PC

Parts Catalog

John Deere Cyclone and Liquifire Snowmobiles

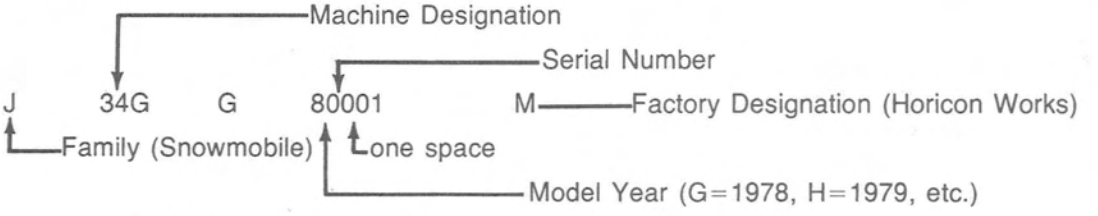
PC-1517



Litho in U.S.A. (M) (Revised)

AN EXPLANATION OF SERIAL NUMBER LISTING

An individual serial number is assigned to each snowmobile. This number consists of thirteen letters, numbers, or spaces. The first letter indicates the "family of machine" (snowmobile); the next three numbers or letters, the "model or machine designation"; the letter in the fifth position indicates the "model year". This is followed by a space (for computer purposes) and a six-digit serial number and the letter "M" denoting Horicon as the factory of manufacture. When ordering parts, use only the six-digit serial number. When writing about or filling out warranty claims, use all thirteen numbers, letters and spaces shown on the snowmobile serial number plate. All parts listed in this catalog are identified by the snowmobile serial number rather than the engine serial number.



EXPLANATION OF SERIAL NUMBER OR YEAR LISTING

Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

(-)	The part can be used on all machines.
(000000-)	The part can be used on all machines beginning with the serial number listed.
(-000000)	The part can be used on all machines up to and including serial number listed.
(000000-000000)	The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

AN EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only". These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial numbers shown list the machines on which the "Service Only" part may be used.

EXPLANATION OF WHOLE GOODS LISTINGS

Throughout this parts catalog, whole goods items are listed in bold face letters. Make separate orders for these whole goods items. Do not include them on replacement part orders.

SI (INTERNATIONAL SYSTEM) UNITS OF MEASURE

Because John Deere sells its products world-wide, U.S. units of measure are shown with their respective Metric equivalents throughout this technical manual. These equivalents are the SI (International System) Units of Measure.

(Specifications and design subject to change without notice)

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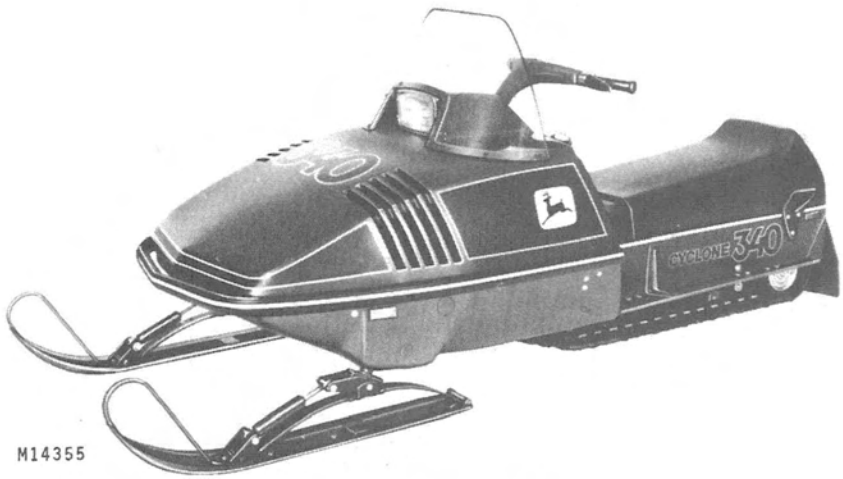
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340 AND 440 CYCLONE

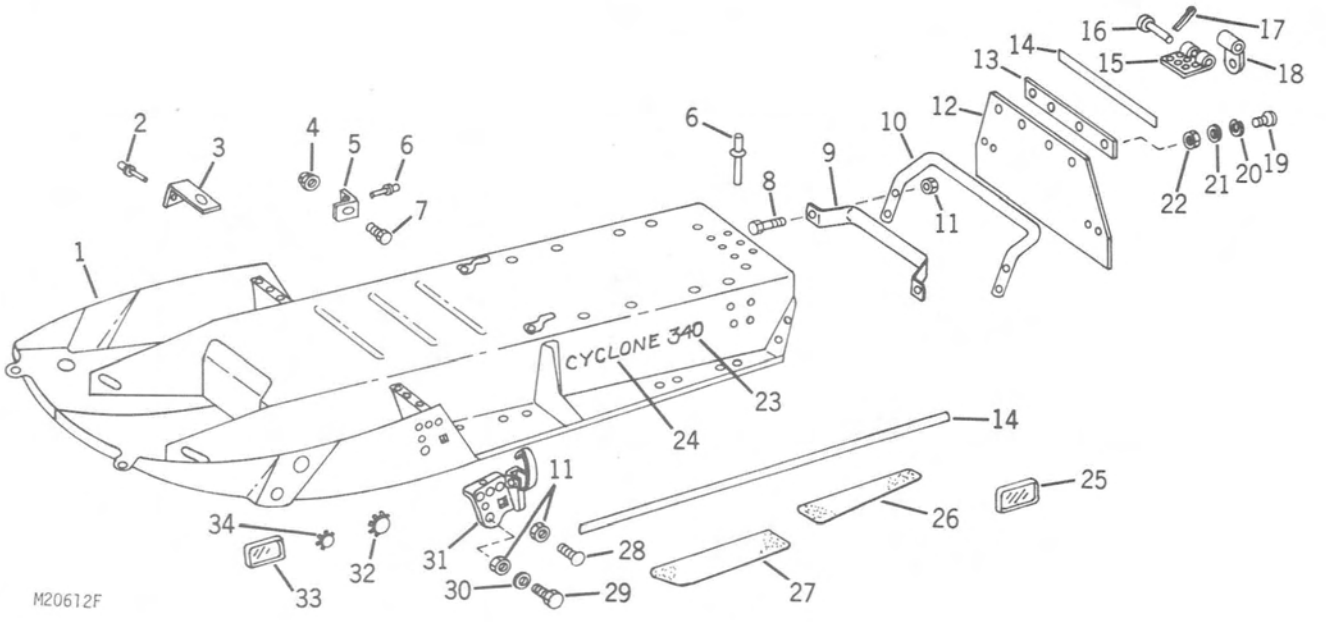


M14355

JOHN DEERE CYCLONE SNOWMOBILE
(340 Cyclone Serial No. J34FE 055001M-070000M)
(340 Cyclone Serial No. J34FF 070001M-080000M)
(340 Cyclone Serial No. J34FG 080001M-)
(440 Cyclone Serial No. J44FE 055001M-070000M)
(440 Cyclone Serial No. J44FF 070001M-080000M)
(440 Cyclone Serial No. J44FG 080001M-)

TUNNEL AND SNOWFLAP
(SERIAL NO. -80000)

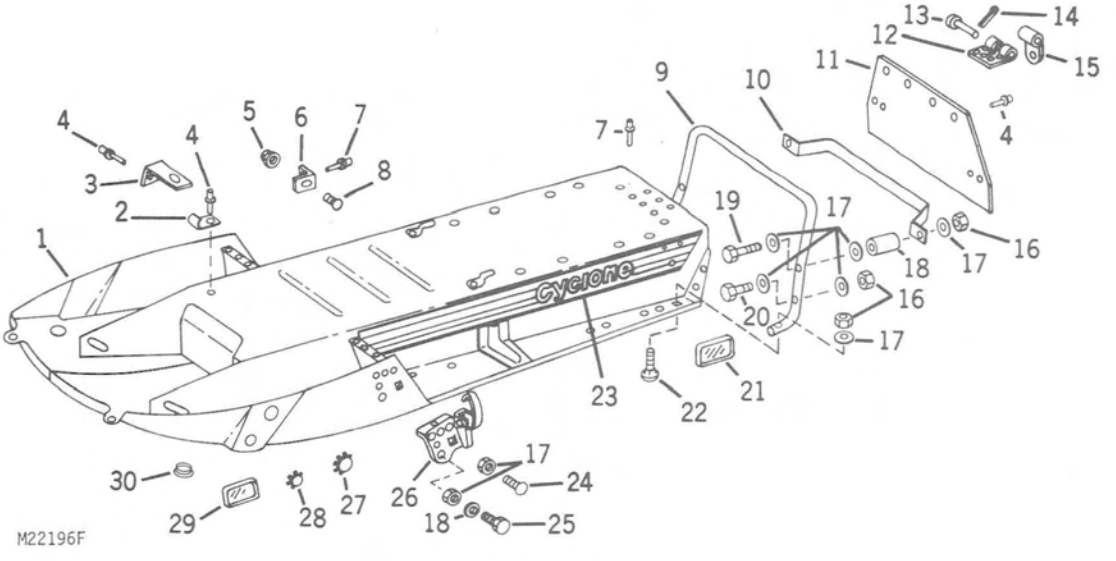
M20612F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53795	(- 70000)	TUNNEL
	AM 54196	(70001 -)	TUNNEL
2	M 64720	(-)	RIVET, 3/16" X 9/16" (2 USED)
3	M 66317	(-)	BRACKET (2 USED)
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	M 66316	(-)	BRACKET (2 USED)
6	M 63200	(-)	RIVET, 3/16" X 25/64" (6 USED)
7	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
8	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
9	M 66848	(-)	REINFORCEMENT, FLAP
10	M 66408	(-)	BUMPER, REAR
11	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
12	M 66218	(-)	FLAP, SNOW
13	M 63876	(-)	STRAP
14	... .	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. (45 M) (CUT TO LENGTH)
15	M 63059	(-)	HINGE
16	M 63247	(-)	PIN
17	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
18	M 63248	(-)	HITCH
19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
20	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
21	24H 1283	(-)	WASHER, 7/32" X 5/8" X 0.048" (4 USED)
22	14H 778	(-)	NUT, 3/16" (4 USED)
23	M 66212	(-)	DECAL, "340" (2 USED)
	M 66213	(-)	DECAL, "440" (2 USED)
24	M 66220	(-)	DECAL, CYCLONE (2 USED)
25	M 63348	(-)	REFECTOR, RED (2 USED)
26	AM 52297	(-)	TREADS, FOOT, REAR R.H. AND L.H.
27	AM 54081	(-)	TREADS, FOOT, FRONT R.H. AND L.H.
28	03H 1778	(-)	BOLT, RD. HD., 1/4" X 5/8" (2 USED)
29	19H 1948	(-)	SCREW, CAP, 1/4" X 3/8" (4 USED)
30	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (4 USED)
I 31	AM 53814	(- 70000)	LATCH, HOOD, R.H. (SUB. AM54202)
	AM 54202	(70001 -)	LATCH, HOOD, R.H.
I	AM 53815	(- 70000)	LATCH, HOOD, L.H. (SUB. AM54203)
	AM 54203	(70001 -)	LATCH, HOOD, L.H.
32	M 66510	(-)	BUTTON, PLUG
33	M 63705	(-)	REFLECTOR, AMBER (2 USED)
I 34	R 36590	(-)	BUTTON, PLUG (3 USED)

TUNNEL AND SNOWFLAP
(S.N. 80001-)

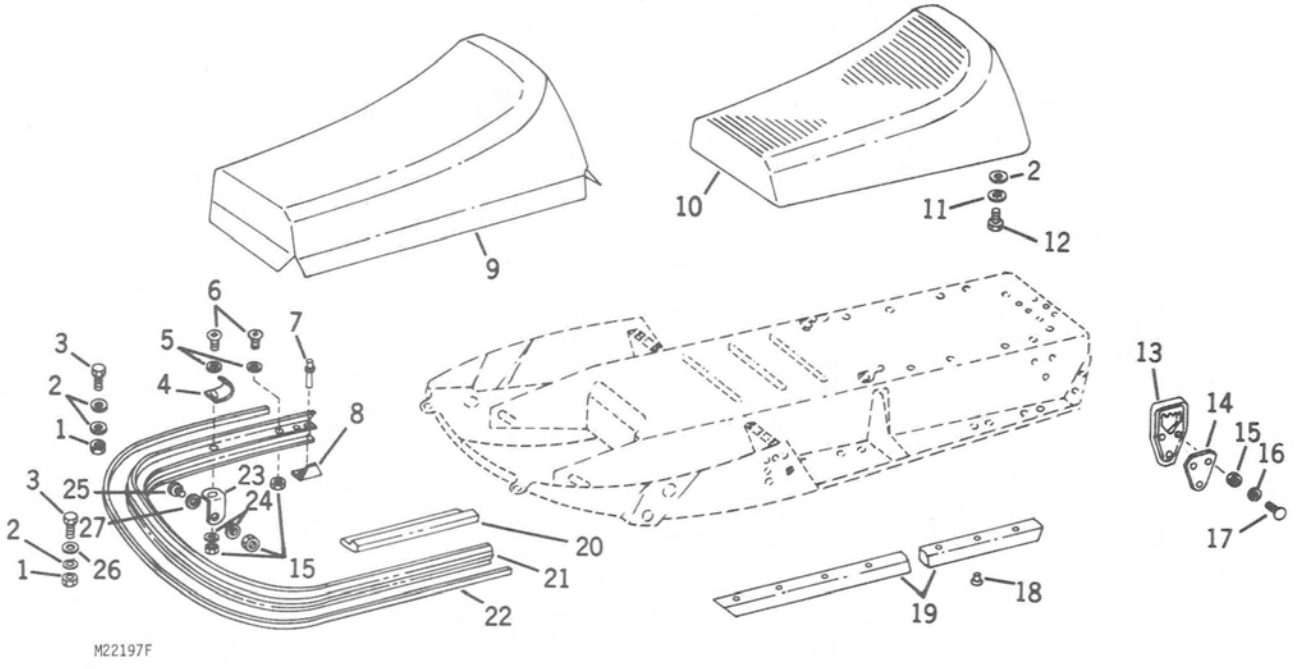
M22196F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54590	(-)	TUNNEL
I 2	M 81210	(-)	J-CLAMP
I 3	M 66317	(-)	BRACKET (2 USED)
I 4	M 64720	(-)	RIVET, POP, 3/16" X 9/16" (7 USED)
I 5	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
I 6	M 66316	(-)	BRACKET (2 USED)
I 7	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (6 USED)
I 8	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
I 9	M 67684	(-)	HANDLE, LIFT, REAR
I 10	M 66848	(-)	REINFORCEMENT, FLAP
I 11	M 66218	(-)	FLAP, SNOW
I 12	M 63059	(-)	HINGE
I 13	M 63247	(-)	PIN
I 14	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
I 15	M 63248	(-)	HITCH
I 16	M 63707	(-)	NUT, LOCK, 1/4" (10 USED)
I 17	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (12 USED)
I 18	28H 1908	(-)	SPACER, 1/8" X 13/16" (2 USED)
I 19	19H 2333	(-)	SCREW, CAP, 1/4" X 2-1/4" (2 USED)
I 20	19H 2571	(-)	SCREW, CAP, 1/4" X 1-3/8" (2 USED)
I 21	M 63348	(-)	REFLECTOR, RED (2 USED)
I 22	03H 1527	(-)	BOLT, RD. HD., 1/4" X 1-1/4" (2 USED)
I 23	M 67670	(-)	DECAL, R.H.
I	M 67671	(-)	DECAL, L.H.
I 24	03H 1778	(-)	BOLT, RD. HD., 1/4" X 5/8" (2 USED)
I 25	19H 1948	(-)	SCREW, CAP, 1/4" X 3/8" (4 USED)
I 26	AM 54202	(-)	LATCH, HOOD, R.H.
I	AM 54203	(-)	LATCH, HOOD, L.H.
I 27	M 66510	(-)	BUTTON, PLUG
I 28	R 36590	(-)	BUTTON, PLUG
I 29	M 63705	(-)	REFLECTOR, AMBER (2 USED)
I 30	M 67847	(-)	BUTTON, PLUG (2 USED)

BUMPER, SEAT AND GRAB HANDLES

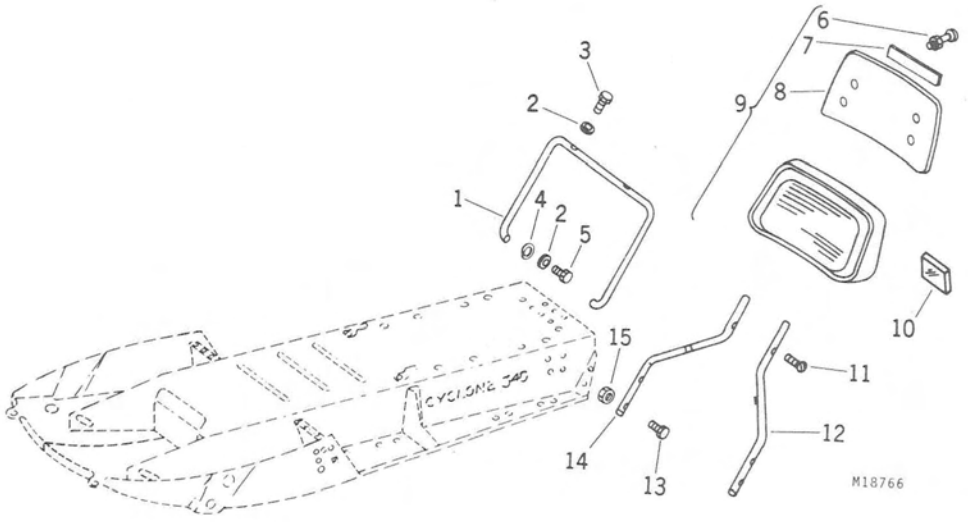
M22197F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
2	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (7 USED)
3	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED)
4	N 10010	(- 70000)	J-CLAMP
5	24H 1136	(- 70000)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
6	M 66314	(-)	SCREW, SOCKET, BUTTON HEAD, 5/16" X 7/8" (4 USED)
7	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
8	M 66197	(-)	GUIDE, HOOD (2 USED)
9	M 64073	(-)	COVER, SEAT REPLACEMENT
I 10	AM 53883	(- 80000)	SEAT (SUB. AM54587)
I	AM 54587	(80001 -)	SEAT
I	AM 54629	(-)	SEAT (OPTIONAL)
11	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
12	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
13	M 65002	(-)	HANDLE, GRAB (2 USED)
14	M 65321	(-)	PLATE, REINFORCEMENT (2 USED)
15	M 63277	(-)	NUT, LOCK, 5/16" (12 USED)
16	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (6 USED)
17	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (6 USED)
I 18	M 65672	(- 80000)	RIVET, SEMI-TUBULAR (10 USED)
I	M 63200	(80001 -)	RIVET, POP, 3/16" X 13/32" (12 USED)
I 19	M 66249	(- 80000)	BAR, TUNNEL WEAR (CUT TO FIT) (2 USED)
I	M 67744	(80001 -)	BAR, TUNNEL WEAR (2 USED)
I 20	M 66140	(- 80000)	SEAL, HOOD (4 USED)
I	M 66382	(80001 -)	SEAL, HOOD (4 USED)
21	M 66108	(-)	BUMPER
22	... .	(-)	STRIP, BUMPER, TRIM (SUB. M63900) 50 YD. (45M) ROLL (CUT TO LENGTH)
23	M 66078	(-)	BRACKET (2 USED)
24	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (6 USED)
25	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)
26	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134"
I 27	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)

BACKREST KIT AND REAR BUMPER KIT (ACCESSORY)

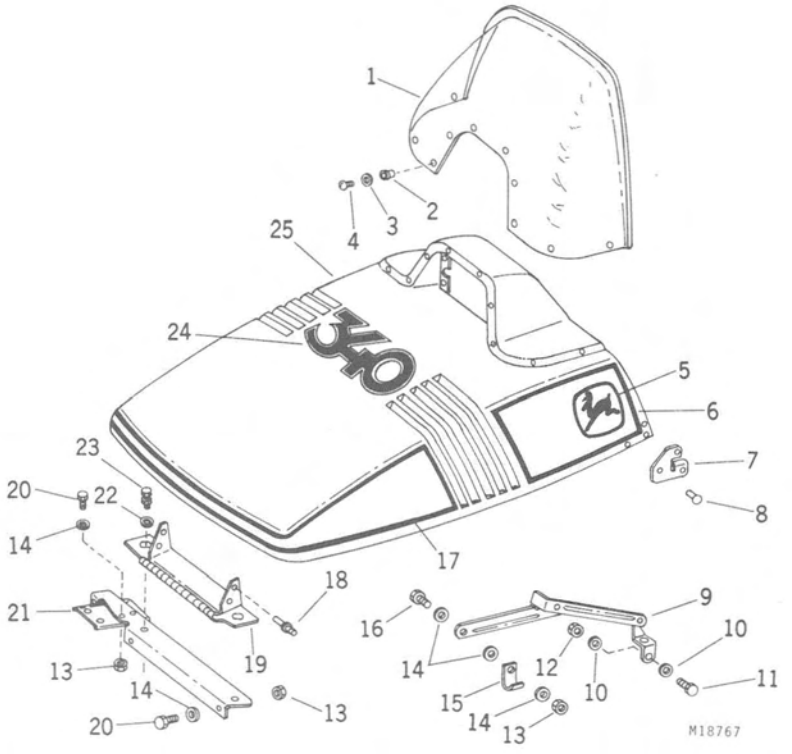
M18766



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52451	(-)	HANDRAIL, BACKREST
2	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
3	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
4	M 63115	(-)	WASHER, MODULE MOUNT (2 USED)
5	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED)
6	M 65001	(-)	SCREW, MACHINE, 1/4" X 1/4" (2 USED)
	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
7	M 64131	(-)	DECAL
8	M 63892	(-)	BACK PANEL, BACKREST
9	AM 52356	(-)	BACKREST ASSEMBLY
10	M 63348	(-)	REFLECTOR, RED (2 USED)
11	21H 1287	(-)	SCREW, MACHINE, 1/4" X 1-1/4" (2 USED)
12	AM 52453	(-)	SUPPORT, BACKREST, L.H.
13	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
14	AM 52452	(-)	SUPPORT, BACKREST, R.H.
15	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)

WINDSHIELD AND HOOD
(S.N. -70000)

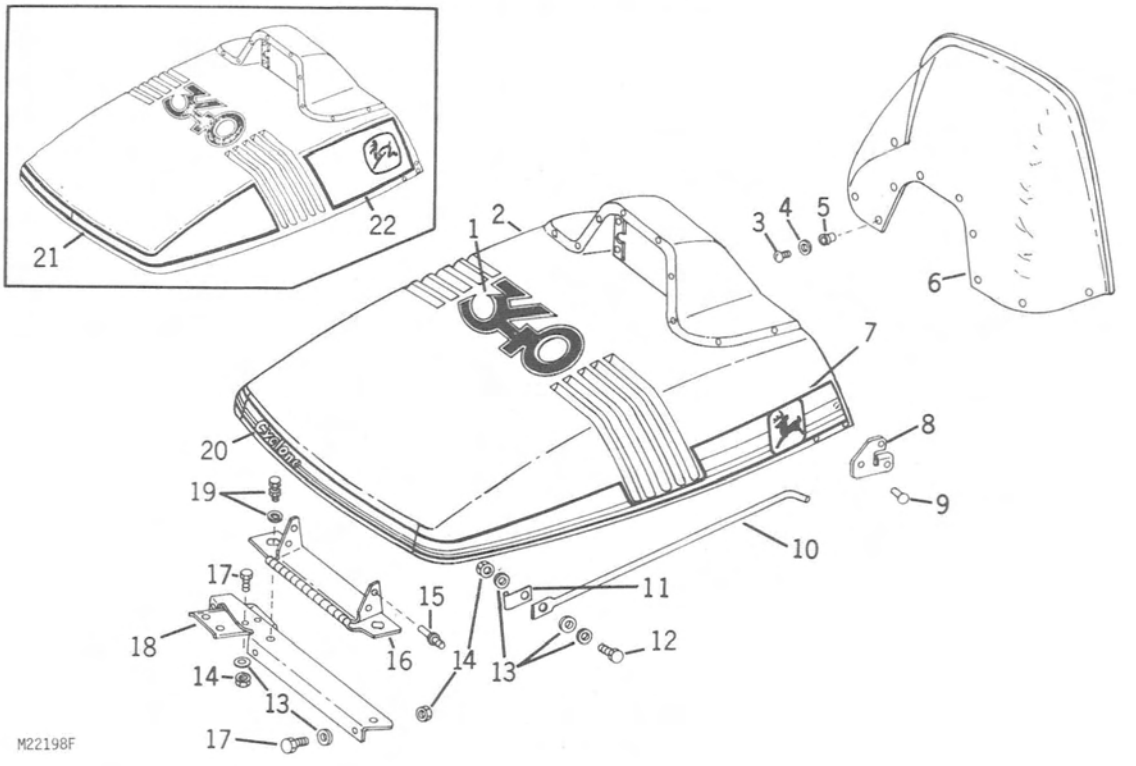
M18767



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53817	(-)	WINDSHIELD
2	M 63177	(-)	FASTENER, WINDSHIELD (10 USED)
3	M 66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USED)
4	M 66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
5	M 64544	(-)	DECAL, "LEAPING DEER", R.H.
	M 64545	(-)	DECAL, "LEAPING DEER", L.H.
I 6	M 66224	(-)	DECAL, HOODSIDE, R.H. (SUB. M66854)
I	M 66225	(-)	DECAL HOODSIDE, L.H. (SUB. M66855)
7	M 66150	(-)	STRIKE, HOOD, R.H.
	M 66151	(-)	STRIKE, HOOD, L.H.
8	M 64468	(-)	RIVET, SEM-TUBLER (6 USED)
9	AM 53946	(-)	SUPPORT, HOOD (SUB. M66774)
10	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
11	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8"
12	M 63277	(-)	NUT, LOCK, 5/16"
13	M 63707	(-)	NUT, LOCK, 1/4"
14	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
15	N 10010	(-)	J-CLAMP (2 USED)
16	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4"
17	M 66240	(-)	DECAL, HOOD FRONT, R.H.
	M 66241	(-)	DECAL, HOOD FRONT, L.H.
18	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
19	AM 53832	(-)	HINGE, HOOD
20	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED)
	M 66385	(-)	SCREW, CAP, BUTTON SOCKET HEAD, 1/4" X 7/8"
21	AM 53819	(-)	BRACKET, HINGE
22	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
23	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	12H 291	(-)	WASHER, INTERNAL-TOOTH, 5/16" (2 USED)
24	M 66214	(-)	DECAL, "340"
	M 66215	(-)	DECAL, "440"
25	AM 53954	(-)	HOOD, INCLUDES AM53832, M66375 AND FOAM

WINDSHIELD AND HOOD
(SERIAL NO. 70001-)

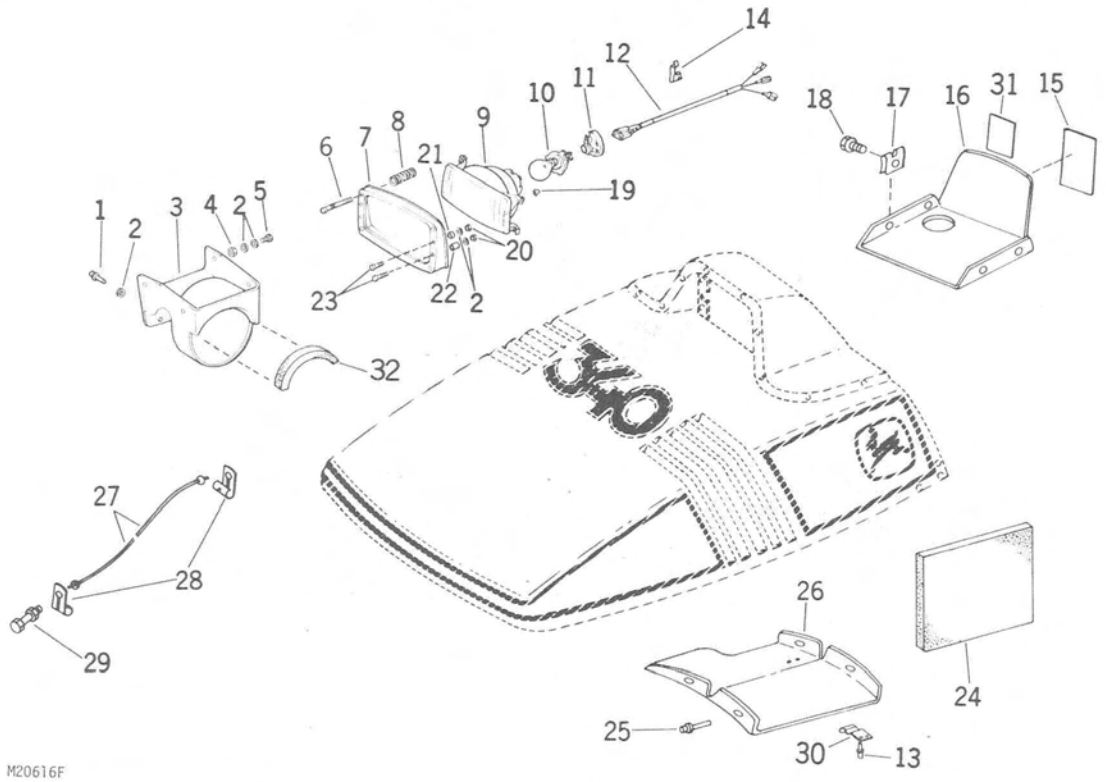
M22198F



KEY		PART NO.	SERIAL NO.	DESCRIPTION
I 1	M	66214	(- 80000)	DECAL, "340"
I	M	67707	(80001 -)	DECAL, "340"
I	M	66215	(- 80000)	DECAL, "440"
I	M	67700	(80001 -)	DECAL, "440"
I 2	AM	53594	(- 80000)	HOOD, INCLUDES AM53832, DECALS AND FOAM
I	AM	54616	(80001 -)	HOOD, INCLUDES AM53832, DECALS AND FOAM
3	M	66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
4	M	66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USED)
5	M	63177	(-)	FASTENER, WINDSHIELD (10 USED)
I 6	AM	53817	(- 80000)	WINDSHIELD
I	AM	54407	(80001 -)	WINDSHIELD
I 7	M	67698	(80001 -)	DECAL, HOODSIDE, R.H.
I	M	67699	(80001 -)	DECAL, HOODSIDE, L.H.
8	M	66150	(-)	STRIKE, HOOD, R.H.
	M	66151	(-)	STRIKE, HOOD, L.H.
9	M	64468	(-)	RIVET, SEMI-TUBULAR (6 USED)
10	M	66774	(-)	SUPPORT, HOOD
11	N	10010	(-)	J-CLAMP (2 USED)
12	19H	1898	(-)	SCREW, CAP, 1/4" X 1-1/2"
13	24H	1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
14	M	63707	(-)	NUT, LOCK, 1/4" (6 USED)
15	M	63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
16	AM	53832	(-)	HINGE, HOOD
17	19H	1919	(-)	SCREW, CAP, 1/4" X 5/8" (5 USED)
18	AM	53819	(-)	BRACKET, HOOD
19	19H	1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	12H	291	(-)	WASHER, LOCK, INTERNAL-TOOTH, 5/16" (2 USED)
	24H	1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
	M	63277	(-)	NUT, LOCK, 5/16" (2 USED)
I 20	M	67696	(80001 -)	DECAL, HOOD, FRONT
I 21	M	66240	(- 80000)	DECAL, HOOD, FRONT, R.H.
I	M	66241	(- 80000)	DECAL, HOOD, FRONT, L.H.
I 22	M	66854	(- 80000)	DECAL, HOODSIDE, R.H.
I	M	66855	(- 80000)	DECAL, HOODSIDE, L.H.

FAN DUCT, HOOD, BAFFLE AND HEADLIGHT ASSEMBLY
(SERIAL NO. -80000)

M20616F

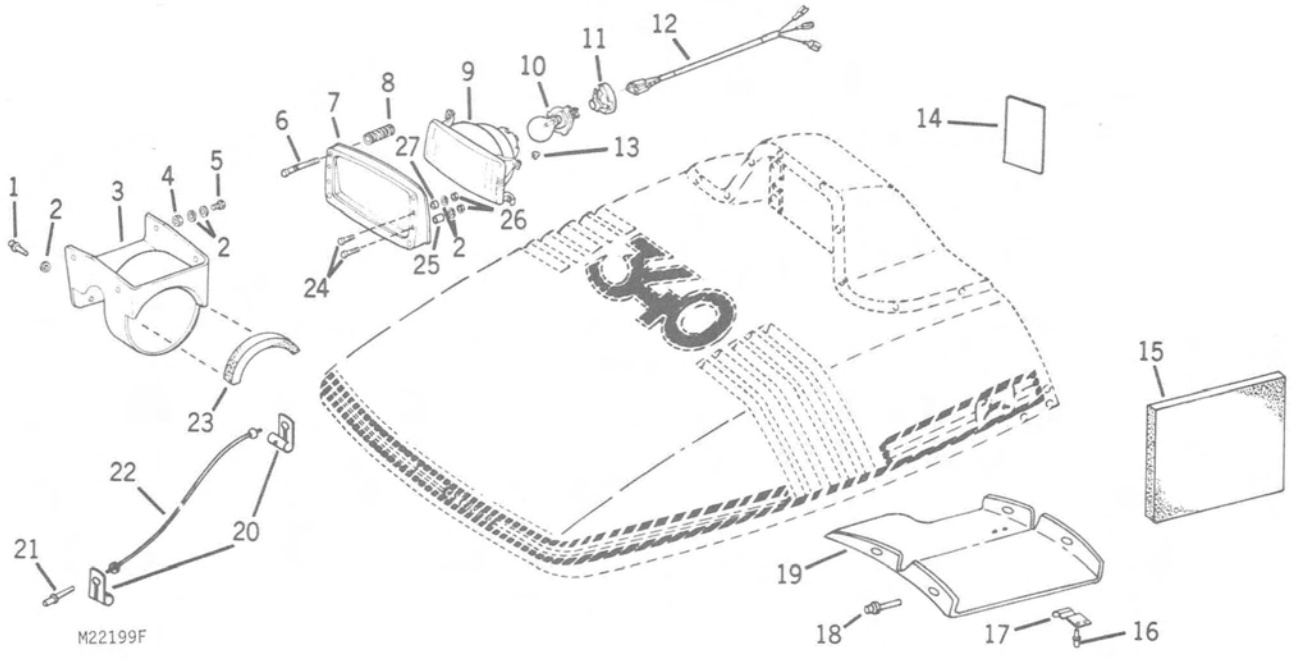


M20616F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64720	(-)	RIVET, POP, 3/16" X 9/16" (2 USED)
2	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (14 USED)
3	M 66341	(-)	DUCT, FAN
4	M 63662	(-)	NUT, LOCK, 1/4" (5 USED)
5	21H 1312	(-)	SCREW, MACHINE, NO. 10 X 1" (4 USED)
6	M 66234	(-)	SCREW, ADJUSTING (4 USED)
7	M 66143	(-)	BEZEL, LIGHT
8	M 66142	(-)	SPRING (4 USED)
9	AM 53890	(-)	HEADLIGHT, BODY AND LENS
10	AM 53887	(-)	BULB, CONVENTIONAL (STANDARD)
	AM 53888	(-)	BULB, HALOGEN, H4 QUARTZ (OPTIONAL)
11	AM 53889	(-)	RETAINER, BULB
12	AM 53923	(-)	WIRING HARNESS, HEADLIGHT
13	M 63199	(70001 -)	RIVET, 3/16" X 5/16" (2 USED)
14	H 64612	(- 70000)	CLIP, WIRE
15	M 65584	(- 70000)	DECAL, FUEL MIXTURE
	M 66857	(70001 -)	DECAL, FUEL MIXTURE
16	M 66351	(-)	DUCT, INTAKE SILENCER
17	M 63356	(-)	NUT, SPEED (4 USED)
18	37H 143	(-)	SCREW, SELF-TAPPING, NO. 10 X 1" (4 USED)
19	M 66235	(-)	NUT, PLASTIC ADJUSTING (4 USED)
20	M 65420	(-)	NUT, LOCK, NO. 10 (4 USED)
21	M 66256	(-)	SPACER, UPPER, SHORT (2 USED)
22	M 66257	(-)	SPACER, LOWER, LONG (2 USED)
23	21H 997	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
I 24	AM 53881	(- 70000)	KIT, HOOD FOAM (SUB. AM54304 AND M66595)
	AM 54304	(70001 -)	KIT, HOOD FOAM
25	M 66032	(-)	RIVET, POP, 3/16" X 37/64" (4 USED)
26	M 66375	(-)	BAFFLE
27	M 66633	(-)	LANYARD, HOOD
28	M 66634	(-)	FITTING, LANYARD (2 USED)
29	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8"
	M 63707	(-)	NUT, LOCK, 1/4"
30	M 66779	(70001 -)	RETAINER, SPRING
31	M 66876	(-)	DECAL, AIR INTAKE HOSE
32	M 66595	(70001 -)	FOAM, DUCT

FAN DUCT, HOOD BAFFLE AND HEADLIGHT ASSEMBLY
(SERIAL NO. 80001-)

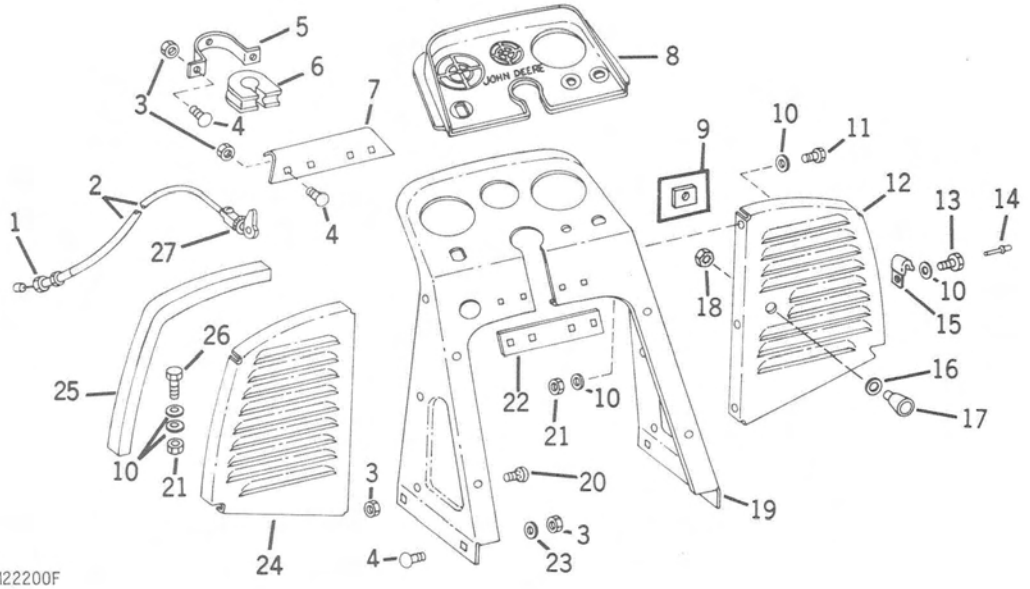
M22199F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 64720	(-)	RIVET, POP, 3/16" X 9/16" (2 USED)
I 2	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (14 USED)
I 3	M 66341	(-)	DUCT, FAN
I 4	M 63662	(-)	NUT, LOCK, 1/4" (5 USED)
I 5	21H 1312	(-)	SCREW, MACHINE, NO. 10 X 1" (4 USED)
I 6	M 66234	(-)	SCREW, ADJUSTING (4 USED)
I 7	M 66143	(-)	BEZEL, LIGHT
I 8	M 66142	(-)	SPRING (4 USED)
I 9	AM 53890	(-)	HEADLIGHT, BODY AND LENS
I 10	AM 53887	(-)	BULB, CONVENTIONAL (STANDARD)
I	AM 53888	(-)	BULB, HALOGEN, H4 QUARTZ (OPTIONAL)
I 11	AM 53889	(-)	RETAINER, BULB
I 12	AM 53923	(-)	WIRING HARNESS, HEADLIGHT
I 13	M 66235	(-)	NUT, PLASTIC ADJUSTING (4 USED)
I 14	M 66857	(-)	DECAL, FUEL MIXTURE
I 15	AM 54304	(-)	KIT, FOAM
I 16	M 63199	(-)	RIVET, 3/16" X 5/16" (2 USED)
I 17	M 66779	(-)	RETAINER
I 18	M 66032	(-)	RIVET, POP, 3/16" X 37/64" (4 USED)
I 19	M 66375	(-)	BAFFLE
I 20	M 66634	(-)	FITTING, LANYARD (2 USED)
I 21	M 64720	(-)	RIVET, 3/16" X 37/64"
I 22	M 66633	(-)	LANYARD, HOOD
I 23	M 66595	(-)	FOAM, DUCT
I 24	21H 997	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
I 25	M 66257	(-)	SPACER, LOWER, LONG (2 USED)
I 26	M 65420	(-)	NUT, LOCK, NO. 10 (4 USED)
I 27	M 66256	(-)	SPACER, UPPER, SHORT (2 USED)

STEERING SUPPORT, CONSOLE PANELS, INSTRUMENT PANEL AND CHOKE CONTROL

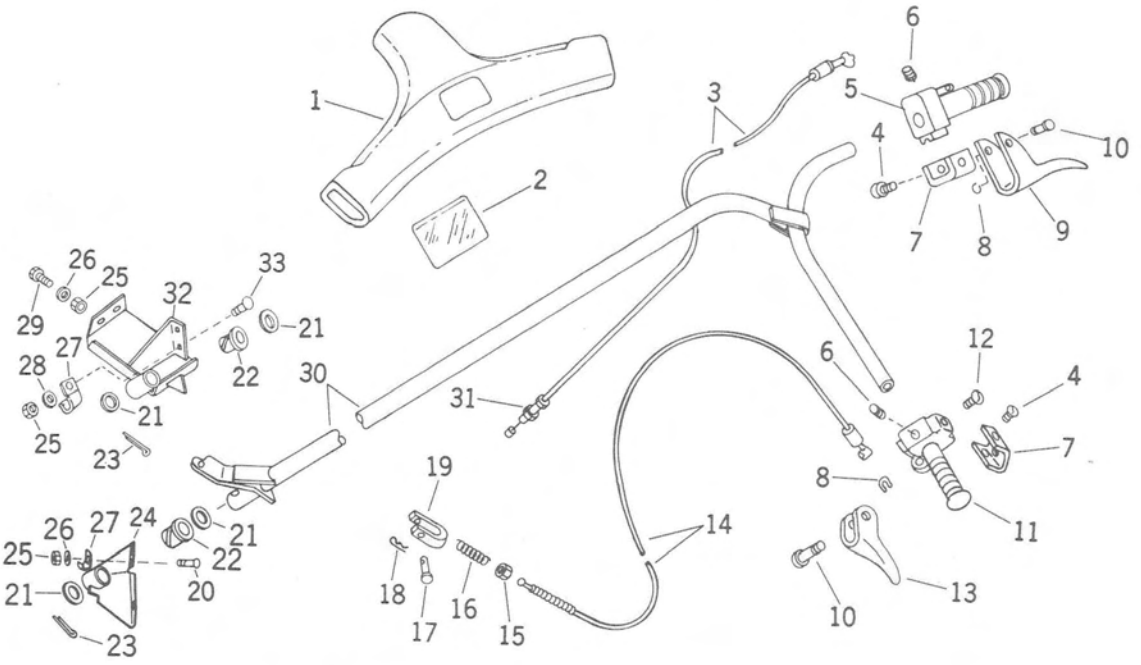
M22200F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65319	(-)	NUT, ADJUSTING
2	AM 53955	(-)	CABLE, CHOKE (INCLUDES M65319 AND M66117)
3	M 63277	(-)	NUT, LOCK, 5/16" (10 USED)
4	03H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (8 USED)
5	M 66080	(-)	STRAP, BEARING
6	M 63110	(-)	BEARING, STEERING SUPPORT
7	M 66186	(-)	BRACKET
I 8	M 66102	(- 80000)	PANEL, INSTRUMENT
I	M 67686	(80001 -)	PANEL, INSTRUMENT (340)
I	M 67703	(80001 -)	PANEL, INSTRUMENT (440)
I 9	M 66261	(- 80000)	BRACKET, ROPE GUIDE
I 10	24H 1287	(- 80000)	WASHER, 9/32" X 5/8" X 0.060" (24 USED)
I	24H 1287	(80001 -)	WASHER, 9/32" X 5/8" X 0.060" (18 USED)
I 11	19H 1948	(- 80000)	SCREW, CAP, 1/4" X 3/4"
I	19H 1919	(80001 -)	SCREW, CAP, 1/4" X 5/8"
I 12	AM 53919	(- 80000)	PANEL, CONSOLE, R.H. (SUB. M66130, M67682 AND M65976)
I	M 66130	(80001 -)	PANEL, CONSOLE, R.H.
I 13	19H 1919	(- 80000)	SCREW, CAP, 1/4" X 5/8"
I 14	M 80750	(80001 -)	RIVET, POP, 13/64" X 1/2"
I 15	N 10010	(- 80000)	J-CLAMP
I	M 81210	(80001 -)	J-CLAMP
I 16	24H 1338	(- 80000)	WASHER, 33/64" X 7/8" X 0.048"
17	M 65976	(-)	GUIDE, ROPE
I 18	M 67682	(80001 -)	PALNUT
19	AM 53973	(-)	SUPPORT, STEERING
20	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
I 21	M 63707	(- 80000)	NUT, LOCK, 1/4" (12 USED)
I	M 63707	(80001 -)	NUT, LOCK, 1/4" (9 USED)
22	M 66079	(-)	STRAP, BEARING MOUNT
23	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
24	M 66131	(-)	PANEL, CONSOLE, L.H.
I 25	M 66269	(- 80000)	STRIP, HOOD FILLER (2 USED)
I 26	19H 1919	(- 80000)	SCREW, CAP, 1/4" X 5/8" (11 USED)
I	19H 1919	(80001 -)	SCREW, CAP, 1/4" X 5/8" (9 USED)
27	M 66117	(-)	NUT, PANEL

HANDLEBAR, BRAKE AND THROTTLE CONTROL
(SERIAL NO. -80000)

M20617F

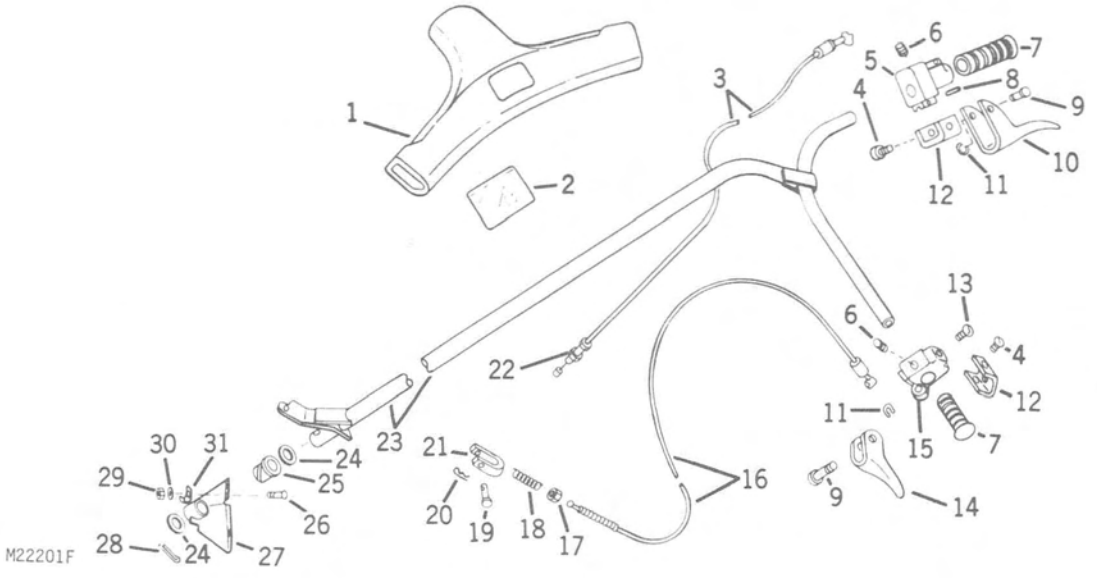


M20617F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52930	(-)	PAD, HANDLEBAR, INCLUDES AM53409
2	AM 53409	(-)	PUSH NUTS (BAG OF 10)
3	AM 53956	(-)	CABLE, THROTTLE
4	M 63905	(-)	SCREW, THREAD CUTTING (4 USED)
5	AM 54211	(-)	GRIP, THROTTLE HAND (SUB. FOR AM53582)
6	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
7	M 63807	(-)	CAP (2 USED)
8	R 30828	(-)	RING, SNAP (2 USED)
9	M 65279	(-)	LEVER, THROTTLE
10	M 63147	(-)	PIN, HANDLE (2 USED)
11	AM 53367	(-)	GRIP, BRAKE HAND
12	M 63906	(-)	SCREW, THREAD CUTTING
13	M 63806	(-)	HANDLE, BRAKE
14	AM 53958	(-)	CABLE, BRAKE
15	14H 882	(-)	NUT, JAM, 5/16" (2 USED)
16	M 63655	(-)	SPRING
17	R 11027	(-)	PIN, DRILLED
18	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
19	M 64575	(-)	CLEVIS, CABLE
20	19H 1905	(70001 -)	SCREW, CAP, 5/16" X 1" (3 USED)
21	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
22	N 132422	(-)	BUSHING, NYLON
23	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
I 24	AM 54204	(70001 -)	MOUNT, STEERING (SUB. FOR AM53873)
25	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
26	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
27	N 10010	(-)	J-CLAMP
28	24H 1136	(- 70000)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
29	19H 2117	(- 70000)	SCREW, CAP, 5/16" X 1-1/8" (2 USED)
30	AM 53813	(-)	HANDLEBAR
31	M 65319	(-)	NUT
32	AM 53873	(- 70000)	MOUNT, STEERING
33	03H 1539	(- 70000)	BOLT, RD. HD., 5/16" X 5/8" (2 USED)

HANDLEBAR, BRAKE AND THROTTLE CONTROL
(SERIAL NO. 80001-)

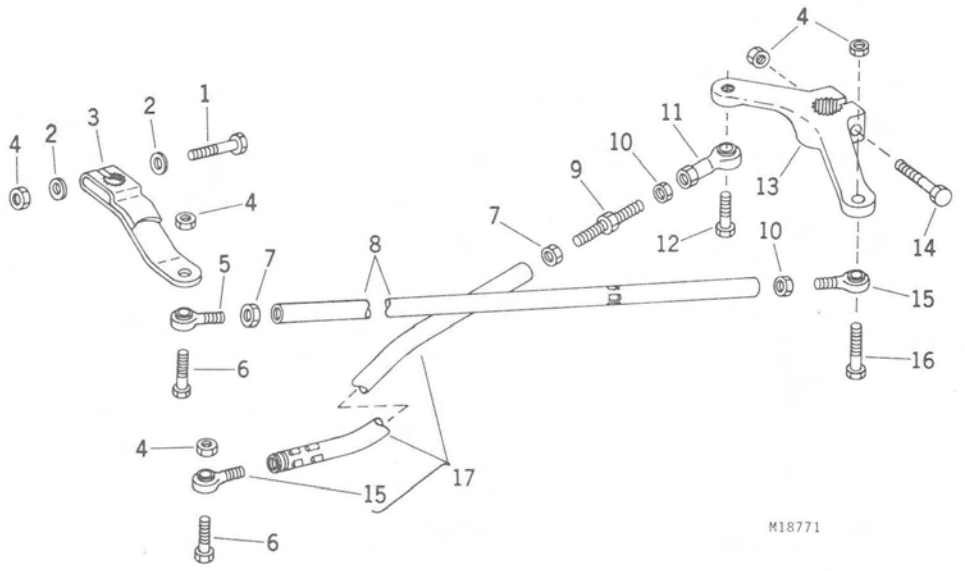
M22201F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52930	(-)	PAD, HANDLEBAR, INCLUDES AM53409
2	AM 53409	(-)	PUSH NUTS (BAG OF 10)
3	AM 53956	(-)	CABLE, THROTTLE
4	M 63905	(-)	SCREW, THREAD CUTTING
5	AM 54618	(-)	RETAINER, THROTTLE PIVOT
6	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
7	M 67685	(-)	GRIP, HANDLEBAR (2 USED)
8	M 67705	(-)	PIN
9	M 63147	(-)	PIN, HANDLE (2 USED)
10	M 65279	(-)	LEVER, THROTTLE
11	R 30828	(-)	RING, SNAP (2 USED)
12	M 63807	(-)	CAP (2 USED)
13	M 63906	(-)	SCREW, THREAD CUTTING
14	M 63806	(-)	HANDLE, BRAKE
15	AM 54619	(-)	RETAINER, BRAKE PIVOT
16	AM 53958	(-)	CABLE, BRAKE
17	14H 882	(-)	NUT, JAM, 5/16" (2 USED)
18	M 63655	(-)	SPRING
19	R 11027	(-)	PIN, DRILLED
20	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
21	M 64575	(-)	CLEVIS, CABLE
22	M 65319	(-)	NUT
23	AM 54604	(-)	HANDLEBAR
	AM 54406	(-)	HANDLEBAR, LOW PROFILE (ACCESSORY) (NOT ILLUSTRATED)
24	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
25	N 132422	(-)	BUSHING, NYLON
26	M 67780	(-)	BOLT, SPECIAL (3 USED)
27	AM 54204	(-)	MOUNT, STEERING
28	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
29	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
30	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (3 USED)
31	N 10010	(-)	J-CLAMP

TIE RODS AND STEERING ARMS

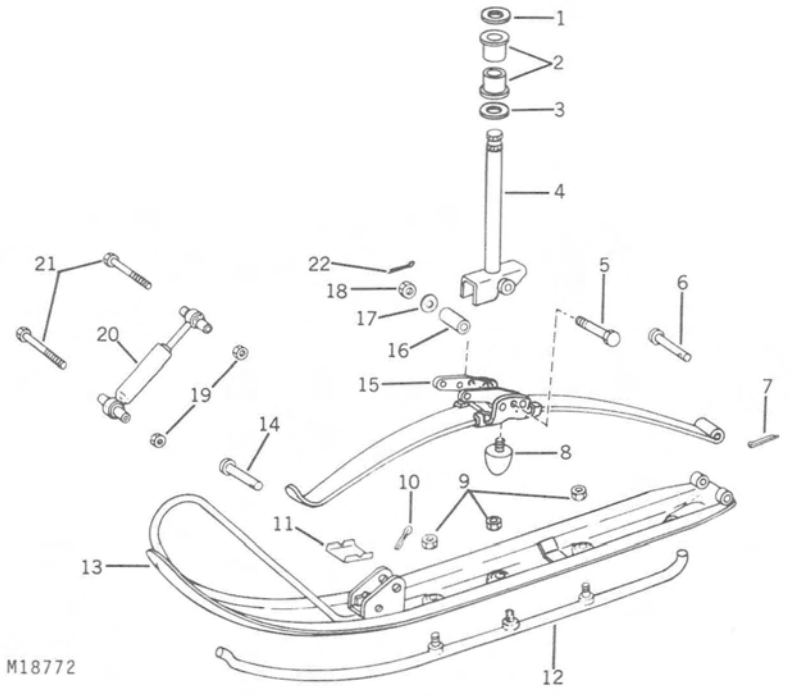
M18771



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1801	(-)	SCREW, CAP, 3/8" X 2"
I 2	24H 1682	(- 80000)	WASHER, 13/32" X 7/8" X 0.120" (2 USED)
I 3	M 66195	(- 80000)	ARM, STEERING, L.H.
I	M 67683	(80001 -)	ARM, STEERING, L.H.
4	M 63440	(-)	NUT, LOCK, 3/8" (5 USED)
5	AM 53381	(-)	BEARING, ROD END, L.H.
6	19H 1800	(-)	SCREW, CAP, 3/8" X 1-1/2" (2 USED)
7	14H 913	(-)	NUT, JAM, 3/8" L.H. THREAD (2 USED)
8	M 66189	(-)	TIE ROD (FRONT)
9	M 65835	(-)	ADJUSTER, TIE ROD
10	14H 774	(-)	NUT, JAM, 3/8", R.H. THREAD (2 USED)
11	AM 53870	(-)	BEARING, ROD END
12	19H 1732	(-)	SCREW, CAP, 3/8" X 1-1/4"
I 13	M 66194	(- 80000)	ARM, STEERING, R.H.
I	M 67718	(80001 -)	ARM, STEERING, R.H.
14	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4"
15	AM 53380	(-)	BEARING, ROD END, R.H.
16	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4"
17	AM 53869	(-)	TIE ROD, INNER (INCLUDES BEARING)

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY
(S.N. -70000)

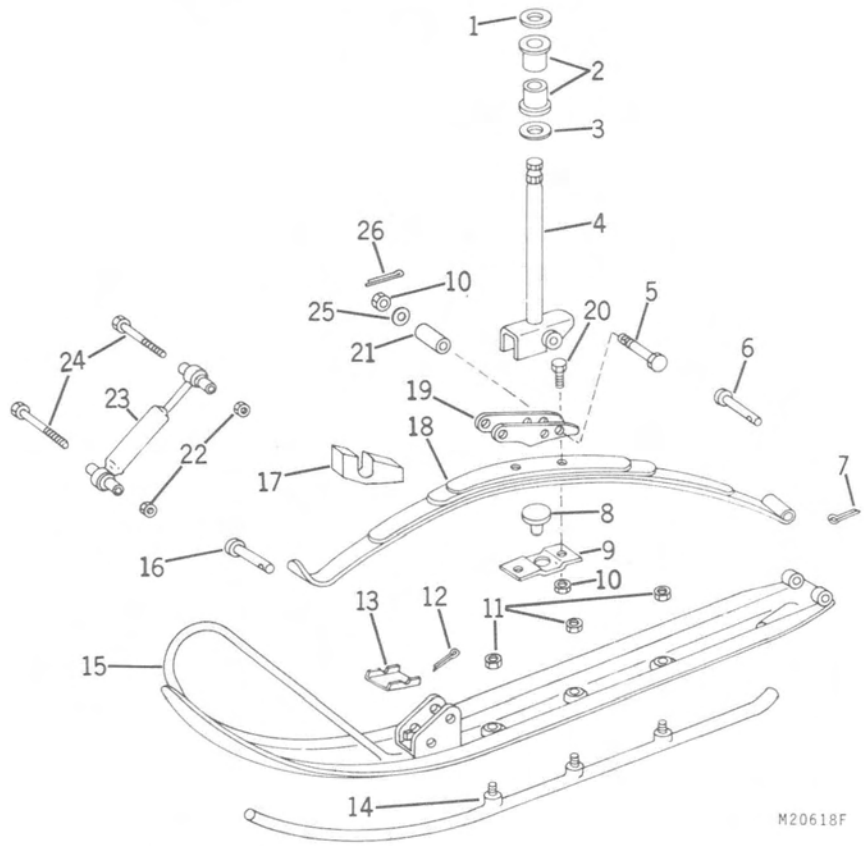
M18772



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	24H 1911	(-)	WASHER, 57/64" X 1-3/8" X 0.021"
2	M 66245	(-)	BUSHING, SPINDLE (2 USED)
3	24H 1424	(-)	WASHER, 29/32" X 1-1/2" X 0.060"
4	AM 53913	(-)	SPINDLE
5	M 66262	(-)	BOLT, SKI PIVOT, 3/8" X 3-5/16"
6	M 63232	(-)	PIN, REAR SPRING
7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
8	M 65586	(-)	BUMPER, RUBBER
9	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
10	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
11	M 63052	(-)	BLOCK, WEAR
I 12	AM 53897	(-)	ROD, SKI WEAR (SUB. AM54253)
	AM 52971	(-)	ROD, CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
13	AM 53578	(-)	SKI
14	M 63279	(-)	PIN, FRONT SPRING
15	AM 53357	(-)	SPRING ASSEMBLY
16	M 66254	(-)	BUSHING, PIVOT
17	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
18	M 64407	(-)	NUT, LOCK, 3/8"
19	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
20	AM 53918	(-)	SHOCK ABSORBER
21	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
22	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"

SHOCK ABSORBER, SPINDLE, AND SKI ASSEMBLY
(SERIAL NO. 70001-80000)

