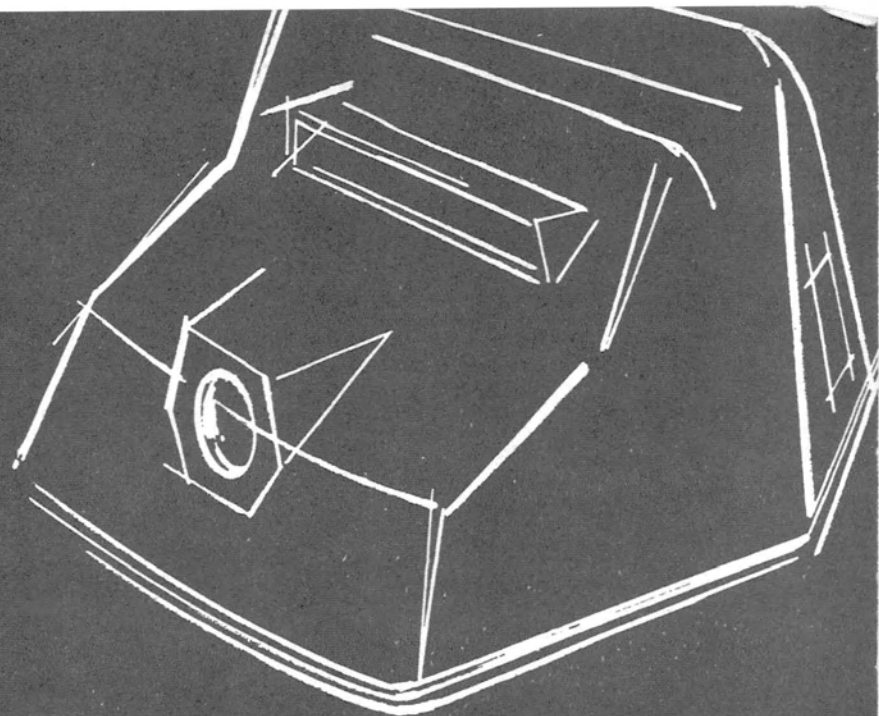
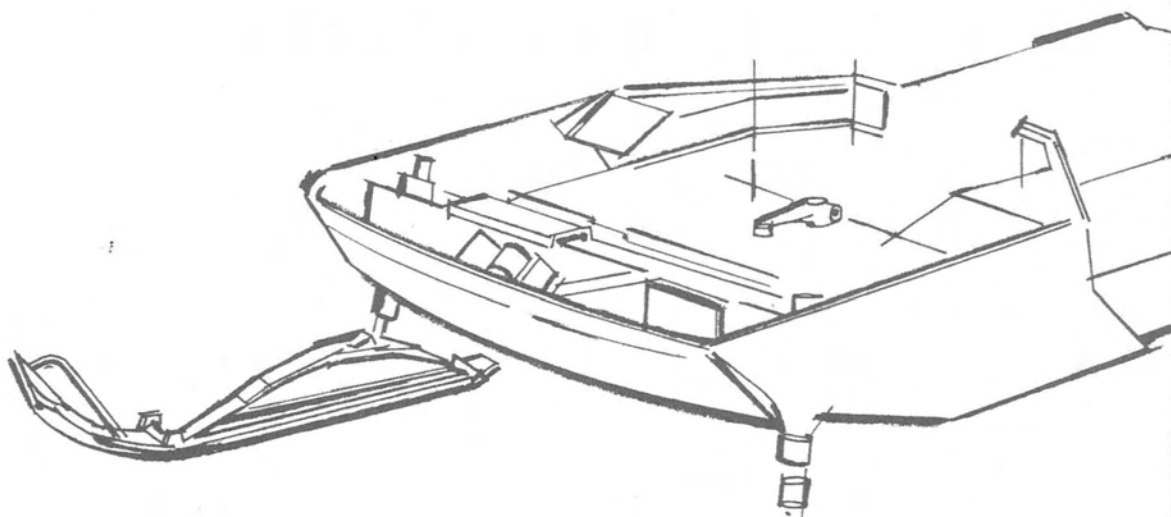




