

M25500

-UN-01JAN94



SPORTFIRE SNOWMOBILE

1980 MODEL (SERIAL NO. 120001-155000)

1981 MODEL (SERIAL NO. 155001-190000)

1982 MODEL (SERIAL NO. 190001-222000)

1983 MODEL (SERIAL NO. 222001-285000)

1984 MODEL (SERIAL NO. 285001-)

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.)

SERIAL NUMBER PLATE

AN INDIVIDUAL SERIAL NUMBER IS ASSIGNED TO EACH MACHINE. WHEN WRITING ABOUT OR FILLING OUT WARRANTY CLAIMS, USE ALL THE CHARACTERS SHOWN ON THE SERIAL NUMBER PLATE.

(-1983 MANUFACTURED YEAR)
EXAMPLE: J44SM 222001M

(1984- MANUFACTURED YEAR)
EXAMPLE: M0SPORX285001

J- FAMILY OF MACHINE (SNOWMOBILE)
44S- MODEL OR MACHINE DESIGNATION
M- MODEL YEAR (L-1982, M-1983)
SPACE- (FOR COMPUTER PURPOSES)
222001- SERIAL NUMBER
M- FACTORY DESIGNATION (HORICON)

M0- FACTORY DESIGNATION (HORICON WORKS)
SPOR- MODEL OR MACHINE DESIGNATION
X- CONFIGURATION CODE
285001- SERIAL NUMBER

PRODUCT CONFIGURATION CODE

THE CONFIGURATION "ALPHA" CODE IDENTIFIES A VARIATION OF A PRODUCT. (EXAMPLE: 116 LAWN TRACTORS MAY BE MANUFACTURED AS HYDROSTATIC UNIT OR MANUAL, AND BE SHIPPED WITH A 970MM OR 1170MM MOWER. FOUR VARIATIONS OF THE 116 LAWN TRACTOR EXIST.)

IT ALSO IDENTIFIES DIFFERENT PRODUCTS WHICH HAVE THE SAME MODEL OR MACHINE DESIGNATION. (EXAMPLE: 216 TRACTOR AND 216 TILLER)

IF NO CONFIGURATION "ALPHA" CODE IS REQUIRED, SPACE IS FILLED IN WITH AN "X".

SERIAL NUMBER LISTING INFORMATION

SERIAL NUMBER INFORMATION IS LISTED TO SHOW ON WHICH MACHINES EACH PART CAN BE USED; FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.
000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.
000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING SERIAL NUMBER LISTED.
000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER CHANGE WAS MADE BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRODUCED.

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

CHANGE INDICATOR LINE

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

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B7	AIR INTAKE SILENCER	30	F		
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C24	BACKREST KIT	74	B3	FAN DRIVE	26
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C21	BATTERY CHARGER	70	B15	FUEL PUMP (-190000)	39
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A15	CONSOLE SUPPORT	13	A23	HEADS, CYLINDER	21
A16	CONTROLS, BRAKE	14	C25	HITCH KIT	75
C22	COVER, SNOWMOBILE	72	C25	HITCH KIT (HEAVY DUTY)	75
A23	CRANKCASE	21	A11	HOOD	9
A24	CRANKSHAFT	22	C10	HOOD DECALS	59
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A23	CYLINDERS	21	A14	HOOD STRAPS	12
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	L		B7	SILENCER, AIR INTAKE	30
A14	LANYARD	12	A19	SKI ASSEMBLY	17
	M		C6	SLIDE RAIL SHOCK ABSORBER (190001-)	55
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A25	MUFFLER	23	C6	SLIDE RAIL SUSPENSION (190001-)	55
	N		C2	SLIDE RAILS (-190000)	51
B14	NEEDLE JETS	37	C4	SLIDE RAILS (190001-)	53
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	O		C22	SNOWMOBILE COVER	72
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A8	TUNNEL	6		
C10	TUNNEL DECALS	59		
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B13	VALVES, THROTTLE	36		
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A9	WEAR BAR KIT	7		
D2	WHEEL KIT	77		
B25	WHEELS, DRIVE	49		
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C4	WHEELS, IDLER (190001-)	53		
A11	WINDSHIELD	9		
C13	WIRING HARNESS	62		
C15	WIRING HARNESSES	64		

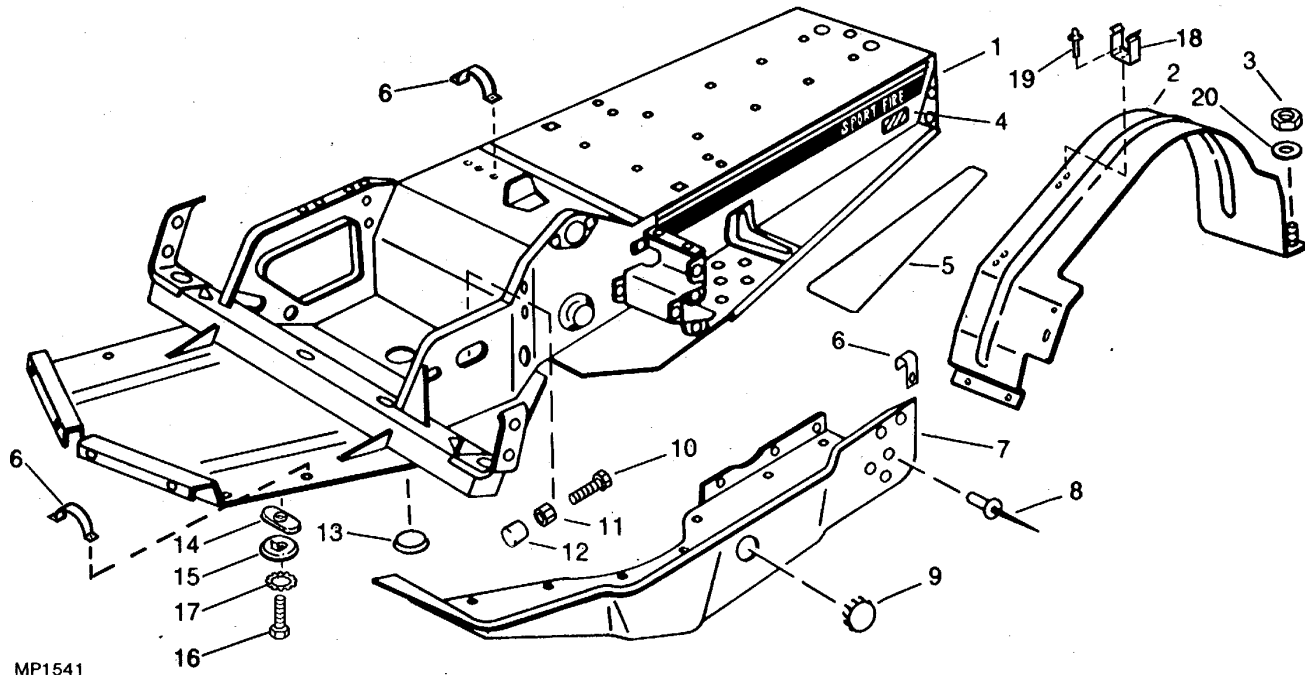
MEMORANDA

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SPORTFIRE SNOWMOBILE

TUNNEL, PAN AND BELT GUARD

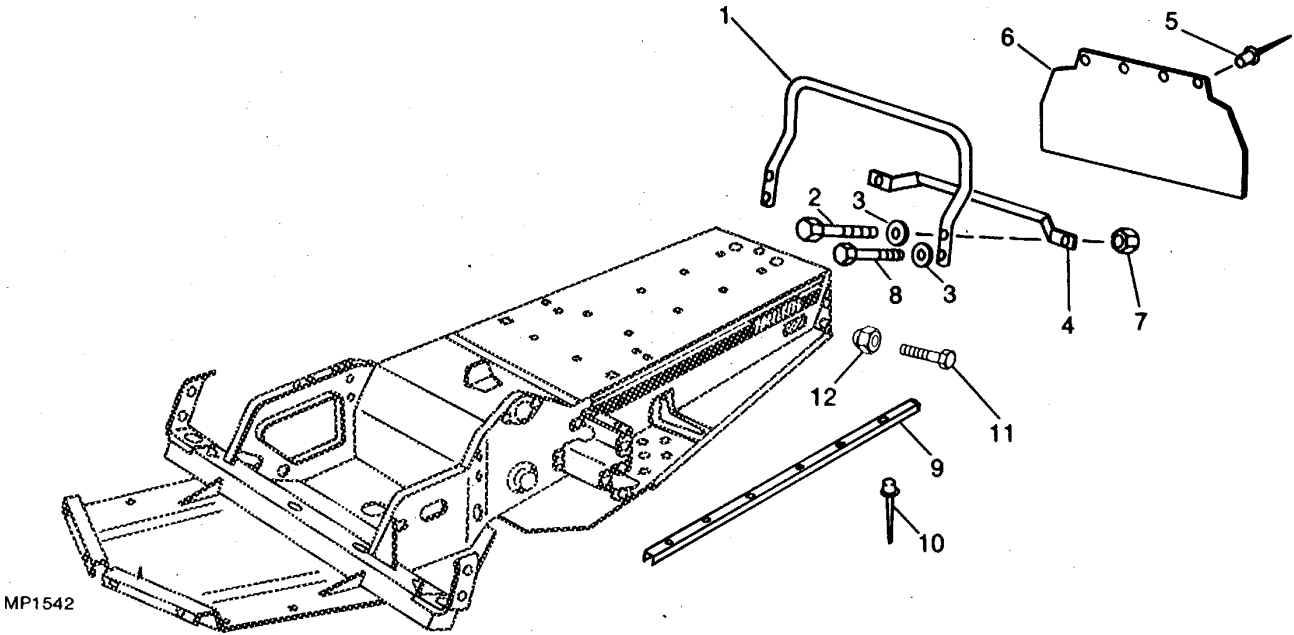
MP1541 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM55136	FRAME	1	-155000	(SUB AM55270, M68518 AND M68519)
	AM55270	FRAME	1	155001-222000	
	AM55610	FRAME	1	222001-	
2	AM55149	SHIELD	1		
3	M68020	WING NUT	2	-XXXXXX	
	M40333	LOCK NUT	2	XXXXXX-	
4	M63348	REFLECTOR	2		
5	AM55229	KIT	1		FOOTTREAD
6	M81210	CLAMP	4		
7	M68632	PAN	1	-155000	R.H.
	M68633	PAN	1	-155000	(SUB M68939) L.H.
	M68938	PANEL	1	155001-	R.H.
	M68939	PANEL	1	155001-	L.H.
8	M68526	RIVET	28		
9	M66510	PLUG	1		
10	19H3463	CAP SCREW	1		5/8" X 4-1/4"
11	14H813	NUT	1		7/16"
12	M68566	BUMPER	1	-155000	(SUB AM55299)
	AM55299	BUMPER	1	155001-	
13	M82241	PLUG	8	-155000	
	M68927	PLUG	8	155001-222000	
	M68927	PLUG	2	222001-	
14	M66447	WELD NUT	6	222001-	
15	M69664	LOCK WASHER	6	222001-	
16	19H2020	CAP SCREW	6	222001-	
17	12H310	LOCK WASHER	6	285001-	3/8"
18	M69235	CLIP	2	222001-	
19	M63199	RIVET	4	222001-	
20	24H1287	WASHER	2	285001-	9/32" X 5/8" X 0.065"

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SNOWFLAP, REAR HANDLE AND TUNNEL WEAR BAR



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68651	BUMPER	1	-190000	
	M67936	BUMPER	1	190001-	
2	19H2102	CAP SCREW	2		1/4" X 1-3/4"
3	24H1286	WASHER	6		9/32" X 1/2" X 1/16"
4	M68313	SUPPORT	1		
5	M68628	RIVET	4		
6	M68479	FLAP	1		
7	M40333	LOCK NUT	4		
8	19H1898	CAP SCREW	2		1/4" X 1-1/2"
9	AM55180	KIT	1		
10	M63200	RIVET	12		
11	19H2038	CAP SCREW	2		3/8" X 1/2"
12	M69138	NUT	2		

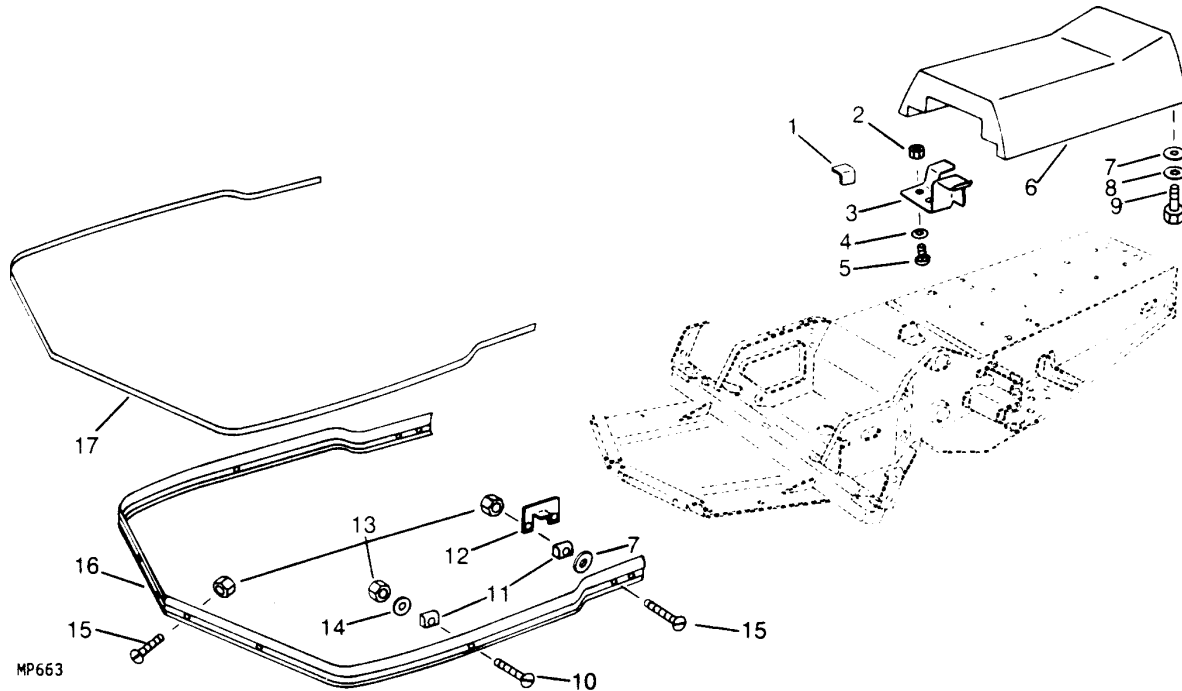
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SPORTFIRE SNOWMOBILE

BUMPER AND SEAT

MP663

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KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M67845	FOAM PAD	2		
2	M63662	LOCK NUT	4	-XXXXXX	
	U45916	LOCK NUT	4	XXXXXX-	
3	M67736	BRACKET	1		R.H.
	M67737	BRACKET	1		L.H.
4	M68617	RETAINER	4		
5	M68616	BOLT	4		
6	AM54987	SEAT	1	-190000	(STANDARD)
	AM54717	SEAT	1		(SUB AM55377) (OPTIONAL)
	AM55317	SEAT	1	190001-	(STD) SINGLE PASSENGER
	M68635	COVER	1		SINGLE PASSENGER
	M68274	COVER	1		TWO PASSENGER
7	24H1287	WASHER	10		9/32" X 5/8" X 0.065"
8	12H297	LOCK WASHER	2		1/4"
9	19H1914	CAP SCREW	2		1/4" X 1"
10	M68489	BOLT	4		
11	M68166	SPACER	8		
12	M68028	GUIDE	2		
13	M40333	LOCK NUT	12		
14	24H1821	WASHER	2		9/32" X 47/64" X 1/16"
15	M68490	SCREW	8		
16	M68541	BUMPER	1		
17	M68660	TAPE	1		(45M) 50 YD.

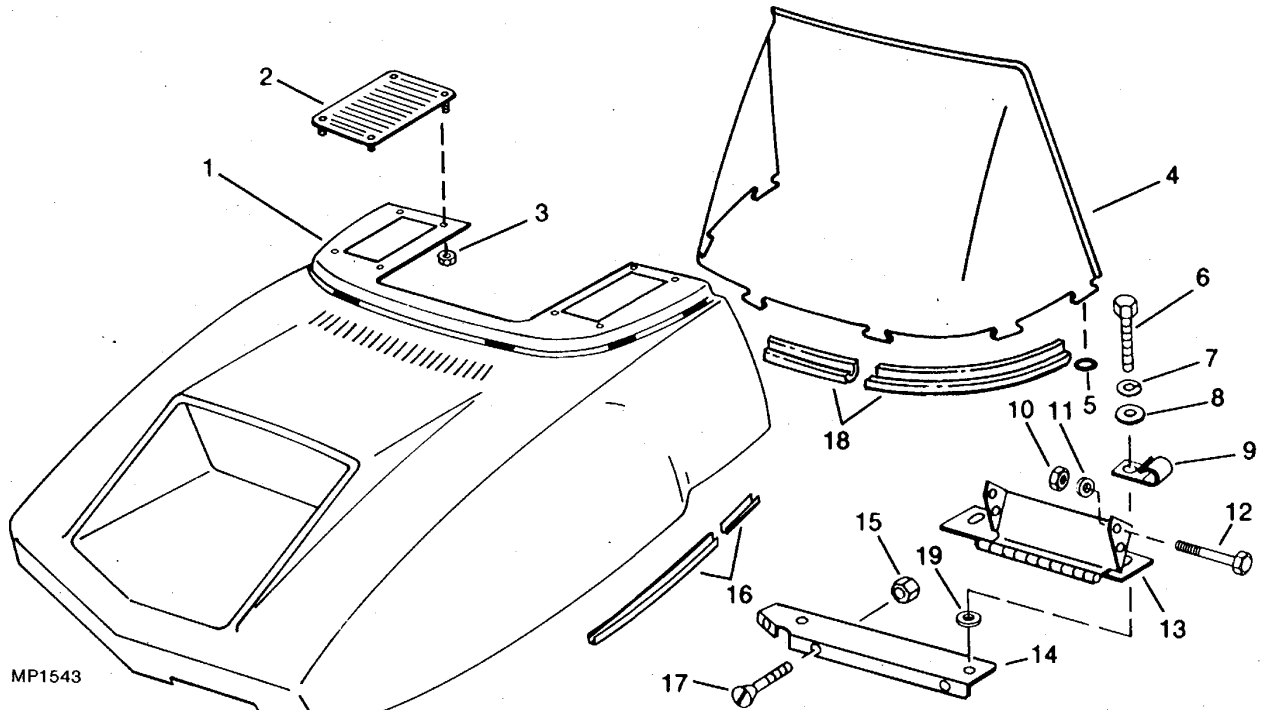
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SPORTFIRE SNOWMOBILE

MP1543

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HOOD AND WINDSHIELD



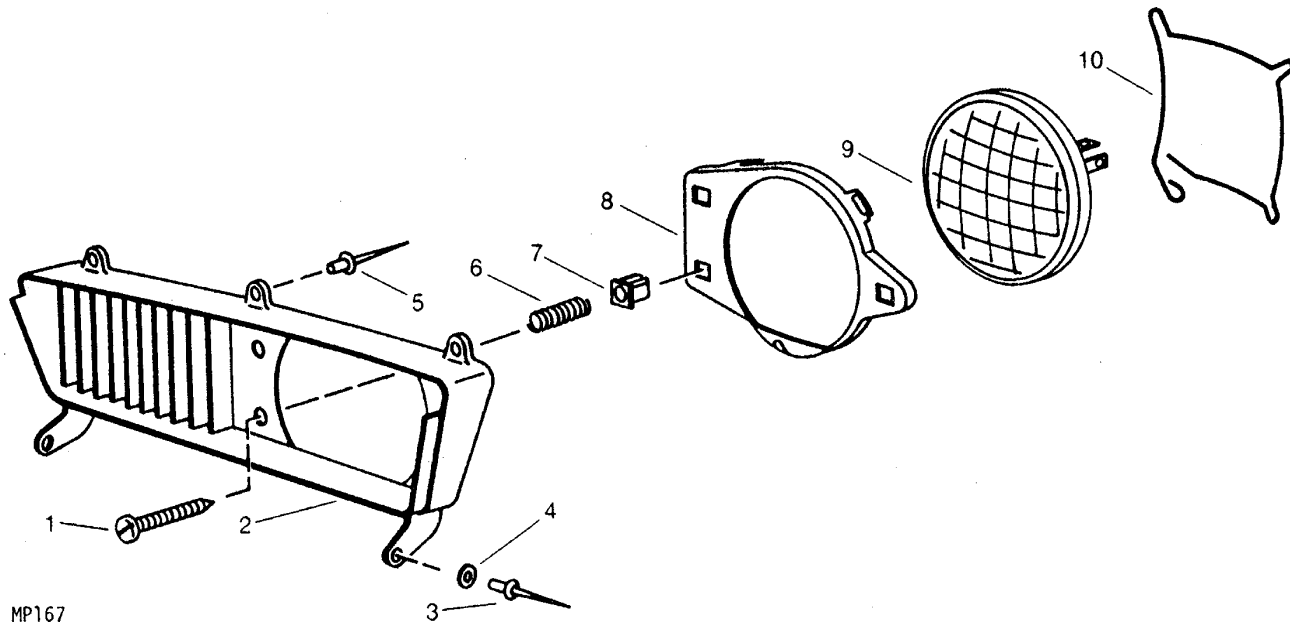
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM55137	HOOD	1	-155000	(SUB M68492, M68482, M68483 AND M68520)
	M68492	HOOD	1	155001-222000	(SUB AM55351)
	AM55644	HOOD	1	222001-	
2	M68582	GRILLE	2	-222000	
	M68582	GRILLE	1	222001-	
3	M68630	NUT	8	-222000	
	M68630	NUT	4	222001-	
4	AM55051	WINDSHIELD	1		SPORT
	AM55084	WINDSHIELD	1		CROSS COUNTRY
5	N117052	O-RING	6	-190000	
	M69274	RING	7	190001-	
6	19H1905	CAP SCREW	2		5/16" X 1"
7	12H291	LOCK WASHER	2		5/16"
8	24H1887	WASHER	2		11/32" X 1" X 0.134"
9	M81210	CLAMP	1		
10	M63662	LOCK NUT	4	-190000	
	U45916	LOCK NUT	4	190001-	
11	24H1287	WASHER	4		9/32" X 5/8" X 0.065"
12	19H3358	CAP SCREW	4		
13	AM54797	HINGE	1		
14	AM54809	BRACKET	1		
15	M40333	LOCK NUT	3		
16	M68343	ISOLATOR	1		(3.048 M) 10 FT.
17	M68490	SCREW	3		
18	M68804	MOLDING	1	285001-	
19	24H1909	WASHER	2	285001-	13/32" X 1-3/8" X 1/4"

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SPORTFIRE SNOWMOBILE

HEADLIGHT (S.N. -190000)

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MP167

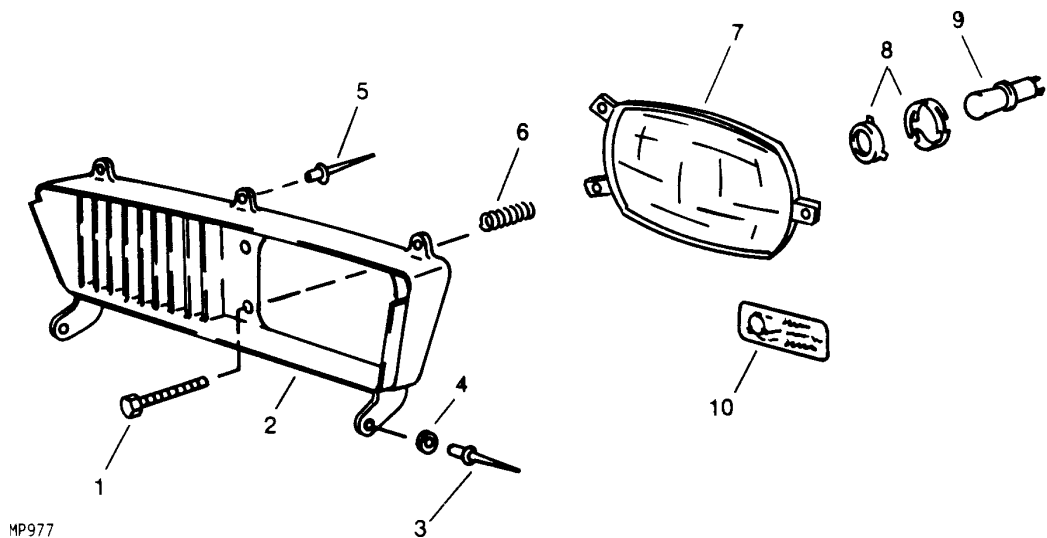
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63787	SCREW	3		
2	M68241	GRILLE	1	-155000	
	M68940	GRILLE	1	155001-	
3	M67060	RIVET	2		
4	M68340	WASHER	2		
5	M80603	RIVET	3		
6	M41435	COMPRESSION SPRING	3		
7	M63775	GROMMET	3		
8	M63783	BEZEL	1		
9	AM52959	HEADLIGHT	1		
10	M63786	RETAINER	1		

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SPORTFIRE SNOWMOBILE

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HEADLIGHT (S.N. 190001-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M69263	SCREW	3		
2	M69178	GRILLE	1		
3	M67060	RIVET	2		3/16" X 45/64"
4	M68340	WASHER	2		
5	M80603	RIVET	3		
6	M69142	SPRING	3		
7	AM55544	HEADLIGHT	1		
	AM55545	HEADLIGHT	1		HALOGEN (OPTIONAL)
8	AM53889	RETAINER	1		
9	AM53887	BULB	1		
	AM53888	BULB	1		HALOGEN (OPTIONAL)
10	M69671	DECAL	1		

