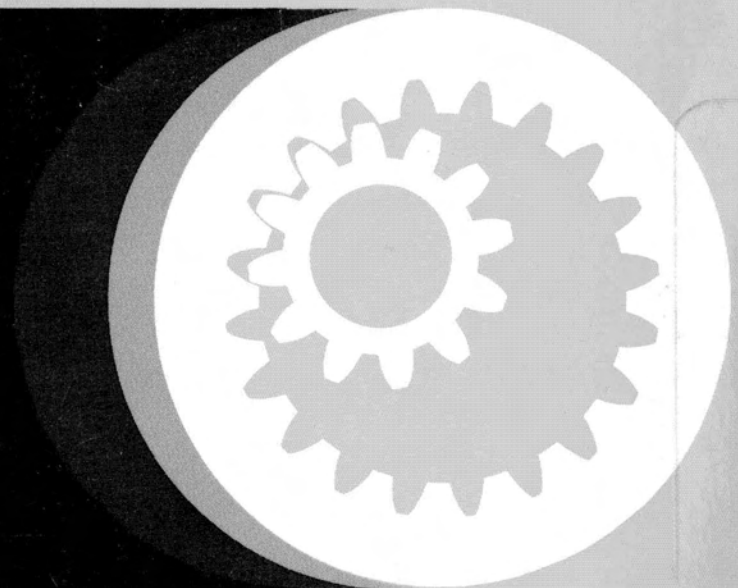


Spitfire Snowmobile



PARTS CATALOG



Horicon Works
PC-1623

Litho in U.S.A. (Revised)



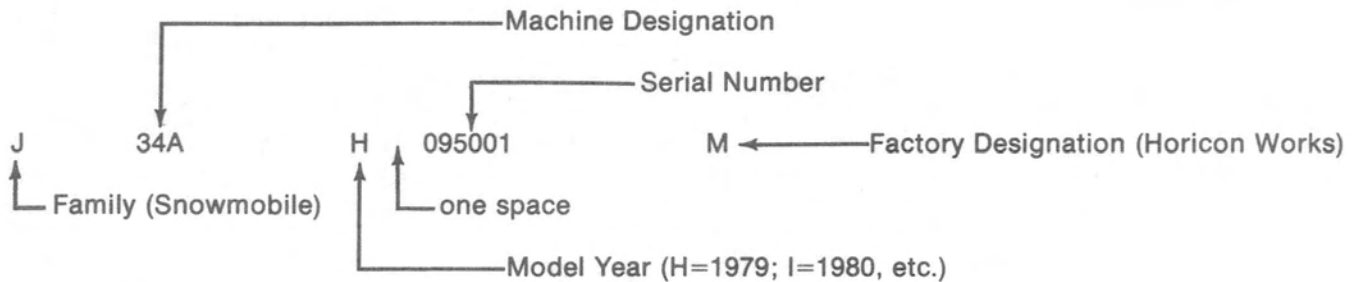
Spitfire Snowmobile

1978 Model (Serial No. 80001-95000)
1979 Model (Serial No. 95001-)

(Specifications and design subject to change without notice)

AN EXPLANATION OF SERIAL NUMBER LISTING

An individual serial number is assigned to each snowmobile. This number consists of thirteen letters, numbers, or spaces. The first letter indicates the "family of machine" (snowmobile); the next three numbers or letters, the "model or machine designation"; the letter in the fifth position indicates the "model year". This is followed by a space (for computer purposes) and a six-digit serial number and the letter "M" denoting Horicon as the factory of manufacture. When ordering parts, use only the six-digit number. When writing about or filling out warranty claims, use all thirteen numbers, letters and spaces shown on the snowmobile serial number plate. All parts listed in this catalog are identified by the snowmobile serial number rather than the engine serial number.



Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

- (-) The part can be used on all machines.
- (000000-) The part can be used on all machines beginning with the serial number listed.
- (-000000) The part can be used on all machines up to and including serial number listed.
- (000000-000000) The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

AN EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only". These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial numbers shown list the machines on which the "Service Only" part may be used.

SI UNITS OF MEASURE

Because John Deere sells its products world-wide, U.S. units of measure are shown with their respective Metric equivalents throughout this parts catalog. These equivalents are SI (International System) Units of Measure.

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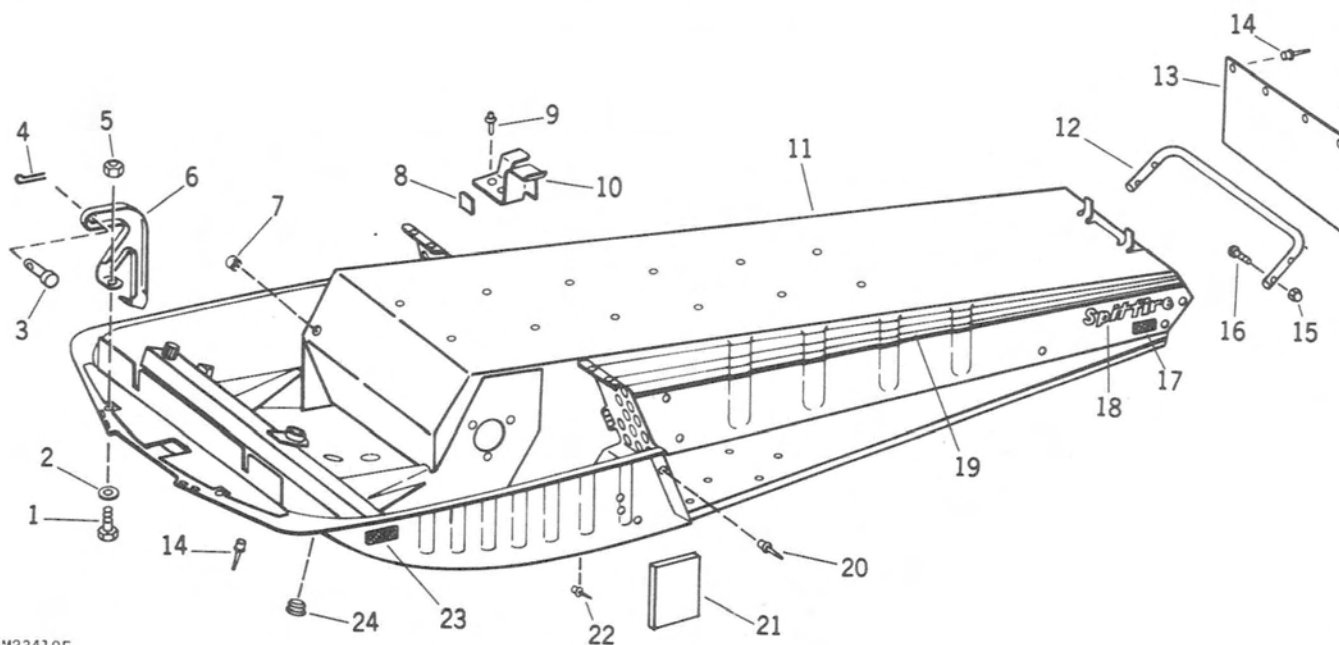
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TUNNEL AND SNOWFLAP

M23410F

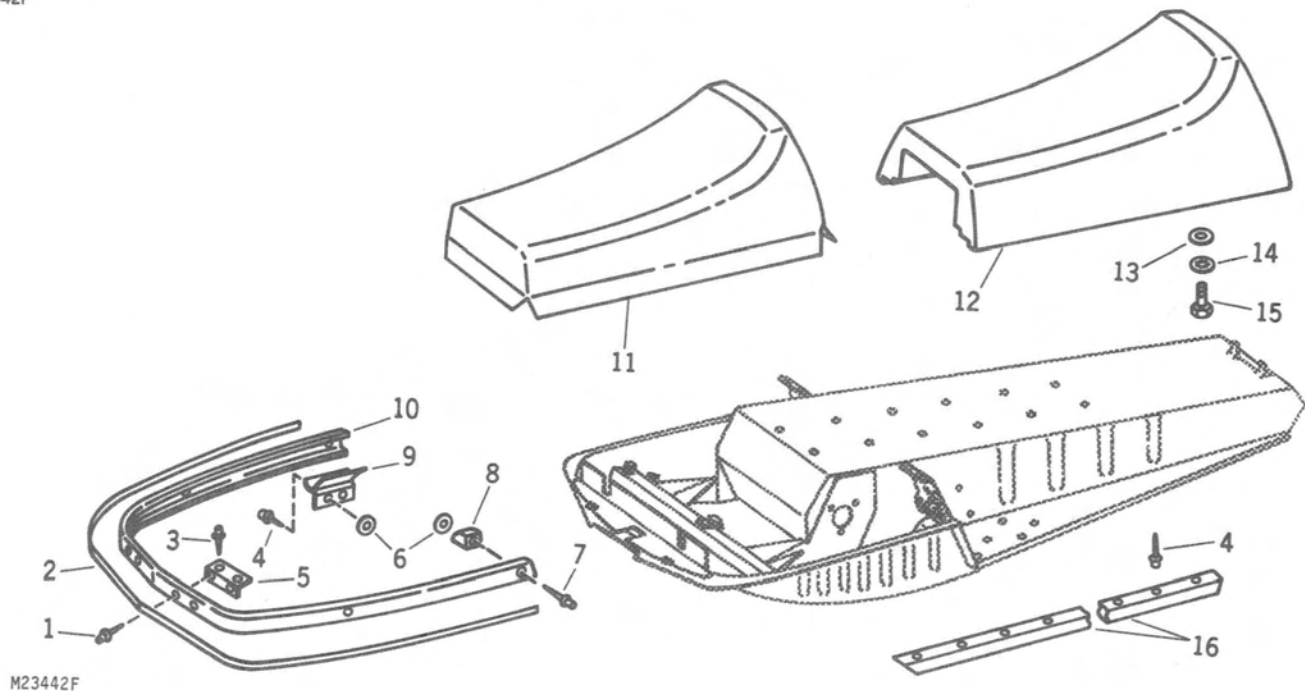


M23410F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	T 60638	-	SCREW, CAP, NO. 10 X 1/2" (4 USED)
2	24H 1721	-	WASHER, 13/64" X 1/2" X 0.048" (8 USED)
3	M 48151	-	PIN, HINGE (2 USED)
4	J 16931	-	PIN, SPRING LOCKING (2 USED)
5	M 63662	-	NUT, LOCK, NO. 10 (4 USED)
6	M 67020	-	BRACKET, PIVOT (2 USED)
7	P 48338	- 95000	BUTTON, PLUG
8	M 67845	-	PAD (2 USED)
9	M 63200	-	RIVET, POP, 3/16" X 25/64" (11 USED)
10	M 67736	-	BRACKET, R.H.
	M 67737	-	BRACKET, L.H.
11	AM 54894	-	TUNNEL
12	M 67036	-	BUMPER, REAR
13	M 67032	-	FLAP, SNOW
14	M 64720	-	RIVET, POP, 3/16" X 9/16" (9 USED)
15	M 67664	-	NUT, CENTER LOCK CAP, 1/4" (4 USED)
16	03H 2318	-	BOLT, RD. HD., 1/4" X 1-1/8" (4 USED)
17	M 63348	-	REFLECTOR, RED (2 USED)
18	M 67740	-	DECAL, "SPITFIRE" R.H.
	M 67741	-	DECAL, "SPITFIRE" L.H.
19	M 67738	-	DECAL, STRIPE, R.H.
	M 67739	-	DECAL, STRIPE, L.H.
20	M 63199	-	RIVET, POP, 3/16" X 5/16" (18 USED)
21	M 68345	- 95001	FOAM
22	M 65674	-	RIVET, POP, 3/16" X 37/64" (4 USED)
23	M 63705	-	REFLECTOR, AMBER (2 USED)
24	M 67847	-	BUTTON, PLUG (3 USED)

BUMPER AND SEAT

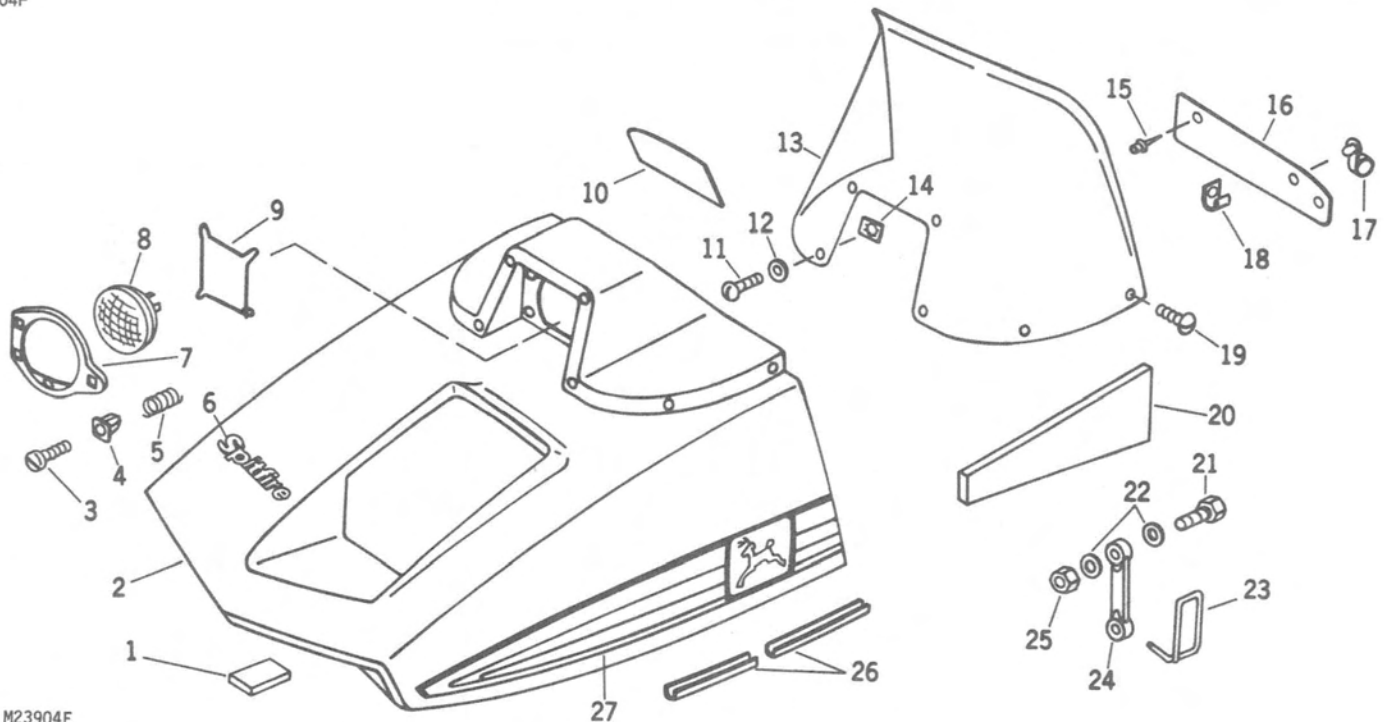
M23442F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
	1 M 67730	-	RIVET, POP, 3/16" X 29/64" (4 USED)
	2 M 67794	-	STRIP, BUMPER TRIM
	3 M 63199	-	RIVET, POP, 3/16" X 5/16" (4 USED)
I	4 M 63200	- 95000	RIVET, POP, 3/16" X 13/32" (16 USED)
I	M 63200	95001 -	RIVET, POP, 3/16" X 13/32" (22 USED)
	5 M 67038	-	BRACKET (2 USED)
	6 24H 1283	-	WASHER, 7/32" X 1/2" X 0.048" (8 USED)
	7 M 67089	-	RIVET, POP, 3/16" X 1-5/64" (4 USED)
	8 M 67039	-	SPACER, BUMPER (4 USED)
	9 M 67040	-	GUIDE, HOOD (2 USED)
	10 M 67028	-	BUMPER
	11 M 67837	-	COVER, SEAT REPLACEMENT
	12 AM 54338	-	SEAT
	13 24H 1287	-	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
	14 12H 297	-	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2USED)
	15 19H 1914	-	SCREW, CAP, 1/4" X 1" (2 USED)
I	16 M 67055	- 95000	BAR, TUNNEL WEAR (2 USED)
I	M 67055	95001 -	BAR, TUNNEL WEAR (3 USED)

