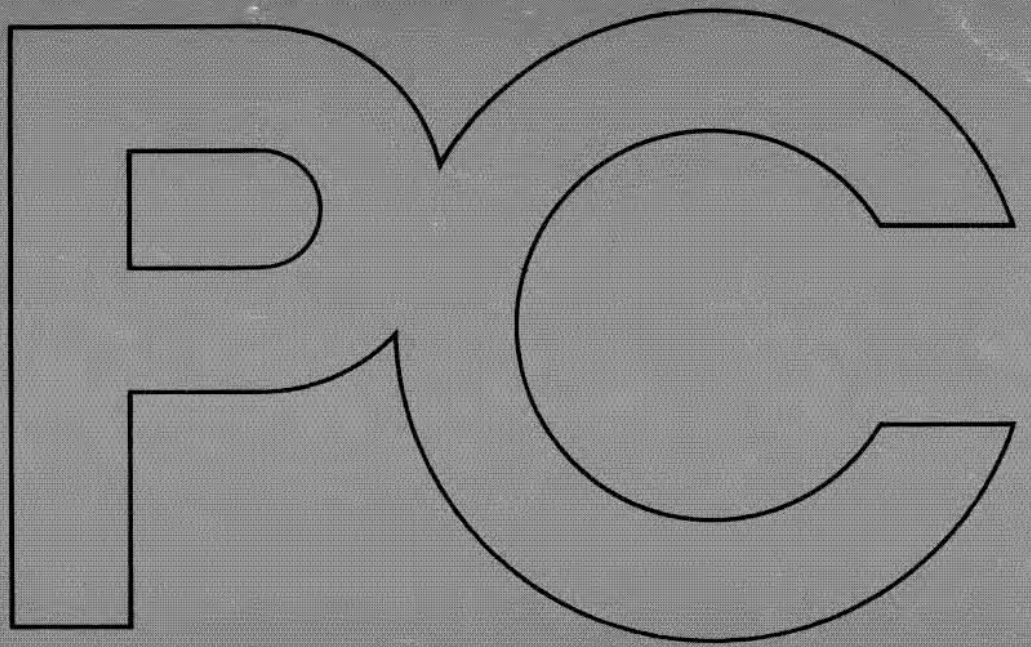


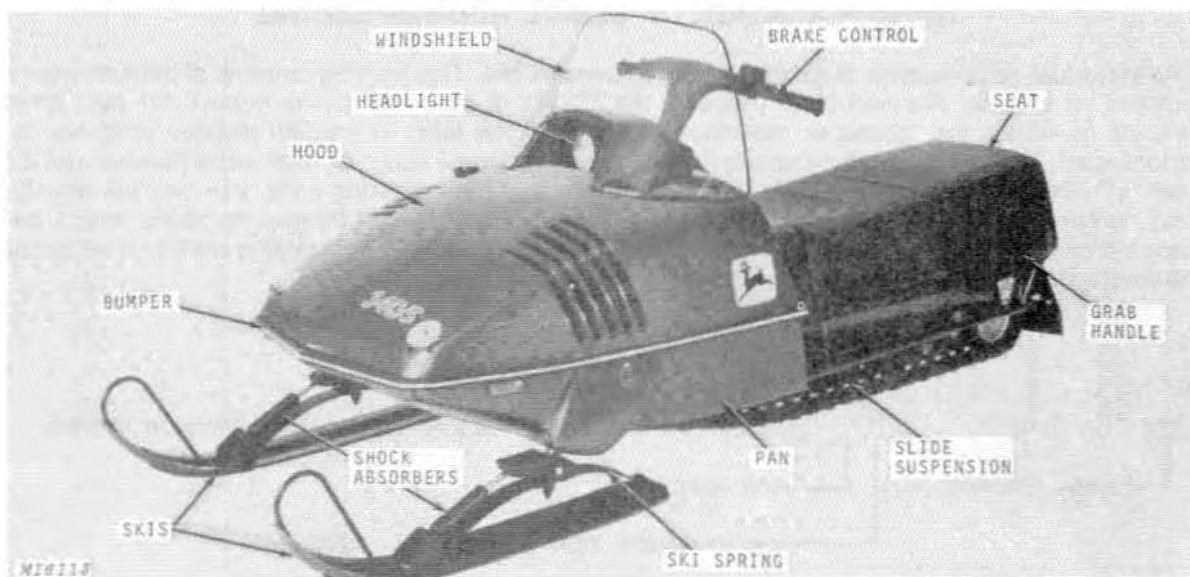


**Parts
Catalog**

**John Deere
JD340/S
Snowmobile**

PC-1508



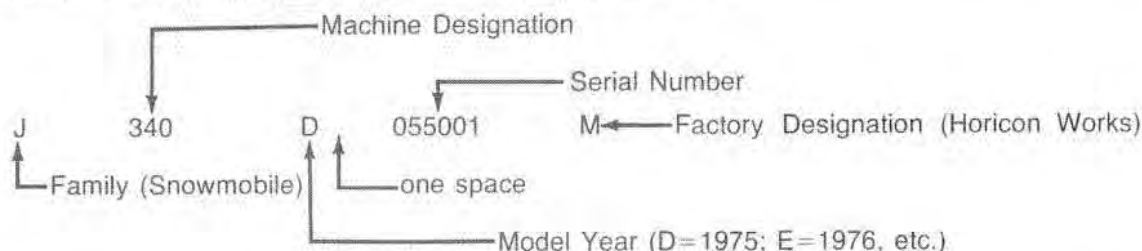


1975 Model JD340/S Snowmobile
(Serial No. J340D 030001M-)

(Specifications and design subject to change without notice.)

AN EXPLANATION OF SERIAL NUMBER LISTING

An individual serial number is assigned to each snowmobile. This number consists of thirteen letters, numbers, or spaces. The first letter indicates the "family of machine" (snowmobile); the next three numbers or letters, the "model or machine designation"; the letter in the fifth position indicates the "model year". This is followed by a space (for computer purposes) and a six-digit serial number and the letter "M" denoting Horicon as the factory of manufacture. When ordering parts, use only the six-digit serial number. When writing about or filling out warranty claims, use all thirteen numbers, letters and spaces shown on the snowmobile serial number plate. All parts listed in this catalog are identified by the snowmobile serial number rather than the engine serial number.



Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

- (-) The part can be used on all machines.
- (000000-) The part can be used on all machines beginning with the serial number listed.
- (-000000) The part can be used on all machines up to and including serial number listed.
- (000000-000000) The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

AN EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only". These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial numbers shown list the machines on which the "Service Only" part may be used.

SI UNITS OF MEASURE

Because John Deere sells its products world-wide, U.S. units of measure are shown with their respective Metric equivalents throughout this parts catalog. These equivalents are SI (International System) Units of Measure.

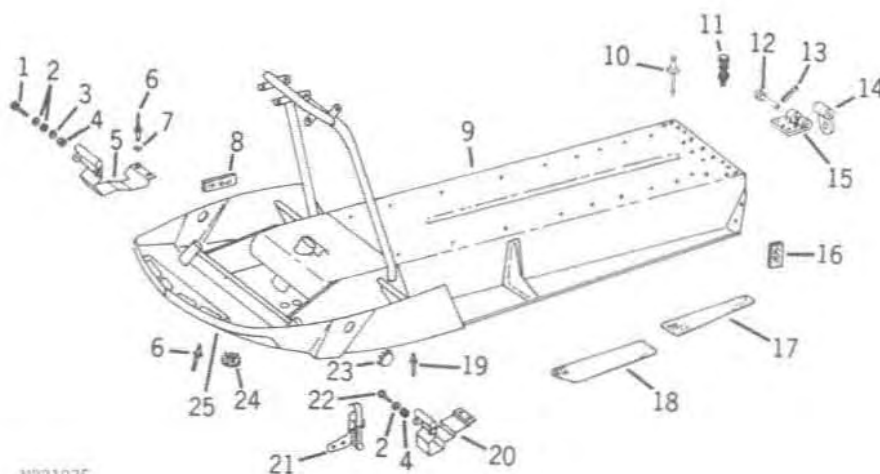
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TUNNEL



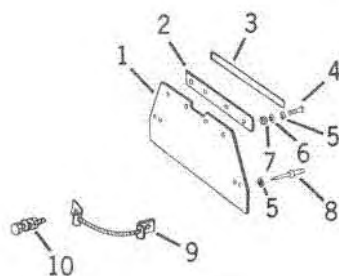
M22193F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (5 USED)
3	24H 1292	(-)	WASHER, 11/32" X 3/4" X 0.120" (2 USED)
4	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
5	AM 53700	(-)	FOOTREST, R.H.
6	M 64720	(-)	RIVET, POP, 3/16" X 37/64" (21 USED)
7	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
8	M 63705	(-)	REFLECTOR, AMBER (2 USED)
9	AM 53458	(-)	TUNNEL (LESS FRONT PAN) (SUB. AM53719)
10	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
11	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
12	M 63247	(-)	PIN
13	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
14	M 63248	(-)	HINGE, HITCH
15	M 63059	(-)	HINGE, TUNNEL
16	M 63348	(-)	REFLECTOR, RED (2 USED)
17	AM 52297	(-)	TREADS, FOOT, R.H. AND L.H.
18	AM 52296	(-)	TREADS, FOOT, R.H. AND L.H.
19	M 63389	(-)	RIVET, POP, 3/16" X 11/16" (3 USED)
20	AM 53701	(-)	FOOTREST, L.H.
21	AM 53684	(-)	LATCH, R.H.
	AM 53685	(-)	LATCH, L.H.
22	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4"
23	M 65919	(-)	BUTTON, PLUG
24	R 36590	(-)	BUTTON, PLUG (4 USED)
25	M 65713	(-)	PAN (SUB. AM54117)
	AM 54117	(-)	KIT, FRONT PAN

*SERVICE PARTS FOR AM54117 FRONT PAN KIT

AM 54118	(-)	PAN
AM 54119	(-)	ARMS, SPINDLE (2 USED)
AM 54120	(-)	SUPPORT, BUMPER, R.H.
AM 54121	(-)	SUPPORT, BUMPER, L.H.

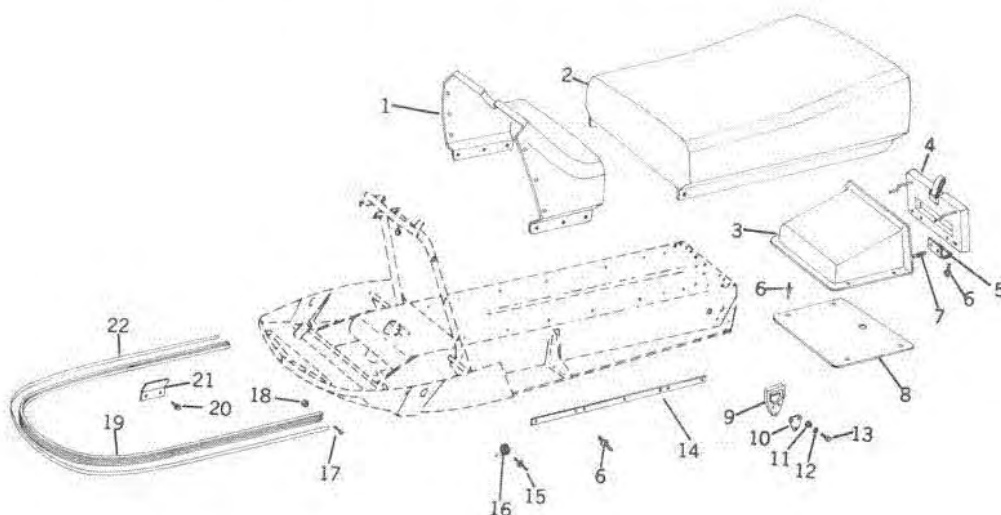
SNOWFLAP



M22194F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65553	(-)	FLAP, SNOW (SUB. M66218)
2	M 63876	(-)	STRAP
3	M 63900	(-)	TAPE, REFLECTIVE, 50 YD. (45 M) CUT TO LENGTH
4	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
5	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (6 USED)
6	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
7	14H 778	(-)	NUT, 1/4" (4 USED)
8	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (2 USED)
9	AM 53257	(-)	LANYARD (2 USED) (SUB. AM54103)
10	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)

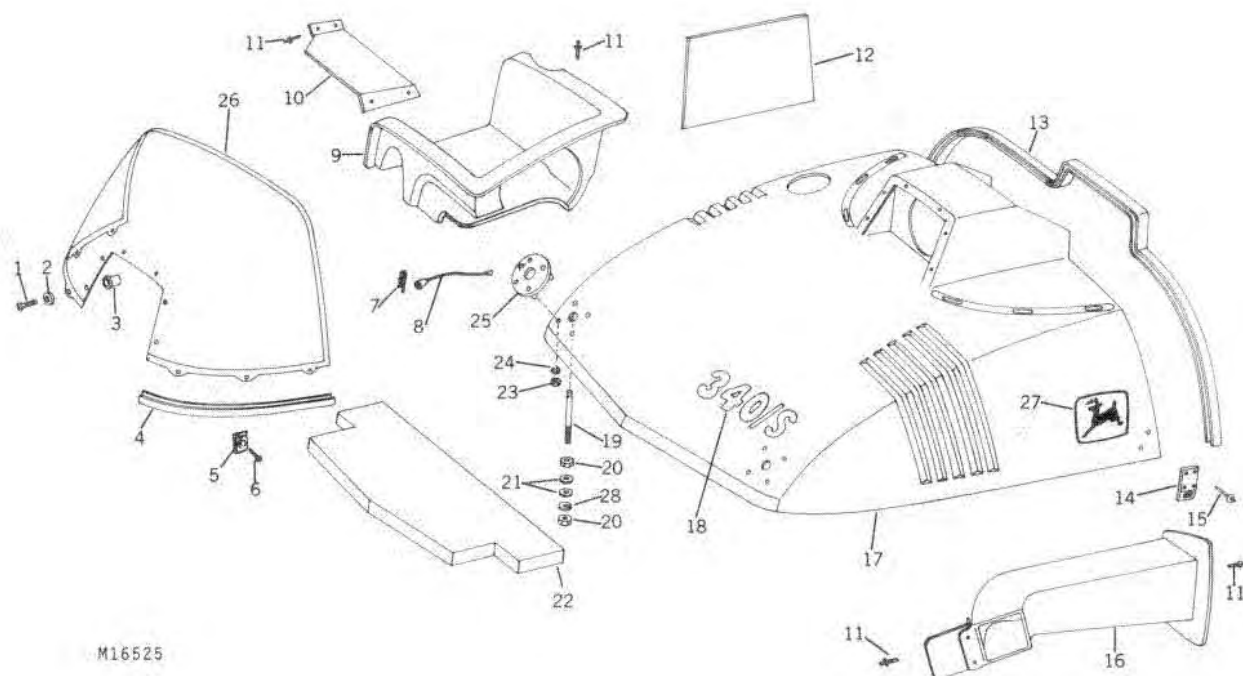
BUMPER, SEAT, GRAB HANDLES AND TOOL COMPARTMENT



