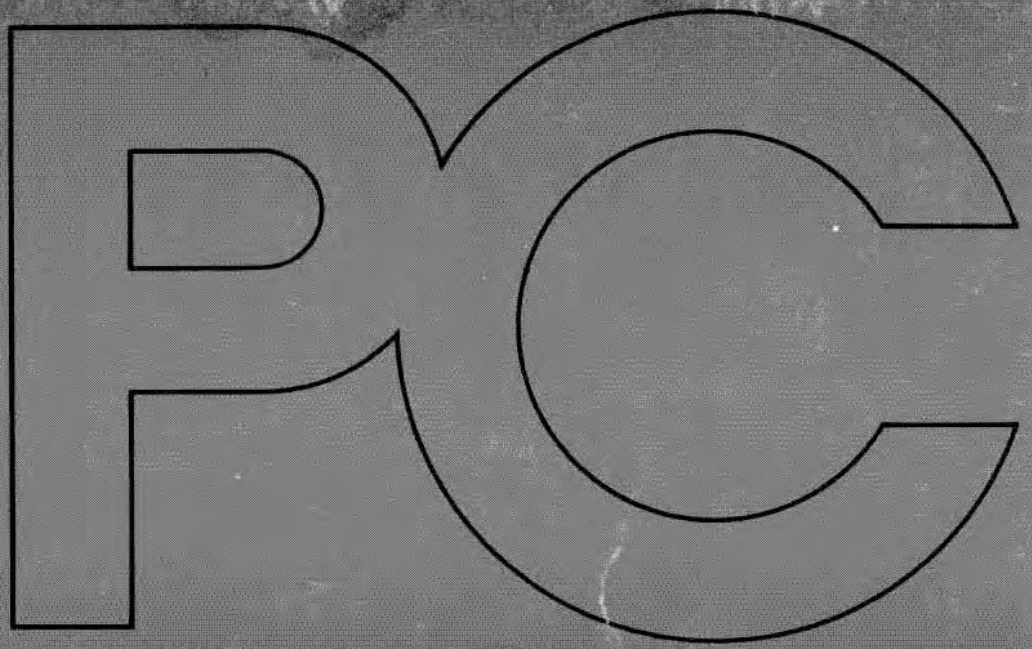




**Parts
Catalog**

**John Deere
JD295/S
Snowmobile**

PC-1458





1974 Model JD295/S Snowmobile
(Serial No. 20,001-)

(Specifications and design subject to change without notice.)

AN EXPLANATION OF SERIAL NUMBER LISTING

Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

- () The part can be used on all machines.
- (000000-) The part can be used on all machines beginning with the serial number listed.
- (-000000) The part can be used on all machines up to and including serial number listed.
- (000000-000000) The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only". These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial number shown lists the machines on which the "Service Only" part may be used.

SI UNITS OF MEASURE

Because John Deere sells its products world-wide, U.S. units of measure are shown with their respective Metric equivalents throughout this parts catalog. These equivalents are SI (International System) Units of Measure.

EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

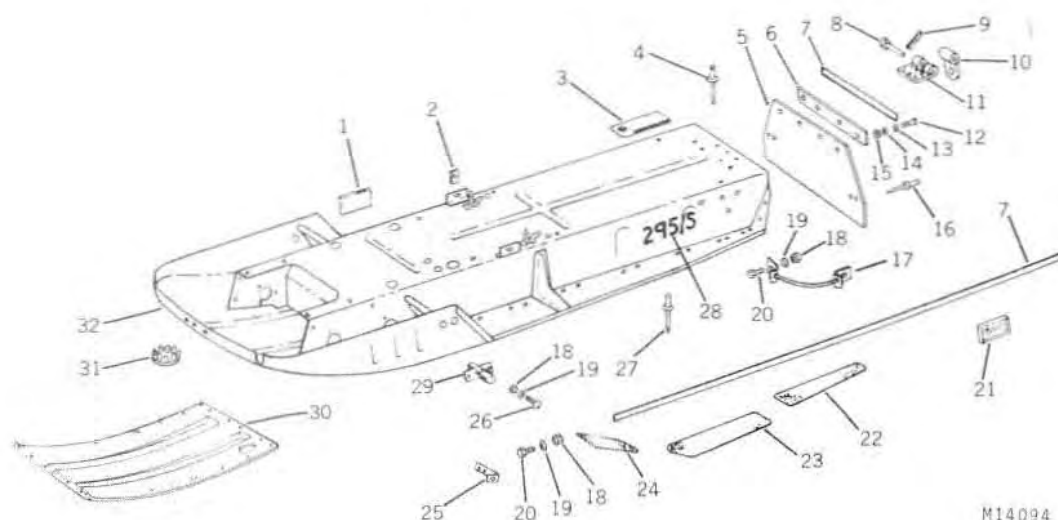
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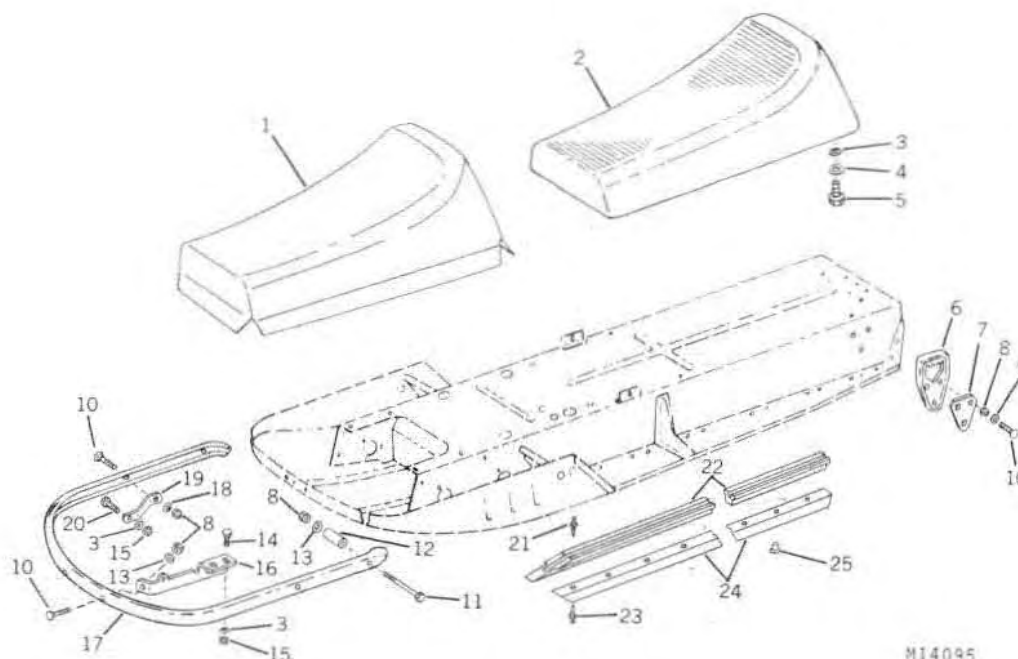
TUNNEL AND SNOW FLAP



M14094

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63705	(-)	REFLECTOR, AMBER (2 USED)
2	M 63775	(-)	GROMMET, PLASTIC (2 USED)
3	M 64476	(-)	DECAL, MANUFACTURER'S
4	M 63200	(-)	RIVET, POP, 3/16" X 13/32"
5	M 65186	(-)	FLAP, SNOW (15")
6	M 63876	(-)	STRAP, SNOW FLAP
7	-	(-)	TAPE, REFLECTIVE (SUB. M65320) (CUT TO LENGTH)
8	M 63247	(-)	PIN, HINGE
9	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
10	M 63248	(-)	HINGE, HITCH
11	M 63059	(-)	HINGE, TUNNEL
12	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
13	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (8 USED)
14	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
15	14H 778	(-)	NUT, 3/16" (4 USED)
16	M 64720	(-)	RIVET, POP, 3/8" (2 USED)
17	AM 53257	(-)	LANYARD (2 USED)
18	M 63707	(-)	NUT, LOCK, 1/4" (8 USED)
19	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
20	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (6 USED)
21	M 63348	(-)	REFLECTOR, RED (2 USED)
22	AM 52297	(-)	TREADS, FOOT, REAR R.H. AND L.H.
23	AM 52296	(-)	TREADS, FOOT, CENTER R.H. AND L.H.
24	AM 52295	(-)	TREADS, FOOT, FRONT R.H. AND L.H.
25	M 63155	(-)	BRACKET (2 USED) (SUB. M63875)
26	03H 1778	(-)	BOLT, ROUND HEAD, 1/4" X 5/8" (2 USED)
27	M 63199	(-)	RIVET, POP, 3/16" X 5/16"
28	M 65200	(-)	DECAL, "295/S" (2 USED)
29	AM 52318	(-)	LATCH, HOOD, R.H. (SUB. AM52440)
	AM 52319	(-)	LATCH, HOOD, L.H. (SUB. AM52441)
30	M 63738	(-)	REINFORCEMENT, PAN (SERVICE ONLY)
31	M 63929	(-)	BUTTON, PLUG
32	AM 53270	(-)	TUNNEL

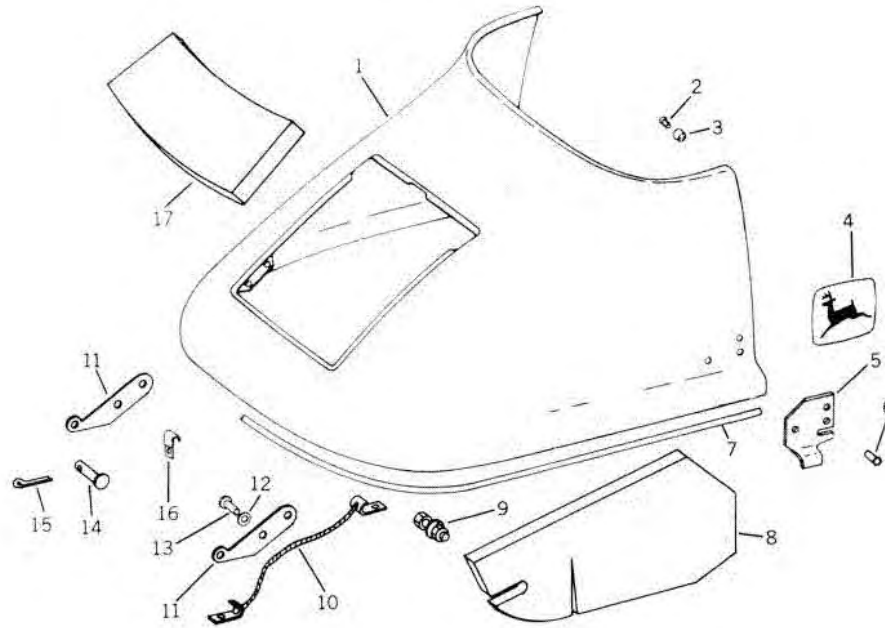
BUMPER, SEAT AND GRAB HANDLES



M14095

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64073	(-)	COVER, SEAT, REPLACEMENT (SERVICE ONLY)
I 2	AM 53261	(-)	SEAT (SUB. AM52314)
I 3	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
4	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
5	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
6	M 65002	(-)	HANDLE, GRAB (2 USED)
7	M 65321	(-)	PLATE, REINFORCEMENT (2 USED)
8	M 63277	(-)	NUT, LOCK, 5/16" (12 USED)
9	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060"
10	03H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (10 USED)
11	03H 1549	(-)	BOLT, ROUND HEAD, 5/16" X 2-1/4" (2 USED)
12	M 65107	(-)	FERRULE (2 USED)
13	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
14	03H 1701	(-)	BOLT, ROUND HEAD, 1/4" X 3/4" (4 USED)
15	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
16	M 65109	(-)	BRACKET, L.H.
	M 65108	(-)	BRACKET, R.H.
17	M 65117	(-)	BUMPER
18	24H 1289	(-)	WASHER, 21/64" X 5/8" X 0.048" (2 USED)
19	M 63857	(-)	SPACER (2 USED)
20	19H 1948	(-)	SCREW, MACHINE, 1/4" X 3/4" (2 USED)
21	M 64720	(-)	RIVET, POP, 3/16" (6 USED)
22	M 65179	(-)	BAR, TUNNEL WEAR
23	M 63200	(-)	RIVET, POP 3/16" X 13/32" (6 USED)
24	M 64478	(-)	STRIP, TUNNEL WEAR (2 USED) (SUB. (1) M66249, (4) M65672 AND (3) M65674)
25	M 43735	(-)	RIVET, SEMI TUBULAR (8 USED)

HOOD ASSEMBLY

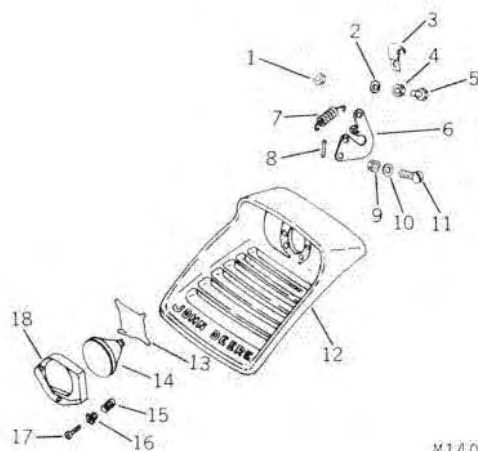


M14096

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53293	(-)	HOOD (INCLUDES ALL PARTS MARKED WITH AN ASTERISK)
2	M 63926	(-)	RIVET (SUB. S3079M)
3	M 63161	(-)	BUMPER, RUBBER (2 USED)
4	M 65222	(-)	DECAL, R.H.
5	M 65223	(-)	DECAL, L.H.
6	M 63908	(-)	MOUNT, HOOD, R.H.
7	M 63909	(-)	MOUNT, HOOD, L.H.
8	M 43735	(-)	RIVET (6 USED)
9	M 65320	(-)	STRIP, HOOD TRIM (CUT AS REQUIRED)
10	03H 1778	(-)	SILENCER, HOOD, R.H. AND L.H. (SUB. AM53301 FOAM KIT)
11	24H 1287	(-)	BOLT, ROUND HEAD, 1/4" X 5/8"
12	M 63707	(-)	WASHER, 9/32" X 5/8" X 0.060"
13	AM 53257	(-)	NUT, LOCK, 1/4"
14	M 65113	(-)	LANYARD, HOOD
15	M 64720	(-)	PIVOT, HOOD (2 USED)
16	M 65111	(-)	WASHER, 7/32" X 1/2" X 0.048"
17	N 10011	(-)	RIVET, POP, 3/16" X 21/32"
		(-)	RIVET, POP, 3/16" X 9/16" (3 USED)
		(-)	PIN, DRILLED (2 USED)
		(-)	PIN, COTTER, 3/32" X 1/2" (2 USED)
		(-)	J-CLAMP
		(-)	SILENCER, HOOD, CENTER (SUB. AM53301 FOAM KIT)