M23904F

WINDSHIELD, HOOD AND HEADLIGHT

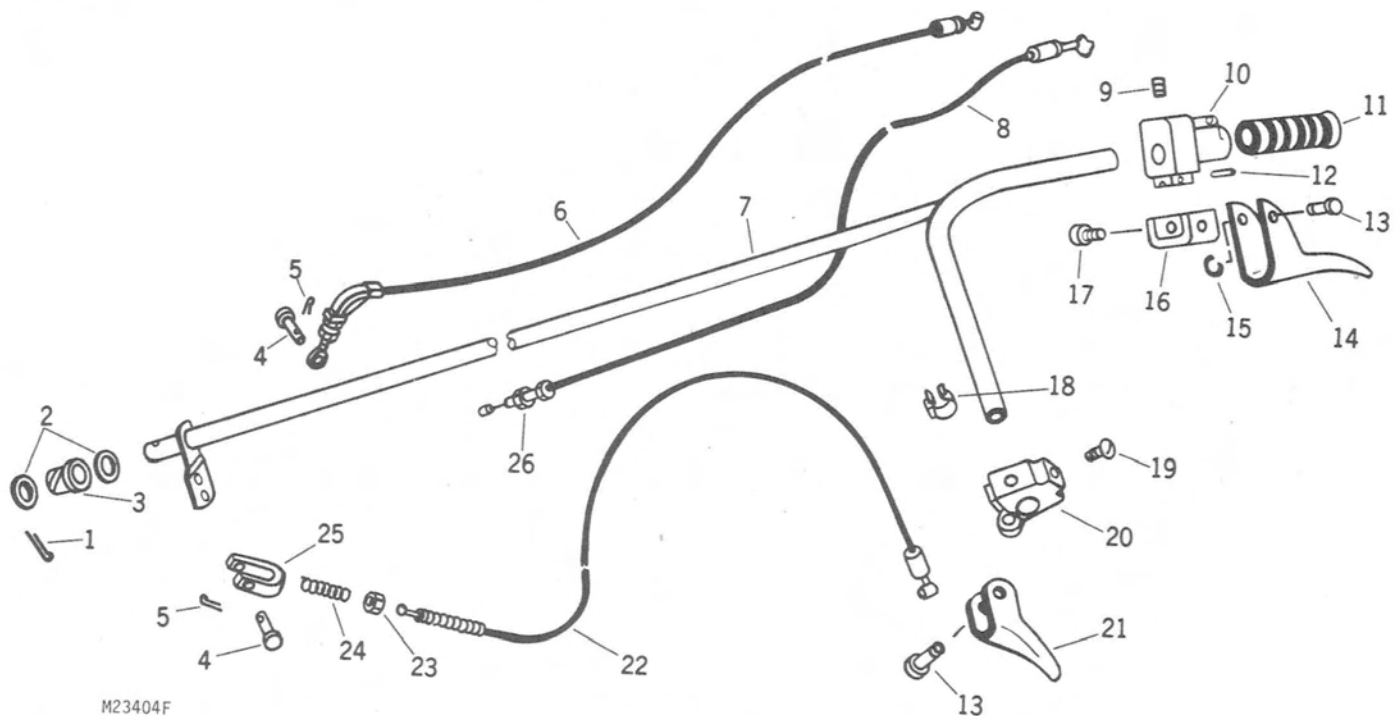


M23904F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63667	-	PAD (2 USED)
2	M 67042	-	HOOD (INCLUDES M67092, M67093, M67741, M68346 AND EDGE TRIM)
3	M 63787	-	SCREW, PAN HD., NO. 10 X 1-3/4" (3 USED)
4	M 63775	-	GROMMET (3 USED)
5	M 41435	-	SPRING (4 USED)
6	M 67741	-	DECAL, "SPITFIRE"
7	M 63783	-	RING, LIGHT
8	AM 52959	-	HEADLIGHT
9	M 63786	-	RETAINER, HEADLIGHT
10	M 68333	95001 -	DECAL, PANEL
11	M 65955	95001 -	SCREW, SELF-TAPPING, NO. 10 X 1-1/4"
12	M 66264	95001 -	WASHER, 7/32" X 1/2" X 0.048" (8 USED)
13	AM 54339	-	WINDSHIELD
14	M 1409 T	-	NUT, SPEED (8 USED)
15	M 66032	-	RIVET, POP, 3/16" X 37/64" (2 USED)
24H	1721	-	WASHER, 13/64" X 1/2" X 0.048" (2 USED)
16	M 67767	-	DEFLECTOR, SNOW
17	M 46450	-	RETAINER, HARNESS
18	M 81210	-	J-CLAMP
19	M 67731	95000 -	SCREW, MACHINE, NO. 10 X 5/8" (8 USED)
20	M 67731	95001 -	SCREW, MACHINE, NO. 10 X 5/8" (7 USED)
21	M 68346	95001 -	FOAM
22	21H 1356	-	SCREW, MACHINE, NO. 10 X 1-1/4" (2 USED)
23	24H 1722	-	WASHER, 7/32" X 5/8" X 0.060" (4 USED)
24	M 67100	-	HOOK (2 USED)
25	M 67099	-	STRAP (2 USED)
26	M 63662	-	NUT, LOCK, NO. 10 (2 USED)
27	M 68343	-	TRIM, HOOD EDGE, 10 FT. (3.048 M) (CUT TO LENGTH)
	M 67092	-	DECAL, HOOD, R. H.
	M 67093	-	DECAL, HOOD, L.H.

HANDLEBAR, BRAKE AND THROTTLE CONTROL

M23404F

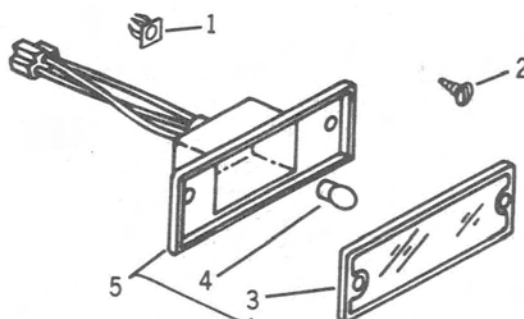


M23404F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
2	24H 1844	(-)	WASHER, 1-1/32" X 1-3/8" X 0.060" (2 USED)
3	N 132422	(-)	BUSHING, NYLON
4	R 11027	(-)	PIN, DRILLED (2 USED)
5	11H 266	(-)	PIN, COTTER, 1/16" X 1/2" (2 USED)
I 6	AM 54902	95001 -	CABLE, THROTTLE
7	AM 54350	(-)	HANDLEBAR
I 8	AM 54428	- 95000	CABLE, THROTTLE (INCLUDES M65319)
9	M 66451	(-)	SCREW, CUP POINT, 1/4" X 5/16" (2 USED)
10	AM 54582	(-)	RETAINER, THROTTLE PIVOT
11	M 67685	(-)	GRIP, HANDLEBAR (2 USED)
12	M 67705	(-)	PIN
13	M 63147	(-)	PIN, HANDLE (2 USED)
14	M 65279	(-)	LEVER, THROTTLE
15	R 30828	(-)	RING, SNAP (2 USED)
16	M 63807	(-)	CAP (2 USED)
17	M 63905	(-)	SCREW, THREAD CUTTING (4 USED)
18	M 67897	(-)	CLIP (2 USED)
19	M 63906	(-)	SCREW, THREAD CUTTING
20	AM 54619	(-)	RETAINER, BRAKE PIVOT
21	M 63806	(-)	HANDLE, BRAKE
22	AM 53958	(-)	CABLE, BRAKE
23	14H 882	(-)	NUT, JAM, 5/16"
24	M 63655	(-)	SPRING
25	M 64575	(-)	CLEVIS, CABLE
I 26	M 65319	(- 95000)	NUT

M22492F

TAILLIGHT ASSEMBLY

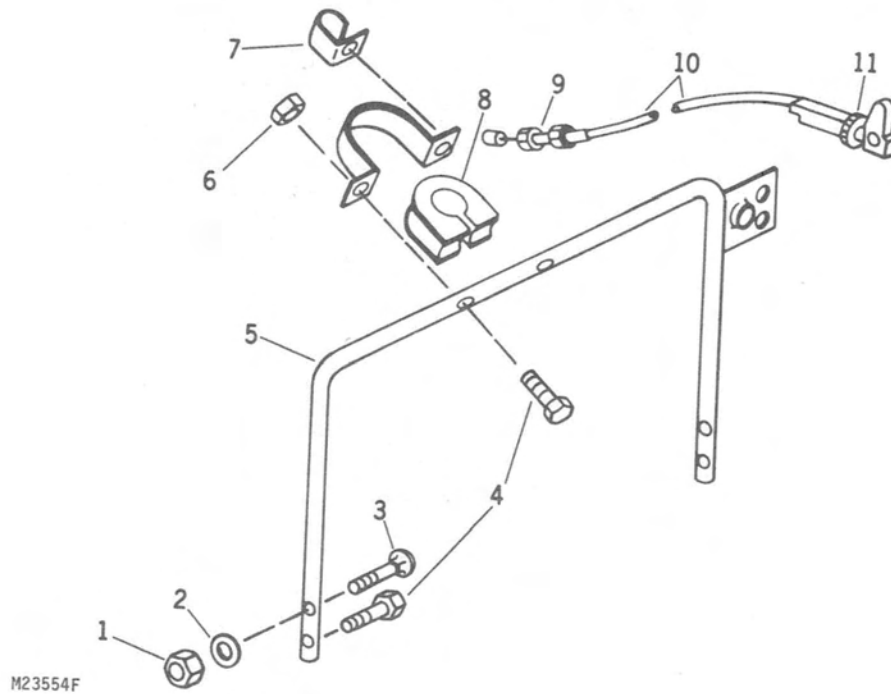


M22492F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63775	(-)	GROMMET (2 USED)
2	M 63450	(-)	SCREW, NO. 10 X 5/8" (2 USED)
3	M 63816	(-)	LENS
4	AM 52619	(-)	BULB (1035)
5	AM 52305	(-)	TAILLIGHT, COMPLETE

STEERING SUPPORT AND CHOKE CONTROL (SERIAL NO. -95000)

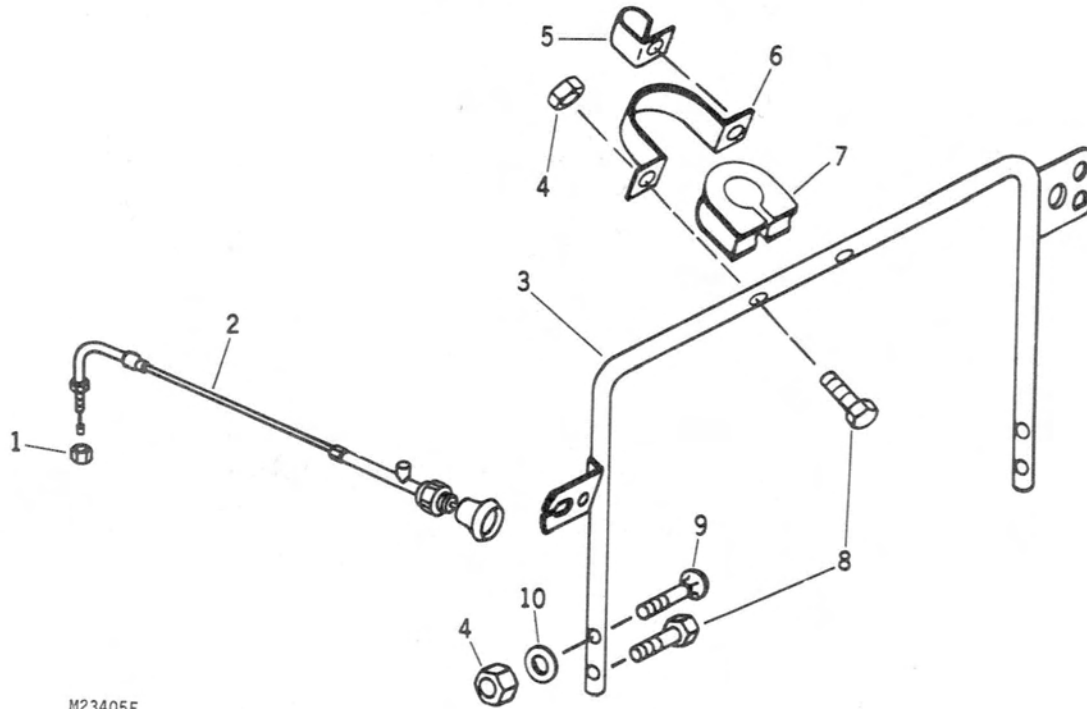
M23554F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63277	(-)	NUT, LOCK, 5/16" (6 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)
3	03H 1825	(-)	BOLT, RD. HD., 5/16" X 1-1/2" (2 USED)
4	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (4 USED)
5	AM 54429	(-)	SUPPORT, STEERING
6	M 63111	(-)	STRAP, BEARING
7	N 10010	(-)	J-CLAMP
8	M 63110	(-)	BEARING, STEERING SUPPORT
9	M 65319	(-)	NUT, ADJUSTING
10	AM 54363	(-)	CABLE, CHOKE (INCLUDES M65319 AND M66117)
11	M 66117	(-)	NUT, PANEL

STEERING SUPPORT AND CHOKE CONTROL (SERIAL NO. 95001-)

M23405F

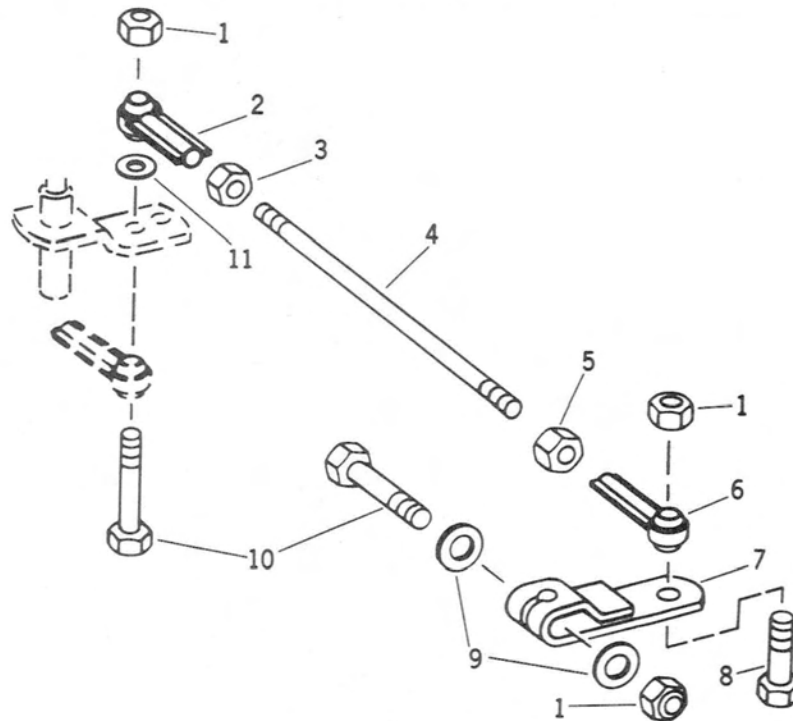


M23405F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65319	(-)	NUT, ADJUSTING
2	AM 54903	(-)	CABLE, CHOKE (INCLUDES M65319)
3	AM 54899	(-)	SUPPORT, STEERING
4	M 63277	(-)	NUT, LOCK, 5/16" (6 USED)
5	N 10010	(-)	J-CLAMP
6	M 63111	(-)	STRAP, BEARING
7	M 63110	(-)	BEARING, STEERING SUPPORT
8	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (4 USED)
9	03H 1825	(-)	BOLT, RD. HD., 5/16" X 1-1/2" (2 USED)
10	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (2 USED)

