

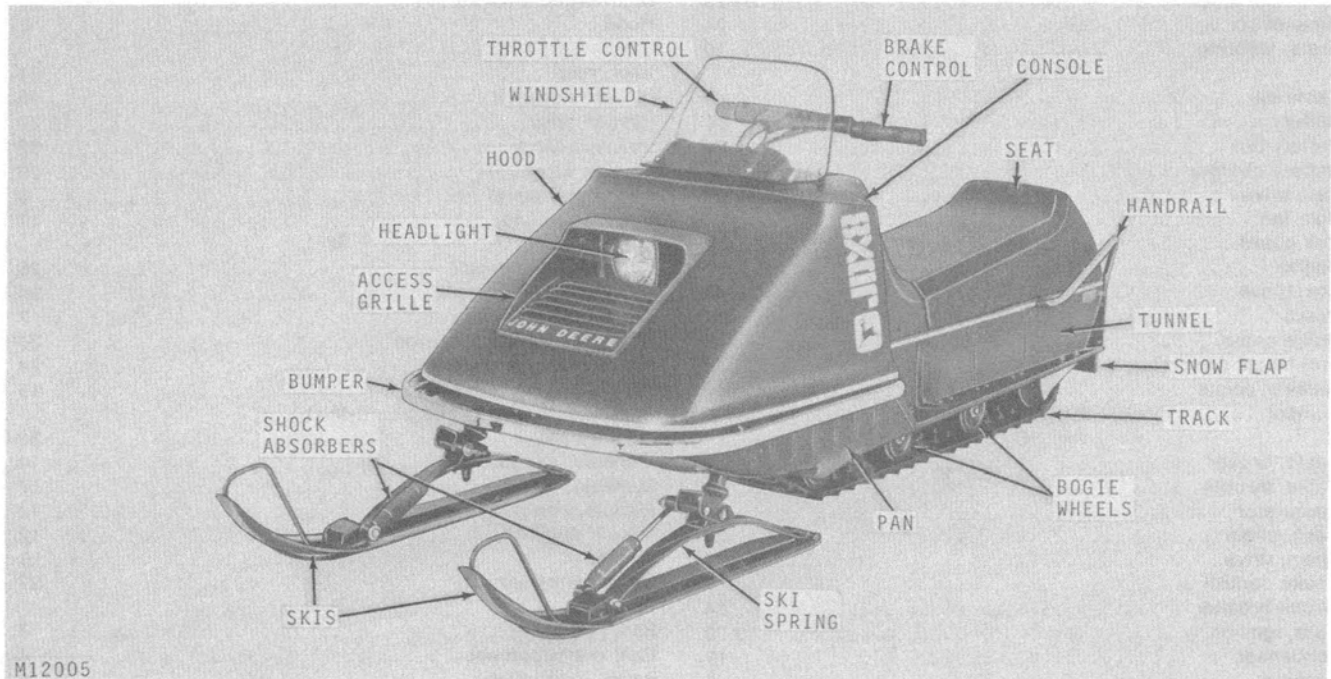
PC

Parts Catalog

**John Deere
JDX8 Snowmobile**

PC-1369





JDX8 Snowmobile
1973 Model (Serial No. -)

(Specifications and design subject to change without notice.)

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EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

AN EXPLANATION OF SERIAL NUMBER INFORMATION

An individual serial number is assigned to each snowmobile. All parts listed in this catalog are identified by the snowmobile serial number rather than the engine serial number. Only the last six numbers of the snowmobile serial number are shown. When writing about or filling out warranty claims, use all eleven numbers and letters shown on the snowmobile serial number plate.

Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

- (-) The part can be used on all machines.
- (000000-) The part can be used on all machines beginning with the serial number listed.
- (-000000) The part can be used on all machines up to and including serial number listed.
- (000000-000000) The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

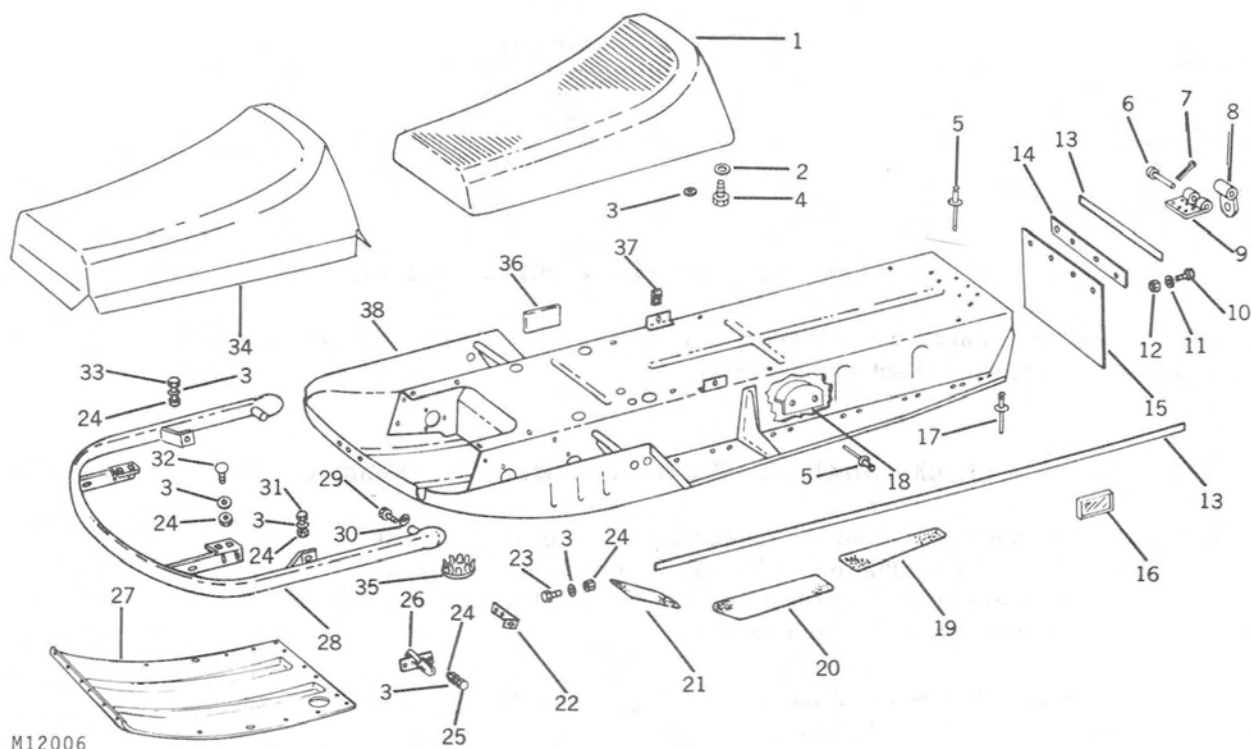
ORDERING ENGINE PARTS

Canadian Curtiss-Wright engine part numbers are shown in this catalog for use by John Deere dealers who are also C.C.W. dealers. Order all engine parts from John Deere using the John Deere Part Numbers.

EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only." These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial numbers shown lists the machines on which the "Service Only" part may be used.

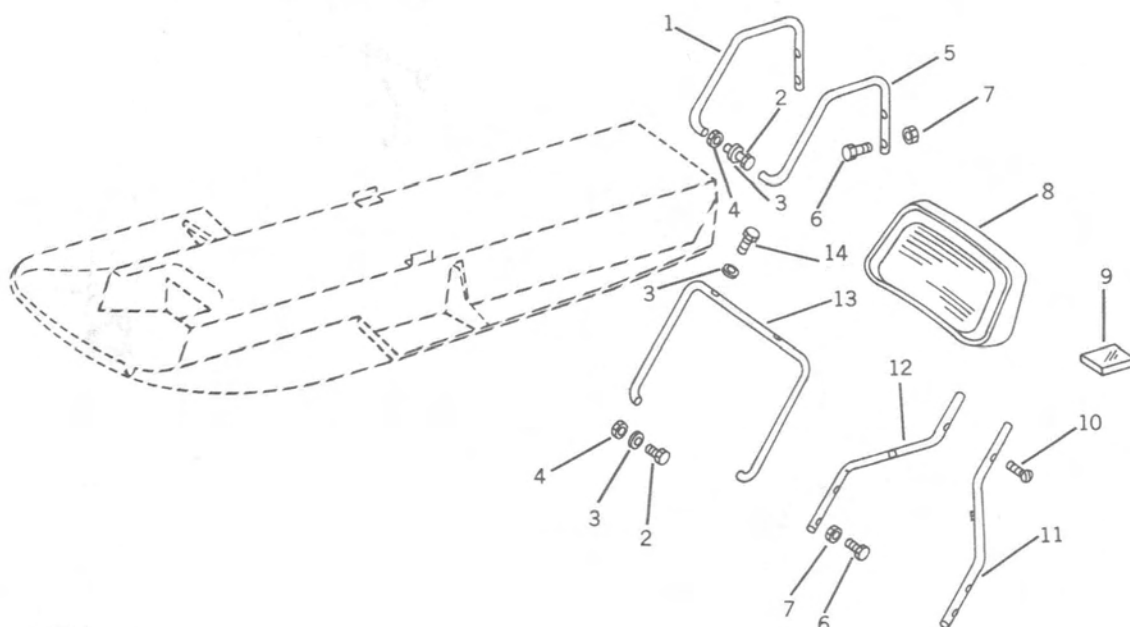
TUNNEL, BUMPER, SEAT, AND SNOW FLAP



M12006

Key	Part No.	Serial No.	Description
1	AM 52314	(-)	Seat
2	12H 297	(-)	Washer, lock, internal tooth, 1/4" (2 used)
3	24H 1287	(-)	Washer, plain, 9/32" x 5/8" x .060" (14 used)
4	21H 1032	(-)	Screw, machine, 1/4" x 1" (2 used)
5	M 63200	(-)	Rivet, pop, 3/16" x 13/32"
6	M 63247	(-)	Pin, hinge
7	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
8	M 63248	(-)	Hinge, hitch
9	M 63059	(-)	Hinge, tunnel
10	21H 1148	(-)	Screw, machine, No. 10 x 3/4" (4 used)
11	12H 246	(-)	Washer, lock, 3/16" (4 used)
12	14H 778	(-)	Nut, 3/16" (4 used)
13	...	(-)	Tape, reflective (sub. M63900) 5 yd. roll
14	M 63876	(-)	Strap, snow flap
15	M 63796	(-)	Flap, snow
16	M 63348	(-)	Reflector, red (2 used)
17	M 63199	(-)	Rivet, pop, 3/16" x 5/16"
18	M 63080	(-)	Stabilizer, track (2 used)
19	AM 52297	(-)	Treads, foot, rear R.H. and L.H.
20	AM 52296	(-)	Treads, foot, center R.H. and L.H.
21	AM 52295	(-)	Treads, foot, front R.H. and L.H.
22	M 63875	(-)	Bracket, tie (2 used)
23	19H 1919	(-)	Bolt, hex. head, 1/4" x 5/8" (4 used)
24	M 63707	(-)	Nut, lock, 1/4" (12 used)
25	3H 1778	(-)	Bolt, round head, 1/4" x 5/8" (2 used)
26	AM 52440	(-)	Latch, hood, R.H.
	AM 52441	(-)	Latch, hood, L.H.
27	M 63738	(-)	Reinforcement pan (rock guard) (service only)
28	AM 52352	(-)	Bumper, front
29	19H 1905	(-)	Bolt, hex. head, 5/16" x 1" (2 used)
30	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (2 used)
31	19H 1948	(-)	Bolt, hex. head, 1/4" x 3/4"
32	3H 1701	(-)	Bolt, round head, 1/4" x 3/4" (4 used)
33	19H 1791	(-)	Bolt, hex. head, 1/4" x 1-1/4"
34	M 64073	(-)	Cover, seat, replacement (service only)
35	M 63929	(-)	Button, plug
36	M 63705	(-)	Reflector, amber (2 used) (Canada only)
37	M 63775	(-)	Grommet (3 used)
38	...	(-)	Tunnel (dealer, contact branch service department when required)

REAR GRAB HANDLES AND BACKREST



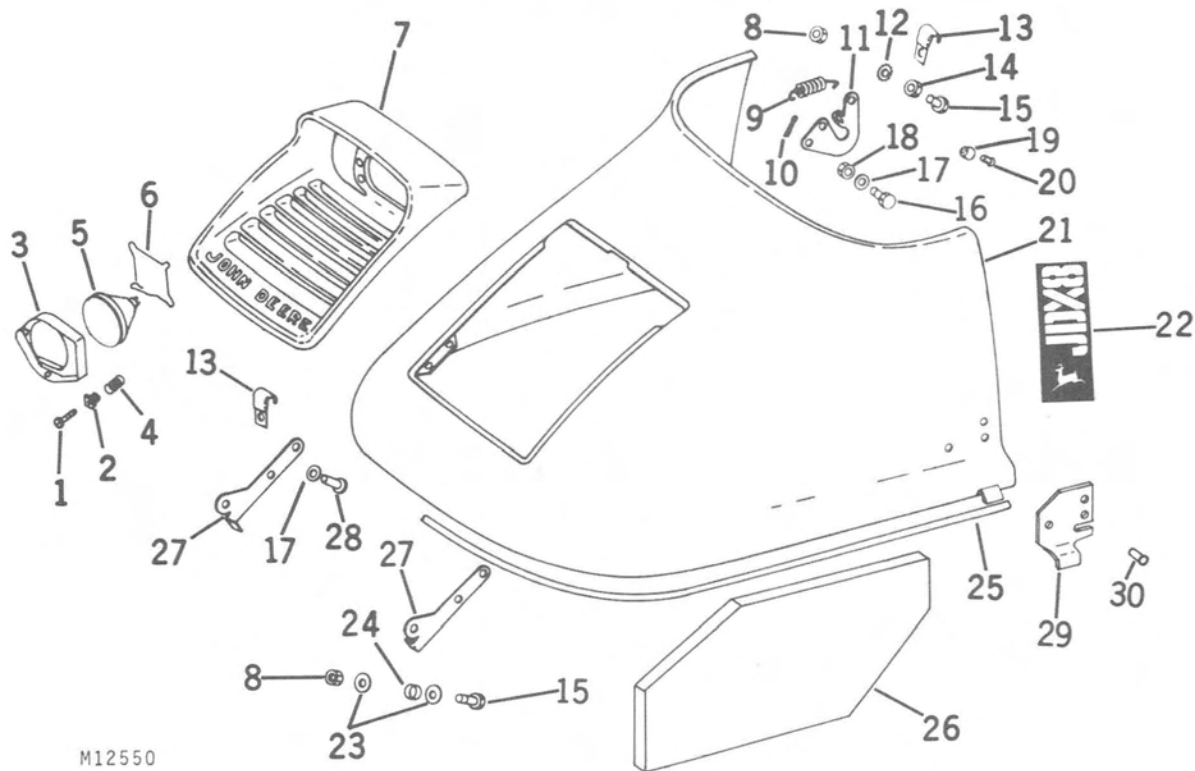
M12007

Key	Part No.	Serial No.	Description
1	AM 52324	(-)	Handle, grab, R.H.
2	19H 1948	(-)	Bolt, hex. head, 1/4" x 3/4" (2 used)
3	12H 302	(-)	Washer, lock, 1/4" (2 used)
4	M 63115	(-)	Washer, module mount (2 used)
5	AM 52325	(-)	Handle, grab, L.H.
6	19H 1791	(-)	Bolt, hex. head, 1/4" x 1-1/4" (4 used)
7	M 63707	(-)	Nut, lock, 1/4" (4 used)
8	AM 52356 *	(-)	Backrest
9	M 63348 *	(-)	Reflector (2 used)
10	21H 1287	(-)	Screw, machine, 1/4" x 1-1/4" (2 used)
11	AM 52453 *	(-)	Support, backrest, L.H.
12	AM 52452 *	(-)	Support, backrest, R.H.
13	AM 52451 *	(-)	Handrail
14	19H 1914	(-)	Bolt, hex. head, 1/4" x 1" (2 used)

* Kit listed below contains all parts followed by an asterisk (*).