M16524

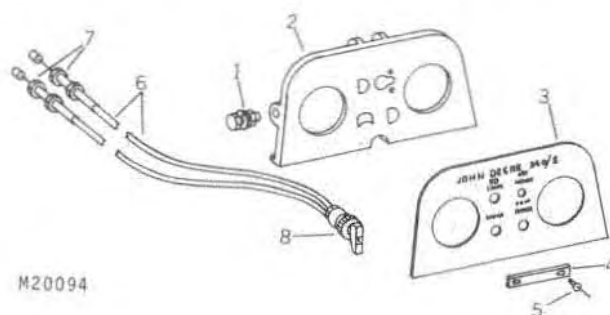
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53640	(-)	COVER, FUEL TANK
2	AM 53553	(-)	SEAT
3	M 65828	(-)	COMPARTMENT, TOOL
4	AM 53638	(-)	DOOR
5	AM 53637	(-)	HINGE (2 USED)
6	M 46710	(-)	RIVET, POP, 5/32" X 3/8" (22 USED)
7	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
8	M 65859	(-)	BASE
9	M 65002	(-)	HANDLE
10	M 65321	(-)	PLATE (2 USED)
11	M 63277	(-)	NUT, LOCK, 5/16" (6 USED)
12	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
13	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (6 USED)
14	M 65860	(-)	STRIP, SEAT (2 USED)
15	M 65980	(-)	RIVET, POP, 1/8" X 33/64" (14 USED)
16	M 65865	(-)	STUD (14 USED)
17	21H 1287	(-)	SCREW, MACHINE, 1/4" X 1-1/4" (2 USED)
18	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
19	M 65698	(-)	BUMPER
20	37H 51	(-)	SCREW, WASHER-HEAD TAPPING, 1/4" X 1/2" (16 USED)
21	M 65954	(-)	BRACKET (8 USED)
22	M 63900	(-)	TAPE, REFLECTIVE, 50 YD. (45 M) CUT TO LENGTH

HOOD ASSEMBLY AND WINDSHIELD



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65917	(-)	SCREW, MACHINE, NO. 10 X 1" (6 USED)
2	M 65918	(-)	WASHER, NYLON (6 USED)
3	M 63177	(-)	FASTENER (6 USED)
4	M 65916	(-)	GASKET (2 USED)
5	M 63449	(-)	NUT, SPEED (6 USED)
6	M 63450	(-)	SCREW, MACHINE, NO. 10 X 5/8" (6 USED)
7	A 15147	(-)	PIN, SPRING LOCKING (2 USED) (ORDER AA14713 BOX OF ASSORTED PINS)
8	M 65913	(-)	LANYARD (2 USED)
9	M 65958	(-)	DUCT, TOP INTAKE
10	M 65983	(-)	BAFFLE
11	M 66032	(-)	RIVET, POP, ALUMINUM, 3/16" X 37/64" (13 USED)
12	M 65972	(-)	FOAM, HOOD, R.H.
13	M 65951	(-)	EDGING
14	M 65699	(-)	LATCH, HOOD (2 USED)
15	M 64720	(-)	RIVET, POP, STEEL, 3/16" X 37/64" (4 USED)
16	AM 53662	(-)	DUCT (INCLUDES AIR DUCT COVER)
17	M 65722	(-)	HOOD (SUB. M66174)
18	M 65555	(-)	DECAL, "340/S"
19	M 65912	(-)	STUD (2 USED)
20	14H 732	(-)	NUT, JAM, 3/8" (4 USED)
21	24H 1305	(-)	WASHER, 13/32" X 13/16" X 0.060" (4 USED)
22	M 65971	(-)	FOAM, FRONT HOOD
23	M 63707	(-)	NUT, 1/4" (8 USED)
24	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
25	AM 53675	(-)	COVER
26	AM 53555	(-)	WINDSHIELD
27	M 64544	(-)	DECAL, "LEAPING DEER", (R.H.)
	M 64545	(-)	DECAL, "LEAPING DEER", (L.H.)
28	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)

INSTRUMENT PANEL AND CHOKE CABLE

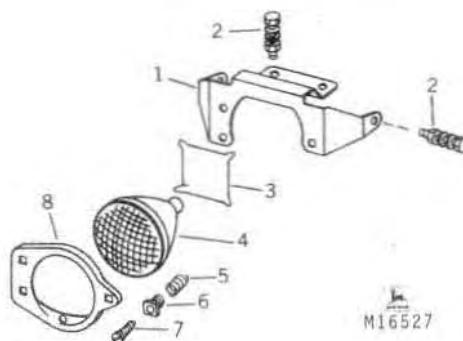


M20094

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (4 USED)
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
2	AM 53657	(-)	PANEL
3	M 65726	(-)	PANEL, INSTRUMENT
4	M 65969	(-)	STRIP, INSTRUMENT PANEL (2 USED)
5	M 46710	(-)	RIVET, POP, 5/32" X 3/8" (4 USED)
6	AM 53627	(-)	CABLE, DUAL CHOKE
7	M 65319	(-)	NUT, ADJUSTING (2 USED)
8	M 66117	(-)	NUT, PANEL

HEADLIGHT ASSEMBLY

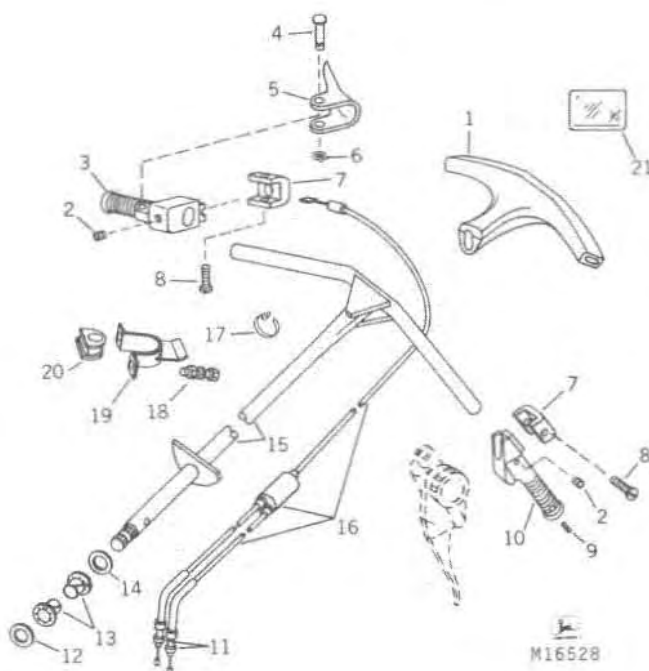
M16527



M16527

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65963	(-)	MOUNT
2	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (4 USED)
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
3	M 63786	(-)	RETAINER
4	AM 52959	(-)	HEADLIGHT
5	M 41435	(-)	SPRING (3 USED)
6	M 63775	(-)	GROMMET (3 USED)
7	M 65955	(-)	SCREW, PAN HEAD, NO. 10 X 1-1/4" (3 USED)
8	M 63783	(-)	RING, LIGHT

HANDLEBAR, HANDGRIPS AND THROTTLE CONTROL



M16528

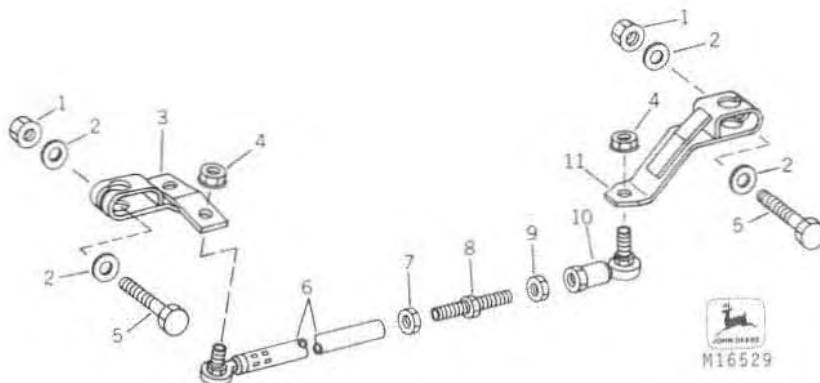
KEY PART NO.

SERIAL NO.

DESCRIPTION

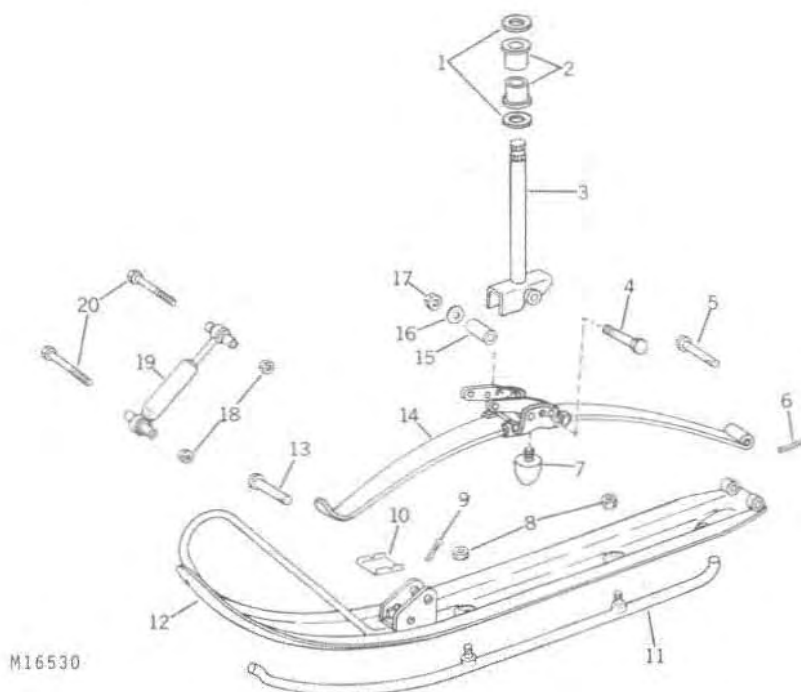
1	AM	53697	(	-	)	PAD (INCLUDES HARDWARE)
2	22H	559	(	-	)	SCREW, SET, CUT POINT, 1/4" X 5/16" (2 USED)
3	AM	53582	(	-	)	HANDGRIP, THROTTLE (SUB. AM54211)
4	M	63147	(	-	)	PIN
5	M	65279	(	-	)	LEVER, THROTTLE
6	R	30828	(	-	)	RING, SNAP
7	M	63807	(	-	)	CAP (2 USED)
8	M	63905	(	-	)	SCREW, THREAD CUTTING (4 USED)
9	34H	268	(	-	)	PIN, SPRING, 5/32" X 1-1/4"
10	AM	53586	(	-	)	HANDGRIP, BRAKE
11	M	65319	(	-	)	NUT, ADJUSTING (2 USED)
12	24H	1797	(	-	)	WASHER, 25/32" X 1-1/2" X 0.060"
13	N	132422	(	-	)	BUSHING, NYLON (2 USED)
14	24H	1844	(	-	)	WASHER, 1-1/32" X 1-3/8" X 0.060"
15	AM	53558	(	-	)	HANDLEBAR
16	AM	53579	(	-	)	THROTTLE CABLE
17	M	63300	(	-	)	STRAP, TIE (2 USED)
18	19H	1906	(	-	)	SCREW, CAP, 5/16" X 1-1/2" (2 USED)
	24H	1136	(	-	)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
	M	63277	(	-	)	NUT, LOCK, 5/16" (4 USED)
19	AM	53731	(	-	)	STRAP
20	M	63110	(	-	)	BEARING
21	AM	53698	(	-	)	KIT, HANDLEBAR PAD HARDWARE

STEERING ARMS AND TIE RODS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8" (3 USED)
2	24H 1682	(-)	WASHER, 13/32" X 7/8" X 0.120" (6 USED)
3	AM 53563	(-)	ARM, STEERING
4	M 63265	(-)	NUT, LOCK, UNF, 3/8" (4 USED)
5	19H 1801	(-)	SCREW, CAP, 3/8" X 2" (3 USED)
6	AM 53769	(-)	BEARING, INNER ROD END (INCLUDES TIE ROD)
7	14H 913	(-)	NUT, JAM, UNF, 3/8", L.H. THREADS
8	M 65835	(-)	ADJUSTER
9	14H 774	(-)	NUT, JAM, UNF, 3/8", R.H. THREADS
10	AM 53768	(-)	BEARING, OUTER ROD END
11	AM 53751	(-)	ARM, SPINDLE (2 USED)

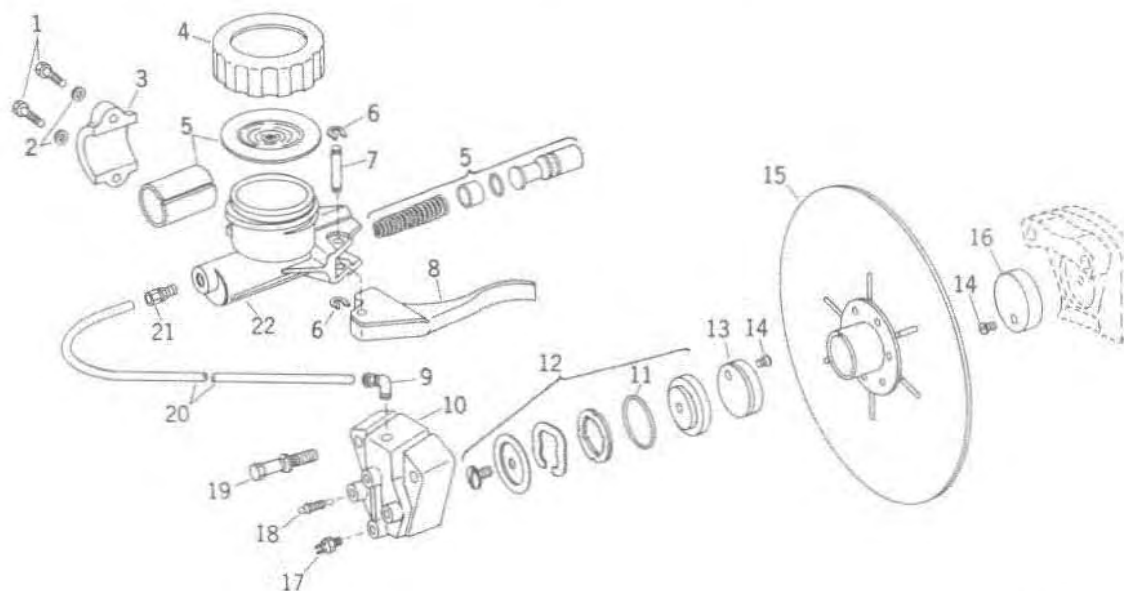
SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY



M16530

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	24H 1797	(-)	WASHER, 25/32" X 1-1/2" X 0.060" (USE AMOUNT REQUIRED)
2	M 65701	(-)	BUSHING (2 USED)
3	AM 53584	(-)	SPINDLE, R.H. (SUB. AM54408)
4	AM 53585	(-)	SPINDLE, L.H. (SUB. AM54409)
5	M 63050	(-)	BOLT, SKI, 3/8" X 3"
6	M 63232	(-)	PIN
7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
8	M 65586	(-)	BUMPER
9	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (2 USED)
10	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
11	M 63052	(-)	BLOCK, WEAR
12	AM 52971	(-)	ROD, CARBIDE WEAR (TWO PER CARTON)
13	AM 53578	(-)	SKI
14	M 63279	(-)	PIN
15	AM 53357	(-)	SPRING
16	M 63049	(-)	BUSHING, PIVOT
17	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
18	M 64407	(-)	NUT, LOCK, 3/8"
19	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
20	AM 53191	(-)	SHOCK ABSORBER
	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)

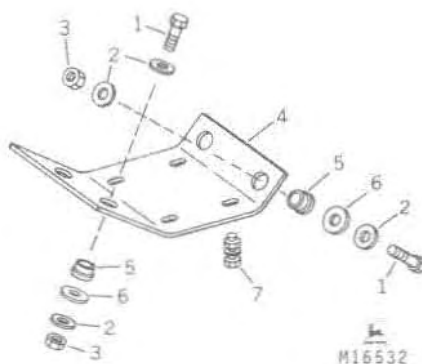
HYDRAULIC BRAKE ASSEMBLY



M16531

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
2	24H 1286	(-)	WASHER, 9/32" X 1/2" X 0.060" (2 USED)
3	M 65933	(-)	CLAMP
4	M 65931	(-)	COVER
5	AM 53660	(-)	KIT, HYDRAULIC BRAKE REPAIR (INCLUDES M65934)
6	M 65934	(-)	KLIPRING (2 USED)
7	M 65930	(-)	PIN, PIVOT
8	M 65929	(-)	LEVER
9	AM 53496	(-)	FITTING, 90°
10	M 65932	(-)	SIDE, PISTON
11	M 65936	(-)	O-RING
12	AM 53661	(-)	RETRACTOR PISTON
13	M 65937	(-)	PAD (PISTON SIDE)
14	B 11133	(-)	SCREW, NO. 10 X 3/8" (2 USED)
15	AM 53551	(-)	DISK
16	M 65696	(-)	PAD (CHAIN CASE SIDE)
17	AM 53499	(-)	SWITCH, BRAKE LIGHT
18	M 65935	(-)	SCREW, BLEEDER (2 USED)
19	19H 1801	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
20	M 65866	(-)	LINE, HYDRAULIC
21	AM 53641	(-)	FITTING, 1/8" STRAIGHT
22	M 65928	(-)	BODY, MASTER CYLINDER
	AM 53497	(-)	MASTER CYLINDER AND LEVER COMPLETE (LESS STRAIGHT FITTING)
	AM 53498	(-)	HYDRAULIC UNIT COMPLETE (LESS 90° FITTING)

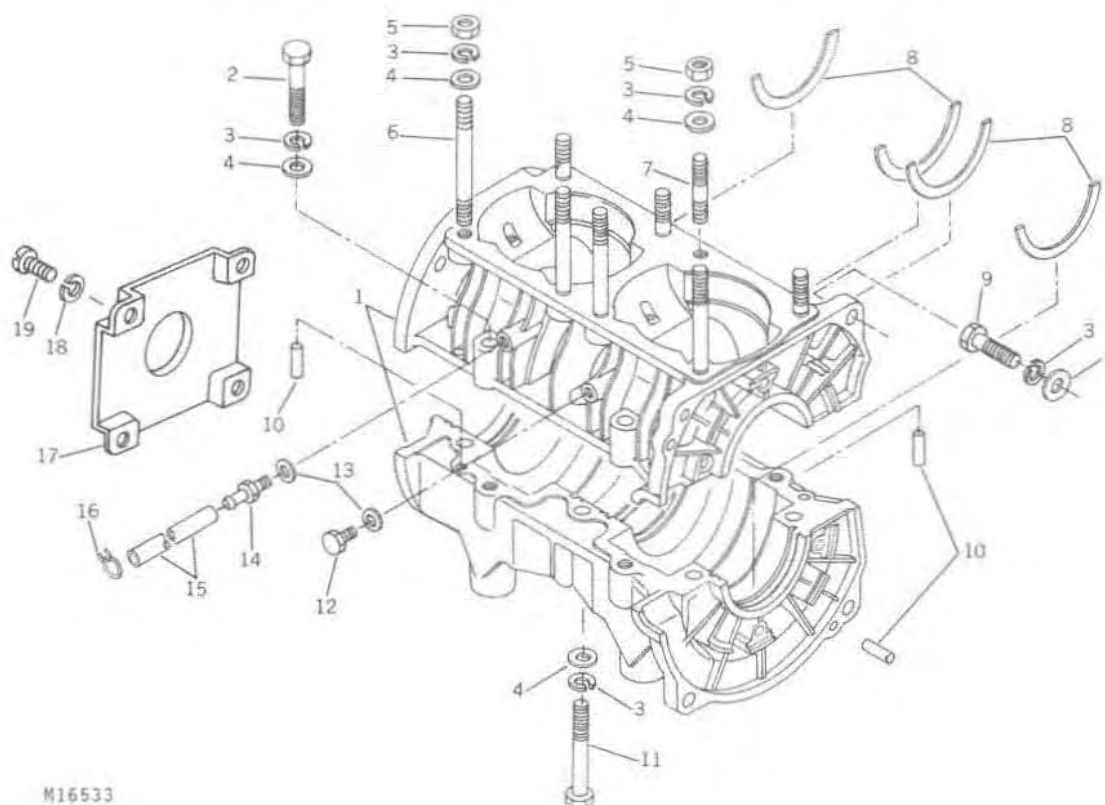
ENGINE MOUNT



M16532

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2973	(-)	SCREW, CAP, 1/2" X 2-1/4" (4 USED)
2	24H 1351	(-)	WASHER, 9/16" X 1-1/2" X 0.164" (8 USED)
3	M 63368	(-)	NUT, LOCK, 1/2" (4 USED)
4	M 65705	(-)	MOUNT
5	M 63118	(-)	MOUNT, RUBBER (4 USED)
6	24H 1899	(-)	WASHER, 17/32" SQ. X 1-3/4" X 0.060" (4 USED)
7	19H 1773	(-)	SCREW, CAP, 7/16" X 1-1/8" (4 USED)
	24H 1700	(-)	WASHER, 15/32" X 1" X 0.134" (4 USED)
	12H 293	(-)	WASHER, LOCK, 7/16" (4 USED)

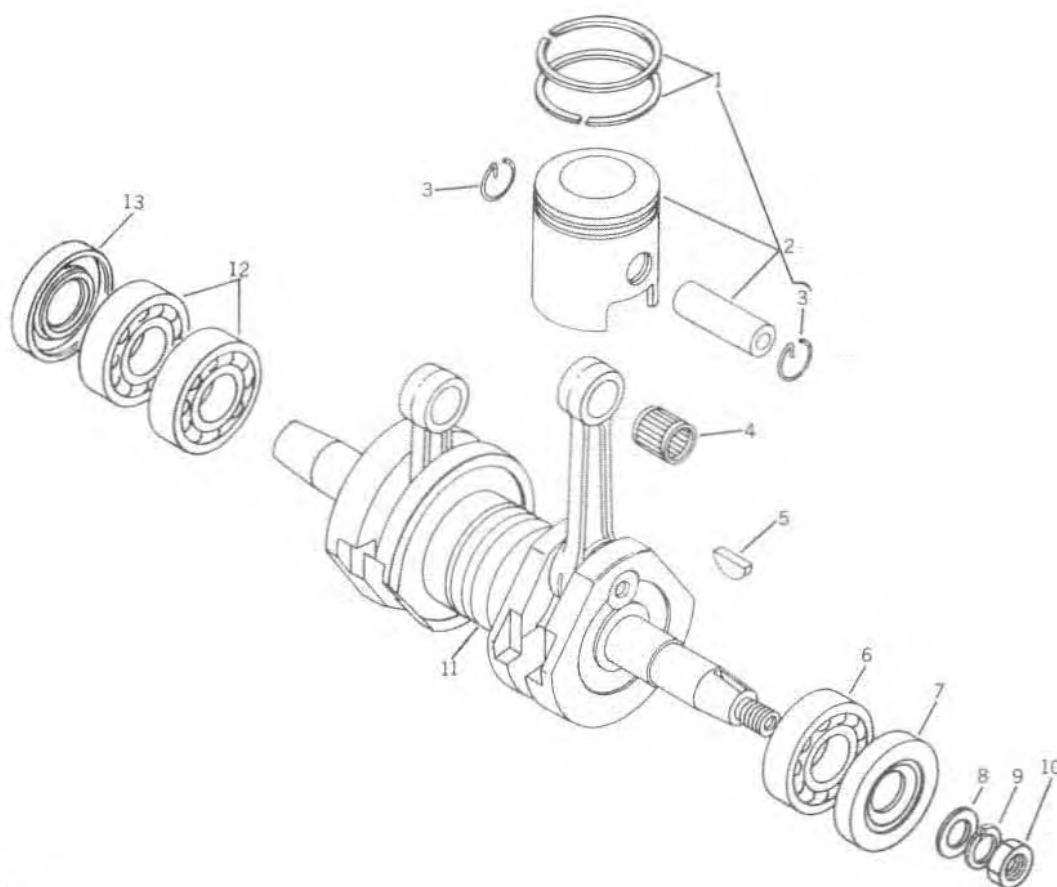
CRANKCASE



M16533

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53539	(-)	CRANKCASE
2	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM (6 USED)
3	12H 303	(-)	WASHER, LOCK, 5/16" (22 USED)
4	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (22 USED)
5	14M 7029	(-)	NUT, 8 MM (8 USED)
6	M 64696	(-)	STUD, LONG (4 USED)
7	M 63546	(-)	STUD, SHORT (4 USED)
8	M 63548	(-)	CLIP, BEARING RETAINING (4 USED)
9	19M 7377	(-)	SCREW, CAP, 8 MM X 28 MM (4 USED)
10	M 63547	(-)	PIN, DOWEL (4 USED)
11	19M 7270	(-)	SCREW, CAP, 8 MM X 65 MM (4 USED)
12	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
13	M 63940	(-)	GASKET (2 USED)
14	M 64659	(-)	CONNECTOR
15	M 65415	(-)	HOSE, IMPULSE
16	M 47470	(-)	CLAMP
17	M 65677	(-)	PROTECTOR, OIL SEAL
18	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
19	21M 4908	(-)	SCREW, MACHINE, 5 MM X 10 MM (4 USED)
...	AM 53450	(-)	ENGINE, COMPLETE (INCLUDES CARBURETORS AND FUEL PUMP)
...	AM 52546	(-)	KIT, TOOL (NOT ILLUSTRATED)
...	M 64850	(-)	SEALANT, CRANKCASE HALVES, 3 OZ. TUBE (NOT ILLUSTRATED)

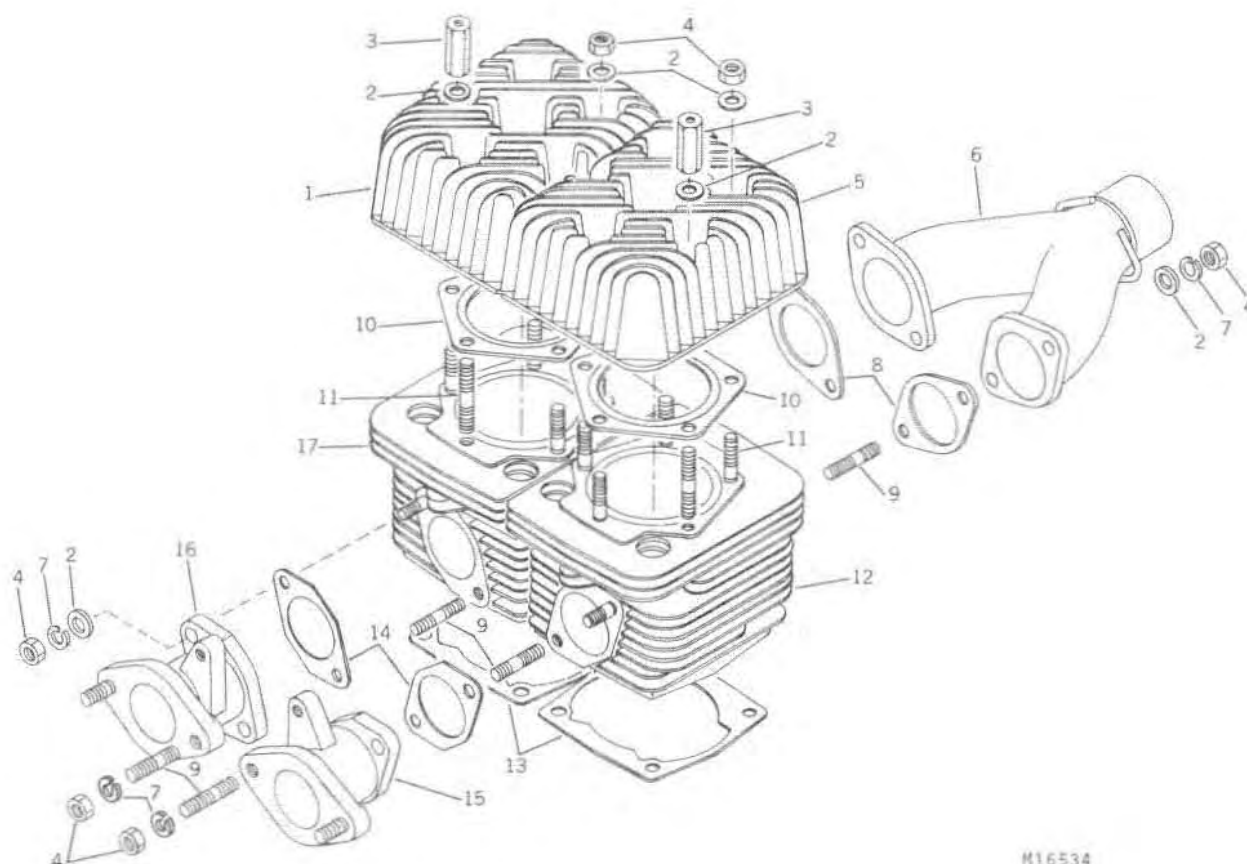
PISTON, CRANKSHAFT AND BEARINGS



M14106

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53544	(-)	KIT, PISTON RING (2 USED)
2	AM 53541	(-)	PISTON (2 USED)
3	M 65649	(-)	RETAINER (4 USED) (SUB. M66557)
4	AM 53386	(-)	BEARING, NEEDLE (2 USED)
5	M 63542	(-)	KEY
6	AM 53538	(-)	BEARING BALL (FAN END)
7	M 63541	(-)	SEAL (FAN END)
8	24M 7038	(-)	WASHER, 14 MM X 24 MM X 2.5 MM
9	12H 317	(-)	WASHER, LOCK, 9/16"
10	M 64655	(-)	NUT
11	AM 53540	(-)	CRANKSHAFT
12	AM 53693	(-)	BEARING, BALL (PTO END) (2 USED)
13	M 65395	(-)	SEAL (PTO END)