STEERING AND TIE ROD ASSEMBLY

M23647F

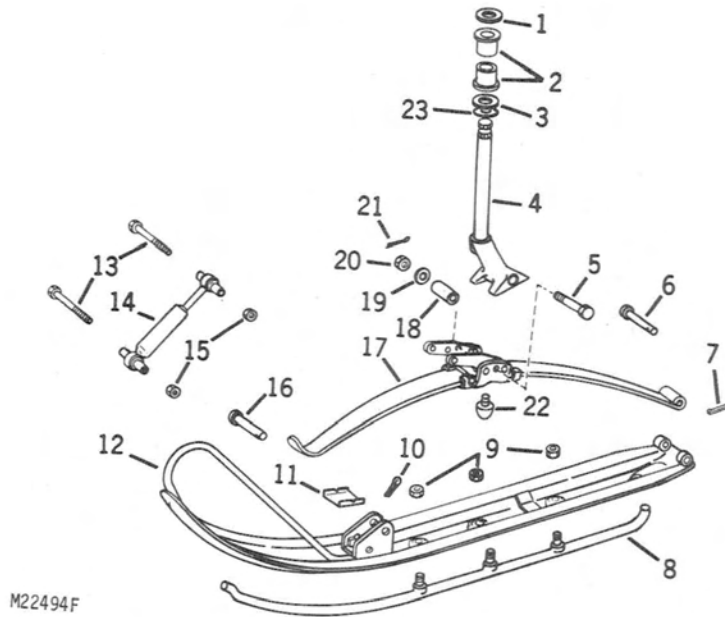


M23647F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63440	(-)	NUT, LOCK, 3/8" (5 USED)
2	AM 52355	(-)	BEARING, ROD END, L.H. (2 USED)
3	14H 913	(-)	NUT, 3/8" L.H. THREADS (2 USED)
4	M 67044	(-)	ROD, TIE (2 USED)
5	14H 774	(-)	NUT, 3/8" R.H. THREADS (2 USED)
6	AM 52354	(-)	BEARING, ROD END, R.H. (2 USED)
7	M 63022	(-)	ARM, STEERING, R.H.
	M 63023	(-)	ARM, STEERING, L.H.
8	19H 1800	(-)	SCREW, CAP, 3/8" X 1-1/2" (2 USED)
9	24H 1682	(-)	WASHER, 13/32" X 5/8" X 0.120" (4 USED)
10	19H 1801	(-)	SCREW, CAP, 3/8" X 2" (3 USED)
11	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"

SHOCK ABSORBER, SPINDLE AND SKI ASSEMBLY

M22494F

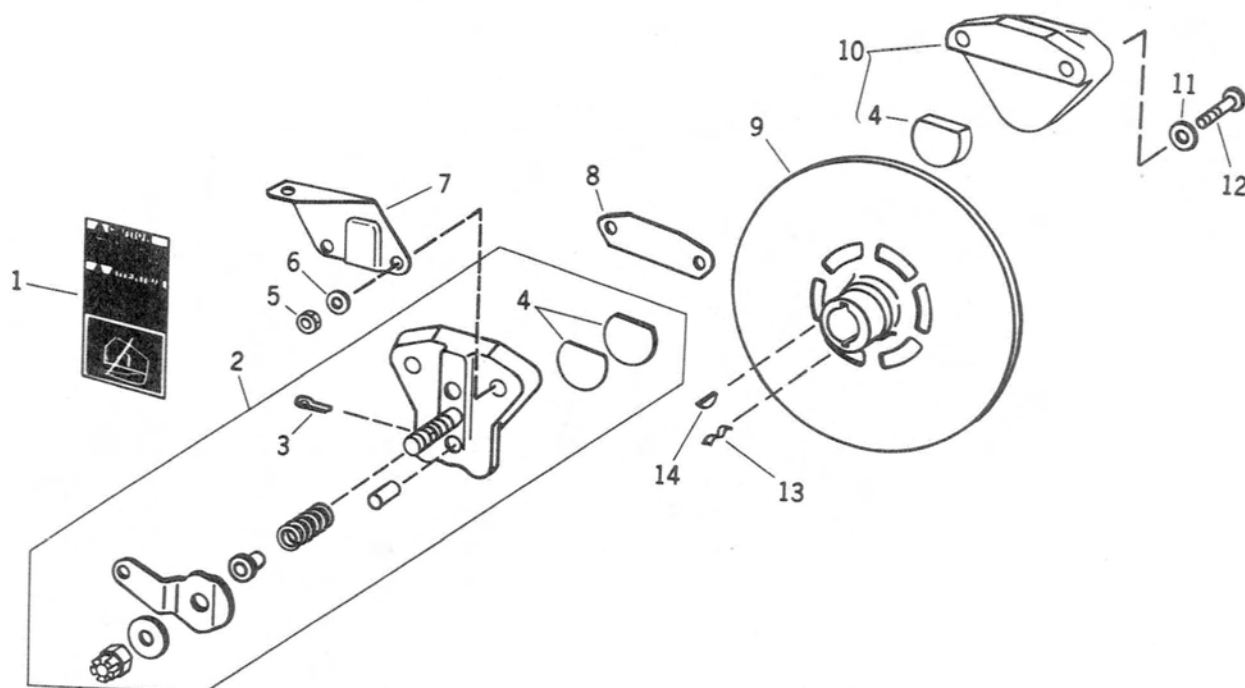


M22494F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	24H 1390	(-)	WASHER, 25/32" X 1-1/4" X 0.024" (USE AMOUNT REQUIRED)
2	M 67041	(-)	BUSHING, SPINDLE (2 USED)
3	24H 1390	(-)	WASHER, 25/32" X 1-1/4" X 0.024"
4	M 67728	(-)	SPINDLE, R.H.
	M 67729	(-)	SPINDLE, L.H.
5	M 66262	(-)	BOLT, SKI PIVOT
6	M 63232	(-)	PIN, REAR SPRING
7	11H 235	(-)	PIN, COTTER, 1/8" X 1/2"
I 8	AM 54614	(- 95000	ROD, SKI WEAR (THREE BOLT)
I	AM 54913	95001 -	ROD, SKI WEAR (TWO BOLT)
I 9	M 63370	(- 95000	NUT, LOCK, 5/16" (3 USED)
I	M 63370	95001 -	NUT, LOCK, 5/16" (2 USED)
10	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
11	M 63052	(-)	BLOCK, WEAR
I 12	AM 54628	(- 95000	SKI (THREE BOLT)
I	AM 54924	95001 -	SKI (TWO BOLT)
13	19H 2347	(-)	SCREW, CAP, 7/16" X 3" (2 USED)
14	AM 53191	(-)	SHOCK ABSORBER
15	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
16	M 63279	(-)	PIN, FRONT SPRING
17	AM 53357	(-)	SPRING ASSEMBLY (INCLUDES M65586)
18	M 66254	(-)	BUSHING, PIVOT
19	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105"
20	M 64407	(-)	NUT, LOCK
21	11H 211	(-)	PIN, COTTER, 1/8" X 3/4"
22	M 65586	(-)	BUMPER
23	24H 1911	(-)	WASHER, 57/64" X 1-25/64" X 0.021" (2 USED)

DISK BRAKE ASSEMBLY (SERIAL NO. -95000)

M23555F

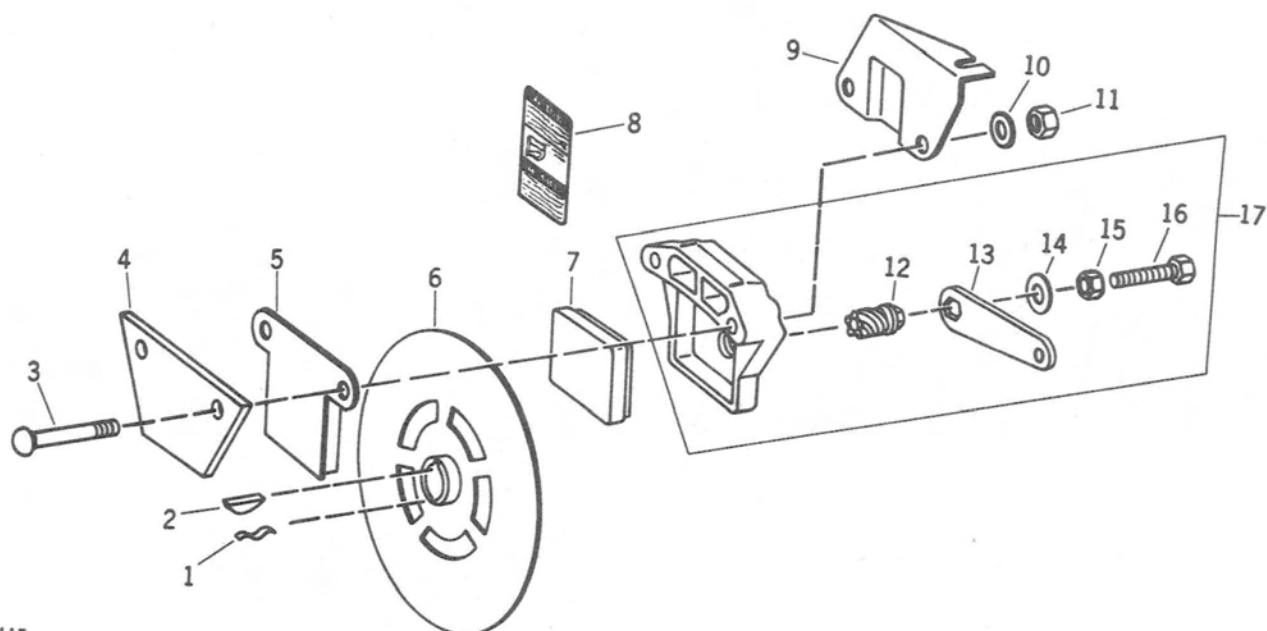


M23555F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66875	-	DECAL, BRAKE ADJUSTING
2	AM 54379	-	BRAKE
3	11H 234	-	PIN, COTTER, 3/32" X 1"
4	AM 54675	-	KIT, BRAKE REPAIR
5	M 63440	-	NUT, LOCK, 3/8" (2 USED)
6	24H 1305	-	WASHER, 13/32" X 13/16" X 0.060" (2 USED)
7	M 67021	-	BRACKET
8	M 67842	-	SPACER
9	AM 54671	-	DISK, BRAKE
10	AM 54380	-	BRAKE CASTING WITH PUCK
11	M 67668	-	NUT, PUSH (2 USED)
12	03H 1512	-	BOLT, RD. HD., 3/8" X 2-1/2" (2 USED)
13	M 67838	-	SPRING
14	26H 77	-	KEY, WOODRUFF, 3/16" X 3/4"

DISK BRAKE ASSEMBLY (SERIAL NO. 95001-)

M23444F

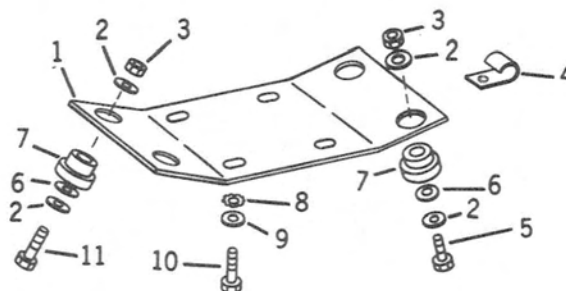


M23444F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 67838	(-)	SPRING
2	26H 77	(-)	KEY, WOODRUFF, 3/16" X 3/4"
3	03H 1512	(-)	BOLT, RD. HD., 3/8" X 2-1/2" (2 USED)
4	M 68221	(-)	SPACER
5	AM 54785	(-)	RETAINER, BRAKE PUCK
6	AM 54671	(-)	DISK, BRAKE
7	AM 54908	(-)	LINING, BRAKE
8	M 68199	(-)	DECAL, BRAKE ADJUSTING
9	M 67021	(-)	BRACKET
10	24H 1305	(-)	WASHER, 13/32" X 13/16" X 0.060" (2 USED)
11	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
12	M 68305	(-)	SHAFT
13	M 68306	(-)	ARM
14	24M 7095	(-)	WASHER, 8.4 MM X 15 MM X 1.5 MM
15	14M 7273	(-)	NUT, 8 MM
16	M 68307	(-)	BOLT
17	AM 54727	(-)	BRAKE

ENGINE BASE

M22496F

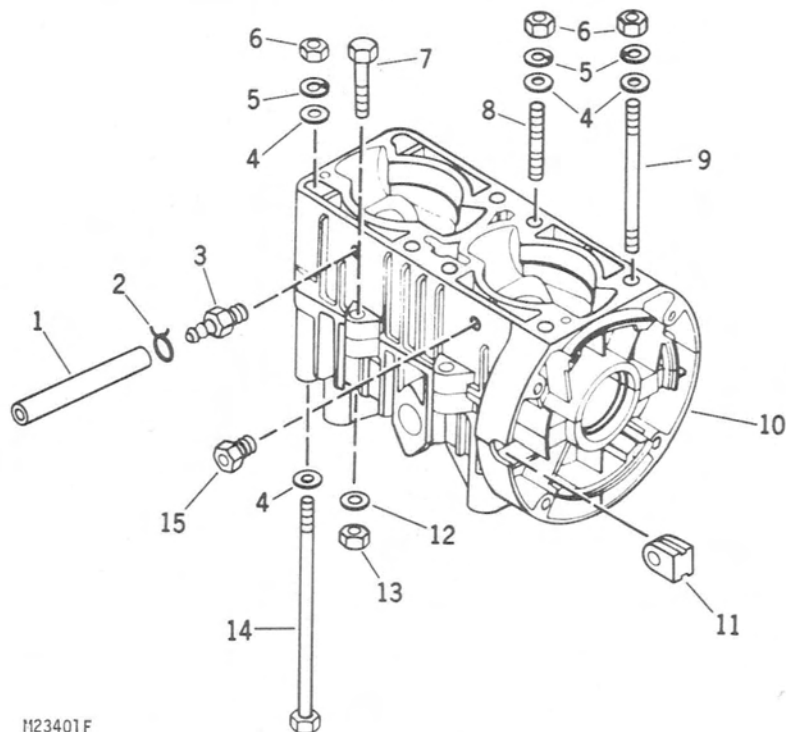


M22496F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 67053	(-)	BASE, ENGINE
2	24H 1718	(-)	WASHER, 13/32" X 1-5/8" X 0.134" (8 USED)
3	M 63440	(-)	NUT, LOCK, 3/8" (4 USED)
4	N 10010	(-)	J-CLAMP
5	19H 1801	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
6	24H 1313	(-)	WASHER, 13/32" X 1-1/4" X 0.149" (4 USED)
7	M 66785	(-)	MOUNT, RUBBER (4 USED)
8	12H 335	(-)	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH, 3/8" (4 USED)
9	24H 1308	(-)	WASHER, 13/32" X 1" X 0.134" (4 USED)
10	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (4 USED)
11	19H 2228	(-)	SCREW, CAP, 3/8" X 4" (2 USED)

M23401F

CRANKCASE

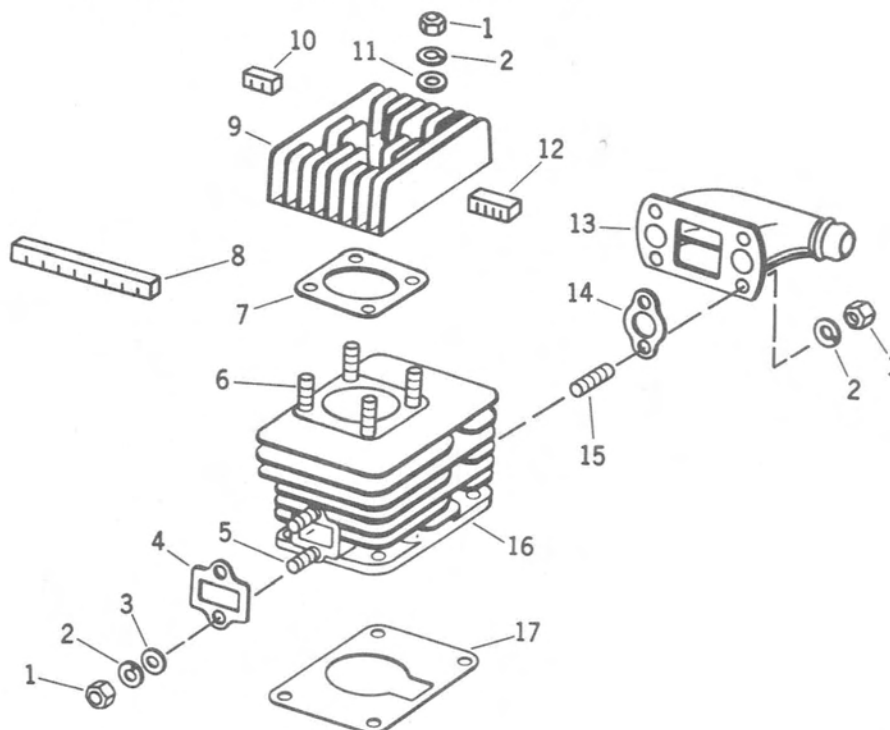


M23401F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 67621	(- 95000)	HOSE, IMPULSE
I 1	M 66945	(95001 -)	HOSE, IMPULSE
I 2	AR 48236	(- 95000)	CLAMP, HOSE (2 USED)
I 1	M 68342	(95001 -)	CLAMP, HOSE (2 USED)
3	M 64009	(-)	FITTING, HOSE
4	M 64065	(-)	WASHER (12 USED)
5	12H 303	(-)	WASHER, LOCK, 5/16" (8 USED)
6	14H 785	(-)	NUT, 5/16" (8 USED)
7	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
8	M 67620	(-)	STUD (2 USED)
9	M 64006	(-)	STUD (2 USED)
10	AM 54419	(-)	CRANKCASE
11	M 67770	(-)	GROMMET
12	M 64069	(-)	WASHER (4 USED)
13	14H 786	(-)	NUT, 1/4" (4 USED)
14	M 64007	(-)	BOLT (4 USED)
15	M 64012	(-)	PLUG
..	AM 54256	(-)	ENGINE, COMPLETE
..	AM 52533	(-)	KIT, TOOL

