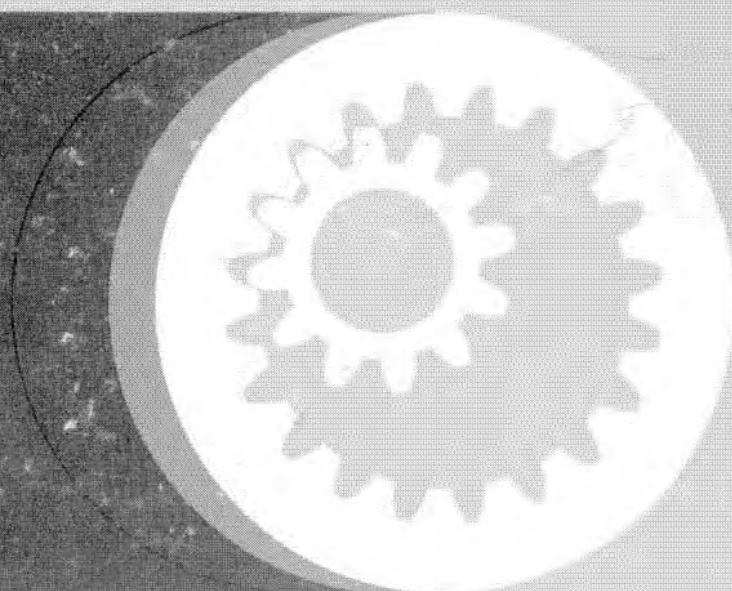


# Trailfire Snowmobiles



## PARTS CATALOG



Horicon Works  
PC-1676

Litho in U.S.A. (Revised)



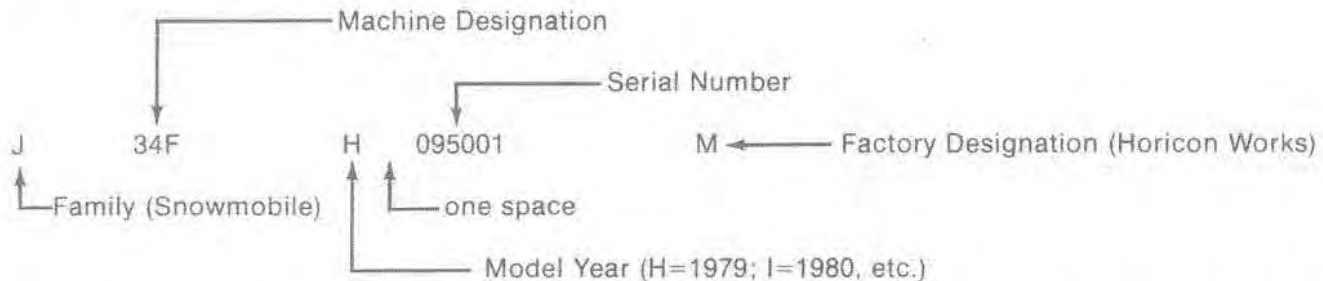
M2007IF

340 AND 440 TRAILFIRE SNOWMOBILES  
1979 Model 340 (Serial No. 95,001- )  
1979 Model 440 (Serial No. 95,001- )

*(Specifications and Design Subject to Change Without Notice)*

## AN EXPLANATION OF SERIAL NUMBER LISTING

An individual serial number is assigned to each snowmobile. This number consists of thirteen letters, numbers, or spaces. The first letter indicates the "family of machine" (snowmobile); the next three numbers or letters, the "model or machine designation"; the letter in the fifth position indicates the "model year". This is followed by a space (for computer purposes) and a six-digit serial number and the letter "M" denoting Horicon as the factory of manufacture. When ordering parts, use only the six-digit number. When writing about or filling out warranty claims, use all thirteen numbers, letters and spaces shown on the snowmobile serial number plate. All parts listed in this catalog are identified by the snowmobile serial number rather than the engine serial number.



Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

- ( - ) The part can be used on all machines.
- (000000- ) The part can be used on all machines beginning with the serial number listed.
- ( -000000) The part can be used on all machines up to and including serial number listed.
- (000000-000000) The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

## AN EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

## EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only". These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial numbers shown list the machines on which the "Service Only" part may be used.

## SI UNITS OF MEASURE

Because John Deere sells its products world-wide, U.S. units of measure are shown with their respective Metric equivalents throughout this parts catalog. These equivalents are SI (International System) Units of Measure.

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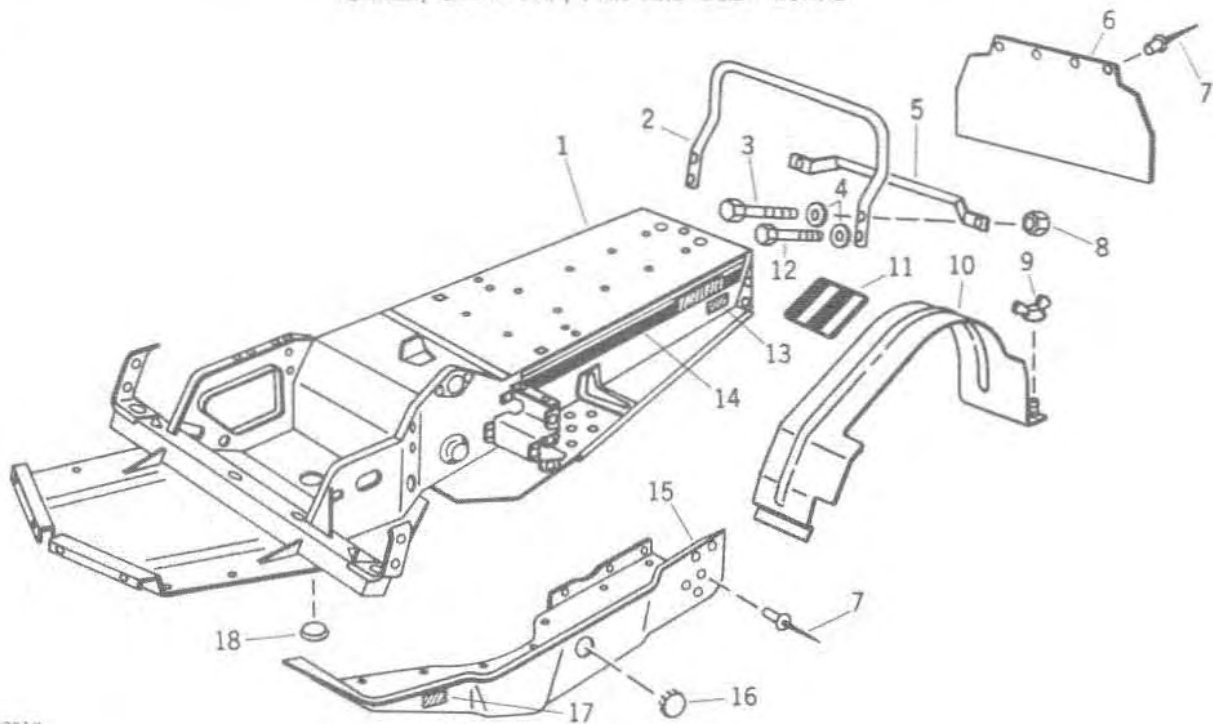
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MEMORANDA

## TUNNEL, SNOWFLAP, PAN AND BELT GUARD

M23751F



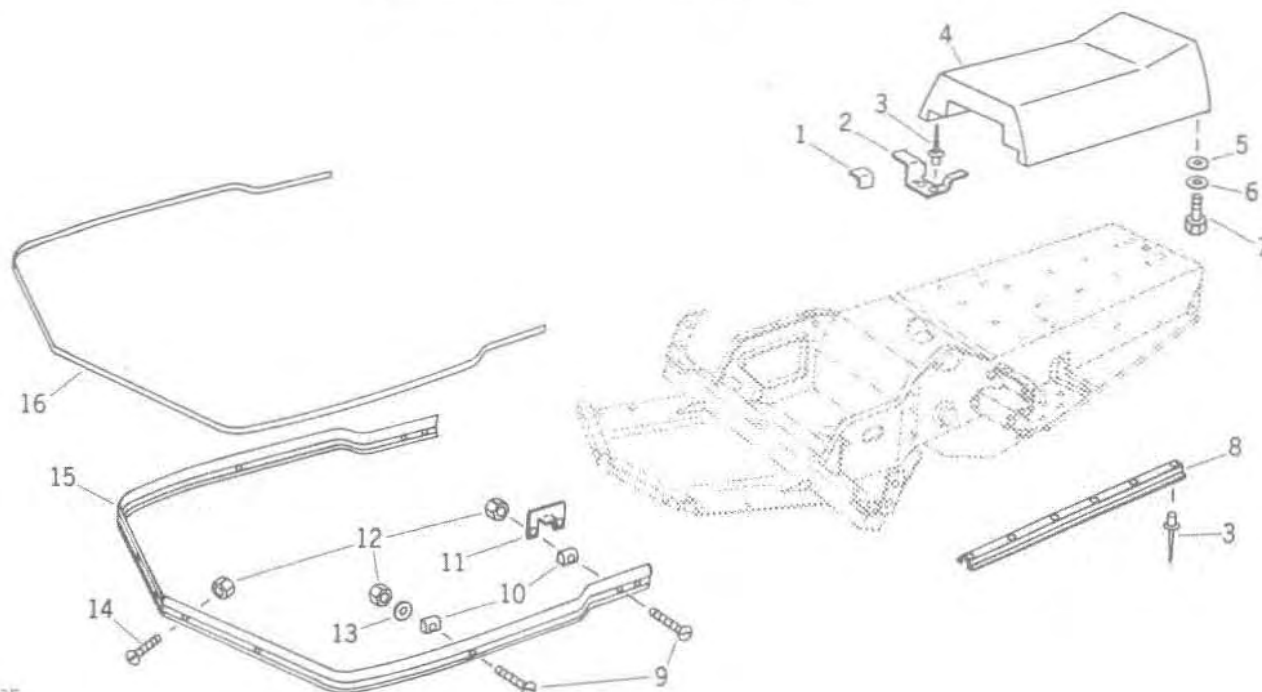
M23751F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                            |
|-----|----------|------------|----------------------------------------|
| 1   | AM 54715 | ( - )      | TUNNEL                                 |
| 2   | M 67936  | ( - )      | HANDLE, REAR                           |
| 3   | 19H 1898 | ( - )      | SCREW, CAP, 1/4" X 1-1/2" (2 USED)     |
| 4   | 24H 1286 | ( - )      | WASHER, 9/32" X 1/2" X 0.060" (4 USED) |
| 5   | M 68313  | ( - )      | SUPPORT                                |
| 6   | M 66218  | ( - )      | SNOWFLAP                               |
| 7   | M 64720  | ( - )      | RIVET, POP, 3/16" X 9/16" (36 USED)    |
| 8   | M 63707  | ( - )      | NUT, LOCK, 1/4" (4 USED)               |
| 9   | M 68020  | ( - )      | NUT, WING (2 USED)                     |
| 10  | AM 54799 | ( - )      | GUARD                                  |
| 11  | M 68314  | ( - )      | DECAL, "CAUTION"                       |
| 12  | 19H 1791 | ( - )      | SCREW, CAP, 1/4" X 1-1/4" (2 USED)     |
| 13  | M 63348  | ( - )      | REFLECTOR, RED (2 USED)                |
| 14  | M 68176  | ( - )      | DECAL, TUNNEL, R.H.                    |
|     | M 68177  | ( - )      | DECAL, TUNNEL, L.H.                    |
| 15  | M 68044  | ( - )      | PAN HALF, R.H.                         |
|     | M 68045  | ( - )      | PAN HALF, L.H.                         |
| 16  | M 66510  | ( - )      | BUTTON, PLUG                           |
| 17  | M 63705  | ( - )      | REFLECTOR, AMBER (2 USED)              |
| 18  | M 67847  | ( - )      | BUTTON, PLUG (6 USED)                  |

## BUMPER, SEAT AND TUNNEL WEAR BAR

M23753F

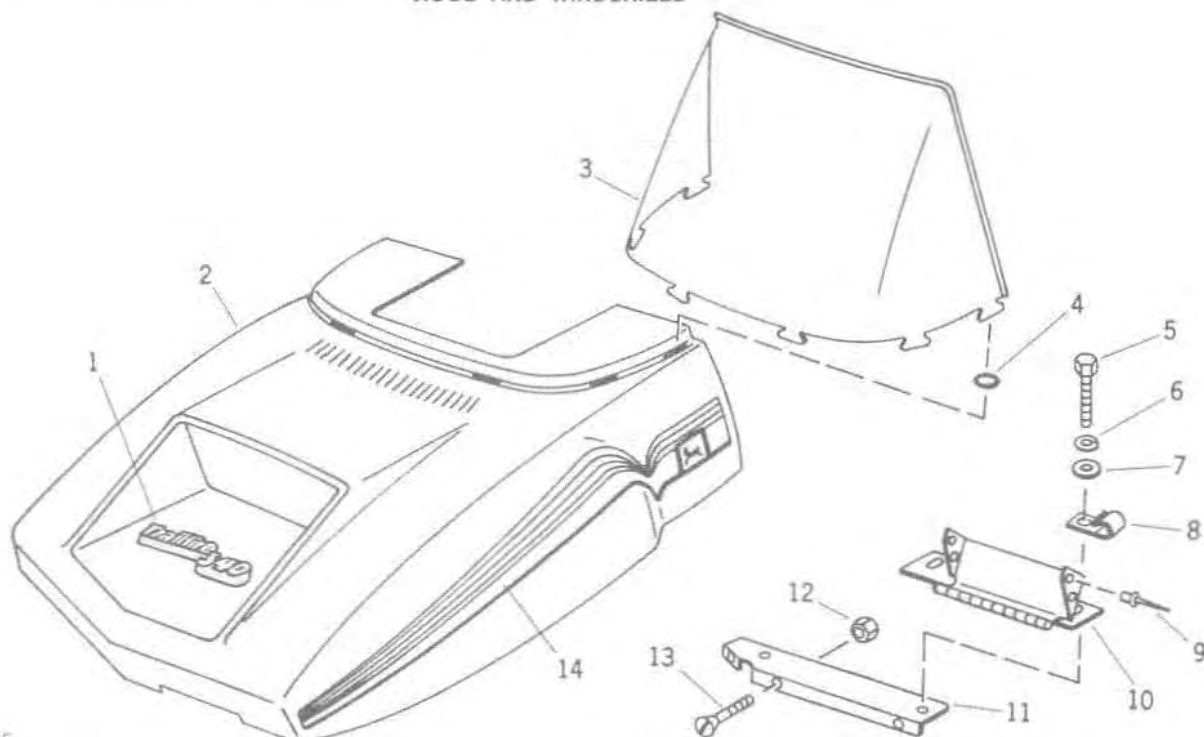
M23753F



| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                                  |
|-----|----------|------------|--------------------------------------------------------------|
| 1   | M 67845  | -          | PAD (2 USED)                                                 |
| 2   | M 67736  | -          | BRACKET, R.H.                                                |
|     | M 67737  | -          | BRACKET, L.H.                                                |
| 3   | M 63200  | -          | RIVET, 3/16" X 13/32" (16 USED)                              |
| 4   | AM 54717 | -          | SEAT                                                         |
|     | AM 54878 | -          | SEAT, SINGLE PASSENGER                                       |
|     | M 68274  | -          | COVER, SEAT REPLACEMENT (NOT ILLUSTRATED)                    |
| 5   | 24H 1287 | -          | WASHER, 9/32" X 5/8" X 0.060" (2 USED)                       |
| 6   | 12H 297  | -          | WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)                  |
| 7   | 19H 1914 | -          | SCREW, CAP, 1/4" X 1" (2 USED)                               |
| 8   | M 67744  | -          | BAR, TUNNEL WEAR (2 USED)                                    |
| 9   | 21H 1145 | -          | SCREW, MACHINE, 1/4" X 1-1/4" (8 USED)                       |
| 10  | M 68166  | -          | SPACER (8 USED)                                              |
| 11  | M 68028  | -          | GUIDE, HOOD (2 USED)                                         |
| 12  | M 63707  | -          | NUT, LOCK, 1/4" (12 USED)                                    |
| 13  | 24H 1821 | -          | WASHER, 9/32" X 3/4" X 0.060" (2 USED)                       |
| 14  | 21H 1215 | -          | SCREW, MACHINE, 1/4" X 1-3/4" (4 USED)                       |
| 15  | M 67935  | -          | BUMPER                                                       |
| 16  |          | -          | TRIM, BUMPER (SUB. M68182) 50 YD. (45M) ROLL (CUT TO LENGTH) |

## HOOD AND WINDSHIELD

M23755F

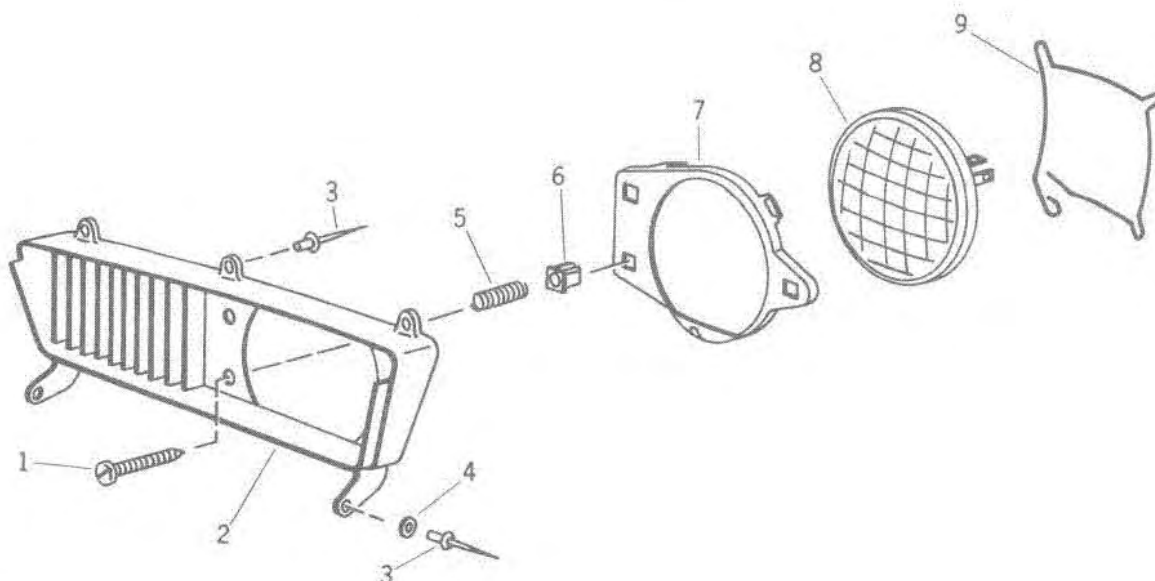


M23755F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                               |
|-----|----------|------------|-----------------------------------------------------------|
| 1   | M 68178  | -          | DECAL, "340"                                              |
|     | M 68179  | -          | DECAL, "440"                                              |
| 2   | M 68014  | -          | HOOD (INCLUDES M68174, M68175, M68265, M68373 AND M68375) |
| 3   | AM 54823 | -          | WINDSHIELD                                                |
| 4   | M 68310  | -          | O-RING (6 USED)                                           |
| 5   | 19H 1900 | -          | SCREW, CAP, 5/16" X 3/4" (2 USED)                         |
| 6   | 12H 291  | -          | WASHER, LOCK, INTERNAL-TOOTH, 5/16" (2 USED)              |
| 7   | 24H 1887 | -          | WASHER, 11/32" X 1" X 0.134" (2 USED)                     |
| 8   | N 10010  | -          | J-CLAMP                                                   |
| 9   | M 63389  | -          | RIVET, 3/16" X 45/64" (2 USED)                            |
|     | M 65479  | -          | RIVET, 3/16" X 13/16" (2 USED)                            |
| 10  | AM 54797 | -          | HINGE                                                     |
| 11  | AM 54809 | -          | SUPPORT, HINGE                                            |
| 12  | M 63707  | -          | NUT, 1/4" (3 USED)                                        |
| 13  | 21H 1215 | -          | SCREW, MACHINE, 1/4" X 1-1/4" (3 USED)                    |
| 14  | M 68174  | -          | DECAL, HOOD, R.H.                                         |
|     | M 68175  | -          | DECAL, HOOD, L.H.                                         |

## HEADLIGHT ASSEMBLY

M23756F

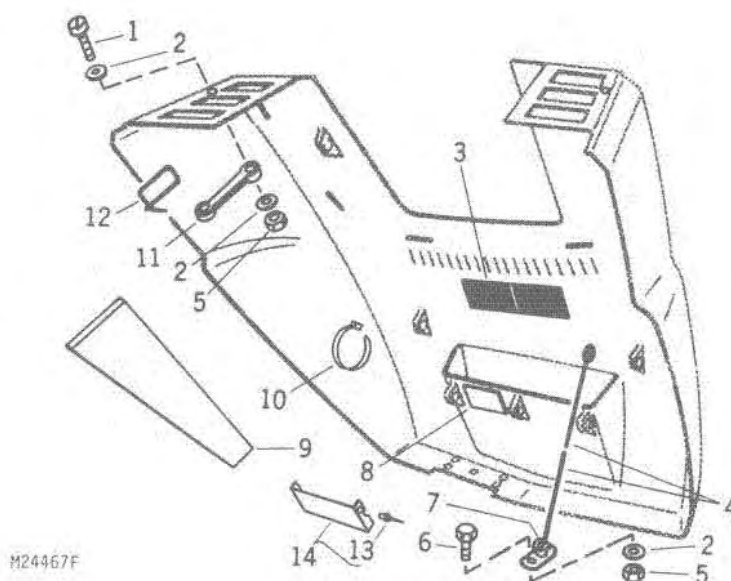


M23756F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                              |
|-----|----------|------------|------------------------------------------|
| 1   | M 63787  | ( - )      | SCREW, MACHINE, NO. 10 X 1-3/4" (3 USED) |
| 2   | M 68241  | ( - )      | BRACKET                                  |
| 3   | M 67060  | ( - )      | RIVET, 3/16" X 45/64" (5 USED)           |
| 4   | M 68340  | ( - )      | WASHER (2 USED)                          |
| 5   | M 41435  | ( - )      | SPRING (3 USED)                          |
| 6   | M 63775  | ( - )      | GROMMET (3 USED)                         |
| 7   | M 63783  | ( - )      | RING, LIGHT                              |
| 8   | AM 52959 | ( - )      | HEADLIGHT                                |
| 9   | M 63786  | ( - )      | RETAINER                                 |