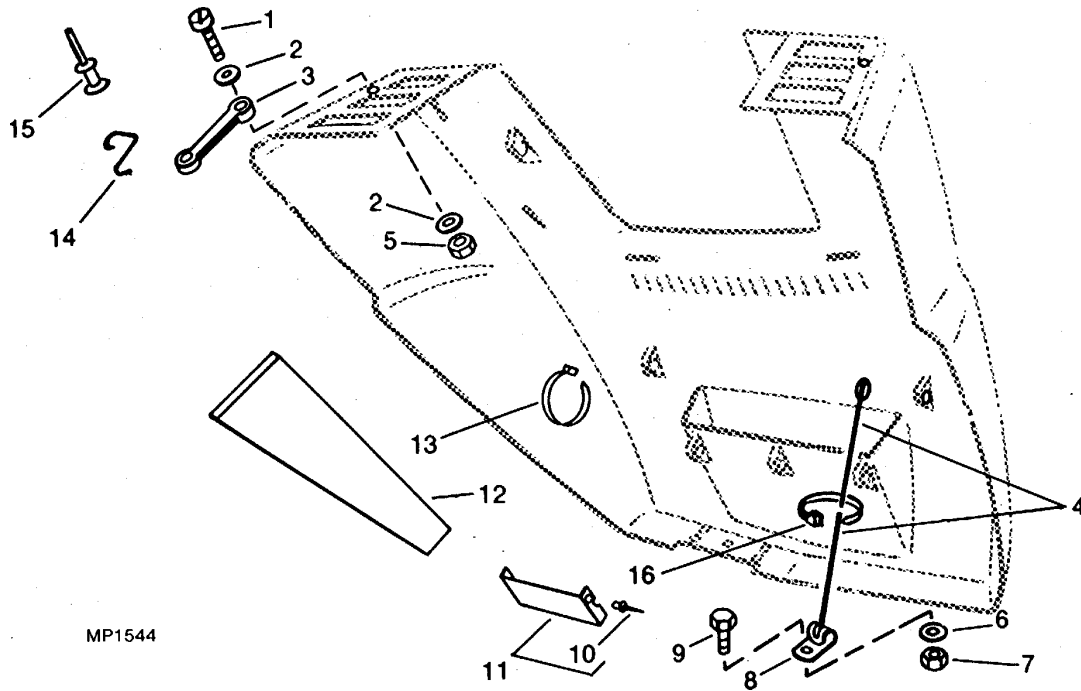
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SPORTFIRE SNOWMOBILE

HOOD STRAPS, LANYARD AND HOOD FOAM

MP1544

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MP1544

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1356	SCREW	2	-190000	0.190" X 1-1/4"
2	24H1283	WASHER	5	-190000	7/32" X 1/2" X 0.049"
3	M67099	STRAP	2		
4	M68339	CABLE	1		
5	M63662	LOCK NUT	3	-190000	
6	24H1283	WASHER	1		7/32" X 1/2" X 0.049"
7	M63662	LOCK NUT	1		
8	M66634	CLIP	1		
9	R67654	CAP SCREW	1		
10	M67060	RIVET	2		
11	AM55032	KIT	1		HEAT SHIELD
12	M68686	FOAM PAD	1		R.H.
	M68687	FOAM PAD	1		L.H.
13	M63300	TIE BAND	1		
14	M68631	HOOK	2		
15	AM55410	RIVET	2	190001-	
16	M66044	TIE BAND	1	285001-	

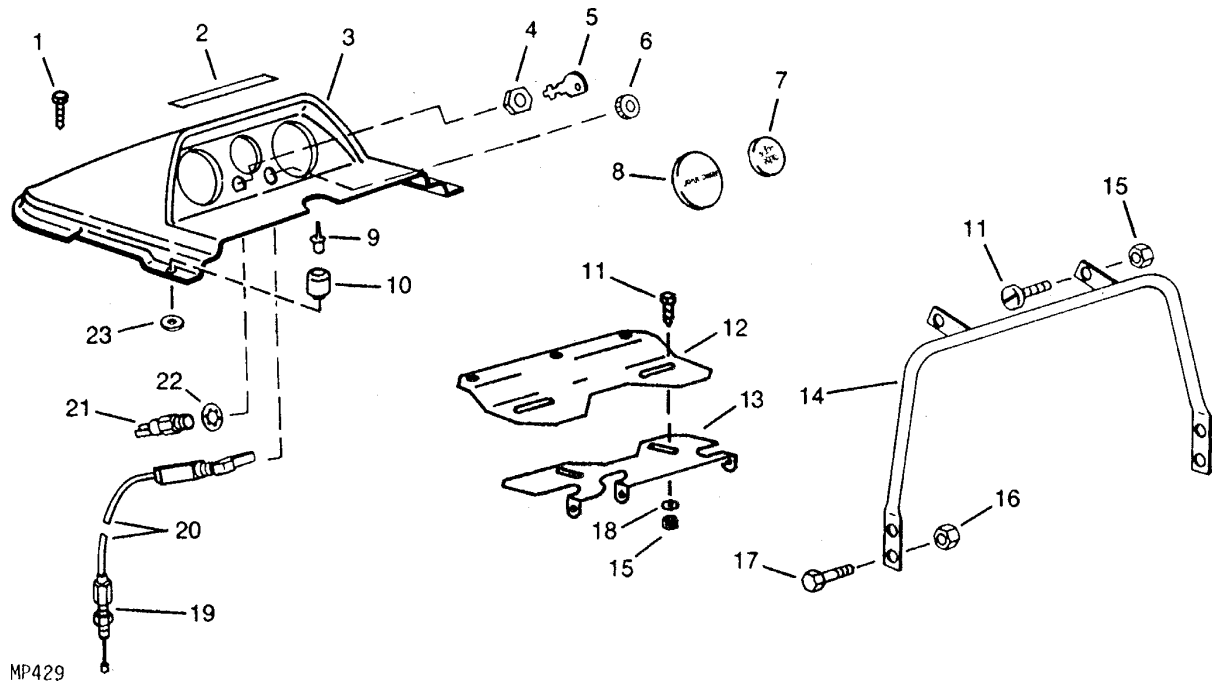
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SPORTFIRE SNOWMOBILE

MP429

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CONSOLE, CONSOLE SUPPORT, IGNITION SWITCH AND CHOKE CABLE



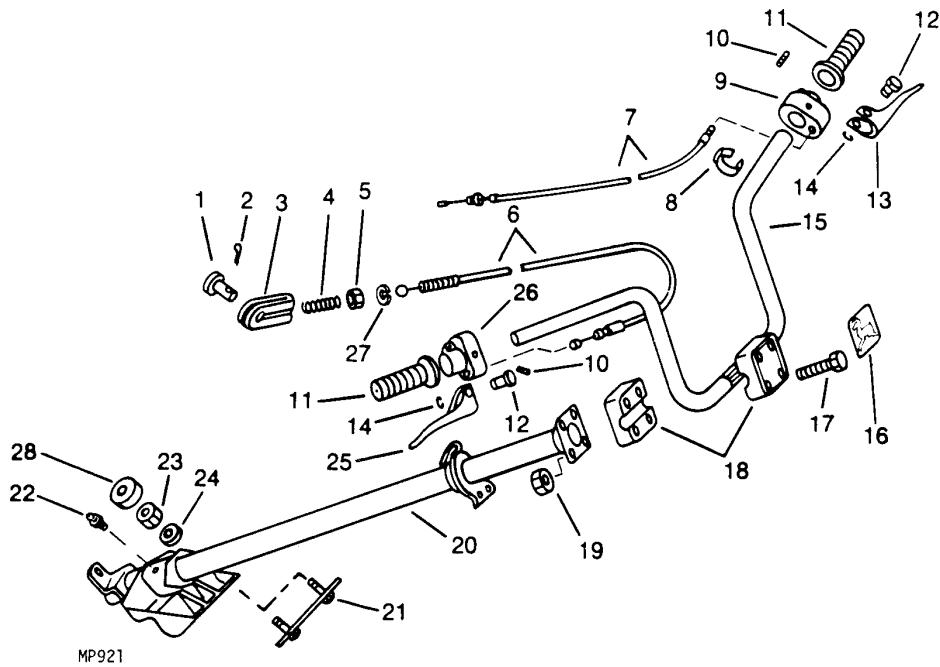
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M69002	SCREW	2		
2	M68810	DECAL	1	-155000	
3	AM55200	CONSOLE	1	-155000	(SUB AM55561)
	M68934	CONSOLE	1	155001-	
4	M68637	NUT	1		
5	M40718	KEY	2		
6	M66117	NUT	1		
7	M68809	COVER	1	-155000	
8	M68557	PLUG	1		
9	M66032	RIVET	2	-155000	
10	M68338	ISOLATOR	2	-155000	
	M68997	BUMPER	2	155001-	
11	19H3370	CAP SCREW	4		NO. 10 X 5/8"
12	M68965	BRACKET	1	155001-	
13	M68935	HINGE	1	155001-	
14	AM54798	SUPPORT	1	-155000	
	AM55289	SUPPORT	1	155001-	
15	U45916	LOCK NUT	4		
16	M40333	LOCK NUT	4		
17	19H1919	CAP SCREW	4		1/4" X 5/8"
18	24H1283	WASHER	4		7/32" X 1/2" X 0.049"
19	M65319	NUT	1		
20	AM53955	CABLE	1		(INCLUDES M65319 AND M66117)
21	AM54355	SWITCH	1		(INCLUDES M40718, M47075 AND 12H247)
22	12H247	LOCK WASHER	1		5/8"
23	M68340	WASHER	2	-155000	

A16

SPORTFIRE SNOWMOBILE

HANDLEBAR, THROTTLE AND BRAKE CONTROLS

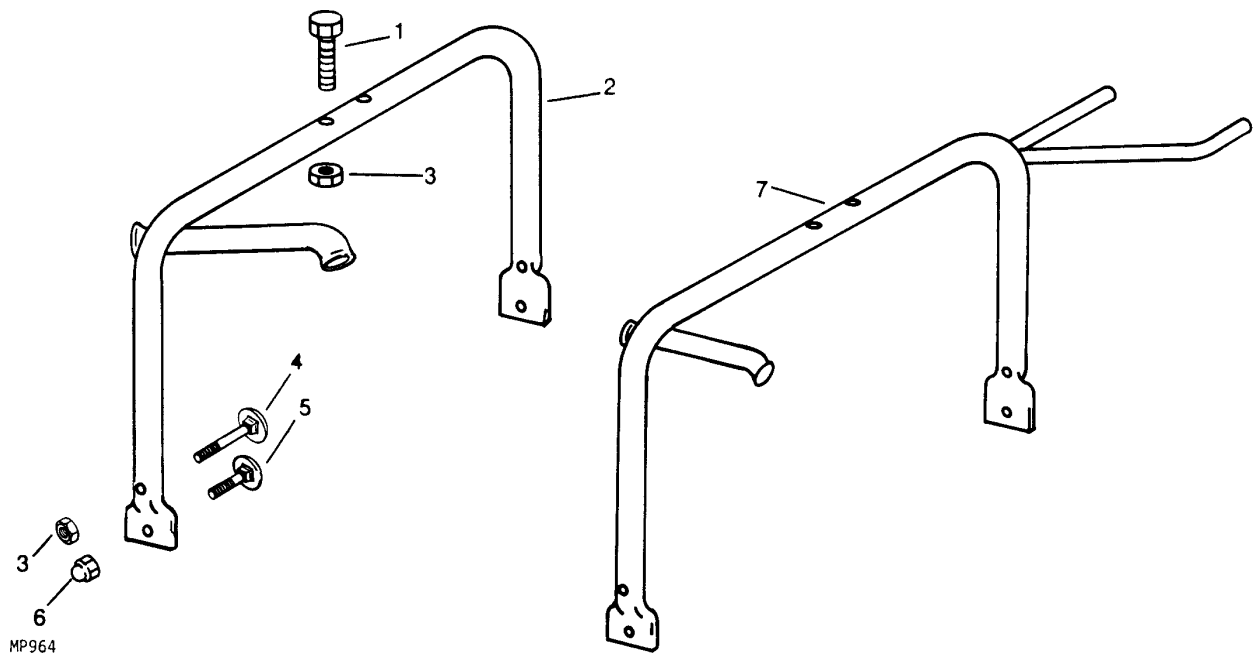
MP921 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R11027	PIN	1		
2	11H231	COTTER PIN	1		1/16" X 1"
3	M64575	CLEVIS	1		
4	M63655	SPRING	1		
5	14H882	NUT	1		5/16"
6	AM55024	PUSH PULL CABLE	1		
7	AM54783	CABLE	1	-190000	
	AM55405	PUSH PULL CABLE	1	190001-	
8	M67897	CLIP	2	-190000	(SUB M69166)
	M69166	CLIP	2	190001-	
9	M68249	RETAINER	1	-285000	
	M67996	RETAINER	1	285001-	
10	M68001	SET SCREW	2		
11	M67685	GRIP	2		
12	M68477	PIN	2		
13	M67994	LEVER	1		
14	R30828	SNAP RING	4		
15	M67991	HANDLE	1	-190000	
	M69167	HANDLE	1	190001-	
16	AM55052	MEDALLION	1		
17	19H2102	CAP SCREW	4		1/4" X 1-3/4"
18	M67992	CLAMP	2		
19	M40333	LOCK NUT	4		
20	AM54732	STEERING COLUMN	1	-190000	(SUB AM55386)
	AM55386	STEERING COLUMN	1	190001-	
21	AM55081	RETAINER	1	-155000	(SUB AM55437)
	AM55287	RETAINER	1	155001-190000	
	AM55437	STRAP	1	190001-	
22	JD7842	LUBRICATION FITTING	1	-190000	
	JD7806	LUBRICATION FITTING	1	190001-	
23	M63277	LOCK NUT	2		
24	24H1887	WASHER	2		11/32" X 1" X 0.134"
25	M67993	LEVER	1		
26	M67995	RETAINER	1		BRAKE
27	12H291	LOCK WASHER	2		5/16"
28	M69270	WASHER	1	190001-	

MP964 -UN-02JAN94

STEERING SUPPORT



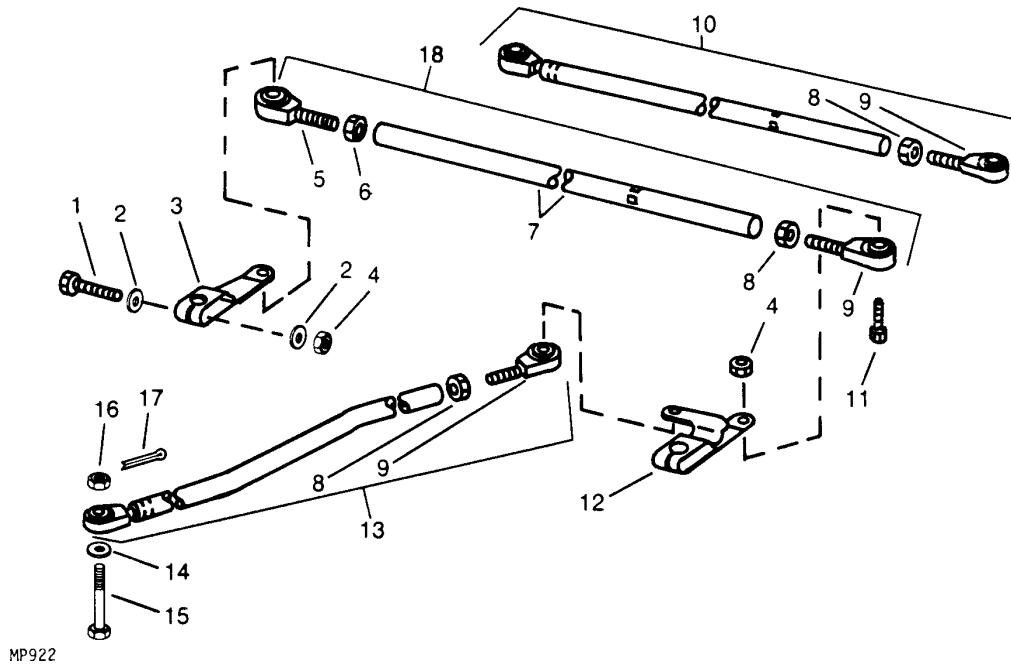
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1906	CAP SCREW	2		5/16" X 1-1/2"
2	AM55135	SUPPORT	1	-190000	
3	T16464	LOCK NUT	4		
4	03H1505	BOLT	2		5/16" X 1-3/4"
5	03H1539	BOLT	2		5/16" X 5/8"
6	M68025	NUT	2	-190000	
	M69151	NUT	2	190001-	
7	AM55403	SUPPORT	1	190001-	

A18

SPORTFIRE SNOWMOBILE

TIE RODS AND SPINDLE ARMS

MP922 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68722	BOLT	2		
2	M68987	WASHER	4		
3	M68663	ARM	1	-155000	(SUB M68989 AND AM55251) L.H.
	M68989	ARM	1	155001-	L.H.
4	T11234	LOCK NUT	5		
5	AM53381	TIE ROD END	1	155001-190000	L.H.
	AM55391	TIE ROD END	1	190001-	L.H.
6	14H913	NUT	1	155001-190000	3/8", (L.H. THREAD)
	14H1061	NUT	1	190001-	7/16", (L.H. THREAD)
7	M68010	TIE ROD	1	155001-190000	
	M69161	TIE ROD	1	190001-	FRONT
8	14H774	NUT	1	-190000	3/8", (R.H. THREAD)
	14H934	NUT	1	190001-	7/16", (R.H. THREAD)
9	AM53380	TIE ROD END	1	-190000	R.H.
	AM55390	TIE ROD END	2	190001-	R.H.
10	AM55056	TIE ROD	1	-190000	(SUB AM53380, AM53381, M68010, 14H774 AND 14H913)
11	M68723	BOLT	3		
12	M68664	ARM	1	-155000	(SUB M68988 AND AM55251) R.H.
	M68988	ARM	1	155001-	R.H.
13	AM54793	DRAG LINK	1	-190000	
	AM55387	TIE ROD	1	190001-	
14	24H1864	WASHER	1		13/32" X 3/4" X 7/64"
15	M68539	BOLT	1		
16	14H984	NUT	1		3/8"
17	11H234	COTTER PIN	1		3/32" X 1"
18	AM55388	TIE ROD	1	190001-	

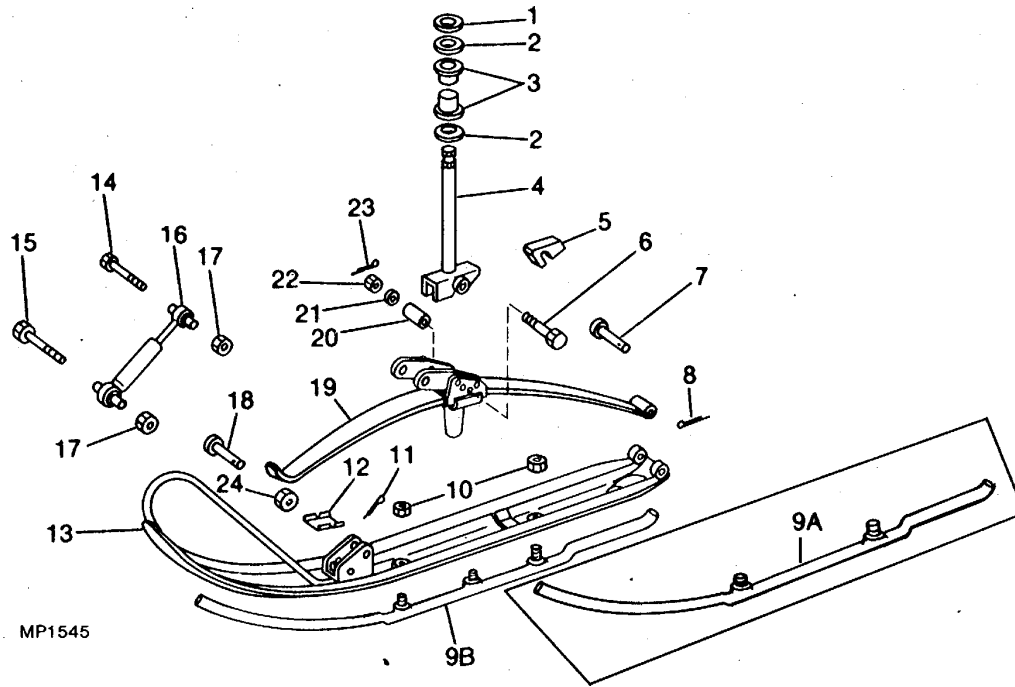
A19

SPORTFIRE SNOWMOBILE

MP1545

-UN-01JAN94

SHOCK ABSORBER, SPINDLE AND SKI



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1911	SHIM	1		57/64" X 1-3/8" X 0.021"
2	24H1424	WASHER	2		29/32" X 1-1/2" X 0.060"
3	M66245	BUSHING	2		
4	AM54733	SPINDLE	1	-155000	(SUB AM55251 AND M68988 OR M68989)
	AM55251	SPINDLE	1	155001-	
5	M66280	STOP	2		
6	M66262	BOLT	1		
7	M63232	PIN	1	-222000	
	M69560	PIN	1	222001-	
8	11H235	COTTER PIN	1	-222000	1/8" X 1/2"
	34H245	SPRING PIN	1	222001-	1/8" X 5/8"
9A	AM54913	RUNNER	1	-222000	(SUB AM55179)
	AM54964	SKI WEAR ROD KIT	1	-XXXXXX	CARBIDE (ACCESSORY)
	AM55179	SKI WEAR ROD KIT	1	-XXXXXX	
	AM55447	RUNNER	1	XXXXXX-	CARBIDE
	AM55448	RUNNER	1	XXXXXX-	HARD SURFACE
9B	AM55598	SKI WEAR ROD KIT	1	222001-	RUNNER (3-HOLE)
10	M63370	LOCK NUT	2		
11	11H233	COTTER PIN	1		3/32" X 1/2"
12	M63052	INSULATOR	1		
13	AM54912	RUNNER	1	-155000	
	AM55281	RUNNER	1	155001-	
14	19H2347	CAP SCREW	1		7/16" X 3"
15	19H2055	CAP SCREW	1	155001-	7/16" X 2-1/4"
16	AM55130	ABSORBER	1	-155000	
	AM55278	ABSORBER	1	155001-190000	
	AM55279	ABSORBER	1	190001-	
17	N101346	LOCK NUT	2		
18	M63279	PIN	1	-222000	
	M69561	BOLT	1	222001-	
19	AM55016	LEAF SPRING	1		
20	M66254	BUSHING	1		
21	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
22	M68954	LOCK NUT	1		
23	11H211	COTTER PIN	1		1/8" X 3/4"
24	T16464	LOCK NUT	1	222001-	

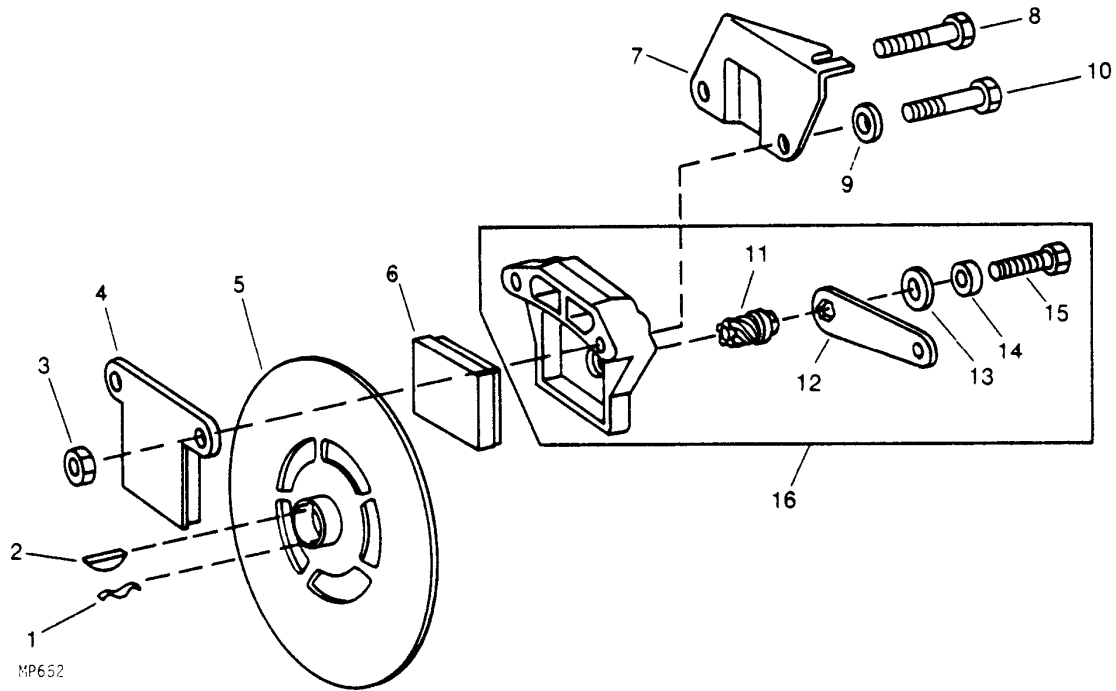
A20

SPORTFIRE SNOWMOBILE

DISK BRAKE

MP652

-UN-02JAN94



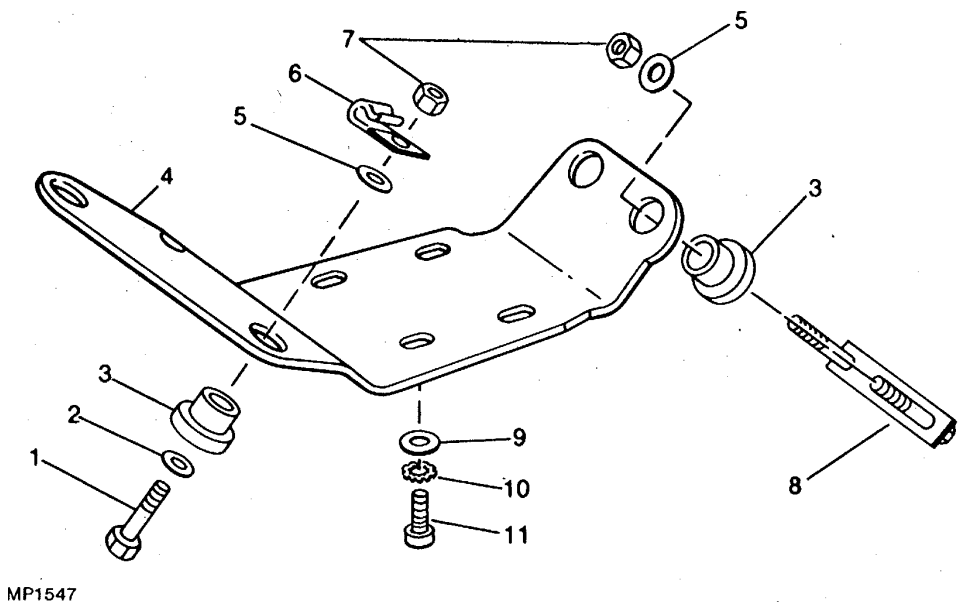
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M67838	SPRING	1		
2	26H77	SHAFT KEY	1		3/16" X 3/4"
3	T11234	LOCK NUT	2		
4	AM54785	RETAINER	1		
5	AM54671	BRAKE DISK	1		
6	AM54908	LINER	1		
7	M67021	BRACKET	1		
8	19H1733	CAP SCREW	1		3/8" X 2-1/2"
9	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
10	19H1944	CAP SCREW	1		3/8" X 2-3/4"
11	M68305	CAM	1		
12	M68306	ARM	1		
13	24M7095	WASHER	1		8.400 X 15 X 1.600 MM
14	14M7273	NUT	1		M8
15	M68307	BOLT	1		
16	AM54727	BRAKE	1		
..	AM54181	BRAKE DISK	1		HEAVY DUTY

A21

SPORTFIRE SNOWMOBILE

MP1547 -UN-01JAN94

ENGINE BASE



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1801	CAP SCREW	2		3/8" X 2"
2	24H1308	WASHER	2		13/32" X 1" X 0.134"
3	M66785	ISOLATOR	4		
4	M68654	BASE	1		
5	24H1314	WASHER	4		13/32" X 1-3/4" X 7/64"
6	N10010	CLIP	1		
7	T11234	LOCK NUT	4		
8	AM54734	RETAINER	1		
9	12H337	LOCK WASHER	4		1/2"
10	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
11	M69410	CAP SCREW	4		