*SEE KEY 1

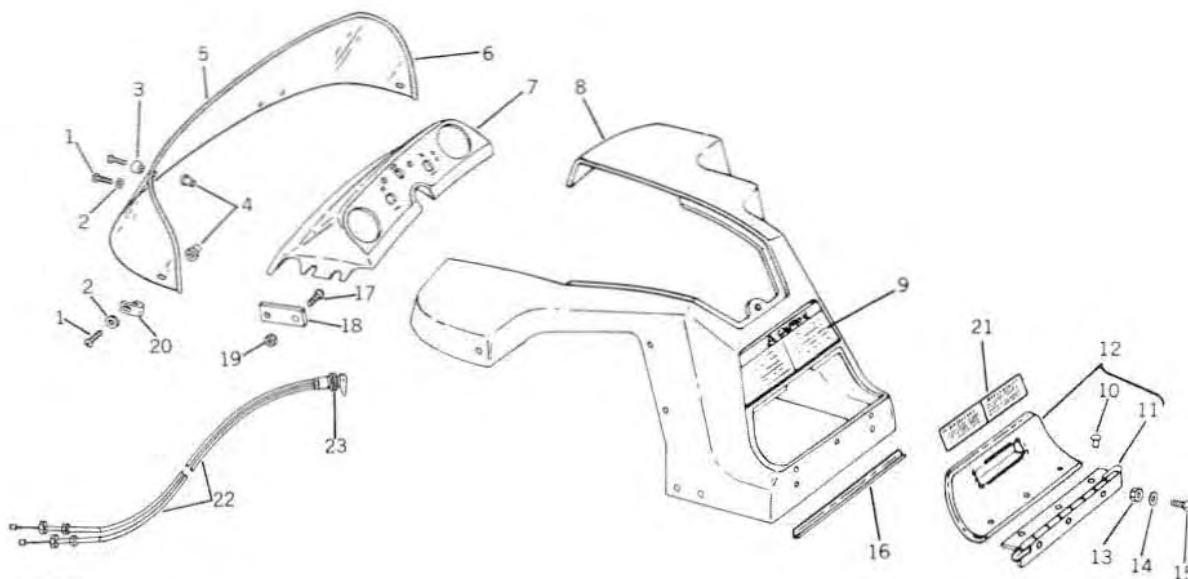
HEADLIGHT AND GRILLE ASSEMBLY



M14097

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
2	12H 334	(-)	WASHER, LOCK, INTERNAL-EXTERNAL, 5/16" (2 USED)
3	N 10010	(-)	J-CLAMP
4	14H 611	(-)	NUT, JAM, 5/16" (2 USED)
5	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
6	M 63452	(-)	HINGE, R.H.
	M 63453	(-)	HINGE, L.H.
7	T 15355	(-)	SPRING (2 USED)
8	11H 269	(-)	PIN, COTTER, 3/16" X 3/4" (2 USED)
9	M 63662	(-)	NUT, LOCK, NO. 10-24 (4 USED)
10	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
11	21H 1019	(-)	SCREW, MACHINE, NO. 10 X 1/2" (3 USED)
	21H 1162	(-)	SCREW, MACHINE, NO. 10 X 5/8" (RIGHT SIDE)
12	M 63788	(-)	GRILLE, ACCESS DOOR
13	M 63786	(-)	RETAINER, HEADLIGHT
14	AM 52959	(-)	HEADLIGHT
15	M 63882	(-)	SPRING (3 USED) (SUB. M41435)
16	M 63775	(-)	GROMMET (3 USED)
17	M 63787	(-)	SCREW, PAN HEAD, NO. 10 X 1-3/4" (3 USED)
18	M 63783	(-)	RING, LIGHT

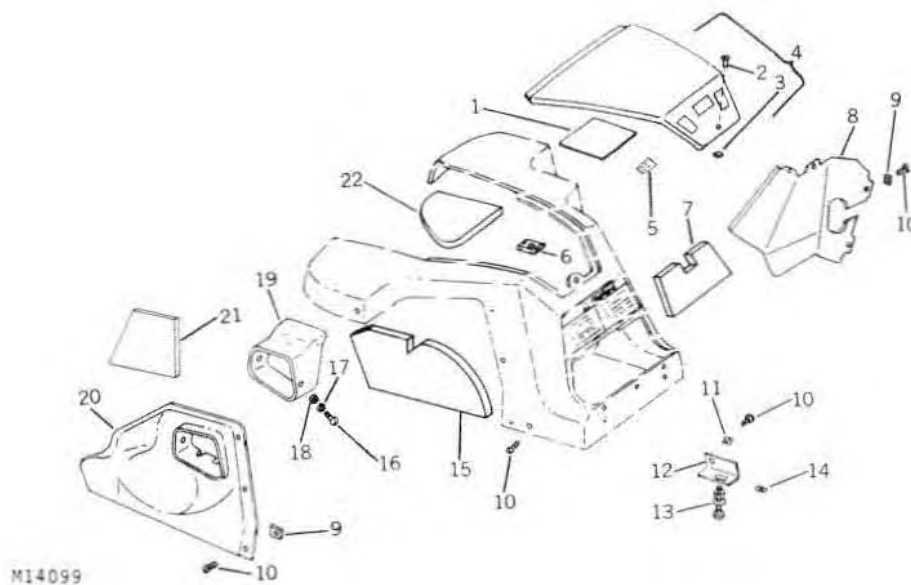
CONSOLE, WINDSHIELD AND INSTRUMENT PANEL



M14098

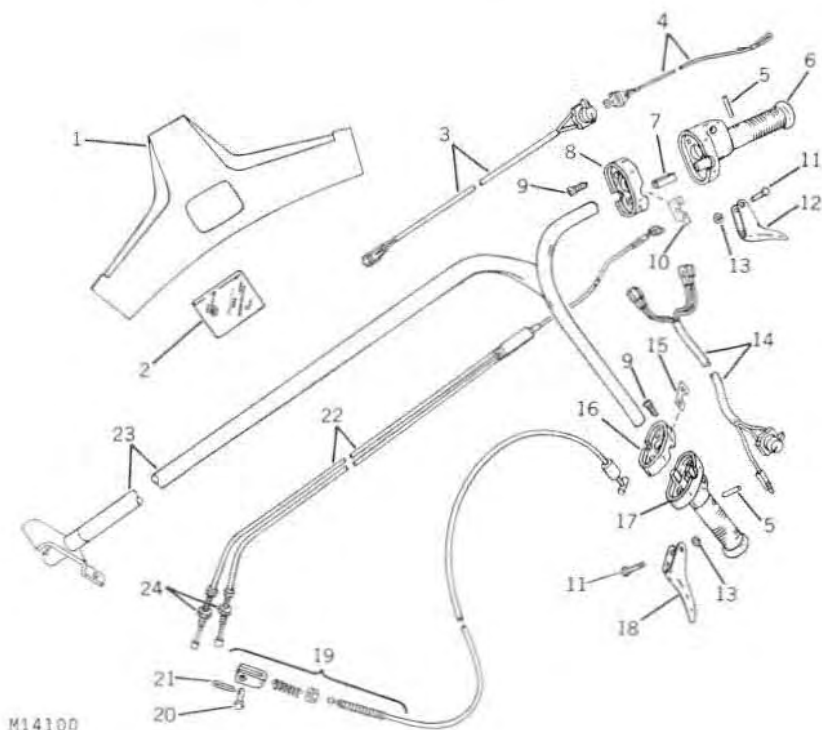
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (6 USED)
2	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (4 USED)
3	M 63804	(-)	BUMPER, RUBBER (2 USED)
4	M 63177	(-)	FASTENER (6 USED)
5	M 64164	(-)	TRIM, WINDSHIELD, 62" (1.575 M) LONG (SERVICE ONLY)
I 6	AM 53345	(-)	WINDSHIELD (INCLUDES TRIM) (SUB. AM52917)
7	M 65097	(-)	PANEL, INSTRUMENT
8	M 63798	(-)	CONSOLE (SUB. M65273)
9	M 63931	(-)	DECAL, "CAUTION"
10	...	(-)	RIVET, 3/16" X 7/32" (3 USED) (SUB. 21H1017 NO. 10 X 3/8" MACHINE SCREW AND 14H778 NO. 10 NUT)
11	AM 52133	(-)	HINGE
12	AM 52291	(-)	DOOR
13	14H 778	(-)	NUT, LOCK, 3/16" (3 USED)
14	12H 246	(-)	WASHER, LOCK, 3/16" (3 USED)
15	21H 1300	(-)	SCREW, MACHINE, NO. 10 X 3/8" (3 USED)
16	M 64439	(-)	EDGING
17	03H 1701	(-)	BOLT, ROUND HEAD, 1/4" X 3/4" (4 USED)
18	M 63888	(-)	REINFORCEMENT, R.H.
	M 63709	(-)	REINFORCEMENT, L.H.
19	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
20	M 63883	(-)	RETAINER (2 USED)
21	M 65183	(-)	DECAL, FUEL MIXTURE
22	AM 53266	(-)	CONTROL, CHOKE
23	M 65318	(-)	NUT, PANEL

ACCESS PANELS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65126	(-)	DECAL, INSTRUCTION
2	M 63672	(-)	SCREW, SPECIAL
3	M 63673	(-)	WASHER, RETAINING
4	M 64571	(-)	DOOR (INCLUDES HARDWARE)
5	M 64712	(-)	PLATE, IDENTIFICATION (UNIVERSAL) (SERVICE ONLY)
6	M 63674	(-)	CLIP
7	...	(-)	FOAM, REAR CONSOLE TOP (SUB. AM53302 FOAM SILENCER KIT)
8	M 63802	(-)	DOOR, ACCESS, R.H. (SUB. M65280)
9	M 63449	(-)	NUT, SPEED (8 USED)
10	M 63450	(-)	SCREW, MACHINE, NO. 10 X 5/8" (11 USED)
11	M 63775	(-)	GROMMET, PLASTIC
12	M 64446	(-)	BRACKET
13	03H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4"
	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
	M 63277	(-)	NUT, LOCK, 5/16"
14	M 63904	(-)	NUT, SPEED, 5/16"
15	...	(-)	FOAM, CONSOLE, R.H. (SUB. AM53302 FOAM SILENCER KIT)
	...	(-)	FOAM, CONSOLE, L.H. (SUB. AM53302 FOAM SILENCER KIT)
16	M 63711	(-)	SCREW, MACHINE, NO. 10-24 X 5/8" (4 USED)
17	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (4 USED)
18	M 63662	(-)	NUT, LOCK, NO. 10 (4 USED)
19	M 64523	(-)	DUCT
20	AM 52979	(-)	PANEL, ACCESS L.H.
21	...	(-)	FOAM, DEFLECTOR (SUB. AM53302 FOAM SILENCER KIT)
22	...	(-)	FOAM, CONSOLE TOP, R.H. (SUB. AM53302 FOAM SILENCER KIT)
	...	(-)	FOAM, CONSOLE TOP, L.H. (SUB. AM53302 FOAM SILENCER KIT)

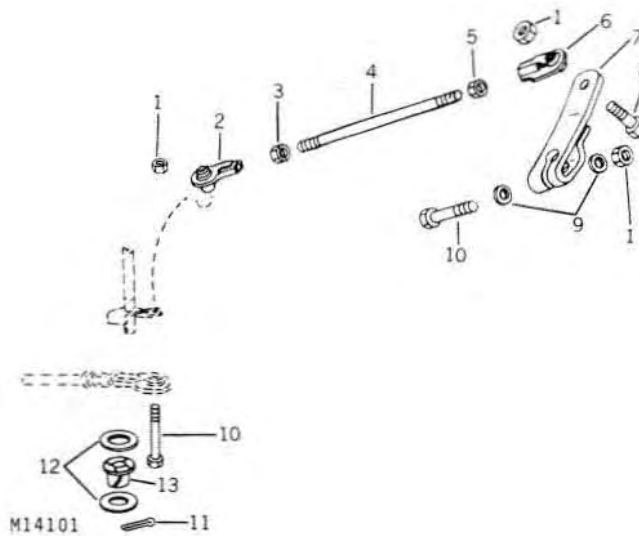
HANDLEBAR, BRAKE AND THROTTLE CONTROL



M14100

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 52474	(-)	KIT, HANDLEBAR (INCLUDES AM52478 HARDWARE KIT) (SUB. AM52930)
2	AM 52478	(-)	HARDWARE KIT, HANDLEBAR PAD
3	AM 53263	(-)	SWITCH, EMERGENCY STOP
4	AM 53298	(-)	PIN, TETHER
5	34H 268	(-)	PIN, SPRING, 5/32" X 1-1/4" (2 USED)
6	M 65099	(-)	HANDLE GRIP, THROTTLE
7	M 65105	(-)	ADAPTOR
8	M 65101	(-)	HOUSING, FRONT, THROTTLE
9	M 65103	(-)	SCREW, SELF-TAPPING (6 USED)
10	M 65230	(-)	DECAL
11	M 63147	(-)	PIN (2 USED)
12	M 65098	(-)	LEVER, THROTTLE CONTROL
13	R 30828	(-)	RING, SNAP (2 USED)
14	AM 53262	(-)	SWITCH, BRAKE LIGHT AND HEADLIGHT DIMMER
15	M 65231	(-)	DECAL
16	M 65102	(-)	HOUSING, FRONT BRAKE
17	M 65100	(-)	HANDLE GRIP, BRAKE
18	M 63806	(-)	LEVER, BRAKE CONTROL
19	AM 52063	(-)	CABLE, BRAKE
20	M 47129	(-)	PIN, DRILLED
21	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
22	AM 53265	(-)	CABLE, THROTTLE
23	AM 53255	(-)	HANDLEBAR (SUB. AM52888)
24	M 65319	(-)	NUT, ADJUSTING (2 USED)

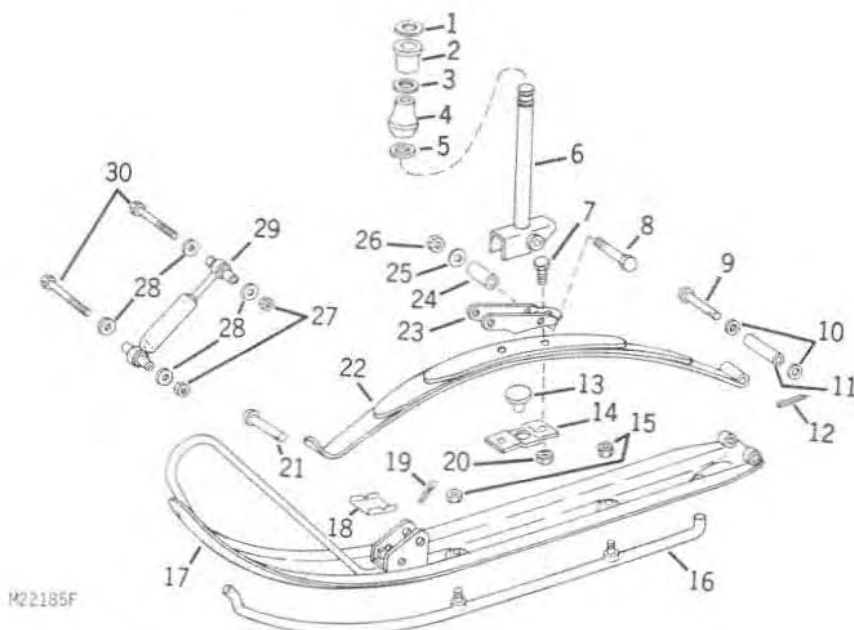
STEERING AND TIE ROD ASSEMBLY



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8"
2	AM 52355	(-)	BEARING (L.H. THREADS) (GOLD COLOR)
3	14H 913	(-)	NUT, 3/8", L.H. THREADS
4	M 63820	(-)	ROD, TIE
5	14H 774	(-)	NUT, 3/8", R.H. THREADS
6	AM 52354	(-)	BEARING (R.H. THREADS) (SILVER COLOR)
7	M 63022	(-)	ARM, STEERING, R.H.
	M 63023	(-)	ARM, STEERING, L.H.
8	19H 1800	(-)	SCREW, CAP, 3/8" X 1-1/2"
9	24H 1682	(-)	WASHER, 13/32" X 5/8" X 0.120"
10	19H 1801	(-)	SCREW, CAP, 3/8" X 2"
11	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
12	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060"
13	N 132422	(-)	BUSHING, NYLON