.. BM 21023 (-) Kit, backrest (Extra Equipment)

HEADLIGHT, HOOD, AND GRILLE ASSEMBLY

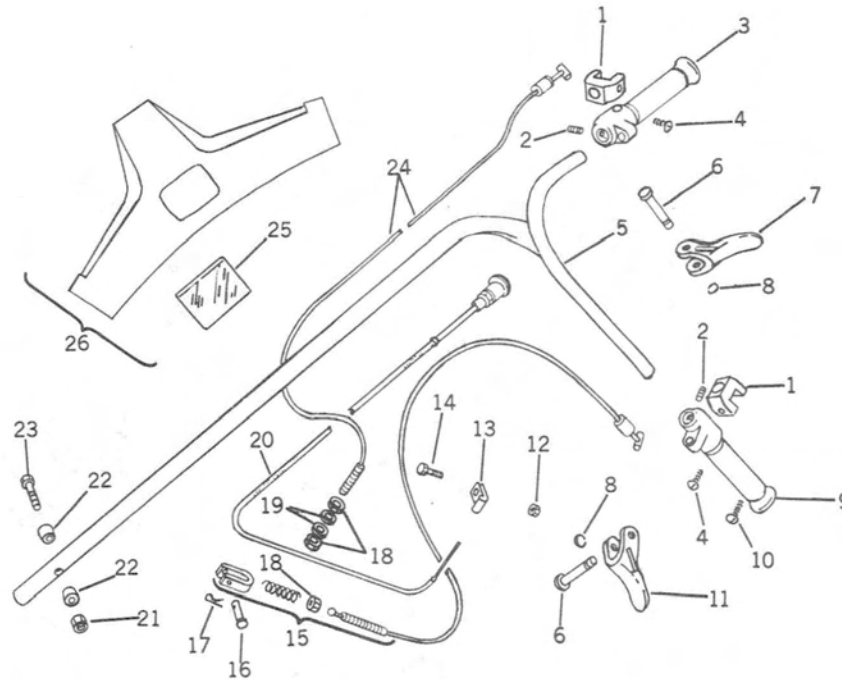


M12550

Key	Part No.	Serial No.	Description
1	M 63787	(-)	Screw, pan head, No. 10 x 1-3/4" (3 used)
2	M 63775	(-)	Grommet (3 used)
3	M 63783	(-)	Ring, light
4	M 63882	(-)	Spring (3 used) (sub. M41435)
5	AM 52309	(-)	Headlight
6	M 63786	(-)	Retainer, headlight
7	M 63788	(-)	Grille, access door
8	M 63277	(-)	Nut, lock, 5/16" (4 used)
9	T 15355	(-)	Spring (2 used)
10	11H 269	(-)	Pin, cotter, 3/16" x 3/4" (2 used)
11	M 63452	(-)	Hinge, R.H.
	M 63453	(-)	Hinge, L.H.
12	12H 334	(-)	Washer, lock, internal-external, 5/16" (2 used)
13	N 10010 *	(-)	J-Clamp (2 used)
14	14H 611	(-)	Nut, jam, 5/16" (2 used)
15	19H 1905	(-)	Bolt, hex. head, 5/16" x 1" (4 used)
16	21H 1019	(-)	Screw, machine, round head, 3/16" x 1/2" (4 used)
17	24H 1283 *	(-)	Washer, plain, 7/32" x 1/2" x .048" (5 used)
18	M 63662	(-)	Nut, lock, No. 10-24 (4 used)
19	M 63161	(-)	Bumper (2 used)
20	M 63926	(-)	Rivet (sub. S3079M)
21	AM 52421	(-)	Hood (consists of parts marked with an asterisk (*))
22	M 63850	(-)	Decal (JDX8) (R.H.)
	M 63851	(-)	Decal (JDX8) (L.H.)
23	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (4 used)
24	M 63457	(-)	Spacer, hood, pivot (2 used)
25	 *	(-)	Strip, trim, hood (sub. M63900) (50 yd. roll)
26	 *	(-)	Silencer, hood (R.H.) (sub. AM52617 foam kit)
	 *	(-)	Silencer, hood (L.H.) (sub. AM52617 foam kit)
27	M 63890 *	(-)	Pivot, hood, R.H.
	M 63891 *	(-)	Pivot, hood, L.H.
28	M 63389 *	(-)	Rivet, pop, 3/16" x 21/32" HD. x 2-1/4" long (4 used)
29	M 63790	(-)	Mount, hood, R.H.
	M 63791	(-)	Mount, hood, L.H.
30	M 43735	(-)	Rivet, 3/16" (6 used)

* See key 21.

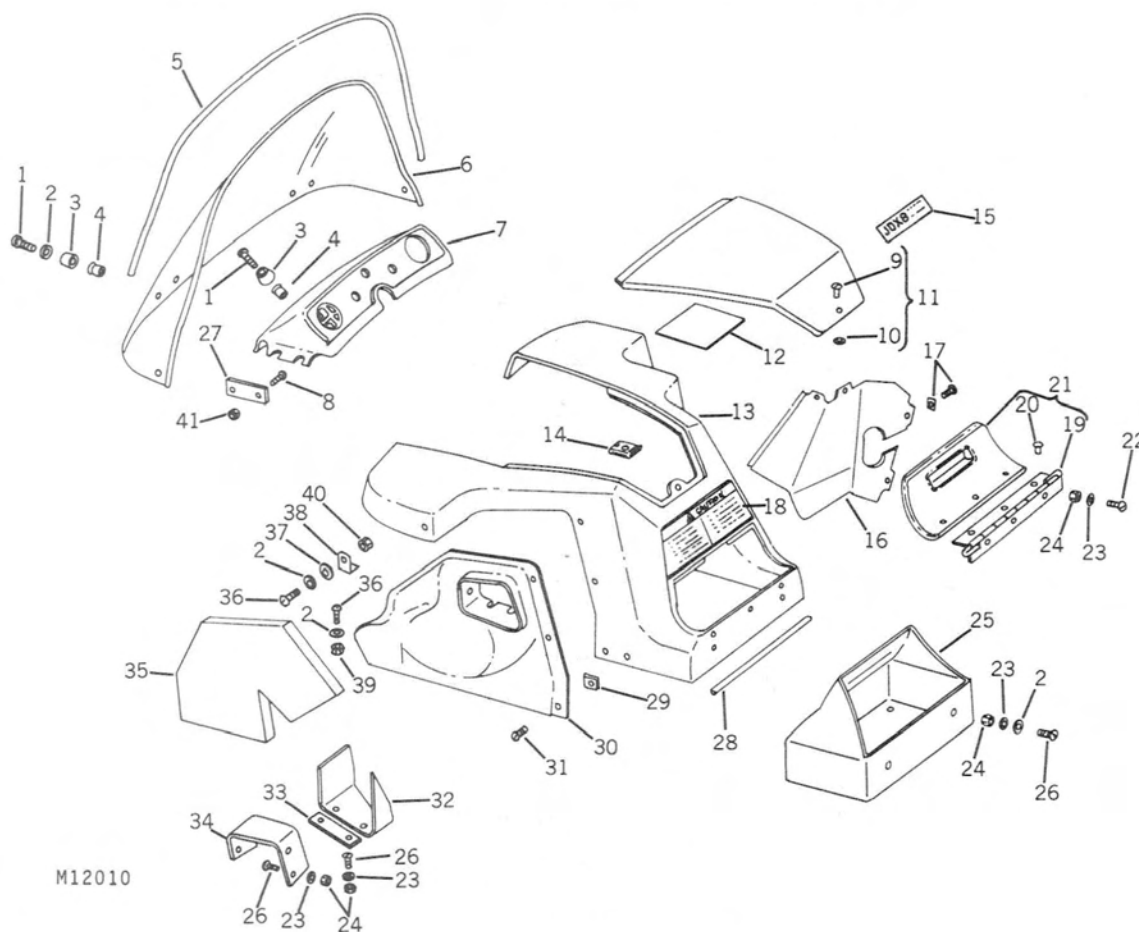
HANDLEBAR, BRAKE, THROTTLE, AND CHOKE CONTROL



M12009

Key	Part No.	Serial No.	Description
1	M 63807	(-)	Cap, handle (2 used)
2	22H 559	(-)	Screw, set, cup point, 1/4" x 5/16" (2 used)
3	AM 52434	(-)	Grip, throttle handle
4	M 63905	(-)	Screw, thread cutting (4 used)
5	AM 52351	(-)	Handlebar
6	M 63147	(-)	Pin, handle (2 used)
7	M 63805	(-)	Lever, throttle control
8	R 30828	(-)	Ring, snap (2 used)
9	AM 52336	(-)	Grip, brake handle
10	M 63906	(-)	Screw, thread cutting, No. 3 x 3/8"
11	M 63806	(-)	Lever, brake control
12	M 63707	(-)	Nut, lock, 1/4"
13	M 63903	(-)	Clamp, choke cable
14	19H 1227	(-)	Bolt, hex. head, 1/4" x 1/2"
15	AM 52063	(-)	Cable, brake (includes spring and clevis)
16	R 11027	(-)	Pin, drilled
17	11H 266	(-)	Pin, cotter, 1/16" x 1/2"
18	14H 882	(-)	Nut, jam, 5/16" (3 used)
19	24H 1289	(-)	Washer, plain, 21/32" x 5/8" x .048" (2 used)
20	AM 52435	(-)	Control, choke
21	M 63277	(-)	Nut, lock, 5/16"
22	M 63384	(-)	Cone (2 used)
23	19H 1901	(-)	Bolt, hex. head, 5/16" x 2"
24	AM 52062	(-)	Cable, throttle
25	AM 52478	(-)	Hardware, handlebar pad
26	AM 52474	(-)	Kit, handlebar pad (includes AM52478 hardware)

CONSOLE, GLOVE BOX, WINDSHIELD, AND INSTRUMENT PANEL

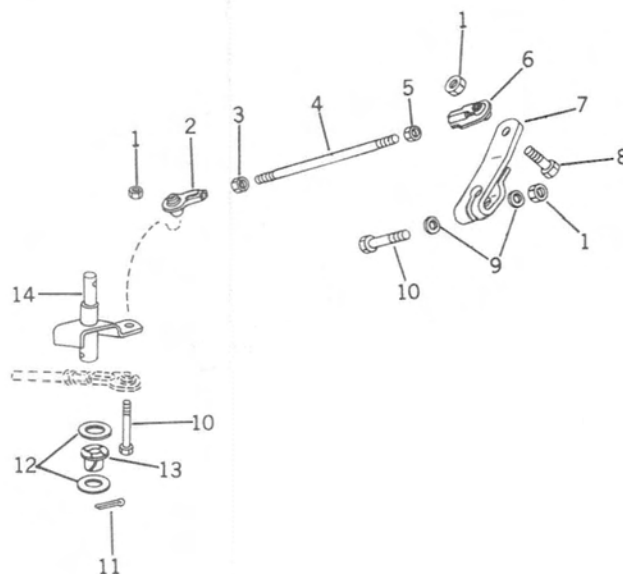


Key	Part No.	Serial No.	Description
1	21H 985	(-)	Screw, machine, No. 10 x 1" (4 used)
2	24H 1722	(-)	Washer, plain, 7/32" x 5/8" x .060" (8 used)
3	M 63804	(-)	Bumper, rubber (4 used)
4	M 63177	(-)	Fastener, windshield (4 used)
5	M 64164	(-)	Trim, windshield, 62" long (service only)
6	AM 52426	(-)	Windshield, with trim
7	M 63817	(-)	Panel, instrument
8	37H 1701	(-)	Bolt, round head, 1/4" x 3/4" (4 used)
9	M 63672	(-)	Screw, special
10	M 63673	(-)	Washer, retaining
11	AM 52350	(-)	Door assembly, access, top
12	M 64101	(-)	Label, instruction
	M 64102	(-)	Label, instruction (Canadian machines)
13	M 63798	(-)	Console
14	M 63674	(-)	Clip, spring
15	M 63853	(-)	Plate, identification
16	M 63802	(-)	Door, access, R.H.
17	M 63450	(-)	Screw, pan head, No. 10 x 5/8" (4 used)
	M 63449	(-)	Nut, speed, No. 10 (4 used) (sub. for M63356)
18	M 63930	(-)	Label, caution
	M 63931	(-)	Label, caution (Canadian machines)
19	AM 52133	(-)	Hinge, door, glove box
20	21H 1017	(-)	Screw, machine, No. 10 x 3/8" (3 used)
	14H 778	(-)	Nut, No. 10 (3 used)
21	AM 52291	(-)	Door and hinge, glove box
22	21H 1300	(-)	Screw, machine, No. 10 x 3/8" (3 used)
23	12H 246	(-)	Washer, lock, 3/16" (10 used)
24	14H 778	(-)	Nut, lock, 3/16" (10 used)
25	M 64193	(-)	Box, glove
26	M 63711	(-)	Screw, machine, No. 10-24 x 5/8" (2 used)
27	M 63709	(-)	Reinforcement (2 used)
28	M 44391	(-)	Edging, vinyl (10 ft. long) (cut to length)
29	M 63449	(-)	Nut, speed, No. 10 (4 used)

CONSOLE, GLOVE BOX, WINDSHIELD AND INSTRUMENT PANEL—Continued

Key	Part No.	Serial No.	Description
30	AM 52616	(-)	Panel, access, L.H. side
31	M 63450	(-)	Screw, machine, No. 10 x 5/8" (4 used)
32	M 64098	(-)	Duct, air, lower
33	M 63455	(-)	Reinforcement, lower air duct
34	M 64099	(-)	Duct, air, upper
35		(-)	Baffle, foam (sub. AM52617, foam silencer kit)
36	2H 1162	(-)	Screw, machine, No. 10-24 x 5/8" (4 used)
37	M 43639	(-)	Washer, rubber (2 used)
38	M 63881	(-)	Retainer, windshield (2 used)
39	M 63662	(-)	Nut, lock, No. 10-24 (2 used)
40	M 63923	(-)	Nut, acorn, No. 10-24 (2 used)
41	M 63707	(-)	Nut, lock, 1/4" (4 used)
..	AM 52665	(-)	Kit, hardware (for large windshield)
..	AM 52321	(-)	Windshield, large (includes trim)

