

Johnson
Skee-Horse

Parts Catalog

MODELS
J1570/J2070/J2075

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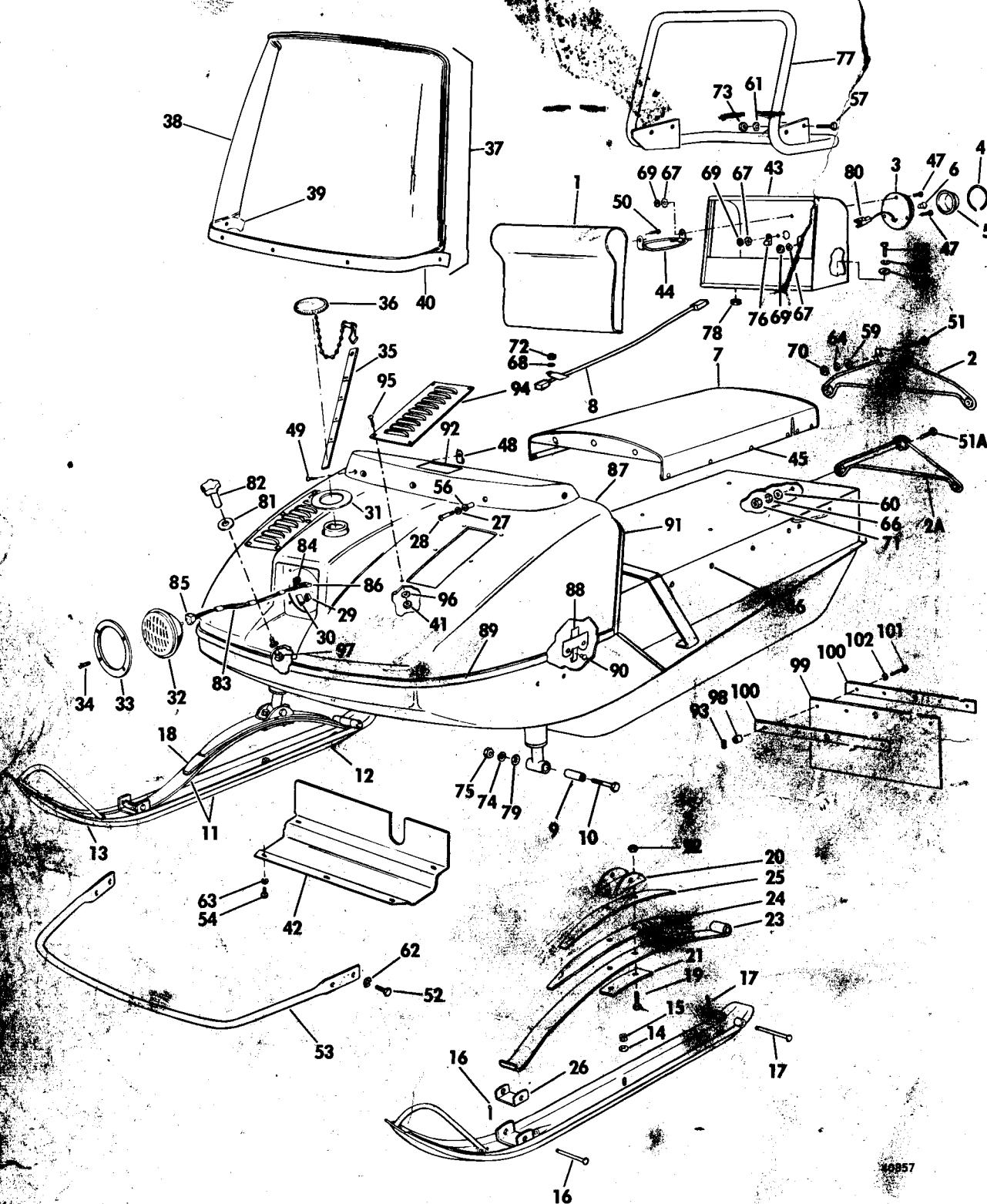
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PART NO. 112689

FINAL EDITION
LITHO IN U.S.A.



SKI AND MASSIS GROUP



40857

40857

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SKI AND CHASSIS GROUP



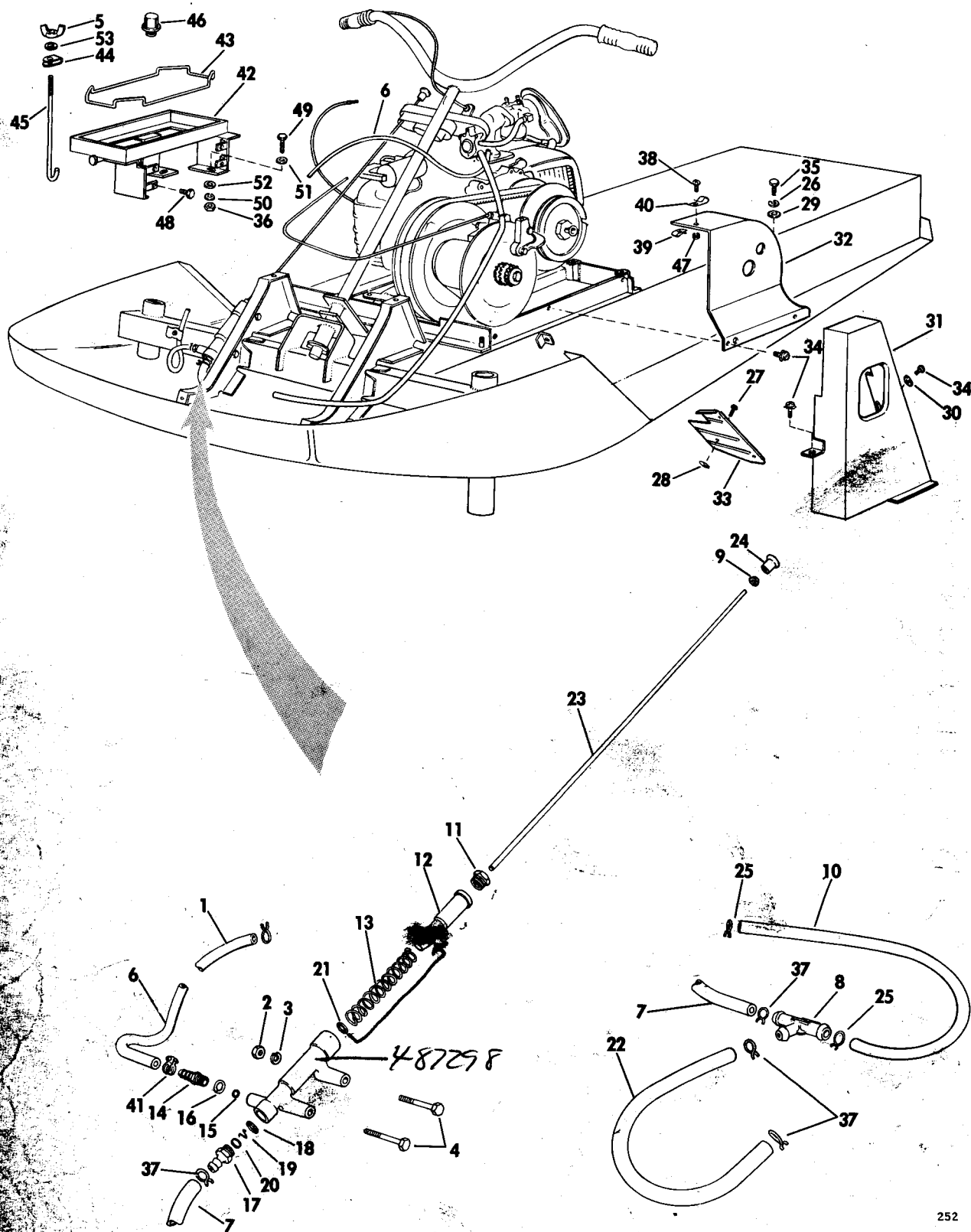
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161546	SEAT BACK, 15"	1	51A	306963	SCREW, Rear frame support, 15" . . .	1
	161548	SEAT BACK, 20"	1	52	306834	SCREW, Bumper to frame	4
2	487461	REAR FRAME SUPPORT, 20"	1	53	112241	BUMPER	1
2A	487458	REAR FRAME SUPPORT, 15"	1	54	303311	SCREW, Baffle to frame	5
*	161530	TAILLIGHT ASSY.	1	55	603012	SCREW, Compt. to frame	4
3	112574	. HOUSING, Taillight	1	56	403959	RAWLNUT	5
4	112611	. SPRING, Taillight	1	57	306834	SCREW, Tow bar to frame	4
5	112499	. LENS, Taillight	1	58	404380	WASHER, Seat back compt. to frame . . .	4
6	112573	. BULB, Taillight	1	59	312318	WASHER, Rear frame support, 20" . . .	2
7	161512	SEAT ASSY., 15"	1	60	120177	LOCKWASHER, Rear frame support, 15"	2
	161515	SEAT ASSY., 20"	1	61	120177	LOCKWASHER, Tow bar to frame	4
8	160889	CABLE ASSY., Taillight	1	62	120177	LOCKWASHER, Bumper to frame	4
9	403855	BUSHING	2	63	312318	LOCKWASHER, Baffle to frame	5
10	311474	SCREW	2	64	306396	LOCKWASHER, Rear frame support, 20"	2
11	161521	SKI & SPRING ASSY., 15"	2				
	161522	SKI & SPRING ASSY., 20"	2				
12	161536	. SKI & RUNNER ASSY.	1	65	306396	LOCKWASHER, Seat back compt. to frame	4
13	161584	. RUNNER, Ski	1	66	306405	WASHER, Rear frame support, 15" . . .	1
14	120196	. WASHER, Ski to runner	2	67	306991	WASHER, Taillight to seat back compt. . .	3
15	800290	. NUT, Ski to runner	2	68	308089	WASHER, Taillight wire clamp	1
16	161562	. RETAINING PIN & SPRING, Front	1	69	133079	NUT, Taillight to seat back compt. . . .	3
17	161561	. RETAINING PIN & SPRING, Rear	1	70	306375	NUT, Rear frame support, 20"	2
18	161520	. SKI SPRING ASSY., 15"	1	71	306562	NUT, Rear frame support, 15"	1
	161523	. SKI SPRING ASSY., 20"	1	72	308335	NUT, Taillight wire clamp	1
19	312855	. SCREW, Spring to ski, 15"	2	73	306562	NUT, Tow bar to frame	2
	308466	. SCREW, Spring to ski, 20"	2	74	120177	LOCKWASHER, Spring to column	2
20	403848	. SADDLE, Spring	1	75	403864	NUT, Spring to column	1
21	403859	. LOCKING PLATE	1	76	112191	CLIP, Taillight wire to seat back	1
22	112615	. LOCKNUT, Ski spring	2	77	160958	TOW BAR ASSY., 15"	1
23	112560	. MAIN LEAF	1		160960	TOW BAR ASSY., 20"	1
24	404270	. CENTER LEAF, 15"	1	78	300454	GROMMET, Taillight wire to seat back compt.	1
	112551	. CENTER LEAF, 20"	1				
25	404280	. TOP LEAF, 15"	1	79	404443	WASHER, Ski column, 20" only	2
	112552	. TOP LEAF, 20"	1	80	112170	CONNECTOR, Taillight wire	1
26	404261	. WEAR PLATE	1	81	112495	WASHER, Knob to shroud	1
27	308279	WASHER	5	82	112347	KNOB, Shroud	1
28	404002	SCREW, Truss head	5	*	160880	CABLE ASSY., Headlight	1
29	403818	SPEEDNUT	4	83	112183	. WIRE ASSY., Red, white & blue	1
30	403819	RETAINING CLIP	4	84	161592	. RESISTOR & TERMINAL	1
31	404119	COVER RINGS, Filler neck	1	85	112204	. CONNECTOR, Headlight	1
32	112208	LAMP, Sealed beam	1	86	112177	. CONNECTOR, Removable	1
33	403816	RIM	1	87	160907	SHROUD ASSY.	1
34	403820	SCREW	1	88	112283	. LATCH	2
35	403972	DIPSTICK	1	89	112304	. MOLDING	1
36	130963	GAS CAP & CHAIN	1	90	112308	. RIVET, Latch	1
37	487396	WINDSHIELD ASSY.	1	91	112350	. TRIM	1
38	112532	. WINDSHIELD	1	92	901710	. MEDALLION	1
39	112533	. TRIM, Inside	1	93	404027	SPEEDNUT, Deflector	1
40	112534	. TRIM, Outside	1	94	404124	LOUVER	1
41	404069	LOCKNUT	12	95	404208	SCREW	1
42	112574	BAFFLE PLATE, 15"	1	96	306405	WASHER	1
	112578	BAFFLE PLATE, 20"	1	97	404481	. PLT, Cab locking	1
43	487467	SEAT BACK COMPARTMENT, 15"	1	98	112625	SPACER, Deflector, 20"	1
	487468	SEAT BACK COMPARTMENT, 20"	1		112629	SPACER, Deflector, 15"	1
44	487473	ELASTIC CORD & CLAMP	1	99	112627	DEFLECTOR, Snow, 15"	1
45	800264	RIVET, Seat stud	12		112630	DEFLECTOR, Snow, 20"	1
46	902157	STUD, Seat fastener	12	100	112628	RETAINER, Deflector, 15"	1
47	200622	SCREW, Taillight to compt.	3		112631	RETAINER, Deflector, 20"	1
48	112251	CLIP, Headlight cable to shroud	1	101	112626	SCREW, Deflector	1
49	112252	SCREW, Clip to shroud	1	102	303916	LOCKWASHER, Deflector	1
50	305230	SCREW, Seat back to cord	1	*	161597	DECAL SET	1
51	306493	SCREW, Rear frame support, 20"	1				

* Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



PRIMER, CHAIN GUARD AND BATTERY BOX GROUP



252

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

PRIMER, CHAIN GUARD AND BATTERY BOX GROUP¹

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	302647	HOSE CLAMP	1	33	112310	LEFT FOOT REST, 15"	1
2	306375	NUT	2		112485	LEFT FOOT REST, 20"	1
3	306396	LOCKWASHER	2		112309	RIGHT FOOT REST, 15"	1
4	306832	SCREW	2		112484	RIGHT FOOT REST, 20"	1
5	800045	NUT, Battery hold down	2	34	303311	SCREW, Support	5
6	403994	HOSE, Primer to engine	1	35	306834	SCREW	1
7	404128	HOSE, Tee to primer pump	1	36	306932	NUT, Battery box to frame	2
8	403996	TEE	1	37	309523	HOSE CLAMP	4
9	404203	SPEEDNUT	1	38	404012	SCREW, Fuel line to primary guard	1
10	112359	HOSE, Tee to fuel pump	1	39	112307	SPEEDNUT, Fuel line clamp	1
†	487298	PRIMER ASSY.	1	40	309846	CLAMP, Fuel line to guard	1
11	403961	END CAP	1	41	404192	CLAMP, Hose exit valve	1
12	403962	PISTON	1	42	161505	BATTERY BOX & SUPPORT ASSY.	1
13	403963	SPRING	1	43	112287	HOLD DOWN BATTERY	1
14	487299	EXIT VALVE	1	44	112288	CLAMP, Battery hold down	2
15	308528	O-RING	1	45	112289	BOLT, Battery hold down	2
16	426843	WASHER	1	46	112329	CAP, Spill proof, battery	6
17	487297	INLET VALVE HOUSING	1	47	303916	LOCKWASHER, Fuel line clamp	1
18	203893	O-RING	1	48	306419	SCREW, Panel to battery box	4
19	426824	RETAINING CLIP	1	49	306450	SCREW, Battery box to main frame	2
20	426825	DISC VALVE	1	50	306325	LOCKWASHER, Battery box to main frame	3
21	427444	O-RING	1	51	120196	WASHER, Battery box to main frame	2
22	602253	HOSE	1	52	809152	WASHER, Battery box to main frame	2
23	487395	PRIMER ROD ASSY.	1	53	306453	WASHER, Battery hold down	2
24	404206	KNOB	1				
25	552199	HOSE CLAMP	2				
26	120177	LOCKWASHER	1				
27	303311	SCREW, Foot rest	6				
28	112616	SPEEDNUT, Foot rest screw	6				
29	306405	WASHER	1				
30	312318	FLAT WASHER	2				
31	60214	CHAIN GUARD, 15"	1				
	60214	CHAIN GUARD, 20"	1				
32	161533	DRIVE GUARD ASSY.	1				

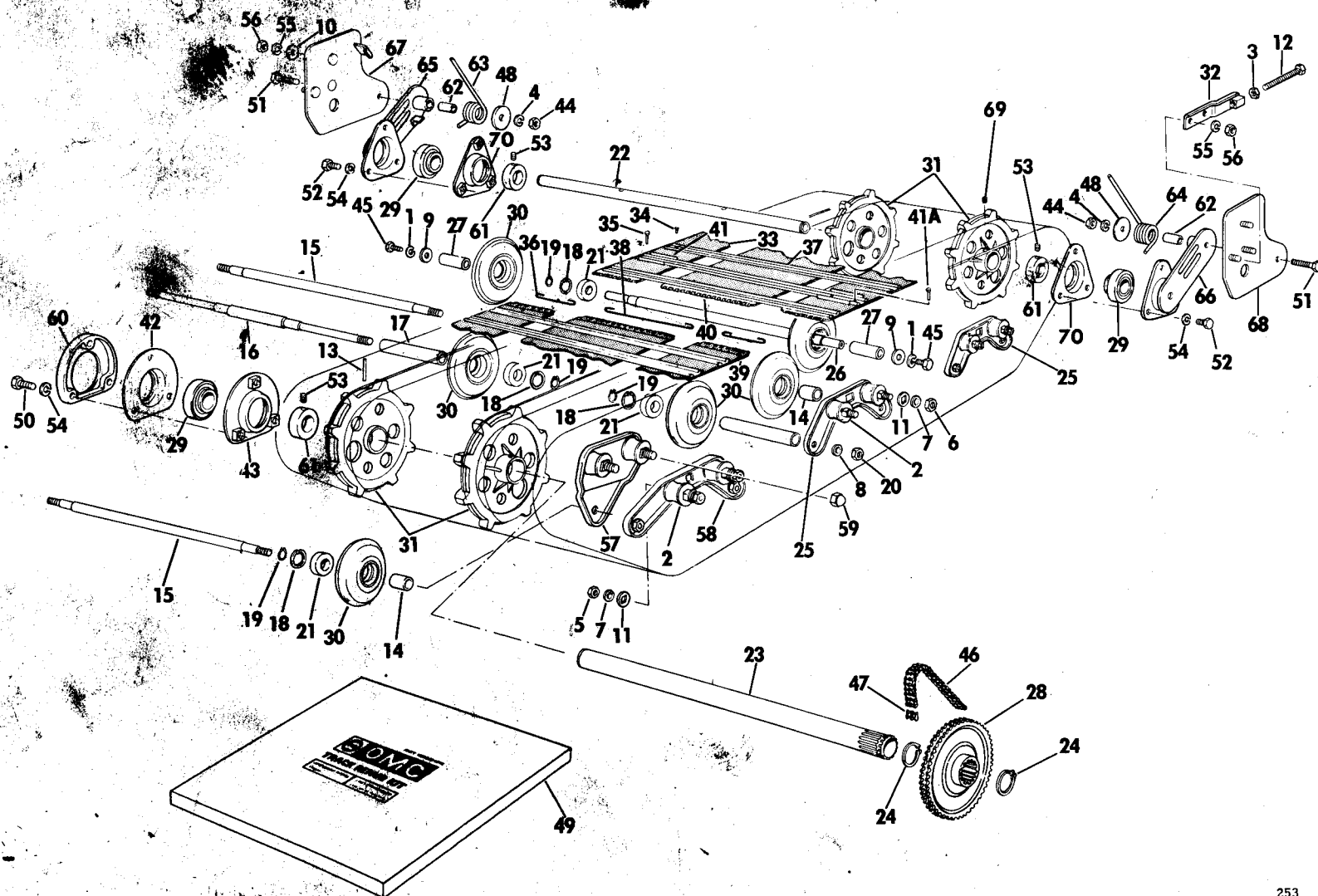
† Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1967

TRACK GROUP



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 SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

