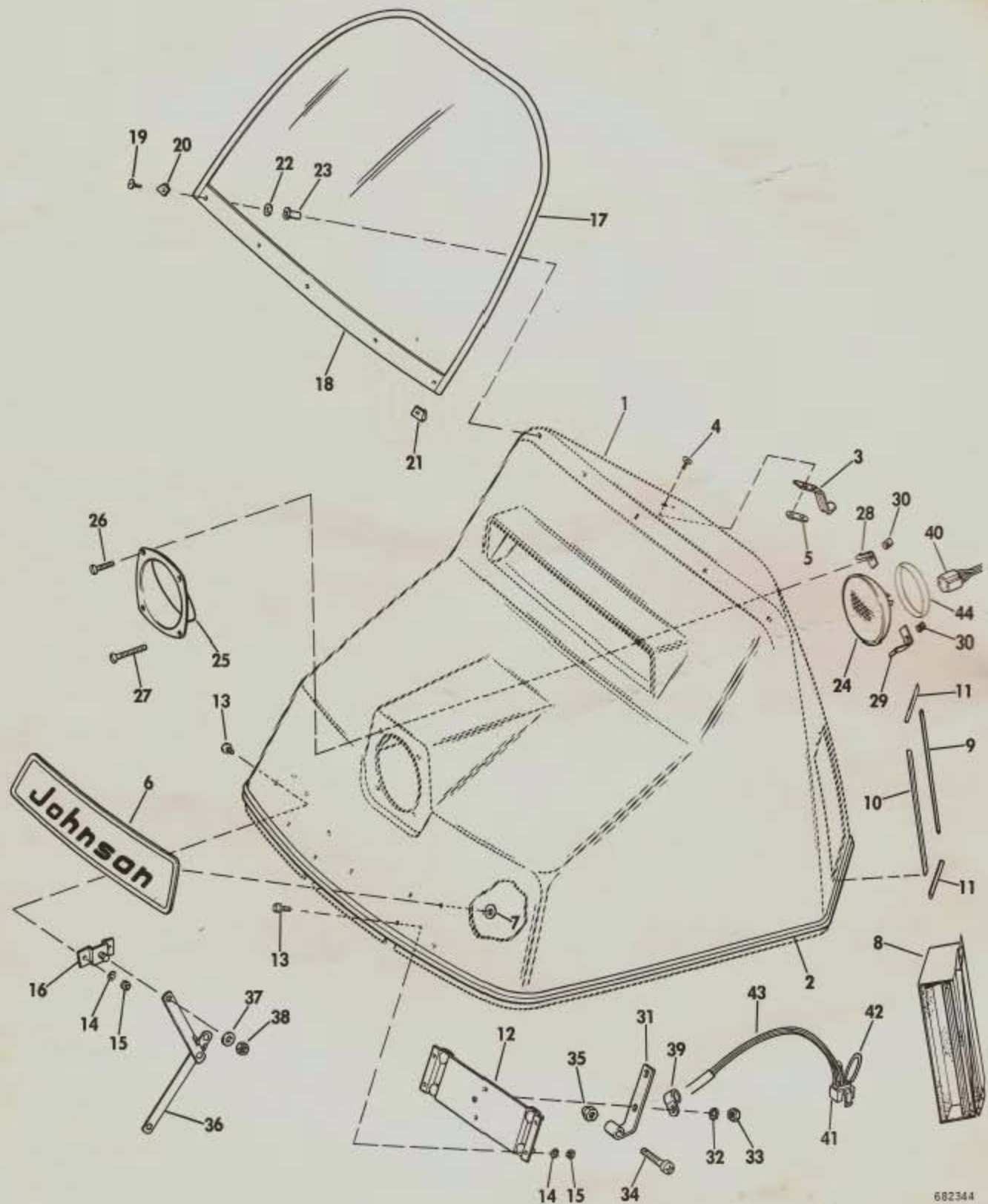
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1968



SHROUD & WINDSHIELD GROUP



682344

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SHROUD & WINDSHIELD GROUP

1968



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161642	SHROUD ASSEMBLY, Complete-15"	1	22	308279	WASHER	3-5
1	161714	SHROUD ASSEMBLY, Complete-20"	1	23	403959	RAWLNUT	5
2	113018	. MOULDING, Shroud to frame	1	24	112208	LAMP, Sealed beam	1
3	113020	. HOOK, Upper shroud	1	25	112879	RIM, Lamp	1
4	113268	. SCREW, Hook	2	26	314459	SCREW, Headlamp, upper	2
5	113225	. NUTPLATE, Hook	1	27	311406	SCREW, Headlamp, lower	2
6	113151	. APPLIQUE, Front	1	28	113415	RETAINING CLIP, Upper	2
7	204476	. FASTENER, Applique	5	29	113000	RETAINING CLIP, Lower	2
8	161726	. DUCT ASSY., Air exit	1	30	403818	SPEEDNUT	4
9	113201	. TRIM, Air exit, inner	1	31	113038	HINGE, Shroud	2
10	113202	. TRIM, Air exit, outer	1	32	306488	LOCKWASHER, Hinge to shroud	4
11	113203	. TRIM, Air exit, ends	2	33	306375	NUT, Hinge to shroud	4
12	161694	. REINFORCEMENT, Shroud	1	34	113034	SCREW, Hinge	2
13	306915	. SCREW	8	35	113033	ACORN NUT, Hinge	2
14	306990	. LOCKWASHER	8	36	113205	RESTRAINT, Shroud	1
15	302437	. NUT	8	37	306358	WASHER, Shroud restraint	4
16	161722	. BRACKET ASSEMBLY, Reinforcement	1	38	800059	NUT, Shroud restraint	2
17	161673	WINDSHIELD ASSY., 15"	1	39	113085	CLIP, Headlight wire	1
17	161691	WINDSHIELD ASSY., 20"	1	*	161685	CABLE ASSY., Headlight	1
18	112962	TRIM, Windshield	1	40	112204	. CONNECTOR, Headlight	1
19	314053	SCREW	5	41	112173	. CONNECTOR, Removable	1
20	112964	CLIP, Windshield, R.H.	1	42	112205	. WIRE, Connector jumper	1
21	112965	CLIP, Windshield, L.H.	1	43	113004	. WIRE, Headlight to conn.	1
				44	113476	RETAINING RING	1
				*	161794	DECAL SET, 15"	1
				*	161793	DECAL SET, 20"	1

* Not Shown

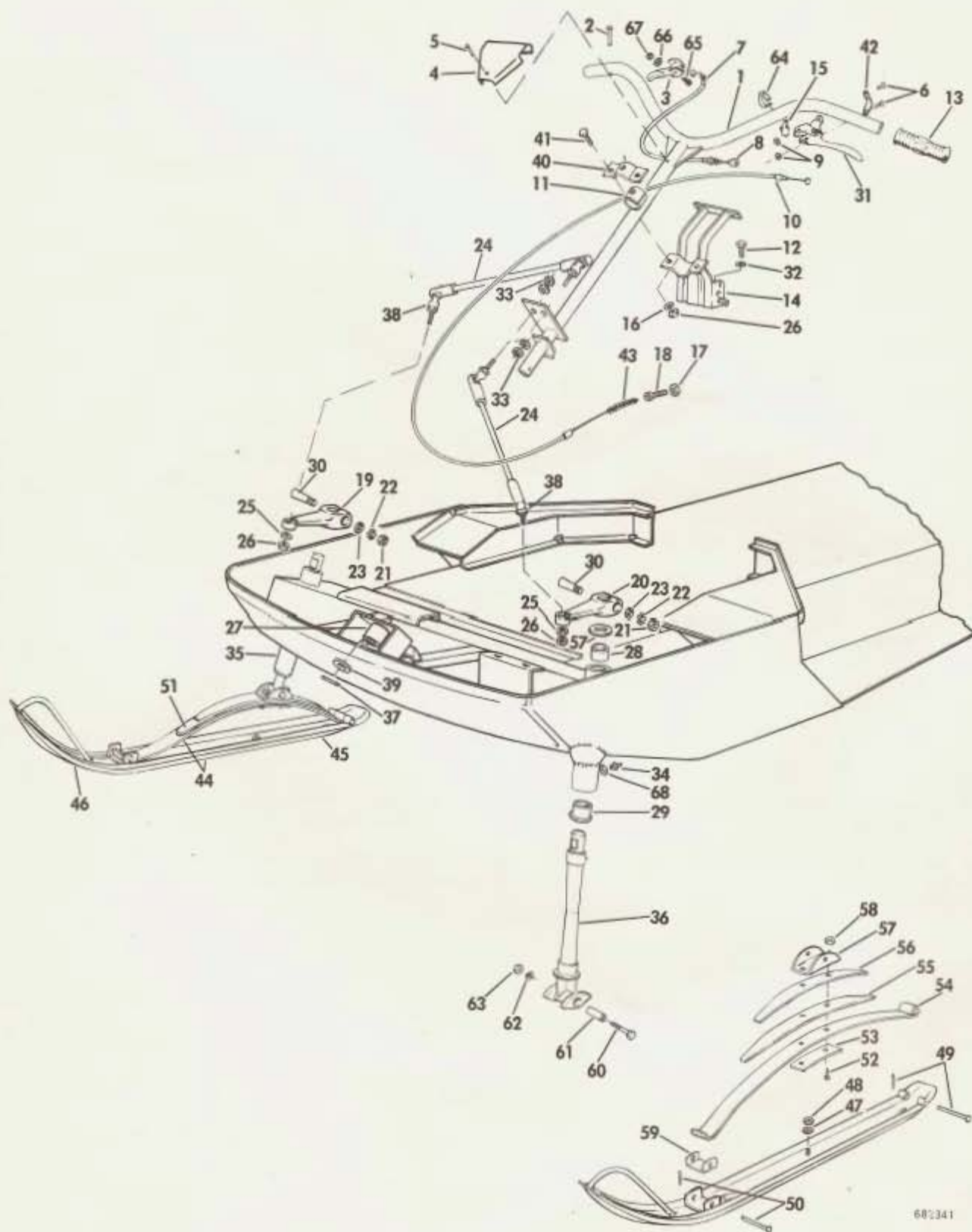
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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1968



STEERING GROUP



680341

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

STEERING GROUP

1968



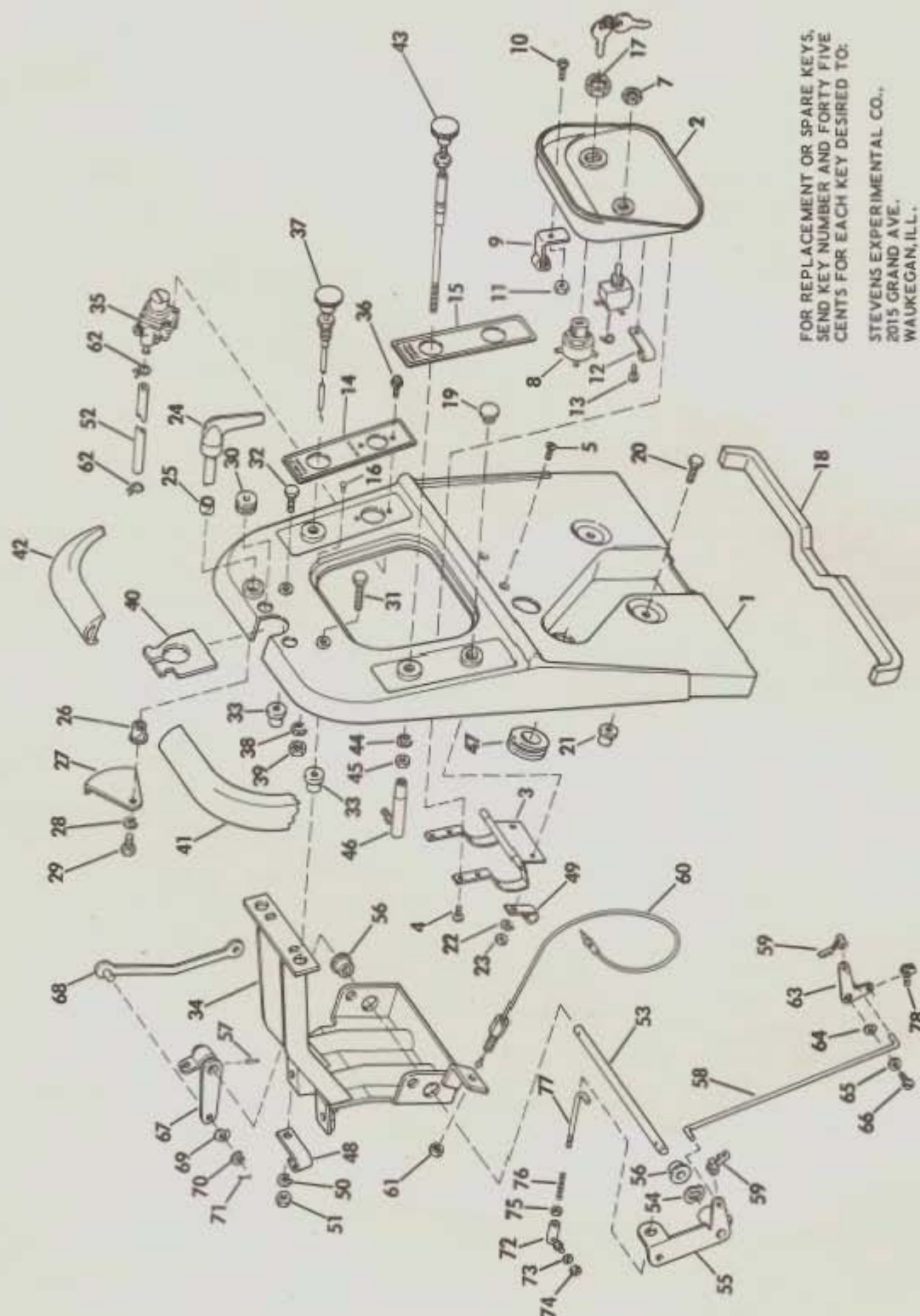
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161745	STEERING COLUMN ASSY. . . .	1	37	403954	SPIROL PIN, Column	1
2	403975	. RIVET	1	38	403909	BALL JOINT	4
3	403973	. THROTTLE LEVER	1	39	403955	THRUST WASHER, Column	2
4	113145	. COVER, Steering column	1	40	403933	BEARING HALF	1
5	112842	. RIVET, Cover	1	41	604891	SCREW	2
6	314688	SCREW, Brake lever	2	42	404060	CAP	1
7	161696	CABLE ASSY., Throttle	1	43	112230	SPRING, Brake return	1
8	161697	. CABLE AND FITTING	1	44	161521	SKI AND SPRING ASSY., 15" . . .	2
9	132520	NUT, Brake lever	2	44	161522	SKI AND SPRING ASSY., 20" . . .	2
10	113044	CABLE ASSY., Brake	1	45	161536	. SKI AND RUNNER ASSY. . . .	1
11	403932	BUSHING, Column	1	46	161584	. . RUNNER, Ski	1
12	306414	SCREW, Support to engine	2	47	120196	. . . WASHER, Ski to runner . .	2
13	403826	GRIP, Handle	2	48	800290	. . . NUT, Ski to runner	2
14	161610	SUPPORT, Steering column	1	49	161561	. RETAINER AND PIN, Rear . . .	1
15	403956	LOCK, Hand lever	1	50	161562	. RETAINER AND PIN, Front . .	1
16	120177	LOCKWASHER, Bearing half	2	51	161520	. SPRING ASSY., 15"	1
17	133175	NUT, Brake cable	1	51	161523	. SPRING ASSY., 20"	1
18	403945	FITTING, Brake cable	1	52	314998	. . SCREW, Spring to saddle	2
19	112776	ARM, Steering, R.H.	1	53	403859	. . BACKING PLATE	1
20	112777	ARM, Steering, L.H.	1	54	112550	. . MAIN LEAF, ...	1
21	306320	NUT, Pin to arm	2	55	404270	. . CENTER LEAF, 15"	1
22	306799	LOCKWASHER, Pin to arm	2	55	112551	. . CENTER LEAF, 20"	1
23	305486	WASHER, Pin to arm	2	56	404271	. . TOP LEAF, 15"	1
24	113610	ROD, Column to arm, L.H.	1	56	112552	. . TOP LEAF, 20"	1
24	113617	ROD, Column to arm, R.H.	1	57	403848	. . SADDLE, Spring	1
25	120177	LOCKWASHER	2	58	112615	. . LOCKNUT	2
26	306388	NUT	6	59	404261	. WEAR PLATE	1
27	403899	BUSHING, Steering column weldment	1	60	311474	SCREW, Saddle to column	2
28	112730	BEARING, Upper	2	61	403855	BUSHING, Column	2
29	112731	BEARING, Lower	2	62	120177	LOCKWASHER, Saddle to column	2
30	403858	PIN, Tapered lock	2	63	403864	NUT, Saddle to column	2
31	403944	HAND LEVER, Brake	1	64	404130	CLAMP, Brake cable	1
32	120177	LOCKWASHER, Support to engine	1	65	311512	SCREW, Throttle lever stop . . .	1
33	112615	LOCKNUT	2	66	303916	LOCKWASHER, Throttle lever stop	1
34	103515	GREASE FITTING	4	67	132520	NUT, Throttle lever stop	1
35	404219	SKI COLUMN, R.H.	1	68	552499	WASHER, Grease fitting	4
36	404216	SKI COLUMN, L.H.	1				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