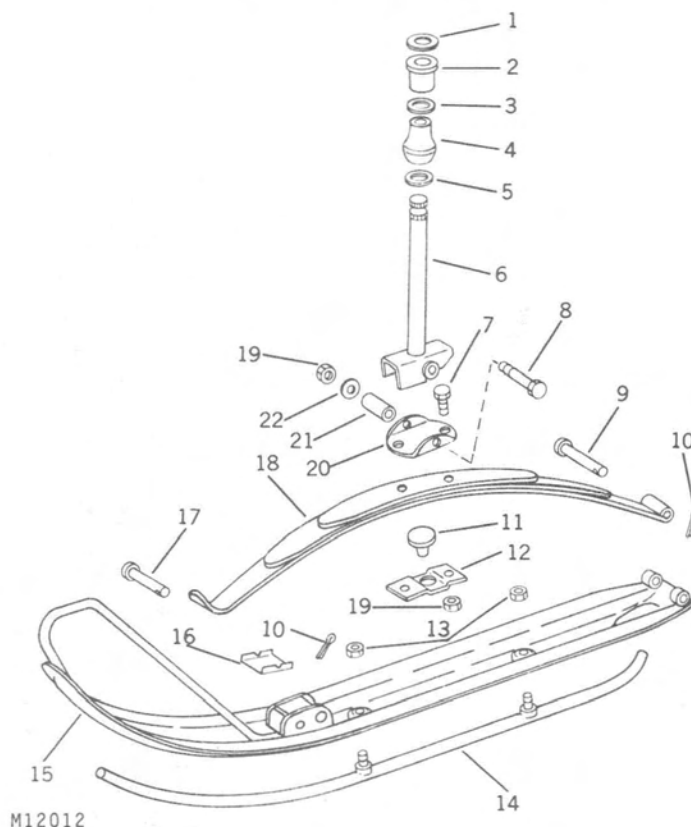
STEERING AND TIE ROD ASSEMBLY



M11889

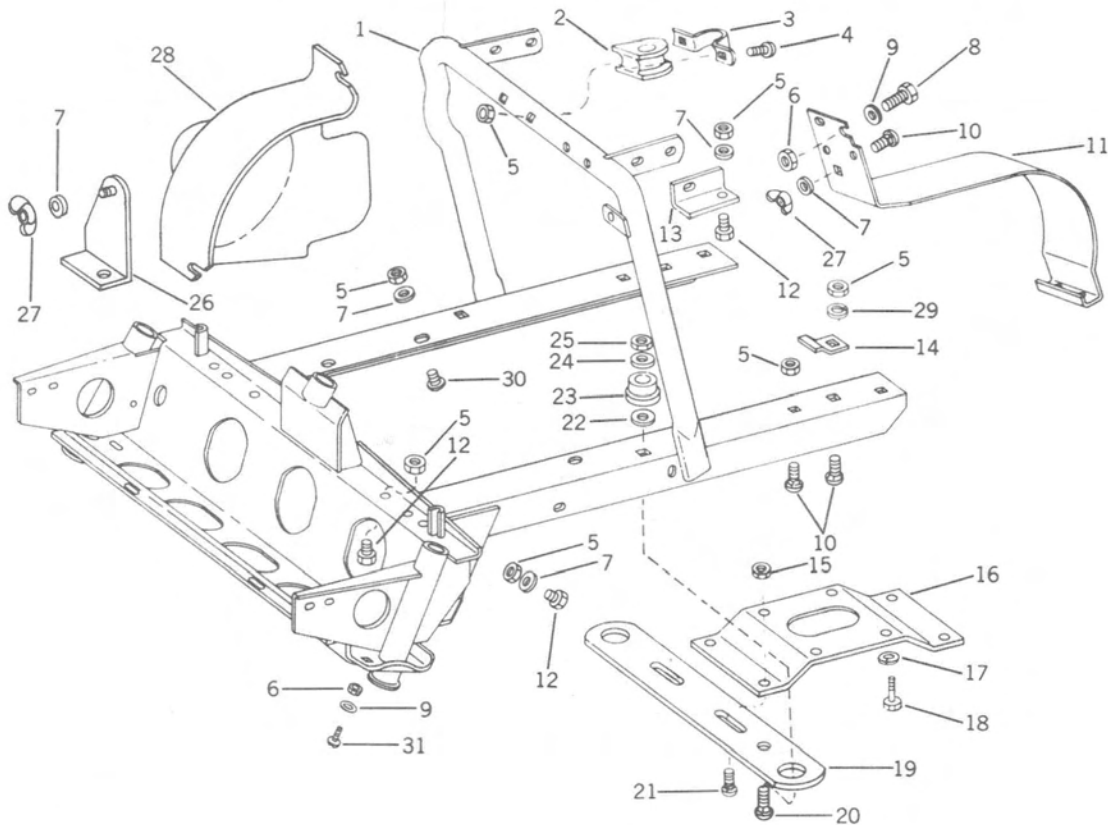
Key	Part No.	Serial No.	Description
1	M 63440	(-)	Nut, lock, 3/8" (4 used)
2	AM 52355	(-)	Bearing, rod end (L.H. threads, gold color) (2 used)
3	14H 913	(-)	Nut, 3/8" (L.H. threads) (2 used)
4	M 63820	(-)	Rod, tie (2 used)
5	14H 774	(-)	Nut, 3/8" (R.H. threads) (2 used)
6	AM 52354	(-)	Bearing, rod end (R.H. threads, silver color) (2 used)
7	M 63022	(-)	Arm, steering R.H.
	M 63023	(-)	Arm, steering L.H.
8	19H 1800	(-)	Bolt, hex. head, 3/8" x 1-1/2" (2 used)
9	24H 1682	(-)	Washer, plain, 13/32" x 5/8" x .120" (4 used)
10	19H 1801	(-)	Bolt, hex. head, 3/8" x 2" (3 used)
11	11H 218	(-)	Pin, cotter, 3/16" x 1-1/2"
12	24H 1844	(-)	Washer, plain, 1-1/32" x 1-3/8" x .060" (2 used)
13	N 132422	(-)	Bushing, nylon
14	AM 52189	(-)	Shaft, steering

SPINDLE AND SKI ASSEMBLY



Key	Part No.	Serial No.	Description
1	24H 1648	(-)	Washer, plain, 25/32" x 1-3/4" x .060"
2	M 63113	(-)	Bushing, upper spindle
3	24H 1508	(-)	Washer, plain, 1-25/64" x 1-21/32" x .060"
4	M 63112	(-)	Bushing, lower spindle
5	24H 1797	(-)	Washer, plain, 25/32" x 1-1/2" x .060"
6	AM 52018	(-)	Spindle, R.H.
	AM 52019	(-)	Spindle, L.H.
7	19H 2309	(-)	Bolt, hex. head, 3/8" x 1-1/4" (2 used)
8	19H 2466	(-)	Bolt, ski, 3/8" x 3-3/4"
9	M 63232	(-)	Pin, rear spring
10	11H 233	(-)	Pin, cotter, 3/32" x 1/2" (2 used)
11	M 63278	(-)	Bumper, ski
12	M 63174	(-)	Retainer, ski bumper
13	M 63370	(-)	Nut, lock, flanged, 5/16" (2 used)
14	AM 52475	(-)	Rod, wear, carbide
15	AM 52306	(-)	Ski
16	M 63052	(-)	Block, wear
17	M 63279	(-)	Pin, front spring
18	AM 52225 *	(-)	Spring assembly
19	M 63265	(-)	Nut, lock, 3/8" (4 used)
20	M 64070	(-)	Saddle
21	M 63049	(-)	Bushing, pivot
22	24H 1864	(-)	Washer, plain, 13/32" x 3/4" x .105"
*	...	(-)	Spring assembly (includes M64070, M63278, 19H2309, M63174, two M63265 and leaf springs)

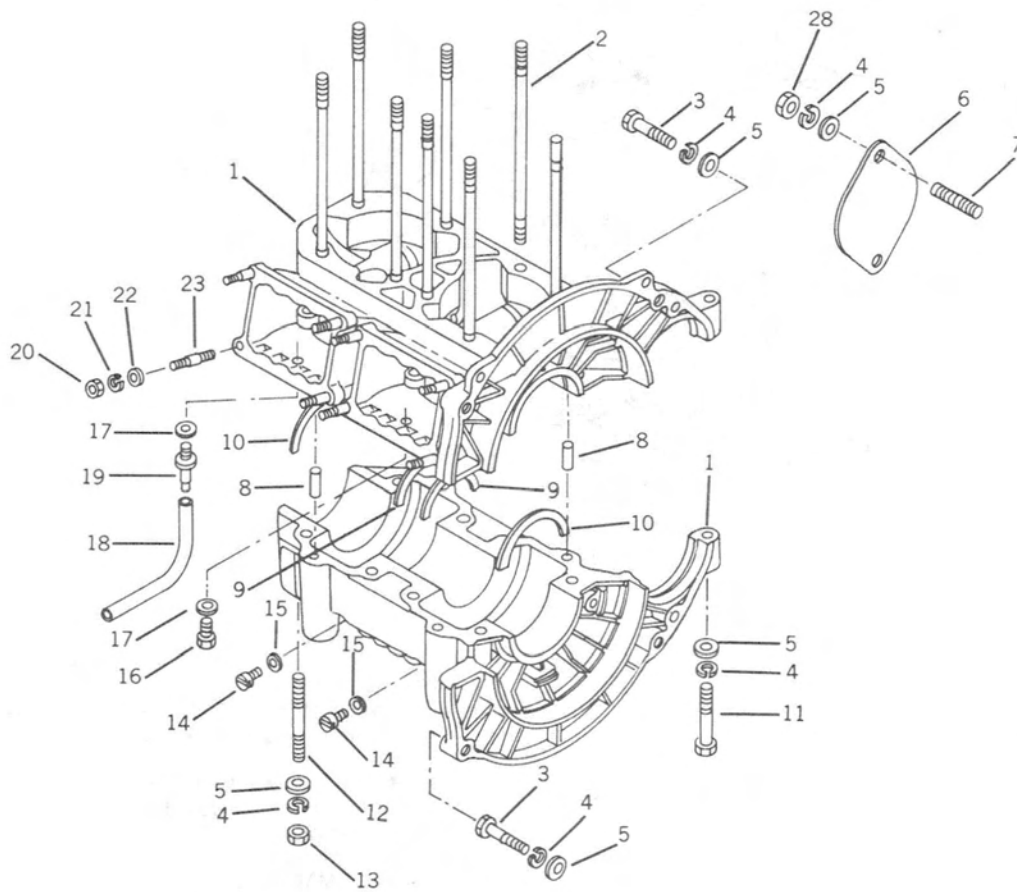
POWER MODULE, BELT GUARDS AND ENGINE MOUNT



M12013

Key	Part No.	Serial No.	Description
1	AM 52320	(-)	Power module
2	M 63110	(-)	Bearing, steering column
3	M 63111	(-)	Strap, bearing
4	19H 1906	(-)	Bolt, hex. head, 5/16" x 1-1/2" (2 used)
5	M 63277	(-)	Nut, lock, 5/16" (13 used)
6	M 63707	(-)	Nut, lock, 1/4" (9 used)
7	24H 1224	(-)	Washer, plain, 11/32" x 1" x .060" (2 used)
8	19H 1898	(-)	Bolt, hex. head, 1/4" x 1-1/2" (2 used)
9	24H 1287	(-)	Washer, plain, 9/32" x 5/8" x .060" (12 used)
10	3H 1268	(-)	Bolt, round head, 5/16" x 3/4" (3 used)
11	M 63922	(-)	Guard, belt, rear
12	19H 1900	(-)	Bolt, hex. head, 5/16" x 3/4" (7 used)
13	M 63778	(-)	Bracket, console
14	M 63459	(-)	Stop, guard
15	M 63440	(-)	Nut, lock, 3/8" (4 used)
16	M 63933	(-)	Mount, engine
17	24H 293	(-)	Washer, lock, 7/16" (4 used)
18	19H 1773	(-)	Bolt, hex. head, 7/16" x 1-1/8" (4 used)
19	M 63812	(-)	Bar, cross, engine (2 used)
20	3H 2113	(-)	Bolt, round head, 1/2" x 2" (4 used)
21	3H 1519	(-)	Bolt, round head, 3/8" x 1" (4 used)
22	24H 1899	(-)	Washer, plain, 17/32" x 1-3/4" x .060" (4 used)
23	M 63118	(-)	Mount, rubber (4 used)
24	24H 1351	(-)	Washer, plain, 9/16" x 1-1/2" x .164" (4 used)
25	M 63368	(-)	Nut, lock, 1/2" (4 used)
26	AM 52651	(-)	Bracket, belt guard
27	M 63594	(-)	Nut, wing, 5/16" (2 used)
28	M 63913	(-)	Guard, belt, front
29	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (9 used)
30	3H 2139	(-)	Bolt, round head, 5/16" x 1-1/4" (2 used)
31	M 63002	(-)	Screw, socket head, 1/4" x 1/2" (5 used)

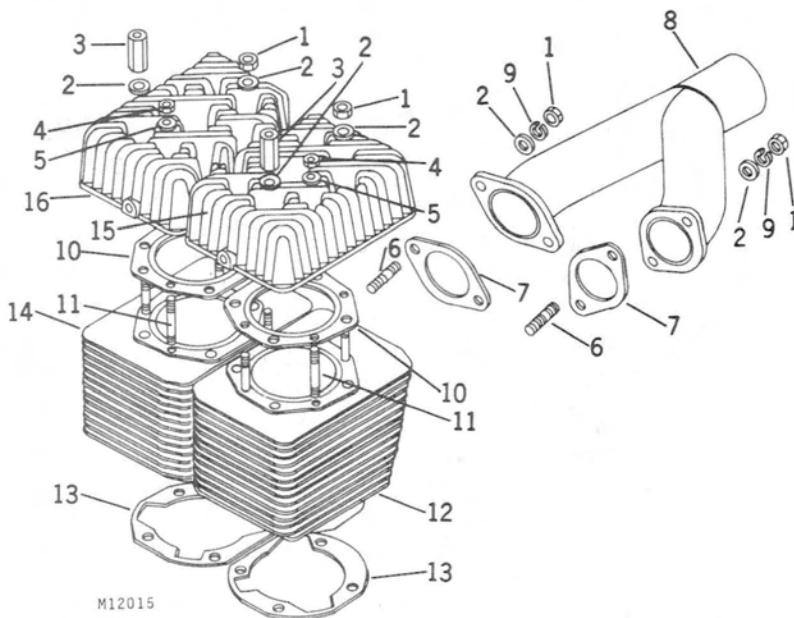
CRANKCASE



M12014

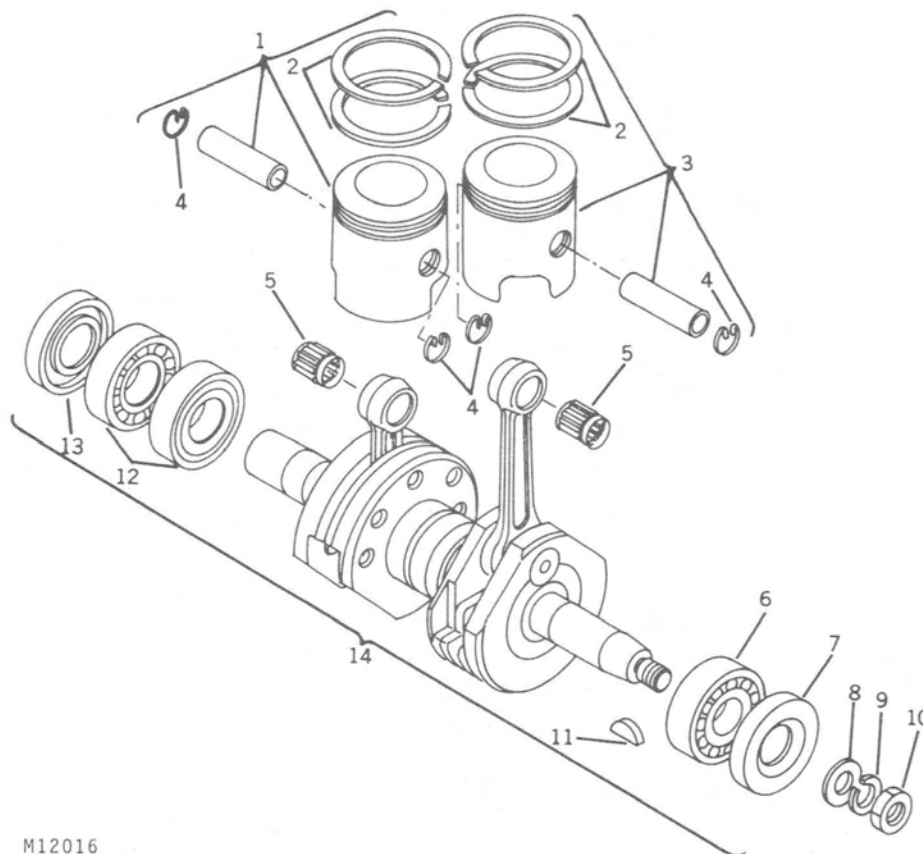
Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	AM 52493	24800001	(-)	Crankcase assembly
2	M 63937	36000410	(-)	Bolt, stud (8 used)
3	19M 7298	18001310	(-)	Bolt, 8MM x 35MM (3 used)
4	12M 7008	47900008	(-)	Washer, lock, 8MM (14 used)
5	24M 7095	45900008	(-)	Washer, 8.4MM x 15MM x 1.5MM (14 used)
6	M 63562	11000190	(-)	Plate, cover
7	M 63572	18000160	(-)	Stud, cover plate (2 used)
8	M 63547	10000150	(-)	Pin, alignment (2 used)
9	M 63939	36000370	(-)	Circlip (2 used)
10	M 63548	18000140	(-)	Clip, bearing retainer (2 used)
11	19M 7378	18001300	(-)	Bolt, hex. head, 8MM x 45MM
12	M 64177	24000480	(-)	Bolt, stud (8 used)
13	14M 7029	38001900	(-)	Nut, 8MM (10 used)
14	M 63551	13000340	(-)	Bolt, drain (2 used)
15	M 63552	13000330	(-)	Packing, drain bolt (2 used)
16	19M 3125	10908010	(-)	Bolt, hex. head, 8MM x 10MM
17	M 63940	24000460	(-)	Packing, drain bolt (2 used)
18	M 63550	18000190	(-)	Hose, carburetor pump (sub. M64328; cut to length)
19	M 63941	24000440	(-)	Connector
20	14M 7027	36001420	(-)	Nut, 6MM (8 used)
21	12M 7012	47900006	(-)	Washer, lock (8 used)
22	24M 7105	45900006	(-)	Washer, plain, 6MM x 12MM x 1.5MM (8 used)
23	M 63938	24000400	(-)	Bolt, stud (8 used)
..	AM 52443		(-)	Engine, complete (CCW KEC 440/21)