## HOOD STRAPS, LANYARD AND HOOD FOAM

M24467F

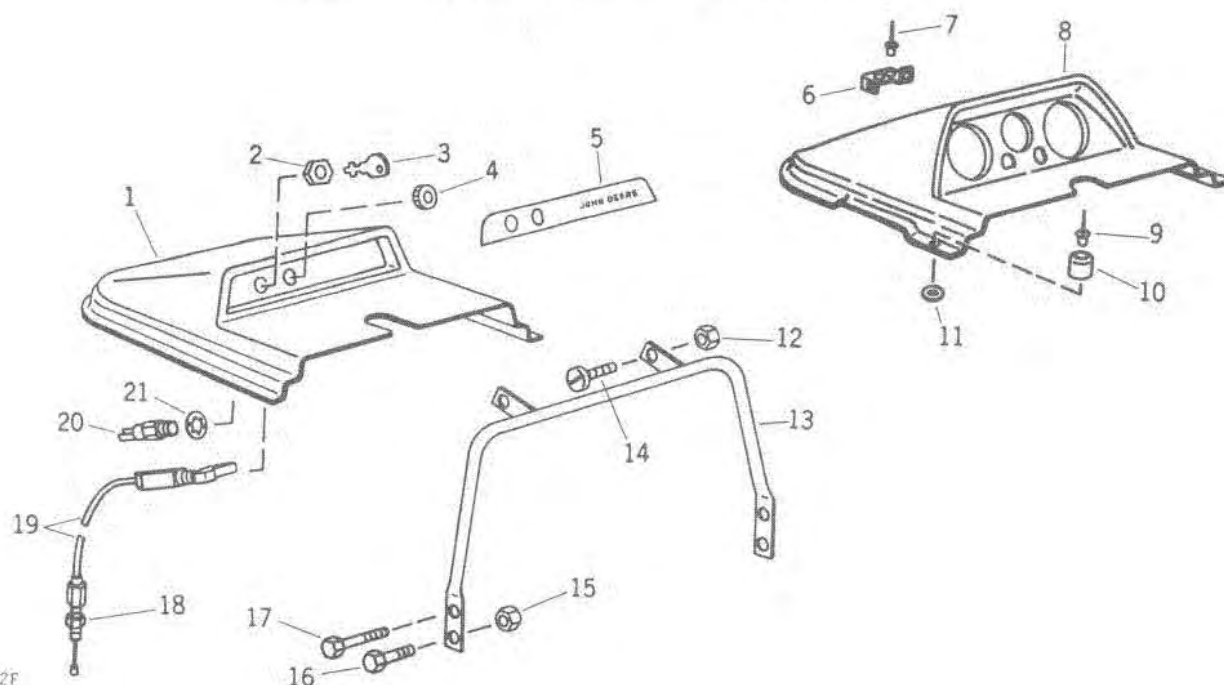


M24467F

| KEY  | PART NO. | SERIAL NO. | DESCRIPTION                              |
|------|----------|------------|------------------------------------------|
| 1    | 21H 1356 | ( - )      | SCREW, MACHINE, NO. 10 X 1-1/4" (2 USED) |
| 2    | 24H 1722 | ( - )      | WASHER, 7/32" X 5/8" X 0.060" (5 USED)   |
| 3    | M 66857  | ( - )      | DECAL, FUEL MIXTURE                      |
| 4    | M 68339  | ( - )      | LANYARD                                  |
| 5    | M 63662  | ( - )      | NUT, NO. 10 (3 USED)                     |
| 6    | R 67654  | ( - )      | SCREW, CAP, NO. 10 X 1/2"                |
| 7    | M 66634  | ( - )      | FITTING, LANYARD                         |
| 8    | M 68375  | ( -XXXXX ) | INSULATOR, HOOD                          |
| 9    | M 68265  | ( - )      | FOAM, HOOD, R.H.                         |
|      | M 68373  | ( - )      | FOAM, HOOD, L.H. (SUB. M68265)           |
| 10   | M 63300  | ( - )      | STRAP, TIE                               |
| 11   | M 67099  | ( - )      | STRAP (2 USED)                           |
| 12   | M 67100  | ( - )      | HOOK (2 USED)                            |
| I 13 | M 67060  | ( XXXXX- ) | RIVET, POP, 3/16" X 45/64" (2 USED)      |
| I 14 | AM 55032 | ( XXXXX- ) | KIT, HEAT SHIELD                         |

## CONSOLE, CONSOLE SUPPORT AND CHOKE CABLE

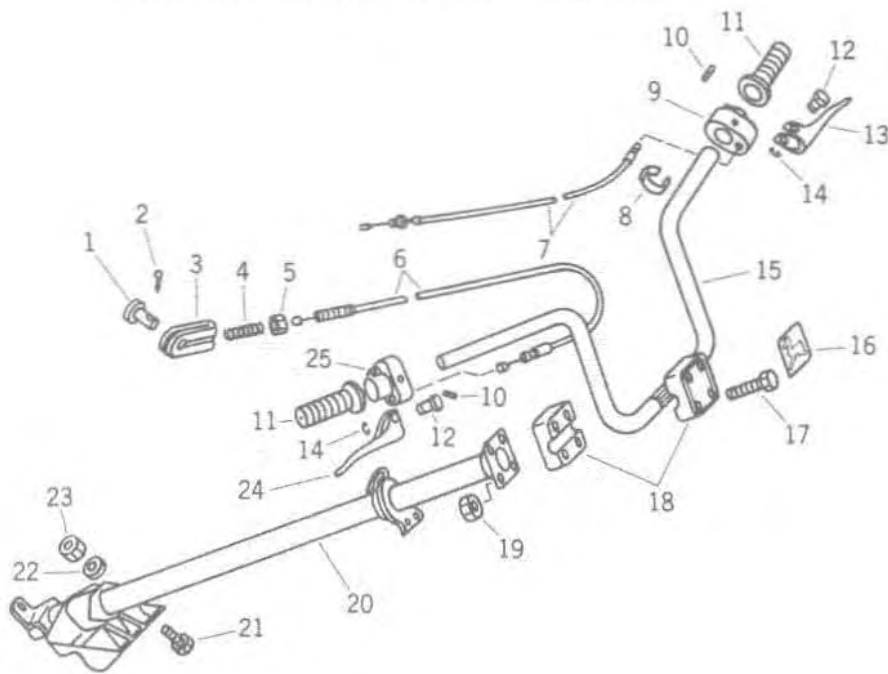
M23752F



| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                           |
|-----|----------|------------|-------------------------------------------------------|
| 1   | M 68017  | ( - )      | CONSOLE                                               |
| 2   | M 47075  | ( - )      | NUT, SWITCH                                           |
| 3   | M 40718  | ( - )      | KEY (PACKAGE OF TWO)                                  |
| 4   | M 66117  | ( - )      | NUT, PANEL                                            |
| 5   | M 68018  | ( - )      | DECAL                                                 |
| 6   |          | ( - )      | CLIP (SUB. AM54922)                                   |
| 7   | M 63199  | ( - )      | RIVET, POP, 3/16" X 19/64" (6 USED)                   |
| 8   | AM 54922 | ( - )      | CONSOLE                                               |
| 9   | M 66032  | ( - )      | RIVET, POP, 3/16" X 37/64" (2 USED)                   |
| 10  | M 68338  | ( - )      | BUMPER (2 USED)                                       |
| 11  | M 68340  | ( - )      | WASHER (2 USED)                                       |
| 12  | M 63662  | ( - )      | NUT, LOCK, NO. 10 (2 USED)                            |
| 13  | AM 54798 | ( - )      | SUPPORT, CONSOLE                                      |
| 14  | 19H 3370 | ( - )      | SCREW, CAP, NO. 10 X 5/8" (2 USED)                    |
| 15  | M 63707  | ( - )      | NUT, LOCK, 1/4" (4 USED)                              |
| 16  | 19H 1919 | ( - )      | SCREW, CAP, 1/4" X 5/8" (3 USED)                      |
| 17  | 19H 1791 | ( - )      | SCREW, CAP, 1/4" X 1-1/4" (UPPER L.H. HOLE)           |
| 18  | M 65319  | ( - )      | NUT                                                   |
| 19  | AM 53955 | ( - )      | CABLE, CHOKE (INCLUDES M65319 AND M66117)             |
| 20  | AM 54355 | ( - )      | SWITCH, IGNITION (INCLUDES M40718, M47075 AND 12H247) |
| 21  | 12H 247  | ( - )      | WASHER, LOCK, INTERNAL-TOOTH, 5/8"                    |

## HANDLEBAR, THROTTLE AND BRAKE CONTROLS

M23682F

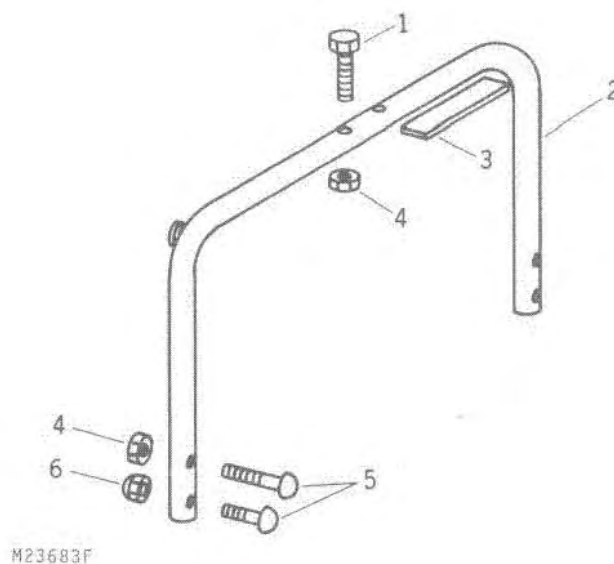


M23682F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                            |
|-----|----------|------------|----------------------------------------|
| 1   | R 11027  | ( - )      | PIN, DRILLED                           |
| 2   | 11H 226  | ( - )      | PIN, COTTER, 1/16" X 1/2"              |
| 3   | M 64575  | ( - )      | CLEVIS                                 |
| 4   | M 63655  | ( - )      | SPRING                                 |
| 5   | 14H 882  | ( - )      | NUT, JAM, 5/16" (2 USED)               |
| 6   | AM 54791 | ( - )      | CABLE, BRAKE                           |
| 7   | AM 54783 | ( - )      | CABLE, THROTTLE                        |
| 8   | M 67897  | ( - )      | CLIP (2 USED)                          |
| 9   | M 68249  | ( - )      | RETAINER, THROTTLE PIVOT               |
| 10  | M 68001  | ( - )      | SCREW, SET, CUP POINT, 5/16" X 3/8"    |
| 11  | M 67685  | ( - )      | GRIP (2 USED)                          |
| 12  | M 63147  | ( - )      | PIN, HANDLE (2 USED)                   |
| 13  | M 67994  | ( - )      | LEVER, THROTTLE                        |
| 14  | R 30828  | ( - )      | RING, SNAP                             |
| 15  | M 67991  | ( - )      | HANDLEBAR                              |
| 16  | M 68019  | ( - )      | DECAL                                  |
| 17  | 19H 2102 | ( - )      | SCREW, CAP, 1/4" X 1-3/4" (4 USED)     |
| 18  | M 67992  | ( - )      | CLAMP (2 USED)                         |
| 19  | M 63707  | ( - )      | NUT, LOCK, 1/4" (4 USED)               |
| 20  | AM 54732 | ( - )      | COLUMN, STEERING                       |
| 21  | 03H 1268 | ( - )      | BOLT, RD. HD., 5/16" X 3/4" (2 USED)   |
| 22  | 24H 1287 | ( - )      | WASHER, 9/32" X 5/8" X 0.060" (2 USED) |
| 23  | M 63277  | ( - )      | NUT, LOCK, 5/16" (2 USED)              |
| 24  | M 67993  | ( - )      | HANDLE, BRAKE                          |
| 25  | M 67995  | ( - )      | RETAINER, BRAKE PIVOT                  |

## STEERING SUPPORT

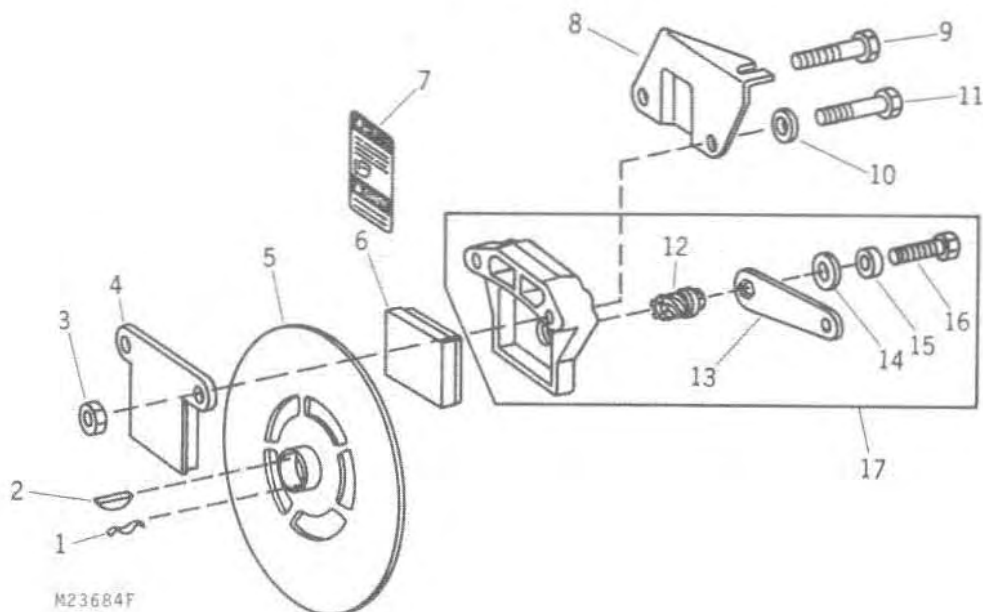
M23683F



| KEY | PART NO. | SERIAL NO. | DESCRIPTION                            |
|-----|----------|------------|----------------------------------------|
| 1   | 19H 1906 | ( - )      | SCREW, CAP, 5/16" X 1-1/2" (2 USED)    |
| 2   | AM 54806 | ( - )      | SUPPORT                                |
| 3   | M 66382  | ( - )      | PAD (4 USED)                           |
| 4   | M 63277  | ( - )      | NUT, LOCK, 5/16" (4 USED)              |
| 5   | 03H 1825 | ( - )      | BOLT, RD. HD., 5/16" X 1-1/2" (4 USED) |
| 6   | M 68025  | ( - )      | NUT, CROWN, 5/16" (2 USED)             |

## DISK BRAKE ASSEMBLY

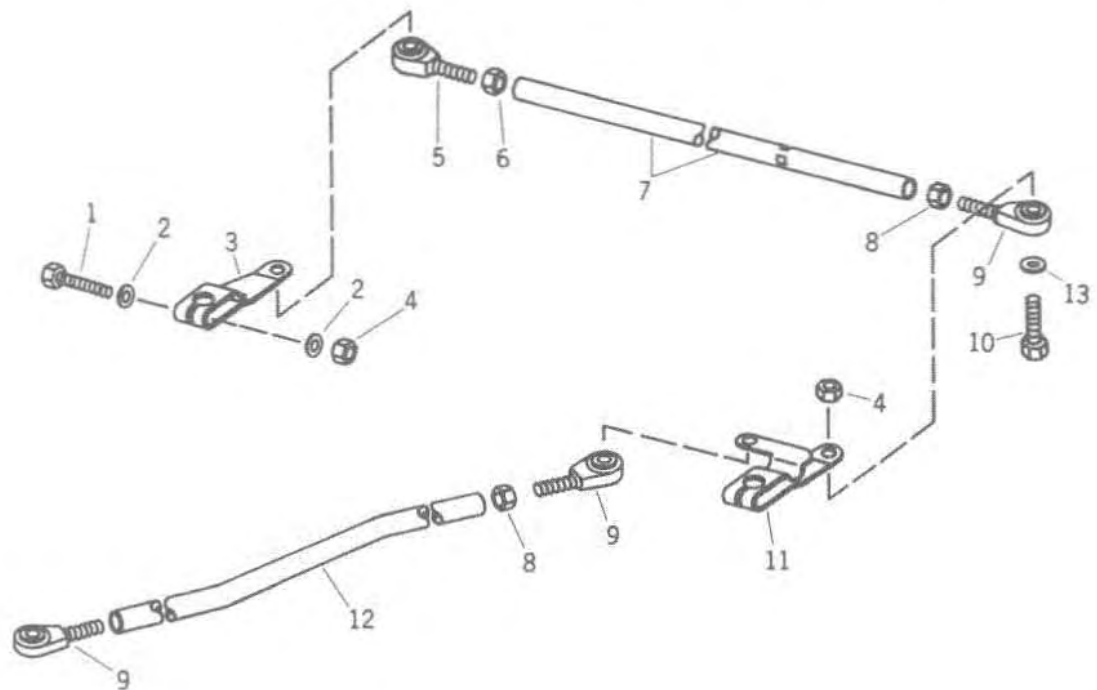
M23684F



| KEY | PART NO. | SERIAL NO. | DESCRIPTION                      |
|-----|----------|------------|----------------------------------|
| 1   | M 67838  | ( - )      | SPRING                           |
| 2   | 26H 77   | ( - )      | KEY, WOODRUFF, 3/16" X 3/4"      |
| 3   | M 63440  | ( - )      | NUT, LOCK, 3/8" (2 USED)         |
| 4   | AM 54785 | ( - )      | RETAINER                         |
| 5   | AM 54671 | ( - )      | DISK, BRAKE                      |
| 6   | AM 54908 | ( - )      | LINING                           |
| 7   | M 68199  | ( - )      | DECAL                            |
| 8   | M 67021  | ( - )      | BRACKET                          |
| 9   | 19H 1733 | ( - )      | SCREW, CAP, 3/8" X 2-1/2"        |
| 10  | 24H 1305 | ( - )      | WASHER, 13/32" X 13/16" X 0.060" |
| 11  | 19H 1944 | ( - )      | SCREW, CAP, 3/8" X 2-3/4"        |
| 12  | M 68305  | ( - )      | SHAFT                            |
| 13  | M 68306  | ( - )      | ARM                              |
| 14  | 24M 7095 | ( - )      | WASHER, 8.4 MM X 15 MM X 1.5 MM  |
| 15  | 14M 7273 | ( - )      | NUT, 8 MM                        |
| 16  | M 68307  | ( - )      | BOLT                             |
| 17  | AM 54727 | ( - )      | BRAKE                            |
| 17  | AM 54181 | ( - )      | KIT, HEAVY-DUTY BRAKE            |

M24468F

## TIE RODS AND SPINDLE ARMS

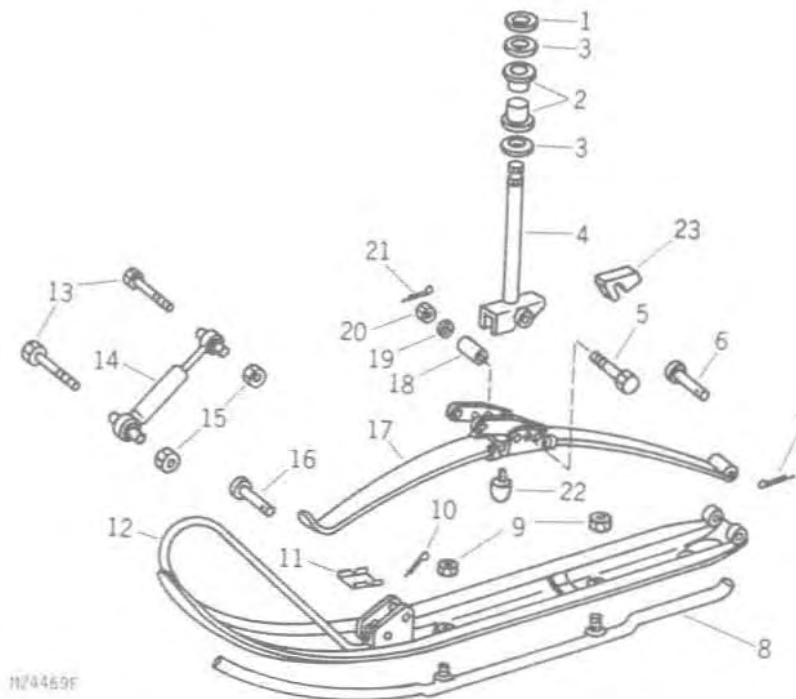


M24468F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                             |
|-----|----------|------------|-----------------------------------------|
| 1   | 19H 1726 | ( - )      | SCREW, CAP, 3/8" X 2-1/4" (2 USED)      |
| 2   | 24H 1682 | ( - )      | WASHER, 13/32" X 7/8" X 0.120" (4 USED) |
| 3   | M 68011  | ( - )      | ARM, SPINDLE                            |
| 4   | M 63440  | ( - )      | NUT, LOCK, 3/8" (6 USED)                |
| 5   | AM 53381 | ( - )      | END, ROD, L.H.                          |
| 6   | 14H 913  | ( - )      | NUT, JAM, 3/8" (L.H. THREAD)            |
| 7   | M 68010  | ( - )      | ROD, TIE, FRONT                         |
| 8   | 14H 774  | ( - )      | NUT, JAM, 3/8" (R.H. THREAD)            |
| 9   | AM 53380 | ( - )      | END, ROD, R.H. (3 USED)                 |
| 10  | 19H 1800 | ( - )      | SCREW, CAP, 3/8" X 1-1/2" (4 USED)      |
| 11  | M 68012  | ( - )      | ARM, SPINDLE                            |
| 12  | AM 54793 | ( - )      | ROD, TIE                                |
| 13  | 24H 1682 | ( - )      | WASHER, 13/32" X 7/8" X 0.060"          |

## SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY

M24469F

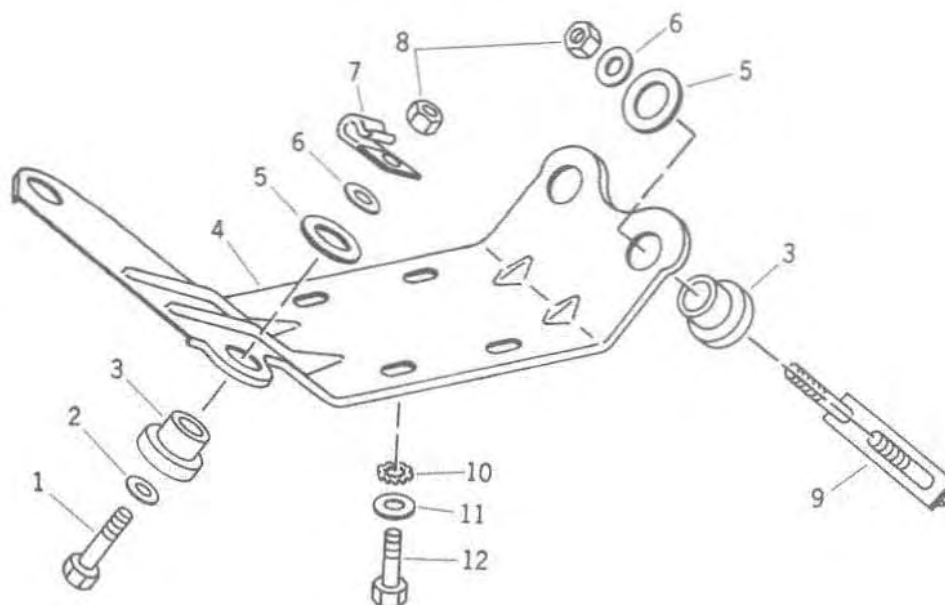


M24469F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                               |
|-----|----------|------------|-------------------------------------------|
| 1   | 24H 1911 | -          | WASHER, 57/64" X 1-3/8" X 0.021"          |
| 2   | M 66245  | -          | BUSHING (2 USED)                          |
| 3   | 24H 1424 | -          | WASHER, 29/32" X 1-1/2" X 0.060" (2 USED) |
| 4   | AM 54733 | -          | SPINDLE                                   |
| 5   | M 66262  | -          | BOLT, SKI PIVOT                           |
| 6   | M 63232  | -          | PIN, REAR SPRING                          |
| 7   | 11H 235  | -          | PIN, COTTER, 1/8" X 1/2"                  |
| 8   | AM 54913 | -          | ROD, SKI WEAR                             |
|     | AM 54964 | -          | ROD, SKI WEAR, CARBIDE (ACCESSORY)        |
| 9   | M 63370  | -          | NUT, FLANGED LOCK, 5/16" (2 USED)         |
| 10  | 11H 233  | -          | PIN, COTTER, 3/32" X 1/2"                 |
| 11  | M 63052  | -          | BLOCK, WEAR                               |
| 12  | AM 54912 | -          | SKI                                       |
| 13  | 19H 2347 | -          | SCREW, CAP, 7/16" X 3" (2 USED)           |
| 14  | AM 53191 | -          | ABSORBER, SHOCK                           |
| 15  | M 17841  | -          | NUT, LOCK, 7/16" (2 USED)                 |
| 16  | M 63279  | -          | PIN, FRONT SPRING                         |
| 17  | AM 54967 | -          | SPRING (SUB. AM54940)                     |
| 18  | M 66254  | -          | BUSHING                                   |
| 19  | 24H 1864 | -          | WASHER, 13/32" X 3/4" X 0.105"            |
| 20  | M 64407  | -          | NUT, LOCK, 3/8"                           |
| 21  | 11H 211  | -          | PIN, COTTER, 1/8" X 3/4"                  |
| 22  | M 65586  | -          | BUMPER                                    |
| 23  | M 66280  | -          | STOP (2 USED)                             |