INSTRUMENT PANEL GROUP



FOR REPLACEMENT OR SPARE KEYS,
SEND KEY NUMBER AND FORTY FIVE
CENTS FOR EACH KEY DESIRED TO:

STEVENS EXPERIMENTAL CO.,
2015 GRAND AVE.,
WAUKEGAN, ILL.

682315

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

682335

INSTRUMENT PANEL GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112896	INSTRUMENT PANEL	1	41	113569	SEAL, Panel, L.H.	1
2	112897	DOOR, Panel	1	42	113568	SEAL, Panel, R.H.	1
3	112981	HINGE, Door	1	43	113188	KNOB & ROD, Comp. relief . . .	1
4	800009	SCREW, Hinge to door	4	44	202850	RETAINING RING, Rod	1
5	200399	SCREW, Hinge to panel	2	45	133175	NUT, Ball joint to rod	2
6	112854	SWITCH, Light	1	46	113095	BALL JOINT, Comp. relief rod . .	1
7	112229	NUT, Light switch	1	47	113077	GROMMET, Hose to panel . . .	1
*8	112794	SWITCH, Ignition	1	48	309041	CLAMP, Hose to panel	1
**8	112792	SWITCH, Ignition	1	49	310503	CLAMP, Hose to hinge	1
9	377660	ROLLER LATCH ASSEMBLY . .	2	50	306396	LOCKWASHER, Vent clamp . . .	1
10	303311	SCREW, Latch to door	2	51	306375	NUT, Vent clamp	1
11	306375	NUT, Latch to door	2	52	112977	HOSE, Primer to manifold . . .	1
12	113087	CLIP, Wiring harness to door .	1	53	113175	MAIN SHAFT, Idle system . . .	1
13	800009	SCREW, Harness clip	1	54	113164	WAVE WASHER, Main shaft . .	1
14	113206	METAL CAL, R.H.	1	55	161715	BELLCRANK ACTUATOR, L.H. . .	1
15	113207	METAL CAL, L.H., 15"	1	56	113057	BUSHING, Shaft	2
15	113208	METAL CAL, L.H., 20"	1	57	113159	ROLL PIN	2
16	113045	BUMPER, Panel to door	2	58	161889	ROD, Neutral lock-out	1
17	111563	NUT, Ignition switch	1	59	113161	CLIP, Clevis	2
18	113135	SEAL, Panel to frame	1	60	113200	CABLE ASSY., Compression relief	2
19	113270	PLUG, Panel, 15"	1	61	302103	NUT, Relief cable	2
20	306418	SCREW, Panel to frame	2	62	112988	HOSE CLAMP	2
21	112905	WELL NUT, Panel to frame . . .	2	63	113165	BELLCRANK, Neutral lock-out . .	1
22	120052	LOCKWASHER, Hinge to panel . .	2	64	113162	WAVE WASHER, Bellcrank . . .	1
23	306531	NUT, Hinge to panel	2	65	303952	WASHER, Bellcrank	1
24	204877	HANDLE, Shroud latch	1	66	307019	SCREW, Bellcrank to frame . .	1
25	204888	SLEEVE BEARING, Latch	1	67	161716	BELLCRANK ACTUATOR, R.H. . .	1
26	553769	BUSHING, Latch	1	68	161717	ARM ASSY., Magneto advance . .	1
27	312185	HOOK, Latch	1	69	113163	WAVE WASHER, Magneto arm . .	2
28	306407	WASHER, Latch	1	70	120590	WASHER, Magneto arm	1
29	552062	SCREW, Latch	1	71	306463	COTTER PIN, Magneto arm . .	1
30	113096	GROMMET, Cable to panel . . .	2	72	111866	BALL JOINT, Idle compensator	1
31	306778	SCREW, Panel to bracket	1	73	120052	LOCKWASHER, Ball joint to carburetor	1
32	306418	SCREW, Panel to bracket	1	74	132520	NUT, Ball joint to carburetor	1
33	112905	WELL NUT, Panel to bracket . .	2	75	133079	NUT, Ball joint to link	1
34	161610	SUPPORT ASSY., Steering shaft .	1	76	113204	SPRING, Idle compensator . . .	1
35	471421	PRIMER PUMP ASSEMBLY . . .	1	77	113166	LINK, Idle compensator	1
36	112946	SCREW, Primer to panel	2	78	113161	CLIP, Clevis	1
37	113035	CHOKE CABLE ASSEMBLY . . .	1				
38	306993	LOCKWASHER, Cable to panel . .	1				
39	306388	NUT, Cable to panel	1				
40	113134	SEAL, Column to panel	1				

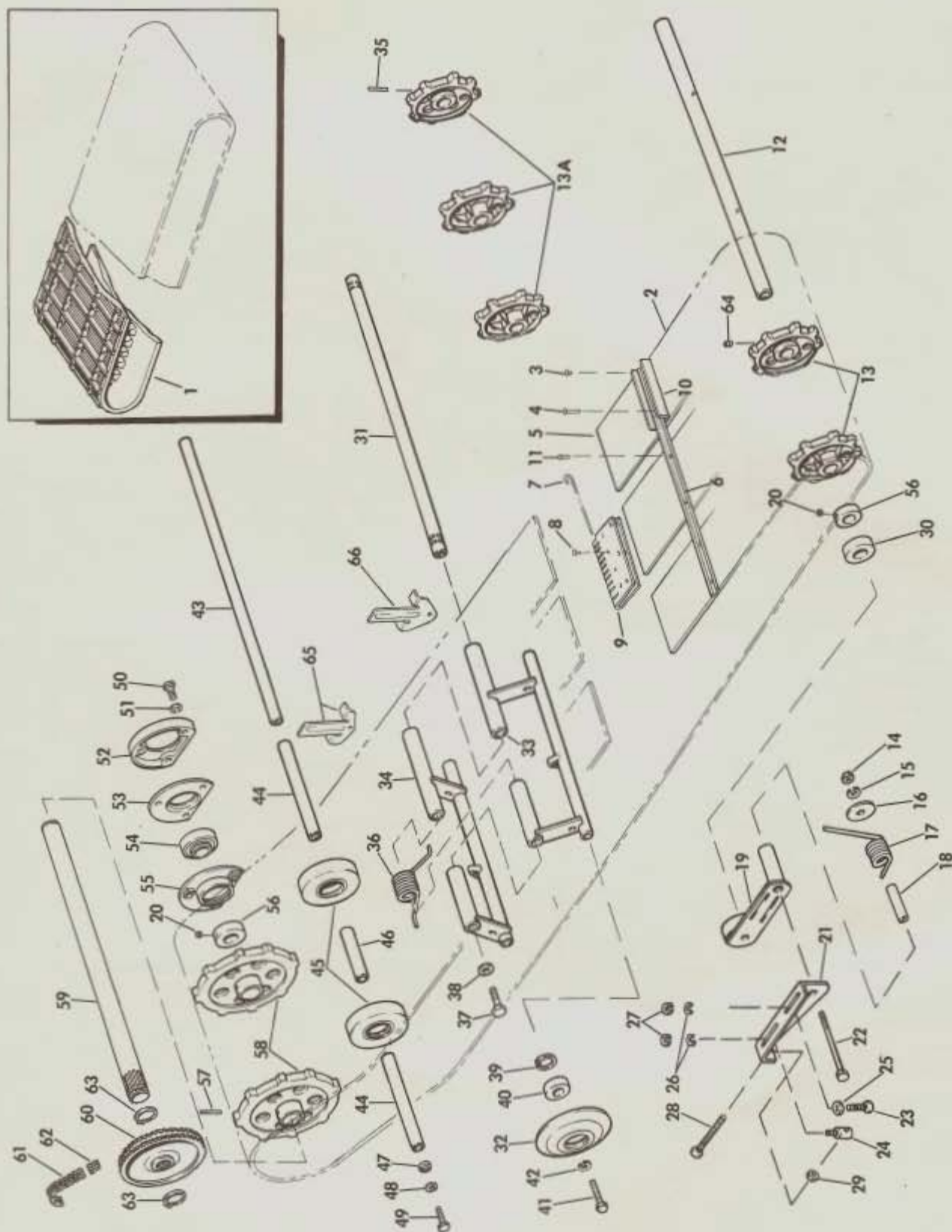
* Manual start only
 ** Electric start only

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



TRACK GROUP

682333



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
 SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