M20618F

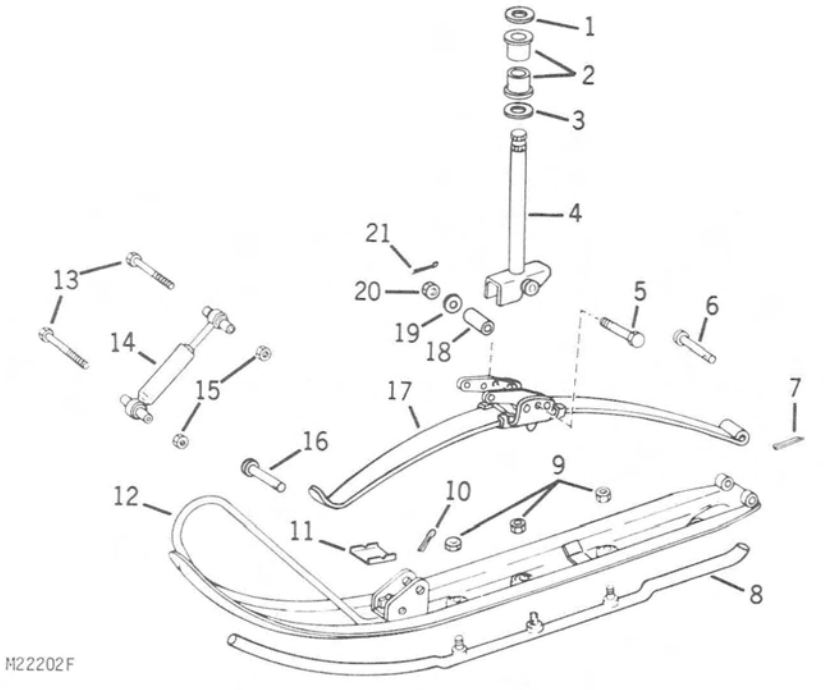


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	24H 1911		(-)	WASHER, 57/64" X 1-3/8" X 0.021"
2	M 66245		(-)	BUSHING, SPINDLE (2 USED)
3	24H 1424		(-)	WASHER, 29/32" X 1-1/2" X 0.060"
4	AM 53913		(-)	SPINDLE
5	M 66255		(-)	BOLT, SKI PIVOT
6	M 63232		(-)	PIN, REAR SPRING
7	11H 235		(-)	PIN, COTTER, 1/8" X 1/2"
8	M 63278	*	(-)	BUMPER, SKI
9	M 63174	*	(-)	RETAINER, SKI BUMPER
10	M 64407	*	(-)	NUT, LOCK, 3/8" (3 USED)
11	M 63370		(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
12	11H 233		(-)	PIN, COTTER, 3/32" X 1/2"
13	M 63052		(-)	BLOCK, WEAR
14	AM 54253		(-)	ROD, SKI WEAR
I	AM 54395		(-)	ROD, SKI CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
15	AM 53578		(-)	SKI
16	M 63279		(-)	PIN, FRONT SPRING
17	M 66280		(-)	STOP, SKI SPRING
18	AM 54230		(-)	SPRING ASSEMBLY (INCLUDES LEAF SPRINGS AND PARTS FOLLOWED BY AN ASTERISK)
19	M 65189	*	(-)	SADDLE
20	19H 3364	*	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
21	M 66254		(-)	BUSHING, PIVOT
22	M 17841		(-)	NUT, LOCK, 7/16" (2 USED)
23	AM 54231		(-)	SHOCK ABSORBER
24	19H 2347		(-)	SCREW, CAP, 7/16" X 3" (2 USED)
25	24H 1864		(-)	WASHER, 13/32" X 3/4" X 0.105"
26	11H 211		(-)	PIN, COTTER, 1/8" X 3/4"

* SEE KEY 18

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY
(SERIAL NO. 80001-)

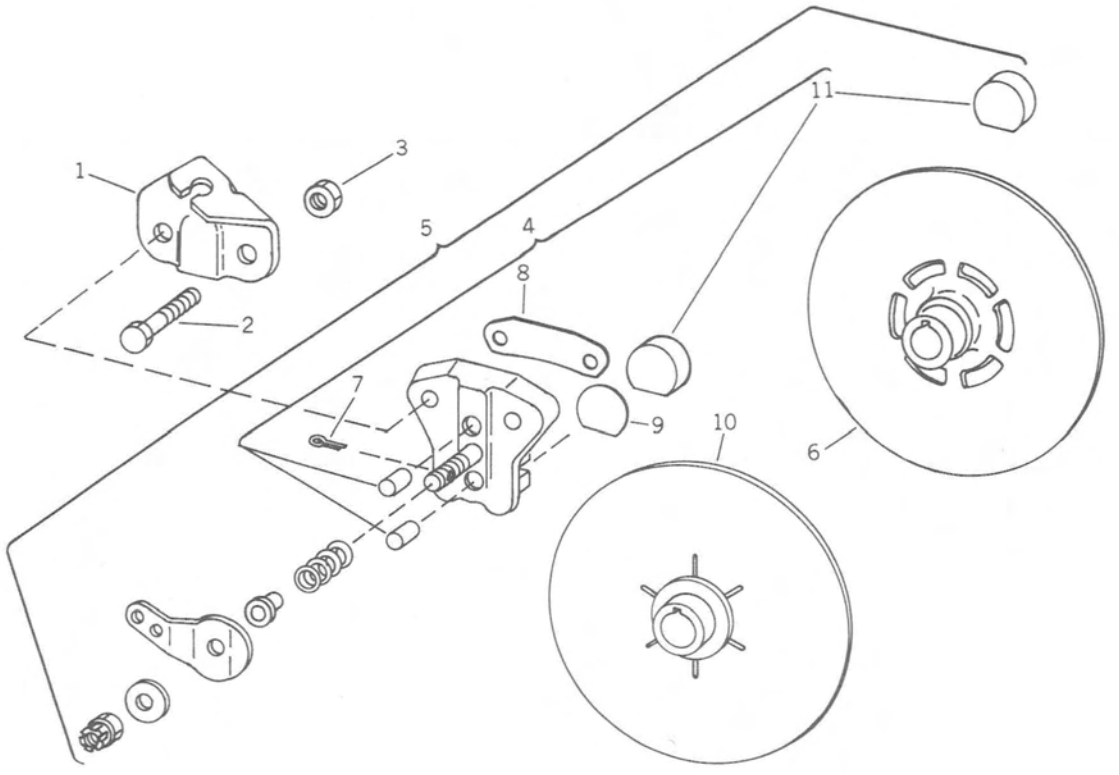
M22202F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	24H 1911	(-)	WASHER, 57/64" X 1-3/8" X 0.021"
I 2	M 66245	(-)	BUSHING, SPINDLE (2 USED)
I 3	24H 1424	(-)	WASHER, 29/32" X 1-1/2" X 0.060"
I 4	AM 54605	(-)	SPINDLE
I 5	M 66255	(-)	BOLT, SKI PIVOT
I 6	M 63232	(-)	PIN, REAR SPRING
I 7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
I 8	AM 54614	(-)	ROD, SKI WEAR
I	AM 54395	(-)	ROD, SKI CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
I 9	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
I 10	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
I 11	M 63052	(-)	BLOCK, WEAR
I 12	AM 54678	(-)	SKI
I 13	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
I 14	AM 54231	(-)	SHOCK ABSORBER
I 15	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
I 16	M 63279	(-)	PIN, FRONT SPRING
I 17	AM 54404	(-)	SPRING ASSEMBLY
I 18	M 66254	(-)	BUSHING, PIVOT
I 19	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
I 20	M 64407	(-)	NUT, LOCK, 3/8"
I 21	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"

DISK BRAKE ASSEMBLY AND HEAVY DUTY BRAKE KIT
(S.N. -80000)

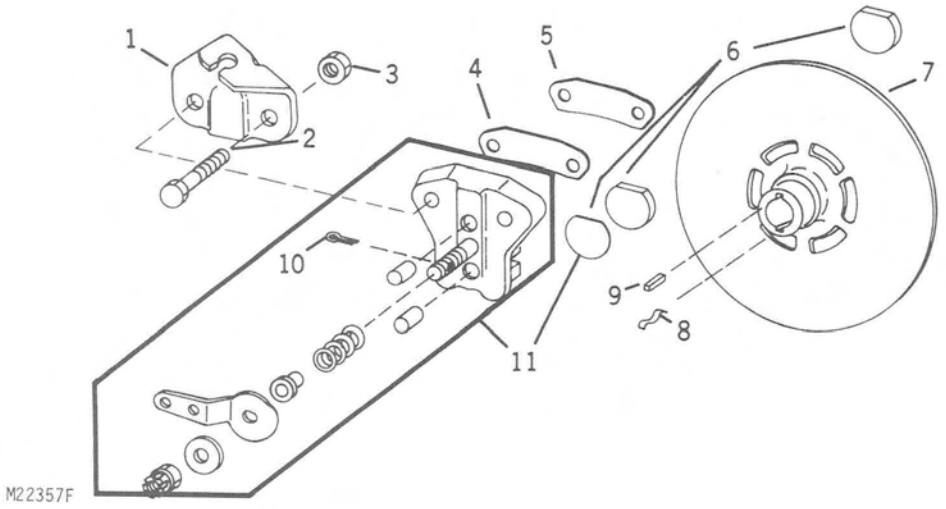
M22203F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	M 66118		(-)	BRACKET, BRAKE CABLE
2	19H 1801		(-)	SCREW, CAP, 3/8" X 2" (2 USED)
3	M 63440		(-)	NUT, LOCK, 3/8" (2 USED)
I 4	AM 53943		(-)	KIT, BRAKE REPAIR (INCLUDES TWO M66132, TWO PINS AND ONE BACKING PLATE)
I 5	AM 53850		(-)	BRAKE ASSEMBLY (SUB. AM54672, AM54675, M67842 AND M67843)
6	AM 53822		(-)	DISK, BRAKE
7	11H 234		(-)	PIN, COTTER, 3/32" X 1"
8	M 66764	*	(-)	SPACER
9	M 66761	*	(-)	PLATE, BACKING
10	AM 54181	*	(-)	DISK, BRAKE
I 11	M 66132		(-)	PAD, FRICTION (2 USED)
..	AM 54182		(-)	KIT, HEAVY DUTY BRAKE (INCLUDES ALL PARTS MARKED WITH AN ASTERISK)

DISK BRAKE ASSEMBLY
(S.N. 80001-)

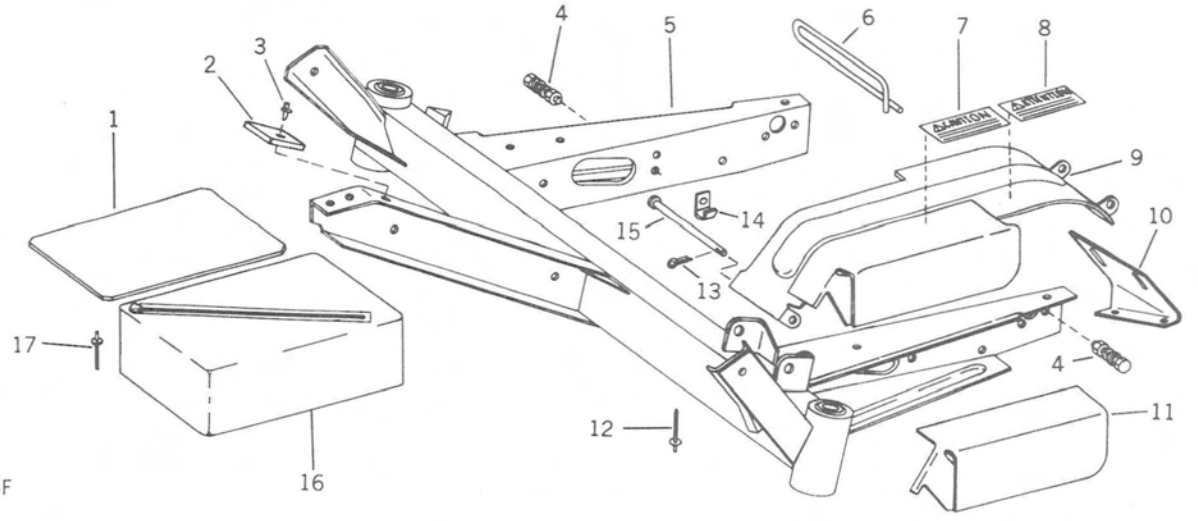
M22357F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66118	(-)	BRACKET
I 2	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4" (2 USED)
I 3	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
I 4	M 67843	(-)	SPACER (ALUM. COLOR)
I 5	M 67842	(-)	SPACER (GOLD COLOR)
I 6	AM 54675	(-)	KIT, BRAKE REPAIR
I 7	AM 54671	(-)	DISK, BRAKE
I 8	M 67838	(-)	SPRING
I 9	... .	(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
I 10	11H 234	(-)	PIN, COTTER, 3/32" X 1"
I 11	AM 54672	(-)	BRAKE ASSEMBLY

FRONT FRAME, BELT GUARD AND TOOL POUCH

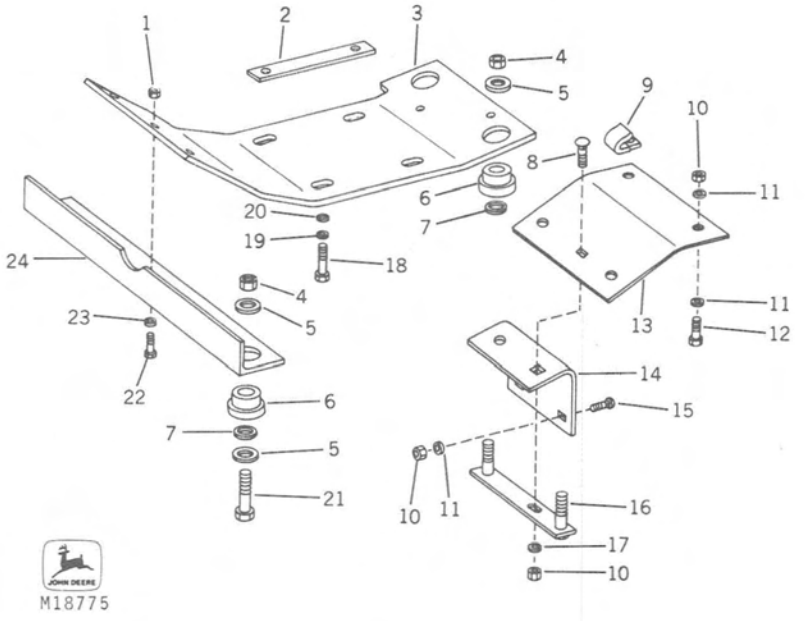
M22204F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66436	(- 80000)	BOARD, TOOL POUCH
2	M 66815	(70001 -)	BUMPER
3	M 64720	(70001 -)	RIVET, POP, 3/16" X 37/64"
4	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (9 USED)
	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (18 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (9 USED)
5	AM 53816	(- 70000)	FRAME, FRONT
	AM 54201	(70001 -)	FRAME, FRONT
6	M 66183	(-)	PIN, LOCKING
7	M 65984	(-)	DECAL, "CAUTION"
8	M 66513	(-)	DECAL, "CAUTION" (FRENCH)
9	AM 53940	(- 70000)	GUARD, BELT
	AM 54301	(70001 -)	GUARD, BELT
10	M 66181	(- 70000)	MOUNT, GUARD
	M 66775	(70001 -)	MOUNT, GUARD
11	M 66960	(- 70000)	GUARD, BELT (OPTIONAL)
12	M 64720	(-)	RIVET, POP, 3/16" X 37/64" (3 USED)
13	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
14	N 10010	(-)	J-CLAMP
15	M 66182	(- 70000)	PIN, HINGE
	M 66776	(70001 -)	PIN, HINGE
I 16	AM 53968	(- 80000)	POUCH, TOOL
I 17	M 63199	(- 80000)	RIVET, POP, 3/16" X 5/16" (3 USED)

ENGINE BASE AND PLATES
(S.N. -70000)

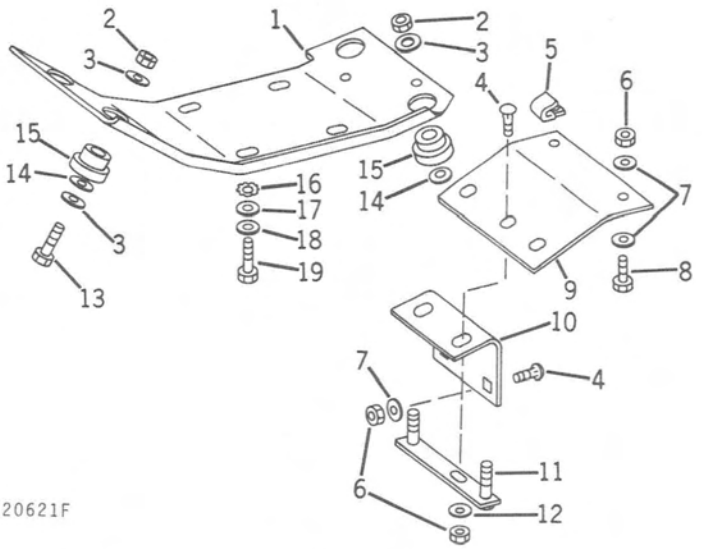
M18775



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8" (3 USED)
2	M 66266	(-)	SHIM (2 USED)
3	M 66236	(-)	BASE, ENGINE
4	M 63368	(-)	NUT, LOCK, 1/2" (4 USED)
5	24H 1351	(-)	WASHER, 9/16" X 1-1/2" X 0.164" (6 USED)
6	M 66865	(-)	MOUNT, RUBBER (4 USED)
7	24H 1162	(-)	WASHER, 17/32" X 1-1/4" X 0.060" (4 USED)
8	03H 1709	(-)	BOLT, RD. HD., 5/16" X 1"
9	N 10010	(-)	J-CLAMP
10	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
11	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
12	19H 2117	(-)	SCREW, CAP, 5/16" X 1-1/8" (2 USED)
13	M 66274	(-)	PLATE, BASE
14	M 66275	(-)	SUPPORT, BASE PLATE
15	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
16	AM 53944	(-)	STRAP ASSEMBLY
17	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
18	19H 1978	(-)	SCREW, CAP, 7/16" X 1-1/2" (4 USED)
19	12H 293	(-)	WASHER, LOCK, 7/16" (4 USED)
20	24H 1700	(-)	WASHER, 15/32" X 1" X 0.134" (4 USED)
21	19H 1805	(-)	SCREW, CAP, 1/2" X 2-1/4" (2 USED)
22	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (3 USED)
23	24H 1682	(-)	WASHER, 13/32" X 7/8" X 0.120" (3 USED)
24	M 66273	(-)	ANGLE, ENGINE MOUNT

ENGINE BASE AND PLATES
(S.N. 70001-)

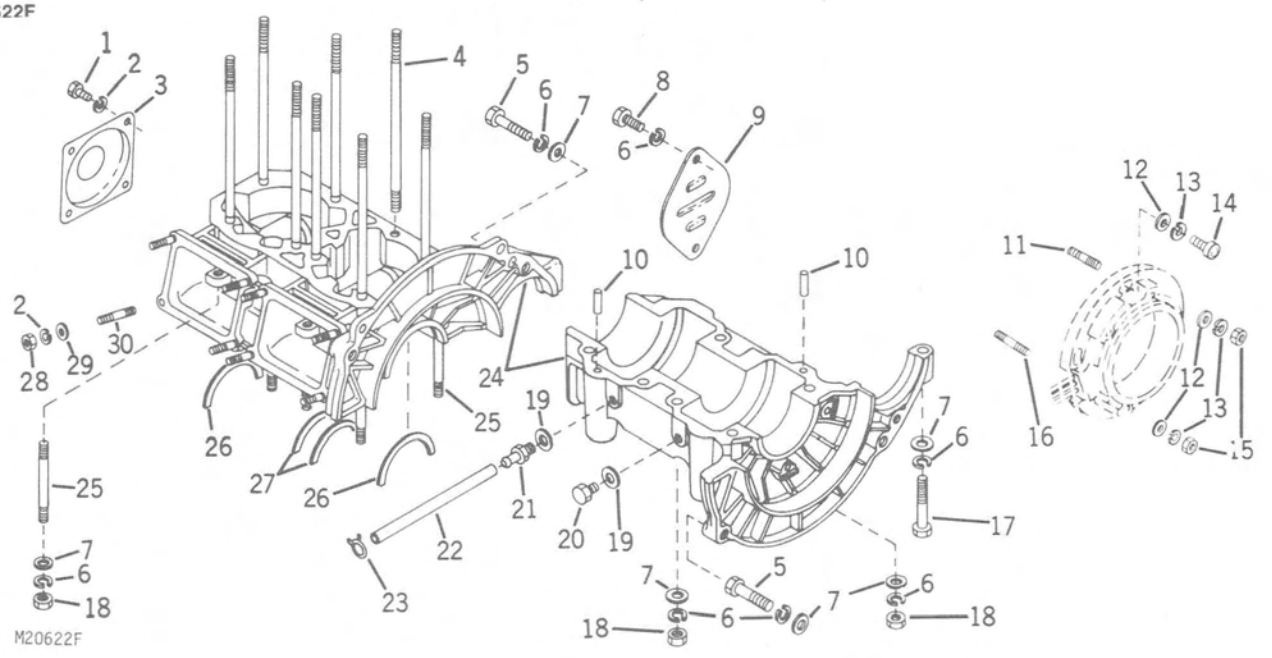
M20621F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66791	(-)	BASE, ENGINE
2	M 63440	(-)	NUT, LOCK, 1/2" (4 USED)
3	24H 1718	(-)	WASHER, 13/32" X 1-5/8" X 0.134" (6 USED)
4	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (3 USED)
5	N 10010	(-)	J-CLAMP
6	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
7	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
8	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
9	M 66777	(-)	PLATE, BASE
10	M 66778	(-)	SUPPORT, BASE PLATE
11	AM 54206	(-)	STRAP ASSEMBLY
12	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
13	19H 2104	(-)	SCREW, CAP, 3/8" X 5" (2 USED)
14	24H 1313	(-)	WASHER, 13/32" X 1-3/4" X 0.060" (4 USED)
15	M 66785	(-)	MOUNT, RUBBER (4 USED)
16	12H 336	(-)	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH (4 USED)
17	24H 1328	(-)	WASHER, 15/32" X 1-1/4" X 0.149" (4 USED)
18	12H 325	(-)	WASHER, LOCK, INTERNAL-TOOTH, 7/16" (4 USED)
19	19H 1978	(-)	SCREW, CAP, 7/16" X 1-1/2" (4 USED)

CRANKCASE
340 CYCLONE (S.N -70388)
440 CYCLONE (S.N -70220)

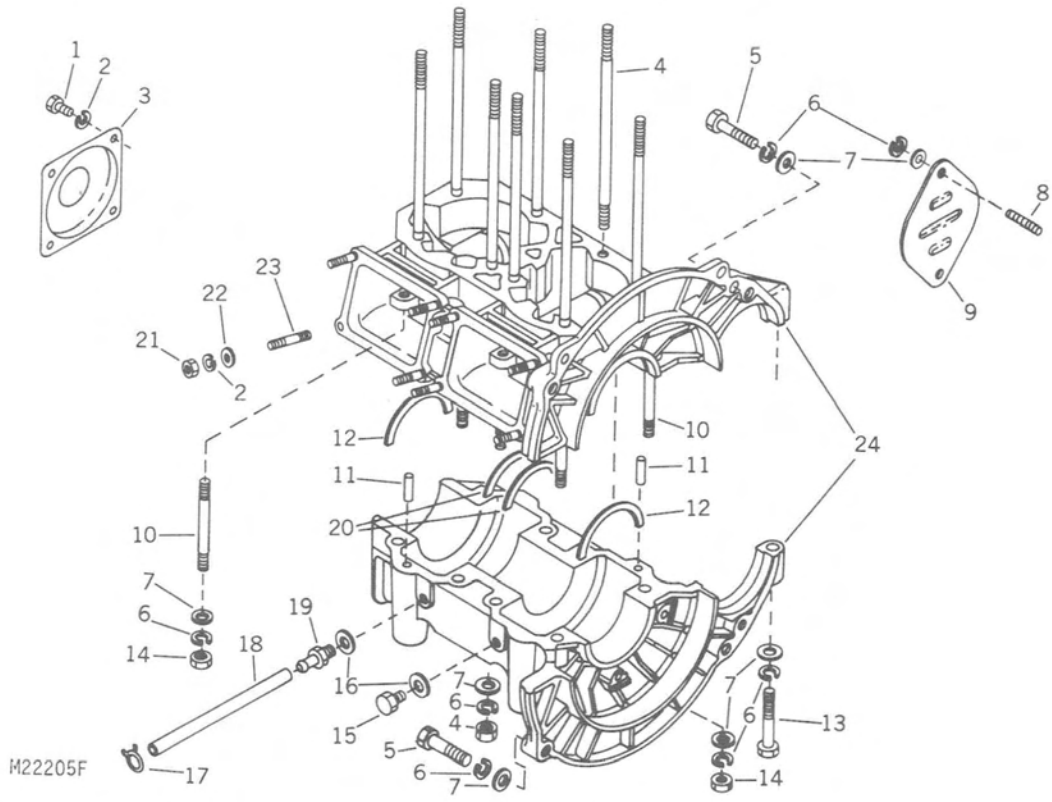
M20622F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM (4 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (12 USED)
3	M 66364	(-)	PROTECTOR, OIL SEAL
4	M 64656	(-)	BOLT, STUD (8 USED)
5	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
6	12H 303	(-)	WASHER, LOCK, 5/16" (14 USED)
7	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (14 USED)
8	19M 7139	(-)	SCREW, CAP, 8 MM X 20 MM (2 USED)
9	M 63562	(-)	PLATE
10	M 63547	(-)	PIN, KNOCK (2 USED)
11	M 66751	(-)	BOLT, STUD, UPPER (2 USED) (BEGINNING ENGINE SN 7412000) (340)
	M 66751	(-)	BOLT, STUD, UPPER (2 USED) (BEGINNING ENGINE SN 7402000) (440)
12	24M 7027	(-)	WASHER, 5 MM (4 USED)
13	12H 246	(-)	WASHER, LOCK, 5 MM (8 USED)
14	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM (4 USED)
15	14M 7028	(-)	NUT, 5 MM (4 USED)
16	M 66752	(-)	BOLT, STUD, LOWER (2 USED) (BEGINNING ENGINE SN 7412000) (340)
	M 66752	(-)	BOLT, STUD, LOWER (2 USED) (BEGINNING ENGINE SN 7402000) (440)
17	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
18	14M 7029	(-)	NUT, 8 MM (10 USED)
19	M 63940	(-)	GASKET (2 USED)
20	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
21	M 64659	(-)	CONNECTOR
I 22	M 64328	(-)	LINE, IMPULSE (SUB. M66945)
23	M 47470	(-)	CLAMP, HOSE (2 USED)
24	AM 53984	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 7412000) (340)
	AM 53984	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 7402000) (440)
	AM 53522	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 56000000) (340)
	AM 53522	(-)	CRANKCASE ASSEMBLY (BEGINNING ENGINE SN 44000000) (440)
25	M 64177	(-)	BOLT, STUD (8 USED)
26	M 63548	(-)	CIRCLIP (2 USED)
27	M 63939	(-)	CIRCLIP (2 USED)
28	14M 7027	(-)	NUT, 6 MM (8 USED)
29	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
30	M 64657	(-)	BOLT, STUD (8 USED)
..	AM 53648	(-)	ENGINE, COMPLETE (340)
..	AM 53650	(-)	ENGINE, COMPLETE (440)
I ..	AM 52546	(-)	KIT, TOOL (SUB. AM54227)
..	M 64850	(-)	SEALANT

CRANKCASE
340 CYCLONE (S.N. 70389-)
440 CYCLONE (S.N. 70221-)

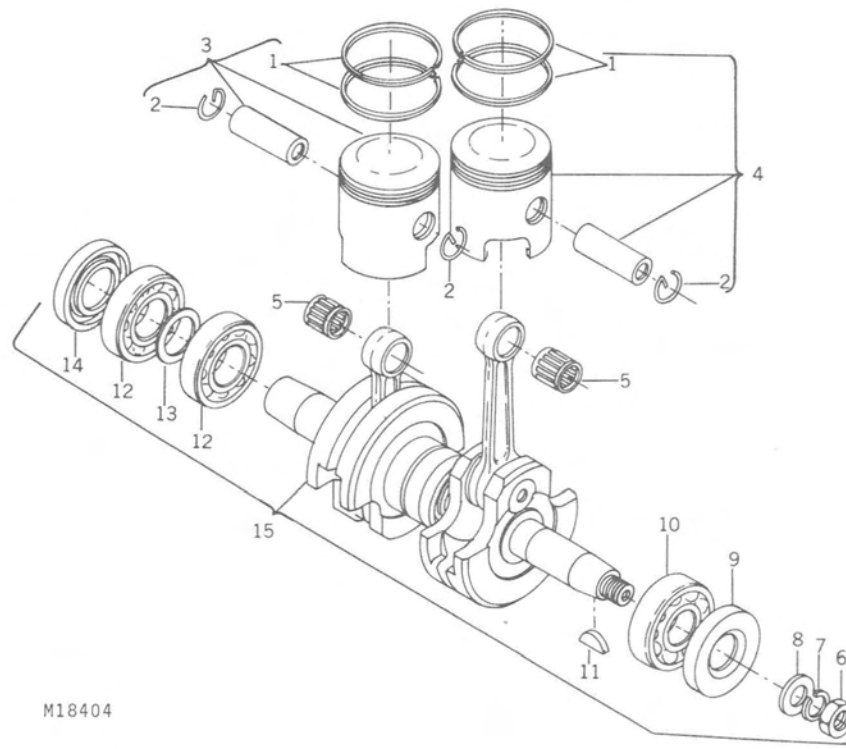
M22205F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	19M 7560	(- 80000)	SCREW, CAP, 6 MM X 16 MM (4 USED)
I	19M 6614	(80001 -)	SCREW, CAP, 6 MM X 12 MM (4 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (12 USED)
3	M 66364	(-)	PROTECTOR, OIL SEAL
4	M 64656	(-)	BOLT, STUD (8 USED)
5	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
6	12H 303	(-)	WASHER, LOCK, 5/16" (14 USED)
7	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (14 USED)
I 8	M 63572	(-)	BOLT, STUD (2 USED)
9	M 63562	(-)	PLATE
10	M 64177	(-)	BOLT, STUD (8 USED)
11	M 63547	(-)	PIN, KNOCK (2 USED)
12	M 63548	(-)	CIRCLIP (2 USED)
13	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
14	14M 7029	(-)	NUT, 8 MM (10 USED)
15	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
16	M 63940	(-)	GASKET (2 USED)
17	M 47470	(-)	CLAMP, IMPULSE HOSE (2 USED)
18	M 66945	(-)	LINE, IMPULSE (CUT TO LENGTH)
19	M 66559	(-)	CONNECTOR
20	M 63939	(-)	CIRCLIP (2 USED)
21	14M 7027	(-)	NUT, 6 MM (8 USED)
22	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
23	M 64657	(-)	BOLT, STUD (8 USED)
24	AM 53984	(-)	CRANKCASE ASSEMBLY
I ..	AM 54148	(- 80000)	ENGINE, COMPLETE (340)
I ..	AM 54634	(80001 -)	ENGINE, COMPLETE (340)
I ..	AM 54149	(- 80000)	ENGINE, COMPLETE (440)
I ..	AM 54383	(80001 -)	ENGINE, COMPLETE (440)
..	AM 54227	(-)	KIT, TOOL
..	M 64850	(-)	SEALANT

PISTON, CRANKSHAFT AND BEARINGS
340 CYCLONE (S.N. -70388)
440 CYCLONE (S.N. -70220)

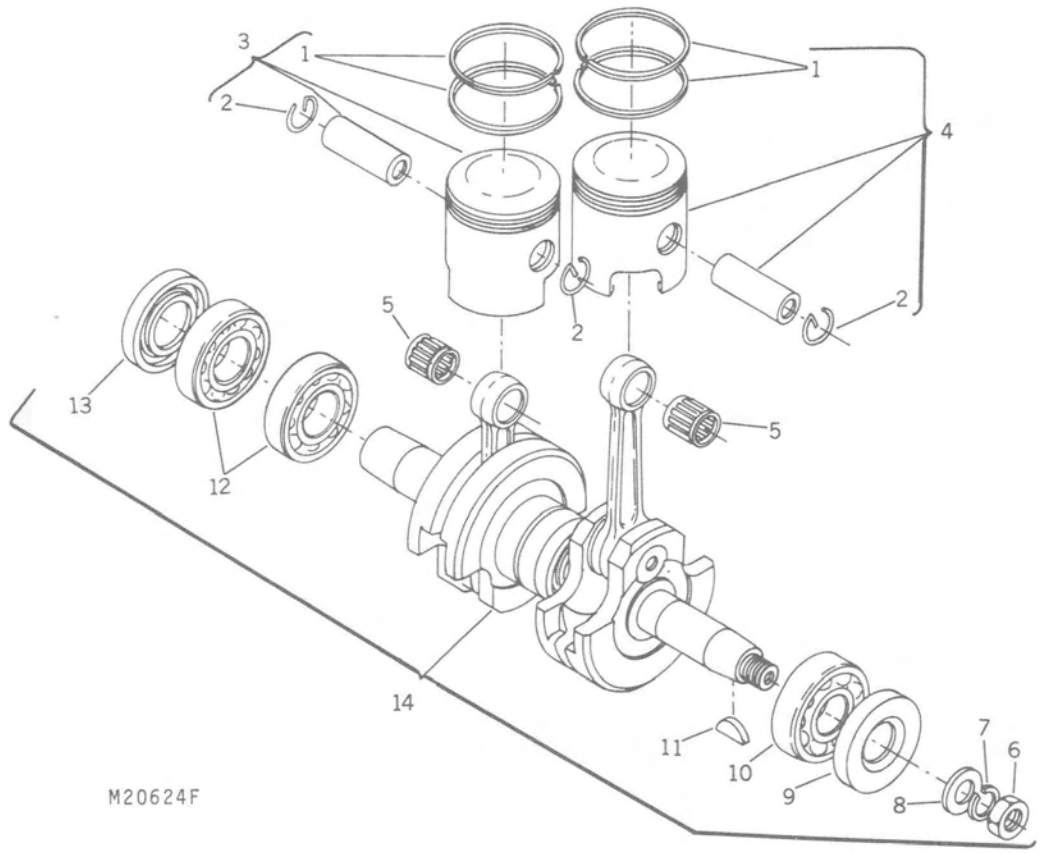
M18404



	KEY	PART NO.		SERIAL NO.		DESCRIPTION
I	1	AM 53980	(	-	)	KIT, PISTON RING (STANDARD) (SUB. AM54225)
		AM 54110	(	-	)	KIT, PISTON RING, 0.010" (0.25 MM) OVERSIZE (340) (2 USED)
		AM 53983	(	-	)	KIT, PISTON RING (STANDARD) (440)
		AM 54111	(	-	)	KIT, PISTON RING, 0.010" (0.25 MM) OVERSIZE (440) (2 USED)
I	2	M 65649	(	-	)	RETAINER, PISTON PIN (4 USED) (SUB. M66557)
I	3	AM 53978	(	-	)	PISTON (STANDARD) (340) (SUB. AM54387)
I		AM 54139	(	-	)	PISTON, L.H. 0.010" (0.25 MM) OVERSIZE (340) (SUB. AM54389)
I		AM 53981	(	-	)	PISTON (STANDARD) L.H. (440) (SUB. AM54391)
I		AM 54141	(	-	)	PISTON, L.H. 0.010" (0.25 MM) OVERSIZE (440) (SUB. AM54393)
I	4	AM 53979	(	-	)	PISTON (STANDARD) R.H. (340) (SUB. AM54386)
I		AM 54138	(	-	)	PISTON, R.H. 0.010" (0.25 MM) OVERSIZE (340) (SUB. AM54388)
I		AM 53982	(	-	)	PISTON (STANDARD) R.H. (440) (SUB. AM54390)
I		AM 54140	(	-	)	PISTON, R.H. 0.010" (0.25 MM) OVERSIZE (440) (SUB. AM54392)
	5	AM 53034	(	-	)	BEARING, NEEDLE (2 USED)
	6	M 64655	(	-	)	NUT, CRANKSHAFT
	7	12H 317	(	-	)	WASHER, SPRING
	8	24M 7038	(	-	)	WASHER, 14 MM X 24 MM X 3 MM
I	9	M 63541	(	-	)	SEAL, OIL (SUB. M66826)
I	10	AM 52359	(	-	)	BEARING, BALL (SUB. AM53392)
	11	M 63542	(	-	)	KEY, WOODRUFF
	12	AM 53977	(	-	)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 7412000) (340)
		AM 53977	(	-	)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 7402000) (440)
		AM 52405	(	-	)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 56000000) (340)
		AM 52405	(	-	)	BEARING, BALL (2 USED) (BEGINNING ENGINE SN 44000000) (440)
	13	M 66362	(	-	)	SHIM
I	14	M 63683	(	-	)	SEAL, OIL (SUB. M66825)
	15	AM 53976	(	-	)	CRANKSHAFT ASSEMBLY (BEGINNING ENGINE SN 7412000)
		AM 53976	(	-	)	CRANKSHAFT ASSEMBLY (BEGINNING ENGINE SN 7402000)
I		AM 53518	(	-	)	CRANKSHAFT ASSEMBLY DOES NOT INCLUDE M66362 (BEGINNING ENGINE SN 56000000 (340) (SUB. AM53976)
		AM 53518	(	-	)	CRANKSHAFT ASSEMBLY DOES NOT INCLUDE M66362 (BEGINNING ENGINE SN 44000000) (440)

PISTON, CRANKSHAFT AND BEARINGS
340 CYCLONE (S.N. 70389-)
440 CYCLONE (S.N. 70221-)

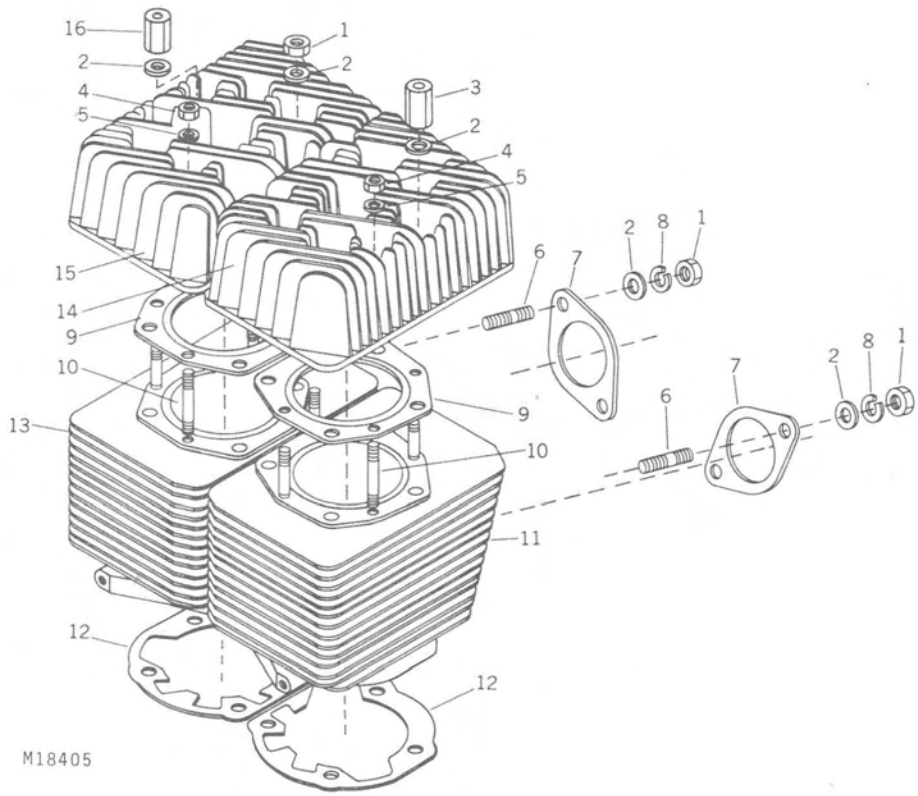
M20624F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54225	(-)	KIT, PISTON RING (STANDARD) (340) (2 USED)
	AM 54394	(-)	KIT, PISTON RING, 0.010" (0.254 MM) OVERSIZE (340) (2 USED)
	AM 53983	(-)	KIT, PISTON RING (STANDARD) (440)
	AM 54111	(-)	KIT, PISTON RING, 0.010" (0.25 MM) OVERSIZE (440) (2 USED)
2	M 66557	(-)	RETAINER, PISTON PIN (4 USED)
I 3	AM 54387	(- 80000)	PISTON, L.H. (STANDARD) (340) (SUB. AM54631)
I	AM 54631	(80001 -)	PISTON, L.H. (STANDARD) (340)
I	AM 54389	(- 80000)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (340) (SUB. AM54663)
I	AM 54663	(80001 -)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (340)
	AM 54391	(-)	PISTON, L.H. (STANDARD) (440)
I	AM 54393	(- 80000)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (440) (SUB. AM54661)
I	AM 54661	(80001 -)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (440)
I 4	AM 54386	(- 80000)	PISTON, R.H. (STANDARD) (340) (SUB. AM54630)
I	AM 54630	(80001 -)	PISTON, R.H. (STANDARD) (340)
I	AM 54388	(- 80000)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (340) (SUB. AM54662)
I	AM 54662	(80001 -)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (340)
	AM 54390	(-)	PISTON, R.H. (STANDARD) (440)
I	AM 54392	(- 80000)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (440) (SUB. AM54660)
I	AM 54660	(80001 -)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (440)
5	AM 53034	(-)	BEARING, NEEDLE (2 USED)
6	M 64655	(-)	NUT, CRANKSHAFT
7	12H 317	(-)	WASHER, SPRING
8	24M 7038	(-)	WASHER, 14 MM X 24 MM X 3 MM
9	M 66826	(-)	SEAL, OIL
10	AM 53392	(-)	BEARING, BALL
11	M 63542	(-)	KEY, WOODRUFF
12	AM 53977	(-)	BEARING, BALL (2 USED)
13	M 66825	(-)	SEAL, OIL
14	AM 53976	(-)	CRANKSHAFT ASSEMBLY

CYLINDERS, CYLINDER HEADS AND GASKETS
(S.N. -70000)

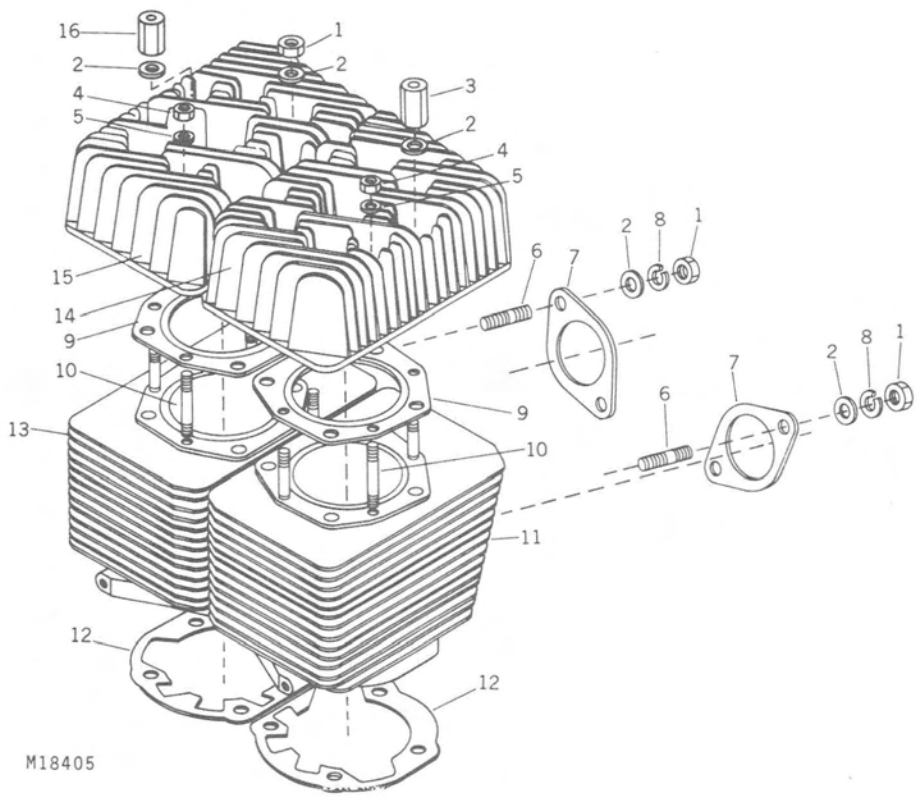
M18405



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (8 USED)
2	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (12 USED)
3	M 65654	(-)	NUT, LONG (2 USED)
4	14M 7027	(-)	NUT, 6 MM (8 USED)
5	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
6	M 63555	(-)	BOLT, STUD (4 USED)
7	M 65413	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
8	12H 303	(-)	WASHER, LOCK, 5/16" (4 USED)
9	M 65652	(-)	GASKET, CYLINDER HEAD (2 USED) (340)
	M 64675	(-)	GASKET, CYLINDER HEAD (440)
10	M 63954	(-)	BOLT, STUD (8 USED)
11	AM 53520	(-)	CYLINDER ASSEMBLY R.H. (INCLUDES M63555 AND M63954) (340)
	AM 53053	(-)	CYLINDER ASSEMBLY R.H. (440)
12	M 65653	(-)	GASKET, CYLINDER BASE (2 USED)
13	AM 53988	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN 7412000) (340)
	AM 53521	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN 56000000) (340)
	AM 53989	(-)	CYLINDER ASSEMBLY L.H. (440)
14	M 66371	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 7412000) (340)
	M 65650	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 56000000) (340)
	M 66372	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 7402000) (440)
	M 64674	(-)	HEAD, CYLINDER R.H. (BEGINNING ENGINE SN 44000000) (440)
15	M 65651	(-)	HEAD, CYLINDER L.H. (340)
	M 64673	(-)	HEAD, CYLINDER L.H. (440)
16	M 66365	(-)	NUT, LONG (2 USED)
..	AM 53524	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64690, ONE M65413, ONE M65652, AND ONE M65653) (340)
..	AM 53528	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64675, ONE M64690, ONE M65413 AND ONE M65653) (440)

CYLINDERS, CYLINDER HEADS AND GASKETS
(S.N. 70001-)

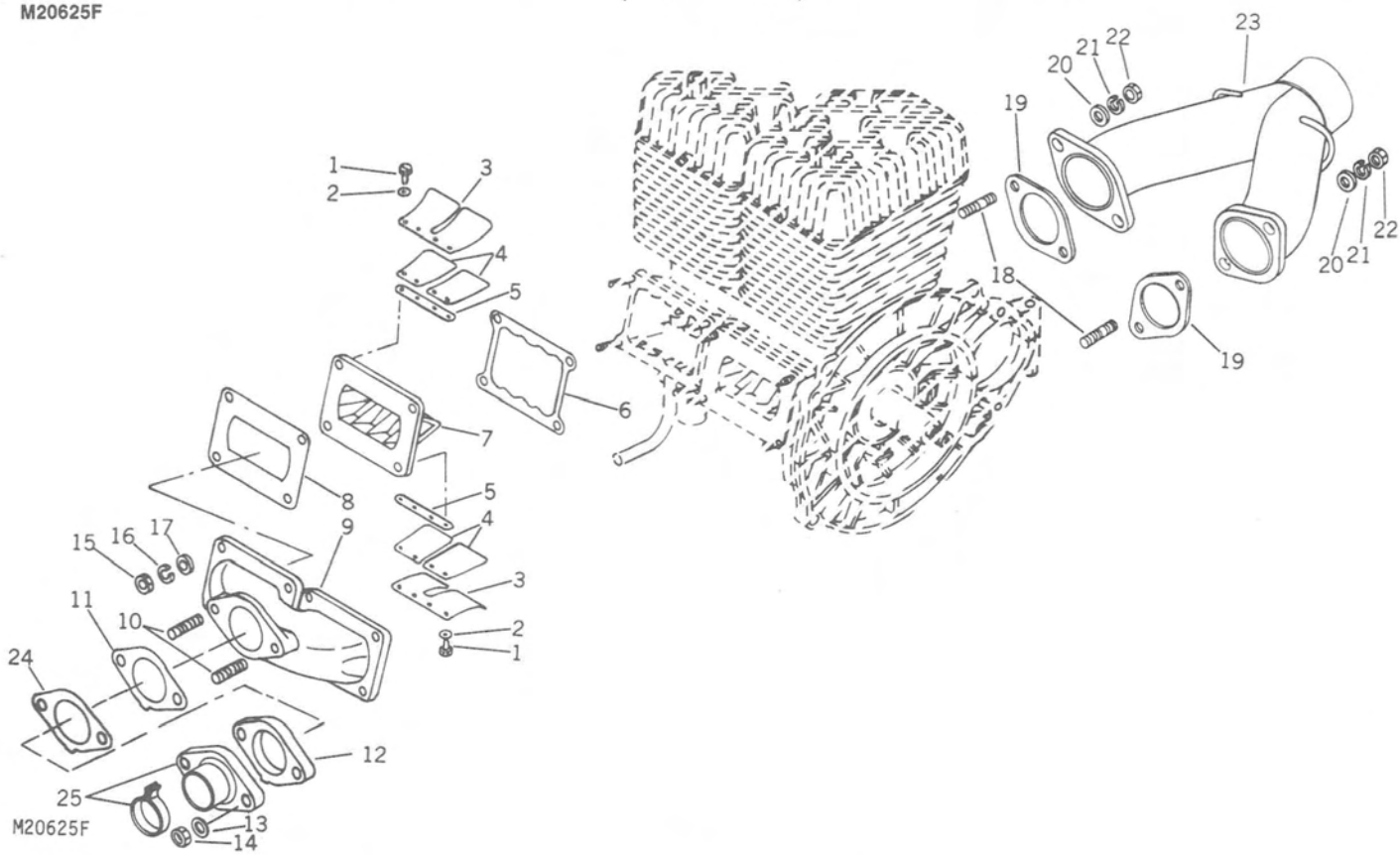
M18405



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (8 USED)
2	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (12 USED)
3	M 65654	(-)	NUT, LONG (2 USED)
4	14M 7027	(-)	NUT, 6 MM (8 USED)
5	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
6	M 63555	(-)	BOLT, STUD (4 USED)
7	M 65413	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
8	12H 303	(-)	WASHER, LOCK, 5/16" (4 USED)
9	M 65652	(-)	GASKET, CYLINDER HEAD (2 USED) (340)
	M 64675	(-)	GASKET, CYLINDER HEAD (2 USED) (440)
10	M 63954	(-)	BOLT, STUD (8 USED)
11	AM 53520	(-)	CYLINDER ASSEMBLY R.H. (INCLUDES M63555 AND M63954) (340)
	AM 53053	(-)	CYLINDER ASSEMBLY R.H. (440)
12	M 65653	(-)	GASKET, CYLINDER BASE (2 USED)
13	AM 53988	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN 7412000) (340)
	AM 53521	(-)	CYLINDER ASSEMBLY L.H. (INCLUDES M63555 AND M63954) (BEGINNING ENGINE SN56000000) (340)
	AM 53989	(-)	CYLINDER ASSEMBLY L.H. (440)
14	M 66834	(-)	HEAD, CYLINDER R.H. (340)
	M 66836	(-)	HEAD, CYLINDER R.H. (440)
15	M 66835	(-)	HEAD, CYLINDER L.H. (340)
	M 66837	(-)	HEAD, CYLINDER L.H. (440)
16	M 66365	(-)	NUT, LONG (2 USED)
..	AM 53524	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64690, ONE M65413, ONE M65652 AND ONE M65653) (340)
..	AM 53528	(-)	GASKET, SET (INCLUDES ONE M63940, ONE M63980, ONE M63981, ONE M64675, ONE M64690, ONE M65413 AND ONE M65653) (440)

INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY
(S.N. -70000)

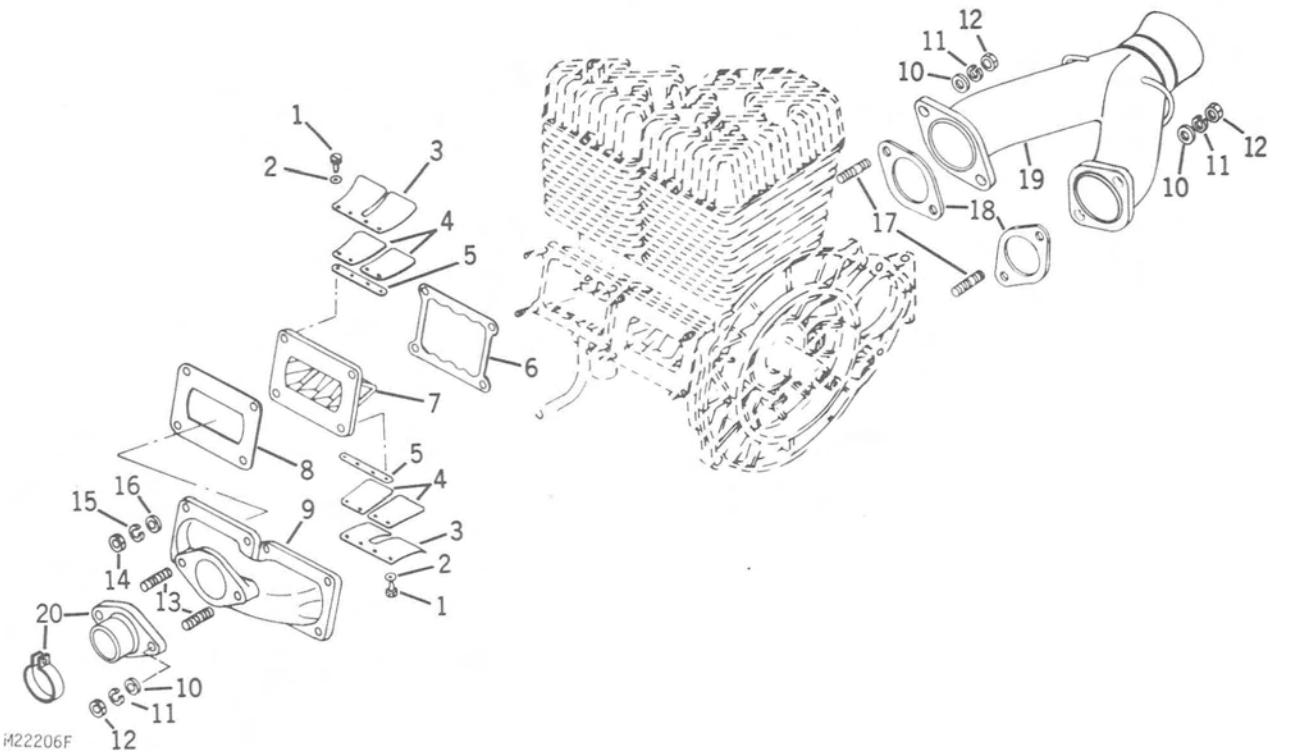
M20625F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 7044	(-)	SCREW, MACHINE, 3 MM X 6 MM (16 USED)
2	12H 233	(-)	WASHER, LOCK (16 USED)
3	M 63979	(-)	GUIDE, VALVE (4 USED)
4	M 65658	(-)	VALVE, REED (8 USED)
5	M 63977	(-)	SHIM, VALVE (4 USED)
6	M 63980	(-)	PACKING, REED VALVE (2 USED)
7	M 63976	(-)	BODY, REED VALVE (2 USED)
8	M 63981	(-)	PACKING, REED VALVE (2 USED)
9	M 64672	(-)	MANIFOLD, INTAKE
10	M 66354	(- XXXXX)	BOLT, STUD (2 USED)
	M 63640	(XXXXX -)	BOLT, STUD (2 USED)
11	M 63999	(-)	GASKET
12	M 63643	(-)	INSULATOR
13	24H 1301	(-)	WASHER, 13/32" X 9/16" X 0.060" (2 USED)
14	M 66687	(-)	NUT (2 USED)
15	14M 7027	(-)	NUT, 6 MM (8 USED)
16	12H 302	(-)	WASHER, LOCK, 1/4" (8 USED)
17	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
18	M 63555	(-)	STUD, EXHAUST MANIFOLD (4 USED)
19	M 65413	(-)	GASKET, EXHAUST MANIFOLD
20	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (12 USED)
21	12H 303	(-)	WASHER, LOCK, 5/16" (4 USED)
22	14M 7029	(-)	NUT, 8 MM (10 USED)
23	AM 53987	(-)	MANIFOLD, EXHAUST
24	M 64018	(-)	GASKET, INTAKE
25	AM 53953	(-)	FLANGE AND CLAMP

INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY
(S.N. 70001-)

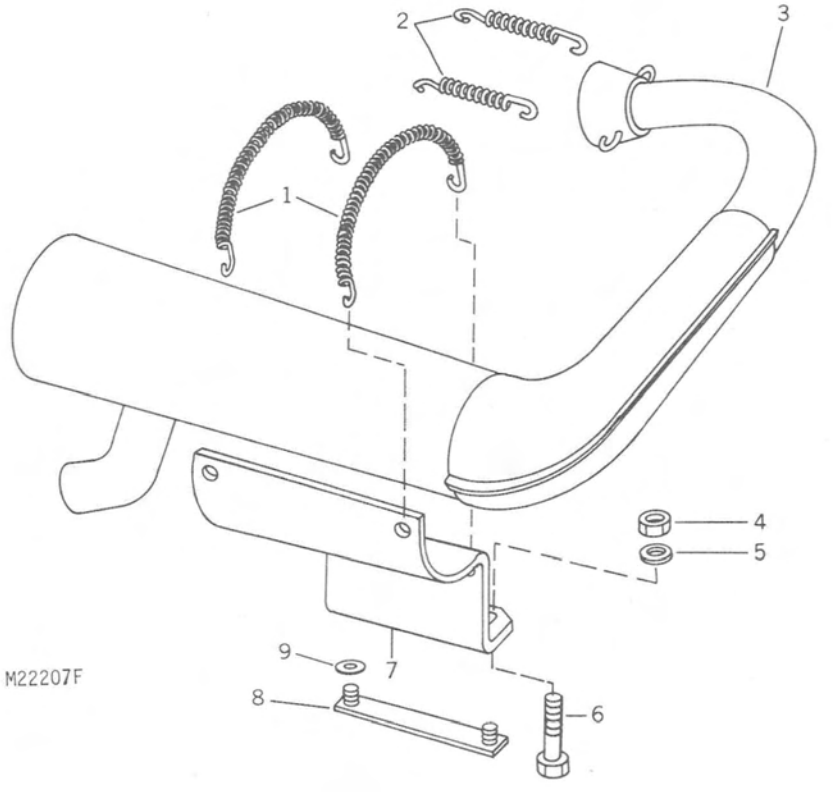
M22206F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 7044	(-)	SCREW, MACHINE, 3 MM X 6 MM (16 USED)
2	12H 233	(-)	WASHER, LOCK, NO. 5 (16 USED)
3	M 63979	(-)	GUIDE, VALVE (4 USED)
4	M 65658	(-)	VALVE, REED (8 USED)
5	M 63977	(-)	SHIM, VALVE (4 USED)
6	M 63980	(-)	PACKING, REED VALVE (2 USED)
7	M 63976	(-)	BODY, REED VALVE (2 USED)
8	M 63981	(-)	PACKING, REED VALVE (2 USED)
9	M 66832	(-)	MANIFOLD, INTAKE
10	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (6 USED)
11	12H 303	(-)	WASHER, LOCK, 5/16" (6 USED)
12	14M 7029	(-)	NUT, 8 MM (6 USED)
13	M 66589	(-)	BOLT, STUD (2 USED)
14	14M 7027	(-)	NUT, 10 MM (2 USED)
15	12H 302	(-)	WASHER, LOCK, 1/4" (8 USED)
16	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (8 USED)
17	M 63555	(-)	BOLT, STUD (2 USED)
18	M 65413	(-)	GASKET (2 USED)
I 19	AM 53987	(-)	MANIFOLD, EXHAUST
I 20	AM 53953	(-)	FLANGE AND CLAMP

MUFFLER

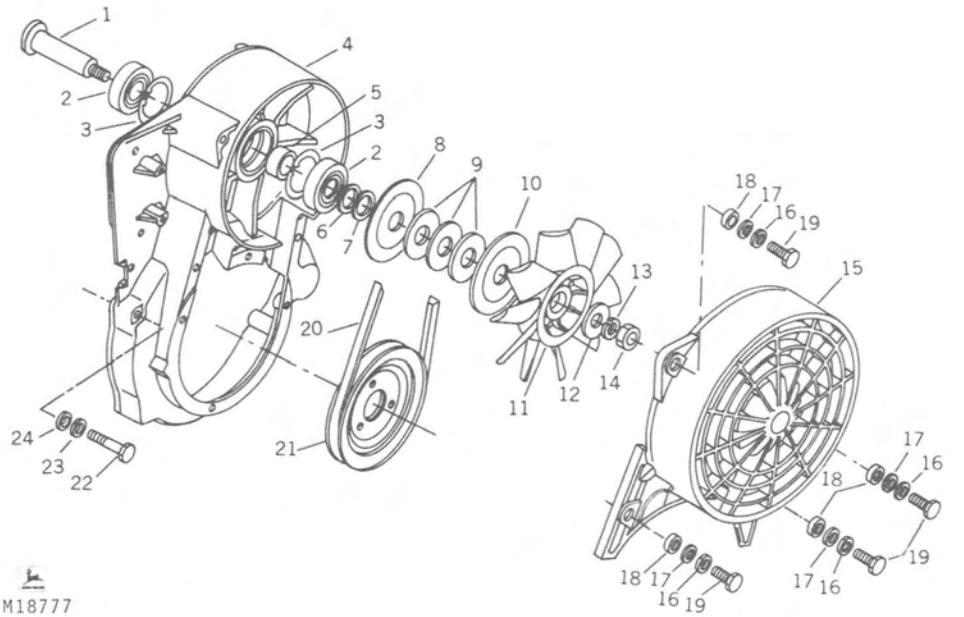
M22207F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 48858	(-)	SPRING, MUFFLER BRACKET (2 USED)
2	M 66155	(-)	SPRING, MUFFLER (2 USED)
3	AM 53793	(-)	MUFFLER
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	24H 1887	(- 70000)	WASHER, 11/32" X 1" X 0.134" (4 USED)
6	19H 1905	(- 70000)	SCREW, CAP, 5/16" X 1" (2 USED)
I 7	M 66258	(- 70000)	BRACKET, MUFFLER (SUB. M67518)
I	M 67518	(70001 -)	BRACKET, MUFFLER
8	AM 54246	(70001 -)	BOLT AND RETAINER
I 9	24H 1176	(80001 -)	WASHER, 13/32" X 1-1/4" X 0.090" (2 USED)