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY

M22185F

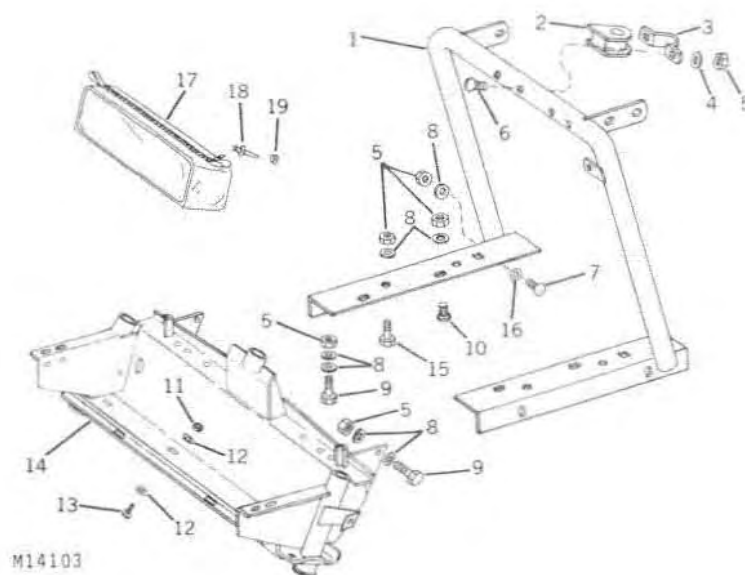


M22185F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	24H 1648	-	WASHER, 25/32" X 1-3/4" X 0.060"
2	M 63113	-	BUSHING, UPPER (SUB. M66260)
3	24H 1508	-	WASHER, 1-25/64" X 1-21/32" X 0.060"
4	M 63112	-	BUSHING, LOWER
5	24H 1797	-	WASHER, 25/32" X 1-1/2" X 0.060"
6	AM 52018	-	SPINDLE, R.H. (SUB. AM52880)
7	19H 2309	*	SPINDLE, L.H. (SUB. AM52881)
8	M 63050	-	SCREW, CAP, 3/8" X 1-1/4" (2 USED)
9	M 63232	-	BOLT, SKI, 3/8" X 3"
10	24H 1303	-	PIN, REAR
11	M 65110	-	WASHER, 13/32" X 11/16" X 0.060" (2 USED)
12	11H 235	-	FERRULE, SKI
13	M 64733	*	PIN, COTTER, 1/8" X 1/2"
14	M 64734	*	BUMPER
15	M 63370	-	RETAINER
16	AM 52971	-	NUT, LOCK, FLANGED, 5/16" (2 USED)
17	AM 53222	-	ROD, WEAR, CARBIDE (TWO PER CARTON)
18	M 63052	-	SKI (SUB. AM53318)
19	11H 233	-	BLOCK, WEAR
20	M 64407	*	PIN, COTTER, 3/32" X 1/2"
21	M 63279	-	NUT, LOCK, 3/8" (2 USED)
22		-	PIN, FRONT
		-	SPRING (INCLUDES LEAF SPRINGS AND PARTS MARKED WITH AN ASTERISK) (SUB. AM52225 SPRING ASSEMBLY AND M65189)
23	M 65189	-	SADDLE
24	M 63049	-	BUSHING
25	24H 1864	-	WASHER, 13/32" X 3/4" X 0.105"
26	M 63440	-	NUT, LOCK, 3/8"
27	M 17841	-	NUT, LOCK, 7/16" (2 USED)
28	24H 1325	-	WASHER, 15/32" X 59/64" X 0.060" (4 USED)
29	AM 53191	-	SHOCK ABSORBER
30	19H 2444	-	SCREW, CAP, 7/16" X 3-1/4" (2 USED)

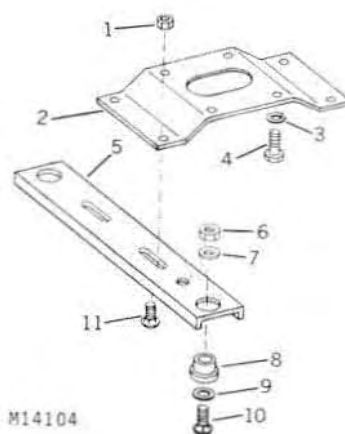
*SEE KEY 22

STEERING SUPPORT AND FRONT FRAME



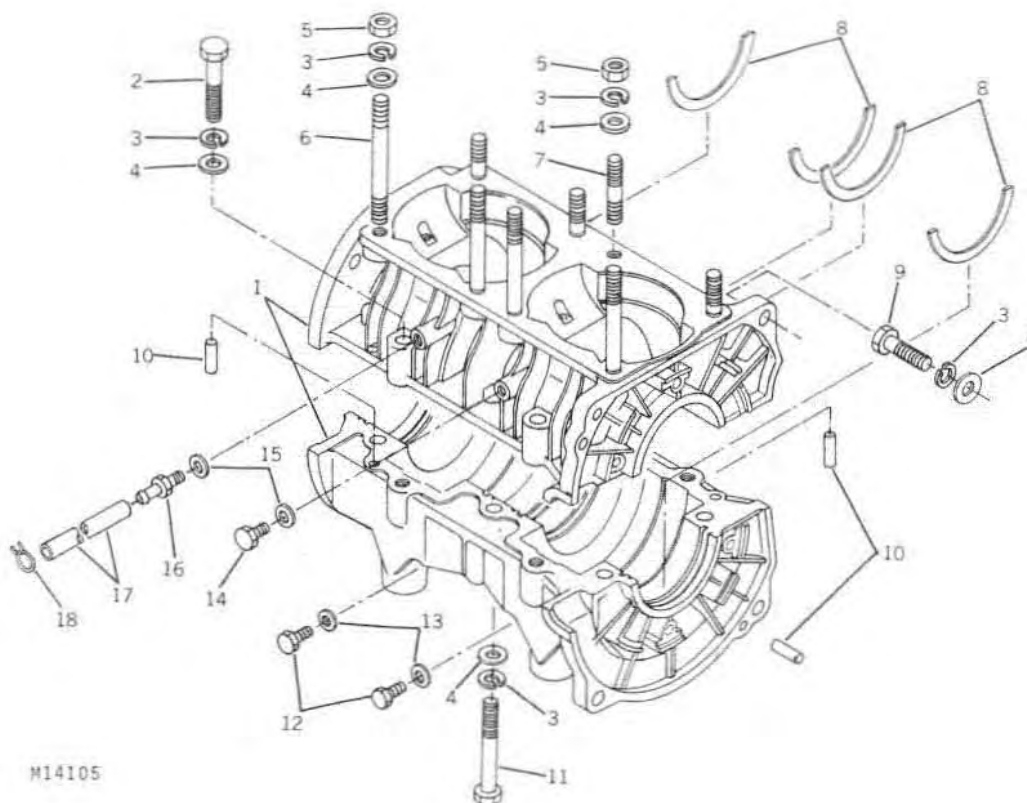
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53300	(-)	SUPPORT
2	M 63110	(-)	BEARING
3	M 63111	(-)	STRAP
4	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
5	M 63277	(-)	NUT, LOCK, 5/16"
6	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (2 USED)
7	03H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4"
8	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (23 USED)
9	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (8 USED)
10	03H 2139	(-)	BOLT, ROUND HEAD, 5/16" X 1-1/4"
11	M 63707	(-)	NUT, LOCK, 1/4" (5 USED)
12	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (10 USED)
13	M 64435	(-)	SCREW, SOCKET HEAD, 1/4" X 5/8" (5 USED)
14	AM 53278	(-)	FRAME, FRONT
15	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4"
16	M 63115	(-)	WASHER, MODULE MOUNT
17	AM 53348	(-)	POUCH, TOOL
18	M 65365	(-)	RIVET, POP, 1/8" (3 USED)
19	M 65364	(-)	SNAP (3 USED)

ENGINE MOUNT AND CROSSBARS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8" (4 USED)
2	M 65116	(-)	MOUNT
3	12H 293	(-)	WASHER, LOCK, 7/16" (4 USED)
4	19H 1773	(-)	SCREW, CAP, 7/16" X 1-1/8" (4 USED)
5	M 65185	(-)	CROSSBAR (2 USED)
6	M 63368	(-)	NUT, LOCK, 1/2" (4 USED)
7	24H 1351	(-)	WASHER, 9/16" X 1-1/2" X 0.164" (4 USED)
8	M 63118	(-)	MOUNT, RUBBER (4 USED)
9	24H 1899	(-)	WASHER, 17/32 SQ. X 1-3/4" X 0.060" (2 USED)
10	03H 2113	(-)	BOLT, ROUND HEAD, 1/2" X 2" (4 USED)
11	03H 1519	(-)	BOLT, ROUND HEAD, 3/8" X 1" (4 USED)

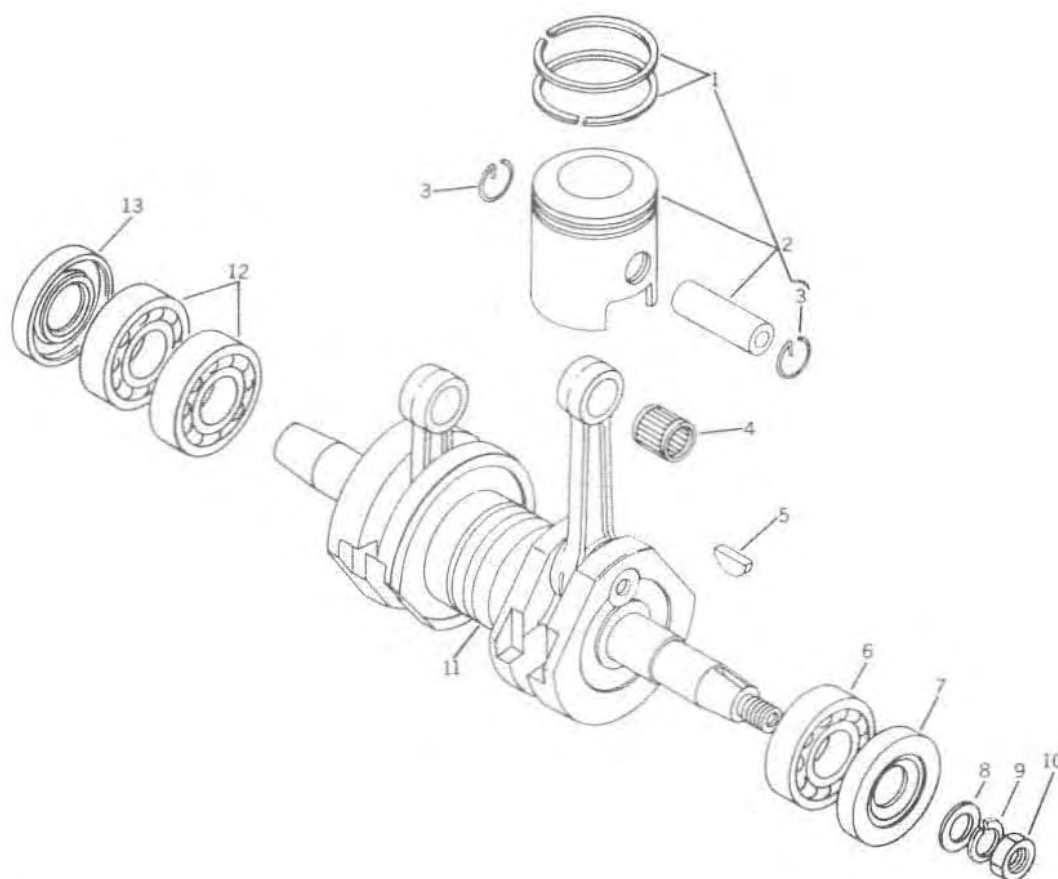
CRANKCASE



M14105

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53387	(-)	CRANKCASE
2	19M 7378	(-)	SCREW, CAP, 8MM X 45MM (6 USED)
3	12H 303	(-)	WASHER, LOCK, 5/16" (22 USED)
4	24M 7095	(-)	WASHER, 8.4MM X 15MM X 1.5MM (22 USED)
5	14M 7029	(-)	NUT, 8MM (8 USED)
6	M 64696	(-)	STUD, LONG (4 USED)
7	M 63546	(-)	STUD, SHORT (4 USED)
8	M 63548	(-)	CLIP, BEARING RETAINING (4 USED)
9	19M 7377	(-)	SCREW, CAP, 8MM X 28MM (4 USED)
10	M 63547	(-)	PIN, DOWEL (4 USED)
11	19M 7270	(-)	SCREW, CAP, 8MM X 65MM (4 USED)
12	19M 6614	(-)	SCREW, CAP, 6MM X 12MM (2 USED)
13	M 64690	(-)	GASKET (2 USED)
14	19M 3125	(-)	SCREW, CAP, 8MM X 10MM
15	M 63940	(-)	GASKET (2 USED)
16	M 64659	(-)	CONNECTOR
17	M 65415	(-)	HOSE, IMPULSE
18	M 47470	(-)	CLAMP
	AM 53171	(-)	ENGINE, COMPLETE
	AM 52546	(-)	KIT, TOOL (NOT ILLUSTRATED)
	M 64850	(-)	SEALANT, CRANKCASE HALVES, 3 OZ. TUBE (NOT ILLUSTRATED)

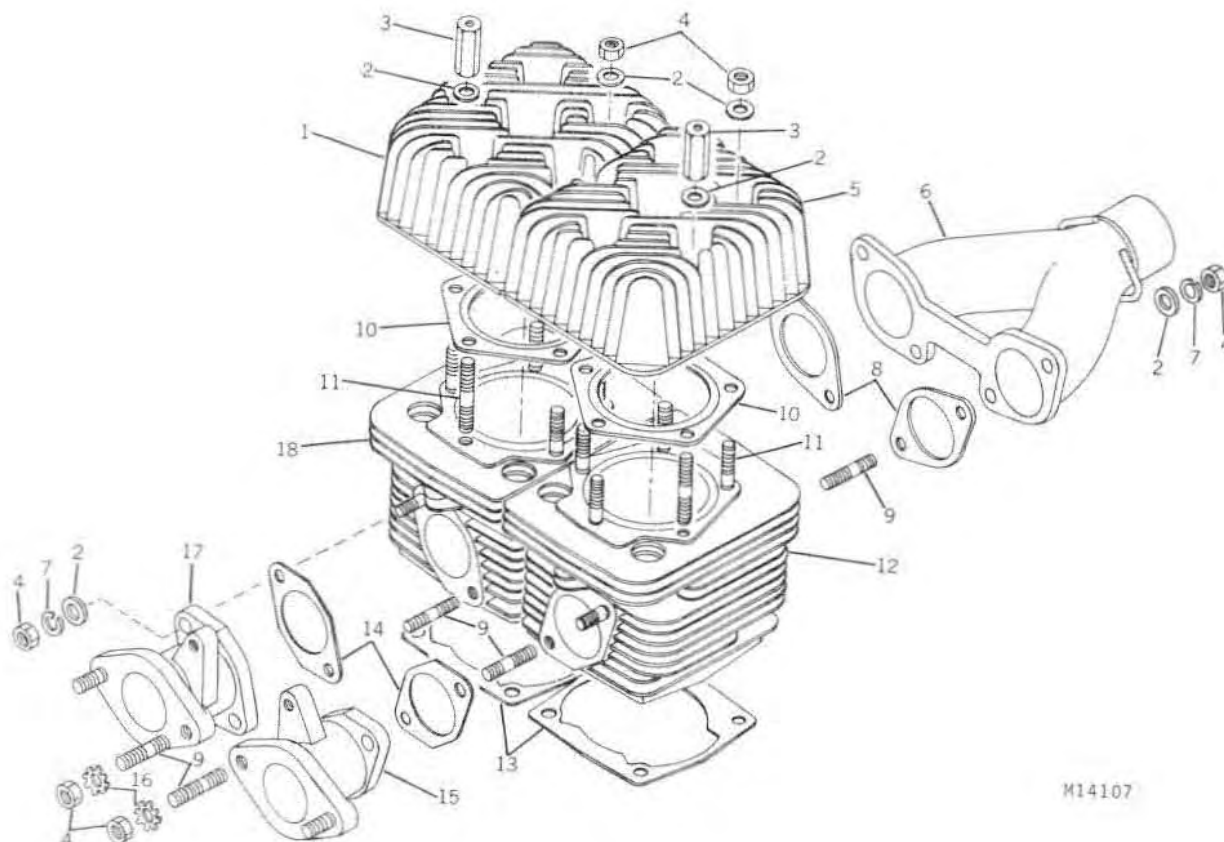
PISTON, CRANKSHAFT AND BEARINGS



M14106

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53173	(-)	KIT, PISTON RING (2 USED)
2	AM 53172	(-)	PISTON (2 USED)
3	M 65396	(-)	RETAINER, PISTON PIN (4 USED)
4	AM 53386	(-)	BEARING, NEEDLE (2 USED)
5	M 63542	(-)	KEY
6	AM 53392	(-)	BEARING BALL (FAN END)
7	M 65394	(-)	SEAL (FAN END)
8	24M 7038	(-)	WASHER, 14MM X 24MM X 2.5MM
9	12H 317	(-)	WASHER, LOCK, 9/16"
10	M 64655	(-)	NUT
11	AM 53382	(-)	CRANKSHAFT
12	AM 53383	(-)	BEARING, BALL (PTO END) (2 USED)
13	M 65395	(-)	SEAL (PTO END)