682333

TRACK GROUP

1968



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112916	TRACK, Molded, 15"	1	34	161757	TRUCK HALF ASSEMBLY, L.H., 15"	3
2	161772	TRACK ASSEMBLY, 20"	1	34	161662	TRUCK HALF ASSEMBLY, L.H., 20"	3
3	403782	RIVET, Short	254	35	312298	ROLL PIN, 15"	3
4	403865	RIVET, Long	40	36	113058	SPRING, Truck	6-8
5	113102	TREAD BAR, Hinge connector	2	37	306450	SCREW, Truck to frame	6
6	112239	TREAD BAR, Track	49	38	306325	WASHER, Truck to frame	6
7	112220	HINGE PIN	3	39	403807	RETAINING RING	14
8	113101	RIVET, Hinge connector bar	18	40	112859	BEARING	14
9	113100	HINGE CONNECTOR	6	41	313936	SCREW, Wheel to truck	12
10	112240	TREAD BAR, Outer	20	42	310856	LOCKWASHER, Wheel to truck	12
11	112221	RIVET	24	43	112889	AXLE, Track idler, 15"	1
12	113043	AXLE, Rear, 15"	1	43	112891	AXLE, Track idler, 20"	1
12	113671	AXLE, Rear, 20"	1	44	112888	SPACER, Idler wheel, 15"	2
13	161553	SPROCKET WHEEL, Rear, 20"	2	44	112890	SPACER, Idler wheel, 20"	2
13A	161704	WHEEL, Track support, 15"	3	45	161654	IDLER WHEEL	2
14	306319	NUT, Rear axle pivot	2	46	112894	SPACER, Idler wheel, center	1
15	120177	LOCKWASHER, Rear axle pivot	2	47	403695	WASHER, Axle to frame	2
16	112361	WASHER, Rear axle pivot	2	48	120177	LOCKWASHER, Axle to frame	2
17	112765	SPRING, Rear axle, L.H.	1	49	306834	SCREW, Axle to frame	2
17	112764	SPRING, Rear axle, R.H.	1	50	302600	SCREW, Mount to frame	6
18	113066	BUSHING, Rear axle pivot	2	51	120177	LOCKWASHER, Bearing mount	6
19	161605	PIVOT ARM, L.H.	1	52	404222	ADAPTOR, Front bearing	2
19	161604	PIVOT ARM, R.H.	1	53	112377	FLANGETTE, Front axle	2
20	603388	SET SCREW, Axle bearing	2-4	54	112203	BEARING, Front axle	2
21	112762	BRACKET, Track adjusting, L.H.	1	55	487412	FLANGETTE ASSY., Front axle	2
21	112761	BRACKET, Track adjusting, R.H.	1	56	112202	COLLAR, Axle bearing	2-4
22	314176	SCREW, Rear axle pivot	2	57	312298	ROLL PIN	2
23	306369	SCREW, Bracket to frame	2	58	160888	SPROCKET WHEEL, Front 20"	2
24	112758	ANCHOR, Track adjusting	2	58	113042	SPROCKET, Track drive, 15"	2
25	113553	PLATE, Washer	2	59	113019	AXLE, Front, 15"	1
26	306325	LOCKWASHER, Bracket to frame	4	59	112743	AXLE, Front, 20"	1
27	306320	NUT, Bracket to frame	4	60	161603	DRIVE SPROCKET, Standard	1
28	112945	SCREW, Track adjusting	2	+60	161541	DRIVE SPROCKET, 49 Tooth	1
29	306390	NUT, Adjusting screw	2	61	112742	CHAIN, Standard	1
30	112737	BEARING, Rear axle	2	+61	113288	CHAIN, 49 Tooth	1
31	161658	AXLE, Truck, 15"	3	62	112613	CONNECTOR LINK	AR
31	161671	AXLE, Truck, 20"	3	62	112674	ROLLER LINK	AR
32	487240	HUB & TIRE ASSEMBLY	12	+63	112200	RETAINING RING	2
33	161657	TRUCK HALF ASSEMBLY, R.H., 15"	3	64	112610	SET SCREW, Rear sprocket, 20"	2
33	161662	TRUCK HALF ASSEMBLY, R.H., 20"	3	65	112886	BRACKET, Truck mounting	2
				66	112887	BRACKET, Truck mounting	4
				*	160938	TRACK REPAIR KIT, 20"	AR
				*	161778	HINGE CONNECTOR REPAIR KIT, 20"	AR

* - Not Shown

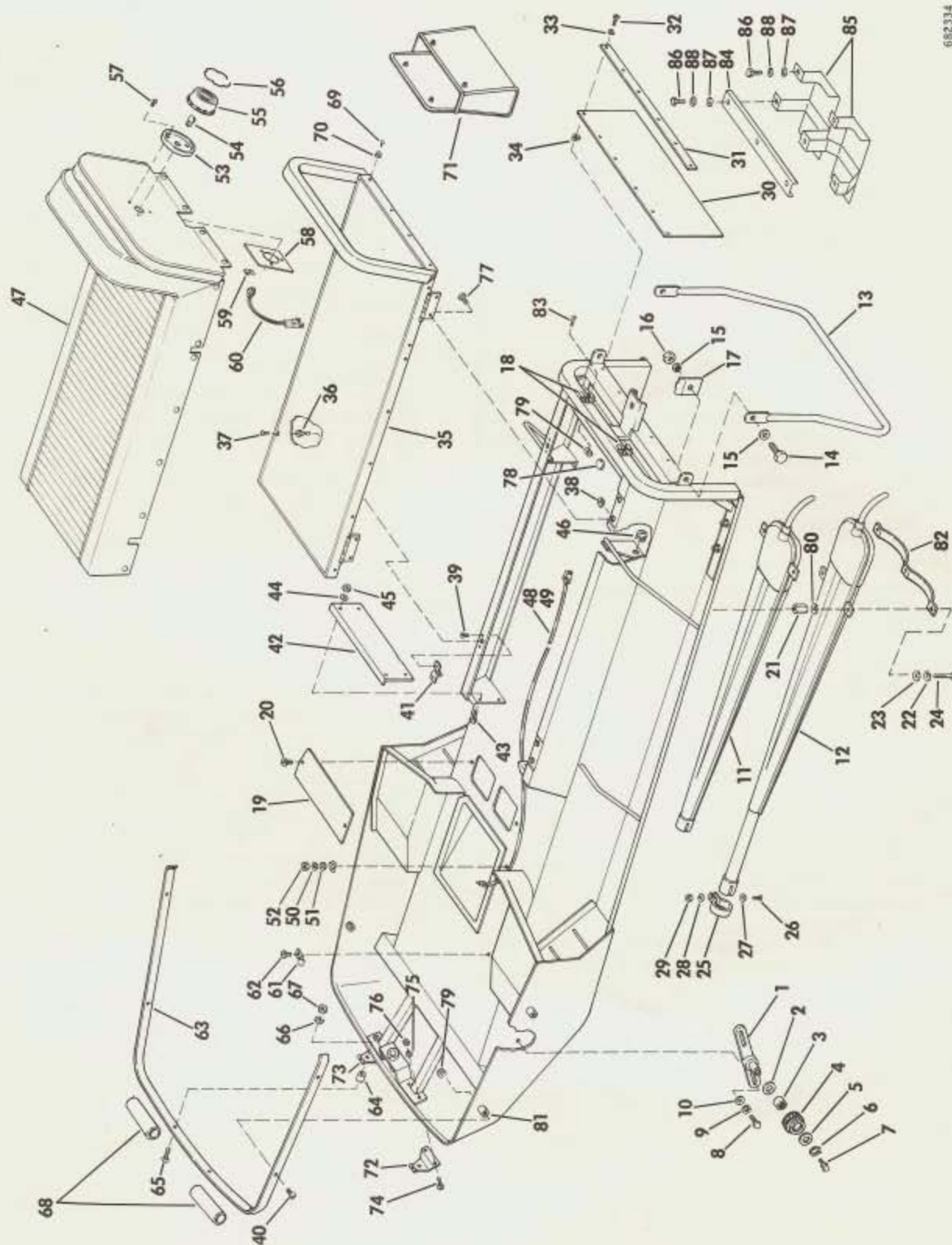
+ - Also available in 49 TOOTH SPROCKET KIT - Order Part Number 161727

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

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MISCELLANEOUS GROUP



682334

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
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682334

MISCELLANEOUS GROUP

1968



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161633	BRACKET & SHAFT, Chain idler	1	43	303212	SCREW, Front cover, 20"	4
2	112811	WASHER, Idler, inside	1	44	120052	LOCKWASHER, Front cover, 20"	4
3	112808	BEARING, Chain idler	1	45	306531	NUT, Front cover, 20"	4
4	112806	SPROCKET, Idler	1	46	113111	GROMMET, Lite wire, 20"	2
5	112810	WASHER, Idler, outside	1	47	112915	SEAT ASSEMBLY	1
6	112807	RETAINING RING	1	48	161686	CABLE ASSEMBLY, Taillight, 15"	1
7	103519	GREASE FITTING	1	49	160889	CABLE ASSEMBLY, Taillight, 20"	1
8	306416	SCREW, Idler to frame	2	50	303916	LOCKWASHER, Taillight clamp .	1
9	306325	LOCKWASHER, Idler to frame	2	51	308089	WASHER, Taillight clamp	1
10	809152	WASHER, Idler to frame	2	52	308335	NUT, Taillight clamp	1
11	161668	MUFFLER ASSEMBLY, R.H.	1	53	112892	HOUSING, Taillight	1
12	161669	MUFFLER ASSEMBLY, L.H.	1	54	112573	BULB, Taillight	1
13	112959	STAND, Warm-up, 15"	1	55	112499	LENS, Taillight	1
13	161672	STAND, Warm-up, 20"	1	56	112611	SPRING, Taillight	1
14	306414	SCREW, Warm-up stand	2	57	200622	SCREW, Taillight mounting . . .	3
15	306981	WASHER, Warm-up stand	4	58	113002	SUPPORT, Taillight housing . . .	1
16	800292	NUT, Warm-up stand	2	59	112944	SPEEDNUT, Taillight mounting .	3
17	113292	CLIP, Warm-up stand, 15"	2	60	113001	WIRE AND SOCKET, Taillight . .	1
18	113720	CLIP, Warm-up stand, 20"	2	61	113097	CLAMP, Neutral lockout cable .	1
19	112821	COVER, Muffler access	1	62	510193	SCREW, Lockout cable clamp . .	1
20	306286	SCREW, Access cover	1	63	112939	BUMPER	1
21	113332	MOUNT, Muffler	3	64	113091	SPACER, Bumper	2
22	307000	LOCKWASHER, Muffler mount	3	65	113090	SCREW, Bumper to bracket . . .	2
23	120196	WASHER, Muffler mount	3	66	306325	LOCKWASHER, Bumper bracket .	2
24	306450	SCREW, Muffler mount	3	67	306932	NUT, Bumper bracket	2
25	113138	CLAMP, Muffler	2	68	113185	SLEEVE, Bumper	2
26	302479	SCREW, Muffler clamp	2	69	112842	RIVET, Seat fastener, 15"	4
27	103867	WASHER, Muffler clamp	2	69	800264	RIVET, Seat fastener, 15"	14
28	306799	LOCKWASHER, Muffler clamp . . .	2	69	800264	RIVET, Seat fastener, 20"	18
29	306932	NUT, Muffler clamp	2	70	113348	STUD, Seat fastener	18
30	112883	SNOW DEFLECTOR, 15"	1	71	113290	TOOL BAG, 15"	1
30	112885	SNOW DEFLECTOR, 20"	1	72	113028	BRACKET, Bumper, L.H.	1
31	112882	RETAINER, Deflector, 15"	1	73	113027	BRACKET, Bumper, R.H.	1
31	112884	RETAINER, Deflector, 20"	1	74	306450	SCREW, Bracket	4
32	112626	SCREW, Deflector	5-6	75	306325	LOCKWASHER, Bracket	4
33	303916	LOCKWASHER, Deflector	5-6	76	306932	NUT, Bracket	4
34	800210	SPEEDNUT, Deflector	5-6	77	302104	SCREW	4
35	161631	COVER, Storage compartment, 20"	1	78	112002	PLUG, Tooling hole, 20"	1
36	112861	BALL STUD, Cover, 20"	2	79	112725	WELD, Nut	4
37	306903	SCREW, Ball stud, 20"	2	80	306325	LOCKWASHER, Muffler mount .	3
38	112932	NUT RETAINER, Hinge, 20"	4	81	113411	SPACER, Bumper	4
39	303686	SCREW, Catch, 20"	4	82	113458	STRAP, Muffler	1
40	112918	SCREW, Bumper to frame	4	83	309072	SCREW, Clip	4
41	112860	SPRING CATCH, Compartment, 20"	2	84	113627	STIFFENER, Muffler guard . . .	1
42	112999	FRONT COVER, Compartment, 20"	1	85	161866	MUFFLER, Guard assy.	1
				86	800026	SCREW	5
				87	203622	WASHER	5
				88	306396	LOCKWASHER	5

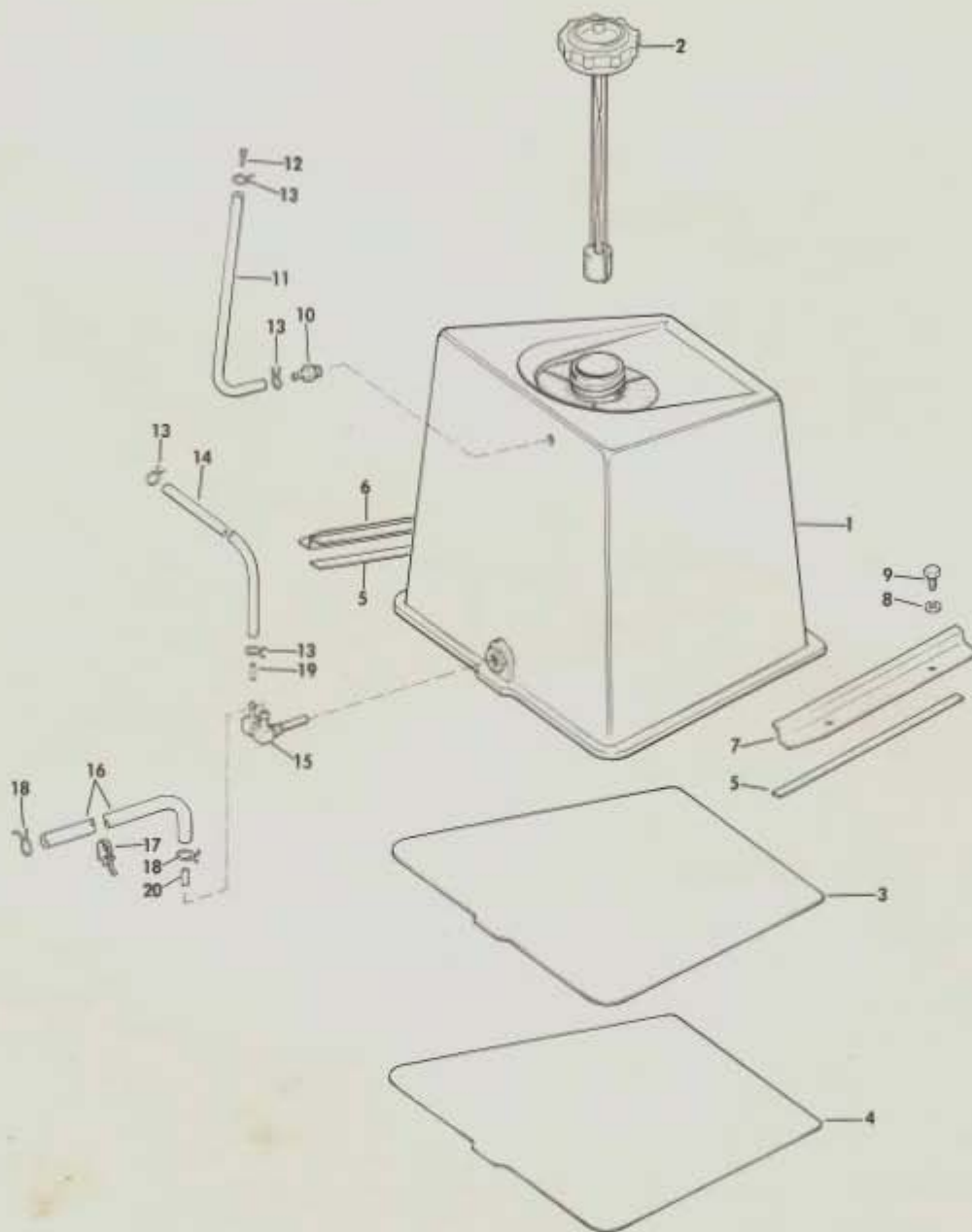
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1968



