
340 AND 440 CYCLONE

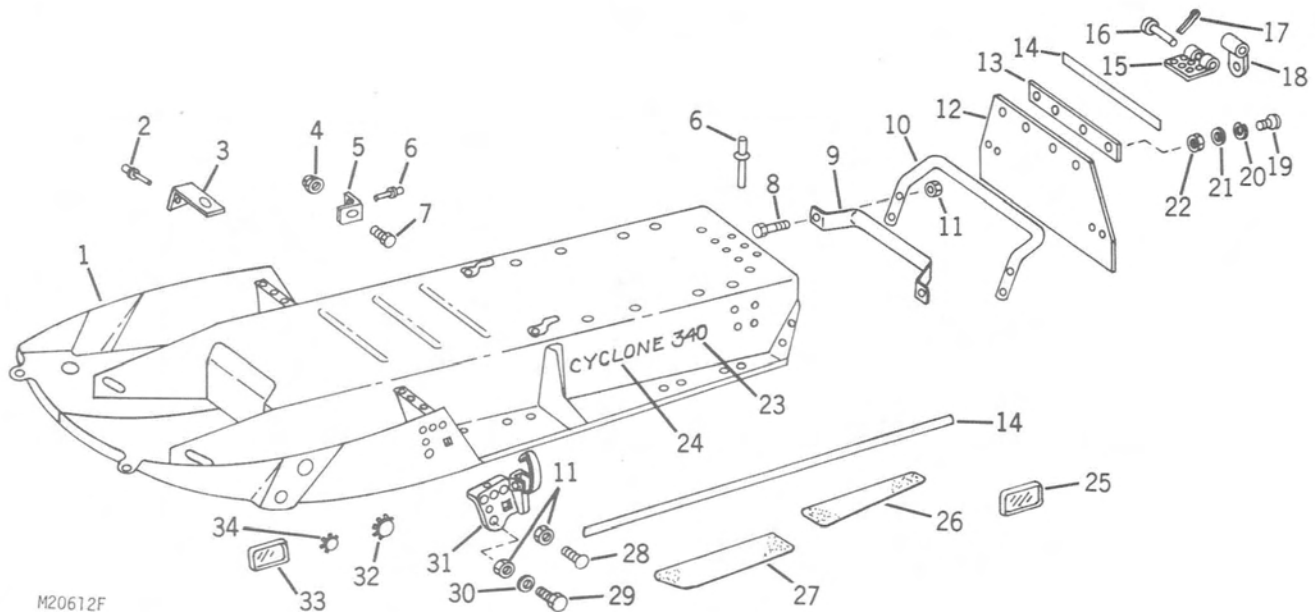


M14355

JOHN DEERE CYCLONE SNOWMOBILE

(340 Cyclone Serial No. J34FE 055001M-070000M)
(340 Cyclone Serial No. J34FF 070001M-080000M)
(340 Cyclone Serial No. J34FG 080001M-)
(440 Cyclone Serial No. J44FE 055001M-070000M)
(440 Cyclone Serial No. J44FF 070001M-080000M)
(440 Cyclone Serial No. J44FG 080001M-)

TUNNEL AND SNOWFLAP (SERIAL NO. -80000)

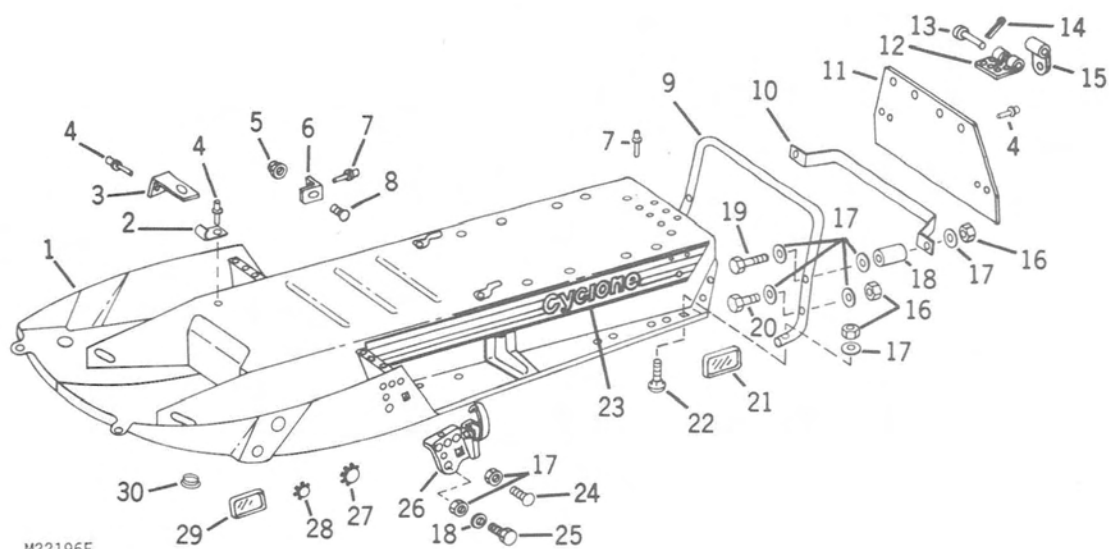


M20612F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53795	(- 70000)	TUNNEL
	AM 54196	(70001 -)	TUNNEL
2	M 64720	(-)	RIVET, 3/16" X 9/16" (2 USED)
3	M 66317	(-)	BRACKET (2 USED)
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	M 66316	(-)	BRACKET (2 USED)
6	M 63200	(-)	RIVET, 3/16" X 25/64" (6 USED)
7	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
8	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
9	M 66848	(-)	REINFORCEMENT, FLAP
10	M 66408	(-)	BUMPER, REAR
11	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
12	M 66218	(-)	FLAP, SNOW
13	M 63876	(-)	STRAP
14	...	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. (45 M) (CUT TO LENGTH)
15	M 63059	(-)	HINGE
16	M 63247	(-)	PIN
17	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
18	M 63248	(-)	HITCH
19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
20	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
21	24H 1283	(-)	WASHER, 7/32" X 5/8" X 0.048" (4 USED)
22	14H 778	(-)	NUT, 3/16" (4 USED)
23	M 66212	(-)	DECAL, "340" (2 USED)
	M 66213	(-)	DECAL, "440" (2 USED)
24	M 66220	(-)	DECAL, CYCLONE (2 USED)
25	M 63348	(-)	REFLECTOR, RED (2 USED)
26	AM 52297	(-)	TREADS, FOOT, REAR R.H. AND L.H.
27	AM 54081	(-)	TREADS, FOOT, FRONT R.H. AND L.H.
28	03H 1778	(-)	BOLT, RD. HD., 1/4" X 5/8" (2 USED)
29	19H 1948	(-)	SCREW, CAP, 1/4" X 3/8" (4 USED)
30	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (4 USED)
I 31	AM 53814	(- 70000)	LATCH, HOOD, R.H. (SUB. AM54202)
	AM 54202	(70001 -)	LATCH, HOOD, R.H.
I	AM 53815	(- 70000)	LATCH, HOOD, L.H. (SUB. AM54203)
	AM 54203	(70001 -)	LATCH, HOOD, L.H.
32	M 66510	(-)	BUTTON, PLUG
33	M 63705	(-)	REFLECTOR, AMBER (2 USED)
I 34	R 36590	(-)	BUTTON, PLUG (3 USED)

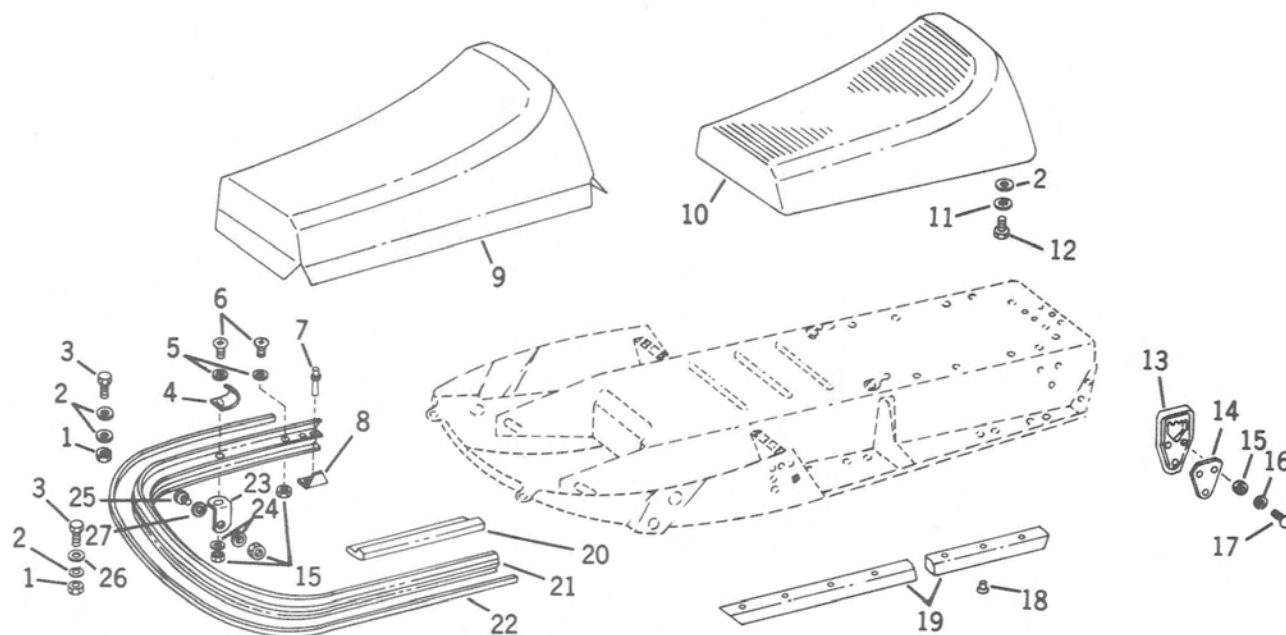
TUNNEL AND SNOWFLAP
(S.N. 80001-)

M22196F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54590	(-)	TUNNEL
I 2	M 81210	(-)	J-CLAMP
I 3	M 66317	(-)	BRACKET (2 USED)
I 4	M 64720	(-)	RIVET, POP, 3/16" X 9/16" (7 USED)
I 5	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
I 6	M 66316	(-)	BRACKET (2 USED)
I 7	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (6 USED)
I 8	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
I 9	M 67684	(-)	HANDLE, LIFT, REAR
I 10	M 66848	(-)	REINFORCEMENT, FLAP
I 11	M 66218	(-)	FLAP, SNOW
I 12	M 63059	(-)	HINGE
I 13	M 63247	(-)	PIN
I 14	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
I 15	M 63248	(-)	HITCH
I 16	M 63707	(-)	NUT, LOCK, 1/4" (10 USED)
I 17	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (12 USED)
I 18	28H 1908	(-)	SPACER, 1/8" X 13/16" (2 USED)
I 19	19H 2333	(-)	SCREW, CAP, 1/4" X 2-1/4" (2 USED)
I 20	19H 2571	(-)	SCREW, CAP, 1/4" X 1-3/8" (2 USED)
I 21	M 63348	(-)	REFLECTOR, RED (2 USED)
I 22	03H 1527	(-)	BOLT, RD. HD., 1/4" X 1-1/4" (2 USED)
I 23	M 67670	(-)	DECAL, R.H.
I 24	M 67671	(-)	DECAL, L.H.
I 25	03H 1778	(-)	BOLT, RD. HD., 1/4" X 5/8" (2 USED)
I 26	19H 1948	(-)	SCREW, CAP, 1/4" X 3/8" (4 USED)
I 27	AM 54202	(-)	LATCH, HOOD, R.H.
I 28	AM 54203	(-)	LATCH, HOOD, L.H.
I 29	M 66510	(-)	BUTTON, PLUG
I 30	R 36590	(-)	BUTTON, PLUG
I 31	M 63705	(-)	REFLECTOR, AMBER (2 USED)
I 32	M 67847	(-)	BUTTON, PLUG (2 USED)

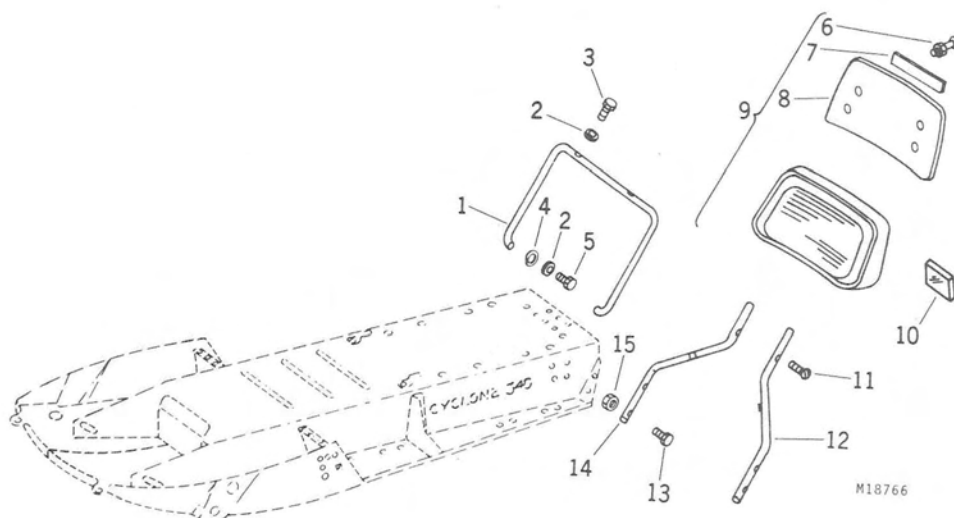
BUMPER, SEAT AND GRAB HANDLES



M22197F

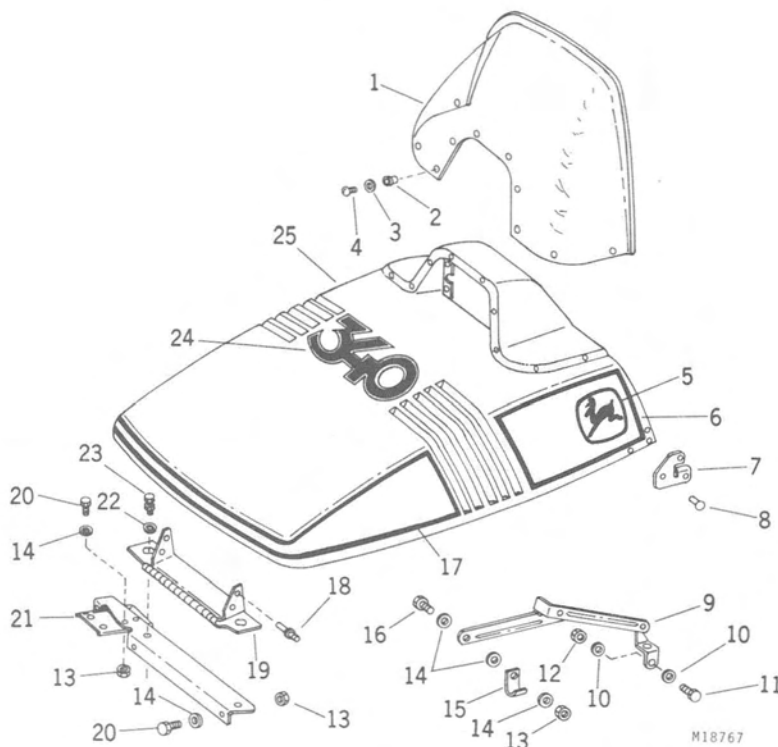
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
2	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (7 USED)
3	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED)
4	N 10010	(- 70000)	J-CLAMP
5	24H 1136	(- 70000)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
6	M 66314	(-)	SCREW, SOCKET, BUTTON HEAD, 5/16" X 7/8" (4 USED)
7	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
8	M 66197	(-)	GUIDE, HOOD (2 USED)
9	M 64073	(-)	COVER, SEAT REPLACEMENT
10	AM 53883	(- 80000)	SEAT (SUB. AM54587)
11	AM 54587	(80001 -)	SEAT
12	AM 54629	(-)	SEAT (OPTIONAL)
13	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
14	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
15	M 65002	(-)	HANDLE, GRAB (2 USED)
16	M 65321	(-)	PLATE, REINFORCEMENT (2 USED)
17	M 63277	(-)	NUT, LOCK, 5/16" (12 USED)
18	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (6 USED)
19	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (6 USED)
20	M 65672	(- 80000)	RIVET, SEMI-TUBULAR (10 USED)
21	M 63200	(80001 -)	RIVET, POP, 3/16" X 13/32" (12 USED)
22	M 66249	(- 80000)	BAR, TUNNEL WEAR (CUT TO FIT) (2 USED)
23	M 67744	(80001 -)	BAR, TUNNEL WEAR (2 USED)
24	M 66140	(- 80000)	SEAL, HOOD (4 USED)
25	M 66382	(80001 -)	SEAL, HOOD (4 USED)
26	M 66108	(-)	BUMPER
27	...	(-)	STRIP, BUMPER, TRIM (SUB. M63900) 50 YD. (45M) ROLL (CUT TO LENGTH)
28	M 66078	(-)	BRACKET (2 USED)
29	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (6 USED)
30	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)
31	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134"
32	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)

BACKREST KIT AND REAR BUMPER KIT (ACCESSORY)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52451	(-)	HANDRAIL, BACKREST
2	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
3	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
4	M 63115	(-)	WASHER, MODULE MOUNT (2 USED)
5	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED)
6	M 65001	(-)	SCREW, MACHINE, 1/4" X 1/4" (2 USED)
7	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
8	M 64131	(-)	DECAL
9	M 63892	(-)	BACK PANEL, BACKREST
10	AM 52356	(-)	BACKREST ASSEMBLY
11	M 63348	(-)	REFLECTOR, RED (2 USED)
12	21H 1287	(-)	SCREW, MACHINE, 1/4" X 1-1/4" (2 USED)
13	AM 52453	(-)	SUPPORT, BACKREST, L.H.
14	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
15	AM 52452	(-)	SUPPORT, BACKREST, R.H.
	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)

WINDSHIELD AND HOOD (S.N. -70000)

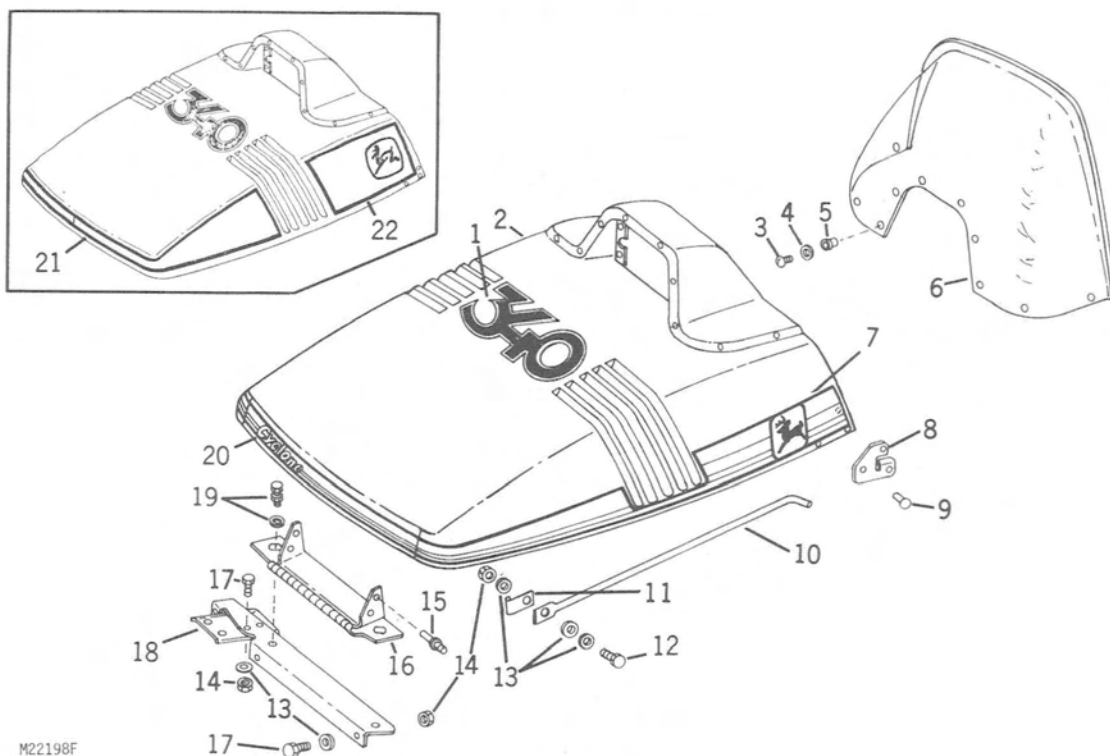


M18767

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53817	(-)	WINDSHIELD
2	M 63177	(-)	FASTENER, WINDSHIELD (10 USED)
3	M 66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USED)
4	M 66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
5	M 64544	(-)	DECAL, "LEAPING DEER", R.H.
	M 64545	(-)	DECAL, "LEAPING DEER", L.H.
I 6	M 66224	(-)	DECAL, HOODSIDE, R.H. (SUB. M66854)
I	M 66225	(-)	DECAL, HOODSIDE, L.H. (SUB. M66855)
7	M 66150	(-)	STRIKE, HOOD, R.H.
	M 66151	(-)	STRIKE, HOOD, L.H.
8	M 64468	(-)	RIVET, SEM-TUBLER (6 USED)
9	AM 53946	(-)	SUPPORT, HOOD (SUB. M66774)
10	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
11	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8"
12	M 63277	(-)	NUT, LOCK, 5/16"
13	M 63707	(-)	NUT, LOCK, 1/4"
14	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
15	N 10010	(-)	J-CLAMP (2 USED)
16	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4"
17	M 66240	(-)	DECAL, HOOD FRONT, R.H.
	M 66241	(-)	DECAL, HOOD FRONT, L.H.
18	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
19	AM 53832	(-)	HINGE, HOOD
20	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED)
	M 66385	(-)	SCREW, CAP, BUTTON SOCKET HEAD, 1/4" X 7/8"
21	AM 53819	(-)	BRACKET, HINGE
22	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
23	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	12H 291	(-)	WASHER, INTERNAL-TOOTH, 5/16" (2 USED)
24	M 66214	(-)	DECAL, "340"
	M 66215	(-)	DECAL, "440"
25	AM 53954	(-)	HOOD, INCLUDES AM53832, M66375 AND FOAM

M22198F

WINDSHIELD AND HOOD (SERIAL NO. 70001-)

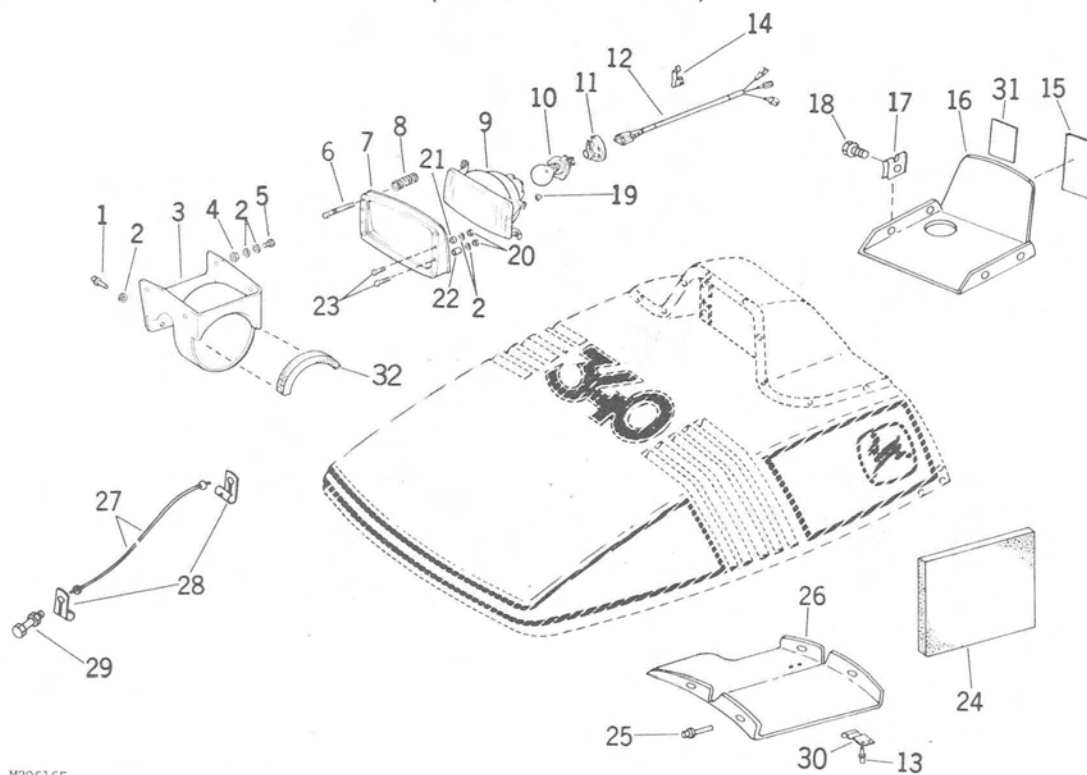


M22198F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66214	(- 80000)	DECAL, "340"
I 1	M 67707	(80001 - 80000)	DECAL, "340"
I 1	M 66215	(- 80000)	DECAL, "440"
I 1	M 67700	(80001 - 80000)	DECAL, "440"
I 2	AM 53594	(- 80000)	HOOD, INCLUDES AM53832, DECALS AND FOAM
I 1	AM 54616	(80001 - 80000)	HOOD, INCLUDES AM53832, DECALS AND FOAM
3	M 66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
4	M 66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USED)
5	M 63177	(-)	FASTENER, WINDSHIELD (10 USED)
I 6	AM 53817	(- 80000)	WINDSHIELD
I 1	AM 54407	(80001 - 80000)	WINDSHIELD
I 7	M 67698	(80001 - 80000)	DECAL, HOODSIDE, R.H.
I 1	M 67699	(80001 - 80000)	DECAL, HOODSIDE, L.H.
8	M 66150	(-)	STRIKE, HOOD, R.H.
	M 66151	(-)	STRIKE, HOOD, L.H.
9	M 64468	(-)	RIVET, SEMI-TUBULAR (6 USED)
10	M 66774	(-)	SUPPORT, HOOD
11	N 10010	(-)	J-CLAMP (2 USED)
12	19H 1898	(-)	SCREW, CAP, 1/4" X 1-1/2"
13	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
14	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
15	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
16	AM 53832	(-)	HINGE, HOOD
17	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (5 USED)
18	AM 53819	(-)	BRACKET, HOOD
19	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	12H 291	(-)	WASHER, LOCK, INTERNAL-TOOTH, 5/16" (2 USED)
	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
I 20	M 67696	(80001 - 80000)	DECAL, HOOD, FRONT
I 21	M 66240	(- 80000)	DECAL, HOOD, FRONT, R.H.
I 1	M 66241	(- 80000)	DECAL, HOOD, FRONT, L.H.
I 22	M 66854	(- 80000)	DECAL, HOODSIDE, R.H.
I 1	M 66855	(- 80000)	DECAL, HOODSIDE, L.H.

