SNOWMOBILES IN THIS CATALOG

This parts catalog applies to the following John Deere Snowmobiles:

300 Snowmobile
1974 Model (Serial No. 20,001-)

400 and 500 Snowmobiles
1972 Model (Serial No. 2,551-11,000)
1973 Model (Serial No. 11,001-20,000)
1974 Model (Serial No. 20,001-)

600 Snowmobile
1973 Model (Serial No. 2,551-20,000)
1974 Model (Serial No. 20,001-)

JDX4 Snowmobile*
1973 Model (Serial No. 2,551-20,000)

JDX4 Special Snowmobile*
1974 Model (Serial No. 20,001-)

JDX6 Snowmobile
1974 Model (Serial No. 20,001-)

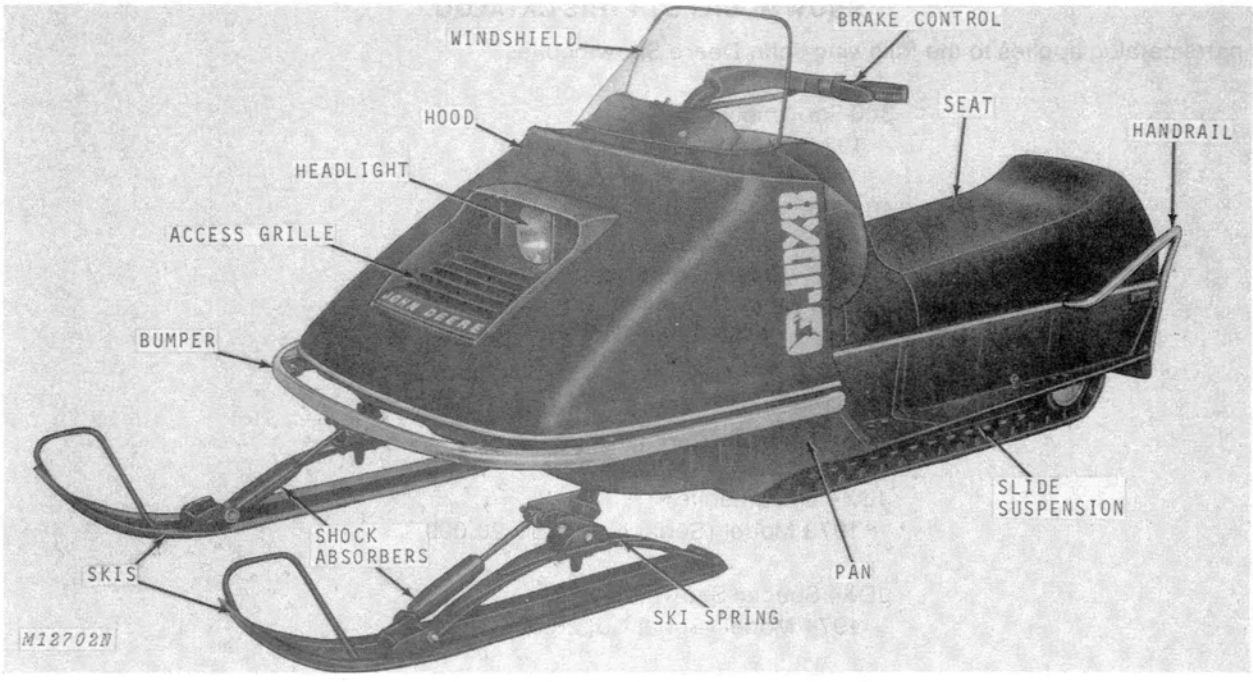
JDX8 Snowmobile
1973 Model (Serial No. 2,551-20,000)
1974 Model (Serial No. 20,001-)

** Important; Be careful when ordering parts for JDX4 and JDX4 Special Snowmobiles. These two machines are different. Always determine whether the snowmobile is a JDX4 or JDX4 Special. Check the serial number to verify the snowmobile model (see above). Pay particular attention to the snowmobile model and serial number range listed at the top of the page and order parts from the correct page. Use the alphabetical index to locate parts quickly.*



Model 600 Snowmobile

(Specifications and design subject to change without notice.)



1974 Model JDX8 Snowmobile With Slide Suspension

EXPLANATION OF SERIAL NUMBER OR YEAR LISTING

Serial number information is listed parenthetically to show on which machines each part can be used. These listings are explained by the following examples.

(-)	The part can be used on all machines.
(000000-)	The part can be used on all machines beginning with the serial number listed.
(-000000)	The part can be used on all machines up to and including serial number listed.
(000000-000000)	The part can be used on all machines between and including the serial numbers listed.

Where XXXXXX's are listed in place of a serial number, it indicates a serial number change was made but the exact serial number had not been established when the catalog went to press.

ORDERING ENGINE PARTS

Kohler engine part numbers are shown in this catalog for use by John Deere dealers who are also Kohler dealers. Order all engine parts from John Deere using the John Deere Part numbers.

EXPLANATION OF PARTS LISTED AS "SERVICE ONLY"

Certain parts in this catalog are listed in the description column as "Service Only". These parts serve as a replacement or additional part for service instead of the part originally furnished. The serial numbers shown lists the machines on which the "Service Only" part may be used.

AN EXPLANATION OF CHANGE INDICATOR LINE

New and revised information is identified by vertical lines marked on the left-hand margin of revised pages. These lines indicate changes affecting the ordering of parts.

SI (INTERNATIONAL SYSTEM) UNITS OF MEASURE

Metric equivalents have been included, where applicable, throughout this parts catalog.

(Specifications and design subject to change without notice)

ALPHABETICAL INDEX

Page

A

ACCESS PANEL, ALL SM (SN20001-) 25
ACCESS PANEL, JDX4 (SN -20000) 24
ACCESS PANEL, JDX8 (SN -20000) 24
ACCESS PANEL, 400 & 500 (SN -11000) 23
ACCESS PANEL, 400 & 500 (SN11001-20000) 24
ACCESS PANEL, 600 (SN -20000) 24
AIR INTAKE TUBE 90
AIR SHROUD (300 & JDX4) 85
AIR SILENCER 90

B

BACKREST 14
BATTERY CHARGER 128
BATTERY, 300 & JDX4 121
BATTERY, 400 & 500 (SN -11000) 119
BATTERY, 400 & 500 (SN11001-) 120
BATTERY, 600, JDX4 SPECIAL, JDX6 & JDX8 120
BELT GUARDS & SHIELDS 100
BOGIES, JDX4 & JDX8 (SN -20000) 104
BOGIES, 300 & 400 (SN20000-) 106
BOGIES, 400, 500 & 600 (SN -20000) 104
BOGIES, 500 & 600 (SN20001-) 106
BRAKE CABLE, JDX4 SPECIAL, JDX6 & JDX8 19
BRAKE CABLE, 300, 600 & JDX4 19
BRAKE CABLE, 400 & 500 (SN -11000) 18
BRAKE CABLE, 400 & 500 (SN11001-) 19
BRAKE LIGHT SWITCH 400 (SN11001-20000) 115
BRAKE LIGHT SWITCH, JDX4 (SN -20000 115
BRAKE LIGHT SWITCH, JDX8 (SN -20000 115
BRAKE LIGHT SWITCH, SM (SN20001-) 116
BRAKE LIGHT SWITCH, 400 (SN -11000) 114
BRAKE LIGHT SWITCH, 500 (SN -11000) 114
BRAKE LIGHT SWITCH, 500 (SN11001-20000) 115
BRAKE LIGHT SWITCH, 600 (SN -20000) 115
BRAKE, JDX4 & JDX4 SPECIAL 100
BRAKE, 300, 400 & 500 100
BRAKE, 600, JDX6 & JDX8 102
BUMPER, 300, JDX4 & JDX4 SPECIAL 12
BUMPER, 400, 500, 600, JDX6 & JDX8 11

C

CARBURETOR, JDX4 & JDX8 (SN -20000) 86
CARBURETOR, JDX4 SPECIAL (SN20001- 88
CARBURETOR, JDX6 & JDX8 (SN20001-) 86
CARBURETOR, 300 (SN20001-) 86
CARBURETOR, 400 (SN -20000) 86
CARBURETOR, 400 & 500 (SN20001-) 88
CARBURETOR, 400, 500 & 600 (SN -200 86
CARBURETOR, 600 (SN20001-) 88
CHAINCASE 103
CHOKE CONTROL, JDX4 & JDX4 SPECIAL 19
CHOKE CONTROL, JDX6 & JDX8 19
CHOKE CONTROL, 300 & 600 (SN11001- 19
CHOKE CONTROL, 400 & 500 (SN -11000 18
CHOKE CONTROL, 400 & 500 (SN11001- 19
CIRCUIT BREAKER, JDX6 & JDX8 120
CIRCUIT BREAKER, 300 & JDX4 121
CIRCUIT BREAKER, 400 (SN -11000) 119
CIRCUIT BREAKER, 400 (SN11001-) 120
CIRCUIT BREAKER, 500 (SN11001-) 120
CIRCUIT BREAKER, 600 & JDX4 SPECIAL 120
CONDENSOR, JDX4 (SN -20000) 67
CONDENSOR, JDX4 SPECIAL (SN20001-) 65
CONDENSOR, JDX6 & JDX8 (SN20001-) 66
CONDENSOR, 300 (SN20001-) 68
CONDENSOR, 400 (SN -11000) 61
CONDENSOR, 400 (SN11001-20000) 62
CONDENSOR, 400 & 500 (SN20001-) 65
CONDENSOR, 500 (SN -11000) 63

Page

CONDENSOR, 500 (SN11001-20000) 64
CONDENSOR, 600 (SN20001-) 65
CONDENSOR, 600 & JDX8 (SN -20000) 64
CONSOLE, ALL SM (SN20001-) 22
CONSOLE, JDX4 & JDX8 (SN -20000) 21
CONSOLE, 400 & 500 (SN -11000) 20
CONSOLE, 400 & 500 (SN11001-20000) 21
CONSOLE, 600 (SN -20000) 21
COVER, SNOWMOBILE 129
CRANKCASE, JDX4 SPECIAL 33
CRANKCASE, JDX6 & JDX8 (SN20001-) 35
CRANKCASE, JDX8 (SN -20000) 34
CRANKCASE, 300 & JDX4 36
CRANKCASE, 400 & 500 (SN -20000) 32
CRANKCASE, 400 & 500 (SN20001-) 33
CRANKCASE, 600 (SN -20000) 32
CRANKCASE, 600 (SN20001-) 33
CRANKSHAFT, JDX4 SPECIAL (SN20001- 39
CRANKSHAFT, JDX6 & JDX8 40
CRANKSHAFT, 300 & JDX4 41
CRANKSHAFT, 400 & 500 (SN -11000) 37
CRANKSHAFT, 400 & 500 (SN11001-20000 38
CRANKSHAFT, 400 & 500 (SN20001-) 39
CRANKSHAFT, 600 (SN -20000) 38
CRANKSHAFT, 600 (SN20001-) 39
CROSSBARS, ENGINE 31
CYL. BASE GASKET JDX6 & JDX8 45
CYL. BASE GASKET, JDX4 SPECIAL (SN20001- 44
CYL. BASE GASKET, 300 & JDX4 46
CYL. BASE GASKET, 400 (SN -11000) 42
CYL. BASE GASKET, 400 (SN11001-20000) 43
CYL. BASE GASKET, 400 (SN20001-) 44
CYL. BASE GASKET, 500 (SN -11000) 42
CYL. BASE GASKET, 500 (SN11001-20000) 43
CYL. BASE GASKET, 500 (SN20001-) 44
CYL. BASE GASKET, 600 (SN -20000) 43
CYL. BASE GASKET, 600 (SN20001-) 44
CYL. COVER, JDX4 SPECIAL (SN20001- 83
CYL. COVER, JDX6 & JDX8 (SN20001-) 84
CYL. COVER, JDX8 (SN -20000) 84
CYL. COVER, 400 & 500 (SN -20000) 82
CYL. COVER, 400 & 500 (SN20001-) 83
CYL. COVER, 600 (SN -20000) 82
CYL. COVER, 600 (SN20001-) 83
CYL. HEAD GASKET, JDX6 & JDX8 45
CYL. HEAD GASKET, 300 & JDX4 46
CYL. HEAD GASKET, 400 (SN -11000) 42
CYL. HEAD GASKET, 400 (SN11001-20000) 43
CYL. HEAD GASKET, 400 (SN20001-) 44
CYL. HEAD GASKET, 500 (SN -11000) 42
CYL. HEAD GASKET, 500 (SN11001-20000) 43
CYL. HEAD GASKET, 500 (SN20001-) 44
CYL. HEAD GASKET, 600 (SN -20000) 43
CYL. HEAD GASKET, 600 (SN20001-) 44
CYL. HEAD, JDX4 SPECIAL 44
CYL. HEAD, JDX6 & JDX8 45
CYL. HEAD, 300 & JDX4 46
CYL. HEAD, 400 & 500 (SN -11000) 42
CYL. HEAD, 400 & 500 (SN11001-20000) 43
CYL. HEAD, 400 & 500 (SN20001-) 44
CYL. HEAD, 600 (SN -20000) 43
CYL. HEAD, 600 (SN20001-) 44
CYLINDERS, JDX4 SPECIAL 44
CYLINDERS, JDX6 & JDX8 45
CYLINDERS, 300 & JDX4 46
CYLINDERS, 400 (SN20001-) 44
CYLINDERS, 400 & 500 (SN -11000) 42
CYLINDERS, 400 & 500 (SN11001-20000) 43
CYLINDERS, 400, 500 & 600 (SN20001- 44
CYLINDERS, 600 (SN -20000) 43

D

DEFLECTOR, HEAT 91

ALPHABETICAL INDEX - CONTINUED

Page

DR. WHEELS, JDX4 & JDX8 (SN -20000) 105
DR. WHEELS, JDX4 SPECIAL (SN20001- 111
DR. WHEELS, JDX6 & JDX8 (SN20001-) 111
DR. WHEELS, 300 & 400 (SN20001-) 106
DR. WHEELS, 400 & 500 (SN -20000) 104
DR. WHEELS, 500 & 600 (SN20001-) 106
DR. WHEELS, 600 (SN -20000) 104
DRIVE BELT, 300 & JDX4 98
DRIVE BELT, 400 (SN -11000) 95
DRIVE BELT, 400 (SN11001-20000) 95
DRIVE BELT, 500 (SN -11000) 96
DRIVE BELT, 500 (SN11001-20000) 97
DRIVE BELT, 600 & JDX8 (SN -20000) 97
DRIVE CHAIN 103
DRIVE SHAFT, JDX4 & JDX8 (SN -20000 105
DRIVE SHAFT, JDX4 SPECIAL 111
DRIVE SHAFT, JDX6 & JDX8 111
DRIVE SHAFT, 300 & 400 (SN20001-) 106
DRIVE SHAFT, 400 & 500 (SN -20000) 104
DRIVE SHAFT, 500 & 600 (SN20001-) 106
DRIVE SHAFT, 600 (SN -20000) 104
DRIVE SPROCKETS, JDX4 & JDX4 SPECIAL 101
DRIVE SPROCKETS, JDX4 & JDX4 SPECIAL 103
DRIVE SPROCKETS, 300, 400 & 500 101
DRIVE SPROCKETS, 300, 400 & 500 103
DRIVE SPROCKETS, 600, JDX6 & JDX8 102
DRIVE SPROCKETS, 600, JDX6 & JDX8 103
DRIVEN SPROCKETS 103

E

ELEC. START KIT, JDX6 & JDX8 120
ELEC. START KIT, 400 (SN -11000) 119
ELEC. START KIT, 400 (SN11001-) 120
ELEC. START KIT, 500 (SN -11000) 119
ELEC. START KIT, 600 & JDX4 SPECIAL 120
ELECTRICAL SYS. ALL SM (SN20001-) 116
ELECTRICAL SYS. JDX4 (SN -20000) 115
ELECTRICAL SYS. JDX8 (SN -20000) 115
ELECTRICAL SYS. 400 (SN -11000) 114
ELECTRICAL SYS. 400 (SN11001-20000) 115
ELECTRICAL SYS. 500 (SN -11000) 114
ELECTRICAL SYS. 500 (SN11001-20000) 115
ELECTRICAL SYS. 600 (SN -20000) 115
ENG. CPL., JDX4 SPECIAL 33
ENG. CPL., JDX6 & JDX8 (SN20001-) 35
ENG. CPL., 300 36
ENG. CPL., 400 (SN20001-) 33
ENG. CPL., 400, 500 & 600 (SN20001- 33
ENG. CROSSBARS 31
ENG. MOUNT 31
EXH. MANIFOLD, JDX4 SPECIAL 48
EXH. MANIFOLD, JDX6 & JDX8 49
EXH. MANIFOLD, 400 & 500 (SN -11000 47
EXH. MANIFOLD, 400 & 500 (SN11001-20000) 48
EXH. MANIFOLD, 400 & 500 (SN20001- 48
EXH. MANIFOLD, 600 (SN -20000) 48
EXH. MANIFOLD, 600 (SN20001-) 48

F

FAN & FAN BELT, JDX4 SPECIAL 76
FAN & FAN BELT, JDX6 & JDX8 77
FAN & FAN BELT, 300 & JDX4 78
FAN & FAN BELT, 400 (SN11001-20000) 74
FAN & FAN BELT, 400 & 500 (SN -1100 73
FAN & FAN BELT, 400 & 500 (SN20001- 76
FAN & FAN BELT, 500 (SN -11000) 73
FAN & FAN BELT, 500 (SN11001-20000) 75
FAN & FAN BELT, 500 (SN20001-) 76
FAN & FAN BELT, 600 (SN -20000) 75
FAN & FAN BELT, 600 (SN20001-) 76
FLYWHEEL, JDX4 (SN -20000) 59

Page

FLYWHEEL, JDX4 SPECIAL 58
FLYWHEEL, JDX6 & JDX8 58
FLYWHEEL, 300 (SN20001-) 60
FLYWHEEL, 400 (SN -11000) 56
FLYWHEEL, 400 (SN11001-20000 56
FLYWHEEL, 400, 500 & 600 (SN20001- 58
FLYWHEEL, 500 (SN -11000) 57
FLYWHEEL, 500 (SN11001-20000) 57
FLYWHEEL, 600 (SN -20000) 57
FOAM KIT 15
FOAM KIT 16
FOAM KIT 24
FOAM KIT 25
FRAME, FRONT JDX4 (SN -20000) 30
FRAME, FRONT, JDX4 SPECIAL 30
FRAME, FRONT, JDX6 & JDX8 (SN20001- 30
FRAME, FRONT, JDX8 (SN20001-) 30
FRAME, FRONT, 300 & 400 (SN20001-) 30
FRAME, FRONT, 500 & 600 (SN20001-) 30
FUEL FILTER, ALL SM (SN20001-) 94
FUEL FILTER, JDX4 & JDX8 (SN2551-20000) 93
FUEL FILTER, 400 & 500 (SN11001-20000) 93
FUEL FILTER, 600 (SN2551-20000) 93
FUEL GAUGE, ALL SM (SN20001-) 94
FUEL GAUGE, JDX4 & JDX8 (SN2551-20000) 93
FUEL GAUGE, 400 & 500 (SN -11000) 92
FUEL GAUGE, 400 & 500 (SN11001-20000) 93
FUEL GAUGE, 600 (SN2551-20000) 93
FUEL LINES, ALL SM (SN20001-) 94
FUEL LINES, JDX4 & JDX8 (SN2551-20000) 93
FUEL LINES, 400 & 500 (SN -11000) 92
FUEL LINES, 400 & 500 (SN11001-20000) 93
FUEL LINES, 600 (SN2551-20000) 93
FUEL PUMP 86
FUEL TANK, ALL SM (SN20001-) 94
FUEL TANK, JDX4 & JDX8 (SN2551-20000) 93
FUEL TANK, 400 & 500 (SN -11000) 92
FUEL TANK, 400 & 500 (SN11001-20000) 93
FUEL TANK, 600 (SN2551-20000) 93

G

GASKET, CYL. BASE JDX4 SPECIAL 44
GASKET, CYL. BASE JDX6 & JDX8 45
GASKET, CYL. BASE 300 & JDX4 46
GASKET, CYL. BASE 400 (SN -11000) 42
GASKET, CYL. BASE 400 (SN11001-20000) 43
GASKET, CYL. BASE 400 (SN20001-) 44
GASKET, CYL. BASE 500 (SN -11000) 42
GASKET, CYL. BASE 500 (SN11001-20000) 43
GASKET, CYL. BASE 500 (SN20001-) 44
GASKET, CYL. BASE 600 (SN -20000) 43
GASKET, CYL. BASE 600 (SN20001-) 44
GLOVE BOX, ALL SM (SN20001-) 22
GLOVE BOX, JDX4 & JDX8 (SN -20000) 21
GLOVE BOX, 400 & 500 (SN -11000) 20
GLOVE BOX, 400 & 500 (SN11001-20000) 21
GLOVE BOX, 600 (SN -20000) 21
GRAB HANDLE 11
GRILLE, HOOD 15
GUARD, ROCK 300, 400, 500 & 600 9
GUARD, ROCK, JDX4, JDX4 SPECIAL 10
GUARD, ROCK, JDX6 & JDX8 10

H

HANDLEBAR PAD 19
HANDLEBAR, JDX4 SPECIAL, JDX6 & JDX8 19
HANDLEBAR, 300, 600 & JDX4 19
HANDLEBAR, 400 & 500 (SN -11000) 18
HANDLEBAR, 400 & 500 (SN11001-) 19
HANDRAIL 14
HEAD, CYL. JDX4 SPECIAL 44

ALPHABETICAL INDEX - CONTINUED

Page

HEAD, CYL. JDX6 & JDX8 45
HEAD, CYL. 300 & JDX4 46
HEAD, CYL. 400 & 500 (SN -11000) 42
HEAD, CYL. 400 & 500 (SN11001-20000) 43
HEAD, CYL. 400 & 500 (SN20001-) 44
HEAD, CYL. 600 (SN -20000) 43
HEAD, CYL. 600 (SN20001-) 44
HEADLIGHT, ALL SM 17
HEADLIGHT, 400 & 500 (SN -11000) 114
HEAT DEFLECTOR 91
HIGH-ALTITUDE KIT, JDX4 (SN -20000) 123
HIGH-ALTITUDE KIT, JDX4 SPECIAL 124
HIGH-ALTITUDE KIT, JDX6 & JDX8 123
HIGH-ALTITUDE KIT, 300 (SN20001-) 123
HIGH-ALTITUDE KIT, 400, 500 & 600 124
HIGH-TORQUE KIT, JDX4 (SN -20000) 123
HIGH-TORQUE KIT, JDX4 SPECIAL 124
HIGH-TORQUE KIT, JDX6 & JDX8 123
HIGH-TORQUE KIT, 300 (SN20001-) 123
HIGH-TORQUE KIT, 400, 500 & 600 124
HOOD, JDX4, JDX4 SPECIAL, JDX6 & JDX8 16
HOOD, 300, 400, 500 & 600 15

I

IGN. ADV., JDX4 (SN -20000) 59
IGN. ADV., JDX4 SPECIAL 44
IGN. ADV., JDX6 AND JDX8 58
IGN. ADV., 300 (SN20001-) 60
IGN. ADV., 400 (SN -20000) 56
IGN. ADV., 400 & 500 (SN20001-) 44
IGN. ADV., 500 & 600 (SN -20000) 57
IGN. ADV., 600 (SN20001-) 44
IGN. COIL (STATOR) JDX4 (SN -20000) 67
IGN. COIL (STATOR) JDX4 SPECIAL 65
IGN. COIL (STATOR) JDX6 (SN20001-) 66
IGN. COIL (STATOR) JDX8 (SN20001-) 66
IGN. COIL (STATOR) 300 (SN20001-) 68
IGN. COIL (STATOR) 400 (SN -11000) 61
IGN. COIL (STATOR) 400 (SN11001-20000) 62
IGN. COIL (STATOR) 400 (SN20001-) 65
IGN. COIL (STATOR) 500 (SN -11000) 63
IGN. COIL (STATOR) 500 (SN11001-20000) 64
IGN. COIL (STATOR) 500 (SN20001-) 65
IGN. COIL (STATOR) 600 (SN20001-) 65
IGN. COIL 600 (SN -20000) 69
IGN. COIL 600 (SN20001-) 70
IGN. COIL, JDX4 SPECIAL 70
IGN. COIL, JDX6 & JDX8 71
IGN. COIL, 300 & JDX4 72
IGN. COIL, 400 & 500 (SN -20000) 69
IGN. COIL, 400 & 500 (SN20001-) 70
IGN. SWITCH, ALL SM (SN20001-) 116
IGN. SWITCH, JDX8 (SN -20000) 115
IGN. SWITCH, 400 & 500 (SN -11000) 114
IGN. SWITCH, 400 & 500 (SN11001-20000) 115
IGN. SWITCH, 600 & JDX4 (SN -20000) 115
IGN. WIRES, JDX4 SPECIAL 70
IGN. WIRES, JDX6 & JDX8 71
IGN. WIRES, 400 & 500 (SN -20000) 69
IGN. WIRES, 400 & 500 (SN20001-) 70
IGN. WIRES, 600 (SN -20000) 69
IGN. WIRES, 600 (SN20001-) 70
IGN, WIRES, 300 & JDX4 72
INSTR. PANEL, ALL SM (SN20001-) 22
INSTR. PANEL, JDX8 (SN -20000) 21
INSTR. PANEL, 400 & 500 (SN -11000) 20
INSTR. PANEL, 400 & 500 (SN11001-20000) 21
INSTR. PANEL, 600 & JDX4 (SN -20000 21
INT. MANIFOLD, JDX4 SPECIAL 48
INT. MANIFOLD, JDX6 & JDX8 49
INT. MANIFOLD, 300 & JDX4 50
INT. MANIFOLD, 400 & 500 (SN -11000 47
INT. MANIFOLD, 400 & 500 (SN11001-20000) 48

Page

INT. MANIFOLD, 400 & 500 (SN20001- 48
INT. MANIFOLD, 600 (SN -20000) 48
INT. MANIFOLD, 600 (SN20001-) 48

K

KIT, BACKREST 14
KIT, CARBURETOR (BENDIX) 89
KIT, CARBURETOR (WALBRO) 87
KIT, ELEC. START, JDX6 & JDX8 120
KIT, ELEC. START, 300 & JDX4 121
KIT, ELEC. START, 400 (SN -11000) 119
KIT, ELEC. START, 400 (SN11001 -) 120
KIT, ELEC. START, 500 (SN -11000) 119
KIT, ELEC. START, 500 (SN11001-) 120
KIT, ELEC. START, 600 & JDX4 SPECIAL 120
KIT, FOAM SILENCER 13
KIT, FOAM SILENCER 14
KIT, FOAM SILENCER 22
KIT, FOAM SILENCER 23
KIT, HEAVY-DUTY SUSPENSION 127
KIT, HIGH-ALTITUDE JDX4 (SN -20000) 123
KIT, HIGH-ALTITUDE JDX4 SPECIAL 124
KIT, HIGH-ALTITUDE JDX6 & JDX8 123
KIT, HIGH-ALTITUDE 300 (SN20001-) 123
KIT, HIGH-ALTITUDE 400, 500 & 600 124
KIT, HIGH-TORQUE JDX4 (SN -20000) 123
KIT, HIGH-TORQUE JDX4 SPECIAL 124
KIT, HIGH-TORQUE JDX6 & JDX8 123
KIT, HIGH-TORQUE 300 (SN20001-) 123
KIT, HIGH-TORQUE 400, 500 & 600 124
KIT, LARGE WINDSHIELD 21
KIT, LARGE WINDSHIELD 22
KIT, PISTON RING JDX4 SPECIAL 39
KIT, PISTON RING JDX6 & JDX8 40
KIT, PISTON RING 400 (SN11001-20000) 38
KIT, PISTON RING 400 (SN20001-) 39
KIT, PISTON RING 500 (SN11001-20000) 38
KIT, PISTON RING 500 (SN20001-) 39
KIT, PISTON RING 600 (SN -20000) 38
KIT, PISTON RING 600 (SN20001-) 39
KIT, PISTON, RING 400 (SN -11000) 37
KIT, PISTON, RING 500 (SN -11000) 37
KIT, SPEEDOMETER JDX4 SPECIAL & JDX8 118
KIT, SPEEDOMETER 300, 600, JDX4 & JDX6 118
KIT, SPEEDOMETER 400 (SN -11000) 117
KIT, SPEEDOMETER 400 (SN11001-) 118
KIT, SPEEDOMETER 500 (SN -11000) 117
KIT, SPEEDOMETER 500 (SN11001-) 118
KIT, TACH., JDX4 SPECIAL, JDX6 & JDX8 118
KIT, TACH., 300, 600 & JDX4 118
KIT, TACH., 400 & 500 (SN -11000) 117
KIT, TACH., 400 & 500 (SN11001-) 118
KIT, TOOL JDX4 SPECIAL 33
KIT, TOOL JDX6 & JDX8 (SN20001-) 35
KIT, TOOL JDX8 (SN -20000) 34
KIT, TOOL 300 & JDX4 36
KIT, TOOL 400, 500 & 600 (SN -20000 32
KIT, TOOL 400, 500 & 600 (SN20001- 33

L

LIGHT COIL JDX6 & JDX8 (SN20001-) 66
LIGHT COIL 300 (SN20001-) 68
LIGHT COIL 400 (SN11001-20000) 62
LIGHT COIL 500 (SN -11000) 63
LIGHT COIL 500 (SN11001-20000) 64
LIGHT COIL 600 & JDX8 (SN -20000) 64
LIGHT COIL, JDX4 (SN -20000) 67
LIGHT COIL, JDX4 SPECIAL 65
LIGHT COIL, 400 (SN -11000) 61
LIGHT COIL, 400 & 500 (SN20001-) 65
LIGHT COIL, 600 (SN20001-) 65

ALPHABETICAL INDEX - CONTINUED

Page

LIGHT SWITCH 400 & 500 (SN -11000) 114
LIGHT SWITCH, ALL SM (SN20001-) 116
LIGHT SWITCH, JDX8 (SN -20000) 115
LIGHT SWITCH, 400 & 500 (SN11001-20000) 115
LIGHT SWITCH, 600 & JDX4 (SN -20000 115

M

MANIFOLD, EXH. JDX4 (SN -20000) 53
MANIFOLD, EXH. JDX4 SPECIAL 48
MANIFOLD, EXH. JDX6 & JDX8 49
MANIFOLD, EXH. 300 (SN -20000) 54
MANIFOLD, EXH. 400 & 500 (SN -11000 47
MANIFOLD, EXH. 400 & 500 (SN11001-20000) 48
MANIFOLD, EXH. 400 & 500 (SN20001- 48
MANIFOLD, EXH. 600 (SN -20000) 48
MANIFOLD, EXH. 600 (SN20001-) 48
MANIFOLD, INT. JDX4 SPECIAL 48
MANIFOLD, INT. JDX6 & JDX8 49
MANIFOLD, INT. 300 & JDX4 50
MANIFOLD, INT. 400 & 500 (SN -11000 47
MANIFOLD, INT. 400 & 500 (SN11001-20000) 48
MANIFOLD, INT. 400 & 500 (SN20001- 48
MANIFOLD, INT. 600 (SN -20000) 48
MANIFOLD, INT. 600 (SN20001-) 48
MUFFLER 300 (SN20001-) 54
MUFFLER, JDX4 (SN -20000) 53
MUFFLER, JDX6 & JDX8 (SN20001-) 55
MUFFLER, 400 & 500 (SN -11000) 51
MUFFLER, 400 & 500 (SN11001-20000) 52
MUFFLER, 400, 500 & 600 (SN20001-) 55
MUFFLER, 600 & JDX8 (SN -20000) 52

O

OIL, SNOWMOBILE 128

P

PAN, JDX4, JDX4 SPECIAL, JDX6 & JDX8 10
PAN, 300, 400, 500 & 600 9
PISTONS, JDX4 SPECIAL 39
PISTONS, JDX6 & JDX8 40
PISTONS, 400 & 500 (SN -11000) 37
PISTONS, 400 & 500 (SN11001-20000) 38
PISTONS, 400, 500 & 600 (SN20001-) 39
PISTONS, 600 (SN -20000) 38
PIVOT ARM & SPRING, JDX4 (SN -20000 108
PIVOT ARM & SPRING, JDX4 SPECIAL 113
PIVOT ARM & SPRING, JDX6 (SN20001- 113
PIVOT ARM & SPRING, JDX8 (SN -20000 108
PIVOT ARM & SPRING, JDX8 (SN20001- 113
PIVOT ARM & SPRING, 300, 400, 500 & 600 108
POINTS, BREAKER JDX4 (SN -20000) 67
POINTS, BREAKER JDX4 SPECIAL 65
POINTS, BREAKER JDX6 (SN20001-) 66
POINTS, BREAKER JDX8 (SN -20000) 64
POINTS, BREAKER JDX8 (SN20001-) 66
POINTS, BREAKER 3-0 (SN20001-) 68
POINTS, BREAKER 400 (SN -11000) 61
POINTS, BREAKER 400 (SN11001-20000) 62
POINTS, BREAKER 500 (SN -11000) 63
POINTS, BREAKER 500 (SN11001-20000) 64
POINTS, BREAKER 500 (SN20001-) 65
POINTS, BREAKER 600 (SN -20000) 64
POINTS, BREAKER 600 (SN20001-) 65
POINTS, BREAKER, 400 (SN20001-) 65
POWER MODULES 29

Page

R

REAR IDLER, JDX4 (SN -20000) 108
REAR IDLER, JDX4 SPECIAL 112
REAR IDLER, JDX6 (SN20001-) 112
REAR IDLER, JDX8 (SN -20000) 108
REAR IDLER, JDX8 (SN20001-) 112
REAR IDLER, 300 & 400 (SN20001-) 109
REAR IDLER, 400 & 500 (SN -20000) 107
REAR IDLER, 500 & 600 (SN20001-) 109
REAR IDLER, 600 (SN -20000) 107
RECOIL STARTER, JDX4 (SN -20000) 80
RECOIL STARTER, JDX4 SPECIAL & JDX6 79
RECOIL STARTER, JDX8 79
RECOIL STARTER, 300 (SN20001-21504) 80
RECOIL STARTER, 300 (SN21505-) 81
RECOIL STARTER, 400, 500 & 600 79
RECTIFIER 119
RECTIFIER 120
RECTIFIER 121
REED VALVE 49
RING GEAR, 300 & JDX4 41
RINGS, JDX4 SPECIAL 39
RINGS, JDX6 & JDX8 40
RINGS, 400 & 500 (SN -11000) 37
RINGS, 400 & 500 (SN11001-20000) 38
RINGS, 400, 500 & 600 (SN20001-) 39
RINGS, 600 (SN -20000) 38

S

SEAT 13
SECONDARY SHAFT, JDX4 SPECIAL 101
SECONDARY SHAFT, 300, 400, 500 & JDX4 101
SECONDARY SHAFT, 600, JDX6 & JDX8 102
SHEAVES, DR. JDX4 SPECIAL 99
SHEAVES, DR. JDX8 (SN20001-) 99
SHEAVES, DR. 300 & JDX4 98
SHEAVES, DR. 400 (SN -11000) 95
SHEAVES, DR. 400 (SN11001-20000) 95
SHEAVES, DR. 400 & 500 (SN20001-) 99
SHEAVES, DR. 500 (SN -11000) 96
SHEAVES, DR. 500 (SN11001-20000) 97
SHEAVES, DR. 600 & JDX6 (SN20001-) 99
SHEAVES, DR. 600 & JDX8 (SN -20000) 97
SHEAVES, DRIVEN JDX4 SPECIAL 99
SHEAVES, DRIVEN JDX6 (SN20001-) 99
SHEAVES, DRIVEN JDX8 (SN -20000) 97
SHEAVES, DRIVEN JDX8 (SN20001-) 99
SHEAVES, DRIVEN 300 & JDX4 98
SHEAVES, DRIVEN 400 (SN -11000) 95
SHEAVES, DRIVEN 400 (SN11001-20000) 95
SHEAVES, DRIVEN 400 (SN20001-) 99
SHEAVES, DRIVEN 500 (SN -11000) 96
SHEAVES, DRIVEN 500 (SN11001-20000) 97
SHEAVES, DRIVEN 500 (SN20001-) 99
SHEAVES, DRIVEN 600 (SN -20000) 97
SHEAVES, DRIVEN 600 (SN20001-) 99
SHOCK, ALL SM (SN20001-) 127
SHOCK, 400 & 500 (SN -11000) 125
SHOCK, 400, & 500 (SN11001-20000) 126
SHOCK, 600, JDX4 & JDX8 (SN -20000) 126
SKI ASSEMBLY 28
SLIDE SUSP. JDX4 SPECIAL 112
SLIDE SUSP. JDX4 SPECIAL 113
SLIDE SUSP. JDX6 & JDX8 (SN20001-) 112
SLIDE SUSP. JDX6 & JDX8 (SN20001-) 113
SNOW FLAP, JDX4 SPECIAL 10
SNOW FLAP, JDX4, JDX6 & JDX8 10
SNOW FLAP, 300 12
SNOW FLAP, 400 & 500 (SN -11000) 128
SNOW FLAP, 400, 500 & 600 11
SOLENOID, 300 & JDX4 121
SOLENOID, 400 & 500 (SN -11000) 119

ALPHABETICAL INDEX - CONTINUED

	Page
SOLENOID, 400 & 500 (SN11001-)	120
SOLENOID, 600, JDX4 SPECIAL, JDX6 & JDX8	120
SPARK PLUGS, JDX4 SPECIAL	70
SPARK PLUGS, JDX6 & JDX8	71
SPARK PLUGS, 300 & JDX4	72
SPARK PLUGS, 400 & 500 (SN -20000)	69
SPARK PLUGS, 400 & 500 (SN20001-)	70
SPARK PLUGS, 600 (SN -20000)	69
SPARK PLUGS, 600 (SN20001-)	70
SPEEDOMETER, JDX4 SPECIAL, JDX6 & JDX8	118
SPEEDOMETER, 300, 600 & JDX4	118
SPEEDOMETER, 400 & 500 (SN -11000)	117
SPEEDOMETER, 400 & 500 (SN11001-)	118
SPINDLES, STEERING	28
SPRINGS, BOGIE H-D, 300 (SN20001-)	106
SPRINGS, BOGIE H-D, 400 (SN20001-)	106
SPRINGS, BOGIE, H-D, 500 (SN20001-	106
SPRINGS, BOGIE, H-D, 600 (SN20001-	106
SPRINGS, PIVOT H-D 300, 400, 500, 600	129
SPRINGS, PIVOT H-D, JDX4 (SN -20000	110
SPRINGS, PIVOT H-D, JDX4 (SN -20000	129
SPRINGS, PIVOT H-D, JDX8 (SN -20000	110
SPRINGS, PIVOT H-D, JDX8 (SN -20000	129
SPRINGS, PIVOT H-D, 300, 400, 500 & 600	110
SPRINGS, SKI	28
SPRINGS, SLIDE RAIL JDX4 SPECIAL	113
SPRINGS, SLIDE RAIL JDX6 (SN20001-	113
SPRINGS, SLIDE RAIL JDX8 (SN20001-	113
SPROCKETS, DR. JDX4 SPECIAL	101
SPROCKETS, DR. JDX4 SPECIAL	103
SPROCKETS, DR. 300, 400, 500 & JDX4	101
SPROCKETS, DR. 300, 400, 500 & JDX4	103
SPROCKETS, DR. 600, JDX6 & JDX8	102
SPROCKETS, DR. 600, JDX6 & JDX8	103
SPROCKETS, DRIVEN	103
STARTER, 12-VOLT	122
STATOR ASSY., JDX4 (SN -20000)	67
STATOR ASSY., JDX4 SPECIAL	65
STATOR ASSY., JDX6 & JDX8 (SN20001-	66
STATOR ASSY., 300 (SN20001-)	68
STATOR ASSY., 400 (SN -11000)	61
STATOR ASSY., 400 (SN11001-20000)	62
STATOR ASSY., 400 & 500 (SN20001-)	65
STATOR ASSY., 500 (SN -11000)	63
STATOR ASSY., 500 (SN11001-20000)	64
STATOR ASSY., 600 (SN20001-)	65
STATOR ASSY., 600 & JDX8 (SN -20000	64
STEERING ARM, JDX4 SPECIAL	27
STEERING ARM, JDX6 & JDX8	27
STEERING ARM, 300, 600 & JDX4	27
STEERING ARM, 400 & 500 (SN -11000)	26
STEERING ARM, 400 & 500 (SN11001-)	27
STEERING SHAFT, JDX4 SPECIAL	27
STEERING SHAFT, JDX6 & JDX8	27
STEERING SHAFT, 300, 600 & JDX4	27
STEERING SHAFT, 400 & 500 (SN -1100	26
STEERING SHAFT, 400 & 500 (SN11001-	27
STEERING SHAFT, 500 (SN -11000)	26
STEERING SHAFT, 500 (SN11001-)	27
STEERING SUPPORT	30
SUSP. STD., JDX4 & JDX8 (SN -20000)	105
SUSP. STD., JDX4 SPECIAL	113
SUSP. STD., JDX6 & JDX8	113
SUSP. STD., 300 & 400 (SN20001-)	106
SUSP. STD., 400 & 500 (SN -20000)	104
SUSP. STD., 500 & 600 (SN20001-)	106
SUSP. STD., 600 (SN -20000)	104
SUSP, H-D, JDX4 & JDX8 (SN -20000)	110
SUSP, H-D, JDX4 & JDX8 (SN -20000)	129
SUSP, H-D, 300 & 400 (SN20001-)	106
SUSP, H-D, 300, 400, 500 & 600	110
SUSP, H-D, 300, 400, 500 & 600	129
SUSP, H-D, 500 & 600 (SN20001-)	106
SWITCH, BRAKE LIGHT JDX4 (SN -20000	115
SWITCH, BRAKE LIGHT JDX8 (SN -20000	115
SWITCH, BRAKE LIGHT SM (20001-)	116
SWITCH, BRAKE LIGHT 400 (SN -11000)	114
SWITCH, BRAKE LIGHT 400 (SN11001-20000)	115
SWITCH, BRAKE LIGHT 500 (SN -11000)	114
SWITCH, BRAKE LIGHT 500 (SN11001-20000)	115
SWITCH, BRAKE LIGHT 600 (SN -20000)	115
SWITCH, IGN. ALL SM (SN20001-)	116
SWITCH, IGN. JDX8 (SN -20000)	115
SWITCH, IGN. 400 & 500 (SN -11000)	114
SWITCH, IGN. 400 & 500 (SN11001-20000)	115
SWITCH, IGN. 600 & JDX4 (SN -20000)	115
SWITCH, LIGHT ALL SM (SN20001-)	116
SWITCH, LIGHT JDX8 (SN -20000)	115
SWITCH, LIGHT 400 & 500 (SN -11000)	114
SWITCH, LIGHT 400 500 (SN11001-20000	115
SWITCH, LIGHT 600 & JDX4 (SN -20000	115

T

	Page
TACH., JDX6 & JDX8	118
TACH., 400 & 500 (SN -11000)	117
TACH., 400 & 500 (SN11001-)	118
TACH,, 300, 600, JDX4 & JDX4 SPECIAL	118
TAILLIGHT 400 & 500 (SN -11000)	114
TAILLIGHT, ALL SM (SN20001-)	116
TAILLIGHT, JDX8 (SN -20000)	115
TAILLIGHT, 400 & 500 (SN11001-20000)	115
TAILLIGHT, 600 & JDX4 (SN -20000)	115
THROTTLE CABBLE, 300, 600 & JDX4	19
THROTTLE CABLE JDX6 & JDX8	19
THROTTLE CABLE, JDX4 SPECIAL, JDX6 & JDX	19
THROTTLE CABLE, 400 & 500 (SN -1100	18
THROTTLE CABLE, 400 & 500 (SN11001-	19
THROTTLE CABLE, 500 (SN -11000)	18
THROTTLE CABLE, 500 (SN11001-)	19
TIE RODS, JDX4 SPECIAL, JDX6 & JDX8	27
TIE RODS, 300, 600, & JDX4	27
TIE RODS, 400 & 500 (SN -11000)	26
TIE RODS, 400 & 500 (SN11001-)	27
TOOL KIT, JDX4 SPECIAL	33
TOOL KIT, JDX6 & JDX8 (SN20001-)	35
TOOL KIT, JDX8 (SN -20000)	34
TOOL KIT, 300 & JDX4	36
TOOL KIT, 400, 500 & 600 (SN -20000	32
TOOL KIT, 400, 500 & 600 (SN20001-	33
TRACK, JDX4 & JDX8 (SN -20000)	105
TRACK, JDX4 SPECIAL	112
TRACK, JDX6 & JDX8 (SN20001-)	112
TRACK, 300 & 400 (SN20001-)	106
TRACK, 400, 500 & 600 (SN -20000)	104
TRACK, 500 & 600 (SN20001-)	106
TRIM STRIP	9
TRIM STRIP	10
TUNNEL, JDX4 JDX4 SPECIAL, JDX6 & JDX8	10
TUNNEL, 300, 400, 500 & 600	9

V

	Page
VOLT, REG., ALL SM (SN20001-)	116
VOLT, REG,, 400 & 500 (SN11001-20000)	115

W

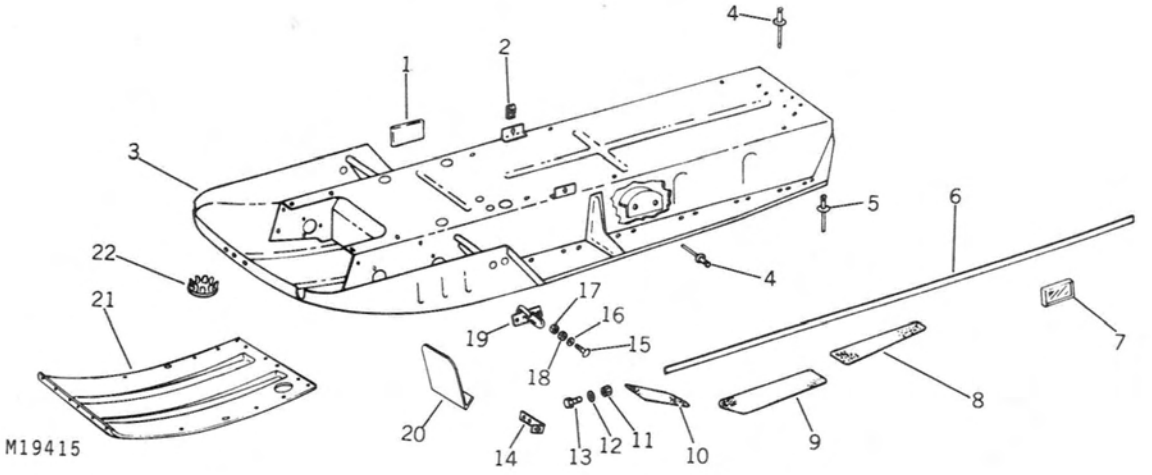
	Page
WEAR RODS	28
WINDSHIELD, ALL SM (SN20001-)	22
WINDSHIELD, JDX8 (SN -20000)	21
WINDSHIELD, 400 & 500 (SN -11000)	20
WINDSHIELD, 400 & 500 (SN11001-20000)	21
WINDSHIELD, 600 & JDX4 (SN -20000)	21
WIRING HARNESS, SM (SN20001-)	116
WIRING HARNESS, 500 (SN -11000)	114
WIRING, HARNESS, 400 (SN -11000)	114

ALPHABETICAL INDEX - CONTINUED

Page

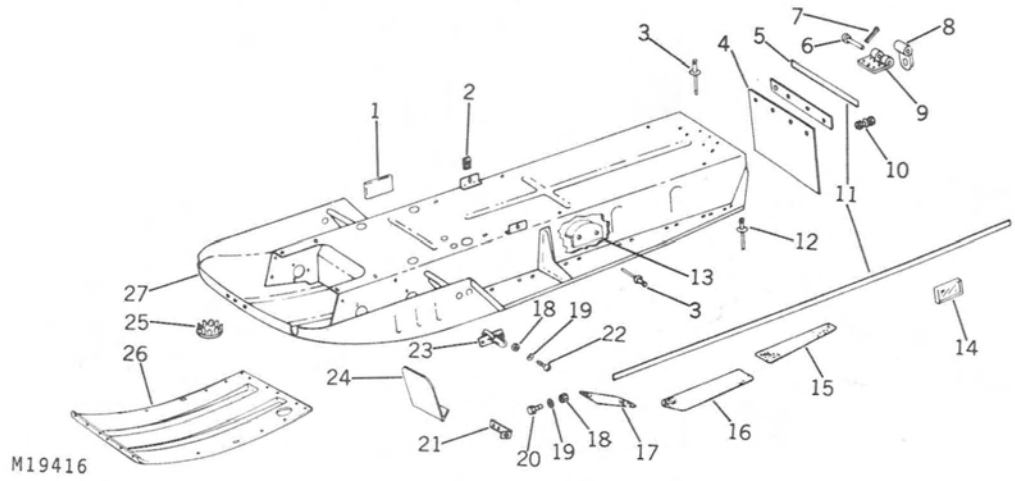
Page

TUNNEL
300, 400, 500 AND 600



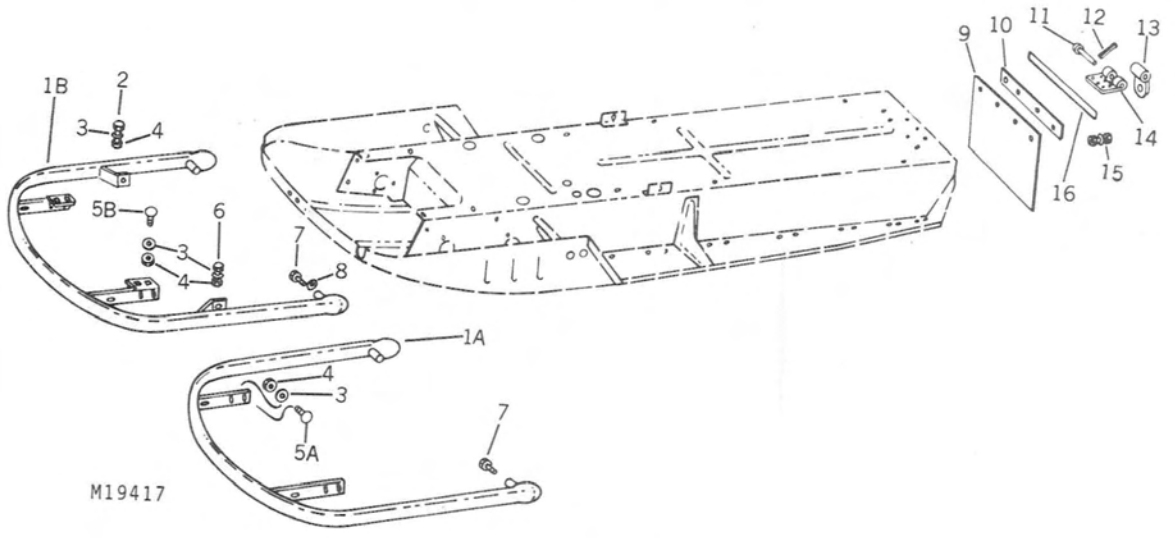
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63705	(-)	REFLECTOR, AMBER (2 USED)
2	M 63356	(-11000)	NUT, SPEED, NO. 10 (400 AND 500) (2 USED)
	M 63775	(11001-)	GROMMET (300, 400 AND 500) (2 USED)
	M 63775	(2551-)	GROMMET (600) (2 USED)
3	AM 52029	(-11000)	TUNNEL (400 AND 500)
	AM 52308	(11001-20000)	TUNNEL (400 AND 500)
	AM 52840	(20001-30000)	TUNNEL (300, 400 AND 500)
	AM 52025	(-20000)	TUNNEL (600)
	AM 52841	(20001-)	TUNNEL (600)
4	M 63200	(-)	RIVET, POP, 3/16" X 13/32"
5	M 63199	(-)	RIVET, POP, 3/16" X 5/16"
6	... .	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. (45.7 M) ROLL (CUT TO LENGTH)
7	M 63348	(-)	REFLECTOR, RED (2 USED)
8	AM 52297	(-)	TREADS, FOOT, REAR R.H. AND L.H.
9	AM 52296	(-)	TREADS, FOOT, CENTER, R.H. AND L.H.
10	AM 52295	(-)	TREADS, FOOT, FRONT, R.H. AND L.H.
11	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
12	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (4 USED)
13	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (4 USED)
14	M 63155	(-XXXXX)	BRACKET, TIE
	M 63875	(XXXXX-)	BRACKET, TIE
15	19H 1900	(-11000)	SCREW, CAP, 5/16" X 3/4" (400 AND 500) (2 USED)
	3H 1778	(11001-)	BOLT, RD. HD., 1/4" X 5/8" (300, 400 AND 500) (2 USED)
	3H 1778	(2551-)	BOLT, RD. HD., 1/4" X 5/8" (600) (2 USED)
16	24H 1287	(11001-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (300, 400 AND 500) (2 USED)
	24H 1287	(2551-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (600) (2 USED)
17	M 63277	(-11000)	NUT, LOCK, 5/16" (400 AND 500) (2 USED)
18	M 63707	(11001-)	NUT, LOCK, 1/4" (300, 400 AND 500) (2 USED)
	M 63707	(2551-)	NUT, LOCK, 1/4" (600) (2 USED)
19	AM 52192	(-11000)	LATCH, HOOD, R.H. (400 AND 500)
	AM 52193	(-11000)	LATCH, HOOD, L.H. (400 AND 500)
	AM 52318	(11001-)	LATCH, HOOD, R.H. (300, 400 AND 500)
	AM 52319	(11001-)	LATCH, HOOD, L.H. (300, 400 AND 500)
	AM 52318	(2551-)	LATCH, HOOD, R.H. (600)
	AM 52319	(2551-)	LATCH, HOOD, L.H. (600)
20	M 64649	(20001-)	EXTENSION, FOOTREST (300, 400 AND 500)
	M 64650	(20001-)	EXTENSION, FOOTREST (600)
21	M 63738	(-)	REINFORCEMENT PAN (SERVICE ONLY)
22	M 63929	(-)	BUTTON, PLUG

TUNNEL AND SNOW FLAP
JDX4, JDX4 SPECIAL, JDX6 AND JDX8



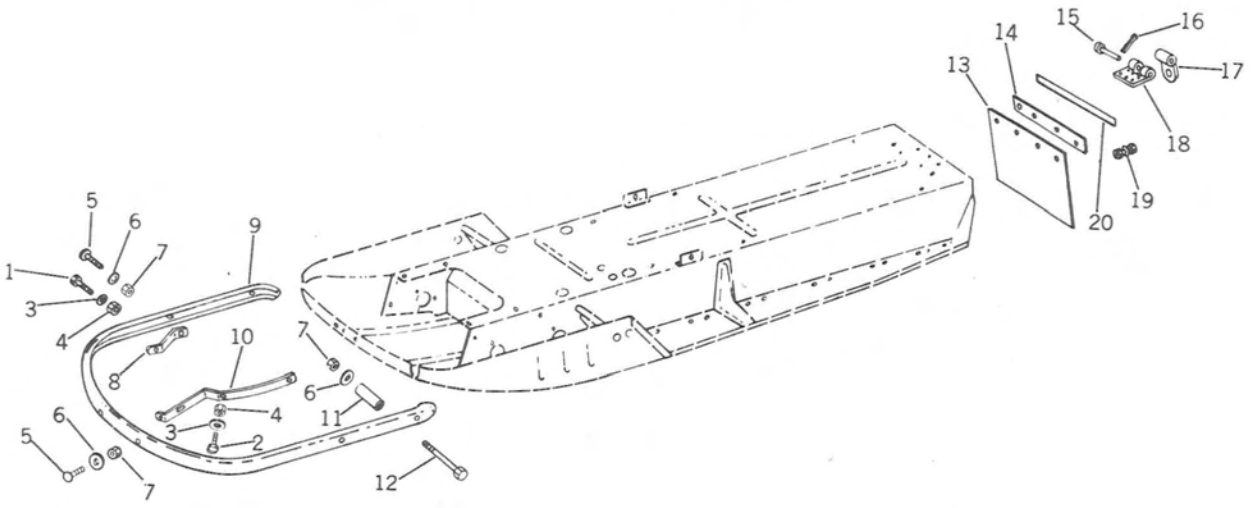
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63705	(-)	REFLECTOR, AMBER (2 USED)
2	M 63775	(-)	GROMMET, PLASTIC (2 USED)
3	M 63200	(-)	RIVET, POP, 3/16" X 13/32"
4	M 63796	(-)	FLAP, SNOW (15-1/2")
5	M 63876	(-)	STRAP, SNOW FLAP
6	M 63247	(-)	PIN, HINGE
7	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
8	M 63248	(-)	HINGE, HITCH
9	M 63059	(-)	HINGE, TUNNEL
10	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (4 USED)
	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
	14H 778	(-)	NUT, 3/16" (4 USED)
11	... .	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. ROLL CUT TO LENGTH
12	M 63199	(-)	RIVET, POP, 3/16" X 5/16"
13	M 63080	(-20000)	STABILIZERS, TRACK (JDX4 AND JDX8) (2 USED)
14	M 63348	(-)	REFLECTOR, RED (2 USED)
15	AM 52297	(-)	TREADS, FOOT, REAR R.H. AND L.H.
16	AM 52296	(-)	TREADS, FOOT, CENTER R.H. AND L.H.
17	AM 52295	(-)	TREADS, FOOT, FRONT R.H. AND L.H.
18	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
19	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (6 USED)
20	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (4 USED)
21	M 63831	(-XXXXX)	BRACKET, TIE
	M 63875	(XXXXX-)	BRACKET, TIE
22	3H 1778	(-)	BOLT, ROUND HEAD, 1/4" X 5/8" (2 USED)
23	AM 52440	(-)	LATCH, HOOD, R.H.
	AM 52441	(-)	LATCH, HOOD, L.H.
24	M 64654	(20001-)	EXTENSION, FOOTREST (JDX4 SPECIAL, JDX6 AND JDX8)
25	M 63929	(-)	BUTTON, PLUG
26	M 63738	(-)	REINFORCEMENT, PAN (SERVICE ONLY)
27	AM 52408	(-20000)	TUNNEL, JDX4
	AM 52439	(-20000)	TUNNEL, JDX8
	AM 52839	(20001-)	TUNNEL, JDX4 SPECIAL, JDX6 & JDX8

BUMPER ASSEMBLY AND SNOWFLAP (400, 500, 600, JDX6 AND JDX8)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1A	AM 52162	(-11000)	BUMPER (400 AND 500)
1B	AM 52352	(11001-)	BUMPER (400 AND 500)
	AM 52352	(2551-)	BUMPER (600 AND JDX8)
	AM 52352	(20001-)	BUMPER (JDX6)
2	19H 1791	(11001-)	SCREW, CAP, 1/4" X 1-1/4" (RIGHT SIDE) (400 AND 500)
	19H 1791	(2551-)	SCREW, CAP, 1/4" X 1-1/4" (RIGHT SIDE) (600 AND JDX8)
	19H 1791	(20001-)	SCREW, CAP, 1/4" X 1-1/4" (RIGHT SIDE) (JDX6)
3	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (8 USED)
4	M 63707	(-)	NUT, LOCK, 1/4" (8 USED)
5A	3H 1778	(-11000)	BOLT, ROUND HEAD, 1/4" X 5/8" (400 AND 500) (4 USED)
5B	3H 1701	(11001-)	BOLT, ROUND HEAD, 1/4" X 3/4" (400 AND 500) (4 USED)
	3H 1701	(2551-)	BOLT, ROUND HEAD, 1/4" X 3/4" (600 AND JDX8) (4 USED)
	3H 1701	(20001-)	BOLT, ROUND HEAD, 1/4" X 3/4" (JDX6) (4 USED)
6	19H 1914	(11000-)	SCREW, CAP, 1/4" X 3/4" (LEFT SIDE) (400 AND 500)
	19H 1914	(2551-)	SCREW, CAP, 1/4" X 3/4" (LEFT SIDE) (600 AND JDX8)
	19H 1914	(20001-)	SCREW, CAP, 1/4" X 3/4" (LEFT SIDE) (JDX6)
7	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (2 USED)
8	24H 1136	(11001-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (400 AND 500) (2 USED)
	24H 1136	(2551-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (600 AND JDX8) (2 USED)
	24H 1136	(20001-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (JDX6) (2 USED)
9	M 63213	(2551 - 11000)	FLAP, SNOW (15-1/2") (400 AND 500)
	M 63796	(11001-)	FLAP, SNOW (15-1/2") (400 AND 500)
	M 63797	(2551-)	FLAP, SNOW (18") (600)
	M 63796	(-)	FLAP, SNOW (JDX6-JDX8)
10	M 63215	(-)	STRAP, SNOW FLAP (400 AND 500) (SUB. M63876)
	M 63214	(-)	STRAP, SNOW FLAP (600)
11	M 63247	(-)	PIN, HINGE
12	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
13	M 63248	(-)	HINGE, HITCH
14	M 63059	(-)	HINGE, TUNNEL
15	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (4 USED)
	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
	14H 778	(-)	NUT, 3/16" (4 USED)
16	... .	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. (45.7 M) ROLL (CUT TO LENGTH)
..	AM 52232	(-11000)	KIT, SNOW FLAP, COMPLETE (400 AND 500)

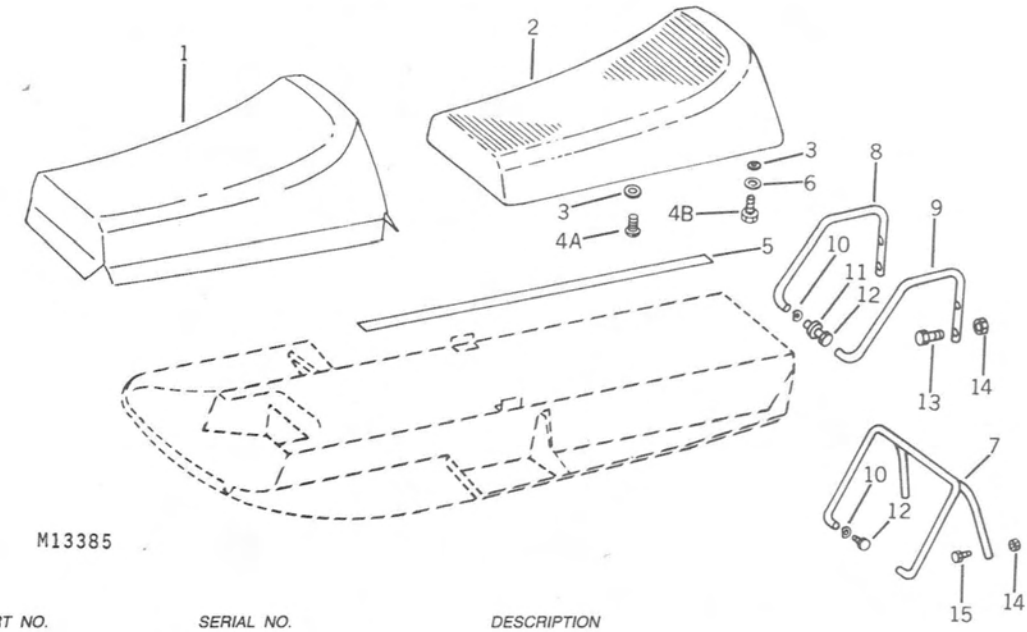
BUMPER ASSEMBLY AND SNOWFLAP
300, JDX4 AND JDX4 SPECIAL



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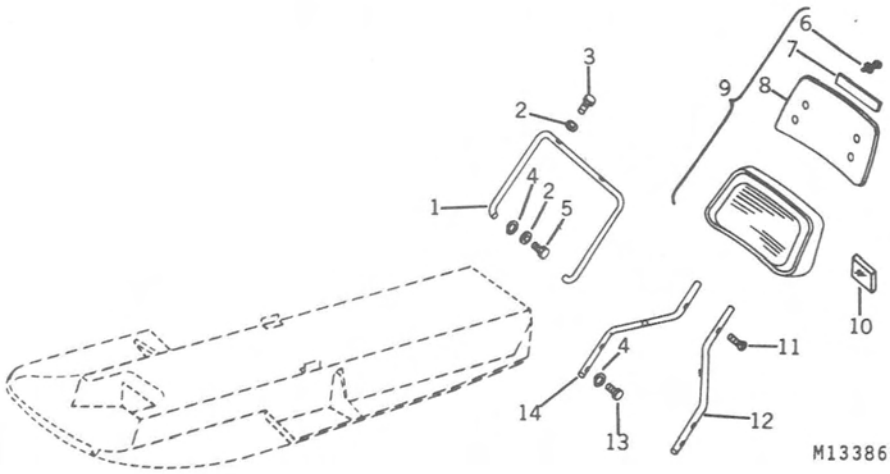
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (RIGHT SIDE)
2	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (LEFT SIDE)
3	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (4 USED)
4	M 63707	(-)	NUT, LOCK, 1/4" (4 USED)
5	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (4 USED)
6	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (6 USED)
7	M 63277	(-)	NUT, LOCK, 5/16" (6 USED)
8	M 63857	(-)	SPACER, BUMPER (2 USED)
9	M 63844	(-)	BUMPER
10	M 63838	(-)	BRACKET, BUMPER (2 USED)
11	M 63858	(-)	FERRULE, BUMPER (2 USED)
12	3H 1549	(-)	BOLT, ROUND HEAD, 5/16" X 2-1/2" (2 USED)
13	M 63796	(11001 -)	FLAP, SNOW (15-1/2") (300)
	M 63796	(-)	FLAP, SNOW (JDX4 AND JDX4 SPECIAL)
14	M 63215	(-)	STRAP, SNOW FLAP (300) (SUB. M63876)
	M 63876	(-)	STRAP, SNOW FLAP (JDX4 AND JDX4 SPECIAL)
15	M 63247	(-)	PIN, HINGE
16	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
17	M 63248	(-)	HINGE, HITCH
18	M 63059	(-)	HINGE, TUNNEL
19	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (4 USED)
	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (4 USED)
	12H 246	(-)	WASHER, LOCK, 3/16" (4 USED)
	14H 778	(-)	NUT, 3/16" (4 USED)
20	... .	(-)	TAPE, REFLECTIVE (SUB. M63900) 50 YD. (45.7 M) ROLL (CUT TO LENGTH)

REAR GRAB HANDLES AND SEAT



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64073	(-)	COVER, SEAT, REPLACEMENT (400, 500, 600, JDX4 SPECIAL, JDX6, AND JDX8)
	M 64074	(-)	COVER, SEAT, REPLACEMENT (300 AND JDX4)
2	AM 52314	(-)	SEAT (600, JDX6 AND JDX8)
	AM 52413	(-)	SEAT (300, JDX4 SPECIAL AND JDX4)
	AM 52066	(2551 - 11000)	SEAT (400 AND 500)
	AM 52314	(11001 -)	SEAT (400 AND 500)
3	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060"
4A	21H 1305	(- 11000)	SCREW, MACHINE, 1/4" X 1" (400 AND 500) (4 USED)
4B	19H 1914	(11001 -)	SCREW, CAP, 1/4" X 1" (400 AND 500) (2 USED)
	19H 1914	(2551 -)	SCREW, CAP, 1/4" X 1" (600, JDX4 AND JDX8) (2 USED)
	19H 1914	(20001 -)	SCREW, CAP, 1/4" X 1" (300, JDX4 SPECIAL AND JDX6)
5	... .	(-)	TAPE, BLACK TUNNEL TOP (SUB. M63861) 50 YD. ROLL, CUT AS REQUIRED (600 ONLY)
6	12H 297	(11001 -)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (400 AND 500) (2 USED)
	12H 297	(2551 -)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (600, JDX4 AND JDX8)
	12H 297	(20001 -)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (300, JDX4 SPECIAL AND JDX6)
I 7	AM 52076	(- 11000)	HANDRAIL (400 AND 500)
8	AM 52324	(11001 -)	HANDLE, GRAB, R.H. (400 AND 500)
	AM 52324	(2551 -)	HANDLE, GRAB, R.H. (600, JDX4 AND JDX8)
	AM 52324	(20001 -)	HANDLE, GRAB, R.H. (300, JDX4 SPECIAL AND JDX6)
9	AM 52325	(11001 -)	HANDLE, GRAB, L.H. (400 AND 500)
	AM 52325	(2551 -)	HANDLE, GRAB, L.H. (600, JDX4 AND JDX8)
	AM 52325	(20001 -)	HANDLE, GRAB, L.H. (300, JDX4 SPECIAL AND JDX6)
10	M 63115	(-)	WASHER, MODULE MOUNT (2 USED)
11	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
12	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED)
13	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
14	M 63707	(-)	NUT, LOCK, 1/4"
15	19H 1914	(- 11000)	SCREW, CAP, 1/4" X 1" (400 AND 500) (2 USED)

BACKREST AND HANDRAIL

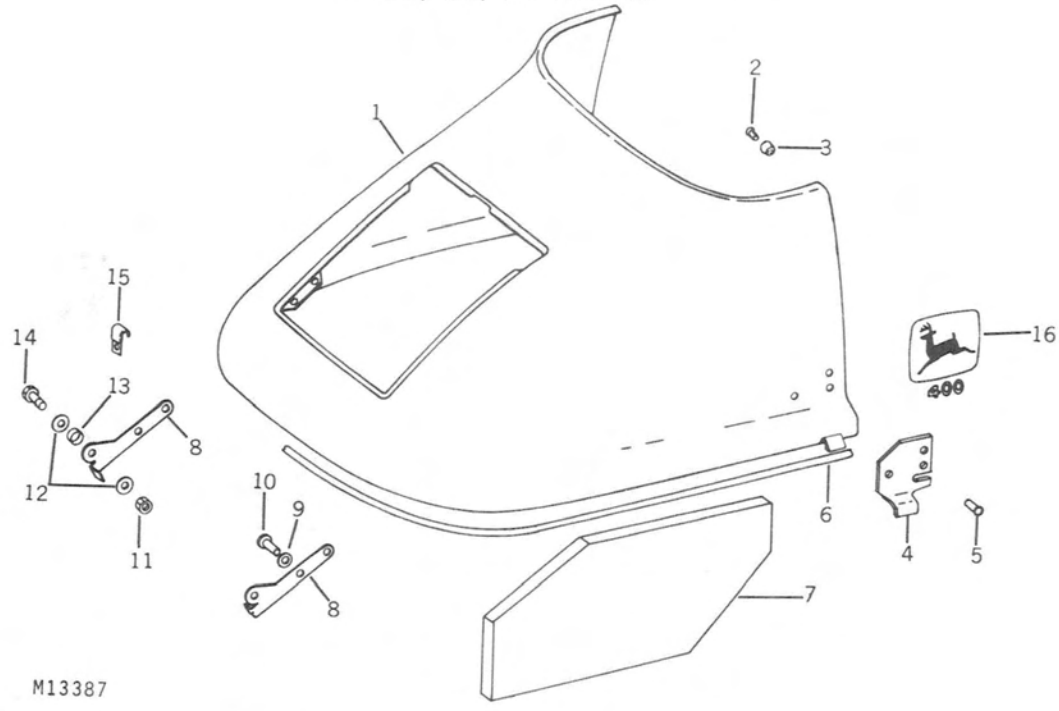


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52451	*	(-)	HANDRAIL, BACKREST
	AM 52415		(-)	HANDRAIL, BACKREST (600)
2	12H 302		(-)	WASHER, LOCK, 1/4" (4 USED)
3	19H 1914		(-)	SCREW, CAP, 1/4" X 1" (2 USED)
4	M 63115		(-)	WASHER, MODULE MOUNT (2 USED)
5	19H 1948		(-)	SCREW, CAP, 1/4" X 3/4" (2 USED)
6	M 63893		(-)	SCREW, MACHINE, 1/4" X 1/4" (2 USED)
	12H 297		(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (2 USED)
7	M 64131		(-)	DECAL
8	M 63892		(-)	BACK PANEL, BACKREST
9	AM 52356	*	(-)	BACKREST ASSEMBLY
10	M 63348	*	(-)	REFLECTOR, RED (2 USED)
11	21H 1287		(-)	SCREW, MACHINE, 1/4" X 1-1/4" (2 USED)
12	AM 52453	*	(-)	SUPPORT, BACKREST L.H. (300, 400, 500, JDX4, JDX4 SPECIAL, JDX6, AND JDX8)
	AM 52417		(-)	SUPPORT, BACKREST L.H. (600)
13	19H 1791		(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED)
14	AM 52452	*	(-)	SUPPORT, BACKREST R.H. (300, 400, 500, JDX4, JDX4 SPECIAL, JDX6, AND JDX8)
	AM 52416		(-)	SUPPORT, BACKREST R.H. (600)

*KIT LISTED BELOW INCLUDES HARDWARE AND PARTS FOLLOWED BY AN ASTERISK:

..	BM 21023	(-)	KIT, BACKREST (300, 400, 500, JDX4, JDX4 SPECIAL, JDX6, AND JDX8)