M23556F

CYLINDERS, CYLINDER HEADS AND GASKETS

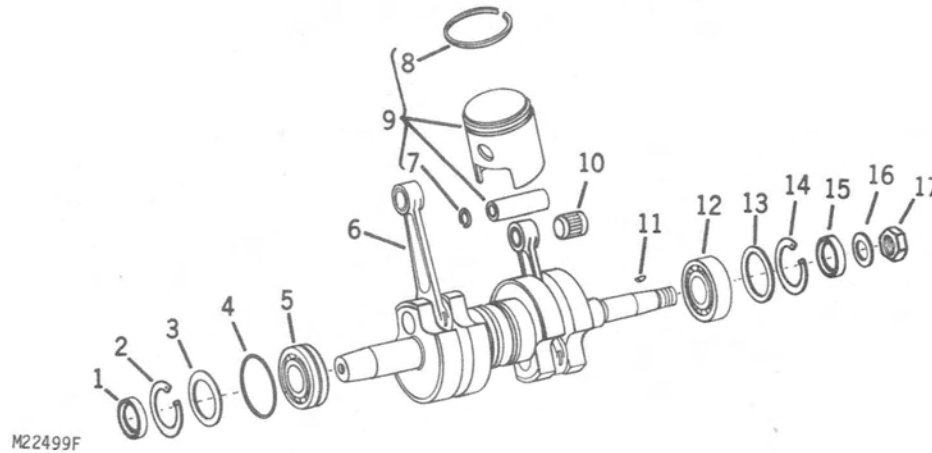


M23556F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 785	-	NUT, 5/16" (16 USED)
2	12H 303	-	WASHER, LOCK, 5/16" (16 USED)
3	M 64065	-	WASHER (3 USED)
4	M 64017	-	GASKET (2 USED)
5	M 65687	-	STUD (4 USED)
6	M 64722	-	STUD (8 USED)
7	M 67616	-	GASKET (2 USED)
8	M 67625	-	DAMPER (4 USED)
9	M 67615	-	HEAD, CYLINDER (2 USED)
I 10	M 68358	95001 -	DAMPER (2 USED) (SUB. M67625)
11	M 67769	-	WASHER (8 USED)
I 12	M 68357	95001 -	DAMPER (SUB. M67625)
13	AM 54365	-	MANIFOLD, EXHAUST
14	M 67624	-	GASKET (2 USED)
I 15	M 67771	- 95000	STUD (4 USED)
I	M 67776	95001 -	STUD (4 USED)
16	AM 54420	-	CYLINDER, R.H.
	AM 54421	-	CYLINDER, L.H.
17	M 67617	-	GASKET (2 USED)
..	AM 54423	-	KIT, GASKET (INCLUDES ONE M64016, TWO M64017, ONE M64039, TWO M67616, TWO M67617, TWO M67624, ONE M67626, ONE M67628, AND ONE M67632)

PISTONS, CRANKSHAFT AND BEARINGS

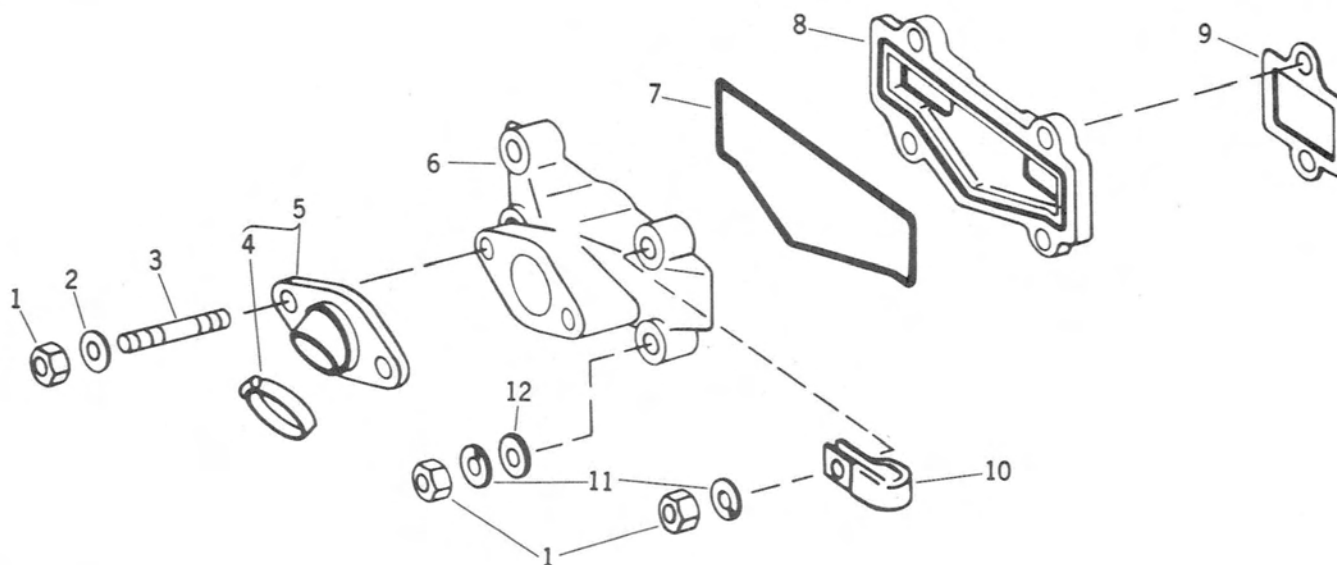
M22499F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 67626	(-)	SEAL, OIL
2	M 67627	(-)	RING, SNAP
3	M 64021	(-)	SHIM, 0.006" (0.152 MM) (USE AMOUNT REQUIRED)
4	M 64039	(-)	O-RING
5	AM 52524	(-)	BEARING
6	AM 54422	(-)	CRANKSHAFT
7	M 64026	(-)	RING, RETAINING (4 USED)
8	M 67630	(-)	RING, PISTON (2 USED)
9	AM 54418	(-)	PISTON (2 USED)
10	AM 52525	(-)	BEARING, NEEDLE (2 USED)
11	26H 73	(-)	KEY, 5/32" X 5/8"
12	AM 52532	(-)	BEARING
13	M 64034	(-)	SHIM, 0.006" (0.152 MM) (USE AMOUNT REQUIRED)
14	M 67631	(-)	RING, SNAP
15	M 67628	(-)	SEAL, OIL
16	M 67772	(-)	WASHER
17	14H 904	(-)	NUT, 3/4"

INTAKE MANIFOLD

M23406F

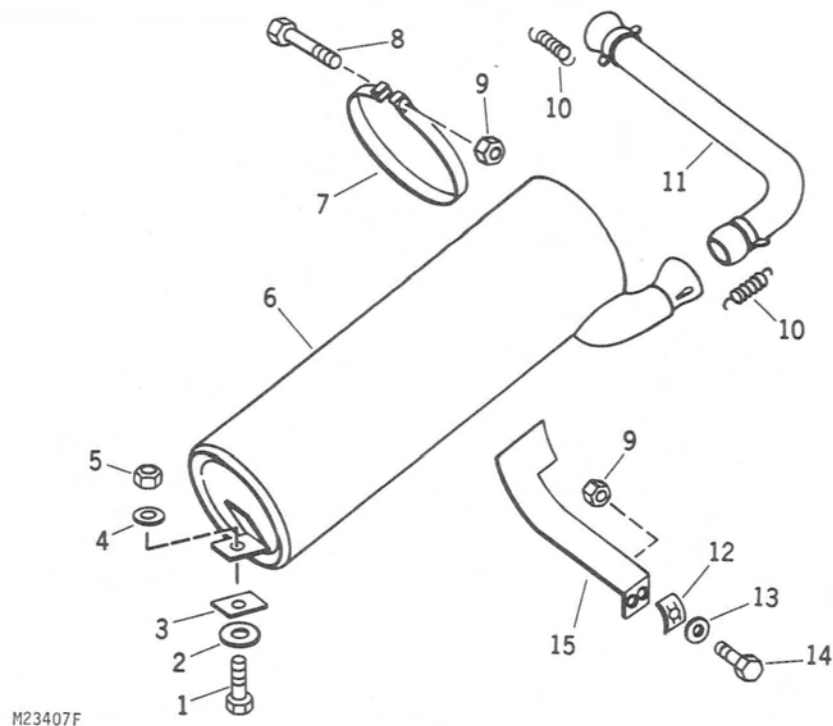


M23406F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 785	-	NUT, 5/16" (6 USED)
2	24H 1821	-	WASHER, 21/64" X 5/8" X 0.048" (2 USED)
3	M 67776	-	STUD (2 USED)
4	AR 21840	-	CLAMP
5	AM 54362	- 95000	FLANGE AND CLAMP
5	AM 53953	95001 -	FLANGE AND CLAMP
6	M 67775	-	MANIFOLD
7	M 64016	-	O-RING
8	M 64014	-	MANIFOLD
9	M 64017	-	GASKET (2 USED)
10	M 67774	-	CLAMP
11	12H 303	-	WASHER, LOCK, 5/16" (4 USED)
12	M 64065	-	WASHER (3 USED)

M23407F

MUFFLER

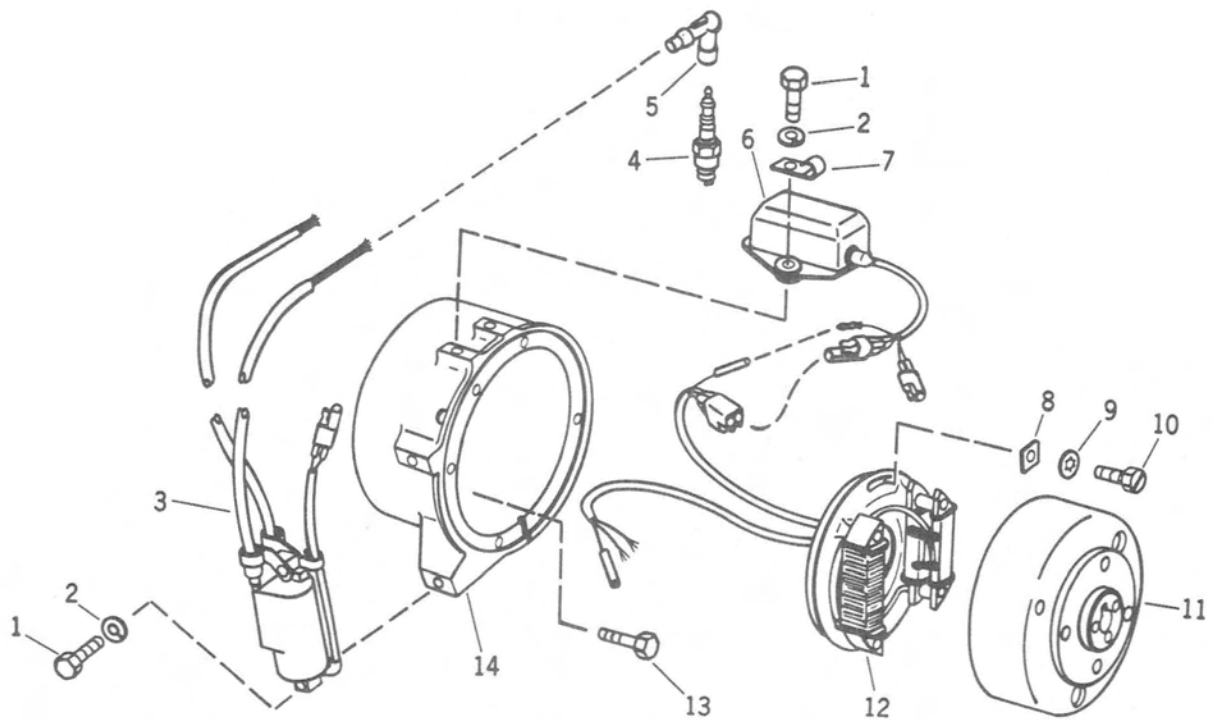


M23407F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4"
2	24H 1291	(-)	WASHER, 21/64" X 1-1/2" X 0.105"
3	M 67661	(-)	SPACER
4	24H 1243	(-)	WASHER, 11/32" X 5/8" X 0.060"
5	M 63277	(-)	NUT, LOCK, 5/16"
6	AM 54341	(-)	MUFFLER
7	M 63813	(-)	BAND
8	19H 1738	(-)	SCREW, CAP, 1/4" X 2"
9	M 63707	(-)	NUT, LOCK, 1/4" (3 USED)
10	M 66155	(-)	SPRING (4 USED)
11	AM 54568	(-)	HEADPIPE
12	M 46460	(-)	NUT, TINNEMAN (2 USED)
13	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (2 USED)
14	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
15	M 67025	(-)	BRACKET

IGNITION SYSTEM

M23557F

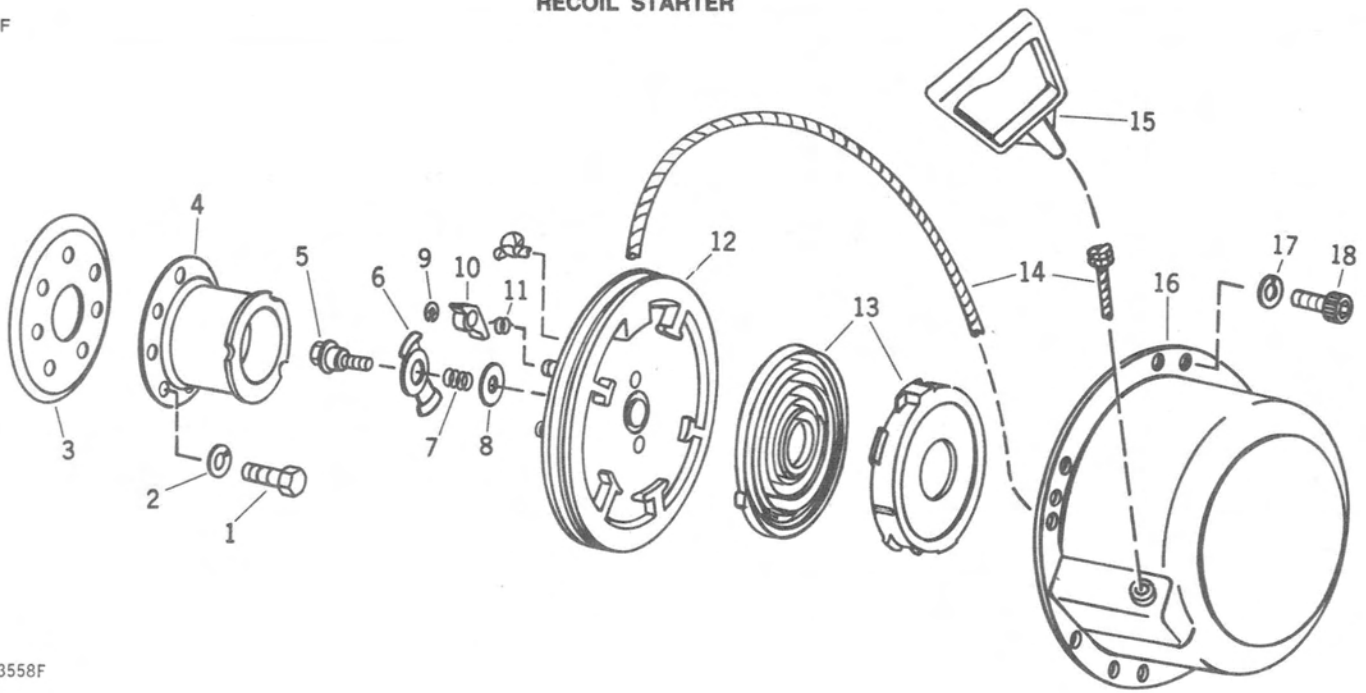


M23557F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1914	-	SCREW, CAP, 1/4" X 1" (4 USED)
2	12H 302	-	WASHER, LOCK, 1/4" (4 USED)
3	AM 54638	-	COIL
4	AM 53941	-	PLUG, SPARK, CHAMPION (QN-3) (2 USED)
5	AM 54679	-	BOOT
6	AM 54640	-	AMPLIFIER
7	N 10011	-	J-CLAMP
8	M 67773	-	SPACER (2 USED)
9	12H 295	-	WASHER, INTERNAL TOOTH, NO. 10 (2 USED)
10	21H 1148	-	SCREW, MACHINE, NO. 10 X 3/4" (2 USED)
11	AM 54639	-	FLYWHEEL
12	AM 54637	-	STATOR
13	19H 1900	-	SCREW, CAP, 5/16" X 3/4" (4 USED)
14	M 67622	-	HOUSING