FAN DUCT, HOOD, BAFFLE AND HEADLIGHT ASSEMBLY
(SERIAL NO. -80000)

M20616F

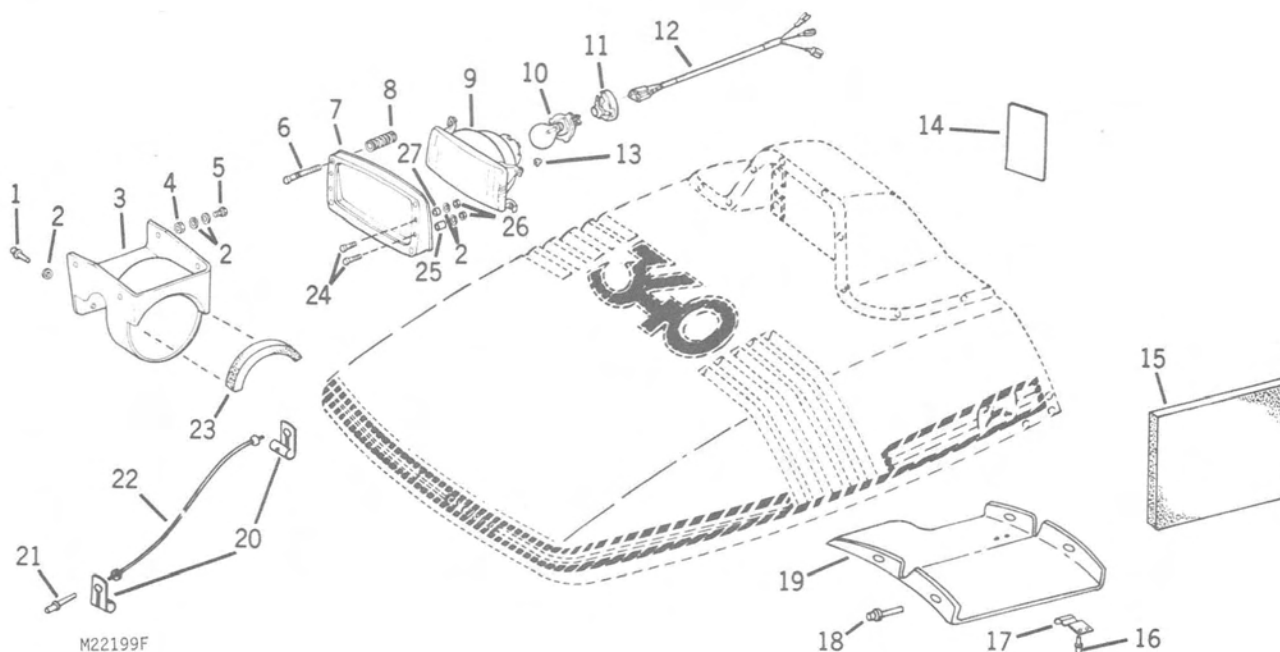


M20616F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64720	(-)	RIVET, POP, 3/16" X 9/16" (2 USED)
2	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (14 USED)
3	M 66341	(-)	DUCT, FAN
4	M 63662	(-)	NUT, LOCK, 1/4" (5 USED)
5	21H 1312	(-)	SCREW, MACHINE, NO. 10 X 1" (4 USED)
6	M 66234	(-)	SCREW, ADJUSTING (4 USED)
7	M 66143	(-)	BEZEL, LIGHT
8	M 66142	(-)	SPRING (4 USED)
9	AM 53890	(-)	HEADLIGHT, BODY AND LENS
10	AM 53887	(-)	BULB, CONVENTIONAL (STANDARD)
	AM 53888	(-)	BULB, HALOGEN, H4 QUARTZ (OPTIONAL)
11	AM 53889	(-)	RETAINER, BULB
12	AM 53923	(-)	WIRING HARNESS, HEADLIGHT
13	M 63199	70001 -	RIVET, 3/16" X 5/16" (2 USED)
14	H 64612	- 70000	CLIP, WIRE
15	M 65584	- 70000	DECAL, FUEL MIXTURE
	M 66857	70001 -	DECAL, FUEL MIXTURE
16	M 66351	(-)	DUCT, INTAKE SILENCER
17	M 63356	(-)	NUT, SPEED (4 USED)
18	37H 143	(-)	SCREW, SELF-TAPPING, NO. 10 X 1" (4 USED)
19	M 66235	(-)	NUT, PLASTIC ADJUSTING (4 USED)
20	M 65420	(-)	NUT, LOCK, NO. 10 (4 USED)
21	M 66256	(-)	SPACER, UPPER, SHORT (2 USED)
22	M 66257	(-)	SPACER, LOWER, LONG (2 USED)
23	21H 997	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
24	AM 53881	- 70000	KIT, HOOD FOAM (SUB. AM54304 AND M66595)
	AM 54304	70001 -	KIT, HOOD FOAM
25	M 66032	(-)	RIVET, POP, 3/16" X 37/64" (4 USED)
26	M 66375	(-)	BAFFLE
27	M 66633	(-)	LANYARD, HOOD
28	M 66634	(-)	FITTING, LANYARD (2 USED)
29	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8"
	M 63707	(-)	NUT, LOCK, 1/4"
30	M 66779	70001 -	RETAINER, SPRING
31	M 66876	(-)	DECAL, AIR INTAKE HOSE
32	M 66595	70001 -	FOAM, DUCT

FAN DUCT, HOOD BAFFLE AND HEADLIGHT ASSEMBLY
(SERIAL NO. 80001-)

M22199F

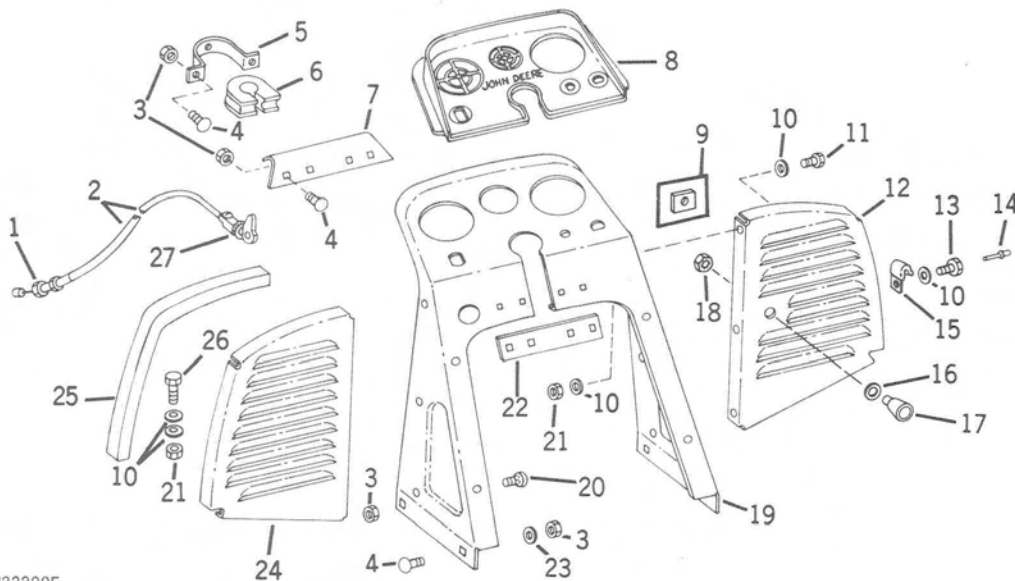


M22199F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 64720	(-)	RIVET, POP, 3/16" X 9/16" (2 USED)
I 2	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (14 USED)
I 3	M 66341	(-)	DUCT, FAN
I 4	M 63662	(-)	NUT, LOCK, 1/4" (5 USED)
I 5	21H 1312	(-)	SCREW, MACHINE, NO. 10 X 1" (4 USED)
I 6	M 66234	(-)	SCREW, ADJUSTING (4 USED)
I 7	M 66143	(-)	BEZEL, LIGHT
I 8	M 66142	(-)	SPRING (4 USED)
I 9	AM 53890	(-)	HEADLIGHT, BODY AND LENS
I 10	AM 53887	(-)	BULB, CONVENTIONAL (STANDARD)
I 11	AM 53888	(-)	BULB, HALOGEN, H4 QUARTZ (OPTIONAL)
I 12	AM 53923	(-)	RETAINER, BULB
I 13	M 66235	(-)	WIRING HARNESS, HEADLIGHT
I 14	M 66857	(-)	NUT, PLASTIC ADJUSTING (4 USED)
I 15	AM 54304	(-)	DECAL, FUEL MIXTURE
I 16	M 63199	(-)	KIT, FOAM
I 17	M 66779	(-)	RIVET, 3/16" X 5/16" (2 USED)
I 18	M 66032	(-)	RETAINER
I 19	M 66375	(-)	RIVET, POP, 3/16" X 37/64" (4 USED)
I 20	M 66634	(-)	BAFFLE
I 21	M 64720	(-)	FITTING, LANYARD (2 USED)
I 22	M 66633	(-)	RIVET, 3/16" X 37/64"
I 23	M 66595	(-)	LANYARD, HOOD
I 24	21H 997	(-)	FOAM, DUCT
I 25	M 66257	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
I 26	M 65420	(-)	SPACER, LOWER, LONG (2 USED)
I 27	M 66256	(-)	NUT, LOCK, NO. 10 (4 USED)
		(-)	SPACER, UPPER, SHORT (2 USED)

STEERING SUPPORT, CONSOLE PANELS, INSTRUMENT PANEL AND CHOKE CONTROL

M22200F

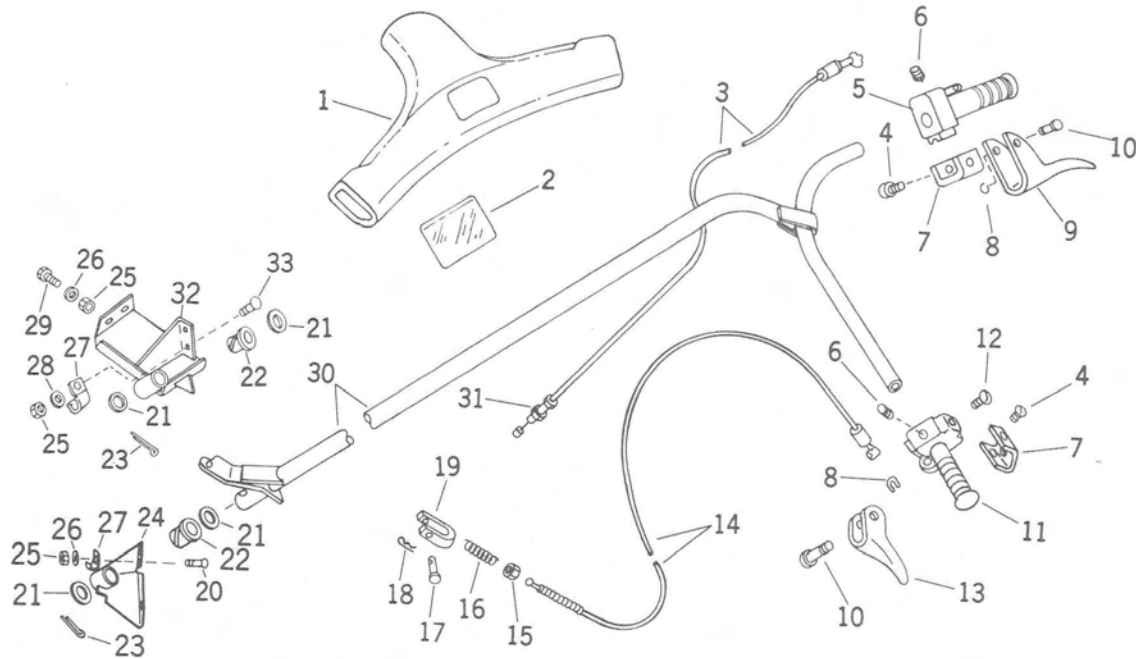


M22200F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65319	(-)	NUT, ADJUSTING
2	AM 53955	(-)	CABLE, CHOKE (INCLUDES M65319 AND M66117)
3	M 63277	(-)	NUT, LOCK, 5/16" (10 USED)
4	03H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (8 USED)
5	M 66080	(-)	STRAP, BEARING
6	M 63110	(-)	BEARING, STEERING SUPPORT
7	M 66186	(-)	BRACKET
8	M 66102	(- 80000)	PANEL, INSTRUMENT
8	M 67686	(80001 -)	PANEL, INSTRUMENT (340)
8	M 67703	(80001 -)	PANEL, INSTRUMENT (440)
9	M 66261	(- 80000)	BRACKET, ROPE GUIDE
10	24H 1287	(- 80000)	WASHER, 9/32" X 5/8" X 0.060" (24 USED)
10	24H 1287	(80001 -)	WASHER, 9/32" X 5/8" X 0.060" (18 USED)
11	19H 1948	(- 80000)	SCREW, CAP, 1/4" X 3/4"
11	19H 1919	(80001 -)	SCREW, CAP, 1/4" X 5/8"
12	AM 53919	(- 80000)	PANEL, CONSOLE, R.H. (SUB. M66130, M67682 AND M65976)
12	M 66130	(80001 -)	PANEL, CONSOLE, R.H.
13	19H 1919	(- 80000)	SCREW, CAP, 1/4" X 5/8"
14	M 80750	(80001 -)	RIVET, POP, 13/64" X 1/2"
15	N 10010	(- 80000)	J-CLAMP
15	M 81210	(80001 -)	J-CLAMP
16	24H 1338	(- 80000)	WASHER, 33/64" X 7/8" X 0.048"
17	M 65976	(-)	GUIDE, ROPE
18	M 67682	(80001 -)	PALNUT
19	AM 53973	(-)	SUPPORT, STEERING
20	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
21	M 63707	(- 80000)	NUT, LOCK, 1/4" (12 USED)
21	M 63707	(80001 -)	NUT, LOCK, 1/4" (9 USED)
22	M 66079	(-)	STRAP, BEARING MOUNT
23	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
24	M 66131	(-)	PANEL, CONSOLE, L.H.
25	M 66269	(- 80000)	STRIP, HOOD FILLER (2 USED)
26	19H 1919	(- 80000)	SCREW, CAP, 1/4" X 5/8" (11 USED)
26	19H 1919	(80001 -)	SCREW, CAP, 1/4" X 5/8" (9 USED)
27	M 66117	(-)	NUT, PANEL

HANDLEBAR, BRAKE AND THROTTLE CONTROL (SERIAL NO. -80000)

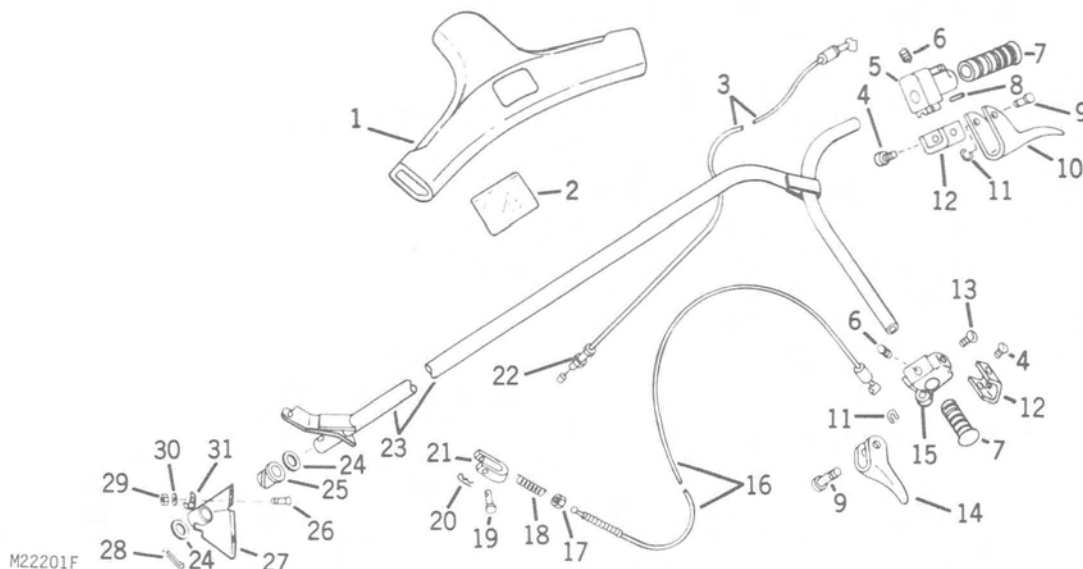
M20617F



KEY	M20617F PART NO.		SERIAL NO.	DESCRIPTION
1	AM	52930	(-)	PAD, HANDLEBAR, INCLUDES AM53409
2	AM	53409	(-)	PUSH NUTS (BAG OF 10)
3	AM	53956	(-)	CABLE, THROTTLE
4	M	63905	(-)	SCREW, THREAD CUTTING (4 USED)
5	AM	54211	(-)	GRIP, THROTTLE HAND (SUB. FOR AM53582)
6	M	66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
7	M	63807	(-)	CAP (2 USED)
8	R	30828	(-)	RING, SNAP (2 USED)
9	M	65279	(-)	LEVER, THROTTLE
10	M	63147	(-)	PIN, HANDLE (2 USED)
11	AM	53367	(-)	GRIP, BRAKE HAND
12	M	63906	(-)	SCREW, THREAD CUTTING
13	M	63806	(-)	HANDLE, BRAKE
14	AM	53958	(-)	CABLE, BRAKE
15	14H	882	(-)	NUT, JAM, 5/16" (2 USED)
16	M	63655	(-)	SPRING
17	R	11027	(-)	PIN, DRILLED
18	11H	266	(-)	PIN, COTTER, 1/16" X 1/2"
19	M	64575	(-)	CLEVIS, CABLE
20	19H	1905	70001 -	SCREW, CAP, 5/16" X 1" (3 USED)
21	24H	1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
22	N	132422	(-)	BUSHING, NYLON
23	11H	218	(-)	PIN, COTTER, 3/16" X 1-1/2"
24	AM	54204	70001 -	MOUNT, STEERING (SUB. FOR AM53873)
25	M	63277	(-)	NUT, LOCK, 5/16" (4 USED)
26	24H	1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
27	N	10010	(-)	J-CLAMP
28	24H	1136	(- 70000)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
29	19H	2117	(- 70000)	SCREW, CAP, 5/16" X 1-1/8" (2 USED)
30	AM	53813	(-)	HANDLEBAR
31	M	65319	(-)	NUT
32	AM	53873	(- 70000)	MOUNT, STEERING
33	03H	1539	(- 70000)	BOLT, RD. HD., 5/16" X 5/8" (2 USED)

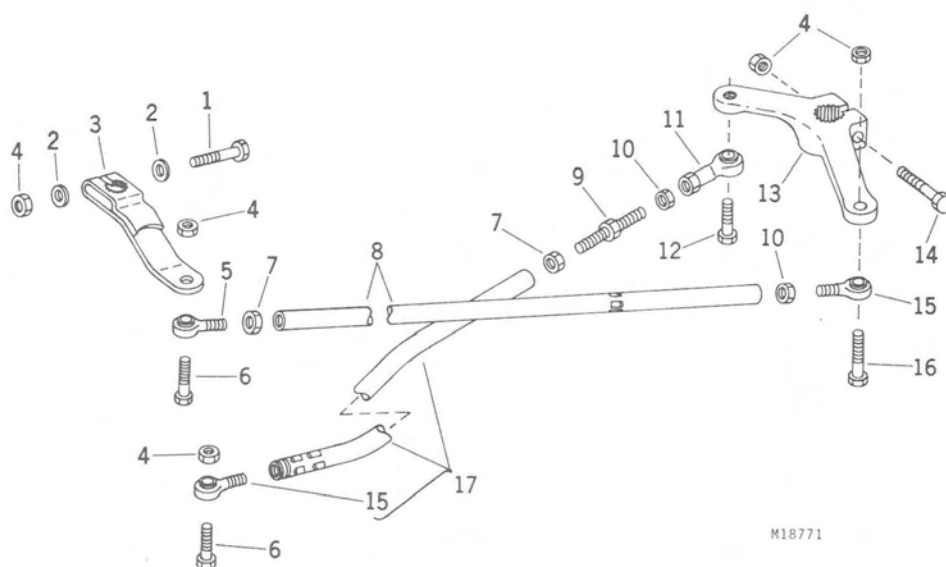
HANDLEBAR, BRAKE AND THROTTLE CONTROL (SERIAL NO. 80001-)

M22201F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 52930	(-)	PAD, HANDLEBAR, INCLUDES AM53409
I 2	AM 53409	(-)	PUSH NUTS (BAG OF 10)
I 3	AM 53956	(-)	CABLE, THROTTLE
I 4	M 63905	(-)	SCREW, THREAD CUTTING
I 5	AM 54618	(-)	RETAINER, THROTTLE PIVOT
I 6	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
I 7	M 67685	(-)	GRIP, HANDLEBAR (2 USED)
I 8	M 67705	(-)	PIN
I 9	M 63147	(-)	PIN, HANDLE (2 USED)
I 10	M 65279	(-)	LEVER, THROTTLE
I 11	R 30828	(-)	RING, SNAP (2 USED)
I 12	M 63807	(-)	CAP (2 USED)
I 13	M 63906	(-)	SCREW, THREAD CUTTING
I 14	M 63806	(-)	HANDLE, BRAKE
I 15	AM 54619	(-)	RETAINER, BRAKE PIVOT
I 16	AM 53958	(-)	CABLE, BRAKE
I 17	14H 882	(-)	NUT, JAM, 5/16" (2 USED)
I 18	M 63655	(-)	SPRING
I 19	R 11027	(-)	PIN, DRILLED
I 20	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
I 21	M 64575	(-)	CLEVIS, CABLE
I 22	M 65319	(-)	NUT
I 23	AM 54604	(-)	HANDLEBAR
I 24	AM 54406	(-)	HANDLEBAR, LOW PROFILE (ACCESSORY) (NOT ILLUSTRATED)
I 25	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
I 26	N 132422	(-)	BUSHING, NYLON
I 27	M 67780	(-)	BOLT, SPECIAL (3 USED)
I 28	AM 54204	(-)	MOUNT, STEERING
I 29	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
I 30	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
I 31	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (3 USED)
I 31	N 10010	(-)	J-CLAMP

TIE RODS AND STEERING ARMS

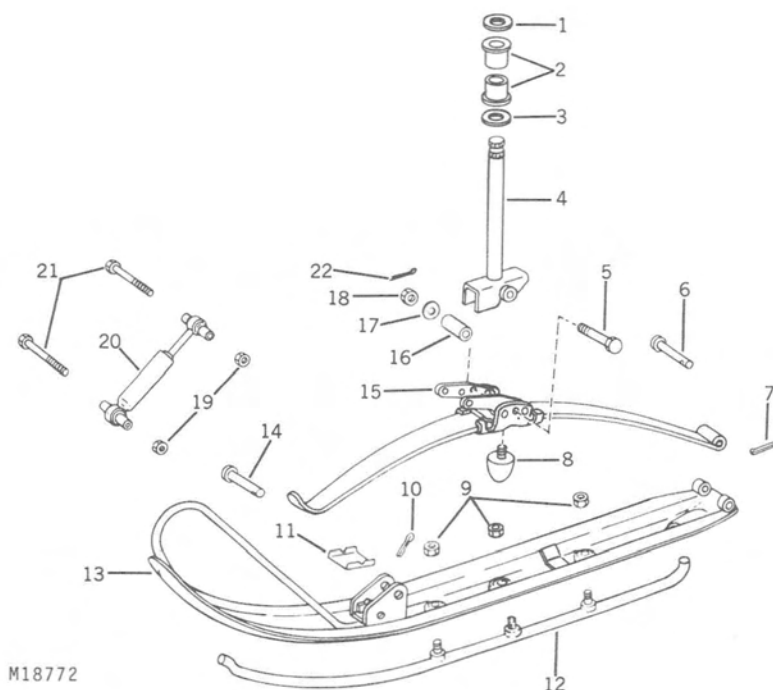


M18771

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1801	(-)	SCREW, CAP, 3/8" X 2"
2	24H 1682	(- 80000)	WASHER, 13/32" X 7/8" X 0.120" (2 USED)
3	M 66195	(- 80000)	ARM, STEERING, L.H.
4	M 67683	(80001 -)	ARM, STEERING, L.H.
5	M 63440	(-)	NUT, LOCK, 3/8" (5 USED)
6	AM 53381	(-)	BEARING, ROD END, L.H.
7	19H 1800	(-)	SCREW, CAP, 3/8" X 1-1/2" (2 USED)
8	14H 913	(-)	NUT, JAM, 3/8" L.H. THREAD (2 USED)
9	M 66189	(-)	TIE ROD (FRONT)
10	M 65835	(-)	ADJUSTER, TIE ROD
11	14H 774	(-)	NUT, JAM, 3/8", R.H. THREAD (2 USED)
12	AM 53870	(-)	BEARING, ROD END
13	19H 1732	(-)	SCREW, CAP, 3/8" X 1-1/4"
14	M 66194	(- 80000)	ARM, STEERING, R.H.
15	M 67718	(80001 -)	ARM, STEERING, R.H.
16	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4"
17	AM 53380	(-)	BEARING, ROD END, R.H.
	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4"
	AM 53869	(-)	TIE ROD, INNER (INCLUDES BEARING)

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY
(S.N. -70000)

M18772

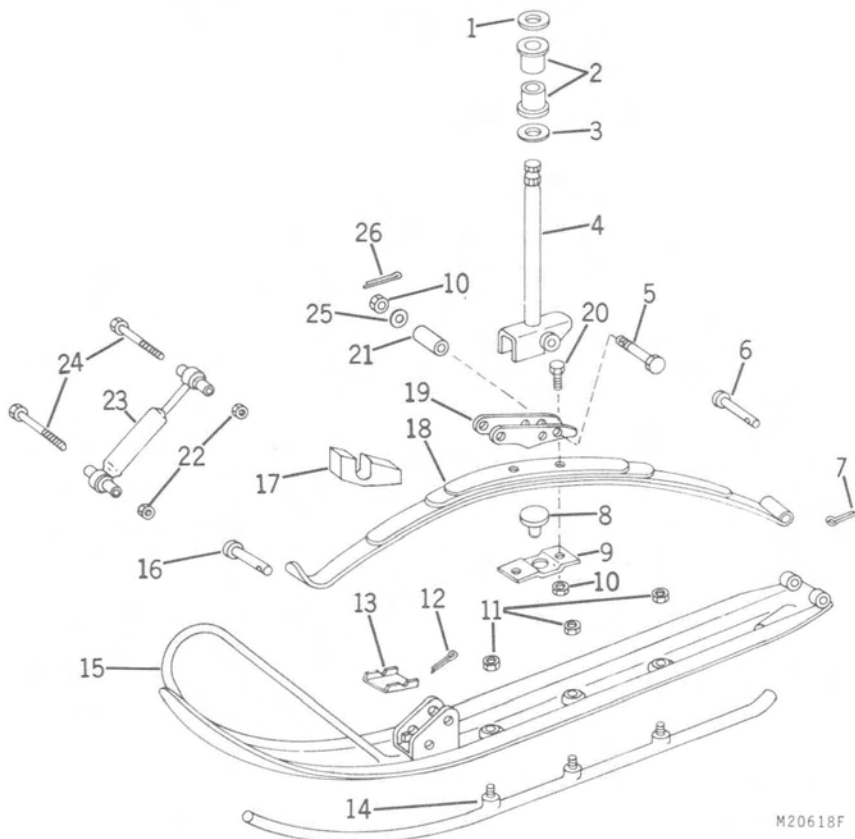


M18772

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	24H 1911	(-)	WASHER, 57/64" X 1-3/8" X 0.021"
2	M 66245	(-)	BUSHING, SPINDLE (2 USED)
3	24H 1424	(-)	WASHER, 29/32" X 1-1/2" X 0.060"
4	AM 53913	(-)	SPINDLE
5	M 66262	(-)	BOLT, SKI PIVOT, 3/8" X 3-5/16"
6	M 63232	(-)	PIN, REAR SPRING
7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
8	M 65586	(-)	BUMPER, RUBBER
9	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
10	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
11	M 63052	(-)	BLOCK, WEAR
12	AM 53897	(-)	ROD, SKI WEAR (SUB. AM54253)
	AM 52971	(-)	ROD, CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
13	AM 53578	(-)	SKI
14	M 63279	(-)	PIN, FRONT SPRING
15	AM 53357	(-)	SPRING ASSEMBLY
16	M 66254	(-)	BUSHING, PIVOT
17	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
18	M 64407	(-)	NUT, LOCK, 3/8"
19	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
20	AM 53918	(-)	SHOCK ABSORBER
21	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
22	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"

SHOCK ABSORBER, SPINDLE, AND SKI ASSEMBLY
(SERIAL NO. 70001-80000)

M20618F



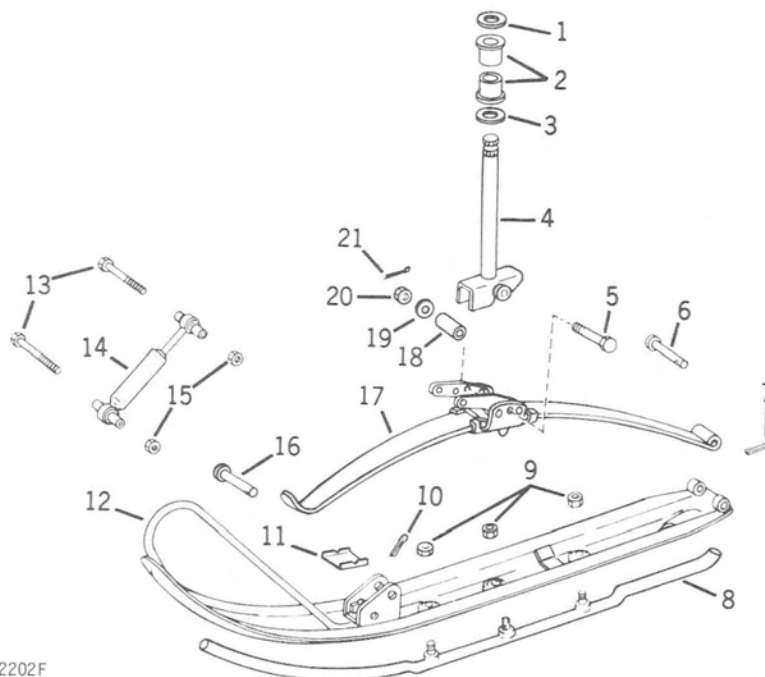
M20618F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	24H 1911	(-)	WASHER, 57/64" X 1-3/8" X 0.021"
2	M 66245	(-)	BUSHING, SPINDLE (2 USED)
3	24H 1424	(-)	WASHER, 29/32" X 1-1/2" X 0.060"
4	AM 53913	(-)	SPINDLE
5	M 66255	(-)	BOLT, SKI PIVOT
6	M 63232	(-)	PIN, REAR SPRING
7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
8	M 63278	(-)	BUMPER, SKI
9	M 63174	(-)	RETAINER, SKI BUMPER
10	M 64407	(-)	NUT, LOCK, 3/8" (3 USED)
11	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
12	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
13	M 63052	(-)	BLOCK, WEAR
14	AM 54253	(-)	ROD, SKI WEAR
15	AM 54395	(-)	ROD, SKI CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
16	AM 53578	(-)	SKI
17	M 63279	(-)	PIN, FRONT SPRING
18	M 66280	(-)	STOP, SKI SPRING
19	AM 54230	(-)	SPRING ASSEMBLY (INCLUDES LEAF SPRINGS AND PARTS FOLLOWED BY AN ASTERISK)
20	M 65189	(-)	SADDLE
21	19H 3364	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
22	M 66254	(-)	BUSHING, PIVOT
23	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
24	AM 54231	(-)	SHOCK ABSORBER
25	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
26	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"

* SEE KEY 18

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY
(SERIAL NO. 80001-)