FAN AND FAN DRIVE

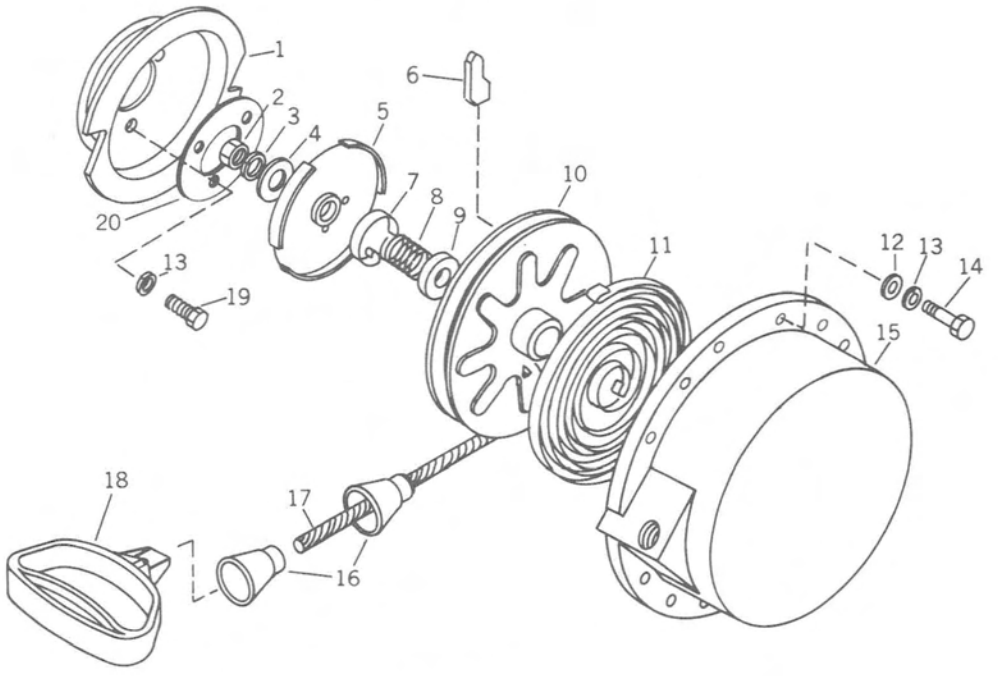
M18777



KEY	PART NO.		SERIAL NO.		DESCRIPTION
1	M	63973	(-)		SHAFT, FAN
2	AM	52498	(-)		BEARING, FAN (2 USED)
3	M	63966	(-)		RING, SNAP (2 USED)
4	M	65656	(-)		COVER, FAN
5	M	63967	(-)		SPACER, BEARING
6	M	65416	(-)		WASHER (THICK)
7	M	63970	(-)		WASHER (THIN)
8	M	63961	(-)		PULLEY, DRIVEN, INNER HALF
9	M	63963	(-)		SPACER, PULLEY (3 USED)
10	M	63962	(-)		PULLEY, DRIVEN, OUTER HALF
11	M	63972	(-	70000)	FAN, COOLING
	M	66831	(70001 -	)	FAN, COOLING
12	M	63971	(-)		SPACER, OUTSIDE
13	12H	301	(-)		WASHER, LOCK, 1/2"
14	M	63568	(-)		NUT, FAN SHAFT
15	M	65661	(-)		GUARD, FAN
16	12H	302	(-)		WASHER, LOCK, 1/4" (4 USED)
17	24M	7105	(-)		WASHER, 6 MM X 12 MM X 1.5 MM (4 USED)
18	M	63615	(-)		SPACER (4 USED)
I 19	19M	7560	(-)		SCREW, CAP, 6 MM X 16 MM (4 USED)
I 20	M	65414	(-	80000)	BELT
I	M	67762	(80001 -	)	BELT
21	M	66366	(-	70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 7412000) (340)
	M	66366	(-	70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 7402000) (440)
	M	66366	(70001 -	)	PULLEY, DRIVE (340 AND 440)
	M	64667	(-	70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 56000000) (340)
	M	64667	(-	70000)	PULLEY, DRIVE (BEGINNING ENGINE SN 44000000) (440)
22	19M	7378	(-)		BOLT, 8 MM X 45 MM
23	12H	303	(-)		WASHER, LOCK, 5/16"
24	24M	7095	(-)		WASHER, 8.4 MM X 15 MM X 1.5 MM

RECOIL STARTER

M22208F

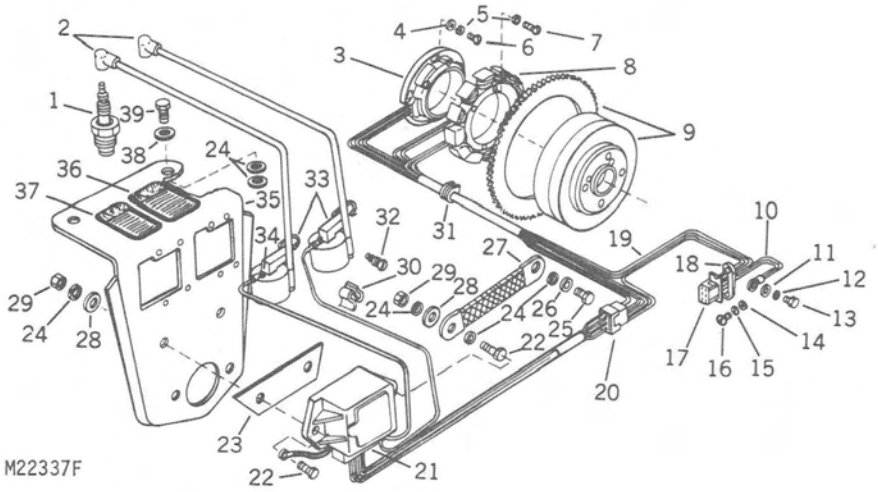


M22208F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66370	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 7412000) (340)
	M 66370	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 7402000) (440)
	M 64669	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 56000000) (340)
	M 64669	(-)	PULLEY, STARTER (BEGINNING ENGINE SN 44000000)
2	14M 7059	(-)	NUT, 8 MM
3	12H 303	(-)	WASHER, LOCK, 5/16"
4	M 65975	(-)	WASHER
5	M 63576	(-)	PLATE, FRICTION
6	M 63577	(-)	PAWL (3 USED)
7	M 64849	(-)	SPRING, RETURN
8	M 64853	(-)	SPRING
9	M 63616	(-)	WASHER
10	M 63581	(-)	REEL
11	M 63580	(-)	SPRING, MAIN
12	24M 7105	(-)	WASHER, 6MM X 12 MM X 1.5 MM (4 USED)
13	12H 302	(-)	WASHER, LOCK, 1/4" (7 USED)
14	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (4 USED)
15	M 65405	(-)	CASE
16	M 65976	(-)	GUIDE, ROPE (2 USED)
I 17	M 66373	(- 70000)	ROPE (SUB. M65977)
	M 65977	(70001 -)	ROPE
18	M 66111	(-)	HANDLE, STARTER ROPE
I 19	19M 7159	(- 80000)	SCREW, CAP, 6 MM X 15 MM (3 USED) (SUB. 19M7560)
I	19M 7077	(80001 -)	SCREW, CAP, 6 MM X 18 MM (3 USED)
I 20	M 67763	(80001 -)	PLATE, BACKING

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. -70000)

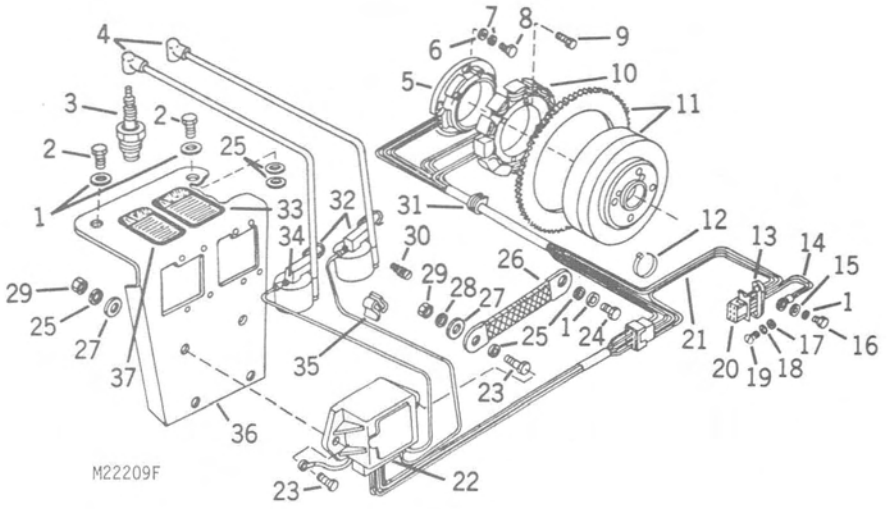
M22337F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
2	AM 53862	(-)	KIT, BOOT AND SPRING
3	AM 53643	(-)	HOUSING ASSEMBLY, TRIGGER
4	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (4 USED)
5	12H 246	(-)	WASHER, LOCK, NO. 10 (8 USED)
6	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM (4 USED)
7	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (4 USED)
8	AM 53647	(-)	STATOR, ASSEMBLY
9	AM 53921	(-)	FLYWHEEL, ASSEMBLY WITH RING GEAR
10	AM 53634	(-)	WIRE, LEAD
11	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
12	12H 302	(-)	WASHER, LOCK, 1/4"
I 13	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (SUB. 19M7560)
14	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 5 MM (2 USED)
15	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
16	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
17	M 63589	(-)	HOUSING, RECEPTACLE
18	M 63725	(-)	HOLDER, COUPLER
19	AM 53642	(-)	WIRE, LEAD
20	M 65877	(-)	HOUSING, TERMINAL
I 21	AM 53644	(-)	ELECTRONIC PACK (SUB. AM54240)
22	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED)
23	M 66449	(-)	PLATE
24	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (8 USED)
25	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM
26	12H 297	(-)	WASHER, LOCK, 1/4" INTERNAL TOOTH
27	AM 52218	(-)	STRAP, GROUND
28	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
29	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
30	M 66454	(-)	CLIP (2 USED)
31	M 65660	(-)	GROMMET
32	21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (8 USED)
	12H 295	(-)	WASHER, LOCK, NO. 10 INTERNAL TOOTH (8 USED)
	14H 631	(-)	NUT, NO. 10 (8 USED)
33	AM 53645	(-)	COIL, IGNITION (2 USED)
34	14H 1026	(-)	NUT, NO. 6 (2 USED)
	12H 321	(-)	WASHER, LOCK, NO. 6, INTERNAL TOOTH (2 USED)
35	M 66311	(-)	MOUNT, COIL
36	M 66511	(-)	DECAL, CAUTION (FRENCH)
37	M 65985	(-)	DECAL, CAUTION
38	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
39	19M 7077	(-)	SCREW, CAP, 6 MM X 22 MM (2 USED)

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. 70001-80000)

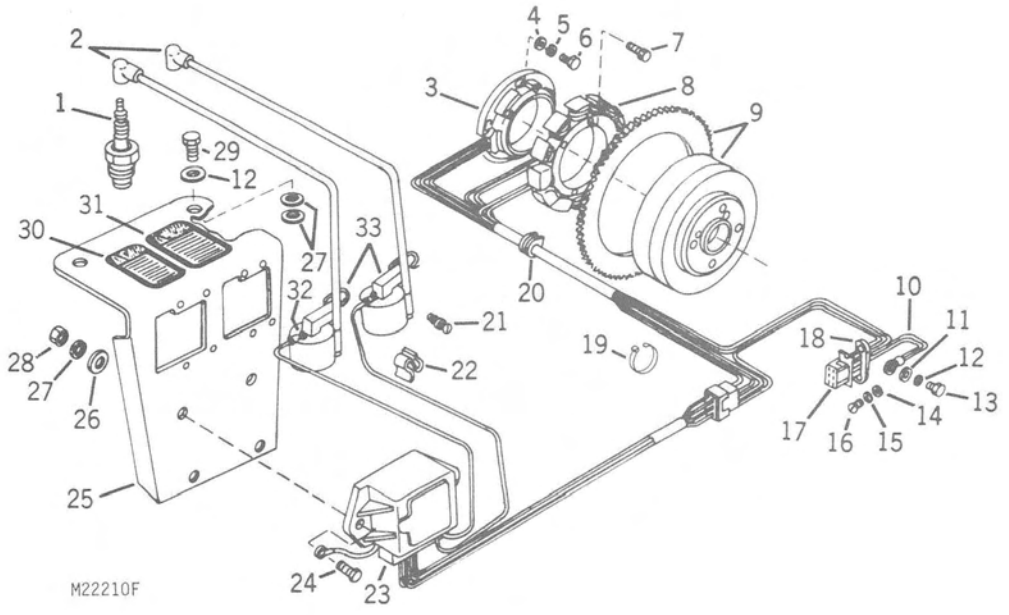
M22209F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
2	19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM (2 USED)
3	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
4	AM 53862	(-)	KIT, BOOT AND SPRING
5	AM 54173	(-)	HOUSING ASSEMBLY, TRIGGER
6	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (4 USED)
7	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
I 8	19M 7712	(-)	SCREW, CAP, 5 MM X 16 MM (4 USED)
I 9	19M 7711	(-)	SCREW, CAP, 5 MM X 30 MM (4 USED)
10	AM 54174	(-)	STATOR, ASSEMBLY
11	AM 53921	(-)	FLYWHEEL, ASSEMBLY WITH RING GEAR
I 12	M 63300	(-)	STRAP, TIE
13	M 63725	(-)	HOLDER, COUPLER
14	AM 53634	(-)	WIRE, LEAD
15	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
I 16	19M 7560	(-)	SCREW, CAP, 6 MM X 16 MM
17	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 5 MM (2 USED)
18	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
I 19	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
20	M 63589	(-)	HOUSING, RECEPTACLE
21	AM 53642	(-)	WIRE, LEAD
22	AM 54169	(-)	ELECTRONIC PACK
23	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED)
24	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM
25	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (5 USED)
26	AM 52218	(-)	STRAP, GROUND
27	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
28	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
29	M 63707	(-)	NUT, LOCK, 1/4" (3 USED)
30	21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (8 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10 (8 USED)
	14H 631	(-)	NUT, NO. 10 (8 USED)
31	M 66830	(-)	GROMMET
32	AM 54238	(-)	COIL, IGNITION (2 USED)
33	M 66511	(-)	DECAL, CAUTION (FRENCH)
34	14H 1026	(-)	NUT, NO. 6 (2 USED)
	12H 321	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 6 (2 USED)
35	M 66454	(-)	CLIP (2 USED)
36	M 66799	(-)	MOUNT, COIL
37	M 65985	(-)	DECAL, CAUTION

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. 80001-)

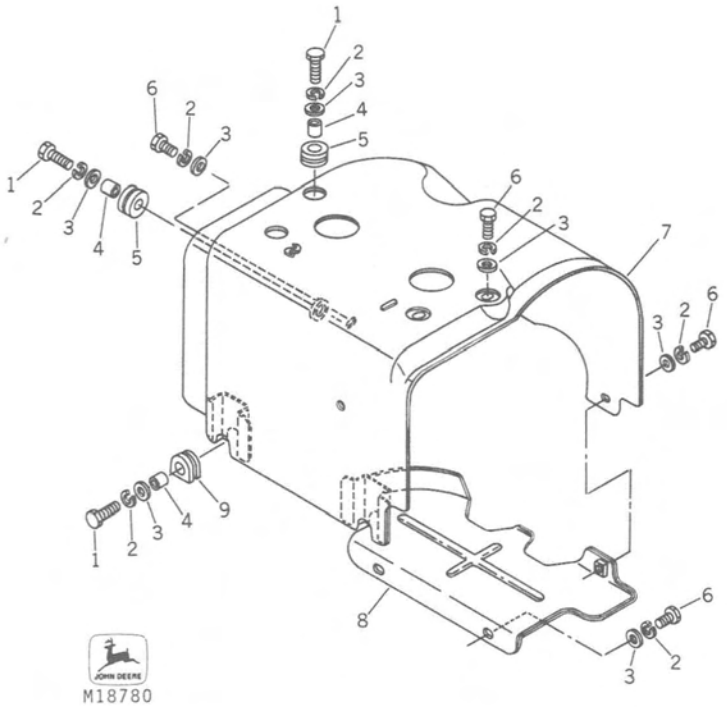
M22210F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
2	AM 53862	(-)	KIT, BOOT AND SPRING
3	AM 54173	(-)	HOUSING ASSEMBLY, TRIGGER
4	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (4 USED)
5	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
6	19M 7712	(-)	SCREW, CAP, 5 MM X 15 MM (4 USED)
7	19M 7711	(-)	SCREW, CAP, 5 MM X 30 MM (4 USED)
8	AM 54174	(-)	STATOR, ASSEMBLY
9	AM 53921	(-)	FLYWHEEL, ASSEMBLY WITH RING GEAR
10	AM 53634	(-)	WIRE, LEAD
11	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM
12	12H 302	(-)	WASHER, LOCK, 1/4" (3 USED)
13	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (SUB. 19M7560)
14	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X 5 MM (2 USED)
15	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
16	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
17	M 63589	(-)	HOUSING, RECEPTACLE
18	M 63725	(-)	HOLDER, COUPLER
19	M 63300	(-)	STRAP, TIE
20	M 66830	(-)	GROMMET
21	21H 985	(-)	SCREW, MACHINE, NO. 10 X 1" (8 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH NO. 10 (8 USED)
	14H 631	(-)	NUT, NO. 10 (8 USED)
22	M 66454	(-)	CLIP (2 USED)
23	AM 54169	(-)	ELECTRONIC PACK
24	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED)
25	M 66799	(-)	MOUNT, COIL
26	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
27	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (4 USED)
28	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
29	19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM (2 USED)
30	M 65985	(-)	DECAL, CAUTION
31	M 66511	(-)	DECAL, CAUTION (FRENCH)
32	14H 1026	(-)	NUT, NO. 6 (2 USED)
	12H 321	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 6 (2 USED)
33	AM 53645	(-)	COIL, IGNITION (2 USED)

CYLINDER COVER

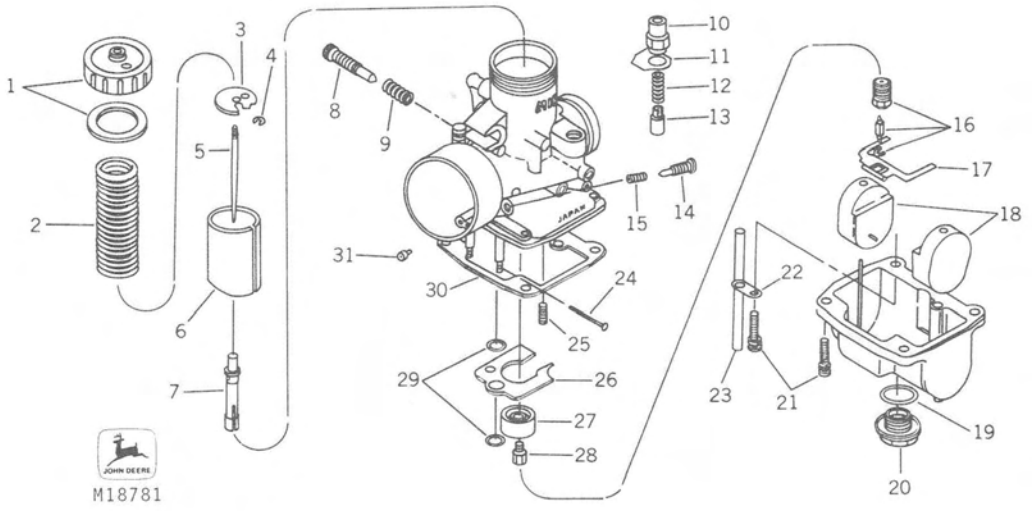
M18780



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7077	(-)	SCREW, CAP, 6 MM X 22 MM (5 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (11 USED)
3	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (11 USED)
4	M 66367	(-)	SPACER (5 USED)
5	M 66369	(-)	GROMMET (2 USED)
6	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (6 USED)
7	AM 53985	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 7412000)
	AM 53985	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 7402000)
	AM 53985	(70001 -)	COVER, CYLINDER (340 AND 440)
	M 65657	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 56000000) (340)
	M 65657	(- 70000)	COVER, CYLINDER (BEGINNING ENGINE SN 44000000) (440)
8	AM 53986	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 7412000) (340)
	AM 53986	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 7402000) (440)
	AM 53986	(70001 -)	ADAPTOR, CYLINDER COVER (340 AND 440)
	AM 53523	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 56000000) (340)
	AM 53523	(- 70000)	ADAPTOR, CYLINDER COVER (BEGINNING ENGINE SN 44000000)
9	M 66368	(-)	GROMMET (3 USED)

CARBURETOR
(S.N. -70000)

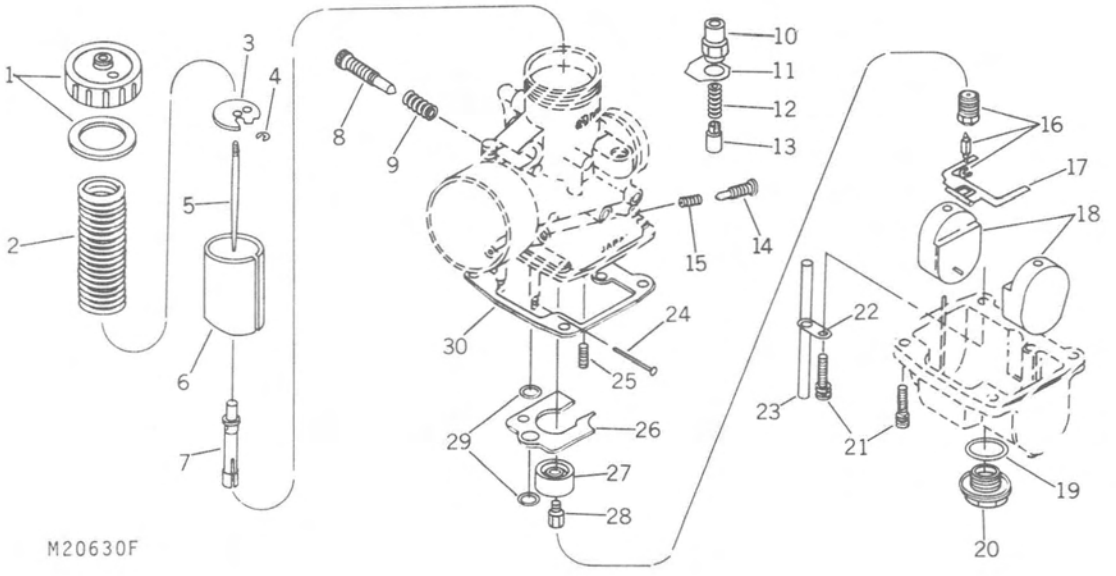
M18781



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	(-)	TOP, MIXING CHAMBER
2	M 65353	(-)	SPRING, THROTTLE VALVE
3	M 65351	(-)	PLATE
4	M 65352	(-)	E-RING
5	M 66422	(-)	JET NEEDLE
6	M 66743	(-)	VALVE, THROTTLE (340)
	M 66744	(-)	VALVE, THROTTLE (440)
7	M 66740	(-)	JET, NEEDLE (340 AND 440)
8	M 65349	(-)	SCREW, THROTTLE STOP
9	M 65350	(-)	SPRING, THROTTLE STOP
10	M 65330	(-)	CAP, STARTER VALVE
11	M 65329	(-)	WASHER
12	M 65328	(-)	SPRING, STARTER VALVE
13	M 65327	(-)	VALVE, STARTER
14	M 65342	(-)	SCREW, PILOT AIR
15	M 65341	(-)	SPRING, AIR SCREW
16	AM 53358	(-)	VALVE, NEEDLE
17	M 65337	(-)	FLOAT ARM
18	M 65346	(-)	FLOAT (2 USED)
19	M 66343	(-)	O-RING
20	M 66342	(-)	SCREW, DRAIN
21	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED)
	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
22	M 65343	(-)	PLATE
23	M 63271	(-)	TUBE, VENT (10 FT. (3.048 M) CUT TO LENGTH)
24	M 65338	(-)	PIN, FLOAT ARM
25	M 66745	(-)	PILOT JET (340 AND 440)
26	M 65348	(-)	PLATE, BAFFLE
27	M 65331	(-)	RING
28	M 66332	(-)	JET, MAIN-370 (340)
	M 66336	(-)	JET, MAIN-410 (440)
29	M 65339	(-)	WASHER (2 USED)
30	M 65347	(-)	GASKET
31	M 66499	(-)	JET, AIR
..	AM 54074	(-)	CARBURETOR, COMPLETE (340)
..	AM 54075	(-)	CARBURETOR, COMPLETE (440)

CARBURETOR
(S.N. 70001-)

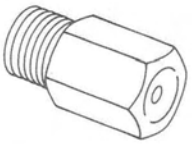
M20630F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	(-)	TOP, MIXING CHAMBER
2	M 65353	(-)	SPRING, THROTTLE VALVE
3	M 65351	(-)	PLATE
4	M 65352	(-)	E-RING
5	M 66422	(-)	JET NEEDLE
6	M 66344	(-)	VALVE, PISTON
7	M 66740	(-)	NEEDLE JET (340)
	M 66845	(-)	NEEDLE JET (440)
8	M 66843	(-)	SCREW, THROTTLE STOP
9	M 65350	(-)	SPRING, THROTTLE STOP
10	M 65330	(-)	CAP, STARTER VALVE
11	M 65329	(-)	WASHER
12	M 65328	(-)	SPRING, STARTER VALVE
13	M 65327	(-)	VALVE, STARTER
14	M 65342	(-)	SCREW, PILOT AIR
15	M 65341	(-)	SPRING, AIR SCREW
16	AM 53358	(-)	VALVE, NEEDLE
17	M 65337	(-)	FLOAT ARM
18	M 65346	(-)	FLOAT (2 USED)
19	M 66343	(-)	O-RING
20	M 66342	(-)	SCREW, DRAIN
21	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED)
	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
22	M 65343	(-)	PLATE
23	M 66842	(-)	TUBE, VENT (2 USED)
24	M 65338	(-)	PIN, FLOAT ARM
25	M 66745	(-)	PILOT JET (340)
	M 66844	(-)	PILOT JET (440)
26	M 65348	(-)	PLATE, BAFFLE
27	M 65331	(-)	RING
28	M 66335	(-)	JET, MAIN-400 (340)
	M 66497	(-)	JET, MAIN-420 (440)
29	M 65339	(-)	WASHER (2 USED)
30	M 65347	(-)	GASKET
..	AM 54243	(-)	CARBURETOR, COMPLETE (340)
..	AM 54244	(-)	CARBURETOR, COMPLETE (440)

MAIN JET (MIKUNI 4/042-)

M20631F

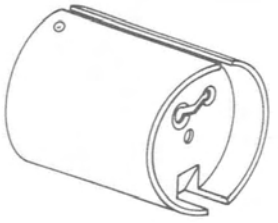


M20631F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66899	(-)	JET, MAIN (70)
	M 66900	(-)	JET, MAIN (75)
	M 66901	(-)	JET, MAIN (80)
	M 66902	(-)	JET, MAIN (85)
	M 66903	(-)	JET, MAIN (90)
	M 66904	(-)	JET, MAIN (95)
	M 66905	(-)	JET, MAIN (100)
	M 66906	(-)	JET, MAIN (110)
	M 65336	(-)	JET, MAIN (120)
	M 65335	(-)	JET, MAIN (130)
	M 65332	(-)	JET, MAIN (140)
	M 65333	(-)	JET, MAIN (150)
	M 65334	(-)	JET, MAIN (160)
	M 65468	(-)	JET, MAIN (170)
	M 65469	(-)	JET, MAIN (180)
	M 65470	(-)	JET, MAIN (190)
	M 65471	(-)	JET, MAIN (200)
	M 65472	(-)	JET, MAIN (210)
	M 65852	(-)	JET, MAIN (220)
	M 65882	(-)	JET, MAIN (230)
	M 65853	(-)	JET, MAIN (240)
	M 65854	(-)	JET, MAIN (250)
	M 65855	(-)	JET, MAIN (260)
	M 65883	(-)	JET, MAIN (270)
	M 65884	(-)	JET, MAIN (280)
I	M 66324	(-)	JET, MAIN (290)
	M 66325	(-)	JET, MAIN (300)
	M 66326	(-)	JET, MAIN (310)
	M 66327	(-)	JET, MAIN (320)
	M 66328	(-)	JET, MAIN (330)
	M 66329	(-)	JET, MAIN (340)
	M 66330	(-)	JET, MAIN (350)
	M 66331	(-)	JET, MAIN (360)
	M 66332	(-)	JET, MAIN (370)
	M 66333	(-)	JET, MAIN (380)
	M 66334	(-)	JET, MAIN (390)
	M 66335	(-)	JET, MAIN (400)
	M 66336	(-)	JET, MAIN (410)
	M 66497	(-)	JET, MAIN (420)
	M 66498	(-)	JET, MAIN (430)
	M 66500	(-)	JET, MAIN (440)
	M 66824	(-)	JET, MAIN (450)
	M 66907	(-)	JET, MAIN (460)
	M 66908	(-)	JET, MAIN (470)
	M 66909	(-)	JET, MAIN (480)
	M 66910	(-)	JET, MAIN (490)
	M 66911	(-)	JET, MAIN (500)

THROTTLE VALVE
MIKUNI VM34/110
MIKUNI VM36/39

M20632F



M20632F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66880	(-)	VALVE, THROTTLE (0.5) (34 MM)
	M 66881	(-)	VALVE, THROTTLE (1.0) (34 MM)
	M 66882	(-)	VALVE, THROTTLE (1.5) (34 MM)
	M 66344	(-)	VALVE, THROTTLE (2.0) (34 MM)
	M 66743	(-)	VALVE, THROTTLE (2.5) (34 MM)
	M 66744	(-)	VALVE, THROTTLE (3.0) (34 MM)
	M 66883	(-)	VALVE, THROTTLE (3.5) (34 MM)
	M 66884	(-)	VALVE, THROTTLE (0.5) (36 MM)
	M 66885	(-)	VALVE, THROTTLE (1.0) (36 MM)
	M 66886	(-)	VALVE, THROTTLE (1.5) (36 MM)
	M 66887	(-)	VALVE, THROTTLE (2.0) (36 MM)
	M 66658	(-)	VALVE, THROTTLE (2.5) (36 MM)
	M 66888	(-)	VALVE, THROTTLE (3.0) (36 MM)
	M 66889	(-)	VALVE, THROTTLE (3.5) (36 MM)

JET NEEDLES

M20633F

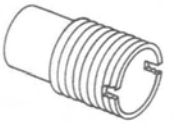


M20633F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65354	(-)	NEEDLE, JET (6DH3)
	M 66656	(-)	NEEDLE, JET (6DH2)
	M 66422	(-)	NEEDLE, JET (6FL14)
	M 66926	(-)	NEEDLE, JET (6DP1)
	M 66927	(-)	NEEDLE, JET (6DH7)
	M 66928	(-)	NEEDLE, JET (6DH4)
	M 66941	(-)	NEEDLE, JET (6DP5)

AIR JETS
MIKUNI BS30/97

M20634F

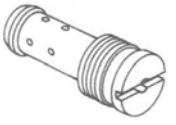


M20634F

KEY		PART NO.		SERIAL NO.		DESCRIPTION
1	M	66499	(	-	)	JETS, AIR (0.5)
	M	66917	(	-	)	JETS, AIR (0.6)
	M	66033	(	-	)	JETS, AIR (0.7)
	M	66918	(	-	)	JETS, AIR (0.8)
	M	66919	(	-	)	JETS, AIR (0.9)
	M	66920	(	-	)	JETS, AIR (1.0)
	M	66921	(	-	)	JETS, AIR (1.2)
	M	66922	(	-	)	JETS, AIR (1.4)
	M	66923	(	-	)	JETS, AIR (1.6)
	M	66924	(	-	)	JETS, AIR (1.8)
	M	66925	(	-	)	JETS, AIR (2.0)

PILOT JETS
MIKUNI VM22/210

M20635F

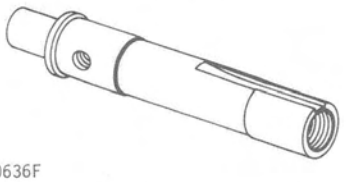


M20635F

KEY		PART NO.		SERIAL NO.		DESCRIPTION
1	M	66912	(	-	)	JETS, PILOT (#15)
	M	66913	(	-	)	JETS, PILOT (#17.5)
	M	66745	(	-	)	JETS, PILOT (#20)
	M	66929	(	-	)	JETS, PILOT (#25)
	M	66844	(	-	)	JETS, PILOT (#30)
	M	66914	(	-	)	JETS, PILOT (#35)
	M	65355	(	-	)	JETS, PILOT (#40)
	M	66746	(	-	)	JETS, PILOT (#45)
	M	66663	(	-	)	JETS, PILOT (#50)
	M	66672	(	-	)	JETS, PILOT (#55)
	M	66915	(	-	)	JETS, PILOT (#60)

NEEDLE JET

M20636F



M20636F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66890	(-)	JETS, NEEDLE (0-0)
	M 66891	(-)	JETS, NEEDLE (0-2)
	M 66892	(-)	JETS, NEEDLE (0-4)
	M 66893	(-)	JETS, NEEDLE (0-6)
	M 66739	(-)	JETS, NEEDLE (0-8)
	M 65340	(-)	JETS, NEEDLE (P-0)
	M 66845	(-)	JETS, NEEDLE (P-2)
	M 66894	(-)	JETS, NEEDLE (P-4)
	M 66741	(-)	JETS, NEEDLE (P-6)
	M 66895	(-)	JETS, NEEDLE (P-8)
	M 66740	(-)	JETS, NEEDLE (Q-0)
	M 66896	(-)	JETS, NEEDLE (Q-2)
	M 66897	(-)	JETS, NEEDLE (Q-4)
	M 66898	(-)	JETS, NEEDLE (Q-6)
	M 66916	(-)	JETS, NEEDLE (Q-8)

HIGH ALTITUDE CARBURETOR KITS (NOT ILLUSTRATED) (8000-12000 FEET) (340 CYCLONE)

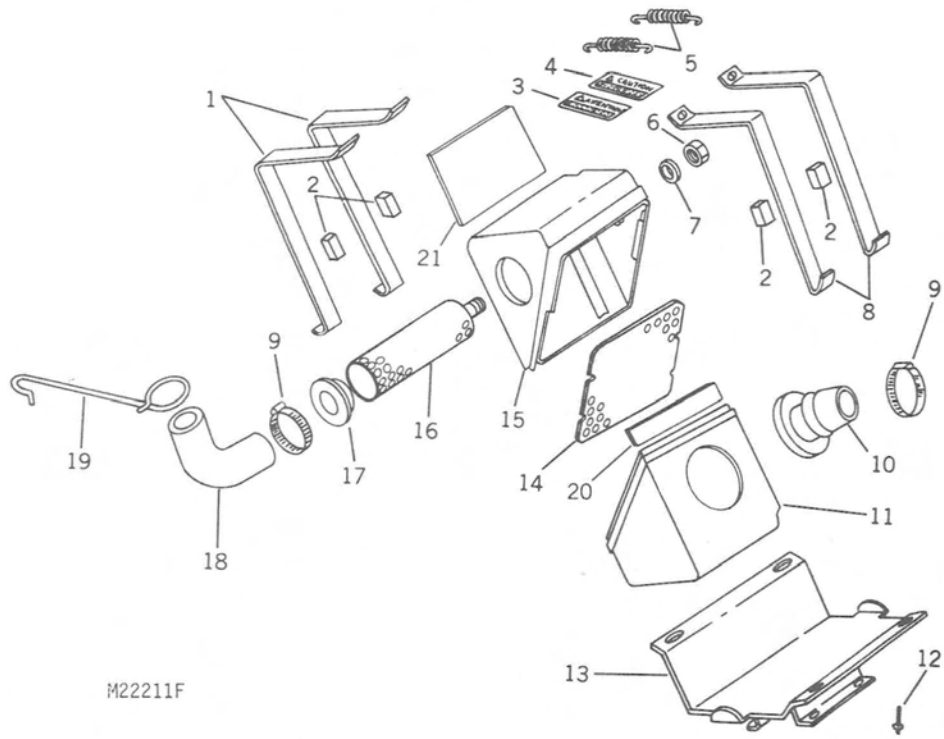
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 66331	(-)	JET, MAIN (360)
..	M 66927	(-)	JET NEEDLE (6DH7)
..	M 66741	(-)	NEEDLE JET (P-6)
..	M 66882	(-)	VALVE, THROTTLE (1.5)
..	AM 54312	(-)	KIT, HIGH ALTITUDE (340) (INCLUDES ALL OF THE ABOVE)

HIGH ALTITUDE CARBURETOR KITS (NOT ILLUSTRATED) (8000-12000 FEET) 440 CYCLONE

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 66335	(-)	JET, MAIN (400)
..	AM 54313	(-)	KIT, HIGH ALTITUDE (440) (INCLUDES ABOVE)

AIR INTAKE SILENCER

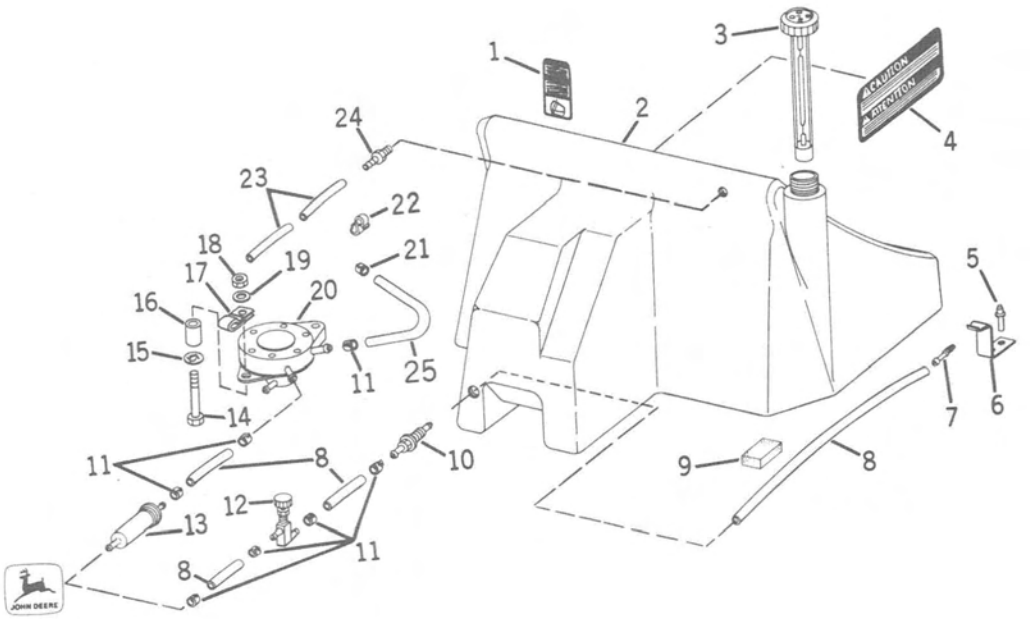
M22211F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66278	(-)	STRAP, SILENCER (2 USED)
2	M 66221	(- 70000)	PAD (4 USED)
3	M 66512	(-)	DECAL, CAUTION (FRENCH)
4	M 65325	(-)	DECAL, CAUTION
5	L 1142 C	(-)	SPRING (2 USED)
6	M 63707	(-)	NUT, LOCK, 1/4"
7	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
8	M 66277	(-)	STRAP, SILENCER (2 USED)
9	AR 21840	(-)	CLAMP, HOSE (2 USED)
10	M 66868	(- 70000)	BOOT, CARBURETOR
	M 66867	(70001 -)	BOOT, CARBURETOR
11	M 66206	(- 70000)	SILENCER, INTAKE (BOTTOM)
	M 66819	(70001 -)	SILENCER, INTAKE (BOTTOM)
12	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
13	AM 54013	(- 70000)	BRACKET, SILENCER
	AM 54214	(70001 -)	BRACKET, SILENCER
14	M 66229	(- 70000)	PLATE, LOUVER
	M 66849	(70001 -)	PLATE, LOUVER
15	M 66207	(-)	SILENCER, INTAKE (TOP)
16	AM 54012	(- 70000)	TUBE, SILENCER
	AM 54247	(70001 -)	TUBE, SILENCER
17	M 66338	(-)	SEAL, SILENCER
18	M 66208	(-)	HOSE, INTAKE SILENCER
19	M 66348	(- 70000)	BRACKET, HOSE
20	M 66873	(-)	PAD
21	M 66874	(-)	PAD

FUEL TANK AND FUEL PUMP
(SERIAL NO. -80000)

M20638F

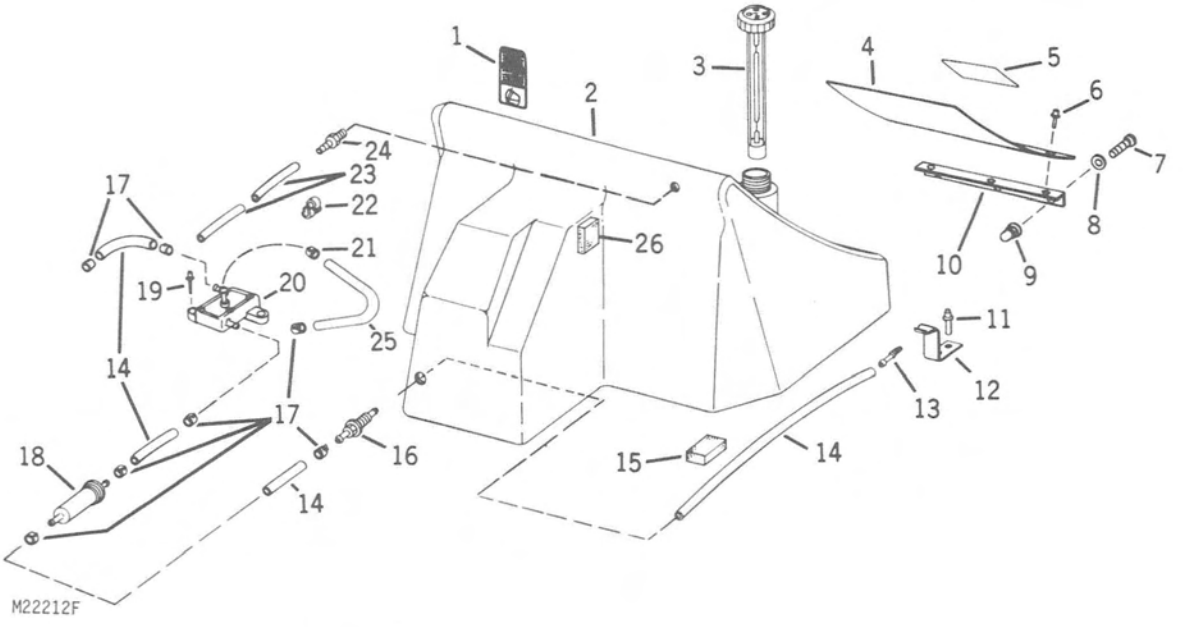


M20638F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66875	(-)	DECAL, BRAKE ADJUSTING
2	M 66149	(-)	TANK, FUEL
3	AM 53834	(-)	GAUGE, FUEL
4	M 66268	(-)	DECAL, CAUTION
5	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
6	M 66272	(-)	BRACKET, FUEL TANK (2 USED)
7	AM 54051	(-)	PICKUP, FUEL (INCLUDES SCREEN)
8	M 63270	(-)	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
9	M 63667	(-)	PAD, FUEL TANK (4 USED)
10	M 66358	(-)	FITTING, TANK
11	M 64254	(-)	CLAMP, HOSE (7 USED)
12	AM 36141	(-)	VALVE, SHUT-OFF
13	M 64630	(-)	FILTER
14	03H 1814	(-)	BOLT, RD. HD., 1/4" X 2" (2 USED)
15	M 66932	(-)	NUT, SPEED (2 USED)
16	M 46737	(-)	FERRULE (2 USED)
17	N 10010	(-)	J-CLAMP
18	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
19	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
20	AM 53952	(- 70000)	PUMP, FUEL
	AM 54261	(70001 -)	PUMP, FUEL
21	M 47470	(-)	CLAMP, HOSE
22	M 66360	(-)	CLIP, SPEED (4 USED)
23	M 65595	(-)	LINE, VENT 10 FT. (3.048 M) (CUT TO LENGTH)
24	M 66359	(-)	FITTING, VENT
25	M 66945	(-)	LINE, IMPULSE (CUT TO LENGTH)

FUEL TANK AND FUEL PUMP
(S.N. 80001-)

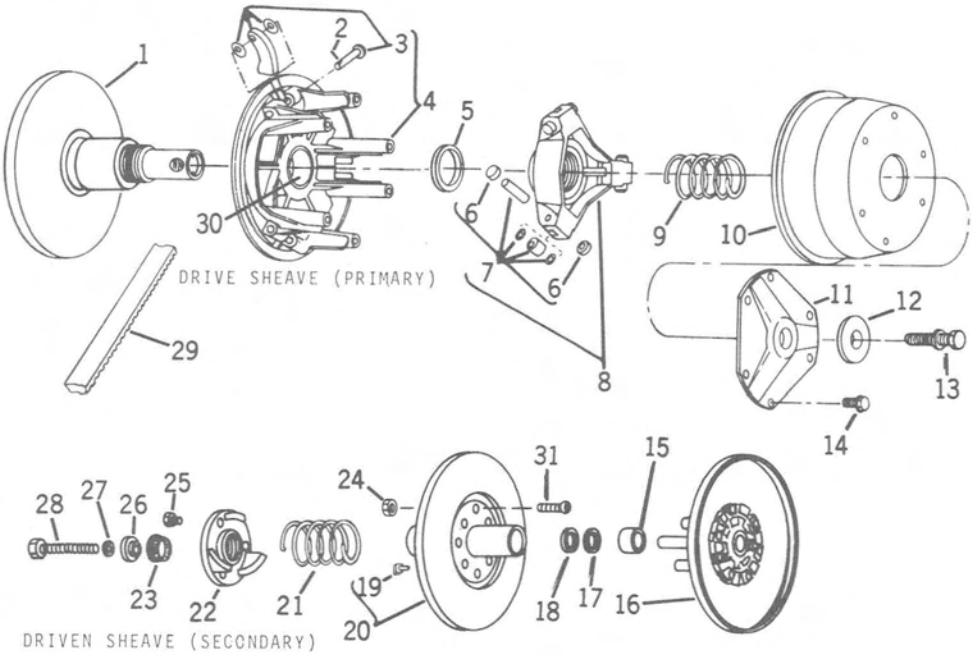
M22212F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66875	(-)	DECAL, BRAKE ADJUSTING
I 2	M 67656	(-)	TANK, FUEL
I 3	AM 53834	(-)	GAUGE, FUEL
I 4	AM 54615	(-)	DOOR AND HINGE, GLOVE BOX (INCLUDES (3) M63710 AND AM54677)
I 5	M 67048	(-)	DECAL, CAUTION
I 6	M 63710	(-)	RIVET, SEMI-TUBULAR, 3/16" X 7/32" (3 USED)
I 7	21H 1356	(-)	SCREW, MACHINE, NO. 10 X 1-1/4" (3 USED)
I 8	24H 1283	(-)	WASHER, 7/32" X 5/8" X 0.048" (3 USED)
I 9	M 67849	(-)	PALNUT (3 USED)
I 10	AM 54677	(-)	HINGE
I 11	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
I 12	M 66272	(-)	BRACKET (2 USED)
I 13	AM 54051	(-)	PICKUP, FUEL (INCLUDES SCREEN)
I 14	M 63270	(-)	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
I 15	M 63667	(-)	PAD, FUEL TANK (4 USED)
I 16	M 66358	(-)	FITTING, TANK
I 17	M 64254	(-)	CLAMP, HOSE (5 USED)
I 18	M 64630	(-)	FILTER
I 19	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (2 USED)
I 20	AM 54361	(-)	PUMP, FUEL
I 21	M 47470	(-)	CLAMP, HOSE
I 22	M 66360	(-)	CLIP, SPEED (4 USED)
I 23	M 65595	(-)	LINE, VENT, 10 FT. (3.048 M) (CUT TO LENGTH)
I 24	M 66359	(-)	FITTING, VENT
I 25	M 66945	(-)	LINE, IMPULSE (CUT TO LENGTH)
I 26	M 66221	(-)	PAD, FUEL TANK (2 USED)

DRIVE AND DRIVEN SHEAVES
(S.N. -70000)

M20639F



M20639F DRIVEN SHEAVE (SECONDARY)

KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53942	*#	(-)	SHEAVE, FIXED FACE
2	34H 226	*#	(-)	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 53949	*#	(-)	KIT, ARM
I 4	AM 53948	*#	(-)	SHEAVE, MOVABLE FACE (SUB. AM54306 AND AM53736)
5	AM 53000	*#	(-)	KIT, WASHER
6	AM 53734	*#	(-)	KIT, GUIDE BUTTON
7	AM 53733	*#	(-)	KIT, ROLLER
8	AM 53737	*#	(-)	KIT, SPIDER AND ROLLER
9	M 65684	*	(-)	SPRING (BLACK) (440)
	M 66541	#	(-)	SPRING (SILVER) (340)
I 10	M 66023		(-)	COVER, CLUTCH (SUB. M66965)
11	AM 53735	*#	(-)	KIT, COVER PLATE (INCLUDES INSERT)
12	M 64607	*#	(-)	WASHER, PILOT
13	19H 3326		(-)	SCREW, CAP, 1/2" X 6-1/2"
	12H 301		(-)	WASHER, LOCK, 1/2"
14	AM 53002	*#	(-)	KIT, LOCKING SCREW (CONTAINS SIX 1/4"-20 X 3/4" SCREWS
15	M 66381	†	(-)	BUSHING
16	AM 53992	†	(-)	SHEAVE, MOVABLE
17	M 66518	†	(-)	SHIM
18	M 66519	†	(-)	SHIM
I 19	AM 53842	†	(-)	KIT, TORQUE BUTTON (SUB. AM54278)
I 20	AM 53991	†	(-)	SHEAVE AND POST (SUB. AM54265)
21	M 66378	†	(-)	SPRING
22	M 66384	†	(-)	BRACKET, CAM (38°)
23	M 65871	†	(-)	BUSHING
24	M 40333		(-)	NUT, LOCK, 1/4" (6 USED)
25	M 66350	†	(-)	SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)
26	M 66170		(-)	BUSHING, RETAINING
27	12H 303		(-)	WASHER, LOCK, 5/16"
28	19H 3354		(-)	SCREW, CAP, 5/16" X 4-1/4"
29	M 66345		(-)	V-BELT
30	AM 54086	*#	(-)	BEARING AND RETAINING RING
31	M 66385		(-)	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)

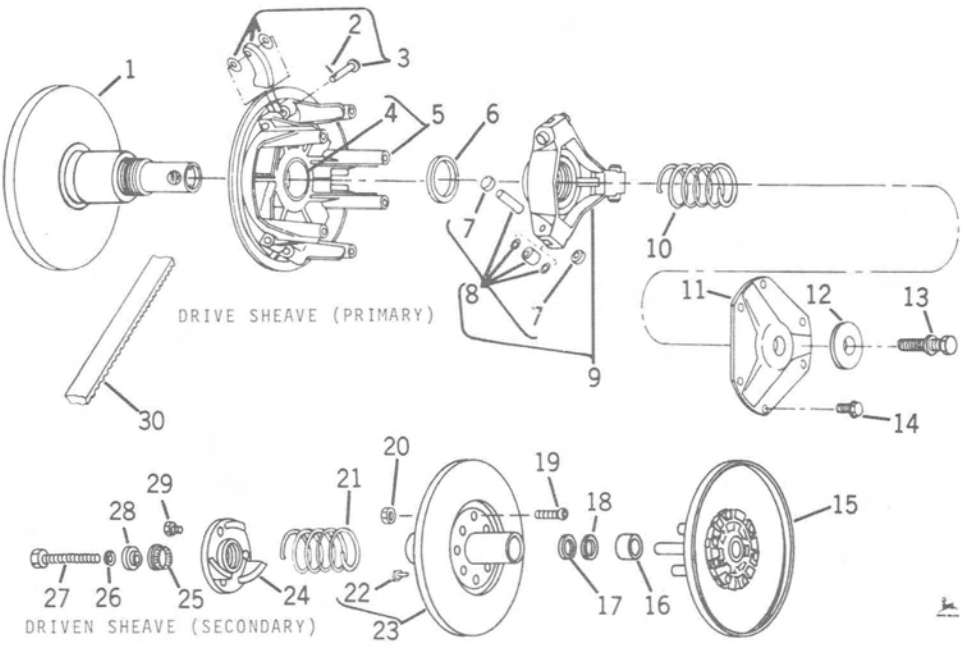
* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:
.. AM 53895 (-) DRIVE SHEAVE, COMPLETE (PRIMARY) (440)

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:
.. AM 53797 (-) DRIVE SHEAVE, COMPLETE (PRIMARY) (340)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:
.. AM 53990 (-) DRIVE SHEAVE, COMPLETE (SECONDARY)

DRIVE AND DRIVEN SHEAVES
(340) (S.N. 70001-)

M20640F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53942	*	(-)	SHEAVE, FIXED FACE
2	34H 226	*	(-)	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 54279	*	(-)	KIT, ARM
4	AM 54086	*	(-)	BEARING AND RETAINING RING
5	AM 54306	*	(-)	SHEAVE, MOVABLE FACE
6	AM 53000	*	(-)	KIT, WASHER
7	AM 54307	*	(-)	KIT, GUIDE BUTTON
8	AM 54308	*	(-)	KIT, ROLLER
9	AM 54305	*	(-)	KIT, SPIDER AND ROLLER
10	M 66541	*	(-)	SPRING
11	M 66965	*	(-)	KIT, COVER PLATE (INCLUDES INSERT)
12	M 64607	*	(-)	WASHER, PILOT
13	19H 3326		(-)	SCREW, CAP, 1/2" X 6-1/2"
	12H 301		(-)	WASHER, LOCK, 1/2"
14	AM 53002	*	(-)	KIT, LOCKING SCREW (CONTAINS SIX 1/4" X 3/4" SCREWS)
I 15	AM 53992	†#	(-)	SHEAVE, MOVABLE
16	M 66381	†	(-)	BUSHING
I 17	M 66519	†#	(-)	SHIM
I 18	M 66518	†#	(-)	SHIM (2 USED)
19	M 66385		(-)	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)
20	M 40333		(-)	NUT, LOCK, 1/4" (6 USED)
I 21	M 66378	†#	(-)	SPRING
I 22	AM 54278	†#	(-)	KIT, TORQUE BUTTON
23	AM 54265	†	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385) (SUB. AM54649)
I	AM 54649	#	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385)
I 24	M 66384	†#	(-)	BRACKET, CAM (38°)
I 25	M 65871	†#	(-)	BUSHING
26	12H 303		(-)	WASHER, LOCK, 5/16"
27	19H 3354		(-)	SCREW, CAP, 5/16" X 4-1/4"
28	M 66170		(-)	BUSHING, RETAINING
I 29	M 66350	†#	(-)	SCREW, SELF-TAPPING 5/16" X 1" (3 USED)
30	M 66345		(-)	V-BELT

* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

..	AM 54234	(	-)	DRIVE, SHEAVE, COMPLETE (PRIMARY)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

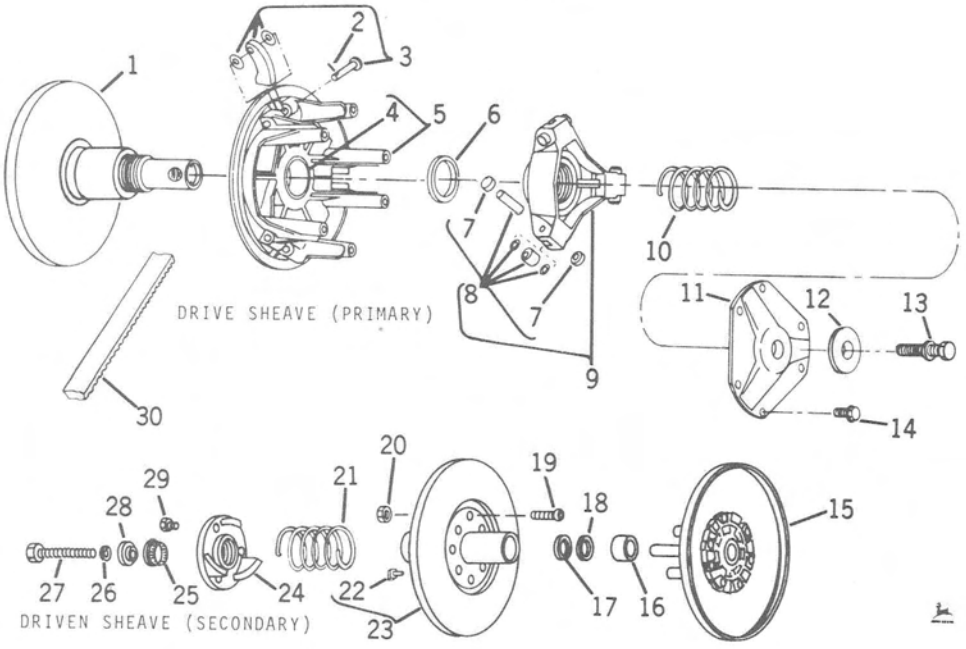
I ..	AM 53990	(	- 80000)	DRIVE, SHEAVE, COMPLETE (SECONDARY) (SUB. AM54650)

\# ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:

I ..	AM 54650	(80001	-)	DRIVE SHEAVE, COMPLETE (SECONDARY)

DRIVE AND DRIVEN SHEAVES
440 CYCLONE (S.N. 70001-)

M20640F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53942	*	(-)	SHEAVE, FIXED FACE
2	34H 226	*	(-)	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 54279	*	(-)	KIT, ARM
4	AM 54086	*	(-)	BEARING AND RETAINING RING
5	AM 54306	*	(-)	SHEAVE, MOVABLE FACE
6	AM 53000	*	(-)	KIT, WASHER
7	AM 54307	*	(-)	KIT, GUIDE BUTTON
8	AM 54308	*	(-)	KIT, ROLLER
9	AM 54305	*	(-)	KIT, SPIDER AND ROLLER
10	M 66541	*	(-)	SPRING (SILVER) (440)
11	M 66965	*	(-)	KIT, COVER PLATE (INCLUDES INSERT)
12	M 64607	*	(-)	WASHER, PILOT
13	19H 3326		(-)	SCREW, CAP, 1/2" X 6-1/2"
	12H 301		(-)	WASHER, LOCK, 1/2"
14	AM 53002	*	(-)	KIT, LOCKING SCREW (CONTAINS SIX 1/4"-20 X 3/4" SCREWS)
I 15	AM 53992	†#	(-)	SHEAVE, MOVABLE
16	M 66381	†	(-)	BUSHING
I 17	M 66519	†#	(-)	SHIM
I 18	M 66518	†#	(-)	SHIM (2 USED)
19	M 66385		(-)	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)
20	M 40333		(-)	NUT, LOCK, 1/4" (6 USED)
I 21	M 66378	†#	(-)	SPRING
I 22	AM 54278	†#	(-)	KIT, TORQUE BUTTON
23	AM 54265	†	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385) (SUB. AM54649)
I	AM 54649	#	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385)
I 24	M 66938	†#	(-)	BRACKET, CAM (44°)
I 25	M 65871	†#	(-)	BUSHING
26	12H 303		(-)	WASHER, LOCK, 5/16"
27	19H 3354		(-)	SCREW, CAP, 5/16" X 4-1/4"
28	M 66170		(-)	BUSHING, RETAINING
I 29	M 66350	†#	(-)	SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)
30	M 66345		(-)	V-BELT

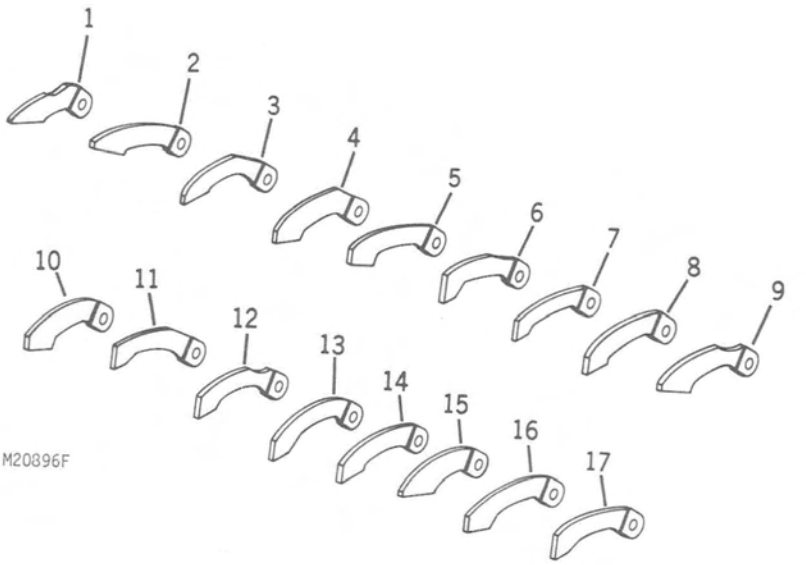
* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:
.. AM 54309 (-) DRIVE SHEAVE, COMPLETE (PRIMARY) (440)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:
.. AM 54266 (- 80000) DRIVE SHEAVE, COMPLETE (SECONDARY) (SUB. AM54651)

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:
.. AM 54651 (80001 -) DRIVE SHEAVE, COMPLETE (SECONDARY)

ARM KITS (OPTIONAL)

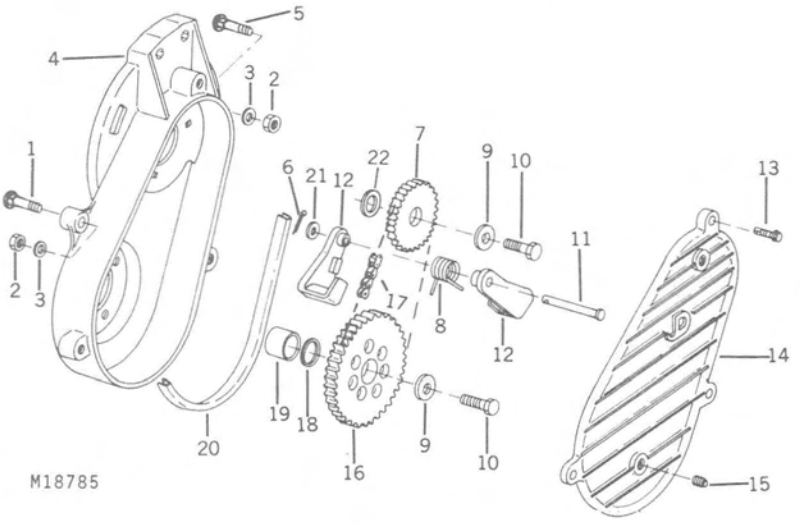
M20896F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53406	(-)	KIT, "M" ARM
2	AM 54285	(-)	KIT, "E" ARM
3	AM 54284	(-)	KIT, "L" ARM
4	AM 53736	(-)	KIT, "P" ARM
5	AM 54286	(-)	KIT, "D" ARM
6	AM 54282	(-)	KIT, "N" ARM
7	AM 53003	(-)	KIT, "C" ARM
8	AM 54283	(-)	KIT, "B" ARM
9	AM 54168	(-)	KIT, "T" ARM
10	AM 54288	(-)	KIT, "HE-2" ARM
11	AM 54287	(-)	KIT, "HE-1" ARM
12	AM 54290	(-)	KIT, "HE-3" ARM
13	AM 53949	(-)	KIT, "F" ARM
14	AM 54280	(-)	KIT, "K" ARM
15	AM 54289	(-)	KIT, "W" ARM
16	AM 54279	(-)	KIT, "R" ARM
17	AM 54281	(-)	KIT, "U" ARM

CHAIN CASE, CHAIN, DRIVE SPROCKET AND DRIVEN SPROCKET
(S.N. -70000)

M18785

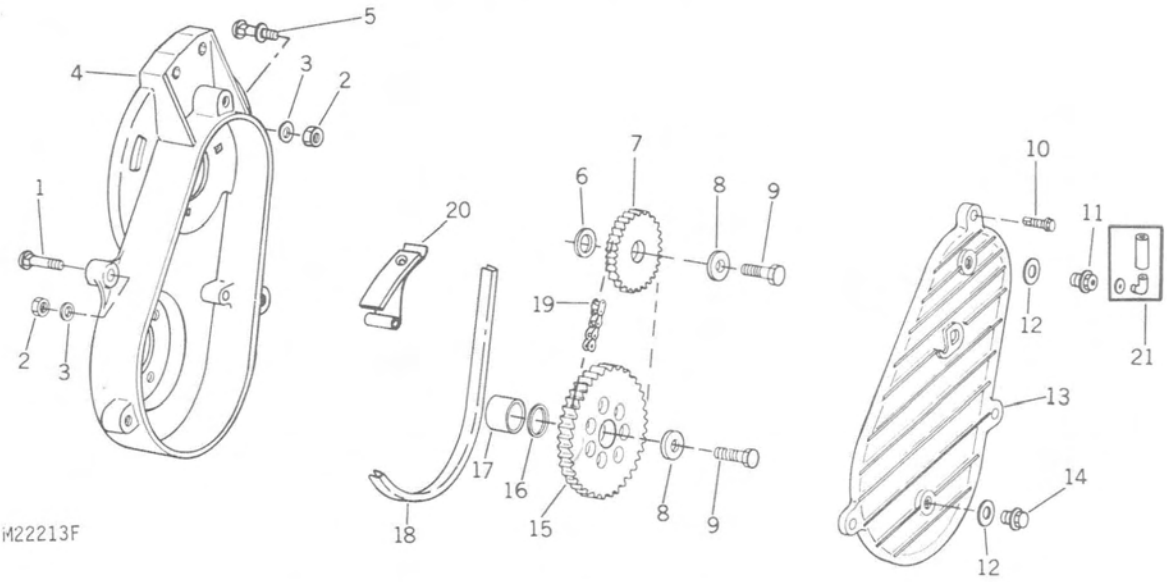


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1505	(-)	BOLT, RD. HD., 5/16" X 1-3/4"
2	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
3	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
4	M 66126	(-)	CASE, CHAIN
5	03H 1825	(-)	BOLT, RD. HD., 5/16" X 1-1/2"
6	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
7	M 66303	(-)	SPROCKET, DRIVE, 21 TOOTH (21:39 RATIO) (STANDARD 340)
	M 66322	(-)	SPROCKET, DRIVE, 24 TOOTH (24:40 RATIO) (OPTIONAL 340) (STANDARD 440)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:42 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:35 RATIO) (OPTIONAL)
8	M 66216	(-)	SPRING, TENSIONER
9	24H 1909	(-)	WASHER, 13/32" X 1-3/8" X 0.250" (2 USED)
10	M 63678	(-)	BOLT, LOCKING, 3/8" X 1" (2 USED)
11	M 66191	(-)	PIN, TENSIONER
12	M 66193	(-)	TENSIONER (2 USED)
13	M 66350	(-)	BOLT, SELF-TAPPING LOCK, 5/16" X 1" (3 USED)
14	M 66127	(-)	COVER, CHAIN CASE
15	M 66238	(-)	PLUG (2 USED)
16	M 65693	(-)	SPROCKET, DRIVEN, 39 TOOTH (21:39 RATIO) (STANDARD 340)
I	M 66323	(-)	SPROCKET, DRIVEN, 40 TOOTH (24:40 RATIO) (OPTIONAL 340) (STANDARD 440) (SUB. M66804 AND M66133)
	M 65810	(-)	SPROCKET, DRIVEN, 42 TOOTH (17:42 RATIO) (OPTIONAL)
	M 65809	(-)	SPROCKET, DRIVEN, 35 TOOTH (17:35 RATIO) (OPTIONAL)
17	M 66122	(-)	CHAIN, 66 PITCH (21:39 RATIO) (STANDARD 340)
	M 66321	(-)	CHAIN, 68 PITCH (24:40 RATIO) (OPTIONAL 340) (STANDARD 440)
	M 66122	(-)	CHAIN, 66 PITCH (17:42 RATIO) (OPTIONAL)
	M 66123	(-)	CHAIN, 62 PITCH (17:35 RATIO) (OPTIONAL)
18	N 110223	(-)	SHIM (USE AMOUNT REQUIRED)
19	M 66133	(-)	SPACER, SPROCKET (USED WITH 35, 39 AND 42 TOOTH SPROCKETS)
	M 66346	(-)	SPACER, SPROCKET (USED WITH 40 TOOTH SPROCKET)
	M 63132	(-)	SPACER, SPROCKET (USE ONLY AS REQUIRED IN PLACE OF M66133)
20	M 66128	(-)	GASKET, CHAIN CASE
21	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
22	... .	(-)	SHIM, 0.018" (0.457 MM) (SUB. AM54150 SHIM KIT) (USE AMOUNT REQUIRED)

NOTE: WITH REFERENCE TO KEYS 7, 16 AND 17, USE ONLY CHAIN AND SPROCKET COMBINATIONS WITH LIKE RATIOS. DO NOT USE ANY OTHER COMBINATIONS.