**1969
EVINRUDE**

SKEETER



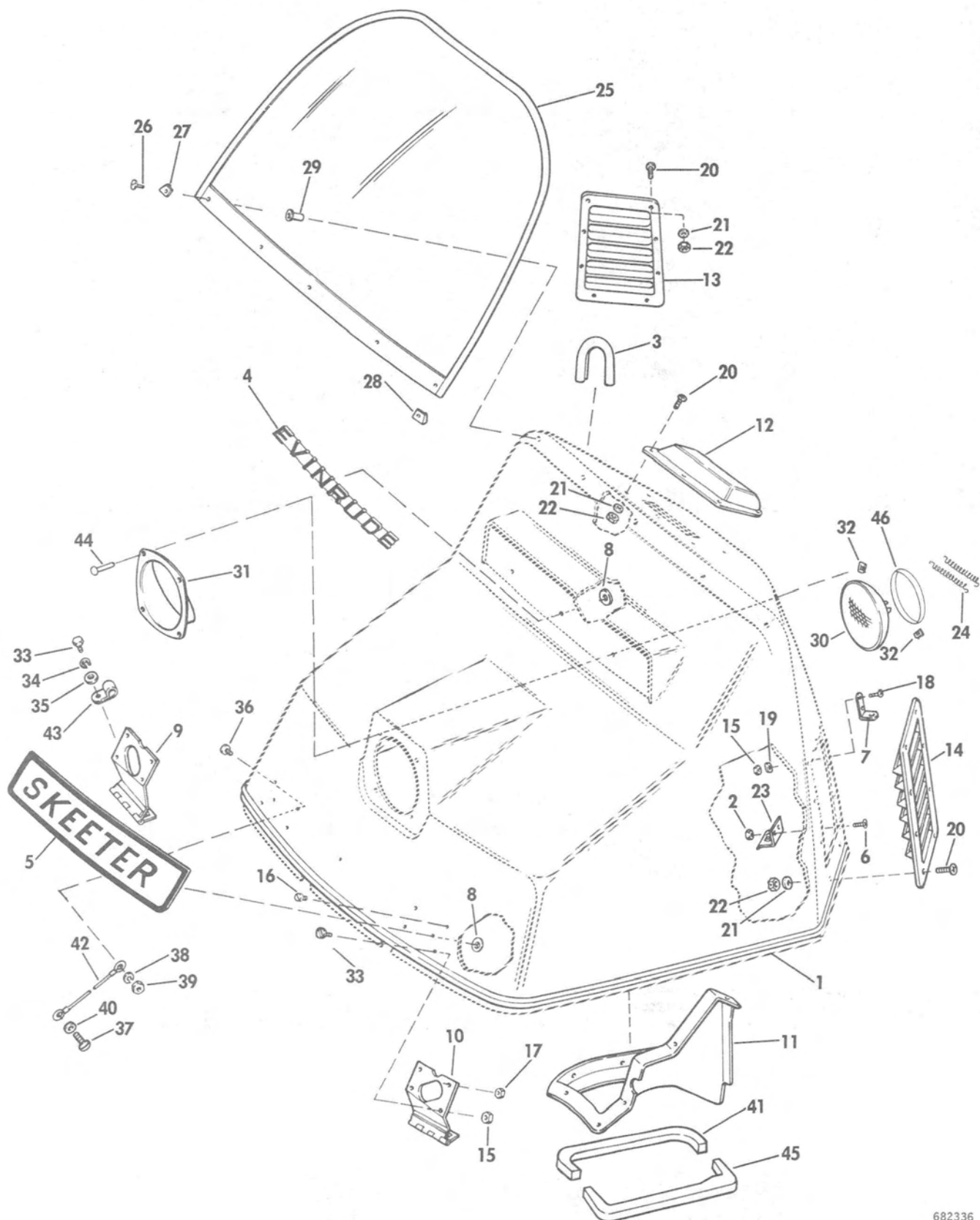
PARTS CATALOG

MODELS - E1592 - E2096

1969



SHROUD & WINDSHIELD GROUP



682336

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SHROUD & WINDSHIELD GROUP

1969 

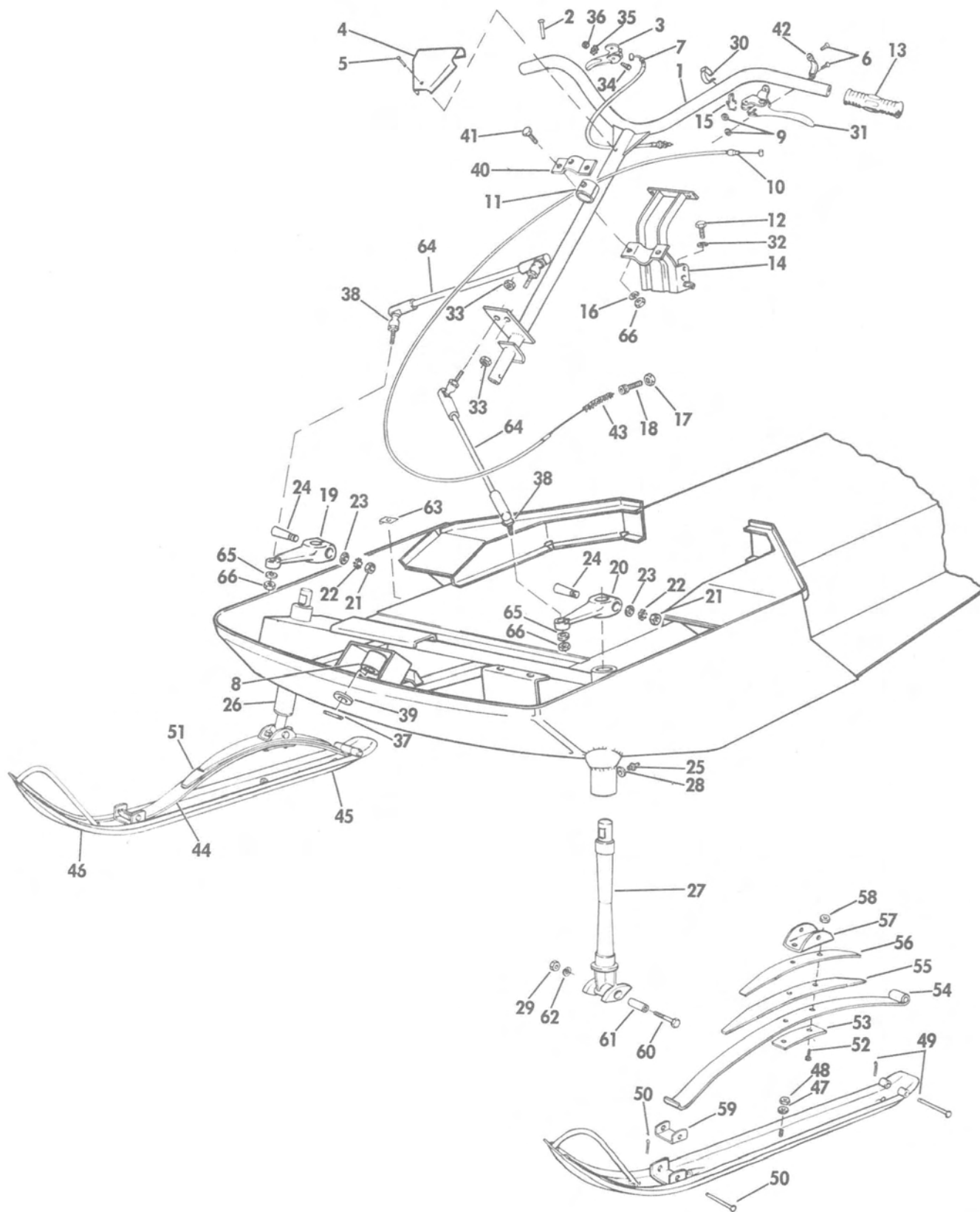
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	290133	SHROUD ASSEMBLY	1	30	112208	LAMP, Sealed beam	1
2	260385	. NUT, Bracket guide	4	31	112879	RIM, Lamp	1
3	260414	. SEAL, Rewind starter	1	32	260085	SPEEDNUT	4
4	205153	. APPLIQUE, Evinrude, front . .	1	33	306419	SCREW, Shroud hinge to frame .	4
5	113703	. APPLIQUE, Skeeter, shroud front	1	34	306396	LOCKWASHER, Shroud hinge to frame	4
6	800022	. SCREW, Bracket to shroud . .	4	35	306471	WASHER, Shroud hinge to frame	4
7	113688	. HOOK, Shroud latch	2	36	800296	SCREW, Upper shroud restraint	1
8	204476	. FASTENER, Applique	5	37	307019	SCREW, Lower shroud restraint	4
9	260020	. HINGE, Shroud, R.H.	1	38	303916	LOCKWASHER, Upper shroud restraint	1
10	260021	. HINGE, Shroud, L.H.	1	39	260385	NUT, Lock, upper shroud restraint	1
11	260217	. DUCT, Air inlet	1	40	308279	WASHER, Shroud restraint	1
12	260245	. LOUVER, Air exit	1	41	260572	GASKET, Air inlet duct to fan housing	1
13	260246	. LOUVER, Air exit, R.H.	1	42	290134	RESTRAINT SHROUD	1
14	260247	. LOUVER, Air exit, L.H.	1	43	113088	CLIP, Headlight wire	1
15	260385	. NUT	8	44	260094	Pin, Headlamp	4
16	315426	. SCREW	4	45	260574	GASKET, Air inlet duct to fan housing	1
17	260429	. NUT, Shroud hinge	4	46	260096	RETAINING RING	1
18	306514	. SCREW, Shroud hook	4	*	290291	DECAL SET 15"	1
19	306561	. WASHER, Shroud hook	4	*	290293	DECAL SET 20"	1
20	261276	. SCREW	27				
21	303851	. WASHER	27				
22	260429	. LOCKNUT	27				
23	260747	. BRACKET, Shroud guide	2				
24	260095	SPRING, Headlamp	2				
25	161673	WINDSHIELD ASSEMBLY, 15" . .	1				
25	161691	WINDSHIELD ASSEMBLY, 20" . .	1				
26	314053	SCREW	5				
27	112964	CLIP, Windshield, R.H.	1				
28	112965	CLIP, Windshield, L.H.	1				
29	403959	RAWLNUT	5				

*Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

STEERING GROUP



682341

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

STEERING GROUP

1969



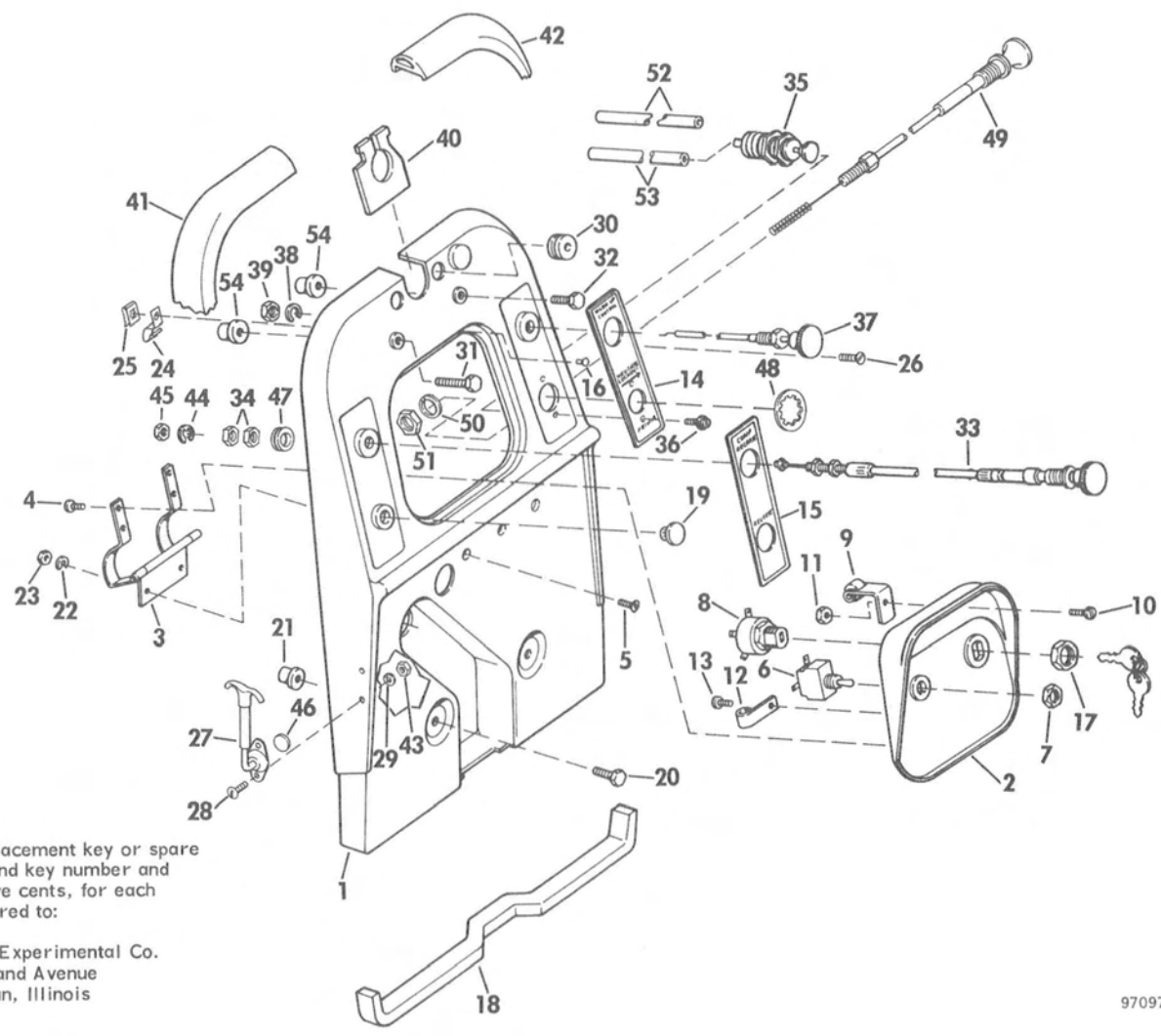
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	290047	STEERING COLUMN ASSY. . . .	1	36	132520	NUT, Throttle lever stop	1
2	403975	. RIVET	1	37	403954	SPIROL PIN, Column	1
3	403973	. THROTTLE LEVER	1	38	403909	BALL JOINT	4
4	113145	. COVER, Steering column . . .	1	39	403955	THRUST WASHER, Column	2
5	800264	. RIVET, Cover	1	40	403933	BEARING HALF	1
6	314688	SCREW, Brake lever	2	41	604891	SCREW	2
7	290153	CABLE ASSY., Throttle	1	42	404060	CAP	1
8	403899	BUSHING, Steering column weldment	1	43	112230	SPRING, Brake return	1
9	132520	NUT, Brake lever	2	44	161521	SKI AND SPRING ASSY., 15" . .	2
10	113551	CABLE ASSY., Brake	1	44	161522	SKI AND SPRING ASSY., 20" . .	2
11	403932	BUSHING, Column	1	45	161536	. SKI AND RUNNER ASSY. . . .	1
12	306414	SCREW, Support to engine	2	46	161584	. . RUNNER, Ski	1
13	403826	GRIP, Handle	2	47	120196	. . . WASHER, Ski to runner	2
14	161610	SUPPORT, Steering column . . .	1	48	800290	. . . NUT, Ski to runner	2
15	403956	LOCK, Hand lever	1	49	161561	. RETAINER AND PIN, Rear . .	1
16	120177	LOCKWASHER, Bearing half . . .	2	50	161562	. RETAINER AND PIN, Front . .	1
17	133175	NUT, Brake cable	1	51	161520	. SPRING ASSY., 15"	1
18	403945	FITTING, Brake cable	1	51	161523	. SPRING ASSY., 20"	1
*	161871	MAIN FRAME ASSY., 15"	1	52	314998	. . SCREW, Spring to saddle	2
*	161872	MAIN FRAME ASSY., 20"	1	53	403859	. . BACKING PLATE	1
19	112776	. ARM, Steering, R.H.	1	54	112550	. . MAIN LEAF	1
20	260108	. ARM, Steering, L.H.	1	55	404270	. . CENTER LEAF, 15"	1
21	306320	. NUT, Pin to arm	2	55	112551	. . CENTER LEAF, 20"	1
22	306799	. LOCKWASHER, Pin to arm . . .	2	56	404271	. . TOP LEAF, 15"	1
23	305486	. WASHER, Pin to arm	2	56	112552	. . TOP LEAF, 20"	1
24	403858	. PIN, Tapered lock	2	57	403848	. . SADDLE, Spring	1
25	103515	. GREASE FITTING	4	58	112615	. . LOCKNUT	2
26	404219	. SKI COLUMN, R.H.	1	59	404261	. WEAR PLATE	1
27	404216	. SKI COLUMN, L.H., 15"	1	60	311474	SCREW, Saddle to column	2
27	260109	. SKI COLUMN, L.H., 20"	1	61	403855	BUSHING, Column	2
28	552499	. WASHER, Grease fitting	4	62	120177	LOCKWASHER, Saddle to column	2
29	403864	NUT, Saddle to column	2	63	260983	SPACER, Engine frame to main frame	2
30	404130	CLAMP, Brake cable	1	64	260313	ROD, Column to arm, R.H. . . .	1
31	403944	HAND LEVER, Brake	1	64	113617	ROD, Column to arm, L.H. . . .	1
32	120177	LOCKWASHER, Support to engine	1	65	120177	LOCKWASHER	2
33	112615	LOCKNUT	2	66	306388	NUT	6
34	311512	SCREW, Throttle lever stop . . .	1				
35	303916	LOCKWASHER, Throttle lever stop	1				