TRACK GROUP



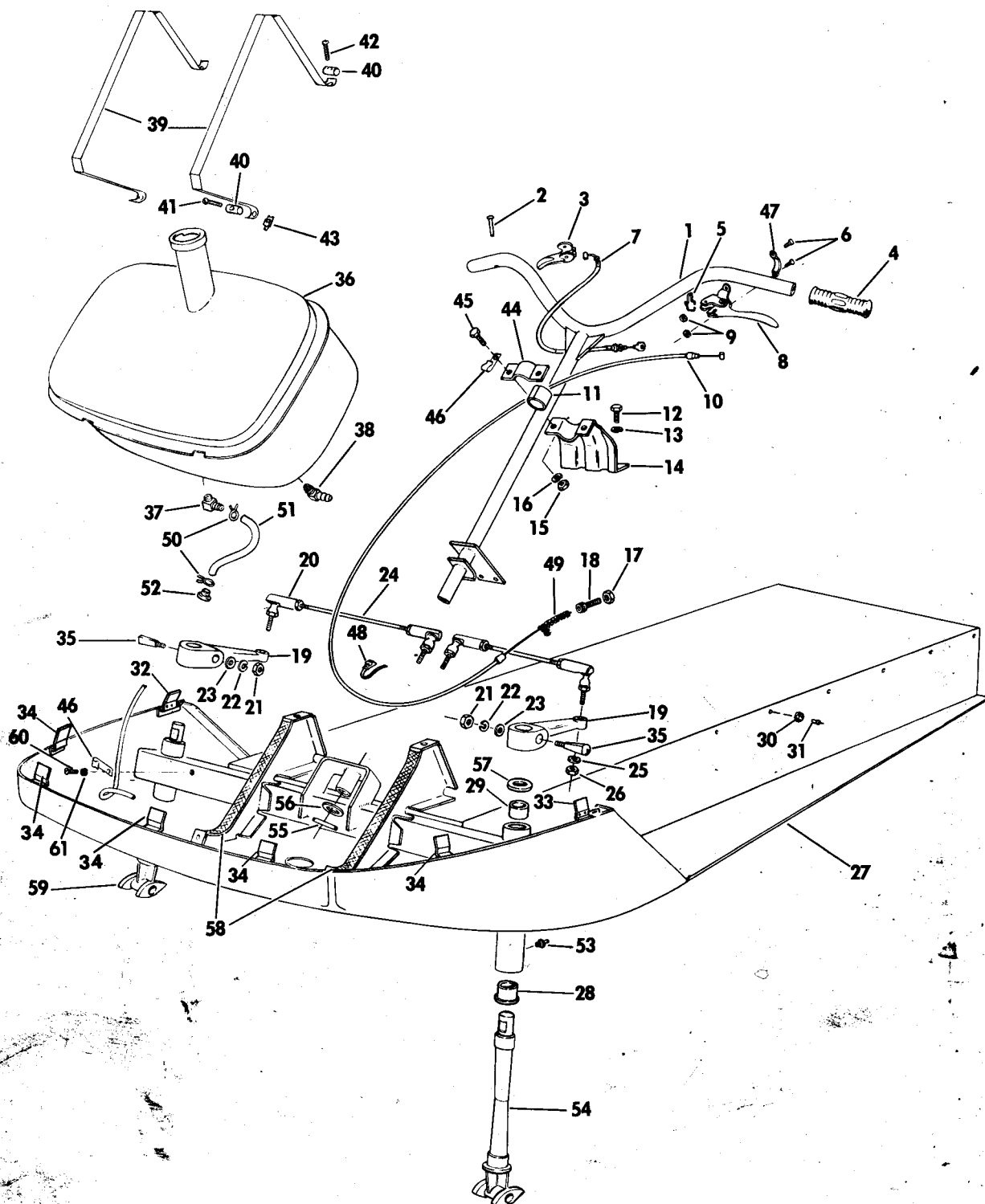
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	120177	LOCKWASHER	2	38	112220	HINGE PIN, Long, 15"	1
2	161551	MOUNT, Rubber	16	38	112220	HINGE PIN, Long, 20"	3
3	304632	NUT, Hex jam	2	39	112214	HINGE CONN., Short, 15"	4
4	112361	LOCKWASHER, Rear axle, pivot	2	40	112215	HINGE CONN., Long, 15"	2
5	306933	NUT, Hex jam	15	40	112215	HINGE CONN., Long, 20"	6
6	306933	NUT, Hex jam	15	41	112226	TREAD BAR, Outer, 15"	28
7	306994	WASHER, Shake proof	32	41	112240	TREAD BAR, Outer, 20"	22
8	306994	WASHER, Shake proof	14	41A	112221	RIVET, 15"	28
9	403695	WASHER, Flat	2	41A	112221	RIVET, 20"	36
10	403695	WASHER, Flat track adj.	2	42	112377	FLANGETTE, Front axle	2
11	403798	WASHER	32	43	487412	FLANGETTE ASSY., Front	2
12	112412	SCREW, Cap track, adj.	2	44	306319	NUT, Rear axle pivot	2
13	312298	ROLL PIN, 15"	4	45	306834	SCREW, Track support	2
13	312298	ROLL PIN, 20"	2	46	112249	CHAIN	
14	403803	SPACER	8	47	112613	CONN. LINK, Chain	AR
15	403804	AXLE, Truck, 15" <i>(SHORT SPACER)</i>	4	47	112674	ROLLER LINK, Chain	AR
15	112243	AXLE, Truck, 20" <i>(SHORT SPACER)</i>	4	48	112361	WASHER, Rear axle pivot	2
16	403805	AXLE, Truck, staggered, 15" <i>(LONG SPACER)</i>	3	49	160937	TRACK REPAIR KIT, 15"	AR
16	112244	AXLE, Truck, staggered, 20" <i>(LONG SPACER)</i>	3	49	160938	TRACK REPAIR KIT, 20"	AR
17	403806	SPACER, 15"	6	50	302600	SCREW, Mount to frame	6
17	112253	SPACER, 20"	6	51	201029	SCREW, Rear axle pivot	2
18	403807	RETAINING RING	16	52	306834	SCREW, Rear flange mounting	6
19	403808	RETAINING NUT	16	53	603388	SET SCREW, Axle bearing	4
20	403809	LOCKNUT	14	54	120177	LOCKWASHER, Bearing mounts	12
21	403815	BEARING	16	55	120177	LOCKWASHER, Rear axle mount to frame	6
22	112741	AXLE, Rear, 15"	1	56	306562	NUT, Rear axle mounting plate to frame	1
22	112741	AXLE, Rear, 20"	1	57	112293	BRACKET, Aux. truck	2
23	112198	AXLE, Front, 15"	1	58	112295	BRACKET, Front truck, L.H.	1
23	112242	AXLE, Front, 20"	1	58	112295	BRACKET, Front truck, R.H.	1
24	112200	RETAINING RING	2	59	112488	ACORN NUT, Aux. truck rear	2
25	403851	BRACKET	4	60	112222	ADAPTER, Bearing, front	2
26	403882	AXLE, Track support, 15"	1	61	112202	COLLAR, Bearing, axle	2
26	112245	AXLE, Track support, 20"	1	62	112600	BUSHING, Rear axle pivot	2
27	403883	SPACER	2	63	112613	SPRING, Rear axle pivot, R.H., 15"	1
28	161541	DRIVE SPROCKET	1	63	112617	SPRING, Rear axle pivot, S.H., 20"	1
29	112203	BEARING, Front & rear	4	64	112414	SPRING, Rear axle pivot, L.H., 15"	1
30	487240	HUB & TIRE ASSY.	16	64	112618	SPRING, Rear axle pivot, L.H., 20"	1
31	160888	SPROCKET WHEEL, Front & rear, 15"	4	65	161554	PIVOT ARM, R.H.	1
31	160888	SPROCKET WHEEL, Front, 20"	2	66	161555	PIVOT ARM, L.H.	1
31	161553	SPROCKET WHEEL, Rear, 20"	2	67	160954	MOUNTING PLATE, R.H.	1
32	187460	PLATE ASSY., Adjusting L.H.	1	68	160955	MOUNTING PLATE, L.H.	1
32	187459	PLATE ASSY., Adjusting R.H.	1	69	112610	SET SCREW, Sprocket wheel, rear, 20"	2
33	160987	TRACK ASSY., 15"	1	70	161524	FLANGETTE, Rear inner	1
33	160986	TRACK ASSY., 20"	1				
34	403782	RIVET, Short	280				
35	403865	RIVET, Long	44				
36	112219	HINGE PIN, Short, 15"	2				
37	112225	TREAD BAR, Track, 15"	54				
37	112239	TREAD BAR, Track, 20"	54				

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



STEERING GROUP



251

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

STEERING GROUP

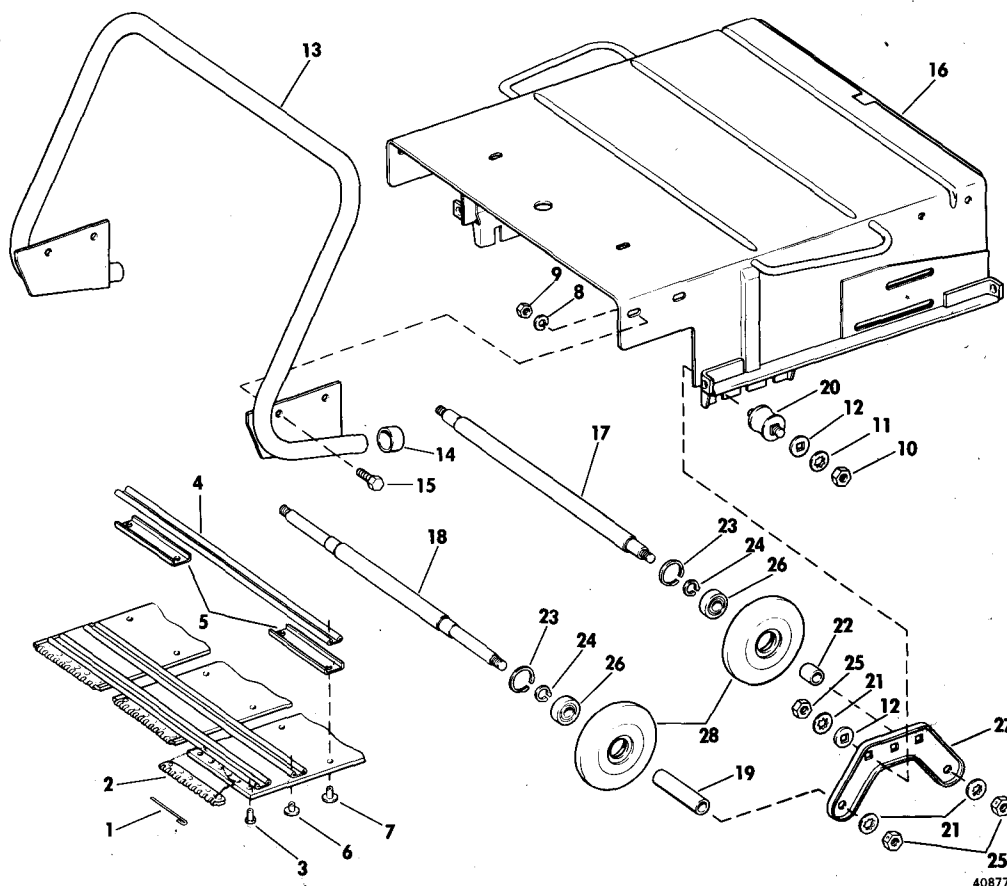


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	487402	STEERING COLUMN ASSY. . . .	1	30	902157	. STUD, Seal fastener	12
2	403975	. RIVET	1	31	800264	. RIVET, Stud	12
3	403973	. THROTTLE LEVER	1	32	404279	. LATCH PLATE, Right hand .	1
4	403826	HANDLE GRIP	2	33	404280	. LATCH PLATE, Left hand . .	1
5	403956	HAND LEVER LOCK	1	34	404284	. SUPPORT, Cab	7
6	604961	SCREW	2	35	403858	PIN, Tapered lock	2
7	160897	CABLE	1	36	487250	GAS TANK ASSY.	1
8	403944	HAND LEVER	1	37	112375	ELBOW	1
9	132520	NUT	2	38	404019	ELBOW	1
10	112234	BRAKE CABLE	1	39	112237	STRAP	1
11	403932	BUSHING	1	40	112238	BAR	2
12	604891	SCREW	2	41	132346	SCREW, Strap	1
13	120177	LOCKWASHER	2	42	312689	SCREW, Strap	1
14	487281	MOUNTING BRACKET ASSY., 15"	1	43	403957	SPEEDNUT	2
14	161525	MOUNTING BRACKET ASSY., 20"	1	44	403933	BEARING HALF	1
15	306562	NUT, Bearing half to bracket . .	2	45	604891	SCREW	2
16	120177	LOCKWASHER	2	46	310503	CLAMP	2
17	133175	NUT	1	47	404060	CAP	1
18	403945	FITTING	1	48	112384	CLAMP, Brake cable to fuel line	1
19	403901	ARM, Outside	2	49	112230	SPRING, Brake return	1
20	~~403901~~ 821.2.48	BALL JOINT	4	50	309523	CLAMP, Hose fuel drain	2
21	306320	NUT	2	51	112376	HOSE, Fuel drain	1
22	306799	LOCKWASHER	2	52	307551	PLUG, Fuel drain	1
23	305486	WASHER	2	53	103515	GREASE FITTING	4
24	403885	TIE ROD	2	54	404216	SKI COLUMN, L.H.	1
25	120177	LOCKWASHER	4	55	403954	SPIROL PIN	1
26	306388	NUT	8	56	403955	THRUST WASHER	2
27	161565	FRAME ASSY., 15"	1	57	404443	WASHER	2
27	161566	FRAME ASSY., 20"	1	58	403890	. FELT STRIP	2
28	404215	. BEARING	2	59	404219	SKI COLUMN, R.H.	1
29	403897	. BEARING	2	60	404012	SCREW	1
				61	303916	LOCKWASHER	1

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FRAME EXTENSION KIT GROUP



40877

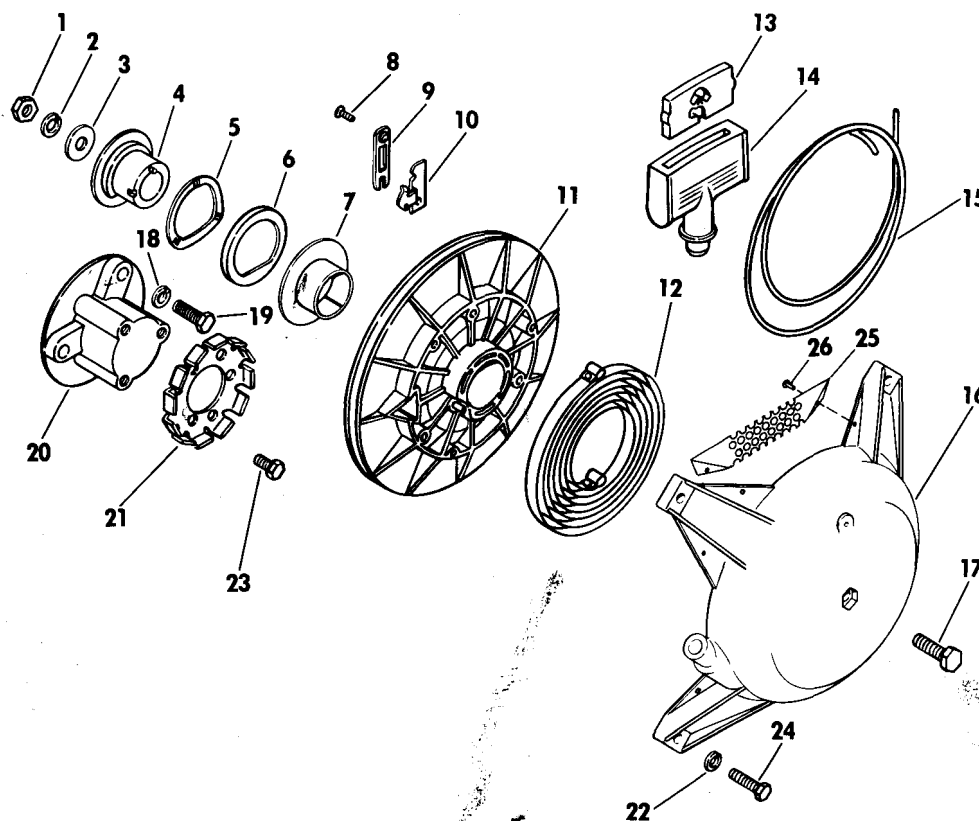
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†	160917	FRAME EXTENSION KIT	1	14	112467	. . CAP, Extension kit handle	2
†	160992	. TRACK ASSY., Extension kit	1	15	604891	. SCREW, Frame extension to main frame	6
1	112220	. . HINGE PIN, Long	6	16	487437	. FRAME ASSY., Extension kit	1
2	112215	. . HINGE CONNECTOR, Track, long	6	17	112243	. AXLE, Truck	1
3	112221	. . RIVET, Hinge connector	36	18	112244	. AXLE, Truck, staggered wheels	1
4	112239	. . TREAD BAR, Track	16	19	112253	. SPACER, Axle	2
5	112240	. . TREAD BAR, Outer	6	20	112379	. MOUNT, Rubber truck bracket	4
6	403782	. . RIVET, Track, short	84	21	306994	. WASHER, Axle	8
7	403865	. . RIVET, Track, long	12	22	403803	. SPACER, Truck	2
8	120177	. LOCKWASHER, Frame extension to main frame	6	23	403807	. RETAINING RING, Dolly wheel	4
9	306562	. NUT, Frame extension to main frame, 3/8-16	6	24	403808	. RETAINING RING, Axle	4
10	306933	. NUT, Rubber mount, 1/2-13	8	25	403809	. NUT, Axle, 1/2"	4
11	306994	. WASHER, Rubber mount, 1/2"	8	26	403815	. BEARING, Dolly wheel	4
12	403798	. WASHER, Rubber mount	4	27	403851	. BRACKET, Truck mounting	2
13	160977	. HANDLE, MOUNTING PLATE & CAP ASSY.	1	28	487240	. HUB AND TIRE ASSY.	4