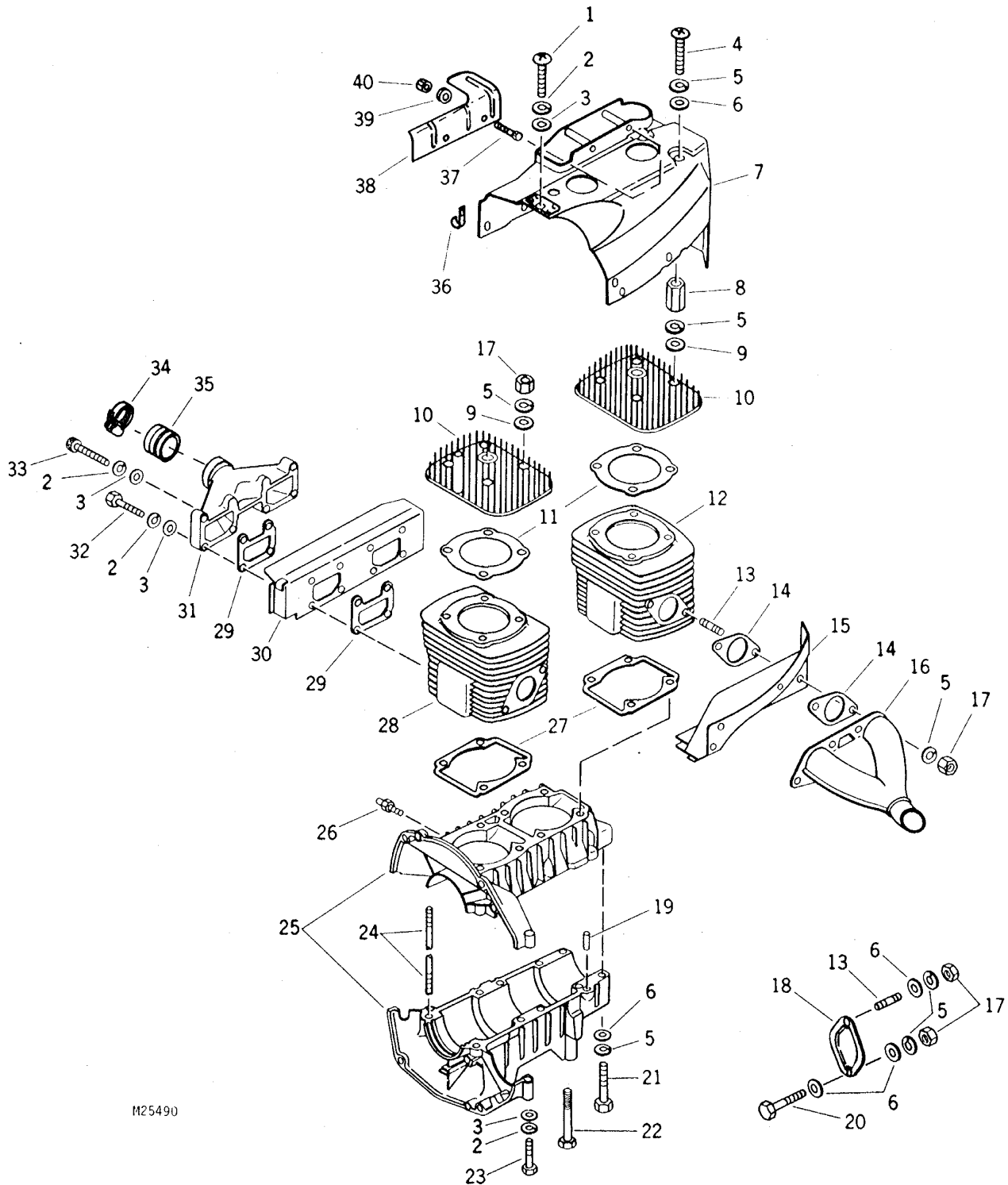
A22

SPORTFIRE SNOWMOBILE

CYLINDERS, CYLINDER HEADS, BAFFLES AND CRANKCASE

M25490

-UN-01JAN94



M25490

CYLINDERS, CYLINDER HEADS, BAFFLES AND CRANKCASE (CONTINUED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21M7144	SCREW	10		M6 X 10
2	12H302	LOCK WASHER	17		1/4"
3	24M7088	WASHER	17		6.600 X 12 X 1.600 MM
4	21M7091	SCREW	2		M8 X 12
5	12H303	LOCK WASHER	26		5/16"
6	24M7095	WASHER	14		8.400 X 15 X 1.600 MM
7	AM55089	SHROUD	1		
8	M68623	NUT	2		
9	M68170	WASHER	8		
10	M68591	CYLINDER HEAD	2		
11	M68592	GASKET	2		
12	M68595	CYLINDER	1		L.H.
13	M68144	STUD	4		
14	M68598	GASKET	4		
15	AM55088	SHROUD	1		EXHAUST
16	AM55190	EXHAUST MANIFOLD	1	-190000	(SUB AM55303)
	AM55303	EXHAUST MANIFOLD	1	190001-	
17	14M7273	NUT	10		M8
18	M68755	COVER	1		
19	44M1142	DOWEL PIN	2		
20	19M7297	CAP SCREW	2		M8 X 12
21	M68600	BOLT	4		
22	19M7270	CAP SCREW	6		M8 X 65
23	19M7374	CAP SCREW	1		M6 X 40
24	M68599	STUD	8		
25	AM55082	CRANK	1		
26	M68067	PIPE	1		
27	M68104	GASKET	2		
28	M68594	CYLINDER	1		R.H.
29	M68596	GASKET	4		
30	M68610	SHROUD	1		INTAKE
31	M68597	INTAKE MANIFOLD	1	-190000	
	M69214	MANIFOLD	1	190001-	
32	19M6755	CAP SCREW	4		M6 X 35
33	19M7319	SCREW	2		M6 X 60
34	AR48499	CLAMP	2		
35	M68652	ADAPTER	1		
36	N10010	CLIP	1		
37	21H1413	SCREW	2		0.190" X 2-1/2"
38	M68833	DEFLECTOR	1		
39	24H1283	WASHER	4		7/32" X 1/2" X 0.049"
40	T531T	LOCK NUT	2	-190000	
	U45916	LOCK NUT	2	190001-	
..	AM55043	ENGINE	1	-190000	
..	AM55412	ENGINE	1	190001-	
..	AM55076	KIT	1	-190000	(SUB AM55396) TOOL
..	AM55438	KIT	1	190001-	TOOL

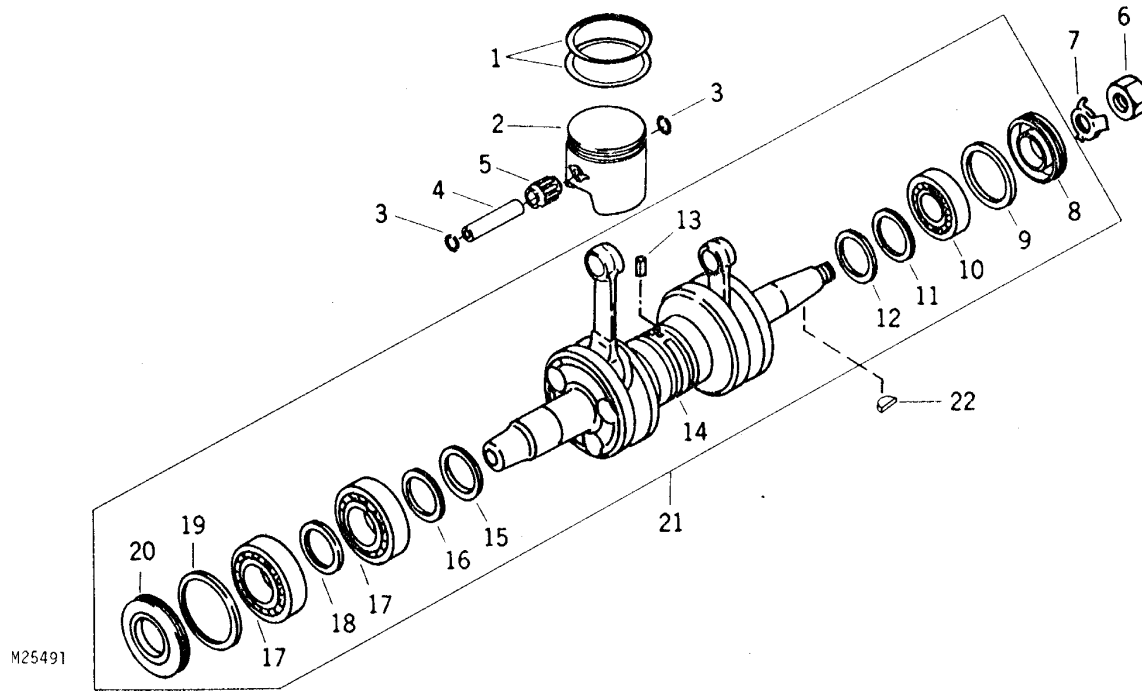
A24

SPORTFIRE SNOWMOBILE

PISTON, CRANKSHAFT AND BEARINGS

M25491

-UN-01JAN94



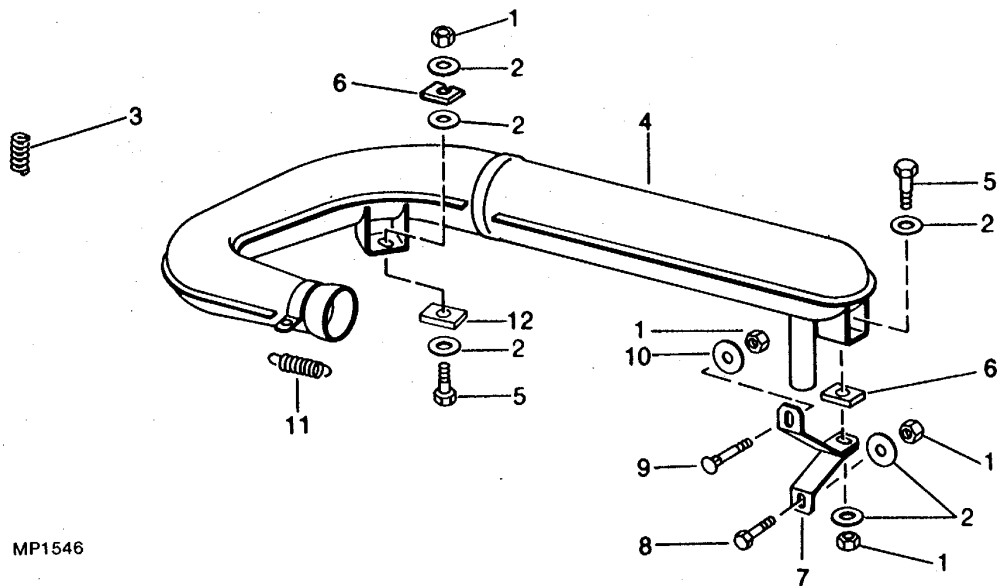
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM55163	PISTON RING	2		
2	M68756	BALL BEARING	2		
3	M68071	RETAINER	4		
4	M68168	PISTON PIN	2		
5	AM54824	BEARING	2		
6	M68143	NUT	1		
7	M68209	LOCK WASHER	1		
8	M68074	SEAL	1		
9	M68622	WASHER	1		
10	AM54848	BALL BEARING	1		
11	M68620	SHIM	AR	0.2	
	M68621	SHIM	AR	0.3	
	M68116	SHIM	AR	1.0	
12	M68116	SHIM	1	1.0	
13	M68157	SPRING PIN	1		
14	M68117	O-RING	2		
15	M68115	SHIM	1	1.0	
16	M68604	SHIM	AR	0.2	
	M68605	SHIM	AR	0.3	
	M68115	SHIM	AR	1.0	
17	AM54847	BALL BEARING	2	-XXXXXX	
	JD9344	BALL BEARING	1	XXXXXX-	
18	M68603	SHIM	1	0.8	
19	M68602	WASHER	1		
20	M68601	SEAL	1		
21	AM55083	CRANKSHAFT	1		
22	26M4226	SHAFT KEY	1	5 X 19 MM	

A25

SPORTFIRE SNOWMOBILE

MP1546 -UN-01JAN94

MUFFLER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63277	LOCK NUT	4	-XXXXXX	
2	24H1224	WASHER	6		11/32" X 1" X 1/16"
3	F1942R	SPRING	1	-XXXXXX	
	M67661	STRAP	1	XXXXXX-	
4	AM54758	MUFFLER	1		
5	19H1906	CAP SCREW	2		5/16" X 1-1/2"
6	M67661	STRAP	1		
7	AM54953	BRACKET	1		
8	19H1900	CAP SCREW	1		5/16" X 3/4"
9	03H1505	BOLT	1		5/16" X 1-3/4"
10	24H1291	WASHER	1		21/64" X 1-15/32" X 7/64"
11	M68646	SPRING	2	-285000	
	M66155	SPRING	2	285001-	
12	M68718	STRAP	1		

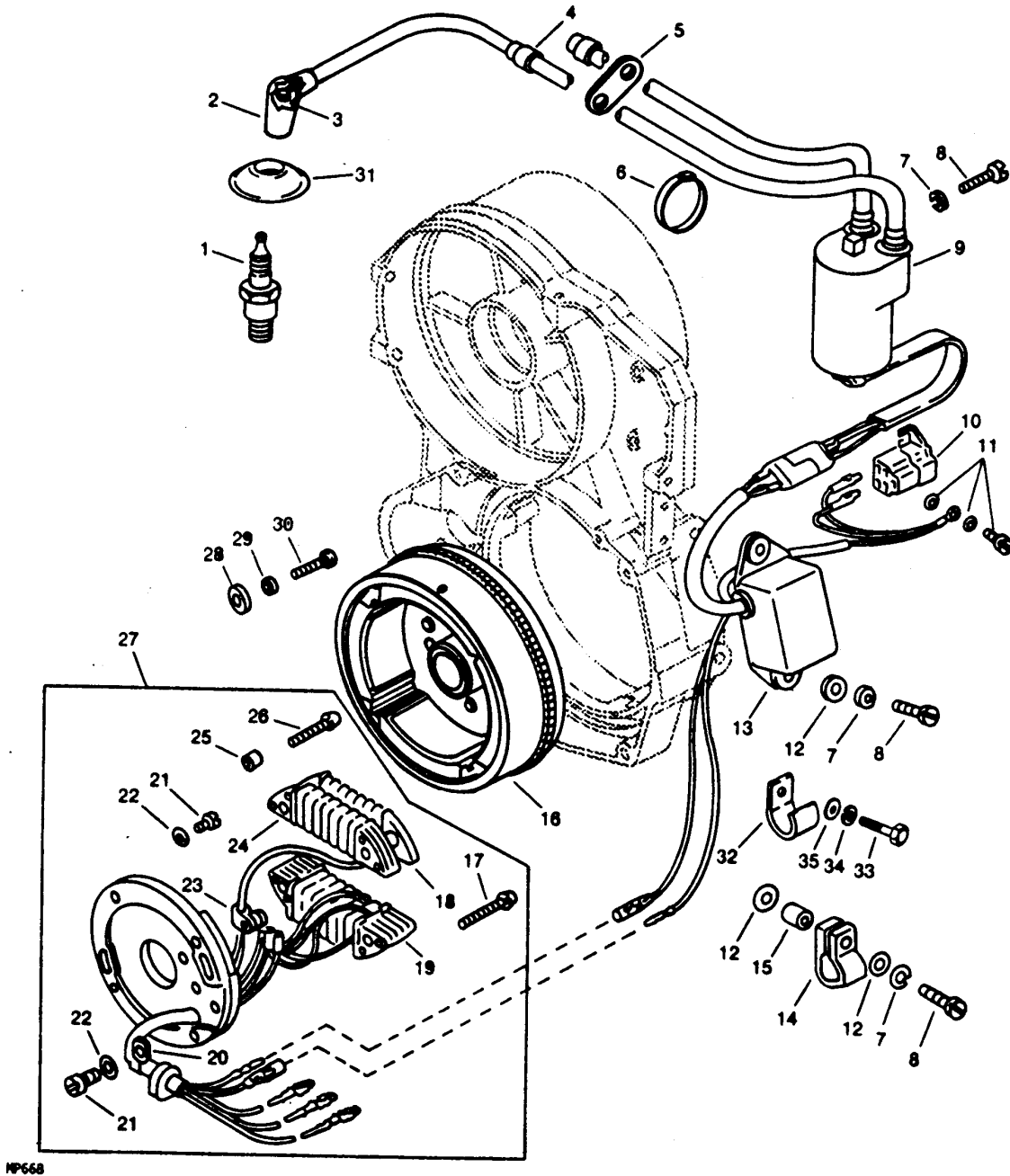
B1

SPORTFIRE SNOWMOBILE

STATOR AND FLYWHEEL

MP668

-UN-02JAN94



MP668

STATOR AND FLYWHEEL (CONTINUED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52640	SPARK PLUG	2		(CHAMPION N-2)
	AM55044	SPARK PLUG	2		(CHAMPION QN-2) (CANADA ONLY)
2	AM55092	CAP	2		
3	M68612	TERMINAL	2		
4	M68086	GROMMET	2		
5	M68148	SPACER	1		
6	M66044	TIE BAND	1		
7	12H302	LOCK WASHER	5		1/4"
8	21M7149	SCREW	5		M6 X 25
9	AM55166	IGNITION	1		COIL
10	M68079	CONNECTOR	1		
11	21M7209	SCREW	2		M4 X 10
	12H315	LOCK WASHER	2		0.164"
	24M7117	WASHER	2		4.300 X 9 X 0.800 MM
12	24M7088	WASHER	4		6.600 X 12 X 1.600 MM
13	AM54840	WIRING HARNESS	1		CDI PACK
14	M68088	CLAMP	1		
15	M68087	LOCKING COLLAR	1		
16	AM55167	STATOR	1		
17	21M7124	SCREW	2		M5 X 35
18	AM55095	ELECTRICAL COIL	1		
19	AM55096	ELECTRICAL COIL	1		
20	M68089	CLAMP	1		
21	21M1247	SCREW	2		M4 X 8
22	12H315	LOCK WASHER	2		0.164"
23	M68090	CLAMP	1		
24	AM55094	ELECTRICAL COIL	1		
25	M68091	LOCKING COLLAR	2		
26	21M7219	SCREW	2		M5 X 40
	12H246	LOCK WASHER	2		0.190"
27	AM55097	STATOR	1		
28	24M7087	WASHER	2		5.500 X 10 X 1 MM
29	12H246	LOCK WASHER	2		0.190"
30	21M7022	SCREW	2		M5 X 20
31	M69131	BOOT	2	190001-	
32	M69219	CLAMP	1	190001-	(A)
33	19M6614	CAP SCREW	1	190001-	(A) M6 X 12
34	12H302	LOCK WASHER	1	190001-	(A) 1/4"
35	24M7088	WASHER	1	190001-	(A) 6.600 X 12 X 1.600 MM
..	BM21200	KIT	1		OIL INJECTION (INCLUDES PARTS MARKED WITH AN (A))

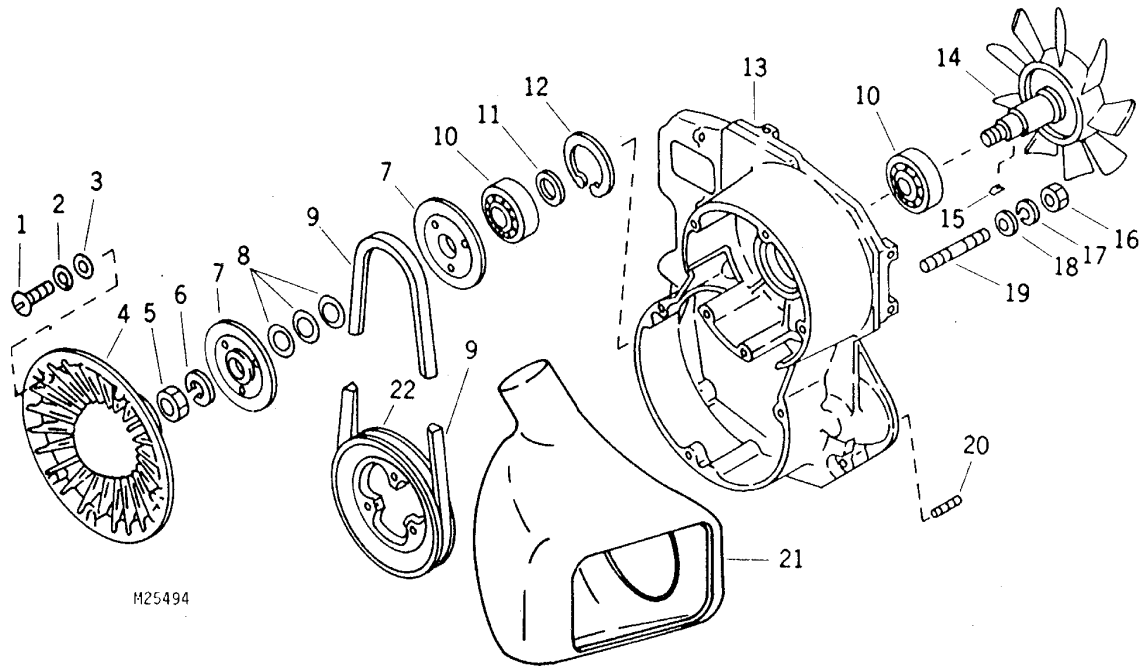
B3

SPORTFIRE SNOWMOBILE

FAN, FAN DRIVE AND AIR DUCT

M25494

-UN-01JAN94



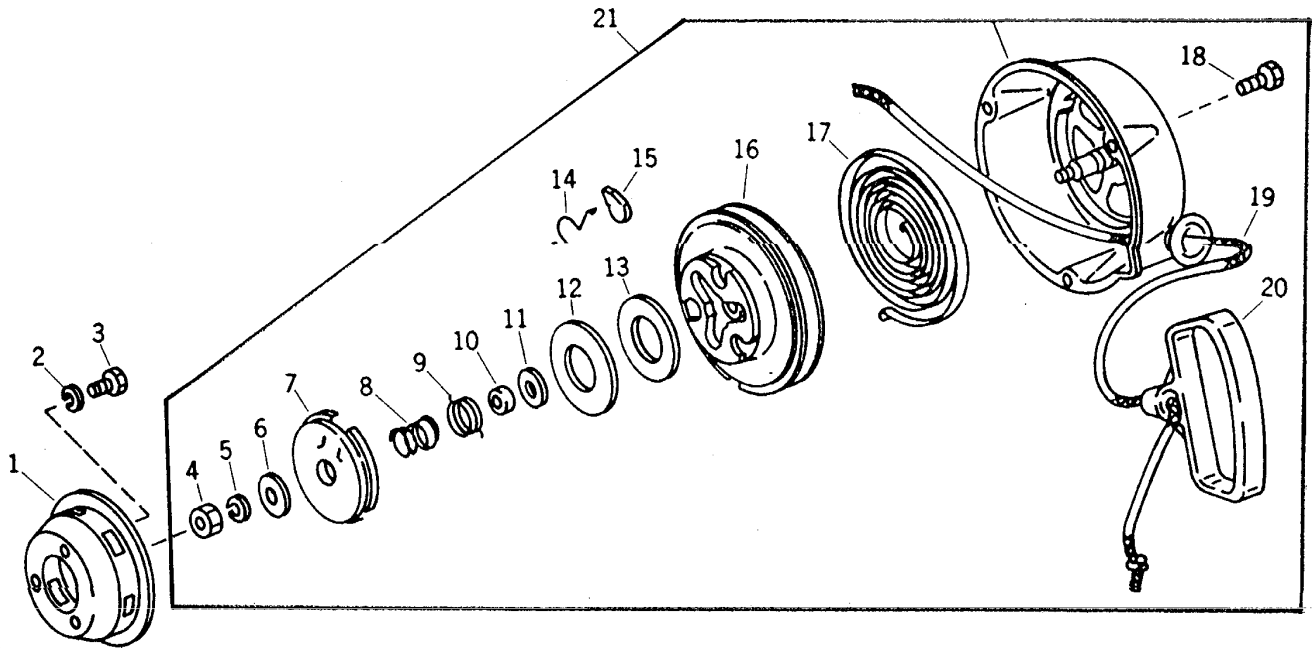
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68897	SCREW	4		
2	12H302	LOCK WASHER	4	1/4"	
3	24M7088	WASHER	4	6.600 X 12 X 1.600 MM	
4	M68609	SCREEN	1		
5	M68685	NUT	1		
6	12H317	LOCK WASHER	1	9/16"	
7	M68084	PULLEY	2		
8	M68085	SHIM	AR	(0.152 MM) 0.006"	
9	M68608	BELT	1		
10	AM55086	BALL BEARING	2		
11	M68081	SHIM	2	1.0T	
12	M68147	SNAP RING	1		
13	AM55087	HOUSING	1		
14	AM55085	FAN	1		
15	26M4221	SHAFT KEY	1	3 X 13 MM	
16	14M7273	NUT	4	M8	
17	12H303	LOCK WASHER	4	5/16"	
18	24M7095	WASHER	4	8.400 X 15 X 1.600 MM	
19	M68156	STUD	4		
20	M68606	PIN	2		
21	M68647	AIR DUCT	1		
22	M68607	PULLEY	1		

B4

SPORTFIRE SNOWMOBILE

RECOIL STARTER (S.N. -190000)