* Not Shown

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

INSTRUMENT PANEL GROUP



For replacement key or spare keys, send key number and forty-five cents, for each key desired to:

Stevens Experimental Co.
2015 Grand Avenue
Waukegan, Illinois

97097

INSTRUMENT PANEL GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	113556	INSTRUMENT PANEL	1	29	306396	LOCKWASHER, Shroud latch . . .	4
2	112897	DOOR, Panel	1	30	113096	GROMMET, Cable to panel	2
3	112981	HINGE, Door	1	31	306778	SCREW, Panel to bracket	1
4	800009	SCREW, Hinge to door	4	32	306418	SCREW, Panel to bracket	1
5	200399	SCREW, Hinge to panel	2	33	290156	CABLE ASSEMBLY, Compression relief	2
6	112854	SWITCH, Light	1	34	133175	. NUT, Relief cable	2
7	112229	NUT, Light switch	1	35	290090	PRIMER PUMP ASSEMBLY . . .	1
*8	112794	SWITCH, Ignition	1	36	112946	SCREW, Primer to panel	2
**8	112792	SWITCH, Ignition	1	37	260202	CHOKE CABLE ASSEMBLY . . .	1
9	377660	ROLLER LATCH ASSEMBLY . . .	2	38	306993	LOCKWASHER, Cable to panel .	1
10	303311	SCREW, Latch to door	2	39	306388	NUT, Cable to panel	1
11	306375	NUT, Latch to door	2	40	113134	SEAL, Column to panel	1
12	113087	CLIP, Wiring harness to door .	1	41	113569	SEAL, Panel, L.H.	1
13	800009	SCREW, Harness clip	1	42	113568	SEAL, Panel, R.H.	1
14	260537	METAL CAL, R.H.	1	43	306375	NUT, Shroud latch hold down . .	4
15	260538	METAL CAL, L.H., 15"	1	44	308270	LOCKWASHER, Rod	1
15	260539	METAL CAL, L.H., 20"	1	45	302944	NUT	2
16	113045	BUMPER, Panel to door	2	46	260438	PAD, Shroud latch	2
17	111563	NUT, Ignition switch	1	47	260558	GROMMET	1
18	113135	SEAL, Panel to frame	1	48	306995	LOCKWASHER, Primer pump . .	1
19	260319	PLUG, Panel, 15"	1	49	290155	NEUTRAL LOCKOUT CABLE ASSEMBLY	1
20	306418	SCREW, Panel to frame	2	50	308270	LOCKWASHER, Neutral lockout cable	1
21	112905	WELL NUT, Panel to frame . . .	2	51	302944	NUT, Neutral lockout cable . . .	1
22	120052	LOCKWASHER, Hinge to panel .	2	52	260427	HOSE, Primer to manifold	1
23	306531	NUT, Hinge to panel	2	53	260399	FUEL HOSE, Primer pump to tee	1
24	260576	CLAMP, Fuel hose	1	54	112905	WELL NUT, Panel to bracket . .	2
25	260577	SPEED NUT, Fuel hose	1				
26	551168	SCREW, Fuel hose	1				
27	113672	LATCH, Shroud latch	2				
28	552062	SCREW, Latch hold down	4				

*Manual Start Only

**Electric Start Only

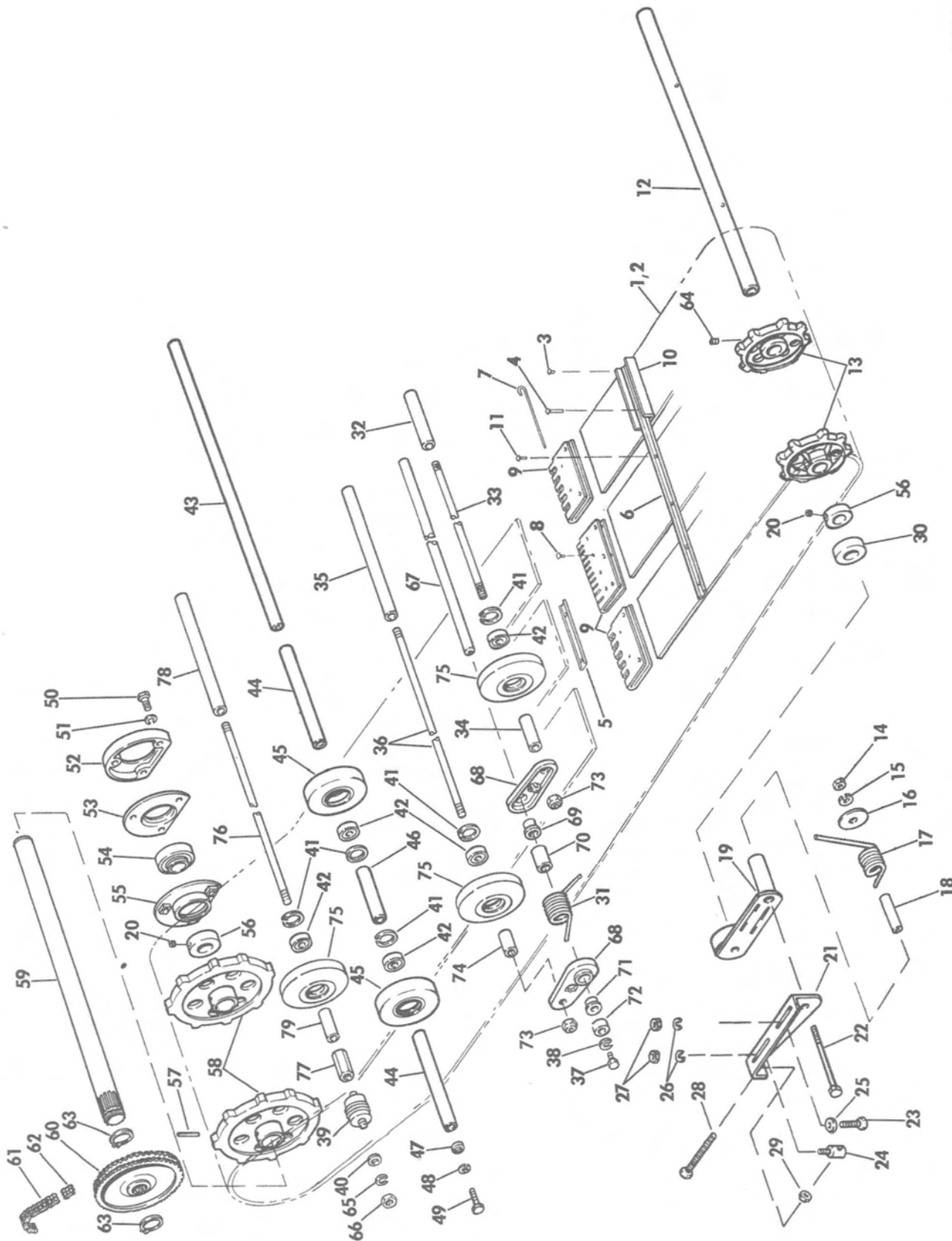
INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