## ENGINE BASE

M23754F

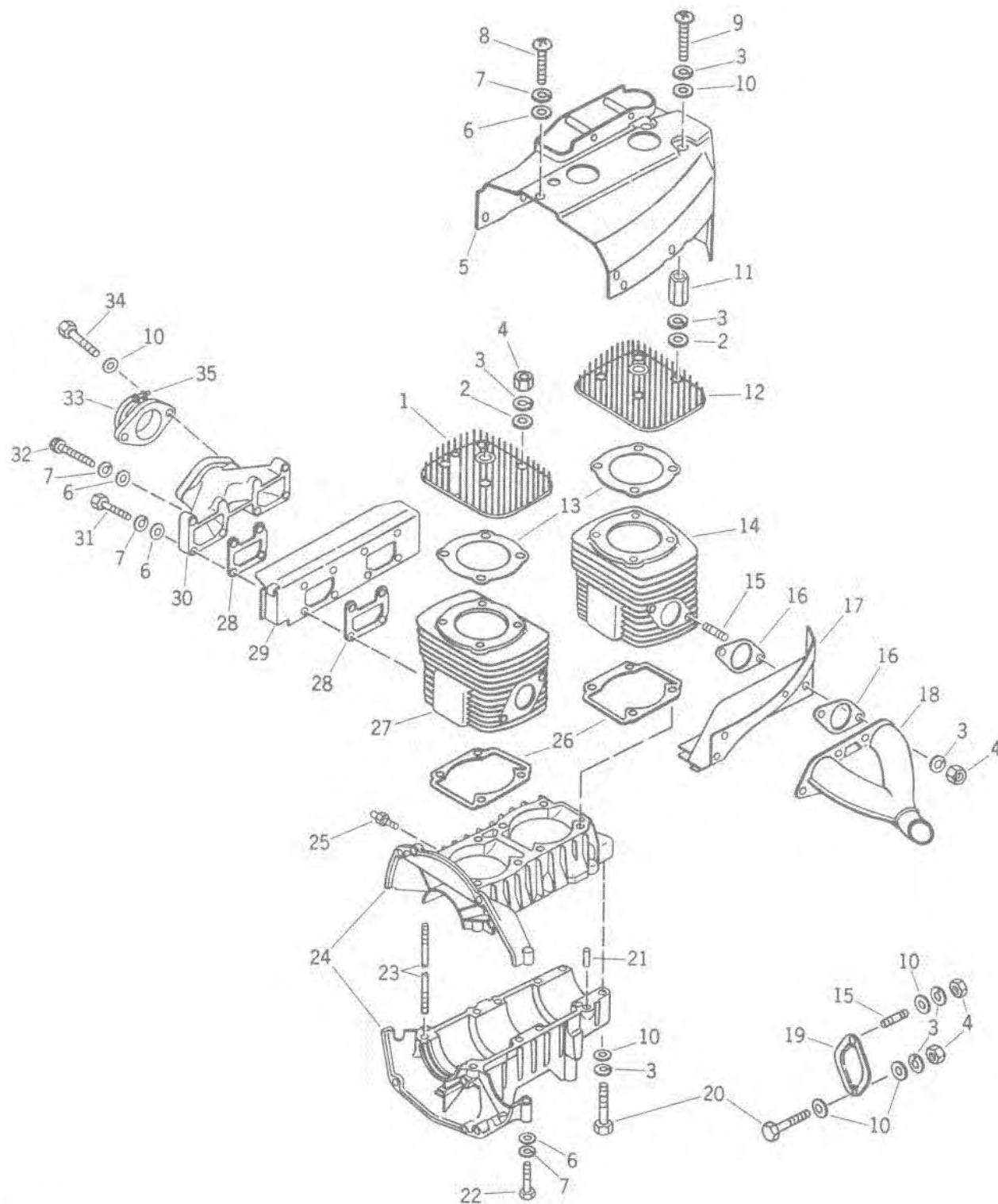


M23754F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                          |
|-----|----------|------------|------------------------------------------------------|
| 1   | 19H 1801 | ( - )      | SCREW, CAP, 3/8" X 2" (2 USED)                       |
| 2   | 24H 1308 | ( - )      | WASHER, 13/32" X 1" X 0.134" (2 USED)                |
| 3   | M 66785  | ( - )      | MOUNT (4 USED)                                       |
| 4   | M 67940  | ( - )      | BASE, ENGINE                                         |
| 5   | M 67944  | ( - )      | SPACER (4 USED)                                      |
| 6   | 24H 1718 | ( - )      | WASHER, 13/32" X 1-5/8" X 0.134" (4 USED)            |
| 7   | N 10010  | ( - )      | J-CLAMP                                              |
| 8   | M 63440  | ( - )      | NUT, LOCK, 3/8" (4 USED)                             |
| 9   | AM 54734 | ( - )      | RETAINER, BOLT                                       |
| 10  | 12H 337  | ( - )      | WASHER, LOCK, INTERNAL-EXTERNAL TOOTH, 1/2" (4 USED) |
| 11  | 24H 1111 | ( - )      | WASHER, 17/32" X 1-1/16" X 0.090" (4 USED)           |
| 12  | 19H 1815 | ( - )      | SCREW, CAP, 1/2" X 1-1/4" (4 USED)                   |

## CYLINDERS, CYLINDER HEADS, BAFFLES AND CRANKCASE

M23757F



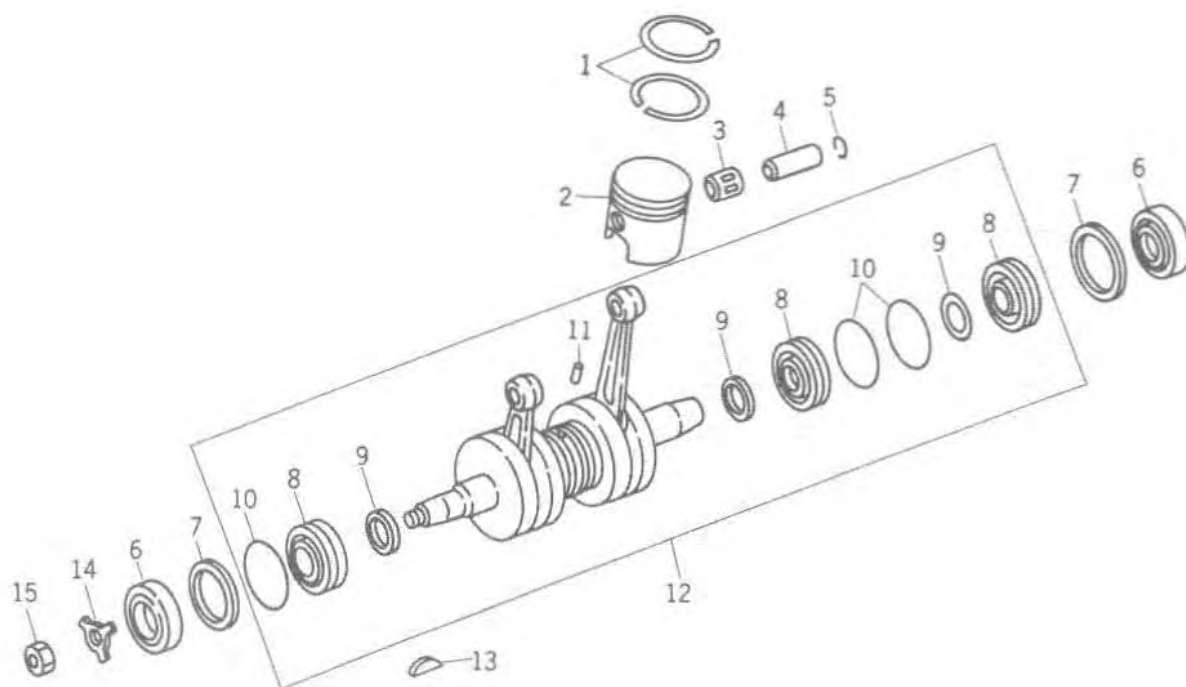
M23757F

## CYLINDERS, CYLINDER HEADS, BAFFLES AND CRANKCASE - CONTINUED

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                               |
|-----|----------|------------|-------------------------------------------|
| 1   | M 68056  | ( - )      | HEAD, CYLINDER, R.H. (340)                |
|     | M 68058  | ( - )      | HEAD, CYLINDER, R.H. (440)                |
| 2   | M 68170  | ( - )      | WASHER, 8 MM (8 USED)                     |
| 3   | 12H 303  | ( - )      | WASHER, LOCK, 5/16" (26 USED)             |
| 4   | 14M 7273 | ( - )      | NUT, 8 MM (12 USED)                       |
| 5   | AM 54832 | ( - )      | SHROUD, MAIN                              |
| 6   | 24M 7088 | ( - )      | WASHER, 6 MM (15 USED)                    |
| 7   | 12H 302  | ( - )      | WASHER, LOCK, 1/4" (15 USED)              |
| 8   | 21M 7144 | ( - )      | SCREW, MACHINE, 6 MM X 10 MM (8 USED)     |
| 9   | 21M 7091 | ( - )      | SCREW, MACHINE, 8 MM X 12 MM (2 USED)     |
| 10  | 24M 7095 | ( - )      | WASHER, 8.4 MM X 15 MM X 1.5 MM (17 USED) |
| 11  | M 68055  | ( - )      | NUT, LONG (2 USED)                        |
| 12  | M 68057  | ( - )      | HEAD, CYLINDER, L.H. (340)                |
|     | M 68059  | ( - )      | HEAD, CYLINDER, L.H. (440)                |
| 13  | M 68060  | ( - )      | GASKET (2 USED) (340)                     |
|     | M 68061  | ( - )      | GASKET (2 USED) (440)                     |
| 14  | M 68063  | ( - )      | CYLINDER, L.H. (340)                      |
|     | M 68065  | ( - )      | CYLINDER, L.H. (440)                      |
| 15  | M 68144  | ( - )      | STUD, 8 MM X 20 MM (5 USED)               |
| 16  | M 68066  | ( - )      | GASKET (4 USED)                           |
| 17  | AM 54833 | ( - )      | SHROUD, EXHAUST                           |
| 18  | AM 54801 | ( - )      | MANIFOLD, EXHAUST                         |
| 19  | M 68200  | ( - )      | COVER                                     |
| 20  | 19M 7270 | ( - )      | SCREW, CAP, 8 MM X 63 MM (11 USED)        |
| 21  | 44M 1142 | ( - )      | PIN, DOWEL (2 USED)                       |
| 22  | 19M 7374 | ( - )      | SCREW, CAP, 6 MM X 40 MM                  |
| 23  | M 68069  | ( - )      | STUD (8 USED)                             |
| 24  | AM 54825 | ( - )      | CRANKCASE                                 |
| 25  | M 68067  | ( - )      | PIPE, PULSE                               |
| 26  | M 68068  | ( - )      | GASKET (2 USED)                           |
| 27  | M 68062  | ( - )      | CYLINDER, R.H. (340)                      |
|     | M 68064  | ( - )      | CYLINDER, R.H. (440)                      |
| 28  | M 68070  | ( - )      | GASKET (4 USED)                           |
| 29  | AM 54834 | ( - )      | SHROUD, INTAKE                            |
| 30  | AM 54826 | ( - )      | MANIFOLD, INTAKE                          |
| 31  | 19M 6755 | ( - )      | SCREW, CAP, 6 MM X 35 MM (4 USED)         |
| 32  | 19M 7529 | ( - )      | SCREW, CAP, 6 MM X 55 MM (2 USED)         |
| 33  | AM 53953 | ( - )      | FLANGE AND CLAMP                          |
| 34  | 19M 7407 | ( - )      | SCREW, CAP, 8 MM X 25 MM (2 USED)         |
| 35  | AR 21840 | ( - )      | CLAMP                                     |
|     | AM 54743 | ( - )      | ENGINE, COMPLETE (340)                    |
|     | AM 54744 | ( - )      | ENGINE, COMPLETE (440)                    |
|     | AM 54904 | ( - )      | KIT, TOOL                                 |
|     | M 64850  | ( - )      | SEALANT                                   |

## PISTON, CRANKSHAFT AND BEARINGS

M23696F

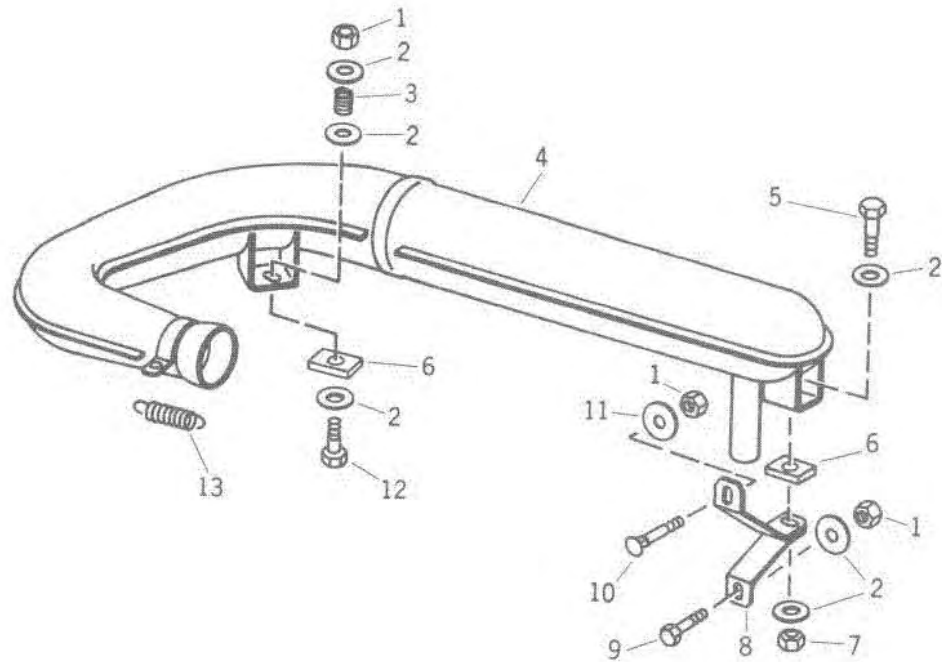


M23696F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                               |
|-----|----------|------------|-------------------------------------------|
| 1   | AM 54828 | -          | KIT, PISTON RING (2 USED) (340)           |
|     | AM 54829 | -          | KIT, PISTON RING (2 USED) (440)           |
| 2   | M 68072  | -          | PISTON (2 USED) (340)                     |
|     | M 68073  | -          | PISTON (2 USED) (440)                     |
| 3   | AM 54824 | -          | BEARING (2 USED)                          |
| 4   | M 68167  | -          | PIN (2 USED) (340)                        |
|     | M 68168  | -          | PIN (2 USED) (440)                        |
| 5   | M 68071  | -          | RETAINER, PISTON PIN (4 USED)             |
| 6   | M 68074  | -          | SEAL (2 USED)                             |
| 7   | M 68075  | -          | WASHER (2 USED)                           |
| 8   | AM 54831 | -          | BEARING (3 USED)                          |
| 9   | M 68076  | -          | SHIM, 0.004" (0.101 MM) (USE AS REQUIRED) |
|     | M 68077  | -          | SHIM, 0.010" (0.254 MM) (USE AS REQUIRED) |
| 10  | M 68078  | -          | O-RING (3 USED)                           |
| 11  | M 68145  | -          | PIN, DOWEL, 4 MM X 10 MM                  |
| 12  | AM 54830 | -          | CRANKSHAFT                                |
| 13  | 26M 4226 | -          | KEY, WOODRUFF                             |
| 14  | M 68209  | -          | WASHER, LOCKING                           |
| 15  | M 68143  | -          | NUT, 18 MM                                |

M23749F

## MUFFLER

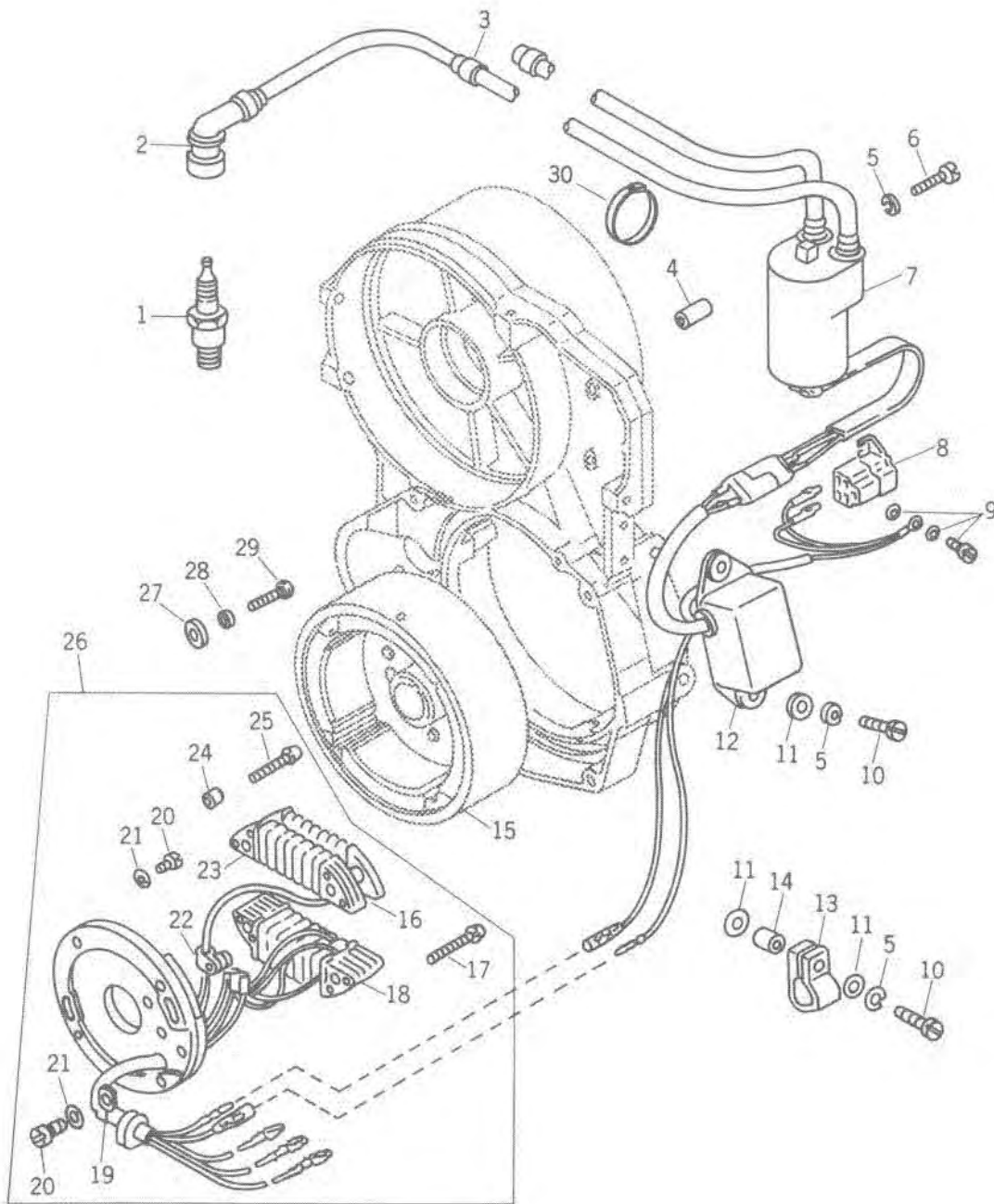


M23749F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                              |
|-----|----------|------------|------------------------------------------|
| 1   | M 63277  | ( - )      | NUT, LOCK, 5/16" (3 USED)                |
| 2   | 24H 1224 | ( - )      | WASHER, 11/32" X 1.00" X 0.060" (6 USED) |
| 3   | F 1942 R | ( - )      | SPRING                                   |
| 4   | AM 54740 | ( - )      | MUFFLER                                  |
| 5   | 19H 1906 | ( - )      | SCREW, CAP, 5/16" X 1-1/2"               |
| 6   | M 67661  | ( - )      | SPACER (2 USED)                          |
| 7   | M 66349  | ( - )      | NUT, LOCK, 5/16"                         |
| 8   | AM 54953 | ( - )      | BRACKET                                  |
| 9   | 19H 1900 | ( - )      | SCREW, CAP, 5/16" X 3/4"                 |
| 10  | 03H 1825 | ( - )      | BOLT, RD. HD., 5/16" X 1-1/2"            |
| 11  | 24H 1291 | ( - )      | WASHER, 21/64" X 1-1/2" X 0.105"         |
| 12  | 19H 1875 | ( - )      | SCREW, CAP, 5/16" X 1-3/4"               |
| 13  | M 66155  | ( - )      | SPRING (2 USED)                          |
| 21  | M 67661  | ( - )      | SPACER (2 USED)                          |