M23699F -UN-01JAN94



M23699F

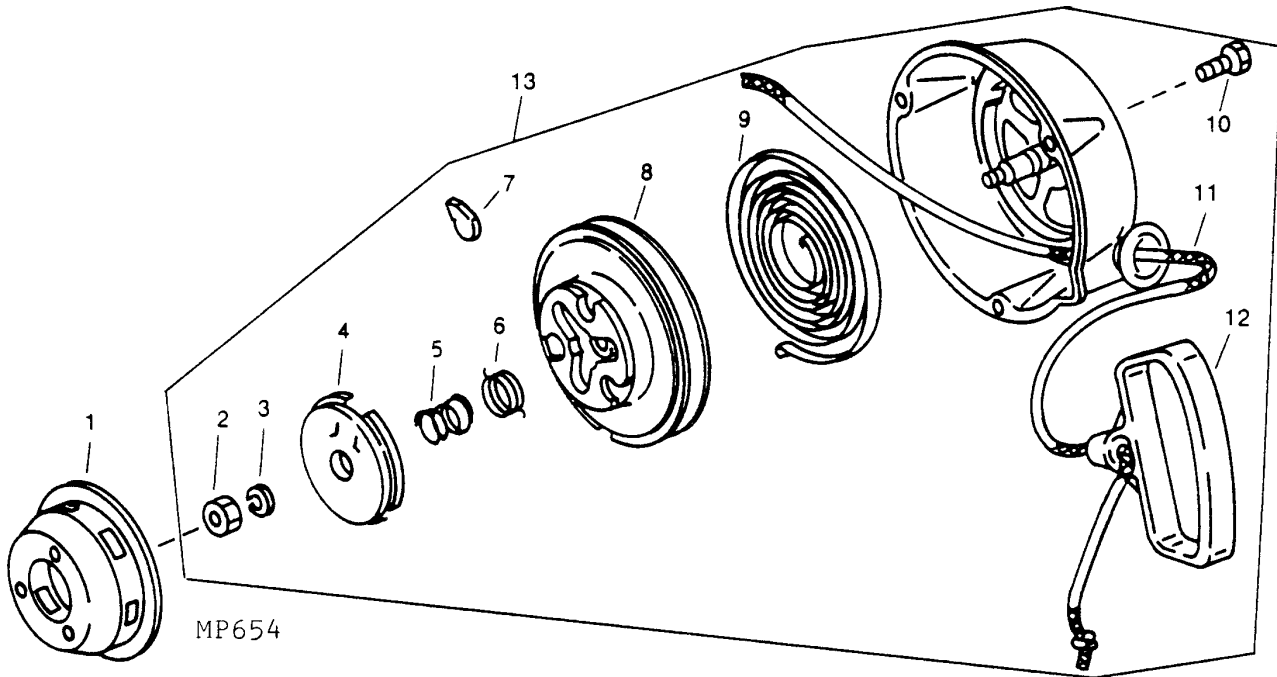
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM55209	PULLEY	1	-XXXXXX	
	AM55245	PULLEY	1	XXXXXX-	
2	12H302	LOCK WASHER	3		1/4"
3	19M7077	CAP SCREW	3		M6 X 20
4	14M7273	NUT	1		M8
5	12H303	LOCK WASHER	1		5/16"
6	M68141	WASHER	1		
7	M68160	PLATE	1		
8	M68097	SPRING	1		
9	M68096	TORSION SPRING	1		
10	M68161	BUSHING	1		
11	M68142	WASHER	1		
12	M68163	PLATE	1		
13	M68164	PLATE	1		
14	M68093	SPRING	3		
15	M68092	PAWL	3		
16	M68098	REEL	1		
17	M68099	SPRING	1		
18	19M7560	CAP SCREW	3		M6 X 16
	12H302	LOCK WASHER	3		1/4"
19	M65977	ROPE	1		
20	M66111	HANDLE	1		
21	AM54856	RECOIL STARTER	1		

B5

SPORTFIRE SNOWMOBILE

RECOIL STARTER (S.N. 190001-)

MP654 -UN-02JAN94



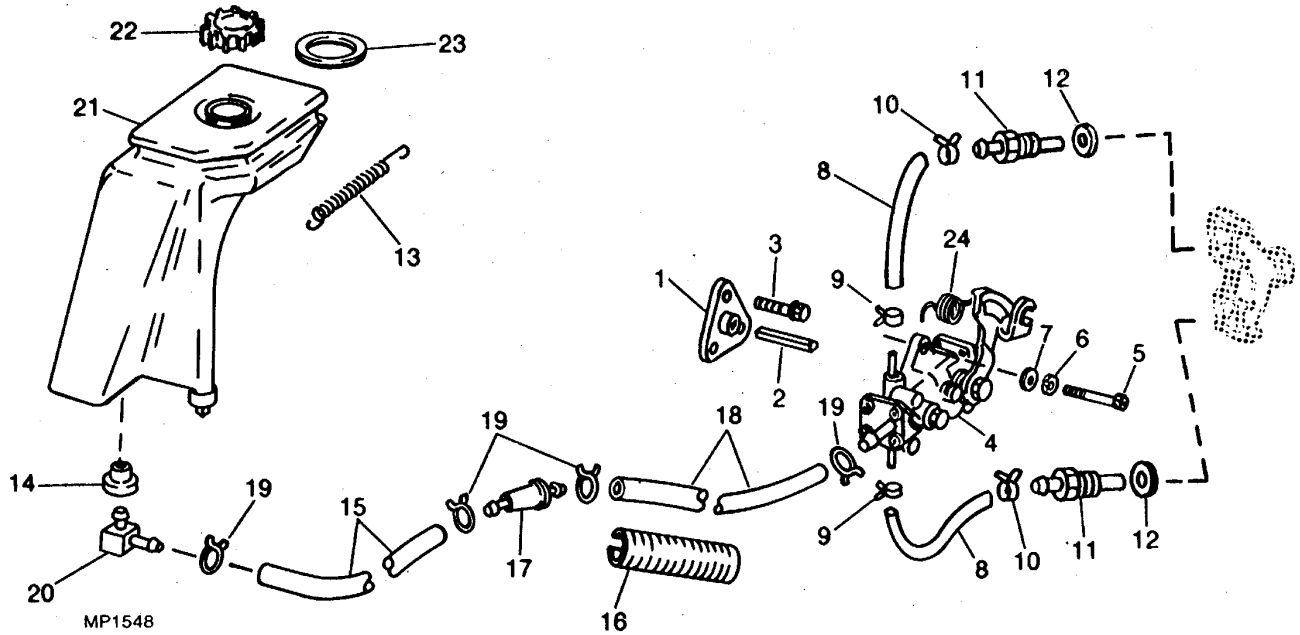
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M69212	PULLEY	1		
2	M69252	NUT	1		
3	24H1301	WASHER	1		13/32" X 9/16" X 0.065"
4	M69253	PLATE	1		
5	M69254	SPRING	1		
6	M69255	SPRING	1		
7	M69256	PAWL	1		
8	M69257	REEL	1		
9	M69258	SPRING	1		
10	19M7560	CAP SCREW	3		M6 X 16
	12H302	LOCK WASHER	3		1/4"
11	M65977	ROPE	1		
12	M66111	HANDLE	1		
13	AM55408	RECOIL STARTER	1		
..	BM21200	KIT	1		OIL INJECTION (INCLUDES PARTS LISTED ABOVE)

B6

SPORTFIRE SNOWMOBILE

OIL TANK AND PUMP (S.N. 190001-)

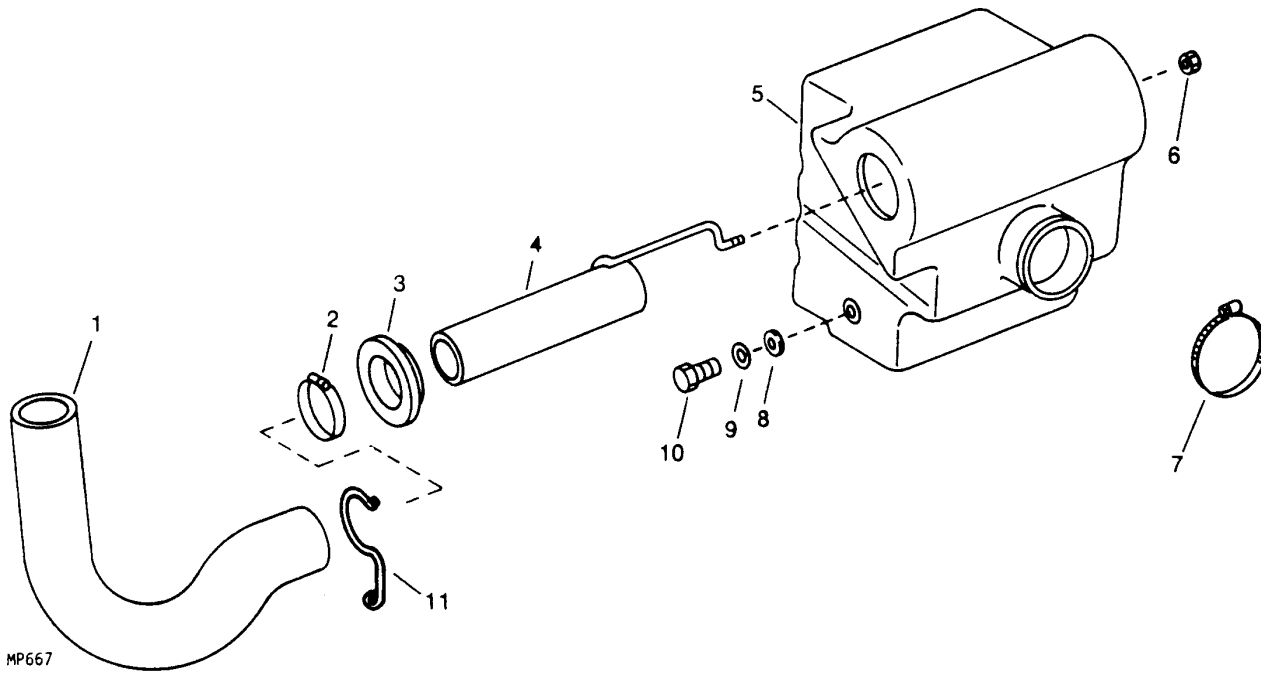
MP1548 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M69211	HUB	1		
2	M69210	SHAFT	1		
3	19M7863	SCREW	3		M6 X 25
4	AM55407	OIL PUMP	1		
5	19M7712	SCREW	2		M5 X 14
6	12H246	LOCK WASHER	2		0.190"
7	24M7087	WASHER	2		5.500 X 10 X 1 MM
8	M69218	HOSE	2		
9	M47470	CLAMP	2		
10	M68615	CLAMP	2		
11	AM55409	VALVE	2		
12	M69215	GASKET	2		
13	F2762R	SPRING	1		
14	M66005	BUSHING	1		
15	M68254	HOSE	1		
16	M81421	CONDUIT	1		
17	AM36483	FUEL FILTER	1		
18	M68254	HOSE	1		
19	T19324	CLAMP	4		
20	M65796	ELBOW FITTING	1		
21	M68945	TANK	1		
22	M68915	CAP	1		
23	M68426	GASKET	1		
24	M69411	SPRING	1		
..	BM21200	KIT	1		OIL INJECTION (INCLUDES PARTS LISTED ABOVE)

AIR INTAKE SILENCER

MP667 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68189	HOSE	1		
2	AR21840	CLAMP	1		
3	M66338	SEAL	1		
4	AM55131	AIR DUCT	1	-XXXXXX (SUB AM55314)	
	AM55314	AIR DUCT	1	XXXXXX-	
5	M68808	ISOLATOR	1		
6	M40333	LOCK NUT	1		
7	AM55203	CLAMP	1		
8	24H1821	WASHER	1	-XXXXXX 9/32" X 47/64" X 1/16"	
9	12H302	LOCK WASHER	1	-XXXXXX 1/4"	
10	19H1948	CAP SCREW	1	-XXXXXX 1/4" X 3/4"	
11	M68909	BRACKET	1	150001-	

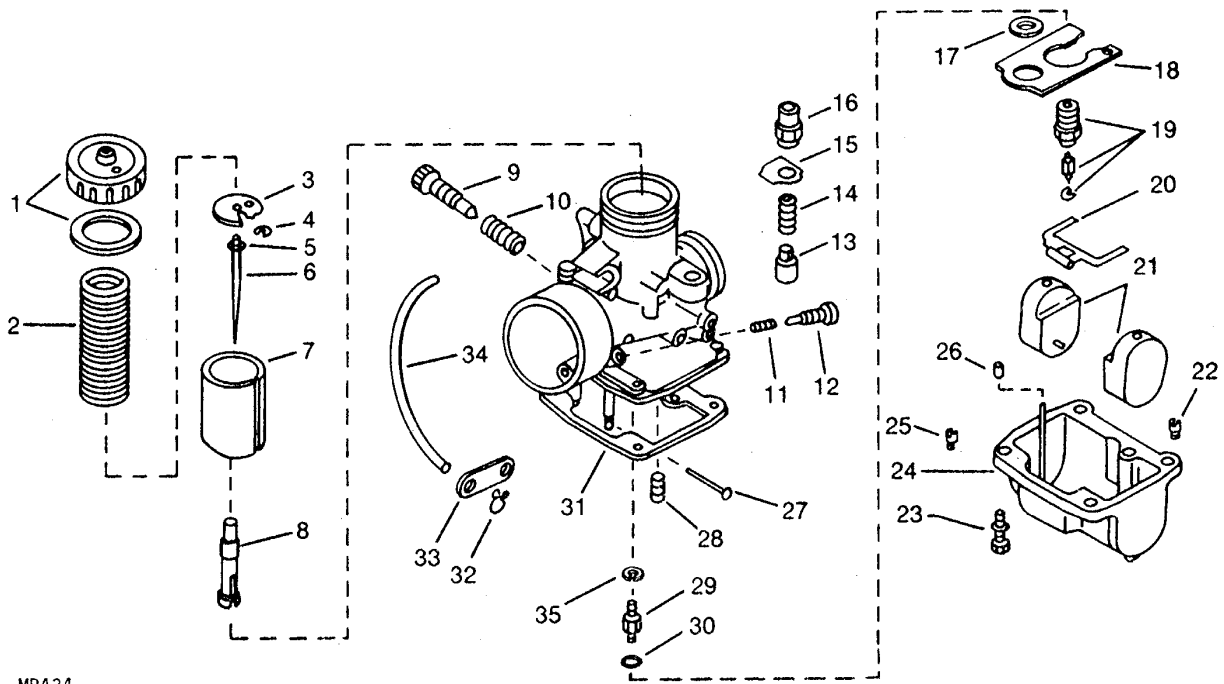
B8

SPORTFIRE SNOWMOBILE

MP434

-UN-01JAN94

CARBURETOR (V34-231)



MP434

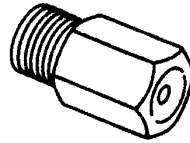
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M65326	HOUSING	1		
2	M65353	SPRING	1		
3	M65351	PLATE	1		
4	M65352	RING	1		
5	M68270	GASKET	1		
6	M68280	NEEDLE	1		(6F27) (JET)
7	M66744	VALVE	1		(3.0) (THROTTLE)
8	M66740	INJECTION NOZZLE	1		(Q-0) (NEEDLE JET)
9	M68843	SCREW	1		
10	M65350	SPRING	1		
11	M65341	SPRING	1		
12	M65342	SCREW	1		
13	M65327	VALVE	1		
14	M65328	SPRING	1		
15	M68851	WASHER	1		
16	M65330	CAP	1		
17	M65339	WASHER	2		
18	M65348	PLATE	1		
19	AM53358	VALVE	1		
20	M65337	ARM	1		
21	M65346	FLOAT	2		
22	M65471	INJECTION NOZZLE	1		200 (MAIN JET)
23	21M7022	SCREW	4		M5 X 20
	12H246	LOCK WASHER	4		0.190"
24	AM55208	FLOAT	1		
25	M68782	ORIFICE	1		170 (POWER JET)
26	M66653	CAP	2		
27	M65338	PIN	1		
28	M66929	INJECTION NOZZLE	1		(25) (PILOT JET)
29	M68666	HOLDER	1		
30	M68295	O-RING	1		
31	M65347	GASKET	1		
32	M68693	CLIP	2		
33	M65343	PLATE	3		
34	M68694	AIR DUCT	3		
35	M66655	WASHER	1		
..	AM55055	CARBURETOR	1		

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SPORTFIRE SNOWMOBILE

M20631F -UN-01JAN94

MAIN JETS (MIKUNI 4/042)



M20631F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	M66899	INJECTION NOZZLE	1	(70)	
..	M66900	INJECTION NOZZLE	1	(75)	
..	M66901	INJECTION NOZZLE	1	(80)	
..	M66902	INJECTION NOZZLE	1	(85)	
..	M66903	INJECTION NOZZLE	1	(90)	
..	M66904	INJECTION NOZZLE	1	(95)	
..	M66905	INJECTION NOZZLE	1	(100)	
..	M68789	INJECTION NOZZLE	1	(105)	
..	M66906	INJECTION NOZZLE	1	(110)	
..	M68790	INJECTION NOZZLE	1	(115)	
..	M65336	INJECTION NOZZLE	1	(120)	
..	M68791	INJECTION NOZZLE	1	(125)	
..	M65335	INJECTION NOZZLE	1	(130)	
..	M68792	INJECTION NOZZLE	1	(135)	
..	M65332	INJECTION NOZZLE	1	(140)	
..	M68793	INJECTION NOZZLE	1	(145)	
..	M65333	INJECTION NOZZLE	1	(150)	
..	M68013	INJECTION NOZZLE	1	(155)	
..	M65334	INJECTION NOZZLE	1	(160)	
..	M68794	INJECTION NOZZLE	1	(165)	
..	M65468	INJECTION NOZZLE	1	(170)	
..	M68277	INJECTION NOZZLE	1	(175)	
..	M65469	INJECTION NOZZLE	1	(180)	
..	M68795	INJECTION NOZZLE	1	(185)	
..	M65470	INJECTION NOZZLE	1	(190)	
..	M68276	INJECTION NOZZLE	1	(195)	
..	M65471	INJECTION NOZZLE	1	(200)	

B10

SPORTFIRE SNOWMOBILE

M25309

-UN-01JAN94

POWER JETS (MIKUNI N102.221)

M25309

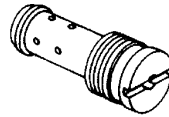
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	M68765	ORIFICE	1	(60)	
..	M68766	ORIFICE	1	(65)	
..	M68767	ORIFICE	1	(70)	
..	M68768	ORIFICE	1	(75)	
..	M68769	ORIFICE	1	(80)	
..	M68770	ORIFICE	1	(85)	
..	M68754	ORIFICE	1	(90)	
..	M68771	ORIFICE	1	(95)	
..	M68772	ORIFICE	1	(100)	
..	M68773	ORIFICE	1	(105)	
..	M68774	ORIFICE	1	(110)	
..	M68775	ORIFICE	1	(120)	
..	M68776	ORIFICE	1	(140)	
..	M68777	ORIFICE	1	(145)	
..	M68778	ORIFICE	1	(150)	
..	M68779	ORIFICE	1	(155)	
..	M68780	ORIFICE	1	(160)	
..	M68781	ORIFICE	1	(165)	
..	M68782	ORIFICE	1	(170)	
..	M68783	ORIFICE	1	(175)	
..	M68784	ORIFICE	1	(180)	
..	M68785	ORIFICE	1	(185)	
..	M68786	ORIFICE	1	(190)	
..	M68787	ORIFICE	1	(195)	
..	M68788	ORIFICE	1	(200)	

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SPORTFIRE SNOWMOBILE

PILOT JETS (MIKUNI VM22/210)

M20635F -UN-01JAN94



M20635F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	M66912	INJECTION NOZZLE	1	(15)	
..	M66913	INJECTION NOZZLE	1	(17.5)	
..	M66745	INJECTION NOZZLE	1	(20)	
..	M68796	INJECTION NOZZLE	1	(22.5)	
..	M66929	INJECTION NOZZLE	1	(25)	
..	M68797	INJECTION NOZZLE	1	(27.5)	
..	M66844	INJECTION NOZZLE	1	(30)	
..	M66914	INJECTION NOZZLE	1	(35)	
..	M65355	INJECTION NOZZLE	1	(40)	
..	M66746	INJECTION NOZZLE	1	(45)	
..	M66663	INJECTION NOZZLE	1	(50)	
..	M66672	INJECTION NOZZLE	1	(55)	
..	M66915	INJECTION NOZZLE	1	(60)	

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SPORTFIRE SNOWMOBILE

M20633F -UN-01JAN94

NEEDLES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	M65354	NEEDLE	1	(6DH3)	
..	M66656	NEEDLE	1	(6DH2)	
..	M66422	NEEDLE	1	(6FL14)	
..	M66926	NEEDLE	1	(6DP1)	
..	M66927	NEEDLE	1	(6DH7)	
..	M66928	NEEDLE	1	(6DH4)	
..	M66941	NEEDLE	1	(6DP5)	
..	M67634	NEEDLE	1	(6DH8)	
..	M68280	NEEDLE	1	(6F27)	

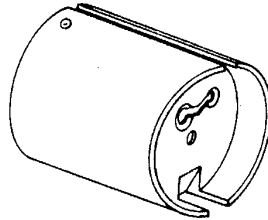
B13

SPORTFIRE SNOWMOBILE

THROTTLE VALVES (VM34/110)

M20632F

-UN-01JAN94



M20632F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	M66880	VALVE	1	(0.5)	
..	M66881	VALVE	1	(1.0)	
..	M66882	VALVE	1	(1.5)	
..	M66344	VALVE	1	(2.0)	
..	M66743	VALVE	1	(2.5)	
..	M66744	VALVE	1	(3.0)	
..	M66883	VALVE	1	(3.5)	

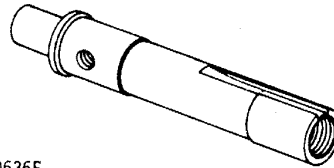
B14

SPORTFIRE SNOWMOBILE

M20636F

-UN-01JAN94

JET (MIKUNI VM34/05)



M20636F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66890	INJECTION NOZZLE	1	(0-0)	
	M66891	INJECTION NOZZLE	1	(0-2)	
	M66892	INJECTION NOZZLE	1	(0-4)	
	M66893	INJECTION NOZZLE	1	(0-6)	
	M66739	INJECTION NOZZLE	1	(0-8)	
	M65340	INJECTION NOZZLE	1	(P-0)	
	M66845	INJECTION NOZZLE	1	(P-2)	
	M66894	INJECTION NOZZLE	1	(P-4)	
	M66741	INJECTION NOZZLE	1	(P-6)	
	M66895	INJECTION NOZZLE	1	(P-8)	
	M66740	INJECTION NOZZLE	1	(Q-0)	
	M66896	INJECTION NOZZLE	1	(Q-2)	
	M66897	INJECTION NOZZLE	1	(Q-4)	
	M66898	INJECTION NOZZLE	1	(Q-6)	
	M66916	INJECTION NOZZLE	1	(Q-8)	

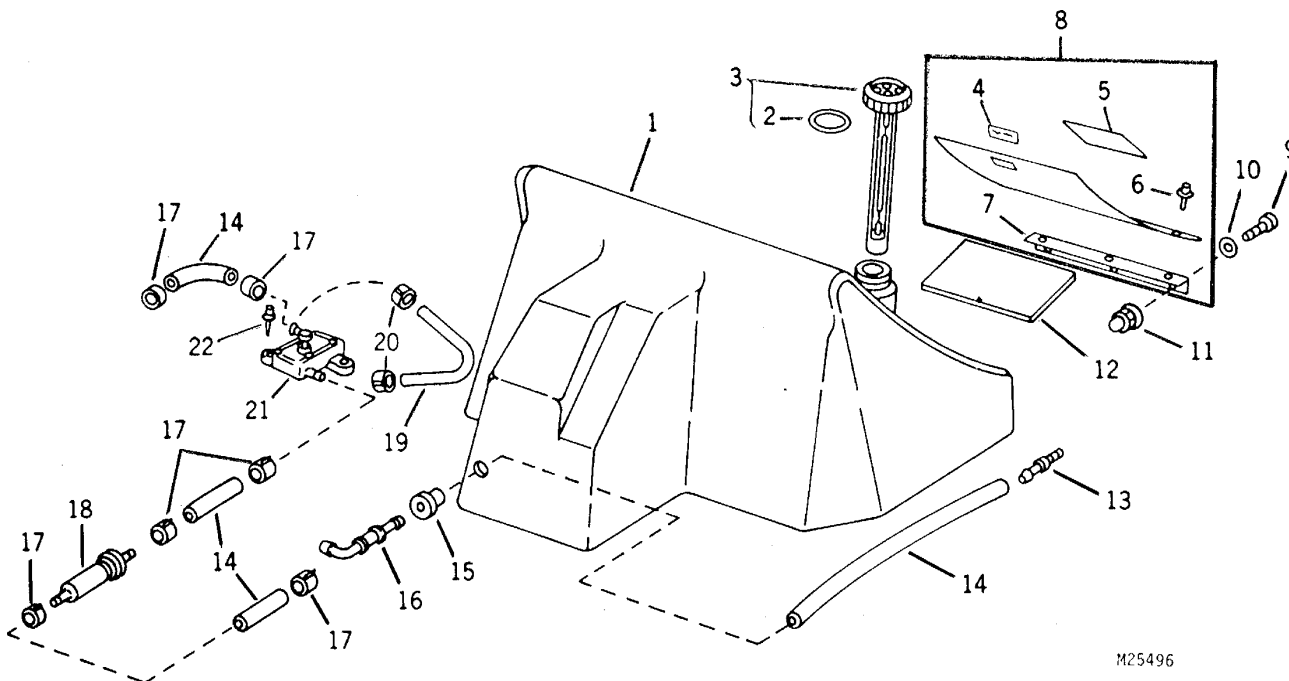
MEMORANDA

B15

SPORTFIRE SNOWMOBILE

FUEL TANK AND FUEL PUMP (S.N. -190000)

M25496 -UN-01JAN94



M25496

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68026	FUEL TANK	1		
2	M65675	GASKET	1		
3	AM54807	LEVEL GAUGE	1		
4	M68528	DECAL	1		"FIREBURST"
5	M68669	DECAL	1		(SUB M68905) "CAUTION"
6	M63710	RIVET	3		
7	AM54677	HINGE	1		
8	AM55147	DOOR	1		
9	21H1356	SCREW	3		0.190" X 1-1/4"
10	24H1283	WASHER	3		7/32" X 1/2" X 0.049"
11	M67849	NUT	3		
12	M68207	PAD	1		
13	AM54051	FUEL PICKUP	1		INCLUDES SCREEN
14	M68254	HOSE	1		(3.048 M) 10 FT.
15	M66005	BUSHING	1		
16	M68611	FITTING	1		
17	M64254	CLAMP	6		
18	M64630	FILTER	1		
19	R32639	HOSE	1		
20	M68342	CLAMP	2		
21	AM54361	FUEL PUMP	1		
22	M68645	RIVET	1		