TRACK GROUP

662333



INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

TRACK GROUP



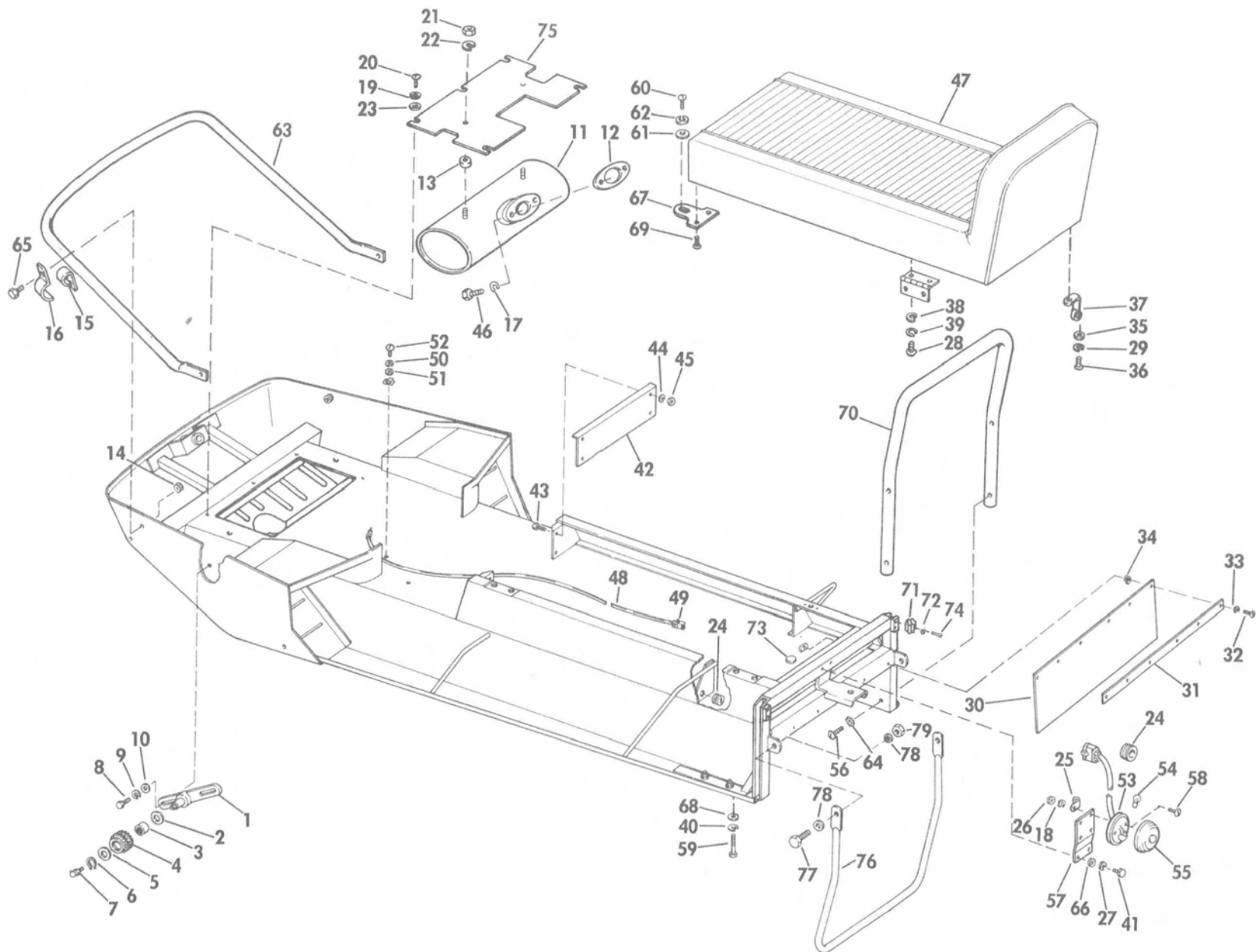
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161776	TRACK ASSEMBLY, 15"	1	41	403807	RETAINING RING, Wheel	16
2	161772	TRACK ASSEMBLY, 20"	1	42	112859	BEARING, Wheel	16
3	403482	. RIVET, Short	254	43	112889	AXLE, Track idler, 15"	1
4	403865	. RIVET, Long	40	43	112891	AXLE, Track idler, 20"	1
5	113102	. TREAD BAR, Hinge connector, 20"	2	44	260267	SPACER, Idler wheel, 15"	2
5	113103	. TREAD BAR, Hinge connector, 15"	2	45	161654	IDLER WHEEL	2
6	112239	. TREAD BAR, Track, 20"	49	46	260264	SPACER, Idler wheel center	1-3
6	112225	. TREAD BAR, Track, 15"	49	47	403695	WASHER, Axle to frame	2
7	112220	. HINGE PIN, Long, 20"	1	48	120177	LOCKWASHER, Axle to frame	2
7	112219	. HINGE PIN, Short, 15"	2	49	306834	SCREW, Axle to frame	2
8	113101	. RIVET, Hinge connector bar	18	50	302600	SCREW, Mount to frame	6
9	113100	. HINGE CONNECTOR	6	51	120177	LOCKWASHER, Bearing mount	6
9	113098	. HINGE CONNECTOR, R.H., 15"	2	52	404222	ADAPTER, Front bearing	2
9	113099	. HINGE CONNECTOR, L.H., 15"	2	53	112377	FLANGETTE, Front axle	2
10	112240	. TREAD BAR, Outer, 20"	20	54	112203	BEARING, Front axle	2
10	112226	. TREAD BAR, Outer, 15"	20	55	487412	FLANGETTE ASSY., Front axle	2
11	112221	. RIVET	24	56	112202	COLLAR, Axle bearing	2-4
12	113671	AXLE, Rear, 20"	1	57	312298	ROLL PIN	2
12	260129	AXLE, Rear, 15"	1	58	160888	SPROCKET WHEEL, Front, 15"	2
13	161553	SPROCKET WHEEL, Rear	2	59	260128	AXLE, Front, 15"	1
14	306319	NUT, Rear axle pivot	2	59	113726	AXLE, Front, 20"	1
15	120177	LOCKWASHER, Rear axle pivot	2	60	161603	DRIVE SPROCKET, Standard	1
16	112361	WASHER, Rear axle pivot	2	†60	161541	DRIVE SPROCKET, 49 tooth	1
17	260608	SPRING, Rear axle, L.H.	1	61	112742	CHAIN, Standard	1
17	260609	SPRING, Rear axle, R.H.	1	+61	113288	CHAIN, 49 tooth	1
18	113066	BUSHING, Rear axle pivot	2	62	112613	CONNECTOR LINK	AR
19	161605	PIVOT ARM, L.H.	1	62	112674	ROLLER LINK	AR
19	161604	PIVOT ARM, R.H.	1	+63	112200	RETAINING RING	2
20	603388	SET SCREW, Axle bearing	2-4	64	112610	SET SCREW, Rear sprocket, 20"	2
21	112761	BRACKET, Track adjust, R.H.	1	65	303293	LOCKWASHER, Auxiliary truck	2
21	112762	BRACKET, Track adj., L.H.	1	66	306933	NUT, Auxiliary truck	2
22	314176	SCREW, Rear axle pivot	2	67	260007	AXLE, Truck pivot, 15"	3
23	306862	SCREW, Bracket to frame	2	67	260256	AXLE, Truck pivot, 20"	3
24	113620	ANCHOR, Track adjusting	2	68	260011	ARM, Truck pivot	12
25	113621	PLATES, Washer	2	69	260018	BUSHING, Long	6
26	306325	LOCKWASHER, Bracket to frame	4	70	260009	SPACER, Axle	6
27	306320	NUT, Bracket to frame	4	71	260010	BUSHING, Short	6
28	112945	SCREW, Track adjusting	2	72	260008	SPACER, Axle outer	6
29	306390	NUT, Adjusting screw	2	73	260027	NUT, Track axle	12
30	112737	BEARING, Rear axle	2	74	260013	SPACER, Front axle, outer	6
31	260517	SPRING, Pivot axle, R.H.	3	75	487240	HUB AND TIRE ASSEMBLY	16
31	260518	SPRING, Pivot axle, L.H.	3	76	260210	AXLE, Auxiliary truck	1
32	260259	SPACER, Rear axle center, 20"	3	77	260212	ADAPTER, Aux. truck mtg., 15"	2
32	260017	SPACER, Rear axle center, 15"	3	77	260211	ADAPTER, Aux. truck mtg., 20"	1
33	260255	AXLE, Truck rear, 20"	3	78	260214	SPACER, Auxiliary truck center, 15"	1
33	260015	AXLE, Truck rear, 15"	3	78	260215	SPACER, Auxiliary truck center, 20"	1
34	260016	SPACER, Rear axle outer	6	79	260213	SPACER, Auxiliary truck outer	2
35	260258	SPACER, Front axle center, 20"	3	*	160938	TRACK REPAIR KIT, 20"	AR
35	260014	SPACER, Front axle center, 15"	3	*	160937	TRACK REPAIR KIT, 15"	AR
36	260254	AXLE, Truck front, 20"	3	*	161778	HINGE CONNECTOR REPAIR KIT, 20"	AR
36	260012	AXLE, Truck front, 15"	3	*	161777	HINGE CONNECTOR REPAIR KIT, 15"	AR
37	306539	SCREW, Truck to frame	6				
38	120197	LOCKWASHER, Truck to frame	6				
39	404116	MOUNT, Auxiliary truck	2				
40	303306	WASHER, Auxiliary truck to chassis	2				