M22202F



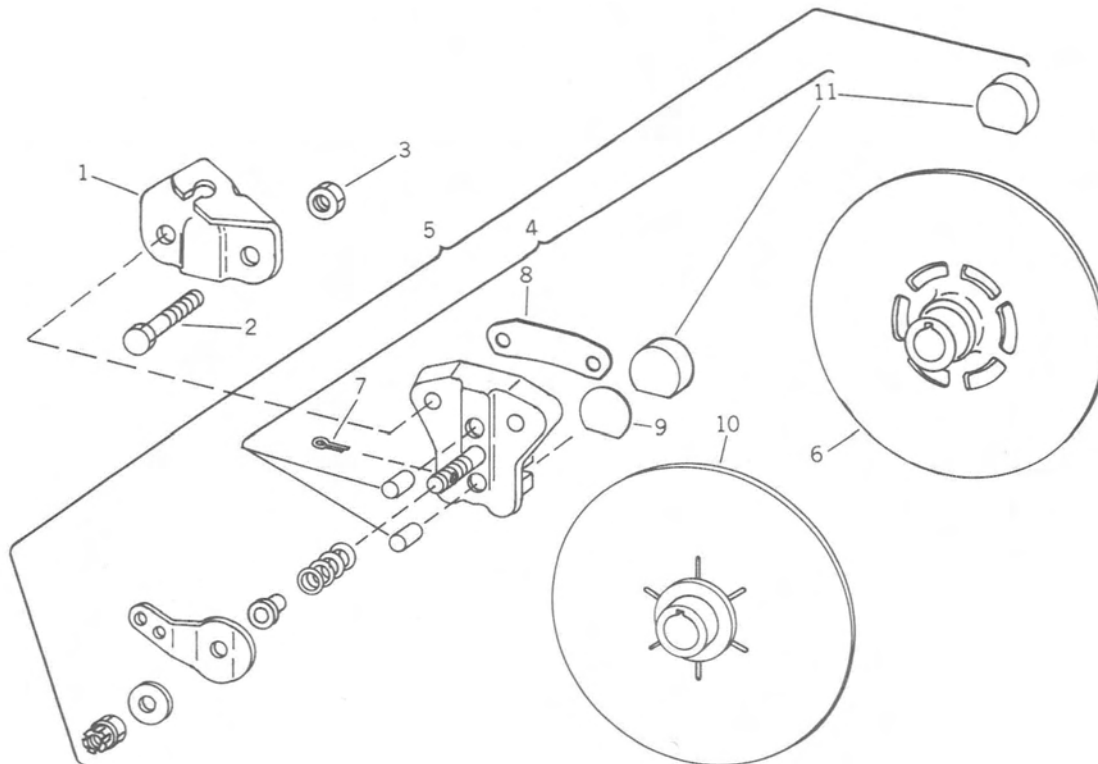
M22202F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	24H 1911	(-)	WASHER, 57/64" X 1-3/8" X 0.021"
I 2	M 66245	(-)	BUSHING, SPINDLE (2 USED)
I 3	24H 1424	(-)	WASHER, 29/32" X 1-1/2" X 0.060"
I 4	AM 54605	(-)	SPINDLE
I 5	M 66255	(-)	BOLT, SKI PIVOT
I 6	M 63232	(-)	PIN, REAR SPRING
I 7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
I 8	AM 54614	(-)	ROD, SKI WEAR
I 9	AM 54395	(-)	ROD, SKI CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
I 10	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
I 11	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
I 12	M 63052	(-)	BLOCK, WEAR
I 13	AM 54678	(-)	SKI
I 14	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
I 15	AM 54231	(-)	SHOCK ABSORBER
I 16	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
I 17	M 63279	(-)	PIN, FRONT SPRING
I 18	AM 54404	(-)	SPRING ASSEMBLY
I 19	M 66254	(-)	BUSHING, PIVOT
I 20	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
I 21	M 64407	(-)	NUT, LOCK, 3/8"
I 22	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"

DISK BRAKE ASSEMBLY AND HEAVY DUTY BRAKE KIT
(S.N. -80000)

M22203F

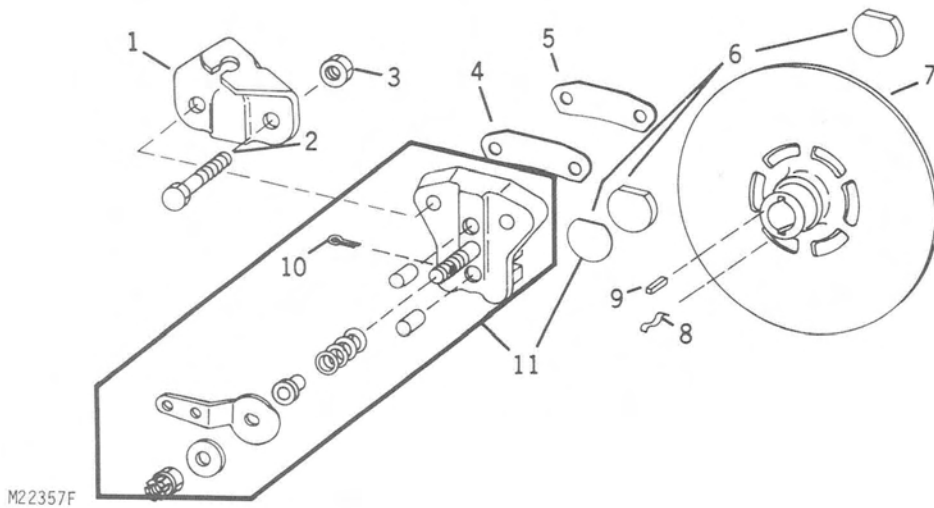
M22203F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66118	(-)	BRACKET, BRAKE CABLE
2	19H 1801	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
3	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
I 4	AM 53943	(-)	KIT, BRAKE REPAIR (INCLUDES TWO M66132, TWO PINS AND ONE BACKING PLATE)
I 5	AM 53850	(-)	BRAKE ASSEMBLY (SUB. AM54672, AM54675, M67842 AND M67843)
6	AM 53822	(-)	DISK, BRAKE
7	11H 234	(-)	PIN, COTTER, 3/32" X 1"
8	M 66764	(-)	SPACER
9	M 66761	(-)	PLATE, BACKING
10	AM 54181	(-)	DISK, BRAKE
I 11	M 66132	(-)	PAD, FRICTION (2 USED)
..	AM 54182	(-)	KIT, HEAVY DUTY BRAKE (INCLUDES ALL PARTS MARKED WITH AN ASTERISK)

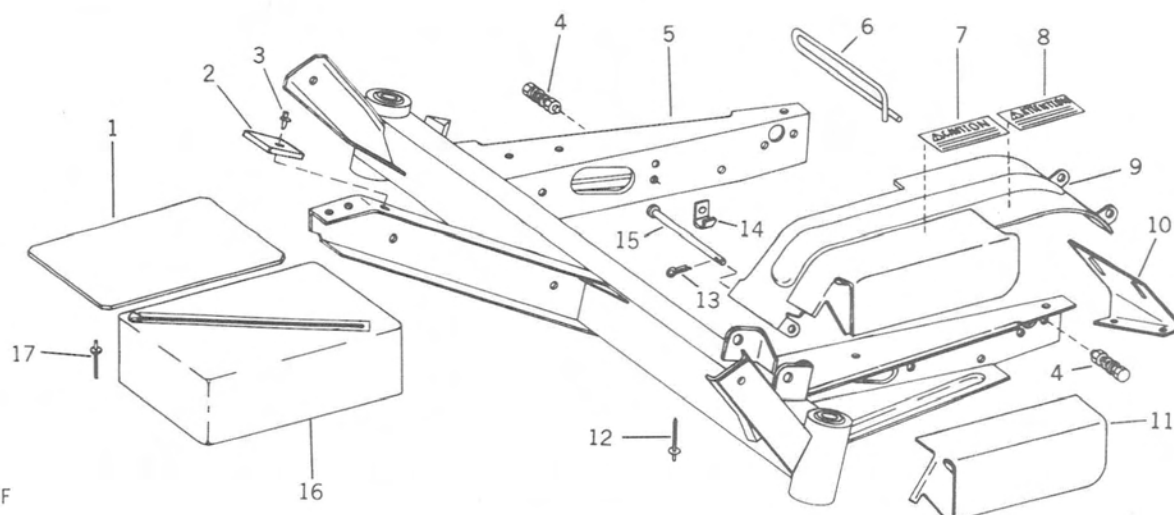
DISK BRAKE ASSEMBLY
(S.N. 80001-)

M22357F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66118	(-)	BRACKET
I 2	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4" (2 USED)
I 3	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
I 4	M 67843	(-)	SPACER (ALUM. COLOR)
I 5	M 67842	(-)	SPACER (GOLD COLOR)
I 6	AM 54675	(-)	KIT, BRAKE REPAIR
I 7	AM 54671	(-)	DISK, BRAKE
I 8	M 67838	(-)	SPRING
I 9		(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
I 10	11H 234	(-)	PIN, COTTER, 3/32" X 1"
I 11	AM 54672	(-)	BRAKE ASSEMBLY

FRONT FRAME, BELT GUARD AND TOOL POUCH

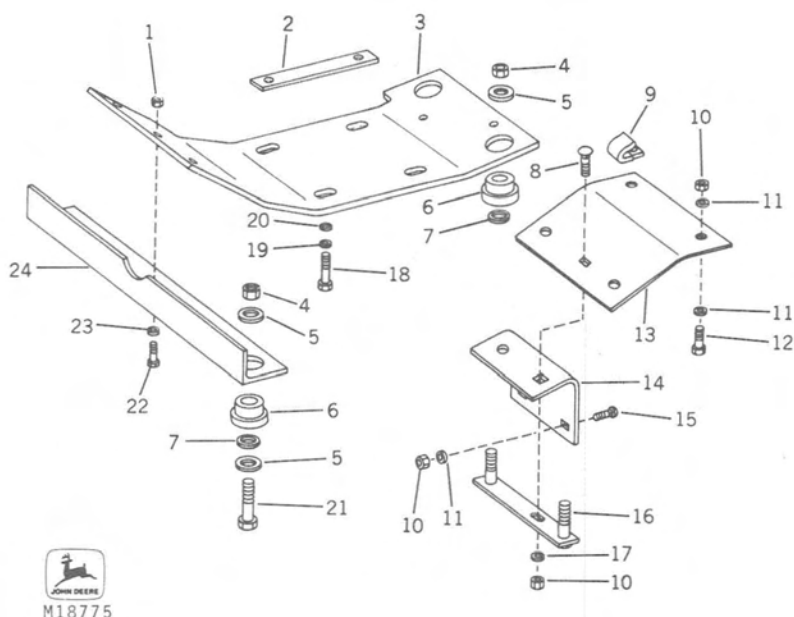


M22204F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66436	(- 80000)	BOARD, TOOL POUCH
2	M 66815	(70001 -)	BUMPER
3	M 64720	(70001 -)	RIVET, POP, 3/16" X 37/64"
4	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (9 USED)
	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (18 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (9 USED)
5	AM 53816	(- 70000)	FRAME, FRONT
	AM 54201	(70001 -)	FRAME, FRONT
6	M 66183	(-)	PIN, LOCKING
7	M 65984	(-)	DECAL, "CAUTION"
8	M 66513	(-)	DECAL, "CAUTION" (FRENCH)
9	AM 53940	(- 70000)	GUARD, BELT
	AM 54301	(70001 -)	GUARD, BELT
10	M 66181	(- 70000)	MOUNT, GUARD
	M 66775	(70001 -)	MOUNT, GUARD
11	M 66960	(- 70000)	GUARD, BELT (OPTIONAL)
12	M 64720	(-)	RIVET, POP, 3/16" X 37/64" (3 USED)
13	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
14	N 10010	(-)	J-CLAMP
15	M 66182	(- 70000)	PIN, HINGE
	M 66776	(70001 -)	PIN, HINGE
I 16	AM 53968	(- 80000)	POUCH, TOOL
I 17	M 63199	(- 80000)	RIVET, POP, 3/16" X 5/16" (3 USED)

ENGINE BASE AND PLATES (S.N. -70000)

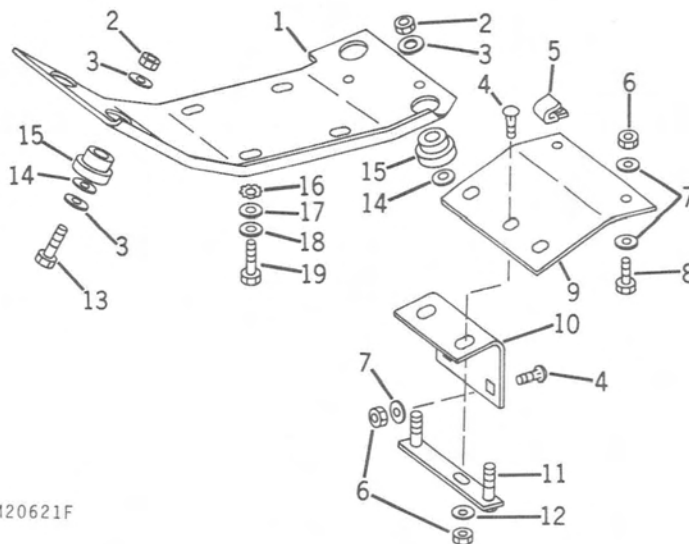
M18775



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8" (3 USED)
2	M 66266	(-)	SHIM (2 USED)
3	M 66236	(-)	BASE, ENGINE
4	M 63368	(-)	NUT, LOCK, 1/2" (4 USED)
5	24H 1351	(-)	WASHER, 9/16" X 1-1/2" X 0.164" (6 USED)
6	M 66865	(-)	MOUNT, RUBBER (4 USED)
7	24H 1162	(-)	WASHER, 17/32" X 1-1/4" X 0.060" (4 USED)
8	03H 1709	(-)	BOLT, RD. HD., 5/16" X 1"
9	N 10010	(-)	J-CLAMP
10	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
11	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
12	19H 2117	(-)	SCREW, CAP, 5/16" X 1-1/8" (2 USED)
13	M 66274	(-)	PLATE, BASE
14	M 66275	(-)	SUPPORT, BASE PLATE
15	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
16	AM 53944	(-)	STRAP ASSEMBLY
17	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
18	19H 1978	(-)	SCREW, CAP, 7/16" X 1-1/2" (4 USED)
19	12H 293	(-)	WASHER, LOCK, 7/16" (4 USED)
20	24H 1700	(-)	WASHER, 15/32" X 1" X 0.134" (4 USED)
21	19H 1805	(-)	SCREW, CAP, 1/2" X 2-1/4" (2 USED)
22	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (3 USED)
23	24H 1682	(-)	WASHER, 13/32" X 7/8" X 0.120" (3 USED)
24	M 66273	(-)	ANGLE, ENGINE MOUNT

ENGINE BASE AND PLATES
(S.N. 70001-)

M20621F

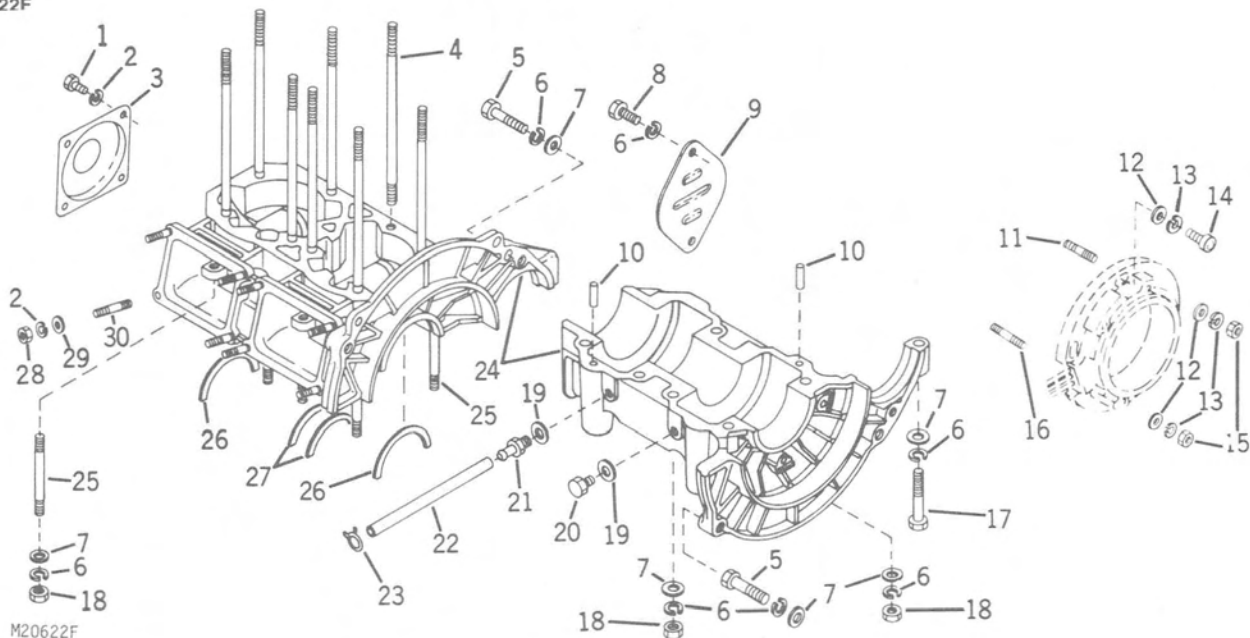


M20621F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66791	(-)	BASE, ENGINE
2	M 63440	(-)	NUT, LOCK, 1/2" (4 USED)
3	24H 1718	(-)	WASHER, 13/32" X 1-5/8" X 0.134" (6 USED)
4	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (3 USED)
5	N 10010	(-)	J-CLAMP
6	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
7	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
8	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
9	M 66777	(-)	PLATE, BASE
10	M 66778	(-)	SUPPORT, BASE PLATE
11	AM 54206	(-)	STRAP ASSEMBLY
12	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
13	19H 2104	(-)	SCREW, CAP, 3/8" X 5" (2 USED)
14	24H 1313	(-)	WASHER, 13/32" X 1-3/4" X 0.060" (4 USED)
15	M 66785	(-)	MOUNT, RUBBER (4 USED)
16	12H 336	(-)	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH (4 USED)
17	24H 1328	(-)	WASHER, 15/32" X 1-1/4" X 0.149" (4 USED)
18	12H 325	(-)	WASHER, LOCK, INTERNAL-TOOTH, 7/16" (4 USED)
19	19H 1978	(-)	SCREW, CAP, 7/16" X 1-1/2" (4 USED)

M20622F

CRANKCASE
340 CYCLONE (S.N -70388)
440 CYCLONE (S.N -70220)

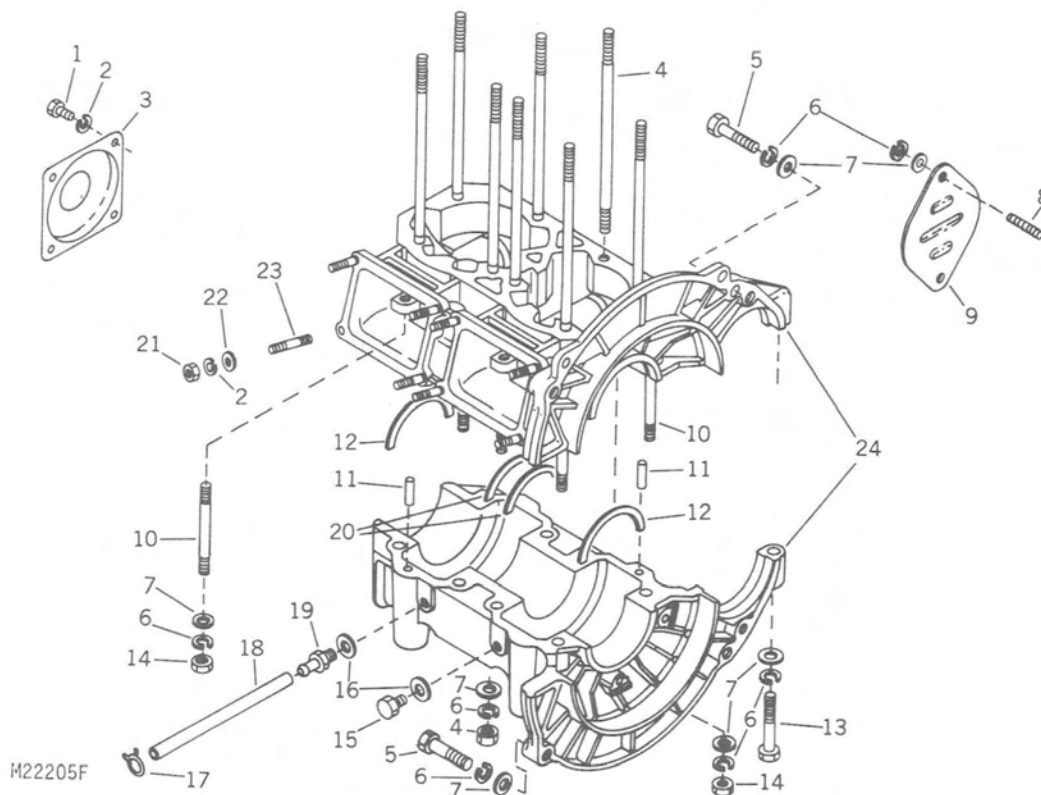


M20622F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM (4 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (12 USED)
3	M 66364	(-)	PROTECTOR, OIL SEAL
4	M 64656	(-)	BOLT, STUD (8 USED)
5	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
6	12H 303	(-)	WASHER, LOCK, 5/16" (14 USED)
7	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (14 USED)
8	19M 7139	(-)	SCREW, CAP, 8 MM X 20 MM (2 USED)
9	M 63562	(-)	PLATE
10	M 63547	(-)	PIN, KNOCK (2 USED)
11	M 66751	(-)	BOLT, STUD, UPPER (2 USED) (BEGINNING ENGINE SN 7412000) (340)
	M 66751	(-)	BOLT, STUD, UPPER (2 USED) (BEGINNING ENGINE SN 7402000) (440)
12	24M 7027	(-)	WASHER, 5 MM (4 USED)
13	12H 246	(-)	WASHER, LOCK, 5 MM (8 USED)
14	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM (4 USED)
15	14M 7028	(-)	NUT, 5 MM (4 USED)
16	M 66752	(-)	BOLT, STUD, LOWER (2 USED) (BEGINNING ENGINE SN 7412000) (340)
	M 66752	(-)	BOLT, STUD, LOWER (2 USED) (BEGINNING ENGINE SN 7402000) (440)
17	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
18	14M 7029	(-)	NUT, 8 MM (10 USED)
19	M 63940	(-)	GASKET (2 USED)
20	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
21	M 64659	(-)	CONNECTOR
I 22	M 64328	(-)	LINE, IMPULSE (SUB. M66945)
23	M 47470	(-)	CLAMP, HOSE (2 USED)
24	AM 53984	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 7412000) (340)
	AM 53984	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 7402000) (440)
	AM 53522	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 56000000) (340)
	AM 53522	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 44000000) (440)
25	M 64177	(-)	BOLT, STUD (8 USED)
26	M 63548	(-)	CIRCLIP (2 USED)
27	M 63939	(-)	CIRCLIP (2 USED)
28	14M 7027	(-)	NUT, 6 MM (8 USED)
29	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
30	M 64657	(-)	BOLT, STUD (8 USED)
..	AM 53648	(-)	ENGINE, COMPLETE (340)
..	AM 53650	(-)	ENGINE, COMPLETE (440)
I ..	AM 52546	(-)	KIT, TOOL (SUB. AM54227)
..	M 64850	(-)	SEALANT

CRANKCASE
340 CYCLONE (S.N. 70389-)
440 CYCLONE (S.N. 70221-)

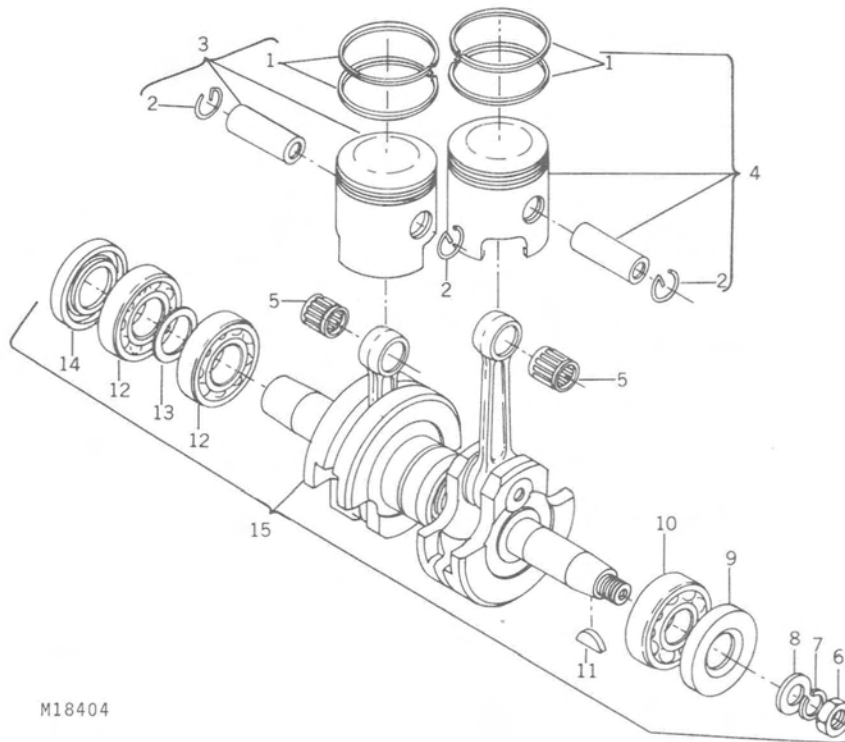
M22205F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	19M 7560	(- 80000)	SCREW, CAP, 6 MM X 16 MM (4 USED)
I 1	19M 6614	(80001 -)	SCREW, CAP, 6 MM X 12 MM (4 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (12 USED)
3	M 66364	(-)	PROTECTOR, OIL SEAL
4	M 64656	(-)	BOLT, STUD (8 USED)
5	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
6	12H 303	(-)	WASHER, LOCK, 5/16" (14 USED)
7	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (14 USED)
I 8	M 63572	(-)	BOLT, STUD (2 USED)
9	M 63562	(-)	PLATE
10	M 64177	(-)	BOLT, STUD (8 USED)
11	M 63547	(-)	PIN, KNOCK (2 USED)
12	M 63548	(-)	CIRCLIP (2 USED)
13	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
14	14M 7029	(-)	NUT, 8 MM (10 USED)
15	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
16	M 63940	(-)	GASKET (2 USED)
17	M 47470	(-)	CLAMP, IMPULSE HOSE (2 USED)
18	M 66945	(-)	LINE, IMPULSE (CUT TO LENGTH)
19	M 66559	(-)	CONNECTOR
20	M 63939	(-)	CIRCLIP (2 USED)
21	14M 7027	(-)	NUT, 6 MM (8 USED)
22	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
23	M 64657	(-)	BOLT, STUD (8 USED)
24	AM 53984	(-)	CRANKCASE ASSEMBLY
I ..	AM 54148	(- 80000)	ENGINE, COMPLETE (340)
I ..	AM 54634	(80001 -)	ENGINE, COMPLETE (340)
I ..	AM 54149	(- 80000)	ENGINE, COMPLETE (440)
I ..	AM 54383	(80001 -)	ENGINE, COMPLETE (440)
..	AM 54227	(-)	KIT, TOOL
..	M 64850	(-)	SEALANT

PISTON, CRANKSHAFT AND BEARINGS
340 CYCLONE (S.N. -70388)
440 CYCLONE (S.N. -70220)