STATOR AND FLYWHEEL ASSEMBLY

M23697F



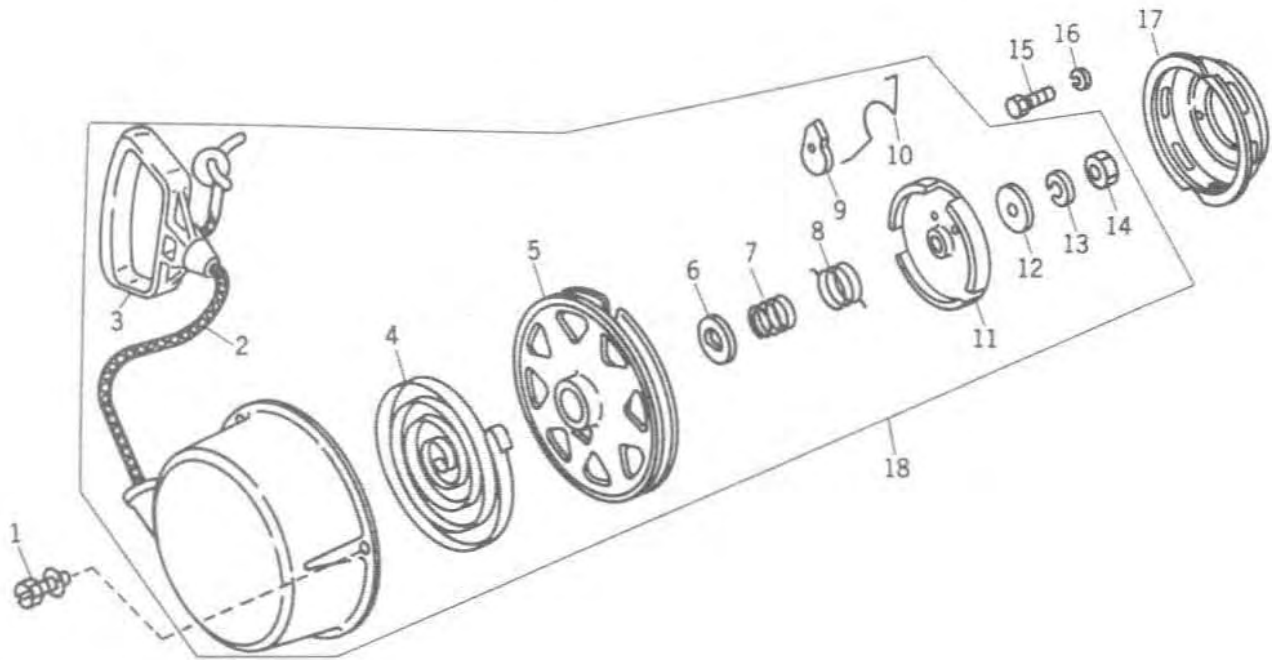
M23697F

## STATOR AND FLYWHEEL ASSEMBLY - CONTINUED

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                        |
|-----|----------|------------|----------------------------------------------------|
| 1   | AM 52432 | ( - )      | PLUG, SPARK (CHAMPION N-3) (2 USED)                |
|     | AM 53941 | ( - )      | PLUG, SPARK (CHAMPION QN-3) (2 USED) (CANADA ONLY) |
| 2   | AM 54853 | ( - )      | CAP (2 USED)                                       |
| 3   | M 68086  | ( - )      | GROMMET (2 USED)                                   |
| 4   | M 68202  | ( - )      | COLLAR (2 USED)                                    |
| 5   | 12H 302  | ( - )      | WASHER, LOCK, 1/4" (5 USED)                        |
| 6   | 21M 5631 | ( - )      | SCREW, MACHINE, 6 MM X 45 MM (2 USED)              |
| 7   | AM 54839 | ( - )      | COIL, IGNITION                                     |
| 8   | M 68079  | ( - )      | CONNECTOR                                          |
| 9   | 21M 7138 | ( - )      | SCREW, MACHINE, 4 MM X 12 MM (2 USED)              |
|     | 12H 315  | ( - )      | WASHER, LOCK, NO. 8 (2 USED)                       |
|     | 24M 7117 | ( - )      | WASHER, 4.3 MM X 9 MM X 0.8 MM (2 USED)            |
| 10  | 21M 7149 | ( - )      | SCREW, MACHINE, 6 MM X 25 MM (3 USED)              |
| 11  | 24M 7088 | ( - )      | WASHER, 6.6 MM X 12.5 MM X 1.6 MM (4 USED)         |
| 12  | AM 54840 | ( - )      | MODULE, CDI                                        |
| 13  | M 68088  | ( - )      | CLAMP                                              |
| 14  | M 68087  | ( - )      | COLLAR                                             |
| 15  | AM 54841 | ( - )      | FLYWHEEL                                           |
|     | AM 54943 | ( - )      | FLYWHEEL WITH RING GEAR (ELECTRIC START)           |
| 16  | AM 54843 | ( - )      | COIL, PULSING                                      |
| 17  | 21M 7124 | ( - )      | SCREW, MACHINE, 5 MM X 35 MM (2 USED)              |
|     | 12H 246  | ( - )      | WASHER, LOCK, NO. 10 (2 USED)                      |
| 18  | AM 54844 | ( - )      | COIL, LIGHTING                                     |
| 19  | M 68089  | ( - )      | CLAMP                                              |
| 20  | 21M 1247 | ( - )      | SCREW, MACHINE, 4 MM X 8 MM (2 USED)               |
| 21  | 12H 315  | ( - )      | WASHER, LOCK, NO. 8 (2 USED)                       |
| 22  | M 68090  | ( - )      | CLAMP                                              |
| 23  | AM 54845 | ( - )      | COIL, EXCITER                                      |
| 24  | M 68091  | ( - )      | COLLAR (2 USED)                                    |
| 25  | 21M 7219 | ( - )      | SCREW, MACHINE, 5 MM X 40 MM (2 USED)              |
|     | 12H 246  | ( - )      | WASHER, LOCK, NO. 8 (2 USED)                       |
| 26  | AM 54842 | ( - )      | STATOR                                             |
| 27  | 24M 7087 | ( - )      | WASHER, 5 MM X 10 MM X 1 MM (2 USED)               |
| 28  | 12H 246  | ( - )      | WASHER, LOCK, NO. 8 (2 USED)                       |
| 29  | 21M 7022 | ( - )      | SCREW, MACHINE, 5 MM X 20 MM (2 USED)              |
| 30  | M 66044  | ( - )      | STRAP, TIE                                         |

## RECOIL STARTER

M23698F

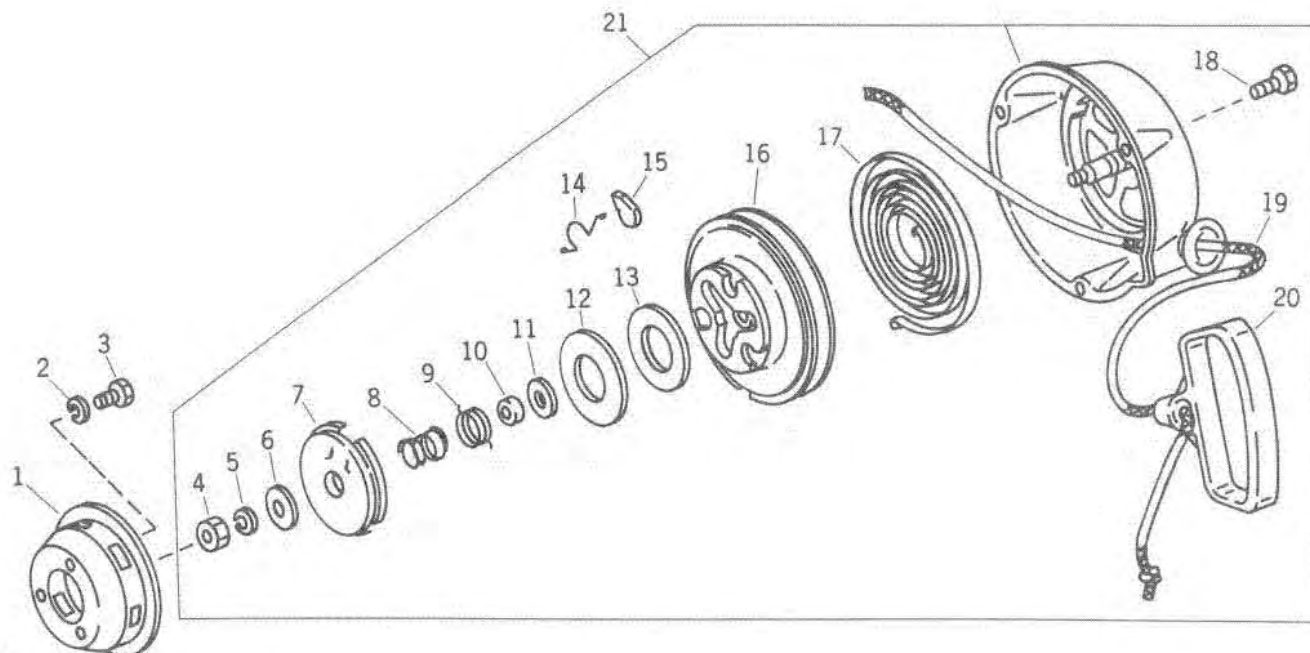


M23698F

| KEY | PART NO.            | SERIAL NO. | DESCRIPTION                       |
|-----|---------------------|------------|-----------------------------------|
| 1   | 19M 7560<br>12H 302 | ( - )      | SCREW, CAP, 6 MM X 16 MM (3 USED) |
| 2   | M 65977             | ( - )      | WASHER, LOCK, 1/4" (3 USED)       |
| 3   | M 66111             | ( - )      | ROPE                              |
| 4   | M 68099             | ( - )      | HANDLE                            |
| 5   | M 68098             | ( - )      | SPRING                            |
| 6   | M 68142             | ( - )      | REEL                              |
| 7   | M 68097             | ( - )      | WASHER                            |
| 8   | M 68096             | ( - )      | SPRING                            |
| 9   | M 68092             | ( - )      | SPRING                            |
| 10  | M 68093             | ( - )      | PAWL (3 USED)                     |
| 11  | M 68095             | ( - )      | SPRING (3 USED)                   |
| 12  | M 68141             | ( - )      | RETAINER                          |
| 13  | 12H 303             | ( - )      | WASHER                            |
| 14  | 14M 7029            | ( - )      | WASHER, LOCK, 5/16"               |
| 15  | 19M 7077            | ( - )      | NUT, 8 MM                         |
| 16  | 12H 302             | ( - )      | SCREW, CAP, 6 MM X 20 MM (3 USED) |
| 17  | M 68094             | ( - )      | WASHER, LOCK, 1/4" (3 USED)       |
| 18  |                     | ( - )      | PULLEY                            |
|     |                     | ( - )      | STARTER, RECOIL (SUB. AM54856)    |

## RECOIL STARTER

M23699F

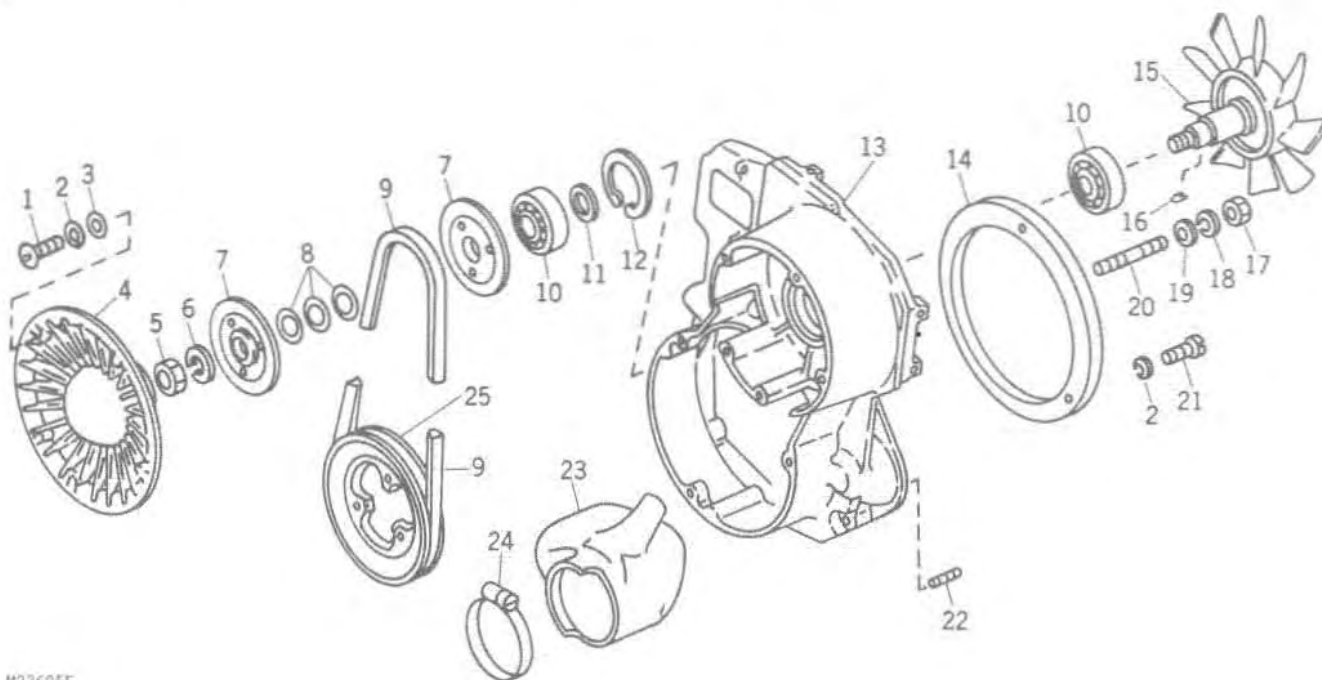


M23699F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                       |
|-----|----------|------------|-----------------------------------|
| 1   | M 68094  | ( - )      | PULLEY                            |
| 2   | 12H 302  | ( - )      | WASHER, LOCK, 1/4" (3 USED)       |
| 3   | 19M 7077 | ( - )      | SCREW, CAP, 6 MM X 20 MM (3 USED) |
| 4   | 14M 7029 | ( - )      | NUT, 8 MM                         |
| 5   | 12H 303  | ( - )      | WASHER, LOCK, 5/16"               |
| 6   | M 68141  | ( - )      | WASHER                            |
| 7   | M 68160  | ( - )      | PLATE, FRICTION                   |
| 8   | M 68097  | ( - )      | SPRING                            |
| 9   | M 68096  | ( - )      | SPRING                            |
| 10  | M 68161  | ( - )      | BUSHING                           |
| 11  | M 68162  | ( - )      | WASHER                            |
| 12  | M 68163  | ( - )      | PLATE                             |
| 13  | M 68164  | ( - )      | PLATE                             |
| 14  | M 68093  | ( - )      | SPRING (3 USED)                   |
| 15  | M 68092  | ( - )      | PAWL (3 USED)                     |
| 16  | M 68098  | ( - )      | REEL                              |
| 17  | M 68099  | ( - )      | SPRING                            |
| 18  | 19M 7560 | ( - )      | SCREW, CAP, 6 MM X 16 MM (3 USED) |
|     | 12H 302  | ( - )      | WASHER, LOCK, 1/4" (3 USED)       |
| 19  | M 65977  | ( - )      | ROPE (CUT TO LENGTH)              |
| 20  | M 66111  | ( - )      | HANDLE                            |
| 21  | AM 54856 | ( - )      | STARTER, RECOIL (SERVICE ONLY)    |

## FAN AND FAN DRIVE

M23695F

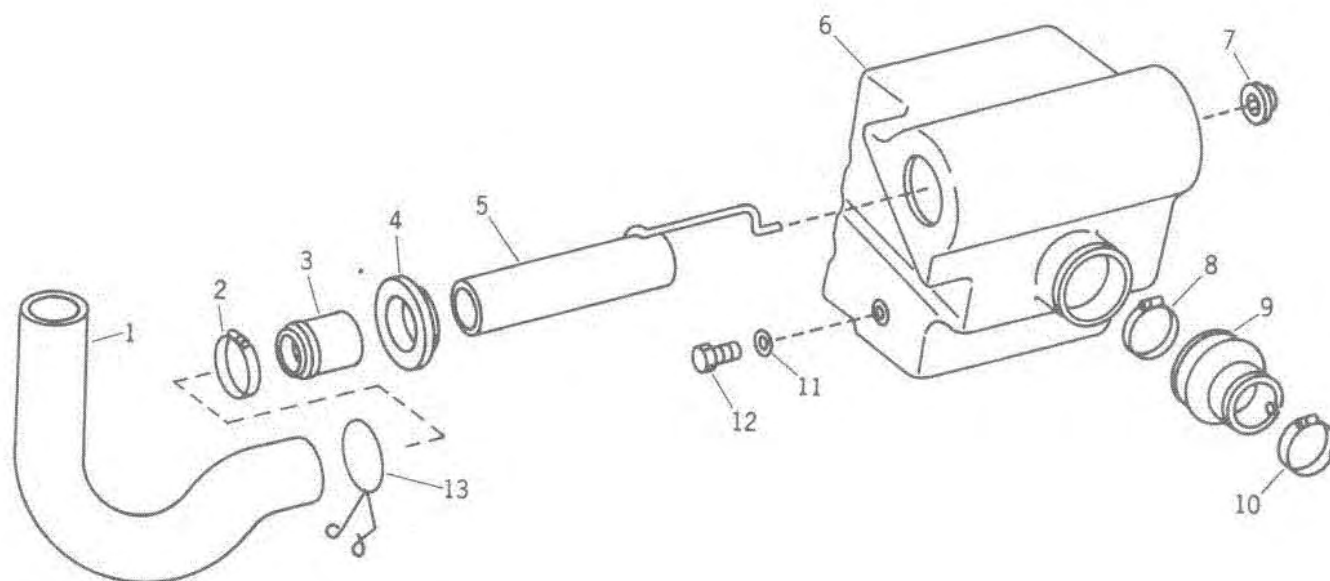


M23695F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                   |
|-----|----------|------------|-----------------------------------------------|
| 1   | 21M 7197 | -          | SCREW, MACHINE, 4 MM X 20 MM (5 USED)         |
| 2   | 12H 315  | -          | WASHER, LOCK, NO. 8 (6 USED)                  |
| 3   | 24M 7117 | -          | WASHER, 4.3 MM X 0.8 MM (5 USED)              |
| 4   | M 68083  | -          | COVER, FAN                                    |
| 5   | 14M 7141 | -          | NUT, 14 MM                                    |
| 6   | 12H 317  | -          | WASHER, LOCK, 9/16"                           |
| 7   | M 68084  | -          | PULLEY (2 USED)                               |
| 8   | M 68085  | -          | SHIM, 0.006" (0.152 MM) (USE AMOUNT REQUIRED) |
| 9   | M 68082  | -          | BELT                                          |
| 10  | AM 54836 | -          | BEARING (2 USED)                              |
| 11  | M 68081  | -          | SHIM (2 USED)                                 |
| 12  | M 68147  | -          | RING, RETAINING                               |
| 13  | AM 54835 | -          | HOUSING, FAN                                  |
| 14  | M 68080  | -          | PLATE, SEAL                                   |
| 15  | AM 54837 | -          | FAN                                           |
| 16  | 26M 4221 | -          | KEY, WOODRUFF                                 |
| 17  | 14M 7273 | -          | NUT, 8 MM (4 USED)                            |
| 18  | 12H 303  | -          | WASHER, LOCK, 5/16" (4 USED)                  |
| 19  | 24M 7095 | -          | WASHER, 8.4 MM X 15 MM X 1.5 MM (4 USED)      |
| 20  | M 68144  | -          | STUD, 4 MM X 20 MM (4 USED)                   |
| 21  | 21M 7209 | -          | SCREW, MACHINE, 4 MM X 10 MM (3 USED)         |
| 22  | 44M 1071 | -          | PIN, DOWEL, 6 MM X 12 MM (2 USED)             |
| 23  | M 68332  | -          | DUCT, AIR (440)                               |
| 24  | AM 54768 | -          | CLAMP (440)                                   |
| 25  | AM 54838 | -          | PULLEY                                        |

## AIR INTAKE SILENCER

M23694F

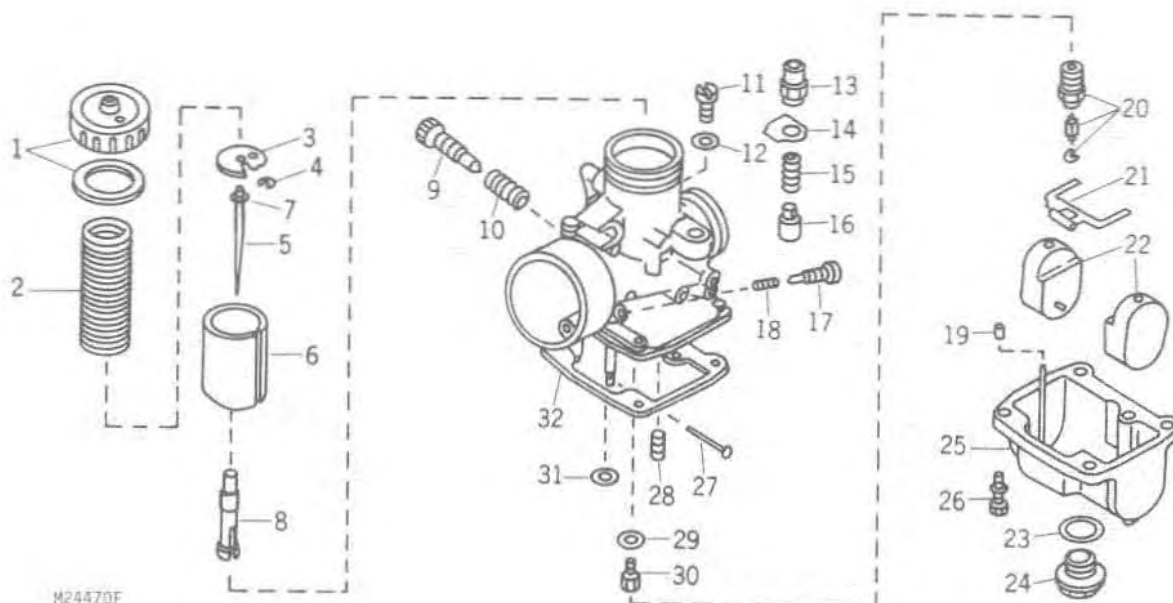


M23694F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION             |
|-----|----------|------------|-------------------------|
| 1   | M 68189  | ( - )      | HOSE                    |
| 2   | AR 21840 | ( - )      | CLAMP                   |
| 3   | M 68186  | ( - )      | RESTRICTOR (340)        |
|     | M 68187  | ( - )      | RESTRICTOR (440)        |
| 4   | M 66338  | ( - )      | SEAL                    |
| 5   | AM 54792 | ( - )      | TUBE                    |
| 6   | AM 54719 | ( - )      | SILENCER, INTAKE        |
| 7   | M 68264  | ( - )      | NUT, SELF-THREADING     |
| 8   | AR 62936 | ( - )      | CLAMP                   |
| 9   | M 67939  | ( - )      | BOOT                    |
| 10  | AM 54668 | ( - )      | CLAMP                   |
| 11  | 12H 302  | ( - )      | WASHER, LOCK, 1/4"      |
| 12  | 19H 1948 | ( - )      | SCREW, CAP, 1/4" X 3/4" |
| 13  | M 68341  | ( - )      | CLAMP                   |

# CARBURETOR (340)

M24470F

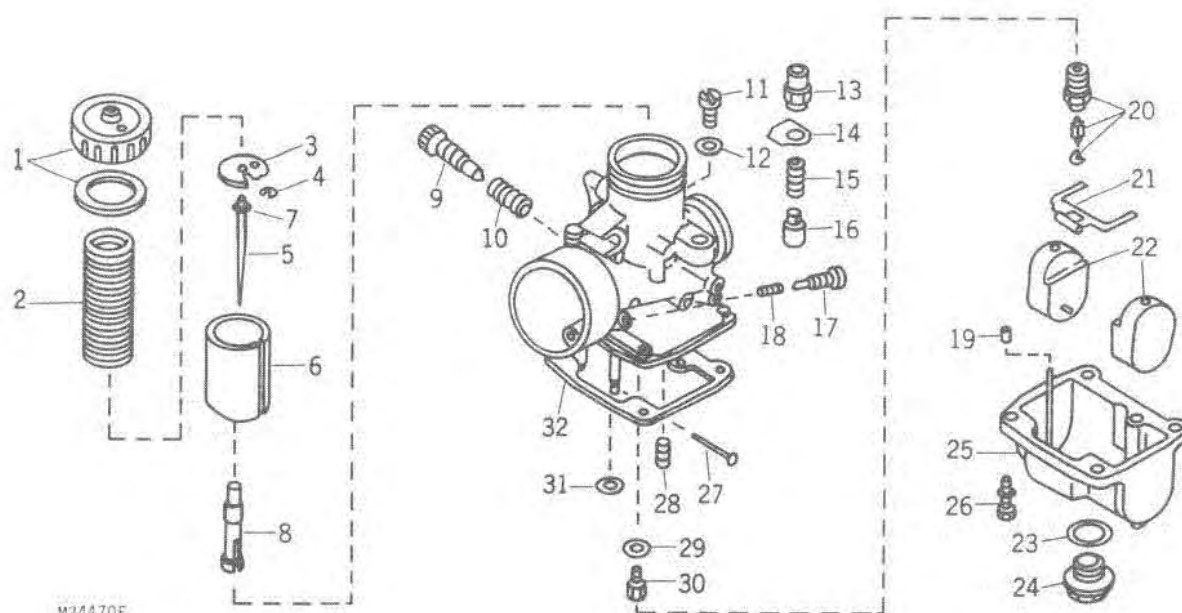


M24470F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                           |
|-----|----------|------------|---------------------------------------|
| 1   | M 65326  | -          | TOP                                   |
| 2   | M 65353  | -          | SPRING                                |
| 3   | M 65351  | -          | PLATE                                 |
| 4   | M 65352  | -          | E-RING                                |
| 5   | M 66422  | -          | NEEDLE (6FL14)                        |
| 6   | M 68278  | -          | VALVE, PISTON                         |
| 7   | M 68270  | -          | GASKET                                |
| 8   | M 68273  | -          | JET (P-O)                             |
| 9   | M 65349  | -          | SCREW                                 |
| 10  | M 65350  | -          | SPRING                                |
| 11  | 21M 1211 | -          | SCREW, MACHINE, 4 MM X 6 MM           |
| 12  | M 68271  | -          | GASKET                                |
| 13  | M 65330  | -          | CAP                                   |
| 14  | M 65329  | -          | WASHER                                |
| 15  | M 65328  | -          | SPRING                                |
| 16  | M 65327  | -          | VALVE, STARTER                        |
| 17  | M 65342  | -          | SCREW                                 |
| 18  | M 65341  | -          | SPRING                                |
| 19  | M 66653  | -          | CAP (2 USED)                          |
| 20  | M 67817  | -          | VALVE, NEEDLE                         |
| 21  | M 67816  | -          | ARM, FLOAT                            |
| 22  | M 68272  | -          | FLOAT (2 USED)                        |
| 23  | M 66343  | -          | O-RING                                |
| 24  | M 66342  | -          | SCREW, DRAIN                          |
| 25  | AM 54925 | -          | BOWL                                  |
| 26  | 21M 7197 | -          | SCREW, MACHINE, 4 MM X 20 MM (4 USED) |
|     | 12H 315  | -          | WASHER, LOCK, NO. 8 (4 USED)          |
| 27  | M 65338  | -          | PIN                                   |
| 28  | M 66914  | -          | PILOT JET (#35)                       |
| 29  | M 66655  | -          | WASHER                                |
| 30  | M 65472  | -          | JET, MAIN - 210                       |
| 31  | M 67818  | -          | WASHER                                |
| 32  | M 67815  | -          | GASKET                                |
| AM  | 54741    | -          | CARBURETOR                            |