CHAINCASE, CHAIN, DRIVE SPROCKET AND DRIVEN SPROCKET
(S.N. 70001-)

M22213F

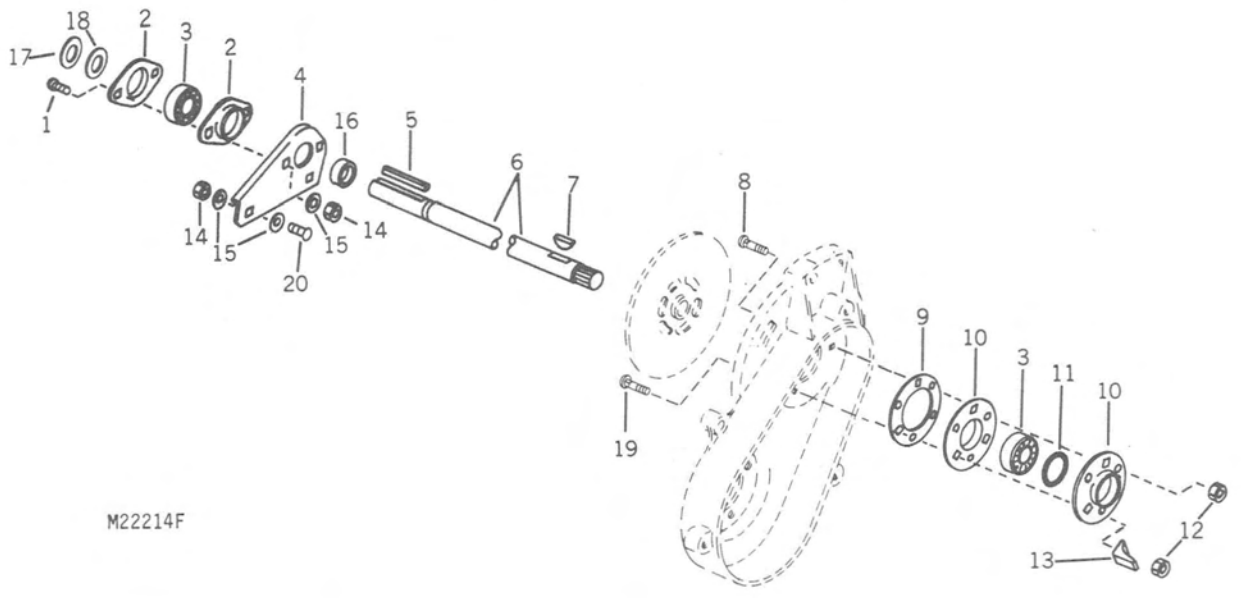


M22213F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1505	(-)	BOLT, RD. HD., 5/16" X 1-3/4"
2	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
3	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
I 4	AM 54267	(- 80000)	CHAINCASE AND PAD ASSEMBLY (INCLUDES AM53943 BRAKE REPAIR KIT
I	AM 54673	(80001 -)	CHAINCASE AND PAD ASSEMBLY (INCLUDES AM53943 BRAKE REPAIR KIT)
5	03H 2279	(-)	BOLT, RD. HD., 5/16" X 1-1/2"
	24H 1887	(80001 -)	WASHER, 11/32" X 1" X 0.134"
6	... .	(-)	SHIM, 0.018" (0.457 MM) (SUB. AM54150) (USE AMOUNT REQUIRED)
7	M 66303	(-)	SPROCKET, DRIVE, 21 TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 66322	(-)	SPROCKET, DRIVE, 24 TOOTH (24:40 RATIO) (OPT. 340) (STD. 440)
I	M 67665	(-)	SPROCKET, DRIVE, 22 TOOTH (22:39 RATI0) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:42 RATI0) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17 TOOTH (17:35 RATI0) (OPTIONAL)
8	24H 1909	(-)	WASHER, 13/32" X 1-3/8 X 0.250" (2 USED)
9	M 63678	(-)	BOLT, LOCKING, 3/8" X 1" (2 USED)
10	M 66350	(-)	BOLT, SELF-TAPPING LOCK, 5/16" X 1" (3 USED)
I 11	M 66796	(- 80000)	PLUG, UPPER
I	M 66797	(80001 -)	PLUG, UPPER
12	M 66798	(-)	GASKET, PLUG (2 USED)
I 13	M 66127	(- 80000)	COVER, CHAINCASE
I	M 67796	(80001 -)	COVER, CHAINCASE
14	M 66797	(-)	PLUG, LOWER
15	M 65693	(-)	SPROCKET, DRIVEN, 39 TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 65693	(-)	SPROCKET, DRIVEN, 39 TOOTH (22:39 RATIO) (OPTIONAL)
	M 66804	(-)	SPROCKET, DRIVEN, 40 TOOTH (24:40 RATIO) (OPT. 340) (STD. 440)
	M 65810	(-)	SPROCKET, DRIVEN, 42 TOOTH (17:42 RATIO) (OPTIONAL)
	M 65809	(-)	SPROCKET, DRIVEN, 35 TOOTH (17:35 RATIO) (OPTIONAL)
16	N 110223	(-)	SHIM (USE AMOUNT REQUIRED)
17	M 66133	(-)	SPACER, SPROCKET (USE WITH 35, 39 AND 42 TOOTH SPROCKETS)
	M 66346	(-)	SPACER, SPROCKET (USE WITH 40 TOOTH SPROCKET)
	M 63132	(-)	SPACER, SPROCKET (USE ONLY AS REQUIRED IN PLACE OF M66133) (340 ONLY)
18	M 66128	(-)	GASKET, CHAIN CASE
19	M 66122	(-)	CHAIN, 66 PITCH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 66321	(-)	CHAIN, 68 PITCH (21:40 RATIO) (OPTIONAL 340) (STANDARD 440)
I	M 66122	(-)	CHAIN, 66 PITCH (22:39 RATIO) (OPTIONAL)
	M 66122	(-)	CHAIN, 66 PITCH (17:42 RATIO) (OPTIONAL)
	M 66123	(-)	CHAIN, 62 PITCH (17:35 RATIO) (OPTIONAL)
I 20	AM 54217	(- 80000)	TIGHTENER, CHAIN
I	AM 54384	(80001 -)	TIGHTENER, CHAIN
I 21	AM 54397	(-)	KIT, CHAINCASE VENT

SECONDARY SHAFT AND BEARINGS

M22214F

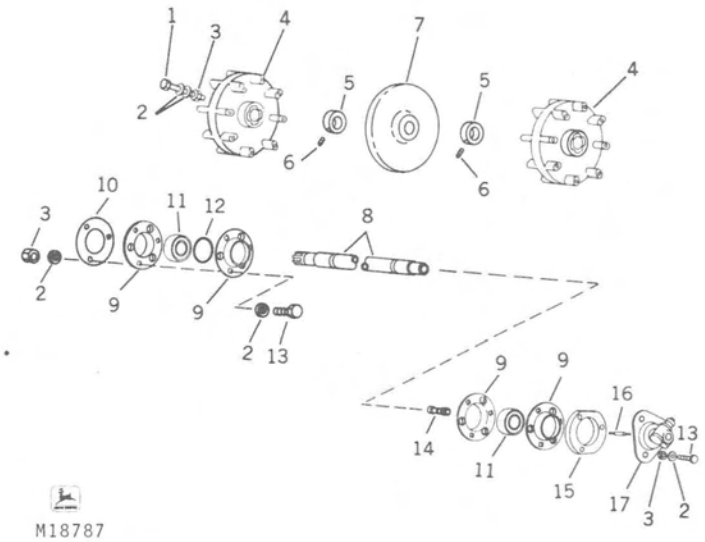


M22214F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
2	M 66125	(-)	RETAINER, BEARING (2 USED)
3	JD 8562	(-)	BEARING (2 USED)
4	M 66134	(-)	MOUNT, BEARING
5	... .	(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
6	M 66129	(-)	SHAFT, SECONDARY
7	26H 77	(-)	KEY, WOODRUFF, 3/16" X 3/4"
I 8	03H 1539	(- 80000)	BOLT, RD. HD., 5/16" X 5/8" (2 USED)
I	03H 1539	(80001 -)	BOLT, RD. HD., 5/16" X 5/8" (3 USED)
9	M 63228	(-)	GASKET
10	M 80293	(-)	RETAINER, BEARING HALF (2 USED)
11	U 42111	(-)	O-RING
12	M 66349	(-)	NUT, LOCK, 5/16" (3 USED)
13	M 66237	(- 70000)	STOP, TENSIONER
14	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (6 USED)
16	M 66267	(-)	SPACER, BEARING
17	... .	(-)	SHIM, 0.060" (1.52 MM) (SUB. AM54150 SHIM KIT)
18	... .	(-)	SHIM, 0.018" (0.45 MM) (SUB. AM54150 SHIM KIT)
I 19	03H 1268	(- 80000)	BOLT, RD. HD., 5/16" X 3/4"
I 20	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)

DRIVE WHEELS AND DRIVE SHAFT

M18787

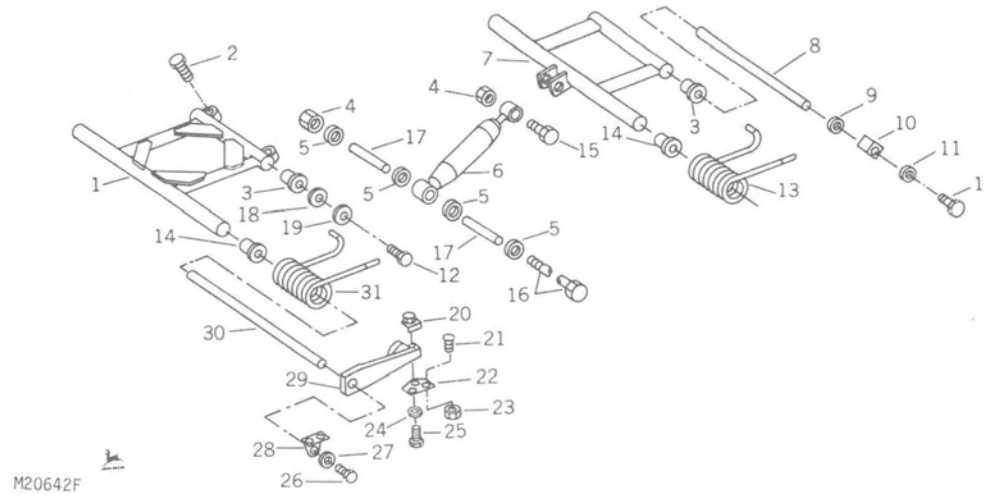


M18787

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (13 USED)
3	M 63277	(-)	NUT, LOCK, 5/16" (8 USED)
4	AM 52913	(-)	WHEEL, DRIVE (2 USED)
I 5	JD 8551	(- 80000)	COLLER, LOCKING (2 USED)
I 6	22H 975	(- 80000)	SCREW, SET, 5/16" X 5/16" (2 USED)
I 7	M 64837	(- 80000)	WHEEL, IDLER
8	M 66146	(-)	SHAFT, DRIVE
9	M 80293	(-)	RETAINER, BEARING HALF (4 USED)
10	M 63228	(-)	GASKET (2 USED)
11	JD 8555	(-)	BEARING (2 USED)
12	U 42111	(-)	O-RING
13	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (6 USED)
I 14	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE (SUB. M64141)
15	M 63138	(-)	SPACER, BEARING
16	M 64142	(-)	CORE, SPEEDOMETER
17	AM 53554	(-)	DRIVE, SPEEDOMETER

SLIDE RAIL PIVOTS AND SPRINGS
(S.N. -80000)

M20642F

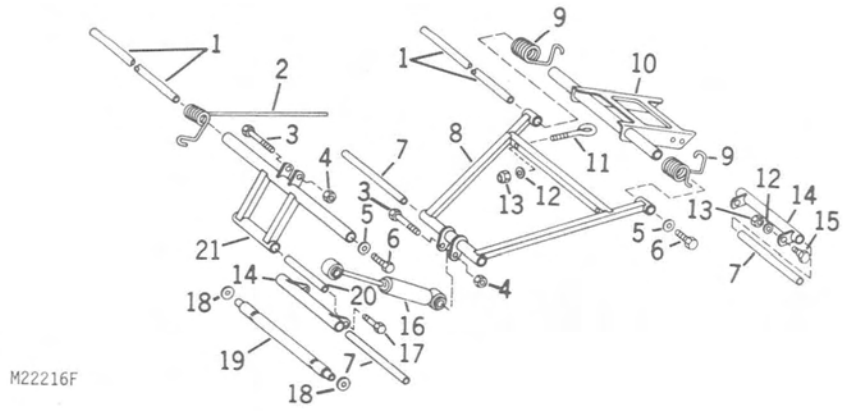


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53511		(-)	PIVOT, FRONT
I 2	R 57725		(-)	BOLT, LOCKING (2 USED)
3	M 63039		(-)	BEARING (4 USED)
4	M 64832		(-)	NUT, LOCK, 7/16" (2 USED)
5	M 65548		(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
6	AM 52674		(-)	ABSORBER, SHOCK
7	AM 53926		(- 70000)	PIVOT, REAR
	AM 54207		(70001 -)	PIVOT, REAR
8	M 64481		(-)	SHAFT, LOWER (2 USED)
9	24H 1211		(-)	WASHER, 9/16" X 1-3/8" X 0.105" (2 USED)
10	M 64482		(-)	BEARING, REAR, SLIP (2 USED)
11	24H 1291		(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
12	19H 1813		(-)	SCREW, CAP, 5/16" X 5/8" (4 USED)
13	M 65667	*	(-)	SPRING, PIVOT, L.H. (REAR)
	M 65666	*	(-)	SPRING, PIVOT, R.H. (REAR)
14	M 64242		(-)	BEARING, UPPER PIVOT (4 USED)
15	19H 1899		(-)	SCREW, CAP, 7/16" X 2" (2 USED)
16	AM 52953		(-)	SHAFT, SHOCK ABSORBER
17	28H 207		(-)	SPACER (2 USED)
18	24H 1341		(-)	WASHER, 17/32" X 15/16" X 0.060" (2 USED)
19	24H 1224		(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
20	AM 52666		(-)	CLIP, ADJUSTING ARM (4 USED)
21	03H 1539		(-)	BOLT, RD. HD., 5/16" X 5/8" (16 USED)
22	M 64218		(-)	PLATE, ADJUSTING (4 USED)
23	M 63277		(-)	NUT, LOCK, 5/16" (16 USED)
24	24H 1887		(-)	WASHER, 11/32" X 1" X 0.134" (4 USED)
25	19H 2440		(-)	SCREW, CAP, 5/16" X 2-1/2", FULL THREAD (FRONT ADJUSTING ARM) (2 USED)
	19H 3296		(-)	SCREW, CAP, 5/16" X 2" (REAR ADJUSTING ARM) (2 USED)
26	M 64553		(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
27	24H 1327		(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
28	M 64531		(-)	BRACKET, FRONT REINFORCEMENT, L.H.
	M 64530		(-)	BRACKET, FRONT REINFORCEMENT, R.H.
	M 64533		(-)	BRACKET, REAR REINFORCEMENT, L.H.
	M 64532		(-)	BRACKET, REAR REINFORCEMENT, R.H.
29	M 65480		(-)	ARM, ADJUSTING, R.H. (2 USED)
	M 65481		(-)	ARM, ADJUSTING, L.H. (2 USED)
30	M 64238		(-)	SHAFT, PIVOT (2 USED)
31	M 66226		(-)	SPRING, PIVOT R.H. (FRONT)
	M 66227		(-)	SPRING, PIVOT L.H. (FRONT)

* NOTE: SEE PAGE 20-66 FOR FIRM SUSPENSION SPRINGS

SLIDE RAIL PIVOTS AND SPRINGS
(S.N. 80001-)

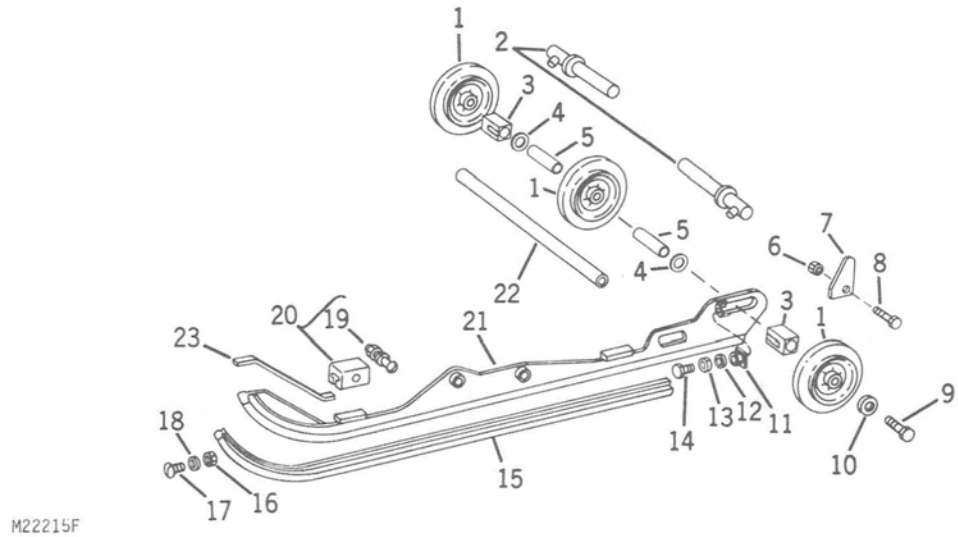
M22216F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	M	67157	(-)	SHAFT, PIVOT (2 USED)
	M	67790	(-)	SHAFT, PIVOT (2 USED) (HEAVY DUTY)
2	M	67778	(-)	SPRING, R.H.
	M	67779	(-)	SPRING, L.H.
3	19H	1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
4	M	64832	(-)	NUT, LOCK, 7/16" (2 USED)
5	24H	1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
6	M	64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED
7	M	67070	(-)	SHAFT, LOWER PIVOT (3 USED)
8	AM	54413	(-)	ARM, FRONT SWING
9	M	67158	(-)	SPRING, R.H.
	M	67159	(-)	SPRING, L.H.
10	AM	54593	(-)	HINGE, FRONT
11	M	67164	(-)	BOLT, EYE (2 USED)
12	24H	1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
13	M	63277	(-)	NUT, LOCK, 5/16" (4 USED)
14	AM	54369	(-)	TUBE, PIVOT (2 USED)
15	M	67821	(-)	BOLT, HINGE (2 USED)
16	AM	54601	(-)	SHOCK ABSORBER
17	19H	1822	(-)	SCREW, CAP, 7/16" X 1" (2 USED)
18	24H	1797	(-)	WASHER, 25/32" X 1-1/2" X 0.060" (2 USED)
19	M	67004	(-)	AXLE, REAR IDLER
20	M	67071	(-)	SHAFT, LOWER SWING ARM
21	AM	54412	(-)	ARM, REAR SWING

REAR IDLER AND SLIDE RAILS
(S.N. -80000)

M22215F

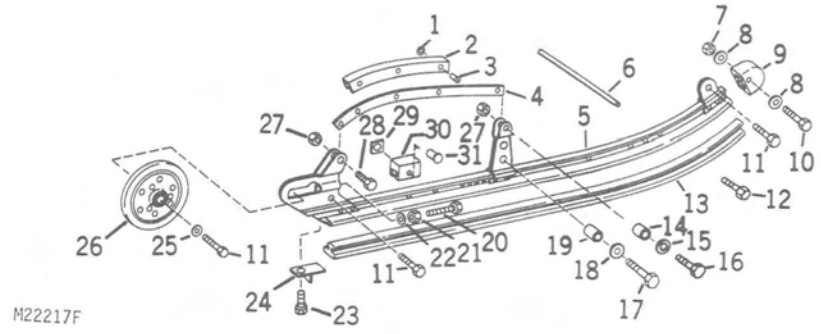


M22215F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52952	(-)	WHEEL, IDLER (3 USED)
2	AM 53413	(- 70000)	SPACER, WHEEL (2 USED)
3	M 66794	(70001 -)	SPACER, OUTER REAR (2 USED)
4	M 66795	(70001 -)	WASHER (2 USED)
5	M 66793	(70001 -)	SPACER, INNER REAR (2 USED)
6	M 63707	(70001 -)	NUT, LOCK, 1/4" (2 USED)
7	M 66838	(70001 -)	STOP, WEAR BAR (2 USED)
8	21H 1035	(70001 -)	SCREW, MACHINE, 1/4" X 1-1/2" (2 USED)
9	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
10	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
11	AM 53439	(-)	NUT, WELDED (2 USED)
12	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
13	14H 812	(-)	NUT, 3/8" (2 USED)
14	19H 2418	(- 70000)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
	19H 3118	(70001 -)	SCREW, CAP, 3/8" X 4-1/2" (2 USED)
15	M 64480	(-)	WEAR BAR, SLIDE (2 USED)
16	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
17	21H 1393	(-)	SCREW, MACHINE, 5/16" X 2-1/2" (2 USED)
18	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
19	21H 1199	(-)	SCREW, MACHINE, NO. 10 X 1-3/4" (4 USED)
	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (8 USED)
	M 63662	(-)	NUT, LOCK, NO. 10 (4 USED)
20	AM 53346	(-)	KIT, BUMPER
21	AM 53423	(-)	SLIDE, RAIL, L.H.
	AM 53422	(-)	SLIDE, RAIL, R.H.
22	M 64483	(-)	AXLE, REAR IDLER
I 23	M 66939	(-)	SUPPORT, GROUSER BAR (SERVICE ONLY)

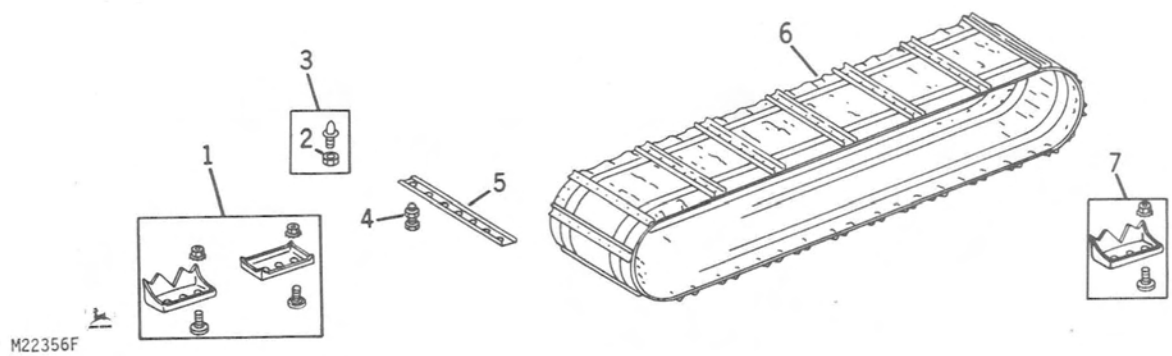
REAR IDLER AND SLIDE RAILS
(S.N. 80001-)

M22217F



KEY	PART NO.		SERIAL NO.		DESCRIPTION
I 1	24H	1721	(-	)	WASHER, 13/64" X 1/2" X 0.048" (4 USED)
I 2	M	67720	(-	)	STRIP, TRACK GUIDE WEAR (2 USED)
I 3	M	67145	(-	)	RIVET, POP, 3/16" X 1-3/16" (4 USED)
I 4	M	67721	(-	)	GUIDE, TRACK (2 USED)
I 5	AM	54621	(-	)	RAIL, SLIDE (2 USED)
I 6	M	67067	(-	)	SHAFT, SHOCK ABSORBER
I 7	M	63707	(-	)	NUT, LOCK, 1/4" (2 USED)
I 8	24H	1286	(-	)	WASHER, 9/32" X 1/2" X 0.060" (4 USED)
I 9	M	67140	(-	)	CAP, SLIDE RAIL (2 USED)
I 10	19H	1996	(-	)	SCREW, CAP, 1/4" X 2" (2 USED)
I 11	19H	2284	(-	)	SCREW, CAP, 3/8" X 7/8" (6 USED)
I 12	M	66350	(-	)	BOLT, SELF TAPPING, 5/16" X 1" (2 USED)
I 13	M	64480	(-	)	BAR, WEAR (CUT TO LENGTH) (2 USED)
I 14	M	67073	(-	)	SPACER (2 USED)
I 15	24H	1294	(-	)	WASHER, 11/32" X 1-1/8" X 0.060" (2 USED)
I 16	19H	1875	(-	)	SCREW, CAP, 5/16" X 1-3/4" (2 USED)
I 17	19H	1765	(-	)	SCREW, CAP, 3/8" X 1-3/4" (2 USED)
I 18	24H	1176	(-	)	WASHER, 13/32" X 1-1/4" X 0.090" (2 USED)
I 19	M	67596	(-	)	SPACER (2 USED)
I 20	19H	3304	(-	)	SCREW, CAP, 7/16" X 4-1/2" (2 USED)
I 21	14H	813	(-	)	NUT, 7/16" (2 USED)
I 22	24H	1700	(-	)	WASHER, 15/32" X 1" X 0.134" (2 USED)
I 23	19H	2479	(-	)	SCREW, CAP, 1/4" X 3/8" (2 USED)
I 24	M	67748	(-	)	STOP, WEAR BAR (2 USED)
I 25	24H	1309	(-	)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
I 26	AM	54598	(-	)	WHEEL, REAR IDLER (2 USED)
I 27	M	63277	(-	)	NUT, LOCK, 5/16" (4 USED)
I 28	19H	2127	(-	)	SCREW, CAP, 5/16" X 7/8" (2 USED)
I 29	M	67167	(-	)	NUT, PUSH (4 USED)
I 30	M	67066	(-	)	BUMPER (4 USED)
I 31	16H	342	(-	)	RIVET, 3/16" X 2" (4 USED)

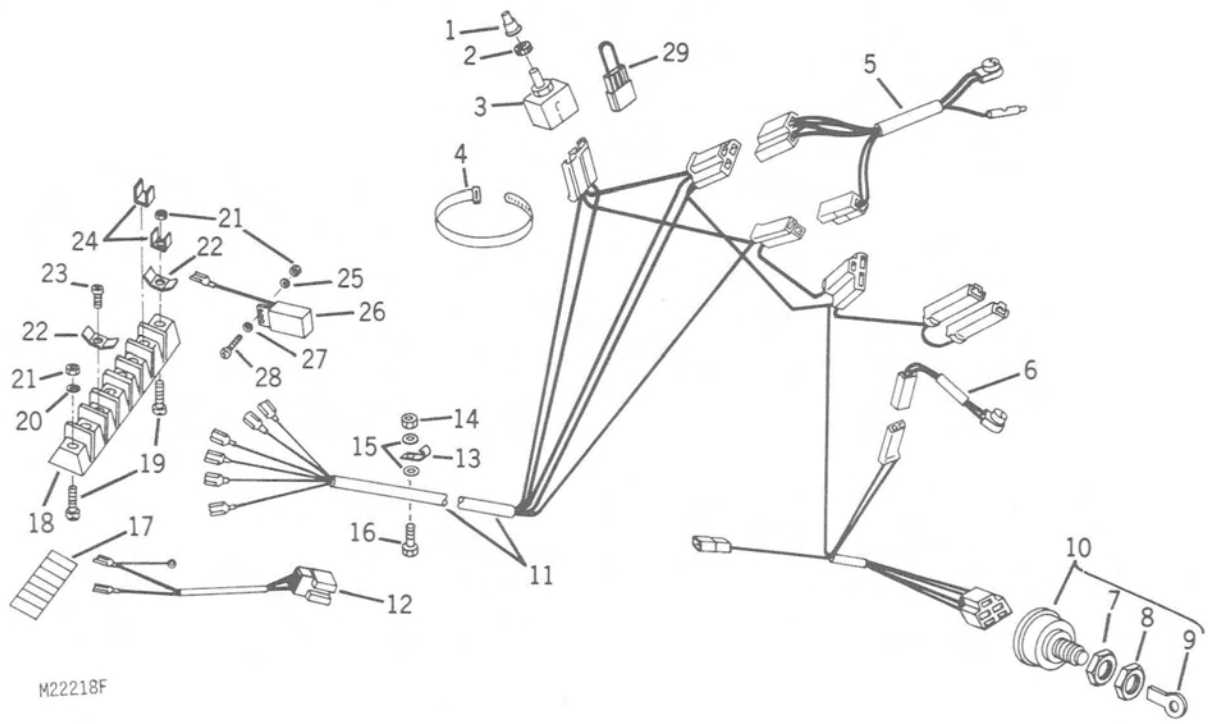
TRACK



	KEY	PART NO.	SERIAL NO.	DESCRIPTION
I	1	AM 53670	(- 70000)	KIT, KLEET-KLAW (INCLUDES 12 KLAWS, 12 KLEETS AND ATTACHING HARDWARE) (ACCESSORY) (SUB. AM54311)
	2	M 65217	(-)	NUT, STUD (SERVICE ONLY)
I	3	AM 53629	(- 80000)	KIT, ICE STUD (INCLUDES 24 STUDS, 24 M65217, AND ONE AT14927 TUBE OF LOCTITE) (ACCESSORY) (SUB. AM54373)
I		AM 54373	(80001 -)	KIT, ICE STUD (INCLUDES 24 STUDS, 24 BACKER PLATES, 24 FASTENERS, AND ONE AT14927 TUBE OF LOCTITE) (ACCESSORY)
	4	AM 53418	(-)	KIT, GROUSER BAR HARDWARE (INCLUDES 50 NUTS AND BOLTS) (SERVICE ONLY)
	5	M 66038	(-)	BAR, GROUSER (24 USED) (SERVICE ONLY) (USE WITH AM53708)
I		M 66755	(-)	BAR, GROUSER (48 USED) (SERVICE ONLY) (USE WITH AM54583)
I	6	AM 54583	(-)	TRACK (SUB. FOR AM53708)
	7	AM 54311	(70001 -)	KIT, KLAW (INCLUDES 24 KLAWS AND ATTACHING HARDWARE) (ACCESSORY)

MAIN WIRING HARNESS AND SWITCHES

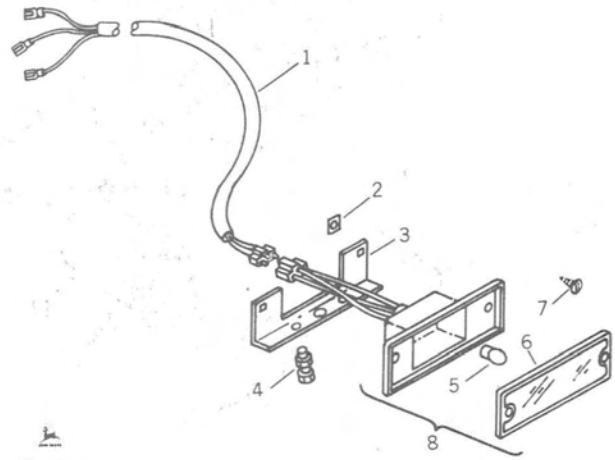
M22218F



	KEY	PART NO.	SERIAL NO.	DESCRIPTION
I	1	M 63297	(- 80000)	BOOT
I	2	M 63296	(- 80000)	NUT, LIGHT SWITCH
I	3	AM 52340	(- 80000)	SWITCH, HEADLIGHT
	4	M 63300	(-)	STRAP, TIE (2 USED)
	5	AM 52311	(-)	SWITCH, DIMMER AND BRAKE LIGHT
	6	AM 52312	(-)	SWITCH, EMERGENCY STOP
I	7	M 63704	(- 80000)	NUT, SWITCH, THIN (BEHIND INSTRUMENT PANEL)
I		12H 247	(80001 -)	WASHER, LOCK, INTERNAL TOOTH, 5/8"
I	8	M 63298	(- 80000)	NUT, SWITCH, THICK (ABOVE INSTRUMENT PANEL)
I		M 47075	(80001 -)	NUT, SWITCH
I	9	M 63301	(- 80000)	KEY, IGNITION (PACKAGE OF TWO)
I		M 40718	(-)	KEY, IGNITION (PACKAGE OF TWO)
I	10	AM 52053	(- 80000)	SWITCH, IGNITION
I		AM 54355	(80001 -)	SWITCH, IGNITION
I	11	AM 54263	(- 80000)	WIRING HARNESS, MAIN (SUB. FOR AM53812)
I		AM 54664	(80001 -)	WIRING, HARNESS, MAIN
I	12	AM 54262	(-)	WIRING HARNESS, ENGINE (SUB. FOR AM53928)
I	13	N 10010	(- 80000)	J-CLAMP
I	14	M 63277	(- 80000)	NUT, LOCK, 5/16"
I	15	24H 1136	(- 80000)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
I	16	19H 1900	(- 80000)	SCREW, CAP, 5/16" X 3/4"
	17	M 66298	(-)	DECAL, WIRING
	18	AM 53932	(-)	BLOCK, TERMINAL (INCLUDES SIX M66270, ONE M66271 AND SIX 21H972)
	19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (2 USED)
	20	12H 295	(-)	WASHER, LOCK, NO. 10 (2 USED)
	21	14H 778	(-)	NUT, LOCK, 3/16" (4 USED)
	22	M 66270	(-)	TAB, 45° (7 USED)
	23	21H 972	(-)	SCREW, MACHINE, NO. 8 X 5/16" (6 USED)
	24	M 66271	(-)	TAB, 90° (2 USED)
	25	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
	26	AM 53930	(-)	VOLTAGE REGULATOR
	27	12H 246	(-)	WASHER, LOCK, 3/16" (2 USED)
	28	21H 1301	(-)	SCREW, MACHINE, NO. 10 X 1/2" (2 USED)
I	29	AM 54584	(80001 -)	ADAPTER, PLUG

TAILLIGHT ASSEMBLY

M18791

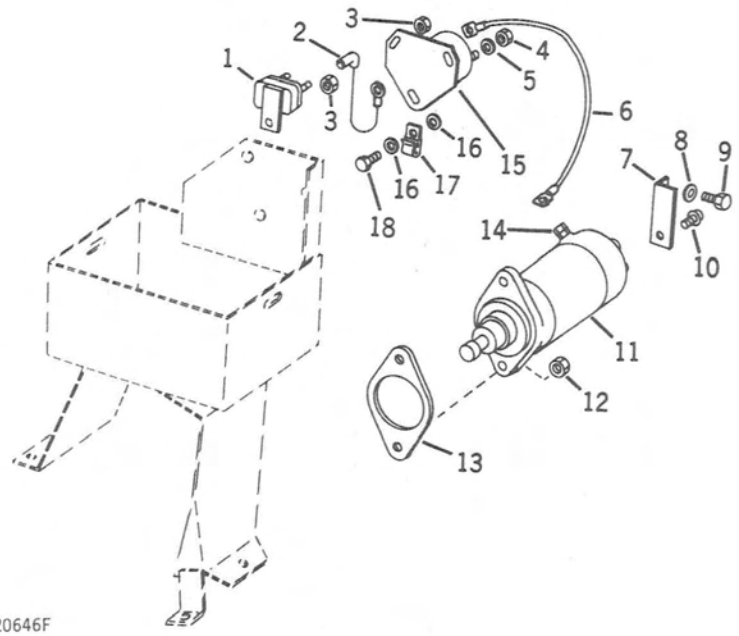


M18791

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53927	(-)	WIRING HARNESS
2	M 63775	(-)	GROMMET, PLASTIC (2 USED)
3	M 63776	(-)	BRACKET, TAILLIGHT
4	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
5	AM 52619	(-)	BULB (1035)
6	M 63816	(-)	LENS
7	M 63450	(-)	SCREW, PAN-HEAD, NO. 10 X 5/8" (2 USED)
8	AM 52305	(-)	TAILLIGHT, COMPLETE

ELECTRIC START KIT

M20646F



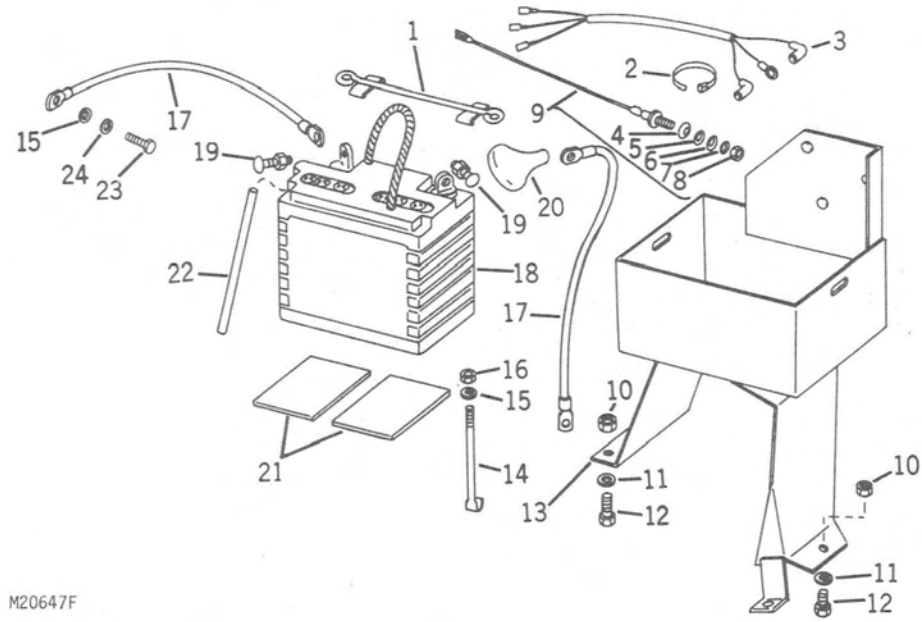
M20646F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 33621	(-)	BREAKER, CIRCUIT 25 AMP
2	AM 33218	(-)	WIRE, LEAD
3	B 14174	(-)	NUT, LOCK, 1/4" (3 USED)
4	14H 785	(-)	NUT, 5/16" (2 USED)
5	12H 291	(-)	WASHER, LOCK, INTERNAL TOOTH, 5/16" (2 USED)
6	AM 52618	(-)	CABLE, SOLENOID TO STARTER
7	M 63956	(-)	BRACKET
8	12H 303	(-)	WASHER, LOCK, 5/16" (2 USED)
9	19M 6887	(-)	BOLT, 8 MM X 18 MM (2 USED)
10	37H 24	(-)	SCREW, THREAD CUTTING 1/4" X 3/4"
11	AM 52454	(-)	MOTOR, STARTER
12	M 63924	(-)	NUT, FLANGE 8 MM
13	M 63795	(-)	SPACER
14	14H 786	(-)	NUT, 1/4"
	12H 297	(-)	WASHER, LOCK, INTERNAL TOOTH, 1/4"
15	AM 53945	(-)	SOLENOID, STARTER
16	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
17	N 10010	(-)	J-CLAMP
18	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM
..	AM 53962	(-)	KIT, ELECTRIC START, COMPLETE (INCLUDES ALL PARTS ON PAGES 61 AND 62 EXCEPT BATTERY)

NOTE: ALL 1978 MODEL CYCLONES REQUIRE AN AM52053 IGNITION SWITCH FOR USE WITH ELECTRIC START KIT.

ELECTRIC START KIT

M20647F

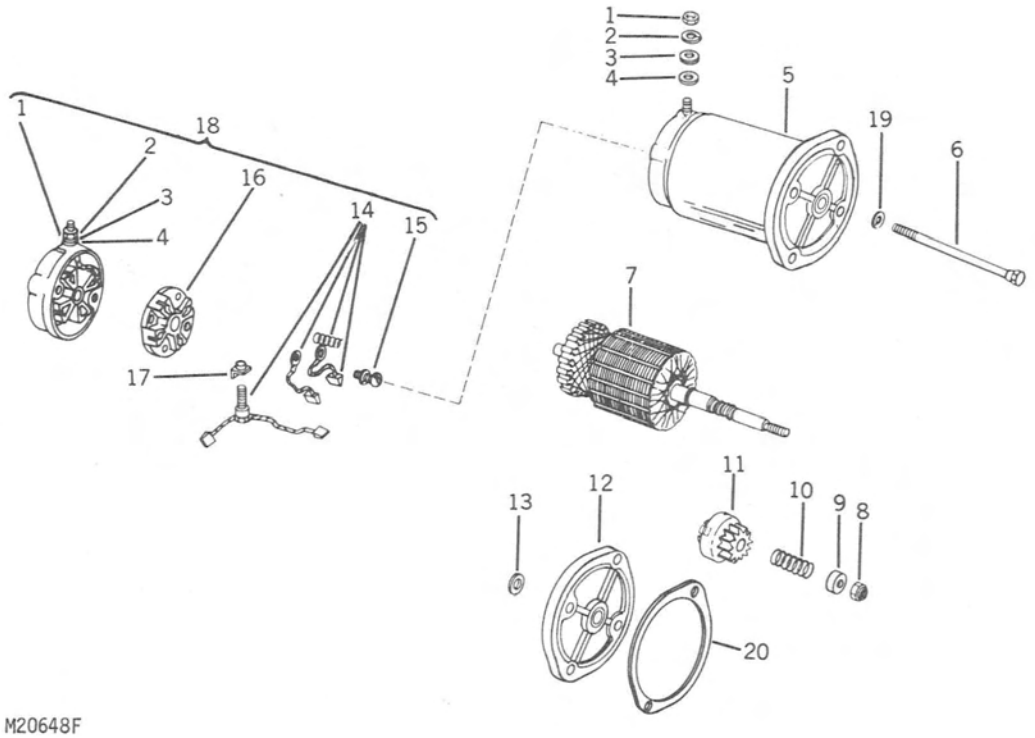


M20647F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52187	(-)	HOLD-DOWN, BATTERY
2	M 63300	(-)	STRAP, TIE
3	AM 53965	(-)	HARNESS, WIRING
4	M 66387	(-)	BUSHING, INSULATING
5	M 66388	(-)	WASHER, INSULATING
6	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048"
7	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10
8	14H 631	(-)	NUT, NO. 10
9	AM 53966	(-)	RECTIFIER ASSEMBLY
10	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
11	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (4 USED)
12	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (4 USED)
13	AM 53959	(-)	BOX, BATTERY
14	M 63378	(-)	BOLT, HOLD-DOWN (2 USED)
15	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (3 USED)
16	B 14174	(-)	NUT, LOCK, 1/4" (2 USED)
17	AM 52468	(-)	CABLE, BATTERY (2 USED)
18	AM 52050	(-)	BATTERY, 12-VOLT (NOT INCLUDED IN ELECTRIC START KIT)
19	03H 1701	(-)	BOLT, RD. HD., 1/4" X 3/4" (2 USED)
	14H 786	(-)	NUT, 1/4" (2 USED)
20	M 41125	(-)	BOOT
21	M 63708	(-)	PAD, BATTERY (2 USED)
22	M 66318	(-)	TUBE, DRAIN
23	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM
24	12H 302	(-)	WASHER, LOCK, 1/4"

STARTER MOTOR

M20648F

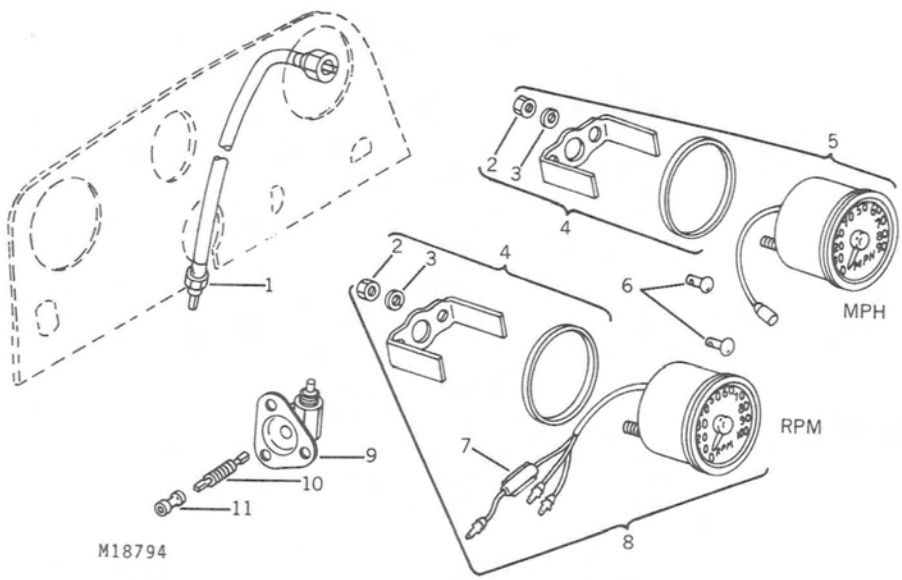


M20648F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 786	(-)	NUT, 1/4"
2	12H 302	(-)	WASHER, LOCK, 1/4"
3	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
4	M 41860	(-)	WASHER, INSULATING (2 USED)
5	AM 52454	(-)	MOTOR, STARTER COMPLETE
6	M 64100	(-)	BOLT, THRU (2 USED)
7	AM 52519	(-)	ARMATURE
8	M 63051	(-)	NUT, RETAINING
9	M 63859	(-)	SPACER, GEAR STOP
10	M 44781	(-)	SPRING, ANTI-DRIFT
11	AM 52556	(-)	DRIVE ASSEMBLY
12	AM 52560	(-)	FLANGE, MOUNTING, END CAP
13	M 44788	(-)	WASHER, THRUST
14	AM 32851	(-)	KIT, BRUSH AND SPRING
15	21H 1104	(-)	SCREW, MACHINE, NO. 10 X 5/8" (2 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10 (2 USED)
16	M 47464	(-)	HOLDER, BRUSH
17	M 44795	(-)	BUSHING, INSULATING
18	AM 32852	(-)	CAP ASSEMBLY, COMMUTATOR END
19	12H 303	(-)	WASHER, LOCK, 5/16" (2 USED)
20	M 63795	(-)	SPACER (OPTIONAL)

SPEEDOMETER AND TACHOMETER

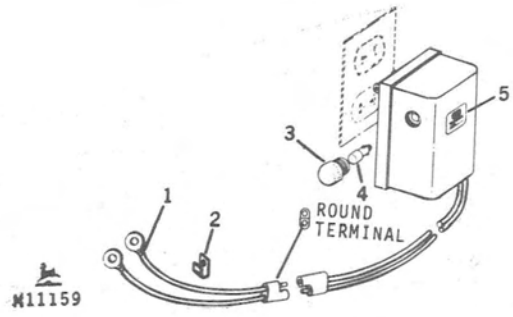
M18794



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53639	(-)	CABLE, SPEEDOMETER
2	14M 7028	(-)	NUT, 5 MM (5 USED)
3	12H 246	(-)	WASHER, LOCK NO. 10 (4 USED)
4	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	AM 53863	(-)	SPEEDOMETER, COMPLETE
6	AM 52847	(-)	BULB
7	AM 53432	(-)	FUSE, AGC-0.1 AMP
8	AM 53193	(-)	TACHOMETER, COMPLETE (ACCESSORY)
9	AM 53554	(-)	DRIVE, SPEEDOMETER
10	M 64142	(-)	CORE, SPEEDOMETER
I 11	M 63306	(-)	BUSHING (SUB. M64141)

BATTERY CHARGER

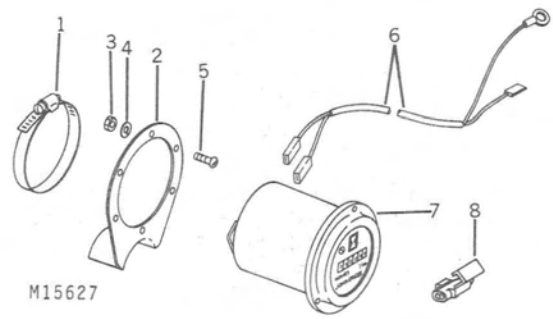
M11159



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 32877	(	-)	LEADS, BATTERY (ROUND TERMINAL)
2	N 10010	(	-)	J-CLAMP
3	M 44212	(	-)	LENS, INDICATOR
4	AM 32394	(	-)	BULB (GE 44)
5	M 44216	(	-)	DECAL, BATTERY CHARGER
I ..	AM 32400	(	-)	KIT, CHARGER, COMPLETE (SUB. AM36786)
..	AM 36786	(	-)	CHARGER ASSEMBLY (CANADA)

HOURMETER KIT

M15627



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	H 2742 B	(	-)	CLAMP
2	M 44478	(	-)	BRACKET, HOURMETER
3	14H 1026	(	-)	NUT, NO. 6 (3 USED)
4	12H 314	(	-)	WASHER, LOCK, NO. 6 (3 USED)
5	21H 1290	(	-)	SCREW, MACHINE, NO. 6 X 1/2" (3 USED)
6	AM 32664	(	-)	HARNESS, MAIN WIRING
7	AM 32060	(	-)	HOURMETER (SUB. AM32500)
8	AM 52175	(	-)	CONNECTOR, WIRE
..	AM 32500 *	(	-)	KIT, HOURMETER COMPLETE (EXTRA EQUIPMENT)

* NOTE: USE ONLY WITH ELECTRIC START KIT

SNOWMOBILE COVER

M17832Y



KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	TY 2968	(-)	COVER, SNOWMOBILE (WITHOUT BACKREST)
..	TY 2969	(-)	COVER, SNOWMOBILE (WITH BACKREST)
I ..	TY 9335	(80001 -)	COVER, SNOWMOBILE (WITHOUT BACKREST)

TWO CYCLE OIL (NOT ILLUSTRATED)

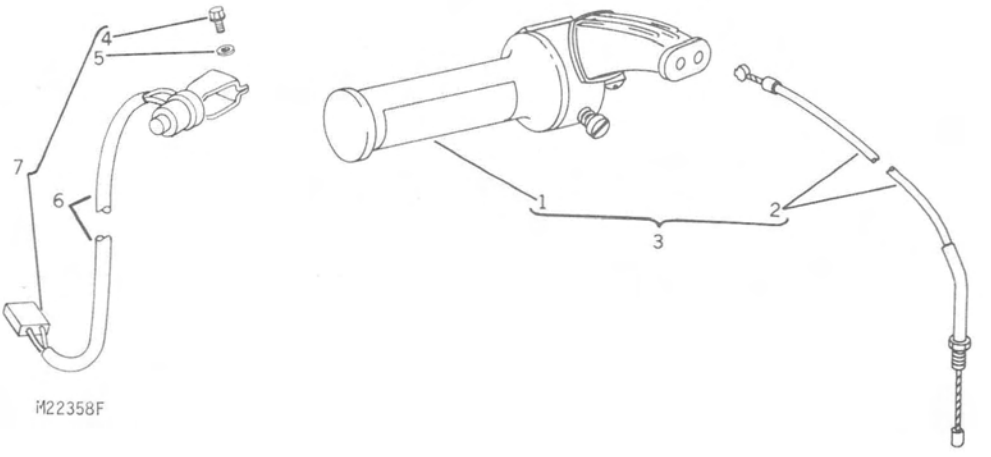
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	PT 560	(-)	OIL, TWO CYCLE, 1 U.S. PINT (.473 LITER)
..	PT 553	(-)	OIL, TWO CYCLE, 1 U.S. QUART (.946 LITER)

FIRM SUSPENSION SPRINGS (NOT ILLUSTRATED)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 64240	(-)	SPRING, R.H. PIVOT ARM (2 USED)
..	M 64241	(-)	SPRING, L.H. PIVOT ARM (2 USED)

TWIST GRIP KIT

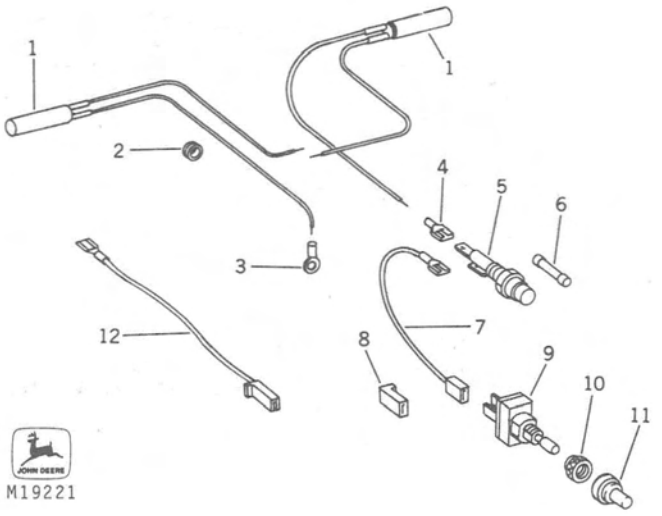
M22358F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53745	(-)	GRIP, TWIST
2	AM 53746	(-)	CABLE, TWIST-GRIP (2 USED)
3	AM 53849	(-)	KIT, TWIST-GRIP (COMPLETE)
4	21H 1127	(-)	SCREW, MACHINE, NO. 10 X 7/16"
5	M 63722	(-)	NUT, SLEEVE (INCLUDES 21H1127)
I 6	AM 52312	(-)	SWITCH, KILL
7	AM 52663	(-)	KIT, SWITCH, KILL