† Not Shown

40877

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STARTER GROUP



12	
13	
14	
15	
16	3
17	3
17	11

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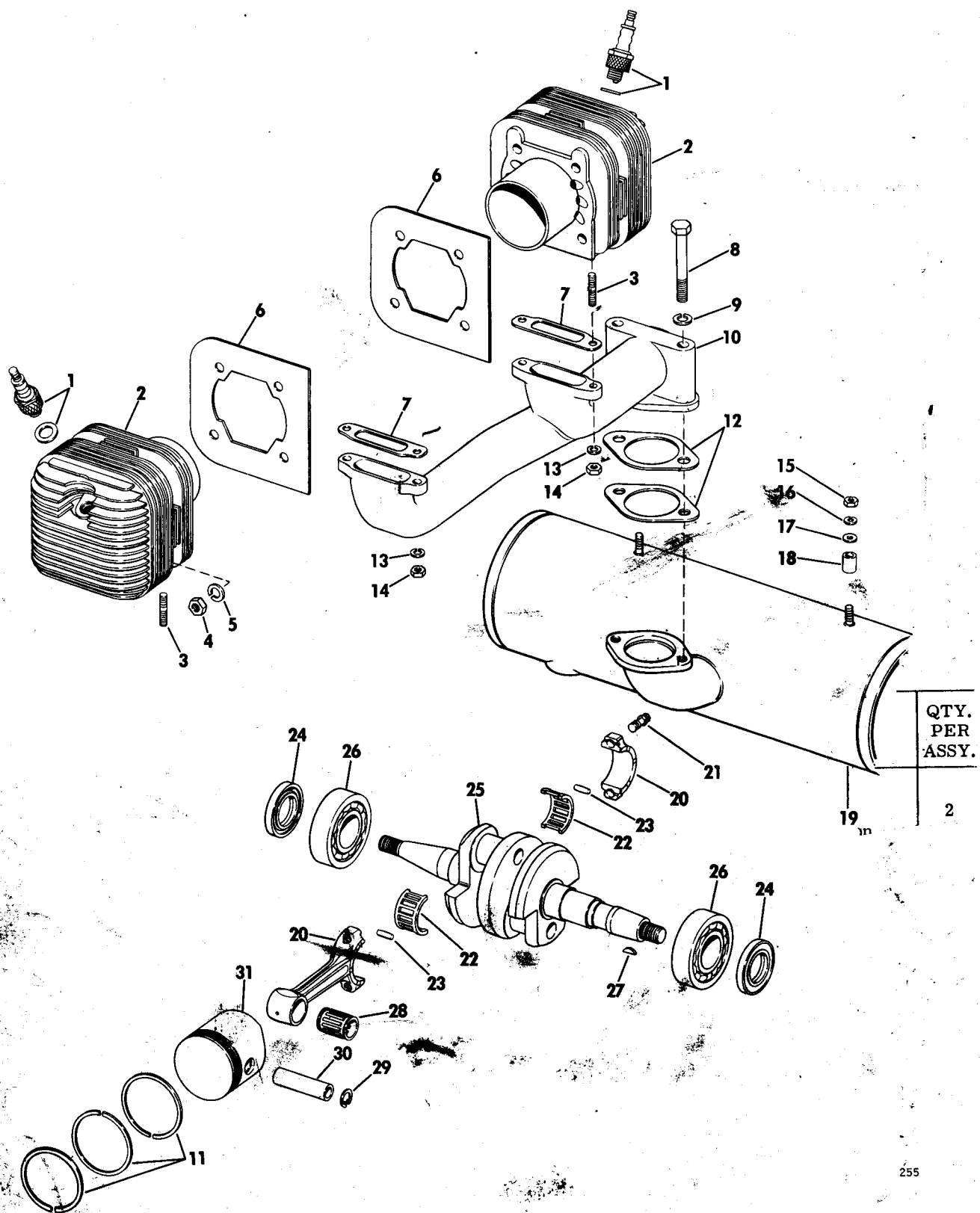
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	160808	REWIND STARTER ASSY.	1	13	304325	ANCHOR	1
1	306320	NUT, 5/16-24, pulley to housing	1	14	427370	HANDLE	1
2	306325	LOCKWASHER, 5/16	1	15	305000	ROPE, Starter	1
3	306283	WASHER	1	16	160809	STARTER HOUSING ASSY.	1
4	379067	SPINDLE & PIN ASSY.	1	17	133128	SCREW, 5/16-24 x 1-1/4	3
5	309515	SPRING WASHER	1	18	306325	LOCKWASHER, 5/16	3
6	309516	FRICTION RING	1	19	306435	SCREW, 5/16-18 x 1-1/4	3
7	309513	BUSHING, Spindle	1	20	110806	RATCHET MOUNT	1
8	307163	SCREW, 10-24 x 5/8 Retainer to pulley	3	21	202111	RATCHET	1
9	202317	RETAINER	3	22	306396	LOCKWASHER, 1/4	4
10	202470	PAWL	3	23	111214	SCREW, 1/2-20 x 5/8	3
11	160464	STARTER PULLEY ASSY.	1	24	306409	SCREW, 1/4-20 x 7/8	4
12	375836	STARTER SPRING ASSY.	1	25	112642	GUARD, Housing	2
				26	112643	RIVET, Housing, guard	4

* Not shown

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CYLINDER AND CRANKSHAFT GROUP



255

255

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CYLINDER AND CRANKSHAFT GROUP



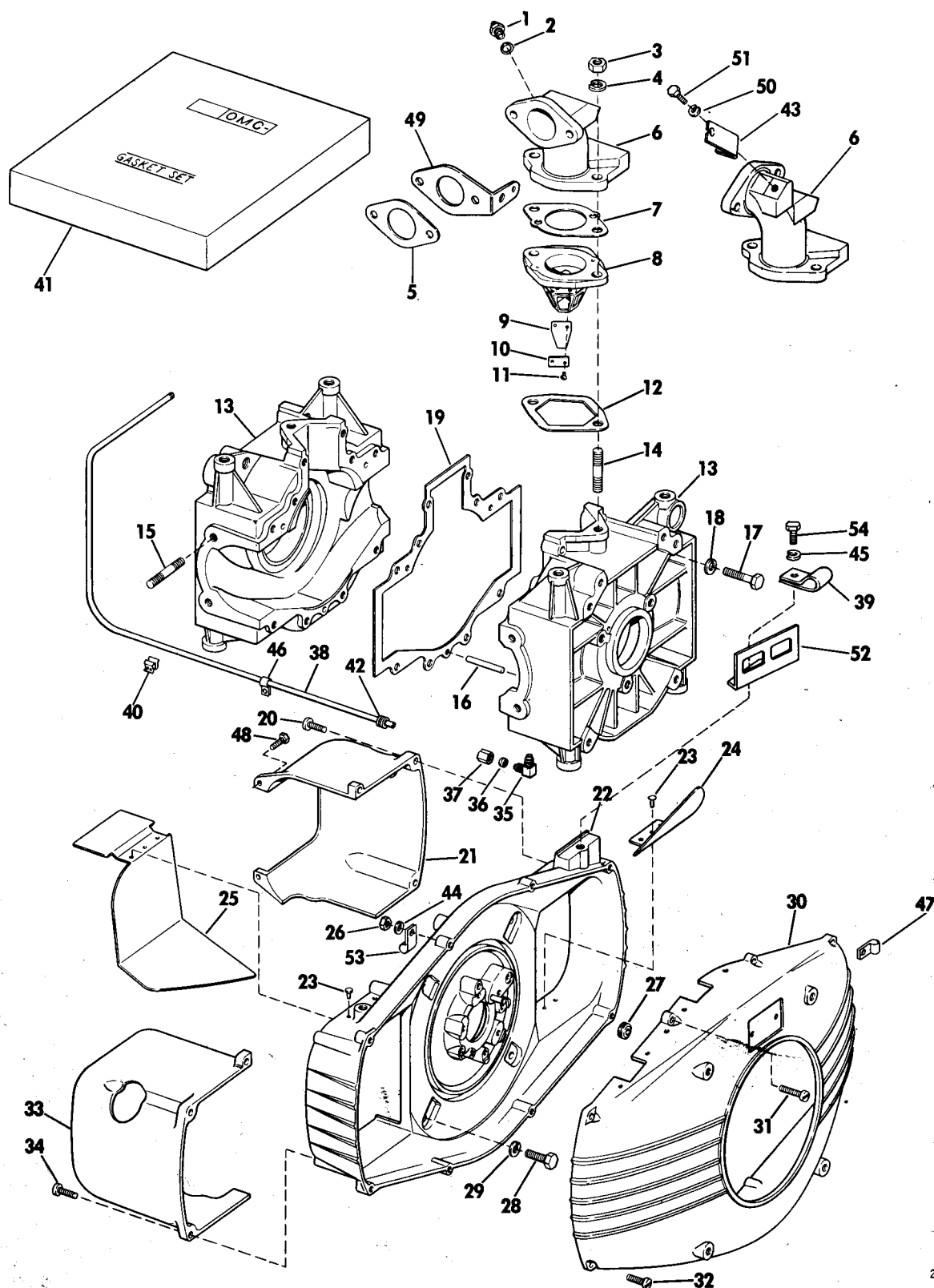
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	76-152	SPARK PLUG	2	18	304670	SPACER	2
2	160802	CYLINDER & STUD ASSY.	2	19	112286	MUFFLER ASSY.	1
3	111504	. STUD	2	20	378275	CONNECTING ROD ASSY.	2
4	306320	NUT, 5/16-24	8	21	308186	. SCREW, Connecting rod	2
5	306325	LOCKWASHER, Cylinder to crankcase	8	22	378528	BEARING RETAINER ASSY., Connecting rod	2
6	111415	GASKET, Cylinder	2	23	378515	NEEDLE BEARING ASSY., Connecting rod	2
7	111405	GASKET, Exhaust manifold	2	24	112185	SEAL, Crankshaft	2
8	311213	SCREW	2	25	161653	CRANKSHAFT BEARING & SHIM ASSY.	1
9	120177	LOCKWASHER	2	26	111413	. BEARING, Crankshaft	2
10	111488	MANIFOLD	1	27	112494	KEY, Flywheel	1
11	487300	PISTON RING SET	2	28	378251	NEEDLE BEARING ASSY., Wrist pin	2
12	111503	GASKET, Muffler. 111503	2	29	302577	RETAINING RING, Piston	4
13	306396	LOCKWASHER	4	30	304691	WRIST PIN	2
14	306397	NUT	4	31	112153	PISTON	2
15	306932	NUT	2				
16	306325	LOCKWASHER	2				
17	306453	WASHER, 20"	2				
17	112612	WASHER, 5/16"	2				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