CYLINDERS, CYLINDER HEADS, INTAKE ADAPTORS AND EXHAUST MANIFOLD



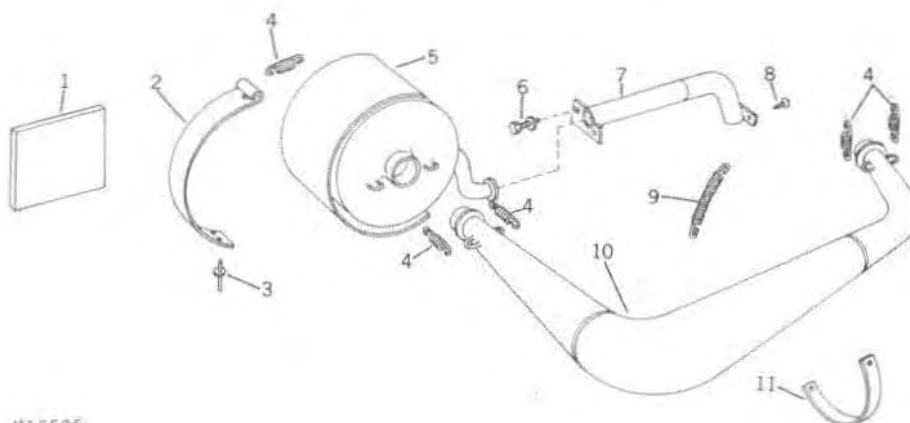
M16534

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65678	(-)	HEAD (PTO END)
2	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM. (18 USED)
3	M 64680	(-)	NUT, (4 USED)
4	14M 7029	(-)	NUT, 8 MM (18 USED)
5	M 65679	(-)	HEAD (FAN END)
6	AM 53545	(-)	MANIFOLD, EXHAUST
7	12H 303	(-)	WASHER, LOCK, 5/16" (12 USED)
8	M 65413	* (-)	GASKET (2 USED)
9	M 63555	(-)	STUD (12 USED)
10	M 65681	* (-)	GASKET, CYLINDER HEAD (2 USED)
11	M 63554	(-)	STUD (10 USED)
12	AM 53543	(-)	CYLINDER (FAN END)
13	M 65400	* (-)	GASKET, CYLINDER BASE (2 USED)
14	M 64681	* (-)	GASKET (2 USED)
15	M 65402	(-)	ADAPTOR, INTAKE, R.H.
16	M 65403	(-)	ADAPTOR, INTAKE, L.H.
17	AM 53542	(-)	CYLINDER (PTO END)

*KIT LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

AM 53692 (-) KIT, ENGINE GASKET (2 USED)

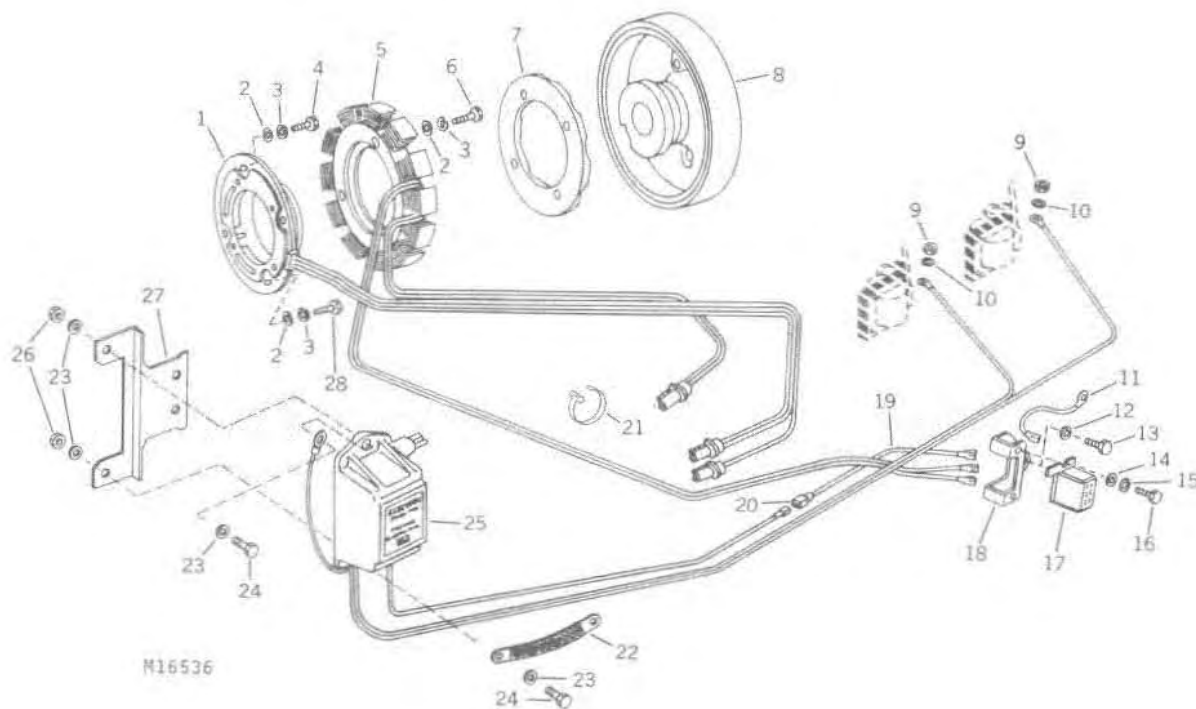
EXHAUST ATTENUATER AND EXPANSION CHAMBER



M16535

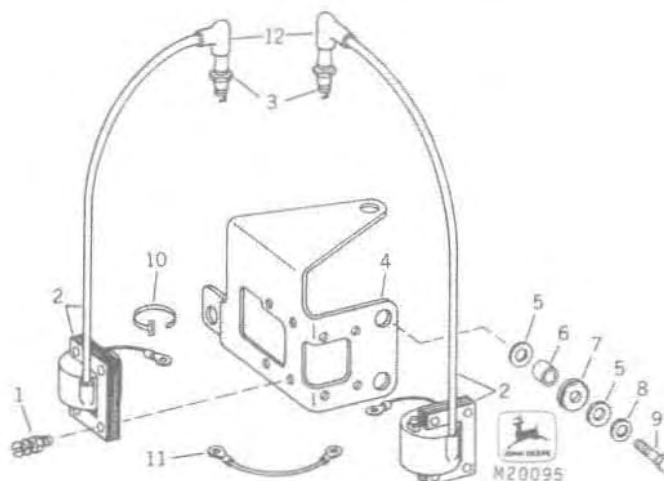
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66046	(-)	DEFLECTOR, ATTENUATER HEAT (2 USED)
2	M 66021	(-)	STRAP
3	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (2 USED)
4	M 65445	(-)	SPRING (5 USED)
5	AM 53457	(-)	ATTENUATER
6	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
7	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
8	AM 53683	(-)	TAILPIPE
9	37H 51	(-)	SCREW, WASHER-HEAD TAPPING, 1/4" X 1/2" (2 USED)
10	M 48858	(-)	SPRING
11	AM 53456	(-)	EXPANSION CHAMBER
11	M 66022	(-)	STRAP

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY



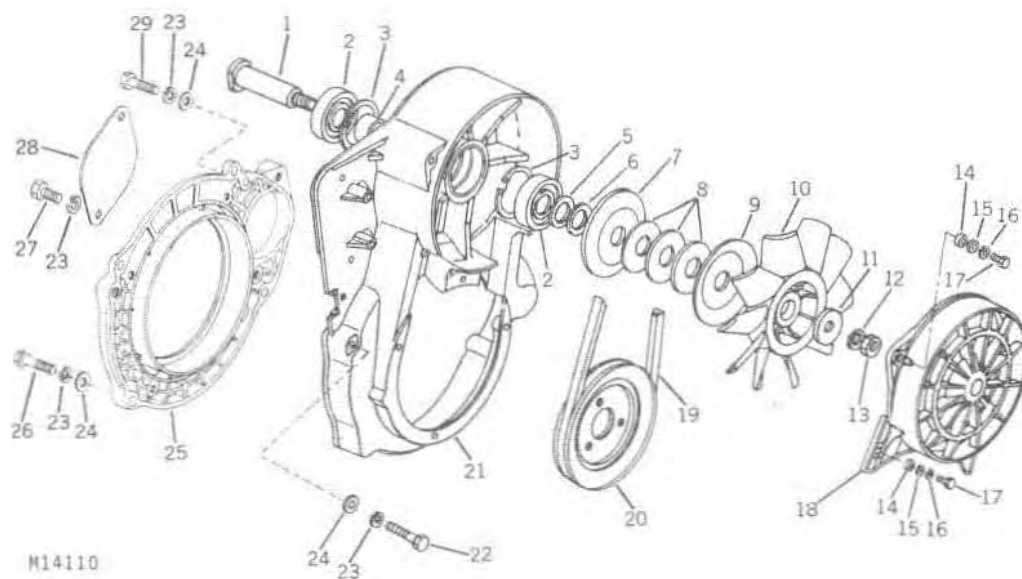
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53177	-	TRIGGER
2	24M 7027	-	WASHER, 5.3 MM X 11 MM X 1 MM
3	12H 246	-	WASHER, LOCK
4	21M 6070	-	SCREW, 5 MM X 15 MM
5	AM 53179	-	STATOR
6	21M 7143	-	SCREW, 5 MM X 30 MM
7	M 65393	-	STIFFENER (SUB. AM53176)
8	AM 53176	-	FLYWHEEL
9	14H 1026	-	NUT, NO. 6 (2 USED)
10	12H 321	-	WASHER, NO. 6, INTERNAL-TOOTH LOCK (2 USED)
11	AM 53391	-	WIRE, LEAD
12	12H 302	-	WASHER, LOCK, 1/4"
13	19M 7159	-	SCREW, CAP, 6 MM X 15 MM (SUB. 19M7560)
14	24M 7029	-	WASHER, 3.2 MM X 7 MM X 0.5 MM (2 USED)
15	12H 233	-	WASHER, LOCK, NO. 5 (2 USED)
16	21M 1241	-	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
17	M 63589	-	COUPLER
18	M 63725	-	HOLDER
19	AM 53393	-	LEAD, WIRE
20	M 65425	-	INSULATOR, PLASTIC
21	M 65982	-	STRAP, TIE (2 USED)
22	AM 52218	-	STRAP, GROUND
23	24H 1287	-	WASHER, 9/32" X 5/8" X 0.060" (4 USED)
24	19H 1914	-	SCREW, CAP, 1/4" X 1" (2 USED)
25	AM 53178	-	ELECTRONIC PACK
26	M 63707	-	NUT, LOCK, 1/4" (2 USED)
27	M 65862	-	BRACKET
28	21M 7022	-	SCREW, MACHINE, 5 MM X 20 MM

IGNITION COILS AND SPARK PLUGS



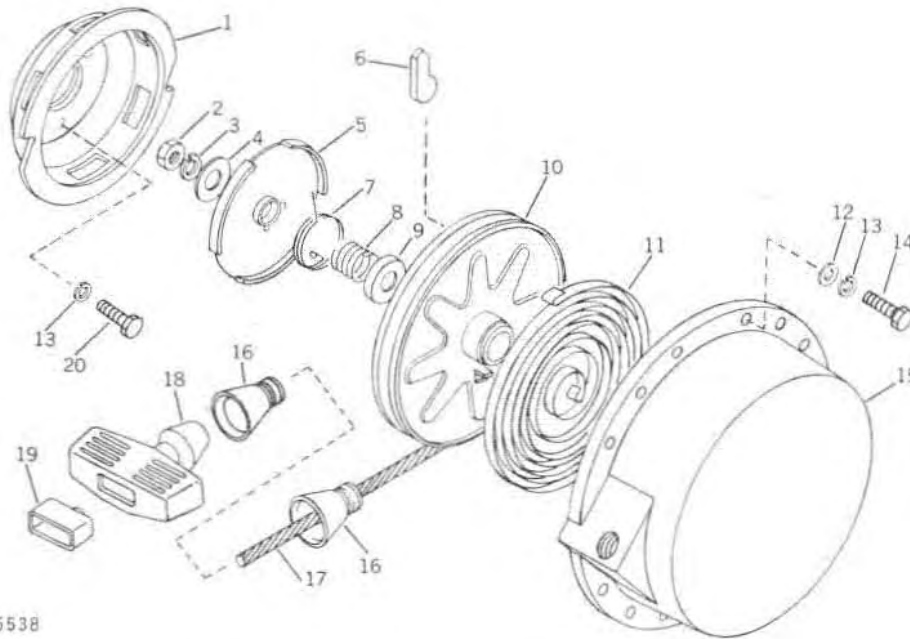
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21H 985	-	SCREW, MACHINE (8 USED)
	12H 295	-	WASHER, INTERNAL-TOOTH LOCK, (8 USED)
	14H 631	-	NUT, NO. 10 (8 USED)
2	AM 53175	-	COIL, IGNITION (2 USED) (SUB. AM54238)
3	AM 53187	-	PLUG, SPARK, CHAMPION (N-19V)
	AM 53223	-	PLUG, SPARK, AC (SV4XL)
4	M 65779	-	BRACKET
5	24H 1720	-	WASHER, 1/4" X 3/4" X 0.060" (6 USED)
6	M 65921	-	SPACER (4 USED)
7	M 66002	-	GROMMET (4 USED)
8	12H 302	-	WASHER, LOCK, 1/4" (4 USED)
9	19M 7160	-	SCREW, CAP, 6 MM X 30 MM (4 USED)
10	M 66044	-	STRAP, TIE (2 USED)
11	AM 53687	-	WIRE, JUMPER
12	AM 53862	-	BOOT AND SPRING (2 USED)