*Not Shown

+Also available in 49 tooth sprocket kit - order Part #161727

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



MISCELLANEOUS GROUP



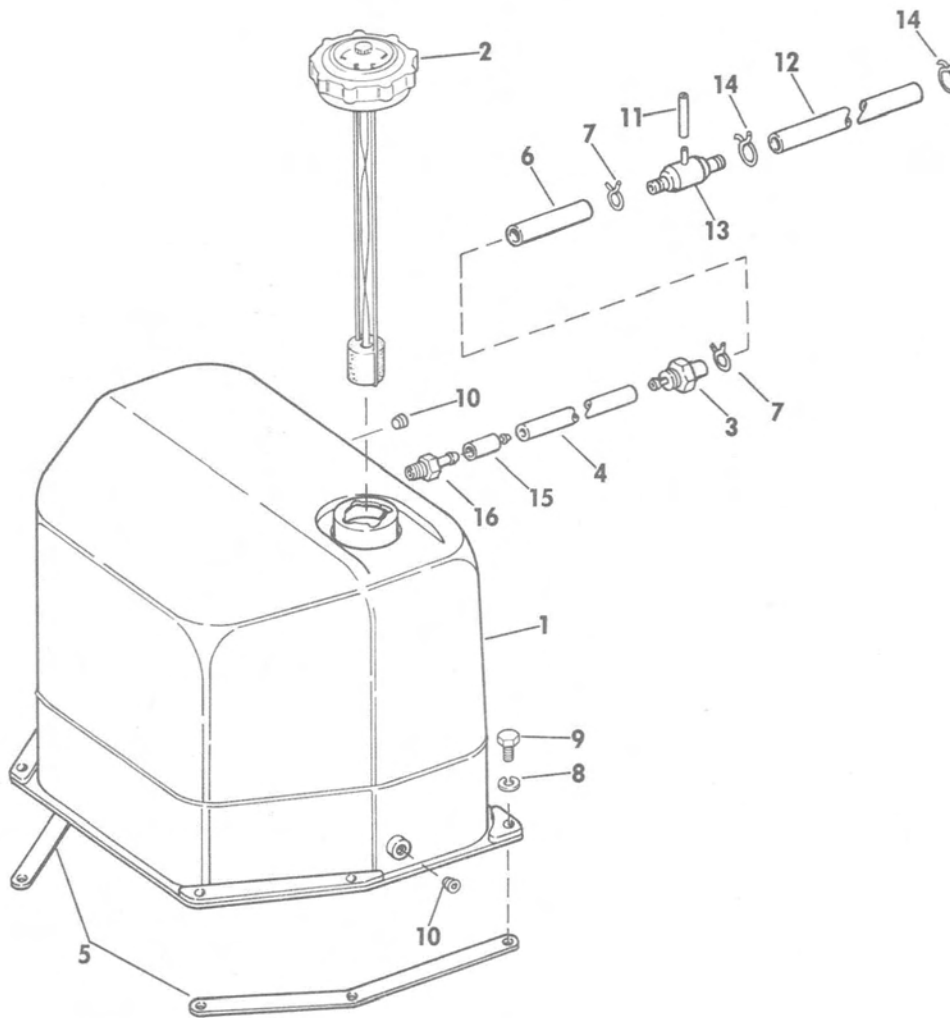
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161633	BRACKET & SHAFT, Chain idler	1	42	260493	COMPARTMENT, Front cover, 20"	1
2	112811	WASHER, Idler, inside	1	43	303212	SCREW, Front cover, 20"	4
3	112808	BEARING, Chain idler	1	44	120052	LOCKWASHER, Front cover, 20"	4
4	112806	SPROCKET, Idler	1	45	306531	NUT, Front cover, 20"	4
5	112810	WASHER, Idler, outside	1	46	306834	SCREW, Muffler to exhaust manifold	2
6	112807	RETAINING RING	1	47	113708	SEAT ASSEMBLY	1
7	103519	GREASE FITTING	1	48	290139	CABLE ASSY., Taillight, 15" ..	1
8	306416	SCREW, Idler to frame	2	48	290140	CABLE ASSY., Taillight, 20" ..	1
9	306325	LOCKWASHER, Idler to frame ..	2	49	510684	CONNECTOR HOUSING	1
10	809152	WASHER, Idler to frame	2	50	303916	LOCKWASHER, Taillight clamp	1
11	260189	MUFFLER ASSEMBLY	1	51	308089	WASHER, Taillight clamp	1
12	260253	GASKET, Muffler exhaust manifold	1	52	260602	SCREW, Taillight clamp	1
13	260260	SPACER, Muffler mount	2	53	260158	HOUSING, Taillight	1
14	260112	NUT, Plate bumper	2	54	260143	BULB, Taillight	1
15	260061	CLAMP, Inner bumper	2	55	260142	LENS, Taillight	1
16	260060	CLAMP, Outer bumper	2	56	552344	SCREW, Back rest	4
17	120177	LOCKWASHER, Muffler to exhaust manifold	2	57	261264	BRACKET, Taillight housing, 15"	1
18	308089	WASHER, Taillight clamp	3	57	261265	BRACKET, Taillight mtg., 20" ..	1
19	306310	LOCKWASHER, Muffler cover ..	5	58	200622	SCREW, Taillight mounting	2
20	315616	SCREW	5	59	309563	SCREW, Seat to main frame, 15"	2
21	306932	NUT, Muffler cover	2	60	306831	SCREW, Seat bracket, 15"	2
22	306325	LOCKWASHER, Muffler cover ..	2	61	306482	WASHER, Seat bracket, 15"	2
23	260386	WASHER, Muffler cover	5	62	306396	LOCKWASHER, 15"	2
24	260520	GROMMET, Taillight wire, 20" ..	3	63	113566	BUMPER	1
25	112191	CLAMP, Taillight wire	1	64	306396	LOCKWASHER, Taillight bracket	2
26	133079	NUT, Taillight	2	65	260113	SCREW, Bumper to bracket	6
27	306991	LOCKWASHER, Taillight bracket	2	66	306396	LOCKWASHER	2
28	306474	SCREW, Seat to hinge, 20"	4	67	260323	PLATE SEAT MOUNTING, 15" ..	2
29	306396	LOCKWASHER, Roller latch, 20"	2	68	260070	WASHER, Seat to main frame rear, 15"	2
30	113575	SNOW DEFLECTOR, 15"	1	69	203079	SCREW, Seat bracket to seat, 15"	4
30	113576	SNOW DEFLECTOR, 20"	1	70	290059	SUPPORT ASSEMBLY, Seat bracket, 15"	1
31	112882	RETAINER, Deflector, 15"	1	70	290060	SUPPORT ASSEMBLY, Seat bracket, 20"	1
31	112884	RETAINER, Deflector, 20"	1	71	260428	CLIP, Warm-up stand	2
32	404012	SCREW, Deflector	5-6	72	303916	LOCKWASHER	4
33	303916	LOCKWASHER, Deflector	5-6	73	112002	PLUG, Tooling hole	1
34	800210	SPEEDNUT, Deflector	5-6	74	307019	SCREW, Clip	4
35	302471	WASHER, Roller latch, 20"	2	75	260316	COVER, Muffler	1
36	300646	SCREW, Roller latch, 20"	2	76	260097	STAND, Warm-up, 15"	1
37	290118	ROLLER, Latch assembly, 20" ..	2	76	260098	STAND, Warm-up, 20"	1
38	260070	LOCKWASHER, Seat to hinge, 20"	4	77	306539	SCREW, Warm-up stand	2
39	120052	LOCKWASHER, Seat to hinge, 20"	4	78	306981	WASHER, Warm-up stand	4
40	120052	LOCKWASHER, Seat to frame rear, 15"	2	79	800292	NUT, Warm-up stand	2
41	306487	SCREW, Taillight bracket, 15" ..	2				
41	303459	SCREW, Taillight bracket, 20" ..	2				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



FUEL TANK GROUP



682340

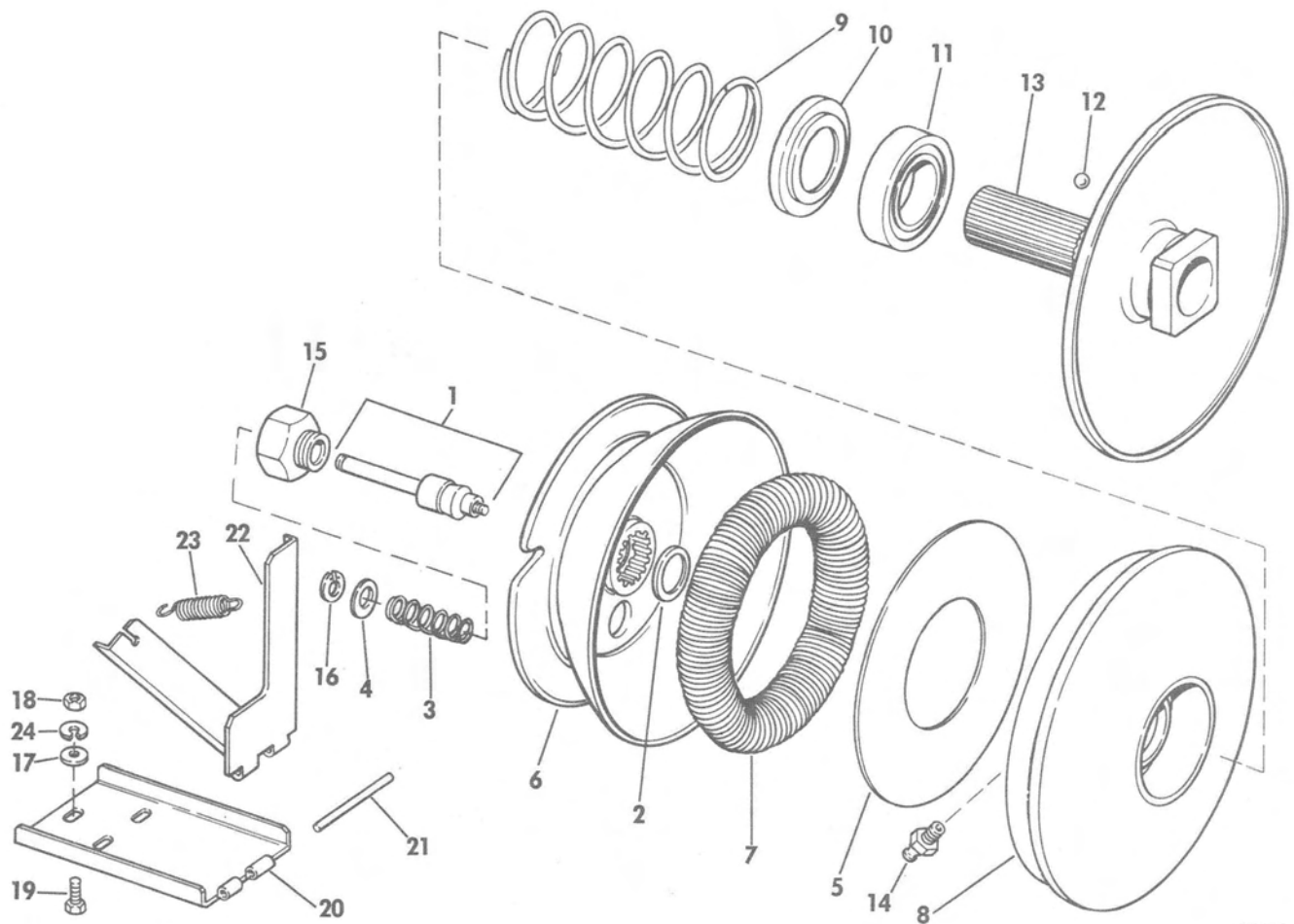
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	113733	FUEL TANK ASSEMBLY	1	10	800227	PLUG, Pipe fuel tank	
2	260200	CAP & GAGE ASSEMBLY	1			drain	2
3	260280	CONNECTOR, Fuel hose		11	260399	FUEL HOSE, Tee to primer . . .	1
		to tank	1	12	260401	FUEL HOSE, Tee to pump . . .	1
4	260403	HOSE, Fuel pickup	1	13	290089	CHECK VALVE & TEE	
5	260439	PAD, Fuel tank	2			ASSEMBLY, Primer	1
6	260412	HOSE, Fuel filter	1	14	552199	HOSE CLAMP	3
7	309523	HOSE CLAMP, Fuel filter hose .	2	15	260224	SCREEN & VALVE ASSEMBLY,	
8	306396	LOCKWASHER, Tank				Fuel inlet	1
		mounting	4	16	112979	NIPPLE, Vent hose	1
9	306487	SCREW, Tank mounting	4				