CYLINDERS, CYLINDER GASKETS, HEADS AND EXHAUST MANIFOLD



Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	14M 7029	38001900	(-)	Nut, 8MM (10 used)
2	24M 7095	45900008	(-)	Washer, plain, 8.4MM x 15MM x 1.5MM (12 used)
3	M 63955	36000780	(-)	Nut, cylinder head spacer (2 used)
4	14M 7027	36004020	(-)	Nut, 6MM (8 used)
5	24M 7105	45900006	(-)	Washer, 6MM x 12MM x 1.5MM (8 used)
6	M 63555	11000330	(-)	Stud, exhaust manifold (4 used)
7	M 63953	36001100	(-)	Gasket, exhaust (2 used)
8	M 64003	36001111	(-)	Manifold, exhaust
9	12M 7008	47900008	(-)	Washer, lock, 6MM (4 used)
10	M 63943	36000740	(-)	Gasket, cylinder head (2 used)
11	M 63954	36000770	(-)	Bolt, stud (8 used)
12	AM 52496	24560001	(-)	Cylinder assembly (fan end)
13	M 63951	24000670	(-)	Packing, cylinder (2 used)
14	AM 52497	24580001	(-)	Cylinder assembly (PTO end)
15	M 63948	36000761	(-)	Head, cylinder (fan end)
16	M 63949	36000753	(-)	Head, cylinder (PTO end)
..	AM 52514	24550000	(-)	Kit, packing (contains two M63552, one M63943, one M63951, one M63953, one M63980 and one M63981)

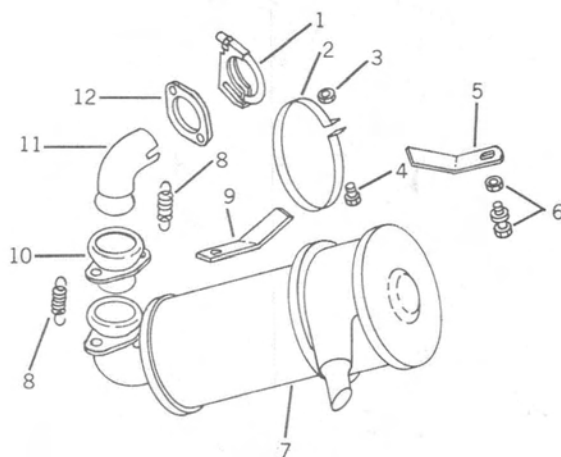
PISTON, CRANKSHAFT AND BEARINGS



M12016

Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	AM 52487	36640000	(-)	Piston assembly (PTO end)
2	AM 52484	36540000	(-)	Kit, piston ring (2 used)
3	AM 52486	36820000	(-)	Piston assembly (fan end)
4	M 63936	36000631	(-)	Retainer, piston pin (4 used)
5	AM 52491	36000180	(-)	Bearing, needle (2 used)
6	AM 52359	64906305	(-)	Bearing, crankshaft (fan end)
7	M 63541	18000080	(-)	Seal, oil (fan end)
8	24M 7038	45900014	(-)	Washer, plain, 14MM x 24MM x 3MM
9	12M 7009	47900014	(-)	Washer, lock, 14MM
10	M 63543	11000470	(-)	Nut, crankshaft
11	M 63542	38001440	(-)	Key, Woodruff
12	AM 52405	64936206	(-)	Bearing, ball (2 used) (PTO end)
13	M 63683	45000080	(-)	Seal, oil
14	AM 52490	36500000	(-)	Crankshaft assembly (does not include M63542)

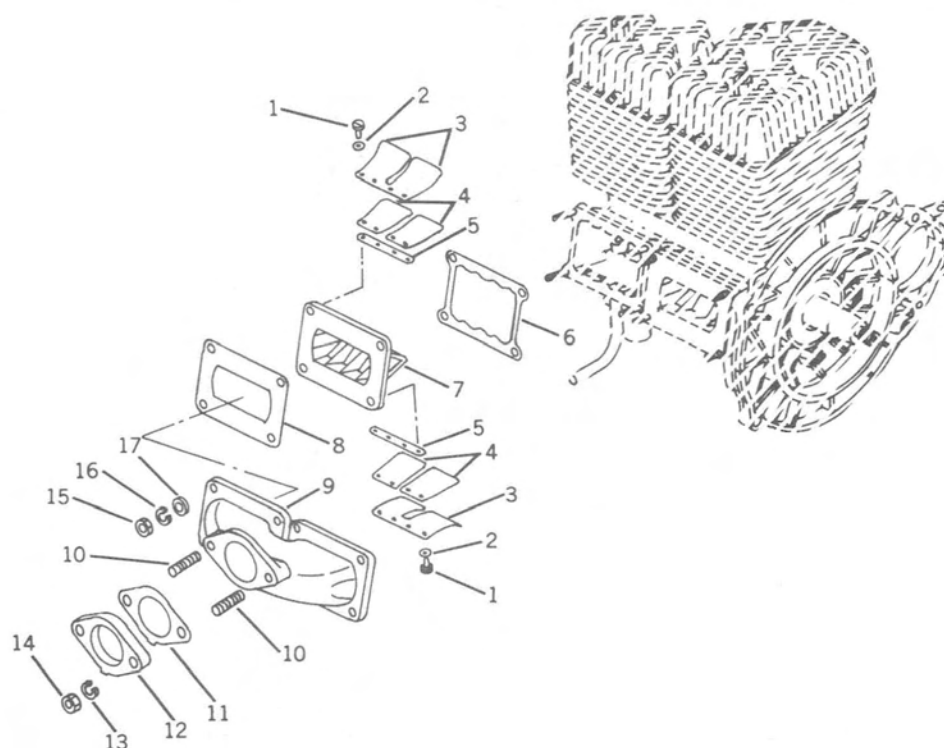
MUFFLER ASSEMBLY



M12017

Key	Part No.	Serial No.	Description
1	AM 52418	(-)	Clamp, muffler
2	M 63813	(-)	Band, muffler (2 used)
3	14H 758	(-)	Nut, square, 1/4" (2 used)
4	19H 1738	(-)	Bolt, hex. head, 1/4" x 2" (2 used)
5	M 63925	(-)	Bracket, muffler, R.H.
6	19H 1905	(-)	Bolt, hex. head, 5/16" x 1" (left side)
	3H 2139	(-)	Bolt, round head, 5/16" x 1-1/4" (right side)
	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (2 used)
	M 63277	(-)	Nut, lock, 5/16" (2 used)
7	AM 52624	(-)	Muffler (service only)
8	M 64169	(-)	Spring (4 used) (service only)
9	M 64187	(-)	Bracket, muffler, L.H.
10	AM 52420	(-)	Joint, ball (service only)
11	AM 52625	(-)	Elbow, exhaust (service only)
12	M 64170	(-)	Flange (service only)

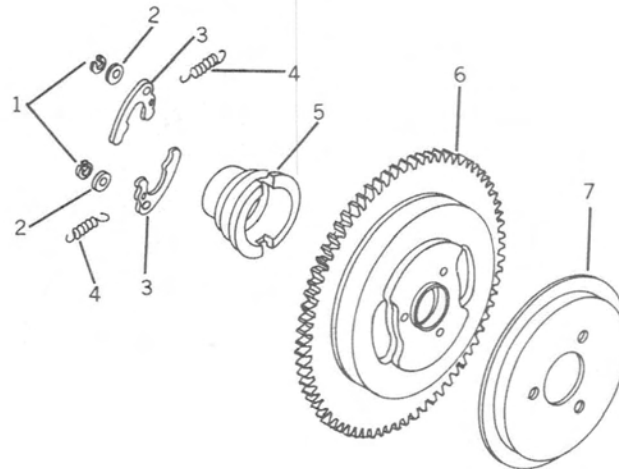
REED VALVE ASSEMBLY AND INTAKE MANIFOLD



M12018

Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	21M 7044	24001190	(-)	Screw, machine, 3MM x 5MM (16 used)
2	12M 1621	47900003	(-)	Washer, lock, 3MM (16 used)
3	M 63979	24001190	(-)	Guide, valve (4 used)
4	M 63978	24001180	(-)	Valve, reed (8 used)
5	M 63977	24001170	(-)	Shim, valve (4 used)
6	M 63980	24001150	(-)	Packing, reed valve (2 used)
7	M 63976	24001160	(-)	Body, reed valve (2 used)
8	M 63981	24001200	(-)	Packing, reed valve (2 used)
9	M 64000	24001010	(-)	Manifold, intake
10	M 64330	55000310	(-)	Bolt, stud (2 used)
11	M 63999	25000271	(-)	Gasket
12	M 64329	55000300	(-)	Insulator
13	12M 7013	25000280	(-)	Washer, lock, 10MM (2 used)
14	14M 7140	38001930	(-)	Nut, 10MM (2 used)
15	14M 7027	36001420	(-)	Nut, 6MM (8 used)
16	12M 7012	47900006	(-)	Washer, lock, 6MM (8 used)
17	24M 7105	45900006	(-)	Washer, plain, 6MM x 12MM x 1.5MM (8 used)

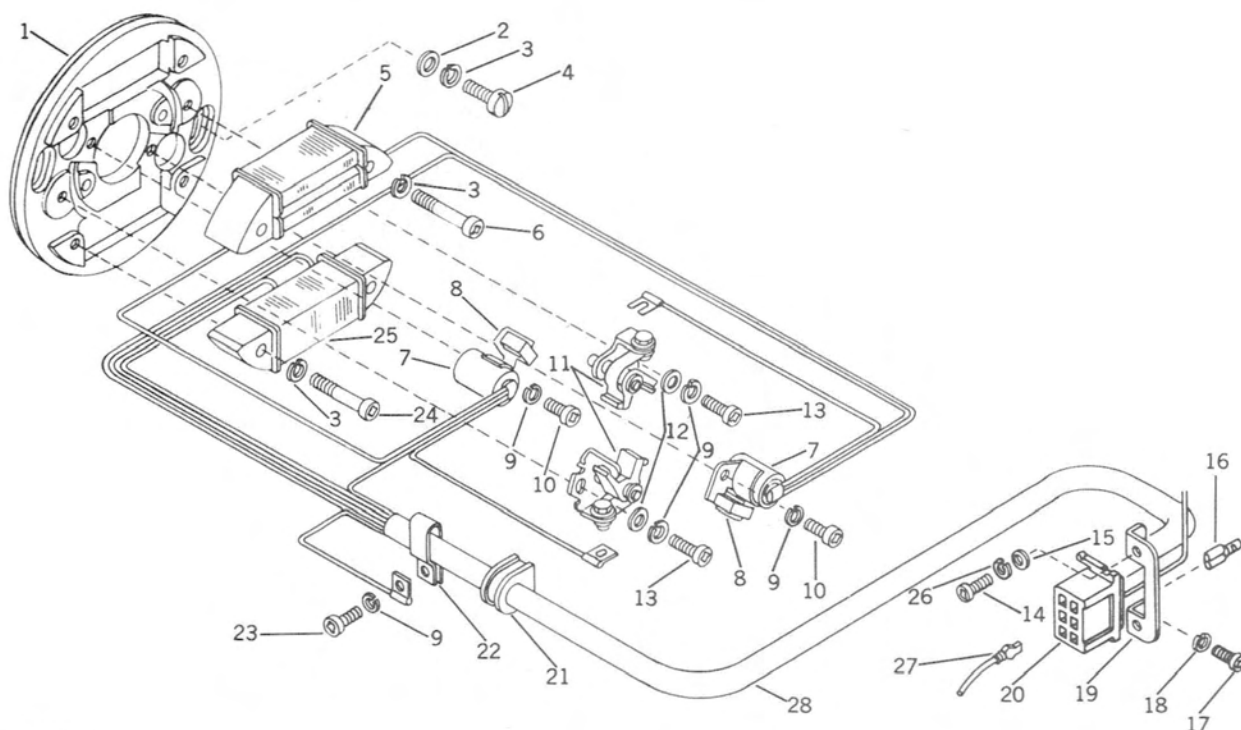
FLYWHEEL ASSEMBLY



M12019

Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	M 63636	25000570	(-)	Retainer (2 used)
2	M 63637	25000580	(-)	Washer (2 used)
3	M 63994	36001370	(-)	Weight, governor (2 used)
4	M 63992	36001360	(-)	Spring, governor (2 used)
5	M 63989	36001350	(-)	Cam
6	AM 52511	36590000	(-)	Flywheel, with ring gear
7	M 63638	25000600	(-)	Plate

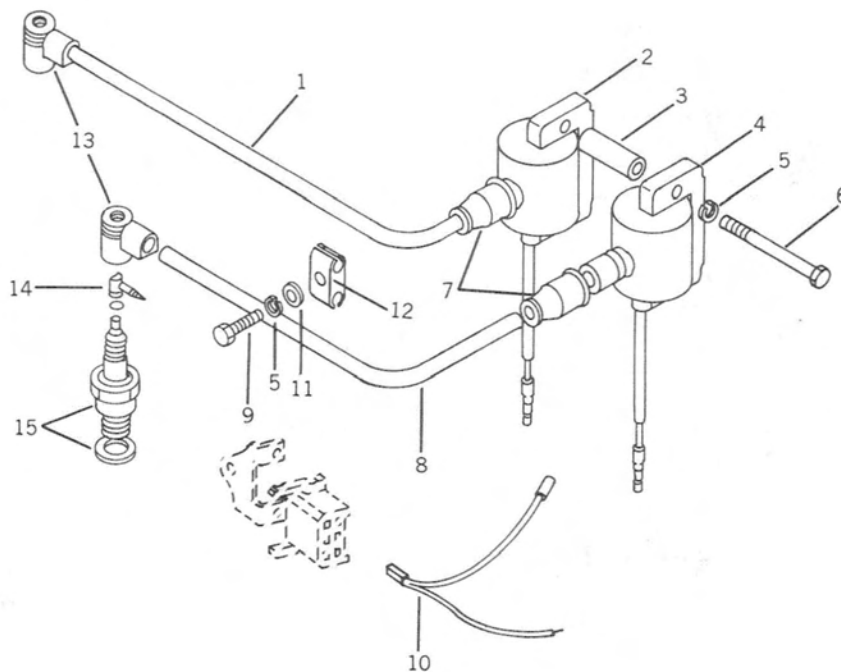
STATOR PLATE



M12376

Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	M 63984	36001300	(-)	Plate, stator
2	24M 7027	45900005	(-)	Washer, 5.37MM x 11MM (2 used)
3	12M 7011	47900005	(-)	Washer, lock, 5MM (6 used)
4	21M 6070	12905018	(-)	Screw, machine, 5MM x 15MM (2 used)
5	AM 52393	25000410	(-)	Coil, ignition, primary
6	21M 7124	18905032	(-)	Screw, machine, 5MM x 35MM (2 used)
7	AM 52506	36001320	(-)	Condenser (2 used)
8	AM 52396	25000440	(-)	Felt and holder, oil (2 used)
9	12M 7031	47900004	(-)	Washer, lock, 4MM (5 used)
10	21M 1247	18904008	(-)	Screw, machine, 4MM x 8MM (2 used)
11	AM 52397	25000450	(-)	Point set, breaker (2 used)
12	24M 7117	45900004	(-)	Washer, 4MM x 3MM x 9MM (2 used)
13	21M 7137	18904010	(-)	Screw, machine, 4MM x 10MM (2 used)
14	21M 1241	12903008	(-)	Screw, machine, 3MM x 10MM (2 used)
15	24M 7029	45900003	(-)	Washer, 3.2MM x 7MM x .5MM (2 used)
16	M 63593	18000811	(-)	Connector, spade (female) (5 used)
17	19M 7159	10906015	(-)	Bolt, hex. head, 6MM x 15MM (2 used)
18	12M 7012	47900006	(-)	Washer, lock, 6MM (2 used)
19	M 63725	18000772	(-)	Bracket, coupler
20	M 63589	18000571	(-)	Coupler
21	M 63537	19000550	(-)	Grommet
22	M 63985	36001340	(-)	Clamp
23	21M 1246	18904007	(-)	Screw, machine, 4MM x 7MM
24	21M 7143	18905030	(-)	Screw, machine, 5MM x 30MM (2 used)
25	AM 52505	36001380	(-)	Coil, lighting
26	12M 1621	47900003	(-)	Washer, lock, 3MM (2 used)
27	M 64232	18000821	(-)	Connector, spade (male) (5 used)
28	AM 52849	36001390	(-)	Lead wire and protector assembly