# CARBURETOR (440)

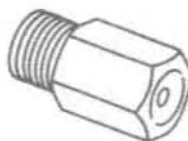
M24470F



| KEY | PART NO. | SERIAL NO. | DESCRIPTION                           |
|-----|----------|------------|---------------------------------------|
| 1   | M 65326  | -          | TOP                                   |
| 2   | M 65353  | -          | SPRING                                |
| 3   | M 65351  | -          | PLATE                                 |
| 4   | M 65352  | -          | E-RING                                |
| 5   | M 68280  | -          | NEEDLE (6F27)                         |
| 6   | M 68278  | -          | VALVE, PISTON                         |
| 7   | M 68270  | -          | GASKET                                |
| 8   | M 68308  | -          | JET (Q-2)                             |
| 9   | M 65349  | -          | SCREW                                 |
| 10  | M 65350  | -          | SPRING                                |
| 11  | 21M 1211 | -          | SCREW, MACHINE, 4 MM X 6 MM           |
| 12  | M 68271  | -          | GASKET                                |
| 13  | M 65330  | -          | CAP                                   |
| 14  | M 65329  | -          | WASHER                                |
| 15  | M 65328  | -          | SPRING                                |
| 16  | M 65327  | -          | VALVE, STARTER                        |
| 17  | M 65342  | -          | SCREW                                 |
| 18  | M 65341  | -          | SPRING                                |
| 19  | M 66653  | -          | CAP (2 USED)                          |
| 20  | M 67817  | -          | VALVE, NEEDLE                         |
| 21  | M 67816  | -          | ARM, FLOAT                            |
| 22  | M 68272  | -          | FLOAT (2 USED)                        |
| 23  | M 66343  | -          | O-RING                                |
| 24  | M 66342  | -          | SCREW, DRAIN                          |
| 25  | AM 54925 | -          | BOWL, FLOAT                           |
| 26  | 21M 7197 | -          | SCREW, MACHINE, 4 MM X 20 MM (4 USED) |
|     | 12H 315  | -          | WASHER, LOCK, NO. 8 (4 USED)          |
| 27  | M 65338  | -          | PIN                                   |
| 28  | M 66929  | -          | PILOT JET (#25)                       |
| 29  | M 66655  | -          | WASHER                                |
| 30  | M 65884  | -          | JET, MAIN - 280                       |
| 31  | M 67818  | -          | WASHER                                |
| 32  | M 67815  | -          | GASKET                                |
|     | AM 54742 | -          | CARBURETOR                            |

## MAIN JET (MIKUNI 4/042)

M20631F

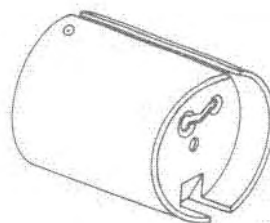


M20631F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION     |
|-----|----------|------------|-----------------|
| 1   | M 65468  | ( - )      | JET, MAIN (170) |
|     | M 68277  | ( - )      | JET, MAIN (175) |
|     | M 65469  | ( - )      | JET, MAIN (180) |
|     | M 68276  | ( - )      | JET, MAIN (195) |
|     | M 65472  | ( - )      | JET, MAIN (210) |
|     | M 65852  | ( - )      | JET, MAIN (220) |
|     | M 65853  | ( - )      | JET, MAIN (240) |
|     | M 65855  | ( - )      | JET, MAIN (260) |
|     | M 65884  | ( - )      | JET, MAIN (280) |

THROTTLE VALVE  
MIKUNI VM32/331

M20632F



M20632F

| KEY | PART NO. |       | SERIAL NO. | DESCRIPTION                   |
|-----|----------|-------|------------|-------------------------------|
| 1   | M        | 68278 | ( - )      | VALVE, THROTTLE (3.0) (34 MM) |
|     | M        | 68279 | ( - )      | VALVE, THROTTLE (3.5) (34 MM) |

NEEDLES

M20633F

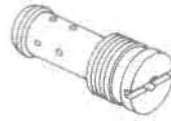
M20633F



| KEY | PART NO. |       | SERIAL NO. | DESCRIPTION    |
|-----|----------|-------|------------|----------------|
| 1   | M        | 66422 | ( - )      | NEEDLE (6FL14) |
|     | M        | 68280 | ( - )      | NEEDLE (6F27)  |

PILOT JETS  
MIKUNI VM22/210

M20635F

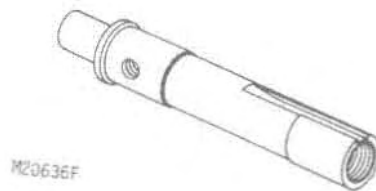


M20635F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION       |
|-----|----------|------------|-------------------|
| 1   | M 66929  | ( - )      | JETS, PILOT (#25) |
|     | M 66844  | ( - )      | JETS, PILOT (#30) |
|     | M 66914  | ( - )      | JETS, PILOT (#35) |

JETS  
MIKUNI VM34/17

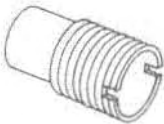
M20636F



| KEY | PART NO. |       | SERIAL NO. | DESCRIPTION     |
|-----|----------|-------|------------|-----------------|
| 1   | M        | 68273 | ( - )      | JET (P-0) (340) |
|     | M        | 68308 | ( - )      | JET (Q-2) (440) |

AIR JETS

M20634F

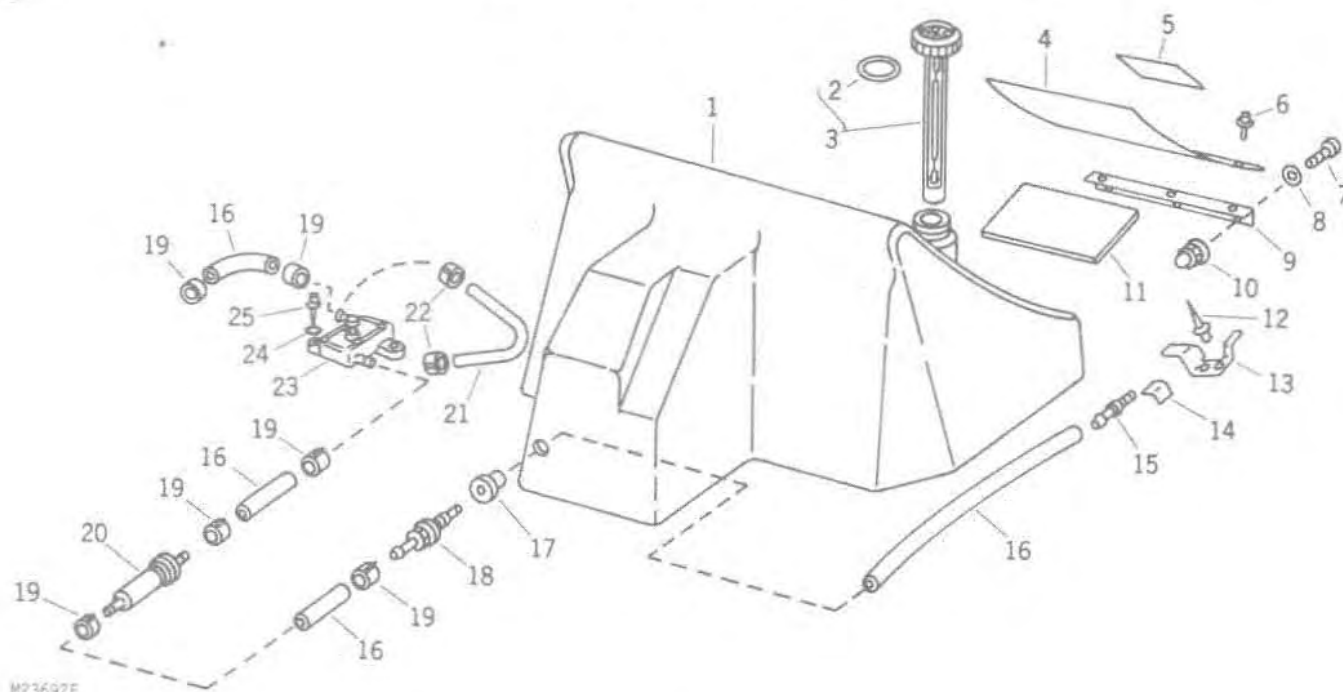


M20634F

| KEY | PART NO. |       |   | SERIAL NO. | DESCRIPTION      |
|-----|----------|-------|---|------------|------------------|
| 1   | M        | 66920 | ( | -          | ) JET, AIR (1.0) |
|     | M        | 66925 | ( | -          | ) JET, AIR (2.0) |

## FUEL TANK AND FUEL PUMP

M23692F

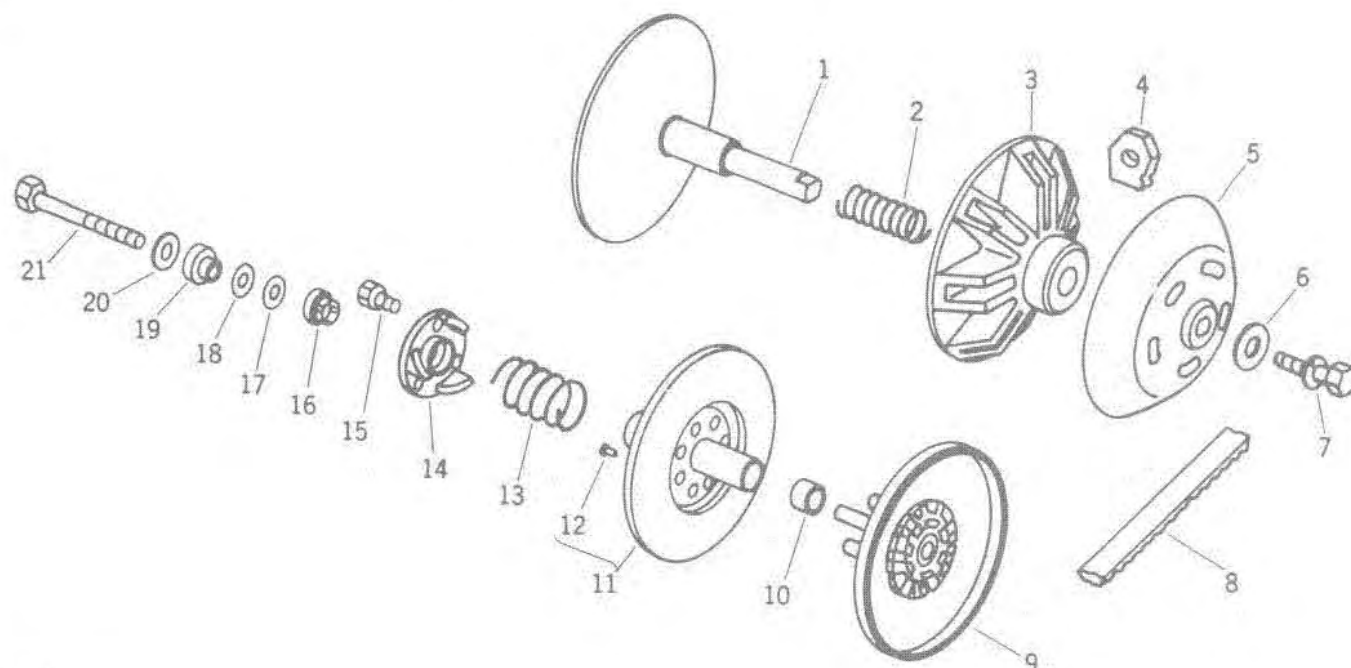


M23692F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                                |
|-----|----------|------------|------------------------------------------------------------|
| 1   | M 68026  | -          | TANK                                                       |
| 2   | M 65675  | -          | GASKET                                                     |
| 3   | AM 54807 | -          | GAUGE, FUEL, INCLUDES GASKET                               |
| 4   | AM 54657 | -          | DOOR AND HINGE (INCLUDES THREE M63710, AM54677 AND M67048) |
| 5   | M 67048  | -          | DECAL "CAUTION"                                            |
| 6   | M 63710  | -          | RIVET, SEMI-TUBULAR, 3/16" X 7/32" (3 USED)                |
| 7   | 21H 1356 | -          | SCREW, MACHINE, NO. 10 X 1-1/4" (3 USED)                   |
| 8   | 24H 1721 | -          | WASHER, 7/32" X 5/8" X 0.048" (3 USED)                     |
| 9   | AM 54677 | -          | HINGE                                                      |
| 10  | M 67849  | -          | WASHER (3 USED)                                            |
| 11  | M 68207  | -          | PAD                                                        |
| 12  | M 63200  | -          | RIVET, POP, 3/16" X 13/32" (4 USED)                        |
| 13  | M 67736  | -          | BRACKET, R.H.                                              |
| 14  | M 67737  | -          | BRACKET, L.H.                                              |
| 15  | M 67845  | -          | PAD (2 USED)                                               |
| 16  | AM 54051 | -          | PICKUP, FUEL (INCLUDES SCREEN)                             |
| 17  | M 68254  | -          | LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH) (YELLOW)      |
| 18  | M 66005  | -          | BUSHING                                                    |
| 19  | M 67646  | -          | CONNECTOR                                                  |
| 20  | M 64254  | -          | CLAMP (6 USED)                                             |
| 21  | M 64630  | -          | FILTER                                                     |
| 22  | M 66945  | -          | LINE, IMPULSE                                              |
| 23  | M 47470  | -          | CLAMP (2 USED)                                             |
| 24  | AM 54361 | -          | PUMP, FUEL                                                 |
| 25  | M 68340  | -          | WASHER (2 USED)                                            |
| 26  | M 63389  | -          | RIVET, POP, 3/16" X 21/32" (2 USED)                        |

# DRIVE AND DRIVEN SHEAVES (340)

M23569F



M23569F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                  |
|-----|----------|------------|----------------------------------------------|
| 1   | AM 54938 | *          | SHEAVE, FIXED FACE                           |
| 2   | M 67799  | *          | SPRING (WHITE)                               |
| 3   | AM 54666 | *          | FACE, MOVABLE                                |
| 4   | AM 54937 | *          | KIT, PUCK (9 USED)                           |
| 5   | AM 54936 | *          | COVER WITH PILOT WASHER                      |
| 6   | 24H 1789 |            | WASHER, 17/32" X 1-1/4" X 0.105"             |
| 7   | 19H 3271 |            | SCREW, CAP, 1/2" X 4-3/4"                    |
|     | 12H 301  |            | WASHER, LOCK, 1/2"                           |
| 8   | M 66345  |            | BELT, DRIVE                                  |
| 9   | AM 53992 | #          | SHEAVE, MOVABLE (INCLUDES M66381)            |
| 10  | M 66381  | #          | BUSHING                                      |
| 11  | AM 54649 | #          | SHEAVE AND POST (INCLUDES M40333 AND M66385) |
| 12  | AM 54278 | #          | KIT, TORQUE BUTTON                           |
| 13  | M 66378  | #          | SPRING                                       |
| 14  | M 66938  | #          | CAM (44°)                                    |
| 15  | M 66350  | #          | SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)     |
| 16  | M 65871  |            | BUSHING                                      |
| 17  | M 66519  |            | SHIM                                         |
| 18  | M 66518  |            | SHIM (2 USED)                                |
| 19  | M 67908  |            | BUSHING                                      |
| 20  | 12H 303  |            | WASHER, LOCK, 5/16"                          |
| 21  | 19H 3354 |            | SCREW, CAP, 5/16" X 4-1/4"                   |
|     | AM 54919 |            | KIT, CLUTCH WEIGHT (HIGH ELEVATION)          |

\*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

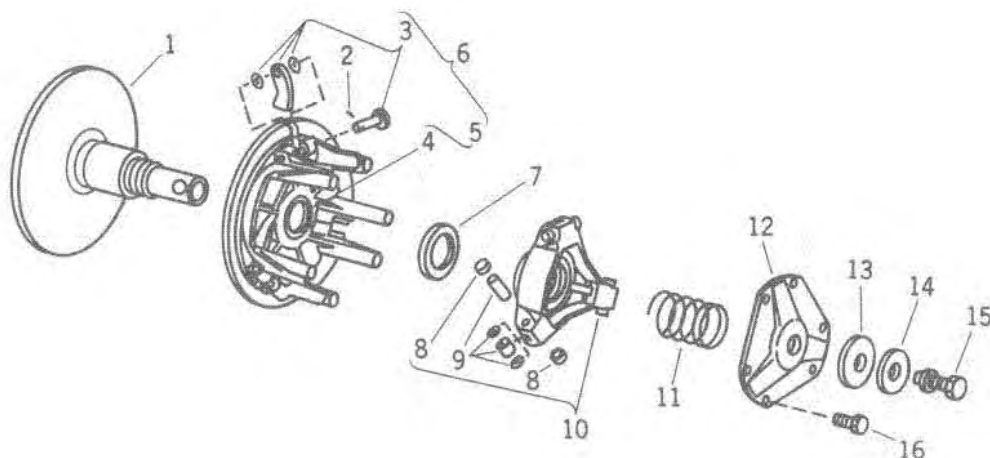
AM 54721 ( ) DRIVE SHEAVE (PRIMARY)

#ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:

AM 54805 ( ) DRIVE SHEAVE (SECONDARY)

PRIMARY DRIVE SHEAVE  
(440)

M23688F



M23688F

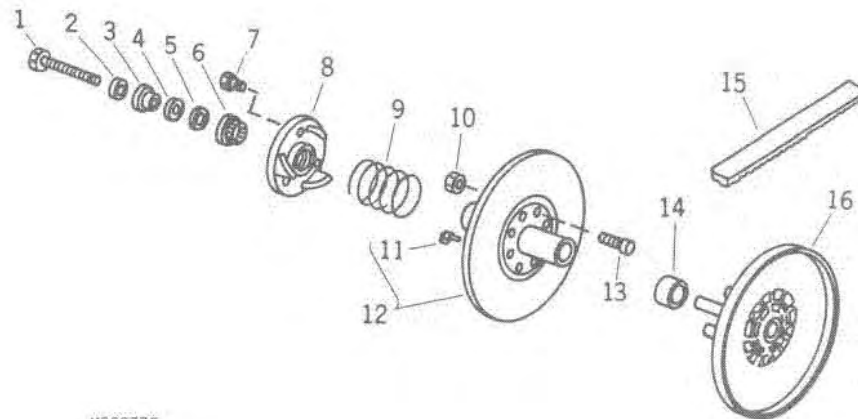
| KEY | PART NO.   | SERIAL NO. | DESCRIPTION                                         |
|-----|------------|------------|-----------------------------------------------------|
| 1   | AM 54934 * | ( - )      | SHEAVE, FIXED FACE                                  |
| 2   | 34H 226 *  | ( - )      | PIN, SPRING, 3/32" X 7/16" (3 USED)                 |
| 3   | AM 54281 * | ( - )      | KIT, ARM, "U"                                       |
| 4   | AM 54086 * | ( - )      | BEARING                                             |
| 5   | AM 54306 * | ( - )      | SHEAVE, MOVABLE FACE                                |
| 6   | AM 54935 * | ( - )      | SHEAVE, MOVABLE FACE (INCLUDES AM54306 AND AM54281) |
| 7   | AM 53000 * | ( - )      | KIT, WASHER                                         |
| 8   | AM 54307 * | ( - )      | KIT, GUIDE BUTTON                                   |
| 9   | AM 54308 * | ( - )      | KIT, ROLLER                                         |
| 10  | AM 54305 * | ( - )      | KIT, SPIDER AND ROLLER                              |
| 11  | M 66541 *  | ( - )      | SPRING (SILVER)                                     |
| 12  | M 66965 *  | ( - )      | PLATE, COVER                                        |
| 13  | M 64607 *  | ( - )      | WASHER, PILOT                                       |
| 14  | 24H 1789   | ( - )      | WASHER, 17/32" X 1-1/4" X 0.105"                    |
| 15  | 19H 3326   | ( - )      | SCREW, CAP, 1/2" X 6-1/2"                           |
| 16  | 12H 301    | ( - )      | WASHER, LOCK, 1/2"                                  |
|     | AM 53002 * | ( - )      | KIT, LOCKING SCREW                                  |
|     | AM 54920   | ( - )      | KIT, CLUTCH WEIGHT (HIGH ELEVATION) (HE-4)          |

\*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

AM 54892 ( - ) DRIVE SHEAVE (PRIMARY)

# SECONDARY DRIVEN SHEAVE (440)

M23877F



M23877F

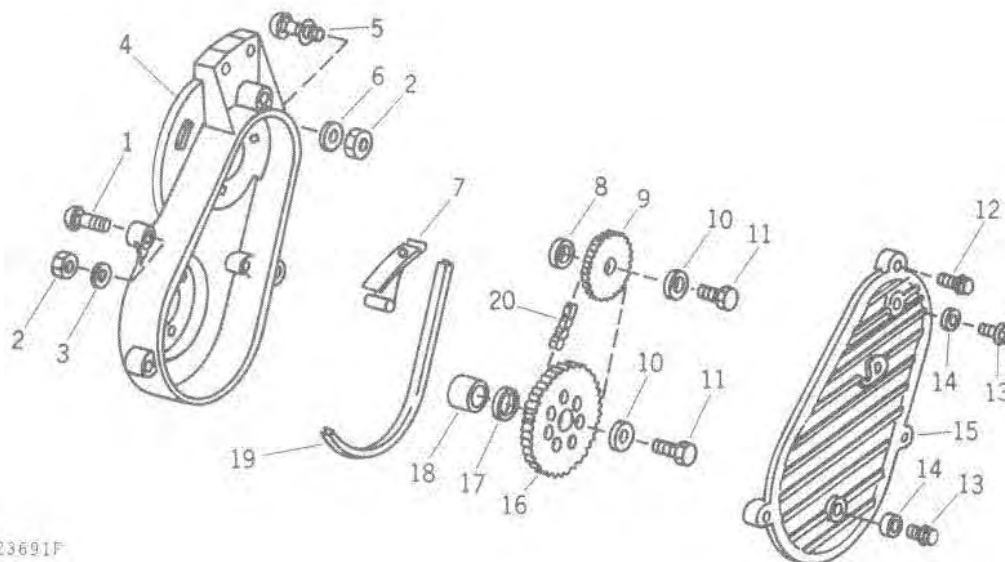
| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                  |
|-----|----------|------------|----------------------------------------------|
| 1   | 19H 3354 | ( - )      | SCREW, CAP, 5/16" X 4-1/4"                   |
| 2   | 12H 303  | ( - )      | WASHER, LOCK, 5/16"                          |
| 3   | M 67908  | ( - )      | BUSHING                                      |
| 4   | JD 8555  | ( - )      | BEARING (2 USED)                             |
| 5   | M 66518  | ( - )      | SHIM (2 USED)                                |
| 6   | M 65871  | ( - )      | BUSHING                                      |
| 7   | M 66350  | ( - )      | SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)     |
| 8   | M 66938  | ( - )      | CAM, 44°                                     |
| 9   | M 66378  | ( - )      | SPRING                                       |
| 10  | M 40333  | ( - )      | NUT, LOCK, 1/4" (6 USED)                     |
| 11  | AM 54278 | ( - )      | KIT, TORQUE BUTTON                           |
| 12  | AM 54649 | ( - )      | SHEAVE AND POST (INCLUDES M40333 AND M66385) |
| 13  | M 66385  | ( - )      | SCREW, BUTTON HEAD, 1/4" X 7/8" (6 USED)     |
| 14  | M 66381  | ( - )      | BUSHING                                      |
| 15  | M 66345  | ( - )      | V-BELT                                       |
| 16  | AM 53992 | ( - )      | SHEAVE, MOVABLE (INCLUDES M66381)            |