FAN AND FAN DRIVE



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63973	(-)	SHAFT, FAN
2	AM 52498	(-)	BEARING, BALL (2 USED)
3	M 63966	(-)	RING, SNAP (2 USED)
4	M 63967	(-)	SPACER
5	M 65416	(-)	WASHER (THICK)
6	M 63970	(-)	WASHER (THIN)
7	M 63961	(-)	PULLEY, DRIVEN, INNER HALF
8	M 63963	(-)	SPACER (3 USED)
9	M 63962	(-)	PULLEY, DRIVEN, OUTER HALF
10	M 63972	(-)	FAN
11	M 63971	(-)	SPACER, OUTER
12	12H 301	(-)	WASHER, LOCK, 1/2"
13	M 63568	(-)	NUT
14	M 63615	(-)	SPACER (4 USED)
15	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (4 USED)
16	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
17	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (4 USED) (SUB. 19M7560)
18	M 65661	(-)	GUARD
19	M 65682	(-)	V-BELT
20	M 65683	(-)	PULLEY, DRIVE
21	M 65656	(-)	COVER
22	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
23	12H 303	(-)	WASHER, LOCK (6 USED)
24	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (4 USED)
25	M 65974	(-)	CASE
26	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (2 USED)
27	19M 7139	(-)	SCREW, CAP, 8 MM X 20 MM (2 USED)
28	M 63562	(-)	COVER
29	19M 7377	(-)	SCREW, CAP, 8 MM X 28 MM

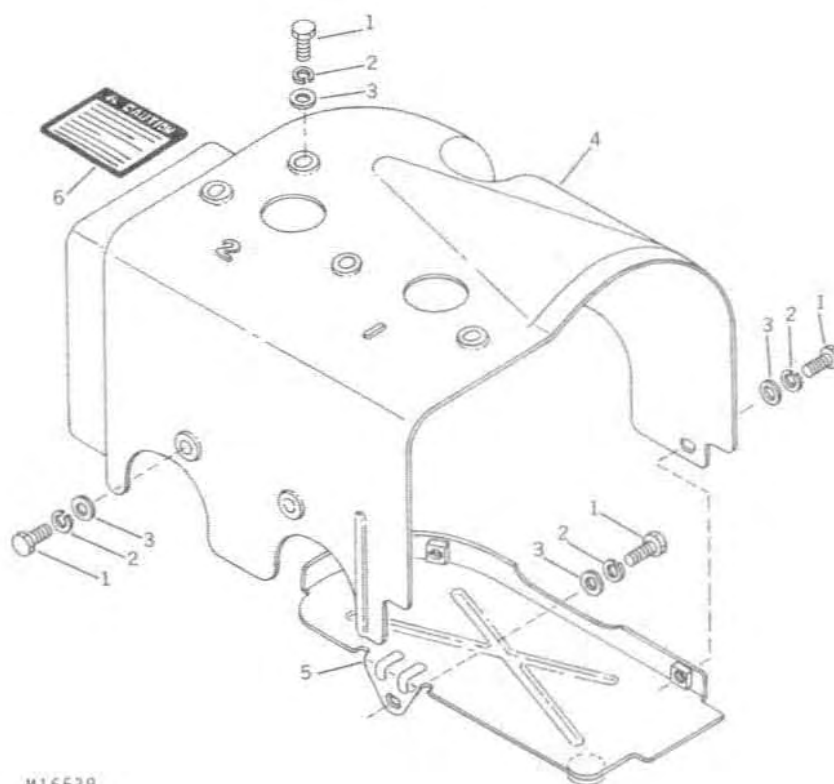
RECOIL STARTER



M16538

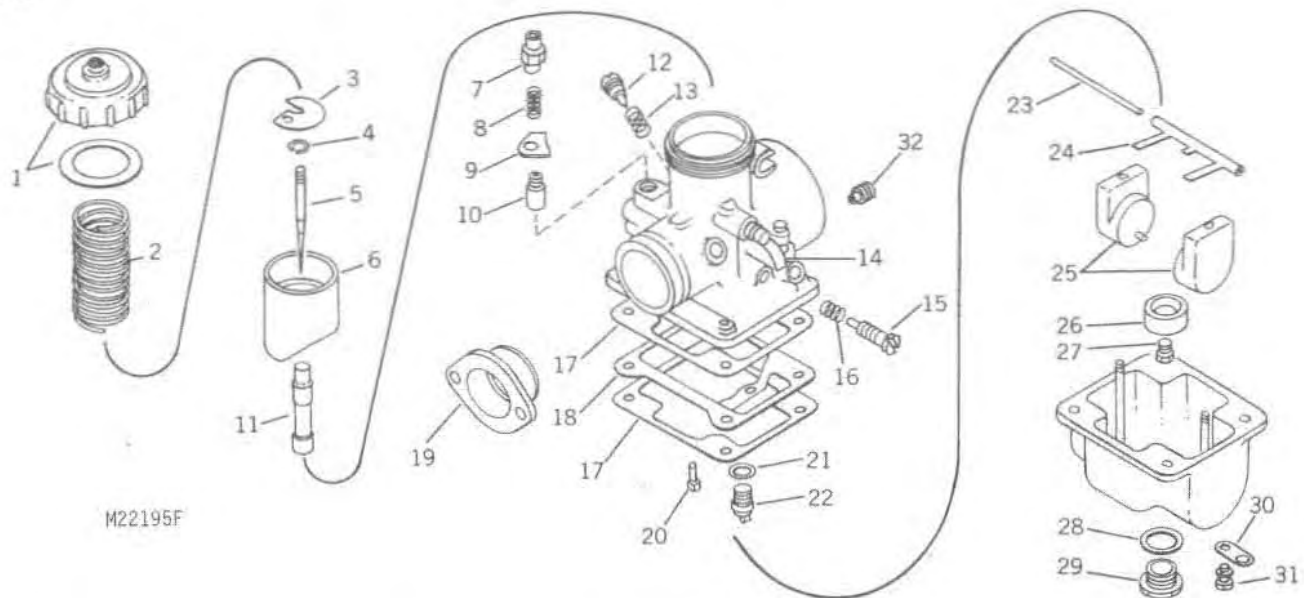
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64669	(-)	PULLEY
2	14M 7059	(-)	NUT, 8 MM
3	12H 303	(-)	WASHER, LOCK, 5/16"
4	M 65975	(-)	WASHER
5	M 63576	(-)	PLATE, FRICTION
6	M 63577	(-)	PAWL (3 USED)
7	M 64849	(-)	SPRING, RETURN
8	M 64853	(-)	SPRING
9	M 63616	(-)	WASHER
10	M 63581	(-)	REEL
11	M 63580	(-)	SPRING, MAIN
12	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (4 USED)
13	12H 302	(-)	WASHER, LOCK, 1/4" (7 USED)
14	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (4 USED)
15	M 65405	(-)	CASE
16	M 65976	(-)	GUIDE, ROPE (2 USED)
17	M 65977	(-)	ROPE
18	M 63585	(-)	HANDLE
19	M 63586	(-)	LOCK, ROPE
20	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (3 USED) (SUB. 19M7560)

CYLINDER COVER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (8 USED) (SUB. 19M7560)
2	12H 302	(-)	WASHER, LOCK, 1/4" (8 USED)
3	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
4	M 65680	(-)	COVER
5	AM 53691	(-)	ADAPTOR
6	M 65985	(-)	DECAL, CAUTION

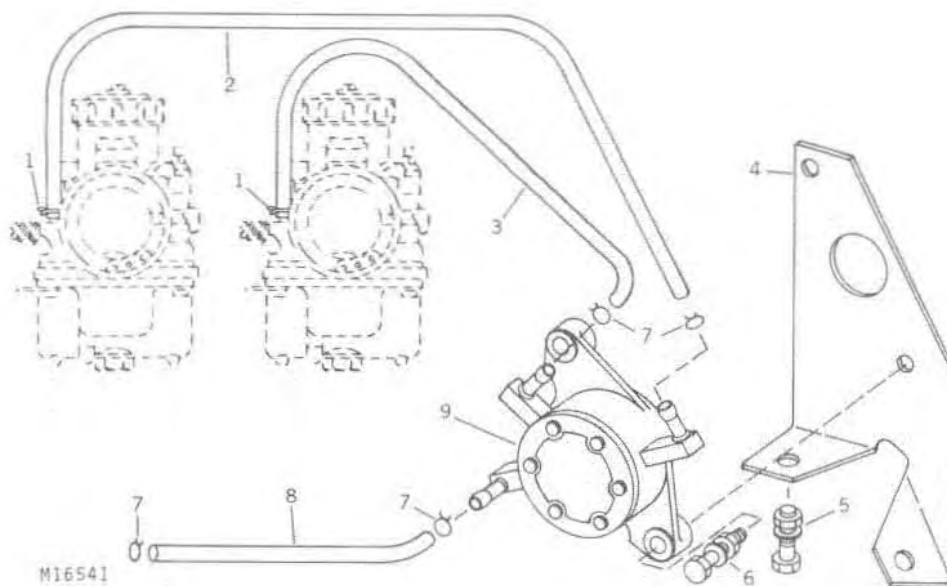
CARBURETOR



M22195F

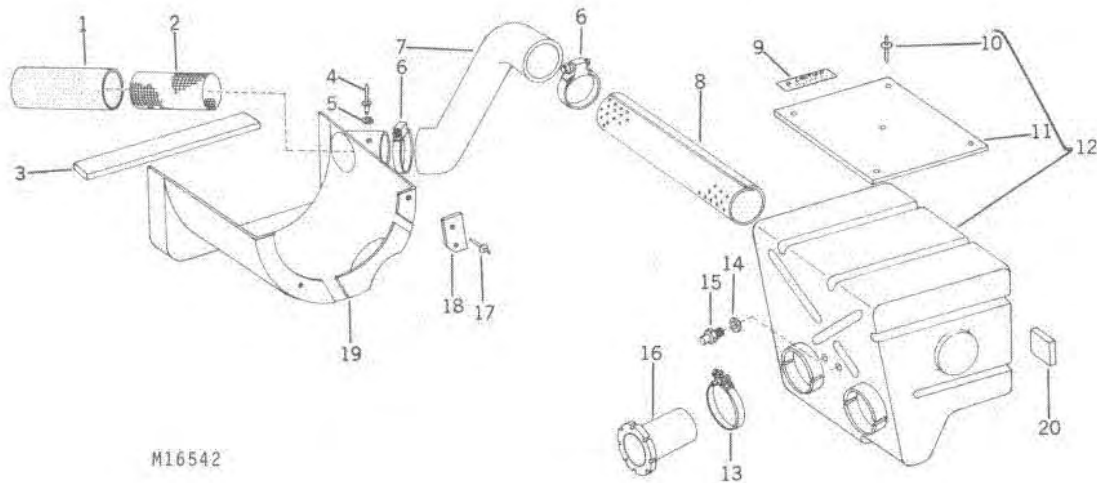
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	-	CAP, MIXING CHAMBER
2	M 65353	-	SPRING, THROTTLE VALVE
3	M 65351	-	PLATE
4	M 65352	-	E-RING
5	M 65354	-	NEEDLE, JET
6	M 66743	-	VALVE, THROTTLE (SUB. FOR M65356 AND M66742)
7	M 65330	-	CAP, STARTER PLUNGER
8	M 65328	-	SPRING
9	M 65329	-	WASHER
10	M 65327	-	VALVE, STARTER
11	M 65340	-	JET, NEEDLE
12	M 65342	-	SCREW, AIR
13	M 65341	-	SPRING
14	M 63271	-	TUBE, VENT (10 FT. (3.048 M) ROLL CUT TO LENGTH)
15	M 65349	-	SCREW, THROTTLE STOP
16	M 65350	-	SPRING
17	M 65347	-	GASKET (2 USED)
18	M 65348	-	PLATE, BAFFLE
19	AM 53186	-	MOUNT, INCLUDES CLAMP AND HARDWARE
20	M 65355	-	JET, PILOT
21	M 65339	-	WASHER
22	AM 53358	-	NEEDLE VALVE
23	M 65338	-	PIN
24	M 65337	-	ARM
25	M 65346	-	FLOAT (2 USED)
26	M 65331	-	RING
27	M 65471	-	JET, MAIN (200)
	M 65472	-	JET, MAIN (210)
	M 65852	-	JET, MAIN (220)
	M 65882	-	JET, MAIN (230)
	M 65853	-	JET, MAIN (240)
	M 65854	-	JET, MAIN (250)
	M 65855	-	JET, MAIN (260)
	M 65883	-	JET, MAIN (270)
	M 65884	-	JET, MAIN (280)
28	M 65345	-	WASHER
29	M 65344	-	PLUG
30	M 65343	-	PLATE
31	21M 7022	-	SCREW (5 MM X 20 MM) (4 USED)
	12H 246	-	WASHER, LOCK, NO. 10
32	M 66033	-	JET, AIR (0.7)
	AM 53451	-	CARBURETOR, COMPLETE (INCLUDES 250 MAIN JET)

FUEL LINES AND PUMP



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 47470	(-)	CLAMP (2 USED)
2	---	(-)	LINE, FUEL, 15" (38.10 CM) (SUB. M63270 10 FT. (3.048 M) ROLL CUT TO LENGTH)
3	---	(-)	LINE, FUEL, 11" (27.94 CM) (SUB. M63270 10 FT. (3.048 M) ROLL CUT TO LENGTH)
4	M 65808	(-)	BRACKET
5	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
6	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
7	M 64254	(-)	CLAMP (4 USED)
8	---	(-)	LINE, FUEL, 5" (12.70 CM) (SUB. M63270 10 FT. (3.048 M) ROLL CUT TO LENGTH)
9	AM 53628	(-)	PUMP, FUEL