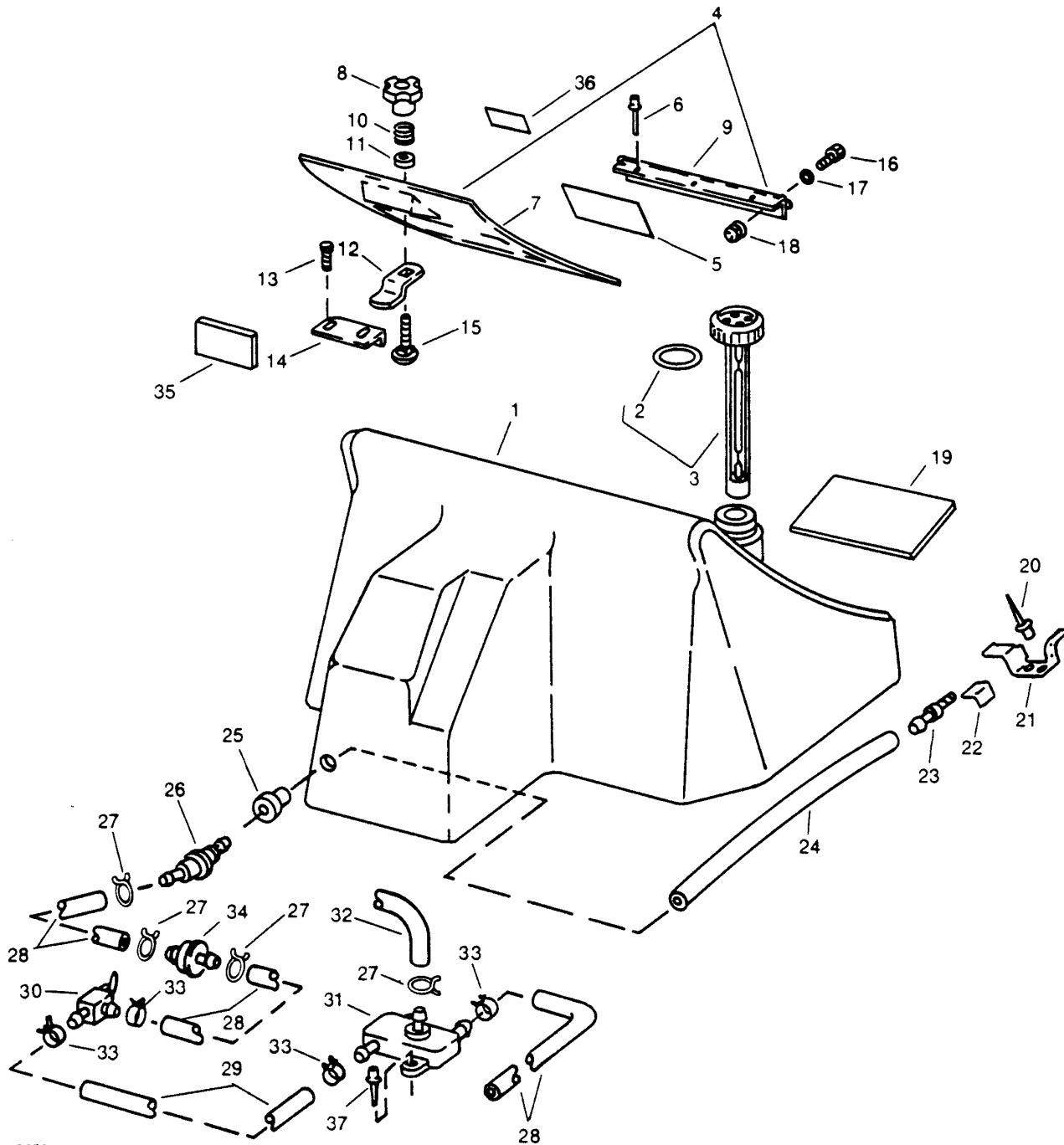
B16

SPORTFIRE SNOWMOBILE

FUEL TANK AND FUEL PUMP (S.N. 190001-222000)

MP656

-UN-02JAN94



B17

SPORTFIRE SNOWMOBILE

FUEL TANK AND FUEL PUMP (CONTINUED) (S.N. 190001-222000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M69159	FUEL TANK	1		
2	M65675	GASKET	1		
3	AM54807	LEVEL GAUGE	1		INCLUDES GASKET
4	AM55384	DOOR	1		(SUB AM55593)
5	M68668	DECAL	1		"CAUTION"
6	M63710	RIVET	3		3/16" X 7/32"
7	M69135	DOOR	1		
8	M69163	KNOB	1		
9	AM52133	HINGE	1		
10	M69165	TORSION SPRING	1		
11	M69132	SPACER	1		
12	M69133	ARM	1		
13	21H1327	SCREW	2		0.190" X 1/4"
14	M69134	LATCH	1		
15	03H2092	BOLT	1		1/4" X 3/4"
16	21H1356	SCREW	3		0.190" X 1-1/4"
17	24H1283	WASHER	3		7/32" X 1/2" X 0.049"
18	M67849	NUT	3		
19	M68207	PAD	1		
20	M68616	BOLT	4		NO. 10 X 1/2"
	M63662	LOCK NUT	4		NO. 10
21	M67736	BRACKET	1		R.H.
	M67737	BRACKET	1		L.H.
22	M67845	FOAM PAD	2		
23	AM54051	FUEL PICKUP	1		INCLUDES SCREEN
24	M63270	HOSE	1		
25	M66005	BUSHING	1		
26	M68611	FITTING	1		
27	T19324	CLAMP	4		
28	M68254	HOSE	1		
29	M69233	HOSE	1		
30	AM55389	SHUT-OFF VALVE	1		
31	AM54361	FUEL PUMP	1		
32	R32639	HOSE	1		
33	M47470	CLAMP	2		
34	M64630	FILTER	1		
35	M66382	PAD	4		
36	M68528	DECAL	1		"FIREBURST"
37	M68645	RIVET	2		

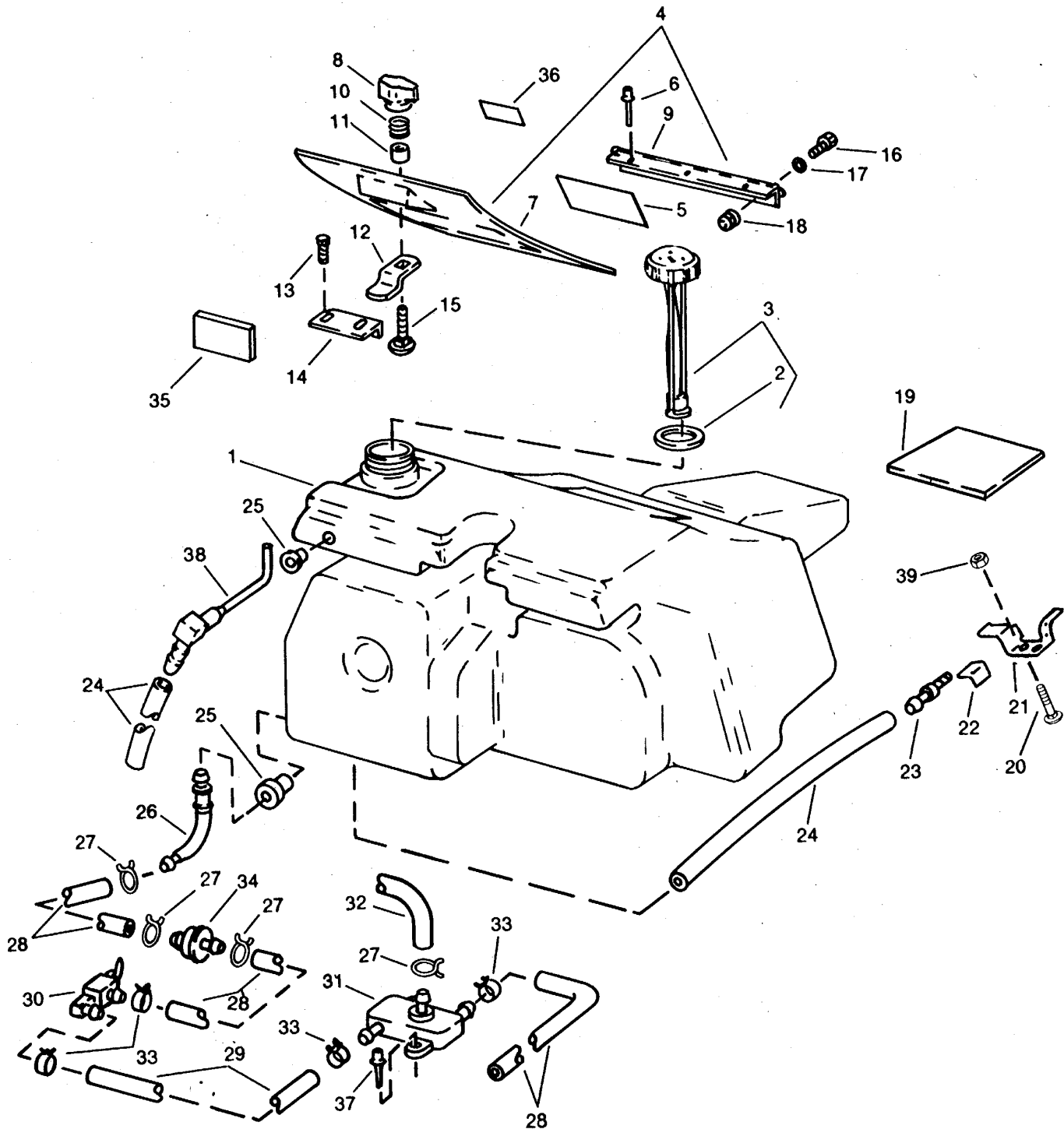
B18

SPORTFIRE SNOWMOBILE

FUEL TANK AND FUEL PUMP (S.N. 222001-)

MP1535

-UN-01JAN94



MP1535

THIS PARTS LISTING IS CONTINUED

B19

SPORTFIRE SNOWMOBILE

FUEL TANK AND FUEL PUMP (CONTINUED) (S.N. 222001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M69549	FUEL TANK	1		
2	M69556	GASKET	1	-285000	
	M69755	WASHER	1	285001-	
3	AM55600	LEVEL GAUGE	1		
4	AM55384	DOOR	1		
5	M68668	DECAL	1		"CAUTION"
6	M63710	RIVET	3		3/16" X 7/32"
7	M69135	DOOR	1		
8	M69577	KNOB	1		
9	AM52133	HINGE	1		
10	M69165	TORSION SPRING	1		
11	M69576	SPACER	1		
12	M69133	ARM	1		
13	21H1327	SCREW	2		0.190" X 1/4"
14	M69134	LATCH	1		
15	03H2092	BOLT	1	-285000	1/4" X 3/4"
	03H2318	BOLT	1	285001-	1/4" X 1-1/8"
16	21H1356	SCREW	3		0.190" X 1-1/4"
17	24H1283	WASHER	3		7/32" X 1/2" X 0.049"
18	M67849	NUT	3		
19	M68207	PAD	1		
20	M68616	BOLT	4		NO. 10 X 1/2"
21	M67736	BRACKET	1		R.H.
	M67737	BRACKET	1		L.H.
22	M67845	FOAM PAD	2		
23	AM54051	FUEL PICKUP	1		(INCLUDES SCREEN)
24	M63270	HOSE	1		
25	M66005	BUSHING	1		
26	M69575	FITTING	1		
27	T19324	CLAMP	4		
28	M68254	HOSE	1		
29	M68254	HOSE	1		
30	AM55608	VALVE	1		
31	AM54361	FUEL PUMP	1		
32	M66945	HOSE	1		
33	M68342	CLAMP	2		
34	M64630	FILTER	1		
35	M66382	PAD	4		
36	M68528	DECAL	1		"FIREBURST"
37	M68645	RIVET	2		
38	M69663	FITTING	1	-285000	
	M69689	FITTING	1	285001-	
39	M63662	LOCK NUT	4		NO. 10

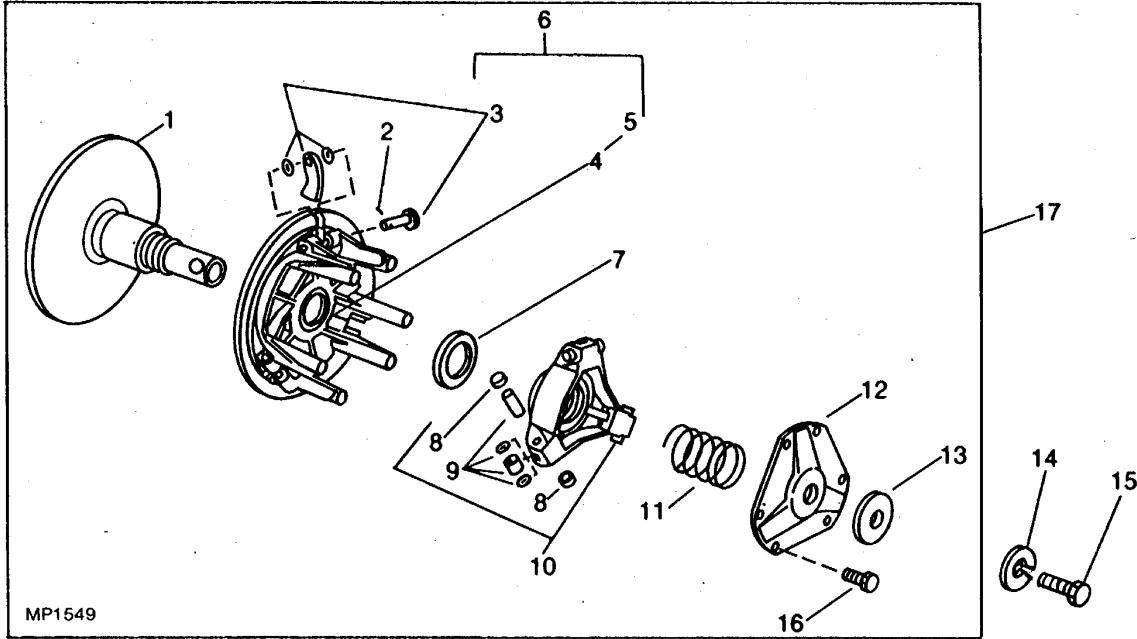
B20

SPORTFIRE SNOWMOBILE

PRIMARY DRIVE SHEAVE

MP1549

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54934	HALF SHEAVE	1		
2	34H226	SPRING PIN	3		3/32" X 7/16"
3	AM55195	KIT	1	-222000	ARM (U-1)
4	AM54086	BEARING	1	222001-	CLUTCH WEIGHT (HE-4)
5	AM54306	HALF SHEAVE	1		
6	AM55196	HALF SHEAVE	1	-222000	
7	AM55684	CENTER SHEAVE	1	222001-	
8	AM53000	KIT	1		WASHER
9	AM54307	KIT	1		GUIDE BUTTON
10	AM54308	KIT	1		ROLLER
11	AM54305	KIT	1		SPIDER AND ROLLER
12	M66541	SPRING	1		(SILVER)
13	M68753	SPRING	1		(RED) (HIGH ELEVATION)
14	M66965	PLATE	1		
15	M64607	WASHER	1		
16	12H301	LOCK WASHER	1		1/2"
17	19H3326	CAP SCREW	1		1/2" X 6-1/2"
18	AM53002	KIT	1		LOCKING SCREW
19	AM55121	CLUTCH	1	-222000	
20	AM55656	CLUTCH	1	222001-	
21	AM55073	KIT	1		SPIDER (SOLY)
22	AM55074	KIT	1		ROLLER (SOLY)
23	AM54287	KIT	1		CLUTCH WEIGHT (HE-1) (HIGH ELEVATION)
24	AM55252	KIT	1		PIVOT PIN

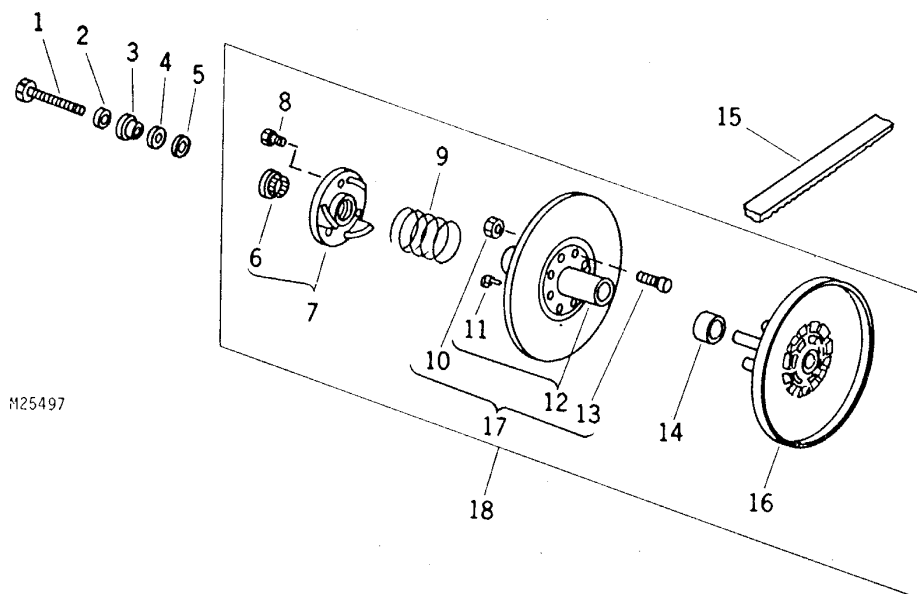
B21

SPORTFIRE SNOWMOBILE

M25497

-UN-01JAN94

SECONDARY DRIVEN SHEAVE



M25497

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H3354	CAP SCREW	1		5/16" X 4-1/4"
2	12H303	LOCK WASHER	1		5/16"
3	M67908	RETAINER	1		
4	M66519	SHIM	1		
5	M66518	WASHER	1		
6	M68402	BUSHING	1		
7	AM55127	CAM	1		
8	M66350	SCREW	3		
9	M66378	SPRING	1		
10	M40333	LOCK NUT	6		
11	AM54984	KIT	1		TORQUE BUTTON
12	AM54983	CLUTCH PLATE	1		
13	M66385	BOLT	6		
14	M66381	BUSHING	1		
15	M66345	BELT	1		
16	AM53992	SHEAVE	1		
17	AM54982	SHEAVE	1		
18	AM55124	CLUTCH	1		

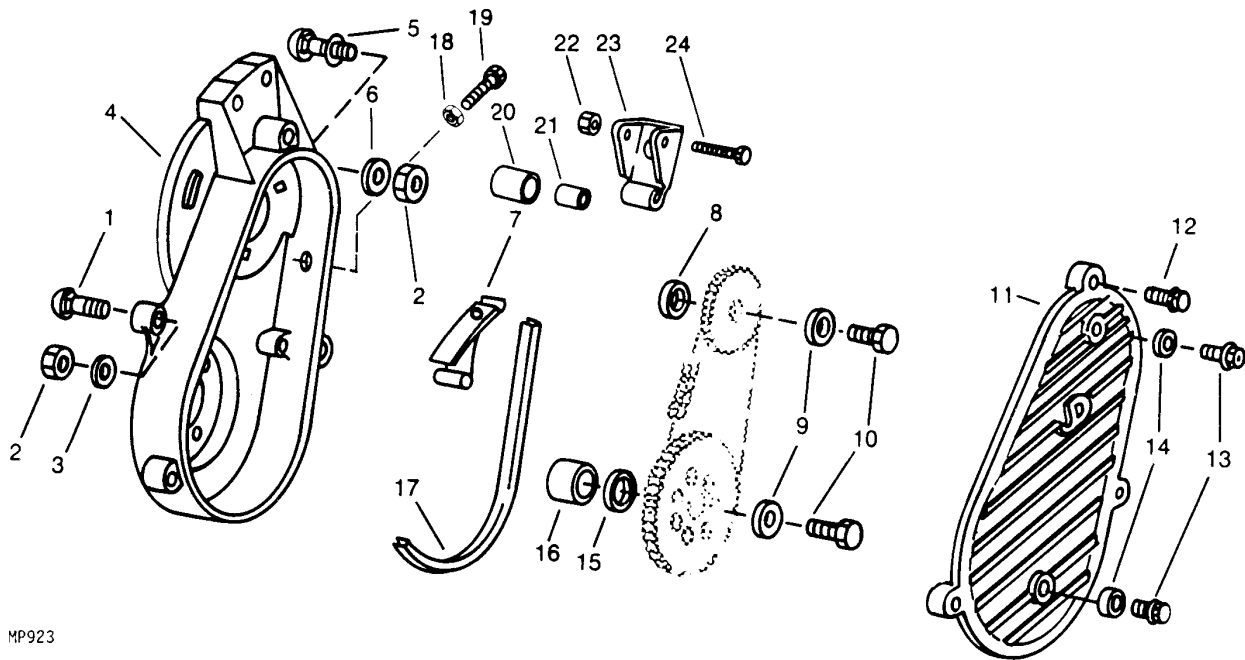
B22

SPORTFIRE SNOWMOBILE

CHAIN CASE

MP923

-UN-02JAN94



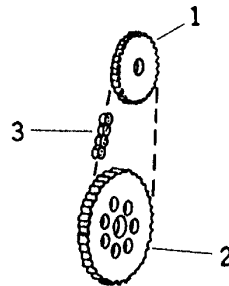
MP923

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1505	BOLT	1		5/16" X 1-3/4"
2	T16464	LOCK NUT	2		
3	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
4	AM54974	CASE	1		
5	03H1505	BOLT	1		5/16" X 1-3/4"
	24H1884	WASHER	1		13/32" X 13/16" X 0.120"
6	24H1291	WASHER	1		21/64" X 1-15/32" X 7/64"
7	AM54384	TIGHTENER	1	-222000	(INCLUDES KEYS 18 THRU 24)
8		SHIM	AR		(SUB AM54150) (0.457 MM) 0.018"
9	24H1909	WASHER	2		13/32" X 1-3/8" X 1/4"
10	M63678	CAP SCREW	2		
11	M68391	COVER	1		
12	M66350	SCREW	3		
13	M66797	FITTING	2		
14	M66798	GASKET	1		
15	N110223	SHIM	AR		
16	M63132	BUSHING	1		(USE WITH 35, 39, 40 AND 42 TOOTH SPROCKET)
	M66346	BUSHING	1		(USE WITH 38 TOOTH SPROCKET)
	M68917	SPACER	1	155001-	
17	M66128	GASKET	1		
18	14H812	NUT	1	222001-	3/8"
19	19H2051	CAP SCREW	1	222001-	3/8" X 3"
20	AM55046	SHEAVE	1	222001-	
21	M68523	BUSHING	1	222001-	
22	M63707	LOCK NUT	1	222001-	
23	M68386	BRACKET	1	222001-	
24	19H3455	CAP SCREW	1	222001-	1/4" X 1-5/8"
..	AM55333	GUARD	1		(OPTIONAL)

M25113

-UN-01JAN94

DRIVE SPROCKET, DRIVEN SPROCKET AND CHAIN



M25113

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66303	CHAIN SPROCKET	1	-155000	(21:39 RATIO) (STANDARD) 21-TOOTH
	M66121	CHAIN SPROCKET	1	155001-	(21:39 RATIO) (STANDARD) 21-TOOTH
	M67970	CHAIN SPROCKET	1		(25:39 RATIO) (OPTIONAL) 25-TOOTH
	M67665	CHAIN SPROCKET	1	-190000	(SUB M68551) (22:38 RATIO) (OPTIONAL) 22-TOOTH
	M68551	DRIVE SPROCKET	1	190001-	(22:38 RATIO) (OPTIONAL) 22-TOOTH
	M66302	CHAIN SPROCKET	1		(17:42 RATIO) (OPTIONAL) 17-TOOTH
	M66302	CHAIN SPROCKET	1		(17:35 RATIO) (OPTIONAL) 17-TOOTH
	M66322	CHAIN SPROCKET	1	-190000	(24:40 RATIO) (OPTIONAL) 24-TOOTH
	M67727	CHAIN SPROCKET	1	190001-	(24:40 RATIO) (STANDARD) 24-TOOTH
2	M65693	CHAIN SPROCKET	1	-155000	(21:39 RATIO) (STANDARD) 39-TOOTH
	M65693	CHAIN SPROCKET	1	155001-	(21:39 RATIO) (STANDARD) 39-TOOTH
	M65693	CHAIN SPROCKET	1		(25:39 RATIO) (OPTIONAL) 39-TOOTH
	M67898	CHAIN SPROCKET	1		(22:38 RATIO) (OPTIONAL) 38-TOOTH
	M65810	CHAIN SPROCKET	1		(17:42 RATIO) (OPTIONAL) 42-TOOTH
	M65809	CHAIN SPROCKET	1		(17:35 RATIO) (OPTIONAL) 35-TOOTH
	M66804	CHAIN SPROCKET	1		(24:40 RATIO) (OPTIONAL) 40-TOOTH
3	M66122	LINK CHAIN	1		(21:39 RATIO) (STANDARD) 66-PITCH
	M66321	LINK CHAIN	1		(25:39 RATIO) (OPTIONAL) 68-PITCH
	M66122	LINK CHAIN	1		(22:38 RATIO) (OPTIONAL) 66-PITCH
	M66122	LINK CHAIN	1		(17:42 RATIO) (OPTIONAL) 66-PITCH
	M66123	LINK CHAIN	1		(17:35 RATIO) (OPTIONAL) 62-PITCH
	M66321	LINK CHAIN	1		(24:40 RATIO) (STANDARD) 68-PITCH

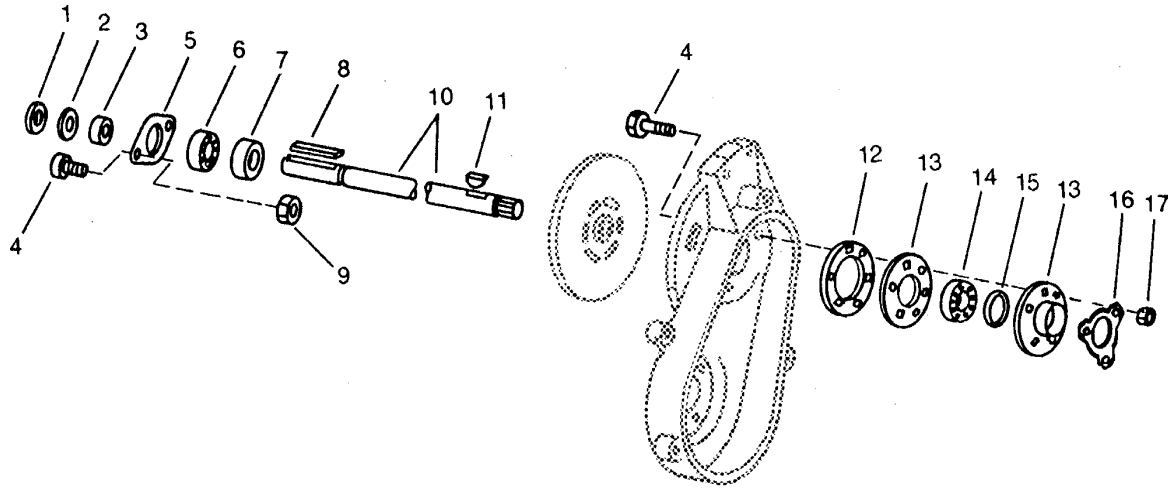
B24

SPORTFIRE SNOWMOBILE

SECONDARY SHAFT AND BEARINGS

MP394

-UN-01JAN94



MP394

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SHIM	1		(SUB AM54150) (1.52 MM) 0.060"
2		SHIM	1		(SUB AM54150) (0.45 MM) 0.018"
3	M66267	SPACER	1		
4	03H1539	BOLT	5		5/16" X 5/8"
5	M66125	PRESSED FLANGED HOUSING	1		
6	M69015	BEARING	1		
7	JD8554	ECCENTRIC LOCKING COLLAR	1		
8		SHAFT KEY	1		(CUT FROM H64373)
9	T16464	LOCK NUT	2		
10	M67931	SHAFT	1		
11	26H77	SHAFT KEY	1		3/16" X 3/4"
12	M63228	GASKET	1		
13	M80293	PRESSED FLANGED HOUSING	2		
14	JD8562	BALL BEARING	1		
15	U42111	O-RING	1		
16	M68991	LOCK PLATE	1	155001-	
17	M68998	LOCK NUT	3		