COILS AND IGNITION WIRES

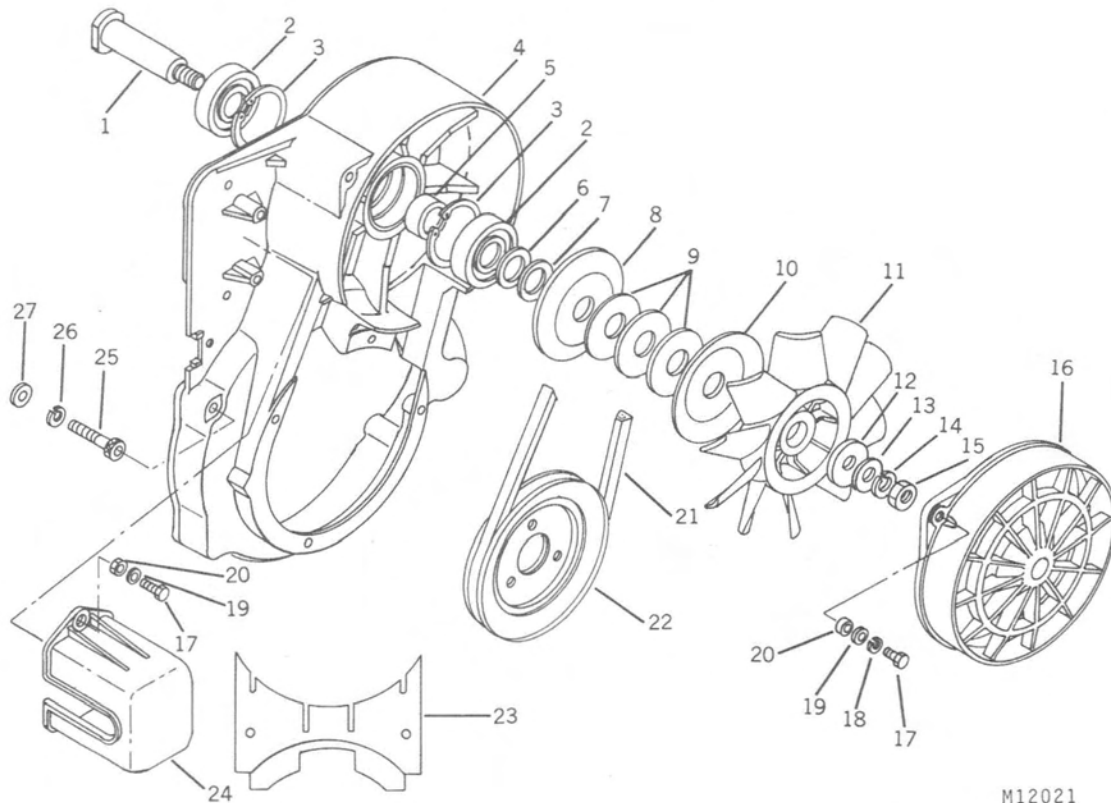


M12020

Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	AM 52399	25000490	(-)	Cable, ignition No. 1
2	AM 52401	25000520	(-)	Coil, ignition, No. 1
3	M 63618	18001090	(-)	Spacer (2 used)
4	AM 52402	25000530	(-)	Coil, ignition, No. 2
5	12M 7012	47900006	(-)	Washer, lock, 6MM (3 used)
6	19M 5793	18001350	(-)	Bolt, hex. head, 6MM x 65MM (2 used)
7	M 63632	25000510	(-)	Boot, ignition cable (2 used)
8	AM 52400	25000500	(-)	Cable, ignition, No. 2
9	19M 7077	10906022	(-)	Bolt, hex. head, 6MM x 20MM
10	AM 52380	18120000	(-)	Lead assembly, No. 1 (white)
	AM 52381	18130000	(-)	Lead assembly, No. 2 (red)
11	24M 7105	45900006	(-)	Washer, plain, 6MM x 12MM x 1.5MM
12	M 63986	36001850	(-)	Clamp
13	M 63590	11000431	(-)	Connector, spark plug (2 used)
14	M 63728	11000422	(-)	Screw, terminal, spark plug (2 used)
15	AM 52266		(-)	Plug, spark (Champion L78) (normal)
	AM 52613 *		(-)	Plug, spark (Champion L4G) (normal)
	AM 52271		(-)	Plug, spark (AC S40F) (normal)
	AM 52642		(-)	Plug, spark (Champion L77J) (cold)
	AM 52302 *		(-)	Plug, spark (Champion L3G) (cold)
	AM 52272		(-)	Plug, spark (AC S41F) (hot)
	AM 52303		(-)	Plug, spark (Champion L81) (hot)
	AM 52304 *		(-)	Plug, spark (Champion L6G) (hot)

* Premium plug with precious metal (gold palladium) center electrode

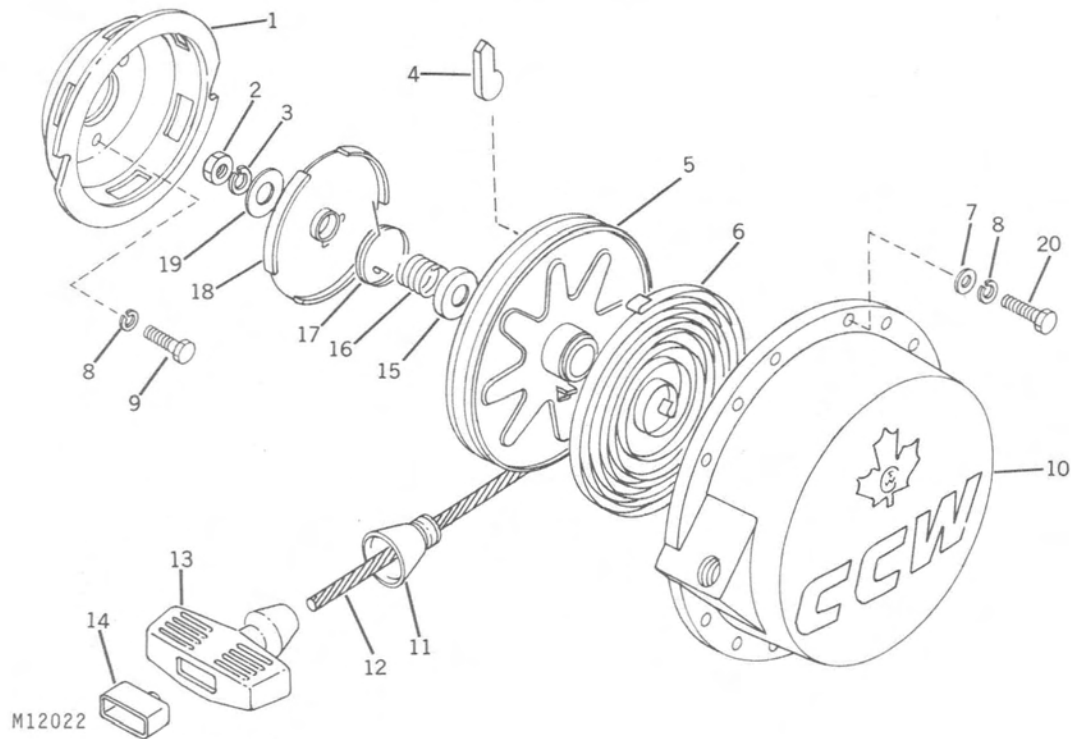
FAN AND FAN DRIVE



M12021

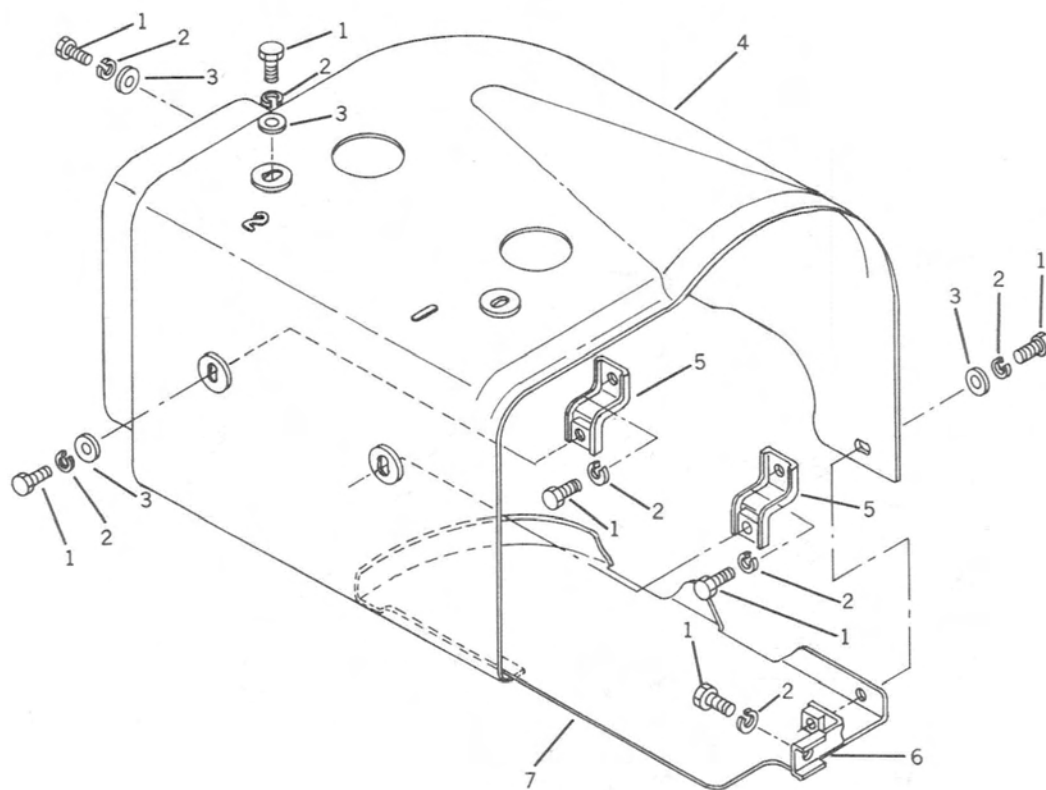
Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	M 63973	36002260	(-)	Shaft, fan
2	AM 52498	36002270	(-)	Bearing, fan (2 used)
3	M 63966	50900047	(-)	Ring, snap (2 used)
4	M 64331	55060003	(-)	Cover, fan
5	M 63967	36002291	(-)	Spacer, bearing
6	M 63969	36002330	(-)	Washer (thick)
7	M 63970	36002350	(-)	Washer (thin)
8	M 63961	36002240	(-)	Pulley, driven, inner half
9	M 63963	36002301	(-)	Spacer, pulley (3 used)
10	M 63962	36002230	(-)	Pulley, driven, outer half
11	M 63972	36002250	(-)	Fan, cooling
12	M 63971	36002310	(-)	Spacer, outside
13	24M 7111	45900012	(-)	Washer, plain, 13MM x 25MM x 3MM
14	12M 7014	47900012	(-)	Washer, lock, 12MM
15	M 63568	18000972	(-)	Nut, fan shaft
16	M 64004	36002402	(-)	Guard, fan
17	19M 6614	10906012	(-)	Bolt, hex head, 6MM x 12MM (4 used)
18	12M 7012	47900006	(-)	Washer, lock, 6MM (2 used)
19	24M 7105	45900006	(-)	Washer, plain, 6MM x 12MM x 1.5MM (4 used)
20	M 63615	18001121	(-)	Spacer (4 used)
21	M 64188	36002340	(-)	Belt
22	M 63625	35000970	(-)	Pulley, drive
23	M 64176	36002410	(-)	Plate, adaptor cover
24	M 63626	18001083	(-)	Cover, coil
25	19M 7298	24004050	(-)	Bolt, 8MM x 35MM
26	12M 7008	47900008	(-)	Washer, lock, 8MM
27	24M 7095	45900008	(-)	Washer, 8.4MM x 15MM x 1.5MM

RECOIL STARTER



Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	M 63982	36002210	(-)	Pulley, starter
2	14M 7059	39900009	(-)	Nut, 8MM
3	12M 7008	47900008	(-)	Washer, lock, 8MM
4	M 63577	10000840	(-)	Pawl (3 used)
5	M 63581	12001030	(-)	Reel
6	M 63580	12001040	(-)	Spring, main
7	24M 7105	45900006	(-)	Washer, 6MM (4 used)
8	12M 7012	47900006	(-)	Washer, lock, 6MM (7 used)
9	19M 7159	38001370	(-)	Screw, cap, 6 x 15MM (5 used)
10	M 63582	18110001	(-)	Case
11	M 63583	12001071	(-)	Guide, rope
12	M 63584	18001200	(-)	Rope
13	M 63585	10000930	(-)	Handle
14	M 63586	10000940	(-)	Lock, rope
15	M 63616	10000910	(-)	Washer
16	M 63579	10000900	(-)	Spring
17	M 63578	10000890	(-)	Spring, return
18	M 63576	10000830	(-)	Plate, friction
19	M 63668	10000821	(-)	Washer
20	19M 7077	10906022	(-)	Screw, cap, 6 x 22M (4 used)

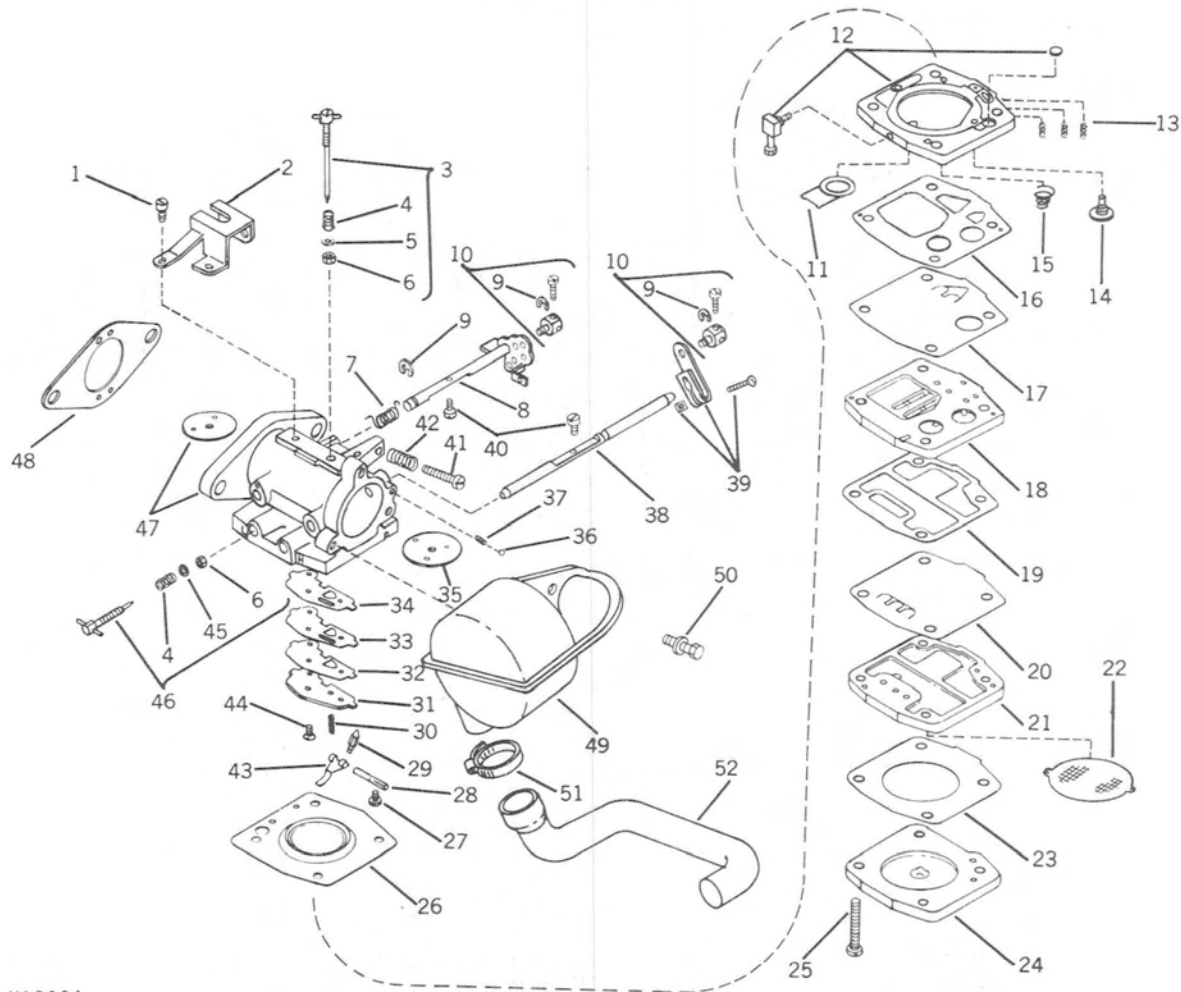
CYLINDER COVER



M12023

Key	John Deere Part No.	C.C.W. Part No.	Serial No.	Description
1	19M 6614	10906012	(-)	Bolt, hex. head, 6MM x 12MM (12 used)
2	12M 7012	47900006	(-)	Washer, lock, 6MM (12 used)
3	24M 7105	45900006	(-)	Washer, 6MM x 12MM x 1.5MM (9 used)
4	M 63975	24002101	(-)	Cover, cylinder
5	AM 52391	35070000	(-)	Support, cylinder cover (2 used)
6	AM 52502	36200000	(-)	Clamp, cylinder cover
7	AM 52500	36080003	(-)	Adaptor, cylinder cover