HANDLEBAR HEATER KIT

M19221



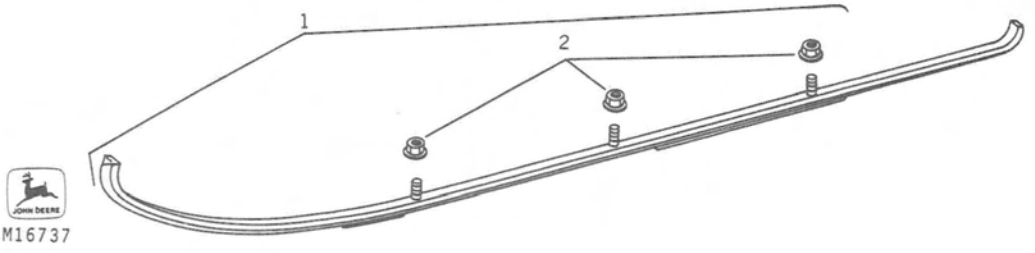
KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53760		(-)	KIT, HEATER ELEMENT (INCLUDES TWO HEATER ELEMENTS, INSULATION AND ONE M43459) (SERVICE ONLY)
2	M 43459	*	(-)	GROMMET (2 USED)
3	R 32019	*	(-)	EYELET
4	M 49835	*	(-)	CONNECTOR
5	AM 53766	*	(-)	HOLDER, FUSE, COMPLETE
6	AM 53767	*	(-)	FUSE, 4 AMP
7	AM 53761	*	(-)	WIRE, LEAD
8	M 43835	*	(-)	INSULATOR, CONNECTOR
9	AM 52054	*	(-)	SWITCH
10	M 63296	*	(-)	NUT, KNURLED
11	M 63297	*	(-)	BOOT, RUBBER
12	AM 54135	*	(-)	WIRE, LEAD

* KIT LISTED BELOW INCLUDES ONE AM53760 AND ALL PARTS FOLLOWED BY AN ASTERISK:

..	AM 54152		(-)	KIT, HANDLEBAR HEATER, COMPLETE

CARBIDE WEAR ROD KIT (OVAL TRACK RACING)

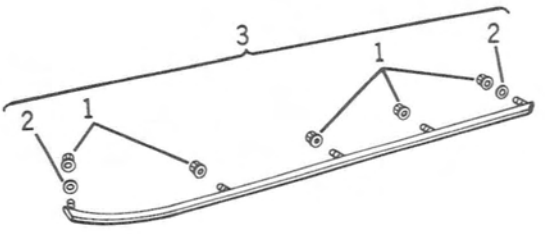
M16737



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53669		(-)	KIT, CARBIDE WEAR ROD (INCLUDES SIX NUTS AND TWO WEAR RODS)
I 2	N 10215		(-)	NUT, WASHER-HEAD, 3/8"

CARBIDE WEAR ROD KIT (CROSS COUNTRY RACING)

M22273F

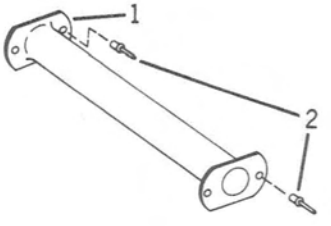


M22273F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 67132	(-)	NUT, LOCK, FLANGE
I 2	24H 1176	(-)	WASHER, 13/32" X 1-1/4" X 0.090"
I 3	AM 54400	(-)	KIT, CARBIDE WEAR ROD (INCLUDES TEN NUTS, FOUR WASHERS AND TWO WEAR RODS)

TOE HOLD KIT

M22274F

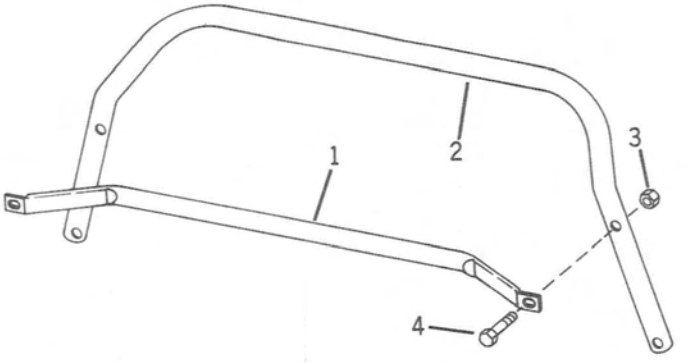


M22274F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54399	(-)	TOE HOLD (2 USED)
I 2	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (8 USED)
I ..	AM 54398	(-)	KIT, TOE HOLD

M20614F

REAR BUMPER KIT

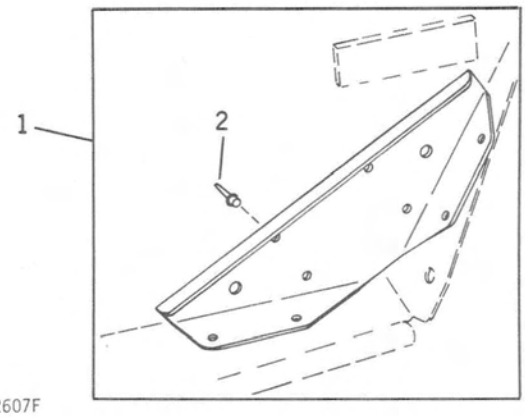


M20614F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66848	(-)	SUPPORT, SNOWFLAP
2	M 66408	(-)	BUMPER, REAR
3	M 63707	(-)	NUT, LOCK (4 USED)
4	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
..	AM 54185	(-)	KIT, REAR BUMPER

REAR TUNNEL REINFORCEMENT
(S.N. 70001-80000)

M22607F



M22607F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (20 USED)
I 2	AM 54705	(-)	KIT, REAR TUNNEL REINFORCEMENT (INCLUDES 20 RIVETS AND 2 BRACKETS

MEMORANDA

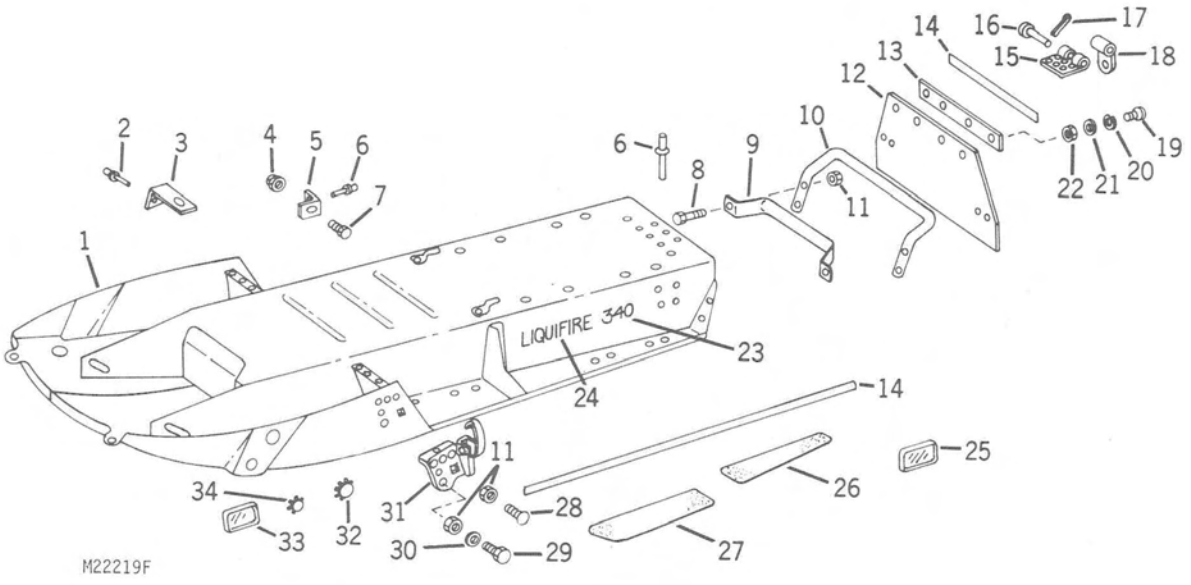
340 AND 440 LIQUIFIRE



JOHN DEERE LIQUIFIRE SNOWMOBILE
(340 Liquifire Serial No. J34LE 055001M-070000M)
(340 Liquifire Serial No. J34LF 070001M-080000M)
(340 Liquifire Serial No. J34LG 080001M-)
(440 Liquifire Serial No. J44LE 050001M-070000M)
(440 Liquifire Serial No. J44LF 070001M-080000M)
(440 Liquifire Serial No. J44LG 080001M-)

TUNNEL AND SNOWFLAP
(SERIAL NO. -80000)

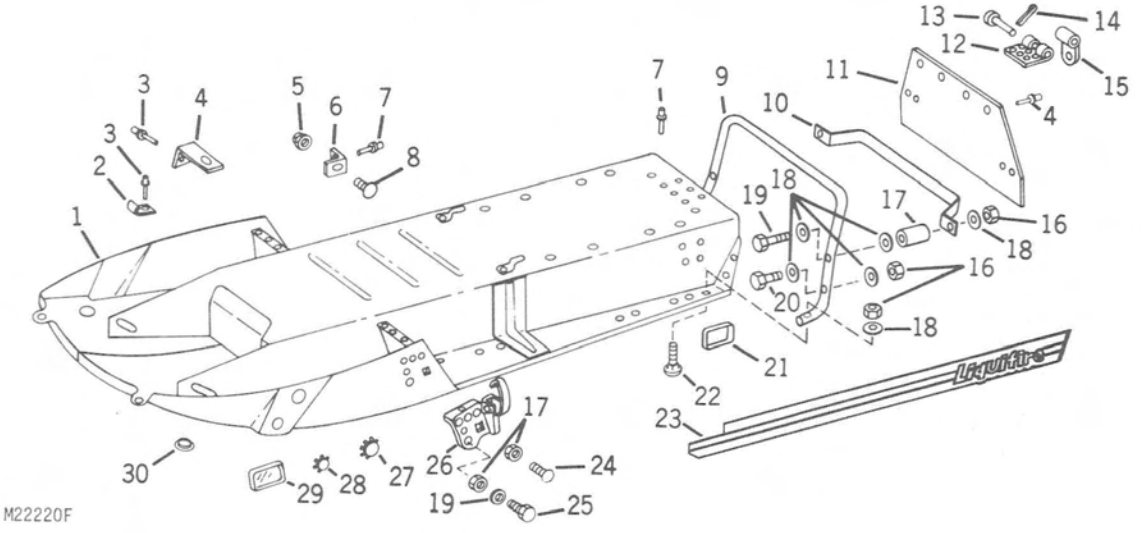
M22219F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53788	(- 70000)	TUNNEL
	AM 54198	(70001 -)	TUNNEL
2	M 64720	(-)	RIVET, 3/16" X 9/16" (2 USED)
3	M 66317	(-)	BRACKET (2 USED)
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	M 66316	(-)	BRACKET (2 USED)
6	M 63200	(-)	RIVET, 3/16" X 25/64" (6 USED)
7	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
8	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
9	M 66848	(-)	REINFORCEMENT, FLAP
10	M 66408	(-)	BUMPER, REAR
11	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
12	M 66218	(-)	FLAP, SNOW
13	M 63876	(-)	STRAP
14	... .	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. (45 M) (CUT TO LENGTH)
15	M 63059	(-)	HINGE
16	M 63247	(-)	PIN
17	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
18	M 63248	(-)	HITCH
19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
20	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
21	24H 1283	(-)	WASHER, 7/32" X 5/8" X 0.048" (4 USED)
22	14H 778	(-)	NUT, 3/16" (4 USED)
23	M 66212	(-)	DECAL, "340" (2 USED)
	M 66213	(-)	DECAL, "440" (2 USED)
24	M 66219	(-)	DECAL, (LIQUIFIRE) (2 USED)
25	M 63348	(-)	REFLECTOR, RED (2 USED)
26	AM 52297	(-)	TREADS, FOOT, REAR R.H. AND L.H.
27	AM 54081	(-)	TREADS, FOOT, FRONT R.H. AND L.H.
28	03H 1778	(-)	BOLT, RD. HD., 1/4" X 5/8" (2 USED)
29	19H 1948	(-)	SCREW, CAP, 1/4" X 3/8" (4 USED)
30	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (4 USED)
I 31	AM 53814	(- 70000)	LATCH, HOOD, R.H. (SUB. AM54202)
	AM 54202	(70001 -)	LATCH, HOOD, R.H.
I	AM 53815	(- 70000)	LATCH, HOOD, L.H. (SUB. AM54203)
	AM 54203	(70001 -)	LATCH, HOOD, L.H.
32	M 66510	(-)	BUTTON, PLUG
33	M 63705	(-)	REFLECTOR, AMBER (2 USED)
34	M 66508	(-)	BUTTON, PLUG (3 USED)

TUNNEL AND SNOWFLAP
(S.N. 80001-)

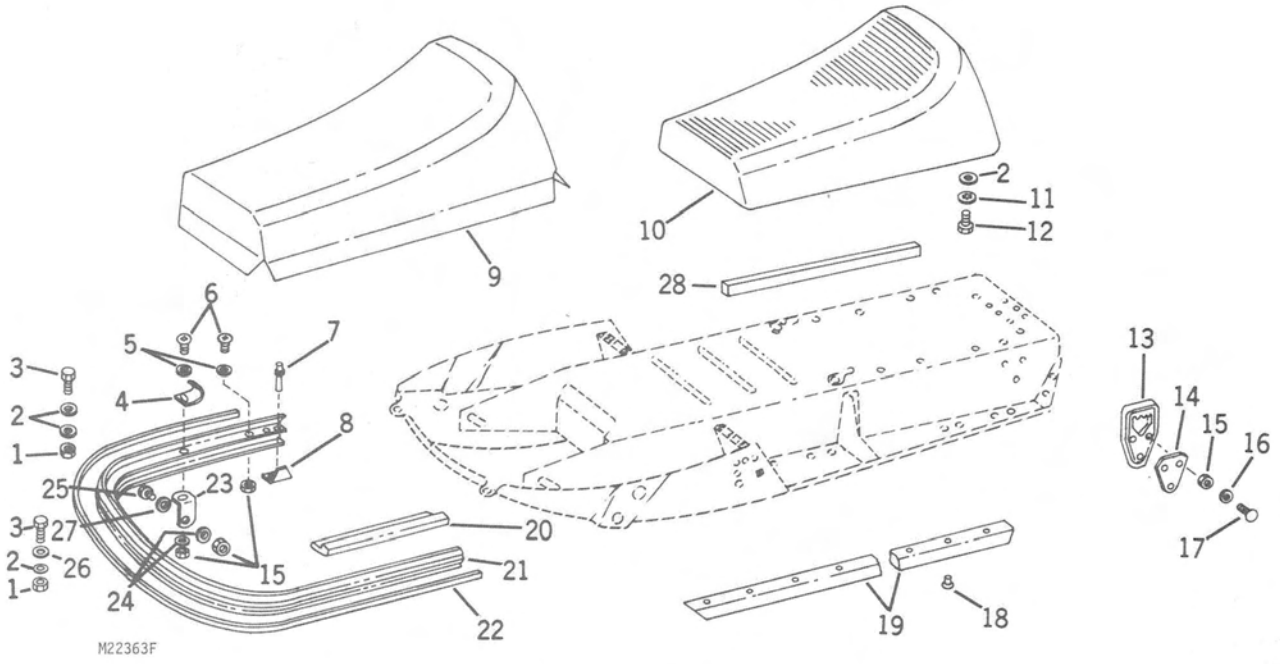
M22220F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
I 1	AM	54597	(-)	TUNNEL
I 2	M	81210	(-)	J-CLAMP
I 3	M	64720	(-)	RIVET, POP, 3/16" X 9/16" (7 USED)
I 4	M	66317	(-)	BRACKET (2 USED)
I 5	M	63277	(-)	NUT, LOCK, 5/16" (2 USED)
I 6	M	66316	(-)	BRACKET (2 USED)
I 7	M	63200	(-)	RIVET, POP, 3/16" X 25/64" (6 USED)
I 8	03H	1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
I 9	M	67684	(-)	HANDLE, REAR LIFT
I 10	M	66848	(-)	REINFORCEMENT, FLAP
I 11	M	66218	(-)	FLAP, SNOW
I 12	M	63059	(-)	HINGE
I 13	M	63247	(-)	PIN
I 14	11H	233	(-)	PIN, COTTER, 3/32" X 1/2"
I 15	M	63248	(-)	HITCH
I 16	M	63707	(-)	NUT, LOCK, 1/4" (10 USED)
I 17	28H	1908	(-)	SPACER, 1/8" X 13/16" (2 USED)
I 18	24H	1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (12 USED)
I 19	19H	2333	(-)	SCREW, CAP, 1/4" X 2-1/4" (2 USED)
I 20	19H	2571	(-)	SCREW, CAP, 1/4" X 1-3/8" (2 USED)
I 21	M	63348	(-)	REFLECTOR, RED (2 USED)
I 22	03H	1527	(-)	BOLT, RD. HD., 1/4" X 1-1/4" (2 USED)
I 23	M	67674	(-)	DECAL, R.H.
I	M	67675	(-)	DECAL, L.H.
I 24	03H	1778	(-)	BOLT, RD. HD., 1/4" X 5/8" (2 USED)
I 25	19H	1948	(-)	SCREW, CAP, 1/4" X 3/8" (4 USED)
I 26	AM	54202	(-)	LATCH, HOOD, R.H.
I	AM	54203	(-)	LATCH, HOOD, L.H.
I 27	M	66510	(-)	BUTTON, PLUG
I 28	M	66508	(-)	BUTTON, PLUG
I 29	M	63705	(-)	REFLECTOR, AMBER (2 USED)
I 30	M	67847	(-)	BUTTON, PLUG (2 USED)

BUMPER, SEAT AND GRAB HANDLES

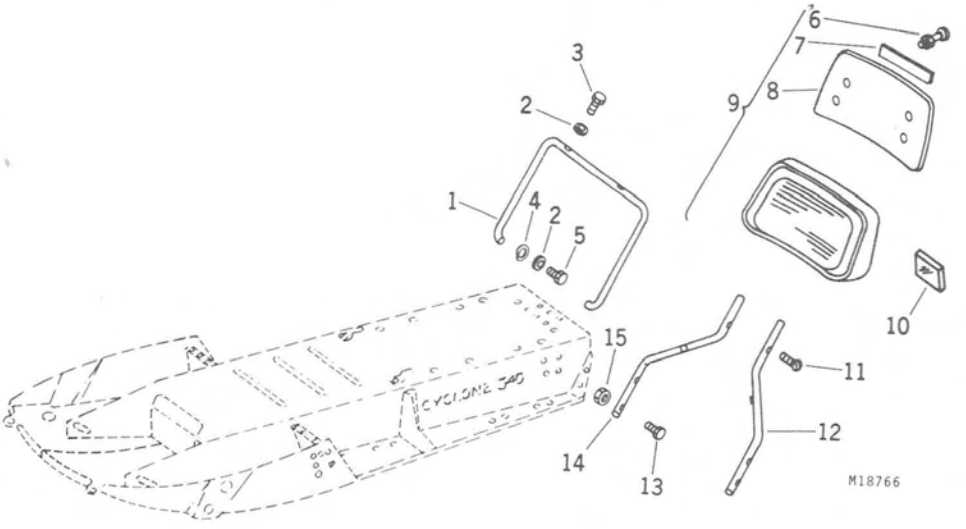
M22363F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
2	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (7 USED)
3	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED)
4	N 10010	(- 70000)	J-CLAMP
5	24H 1136	(- 70000)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
6	M 66314	(-)	SCREW, SOCKET, BUTTON HEAD, 5/16" X 7/8" (4 USED)
7	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
8	M 66197	(-)	GUIDE, HOOD (2 USED)
I 9	M 64073	(- 80000)	COVER, SEAT REPLACEMENT
I	M 67836	(80001 -)	COVER, SEAT REPLACEMENT
I 10	AM 53811	(- 80000)	SEAT
I	AM 54629	(80001 -)	SEAT
I	AM 54587	(80001 -)	SEAT (OPTIONAL)
11	12H 297	(-)	WASHER, LOCK, INTERNAL TOOTH, 1/4" (2 USED)
12	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
I 13	M 65002	(- 80000)	HANDLES, GRAB (2 USED)
I 14	M 65321	(- 80000)	PLATE, REINFORCEMENT (2 USED)
15	M 63277	(-)	NUT, LOCK, 5/16" (12 USED)
I 16	24H 1224	(- 80000)	WASHER, 11/32" X 1" X 0.060" (6 USED)
I 17	03H 1268	(- 80000)	BOLT, RD. HD., 5/16" X 3/4" (6 USED)
I 18	M 65672	(- 80000)	RIVET, SEMI-TUBULAR (10 USED)
I	M 63200	(80001 -)	RIVET, POP, 3/16" X 13/32" (12 USED)
I 19	M 66249	(- 80000)	BAR, TUNNEL WEAR (CUT TO FIT) (2 USED)
I	M 67744	(80001 -)	BAR, TUNNEL WEAR (2 USED)
I 20	M 66140	(- 80000)	SEAL, HOOD (4 USED)
I	M 66382	(80001 -)	SEAL, HOOD (4 USED)
21	M 66108	(-)	BUMPER
22	... .	(-)	STRIP, BUMPER TRIM (SUB. M63900) 50 YD. (45 M) ROLL (CUT TO LENGTH)
23	M 66078	(-)	BRACKET (2 USED)
24	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
25	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)
26	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134"
27	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
I 28	M 66265	(- 80000)	FILLER, SEAT

BACKREST KIT (ACCESSORY)

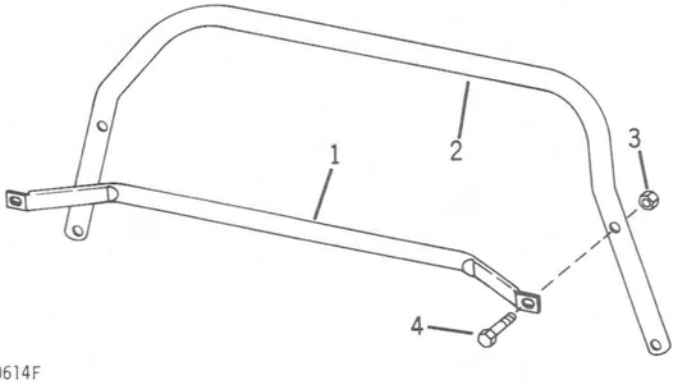
M18766



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52451	(-)	HANDRAIL, BACKREST
2	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
3	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
4	M 63115	(-)	WASHER, MODULE MOUNT (2 USED)
5	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED)
6	M 65001	(-)	SCREW, MACHINE, 1/4" X 1/4" (2 USED)
	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
7	M 64131	(-)	DECAL
8	M 63892	(-)	BACK PANEL, BACKREST
9	AM 52356	(-)	BACKREST ASSEMBLY
10	M 63348	(-)	REFLECTOR, RED (2 USED)
11	21H 1287	(-)	SCREW, MACHINE, 1/4" X 1-1/4" (2 USED)
12	AM 52453	(-)	SUPPORT, BACKREST, L.H.
13	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
14	AM 52452	(-)	SUPPORT, BACKREST, R.H.
15	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)

REAR BUMPER KIT (ACCESSORY)

M20614F

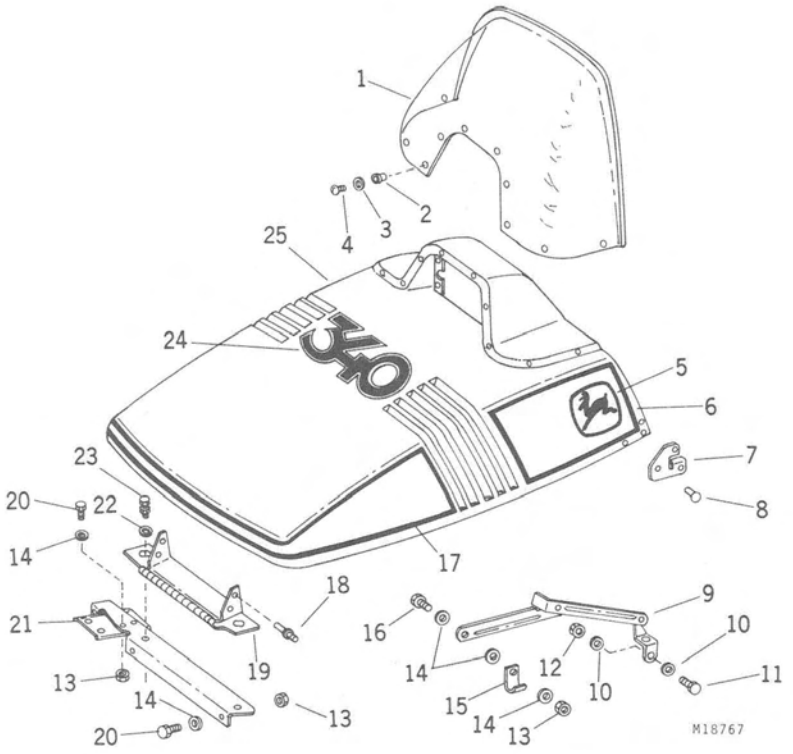


M20614F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66848	(-)	SUPPORT, SNOWFLAP
2	M 66408	(-)	BUMPER, REAR
3	M 63707	(-)	NUT, LOCK (4 USED)
4	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
..	AM 54185	(-)	KIT, REAR BUMPER

WINDSHIELD AND HOOD
(S.N. -70000)

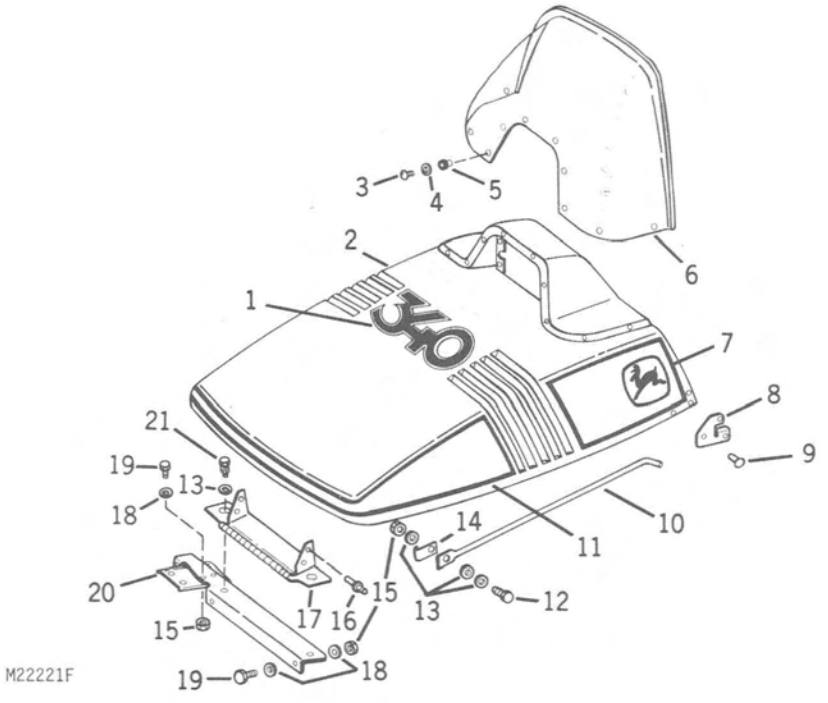
M18767



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53817	(-)	WINDSHIELD
2	M 63177	(-)	FASTENER, WINDSHIELD (10 USED)
3	M 66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USED)
4	M 66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
5	M 64544	(-)	DECAL "LEAPING DEER", R.H.
	M 64545	(-)	DECAL "LEAPING DEER", L.H.
I 6	M 66222	(-)	DECAL, HOODSIDE, R.H. (SUB. M66852)
I	M 66223	(-)	DECAL, HOODSIDE, L.H. (SUB. M66853)
7	M 66150	(-)	STRIKE, HOOD, R.H.
	M 66151	(-)	STRIKE, HOOD, L.H.
I 8	M 64468	(-)	RIVET, SEMI-TUBULAR (6 USED)
I 9	AM 53946	(-)	SUPPORT, HOOD (SUB. M66774)
10	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
11	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8"
12	M 63277	(-)	NUT, LOCK, 5/16"
13	M 63707	(-)	NUT, LOCK, 1/4"
14	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
15	N 10010	(-)	J-CLAMP (2 USED)
16	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4"
17	M 66242	(-)	DECAL, HOOD FRONT, R.H.
	M 66243	(-)	DECAL, HOOD FRONT, L.H.
18	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
19	AM 53832	(-)	HINGE, HOOD
20	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (5 USED)
21	AM 53819	(-)	BRACKET, HINGE
22	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
23	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	12H 291	(-)	WASHER, INTERNAL-TOOTH LOCK, 5/16" (2 USED)
24	M 66214	(-)	DECAL, "340"
	M 66215	(-)	DECAL, "440"
25	AM 53830	(-)	HOOD, INCLUDES AM53832, M66375 AND FOAM

WINDSHIELD AND HOOD
(S.N. 70001-80000)

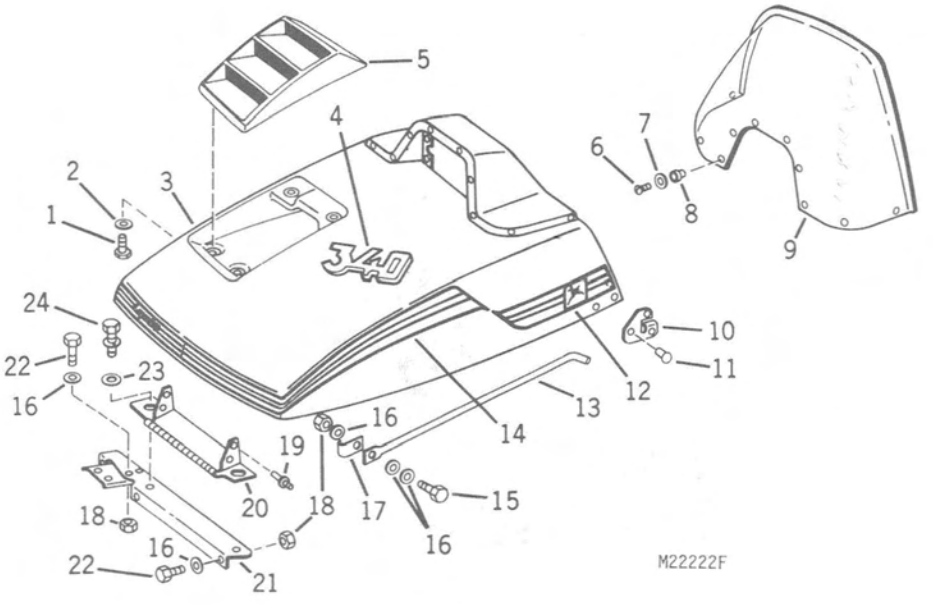
M22221F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	M	66214	(-)	DECAL, "340"
	M	66215	(-)	DECAL, "440"
2	AM	53830	(-)	HOOD, INCLUDES AM53832, M66375 AND FOAM
3	M	66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
4	M	66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USED)
5	M	63177	(-)	FASTENER, WINDSHIELD (10 USED)
6	AM	53817	(-)	WINDSHIELD
7	M	66852	(-)	DECAL, HOODSIDE, R.H.
	M	66853	(-)	DECAL, HOODSIDE, L.H.
8	M	66150	(-)	STRIKE, HOOD, R.H.
	M	66151	(-)	STRIKE, HOOD, L.H.
9	M	64468	(-)	RIVET, SEMI-TUBLER (6 USED)
10	M	66774	(-)	SUPPORT, HOOD
I 11	M	66242	(-)	DECAL, HOOD, FRONT, R.H.
I	M	66243	(-)	DECAL, HOOD, FRONT, L.H.
12	19H	1898	(-)	SCREW, CAP, 1/4" X 1-1/2"
13	24H	1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (5 USED)
14	N	10010	(-)	J-CLAMP (2 USED)
15	M	63707	(-)	NUT, LOCK (5 USED)
16	M	63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
17	AM	53832	(-)	HINGE, HOOD
18	24H	1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (6 USED)
19	19H	1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED)
	M	66385	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
20	AM	53819	(-)	BRACKET, HINGE
21	19H	1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
	12H	291	(-)	WASHER, LOCK, INTERNAL-TOOTH, 5/16" (2 USED)

WINDSHIELD AND HOOD
(S.N. 80001-)

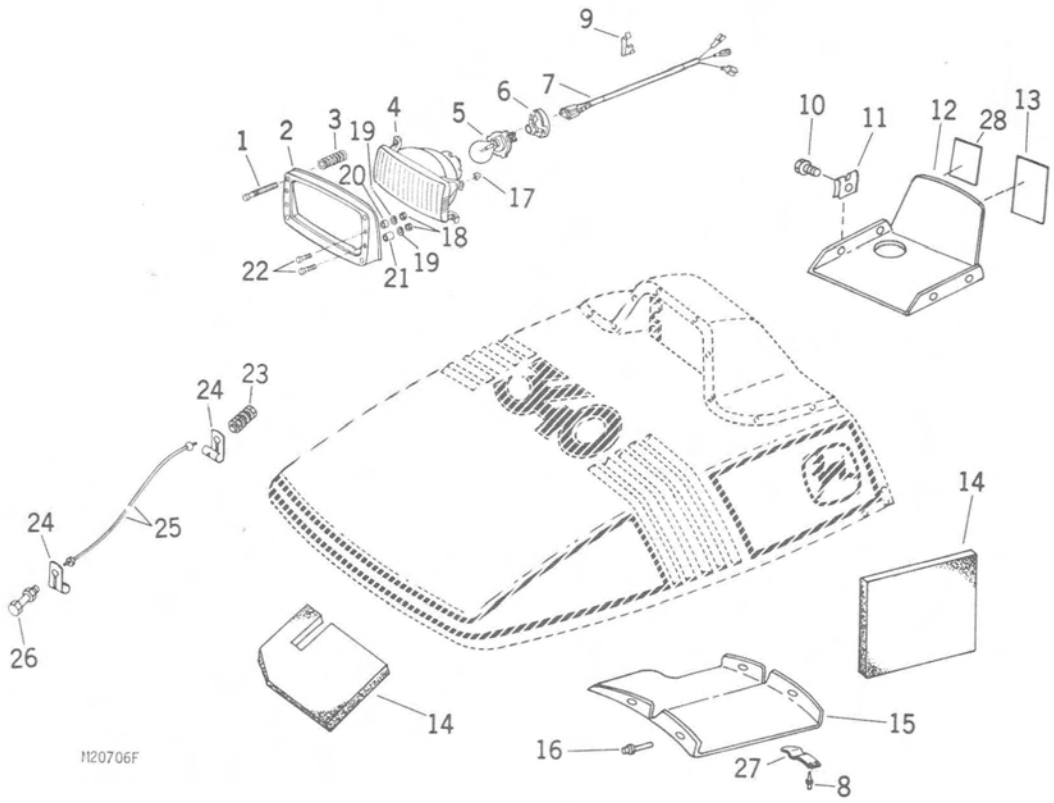
M22222F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	37H 121	(-)	SCREW, SELF-TAPPING, NO. 10 X 5/8" (4 USED)
I 2	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
I 3	M 67702	(-)	HOOD, INCLUDES (6) M63200, M66150, M66151 AND FOAM
I 4	M 67706	(-)	DECAL, "340"
I	M 67692	(-)	DECAL, "440"
I 5	M 67724	(-)	GRILLE
I 6	M 66263	(-)	SCREW, MACHINE, NO. 10 X 3/4" (10 USED)
I 7	M 66264	(-)	WASHER, 7/32" X 1/2" X 0.048" (10 USE:)
I 8	M 63177	(-)	FASTENER, WINDSHIELD (10 USED)
I 9	AM 54407	(-)	WINDSHIELD
I 10	M 66150	(-)	STRIKE, HOOD, R.H.
I	M 66151	(-)	STRIKE, HOOD, L.H.
I 11	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (6 USED)
I 12	M 67690	(-)	DECAL, HOODSIDE, R.H.
I	M 67691	(-)	DECAL, HOODSIDE, L.H.
I 13	M 66774	(-)	SUPPORT, HOOD
I 14	M 67688	(-)	DECAL, HOOD, FRONT, R.H.
I	M 67689	(-)	DECAL, HOOD, FRONT, L.H.
I 15	19H 1898	(-)	SCREW, CAP, 1/4" X 1-1/2"
I 16	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (8 USED)
I 17	N 10010	(-)	J-CLAMP (2 USED)
I 18	M 63707	(-)	NUT, LOCK (5 USED)
I 19	M 63389	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
I 20	AM 53832	(-)	HINGE, HOOD
I 21	AM 53819	(-)	BRACKET, HOOD
I 22	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (5 USED)
I 23	24H 1887	(-)	WASHER, 11/32" X 1" X 0134" (2 USED)
I 24	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
I	12H 291	(-)	WASHER, LOCK, INTERNAL TOOTH, 5/16" (2 USED)

HOOD BAFFLE AND HEADLIGHT ASSEMBLY
(S.N. -80000)

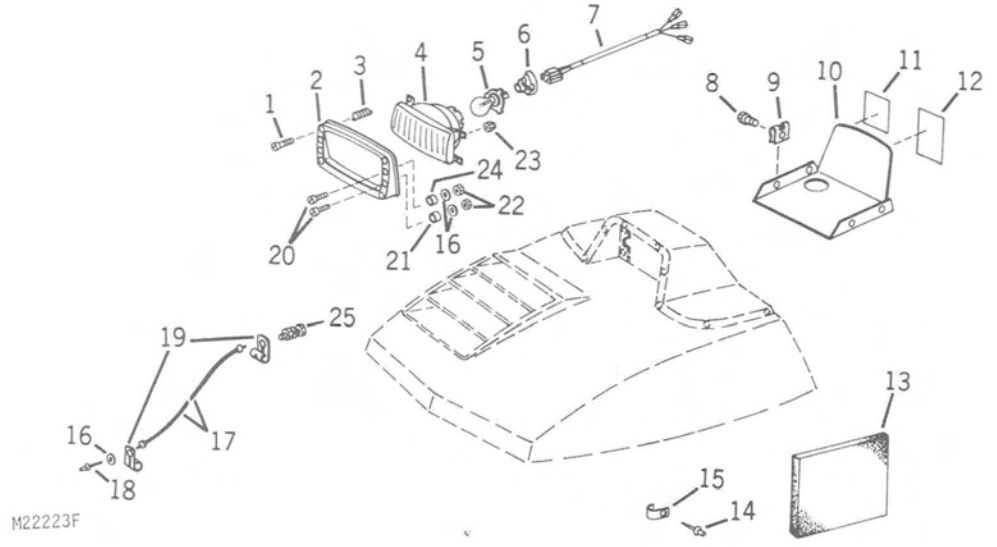
M20706F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66234	(-)	SCREW, ADJUSTING (4 USED)
2	M 66143	(-)	BEZEL, LIGHT
3	M 66142	(-)	SPRING (4 USED)
4	AM 53890	(-)	HEADLIGHT, BODY AND LENS
5	AM 53887	(-)	BULB, CONVENTIONAL (STANDARD)
	AM 53888	(-)	BULB, HALOGEN, H4 QUARTZ (OPTIONAL)
6	AM 53889	(-)	RETAINER, BULB
7	AM 53923	(-)	WIRING HARNESS, HEADLIGHT
8	M 63199	(-)	RIVET, 3/16" X 5/16" (2 USED)
9	H 64612	(- 70000)	CLIP, WIRE
10	37H 143	(-)	SCREW, SELF-TAPPING, NO. 10 X 1" (4 USED)
11	M 63356	(-)	NUT, SPEED (4 USED)
12	M 66351	(-)	DUCT, INTAKE SILENCER
13	M 65584	(- 70000)	DECAL, FUEL MIXTURE
	M 66857	(70001 -)	DECAL, FUEL MIXTURE
I 14	AM 53881	(- 70000)	KIT, HOOD FOAM (SUB. AM54304 AND M66595)
	AM 54347	(70001 -)	KIT, HOOD FOAM
15	M 66375	(-)	BAFFLE
16	M 66032	(-)	RIVET, POP, 3/16" X 37/64" (4 USED)
17	M 66235	(-)	NUT, PLASTIC ADJUSTING (4 USED)
18	M 65420	(-)	NUT, LOCK, NO. 10 (4 USED)
19	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
20	M 66256	(-)	SPACER, UPPER, SHORT (2 USED)
21	M 66257	(-)	SPACER, LOWER, LONG (2 USED)
22	21H 997	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
23	21H 1312	(-)	SCREW, MACHINE, NO. 10 X 1" (4 USED)
	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (2 USED)
	M 63662	(-)	NUT, LOCK, NO. 10
24	M 66634	(-)	FITTING, LANYARD (2 USED)
25	M 66633	(-)	LANYARD, HOOD
26	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8"
	M 63707	(-)	NUT, LOCK, 1/4"
27	M 66779	(70001 -)	RETAINER, SPRING
28	M 66876	(-)	DECAL, AIR INTAKE HOSE

HOOD BAFFLES AND HEADLIGHT ASSEMBLY
(S.N. 80001-)

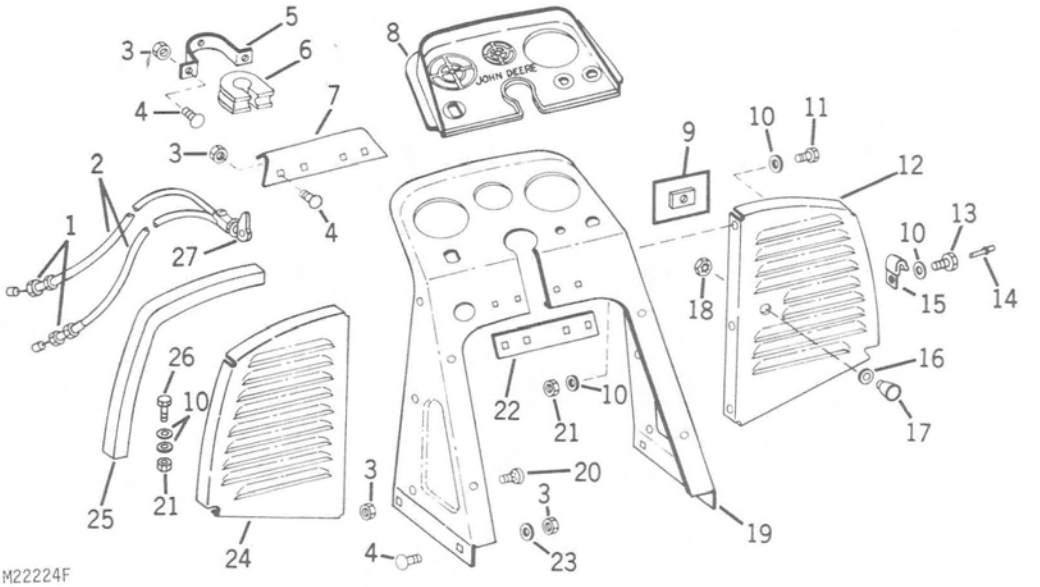
M22223F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66234	(-)	SCREW, ADJUSTING (4 USED)
I 2	M 66143	(-)	BEZEL, LIGHT
I 3	M 66142	(-)	SPRING (4 USED)
I 4	AM 53890	(-)	HEADLIGHT, BODY AND LENS
I 5	AM 53887	(-)	BULB, CONVENTIONAL (STANDARD)
I	AM 53888	(-)	BULB, HALOGEN, H4 QUARTZ (OPTIONAL)
I 6	AM 53889	(-)	RETAINER, BULB
I 7	AM 53923	(-)	WIRING HARNESS, HEADLIGHT
I 8	37H 143	(-)	SCREW, SELF-TAPPING, NO. 10 X 1" (4 USED)
I 9	M 63356	(-)	NUT, SPEED (4 USED)
I 10	M 66351	(-)	DUCT, INTAKE SILENCER
I 11	M 66876	(-)	DECAL, AIR INTAKE HOSE
I 12	M 66857	(-)	DECAL, FUEL MIXTURE
I 13	AM 54676	(-)	KIT, HOOD FOAM
I 14	M 66032	(-)	RIVET, POP, 3/16" X 37/64"
I 15	M 67840	(-)	CLIP
I 16	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (3 USED)
I 17	M 66633	(-)	LANYARD, HOOD
I 18	M 64720	(-)	RIVET, POP, 3/16" X 9/16"
I 19	M 66634	(-)	FITTING, LANYARD (2 USED)
I 20	21H 997	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
I 21	M 66257	(-)	SPACER, LOWER, LONG (2 USED)
I 22	M 65420	(-)	NUT, LOCK, NO. 10 (4 USED)
I 23	M 66235	(-)	NUT, PLASTIC ADJUSTING (4 USED)
I 24	M 66256	(-)	SPACER, UPPER, SHORT (2 USED)
I 25	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8"
I	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
I	M 63707	(-)	NUT, LOCK, 1/4"

STEERING SUPPORT, CONSOLE PANELS, INSTRUMENT PANEL AND CHOKE CONTROL

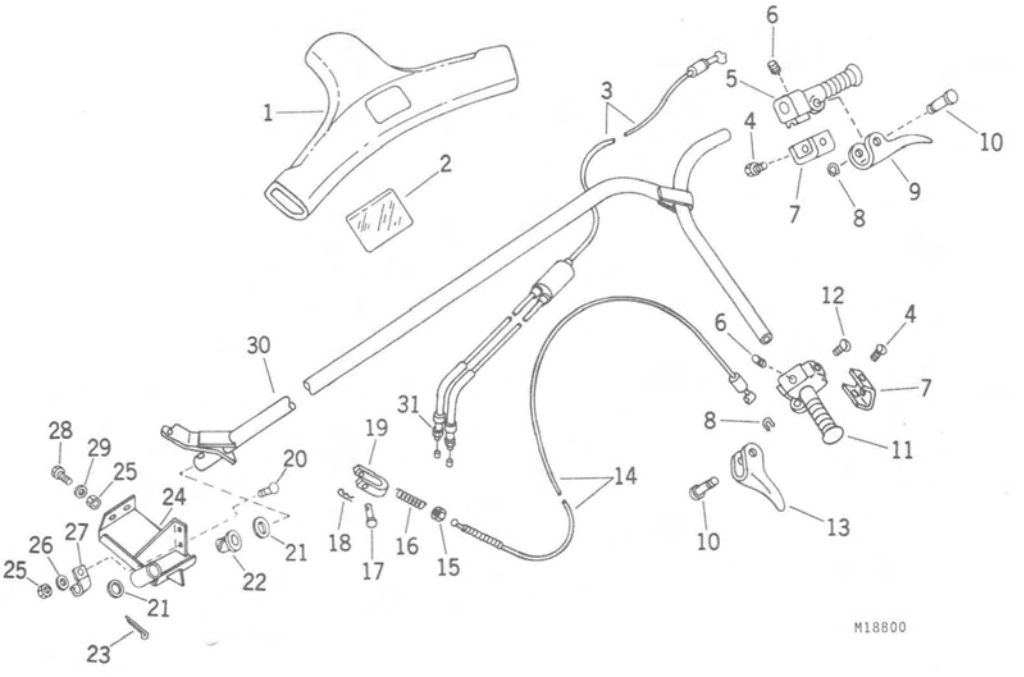
M22224F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65319	(-)	NUT, ADJUSTING
2	AM 53810	(-)	CABLE, CHOKE (INCLUDES M65319 AND M66117)
3	M 63277	(-)	NUT, LOCK, 5/16" (10 USED)
4	03H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (8 USED)
5	M 66080	(-)	STRAP, BEARING
6	M 63110	(-)	BEARING, STEERING SUPPORT
7	M 66186	(-)	BRACKET
I 8	M 66102	(- 80000)	PANEL, INSTRUMENT
I	M 67694	(80001 -)	PANEL, INSTRUMENT (340)
I	M 67693	(80001 -)	PANEL, INSTRUMENT (440)
I 9	M 66261	(- 80000)	BRACKET, ROPE GUIDE
I 10	24H 1287	(- 80000)	WASHER, 9/32" X 5/8" X 0.060" (24 USED)
I	24H 1287	(80001 -)	WASHER, 9/32" X 5/8" X 0.060" (18 USED)
I 11	19H 1948	(- 80000)	SCREW, CAP, 1/4" X 3/4"
I	19H 1919	(80001 -)	SCREW, CAP, 1/4" X 5/8"
I 12	AM 53919	(- 80000)	PANEL, CONSOLE (SUB. M66130, M67682 AND M65976)
I	M 66130	(80001 -)	PANEL, CONSOLE, R.H.
I 13	19H 1919	(- 80000)	SCREW, CAP, 1/4" X 5/8"
I 14	M 80750	(80001 -)	RIVET, POP, 13/64" X 1/2"
15	M 81210	(-)	J-CLAMP
I 16	24H 1338	(- 80000)	WASHER, 33/64" X 7/8" X 0.048"
17	M 65976	(-)	GUIDE, ROPE
I 18	M 67682	(80001 -)	PALNUT
19	AM 53973	(-)	SUPPORT, STEERING
20	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
I 21	M 63707	(- 80000)	NUT, LOCK, 1/4" (12 USED)
I	M 63707	(80001 -)	NUT, LOCK, 1/4" (9 USED)
22	M 66079	(-)	STRAP, BEARING MOUNT
23	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
24	M 66131	(-)	PANEL, CONSOLE, L.H.
I 25	M 66269	(- 80000)	STRIP, HOOD FILLER (2 USED)
I 26	19H 1919	(- 80000)	SCREW, CAP, 1/4" X 5/8" (11 USED)
I	19H 1919	(80001 -)	SCREW, CAP, 1/4" X 5/8" (9 USED)
27	M 66117	(-)	NUT, PANEL

HANDLEBAR, BRAKE AND THROTTLE CONTROL
(S.N. -70000)

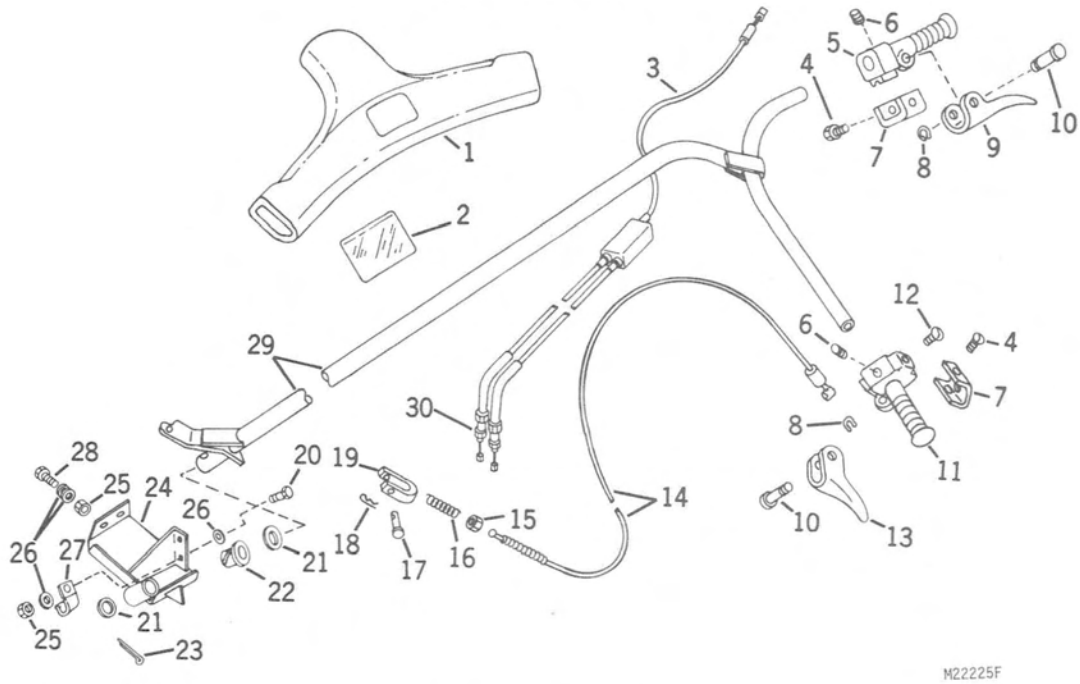
M18800



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52930	(-)	PAD, HANDLEBAR
2	AM 53409	(-)	PUSH NUTS (BAG OF 10)
I 3	AM 53798	(-)	CABLE, THROTTLE
4	M 63905	(-)	SCREW, THREAD CUTTING (4 USED)
I 5	AM 54211	(-)	GRIP, THROTTLE HAND (SUB. FOR AM53582)
6	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
7	M 63807	(-)	CAP (2 USED)
8	R 30828	(-)	RING SNAP (2 USED)
9	M 65279	(-)	LEVER, THROTTLE
10	M 63147	(-)	PIN, HANDLE (2 USED)
11	AM 53367	(-)	GRIP, BRAKE HAND
12	M 63906	(-)	SCREW, THREAD CUTTING
13	M 63806	(-)	HANDLE, BRAKE
14	AM 53958	(-)	CABLE, BRAKE
15	14H 882	(-)	NUT, JAM, 5/16" (2 USED)
16	M 63655	(-)	SPRING
17	R 11027	(-)	PIN, DRILLED
18	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
19	M 64575	(-)	CLEVIS, CABLE
20	03H 2139	(-)	BOLT, RD. HD., 5/16" X 1-1/4" (TOP)
	03H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (BOTTOM)
21	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
22	N 132422	(-)	BUSHING, NYLON
23	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
I 24	AM 53873	(-)	MOUNT, STEERING (SUB. AM54204)
25	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
26	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
27	N 10010	(-)	J-CLAMP
28	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
29	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
30	AM 53813	(-)	HANDLEBAR
31	M 65319	(-)	NUT (2 USED)

HANDLEBAR, BRAKE AND THROTTLE CONTROL
(S.N. 70001-80000)

M22225F

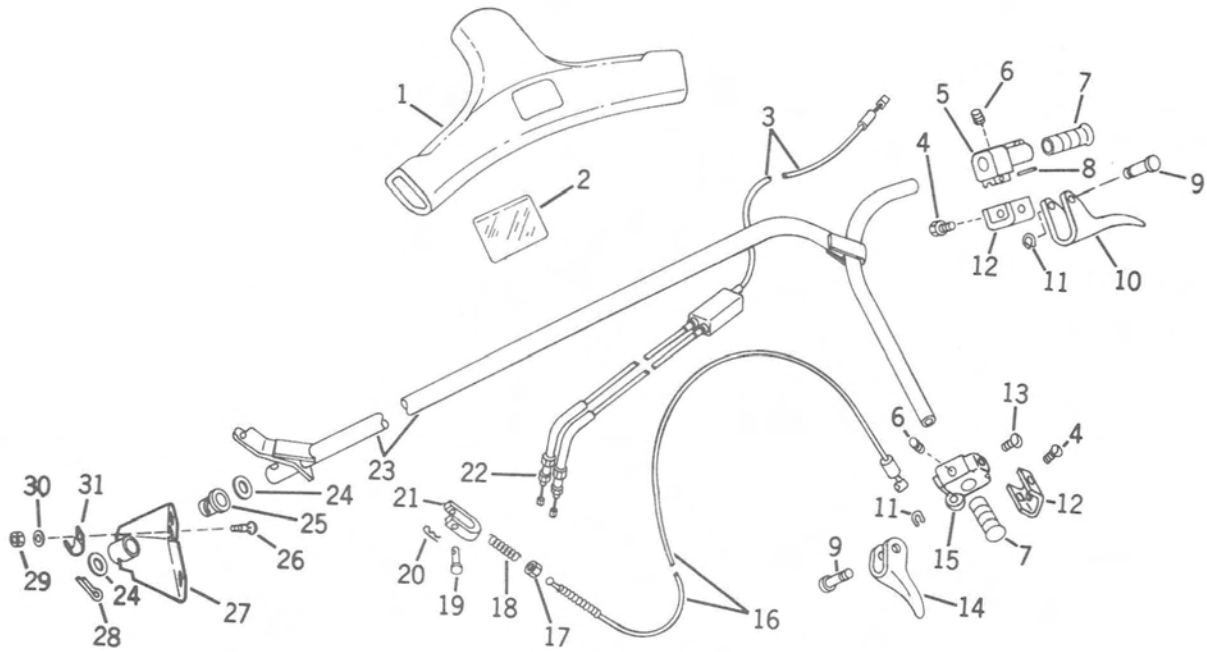


M22225F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52930	(-)	PAD, HANDLEBAR (INCLUDES AM53409)
2	AM 53409	(-)	PUSH NUTS (BAG OF 10)
3	AM 53798	(-)	CABLE, THROTTLE
4	M 63905	(-)	SCREW, THREAD CUTTING (4 USED)
5	AM 54211	(-)	GRIP, THROTTLE HAND
6	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
7	M 63807	(-)	CAP (2 USED)
8	R 30828	(-)	RING SNAP (2 USED)
9	M 65279	(-)	LEVER, THROTTLE
10	M 63147	(-)	PIN, HANDLE (2 USED)
11	AM 53367	(-)	GRIP, BRAKE HAND
12	M 63906	(-)	SCREW, THREAD CUTTING
13	M 63806	(-)	HANDLE, BRAKE
14	AM 53958	(-)	CABLE, BRAKE
15	14H 882	(-)	NUT, JAM, 5/16" (2 USED)
16	M 63655	(-)	SPRING
17	R 11027	(-)	PIN, DRILLED
18	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
19	M 64575	(-)	CLEVIS, CABLE
20	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
21	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
22	N 132422	(-)	BUSHING, NYLON
23	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
24	AM 54204	(-)	MOUNT, STEERING
25	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
26	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
27	N 10010	(-)	J-CLAMP
28	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2"
29	AM 53813	(-)	HANDLEBAR
30	M 65319	(-)	NUT (2 USED)

HANDLEBAR, BRAKE AND THROTTLE CONTROL
(S.N. 80001-)

M22226F

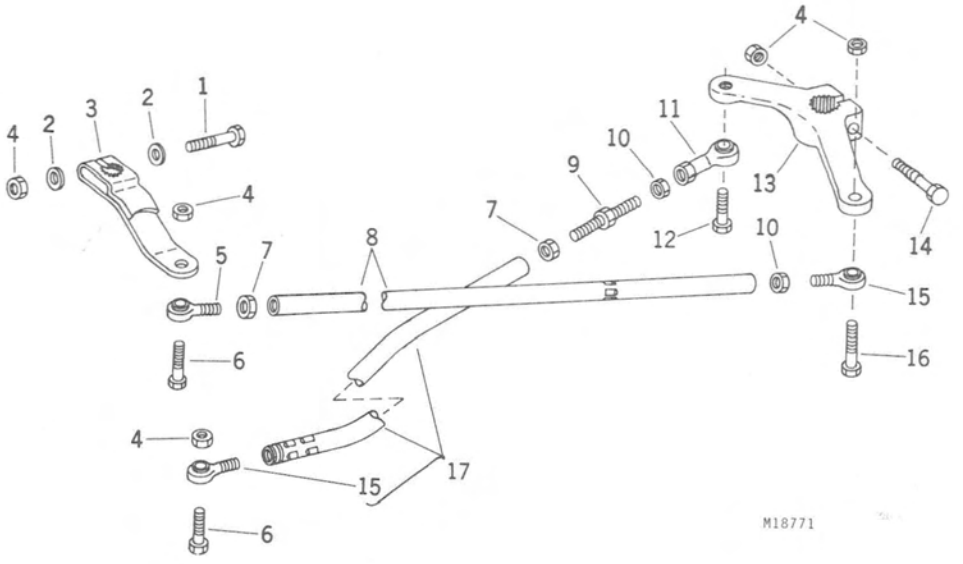


M22226F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 52930	(-)	PAD, HANDLEBAR, INCLUDES AM53409
I 2	AM 53409	(-)	PUSH NUTS (BAG OF 10)
I 3	AM 53798	(-)	CABLE, THROTTLE
I 4	M 63905	(-)	SCREW, THREAD CUTTING
I 5	AM 54618	(-)	RETAINER, THROTTLE PIVOT
I 6	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
I 7	M 67685	(-)	GRIP, HANDLEBAR (2 USED)
I 8	M 67705	(-)	PIN
I 9	M 63147	(-)	PIN, HANDLE (2 USED)
I 10	M 65279	(-)	LEVER, THROTTLE
I 11	R 30828	(-)	RING, SNAP (2 USED)
I 12	M 63807	(-)	CAP (2 USED)
I 13	M 63906	(-)	SCREW, THREAD CUTTING
I 14	M 63806	(-)	HANDLE, BRAKE
I 15	AM 54619	(-)	RETAINER, BRAKE PIVOT
I 16	AM 53958	(-)	CABLE, BRAKE
I 17	14H 882	(-)	NUT, JAM, 5/16" (2 USED)
I 18	M 63655	(-)	SPRING
I 19	R 11027	(-)	PIN, DRILLED
I 20	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
I 21	M 64575	(-)	CLEVIS, CABLE
I 22	M 65319	(-)	NUT (2 USED)
I 23	AM 54604	(-)	HANDLEBAR
I	AM 54406	(-)	HANDLEBAR, LOW PROFILE (ACCESSORY) (NOT ILLUSTRATED)
I 24	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
I 25	N 132422	(-)	BUSHING, NYLON
I 26	M 67780	(-)	BOLT, SPECIAL (3 USED)
I 27	AM 54204	(-)	MOUNT, STEERING
I 28	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
I 29	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
I 30	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (3 USED)
I 31	N 10010	(-)	J-CLAMP