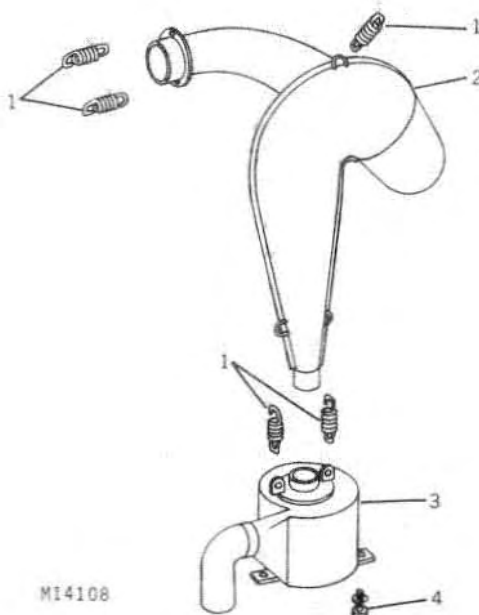
CYLINDERS, CYLINDER HEADS, INTAKE ADAPTORS AND EXHAUST MANIFOLD



M14107

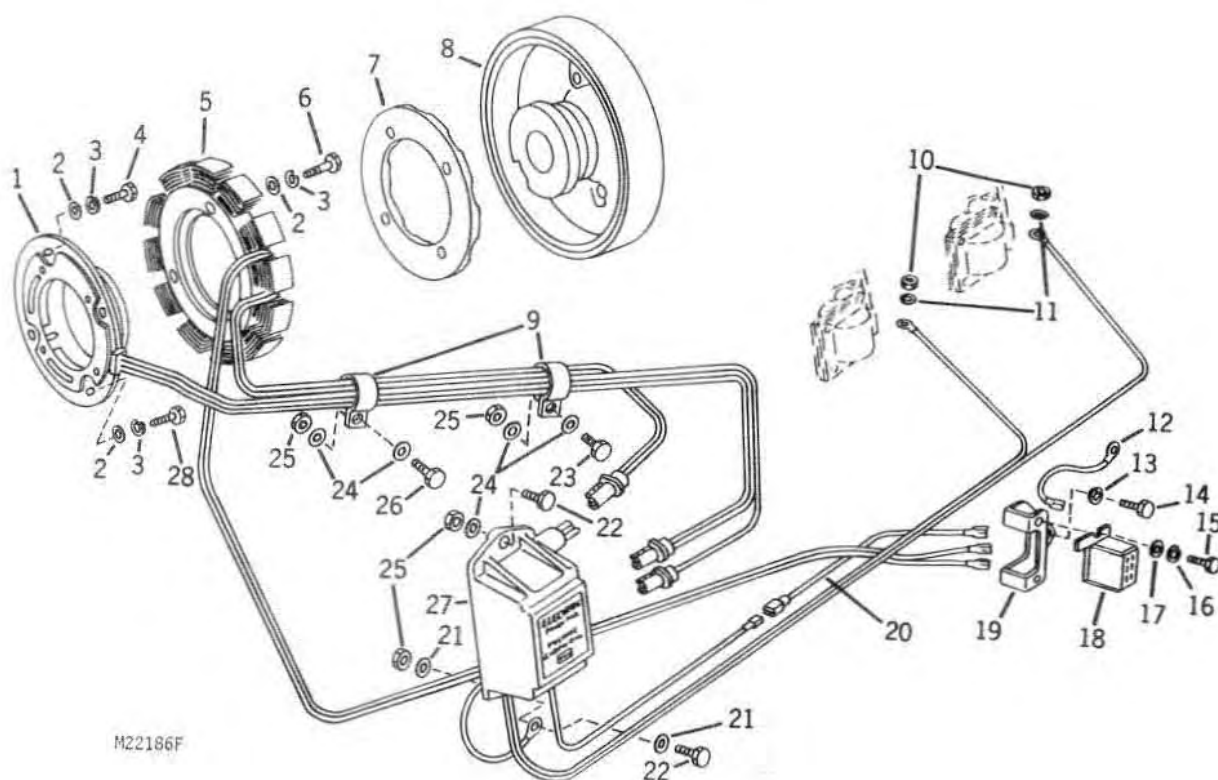
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65399	-	HEAD, CYLINDER, L.H.
2	24M 7095	-	WASHER, 8.4MM X 15MM X 1.5MM (18 USED)
3	M 64680	-	NUT (4 USED)
4	14M 7029	-	NUT, 8MM (14 USED)
5	M 65398	-	HEAD, CYLINDER, R.H.
6	AM 53305	-	MANIFOLD, EXHAUST
7	12H 303	-	WASHER, LOCK, 5/16" (8 USED)
8	M 65413	-	GASKET, EXHAUST (2 USED)
9	M 63555	-	STUD (12 USED)
10	M 65397	-	GASKET, CYLINDER HEAD (2 USED)
11	M 63554	-	STUD (10 USED)
12	AM 53388	-	CYLINDER, R.H.
13	M 65400	-	GASKET, CYLINDER BASE (2 USED)
14	M 64681	-	GASKET, INTAKE ADAPTORS (2 USED)
15	M 65402	-	ADAPTOR, INTAKE, R.H.
16	12H 334	-	WASHER, LOCK, INTERNAL-EXTERNAL-TOOTH 5/16" (4 USED)
17	M 65403	-	ADAPTOR, INTAKE, L.H.
18	AM 53389	-	CYLINDER, L.H.
	AM 53180	-	GASKET SET (2 USED)

EXHAUST SILENCER AND EXPANSION CHAMBER



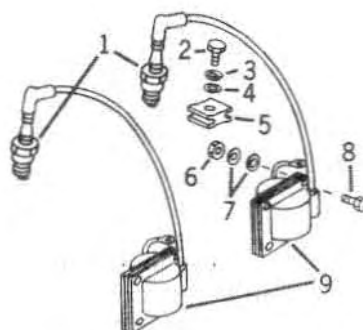
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65445	(-)	SPRING (5 USED) (SUB. FOR M63408)
2	AM 53284	(-)	CHAMBER, EXPANSION
3	AM 53356	(-)	SILENCER, EXHAUST
4	37H 51	(-)	SCREW, SELF-TAPPING, 1/4" X 1/2" (2 USED)
	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (2 USED)

ELECTRONIC PACK, STATOR AND FLYWHEEL



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53177	(-)	TRIGGER
2	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM
3	12H 246	(-)	WASHER, LOCK, NO. 10
4	21M 6070	(-)	SCREW, 5 MM X 15 MM
5	AM 53179	(-)	STATOR
6	21M 7143	(-)	SCREW, 5 MM X 30 MM
7	M 65393	(-)	PLATE, STIFFENER (SUB. AM53176)
8	AM 53176	(-)	FLYWHEEL
9	N 10010	(-)	J-CLAMP
10	14H 1026	(-)	NUT, NO. 6
11	12H 321	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 6
12	AM 53391	(-)	WIRE, LEAD
13	12H 302	(-)	WASHER, LOCK, 1/4"
14	19M 7560	(-)	BOLT, 6 MM X 16 MM
15	21M 7201	(-)	BOLT, 3 MM X 8 MM
16	12H 233	(-)	WASHER, LOCK, NO. 5
17	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 0.5 MM
18	M 63589	(-)	COUPLER
19	M 63725	(-)	HOLDER, COUPLER
20	AM 53393	(-)	WIRE, LEAD
21	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4"
22	19H 1914	(-)	SCREW, CAP, 1/4" X 1"
23	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4"
24	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
25	M 63707	(-)	NUT, LOCK, 1/4"
26	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4"
27	AM 53178	(-)	ELECTRONIC PACK
28	21M 7022	(-)	SCREW, 5 MM X 20 MM

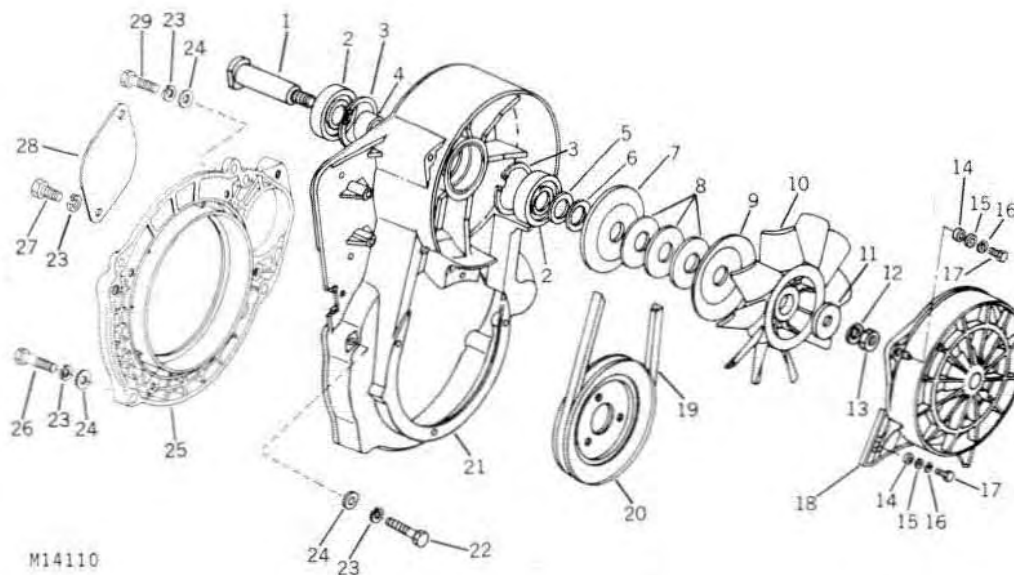
IGNITION COILS AND SPARK PLUGS



M22187F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53187	(-)	PLUG, SPARK, CHAMPION (N-19V)
	AM 53223	(-)	PLUG, SPARK, AC (SV4XL)
2	19M 7560	(-)	BOLT, 6 MM X 16 MM
3	12H 302	(-)	WASHER, LOCK, 1/4"
4	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
5	M 63986	(-)	CLAMP
6	14H 631	(-)	NUT, NO. 10
7	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10
8	21H 985	(-)	SCREW, NO. 10 X 1"
9	AM 53175	(-)	COIL (SUB. AM54238)

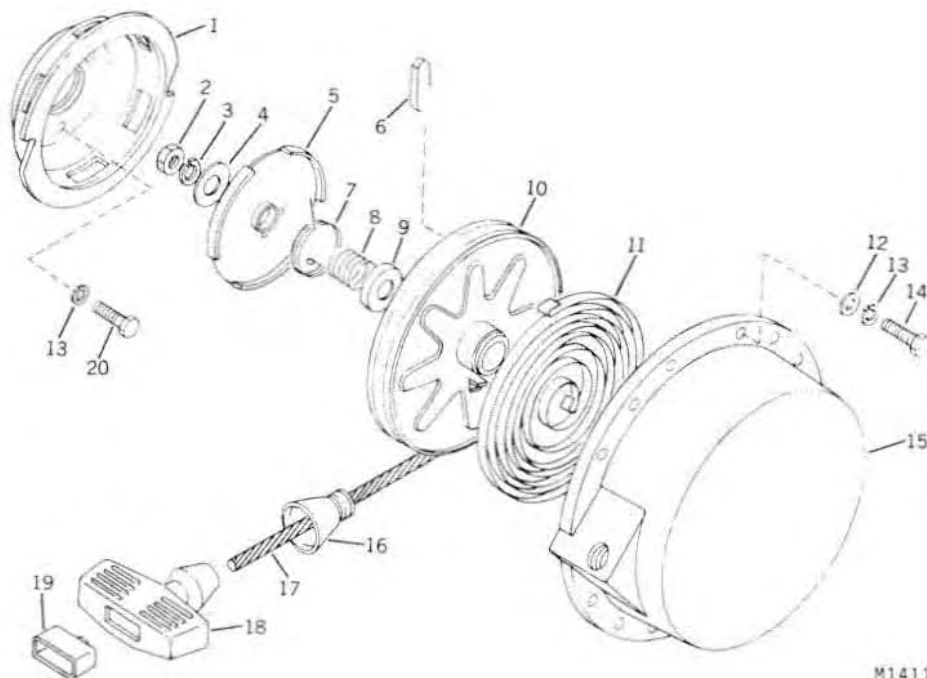
FAN AND FAN DRIVE



M14110

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63973	(-)	SHAFT
2	AM 52498	(-)	BEARING, BALL (2 USED)
3	M 63966	(-)	RING, SNAP (2 USED)
4	M 63967	(-)	SPACER
5	M 65416	(-)	WASHER (THICK)
6	M 63970	(-)	WASHER (THIN)
7	M 63961	(-)	PULLEY, DRIVEN, INNER HALF
8	M 63963	(-)	SPACER (3 USED)
9	M 63962	(-)	PULLEY, DRIVEN, OUTER HALF
10	M 63972	(-)	FAN
11	M 63971	(-)	SPACER, OUTER
12	12H 301	(-)	WASHER, LOCK, 1/2"
13	M 63568	(-)	NUT
14	M 63615	(-)	SPACER (4 USED)
15	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (4 USED)
16	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
17	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM (4 USED)
18	M 65406	(-)	GUARD (SUB. M65661)
19	M 65414	(-)	V-BELT (SUB. FOR M64721)
20	M 64667	(-)	PULLEY, DRIVE
21	M 65404	(-)	COVER (SUB. M65656)
22	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
23	12H 303	(-)	WASHER, LOCK, 5/16" (6 USED)
24	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (4 USED)
25	M 63968	(-)	CASE
26	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (2 USED)
27	19M 7139	(-)	SCREW, CAP, 8 MM X 20 MM (2 USED)
28	M 63562	(-)	PLATE, COVER
29	19M 7377	(-)	SCREW, CAP, 8 MM X 28 MM

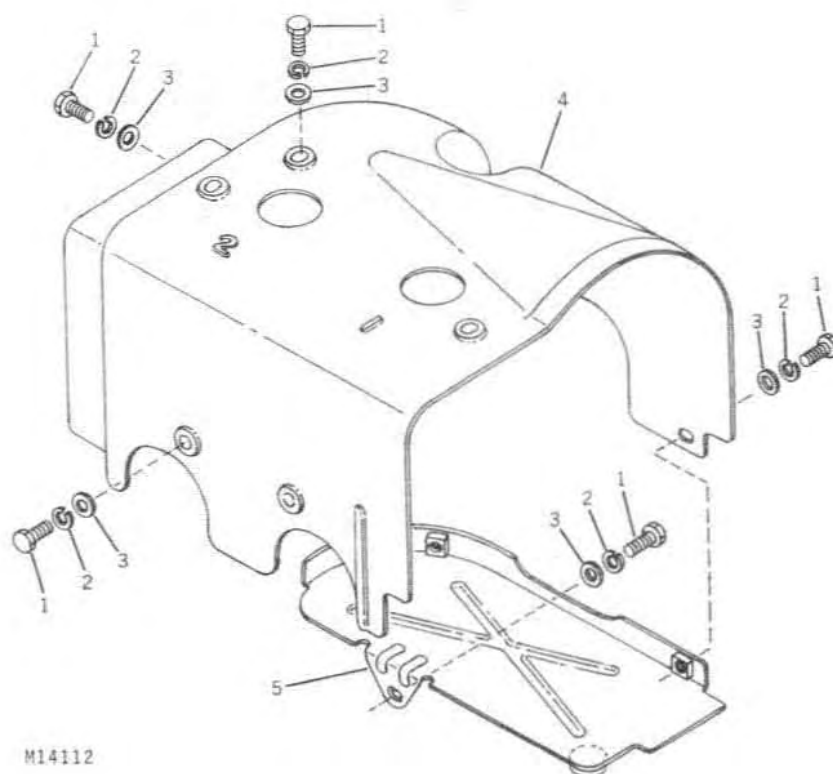
RECOIL STARTER



M14111

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64669	(-)	PULLEY
2	14M 7059	(-)	NUT, 8 MM
3	12H 303	(-)	WASHER, LOCK, 5/16"
4	M 63668	(-)	WASHER (SUB. M65975)
5	M 63576	(-)	PLATE, FRICTION
6	M 63577	(-)	PAWL (3 USED)
7	M 64849	(-)	SPRING, RETURN
8	M 64853	(-)	SPRING
9	M 63616	(-)	WASHER
10	M 63581	(-)	REEL
11	M 63580	(-)	SPRING, MAIN
12	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (4 USED)
13	12H 302	(-)	WASHER, LOCK, 1/4" (7 USED)
14	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (4 USED)
15	M 65405	(-)	CASE
16	M 63583	(-)	GUIDE, ROPE
17	M 63584	(-)	ROPE
18	M 63585	(-)	HANDLE
19	M 63586	(-)	LOCK, ROPE
20	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM (3 USED)