CARBURETOR, FUEL PUMP AND AIR SILENCER **Model WDA-34**



M12024

Key	Part No.	Serial No.	Description
1	21H 971	(-)	Screw, throttle bracket, No. 8 x 5/16" (2 used)
2	M 64158	(-)	Bracket, throttle
3	AM 52604	(-)	Needle assembly, high-speed mixture
4	...	(-)	Spring (2 used) (sub. AM52235)
5	...	(-)	Retainer, O-ring (sub. AM52235)
6	...	(-)	Ring, adjustment (2 used) (sub. AM52234)
7	M 64135	(-)	Spring, throttle return
8	AM 52603	(-)	Shaft and lever assembly, throttle
9	...	(-)	Ring, retaining swivel (3 used) (sub. AM52235)
10	...	(-)	Swivel assembly (2 used) (sub. AM52235)
11	...	(-)	Spring, fuel pump (sub. AM52235)
12	...	(-)	Plate assembly, metering diaphragm (sub. AM52558)
13	...	(-)	Spring, valve (3 used) (sub. AM52235)
14	...	(-)	Valve, check (sub. AM52235)
15	...	(-)	Spring, pressure (sub. AM52235)
16	...	(-)	Gasket, fuel pump (sub. AM52234)
17	...	(-)	Diaphragm, fuel pump (sub. AM52234)
18	...	(-)	Plate, fuel pump (sub. AM52558)
19	...	(-)	Gasket, fuel pump check valve (sub. AM52234)
20	...	(-)	Diaphragm, check valve (sub. AM52234)
21	...	(-)	Plate, filter (sub. AM52558)
22	...	(-)	Screen, filter (sub. AM52235)

CARBURETOR, FUEL PUMP AND AIR SILENCER—Continued**Model WDA-34**

Key	Part No.	Serial No.	Description
23	 *	(-)	Gasket, fuel inlet (sub. AM52234)
24	 *	(-)	Cover assembly, fuel pump (sub. AM52558)
25	21H 1136	(-)	Screw, cover assembly (4 used)
26	 *	(-)	Diaphragm, metering (sub. AM52234)
27	21H 1289 †	(-)	Screw, No. 6 x 3/16" (sub. AM52235)
28	 †	(-)	Pin, metering lever (sub. AM52235)
29	 †	(-)	Valve, inlet needle (sub. AM52235)
30	 †	(-)	Spring, metering lever (sub. AM52235)
31	 *	(-)	Plate, circuit (sub. AM52558)
32	 *	(-)	Diaphragm, circuit (sub. AM52234)
33	 *	(-)	Gasket, circuit plate (sub. AM52234)
34	 *	(-)	Gasket, circuit plate (sub. AM52234)
35	M 64133	(-)	Valve, choke
36	 †	(-)	Ball, choke, friction (sub. AM52235)
37	 †	(-)	Spring, choke, friction (sub. AM52235)
38	M 64132	(-)	Shaft, choke
39	AM 52258	(-)	Lever assembly, choke
40	M 63650	(-)	Screw, valve (2 used)
41	M 64134	(-)	Screw, idle adjustment
42	M 63651	(-)	Spring, idle adjustment
43	 †	(-)	Lever, metering (sub. AM52235)
44	 †	(-)	Screw, circuit plate (3 used) (sub. AM52235)
45	 †	(-)	Washer, adjustment packing (2 used) (sub. AM52235)
46	AM 52262	(-)	Needle assembly, idle mixture
47	 *	(-)	Body assembly, (sub. AM52558)
48	 *	(-)	Gasket, flange (sub. AM52234)
49	AM 52568	(-)	Silencer, expansion chamber
50	M 64163	(-)	Bolt, locking, 1/4" x 3/4" (2 used)
	M 64182	(-)	Bolt, locking, 1/4" x 1"
	24H 1286	(-)	Washer, 9/32" x 1/2" x .060" (3 used)
51	AR 21840	(-)	Clamp, hose
52	M 64185	(-)	Tube, air intake
..	AM 52558	(-)	Carburetor, complete

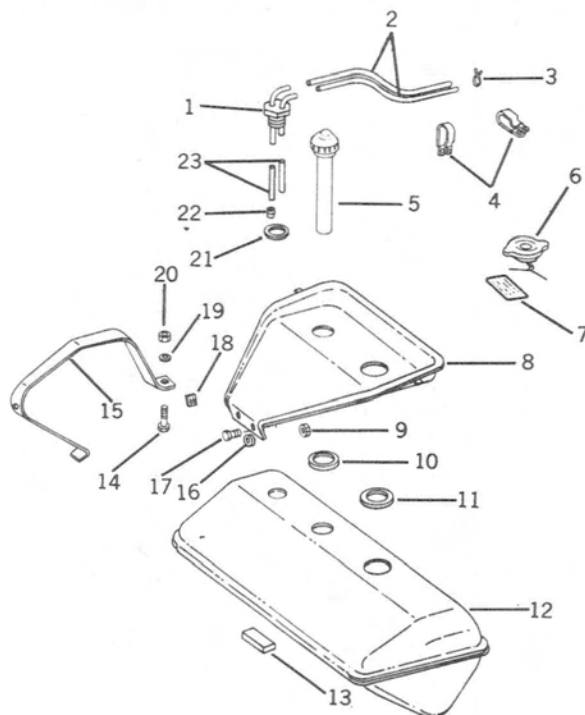
* Kit contains all parts followed by an asterisk: (*)

.. AM 52234 (-) Kit, gasket, diaphragm

† Kit includes all parts in above kit plus those followed by a dagger: (†)

.. AM 52235 (-) Kit, carburetor repair

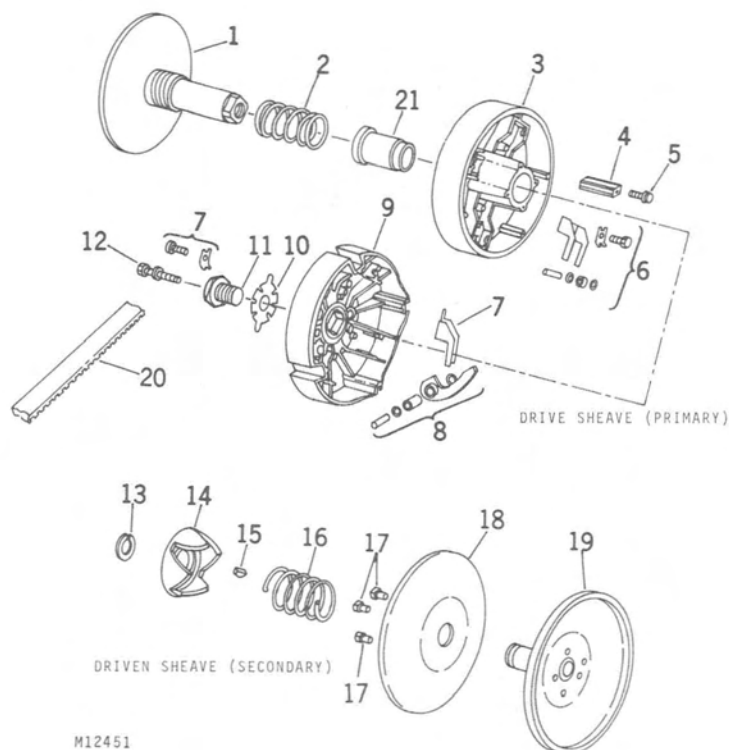
FUEL TANK, LINES, CAP, AND GAUGE



M12025

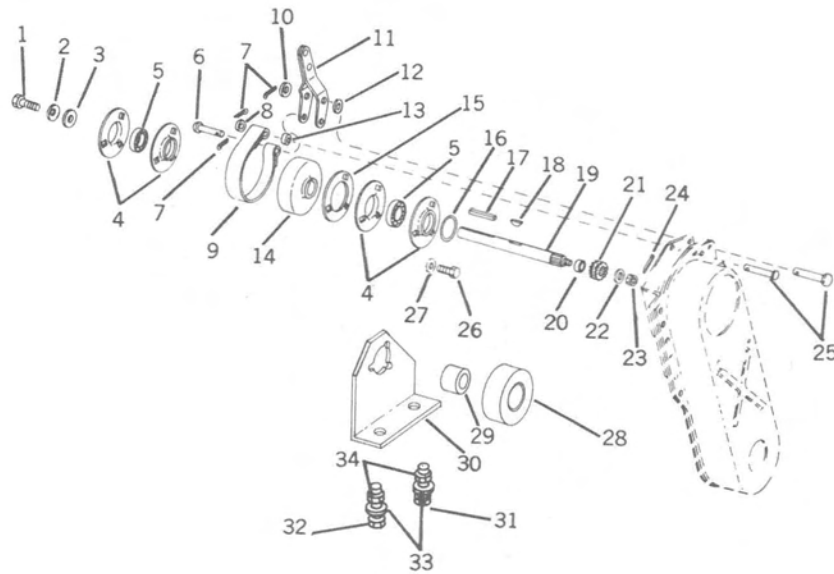
Key	Part No.	Serial No.	Description
1	M 63126	(-)	Fitting, fuel tank
2	...	(-)	Line, fuel, 60" (sub. M63270) 10 ft. long
3	M 64254	(-)	Clamp, hose (2 used)
4	M 63418	(-)	Clamp, fuel line (2 used)
5	AM 52482	(-)	Gauge, fuel
6	AM 52115	(-)	Cap, fuel tank
7	M 64076	(-)	Label, fuel mixture
	M 64077	(-)	Label, fuel mixture (Canada only)
8	AM 52057	(-)	Tray, spill
9	M 63707	(-)	Nut, lock, 1/4" (2 used)
10	M 63595	(-)	Pad, spill tray (fuel gauge)
11	M 63263	(-)	Pad, spill tray (fill hole)
12	AM 52031	(-)	Tank, fuel
13	M 63667	(-)	Pad, fuel tank (3 used)
14	3H 2280	(-)	Bolt, round head, 5/16" x 2" (2 used)
15	AM 52044	(-)	Strap, tank (2 used)
16	24H 1287	(-)	Washer, plain, 9/32" x 5/8" x .060" (2 used)
17	19H 1227	(-)	Bolt, hex. head, 1/4" x 1/2" (2 used)
18	M 63904	(-)	Nut, Tinnerman, 5/16" (2 used)
19	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (2 used)
20	M 63277	(-)	Nut, lock, 5/16" (2 used)
21	M 63127	(-)	Gasket
22	AM 52039	(-)	Pickup, fuel (with screen)
23	...	(-)	Line, fuel, 7-1/2" (sub. M63270) 10 ft. long

DRIVE AND DRIVEN SHEAVES (30MM Crankshaft)



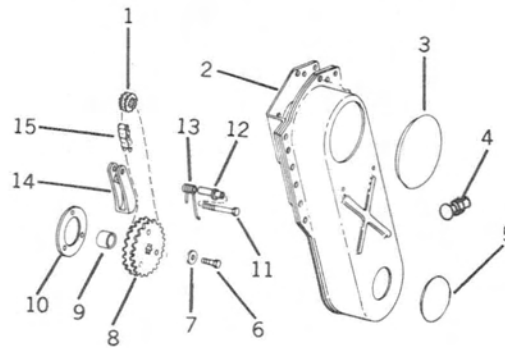
Key	Part No.	Serial No.	Description
1	M 64194 *	(-)	Face and hub-fixed
2	M 64195 *	(-)	Spring
3	AM 52627	(-)	Face assembly, movable (sub. AM52664)
	AM 52664 *	(-)	Face assembly, movable (includes M64196, M64256, and M64380)
4	M 64196 *	(-)	Bearing, slide (4 used)
5	M 64256 *	(-)	Screw, washer head, No. 8 x 1/2" (4 used)
6	AM 52628 *	(-)	Kit, roller
7	AM 52630 *	(-)	Kit, arm clamp
8	AM 52629 *	(-)	Kit, arm
9	M 64197 *	(-)	Housing
10	M 64198 *	(-)	Plate, lock
11	M 64199 *	(-)	Screw, special
12	19H 3264	(-)	Bolt, hex. head, 1/2" x 5-3/4"
	12H 301	(-)	Washer, lock, 1/2"
13	L 1152 N†	(-)	Ring, retaining
14	M 64213 †	(-)	Bracket, cam
15	M 63701 †	(-)	Key
16	M 64212 †	(-)	Spring
17	M 63699 †	(-)	Slipper, cam (3 used)
18	AM 52650 †	(-)	Face, assembly, movable
19	AM 52649 †	(-)	Fixed face and hub assembly
20	M 63912	(-)	Belt, drive
21	M 64380	(-)	Bearing
*	AM 52323	(-)	Drive, primary (contains all parts followed by an asterisk (*))
†	AM 52327	(-)	Drive, secondary (contains all parts followed by a dagger (†))

BRAKE, SECONDARY SHAFT, AND DRIVE SPROCKET



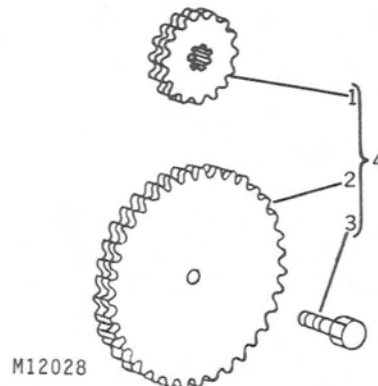
M12026

Key	Part No.	Serial No.	Description
1	19H 1949	(-)	Bolt, hex. head, 5/16" x 2-1/2"
2	M 63679	(-)	Washer, spring
3	24H 1291	(-)	Washer, plain, 21/64" x 1-1/2" x .105"
4	H 29532	(-)	Flange (4 used)
5	JD 9217	(-)	Bearing (2 used)
6	N 31296	(-)	Pin, drilled
7	11H 233	(-)	Pin, cotter, 3/32" x 1/2" (3 used)
8	28H 1511	(-)	Spacer, 1/4" x 1/4"
9	AM 52626	(-)	Band, brake
10	24H 1308	(-)	Washer, plain, 13/32" x 1" x .134"
11	AM 52070	(-)	Arm, brake
12	24H 1621	(-)	Washer, plain, 11/32" x 1" x .194"
13	28H 86	(-)	Spacer, 1/4" x 5/16"
14	M 63210	(-)	Pulley, brake
15	M 63229	(-)	Gasket
16	U 17502	(-)	O-ring
17	...	(-)	Key, 3/16" x 3" (cut to length from H64373)
18	26H 77	(-)	Key, Woodruff, 3/16" x 3/4"
19	M 63932	(-)	Shaft, secondary
20	M 63139	(-)	Spacer, secondary shaft
21	M 63341	(-)	Sprocket, drive, 18-tooth
22	24H 1789	(-)	Washer, plain, 17/32" x 1-1/4" x .105"
23	14H 926	(-)	Nut, slotted, 1/2"
24	11H 236	(-)	Pin, cotter, 1/8" x 1"
25	1917 SC	(-)	Pin, 5/16" x 2-3/16" (2 used)
26	19H 1813	(-)	Bolt, hex. head, 5/16" x 5/8" (3 used)
27	19H 2117	(-)	Bolt, hex. head, 5/16" x 1-1/8" (3 used)
28	M 63920	(-)	Washer, plain, 21/64" x 5/8" x .048" (3 used)
29	M 63919	(-)	Spacer, bearing
30	M 63921	(-)	Spacer, pulley
31	3H 1524	(-)	Brace, case
32	19H 1905	(-)	Bolt, round head, 5/16" x 1"
33	24H 1224	(-)	Bolt, hex. head, 5/16" x 1"
34	M 63277	(-)	Washer, plain, 11/32" x 1" x .060" (2 used)
		(-)	Nut, lock, 5/16" (2 used)