HOOD ASSEMBLY
300, 400, 500 AND 600

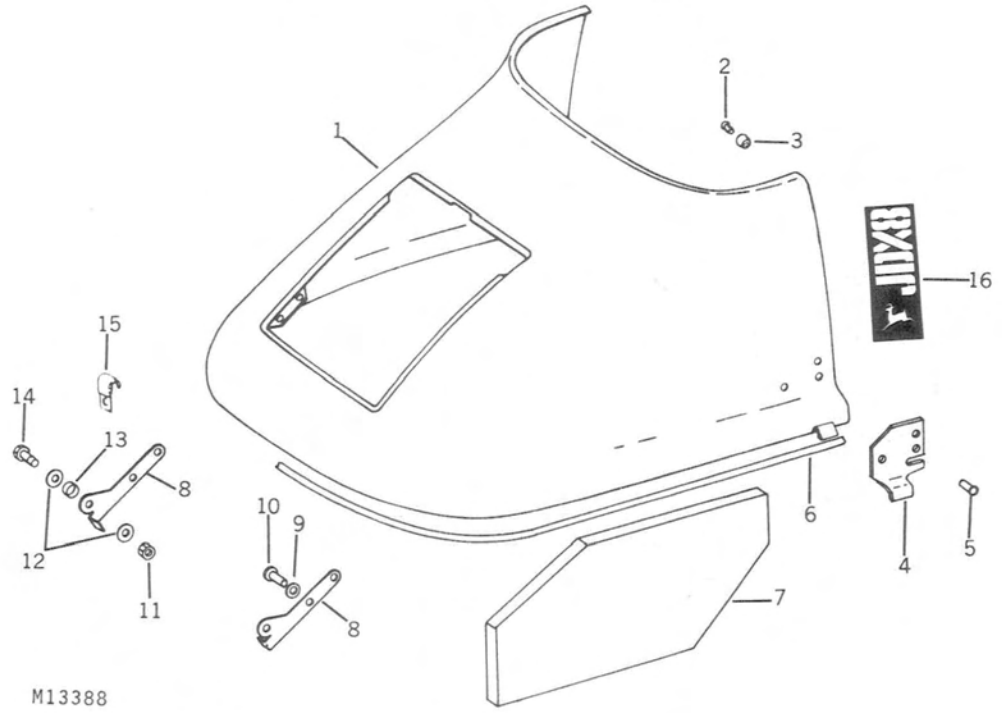


M13387

KEY		PART NO.		SERIAL NO.	DESCRIPTION
I	1	AM 52042		(-11000)	HOOD (INCLUDES ALL PARTS MARKED WITH AN ASTERISK) (400 AND 500)
		AM 52315		(11001 -)	HOOD (INCLUDES ALL PARTS MARKED WITH AN ASTERISK) (400 AND 500)
		AM 52315		(2551 -)	HOOD (INCLUDES ALL PARTS MARKED WITH AN ASTERISK) (600)
		AM 52315		(20001 -)	HOOD (INCLUDES ALL PARTS MARKED WITH AN ASTERISK) (300)
	2	M 63926		(11001 -)	RIVET (400 AND 500) (SUB. S3079)
		M 63926		(2551 -)	RIVET (600) (SUB. S3079)
		M 63926		(20001 -)	RIVET (300) (SUB. S3079)
	3	M 63161		(11001 -)	BUMPER, RUBBER (400 AND 500) (2 USED)
		M 63161		(20001 -)	BUMPER, RUBBER (300) (2 USED)
		M 63161		(2551 -)	BUMPER, RUBBER (600) (2 USED)
	4	M 63382		(-11000)	MOUNT, HOOD, R.H. (400 AND 500)
		M 63383		(-11000)	MOUNT, HOOD, L.H. (400 AND 500)
I		M 63908		(11001 -)	MOUNT, HOOD, R.H. (400 AND 500)
I		M 63909		(11001 -)	MOUNT, HOOD, L.H. (400 AND 500)
I		M 63908		(2551 -)	MOUNT, HOOD, R.H. (600)
I		M 63909		(2551 -)	MOUNT, HOOD, L.H. (600)
I		M 63908		(20001 -)	MOUNT, HOOD, R.H. (300)
I		M 63909		(20001 -)	MOUNT, HOOD, L.H. (300)
	5	M 43735		(-)	RIVET
	6	M 63703		(-11000)	TAPE, BLACK, PAN, 36 YD. ROLL (400 AND 500)
		... .	*	(-)	STRIP, HOOD TRIM (SUB. M63900) 50 YD. ROLL (CUT AS REQUIRED)
	7	... .	*	(-20000)	SILENCER, HOOD, R.H. AND L.H. (SUB. AM52617 FOAM KIT)
		... .	*	(20001 -)	SILENCER, HOOD, R.H. AND L.H. (SUB. AM53228 FOAM KIT)
I	8	M 63346	*	(-)	PIVOT, HOOD, R.H.
I		M 63347	*	(-)	PIVOT, HOOD, L.H.
	9	24H 1283	*	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (4 USED)
	10	M 63389	*	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
	11	M 63277		(-)	NUT, LOCK, 5/16" (2 USED)
	12	24H 1136		(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
	13	M 63457		(-)	SPACER, HOOD PIVOT (2 USED)
	14	19H 1905		(-)	SCREW, CAP, 5/16" X 1" (2 USED)
	15	N 10010	*	(-)	J-CLAMP
	16	M 63380		(-)	DECAL, R.H. (300)
		M 63381		(-)	DECAL, L.H. (300)
		M 63432		(-)	DECAL, R.H. (400)
		M 63433		(-)	DECAL, L.H. (400)
		M 63436		(-)	DECAL, R.H. (500)
		M 63437		(-)	DECAL, L.H. (500)
		M 63596		(-)	DECAL, R.H. (600)
		M 63597		(-)	DECAL, L.H. (600)

*SEE KEY 1

HOOD ASSEMBLY
JDX4, JDX4 SPECIAL, JDX6, AND JDX8

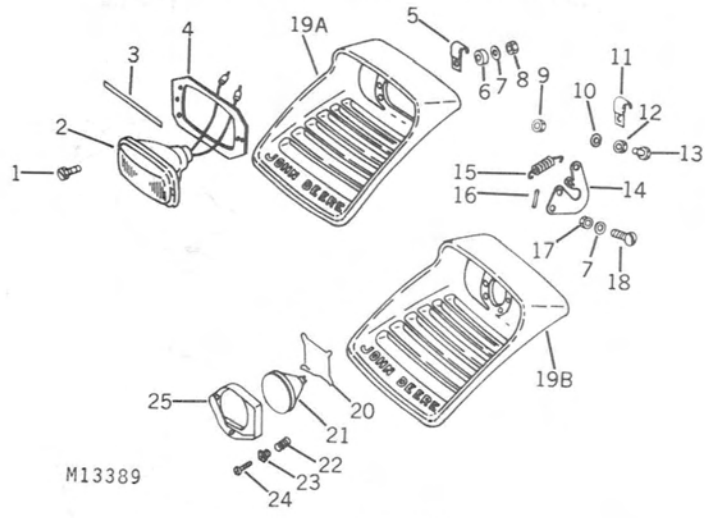


M13388

KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52421		(-)	HOOD (INCLUDES ALL PARTS MARKED WITH AN ASTERISK)
2	M 63926		(-)	RIVET (SUB. S3079)
3	M 63161		(-)	BUMPER
I 4	M 63908		(-)	MOUNT, HOOD, R.H.
I	M 63909		(-)	MOUNT, HOOD, L.H.
5	M 43735		(-)	RIVET
6	... .	*	(-)	STRIP, HOOD TRIM (SUB. M63900) 50 YD. (45.7 M) ROLL (CUT AS REQUIRED)
7	... .	*	(- 20000)	SILENCER, HOOD, R.H. AND L.H. (SUB. AM52617 FOAM KIT)
	... .	*	(20001 -)	SILENCER, HOOD, R.H. AND L.H. (SUB. AM53228 FOAM KIT)
8	M 63890	*	(-)	PIVOT, HOOD, R.H.
	M 63891	*	(-)	PIVOT, HOOD, L.H.
9	24H 1283	*	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (4 USED)
10	M 63389	*	(-)	RIVET, POP, 3/16" X 21/32" (4 USED)
11	M 63277		(-)	NUT, LOCK, 5/16" (2 USED)
12	24H 1136		(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
13	M 63457		(-)	SPACER, HOOD PIVOT (2 USED)
14	19H 1905		(-)	SCREW, CAP, 5/16" X 1" (2 USED)
15	N 10010	*	(-)	J-CLAMP
16	M 63846		(-)	DECAL, R.H. (JDX4)
	M 63847		(-)	DECAL, L.H. (JDX4)
	M 64738		(-)	DECAL, R.H. (JDX4 SPECIAL)
	M 64739		(-)	DECAL, L.H. (JDX4 SPECIAL)
	M 64594		(-)	DECAL, R.H. (JDX6)
	M 64595		(-)	DECAL, L.H. (JDX6)
	M 63850		(-)	DECAL, R.H. (JDX8)
	M 63851		(-)	DECAL, L.H. (JDX8)

*SEE KEY 1

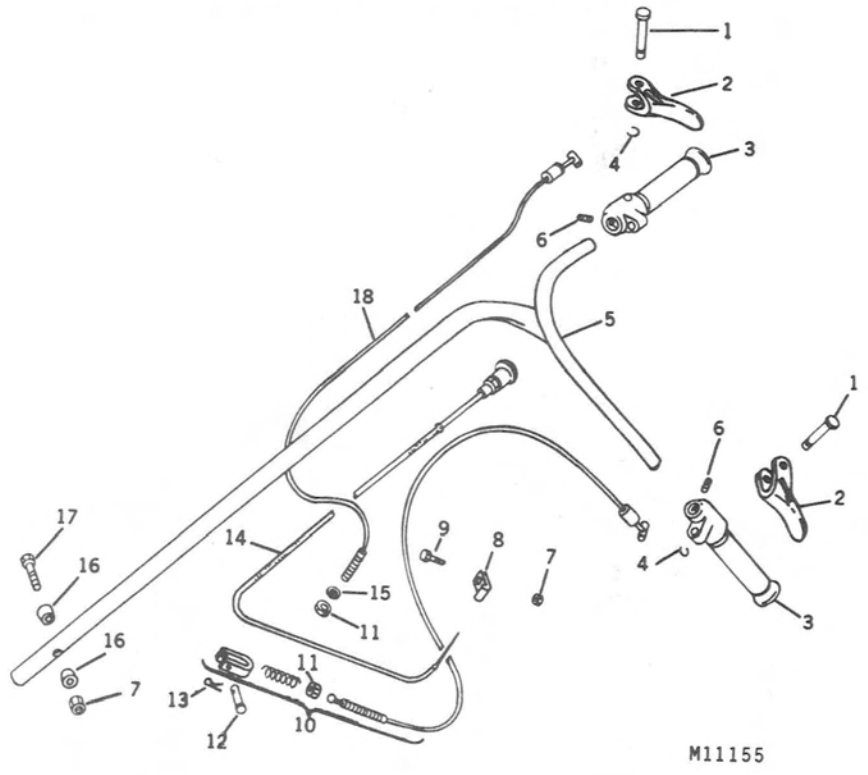
HEADLIGHT AND GRILLE ASSEMBLY



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	21H 1366		(-11000)	SCREW, MACHINE, NO. 8 X 1-1/4" (2 USED) (400 AND 500)
2	AM 52046		(-11000)	HEADLIGHT (400 AND 500)
3	... .		(-11000)	EDGING, VINYL (SUB. M44391) 10 FT. (3.048 M) LONG (CUT AS REQUIRED) (400 AND 500)
4	M 64160	*	(-11000)	ADAPTOR, HEADLIGHT (400 AND 500) (SERVICE ONLY)
5	M 10011		(-11000)	J-CLAMP (400 AND 500)
6	M 63717		(-11000)	SPACER, LIGHT (400 AND 500)
7	24H 1283		(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048"
8	M 63431		(-11000)	NUT, LOCK, NO. 8 (2 USED) (400 AND 500)
9	M 63277		(-)	NUT, LOCK, 5/16" (2 USED)
10	12H 334		(-)	WASHER, LOCK, INTERNAL-EXTERNAL, 5/16" (2 USED)
11	N 10010		(-)	J-CLAMP
12	14H 611		(-)	NUT, JAM, 5/16" (2 USED)
13	19H 1905		(-)	SCREW, CAP, 5/16" X 1" (2 USED)
14	M 63452		(-)	HINGE, R.H.
	M 63453		(-)	HINGE, L.H.
15	T 15355		(-)	SPRING (2 USED)
16	11H 269		(-)	PIN, COTTER, 3/16" X 3/4" (2 USED)
17	M 63662		(-)	NUT, LOCK, NO. 10-24 (4 USED)
18	21H 1019		(-)	SCREW, MACHINE, ROUND HEAD, NO. 10 X 1/2" (3 USED)
	21H 1162		(-)	SCREW, MACHINE, ROUND HEAD, NO. 10 X 5/8" (RIGHT SIDE)
19A	M 63150		(-11000)	GRILLE, ACCESS DOOR (400 AND 500) (OVAL HEADLIGHT HOLE)
19B	M 63788		(-)	GRILLE, ACCESS DOOR (ROUND HEADLIGHT HOLE)
20	M 63786	†	(-)	RETAINER, HEADLIGHT
I 21	AM 52959		(-)	HEADLIGHT
22	M 41435	†	(-)	SPRING (3 USED)
23	M 63775	†	(-)	GROMMET (3 USED)
24	M 63787	†	(-)	SCREW, PAN HEAD, NO. 10 X 1-3/4" (3 USED)
25	M 63783	†	(-)	RING, LIGHT

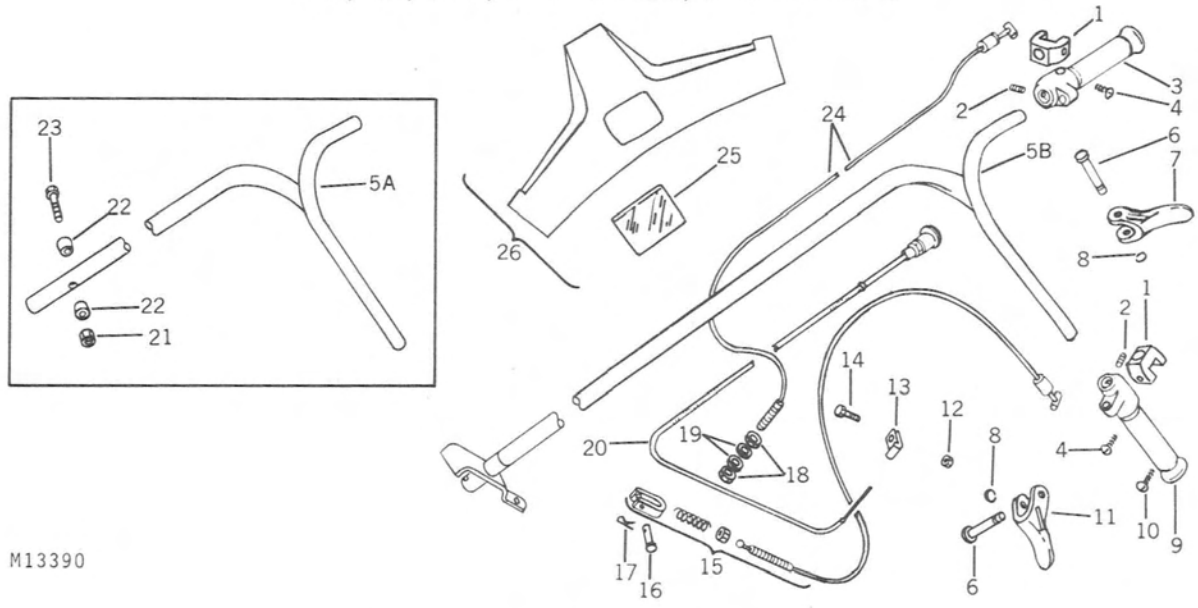
*USE WITH M63150 GRILLE EQUIPPED WITH AM52046 HEADLIGHT ON 400 AND 500 SNOWMOBILE (S.N. -11000)
†USE WITH M63788 GRILLE EQUIPPED WITH AM52959 HEADLIGHT

HANDLEBAR, BRAKE, THROTTLE AND CHOKE CONTROLS
400 AND 500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63147	(-)	PIN, HANDLE (2 USED)
2	M 63146	(-)	HANDLE, THROTTLE OR BRAKE (2 USED)
3	AM 52041	(-)	GRIP, HANDLE, INCLUDES 22H842 SET SCREW (2 USED)
I 4	R 30828	(-)	RING, SNAP (2 USED)
5	AM 52001	(-)	HANDLEBAR
6	22H 842	(-)	SCREW, SET, HEX. SOCKET, 1/4" X 5/16" (2 USED)
7	M 63277	(-)	NUT, LOCK, 5/16"
8	M 63191	(-)	CLAMP, CABLE
9	19H 2020	(-)	SCREW, CAP, 5/16" X 1/2"
I 10	AM 52063	(-)	CABLE, BRAKE (INCLUDES SPRING AND CLEVIS)
11	14H 882	(-)	NUT, JAM, 5/16" (2 USED, BRAKE) (2 USED, THROTTLE)
12	R 662 R	(-)	PIN, DRILLED
13	11H 233	(-)	PIN, COTTER, 3/32" X 1/2"
14	AM 52116	(-)	CONTROL, CHOKE
15	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (2 USED)
16	M 63384	(-)	SLEEVE, CONE-SHAPED (2 USED)
17	19H 1901	(-)	SCREW, CAP, 5/16" X 2"
18	AM 52062	(-)	CABLE, THROTTLE

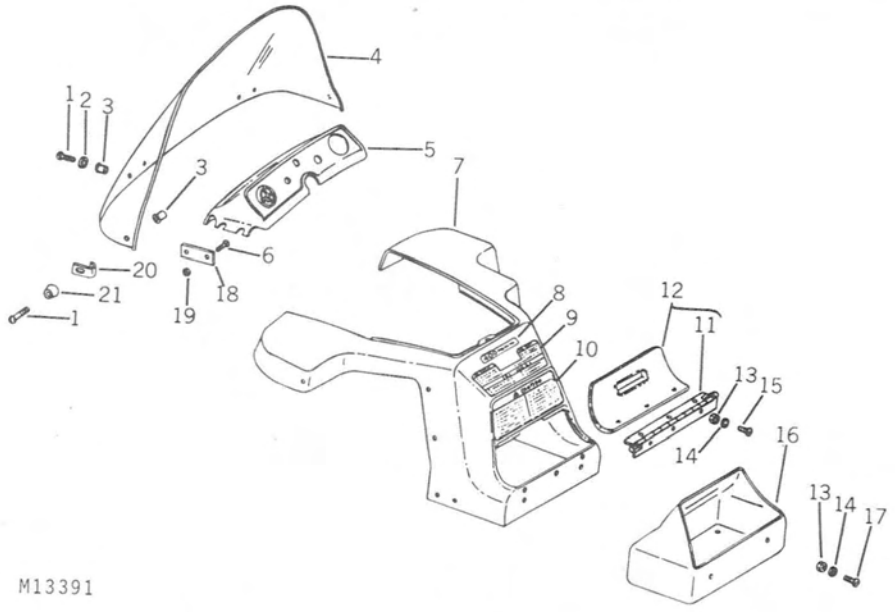
HANDLEBAR, BRAKE, THROTTLE AND CHOKE CONTROLS
400 AND 500 (SERIAL NO. 11,001-)
300, 600, JDX4, JDX4 SPECIAL, JDX6 AND JDX8



M13390

KEY		PART NO.		SERIAL NO.		DESCRIPTION
1	M	63807	(	-	)	CAP, HANDLE (2 USED)
2	22H	842	(	-	)	SCREW, SET, CUP POINT, 1/4" X 5/16" (2 USED)
3	AM	52434	(	-	)	HANDGRIP, THROTTLE
4	M	63905	(	-	)	SCREW, THREAD CUTTING (4 USED)
I 5A	AM	52351	(	-20000	)	HANDLEBAR
5B	AM	52888	(	20001-	)	HANDLEBAR
6	M	63147	(	-	)	PIN, HANDLE (2 USED)
I 7	M	63805	(	11001-20000	)	LEVER, THROTTLE CONTROL (400 AND 500)
I	M	63805	(	2551-20000	)	LEVER, THROTTLE CONTROL (600, JDX4 AND JDX8)
	M	64556	(	20001-	)	LEVER, THROTTLE CONTROL
8	R	30828	(	-	)	RING, SNAP (2 USED)
I 9	AM	52336	(	-	)	HANDGRIP, BRAKE
10	M	63906	(	-	)	SCREW, THREAD-CUTTING, NO. 3 X 3/8"
11	M	63806	(	-	)	LEVER, BRAKE CONTROL
12	M	63707	(	-	)	NUT, LOCK, 1/4"
13	M	63903	(	-	)	CLAMP, CHOKE CABLE
14	19H	1227	(	-	)	SCREW, CAP, 1/4" X 1/2"
15	AM	52063	(	-	)	CABLE, BRAKE (INCLUDES SPRING AND CLEVIS)
16	R	11027	(	-	)	PIN, DRILLED
17	11H	266	(	-	)	PIN, COTTER, 1/16" X 1/2"
18	14H	882	(	-	)	NUT, JAM, 5/16" (3 USED)
19	24H	1136	(	-	)	WASHER, FLAT, 11/32" X 5/8" X 0.060" (2 USED)
20	AM	52435	(	-	)	CONTROL, CHOKE
21	M	63277	(	-20000	)	NUT, LOCK, 5/16"
22	M	63384	(	-20000	)	CONE (2 USED)
23	19H	1901	(	-20000	)	SCREW, CAP, 3/16" X 2"
24	AM	52062	(	-	)	CABLE, THROTTLE
25	AM	52478	(	-	)	HARDWARE KIT, HANDLEBAR PAD
26	AM	52474	(	-	)	KIT, HANDLEBAR PAD (INCLUDES AM52478 HARDWARE KIT)

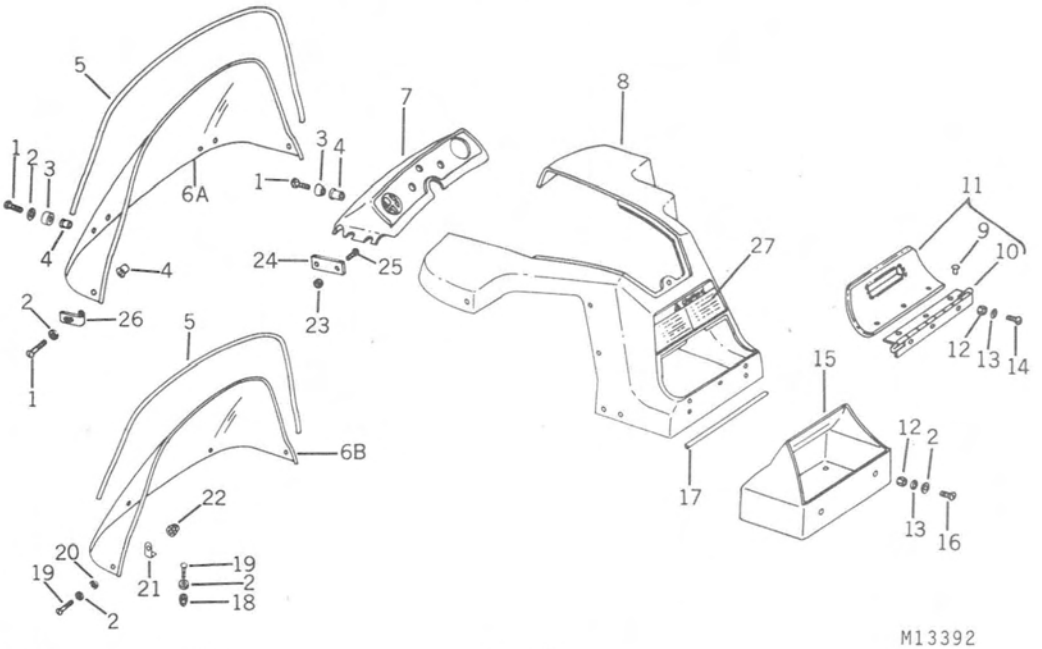
CONSOLE, GLOVE BOX, WINDSHIELD AND INSTRUMENT PANEL 400 AND 500 (SERIAL NO. -11,000)



M13391

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21H 985	(-)	SCREW, MACHINE, NO. 10-32 X 1" (6 USED)
2	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048"
3	M 63177	(-)	FASTENER, WINDSHIELD (6 USED)
4	AM 52265	(-)	WINDSHIELD
I 5	M 63373	(- XXXXX)	PANEL, INSTRUMENT
I	M 63885	(XXXXX -)	PANEL, INSTRUMENT
6	3H 1701	(-)	BOLT, ROUND HEAD, 1/4" X 3/4"
7	M 63189	(-)	CONSOLE (SUB. M63798 AND M64571)
8	M 63343	(-)	PLATE, IDENTIFICATION (400)
	M 63344	(-)	PLATE, IDENTIFICATION (500)
9	M 63736	(-)	DECAL, "CAUTION" (CANADIAN ONLY)
10	M 63428	(-)	DECAL, "CAUTION"
11	AM 52133	(-)	HINGE, GLOVE BOX DOOR
12	AM 52291	(-)	DOOR AND HINGE, GLOVE BOX
13	14H 778	(-)	NUT, 3/8" (5 USED)
14	12H 246	(-)	WASHER, LOCK, 3/8" (5 USED)
15	21H 1300	(-)	SCREW, MACHINE, NO. 10 X 3/8" (3 USED)
16	M 63645	(-)	BOX, GLOVE
17	M 63711	(-)	SCREW, MACHINE, NO. 10 X 5/8" (2 USED)
18	M 63709	(-)	REINFORCEMENT
19	M 63707	(-)	NUT, LOCK, 1/4"
20	M 63420	(-)	RETAINER, WINDSHIELD
21	M 63161	(-)	BUMPER, RUBBER

CONSOLE, GLOVE BOX, WINDSHIELD AND INSTRUMENT PANEL
400 AND 500 (SERIAL NO. 11,001-20,000)
600, JDX4 AND JDX8 (SERIAL NO. 2,551-20,000)

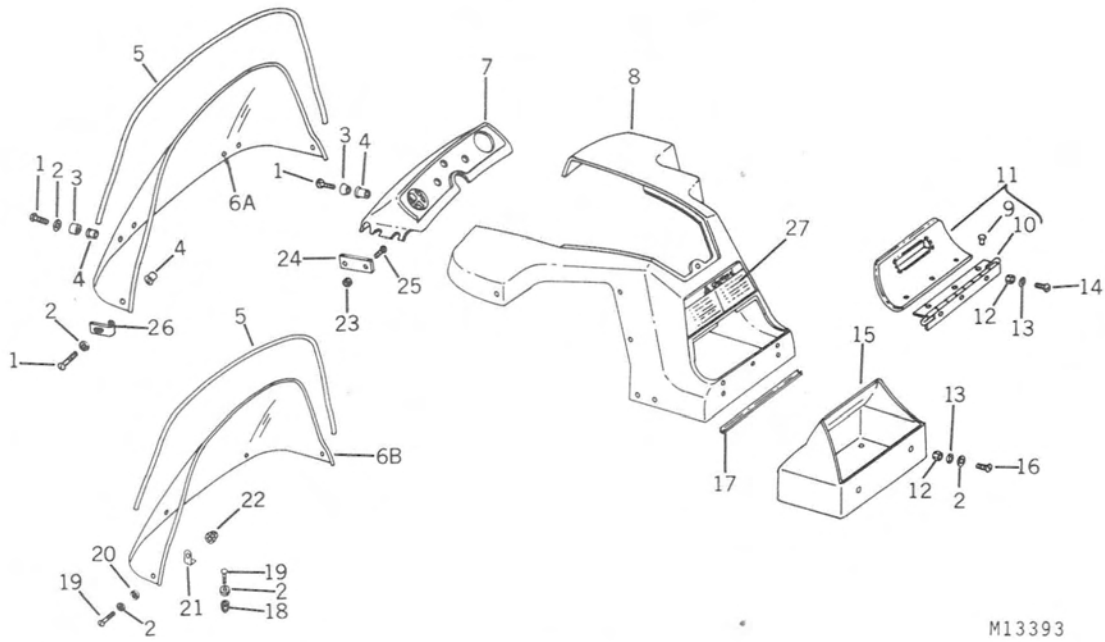


M13392

KEY	PART NO.			SERIAL NO.	DESCRIPTION
1	21H	985	*†	(-)	SCREW, MACHINE, NO. 10 X 1"
I 2	24H	1283	*†	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048"
3	M	63804	*†	(-)	BUMPER, RUBBER
4	M	63177	*†	(-)	FASTENER, WINDSHIELD
5	M	64164		(-)	TRIM, WINDSHIELD, 62" LONG (SERVICE ONLY)
6A	AM	52321		(-)	WINDSHIELD, LARGE, WITH TRIM (400, 500 AND 600)
6B	AM	52426		(-)	WINDSHIELD, SMALL, WITH TRIM (JDX4 AND JDX8)
7	M	63885		(-)	PANEL, INSTRUMENT (400, 500 AND 600)
	M	63803		(-)	PANEL, INSTRUMENT (JDX4)
	M	63817		(-)	PANEL, INSTRUMENT (JDX8)
8	M	63798		(-)	CONSOLE
9	...	.....		(-)	RIVET, 3/16" X 7/32" (3 USED) (FOR SERVICE SUB. 21H1017 NO. 10 X 3/8" MACHINE SCREW AND 14H778 NO. 10 NUT)
10	AM	52133		(-)	HINGE, GLOVE BOX DOOR
11	AM	52291		(-)	DOOR AND HINGE, GLOVE BOX
12	14H	778		(-)	NUT, 3/16" (5 USED)
13	12H	246		(-)	WASHER, LOCK, 3/16" (5 USED)
14	21H	1300		(-)	SCREW, MACHINE (3 USED)
I 15	M	64193		(- XXXXX)	BOX, GLOVE
I	M	64626		(XXXXX -)	BOX, GLOVE
16	M	63711		(-)	SCREW, MACHINE, NO. 10-24 X 5/8" (2 USED)
17	M	44391		(-)	EDGING, VINYL (10 FT. LONG) (CUT TO LENGTH)
18	M	63662	†	(-)	NUT, LOCK, NO. 10-24 (2 USED)
19	21H	1162	†	(-)	SCREW, MACHINE, NO. 10 X 5/8" (4 USED)
20	M	43639	†	(-)	WASHER, RUBBER (2 USED)
21	M	63881	†	(-)	RETAINER, SMALL WINDSHIELD (2 USED)
22	M	63923	†	(-)	NUT, ACORN, NO. 10 (2 USED)
23	M	63707		(-)	NUT, LOCK, 1/4" (4 USED)
24	M	63709		(-)	REINFORCEMENT (2 USED)
25	3H	1701		(-)	BOLT, ROUND HEAD, 1/4" X 3/4" (4 USED)
I 26	M	63883	*	(-)	RETAINER, LARGE WINDSHIELD (2 USED)
27	M	63930		(-)	DECAL, "CAUTION"
	M	63931		(-)	DECAL, "CAUTION" (CANADIAN MACHINES)
..	AM	52665		(-)	KIT, HARDWARE (FOR LARGE WINDSHIELD)

*PARTS MARKED BY AN ASTERISK ARE USED WITH LARGE WINDSHIELD
†PARTS MARKED BY A DAGGER ARE USED WITH SMALL WINDSHIELD.

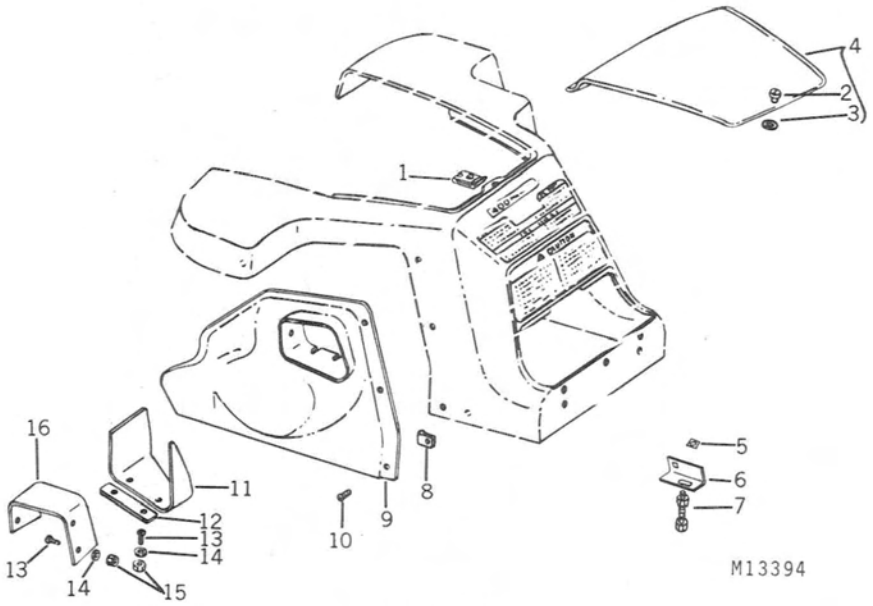
CONSOLE, GLOVE BOX, WINDSHIELD, AND INSTRUMENT PANEL
ALL SNOWMOBILES (SERIAL NO. 20,001-)



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	21H 985	*†	(-)	SCREW, MACHINE, NO. 10 X 1"
I 2	24H 1283	*†	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048"
3	M 63804	*†	(-)	BUMPER, RUBBER
4	M 63177	*†	(-)	FASTENER, WINDSHIELD
5	M 64164		(-)	TRIM, WINDSHIELD, 62" LONG (SERVICE ONLY)
6A	AM 52321		(-)	WINDSHIELD, LARGE (INCLUDES TRIM) (300, 400, 500 AND 600)
6B	AM 52426		(-)	WINDSHIELD, SMALL (INCLUDES TRIM) (JDX4, JDX6 AND JDX8)
7	M 63803		(-)	PANEL, INSTRUMENT (300)
	M 63817		(-)	PANEL, INSTRUMENT (JDX6 AND JDX8)
	M 63885		(-)	PANEL, INSTRUMENT 400, 500, 600 AND JDX4 SPECIAL
8	M 63798		(-)	CONSOLE
9	... .		(-)	RIVET, 3/16" X 7/32" (3 USED) (FOR SERVICE SUB. 21H1017 NO. 10 X 3/8" MACHINE SCREW AND 14H778 NO. 10 NUT)
10	AM 52133		(-)	HINGE, GLOVE BOX DOOR
11	AM 52291		(-)	DOOR AND HINGE, GLOVE BOX
12	14H 778		(-)	NUT, 3/16" (5 USED)
13	12H 246		(-)	WASHER, LOCK, 3/16" (3 USED)
14	21H 1300		(-)	SCREW, MACHINE, NO. 10 X 3/8" (3 USED)
15	M 64626		(-)	BOX, GLOVE
16	M 63711		(-)	SCREW, MACHINE, NO. 10-24 X 5/8" (2 USED)
17	M 64439		(-)	EDGING, CHANNEL
18	M 63662	†	(-)	NUT, LOCK, NO. 10-24 (2 USED)
19	21H 1162	†	(-)	SCREW, MACHINE, NO. 10 X 5/8" (4 USED)
20	M 43639	†	(-)	WASHER, RUBBER (2 USED)
21	M 63881	†	(-)	RETAINER, SMALL WINDSHIELD (2 USED)
22	M 63923	†	(-)	NUT, ACORN, NO. 10 (2 USED)
23	M 63707		(-)	NUT, LOCK, 1/4" (4 USED)
24	M 63709		(-)	REINFORCEMENT (2 USED)
25	3H 1701		(-)	BOLT, ROUND HEAD, 1/4" X 3/4" (4 USED)
26	M 63883	*	(-)	RETAINER, LARGE WINDSHIELD (2 USED)
27	M 63931		(-)	DECAL, CAUTION
..	AM 52665		(-)	KIT, HARDWARE (FOR LARGE WINDSHIELD)

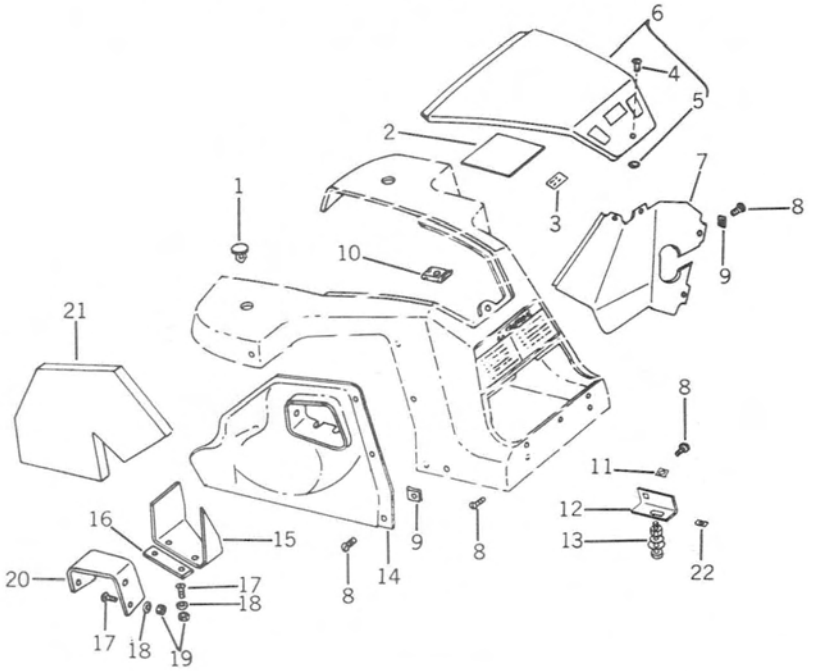
*PARTS MARKED BY AN ASTERISK ARE USED WITH LARGE WINDSHIELD
†PARTS MARKED BY A DAGGER ARE USED WITH SMALL WINDSHIELD.

ACCESS PANELS
400 AND 500 (SERIAL. NO. -11,000)



KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63674	(-)	CLIP, SPRING
2	M	63672	(-)	SCREW, SPECIAL
3	M	63673	(-)	WASHER, RETAINING
4	AM	52049	(-)	DOOR, TOP ACCESS (INCLUDES HARDWARE)
5	M	63356	(-)	NUT, SPEED, NO. 10
I 6	M	63371	(- XXXXX)	BRACKET, CONSOLE
I	M	64446	(XXXXX -)	BRACKET, CONSOLE
7	19H	1900	(-)	SCREW, CAP, 5/16" X 3/4"
	M	63277	(-)	NUT, LOCK, 5/16"
8	M	63449	(-)	NUT, SPEED
9	M	63328	(-)	PANEL, SIDE ACCESS
10	M	63450	(-)	SCREW, MACHINE, NO. 10 X 5/8" (4 USED)
11	M	63454	(-)	DUCT, LOWER AIR
12	M	63455	(-)	REINFORCEMENT, LOWER AIR DUCT
13	M	63711	(-)	SCREW, MACHINE, NO. 24 X 5/8" (4 USED)
14	12H	246	(-)	WASHER, LOCK, 3/16" (4 USED)
15	14H	778	(-)	NUT, LOCK, 3/16" (4 USED)
16	M	63451	(-)	DUCT, UPPER AIR

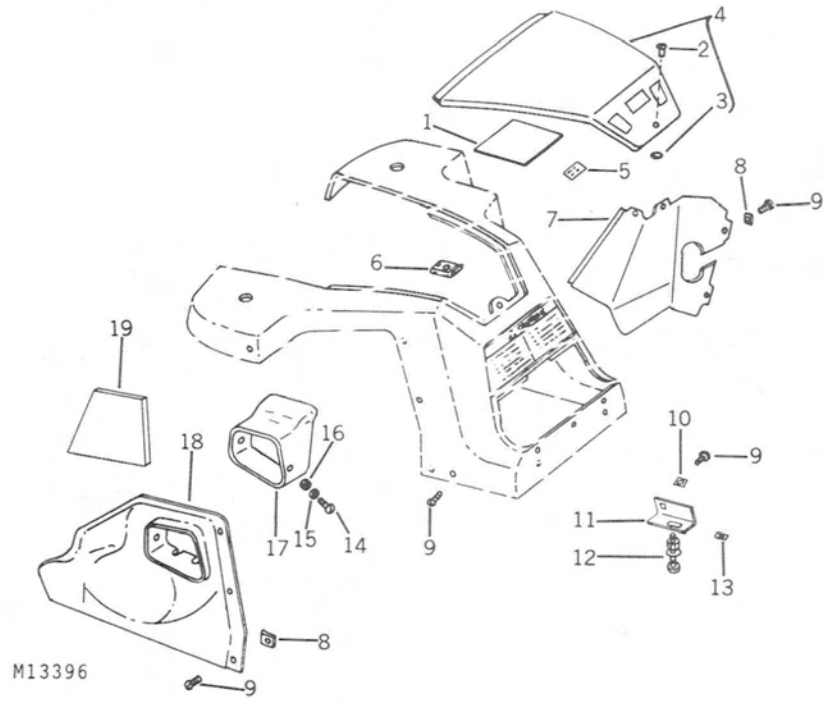
ACCESS PANELS
400 AND 500 (SERIAL NO. 11,001-20,000)
600, JDX4 AND JDX8 (SERIAL NO. 2,551-20,000)



M13395

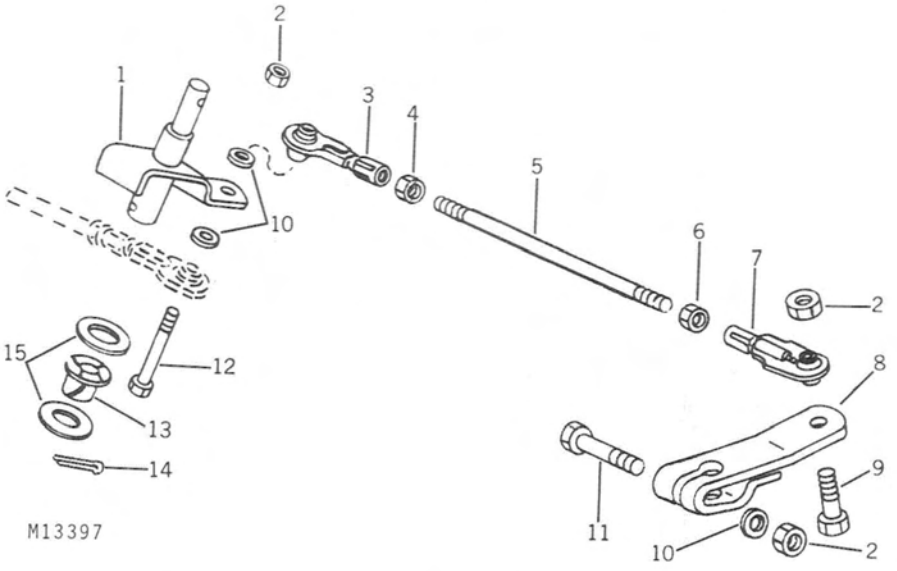
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63894	(-)	BUTTON, PLUG (400, 500 AND 600)
I 2	M	64101	(-XXXXX)	DECAL, INSTRUCTION (CANADIAN)
I	M	64102	(XXXXX-)	DECAL, INSTRUCTION (CANADIAN)
3	M	64712	(-)	PLATE, IDENTIFICATION (UNIVERSAL) (SERVICE ONLY)
4	M	63672	(-)	SCREW, SPECIAL
5	M	63673	(-)	WASHER, RETAINING
I 6	AM	52350	(-XXXXX)	DOOR ASSEMBLY, TOP ACCESS INCLUDES HARDWARE
I	M	64571	(XXXXX-)	DOOR ASSEMBLY, TOP ACCESS INCLUDES HARDWARE
7	M	63802	(-)	DOOR, ACCESS, R.H.
8	M	63450	(-)	SCREW, PAN HEAD, NO. 10 X 5/8" (11 USED)
I 9	M	63356	(-XXXXX)	NUT, SPEED, NO. 10 (8 USED)
I	M	63449	(XXXXX-)	NUT, SPEED, NO. 10 (8 USED)
10	M	63674	(-)	CLIP, SPRING
11	M	63775	(-)	GROMMET, PLASTIC
I 12	M	63778	(-XXXXX)	BRACKET, CONSOLE
I	M	64446	(XXXXX-)	BRACKET, CONSOLE
13	3H	1524	(-)	BOLT, ROUND HEAD, 5/16" X 1" (JDX4 AND JDX8)
	19H	1900	(-)	SCREW, CAP, 5/16" X 3/4" (400, 500 AND 600)
	24H	1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (JDX4 AND JDX8)
	24H	1887	(-)	WASHER, FLAT, 11/32" X 1" X 0.134" (400, 500 AND 600)
	M	63277	(-)	NUT, LOCK, 5/16"
14	AM	52616	(-)	PANEL, ACCESS, L.H. (JDX4, JDX8 AND 500)
I	AM	52616	(-)	PANEL, ACCESS, L.H. (400)
	AM	52635	(-)	PANEL, ACCESS, L.H. (600)
15	M	63454	(-)	DUCT, LOWER AIR (400, 500 AND 600)
	M	63872	(-)	DUCT, LOWER AIR (JDX4)
	M	64098	(-)	DUCT, LOWER AIR (JDX8)
16	M	63455	(-)	REINFORCEMENT, LOWER AIR DUCT
17	M	63711	(-)	SCREW, MACHINE, NO. 10-24 X 5/8" (4 USED)
18	12H	246	(-)	WASHER, LOCK, 3/16" (4 USED)
19	14H	778	(-)	NUT, LOCK, 3/16" (4 USED)
20	M	63451	(-)	DUCT, UPPER AIR (400)
	M	63867	(-)	DUCT, UPPER AIR (JDX4, 500 AND 600)
	M	64099	(-)	DUCT, UPPER AIR (JDX8)
21	...	.....	(-)	BAFFLE, FOAM (SUB. AM52617 FOAM SILENCER KIT)
22	M	63904	(-)	NUT, SPEED (2 USED)

ACCESS PANELS
ALL SNOWMOBILES (SERIAL NO. 20,001-)



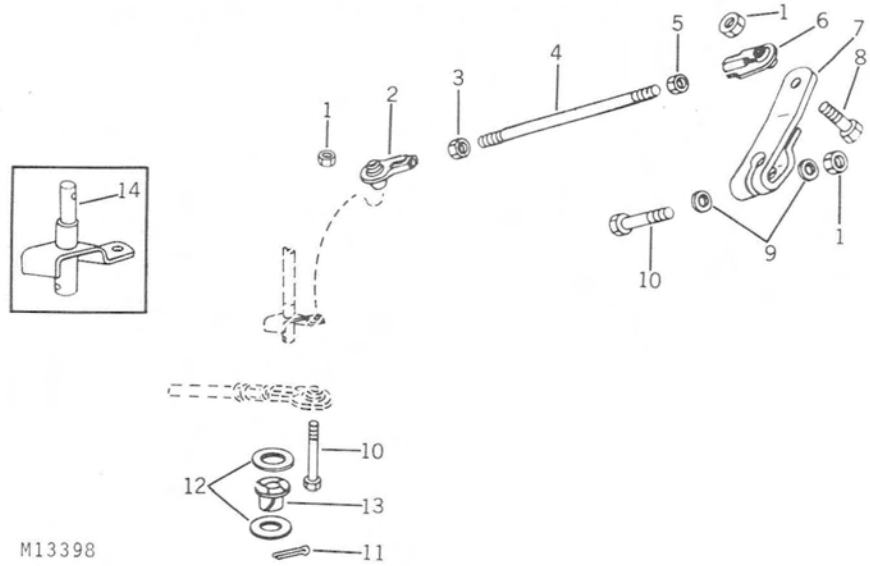
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	64495	(-)	DECAL, INSTRUCTION
2	M	63672	(-)	SCREW, SPECIAL
3	M	63673	(-)	WASHER, RETAINING
4	M	64571	(-)	DOOR, TOP ACCESS (INCLUDES HARDWARE)
5	M	64712	(-)	PLATE, IDENTIFICATION (UNIVERSAL) (SERVICE ONLY)
6	M	63674	(-)	CLIP, SPRING
7	M	63802	(-)	DOOR, ACCESS, R.H.
8	M	63449	(-)	NUT, SPEED (8 USED)
9	M	63450	(-)	SCREW, MACHINE, NO. 10 X 5/8" (11 USED)
10	M	63775	(-)	GROMMET, PLASTIC
11	M	64446	(-)	BRACKET, CONSOLE
12	3H	1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4"
	24H	1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060"
	M	63277	(-)	NUT, LOCK, 5/16"
13	M	63904	(-)	NUT, SPEED, 5/16"
14	M	63711	(-)	SCREW, MACHINE, NO. 10-24 X 5/8" (4 USED)
15	24H	1722	(-)	WASHER, FLAT, 7/32" X 5/8" X 0.060" (4 USED)
16	M	63662	(-)	NUT, LOCK, NO. 10 (4 USED)
17	M	64523	(-)	DUCT, EXHAUST AIR
18	AM	52979	(-)	PANEL, ACCESS, L.H. SIDE
I 19	...	.....	(-)	FOAM, DEFLECTOR (SUB. AM53228 FOAM SILENCER KIT)

STEERING AND TIE ROD ASSEMBLY
400 AND 500 (SERIAL NO. -11,000)



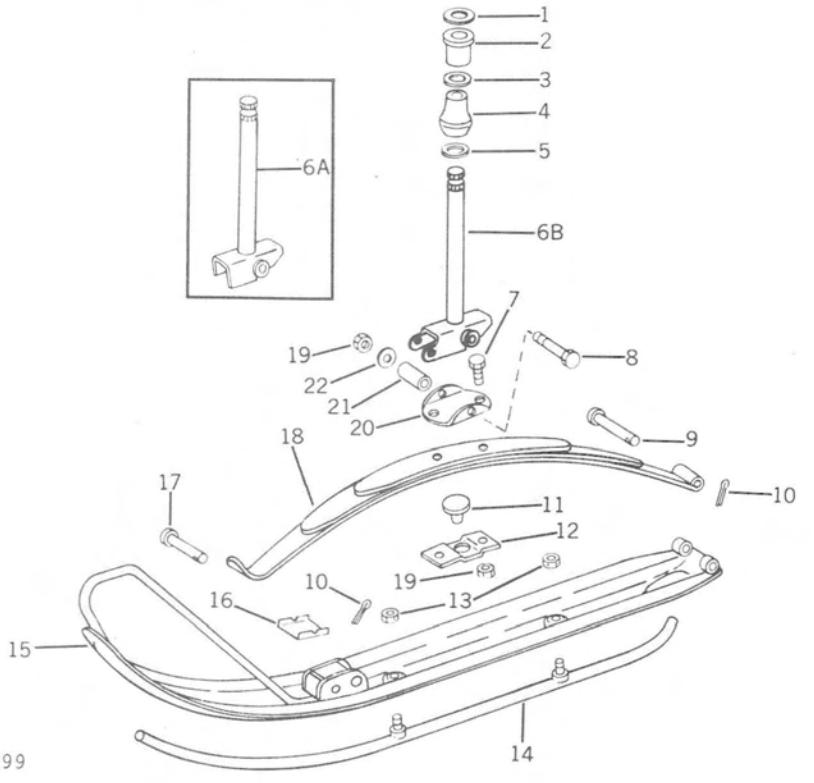
KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 52189	(-)	SHAFT, STEERING
2	M 63440	(-)	NUT, LOCK, 3/8"
3	AM 52017	(-)	BEARING, ROD END (L.H. THREADS) (GOLD COLOR)
4	14H 913	(-)	NUT, 3/8" L.H. THREADS (2 USED)
5	M 63721	(-)	ROD, TIE (2 USED)
6	14H 774	(-)	NUT, 3/8" R.H. THREADS (2 USED)
7	AM 52016	(-)	BEARING, ROD END (R.H. THREADS) (SILVER COLOR) (2 USED)
8	M 63022	(-)	ARM, STEERING, R.H.
	M 63023	(-)	ARM, STEERING, L.H.
9	19H 1732	(-)	SCREW, CAP, 3/8" X 1-1/4" (2 USED)
10	24H 1301	(-)	WASHER, FLAT, 13/32" X 9/16" X 0.060"
11	19H 1801	(-)	SCREW, CAP, 3/8" X 2" (2 USED)
12	19H 1765	(-)	SCREW, CAP, 3/8" X 1-3/4"
13	N 132422	(-)	BUSHING, NYLON
14	11H 218	(-)	PIN, COTTER, 3/16" X 1-1/2"
15	24H 1844	(-)	WASHER, FLAT, 1-1/32" X 1-21/64" X 0.060" (2 USED)

STEERING AND TIE ROD ASSEMBLY
400 AND 500 (SERIAL NO. 11,001-)
300, 600, JDX4, JDX4 SPECIAL, JDX6 AND JDX8



KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63440	(-)	NUT, LOCK, 3/8"
2	AM	52355	(-)	BEARING, ROD END (L.H. THREADS) (GOLD COLOR)
3	14H	913	(-)	NUT, 3/8" L.H. THREADS
4	M	63820	(-)	ROD, TIE
5	14H	774	(-)	NUT, 3/8" R.H. THREADS
6	AM	52354	(-)	BEARING, ROD END (R.H. THREADS) (SILVER COLOR)
7	M	63022	(-)	ARM, STEERING, R.H.
	M	63023	(-)	ARM, STEERING, L.H.
8	19H	1800	(-)	SCREW, CAP, 3/8" X 1-1/2"
9	24H	1682	(-)	WASHER, FLAT, 13/32" X 5/8" X 0.120"
10	19H	1801	(-)	SCREW, CAP, 3/8" X 2"
11	11H	218	(-)	PIN, COTTER, 3/16" X 1-1/2"
12	24H	1844	(-)	WASHER, FLAT, 1-1/32" X 1-3/8" X 0.060"
13	N	132422	(-)	BUSHING, NYLON
I 14	AM	52189	(-20000)	SHAFT, STEERING

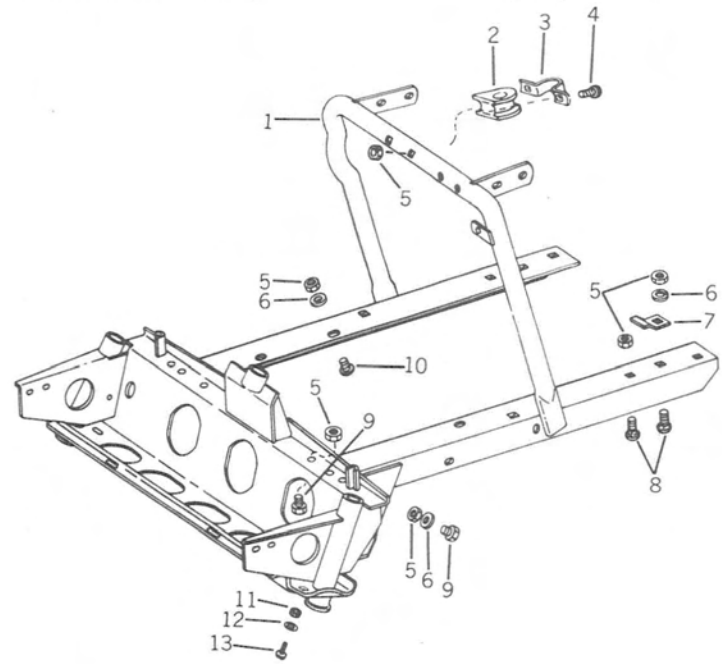
SPINDLE AND SKI ASSEMBLY



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	24H 1648		(-)	WASHER, FLAT, 25/32" X 1-3/4" X 0.060"
2	M 63113		(-)	BUSHING, UPPER SPINDLE
3	24H 1508		(-)	WASHER, FLAT, 1-25/64" X 1-21/32" X 0.060"
4	M 63112		(-)	BUSHING, LOWER SPINDLE
5	24H 1395		(-)	WASHER, FLAT, 25/32" X 1-1/2" X 0.060"
6A	AM 52018	†	(-20000)	SPINDLE, R.H.
	AM 52019	†	(-20000)	SPINDLE, L.H.
6B	AM 52880		(20001-)	SPINDLE, R.H.
	AM 52881		(20001-)	SPINDLE, L.H.
7	19H 2309	*	(-)	SCREW, CAP, 3/8" X 1-1/4" (2 USED)
8	M 63050		(-)	BOLT, SKI, 3/8" X 3"
9	M 63232		(-)	PIN, REAR SPRING
10	11H 233		(-)	PIN, COTTER, 3/32" X 1/2" (2 USED)
11	M 64733	*	(-)	BUMPER, SKI
12	M 64734	*	(-)	RETAINER, SKI BUMPER
13	M 63370		(-)	NUT, LOCK, FLANGED, 5/16" (2 USED)
I 14	AM 52313		(-)	ROD, WEAR (300, 400, 500, 600, JDX4, JDX4 SPECIAL AND JDX6)
I	AM 52971		(-)	ROD, WEAR, CARBIDE (JDX8)
I 15	AM 52033		(-11000)	SKI (400 AND 500)
I	AM 52884		(-)	SKI
16	M 63052		(-)	BLOCK, WEAR
17	M 63279		(-)	PIN, FRONT SPRING
18	AM 52225		(-)	SPRING ASSEMBLY (CONSISTS OF LEAF SPRINGS AND PARTS MARKED WITH AN ASTERISK)
19	M 63265	*	(-)	NUT, LOCK, 3/8" (2 USED)
20	M 63044		(-XXXXX)	SADDLE
	M 64070	*	(XXXXX-)	SADDLE
21	M 63049		(-)	BUSHING, PIVOT
22	24H 1864		(-)	WASHER, FLAT, 13/32" X 3/4" X 0.105"
I ..	AM 52971		(-)	ROD, WEAR, CARBIDE (ACCESSORY) (TWO PER CARTON)

*SEE KEY 18
†300 SNOWMOBILES (SERIAL NO. -21505)

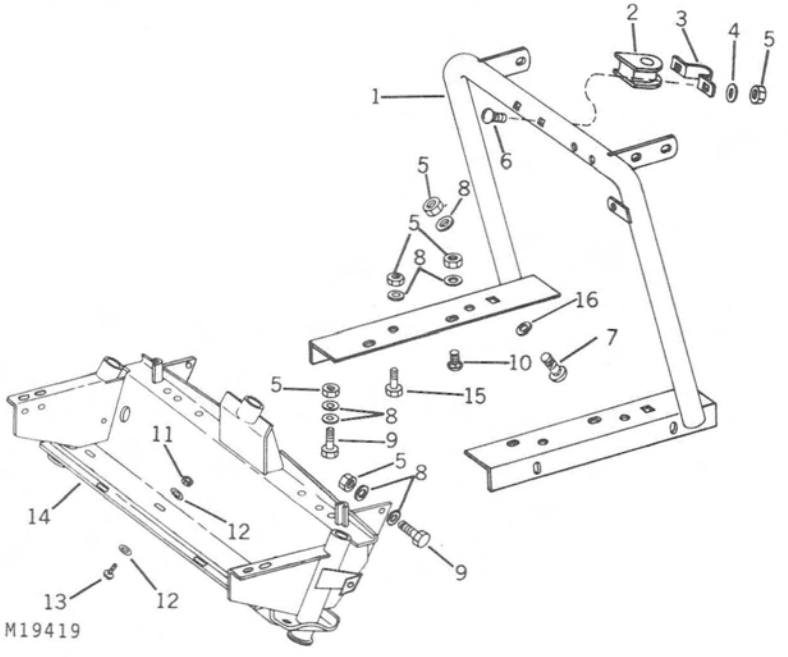
POWER MODULES
ALL SNOWMOBILES (SERIAL NO. -20,000) EXCEPT JDX4



M13400

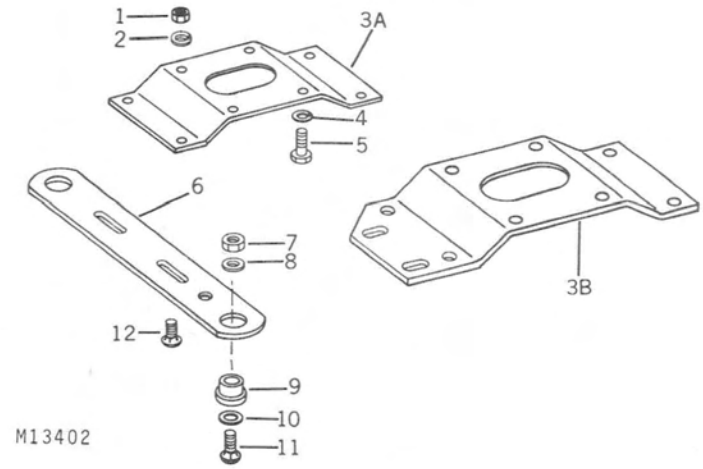
KEY		PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM	52320	(-11000)	POWER MODULE (400 AND 500)
	AM	52024	(-)	POWER MODULE (600)
	AM	52320	(-)	POWER MODULE (400, 500 AND JDX8)
2	M	63110	(-)	BEARING, STEERING COLUMN
3	M	63111	(-)	STRAP, BEARING
4	3H	1825	(-11000)	BOLT, ROUND HEAD, 5/16" X 1-1/2" (400 AND 500)
	19H	1906	(11001-)	SCREW, CAP, 5/16" X 1-1/2"
5	M	63277	(-)	NUT, LOCK, 5/16"
6	24H	1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060"
7	M	63459	(-)	STOP, GUARD
8	3H	1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4"
9	19H	1900	(-)	SCREW, CAP, 5/16" X 3/4"
10	19H	1905	(-11000)	SCREW, CAP, 5/16" X 1" (400 AND 500)
	3H	2139	(11001-)	BOLT, ROUND HEAD, 5/16" X 1-1/2"
11	M	63707	(-)	NUT, LOCK, 1/4" (5 USED)
12	24H	1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (5 USED)
13	M	63002	(-)	SCREW, SOCKET HEAD, 1/4" X 1/2" (5 USED)

STEERING SUPPORT AND FRONT FRAME
JDX4 (SERIAL NO. -20,000)
300, 400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8 (SERIAL NO. 20,001-



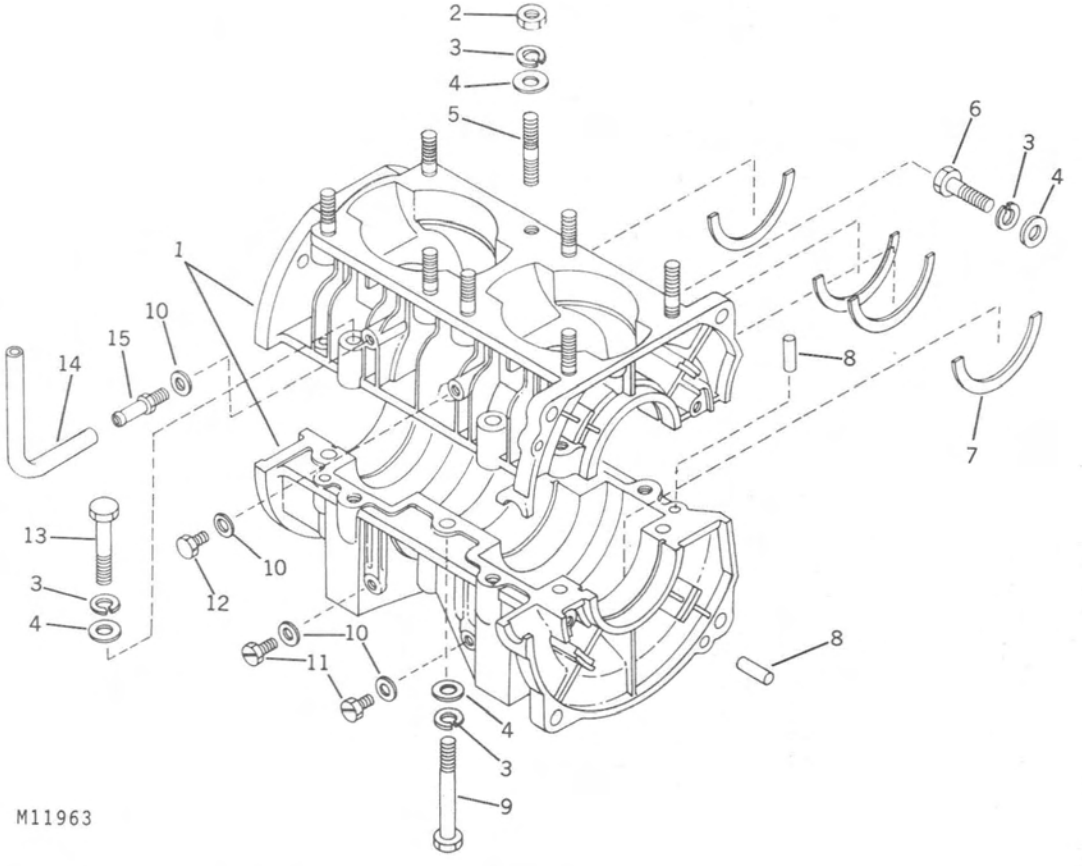
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52412	(-20000)	SUPPORT, STEERING (JDX4)
	AM 52903	(-)	SUPPORT, STEERING (JDX4 SPECIAL, JDX6 AND JDX8)
	AM 52924	(-)	SUPPORT, STEERING (600)
	AM 52878	(-)	SUPPORT, STEERING (300)
I	AM 52905	(-)	SUPPORT, STEERING (400 AND 500)
2	M 63110	(-)	BEARING, STEERING COLUMN
3	M 63111	(-)	STRAP, BEARING
4	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
5	M 63277	(-)	NUT, LOCK, 5/16"
6	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (2 USED)
7	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4"
8	24H 1887	(-)	WASHER, FLAT, 11/32" X 1" X 0.134" (23 USED)
9	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (8 USED)
10	3H 2139	(-)	BOLT, ROUND HEAD, 5/16" X 1-1/4"
11	M 63707	(-)	NUT, LOCK, 1/4" (5 USED)
12	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (10 USED)
13	M 64435	(-)	SCREW, SOCKET HEAD, 1/4" X 5/8" (5 USED)
14	AM 52902	(-)	FRAME, FRONT (JDX4 SPECIAL, JDX6 AND JDX8)
	AM 52904	(-)	FRAME, FRONT (300, 400 AND 500)
	AM 52923	(-)	FRAME, FRONT (600)
I 15	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4"
I 16	M 63115	(-)	WASHER, MODULE MOUNT

ENGINE MOUNT AND CROSS BARS



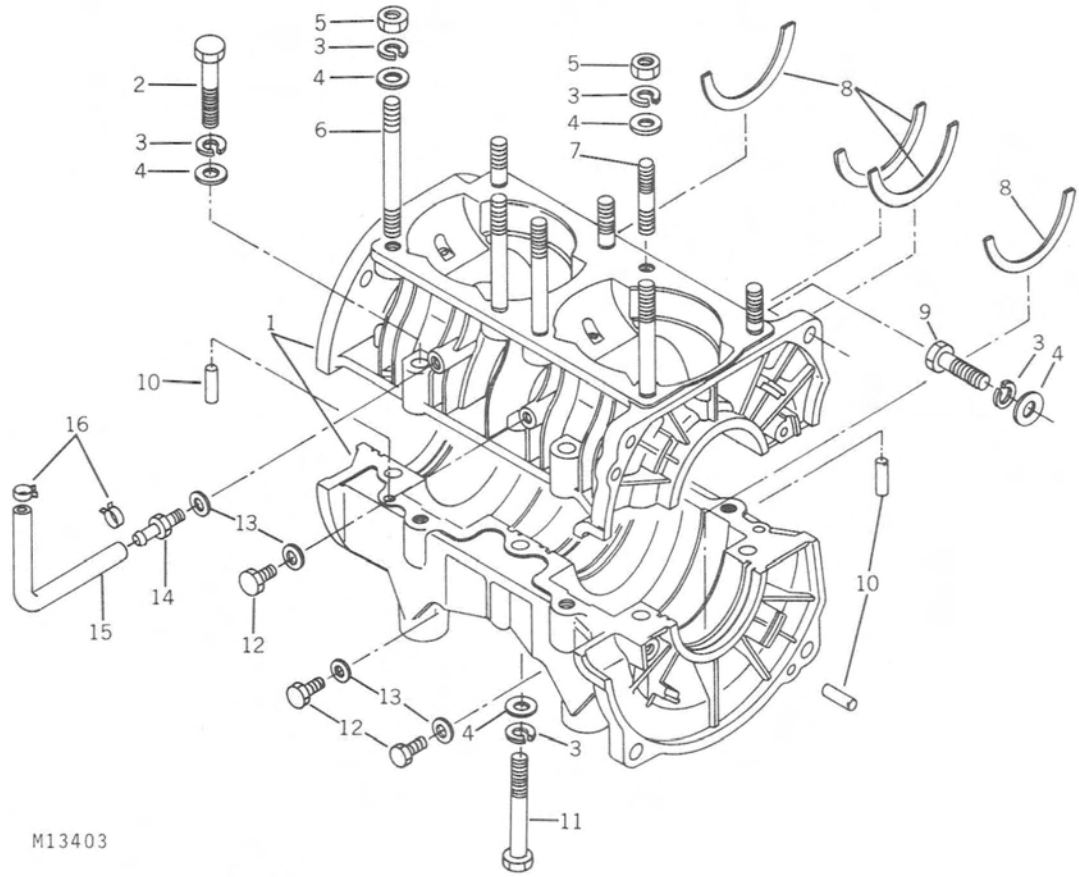
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 812	(-11000)	NUT, 3/8" (400 AND 500) (4 USED)
	M 63440	(11001-)	NUT, LOCK, 3/8" (400 AND 500) (4 USED)
	M 63440	(2551-)	NUT, LOCK, 3/8" (600, JDX4 AND JDX8) (4 USED)
	M 63440	(20001-)	NUT, LOCK, 3/8" (300, JDX4 SPECIAL AND JDX6) (4 USED)
2	12H 304	(-11000)	WASHER, LOCK (400 AND 500) (4 USED)
3A	M 63006	(-20000)	MOUNT, ENGINE (400, 500 AND 600)
I	M 63933	(-20000)	MOUNT, ENGINE (JDX8)
I	M 63907	(-20000)	MOUNT, ENGINE (JDX4)
3B	M 64499	(20001-)	MOUNT, ENGINE (400, 500, 600 AND JDX4 SPECIAL)
	M 64500	(20001-)	MOUNT, ENGINE (JDX6 AND JDX8)
	M 64498	(20001-)	MOUNT, ENGINE (300)
4	12H 293	(-)	WASHER, LOCK, 7/16" (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8) (4 USED)
	12H 304	(-)	WASHER, LOCK, 3/8" (300 AND JDX4) (4 USED)
5	19H 1773	(-)	SCREW, CAP, 7/16" X 1-1/8" (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8) (4 USED)
	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (300 AND JDX4) (4 USED)
6	M 63116	(-11000)	CROSS BAR, ENGINE (400 AND 500) (2 USED)
	M 63812	(11001-)	CROSS BAR, ENGINE (400 AND 500) (2 USED)
	M 63812	(-)	CROSS BAR, ENGINE (300, JDX4, JDX4 SPECIAL, JDX6 AND JDX8) (2 USED)
	M 63117	(-)	CROSS BAR, ENGINE (600) (2 USED)
7	M 63368	(-)	NUT, LOCK, 1/2" (4 USED)
8	24H 1351	(-)	WASHER, FLAT, 9/16" X 1-1/2" X 0.164" (4 USED)
9	M 63118	(-)	MOUNT, RUBBER (4 USED)
10	24H 1899	(-)	WASHER, FLAT, 17/32" SQ. X 1-3/4" X 0.060" (4 USED)
11	3H 2113	(-)	BOLT, ROUND HEAD, 1/2" X 2" (4 USED)
12	3H 1519	(-)	BOLT, ROUND HEAD, 3/8" X 1" (4 USED)

CRANKCASE
400, 500 AND 600 (SERIAL NO. -20,000)



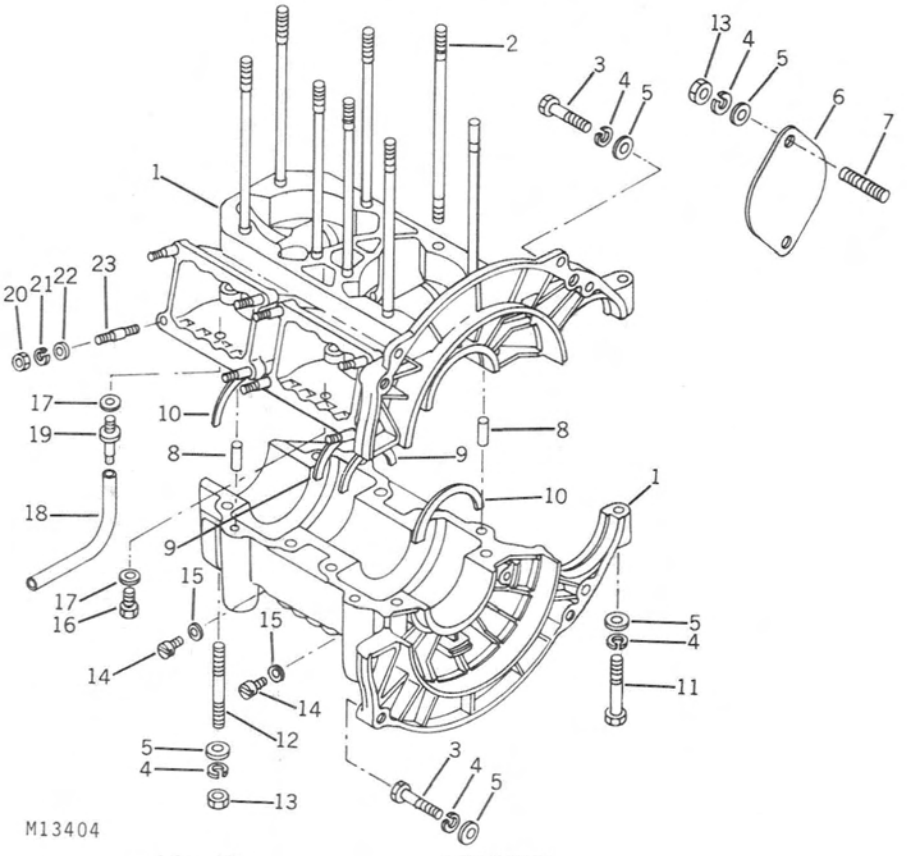
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	AM	52361	(-11000)	CRANKCASE ASSEMBLY (400)
	AM	52404	(-11000)	CRANKCASE ASSEMBLY (500)
	AM	52492	(11001-20000)	CRANKCASE ASSEMBLY (400 AND 500)
	AM	52492	(-20000)	CRANKCASE ASSEMBLY (600)
2	14M	7029	(-)	NUT, 8 MM (8 USED)
3	12M	7008	(-)	WASHER, LOCK, 8 MM (22 USED)
4	24M	7095	(-)	WASHER, FLAT 8 MM (22 USED)
5	M	63546	(-)	STUD (8 USED)
6	19M	7377	(-)	SCREW, CAP, 8 MM X 28 MM (4 USED)
7	M	63548	(-)	CLIP, RETAINER, BEARING (4 USED)
8	M	63547	(-)	PIN, DOWEL (4 USED)
9	19M	7270	(-)	SCREW, CAP, 8 MM X 65 MM (4 USED)
10	M	63552	(-)	GASKET (4 USED)
11	M	63551	(-)	SCREW, DRAIN (2 USED)
12	19M	6614	(-)	SCREW, CAP, 6 MM X 12 MM
13	19M	7378	(-)	SCREW, CAP, 8 MM X 45 MM (6 USED)
I 14	M	63550	(-)	HOSE, CARBURETOR PUMP
15	M	63549	(-)	CONNECTOR, HOSE
..	AM	52546	(-)	KIT, TOOL
..	M	64850	(-)	SEALANT, CRANKCASE HALVES, 3 OZ. TUBE
I ..	AM	52006	(-11000)	ENGINE, COMPLETE (400)
I ..	AM	52010	(-11000)	ENGINE, COMPLETE (500)
I ..	AM	52328	(11001-20000)	ENGINE, COMPLETE (400)
I ..	AM	52331	(11001-20000)	ENGINE, COMPLETE (500)
I ..	AM	52331	(-20000)	ENGINE, COMPLETE (600)