INTAKE MANIFOLD, CRANKCASE AND HOUSING GROUP



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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

INTAKE MANIFOLD, CRANKCASE AND HOUSING GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	160837	CHECK VALVE, Carburetor . .	1	34	307195	SCREW, 10-24 x 11/16	3
2	301996	. WASHER, Check valve	1	35	471349	OUTLET VALVE ASSY.	1
3	306320	NUT, 5/16-24	2	36	306329	SLEEVE	1
4	306325	LOCKWASHER, 5/16	2	37	306330	NUT	1
5	111767	GASKET, Carburetor	1	38	112232	TUBE, Chain oiler	1
*6	112157	MANIFOLD, Intake	1	39	111886	CLIP	1
**6	112262	MANIFOLD, Intake	1	40	112647	CLAMP	2
7	111523	GASKET, Intake manifold	1	41	160850	REPAIR KIT, Gasket set	1
8	111397	BODY, Reed valve	1	†	111401	. GASKET, Exhaust manifold . .	2
9	427134	REED	6	†	111402	. GASKET, Reed valve	1
10	427135	RETAINER PLATE, Reed	6	†	111405	. GASKET, Crankcase	1
11	303764	SCREW, 4-40 x 3/16	12	†	111415	. GASKET, Cylinder	2
12	111402	GASKET, Reed valve	1	†	111503	. GASKET, Muffler	2
13	160887	CRANKCASE ASSY.	1	†	111523	. GASKET, Intake-manifold . . .	1
14	111522	. STUD, Intake, manifold	2	†	111767	. GASKET, Carburetor	1
15	111419	. STUD, Cylinder*	8	†	301996	. WASHER, Check valve	1
16	111404	. TAPER PIN	3	†	303615	. GASKET, Fuel pump	1
17	307471	. SCREW, 1/4-20 x 1-3/8	10	42	112398	GROMMET, Oiler tube	1
18	306396	LOCKWASHER, 1/4	10	**43	112349	BRACKET, Throttle control . . .	1
19	111405	GASKET, Crankcase	1	44	120052	LOCKWASHER	1
20	307195	SCREW, 10-24 x 11/16	3	45	306555	SCREW, Connecting bracket to fan housing	1
21	112164	SHROUD, Cylinder, L.H.	1	46	112380	CLAMP, Oiler tube to frame . .	1
22	160807	HOUSING, Fan rear	1	47	112191	CLIP, Taillight to fan housing .	1
23	112473	. RIVET	6	48	307195	SCREW, Cylinder shroud to crankcase	2
24	111495	. DEFLECTOR, L.H.	1	49	160925	SUPPORT ASSY., Throttle bellcrank	1
25	111494	. DEFLECTOR, R.H.	1	**50	306396	LOCKWASHER, Support to manifold	1
26	306531	NUT, 10-24	1	**51	306487	SCREW, Support to manifold . .	1
27	111510	GROMMET	1	52	112175	BRACKET, Connector	1
28	300646	SCREW, 1/4-20 x 3/4	4	53	111537	CLIP, H.T. lead	1
29	306396	LOCKWASHER, 1/4	4	54	306325	LOCKWASHER, Connecting bracket to fan housing	1
*30	111423	HOUSING, Fan	1				
**30	112265	HOUSING, Fan	1				
31	305725	SCREW, 10-24 x 1-3/8	1				
32	302948	SCREW, 10-24 x 3/4	7				
33	111412	SHROUD, Cylinder, R.H.	1				

* Manual start only

** Electric start only

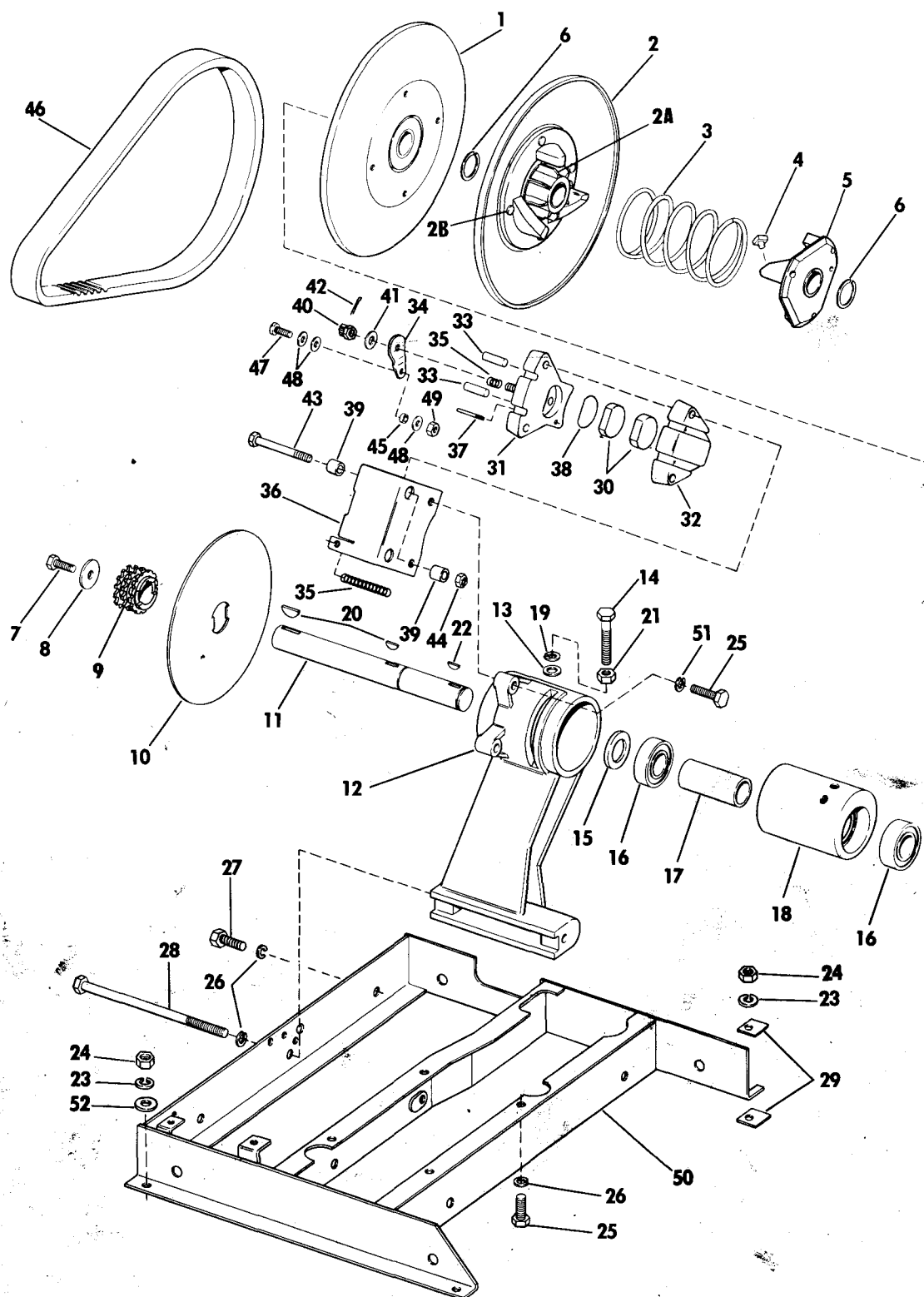
† Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