TIE RODS AND STEERING ARMS

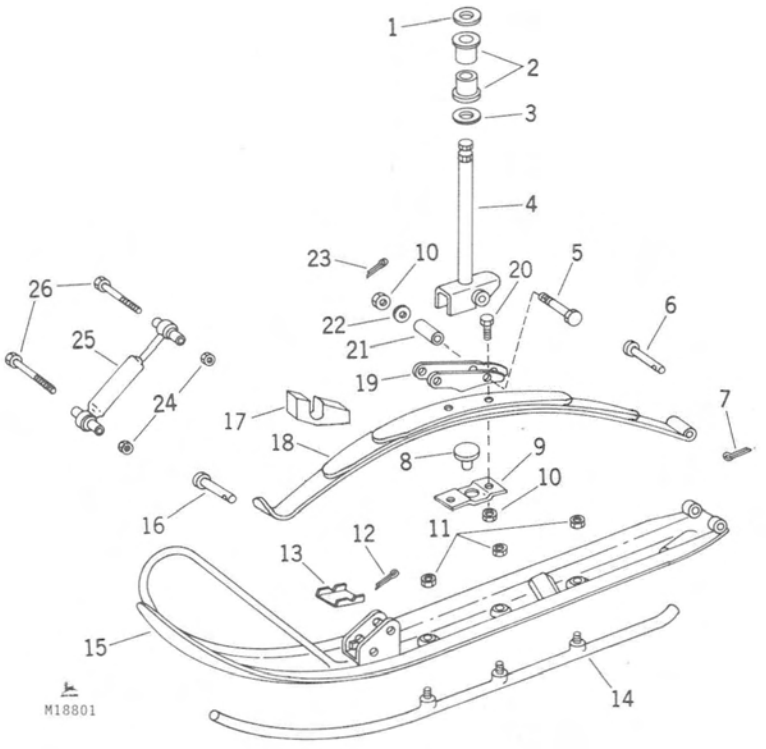
M18771



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1801	(-)	SCREW, CAP, 3/8" X 2"
I 2	24H 1682	(- 80000)	WASHER, 13/32" X 7/8" X 0.120" (2 USED)
I 3	M 66195	(- 80000)	ARM, STEERING, L.H.
I	M 67683	(80001 -)	ARM, STEERING, L.H.
4	M 63440	(-)	NUT, LOCK, 3/8" (5 USED)
5	AM 53381	(-)	BEARING, ROD END, L.H.
6	19H 1800	(-)	SCREW, CAP, 3/8" X 1-1/2" (2 USED)
7	14H 913	(-)	NUT, JAM, 3/8", L.H. THREAD (2 USED)
8	M 66189	(-)	TIE ROD (FRONT)
9	M 65835	(-)	ADJUSTER, TIE ROD
10	14H 774	(-)	NUT, JAM, 3/8", R.H. THREAD (2 USED)
11	AM 53870	(-)	BEARING, ROD END
12	19H 1732	(-)	SCREW, CAP, 3/8" X 1-1/4"
I 13	M 66194	(- 80000)	ARM, STEERING, R.H.
I	M 67718	(80001 -)	ARM, STEERING, R.H.
14	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4"
15	AM 53380	(-)	BEARING, ROD END, R.H.
16	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4"
17	AM 53869	(-)	TIE ROD, INNER (INCLUDES BEARING)

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY
(S.N. -80000)

M18801

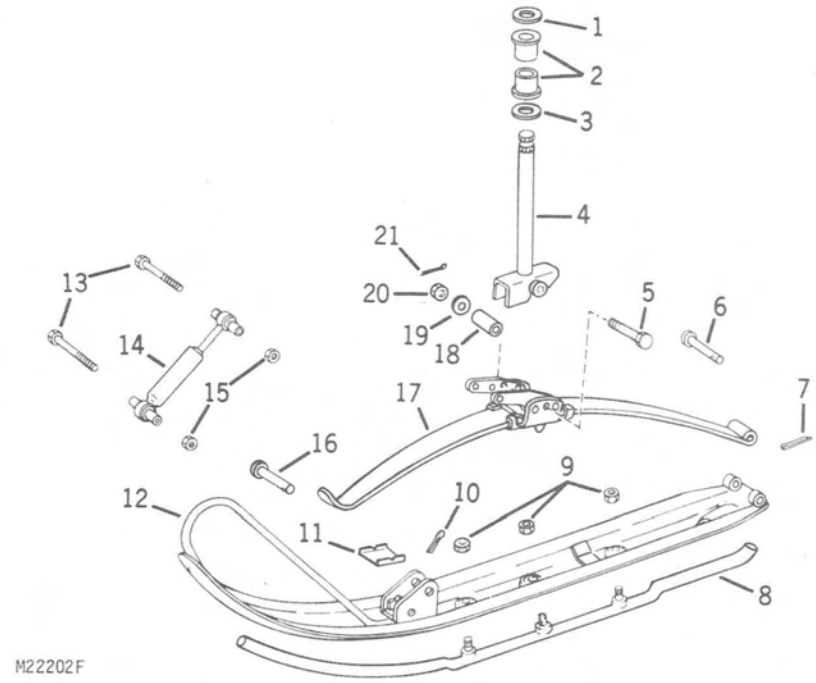


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	24H 1911		(-)	WASHER, 57/64" X 1-3/8" X 0.021"
2	M 66245		(-)	BUSHING, SPINDLE (2 USED)
3	24H 1424		(-)	WASHER, 29/32" X 1-1/2" X 0.060"
4	AM 53913		(-)	SPINDLE
5	M 66255		(-)	BOLT, SKI PIVOT, 3/8" X 3-5/32"
6	M 63232		(-)	PIN, REAR SPRING
7	11H 235		(-)	PIN, COTTER, 1/8" X 1/2"
8	M 63278	*	(-)	BUMPER, SKI
9	M 63174	*	(-)	RETAINER, SKI BUMPER
10	M 64407	*	(-)	NUT, LOCK, 3/8" (3 USED)
11	M 63370		(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
12	11H 233		(-)	PIN, COTTER, 3/32" X 1/2"
13	M 63052		(-)	BLOCK, WEAR
14	AM 53897		(- 70000)	ROD, SKI WEAR (SUB. AM54253)
	AM 54253		(70001 -)	ROD, SKI WEAR
I	AM 54395		(-)	ROD, SKI CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
15	AM 53578		(-)	SKI
16	M 63279		(-)	PIN, FRONT SPRING
17	M 66280		(-)	STOP, SKI SPRING
18	AM 53322		(- 70000)	SPRING (INCLUDES SPRINGS, AND PARTS MARKED WITH AN ASTERISK)
	AM 54230		(70001 -)	SPRING (INCLUDES SPRINGS, AND PARTS MARKED WITH AN ASTERISK)
19	M 65189	*	(-)	SADDLE
20	19H 3364	*	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
21	M 66254		(-)	BUSHING, PIVOT
22	24H 1864		(-)	WASHER, 13/32" X 3/4" X 0.105"
23	11H 211		(-)	PIN, COTTER, 1/8" X 3/4"
24	M 17841		(-)	NUT, LOCK, 7/16" (2 USED)
25	AM 53918		(- 70000)	SHOCK ABSORBER
	AM 54231		(70001 -)	SHOCK ABSORBER
26	19H 2347		(-)	SCREW, CAP, 7/16" X 3" (2 USED)

* SEE KEY 18

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY
(80001-)

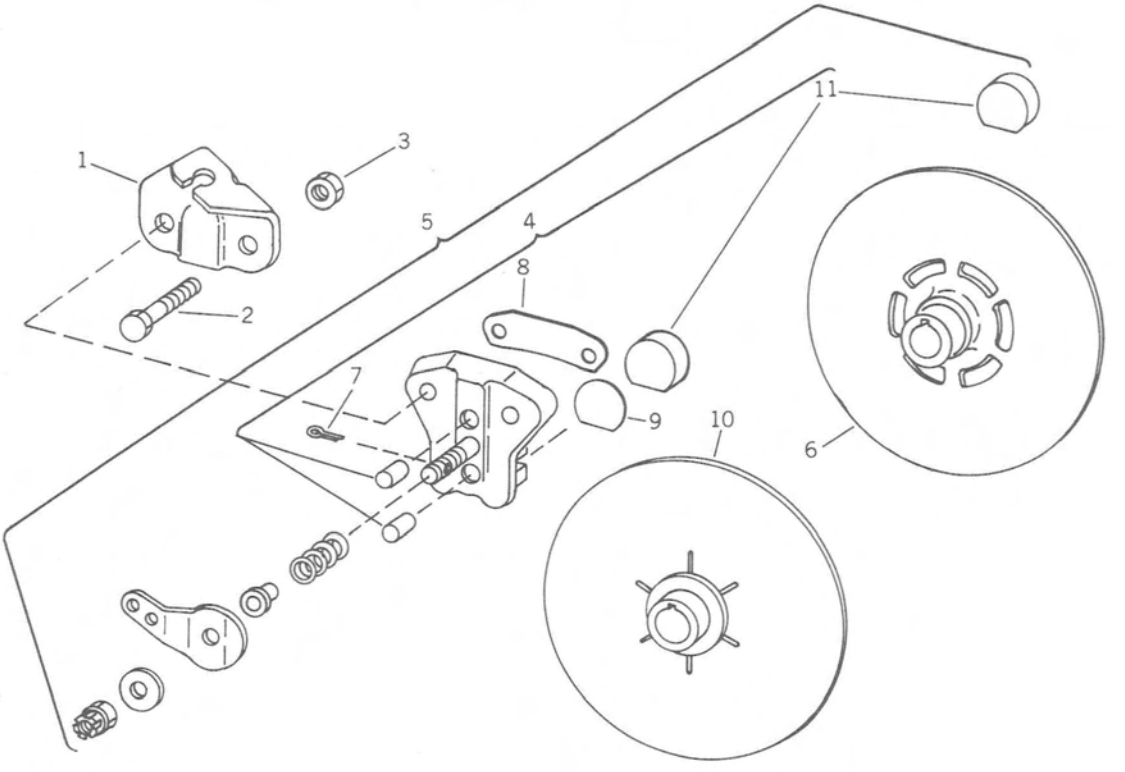
M22202F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	24H 1911	(-)	WASHER, 57/64" X 1-3/8" X 0.021"
I 2	M 66245	(-)	BUSHING, SPINDLE (2 USED)
I 3	24H 1424	(-)	WASHER, 29/32" X 1-1/2" X 0.060"
I 4	AM 54605	(-)	SPINDLE
I 5	M 66255	(-)	BOLT, SKI PIVOT
I 6	M 63232	(-)	PIN, REAR SPRING
I 7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
I 8	AM 54614	(-)	ROD, SKI WEAR
I	AM 54395	(-)	ROD, SKI CARBIDE WEAR (ACCESSORY) (TWO PER CARTON)
I 9	M 63370	(-)	NUT, FLANGED LOCK, 5/16" (3 USED)
I 10	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
I 11	M 63052	(-)	BLOCK, WEAR
I 12	AM 54678	(-)	SKI
I 13	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
I 14	AM 54231	(-)	SHOCK ABSORBER
I 15	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
I 16	M 63279	(-)	PIN, FRONT SPRING
I 17	AM 54404	(-)	SPRING ASSEMBLY
I 18	M 66254	(-)	BUSHING, PIVOT
I 19	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
I 20	M 64407	(-)	NUT, LOCK, 3/8"
I 21	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"

DISK BRAKE ASSEMBLY AND HEAVY DUTY BRAKE KIT
(S.N. -80000)

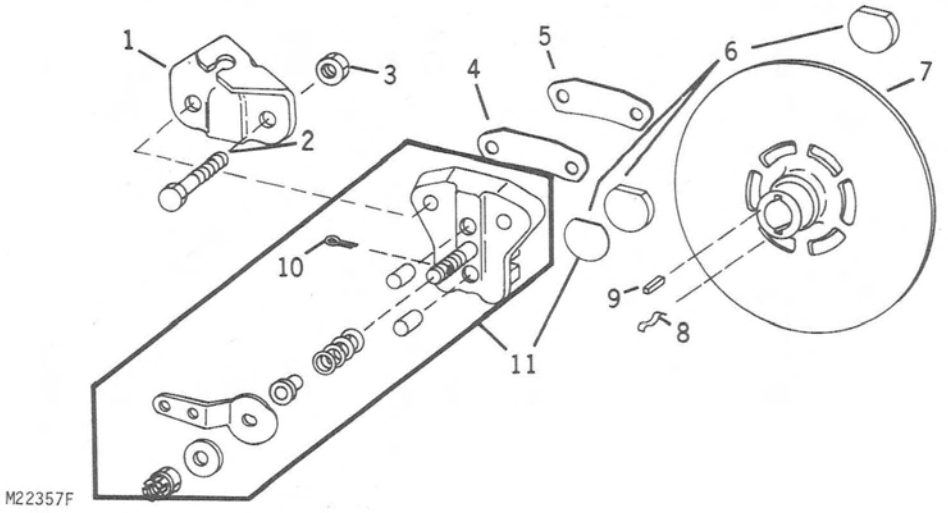
M22203F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	M 66118		(-)	BRACKET, BRAKE CABLE
2	19H 1801		(-)	SCREW, CAP, 3/8" X 2" (2 USED)
3	M 63440		(-)	NUT, LOCK, 3/8" (2 USED)
I 4	AM 53943		(-)	KIT, BRAKE REPAIR (INCLUDES TWO M66132, TWO PINS AND ONE BACKING PLATE)
I 5	AM 53850		(-)	BRAKE ASSEMBLY (SUB. AM54672, AM54675, M67842 AND M67843)
6	AM 53822		(-)	DISK, BRAKE
7	11H 234		(-)	PIN, COTTER, 3/32" X 1"
8	M 66764	*	(-)	SPACER
9	M 66761	*	(-)	PLATE, BACKING
10	AM 54181	*	(-)	DISK, BRAKE
I 11	M 66132		(-)	PAD, BRAKE
..	AM 54182		(-)	KIT, HEAVY DUTY BRAKE (INCLUDES ALL PARTS MARKED WITH AN ASTERISK)

DISK BRAKE ASSEMBLY
(S.N. 80001-)

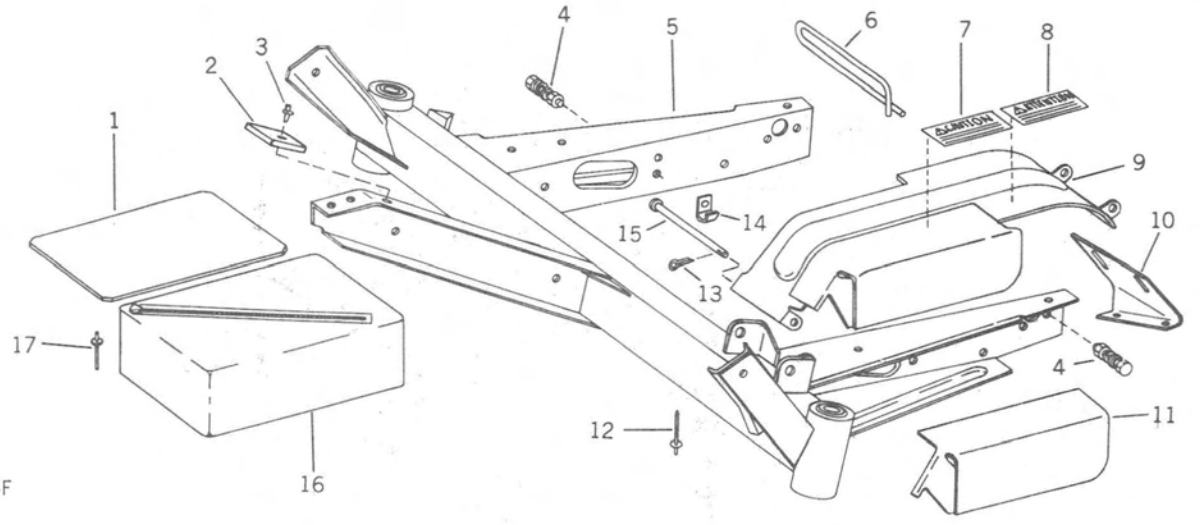
M22357F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66118	(-)	BRACKET
2	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4" (2 USED)
3	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
4	M 67843	(-)	SPACER (ALUM. COLOR)
5	M 67842	(-)	SPACER (GOLD COLOR)
6	AM 54675	(-)	KIT, BRAKE REPAIR
7	AM 54671	(-)	DISK BRAKE
8	M 67838	(-)	SPRING
9	... .	(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
10	11H 234	(-)	PIN, COTTER, 3/32" X 1"
11	AM 54672	(-)	BRAKE ASSEMBLY

FRONT FRAME, BELT GUARD AND TOOL POUCH

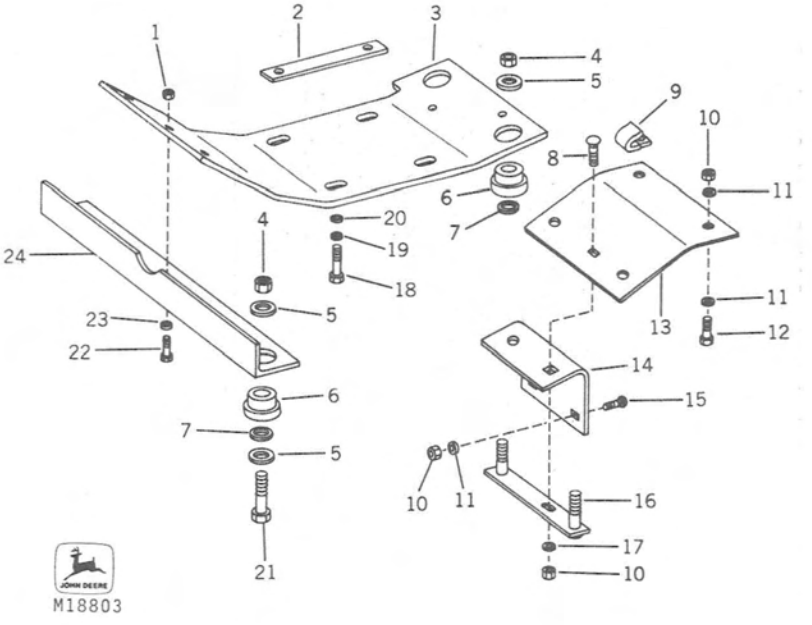
M22204F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66436	(- 80000)	BOARD, TOOL POUCH
2	M 66815	(70001 -)	BUMPER
3	M 64720	(70001 -)	RIVET, POP, 3/16" X 37/64"
4	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (9 USED)
	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (18 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (9 USED)
5	AM 53816	(- 70000)	FRAME, FRONT
	AM 54201	(70001 -)	FRAME, FRONT
6	M 66183	(-)	PIN, LOCKING
7	M 65984	(-)	DECAL, CAUTION
8	M 66513	(-)	DECAL, CAUTION (FRENCH)
9	AM 53940	(- 70000)	GUARD, BELT
	AM 54302	(70001 -)	GUARD, BELT
10	M 66181	(- 70000)	MOUNT, GUARD
	M 66775	(70001 -)	MOUNT, GUARD
11	M 66960	(- 70000)	GUARD, BELT (OPTIONAL)
12	M 64720	(-)	RIVET, POP, 3/16" X 37/64" (3 USED)
13	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
14	N 10010	(-)	J-CLAMP
15	M 66182	(- 70000)	PIN, HANDLE
	M 66776	(70001 -)	PIN, HANDLE
I 16	AM 53968	(- 80000)	POUCH, TOOL
I 17	M 63199	(- 80000)	RIVET, POP, 3/16" X 5/16" (3 USED)

ENGINE BASE AND PLATES
(S.N. -70000)

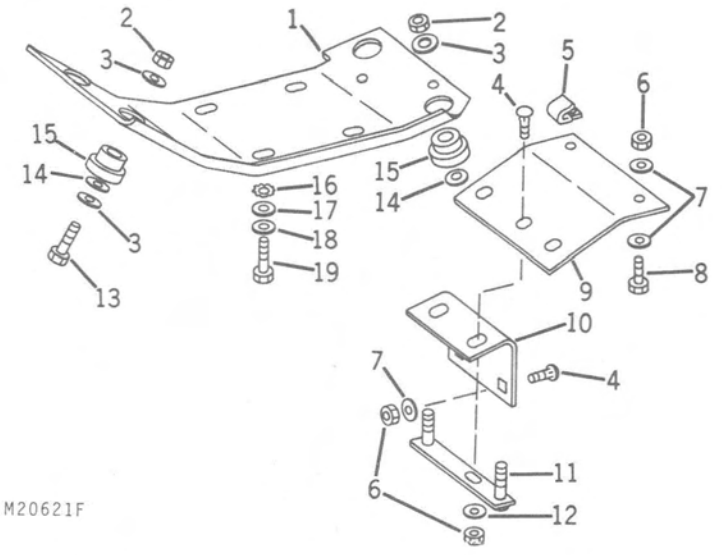
M18803



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8" (3 USED)
2	M 66266	(-)	SHIM (2 USED)
3	M 66109	(-)	BASE, ENGINE
4	M 63368	(-)	NUT, LOCK, 1/2" (4 USED)
5	24H 1351	(-)	WASHER, 9/16" X 1-1/2" X 0.164" (6 USED)
6	M 66865	(-)	MOUNT, RUBBER (4 USED)
7	24H 1162	(-)	WASHER, 17/32" X 1-1/4" X 0.060" (4 USED)
8	03H 1709	(-)	BOLT, RD. HD., 5/16" X 1"
9	N 10010	(-)	J-CLAMP
10	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
11	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
12	19H 2117	(-)	SCREW, CAP, 5/16" X 1-1/8" (2 USED)
13	M 66274	(-)	PLATE, BASE
14	M 66275	(-)	SUPPORT, BASE PLATE
15	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
16	AM 53944	(-)	STRAP ASSEMBLY
17	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
18	19H 1978	(-)	SCREW, CAP, 7/16" X 1-1/2" (4 USED)
19	12H 293	(-)	WASHER, LOCK, 7/16" (4 USED)
20	24H 1700	(-)	WASHER, 15/32" X 1" X 0.134" (4 USED)
21	19H 1805	(-)	SCREW, CAP, 1/2" X 2-1/4" (2 USED)
22	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (3 USED)
23	24H 1682	(-)	WASHER, 13/32" X 7/8" X 0.120" (3 USED)
24	M 66273	(-)	ANGLE, ENGINE MOUNT

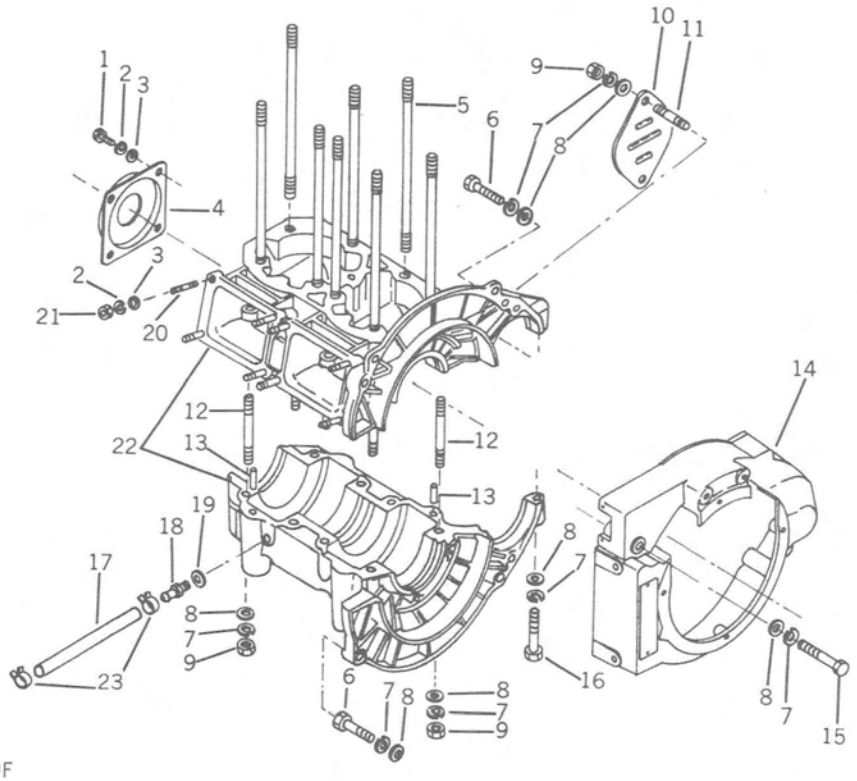
ENGINE BASE AND PLATES
(S.N. 70001-)

M20621F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 66791	(- 80000)	BASE, ENGINE
I	M 66786	(80001 -)	BASE, ENGINE
2	M 63440	(-)	NUT, LOCK, 1/2" (4 USED)
3	24H 1718	(-)	WASHER, 13/32" X 1-5/8" X 0.134" (6 USED)
4	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (3 USED)
5	N 10010	(-)	J-CLAMP
6	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
7	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (6 USED)
8	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
9	M 66777	(-)	PLATE, BASE
10	M 66778	(-)	SUPPORT, BASE PLATE
11	AM 54206	(-)	STRAP ASSEMBLY
12	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
13	19H 2104	(-)	SCREW, CAP, 3/8" X 5" (2 USED)
14	24H 1313	(-)	WASHER, 13/32" X 1-3/4" X 0.060" (4 USED)
15	M 66785	(-)	MOUNT, RUBBER (4 USED)
16	12H 336	(-)	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH (4 USED)
17	24H 1328	(-)	WASHER, 15/32" X 1-1/4" X 0.149" (4 USED)
18	12H 325	(-)	WASHER, LOCK, INTERNAL-TOOTH, 7/16" (4 USED)
19	19H 1978	(-)	SCREW, CAP, 7/16" X 1-1/2" (4 USED)

M20709F

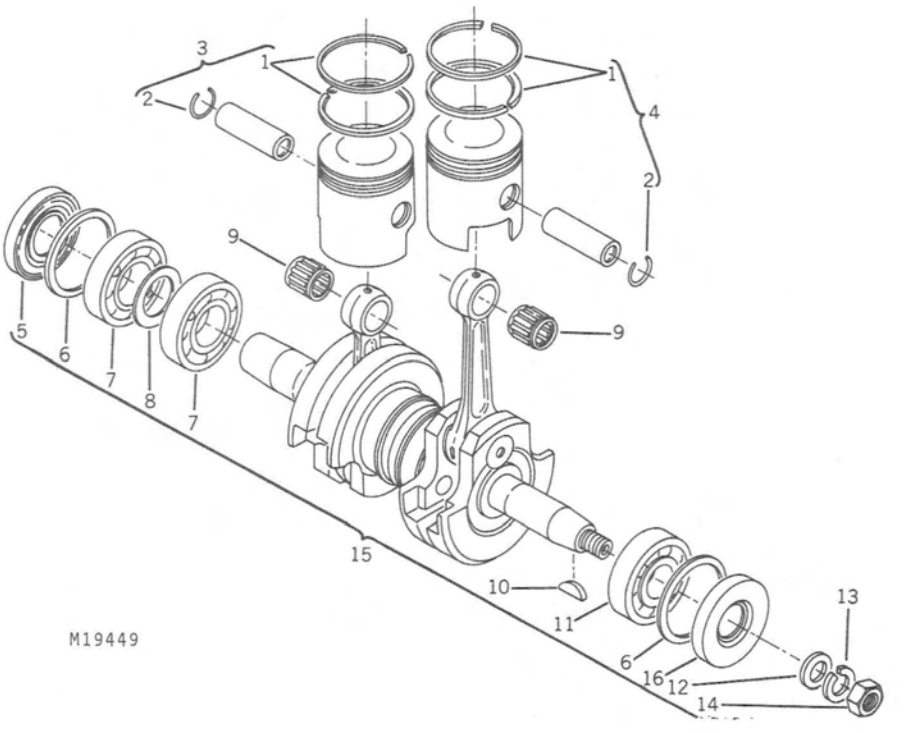


M20709F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (4 USED)
2	12H 302	(-)	WASHER, LOCK, 1/4" (12 USED)
3	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (12 USED)
4	M 66364	(-)	PROTECTOR, OIL SEAL
5	M 66558	(-)	BOLT, STUD (8 USED)
6	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
7	12H 303	(-)	WASHER, LOCK, 5/16" (15 USED)
8	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (15 USED)
9	14M 7029	(-)	NUT, 8 MM (10 USED)
10	M 63562	(-)	PLATE
11	M 63572	(-)	BOLT, STUD (2 USED)
12	M 64177	(-)	BOLT, STUD (8 USED)
13	M 63547	(-)	PIN, KNOCK (2 USED)
14	M 66248	(-)	COVER, MAGNETO
15	19M 7269	(-)	SCREW, CAP, 8 MM X 50 MM
16	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
I 17	M 66560	(- 70000)	LINE, IMPULSE (SUB. M66945)
	M 66945	(70001 -)	LINE, IMPULSE (CUT TO LENGTH)
18	M 66559	(-)	CONNECTOR
19	M 63940	(-)	GASKET, CONNECTOR
20	M 64657	(-)	BOLT, STUD (8 USED)
21	14M 7027	(-)	NUT, 6 MM (8 USED)
22	AM 53905	(-)	CRANKCASE ASSEMBLY
23	M 47470	(-)	CLAMP, HOSE (2 USED)
..	AM 53676	(- 70000)	ENGINE, COMPLETE (340)
..	AM 54210	(70001 -)	ENGINE, COMPLETE (340)
..	AM 53677	(- 70000)	ENGINE, COMPLETE (440)
I ..	AM 54209	(70001 - 80000)	ENGINE, COMPLETE (440)
I ..	AM 54635	(80001 -)	ENGINE, COMPLETE (440)
..	AM 54099	(-)	KIT, TOOL
I ..	M 64850	(-)	SEALANT

PISTON, CRANKSHAFT AND BEARINGS

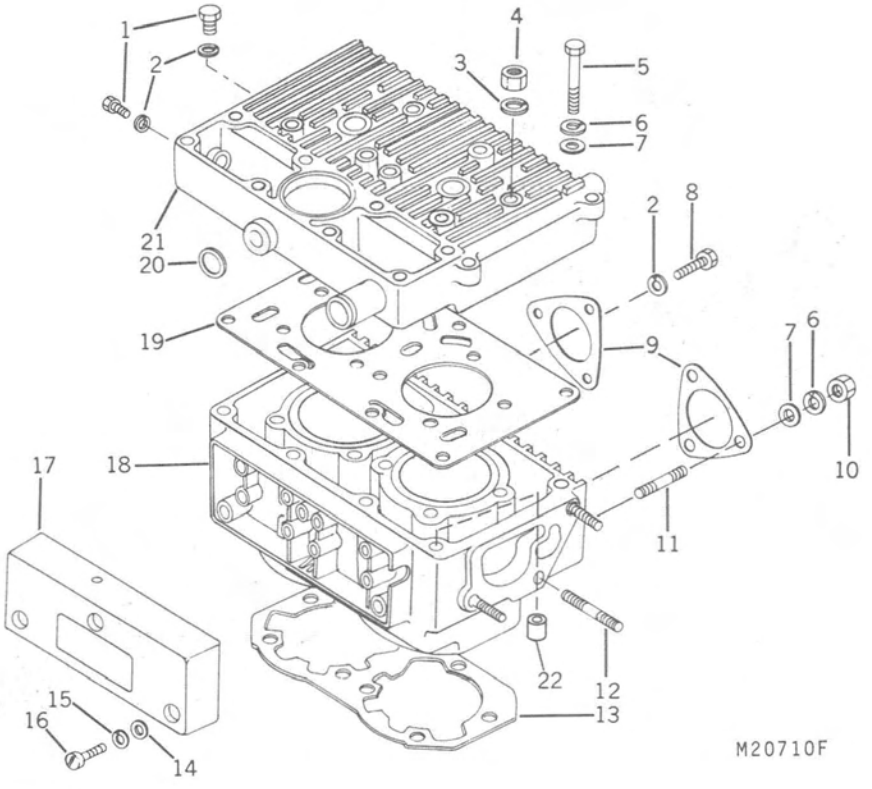
M19449



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53980	(-)	KIT, PISTON RING (STANDARD) (340)
	AM 54110	(-)	KIT, PISTON RING, 0.010" (0.254 MM) OVERSIZE (340) (2 USED)
	AM 53983	(-)	KIT, PISTON RING (STANDARD) (440)
	AM 54111	(-)	KIT, PISTON RING, 0.010" (0.254 MM) OVERSIZE (440) (2 USED)
2	M 66557	(-)	RETAINER, PISTON PIN (4 USED)
3	AM 53903	(-)	PISTON, L.H. (STANDARD) (340)
	AM 54107	(-)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (340)
I	AM 54251	(- 80000)	PISTON, L.H. (STANDARD) (440)
I	AM 54633	(80001 -)	PISTON, L.H. (STANDARD) (440)
I	AM 54323	(- 80000)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (440)
I	AM 54661	(80001 -)	PISTON, L.H. 0.010" (0.254 MM) OVERSIZE (440)
4	AM 53902	(-)	PISTON, R.H. (STANDARD) (340)
	AM 54106	(-)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (340)
I	AM 54250	(- 80000)	PISTON, R.H. (STANDARD) (440)
I	AM 54632	(80001 -)	PISTON, R.H. (STANDARD) (440)
I	AM 54322	(- 80000)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (440)
I	AM 54660	(80001 -)	PISTON, R.H. 0.010" (0.254 MM) OVERSIZE (440)
5	M 66555	(-)	SEAL, OIL
6	M 66556	(-)	CIRCLIP (4 USED)
7	AM 53977	(-)	BEARING, BALL (2 USED)
8	M 66362	(-)	SHIM
9	AM 54095	(-)	BEARING, NEEDLE (2 USED)
10	M 63542	(-)	KEY, WOODRUFF
11	AM 53392	(-)	BEARING, BALL
12	24M 7038	(-)	WASHER, 14 MM X 26 MM X 3 MM
13	12H 317	(-)	WASHER, LOCK, 9/16"
14	M 64655	(-)	NUT
15	AM 53904	(-)	CRANKSHAFT ASSEMBLY
16	M 66694	(-)	SEAL, OIL

CYLINDER AND HEAD
(S.N. -70000)

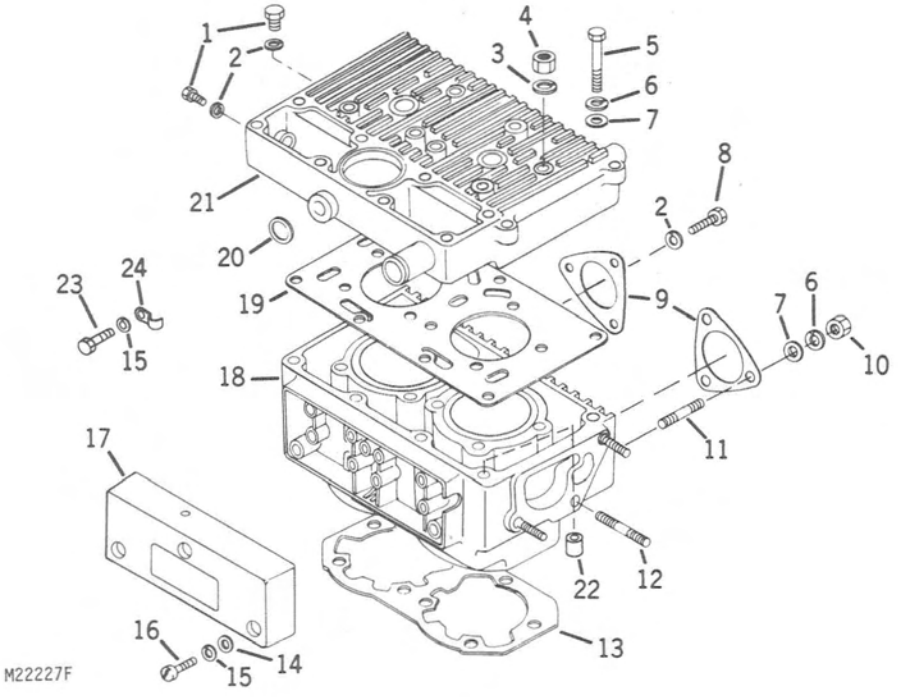
M20710F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (2 USED)
2	M 66565	(-)	GASKET, DRAIN (3 USED)
3	24M 7040	(-)	WASHER, 11 MM X 21 MM X 2 MM (8 USED)
4	M 66695	(-)	NUT, 10 MM (8 USED)
5	M 64177	(-)	BOLT, STUD (3 USED)
6	12H 303	(-)	WASHER, LOCK, 5/16" (17 USED)
7	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (15 USED)
8	19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM
9	M 66573	(-)	GASKET, EXHAUST (2 USED)
10	14M 7029	(-)	NUT, 8 MM (6 USED)
11	M 63555	(-)	BOLT, STUD EXHAUST (6 USED)
12	M 66561	(-)	BOLT, STUD PUMP (3 USED)
13	M 66574	(-)	GASKET, CYLINDER BASE
14	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (3 USED)
15	12H 302	(-)	WASHER, LOCK, 1/4" (3 USED)
16	21M 7136	(-)	SCREW, MACHINE, 6 MM X 35 MM
17	M 66247	(-)	COVER, COIL BOX
18	AM 53907	(-)	CYLINDER ASSEMBLY (INCLUDES M66561) (340) (SUB. AM54220)
	AM 53906	(-)	CYLINDER ASSEMBLY (INCLUDES M66561) (440)
I 19	M 66571	(-)	GASKET, CYLINDER HEAD (340) (SUB. M66839)
I	M 66572	(-)	GASKET, CYLINDER HEAD (440) (SUB. M66840)
20	M 66568	(-)	GASKET, DRAIN
21	M 66566	(-)	HEAD, CYLINDER (340)
	M 66567	(-)	HEAD, CYLINDER (440)
22	M 66833	(-)	GUIDE
I ..	AM 53912	(-)	KIT, GASKET (340) (INCLUDES ONE M66839, ONE M66574, TWO M66573, TWO M63980, TWO M63981 AND ONE M63940)
I ..	AM 53911	(-)	KIT, GASKET (440) (INCLUDES ONE M66840, ONE M66574, TWO M66573, TWO M63980, TWO M63981 AND ONE M63940)
..	AM 54224	(-)	KIT, GASKET (440) (INCLUDES ONE M66840, ONE M66829, TWO M66573, TWO M63980, TWO M63981 AND ONE M63940) (OPTIONAL)

CYLINDER AND HEAD
(S.N. 70001-)

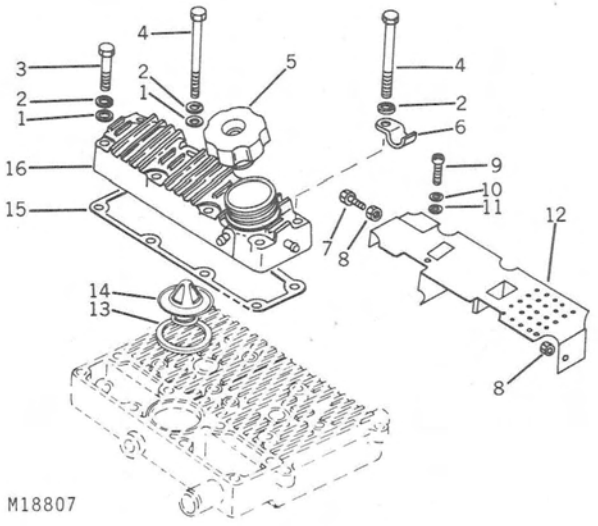
M22227F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (2 USED)
2	M 66565	(-)	GASKET, DRAIN (3 USED)
3	24M 7040	(-)	WASHER, 11 MM X 21 MM X 2 MM (8 USED)
4	M 66695	(-)	NUT, 10 MM (8 USED)
5	19M 7270	(-)	BOLT, STUD (3 USED)
6	12H 303	(-)	WASHER, LOCK, 5/16" (17 USED)
7	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (15 USED)
8	19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM
I	19M 7560	(80001 -)	SCREW, CAP, 6 MM X 18 MM (440)
9	M 66573	(-)	GASKET, EXHAUST (2 USED)
10	14M 7029	(-)	NUT, 8 MM (6 USED)
11	M 63555	(-)	BOLT, STUD EXHAUST (6 USED)
12	M 66561	(-)	BOLT, STUD PUMP (3 USED)
13	M 66829	(-)	GASKET, CYLINDER BASE
14	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (3 USED)
15	12H 302	(-)	WASHER, LOCK, 1/4" (3 USED)
16	21M 7136	(-)	SCREW, MACHINE, 6 MM X 35 MM (3 USED)
17	M 66247	(-)	COVER, COIL BOX
18	AM 54220	(-)	CYLINDER ASSEMBLY (340)
	AM 54221	(-)	CYLINDER ASSEMBLY (440)
19	M 66839	(-)	GASKET, CYLINDER HEAD (340)
	M 66840	(-)	GASKET, CYLINDER HEAD (440)
20	M 66568	(-)	GASKET, DRAIN (3 USED)
21	M 66827	(-)	HEAD, CYLINDER (340)
	M 66828	(-)	HEAD, CYLINDER (440)
22	M 66833	(-)	GUIDE
I 23	19M 6614	(80001 -)	SCREW, CAP, 6 MM X 14 MM (440)
I 24	M 67764	(80001 -)	CLAMP (440)
..	AM 54223	(-)	KIT, GASKET (340) (INCLUDES ONE M66829, ONE M66839, TWO M66573, TWO M63980, TWO M63981 AND ONE M63940)
..	AM 54224	(-)	KIT, GASKET (440) (INCLUDES ONE M66840, ONE M66829, TWO M66573, TWO M63980, TWO M63981 AND ONE M63940)

RESERVE TANK ASSEMBLY

M18807

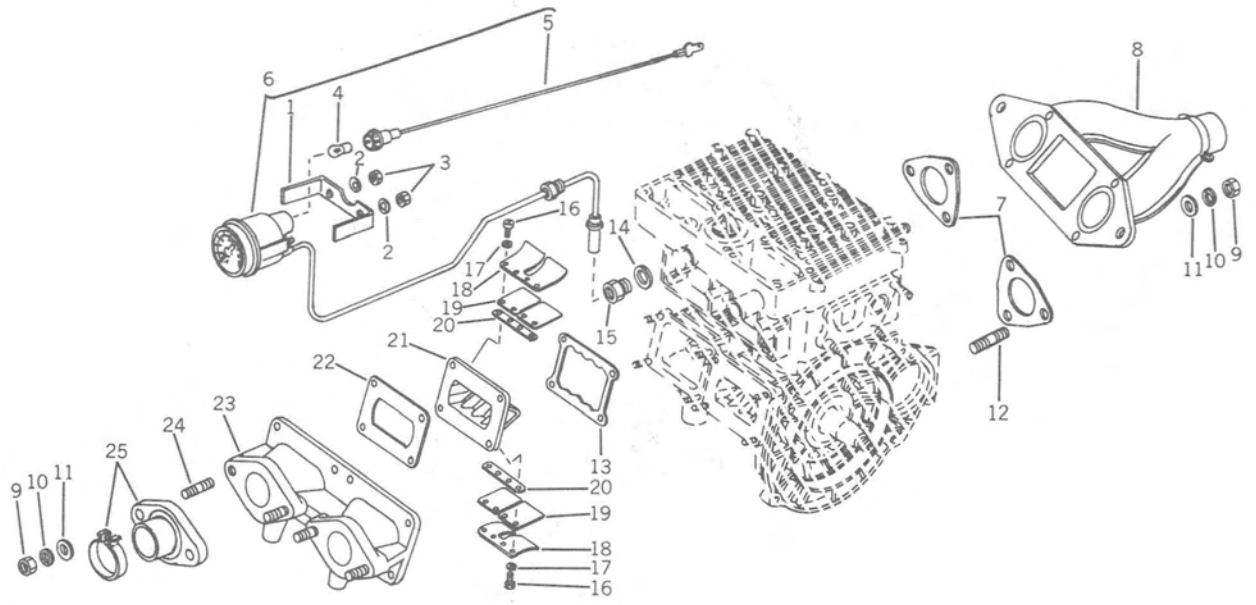


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	24M 7095		(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (15 USED)
2	12H 303		(-)	WASHER, LOCK, 5/16" (17 USED)
3	19M 7269		(-)	SCREW, CAP, 8 MM X 50 MM (4 USED)
4	19M 7296		(-)	SCREW, CAP, 8 MM X 100 MM (4 USED)
5	AM 53909	*	(- 70000)	FILLER CAP ASSEMBLY
	AM 54222	#	(70001 -)	FILLER CAP ASSEMBLY
6	M 66562		(-)	CLAMP (2 USED)
7	19M 6614	*	(-)	SCREW, CAP, 6 MM X 12 MM
8	14M 7027	*	(-)	NUT, 6 MM (2 USED)
9	21M 7137	*	(-)	SCREW, MACHINE, 4 MM X 10 MM (SUB. 21M7209)
10	24M 7117		(-)	WASHER, 4.3 MM X 9 MM
11	12H 315		(-)	WASHER, LOCK, NO. 8
12	M 66570	*	(-)	PLATE, RESERVE TANK
13	M 66564		(-)	GASKET, THERMOSTAT
14	AM 54096		(-)	THERMOSTAT
15	M 66563		(-)	GASKET, RESERVE TANK
16	AM 53908	*	(- 70000)	RESERVE TANK ASSEMBLY (INCLUDES ALL PARTS MARKED WITH AN ASTERISK)
	AM 54254	#	(70001 -)	RESERVE TANK ASSEMBLY (INCLUDES ALL PARTS MARKED WITH A NUMBER SIGN)

* SEE KEY 16.
SEE KEY 16

INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY

M18808

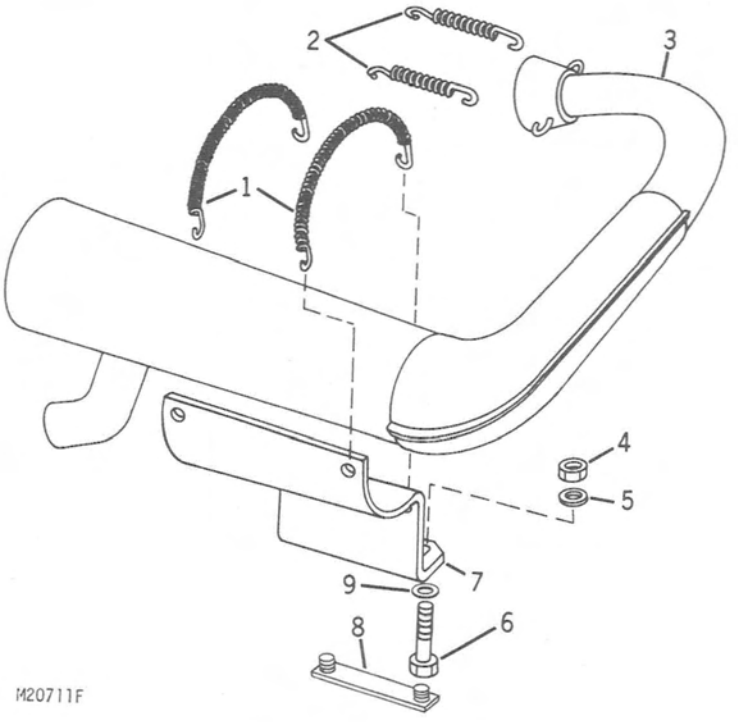


M18808

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66543	(-)	BRACKET, TEMPERATURE GAUGE
2	12H 246	(-)	WASHER, LOCK, NO. 10 (2 USED)
3	14H 631	(-)	NUT, NO. 10 (2 USED)
4	AT 22970	(-)	BULB
5	AM 54078	(-)	HOLDER, LAMP
6	AM 53799	(-)	GAUGE, TEMPERATURE
7	M 66573	(-)	GASKET, EXHAUST (2 USED)
8	AM 53967	(-)	MANIFOLD, EXHAUST
	AM 54239	(70001 -)	MANIFOLD, EXHAUST (440)
9	14M 7029	(-)	NUT, 8 MM (10 USED)
10	12H 303	(-)	WASHER, LOCK, 5/16" (10 USED)
11	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM (10 USED)
12	M 63555	(-)	BOLT, STUD (6 USED)
13	M 63980	(-)	GASKET, REED VALVE (2 USED)
14	M 66568	(-)	GASKET, DRAIN
15	M 66187	(-)	ADAPTOR, DRAIN
16	21M 7044	(-)	SCREW, MACHINE, 3 MM X 6 MM (16 USED)
17	12H 233	(-)	WASHER, LOCK, NO. 5 (16 USED)
18	M 63979	(-)	GUIDE, REED VALVE (4 USED)
19	M 65658	(-)	VALVE, REED (8 USED)
20	M 63977	(-)	SHIM (4 USED)
21	M 63976	(-)	BODY, REED VALVE (2 USED)
22	M 63981	(-)	GASKET, REED VALVE
23	M 66588	(-)	MANIFOLD, INTAKE
24	M 66589	(-)	BOLT, STUD (4 USED)
25	AM 53953	(-)	CLAMP AND FLANGE ASSEMBLY (2 USED)

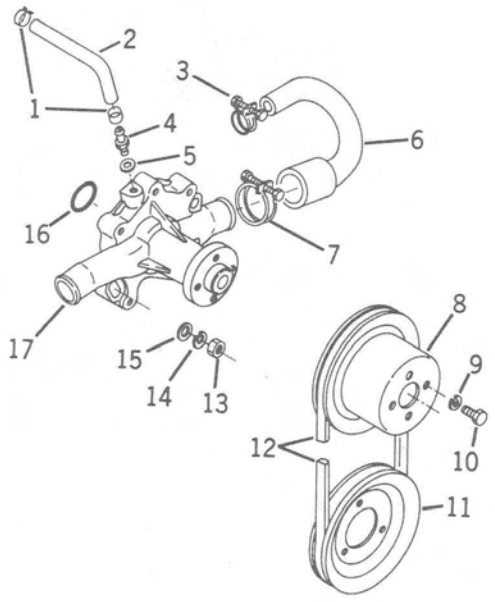
MUFFLER

M20711F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 48858	(-)	SPRING, MUFFLER BRACKET (2 USED)
2	M 66155	(-)	SPRING, MUFFLER (2 USED)
I 3	AM 53975	(- 70000)	MUFFLER
	AM 54235	(70001 -)	MUFFLER
4	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
6	19H 1905	(- 70000)	SCREW, CAP, 5/16" X 1" (2 USED)
7	M 66258	(- 70000)	BRACKET, MUFFLER
	M 66980	(70001 -)	BRACKET, MUFFLER
8	AM 54246	(70001 -)	BOLT AND RETAINER
9	24H 1176	(- 70000)	WASHER, 13/32" X 1-1/4" X 0.090"

LIQUID PUMP

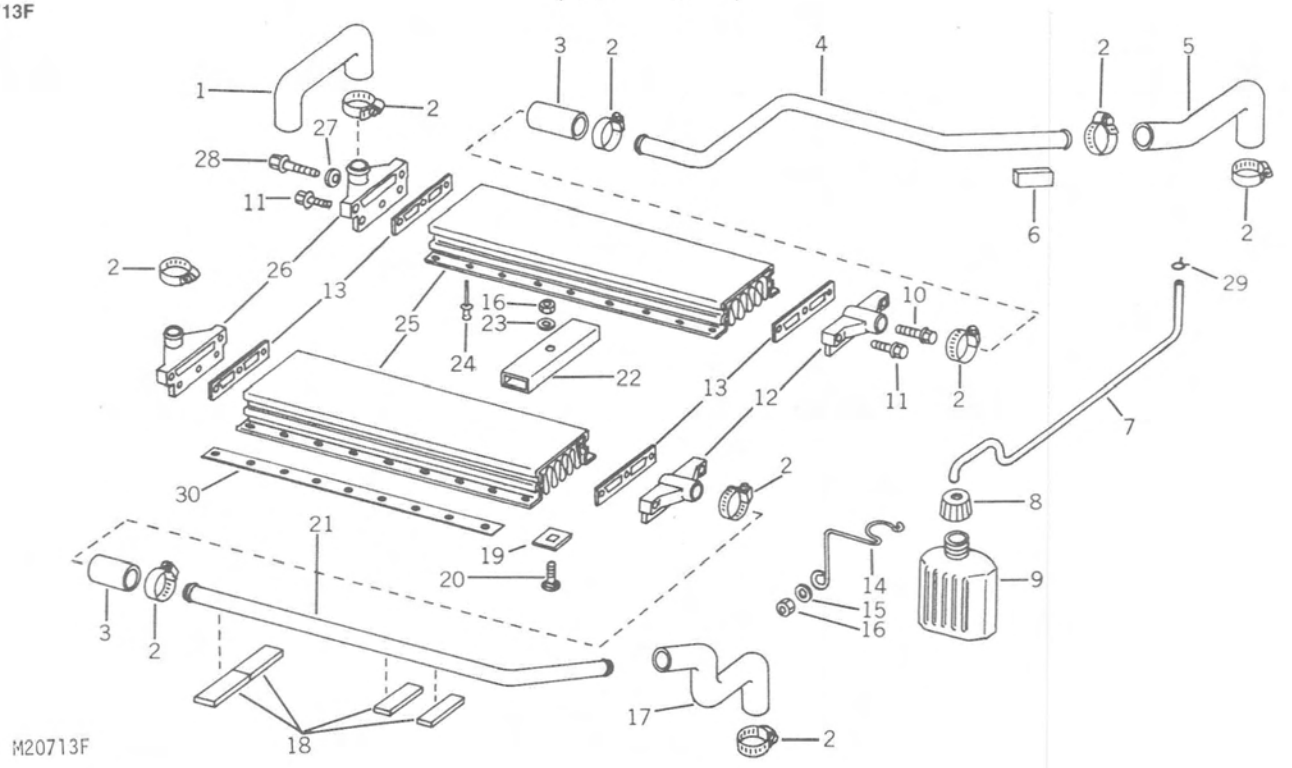


M22228F

KEY	PART NO.		SERIAL NO.		DESCRIPTION
1	M	47470	-		CLAMP, HOSE (2 USED)
2	M	66581	-		HOSE, PUMP BLEED
3	AR	21839	-		CLAMP, HOSE
4	M	66582	-		PUMP, BLEED
5	M	66565	-		GASKET, DRAIN
6	M	66583	-		HOSE, BYPASS
7	AR	21840	-		CLAMP, HOSE
8	M	66584	-		PULLEY, DRIVEN
9	12H	246	-		WASHER, LOCK, NO. 10 (7 USED)
10	19M	6614	-		SCREW, CAP, 6 MM X 12 MM (4 USED)
11	M	66585	-		PULLEY, DRIVE
I 12	M	64188	-	80000	V-BELT (SUB. M67762)
I	M	67762	80001 -		V-BELT
13	14M	7029	-		NUT, 8 MM (3 USED)
14	12H	303	-		WASHER, LOCK, 5/16" (3 USED)
15	24M	7095	-		WASHER, 8.4 MM X 15 MM X (1.5 MM)
16	M	66580	-		O-RING
17	AM	53910	-		PUMP, LIQUID (COMPLETE)

HEAT EXCHANGER
(S.N. -80000)

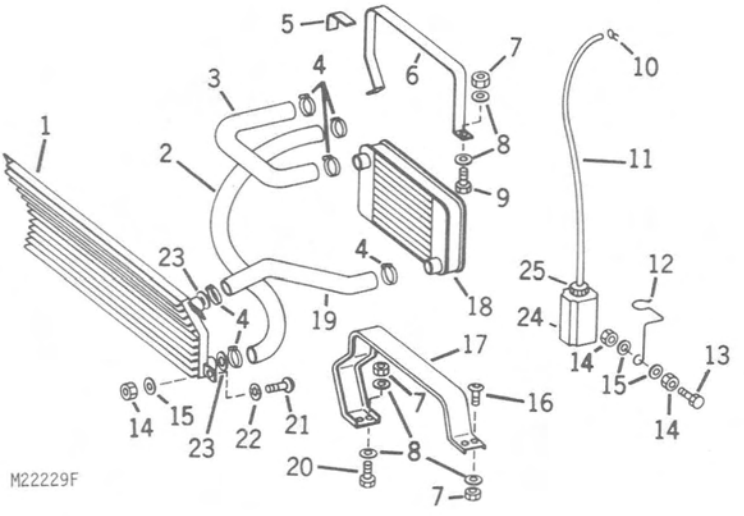
M20713F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53884	(-)	HOSE, CROSSOVER
2	AR 21839	(-)	CLAMP, HOSE (10 USED)
3	M 66340	(-)	HOSE (2 USED)
4	M 66313	(-)	TUBE, L.H. HEAT EXCHANGER
5	M 66310	(-)	HOSE, OUTLET
6	M 63667	(-)	PAD (2 USED)
7	M 63270	(-)	LINE, COOLANT OVERFLOW, 10 FT (3.048 M) ROLL; CUT TO LENGTH
8	M 66457	(-)	CAP, COOLANT CONTAINER
9	M 66455	(-)	CONTAINER, COOLANT RECOVERY
10	19H 3388	(-)	SCREW, CAP, NO. 10 X 5/8" (2 USED)
11	19H 3397	(-)	SCREW, CAP, NO. 10 X 1" (8 USED)
12	M 66200	(-)	CAP, FRONT END (2 USED)
13	M 66211	(-)	GASKET, END CAP (4 USED)
14	M 66456	(-)	BRACKET, COOLANT CONTAINER
15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060"
16	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
17	M 66309	(-)	HOSE, INLET
18	M 66382	(-)	PAD (4 USED)
19	M 66299	(-)	PLATE
20	03H 2280	(-)	BOLT, RD. HD., 5/16" X 1-1/4"
21	M 66312	(-)	TUBE, R.H. HEAT EXCHANGER
22	M 66300	(-)	SUPPORT, TUBE
23	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134"
24	M 63200	(-)	RIVET, POP (28 USED)
25	M 66202	(-)	HEAT EXCHANGER (2 USED)
26	M 66201	(-)	CAP, REAR END (2 USED)
27	M 66524	(- 70000)	WASHER, ALUMINUM (2 USED)
28	19H 3390	(-)	SCREW, CAP, NO. 10 X 2" (2 USED)
29	T 19324	(70001 -)	CLAMP, HOSE
30	M 66851	(70001 -)	GASKET (2 USED)

HEAT EXCHANGER AND RADIATOR
(S.N. 80001-)

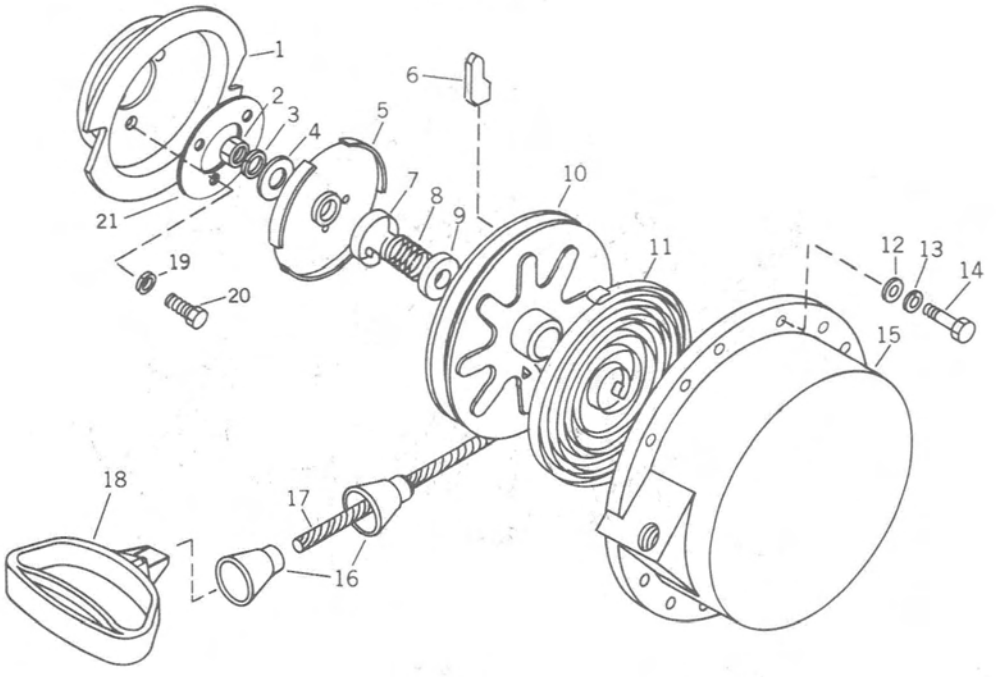
M22229F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54596	(-)	EXCHANGER, HEAT
I 2	M 67676	(-)	HOSE
I 3	M 67678	(-)	HOSE
I 4	AR 54815	(-)	CLAMP, HOSE (6 USED)
I 5	M 66382	(-)	PAD (4 USED)
I 6	M 67681	(-)	STRAP
I 7	M 63707	(-)	NUT, LOCK (6 USED)
I 8	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
I 9	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
I 10	T 19324	(-)	CLAMP, HOSE
I 11	M 63270	(-)	LINE, COOLANT OVERFLOW, 10 FT. (3.048 M) ROLL (CUT TO LENGTH)
I 12	M 67743	(-)	BRACKET
I 13	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2"
I 14	M 63277	(-)	NUT, LOCK, 5/16"
I 15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (6 USED)
I 16	M 64435	(-)	SCREW, SOCKET HD., 1/4" X 5/8" (2 USED)
I 17	M 67680	(-)	SUPPORT
I 18	AM 54603	(-)	RADIATOR
I 19	M 67677	(-)	HOSE
I 20	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
I 21	03H 1774	(-)	BOLT, RD. HD., 5/16" X 5/8" (4 USED)
I 22	M 67800	(-)	RETAINER, BOLT (4 USED)
I 23	M 67844	(-)	GASKET (2 USED)
24	M 66455	(-)	CONTAINER, COOLANT
25	M 66457	(-)	CAP, CONTAINER