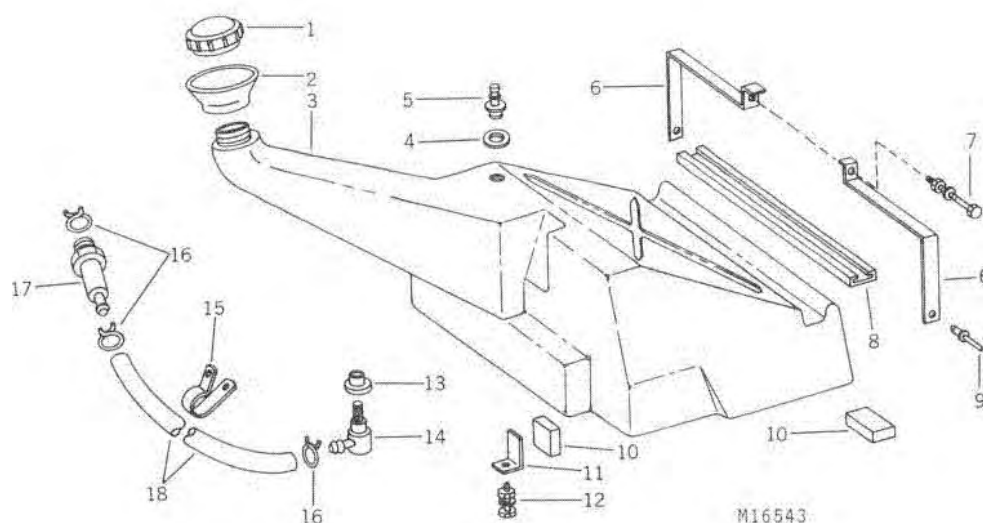
AIR INTAKE SILENCER AND LOWER AIR DUCT



M16542

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64624	(-)	FOAM
2	M 65979	(-)	SCREEN
3	M 65593	(-)	FOAM, SIDE DEFLECTOR
4	M 63199	(-)	RIVET, POP, 3/16" X 19/64" (3 USED)
5	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (3 USED)
6	AR 21999	(-)	CLAMP (2 USED)
7	M 65914	(-)	TUBE, INTAKE
8	M 65863	(-)	TUBE
9	M 65325	(-)	DECAL, SILENCER
10	M 63200	(-)	RIVET, POP (5 USED)
11	M 66040	(-)	PLATE
12	AM 53750	(-)	SILENCER
13	AM 53730	(-)	CLAMP (2 USED)
14	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105" (2 USED)
15	M 65968	(-)	FITTING (2 USED)
16	M 65857	(-)	INSERT (2 USED)
17	M 64720	(-)	RIVET, POP, 3/16" X 37/64"
18	M 66028	(-)	BRACKET
19	M 65915	(-)	DUCT, LOWER AIR
20	M 63667	(-)	PAD (2 USED)

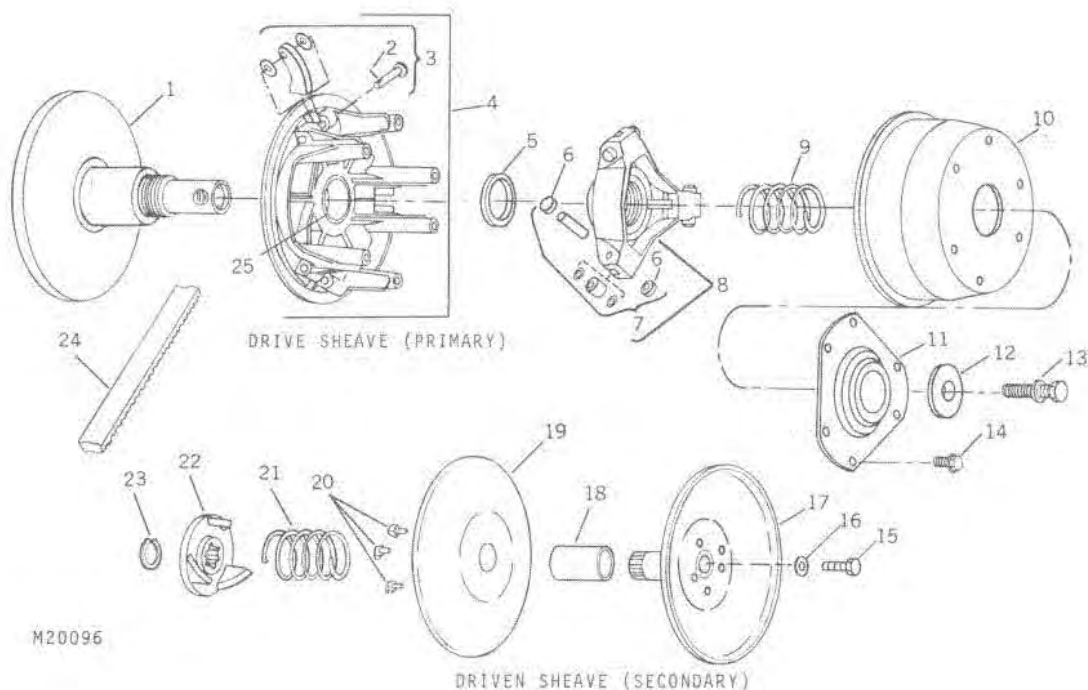
FUEL TANK, LINE AND CAP



M16543

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53576	(-)	CAP
2	M 65807	(-)	SEAL
3	M 65733	(-)	TANK
4	M 63127	(-)	GASKET
5	AM 53607	(-)	VENT
6	M 65743	(-)	STRAP (2 USED)
7	19H 2336	(-)	SCREW, CAP, 1/4" X 3-1/2"
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4"
8	M 65744	(-)	PAD, TANK STRAP (2 USED)
9	M 63200	(-)	RIVET, POP
10	M 63667	(-)	PAD, FUEL TANK (7 USED)
11	M 66017	(-)	STOP (2 USED)
12	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (R.H. SIDE)
	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
	M 63277	(-)	NUT, LOCK, 5/16"
13	M 66005	(-)	BUSHING, RUBBER
14	AM 53724	(-)	FITTING (INCLUDES SCREEN)
15	M 63418	(-)	CLAMP, FUEL LINE
16	M 64254	(-)	CLAMP (3 USED)
17	M 64630	(-)	FILTER
18		(-)	LINE, FUEL, 11" (27.94 CM) (SUB. M63270 10 FT. (3.048 M) ROLL CUT TO LENGTH)

JOHN DEERE-COMET DRIVE AND DRIVEN SHEAVES



M20096

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52996	*	SHEAVE, FIXED FACE
2	34H 226	*	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 53736	*	KIT, ARM
4	AM 53739	*	SHEAVE, MOVABLE FACE (SUB. AM54306 AND AM53736)
5	AM 53000	*	KIT, WASHER (ONE WASHER USED) (TWO PER KIT)
6	AM 53734	*	KIT, GUIDE BUTTON
7	AM 53733	*	KIT, ROLLER (INCLUDES AM53734)
8	AM 53737	*	KIT, SPIDER AND ROLLER (INCLUDES AM53733)
9	M 66024	*	SPRING (BLUE)
10	M 66023	*	COVER (SUB. M64612)
11	AM 53735	*	KIT, COVER PLATE (INCLUDES INSERT) (SUB. M66965)
12	M 66025	*	WASHER, PILOT
13	19H 3326	*	SCREW, CAP, 1/2" X 6-1/2"
14	12H 301	*	WASHER, LOCK, 1/2"
15	AM 53002	*	KIT, LOCKING SCREW (INCLUDES SIX 1/4"-20 X 3/4" SCREWS)
16	19H 1905	*	SCREW, CAP, 5/16" X 1"
17	M 63679	*	WASHER, SPRING
18	AM 53546	†	SHEAVE AND POST, FIXED FACE
19	M 64611	†	BUSHING
20	AM 53741	†	SHEAVE, MOVABLE (INCLUDES BUTTONS)
21	AM 53738	†	KIT, BUTTON
22	M 66026	†	SPRING (BLUE)
23	AM 53740	†	CAM, FIXED, 27° (INCLUDES BUTTONS)
24	M 64610	†	RING, RETAINING
25	M 65703	†	BELT, DRIVE
26	AM 54086	†	BEARING AND RETAINING RING

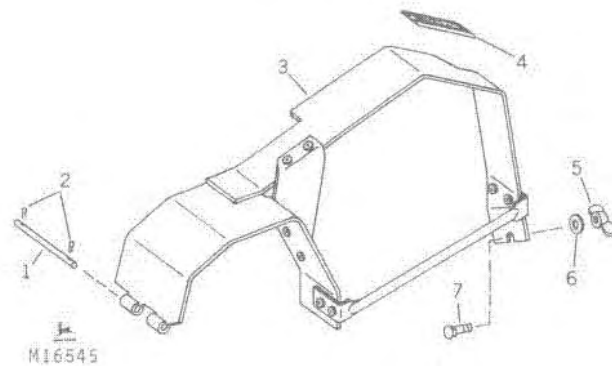
*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

.. AM 53453 () DRIVE SHEAVE, COMPLETE (PRIMARY)

†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

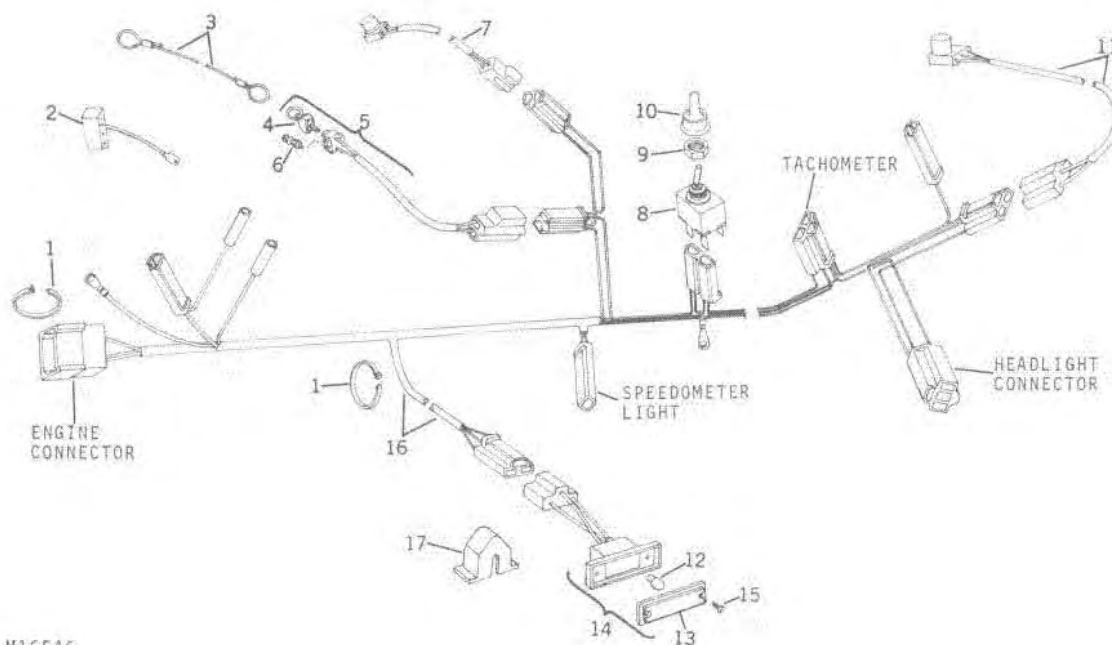
.. AM 53635 () DRIVEN SHEAVE, COMPLETE (SECONDARY)

BELT GUARD ASSEMBLY



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65795	(-)	PIN
2	11H 233	(-)	PIN, COTTER, 3/32" X 1/2" (2 USED)
3	AM 53682	(-)	GUARD
4	M 65984	(-)	DECAL, CAUTION
5	M 63594	(-)	NUT, WING
6	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060"
7	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4"

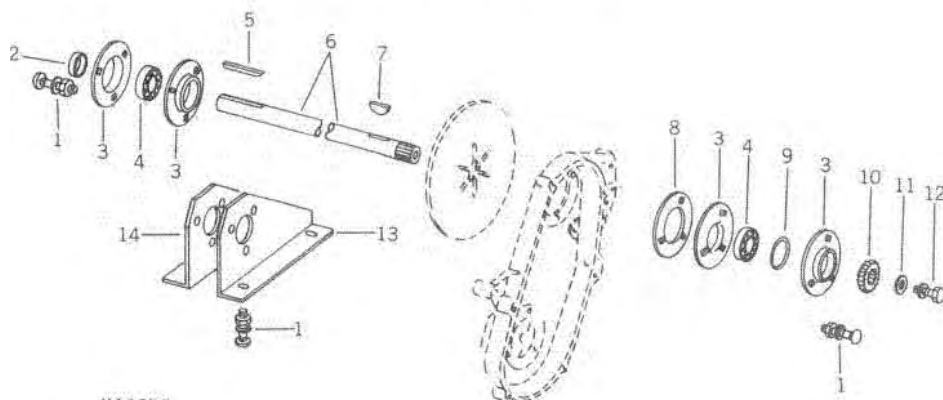
WIRING HARNESS, SWITCHES, TAILLIGHT AND VOLTAGE REGULATOR



M16546

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63300	(-)	STRAP, TIE (3 USED)
2	AM 52886	(-)	REGULATOR, VOLTAGE
3	M 65920	(-)	CORD, TETHER
4	AM 53655	(-)	PIN, TETHER
5	AM 53575	(-)	TETHER SWITCH
6	21H 1381	(-)	SCREW, MACHINE, NO. 4-40 X 3/4" (2 USED)
	12H 354	(-)	WASHER, LOCK, NO. 4 INTERNAL-TOOTH (2 USED)
	14H 1000	(-)	NUT, NO. 4 (2 USED)
7	AM 52312	(-)	SWITCH, EMERGENCY STOP
8	AM 52961	(-)	SWITCH, HEADLIGHT
9	M 64593	(-)	NUT
10	M 63297	(-)	BOOT
11	AM 53574	(-)	SWITCH, DIMMER
12	AM 52619	(-)	BULB (1035)
13	M 63816	(-)	LENS, TAILLIGHT
14	AM 52305	(-)	TAILLIGHT
15	21H 1197	(-)	SCREW, MACHINE, NO. 10 X 1-1/4" (2 USED)
16	AM 53559	(-)	HARNESS, MAIN WIRING
17	M 65970	(-)	COVER, TAILLIGHT

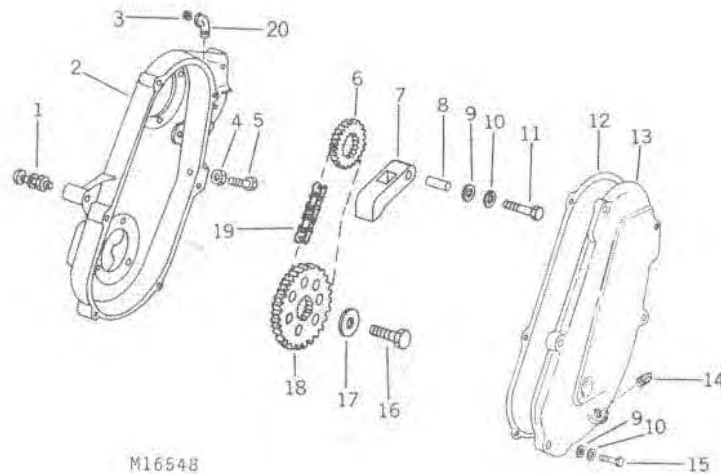
SECONDARY SHAFT AND DRIVE SPROCKET



M16547

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (10 USED)
	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (10 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (10 USED)
2	M 65694	(-)	WASHER, CUP
3	L 1921 C	(-)	FLANGE (4 USED)
4	JD 8562	(-)	BEARING (2 USED)
5		(-)	KEY, 3/16" SQ. X 3" (CUT FROM H64373 KEY STOCK)
6	M 65695	(-)	SHAFT, SECONDARY
7	26H 77	(-)	KEY, 3/16" X 3/4"
8	M 63228	(-)	GASKET
9	U 42111	(-)	O-RING
10	M 65692	(-)	SPROCKET, DRIVE, 17-TOOTH (SEE PAGE 32)
11	24H 1309	(-)	WASHER
12	19H 2309	(-)	SCREW, CAP, 3/8" X 1-1/4"
	12H 304	(-)	WASHER, LOCK, 1/4"
13	M 65706	(-)	BRACKET, R.H.
14	M 65707	(-)	BRACKET, L.H.