POWER AND SECONDARY SHEAVE GROUP



257

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

POWER AND SECONDARY SHEAVE GROUP

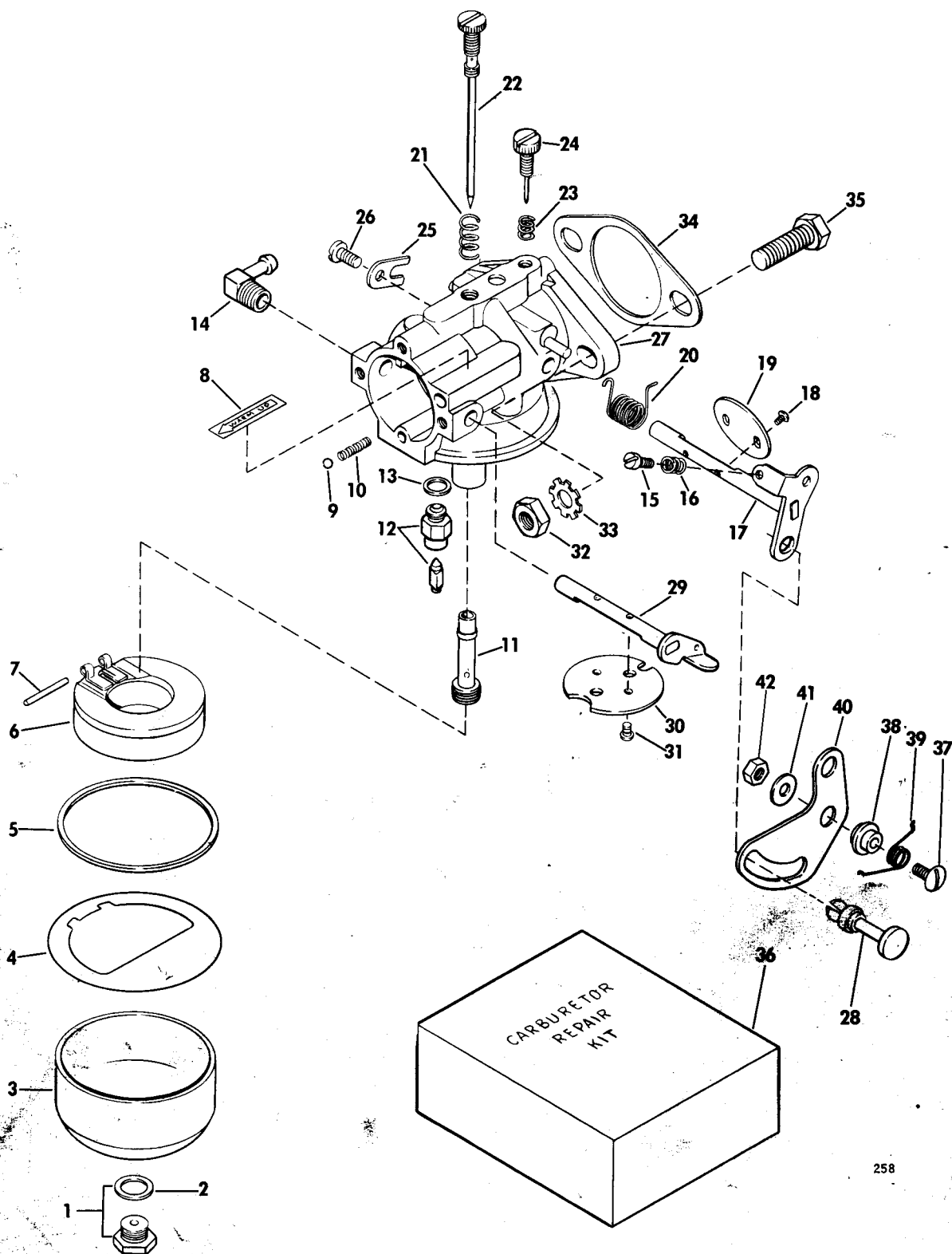


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	160872	SECONDARY SHEAVE & ECCENTRIC ASSY., 15"	1	22	551041	. WOODRUFF KEY, #6	1
*	161502	SECONDARY SHEAVE & ECCENTRIC ASSY., 20"	1	23	120177	LOCKWASHER	4
1	160821	. FIXED PULLEY HALF ASSY.	1	24	403907	NUT	4
2	161587	. MOVABLE PULLEY HALF ASSY.	1	25	306435	SCREW	2
2A	112224	. . BUSHING, Hub	1	26	120177	LOCKWASHER, 3/8	6
2B	304723	. . RIVET, Ramp to pulley . . .	4	27	306414	SCREW, 3/8-16	5
3	112144	. SPRING, Secondary sheave . .	1	28	111569	BOLT	1
4	112143	. SHOE RAMP	3	29	404353	SPACER PLATE, Power frame to frame	4
5	112749	. CAP, Spring	1	*	160894	CALIPER BRAKE ASSY.	1
6	111467	. RETAINING RING	2	30	112423	. PUCK	2
7	111472	. SCREW, Spröcket	1	31	112420	. BODY, Front	1
8	112142	. WASHER, Sprocket	1	32	112421	. BODY, Rear	1
9	112227	. SPROCKET, Secondary shaft, 15"	1	33	112424	. PIN, Cam	2
9	112592	. SPROCKET, Secondary shaft, 20"	1	34	112426	. CAM, Caliper brake	1
10	112231	. DISC., Brake	1	35	112425	. SPRING	1
11	111466	. SHAFT, Secondary sheave . .	1	36	112419	. BRACKET, Caliper brake . . .	1
12	111476	. PEDESTAL, Mounting	1	37	112482	. PIN, Cam limit	1
13	121025	. WASHER, Chain adjusting screw	1	38	112422	. WASHER, Puck, back-up . . .	1
14	111477	. SCREW, Chain adjusting	1	39	112427	. SPACER, Caliper brake bracket	4
15	111464	. WASHER, Clamp	1	40	112428	. NUT, Cam to body	1
16	111469	. BEARING, Eccentric to shaft .	2	41	112429	. WASHER, Cam to body	1
17	111470	. SPACER, Bearing	1	42	120356	. PIN, Cotter, cam to body . . .	1
18	111468	. ECCENTRIC, Secondary shaft	1	43	306871	. SCREW, Body to bracket . . .	2
19	120177	. LOCKWASHER, Chain adjusting screw	1	44	805837	. LOCKNUT, Body to bracket . .	2
20	306467	. WOODRUFF KEY, #10	2	45	112403	SLEEVE, Clamp screw	1
21	306562	. NUT, Chain adjusting screw . .	1	46	112634	BELT, Drive	1
				47	111463	SCREW, Clamp	1
				48	306407	WASHER, 1/4"	5
				49	800048	NUT, 1/4-28	1
				50	161503	FRAME ASSY., 15"	1
				50	161509	FRAME ASSY., 20"	1
				51	306325	LOCKWASHER	2
				52	121025	WASHER	1

* Not shown

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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

CARBURETOR GROUP



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
 SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CARBURETOR GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
•	160827	CARBURETOR ASSY.		23	111996	. SPRING	1
1	111981	. NUT & GASKET	1	24	111617	. NEEDLE, Idle adj.	1
†2	111983	. . GASKET		25	110982	. RETAINER, Throttle shaft	1
3	111985	. FLOAT BOWL	1	26	110983	. SCREW	1
†4	111616	. GASKET		27	*	. CARBURETOR BODY	1
†5	111986	. GASKET, Float bowl	1	28	111509	. BUSHING AND PIN ASSY.	2
6	111231	. FLOAT	1	29	111615	. SHAFT, Choke	1
7	111987	. FLOAT PIN	1	30	111612	. SHUTTER, Choke	1
8	111531	. PLATE, "Warm-up"	1	31	111991	. SCREW	2
9	111999	. BALL	1	32	306390	NUT, 5/16-24	2
10	111995	. SPRING	1	33	306799	LOCKWASHER, 5/16	2
†11	111614	. NOZZLE	1	†34	111767	CARBURETOR GASKET	1
†12	111989	. NEEDLE, SEAT & GASKET ASSY.	1	35	306504	SCREW, 5/16-24	2
13	111982	. . GASKET	1	36	160849	REPAIR KIT, Carburetor	
14	111560	. ELBOW	1	37	112336	SCREW, Bellcrank to support	1
15	111998	. SCREW, Throttle adj.	1	38	112337	BUSHING, Bellcrank	1
16	111993	. SPRING	1	39	112338	SPRING, Bellcrank	1
17	111611	. THROTTLE SHAFT ASSY.	1	40	112339	BELLCRANK, Throttle control	1
18	111991	. SCREW	2	41	308279	WASHER, Bellcrank to support	1
19	111075	. THROTTLE SHUTTER	1	42	306531	NUT, Bellcrank to support	1
20	111618	. SPRING, Return	1				
21	112184	. SPRING	1				
†22	111613	. NEEDLE, High speed adj.	1				

† Included in carburetor repair kit

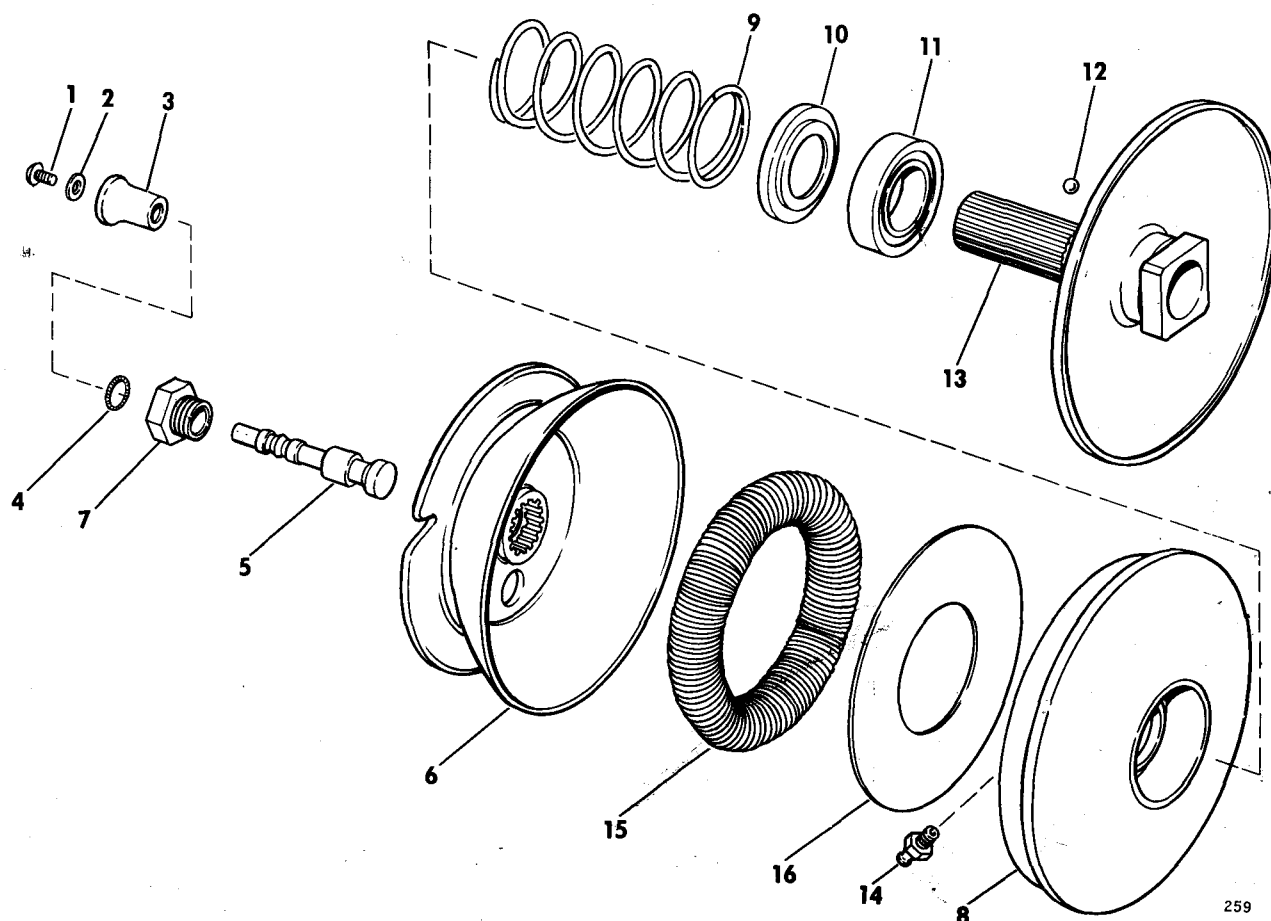
* Not available as service part

• Not shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

PRIMARY SHEAVE GROUP



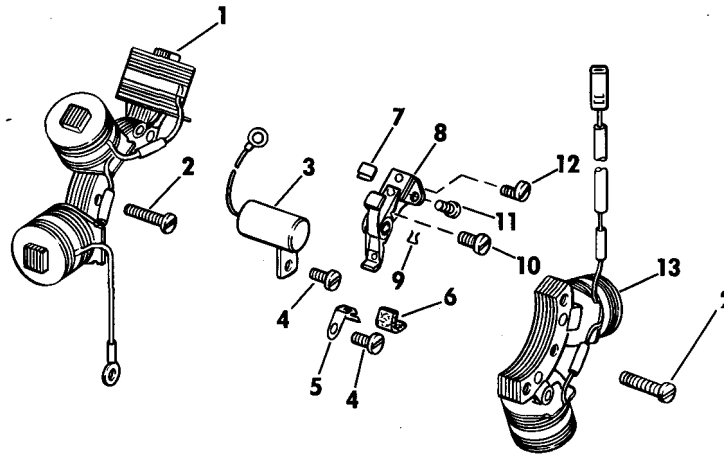
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161559	PRIMARY SHEAVE ASSY.	1	8	161549	SLIDING SHEAVE	1
1	112248	SCREW, 10-24 x 1/2	1	9	111441	SPRING	1
2	306413	WASHER	1	10	112278	CUP, Spring	1
3	112148	KNOB, Neutral lockout	1	11	111439	BEARING, Drive belt	1
4	112159	SPRING, Detent	2	12	111442	BALL, Neutral lockout	2
5	112147	PLUNGER	1	13	160814	MAIN SHAFT & SHEAVE	1
6	161560	END CAP & STARTER PULLEY ASSY.	1	14	112279	FITTING, Lube	1
7	112636	BOLT, Cap to shaft	1	15	112639	SPRING, Activating	1
				16	112282	DISC, Primary	1

* Not shown

259

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

IGNITION AND ALTERNATOR COIL GROUP



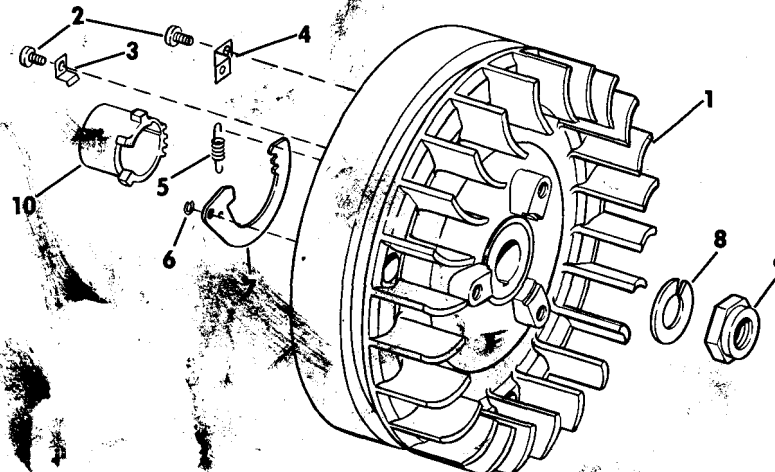
261

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	580571	COIL ASSY., Ignition	1	8	580148	BREAKER POINT SET	1
2	510397	SCREW, 10-24 x 7/8	6	9	307594	RETAINER	1
3	580573	CONDENSER	1	10	302812	SCREW, 10-24 x 3/8	1
4	307019	SCREW, 10-24 x 3/8	2	11	510194	SCREW, 6-32 x 1/4	1
5	510480	CLIP, Oiler	1	12	510185	SCREW, Eccentric	1
6	112699	WICK, Oiler	1	*13	580572	COIL ASSY., Alternator	1
7	510204	CLIP, Spring	1	**13	580625	COIL ASSY., Alternator	1

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- * Manual start only
- ** Electric start only

FLYWHEEL GROUP



263

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	580615	FLYWHEEL & WEIGHT ASSY.	1	6	425114	RETAINING RING	1
2	311516	SCREW	2	7	510645	WEIGHT, Timer	1
3	510649	CAM RETAINER	1	8	310856	LOCKWASHER, 5/8	1
4	510650	SUPPORT, Flyweight	1	9	304104	NUT, 5/8-16	1
5	510646	SPRING, Flyweight	1	10	510644	CAM	1