M18404

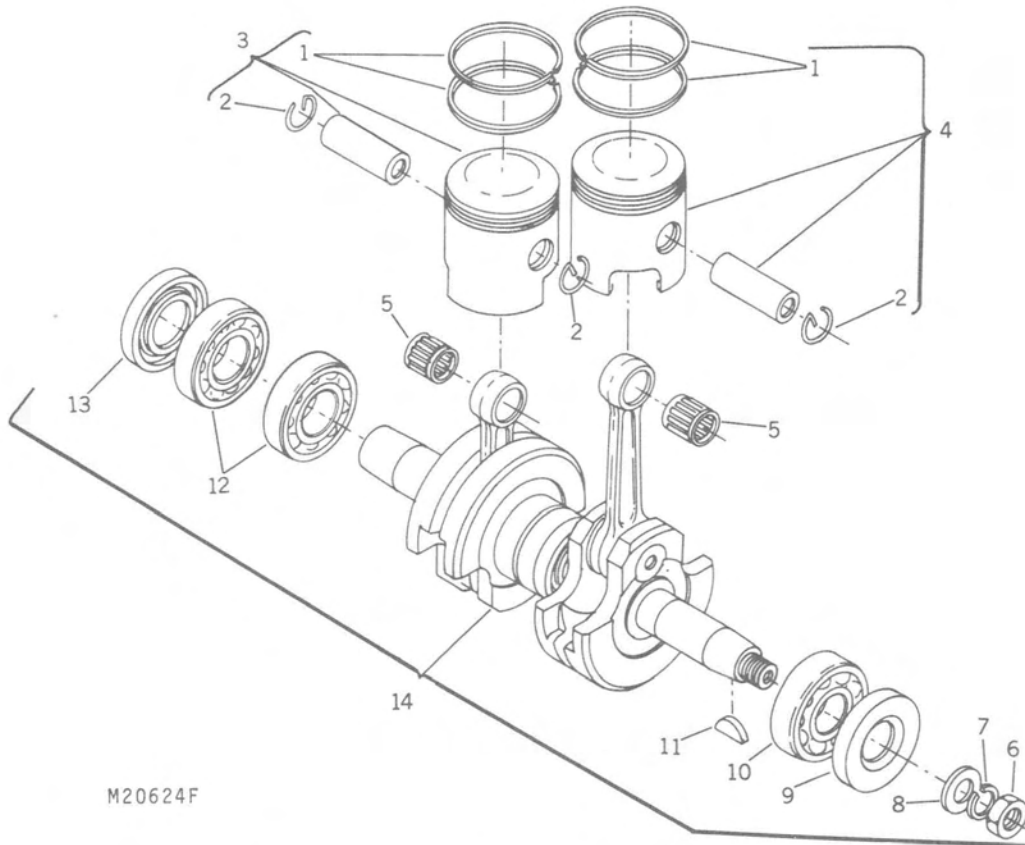


M18404

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 53980	(-)	KIT, PISTON RING (STANDARD) (SUB. AM54225)
	AM 54110	(-)	KIT, PISTON RING, 0.010" (0.25 MM) OVERSIZE (340) (2 USED)
	AM 53983	(-)	KIT, PISTON RING (STANDARD) (440)
	AM 54111	(-)	KIT, PISTON RING, 0.010" (0.25 MM) OVERSIZE (440) (2 USED)
I 2	M 65649	(-)	RETAINER, PISTON PIN (4 USED) (SUB. M66557)
I 3	AM 53978	(-)	PISTON (STANDARD) (340) (SUB. AM54387)
I	AM 54139	(-)	PISTON, L.H. 0.010" (0.25 MM) OVERSIZE (340) (SUB. AM54389)
I	AM 53981	(-)	PISTON (STANDARD) L.H. (440) (SUB. AM54391)
I	AM 54141	(-)	PISTON, L.H. 0.010" (0.25 MM) OVERSIZE (440) (SUB. AM54393)
I 4	AM 53979	(-)	PISTON (STANDARD) R.H. (340) (SUB. AM54386)
I	AM 54138	(-)	PISTON, R.H. 0.010" (0.25 MM) OVERSIZE (340) (SUB. AM54388)
I	AM 53982	(-)	PISTON (STANDARD) R.H. (440) (SUB. AM54390)
I	AM 54140	(-)	PISTON, R.H. 0.010" (0.25 MM) OVERSIZE (440) (SUB. AM54392)
5	AM 53034	(-)	BEARING, NEEDLE (2 USED)
6	M 64655	(-)	NUT, CRANKSHAFT
7	12H 317	(-)	WASHER, SPRING
8	24M 7038	(-)	WASHER, 14 MM X 24 MM X 3 MM
I 9	M 63541	(-)	SEAL, OIL (SUB. M66826)
I 10	AM 52359	(-)	BEARING, BALL (SUB. AM53392)
11	M 63542	(-)	KEY, WOODRUFF
12	AM 53977	(-)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 7412000) (340)
	AM 53977	(-)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 7402000) (440)
	AM 52405	(-)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 56000000) (340)
	AM 52405	(-)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 44000000) (440)
13	M 66362	(-)	SHIM
I 14	M 63683	(-)	SEAL, OIL (SUB. M66825)
15	AM 53976	(-)	CRANKSHAFT ASSEMBLY (BEGINNING ENGINE SN 7412000)
	AM 53976	(-)	CRANKSHAFT ASSEMBLY (BEGINNING ENGINE SN 7402000)
I	AM 53518	(-)	CRANKSHAFT ASSEMBLY DOES NOT INCLUDE M66362 (BEGINNING ENGINE SN 56000000) (340) (SUB. AM53976)
	AM 53518	(-)	CRANKSHAFT ASSEMBLY DOES NOT INCLUDE M66362 (BEGINNING ENGINE SN 44000000) (440)

PISTON, CRANKSHAFT AND BEARINGS
340 CYCLONE (S.N. 70389-)
440 CYCLONE (S.N. 70221-)

M20624F

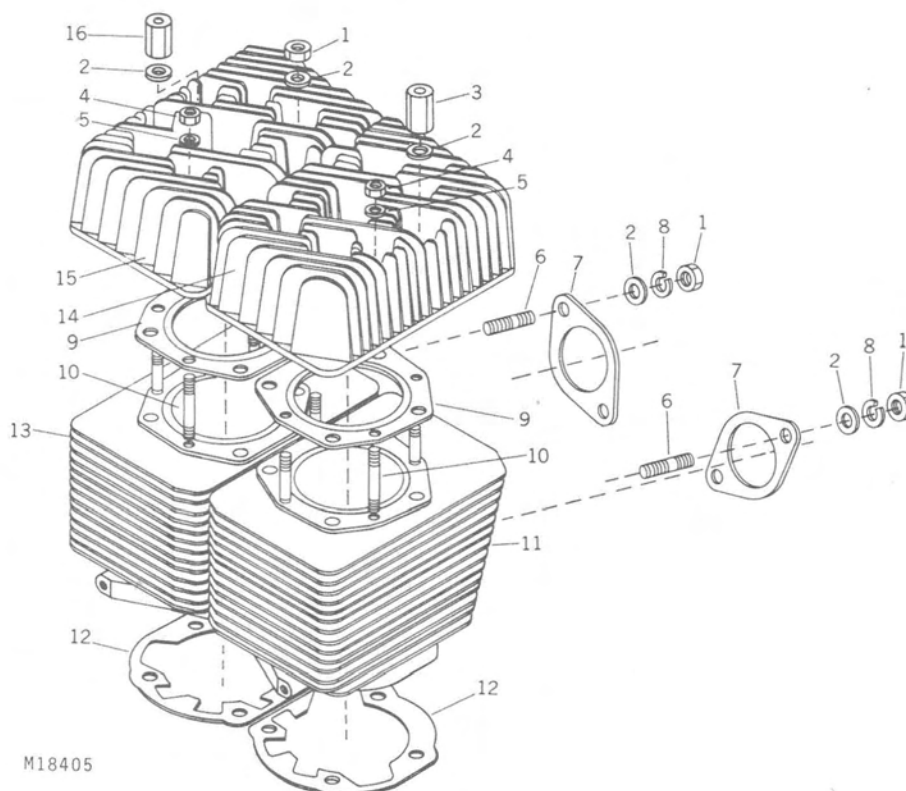


M20624F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54225	(-)	KIT, PISTON RING (STANDARD) (340) (2 USED)
	AM 54394	(-)	KIT, PISTON RING, 0.010" (0.254 MM) OVERSIZE (340) (2 USED)
	AM 53983	(-)	KIT, PISTON RING (STANDARD) (440)
	AM 54111	(-)	KIT, PISTON RING, 0.010" (0.25 MM) OVERSIZE (440) (2 USED)
2	M 66557	(-)	RETAINER, PISTON PIN (4 USED)
3	AM 54387	(- 80000)	PISTON, L.H. (STANDARD) (340) (SUB. AM54631)
	AM 54631	(80001 -)	PISTON, L.H. (STANDARD) (340)
	AM 54389	(- 80000)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (340) (SUB. AM54663)
	AM 54663	(80001 -)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (340)
	AM 54391	(-)	PISTON, L.H. (STANDARD) (440)
	AM 54393	(- 80000)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (440) (SUB. AM54661)
	AM 54661	(80001 -)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (440)
4	AM 54386	(- 80000)	PISTON, R.H. (STANDARD) (340) (SUB. AM54630)
	AM 54630	(80001 -)	PISTON, R.H. (STANDARD) (340)
	AM 54388	(- 80000)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (340) (SUB. AM54662)
	AM 54662	(80001 -)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (340)
	AM 54390	(-)	PISTON, R.H. (STANDARD) (440)
	AM 54392	(- 80000)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (440) (SUB. AM54660)
	AM 54660	(80001 -)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (440)
5	AM 53034	(-)	BEARING, NEEDLE (2 USED)
6	M 64655	(-)	NUT, CRANKSHAFT
7	12H 317	(-)	WASHER, SPRING
8	24M 7038	(-)	WASHER, 14 MM X 24 MM X 3 MM
9	M 66826	(-)	SEAL, OIL
10	AM 53392	(-)	BEARING, BALL
11	M 63542	(-)	KEY, WOODRUFF
12	AM 53977	(-)	BEARING, BALL (2 USED)
13	M 66825	(-)	SEAL, OIL
14	AM 53976	(-)	CRANKSHAFT ASSEMBLY

CYLINDERS, CYLINDER HEADS AND GASKETS
(S.N. -70000)

M18405

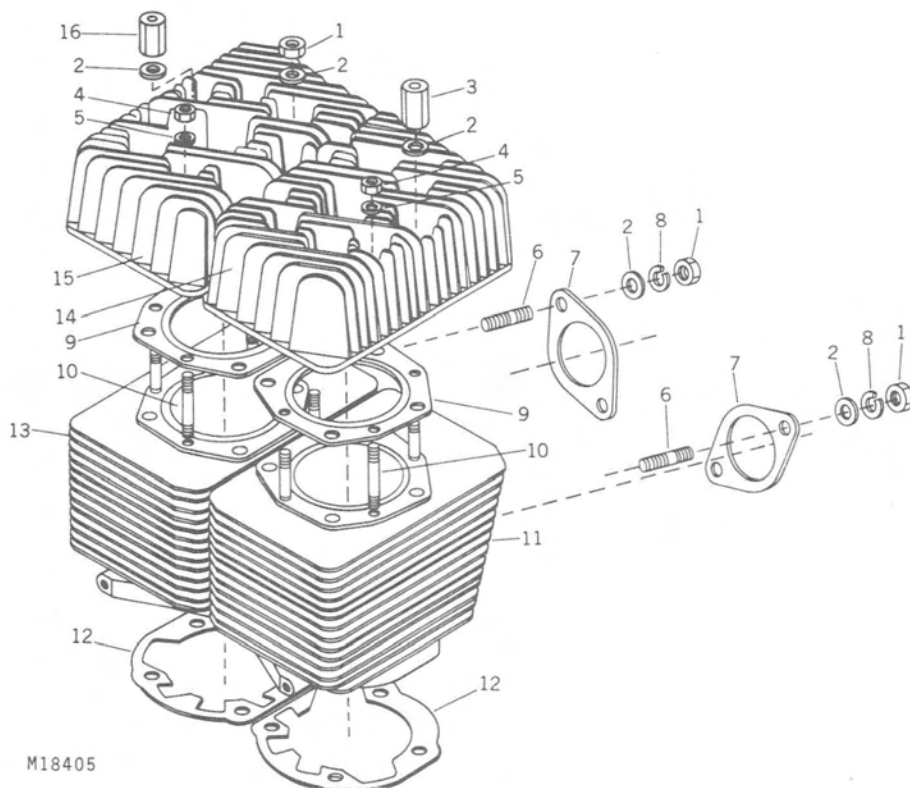


M18405

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (8 USED)
2	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (12 USED)
3	M 65654	(-)	NUT, LONG (2 USED)
4	14M 7027	(-)	NUT, 6 MM (8 USED)
5	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
6	M 63555	(-)	BOLT, STUD (4 USED)
7	M 65413	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
8	12H 303	(-)	WASHER, LOCK, 5/16" (4 USED)
9	M 65652	(-)	GASKET, CYLINDER HEAD (2 USED) (340)
	M 64675	(-)	GASKET, CYLINDER HEAD (440)
10	M 63954	(-)	BOLT, STUD (8 USED)
11	AM 53520	(-)	CYLINDER ASSEMBLY R.H. (INCLUDES M63555 AND M63954) (340)
	AM 53053	(-)	CYLINDER ASSEMBLY R.H. (440)
12	M 65653	(-)	GASKET, CYLINDER BASE (2 USED)
13	AM 53988	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN 7412000) (340)
	AM 53521	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN 56000000) (340)
	AM 53989	(-)	CYLINDER ASSEMBLY L.H. (440)
14	M 66371	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 7412000) (340)
	M 65650	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 56000000) (340)
	M 66372	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 7402000) (440)
	M 64674	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 44000000) (440)
15	M 65651	(-)	HEAD, CYLINDER L.H. (340)
	M 64673	(-)	HEAD, CYLINDER L.H. (440)
16	M 66365	(-)	NUT, LONG (2 USED)
..	AM 53524	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64690, ONE M65413, ONE M65652, AND ONE M65653) (340)
..	AM 53528	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64675, ONE M64690, ONE M65413 AND ONE M65653) (440)

CYLINDERS, CYLINDER HEADS AND GASKETS
(S.N. 70001-)

M18405

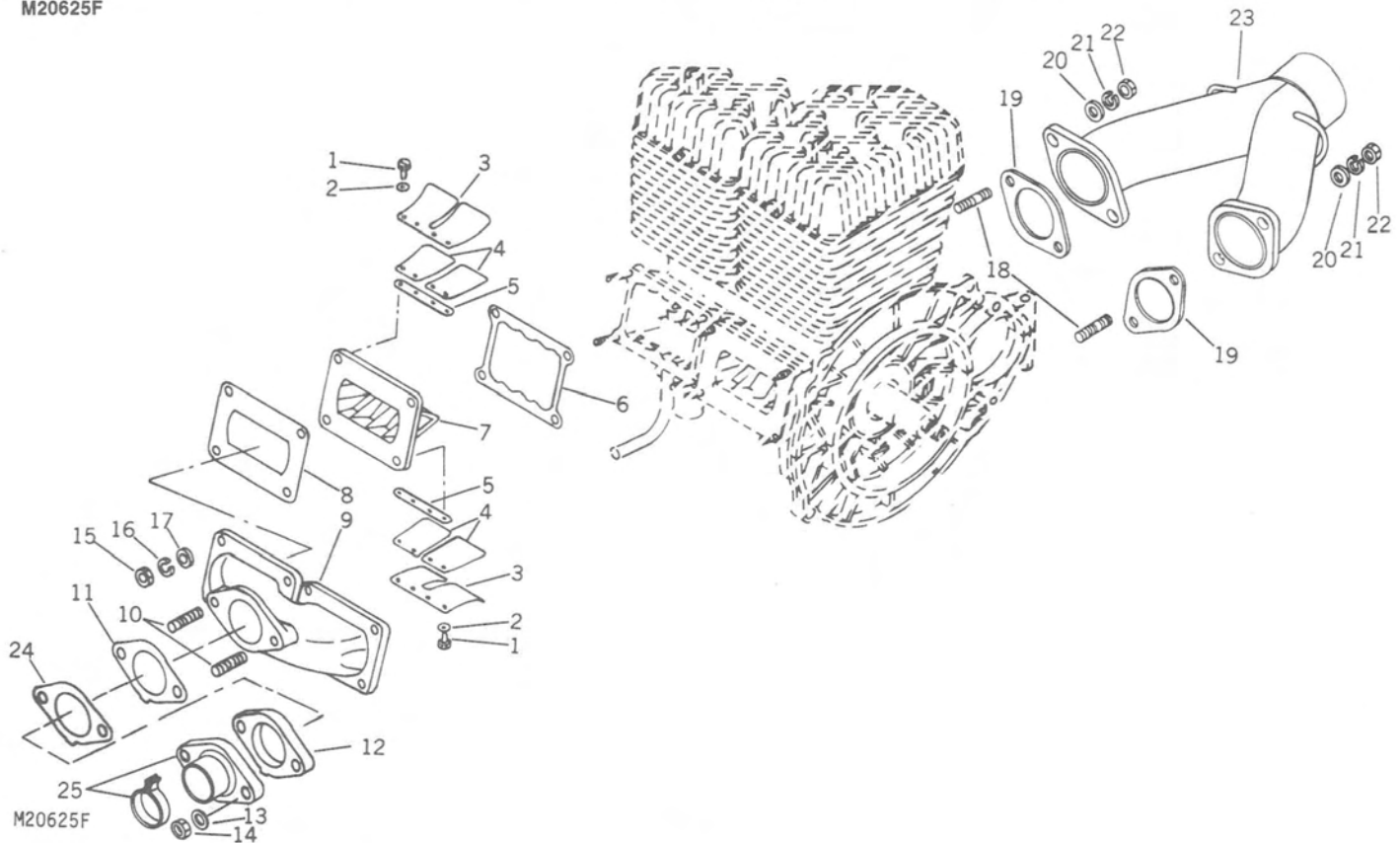


M18405

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (8 USED)
2	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (12 USED)
3	M 65654	(-)	NUT, LONG (2 USED)
4	14M 7027	(-)	NUT, 6 MM (8 USED)
5	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
6	M 63555	(-)	BOLT, STUD (4 USED)
7	M 65413	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
8	12H 303	(-)	WASHER, LOCK, 5/16" (4 USED)
9	M 65652	(-)	GASKET, CYLINDER HEAD (2 USED) (340)
	M 64675	(-)	GASKET, CYLINDER HEAD (2 USED) (440)
10	M 63954	(-)	BOLT, STUD (8 USED)
11	AM 53520	(-)	CYLINDER ASSEMBLY R.H. (INCLUDES M63555 AND M63954) (340)
	AM 53053	(-)	CYLINDER ASSEMBLY R.H. (440)
12	M 65653	(-)	GASKET, CYLINDER BASE (2 USED)
13	AM 53988	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN 7412000) (340)
	AM 53521	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN56000000) (340)
	AM 53989	(-)	CYLINDER ASSEMBLY L.H. (440)
14	M 66834	(-)	HEAD, CYLINDER R.H. (340)
	M 66836	(-)	HEAD, CYLINDER R.H. (440)
15	M 66835	(-)	HEAD, CYLINDER L.H. (340)
	M 66837	(-)	HEAD, CYLINDER L.H. (440)
16	M 66365	(-)	NUT, LONG (2 USED)
..	AM 53524	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64690, ONE M65413, ONE M65652 AND ONE M65653) (340)
..	AM 53528	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64675, ONE M64690, ONE M65413 AND ONE M65653) (440)

INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY
(S.N. -70000)

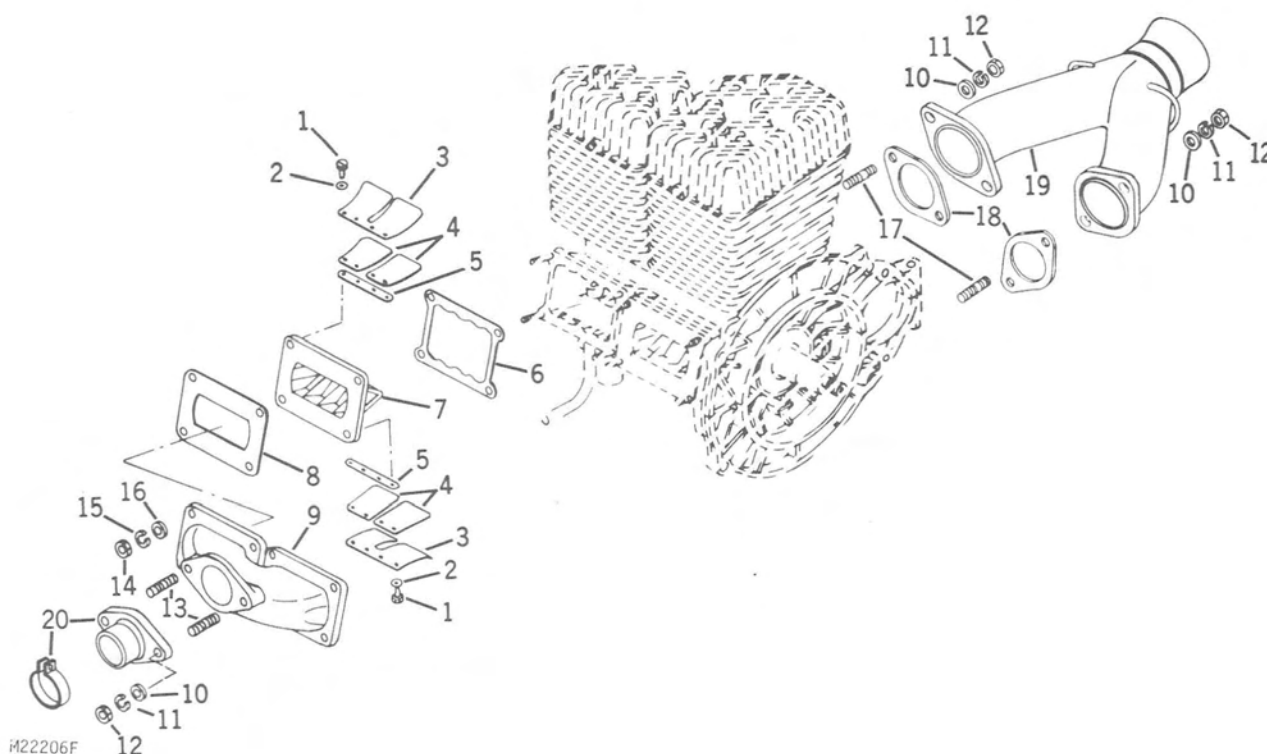
M20625F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 7044	(-)	SCREW, MACHINE, 3 MM X 6 MM (16 USED)
2	12H 233	(-)	WASHER, LOCK (16 USED)
3	M 63979	(-)	GUIDE, VALVE (4 USED)
4	M 65658	(-)	VALVE, REED (8 USED)
5	M 63977	(-)	SHIM, VALVE (4 USED)
6	M 63980	(-)	PACKING, REED VALVE (2 USED)
7	M 63976	(-)	BODY, REED VALVE (2 USED)
8	M 63981	(-)	PACKING, REED VALVE (2 USED)
9	M 64672	(-)	MANIFOLD, INTAKE
10	M 66354	(- XXXXX)	BOLT, STUD (2 USED)
	M 63640	(XXXXX -)	BOLT, STUD (2 USED)
11	M 63999	(-)	GASKET
12	M 63643	(-)	INSULATOR
13	24H 1301	(-)	WASHER, 13/32" X 9/16" X 0.060" (2 USED)
14	M 66687	(-)	NUT (2 USED)
15	14M 7027	(-)	NUT, 6 MM (8 USED)
16	12H 302	(-)	WASHER, LOCK, 1/4" (8 USED)
17	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
18	M 63555	(-)	STUD, EXHAUST MANIFOLD (4 USED)
19	M 65413	(-)	GASKET, EXHAUST MANIFOLD
20	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (12 USED)
21	12H 303	(-)	WASHER, LOCK, 5/16" (4 USED)
22	14M 7029	(-)	NUT, 8 MM (10 USED)
23	AM 53987	(-)	MANIFOLD, EXHAUST
24	M 64018	(-)	GASKET, INTAKE
25	AM 53953	(-)	FLANGE AND CLAMP

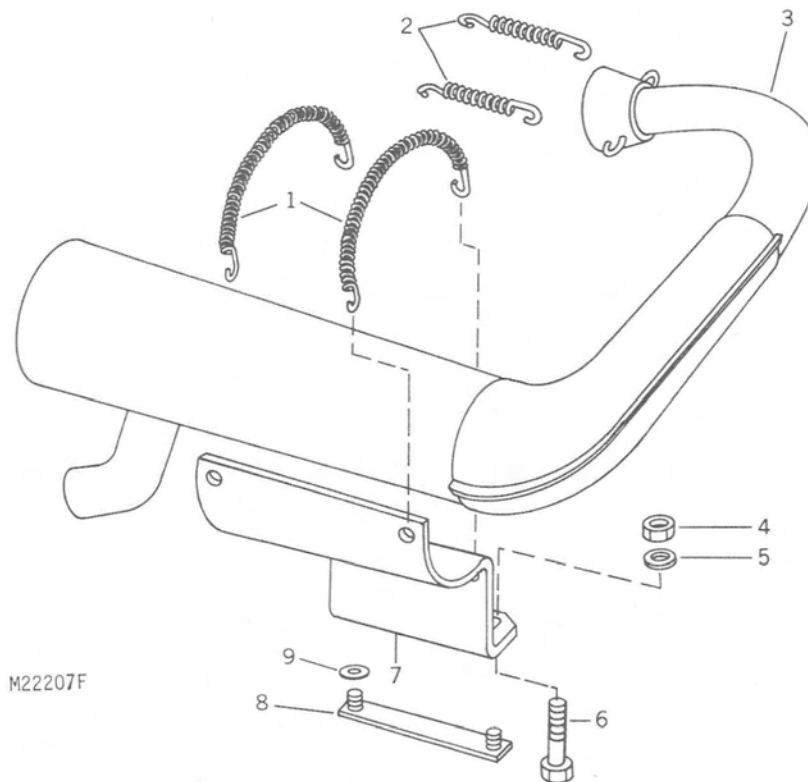
INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY
(S.N. 70001-)

M22206F



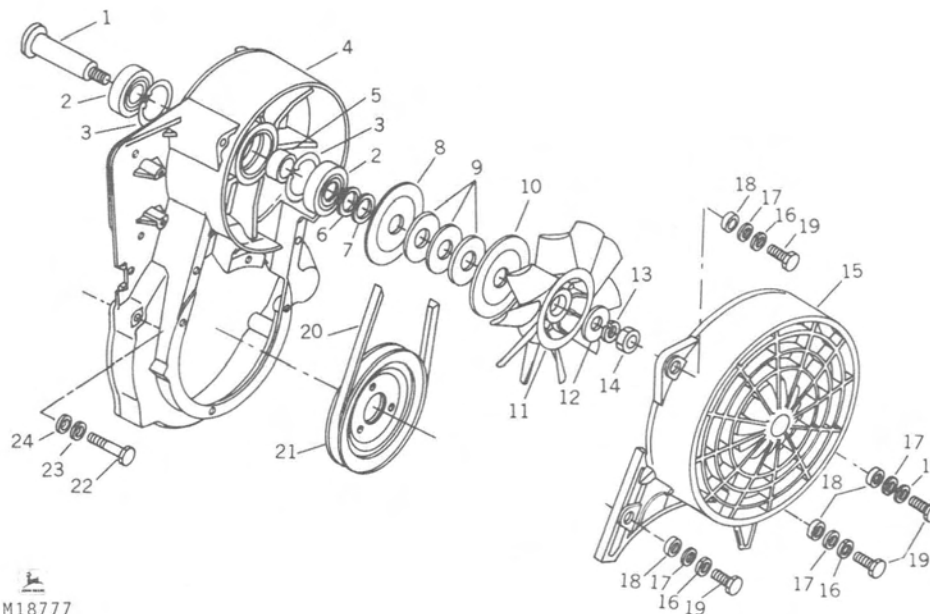
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 7044	(-)	SCREW, MACHINE, 3 MM X 6 MM (16 USED)
2	12H 233	(-)	WASHER, LOCK, NO. 5 (16 USED)
3	M 63979	(-)	GUIDE, VALVE (4 USED)
4	M 65658	(-)	VALVE, REED (8 USED)
5	M 63977	(-)	SHIM, VALVE (4 USED)
6	M 63980	(-)	PACKING, REED VALVE (2 USED)
7	M 63976	(-)	BODY, REED VALVE (2 USED)
8	M 63981	(-)	PACKING, REED VALVE (2 USED)
9	M 66832	(-)	MANIFOLD, INTAKE
10	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (6 USED)
11	12H 303	(-)	WASHER, LOCK, 5/16" (6 USED)
12	14M 7029	(-)	NUT, 8 MM (6 USED)
13	M 66589	(-)	BOLT, STUD (2 USED)
14	14M 7027	(-)	NUT, 10 MM (2 USED)
15	12H 302	(-)	WASHER, LOCK, 1/4" (8 USED)
16	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
17	M 63555	(-)	BOLT, STUD (2 USED)
18	M 65413	(-)	GASKET (2 USED)
I 19	AM 53987	(-)	MANIFOLD, EXHAUST
I 20	AM 53953	(-)	FLANGE AND CLAMP

MUFFLER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 48858	(-)	SPRING, MUFFLER BRACKET (2 USED)
2	M 66155	(-)	SPRING, MUFFLER (2 USED)
3	AM 53793	(-)	MUFFLER
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	24H 1887	(- 70000)	WASHER, 11/32" X 1" X 0.134" (4 USED)
6	19H 1905	(- 70000)	SCREW, CAP, 5/16" X 1" (2 USED)
I 7	M 66258	(- 70000)	BRACKET, MUFFLER (SUB. M67518)
I 8	M 67518	(70001 -)	BRACKET, MUFFLER
I 9	AM 54246	(70001 -)	BOLT AND RETAINER
I 9	24H 1176	(80001 -)	WASHER, 13/32" X 1-1/4" X 0.090" (2 USED)