CRANKCASE
400, 500, 600 AND JDX4 SPECIAL SERIAL NO. (20,001-)



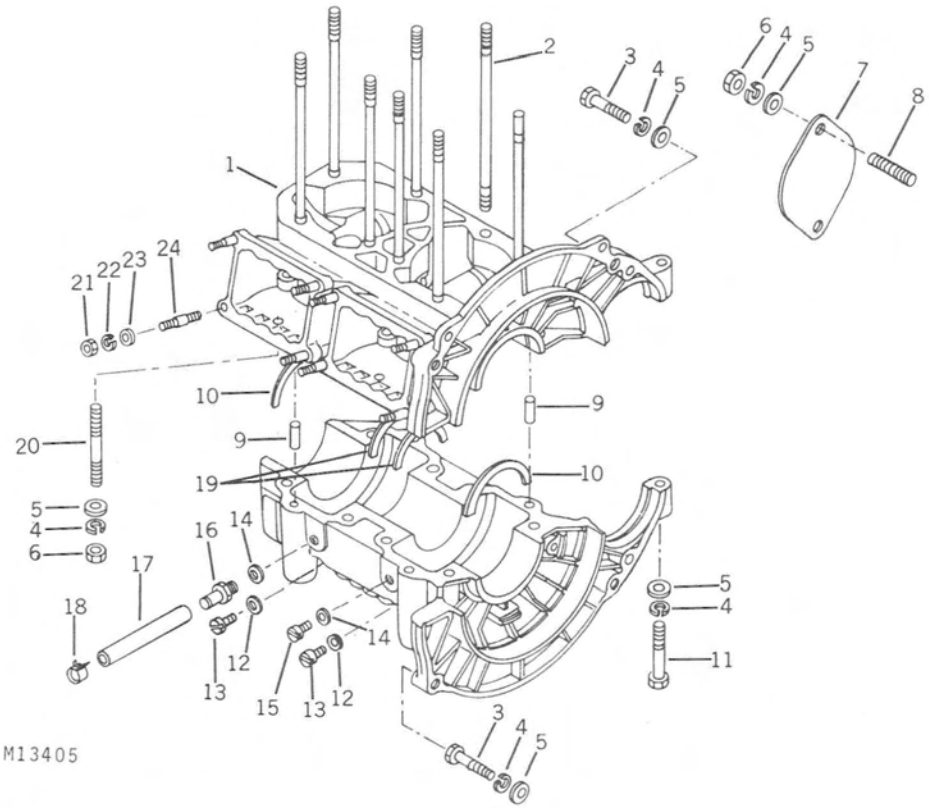
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53074	(-)	CRANKCASE ASSEMBLY
2	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM (6 USED)
3	12M 7008	(-)	WASHER, LOCK, 8 MM (22 USED)
4	24H 7095	(-)	WASHER, FLAT, 8 MM (22 USED)
5	14M 7029	(-)	NUT, 8 MM (8 USED)
6	M 64696	(-)	STUD, LONG (4 USED)
7	M 63546	(-)	STUD, SHORT (4 USED)
8	M 63548	(-)	CLIP, BEARING RETAINING (4 USED)
9	19M 7377	(-)	SCREW, CAP, 8 MM X 28 MM (4 USED)
10	M 63547	(-)	PIN, DOWEL (4 USED)
11	19M 7270	(-)	SCREW, CAP, 8 MM X 65 MM (4 USED)
12	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (3 USED)
13	M 64690	(-)	GASKET (4 USED)
14	M 63549	(-)	CONNECTOR, IMPULSE HOSE (400 AND JDX4 SPECIAL)
I	M 64689	(-)	CONNECTOR, IMPULSE HOSE (500 AND 600)
15	... .	(-)	HOSE, IMPULSE (SUB. M64328) (CUT TO LENGTH)
16	M 47470	(-)	CLAMP, IMPULSE HOSE (2 USED) (500 AND 600)
..	M 64254	(-)	CLAMP, IMPULSE HOSE (2 USED) (400 AND JDX4 SPECIAL)
I ..	AM 52836	(20001 - 30000)	ENGINE, COMPLETE (400 AND JDX4 SPECIAL)
I ..	AM 52942	(20001 - 30000)	ENGINE, COMPLETE (500 AND 600)
..	AM 52546	(-)	KIT, TOOL
..	M 64850	(-)	SEALANT, CRANKCASE HALVES, 3 OZ. TUBE

CRANKCASE
JDX8 (SERIAL NO. -20,000)



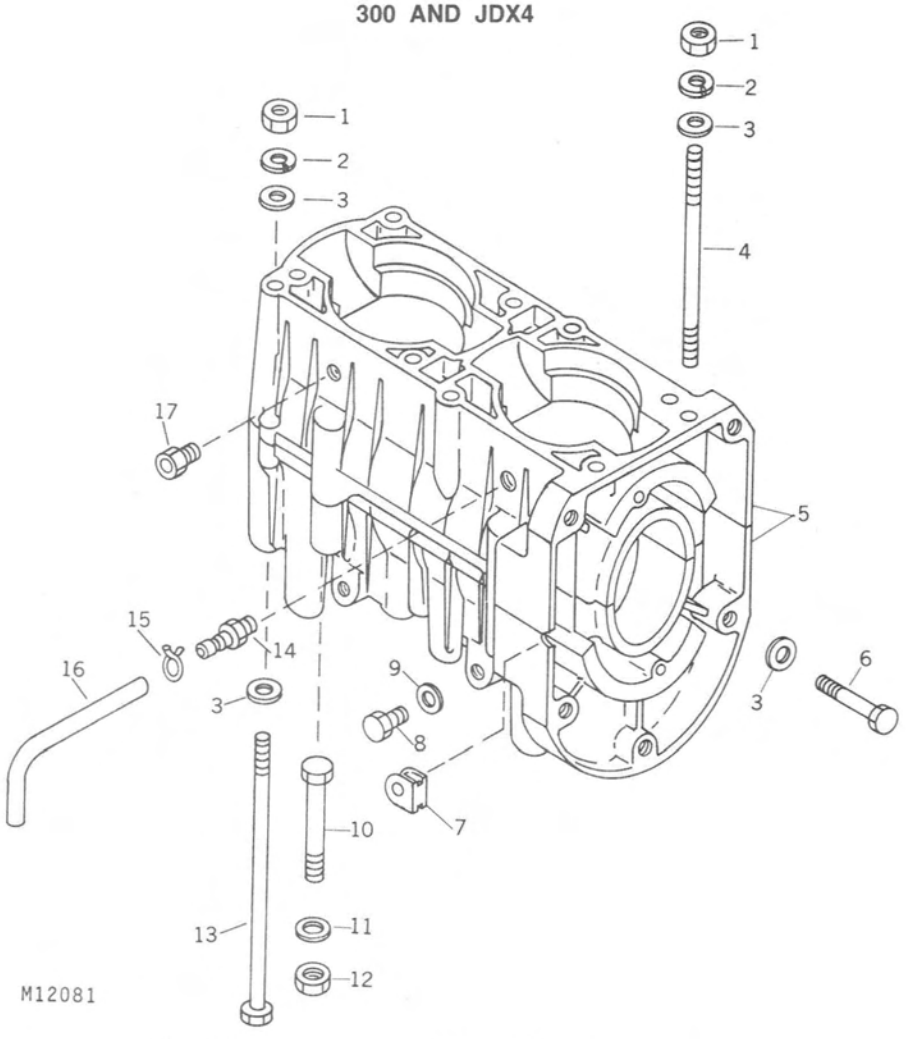
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52493	(-)	CRANKCASE ASSEMBLY
2	M 63937	(-)	BOLT, STUD (8 USED)
3	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
4	12M 7008	(-)	WASHER, LOCK, 8 MM (14 USED)
5	24M 7095	(-)	WASHER, FLAT, 8.4 MM X 15 MM X 1.5 MM (14 USED)
6	M 63562	(-)	PLATE, COVER
7	M 63572	(-)	STUD, COVER PLATE (2 USED)
8	M 63547	(-)	PIN, ALIGNMENT (2 USED)
9	M 63939	(-)	CIRCLIP (2 USED)
10	M 63548	(-)	CLIP, BEARING RETAINER (2 USED)
I 11	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
12	M 64177	(-)	BOLT, STUD (8 USED)
13	14M 7029	(-)	NUT, 8 MM (10 USED)
14	M 63551	(-)	BOLT, DRAIN (2 USED)
15	M 63552	(-)	PACKING, DRAIN BOLT (2 USED)
16	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
17	M 63940	(-)	PACKING, DRAIN BOLT (2 USED)
18	M 63550	(-)	HOSE, CARBURETOR PUMP
19	M 63941	(-)	CONNECTOR
20	14M 7027	(-)	NUT, 6 MM (8 USED)
21	12M 7012	(-)	WASHER, LOCK (8 USED)
22	24M 7105	(-)	WASHER, FLAT, PLAIN, 6 MM X 12 MM X 1.5 MM (8 USED)
23	M 63938	(-)	BOLT, STUD (8 USED)
..	AM 52546	(-)	KIT, TOOL
I ..	M 64850	(-)	SEALANT, CRANKCASE HALVES, 3 OZ. TUBE
I ..	AM 52443	(-20000)	ENGINE, COMPLETE

CRANKCASE
JDX6 AND JDX8 (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53035	(-)	CRANKCASE ASSEMBLY
2	M 64656	(-)	BOLT, STUD (8 USED)
3	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (3 USED)
4	12M 7008	(-)	WASHER, LOCK, 8 MM (14 USED)
5	24M 7095	(-)	WASHER, FLAT, 8 MM (14 USED)
6	14M 7029	(-)	NUT, 8 MM (10 USED)
7	M 63562	(-)	PLATE, COVER
8	M 63572	(-)	STUD, COVER PLATE (2 USED)
9	M 63547	(-)	PIN, ALIGNMENT (2 USED)
10	M 63548	(-)	CLIP, BEARING RETAINER (2 USED)
11	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
12	M 63552	(-)	GASKET, DRAIN BOLT (2 USED)
13	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (2 USED)
14	M 63940	(-)	GASKET (2 USED)
15	19M 3125	(-)	SCREW, CAP, 8 MM X 10 MM
16	M 64659	(-)	CONNECTOR
17	... .	(-)	HOSE, IMPULSE (SUB. M64328) (CUT TO LENGTH)
18	M 47470	(-)	CLAMP, IMPULSE HOSE (2 USED)
19	M 63939	(-)	CIRCLIP (2 USED)
20	M 64177	(-)	BOLT, STUD (8 USED)
21	14M 7027	(-)	NUT, 6 MM (8 USED)
22	12M 7012	(-)	WASHER, LOCK, 6 MM (8 USED)
23	24M 7105	(-)	WASHER, FLAT, 6 MM (8 USED)
24	M 64657	(-)	BOLT, STUD (8 USED)
I ..	AM 52837	(-)	ENGINE, COMPLETE (JDX6)
I ..	AM 52838	(-)	ENGINE, COMPLETE (JDX8)
..	AM 52546	(-)	KIT, TOOL
..	M 64850	(-)	SEALANT, CRANKCASE HALVES, 3 OZ. TUBE

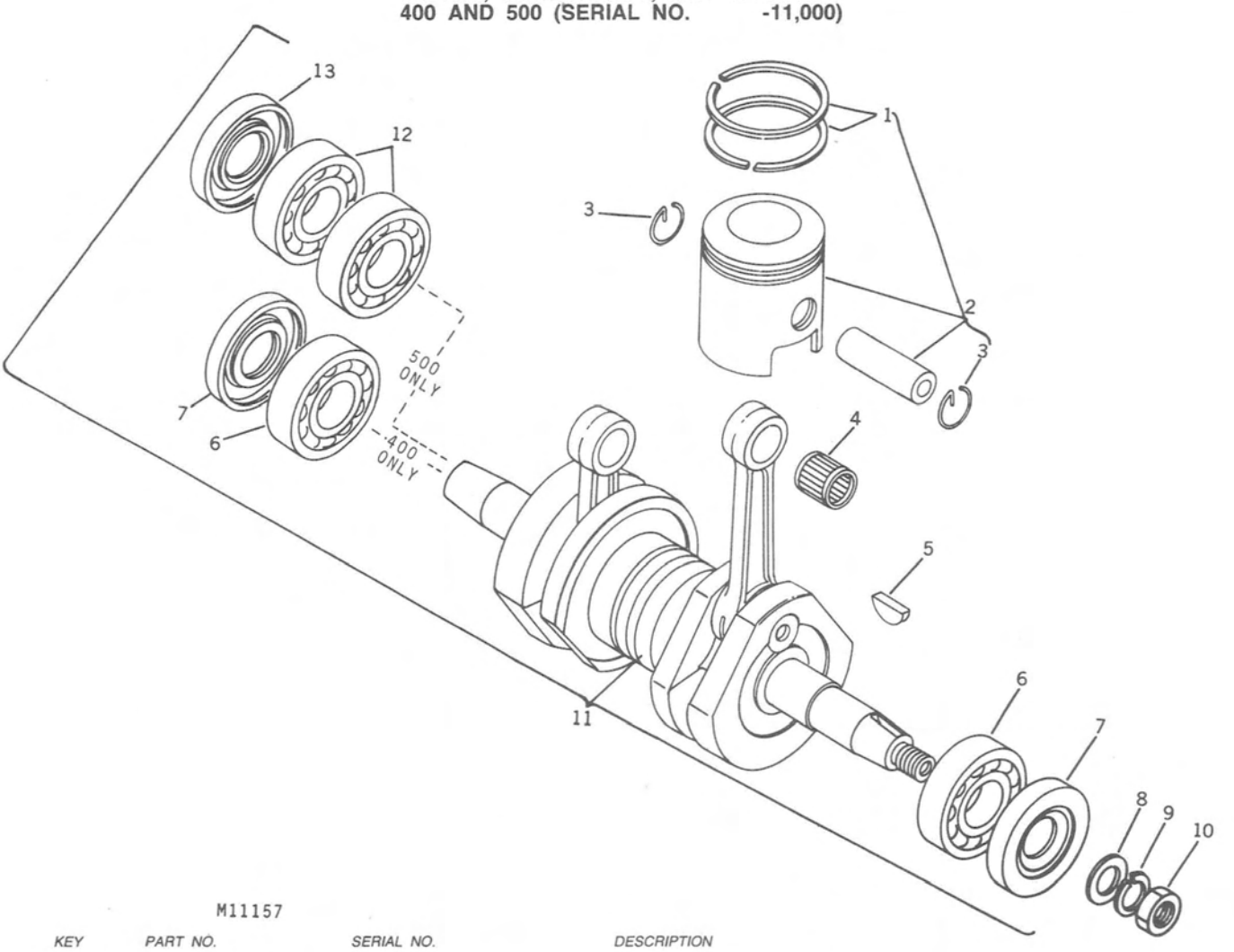
CRANKCASE
300 AND JDX4



KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	14H	785	(-)	NUT, 5/16" (6 USED) (X-82-2)
2	12H	303	(-)	WASHER, LOCK, 5/16" (6 USED) (X-21-1)
3	M	64065	(-)	WASHER, WAVE (18 USED) (X-5000-69)
4	M	64006	(-)	STUD, CRANKCASE (2 USED) (40-072-01)
5	AM	52520	(-)	CRANKCASE ASSEMBLY, WITH DOWEL PIN (40-260-04)
6	19H	1905	(-)	SCREW, CAP, 5/16" X 1" (4 USED) (X-5000-54)
7	M	64013	(-)	GROMMET, RUBBER (3 USED) (34-135-01)
8	19H	2020	(-)	SCREW, CAP, 5/16" X 1/2" (2 USED) (X-5000-04)
9	M	64066	(-)	WASHER, COPPER, 5/16" (2 USED) (X-1003-4)
10	19H	1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (4 USED) (X-5000-52)
11	M	64069	(-)	WASHER, WAVE, 1/4" (4 USED) (X-5000-49)
12	14H	786	(-)	NUT, 1/4" (4 USED) (X-5000-09)
13	M	64007	(-)	BOLT, CRANKCASE (6 USED) (40-086-02)
14	M	64009	(-)	FITTING, IMPULSE TUBE (37-294-01)
15	M	64011	(-)	CLAMP (2 USED) (33-237-02)
16	M	64010	(-)	TUBE, IMPULSE (39-134-01)
17	M	64012	(-)	PLUG (34-139-03)
I ..	AM	52835	(20001 -)	ENGINE, COMPLETE (300)
I ..	AM	52333	(- 20000)	ENGINE, COMPLETE (JDX4)
..	AM	52533	(-)	KIT, TOOL (38-761-01)

NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

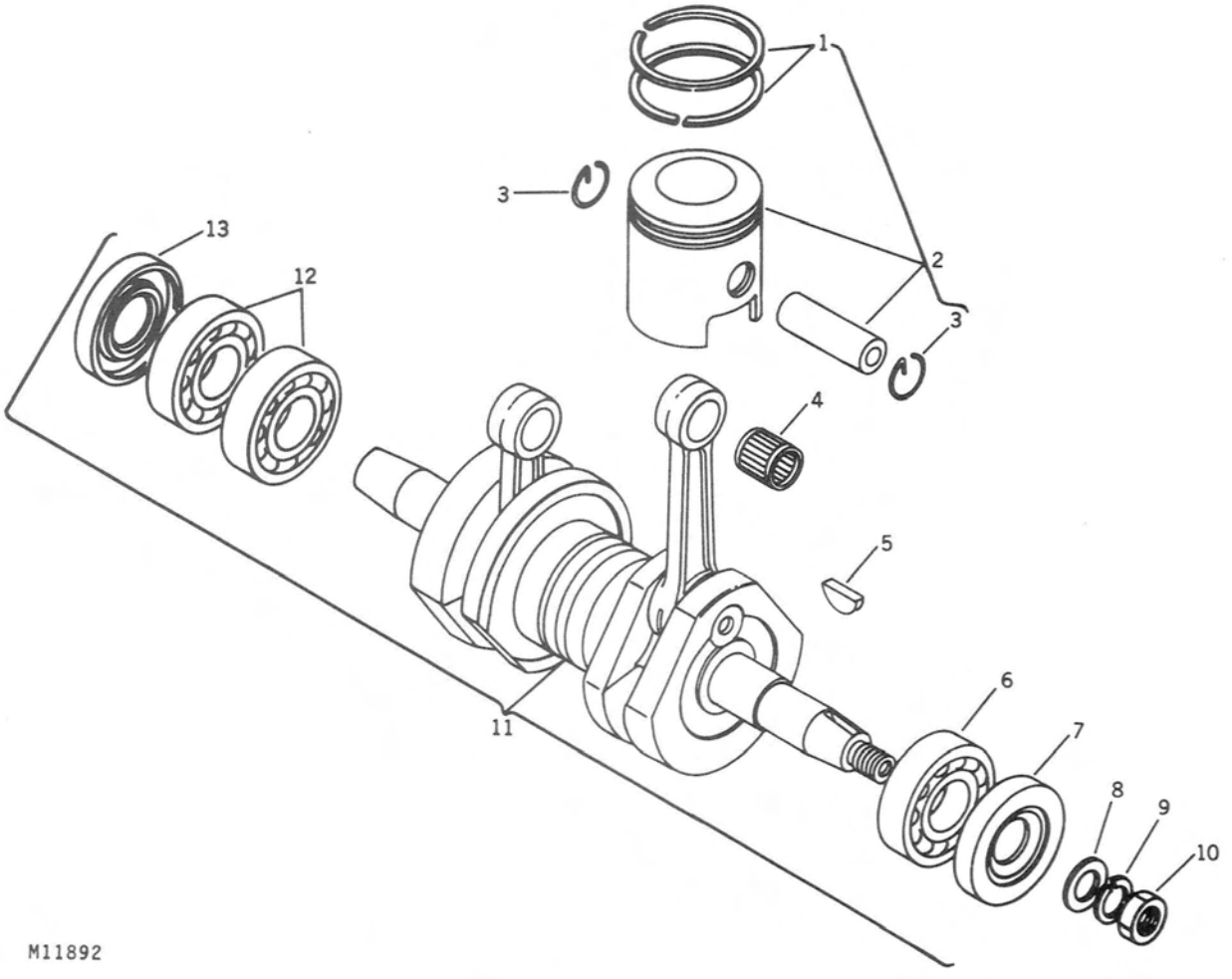
PISTON, CRANKSHAFT, AND BEARINGS
400 AND 500 (SERIAL NO. -11,000)



M11157

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52357	(-)	KIT, PISTON RING SET (2 USED) (400)
	AM 52387	(-)	KIT, PISTON RING SET (2 USED) (500)
2	AM 52370	(-)	PISTON ASSEMBLY (2 USED) (400)
	AM 52386	(-)	PISTON ASSEMBLY (2 USED) (500)
3	M 63540	(-)	RETAINER, PISTON PIN (4 USED)
4	AM 52358	(-)	BEARING, NEEDLE (2 USED)
5	M 63542	(-)	KEY, CRANKSHAFT
6	AM 52359	(-)	BEARING, BALL (2 USED, 400) (1 USED, 500)
7	M 63541	(-)	SEAL (2 USED, 400) (1 USED, 500)
8	24M 7038	(-)	WASHER, FLAT, 14 MM
9	12M 7009	(-)	WASHER, LOCK, 14 MM
10	M 63543	(-)	NUT
11	AM 52360	(-)	CRANKSHAFT ASSEMBLY (400) (INCLUDES TWO AM52359 AND TWO M63541)
	AM 52385	(-)	CRANKSHAFT ASSEMBLY (500) (INCLUDES ONE AM52359, ONE M63541 ONE M63683 AND TWO AM52405)
12	AM 52405	(-)	BEARING, BALL (2 USED) (500)
13	M 63683	(-)	SEAL (500)

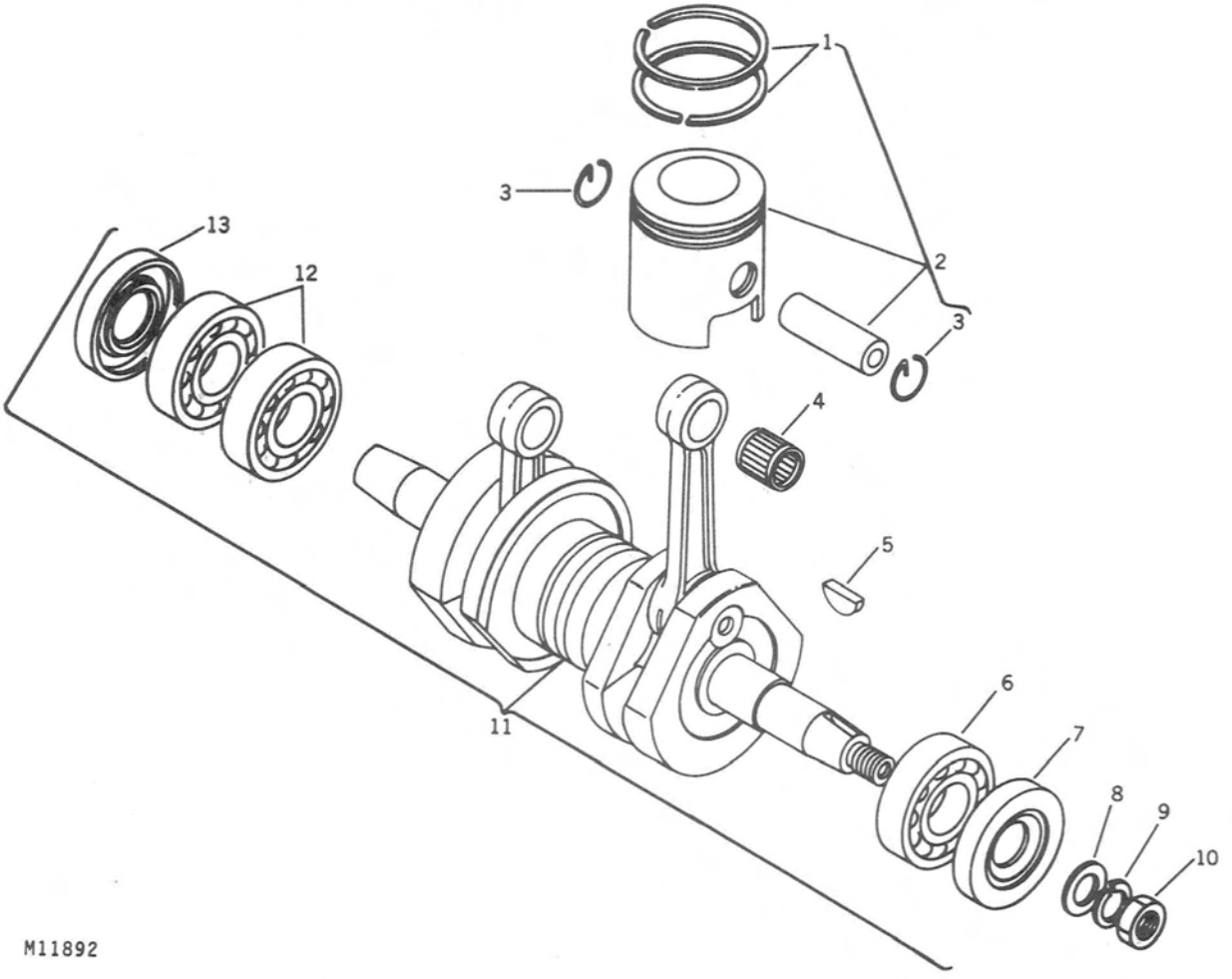
PISTON, CRANKSHAFT, AND BEARINGS
400 AND 500 (SERIAL NO. 11,001-20,000)
600 (SERIAL NO. 2,551-20,000)



M11892

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52483	(-)	KIT, PISTON RING (2 USED) (400)
	AM 52387	(-)	KIT, PISTON RING (2 USED) (500 AND 600)
2	AM 52485	(-)	PISTON ASSEMBLY (2 USED) (400)
	AM 52386	(-)	PISTON ASSEMBLY (2 USED) (500 AND 600)
3	M 63540	(-)	RETAINER, PISTON PIN (4 USED)
4	AM 52358	(-)	BEARING, NEEDLE (2 USED)
5	M 63542	(-)	KEY, CRANKSHAFT
6	AM 52359	(-)	BEARING, BALL (FAN END)
7	M 63541	(-)	SEAL (FAN END)
8	24M 7038	(-)	WASHER, FLAT, 14 MM
9	12M 7009	(-)	WASHER, LOCK, 14 MM
10	M 63543	(-)	NUT
11	AM 52489	(-)	CRANKSHAFT ASSEMBLY (INCLUDES THREE AM52359 AND THREE M63541)
12	AM 52405	(-)	BEARING, BALL (PTO END) (2 USED)
13	M 63683	(-)	SEAL (PTO END)

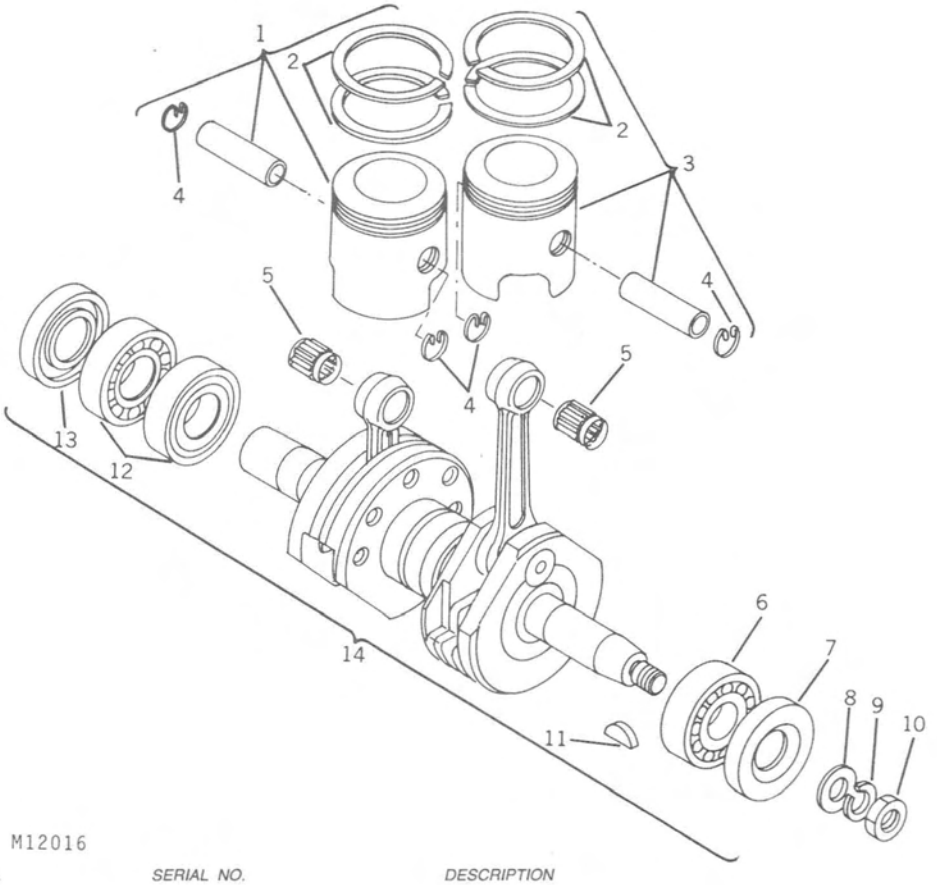
PISTON, CRANKSHAFT, AND BEARINGS
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



M11892

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53057	(-)	KIT, PISTON RING (2 USED) (400 AND JDX4 SPECIAL)
	AM 53073	(-)	KIT, PISTON RING (2 USED) (500 AND 600)
2	AM 53056	(-)	PISTON ASSEMBLY (2 USED) (400 AND JDX4 SPECIAL)
	AM 53072	(-)	PISTON ASSEMBLY (2 USED) (500 AND 600)
3	M 63540	(-)	RETAINER, PISTON PIN (4 USED)
4	AM 53034	(-)	BEARING, NEEDLE (2 USED)
5	M 63542	(-)	KEY, CRANKSHAFT
6	AM 52359	(-)	BEARING, BALL (FAN END)
7	M 63541	(-)	SEAL (FAN END)
8	24M 7038	(-)	WASHER, FLAT, 14 MM
9	12M 7009	(-)	WASHER, LOCK, 14 MM
10	M 64655	(-)	NUT
11	AM 53055	(-)	CRANKSHAFT ASSEMBLY
12	AM 52405	(-)	BEARING, BALL (PTO END) (2 USED)
13	M 63683	(-)	SEAL (PTO END)

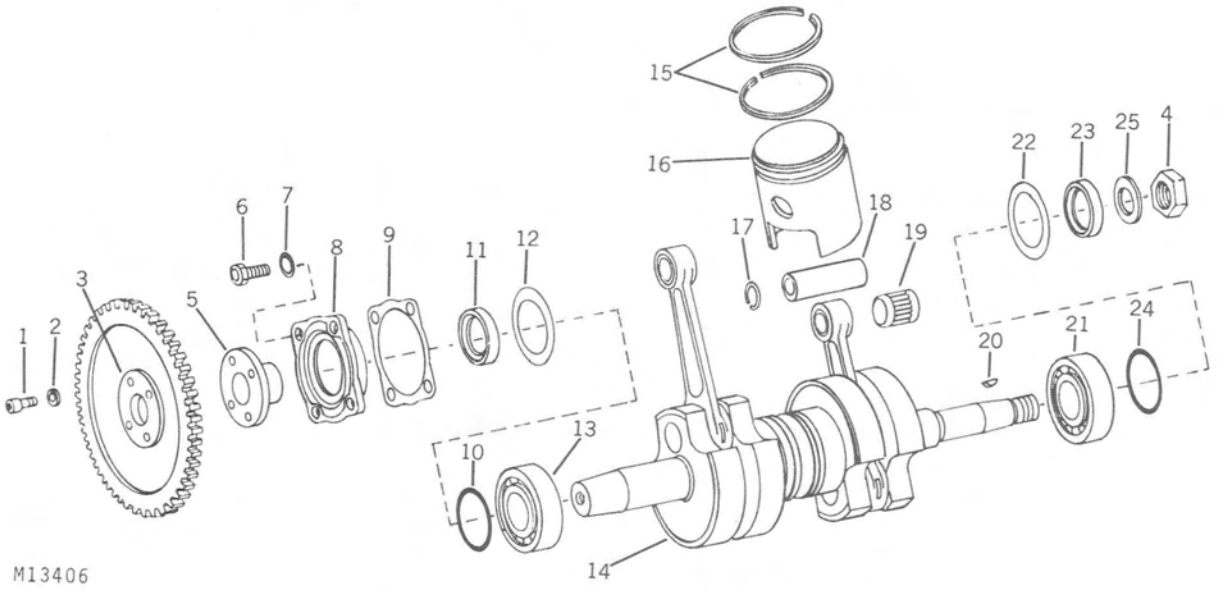
PISTON, CRANKSHAFT AND BEARINGS
JDX6 AND JDX8



M12016

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52487	(-20000)	PISTON ASSEMBLY (PTO END) (JDX8)
	AM 53051	(20001-)	PISTON ASSEMBLY (PTO END) (JDX8)
	AM 53033	(-)	PISTON ASSEMBLY (PTO END) (JDX6)
2	AM 52484	(-20000)	KIT, PISTON RING (2 USED) (JDX8)
	AM 53049	(20001-)	KIT, PISTON RING (2 USED) (JDX8)
	AM 53031	(-)	KIT, PISTON RING (2 USED) (JDX6)
3	AM 52486	(-20000)	PISTON ASSEMBLY (FAN END) (JDX8)
	AM 53050	(20001-)	PISTON ASSEMBLY (FAN END) (JDX8)
	AM 53032	(-)	PISTON ASSEMBLY (FAN END) (JDX6)
4	M 63936	(-20000)	RETAINER, PISTON PIN (4 USED) (JDX8)
	M 63540	(20001-)	RETAINER, PISTON PIN (JDX6 AND JDX8)
5	AM 52491	(-20000)	BEARING, NEEDLE (2 USED) (JDX8)
	AM 53034	(20001-)	BEARING, NEEDLE (2 USED) (JDX6 AND JDX8)
6	AM 52359	(-)	BEARING, CRANKSHAFT (FAN END)
7	M 63541	(-)	SEAL, OIL (FAN END)
8	24M 7038	(-)	WASHER, FLAT, 14 MM X 24 MM X 3 MM
9	12M 7009	(-)	WASHER, LOCK, 14 MM
10	M 63543	(-20000)	NUT, CRANKSHAFT (JDX8)
	M 64655	(20001-)	NUT, CRANKSHAFT (JDX6 AND JDX8)
11	M 63542	(-)	KEY, WOODRUFF
12	AM 52405	(-)	BEARING, BALL (2 USED) (PTO END)
13	M 63683	(-)	SEAL, OIL
14	AM 52490	(-20000)	CRANKSHAFT ASSEMBLY (JDX8)
	AM 53030	(20001-)	CRANKSHAFT ASSEMBLY (JDX6 AND JDX8)

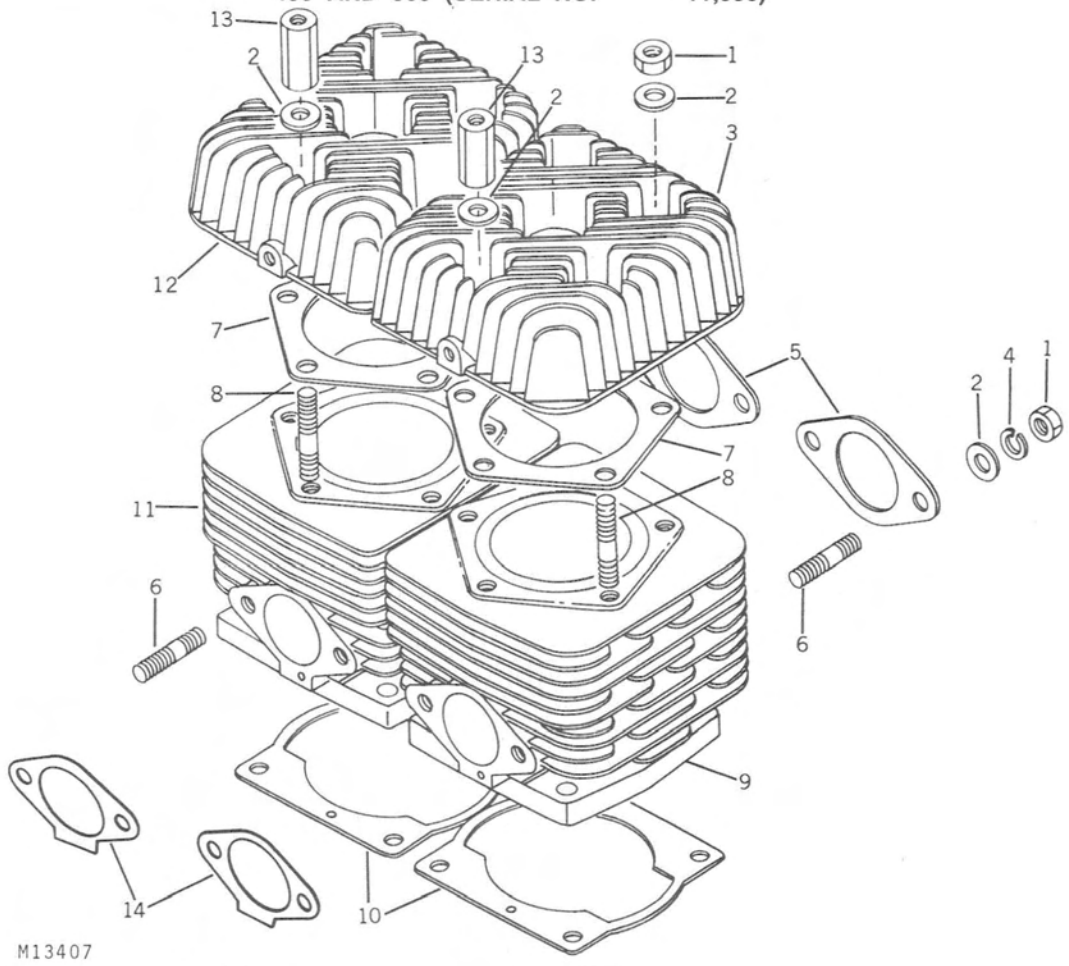
PISTON, CRANKSHAFT, BEARINGS AND RING GEAR
300 AND JDX4



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64075	(-20000)	SCREW, SOCKET HEAD (4 USED) (JDX4) (X-5000-60)
2	M 64071	(-20000)	WASHER, LOCK, HI-COLLAR (4 USED) (JDX4) (X-5000-61)
3	AM 52830	(-)	RING GEAR ASSEMBLY (JDX4 AND 300) (38-097-02)
4	14H 904	(-)	NUT, 3/4" (X-89-11)
5	M 64064	(-20000)	FLANGE (JDX4) (40-295-04)
6	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED) (X-134-4)
7	M 64069	(-)	WASHER (4 USED) (X-5000-49)
8	M 64025	(-)	PLATE, BEARING (40-156-03)
9	M 64024	(-)	GASKET, BEARING PLATE (40-055-02)
10	M 64039	(-)	O-RING (44-153-03)
11	M 64023	(-)	SEAL, OIL (PTO END) (33-032-01)
12	M 64021	(-)	WASHER, SHIM, .006" (USE AS REQUIRED) (33-118-01)
13	AM 52524	(-)	BEARING (PTO END) (44-030-04)
14	AM 52522	(-)	CRANKSHAFT ASSEMBLY (40-142-02)
15	AM 52529	(-)	KIT, PISTON RING (STANDARD) (39-108-02)
	AM 52530	(-)	KIT, PISTON RING (.020" OVERSIZE) (39-108-03)
	AM 52531	(-)	KIT, PISTON RING (.040" OVERSIZE) (39-108-04)
16	AM 52526	(-)	PISTON ASSEMBLY (STANDARD) (39-074-09)
	AM 52527	(-)	PISTON ASSEMBLY (.020" OVERSIZE) (39-074-02)
	AM 52528	(-)	PISTON ASSEMBLY (.040" OVERSIZE) (39-074-03)
17	M 64026	(-)	RING, RETAINING (4 USED) (40-140-01)
18	M 64027	(-)	PIN, WRIST (2 USED) (39-061-01)
19	AM 52525	(-)	BEARING, NEEDLE (2 USED) (X-1007-4)
20	26H 73	(-)	KEY, WOODRUFF (X-44-1)
21	AM 52532	(-)	BEARING (FAN SIDE) (40-030-01)
22	M 64034	(-)	WASHER, SHIM, .006" (USE AS REQUIRED) (40-468-01)
	M 63035	(-)	WASHER, SHIM, .012"
23	M 64036	(-)	SEAL, FAN (FAN SIDE) (40-032-01)
24	M 64037	(-)	O-RING (40-153-02)
25	24H 1746	(-)	WASHER, FLAT, 25/32" X 1-1/8" X 0.120" (X-1003-5)

*RING GEAR REQUIRED ON 300 SNOWMOBILES WITH ELECTRIC START KIT ONLY.
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

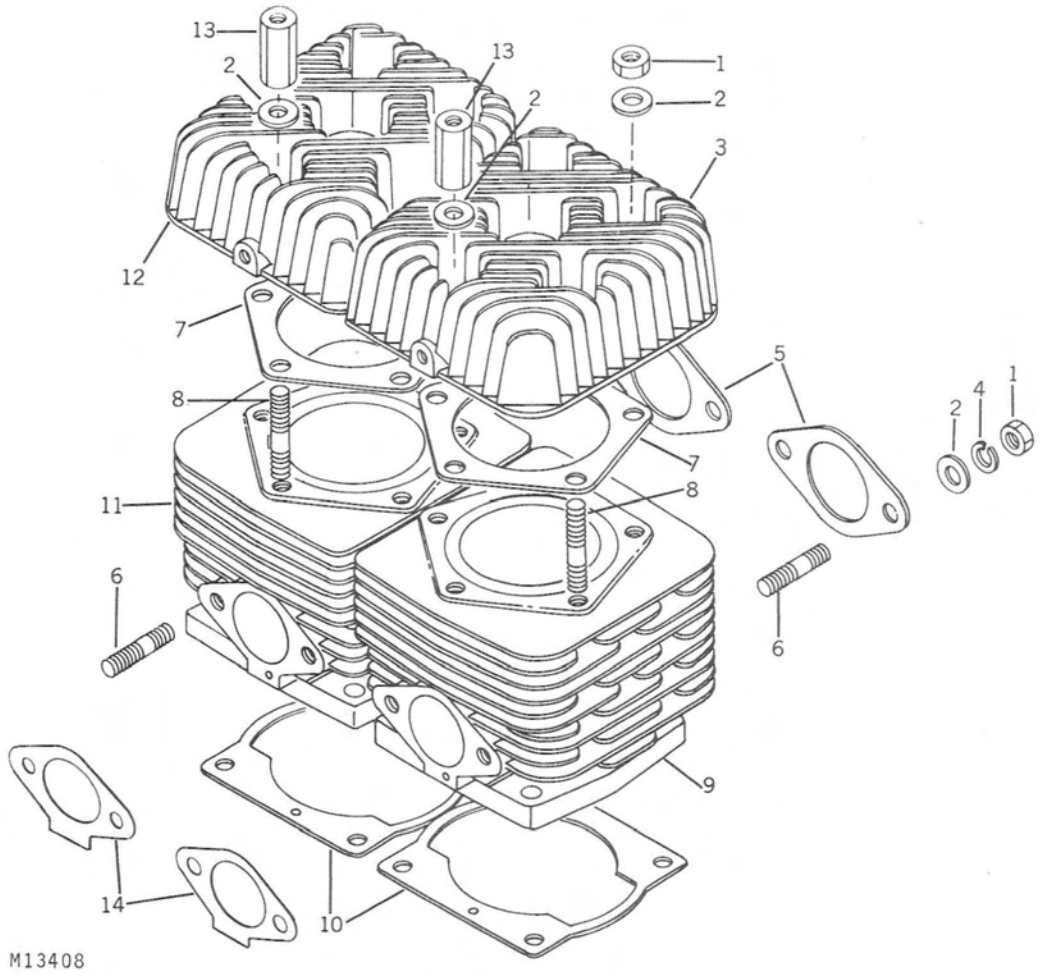
CYLINDERS, CYLINDER HEADS AND GASKETS
400 AND 500 (SERIAL NO. -11,000)



M13407

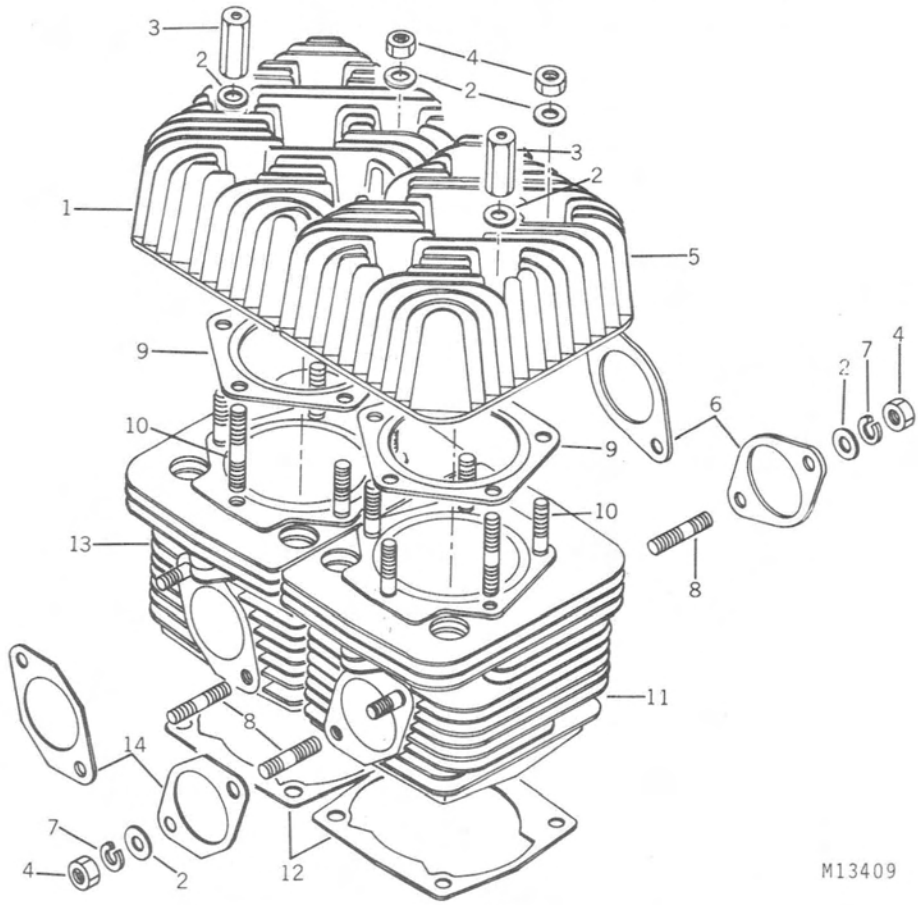
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (12 USED)
2	24M 7095	(-)	WASHER, FLAT, 8 MM (14 USED)
3	M 63556	(-)	HEAD, CYLINDER, R.H. (400)
	M 63622	(-)	HEAD, CYLINDER, R.H. (500)
4	12M 7008	(-)	WASHER, LOCK, 8 MM (4 USED, 400) (8 USED, 500)
5	M 63545	(-)	GASKET, EXHAUST (2 USED)
6	M 63555	(-)	STUD, INTAKE AND EXHAUST (8 USED)
7	M 63553	(-)	GASKET, CYLINDER HEAD (2 USED) (400)
	M 63621	(-)	GASKET, CYLINDER HEAD (2 USED) (500)
8	M 63554	(-)	STUD, CYLINDER (10 USED)
9	AM 52362	(-)	CYLINDER ASSEMBLY, R.H. (INCLUDES INTAKE AND EXHAUST STUDS) (400)
	AM 52388	(-)	CYLINDER ASSEMBLY, R.H. (INCLUDES INTAKE AND EXHAUST STUDS) (500)
I 10	M 63544	(-XXXXX)	GASKET, CYLINDER BASE (2 USED)
I	M 63950	(XXXXX-)	GASKET, CYLINDER BASE (2 USED)
11	AM 52363	(-)	CYLINDER ASSEMBLY, L.H. (INCLUDES INTAKE AND EXHAUST STUDS) (400)
	AM 52389	(-)	CYLINDER ASSEMBLY, L.H. (INCLUDES INTAKE AND EXHAUST STUDS) (500)
12	M 63557	(-)	HEAD, CYLINDER L.H. (400)
	M 63623	(-)	HEAD, CYLINDER, L.H. (500)
13	M 63558	(-)	NUT (2 USED)
I 14	M 63559	(-XXXXX)	GASKET, INTAKE MANIFOLD (4 USED, 400) (2 USED, 500)
I	M 63952	(XXXXX-)	GASKET, INTAKE MANIFOLD (4 USED, 400) (2 USED, 500)
	M 63641	(-)	GASKET, INTAKE MANIFOLD (2 USED, 500)
I ..	AM 52263	(-)	GASKET SET (400) INCLUDES ONE M63544, ONE M63545, TWO M63552, ONE M63553 AND ONE M63559
I ..	AM 52264	(-)	GASKET SET (500) INCLUDES ONE M63544, ONE M63545, TWO M63552, ONE M63559 AND ONE M63621

CYLINDERS, CYLINDER HEADS AND GASKETS
400 AND 500 (SERIAL NO. 11,001-20,000)
600 (SERIAL NO. -20,000)



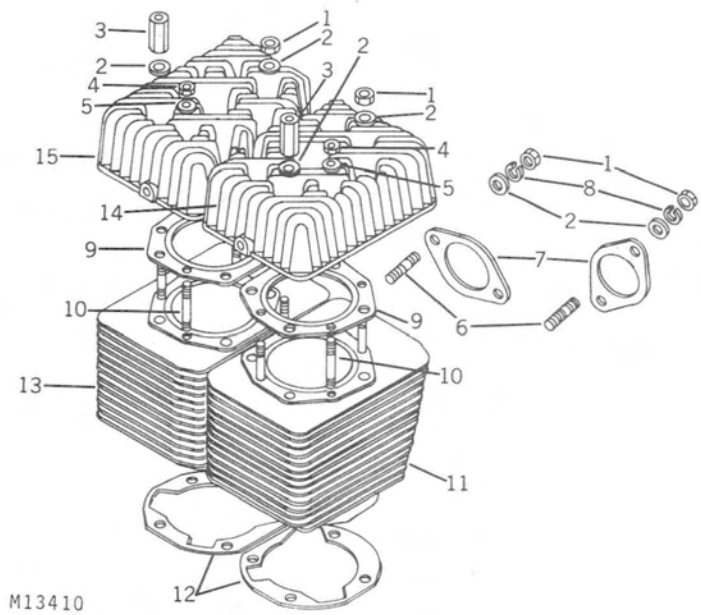
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (16 USED)
2	24M 7095	(-)	WASHER, FLAT, 8 MM (18 USED, 400) (16 USED, 500 AND 600)
3	M 63944	(-)	HEAD, CYLINDER, R.H. (400)
	M 63946	(-)	HEAD, CYLINDER, R.H. (500 AND 600)
4	12M 7008	(-)	WASHER, LOCK, 8 MM (8 USED)
5	M 63953	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
6	M 63555	(-)	STUD, INTAKE AND EXHAUST (8 USED)
7	M 63553	(-)	GASKET, CYLINDER HEAD (2 USED) (400)
	M 63621	(-)	GASKET, CYLINDER HEAD (2 USED) (500 AND 600)
8	M 63554	(-)	STUD, CYLINDER (10 USED)
9	AM 52494	(-)	CYLINDER ASSEMBLY, R.H. (400)
	AM 52388	(-)	CYLINDER ASSEMBLY, R.H. (500 AND 600)
10	M 63950	(-)	PACKING, CYLINDER BASE (2 USED)
11	AM 52495	(-)	CYLINDER ASSEMBLY, L.H. (400)
	AM 52389	(-)	CYLINDER ASSEMBLY, L.H. (500 AND 600)
12	M 63945	(-)	HEAD, CYLINDER, L.H. (400)
	M 63947	(-)	HEAD, CYLINDER, L.H. (500 AND 600)
13	M 63558	(-)	NUT (2 USED)
14	M 63952	(-)	GASKET, INTAKE MANIFOLD (2 USED)
..	AM 52512	(-)	GASKET SET (400) INCLUDES TWO M63552, ONE M63553, ONE M63950, ONE M63952 AND ONE M63953
..	AM 52513	(-)	GASKET SET (500 AND 600) INCLUDES TWO M63552, ONE M63621, ONE M63950, ONE M63952 AND ONE M63953

CYLINDERS, CYLINDER HEADS AND GASKETS
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



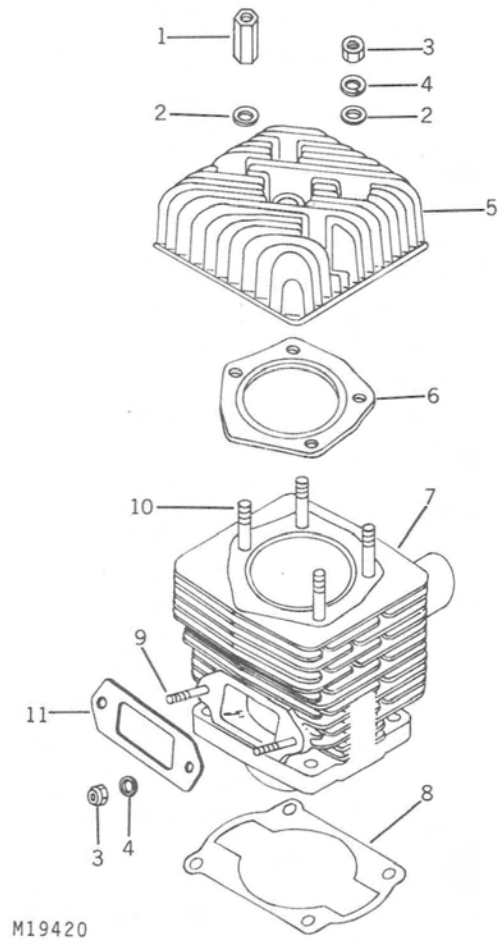
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64677	(-)	HEAD, CYLINDER, L.H. (400 AND JDX4 SPECIAL)
	M 64691	(-)	HEAD, CYLINDER, L.H. (500 AND 600)
2	24M 7095	(-)	WASHER, FLAT, 8 MM (18 USED)
3	M 64680	(-)	NUT (2 USED)
4	14M 7029	(-)	NUT, 8 MM (16 USED)
5	M 64678	(-)	HEAD, CYLINDER R.H. (400 AND JDX4 SPECIAL)
	M 64692	(-)	HEAD, CYLINDER R.H. (500 AND 600)
6	M 64664	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
7	12M 7008	(-)	WASHER, LOCK, 8 MM (8 USED)
8	M 63555	(-)	STUD (8 USED)
9	M 63553	(-)	GASKET, CYLINDER HEAD (2 USED) (400, AND JDX4 SPECIAL)
	M 63621	(-)	GASKET, CYLINDER HEAD (2 USED) (500 AND 600)
10	M 63554	(-)	STUD (10 USED)
11	AM 53059	(-)	CYLINDER ASSEMBLY, R.H. (400 AND JDX4 SPECIAL)
	AM 53076	(-)	CYLINDER ASSEMBLY, R.H. (500 AND 600)
12	M 64679	(-)	GASKET, CYLINDER BASE (2 USED)
13	AM 53058	(-)	CYLINDER ASSEMBLY, L.H. (400 AND JDX4 SPECIAL)
	AM 53075	(-)	CYLINDER ASSEMBLY, L.H. (500 AND 600)
14	M 64681	(-)	GASKET, INTAKE MANIFOLD (2 USED)
..	AM 53071	(-)	GASKET SET (400 AND JDX4 SPECIAL) (INCLUDES ONE M63553, ONE M64679, ONE M64664, ONE M64681 AND TWO M64690)
..	AM 53077	(-)	GASKET SET (500 AND 600) (INCLUDES ONE M63621, ONE M64679, ONE M64664, ONE M64681 AND TWO M64690)

CYLINDER, CYLINDER HEADS AND GASKETS
JDX6 AND JDX8



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (10 USED)
2	24M 7095	(-)	WASHER, FLAT, 8.4 MM X 15 MM X 1.5 MM (12 USED)
3	M 63955	(-20000)	NUT, CYLINDER HEAD SPACER (2 USED) (JDX8)
	M 64663	(20001-)	NUT, CYLINDER HEAD SPACER (2 USED) (JDX6 AND JDX8)
4	14M 7027	(-)	NUT, 6 MM (8 USED)
5	24M 7105	(-)	WASHER, FLAT, 6 MM X 12 MM X 1.5 MM (8 USED)
6	M 63555	(-)	STUD, EXHAUST MANIFOLD (4 USED)
7	M 63953	(-20000)	GASKET, EXHAUST MANIFOLD (2 USED) (JDX8)
	M 64664	(20001-)	GASKET, EXHAUST MANIFOLD (2 USED) (JDX6 AND JDX8)
8	12M 7008	(-)	WASHER, LOCK, 6 MM (4 USED)
9	M 63943	(-20000)	GASKET, CYLINDER HEAD (2 USED) (JDX8)
	M 64675	(20001-)	GASKET, CYLINDER HEAD (2 USED) (JDX8)
	M 64661	(-)	GASKET, CYLINDER HEAD (2 USED) (JDX6)
10	M 63954	(-)	BOLT, STUD (8 USED)
11	AM 52496	(-20000)	CYLINDER ASSEMBLY (FAN END) (JDX8)
	AM 53053	(20001-)	CYLINDER ASSEMBLY (FAN END) (JDX8)
	AM 53037	(-)	CYLINDER ASSEMBLY (FAN END) (JDX6)
12	M 63951	(-20000)	PACKING, CYLINDER (2 USED) (JDX8)
	M 64662	(20001-)	PACKING, CYLINDER (2 USED) (JDX6 AND JDX8)
13	AM 52497	(-20000)	CYLINDER ASSEMBLY (PTO END) (JDX8)
	AM 53052	(20001-)	CYLINDER ASSEMBLY (PTO END) (JDX8)
	AM 53036	(-)	CYLINDER ASSEMBLY (PTO END) (JDX6)
14	M 63948	(-20000)	HEAD, CYLINDER (FAN END) (JDX8)
	M 64674	(20001-)	HEAD, CYLINDER (FAN END) (JDX8)
	M 64695	(-)	HEAD, CYLINDER (FAN END) (JDX6)
15	M 63949	(-20000)	HEAD, CYLINDER (PTO END) (JDX8)
	M 64673	(20001-)	HEAD, CYLINDER (PTO END) (JDX8)
	M 64694	(-)	HEAD, CYLINDER (PTO END) (JDX6)
..	AM 52514	(-20000)	KIT, PACKING (INCLUDES TWO M63552, ONE M63943, ONE M63951, ONE M63953, ONE M63980 AND ONE M63981) (JDX8)
..	AM 53054	(20001-)	KIT, PACKING (INCLUDES ONE M64675, ONE M64662, ONE M64664, ONE M63980, ONE M63981, TWO M63552 AND TWO M63940) (JDX8)
..	AM 53048	(-)	KIT, PACKING (INCLUDES ONE M64661, ONE M64662, ONE M64664, ONE M63980, ONE M63981, TWO M63552 AND TWO M63940) (JDX6)

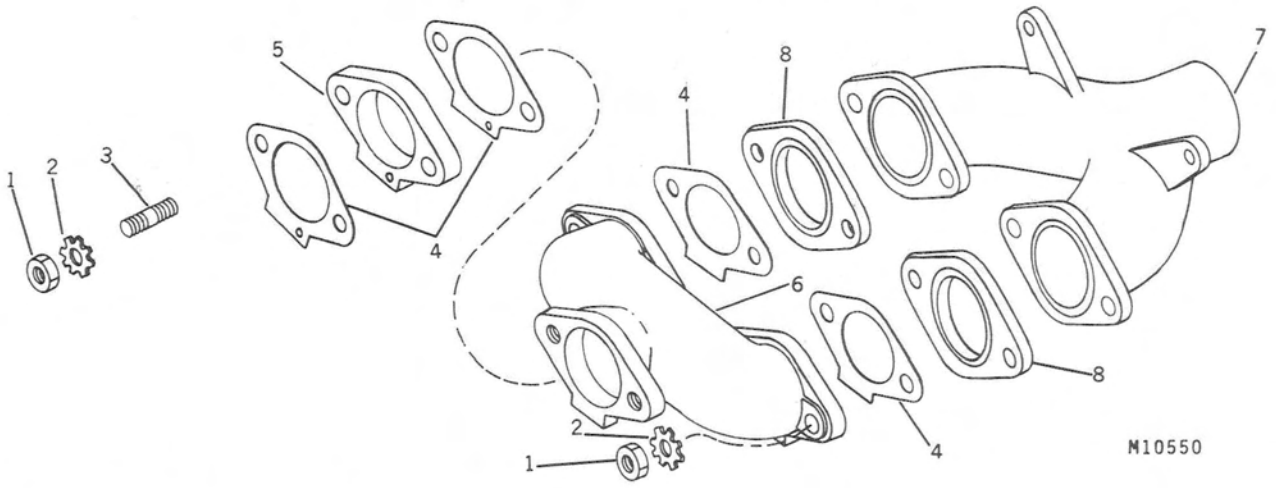
CYLINDERS, CYLINDER HEADS AND GASKETS
300 AND JDX4



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64152	(-)	NUT, AIR SHROUD (2 USED) (X-5000-47)
I 2	M 42010	(-)	WASHER, PLAIN (8 USED) (220534)
3	14H 785	(-)	NUT, 5/16" (14 USED) (X-82-2)
4	12H 303	(-)	WASHER, LOCK, 5/16" (14 USED) (X-21-1)
5	M 63995	(- 20000)	HEAD, CYLINDER (2 USED) (JDX4) (39-015-02)
	M 64591	(20001 -)	HEAD, CYLINDER (2 USED) (300) (39-015-031)
6	M 63996	(-)	GASKET, CYLINDER HEAD (2 USED) (39-052-01)
7	AM 52521	(- 20000)	CYLINDER BLOCK ASSEMBLY (2 USED) (JDX4) (39-137-06)
	AM 52987	(20001 -)	CYLINDER BLOCK ASSEMBLY (300) (39-137-07)
8	M 63997	(-)	GASKET, CYLINDER BLOCK (2 USED) (40-055-01)
9	M 64723	(20001 -)	STUD, INTAKE MANIFOLD (300) (JDX4) (33-072-07)
10	M 64722	(20001 -)	STUD, CYLINDER HEAD (300) (JDX4) (X-5000-46)
11	M 64017	(-)	GASKET, CYLINDER BLOCK (2 USED) (40-041-01)
..	AM 52545	(-)	GASKET, SET (INCLUDES TWO M63996, TWO M63997, ONE M64016, TWO M64017, TWO M64018, ONE M64023 ONE M64024, ONE M64036, ONE M64037 AND ONE M64039)

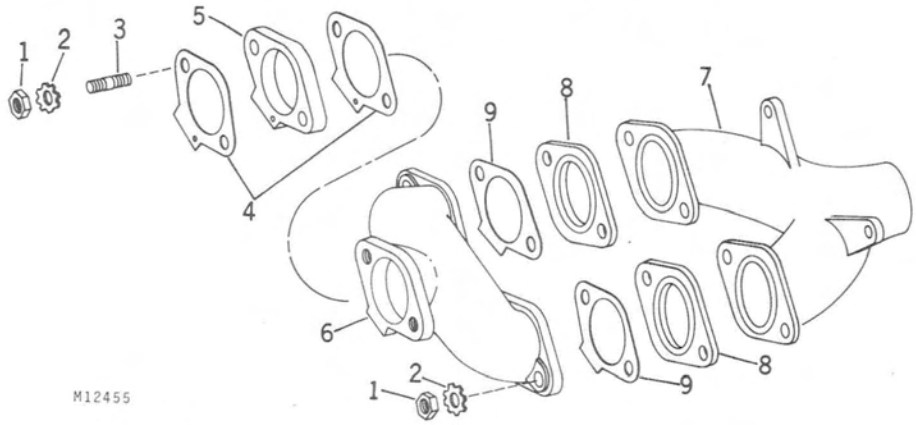
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

INTAKE AND EXHAUST MANIFOLDS
400 AND 500 (SERIAL NO. -11,000)



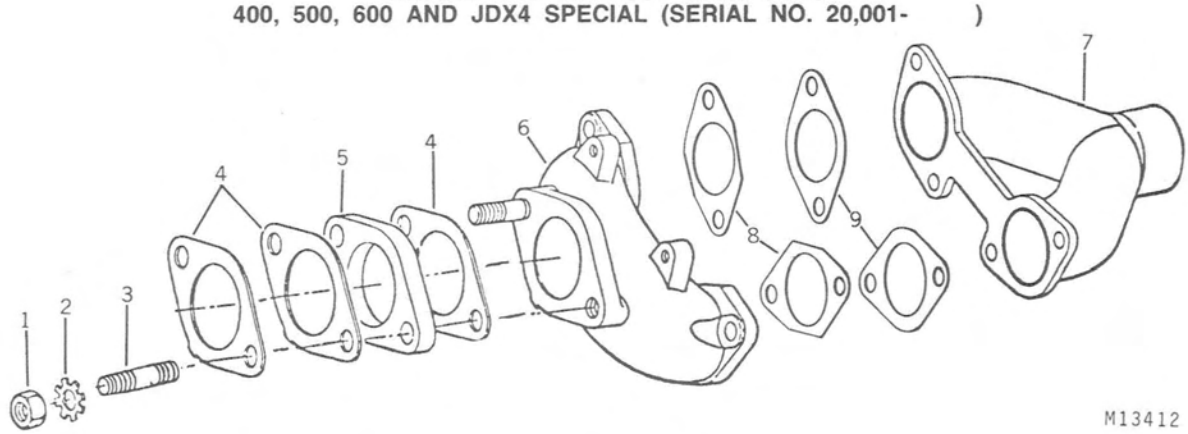
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (6 USED, 400) (4 USED, 500)
	14M 7140	(-)	NUT, 10 MM (2 USED, 500)
2	12M 7008	(-)	WASHER, INTERNAL TOOTH, 8 MM (6 USED, 400) (4 USED, 500)
	12M 7013	(-)	WASHER, INTERNAL TOOTH, 10 MM (2 USED, 500)
3	M 63640	(-)	STUD (2 USED)
I 4	M 63559	(-XXXXX)	GASKET, INTAKE MANIFOLD (4 USED, 400) (2 USED, 500)
I	M 63952	(XXXXX-)	GASKET, INTAKE MANIFOLD (4 USED, 400) (2 USED, 500)
	M 63641	(-)	GASKET, INTAKE MANIFOLD (2 USED, 500)
5	M 63610	(-)	INSULATOR (400)
	M 63643	(-)	INSULATOR (500)
6	M 63608	(-)	MANIFOLD, INTAKE (400)
	M 63642	(-)	MANIFOLD, INTAKE (500)
7	M 63611	(-)	MANIFOLD, EXHAUST (400)
	M 63726	(-)	MANIFOLD, EXHAUST (500)
8	M 63545	(-)	GASKET, EXHAUST MANIFOLD (2 USED)

INTAKE AND EXHAUST MANIFOLDS
400 AND 500 (SERIAL NO. 11,001-20,000)
600 (SERIAL NO. -20,000)



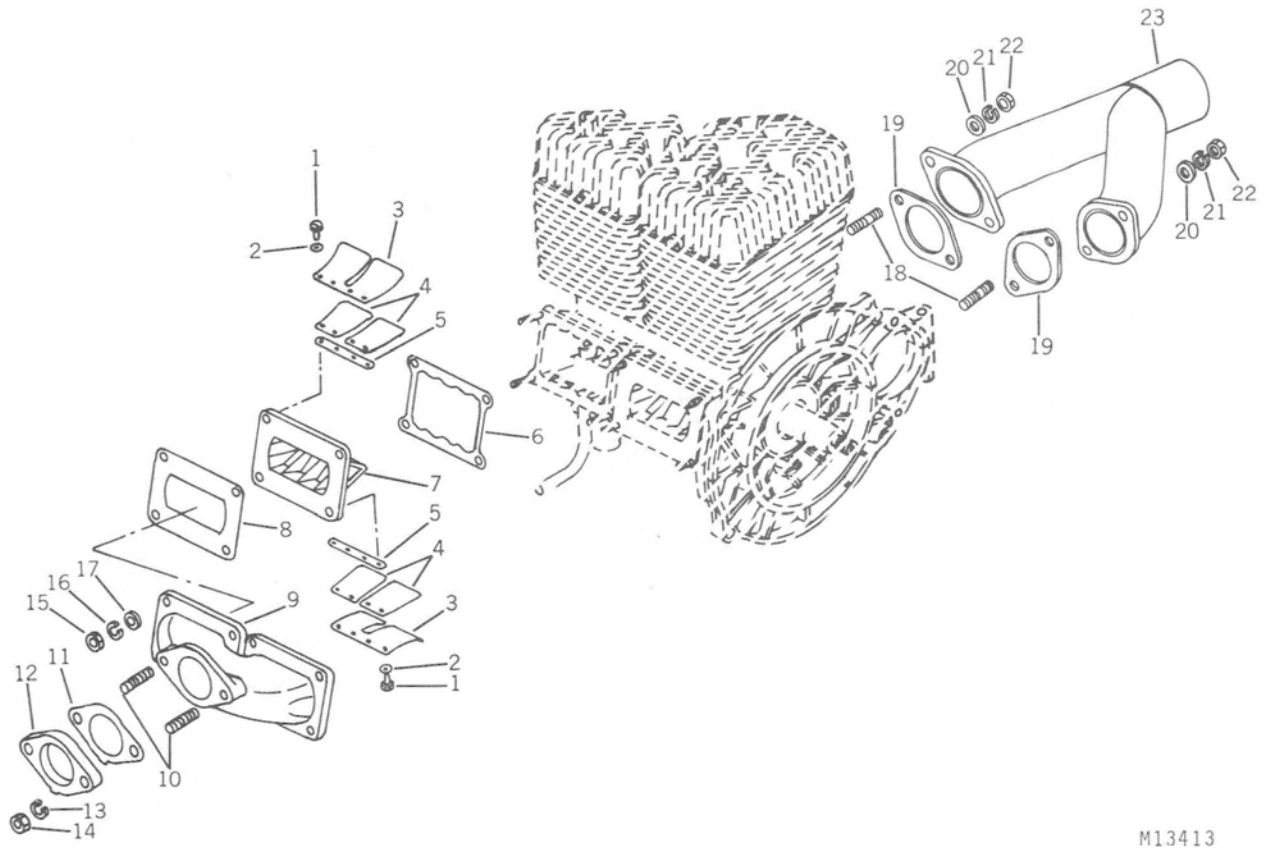
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7140	(-)	NUT, 10 MM (2 USED)
2	12M 7013	(-)	WASHER, INTERNAL TOOTH, 10 MM (2 USED)
3	M 63640	(-)	STUD (2 USED)
4	M 63999	(-)	GASKET, CARBURETOR INTAKE (2 USED)
5	M 63643	(-)	INSULATOR
6	M 63642	(-)	MANIFOLD, INTAKE
7	M 63726	(-)	MANIFOLD, EXHAUST
8	M 63953	(-)	GASKET, EXHAUST MANIFOLD (2 USED)
9	M 63952	(-)	GASKET, INTAKE MANIFOLD (4 USED)
..	M 64709	(-)	SPACER, INTAKE MANIFOLD (2 USED)