FUEL TANK GROUP



682340

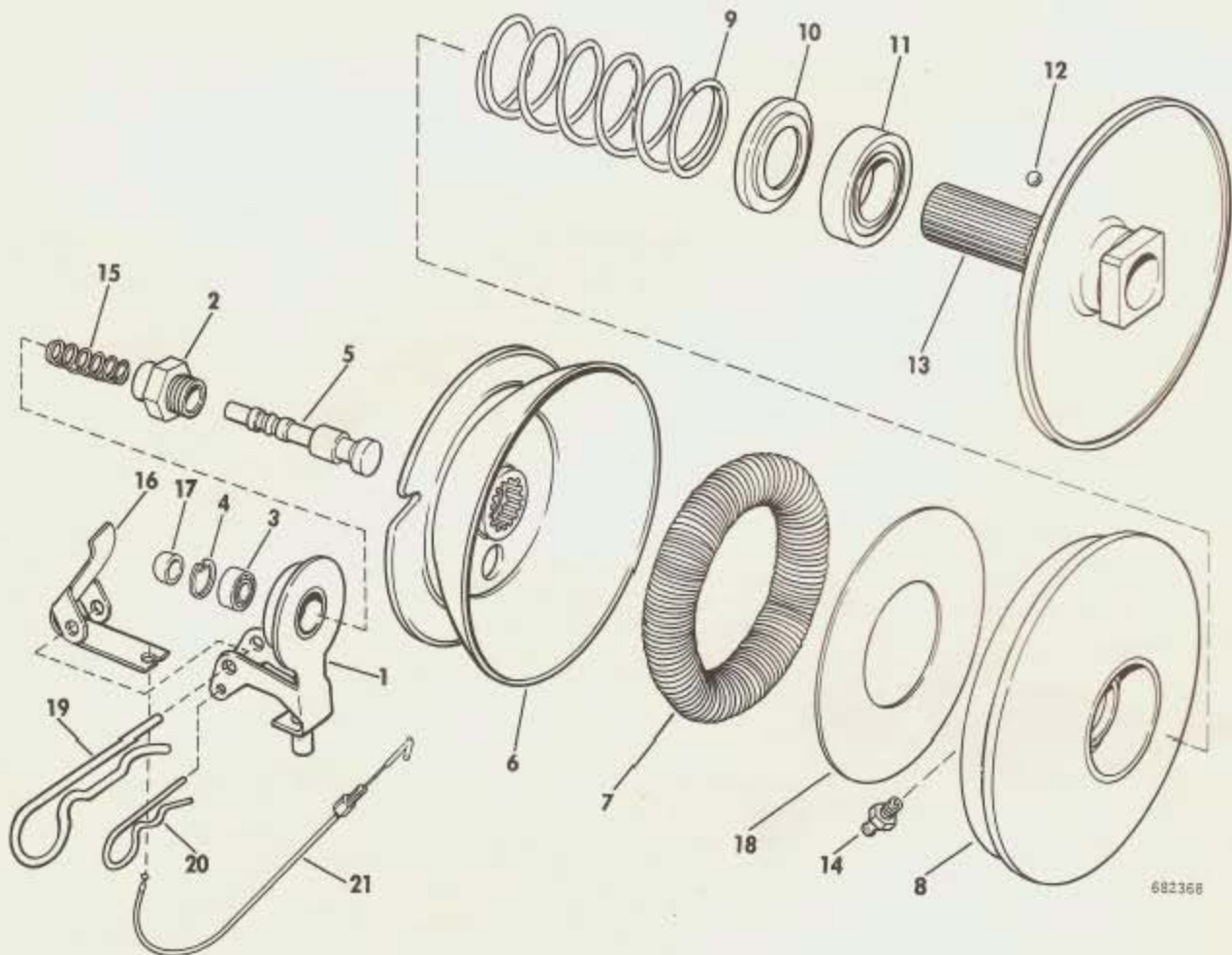
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161821	FUEL TANK ASSEMBLY	1	11	112978	HOSE, Vent	1
2	161695	CAP & GAGE ASSEMBLY	1	12	112979	NIPPLE, Vent hose	1
3	113405	PAD, Fuel tank, rubber	1	13	112988	HOSE CLAMP	4
4	113406	PAD, Fuel tank, asbestos	1	14	112976	HOSE, Tee to primer	1
5	112992	PAD, Fuel tank	2	15	113065	TEE, Fuel hose	1
6	113021	CLAMP, R.H.	1	16	112974	HOSE, Tee to carburetor	1
7	113022	CLAMP, L.H.	1	17	112384	CLAMP, Hose to cable	1
8	306396	LOCKWASHER, Tank mounting	4	18	552199	HOSE CLAMP	2
9	306419	SCREW, Tank mounting	4	19	113400	CHECK VALVE, Primer hose	1
10	303423	NIPPLE, Vent hose	1	20	113401	CHECK VALVE, Pump hose	1

682340

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

PRIMARY SHEAVE GROUP

1968



682368

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161588	PRIMARY SHEAVE ASSY.	1	10	112278	CUP, Spring	1
*	161719	ACTUATOR ASSY., Compression relief	1	11	111439	BEARING, Drive belt	1
1	113196	SUPPORT AND RETAINER ASSEMBLY	1	12	111442	BALL, Neutral lockout	2
2	113176	BOLT, Actuator	1	13	160814	MAIN SHAFT AND SHEAVE ..	1
3	113148	BALL BEARING	1	14	112279	FITTING, Lube	1
4	809252	RING, Retainer	1	15	113189	SPRING, Neutral lockout ...	1
5	113177	PLUNGER	1	16	113195	ACTUATOR, Neutral lockout .	1
6	161558	END CAP ASSEMBLY	1	17	113168	BUTTON, Neutral lockout ...	1
7	112639	SPRING, Activating	1	18	112282	DISC, Primary	1
8	161549	SHEAVE, Sliding	1	19	113190	HAIR PIN COTTER, Large ..	1
9	111441	SPRING, Primary	1	20	112656	HAIR PIN COTTER, Small ...	1
				21	113199	CABLE ASSEMBLY, Neutral lockout	1

*Not Shown

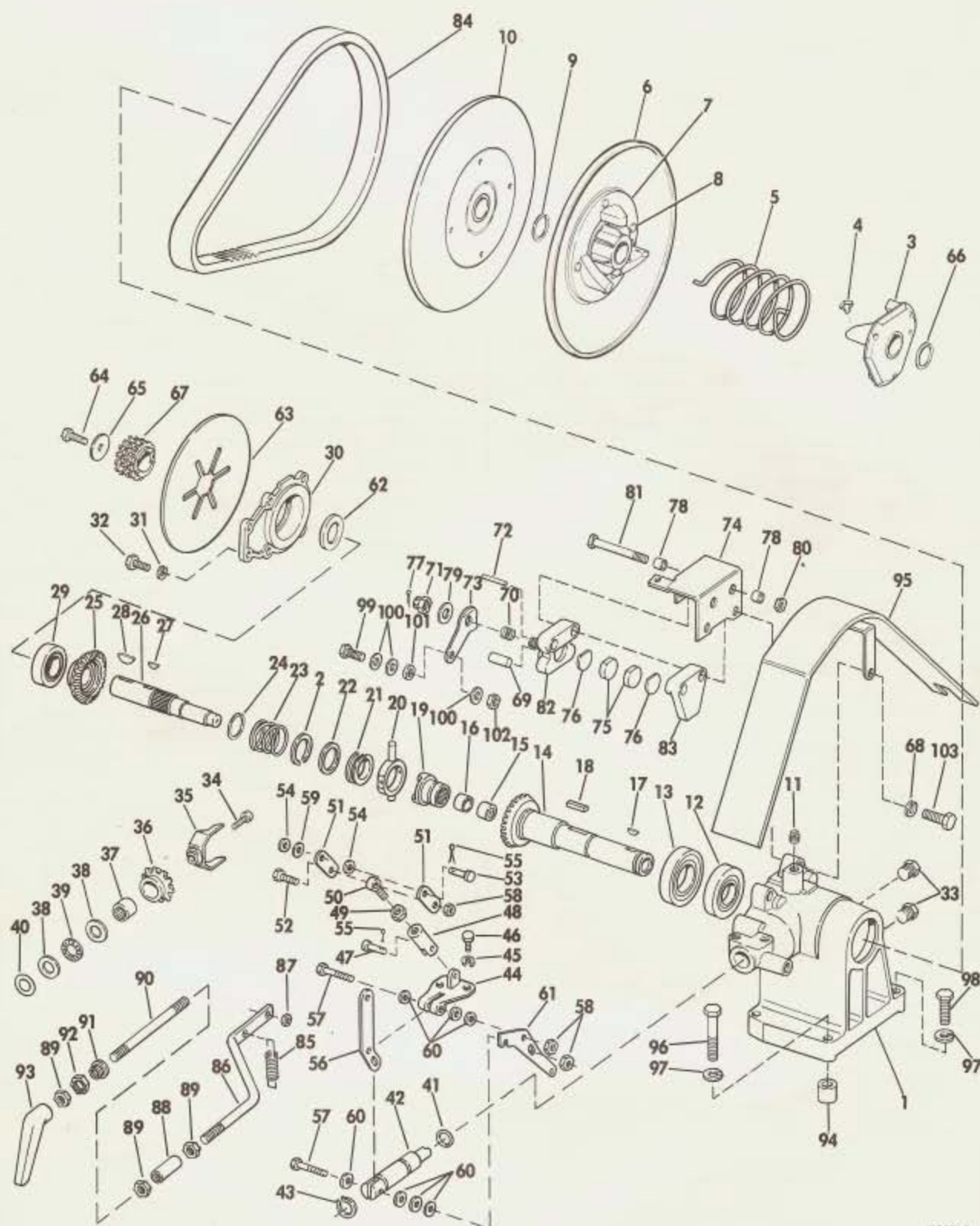
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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1968



REVERSING TRANSMISSION GROUP MODELS 2080 AND 2085



682343

682343

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SECONDARY DRIVE GROUP MODEL 1580



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161782	SECONDARY DRIVE ASSEMBLY	1	23	306836	SCREW, Pedestal mounting . . .	2
1	161739	. PULLEY ASSY., Fixed half . .	1	24	120177	LOCKWASHER, Pedestal mounting	4
2	161587	. PULLEY ASSY., Movable half	1	25	112878	SPACER, Pedestal	2
3	112224	. . BUSHING, Hub	1	26	112403	SLEEVE, Clamp screw	1
4	304723	. . RIVET, Ramp to pulley . . .	4	27	113291	BELT, Drive	1
5	112749	. CAP, Spring	1	28	111463	SCREW, Clamp	1
6	111467	. RETAINING RING	2	29	306407	WASHER	3
7	111472	. SCREW, Sprocket	1	30	800048	NUT	1
8	112142	. WASHER, Sprocket	1	31	551094	SCREW, Pedestal mounting front	2
9	112912	. SPRING, Secondary sheave . .	1	*	161659	CALIPER BRAKE ASSEMBLY .	1
10	112853	. DISC BRAKE	1	32	112424	. PIN, Caliper brake	2
11	112746	. SHAFT, Secondary sheave . . .	1	33	112425	. SPRING, Brake cam	1
12	112767	. PEDESTAL, Mounting	1	34	112428	. NUT, Cam to body	1
13	112143	. SHOE, Ramp	3	35	112482	. PIN, Cam limit	1
14	551041	. WOODRUFF KEY, #6	1	36	112921	. CAM, Caliper brake	1
15	111464	. WASHER, Clamp	1	37	112922	. BRACKET, Caliper brake . .	1
16	112833	. BEARING, Shaft	2	38	113479	. PUCK, Caliper brake	2
17	112745	. SPACER, Bearing	1	39	113480	. WASHER, Puck back-up . . .	2
18	112913	. WOODRUFF KEY, #10	2	40	113481	. COTTER PIN, Cam to body .	1
19	112227	. SPROCKET, Standard	1	41	113482	. SPACER, Caliper brake bracket	4
19	113368	SPROCKET, 18 tooth	AR	42	113486	. WASHER, Thrust	1
19	113369	SPROCKET, 20 tooth	AR	43	113487	. LOCKNUT	2
19	113370	SPROCKET, 22 tooth	AR	44	113488	. SCREW, Hex head cap	2
20	306435	SCREW, Brake to pedestal	2	45	113489	. BODY, Cam side	1
21	306325	LOCKWASHER, Brake to pedestal	2	46	113490	. BODY, Carrier side	1
22	161766	CHAIN GUARD ASSEMBLY . . .	1				