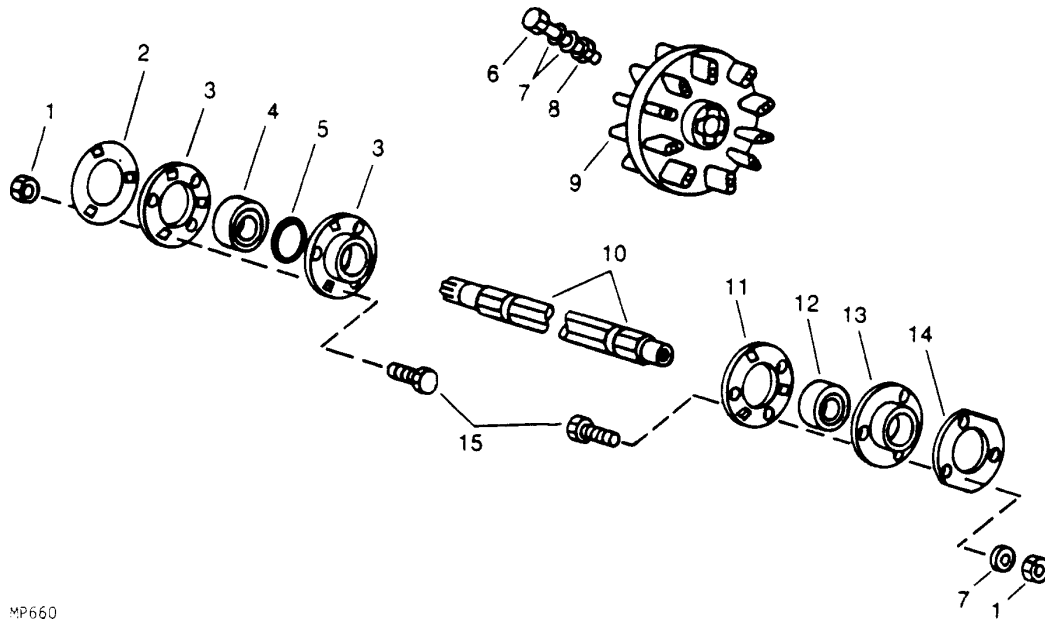
B25

SPORTFIRE SNOWMOBILE

MP660

-UN-02JAN94

DRIVE WHEELS AND DRIVE SHAFT



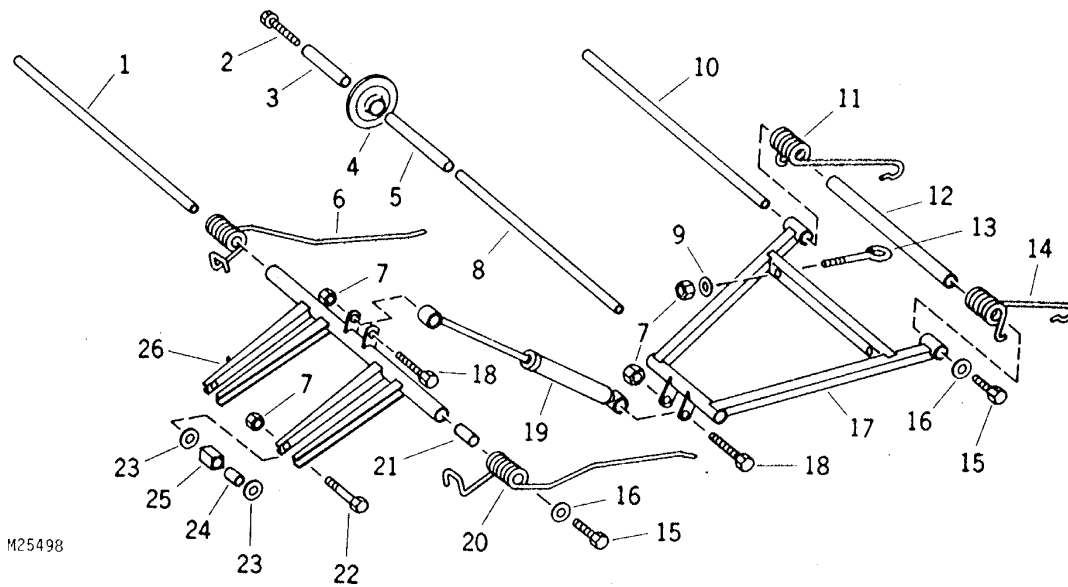
MP660

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T16464	LOCK NUT	6		
2	M63228	GASKET	2		
3	M80293	PRESSED FLANGED HOUSING	2		
4	M69015	BEARING	1		
5	U42111	O-RING	1		
6	19H1907	CAP SCREW	2	-155000	5/16" X 2-3/4"
7	24H1136	WASHER	7	-155000	11/32" X 11/16" X 0.065"
8	M63277	LOCK NUT	2	-155000	
9	M67934	DRIVE SPROCKET	3	-190000	
	M68941	DRIVE SPROCKET	3	190001-	
10	M68263	DRIVE SHAFT	1	-190000	
	M68942	AXLE	1	190001-	
	AM55434	PRESSED FLANGED HOUSING	1	190001-	
12	JD9335	BALL BEARING	1	190001-	
13	M69259	PRESSED FLANGED HOUSING	1	190001-	
14	M63138	SPACER	1		
15	19H1849	CAP SCREW	6		5/16" X 1-1/4"
..	AM55275	DRIVE SHAFT	1		(1980, 1981)
..	AM55256	AXLE	1		(1982)

SLIDE RAIL SUSPENSION AND SPRINGS
(S.N. -190000)

M25498

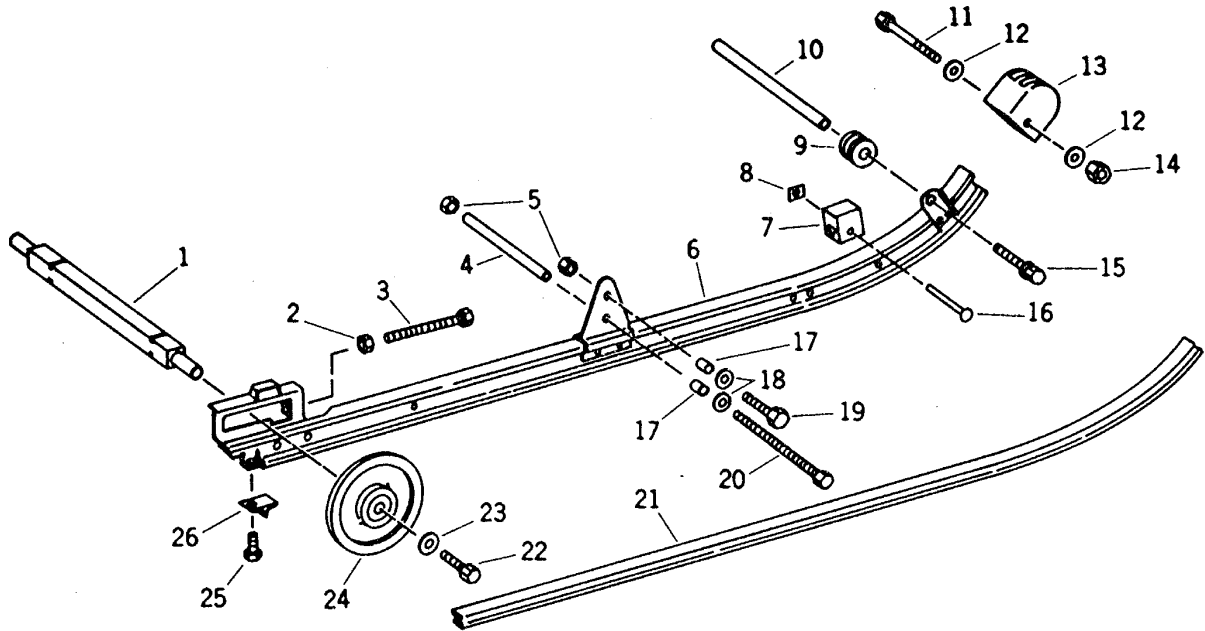
-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M67157	PIN	1		
2	N10214	SELF-LOCKING SCREW	2		
3	M68218	BUSHING	2		
4	AM54652	WHEEL	2		
5	M67824	BUSHING	1		
6	M68561	SPRING	1		REAR, L.H.
7	T16464	LOCK NUT	6		
8	M67856	PIN	1		
9	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
10	M67790	PIN	1		
11	M67949	SPRING	1		FRONT, L.H.
12	M67747	TUBE	1		
13	M68248	EYEBOLT	2		
14	M67948	SPRING	1		FRONT, R.H.
15	M64553	BOLT	4		
16	24H1327	WASHER	4		15/32" X 1-1/8" X 7/64"
17	AM54413	ARM	1		
18	M67875	BOLT	2		
19	AM54745	ABSORBER	1		
20	M68560	SPRING	1		REAR, R.H.
21	M68562	SPACER	2		
22	19H1875	CAP SCREW	2		5/16" X 1-3/4"
23	24H1296	WASHER	4		11/32" X 1-3/8" X 0.134"
24	M67869	BUSHING	2		
25	M64482	BUSHING	2		
26	AM54749	ARM	1		

SLIDE RAILS AND IDLER WHEELS
(S.N. -190000)

M23618F -UN-01JAN94



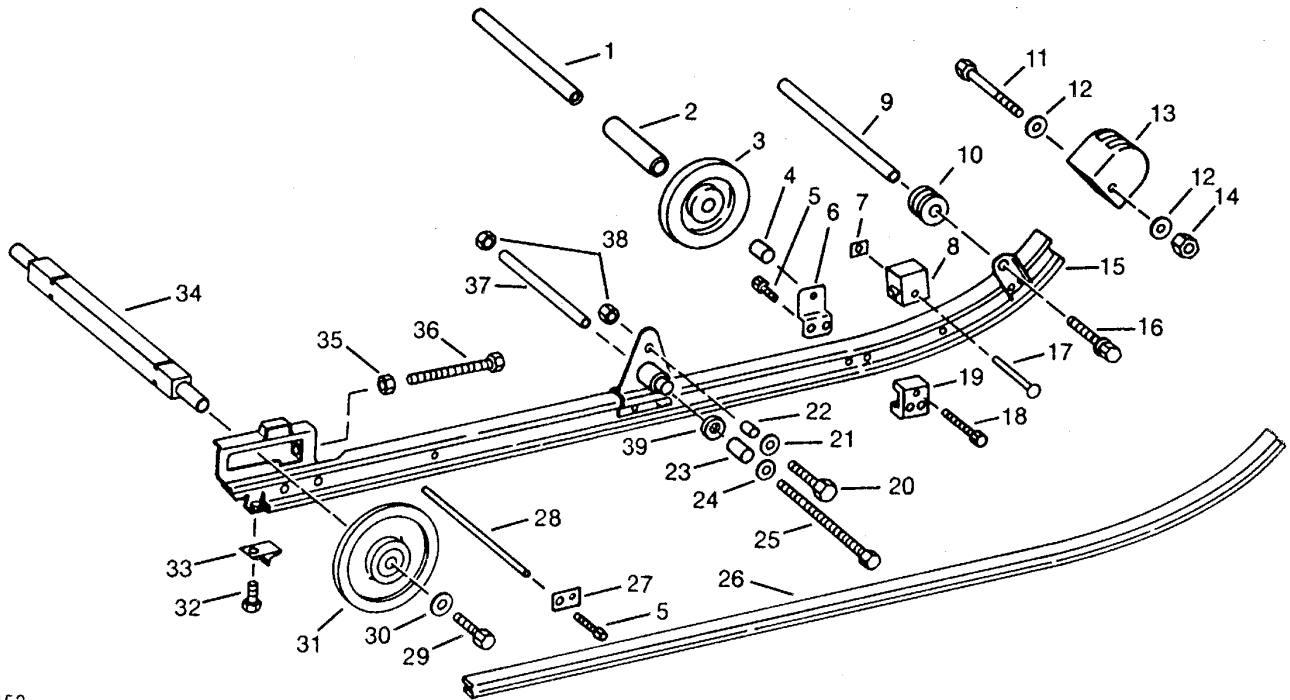
M23618F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M67952	REAR AXLE	1		
2	14H813	NUT	2	7/16"	
3	19H3304	CAP SCREW	2	7/16" X 4-1/2"	
4	M68261	BUSHING	1		
5	T11234	LOCK NUT	3		
6	AM54750	RUNNER	1	R.H.	
	AM54751	RUNNER	1	L.H.	
7	M67065	BUMPER	4		
8	M67167	NUT	4		
9	M68244	BEARING	2		
10	M67981	BUSHING	1		
11	19H1996	CAP SCREW	2	1/4" X 2"	
12	24H1287	WASHER	4	9/32" X 5/8" X 0.065"	
13	M67140	CAP	2		
14	M40333	LOCK NUT	2		
15	T53268	BOLT	2		
16	16H342	RIVET	4	3/16" X 2"	
17	M67986	BUSHING	4		
18	24H1176	WASHER	4	13/32" X 1-1/4" X 0.100"	
19	19H1800	CAP SCREW	2	3/8" X 1-1/2"	
20	19H3442	CAP SCREW	1	3/8" X 10-3/8"	
21	M64480	BAR	2		
22	19H2284	CAP SCREW	2	3/8" X 7/8"	
23	24H1312	WASHER	2	13/32" X 1-3/8" X 0.105"	
24	AM54748	IDLER	2		
25	19H1227	CAP SCREW	2	1/4" X 1/2"	
26	M67748	STOP	2		

SLIDE RAILS AND IDLER WHEELS (S.N. 190001-)

MP452

-UN-01JAN94



MP452

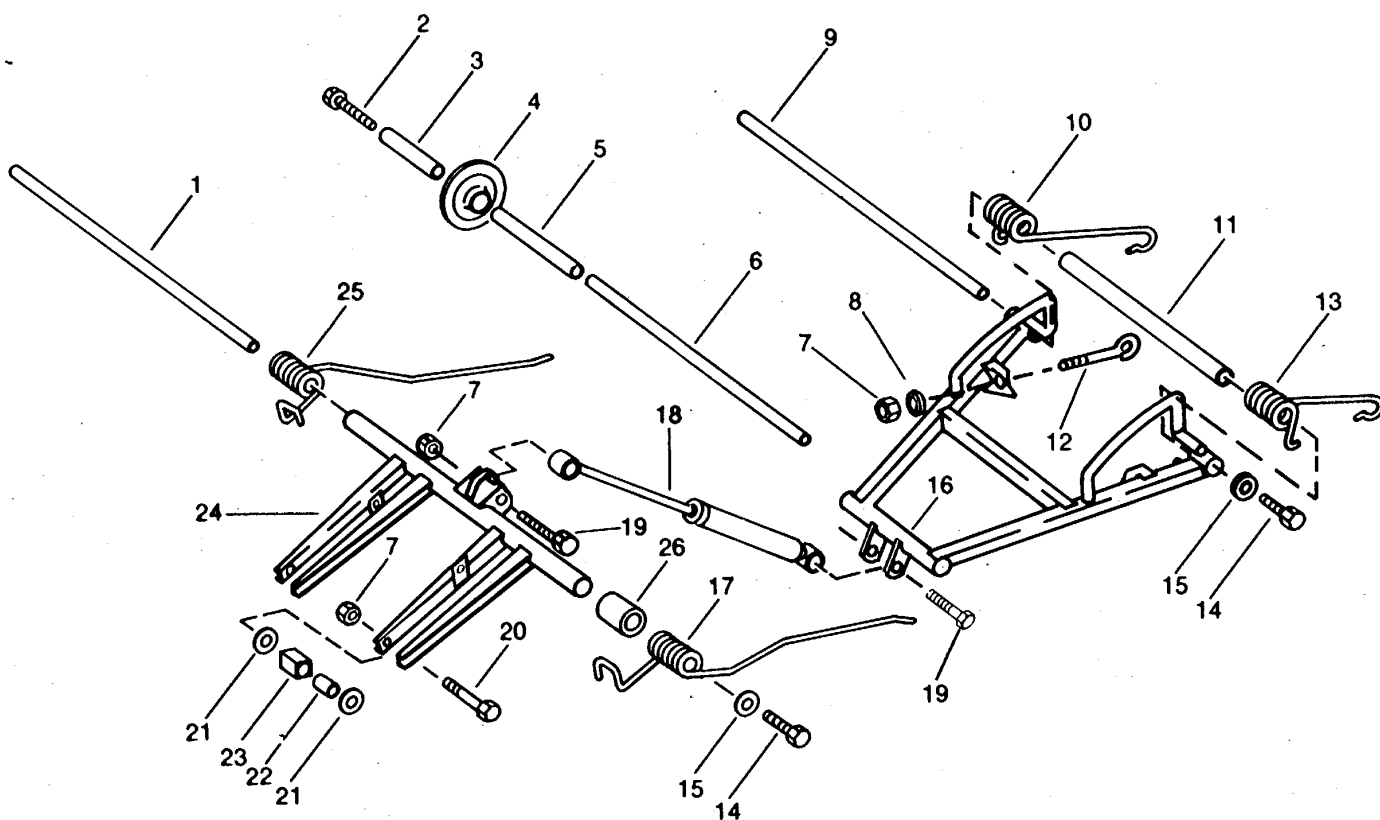
SLIDE RAILS AND IDLER WHEELS (CONTINUED)
(S.N. 190001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68470	PIN	1	-222000	
	M68984	BUSHING	1		
2	M67854	BUSHING	1		
3	AM55020	WHEEL	2		
4	M68471	BUSHING	2		
5	19H3053	SCREW	4		5/16" X 1"
6	M67864	BRACKET	2		
7	M67167	NUT	4		
	M69109	NUT	4		
8	M67065	BUMPER	4		
9	M67981	BUSHING	1	-222000	
	M68985	BUSHING	1		
10	M68244	BEARING	2		
11	19H1996	CAP SCREW	2		1/4" X 2"
12	24H1287	WASHER	4		9/32" X 5/8" X 0.065"
13	M67140	CAP	2		
14	M40333	LOCK NUT	2		
15	AM55038	RUNNER	1		R.H.
	AM55039	RUNNER	1		L.H.
16	T53268	BOLT	2	-222000	
	08H4497	CAP SCREW	2		3/8" X 9-1/2"
	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
	T11234	LOCK NUT	1		
17	16H342	RIVET	4		3/16" X 2"
18	19H1801	CAP SCREW	2		3/8" X 2"
	19H3442	CAP SCREW	2		3/8" X 10-3/8"
	24H1307	WASHER	2		13/32" X 1" X 1/16"
	T11234	LOCK NUT	1		
19	M67863	BASE	2		
20	19H1732	CAP SCREW	2	-XXXXXX	3/8" X 1-1/4"
	19H1800	CAP SCREW	2		3/8" X 1-1/2"
21	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
22	M67986	BUSHING	2		
23	M68515	BUSHING	2	-190000	
24	24H1909	WASHER	2		13/32" X 1-3/8" X 1/4"
25	19H3459	CAP SCREW	1		3/8" X 13-1/2"
26	M64480	BAR	2		
27	M67804	ABSORBER	2	-222000	
28	M67802	PIN	1	-222000	
29	19H2284	CAP SCREW	2		3/8" X 7/8"
30	24H1730	WASHER	2		13/32" X 1-1/2" X 0.120"
31	AM54748	IDLER	4		
32	19H1227	CAP SCREW	2		1/4" X 1/2"
33	M67748	STOP	2		
34	M67952	REAR AXLE	1		
35	14H813	NUT	2		7/16"
36	19H3304	CAP SCREW	2		7/16" X 4-1/2"
37	M68261	BUSHING	1		
38	M63440	LOCK NUT	3	-XXXXXX	
	T11234	LOCK NUT	3	XXXXXX-	
39	24H1862	WASHER	2		1-1/32" X 1-1/2" X 0.060"

SLIDE RAIL SUSPENSION AND SPRINGS (S.N. 190001-)

MP1550

-UN-01JAN94



MP1550

THIS PARTS LISTING IS CONTINUED

C6

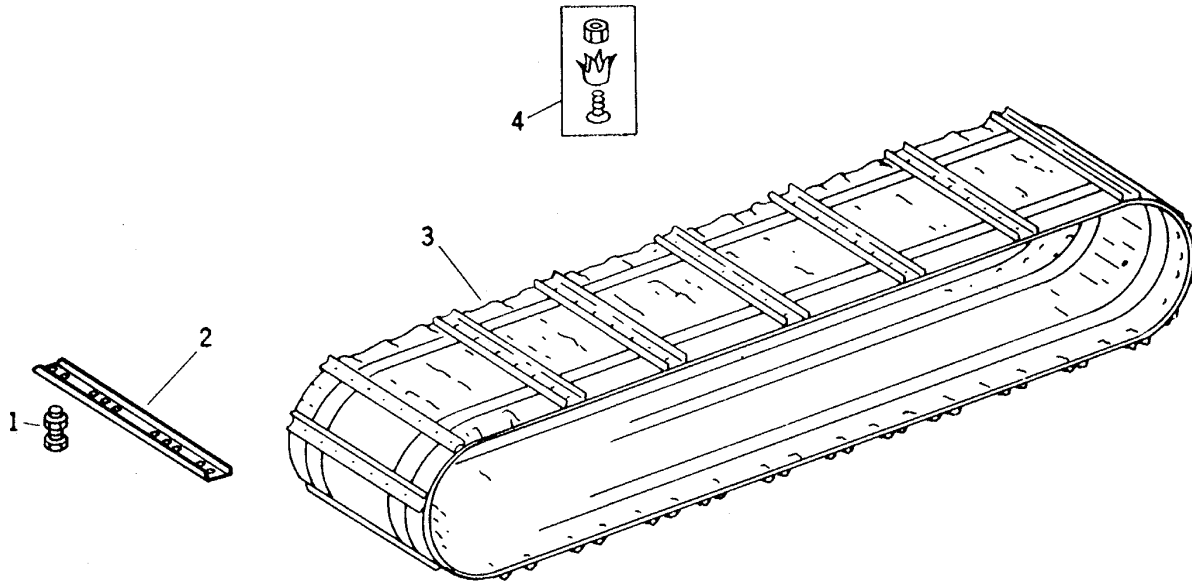
SPORTFIRE SNOWMOBILE

SLIDE RAIL SUSPENSION AND SPRINGS (CONTINUED) (S.N. 190001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M67157	PIN	1		
2	19H2284	CAP SCREW	2	120001-190000	3/8" X 7/8"
	08H4494	CAP SCREW	1	190001-	3/8" X 7"
	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
	T11234	LOCK NUT	1		
3	M68544	BUSHING	2		
4	AM54652	WHEEL	2		
5	M68543	BUSHING	1		
6	M68542	PIN	1	120001-190000	
	M68986	BUSHING	1	190001-	
7	T16464	LOCK NUT	5		
8	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
9	M67790	PIN	1		
10	M67949	SPRING	1		L.H.
11	M67747	TUBE	1		
12	M68248	EYEBOLT	2		
13	M67948	SPRING	1		R.H.
14	M64553	BOLT	4		
15	24H1327	WASHER	4		15/32" X 1-1/8" X 7/64"
16	AM55169	ARM	1	-222000	
	AM55632	ARM	1	222001-	
17	M68716	SPRING	1		R.H.
18	AM55312	ABSORBER	1		
19	M67875	BOLT	1	-222000	
	M69491	BOLT	2	222001-	
20	19H1875	CAP SCREW	2		5/16" X 1-3/4", R.H.
21	24H1296	WASHER	4		11/32" X 1-3/8" X 0.134"
22	M67869	BUSHING	2		
23	M64482	BUSHING	2		
24	AM55170	ARM	1	-222000	
	AM55633	ARM	1	222001-	
25	M68717	SPRING	1		L.H.
26	M68562	SPACER	2		

TRACK AND STAR STUD KIT (S.N. -190000)

M23561F -UN-01JAN94



M23561F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM53418	KIT	1		GROUSER BAR HARDWARE (INCLUDES (50) NUTS AND BOLTS)
2	M68381	SHOE	29		
3	AM54969	TRACK	1	-155000	
	AM55269	TRACK	1	155001-	
4	AM54921	TRACK STUD KIT	1		STAR (INCLUDES (20) STARS, BOLTS AND NUTS)

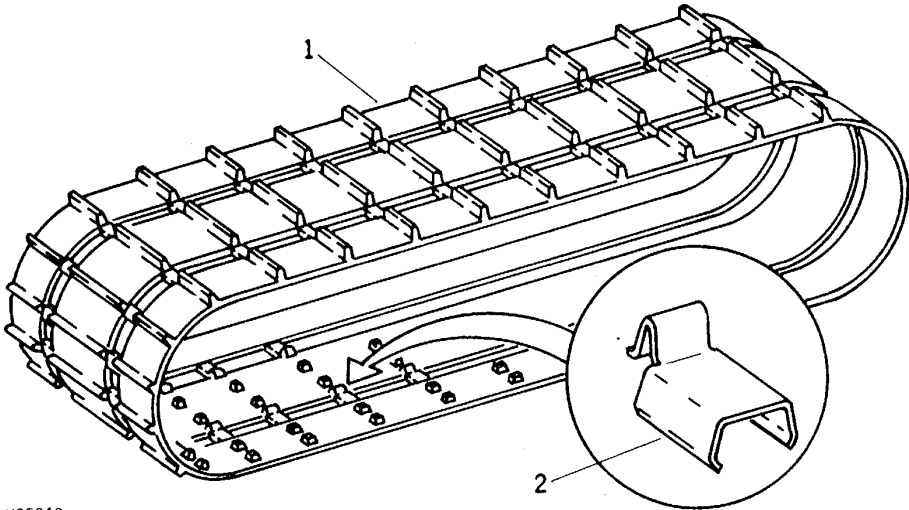
C8

SPORTFIRE SNOWMOBILE

M25240

-UN-01JAN94

TRACK
(S.N. 190001-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54980	TRACK	1		
2	M67013	CLIP	70		
..	AM55177	KIT	1		STEEL
..	AM55178	KIT	1		CARBIDE TIP