RECOIL STARTER

M23558F

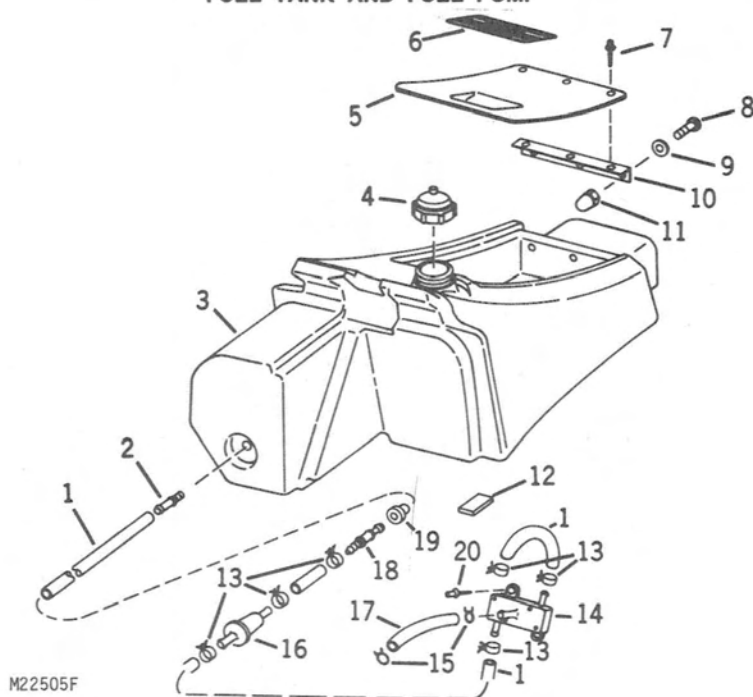


M23558F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1948	-	SCREW, CAP, 1/4" X 3/4" (4 USED)
2	12H 302	-	WASHER, LOCK, 1/4" (4 USED)
3	M 67629	-	SPACER
4	M 64851	-	CUP
5	M 47217	-	SCREW
6	M 47218	-	CAM
7	M 47219	-	SPRING
8	24H 1287	-	WASHER, 9/32" X 5/8" X 0.060" (5 USED)
9	M 67633	-	RING (2 USED)
10	M 47221	-	DOG (2 USED)
11	M 47222	-	SPRING (2 USED)
12	AM 34566	-	PULLEY
13	AM 34567	-	SPRING AND KEEPER
14	M 47223	-	ROPE
15	M 66111	-	HANDLE
16	AM 53115	-	HOUSING
17	M 64053	-	WASHER, LOCK (4 USED)
18	19H 1948	-	SCREW, CAP, 1/4" X 3/4" (4 USED)

M22505F

FUEL TANK AND FUEL PUMP

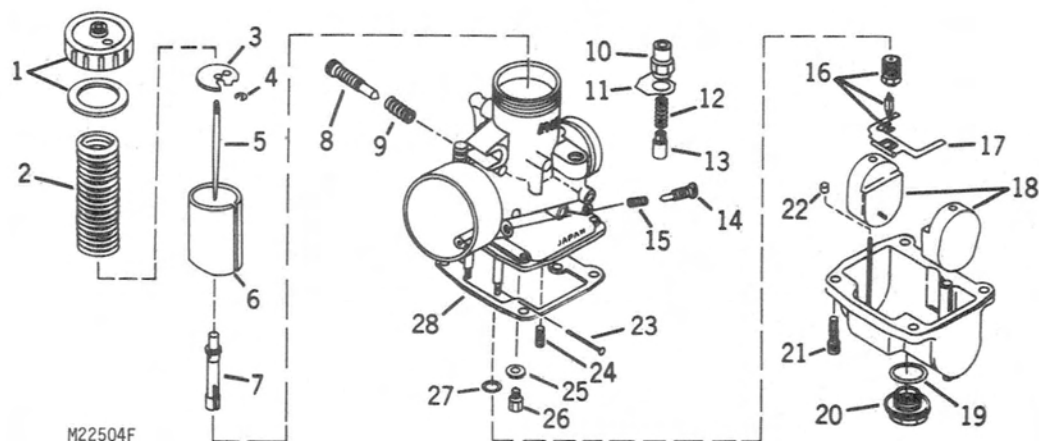


M22505F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I	1 M 63270	- 95000	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
	M 68254	95001 -	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH) (YELLOW)
	2 AM 54051	-	PICKUP, FUEL (INCLUDES SCREEN)
	3 M 67045	-	TANK
	4 M 67046	-	CAP
	5 AM 54657	-	DOOR AND HINGE (INCLUDES 3 M63710, M67048 AND AM54677)
	6 M 67048	-	DECAL " CAUTION"
	7 M 63710	-	RIVET, SEMI-TUBULAR, 3/16" X 7/32" (3 USED)
	8 21H 1356	-	SCREW, MACHINE, NO. 10 X 1-1/4" (3 USED)
	9 24H 1721	-	WASHER, 13/64" X 1/2" X 0.048" (3 USED)
	10 AM 54677	-	HINGE
	11 M 67849	-	PALNUT (3 USED)
	12 M 66382	-	PAD (3 USED)
	13 M 64254	-	CLAMP (6 USED)
	14 AM 54361	-	PUMP
I	15 AR 48236	- 95000	CLAMP (2 USED)
	M 68342	95001 -	CLAMP (2 USED)
	16 M 64630	-	FILTER
I	17 M 67621	- 95000	HOSE
	M 66945	95001 -	HOSE
	18 M 67646	-	CONNECTOR
	19 M 66005	-	BUSHING
	20 M 63389	-	RIVET, POP, 3/16" X 21/32" (2 USED)

M22504F

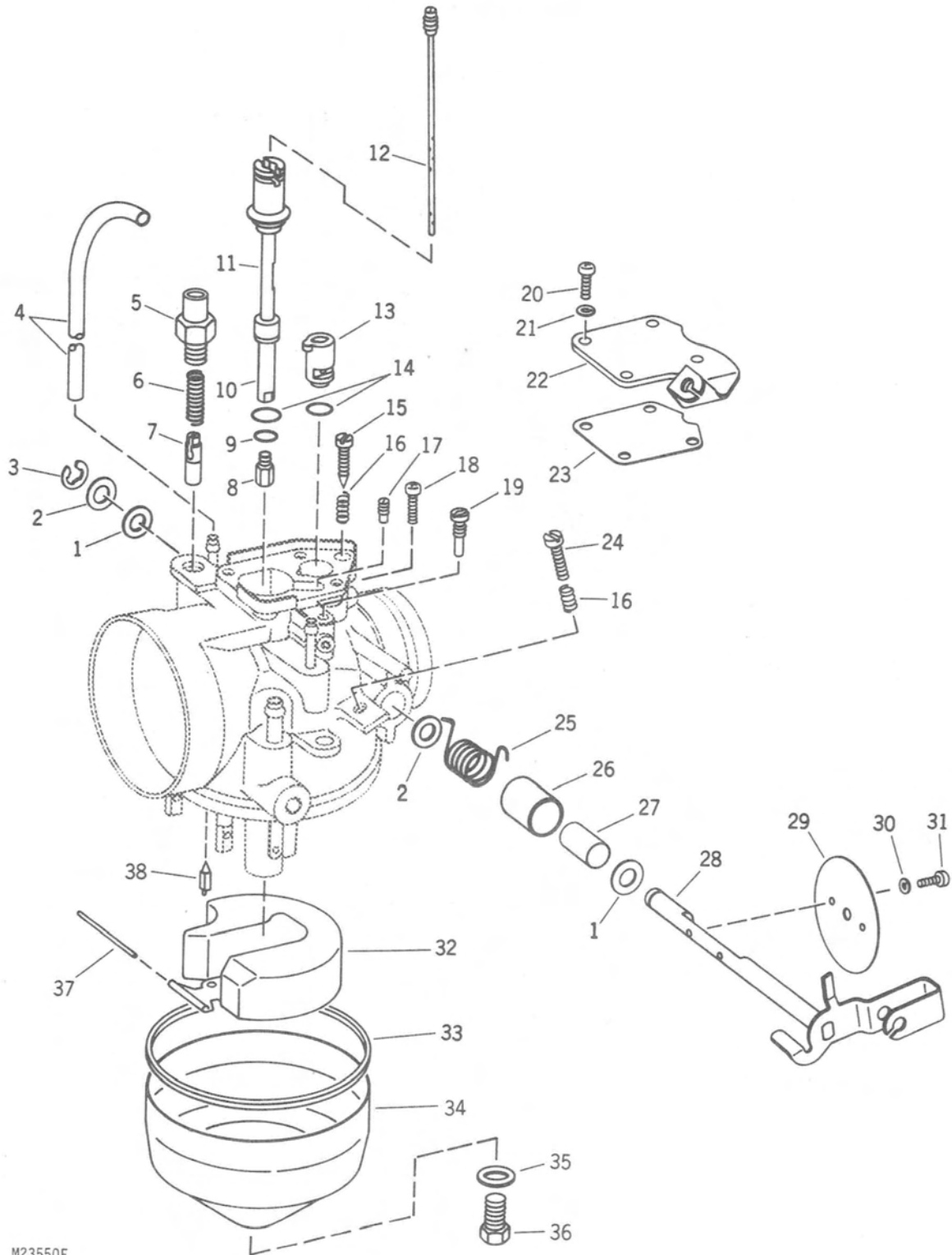
CARBURETOR (SERIAL NO. -95000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 67808	-	TOP
2	M 67809	-	SPRING
3	M 67819	-	PLATE
4	M 65352	-	E-RING
5	M 67814	-	JET NEEDLE
6	M 67811	-	VALVE (2.5) (STANDARD)
	M 68004	-	VALVE (3.0) (OPTIONAL)
7	M 67813	-	JET, NEEDLE (0.6) (STANDARD)
	M 68005	-	JET, NEEDLE (0.8) (OPTIONAL)
8	M 66843	-	SCREW
9	M 65350	-	SPRING
10	M 67810	-	CAP
11	M 65329	-	WASHER
12	M 65328	-	SPRING
13	M 65327	-	VALVE
14	M 65342	-	SCREW
15	M 65341	-	SPRING
16	M 67817	-	VALVE
17	M 67816	-	ARM
18	M 66657	-	FLOAT (2 USED)
19	M 66343	-	O-RING
20	M 66342	-	SCREW
21	21M 7197	-	SCREW, MACHINE, 4 MM X 20 MM (4 USED)
	12H 315	-	WASHER, LOCK, NO. 8 (4 USED)
22	M 66653	-	CAP (2 USED)
23	M 65338	-	PIN
24	M 66844	-	PILOT JET (#30) (STANDARD)
	M 66929	-	PILOT JET (#25) (OPTIONAL)
	M 66914	-	PILOT JET (#35) (OPTIONAL)
	M 65355	-	PILOT JET (#40) (OPTIONAL)
25	M 66655	-	WASHER
26	M 65472	-	JET, MAIN - 210 (STANDARD)
27	M 67818	-	WASHER
28	M 67815	-	GASKET
..	AM 54364	-	CARBURETOR

CARBURETOR
(SERIAL NO. 95001-)

M23550F



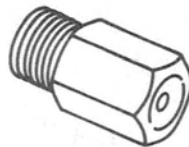
M23550F

CARBURETOR
(SERIAL NO. 95001-)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 68286	(-)	SEAL (2 USED)
2	M 68285	(-)	GASKET (2 USED)
3	M 68281	(-)	E-RING
4	M 63271	(-)	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
5	M 65330	(-)	CAP
6	M 65328	(-)	SPRING
7	M * 65327	(-)	VALVE, STARTER
8	M 65852	(-)	JET, MAIN - 220
9	M 68295	(-)	O-RING
10	M 68294	(-)	HOLDER
11	M 68298	(-)	NOZZLE
12	M 68299	(-)	PIPE
13	M 68302	(-)	BLOCK, JET
14	M 68297	(-)	O-RING (2 USED)
15	M 68303	(-)	SCREW, IDLE MIXTURE
16	M 68304	(-)	SPRING (2 USED)
17	M 66920	(-)	JET, AIR
18	21M 1211	(-)	SCREW, MACHINE, 4 MM X 6 MM
19	M 68287	(-)	JET, PILOT
20	21M 7209	(-)	SCREW, MACHINE, 4 MM X 10 MM (4 USED)
21	12H 315	(-)	WASHER, LOCK, NO. 8 (4 USED)
22	M 68301	(-)	BRACKET
23	M 68300	(-)	GASKET
24	21M 7230	(-)	SCREW, MACHINE, 4 MM X 14 MM
25	M 68283	(-)	SPRING
26	M 68284	(-)	HOSE
27	M 68282	(-)	RING
28	AM 54927	(-)	SHAFT, THROTTLE
29	M 68296	(-)	VALVE, THROTTLE
30	12H 233	(-)	WASHER, LOCK, NO. 5 (2 USED)
31	21M 7201	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED)
32	M 68291	(-)	FLOAT
33	M 68288	(-)	GASKET
34	AM 54928	(-)	CHAMBER
35	M 68292	(-)	WASHER
36	M 68293	(-)	BOLT
37	M 68289	(-)	PIN
38	M 68290	(-)	NEEDLE
..	AM 54886	(-)	CARBURETOR

MAIN JET (MIKUNI 4/042)

M20631F

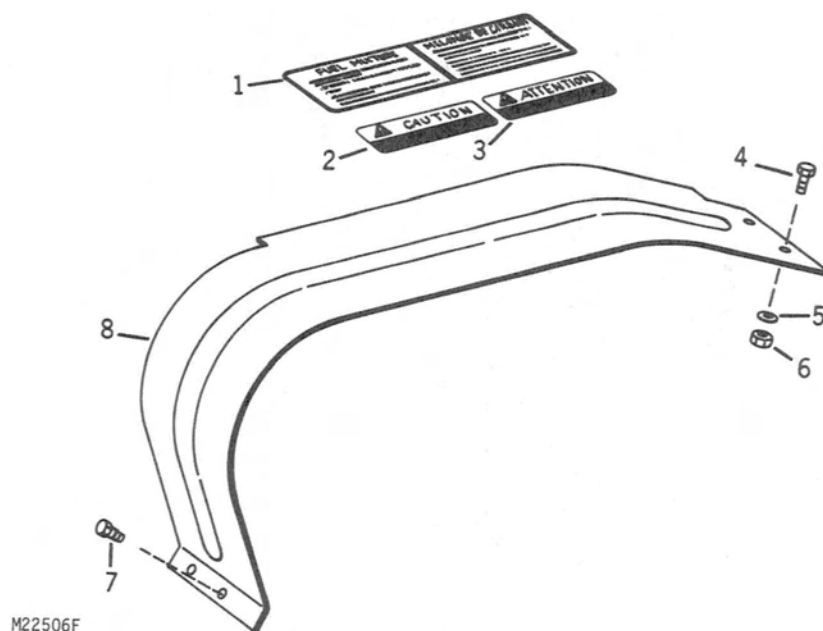


M20631F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 65332	(-)	JET, MAIN (140)
	M 65333	(-)	JET, MAIN (150)
	M 68013	(-)	JET, MAIN (155)
	M 65334	(-)	JET, MAIN (160)
	M 65468	(-)	JET, MAIN (170)
	M 68277	(-)	JET, MAIN (175)
	M 65469	(-)	JET, MAIN (180)
	M 65470	(-)	JET, MAIN (190)
	M 68276	(-)	JET, MAIN (195)
	M 65471	(-)	JET, MAIN (200)
	M 65472	(-)	JET, MAIN (210)
	M 65852	(-)	JET, MAIN (220)
	M 65882	(-)	JET, MAIN (230)
	M 65853	(-)	JET, MAIN (240)
	M 65854	(-)	JET, MAIN (250)