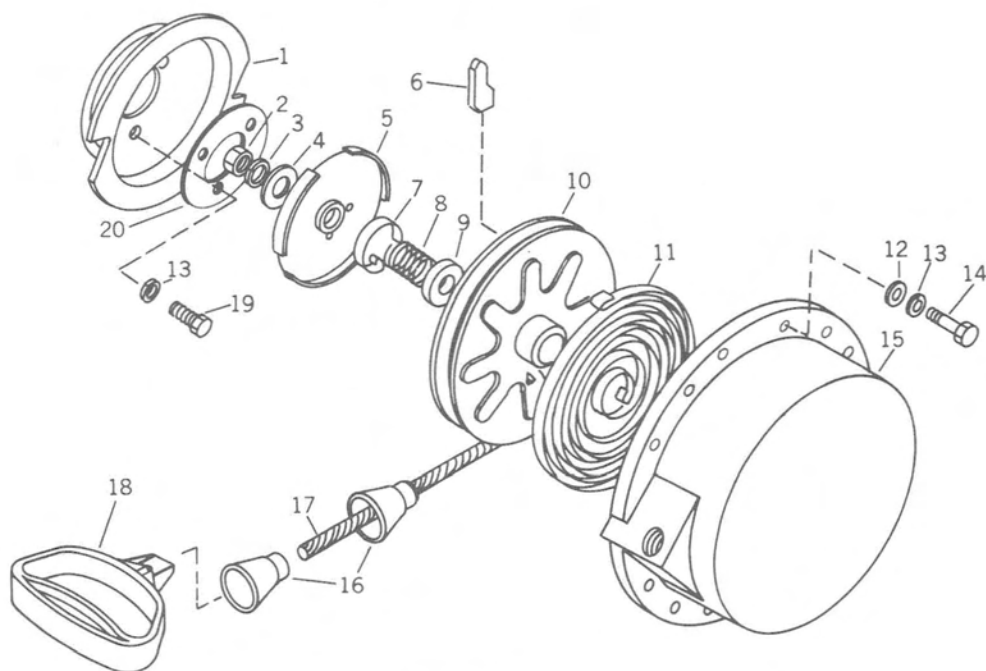
FAN AND FAN DRIVE



M18777

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63973	(-)	SHAFT, FAN
2	AM 52498	(-)	BEARING, FAN (2 USED)
3	M 63966	(-)	RING, SNAP (2 USED)
4	M 65656	(-)	COVER, FAN
5	M 63967	(-)	SPACER, BEARING
6	M 65416	(-)	WASHER (THICK)
7	M 63970	(-)	WASHER (THIN)
8	M 63961	(-)	PULLEY, DRIVEN, INNER HALF
9	M 63963	(-)	SPACER, PULLEY (3 USED)
10	M 63962	(-)	PULLEY, DRIVEN, OUTER HALF
11	M 63972	(- 70000)	FAN, COOLING
12	M 66831	(70001 -)	FAN, COOLING
13	M 63971	(-)	SPACER, OUTSIDE
14	12H 301	(-)	WASHER, LOCK, 1/2"
15	M 63568	(-)	NUT, FAN SHAFT
16	M 65661	(-)	GUARD, FAN
17	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
18	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (4 USED)
19	M 63615	(-)	SPACER (4 USED)
20	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM (4 USED)
21	M 65414	(- 80000)	BELT
22	M 67762	(80001 -)	BELT
23	M 66366	(- 70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 7412000) (340)
24	M 66366	(- 70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 7402000) (440)
	M 66366	(70001 -)	PULLEY, DRIVE (340 AND 440)
	M 64667	(- 70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 56000000) (340)
	M 64667	(- 70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 44000000) (440)
	19M 7378	(-)	BOLT, 8 MM X 45 MM
	12H 303	(-)	WASHER, LOCK, 5/16"
	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM

RECOIL STARTER

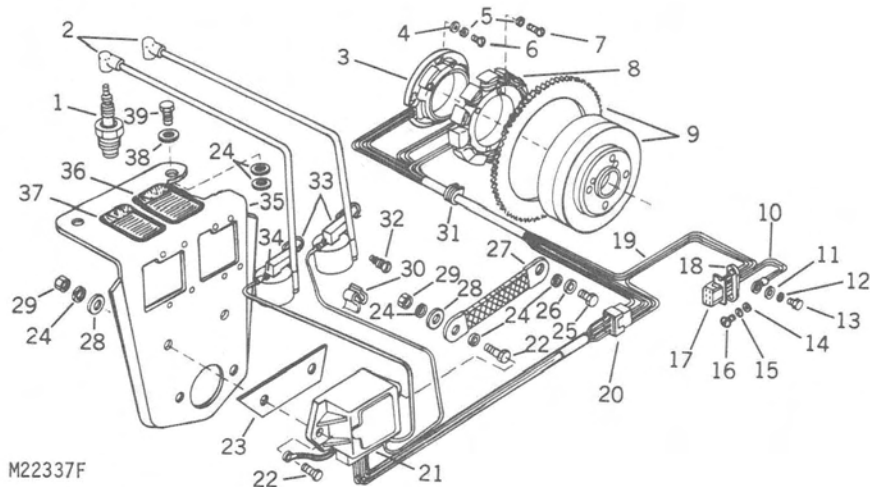


M22208F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66370	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 7412000) (340)
	M 66370	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 7402000) (440)
	M 64669	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 56000000) (340)
	M 64669	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 440000000)
2	14M 7059	(-)	NUT, 8 MM
3	12H 303	(-)	WASHER, LOCK, 5/16"
4	M 65975	(-)	WASHER
5	M 63576	(-)	PLATE, FRICTION
6	M 63577	(-)	PAWL (3 USED)
7	M 64849	(-)	SPRING, RETURN
8	M 64853	(-)	SPRING
9	M 63616	(-)	WASHER
10	M 63581	(-)	REEL
11	M 63580	(-)	SPRING, MAIN
12	24M 7105	(-)	WASHER, 6MM X 12 MM X 1.5 MM (4 USED)
13	12H 302	(-)	WASHER, LOCK, 1/4" (7 USED)
14	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (4 USED)
15	M 65405	(-)	CASE
16	M 65976	(-)	GUIDE, ROPE (2 USED)
I 17	M 66373	(- 70000)	ROPE (SUB. M65977)
	M 65977	(70001 -)	ROPE
	M 66111	(-)	HANDLE, STARTER ROPE
I 19	19M 7159	(- 80000)	SCREW, CAP, 6 MM X 15 MM (3 USED) (SUB. 19M7560)
I 19	19M 7077	(80001 -)	SCREW, CAP, 6 MM X 18 MM (3 USED)
I 20	M 67763	(80001 -)	PLATE, BACKING

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. -70000)

M22337F

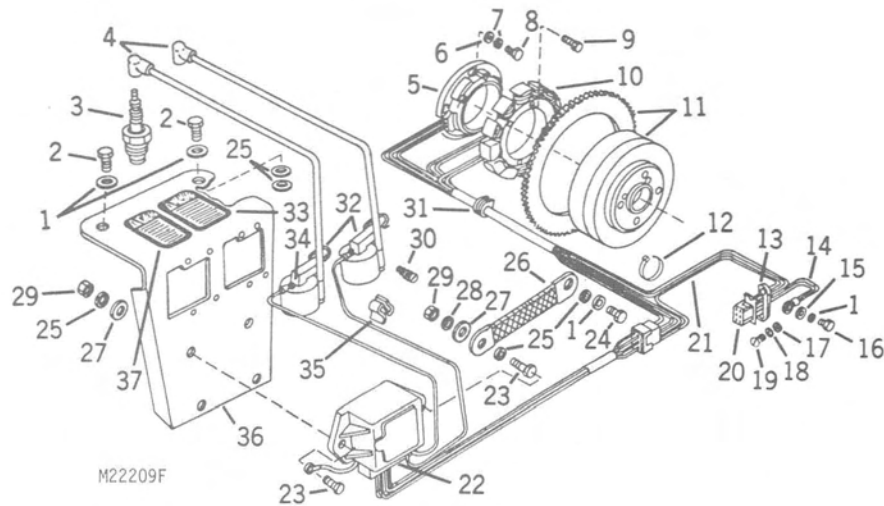


M22337F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
2	AM 53862	(-)	KIT, BOOT AND SPRING
3	AM 53643	(-)	HOUSING ASSEMBLY, TRIGGER
4	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (4 USED)
5	12H 246	(-)	WASHER, LOCK, NO. 10 (8 USED)
6	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM (4 USED)
7	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (4 USED)
8	AM 53647	(-)	STATOR, ASSEMBLY
9	AM 53921	(-)	FLYWHEEL, ASSEMBLY WITH RING GEAR
10	AM 53634	(-)	WIRE, LEAD
11	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
12	12H 302	(-)	WASHER, LOCK, 1/4"
13	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (SUB. 19M7560)
14	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 5 MM (2 USED)
15	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
16	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
17	M 63589	(-)	HOUSING, RECEPTACLE
18	M 63725	(-)	HOLDER, COUPLER
19	AM 53642	(-)	WIRE, LEAD
20	M 65877	(-)	HOUSING, TERMINAL
21	AM 53644	(-)	ELECTRONIC PACK (SUB. AM54240)
22	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED)
23	M 66449	(-)	PLATE
24	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (8 USED)
25	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM
26	12H 297	(-)	WASHER, LOCK, 1/4" INTERNAL TOOTH
27	AM 52218	(-)	STRAP, GROUND
28	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
29	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
30	M 66454	(-)	CLIP (2 USED)
31	M 65660	(-)	GROMMET
32	21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (8 USED)
	12H 295	(-)	WASHER, LOCK, NO. 10 INTERNAL TOOTH (8 USED)
	14H 631	(-)	NUT, NO. 10 (8 USED)
33	AM 53645	(-)	COIL, IGNITION (2 USED)
34	14H 1026	(-)	NUT, NO. 6 (2 USED)
	12H 321	(-)	WASHER, LOCK, NO. 6, INTERNAL TOOTH (2 USED)
35	M 66311	(-)	MOUNT, COIL
36	M 66511	(-)	DECAL, CAUTION (FRENCH)
37	M 65985	(-)	DECAL, CAUTION
38	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
39	19M 7077	(-)	SCREW, CAP, 6 MM X 22 MM (2 USED)

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. 70001-80000)

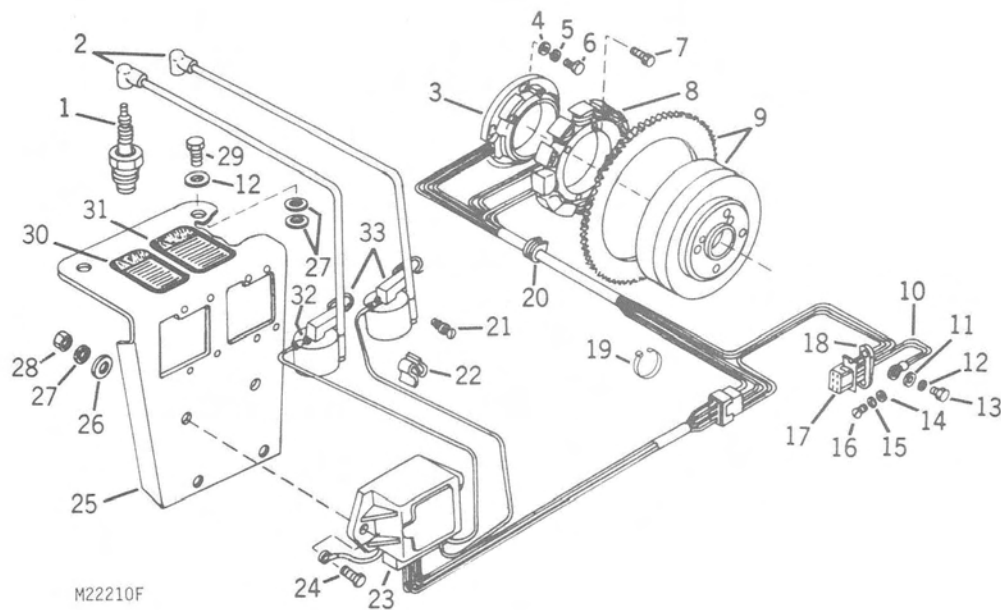
M22209F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
	1 12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
	2 19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM (2 USED)
	3 AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
	4 AM 53862	(-)	KIT, BOOT AND SPRING
	5 AM 54173	(-)	HOUSING ASSEMBLY, TRIGGER
	6 24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (4 USED)
	7 12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
I	8 19M 7712	(-)	SCREW, CAP, 5 MM X 16 MM (4 USED)
I	9 19M 7711	(-)	SCREW, CAP, 5 MM X 30 MM (4 USED)
	10 AM 54174	(-)	STATOR, ASSEMBLY
	11 AM 53921	(-)	FLYWHEEL, ASSEMBLY WITH RING GEAR
I	12 M 63300	(-)	STRAP, TIE
	13 M 63725	(-)	HOLDER, COUPLER
	14 AM 53634	(-)	WIRE, LEAD
	15 24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
I	16 19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM
	17 24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 5 MM (2 USED)
	18 12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
I	19 21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
	20 M 63589	(-)	HOUSING, RECEPTACLE
	21 AM 53642	(-)	WIRE, LEAD
	22 AM 54169	(-)	ELECTRONIC PACK
	23 19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED)
	24 19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM
	25 24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (5 USED)
	26 AM 52218	(-)	STRAP, GROUND
	27 24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
	28 24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
	29 M 63707	(-)	NUT, LOCK, 1/4" (3 USED)
	30 21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (8 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10 (8 USED)
	14H 631	(-)	NUT, NO. 10 (8 USED)
	31 M 66830	(-)	GROMMET
	32 AM 54238	(-)	COIL, IGNITION (2 USED)
	33 M 66511	(-)	DECAL, CAUTION (FRENCH)
	34 14H 1026	(-)	NUT, NO. 6 (2 USED)
	12H 321	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 6 (2 USED)
	35 M 66454	(-)	CLIP (2 USED)
	36 M 66799	(-)	MOUNT, COIL
	37 M 65985	(-)	DECAL, CAUTION

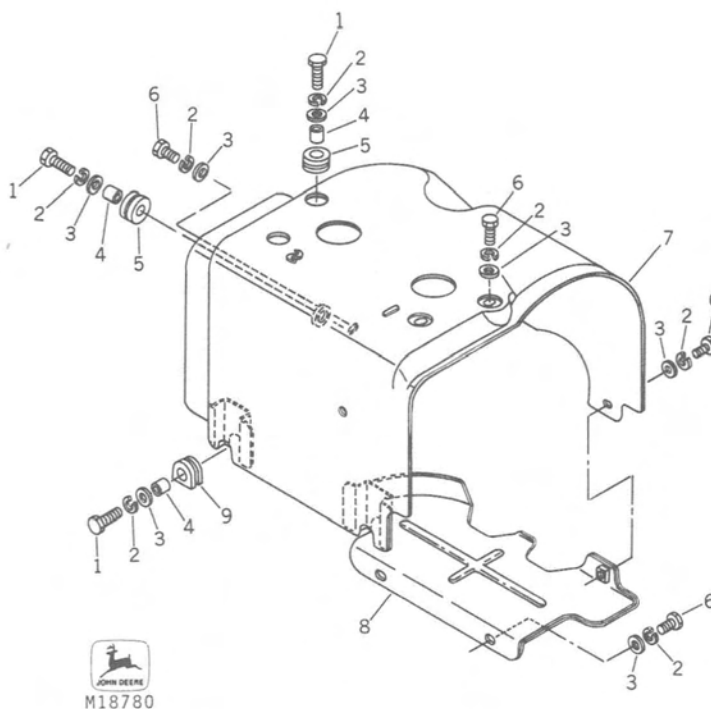
ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. 80001-)

M22210F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
I	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
I	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
I 2	AM 53862	(-)	KIT, BOOT AND SPRING
I 3	AM 54173	(-)	HOUSING ASSEMBLY, TRIGGER
I 4	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (4 USED)
I 5	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
I 6	19M 7712	(-)	SCREW, CAP, 5 MM X 15 MM (4 USED)
I 7	19M 7711	(-)	SCREW, CAP, 5 MM X 30 MM (4 USED)
I 8	AM 54174	(-)	STATOR, ASSEMBLY
I 9	AM 53921	(-)	FLYWHEEL, ASSEMBLY WITH RING GEAR
I 10	AM 53634	(-)	WIRE, LEAD
I 11	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
I 12	12H 302	(-)	WASHER, LOCK, 1/4" (3 USED)
I 13	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (SUB. 19M7560)
I 14	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 5 MM (2 USED)
I 15	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
I 16	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
I 17	M 63589	(-)	HOUSING, RECEPTACLE
I 18	M 63725	(-)	HOLDER, COUPLER
I 19	M 63300	(-)	STRAP, TIE
I 20	M 66830	(-)	GROMMET
I 21	21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (8 USED)
I	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH NO. 10 (8 USED)
I	14H 631	(-)	NUT, NO. 10 (8 USED)
I 22	M 66454	(-)	CLIP (2 USED)
I 23	AM 54169	(-)	ELECTRONIC PACK
I 24	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED)
I 25	M 66799	(-)	MOUNT, COIL
I 26	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
I 27	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (4 USED)
I 28	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
I 29	19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM (2 USED)
I 30	M 65985	(-)	DECAL, CAUTION
I 31	M 66511	(-)	DECAL, CAUTION (FRENCH)
I 32	14H 1026	(-)	NUT, NO. 6 (2 USED)
I	12H 321	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 6 (2 USED)
I 33	AM 53645	(-)	COIL, IGNITION (2 USED)

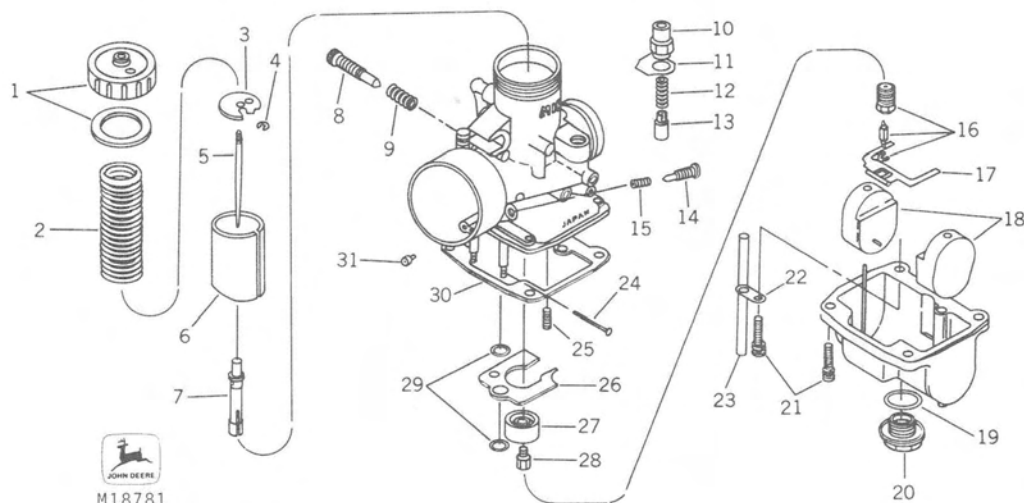
CYLINDER COVER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7077	(-)	SCREW, CAP, 6 MM X 22 MM (5 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (11 USED)
3	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (11 USED)
4	M 66367	(-)	SPACER (5 USED)
5	M 66369	(-)	GROMMET (2 USED)
6	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (6 USED)
7	AM 53985	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 7412000)
	AM 53985	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 7402000)
	AM 53985	(70001 -)	COVER, CYLINDER (340 AND 440)
	M 65657	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 56000000) (340)
	M 65657	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 44000000) (440)
8	AM 53986	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 7412000) (340)
	AM 53986	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 7402000) (440)
	AM 53986	(70001 -)	ADAPTOR, CYLINDER COVER (340 AND 440)
	AM 53523	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 56000000) (340)
	AM 53523	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 44000000)
9	M 66368	(-)	GROMMET (3 USED)

M18781

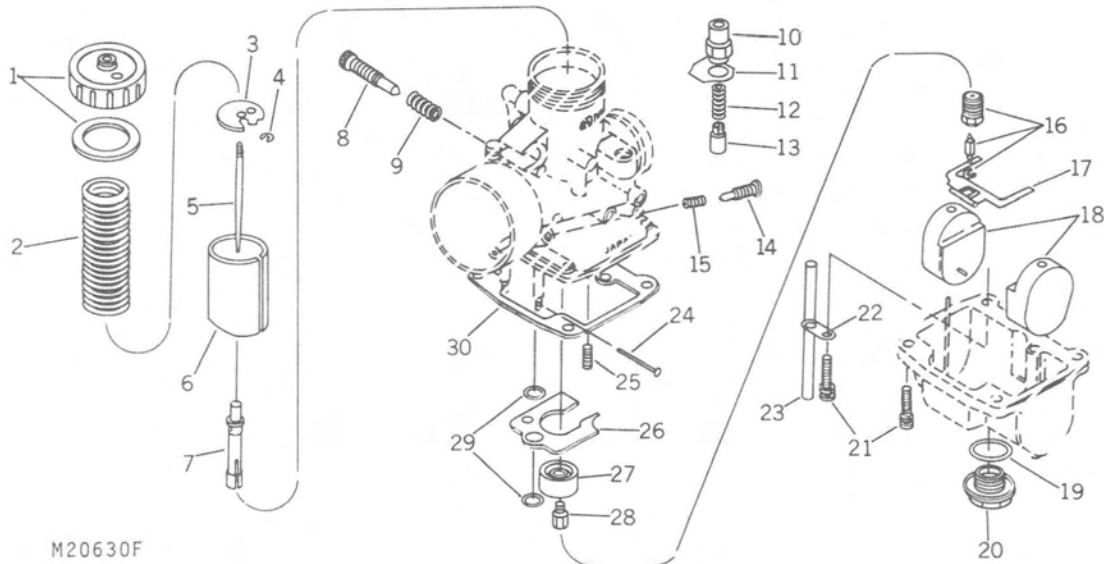
CARBURETOR (S.N. -70000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	(-)	TOP, MIXING CHAMBER
2	M 65353	(-)	SPRING, THROTTLE VALVE
3	M 65351	(-)	PLATE
4	M 65352	(-)	E-RING
5	M 66422	(-)	JET NEEDLE
6	M 66743	(-)	VALVE, THROTTLE (340)
	M 66744	(-)	VALVE, THROTTLE (440)
7	M 66740	(-)	JET, NEEDLE (340 AND 440)
8	M 65349	(-)	SCREW, THROTTLE STOP
9	M 65350	(-)	SPRING, THROTTLE STOP
10	M 65330	(-)	CAP, STARTER VALVE
11	M 65329	(-)	WASHER
12	M 65328	(-)	SPRING, STARTER VALVE
13	M 65327	(-)	VALVE, STARTER
14	M 65342	(-)	SCREW, PILOT AIR
15	M 65341	(-)	SPRING, AIR SCREW
16	AM 53358	(-)	VALVE, NEEDLE
17	M 65337	(-)	FLOAT ARM
18	M 65346	(-)	FLOAT (2 USED)
19	M 66343	(-)	O-RING
20	M 66342	(-)	SCREW, DRAIN
21	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED)
	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
22	M 65343	(-)	PLATE
23	M 63271	(-)	TUBE, VENT (10 FT. (3.048 M) CUT TO LENGTH)
24	M 65338	(-)	PIN, FLOAT ARM
25	M 66745	(-)	PILOT JET (340 AND 440)
26	M 65348	(-)	PLATE, BAFFLE
27	M 65331	(-)	RING
28	M 66332	(-)	JET, MAIN-370 (340)
	M 66336	(-)	JET, MAIN-410 (440)
29	M 65339	(-)	WASHER (2 USED)
30	M 65347	(-)	GASKET
31	M 66499	(-)	JET, AIR
..	AM 54074	(-)	CARBURETOR, COMPLETE (340)
..	AM 54075	(-)	CARBURETOR, COMPLETE (440)

M20630F

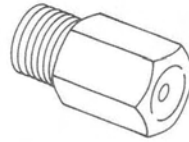
CARBURETOR (S.N. 70001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	(-)	TOP, MIXING CHAMBER
2	M 65353	(-)	SPRING, THROTTLE VALVE
3	M 65351	(-)	PLATE
4	M 65352	(-)	E-RING
5	M 66422	(-)	JET NEEDLE
6	M 66344	(-)	VALVE, PISTON
7	M 66740	(-)	NEEDLE JET (340)
8	M 66845	(-)	NEEDLE JET (440)
9	M 66843	(-)	SCREW, THROTTLE STOP
10	M 65350	(-)	SPRING, THROTTLE STOP
11	M 65330	(-)	CAP, STARTER VALVE
12	M 65329	(-)	WASHER
13	M 65328	(-)	SPRING, STARTER VALVE
14	M 65327	(-)	VALVE, STARTER
15	M 65342	(-)	SCREW, PILOT AIR
16	M 65341	(-)	SPRING, AIR SCREW
17	AM 53358	(-)	VALVE, NEEDLE
18	M 65337	(-)	FLOAT ARM
19	M 65346	(-)	FLOAT (2 USED)
20	M 66343	(-)	O-RING
21	M 66342	(-)	SCREW, DRAIN
22	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED)
23	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
24	M 65343	(-)	PLATE
25	M 66842	(-)	TUBE, VENT (2 USED)
26	M 65338	(-)	PIN, FLOAT ARM
27	M 66745	(-)	PILOT JET (340)
28	M 66844	(-)	PILOT JET (440)
29	M 65348	(-)	PLATE, BAFFLE
30	M 65331	(-)	RING
31	M 66335	(-)	JET, MAIN-400 (340)
32	M 66497	(-)	JET, MAIN-420 (440)
33	M 65339	(-)	WASHER (2 USED)
34	M 65347	(-)	GASKET
35	AM 54243	(-)	CARBURETOR, COMPLETE (340)
36	AM 54244	(-)	CARBURETOR, COMPLETE (440)

M20631F

MAIN JET (MIKUNI 4/042-)

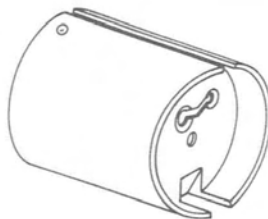


M20631F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66899	(-)	JET, MAIN (70)
	M 66900	(-)	JET, MAIN (75)
	M 66901	(-)	JET, MAIN (80)
	M 66902	(-)	JET, MAIN (85)
	M 66903	(-)	JET, MAIN (90)
	M 66904	(-)	JET, MAIN (95)
	M 66905	(-)	JET, MAIN (100)
	M 66906	(-)	JET, MAIN (110)
	M 65336	(-)	JET, MAIN (120)
	M 65335	(-)	JET, MAIN (130)
	M 65332	(-)	JET, MAIN (140)
	M 65333	(-)	JET, MAIN (150)
	M 65334	(-)	JET, MAIN (160)
	M 65468	(-)	JET, MAIN (170)
	M 65469	(-)	JET, MAIN (180)
	M 65470	(-)	JET, MAIN (190)
	M 65471	(-)	JET, MAIN (200)
	M 65472	(-)	JET, MAIN (210)
	M 65852	(-)	JET, MAIN (220)
	M 65882	(-)	JET, MAIN (230)
	M 65853	(-)	JET, MAIN (240)
	M 65854	(-)	JET, MAIN (250)
	M 65855	(-)	JET, MAIN (260)
	M 65883	(-)	JET, MAIN (270)
	M 65884	(-)	JET, MAIN (280)
	M 66324	(-)	JET, MAIN (290)
	M 66325	(-)	JET, MAIN (300)
	M 66326	(-)	JET, MAIN (310)
	M 66327	(-)	JET, MAIN (320)
	M 66328	(-)	JET, MAIN (330)
	M 66329	(-)	JET, MAIN (340)
	M 66330	(-)	JET, MAIN (350)
	M 66331	(-)	JET, MAIN (360)
	M 66332	(-)	JET, MAIN (370)
	M 66333	(-)	JET, MAIN (380)
	M 66334	(-)	JET, MAIN (390)
	M 66335	(-)	JET, MAIN (400)
	M 66336	(-)	JET, MAIN (410)
	M 66497	(-)	JET, MAIN (420)
	M 66498	(-)	JET, MAIN (430)
	M 66500	(-)	JET, MAIN (440)
	M 66824	(-)	JET, MAIN (450)
	M 66907	(-)	JET, MAIN (460)
	M 66908	(-)	JET, MAIN (470)
	M 66909	(-)	JET, MAIN (480)
	M 66910	(-)	JET, MAIN (490)
	M 66911	(-)	JET, MAIN (500)

**THROTTLE VALVE
MIKUNI VM34/110
MIKUNI VM36/39**

M20632F



M20632F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66880	(-)	VALVE, THROTTLE (0.5) (34 MM)
	M 66881	(-)	VALVE, THROTTLE (1.0) (34 MM)
	M 66882	(-)	VALVE, THROTTLE (1.5) (34 MM)
	M 66344	(-)	VALVE, THROTTLE (2.0) (34 MM)
	M 66743	(-)	VALVE, THROTTLE (2.5) (34 MM)
	M 66744	(-)	VALVE, THROTTLE (3.0) (34 MM)
	M 66883	(-)	VALVE, THROTTLE (3.5) (34 MM)
	M 66884	(-)	VALVE, THROTTLE (0.5) (36 MM)
	M 66885	(-)	VALVE, THROTTLE (1.0) (36 MM)
	M 66886	(-)	VALVE, THROTTLE (1.5) (36 MM)
	M 66887	(-)	VALVE, THROTTLE (2.0) (36 MM)
	M 66658	(-)	VALVE, THROTTLE (2.5) (36 MM)
	M 66888	(-)	VALVE, THROTTLE (3.0) (36 MM)
	M 66889	(-)	VALVE, THROTTLE (3.5) (36 MM)

JET NEEDLES

M20633F

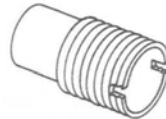


M20633F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65354	(-)	NEEDLE, JET (6DH3)
	M 66656	(-)	NEEDLE, JET (6DH2)
	M 66422	(-)	NEEDLE, JET (6FL14)
	M 66926	(-)	NEEDLE, JET (6DP1)
	M 66927	(-)	NEEDLE, JET (6DH7)
	M 66928	(-)	NEEDLE, JET (6DH4)
	M 66941	(-)	NEEDLE, JET (6DP5)

AIR JETS
MIKUNI BS30/97

M20634F

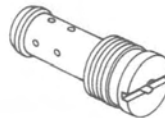


M20634F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66499	(-)	JETS, AIR (0.5)
	M 66917	(-)	JETS, AIR (0.6)
	M 66033	(-)	JETS, AIR (0.7)
	M 66918	(-)	JETS, AIR (0.8)
	M 66919	(-)	JETS, AIR (0.9)
	M 66920	(-)	JETS, AIR (1.0)
	M 66921	(-)	JETS, AIR (1.2)
	M 66922	(-)	JETS, AIR (1.4)
	M 66923	(-)	JETS, AIR (1.6)
	M 66924	(-)	JETS, AIR (1.8)
	M 66925	(-)	JETS, AIR (2.0)