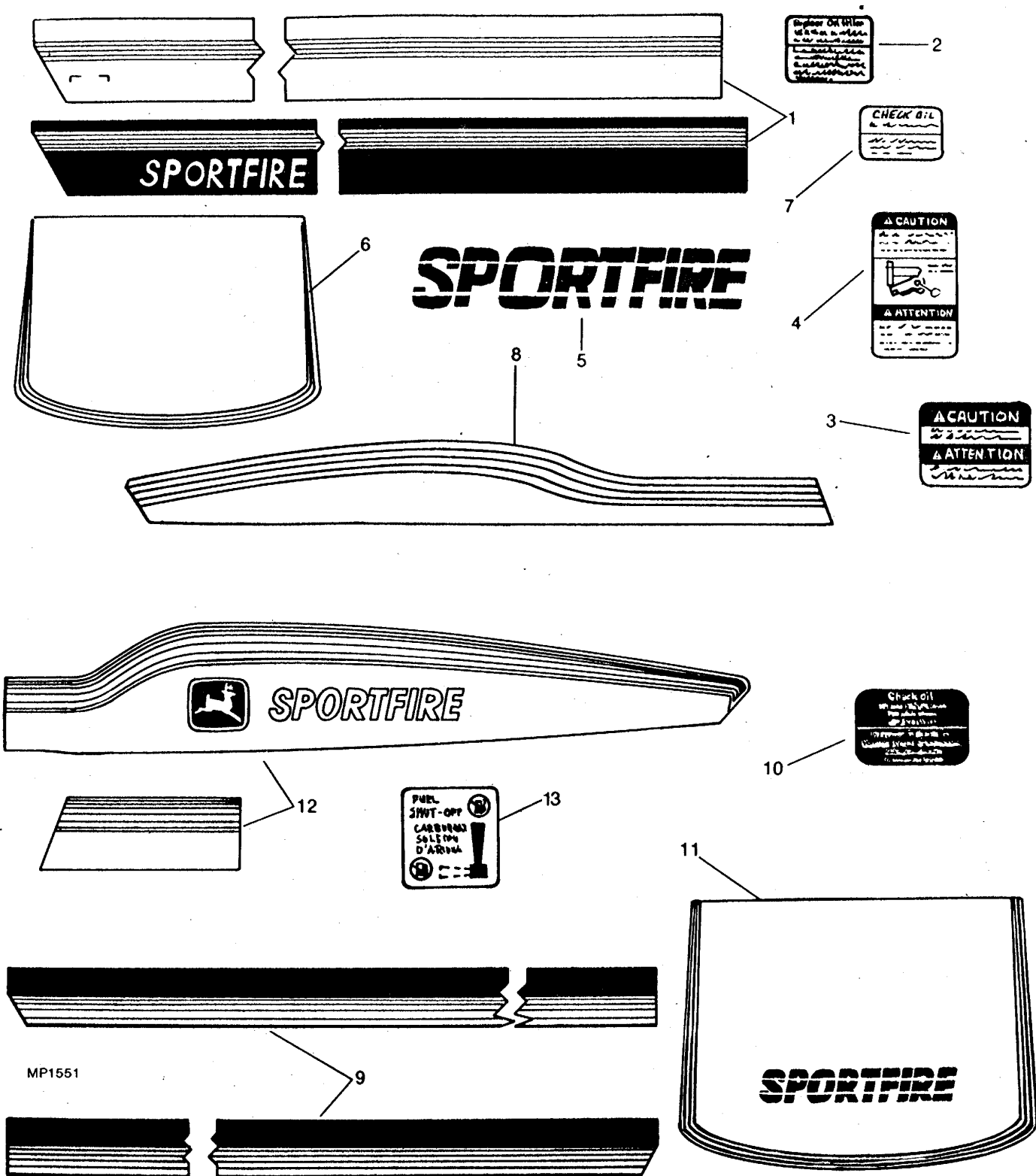
C9

SPORTFIRE SNOWMOBILE

TUNNEL AND HOOD DECALS

MP1551

-UN-01JAN94



MP1551

THIS PARTS LISTING IS CONTINUED

SPORTFIRE SNOWMOBILE PC1743

(02-NOV-83)
PN-60

C10

SPORTFIRE SNOWMOBILE

TUNNEL AND HOOD DECALS (CONTINUED)

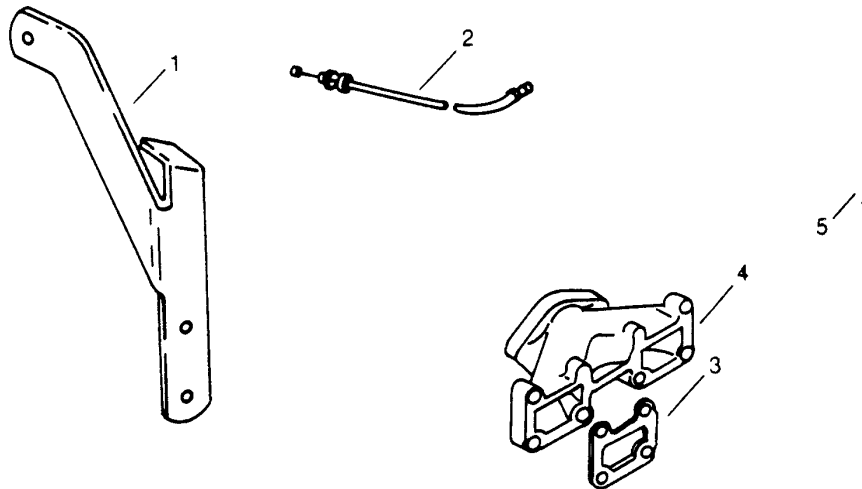
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M68518	DECAL	1	-190000	TUNNEL, R.H.
	M68519	DECAL	1	-190000	TUNNEL, L.H.
	M69156	DECAL	1	190001-222000	TUNNEL, R.H.
2	M69157	DECAL	1	190001-222000	TUNNEL, L.H.
	M69129	DECAL	1	190001-	OIL FILTER
3	M68314	LABEL	1		"CAUTION"
4	M68199	LABEL	1		BRAKE
5	M68520	DECAL	1	-155000	SPORTFIRE
	M68950	DECAL	1	155001-190000	SPORTFIRE
6	M69740	DECAL	1	285001-	SPORTFIRE, R.H.
	M69741	DECAL	1	285001-	SPORTFIRE, L.H.
	M68933	DECAL	1	155001-190000	(HOOD SCOOP)
7	M69154	DECAL	1	190001-222000	(HOOD SCOOP)
	M68714	DECAL	1	190001-222000	CHECK OIL
8	M68482	DECAL	1	-190000	HOOD, R.H.
	M68483	DECAL	1	-190000	HOOD, L.H.
9	M69152	DECAL	1	190001-222000	HOOD, R.H.
	M69153	DECAL	1	190001-222000	HOOD, L.H.
	M69728	DECAL	1	285001-	HOOD, R.H.
10	M69729	DECAL	1	285001-	HOOD, L.H.
	M69596	DECAL	1	222001-285000	TUNNEL, R.H.
	M69597	DECAL	1	222001-285000	TUNNEL, L.H.
11	M69726	DECAL	1	285001-	TUNNEL, R.H.
	M69727	DECAL	1	285001-	TUNNEL, L.H.
12	M69177	DECAL	1	222001-	"CHECK OIL"
13	AM55714	DECAL KIT	1	222001-285000	(HOOD SCOOP)
	M69747	DECAL	1	285001-	(HOOD SCOOP)
14	M69600	DECAL	1	222001-	R.H.
	M69601	DECAL	1	222001-	L.H.
15	M69668	DECAL	1	285001-	FUEL SHUT-OFF

C11

SPORTFIRE SNOWMOBILE

OIL INJECTION KIT (S.N. 120001-190000)

MP659 -UN-02JAN94

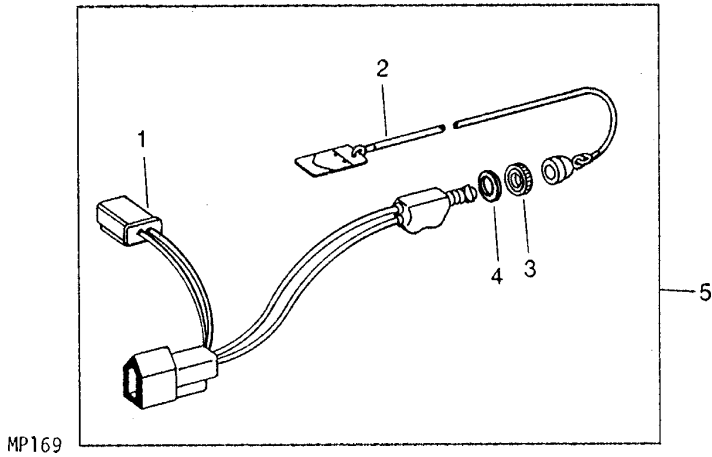


MP659

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM55554	BRACKET	1		
2	AM55405	PUSH PULL CABLE	1		
3	M68596	GASKET	2		
4	M69214	MANIFOLD	1		
5	M63200	RIVET	3		
..	BM21200	KIT	1	OIL INJECTION	

MP169 -UN-01JAN94

TETHER SWITCH KIT



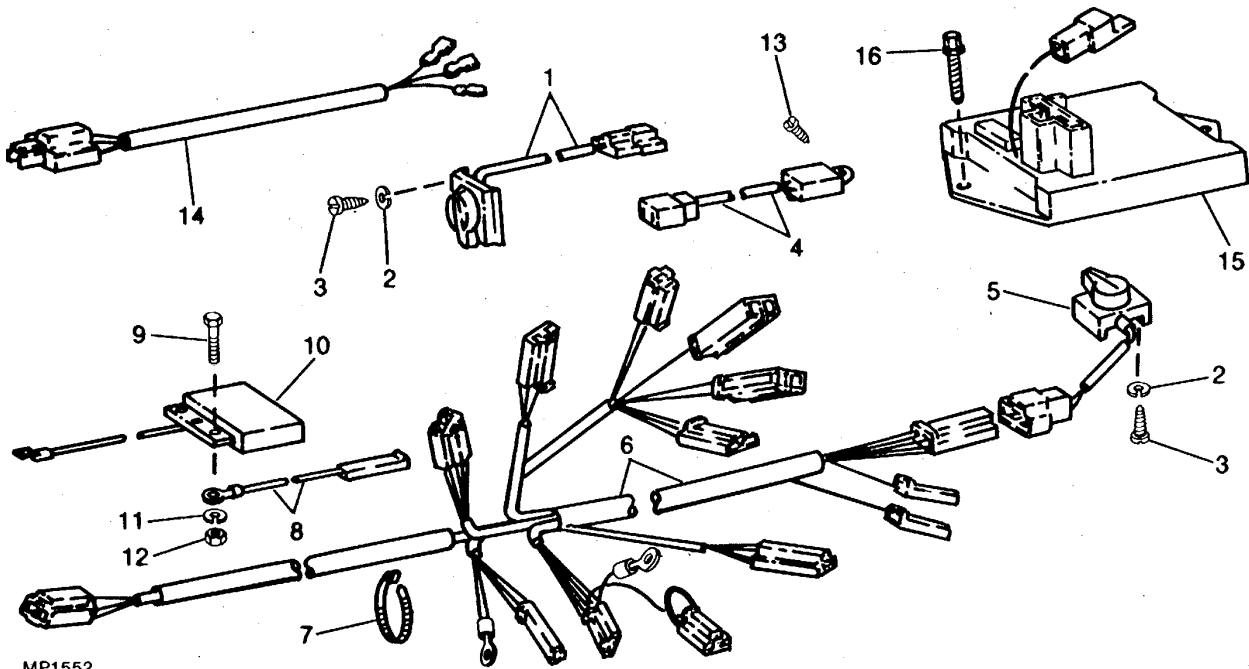
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54063	SWITCH	1		
2	AM54113	CABLE	1		
3	M66607	NUT	1		
4	24H1111	WASHER	1	17/32" X 1-1/16" X 0.090"	
5	AM55189	KIT	1		TETHER SWITCH

C13

SPORTFIRE SNOWMOBILE

MAIN WIRING HARNESS AND SWITCHES

MP1552 -UN-01JAN94

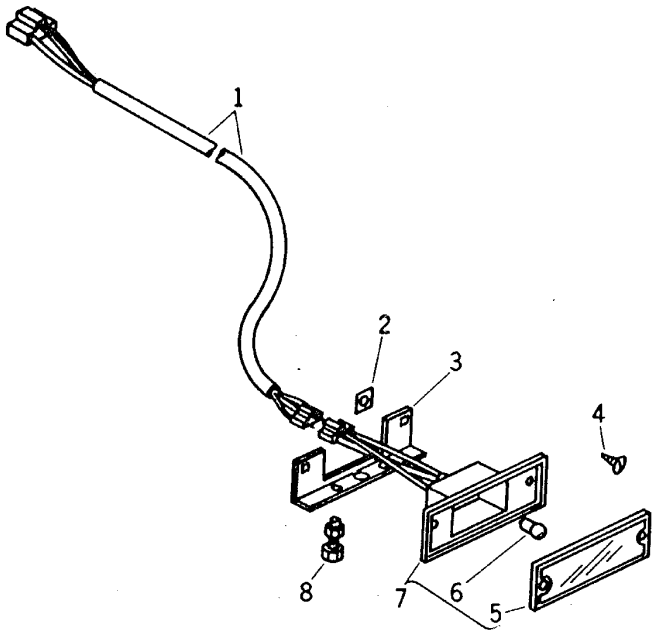


MP1552

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54784	SWITCH	1		DIMMER
2	M68360	LOCK WASHER	1		
3	M68003	SCREW	2		
4	AM54790	SWITCH	2		BRAKE LIGHT
5	AM54782	SWITCH	1		EMERGENCY STOP
6	AM54909	WIRING HARNESS	1	-155000	(SUB AM55257)
	AM55257	WIRING HARNESS	1	155001-222000	
	AM55638	WIRING HARNESS	1	222001-	
7	M63300	TIE BAND	3		
8	AM37026	WIRING LEAD	1		
9	R67654	CAP SCREW	2		
10	AM52886	VOLTAGE REGULATOR	1		
11	12H340	LOCK WASHER	2		0.190"
12	U45916	LOCK NUT	2		
13	M68002	SCREW	2		
14	AM55709	WIRING HARNESS	1	222001-	AUXILIARY HEADLIGHT
15	AM55730	CONTACT	1	285001-	SPEED LIMITER
16	M69002	SCREW	2	285001-	

M23687F -UN-01JAN94

TAILLIGHT



M23687F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54817	WIRING HARNESS	1		
2	M63775	GROMMET	2		
3	M63776	BRACKET	1		
4	M63450	SCREW	2		
5	M63816	LENS	1		
6	AM52619	BULB	1		(SUB AR48041) (1035)
7	AM52305	TAIL LAMP	1		
8	19H1948	CAP SCREW	2		1/4" X 3/4"
	M40333	LOCK NUT	2		

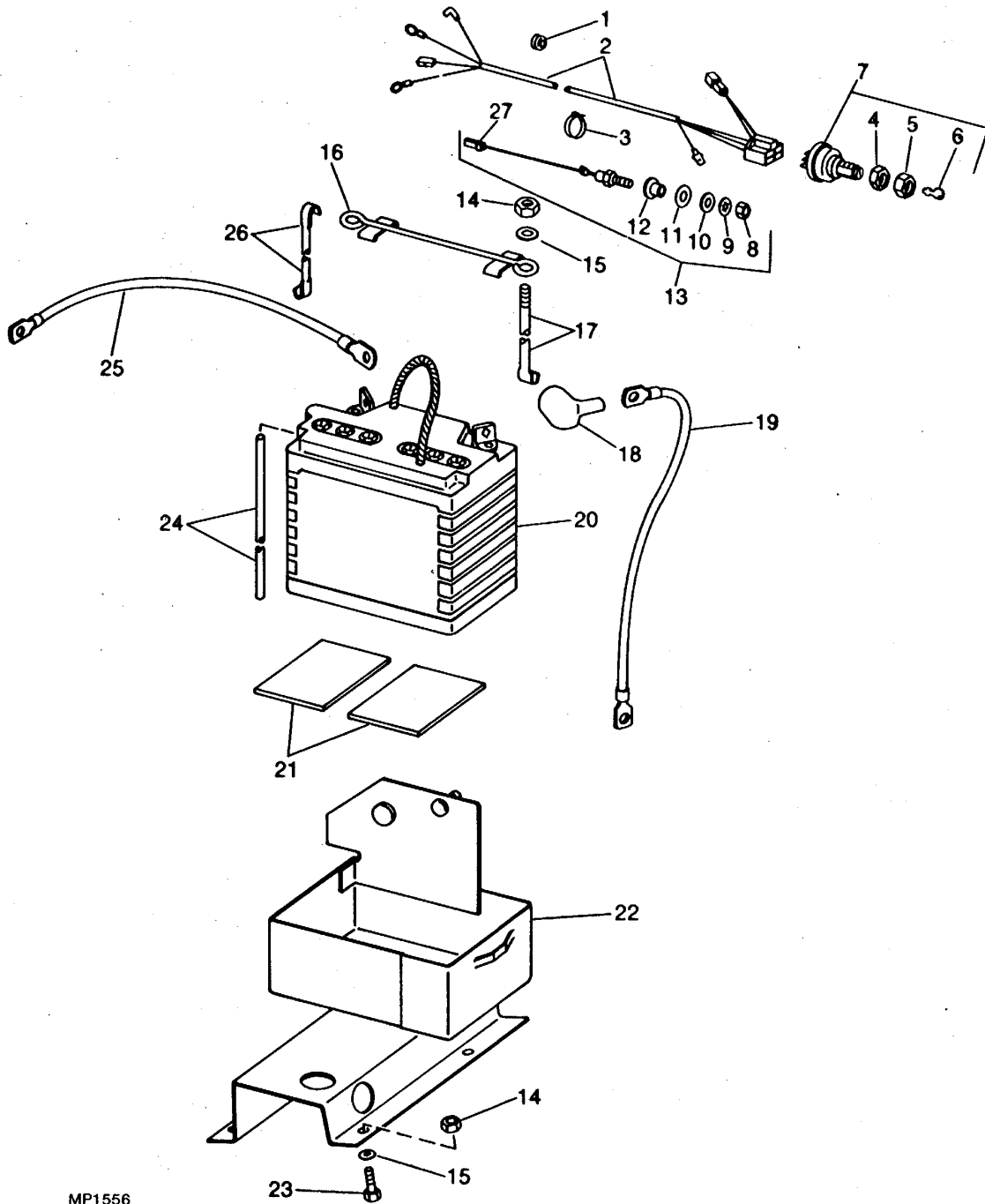
C15

SPORTFIRE SNOWMOBILE

ELECTRIC START KIT, BATTERY AND WIRING HARNESSES

MP1556

-UN-01JAN94



MP1556

C16

SPORTFIRE SNOWMOBILE

ELECTRIC START KIT, BATTERY AND WIRING HARNESSES (CONTINUED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64081	GROMMET	2		
2	AM54946	WIRING HARNESS	1		
3	M66044	TIE BAND	1		
4	M63704	NUT	1		
5	M63298	NUT	1		
6	M63301	KEY	1		
7	AM52053	SWITCH	1		
8	14H631	NUT	1	0.190"	
9	12H295	LOCK WASHER	1	0.190"	
10	24H1283	WASHER	1	7/32" X 1/2" X 0.049"	
11	M66388	SHIM	1		
12	M66387	WASHER	1		
13	AM54972	RECTIFIER	1		
14	M63707	LOCK NUT	5		
15	24H1287	WASHER	5	9/32" X 5/8" X 0.065"	
16	AM52187	HOLDER	1		
17	M63378	BOLT	1		
18	M41125	BOOT	1		
19	AM31551	CABLE	1		
20	AM52050	BATTERY	1	(NOT INCLUDED IN ELECTRIC START KIT)	
21	M63708	ABSORBER	2		
22	AM54948	BATTERY BOX	1		
23	19H2036	CAP SCREW	4	1/4" X 7/8"	
24	M63271	HOSE	1	(3.048 M) 10 FT.	
25	AM52618	CABLE	1		
26	M68350	HOOK	1		
27	M43835	FLAT CONNECTOR	1		
..	BM21167	KIT	1	ELECTRIC START	

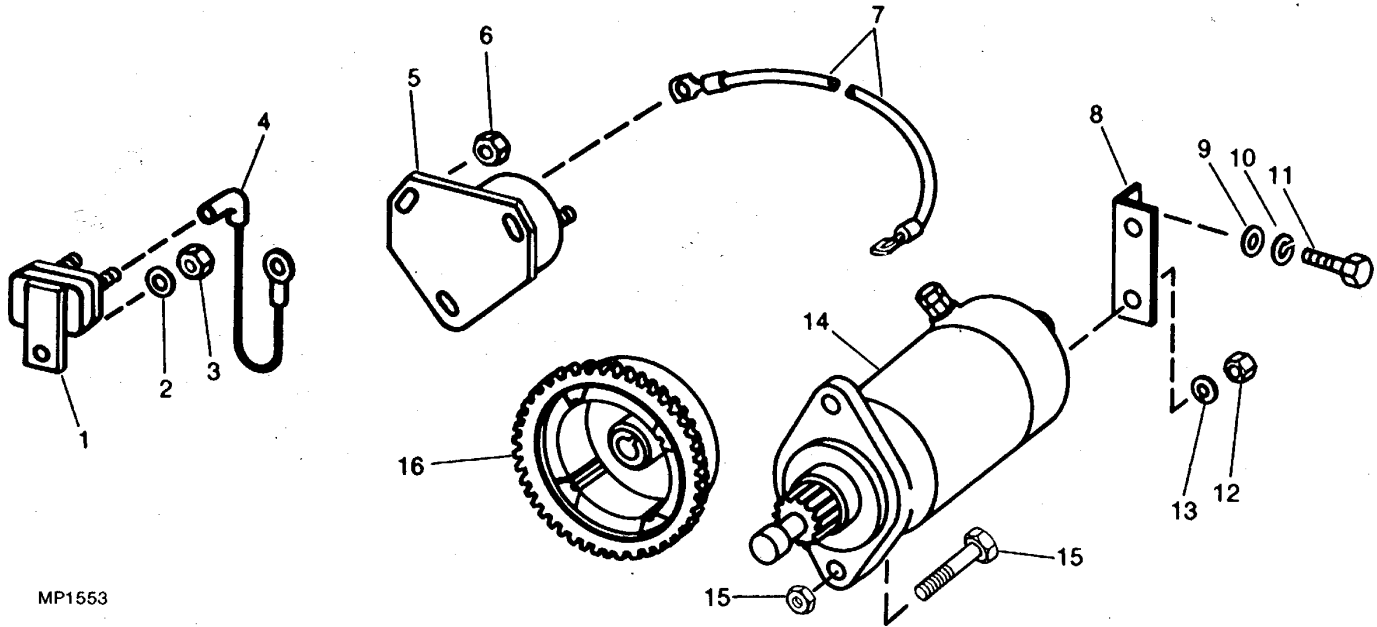
C17

SPORTFIRE SNOWMOBILE

ELECTRIC START KIT - STARTER MOTOR

MP1553

-UN-01JAN94



MP1553

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM33621	CIRCUIT BREAKER	1		
2	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
3	M63707	LOCK NUT	1		
4	AM33218	WIRING LEAD	1		
5	AM54942	SOLENOID	1		
6	M63440	LOCK NUT	1		
7	AM54947	CABLE	1		
8	M68344	BRACKET	1		
9	24M7088	WASHER	2		6.600 X 12 X 1.600 MM
10	12H302	LOCK WASHER	2		1/4"
11	19M7560	CAP SCREW	2		M6 X 16
12	14M7028	NUT	2		M5
13	12H246	LOCK WASHER	2		0.190"
14	AM54941	STARTER	1		
15	M68151	BOLT	2	-285000	
	03H1701	BOLT	2	285001-	
	14H786	NUT	2	285001-	
..	BM21167	KIT	1		ELECTRIC START

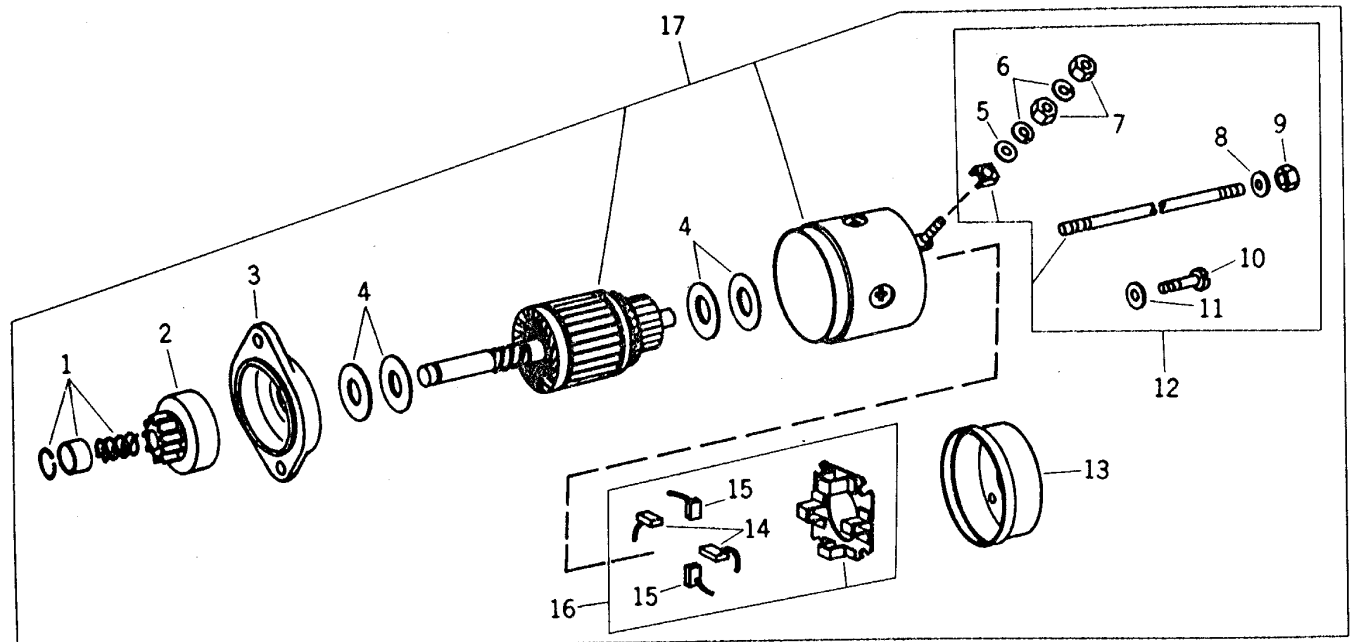
C18

SPORTFIRE SNOWMOBILE

M23776F

-UN-01JAN94

STARTER MOTOR



M23776F

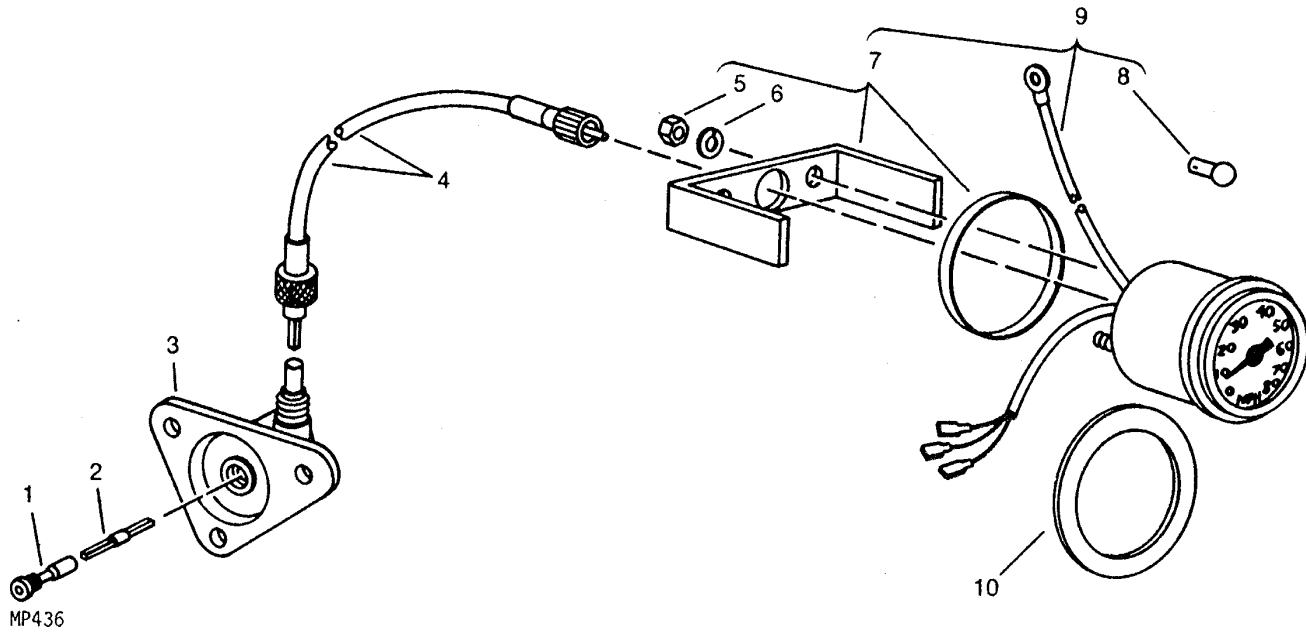
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54958	KIT	1		PINION
2	AM54955	PINION	1		
3	AM54957	COVER	1		
4	AM54960	KIT	1		WASHER
5	24M7088	WASHER	1		6.600 X 12 X 1.600 MM
6	12H302	LOCK WASHER	2		1/4"
7	14M7027	NUT	2		M6
8	12H246	LOCK WASHER	2		0.190"
9	14M7028	NUT	2		M5
10	21M7138	SCREW	2		M4 X 12
11	12H315	LOCK WASHER	2		0.164"
12	AM54959	KIT	1		HARDWARE
13	AM54954	COVER	1		
14	AM54961	KIT	1		BRUSH SET, POSITIVE
15	AM54962	KIT	1		BRUSH SET, NEGATIVE
16	AM54956	HOLDER	1		
17	AM54941	STARTER	1		