CYLINDER COVER

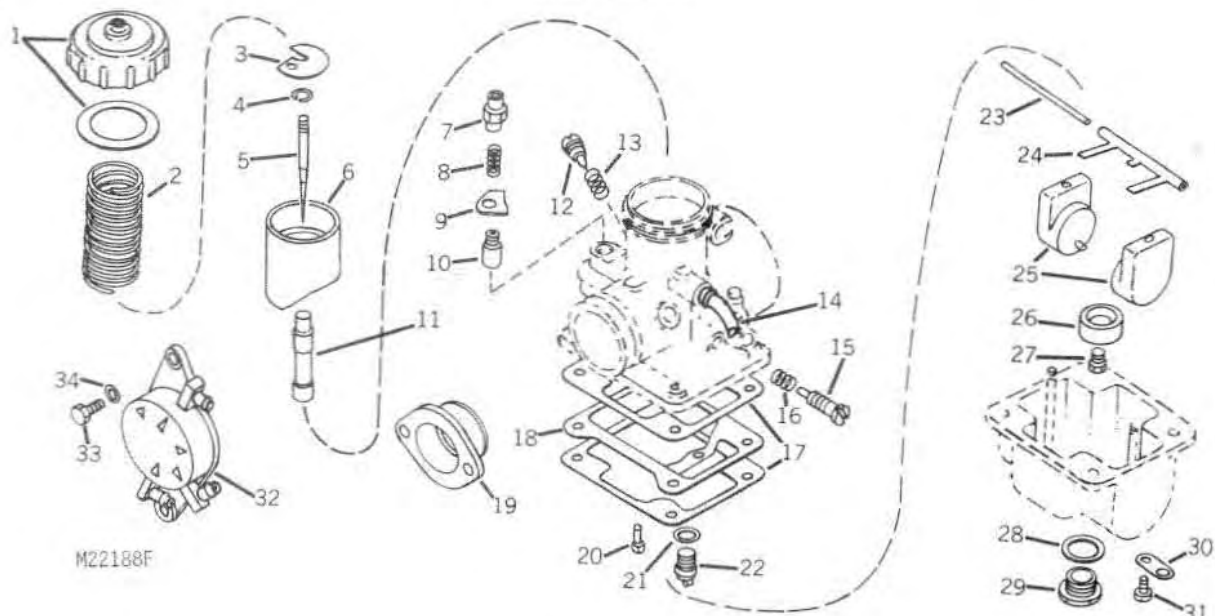


M14112

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM (8 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (8 USED)
3	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
4	M 65401	(-)	COVER
5	AM 53390	(-)	ADAPTOR

CARBURETOR

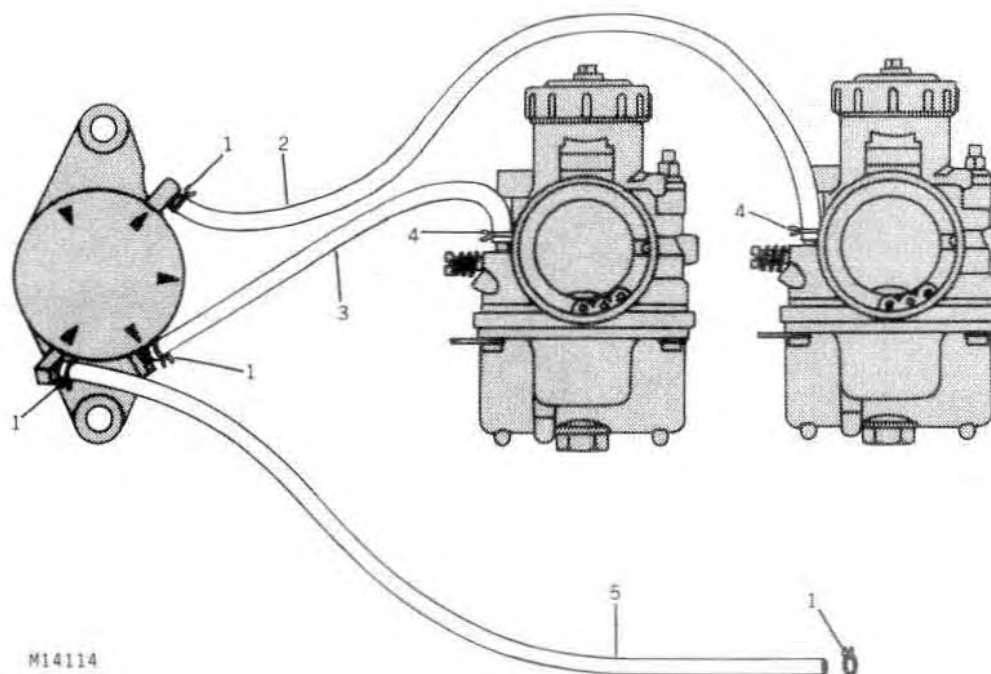
M22188F



M22188F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	-	CAP. MIXING CHAMBER
2	M 65353	-	SPRING, THROTTLE VALVE
3	M 65351	-	PLATE
4	M 65352	-	E-RING
5	M 65354	-	NEEDLE, JET
6	M 65356	-	VALVE, THROTTLE
7	M 65330	-	CAP. STARTER PLUNGER
8	M 65328	-	SPRING STARTER PLUNGER
9	M 65329	-	WASHER
10	M 65327	-	VALVE, STARTER
11	M 65340	-	JET, NEEDLE
12	M 65342	-	SCREW, AIR
13	M 65341	-	SPRING, AIR SCREW
14	M 63271	-	TUBE, VENT (10 FT. (3.048M) ROLL)
15	M 65349	-	SCREW, THROTTLE STOP
16	M 65350	-	SPRING, THROTTLE STOP SCREW
17	M 65347	-	GASKET (2 USED)
18	M 65348	-	PLATE, BAFFLE
19	AM 53186	-	MOUNT, INCLUDES CLAMP AND HARDWARE
20	M 65355	-	JET, PILOT
21	M 65339	-	WASHER
22	AM 53358	-	NEEDLE VALVE
23	M 65338	-	PIN, FLOAT ARM
24	M 65337	-	ARM, FLOAT
25	M 65346	-	FLOAT (2 USED)
26	M 65331	-	RING
27	M 65332	-	JET, MAIN (140)
	M 65333	-	JET, MAIN (150)
	M 65334	-	JET, MAIN (160)
	M 65468	-	JET, MAIN (170)
	M 65469	-	JET, MAIN (180)
	M 65470	-	JET, MAIN (190)
	M 65471	-	JET, MAIN (200)
	M 65472	-	JET, MAIN (210)
28	M 65345	-	WASHER
29	M 65344	-	PLUG, DRAIN
30	M 65343	-	PLATE
31	21M 7022	-	SCREW (5 MM X 20 MM) (4 USED)
	12H 246	-	WASHER, LOCK, NO. 10
32	AM 53185	-	PUMP, FUEL
33	19H 1948	-	SCREW, CAP. 1/4" X 3/4" (2 USED)
34	24H 1287	-	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	AM 53184	-	CARBURETOR, COMPLETE (LESS MAIN JET)

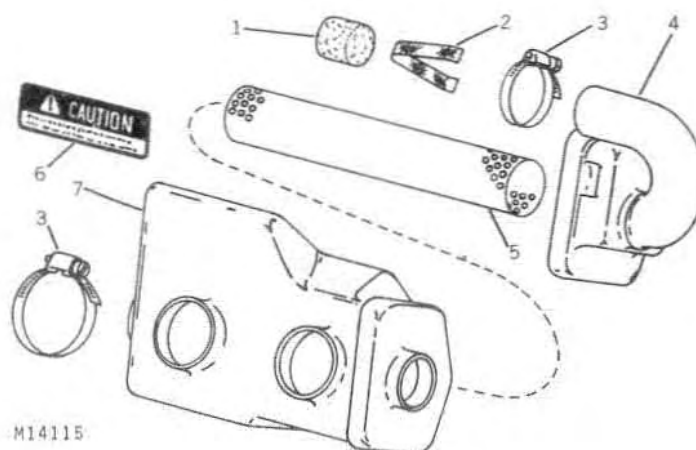
FUEL LINES



M14114

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64254	(-)	CLAMP, HOSE (4 USED)
2	...	(-)	LINE, FUEL 10" (25.40 CM) (SUB. M63270 10 FT. (3.048 M) LENGTH)
3	...	(-)	LINE, FUEL 7" (17.80 CM) (SUB. M63270 10 FT. (3.048 M) LENGTH)
4	M 47470	(-)	CLAMP, HOSE (2 USED)
5	...	(-)	LINE, FUEL (SUB. M63270 10 FT. (3.048M) LENGTH)

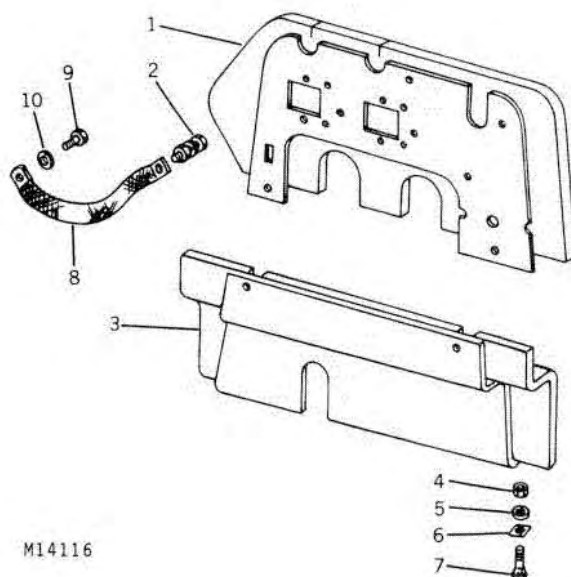
AIR INTAKE SILENCER



M14115

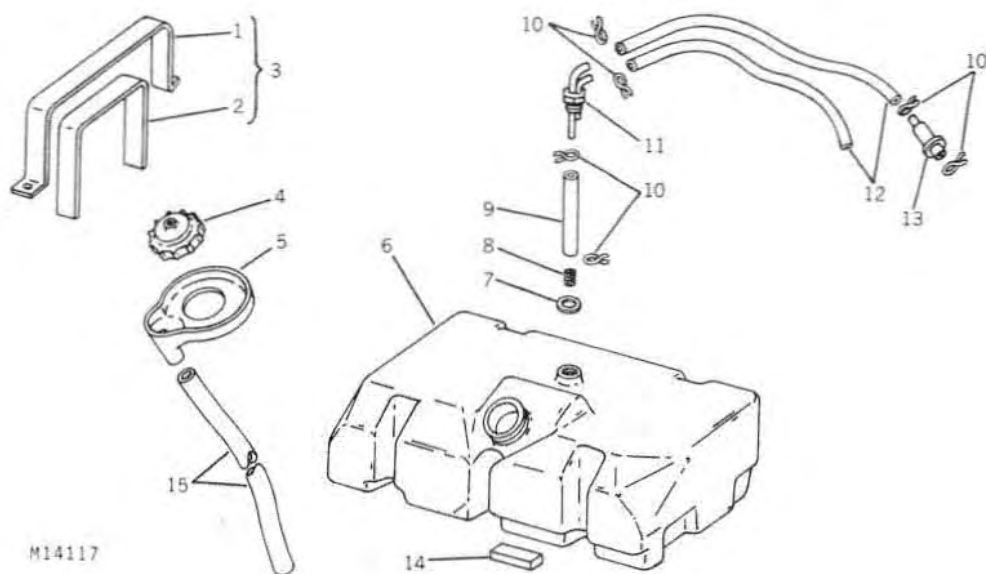
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64624	(-)	FILTER
2	M 64625	(-)	SCREEN
3	AR 21840	(-)	CLAMP (3 USED)
4	M 65235	(-)	CHAMBER, RESONATING
5	M 65234	(-)	TUBE
6	M 65325	(-)	DECAL, SILENCER
7	M 65236	(-)	SILENCER, INTAKE

HEAT DEFLECTOR AND GROUND STRAP



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53274	(-)	DEFLECTOR, UPPER HEAT (INCLUDES FOAM)
2	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED)
	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
3	AM 53275	(-)	DEFLECTOR, LOWER HEAT (INCLUDES FOAM)
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
6	M 63904	(-)	NUT, SPEED (2 USED)
7	03H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (2 USED)
8	AM 52218	(-)	STRAP, GROUND
9	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM
10	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM

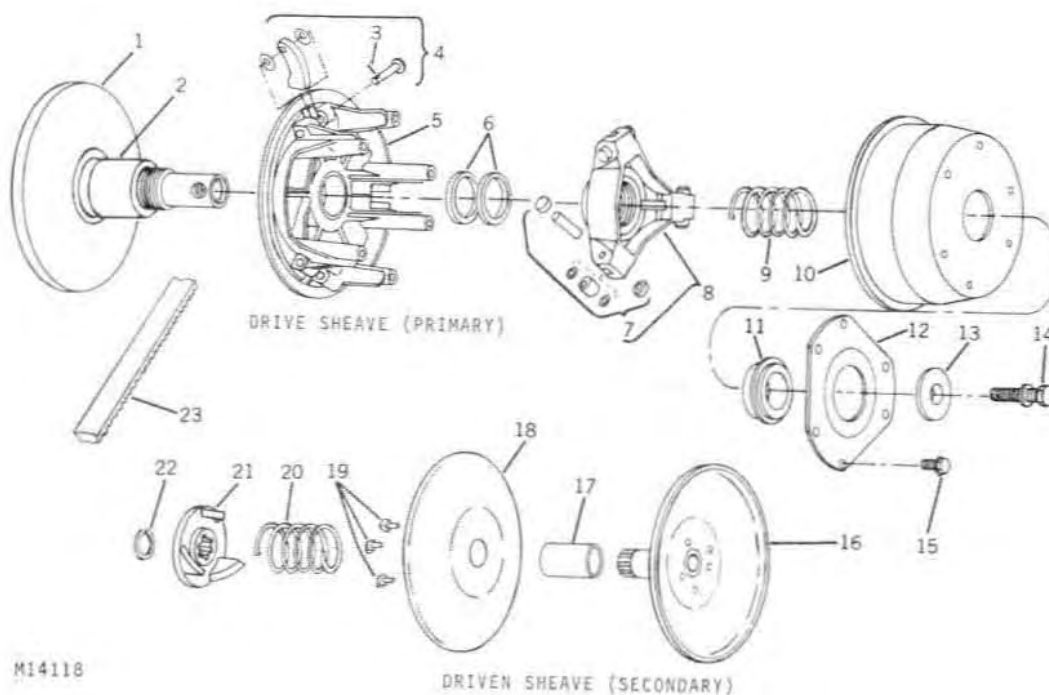
FUEL TANK, LINES AND CAP



M14117

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65181	(-)	STRAP (2 USED)
2	M 65178	(-)	CUSHION, STRAP (2 USED)
3	AM 53280	(-)	STRAP
4	AM 53194	(-)	CAP
5	M 65188	(-)	TRAY
6	M 65009	(-)	TANK, FUEL
7	M 63127	(-)	GASKET
8	AM 52039	(-)	PICKUP (INCLUDES SCREEN)
9	...	(-)	LINE, FUEL (SUB. M63270) 10 FT. (3.048M) LONG, CUT TO LENGTH
10	M 64254	(-)	CLAMP (6 USED)
11	M 63126	(-)	FITTING
12	...	(-)	LINE, FUEL (SUB. M63270) 10 FT. (3.048M) LONG, CUT TO LENGTH
13	M 64630	(-)	FILTER
14	M 63667	(-)	PAD (5 USED)
15	M 65228	(-)	HOSE, SPLASH TRAY

JOHN DEERE - COMET DRIVE AND DRIVEN SHEAVES



M14118

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52996	*	SHEAVE, FIXED FACE
2		*	BUSHING (SUB. AM53408 BUSHING KIT) (INCLUDES M65473)
3	34H 226	*	PIN, SPRING, 3/32" X 7/16" (3 USED)
4	AM 53406	*	KIT, ARM
5	AM 53407	*	SHEAVE, MOVABLE FACE
6	AM 53000	*	KIT, WASHER
7	AM 52998	*	KIT, ROLLER
8	AM 52997	*	KIT, SPIDER AND ROLLER (INCLUDES AM52998)
9	M 65466	*	SPRING (BLUE) (SUB. M66024)
10	M 64612	*	COVER
11	M 65473	*	BUSHING, CLUTCH GUIDE (SUB. FOR M64605)
12	M 64604	*	PLATE
13	M 64607	*	WASHER, PILOT
14	19H 3289	*	SCREW, CAP, 1/2" X 6"
	12H 301	*	WASHER, LOCK, 1/2"
15	AM 53002	*	KIT, LOCKING SCREW (CONTAINS SIX 1/4"-20 X 3/4" SCREWS)
16	AM 53004	†	SHEAVE AND POST, FIXED FACE
17	M 64611	†	BUSHING
18	AM 53005	†	SHEAVE, MOVABLE (SUB. AM53741)
19	AM 52995	†	KIT, BUTTON (SUB. AM53738)
20	M 64609	†	SPRING (RED)
21	M 64608	†	CAM, FIXED, 34°
22	M 64610	†	RING, RETAINING (2 USED)
23	M 64550	(	BELT, DRIVE