PILOT JETS
MIKUNI VM22/210

M20635F

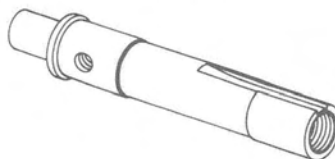


M20635F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66912	(-)	JETS, PILOT (#15)
	M 66913	(-)	JETS, PILOT (#17.5)
	M 66745	(-)	JETS, PILOT (#20)
	M 66929	(-)	JETS, PILOT (#25)
	M 66844	(-)	JETS, PILOT (#30)
	M 66914	(-)	JETS, PILOT (#35)
	M 65355	(-)	JETS, PILOT (#40)
	M 66746	(-)	JETS, PILOT (#45)
	M 66663	(-)	JETS, PILOT (#50)
	M 66672	(-)	JETS, PILOT (#55)
	M 66915	(-)	JETS, PILOT (#60)

M20636F

NEEDLE JET



M20636F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66890	(-)	JETS, NEEDLE (0-0)
	M 66891	(-)	JETS, NEEDLE (0-2)
	M 66892	(-)	JETS, NEEDLE (0-4)
	M 66893	(-)	JETS, NEEDLE (0-6)
	M 66739	(-)	JETS, NEEDLE (0-8)
	M 65340	(-)	JETS, NEEDLE (P-0)
	M 66845	(-)	JETS, NEEDLE (P-2)
	M 66894	(-)	JETS, NEEDLE (P-4)
	M 66741	(-)	JETS, NEEDLE (P-6)
	M 66895	(-)	JETS, NEEDLE (P-8)
	M 66740	(-)	JETS, NEEDLE (Q-0)
	M 66896	(-)	JETS, NEEDLE (Q-2)
	M 66897	(-)	JETS, NEEDLE (Q-4)
	M 66898	(-)	JETS, NEEDLE (Q-6)
	M 66916	(-)	JETS, NEEDLE (Q-8)

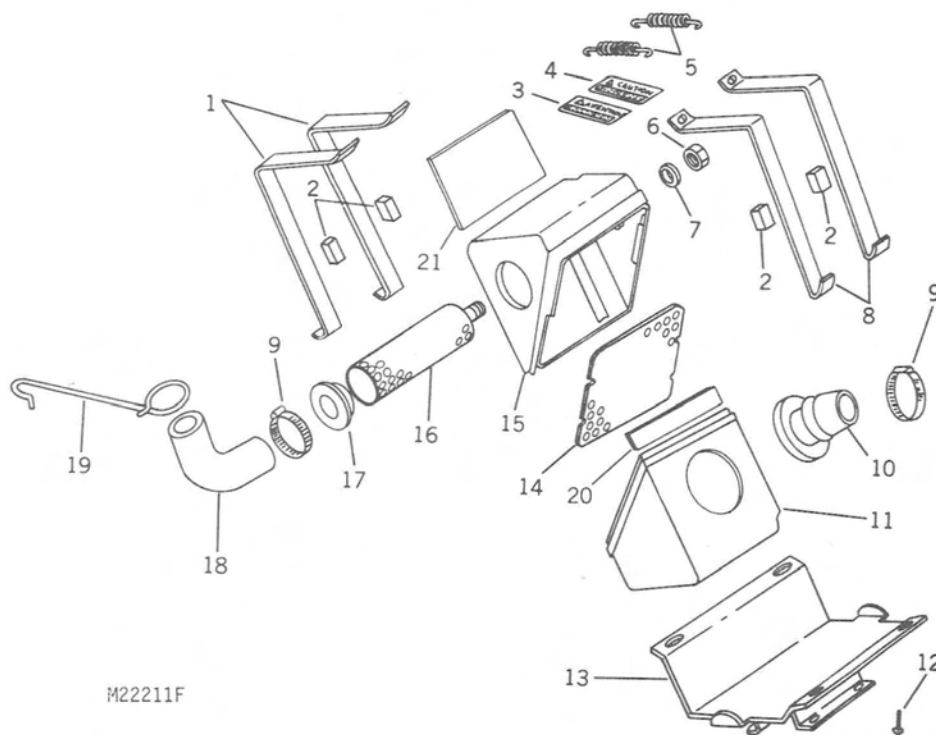
HIGH ALTITUDE CARBURETOR KITS (NOT ILLUSTRATED)
(8000-12000 FEET)
(340 CYCLONE)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 66331	(-)	JET, MAIN (360)
..	M 66927	(-)	JET NEEDLE (6DH7)
..	M 66741	(-)	NEEDLE JET (P-6)
..	M 66882	(-)	VALVE, THROTTLE (1.5)
..	AM 54312	(-)	KIT, HIGH ALTITUDE (340) (INCLUDES ALL OF THE ABOVE)

HIGH ALTITUDE CARBURETOR KITS (NOT ILLUSTRATED)
(8000-12000 FEET)
440 CYCLONE

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 66335	(-)	JET, MAIN (400)
..	AM 54313	(-)	KIT, HIGH ALTITUDE (440) (INCLUDES ABOVE)

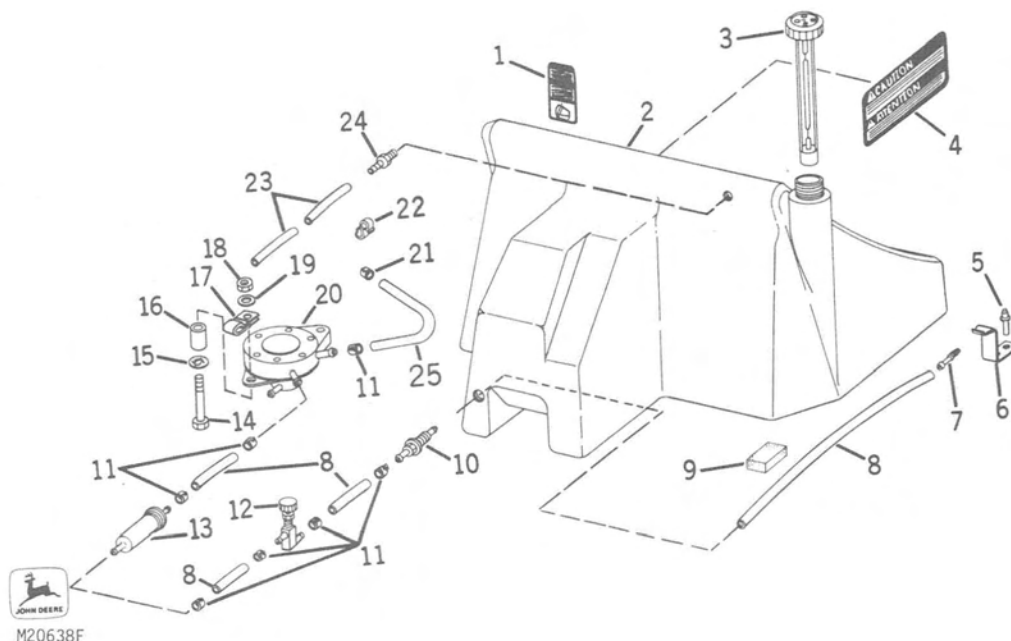
AIR INTAKE SILENCER



M22211F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66278	(-)	STRAP, SILENCER (2 USED)
2	M 66221	(- 70000)	PAD (4 USED)
3	M 66512	(-)	DECAL, CAUTION (FRENCH)
4	M 65325	(-)	DECAL, CAUTION
5	L 1142 C	(-)	SPRING (2 USED)
6	M 63707	(-)	NUT, LOCK, 1/4"
7	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
8	M 66277	(-)	STRAP, SILENCER (2 USED)
9	AR 21840	(-)	CLAMP, HOSE (2 USED)
10	M 66868	(- 70000)	BOOT, CARBURETOR
	M 66867	(70001 -)	BOOT, CARBURETOR
11	M 66206	(- 70000)	SILENCER, INTAKE (BOTTOM)
	M 66819	(70001 -)	SILENCER, INTAKE (BOTTOM)
12	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
13	AM 54013	(- 70000)	BRACKET, SILENCER
	AM 54214	(70001 -)	BRACKET, SILENCER
14	M 66229	(- 70000)	PLATE, LOUVER
	M 66849	(70001 -)	PLATE, LOUVER
15	M 66207	(-)	SILENCER, INTAKE (TOP)
16	AM 54012	(- 70000)	TUBE, SILENCER
	AM 54247	(70001 -)	TUBE, SILENCER
17	M 66338	(-)	SEAL, SILENCER
18	M 66208	(-)	HOSE, INTAKE SILENCER
19	M 66348	(- 70000)	BRACKET, HOSE
20	M 66873	(-)	PAD
21	M 66874	(-)	PAD

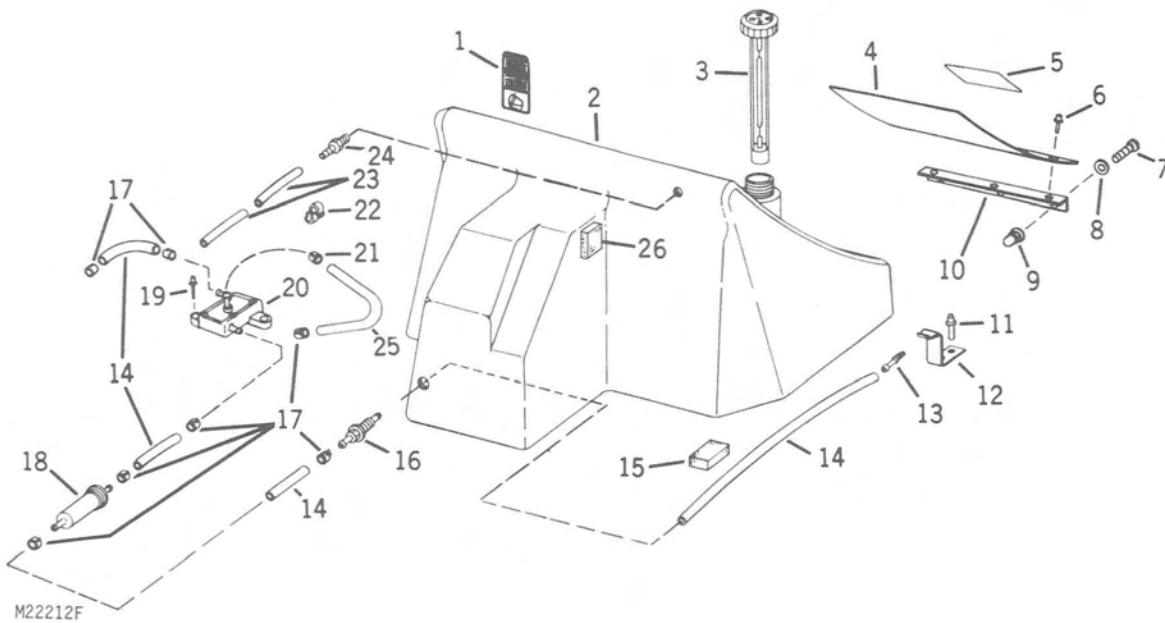
FUEL TANK AND FUEL PUMP (SERIAL NO. -80000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66875	(-)	DECAL, BRAKE ADJUSTING
2	M 66149	(-)	TANK, FUEL
3	AM 53834	(-)	GAUGE, FUEL
4	M 66268	(-)	DECAL, CAUTION
5	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
6	M 66272	(-)	BRACKET, FUEL TANK (2 USED)
7	AM 54051	(-)	PICKUP, FUEL (INCLUDES SCREEN)
8	M 63270	(-)	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
9	M 63667	(-)	PAD, FUEL TANK (4 USED)
10	M 66358	(-)	FITTING, TANK
11	M 64254	(-)	CLAMP, HOSE (7 USED)
12	AM 36141	(-)	VALVE, SHUT-OFF
13	M 64630	(-)	FILTER
14	03H 1814	(-)	BOLT, RD. HD., 1/4" X 2" (2 USED)
15	M 66932	(-)	NUT, SPEED (2 USED)
16	M 46737	(-)	FERRULE (2 USED)
17	N 10010	(-)	J-CLAMP
18	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
19	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
20	AM 53952	(- 70000)	PUMP, FUEL
	AM 54261	(70001 -)	PUMP, FUEL
21	M 47470	(-)	CLAMP, HOSE
22	M 66360	(-)	CLIP, SPEED (4 USED)
23	M 65595	(-)	LINE, VENT 10 FT. (3.048 M) (CUT TO LENGTH)
24	M 66359	(-)	FITTING, VENT
25	M 66945	(-)	LINE, IMPULSE (CUT TO LENGTH)

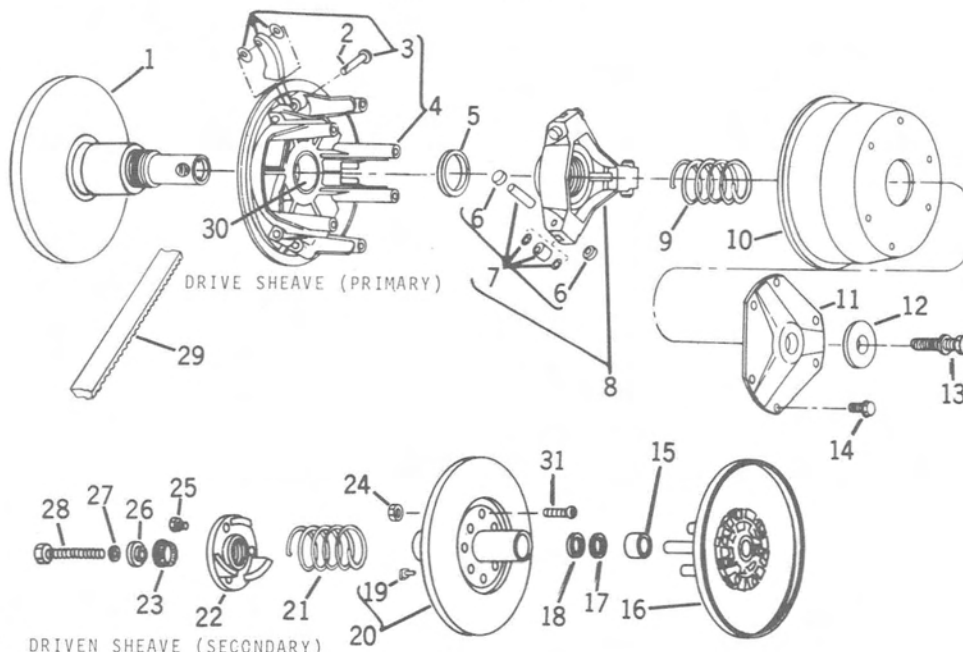
FUEL TANK AND FUEL PUMP
(S.N. 80001-)

M22212F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66875	(-)	DECAL, BRAKE ADJUSTING
I 2	M 67656	(-)	TANK, FUEL
I 3	AM 53834	(-)	GAUGE, FUEL
I 4	AM 54615	(-)	DOOR AND HINGE, GLOVE BOX (INCLUDES (3) M63710 AND AM54677)
I 5	M 67048	(-)	DECAL, CAUTION
I 6	M 63710	(-)	RIVET, SEMI-TUBULAR, 3/16" X 7/32" (3 USED)
I 7	21H 1356	(-)	SCREW, MACHINE, NO. 10 X 1-1/4" (3 USED)
I 8	24H 1283	(-)	WASHER, 7/32" X 5/8" X 0.048" (3 USED)
I 9	M 67849	(-)	PALNUT (3 USED)
I 10	AM 54677	(-)	HINGE
I 11	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
I 12	M 66272	(-)	BRACKET (2 USED)
I 13	AM 54051	(-)	PICKUP, FUEL (INCLUDES SCREEN)
I 14	M 63270	(-)	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
I 15	M 63667	(-)	PAD, FUEL TANK (4 USED)
I 16	M 66358	(-)	FITTING, TANK
I 17	M 64254	(-)	CLAMP, HOSE (5 USED)
I 18	M 64630	(-)	FILTER
I 19	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (2 USED)
I 20	AM 54361	(-)	PUMP, FUEL
I 21	M 47470	(-)	CLAMP, HOSE
I 22	M 66360	(-)	CLIP, SPEED (4 USED)
I 23	M 65595	(-)	LINE, VENT, 10 FT. (3.048 M) (CUT TO LENGTH)
I 24	M 66359	(-)	FITTING, VENT
I 25	M 66945	(-)	LINE, IMPULSE (CUT TO LENGTH)
I 26	M 66221	(-)	PAD, FUEL TANK (2 USED)

DRIVE AND DRIVEN SHEAVES (S.N. -70000)



M20639F DRIVEN SHEAVE (SECONDARY)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
	1 AM 53942	*# (	SHEAVE, FIXED FACE
	2 34H 226	*# (	PIN, SPRING, 3/32" X 7/16" (3 USED)
	3 AM 53949	*# (	KIT, ARM
I	4 AM 53948	*# (	SHEAVE, MOVABLE FACE (SUB. AM54306 AND AM53736)
	5 AM 53000	*# (	KIT, WASHER
	6 AM 53734	*# (	KIT, GUIDE BUTTON
	7 AM 53733	*# (	KIT, ROLLER
	8 AM 53737	*# (	KIT, SPIDER AND ROLLER
	9 M 65684	*# (	SPRING (BLACK) (440)
	M 66541	# (	SPRING (SILVER) (340)
I	10 M 66023	*# (	COVER, CLUTCH (SUB. M66965)
	11 AM 53735	*# (	KIT, COVER PLATE (INCLUDES INSERT)
	12 M 64607	*# (	WASHER, PILOT
	13 19H 3326	*# (	SCREW, CAP, 1/2" X 6-1/2"
	12H 301	*# (	WASHER, LOCK, 1/2"
	14 AM 53002	*# (	KIT, LOCKING SCREW (CONTAINS SIX 1/4"-20 X 3/4" SCREWS)
	15 M 66381	† (	BUSHING
	16 AM 53992	† (	SHEAVE, MOVABLE
	17 M 66518	† (	SHIM
	18 M 66519	† (	SHIM
I	19 AM 53842	† (	KIT, TORQUE BUTTON (SUB. AM54278)
I	20 AM 53991	† (	SHEAVE AND POST (SUB. AM54265)
	21 M 66378	† (	SPRING
	22 M 66384	† (	BRACKET, CAM (38°)
	23 M 65871	† (	BUSHING
	24 M 40333	† (	NUT, LOCK, 1/4" (6 USED)
	25 M 66350	† (	SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)
	26 M 66170	† (	BUSHING, RETAINING
	27 12H 303	† (	WASHER, LOCK, 5/16"
	28 19H 3354	† (	SCREW, CAP, 5/16" X 4-1/4"
	29 M 66345	† (	V-BELT
	30 AM 54086	*# (	BEARING AND RETAINING RING
	31 M 66385	*# (	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)

* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

.. AM 53895 () DRIVE SHEAVE, COMPLETE (PRIMARY) (440)

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:

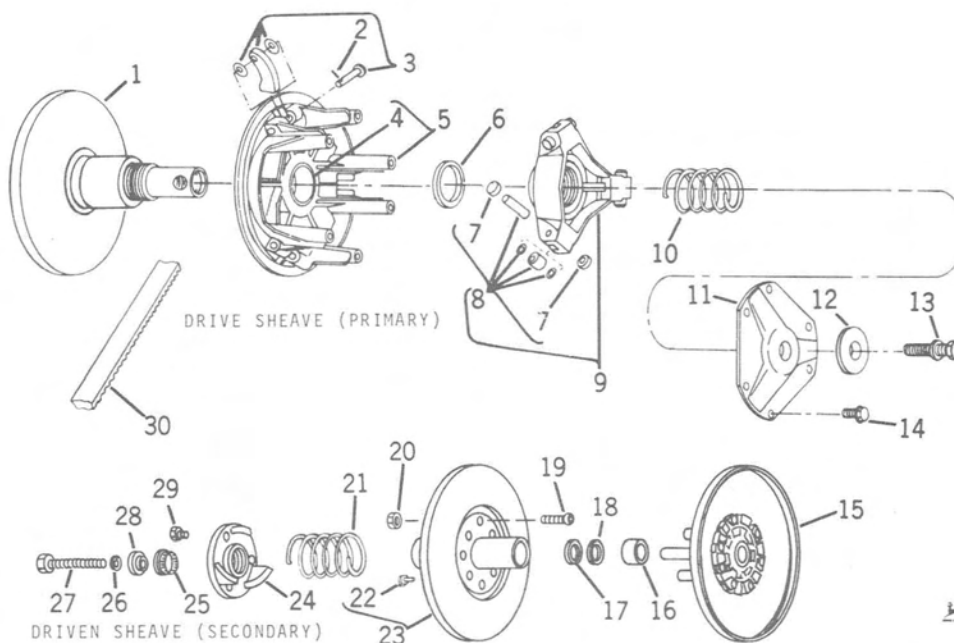
.. AM 53797 () DRIVE SHEAVE, COMPLETE (PRIMARY) (340)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

.. AM 53990 () DRIVE SHEAVE, COMPLETE (SECONDARY)

M20640F

DRIVE AND DRIVEN SHEAVES (340) (S.N. 70001-)



M20640F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53942	*	SHEAVE, FIXED FACE
2	34H 226	*	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 54279	*	KIT, ARM
4	AM 54086	*	BEARING AND RETAINING RING
5	AM 54306	*	SHEAVE, MOVABLE FACE
6	AM 53000	*	KIT, WASHER
7	AM 54307	*	KIT, GUIDE BUTTON
8	AM 54308	*	KIT, ROLLER
9	AM 54305	*	KIT, SPIDER AND ROLLER
10	M 66541	*	SPRING
11	M 66965	*	KIT, COVER PLATE (INCLUDES INSERT)
12	M 64607	*	WASHER, PILOT
13	19H 3326	*	SCREW, CAP, 1/2" X 6-1/2"
14	12H 301	*	WASHER, LOCK, 1/2"
15	AM 53002	*	KIT, LOCKING SCREW (CONTAINS SIX 1/4" X 3/4" SCREWS)
16	AM 53992	†#	SHEAVE, MOVABLE
17	M 66381	†	BUSHING
18	M 66519	†#	SHIM
19	M 66518	†#	SHIM (2 USED)
20	M 66385	*	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)
21	M 40333	*	NUT, LOCK, 1/4" (6 USED)
22	M 66378	†#	SPRING
23	AM 54278	†#	KIT, TORQUE BUTTON
24	AM 54265	†	SHEAVE AND POST (INCLUDES M40333 AND M66385) (SUB. AM54649)
25	AM 54649	#	SHEAVE AND POST (INCLUDES M40333 AND M66385)
26	M 66384	†#	BRACKET, CAM (38°)
27	M 65871	†#	BUSHING
28	12H 303	*	WASHER, LOCK, 5/16"
29	19H 3354	*	SCREW, CAP, 5/16" X 4-1/4"
30	M 66170	*	BUSHING, RETAINING
	M 66350	†#	SCREW, SELF-TAPPING 5/16" X 1" (3 USED)
	M 66345	*	V-BELT

* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

.. AM 54234 (-) DRIVE, SHEAVE, COMPLETE (PRIMARY)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

I .. AM 53990 (- 80000) DRIVE, SHEAVE, COMPLETE (SECONDARY) (SUB. AM54650)

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:

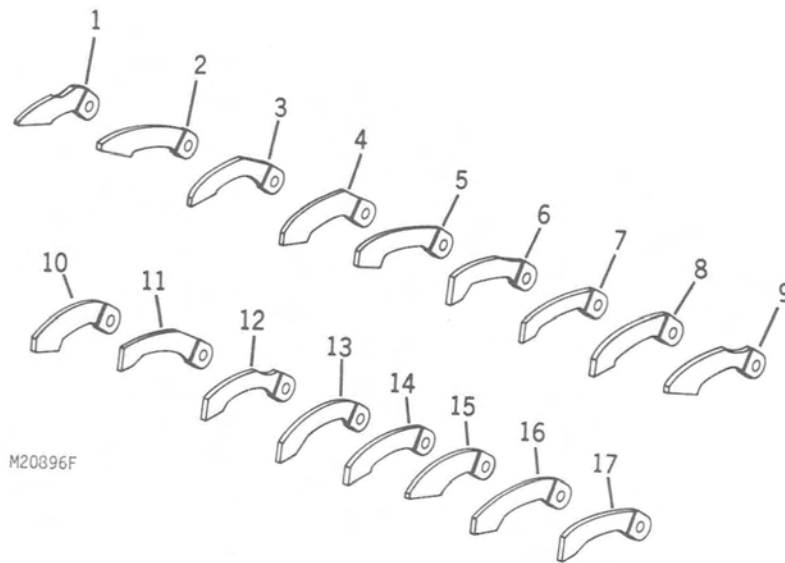
I .. AM 54650 (80001 -) DRIVE SHEAVE, COMPLETE (SECONDARY)

M20640F



.. AM 54651 (80001 -) DRIVE SHEAVE, COMPLETE (SECONDARY)

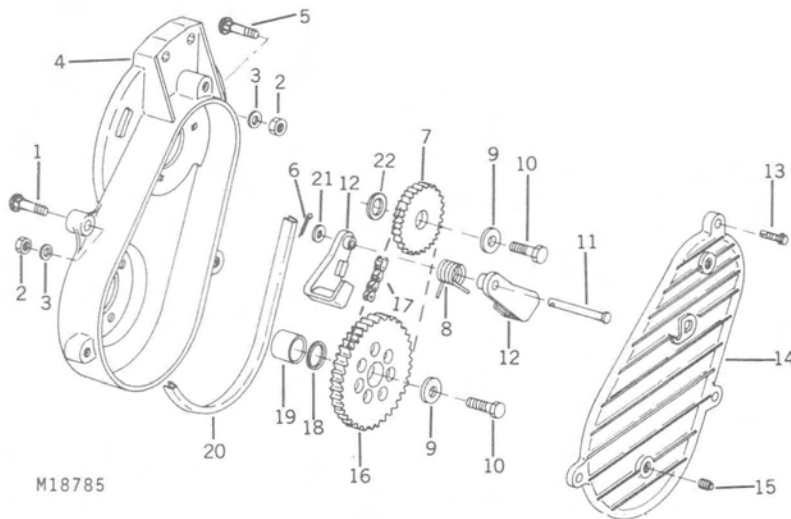
ARM KITS (OPTIONAL)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53406	(-)	KIT, "M" ARM
2	AM 54285	(-)	KIT, "E" ARM
3	AM 54284	(-)	KIT, "L" ARM
4	AM 53736	(-)	KIT, "P" ARM
5	AM 54286	(-)	KIT, "D" ARM
6	AM 54282	(-)	KIT, "N" ARM
7	AM 53003	(-)	KIT, "C" ARM
8	AM 54283	(-)	KIT, "B" ARM
9	AM 54168	(-)	KIT, "T" ARM
10	AM 54288	(-)	KIT, "HE-2" ARM
11	AM 54287	(-)	KIT, "HE-1" ARM
12	AM 54290	(-)	KIT, "HE-3" ARM
13	AM 53949	(-)	KIT, "F" ARM
14	AM 54280	(-)	KIT, "K" ARM
15	AM 54289	(-)	KIT, "W" ARM
16	AM 54279	(-)	KIT, "R" ARM
17	AM 54281	(-)	KIT, "U" ARM

CHAIN CASE, CHAIN, DRIVE SPROCKET AND DRIVEN SPROCKET (S.N. -70000)

M18785

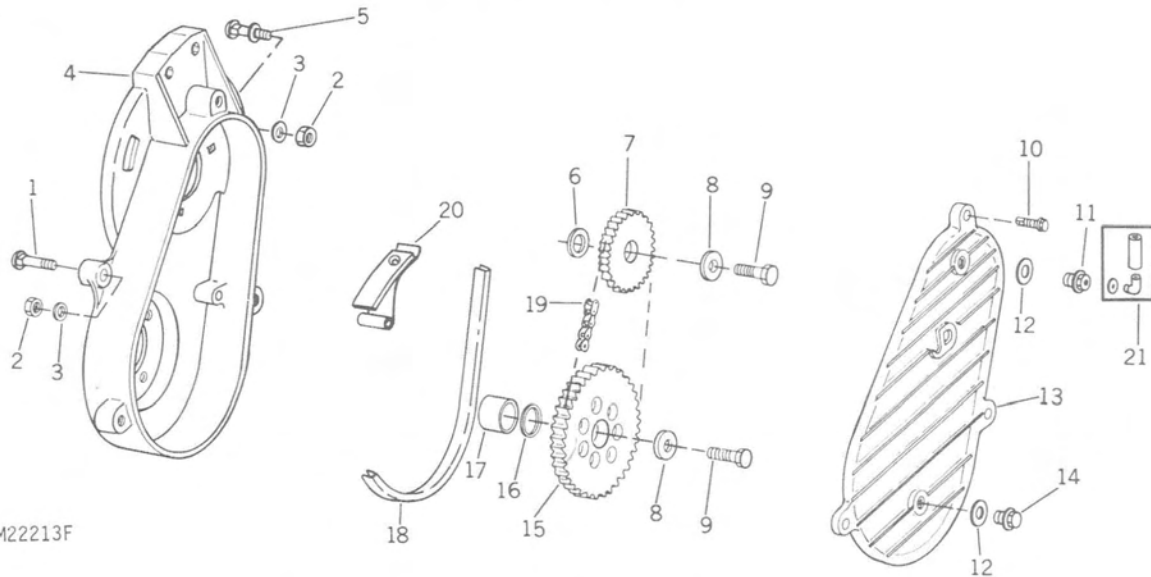


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1505	(-)	BOLT, RD. HD., 5/16" X 1-3/4"
2	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
3	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
4	M 66126	(-)	CASE, CHAIN
5	03H 1825	(-)	BOLT, RD. HD., 5/16" X 1-1/2"
6	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
7	M 66303	(-)	SPROCKET, DRIVE, 21 TOOTH (21:39 RATIO) (STANDARD 340)
	M 66322	(-)	SPROCKET, DRIVE, 24 TOOTH (24:40 RATIO) (OPTIONAL 340)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:42 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:35 RATIO) (OPTIONAL)
8	M 66216	(-)	SPRING, TENSIONER
9	24H 1909	(-)	WASHER, 13/32" X 1-3/8" X 0.250" (2 USED)
10	M 63678	(-)	BOLT, LOCKING, 3/8" X 1" (2 USED)
11	M 66191	(-)	PIN, TENSIONER
12	M 66193	(-)	TENSIONER (2 USED)
13	M 66350	(-)	BOLT, SELF-TAPPING LOCK, 5/16" X 1" (3 USED)
14	M 66127	(-)	COVER, CHAIN CASE
15	M 66238	(-)	PLUG (2 USED)
16	M 65693	(-)	SPROCKET, DRIVEN, 39 TOOTH (21:39 RATIO) (STANDARD 340)
	M 66323	(-)	SPROCKET, DRIVEN, 40 TOOTH (24:40 RATIO) (OPTIONAL 340)
	M 65810	(-)	SPROCKET, DRIVEN, 42 TOOTH (17:42 RATIO) (OPTIONAL)
	M 65809	(-)	SPROCKET, DRIVEN, 35 TOOTH (17:35 RATIO) (OPTIONAL)
17	M 66122	(-)	CHAIN, 66 PITCH (21:39 RATIO) (STANDARD 340)
	M 66321	(-)	CHAIN, 68 PITCH (24:40 RATIO) (OPTIONAL 340) (STANDARD 440)
	M 66122	(-)	CHAIN, 66 PITCH (17:42 RATIO) (OPTIONAL)
	M 66123	(-)	CHAIN, 62 PITCH (17:35 RATIO) (OPTIONAL)
18	N 110223	(-)	SHIM (USE AMOUNT REQUIRED)
19	M 66133	(-)	SPACER, SPROCKET (USED WITH 35, 39 AND 42 TOOTH SPROCKETS)
	M 66346	(-)	SPACER, SPROCKET (USED WITH 40 TOOTH SPROCKET)
	M 63132	(-)	SPACER, SPROCKET (USE ONLY AS REQUIRED IN PLACE OF M66133)
20	M 66128	(-)	GASKET, CHAIN CASE
21	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
22	...	(-)	SHIM, 0.018" (0.457 MM) (SUB. AM54150 SHIM KIT) (USE AMOUNT REQUIRED)

NOTE: WITH REFERENCE TO KEYS 7, 16 AND 17, USE ONLY CHAIN AND SPROCKET COMBINATIONS WITH LIKE RATIOS. DO NOT USE ANY OTHER COMBINATIONS.