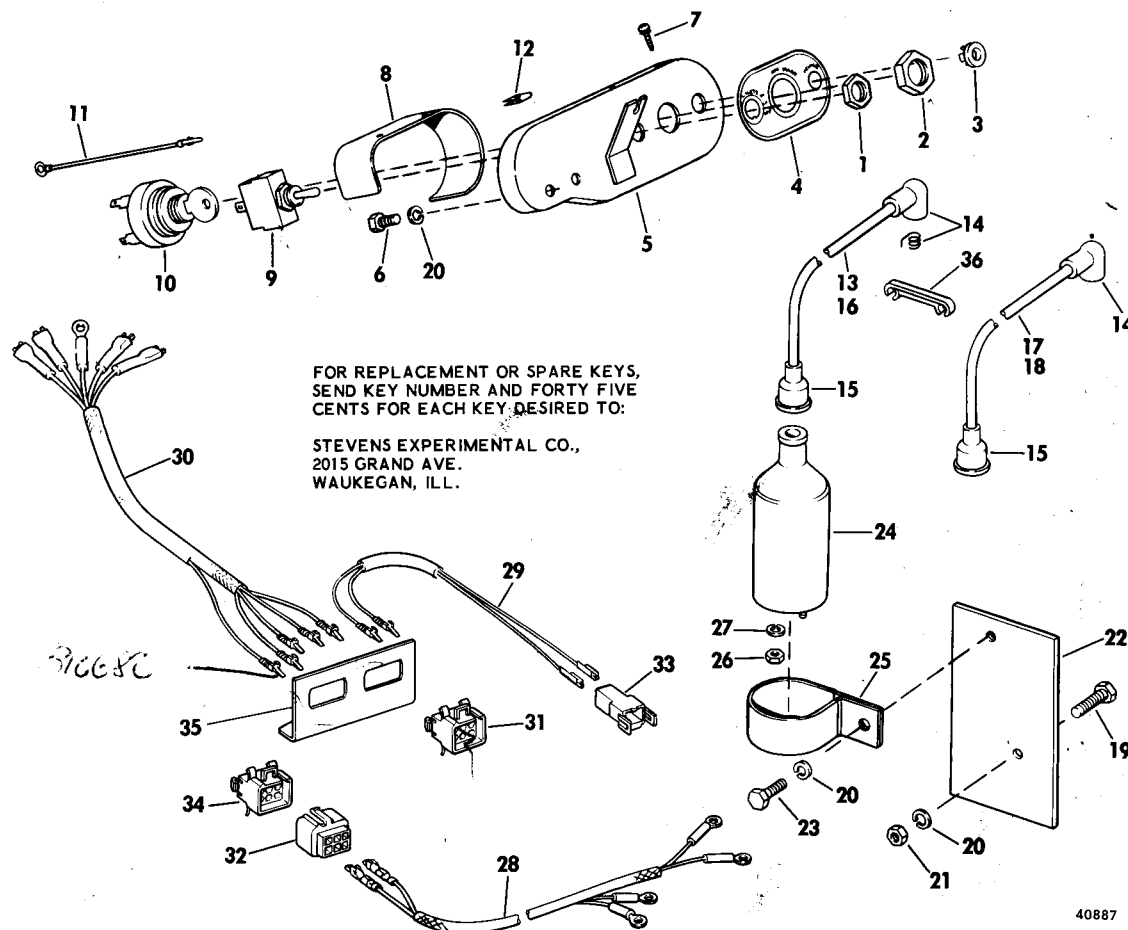
263

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



DASH PANEL AND WIRING GROUP-MANUAL START MODELS



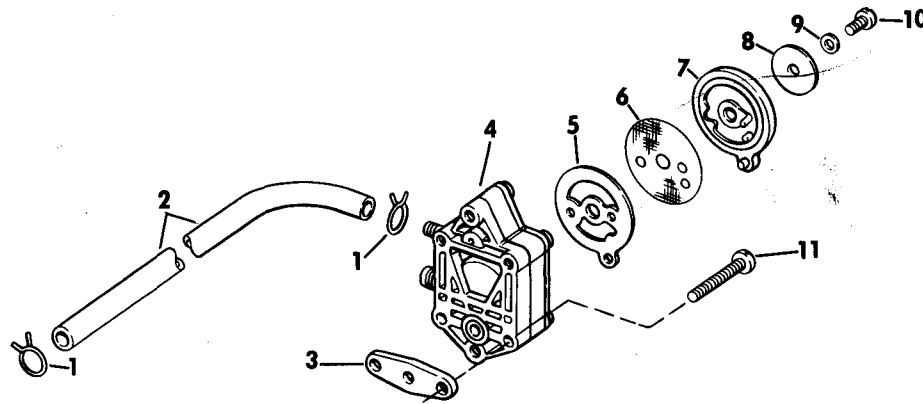
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112229	NUT, Light switch	1	22	160881	BRACKET	1
2	111563	NUT, Ignition switch	1	23	306409	SCREW	1
3	111527	GUIDE, Primer rod	1	24	379569	COIL, Ignition	2
4	112235	PLATE, Control I.D.	1	25	112177	CLAMP, Ignition coil	2
5	160911	CONTROL PANEL	1	26	132520	NUT, #10-32	4
6	306487	CAPSCREW, 1/4-20 x 5/8	2	27	120052	LOCKWASHER, #10	4
7	112190	SCREW, #6 x 3/16	2	28	112169	WIRE ASSY., Coil to connector	1
8	112187	SHIELD, Control panel	1	29	112207	WIRE ASSY., Taillight to connector	1
9	112228	SWITCH, Light	1	30	112168	WIRE ASSY., Light switch to connector	1
10	111525	SWITCH, Ignition	1	31	112174	CONNECTOR, Lights stationary	1
11	112166	WIRE, Points to connector	1	32	112171	CONNECTOR, Removable, ignition	1
12	112189	SPEEDNUT	2	33	112170	CONNECTOR, Taillight	1
13	580612	H.T. LEAD ASSY., Short	1	34	112172	CONNECTOR, Stationary ignition	1
14	580339	COVER & TERMINAL	1	35	112175	BRACKET, Connector	1
15	510332	NIPPLE	1	36	112179	RETAINER, H.T. Lead	1
16	510670	H.T. LEAD	1				
17	580611	H.T. LEAD ASSY., Long (Includes items 14 & 15)	1				
18	510662	H.T. LEAD	1				
19	306487	SCREW, Bracket to frame	1				
20	306396	LOCKWASHER	3				
21	306375	NUT, 1/4-20	1				

40887

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS.

FUEL PUMP AND FILTER GROUP



264

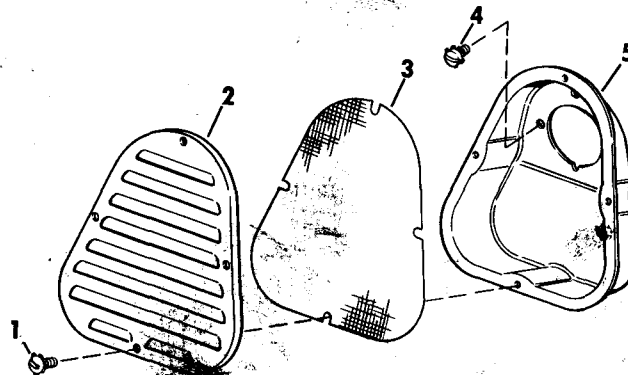
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	302647	CLAMP, Hose	2	6	311198	SCREEN	1
*2	311460	HOSE	1	7	311203	CAP	1
**2	310772	HOSE	1	8	311204	WASHER, Large	1
3	303615	GASKET	1	9	311205	WASHER	1
4	380016	FUEL PUMP & FILTER ASSY.	1	10	311201	SCREW	1
5	311202	GASKET	1	11	309746	SCREW, 10-24 x 1-1/2	2

264

* Manual start only

** Electric start only

AIR CLEANER GROUP



265

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	800009	SCREW, 10-24 x 3/8, Air cleaner cover	4	3	112374	SCREEN, Air cleaner	1
2	111514	COVER, Air cleaner	1	4	303791	SCREW, 10-32 x 5/16	3
				5	112188	BODY, Air cleaner	1