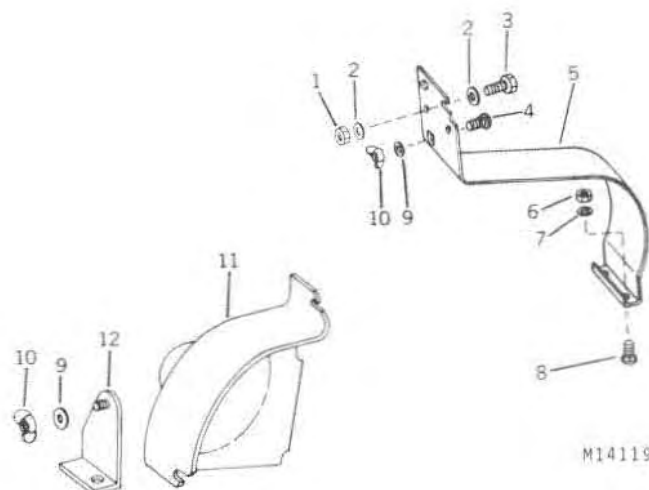
*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

AM 53188 () DRIVE SHEAVE, COMPLETE (PRIMARY) (SUB. AM53453 AND (1) AM53740 AND (1) 19H3326)

†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

AM 52969 () DRIVEN SHEAVE, COMPLETE (SECONDARY) (SUB. FOR AM53279)

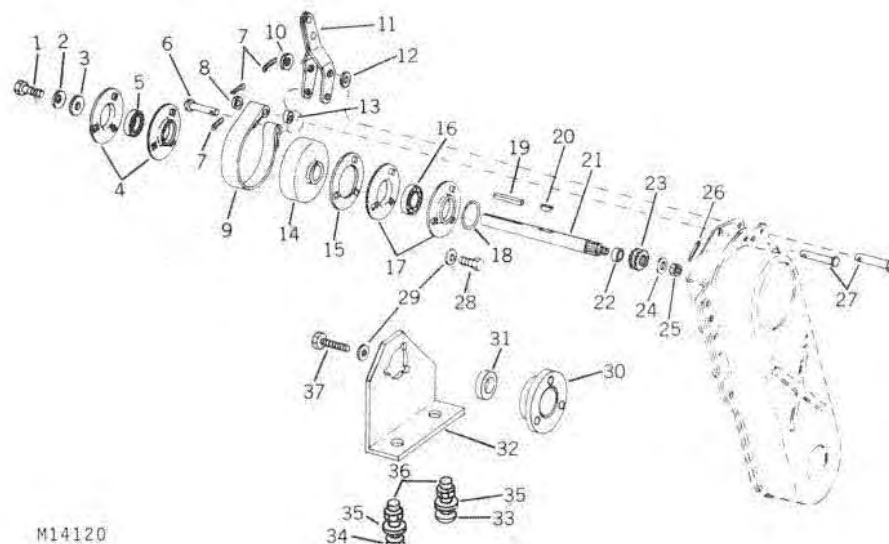
BELT SHIELD AND BELT GUARD



M14119

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
2	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (4 USED)
3	19H 1898	(-)	SCREW, CAP, 1/4" X 1-1/2" (2 USED)
4	03H 2139	(-)	BOLT, ROUND HEAD, 5/16" X 1-1/4"
5	M 65006	(-)	GUARD
6	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
7	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
8	03H 1524	(-)	BOLT, ROUND HEAD, 5/16" X 1" (2 USED)
9	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
10	M 63594	(-)	NUT, WING, 5/16" (2 USED)
11	M 63913	(-)	SHIELD
12	AM 52651	(-)	BRACKET

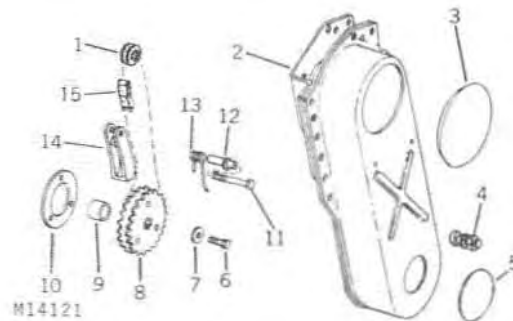
BRAKE, SECONDARY SHAFT AND DRIVE SPROCKET



M14120

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1907	(-)	SCREW, CAP, 5/16" X 2-3/4"
2	M 63679	(-)	WASHER, SPRING
3	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105"
4	M 64471	(-)	FLANGE (2 USED) (SUB. M80291)
5	JD 8555	(-)	BEARING
6	N 31296	(-)	PIN, DRILLED
7	11H 233	(-)	PIN, COTTER, 3/32" X 1/2" (3 USED)
8	28H 1511	(-)	SPACER, 1/4" X 1/4"
9	AM 52626	(-)	BAND, BRAKE
10	24H 1308	(-)	WASHER, 13/32" X 1" X 0.134"
11	AM 52070	(-)	ARM, BRAKE
12	24H 1621	(-)	WASHER, 11/32" X 1" X 0.194"
13	28H 86	(-)	SPACER, 1/4" X 5/16"
14	M 63210	(-)	PULLEY, BRAKE
15	M 63229	(-)	GASKET
16	JD 9217	(-)	BEARING
17	M 65191	(-)	FLANGE (2 USED)
18	U 17502	(-)	O-RING
19		(-)	KEY, 3/16" X 3-1/8" (CUT TO LENGTH FROM H64373)
20	26H 77	(-)	KEY, 3/16" X 3/4"
21	M 65008	(-)	SHAFT, SECONDARY
22	M 63139	(-)	SPACER
23	M 63224	(-)	SPROCKET, DRIVE, 16-TOOTH (SEE PAGE 32)
24	24H 1789	(-)	WASHER, 17/32" X 1-1/4" X 0.105"
25	14H 926	(-)	NUT, SLOTTED, 1/2"
26	11H 236	(-)	PIN, COTTER, 1/8" X 1"
27	1917 SC	(-)	PIN, 5/16" X 2-3/16" (2 USED)
28	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (3 USED)
29	24H 1289	(-)	WASHER, 21/64" X 5/8" X 0.048" (6 USED)
30	M 65190	(-)	SPACER, BEARING
31	M 65173	(-)	SPACER, PULLEY
32	M 63921	(-)	BRACE
33	03H 1524	(-)	BOLT, ROUND HEAD, 5/16" X 1"
34	19H 1905	(-)	SCREW, CAP, 5/16" X 1"
35	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
36	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
37	19H 2117	(-)	SCREW, CAP, 5/16" X 1-1/8" (3 USED)

CHAIN CASE, CHAIN AND DRIVEN SPROCKET

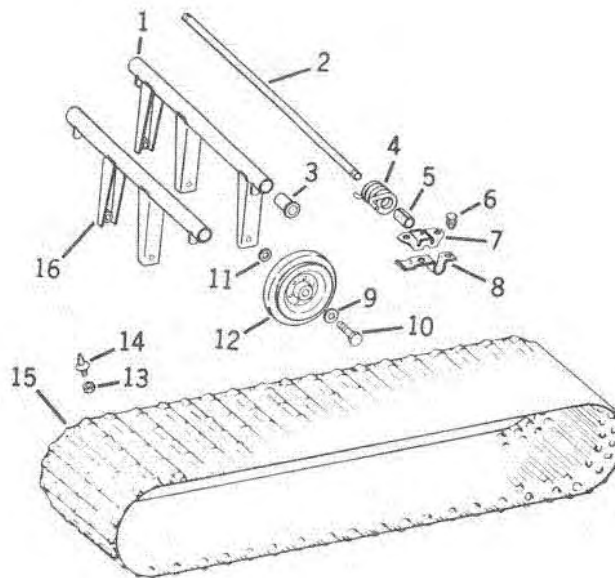


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63224	(-)	SPROCKET, DRIVE, 16-TOOTH (16:39 RATIO) STANDARD
	M 63224	(-)	SPROCKET, DRIVE, 16-TOOTH (16:35 RATIO) OPTIONAL
	M 64602	(-)	SPROCKET, DRIVE, 15-TOOTH (15:35 RATIO) OPTIONAL
	M 64602	(-)	SPROCKET, DRIVE, 15-TOOTH (15:40 RATIO) OPTIONAL
	M 65193	(-)	SPROCKET, DRIVE, 17-TOOTH (17:39 RATIO) OPTIONAL
	M 63341	(-)	SPROCKET, DRIVE, 18-TOOTH (18:37 RATIO) OPTIONAL
2	AM 52084	(-)	CASE, CHAIN
3	M 63225	(-)	COVER, CHAIN CASE, UPPER
4	03H 1524	(-)	BOLT, RD. HD., 5/16" X 1" (2 USED)
	M 63115	(-)	WASHER, MODULE MOUNT (2 USED)
5	M 63227	(-)	COVER, CHAIN CASE, LOWER
6	M 63678	(-)	BOLT, LOCKING, 3/8" X 1"
7	24H 1718	(-)	WASHER, 13/32" X 1-5/8" X 0.134"
8	M 63226	(-)	SPROCKET, DRIVEN, 39-TOOTH (16:39 RATIO) STANDARD
	M 63226	(-)	SPROCKET, DRIVEN, 39-TOOTH (17:39 RATIO) OPTIONAL
	M 63339	(-)	SPROCKET, DRIVEN, 35-TOOTH (15:35 RATIO) OPTIONAL
	M 63339	(-)	SPROCKET, DRIVEN, 35-TOOTH (16:35 RATIO) OPTIONAL
	M 64603	(-)	SPROCKET, DRIVEN, 40-TOOTH (15:40 RATIO) OPTIONAL
	M 63342	(-)	SPROCKET, DRIVEN, 37-TOOTH (18:37 RATIO) OPTIONAL
9	M 63132	(-)	SPACER
10	M 63228	(-)	GASKET, CASE, LOWER (2 USED)
11	19H 2334	(-)	SCREW, CAP, 1/4" X 2-1/2" (2 USED)
12	AM 52035	(-)	SPACER (2 USED)
13	M 63121	(-)	SPRING, TENSION (2 USED)
14	M 63122	(-)	BLOCK, TENSION (2 USED)
15	M 63125	(-)	CHAIN, 92-PITCH (ENDLESS) (16:39 RATIO) STANDARD
	M 63125	(-)	CHAIN, 92-PITCH (ENDLESS) (15:40 RATIO) OPTIONAL
	M 63125	(-)	CHAIN, 92-PITCH (ENDLESS) (17:39 RATIO) OPTIONAL
	M 63125	(-)	CHAIN, 92-PITCH (ENDLESS) (18:37 RATIO) OPTIONAL
	M 63338	(-)	CHAIN, 90-PITCH (ENDLESS) (15:35 RATIO) OPTIONAL
	M 63338	(-)	CHAIN, 90-PITCH (ENDLESS) (16:35 RATIO) OPTIONAL

NOTE: USE ONLY CHAIN AND SPROCKET COMBINATIONS WITH LIKE RATIOS. DO NOT USE ANY OTHER COMBINATION

BOGIES, BOGIE TUBES AND TRACK
(BOGIE SUSPENSION)

M22189F

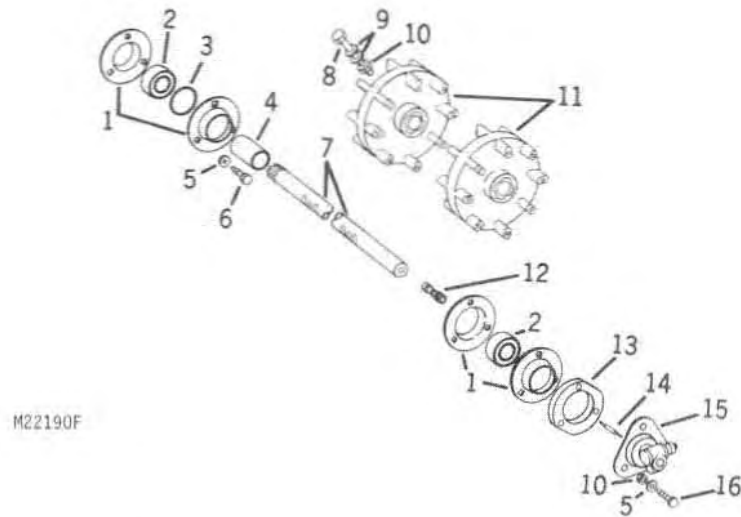


M22189F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52023	(-)	TUBE, BOGIE, 3 ARM (3 USED)
2	M 63035	(-)	AXLE (6 USED)
3	M 63039	(-)	BEARING (12 USED)
4	M 63040	(-)	SPRING, R.H. (6 USED)
5	M 63041	(-)	SPRING, L.H. (6 USED)
6	M 63036	(-)	SPACER (12 USED)
7	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (24 USED)
8	M 63277	(-)	NUT, LOCK, 5/16" (24 USED)
9	M 63042	(-)	CLIP (12 USED)
10	M 63038	(-)	CLAMP (12 USED)
11	24H 1303	(-)	WASHER, 13/32" X 11/16" X 0.060" (15 USED)
12	19H 3267	(-)	SCREW, CAP, 3/8" X 1-5/8" (15 USED)
13	24H 1308	(-)	WASHER, 13/32" X 1" X 0.134" (15 USED)
14	AM 52464	(-)	WHEELS, BOGIE (15 USED)
15	M 65217	(-)	NUT, ICE STUD (32 USED)
16	M 65003	(-)	STUD, ICE (32 USED)
	M 64360	(-)	TRACK
	AM 52022	(-)	TUBE, 2 ARM (3 USED)

DRIVE WHEELS AND DRIVE SHAFT (BOGIE SUSPENSION)

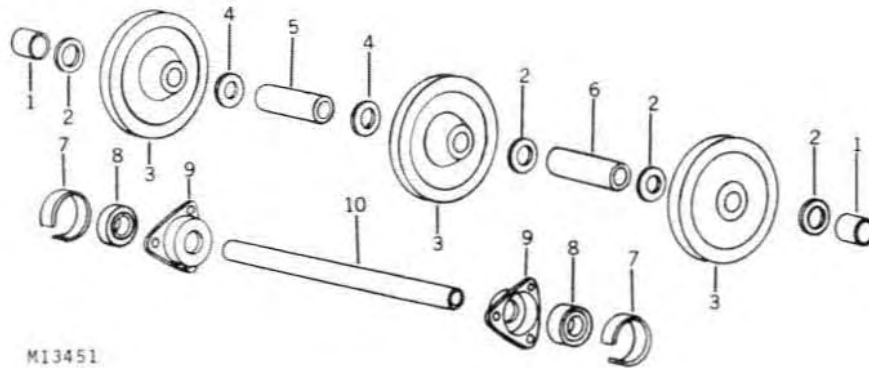
M22190F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	L 1921 C	(-)	FLANGE (4 USED)
2	JD 8555	(-)	BEARING (2 USED)
3	U 42111	(-)	O-RING
4	M 63132	(-)	SPACER
5	24H 1289	(-)	WASHER, 21/64" X 5/8" X 0.048" (6 USED)
6	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (3 USED)
7	M 64215	(-)	SHAFT, DRIVE
8	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
9	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
10	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
11	AM 52563	(-)	WHEEL, DRIVE (2 USED)
12	M 63306	(-)	BUSHING
13	M 63138	(-)	SPACER
14	M 64142	(-)	CORE
15	AM 52344	(-)	DRIVE, SPEEDOMETER
16	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)

REAR IDLER WHEELS AND BEARINGS
(BOGIE SUSPENSION)