CHAIN CASE, CHAIN AND DRIVEN SPROCKET

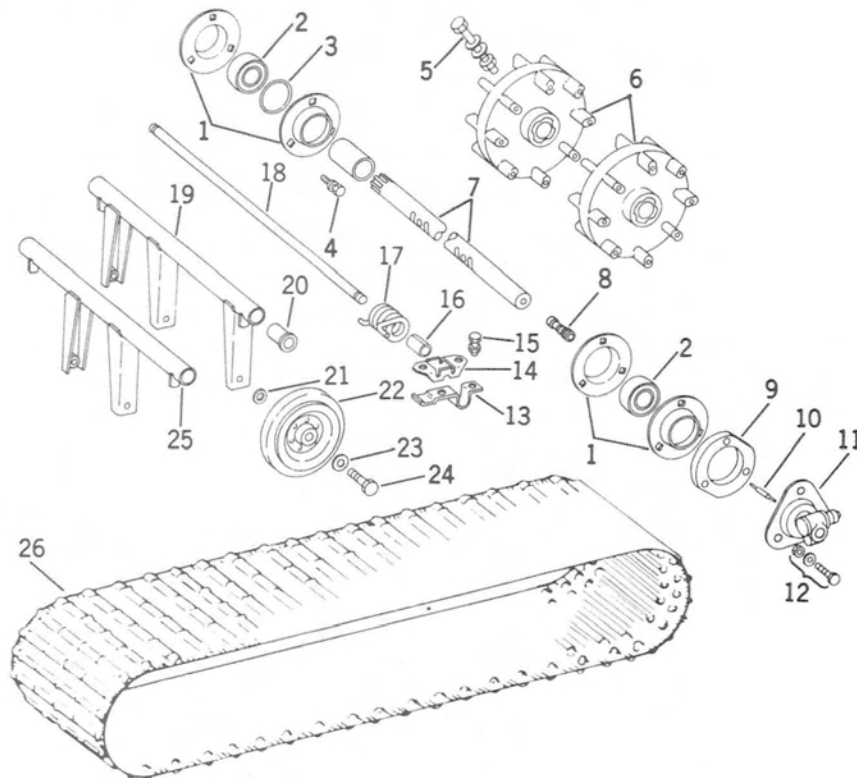
M12027

Key	Part No.	Serial No.	Description
1	M 63341	(-)	Sprocket, drive, 18-tooth
2	AM 52084	(-)	Case, chain
3	M 63225	(-)	Cover, chain case, upper
4	3H 1524	(-)	Bolt, round head, 5/16" x 1" (2 used)
5	M 63277	(-)	Nut, lock, 5/16" (2 used)
6	M 63227	(-)	Cover, chain case, lower
7	M 63678	(-)	Bolt, locking, 3/8" x 1"
8	24H 1718	(-)	Washer, plain, 13/32" x 5/8" x .134"
9	M 63342	(-)	Sprocket, driven, 37-tooth
10	M 63132	(-)	Spacer, sprocket
11	M 63228	(-)	Gasket, case, lower (2 used)
12	19H 2334	(-)	Bolt, hex. head, 1/4" x 2-1/2" (2 used)
13	AM 52035	(-)	Spacer (2 used)
14	M 63121	(-)	Spring, tension (2 used)
15	M 63122	(-)	Block, tension (2 used)
	M 63125	(-)	Chain, drive, 92-pitch (endless)

HIGH-TORQUE DRIVE KIT

Key	Part No.	Serial No.	Description
1	M 63224	(-)	Sprocket, drive, 16-tooth
2	M 63226	(-)	Sprocket, driven, 39-tooth
3	M 63678	(-)	Bolt, lock, 3/8" x 1"
4	AM 52605	(-)	Kit, high-torque (Extra Equipment)

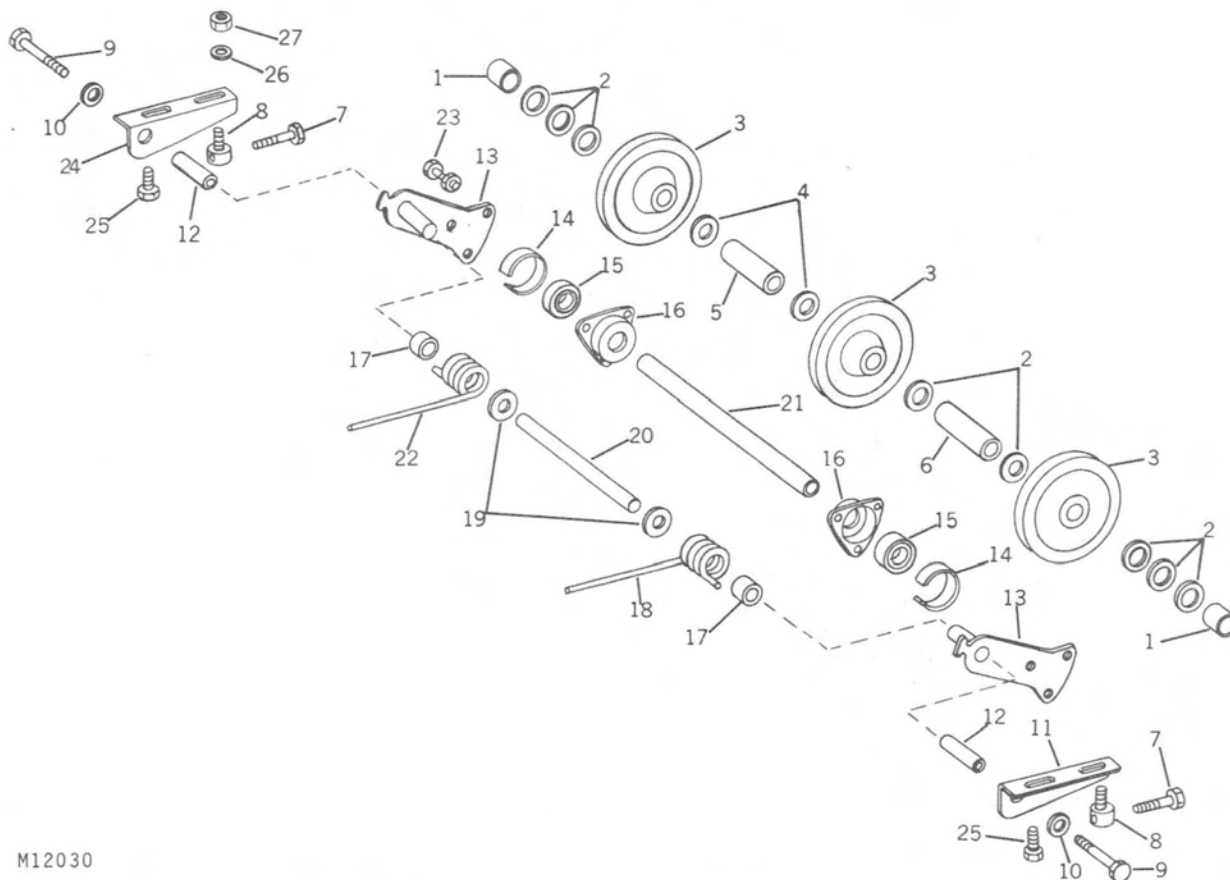
DRIVE WHEELS, BOGIES, TRACK AND SUSPENSION



M12029

Key	Part No.	Serial No.	Description
1	L 1921 C	(-)	Flange (4 used)
2	JD 8555	(-)	Bearing (2 used)
3	U 4211	(-)	O-ring
4	19H 1905	(-)	Bolt, hex. head, 5/16" x 1" (3 used)
	24H 1289	(-)	Washer, plain, 21/64" x 5/8" x .048" (3 used)
5	19H 2657	(-)	Bolt, hex. head, 5/16" x 3-1/8" (2 used)
	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (4 used)
	M 63277	(-)	Nut, lock, 5/16" (2 used)
6	AM 52563	(-)	Wheel, drive (2 used)
7	M 63136	2551 - 7789	Shaft, drive
	M 64215	7790 -	Shaft, drive
8	M 63306	(-)	Bushing, speedometer drive
9	M 63138	(-)	Spacer
10	M 64142	(-)	Core, speedometer
11	AM 52344	(-)	Drive, speedometer
12	19H 1849	(-)	Bolt, hex. head, 5/16" x 1-1/4" (3 used)
	24H 1289	(-)	Washer, plain, 21/64" x 5/8" x .048" (3 used)
	M 63277	(-)	Nut, lock, 5/16" (3 used)
13	M 63038	(-)	Clamp, bogie axle (12 used)
14	M 63042	(-)	Clip, bogie axle (12 used)
15	3H 1268	(-)	Bolt, round head, 5/16" x 3/4" (24 used)
	M 63277	(-)	Nut, lock, 5/16" (24 used)
16	M 63036	(-)	Spacer, spring (12 used)
17	M 63040	(-)	Spring, bogie axle R.H. (6 used)
	M 63041	(-)	Spring, bogie axle L.H. (6 used)
	M 64264	(-)	Spring, bogie axle, heavy-duty R.H. (3 used) (service only)
	M 64265	(-)	Spring, bogie axle, heavy-duty L.H. (3 used) (service only)
18	M 63035	(-)	Axle, bogie (6 used)
19	AM 52023	(-)	Tube, bogie, 3 arm (3 used)
20	M 63039	(-)	Bearing, bogie tube (12 used)
21	24H 1308	(-)	Washer, plain, 13/32" x 1" x .134" (15 used)
22	AM 52032	(-)	Wheels, bogie (15 used)
23	24H 1303	(-)	Washer, plain, 13/32" x 11/16" x .060" (15 used)
24	19H 3267	(-)	Bolt, hex. head, 3/8" x 1-5/8" (15 used)
25	AM 52022	(-)	Tube, bogie, 2 arm (3 used)
26	M 63000	(-)	Track (15")
..	AM 52648	(-)	Kit, heavy-duty suspension (Extra Equipment)

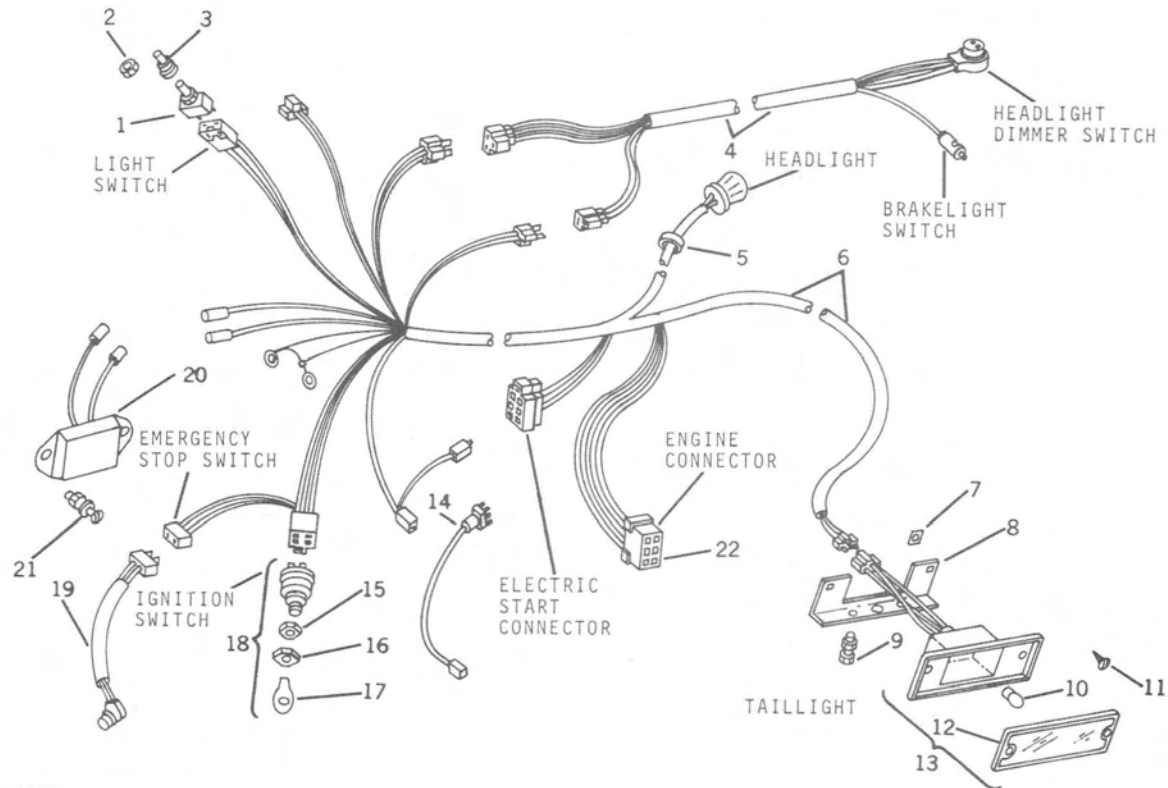
REAR IDLER AND PIVOT ARM



M12030

Key	Part No.	Serial No.	Description
1	M 63246	(-)	Spacer (2 used)
2	M 63676	(2551 - 7995)	Washer (4 used)
	M 63676	(7996 -)	Washer (8 used) (2 extra between keys 1 and 3)
3	AM 52014	(-)	Wheel, idler (3 used)
4	M 63236	(-)	Washer, spring (2 used)
5	M 63245	(2551 - 7995)	Spacer, wheel, L.H. 4-1/2" long
	M 64327	(7996 -)	Spacer, wheel, L.H. 4-3/8" long
6	M 63244	(2551 - 7995)	Spacer, wheel, R.H. 3-3/4" long
	M 64326	(7996 -)	Spacer, wheel, R.H. 3-5/8" long
7	19H 3235	(-)	Bolt, hex. head, 5/16" x 2-1/2" (UNF full thread) (2 used)
8	M 63015	(-)	Stud, (2 used)
9	19H 2466	(-)	Bolt, hex. head, 3/8" x 3-3/4" (2 used)
10	12H 304	(-)	Washer, lock, 3/8" (2 used)
11	M 63016	(-)	Bracket, adjusting, R.H.
12	M 63009	(-)	Bushing, rear pivot (2 used)
13	AM 52013	(-)	Arm, pivot (2 used)
14	M 63012	(-)	Retainer, bearing
15	M 63810	(-)	Bearing (2 used)
16	M 63014	(-)	Flange, bearing
17	M 63237	(-)	Spacer, spring (2 used)
18	M 63108	(-)	Spring, rear pivot, R.H.
	M 64262	(-)	Spring, rear pivot (heavy-duty), R.H. (service only)
19	24H 1314	(-)	Washer, 13/32" x 1-3/4" x .105" (2 used)
20	M 63010	(-)	Rod, pivot arm
21	M 63809	(-)	Axle, bearing
22	M 63109	(-)	Spring, rear pivot, L.H.
	M 64263	(-)	Spring, rear pivot (heavy-duty), L.H. (service only)
23	21H 992	(-)	Screw, machine flat head, 1/4" x 5/8" (6 used)
	M 63707	(-)	Nut, lock 1/4" (6 used)
24	M 63017	(-)	Bracket, adjusting, L.H.
25	19H 1731	(-)	Bolt, hex. head 3/8" x 1" (2 used)
26	24H 1708	(-)	Washer, plain, 13/32" x 1" x .134" (4 used)
27	M 63440	(-)	Nut, lock 3/8" (4 used)
..	AM 52648	(-)	Kit, heavy-duty suspension (Extra Equipment)

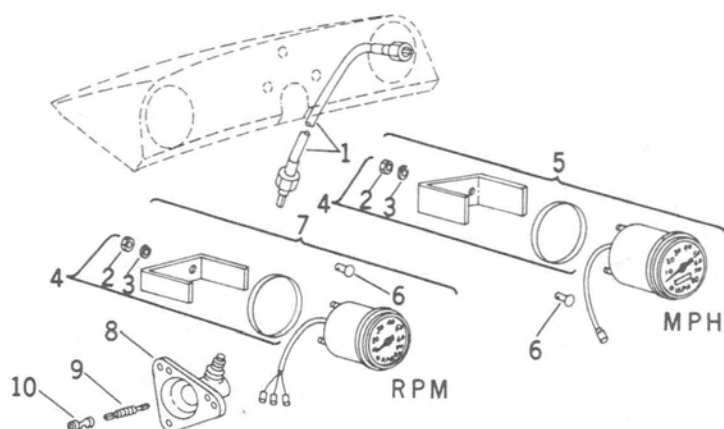
WIRING HARNESS, SWITCHES, TAILLIGHT AND VOLTAGE REGULATOR



M12031

Key	Part No.	Serial No.	Description
1	AM 52340	(-)	Switch, light
2	M 63296	(-)	Nut, light switch
3	M 63297	(-)	Boot, light switch
4	AM 52311	(-)	Switch assembly, dimmer and brake light
5	M 64081	(-)	Grommet
6	AM 52310	(-)	Harness, wiring
7	M 63775	(-)	Grommet, plastic (2 used)
8	M 63776	(-)	Bracket, taillight
9	19H 1919	(-)	Bolt, hex. head, 1/4" x 5/8" (2 used)
	M 63707	(-)	Nut, lock, 1/4" (2 used)
10	AM 52202	(-)	Bulb
11	M 63450	(-)	Screw, pan head, No. 10 x 5/8" (2 used)
12	M 63816	(-)	Lens, taillight
13	AM 52305	(-)	Taillight, complete
14	AM 52450	(-)	Coupler, harness, wiring (manual start)
15	M 63704	(-)	Nut, switch, thin (behind instrument panel)
16	M 63298	(-)	Nut, switch, thick (above instrument panel)
17	M 63301	(-)	Key, ignition (package of two)
18	AM 52053	(-)	Switch assembly, ignition
19	AM 52312	(-)	Switch assembly, emergency stop
20	AM 52342	(-)	Regulator, voltage
21	21H 1019	(-)	Screw, machine round head, No. 10 x 1/2" (2 used)
	24H 1283	(-)	Washer, plain, 7/32" x 1/2" x .048" (2 used)
	14H 778	(-)	Nut, 3/16" (2 used)
22	M 64208	(-)	Coupler, plastic