CHAINCASE, CHAIN, DRIVE SPROCKET AND DRIVEN SPROCKET
(S.N. 70001-)

M22213F

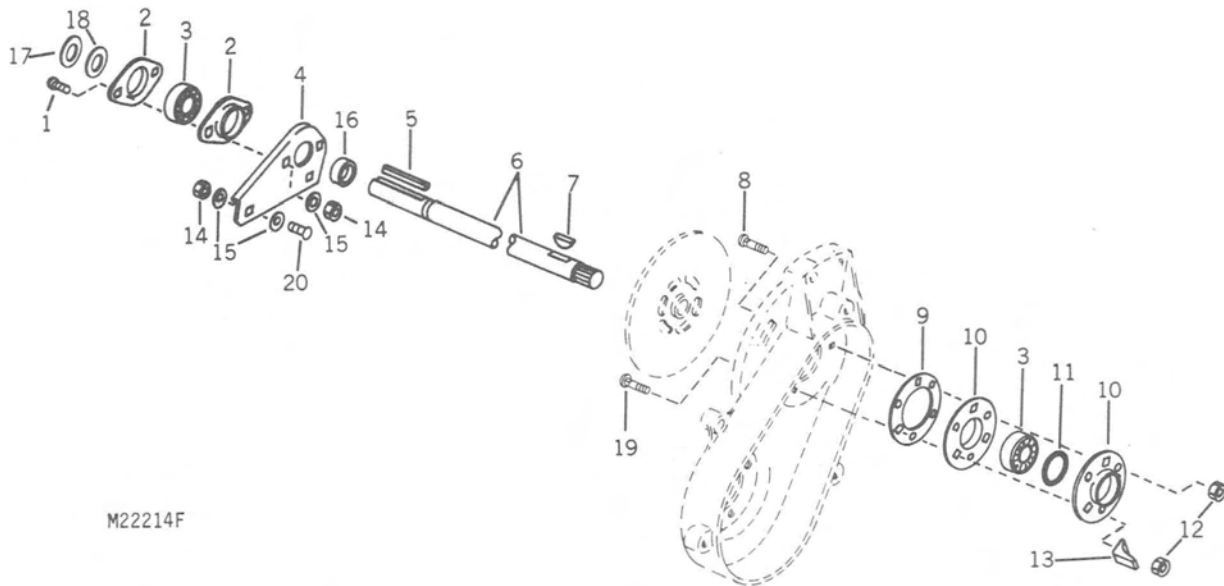


M22213F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
	1 03H 1505	(-)	BOLT, RD. HD., 5/16" X 1-3/4"
	2 M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
	3 24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
I	4 AM 54267	(- 80000)	CHAINCASE AND PAD ASSEMBLY (INCLUDES AM53943 BRAKE REPAIR KIT
I	AM 54673	(80001 -)	CHAINCASE AND PAD ASSEMBLY (INCLUDES AM53943 BRAKE REPAIR KIT)
	5 03H 2279	(-)	BOLT, RD. HD., 5/16" X 1-1/2"
	24H 1887	(80001 -)	WASHER, 11/32" X 1" X 0.134"
	6	(-)	SHIM, 0.018" (0.457 MM) (SUB. AM54150) (USE AMOUNT REQUIRED)
	7 M 66303	(-)	SPROCKET, DRIVE, 21 TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 66322	(-)	SPROCKET, DRIVE, 24 TOOTH (24:40 RATIO) (OPT. 340) (STD. 440)
I	M 67665	(-)	SPROCKET, DRIVE, 22 TOOTH (22:39 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:42 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:35 RATIO) (OPTIONAL)
	8 24H 1909	(-)	WASHER, 13/32" X 1-3/8 X 0.250" (2 USED)
	9 M 63678	(-)	BOLT, LOCKING, 3/8" X 1" (2 USED)
	10 M 66350	(-)	BOLT, SELF-TAPPING LOCK, 5/16" X 1" (3 USED)
I	11 M 66796	(- 80000)	PLUG, UPPER
I	M 66797	(80001 -)	PLUG, UPPER
	12 M 66798	(-)	GASKET, PLUG (2 USED)
I	13 M 66127	(- 80000)	COVER, CHAINCASE
I	M 67796	(80001 -)	COVER, CHAINCASE
	14 M 66797	(-)	PLUG, LOWER
	15 M 65693	(-)	SPROCKET, DRIVEN, 39 TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 65693	(-)	SPROCKET, DRIVEN, 39 TOOTH (22:39 RATIO) (OPTIONAL)
	M 66804	(-)	SPROCKET, DRIVEN, 40 TOOTH (24:40 RATIO) (OPT. 340) (STD. 440)
	M 65810	(-)	SPROCKET, DRIVEN, 42 TOOTH (17:42 RATIO) (OPTIONAL)
	M 65809	(-)	SPROCKET, DRIVEN, 35 TOOTH (17:35 RATIO) (OPTIONAL)
	16 N 110223	(-)	SHIM (USE AMOUNT REQUIRED)
	17 M 66133	(-)	SPACER, SPROCKET (USE WITH 35, 39 AND 42 TOOTH SPROCKETS)
	M 66346	(-)	SPACER, SPROCKET (USE WITH 40 TOOTH SPROCKET)
	M 63132	(-)	SPACER, SPROCKET (USE ONLY AS REQUIRED IN PLACE OF M66133) (340 ONLY)
	18 M 66128	(-)	GASKET, CHAIN CASE
	19 M 66122	(-)	CHAIN, 66 PITCH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 66321	(-)	CHAIN, 68 PITCH (21:40 RATIO) (OPTIONAL 340) (STANDARD 440)
I	M 66122	(-)	CHAIN, 66 PITCH (22:39 RATIO) (OPTIONAL)
	M 66122	(-)	CHAIN, 66 PITCH (17:42 RATIO) (OPTIONAL)
	M 66123	(-)	CHAIN, 62 PITCH (17:35 RATIO) (OPTIONAL)
I	20 AM 54217	(- 80000)	TIGHTENER, CHAIN
I	AM 54384	(80001 -)	TIGHTENER, CHAIN
I	21 AM 54397	(-)	KIT, CHAINCASE VENT

SECONDARY SHAFT AND BEARINGS

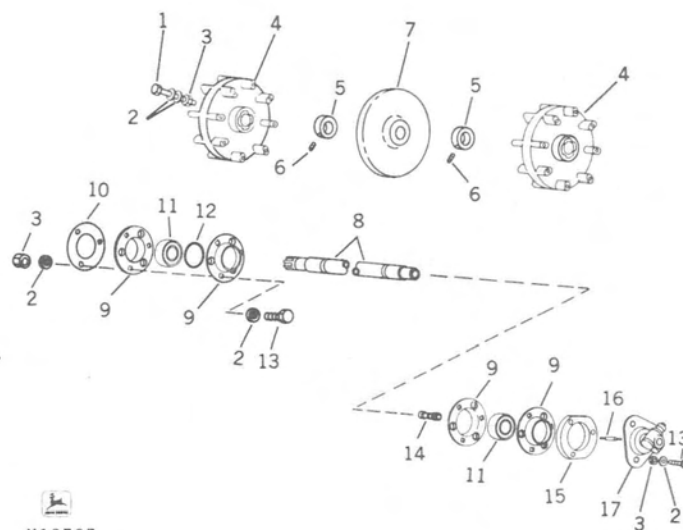
M22214F



M22214F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
2	M 66125	(-)	RETAINER, BEARING (2 USED)
3	JD 8562	(-)	BEARING (2 USED)
4	M 66134	(-)	MOUNT, BEARING
5	...	(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
6	M 66129	(-)	SHAFT, SECONDARY
7	26H 77	(-)	KEY, WOODRUFF, 3/16" X 3/4"
I 8	03H 1539	(80000)	BOLT, RD. HD., 5/16" X 5/8" (2 USED)
I 8	03H 1539	(80001)	BOLT, RD. HD., 5/16" X 5/8" (3 USED)
9	M 63228	(-)	GASKET
10	M 80293	(-)	RETAINER, BEARING HALF (2 USED)
11	U 42111	(-)	O-RING
12	M 66349	(-)	NUT, LOCK, 5/16" (3 USED)
13	M 66237	(- 70000)	STOP, TENSIONER
14	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (6 USED)
16	M 66267	(-)	SPACER, BEARING
17	...	(-)	SHIM, 0.060" (1.52 MM) (SUB. AM54150 SHIM KIT)
18	...	(-)	SHIM, 0.018" (0.45 MM) (SUB. AM54150 SHIM KIT)
I 19	03H 1268	(- 80000)	BOLT, RD. HD., 5/16" X 3/4"
I 20	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)

DRIVE WHEELS AND DRIVE SHAFT

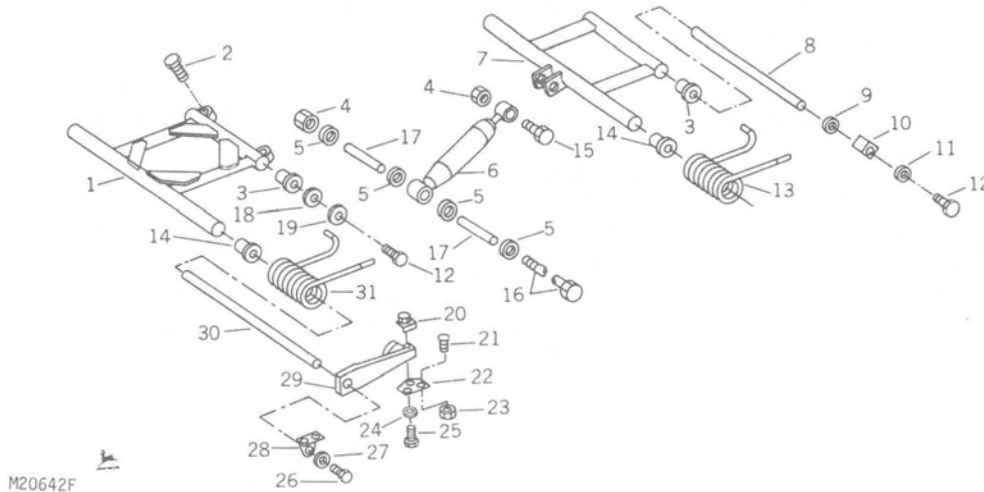


M18787

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (13 USED)
3	M 63277	(-)	NUT, LOCK, 5/16" (8 USED)
4	AM 52913	(-)	WHEEL, DRIVE (2 USED)
I 5	JD 8551	(- 80000)	COLLER, LOCKING (2 USED)
I 6	22H 975	(- 80000)	SCREW, SET, 5/16" X 5/16" (2 USED)
I 7	M 64837	(- 80000)	WHEEL, IDLER
8	M 66146	(-)	SHAFT, DRIVE
9	M 80293	(-)	RETAINER, BEARING HALF (4 USED)
10	M 63228	(-)	GASKET (2 USED)
11	JD 8555	(-)	BEARING (2 USED)
12	U 42111	(-)	O-RING
13	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (6 USED)
I 14	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE (SUB. M64141)
15	M 63138	(-)	SPACER, BEARING
16	M 64142	(-)	CORE, SPEEDOMETER
17	AM 53554	(-)	DRIVE, SPEEDOMETER

SLIDE RAIL PIVOTS AND SPRINGS
(S.N. -80000)

M20642F

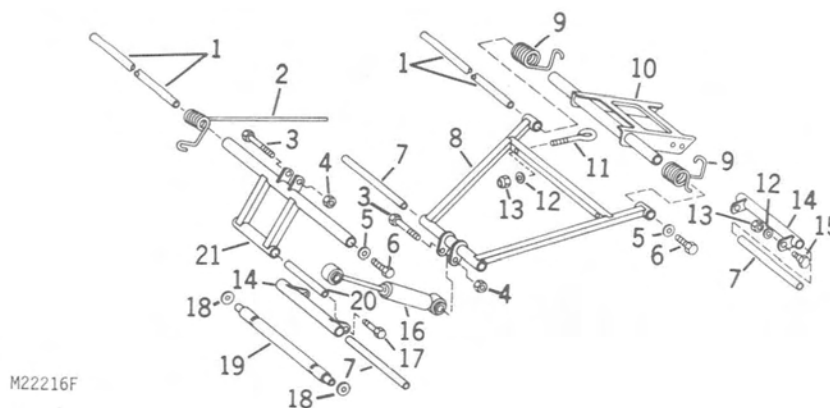


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53511	(-)	PIVOT, FRONT
2	R 57725	(-)	BOLT, LOCKING (2 USED)
3	M 63039	(-)	BEARING (4 USED)
4	M 64832	(-)	NUT, LOCK, 7/16" (2 USED)
5	M 65548	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
6	AM 52674	(-)	ABSORBER, SHOCK
7	AM 53926	(- 70000)	PIVOT, REAR
	AM 54207	(70001 -)	PIVOT, REAR
8	M 64481	(-)	SHAFT, LOWER (2 USED)
9	24H 1211	(-)	WASHER, 9/16" X 1-3/8" X 0.105" (2 USED)
10	M 64482	(-)	BEARING, REAR, SLIP (2 USED)
11	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
12	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (4 USED)
13	M 65667	(-)	SPRING, PIVOT, L.H. (REAR)
	M 65666	(-)	SPRING, PIVOT, R.H. (REAR)
14	M 64242	(-)	BEARING, UPPER PIVOT (4 USED)
15	19H 1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
16	AM 52953	(-)	SHAFT, SHOCK ABSORBER
17	28H 207	(-)	SPACER (2 USED)
18	24H 1341	(-)	WASHER, 17/32" X 15/16" X 0.060" (2 USED)
19	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
20	AM 52666	(-)	CLIP, ADJUSTING ARM (4 USED)
21	03H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (16 USED)
22	M 64218	(-)	PLATE, ADJUSTING (4 USED)
23	M 63277	(-)	NUT, LOCK, 5/16" (16 USED)
24	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (4 USED)
25	19H 2440	(-)	SCREW, CAP, 5/16" X 2-1/2", FULL THREAD (FRONT ADJUSTING ARM) (2 USED)
	19H 3296	(-)	SCREW, CAP, 5/16" X 2" (REAR ADJUSTING ARM) (2 USED)
26	M 64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
27	24H 1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
28	M 64531	(-)	BRACKET, FRONT REINFORCEMENT, L.H.
	M 64530	(-)	BRACKET, FRONT REINFORCEMENT, R.H.
	M 64533	(-)	BRACKET, REAR REINFORCEMENT, L.H.
	M 64532	(-)	BRACKET, REAR REINFORCEMENT, R.H.
29	M 65480	(-)	ARM, ADJUSTING, R.H. (2 USED)
	M 65481	(-)	ARM, ADJUSTING, L.H. (2 USED)
30	M 64238	(-)	SHAFT, PIVOT (2 USED)
31	M 66226	(-)	SPRING, PIVOT R.H. (FRONT)
	M 66227	(-)	SPRING, PIVOT L.H. (FRONT)

* NOTE: SEE PAGE 20-66 FOR FIRM SUSPENSION SPRINGS

SLIDE RAIL PIVOTS AND SPRINGS
(S.N. 80001-)

M22216F

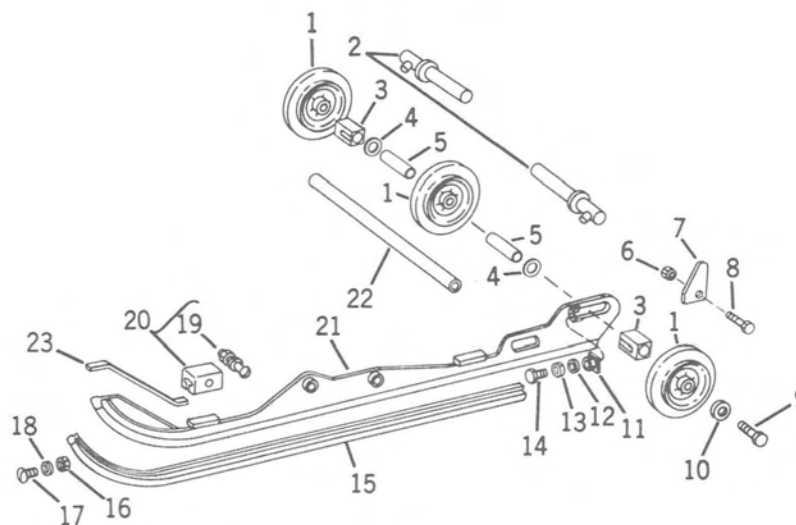


M22216F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 67157	(-)	SHAFT, PIVOT (2 USED)
I 2	M 67790	(-)	SHAFT, PIVOT (2 USED) (HEAVY DUTY)
I 3	M 67778	(-)	SPRING, R.H.
I 4	M 67779	(-)	SPRING, L.H.
I 5	19H 1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
I 6	M 64832	(-)	NUT, LOCK, 7/16" (2 USED)
I 7	24H 1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
I 8	M 64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
I 9	M 67070	(-)	SHAFT, LOWER PIVOT (3 USED)
I 10	AM 54413	(-)	ARM, FRONT SWING
I 11	M 67158	(-)	SPRING, R.H.
I 12	M 67159	(-)	SPRING, L.H.
I 13	AM 54593	(-)	HINGE, FRONT
I 14	M 67164	(-)	BOLT, EYE (2 USED)
I 15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
I 16	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
I 17	AM 54369	(-)	TUBE, PIVOT (2 USED)
I 18	M 67821	(-)	BOLT, HINGE (2 USED)
I 19	AM 54601	(-)	SHOCK ABSORBER
I 20	19H 1822	(-)	SCREW, CAP, 7/16" X 1" (2 USED)
I 21	24H 1797	(-)	WASHER, 25/32" X 1-1/2" X 0.060" (2 USED)
I 22	M 67004	(-)	AXLE, REAR IDLER
I 23	M 67071	(-)	SHAFT, LOWER SWING ARM
I 24	AM 54412	(-)	ARM, REAR SWING

REAR IDLER AND SLIDE RAILS
(S.N. -80000)

M22215F

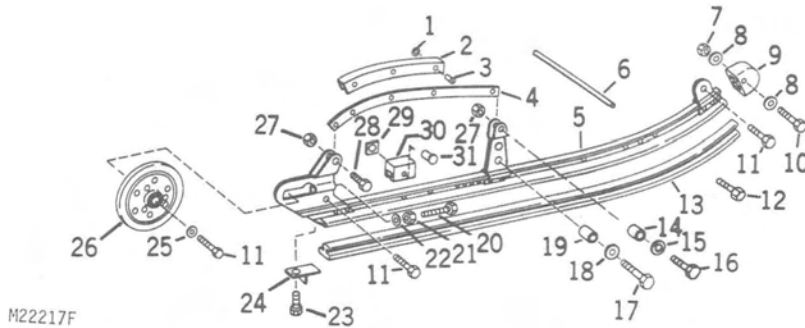


M22215F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52952	(-)	WHEEL, IDLER (3 USED)
2	AM 53413	(- 70000)	SPACER, WHEEL (2 USED)
3	M 66794	(70001 -)	SPACER, OUTER REAR (2 USED)
4	M 66795	(70001 -)	WASHER (2 USED)
5	M 66793	(70001 -)	SPACER, INNER REAR (2 USED)
6	M 63707	(70001 -)	NUT, LOCK, 1/4" (2 USED)
7	M 66838	(70001 -)	STOP, WEAR BAR (2 USED)
8	21H 1035	(70001 -)	SCREW, MACHINE, 1/4" X 1-1/2" (2 USED)
9	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
10	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
11	AM 53439	(-)	NUT, WELDED (2 USED)
12	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
13	14H 812	(-)	NUT, 3/8" (2 USED)
14	19H 2418	(- 70000)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
	19H 3118	(70001 -)	SCREW, CAP, 3/8" X 4-1/2" (2 USED)
15	M 64480	(-)	WEAR BAR, SLIDE (2 USED)
16	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
17	21H 1393	(-)	SCREW, MACHINE, 5/16" X 2-1/2" (2 USED)
18	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
19	21H 1199	(-)	SCREW, MACHINE, NO. 10 X 1-3/4" (4 USED)
	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (8 USED)
	M 63662	(-)	NUT, LOCK, NO. 10 (4 USED)
20	AM 53346	(-)	KIT, BUMPER
21	AM 53423	(-)	SLIDE, RAIL, L.H.
	AM 53422	(-)	SLIDE, RAIL, R.H.
22	M 64483	(-)	AXLE, REAR IDLER
23	M 66939	(-)	SUPPORT, GROUSER BAR (SERVICE ONLY)

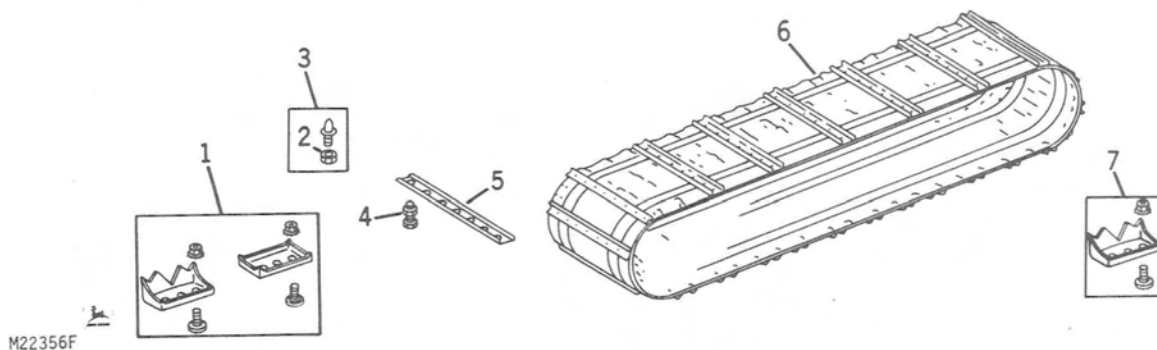
REAR IDLER AND SLIDE RAILS
(S.N. 80001-)

M22217F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	24H 1721	(-)	WASHER, 13/64" X 1/2" X 0.048" (4 USED)
I 2	M 67720	(-)	STRIP, TRACK GUIDE WEAR (2 USED)
I 3	M 67145	(-)	RIVET, POP, 3/16" X 1-3/16" (4 USED)
I 4	M 67721	(-)	GUIDE, TRACK (2 USED)
I 5	AM 54621	(-)	RAIL, SLIDE (2 USED)
I 6	M 67067	(-)	SHAFT, SHOCK ABSORBER
I 7	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
I 8	24H 1286	(-)	WASHER, 9/32" X 1/2" X 0.060" (4 USED)
I 9	M 67140	(-)	CAP, SLIDE RAIL (2 USED)
I 10	19H 1996	(-)	SCREW, CAP, 1/4" X 2" (2 USED)
I 11	19H 2284	(-)	SCREW, CAP, 3/8" X 7/8" (6 USED)
I 12	M 66350	(-)	BOLT, SELF TAPPING, 5/16" X 1" (2 USED)
I 13	M 64480	(-)	BAR, WEAR (CUT TO LENGTH) (2 USED)
I 14	M 67073	(-)	SPACER (2 USED)
I 15	24H 1294	(-)	WASHER, 11/32" X 1-1/8" X 0.060" (2 USED)
I 16	19H 1875	(-)	SCREW, CAP, 5/16" X 1-3/4" (2 USED)
I 17	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4" (2 USED)
I 18	24H 1176	(-)	WASHER, 13/32" X 1-1/4" X 0.090" (2 USED)
I 19	M 67596	(-)	SPACER (2 USED)
I 20	19H 3304	(-)	SCREW, CAP, 7/16" X 4-1/2" (2 USED)
I 21	14H 813	(-)	NUT, 7/16" (2 USED)
I 22	24H 1700	(-)	WASHER, 15/32" X 1" X 0.134" (2 USED)
I 23	19H 2479	(-)	SCREW, CAP, 1/4" X 3/8" (2 USED)
I 24	M 67748	(-)	STOP, WEAR BAR (2 USED)
I 25	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
I 26	AM 54598	(-)	WHEEL, REAR IDLER (2 USED)
I 27	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
I 28	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)
I 29	M 67167	(-)	NUT, PUSH (4 USED)
I 30	M 67066	(-)	BUMPER (4 USED)
I 31	16H 342	(-)	RIVET, 3/16" X 2" (4 USED)

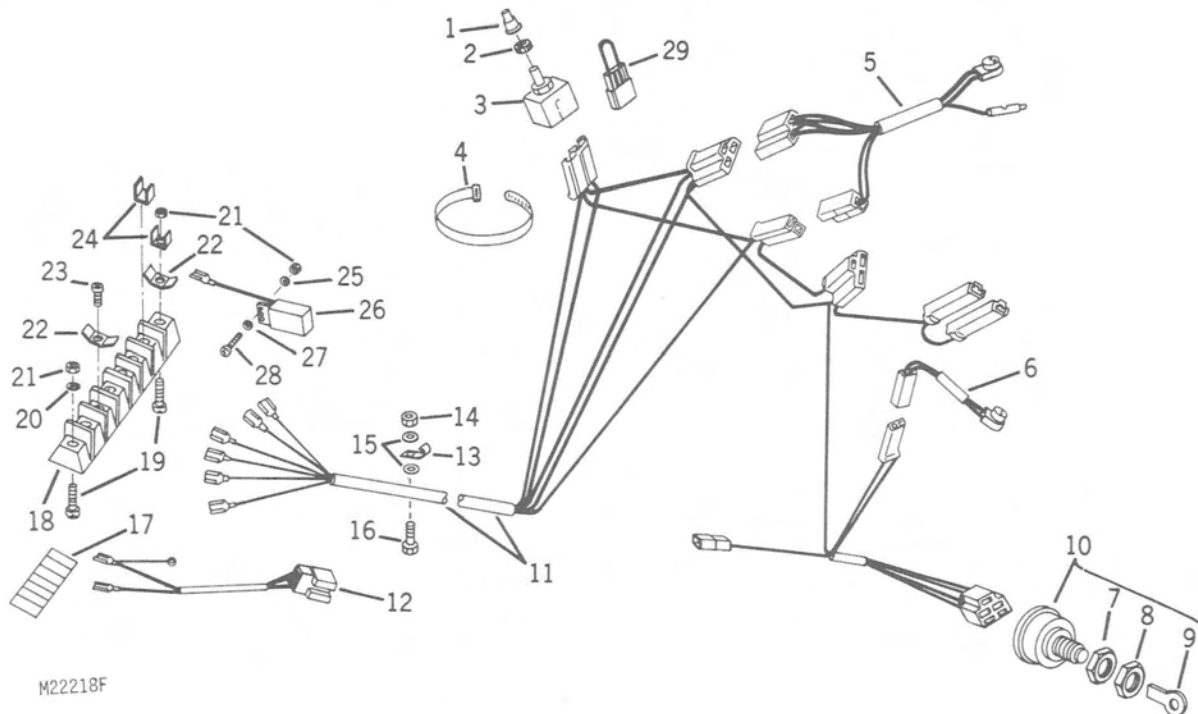
TRACK



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 53670	(- 70000)	KIT, KLEET-KLAW (INCLUDES 12 KLAWS, 12 KLEETS AND ATTACHING HARDWARE) (ACCESSORY) (SUB. AM54311)
2	M 65217	(-)	NUT, STUD (SERVICE ONLY)
I 3	AM 53629	(- 80000)	KIT, ICE STUD (INCLUDES 24 STUDS, 24 M65217, AND ONE AT14927 TUBE OF LOCTITE) (ACCESSORY) (SUB. AM54373)
I	AM 54373	(80001 -)	KIT, ICE STUD (INCLUDES 24 STUDS, 24 BACKER PLATES, 24 FASTENERS, AND ONE AT14927 TUBE OF LOCTITE) (ACCESSORY)
4	AM 53418	(-)	KIT, GROUSER BAR HARDWARE (INCLUDES 50 NUTS AND BOLTS) (SERVICE ONLY)
5	M 66038	(-)	BAR, GROUSER (24 USED) (SERVICE ONLY) (USE WITH AM53708)
I	M 66755	(-)	BAR, GROUSER (48 USED) (SERVICE ONLY) (USE WITH AM54583)
I 6	AM 54583	(-)	TRACK (SUB. FOR AM53708)
7	AM 54311	(70001 -)	KIT, KLAU (INCLUDES 24 KLAWS AND ATTACHING HARDWARE) (ACCESSORY)