M13451

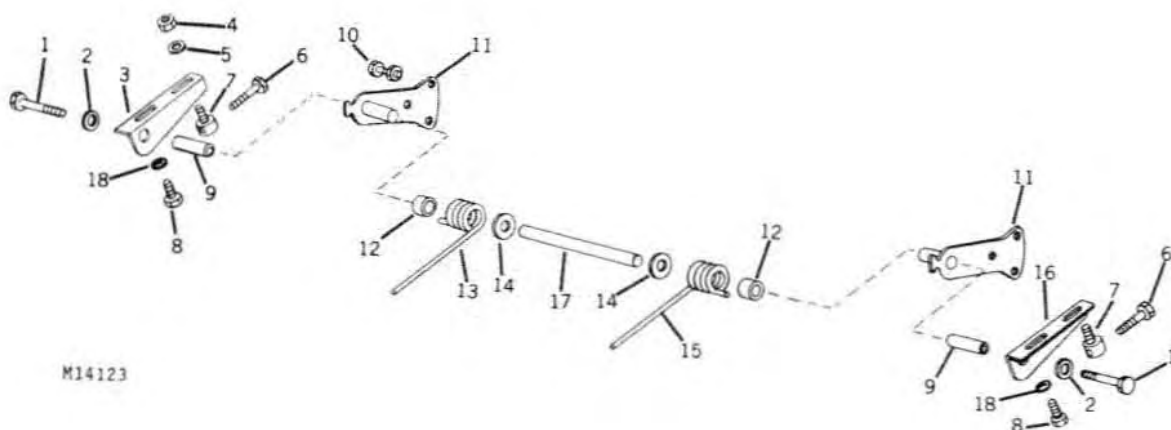


M13451

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64584	(-)	SPACER (2 USED)
2	M 63676	(-)	WASHER (4 USED)
3	AM 52014	(-)	WHEEL (3 USED)
4	M 63236	(-)	WASHER, SPRING (2 USED)
5	M 64327	(-)	SPACER, L.H., 4-3/8" (111.1 MM) LONG
6	M 64326	(-)	SPACER, R.H., 3-5/8" (92.08 MM) LONG
7	M 63012	(-)	RETAINER (2 USED)
8	M 63810	(-)	BEARING (2 USED)
9	M 63014	(-)	FLANGE (2 USED)
10	M 63809	(-)	AXLE

REAR PIVOT ARM AND SPRINGS (BOGIE SUSPENSION)

M14123

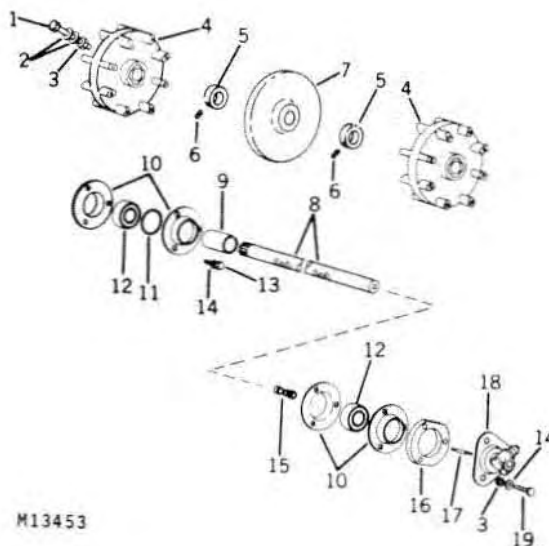


M14123

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2466	(-)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
2	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
3	M 63017	(-)	BRACKET, L.H.
4	M 63440	(-)	NUT, LOCK, 3/8" (4 USED)
5	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105" (4 USED)
6	19H 3235	(-)	SCREW, CAP, 5/16" X 2-1/2" (UNF FULL THREAD) (2 USED)
7	M 63015	(-)	STUD (2 USED)
8	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
9	M 63009	(-)	BUSHING (2 USED)
10	21H 992	(-)	SCREW, FLAT HEAD, 1/4" X 5/8" (6 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
11	AM 52013	(-)	ARM (2 USED)
12	M 63237	(-)	SPACER (2 USED)
13	M 63109	(-)	SPRING, L.H.
14	24H 1314	(-)	WASHER, 13/32" X 1-3/4" X 0.105" (2 USED)
15	M 63108	(-)	SPRING, R.H.
16	M 63016	(-)	BRACKET, R.H.
17	M 63010	(-)	ROD
18	24H 1308	(-)	WASHER, 13/32" X 1" X 0.134" (2 USED)

DRIVE WHEELS AND DRIVE SHAFT (SLIDE SUSPENSION)

M13453

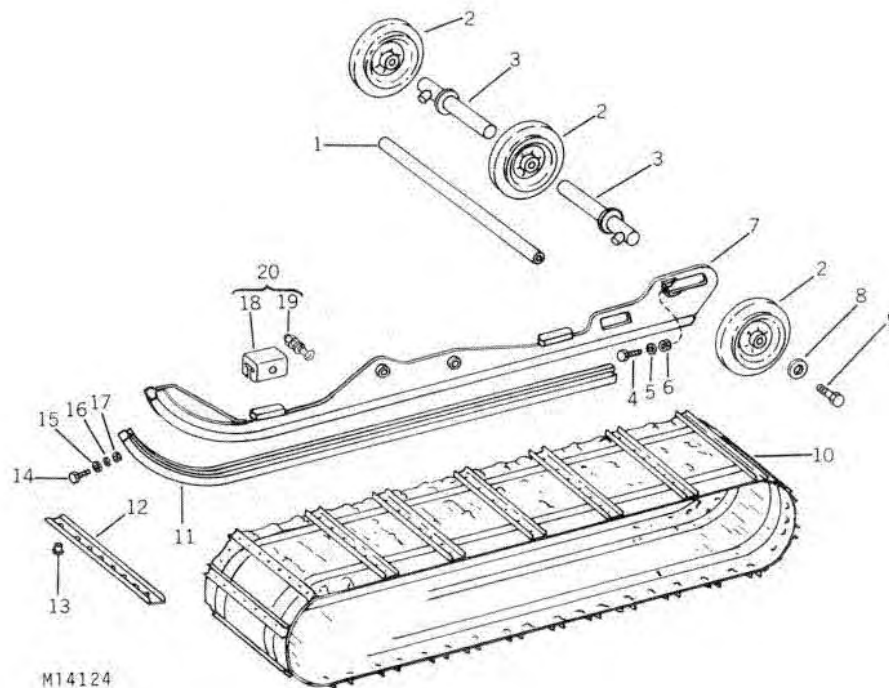


M13453

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
3	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
4	AM 52913	(-)	WHEEL, DRIVE (2 USED)
5	JD 8551	(-)	COLLAR, LOCKING (2 USED)
6	22H 975	(-)	SCREW, SET, 5/16" X 5/16" (2 USED)
7	M 64837	(-)	WHEEL, IDLER
8	M 64430	(-)	SHAFT
9	M 63132	(-)	SPACER, SPROCKET
10	L 1921 C	(-)	FLANGE (4 USED)
11	U 42111	(-)	O-RING
12	JD 8555	(-)	BEARING (2 USED)
13	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (3 USED)
14	24H 1289	(-)	WASHER, 21/64" X 5/8" X 0.048" (6 USED)
15	M 63306	(-)	BUSHING
16	M 63138	(-)	SPACER
17	M 64142	(-)	CORE
18	AM 52344	(-)	DRIVE, SPEEDOMETER
19	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)

REAR IDLER, TRACK AND SLIDE RAILS (SLIDE SUSPENSION)

M14124

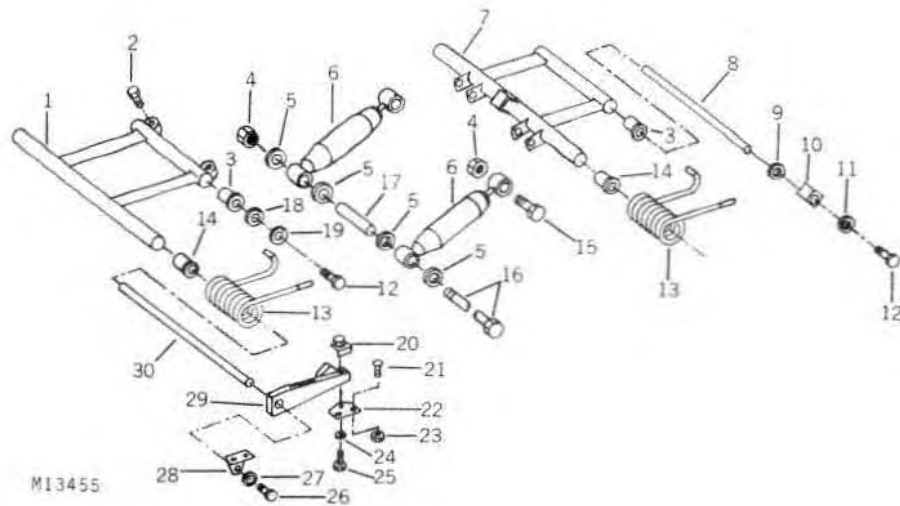


M14124

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64483	(-)	AXLE, REAR IDLER
2	AM 52952	(-)	WHEEL, IDLER (3 USED)
3	AM 52951	(-)	SPACER, WHEEL (2 USED) (SUB. AM53529)
4	19H 2418	(-)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
5	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
6	14H 812	(-)	NUT, 3/8" (2 USED)
7	AM 52949	(-)	SLIDE, RAIL, L.H.
	AM 52948	(-)	SLIDE, RAIL, R.H.
8	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
9	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
10	AM 54583	(-)	TRACK (SUB. FOR AM52784 AND AM53708)
11	M 64480	(-)	WEAR BAR, SLIDE (2 USED)
12	M 64335	(-)	BAR, GROUSER (24 USED) (SUB. M66038)
13	M 64720	(-)	RIVET, STEEL POP, 3/16" X .575 (PACKED 50 PER PACKAGE)
14	19H 1913	(-)	SCREW, CAP, 5/16" X 2-1/4"
15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
16	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
17	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
18	AM 53346	(-)	BUMPER, RUBBER (2 USED) (SUB. FOR M65254)
19	21H 1199	(-)	SCREW, MACHINE, NO. 10 X 1-3/4" (2 USED)
	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (4 USED)
	M 63662	(-)	NUT, LOCK, NO. 10 (2 USED)
20	AM 53346	(-)	KIT, BUMPER, COMPLETE
	AM 54179	(-)	KIT, TRACK WEAR CLIP (NOT ILLUSTRATED)

SLIDE RAIL PIVOTS AND SPRINGS (SLIDE SUSPENSION)

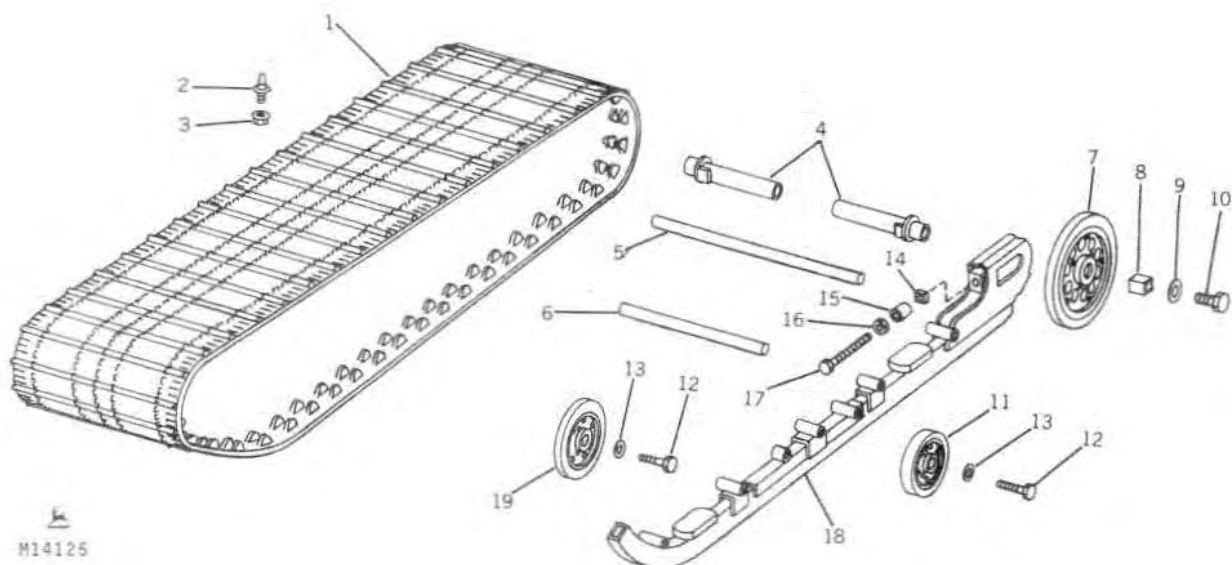
M13455



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52947	(-)	PIVOT, FRONT
2	R 40835	(-)	BOLT, LOCKING (2 USED)
3	M 63039	(-)	BEARING (4 USED)
4	M 64832	(-)	NUT, LOCK, 7/16" (3 USED)
5	24H 1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
6	AM 53254	(-)	ABSORBER, SHOCK (2 USED)
7	AM 52950	(-)	PIVOT, REAR
8	M 64481	(-)	SHAFT, LOWER (2 USED)
9	24H 1211	(-)	WASHER, 9/16" X 1-3/8" X 0.105" (2 USED)
10	M 64482	(-)	BEARING, REAR SLIP (2 USED)
11	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
12	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (4 USED)
13	M 64241	(-)	SPRING, L.H. (2 USED)
	M 64240	(-)	SPRING, R.H. (2 USED)
14	M 64242	(-)	BEARING (4 USED)
15	19H 1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
16	AM 52953	(-)	SHAFT, SHOCK ABSORBER
17	28H 1538	(-)	SPACER
18	24H 1341	(-)	WASHER, 17/32" X 15/16" X 0.060" (2 USED)
19	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
20	AM 52666	(-)	CLIP, ADJUSTING ARM (4 USED)
21	03H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (16 USED)
22	M 64218	(-)	PLATE (4 USED)
23	M 63277	(-)	NUT, LOCK, 5/16" (16 USED)
24	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (4 USED)
25	19H 2440	(-)	SCREW, CAP, 5/16" X 2-1/2", FULL THREAD (FRONT ADJUSTING ARM) (2 USED)
	19H 1901	(-)	SCREW, CAP, 5/16" X 2" (REAR ADJUSTING ARM) (2 USED)
26	M 64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
27	24H 1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
28	M 64531	(-)	BRACKET, FRONT, L.H.
	M 64530	(-)	BRACKET, FRONT, R.H.
	M 64533	(-)	BRACKET, REAR, L.H.
	M 64532	(-)	BRACKET, REAR, R.H.
29	M 64479	(-)	ARM, ADJUSTING (4 USED) (SUB: (1) M65480 AND (1) M65481)
30	M 64238	(-)	SHAFT, PIVOT (2 USED)

TRACK, BOGIES AND SLIDE RAILS (BOGIE-SLIDE SUSPENSION)