* Not Shown

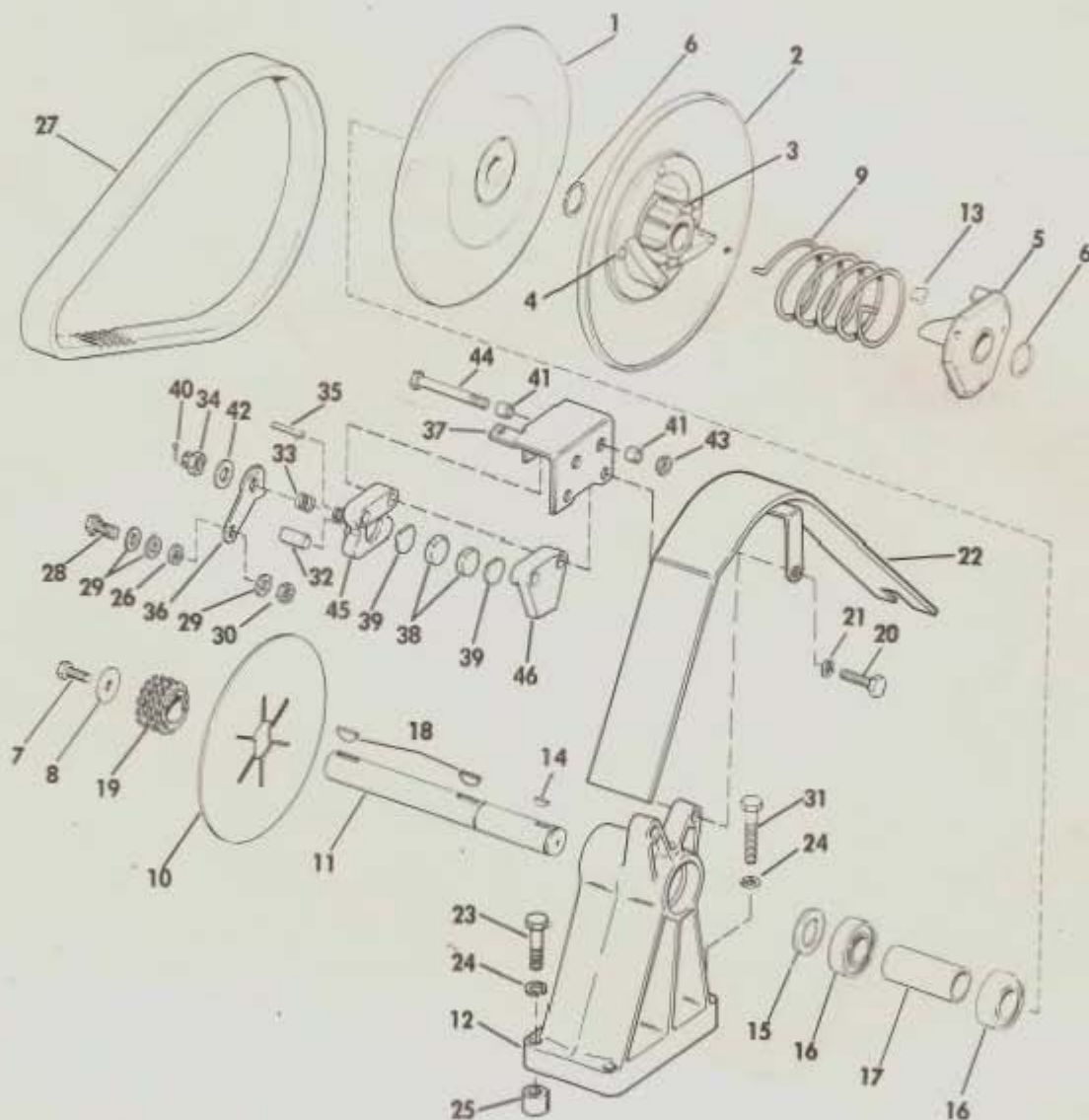
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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1968



SECONDARY DRIVE GROUP MODEL 1580



680349

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

REVERSING TRANSMISSION GROUP MODELS 2080 & 2085

1968



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161867	TRANSMISSION ASSY., Complete	1	51	113335	LOCKPLATE	2
1	112802	PEDESTAL, Transmission	1	52	302030	SCREW, Link to plate	2
2	813283	RETAINING RING	1	53	113191	PIN, Link	1
3	112850	CAP, Spring	1	54	552499	WASHER, Link	2
4	112143	SHOE, Drive ramp	3	55	306463	COTTER PIN	2
5	112912	SPRING, Cap	1	56	113047	LINK, Shift lever	1
6	161648	PULLEY HALF, Movable	1	57	306493	SCREW, Link	2
7	112851	RAMP, Drive	1	58	800059	NUT, Link	3
8	304723	RIVET, Ramp to pulley	1	59	510412	WAVE WASHER	1
9	112831	RETAINING RING, Shaft	1	60	306407	WASHER, Link	7
10	161646	PULLEY HALF, Fixed	1	61	113403	BRACKET, Spring retainer	1
11	112855	PIPE PLUG, Breather vent	1	62	111464	WASHER	1
12	112832	BEARING, Inner	1	63	112853	DISC, Brake	1
13	112830	BEARING, Outer	1	64	111472	SCREW, Sprocket to shaft	1
14	161874	GEAR AND SHAFT, Input	1	65	112142	WASHER, Sprocket to shaft	1
15	112835	NEEDLE BEARING, Shaft, outer	1	66	112829	RETAINING RING	1
16	112834	NEEDLE BEARING, Shaft, inner	1	67	113581	SPROCKET, Std.	1
17	551041	KEY, Cap to shaft	1	67	113368	SPROCKET, 19 tooth	AR
18	112843	KEY, Pulley to shaft	1	67	113369	SPROCKET, 20 tooth	AR
19	112865	SHIFTER DOG	1	67	113370	SPROCKET, 22 tooth	AR
20	112864	CRADLE, Shifter dog	1	68	306325	LOCKWASHER, Brake to pedestal	2
21	113591	LINER, Cradle	1	*	161859	CALIPER BRAKE ASSY.	1
22	112868	WASHER, Shifter dog	1	69	112424	PIN, Caliper brake	2
23	112849	SPRING, Shifter dog	1	70	112425	SPRING, Brake cam	1
24	308805	RETAINING RING, Output shaft	1	71	112428	NUT, Cam to body	1
25	112844	GEAR, Output	1	72	112482	PIN, Cam limit	1
26	112846	SHAFT, Output	1	73	112921	CAM, Caliper brake	1
27	112836	KEY, Output gear	1	74	112922	BRACKET, Caliper brake	1
28	112913	KEY, Sprocket to shaft	1	75	113479	PUCK, Caliper brake	2
29	112833	BALL BEARING, Output shaft	1	76	113480	WASHER, Puck back-up	2
30	112815	END CAP	1	77	113481	COTTER PIN, Cam to body	1
31	306325	LOCKWASHER, End cap	6	78	113482	SPACER, Caliper brake bracket	4
32	306416	SCREW, End cap	6	79	113486	WASHER, Thrust	1
33	112875	PIPE PLUG, Fill and drain	2	80	113487	LOCKNUT	2
34	313705	SCREW, Clevis to shaft	1	81	315148	SCREW, Hex head cap	2
35	161649	SHIFTER CLEVIS	1	82	113489	BODY, Cam side	1
36	112848	PINION, Reverse idler	1	83	113490	BODY, Carrier side	1
37	112838	BEARING, Reverse idler	1	84	113291	BELT, Drive	1
38	112839	THRUST WASHER, Reverse idler	2	85	113408	SPRING, Linkage	1
39	112840	THRUST BEARING, Reverse idler	1	86	113194	ROD, Shift lever, long	1
40	112869	SHIM, .002"	AR	87	800059	NUT, Rod to link	1
40	112870	SHIM, .003"	AR	88	113192	CONNECTOR, Rods	1
40	112871	SHIM, .004"	AR	89	304632	NUT	3
40	112872	SHIM, .005"	AR	90	113193	ROD, Shift lever, short	1
41	112873	O-RING, Shaft to pedestal	1	91	113215	BUSHING, Rod to panel	1
42	112874	SHAFT, Pinion gear	1	92	113214	NUT, Rod bushing	1
43	112837	RETAINING RING, Shaft	1	93	113198	HANDLE, Shift	1
44	161741	PIVOT PLATE	1	94	112878	SPACER, Pedestal	2
45	306396	LOCKWASHER, Plate to pedestal	2	95	161766	CHAIN GUARD ASSY.	1
46	300646	SCREW, Plate to pedestal	2	96	306836	SCREW, Pedestal mounting	2
47	113337	PIN, Clevis to plate	1	97	120177	LOCKWASHER, Pedestal mounting	4
48	113336	CLEVIS, Reverse lock	1	98	551094	SCREW, Pedestal mtg., front	2
49	133175	NUT, Eye bolt	1	99	111463	SCREW, Clamp	1
50	113338	EYE BOLT	1	100	306407	WASHER	3
				101	112403	SLEEVE, Clamp screw	1
				102	800048	NUT	1
				103	306435	SCREW, Brake to pedestal	2

* Not Shown

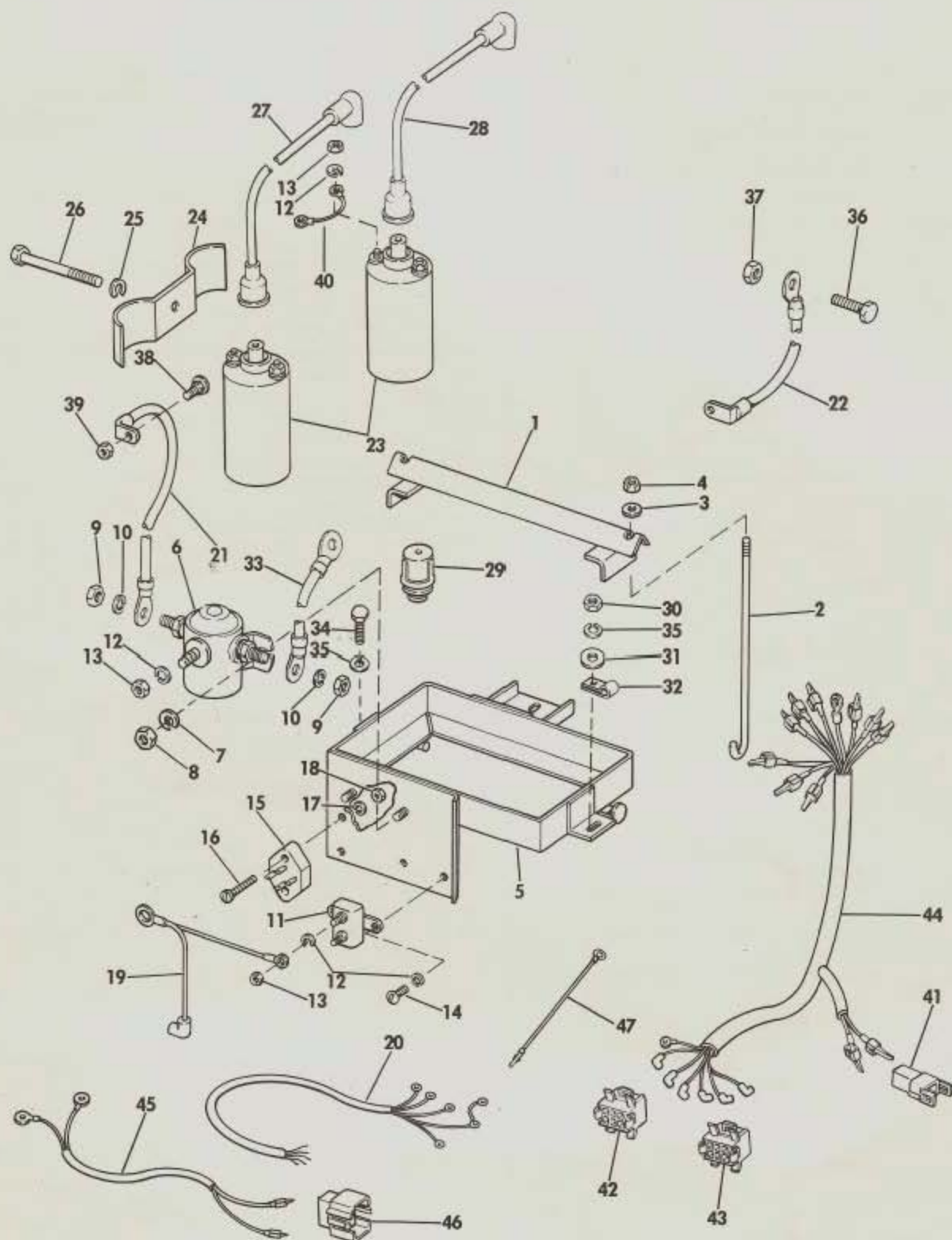
INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1968



ELECTRICAL GROUP



682339

682339

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ELECTRICAL GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161712	HOLD DOWN, Battery	1	†28	161677	H.T. LEAD ASSY., Long	1
2	113144	BOLT, Hold down	2	29	112329	CAP, Spill proof	6
3	306453	WASHER, Hold down	2	30	306932	NUT, Battery box mounting . . .	2
4	800045	NUT, Hold down	2	31	120196	WASHER, Battery box	
5	161699	BATTERY BOX AND PANEL . .	1			mounting	2
6	112715	SOLENOID	1	32	113086	CLIP, Starter cable	1
7	306396	LOCKWASHER, Solenoid mtg. . .	2	33	113053	CABLE, Starter to solenoid . .	1
8	306375	NUT, Solenoid mounting	2	34	309512	SCREW, Battery box mounting .	1
9	306320	NUT, Terminal	2	35	306325	LOCKWASHER, Battery box . . .	
10	306325	LOCKWASHER, Terminal	2			mounting	3
11	112324	CIRCUIT BREAKER	1	36	113219	BOLT, Negative terminal	1
†12	120052	LOCKWASHER	7	37	306375	NUT, Negative terminal	1
†13	132520	NUT	5	38	113218	BOLT, Positive terminal	1
14	306460	SCREW, Mounting	2	39	306932	NUT, Positive terminal	1
15	112930	RECTIFIER ASSY.	1	40	112987	WIRE, Ignition coil	1
16	112325	SCREW, Rectifier mounting . . .	2	41	112170	CONNECTOR, Taillight wire . .	1
17	306990	LOCKWASHER, Rectifier		42	112172	CONNECTOR, Stationary, black .	1
		mounting	2	43	112174	CONNECTOR, Stationary, ...	
18	302437	NUT, Rectifier mounting	2			white	1
19	113011	WIRE ASSY.	1	44	113003	WIRING HARNESS ASSY., ...	
20	113010	WIRING HARNESS ASSY., Main .	1			Engine, M.S.	1
21	113051	BATTERY CABLE, Positive . . .	1	44	113009	WIRING HARNESS ASSY., ...	
22	113052	BATTERY CABLE, Negative . . .	1			Engine, E.S.	1
†23	112931	COIL, Ignition	2	45	112966	. WIRE ASSY., Coil to	
†24	112940	BRACKET, Ignition coil	1			connector, m.s.	1
†25	306325	LOCKWASHER, Clamp	1	46	112171	. CONNECTOR, Removable, . . .	
†26	311414	SCREW, Clamp	1			M.S.	1
†27	161676	H.T. LEAD ASSY., Short	1	47	112166	WIRE, Points to connector . . .	1