C19

SPORTFIRE SNOWMOBILE

SPEEDOMETER AND DRIVE

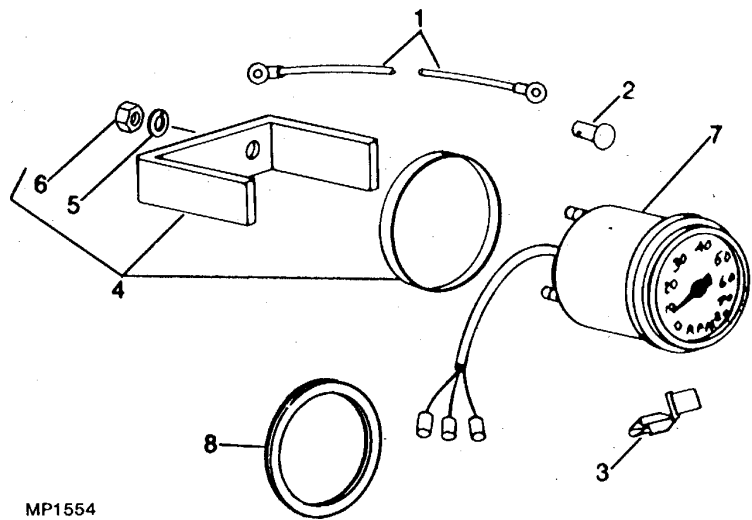
MP436 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M64141	BUSHING	1		
2	M64142	CORE	1		
3	AM53554	DRIVE	1	-155000	(SUB AM55301)
	AM55301	DRIVE	1	155001-	
4	AM53639	CABLE	1		
5	14M7028	NUT	2		M5
6	12H246	LOCK WASHER	2		0.190"
7	AM52449	KIT	1		MOUNTING BRACKET
8	AM52847	BULB	1		
9	AM55099	SPEEDOMETER	1		
10	M69040	WASHER	1	-190000	

MP1554 -UN-01JAN94

TACHOMETER KIT

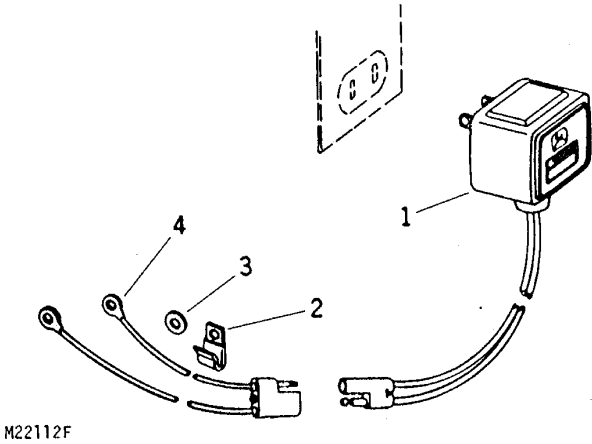


MP1554

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52549	WIRING LEAD	1		
2	AM52847	BULB	1		
3	AM52175	CONNECTOR	3		
4	AM52449	KIT	1		MOUNTING BRACKET
5	12H246	LOCK WASHER	2		0.190"
6	14M7028	NUT	2		M5
7	AM52346	TACHOMETER	1		
8	M69040	WASHER	1		

M22112F -UN-01JAN94

BATTERY CHARGER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM36786	KIT	1		
2	N10010	CLIP	1		
3	24H1289	WASHER	1	21/64" X 5/8" X 0.049"	
4	AM32877	WIRING HARNESS	1		

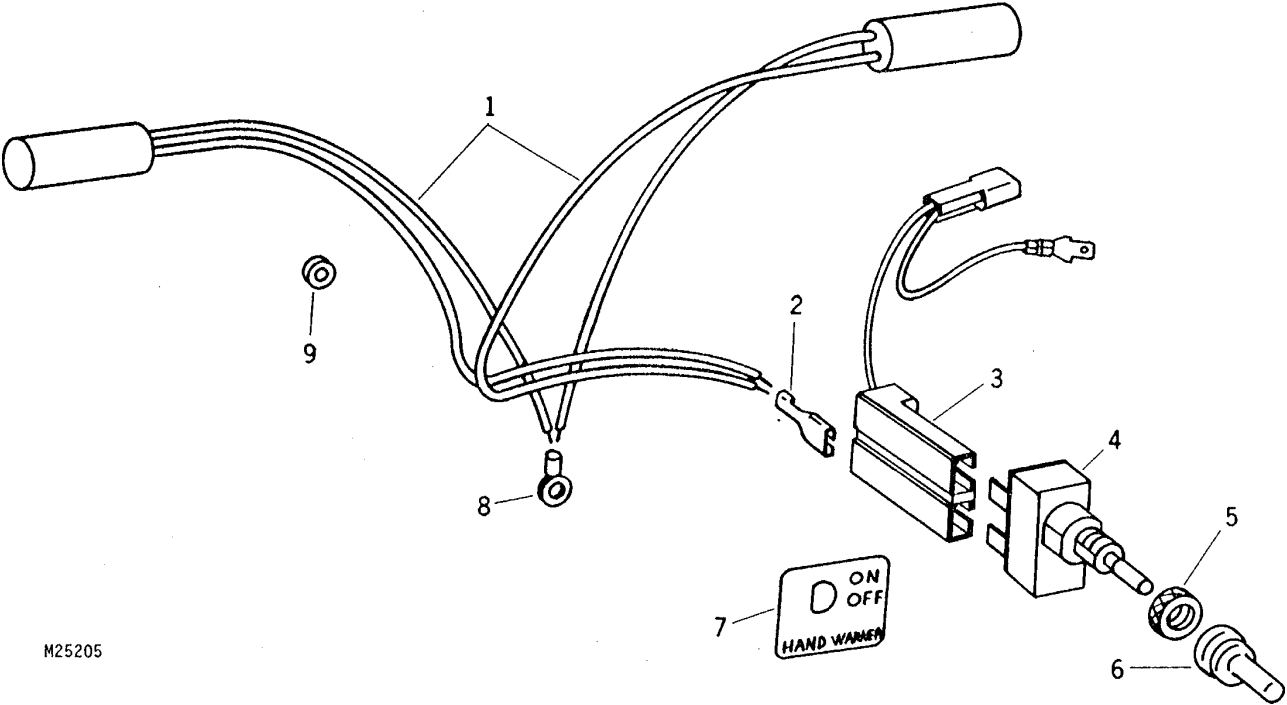
MEMORANDA

TWO CYCLE OIL AND SNOWMOBILE COVER

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	PT560	OIL	1		(1 U.S. PINT)
..	TY9444	COVER	1		(SILVER) (WITH SPORT WINDSHIELD)
..	TY9445	COVER	1		(BLACK) (WITH SPORT WINDSHIELD)
..	TY9470	COVER	1		(BLACK) (WITH CROSS COUNTRY WINDSHIELD)

M25205 -UN-01JAN94

HANDLEBAR HEATER KIT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM54951	HEATER	1		HEATER ELEMENT
2	U46663	TERMINAL	1		
3	AM54952	WIRING HARNESS	1		
4	AM52340	TOGGLE SWITCH	1		
5	M63296	NUT	1		
6	M63297	BOOT	1		
7	M67905	DECAL	1		
8	R32019	TERMINAL	1		
9	M43459	GROMMET	2		
..	AM54918	KIT	1		HANDLEBAR HEATER (INCLUDES PARTS LISTED ABOVE)

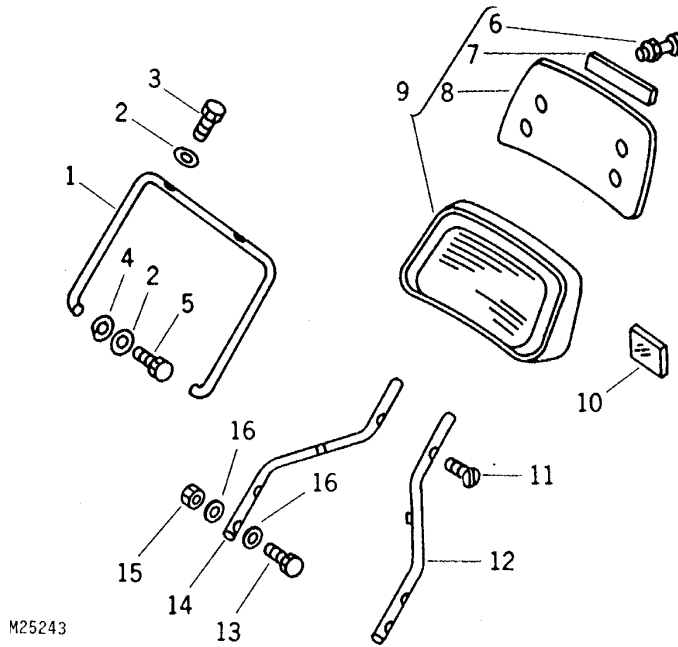
C24

SPORTFIRE SNOWMOBILE

BACKREST KIT

M25243

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM52451	RAIL	1		
2	12H302	LOCK WASHER	4	1/4"	
3	19H1914	CAP SCREW	2	1/4" X 1"	
4	M63115	WASHER	2		
5	19H1948	CAP SCREW	2	1/4" X 3/4"	
6	M65001	SCREW	2		
	12H297	LOCK WASHER	2	1/4"	
7	M64131	LABEL	1		
8	M63892	PANEL	1		
9	AM52356	ARMREST	1		
10	M63348	REFLECTOR	2		
11	21H1287	SCREW	2	1/4" X 1-1/4"	
12	AM52453	SUPPORT	1	L.H.	
13	19H2102	CAP SCREW	4	1/4" X 1-3/4"	
14	AM52452	SUPPORT	1	R.H.	
15	M63707	LOCK NUT	4		
16	24H1286	WASHER	8	9/32" X 1/2" X 1/16"	
..	BM21023	KIT	1	BACKREST	

NOTE: REQUIRES AM54717 SEAT FOR INSTALLATION

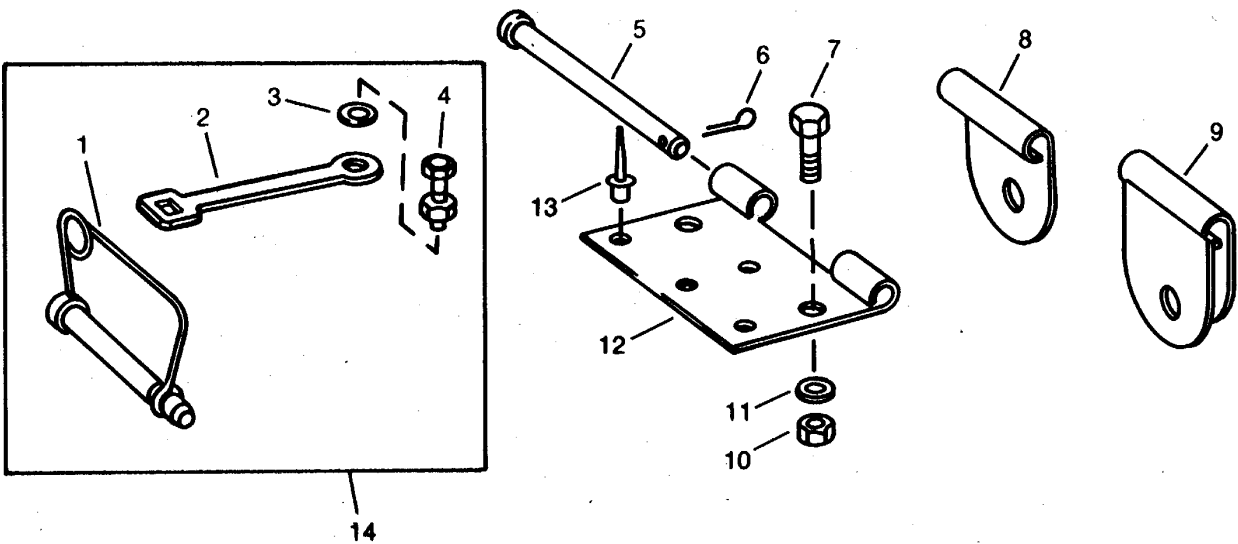
C25

SPORTFIRE SNOWMOBILE

MP1694

-UN-01JAN94

HITCH KIT AND PIN AND CABLE KIT

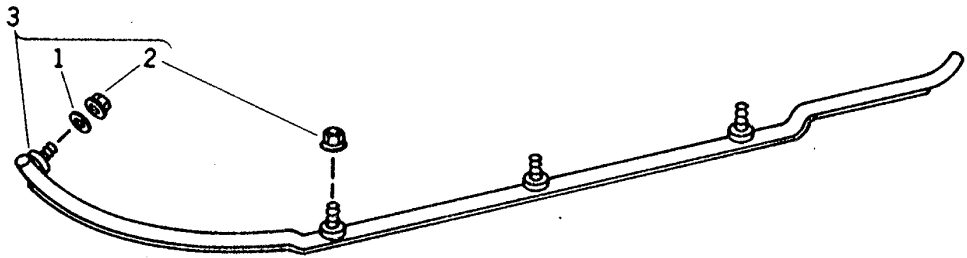


MP1694

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM55222	PIN	1	(C)	
2	AM32954	CABLE	1	-XXXXXX	(C)
	M83762	RETAINER	1	XXXXXX-	(C)
3	24H1283	WASHER	2		(C) 7/32" X 1/2" X 0.049"
4	19H3358	CAP SCREW	1		(C) 0.190" X 1"
	M63662	LOCK NUT	1		(C)
5	M63247	PIN	1	(A) (B)	
6	11H233	COTTER PIN	1	(A) (B) 3/32" X 1/2"	
7	19H1919	CAP SCREW	2	(A) (B) 1/4" X 5/8"	
8	M63248	HITCH	1	(B)	
9	AM55206	HINGE	1	(A) (HEAVY DUTY)	
10	M63707	LOCK NUT	2	(A) (B)	
11	24H1287	WASHER	2	(A) (B) 9/32" X 5/8" X 0.065"	
12	M63059	HINGE	1	(A) (B)	
13	M63200	RIVET	3	(A) (B)	
14	AM55231	KIT	1	PIN AND CABLE (INCLUDES PARTS MARKED WITH A (C))	
..	AM54858	KIT	1	HITCH (INCLUDES PARTS MARKED WITH A (B))	
..	AM55207	KIT	1	HITCH (HEAVY DUTY) (INCLUDES PARTS MARKED WITH AN (A))	

M23825F -UN-01JAN94

CARBIDE WEAR ROD KIT (RACING)



M23825F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1621	WASHER	2		11/32" X 1" X 0.220"
2	M63370	LOCK NUT	8		
3	AM54701	SKI WEAR ROD KIT	1		CARBIDE (INCLUDES (8) NUTS, (2) WASHERS AND (2) WEAR RODS)

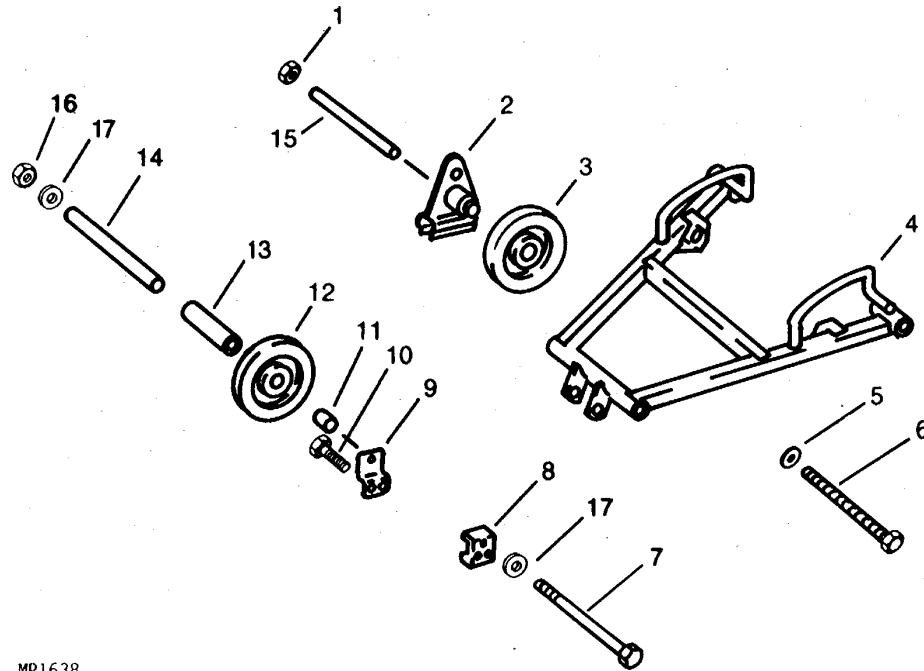
D2

SPORTFIRE SNOWMOBILE

MP1638

-UN-01JAN94

WHEEL KIT



MP1638

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M63440	LOCK NUT	1		
2	AM55233	BRACKET	2		
3	AM55234	WHEEL	2		
4	AM55169	ARM	1		
5	24H1909	WASHER	2		13/32" X 1-3/8" X 1/4"
6	19H3459	CAP SCREW	1		3/8" X 13-1/2"
7	19H1801	CAP SCREW	2	-XXXXXX	3/8" X 2"
	19H3442	CAP SCREW	1	XXXXXX-	3/8" X 10-3/8"
8	M67863	BASE	2		
9	M67864	BRACKET	2		
10	19H3053	SCREW	4		5/16" X 1"
11	M68471	BUSHING	2		
12	AM55020	WHEEL	2		
13	M67854	BUSHING	1		
14	M68470	PIN	1	-XXXXXX	
	M68984	BUSHING	1	XXXXXX-	
15	M68261	BUSHING	1		
16	T11234	LOCK NUT	2	XXXXXX-	
17	24H1307	WASHER	2	XXXXXX-	13/32" X 1" X 1/16"
..	BM21175	KIT	1		

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AM32877	C21	4	70	AM54652	C6	4	55	AM54984	B21	11	45
AM32954	C25	2	75	AM54671	A20	5	18	AM54987	A10	6	8
AM33218	C17	4	66	AM54677	B15	7	39	AM55016	A19	19	17
AM33621	C17	1	66	AM54701	D1	3	76	AM55020	C4	3	53
AM36483	B6	17	29	AM54717	A10	6	8	AM55020	D2	12	77
AM36786	C21	1	70	AM54727	A20	16	18	AM55024	A16	6	14
AM37026	C13	8	62	AM54732	A16	20	14	AM55032	A14	11	12
AM52050	C16	20	65	AM54733	A19	4	17	AM55038	C4	15	53
AM52053	C16	7	65	AM54734	A21	8	19	AM55039	C4	15	53
AM52133	B17	9	41	AM54745	C1	19	50	AM55043	A23	..	21
AM52133	B19	9	43	AM54748	C2	24	51	AM55044	B2	1	25
AM52175	C20	3	69	AM54748	C4	31	53	AM55046	B22	20	46
AM52187	C16	16	65	AM54749	C1	26	50	AM55051	A11	4	9
AM52305	C14	7	63	AM54750	C2	6	51	AM55052	A16	16	14
AM52340	C23	4	73	AM54751	C2	6	51	AM55055	B8	..	31
AM52346	C20	7	69	AM54758	A25	4	23	AM55056	A18	10	16
AM52356	C24	9	74	AM54782	C13	5	62	AM55073	B20	..	44
AM52449	C19	7	68	AM54783	A16	7	14	AM55074	B20	..	44
AM52449	C20	4	69	AM54784	C13	1	62	AM55076	A23	..	21
AM52451	C24	1	74	AM54785	A20	4	18	AM55081	A16	21	14
AM52452	C24	14	74	AM54790	C13	4	62	AM55082	A23	25	21
AM52453	C24	12	74	AM54793	A18	13	16	AM55083	A24	21	22
AM52549	C20	1	69	AM54797	A11	13	9	AM55084	A11	4	9
AM52618	C16	25	65	AM54798	A15	14	13	AM55085	B3	14	26
AM52619	C14	6	63	AM54807	B15	3	39	AM55086	B3	10	26
AM52640	B2	1	25	AM54807	B17	3	41	AM55087	B3	13	26
AM52847	C19	8	68	AM54809	A11	14	9	AM55088	A23	15	21
AM52847	C20	2	69	AM54817	C14	1	63	AM55089	A23	7	21
AM52886	C13	10	62	AM54824	A24	5	22	AM55092	B2	2	25
AM52959	A12	9	10	AM54840	B2	13	25	AM55094	B2	24	25
AM53000	B20	7	44	AM54847	A24	17	22	AM55095	B2	18	25
AM53002	B20	16	44	AM54848	A24	10	22	AM55096	B2	19	25
AM53358	B8	19	31	AM54856	B4	21	27	AM55097	B2	27	25
AM53380	A18	9	16	AM54858	C25	..	75	AM55099	C19	9	68
AM53380	A18	10	16	AM54908	A20	6	18	AM55121	B20	17	44
AM53381	A18	5	16	AM54909	C13	6	62	AM55124	B21	18	45
AM53381	A18	10	16	AM54912	A19	13	17	AM55127	B21	7	45
AM53418	C7	1	56	AM54913	A19	9A	17	AM55130	A19	16	17
AM53554	C19	3	68	AM54918	C23	..	73	AM55131	B7	4	30
AM53639	C19	4	68	AM54920	B20	3	44	AM55135	A17	2	15
AM53887	A13	9	11	AM54921	C7	4	56	AM55136	A8	1	6
AM53888	A13	9	11	AM54934	B20	1	44	AM55137	A11	1	9
AM53889	A13	8	11	AM54941	C17	14	66	AM55147	B15	8	39
AM53955	A15	20	13	AM54941	C18	17	67	AM55149	A8	2	6
AM53992	B21	16	45	AM54942	C17	5	66	AM55163	A24	1	22
AM54051	B15	13	39	AM54946	C16	2	65	AM55166	B2	9	25
AM54051	B17	23	41	AM54947	C17	7	66	AM55167	B2	16	25
AM54051	B19	23	43	AM54948	C16	22	65	AM55169	C6	16	55
AM54063	C12	1	61	AM54951	C23	1	73	AM55169	D2	4	77
AM54086	B20	4	44	AM54952	C23	3	73	AM55170	C6	24	55
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AM54306	B20	5	44	AM54960	C18	4	67	AM55196	B20	6	44
AM54307	B20	8	44	AM54961	C18	14	67	AM55200	A15	3	13
AM54308	B20	9	44	AM54962	C18	15	67	AM55203	B7	7	30
AM54355	A15	21	13	AM54964	A19	9A	17	AM55206	C25	9	75
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AM54361	B17	31	41	AM54972	C16	13	65	AM55208	B8	24	31
AM54361	B19	31	43	AM54974	B22	4	46	AM55209	B4	1	27
AM54384	B22	7	46	AM54980	C8	1	57	AM55222	C25	1	75
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AM55234	D2	3	77	AR48499	A23	34	21	M63370	A19	10	17
AM55245	B4	1	27	BM21023	C24	..	74	M63370	D1	2	76
AM55251	A18	3	16	BM21167	C16	..	65	M63378	C16	17	65
AM55251	A18	12	16	BM21167	C17	..	66	M63440	C4	38	53
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AM55257	C13	6	62	BM21200	B6	..	29	M63655	A16	4	14
AM55269	C7	3	56	BM21200	C11	..	60	M63662	A10	2	8
AM55270	A8	1	6	F1942R	A25	3	23	M63662	A11	10	9
AM55275	B25	..	49	F2762R	B6	13	29	M63662	A14	5	12
AM55278	A19	16	17	H64373	B24	8	48	M63662	A14	7	12
AM55279	A19	16	17	JD7806	A16	22	14	M63662	B17	20	41
AM55281	A19	13	17	JD7842	A16	22	14	M63662	B19	39	43
AM55287	A16	21	14	JD8554	B24	7	48	M63662	C25	4	75
AM55289	A15	14	13	JD8562	B24	14	48	M63678	B22	10	46
AM55299	A8	12	6	JD9335	B25	12	49	M63704	C16	4	65
AM55301	C19	3	68	JD9344	A24	17	22	M63707	B22	22	46
AM55303	A23	16	21	M40333	A8	3	6	M63707	C16	14	65
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AM55388	A18	18	16	M40718	A15	5	13	M63783	A12	8	10
AM55389	B17	30	41	M40718	A15	21	13	M63786	A12	10	10
AM55390	A18	9	16	M41125	C16	18	65	M63787	A12	1	10
AM55391	A18	5	16	M41435	A12	6	10	M63816	C14	5	63
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T531T	A23	40	21								
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T53268	C4	16	53								
U42111	B24	15	48								
U42111	B25	5	49								
U45916	A10	2	8								
U45916	A11	10	9								
U45916	A15	15	13								
U45916	A23	40	21								
U45916	C13	12	62								
U46663	C23	2	73								