CHAIN CASE, CHAIN AND DRIVEN SPROCKET

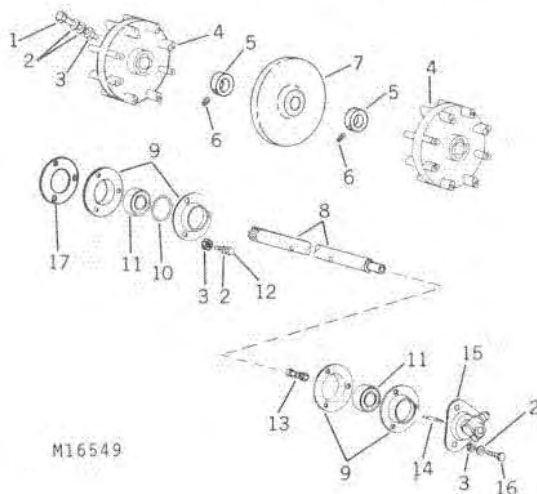


M16548

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1549	(	BOLT, RD. HD., 5/16" X 2-1/4" (REAR)
	03H 2280	(	BOLT, RD. HD., 5/16" X 2" (FRONT)
	24H 1136	(	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
	M 63277	(	NUT, LOCK, 5/16" (2 USED)
2	M 65690	(	CASE
3	M 65978	(	PLUG, VENTED PIPE
4	14H 732	(	NUT, 3/8"
5	19H 2418	(	SCREW, CAP, 3/8" X 3-3/4"
6	M 65811	(	SPROCKET, DRIVE, 16-TOOTH (16:35 RATIO) OPTIONAL
	M 65811	(	SPROCKET, DRIVE, 16-TOOTH (16:39 RATIO) OPTIONAL
	M 65811	(	SPROCKET, DRIVE, 16-TOOTH (16:42 RATIO) OPTIONAL
	M 65692	(	SPROCKET, DRIVE, 17-TOOTH (17:35 RATIO) OPTIONAL (SUB. M66302)
	M 65692	(	SPROCKET, DRIVE, 17-TOOTH (17:39 RATIO) STANDARD (SUB. M66302)
7	M 63122	(	BLOCK, TENSION
8	M 65702	(	SPACER
9	24H 1287	(	WASHER, 9/32" X 5/8" X 0.060" (7 USED)
10	12H 302	(	WASHER, LOCK, 1/4" (7 USED)
11	19H 1996	(	SCREW, CAP, 1/4" X 2"
12	M 65697	(	GASKET
13	M 65691	(	COVER
14	15H 604	(	PLUG, 1/4" SQ. HD. PIPE
15	19H 1791	(	SCREW, CAP, 1/4" X 1-1/4" (6 USED)
16	M 63678	(	BOLT, LOCKING, 3/8" X 1"
17	24H 1718	(	WASHER, 13/32" X 1-5/8" X 0.134"
18	M 65809	(	SPROCKET, DRIVEN, 35-TOOTH (16:35 RATIO) OPTIONAL
	M 65693	(	SPROCKET, DRIVEN, 39-TOOTH (16:39 RATIO) OPTIONAL
	M 65810	(	SPROCKET, DRIVEN, 42-TOOTH (16:42 RATIO) OPTIONAL
	M 65809	(	SPROCKET, DRIVEN, 35-TOOTH (17:35 RATIO) OPTIONAL
	M 65693	(	SPROCKET, DRIVEN, 39-TOOTH (17:39 RATIO) STANDARD
19	AM 53623	(	CHAIN, 72-PITCH (ENDLESS) (16:35 RATIO) OPTIONAL
	AM 53568	(	CHAIN, 74-PITCH (ENDLESS) (16:39 RATIO) OPTIONAL
	AM 53624	(	CHAIN, 76-PITCH (ENDLESS) (16:42 RATIO) OPTIONAL
	AM 53623	(	CHAIN, 72-PITCH (ENDLESS) (17:35 RATIO) OPTIONAL
	AM 53568	(	CHAIN, 74-PITCH (ENDLESS) (17:39 RATIO) STANDARD
20	P 47478	(	FITTING, 90°

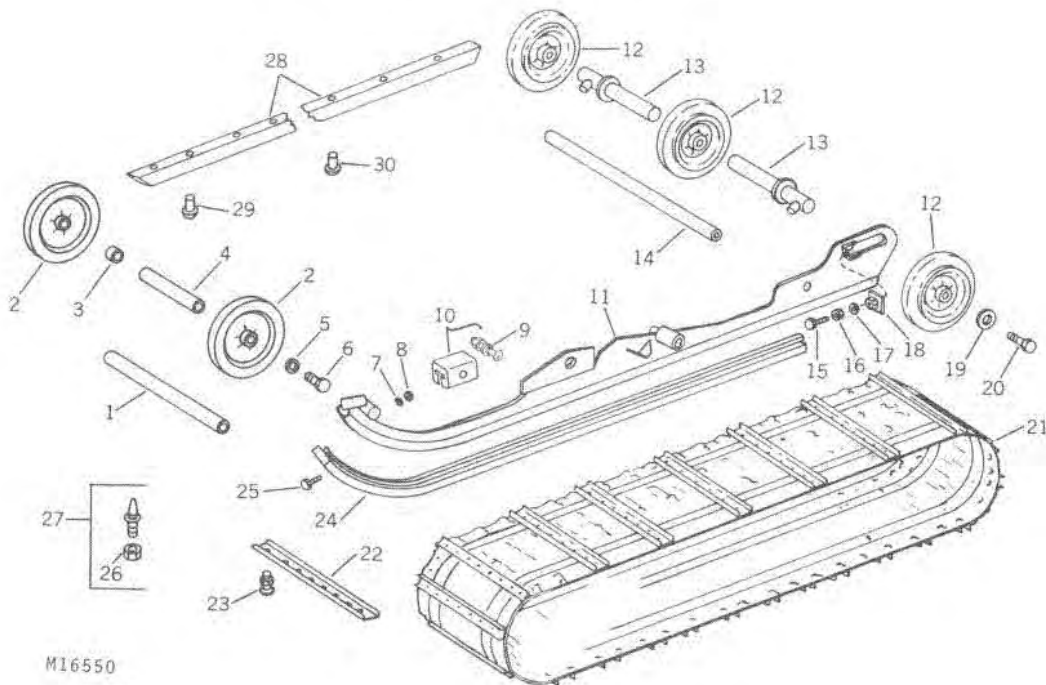
NOTE: USE ONLY CHAIN AND SPROCKET COMBINATIONS WITH LIKE RATIOS. DO NOT USE ANY OTHER COMBINATIONS

DRIVE WHEELS AND DRIVE SHAFT



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (14 USED)
3	M 63277	(-)	NUT, LOCK, 5/16" (8 USED)
4	AM 52913	(-)	WHEEL, DRIVE (2 USED)
5	JD 8551	(-)	COLLAR, LOCKING (2 USED)
6	22H 975	(-)	SCREW, SET, 5/16" X 5/16" (2 USED)
7	M 64837	(-)	WHEEL, IDLER
8	M 65745	(-)	SHAFT
9	L 1921 C	(-)	FLANGE (4 USED)
10	U 42111	(-)	O-RING
11	JD 8555	(-)	BEARING (2 USED)
12	03H 2280	(-)	BOLT, RD. HD., 5/16" X 2" (3 USED)
13	M 63306	(-)	BUSHING
14	M 64142	(-)	CORE
15	AM 53554	(-)	DRIVE, SPEEDOMETER
16	19H 1905	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)
17	M 63228	(-)	GASKET

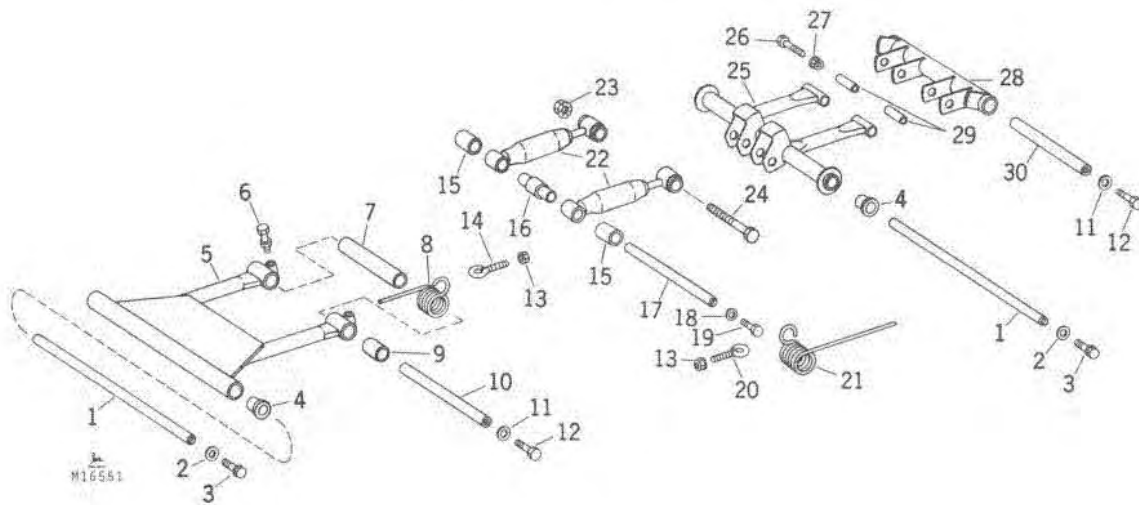
REAR IDLER, TRACK AND SLIDE RAILS



M16550

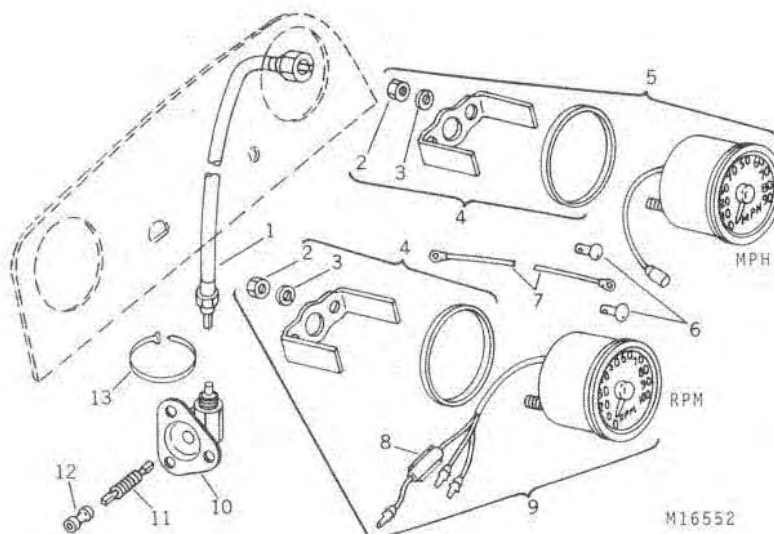
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65761	(-)	SHAFT
2	AM 53626	(-)	WHEEL, FRONT IDLER (2 USED)
3	M 66034	(-)	SPACER
4	M 65812	(-)	SPACER
5	24H 1292	(-)	WASHER, 11/32" X 3/4" X 0.120" (2 USED)
6	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
7	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
8	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
9	21H 1199	(-)	SCREW, MACHINE, NO. 10 X 1-3/4" (4 USED)
	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (8 USED)
	M 63662	(-)	NUT, LOCK, NO. 10 (4 USED)
10	AM 53346	(-)	KIT, BUMPER
11	AM 53580	(-)	SLIDE, R.H.
	AM 53581	(-)	SLIDE, L.H.
12	AM 52952	(-)	WHEEL, REAR IDLER
13	AM 53413	(-)	SPACER (2 USED)
14	M 64483	(-)	AXLE
15	19H 2418	(-)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
16	14H 812	(-)	NUT, 3/8" (2 USED)
17	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
18	AM 53439	(-)	NUT, WELDED (2 USED)
19	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
20	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
21	AM 54583	(-)	TRACK (SUB. FOR AM52784 AND AM53708)
22	M 64335	(-)	BAR, GROUSER (24 USED) (SERVICE ONLY) (SUB. M66038)
23	AM 53418	(-)	KIT, GROUSER BAR BOLT AND NUT (50 PER PKG.) (SERVICE ONLY)
24	M 65746	(-)	WEARBAR, SLIDE (2 USED)
25	21H 1386	(-)	SCREW, MACHINE, TRUSS HEAD, 5/16" X 3" (2 USED)
26	M 65217	(-)	NUT, STUD (SERVICE ONLY)
27	AM 53629	(-)	KIT, ICE STUD (INCLUDES 24 M65847, 24 M65217 AND ONE AT14927 TUBE OF LOCTITE) (SERVICE ONLY) (SUB. AM54373)
28	M 65673	(-)	STRIP, TUNNEL WEAR (2 USED) (SUB. M66249)
29	M 65674	(-)	RIVET, POP, 3/16" X 1/2" (6 USED)
30	M 65672	(-)	RIVET, 3/16" X 13/32" (8 USED)
	AM 54179	(-)	KIT, TRACK WEAR CLIP (NOT ILLUSTRATED)