* Not Shown

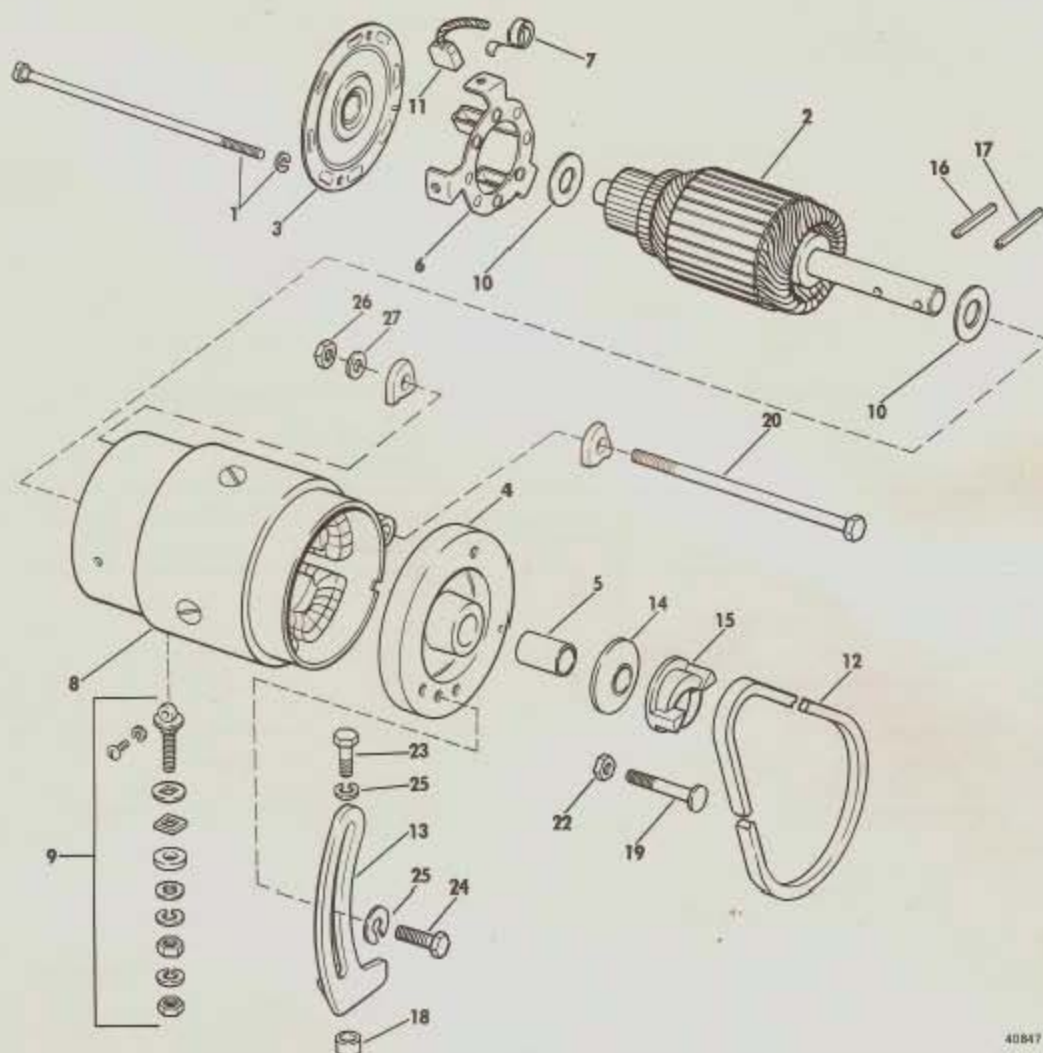
† Used on all models

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ELECTRIC STARTER GROUP



40847

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†	112907	STARTER MOTOR ASSY.	1	16	112263	SPIROL PIN, Pulley to starter	1
1	112440	. THRU BOLT PACKAGE	1	17	112264	SPIROL PIN, Pulley to starter	1
2	112441	. ARMATURE	1	18	112270	SPACER, Adjusting bracket to crankcase	1
3	112442	. HEAD, Commutator end	1	19	112271	STUD, Belt guide	1
4	112443	. HEAD, Drive end	1	20	113615	SCREW, Starter to bracket ...	1
5	112444	. BEARING, Drive end	1	21	305486	WASHER, Adjusting bracket to starter	1
6	112445	. BRUSH PLATE	1	22	306932	NUT, Belt guide stud	1
7	112446	. SPRING SET, Brush	1	23	306435	SCREW, Adjusting bracket to rear fan housing	1
8	113329	. FIELD COIL ASSY.	1	24	306322	SCREW, Adjusting bracket to starter	1
9	112448	. TERMINAL STUD PACKAGE ..	1	25	306325	LOCKWASHER, Adjusting bracket to rear fan housing ..	2
10	112449	. THRUST WASHER PACKAGE ..	1	26	306562	NUT, Starter to bracket	1
11	112450	. BRUSH SET	1	27	120177	LOCKWASHER	1
12	112256	BELT, Starter drive	1				
13	112257	ADJUSTING BRACKET, Electric starter	1				
14	112258	PULLEY, Stationary, electric starter	1				
15	112259	PULLEY, Movable, electric starter	1				

40847

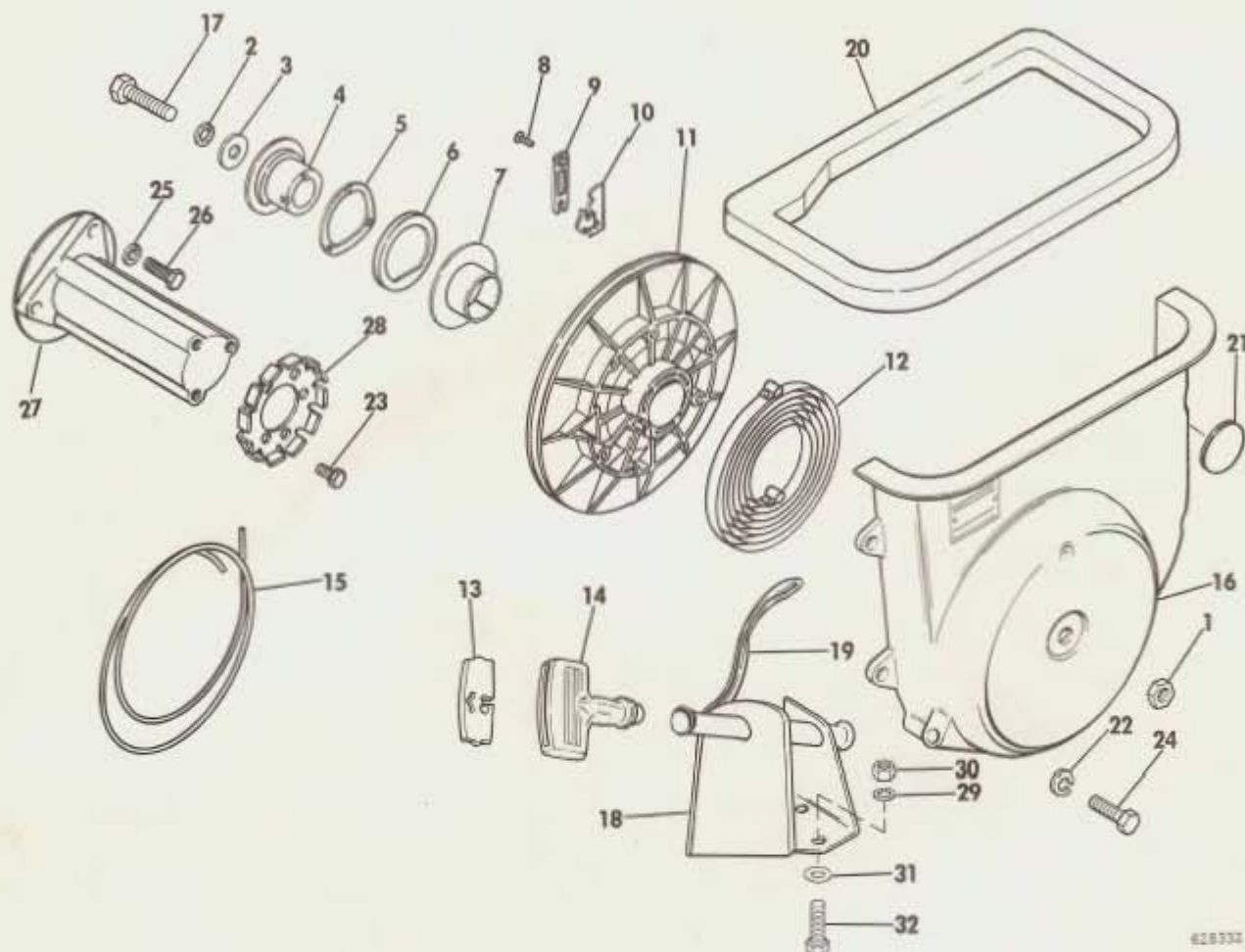
† Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

REWIND STARTER GROUP

1968



628332

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161590	REWIND STARTER ASSY.	1	16	161626	STARTER HOUSING ASSY. .	1
1	302103	NUT, Housing to pulley	1	17	306435	SCREW	1
2	306325	LOCKWASHER	1	18	161664	GUIDE ASSY., Handle	1
3	306283	WASHER	1	19	113295	SEAL, Guide to shroud	1
4	379067	SPINDLE & PIN ASSY.	1	20	113094	GASKET, Inlet duct	1
5	309515	SPRING WASHER	1	21	112002	PLUG, Inspection hole	1
6	309516	FRICTION RING	1	22	306396	LOCKWASHER	5
7	309513	BUSHING, Spindle	1	23	112789	SCREW	3
8	307163	SCREW, Retainer to pulley	3	24	302288	SCREW	5
9	202317	RETAINER	3	25	306325	LOCKWASHER	3
10	202470	PAWL	3	26	306435	SCREW	3
11	160464	STARTER PULLEY ASSY. .	1	27	112790	MOUNT, Ratchet, ...	1
12	375836	STARTER SPRING ASSY. .	1	28	202111	RATCHET	1
13	304325	ANCHOR	1	29	306396	LOCKWASHER, Guide	3
14	112935	HANDLE	1	30	306375	NUT, Guide	3
15	305000	ROPE, Starter	1	31	203622	WASHER, Guide	3
				32	552062	SCREW, Guide	3

* Not Shown

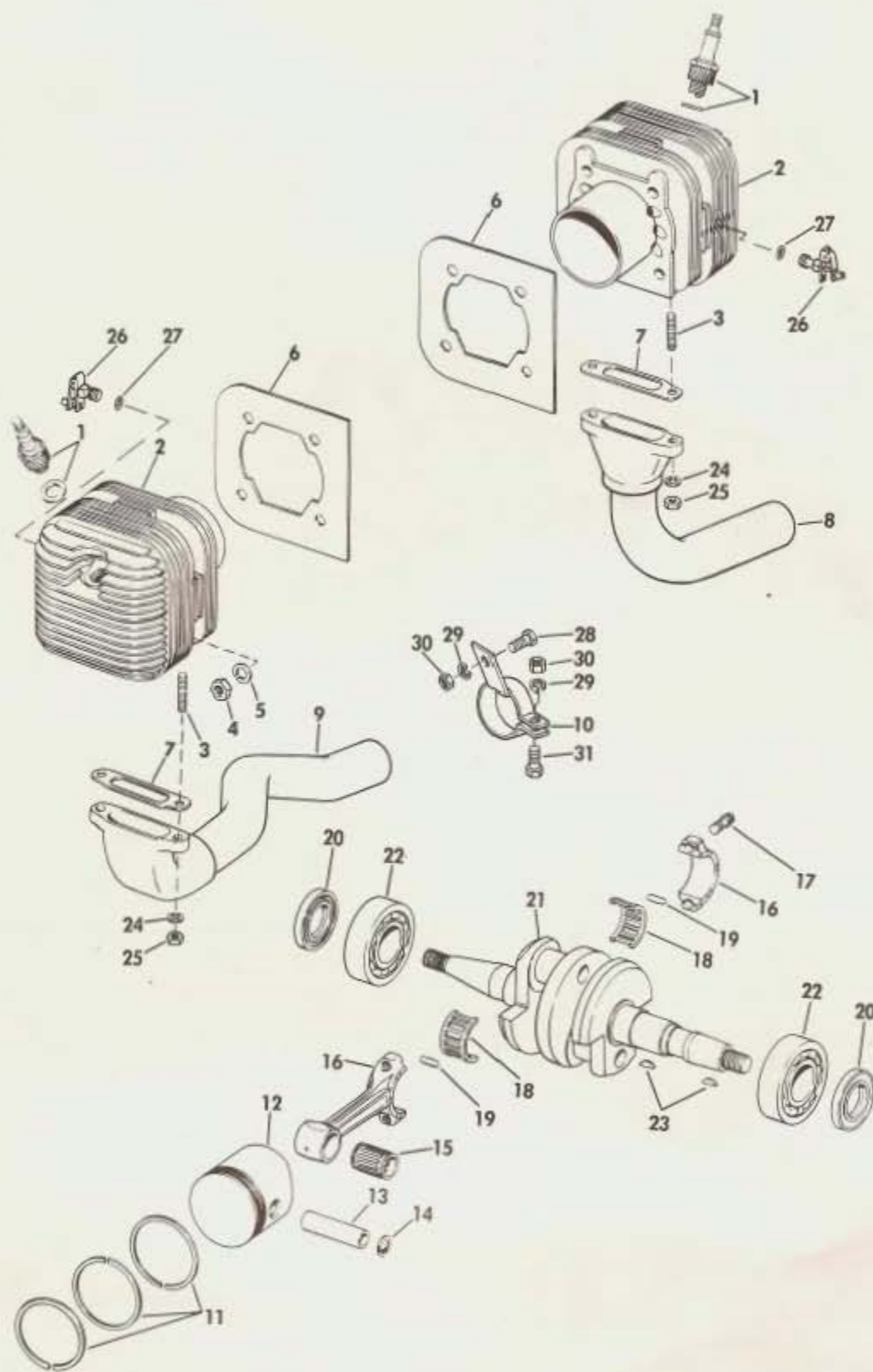
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CYLINDER AND CRANKSHAFT GROUP