M14125

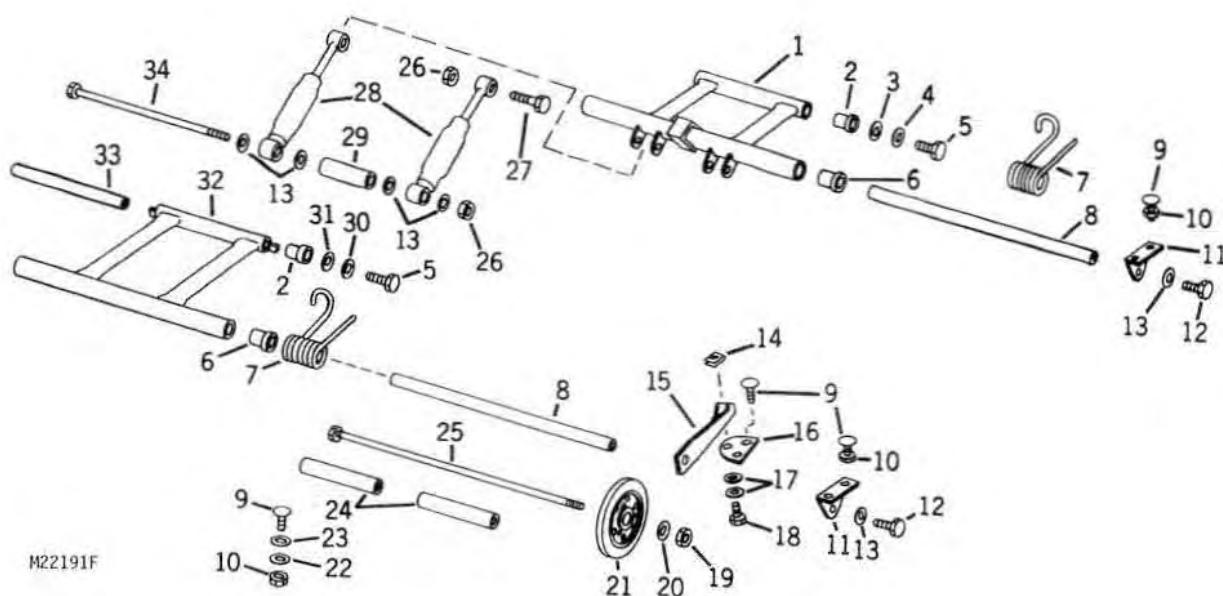


M14125

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64360	(-)	TRACK (LESS STUDS)
2	M 65003	(-)	STUD (32 USED)
3	M 65217	(-)	NUT, STUD (32 USED)
4	AM 52675	(-)	SPACER (2 USED)
5	M 64247	(-)	SHAFT, REAR
6	M 64243	(-)	SHAFT, PIVOT, REAR
7	AM 53349	(-)	IDLER WHEEL, REAR (2 USED)
8	M 64244	(-)	BEARING, SLIP, REAR (2 USED)
9	24H 1730	(-)	WASHER, 13/32" X 1-1/2" X 0.105" (2 USED)
10	19H 1731	(-)	SCREW, CAP, 3/8" X 1"
11	AM 53256	(-)	BOGIE, REAR (2 USED)
12	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4" (8 USED)
13	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105" (8 USED)
14	14H 825	(-)	NUT, 7/16" SQUARE (2 USED)
15	M 65381	(-)	SPACER (2 USED)
16	14H 813	(-)	NUT, 7/16" (2 USED)
17	19H 3304	(-)	SCREW, CAP, 7/16" X 4-1/2" FULL THREAD
18	AM 53276	(-)	RAIL, SLIDE, R.H.
	AM 53277	(-)	RAIL, SLIDE, L.H.
19	AM 52464	(-)	BOGIE (6 USED)

SLIDE RAIL PIVOTS, SPRINGS AND SHOCK ABSORBERS (BOGIE-SLIDE SUSPENSION)

M22191F

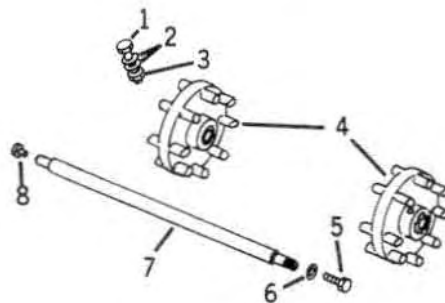


M22191F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53268	(-)	PIVOT, REAR
2	M 63039	(-)	BEARING (4 USED)
3	24H 1211	(-)	WASHER, 9/16" X 1-3/8" X 0.105" (2 USED)
4	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
5	19H 1813	(-)	SCREW, CAP, 5/16" X .620" (4 USED)
6	M 64242	(-)	BEARING (4 USED)
7	M 64240	(-)	SPRING, R.H. (2 USED)
	M 64241	(-)	SPRING, L.H. (2 USED)
8	M 64238	(-)	SHAFT, PIVOT (2 USED)
9	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (18 USED)
10	M 63277	(-)	NUT, 5/16" (18 USED)
11	M 64530	(-)	BRACKET, RIGHT FRONT
	M 64531	(-)	BRACKET, LEFT FRONT
	M 64532	(-)	BRACKET, RIGHT REAR
	M 64533	(-)	BRACKET, LEFT REAR
12	M 64553	(-)	BOLT, MOUNTING (4 USED)
13	24H 1327	(-)	WASHER, 15/32" X 1-1/4" X 0.105" (8 USED)
14	AM 52666	(-)	CLIP (4 USED)
15	M 64479	(-)	ARM (SUB. M65480 AND M65481)
16	M 64218	(-)	PLATE (4 USED)
17	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (4 USED FRONT)
18	19H 2440	(-)	SCREW, CAP, 5/16" X 2-1/2" (2 USED FRONT)
	19H 1901	(-)	SCREW, CAP, 5/16" X 2" (2 USED REAR)
19	M 63440	(-)	NUT, 3/8"
20	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105" (2 USED)
21	AM 52464	(-)	BOGIE WHEEL (9 USED)
22	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
23	M 63115	(-)	WASHER, MOUNT (2 USED)
24	M 65174	(-)	SPACER (2 USED)
25	AM 53259	(-)	SHAFT, BOGIE WHEELS
26	M 64832	(-)	NUT, 7/16" (3 USED)
27	19H 1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
28	AM 53254	(-)	SHOCK ABSORBER (2 USED)
29	28H 1538	(-)	SPACER, 3/8" X 3-1/2"
30	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
31	24H 1341	(-)	WASHER, 17/32" X 1" X 0.060" (2 USED)
32	AM 53269	(-)	ARM, FRONT
33	M 64243	(-)	SHAFT, FRONT
34	AM 52661	(-)	SHAFT

DRIVE WHEELS AND DRIVE SHAFT
(BOGIE-SLIDE SUSPENSION)

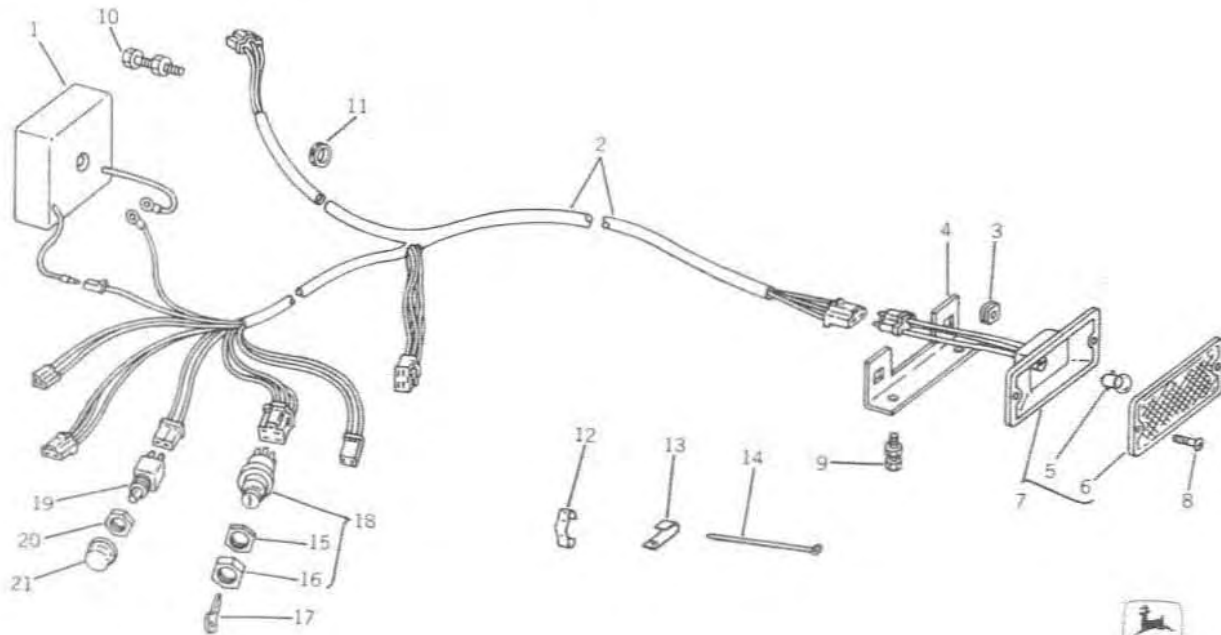
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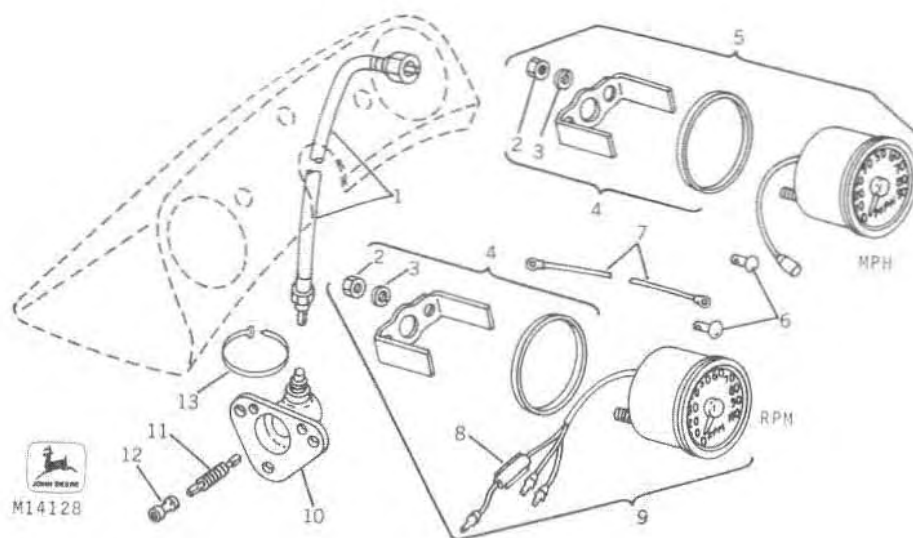
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
3	M 63277	(-)	NUT, 5/16" (2 USED)
4	AM 52563	(-)	WHEELS, DRIVE (2 USED)
5	M 63678	(-)	BOLT, LOCKING
6	24H 1718	(-)	WASHER, 13/32" X 1-5/8" X 0.134"
7	M 64215	(-)	SHAFT
8	M 64141	(-)	BUSHING (SUB. M63306)

WIRING HARNESS, SWITCHES, TAILLIGHT AND VOLTAGE REGULATOR



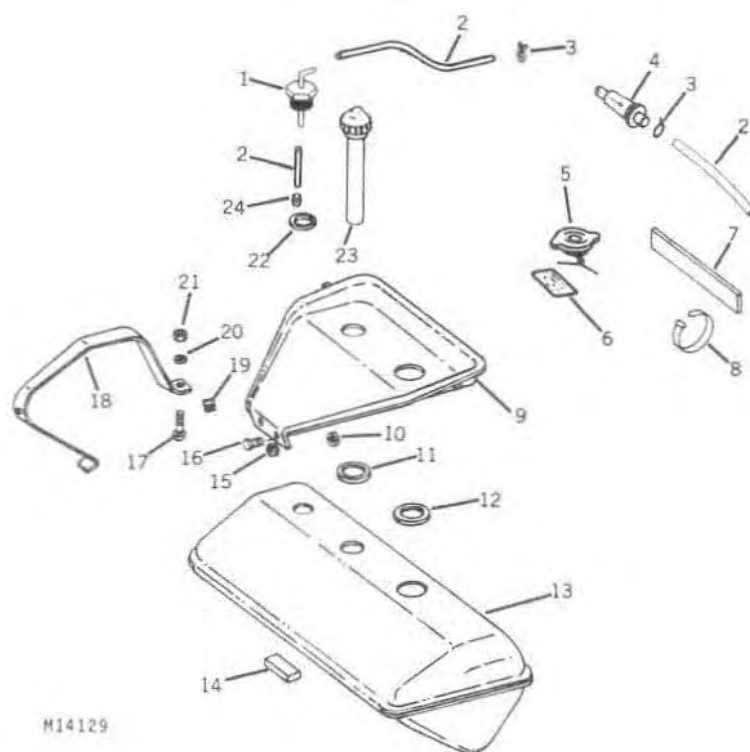
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52963	(-)	REGULATOR, VOLTAGE
2	AM 53271	(-)	HARNESS
3	M 63775	(-)	GROMMET (2 USED)
4	M 63776	(-)	BRACKET
5	AM 52202	(-)	BULB
6	M 63816	(-)	LENS
7	AM 52305	(-)	TAIL LAMP
8	M 63450	(-)	SCREW, NO. 10 X .62" (2 USED)
9	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	M 63707	(-)	NUT, 1/4" LOCK (2 USED)
10	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4"
	M 63707	(-)	NUT, 1/4" LOCK
11	M 64081	(-)	GROMMET
12	N 10025	(-)	CLIP
13	N 10010	(-)	J-CLAMP (2 USED)
14	M 63300	(-)	STRAP, TIE (5 USED)
15	M 63704	(-)	NUT, SWITCH, THIN
16	M 63298	(-)	NUT, SWITCH, THICK
17	M 63301	(-)	KEY, IGNITION (PACKAGE OF TWO)
18	AM 52053	(-)	SWITCH, IGNITION
19	AM 52961	(-)	SWITCH, HEADLIGHT
20	M 64593	(-)	NUT, LIGHT SWITCH
21	M 63297	(-)	BOOT, LIGHT SWITCH

SPEEDOMETER AND TACHOMETER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52345	(-)	CABLE
2	14M 7028	(-)	NUT, 5 MM (4 USED)
3	12M 7011	(-)	WASHER, LOCK, 5 MM (4 USED) (SUB, 12H246)
4	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	AM 52343	(-)	SPEEDOMETER
6	AM 52847	(-)	BULB
7	AM 52549	(-)	WIRE, TACHOMETER GROUND
8	AM 53432	(-)	FUSE, AGC-0.1 AMP.
9	AM 53193	(-)	TACHOMETER
10	AM 52344	(-)	DRIVE
11	M 64142	(-)	CORE
12	M 63306	(-)	BUSHING
13	M 63300	(-)	STRAP, TIE

5.5 GALLON FUEL TANK KIT

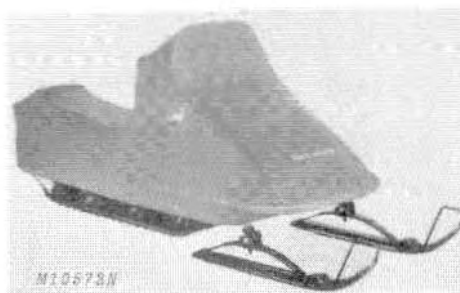


M14129

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64629	(-)	FITTING, FUEL TANK
2	---	(-)	LINE, FUEL (SUB. M63270 10 FT. (3.048M) LONG, CUT TO LENGTH)
3	M 64254	(-)	CLAMP (4 USED)
4	M 64630	(-)	FILTER
5	AM 52115	(-)	CAP
6	M 65183	(-)	DECAL, FUEL MIXTURE
7	M 64646	(-)	WRAP, FUEL LINE
8	M 63300	(-)	STRAP, TIE (3 USED)
9	AM 52057	(-)	TRAY
10	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
11	M 63595	(-)	PAD (FUEL GAUGE)
12	M 63263	(-)	PAD (FILL HOLE)
13	AM 52031	(-)	TANK
14	M 63667	(-)	PAD (2 USED)
15	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
16	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2" (2 USED)
17	03H 2280	(-)	BOLT, ROUND HEAD, 5/16" X 2" (2 USED)
18	AM 52044	(-)	STRAP (2 USED)
19	M 63904	(-)	NUT, SPEED, 5/16" (2 USED)
20	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
21	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
22	M 63127	(-)	GASKET
23	AM 52482	(-)	GAUGE
24	AM 52039	(-)	PICKUP WITH SCREEN, FUEL
	AM 53304	(-)	KIT, 5.5 GALLON FUEL TANK (DOES NOT INCLUDE AM52031 FUEL TANK)

M10572N

SNOWMOBILE COVER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I	AM 52465	(-)	COVER, SNOWMOBILE (SUB. AM53094)

TWO-CYCLE OIL

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	PT 553	(-)	OIL, TWO-CYCLE (1 U.S. QUART) (0.946 LITER)
..	PT 560	(-)	OIL, TWO-CYCLE (1 U.S. PINT) (0.473 LITER)

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			AM 52913	4	37	AM 53293	1	6
AM			AM 52917	6	8	AM 53298	4	10
AM 52013	11	36	AM 52930	1	10	AM 53300	1	13
AM 52014	3	35	AM 52947	1	39	AM 53301	8	6
AM 52018	6	12	AM 52948	7	38	AM 53301	17	6
AM 52019	6	12	AM 52949	7	38	AM 53302	7	9
AM 52022	16	33	AM 52950	7	39	AM 53302	15	9
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