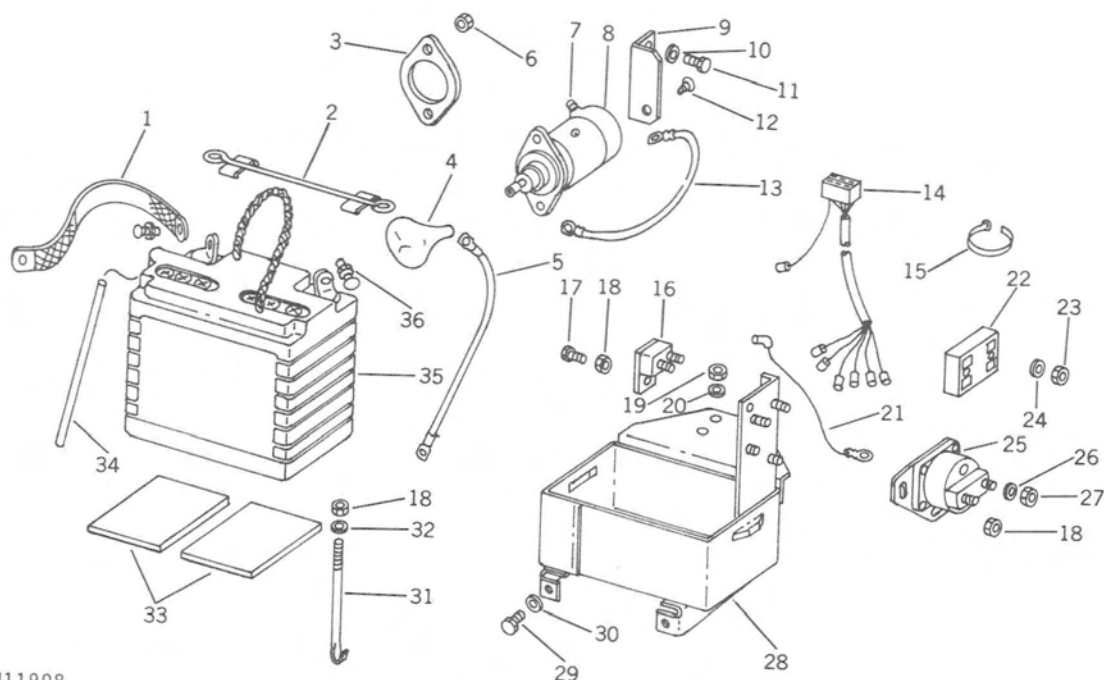
SPEEDOMETER AND TACHOMETER



M12032

Key	Part No.	Serial No.	Description
1	AM 52345	(-)	Cable, speedometer
2	14M 7028	(-)	Nut, 5MM (2 used) (service only)
3	13M 7011	(-)	Washer, lock, 5MM (2 used) (service only)
4	AM 52449	(-)	Kit, mounting bracket (service only)
5	AM 52343	(-)	Speedometer, complete
6	AM 52847	(-)	Bulb
7	AM 52346	(-)	Tachometer, complete
8	AM 52344	(-)	Drive, speedometer
9	M 64142	(-)	Core, speedometer
10	M 63306	(-)	Bushing

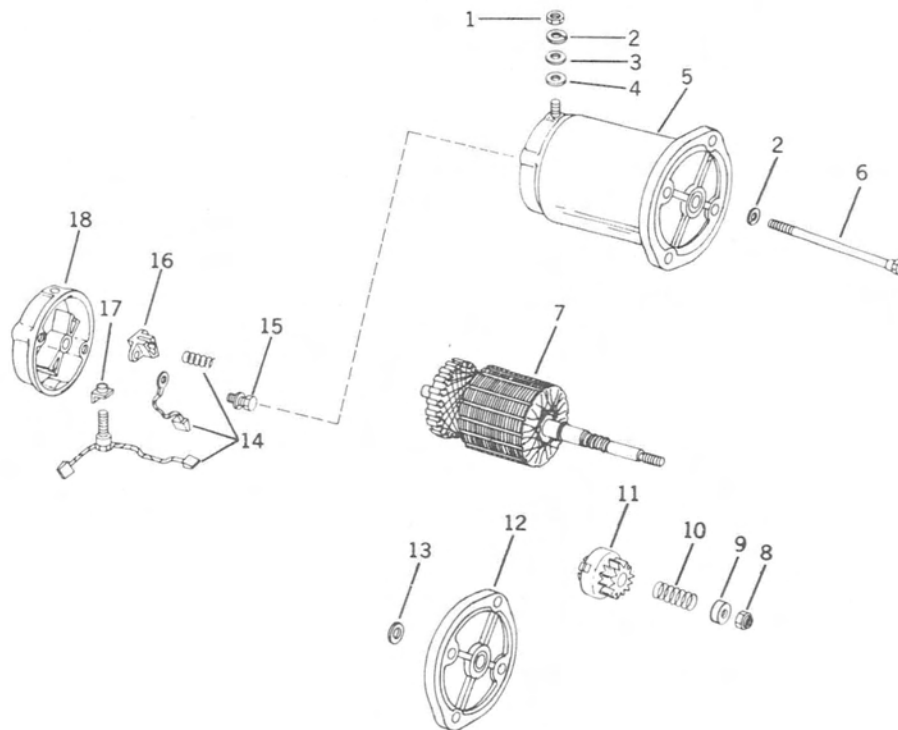
ELECTRIC START KIT



M11908

Key	Part No.	Serial No.	Description
1	AM 52218	(-)	Strap, ground
2	AM 52187	(-)	Hold-down, battery
3	M 63795	(-)	Spacer
4	M 41125	(-)	Boot
5	AM 52468	(-)	Cable, battery, positive
6	M 63924	(-)	Nut, flange, 8MM (2 used)
7	14H 786	(-)	Nut, 1/4"
8	12H 297	(-)	Washer, lock, 1/4" int. tooth
9	AM 52454	(-)	Motor, starter (see page 35 for component parts)
10	M 63956	(-)	Bracket, tail
11	12M 7008	(-)	Washer, lock, 8MM (2 used)
12	19M 6887	(-)	Bolt, 8MM x 18MM (2 used)
13	37H 24	(-)	Screw, thread cutting, 1/4" x 3/4"
14	AM 52618	(-)	Cable, solenoid-to-starter
15	AM 52467	(-)	Harness, wiring
16	M 63300	(-)	Strap, tie
17	AM 52109	(-)	Breaker, circuit, 6 amp
18	19H 1227	(-)	Bolt, hex. head, 1/4" x 1/2"
19	B 14174	(-)	Nut, lock, 1/4" (6 used)
20	M 63277	(-)	Nut, lock, 5/16"
21	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060"
22	AM 33218	(-)	Wire, lead
23	AM 52466	(-)	Rectifier
24	14H 605	(-)	Nut, No. 8 (2 used)
25	12H 290	(-)	Washer, lock No. 8 internal tooth (2 used)
26	AM 52191	(-)	Solenoid
27	12H 291	(-)	Washer, lock, 5/16" internal tooth (2 used)
28	14H 785	(-)	Nut, 5/16" (2 used)
29	AM 52516	(-)	Box, battery
30	19H 1227	(-)	Bolt, hex. head, 1/4" x 1/2" (2 used)
31	24H 1753	(-)	Washer, plain, 1/4" x 9/16" x .048" (2 used)
32	M 63378	(-)	Bolt, battery, hold-down (2 used)
33	24H 1287	(-)	Washer, plain, 9/32" x 5/8" x .060" (2 used)
34	M 63708	(-)	Pad, battery (2 used)
35	...	(-)	Drain, battery, 16" (sub. M63271) (10 ft. long)
36	AM 52050	(-)	Battery, 12-volt, 175 cold cranking amps at 0°F., 35-minute reserve capacity at 25 amps (not included in electric start kit)
..	3H 1701	(-)	Bolt, cge., 1/4" x 3/4" (2 used)
	14H 786	(-)	Nut, 1/4" (2 used)
	AM 52335	(-)	Kit, electric start, complete (less battery) (Extra Equipment)

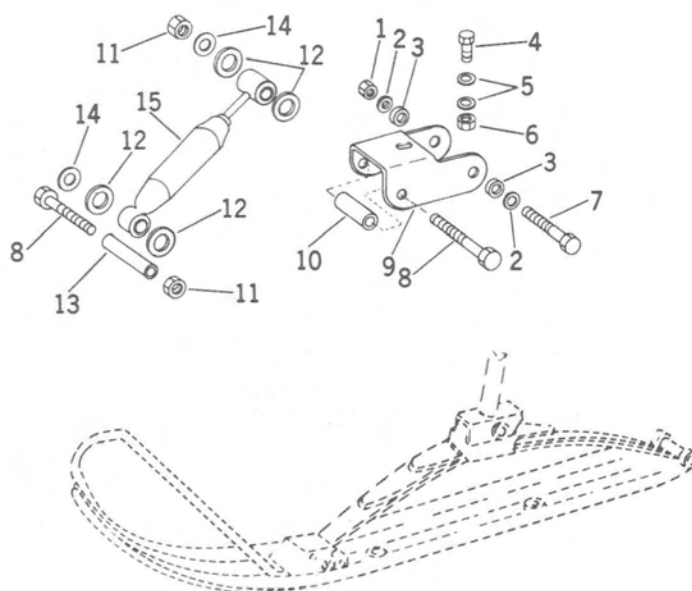
STARTER MOTOR (PERMANENT MAGNET FIELD)



M11909

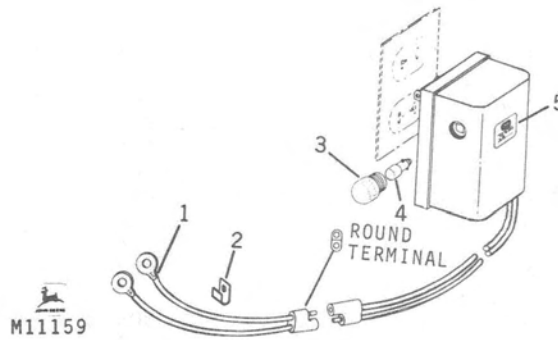
Key	Part No.	Serial No.	Description
1	14H 786	(-)	Nut, 1/4"
2	12H 302	(-)	Washer, lock, 1/4" (3 used)
3	24H 1287	(-)	Washer, 9/32" x 5/8" x .060"
4	M 41860	(-)	Washer, insulating (2 used)
5	AM 52454	(-)	Motor, starter, complete
6	M 64100	(-)	Bolt, thru (2 used)
7	AM 52519	(-)	Armature
8	M 46798	(-)	Nut, retaining
9	M 63859	(-)	Spacer, gear stop
10	M 44781	(-)	Spring, anti-drift
11	AM 52556	(-)	Drive assembly
12	AM 52560	(-)	Flange, mounting, end cap
13	M 44788	(-)	Washer, thrust
14	AM 32851	(-)	Kit, brush and spring
15	21H 1104	(-)	Screw, machine, No. 10 x 5/8" (2 used)
	12H 295	(-)	Washer, lock, internal tooth No. 10 (2 used)
16	M 47464	(-)	Holder, brush
17	M 44795	(-)	Bushing, insulating
18	AM 32852	(-)	Cap assembly, commutator end

SHOCK ABSORBERS



M11910

Key	Part No.	Serial No.	Description
1	M 63265	(-)	Nut, lock, 3/8"
2	24H 1682	(-)	Washer, plain, 13/32" x 7/8" x .120" (2 used)
3	M 63421	(-)	Spacer (2 used)
4	19H 2127	(-)	Bolt, hex. head, 5/16" x 7/8"
5	24H 1243	(-)	Washer, plain, 11/32" x 5/8" x .060" (2 used)
6	M 63277	(-)	Nut, lock, 5/16"
7	19H 2466	(-)	Bolt, hex. head, 3/8" x 3-3/4"
8	19H 2324	(-)	Bolt, hex. head, 7/16" x 4-1/2" (2 used)
9	M 63730	(-)	Bracket, spindle R.H.
	M 63731	(-)	Bracket, spindle L.H.
10	M 63729	(-)	Spacer, spindle bracket
11	M 17841	(-)	Nut, lock, 7/16" (2 used)
12	24H 1716	(-)	Washer, plain, 21/32" x 1-1/4" x .120" (4 used)
13	M 63884	(-)	Spacer, spring bracket
14	24H 1325	(-)	Washer, plain, 15/32" x 59/64" x .060" (2 used)
15	AM 52111	(-)	Absorber, shock

BATTERY CHARGER

Key	Part No.	Serial No.	Description
1	AM 32877	(-)	Leads, battery (round terminal)
2	N 10010	(-)	J-clamp
3	M 42212	(-)	Lens, indicator
4	AM 32394	(-)	Bulb (GE 44)
5	M 44216	(-)	Decal, battery charger
..	AM 32400	(-)	Kit, charger, complete (Extra Equipment)

SNOWMOBILE COVER

Key	Part No.	Serial No.	Description
	AM 52477	(-)	Cover, snowmobile (JDX8)
	AM 52658	(-)	Cover, snowmobile (with large windshield) (JDX) (with or without backrest) (Extra Equipment)

SNOWMOBILE OIL

Key	Part No.	Serial No.	Description
	PT 553	(-)	Oil, snowmobile, two cycle (1 U.S. quart)
	PT 560	(-)	Oil, snowmobile, two cycle (1 U.S. pint)

Part No.	Page	Key	Part No.	Page	Key	Part No.	Page	Key	Part No.	Page	Key
1917 SC	28	25	25000280	17	13	45900008	14	2	AM 52234	25	48
10000150	13	8	25000410	19	5	45900008	21	27	AM 52234	25	..
10000821	22	19	25000440	19	8	45900012	21	13	AM 52235	24	4
10000830	22	18	25000450	19	11	45900014	15	8	AM 52235	24	5
10000840	22	4	25000490	20	1	47900003	17	2	AM 52235	24	9
10000890	22	17	25000500	20	8	47900003	19	26	AM 52235	24	10
10000900	22	16	25000510	20	7	47900004	19	9	AM 52235	24	11
10000910	22	15	25000520	20	2	47900005	19	3	AM 52235	24	13
10000930	22	13	25000530	20	4	47900006	13	21	AM 52235	24	14
10000940	22	14	25000570	18	1	47900006	17	16	AM 52235	24	15
10906012	21	17	25000580	18	2	47900006	19	18	AM 52235	24	22
10906012	23	1	25000600	18	7	47900006	20	5	AM 52235	25	27
10906015	19	17	35000970	21	22	47900006	21	18	AM 52235	25	28
10906022	20	9	35070000	23	5	47900006	22	8	AM 52235	25	29
10906022	22	20	36000180	15	5	47900006	23	2	AM 52235	25	30
10908010	13	16	36000370	13	9	47900008	13	4	AM 52235	25	36
11000190	13	6	36000410	13	2	47900008	14	9	AM 52235	25	37
11000330	14	6	36000631	15	4	47900008	21	26	AM 52235	25	43
11000422	20	14	36000740	14	10	47900008	22	3	AM 52235	25	44
11000431	20	13	36000753	14	16	47900012	21	14	AM 52235	25	45
11000470	15	10	36000761	14	15	47900014	15	9	AM 52235	25	..
12001030	22	5	36000770	14	11	50900047	21	3	AM 52258	25	24
12001040	22	6	36000780	14	3	55000300	17	12	AM 52258	25	39
12001071	22	11	36001100	14	7	55000310	17	10	AM 52262	25	46
12903008	19	14	36001111	14	8	55060003	21	4	AM 52266	20	15
12905018	19	4	36001300	19	1	64906305	15	6	AM 52271	20	15
13000330	13	15	36001320	19	7	64936206	15	12	AM 52272	20	15
13000340	13	14	36001340	19	22				AM 52291	8	21
18000080	15	7	36001350	18	5				AM 52295	4	21
18000140	13	10	36001360	18	4				AM 52296	4	20
18000160	13	7	36001370	18	3				AM 52297	4	19
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