682370

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CYLINDER AND CRANKSHAFT GROUP

1968



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	76-152	SPARK PLUG	2	18	378528	RETAINER ASSY., Rod bearing	2
2	161779	CYLINDER & STUD	2	19	378515	BEARING ASSY., Connecting rod	2
3	111504	. STUD	2	20	112185	SEAL, Crankshaft	2
4	306320	NUT, Cylinder	8	21	161653	CRANKSHAFT, Bearing & shim	1
5	306325	LOCKWASHER, Cylinder	8	22	111413	. BEARING, Crankshaft	2
6	111415	GASKET, Cylinder	2	23	112494	KEY, Cam and flywheel	2
7	111401	GASKET, Exhaust manifold	2	24	306396	LOCKWASHER, Manifold	4
8	161643	EXHAUST MANIFOLD, R.H.	1	25	306397	NUT, Manifold	4
9	161644	EXHAUST MANIFOLD, L.H.	1	26	161703	VALVE, Compression relief	2
10	161894	CLAMP, Manifold	2	27	113078	. O-RING	1
11	487300	RING SET, Piston	2	28	306487	SCREW, Clamp to frame	2
12	113340	PISTON	2	29	306396	LOCKWASHER, Clamp	4
13	304691	WRIST PIN	2	30	306375	NUT, Clamp	4
14	302577	RETAINING RING, Pin.	4	31	306409	SCREW, Clamp	2
15	378251	NEEDLE BEARING ASSY., Wrist pin	2				
16	378275	CONNECTING ROD ASSY.	2				
17	308186	. SCREW, Connecting rod	2				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

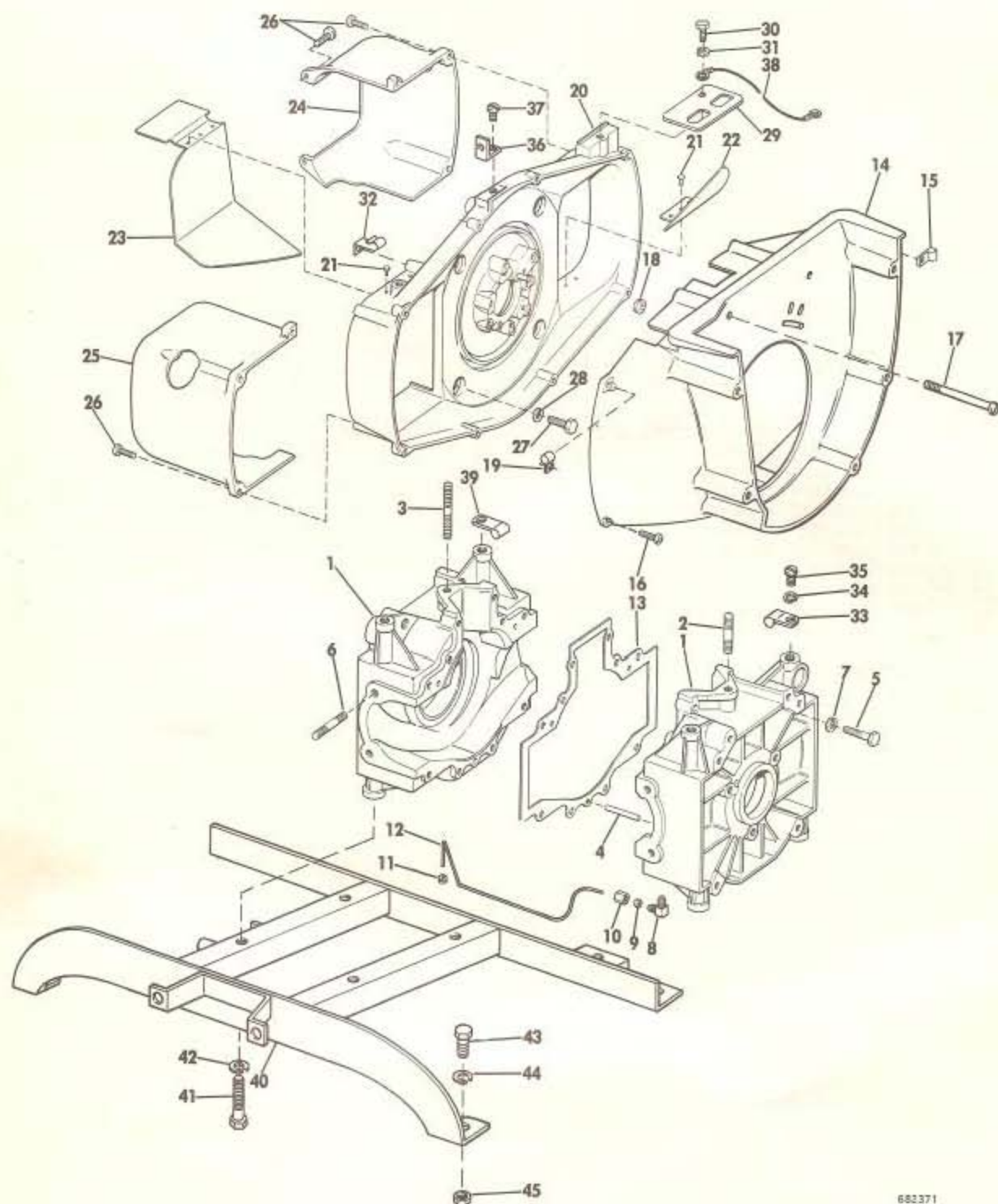
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1968



CRANKCASE & FAN HOUSING GROUP



682371

682371

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CRANKCASE & FAN HOUSING GROUP

1968



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161752	CRANKCASE ASSEMBLY	1	25	111412	SHROUD, Cylinder, R.H.	1
2	111522	. STUD, Intake manifold	1	26	307195	SCREW, Shroud	8
3	111419	. STUD, Intake manifold, long	1	27	300646	SCREW, Housing to crankcase .	4
4	111404	. TAPER PIN	3	28	306396	LOCKWASHER, Housing screw .	4
5	307471	. SCREW, Crankcase halves . .	10	29	112984	BRACKET, Connector	1
6	111419	. STUD, Cylinder	8	30	306555	SCREW, Bracket to housing . .	1
7	306396	LOCKWASHER, Crankcase halves	10	31	306325	LOCKWASHER, Bracket to housing	1
8	471349	OUTLET VALVE ASSEMBLY . .	1	32	310503	CLAMP, Primer hose	1
9	306329	SLEEVE, Oiler tube	1	33	113088	CLIP, Harness to crankcase . .	1
10	306330	NUT, Oiler tube	1	34	306353	LOCKWASHER, Harness clip . .	1
11	112398	GROMMET, Oiler tube	1	35	311415	SCREW, Harness clip	1
12	113297	TUBE, Chain oiler, 15"	1	36	113133	BRACKET, Cable to housing . .	1
12	113298	TUBE, Chain oiler, 20"	1	37	303737	SCREW, Bracket mounting . . .	1
13	111405	GASKET, Crankcase	1	38	113658	WIRE, Magneto arm to ground .	1
14	113341	FAN HOUSING, Front	1	†39	113088	CLIP, Starter cable to crankcase	1
15	112191	CLIP, Taillight to housing . . .	1	40	161656	FRAME ASSY., 15"	1
16	302948	SCREW, Front to rear housing .	4	40	161655	FRAME ASSY., 20"	1
17	313744	SCREW, Front to rear housing, long	4	41	306835	SCREW, Engine mounting	4
18	111510	GROMMET	1	42	120177	LOCKWASHER, Engine mounting	4
19	113087	CLIP, H.T. Lead	1	43	312997	SCREW, Mounting frame to main frame	4
20	161647	FAN HOUSING, Rear	1	44	120177	WASHER, Mounting frame to main frame	4
21	113373	. RIVET	6	45	112906	WELL NUT, Mounting frame to main frame	4
22	111495	. DEFLECTOR, L.H.	1	*	161796	GASKET SET, Powerhead . . .	1
23	112856	. DEFLECTOR, R.H.	1				
24	112164	SHROUD, Cylinder, L.H.	1				

* Not Shown

† Electric start only

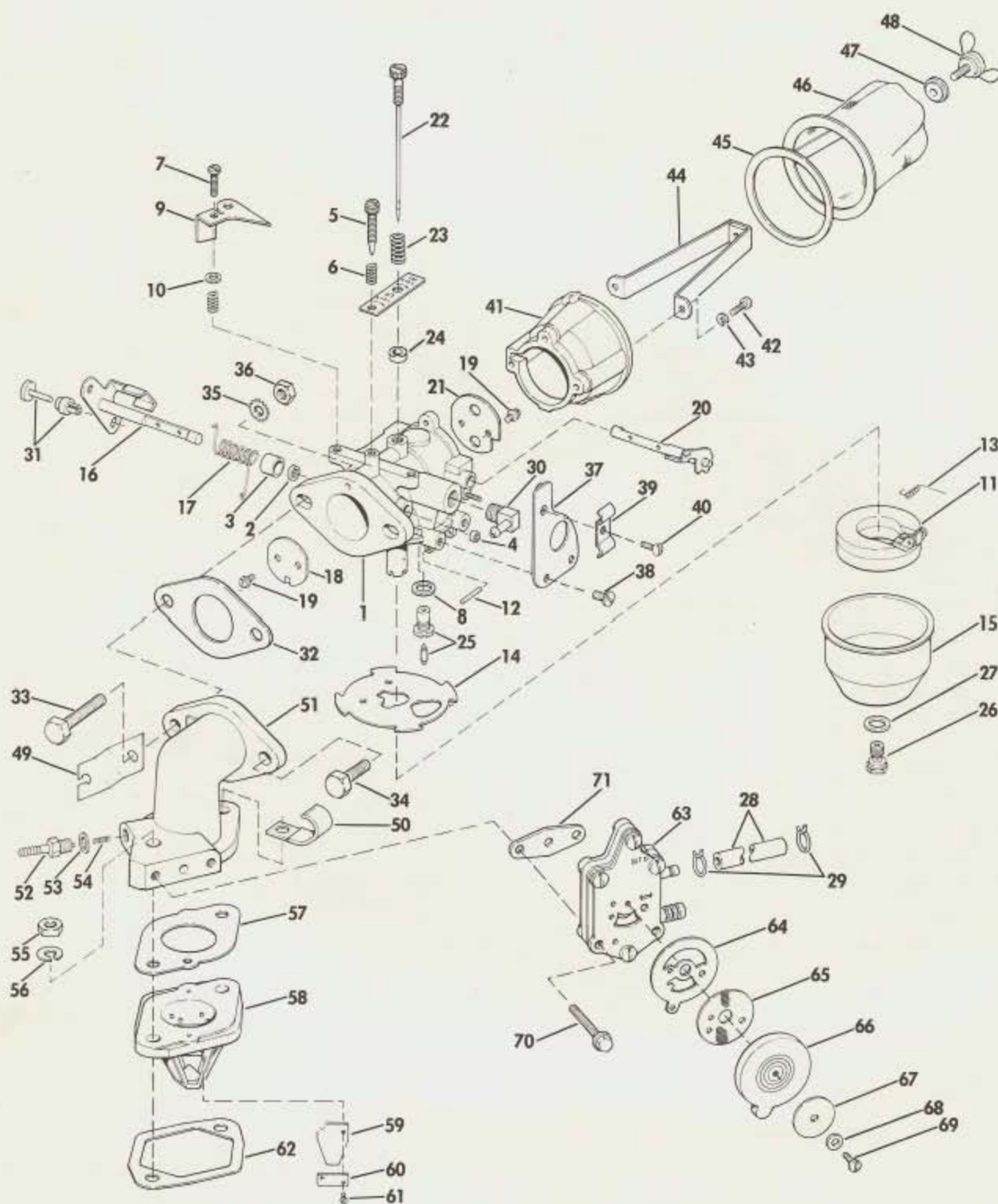
INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1968