M22506F

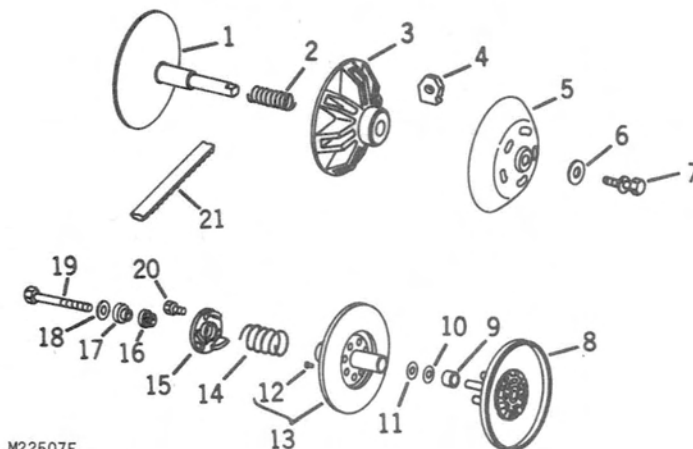
BELT GUARD



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 66857	(-)	DECAL, FUEL MIXTURE
2	M 65984	(-)	DECAL, "CAUTION"
3	M 66513	(-)	DECAL, "CAUTION" (FRENCH)
4	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2" (2 USED)
5	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
6	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
7	37H 55	(-)	SCREW, SELF-TAPPING, 5/16" X 1/2" (2 USED)
8	M 67003	(-)	GUARD

DRIVE AND DRIVEN SHEAVE
(SERIAL NO. -95000)

M22507F



M22507F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54665	*	SHEAVE
2	M 67799	*	SPRING
3	AM 54666	*	SHEAVE
4	AM 54710	*	KIT, WEDGE (9 IN PACKAGE)
5	AM 54667	*	COVER
6	24H 1789		WASHER, 17/32" X 1-1/4" X 0.105"
7	19H 3271		SCREW, CAP, 1/2" X 4-3/4"
	12H 301		WASHER, LOCK, 1/2"
8	AM 54374	†	SHEAVE (INCLUDES M66381)
9	M 66381	†	BUSHING
10	M 66518	†	SHIM (2 USED)
11	M 66519	†	SHIM
12	AM 54278	†	KIT, TORQUE BUTTON
13	AM 54375	†	SHEAVE AND POST
14	M 66378	†	SPRING
15	M 66938	†	CAM (44°)
16	M 65871	†	BUSHING
17	M 66170		BUSHING
18	12H 303		WASHER, LOCK, 5/16"
19	19H 3420		SCREW, CAP, 5/16" X 5-1/4"
20	M 66350	†	SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)
21	M 66345		V-BELT

* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

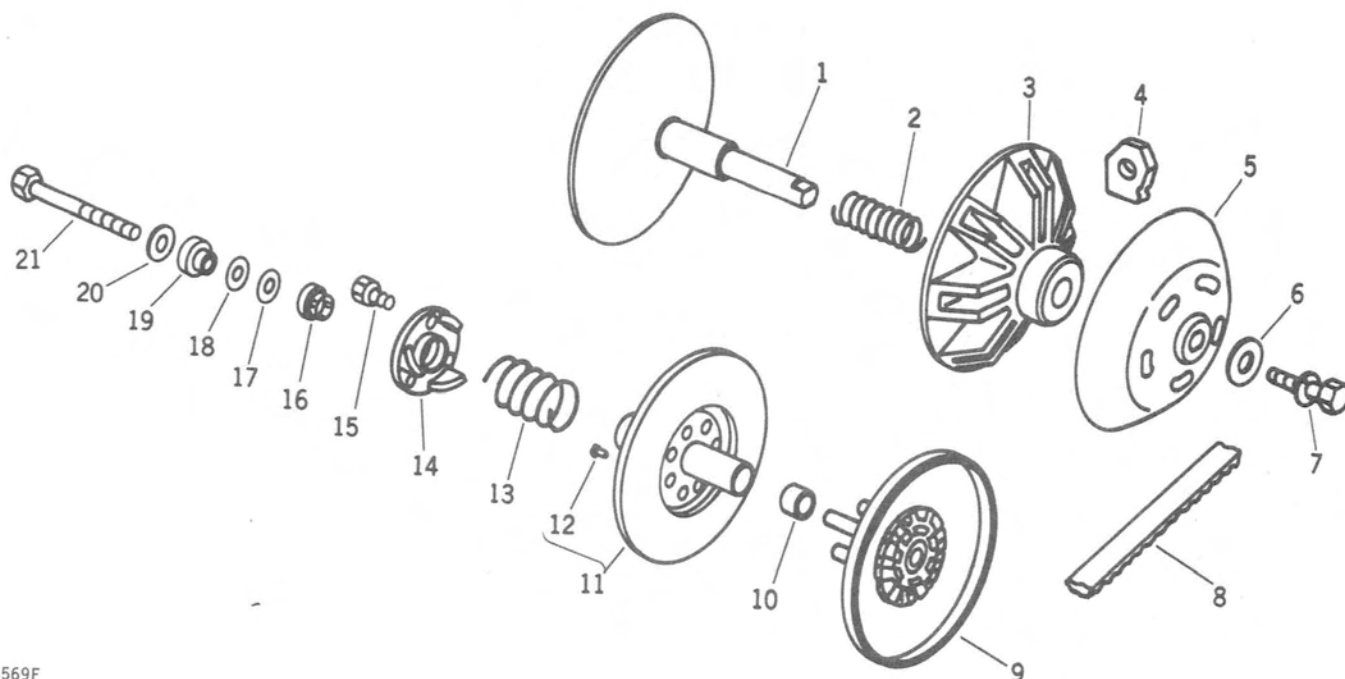
.. AM 54360 () DRIVEN SHEAVE (PRIMARY)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

.. AM 54353 () DRIVEN SHEAVE (SECONDARY)

DRIVE AND DRIVEN SHEAVE
(SERIAL NO. 95001-)

M23569F



M23569F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54665	*	SHEAVE
2	M 67799	*	SPRING
3	AM 54666	*	SHEAVE
4	AM 54710	*	KIT, WEDGE (9 IN PACKAGE) (STANDARD 0 - 4,000 FT)
	AM 54871	-	KIT, WEDGE (9 IN PACKAGE) (OPTIONAL 4,000 - 8,000 FT)
	AM 54870	-	KIT, WEDGE (9 IN PACKAGE) (OPTIONAL 8,000 - 10,000 FT)
5	AM 54667	*	COVER
6	24H 1789	-	WASHER, 17/32" X 1-1/4" X 0.105"
7	19H 3271	-	SCREW, CAP, 1/2" X 4-3/4"
	12H 301	-	WASHER, LOCK, 1/2"
8	M 66345	-	V-BELT
9	AM 54374	†	SHEAVE (INCLUDES M66381)
10	M 66381	†	BUSHING
11	AM 54375	†	SHEAVE AND POST
12	AM 54278	†	KIT, TORQUE BUTTON
13	M 66378	†	SPRING
14	M 66938	†	CAM (44°)
15	M 66350	†	SCREW, SELF-TAPPING, 5/16" X 1" (3 USED)
16	M 65871	†	BUSHING
17	M 66518	-	SHIM (2 USED)
18	M 66519	-	SHIM
19	M 67908	-	BUSHING
20	12H 303	-	WASHER, LOCK, 5/16"
21	19H 3420	-	SCREW, CAP, 5/16" X 5-1/4"

* ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

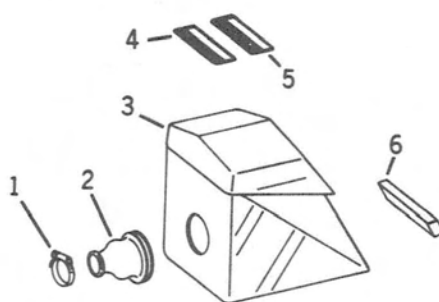
.. AM 54360 (-) DRIVEN SHEAVE (PRIMARY)

† ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

.. AM 54898 (-) DRIVEN SHEAVE (SECONDARY)

AIR INTAKE SILENCER (SERIAL NO. -95000)

M22508F

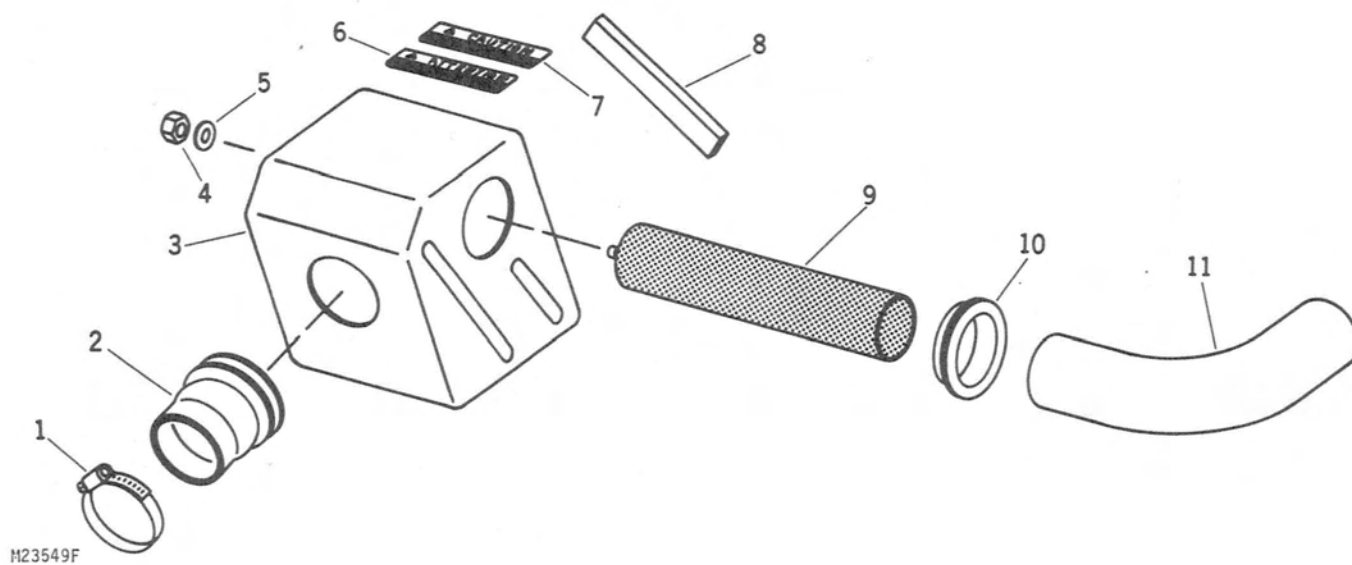


M22508F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54668	(-)	CLAMP
2	M 67659	(-)	BOOT
3	AM 54352	(-)	SILENCER
4	M 65325	(-)	DECAL, "CAUTION"
5	M 66512	(-)	DECAL, "CAUTION" (FRENCH)
6	M 67789	(-)	FOAM

AIR INTAKE SILENCER
(SERIAL NO. 95001-)

M23549F

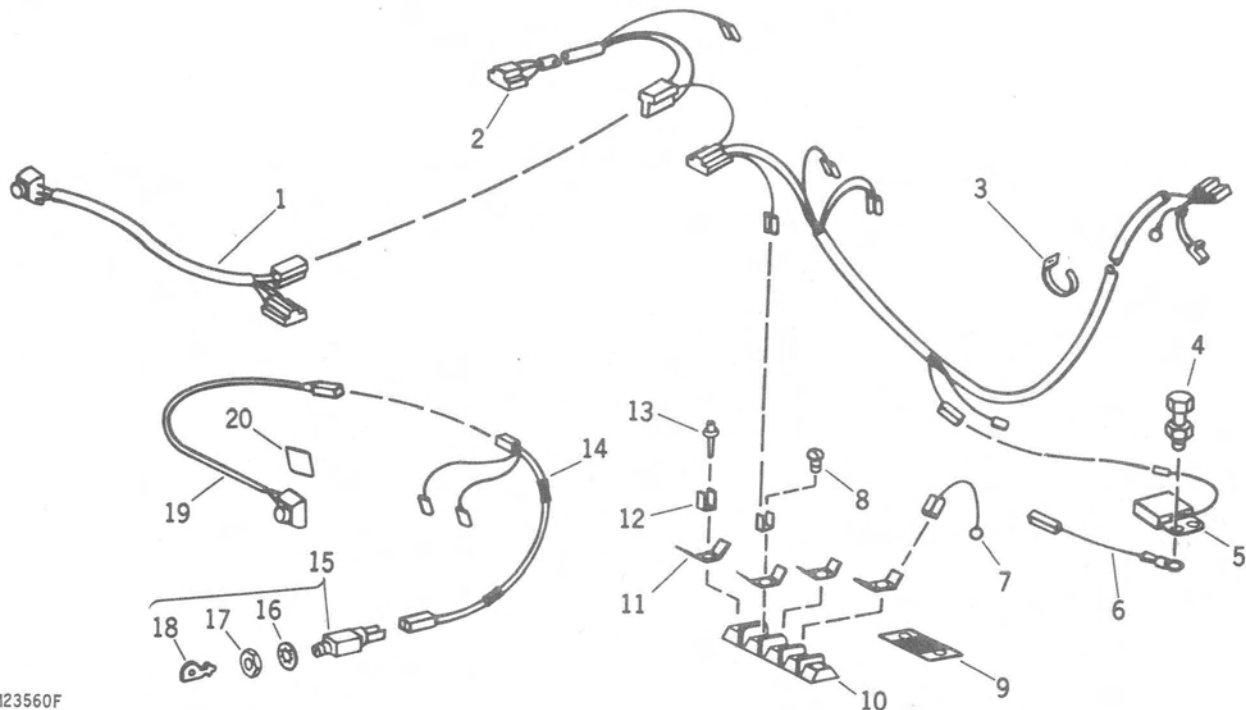


M23549F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AR 21840	(-)	CLAMP
2	M 66867	(-)	BOOT
3	M 68240	(-)	SILENCER
4	M 63707	(-)	NUT, LOCK, 1/4"
5	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060"
6	M 65325	(-)	DECAL, "CAUTION"
7	M 66512	(-)	DECAL, "CAUTION" (FRENCH)
8	M 67789	(-)	FOAM
9	AM 54247	(-)	TUBE
10	M 66338	(-)	SEAL
11	M 66208	(-)	HOSE