RECOIL STARTER

M22208F

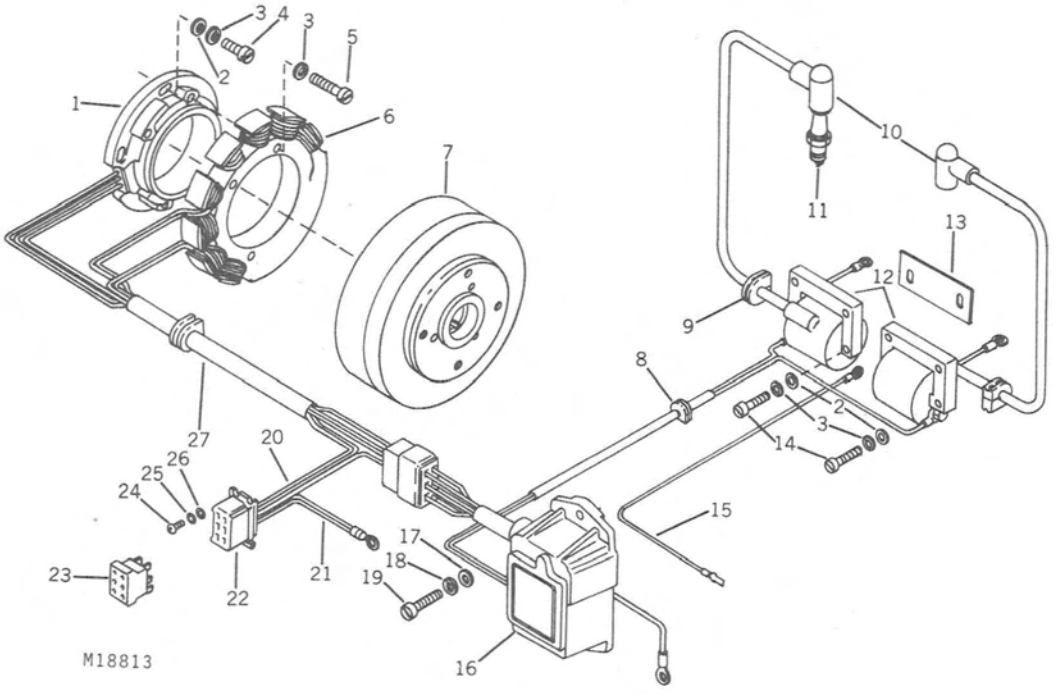


M22208F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66370	(-)	PULLEY, STARTER
2	14M 7059	(-)	NUT, 8 MM
3	12H 303	(-)	WASHER, LOCK, 5/16"
4	M 65975	(-)	WASHER
5	M 63576	(-)	PLATE, FRICTION
6	M 63577	(-)	PAWL (3 USED)
7	M 64849	(-)	SPRING, RETURN
8	M 64853	(-)	SPRING
9	M 63616	(-)	WASHER
10	M 63581	(-)	REEL
11	M 63580	(-)	SPRING, MAIN
12	24M 7105	(-)	WASHER, 6 MM (4 USED)
13	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
14	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (4 USED)
15	M 65405	(-)	CASE
16	M 65976	(-)	GUIDE, ROPE (2 USED)
17	M 65977	(-)	ROPE
18	M 66111	(-)	HANDLE
19	12H 246	(-)	WASHER, LOCK, NO. 10 (3 USED)
20	19M 7560	(- 70000)	SCREW, CAP, 6 MM X 16 MM (3 USED)
I	19M 7077	(70001 -)	SCREW, CAP, 6 MM X 18 MM (3 USED)
I 21	M 67763	(70001 -)	PLATE, BACKING

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. -70000)

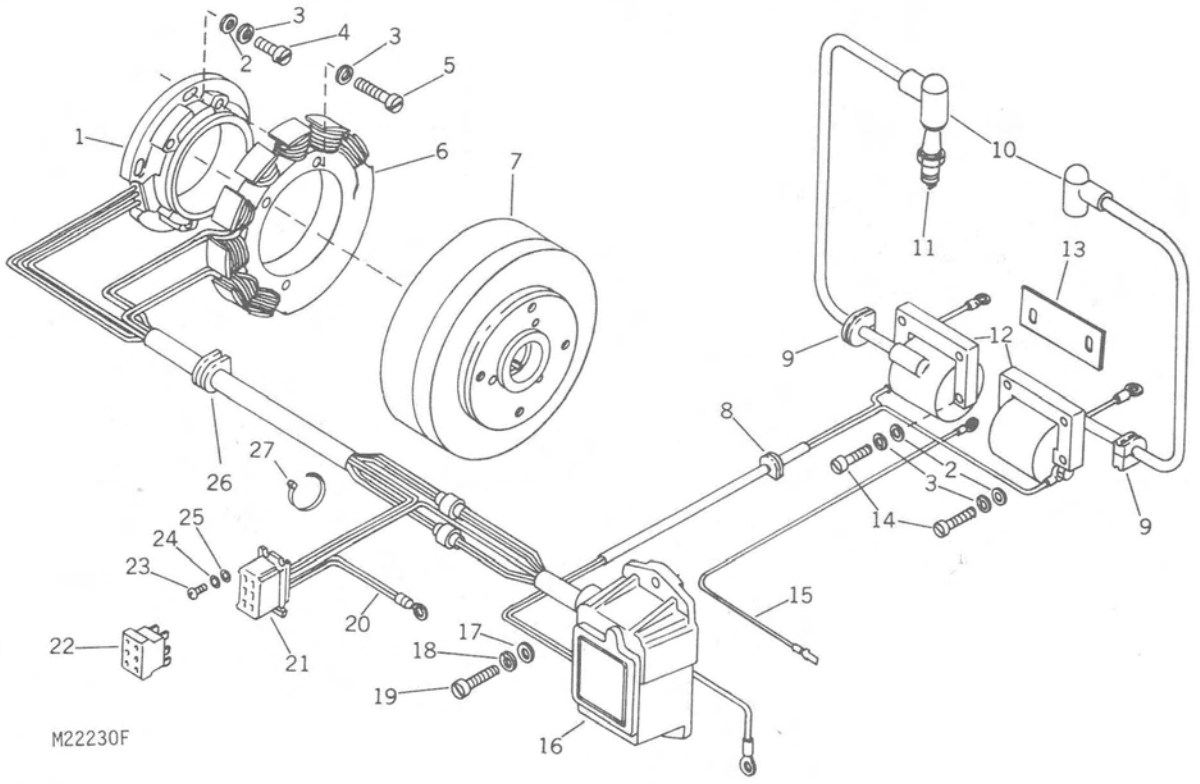
M18813



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53753	(-)	HOUSING ASSEMBLY, TRIGGER
2	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (12 USED)
3	12H 246	(-)	WASHER, LOCK, NO. 10 (12 USED)
4	21M 6070	(-)	SCREW, MACHINE, 5 MM X 16 MM (4 USED)
5	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (4 USED)
6	AM 53755	(-)	STATOR ASSEMBLY
7	AM 53646	(-)	FLYWHEEL ASSEMBLY
8	M 66591	(-)	GROMMET
9	M 66590	(-)	GROMMET (2 USED)
10	AM 53862	(-)	KIT, BOOT AND SPRING
11	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (CANADA ONLY)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
12	AM 53754	(-)	COIL, IGNITION (2 USED)
13	M 66592	(-)	PLATE, BACK
14	21M 7142	(-)	SCREW, MACHINE, 5 MM X 25 MM (8 USED)
15	AM 54098	(-)	WIRE, LEAD
I 16	AM 53922	(-)	ELECTRONIC PACK (SUB. AM54240)
17	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (2 USED)
18	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
19	21M 7149	(-)	SCREW, MACHINE, 6 MM X 25 MM (2 USED)
20	AM 53752	(-)	WIRE, LEAD
21	AM 53634	(-)	WIRE, LEAD
22	M 63589	(-)	HOUSING, RECEPTACLE
23	M 65877	(-)	HOUSING, TAB
24	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
25	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
26	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X .5 MM (2 USED)
27	M 65660	(-)	GROMMET

ELECTRONIC PACK, STATOR AND FLYWHEEL ASSEMBLY
(S.N. 70001-)

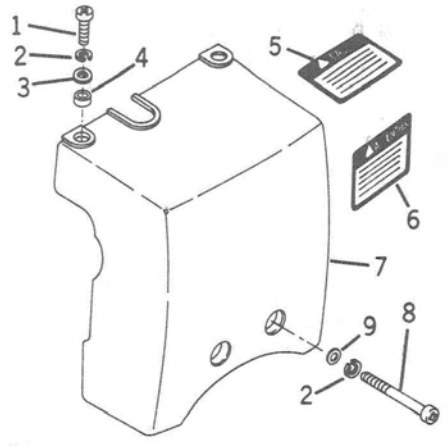
M22230F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54173	(-)	HOUSING ASSEMBLY, TRIGGER
2	24M 7027	(-)	WASHER, 5.3 MM X 11 MM X 1 MM (12 USED)
3	12H 246	(-)	WASHER, LOCK, NO. 10 (12 USED)
I 4	19M 7712	(-)	SCREW, CAP, 5 MM X 16 MM (4 USED)
I 5	19M 7711	(-)	SCREW, CAP, 5 MM X 30 MM (4 USED)
6	AM 54174	(-)	STATOR ASSEMBLY
7	AM 53646	(-)	FLYWHEEL ASSEMBLY (340)
	AM 53921	(-)	FLYWHEEL ASSEMBLY (440)
I 8	M 66591	(- 80000)	GROMMET
I	M 66591	(80001 -)	GROMMET (340)
9	M 66590	(-)	GROMMET (2 USED)
I	M 67765	(80001 -)	GROMMET (440)
10	AM 53862	(-)	KIT, BOOT AND SPRING
11	AM 54319	(-)	PLUG, SPARK (CHAMPION N-1) (U.S. ONLY)
	AM 54324	(-)	PLUG, SPARK (CHAMPION QN-1) (RESISTOR)
	AM 53787	(-)	PLUG, SPARK (CHAMPION QN-19V) (FOR SUSTAINED RUNNING)
12	AM 53754	(-)	COIL, IGNITION (2 USED)
13	M 66592	(-)	PLATE, BACK
14	21M 7142	(-)	SCREW, MACHINE, 5 MM X 25 MM (8 USED)
15	AM 54098	(-)	WIRE, LEAD
16	AM 54169	(-)	ELECTRONIC PACK
17	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (2 USED)
18	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
19	21M 7149	(-)	SCREW, MACHINE, 6 MM X 25 MM (2 USED)
20	AM 53634	(-)	WIRE, LEAD
21	M 63589	(-)	HOUSING, RECEPTACLE
22	M 65877	(-)	HOUSING, TAB
23	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED) (SUB. 21M7201)
24	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
25	24M 7029	(-)	WASHER, 3.2 MM X 7 MM X .5 MM (2 USED)
26	M 66830	(-)	GROMMET
I 27	M 63300	(-)	STRAP, TIE

BELT COVER

M20716F

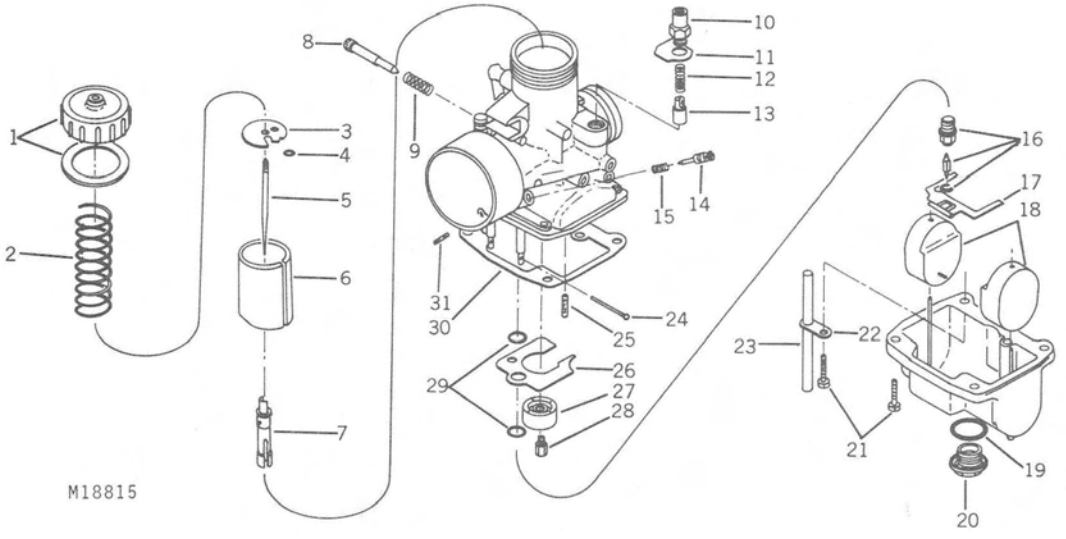


M20716F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 7082	(-)	SCREW, MACHINE, 6 MM X 18 MM (2 USED)
I	19M 7077	(80001 -)	SCREW, CAP, 6 MM X 20 MM (2 USED) (440)
2	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
3	24H 1720	(-)	WASHER, 1/4" X 3/4" X 0.060" (2 USED)
4	M 66586	(-)	SPACER (2 USED)
I	M 63615	(80001 -)	SPACER (2 USED) (440)
5	M 65985	(-)	DECAL, CAUTION
6	M 66511	(-)	DECAL, CAUTION (FRENCH)
7	M 66246	(-)	COVER, BELT
8	19M 7319	(-)	SCREW, CAP, 6 MM X 60 MM (2 USED)
I 9	24M 7105	(-)	WASHER, 12.5 MM X 6.6 MM X 1.5 MM (2 USED)

CARBURETOR (S.N. -70000)

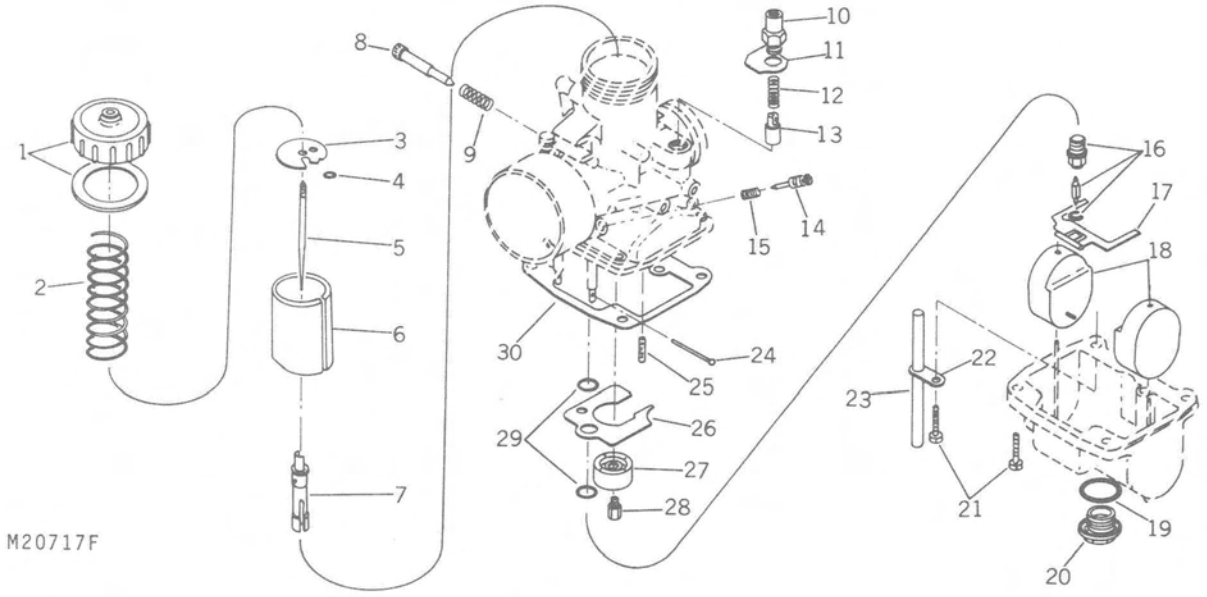
M18815



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	(-)	TOP, MIXING CHAMBER
2	M 65353	(-)	SPRING, THROTTLE VALVE
3	M 65351	(-)	PLATE
4	M 65352	(-)	E-RING
5	M 65354	(-)	JET, NEEDLE
6	M 66344	(-)	VALVE, THROTTLE (340)
	M 66743	(-)	VALVE, THROTTLE (440)
7	M 65340	(-)	JET, NEEDLE (440)
	M 66739	(-)	JET, NEEDLE (340)
8	M 65349	(-)	SCREW, THROTTLE STOP
9	M 65350	(-)	SPRING, THROTTLE STOP
10	M 65330	(-)	CAP, STARTER VALVE
11	M 65329	(-)	WASHER
12	M 65328	(-)	SPRING, STARTER VALVE
13	M 65327	(-)	VALVE, STARTER
14	M 65342	(-)	SCREW, PILOT AIR
15	M 65341	(-)	SPRING, AIR SCREW
16	AM 53358	(-)	VALVE, NEEDLE
17	M 65337	(-)	FLOAT ARM
18	M 65346	(-)	FLOAT (2 USED)
19	M 66343	(-)	O-RING
20	M 66342	(-)	SCREW, DRAIN
21	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED)
	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
22	M 65343	(-)	PLATE
23	M 63271	(-)	TUBE, VENT (10 FT. (3.048 M) CUT TO LENGTH)
24	M 65338	(-)	PIN, FLOAT ARM
25	M 65355	(-)	PILOT JET (440)
	M 66746	(-)	PILOT JET-45 (340)
	M 66672	(-)	PILOT JET-55 (340)
26	M 65348	(-)	PLATE, BAFFLE
27	M 65331	(-)	RING
28	M 65469	(-)	JET, MAIN (180)
29	M 65339	(-)	WASHER (2 USED)
30	M 65347	(-)	GASKET
31	M 66033	(-)	JET, AIR (440 ONLY)
..	AM 53806	(-)	CARBURETOR, COMPLETE (340)
..	AM 53808	(-)	CARBURETOR, COMPLETE (440)

M20717F

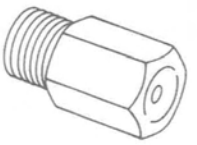
CARBURETOR (S.N. 70001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65326	(-)	TOP, MIXING CHAMBER
2	M 65353	(-)	SPRING, THROTTLE VALVE
3	M 65351	(-)	PLATE
4	M 65352	(-)	E-RING
5	M 65354	(-)	JET, NEEDLE (340)
	M 66928	(-)	JET, NEEDLE (440)
6	M 66344	(-)	VALVE, PISTON (340)
7	M 66893	(-)	NEEDLE JET
8	M 66843	(-)	SCREW, THROTTLE STOP
9	M 65350	(-)	SPRING, THROTTLE STOP
10	M 65330	(-)	CAP, STARTER VALVE
11	M 65329	(-)	WASHER
12	M 65328	(-)	SPRING, STARTER VALVE
13	M 65327	(-)	VALVE, STARTER
14	M 65342	(-)	SCREW, PILOT AIR
15	M 65341	(-)	SPRING, AIR SCREW
16	AM 53358	(-)	VALVE, NEEDLE
17	M 65337	(-)	FLOAT ARM
18	M 65346	(-)	FLOAT (2 USED)
19	M 66343	(-)	O-RING
20	M 66342	(-)	SCREW, DRAIN
21	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED)
	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
22	M 65343	(-)	PLATE (2 USED)
23	M 66842	(-)	TUBE, VENT (2 USED)
24	M 65338	(-)	PIN, FLOAT ARM
25	M 65355	(-)	PILOT JET (340)
	M 66844	(-)	PILOT JET (440)
26	M 65348	(-)	PLATE, BAFFLE
27	M 65331	(-)	RING
28	M 65472	(-)	JET, MAIN (210) (340)
	M 65852	(-)	JET, MAIN (220) (440)
29	M 65339	(-)	WASHER (2 USED)
30	M 65347	(-)	GASKET
..	AM 54242	(-)	CARBURETOR, COMPLETE (340)
..	AM 54245	(-)	CARBURETOR, COMPLETE (440)

MAIN JET (MIKUNI 4/042-)

M20631F

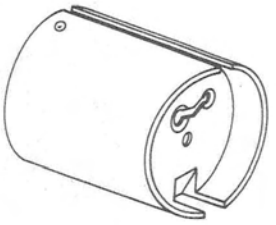


M20631F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66899	(-)	JET, MAIN (70)
	M 66900	(-)	JET, MAIN (75)
	M 66901	(-)	JET, MAIN (80)
	M 66902	(-)	JET, MAIN (85)
	M 66903	(-)	JET, MAIN (90)
	M 66904	(-)	JET, MAIN (95)
	M 66905	(-)	JET, MAIN (100)
	M 66906	(-)	JET, MAIN (110)
	M 65336	(-)	JET, MAIN (120)
	M 65335	(-)	JET, MAIN (130)
	M 65332	(-)	JET, MAIN (140)
	M 65333	(-)	JET, MAIN (150)
	M 65334	(-)	JET, MAIN (160)
	M 65468	(-)	JET, MAIN (170)
	M 65469	(-)	JET, MAIN (180)
	M 65470	(-)	JET, MAIN (190)
	M 65471	(-)	JET, MAIN (200)
	M 65472	(-)	JET, MAIN (210)
	M 65852	(-)	JET, MAIN (220)
	M 65882	(-)	JET, MAIN (230)
	M 65853	(-)	JET, MAIN (240)
	M 65854	(-)	JET, MAIN (250)
	M 65855	(-)	JET, MAIN (260)
	M 65883	(-)	JET, MAIN (270)
	M 65884	(-)	JET, MAIN (280)
	M 66324	(-)	JET, MAIN (290)
	M 66325	(-)	JET, MAIN (300)
	M 66326	(-)	JET, MAIN (310)
	M 66327	(-)	JET, MAIN (320)
	M 66328	(-)	JET, MAIN (330)
	M 66329	(-)	JET, MAIN (340)
	M 66330	(-)	JET, MAIN (350)
	M 66331	(-)	JET, MAIN (360)
	M 66332	(-)	JET, MAIN (370)
	M 66333	(-)	JET, MAIN (380)
	M 66334	(-)	JET, MAIN (390)
	M 66335	(-)	JET, MAIN (400)
	M 66336	(-)	JET, MAIN (410)
	M 66497	(-)	JET, MAIN (420)
	M 66498	(-)	JET, MAIN (430)
	M 66500	(-)	JET, MAIN (440)
	M 66824	(-)	JET, MAIN (450)
	M 66907	(-)	JET, MAIN (460)
	M 66908	(-)	JET, MAIN (470)
	M 66909	(-)	JET, MAIN (480)
	M 66910	(-)	JET, MAIN (490)
	M 66911	(-)	JET, MAIN (500)

THROTTLE VALVE
MIKUNI VM34/110
MIKUNI VM36/39

M20632F



M20632F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66880	(-)	VALVE, THROTTLE (0.5) (34 MM)
	M 66881	(-)	VALVE, THROTTLE (1.0) (34 MM)
	M 66882	(-)	VALVE, THROTTLE (1.5) (34 MM)
	M 66344	(-)	VALVE, THROTTLE (2.0) (34 MM)
	M 66743	(-)	VALVE, THROTTLE (2.5) (34 MM)
	M 66744	(-)	VALVE, THROTTLE (3.0) (34 MM)
	M 66883	(-)	VALVE, THROTTLE (3.5) (34 MM)
	M 66884	(-)	VALVE, THROTTLE (0.5) (36 MM)
	M 66885	(-)	VALVE, THROTTLE (1.0) (36 MM)
	M 66886	(-)	VALVE, THROTTLE (1.5) (36 MM)
	M 66887	(-)	VALVE, THROTTLE (2.0) (36 MM)
	M 66658	(-)	VALVE, THROTTLE (2.5) (36 MM)
	M 66888	(-)	VALVE, THROTTLE (3.0) (36 MM)
	M 66889	(-)	VALVE, THROTTLE (3.5) (36 MM)

JET NEEDLES

M20633F

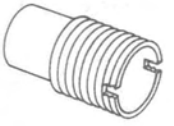


M20633F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65354	(-)	NEEDLE, JET (6DH3)
	M 66656	(-)	NEEDLE, JET (6DH2)
	M 66422	(-)	NEEDLE, JET (6FL14)
	M 66926	(-)	NEEDLE, JET (6DP1)
	M 66927	(-)	NEEDLE, JET (6DH7)
	M 66928	(-)	NEEDLE, JET (6DH4)
	M 66941	(-)	NEEDLE, JET (6DP5)
..	M 67634	(XXXXX -)	NEEDLE, JET (6DH8) (440)

AIR JETS
MIKUNI BS30/97

M20634F

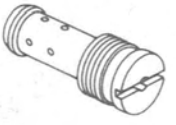


M20634F

KEY		PART NO.		SERIAL NO.		DESCRIPTION
1	M	66499	(	-	)	JETS, AIR (0.5)
	M	66917	(	-	)	JETS, AIR (0.6)
	M	66033	(	-	)	JETS, AIR (0.7)
	M	66918	(	-	)	JETS, AIR (0.8)
	M	66919	(	-	)	JETS, AIR (0.9)
	M	66920	(	-	)	JETS, AIR (1.0)
	M	66921	(	-	)	JETS, AIR (1.2)
	M	66922	(	-	)	JETS, AIR (1.4)
	M	66923	(	-	)	JETS, AIR (1.6)
	M	66924	(	-	)	JETS, AIR (1.8)
	M	66925	(	-	)	JETS, AIR (2.0)

PILOT JETS
MIKUNI VM22/210

M20635F

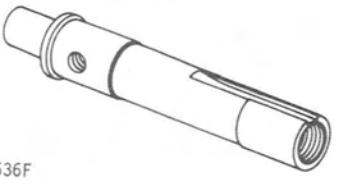


M20635F

KEY		PART NO.		SERIAL NO.		DESCRIPTION
1	M	66912	(	-	)	JETS, PILOT (#15)
	M	66913	(	-	)	JETS, PILOT (#17.5)
	M	66745	(	-	)	JETS, PILOT (#20)
	M	66929	(	-	)	JETS, PILOT (#25)
	M	66844	(	-	)	JETS, PILOT (#30)
	M	66914	(	-	)	JETS, PILOT (#35)
	M	65355	(	-	)	JETS, PILOT (#40)
	M	66746	(	-	)	JETS, PILOT (#45)
	M	66663	(	-	)	JETS, PILOT (#50)
	M	66672	(	-	)	JETS, PILOT (#55)
	M	66915	(	-	)	JETS, PILOT (#60)

NEEDLE JET
MIKUNI VM34/05

M20636F



M20636F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66890	(-)	JETS, NEEDLE (0-0)
	M 66891	(-)	JETS, NEEDLE (0-2)
	M 66892	(-)	JETS, NEEDLE (0-4)
	M 66893	(-)	JETS, NEEDLE (0-6)
	M 66739	(-)	JETS, NEEDLE (0-8)
	M 65340	(-)	JETS, NEEDLE (P-0)
	M 66845	(-)	JETS, NEEDLE (P-2)
	M 66894	(-)	JETS, NEEDLE (P-4)
	M 66741	(-)	JETS, NEEDLE (P-6)
	M 66895	(-)	JETS, NEEDLE (P-8)
	M 66740	(-)	JETS, NEEDLE (Q-0)
	M 66896	(-)	JETS, NEEDLE (Q-2)
	M 66897	(-)	JETS, NEEDLE (Q-4)
	M 66898	(-)	JETS, NEEDLE (Q-6)
	M 66916	(-)	JETS, NEEDLE (Q-8)

HIGH ALTITUDE CARBURETOR KITS (NOT ILLUSTRATED)
(8000-12000 FEET)
(340)

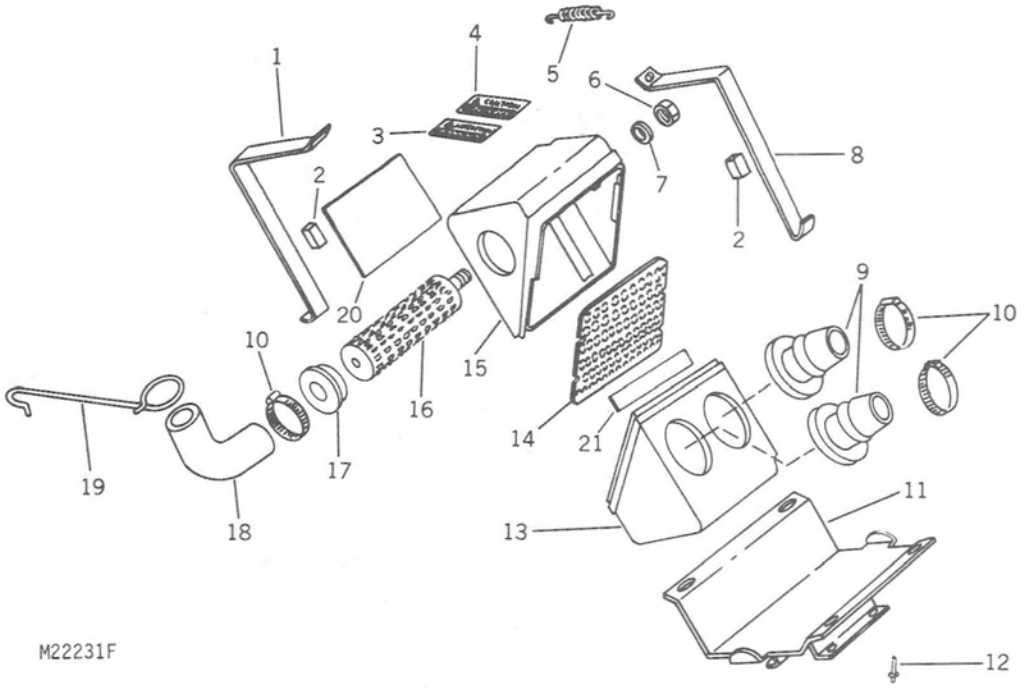
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 65471	(-)	JET, MAIN (200)
..	M 66926	(-)	JET NEEDLE (6DP1)
..	M 66881	(-)	VALVE, THROTTLE (1.0)
..	M 66929	(-)	PILOT JET (25)
..	AM 54314	(-)	KIT, HIGH ALTITUDE (340) (INCLUDES ALL OF THE ABOVE)

HIGH ALTITUDE CARBURETOR KIT (NOT ILLUSTRATED)
(8000-12000 FEET)
(440)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 65470	(-)	JET, MAIN (190)
..	M 66927	(-)	JET, NEEDLE (6DH7)
..	M 66881	(-)	VALVE, THROTTLE (1.0)
..	M 66929	(-)	PILOT JET (25)
..	AM 54315	(-)	KIT, HIGH ALTITUDE (440) (INCLUDES ALL OF THE ABOVE)

M22231F

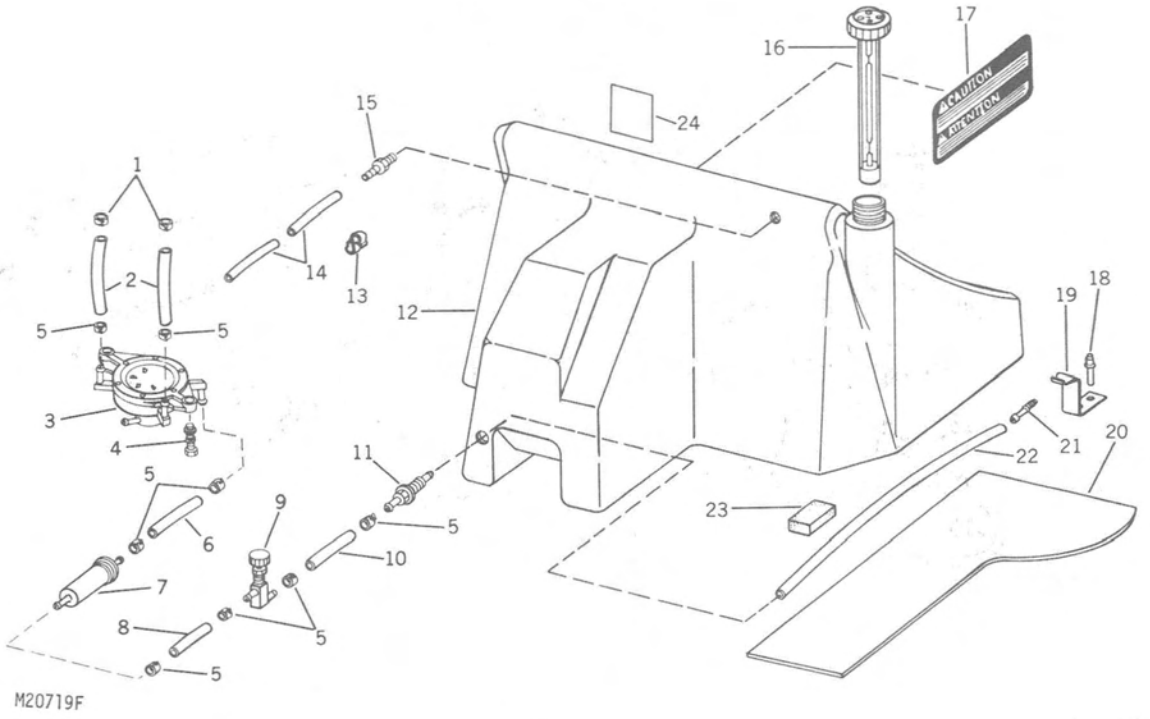
AIR INTAKE SILENCER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66277	(-)	STRAP, SILENCER
2	M 66221	(- 70000)	PAD (2 USED)
3	M 66512	(-)	DECAL, CAUTION (FRENCH)
4	M 65325	(-)	DECAL, CAUTION
5	L 1142 C	(-)	SPRING
6	M 63707	(-)	NUT, LOCK, 1/4"
7	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
8	M 66278	(-)	STRAP, SILENCER
9	M 66867	(-)	BOOT, CARBURETOR (2 USED)
10	AR 21840	(-)	CLAMP, HOSE (3 USED)
11	AM 53938	(- 70000)	BRACKET, SILENCER (SUB. AM54214)
	AM 54214	(70001 -)	BRACKET, SILENCER
12	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (4 USED)
13	M 66205	(-)	SILENCER, INTAKE (BOTTOM)
14	M 66229	(- 70000)	PLATE, LOUVER
15	M 66207	(-)	SILENCER, INTAKE (TOP)
16	AM 53878	(- 70000)	TUBE, LOUVER
	AM 54247	(70001 -)	TUBE, LOUVER
17	M 66338	(-)	SEAL, SILENCER
18	M 66208	(-)	HOSE, INTAKE SILENCER
19	M 66348	(- 70000)	BRACKET, HOSE
20	M 66874	(70001 -)	PAD
21	M 66873	(70001 -)	PAD

FUEL TANK AND FUEL PUMP
(S.N. -80000)

M20719F

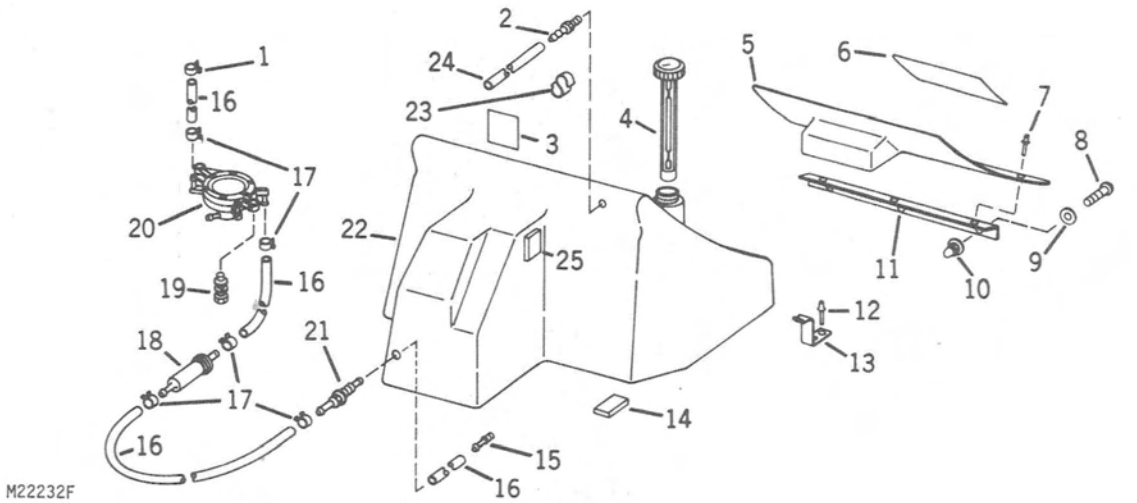


M20719F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 47470	(-)	CLAMP, HOSE (2 USED)
2	... .	(-)	LINE, FUEL, 11" (27.94 CM) LONG (SUB. M63270 10 FT. (3.048 M) ROLL) CUT TO LENGTH
3	AM 54001	(-)	PUMP, FUEL
4	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (2 USED)
	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (2 USED)
5	M 64254	(-)	CLAMP, HOSE (8 USED)
6	... .	(-)	LINE, FUEL, 8-1/2" (21.59 CM) LONG (SUB. M63270 10 FT. (3.048 M) ROLL) CUT TO LENGTH
7	M 64630	(-)	FILTER
8	... .	(-)	LINE, FUEL, 3-1/2" (8.89 CM) LONG (SUB. M63270 10 FT. (3.048 M) ROLL) CUT TO LENGTH
9	AM 36141	(-)	VALVE, SHUT OFF
10	... .	(-)	LINE, FUEL, 1" (2.54 CM) LONG (SUB. M63270 10 FT. (3.048 M) ROLL) CUT TO LENGTH
11	M 66358	(-)	FITTING, TANK
12	M 66149	(-)	TANK, FUEL
13	M 66360	(-)	CLIP, SPEED (4 USED)
14	... .	(-)	LINE, VENT, 46" (1.168 M) LONG (SUB. M65595 10 FT. (3.048 M) ROLL) CUT TO LENGTH
15	M 66359	(-)	FITTING, VENT
16	AM 53834	(-)	GAUGE, FUEL
17	M 66268	(-)	DECAL, CAUTION
18	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (4 USED)
19	M 66272	(-)	BRACKET, FUEL TANK (2 USED)
20	M 66399	(-)	FOAM, INSULATION
21	AM 54051	(-)	PICKUP, FUEL (INCLUDES SCREEN)
22	... .	(-)	LINE, FUEL, 17" (43.18 CM) LONG (SUB. M63270 10 FT. (3.048 M) ROLL) CUT TO LENGTH
23	M 63667	(-)	PAD, FUEL TANK (4 USED)
24	M 66875	(-)	DECAL, BRAKE ADJUSTING

FUEL TANK AND FUEL PUMP
(S.N. 80001-)

M22232F

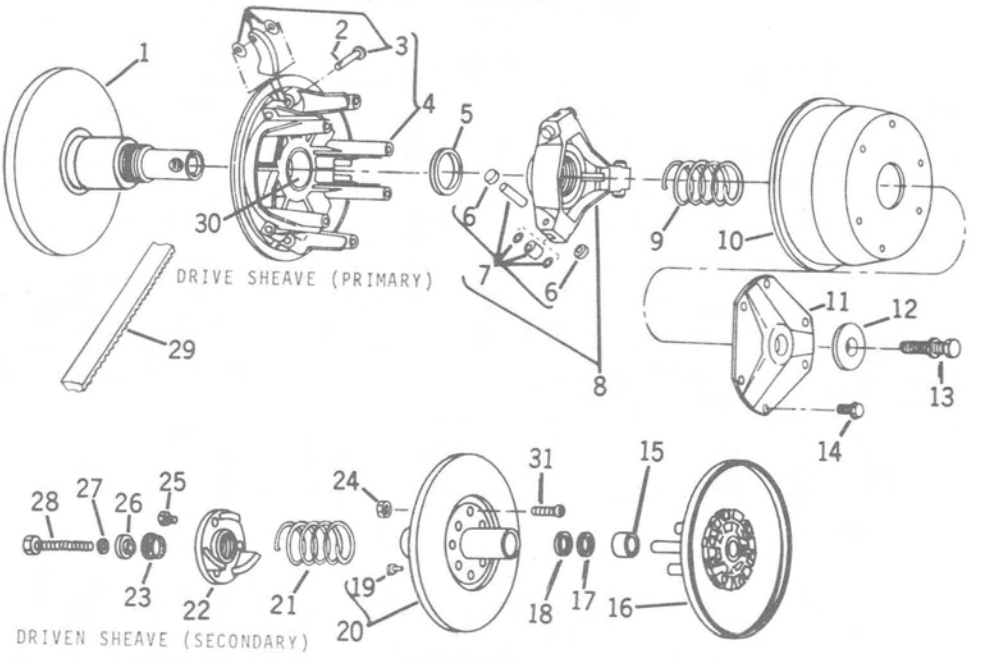


M22232F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 47470	(-)	CLAMP, HOSE (2 USED)
I 2	M 66359	(-)	FITTING, VENT
I 3	M 66875	(-)	DECAL, BRAKE ADJUSTING
I 4	AM 53834	(-)	GAUGE, FUEL
I 5	AM 54615	(-)	DOOR AND HINGE, GLOVE BOX
I 6	M 67048	(-)	DECAL, CAUTION
I 7	M 63710	(-)	RIVET, SEMI-TUBULAR, 3/16" X 7/32"
I 8	21H 1356	(-)	SCREW, MACHINE, NO. 10 X 1-1/4" (3 USED)
I 9	24H 1283	(-)	WASHER, 7/32" X 5/8" X 0.048" (3 USED)
I 10	M 67849	(-)	PALNUT (3 USED)
I 11	AM 54677	(-)	HINGE
I 12	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (4 USED)
I 13	M 66272	(-)	BRACKET (2 USED)
I 14	M 63667	(-)	PAD, FUEL TANK (4 USED)
I 15	AM 54051	(-)	PICKUP, FUEL (INCLUDES SCREEN)
I 16	M 63270	(-)	LINE, FUEL, 10 FT. (3.048 M) ROLL (CUT TO LENGTH)
I 17	M 64254	(-)	CLAMP, HOSE (6 USED)
I 18	M 64630	(-)	FILTER
I 19	19M 7077	(-)	SCREW, CAP, 6 MM X 20 MM (2 USED)
I	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
I	24M 7105	(-)	WASHER, 6 MM X 12 MM X 1.5 MM (2 USED)
I 20	AM 54001	(-)	PUMP, FUEL
I 21	M 66358	(-)	FITTING, TANK
I 22	M 67781	(-)	TANK, FUEL
I 23	M 66360	(-)	CLIP, SPEED (4 USED)
I 24	M 65595	(-)	LINE, VENT, 10 FT. (3.048 M) (CUT TO LENGTH)
I 25	M 66221	(-)	PAD, FUEL TANK (2 USED)

DRIVE AND DRIVEN SHEAVES
(S.N. -70000)

M20639F



M20639F DRIVEN SHEAVE (SECONDARY)

KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53942	*#	(-)	SHEAVE, FIXED FACE
2	34H 226	*#	(-)	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 53949	*#	(-)	KIT, ARM
I 4	AM 53948	*#	(-)	SHEAVE, MOVABLE FACE (SUB. AM54306 AND AM53949)
5	AM 53000	*#	(-)	KIT, WASHER
6	AM 53734	*#	(-)	KIT, GUIDE BUTTON
7	AM 53733	*#	(-)	KIT, ROLLER
8	AM 53737	*#	(-)	KIT, SPIDER AND ROLLER
9	M 65684	*	(-)	SPRING (BLACK) (440)
	M 66541	#	(-)	SPRING (SILVER) (340)
I 10	M 66023		(-)	COVER, CLUTCH (SUB. M66965)
11	AM 53735	*#	(-)	KIT, COVER PLATE (INCLUDES INSERT)
12	M 64607	*#	(-)	WASHER, PILOT
13	19H 3326		(-)	SCREW, CAP, 1/2" X 6-1/2"
	12H 301		(-)	WASHER, LOCK, 1/2"
14	AM 53002	*#	(-)	KIT, LOCKING SCREW (CONTAINS SIX 1/4"-20 X 3/4" SCREWS)
15	M 66381	†	(-)	BUSHING
16	AM 53992	†	(-)	SHEAVE, MOVABLE
17	M 66518	†	(-)	SHIM
18	M 66519	†	(-)	SHIM
I 19	AM 53842	†	(-)	KIT, TORQUE BUTTON (SUB. AM54278)
I 20	AM 53991	†	(-)	SHEAVE AND POST (SUB. AM54265)
21	M 66378	†	(-)	SPRING
22	M 66384	†	(-)	BRACKET, CAM (38°)
23	M 65871	†	(-)	BUSHING
24	M 40333		(-)	NUT, LOCK, 1/4" (6 USED)
25	M 66350		(-)	SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)
26	M 66170		(-)	BUSHING, RETAINING
27	12H 303		(-)	WASHER, LOCK, 5/16"
28	19H 3354		(-)	SCREW, CAP, 5/16" X 4-1/4"
29	M 66345		(-)	V-BELT
30	AM 54086	*#	(-)	BEARING AND RETAINING RING
31	M 66385		(-)	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)

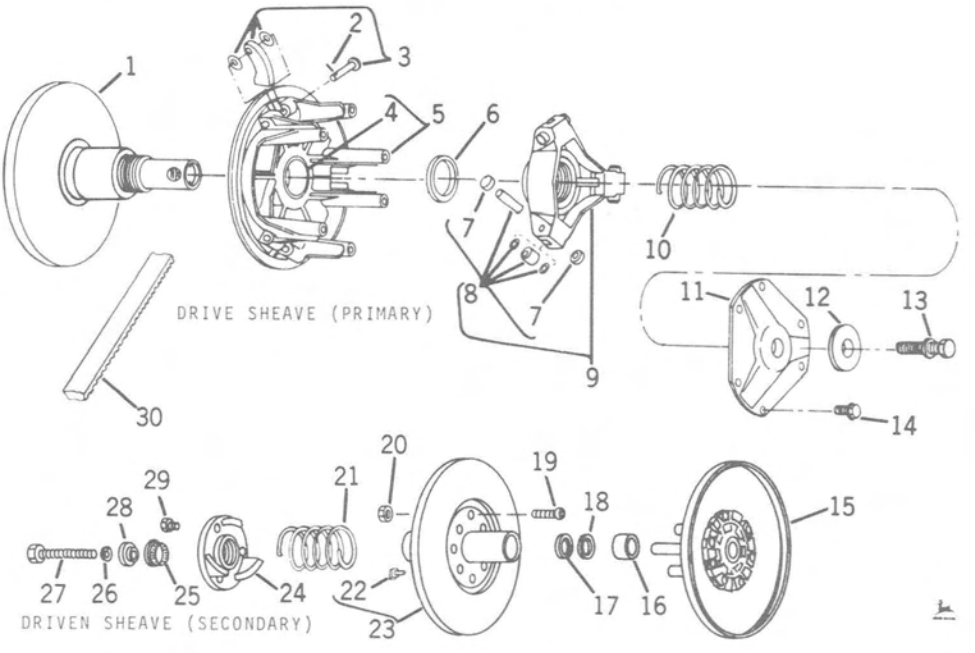
* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:
.. AM 53895 (-) DRIVE SHEAVE, COMPLETE (PRIMARY) (440)

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:
.. AM 53797 (-) DRIVE SHEAVE, COMPLETE (PRIMARY) (340)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:
.. AM 53990 (-) DRIVE SHEAVE, COMPLETE (SECONDARY)

DRIVE AND DRIVEN SHEAVES
(340 LIQUIFIRE) (SN70001-)

M20640F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53942	*	(-)	SHEAVE, FIXED FACE
2	34H 226	*	(-)	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 54279	*	(-)	KIT, ARM
4	AM 54086	*	(-)	BEARING AND RETAINING RING
5	AM 54306	*	(-)	SHEAVE, MOVABLE FACE
6	AM 53000	*	(-)	KIT, WASHER
7	AM 54307	*	(-)	KIT, GUIDE BUTTON
8	AM 54308	*	(-)	KIT, ROLLER
9	AM 54305	*	(-)	KIT, SPIDER AND ROLLER
10	M 66541	*	(-)	SPRING (SILVER)
11	M 66965	*	(-)	PLATE, COVER
12	M 64607	*	(-)	WASHER, PILOT
13	19H 3326		(-)	SCREW, CAP, 1/2" X 6-1/2"
	12H 301		(-)	WASHER, LOCK, 1/2"
14	AM 53002		(-)	KIT, LOCKING SCREW (CONTAINS SIX 1/4" X 3/4" SCREWS)
15	AM 53992	†#	(-)	SHEAVE, MOVABLE
16	M 66381	†	(-)	BUSHING
17	M 66519	†#	(-)	SHIM
18	M 66518	†#	(-)	SHIM (2 USED)
19	M 66385		(-)	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)
20	M 40333		(-)	NUT, LOCK, 1/4" (6 USED)
21	M 66378	†#	(-)	SPRING
22	AM 54278	†#	(-)	KIT, TORQUE BUTTON
23	AM 54265	†	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385) (SUB. AM54649)
I	AM 54649	#	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385)
24	M 66384	†#	(-)	BRACKET, CAM (38°)
25	M 65871	†#	(-)	BUSHING
26	12H 303		(-)	WASHER, LOCK, 5/16"
27	19H 3354		(-)	SCREW, CAP, 5/16" X 4-1/4"
28	M 66170		(-)	BUSHING, RETAINING
29	M 66350	†#	(-)	SCREW, SELF-TAPPING 5/16" X 1" (3 USED)
30	M 66345		(-)	V-BELT

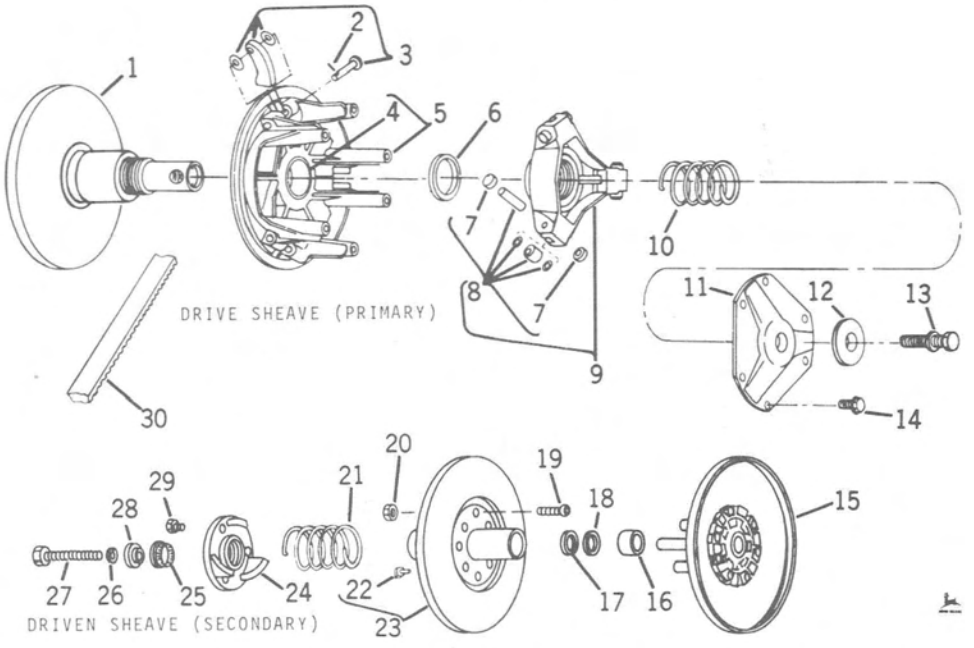
* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:
.. AM 54234 (-) DRIVE, SHEAVE, COMPLETE (PRIMARY)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:
.. AM 53990 (- 80000) DRIVE SHEAVE, COMPLETE (SECONDARY) (SUB. AM 54650

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:
.. AM 54650 (80001 -) DRIVE SHEAVE, COMPLETE (SECONDARY)

DRIVE AND DRIVEN SHEAVES
(440 LIQUIFIRE) (SN 70001-)

M20640F



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53942	*	(-)	SHEAVE, FIXED FACE
2	34H 226	*	(-)	PIN, SPRING, 3/32" X 7/16" (3 USED)
3	AM 54279	*	(-)	KIT, ARM
4	AM 54086	*	(-)	BEARING AND RETAINING RING
5	AM 54306	*	(-)	SHEAVE, MOVABLE FACE
6	AM 53000	*	(-)	KIT, WASHER
7	AM 54307	*	(-)	KIT, GUIDE BUTTON
8	AM 54308	*	(-)	KIT, ROLLER
9	AM 54305	*	(-)	KIT, SPIDER AND ROLLER
10	M 65684	*	(-)	SPRING (BLACK)
11	M 66965		(-)	PLATE, COVER
12	M 64607	*	(-)	WASHER, PILOT
13	19H 3326		(-)	SCREW, CAP, 1/2" X 6-1/2"
	12H 301		(-)	WASHER, LOCK, 1/2"
14	AM 53002	*	(-)	KIT, LOCKING SCREW (CONTAINS SIX 1/4"-20 X 3/4" SCREWS)
15	AM 53992	†#	(-)	SHEAVE, MOVABLE
16	M 66381	†	(-)	BUSHING
17	M 66519	†#	(-)	SHIM
18	M 66518	†#	(-)	SHIM (2 USED)
19	M 66385		(-)	SCREW, BUTTON HEAD SOCKET, 1/4" X 7/8" (6 USED)
20	M 40333		(-)	NUT, LOCK, 1/4" (6 USED)
21	M 66378	†#	(-)	SPRING
22	AM 54278	†#	(-)	KIT, TORQUE BUTTON
I 23	AM 54265	†	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385) (SUB. AM54649)
I	AM 54649	#	(-)	SHEAVE AND POST (INCLUDES M40333 AND M66385)
24	M 66938	†#	(-)	BRACKET, CAM (44°)
25	M 65871	†#	(-)	BUSHING
26	12H 303		(-)	WASHER, LOCK, 5/16"
27	19H 3354		(-)	SCREW, CAP, 5/16" X 4-1/4"
28	M 66170		(-)	BUSHING, RETAINING
29	M 66350	†#	(-)	SCREW
30	M 66345		(-)	V-BELT

* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

..	AM 54310	(	-)	DRIVE SHEAVE, COMPLETE (PRIMARY) (440)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

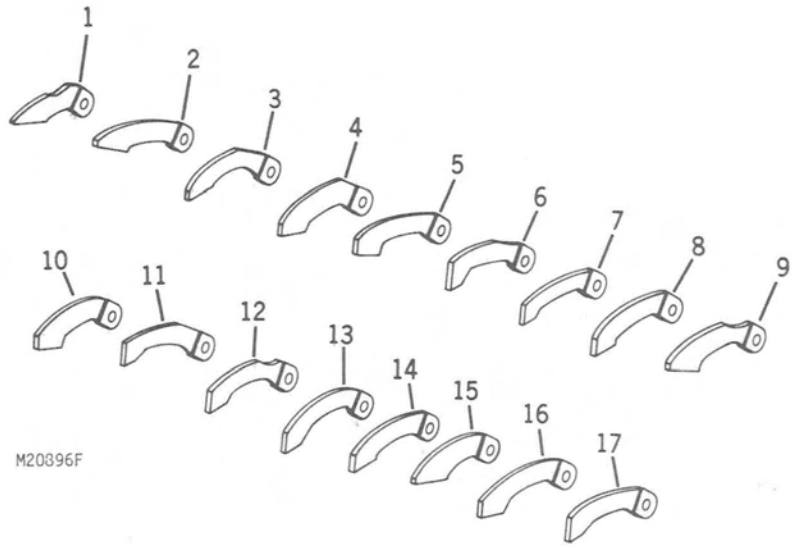
..	AM 54266	(	- 80000)	DRIVE SHEAVE, COMPLETE (SECONDARY) (SUB. AM54651)

ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:

..	AM 54651	(80001	-)	DRIVE SHEAVE, COMPLETE (SECONDARY)

ARM KITS (OPTIONAL)

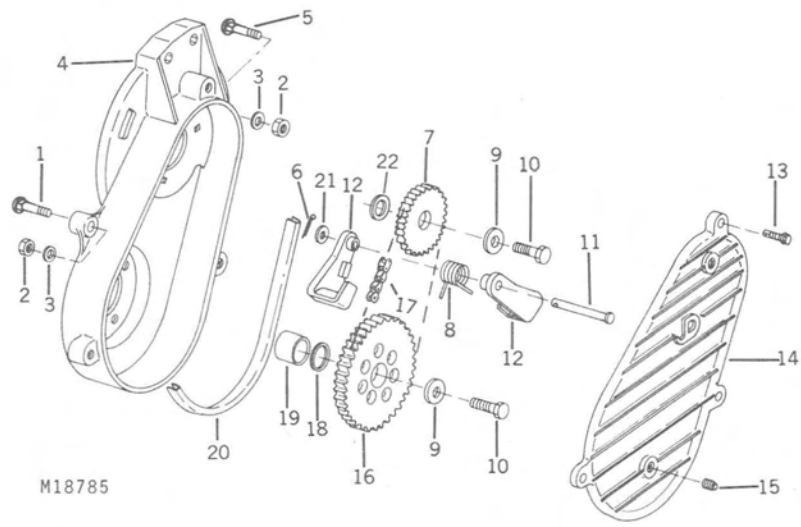
M20896F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53406	(-)	KIT, "M" ARM
2	AM 54285	(-)	KIT, "E" ARM
3	AM 54284	(-)	KIT, "L" ARM
4	AM 53736	(-)	KIT, "P" ARM
5	AM 54286	(-)	KIT, "D" ARM
6	AM 54282	(-)	KIT, "N" ARM
7	AM 53003	(-)	KIT, "C" ARM
8	AM 54283	(-)	KIT, "B" ARM
9	AM 54168	(-)	KIT, "T" ARM
10	AM 54288	(-)	KIT, "HE-2" ARM
11	AM 54287	(-)	KIT, "HE-1" ARM
12	AM 54290	(-)	KIT, "HE-3" ARM
13	AM 53949	(-)	KIT, "F" ARM
14	AM 54280	(-)	KIT, "K" ARM
15	AM 54289	(-)	KIT, "W" ARM
16	AM 54279	(-)	KIT, "R" ARM
17	AM 54281	(-)	KIT, "U" ARM

CHAIN CASE, CHAIN, DRIVE SPROCKET AND DRIVEN SPROCKET
(S.N. -70000)

M18785

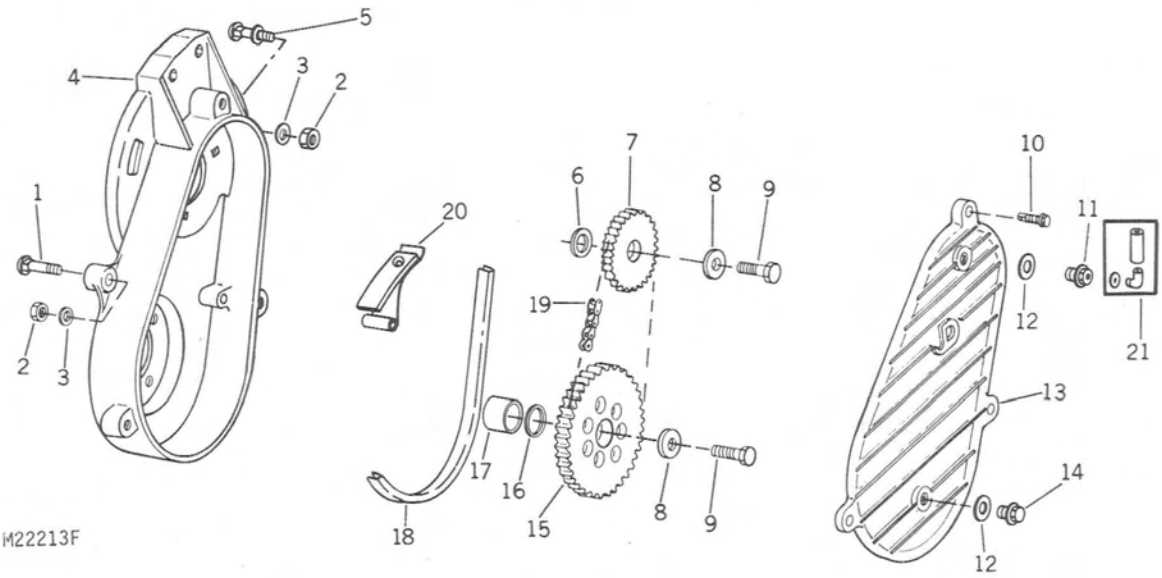


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1505	(-)	BOLT, RD. HD., 5/16" X 1-3/4"
2	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
3	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
4	M 66126	(-)	CASE, CHAIN
5	03H 1825	(-)	BOLT, RD. HD., 5/16" X 1-1/2"
6	11H 266	(-)	PIN, COTTER, 1/16" X 1/2"
7	M 66303	(-)	SPROCKET, DRIVE, 21-TOOTH (21:39 RATIO) (STANDARD 340) (OPTIONAL 440)
	M 66322	(-)	SPROCKET, DRIVE, 24-TOOTH (24:40 RATI0) (STANDARD 440) (OPTIONAL 340)
	M 66302	(-)	SPROCKET, DRIVE, 17-TOOTH (17:42 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17-TOOTH (17:35 RATIO) (OPTIONAL)
8	M 66216	(-)	SPRING, TENSIONER
9	24H 1909	(-)	WASHER, 13/32" X 1-3/8" X 0.250" (2 USED)
10	M 63678	(-)	BOLT, LOCKING, 3/8" X 1" (2 USED)
11	M 66191	(-)	PIN, TENSIONER
12	M 66193	(-)	TENSIONER (2 USED)
13	M 66350	(-)	BOLT, SELF-TAPPING LOCK, 5/16" X 1" (3 USED)
14	M 66127	(-)	COVER, CHAIN CASE
15	M 66238	(-)	PLUG (2 USED)
16	M 65693	(-)	SPROCKET, DRIVEN, 39-TOOTH (21:39 RAT10) (STANDARD 340) (OPTIONAL 440)
	M 66323	(-)	SPROCKET, DRIVEN, 40-TOOTH (24:40 RATIO) (STANDARD 440) (OPTIONAL 340) (SUB. M66804 AND M66133)
	M 65810	(-)	SPROCKET, DRIVEN, 42-TOOTH (17:42 RATIO) (OPTIONAL)
	M 65809	(-)	SPROCKET, DRIVEN, 35-TOOTH (17:35 RATIO) (OPTIONAL)
17	M 66122	(-)	CHAIN, 66-PITCH (21:39 RATIO) (STANDARD 340) (OPTIONAL 440)
	M 66321	(-)	CHAIN, 68-PITCH (24:40 RATIO) (STANDARD 440) (OPTIONAL 340)
	M 66122	(-)	CHAIN, 66-PITCH (17:42 RATIO) (OPTIONAL)
	M 66123	(-)	CHAIN, 62-PITCH (17:35 RATIO) (OPTIONAL)
18	N 110223	(-)	SHIM (USE AMOUNT REQUIRED) (SUB. AM54150)
19	M 66133	(-)	SPACER, SPROCKET (USE WITH 35, 39 AND 42 TOOTH SPROCKET)
	M 66346	(-)	SPACER, SPROCKET (USE WITH 40 TOOTH SPROCKET)
	M 63132	(-)	SPACER, SPROCKET (USE ONLY AS REQUIRED IN PLACE OF M66133)
20	M 66128	(-)	GASKET, CHAIN CASE
21	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
22	... .	(-)	SHIM, 0.018" (0.457 MM) (SUB. AM54150 KIT) USE AMOUNT REQUIRED

NOTE: WITH REFERENCE TO KEYS 7, 16 AND 17, USE ONLY CHAIN AND SPROCKET COMBINATIONS WITH LIKE RATIOS. DO NOT USE ANY OTHER COMBINATIONS.