CARBURETION GROUP



682342

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

682342

CARBURETION GROUP

1968



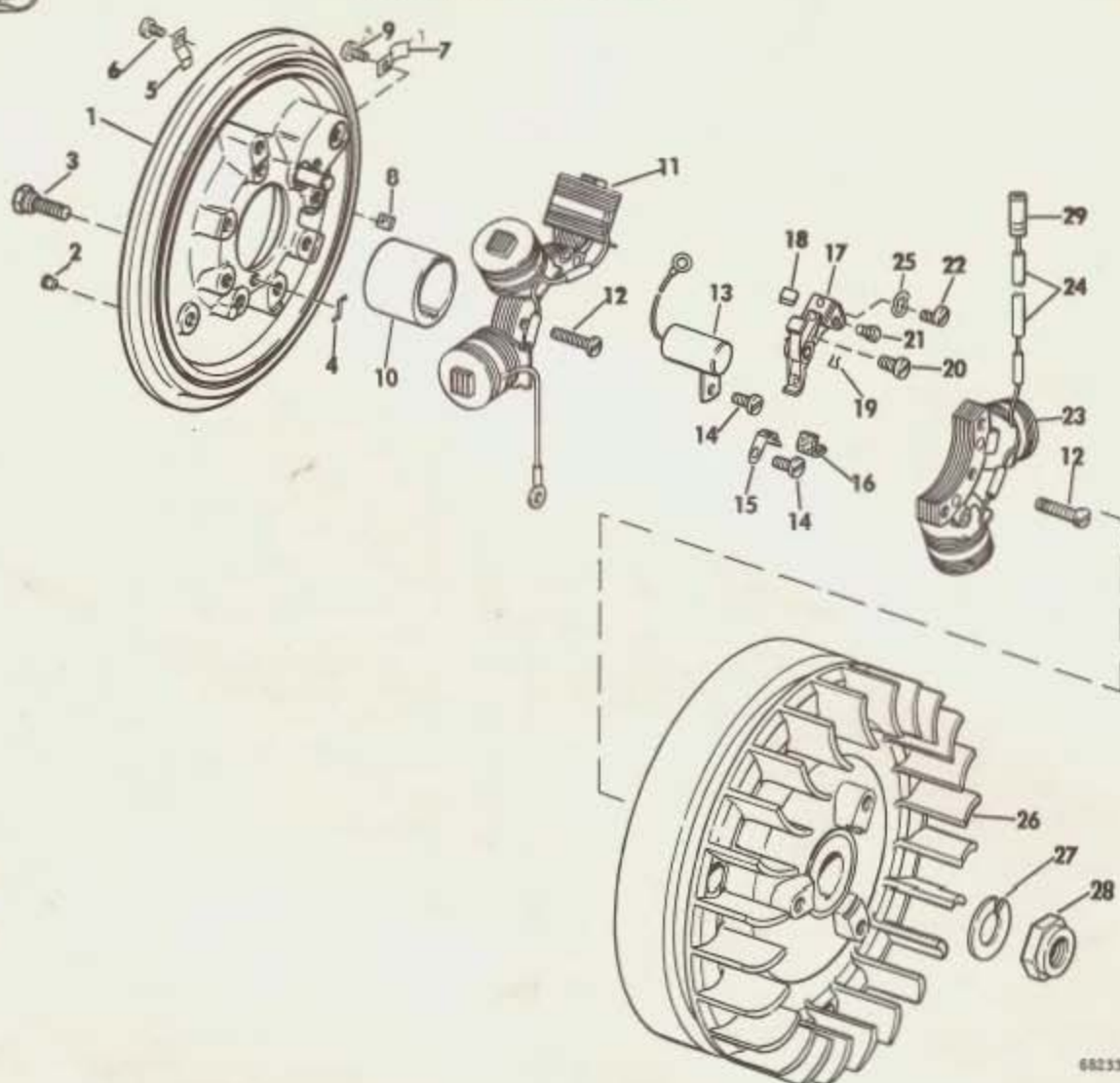
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112862	CARBURETOR ASSEMBLY, Complete	1	37	161678	BRACKET ASSY., Choke cable	1
†2	113419	. SEAL, Throttle shaft	1	38	303791	SCREW, Bracket to carburetor	2
†3	113420	. RETAINER, Shaft seal	1	39	113046	CLAMP, Cables	1
4	113421	. PLUG, Throttle shaft	1	40	800009	SCREW, Cable clamp	1
5	113422	. NEEDLE, Idle adjusting	1	41	113306	CONNECTOR, Screen	1
6	113423	. SPRING	1	42	306543	SCREW, Connector	3
7	113424	. SCREW, Idle control	1	43	120052	LOCKWASHER, Connector	3
8	113447	. WASHER, Needle valve	1	44	161733	BRACKET, Screen	1
9	113426	. LEVER, Idle control	1	45	113315	GASKET, Screen	1
10	113427	. WASHER, Control screw, small	1	46	113305	SCREEN, Air cleaner	1
11	113429	. FLOAT ASSEMBLY	1	47	111173	WASHER, Wingscrew	1
†12	113430	. PIN, Float	1	48	604213	WINGSCREW, Screen	1
13	113431	. SPRING, Float	1	49	112986	BRACKET, Cable to manifold	1
†14	113432	. GASKET, Fuel bowl	1	50	113317	CLAMP, Hose to manifold	1
15	113433	. BOWL, Fuel	1	51	112858	MANIFOLD, Intake	1
16	113434	. THROTTLE SHAFT ASSY.	1	52	161784	CHECK VALVE ASSY.	1
17	113435	. SPRING, Throttle return	1	53	301996	. WASHER, Check valve	1
18	113436	. PLATE, Throttle	1	54	113216	. SPRING, Check valve	1
19	113437	. SCREW, Plates	4	55	306320	NUT	2
20	113438	. CHOKE SHAFT ASSY.	1	56	306325	LOCKWASHER	2
21	113439	. PLATE, Choke	1	57	111523	GASKET, Intake manifold	1
†22	113440	. JET AND NEEDLE ASSY.	1	58	111397	BODY, Reed valve	1
23	113441	. SPRING, Main needle	1	59	427134	REED	6
24	113516	. SPACER	1	60	427135	RETAINER PLATE, Reed	6
†25	113446	. NEEDLE AND SEAT ASSY.	1	61	303764	SCREW, Plate to body	12
26	113444	. MAIN JET ASSY.	1	62	111402	GASKET, Reed valve	1
†27	113445	. WASHER, Main jet	1	63	380016	FUEL PUMP ASSY.	1
28	112975	HOSE, Pump to carburetor	1	64	311202	. GASKET	1
29	112988	HOSE CLAMP	2	65	311198	. SCREEN	1
30	111560	ELBOW	1	66	311203	. CAP	1
31	111509	BUSHING AND PIN	1	67	311204	. WASHER, Large	1
32	111767	GASKET, Carburetor	1	68	311205	. WASHER	1
33	306504	SCREW, Carburetor mounting	1	69	311201	. SCREW	1
34	306862	SCREW, Carburetor mounting	1	70	309746	SCREW, Pump to manifold	2
35	306799	LOCKWASHER	2	71	303615	GASKET, Fuel pump	1
36	306390	NUT	2				

† Also available in Carburetor Repair Kit - order part number 161767
For operation over 5000' use High Altitude Kit, part number 161771

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



ARMATURE GROUP



682331

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161693	ARMATURE PLATE ASSY.....	1	16	112699	WICK, Oiler	1
2	113732	BUTTON, Armature plate	4	17	580148	BREAKER POINT SET	1
3	113160	SHOULDER SCREW, Magneto pivot	1	18	510204	. CLIP, Spring	1
4	307565	PIN, Magneto pivot	1	19	307594	. RETAINER	1
5	113083	RETAINER, Armature plate	3	20	302812	SCREW	1
6	303737	SCREW, Retainer to fan housing.....	3	21	510194	SCREW	1
7	113084	CLIP, Wire retainer	1	22	510185	SCREW, Eccentric	1
8	113158	STOP, Magneto advance	1	*23	580713	COIL ASSY., Alternator	1
9	311516	SCREW, Clip to armature	1	**23	580625	COIL ASSY., Alternator	1
10	112881	CAM	1	*24	510557	TUBING, Coil	1
11	580571	COIL ASSY., Ignition	1	25	510391	BOW WASHER, Eccentric screw	1
12	510397	SCREW, Coil mtg.	6	26	580712	FLYWHEEL & LAMINATION ASSEMBLY	1
13	580573	CONDENSER	1	27	310856	LOCKWASHER, Flywheel	1
14	307019	SCREW	2	28	304104	NUT, Flywheel	1
15	510480	CLIP, Oiler	1	29	310572	HOUSING, Lighting coil	2

682331

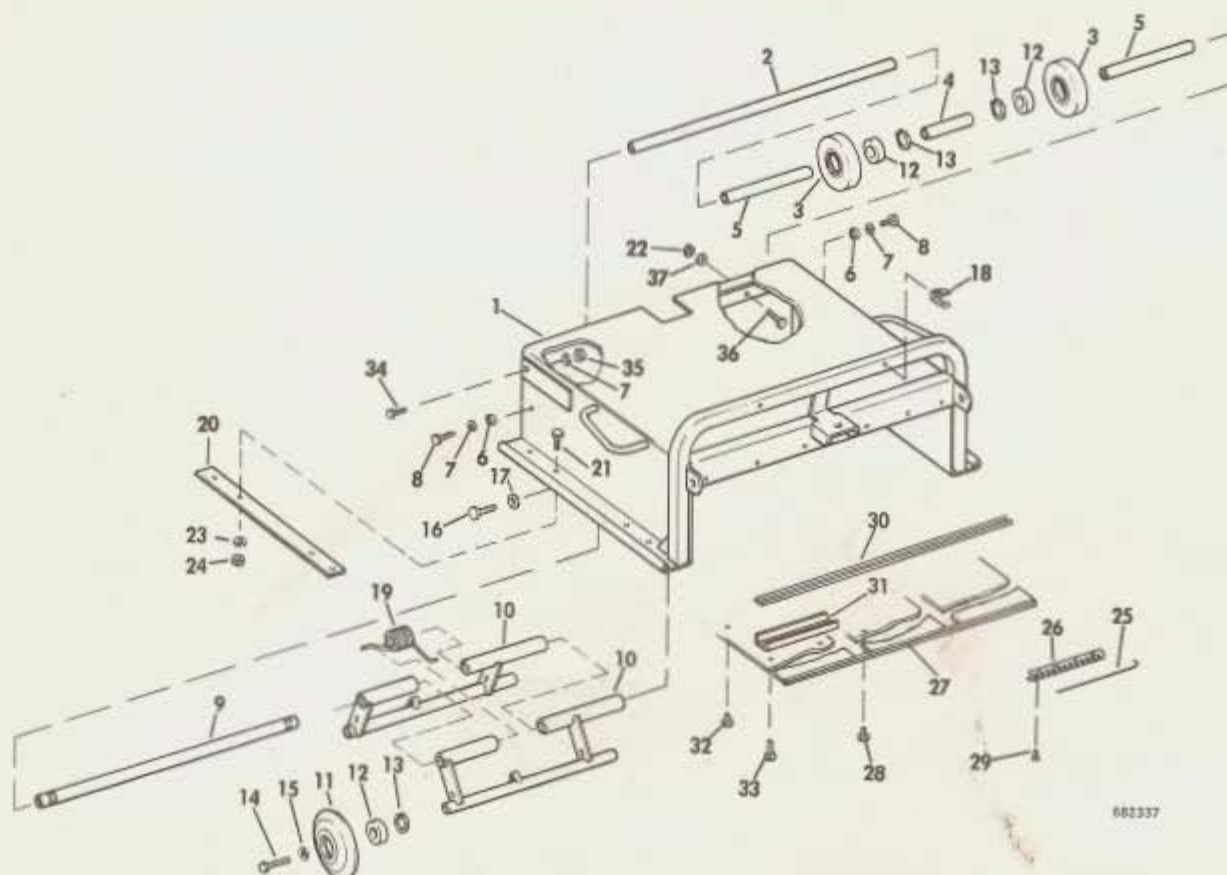
* Manual Start Only

** Electric Start Only

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

FRAME EXTENSION KIT GROUP MODELS 2080 & 2085

1968



682337

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†*	161738	FRAME EXTENSION KIT	1	21	306369	SCREW, Link to frame	8
†1	161759	FRAME ASSEMBLY	1	22	306375	NUT, Warm-up stand mount	6
2	112891	AXLE, Track idler	1	23	306325	LOCKWASHER, Link to frame	8
3	161654	IDLER WHEEL ASSEMBLY	2	24	306320	NUT, Link to frame	8
4	112894	SPACER, Idler wheel, center	1	*	161780	TRACK ASSEMBLY	1
5	112890	SPACER, Idler wheel	2	25	112220	HINGE PIN, Long	6
6	403695	WASHER, Idler axle	2	26	113100	HINGE CONNECTOR, Long	2
7	120177	LOCKWASHER	4	27	113102	TREAD BAR, Hinge connector	2
8	306834	SCREW	2	28	113101	RIVET, Connector	18
9	161671	TRUCK AXLE ASSEMBLY	1	29	112221	RIVET, Hinge connector	24
10	161662	TRUCK HALF ASSEMBLY	2	30	112239	TREAD BAR, Track	16
11	487240	WHEEL ASSEMBLY, Truck	4	31	112240	TREAD BAR, Outer	6
12	112859	BEARING, Wheel	6	32	403782	RIVET, Short	84
13	403807	RETAINING RING	6	33	403865	RIVET, Long	12
14	313936	SCREW, Wheel to axle	4	34	306834	SCREW, Warm-up stand mount	2
15	310856	LOCKWASHER, Wheel to axle	4	35	306562	NUT, Warm-up stand mount	2
16	306450	SCREW, Truck assembly, to frame	2	36	300646	SCREW, Warm-up stand mount	6
17	306325	LOCKWASHER	2	37	306396	LOCKWASHER, Warm-up stand mount	6
18	113186	CLIP, Warm-up stand	2				
19	113058	SPRING, Truck assembly	3				
20	113390	LINK, Main frame connector L.H.	1				
20	113389	LINK, Main frame connector, R.H.	1				

* Not Shown

† Contact Factory Service Department when ordering this part.

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

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