INTAKE AND EXHAUST MANIFOLDS
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



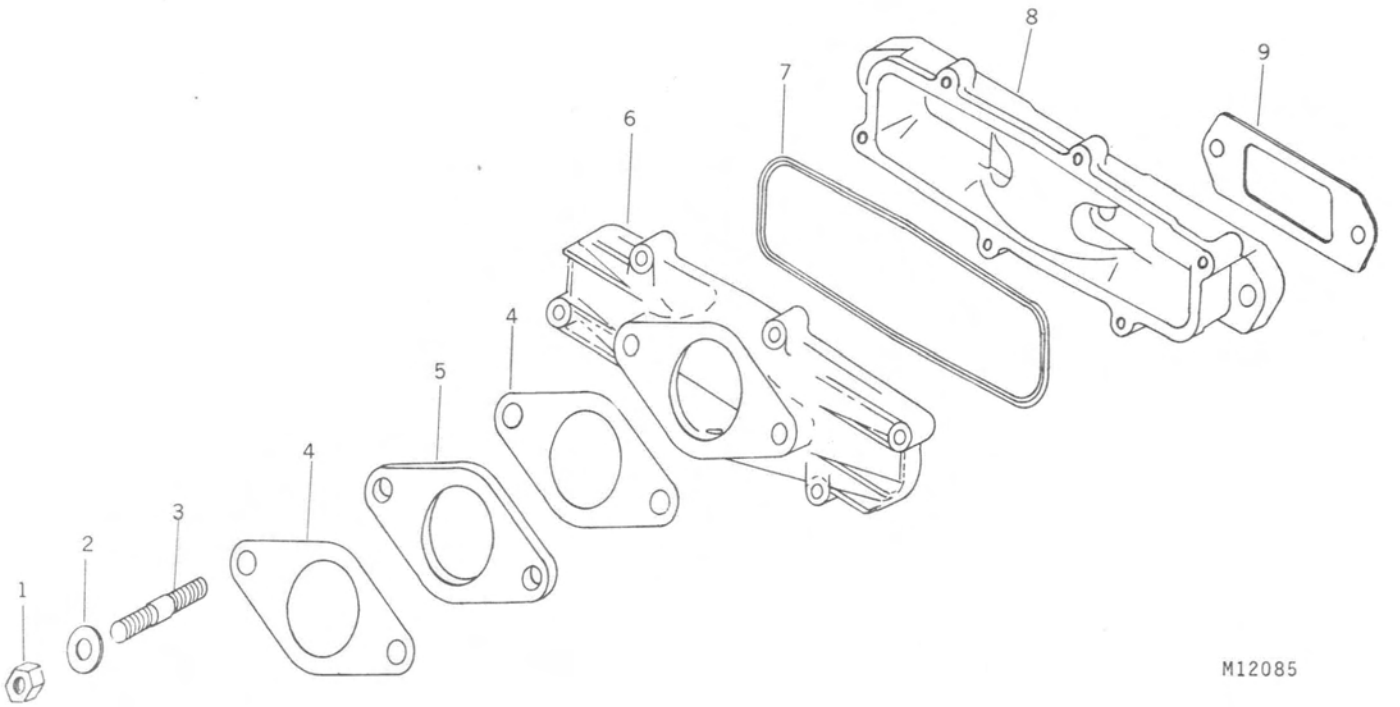
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7140	(-)	NUT (2 USED)
2	12M 7013	(-)	WASHER, INTERNAL TOOTH, 10 MM (2 USED)
3	M 63640	(-)	STUD (2 USED)
4	M 63999	(-)	GASKET, CARBURETOR INTAKE (3 USED)
5	M 63643	(-)	INSULATOR
6	M 64687	(-)	MANIFOLD, INTAKE
7	M 64688	(-)	MANIFOLD, EXHAUST
8	M 64681	(-)	GASKET, INTAKE MANIFOLD (2 USED)
9	M 64664	(-)	GASKET, EXHAUST MANIFOLD (2 USED)

INTAKE AND EXHAUST MANIFOLDS AND REED VALVE ASSEMBLY JDX6 AND JDX8



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (16 USED)
2	12M 1621	(-)	WASHER, LOCK, 3 MM (16 USED)
3	M 63979	(-)	GUIDE, VALVE (4 USED)
4	M 63978	(-)	VALVE, REED (8 USED)
5	M 63977	(-)	SHIM, VALVE (4 USED)
6	M 63980	(-)	PACKING, REED VALVE (2 USED)
7	M 63976	(-)	BODY, REED VALVE (2 USED)
8	M 63981	(-)	PACKING, REED VALVE (2 USED)
9	M 64000	(- 20000)	MANIFOLD,INTAKE (JDX8)
	M 64672	(20001 -)	MANIFOLD, INTAKE (JDX6 AND JDX8)
10	M 64330	(- 20000)	BOLT, STUD (JDX8) (2 USED)
	M 63640	(20001 -)	BOLT, STUD (JDX6 AND JDX8) (2 USED)
11	M 63999	(-)	GASKET
12	M 64329	(- 20000)	INSULATOR (JDX8)
	M 63643	(20001 -)	INSULATOR (JDX6 AND JDX8)
13	12M 7013	(-)	WASHER, LOCK, 10 MM (2 USED)
14	14M 7140	(-)	NUT, 10 MM (2 USED)
15	14M 7027	(-)	NUT, 6 MM (8 USED)
16	12M 7012	(-)	WASHER, LOCK, 6 MM (8 USED)
17	24M 7105	(-)	WASHER, FLAT, 6 MM X 12 MM X 1.5 MM (8 USED)
18	M 63555	(-)	STUD, EXHAUST MANIFOLD (4 USED)
19	M 63953	(- 20000)	GASKET, EXHAUST MANIFOLD (JDX8) (2 USED)
	M 64664	(20001 -)	GASKET, EXHAUST MANIFOLD (JDX6 AND JDX8) (2 USED)
20	24M 7095	(-)	WASHER, FLAT, 8.4 MM X 15 MM X 1.5 MM (12 USED)
21	12M 7008	(-)	WASHER, LOCK, 6 MM (4 USED)
22	14M 7029	(-)	NUT, 8 MM (10 USED)
23	M 64003	(-)	MANIFOLD, EXHAUST

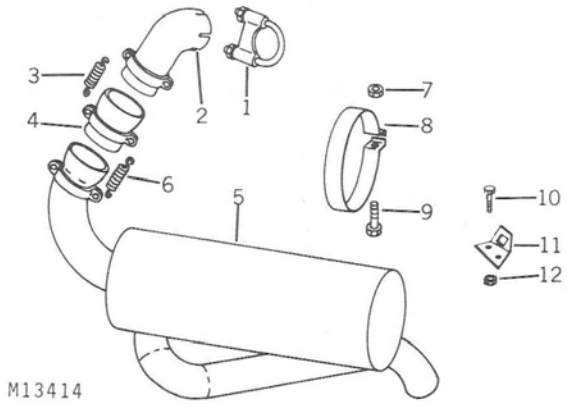
INTAKE MANIFOLD
300 AND JDX4



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 812	(-)	NUT, 3/8" (2 USED) (X-83-2)
2	M 64068	(-)	WASHER, WAVE, 3/8" (2 USED) (X-5000-44)
3	M 64020	(-)	STUD, 3/8" (2 USED) (X-5000-37)
4	M 64018	(-)	GASKET (2 USED) (38-055-04)
5	M 64019	(-)	SPACER (38-041-01)
6	M 64015	(-)	MANIFOLD, CARBURETOR (40-164-03)
7	M 64016	(-)	O-RING (39-055-01)
8	M 64014	(-)	MANIFOLD, CYLINDER BLOCK (39-164-01)
9	M 64017	(-)	GASKET, CYLINDER BLOCK (2 USED) (40-041-01)

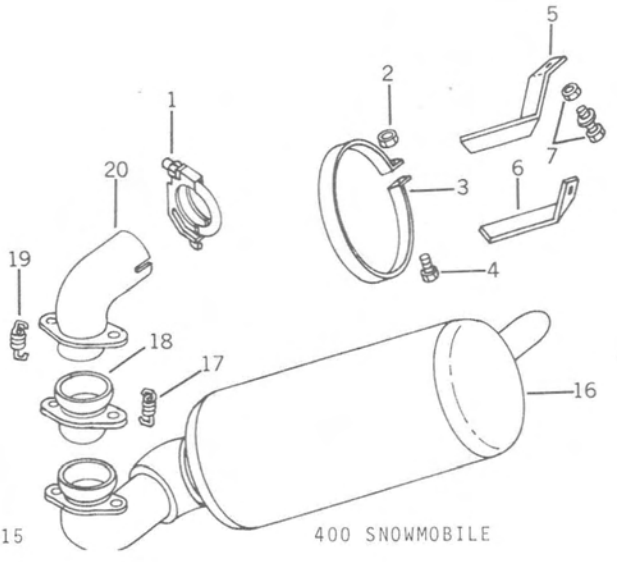
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

MUFFLER ASSEMBLY
400 AND 500 (SERIAL NO. -11,000)

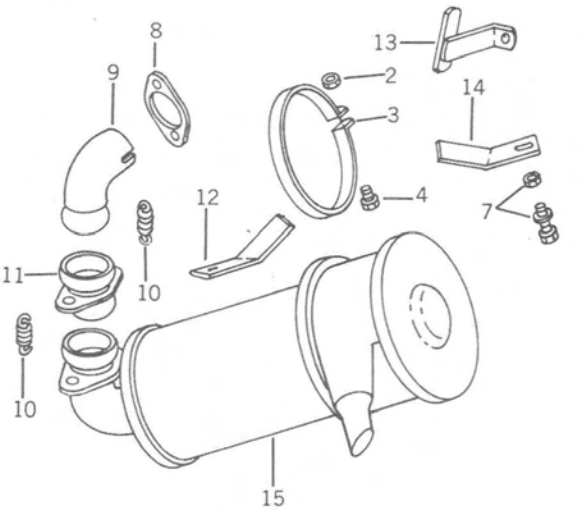


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52159	(-)	CLAMP, MUFFLER, 2″
2	AM 52227	(-)	ELBOW, MUFFLER
3	M 63408	(-)	SPRING, MUFFLER, LONG (2 USED)
4	AM 52228	(-)	TUBE, JOINT, BALL
5	AM 52136	(-)	MUFFLER
6	M 63718	(-)	SPRING, MUFFLER, SHORT (2 USED)
7	14H 758	(-)	NUT, SQUARE, 1/4″
8	M 63445	(-)	BAND, MOUNTING, MUFFLER
9	19H 1898	(-)	SCREW, CAP, 1/4″ X 1-1/2″
10	19H 1919	(-)	SCREW, CAP, 1/4″ X 5/8″ (2 USED)
11	M 63202	(-)	BRACKET, MUFFLER
12	M 63707	(-)	NUT, LOCK, 1/4″ (2 USED)

MUFFLER ASSEMBLIES
400 AND 500 (SERIAL NO. 11,001-20,000)
600 AND JDX8 (SERIAL NO. 2,551-20,000)



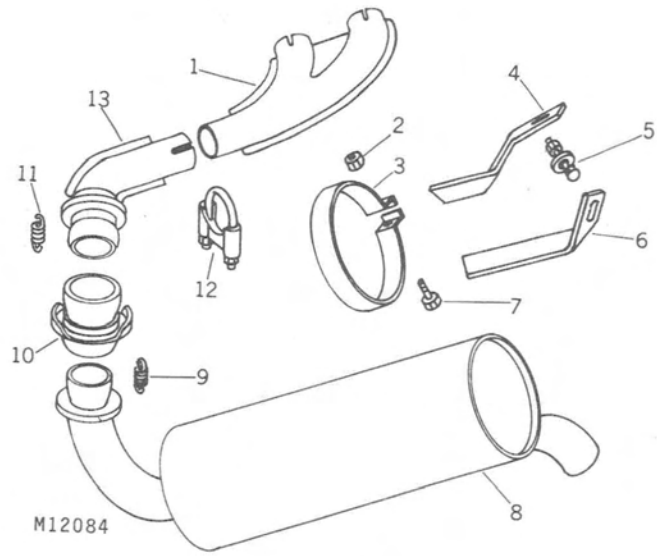
M13415 400 SNOWMOBILE



500, 600 AND JDX8 SNOWMOBILES

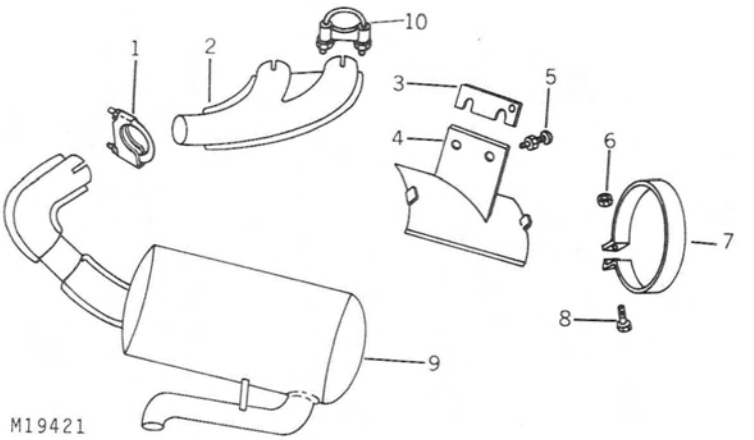
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52418	(-)	CLAMP, MUFFLER
2	14H 758	(-)	NUT, SQUARE, 1/4" (2 USED)
3	M 63813	(-)	BAND, MUFFLER (2 USED)
4	19H 1898	(-)	SCREW, CAP, 1/4" X 1-1/2" (2 USED, 400) (1 USED, 600)
	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (2 USED, 500) (1 USED, 600)
	19H 1738	(-)	SCREW, CAP, 1/4" X 2" (2 USED, JDX8)
5	M 63901	(-)	BRACKET, MUFFLER, L.H. (400)
6	M 63902	(-)	BRACKET, MUFFLER, R.H. (400)
7	3H 1524	(-)	BOLT, ROUND HEAD, 5/16" X 1" (LEFT SIDE)
	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (LEFT SIDE) (JDX8)
	3H 2139	(-)	BOLT, ROUND HEAD, 5/16" X 1-1/4" (RIGHT SIDE)
	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (2 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
8	M 64170	(-)	FLANGE (500 AND 600) (SERVICE ONLY)
9	AM 52419	(-)	ELBOW, EXHAUST (500 AND 600) (SERVICE ONLY)
	AM 52625	(-)	ELBOW, EXHAUST (JDX8) (SERVICE ONLY)
10	M 64169	(-)	SPRING (4 USED) (500 AND 600) (SERVICE ONLY)
11	AM 52420	(-)	JOINT, BALL, DOUBLE (500 AND 600) (SERVICE ONLY)
12	M 64187	(-)	BRACKET, L.H. (500 AND JDX8)
	M 64189	(-)	BRACKET, L.H. (600)
13	AM 52633	(-)	BRACKET, MUFFLER (500 AND 600)
14	M 63925	(-)	BRACKET (500 AND JDX8)
	M 63928	(-)	BRACKET (600)
15	AM 52621	(-)	MUFFLER (500 AND 600) (SERVICE ONLY)
	AM 52624	(-)	MUFFLER (JDX8) (SERVICE ONLY)
16	AM 52518	(-)	MUFFLER (400)
17	M 63718	(-)	SPRING, MUFFLER, SHORT (2 USED) (400)
18	AM 52228	(-)	JOINT, BALL (400)
19	M 63408	(-)	SPRING, MUFFLER, LONG (2 USED) (400)
20	AM 52517	(-)	ELBOW, EXHAUST (400)

MUFFLER ASSEMBLY
JDX4 (SERIAL NO. 2,551-20,000)



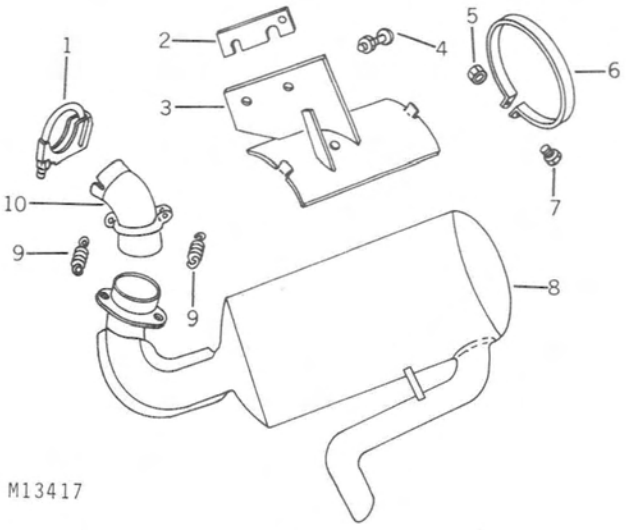
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52567	(-)	MANIFOLD, EXHAUST
2	14H 758	(-)	NUT, SQUARE, 1/4" (2 USED)
3	M 63813	(-)	BAND, MUFFLER (2 USED)
4	M 63901	(-)	BRACKET, MUFFLER, L.H.
5	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (LEFT SIDE)
	3H 2139	(-)	BOLT, ROUND HEAD, 5/16" X 1-1/4" (RIGHT SIDE)
	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (2 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
6	M 63902	(-)	BRACKET, MUFFLER (RIGHT SIDE)
7	19H 1898	(-)	SCREW, CAP, 1/4" X 1-1/2" (2 USED)
8	AM 52571	(-)	MUFFLER (SERVICE ONLY)
9	M 63718	(-)	SPRING, MUFFLER, SHORT (2 USED) (SERVICE ONLY)
10	AM 52228	(-)	TUBE ASSEMBLY (SERVICE ONLY)
11	M 63408	(-)	SPRING, MUFFLER, LONG (2 USED) (SERVICE ONLY)
12	AM 52515	(-)	CLAMP, MUFFLER (3 USED)
13	AM 52570	(-)	ELBOW ASSEMBLY (SERVICE ONLY)

MUFFLER ASSEMBLY
300 (SERIAL NO. 20,001-)



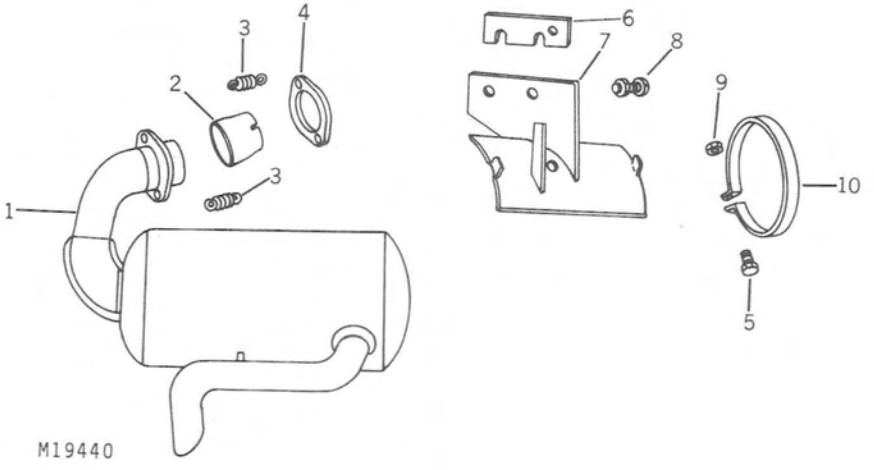
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52515	(-)	CLAMP, MUFFLER
2	AM 52567	(-)	MANIFOLD, EXHAUST
3	M 64693	(-)	SHIM, MUFFLER BRACKET (1 TO 3 USED) (USE AMOUNT REQUIRED)
4	AM 52954	(-)	BRACKET, MUFFLER
5	3H 1480	(-)	BOLT, ROUND HEAD, 3/8" X 1-1/4" (2 USED)
	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
6	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
7	M 63813	(-)	BAND, MUFFLER (2 USED)
8	19H 1738	(-)	SCREW, CAP, 1/4" X 2" (2 USED)
9	AM 52901	(-)	MUFFLER
10	AM 52317	(-)	CLAMP, MUFFLER (2 USED)

MUFFLER ASSEMBLY
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



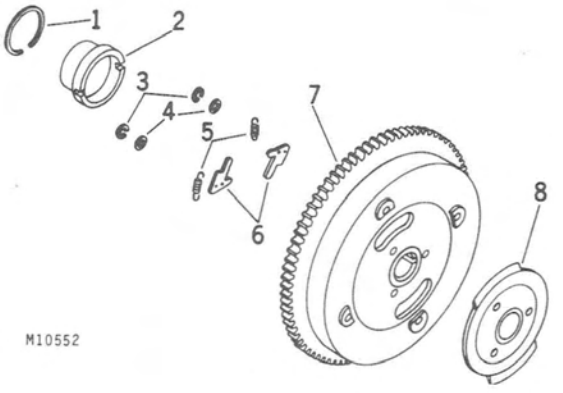
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52418	(-)	CLAMP, MUFFLER
2	M 64693	(-)	SHIM, MUFFLER BRACKET (1 TO 3 USED - USE AMOUNT REQUIRED)
3	AM 52955	(-)	BRACKET, MUFFLER
4	3H 1480	(-)	BOLT, ROUND HEAD, 3/8" X 1-1/4" (2 USED)
	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
5	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
6	M 63813	(-)	BAND, MUFFLER (2 USED)
7	19H 1738	(-)	SCREW, CAP, 1/4" X 2" (2 USED)
8	AM 52932	(-)	MUFFLER
9	M 63408	(-)	SPRING (2 USED)
10	AM 52722	(-)	TUBE, ANGLE

MUFFLER ASSEMBLY
JDX6 AND JDX8 (SERIAL NO. 20,001-)



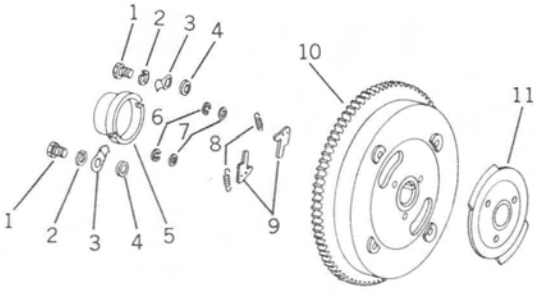
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53092	(-)	MUFFLER
2	M 64990	(-)	TUBE, ADAPTOR
3	M 63408	(-)	SPRING (2 USED)
4	M 64844	(-)	FLANGE
I 5	19H 1738	(-)	SCREW, CAP, 1/4" X 2" (2 USED)
6	M 64693	(-)	SHIM, MUFFLER BRACKET (1 TO 3 USED - USE AMOUNT REQUIRED)
7	AM 52955	(-)	BRACKET, MUFFLER
8	3H 1480	(-)	BOLT, ROUND HEAD, 3/8" X 1-1/4" (2 USED)
	M 63440	(-)	NUT, LOCK, 3/8" (2 USED)
9	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
10	M 63813	(-)	BAND, MUFFLER (2 USED)

FLYWHEEL AND IGNITION ADVANCE
400 (SERIAL NO. -11,000)



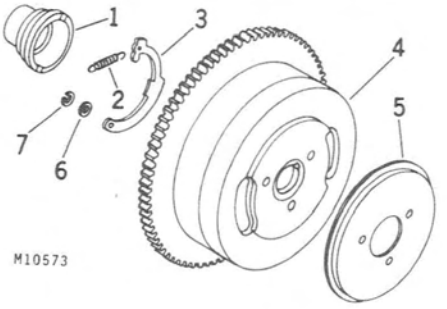
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63598	(-)	RING, SNAP
2	M 63599	(-)	CAM
3	M 63603	(-)	E-RING (2 USED)
4	M 63605	(-)	WASHER (2 USED)
5	M 63600	(-)	SPRING, GOVERNOR (2 USED)
6	M 63601	(-)	WEIGHT, GOVERNOR (2 USED)
7	AM 52382	(-)	FLYWHEEL ASSEMBLY WITH RING GEAR
8	M 63604	(-)	PLATE, WINDOW

FLYWHEEL AND IGNITION ADVANCE
400 (SERIAL NO. 11,001-20,000)



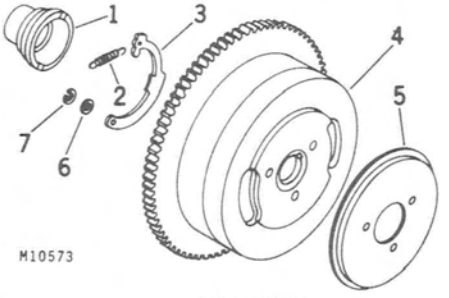
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 1246	(-)	SCREW, MACHINE, 4 MM X 67 MM (2 USED)
2	12M 7031	(-)	WASHER, LOCK, 4 MM (2 USED)
3	M 63998	(-)	HOLDER, CAM (2 USED)
4	M 63990	(-)	WASHER, SHIM (2 USED)
5	M 63987	(-)	CAM
6	M 63603	(-)	E-RING (2 USED)
7	M 63605	(-)	WASHER (2 USED)
8	M 63991	(-)	SPRING, GOVERNOR (2 USED)
9	M 63993	(-)	WEIGHT, GOVERNOR (2 USED)
10	AM 52509	(-)	FLYWHEEL ASSEMBLY WITH RING GEAR
11	M 63604	(-)	PLATE

FLYWHEEL AND IGNITION ADVANCE
500 (SERIAL NO. -11,000)



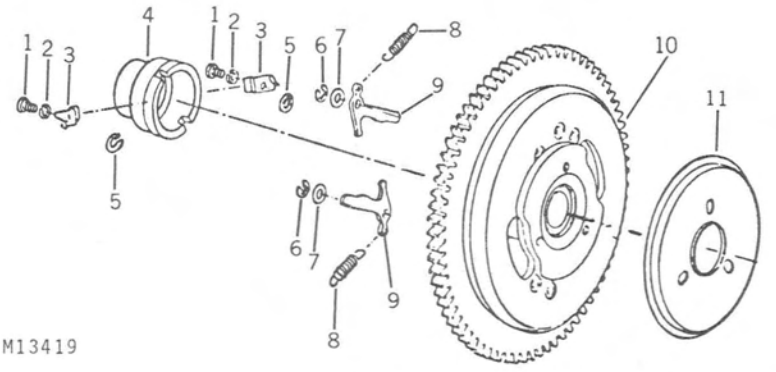
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63663	(-)	CAM
2	M	63634	(-)	SPRING, GOVERNOR
3	M	63635	(-)	WEIGHT, GOVERNOR
4	AM	52403	(-)	FLYWHEEL ASSEMBLY WITH RING GEAR
5	M	63638	(-)	PLATE, WINDOW
6	M	63637	(-)	WASHER
7	M	63636	(-)	E-RING

FLYWHEEL AND IGNITION ADVANCE
500 (SERIAL NO. 11,001-20,000)



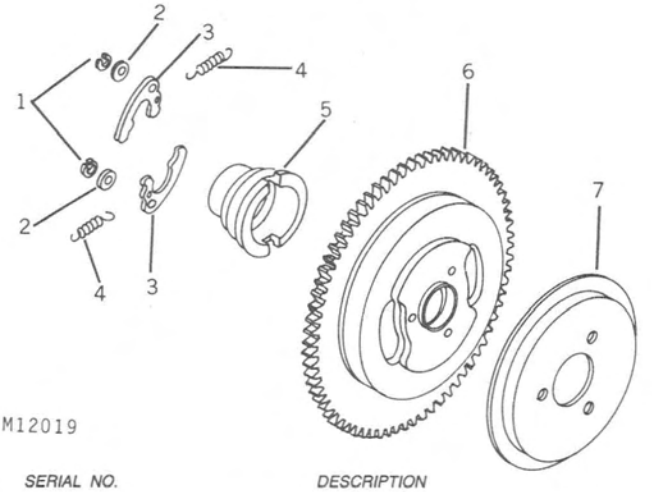
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63989	(-)	CAM
2	M	63992	(-)	SPRING, GOVERNOR
3	M	63994	(-)	WEIGHT, GOVERNOR
4	AM	52510	(-)	FLYWHEEL ASSEMBLY WITH RING GEAR
5	M	63638	(-)	PLATE
6	M	63637	(-)	WASHER
7	M	63636	(-)	E-RING

FLYWHEEL AND IGNITION ADVANCE
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



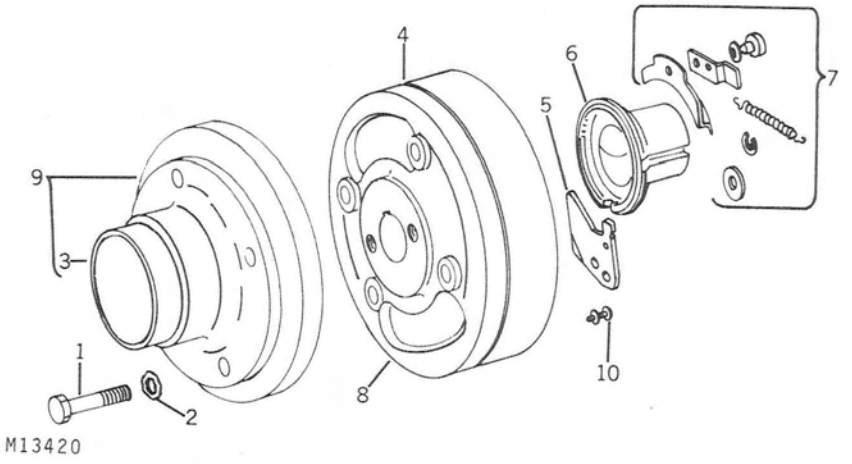
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21M 1246	(-)	SCREW, CAP, 4 MM X 6 MM (2 USED)
2	12M 7031	(-)	WASHER, LOCK, 4 MM (2 USED)
3	M 64685	(-)	HOLDER, CAM (2 USED)
4	M 64684	(-)	CAM
5	M 63990	(-)	WASHER, SHIM (2 USED)
6	M 63603	(-)	E-RING (2 USED)
7	M 63605	(-)	WASHER (4 USED)
8	M 63991	(-)	SPRING, GOVERNOR (2 USED)
9	M 63993	(-)	WEIGHT, GOVERNOR (2 USED)
10	AM 53070	(-)	FLYWHEEL ASSEMBLY INCLUDES RING GEAR
11	M 64686	(-)	PLATE

FLYWHEEL AND IGNITION ADVANCE
JDX6 AND JDX8



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63636	(-)	E-RING (2 USED)
2	M 63637	(-)	WASHER (2 USED)
3	M 63994	(-)	WEIGHT, GOVERNOR (2 USED)
4	M 63992	(- 20000)	SPRING, GOVERNOR (2 USED) (JDX8)
	M 64855	(20001 -)	SPRING, GOVERNOR (2 USED) (JDX6 AND JDX8)
5	M 63989	(- 20000)	CAM (JDX8)
	M 64854	(20001 -)	CAM (JDX6 AND JDX8)
6	AM 52511	(- 20000)	FLYWHEEL, INCLUDES RING GEAR (JDX8)
	AM 53047	(20001 -)	FLYWHEEL, INCLUDES RING GEAR (JDX6 AND JDX8)
7	M 63638	(- 20000)	PLATE (JDX8)

FLYWHEEL AND IGNITION ADVANCE
JDX4 (SERIAL NO. -20,000)



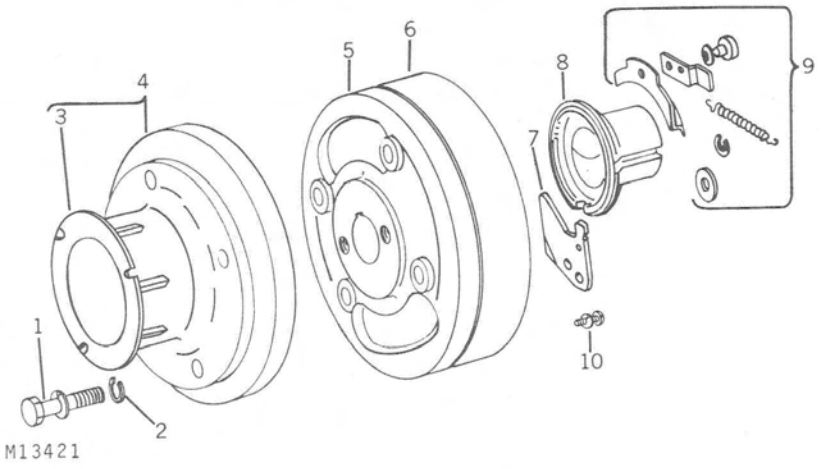
KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	19H 1948		(-)	SCREW, CAP, 1/4" X 3/4" (4 USED) (X-5000-70)
2	M 64069		(-)	WASHER, WAVE, 1/4" (4 USED) (X-5000-49)
3	M 64614		(-)	CUP, STARTER (38-109-03)
4	AM 52552	*	(-)	MAGNETIC RING (1-215-256-234)
	AM 52834	†	(-)	MAGNETIC RING (1-215-256-136)
5	M 64092	*	(-)	FLYWEIGHT (1-210-059-007)
	M 64364	†	(-)	FLYWEIGHT (1-210-059-005)
6	M 64084	*	(-)	CAM (1-212-202-195)
	M 64363	†	(-)	CAM (1-212-202-174)
7	AM 52832	*	(-)	PARTS SET, FLYWEIGHT (1-217-010-013)
	AM 52831	†	(-)	PARTS SET, FLYWEIGHT (1-212-010-011)
8	M 64038		(-)	HUB, FLYWHEEL (38-026-01)
9	AM 52534		(-)	SHEAVE AND STARTER CUP ASSEMBLY (SUB. AM53017) (40-093-02)
10	21H 1142		(-)	SCREW, MACHINE, 1/4" X 1/2" (4 USED)
	12H 297		(-)	WASHER, LOCK, INTERNAL TOOTH (4 USED)

*PARTS MARKED WITH AN ASTERISK FOR ENGINES WITH 75 WATT AND 23 WATT LIGHTING COILS, UP TO ENGINE SERIAL NO. 722605694

†PARTS MARKED WITH A DAGGER FOR ENGINES WITH 100 WATT LIGHTING COIL ENGINE SERIAL NO. 722605695-722611674

NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

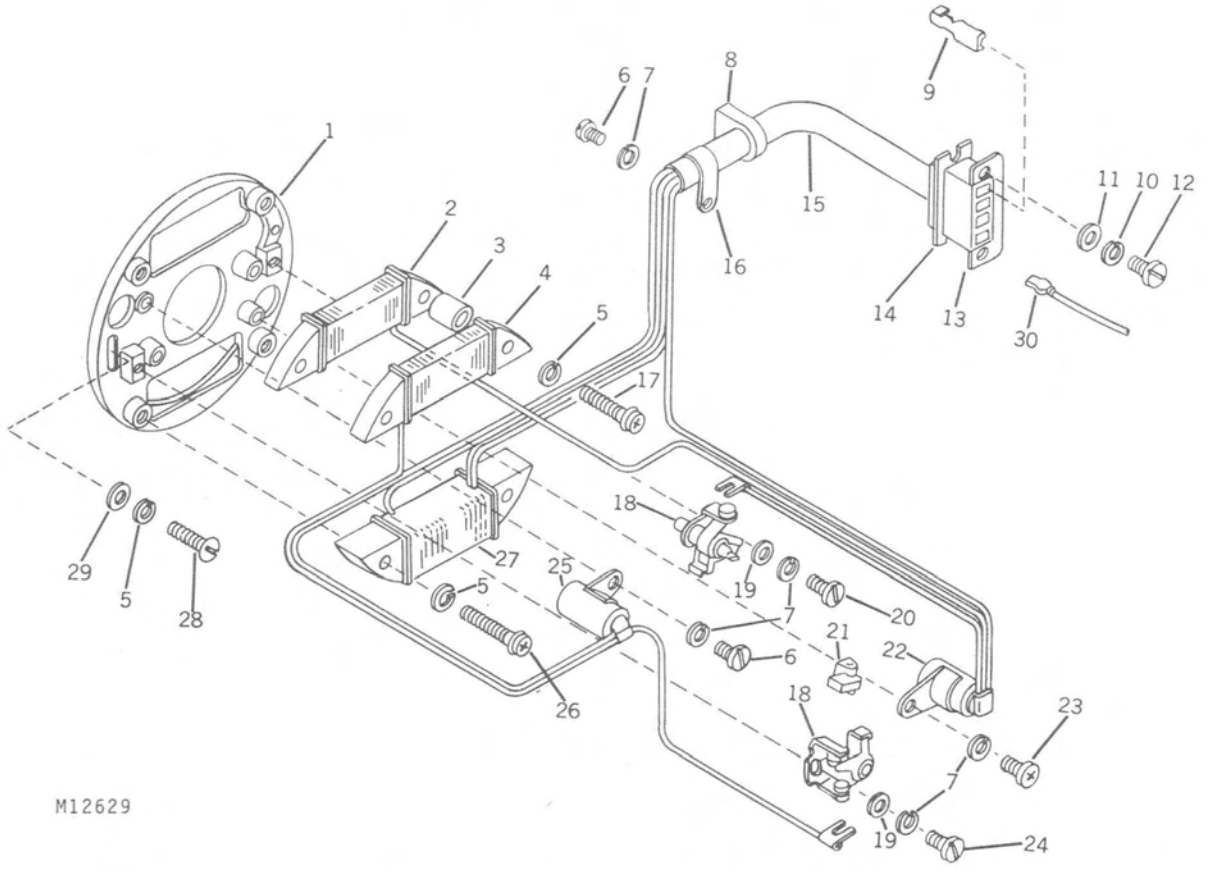
FLYWHEEL AND IGNITION ADVANCE
300 (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED) (X-5000-66)
	12H 302	(-)	WASHER, LOCK, 1/4" (4 USED)
2	M 64069	(-)	WASHER, 1/4" (4 USED) (X-5000-49)
3	M 64614	(- 21504)	CUP, STARTER (38-109-03)
	M 64851	(21505 -)	CUP, STARTER (38-109-04)
4	AM 53017	(- 21504)	STARTER, CUP AND SHEAVE ASSEMBLY (40-093-06)
	AM 53114	(21505 -)	STARTER, CUP AND SHEAVE ASSEMBLY (40-093-05)
5	M 64038	(-)	HUB, FLYWHEEL (38-026-01)
6	AM 53117	(-)	FLYWHEEL (1-215-256-241)
7	M 64092	(-)	FLYWEIGHT (1-210-059-007)
8	M 64084	(-)	CAM (1-212-202-195)
9	AM 53118	(-)	PARTS SET, FLYWEIGHT (1-217-010-012)
10	21H 1142	(-)	SCREW, MACHINE, 1/4" X 1/2" (4 USED)
	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4" (4 USED)

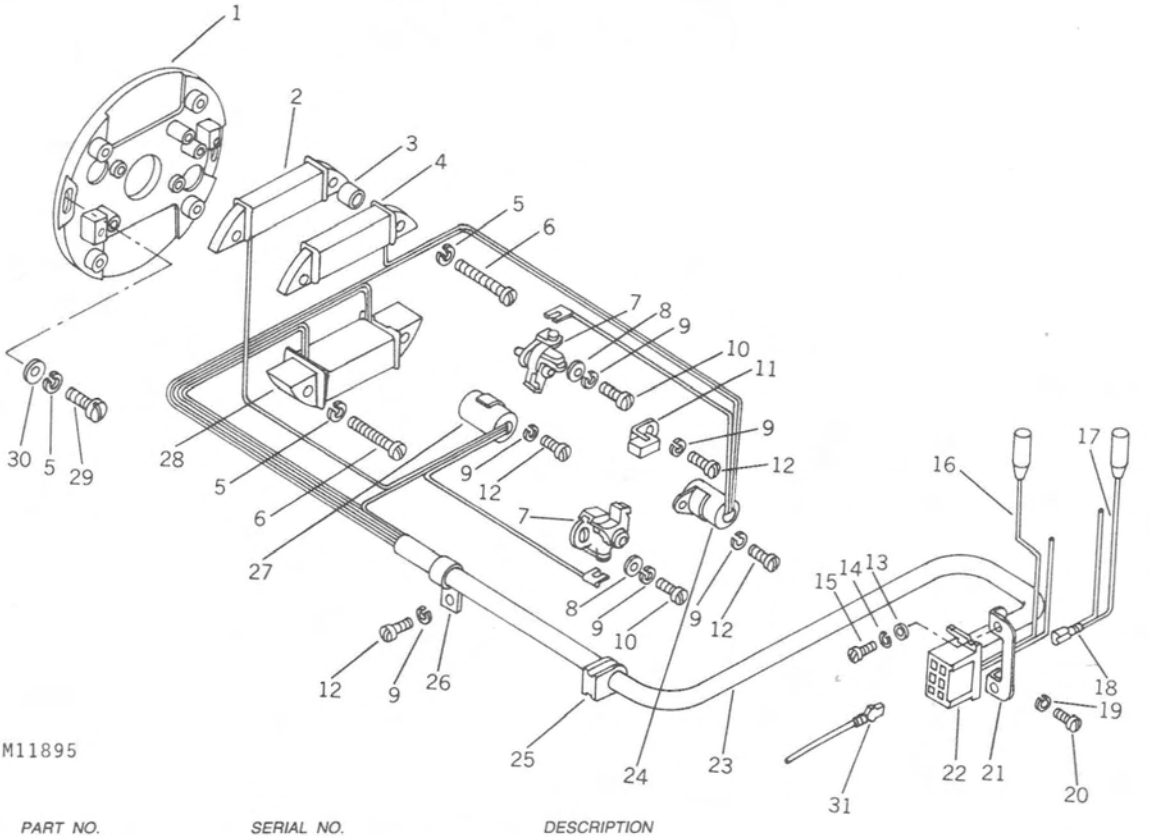
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

STATOR PLATE ASSEMBLY
400 (SERIAL NO. -11,000)



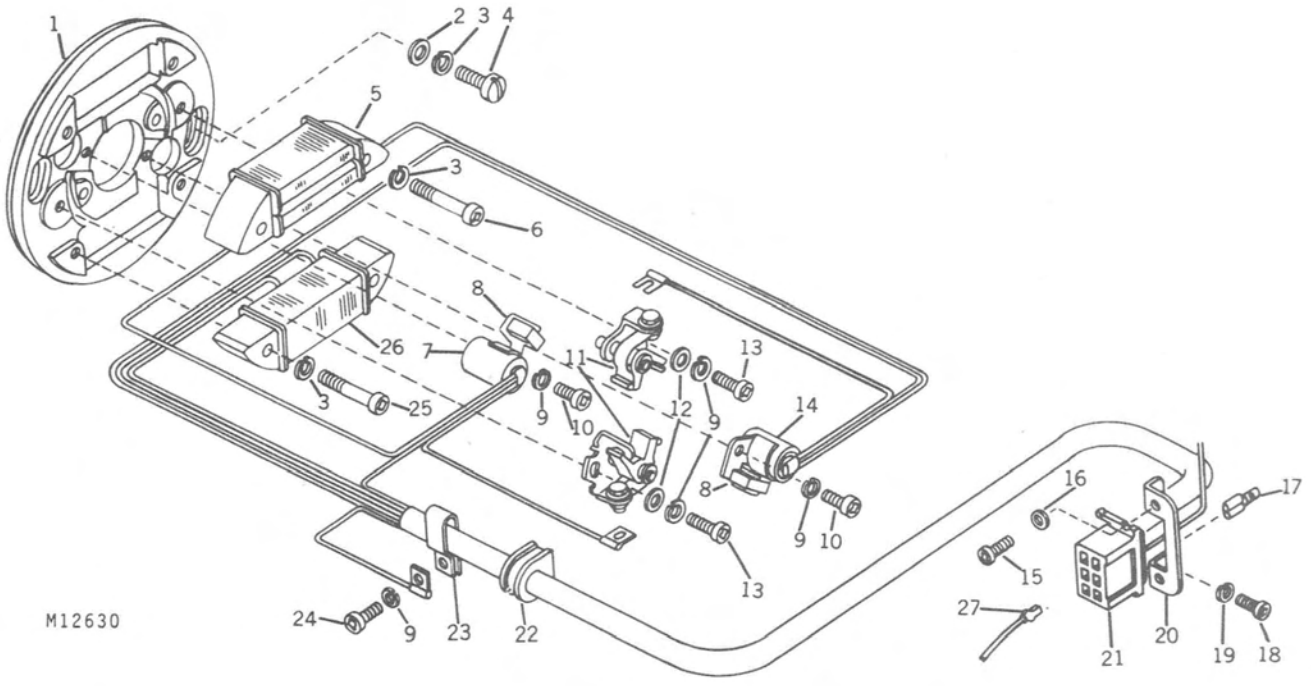
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63536	(-)	PLATE, COIL ASSEMBLY
2	AM 52368	(-)	COIL, IGNITION GENERATING
3	M 63617	(-)	SPACER (2 USED)
4	AM 52379	(-)	COIL, IGNITION GENERATING
5	12M 7011	(-)	WASHER, LOCK (6 USED)
6	21M 1247	(-)	SCREW, MACHINE, 4 MM X 8 MM (3 USED)
7	12M 7031	(-)	WASHER, LOCK, 4 MM (6 USED)
8	M 63537	(-)	GROMMET
9	M 63593	(-)	CONNECTOR, SPADE, FEMALE (5 USED)
10	12M 1621	(-)	WASHER, LOCK, 3 MM (2 USED)
11	24M 7029	(-)	WASHER, FLAT, 3.2 MM X 7 MM X 0.5 MM (2 USED)
12	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED)
13	M 63592	(-)	BRACKET, COUPLER
14	M 63589	(-)	COUPLER
15	M 63538	(-)	PROTECTOR
16	M 63587	(-)	CLAMP
17	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (2 USED)
18	AM 52375	(-)	POINT SET (2 USED)
19	24M 7117	(-)	WASHER, FLAT, 4.3 MM X 9 MM
20	21M 7137	(-)	SCREW, MACHINE, 4 MM X 10 MM
21	AM 52376	(-)	FELT, OIL AND HOLDER
22	AM 52374	(-)	CONDENSER (WHITE LEAD)
23	21M 7137	(-)	SCREW, MACHINE 4 MM X 10 MM
24	21M 1246	(-)	SCREW, MACHINE, 4 MM X 6 MM
25	AM 52373	(-)	CONDENSER (RED LEAD)
26	21M 7142	(-)	SCREW, MACHINE, 5 MM X 25 MM (2 USED)
27	AM 52369	(-)	COIL, LIGHTING
28	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM
29	24M 7027	(-)	WASHER, FLAT, 5.3 MM X 11 MM X 1 MM (2 USED)
30	M 64232	(-)	CONNECTOR, SPADE (MALE) (5 USED)

STATOR PLATE ASSEMBLY
400 (SERIAL NO. 11,001-20,000)



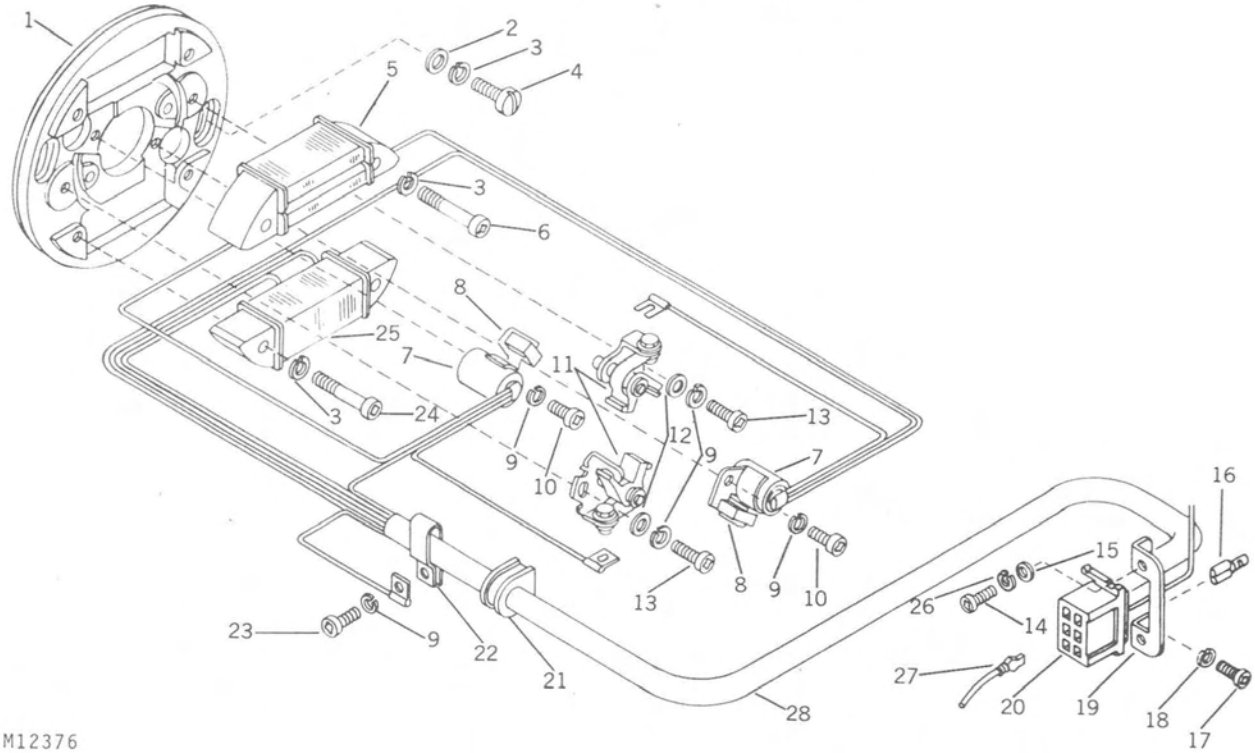
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63983	(-)	PLATE, STATOR
2	AM 52368	(-)	COIL, IGNITION, PRIMARY, INNER
3	M 63617	(-)	SPACER (2 USED)
4	AM 52503	(-)	COIL, IGNITION, PRIMARY, OUTER
5	12M 7011	(-)	WASHER, LOCK, 5 MM (6 USED)
6	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (4 USED)
7	AM 52508	(-)	POINTS, BREAKER (2 USED)
8	24M 7117	(-)	WASHER, FLAT, 4.3 MM X 9 MM (2 USED)
9	12M 7031	(-)	WASHER, LOCK, 4 MM (5 USED)
10	21M 7137	(-)	SCREW, MACHINE, 4 MM X 10 MM (2 USED)
11	AM 52376	(-)	FELT AND HOLDER, OIL
12	21M 1246	(-)	SCREW, MACHINE, 4 MM X 17 MM (4 USED)
13	24M 7029	(-)	WASHER, FLAT, 3.2 MM X 7 MM X 0.5 MM (2 USED)
14	12M 1621	(-)	WASHER, LOCK, 3 MM (2 USED)
15	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED)
16	AM 52380	(-)	LEAD ASSEMBLY, NO. 1 (WHITE)
17	AM 52381	(-)	LEAD ASSEMBLY, NO. 2 (RED)
18	M 63593	(-)	CONNECTOR, SPADE (FEMALE) (5 USED)
19	12M 7012	(-)	WASHER, LOCK, 6 MM (2 USED)
20	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (2 USED)
21	M 63725	(-)	HOLDER, COUPLER
22	M 63589	(-)	COUPLER
23	M 63538	(-)	PROTECTOR, IGNITION CABLE
24	AM 52374	(-)	CONDENSER, NO. 2
25	M 63537	(-)	BUSHING, RUBBER
26	M 63587	(-)	CLAMP
27	AM 52373	(-)	CONDENSER, NO. 1
28	AM 52504	(-)	COIL, LIGHTING
29	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM (2 USED)
30	24M 7027	(-)	WASHER, FLAT, 5.3 MM X 11 MM X 1 MM (2 USED)
31	M 64232	(-)	CONNECTOR, SPADE (MALE) (5 USED)

STATOR PLATE ASSEMBLY
500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63630	(-)	PLATE, COIL
2	24M 7027	(-)	WASHER, FLAT, 5.3 MM X 11 MM X 1 MM (2 USED)
3	12M 7011	(-)	WASHER, LOCK, 5 MM (6 USED)
4	21M 6070	(-)	SCREW, MACHINE, 5 X 15 MM (2 USED)
5	AM 52393	(-)	COIL, IGNITION GENERATING
6	21M 7124	(-)	SCREW, MACHINE, 5 MM X 35 MM (2 USED)
7	AM 52395	(-)	CONDENSER (RED LEAD)
8	AM 52396	(-)	FELT, OIL AND HOLDER
9	12M 7031	(-)	WASHER, LOCK, 4 MM (5 USED)
10	21M 1247	(-)	SCREW, MACHINE, 4 X 8 MM (2 USED)
I 11	AM 53168	(-)	POINT SET (2 USED)
12	24M 7117	(-)	WASHER, FLAT, 4.3 MM X 9 MM (2 USED)
13	21M 7137	(-)	SCREW, MACHINE, 4 MM X 10 MM (2 USED)
14	AM 52398	(-)	CONDENSER (WHITE LEAD)
15	21M 1241	(-)	SCREW, MACHINE, 3 MM X 10 MM (2 USED)
16	24M 7029	(-)	WASHER, FLAT, 3.2 MM X 7 MM X 0.5 MM (2 USED)
17	M 63593	(-)	CONNECTOR, SPADE (FEMALE) (5 USED)
18	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM
19	12M 7012	(-)	WASHER, LOCK, 6 MM
20	M 63725	(-)	BRACKET, COUPLER
21	M 63589	(-)	COUPLER
22	M 63537	(-)	GROMMET
23	M 63631	(-)	CLAMP
24	21M 1246	(-)	SCREW, MACHINE, 4 MM X 7 MM
25	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (2 USED)
26	AM 52394	(-)	COIL, LIGHTING
27	M 64232	(-)	CONNECTOR, SPADE (MALE) (5 USED)

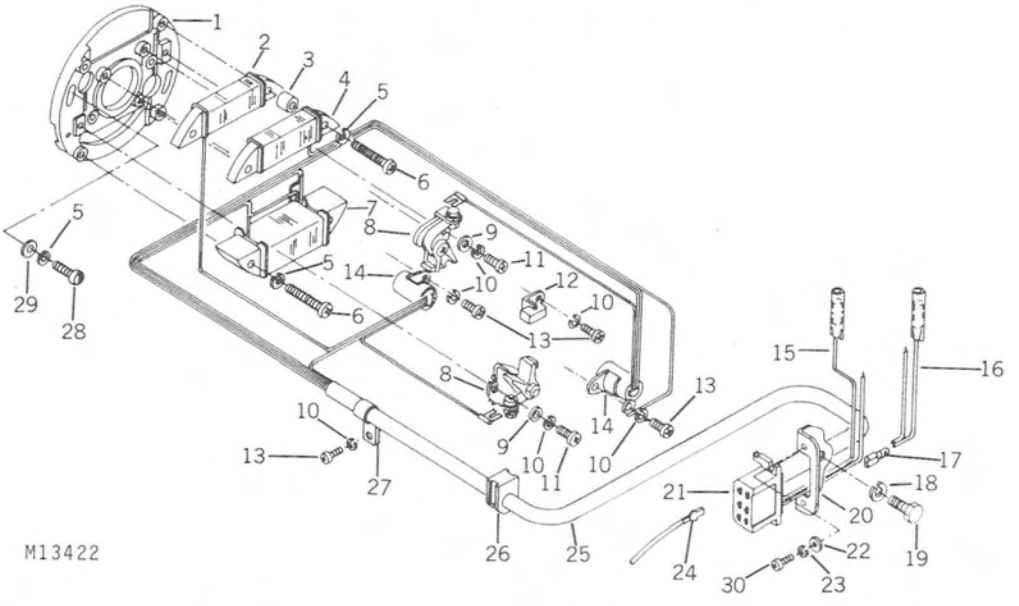
STATOR PLATE ASSEMBLY
500 (SERIAL NO. 11,001-20,000)
600 AND JDX8 (SERIAL NO. -20,000)



M12376

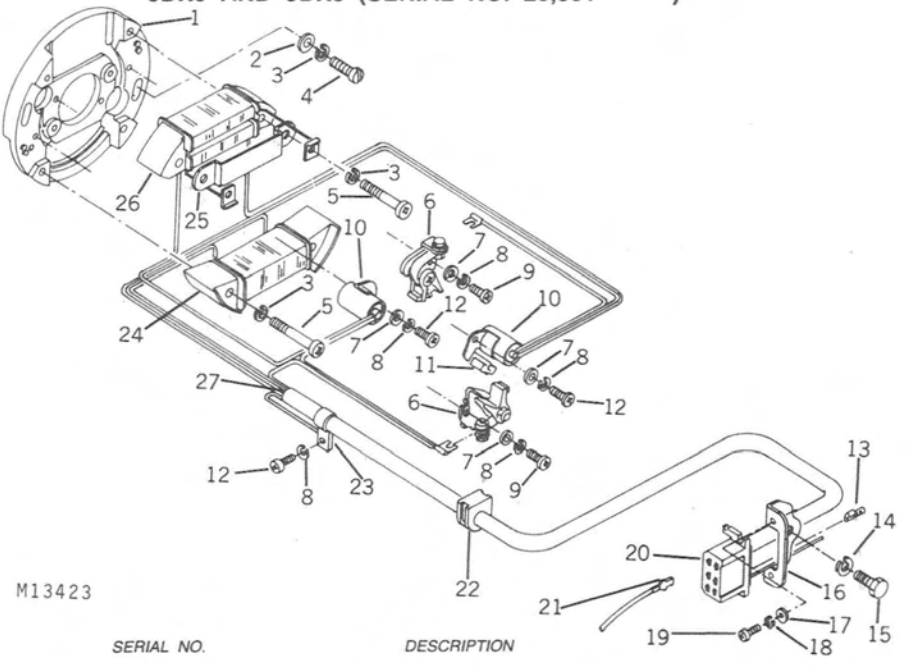
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63984	(-)	PLATE, STATOR
2	24M 7027	(-)	WASHER, FLAT 5.37 MM X 11 MM (2 USED)
3	12M 7011	(-)	WASHER, LOCK, 5 MM (6 USED)
4	21M 6070	(-)	SCREW, MACHINE, 5 MM X 15 MM (2 USED)
5	AM 52393	(-)	COIL, IGNITION, PRIMARY
6	21M 7124	(-)	SCREW, MACHINE, 5 MM X 35 MM (2 USED)
7	AM 52506	(-)	CONDENSER (2 USED)
8	AM 52396	(-)	FELT AND HOLDER, OIL (2 USED)
9	12M 7031	(-)	WASHER, LOCK, 4 MM (5 USED)
10	21M 1247	(-)	SCREW, MACHINE, 4 MM X 8 MM (2 USED)
I 11	AM 53168	(-)	POINT SET, BREAKER (2 USED)
12	24M 7117	(-)	WASHER, FLAT, 4 MM X 3 MM X 9 MM (2 USED)
13	21M 7137	(-)	SCREW, MACHINE, 3 MM X 10 MM (2 USED)
14	21M 1241	(-)	SCREW, MACHINE, 3 MM X 10 MM (2 USED)
15	24M 7029	(-)	WASHER, FLAT, 3.2 MM X 7 MM X .5 MM (2 USED)
16	M 63593	(-)	CONNECTOR, SPADE (FEMALE) (5 USED)
17	19M 7159	(-)	BOLT, HEX. HEAD, 6 MM X 15 MM (2 USED)
18	12M 7012	(-)	WASHER, LOCK, 6 MM (2 USED)
19	M 63725	(-)	BRACKET, COUPLER
20	M 63589	(-)	COUPLER
21	M 63537	(-)	GROMMET
22	M 63985	(-)	CLAMP
23	21M 1246	(-)	SCREW, MACHINE, 4 MM X 7 MM
24	21M 7143	(-)	SCREW, MACHINE, 5 MM X 30 MM (2 USED)
25	AM 52505	(-)	COIL, LIGHTING
26	12M 1621	(-)	WASHER, LOCK, 3 MM (2 USED)
27	M 64232	(-)	CONNECTOR, SPADE (MALE) (5 USED)
28	AM 52849	(-)	LEAD WIRE AND PROTECTOR ASSEMBLY (JDX8)
	M 63538	(-)	PROTECTOR, IGNITION CABLE (500 AND 600)

STATOR PLATE ASSEMBLY
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



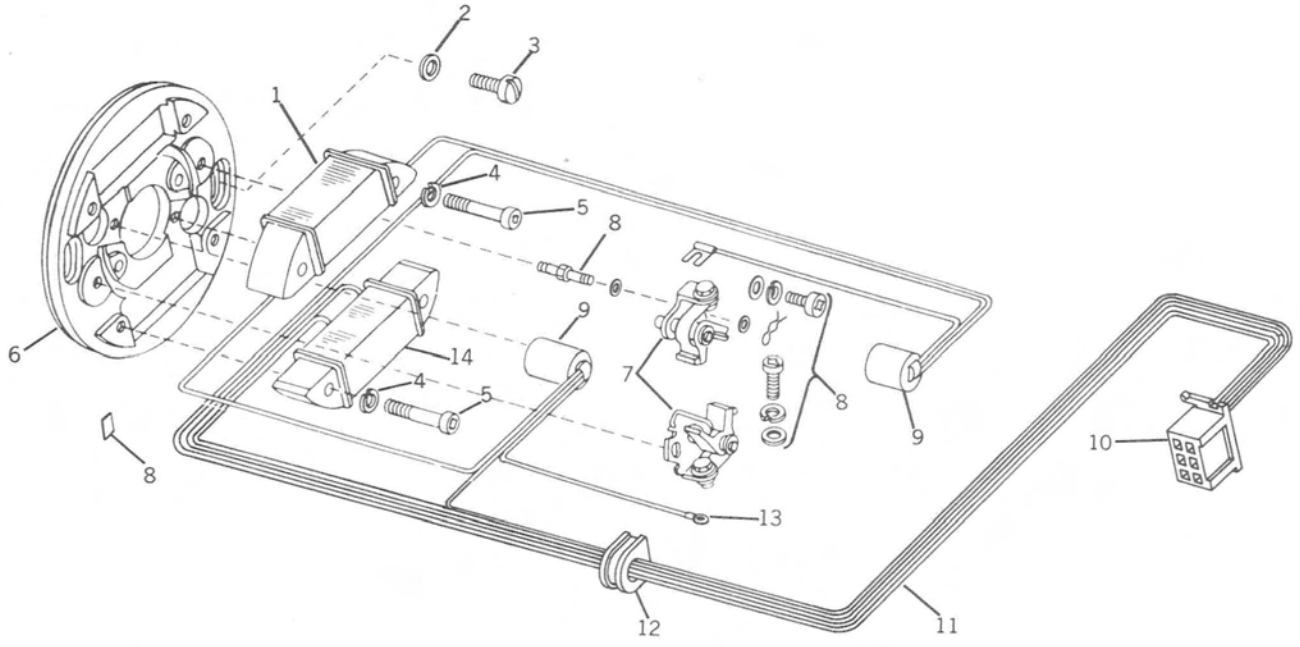
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64683	(-)	PLATE, COIL
2	AM 53061	(-)	COIL, IGNITION GENERATING
3	M 63617	(-)	SPACER (2 USED)
4	AM 53065	(-)	COIL, IGNITION GENERATING
5	12M 7011	(-)	WASHER, LOCK (4 USED)
6	21M 7124	(-)	SCREW, MACHINE, 5 MM X 35 MM (4 USED)
7	AM 53062	(-)	COIL, LIGHTING
8	AM 53064	(-)	POINT SET, BREAKER (2 USED) (400 AND JDX4 SPECIAL)
	AM 53170	(-)	POINT SET, BREAKER (2 USED) (500 AND 600)
9	24M 7117	(-)	WASHER, FLAT, 4 MM X 3 MM X 9 MM (2 USED)
10	12M 7031	(-)	WASHER, LOCK, 4 MM (6 USED)
11	21M 7137	(-)	SCREW, MACHINE, 4 MM X 10 MM (2 USED)
12	AM 52376	(-)	FELT, OIL AND HOLDER
13	21M 1246	(-)	SCREW, MACHINE, 4 MM X 7 MM (4 USED)
14	AM 53063	(-)	CONDENSER (2 USED)
15	AM 52381	(-)	LEAD ASSEMBLY, NO. 2
16	AM 52380	(-)	LEAD ASSEMBLY, NO. 1
17	M 63593	(-)	CONNECTOR, SPADE (FEMALE) (5 USED)
18	12M 7012	(-)	WASHER, LOCK, 6 MM
19	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM
20	M 63725	(-)	HOLDER, COUPLER
21	M 63589	(-)	COUPLER
22	24M 7029	(-)	WASHER, FLAT, 3 MM (2 USED)
23	12M 1621	(-)	WASHER, LOCK, 3 MM (2 USED)
24	M 64232	(-)	CONNECTOR, SPADE (MALE) (5 USED)
25	M 63538	(-)	PROTECTOR, IGNITION CABLE
26	M 63537	(-)	BUSHING, RUBBER
27	M 63587	(-)	CLAMP
28	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (2 USED)
29	24M 7027	(-)	WASHER, FLAT 5 MM (2 USED)
30	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED)

STATOR PLATE ASSEMBLY
JDX6 AND JDX8 (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63984	(-)	PLATE, COIL
2	24M 7027	(-)	WASHER, FLAT, 5 MM (2 USED)
3	12M 7011	(-)	WASHER, LOCK, 5 MM (4 USED)
4	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (2 USED)
5	21M 7142	(-)	SCREW, MACHINE, 5 MM X 27 MM (4 USED)
6	AM 53168	(-)	POINT SET, BREAKER (2 USED)
7	24M 7117	(-)	WASHER, FLAT, 4 MM (4 USED)
8	12M 7031	(-)	WASHER, LOCK, 4 MM (5 USED)
9	21M 1247	(-)	SCREW, MACHINE 4 X 9 MM (2 USED)
10	AM 53043	(-)	CONDENSER (2 USED)
11	AM 52396	(-)	FELT, OIL
12	21M 1246	(-)	SCREW, MACHINE, 4 MM X 6 MM (3 USED)
13	M 63593	(-)	CONNECTOR, SPADE (FEMALE) (5 USED)
14	12M 7012	(-)	WASHER, LOCK, 6 MM
15	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM
16	M 63725	(-)	BRACKET, COUPLER
17	24M 7029	(-)	WASHER, FLAT, 3 MM (2 USED)
18	12M 1621	(-)	WASHER, LOCK, 3 MM (2 USED)
19	21M 1241	(-)	SCREW, MACHINE, 3 MM X 8 MM (2 USED)
20	M 63589	(-)	COUPLER
21	M 64232	(-)	CONNECTOR, SPADE (MALE) (5 USED)
22	M 63537	(-)	BUSHING, RUBBER
23	M 63985	(-)	CLAMP
24	AM 53042	(-)	COIL, LIGHTING
25	M 64676	(-)	PLATE
26	AM 53041	(-)	COIL, IGNITION, PRIMARY
27	AM 53044	(-)	LEAD WIRE AND PROTECTOR ASSEMBLY

STATOR PLATE ASSEMBLY
JDX4 (SERIAL NO. -20,000)



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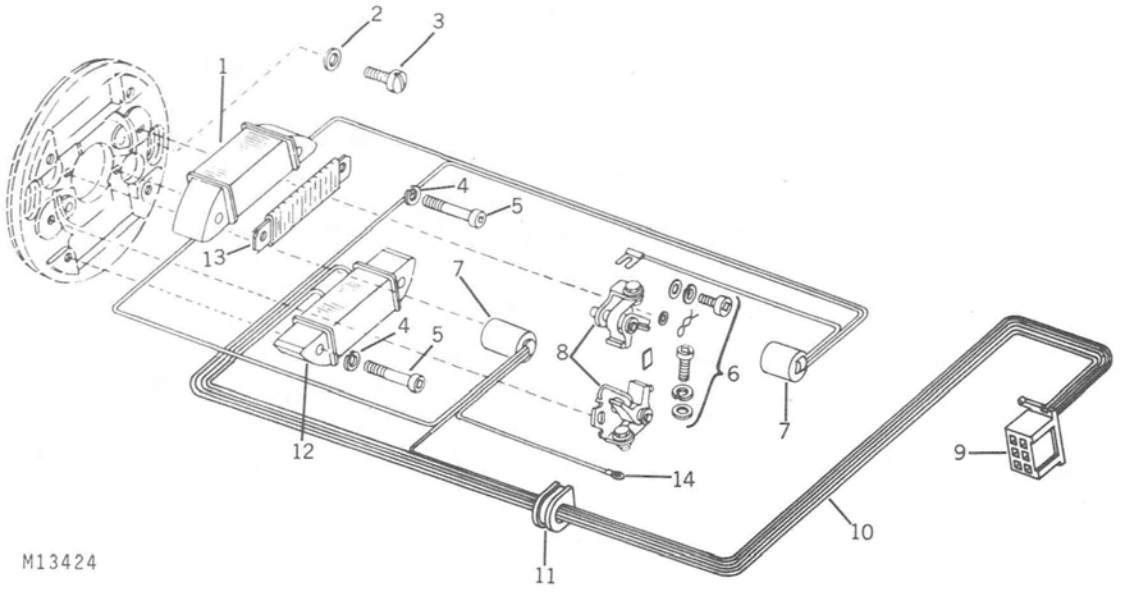
KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52550		(-)	COIL, IGNITION (SUB. FOR AM52833) (1-214-210-195)
2	24H 1283		(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (2 USED) (X-25-48)
3	21H 1317		(-)	SCREW, PAN HEAD, NO. 10 X 5/8" (2 USED) (X-2000-03)
4	12M 7011		(-)	WASHER, LOCK, 5 MM (4 USED) (1-120-150-003)
5	21M 7022		(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED) (1-213-429-005)
6	M 64083		(-)	PLATE, STATOR ASSEMBLY (1-217-032-231)
7	AM 52553		(-)	SET, BREAKER POINTS (2 USED) (1-217-013-015)
8	AM 52555	*†	(-)	PARTS SET, IGNITION (2 USED) (1-217-010-007)
9	AM 52554		(-)	CONDENSER (2 USED) (1-231-330-037)
10	M 63589		(-)	COUPLER, PLASTIC
11	... .		(-)	WIRE, 14 GAUGE (SUB. R32007) 100 FOOT SPOOL, CUT TO LENGTH
12	M 64013		(-)	GROMMET (34-135-01)
13	R 32018		(-)	EYELET (211-353-012)
14	... .	*	(-)	COIL, LIGHTING (75 WATT) (SUB. AM52551) (1-214-210-158)
..	... .	*	(-)	COIL, LIGHTING (23 WATT) (SUB. AM52551) (1-214-210-289)
..	AM 52551	†	(-)	COIL, LIGHTING (100 WATT) (1-214-210-123)

*PARTS MARKED WITH AN ASTERISK FOR ENGINES WITH 75 WATT AND 23 WATT LIGHTING COILS, UP TO ENGINE SERIAL NO. 722605694

†PARTS MARKED WITH A DAGGER FOR ENGINES WITH 100 WATT LIGHTING COIL, ENGINE SERIAL NO. 722605695 AND UP.

NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

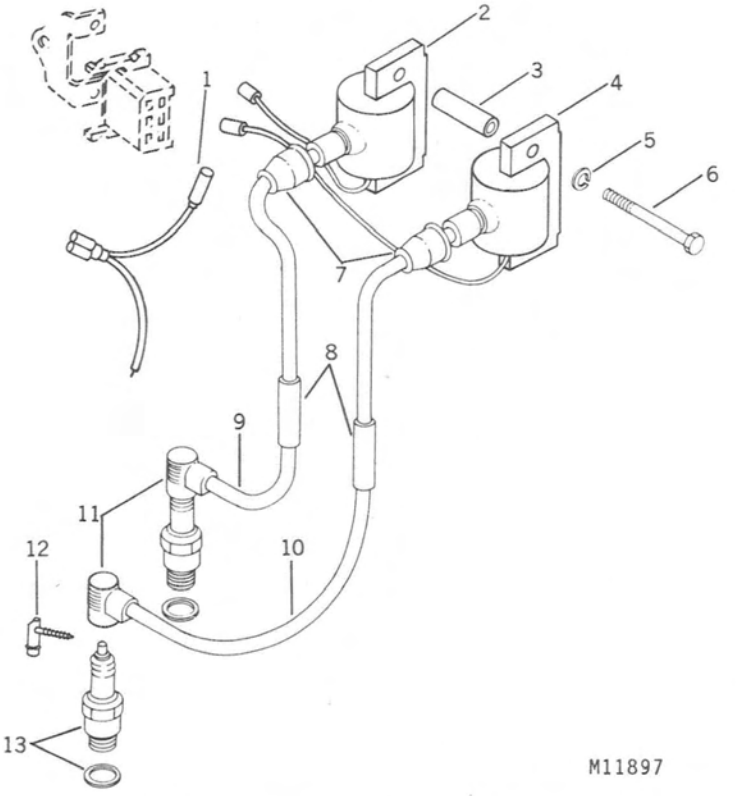
STATOR PLATE ASSEMBLY
300 (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
I 1	AM 53167	(-)	COIL, IGNITION (1-214-210-282)
2	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (2 USED) (X-25-48)
3	21H 1317	(-)	SCREW, PAN HEAD, NO. 10 X 5/8" (2 USED) (X-5000-03)
4	12M 7011	(-)	WASHER, LOCK, 5 MM (4 USED) (1-120-150-003)
5	21M 7022	(-)	SCREW, MACHINE, 5 MM X 20 MM (4 USED) (1-213-429-005)
6	AM 53165	(-)	PARTS SET, IGNITION (2 USED) (1-217-010-019)
I 7	AM 52554	(-)	CONDENSER (2 USED) (1-217-330-064)
8	AM 53119	(-)	SET, BREAKER POINTS (2 USED) (1-217-013-021)
9	M 63589	(-)	COUPLER, PLASTIC
10	... .	(-)	WIRE, 14 GAUGE (SUB. R32007) 100 FT. SPOOL, CUT TO LENGTH
11	M 64013	(-)	GROMMET (34-135-01)
12	AM 53166	(-)	COIL, LIGHTING (100 WATT) (1-214-210-094)
13	AM 52993	(-)	COIL, LIGHTING (23 WATT) (1-214-210-289)
14	R 32018	(-)	EYELET (211-353-012)

NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

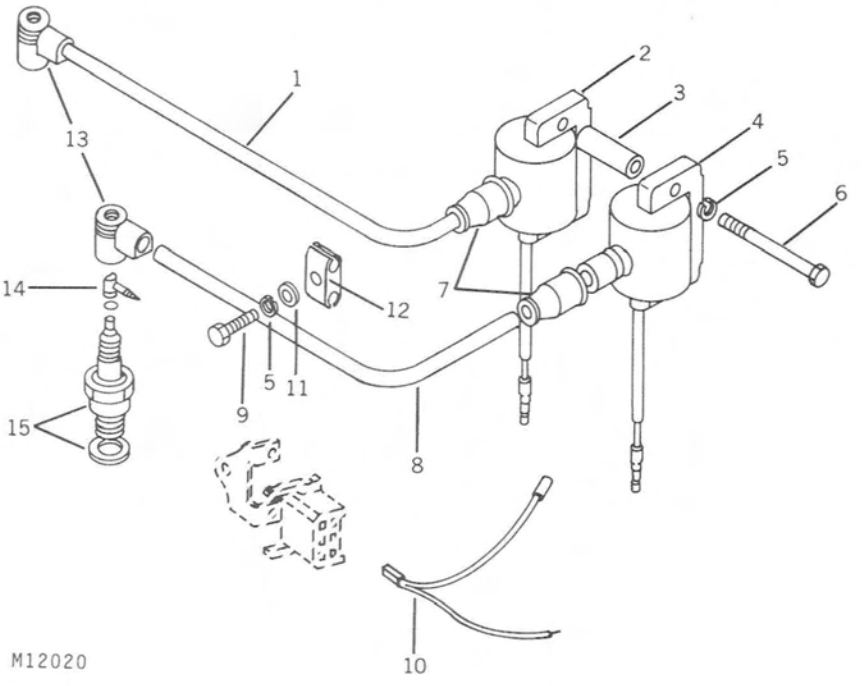
COILS AND IGNITION WIRES
400, 500, AND 600 (SERIAL NO. -20,000)



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52380		(-)	LEAD ASSEMBLY, NO. 1 (WHITE)
	AM 52381		(-)	LEAD ASSEMBLY, NO. 2 (RED)
2	AM 52371		(-)	COIL, IGNITION, NO. 1 (400)
	AM 52401		(-)	COIL, IGNITION, NO. 1 (500 AND 600)
3	M 63618		(-)	SPACER
4	AM 52372		(-)	COIL, IGNITION, NO. 2 (400)
	AM 52402		(-)	COIL, IGNITION, NO. 2 (500 AND 600)
5	12M 7012		(-)	WASHER, LOCK, 6 MM (2 USED)
6	19M 5793		(-)	SCREW, CAP, 6 MM X 65 MM (2 USED)
7	M 63588		(-)	BOOT, IGNITION CABLE (2 USED) (400)
	M 63632		(-)	BOOT, IGNITION CABLE (2 USED) (500 AND 600)
8	M 63591		(-)	PROTECTOR, IGNITION CABLE (2 USED)
9	AM 52377		(-)	CABLE, IGNITION, NO. 1 (400)
	AM 52399		(-)	CABLE, IGNITION, NO. 1 (500 AND 600)
10	AM 52378		(-)	CABLE, IGNITION, NO. 2 (400)
	AM 52400		(-)	CABLE, IGNITION, NO. 2 (500 AND 600)
11	M 63590		(-)	CONNECTOR, SPARK PLUG (2 USED)
12	M 63728		(-)	SCREW, TERMINAL, SPARK PLUG (2 USED)
13	AM 52301		(-)	PLUG, SPARK (AC S42F) (NORMAL)
	AM 52303		(-)	PLUG, SPARK (CHAMPION L81) (NORMAL)
	AM 52304	*	(-)	PLUG, SPARK (CHAMPION L6G) (NORMAL)
	AM 52272		(-)	PLUG, SPARK (AC S41F) (COLD)
	AM 52266		(-)	PLUG, SPARK (CHAMPION L78) (COLD)
	AM 52613	*	(-)	PLUG, SPARK (CHAMPION L4G) (COLD)
	AM 52646		(-)	PLUG, SPARK (CHAMPION L86) (HOT)
	AM 52647	*	(-)	PLUG, SPARK (CHAMPION L9G) (HOT)

*PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE

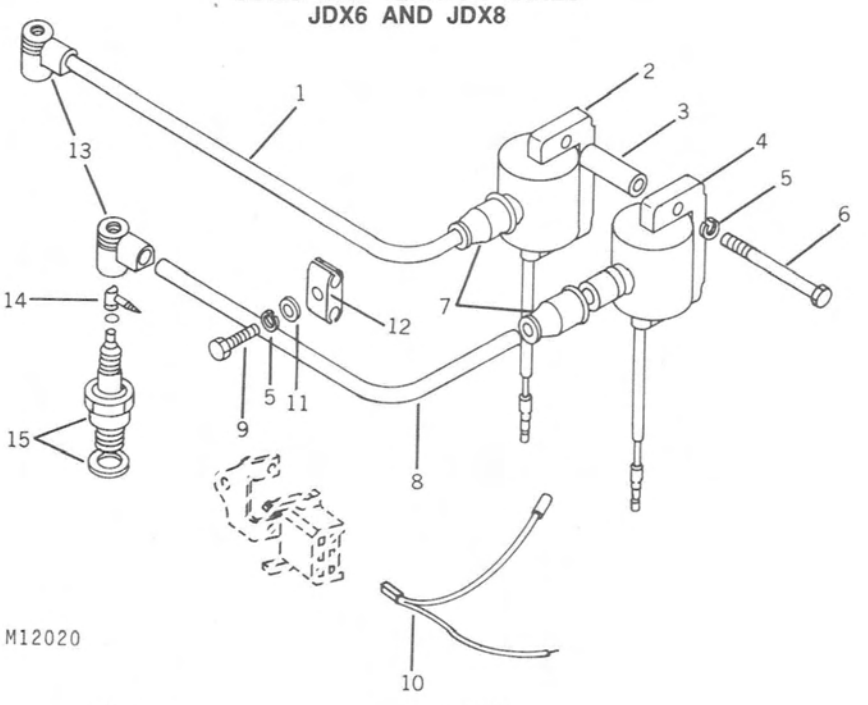
COILS AND IGNITION WIRES
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 53068		(-)	CABLE, IGNITION NO. 1
2	AM 53066		(-)	COIL, IGNITION NO. 1
3	M 63618		(-)	SPACER (2 USED)
4	AM 53067		(-)	COIL, IGNITION NO. 2
5	12M 7012		(-)	WASHER, LOCK, 6 MM (3 USED)
6	19M 5793		(-)	SCREW, CAP, 6 MM X 65 MM (2 USED)
7	M 63588		(-)	BOOT, IGNITION CABLE (2 USED)
8	AM 53069		(-)	CABLE, IGNITION NO. 2
9	19M 7077		(-)	SCREW, CAP, 6 MM X 22 MM
10	AM 52380		(-)	LEAD ASSEMBLY, NO. 1 (WHITE)
	AM 52381		(-)	LEAD ASSEMBLY, NO. 2 (RED)
11	24M 7105		(-)	WASHER, FLAT 6 MM
12	M 63986		(-)	CLAMP
13	M 63590		(-)	CONNECTOR, SPARK PLUG (2 USED)
14	M 63728		(-)	SCREW, TERMINAL, SPARK PLUG (2 USED)
15	AM 53007		(-)	PLUG, SPARK (AC S42 XLR) (NORMAL)
	AM 53006		(-)	PLUG, SPARK (CHAMPION RN3) (NORMAL 500 AND 600) (HOT 400 AND JDX4 SPECIAL)
	AM 53016	*	(-)	PLUG, SPARK (CHAMPION RN3G) (NORMAL 500 AND 600) (HOT 400 AND JDX4 SPECIAL)
	AM 53001		(-)	PLUG, SPARK (CHAMPION RN2) (COLD 500 AND 600) (NORMAL 400 AND JDX4 SPECIAL)
	AM 52641	*	(-)	PLUG, SPARK (CHAMPION N59G) (COLD 500 AND 600) (NORMAL 400 AND JDX4 SPECIAL)
	AM 53008		(-)	PLUG, SPARK (AC S41 XLR) (COLD)
	AM 53014		(-)	PLUG, SPARK (CHAMPION N57) (COLD 400 AND JDX4 SPECIAL)
	AM 53015	*	(-)	PLUG, SPARK (CHAMPION N57G) (COLD 400 AND JDX4 SPECIAL)
	AM 53018		(-)	PLUG, SPARK (AC S43 XLR) (HOT)
	AM 53019		(-)	PLUG, SPARK (CHAMPION RN4) (HOT 500 AND 600)
	AM 53020	*	(-)	PLUG, SPARK (CHAMPION RN4G) (HOT 500 AND 600)

*PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE

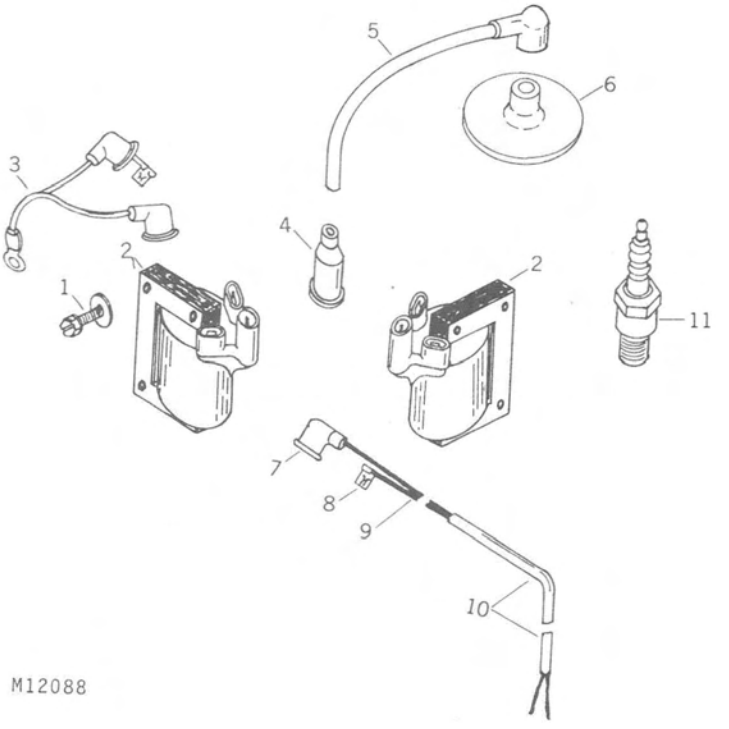
COILS AND IGNITION WIRES
JDX6 AND JDX8



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52399		(-)	CABLE, IGNITION NO. 1
2	AM 52401		(-20000)	COIL, IGNITION, NO. 1 (JDX8)
	AM 53045		(20001-)	COIL, IGNITION, NO. 1 (JDX6 AND JDX8)
3	M 63618		(-)	SPACER (2 USED)
4	AM 52402		(-20000)	COIL, IGNITION, NO. 2 (JDX8)
	AM 53046		(20001-)	COIL, IGNITION, NO. 2 (JDX6 AND JDX8)
5	12M 7012		(-)	WASHER, LOCK, 6 MM (3 USED)
6	19M 5793		(-)	SCREW, CAP, 6 MM X 65 MM (2 USED)
I 7	M 63632		(-20000)	BOOT, IGNITION, CABLE (2 USED) (JDX8)
	M 64671		(20001-)	BOOT, IGNITION, CABLE (2 USED) (JDX6 AND JDX8)
8	AM 52400		(-)	CABLE, IGNITION, NO. 2
9	19M 7077		(-)	SCREW, CAP, 6 MM X 22 MM
10	AM 52380		(-)	LEAD ASSEMBLY, NO. 1 (WHITE)
	AM 52381		(-)	LEAD ASSEMBLY, NO. 2 (RED)
11	24M 7105		(-)	WASHER, FLAT, 6 MM X 12 MM X 1.5 MM
12	M 63986		(-)	CLAMP
13	M 63590		(-)	CONNECTOR, SPARK PLUG (2 USED)
14	M 63728		(-)	SCREW, TERMINAL, SPARK PLUG (2 USED)
15	AM 52266		(-20000)	PLUG, SPARK (CHAMPION L78) (NORMAL) (JDX8)
	AM 52613	*	(-20000)	PLUG, SPARK (CHAMPION L4G) (NORMAL) (JDX8)
	AM 52271		(-20000)	PLUG, SPARK (AC S40F) (NORMAL) (JDX8)
	AM 52642		(-20000)	PLUG, SPARK (CHAMPION L77J) (COLD) (JDX8)
	AM 52302	*	(-20000)	PLUG, SPARK (CHAMPION L3G) (COLD) (JDX8)
	AM 52272		(-20000)	PLUG, SPARK (AC S41F) (HOT) (JDX8)
	AM 52303		(-20000)	PLUG, SPARK, (CHAMPION L81) (HOT) (JDX8)
	AM 52304	*	(-20000)	PLUG, SPARK (CHAMPION L6G) (HOT) (JDX8)
	AM 53007		(20001-)	PLUG, SPARK (AC S42 XLR) (NORMAL) (JDX6 AND JDX8)
	AM 53001		(20001-)	PLUG, SPARK (CHAMPION RN2) (NORMAL) (JDX6 AND JDX8)
	AM 52641	*	(20001-)	PLUG, SPARK (CHAMPION N59G) (NORMAL) (JDX6 AND JDX8)
	AM 53008		(20001-)	PLUG, SPARK (AC S41 XLR) (COLD) (JDX6 AND JDX8)
	AM 53014		(20001-)	PLUG, SPARK (CHAMPION N57) (COLD) (JDX6 AND JDX8)
	AM 53015	*	(20001-)	PLUG, SPARK (CHAMPION N57G) (COLD) (JDX6 AND JDX8)
	AM 53018		(20001-)	PLUG, SPARK (AC S43 XLR) (HOT) (JDX6 AND JDX8)
	AM 53006		(20001-)	PLUG, SPARK (CHAMPION RN3) (HOT) (JDX6 AND JDX8)
	AM 53016	*	(20001-)	PLUG, SPARK (CHAMPION RN3G) (HOT) (JDX6 AND JDX8)

*PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE.

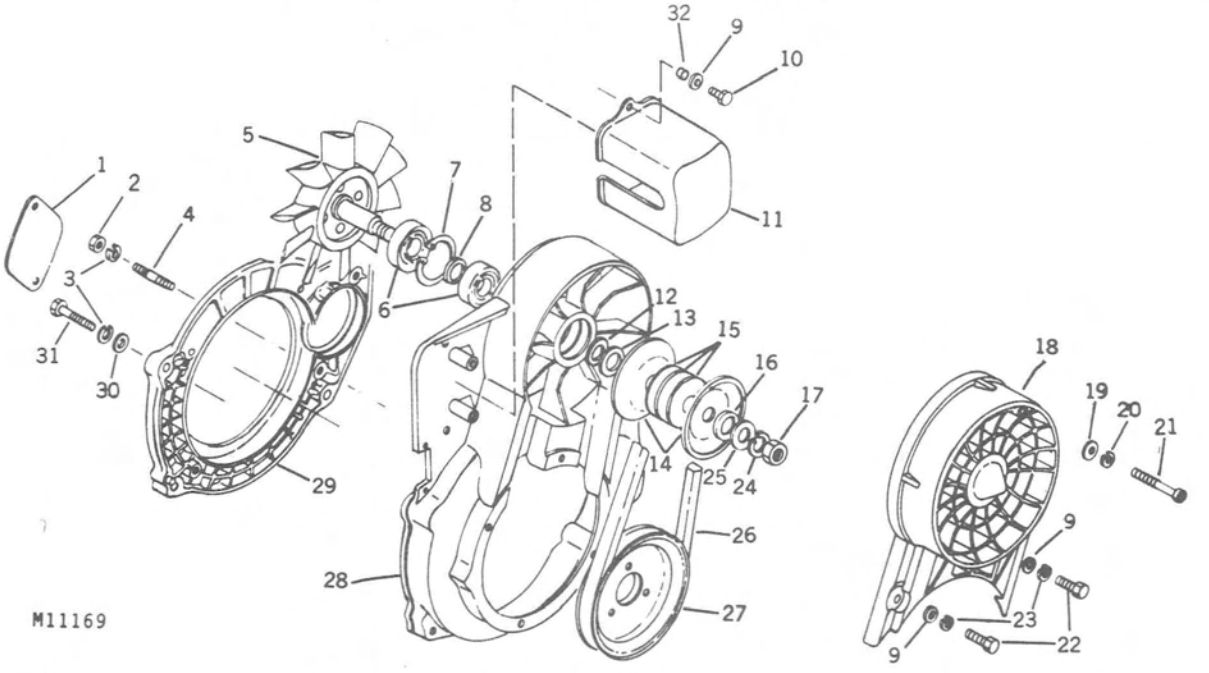
COILS AND IGNITION WIRES
JDX4 AND 300



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	21H 1312		(-)	SCREW, MACHINE, PAN HEAD, NO. 10 X 1" (4 USED)
	12H 295		(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 10 (4 USED)
2	AM 52535		(-)	COIL, IGNITION (2 USED) (33-145-03)
3	AM 52536		(-)	GROUND WIRE ASSEMBLY (38-347-01)
4	M 64044		(-)	BOOT, SPARK PLUG CABLE (2 USED) (34-096-02)
5	AM 52537		(-)	CABLE, SPARK PLUG (2 USED) (38-225-01)
6	M 64008		(-20000)	GROMMET, SPARK PLUG (JDX4) (2 USED) (40-313-01)
7	M 64045		(-)	BOOT, COIL (2 USED) (38-131-01)
8	M 64043		(-)	CONNECTOR (2 USED) (38-452-01)
9	... .		(-)	WIRE, 14 GAUGE (SUB. R32007) 100 FOOT SPOOL, CUT TO LENGTH
10	M 64046		(-)	SLEEVE, PROTECTION (34-431-01)
11	AM 52561		(-20000)	PLUG, SPARK (AC S42 XL) (NORMAL) (JDX4)
	AM 52432		(-20000)	PLUG, SPARK (CHAMPION N-3) (NORMAL) (JDX4)
	AM 52614	*	(-20000)	PLUG, SPARK (CHAMPION N-3G) (NORMAL) (JDX4)
	AM 52639		(-20000)	PLUG, SPARK (AC S41 XL) (COLD) (JDX4)
	AM 52640		(-20000)	PLUG, SPARK (CHAMPION N-2) (COLD) (JDX4)
	AM 52641	*	(-20000)	PLUG, SPARK (CHAMPION N-59G) (COLD) (JDX4)
	AM 52643		(-20000)	PLUG, SPARK (AC S43 XL) (HOT) (JDX4)
	AM 52644		(-20000)	PLUG, SPARK (CHAMPION N-4) (HOT) (JDX4)
	AM 52645	*	(-20000)	PLUG, SPARK (CHAMPION N-4G) (HOT) (JDX4)
	AM 53007		(20001 -)	PLUG, SPARK (AC S42 XLR) (NORMAL) (300)
	AM 53006		(20001 -)	PLUG, SPARK (CHAMPION RN3) (NORMAL) (300)
	AM 53016	*	(20001 -)	PLUG, SPARK (CHAMPION RN3G) (NORMAL) (300)
	AM 53008		(20001 -)	PLUG, SPARK (AC S41 XLR) (COLD) (300)
	AM 53001		(20001 -)	PLUG, SPARK (CHAMPION RN2) (COLD) (300)
	AM 52641	*	(20001 -)	PLUG, SPARK (CHAMPION RN59G) (COLD) (300)
	AM 53018		(20001 -)	PLUG, SPARK (AC S43 XLR) (HOT) (300)
	AM 53019		(20001 -)	PLUG, SPARK (CHAMPION RN4) (HOT) (300)
	AM 53020	*	(20001 -)	PLUG, SPARK (CHAMPION RN4G) (HOT) (300)

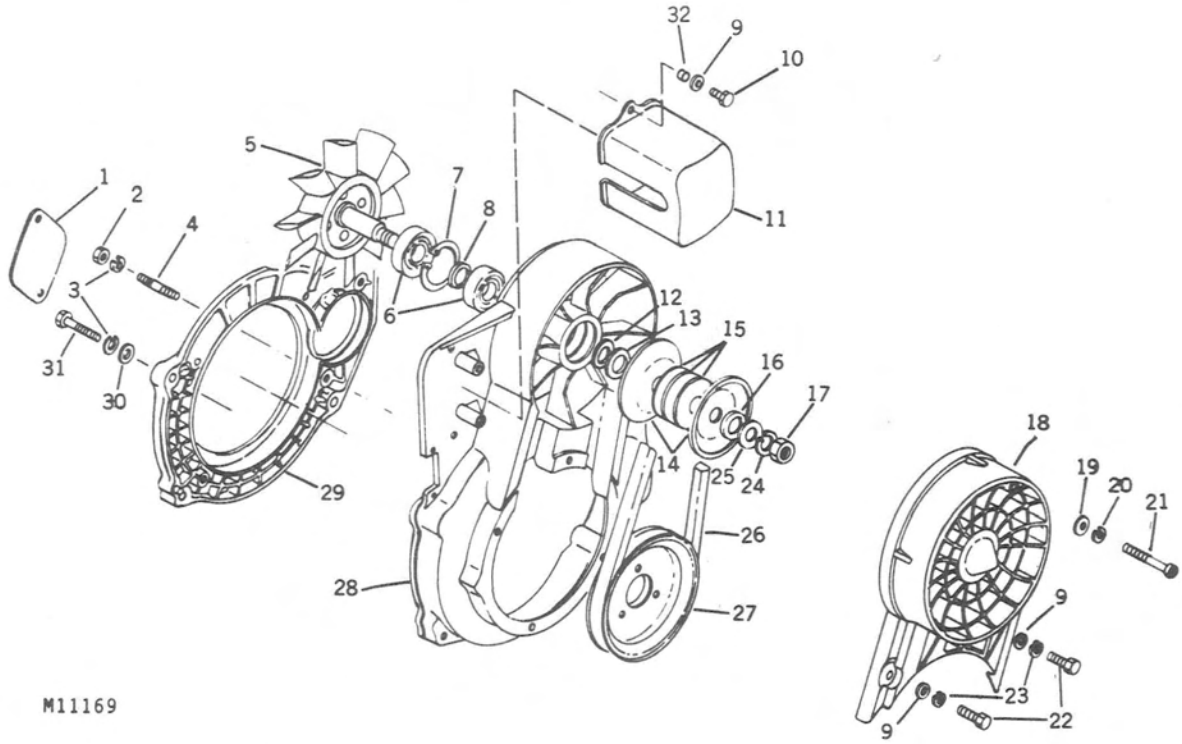
*PREMIUM PLUG WITH PRECIOUS METAL (GOLD PALLADIUM) CENTER ELECTRODE.
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

FAN AND FAN DRIVE
400 AND 500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63562	(-)	PLATE, COVER
2	14M 7029	(-)	NUT, 8 MM (2 USED)
3	12M 7008	(-)	WASHER, LOCK, 8 MM (6 USED)
4	M 63572	(-)	STUD (2 USED)
5	AM 52365	(-)	FAN ASSEMBLY
6	AM 52364	(-)	BEARING (2 USED) (400)
	AM 52390	(-)	BEARING (2 USED) (500)
7	M 63563	(-)	RING, SNAP
8	M 63564	(-)	SPACER, BEARING
	M 63628	(-)	WASHER, BACKUP (USE AS REQUIRED) (500)
9	24M 7105	(-)	WASHER, FLAT (2 USED)
10	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (2 USED)
11	M 63571	(-)	COVER, COIL (400)
	M 63626	(-)	COVER, COIL (500)
12	M 63724	(-)	WASHER, SHIM (500)
13	M 63565	(-)	WASHER
14	M 63566	(-)	PULLEY HALF (2 USED) (400)
	M 63620	(-)	PULLEY HALF (2 USED) (500)
15	M 63567	(-)	SPACER (THICK) (1 USED) (400)
	M 63613	(-)	SPACER (THIN) (2 USED) (400)
	M 63627	(-)	SPACER (3 USED) (500)
16	M 63614	(-)	SPACER
17	M 63568	(-)	NUT
18	M 63612	(-)	GUARD, FAN
19	24M 7027	(-)	WASHER, FLAT (400)
	24M 7105	(-)	WASHER, FLAT (500)
20	12M 7011	(-)	WASHER, LOCK, 5 MM (400)
	12M 7012	(-)	WASHER, LOCK, 6 MM (500)
21	21M 1218	(-)	SCREW, CAP, 5 MM X 45 MM (400)
	19M 7190	(-)	SCREW, CAP, 6 MM X 50 MM (500)
22	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (2 USED)
23	12M 7012	(-)	WASHER, LOCK, 6 MM
24	12M 7014	(-)	WASHER, LOCK, 12 MM
25	24M 7111	(-)	WASHER, FLAT 12 MM
26	M 63569	(-)	V-BELT (400)
	M 63624	(-)	V-BELT (500)
27	M 63570	(-)	PULLEY (400)
	M 63625	(-)	PULLEY (500)
I 28	M 63682	(-XXXXX)	COVER, FAN (500)
	M 63723	(XXXXX-)	COVER, FAN (500)
	M 63560	(-)	COVER, FAN (400)
29	M 63561	(-)	CASE, FAN COVER
30	24M 7095	(-)	WASHER, FLAT 8 MM (4 USED)
31	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (4 USED)
32	M 63615	(-)	SPACER, COIL COVER (2 USED)

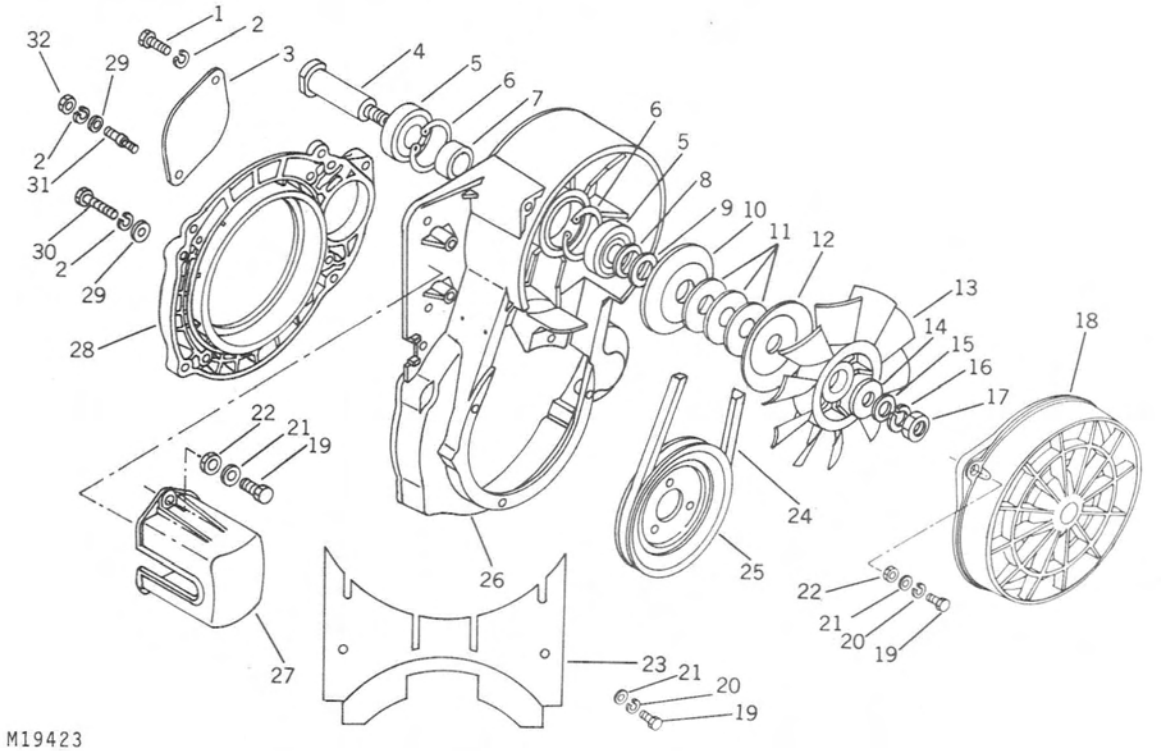
FAN AND FAN DRIVE
400 (SERIAL NO. 11,001-20,000)



M11169

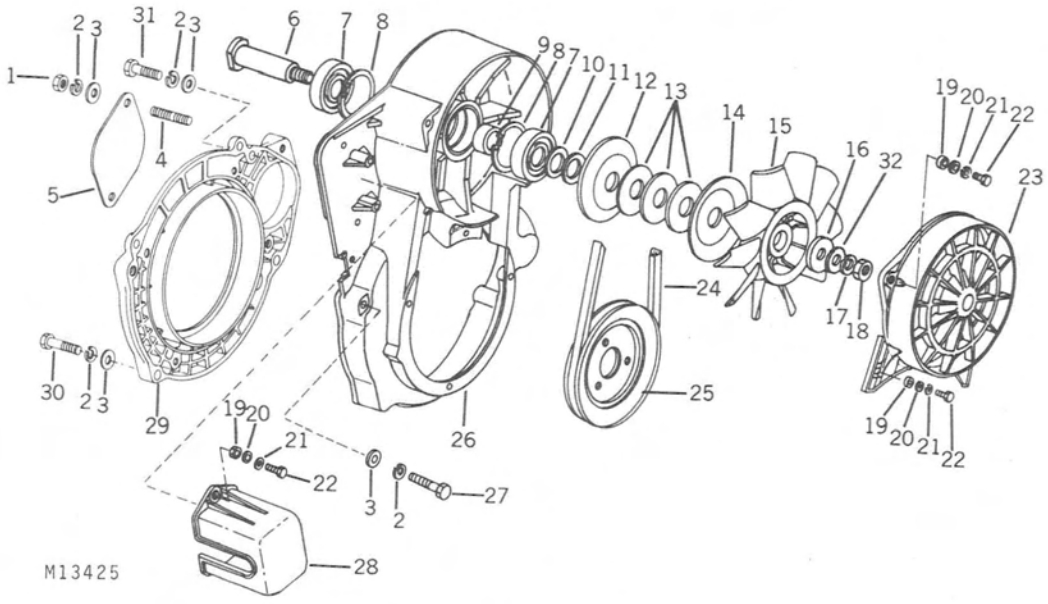
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63562	(-)	PLATE, COVER
2	14M 7029	(-)	NUT, 8 MM (2 USED)
3	12M 7008	(-)	WASHER, LOCK, 8 MM (6 USED)
4	M 63572	(-)	STUD (2 USED)
5	AM 52365	(-)	FAN ASSEMBLY
6	AM 52364	(-)	BEARING (2 USED)
7	M 63563	(-)	RING, SNAP
8	M 63564	(-)	SPACER, BEARING
9	24M 7105	(-)	WASHER, FLAT (2 USED)
10	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (2 USED)
11	M 63626	(-)	COVER, COIL
12	M 63628	(-)	WASHER, SHIM
13	M 63565	(-)	WASHER
14	M 63566	(-)	PULLEY HALF (2 USED)
15	M 63567	(-)	SPACER (THICK) (1 USED)
	M 63613	(-)	SPACER (THIN) (2 USED)
16	M 63614	(-)	SPACER
17	M 63568	(-)	NUT
I 18	M 63612	(- XXXXX)	GUARD, FAN
I	M 64325	(XXXXX -)	GUARD, FAN
19	24M 7027	(-)	WASHER, FLAT
20	12M 7011	(-)	WASHER, LOCK, 5 MM
21	21M 1218	(-)	SCREW, CAP, 5 MM X 45 MM
22	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (2 USED)
23	12M 7012	(-)	WASHER, LOCK, 6 MM
24	14M 7014	(-)	WASHER, LOCK, 12 MM
25	24M 7111	(-)	WASHER, FLAT 12 MM
26	M 63569	(-)	V-BELT
27	M 63570	(-)	PULLEY
28	M 63957	(-)	COVER, FAN
29	M 63561	(-)	CASE, FAN COVER
30	24M 7095	(-)	WASHER, 8 MM (4 USED)
31	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (4 USED)
32	M 63615	(-)	SPACER, COIL COVER (2 USED)

FAN AND FAN DRIVE
500 (SERIAL NO. 11,001-20,000)
600 (SERIAL NO. -20,000)



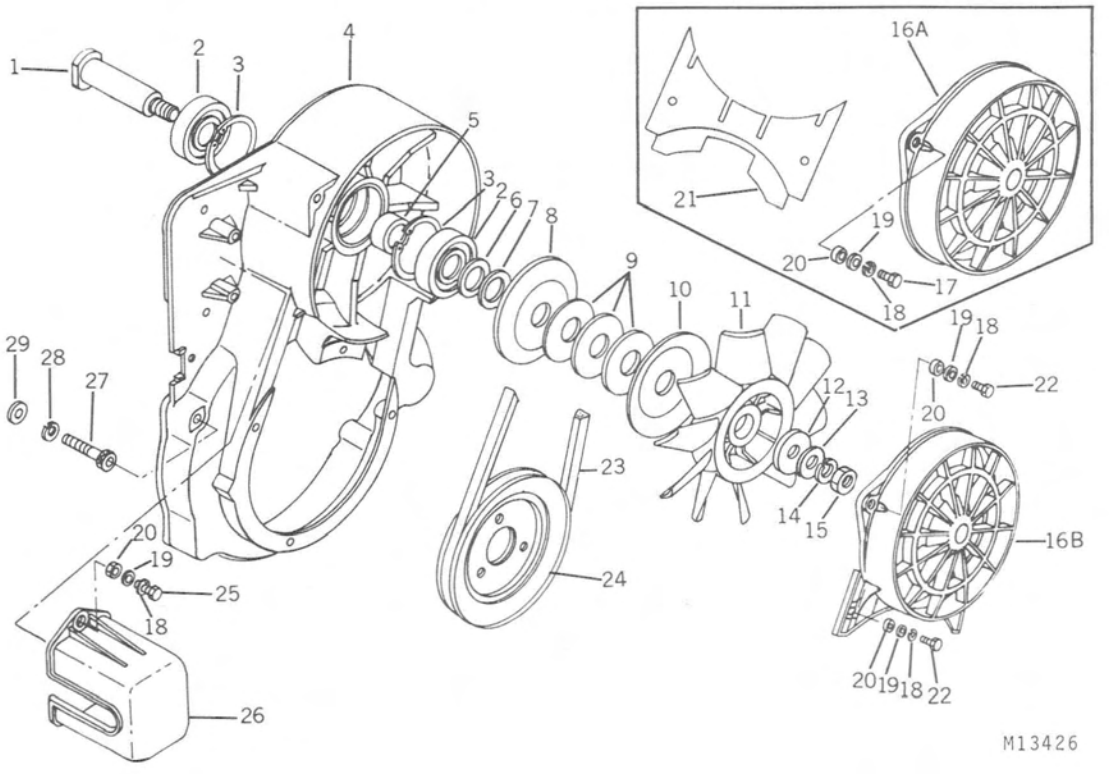
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7139	(-)	SCREW, CAP, 8 MM X 20 MM (2 USED)
2	12M 7008	(-)	WASHER, LOCK, 8 MM (6 USED)
3	M 63562	(-)	PLATE, COVER
4	M 63973	(-)	SHAFT, FAN
5	AM 52498	(-)	BEARING, FAN (2 USED)
6	M 63966	(-)	RING, SNAP (2 USED)
7	M 63967	(-)	SPACER, BEARING
8	M 63969	(-)	WASHER, BACK-UP, THICK
9	M 63970	(-)	WASHER, BACK-UP, THIN
10	M 63961	(-)	PULLEY, DRIVEN, INNER HALF
11	M 63963	(-)	SPACER (3 USED)
12	M 63962	(-)	PULLEY, DRIVEN, OUTER HALF
13	M 63972	(-)	FAN, COOLING
14	M 63971	(-)	SPACER, OUTSIDE
15	24M 7111	(-)	WASHER, FLAT, 13 MM X 25 MM X 3 MM
16	12M 7014	(-)	WASHER, LOCK, 12 MM
17	M 63568	(-)	NUT
18	M 64004	(-)	GUARD, FAN
19	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (6 USED)
20	12M 7012	(-)	WASHER, LOCK, 6 MM (4 USED)
21	24M 7105	(-)	WASHER, FLAT, 6 MM X 12 MM X 1.5 MM (6 USED)
22	M 63615	(-)	SPACER (4 USED)
23	M 64176	(-)	COVER
24	M 64188	(-)	BELT
25	M 63625	(-)	PULLEY, DRIVE
26	M 64331	(-)	COVER, FAN
27	M 63626	(-)	COVER, COIL
28	M 63968	(-)	COVER, FAN CASE
29	24M 7095	(-)	WASHER, FLAT, 8 MM X 15 MM X 1.5 MM (4 USED)
30	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (4 USED)
31	M 63572	(-)	STUD, COVER PLATE (2 USED)
32	14M 7029	(-)	NUT, 8 MM (2 USED)

FAN AND FAN DRIVE
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



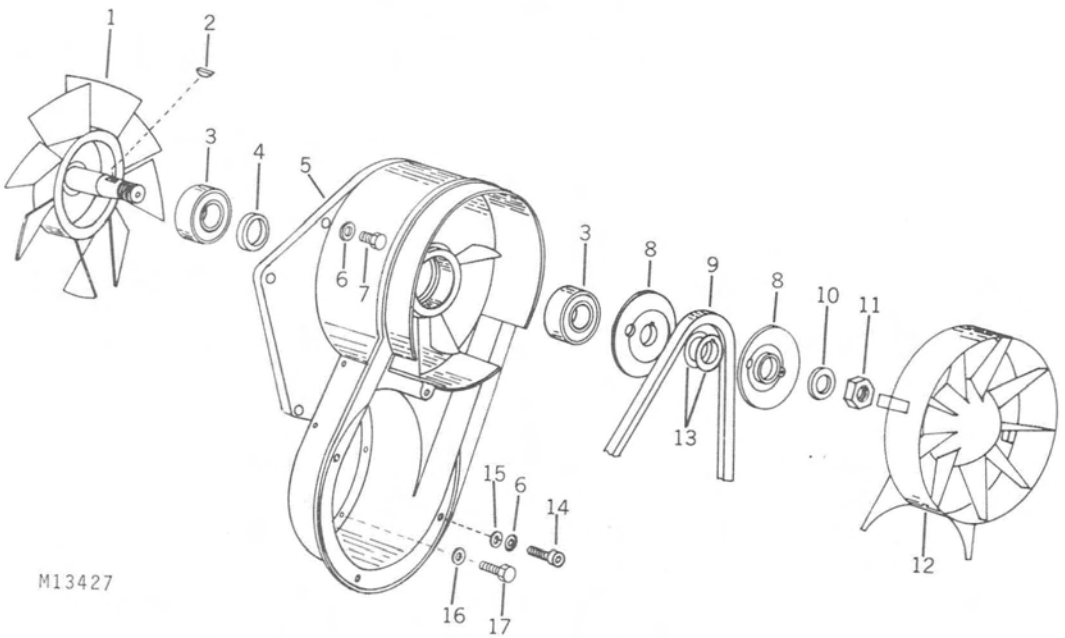
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14M 7029	(-)	NUT, 8 MM (2 USED)
2	12M 7008	(-)	WASHER, LOCK, 8 MM (6 USED)
3	24M 7095	(-)	WASHER, FLAT, 8 MM (6 USED)
4	M 63572	(-)	STUD (2 USED)
5	M 63562	(-)	PLATE, COVER
6	M 63973	(-)	SHAFT, FAN
7	AM 52498	(-)	BEARING, BALL (2 USED)
8	M 63966	(-)	RING, SNAP (2 USED)
9	M 63967	(-)	SPACER, BEARING
10	M 63969	(-)	WASHER, BACK-UP, THICK
11	M 63970	(-)	WASHER, BACK-UP, THIN
12	M 63961	(-)	PULLEY, DRIVEN, INNER HALF
13	M 63963	(-)	SPACER (3 USED)
14	M 63962	(-)	PULLEY, DRIVEN, OUTER HALF
15	M 63972	(-)	FAN, COOLING
16	M 63971	(-)	SPACER, OUTER
17	12M 7014	(-)	WASHER, LOCK, 12 MM
18	M 63568	(-)	NUT
19	M 63615	(-)	SPACER (6 USED)
20	24M 7105	(-)	WASHER, 6 MM (6 USED)
I 21	12M 7012	(-)	WASHER, LOCK, 6 MM (6 USED)
22	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (6 USED)
I 23	M 65406	(-)	GUARD, FAN
I 24	M 65414	(-)	BELT
25	M 64667	(-)	PULLEY, DRIVE
26	M 64666	(-)	COVER, FAN
27	19M 7378	(-)	SCREW, CAP, 8 MM X 45 MM
28	M 63626	(-)	COVER, COIL
29	M 63968	(-)	COVER, FAN CASE
30	19M 7298	(-)	SCREW, CAP, 8 MM X 35 MM (2 USED)
31	19M 7377	(-)	SCREW, CAP, 8 MM X 28 MM
32	24M 7111	(-)	WASHER, FLAT, 13 MM

FAN AND FAN DRIVE
JDX6 AND JDX8



KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63973	(-)	SHAFT, FAN
2	AM	52498	(-)	BEARING, FAN (2 USED)
3	M	63966	(-)	RING, SNAP (2 USED)
4	M	63959	(- XXXXX)	COVER, FAN (JDX8)
	M	64331	(XXXXX - 20000)	COVER, FAN (JDX8)
	M	64666	(20001 -)	COVER, FAN (JDX6 AND JDX8)
5	M	63967	(-)	SPACER, BEARING
6	M	63969	(-)	WASHER, (THICK)
7	M	63970	(-)	WASHER, (THIN)
8	M	63961	(-)	PULLEY, DRIVEN, INNER HALF
9	M	63963	(-)	SPACER, PULLEY (3 USED)
10	M	63962	(-)	PULLEY, DRIVEN, OUTER HALF
11	M	63972	(-)	FAN, COOLING
12	M	63971	(-)	SPACER, OUTSIDE
13	24M	7111	(-)	WASHER, FLAT, 13 MM X 25 MM X 3 MM
14	12M	7014	(-)	WASHER, LOCK, 12 MM
15	M	63568	(-)	NUT, FAN SHAFT
16A	M	64004	(- 20000)	GUARD, FAN (JDX8)
I 16B	M	65406	(20001 -)	GUARD, FAN (JDX6 AND JDX8)
17	19M	6614	(- 20000)	SCREW, CAP, 6 MM X 12 MM (2 USED) (JDX8)
18	12M	7012	(-)	WASHER, LOCK, 6 MM
19	24M	7105	(-)	WASHER, FLAT, 6 MM X 12 MM X 1.5 MM
20	M	63615	(-)	SPACER
21	M	64176	(- 20000)	PLATE, ADAPTER COVER (JDX8)
22	19M	7159	(20001 -)	SCREW, CAP, 6 MM X 15 MM (4 USED) (JDX6 AND JDX8)
23	M	64188	(- 20000)	BELT (JDX8)
I	M	65414	(20001 -)	BELT (JDX6 AND JDX8)
24	M	63625	(- 20000)	PULLEY, DRIVE (JDX8)
	M	64667	(20001 -)	PULLEY, DRIVE (JDX6 AND JDX8)
25	19M	6614	(- 20000)	SCREW, CAP, 6 MM X 12 MM (2 USED) (JDX8)
	19M	7159	(20001 -)	SCREW, CAP, 6 MM X 15 MM (2 USED) (JDX6 AND JDX8)
26	M	63626	(-)	COVER, COIL
27	19M	7298	(- 20000)	BOLT, 8 MM X 35 MM (JDX8)
	19M	7378	(20001 -)	BOLT, 8 MM X 45 MM (JDX6 AND JDX8)
I 28	12M	7008	(-)	WASHER, LOCK, 8 MM
29	24M	7095	(-)	WASHER, FLAT, 8.4 MM X 15 MM X 1.5 MM

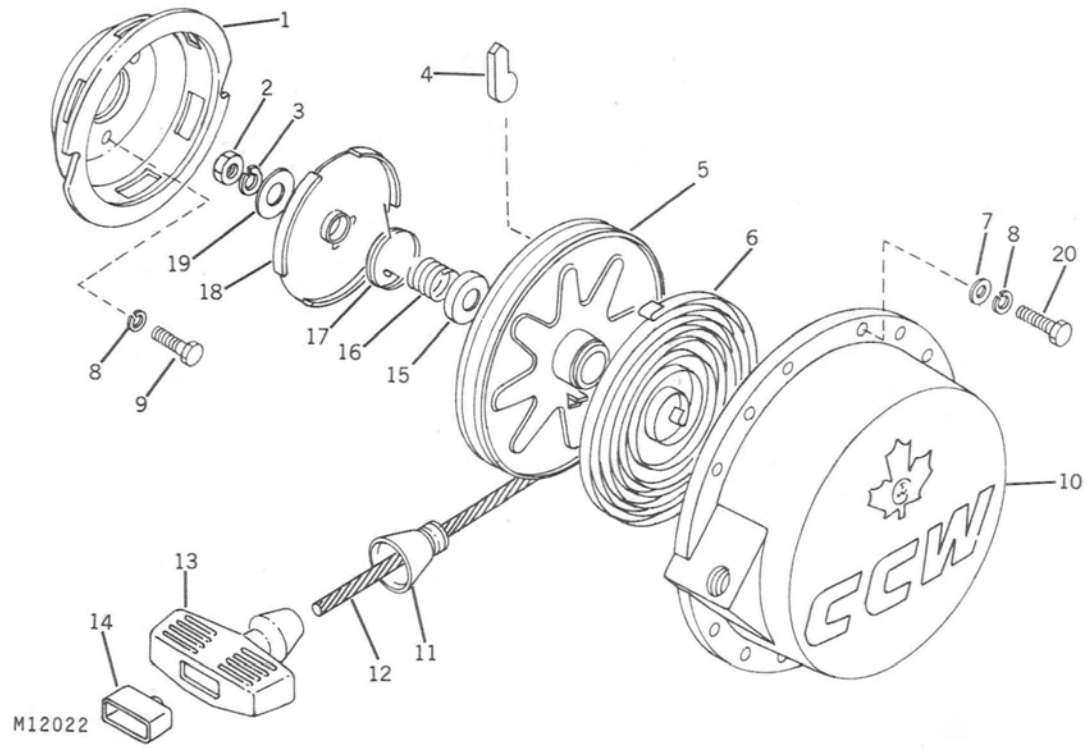
FAN HOUSING AND FAN
300 AND JDX4



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52538	(-)	FAN AND AXLE ASSEMBLY (38-157-02)
2	26H 73	(-)	KEY, WOODRUFF (X-44-1)
3	AM 52539	(-)	BEARING, BALL (2 USED) (38-030-01)
4	M 64048	(-)	SPACER (38-112-01)
5	M 64047	(-)	HOUSING, FAN (40-027-02)
6	M 64069	(-)	WASHER, WAVE (7 USED) (X-5000-48)
7	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (3 USED)
8	M 64049	(-)	SHEAVER, HALF (2 USED) (38-093-01)
9	M 64051	(-)	V-BELT (40-203-01)
10	M 64067	(-)	WASHER, WAVE, 5/8" (X-5000-25)
11	14H 866	(-)	NUT, JAM, 5/8" (X-5000-26)
12	M 64052	(-)	SCREEN, AIR (40-162-01)
13	M 64050	(-)	SHIM (AS REQUIRED) (38-422-01)
14	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (4 USED) (X-134-4)
I 15	M 64053	(-)	WASHER, LOCK (4 USED)
16	M 64065	(-)	WASHER, WAVE (4 USED) (X-1002-2)
17	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8" (4 USED)

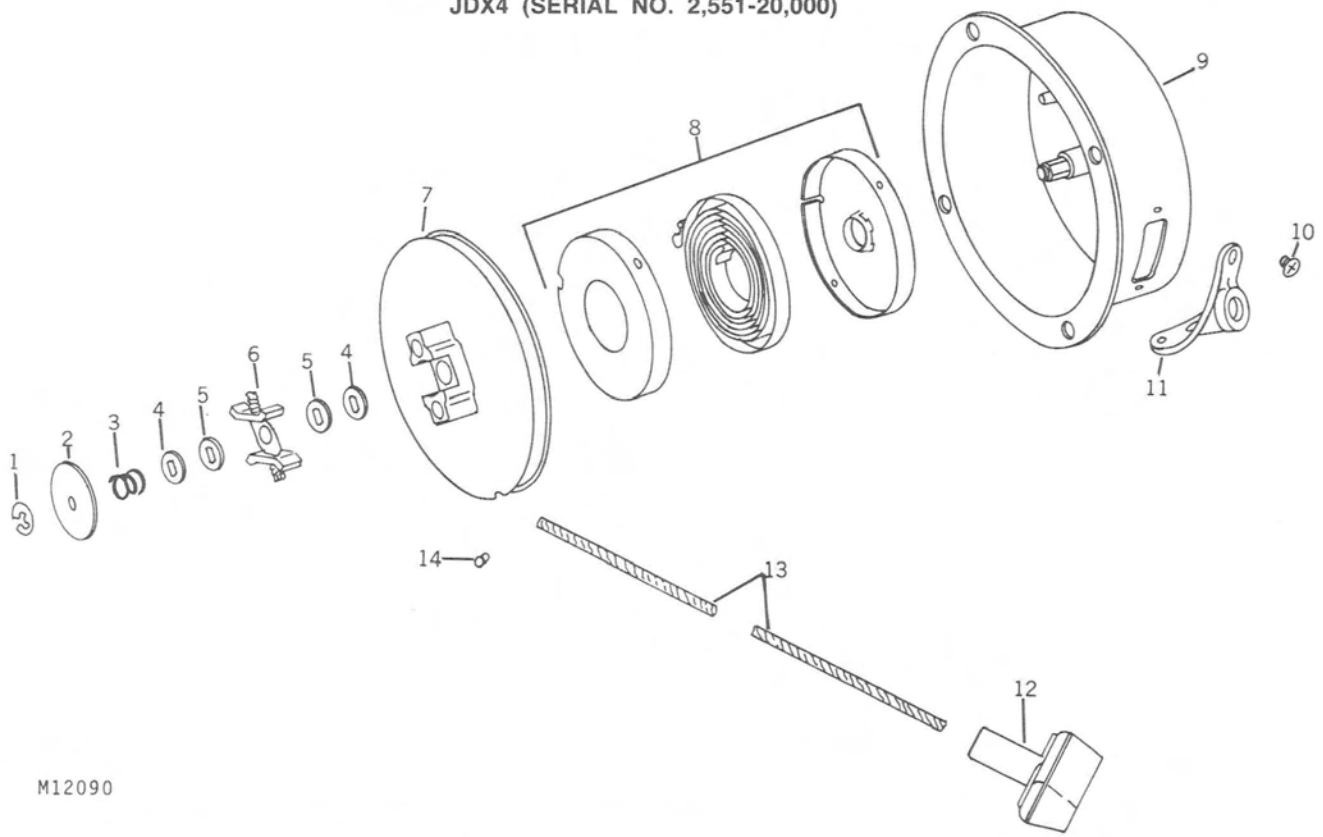
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

RECOIL STARTER
400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8



KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63575	(-20000)	PULLEY, STARTER (400)
	M	63575	(-11000)	PULLEY, STARTER (500)
	M	63982	(11001-20000)	PULLEY, STARTER (500)
	M	63982	(-20000)	PULLEY, STARTER (600 AND JDX8)
	M	64669	(20001-)	PULLEY, STARTER (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8)
2	14M	7059	(-)	NUT, 8 MM
3	12M	7008	(-)	WASHER, LOCK, 8 MM
4	M	63577	(-)	PAWL (3 USED)
5	M	63581	(-)	REEL
6	M	63580	(-)	SPRING, MAIN
7	24M	7105	(-)	WASHER, FLAT, 6 MM (4 USED)
8	12M	7012	(-)	WASHER, LOCK, 6 MM (7 USED)
9	19M	7159	(-)	SCREW, CAP, 6 X 15 MM (3 USED)
10	M	63582	(-)	CASE
11	M	63583	(-)	GUIDE, ROPE
12	M	63584	(-)	ROPE
13	M	63585	(-)	HANDLE
14	M	63586	(-)	LOCK, ROPE
15	M	63616	(-)	WASHER
16	M	63579	(-20000)	SPRING
	M	64853	(20001-)	SPRING
17	M	63578	(-20000)	SPRING, RETURN
	M	64849	(20001-)	SPRING, RETURN
18	M	63576	(-)	PLATE, FRICTION
19	M	63668	(-)	WASHER
20	19M	7077	(-)	SCREW, CAP, 6 MM X 20 MM (4 USED)

RECOIL STARTER
300 (SERIAL NO. 20,001-21,504)
JDX4 (SERIAL NO. 2,551-20,000)

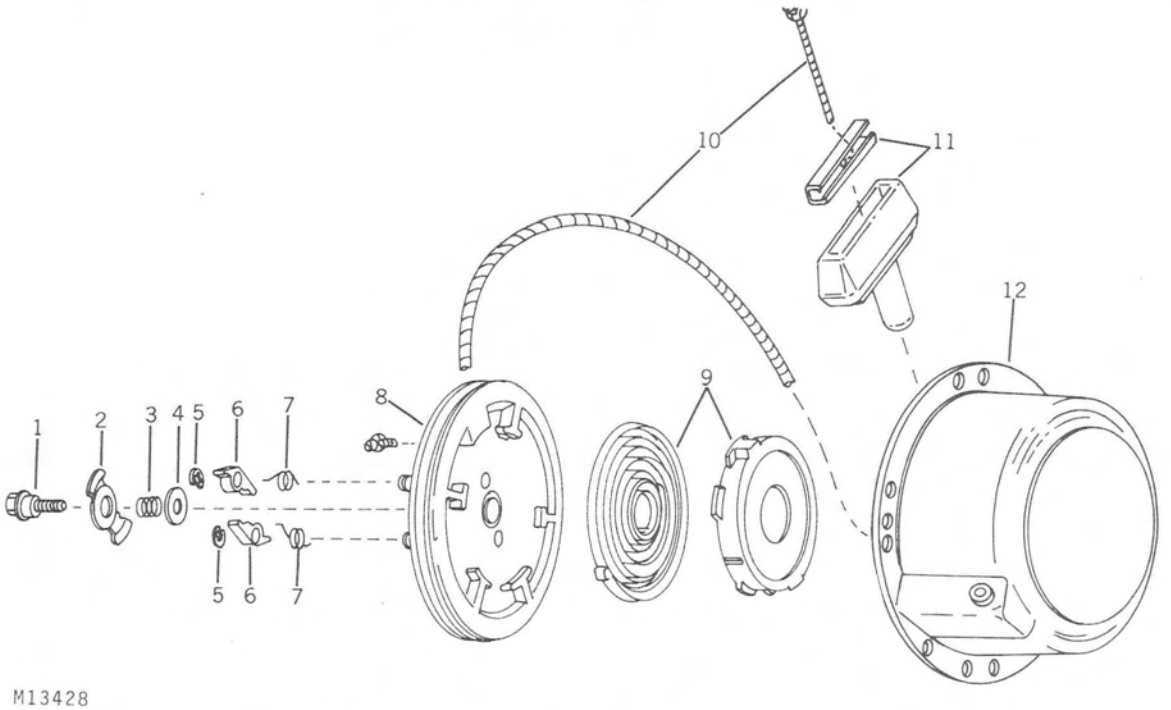


M12090

KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	64061	(-)	E-RING (38-140-03)
2	M	64060	(-)	WASHER, RETAINER (X-5000-33)
3	M	64059	(-)	SPRING, BRAKE (38-089-01)
4	M	64057	(-)	WASHER, STEEL (2 USED) (X-5000-31)
5	M	64058	(-)	WASHER, FIBER (2 USED) (X-5000-32)
6	AM	52544	(-)	SHOE ASSEMBLY, FRICTION (38-423-01)
7	AM	52542	(-)	PULLEY ASSEMBLY (38-093-03)
8	AM	52541	(-)	CASE AND SPRING ASSEMBLY (38-081-01)
9	AM	52540	(-)	HOUSING, STARTER (38-034-02)
10	M	64072	(-)	SCREW, ROPE GUIDE (2 USED) (X-5000-30)
11	M	64054	(-)	GUIDE, ROPE (38-316-01)
12	AM	30965	(-)	HANDLE ASSEMBLY (234-452)
13	M	64056	(-)	ROPE, STARTING (38-160-01)
14	M	64055	(-)	PIN (ROPE LOCK) (38-380-01)

NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

RECOIL STARTER
300 (SERIAL NO. 21,505-)

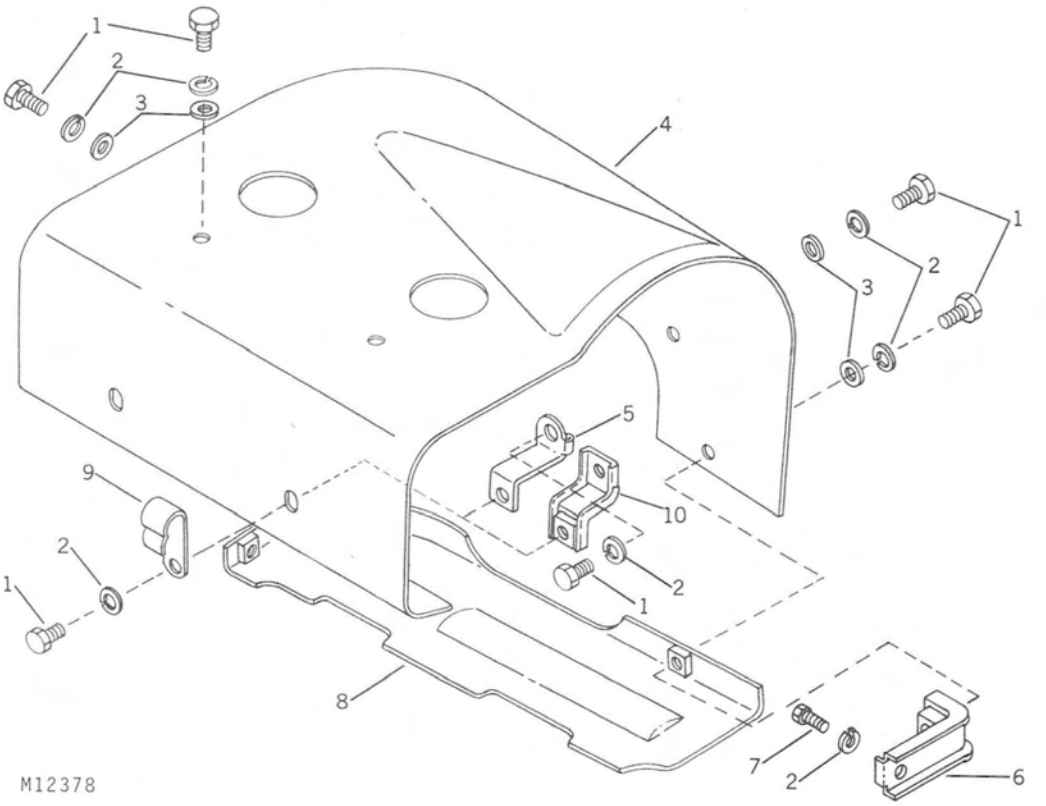


M13428

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 47217	(-)	SCREW, CENTER (X-5000-08)
2	M 47218	(-)	CAM, DOG (38-149-01)
3	M 47219	(-)	SPRING, BRAKE (34-089-05)
I 4	24H 1287	(-)	WASHER, BRAKE (X-1003-11)
5	M 2396 T	(-)	RING, RETAINER (34-140-02)
6	M 47221	(-)	DOG (2 USED) (34-379-02)
7	M 47222	(-)	SPRING, DOG (2 USED) (34-089-04)
8	AM 34566	(-)	PULLEY ASSEMBLY (38-512-01)
9	AM 34567	(-)	SPRING AND KEEPER ASSEMBLY (38-089-04)
10	M 47223	(-)	ROPE, STARTER (38-160-04)
11	AM 30965	(-)	HANDLE, STARTER (234-452)
12	AM 53115	(-)	HOUSING ASSEMBLY (38-095-01)

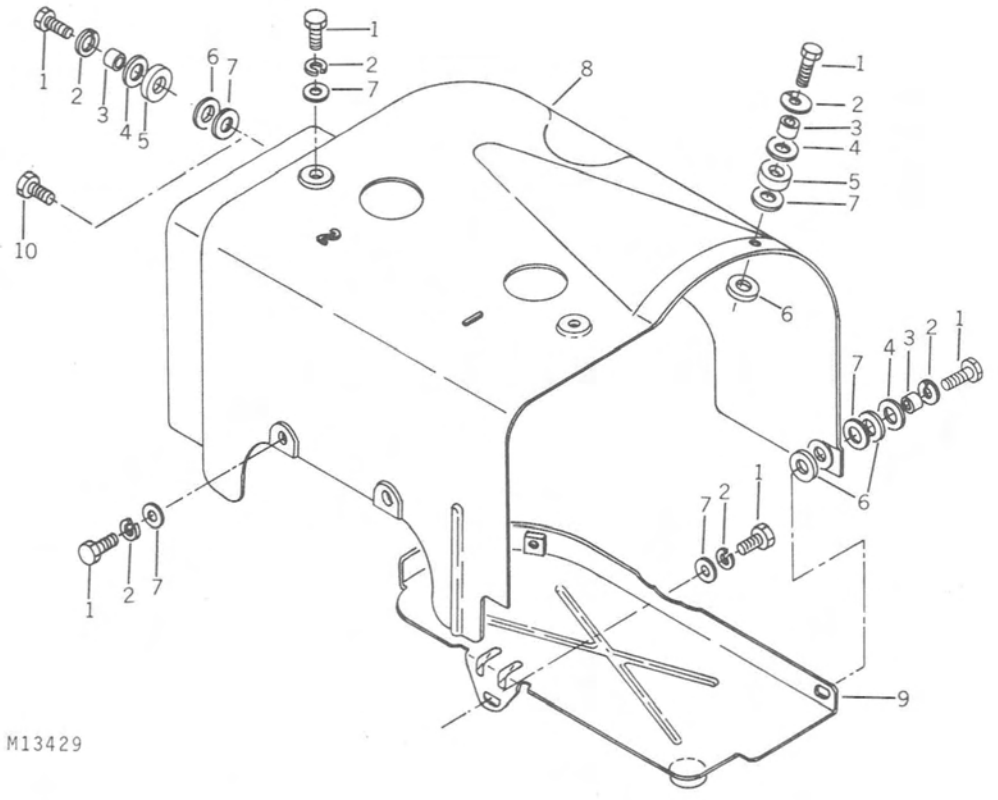
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

CYLINDER COVER
400, 500 AND 600 (SERIAL NO. -20,000)



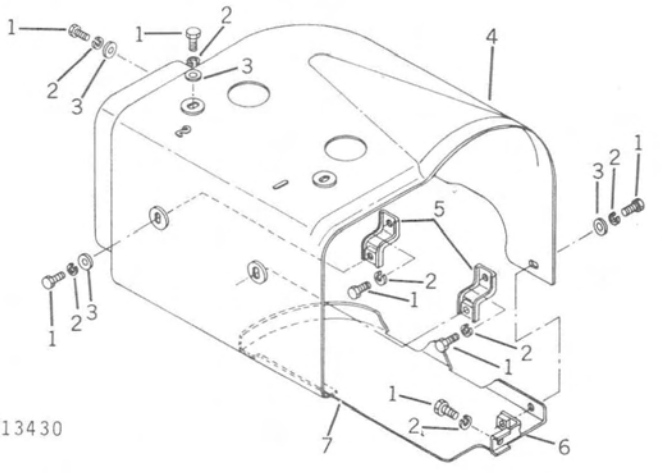
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (12 USED)
2	12M 7012	(-)	WASHER, LOCK, 6 MM (12 USED)
3	24M 7105	(-)	WASHER, FLAT, 6 MM X 12 X 1.5 MM (9 USED)
I 4	M 63629	(-XXXXX)	COVER, CYLINDER (400 AND 500)
I	M 63573	(XXXXX-11000)	COVER, CYLINDER (400 AND 500)
	M 64178	(11001-20000)	COVER, CYLINDER (400)
	M 63974	(11001-20000)	COVER, CYLINDER (500)
	M 63974	(-20000)	COVER, CYLINDER (600)
5	AM 52366	(-11000)	CLAMP, CYLINDER ADAPTOR (2 USED) (400)
6	AM 52501	(11001-20000)	CLAMP (500)
	AM 52501	(-20000)	CLAMP (600)
7	19M 6614	(11001-20000)	SCREW, CAP, 6 MM X 12 MM (500)
	19M 6614	(-20000)	SCREW, CAP, 6 MM X 12 MM (600)
I 8	AM 52392	(-20000)	COVER, CYLINDER ADAPTER (400)
	AM 52367	(-20000)	COVER, CYLINDER ADAPTER (400)
	AM 52367	(-11000)	COVER, CYLINDER ADAPTER (500)
	AM 52499	(11001-20000)	COVER, CYLINDER ADAPTER (500)
	AM 52499	(-20000)	COVER, CYLINDER ADAPTER (600)
9	M 63574	(-)	CLAMP, IGNITION WIRE
I 10	AM 52391	(-XXXXX)	CLAMP, CYLINDER COVER (2 USED) (500 AND 600)
I	AM 52662	(XXXXX-)	CLAMP, CYLINDER COVER (2 USED) (500 AND 600)

CYLINDER COVER
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



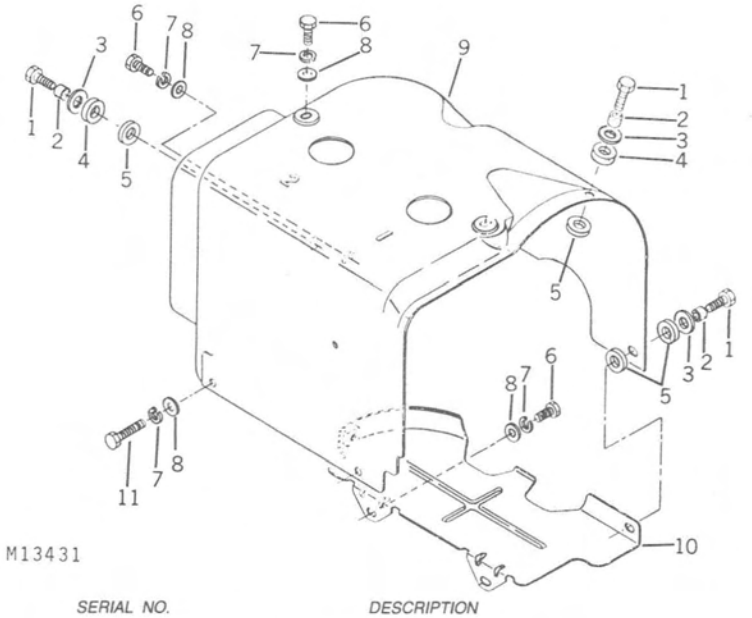
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (8 USED 500 AND 600) (7 USED 400 AND JDX4 SPECIAL)
2	12M 7012	(-)	WASHER, LOCK, 6 MM (5 USED 500 AND 600) (8 USED 400 AND JDX4 SPECIAL)
3	M 64846	(-)	SPACER (3 USED) (500 AND 600)
4	24M 7095	(-)	WASHER, FLAT, 8 MM (3 USED) (500 AND 600)
5	M 64847	(-)	GROMMET, RUBBER (2 USED) (500 AND 600)
6	M 64848	(-)	GROMMET, RUBBER (4 USED) (500 AND 600)
7	24M 7105	(-)	WASHER, FLAT, 6 MM (6 USED 500 AND 600) (8 USED 400 AND JDX4 SPECIAL)
8	M 64856	(-)	COVER, CYLINDER (500 AND 600)
	M 64682	(-)	COVER, CYLINDER (400 AND JDX4 SPECIAL)
9	AM 53169	(-)	ADAPTOR, CYLINDER COVER (500 AND 600)
	AM 53060	(-)	ADAPTOR, CYLINDER COVER (400 AND JDX4 SPECIAL)
10	19M 7077	(-)	SCREW, CAP, 6 MM X 22 MM (400 AND JDX4 SPECIAL)
..	AM 53234	(-)	KIT, ENGINE SHROUD ISOLATION (SERVICE ONLY)

CYLINDER COVER
JDX8 (SERIAL NO. -20,000)



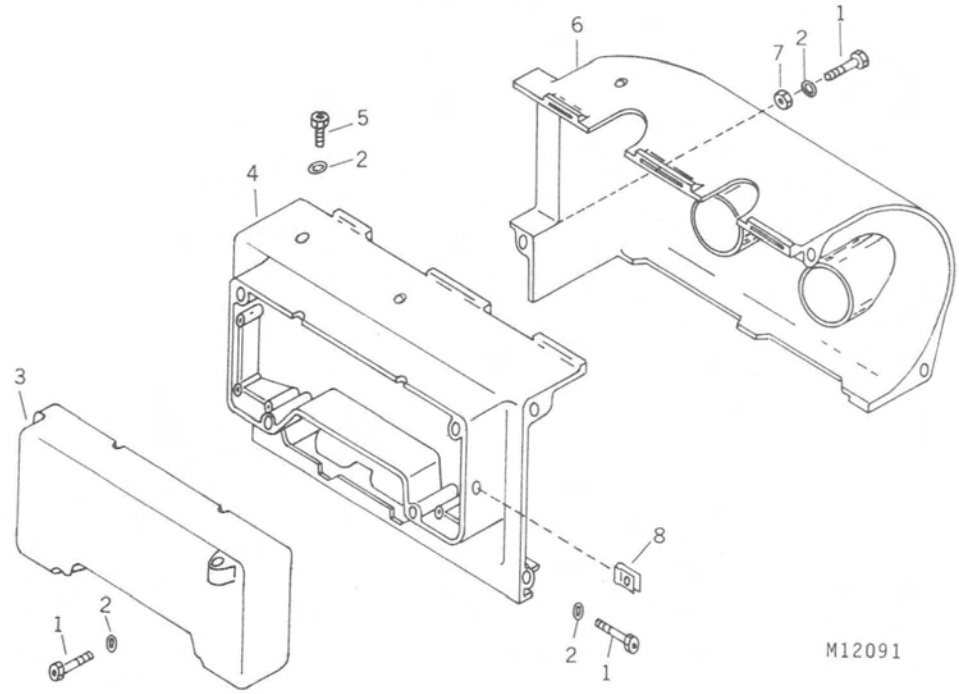
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (12 USED)
2	12M 7012	(-)	WASHER, LOCK, 6 MM (12 USED)
3	24M 7105	(-)	WASHER, FLAT, 6 MM X 12 MM X 1.5 MM (9 USED)
4	M 63975	(-)	COVER, CYLINDER
I 5	AM 52391	(-XXXXX)	SUPPORT, CYLINDER COVER (2 USED)
I	AM 52662	(XXXXX-)	SUPPORT, CYLINDER COVER (2 USED)
I 6	AM 52501	(-)	CLAMP, CYLINDER COVER
7	AM 52500	(-)	ADAPTOR, CYLINDER COVER

CYLINDER COVER
JDX6 AND JDX8 (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19M 7159	(-)	SCREW, CAP, 6 MM X 15 MM (3 USED)
2	M 64846	(-)	SPACER (3 USED)
3	24M 7095	(-)	WASHER, FLAT, 8 MM (3 USED)
4	M 64847	(-)	GROMMET, RUBBER (2 USED)
5	M 64848	(-)	GROMMET, RUBBER (4 USED)
6	19M 6614	(-)	SCREW, CAP, 6 MM X 12 MM (5 USED)
7	12M 7012	(-)	WASHER, LOCK, 6 MM (7 USED)
8	24M 7105	(-)	WASHER, FLAT, 6 MM (7 USED)
9	M 64668	(-)	COVER, CYLINDER
10	AM 53040	(-)	ADAPTOR, CYLINDER COVER
11	19M 7160	(-)	SCREW, CAP, 6 MM X 30 MM (2 USED)
..	AM 53234	(-)	KIT, ENGINE SHROUD ISOLATION (SERVICE ONLY)

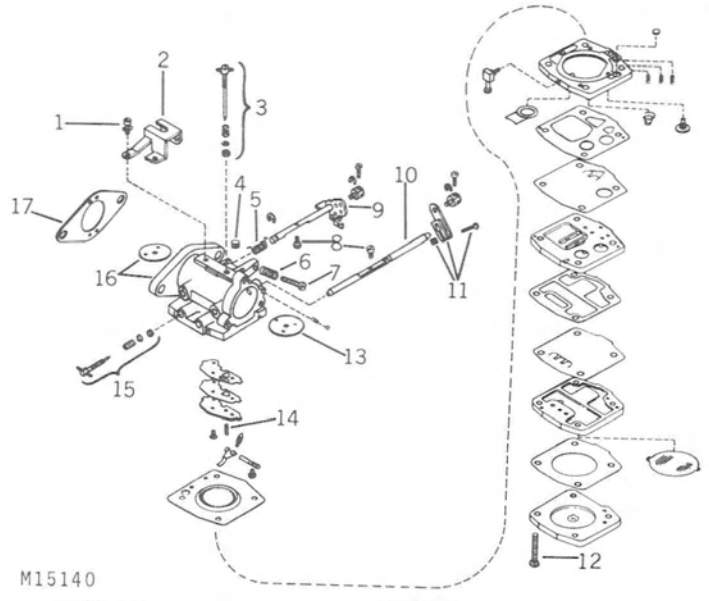
AIR SHROUD
300 AND JDX4



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (6 USED) (X-5000-52)
2	M 64069	(-)	WASHER, WAVE, 1/4" (6 USED) (X-5000-49)
3	M 64042	(- 20000)	COVER, COIL (JDX4) (40-096-05)
	M 64596	(20001 -)	COVER, COIL (300) (40-096-08)
4	M 64041	(-)	SHROUD, AIR INTAKE (40-096-07)
5	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2"
6	M 64040	(-)	SHROUD, AIR EXHAUST (40-096-06)
7	14H 786	(-)	NUT, 1/4" (X-5000-09)
8	M 64013	(-)	GROMMET, RUBBER (34-135-01)

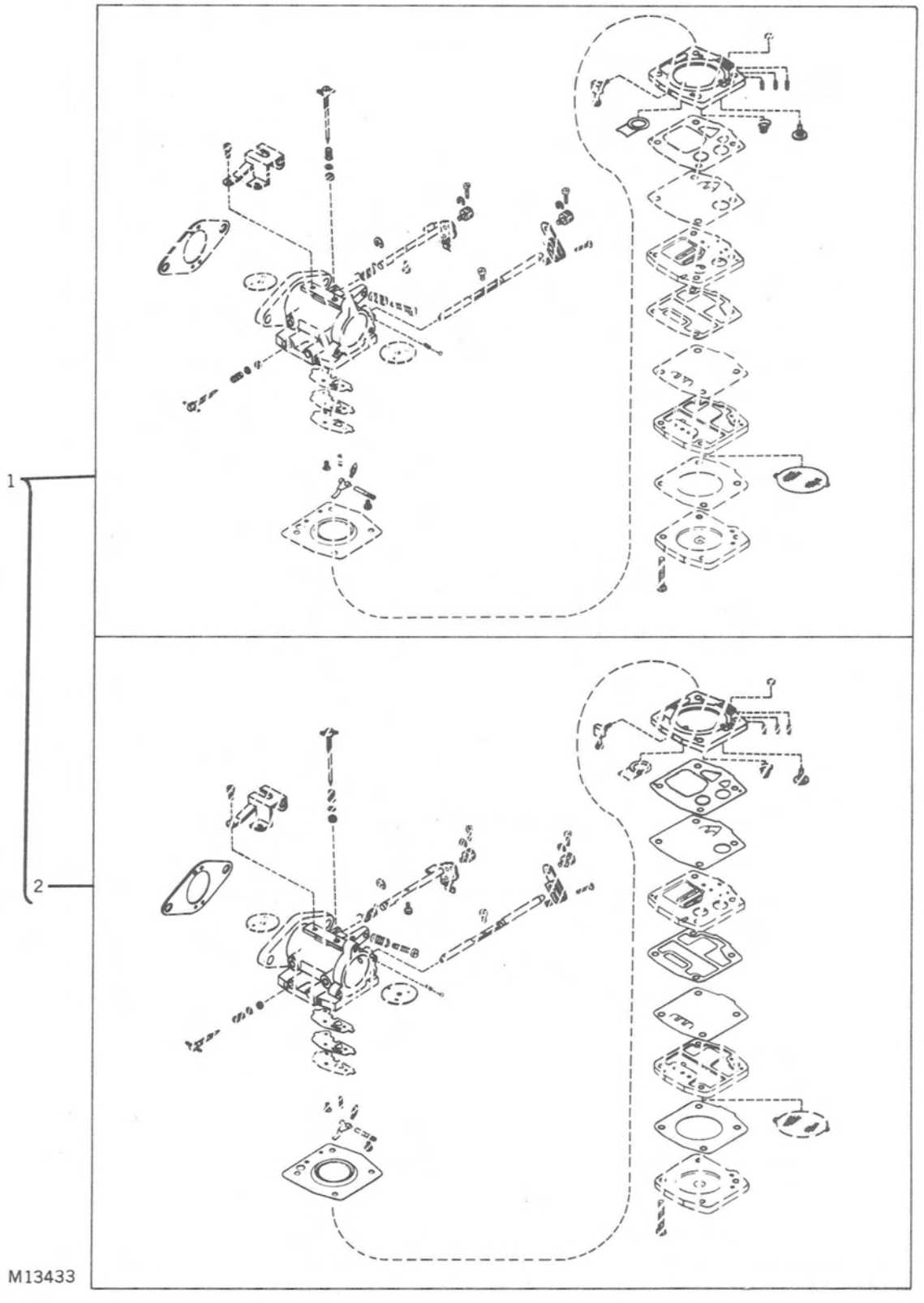
NOTE: KOHLER PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN.