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

PRIMARY SHEAVE GROUP

1969



682368

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161896	PRIMARY SHEAVE ASSY.	1	14	112279	. FITTING, Lube	1
1	161954	. PLUNGER AND ROD ASSY. ...	1	15	113773	. BOLT, End cap to main shaft .	1
2	113725	. WASHER, Primary sheave...	1	16	310056	. RETAINING RING	1
3	310490	. SPRING	1	17	306407	WASHER, Neutral lockout	3
4	120196	. FLAT WASHER	1	18	306375	NUT, Neutral lockout	3
5	112282	. DISC, Primary	1	19	306419	SCREW, Neutral lockout actuator assy.	3
6	161558	. END CAP ASSEMBLY	1	20	290092	NEUTRAL LOCKOUT ACTUATOR ASSY.	1
7	113739	. SPRING, Activating	1	21	260424	. HINGE PIN	1
8	161549	. SHEAVE, Sliding	1	22	290166	. CABLE BRACKET ASSY. ...	1
9	113738	. SPRING, Primary	1	23	260283	SPRING, Neutral lockout	1
10	112278	. CUP, Spring	1	24	306396	LOCKWASHER, Neutral lockout.	3
11	111439	. BEARING, Drive belt	1				
12	111442	. BALL, Neutral lockout	2				
13	161895	. MAIN SHAFT & SHEAVE	1				

*Not Shown

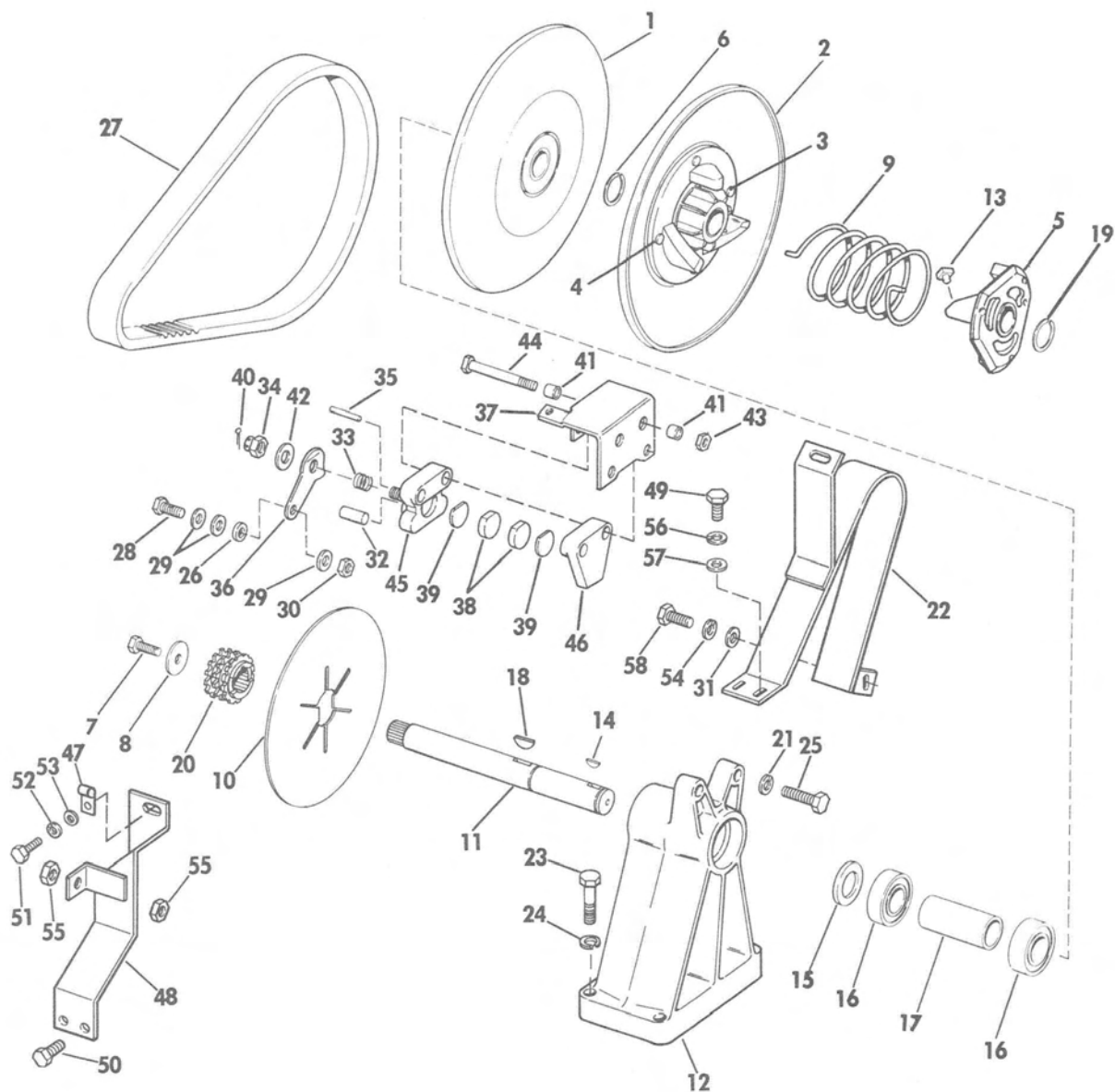
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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1969



SECONDARY DRIVE GROUP MODEL 1592



680369

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

SECONDARY DRIVE GROUP MODEL 1592

1969.


REF. NO.	PART No.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161911	SECONDARY DRIVE ASSEMBLY	1	29	306407	WASHER	3
1	161739	. PULLEY ASSEMBLY, Fixed half	1	30	800048	NUT	1
2	161587	. PULLEY ASSEMBLY, Movable half	1	31	260277	WASHER, Chain guard to manifold	1
3	112224	. . BUSHING, Hub	1	*	161659	CALIPER BRAKE ASSEMBLY	1
4	304723	. . RIVET, Ramp to pulley ..	4	32	112424	. PIN, Caliper brake	2
5	112749	. CAP, Spring	1	33	112425	. SPRING, Brake cam	1
6	111467	. RETAINING RING	2	34	112428	. NUT, Cam to body	1
7	111472	. SCREW, Sprocket	1	35	112482	. PIN, Cam limit	1
8	112142	. WASHER, Sprocket	1	36	112921	. CAM, Caliper brake	1
9	112912	. SPRING, Secondary sheave ..	1	37	112922	. BRACKET, Caliper brake ..	1
10	112766	. DISC BRAKE	1	38	113479	. PUCK, Caliper brake	2
11	113760	. SHAFT, Secondary sheave ..	1	39	113480	. WASHER, Puck back-up ..	2
12	112767	. PEDESTAL, Mounting	1	40	113481	. COTTER PIN, Cam to body ..	1
13	112143	. SHOE, Ramp	3	41	113482	. SPACER, Caliper brake bracket	4
14	551041	. WOODRUFF KEY, #6	1	42	113486	. WASHER, Thrust	1
15	111464	. WASHER, Clamp	1	43	113487	. LOCKNUT	2
16	112833	. BEARING, Shaft	2	44	315148	. SCREW, Hex head cap	2
17	112745	. SPACER, Bearing	1	45	113489	. BODY, Cam side	1
18	112913	. WOODRUFF KEY, #10	2	46	113490	. BODY, Carrier side	1
19	308805	. RETAINING RING CAP.....	1	47	111886	CLAMP, Cable to guard	1
20	113759	. SPROCKET, Standard.....	1	48	290096	BELT GUARD ASSEMBLY ..	1
20	113813	SPROCKET, 22 tooth.....	AR	49	260602	SCREW, Chain guard	2
20	113765	SPROCKET, 14 tooth.....	AR	50	306831	SCREW, Belt guard	2
20	113800	SPROCKET, 18 tooth.....	AR	51	309512	SCREW, Belt guard	1
20	113801	SPROCKET, 20 tooth.....	AR	52	306325	WASHER, Belt guard	1
21	306325	LOCKWASHER, Brake to pedestal	2	53	306453	WASHER, Belt guard	1
22	290120	CHAIN GUARD ASSEMBLY ..	1	54	120177	LOCKWASHER, Chain guard to main frame	1
23	308963	SCREW, Pedestal mounting ..	4	55	302103	NUT, Neutral lockout cable ..	2
24	120177	LOCKWASHER, Pedestal mounting	4	56	306918	LOCKWASHER, Chain guard to main frame	2
25	306435	SCREW, Brake to pedestal ...	2	57	302471	WASHER, Chain guard to main frame	2
26	112403	SLEEVE, Clamp screw	1	58	312316	SCREW, Chain guard to main frame	1
27	113532	BELT, Drive	1				
28	111463	SCREW, Clamp	1				