MAIN WIRING HARNESS AND SWITCHES

M23560F

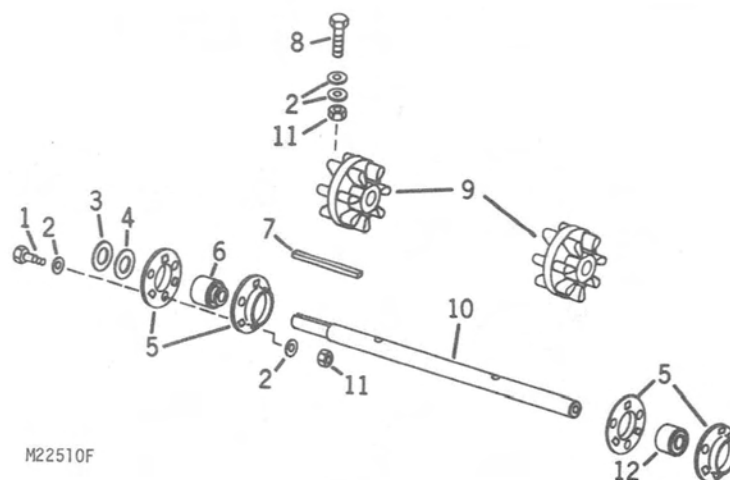


M23560F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52311	() -	SWITCH, DIMMER AND BRAKE LIGHT
2	AM 54346	() -	HARNESS, MAIN WIRING
3	M 63300	() -	STRAP (2 USED)
4	T 60638	() -	SCREW, CAP, NO. 10 X 1/2" (2 USED)
5	M 63662	() -	NUT, LOCK, NO. 10 (2 USED)
6	AM 52886	() -	REGULATOR
7	AM 37026	() -	WIRE
8	AM 54641	() -	WIRE
9	21H 1293	() -	SCREW, MACHINE, NO. 8 X 5/16" (3 USED)
10	M 67168	() -	DECAL, WIRING
11	AM 54385	() -	BLOCK (INCLUDES (3) M66270, (1) M66271 AND (3) 21H1293)
12	M 66270	() -	TAB, 45° (4 USED)
13	M 66271	() -	TAB, 90° (2 USED)
14	M 67060	() -	RIVET, POP (2 USED)
15	AM 54417	() -	HARNESS, IGNITION WIRING
16	AM 54355	() -	SWITCH, IGNITION
17	12H 247	() -	WASHER, LOCK, INTERNAL-TOOTH, 5/8"
18	M 47075	() -	NUT
19	M 40718	() -	KEY (PACKAGE OF TWO)
20	AM 52312	() -	SWITCH, EMERGENCY STOP
	M 67797	() -	DECAL, IGNITION SWITCH

DRIVE WHEELS AND DRIVE SHAFT

M22510F

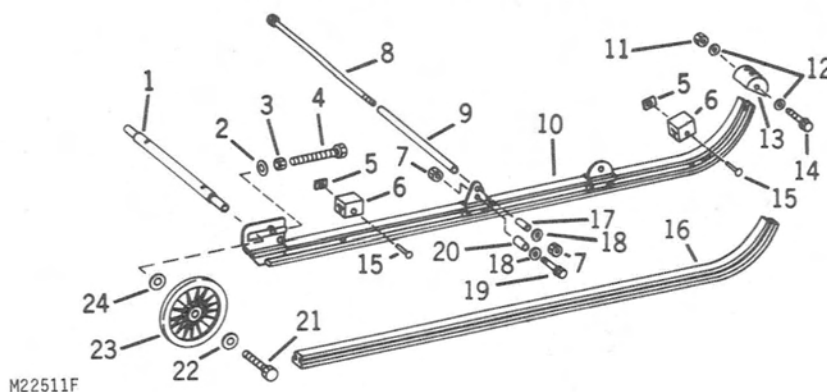


M22510F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (6 USED)
2	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (10 USED)
3	...	(-)	SHIM, 0.060" (1.52 MM) (SUB. AM54150)
4	...	(-)	SHIM, 0.018" (0.45 MM) (SUB. AM54150)
5	M 80293	(-)	RETAINER (4 USED)
6	JD 8562	(-)	BEARING
7	...	(-)	KEY, 3/16" X 5" (CUT FROM H64373 KEY STOCK)
8	19H 1907	(-)	SCREW, CAP, 5/16" X 2-3/4" (2 USED)
9	M 67030	(-)	SPROCKET, 7-TOOTH (2 USED)
	M 67787	(-)	SPROCKET, 8-TOOTH (OPTIONAL)
10	M 67029	(-)	SHAFT
11	M 63277	(-)	NUT, LOCK, 5/16" (8 USED)
12	JD 8555	(-)	BEARING

M22511F

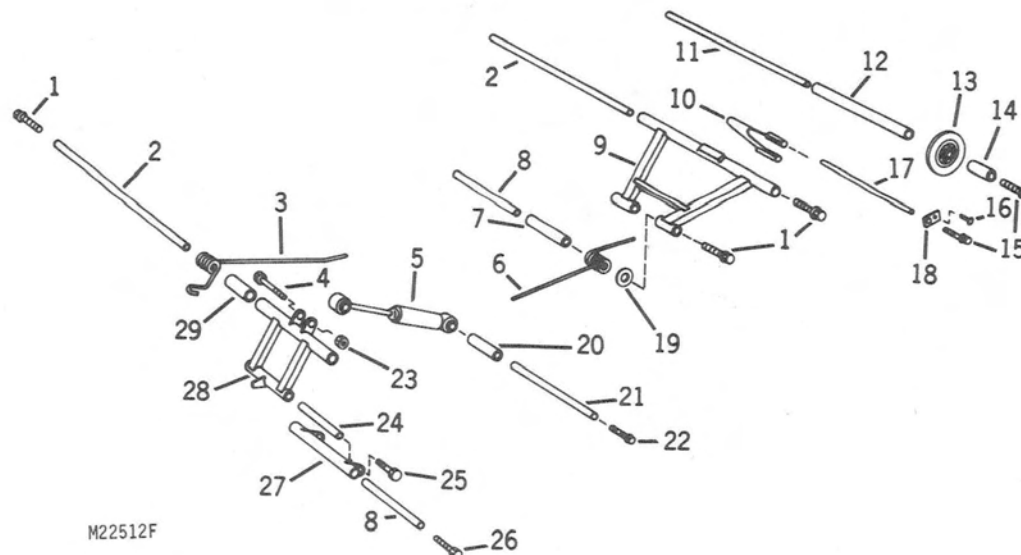
REAR IDLER AND SLIDE RAILS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 67004	(-)	AXLE
2	24H 1864	(-)	WASHER, 13/32" X 3/4" X 0.105" (2 USED)
3	14H 812	(-)	NUT, 3/8" (2 USED)
4	19H 3118	(-)	SCREW, CAP, 3/8" X 4-1/2" (2 USED)
5	M 67167	(-)	NUT, PUSH (4 USED)
6	M 67065	(-)	BUMPER (4 USED)
7	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
8	08H 4214	(-)	BOLT, 5/16" X 10.00"
9	M 67069	(-)	SPACER
10	AM 54370	(-)	RAIL (2 USED) (INCLUDES M64480)
11	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
12	24H 1286	(-)	WASHER, 9/32" X 1/2" X 0.060" (4 USED)
13	M 67140	(-)	CAP (2 USED)
14	19H 1996	(-)	SCREW, CAP, 1/4" X 2" (2 USED)
15	16H 342	(-)	RIVET, TRUSS HD., 3/16" X 2" (4 USED)
16	M 64480	(-)	BAR (CUT TO LENGTH) (2 USED)
17	M 67073	(-)	SPACER (2 USED)
18	24H 1224	(-)	WASHER, 11/32" X 1" X 0.060" (4 USED)
19	19H 1875	(-)	SCREW, CAP, 5/16" X 1-3/4" (2 USED)
20	M 44858	(-)	SPACER (2 USED)
21	19H 2284	(-)	SCREW, CAP, 3/8" X 7/8" (2 USED)
22	24H 1730	(-)	WASHER, 13/32" X 1-1/2" X 0.120" (2 USED)
23	AM 54371	(-)	WHEEL (2 USED)
24	24H 1797	(-)	WASHER, 25/32" X 1-1/2" X 0.060" (2 USED)

SLIDE RAIL PIVOTS AND SPRINGS (SERIAL NO. -95000)

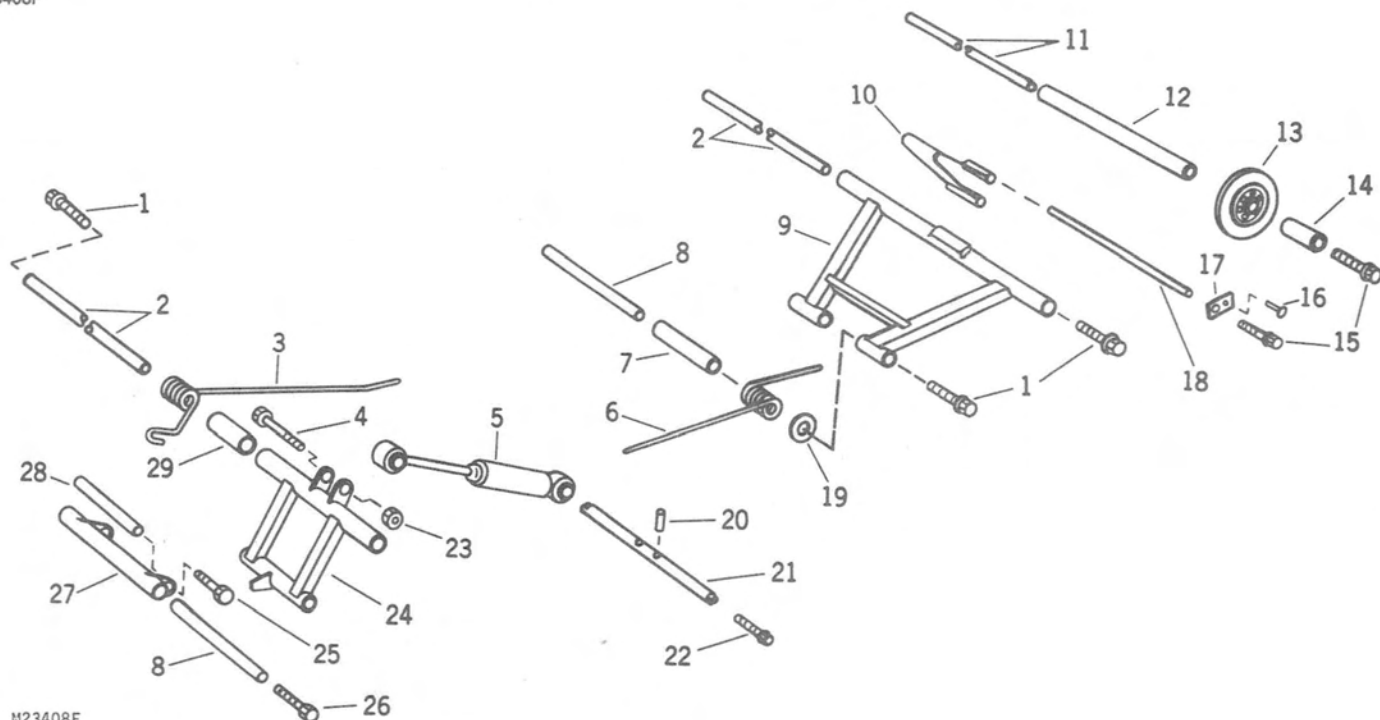
M22512F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	N 10214	-	SCREW (6 USED)
2	M 67064	-	SHAFT (2 USED)
3	M 67062	-	SPRING, R.H.
	M 67063	-	SPRING, L.H.
4	19H 1899	-	SCREW, CAP, 7/16" X 2"
5	AM 54368	-	SHOCK ABSORBER
6	M 67058	-	SPRING, R.H.
	M 67059	-	SPRING, L.H.
7	M 67061	-	SPACER
8	M 67070	-	SHAFT (2 USED)
9	AM 54366	-	ARM
10	M 67072	-	STRAP
11	M 67822	-	AXLE
12	M 67824	-	SPACER
13	AM 54652	-	WHEEL (2 USED)
14	M 67823	-	SPACER (2 USED)
15	M 66350	-	SCREW, SELF-TAPPING, 5/16" X 1" (4 USED)
16	M 66032	-	RIVET, POP, 3/16" X 37/64" (2 USED)
17	M 67802	-	SHAFT
18	M 67804	-	PAD (2 USED)
19	24H 1797	-	WASHER, 25/32" X 1-1/2" X 0.120" (2 USED)
20	M 67068	-	SPACER (2 USED)
21	M 67802	-	SHAFT
22	M 67803	-	SCREW
23	M 64832	-	NUT, LOCK, 7/16"
24	M 67071	-	SHAFT
25	19H 1822	-	SCREW, CAP, 7/16" X 1" (2 USED)
26	19H 2284	-	SCREW, CAP, 3/8" X 4-1/2" (2 USED)
27	AM 54369	-	TUBE
28	AM 54367	-	ARM
29	M 67057	-	SPACER (2 USED)

SLIDE RAIL PIVOTS AND SPRINGS (SERIAL NO. 95001-)

M23408F

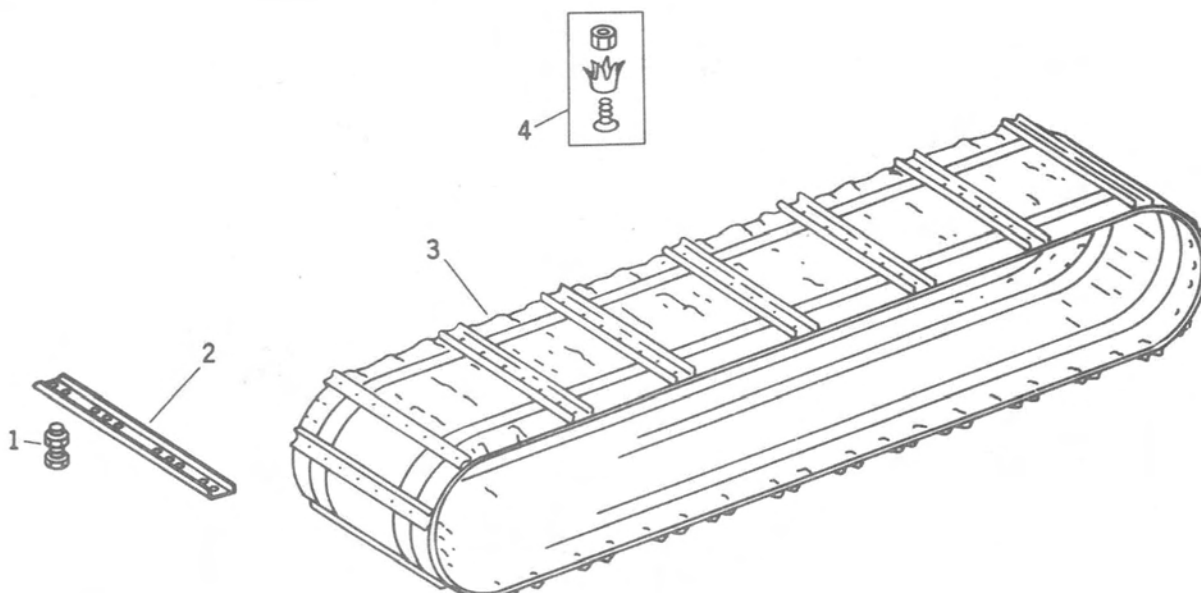


M23408F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	N 10214	-	SCREW (6 USED)
2	M 67064	-	SHAFT (2 USED)
3	M 67062	-	SPRING, R.H.
	M 67063	-	SPRING, L.H.
4	19H 1899	-	SCREW, CAP, 7/16" X 2"
5	AM 54887	-	SHOCK ABSORBER
6	M 67058	-	SPRING, R.H.
	M 67059	-	SPRING, L.H.
7	M 67061	-	SPACER
8	M 67070	-	SHAFT (2 USED)
9	AM 54366	-	ARM
10	M 67072	-	STRAP
11	M 67822	-	AXLE
12	M 67824	-	SPACER
13	AM 54652	-	WHEEL (2 USED)
14	M 67823	-	SPACER (2 USED)
15	M 66350	-	SCREW, SELF-TAPPING, 5/16" X 1" (4 USED)
16	M 66032	-	RIVET, POP, 3/16" X 37/64" (2 USED)
17	M 67804	-	PAD (2 USED)
18	M 67802	-	SHAFT
19	24H 1797	-	WASHER, 25/32" X 1-1/2" X 0.120" (2 USED)
20	34H 252	-	PIN, SPRING, 1/8" X 1-1/4" (2 USED)
21	M 68217	-	SHAFT
22	19H 3053	-	SCREW, CAP, 5/16" X 1"
23	M 64832	-	NUT, LOCK, 7/16"
24	AM 54367	-	ARM
25	19H 1822	-	SCREW, CAP, 7/16" X 1" (2 USED)
26	19H 2284	-	SCREW, CAP, 3/8" X 4-1/2" (2 USED)
27	AM 54369	-	TUBE
28	M 67071	-	SHAFT
29	M 67057	-	SPACER (2 USED)