WALBRO CARBURETOR
300, JDX6 AND JDX8 (SERIAL NO. 20,001-)
400, 500, 600, JDX4 AND JDX8 (SERIAL NO. -20,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21H 971	(-)	SCREW, MACHINE, NO. 8 X 5/16" (2 USED)
	12H 290	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 8 (2 USED)
2	M 64158	(-)	BRACKET, THROTTLE
3	AM 52261	(- 11000)	NEEDLE ASSEMBLY, HIGH-SPEED MIXTURE (400 AND 500)
	AM 52604	(11001 - 20000)	NEEDLE ASSEMBLY, HIGH-SPEED MIXTURE (400 AND 500)
	AM 52604	(- 20000)	NEEDLE ASSEMBLY, HIGH-SPEED MIXTURE (600 AND JDX4)
	AM 53093	(20001 -)	NEEDLE ASSEMBLY, HIGH-SPEED MIXTURE (300)
	AM 52604	(-)	NEEDLE ASSEMBLY, HIGH-SPEED MIXTURE (JDX6 AND JDX8)
4	M 65446	(-)	PLUG, HEADLESS PIPE, 1/8"
5	M 63652	(- 11000)	SPRING, THROTTLE RETURN (400 AND 500)
	M 64135	(11001 - 20000)	SPRING, THROTTLE RETURN (400 AND 500)
	M 64135	(- 20000)	SPRING, THROTTLE RETURN (600, JDX4 AND JDX8)
	M 64135	(20001 -)	SPRING, THROTTLE RETURN (300, JDX6 AND JDX8)
6	M 63651	(-)	SPRING, IDLE ADJUSTMENT
7	M 63649	(2551 - 11000)	SCREW, IDLE ADJUSTMENT (400 AND 500)
	M 64134	(11001 -)	SCREW, IDLE ADJUSTMENT (400 AND 500)
	M 64134	(2551 -)	SCREW, IDLE ADJUSTMENT (600, JDX4 AND JDX8)
	M 64134	(20001 -)	SCREW, IDLE ADJUSTMENT (300 AND JDX6)
8	M 63650	(-)	SCREW, VALVE (3 USED)
9	AM 52257	(2551 - 11000)	SHAFT AND LEVER ASSEMBLY, THROTTLE (400 AND 500)
	AM 52603	(11001 -)	SHAFT AND LEVER ASSEMBLY, THROTTLE (400 AND 500)
	AM 52603	(2551 -)	SHAFT AND LEVER ASSEMBLY, THROTTLE (600, JDX4 AND JDX8)
	AM 52603	(20001 -)	SHAFT AND LEVER ASSEMBLY, THROTTLE (300 AND JDX6)
10	M 63647	(2551 - 11000)	SHAFT, CHOKE (400 AND 500)
	M 64132	(11001 -)	SHAFT, CHOKE (400 AND 500)
	M 64132	(2551 -)	SHAFT, CHOKE (600, JDX4 AND JDX8)
	M 64132	(11001 -)	SHAFT CHOKE (300 AND JDX6)
11	AM 52258	(-)	LEVER, ASSEMBLY, CHOKE
12	21H 1136	(-)	SCREW, MACHINE, NO. 10 X 1-1/2" (4 USED)
13	M 63648	(- 11000)	VALVE, CHOKE (400 AND 500)
	M 64133	(11001 - 20000)	VALVE, CHOKE (400 AND 500)
	M 64133	(- 20000)	VALVE, CHOKE (600, JDX4 AND JDX8)
	M 64133	(20001 -)	VALVE, CHOKE (JDX6, JDX8 AND 300)
14	M 64836	(- 20000)	SPRING, METERING LEVER (400, 500, 600 AND JDX4)
	M 64836	(-)	SPRING, METERING LEVER (300)
	M 64835	(- 20000)	SPRING, METERING LEVER (JDX8)
	M 64834	(20001 -)	SPRING, METERING LEVER (JDX6 AND JDX8)
15	AM 52262	(-)	NEEDLE ASSEMBLY, IDLE MIXTURE
16	AM 52007	(- 11000)	CARBURETOR, COMPLETE (MODEL WR-7) (400)
	AM 52267	(- 11000)	CARBURETOR, COMPLETE (MODEL WD-8) (500)
	AM 52339	(11001 - 20000)	CARBURETOR, COMPLETE (MODEL WDA-32) (400 AND 500)
	AM 52339	(- 20000)	CARBURETOR, COMPLETE (MODEL WDA-32) (600)
	AM 52557	(- 20000)	CARBURETOR, COMPLETE (MODEL WDA-37) (JDX4)
	AM 52558	(- 20000)	CARBURETOR, COMPLETE (MODEL WDA-34) (JDX8)
	AM 52875	(20001 -)	CARBURETOR, COMPLETE (MODEL WRA-31) (JDX6 AND JDX8)
	AM 52876	(20001 -)	CARBURETOR, COMPLETE (MODEL WDB-31) (300)
17	M 63999	(-)	GASKET, CARBURETOR INTAKE (2 USED)

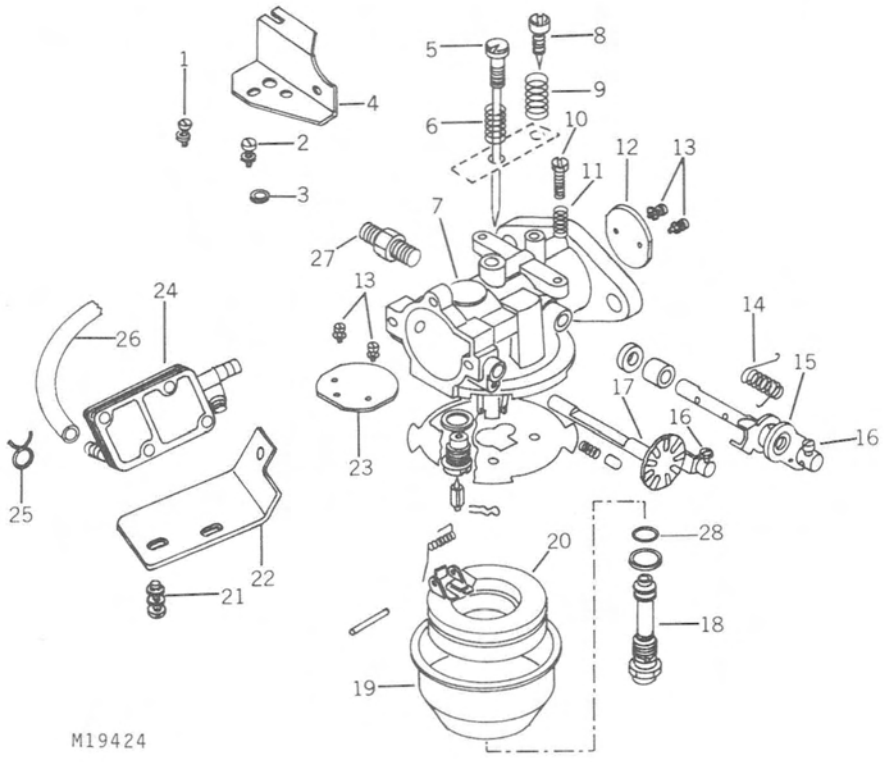
WALBRO CARBURETOR AND DIAPHRAGM REPAIR KITS



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52235	*	(-)	KIT, CARBURETOR REPAIR
2	AM 52234		(-)	KIT, GASKET, DIAPHRAGM

*KIT INCLUDES ALL PARTS IN AM52234

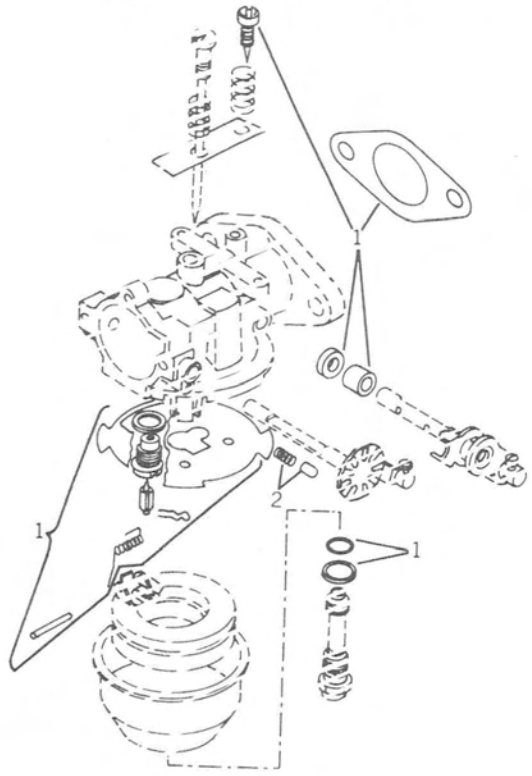
BENDIX CARBURETOR AND FUEL PUMP
400, 500, 600 AND JDX4 SPECIAL (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21H 971	(-)	SCREW, MACHINE, NO. 8 X 5/16"
	12H 290	(-)	WASHER, INTERNAL-TOOTH LOCK, NO. 8
2	21H 1337	(-)	SCREW, MACHINE, 1/4" X 1/2"
	12H 302	(-)	WASHER, LOCK, 1/4"
3	24H 1222	(-)	WASHER, FLAT, 7/32" X 5/8" X 0.060"
4	M 64621	(-)	BRACKET, CABLE
5	AM 53089	(-)	JET ASSEMBLY, HIGH-SPEED AND IDLE
6	M 64705	(-)	SPRING
7	AM 52877	(-)	CARBURETOR, COMPLETE, BENDIX MODEL 1612
8	M 65000	(-)	SCREW, LOW-SPEED ADJUSTING
9	M 64700	(-)	SPRING, LOW-SPEED SCREW
10	21H 1160	(-)	SCREW, THROTTLE STOP
11	M 64701	(-)	SPRING, THROTTLE STOP
12	M 64703	(-)	PLATE, THROTTLE
13	21H 1179	(-)	SCREW, MACHINE, NO. 5 X 3/8" (4 USED)
	12H 233	(-)	WASHER, LOCK (4 USED)
14	M 64704	(-)	SPRING, THROTTLE RETURN
15	AM 53090	(-)	SHAFT AND LEVER ASSEMBLY, THROTTLE
16	21H 1379	(-)	SCREW, MACHINE, NO. 8 X 1/4" (2 USED)
17	AM 53087	(-)	SHAFT AND LEVER ASSEMBLY, CHOKE
18	AM 53088	(-)	MAIN JET AND DISCHARGE TUBE ASSEMBLY
19	M 64702	(-)	BOWL, FUEL
20	AM 53086	(-)	FLOAT
21	21H 971	(-)	SCREW, MACHINE, NO. 8 X 5/16" (2 USED)
	12H 290	(-)	WASHER, INTERNAL-TOOTH, NO. 8 (2 USED)
	24H 1722	(-)	WASHER, FLAT, 7/32" X 5/8" X 0.060" (2 USED)
22	M 64644	(-)	BRACKET, PUMP
23	M 64706	(-)	PLATE, CHOKE
24	AM 53011	(-)	PUMP, FUEL
25	M 64254	(-)	CLAMP, FUEL LINE (4 USED)
26	... .	(-)	LINE, FUEL (SUB. M63270) 10 FT. LONG, CUT TO LENGTH
27	M 40721	(-)	CONNECTOR, FUEL LINE
28	M 65449	(-)	O-RING

NOTE: SEE PAGE 89 FOR CARBURETOR KITS.

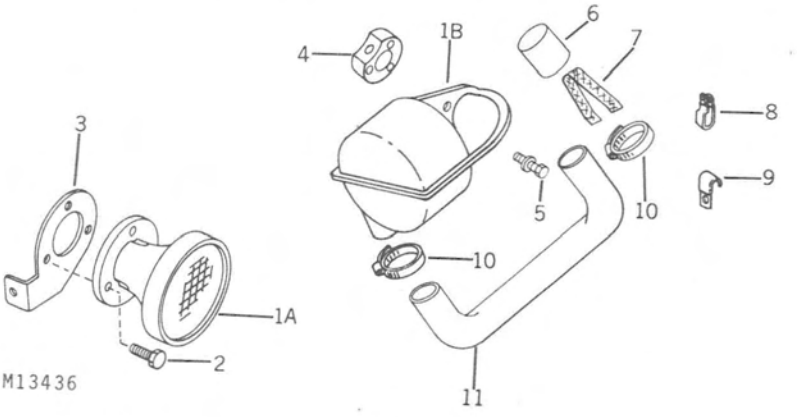
BENDIX CARBURETOR REPAIR KITS



M13435

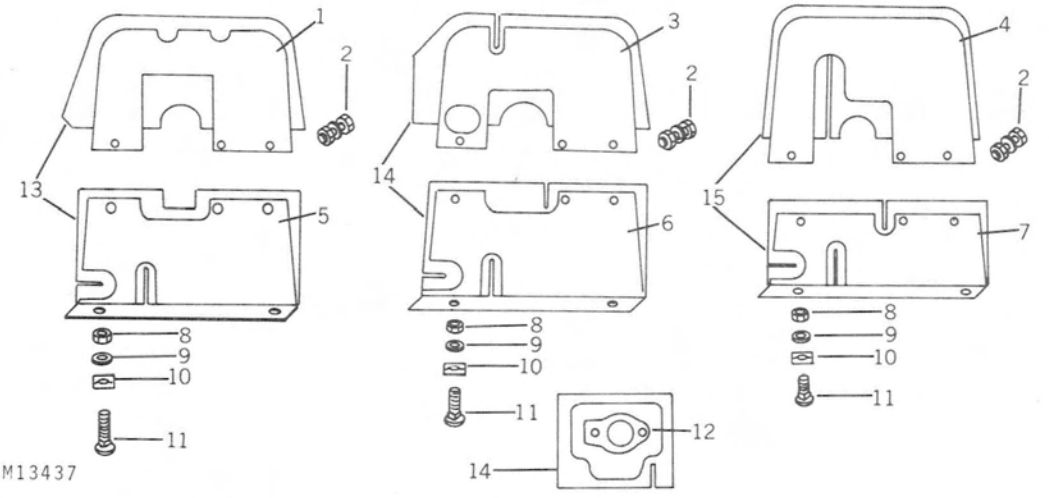
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53091	(-)	KIT, CARBURETOR
2	AM 53085	(-)	KIT, DETENT PIN AND SPRING

AIR INTAKE SILENCER AND TUBE



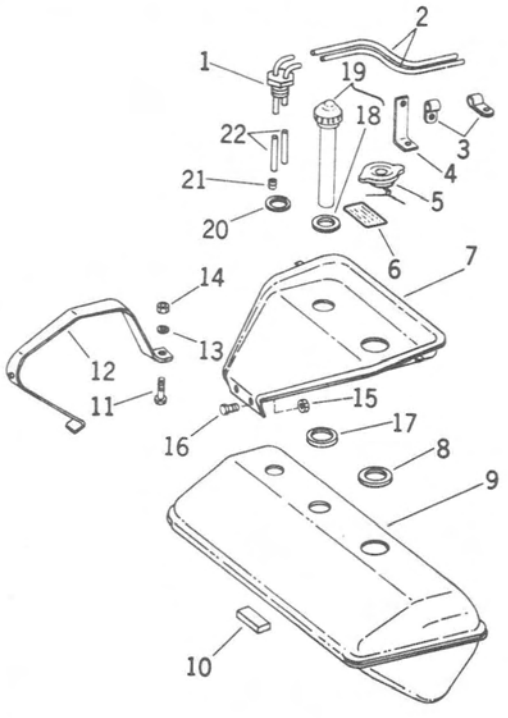
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1A AM	52002	(2551 - 11000)	SILENCER, AIR INTAKE (400 AND 500)
1B AM	52568	(11001 -)	SILENCER, AIR INTAKE (400 AND 500)
AM	52568	(2551 -)	SILENCER, AIR INTAKE (600, JDX4 AND JDX8)
AM	52568	(20001 -)	SILENCER, AIR INTAKE (300, JDX4 SPECIAL AND JDX6)
2 19H	1227	(2551 - 11000)	SCREW, CAP, 1/4" X 1/2" (400 AND 500) (3 USED)
3 M	63331	(2551 - 11000)	BRACKET, CONTROL (400 AND 500)
4 M	64167	(-)	SPACER, INTAKE (300 AND JDX4)
M	64622	(20001 -)	SPACER, INTAKE (400, 500, 600 AND JDX4 SPECIAL)
5 M	64163	(11001 - 20000)	SCREW, LOCKING, 1/4" X 3/4" (400 AND 500 AND 600) (2 USED)
M	64182	(2551 - 20000)	SCREW, LOCKING 1/4" X 1" (600)
M	64182	(11001 - 20000)	SCREW, LOCKING, 1/4" X 1" (400 AND 500)
M	64166	(-)	SCREW, LOCKING, 1/4" X 1-3/4" (300 AND JDX4) (2 USED)
M	64180	(-)	SCREW, LOCKING, 1/4" X 2" (300 AND JDX4)
M	64166	(20001 -)	SCREW, LOCKING, 1/4" X 1-3/4" (400, 500, 600 AND JDX4 SPECIAL)
M	64182	(20001 -)	SCREW, LOCKING, 1/4" X 1" (400, 500, 600 AND JDX4 SPECIAL (2 USED)
M	64182	(-)	SCREW, LOCKING, 1/4" X 1" (JDX6 AND JDX8)
M	64163	(-)	SCREW, LOCKING, 1/4" X 3/4" (JDX6 AND JDX8) (2 USED)
24H	1286	(-)	WASHER, FLAT, 9/32" X 1/2" X 0.060" (3 USED)
6 M	64624	(11001 -)	FILTER, FOAM (400 AND 500)
M	64624	(-)	FILTER, FOAM (300, 600, JDX4, JDX4 SPECIAL, JDX6 AND JDX8)
7 M	64625	(11001 -)	SCREEN (400 AND 500)
M	64625	(-)	SCREEN (300, 600, JDX4, JDX4 SPECIAL, JDX6 AND JDX8)
8 M	63418	(11001 -)	RETAINER, HOSE CLAMP (400 AND 500)
M	63418	(-)	RETAINER, HOSE CLAMP (300, 600, JDX4, JDX4 SPECIAL)
9 M	63883	(-)	RETAINER, HOSE CLAMP (JDX6 AND JDX8)
10 AR	21840	(11001 -)	CLAMP, HOSE (400 AND 500) (2 USED)
AR	21840	(-)	CLAMP, HOSE (300, 600, JDX4, JDX4 SPECIAL AND JDX8) (2 USED)
11 M	64708	(2551 - 20000)	TUBE, INTAKE (JDX8)
M	64623	(20001 -)	TUBE, INTAKE (JDX8)
M	64623	(11001 -)	TUBE, INTAKE (400 AND 500)
M	64623	(-)	TUBE, INTAKE (300, 600, JDX4, JDX4 SPECIAL AND JDX6)

HEAT DEFLECTORS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 53022	(-)	DEFLECTOR, UPPER (300 AND JDX4) (INCLUDES FOAM)
2	19H 1914	(-)	SCREW, CAP, 1/4" X 1"
	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8"
	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4"
	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (6 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (3 USED)
3	AM 53027	(11001 - 20000)	DEFLECTOR, UPPER (400 AND 500) (INCLUDES FOAM)
	AM 53027	(2551 - 20000)	DEFLECTOR, UPPER (600) (INCLUDES FOAM)
	AM 53024	(20001 -)	DEFLECTOR, UPPER (400, 500, 600, AND JDX4 SPECIAL) (INCLUDES FOAM)
4	AM 53026	(-)	DEFLECTOR, UPPER (JDX6 AND JDX8) (INCLUDES FOAM)
5	AM 53021	(-)	DEFLECTOR, LOWER (300 AND JDX4) (INCLUDES FOAM)
6	AM 53023	(-)	DEFLECTOR, LOWER (400, 500, 600 AND JDX4 SPECIAL) (INCLUDES FOAM)
7	AM 53025	(-)	DEFLECTOR, LOWER (JDX6 AND JDX8) (INCLUDES FOAM)
8	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
9	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (2 USED)
10	M 63904	(-)	NUT, SPEED (2 USED)
11	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (2 USED)
12	AM 53096	(20001 -)	DEFLECTOR, CENTER (400, 500, 600, AND JDX4 SPECIAL) (INCLUDES FOAM)
13	... .	(-)	FOAM, DEFLECTOR (300 AND JDX4) (SUB. AM53224 FOAM KIT)
14	... .	(11001 - 20000)	FOAM, DEFLECTOR (400 AND 500) (SUB. AM53227 FOAM KIT)
	... .	(2551 - 20000)	FOAM, DEFLECTOR (600) (SUB. AM53227 FOAM KIT)
	... .	(20001 -)	FOAM, DEFLECTOR (400, 500, 600 AND JDX4 SPECIAL) (SUB. AM53226 FOAM KIT)
15	... .	(-)	FOAM, DEFLECTOR (JDX6 AND JDX8) (SUB. AM53225 FOAM KIT)

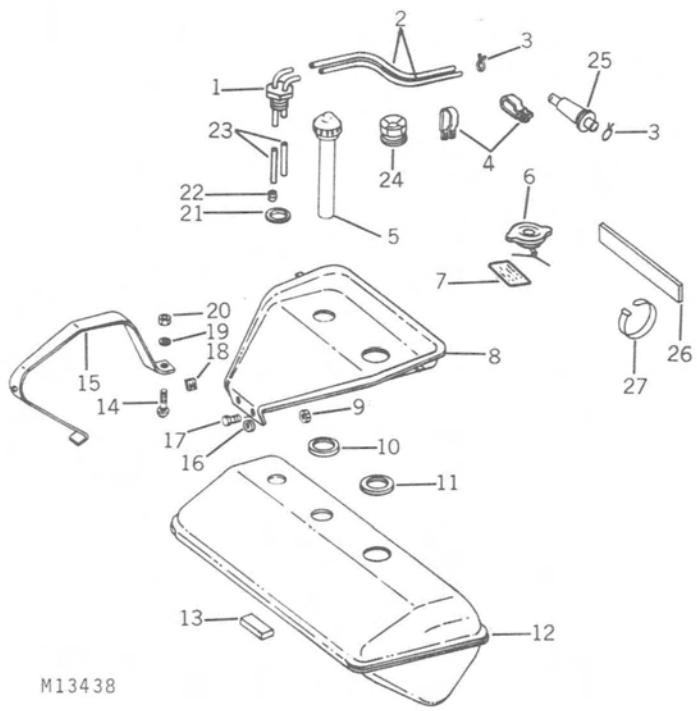
FUEL TANK, LINES, CAP AND GAUGE
400 AND 500 (SERIAL NO. -11,000)



M10560

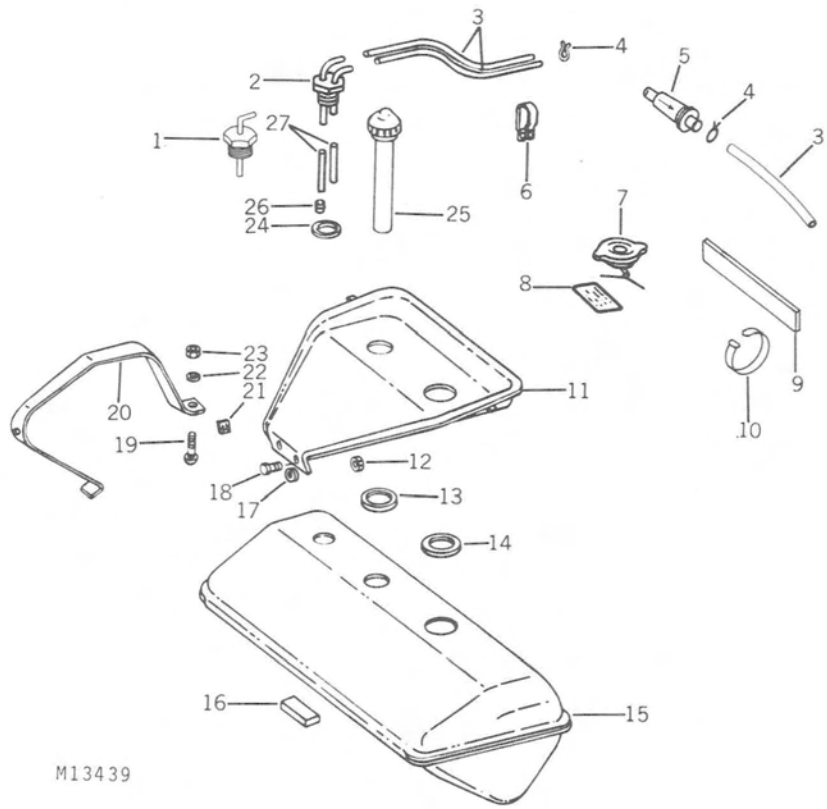
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63126	(-)	FITTING, TANK FUEL
2	... .	(-)	LINE, FUEL, 40-1/2" (SUB. M63270) (10-FT. LONG) (CUT TO LENGTH)
3	M 63418	(-)	CLAMP, LINE, FUEL (3 USED)
4	M 63664	(-)	SUPPORT, LINE, FUEL
5	AM 52115	(-)	CAP, TANK FUEL
6	M 63430	(-)	LABEL, MIXTURE, FUEL
	M 63735	(-)	LABEL, MIXTURE, FUEL (CANADIAN ONLY) (SUB. M64077)
7	AM 52057	(-)	TRAY, SPILL
8	M 63263	(-)	PAD, TRAY, SPILL
9	AM 52031	(-)	TANK, FUEL
10	M 63667	(-)	PAD, FUEL TANK (3 USED)
11	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (2 USED)
12	AM 52044	(-)	STRAP, TANK, FUEL (2 USED)
13	24H 1224	(-)	WASHER, FLAT, 11/32" X 1" X 0.060" (2 USED)
14	M 63277	(-)	NUT, LOCK, 5/16"
15	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
16	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2" (2 USED)
17	M 63595	(-)	PAD, TRAY, SPILL
18	M 40413	(-)	GASKET, GAUGE, FUEL
19	AM 52059	(-)	GAUGE, FUEL (SUB. AM52482)
20	M 63127	(-)	GASKET
21	AM 52039	(-)	PICKUP, FUEL, WITH SCREEN
22	... .	(-)	LINE, FUEL, 7-1/4" (SUB. M63270) (10 FT. LONG) (CUT TO LENGTH)

FUEL TANK, LINES, CAP AND GAUGE
400 AND 500 (SERIAL NO. 11,001-20,000)
600, JDX4, AND JDX8 (SERIAL NO. 2,551-20,000)



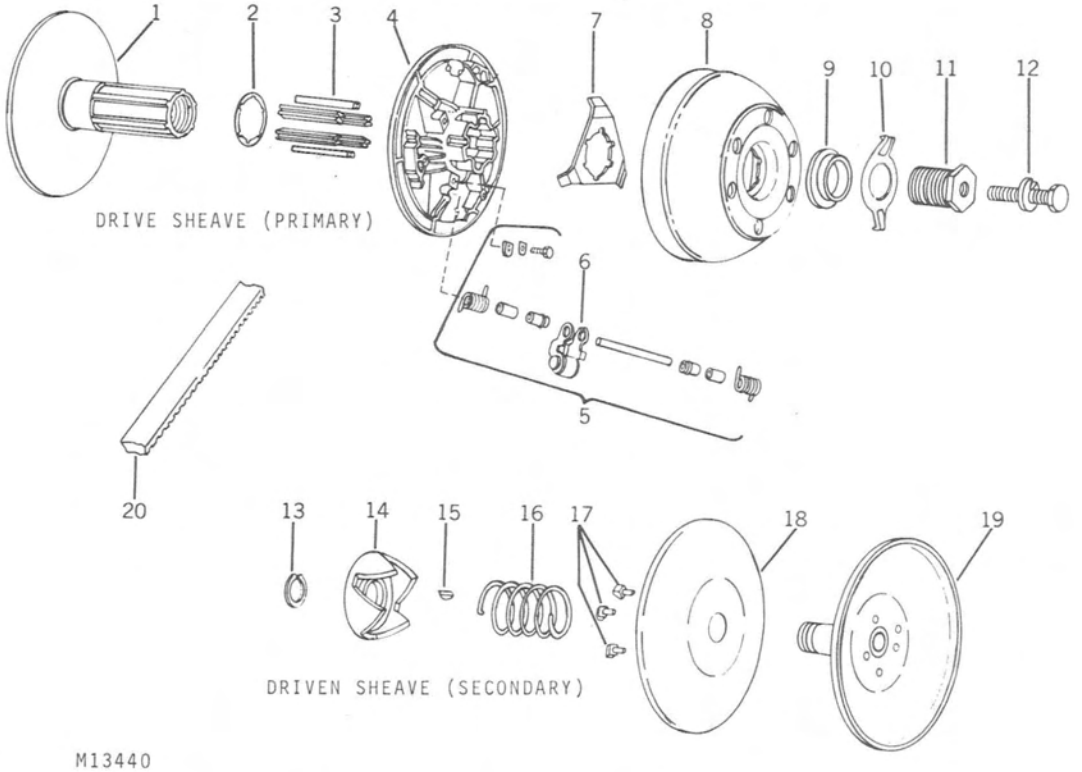
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63126	(-)	FITTING, FUEL TANK
2	...	.....	(-)	LINE, FUEL (SUB. M63270) 10 FT. LONG, CUT TO LENGTH
3	M	64254	(-)	CLAMP, HOSE (2 USED)
4	M	63418	(-)	CLAMP, FUEL LINE (2 USED)
5	AM	52482	(-)	GAUGE, FUEL (OPTIONAL ON JDX4 ALSO)
6	AM	52115	(-)	CAP, FUEL TANK
7	M	64076	(-)	LABEL, FUEL MIXTURE
	M	64077	(-)	LABEL, FUEL MIXTURE (CANADA ONLY)
8	AM	52057	(-)	TRAY, SPILL
9	M	63707	(-)	NUT, LOCK, 1/4" (2 USED)
10	M	63595	(-)	PAD, SPILL TRAY (FUEL GAUGE)
11	M	63263	(-)	PAD, SPILL TRAY (FILL HOLE)
12	AM	52031	(-)	TANK, FUEL
13	M	63667	(-)	PAD, FUEL TANK (3 USED)
14	3H	2280	(-)	BOLT, ROUND HEAD, 5/16" X 2" (2 USED)
15	AM	52044	(-)	STRAP, TANK (2 USED) (400, 500, 600 AND JDX8)
	AM	52414	(-)	STRAP, TANK (2 USED) (JDX4)
16	24H	1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (2 USED)
17	19H	1227	(-)	SCREW, CAP, 1/4" X 1/2" (2 USED)
18	M	63904	(-)	NUT, TINNERMAN, 5/16" (2 USED)
19	24H	1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (2 USED)
20	M	63277	(-)	NUT, LOCK, 5/16" (2 USED)
21	M	63127	(-)	GASKET
22	AM	52039	(-)	PICKUP, FUEL (WITH SCREEN)
23	...	.....	(-)	LINE, FUEL, 7-1/2" (SUB. M63270) 10 FT. LONG, CUT TO LENGTH
24	M	64255	(-)	CAP, FUEL TANK (JDX4 ONLY)
25	M	64630	(-)	FILTER, FUEL
26	M	64646	(-)	WRAP, FUEL LINE
27	M	63300	(-)	STRAP, TIE

FUEL TANK, LINES, CAP AND GAUGE
ALL SNOWMOBILES (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64629	(-)	FITTING, FUEL TANK (400, 500, 600, AND JDX4 SPECIAL)
2	M 63126	(-)	FITTING, FUEL TANK (300, JDX6 AND JDX8)
3	... .	(-)	LINE, FUEL (SUB. M63270) 10 FT. LONG, CUT TO LENGTH
4	M 64254	(-)	CLAMP, HOSE
5	M 64630	(-)	FILTER, FUEL
6	M 63418	(-)	CLAMP, FUEL LINE
7	AM 52115	(-)	CAP, FUEL TANK
I 8	M 64076	(-)	DECAL, FUEL MIXTURE
I	M 64077	(-)	DECAL, FUEL MIXTURE (CANADA)
9	M 64646	(-)	WRAP, FUEL LINE
10	M 63300	(-)	STRAP, TIE (4 USED)
11	AM 52057	(-)	TRAY, SPILL
12	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
13	M 63595	(-)	PAD, SPILL TRAY (FUEL GAUGE)
14	M 63263	(-)	PAD, SPILL TRAY (FILL HOLE)
15	AM 52031	(-)	TANK, FUEL
16	M 63667	(-)	PAD, FUEL TANK (3 USED)
17	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (2 USED)
18	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2" (2 USED)
19	3H 2280	(-)	BOLT, ROUND HEAD, 5/16" X 2" (2 USED)
20	AM 52044	(-)	STRAP, TANK (2 USED)
21	M 63904	(-)	NUT, SPEED, 5/16" (2 USED)
22	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (2 USED)
23	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
24	M 63127	(-)	GASKET
25	AM 52482	(-)	GAUGE, FUEL
26	AM 52039	(-)	PICKUP WITH SCREEN, FUEL
27	... .	(-)	LINE, FUEL (SUB. M63270) 10 FT. LONG, CUT TO LENGTH

SALSBURY DRIVE AND DRIVEN SHEAVES
400 (SERIAL NO. -11,000) (25 MM CRANKSHAFT)
400 (SERIAL NO. 11,001-20,000) (30 MM CRANKSHAFT)



M13440

KEY		PART NO.		SERIAL NO.	DESCRIPTION
1	AM	52273	#	(-11000)	FIXED FACE ASSEMBLY (25 MM I.D.) (SUB. M64269)
	M	64200	*	(11001-20000)	FIXED FACE ASSEMBLY (30 MM I.D.)
2	M	63685	*#	(-)	WASHER, SPECIAL
3	M	63686	*#	(-)	LINER, SPLINE (6 USED)
I 4	AM	52274		(-XXXXX)	FACE ASSEMBLY
	AM	52299	*#	(XXXXX-)	FACE ASSEMLY
5	AM	52275	*#	(-)	KIT, SPRINGS AND BUSHINGS (DOES NOT INCLUDE AM52276)
6	AM	52276	*#	(-)	KIT, ROLLER ARM ASSEMBLY AND BUSHINGS
7	M	63687	*#	(-)	RETRACTOR
8	AM	52278	#	(-11000)	PLATE, RAMP ASSEMBLY (INCLUDES M63689 AND M63690)
	AM	52631	*#	(11001-20000)	PLATE, RAMP ASSEMBLY (INCLUDES M63689 AND M63690)
9	M	63689	*#	(-)	WASHER, RAMP PLATE CLAMP
10	M	63690	*#	(-)	LOCKPLATE
11	M	63691	*#	(-)	NUT, RAMP PLATE
12	19H	3216		(-)	SCREW, CAP, 1/2" X 4-1/2"
	12H	301		(-)	WASHER, LOCK
13	L	1152 N	†	(-)	RING, RETAINING
14	M	63702	†	(-)	BRACKET, CAM
15	M	63701	†	(-)	KEY
16	M	63698	†	(-)	SPRING, INTERMEDIATE
17	M	63699	†	(-)	CAM, SLIPPER (3 USED)
18	AM	52286	†	(-)	MOVABLE FACE AND SLIPPER CAM ASSEMBLY (INCLUDES M63699)
19	AM	52287	†	(-)	FIXED FACE AND HUB ASSEMBLY
20	M	63123		(-11000)	BELT, DRIVE
I	M	63911		(11001-20000)	BELT, DRIVE (SUB. M64549)

*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

.. AM 52457 (-) DRIVE SHEAVE, COMPLETE (PRIMARY)

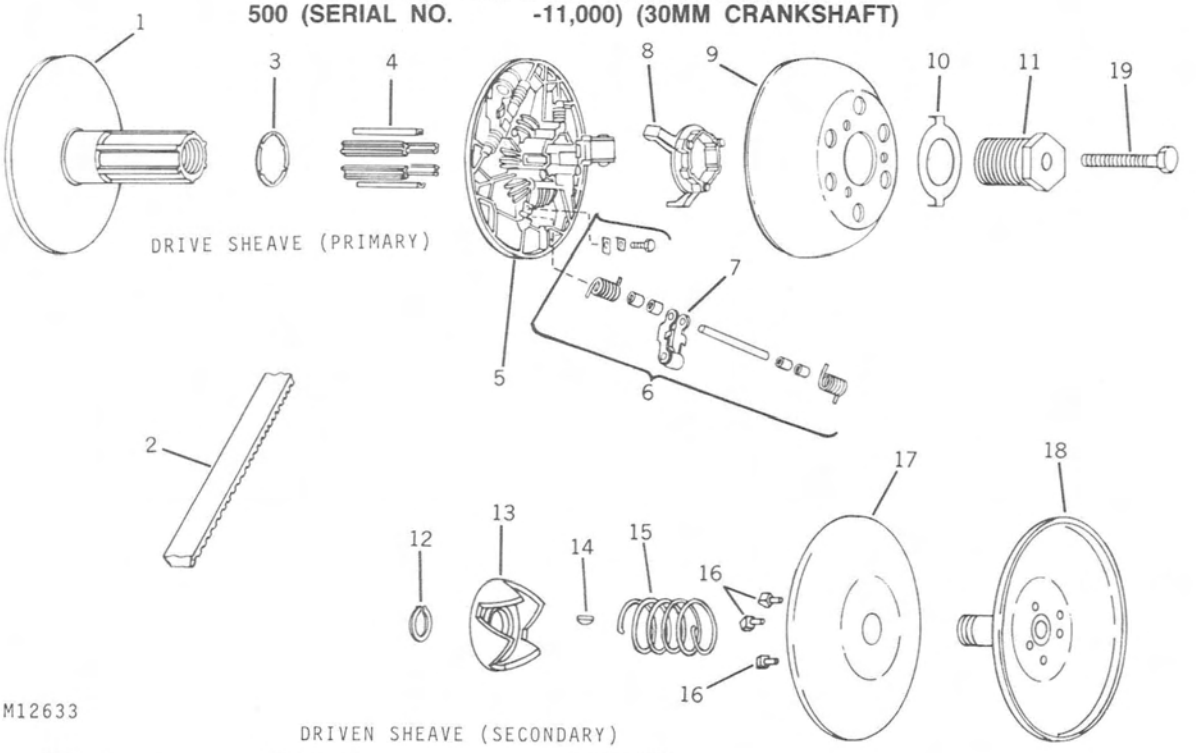
†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

.. AM 52081 (-) DRIVEN SHEAVE, COMPLETE (SECONDARY)

#ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A NUMBER SIGN:

.. AM 52008 (-) DRIVE SHEAVE, COMPLETE (PRIMARY)

SALSBURY DRIVE AND DRIVEN SHEAVES
500 (SERIAL NO. -11,000) (30MM CRANKSHAFT)



	KEY		PART NO.			SERIAL NO.		DESCRIPTION
	1	AM	52279	*	(	-	)	FIXED FACE ASSEMBLY (30 MM I.D.)
	2	M	63124		(	-	)	BELT, DRIVE
	3	M	63693	*	(	-	)	WASHER, IDLER, BEARING
	4	M	63694	*	(	-	)	LINER, SPLINE (6 USED)
I	5	AM	52280		(	-XXXXX	)	FACE, MOVABLE
I		AM	52300	*	(XXXXX-		)	FACE, MOVABLE
	6	AM	52281	*	(	-	)	KIT, SPRINGS, PINS AND BUSHINGS (DOES NOT INCLUDE AM52282)
	7	AM	52282	*	(	-	)	KIT, ROLLER ARM ASSEMBLY AND BUSHINGS
	8	M	63695	*	(	-	)	RETRACTOR
I	9	AM	52283		(	-XXXXX	)	PLATE ASSEMBLY, RAMP
I		AM	52620	*	(XXXXX-		)	PLATE ASSEMBLY, RAMP
	10	M	63696	*	(	-	)	LOCK PLATE, RAMP PLATE
	11	M	63697	*	(	-	)	NUT, RAMP PLATE
	12	L	1152 N	†	(	-	)	RING, RETAINING
	13	M	63702	†	(	-	)	BRACKET, CAM
	14	M	63701	†	(	-	)	KEY
	15	M	63698	†	(	-	)	SPRING, INTERMEDIATE
	16	M	63699	†	(	-	)	CAM, SLIPPER (3 USED)
	17	AM	52285	†	(	-	)	FACE ASSEMBLY, MOVABLE
	18	AM	52284	†	(	-	)	FIXED FACE AND HUB ASSEMBLY (3/4" BORE)
	19	19H	3248		(	-	)	SCREW, CAP, 1/2" X 5-1/4"

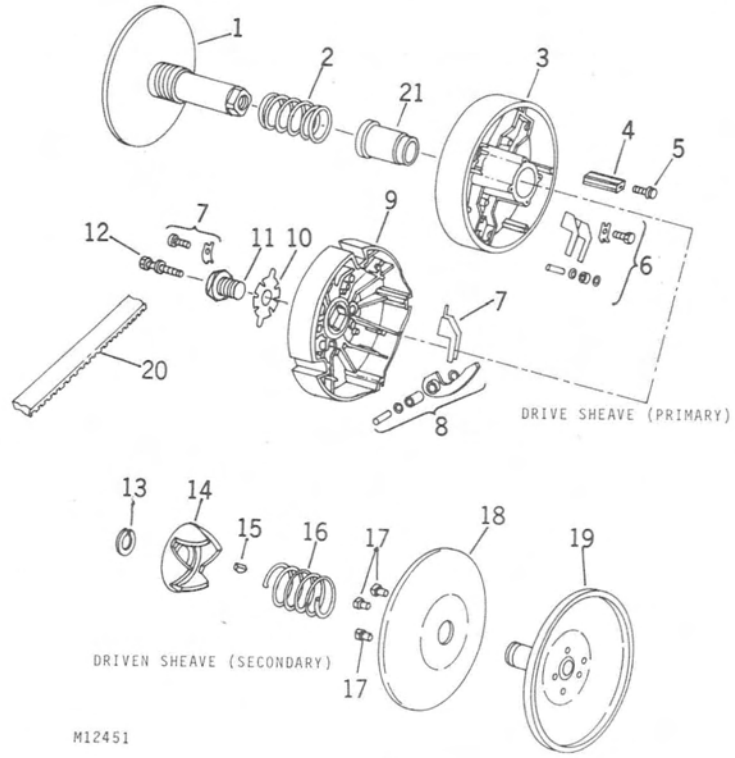
*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

..	AM	52011	(	-	)	DRIVE, SHEAVE COMPLETE (PRIMARY)

†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

..	AM	52079	(	-	)	DRIVEN SHEAVE, COMPLETE (SECONDARY)

SALSBURY DRIVE AND DRIVEN SHEAVES
500 (SERIAL NO. 11,001-20,000) (30MM CRANKSHAFT)
600 AND JDX8 (SERIAL NO. -20,000) (30MM CRANKSHAFT)



KEY		PART NO.			SERIAL NO.		DESCRIPTION
1	M	64194	*	(	-	)	FACE AND HUB-FIXED
2	M	64195	*	(	-	)	SPRING
3	AM	52627		(	-	)	FACE ASSEMBLY, MOVABLE (SUB. AM52664)
	AM	52664	*	(	-	)	FACE ASSEMBLY, MOVABLE (INCLUDES M64196, M64256 AND M64380)
4	M	64196	*	(	-	)	BEARING, SLIDE (4 USED)
5	M	64256	*	(	-	)	SCREW, WASHER HEAD, NO. 8 X 1/2" (4 USED)
6	AM	52628	*	(	-	)	KIT, ROLLER
7	AM	52630	*	(	-	)	KIT, ARM CLAMP
8	AM	52629	*	(	-	)	KIT, ARM
9	M	64197	*	(	-	)	HOUSING
10	M	64198	*	(	-	)	PLATE, LOCK
11	M	64199	*	(	-	)	SCREW, SPECIAL
12	19H	3264		(	-	)	BOLT, HEX. HEAD, 1/2" X 5-3/4"
	12H	301		(	-	)	WASHER, LOCK, 1/2"
13	L	1152 N	†	(	-	)	RING, RETAINING
14	M	64213	†	(	-	)	BRACKET, CAM
15	M	63701	†	(	-	)	KEY
16	M	64212	†	(	-	)	SPRING
17	M	63699	†	(	-	)	SLIPPER, CAM (3 USED)
18	AM	52650	†	(	-	)	FACE, ASSEMBLY, MOVABLE
19	AM	52649	†	(	-	)	FIXED FACE AND HUB ASSEMBLY
I 20	M	63912		(	-	)	BELT, DRIVE (SUB. M64550)
21	M	64380		(	-	)	BEARING

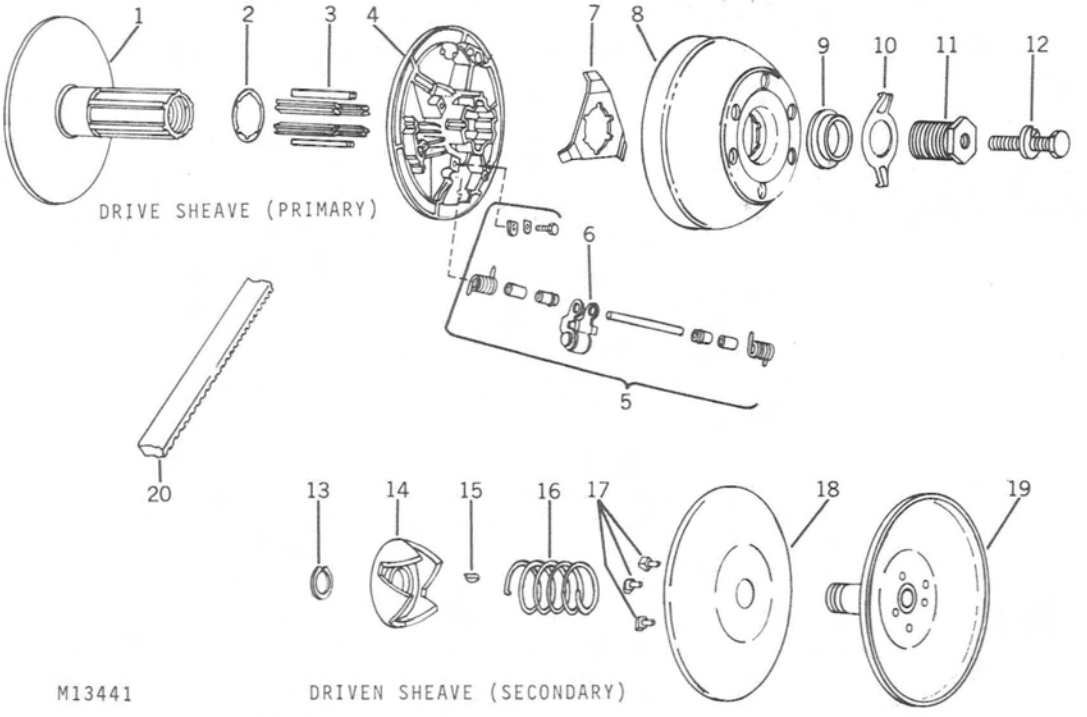
*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

..	AM	52323	(	-	)	DRIVE SHEAVE, COMPLETE (PRIMARY)

†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

..	AM	52327	(	-	)	DRIVEN SHEAVE, COMPLETE (SECONDARY)

SALSBURY DRIVE AND DRIVEN SHEAVES
300 AND JDX4 (30MM CRANKSHAFT)



KEY		PART NO.			SERIAL NO.		DESCRIPTION
1	M	64201	*	(	-	)	FIXED FACE ASSEMBLY (30 MM I.D.)
2	M	63685	*	(	-	)	WASHER, IDLER BEARING
3	M	63686	*	(	-	)	LINER, SPLINE (6 USED)
4	AM	52299	*	(	-	)	FACE, ASSEMBLY
5	AM	52275	*	(	-	)	KIT, SPRINGS AND BUSHINGS (DOES NOT INCLUDE AM52632)
6	AM	52632	*	(	-	)	KIT, ROLLER ARM ASSEMBLY AND BUSHINGS (JDX4)
	AM	52632	#	(	20001 - 22625	)	KIT, HIGH ALTITUDE ROLLER ARM (300)
	AM	52724	#	(	22626 -	)	KIT, HIGH ALTITUDE ROLLER ARM (300)
7	M	63687	*	(	-	)	RETRACTOR
8	AM	52631	*	(	-	)	PLATE, RAMP ASSEMBLY (INCLUDES M63689 AND M63690)
9	M	63689	*	(	-	)	WASHER, RAMP PLATE CLAMP
10	M	63690	*	(	-	)	LOCK PLATE
11	M	63691	*	(	-	)	NUT, RAMP PLATE
12	19H	3271		(	-	)	SCREW, CAP, 1/2" X 4-3/4"
	12H	301		(	-	)	WASHER, LOCK
13	L	1152 N	†	(	-	)	RING, RETAINING
14	M	63702	†	(	-	)	BRACKET, CAM (41°) (JDX4)
	M	63702	†	(	20001 - 22625	)	BRACKET, CAM (41°) (300)
	M	64213	#	(	22626 -	)	BRACKET, CAM (35°) (300)
15	M	63701	†	(	-	)	KEY
16	M	63698	†	(	-	)	SPRING, INTERMEDIATE
17	M	63699	†	(	-	)	CAM, SLIPPER (3 USED)
18	AM	52286	†	(	-	)	MOVABLE FACE AND SLIPPER CAM ASSEMBLY (INCLUDES M63699)
19	AM	52287	†	(	-	)	FIXED FACE AND HUB ASSEMBLY
20	M	64549		(	-	)	BELT, DRIVE

*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

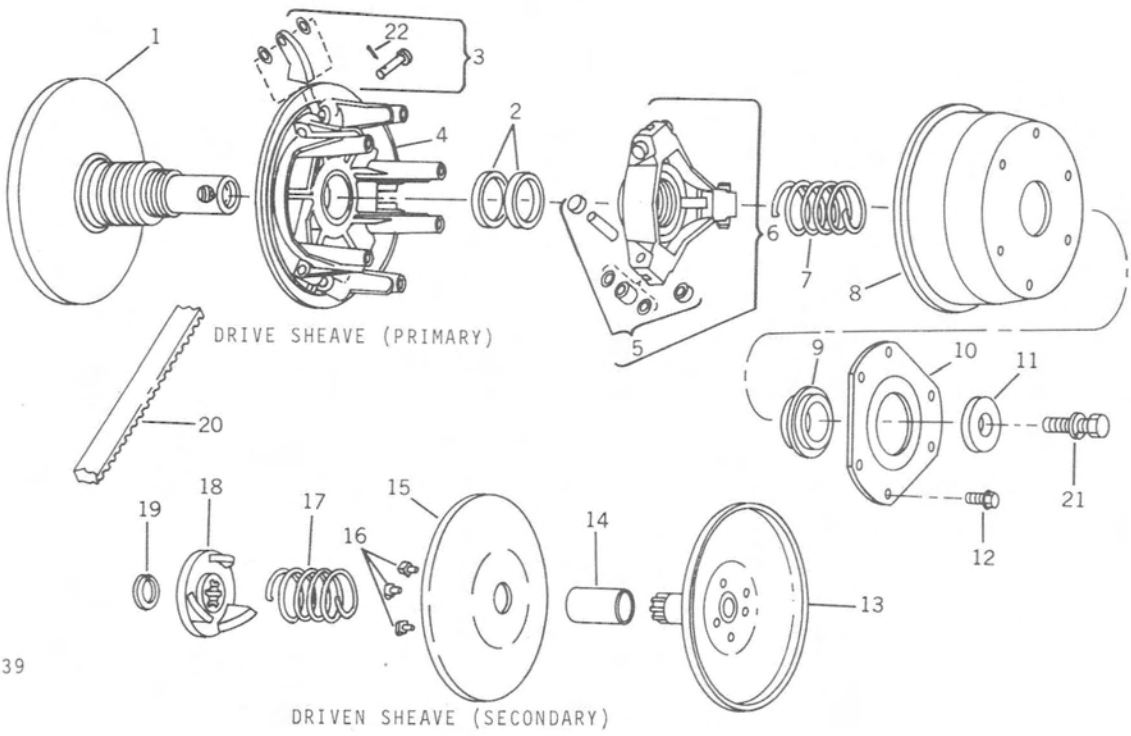
.. AM 52430 (-) DRIVE, SHEAVE COMPLETE (PRIMARY)

†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:

.. AM 52081 (-) DRIVEN SHEAVE, COMPLETE (SECONDARY)

#SEE PAGE 121.

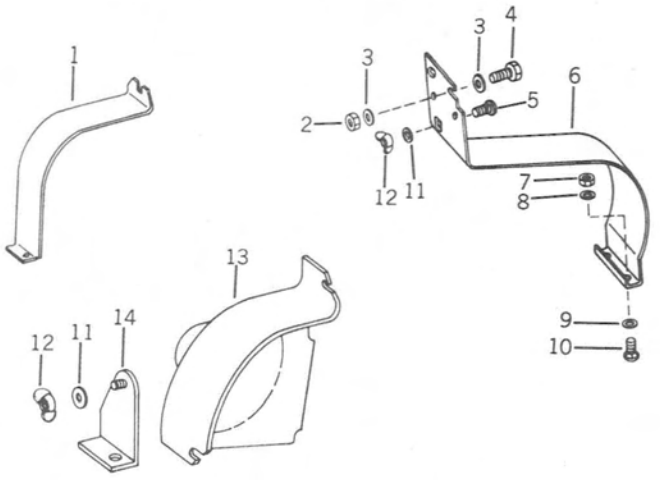
JOHN DEERE-COMET DRIVE AND DRIVEN SHEAVES
400, 500, 600 JDX4 SPECIAL, JDX6 AND JDX8
(SERIAL NO. 20,001-)



KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52996	*	(-)	SHEAVE, FIXED FACE
2	AM 53000	*	(-)	KIT, WASHER
3	AM 52999	*	(-)	KIT, ARM
I 4	AM 53476	*	(-)	SHEAVE, MOVABLE FACE
5	AM 52998	*	(-)	KIT, ROLLER
6	AM 52997	*	(-)	KIT, SPIDER AND ROLLER (INCLUDES AM52998)
7	M 64606	*	(-)	SPRING (WHITE)
	M 65467		(-)	SPRING (GREEN)
8	M 64612	*	(-)	COVER, CLUTCH
9	M 65473	*	(-)	BUSHING, CLUTCH GUIDE
10	M 64604	*	(-)	PLATE, CLUTCH COVER
11	M 64607	*	(-)	WASHER, PILOT
12	AM 53002	*	(-)	KIT, LOCKING SCREW (CONTAINS SIX, 1/4"-20 X 3/4" SCREWS)
13	AM 53004	†	(-)	SHEAVE AND POST, FIXED FACE
14	M 64611	†	(-)	BUSHING
I 15	AM 53005	†	(-)	SHEAVE, MOVABLE (SUB. AM53741)
16	AM 52995	†	(-)	KIT, BUTTON
17	M 64609	†	(-)	SPRING (RED)
18	M 64608	†	(-)	CAM, FIXED (34 DEGREES)
19	M 64610	†	(-)	RING, RETAINING (2 USED
20	M 64550		(-)	BELT, DRIVE
21	19H 3289		(-)	SCREW, CAP, 1/2" X 6"
	12H 301		(-)	WASHER, LOCK, 1/2"
22	34H 226		(-)	PIN, SPRING, 3/32" X 7/16"

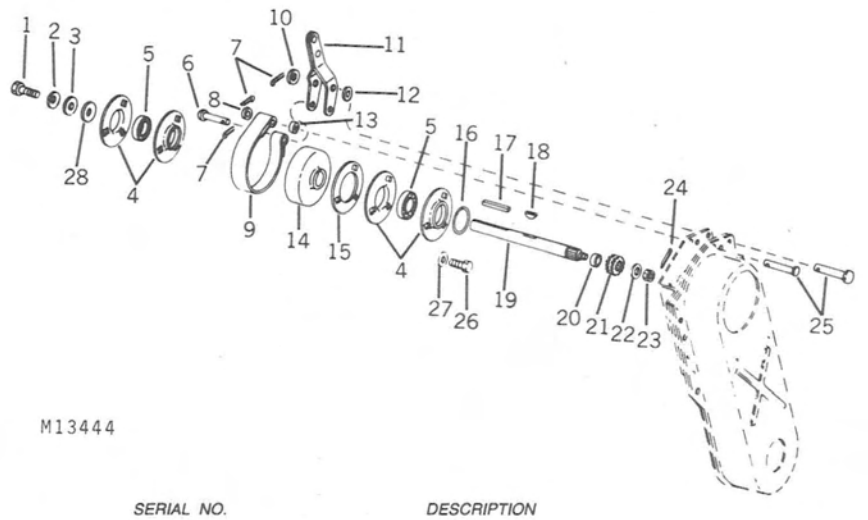
*ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:
.. AM 52967 (-) DRIVE SHEAVE, COMPLETE (PRIMARY)
†ASSEMBLY LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY A DAGGER:
.. AM 52969 (-) DRIVEN SHEAVE, COMPLETE (SECONDARY)

BELT SHIELD AND BELT GUARDS



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63458	(-11000)	GUARD, BELT, FRONT (400 AND 500)
2	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
3	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (4 USED)
4	19H 1898	(-)	SCREW, CAP, 1/4" X 1-1/2" (2 USED)
5	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4"
6	M 63004	(2551 - 10000)	GUARD, REAR BELT (400 AND 500)
	M 63843	(10001 - 20000)	GUARD, REAR BELT (400 AND 500)
	M 63843	(2551 -)	GUARD, REAR BELT (600)
	M 64562	(20001 -)	GUARD, REAR BELT (400, 500 AND JDX4 SPECIAL
	AM 52602	(2551 -)	GUARD, REAR BELT (JDX4)
	M 64561	(20001 -)	GUARD, REAR BELT (300)
	M 63922	(2551 -)	GUARD, REAR BELT (JDX8)
	M 64619	(20001 -)	GUARD, REAR BELT (JDX6)
7	M 63277	(-)	NUT, LOCK, 5/16"
8	24H 1887	(-)	WASHER, FLAT, 11/32" X 1" X 0.134" (2 USED)
9	24H 1864	(-)	WASHER, FLAT, 13/32" X 3/4" X 0.105"
10	3H 1524	(-)	BOLT, ROUND HEAD, 5/16" X 1" (2 USED)
11	24H 1224	(-)	WASHER, FLAT, 11/32" X 1" X 0.060" (2 USED)
12	M 63594	(-)	NUT, WING, 5/16" (2 USED)
13	M 63913	(11001 -)	SHIELD, FRONT BELT (400 AND 500)
	M 63913	(2551 -)	SHIELD, FRONT BELT (600, JDX4 AND JDX8)
	M 63913	(20001 -)	SHEILD, FRONT BELT (300, JDX4 SPECIAL AND JDX6)
14	AM 52463	(11001 -)	BRACKET, BELT SHIELD (400 AND 500)
	AM 52463	(2551 -)	BRACKET, BELT SHIELD (600 AND JDX4)
	AM 52463	(20001 -)	BRACKET, BELT SHIELD (300 AND JDX4 SPECIAL)
	AM 52651	(2551 -)	BRACKET, BELT SHIELD (JDX8)
	AM 52651	(20001 -)	BRACKET, BELT SHIELD (JDX6)

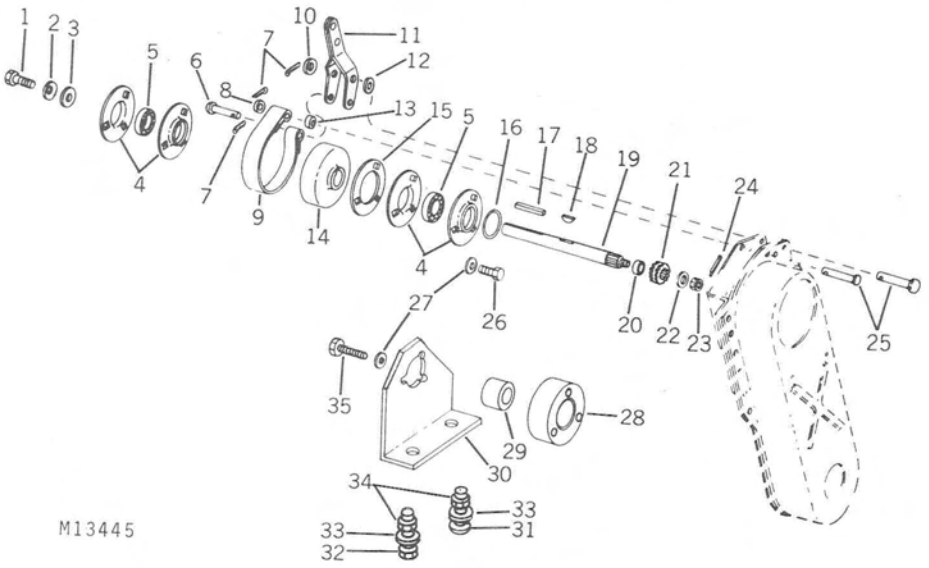
BRAKE, SECONDARY SHAFT AND DRIVE SPROCKET
300, 400, 500, JDX4 AND JDX4 SPECIAL



M13444

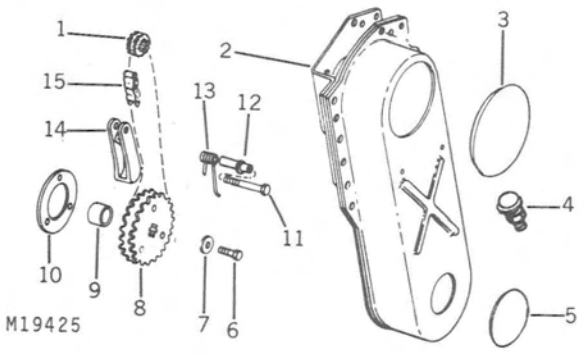
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1849	(-11000)	SCREW, CAP, 5/16" X 1-1/4" (400 AND 500)
	19H 1913	(11001-)	SCREW, CAP, 5/16" X 2-1/4" (400 AND 500)
	19H 1913	(-)	SCREW, CAP, 5/16" X 2-1/4" (300, JDX4 AND AND JDX4 SPECIAL)
2	M 63676	(-)	WASHER, SPRING
3	24H 1291	(-)	WASHER, FLAT, 21/64" X 1-1/2" X 0.105"
4	H 29532	(-20000)	FLANGE (400, 500 AND JDX4) (4 USED)
	M 64471	(20001-)	FLANGE (300, 400, 500 JDX4 AND JDX4 SPECIAL) (4 USED)
5	JD 9217	(-)	BEARING (2 USED)
6	N 31296	(-)	PIN, DRILLED
7	11H 233	(-)	PIN, COTTER, 3/32" X 1/2" (3 USED)
8	28H 1511	(-)	SPACER, 1/4" X 1/4"
I 9	AM 52040	(-XXXXX)	BAND, BRAKE
I	AM 52626	(XXXXX-)	BAND, BRAKE
10	24H 1308	(-)	WASHER, FLAT, 13/32" X 1" X 0.134"
11	AM 52070	(-)	ARM, BRAKE
12	24H 1621	(-)	WASHER, FLAT, 11/32" X 1" X 0.194"
13	28H 86	(-)	SPACER, 1/4" X 5/16"
14	M 63210	(-)	PULLEY, BRAKE
15	M 63229	(-)	GASKET
16	U 17502	(-)	O-RING
17	... .	(-)	KEY, 3/16" X 3-3/8" (CUT FROM H64373 KEY STOCK)
18	26H 77	(-)	KEY, WOODRUFF, 3/16" X 3/4"
19	M 63932	(-)	SHAFT, SECONDARY
20	M 63139	(-)	SPACER, SECONDARY SHAFT
21	M 63224	(-)	SPROCKET, DRIVE, 16 TOOTH (400, 500, JDX4 AND JDX4 SPECIAL)
	M 63224	(-)	SPROCKET, DRIVE, 16-TOOTH (300)
22	24H 1789	(-)	WASHER, FLAT, 17/32" X 1-1/4" X 0.105"
23	14H 926	(-)	NUT, SLOTTED, 1/2"
24	11H 236	(-)	PIN, COTTER, 1/8" X 1"
25	1917 SC	(-)	PIN, 5/16" X 2-3/16" (2 USED)
26	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (6 USED)
27	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (6 USED)
28	M 41563	(-11000)	WASHER, SPECIAL (400 AND 500)

BRAKE, SECONDARY SHAFT AND DRIVE SPROCKET
600, JDX6 AND JDX8



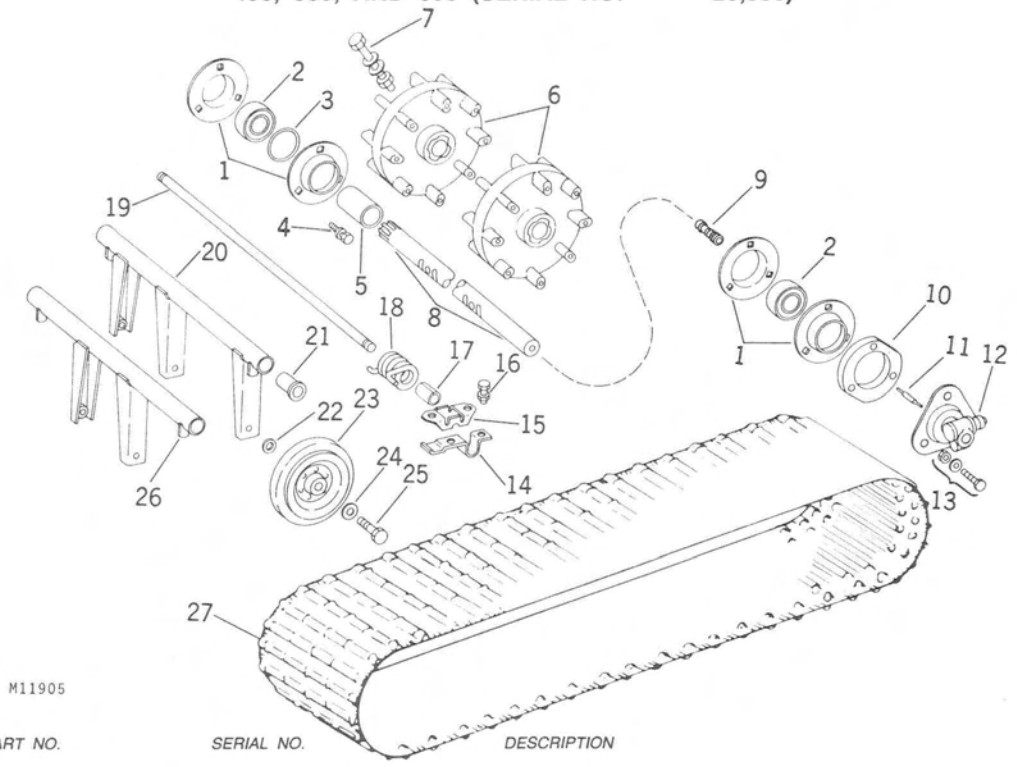
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 1949	(-20000)	SCREW, CAP, 5/16" X 2-1/2" (600 AND JDX8)
	19H 1907	(20001-)	SCREW, CAP, 5/16" X 2-3/4" (600, JDX6 AND JDX8)
2	M 63679	(-)	WASHER, SPRING
3	24H 1291	(-)	WASHER, FLAT, 21/64" X 1-1/2" X 0.105"
4	H 29532	(-20000)	FLANGE (4 USED) (600 AND JDX8)
	M 64471	(20001-)	FLANGE (4 USED) (600, JDX6 AND JDX8)
5	JD 9217	(-)	BEARING (2 USED)
6	N 31296	(-)	PIN, DRILLED
7	11H 233	(-)	PIN, COTTER, 3/32" X 1/2" (3 USED)
8	28H 1511	(-)	SPACER, 1/4" X 1/4"
9	AM 52626	(-)	BAND, BRAKE
10	24H 1308	(-)	WASHER, FLAT, 13/32" X 1" X 0.134"
11	AM 52070	(-)	ARM, BRAKE
12	24H 1621	(-)	WASHER, FLAT, 11/32" X 1" X 0.194"
13	28H 86	(-)	SPACER, 1/4" X 5/16"
14	M 63210	(-)	PULLEY, BRAKE
15	M 63229	(-)	GASKET
16	U 17502	(-)	O-RING
17	... .	(-)	KEY, 3/16" X 3-1/8" (CUT TO LENGTH FROM H64373)
18	26H 77	(-)	KEY, WOODRUFF, 3/16" X 3/4"
19	M 63932	(-)	SHAFT, SECONDARY (JDX6 AND JDX8)
	M 63135	(-)	SHAFT, SECONDARY (600)
20	M 63139	(-)	SPACER, SECONDARY SHAFT
21	M 63341	(-)	SPROCKET, DRIVE, 18-TOOTH (JDX6 AND JDX8)
	M 63224	(-)	SPROCKET, DRIVE, 16-TOOTH (600)
22	24H 1789	(-)	WASHER, FLAT, 17/32" X 1-1/4" X 0.105"
23	14H 926	(-)	NUT, SLOTTED, 1/2"
24	11H 236	(-)	PIN, COTTER, 1/8" X 1"
25	1917 SC	(-)	PIN, 5/16" X 2-3/16" (2 USED)
26	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (3 USED)
27	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (6 USED)
28	M 63920	(-)	SPACER, BEARING (JDX6 AND JDX8)
	M 63258	(-)	SPACER, BEARING (600)
29	M 63919	(-)	SPACER, PULLEY (JDX6 AND JDX8)
	M 63259	(-)	SPACER, PULLEY (600)
30	M 63921	(-)	BRACE, CASE (JDX6 AND JDX8)
	M 63865	(-)	BRACE, CASE (600)
31	3H 1524	(-)	BOLT, ROUND HEAD, 5/16" X 1"
32	19H 1905	(-)	SCREW, CAP, 5/16" X 1"
33	24H 1224	(-)	WASHER, FLAT, 11/32" X 1" X 0.060" (2 USED)
34	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
35	19H 1901	(-)	SCREW, CAP, 5/16" X 2" (3 USED) (600)
	19H 2117	(-)	SCREW, CAP, 5/16" X 1-1/8" (3 USED) (JDX6 AND JDX8)