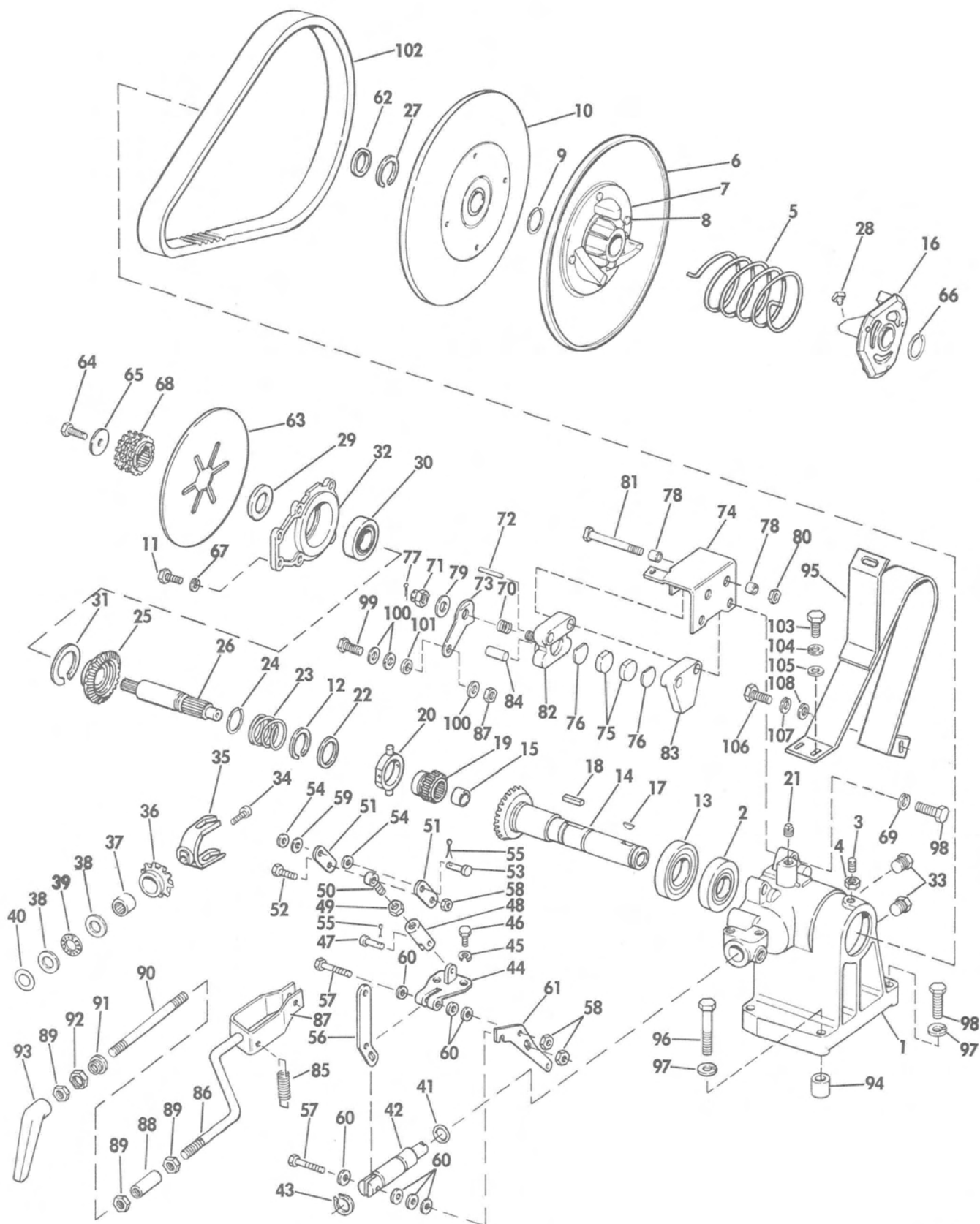
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INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1969



REVERSING TRANSMISSION GROUP MODEL 2096



682343

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

REVERSING TRANSMISSION GROUP MODEL 2096



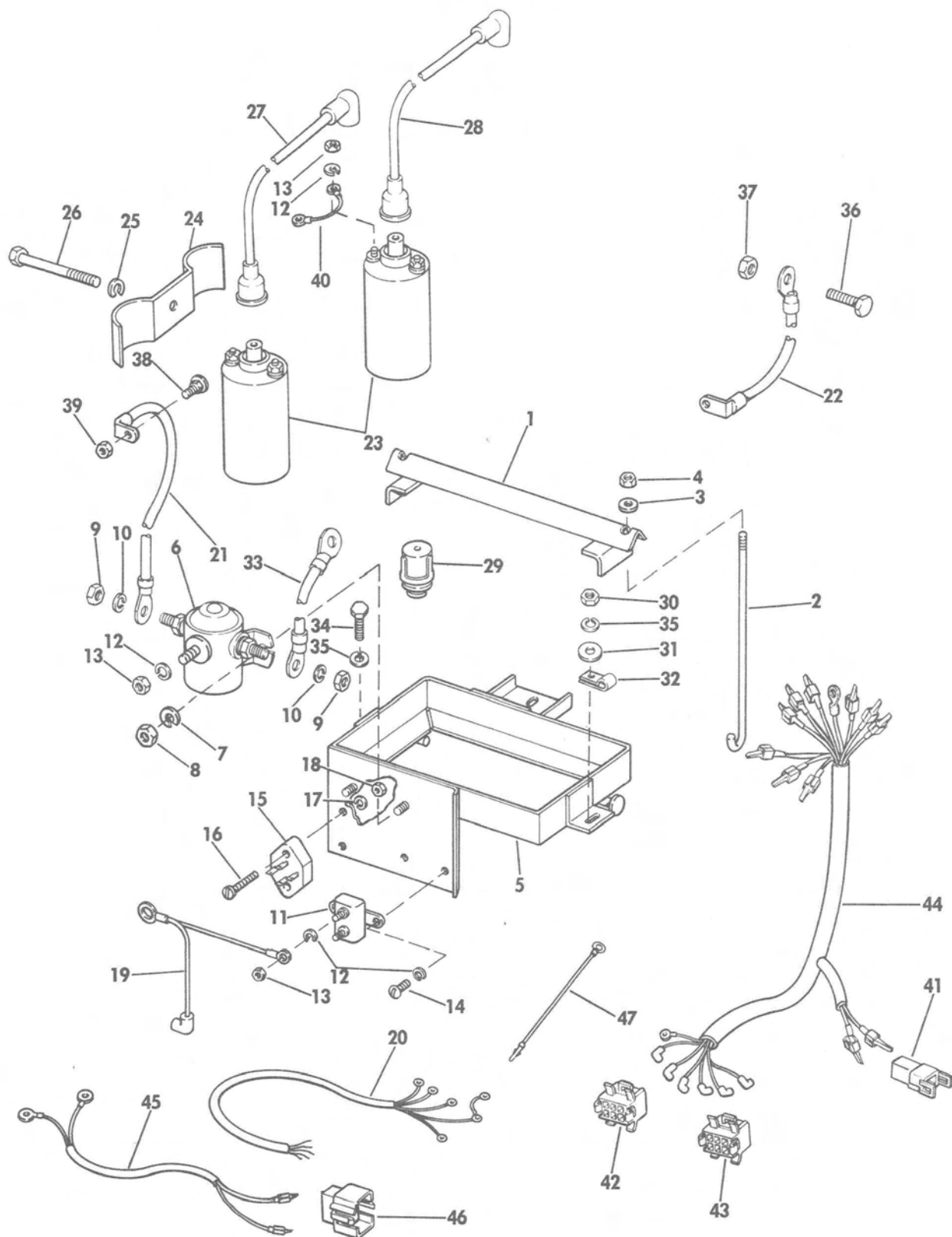
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161917	TRANSMISSION ASSEMBLY, Complete	1	54	552499	WASHER, Link	2
1	161921	PEDESTAL, Transmission	1	55	306463	COTTER PIN	2
2	113753	BEARING, Inner	1	56	113047	LINK, Shift lever	1
3	113774	SETSCREW, Bearing	1	57	306493	SCREW, Link	2
4	306562	NUT, Bearing	1	58	800059	NUT, Link	3
5	112912	SPRING, Cap	1	59	510412	WAVE WASHER	1
6	161648	PULLEY HALF, Movable	1	60	306407	WASHER, Link	7
7	112851	RAMP, Drive	1	61	113403	BRACKET, Spring retainer	1
8	304723	RIVET, Ramp to pulley	1	62	113780	WASHER	1
9	112831	RETAINING RING, Shaft	1	63	112853	DISC, Brake	1
10	161646	PULLEY HALF, Fixed	1	64	111472	SCREW, Sprocket to shaft	1
11	306416	SCREW, End cap	6	65	112142	WASHER, Sprocket to shaft	1
12	813283	RETAINING RING	1	66	112829	RETAINING RING	1
13	112830	BEARING, Outer	1	67	306325	LOCKWASHER, End cap	6
14	161915	GEAR AND SHAFT, Input	1	68	113765	SPROCKET, Std. 14 tooth	1
15	112834	NEEDLE BEARING, Shaft, inner	1	68	113759	SPROCKET, 16 tooth	AR
16	112850	CAP, Spring	1	68	113800	SPROCKET, 18 tooth	AR
17	551041	KEY, Cap to shaft	1	68	113801	SPROCKET, 20 tooth	AR
18	112843	KEY, Pulley to shaft	1	68	113813	SPROCKET, 22 tooth	AR
19	113767	SHIFTER DOG	1	69	306325	LOCKWASHER, Brake to pedestal	2
20	113837	CRADLE, Shifter dog	1	*	161659	CALIPER BRAKE ASSY.	i
21	112855	PIPE PLUG, Breather vent	1	70	112425	SPRING, Brake cam	1
22	112868	WASHER, Shifter dog	1	71	112428	NUT, Cam to body	1
23	112849	SPRING, Shifter dog	1	72	112482	PIN, Cam limit	1
24	308805	RETAINING RING, Output shaft	1	73	112921	CAM, Caliper brake	1
25	112844	GEAR, Output	1	74	112922	BRACKET, Caliper brake	1
26	113766	SHAFT, Output	1	75	113479	PUCK, Caliper brake	2
27	112829	RETAINING RING	1	76	113480	WASHER, Puck back-up	2
28	112143	SHOE, Drive ramp	3	77	113481	COTTER PIN, Cam to body	1
29	161916	END CAP	1	78	113482	SPACER, Caliper brake bracket	4
30	113752	BALL BEARING, Output shaft	1	79	113486	WASHER, Thrust	1
31	113775	RETAINING RING	1	80	113487	LOCKNUT	2
32	113673	WASHER, Clamp disk brake	1	81	315148	SCREW, Hex head cap	2
33	112875	PIPE PLUG, Fill and drain	2	82	113489	BODY, Cam side	1
34	313705	SCREW, Clevis to shaft	1	83	113490	BODY, Carrier side	1
35	113779	SHIFTER CLEVIS	1	84	112424	PIN, Caliper brake	2
36	112848	PINION, Reverse idler	1	85	113793	SPRING, Linkage	1
37	112838	BEARING, Reverse idler	1	86	161928	ROD, Shift lever, long	1
38	112839	THRUST WASHER, Reverse idler	2	87	800048	NUT	1
39	112840	THRUST BEARING, Reverse idler	1	88	113192	CONNECTOR, Rods	1
40	112869	SHIM, .002"	AR	89	304632	NUT	3
40	112870	SHIM, .003"	AR	90	113193	ROD, Shift lever, short	1
40	112871	SHIM, .004"	AR	91	260550	BUSHING, Rod to panel	1
40	112872	SHIM, .005"	AR	92	113214	NUT, Rod bushing	1
41	112873	O-RING, Shaft to pedestal	1	93	260404	HANDLE, Shift	1
42	113792	SHAFT, Pinion gear	1	94	112878	SPACER, Pedestal	2
43	112837	RETAINING RING, Shaft	1	95	290120	CHAIN GUARD ASSY.	1
44	161741	PIVOT PLATE	1	96	308963	SCREW, Pedestal mounting	2
45	306396	LOCKWASHER, Plate to pedestal	2	97	120177	LOCKWASHER, Pedestal mounting	4
46	300646	SCREW, Plate to pedestal	2	98	306435	SCREW, Brake to pedestal	2
47	113337	PIN, Clevis to plate	1	99	111463	SCREW, Clamp	1
48	113336	CLEVIS, Reverse lock	1	100	306407	WASHER	3
49	133175	NUT, Eye bolt	1	101	112403	SLEEVE, Clamp screw	1
50	113338	EYE BOLT	1	102	113532	BELT, Drive	1
51	113335	LOCKPLATE	2	103	260602	SCREW, Chain guard	2
52	306418	SCREW, Link to plate	2	104	306916	LOCKWASHER, Chain guard	2
53	113191	PIN, Link	1	105	302471	WASHER, Chain guard	2
				106	312316	SCREW, Chain guard	1
				107	306405	WASHER, Chain guard	1
				108	120177	LOCKWASHER, Chain guard	1