M23561F

TRACK



M23561F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53418	(-)	KIT, GROUSER BAR HARDWARE (INCLUDES 50 NUTS AND BOLTS) (SERVICE ONLY)
2	M 66989	(-)	BAR, GROUSER (29 USED)
3	AM 54331	(-)	TRACK
4	AM 54921	(-)	KIT, STAR STUD (INCLUDES 10 STARS AND 10 NUTS AND BOLTS)

TWO CYCLE OIL (NOT ILLUSTRATED)

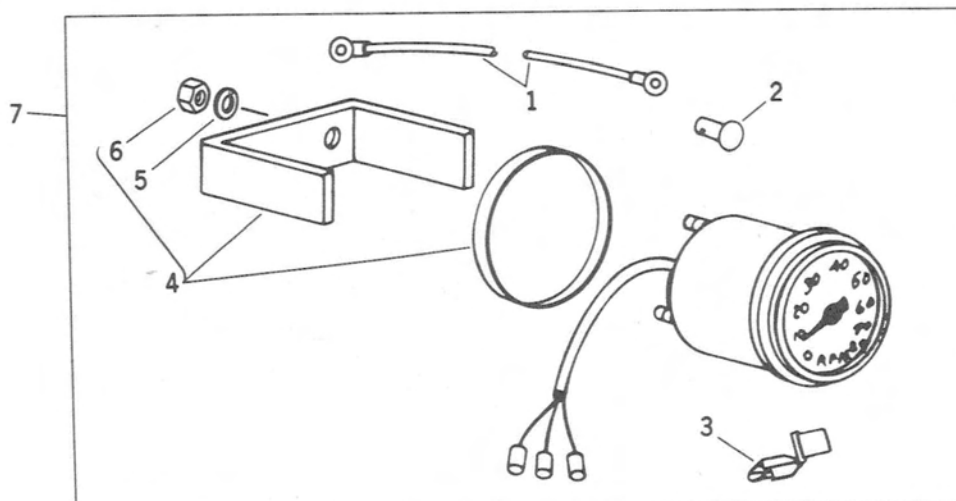
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	PT 560	(-)	OIL, TWO CYCLE, 1 U.S. PINT (0.473 LITER)

SNOWMOBILE COVER (NOT ILLUSTRATED)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	TY 9334	(-)	COVER

TACHOMETER

M23409F

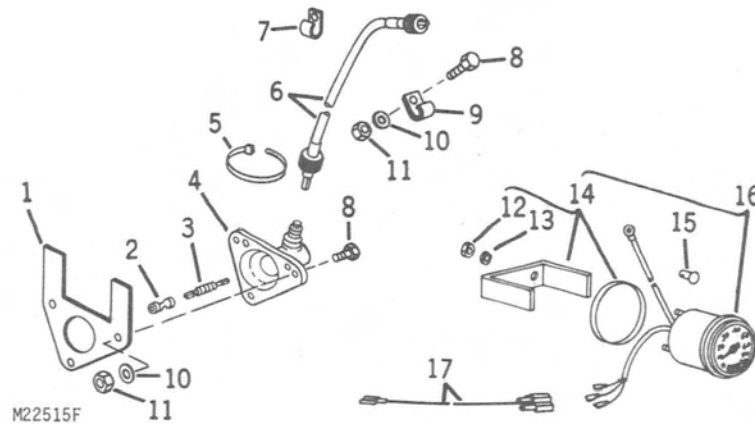


M23409F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52549	(-)	WIRE
2	AM 52847	(-)	BULB
3	AM 52175	(-)	CONNECTOR (3 USED)
4	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	12H 246	(-)	WASHER, LOCK, NO. 10 (2 USED)
6	14M 7028	(-)	NUT, 5 MM (2 USED)
7	AM 52346	(-)	TACHOMETER

M22515F

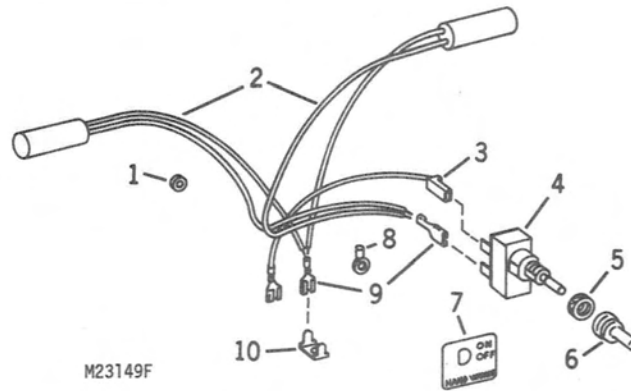
SPEEDOMETER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 67788	(-)	BRACKET
2	M 64141	(-)	BUSHING
3	M 64142	(-)	CORE
4	AM 54659	(-)	DRIVE (USE WITH 7-TOOTH SPROCKET)
	AM 54654	(-)	DRIVE (USE WITH 8-TOOTH SPROCKET)
5	M 63300	(-)	STRAP (2 USED)
6	AM 54653	(-)	CABLE
7	M 81210	(-)	J-CLAMP
8	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (4 USED)
9	N 10010	(-)	J-CLAMP
10	24H 1136	(-)	WASHER, 11/32" X 11/16" X 0.060" (4 USED)
11	M 63277	(-)	NUT, LOCK, 5/16" (4 USED)
12	14M 7028	(-)	NUT, 5 MM (2 USED)
13	12H 246	(-)	WASHER, LOCK, NO. 10 (2 USED)
14	AM 52449	(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
15	AM 52847	(-)	BULB
16	AM 52343	(-)	SPEEDOMETER, WITH BRACKET
17	AM 54655	(-)	HARNES, WIRING
..	AM 54656	(-)	KIT, SPEEDOMETER (INCLUDES ALL OF THE PARTS LISTED ABOVE EXCEPT AM54654)

HANDLEBAR HEATER KIT

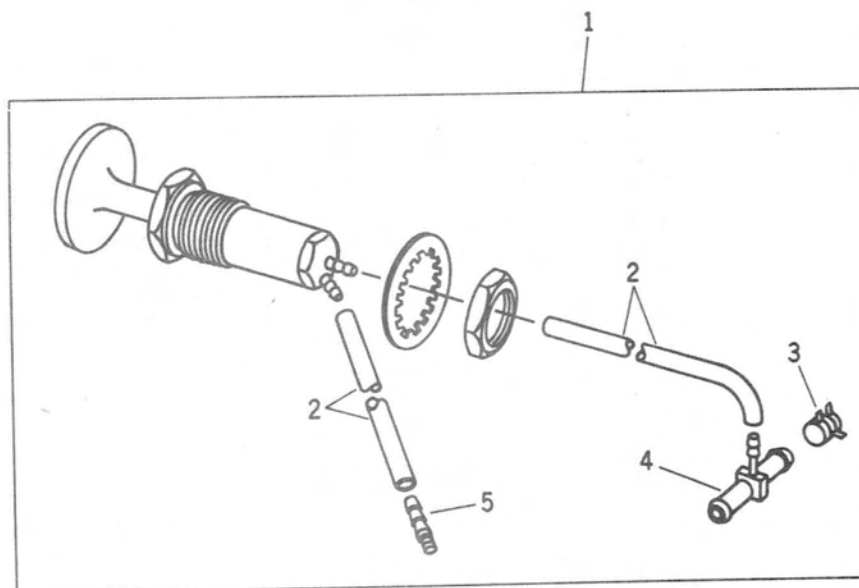
M23149F



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 43459	(-)	GROMMET (2 USED)
2	AM 53760	(-)	KIT, HEATER ELEMENT (INCLUDES TWO HEATER ELEMENTS, INSULATION AND ONE M43459)
3	AM 54135	(-)	WIRE
4	AM 52340	(-)	SWITCH
5	M 63296	(-)	NUT, KNURLED
6	M 63297	(-)	BOOT
7	M 67905	(-)	DECAL, "ON-OFF"
8	R 32019	(-)	EYELET
9	M 67903	(-)	CONNECTOR (2 USED)
10	M 66271	(-)	TAB, 90°
..	AM 54754	(-)	KIT, HANDLEBAR HEATER (INCLUDES ALL OF THE PARTS LISTED ABOVE)

PRIMER KIT

M23562F

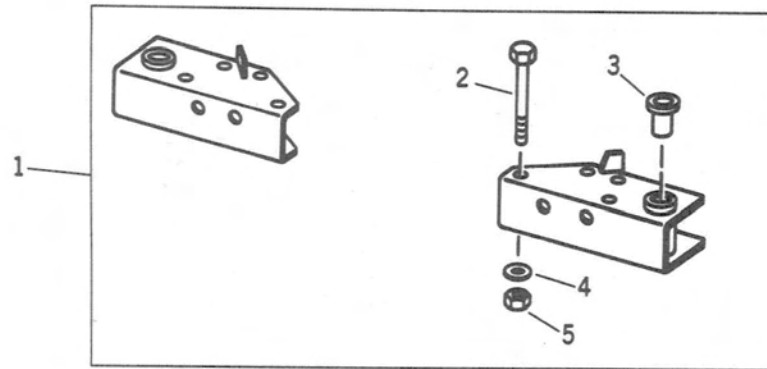


M23562F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54923	(-)	KIT, CARBURETOR PRIMER
2	M 63270	(-)	LINE, FUEL, 10 FT. (3.048 M) (CUT TO LENGTH)
3	M 64254	(-)	CLAMP
4	M 65523	(-)	TEE
5	M 68316	(-)	NOZZLE

SPINDLE TUBE REPAIR KIT

M23441F

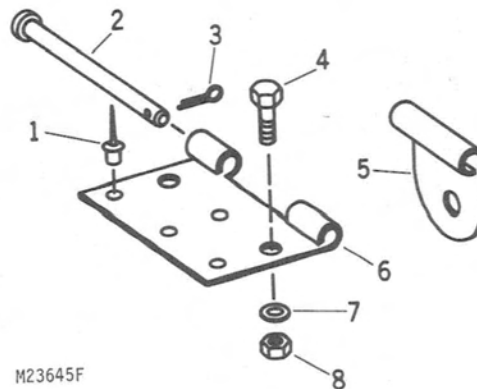


M23441F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 54926	(-)	KIT, SPINDLE TUBE REPAIR
2	19H 1904	(-)	SCREW, CAP, 5/16" X 3" (8 USED)
3	M 67041	(-)	BUSHING (4 USED)
4	24H 1224	(-)	WASHER, 11/32" X 1.00" X 0.060" (8 USED)
5	M 63277	(-)	NUT, LOCK, 5/16" (8 USED)

M23645F

HITCH KIT



M23645F

KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	M 63200	(-)	RIVET, POP, 3/16" X 25/64" (3 USED)
I 2	M 63247	(-)	PIN
I 3	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
I 4	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
I 5	M 63248	(-)	HITCH
I 6	M 63059	(-)	HINGE
I 7	24H 1287	(-)	WASHER, 9/32" X 5/8" X 0.060" (2 USED)
I 8	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
I ..	AM 54858	(-)	KIT, HITCH

NUMERICAL INDEX

PART NO.	GRID AM	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
AM 34566	B21	12	23	AM 54374	C3	8	30	AM 54926	C17	1	44
AM 34567	B21	13	23	AM 54374	C4	9	31	AM 54927	B25	28	27
AM 37026	C7	6	34	AM 54375	C3	13	30	AM 54928	B25	34	27
AM 52175	C13	3	40	AM 54375	C4	11	31				
AM 52305	B7	5	9	AM 54379	B12	2	14		AR		
AM 52311	C7	1	34	AM 54380	B12	10	14	AR 21840	B18	4	20
AM 52312	C7	19	34	AM 54385	C7	10	34	AR 21840	C6	1	33
AM 52340	C15	4	42	AM 54417	C7	14	34	AR 48236	B15	2	17
AM 52343	C14	16	41	AM 54418	B17	9	19	AR 48236	B22	15	24
AM 52346	C13	7	40	AM 54419	B15	10	17				
AM 52354	B10	6	12	AM 54420	B16	16	18				
AM 52355	B10	2	12	AM 54421	B16	16	18				
AM 52449	C13	4	40	AM 54422	B17	6	19				
AM 52449	C14	14	41	AM 54423	B16	..	18		H		
AM 52524	B17	5	19	AM 54428	B6	8	8	H 64373	C8	7	35
AM 52525	B17	10	19	AM 54429	B8	5	10				
AM 52532	B17	12	19	AM 54568	B19	11	21		J		
AM 52533	B15	..	17	AM 54582	B6	10	8	J 16931	B3	4	5
AM 52549	C13	1	40	AM 54614	B11	8	13				
AM 52619	B7	4	9	AM 54619	B6	20	8		JD		
AM 52847	C13	2	40	AM 54628	B11	12	13	JD 8555	C8	12	35
AM 52847	C14	15	41	AM 54637	B20	12	22	JD 8562	C8	6	35
AM 52886	C7	5	34	AM 54638	B20	3	22				
AM 52959	B5	8	7	AM 54639	B20	11	22		M		
AM 53115	B21	16	23	AM 54640	B20	6	22	M 1409 T	B5	14	7
AM 53191	B11	14	13	AM 54641	C7	7	34	M 17841	B11	15	13
AM 53357	B11	17	13	AM 54652	C10	13	37	M 40718	C7	18	34
AM 53418	C12	1	39	AM 54652	C11	13	38	M 41435	B5	5	7
AM 53760	C15	2	42	AM 54653	C14	6	41	M 43459	C15	1	42
AM 53941	B20	4	22	AM 54654	C14	4	41	M 44858	C9	20	36
AM 53953	B18	5	20	AM 54655	C14	17	41	M 46450	B5	17	7
AM 53958	B6	22	8	AM 54656	C14	..	41	M 46460	B19	12	21
AM 54051	B22	2	24	AM 54657	B22	5	24	M 47075	C7	17	34
AM 54135	C15	3	42	AM 54659	C14	4	41	M 47217	B21	5	23
AM 54150	C8	3	35	AM 54665	C3	1	30	M 47218	B21	6	23
AM 54150	C8	4	35	AM 54665	C4	1	31	M 47219	B21	7	23
AM 54247	C6	9	33	AM 54666	C3	3	30	M 47221	B21	10	23
AM 54256	B15	..	17	AM 54666	C4	3	31	M 47222	B21	11	23
AM 54278	C3	12	30	AM 54667	C3	5	30	M 47223	B21	14	23
AM 54278	C4	12	31	AM 54667	C4	5	31	M 48151	B3	3	5
AM 54331	C12	3	39	AM 54668	C5	1	32	M 63022	B10	7	12
AM 54338	B4	12	6	AM 54671	B12	9	14	M 63023	B10	7	12
AM 54339	B5	13	7	AM 54671	B13	6	15	M 63052	B11	11	13
AM 54341	B19	6	21	AM 54675	B12	4	14	M 63059	C18	6	45
AM 54346	C7	2	34	AM 54677	B22	5	24	M 63110	B8	8	10
AM 54350	B6	7	8	AM 54677	B22	10	24	M 63110	B9	7	11
AM 54352	C5	3	32	AM 54679	B20	5	22	M 63111	B8	6	10
AM 54353	C3		30	AM 54710	C3	4	30	M 63111	B9	6	11
AM 54355	C7	15	34	AM 54710	C4	4	31	M 63147	B6	13	8
AM 54360	C3		30	AM 54727	B13	17	15	M 63199	B3	20	5
AM 54360	C4		31	AM 54754	C15	..	42	M 63199	B4	3	6
AM 54361	B22	14	24	AM 54785	B13	5	15	M 63200	B3	9	5
AM 54362	B18	5	20	AM 54858	C18	..	45	M 63200	B4	4	6
AM 54363	B8	10	10	AM 54870	C4	4	31	M 63200	C18	1	45
AM 54364	B23	..	25	AM 54871	C4	4	31	M 63232	B11	6	13
AM 54365	B16	13	18	AM 54886	B25	..	27	M 63247	C18	2	45
AM 54366	C10	9	37	AM 54887	C11	5	38	M 63248	C18	5	45
AM 54366	C11	9	38	AM 54894	B3	11	5	M 63270	B22	1	24
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AM 54369	C10	27	37	AM 54903	B9	2	11				
AM 54369	C11	27	38	AM 54908	B13	7	15				
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