CHAIN CASE, CHAIN AND DRIVEN SPROCKET



KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63341	(-)	SPRICKET, DRIVE, 18-TOOTH (JDX6 AND JDX8)
	M	63224	(-)	SPROCKET, DRIVE 16-TOOTH (400, 500, 600, JDX4 AND JDX4 SPECIAL)
	M	63224	(-)	SPROCKET, DRIVE, 16-TOOTH (300)
2	AM	52084	(-)	CASE, CHAIN
3	M	63225	(-)	COVER, CHAIN CASE, UPPER
4	3H	1524	(-)	BOLT, ROUND HEAD, 5/16" X 1" (2 USED)
I	M	63115	(-)	WASHER, MODULE MOUNT (2 USED)
I	M	63277	(-)	NUT, LOCK, 5/16" (2 USED)
5	M	63227	(-)	COVER, CHAIN CASE, LOWER
6	M	63678	(-)	BOLT, LOCKING, 3/8" X 1"
7	24H	1718	(-)	WASHER, FLAT, 13/32" X 5/8" X 0.134"
8	M	63342	(-)	SPROCKET, DRIVEN, 37-TOOTH (JDX6 AND JDX8)
	M	63339	(-)	SPROCKET, DRIVEN, 35-TOOTH (400, 500, 600, JDX4 AND JDX4 SPECIAL)
	M	63339	(20001 - 22625)	SPROCKET, DRIVEN, 35-TOOTH (300)
	M	63226	(22626 -)	SPROCKET, DRIVEN, 39-TOOTH (300)
9	M	63132	(-)	SPACER, SPROCKET
10	M	63228	(-)	GASKET, CASE, LOWER (2 USED)
11	19H	2334	(-)	SCREW, CAP, 1/4" X 2-1/2" (2 USED)
12	AM	52035	(-)	SPACER (2 USED)
13	M	63121	(-)	SPRING, TENSION (2 USED)
14	M	63122	(-)	BLOCK, TENSION (2 USED)
15	M	63125	(-)	CHAIN, DRIVE, 92-PITCH (ENDLESS) (JDX6 AND JDX8)
	M	63338	(-)	CHAIN, DRIVE, 90-PITCH (ENDLESS) (400, 500, 600, JDX4 AND JDX4 SPECIAL)
	M	63338	(20001 - 22625)	CHAIN, DRIVE, 90-PITCH (ENDLESS) (300)
	M	63125	(22626 -)	CHAIN, DRIVE, 92-PITCH (ENDLESS) (300)

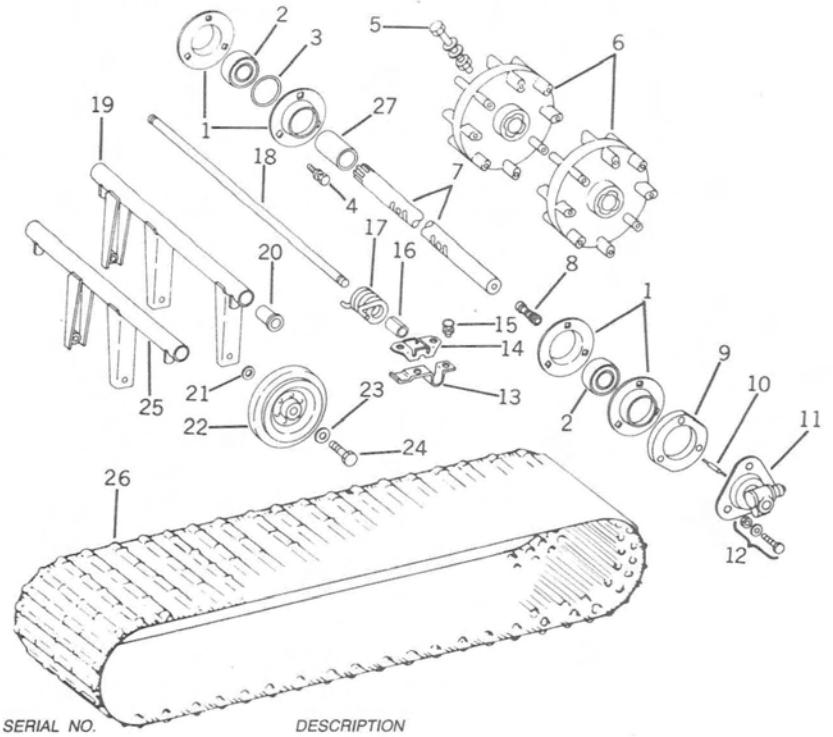
DRIVE WHEELS, BOGIES, TRACK AND SUSPENSION
400, 500, AND 600 (SERIAL NO. -20,000)



M11905

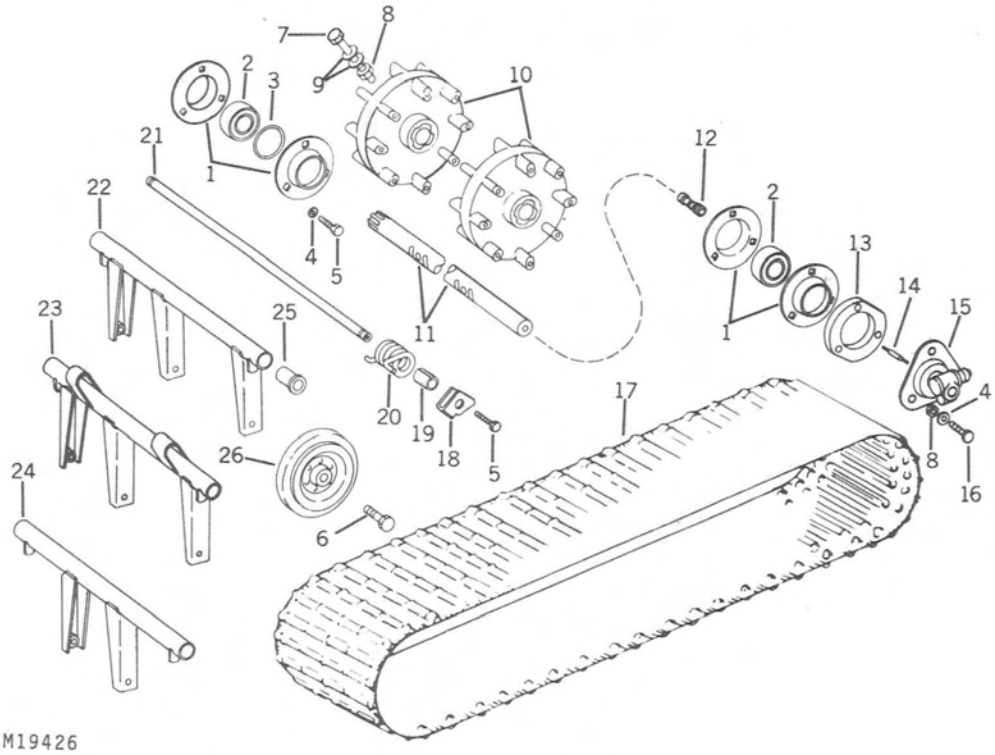
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	L 1921 C	(-)	FLANGE (4 USED)
2	JD 8555	(-)	BEARING (2 USED)
3	U 42111	(-)	O-RING
4	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (3 USED)
	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (3 USED)
5	M 63133	(-)	SPACER (400 AND 500)
6	AM 52078	(-)	WHEEL, DRIVE (2 USED, 400 AND 500)
	AM 52563	(-)	WHEEL, DRIVE (2 USED, 600)
7	19H 1904	(-)	SCREW, CAP, 5/16" X 3" (2 USED, 400 AND 500)
	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED, 600)
	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
	M 63277	(-)	NUT, LOCK (2 USED)
8	M 63136	(-)	SHAFT, DRIVE (400 AND 500)
	M 63137	(-)	SHAFT, DRIVE (600)
9	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE
10	M 63138	(-)	SPACER
11	M 64142	(-)	CORE, SPEEDOMETER
	AM 52092	(- 11000)	DRIVE, SPEEDOMETER (400 AND 500)
12	AM 52344	(11001 -)	DRIVE, SPEEDOMETER (400 AND 500)
	AM 52344	(2551 -)	DRIVE, SPEEDOMETER (600)
13	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)
	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (3 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
14	M 63038	(-)	CLAMP, BOGIE AXLE (12 USED)
15	M 63042	(-)	CLIP, BOGIE AXLE (12 USED)
16	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (24 USED)
	M 63277	(-)	NUT, LOCK (24 USED)
17	M 63036	(-)	SPACER, SPRING (12 USED)
18	M 63040	(-)	SPRING, BOGIE AXLE, R.H. (6 USED) (SEE PAGE 129)
	M 63041	(-)	SPRING, BOGIE AXLE, L.H. (6 USED) (SEE PAGE 129)
19	M 63035	(-)	AXLE, BOGIE (6 USED, 400 AND 500)
	M 63043	(-)	AXLE, BOGIE (6 USED, 600)
20	AM 52023	(-)	TUBE, BOGIE, 3-ARM (3 USED, 400 AND 500)
	AM 52021	(-)	TUBE, BOGIE, 3-ARM (3 USED, 600)
21	M 63039	(-)	BEARING, BOGIE TUBE (12 USED)
22	24H 1308	(-)	WASHER, FLAT, 13/32" X 1" X 0.124" (15 USED)
I 23	AM 52032	(-)	WHEELS BOGIE (15 USED)
24	24H 1303	(-)	WASHER, FLAT, 13/32" X 11/16" X 0.060" (15 USED)
25	19H 3267	(-)	SCREW, CAP, 3/8" X 1-5/8" (15 USED)
26	AM 52022	(-)	TUBE, BOGIE, 2-ARM (3 USED, 400 AND 500)
	AM 52020	(-)	TUBE, BOGIE, 2-ARM (3 USED, 600)
27	M 63000	(-)	TRACK (15", 400 AND 500) (SUB. M64360)
	M 63001	(-)	TRACK (18", 600)

DRIVE WHEELS, BOGIES, TRACK AND SUSPENSION
JDX4 AND JDX8 (SERIAL NO. -20,000)



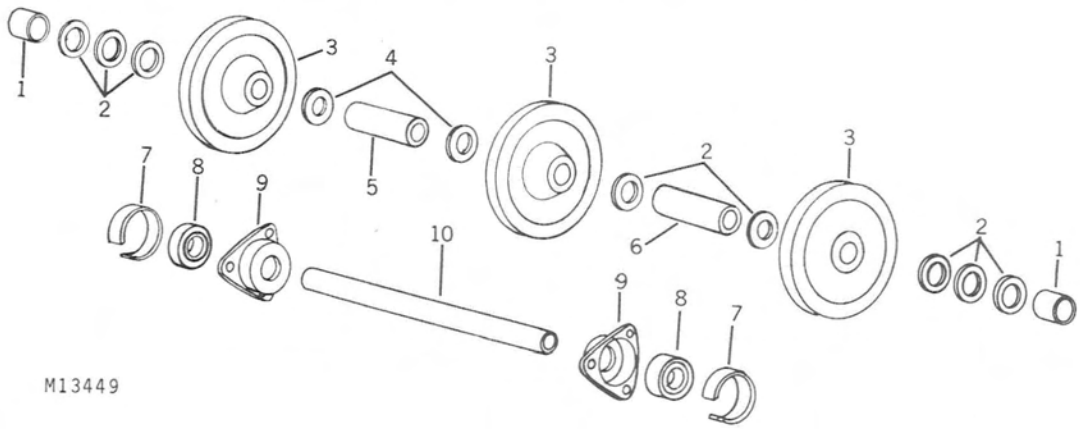
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	L 1921 C	(-)	FLANGE (4 USED)
2	JD 8555	(-)	BEARING (2 USED)
3	U 42111	(-)	O-RING
4	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (3 USED)
	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (3 USED)
5	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED) (JDX8)
	19H 1904	(-)	SCREW, CAP, 5/16" X 3" (2 USED) (JDX4)
	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
6	AM 52078	(-)	WHEEL, DRIVE (2 USED) (JDX4)
	AM 52078	(-7789)	WHEEL, DRIVE (2 USED) (JDX8)
	AM 52563	(7790-20000)	WHEEL, DRIVE (2 USED) (JDX8)
7	M 63136	(-7789)	SHAFT, DRIVE (JDX8)
	M 64215	(7790-20000)	SHAFT, DRIVE (JDX8)
	M 63136	(-)	SHAFT, DRIVE (JDX4)
8	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE
9	M 63138	(-)	SPACER
10	M 64142	(-)	CORE, SPEEDOMETER
11	AM 52344	(-)	DRIVE, SPEEDOMETER
12	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)
	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (3 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (3 USED)
13	M 63038	(-)	CLAMP, BOGIE AXLE (12 USED)
14	M 63042	(-)	CLIP, BOGIE AXLE (12 USED)
15	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (24 USED)
	M 63277	(-)	NUT, LOCK, 5/16" (24 USED)
16	M 63036	(-)	SPACER, SPRING (12 USED)
17	M 63040	(-)	SPRING, BOGIE AXLE, R.H. (6 USED) (SEE PAGE 129 FOR HEAVY-DUTY SPRINGS)
	M 63041	(-)	SPRING, BOGIE AXLE, L.H. (6 USED) (SEE PAGE 129 FOR HEAVY-DUTY SPRINGS)
18	M 63035	(-)	AXLE, BOGIE (6 USED)
19	AM 52023	(-)	TUBE, BOGIE, 3 ARM (3 USED)
20	M 63039	(-)	BEARING, BOGIE TUBE (12 USED)
21	24H 1308	(-)	WASHER, FLAT, 13/32" X 1" X 0.134" (15 USED) (JDX8)
I 22	AM 52032	(-)	WHEELS, BOGIE (15 USED)
23	24H 1303	(-)	WASHER, FLAT, 13/32" X 11/16" X 0.060" (15 USED) (JDX8)
24	19H 3267	(-)	SCREW, CAP, 3/8" X 1-5/8" (15 USED)
25	AM 52022	(-)	TUBE, BOGIE, 2 ARM (3 USED)
I 26	M 63000	(-)	TRACK (15") (SUB. M64360)
27	M 63133	(-)	SPACER (JDX4)
	M 63133	(-7789)	SPACER (JDX8)
I	M 63132	(7790-20000)	SPACER (JDX8)

DRIVE WHEELS, BOGIES, TRACK AND SUSPENSION
300, 400, 500 AND 600 (SERIAL NO. 20,001-)



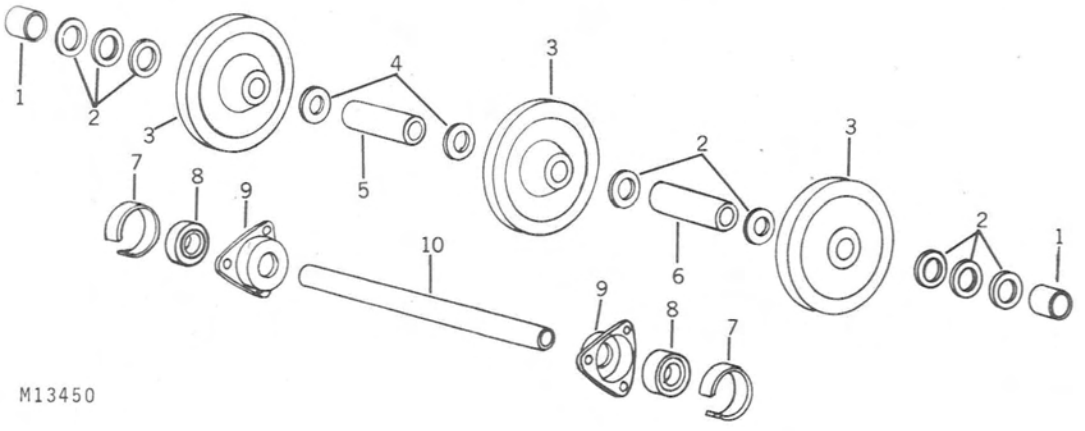
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	L 1921 C	(-)	FLANGE (4 USED)
2	JD 8555	(-)	BEARING (2 USED)
3	U 42111	(-)	O-RING
4	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (6 USED)
5	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (15 USED)
I 6	19H 3267	(-)	SCREW, CAP, 3/8" X 1-5/8" (15 USED)
7	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
8	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
9	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
10	AM 52563	(-)	WHEEL, DRIVE (2 USED) (400, 500 AND 600)
	AM 52913	(-)	WHEEL, DRIVE (2 USED) (300)
11	M 64215	(-)	SHAFT, DRIVE (300, 400 AND 500)
	M 63137	(-)	SHAFT, DRIVE (600)
12	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE
13	M 63138	(-)	SPACER
14	M 64142	(-)	CORE, SPEEDOMETER (400, 500 AND 600)
15	AM 52344	(-)	DRIVE, SPEEDOMETER (400, 500 AND 600)
16	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)
17	M 64360	(-)	TRACK, 15" (400 AND 500)
	M 64361	(-)	TRACK, 18" (600)
	M 64362	(-)	TRACK, 15" (300)
18	M 64627	(-)	CLIP, LOCKING (12 USED)
19	M 63036	(-)	SPACER, SPRING (12 USED)
20	M 63040	(-)	SPRING, BOGIE AXLE, R.H. (6 USED-300, 400 AND 500) (3 USED-600)
	M 63041	(-)	SPRING, BOGIE AXLE, L.H. (6 USED-300, 400 AND 500) (3 USED-600)
	M 64264	(-)	SPRING, BOGIE AXLE, HEAVY-DUTY R.H. (3 USED-600) (SERVICE ONLY-300, 400 AND 500)
	M 64265	(-)	SPRING, BOGIE AXLE, HEAVY-DUTY, L.H. (3 USED-600) (SERVICE ONLY-300, 400 AND 500)
21	M 64423	(-)	AXLE, BOGIE (6 USED) (300, 400 AND 500)
	M 64447	(-)	AXLE, BOGIE (6 USED) (600)
22	AM 52023	(-)	TUBE, BOGIE, 3 ARM (2 USED) (300, 400 AND 500)
	AM 52021	(-)	TUBE, BOGIE, 3 ARM (2 USED) (600)
23	AM 52909	(-)	TUBE, BOGIE, 3 ARM (300, 400 AND 500)
	AM 52919	(-)	TUBE, BOGIE, 3 ARM (600)
24	AM 52022	(-)	TUBE, BOGIE, 2 ARM (300, 400 AND 500) (3 USED)
	AM 52020	(-)	TUBE, BOGIE, 2 ARM (600) (3 USED)
25	M 63039	(-)	BEARING, BOGIE TUBE (12 USED)
26	AM 52464	(-)	WHEELS, BOGIE (15 USED)
..	AM 52648	(-)	KIT, HEAVY-DUTY SUSPENSION (EXTRA EQUIPMENT-300, 400 AND 500) (SEE PAGE 129)

REAR IDLER WHEELS AND BEARINGS
400, 500 AND 600 (SERIAL NO. -20,000)



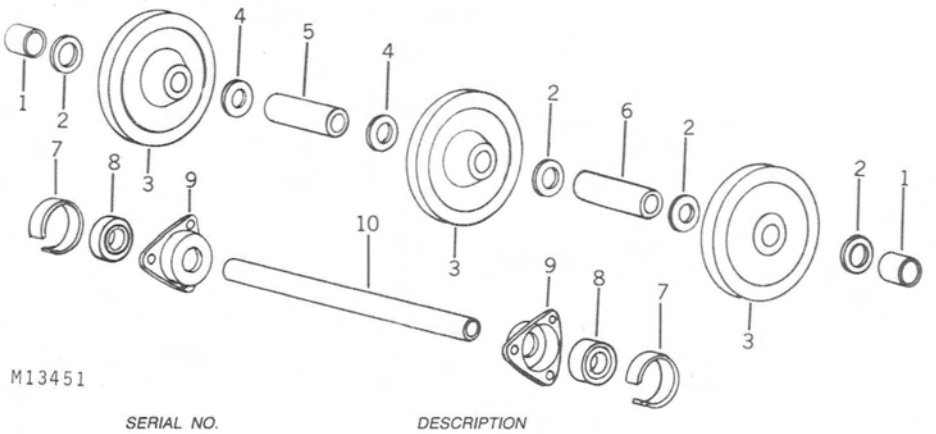
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63246	(-)	SPACER (2 USED) (400 AND 500)
	M	63241	(-)	SPACER (2 USED) (600)
2	M	63676	(- 15833)	WASHER (4 USED) (400)
	M	63676	(15834 -)	WASHER (8 USED) (400)
	M	63676	(- 14181)	WASHER (4 USED) (500)
	M	63676	(14182 -)	WASHER (8 USED) (500)
	M	63676	(-)	WASHER (4 USED) (600)
3	AM	52014	(-)	WHEEL, IDLER (3 USED)
4	M	63236	(-)	WASHER, SPRING (2 USED)
5	M	63245	(- 15833)	SPACER, WHEEL, L.H., 4-1/2" LONG (400)
	M	64327	(15834 -)	SPACER, WHEEL, L.H., 4-3/8" LONG (400)
	M	63245	(- 14181)	SPACER, WHEEL, L.H., 4-1/2" LONG (500)
	M	64327	(14182 -)	SPACER, WHEEL, L.H., 4-3/8" LONG (500)
	M	63243	(-)	SPACER, WHEEL, L.H., 5" LONG (600)
6	M	63244	(- 15833)	SPACER, WHEEL, R.H., 3-3/4" LONG (400)
	M	64326	(15834 -)	SPACER, WHEEL, R.H., 3-5/8" LONG (400)
	M	63244	(- 14181)	SPACER, WHEEL, R.H. 3-3/4" LONG (500)
	M	64326	(14182 -)	SPACER, WHEEL, R.H., 3-5/8" LONG (500)
	M	63242	(-)	SPACER, WHEEL, R.H., 4-1/2" LONG (600)
7	M	63012	(-)	RETAINER, BEARING (2 USED)
I 8	M	63234	(- 11000)	BEARING (2 USED) (SUB. AM52448)
	M	63810	(11001 -)	BEARING (2 USED)
9	M	63014	(-)	FLANGE, BEARING (2 USED)
10	M	63011	(- 11000)	AXLE, BEARING (400 AND 500)
	M	63809	(-)	AXLE, BEARING (400 AND 500)
	M	63019	(-)	AXLE, BEARING (600)
I ..	AM	52448	(2551 - 20000)	KIT, AXLE AND BEARING (400 AND 500)

REAR IDLER WHEELS AND BEARINGS
JDX4 AND JDX8 (SERIAL NO. -20,000)



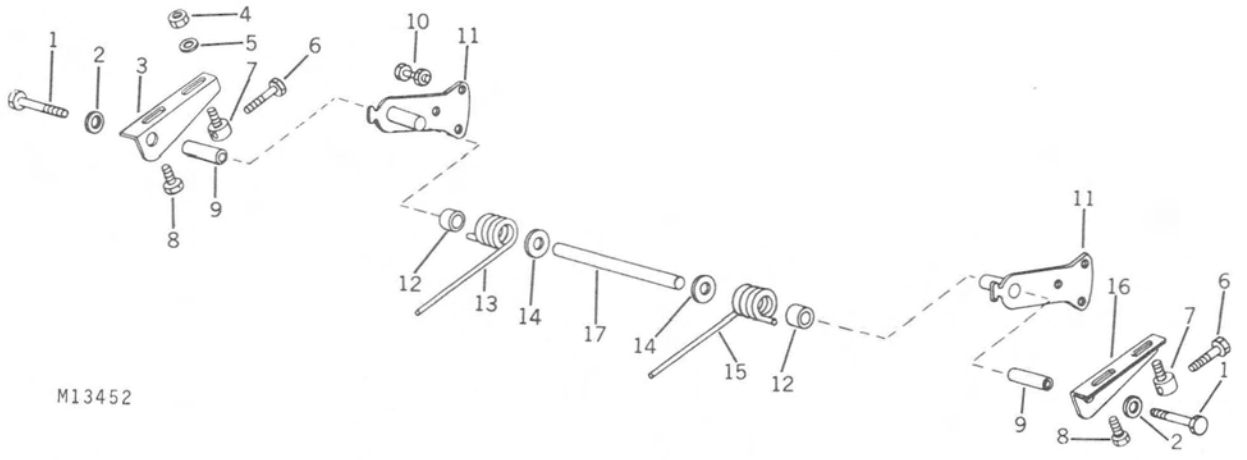
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	63246	(-)	SPACER
2	M	63676	(-9303)	WASHER (4 USED) (JDX4)
	M	63676	(9304-)	WASHER (8 USED) (JDX4)
	M	63676	(-7995)	WASHER (4 USED) (JDX8)
	M	63676	(7996-)	WASHER (8 USED) (JDX8)
3	AM	52014	(-)	WHEEL, IDLER (3 USED)
4	M	63236	(-)	SPACER, SPRING (2 USED)
5	M	63245	(-9303)	SPACER, WHEEL, L.H., 4-1/2" LONG (JDX4)
	M	64327	(9304-)	SPACER, WHEEL, L.H., 4-3/8" LONG (JDX4)
	M	63245	(-7995)	SPACER, WHEEL, L.H., 4-1/2" LONG (JDX8)
	M	64327	(7996-)	SPACER, WHEEL, L.H., 4-3/8" LONG (JDX8)
6	M	63244	(-9303)	SPACER, WHEEL, R.H., 3-3/4" LONG (JDX4)
	M	64326	(9304-)	SPACER, WHEEL, R.H., 3-5/8" LONG (JDX4)
	M	63244	(-7995)	SPACER, WHEEL, R.H., 3-3/4" LONG (JDX8)
	M	64326	(7996-)	SPACER, WHEEL, R.H., 3-5/8" LONG (JDX8)
7	M	63012	(-)	RETAINER, BEARING (2 USED)
8	M	63810	(-)	BEARING (2 USED)
9	M	63014	(-)	FLANGE, BEARING (2 USED)
10	M	63809	(-)	AXLE, BEARING

REAR IDLER WHEELS AND BEARINGS
300, 400, 500 AND 600 (SERIAL NO. 20,001-)



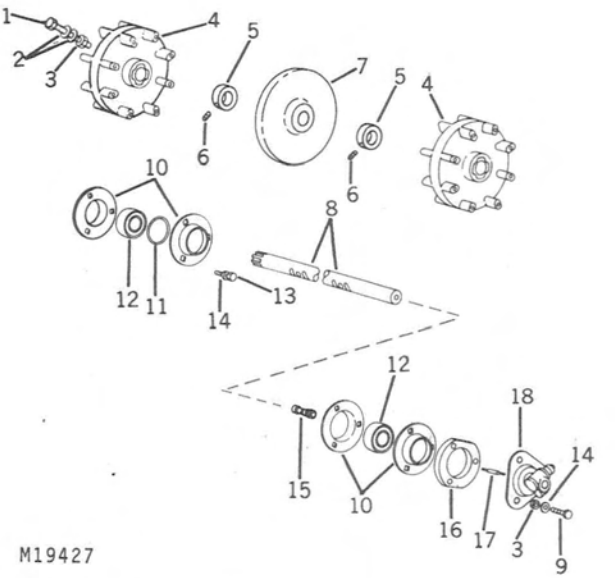
KEY		PART NO.	SERIAL NO.	DESCRIPTION
1	M	64584	(-)	SPACER, OUTER (300, 400 AND 500) (2 USED)
	M	64581	(-)	SPACER, OUTER (600) (2 USED)
2	M	63676	(-)	WASHER (4 USED)
3	AM	52014	(-)	WHEEL, IDLER (3 USED)
4	M	63236	(-)	WASHER, SPRING (2 USED)
5	M	64327	(-)	SPACER, WHEEL, L.H., 4-3/8" LONG (300, 400 AND 500)
	M	64583	(-)	SPACER, WHEEL, L.H., 4-13/16" LONG (600)
6	M	64326	(-)	SPACER, WHEEL, R.H., 3-5/8" LONG (300, 400 AND 500)
	M	64582	(-)	SPACER, WHEEL, R.H., 4-3/32" LONG (600)
7	M	63012	(-)	RETAINER, BEARING (2 USED)
8	M	63810	(-)	BEARING (2 USED)
9	M	63014	(-)	FLANGE, BEARING (2 USED)
10	M	63809	(-)	AXLE, BEARING (300, 400 AND 500)
	M	63019	(-)	AXLE, BEARING (600)

REAR PIVOT ARM AND SPRINGS
300, 400, 500 AND 600
JDX4 AND JDX8 (SERIAL NO. -20,000)



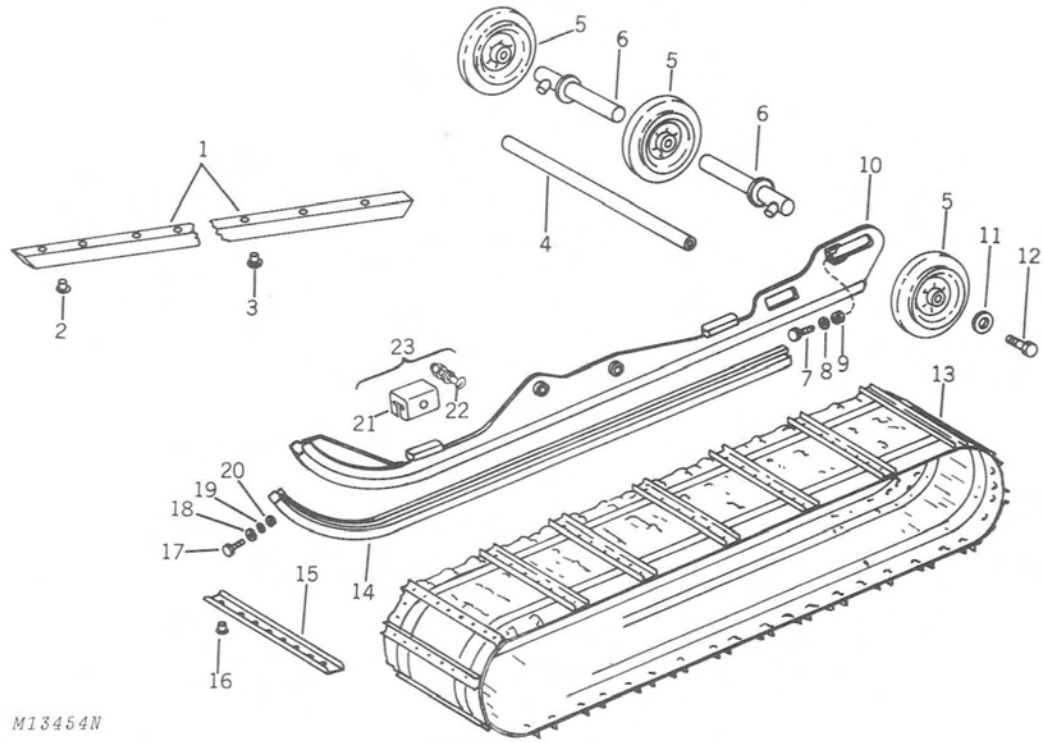
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2466	(-)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
2	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
3	M 63017	(-)	BRACKET, ADJUSTING L.H.
4	M 63440	(-)	NUT, LOCK, 3/8" (4 USED)
5	24H 1864	(-)	WASHER, FLAT, 13/32" X 3/4" X 0.105" (4 USED)
6	19H 3235	(-)	SCREW, CAP, 5/16" X 2-1/2" (UNF FULL THREAD) (2 USED)
7	M 63015	(-)	STUD (2 USED)
8	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
9	M 63009	(-)	BUSHING, REAR PIVOT (2 USED)
10	21H 992	(-)	SCREW, MACHINE, FLAT HEAD, 1/4" X 5/8" (6 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (6 USED)
11	AM 52013	(-)	ARM, PIVOT (2 USED)
12	M 63237	(-)	SPACER, SPRING (2 USED)
13	M 63109	(-)	SPRING, REAR PIVOT, L.H. (SEE PAGE 129 FOR HEAVY-DUTY SPRINGS)
	M 64263	(20001 -)	SPRING, REAR PIVOT, L.H. (HEAVY-DUTY) (600)
14	24H 1314	(-)	WASHER, FLAT, 13/32" X 1-3/4" X 0.105" (2 USED)
15	M 63108	(-)	SPRING, REAR PIVOT, R.H. (SEE PAGE 129 FOR HEAVY-DUTY SPRINGS)
	M 64262	(20001 -)	SPRING, REAR PIVOT, R.H. (HEAVY-DUTY) (600)
16	M 63016	(-)	BRACKET, ADJUSTING, R.H.
17	M 63010	(- 20000)	ROD, PIVOT ARM (JDX4 AND JDX8)
	M 63010	(-)	ROD, PIVOT ARM (300, 400 AND 500)
	M 63018	(-)	ROD, PIVOT ARM (600)

DRIVE WHEELS AND DRIVE SHAFT
JDX4 SPECIAL, JDX6 AND JDX8 (SERIAL NO. 20,001-)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2657	(-)	SCREW, CAP, 5/16" X 3-1/8" (2 USED)
2	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (4 USED)
3	M 63277	(-)	NUT, LOCK, 5/16" (5 USED)
4	AM 52913	(-)	WHEEL, DRIVE (2 USED)
5	JD 8551	(-)	COLLAR, LOCKING (2 USED)
6	22H 975	(-)	SCREW, SET, 5/16" X 5/16" (2 USED)
7	M 64837	(-)	WHEEL, IDLER
8	M 64430	(-)	SHAFT, DRIVE
I 9	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (3 USED)
10	L 1921 C	(-)	FLANGE (4 USED)
11	U 42111	(-)	O-RING
12	JD 8555	(-)	BEARING (2 USED)
13	19H 1905	(-)	SCREW, CAP, 5/16" X 1" (3 USED)
14	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (6 USED)
15	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE
16	M 63138	(-)	SPACER, BEARING
17	M 64142	(-)	CORE, SPEEDOMETER
18	AM 52344	(-)	DRIVE, SPEEDOMETER

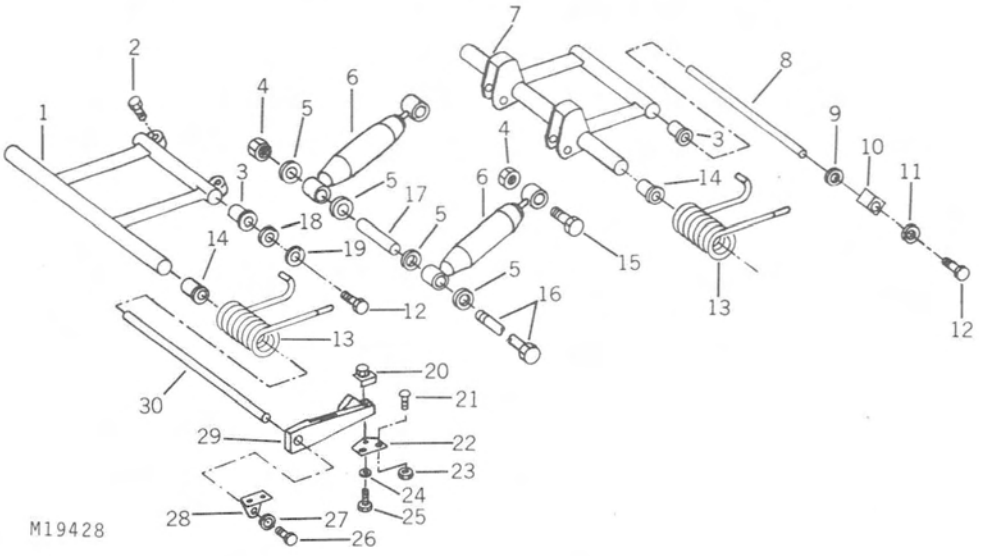
REAR IDLER, TRACK AND SLIDE RAILS
JDX4 SPECIAL, JDX6 AND JDX8 (SERIAL NO. 20,001-)



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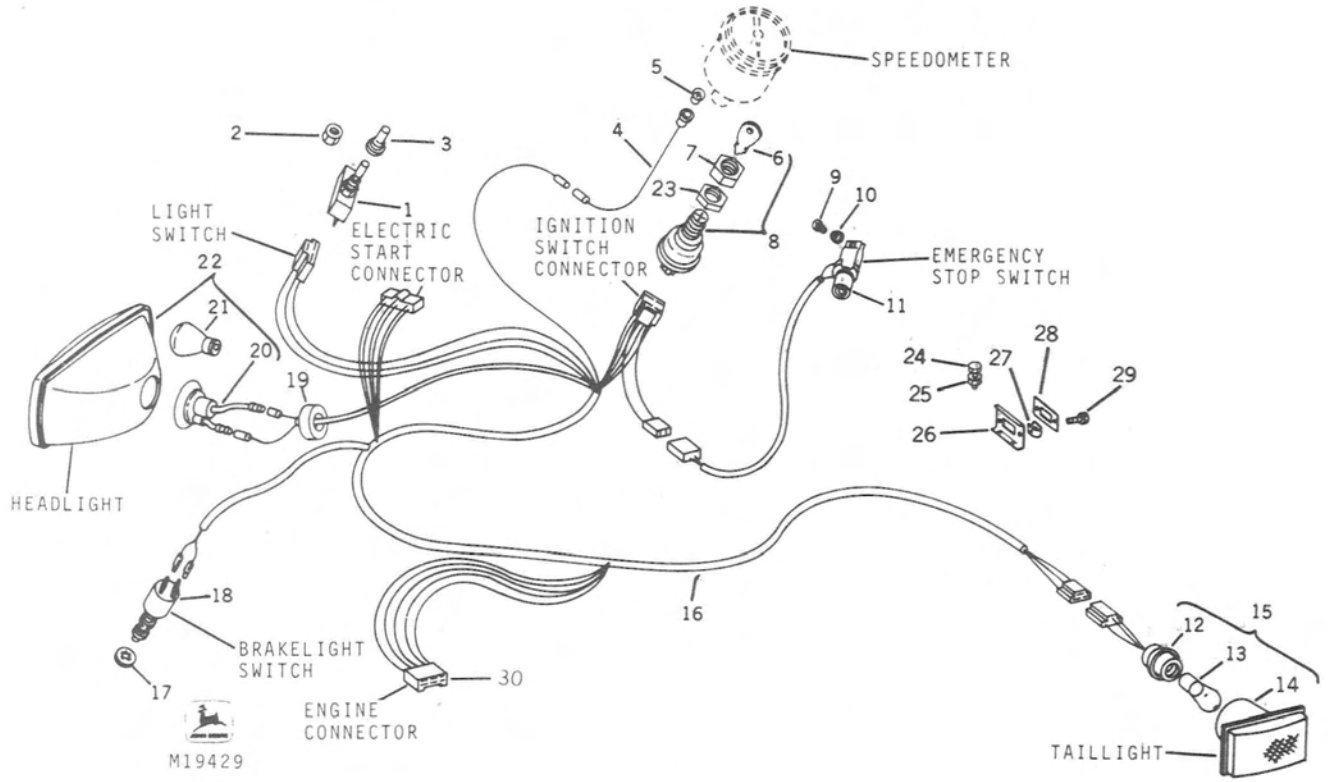
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 64478	(-)	STRIP, TUNNEL WEAR (2 USED)
2	M 63200	(-)	RIVET, POP, 3/16" X .40 (6 USED)
3	M 43735	(-)	RIVET, SEMI TUBLER (8 USED)
4	M 64483	(-)	AXLE, REAR IDLER
5	AM 52952	(-)	WHEEL, IDLER (3 USED)
6	AM 52951	(-)	SPACER, WHEEL (2 USED)
7	19H 2418	(-)	SCREW, CAP, 3/8" X 3-3/4" (2 USED)
8	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
9	14H 812	(-)	NUT, 3/8" (2 USED)
10	AM 52949	(-)	SLIDE, RAIL, L.H.
	AM 52948	(-)	SLIDE RAIL, R.H.
11	24H 1309	(-)	WASHER, FLAT, 13/32" X 1-1/16" X 0.120" (2 USED)
12	19H 1731	(-)	SCREW, CAP, 3/8" X 1" (2 USED)
13	AM 52784	(-)	TRACK
14	M 64480	(-)	WEAR BAR, SLIDE (2 USED)
15	M 64335	(-)	BAR, GROUSER (24 USED)
16	M 64720	(-)	RIVET, STEEL POP, 3/16" X .575" (PACKED 50 PER PACKAGE)
17	19H 1913	(-)	SCREW, CAP, 5/16" X 2-1/4"
18	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060" (2 USED)
19	24H 1887	(-)	WASHER, FLAT, 11/32" X 1" X 0.134" (2 USED)
20	M 63277	(-)	NUT, LOCK, 5/16" (2 USED)
I 21	AM 53346	(-)	BUMPER, RUBBER (2 USED)
22	21H 1199	(-)	SCREW, MACHINE, NO. 10 X 1-3/4" (2 USED)
	24H 1722	(-)	WASHER, FLAT, 7/32" X 5/8" X 0.060" (4 USED)
	M 63662	(-)	NUT, LOCK, NO. 10 (2 USED)
23	AM 53346	(-)	KIT, BUMPER

SLIDE RAIL PIVOTS AND SPRINGS
JDX4 SPECIAL, JDX6 AND JDX8 (SERIAL NO. 20,001-)



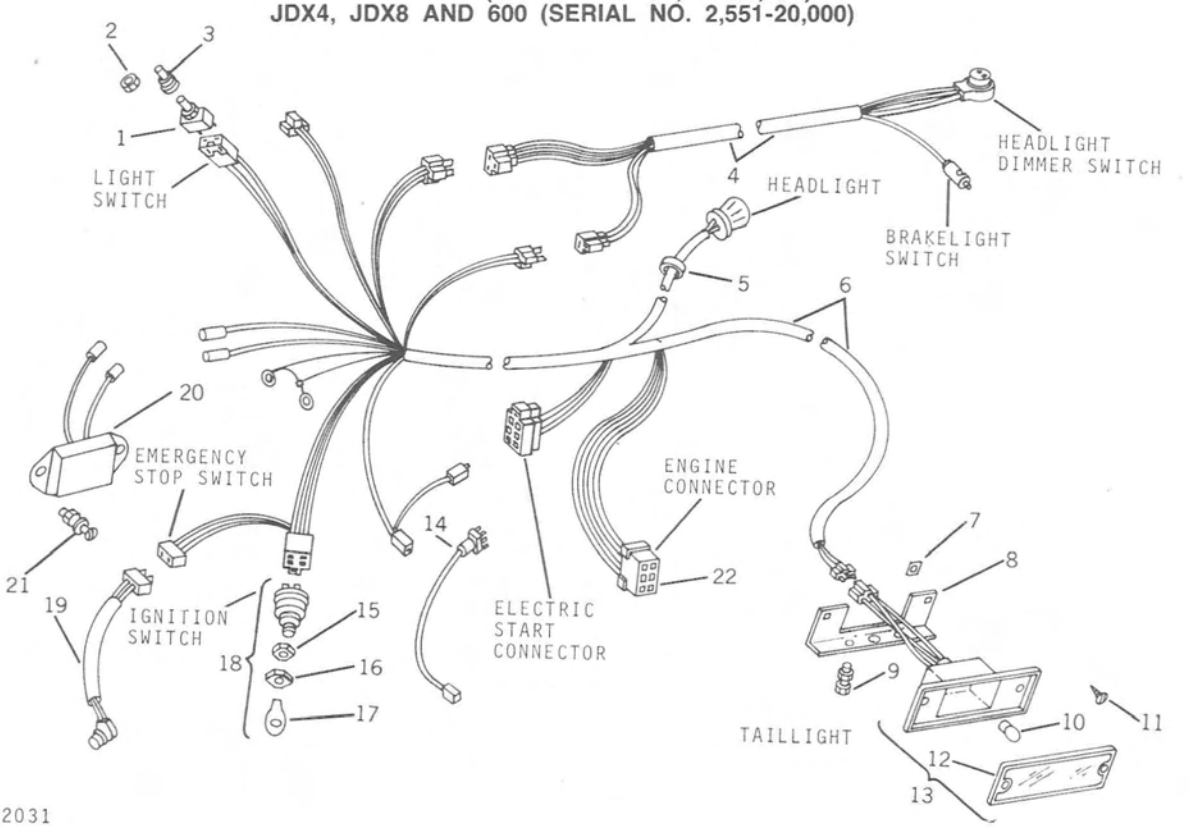
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52947	(-)	PIVOT, FRONT
2	R 40835	(-)	BOLT, LOCKING (2 USED)
3	M 63039	(-)	BEARING (4 USED)
4	M 64832	(-)	NUT, LOCK, 7/16" (3 USED)
5	24H 1327	(-)	WASHER, FLAT, 15/32" X 1-1/8" X 0.105" (4 USED)
6	AM 52674	(-)	ABSORBER, SHOCK (2 USED)
7	AM 52950	(-)	PIVOT, REAR
8	M 64481	(-)	SHAFT, LOWER (2 USED)
9	24H 1211	(-)	WASHER, FLAT, 9/16" X 1-3/8" X 0.105" (2 USED)
10	M 64482	(-)	BEARING, REAR SLIP (2 USED)
11	24H 1291	(-)	WASHER, FLAT, 21/64" X 1-1/2" X 0.105" (2 USED)
12	19H 1813	(-)	SCREW, CAP, 5/16" X 5/8" (4 USED)
13	M 64241	(-)	SPRING, PIVOT, L.H. (2 USED)
	M 64240	(-)	SPRING, PIVOT, R.H. (2 USED)
14	M 64242	(-)	BEARING, UPPER PIVOT (4 USED)
15	19H 1899	(-)	SCREW, CAP, 7/16" X 2" (2 USED)
16	AM 52953	(-)	SHAFT, SHOCK ABSORBER
17	28H 1538	(-)	SPACER
18	24H 1341	(-)	WASHER, FLAT, 17/32" X 15/16" X 0.060" (2 USED)
19	24H 1224	(-)	WASHER, FLAT, 11/32" X 1" X 0.060" (2 USED)
20	AM 52666	(-)	CLIP, ADJUSTING ARM (4 USED)
21	3H 1268	(-)	BOLT, ROUND HEAD, 5/16" X 3/4" (16 USED)
22	M 64218	(-)	PLATE, ADJUSTING (4 USED)
23	M 63277	(-)	NUT, LOCK, 5/16" (16 USED)
24	24H 1887	(-)	WASHER, FLAT, 11/32" X 1" X 0.134" (4 USED)
25	19H 2440	(-)	SCREW, CAP, 5/16" X 2-1/2", FULL THREAD (4 USED)
26	M 64553	(-)	BOLT, LOCKING, 7/16" X 1-1/8" (4 USED)
27	24H 1327	(-)	WASHER, FLAT, 15/32" X 1-1/8" X 0.105" (4 USED)
28	M 64531	(-)	BRACKET, FRONT REINFORCEMENT, L.H.
	M 64530	(-)	BRACKET, FRONT REINFORCEMENT, R.H.
	M 64533	(-)	BRACKET, REAR REINFORCEMENT, L.H.
	M 64532	(-)	BRACKET, REAR REINFORCEMENT, R.H.
29	M 64479	(-)	ARM, ADJUSTING (4 USED)
30	M 64238	(-)	SHAFT, PIVOT (2 USED)

WIRING HARNESS AND ELECTRICAL SYSTEM
400 AND 500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52054	(-)	SWITCH, LIGHT
2	M 63296	(-)	NUT, LIGHT SWITCH
3	M 63297	(-)	BOOT, SWITCH, LIGHT
4	AM 52177	(-XXXXX)	LEAD, SPEEDOMETER, YELLOW
	AM 52178	(-XXXXX)	LEAD, SPEEDOMETER, BLACK
	AM 52122	(-)	HARNESS, WIRING, WITH BULB SOCKET
5	AT 22970	(-)	BULB
6	M 63301	(-)	KEY, IGNITION
7	M 63298	(-)	NUT, SWITCH, IGNITION, THICK (ABOVE INSTRUMENT PANEL)
8	AM 52053	(-)	SWITCH, IGNITION, WITH KEY (LESS NUTS)
9	21H 1127	(-)	SCREW, MACHINE, NO. 10-32 X 7/16"
10	M 63722	(-)	NUT, SLEEVE (INCLUDES 21H 1127 MACHINE SCREW)
11	AM 52102	(-XXXXX)	SWITCH, STOP, EMERGENCY
	AM 52663	(XXXXX-)	SWITCH, STOP, EMERGENCY
12	AM 52203	(-)	SOCKET AND WIRE, TAILLIGHT
13	AM 52202	(-XXXXX)	BULB, TAILLIGHT (1157)
	AM 52619	(XXXXX-)	BULB, TAILLIGHT (1035)
14	AM 52201	(-)	LENS AND BACK, TAILLIGHT
15	AM 52103	(-)	TAILLIGHT, COMPLETE
16	AM 52117	(-)	HARNESS WIRING
17	12H 310	(-)	WASHER, LOCK, INTERNAL-TOOTH, 3/8" (2 USED)
18	AM 52139	(-)	SWITCH, BRAKE
19	H 80115	(-)	GROMMET, RUBBER (HEAD LIGHT WIRE)
20	AM 52195	(-)	SOCKET, HEADLIGHT
21	AM 52194	(-)	BULB, HEADLIGHT
22	AM 52046	(-)	HEADLIGHT, COMPLETE
23	M 63704	(-)	NUT, SWITCH, IGNITION, THIN (BELOW INSTRUMENT PANEL)
24	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
25	M 63707	(-)	NUT, LOCK, 1/4"
26	M 63335	(-)	BRACKET, TAILLIGHT
27	M 63284	(-)	NUT, SPEED, 3/16" (2 USED)
28	AM 52110	(-)	PLATE, TAILLIGHT
29	21H 1300	(-)	SCREW, MACHINE, 3/16" X 3/8" (2 USED)
30	M 64208	(-)	COUPLER, PLASTIC

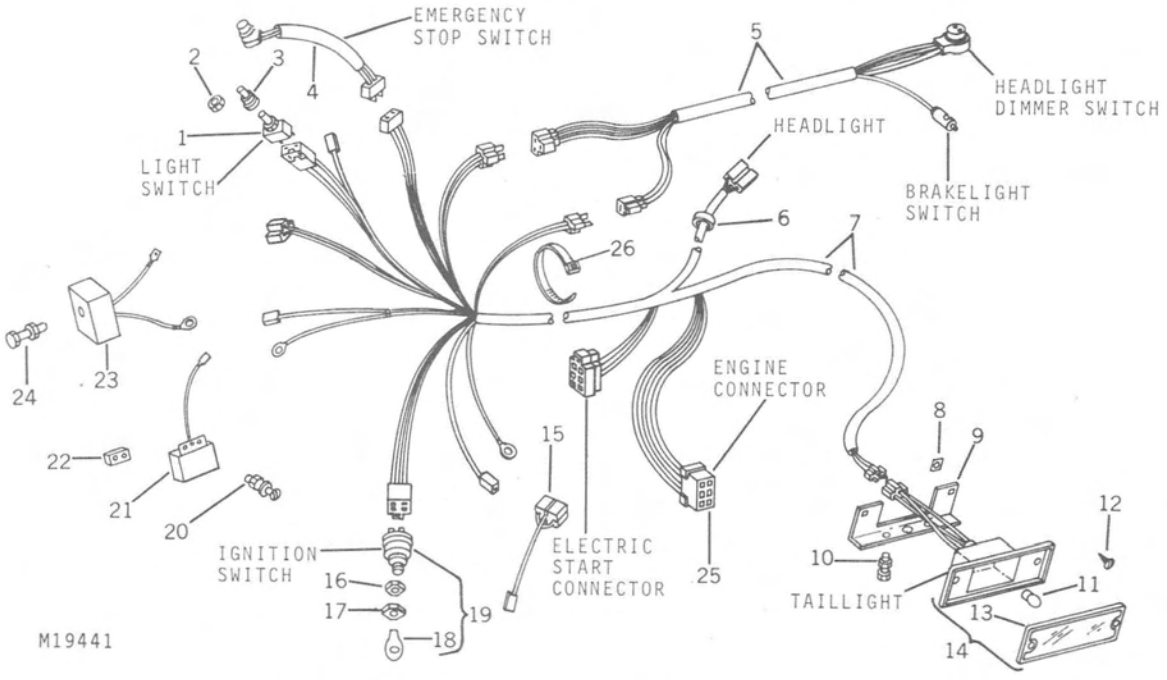
WIRING HARNESS, SWITCHES, TAILLIGHT AND VOLTAGE REGULATOR
400 AND 500 (SERIAL NO. 11,001-20,000)
JDX4, JDX8 AND 600 (SERIAL NO. 2,551-20,000)



M12031

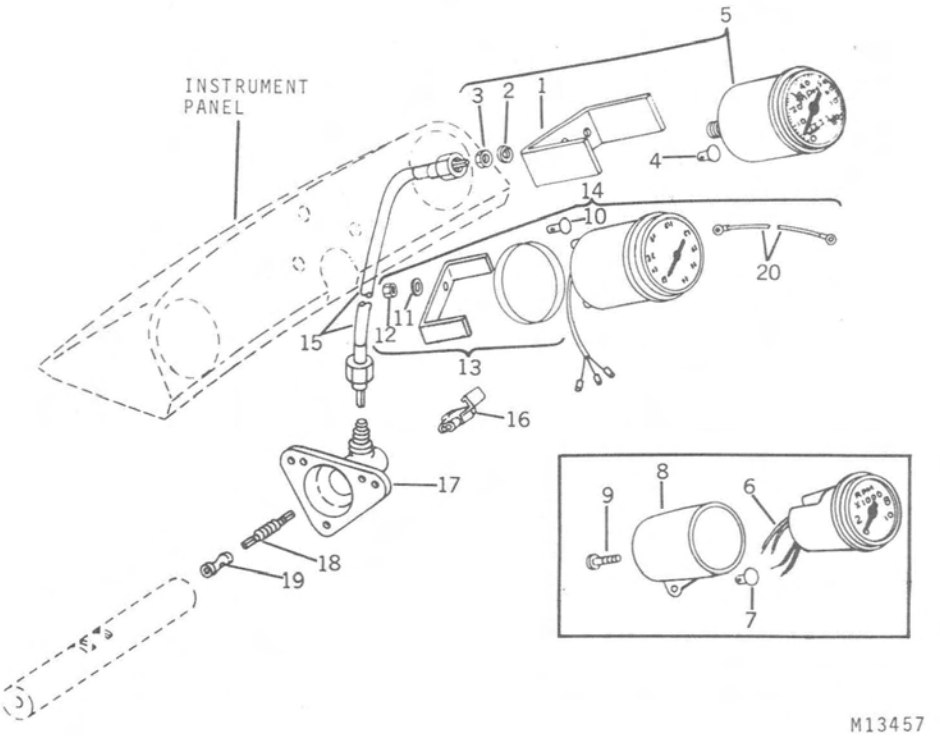
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52340	(-)	SWITCH, LIGHT
2	M 63296	(-)	NUT, LIGHT SWITCH
3	M 63297	(-)	BOOT, LIGHT SWITCH
4	AM 52311	(-)	SWITCH ASSEMBLY, DIMMER AND BRAKE LIGHT
5	M 64081	(-)	GROMMET
6	AM 52310	(-)	HARNESS, WIRING
7	M 63775	(-)	GRÓMMET, PLASTIC (2 USED)
8	M 63776	(-)	BRACKET, TAILLIGHT
9	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
I 10	AM 52202	(- XXXXX)	BULB (1157)
I	AM 52619	(XXXXX -)	BULB (1035)
11	M 63450	(-)	SCREW, PAN HEAD, NO. 10 X 5/8" (2 USED)
12	M 63816	(-)	LENS, TAILLIGHT
13	AM 52305	(-)	TAILLIGHT, COMPLETE
14	AM 52450	(-)	COUPLER, HARNESS, WIRING (MANUAL START)
15	M 63704	(-)	NUT, SWITCH, THIN (BEHIND INSTRUMENT PANEL)
16	M 63298	(-)	NUT, SWITCH, THICK (ABOVE INSTRUMENT PANEL)
17	M 63301	(-)	KEY, IGNITION (PACKAGE OF TWO)
I 18	AM 52053	(-)	SWITCH ASSEMBLY, IGNITION W/KEY (LESS NUTS)
19	AM 52312	(-)	SWITCH ASSEMBLY, EMERGENCY STOP
I 20	AM 53370	(-)	KIT, VOLTAGE REGULATOR
21	21H 1019	(-)	SCREW, MACHINE ROUND HEAD, NO. 10 X 1/2" (2 USED)
	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (2 USED)
	14H 778	(-)	NUT, 3/16" (2 USED)
22	M 64208	(-)	COUPLER, PLASTIC

WIRING HARNESS, SWITCHES, TAILLIGHT AND VOLTAGE REGULATOR
ALL SNOWMOBILES (SERIAL NO. 20,001-)



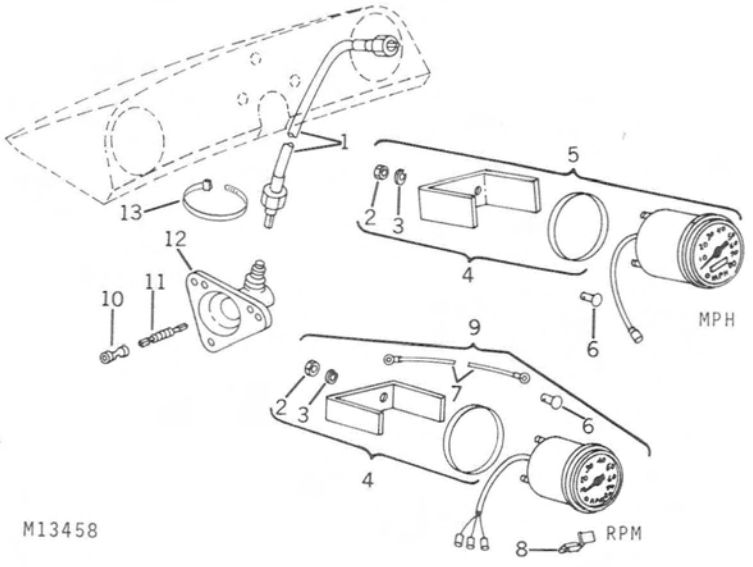
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52961	(-)	SWITCH, LIGHT
2	M 64593	(-)	NUT, LIGHT SWITCH
3	M 63297	(-)	BOOT, LIGHT SWITCH
4	AM 52312	(-)	SWITCH, EMERGENCY STOP
5	AM 52311	(-)	SWITCH, DIMMER AND BRAKE LIGHT
6	H 65107	(-)	GROMMET
7	AM 52887	(-)	HARNESS, WIRING
8	M 63775	(-)	GROMMET, PLASTIC (2 USED)
9	M 63776	(-)	BRACKET, TAILLIGHT
10	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED)
	M 63707	(-)	NUT, LOCK, 1/4" (2 USED)
11	AM 52619	(-)	BULB (1035)
12	M 63450	(-)	SCREW, PAN HEAD, NO. 10 X 5/8" (2 USED)
13	M 63816	(-)	LENS, TAILLIGHT
14	AM 52305	(-)	TAILLIGHT, COMPLETE
15	AM 52960	(-)	COUPLER, WIRING HARNESS (MANUAL START)
16	M 63704	(-)	NUT, SWITCH, THIN (BEHIND INSTRUMENT PANEL)
17	M 63298	(-)	NUT, SWITCH, THICK (ABOVE INSTRUMENT PANEL)
18	M 63301	(-)	KEY, IGNITION (PACKAGE OF TWO)
19	AM 52053	(-)	SWITCH, IGNITION W/KEY (LESS NUTS)
20	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4" (2 USED) (JDX4 SPECIAL, JDX6 AND JDX8)
	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048" (2 USED) (JDX4 SPECIAL, JDX6 AND JDX8)
	12H 246	(-)	WASHER, LOCK, 3/16" (2 USED) (JDX4 SPECIAL, JDX6 AND JDX8)
21	AM 52886	(-)	REGULATOR, VOLTAGE (JDX4 SPECIAL, JDX6 AND JDX8)
22	M 64551	(-)	HEAT SINK, REGULATOR (JDX4 SPECIAL, JDX6 AND JDX8)
23	AM 52963	(-)	REGULATOR, VOLTAGE (300, 400, 500 AND 600)
24	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4" (300, 400, 500 AND 600)
	M 63707	(-)	NUT, LOCK, 1/4" (300, 400, 500 AND 600)
25	M 64208	(-)	COUPLER, PLASTIC
..	M 64833	(-)	PAD, VOLTAGE REGULATOR (JDX4 SPECIAL, JDX6 AND JDX8)

SPEEDOMETER AND TACHOMETER
400 AND 500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63329	(-)	BRACKET, MOUNTING
2	12H 246	(-)	WASHER, LOCK, 3/16"
3	14H 631	(-)	NUT, NO. 10-32
4	AT 22970	(-)	BULB, SPEEDOMETER
5	AM 52091	(-)	SPEEDOMETER, COMPLETE
6	AM 52290	(-)	HARNESS, TACHOMETER WIRING (WITHOUT BULB)
I 7	AM 31284	(-)	BULB, TACHOMETER (GE #1895)
8	M 63309	(-)	CAP, MOUNTING
9	M 63714	(-)	SCREW, THREAD CUTTING
10	AM 52847	(-)	BULB
I 11	12M 7011	(-)	WASHER, LOCK, 5 MM (2 USED)
12	14M 7028	(-)	NUT, 5 MM (2 USED)
13	AM 52449	(-)	KIT, MOUNTING BRACKET
I 14	AM 52346	(-)	KIT, TACHOMETER, COMPLETE
15	AM 52093	(-)	CABLE, SPEEDOMETER
16	AM 52175	(-)	CONNECTOR, WIRE
17	AM 52092	(-)	DRIVE, SPEEDOMETER
I 18	M 64142	(-)	CORE, SPEEDOMETER
19	M 63306	(-)	BUSHING, SPEEDOMETER DRIVE
20	AM 52549	(-)	WIRE, GROUNDING

SPEEDOMETER AND TACHOMETER
400 AND 500 (SERIAL NO. 11,001-)
300, 600, JDX4, JDX4 SPECIAL, JDX6 AND JDX8)

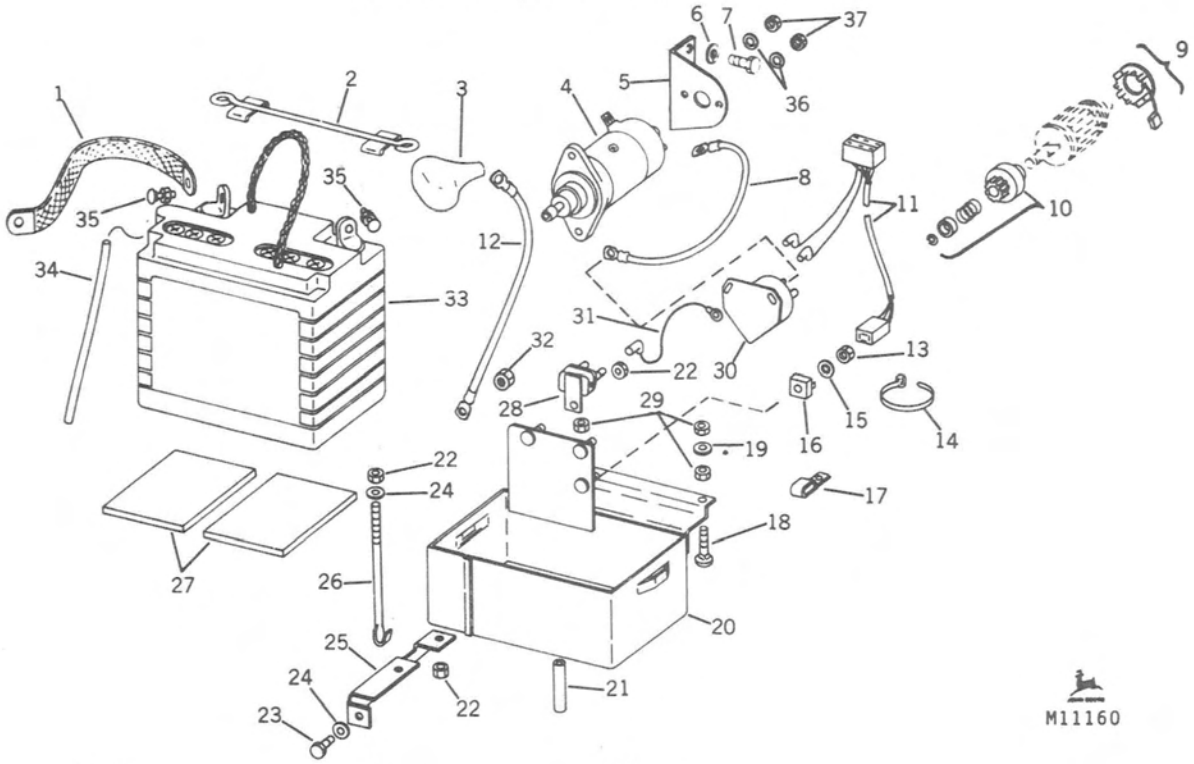


KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	AM 52345	*	(-)	CABLE, SPEEDOMETER
2	14M 7028		(-)	NUT, 5 MM (2 USED) (SERVICE ONLY)
I 3	12M 7011		(-)	WASHER, LOCK, 5 MM (2 USED) (SERVICE ONLY)
4	AM 52449		(-)	KIT, MOUNTING BRACKET (SERVICE ONLY)
5	AM 52343	*	(-)	SPEEDOMETER (INCLUDES AM52449 AND BULB)
6	AM 52847		(-)	BULB
7	AM 52549		(-)	WIRE, GROUNDING
8	AM 52175		(-)	CONNECTOR (3 USED)
9	AM 52346		(-)	KIT, TACHOMETER
10	M 63306	*	(-)	BUSHING
11	M 64142	*	(-)	CORE, SPEEDOMETER
12	AM 52344	*	(-)	DRIVE, SPEEDOMETER
13	M 63300	*	(-)	STRAP, TIE (2 USED)

*KIT LISTED BELOW INCLUDES ALL PARTS FOLLOWED BY AN ASTERISK:

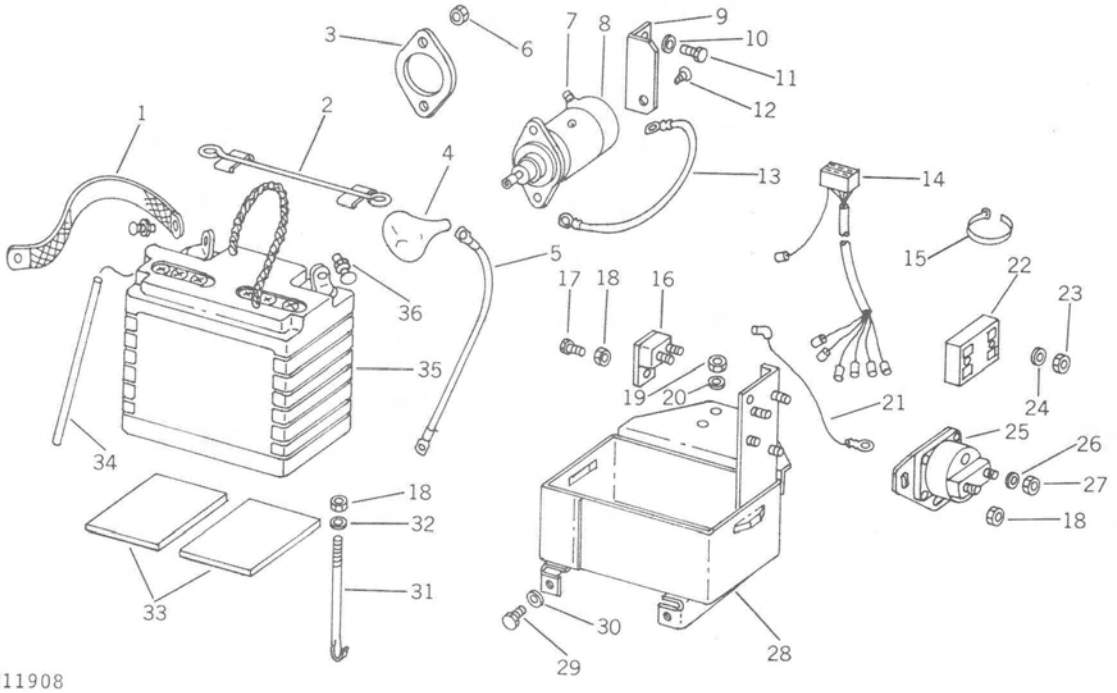
..	AM 52347		(-)	KIT, SPEEDOMETER

ELECTRIC START KIT
400 AND 500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52218	(-)	STRAP, GROUND
2	AM 52187	(-)	HOLD-DOWN, BATTERY
3	M 41125	(-)	BOOT
4	AM 52121	(-)	MOTOR, STARTER, COMPLETE
5	M 63669	(-)	BRACKET, SUPPORT, STARTER
I 6	12M 7008	(-)	WASHER, LOCK, 8 MM (2 USED)
7	19M 6887	(-)	SCREW, CAP, SOCKET HEAD, 8 MM X 18 MM (2 USED)
8	AM 52166	(-)	CABLE, SOLENOID TO STARTER
9	AM 52269	(-)	PLATE, BRUSH, AND HOLDER ASSEMBLY
10	AM 52268	(-)	DRIVE, STARTER ASSEMBLY
11	AM 52165	(-)	HARNESS, WIRING
12	AM 52168	(-)	CABLE, BATTERY (POSITIVE)
13	14H 778	(-)	NUT, 3/16"
14	M 63300	(-)	STRAP, TIE (2 USED)
15	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH, 3/16"
16	AM 52108	(-)	RECTIFIER
17	M 63418	(-)	CLAMP
18	3H 2139	(-)	BOLT, ROUND HEAD, 5/16" X 1-1/4"
19	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060"
20	AM 52119	(-)	BOX, BATTERY
21	... .	(-)	DRAIN, BATTERY BOX, 6-1/2" (SUB. M63270) (10 FT. LONG, CUT TO LENGTH)
22	M 63707	(-)	NUT, LOCK, 1/4"
23	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2"
24	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060"
25	AM 52219	(-)	SUPPORT, BASE, BATTERY
26	M 63378	(-)	BOLT, BATTERY HOLD-DOWN (2 USED)
27	M 63708	(-)	PAD, BATTERY (2 USED)
28	AM 52109	(-)	BREAKER, CIRCUIT, 6 AMP
29	M 63277	(-)	NUT, LOCK, 5/16"
I 30	AM 53945	(-)	SOLENOID
31	AM 33218	(-)	WIRE, LEAD
32	14H 785	(-)	NUT, SOLENOID TERMINAL, 5/16"
33	AM 52050	(-)	BATTERY (12-VOLT, 175 COLD-CRANKING AMPS, AT 0° F., 35-MINUTE RESERVE CAPACITY AT 25 AMPS) (NOT INCLUDED IN KIT)
34	... .	(-)	DRAIN, BATTERY, 16" (SUB. M63271) (10 FT. LONG, CUT TO LENGTH)
35	3H 1701	(-)	BOLT, ROUND HEAD, 1/4" X 3/4" (2 USED)
	14H 786	(-)	NUT, 1/4" (2 USED)
36	12H 246	(-)	WASHER, LOCK, NO. 10
37	14H 631	(-)	NUT, NO. 10-32
..	AM 52155	(-)	KIT, ELECTRIC START, COMPLETE (LESS BATTERY) (EXTRA EQUIPMENT)

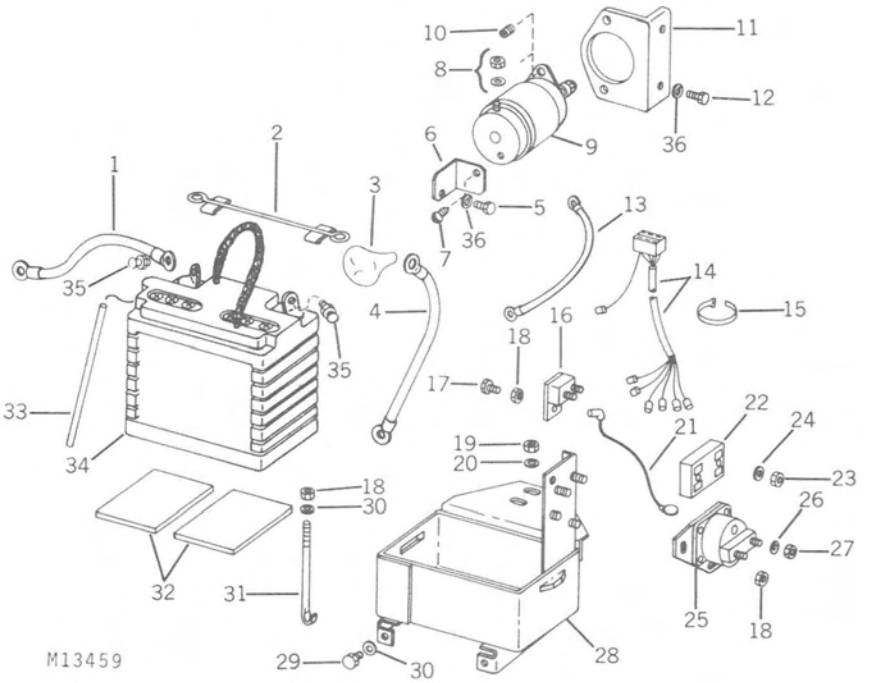
ELECTRIC START KIT
400 AND 500 (SERIAL NO. 11,001-)
600, JDX4 SPECIAL, JDX6 AND JDX8



M11908

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52218	(-)	STRAP, GROUND
2	AM 52187	(-)	HOLD-DOWN, BATTERY
3	M 63795	(-)	SPACER
4	M 41125	(-)	BOOT
5	AM 52468	(-)	CABLE, BATTERY, POSITIVE
6	M 63924	(-)	NUT, FLANGE 8 MM (2 USED)
7	14H 786	(-)	NUT, 1/4"
	12H 297	(-)	WASHER, LOCK, 1/4", INTERNAL TOOTH
8	AM 52454	(-)	MOTOR, STARTER
9	M 63848	(-)	BRACKET, TAIL (400, 500 AND 600)
	M 63956	(-)	BRACKET, TAIL (JDX8)
I 10	12M 7008	(-)	WASHER, LOCK, 8 MM (2 USED)
11	19M 6887	(-)	BOLT, 8 MM X 18 MM (2 USED)
12	37H 24	(-)	SCREW, THREAD CUTTING, 1/4" X 3/4"
13	AM 52618	(-)	CABLE, SOLENOID-TO-STARTER
14	AM 52467	(-)	HARNESS, WIRING
15	M 63300	(-)	STRAP, TIE
16	AM 52109	(-)	BREAKER, CIRCUIT, 6 AMP
17	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2"
18	B 14174	(-)	NUT, LOCK, 1/4" (5 USED)
19	M 63277	(-)	NUT, LOCK, 5/16"
20	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060"
21	AM 33218	(-)	WIRE, LEAD
22	AM 52466	(-)	RECTIFIER
I 23	14H 605	(-)	NUT, NO. 8 (2 USED)
24	12H 290	(-)	WASHER, LOCK, NO. 8 INTERNAL-TOOTH (2 USED)
25	AM 53945	(-)	SOLENOID
26	12H 291	(-)	WASHER, LOCK, 5/16", INTERNAL-TOOTH (2 USED)
27	14H 785	(-)	NUT, 5/16" (2 USED)
28	AM 52516	(-)	BOX, BATTERY
29	19H 1227	(-)	SCREW, CAP, 1/4" X 1/4" (2 USED)
30	24H 1753	(-)	WASHER, FLAT, 1/4" X 9/16" X 0.048" (2 USED)
31	M 63378	(-)	BOLT, BATTERY, HOLD-DOWN (2 USED)
32	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (2 USED)
33	M 63708	(-)	PAD, BATTERY (2 USED)
34	... .	(-)	DRAIN, BATTERY, 16" (SUB. M63271) (10 FT. LONG, CUT TO LENGTH)
35	AM 52050	(-)	BATTERY, 12-VOLT, 175 COLD CRANKING AMPS AT 0° F., 35-MINUTE RESERVE CAPACITY AT 25 AMPS (NOT INCLUDED IN KIT)
36	3H 1701	(-)	BOLT, ROUND HEAD, 1/4" X 3/4" (2 USED)
	14H 786	(-)	NUT, 1/4" (2 USED)
..	AM 52335	(-)	KIT, ELECTRIC START, COMPLETE (LESS BATTERY) (EXTRA EQUIPMENT)

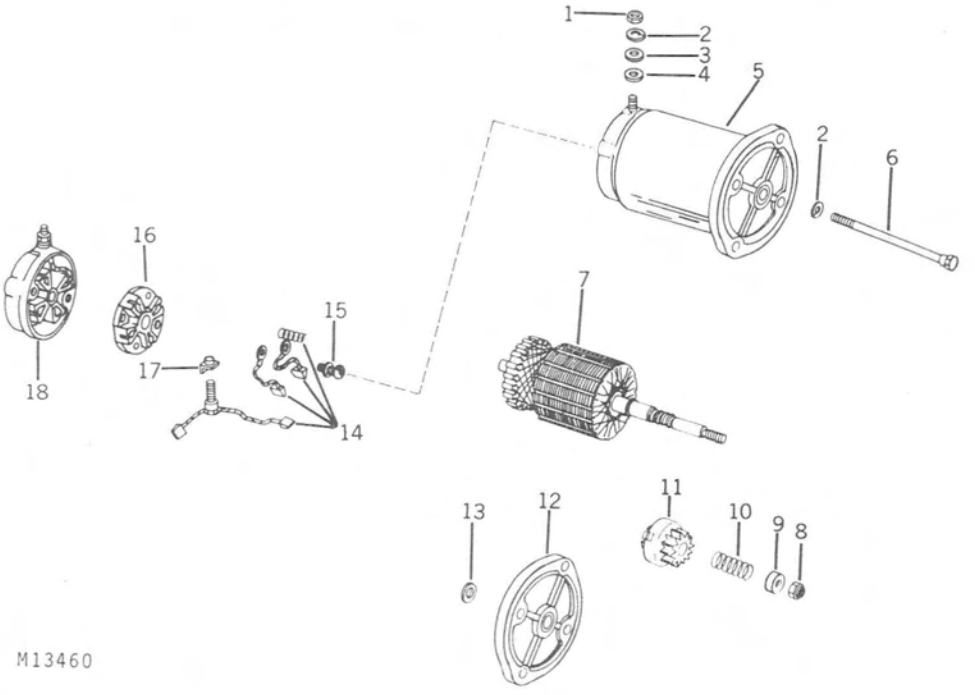
ELECTRIC START KIT
300 AND JDX4 (KOHLER ENGINE)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52468	(-)	CABLE, GROUND
2	AM 52187	(-)	HOLD-DOWN BATTERY
3	M 41125	(-)	BOOT
4	AM 52468	(-)	CABLE, BATTERY, POSITIVE
5	19H 1905	(-)	SCREW, CAP, 5/16" X 1"
6	M 63887	(-)	BRACKET, TAIL
7	37H 24	(-)	SCREW, THREAD-CUTTING, 1/4" X 3/4"
8	14H 786	(-)	NUT, 1/4"
	12H 297	(-)	WASHER, LOCK, INTERNAL-TOOTH, 1/4"
9	AM 52455	(-)	STARTER, MOTOR
10	19H 3053	(-)	SCREW, SOCKET HEAD, 5/16" X 1" (2 USED)
11	M 63889	(-)	BRACKET, FRONT MOUNTING
12	19H 1849	(-)	SCREW, CAP, 5/16" X 1-1/4" (2 USED)
13	AM 52618	(-)	CABLE, SOLENOID-TO-STARTER
14	AM 52467	(-)	HARNESS, WIRING
15	M 63300	(-)	STRAP, TIE
I 16	AM 52109	(-XXXXX)	BREAKER, CIRCUIT, 25 AMP
I	AM 33621	(XXXXX-)	BREAKER, CIRCUIT, 25 AMP
17	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2"
18	B 14174	(-)	NUT, LOCK, 1/4" (6 USED)
19	M 63277	(-)	NUT, LOCK, 5/16"
20	24H 1136	(-)	WASHER, FLAT, 11/32" X 11/16" X 0.060"
21	AM 33218	(-)	WIRE, LEAD
22	AM 52466	(-)	RECTIFIER
23	14H 605	(-)	NUT, NO. 8 (2 USED)
24	12H 290	(-)	WASHER, LOCK, INTERNAL-TOOTH, NO. 8 (2 USED)
I 25	AM 53945	(-)	SOLENOID
26	12H 291	(-)	WASHER, LOCK, INTERNAL-TOOTH, 5/16" (2 USED)
27	14H 785	(-)	NUT, 5/16" (2 USED)
28	AM 52516	(-)	BOX, BATTERY
29	19H 1227	(-)	SCREW, CAP, 1/4" X 1/2" (2 USED)
30	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (4 USED)
31	M 63378	(-)	BOLT, BATTERY HOLD-DOWN (2 USED)
32	M 63708	(-)	PAD, BATTERY (2 USED)
33	... .	(-)	DRAIN, BATTERY, 16" (SUB. M63271) (10 FT. LONG, CUT TO LENGTH)
34	AM 52050	(-)	BATTERY, 12-VOLT, 175 COLD CRANKING AMPS AT 0° F., 35-MINUTE RESERVE CAPACITY AT 25 AMPS (NOT INCLUDED IN KIT)
35	3H 1701	(-)	BOLT, RD. HD., 1/4" X 3/4" (2 USED)
	14H 786	(-)	NUT, 1/4" (2 USED)
36	12H 303	(-)	WASHER, LOCK, 5/16" (3 USED)
..	AM 52472	(-)	KIT, ELECTRIC START, COMPLETE (LESS BATTERY) (EXTRA EQUIPMENT)

NOTE: 300 SNOWMOBILE REQUIRES PURCHASE OF AM52830 RING GEAR FOR USE WITH ELECTRIC START KIT.