CHAIN CASE, CHAIN, DRIVE SPROCKET AND DRIVEN SPROCKET
(S.N. 70001-)

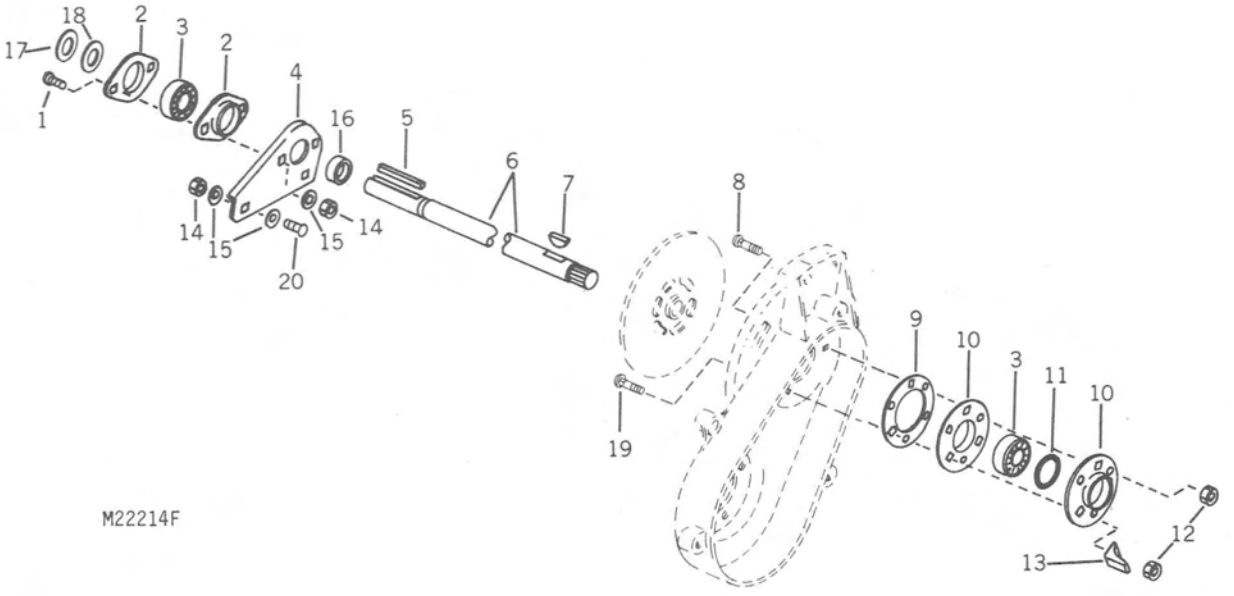
M22213F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1505	(-)	BOLT, RD.HD., 5/16" X 1-3/4"
2	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
3	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
I 4	AM 54267	(- 80000)	CHAIN CASE AND PAD ASSEMBLY (INCLUDES AM53943 BRAKE REPAIR KIT)
I	AM 54673	(80001 -)	CHAIN CASE AND PAD ASSEMBLY
I 5	03H 2279	(-)	BOLT, RD. HD., 5/16" X 1-1/2"
I	24H 1887	(80001 -)	WASHER, 11/32" X 1" X 0.134"
6	... .	(-)	SHIM, 0.018" (0.457 MM) (SUB. AM54150) (USE AMOUNT REQUIRED)
7	M 66303	(-)	SPROCKET, DRIVE, 21-TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)
	M 66322	(-)	SPROCKET, DRIVE, 24-TOOTH (24:40 RATIO) (OPT. 340) (STD. 440)
I	M 67665	(-)	SPROCKET, DRIVE, 22-TOOTH (22:39 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17-TOOTH (17:42 RATIO) (OPTIONAL)
	M 66302	(-)	SPROCKET, DRIVE, 17-TOOTH (17:35 RATIO) (OPTIONAL)
8	24H 1909	(-)	WASHER, 13/32" X 1-3/8" X 0.250" (2 USED)
9	M 63678	(-)	BOLT, LOCKING, 3/8" X 1" (2 USED)
10	M 66350	(-)	BOLT, SELF-TAPPING, LOCK, 5/16" X 1" (3 USED)
I 11	M 66796	(- 80000)	PLUG, UPPER
I	M 66797	(80001 -)	PLUG, UPPER
12	M 66798	(-)	GASKET, PLUG (2 USED)
I 13	M 66127	(- 80000)	COVER, CHAINCASE
I	M 67796	(80001 -)	COVER, CHAINCASE
14	M 66797	(-)	PLUG, LOWER
15	M 65693	(-)	SPROCKET, DRIVEN, 39-TOOTH (21:39 RATIO) (STD. 340) (OPT. 440)
I	M 65693	(-)	SPROCKET, DRIVEN, 39-TOOTH (22:39 RATIO) (OPTIONAL)
	M 66804	(-)	SPROCKET, DRIVEN, 40-TOOTH (24:40 RATIO) (STD. 440) (OPT. 340)
	M 65810	(-)	SPROCKET, DRIVEN, 42-TOOTH (17:42 RATIO) (OPTIONAL)
	M 65809	(-)	SPROCKET, DRIVEN, 35-TOOTH (17:35 RATIO) (OPTIONAL)
16	N 110223	(-)	SHIM (USE AMOUNT REQUIRED)
17	M 66133	(-)	SPACER, SPROCKET (USE WITH 35, 39 AND 42 TOOTH SPROCKETS)
	M 66346	(-)	SPACER, SPROCKET (USE WITH 40 TOOTH SPROCKET)
	M 63132	(-)	SPACER, SPROCKET (USE ONLY IN PLACE OF M66133) (340 ONLY)
18	M 66128	(-)	GASKET, CHAIN CASE
19	M 66122	(-)	CHAIN, 66 PITCH (21:39 RATIO) (STANDARD 340) (OPTIONAL 440)
	M 66321	(-)	CHAIN, 68 PITCH (24:40 RATIO) (OPTIONAL 340) (STANDARD 440)
I	M 66122	(-)	CHAIN, 66 PITCH (22:39 RATIO (OPTIONAL)
	M 66122	(-)	CHAIN, 66 PITCH (17:42 RATIO) (OPTIONAL)
	M 66123	(-)	CHAIN, 62 PITCH (17:35 RATIO) (OPTIONAL)
I 20	AM 54217	(- 80000)	TIGHTENER, CHAIN
I	AM 54384	(80001 -)	TIGHTENER, CHAIN
I 21	AM 54397	(-)	KIT, CHAIN CASE VENT

SECONDARY SHAFT AND BEARINGS

M22214F

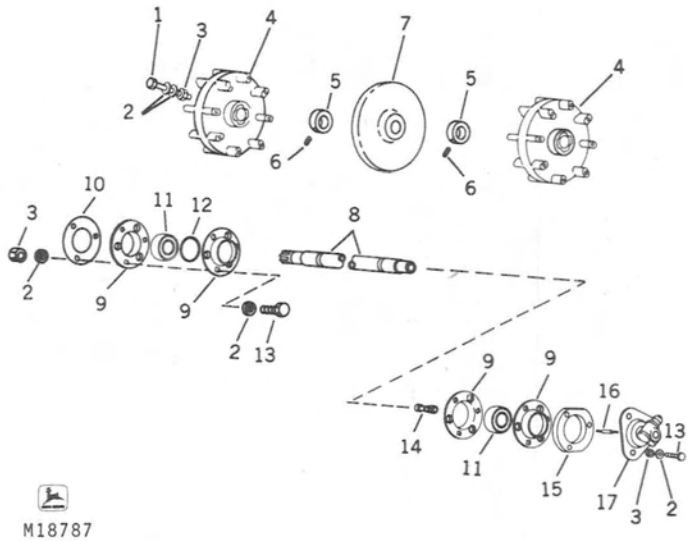


M22214F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	03H 1268	(-)	BOLT, RD. HD., 5/16" X 3/4" (2 USED)
2	M 66125	(-)	RETAINER, BEARING (2 USED)
3	JD 8562	(-)	BEARING (2 USED)
4	M 66134	(-)	MOUNT, BEARING
5	... .	(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
6	M 66129	(-)	SHAFT, SECONDARY
7	26H 77	(-)	KEY, WOODRUFF, 3/16" X 3/4"
I 8	03H 1539	(- 80000)	BOLT, RD. HD., 5/16" X 5/8" (2 USED)
I	03H 1539	(80001 -)	BOLT, RD. HD., 5/16" X 5/8" (3 USED)
9	M 63228	(-)	GASKET
10	M 80293	(-)	RETAINER, BEARING HALF (2 USED)
11	U 42111	(-)	O-RING
12	M 66349	(-)	NUT, LOCK, 5/16" (3 USED)
13	M 66237	(- 70000)	STOP, TENSIONER
14	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
15	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (6 USED)
16	M 66267	(-)	SPACER, BEARING
17	... .	(-)	SHIM, 0.060" (1.52 MM) (SUB. AM54150 SHIM KIT)
18	... .	(-)	SHIM, 0.018" (0.45 MM) (SUB. AM54150 SHIM KIT)
I 19	03H 1268	(- 80000)	BOLT, RD. HD., 5/16" X 3/4"
I 20	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)

DRIVE WHEELS AND DRIVE SHAFT

M18787

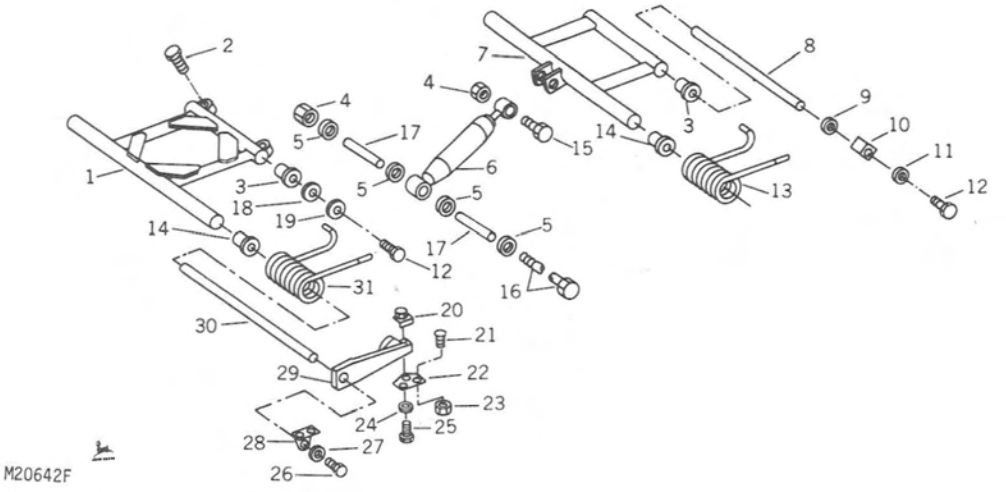


M18787

KEY	PART NO.		SERIAL NO.		DESCRIPTION
1	19H	2657	(-	)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H	1136	(-	)	WASHER, 11/32" X 11/16" X 0.060" (13 USED)
3	M	63277	(-	)	NUT, LOCK, 5/16" (8 USED)
4	AM	52913	(-	)	WHEEL, DRIVE (2 USED)
I 5	JD	8551	(- 80000	)	COLLER, LOCKING (2 USED)
I 6	22H	975	(- 80000	)	SCREW, SET, 5/16" X 5/16" (2 USED)
I 7	M	64837	(- 80000	)	WHEEL, IDLER
8	M	66146	(-	)	SHAFT, DRIVE
9	M	80293	(-	)	RETAINER, BEARING HALF (4 USED)
10	M	63228	(-	)	GASKET (2 USED)
11	JD	8555	(-	)	BEARING (2 USED)
12	U	42111	(-	)	O-RING
13	19H	1849	(-	)	SCREW, CAP, 5/16" X 1-1/4" (6 USED)
I 14	M	63306	(-	)	BUSHING, SPEEDOMETER DRIVE (SUB. M64141)
15	M	63138	(-	)	SPACER, BEARING
16	M	64142	(-	)	CORE, SPEEDOMETER
17	AM	53554	(-	)	DRIVE, SPEEDOMETER

SLIDE RAIL PIVOTS AND SPRINGS
(S.N. -80000)

M20642F

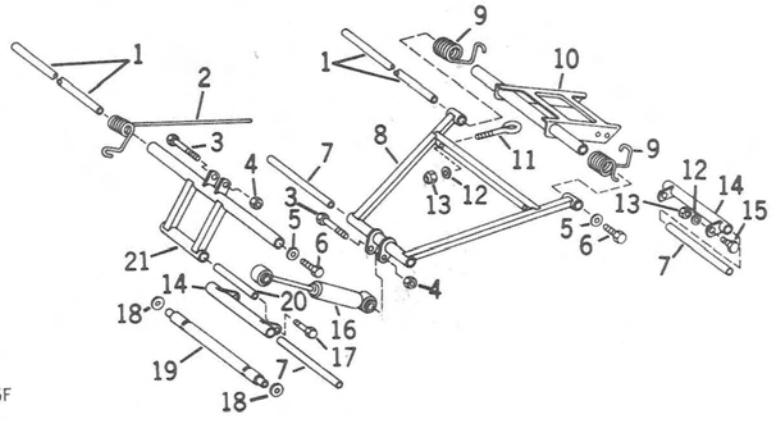


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53511		(-)	PIVOT, FRONT
I 2	R 57725		(-)	BOLT, LOCKING (2 USED)
3	M 63039		(-)	BEARING (4 USED)
4	M 64832		(-)	NUT, LOCK, 7/16" (2 USED)
5	M 65548		(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
6	AM 52674		(-)	ABSORBER, SHOCK
I 7	AM 53926		(- 70000)	PIVOT, REAR (SUB. AM54207)
	AM 54207		(70001 -)	PIVOT, REAR
8	M 64481		(-)	SHAFT, LOWER (2 USED)
9	24H 1211		(-)	WASHER, 9/16" X 1-3/8" X 0.105" (2 USED)
10	M 64482		(-)	BEARING, REAR, SLIP (2 USED)
11	24H 1291		(-)	WASHER, 21/64" X 1-1/2" X 0.105" (2 USED)
12	19H 1813		(-)	SCREW, CAP, 5/16" X 5/8" (4 USED)
13	M 65667	*	(-)	SPRING, PIVOT, L.H. (REAR)
	M 65666	*	(-)	SPRING, PIVOT, R.H. (REAR)
14	M 64242		(-)	BEARING, UPPER PIVOT (4 USED)
15	19H 1899		(-)	SCREW, CAP, 7/16" X 2" (2 USED)
16	AM 52953		(-)	SHAFT, SHOCK ABSORBER
17	28H 207		(-)	SPACER (2 USED)
18	24H 1341		(-)	WASHER, 17/32" X 15/16" X 0.060" (2 USED)
19	24H 1224		(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
20	AM 52666		(-)	CLIP, ADJUSTING ARM (4 USED)
21	03H 1539		(-)	BOLT, RD. HD., 5/16" X 5/8" (16 USED)
22	M 64218		(-)	PLATE, ADJUSTING (4 USED)
23	M 63277		(-)	NUT, LOCK, 5/16" (16 USED)
24	24H 1887		(-)	WASHER, 11/32" X 1" X 0.134" (4 USED)
25	19H 2440		(-)	SCREW, CAP, 5/16" X 2-1/2", FULL THREAD (FRONT ADJUSTING ARM) (2 USED)
	19H 3296		(-)	SCREW, CAP, 5/16" X 2" (REAR ADJUSTING ARM) (2 USED)
26	M 64553		(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
27	24H 1327		(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
28	M 64531		(-)	BRACKET, FRONT REINFORCEMENT, L.H.
	M 64530		(-)	BRACKET, FRONT REINFORCEMENT, R.H.
	M 64533		(-)	BRACKET, REAR REINFORCEMENT, L.H.
	M 64532		(-)	BRACKET, REAR REINFORCEMENT, R.H.
29	M 65480		(-)	ARM, ADJUSTING, R.H. (2 USED)
	M 65481		(-)	ARM, ADJUSTING, L.H. (2 USED)
30	M 64238		(-)	SHAFT, PIVOT (2 USED)
31	M 66226		(-)	SPRING, PIVOT R.H. (FRONT)
	M 66227		(-)	SPRING, PIVOT L.H. (FRONT)

* NOTE: SEE PAGE 40-65 FOR FIRM SUSPENSION SPRINGS

SLIDE RAIL PIVOTS AND SPRINGS
(S.N. 80001-)

M22216F

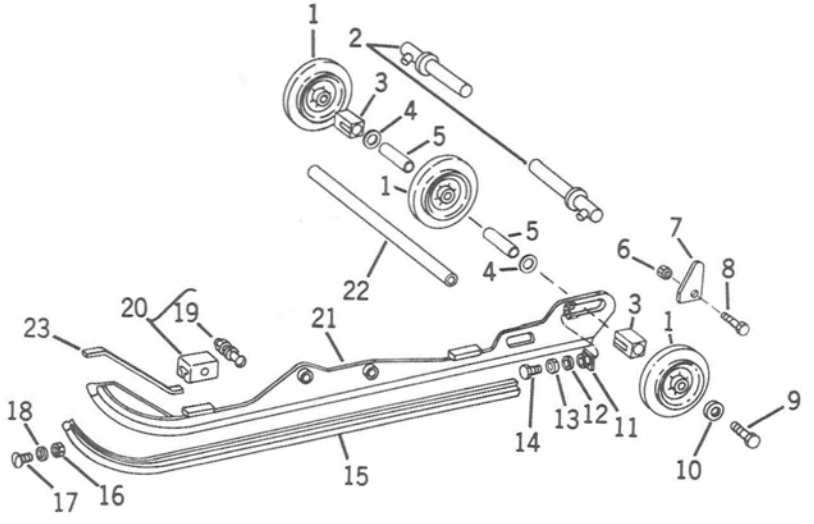


M22216F

KEY	PART NO.		SERIAL NO.	DESCRIPTION
I 1	M	67157	(-)	SHAFT, PIVOT (2 USED)
I 2	M	67778	(-)	SPRING, R.H.
I	M	67779	(-)	SPRING, L.H.
I 3	19H	1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
I 4	M	64832	(-)	NUT, LOCK, 7/16" (2 USED)
I 5	24H	1327	(-)	WASHER, 15/32" X 1-1/8" X 0.105" (4 USED)
I 6	M	64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
I 7	M	67070	(-)	SHAFT, LOWER PIVOT (3 USED)
I 8	AM	54413	(-)	ARM, FRONT SWING
I 9	M	67158	(-)	SPRING, R.H.
I	M	67159	(-)	SPRING, L.H.
I 10	AM	54593	(-)	HINGE, FRONT
I 11	M	67164	(-)	BOLT, EYE (2 USED)
I 12	24H	1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
I 13	M	63277	(-)	NUT, LOCK, 5/16" (4 USED)
I 14	AM	54369	(-)	TUBE, PIVOT (2 USED)
I 15	M	67821	(-)	BOLT, HINGE (2 USED)
I 16	AM	54601	(-)	SHOCK ABSORBER
I 17	19H	1822	(-)	SCREW, CAP, 7/16" X 1" (2 USED)
I 18	24H	1797	(-)	WASHER, 25/32" X 1-1/2" X 0.060" (2 USED) (340 ONLY)
I 19	M	67004	(-)	AXLE, REAR IDLER (340)
I	M	67160	(-)	AXLE, REAR IDLER (440)
I 20	M	67071	(-)	SHAFT, LOWER SWING ARM
I 21	AM	54412	(-)	ARM, REAR SWING

REAR IDER AND SLIDE RAILS
(S.N. -80000)

M22215F

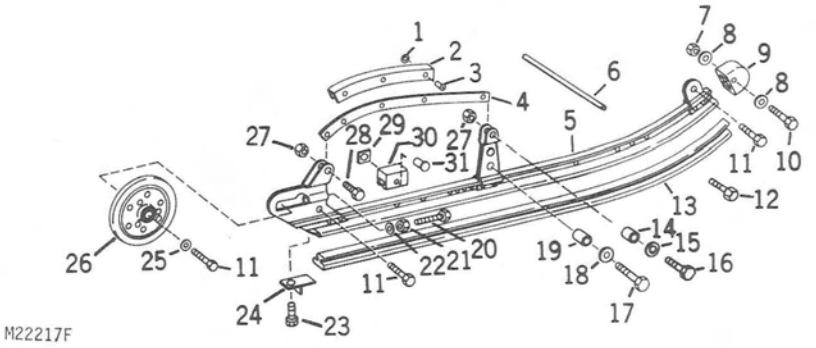


M22215F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52952	(-)	WHEEL IDER (3 USED)
2	AM 53413	(- 70000)	SPACER, WHEEL (2 USED)
3	M 66794	(70001 -)	SPACER, OUTER REAR (2 USED)
4	M 66795	(70001 -)	WASHER (2 USED)
5	M 66793	(70001 -)	SPACER, INNER REAR (2 USED)
6	M 63707	(70001 -)	NUT, LOCK, 1/4" (2 USED)
7	M 66838	(70001 -)	STOP, WEAR BAR (2 USED)
8	21H 1035	(70001 -)	SCREW, MACHINE, 1/4" X 1-1/2" (2 USED)
9	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
10	24H 1309	(-)	WASHER, 13/32" X 1-1/16" X 0.120" (2 USED)
11	AM 53439	(-)	NUT, WELDED (2 USED)
12	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
13	14H 812	(-)	NUT, 3/8" (2 USED)
14	19H 2418	(- 70000)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
	19H 3118	(70001 -)	SCREW, CAP, 3/8" X 4-1/2" (2 USED)
15	M 64480	(-)	WEAR BAR, SLIDE (2 USED)
16	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
17	21H 1393	(-)	SCREW, MACHINE, 5/16" X 2-1/2" (2 USED)
18	24H 1887	(-)	WASHER, 11/32" X 1" X 0.134" (2 USED)
19	21H 1199	(-)	SCREW, MACHINE, NO. 10 X 1-3/4" (4 USED)
	24H 1722	(-)	WASHER, 7/32" X 5/8" X 0.060" (8 USED)
	M 63662	(-)	NUT, LOCK, NO. 10 (4 USED)
20	AM 53346	(-)	KIT, BUMPER
21	AM 54009	(-)	SLIDE, RAIL, L.H.
	AM 54008	(-)	SLIDE, RAIL, R.H.
22	M 64483	(-)	AXLE, REAR IDLER
I 23	M 66939	(-)	SUPPORT, GROUSER BAR (SERVICE ONLY)

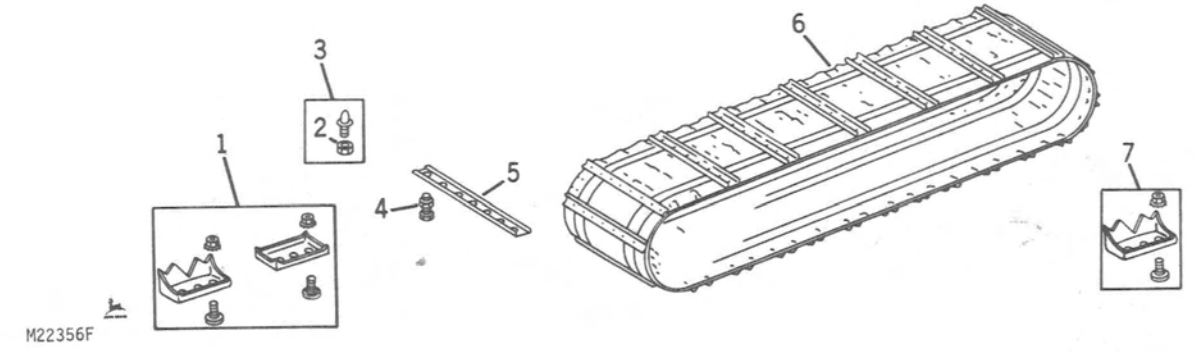
REAR IDLER AND SLIDE RAILS
(S.N. 80001-)

M22217F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	24H 1721	(-)	WASHER, 13/64" X 1/2" X 0.048" (4 USED)
I 2	M 67720	(-)	STRIP, TRACK GUIDE WEAR (2 USED)
I 3	M 67145	(-)	RIVET, POP, 3/16" X 1-3/16" (4 USED)
I 4	M 67721	(-)	GUIDE, TRACK (2 USED)
I 5	AM 54621	(-)	RAIL, SLIDE (2 USED)
I 6	M 67067	(-)	SHAFT, SHOCK ABSORBER
I 7	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
I 8	24H 1286	(-)	WASHER, 9/32" X 1/2" X 0.060" (4 USED)
I 9	M 67140	(-)	CAP, SLIDE RAIL (2 USED)
I 10	19H 1996	(-)	SCREW, CAP, 1/4" X 2" (2 USED)
I 11	19H 2284	(-)	SCREW, CAP, 3/8" X 7/8" (6 USED)
I 12	M 66350	(-)	BOLT, SELF-TAPPING, 5/16" X 1" (2 USED)
I 13	M 64480	(-)	BAR, WEAR (CUT TO LENGTH) (2 USED)
I 14	M 67073	(-)	SPACER
I 15	24H 1294	(-)	WASHER, 11/32" X 1-1/8" X 0.060" (2 USED)
I 16	19H 1875	(-)	SCREW, CAP, 5/16" X 1-3/4" (2 USED)
I 17	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4" (2 USED)
I 18	24H 1176	(-)	WASHER, 13/32" X 1-1/4" X 0.090" (2 USED)
I 19	M 67596	(-)	SPACER (2 USED)
I 20	19H 3304	(-)	SCREW, CAP, 7/16" X 4-1/2" (2 USED)
I 21	14H 813	(-)	NUT, 7/16" (2 USED)
I 22	24H 1700	(-)	WASHER, 15/32" X 1" X 0.134" (2 USED)
I 23	19H 2479	(-)	SCREW, CAP, 1/4" X 3/8" (2 USED)
I 24	M 67748	(-)	STOP, WEAR BAR
I 25	24H 1730	(-)	WASHER, 13/32" X 1-1/2" X 0.120" (2 USED)
I 26	AM 54598	(-)	WHEEL, REAR IDLER (2 USED) (340)
I	AM 52952	(-)	WHEEL, REAR IDLER (2 USED) (440)
I 27	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
I 28	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (2 USED)
I 29	M 67167	(-)	NUT, PUSH (4 USED)
I 30	M 67066	(-)	BUMPER (4 USED)
I 31	16H 342	(-)	RIVET, 3/16" X 2" (4 USED)

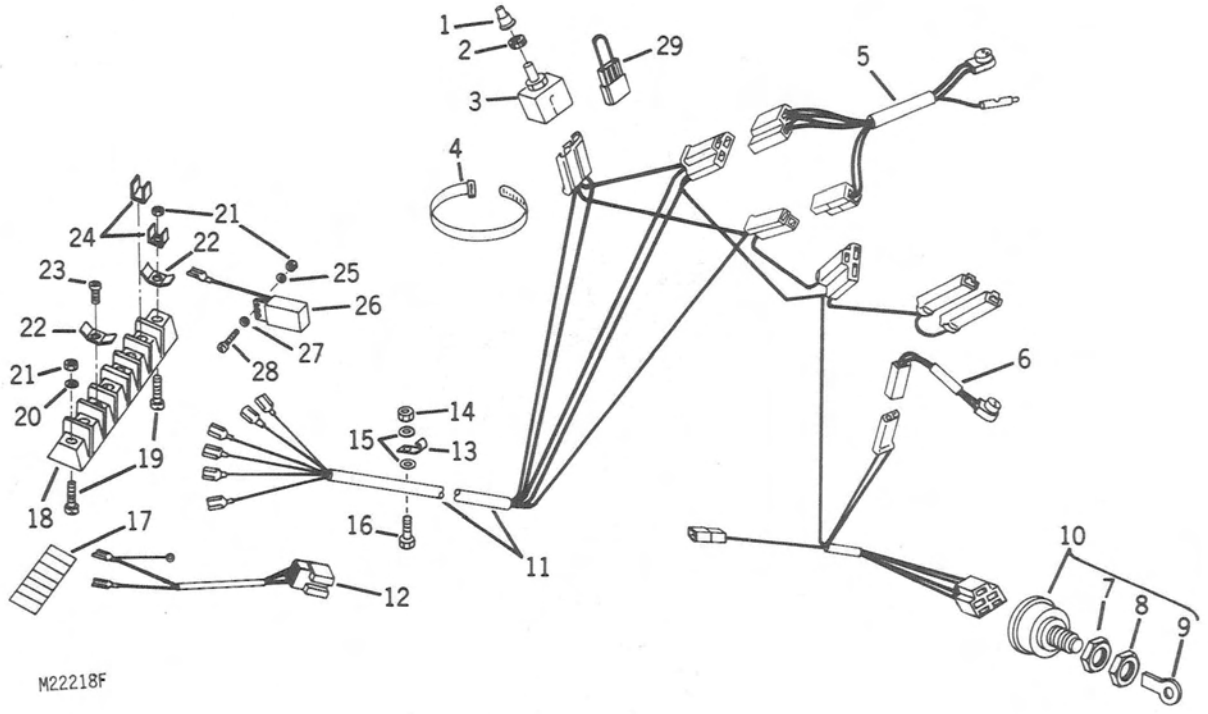
TRACK



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 53670	(- 70000)	KIT, KLEET-KLAW (INCLUDES 12 KLAWS, 12 KLEETS AND ATTACHING HARDWARE) (ACCESSORY) (SUB. AM54311)
2	M 65217	(-)	NUT, STUD (SERVICE ONLY)
I 3	AM 53629	(- 70000)	KIT, ICE STUD (INCLUDES 24 STUDS, 24 M65217, AND ONE AT14927 TUBE OF LOCTITE) (ACCESSORY) (SUB. AM54373)
	AM 54373	(70001 -)	KIT, ICE STUD (INCLUDES HARDWARE)
4	AM 53418	(- 70000)	KIT, GROUSER BAR (INCLUDES 50 NUTS AND BOLTS) (SERVICE ONLY)
	AM 54191	(70001 -)	KIT, GROUSER BAR (INCLUDES HARDWARE)
5	M 66038	(- 70000)	BAR, GROUSER (24 USED) (SERVICE ONLY)
	M 66755	(70001 -)	BAR, GROUSER (48 USED) (SERVICE ONLY)
I 6	AM 54583	(-)	TRACK (SUB. FOR AM53708 AND AM54102)
I 7	AM 54311	(70001 -)	KIT, KLAW (INCLUDES 24 KLAWS AND ATTACHING HARDWARE) (ACCESSORY)

MAIN WIRING HARNESS AND SWITCHES

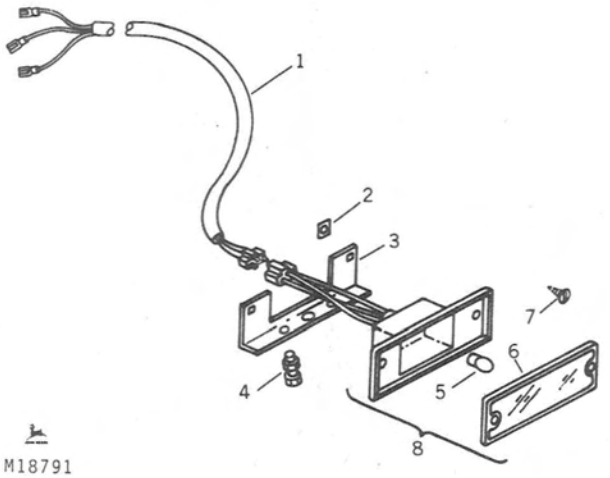
M22218F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 63297	(- 80000)	BOOT
I 2	M 63296	(- 80000)	NUT, LIGHT SWITCH
I 3	AM 52340	(- 80000)	SWITCH, HEADLIGHT
4	M 63300	(-)	STRAP, TIE (2 USED)
5	AM 52311	(-)	SWITCH, DIMMER AND BRAKE LIGHT
6	AM 52312	(-)	SWITCH, EMERGENCY STOP
I 7	M 63704	(- 80000)	NUT, SWITCH, THIN (BEHIND INSTRUMENT PANEL)
I	12H 247	(80001 -)	WASHER, LOCK, INTERNAL TOOTH, 5/8"
I 8	M 63298	(- 80000)	NUT, SWITCH, THICK (ABOVE INSTRUMENT PANEL)
I	M 47075	(80001 -)	NUT, SWITCH
I 9	M 63301	(- 80000)	KEY, IGNITION (PACKAGE OF TWO)
I	M 40718	(-)	KEY, IGNITION (PACKAGE OF TWO)
I 10	AM 52053	(- 80000)	SWITCH, IGNITION
I	AM 54355	(80001 -)	SWITCH, IGNITION
I 11	AM 54263	(- 80000)	WIRING, HARNESS, MAIN (SUB. FOR AM53812)
I	AM 54664	(80001 -)	WIRING, HARNESS, MAIN
12	AM 54262	(-)	WIRING, HARNESS, ENGINE (SUB. FOR AM53928)
I 13	N 10010	(- 80000)	J-CLAMP
I 14	M 63277	(- 80000)	NUT, LOCK, 5/16"
I 15	24H 1136	(- 80000)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
I 16	19H 1900	(- 80000)	SCREW, CAP, 5/16" X 3/4"
17	M 66298	(-)	DECAL, WIRING
18	AM 53932	(-)	BLOCK, TERMINAL (INCLUDES SIX M66270, ONE M66271 AND SIX 21H972)
19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (2 USED)
20	12H 295	(-)	WASHER, LOCK, NO. 10 (2 USED)
21	14H 778	(-)	NUT, LOCK, 3/16" (4 USED)
22	M 66270	(-)	TAB, 45° (7 USED)
23	21H 972	(-)	SCREW, MACHINE, NO. 8 X 5/16" (6 USED)
24	M 66271	(-)	TAB, 90°
25	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048" (4 USED)
26	AM 53930	(-)	VOLTAGE REGULATOR
27	12H 246	(-)	WASHER, LOCK, 3/16" (2 USED)
28	21H 1301	(-)	SCREW, MACHINE, NO. 10 X 1/2" (2 USED)
I 29	AM 54584	(80001 -)	ADAPTER PLUG

TAILLIGHT ASSEMBLY

M18791

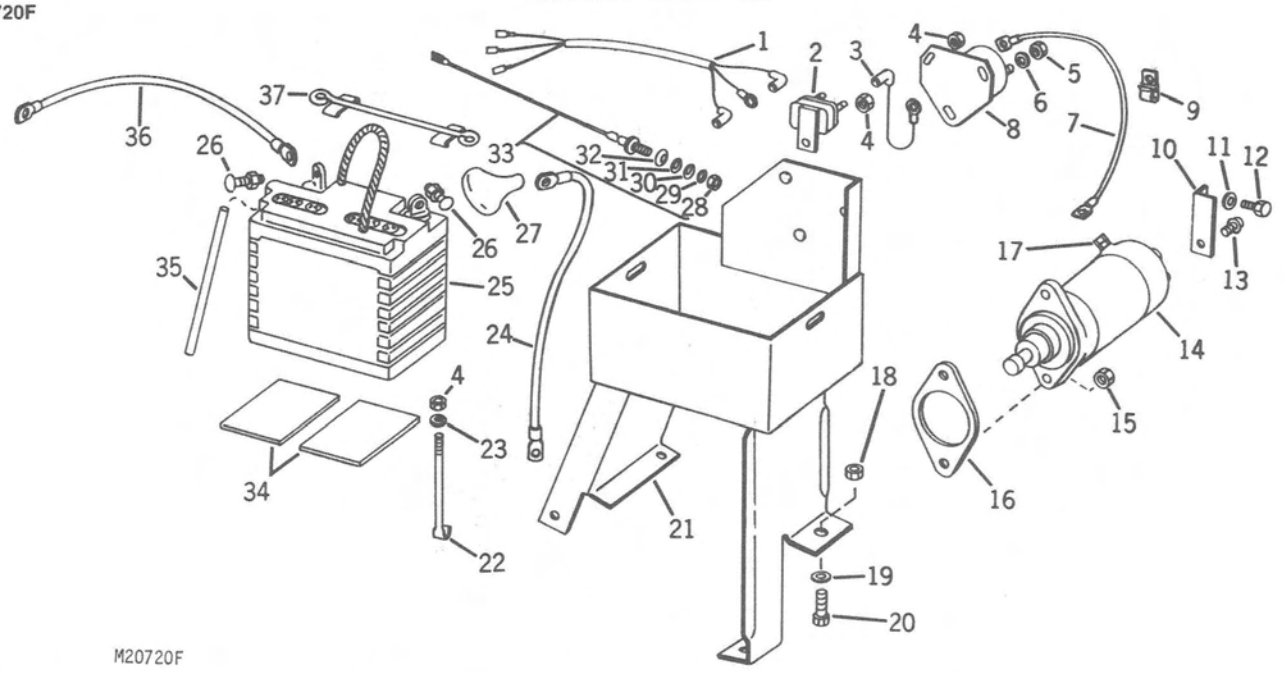


M18791

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53927	(-)	WIRING HARNESS
2	M 63775	(-)	GROMMET, PLASTIC (2 USED)
3	M 63776	(-)	BRACKET, TAILLIGHT
4	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
5	AM 52619	(-)	BULB (1035)
6	M 63816	(-)	LENS
7	M 63450	(-)	SCREW, PAN-HEAD, NO. 10 X 5/8" (2 USED)
8	AM 52305	(-)	TAILLIGHT, COMPLETE

ELECTRIC START KIT

M20720F



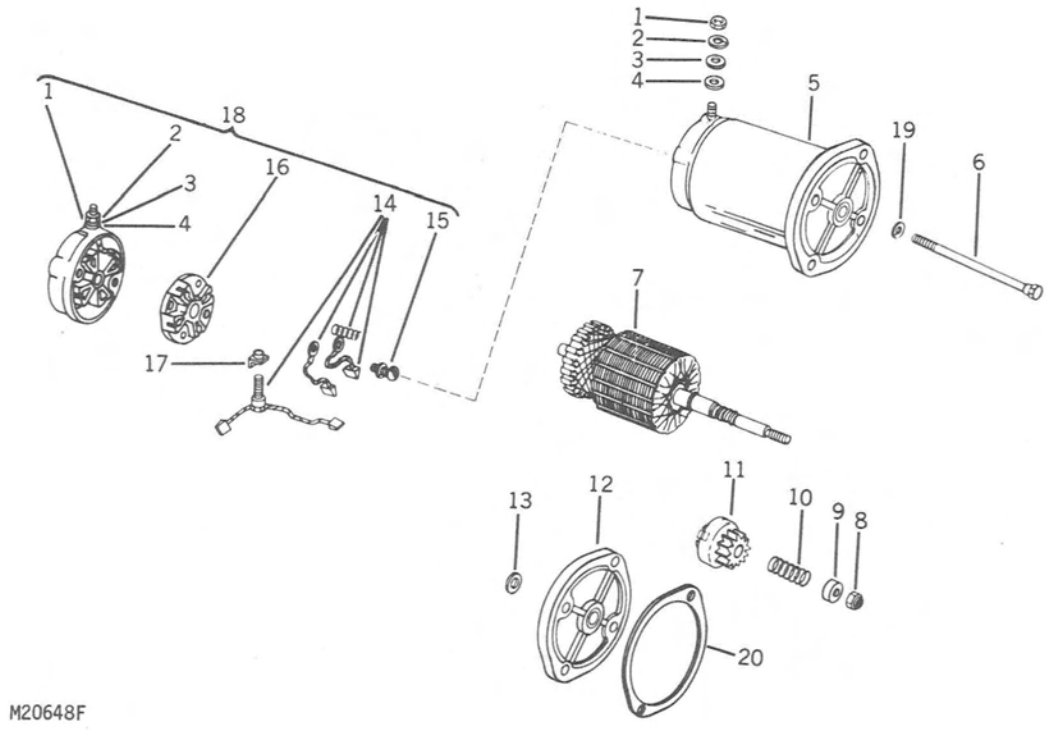
M20720F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53965	(-)	HARNESS, WIRING
2	AM 33621	(-)	BREAKER, CIRCUIT, 25-AMP.
3	AM 33218	(-)	WIRE, LEAD
4	B 14174	(-)	NUT, LOCK, 1/4" (5 USED)
5	14H 785	(-)	NUT, 5/16" (2 USED)
6	12H 291	(-)	WASHER, LOCK, INTERNAL-TOOTH, 5/16" (2 USED)
7	AM 52618	(-)	CABLE, SOLENOID-TO-STARTER
8	AM 53945	(-)	SOLENOID, STARTER
9	N 10010	(-)	J-CLAMP
10	M 63956	(-)	BRACKET, TAIL
11	12H 303	(-)	WASHER, LOCK, 5/16" (2 USED)
12	19M 6887	(-)	BOLT, 8 MM X 18 MM (2 USED)
13	37H 24	(-)	SCREW, THREAD-CUTTING, 1/4" X 3/4"
14	AM 52454	(-)	MOTOR, STARTER
15	M 63924	(-)	NUT, FLANGE, 8 MM
16	M 63795	(-)	SPACER (OPTIONAL)
17	14H 786	(-)	NUT, 1/4"
	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4"
18	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
19	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (3 USED)
20	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (3 USED)
21	AM 54276	(-)	BOX, BATTERY
22	M 63378	(-)	BOLT, BATTERY HOLD-DOWN (2 USED)
23	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
24	AM 31551	(-)	CABLE, BATTERY-TO-SOLENOID
25	AM 52050	(-)	BATTERY, 12 VOLT.
26	03H 1701	(-)	BOLT, RD. HD., 1/4" X 3/4" (2 USED)
	14H 786	(-)	NUT, 1/4" (2 USED)
27	M 41125	(-)	BOOT
28	14H 631	(-)	NUT, NO. 10
29	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10
30	24H 1283	(-)	WASHER, 7/32" X 1/2" X 0.048"
31	M 66388	(-)	WASHER, INSULATING
32	M 66387	(-)	BUSHING, INSULATING
33	AM 53966	(-)	RECTIFIER ASSEMBLY
34	M 63708	(-)	PAD, BATTERY (2 USED)
35	M 66318	(-)	TUBE, BATTERY DRAIN
36	AM 33998	(-)	CABLE, GROUND
37	AM 52187	(-)	HOLD-DOWN, BATTERY
..	AM 54273	(-)	KIT, ELECTRIC START, COMPLETE (LESS BATTERY) (EXTRA EQUIPMENT)

NOTE: ALL 1976 MODEL LIQUIDFIRES AND THE 1977 MODEL 340 LIQUIDFIRE REQUIRE AN AM53921 FLYWHEEL AND RING GEAR ASSEMBLY FOR USE WITH ELECTRIC START KIT.

STARTER MOTOR

M20648F

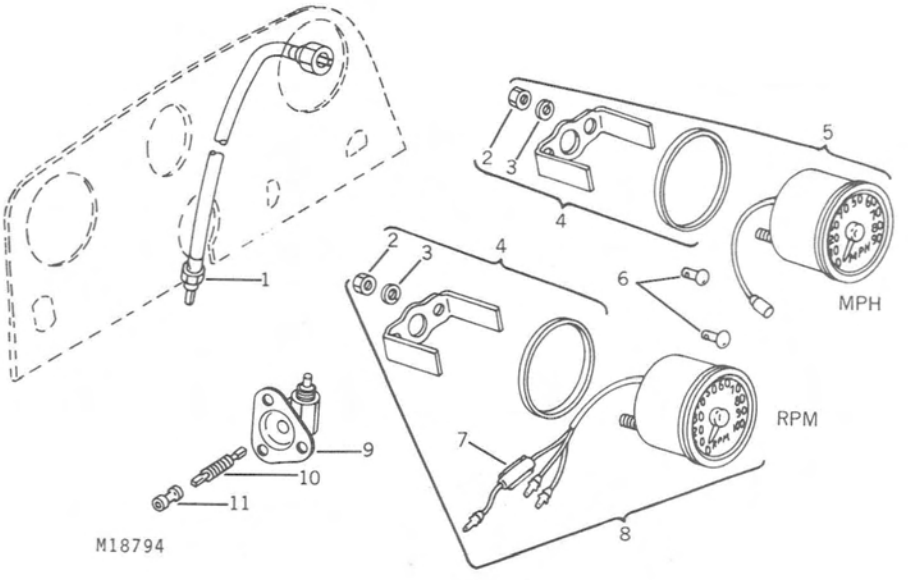


M20648F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 786	(-)	NUT, 1/4"
2	12H 302	(-)	WASHER, LOCK, 1/4"
3	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
4	M 41860	(-)	WASHER, INSULATING (2 USED)
5	AM 52454	(-)	MOTOR, STARTER COMPLETE
6	M 64100	(-)	BOLT, THRU (2 USED)
7	AM 52519	(-)	ARMATURE
8	M 63051	(-)	NUT, RETAINING
9	M 63859	(-)	SPACER, GEAR STOP
10	M 44781	(-)	SPRING, ANTI-DRIFT
11	AM 52556	(-)	DRIVE ASSEMBLY
12	AM 52560	(-)	FLANGE, MOUNTING, END CAP
13	M 44788	(-)	WASHER, THRUST
14	AM 32851	(-)	KIT, BRUSH AND SPRING
15	21H 1104	(-)	SCREW, MACHINE, NO. 10 X 5/8" (2 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10 (2 USED)
16	M 47464	(-)	HOLDER, BRUSH
17	M 44795	(-)	BUSHING, INSULATING
18	AM 32852	(-)	CAP ASSEMBLY, COMMUTATOR END
19	12H 303	(-)	WASHER, LOCK, 5/16" (2 USED)
20	M 63795	(-)	SPACER (OPTIONAL)

SPEEDOMETER AND TACHOMETER

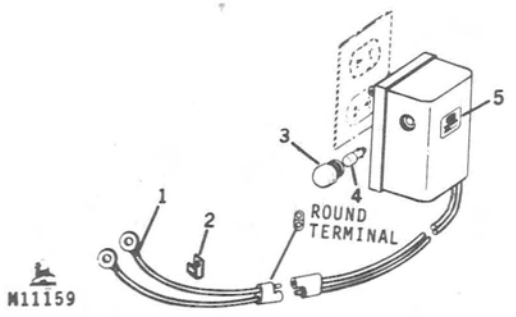
M18794



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53639	(-)	CABLE, SPEEDOMETER
2	14M 7028	(-)	NUT, 5 MM (5 USED)
3	12H 246	(-)	WASHER, LOCK, NO. 10 (4 USED)
4	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	AM 53863	(-)	SPEEDOMETER, COMPLETE (100 MPH)
	AM 52343	(-)	SPEEDOMETER, COMPLETE (80 MPH)
6	AM 52847	(-)	BULB
7	AM 53432	(-)	FUSE, AGC-0.1 AMP
8	AM 53193	(-)	TACHOMETER, COMPLETE
9	AM 53554	(-)	DRIVE, SPEEDOMETER
10	M 64142	(-)	CORE, SPEEDOMETER
I 11	M 63306	(-)	BUSHING (SUB. M64141)

BATTERY CHARGER

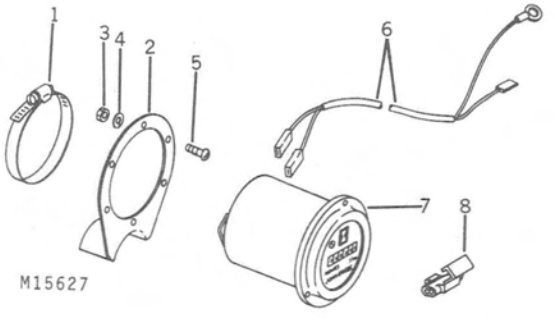
M11159



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 32877	(	-)	LEADS, BATTERY (ROUND TERMINAL)
2	N 10010	(	-)	J-CLAMP
3	M 44212	(	-)	LENS, INDICATOR
4	AM 32394	(	-)	BULB (GE 44)
5	M 44216	(	-)	DECAL, BATTERY CHARGER
I ..	AM 32400	(	-)	KIT, CHARGER, COMPLETE (SUB. AM36786)
..	AM 36786	(	-)	KIT, CHARGER, ASSEMBLY (CANADA)

HOURMETER KIT

M15627

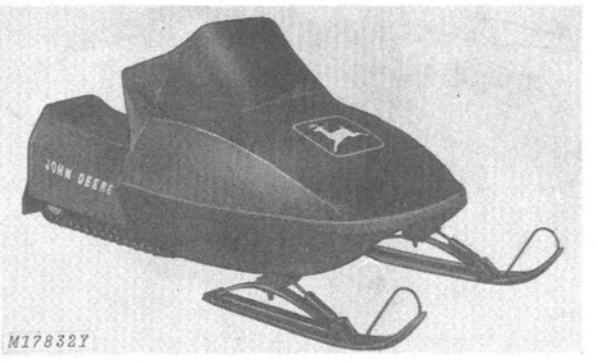


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	H 2742 B	(	-)	CLAMP
2	M 44478	(	-)	BRACKET, HOURMETER
3	14H 1026	(	-)	NUT, NO. 6 (3 USED)
4	12H 314	(	-)	WASHER, LOCK, NO. 6 (3 USED)
5	21H 1290	(	-)	SCREW, MACHINE, NO. 6 X 1/2" (3 USED)
6	AM 32664	(	-)	HARNESS, MAIN WIRING
7	AM 32060	(	-)	HOURMETER (SUB. AM32500)
8	AM 52175	(	-)	CONNECTOR, WIRE
..	AM 32500 *	(	-)	KIT, HOURMETER COMPLETE (EXTRA EQUIPMENT)

* NOTE: USE ONLY WITH ELECTRIC START

SNOWMOBILE COVER

M17832Y



KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	TY 2968	(-)	COVER, SNOWMOBILE (WITHOUT BACKREST)
..	TY 2969	(-)	COVER, SNOWMOBILE (WITH BACKREST)
I ..	TY 9335	(80001 -)	COVER, SNOWMOBILE (WITHOUT BACKREST)

TWO CYCLE OIL

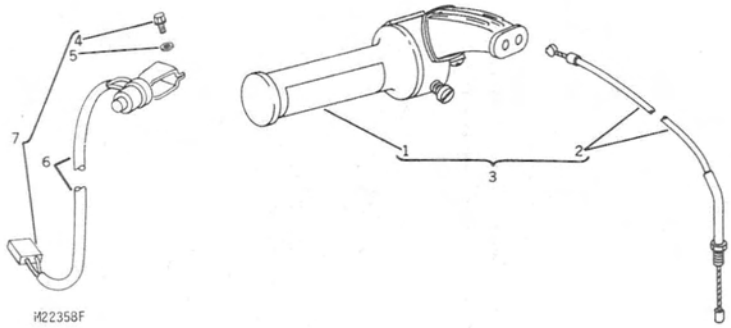
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	PT 560	(-)	OIL, TWO CYCLE, 1 U.S. PINT (.473 LITER) NOT ILLUSTRATED
..	PT 553	(-)	OIL, TWO CYCLE, 1 U.S. QUART (.946 LITER) NOT ILLUSTRATED

FIRM SUSPENSION SPRINGS (NOT ILLUSTRATED)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	M 64240	(-)	SPRING, R.H. PIVOT ARM (2 USED)
..	M 64241	(-)	SPRING, L.H. PIVOT ARM (2 USED)

TWIST GRIP KIT

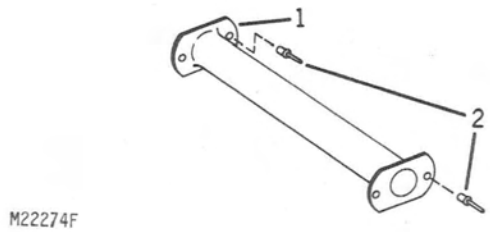
M22358F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53745	(-)	GRIP, TWIST
2	AM 53746	(-)	CABLE, TWIST-GRIP (2 USED)
3	AM 53849	(-)	KIT, TWIST-GRIP (COMPLETE)
4	21H 1127	(-)	SCREW, MACHINE, NO. 10 X 7/16"
5	M 63722	(-)	NUT, SLEEVE (INCLUDES 21H1127)
I 6	AM 52312	(-)	SWITCH, KILL
I 7	AM 52663	(-)	KIT, SWITCH, KILL

TOE HOLD KIT

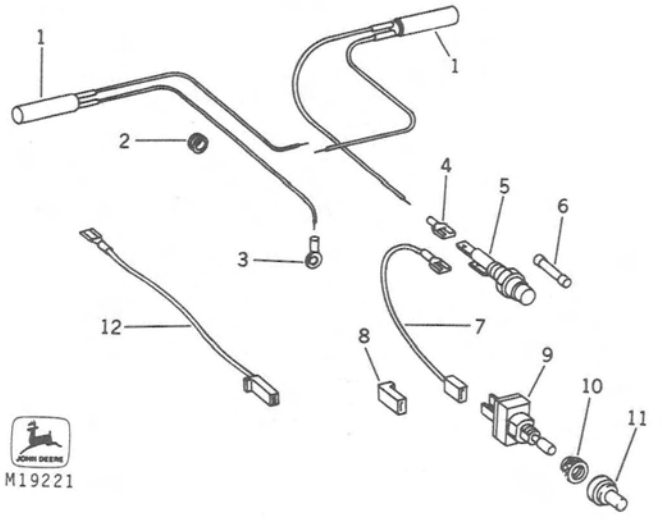
M22274F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 54399	(-)	TOE HOLD (2 USED)
I 2	M 63200	(-)	RIVET, POP, 3/16" X 13/32" (8 USED)
I ..	AM 54398	(-)	KIT, TOE HOLD

HANDLEBAR HEATER KIT

M19221



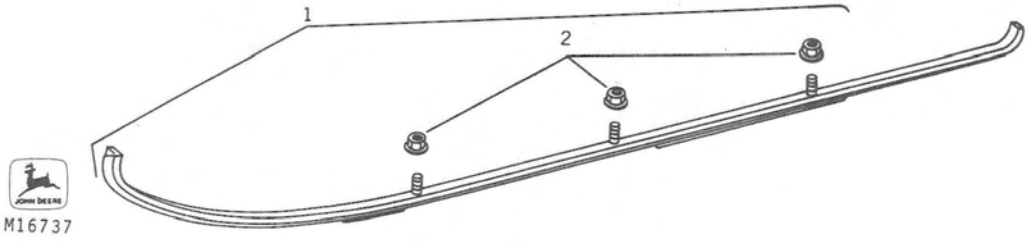
KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53760	*	(-)	KIT, HEATER ELEMENT (INCLUDES TWO HEATER ELEMENTS, INSULATION, AND ONE M43459)
2	M 43459	*	(-)	GROMMET (2 USED)
3	R 32019	*	(-)	EYELET
4	M 49835	*	(-)	CONNECTOR
5	AM 53766	*	(-)	HOLDER, FUSE, COMPLETE
6	AM 53767	*	(-)	FUSE, 4 AMP
7	AM 53761	*	(-)	WIRE, LEAD
8	M 43835	*	(-)	INSULATOR, CONNECTOR
9	AM 52054	*	(-)	SWITCH
10	M 63296	*	(-)	NUT, KNURLED
11	M 63297	*	(-)	BOOT, RUBBER
12	AM 54135	*	(-)	WIRE, LEAD

* KIT LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

..	AM 54152		(-)	KIT, HANDLEBAR HEATER, COMPLETE

CARBIDE WEAR ROD KIT (OVAL TRACK RACING)

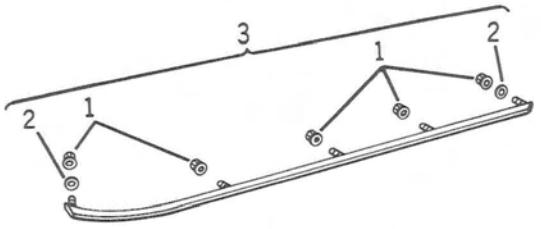
M16737



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53669		(-)	KIT, CARBIDE WEAR ROD (INCLUDES SIX NUTS AND TWO WEAR RODS)
I 2	N 10215		(-)	NUT, WASHER-HEAD, 3/8"

CARBIDE WEAR ROD KIT (CROSS COUNTRY RACING)

M22273F

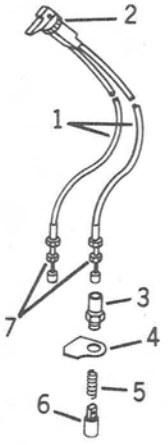


M22273F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 67132	(-)	NUT, LOCK, FLANGE
I 2	24H 1176	(-)	WASHER, 13/32" X 1-1/4" X 0.090"
I 3	AM 54400	(-)	KIT, CARBIDE WEAR ROD (INCLUDES TEN NUTS, FOUR WASHERS AND TWO WEAR RODS)

CHOKE CABLE KIT

M22277F

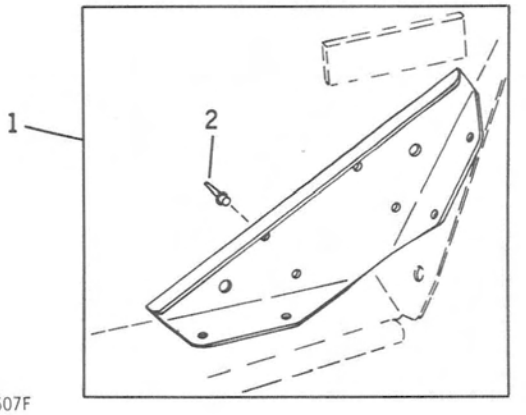


M22277F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 53810	(-)	CABLE, CHOKE (INCLUDES M65319 AND M66117)
I 2	M 66117	(-)	NUT, PANEL
I 3	M 65330	(-)	CAP, STARTER VALVE (2 USED)
I 4	M 65329	(-)	WASHER (2 USED)
I 5	M 65328	(-)	SPRING, STARTER VALVE (2 USED)
I 6	M 65327	(-)	VALVE, STARTER (2 USED)
I 7	M 65319	(-)	NUT, ADJUSTING (2 USED)
I ..	AM 54156	(-)	KIT, CHOKE CABLE (INCLUDES ALL OF THE PARTS LISTED ABOVE)

REAR TUNNEL REINFORCEMENT KIT
(S.N. 70001-80000)

M22607F



M22607F

KEY		PART NO.		SERIAL NO.		DESCRIPTION
I	1	M 63200	(	-	)	RIVET, POP, 3/16" X 25/64" (20 USED)
I	2	AM 54705	(	-	)	KIT, REAR TUNNEL REINFORCEMENT (INCLUDES 20 RIVETS AND 2 BRACKETS

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