\*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

AM 54805 ( - ) DRIVEN SHEAVE (SECONDARY)

## CHAIN CASE, DRIVE SPROCKET AND DRIVEN SPROCKET

M23691F

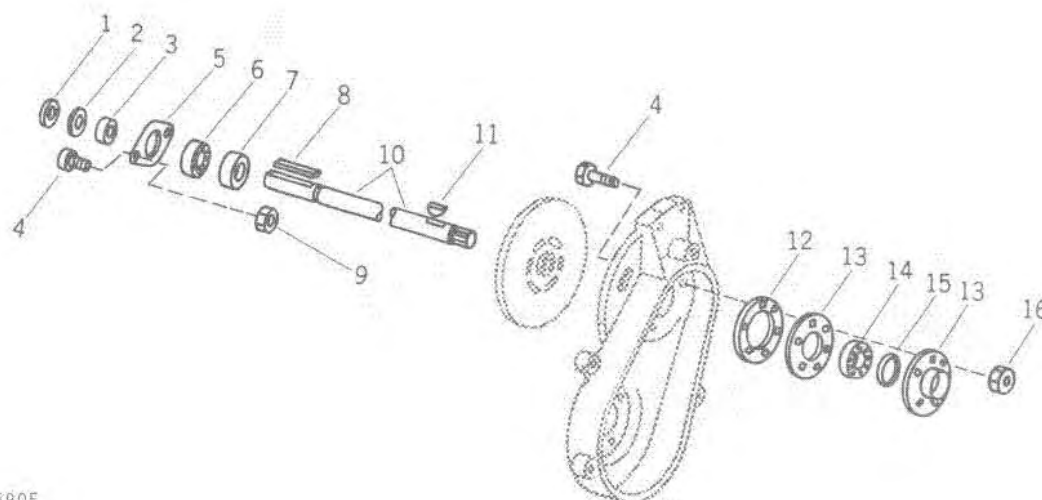


M23691F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                                  |
|-----|----------|------------|--------------------------------------------------------------|
| 1   | 03H 1505 | ( - )      | BOLT, RD. HD., 5/16" X 1-3/4"                                |
| 2   | M 63277  | ( - )      | NUT, LOCK, 5/16" (2 USED)                                    |
| 3   | 24H 1136 | ( - )      | WASHER, 11/32 X 11/16" X 0.060"                              |
| 4   | AM 54737 | ( - )      | CHAIN CASE                                                   |
| 5   | 03H 1825 | ( - )      | BOLT, RD. HD., 5/16" X 1-1/2"                                |
|     | 24H 1864 | ( - )      | WASHER, 13/32" X 3/4" X 0.105"                               |
| 6   | 24H 1291 | ( - )      | WASHER, 21/64" X 1-1/2" X 0.105"                             |
| 7   | AM 54384 | ( - )      | TIGHTENER, CHAIN                                             |
| 8   |          | ( - )      | SHIM, 0.018" (0.457 MM) (SUB. AM54150) (USE AMOUNT REQUIRED) |
| 9   | M 66303  | ( - )      | SPROCKET, 21 TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)       |
|     | M 67970  | ( - )      | SPROCKET, 25 TOOTH (25:39 RATIO) (STD. 440) (OPT. 340)       |
|     | M 67665  | ( - )      | SPROCKET, 22 TOOTH (22:38 RATIO) (OPTIONAL)                  |
|     | M 66302  | ( - )      | SPROCKET, 17 TOOTH (17:42 RATIO) (OPTIONAL)                  |
|     | M 66302  | ( - )      | SPROCKET, 17 TOOTH (17:35 RATIO) (OPTIONAL)                  |
|     | M 66322  | ( - )      | SPROCKET, 24 TOOTH (24:40 RATIO) (OPTIONAL)                  |
| 10  | 24H 1909 | ( - )      | WASHER, 13/32" X 1-3/8" X 0.250" (2 USED)                    |
| 11  | M 63678  | ( - )      | BOLT, LOCKING, 3/8" X 1" (2 USED)                            |
| 12  | M 66350  | ( - )      | BOLT, SELF-TAPPING, LOCK, 5/16" X 1" (3 USED)                |
| 13  | M 66797  | ( - )      | PLUG (2 USED)                                                |
| 14  | M 66798  | ( - )      | GASKET (2 USED)                                              |
| 15  | M 67796  | ( - )      | COVER                                                        |
| 16  | M 65693  | ( - )      | SPROCKET, 39 TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)       |
|     | M 65693  | ( - )      | SPROCKET, 39 TOOTH (25:39 RATIO) (STD. 440) (OPT. 340)       |
|     | M 66804  | ( - )      | SPROCKET, 40 TOOTH (24:40 RATIO) (OPTIONAL)                  |
|     | M 65810  | ( - )      | SPROCKET, 42 TOOTH (17:42 RATIO) (OPTIONAL)                  |
|     | M 65809  | ( - )      | SPROCKET, 35 TOOTH (17:35 RATIO) (OPTIONAL)                  |
|     | M 67898  | ( - )      | SPROCKET, 38 TOOTH (22:38 RATIO) (OPTIONAL)                  |
| 17  | N 110223 | ( - )      | SHIM (USE AMOUNT REQUIRED)                                   |
| 18  | M 63132  | ( - )      | SPACER (USE WITH 35, 39, 40 AND 42 TOOTH SPROCKET)           |
|     | M 66346  | ( - )      | SPACER (USE WITH 38 TOOTH SPROCKET)                          |
| 19  | M 66128  | ( - )      | GASKET                                                       |
| 20  | M 66122  | ( - )      | CHAIN, 66 PITCH (21:39 RATIO) (STD. 340) (OPT. 440)          |
|     | M 66321  | ( - )      | CHAIN, 68 PITCH (25:39 RATIO) (STD. 440) (OPT. 340)          |
|     | M 66122  | ( - )      | CHAIN, 66 PITCH (22:38 RATIO) (OPTIONAL)                     |
|     | M 66122  | ( - )      | CHAIN, 66 PITCH (17:42 RATIO) (OPTIONAL)                     |
|     | M 66123  | ( - )      | CHAIN, 62 PITCH (17:35 RATIO) (OPTIONAL)                     |
|     | M 66321  | ( - )      | CHAIN, 68 PITCH (24:40 RATIO) (OPTIONAL)                     |

## SECONDARY SHAFT AND BEARINGS

M23690F

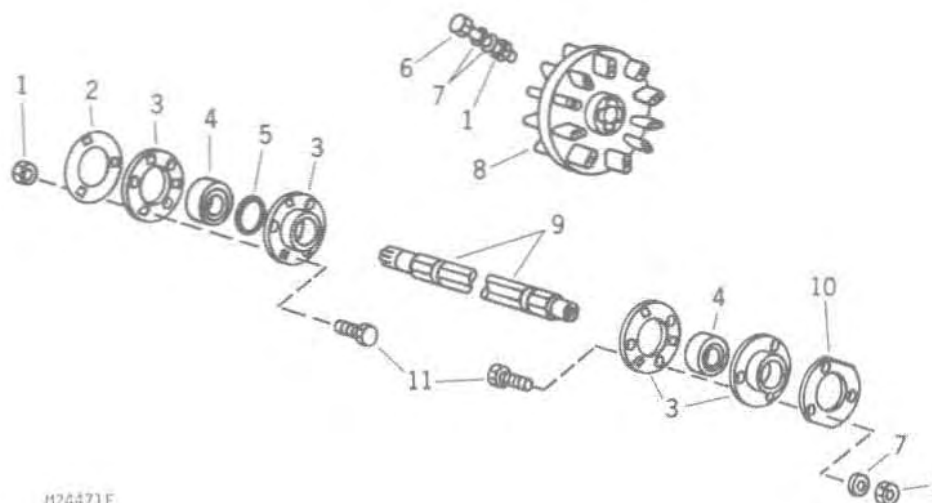


M23690F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                     |
|-----|----------|------------|-------------------------------------------------|
| 1   |          | ( - )      | SHIM, 0.060" (1.52 MM) (SUB. AM54150 SHIM KIT)  |
| 2   |          | ( - )      | SHIM, 0.018" (0.45 MM) (SUB. AM54150 SHIM KIT)  |
| 3   | M 66267  | ( - )      | SPACER                                          |
| 4   | 03H 1539 | ( - )      | BOLT, RD. HD., 5/16" X 5/8" (5 USED)            |
| 5   | M 66125  | ( - )      | RETAINER                                        |
| 6   | JD 8555  | ( - )      | BEARING                                         |
| 7   | JD 8554  | ( - )      | COLLAR                                          |
| 8   |          | ( - )      | KEY, 3/16" SQ. X 5" (CUT FROM H64373 KEY STOCK) |
| 9   | M 63277  | ( - )      | NUT, LOCK, 5/16" (2 USED)                       |
| 10  | M 67931  | ( - )      | SHAFT                                           |
| 11  | 26H 77   | ( - )      | KEY, WOODRUFF, 3/16" X 3/4"                     |
| 12  | M 63228  | ( - )      | GASKET                                          |
| 13  | M 80293  | ( - )      | RETAINER (2 USED)                               |
| 14  | JD 8562  | ( - )      | BEARING                                         |
| 15  | U 42111  | ( - )      | O-RING                                          |
| 16  | M 66349  | ( - )      | NUT, LOCK, 5/16" (3 USED)                       |

## DRIVE WHEELS AND DRIVE SHAFT

M24471F

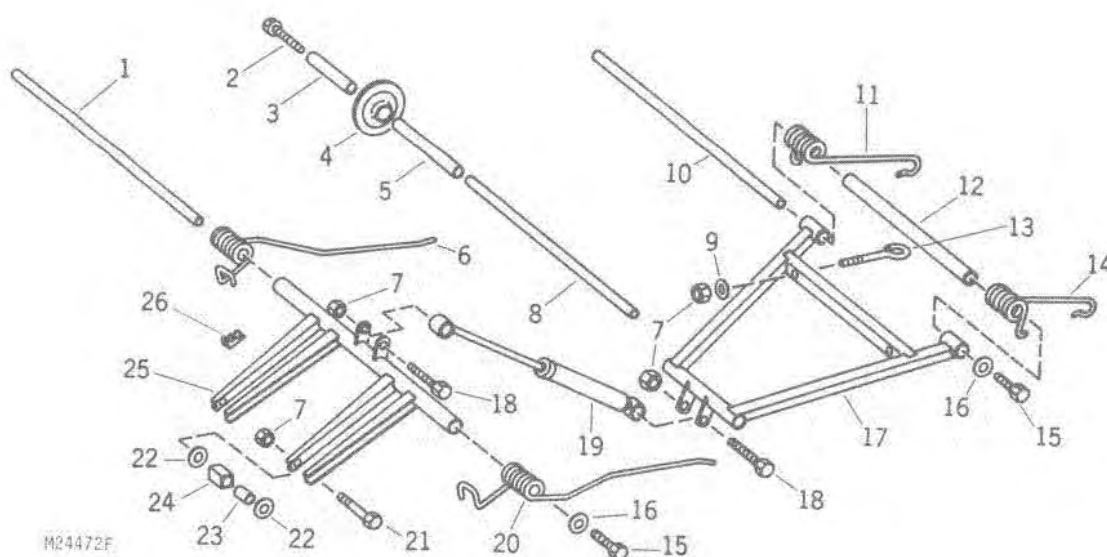


H24471F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                               |
|-----|----------|------------|-------------------------------------------|
| 1   | M 63277  | ( - )      | NUT, LOCK, 5/16" (8 USED)                 |
| 2   | M 63228  | ( - )      | GASKET (2 USED)                           |
| 3   | M 80293  | ( - )      | RETAINER (4 USED)                         |
| 4   | JD 8555  | ( - )      | BEARING (2 USED)                          |
| 5   | U 42111  | ( - )      | O-RING                                    |
| 6   | 19H 1907 | ( - )      | SCREW, CAP, 5/16" X 2-3/4" (2 USED)       |
| 7   | 24H 1136 | ( - )      | WASHER, 11/32" X 11/16" X 0.060" (7 USED) |
| 8   | M 67934  | ( - )      | WHEEL, DRIVE (2 USED)                     |
| 9   | M 68263  | ( - )      | SHAFT, DRIVE                              |
| 10  | M 63138  | ( - )      | SPACER                                    |
| 11  | 19H 1849 | ( - )      | SCREW, CAP, 5/16" X 1-1/4" (6 USED)       |

## SLIDE RAIL SUSPENSION AND SPRINGS

M24472F

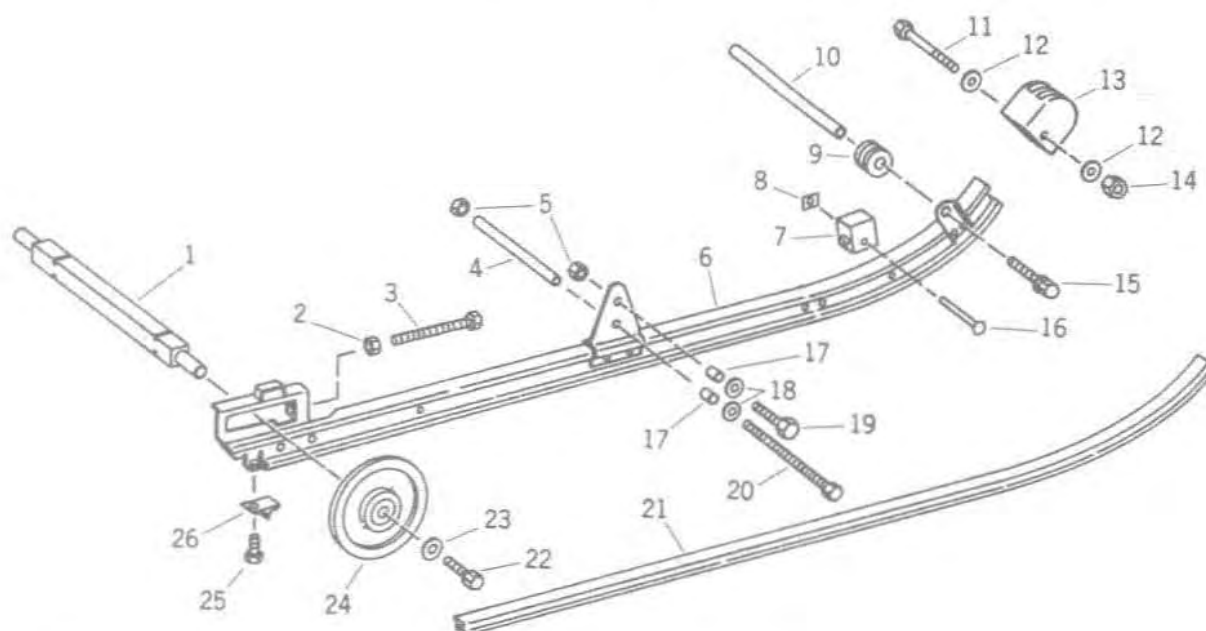


M24472F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                               |
|-----|----------|------------|-------------------------------------------|
| 1   | M 67157  | ( - )      | SHAFT, PIVOT                              |
| 2   | N 10214  | ( - )      | SCREW (2 USED)                            |
| 3   | M 68218  | ( - )      | SPACER (2 USED)                           |
| 4   | AM 54652 | ( - )      | WHEEL, BOGIE (2 USED)                     |
| 5   | M 67824  | ( - )      | SPACER                                    |
| 6   | M 67951  | ( - )      | SPRING, REAR, L.H.                        |
| 7   | M 63277  | ( - )      | NUT, LOCK, 5/16" (6 USED)                 |
| 8   | M 67856  | ( - )      | AXLE                                      |
| 9   | 24H 1136 | ( - )      | WASHER, 11/32" X 11/16" X 0.060" (2 USED) |
| 10  | M 67790  | ( - )      | SHAFT, PIVOT                              |
| 11  | M 67949  | ( - )      | SPRING, FRONT, L.H.                       |
| 12  | M 67747  | ( - )      | TUBE, HINGE                               |
| 13  | M 68248  | ( - )      | BOLT, EYE (2 USED)                        |
| 14  | M 67948  | ( - )      | SPRING, FRONT, R.H.                       |
| 15  | M 64553  | ( - )      | BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)    |
| 16  | 24H 1327 | ( - )      | WASHER, 15/32" X 1-1/8" X 0.105" (4 USED) |
| 17  | AM 54413 | ( - )      | ARM, FRONT SWING                          |
| 18  | M 67875  | ( - )      | BOLT (2 USED)                             |
| 19  | AM 54745 | ( - )      | ABSORBER, SHOCK                           |
| 20  | M 67950  | ( - )      | SPRING, REAR, R.H.                        |
| 21  | 19H 1875 | ( - )      | SCREW, CAP, 5/16" X 1-3/4" (2 USED)       |
| 22  | 24H 1296 | ( - )      | WASHER, 11/32" X 1-3/8" X 0.120" (4 USED) |
| 23  | M 67869  | ( - )      | BUSHING (2 USED)                          |
| 24  | M 64482  | ( - )      | BEARING (2 USED)                          |
| 25  | AM 54749 | ( - )      | ARM, REAR PIVOT                           |
| 26  | M 68379  | ( - )      | BLOCK (2 USED) (ACCESSORY)                |

## SLIDE RAILS AND IDLER WHEELS

M23618F

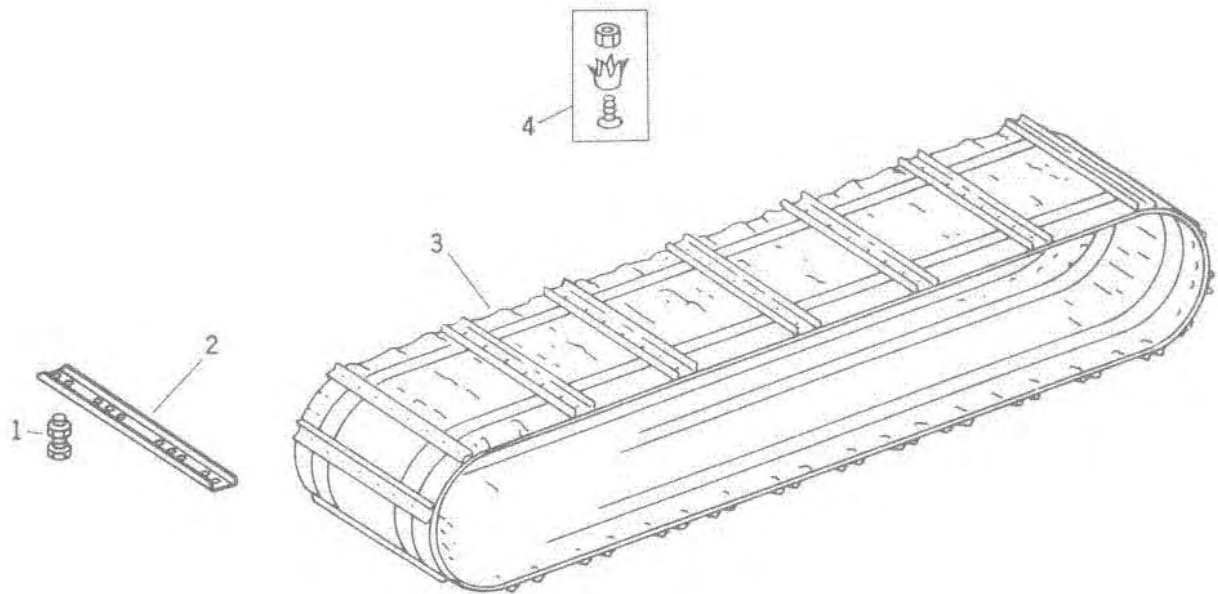


M23618F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                               |
|-----|----------|------------|-------------------------------------------|
| 1   | M 67952  | ( - )      | AXLE                                      |
| 2   | 14H 813  | ( - )      | NUT, 7/16" (2 USED)                       |
| 3   | 19H 3304 | ( - )      | SCREW, CAP, 7/16" X 4-1/2" (2 USED)       |
| 4   | M 68261  | ( - )      | SPACER                                    |
| 5   | M 63440  | ( - )      | NUT, LOCK, 3/8" (3 USED)                  |
| 6   | AM 54750 | ( - )      | RAIL, SLIDE, R.H.                         |
|     | AM 54751 | ( - )      | RAIL, SLIDE, L.H.                         |
| 7   | M 67065  | ( - )      | BUMPER (4 USED)                           |
| 8   | M 67167  | ( - )      | NUT, PUSH (4 USED)                        |
| 9   | M 68244  | ( - )      | BEARING (2 USED)                          |
| 10  | M 67981  | ( - )      | SHAFT, BEARING                            |
| 11  | 19H 1996 | ( - )      | SCREW, CAP, 1/4" X 2" (2 USED)            |
| 12  | 24H 1287 | ( - )      | WASHER, 9/32" X 5/8" X 0.060" (4 USED)    |
| 13  | M 67140  | ( - )      | CAP (2 USED)                              |
| 14  | M 63707  | ( - )      | NUT, LOCK, 1/4" (2 USED)                  |
| 15  | T 53268  | ( - )      | BOLT, 3/8" X 7/8" (2 USED)                |
| 16  | 16H 342  | ( - )      | RIVET, TRUSS HD., 3/16" X 2" (4 USED)     |
| 17  | M 67986  | ( - )      | SPACER (4 USED)                           |
| 18  | 24H 1176 | ( - )      | WASHER, 13/32" X 1-1/4" X 0.090" (4 USED) |
| 19  | 19H 1732 | ( - )      | SCREW, CAP, 3/8" X 1-1/4" (2 USED)        |
| 20  | 19H 3442 | ( - )      | SCREW, CAP, 3/8" X 10-3/8"                |
| 21  | M 64480  | ( - )      | BAR, WEAR (2 USED) (CUT TO LENGTH)        |
| 22  | 19H 2284 | ( - )      | SCREW, CAP, 3/8" X 7/8" (2 USED)          |
| 23  | 24H 1730 | ( - )      | WASHER, 13/32" X 1-1/2" X 0.120" (2 USED) |
| 24  | AM 54748 | ( - )      | WHEEL, IDLER (2 USED)                     |
| 25  | 19H 1227 | ( - )      | SCREW, CAP, 1/4" X 1/2" (2 USED)          |
| 26  | M 67748  | ( - )      | STOP, WEAR BAR (2 USED)                   |