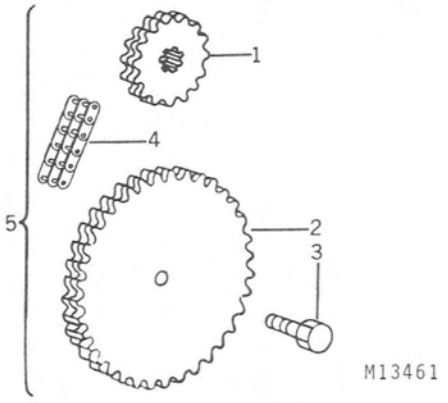
STARTER MOTOR (PERMANENT MAGNET FIELD)



M13460

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	14H 786	(-)	NUT, 1/4"
2	12H 302	(-)	WASHER, LOCK, 1/4" (3 USED)
3	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060"
4	M 41860	(-)	WASHER, INSULATING (2 USED)
5	AM 52454	(-)	MOTOR, STARTER, COMPLETE (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8)
	AM 52455	(-)	MOTOR, STARTER, COMPLETE (300 AND JDX4)
6	M 64100	(-)	BOLT, THRU (2 USED)
7	AM 52519	(-)	ARMATURE (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8)
	AM 52523	(-)	ARMATURE (300 AND JDX4)
8	M 46798	(-)	NUT, RETAINING
9	M 63859	(-)	SPACER, GEAR STOP
10	M 44781	(-)	SPRING, ANTI-DRIFT (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8)
	M 63754	(-)	SPRING, ANTI-DRIFT (300 AND JDX4)
11	AM 52556	(-)	DRIVE ASSEMBLY (400, 500, 600, JDX4 SPECIAL, JDX6 AND JDX8)
	AM 52559	(-)	DRIVE ASSEMBLY (300 AND JDX4)
12	AM 52560	(-)	FLANGE, MOUNTING, END CAP
13	M 44788	(-)	WASHER, THRUST
14	AM 32851	(-)	KIT, BRUSH AND SPRING
15	21H 1104	(-)	SCREW, MACHINE, NO. 10 X 5/8" (2 USED)
	12H 295	(-)	WASHER, LOCK, INTERNAL-TOOTH NO. 10 (2 USED)
16	M 47464	(-)	HOLDER, BRUSH
17	M 44795	(-)	BUSHING, INSULATING
18	AM 32852	(-)	CAP ASSEMBLY, COMMUTATOR END

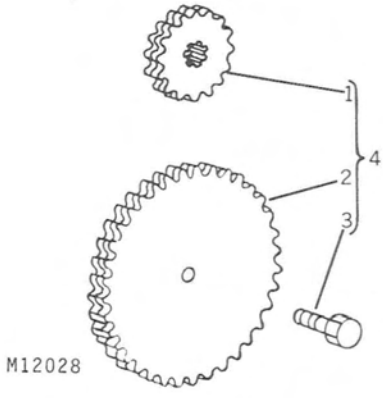
HIGH-TORQUE AND HIGH ALTITUDE KITS
JDX4 (SERIAL NO. -20,000)
300 (SERIAL NO. 20,001-)



KEY		PART NO.		SERIAL NO.	DESCRIPTION
1	M	64602	(	-)	SPROCKET, DRIVE, 15-TOOTH
2	M	64603	(	-)	SPROCKET, DRIVEN, 40-TOOTH
3	M	63678	(	-)	BOLT, LOCK, 3/8" X 1"
4	M	63125	(	-)	CHAIN, DRIVE, 92 PITCH
5	AM	53097	(	-)	KIT, HIGH-TORQUE (EXTRA EQUIPMENT)
..	AM	52724	* (	-)	KIT, HIGH ALTITUDE ROLLER ARM
..	M	64213	* (	-)	BRACKET, CAM (35°) HIGH ALTITUDE

*PARTS FOLLOWED BY AN ASTERISK MUST BE USED WITH AM53097 HIGH-TORQUE KIT FOR HIGH ALTITUDE

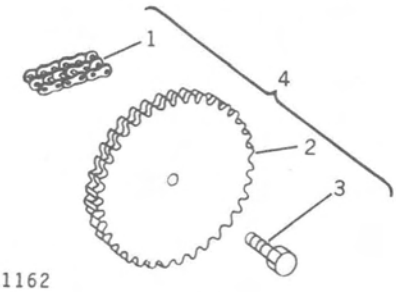
HIGH-TORQUE AND HIGH ALTITUDE KITS
JDX6 AND JDX8



KEY		PART NO.		SERIAL NO.	DESCRIPTION
1	M	63224	(	-)	SPROCKET, DRIVE, 16-TOOTH
2	M	63226	(	-)	SPROCKET, DRIVEN, 39-TOOTH
3	M	63678	(	-)	BOLT, LOCK, 3/8" X 1"
4	AM	52605	(	-)	KIT, HIGH-TORQUE (EXTRA EQUIPMENT)
..	AM	52874	* (	-20000)	KIT, HIGH ALTITUDE ROLLER ARM (JDX8 WITH SALSBURY CLUTCH ONLY)

*PARTS FOLLOWED BY AN ASTERISK MUST BE USED WITH AM52605 HIGH-TORQUE KIT FOR HIGH ALTITUDE

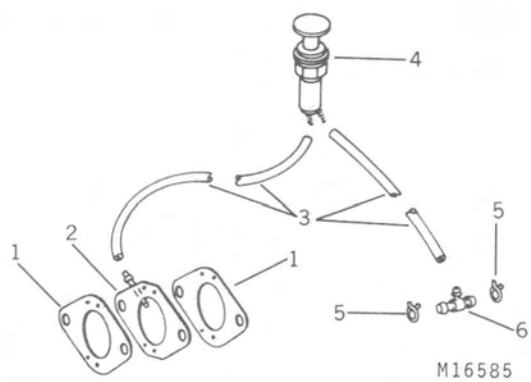
HIGH-TORQUE AND HIGH ALTITUDE KITS
400, 500, 600 AND JDX4 SPECIAL



KEY		PART NO.		SERIAL NO.	DESCRIPTION
1	M	63125		(-)	CHAIN, DRIVE, 92-PITCH
2	M	63226		(-)	SPROCKET, 39-TOOTH
3	M	63678		(-)	BOLT, LOCK, 3/8" X 1"
4	AM	52270		(-)	KIT, HIGH-TORQUE (EXTRA EQUIPMENT)
..	AM	52632	*	(11001 - 20000)	KIT, HIGH ALTITUDE ROLLER ARM (400)
..	M	64213	*	(11001 - 20000)	BRACKET, CAM (35°) HIGH ALTITUDE (400)
..	AM	52874	*	(11001 - 20000)	KIT, HIGH ALTITUDE ROLLER ARM (500 WITH SALSBURY CLUTCH)
..	AM	53003	*	(11001 - 20000)	KIT, HIGH ALTITUDE ROLLER ARM (500 WITH JOHN DEERE-COMET CLUTCH)
..	AM	52874	*	(- 20000)	KIT, HIGH ALTITUDE ROLLER ARM (600 WITH SALSBURY CLUTCH)
..	AM	53003	*	(- 20000)	KIT, HIGH ALTITUDE ROLLER ARM (600 WITH JOHN DEERE-COMET CLUTCH)
..	AM	53003	*	(20001 -)	KIT, HIGH ALTITUDE ROLLER ARM (400, 500, 600 AND JDX4 SPECIAL)

*PARTS FOLLOWED BY AN ASTERISK MUST BE USED WITH AM52270 HIGH-TORQUE KIT FOR HIGH ALTITUDE

PRIMER KIT

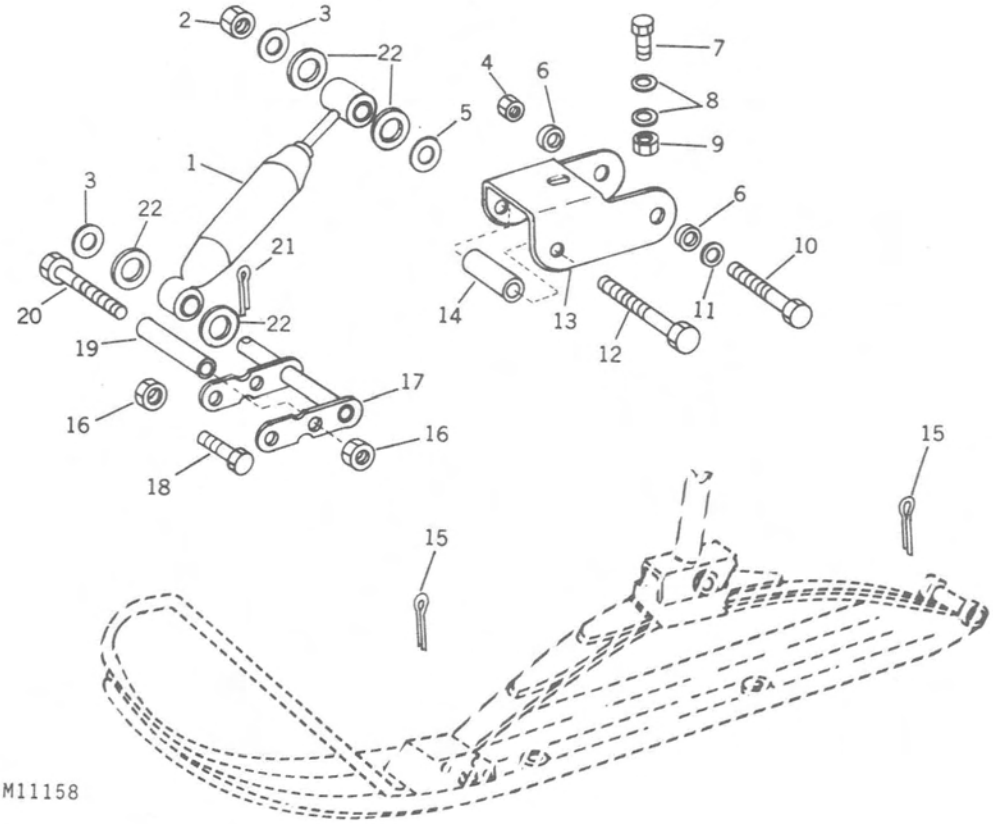


KEY		PART NO.		SERIAL NO.	DESCRIPTION
1	M	63952	*	(-)	GASKET (2 USED)
2	M	65522	*	(-)	PLATE, FLANGE (SERVICE ONLY)
3	M	65524	*	(-)	LINE, FUEL (SUB. M65595, 10 FT. (3.048 M) (CUT TO LENGTH) (SERVICE ONLY)
4	...	.....	*	(-)	PRIMER (SUB. AM53446)
5	M	64254	*	(-)	CLAMP, HOSE (2 USED)
6	M	65523		(-)	FITTING, TEE

*KIT LISTED BELOW INCLUDES ONE INTERNAL-TOOTH WASHER, ONE NUT AND ALL PARTS FOLLOWED BY AN ASTERISK

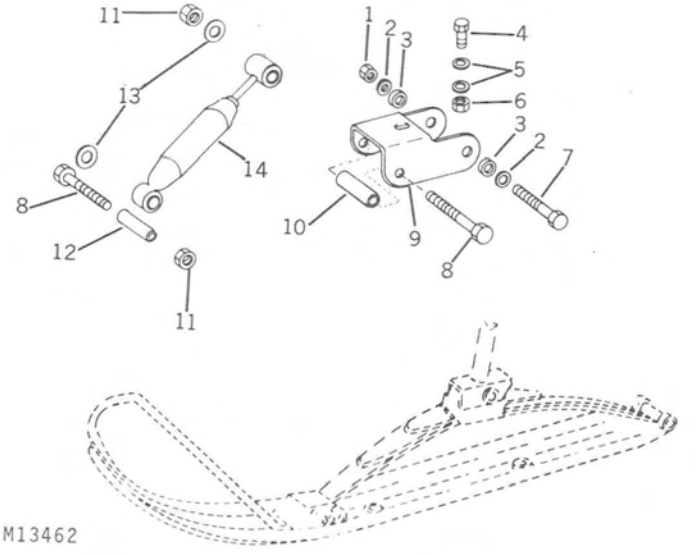
..	AM	53446		(-)	KIT, PRIMER

SHOCK ABSORBERS
400 AND 500 (SERIAL NO. -11,000)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52111	(-)	ABSORBER, SHOCK
2	M 17841	(-)	NUT, LOCK, 7/16" UNC
3	24H 1325	(-)	WASHER, FLAT, 7/16" X 59/64" X 0.060" (2 USED)
4	M 63265	(-)	NUT, LOCK, 3/8" UNF
5	24H 1700	(-)	WASHER, FLAT, 7/16" X 1" X 0.134"
6	M 63421	(-)	SPACER, SKI PIVOT (2 USED)
7	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8"
8	24H 1243	(-)	WASHER, FLAT, 11/32" X 5/8" X 0.060" (2 USED)
9	M 63277	(-)	NUT, LOCK, 5/16" UNC
10	19H 2466	(-)	SCREW, CAP, 3/8" X 3-3/4"
11	24H 1682	(-)	WASHER, FLAT, 13/32" X 7/8" X 0.120"
12	19H 2642	(-)	SCREW, CAP, 7/16" X 4-3/4"
13	M 63730	(-)	BRACKET, SPINDLE, R.H.
	M 63731	(-)	BRACKET, SPINDLE, L.H.
14	M 63729	(-)	SPACER, SPINDLE BRACKET
15	11H 233	(-)	PIN, COTTER, 3/32" X 1/2" (2 USED) (FOR SKI PINS)
16	M 63051	(-)	NUT, LOCK, 5/16" UNF (3 USED)
17	AM 52294	(-)	BRACKET, SKI
18	19H 2488	(-)	SCREW, CAP, 5/16" X 5/8"
19	M 63184	(-)	SPACER, SKI BRACKET
20	19H 3207	(-)	SCREW, CAP, 5/16" X 3-1/4"
21	11H 278	(-)	PIN, COTTER, 7/64" X 3/4"
22	24H 1139	(-)	WASHER, FLAT, 11/16" X 1-1/4" X 0.105" (4 USED)
..	AM 52154	(-)	KIT, SHOCK ABSORBER, COMPLETE

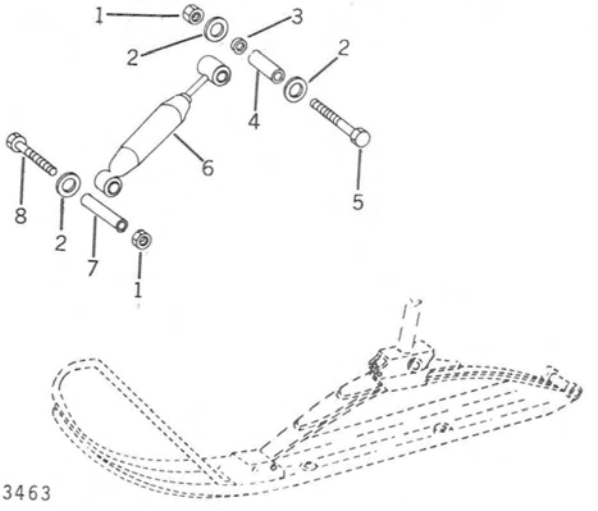
SHOCK ABSORBERS
400 AND 500 (SERIAL NO. 11,001-20,000)
600, JDX4 AND JDX8 (SERIAL NO. -20,000)



M13462

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 63265	(-)	NUT, LOCK, 3/8"
2	24H 1682	(-)	WASHER, FLAT, 13/32" X 7/8" X 0.120" (2 USED)
3	M 63421	(-)	SPACER (2 USED)
4	19H 2127	(-)	SCREW, CAP, 5/16" X 7/8"
5	24H 1243	(-)	WASHER, FLAT, 11/32" X 5/8" X 0.060" (2 USED)
6	M 63277	(-)	NUT, LOCK, 5/8"
7	19H 2466	(-)	SCREW, CAP, 3/8" X 3-3/4"
8	19H 2324	(-)	SCREW, CAP, 7/16" X 4-1/2" (2 USED)
9	M 63730	(-)	BRACKET, SPINDLE, R.H.
	M 63731	(-)	BRACKET, SPINDLE, L.H.
10	M 63729	(-)	SPACER, SPINDLE BRACKET
11	M 17841	(-)	NUT, LOCK, 7/16" (2 USED)
12	M 63884	(-)	SPACER, SPRING BRACKET
13	24H 1327	(-)	WASHER, FLAT, 15/32" X 1-1/8" X 0.105" (2 USED)
14	AM 52111	(-)	ABSORBER, SHOCK
..	AM 52446	(-)	KIT, SHOCK ABSORBER (STANDARD ON 600 AND JDX8) (EXTRA EQUIPMENT ON 400, 500, AND JDX4)

SHOCK ABSORBERS
ALL SNOWMOBILES (SERIAL NO. 20,001-)

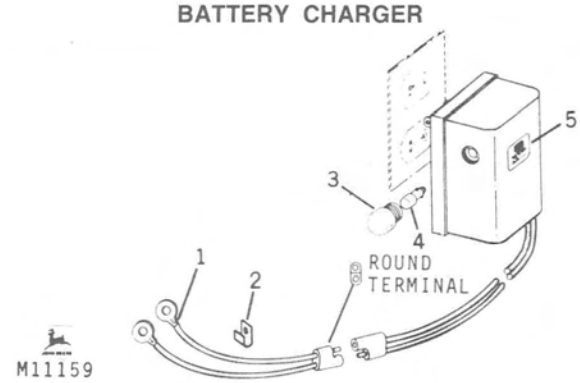


M13463

KEY	PART NO.		SERIAL NO.	DESCRIPTION
1	M 17841	(	-)	NUT, LOCK, 7/16" (2 USED)
2	24H 1327	(	-)	WASHER, FLAT, 15/32" X 1-1/8" X 0.105" (3 USED)
3	28H 1878	(	-)	SPACER
4	28H 1953	(	-)	SPACER, PIVOT
5	19H 1828	(	-)	SCREW, CAP, 7/16" X 4"
6	AM 52111	(	-)	SHOCK ABSORBER
7	M 63884	(	-)	SPACER, SPRING BRACKET
8	19H 2017	(	-)	SCREW, CAP, 7/16" X 4-1/4"
..	AM 52937	* (	-)	KIT, SHOCK ABSORBER (STANDARD ON 600, JDX6 AND JDX8) (EXTRA EQUIPMENT ON 300*, 400, 500 AND JDX4 SPECIAL)

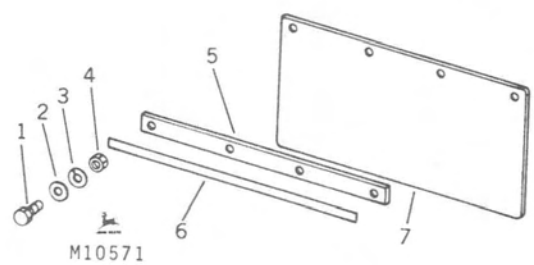
*NOTE: ON 300 SNOWMOBILES (SERIAL NO. 21,505) USE AM52446 SHOCK ABSORBER KIT

BATTERY CHARGER



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 32877	(-)	LEADS, BATTERY (ROUND TERMINAL)
2	N 10010	(-)	J-CLAMP
3	M 44212	(-)	LENS, INDICATOR
4	AM 32394	(-)	BULB (GE 44)
5	M 44216	(-)	DECAL, BATTERY CHARGER
..	AM 32400	(-)	KIT, CHARGER, COMPLETE

SNOW FLAP
400 AND 500 (SERIAL NO. -11,000)



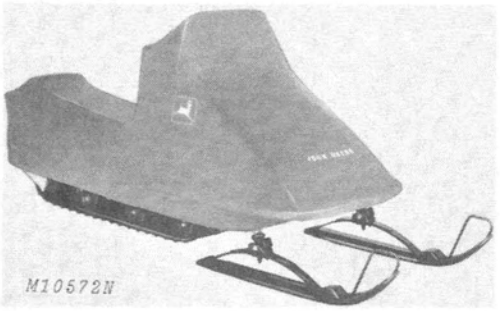
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	21H 1148	(-)	SCREW, MACHINE, NO. 10 X 3/4"
2	24H 1283	(-)	WASHER, FLAT, 7/32" X 1/2" X 0.048"
3	12H 246	(-)	WASHER, LOCK, NO. 10
4	14H 778	(-)	NUT, NO. 10
5	M 63215	(-)	STRAP
6	M 63700	(-)	STRIP, TRIM, REAR (25 YD. ROLL)
I 7	M 63213	(-)	FLAP, SNOW
..	AM 52232	(-)	KIT, SNOW FLAP, COMPLETE

SNOWMOBILE OIL



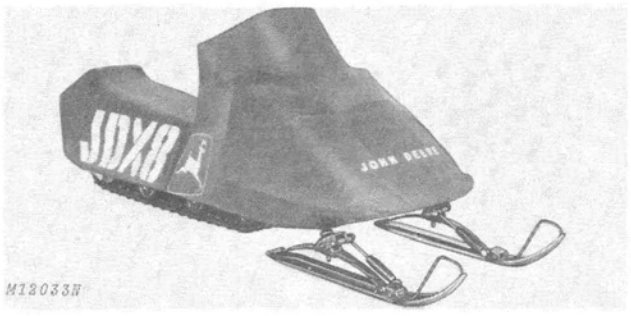
KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	PT 553	(-)	OIL, SNOWMOBILE, TWO CYCLE (1 U.S. QUART)
..	PT 560	(-)	OIL, SNOWMOBILE, TWO CYCLE (1 U.S. PINT)

SNOWMOBILE COVER (GREEN)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	AM 52145	(-11000)	COVER, SNOWMOBILE (400 AND 500)
..	AM 52465	(11001 -)	COVER, SNOWMOBILE (400 AND 500 WITHOUT BACKREST)
..	AM 52461	(11001 -)	COVER, SNOWMOBILE (400 AND 500 WITH BACKREST)
..	AM 52461	(2551 -)	COVER, SNOWMOBILE (600)
..	AM 52465	(20001 -)	COVER, SNOWMOBILE (300 WITHOUT BACKREST)
..	AM 52461	(20001 -)	COVER, SNOWMOBILE (300 WITH BACKREST)

SNOWMOBILE COVER (BLACK)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
..	AM 52462	(-)	COVER, SNOWMOBILE (WITH SMALL WINDSHIELD) (JDX4)
..	AM 52477	(-)	COVER, SNOWMOBILE (WITH SMALL WINDSHIELD) (JDX8)
..	AM 52658	(-)	COVER, SNOWMOBILE (WITH LARGE WINDSHIELD) (JDX) (WITH OR WITHOUT BACKREST) (JDX4, JDX4 SPECIAL, JDX6 AND JDX8)
..	AM 52984	(-)	EXTENSION, DRAW CORD (SERVICE ONLY)

HEAVY-DUTY SUSPENSION KIT (NOT ILLUSTRATED)

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 52648	(-)	KIT, HEAVY-DUTY SUSPENSION (INCLUDES ONE M64262 REAR SPRING R.H., ONE M64263 REAR SPRING L.H., THREE M64264 BOGIE AXLE SPRINGS AND THREE M64265 BOGIE AXLE SPRINGS.

MEMORANDA

PC-1415-(APR-76) LITHO IN U.S.A.

NUMERICAL INDEX

Part No.		Page	Key
	1917 SC	101	25
	1917 SC	102	25
	AM		
AM	30965	80	12
AM	30965	81	11
AM	31284	117	7
AM	32394	128	4
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AM	52318	9	19
AM	52319	9	19
AM	52320	29	1

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
AM 52320	29	1
AM 52321	21	6A
AM 52321	22	6A
AM 52324	13	8
AM 52324	13	8
AM 52324	13	8
AM 52325	13	9
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AM 52325	13	9
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AM 52331	32	..
AM 52333	36	..
AM 52335	120	..
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AM 52344	106	15
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AM 52344	118	12
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AM 52346	118	9
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AM 52374	62	24
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AM 52389	43	11
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AM 52394	63	26
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AM 52396	63	8
AM 52396	64	8
AM 52396	66	11
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AM 52510	57	4
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AM 52513	43	..
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AM 52521	46	7
AM 52522	41	14
AM 52523	122	7
AM 52524	41	13
AM 52525	41	19
AM 52526	41	16
AM 52527	41	16
AM 52528	41	16
AM 52529	41	15
AM 52530	41	15

NUMERICAL INDEX

Part No.	Page	Key
1917 SC	101	25
1917 SC	102	25
AM		
AM 30965	80	12
AM 30965	81	11
AM 31284	117	7
AM 32394	128	4
AM 32400	128	..
AM 32851	122	14
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AM 33218	120	21
AM 33218	121	21
AM 33621	121	16
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AM 34567	81	9
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AM 52014	109	3
AM 52016	26	7
AM 52017	26	3
AM 52018	28	6 A
AM 52019	28	6 A
AM 52020	104	26
AM 52020	106	24
AM 52021	104	20
AM 52021	106	22
AM 52022	104	26
AM 52022	105	25
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AM 52062	18	18
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AM 52319	9	19
AM 52320	29	1

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
AM 52320	29	1
AM 52321	21	6A
AM 52321	22	6A
AM 52324	13	8
AM 52324	13	8
AM 52324	13	8
AM 52325	13	9
AM 52325	13	9
AM 52325	13	9
AM 52328	32	..
AM 52331	32	..
AM 52333	36	..
AM 52335	120	..
AM 52336	19	9
AM 52339	86	16
AM 52340	115	1
AM 52343	118	5
AM 52344	104	12
AM 52344	105	11
AM 52344	106	15
AM 52344	111	18
AM 52344	118	12
AM 52345	118	1
AM 52346	117	14
AM 52346	118	9
AM 52350	24	6
AM 52351	19	5A
AM 52352	11	1B
AM 52352	11	1B
AM 52352	11	1B
AM 52354	27	6
AM 52355	27	2
AM 52356	14	9
AM 52357	37	1
AM 52358	37	4
AM 52358	38	4
AM 52359	37	6
AM 52359	37	11
AM 52359	38	6
AM 52359	38	11
AM 52359	39	6
AM 52359	40	6
AM 52360	37	11
AM 52361	32	1
AM 52362	42	9
AM 52363	42	11
AM 52364	73	6
AM 52364	74	6
AM 52365	73	5
AM 52365	74	5
AM 52366	82	5
AM 52367	82	8
AM 52367	82	8
AM 52368	61	2
AM 52368	62	2
AM 52369	61	27
AM 52370	37	2
AM 52371	69	2
AM 52372	69	4
AM 52373	61	25
AM 52373	62	27
AM 52374	61	22
AM 52374	62	24
AM 52375	61	18
AM 52376	61	21
AM 52376	62	11
AM 52376	65	12
AM 52377	69	9
AM 52378	69	10
AM 52379	61	4
AM 52380	62	16
AM 52380	65	16
AM 52380	69	1
AM 52380	70	10
AM 52380	71	10
AM 52381	62	17
AM 52381	65	15
AM 52381	69	1
AM 52381	70	10
AM 52381	71	10
AM 52382	56	7
AM 52385	37	11
AM 52386	37	2
AM 52386	38	2
AM 52387	37	1
AM 52387	38	1
AM 52388	42	9
AM 52388	43	9
AM 52389	42	11
AM 52389	43	11
AM 52390	73	6
AM 52391	82	10
AM 52391	84	5
AM 52392	82	8
AM 52393	63	5
AM 52393	64	5
AM 52394	63	26
AM 52395	63	7
AM 52396	63	8
AM 52396	64	8
AM 52396	66	11
AM 52398	63	14
AM 52399	69	9
AM 52399	71	1
AM 52400	69	10
AM 52400	71	8
AM 52401	69	2
AM 52401	71	2
AM 52402	69	4
AM 52402	71	4
AM 52403	57	4
AM 52404	32	1
AM 52405	37	11
AM 52405	37	12
AM 52405	38	12
AM 52405	39	12
AM 52405	40	12
AM 52408	10	27
AM 52412	30	1
AM 52413	13	2
AM 52414	93	15
AM 52415	14	1
AM 52416	14	14
AM 52417	14	12
AM 52418	52	1
AM 52418	55	1
AM 52419	52	9
AM 52420	52	11
AM 52421	16	1
AM 52426	21	6B
AM 52426	22	6B
AM 52432	72	11
AM 52434	19	3
AM 52435	19	20
AM 52439	10	27
AM 52440	10	23
AM 52441	10	23
AM 52443	34	..
AM 52446	126	..
AM 52448	107	..
AM 52448	107	8
AM 52449	117	13
AM 52449	118	4
AM 52449	118	5
AM 52450	115	14
AM 52451	14	1
AM 52452	14	14
AM 52453	14	12
AM 52454	120	8
AM 52454	122	5
AM 52455	121	9
AM 52455	122	5
AM 52461	129	..
AM 52462	129	..
AM 52463	100	14
AM 52464	106	26
AM 52465	129	..
AM 52466	120	22
AM 52466	121	22
AM 52467	120	14
AM 52467	121	14
AM 52468	120	5
AM 52468	121	1
AM 52468	121	4
AM 52472	121	..
AM 52474	19	26
AM 52477	129	..
AM 52478	19	25
AM 52478	19	26
AM 52482	92	19
AM 52482	93	5
AM 52482	94	25
AM 52483	38	1
AM 52484	40	2
AM 52485	38	2
AM 52486	40	3
AM 52487	40	1
AM 52489	38	11
AM 52490	40	14
AM 52491	40	5
AM 52492	32	1
AM 52492	32	1
AM 52493	34	1
AM 52494	43	9
AM 52495	43	11
AM 52496	45	11
AM 52497	45	13
AM 52498	75	5
AM 52498	76	7
AM 52498	77	2
AM 52499	82	8
AM 52499	82	8
AM 52500	84	7
AM 52501	82	6
AM 52501	82	6
AM 52501	84	6
AM 52503	62	4
AM 52504	62	28
AM 52505	64	25
AM 52506	64	7
AM 52508	62	7
AM 52509	56	10
AM 52510	57	4
AM 52511	58	6
AM 52512	43	..
AM 52513	43	..
AM 52514	45	..
AM 52515	53	12
AM 52515	54	1
AM 52516	120	28
AM 52516	121	28
AM 52517	52	20
AM 52518	52	16
AM 52519	122	7
AM 52520	36	5
AM 52521	46	7
AM 52522	41	14
AM 52523	122	7
AM 52524	41	13
AM 52525	41	19
AM 52526	41	16
AM 52527	41	16
AM 52528	41	16
AM 52529	41	15
AM 52530	41	15

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
AM 52531	41	15
AM 52532	41	21
AM 52533	36	..
AM 52534	59	9
AM 52535	72	2
AM 52536	72	3
AM 52537	72	5
AM 52538	78	1
AM 52539	78	3
AM 52540	80	9
AM 52541	80	8
AM 52542	80	7
AM 52544	80	6
AM 52545	46	..
AM 52546	32	..
AM 52546	33	..
AM 52546	34	..
AM 52546	35	..
AM 52549	117	20
AM 52549	118	7
AM 52550	67	1
AM 52551	67	..
AM 52551	67	14
AM 52552	59	4
AM 52553	67	7
AM 52554	67	9
AM 52554	68	7
AM 52555	67	8
AM 52556	122	11
AM 52557	86	16
AM 52558	86	16
AM 52559	122	11
AM 52560	122	12
AM 52561	72	11
AM 52563	104	6
AM 52563	105	6
AM 52563	106	10
AM 52567	53	1
AM 52567	54	2
AM 52568	90	1B
AM 52568	90	1B
AM 52568	90	1B
AM 52570	53	13
AM 52571	53	8
AM 52602	100	6
AM 52603	86	9
AM 52603	86	9
AM 52603	86	9
AM 52604	86	3
AM 52604	86	3
AM 52604	86	3
AM 52605	123	4
AM 52613	69	13
AM 52613	71	15
AM 52614	72	11
AM 52616	24	14
AM 52617	15	7
AM 52617	16	7
AM 52617	24	21
AM 52618	120	13
AM 52618	121	13
AM 52619	114	13
AM 52619	115	10
AM 52619	116	11
AM 52620	96	9
AM 52621	52	15
AM 52624	52	15
AM 52625	52	9
AM 52626	101	9
AM 52626	102	9
AM 52627	97	3
AM 52628	97	6
AM 52629	97	8
AM 52630	97	7
AM 52631	95	8
AM 52631	98	8
AM 52632	98	5
AM 52632	98	6
AM 52632	98	6
AM 52632	124	..
AM 52633	52	13
AM 52635	24	14
AM 52639	72	11
AM 52640	72	11
AM 52641	70	15
AM 52641	71	15
AM 52641	72	11
AM 52642	71	15
AM 52643	72	11
AM 52644	72	11
AM 52645	72	11
AM 52646	69	13
AM 52647	69	13
AM 52648	106	..
AM 52648	129	1
AM 52649	97	19
AM 52650	97	18
AM 52651	100	14
AM 52658	129	..
AM 52662	82	10
AM 52662	84	5
AM 52663	114	11
AM 52664	97	3
AM 52664	97	3
AM 52665	21	..
AM 52665	22	..
AM 52666	113	20
AM 52674	113	6
AM 52722	55	10
AM 52724	98	6
AM 52724	123	..
AM 52784	112	13
AM 52830	41	3
AM 52831	59	7
AM 52832	59	7
AM 52833	67	1
AM 52834	59	4
AM 52835	36	..
AM 52836	33	..
AM 52837	35	..
AM 52838	35	..
AM 52839	10	27
AM 52840	9	3
AM 52841	9	3
AM 52847	117	10
AM 52847	118	6
AM 52849	64	28
AM 52874	123	..
AM 52874	124	..
AM 52875	86	16
AM 52876	86	16
AM 52877	88	7
AM 52878	30	1
AM 52880	28	6B
AM 52881	28	6B
AM 52884	28	15
AM 52886	116	21
AM 52887	116	7
AM 52888	19	5B
AM 52901	54	9
AM 52902	30	14
AM 52903	30	1
AM 52904	30	14
AM 52905	30	1
AM 52909	106	23
AM 52913	106	10
AM 52913	111	4
AM 52919	106	23
AM 52923	30	14
AM 52924	30	1
AM 52932	55	8
AM 52937	127	..
AM 52942	33	..
AM 52947	113	1
AM 52948	112	10
AM 52949	112	10
AM 52950	113	7
AM 52951	112	6
AM 52952	112	5
AM 52953	113	16
AM 52954	54	4
AM 52955	55	3
AM 52955	55	7
AM 52959	17	21
AM 52960	116	15
AM 52961	116	1
AM 52963	116	23
AM 52971	28	..
AM 52971	28	14
AM 52979	25	18
AM 52984	129	..
AM 52987	46	7
AM 52993	68	13
AM 52995	99	16
AM 52996	99	1
AM 52997	99	6
AM 52998	99	5
AM 52998	99	6
AM 52999	99	3
AM 53000	99	2
AM 53001	70	15
AM 53001	71	15
AM 53001	72	11
AM 53002	99	12
AM 53003	124	..
AM 53004	99	13
AM 53005	99	15
AM 53006	70	15
AM 53006	71	15
AM 53006	72	11
AM 53007	70	15
AM 53007	71	15
AM 53007	72	11
AM 53008	70	15
AM 53008	71	15
AM 53008	72	11
AM 53011	88	24
AM 53014	70	15
AM 53014	71	15
AM 53015	70	15
AM 53015	71	15
AM 53016	70	15
AM 53016	71	15
AM 53016	72	11
AM 53017	59	9
AM 53017	60	4
AM 53018	70	15
AM 53018	71	15
AM 53018	72	11
AM 53019	70	15
AM 53019	72	11
AM 53020	70	15
AM 53020	72	11
AM 53021	91	5
AM 53022	91	1
AM 53023	91	6
AM 53024	91	3
AM 53025	91	7
AM 53026	91	4
AM 53027	91	3
AM 53027	91	3
AM 53030	40	14
AM 53031	40	2
AM 53032	40	3
AM 53033	40	1

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
AM 53034	39	4
AM 53034	40	5
AM 53035	35	1
AM 53036	45	13
AM 53037	45	11
AM 53040	84	10
AM 53041	66	26
AM 53042	66	24
AM 53043	66	10
AM 53044	66	27
AM 53045	71	2
AM 53046	71	4
AM 53047	58	6
AM 53048	45	..
AM 53049	40	2
AM 53050	40	3
AM 53051	40	1
AM 53052	45	13
AM 53053	45	11
AM 53054	45	..
AM 53055	39	11
AM 53056	39	2
AM 53057	39	1
AM 53058	44	13
AM 53059	44	11
AM 53060	83	9
AM 53061	65	2
AM 53062	65	7
AM 53063	65	14
AM 53064	65	8
AM 53065	65	4
AM 53066	70	2
AM 53067	70	4
AM 53068	70	1
AM 53069	70	8
AM 53070	58	10
AM 53071	44	..
AM 53072	39	2
AM 53073	39	1
AM 53074	33	1
AM 53075	44	13
AM 53076	44	11
AM 53077	44	..
AM 53085	89	2
AM 53086	88	20
AM 53087	88	17
AM 53088	88	18
AM 53089	88	5
AM 53090	88	15
AM 53091	89	1
AM 53092	55	1
AM 53093	86	3
AM 53096	91	12
AM 53097	123	5
AM 53114	60	4
AM 53115	81	12
AM 53117	60	6
AM 53118	60	9
AM 53119	68	8
AM 53165	68	6
AM 53166	68	12
AM 53167	68	1
AM 53168	63	11
AM 53168	64	11
AM 53168	66	6
AM 53169	83	9
AM 53170	65	8
AM 53224	91	13
AM 53225	91	15
AM 53226	91	14
AM 53227	91	14
AM 53228	15	7
AM 53228	16	7
AM 53228	25	19
AM 53234	83	..
AM 53234	84	..
AM 53346	112	21
AM 53346	112	23
AM 53370	115	20
AM 53446	124	4
AM 53476	99	4
AM 53741	99	15
AM 53945	119	30
AM 53945	120	25
AM 53945	121	25
AR		
AR 21840	90	10
AT		
AT 22970	114	5
AT 22970	117	4
B		
B 14174	120	18
B 14174	121	18
H		
H 29532	101	4
H 29532	102	4
H 64373	101	17
H 64373	102	17
H 65107	116	6
H 80115	114	19
JD		
JD 8551	111	5
JD 8555	104	2
JD 8555	105	2
JD 8555	106	2
JD 8555	111	12
JD 9217	101	5
JD 9217	102	5
L		
L 1152 N	95	13
L 1152 N	96	12
L 1152 N	97	13
L 1152 N	98	13
L 1921 C	104	1
L 1921 C	105	1
L 1921 C	106	1
L 1921 C	111	10
M		
M 2396 T	81	5
M 10011	17	5
M 17841	125	2
M 17841	126	11
M 17841	127	1
M 40413	92	18
M 40721	88	27
M 41125	119	3
M 41125	120	4
M 41125	121	3
M 41435	17	22
M 41563	101	28
M 41860	122	4
M 42010	46	2
M 43639	21	20
M 43639	22	20
M 43735	15	5
M 43735	16	5
M 43735	112	3
M 44212	128	3
M 44216	128	5
M 44391	17	3
M 44391	21	17
M 44781	122	10
M 44788	122	13
M 44795	122	17
M 46798	122	8
M 47217	81	1
M 47218	81	2
M 47219	81	3
M 47221	81	6
M 47222	81	7
M 47223	81	10
M 47464	122	16
M 47470	33	16
M 47470	35	18
M 63000	104	27
M 63000	105	26
M 63001	104	27
M 63002	29	13
M 63004	100	6
M 63006	31	3A
M 63009	110	9
M 63010	110	17
M 63011	107	10
M 63012	107	7
M 63012	108	7
M 63012	109	7
M 63014	107	9
M 63014	108	9
M 63014	109	9
M 63015	110	7
M 63016	110	16
M 63017	110	3
M 63018	110	17
M 63019	107	10
M 63019	109	10
M 63022	26	8
M 63022	27	7
M 63023	26	8
M 63023	27	7
M 63035	41	22
M 63035	104	19
M 63035	105	18
M 63036	104	17
M 63036	105	16
M 63036	106	19
M 63038	104	14
M 63038	105	13
M 63039	104	21
M 63039	105	20
M 63039	106	25
M 63039	113	3
M 63040	104	18
M 63040	105	17
M 63040	106	20
M 63041	104	18
M 63041	105	17
M 63041	106	20
M 63042	104	15
M 63042	105	14
M 63043	104	19
M 63044	28	20
M 63049	28	21
M 63050	28	8
M 63051	125	16

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63052	28	16
M 63059	10	9
M 63059	11	14
M 63059	12	18
M 63080	10	13
M 63108	110	15
M 63109	110	13
M 63110	29	2
M 63110	30	2
M 63111	29	3
M 63111	30	3
M 63112	28	4
M 63113	28	2
M 63115	13	10
M 63115	14	4
M 63115	30	16
M 63115	103	4
M 63116	31	6
M 63117	31	6
M 63118	31	9
M 63121	103	13
M 63122	103	14
M 63123	95	20
M 63124	96	2
M 63125	103	15
M 63125	123	4
M 63125	124	1
M 63126	92	1
M 63126	93	1
M 63126	94	2
M 63127	92	20
M 63127	93	21
M 63127	94	24
M 63132	103	9
M 63132	105	27
M 63133	104	5
M 63133	105	27
M 63135	102	19
M 63136	104	8
M 63136	105	7
M 63136	105	7
M 63137	104	8
M 63137	106	11
M 63138	104	10
M 63138	105	9
M 63138	106	13
M 63138	111	16
M 63139	101	20
M 63139	102	20
M 63146	18	2
M 63147	18	1
M 63147	19	6
M 63150	17	19 A
M 63155	9	14
M 63161	15	3
M 63161	15	3
M 63161	15	3
M 63161	16	3
M 63161	20	21
M 63177	20	3
M 63177	21	4
M 63177	22	4
M 63184	125	19
M 63189	20	7
M 63191	18	8
M 63199	9	5
M 63199	10	12
M 63200	9	4
M 63200	10	3
M 63200	112	2
M 63202	51	11
M 63210	101	14
M 63210	102	14
M 63213	11	9
M 63213	128	7
M 63214	11	10
M 63215	11	10
M 63215	12	14
M 63215	128	5
M 63224	101	21
M 63224	102	21
M 63224	103	1
M 63224	103	1
M 63224	123	1
M 63225	103	3
M 63226	103	8
M 63226	123	2
M 63226	124	2
M 63227	103	5
M 63228	103	10
M 63229	101	15
M 63229	102	15
M 63232	28	9
M 63234	107	8
M 63236	107	4
M 63236	108	4
M 63236	109	4
M 63237	110	12
M 63241	107	1
M 63242	107	6
M 63243	107	5
M 63244	107	6
M 63244	107	6
M 63244	108	6
M 63244	108	6
M 63245	107	5
M 63245	107	5
M 63245	108	5
M 63245	108	5
M 63246	107	1
M 63246	108	1
M 63247	10	6
M 63247	11	11
M 63247	12	15
M 63248	10	8
M 63248	11	13
M 63248	12	17
M 63258	102	28
M 63259	102	29
M 63263	92	8
M 63263	93	11
M 63263	94	14
M 63265	28	19
M 63265	125	4
M 63265	126	1
M 63270	88	26
M 63270	92	2
M 63270	92	22
M 63270	93	2
M 63270	93	23
M 63270	94	3
M 63270	94	27
M 63270	119	21
M 63271	119	34
M 63271	120	34
M 63271	121	33
M 63277	9	17
M 63277	12	7
M 63277	15	11
M 63277	16	11
M 63277	17	9
M 63277	18	7
M 63277	19	21
M 63277	23	7
M 63277	24	13
M 63277	25	12
M 63277	29	5
M 63277	30	5
M 63277	52	7
M 63277	53	5
M 63277	91	8
M 63277	92	14
M 63277	93	20
M 63277	94	23
M 63277	100	7
M 63277	102	34
M 63277	103	4
M 63277	104	7
M 63277	104	13
M 63277	104	16
M 63277	105	5
M 63277	105	12
M 63277	105	15
M 63277	106	8
M 63277	111	3
M 63277	112	20
M 63277	113	23
M 63277	119	29
M 63277	120	19
M 63277	121	19
M 63277	125	9
M 63277	126	6
M 63279	28	17
M 63284	114	27
M 63296	114	2
M 63296	115	2
M 63297	114	3
M 63297	115	3
M 63297	116	3
M 63298	114	7
M 63298	115	16
M 63298	116	17
M 63300	93	27
M 63300	94	10
M 63300	118	13
M 63300	119	14
M 63300	120	15
M 63300	121	15
M 63301	114	6
M 63301	115	17
M 63301	116	18
M 63306	104	9
M 63306	105	8
M 63306	106	12
M 63306	111	15
M 63306	117	19
M 63306	118	10
M 63309	117	8
M 63328	23	9
M 63329	117	1
M 63331	90	3
M 63335	114	26
M 63338	103	15
M 63339	103	8
M 63339	103	8
M 63341	102	21
M 63341	103	1
M 63342	103	8
M 63343	20	8
M 63344	20	8
M 63346	15	8
M 63347	15	8
M 63348	9	7
M 63348	10	14
M 63348	14	10
M 63356	9	2
M 63356	23	5
M 63356	24	9
M 63368	31	7
M 63370	28	13
M 63371	23	6
M 63373	20	5
M 63378	119	26
M 63378	120	31
M 63378	121	31

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63380	15	16
M 63381	15	16
M 63382	15	4
M 63383	15	4
M 63384	18	16
M 63384	19	22
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M 63559	42	14
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M 63596	15	16
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M 63599	56	2
M 63600	56	5
M 63601	56	6
M 63603	56	3
M 63603	56	6
M 63603	58	6
M 63604	56	8
M 63604	56	11
M 63605	56	4

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63605	56	7
M 63605	58	7
M 63608	47	6
M 63610	47	5
M 63611	47	7
M 63612	73	18
M 63612	74	18
M 63613	73	15
M 63613	74	15
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M 63725	64	19
M 63725	65	20
M 63725	66	16
M 63726	47	7
M 63726	48	7
M 63728	69	12
M 63728	70	14

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63728	71	14
M 63729	125	14
M 63729	126	10
M 63730	125	13
M 63730	126	9
M 63731	125	13
M 63731	126	9
M 63735	92	6
M 63736	20	9
M 63738	9	21
M 63738	10	26
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M 63775	9	2
M 63775	10	2
M 63775	17	23
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M 63775	25	10
M 63775	115	7
M 63775	116	8
M 63776	115	8
M 63776	116	9
M 63778	24	12
M 63783	17	25
M 63786	17	20
M 63787	17	24
M 63788	17	19B
M 63795	120	3
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M 63817	21	7
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M 63846	16	16
M 63847	16	16
M 63848	120	9
M 63850	16	16
M 63851	16	16
M 63857	12	8
M 63858	12	11
M 63859	122	9
M 63861	13	5
M 63865	102	30
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M 63881	21	21
M 63881	22	21
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M 63884	127	7
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M 63885	22	7
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M 63889	121	11
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M 63891	16	8
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M 63907	31	3A
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M 63931	21	27
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M 63933	31	3A
M 63936	40	4
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M 63972	76	15
M 63972	77	11
M 63973	75	4
M 63973	76	6
M 63973	77	1
M 63974	82	4

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63605	56	7
M 63605	58	7
M 63608	47	6
M 63610	47	5
M 63611	47	7
M 63612	73	18
M 63612	74	18
M 63613	73	15
M 63613	74	15
M 63614	73	16
M 63614	74	16
M 63615	73	32
M 63615	74	32
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M 63621	42	..
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M 63621	44	9
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M 63623	42	12
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M 63625	73	27
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M 63626	76	28
M 63626	77	26
M 63627	73	15
M 63628	73	8
M 63628	74	12
M 63629	82	4
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M 63634	57	2
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M 63640	47	3
M 63640	48	3
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M 63641	47	4
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M 63642	48	6
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M 63662	25	16
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M 63668	79	19
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M 63672	24	4
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M 63683	37	11
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M 63707	11	4
M 63707	12	4
M 63707	13	14
M 63707	19	12
M 63707	20	19
M 63707	21	23
M 63707	22	23
M 63707	29	11
M 63707	30	11
M 63707	51	12
M 63707	54	6
M 63707	55	5
M 63707	55	9
M 63707	91	2
M 63707	92	15
M 63707	93	9
M 63707	94	12
M 63707	100	2
M 63707	110	10
M 63707	114	25
M 63707	115	9
M 63707	116	10
M 63707	116	24
M 63707	119	22
M 63708	119	27
M 63708	120	33
M 63708	121	32
M 63709	20	18
M 63709	21	24
M 63709	22	24
M 63711	20	17
M 63711	21	16
M 63711	22	16
M 63711	23	13
M 63711	24	17
M 63711	25	14
M 63714	117	9
M 63717	17	6
M 63718	51	6
M 63718	52	17
M 63718	53	9
M 63721	26	5
M 63722	114	10
M 63723	73	28
M 63724	73	12
M 63725	62	21
M 63725	63	20
M 63725	64	19
M 63725	65	20
M 63725	66	16
M 63726	47	7
M 63726	48	7
M 63728	69	12
M 63728	70	14

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63728	71	14
M 63729	125	14
M 63729	126	10
M 63730	125	13
M 63730	126	9
M 63731	125	13
M 63731	126	9
M 63735	92	6
M 63736	20	9
M 63738	9	21
M 63738	10	26
M 63754	122	10
M 63775	9	2
M 63775	9	2
M 63775	10	2
M 63775	17	23
M 63775	24	11
M 63775	25	10
M 63775	115	7
M 63775	116	8
M 63776	115	8
M 63776	116	9
M 63778	24	12
M 63783	17	25
M 63786	17	20
M 63787	17	24
M 63788	17	19B
M 63795	120	3
M 63796	10	4
M 63796	11	9
M 63796	11	9
M 63796	12	13
M 63797	11	9
M 63798	20	7
M 63798	21	8
M 63798	22	8
M 63802	24	7
M 63802	25	7
M 63803	21	7
M 63803	22	7
M 63804	21	3
M 63804	22	3
M 63805	19	7
M 63805	19	7
M 63806	19	11
M 63807	19	1
M 63809	107	10
M 63809	108	10
M 63809	109	10
M 63810	107	8
M 63810	108	8
M 63810	109	8
M 63812	31	6
M 63812	31	6
M 63813	52	3
M 63813	53	3
M 63813	54	7
M 63813	55	6
M 63813	55	10
M 63816	115	12
M 63816	116	13
M 63817	21	7
M 63817	22	7
M 63820	27	4
M 63831	10	21
M 63838	12	10
M 63843	100	6
M 63843	100	6
M 63844	12	9
M 63846	16	16
M 63847	16	16
M 63848	120	9
M 63850	16	16
M 63851	16	16
M 63857	12	8
M 63858	12	11
M 63859	122	9
M 63861	13	5
M 63865	102	30
M 63867	24	20
M 63872	24	15
M 63875	9	14
M 63875	10	21
M 63876	10	5
M 63876	12	14
M 63881	21	21
M 63881	22	21
M 63883	21	26
M 63883	22	26
M 63883	90	9
M 63884	126	12
M 63884	127	7
M 63885	20	5
M 63885	21	7
M 63885	22	7
M 63887	121	6
M 63889	121	11
M 63890	16	8
M 63891	16	8
M 63892	14	8
M 63893	14	6
M 63894	24	1
M 63900	9	6
M 63900	10	11
M 63900	11	16
M 63900	12	20
M 63900	15	6
M 63900	16	6
M 63901	52	5
M 63901	53	4
M 63902	52	6
M 63902	53	6
M 63903	19	13
M 63904	24	22
M 63904	25	13
M 63904	91	10
M 63904	93	18
M 63904	94	21
M 63905	19	4
M 63906	19	10
M 63907	31	3A
M 63908	15	4
M 63908	15	4
M 63908	15	4
M 63908	16	4
M 63909	15	4
M 63909	15	4
M 63909	15	4
M 63909	16	4
M 63911	95	20
M 63912	97	20
M 63913	100	13
M 63919	102	29
M 63920	102	28
M 63921	102	30
M 63922	100	6
M 63923	21	22
M 63923	22	22
M 63924	120	6
M 63925	52	14
M 63926	15	2
M 63926	15	2
M 63926	15	2
M 63926	16	2
M 63928	52	14
M 63929	9	22
M 63929	10	25
M 63930	21	27
M 63931	21	27
M 63931	22	27
M 63932	101	19
M 63932	102	19
M 63933	31	3A
M 63936	40	4
M 63937	34	2
M 63938	34	23
M 63939	34	9
M 63939	35	19
M 63940	34	17
M 63940	35	14
M 63940	45	..
M 63941	34	19
M 63943	45	..
M 63943	45	9
M 63944	43	3
M 63945	43	12
M 63946	43	3
M 63947	43	12
M 63948	45	14
M 63949	45	15
M 63950	42	10
M 63950	43	..
M 63950	43	10
M 63951	45	..
M 63951	45	12
M 63952	42	14
M 63952	43	..
M 63952	43	14
M 63952	47	4
M 63952	48	9
M 63952	124	1
M 63953	43	..
M 63953	43	5
M 63953	45	..
M 63953	45	7
M 63953	48	8
M 63953	49	19
M 63954	45	10
M 63955	45	3
M 63956	120	9
M 63957	74	28
M 63959	77	4
M 63961	75	10
M 63961	76	12
M 63961	77	8
M 63962	75	12
M 63962	76	14
M 63962	77	10
M 63963	75	11
M 63963	76	13
M 63963	77	9
M 63966	75	6
M 63966	76	8
M 63966	77	3
M 63967	75	7
M 63967	76	9
M 63967	77	5
M 63968	75	28
M 63968	76	29
M 63969	75	8
M 63969	76	10
M 63969	77	6
M 63970	75	9
M 63970	76	11
M 63970	77	7
M 63971	75	14
M 63971	76	16
M 63971	77	12
M 63972	75	13
M 63972	76	15
M 63972	77	11
M 63973	75	4
M 63973	76	6
M 63973	77	1
M 63974	82	4

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 63974	82	4
M 63975	84	4
M 63976	49	7
M 63977	49	5
M 63978	49	4
M 63979	49	3
M 63980	45	..
M 63980	49	6
M 63981	45	..
M 63981	49	8
M 63982	79	1
M 63982	79	1
M 63983	62	1
M 63984	64	1
M 63984	66	1
M 63985	64	22
M 63985	66	23
M 63986	70	12
M 63986	71	12
M 63987	56	5
M 63989	57	1
M 63989	58	5
M 63990	56	4
M 63990	58	5
M 63991	56	8
M 63991	58	8
M 63992	57	2
M 63992	58	4
M 63993	56	9
M 63993	58	9
M 63994	57	3
M 63994	58	3
M 63995	46	5
M 63996	46	..
M 63996	46	6
M 63997	46	..
M 63997	46	8
M 63998	56	3
M 63999	48	4
M 63999	48	4
M 63999	49	11
M 63999	86	17
M 64000	49	9
M 64003	49	23
M 64004	75	18
M 64004	77	16A
M 64006	36	4
M 64007	36	13
M 64008	72	6
M 64009	36	14
M 64010	36	16
M 64011	36	15
M 64012	36	17
M 64013	36	7
M 64013	67	12
M 64013	68	11
M 64013	85	8
M 64014	50	8
M 64015	50	6
M 64016	46	..
M 64016	50	7
M 64017	46	..
M 64017	46	11
M 64017	50	9
M 64018	46	..
M 64018	50	4
M 64019	50	5
M 64020	50	3
M 64021	41	12
M 64023	41	11
M 64023	46	..
M 64024	41	9
M 64024	46	..
M 64025	41	8
M 64026	41	17
M 64027	41	18
M 64034	41	22
M 64036	41	23
M 64036	46	..
M 64037	41	24
M 64037	46	..
M 64038	59	8
M 64038	60	5
M 64039	41	10
M 64039	46	..
M 64040	85	6
M 64041	85	4
M 64042	85	3
M 64043	72	8
M 64044	72	4
M 64045	72	7
M 64046	72	10
M 64047	78	5
M 64048	78	4
M 64049	78	8
M 64050	78	13
M 64051	78	9
M 64052	78	12
M 64053	78	15
M 64054	80	11
M 64055	80	14
M 64056	80	13
M 64057	80	4
M 64058	80	5
M 64059	80	3
M 64060	80	2
M 64061	80	1
M 64064	41	5
M 64065	36	3
M 64065	78	16
M 64066	36	9
M 64067	78	10
M 64068	50	2
M 64069	36	11
M 64069	41	7
M 64069	59	2
M 64069	60	2
M 64069	78	6
M 64069	85	2
M 64070	28	20
M 64071	41	2
M 64072	80	10
M 64073	13	1
M 64074	13	1
M 64075	41	1
M 64076	93	7
M 64076	94	8
M 64077	92	6
M 64077	93	7
M 64077	94	8
M 64081	115	5
M 64083	67	6
M 64084	59	6
M 64084	60	8
M 64092	59	5
M 64092	60	7
M 64098	24	15
M 64099	24	20
M 64100	122	6
M 64101	24	2
M 64102	24	2
M 64131	14	7
M 64132	86	10
M 64133	86	13
M 64134	86	7
M 64134	86	7
M 64134	86	7
M 64135	86	5
M 64135	86	5
M 64135	86	5
M 64142	104	11
M 64142	105	10
M 64142	106	14
M 64142	111	17
M 64142	117	18
M 64142	118	11
M 64152	46	1
M 64158	86	2
M 64160	17	4
M 64163	90	5
M 64163	90	5
M 64164	21	5
M 64164	22	5
M 64166	90	5
M 64166	90	5
M 64167	90	4
M 64169	52	10
M 64170	52	8
M 64176	75	23
M 64176	77	21
M 64177	34	12
M 64177	35	20
M 64178	82	4
M 64180	90	5
M 64182	90	5
M 64182	90	5
M 64182	90	5
M 64182	90	5
M 64187	52	12
M 64188	75	24
M 64188	77	23
M 64189	52	12
M 64193	21	15
M 64194	97	1
M 64195	97	2
M 64196	97	3
M 64196	97	4
M 64197	97	9
M 64198	97	10
M 64199	97	11
M 64200	95	1
M 64201	98	1
M 64208	114	30
M 64208	115	22
M 64208	116	25
M 64212	97	16
M 64213	97	14
M 64213	98	14
M 64213	123	..
M 64213	124	..
M 64215	105	7
M 64215	106	11
M 64218	113	22
M 64232	61	30
M 64232	62	31
M 64232	63	27
M 64232	64	27
M 64232	65	24
M 64232	66	21
M 64238	113	30
M 64240	113	13
M 64241	113	13
M 64242	113	14
M 64254	33	..
M 64254	88	25
M 64254	93	3
M 64254	94	4
M 64254	124	5
M 64255	93	24
M 64256	97	3
M 64256	97	5
M 64262	110	15
M 64262	129	1
M 64263	110	13
M 64263	129	1

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
M 64264	106	20
M 64264	129	1
M 64265	106	20
M 64265	129	1
M 64269	95	1
M 64325	74	18
M 64326	107	6
M 64326	107	6
M 64326	108	6
M 64326	108	6
M 64326	109	6
M 64327	107	5
M 64327	107	5
M 64327	108	5
M 64327	108	5
M 64327	109	5
M 64328	33	15
M 64328	35	17
M 64329	49	12
M 64330	49	10
M 64331	75	26
M 64331	77	4
M 64335	112	15
M 64360	104	27
M 64360	105	26
M 64360	106	17
M 64361	106	17
M 64362	106	17
M 64363	59	6
M 64364	59	5
M 64380	97	3
M 64380	97	21
M 64423	106	21
M 64430	111	8
M 64435	30	13
M 64439	22	17
M 64446	23	6
M 64446	24	12
M 64446	25	11
M 64447	106	21
M 64471	101	4
M 64471	102	4
M 64478	112	1
M 64479	113	29
M 64480	112	14
M 64481	113	8
M 64482	113	10
M 64483	112	4
M 64495	25	1
M 64498	31	3B
M 64499	31	3B
M 64500	31	3B
M 64523	25	17
M 64530	113	28
M 64531	113	28
M 64532	113	28
M 64533	113	28
M 64549	95	20
M 64549	98	20
M 64550	97	20
M 64550	99	20
M 64551	116	22
M 64553	113	26
M 64556	19	7
M 64561	100	6
M 64562	100	6
M 64571	20	7
M 64571	24	6
M 64571	25	4
M 64581	109	1
M 64582	109	6
M 64583	109	5
M 64584	109	1
M 64591	46	5
M 64593	116	2
M 64594	16	16
M 64595	16	16
M 64596	85	3
M 64602	123	1
M 64603	123	2
M 64604	99	10
M 64606	99	7
M 64607	99	11
M 64608	99	18
M 64609	99	17
M 64610	99	19
M 64611	99	14
M 64612	99	8
M 64614	59	3
M 64614	60	3
M 64619	100	6
M 64621	88	4
M 64622	90	4
M 64623	90	11
M 64624	90	6
M 64624	90	6
M 64625	90	7
M 64625	90	7
M 64626	21	15
M 64626	22	15
M 64627	106	18
M 64629	94	1
M 64630	93	25
M 64630	94	5
M 64644	88	22
M 64646	93	26
M 64646	94	9
M 64649	9	20
M 64650	9	20
M 64654	10	24
M 64655	39	10
M 64655	40	10
M 64656	35	2
M 64657	35	24
M 64659	35	16
M 64661	45	..
M 64661	45	9
M 64662	45	..
M 64662	45	12
M 64663	45	3
M 64664	44	..
M 64664	44	6
M 64664	45	..
M 64664	45	7
M 64664	48	9
M 64664	49	19
M 64666	76	26
M 64666	77	4
M 64667	76	25
M 64667	77	24
M 64668	84	9
M 64669	79	1
M 64671	71	7
M 64672	49	9
M 64673	45	15
M 64674	45	14
M 64675	45	..
M 64675	45	9
M 64676	66	25
M 64677	44	1
M 64678	44	5
M 64679	44	..
M 64679	44	12
M 64680	44	3
M 64681	44	..
M 64681	44	14
M 64681	48	8
M 64682	83	8
M 64683	65	1
M 64684	58	4
M 64685	58	3
M 64686	58	11
M 64687	48	6
M 64688	48	7
M 64689	33	14
M 64690	33	13
M 64690	44	..
M 64691	44	1
M 64692	44	5
M 64693	54	3
M 64693	55	2
M 64693	55	6
M 64694	45	15
M 64695	45	14
M 64696	33	6
M 64700	88	9
M 64701	88	11
M 64702	88	19
M 64703	88	12
M 64704	88	14
M 64705	88	6
M 64706	88	23
M 64708	90	11
M 64709	48	..
M 64712	24	3
M 64712	25	5
M 64720	112	16
M 64722	46	10
M 64723	46	9
M 64733	28	11
M 64734	28	12
M 64738	16	16
M 64739	16	16
M 64832	113	4
M 64833	116	..
M 64834	86	14
M 64835	86	14
M 64836	86	14
M 64837	111	7
M 64844	55	4
M 64846	83	3
M 64846	84	2
M 64847	83	5
M 64847	84	4
M 64848	83	6
M 64848	84	5
M 64849	79	17
M 64850	32	..
M 64850	33	..
M 64850	34	..
M 64850	35	..
M 64851	60	3
M 64853	79	16
M 64854	58	5
M 64855	58	4
M 64856	83	8
M 64990	55	2
M 65000	88	8
M 65406	76	23
M 65406	77	16B
M 65414	76	24
M 65414	77	23
M 65446	86	4
M 65449	88	28
M 65467	99	7
M 65473	99	9
M 65522	124	2
M 65523	124	6
M 65524	124	3
M 65595	124	3

N

Part No.	Page	Key
N 10010	15	15

NUMERICAL INDEX - CONTINUED

Part No.	Page	Key
N 10010	16	15
N 10010	17	11
N 10010	128	2
N 31296	101	6
N 31296	102	6
N 132422	26	13
N 132422	27	13
PT		
PT 553	128	..
PT 560	128	..
R		
R 662 R	18	12
R 11027	19	16
R 30828	18	4
R 30828	19	8
R 32007	67	11
R 32007	68	10
R 32007	72	9
R 32018	67	13
R 32018	68	14
R 40835	113	2
S		
S 3079	15	2
S 3079	15	2
S 3079	15	2
S 3079	16	2
T		
T 15355	17	15
U		
U 17502	101	16
U 17502	102	16
U 42111	104	3
U 42111	105	3
U 42111	106	3
U 42111	111	11