SLIDE RAIL PIVOTS, SPRINGS AND SHOCK ABSORBERS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64238	(-)	SHAFT (2 USED)
2	24H 1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
3	M 64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
4	M 64242	(-)	BEARING, UPPER PIVOT (4 USED)
5	AM 53490	(-)	PIVOT, FRONT
6	19H 2471	(-)	SCREW, CAP, 3/8" X 1-1/2" (2 USED)
	14H 732	(-)	NUT, JAM, 3/8" (2 USED)
7	M 65836	(-)	SPACER
8	M 65749	(-)	SPRING, FRONT PIVOT, L.H.
	M 65748	(-)	SPRING, FRONT PIVOT, R.H.
9	M 65814	(-)	SPACER (2 USED)
10	M 65760	(-)	SHAFT, FRONT PIVOT, LOWER
11	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (4 USED)
12	19H 1732	(-)	SCREW, CAP, 3/8" X 1-1/4" (4 USED)
13	M 63440	(-)	NUT, LOCK, 3/8" (4 USED)
14	M 65817	(-)	EYEBOLT (2 USED)
15	M 65837	(-)	SPACER ((2 USED)
16	M 65813	(-)	SPACER
17	M 65761	(-)	SHAFT
18	24H 1292	(-)	WASHER, 11/32" X 3/4" X 0.120" (2 USED)
19	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
20	M 65816	(-)	EYEBOLT (2 USED)
21	M 65751	(-)	SPRING, REAR PIVOT, L.H.
	M 65750	(-)	SPRING, REAR PIVOT, R.H.
22	AM 53625	(-)	SHOCK ABSORBER (2 USED)
23	M 64832	(-)	NUT, LOCK, 7/16"
24	19H 2324	(-)	SCREW, CAP, 7/16" X 4-1/2"
25	AM 53489	(-)	PIVOT, REAR
26	19H 1913	(-)	SCREW, CAP, 5/16" X 2-1/4" (2 USED)
27	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
28	AM 53491	(-)	TUBE, REAR CROSS
29	M 65815	(-)	BUSHING (2 USED)
30	M 65742	(-)	SHAFT, LOWER REAR PIVOT

SPEEDOMETER AND TACHOMETER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53639	(-)	CABLE
2	14M 7028	(-)	NUT, 5 MM (5 USED)
3	12M 7011	(-)	WASHER, LOCK, 5 MM (4 USED) (SUB. 12H246)
4	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	AM 52343	(-)	SPEEDOMETER
6	AM 52847	(-)	BULB
7	AM 52549	(-)	WIRE, TACHOMETER GROUND
8	AM 53432	(-)	FUSE, AGC-0.1 AMP.
9	AM 53193	(-)	TACHOMETER
10	AM 53554	(-)	DRIVE, SPEEDOMETER
11	M 64142	(-)	CORE
12	M 63306	(-)	BUSHING
13	M 63300	(-)	STRAP, TIE

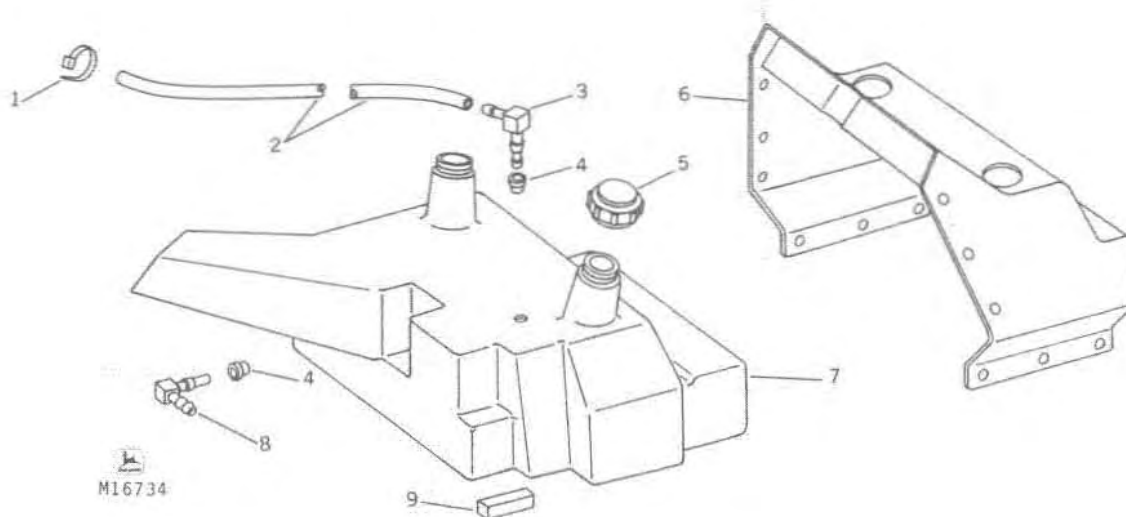
TWO CYCLE OIL

KEY	PART NO.	SERIAL NO.	DESCRIPTION
PT	560	(-)	OIL, TWO CYCLE, 1 U.S. PINT (0.473 LITER)
PT	553	(-)	OIL, TWO CYCLE, 1 U.S. QT. (0.946 LITER)

SNOWMOBILE COVER (NOT ILLUSTRATED)

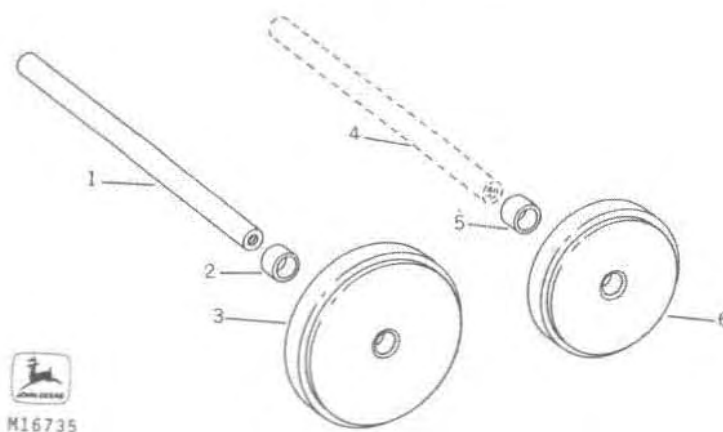
KEY	PART NO.	SERIAL NO.	DESCRIPTION
AM	53672	(-)	COVER, SNOWMOBILE (SUB. TY2906)

10-GALLON (37.85 LITRES) FUEL TANK KIT AND FUEL TANK COVER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63300	(-)	STRAP TIE
2	...	(-)	LINE, VENT, 30" (0.762 M) (SUB. M63270 10 FT. (3.048 M) ROLL CUT TO LENGTH)
3	M 65796	(-)	FITTING, VENT
4	M 66005	(-)	BUSHING (2 USED)
5	AM 53576	(-)	CAP (2 USED)
6	AM 53759	(-)	COVER
7	M 66041	(-)	TANK
8	AM 53724	(-)	FITTING (INCLUDES SCREEN)
9	M 63667	(-)	PAD (5 USED)
..	AM 53758	(-)	KIT, 10-GALLON (37.85 LITRES) FUEL TANK (LESS AM53759 AND ONE AM53576)

IDLER WHEEL KIT



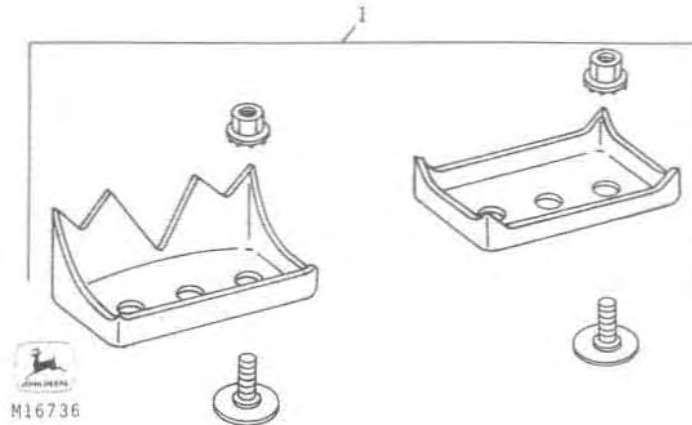
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66073	*	SHAFT, FRONT PIVOT
2	M 66075	*	SPACER, FRONT PIVOT, 5/8" (15.88 MM) LONG (2 USED)
3	AM 53786	*	WHEEL, 6-5/8" (16.83 CM) O.D. (2 USED)
4	M 65761	*	SHAFT, SHOCK ABSORBER (SEE PAGE 35 KEY 17)
5	M 66074	*	SPACER, SHOCK ABSORBER, 45/64" (17.86 MM) LONG (2 USED)
6	AM 53626	*	WHEEL, 5-5/8" (14.29 CM) O.D. (2 USED)

*KIT LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

AM 53777 () KIT, IDLER WHEEL

M16736

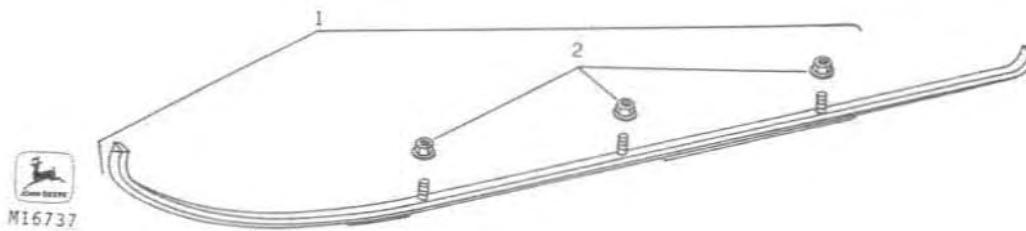
KLEET-KLAW KIT



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 53670	(-)	KIT, KLEET-KLAW (INCLUDES HARDWARE) (SUB. AM54311)

CARBIDE WEAR ROD KIT (OVAL TRACK RACING)

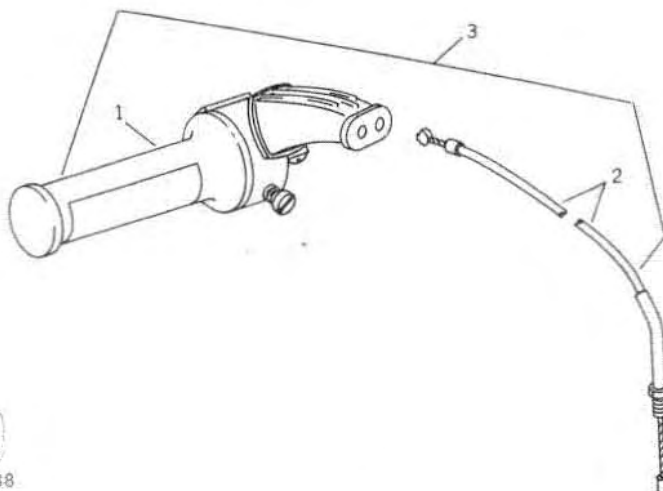
M16737



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53669	(-)	KIT, CARBIDE WEAR ROD (INCLUDES SIX NUTS AND TWO WEAR RODS)
2	E 55662	(-)	NUT, WASHER-HEAD, 3/8"

M16738

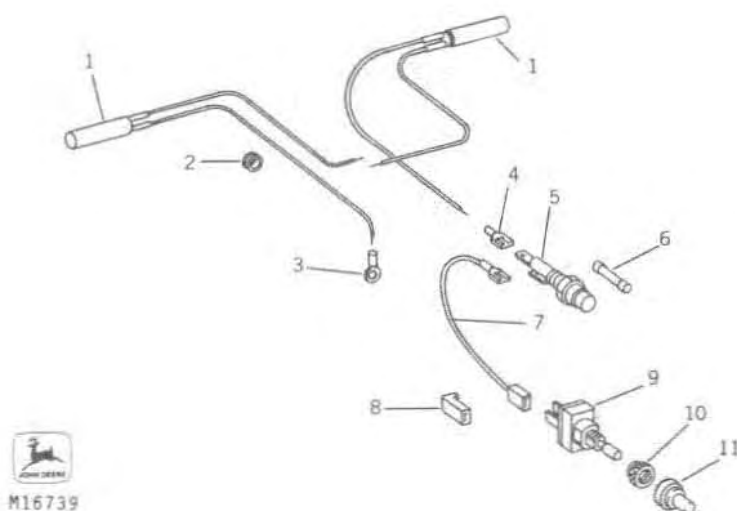
TWIST-GRIP KIT



M16738

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53745	(-)	GRIP
2	AM 53746	(-)	CABLE (2 USED)
3	AM 53849	(-)	KIT, TWIST-GRIP (COMPLETE)

HANDLEBAR HEATER KIT



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53760	(-)	KIT, HEATER ELEMENT (INCLUDES TWO HEATER ELEMENTS, INSULATION AND ONE M43459) (SERVICE ONLY)
2	M 43459	# (-)	GROMMET (2 USED)
3	R 32019	# (-)	EYELET
4	M 49835	# (-)	CONNECTOR
5	AM 53766	# (-)	HOLDER, FUSE
6	AM 53767	# (-)	FUSE, 4 AMP
7	AM 53761	# (-)	WIRE, LEAD
8	M 43835	# (-)	INSULATOR
9	AM 52054	# (-)	SWITCH
10	M 63296	# (-)	NUT, KNURLED
11	M 63297	# (-)	BOOT

*KIT LISTED BELOW INCLUDES ONE AM53760 AND ALL PARTS FOLLOWED BY AN ASTERISK:

AM 53764 (-) KIT, HANDLEBAR HEATER, COMPLETE (SUB. AM54152)

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			AM 53499	17	13	AM 53701	20	5
	7	8	AM 53538	6	16	AM 53708	21	34
AA 14713	AA		AM 53539	1	15	AM 53719	9	5
			AM 53540	11	16	AM 53724	14	27
	7	8	AM 53541	2	16	AM 53724	8	38
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			AM 53543	12	17	AM 53731	19	10
			AM 53544	1	16	AM 53733	7	28
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AM 52297	17	5	AM 53553	2	7	AM 53735	11	28
AM 52305	14	30	AM 53554	15	33	AM 53736	3	28
AM 52312	7	30	AM 53554	10	36	AM 53736	4	28
AM 52343	5	36	AM 53555	26	8	AM 53737	8	28
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AM 52498	2	21	AM 53559	16	30	AM 53739	4	28
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