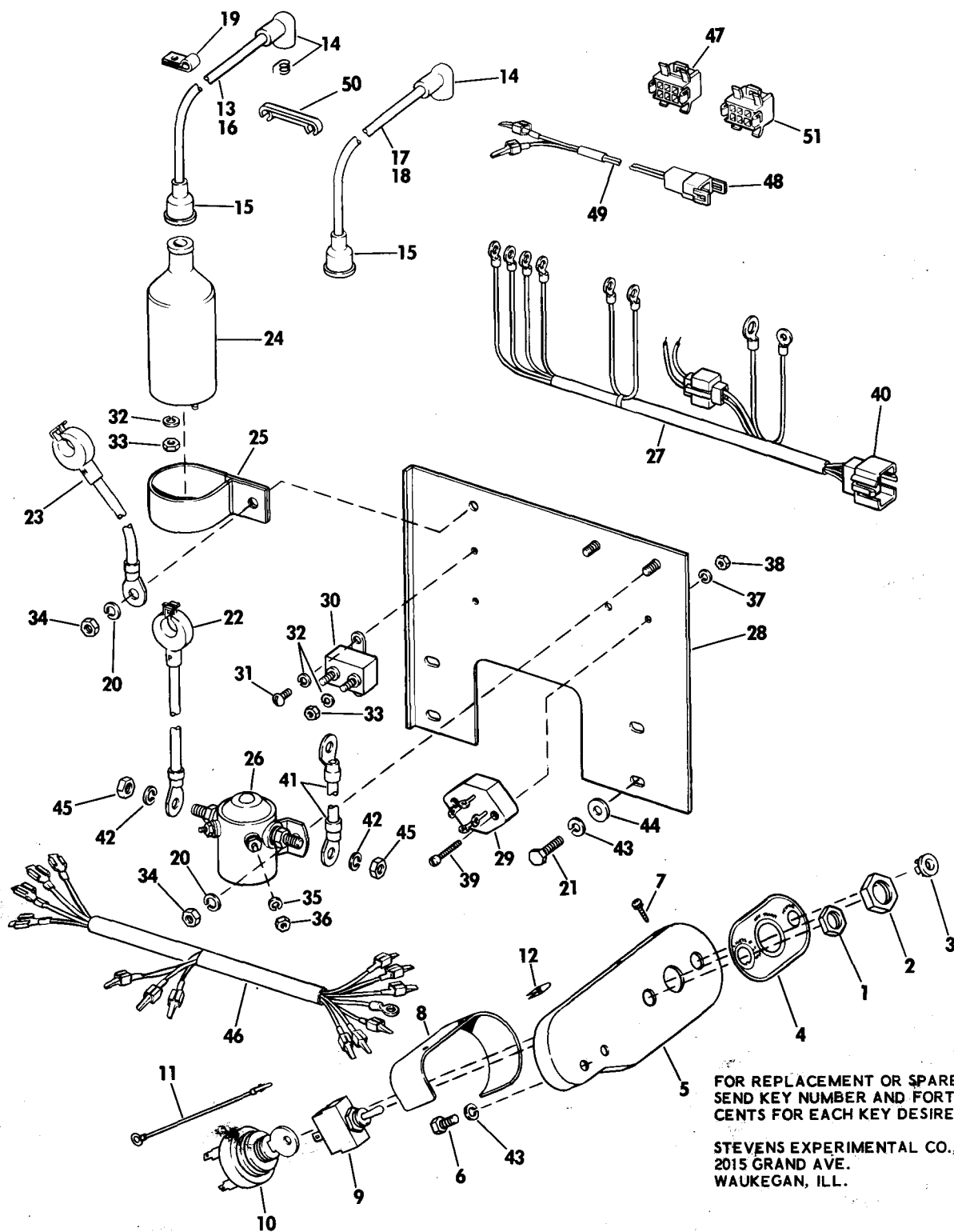
265

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



CONTROL PANEL AND ELECTRICAL GROUP ELECTRIC START MODELS



40867

40867

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CONTROL PANEL AND ELECTRICAL GROUP ELECTRIC START MODELS



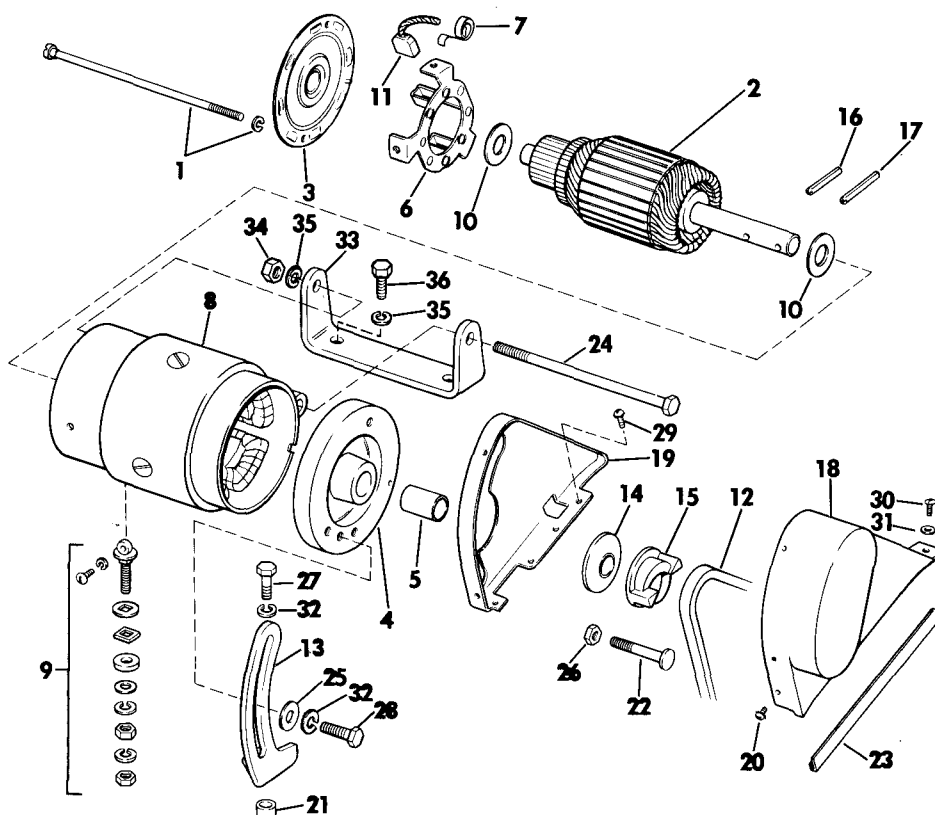
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	112229	NUT, Light switch	1	28	160912	PANEL ASSY.	1
2	111563	NUT, Ignition switch	1	29	160913	RECTIFIER ASSY., 6 amp	1
3	111527	GUIDE, Primer rod	1	30	112324	CIRCUIT BREAKER	1
4	112235	PLATE, Control identification . .	1	31	306460	SCREW, #10-24 x 3/8	2
5	112335	CONTROL PANEL ASSY.	1	32	120052	LOCKWASHER, #10	8
6	306419	SCREW, Control panel to manifold	2	33	132520	NUT, 10-32 UNF-2B	6
7	112190	SCREW, #6 x 3/16	2	34	306375	NUT, 1/4-20 UNC-2A	3
8	112187	SHIELD, Control panel	1	35	306310	LOCKWASHER, #8, split	1
9	112228	SWITCH, Light	1	36	133079	NUT, 8-32 UNC-2B	2
10	112266	SWITCH, Ignition	1	37	306990	LOCKWASHER, #6	2
11	112166	WIRE, Points to connector	1	38	302437	NUT, 6-32 UNC-2B	2
12	112189	SPEEDNUT	2	39	112325	SCREW, 6-32 UNC-2A x 7/8 . .	2
13	580612	H.T. LEAD ASSY., Short	1	40	112171	CONNECTOR, Removable, ignition	1
14	580339	. COVER & TERMINAL	1	41	112274	CABLE, Starter to solenoid . . .	1
15	510332	. NIPPLE	1	42	306325	LOCKWASHER, Starter cable . .	2
16	510670	. H.T. LEAD	1	43	306396	LOCKWASHER, Electric panel to battery box	8
17	580641	H.T. LEAD ASSY., Long (Includes items 14 & 15)	1	44	306407	WASHER, Electrical panel to battery box	4
18	510677	. H.T. LEAD	1	45	306320	NUT, Starter cable to solenoid	2
19	111537	CLIP, H.T. Lead to fan housing	1	*	160903	WIRE & CONNECTOR	1
20	306396	LOCKWASHER, 1/4"	3	46	112273	. WIRE ASSY., Lights	1
21	306419	SCREW	2	47	112174	. CONNECTOR, Stationary . . .	1
22	112314	BATTERY CABLE, Positive	1	48	112170	. CONNECTOR, Taillight	1
23	112313	BATTERY CABLE, Negative	1	49	112207	. WIRE, Taillight to connector .	1
24	379569	COIL, Ignition	2	50	112179	RETAINER, H.T. Lead	1
25	112177	CLAMP, Ignition coil	2	51	112172	CONNECTOR, Stationary ignition	1
26	813839	SWITCH, 12V. solenoid	1				
27	112315	WIRE ASSY., Electric panel . . .	1				

* Not shown

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ELECTRIC STARTER GROUP



40847

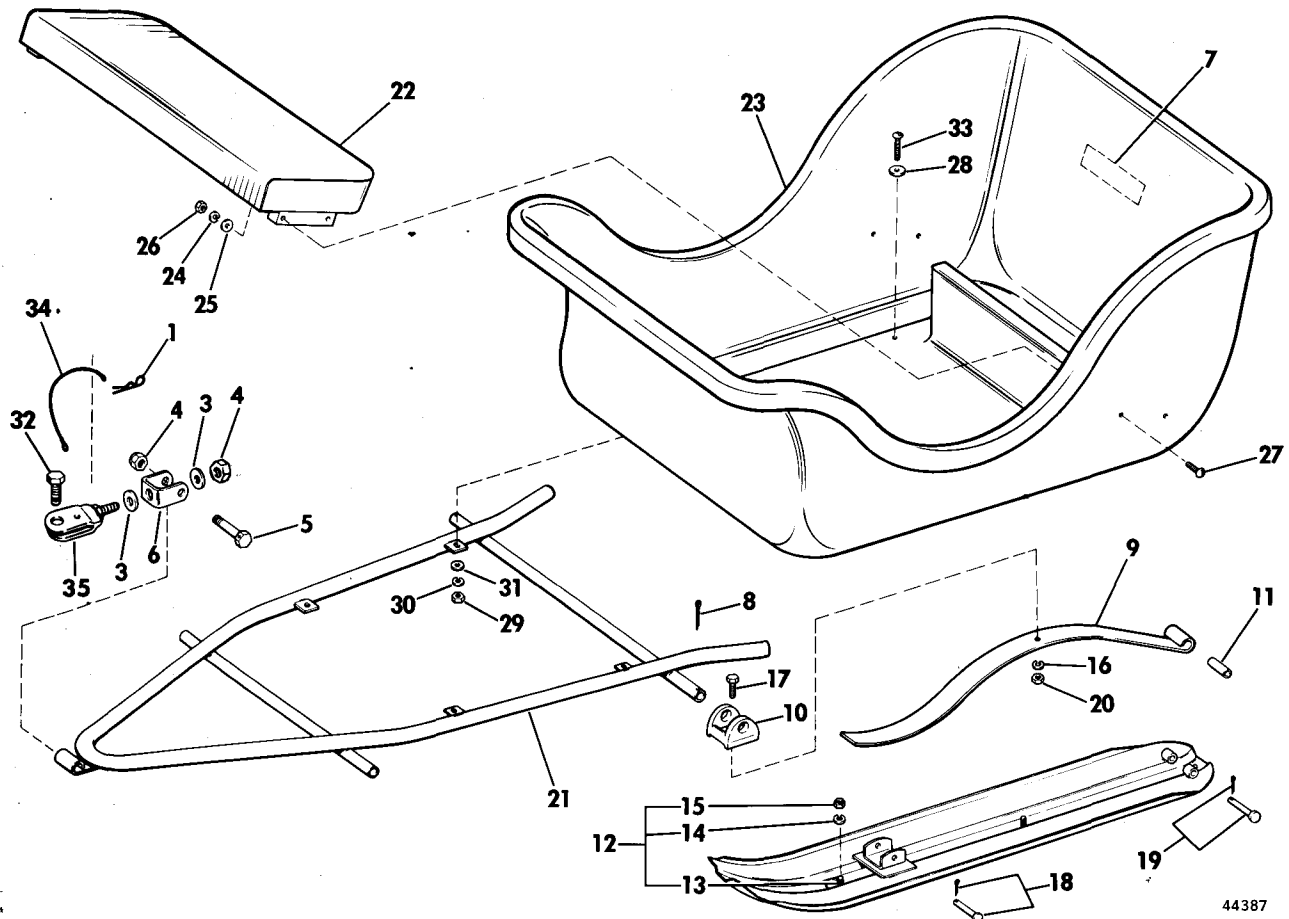
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†	112260	STARTER MOTOR ASSY.	1	20	112269	SCREW, Front to rear, belt housing	4
1	112440	. THRU BOLT PACKAGE	1	21	112270	SPACER, Adjusting bracket to crankcase	1
2	112441	. ARMATURE	1	22	112271	STUD, Belt guide	1
3	112442	. HEAD, Commutator end	1	23	112272	SEAL, Belt housing	1
4	112443	. HEAD, Drive end	1	24	305283	SCREW, Starter to bracket	1
5	112444	. BEARING, Drive end	1	25	305486	WASHER, Adjusting bracket to starter	1
6	112445	. BRUSH PLATE	1	26	306932	NUT, Belt guide stud	1
7	112446	. SPRING SET, Brush	1	27	306435	SCREW, Adjusting bracket to rear fan housing	1
8	112447	. FIELD COIL ASSY.	1	28	306322	SCREW, Adjusting bracket to starter	1
9	112448	. TERMINAL STUD PACKAGE	1	29	307193	SCREW, Rear belt housing to front fan housing	4
10	112449	. THRUST WASHER PACKAGE	1	30	308727	SCREW, Front belt housing to front fan housing	1
11	112450	. BRUSH SET	1	31	308878	WASHER, Front belt housing to front fan housing	1
12	112256	BELT, Starter drive	1	32	306325	LOCKWASHER, Adjusting bracket to rear fan housing	2
13	112257	ADJUSTING BRACKET, Electric starter	1	33	112261	BRACKET, Starter to crankcase	1
14	112258	PULLEY, Stationary, electric starter	1	34	306562	NUT, Starter to bracket	1
15	112259	PULLEY, Movable, electric starter	1	35	120177	LOCKWASHER	3
16	112263	SPIROL PIN, Pulley to starter	1	36	306539	SCREW	2
17	112264	SPIROL PIN, Pulley to starter	1				
18	112267	BELT HOUSING, Front	1				
19	112268	BELT HOUSING, Rear	1				

† Not Shown

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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ACCESSORY CUTTER GROUP



44387

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161569	SLEIGH ASSY., Complete . . .		18	161561	RETAINING PIN ASSEMBLY	2
1	112656	COTTER PIN	2	19	161562	RETAINING PIN ASSEMBLY	2
2	112783	SPACER, Hitch	1	20	800290	NUT	3
3	112658	WASHER, Screw to yoke . .	2	21	161576	FRAME ASSEMBLY	1
4	112659	NUT, Screw to yoke	2	22	112655	SEAT ASSEMBLY	1
5	112660	SCREW, Yoke	1	23	161571	BODY ASSEMBLY	1
6	112663	YOKE, Hitch	1	24	306396	LOCKWASHER, Seat to body	4
7	112666	TRANSFER, Cutter	1	25	306397	NUT, Seat to body	4
8	120310	COTTER PIN, Ski to frame	2	26	306407	WASHER, Seat to body . . .	4
9	112693	SPRING, Ski	2	27	313042	SCREW, Seat to body . . .	4
10	112694	SADDLE, Spring	2	28	302407	WASHER, Body to frame . .	4
11	112671	BUSHING, Ski spring	2	29	306397	NUT, Body to frame	4
12	161577	SKI & RUNNER ASSEMBLY	2	30	306396	LOCKWASHER, Body to frame	4
13	161591	RUNNER	1	31	306407	WASHER, Body to frame . .	4
14	120196	WASHER, Runner to ski . . .	2	32	112784	SCREW, Hitch assy.	1
15	800290	NUT, Runner to ski	2	33	313042	SCREW, Body to frame . . .	4
16	306325	LOCKWASHER, Saddle to spring	2	34	379116	STRAP, Yoke screw	1
17	306416	SCREW, Saddle to spring . .	2	35	161628	SLEIGH HITCH ASSY.	1

*Not shown

44387

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