## TRACK AND STAR STUD KIT

M23561F

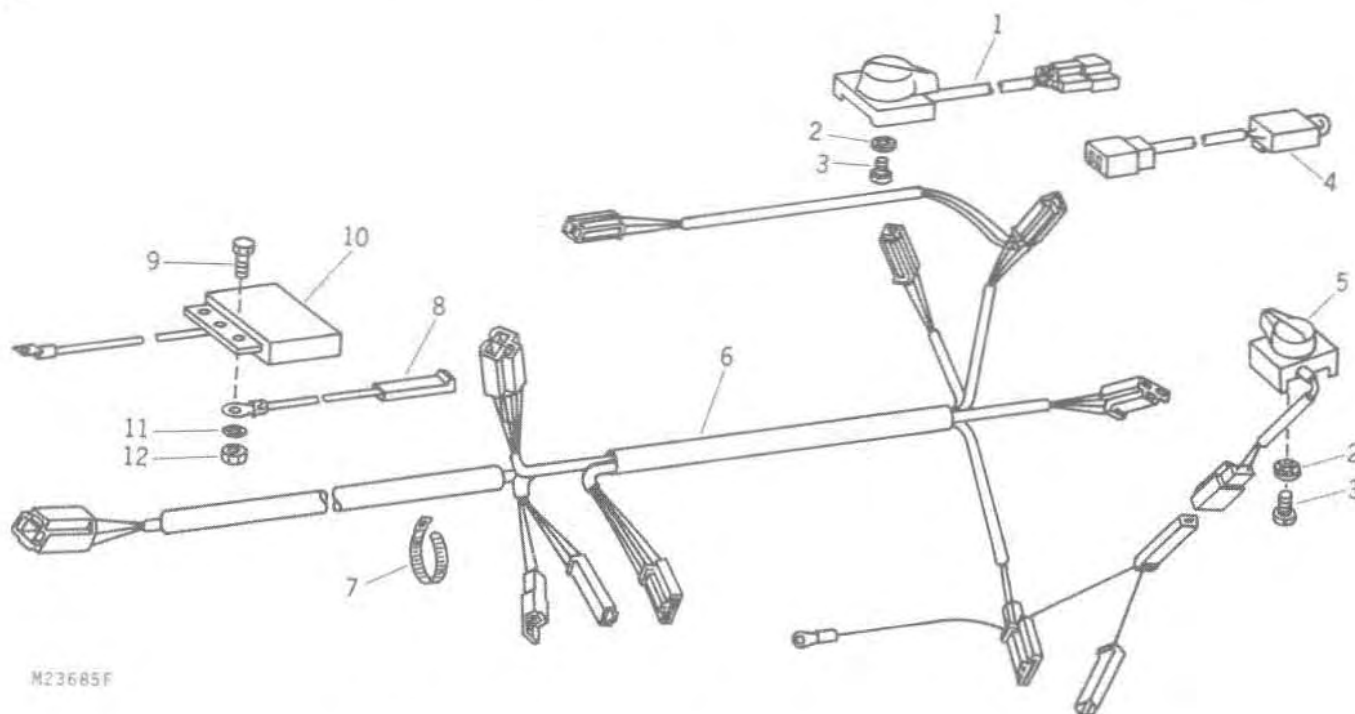


M23561F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                                              |
|-----|----------|------------|--------------------------------------------------------------------------|
| 1   | AM 53418 | ( - )      | KIT, GROUSER BAR HARDWARE (INCLUDES 50 NUTS AND BOLTS)<br>(SERVICE ONLY) |
| 2   | M 66989  | ( - )      | BAR, GROUSER (29 USED) (SERVICE ONLY)                                    |
| 3   | AM 54331 | ( - )      | TRACK                                                                    |
| 4   | AM 54921 | ( - )      | KIT, STAR STUD (INCLUDES 20 STARS, BOLTS AND NUTS)                       |

## MAIN WIRING HARNESS AND SWITCHES

M23685F

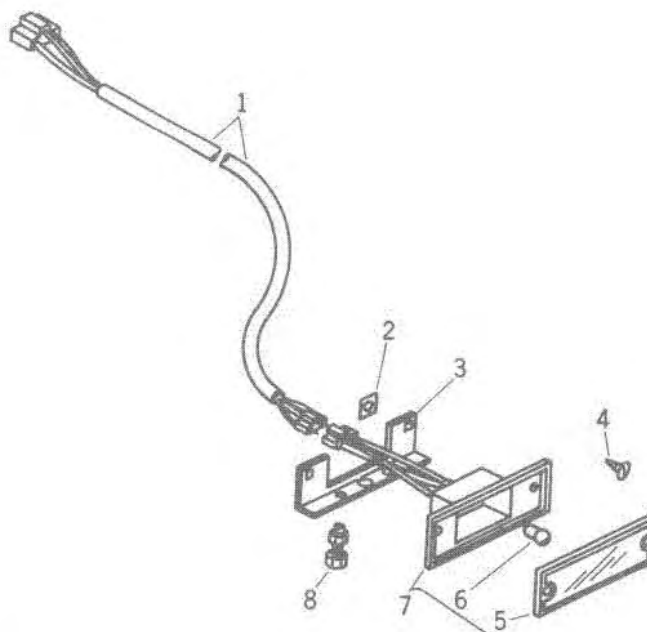


M23685F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                           |
|-----|----------|------------|---------------------------------------|
| 1   | AM 54784 | -          | SWITCH, DIMMER                        |
| 2   | M 68360  | -          | WASHER, LOCK, INTERNAL-TOOTH, NO. 6   |
| 3   | M 68003  | -          | SCREW, PAN HD., NO. 6 X 1/4" (2 USED) |
| 4   | AM 54790 | -          | SWITCH, BRAKE LIGHT                   |
| 5   | AM 54782 | -          | SWITCH, EMERGENCY STOP                |
| 6   | AM 54909 | -          | HARNESS, MAIN WIRING                  |
| 7   | M 63300  | -          | STRAP, TIE (3 USED)                   |
| 8   | AM 37026 | -          | WIRE, GROUND                          |
| 9   | T 60638  | -          | SCREW, CAP, NO. 10 X 1/2" (2 USED)    |
| 10  | AM 52886 | -          | REGULATOR                             |
| 11  | 12H 240  | -          | WASHER, LOCK, NO. 10 (2 USED)         |
| 12  | M 63662  | -          | NUT, LOCK, NO. 10 (2 USED)            |

## TAILLIGHT ASSEMBLY

M23687F

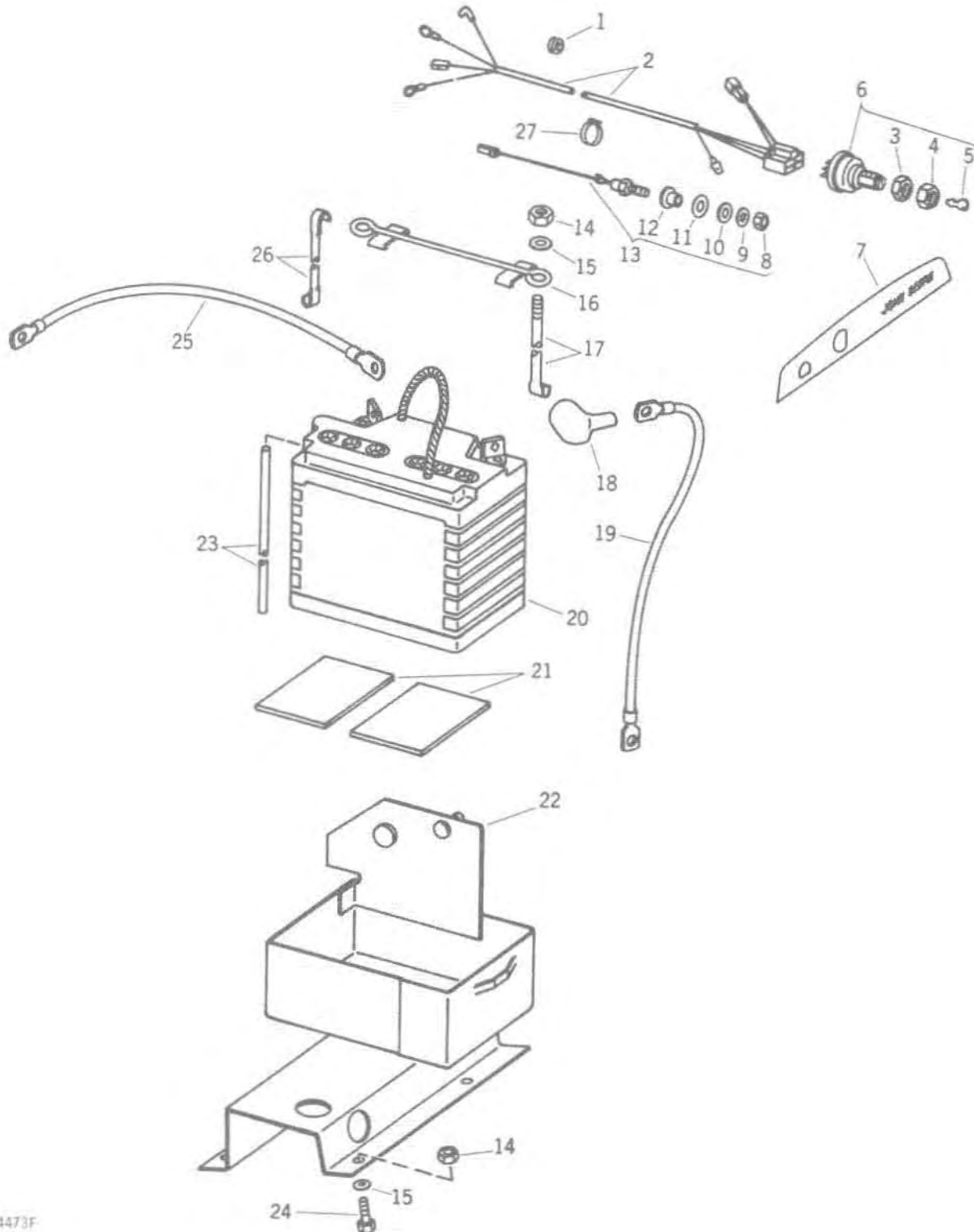


M23687F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                            |
|-----|----------|------------|----------------------------------------|
| 1   | AM 54817 | ( - )      | HARNESS, WIRING                        |
| 2   | M 63775  | ( - )      | GROMMET (2 USED)                       |
| 3   | M 63776  | ( - )      | BRACKET                                |
| 4   | M 63450  | ( - )      | SCREW, PAN HD., NO. 10 X 5/8" (2 USED) |
| 5   | M 63816  | ( - )      | LENS                                   |
| 6   | AM 52619 | ( - )      | BULB (1035)                            |
| 7   | AM 52305 | ( - )      | TAILLIGHT                              |
| 8   | 19H 1919 | ( - )      | SCREW, CAP, 1/4" X 5/8" (2 USED)       |
|     | M 63707  | ( - )      | NUT, LOCK, 1/4" (2 USED)               |

ELECTRIC START KIT

M24473F



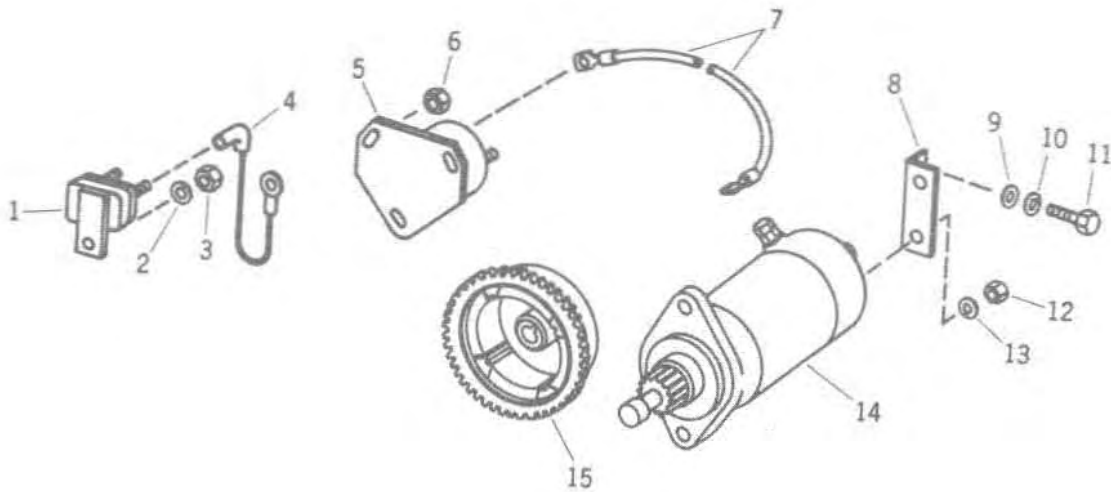
M24473F

## ELECTRIC START KIT - CONTINUED

| KEY  | PART NO. | SERIAL NO. | DESCRIPTION                                                                    |
|------|----------|------------|--------------------------------------------------------------------------------|
| 1    | M 64081  | ( - )      | GROMMET (2 USED)                                                               |
| 2    | AM 54946 | ( - )      | HARNESS, WIRING                                                                |
| 3    | M 63704  | ( - )      | NUT, SWITCH, THIN                                                              |
| 4    | M 63298  | ( - )      | NUT, SWITCH, THICK                                                             |
| 5    | M 63301  | ( - )      | KEY                                                                            |
| 6    | AM 52053 | ( - )      | SWITCH                                                                         |
| 7    | M 68349  | ( - )      | DECAL                                                                          |
| 8    | 14H 631  | ( - )      | NUT, NO. 10                                                                    |
| 9    | 12H 295  | ( - )      | WASHER, LOCK, INTERNAL-TOOTH, NO. 10                                           |
| 10   | 24H 1283 | ( - )      | WASHER, 7/32" X 1/2" X 0.048"                                                  |
| 11   | M 66388  | ( - )      | WASHER                                                                         |
| 12   | M 66387  | ( - )      | BUSHING                                                                        |
| I 13 | AM 54972 | ( - )      | RECTIFIER                                                                      |
| 14   | M 63707  | ( - )      | NUT, LOCK, 1/4" (5 USED)                                                       |
| 15   | 24H 1287 | ( - )      | WASHER, 9/32" X 5/8" X 0.060" (5 USED)                                         |
| 16   | AM 52187 | ( - )      | HOLD-DOWN                                                                      |
| 17   | M 63378  | ( - )      | BOLT, HOLD-DOWN                                                                |
| 18   | M 41125  | ( - )      | BOOT                                                                           |
| 19   | AM 52618 | ( - )      | CABLE, BATTERY                                                                 |
| 20   | AM 52050 | ( - )      | BATTERY, 12-VOLT (NOT INCLUDED IN ELECTRIC START KIT)                          |
| 21   | M 63708  | ( - )      | PAD, BATTERY (2 USED)                                                          |
| 22   | AM 54948 | ( - )      | BOX, BATTERY                                                                   |
| 23   | M 63271  | ( - )      | TUBE, 10-FT. (3.048 M) (CUT TO LENGTH)                                         |
| I 24 | 19H 2036 | ( - )      | SCREW, CAP, 1/4" X 7/8" (4 USED)                                               |
| 25   | AM 31551 | ( - )      | CABLE, BATTERY                                                                 |
| 26   | M 68350  | ( - )      | ROD, HOLD-DOWN                                                                 |
| I 27 | M 66044  | ( - )      | STRAP, TIE                                                                     |
|      | AM 54914 | ( - )      | KIT, ELECTRIC START (INCLUDES ALL PARTS LISTED ABOVE AND ALL PARTS ON PAGE 50) |

## ELECTRIC START KIT

M23775F

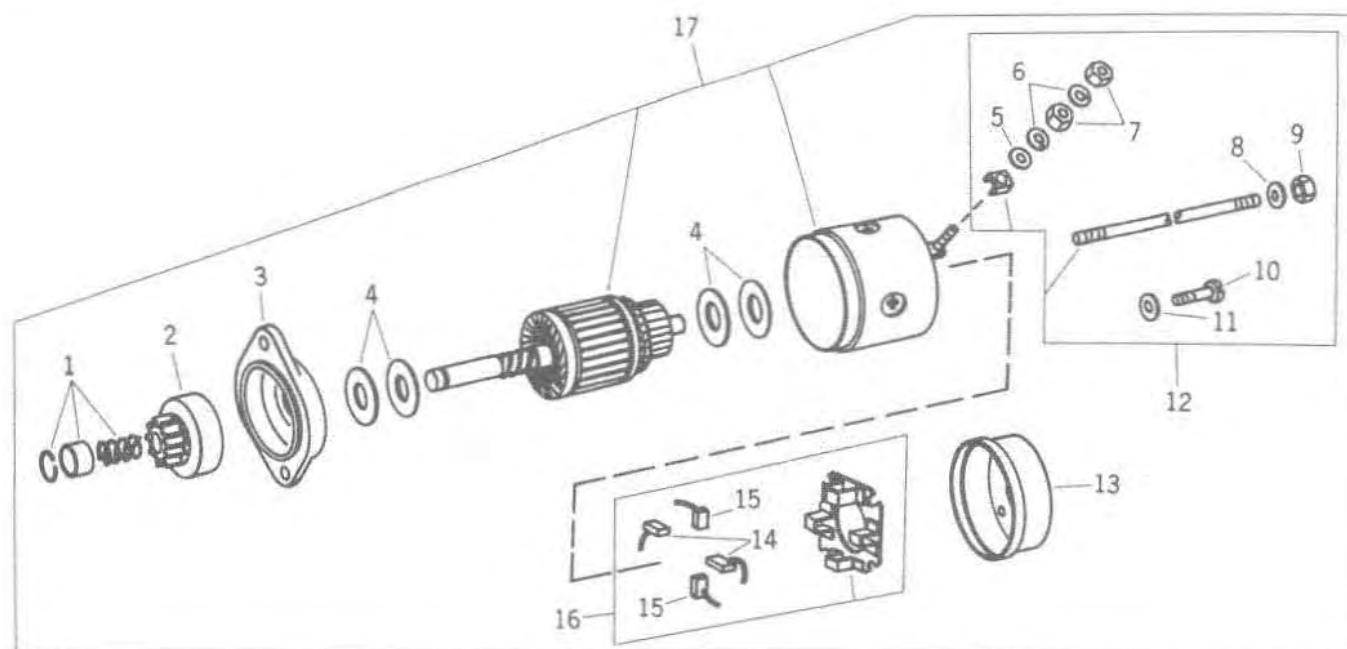


M23775F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                |
|-----|----------|------------|--------------------------------------------|
| 1   | AM 33621 | ( - )      | BREAKER, CIRCUIT, 25 AMP.                  |
| 2   | 24H 1287 | ( - )      | WASHER, 9/32" X 5/8" X 0.060"              |
| 3   | M 63707  | ( - )      | NUT, LOCK, 1/4"                            |
| 4   | AM 33218 | ( - )      | WIRE, LEAD                                 |
| 5   | AM 54942 | ( - )      | SOLENOID                                   |
| 6   | M 63440  | ( - )      | NUT, LOCK, 3/8"                            |
| 7   | AM 54947 | ( - )      | CABLE                                      |
| 8   | M 68344  | ( - )      | BRACKET                                    |
| 9   | 24M 7088 | ( - )      | WASHER, 6.6 MM X 12.5 MM X 1.6 MM (2 USED) |
| 10  | 12H 302  | ( - )      | WASHER, LOCK, 1/4" (2 USED)                |
| 11  | 19M 7560 | ( - )      | SCREW, CAP, 6 MM X 16 MM (2 USED)          |
| 12  | 14M 7028 | ( - )      | NUT, 5 MM (2 USED)                         |
| 13  | 12H 246  | ( - )      | WASHER, LOCK, 3/16" (2 USED)               |
| 14  | AM 54941 | ( - )      | MOTOR, STARTER                             |
| 15  | AM 54943 | ( - )      | FLYWHEEL WITH RING GEAR                    |

## STARTER MOTOR

M23776F

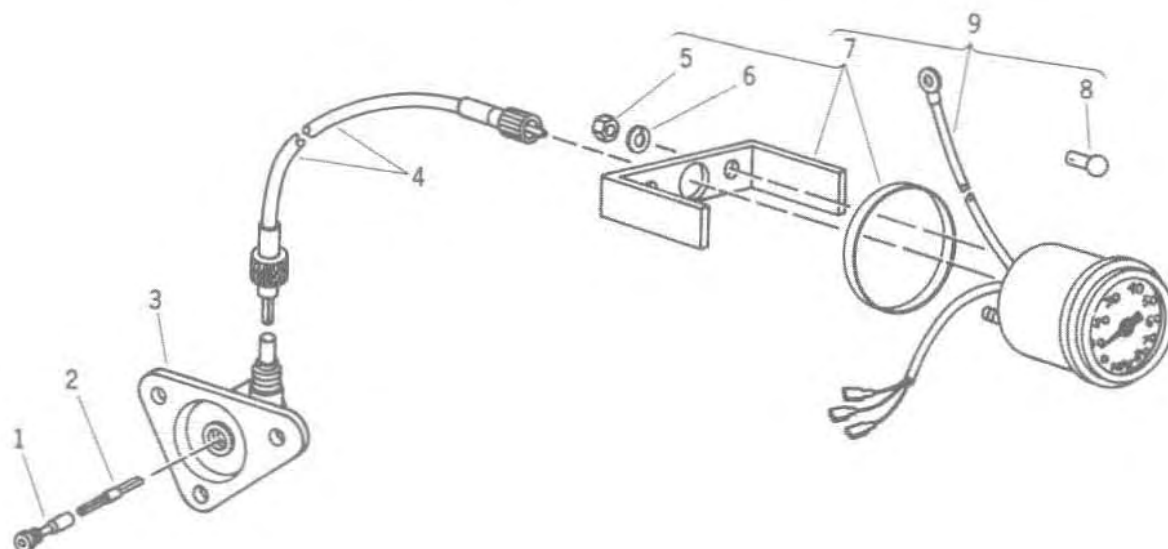


M23776F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                 |
|-----|----------|------------|---------------------------------------------|
| 1   | AM 54958 | ( - )      | KIT, PINION                                 |
| 2   | AM 54955 | ( - )      | PINION                                      |
| 3   | AM 54957 | ( - )      | COVER, FRONT WITH BEARING                   |
| 4   | AM 54960 | ( - )      | KIT, WASHER                                 |
| 5   | 24H 7088 | ( - )      | WASHER, 6.6 MM X 12.5 MM X 1.6 MM           |
| 6   | 12H 302  | ( - )      | WASHER, LOCK, 1/4" (2 USED)                 |
| 7   | 14M 7272 | ( - )      | NUT, 6 MM (2 USED)                          |
| 8   | 12H 246  | ( - )      | WASHER, LOCK, NO. 10 (2 USED)               |
| 9   | 14M 7028 | ( - )      | NUT, 5 MM (2 USED)                          |
| 10  | 21M 7138 | ( - )      | SCREW, MACHINE, 4 MM X 12 MM (2 USED)       |
| 11  | 12H 315  | ( - )      | WASHER, LOCK, NO. 8 (2 USED)                |
| 12  | AM 54959 | ( - )      | KIT, HARDWARE, INCLUDES THRU BOLT           |
| 13  | AM 54954 | ( - )      | COVER, REAR, WITH BEARING                   |
| 14  | AM 54961 | ( - )      | BRUSH SET, POSITIVE                         |
| 15  | AM 54962 | ( - )      | BRUSH SET, NEGATIVE                         |
| 16  | AM 54956 | ( - )      | HOLDER, BRUSH, INCLUDES BRUSHES AND SPRINGS |
| 17  | AM 54941 | ( - )      | STARTER                                     |