MAIN WIRING HARNESS AND SWITCHES

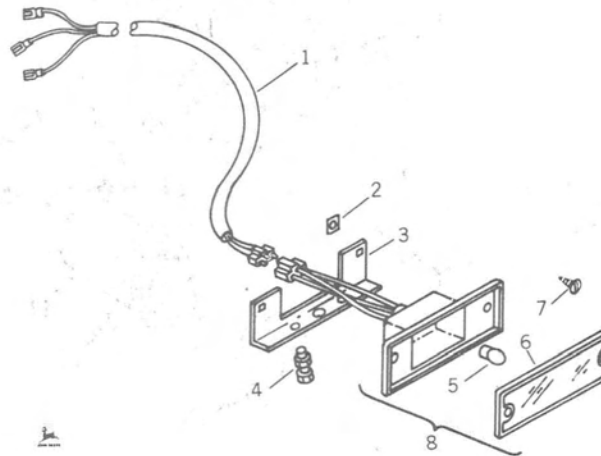
M22218F



M22218F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 63297	(- 80000)	BOOT
I 2	M 63296	(- 80000)	NUT, LIGHT SWITCH
I 3	AM 52340	(- 80000)	SWITCH, HEADLIGHT
4	M 63300	(-)	STRAP, TIE (2 USED)
5	AM 52311	(-)	SWITCH, DIMMER AND BRAKE LIGHT
6	AM 52312	(-)	SWITCH, EMERGENCY STOP
I 7	M 63704	(- 80000)	NUT, SWITCH, THIN (BEHIND INSTRUMENT PANEL)
I 12H	247	80001 -	WASHER, LOCK, INTERNAL TOOTH, 5/8"
I 8	M 63298	(- 80000)	NUT, SWITCH, THICK (ABOVE INSTRUMENT PANEL)
I M	47075	80001 -	NUT, SWITCH
I 9	M 63301	(- 80000)	KEY, IGNITION (PACKAGE OF TWO)
I M	40718	(-)	KEY, IGNITION (PACKAGE OF TWO)
I 10	AM 52053	(- 80000)	SWITCH, IGNITION
I AM	54355	80001 -	SWITCH, IGNITION
I 11	AM 54263	(- 80000)	WIRING HARNESS, MAIN (SUB. FOR AM53812)
I AM	54664	80001 -	WIRING, HARNESS, MAIN
I 12	AM 54262	(-)	WIRING HARNESS, ENGINE (SUB. FOR AM53928)
I 13	N 10010	(- 80000)	J-CLAMP
I 14	M 63277	(- 80000)	NUT, LOCK, 5/16"
I 15	24H 1136	(- 80000)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
I 16	19H 1900	(- 80000)	SCREW, CAP, 5/16" X 3/4"
17	M 66298	(-)	DECAL, WIRING
18	AM 53932	(-)	BLOCK, TERMINAL (INCLUDES SIX M66270, ONE M66271 AND SIX 21H972)
19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (2 USED)
20	12H 295	(-)	WASHER, LOCK, NO. 10 (2 USED)
21	14H 778	(-)	NUT, LOCK, 3/16" (4 USED)
22	M 66270	(-)	TAB, 45° (7 USED)
23	21H 972	(-)	SCREW, MACHINE, NO. 8 X 5/16" (6 USED)
24	M 66271	(-)	TAB, 90° (2 USED)
25	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
26	AM 53930	(-)	VOLTAGE REGULATOR
27	12H 246	(-)	WASHER, LOCK, 3/16" (2 USED)
28	21H 1301	(-)	SCREW, MACHINE, NO. 10 X 1/2" (2 USED)
I 29	AM 54584	(80001 -)	ADAPTER, PLUG

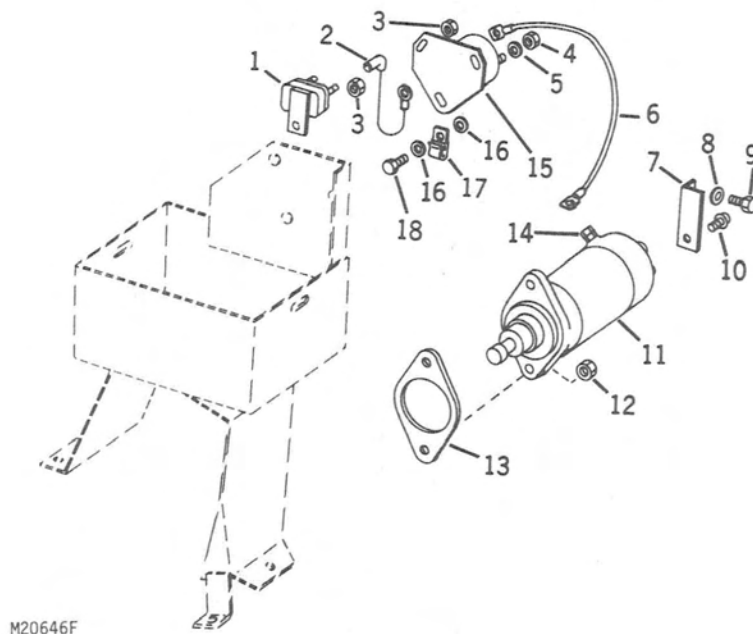
TAILLIGHT ASSEMBLY



M18791

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53927	(-)	WIRING HARNESS
2	M 63775	(-)	GROMMET, PLASTIC (2 USED)
3	M 63776	(-)	BRACKET, TAILLIGHT
4	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
5	AM 52619	(-)	BULB (1035)
6	M 63816	(-)	LENS
7	M 63450	(-)	SCREW, PAN-HEAD, NO. 10 X 5/8" (2 USED)
8	AM 52305	(-)	TAILLIGHT, COMPLETE

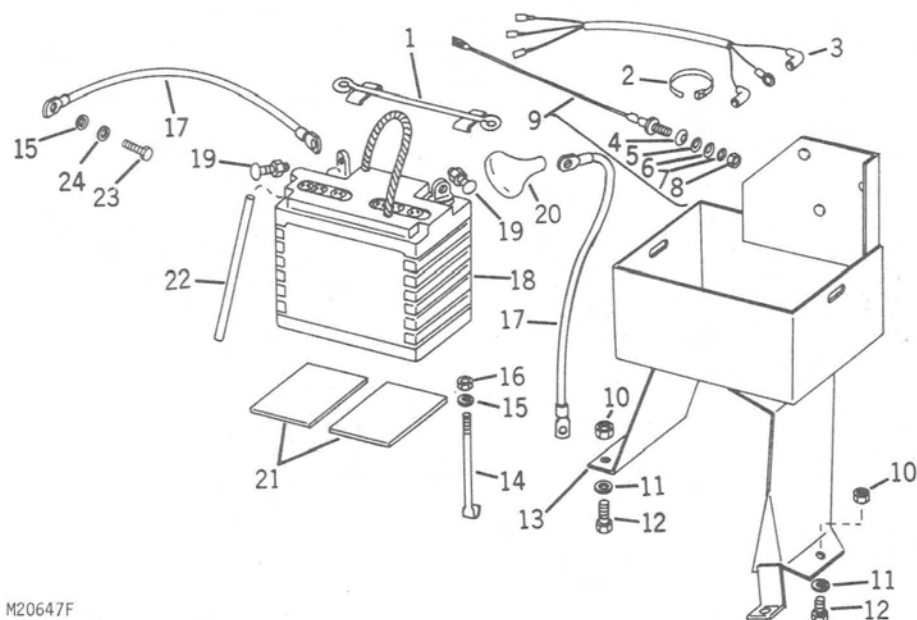
ELECTRIC START KIT



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 33621	(-)	BREAKER, CIRCUIT 25 AMP
2	AM 33218	(-)	WIRE, LEAD
3	B 14174	(-)	NUT, LOCK, 1/4" (3 USED)
4	14H 785	(-)	NUT, 5/16" (2 USED)
5	12H 291	(-)	WASHER, LOCK, INTERNAL TOOTH, 5/16" (2 USED)
6	AM 52618	(-)	CABLE, SOLENOID TO STARTER
7	M 63956	(-)	BRACKET
8	12H 303	(-)	WASHER, LOCK, 5/16" (2 USED)
9	19M 6887	(-)	BOLT, 8 MM X 18 MM (2 USED)
10	37H 24	(-)	SCREW, THREAD CUTTING 1/4" X 3/4"
11	AM 52454	(-)	MOTOR, STARTER
12	M 63924	(-)	NUT, FLANGE 8 MM
13	M 63795	(-)	SPACER
14	14H 786	(-)	NUT, 1/4"
	12H 297	(-)	WASHER, LOCK, INTERNAL TOOTH, 1/4"
15	AM 53945	(-)	SOLENOID, STARTER
16	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
17	N 10010	(-)	J-CLAMP
18	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM
..	AM 53962	(-)	KIT, ELECTRIC START, COMPLETE (INCLUDES ALL PARTS ON PAGES 61 AND 62 EXCEPT BATTERY)

NOTE: ALL 1978 MODEL CYCLONES REQUIRE AN AM52053 IGNITION SWITCH FOR USE WITH ELECTRIC START KIT.

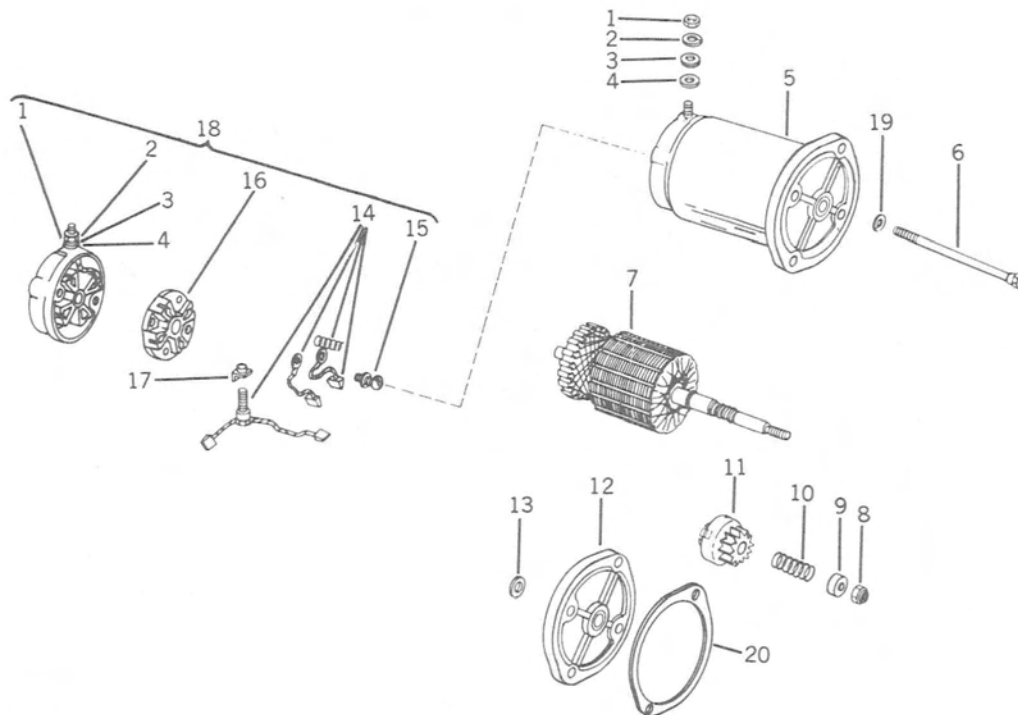
ELECTRIC START KIT



M20647F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52187	(-)	HOLD-DOWN, BATTERY
2	M 63300	(-)	STRAP, TIE
3	AM 53965	(-)	HARNES, WIRING
4	M 66387	(-)	BUSHING, INSULATING
5	M 66388	(-)	WASHER, INSULATING
6	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048"
7	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10
8	14H 631	(-)	NUT, NO. 10
9	AM 53966	(-)	RECTIFIER ASSEMBLY
10	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
11	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (4 USED)
12	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (4 USED)
13	AM 53959	(-)	BOX, BATTERY
14	M 63378	(-)	BOLT, HOLD-DOWN (2 USED)
15	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (3 USED)
16	B 14174	(-)	NUT, LOCK, 1/4" (2 USED)
17	AM 52468	(-)	CABLE, BATTERY (2 USED)
18	AM 52050	(-)	BATTERY, 12-VOLT (NOT INCLUDED IN ELECTRIC START KIT)
19	03H 1701	(-)	BOLT, RD. HD., 1/4" X 3/4" (2 USED)
	14H 786	(-)	NUT, 1/4" (2 USED)
20	M 41125	(-)	BOOT
21	M 63708	(-)	PAD, BATTERY (2 USED)
22	M 66318	(-)	TUBE, DRAIN
23	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM
24	12H 302	(-)	WASHER, LOCK, 1/4"

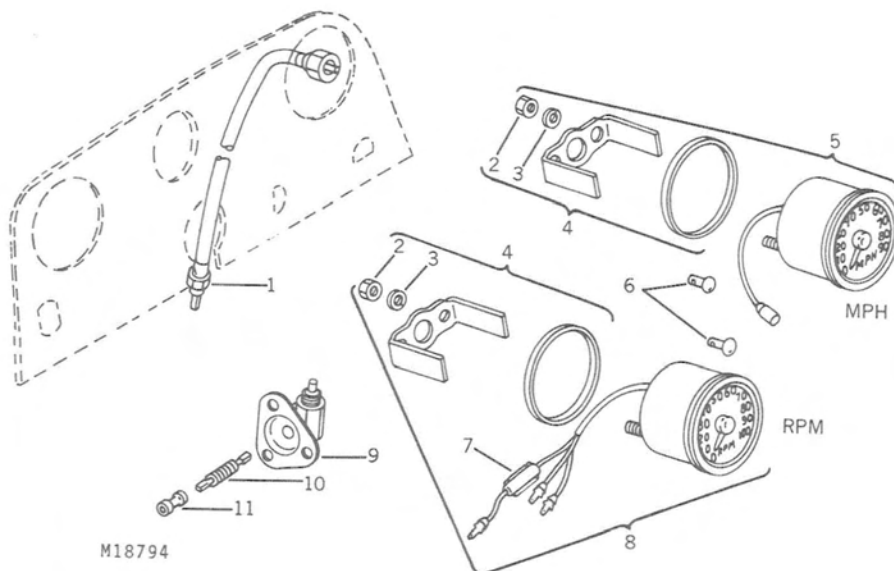
STARTER MOTOR



M20648F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 786	(-)	NUT, 1/4"
2	12H 302	(-)	WASHER, LOCK, 1/4"
3	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
4	M 41860	(-)	WASHER, INSULATING (2 USED)
5	AM 52454	(-)	MOTOR, STARTER COMPLETE
6	M 64100	(-)	BOLT, THRU (2 USED)
7	AM 52519	(-)	ARMATURE
8	M 63051	(-)	NUT, RETAINING
9	M 63859	(-)	SPACER, GEAR STOP
10	M 44781	(-)	SPRING, ANTI-DRIFT
11	AM 52556	(-)	DRIVE ASSEMBLY
12	AM 52560	(-)	FLANGE, MOUNTING, END CAP
13	M 44788	(-)	WASHER, THRUST
14	AM 32851	(-)	KIT, BRUSH AND SPRING
15	21H 1104	(-)	SCREW, MACHINE, NO. 10 X 5/8" (2 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10 (2 USED)
16	M 47464	(-)	HOLDER, BRUSH
17	M 44795	(-)	BUSHING, INSULATING
18	AM 32852	(-)	CAP ASSEMBLY, COMMUTATOR END
19	12H 303	(-)	WASHER, LOCK, 5/16" (2 USED)
20	M 63795	(-)	SPACER (OPTIONAL)

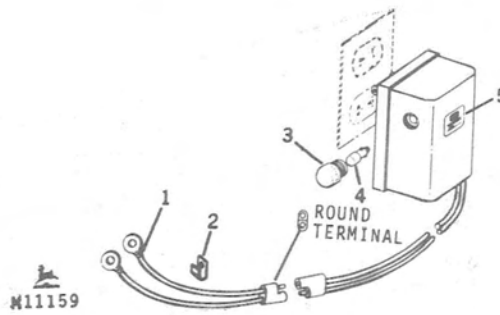
SPEEDOMETER AND TACHOMETER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53639	(-)	CABLE, SPEEDOMETER
2	14M 7028	(-)	NUT, 5 MM (5 USED)
3	12H 246	(-)	WASHER, LOCK NO. 10 (4 USED)
4	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	AM 53863	(-)	SPEEDOMETER, COMPLETE
6	AM 52847	(-)	BULB
7	AM 53432	(-)	FUSE, AGC-0.1 AMP
8	AM 53193	(-)	TACHOMETER, COMPLETE (ACCESSORY)
9	AM 53554	(-)	DRIVE, SPEEDOMETER
10	M 64142	(-)	CORE, SPEEDOMETER
11	M 63306	(-)	BUSHING (SUB. M64141)

M11159

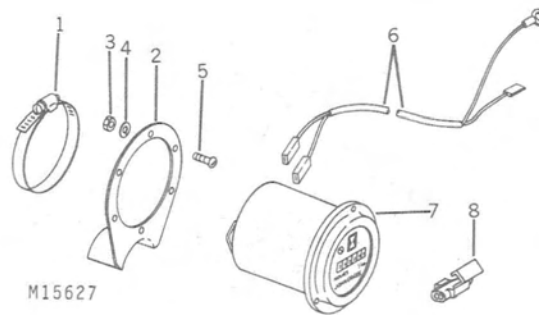
BATTERY CHARGER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 32877	(-)	LEADS, BATTERY (ROUND TERMINAL)
2	N 10010	(-)	J-CLAMP
3	M 44212	(-)	LENS, INDICATOR
4	AM 32394	(-)	BULB (GE 44)
5	M 44216	(-)	DECAL, BATTERY CHARGER
I ..	AM 32400	(-)	KIT, CHARGER, COMPLETE (SUB. AM36786)
..	AM 36786	(-)	CHARGER ASSEMBLY (CANADA)

HOURMETER KIT

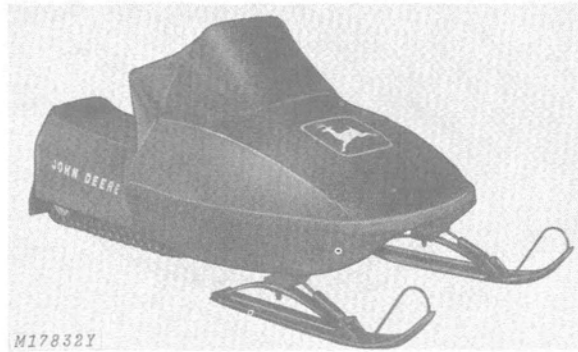
M15627



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	H 2742 B	(-)	CLAMP
2	M 44478	(-)	BRACKET, HOURMETER
3	14H 1026	(-)	NUT, NO. 6 (3 USED)
4	12H 314	(-)	WASHER, LOCK, NO. 6 (3 USED)
5	21H 1290	(-)	SCREW, MACHINE, NO. 6 X 1/2" (3 USED)
6	AM 32664	(-)	HARNESS, MAIN WIRING
7	AM 32060	(-)	HOURMETER (SUB. AM32500)
8	AM 52175	(-)	CONNECTOR, WIRE
..	AM 32500	* (-)	KIT, HOURMETER COMPLETE (EXTRA EQUIPMENT)

* NOTE: USE ONLY WITH ELECTRIC START KIT

SNOWMOBILE COVER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	TY 2968	(-)	COVER, SNOWMOBILE (WITHOUT BACKREST)
..	TY 2969	(-)	COVER, SNOWMOBILE (WITH BACKREST)
I ..	TY 9335	(80001 -)	COVER, SNOWMOBILE (WITHOUT BACKREST)

TWO CYCLE OIL (NOT ILLUSTRATED)

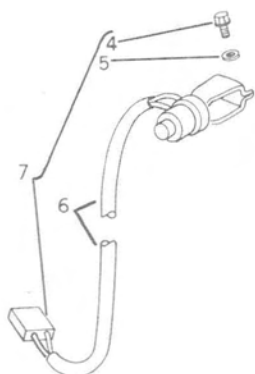
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	PT 560	(-)	OIL, TWO CYCLE, 1 U.S. PINT (.473 LITER)
..	PT 553	(-)	OIL, TWO CYCLE, 1 U.S. QUART (.946 LITER)

FIRM SUSPENSION SPRINGS (NOT ILLUSTRATED)

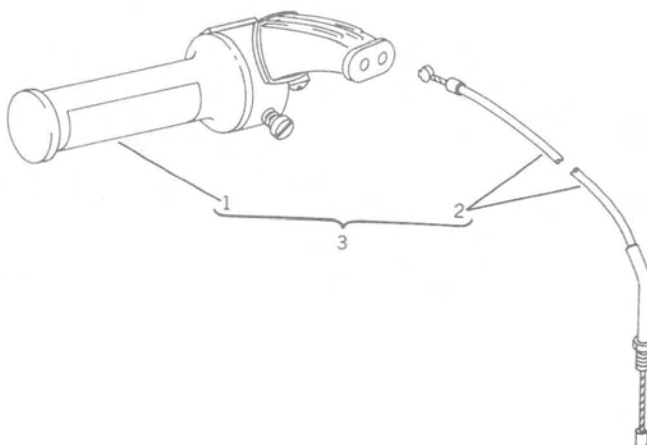
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 64240	(-)	SPRING, R.H. PIVOT ARM (2 USED)
..	M 64241	(-)	SPRING, L.H. PIVOT ARM (2 USED)

M22358F

TWIST GRIP KIT

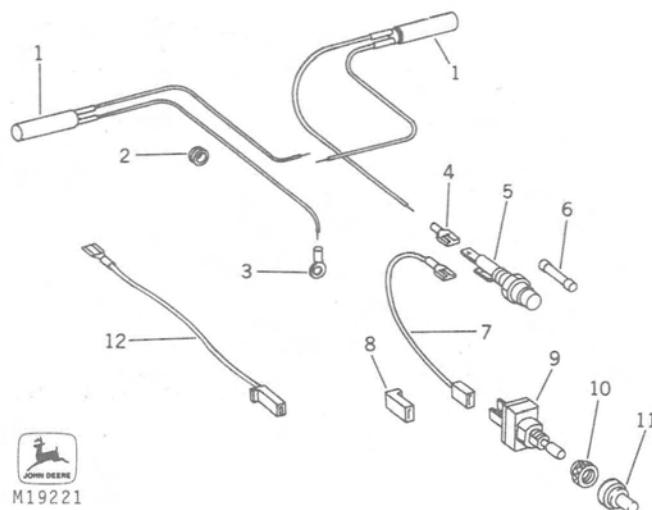


M22358F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53745	(-)	GRIP, TWIST
2	AM 53746	(-)	CABLE, TWIST-GRIP (2 USED)
3	AM 53849	(-)	KIT, TWIST-GRIP (COMPLETE)
4	21H 1127	(-)	SCREW, MACHINE, NO. 10 X 7/16"
5	M 63722	(-)	NUT, SLEEVE (INCLUDES 21H1127)
6	AM 52312	(-)	SWITCH, KILL
7	AM 52663	(-)	KIT, SWITCH, KILL

HANDLEBAR HEATER KIT

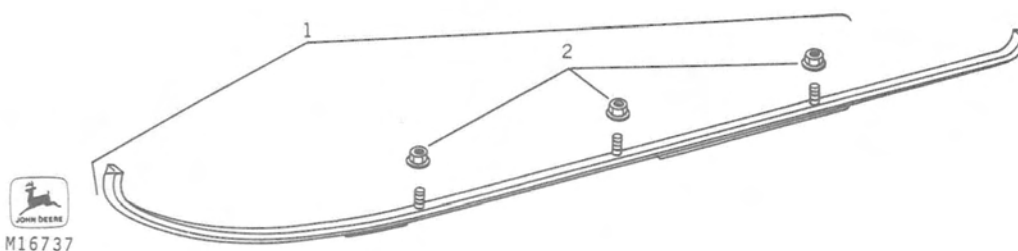


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53760	(-)	KIT, HEATER ELEMENT (INCLUDES TWO HEATER ELEMENTS, INSULATION AND ONE M43459) (SERVICE ONLY)
2	M 43459	* (-)	GROMMET (2 USED)
3	R 32019	* (-)	EYELET
4	M 49835	* (-)	CONNECTOR
5	AM 53766	* (-)	HOLDER, FUSE, COMPLETE
6	AM 53767	* (-)	FUSE, 4 AMP
7	AM 53761	* (-)	WIRE, LEAD
8	M 43835	* (-)	INSULATOR, CONNECTOR
9	AM 52054	* (-)	SWITCH
10	M 63296	* (-)	NUT, KNURLED
11	M 63297	* (-)	BOOT, RUBBER
12	AM 54135	* (-)	WIRE, LEAD

* KIT LISTED BELOW INCLUDES ONE AM53760 AND ALL PARTS FOLLOWED BY AN ASTERISK:
 .. AM 54152 (-) KIT, HANDLEBAR HEATER, COMPLETE

CARBIDE WEAR ROD KIT
(OVAL TRACK RACING)

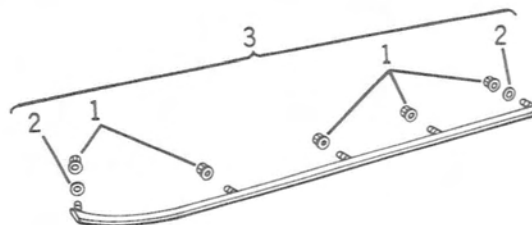
M16737



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53669	(-)	KIT, CARBIDE WEAR ROD (INCLUDES SIX NUTS AND TWO WEAR RODS)
2	N 10215	(-)	NUT, WASHER-HEAD, 3/8"

CARBIDE WEAR ROD KIT (CROSS COUNTRY RACING)

M22273F

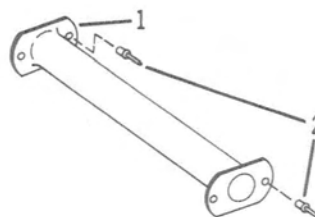


M22273F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 67132	(-)	NUT, LOCK, FLANGE
I 2	24H 1176	(-)	WASHER, 13/32" X 1-1/4" X 0.090"
I 3	AM 54400	(-)	KIT, CARBIDE WEAR ROD (INCLUDES TEN NUTS, FOUR WASHERS AND TWO WEAR RODS)

TOE HOLD KIT

M22274F

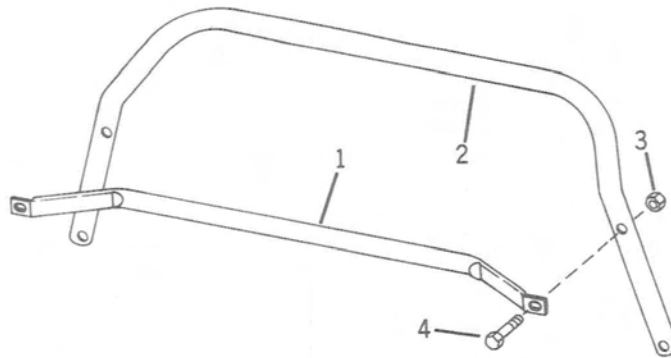


M22274F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54399	(-)	TOE HOLD (2 USED)
I 2	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (8 USED)
I ..	AM 54398	(-)	KIT, TOE HOLD

M20614F

REAR BUMPER KIT

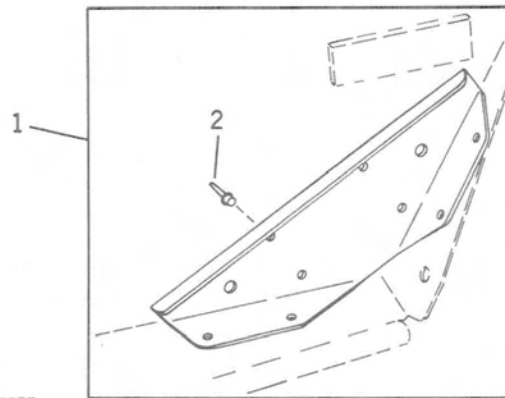


M20614F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66848	(-)	SUPPORT, SNOWFLAP
2	M 66408	(-)	BUMPER, REAR
3	M 63707	(-)	NUT, LOCK (4 USED)
4	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
..	AM 54185	(-)	KIT, REAR BUMPER

REAR TUNNEL REINFORCEMENT
(S.N. 70001-80000)

M22607F



M22607F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (20 USED)
I 2	AM 54705	(-)	KIT, REAR TUNNEL REINFORCEMENT (INCLUDES 20 RIVETS AND 2 BRACKETS)

MEMORANDA