## SPEEDOMETER AND DRIVE

M23773F

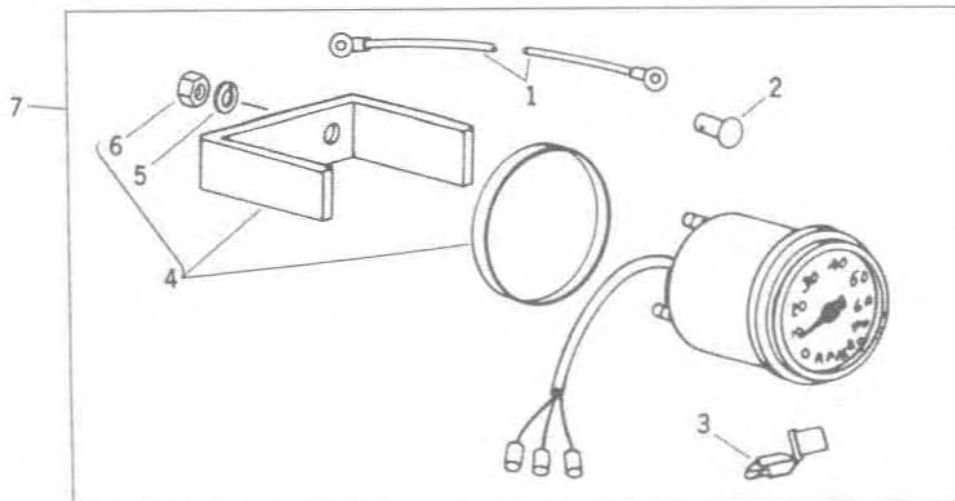


M23773F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                        |
|-----|----------|------------|----------------------------------------------------|
| 1   | M 64141  | ( - )      | BUSHING                                            |
| 2   | M 64142  | ( - )      | CORE                                               |
| 3   | AM 53554 | ( - )      | DRIVE, SPEEDOMETER                                 |
| 4   | AM 53639 | ( - )      | CABLE                                              |
| 5   | 14M 7028 | ( - )      | NUT, 5 MM (2 USED)                                 |
| 6   | 12H 246  | ( - )      | WASHER, LOCK, NO. 10 (2 USED)                      |
| 7   | AM 52449 | ( - )      | KIT, MOUNTING BRACKET (SERVICE ONLY)               |
| 8   | AM 52847 | ( - )      | BULB                                               |
| 9   | AM 52343 | ( - )      | SPEEDOMETER, WITH DRIVE                            |
| ..  | AM 54916 | ( - )      | KIT, SPEEDOMETER (INCLUDES ALL PARTS LISTED ABOVE) |

## TACHOMETER KIT

M23409F

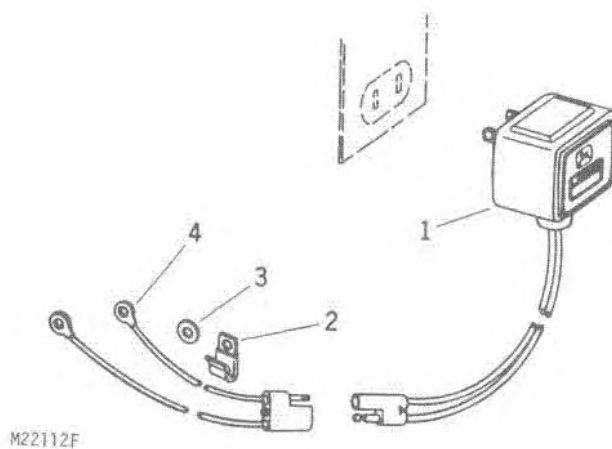


M23409F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                          |
|-----|----------|------------|--------------------------------------|
| 1   | AM 52549 | ( - )      | WIRE, GROUND                         |
| 2   | AM 52847 | ( - )      | BULB                                 |
| 3   | AM 52175 | ( - )      | CONNECTOR (3 USED)                   |
| 4   | AM 52449 | ( - )      | KIT, MOUNTING BRACKET (SERVICE ONLY) |
| 5   | 12H 246  | ( - )      | WASHER, LOCK, NO. 10 (2 USED)        |
| 6   | 14M 7028 | ( - )      | NUT, 5 MM (2 USED)                   |
| 7   | AM 52346 | ( - )      | TACHOMETER                           |

BATTERY CHARGER

M22112F



| KEY | PART NO. | SERIAL NO. | DESCRIPTION                    |
|-----|----------|------------|--------------------------------|
| 1   | AM 36786 | ( - )      | CHARGER                        |
| 2   | N 10010  | ( - )      | J-CLAMP                        |
| 3   | 24H 1289 | ( - )      | WASHER, 21/64" X 5/8" X 0.048" |
| 4   | AM 32877 | ( - )      | HARNESS, WIRING                |

## TWO CYCLE OIL (NOT ILLUSTRATED)

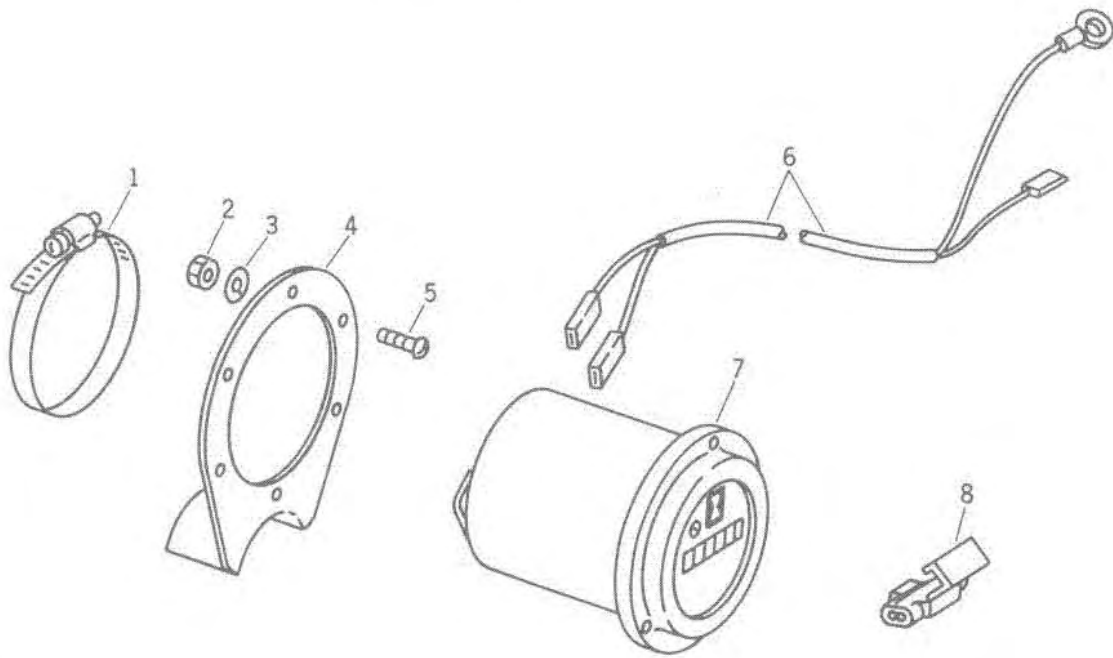
| KEY | PART NO. | SERIAL NO. | DESCRIPTION                              |
|-----|----------|------------|------------------------------------------|
| PT  | 560      | ( - )      | OIL, TWO CYCLE, 1 U.S. PINT (.473 LITER) |

## SNOWMOBILE COVER (NOT ILLUSTRATED)

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                   |
|-----|----------|------------|-------------------------------|
| TY  | 9358     | ( - )      | COVER (BLACK)                 |
| TY  | 9359     | ( - )      | COVER (WINTER FROST)          |
| TY  | 9361     | ( - )      | COVER (BLACK) (WITH BACKREST) |

## HOURMETER KIT

M23701F



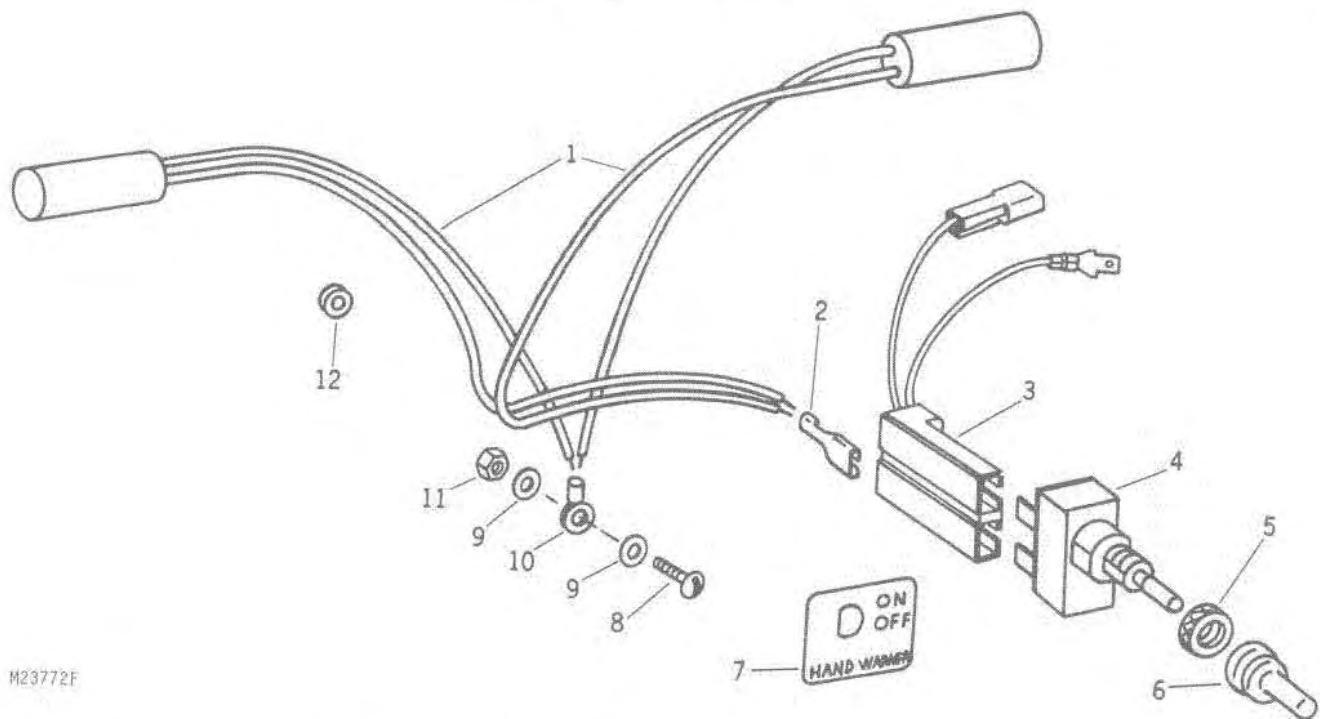
M23701F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                           |
|-----|----------|------------|---------------------------------------|
| 1   | H 2742 B | ( - )      | CLAMP                                 |
| 2   | 14H 1026 | ( - )      | NUT, NO. 6 (3 USED)                   |
| 3   | 12H 314  | ( - )      | WASHER, LOCK, NO. 6 (3 USED)          |
| 4   | M 44478  | ( - )      | BRACKET                               |
| 5   | 21H 1290 | ( - )      | SCREW, MACHINE, NO. 6 X 1/2" (3 USED) |
| 6   | AM 32664 | ( - )      | HARNESS, WIRING                       |
| 7   | AM 32060 | ( - )      | HOURMETER (SUB. AM32500)              |
| 8   | AM 52175 | ( - )      | CONNECTOR, WIRE                       |
|     | AM 32500 | ( - )      | KIT, HOURMETER (EXTRA EQUIPMENT)      |

\*NOTE: USE ONLY WITH ELECTRIC START KIT

## HANDLEBAR HEATER KIT

M23772F

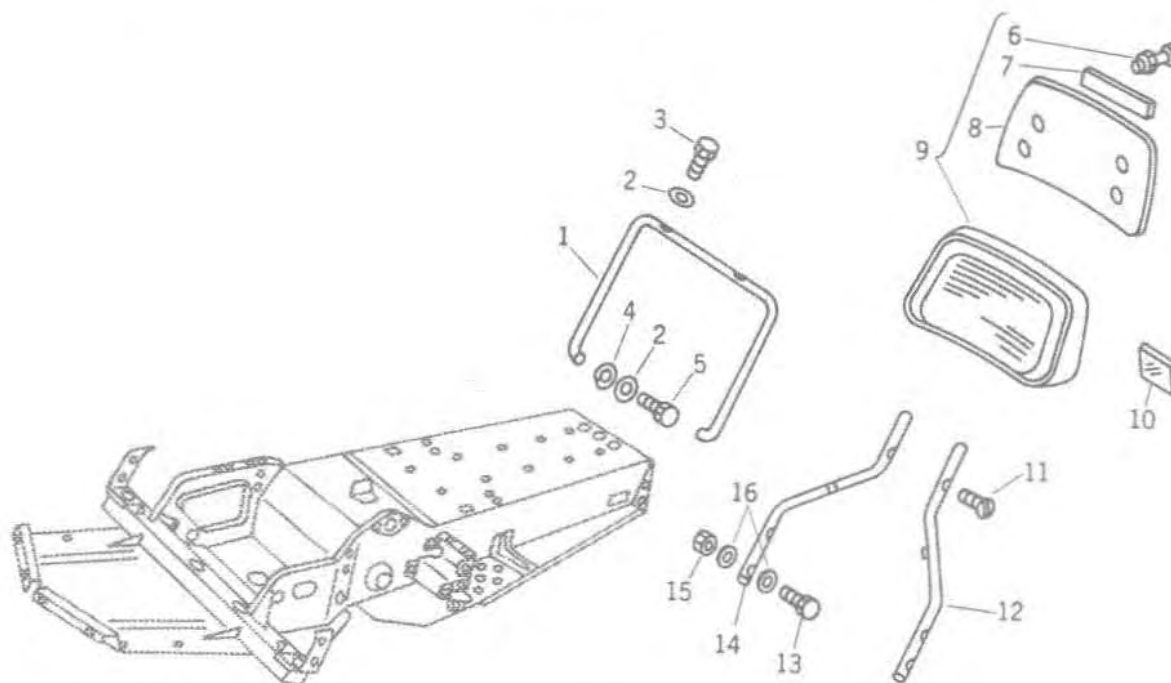


M23772F

| KEY      | PART NO. | SERIAL NO. | DESCRIPTION                                                    |
|----------|----------|------------|----------------------------------------------------------------|
| 1        | AM 54951 | ( - )      | KIT, HEATER ELEMENT                                            |
| 2        | U 46663  | ( - )      | TERMINAL                                                       |
| 3        | AM 54952 | ( - )      | HARNES, WIRING                                                 |
| 4        | AM 52340 | ( - )      | SWITCH                                                         |
| 5        | M 63296  | ( - )      | NUT, KNURLED                                                   |
| 6        | M 63297  | ( - )      | BOOT                                                           |
| 7        | M 67905  | ( - )      | DECAL, "ON-OFF"                                                |
| 8        | 21H 1017 | ( - )      | SCREW, MACHINE, 3/16" X 3/8"                                   |
| 9        | 24H 1283 | ( - )      | WASHER, 7/32" X 1/2" X 0.048" (2 USED)                         |
| 10       | R 32019  | ( - )      | EYELET                                                         |
| 11       | M 63662  | ( - )      | NUT, LOCK, NO. 10                                              |
| 12       | M 43459  | ( - )      | GROMMET (2 USED)                                               |
| AM 54918 | ( - )    | ( - )      | KIT, HANDLEBAR HEATER (INCLUDES ALL OF THE PARTS LISTED ABOVE) |

## BACKREST KIT

M24474F

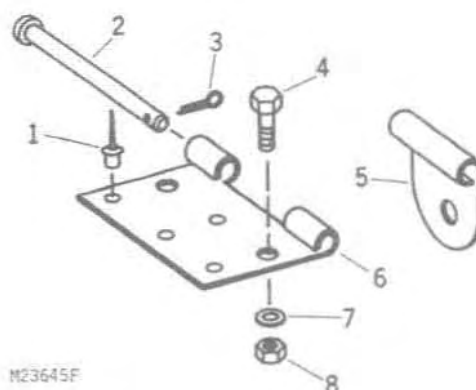


M24474F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                 |
|-----|----------|------------|---------------------------------------------|
| 1   | AM 52451 | -          | HANDRAIL                                    |
| 2   | 12H 302  | -          | WASHER, LOCK, 1/4" (4 USED)                 |
| 3   | 19H 1914 | -          | SCREW, CAP, 1/4" X 1" (2 USED)              |
| 4   | M 63115  | -          | WASHER, MOUNT (2 USED)                      |
| 5   | 19H 1948 | -          | SCREW, CAP, 1/4" X 3/4" (2 USED)            |
| 6   | M 65001  | -          | SCREW, MACHINE, 1/4" X 1/4" (2 USED)        |
|     | 12H 297  | -          | WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED) |
| 7   | M 64131  | -          | DECAL                                       |
| 8   | M 63892  | -          | BACK PANEL                                  |
| 9   | AM 52356 | -          | BACKREST                                    |
| 10  | M 63348  | -          | REFLECTOR, RED (2 USED)                     |
| 11  | 21H 1287 | -          | SCREW, MACHINE, 1/4" X 1-1/4" (2 USED)      |
| 12  | AM 52453 | -          | SUPPORT, L.H.                               |
| 13  | 19H 1898 | -          | SCREW, CAP, 1/4" X 1-1/2" (4 USED)          |
| 14  | AM 52452 | -          | SUPPORT, R.H.                               |
| 15  | M 63707  | -          | NUT, LOCK, 1/4" (4 USED)                    |
| 16  | 24H 1286 | -          | WASHER, 9/32" X 1/2" X 0.060" (8 USED)      |

## HITCH KIT

M23645F

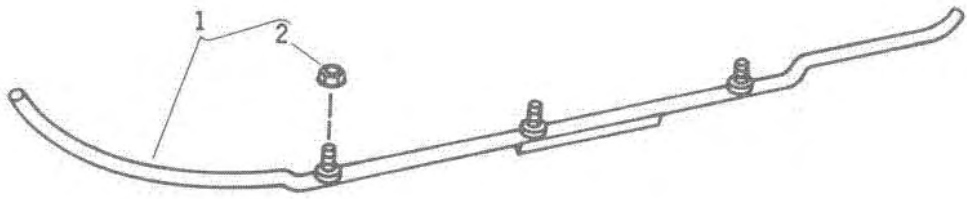


M23645F

| KEY | PART NO  | SERIAL NO. | DESCRIPTION                            |
|-----|----------|------------|----------------------------------------|
| 1   | M 63200  | ( - )      | RIVET, POP, 3/16" X 25/64" (3 USED)    |
| 2   | M 63247  | ( - )      | PIN                                    |
| 3   | 11H 233  | ( - )      | PIN, COTTER, 3/32" X 1/2"              |
| 4   | 19H 1919 | ( - )      | SCREW, CAP, 1/4" X 5/8" (2 USED)       |
| 5   | M 63248  | ( - )      | HITCH                                  |
| 6   | M 63059  | ( - )      | HINGE                                  |
| 7   | 24H 1287 | ( - )      | WASHER, 9/32" X 5/8" X 0.060" (2 USED) |
| 8   | M 63707  | ( - )      | NUT, LOCK, 1/4" (2 USED)               |
| AM  | 54858    | ( - )      | KIT, HITCH                             |

CARBIDE WEAR ROD KIT

M23824F

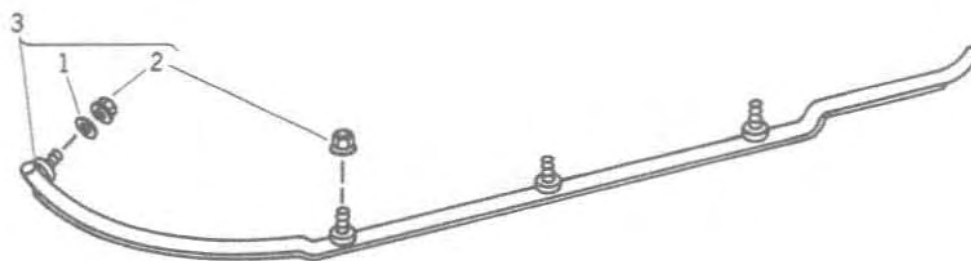


M23824F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                                 |
|-----|----------|------------|-------------------------------------------------------------|
| 1   | AM 54964 | ( - )      | KIT, CARBIDE WEAR ROD (INCLUDES SIX NUTS AND TWO WEAR RODS) |
| 2   | M 63370  | ( - )      | NUT, FLANGE, 5/16"                                          |

## CARBIDE WEAR ROD KIT (RACING)

M23825F



M23825F

| KEY | PART NO. | SERIAL NO. | DESCRIPTION                                                                |
|-----|----------|------------|----------------------------------------------------------------------------|
| 1   | 24H 1621 | ( - )      | WASHER, 11/32" X 1" X 0.194" (2 USED)                                      |
| 2   | M 63370  | ( - )      | NUT, FLANGE, 5/16"                                                         |
| 3   | AM 54701 | ( - )      | KIT, CARBIDE WEAR ROD (INCLUDES EIGHT NUTS, TWO WASHERS AND TWO WEAR RODS) |

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|          |      |     |      | AM 54652 | E16  | 4   | 43   | AM 54853 | D21  | 2   | 23   |
| AM 31551 | E22  | 25  | 49   | AM 54657 | E9   | 4   | 36   | AM 54856 | D22  | 18  | 24   |
| AM 32060 | F4   | 7   | 56   | AM 54666 | E10  | 3   | 37   | AM 54856 | D23  | 21  | 25   |
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| AM 32664 | F4   | 6   | 56   | AM 54671 | D12  | 5   | 14   | AM 54878 | D5   | 4   | 7    |
| AM 32877 | F2   | 4   | 54   | AM 54677 | E9   | 9   | 36   | AM 54892 | E11  |     | 38   |
| AM 33218 | E23  | 4   | 50   | AM 54701 | F9   | 3   | 61   | AM 54904 | D17  |     | 19   |
| AM 33621 | E23  | 1   | 50   | AM 54715 | D4   | 1   | 6    | AM 54908 | D12  | 6   | 14   |
| AM 36786 | F2   | 1   | 54   | AM 54717 | D5   | 4   | 7    | AM 54909 | E19  | 6   | 46   |
| AM 37026 | E19  | 8   | 46   | AM 54719 | D25  | 6   | 27   | AM 54912 | D14  | 12  | 16   |
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| AM 52053 | E22  | 6   | 49   | AM 54727 | D12  | 17  | 14   | AM 54914 | E22  |     | 49   |
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| AM 52175 | F4   | 8   | 56   | AM 54733 | D14  | 4   | 16   | AM 54918 | F5   |     | 57   |
| AM 52187 | E22  | 16  | 49   | AM 54734 | D15  | 9   | 17   | AM 54919 | E10  |     | 37   |
| AM 52305 | E20  | 7   | 47   | AM 54737 | E13  | 4   | 40   | AM 54920 | E11  |     | 38   |
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| AM 52451 | F6   | 1   | 58   | AM 54749 | E16  | 25  | 43   | AM 54937 | E10  | 4   | 37   |
| AM 52452 | F6   | 14  | 58   | AM 54750 | E17  | 6   | 44   | AM 54938 | E10  | 1   | 37   |
| AM 52453 | F6   | 12  | 58   | AM 54751 | E17  | 6   | 44   | AM 54940 | D14  | 17  | 16   |
| AM 52549 | F1   | 1   | 53   | AM 54768 | D24  | 24  | 26   | AM 54941 | E23  | 14  | 50   |
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| AM 54278 | E10  | 12  | 37   | AM 54830 | D18  | 12  | 20   |          |      |     |      |
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| M 41125  | E22  | 18  | 49   | M 63707  | D6   | 12  | 8    | M 65675  | E9   | 2   | 36   |
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| M 44478  | F4   | 4   | 56   | M 63707  | E17  | 14  | 44   | M 65810  | E13  | 16  | 40   |
| M 47075  | D9   | 2   | 11   | M 63707  | E20  | 8   | 47   | M 65852  | E3   | 1   | 30   |
| M 47470  | E9   | 22  | 36   | M 63707  | E22  | 14  | 49   | M 65853  | E3   | 1   | 30   |
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