* Not Shown

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ELECTRICAL GROUP

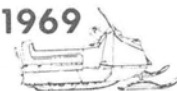


682339

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

ELECTRICAL GROUP

1969



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161712	HOLD DOWN, Battery	1	†28	161677	H.T. LEAD ASSY., Long	1
2	113144	BOLT, Hold down	2	29	112329	CAP, Spill proof	6
3	306453	WASHER, Hold down	2	30	306932	NUT, Battery box mounting . . .	2
4	800045	NUT, Hold down	2	31	120196	WASHER, Battery box	
5	161699	BATTERY BOX AND PANEL . .	1		mounting	3	
6	112715	SOLENOID	1	32	113086	CLIP, Starter cable	1
7	306396	LOCKWASHER, Solenoid mtg. . .	2	33	113053	CABLE, Starter to solenoid . . .	1
8	306375	NUT, Solenoid mounting	2	34	309512	SCREW, Battery box mounting .	1
9	306320	NUT, Terminal	2	35	306325	LOCKWASHER, Battery box . . .	
10	306325	LOCKWASHER, Terminal	2		mounting	3	
11	112324	CIRCUIT BREAKER	1	36	113219	BOLT, Negative terminal	1
†12	120052	LOCKWASHER	9	37	306375	NUT, Negative terminal	1
†13	132520	NUT	6	38	113218	BOLT, Positive terminal	1
14	306460	SCREW, Mounting	2	39	306932	NUT, Positive terminal	1
15	112930	RECTIFIER ASSY.	1	40	112987	WIRE, Ignition coil	1
16	112325	SCREW, Rectifier mounting . . .	2	41	112170	CONNECTOR, Taillight wire . .	1
17	306990	LOCKWASHER, Rectifier		42	112172	CONNECTOR, Stationary, black .	1
		mounting	2	43	112174	CONNECTOR, Stationary, ...	
18	302437	NUT, Rectifier mounting	2		white	1	
19	113011	WIRE ASSY.	1	44	113582	WIRING HARNESS ASSY., ...	
20	113597	WIRING HARNESS ASSY., Main .	1		Engine, M.S.	1	
21	113051	BATTERY CABLE, Positive . . .	1	44	113583	WIRING HARNESS ASSY., ...	
22	113052	BATTERY CABLE, Negative . . .	1		Engine, E.S.	1	
†23	112931	COIL, Ignition	2	45	112966	WIRE ASSY., Coil to	
†24	112940	BRACKET, Ignition coil	1		connector, m.s.	1	
†25	306325	LOCKWASHER, Clamp	1	46	112171	CONNECTOR, Removable, ...	
†26	311414	SCREW, Clamp	1		M.S.	1	
†27	161676	H.T. LEAD ASSY., Short	1	47	113657	WIRE, Points to connector	1

* Not Shown

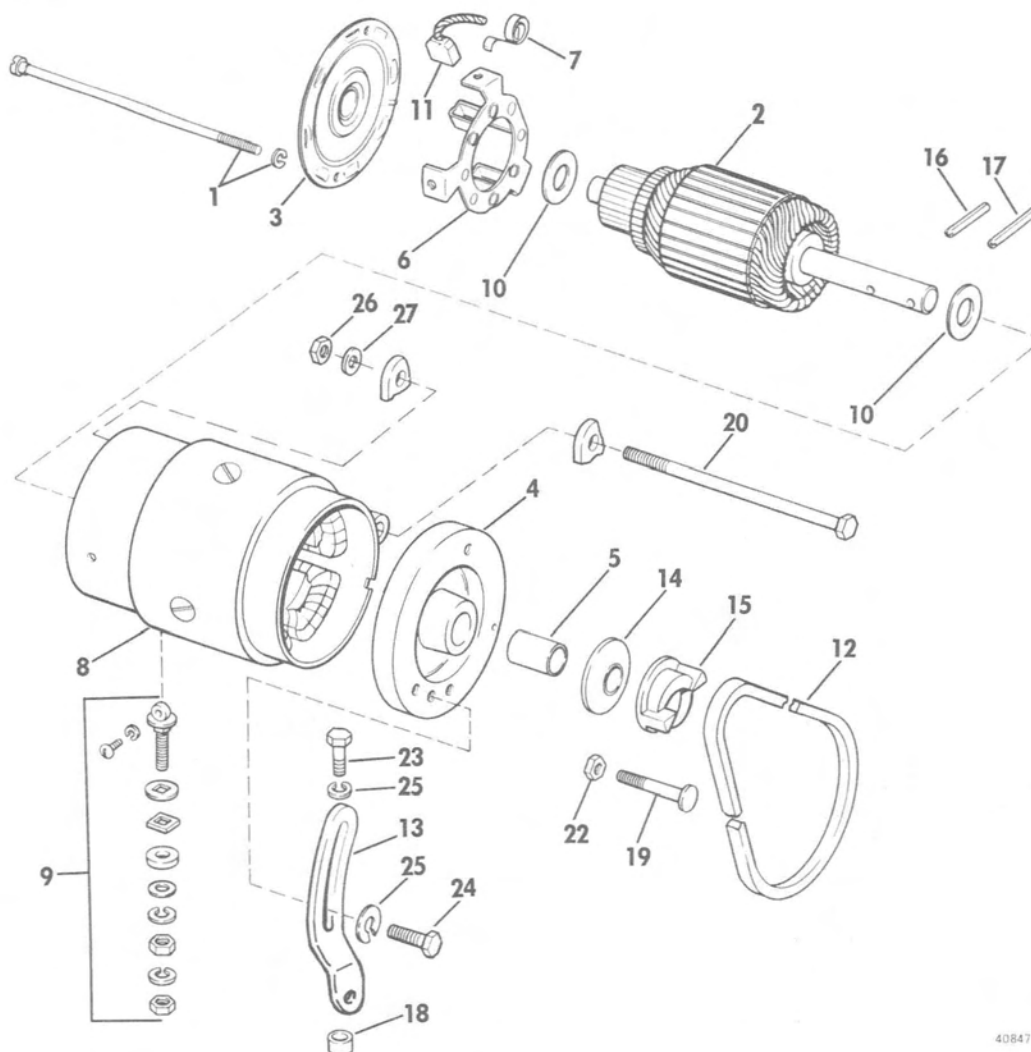
† Used on all models

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ELECTRIC STARTER GROUP



40847

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†	112907	STARTER MOTOR ASSY.	1	16	112263	SPIROL PIN, Pulley to starter	1
1	112440	. THRU BOLT PACKAGE	1	17	112264	SPIROL PIN, Pulley to starter	1
2	112441	. ARMATURE	1	18	112270	SPACER, Adjusting bracket to crankcase	1
3	112442	. HEAD, Commutator end	1	19	112271	STUD, Belt guide	1
4	112443	. HEAD, Drive end	1	20	113615	SCREW, Starter to bracket	1
5	112444	. BEARING, Drive end	1	21	305486	WASHER, Adjusting bracket to starter	1
6	112445	. BRUSH PLATE	1	22	306932	NUT, Belt guide stud	1
7	112446	. SPRING SET, Brush	1	23	306435	SCREW, Adjusting bracket to rear fan housing	1
8	113329	. FIELD COIL ASSY.	1	24	306322	SCREW, Adjusting bracket to starter	1
9	112448	. TERMINAL STUD PACKAGE	1	25	306325	LOCKWASHER, Adjusting bracket to rear fan housing	2
10	112449	. THRUST WASHER PACKAGE	1	26	306562	NUT, Starter to bracket	1
11	112450	. BRUSH SET	1	27	120177	LOCKWASHER	1
12	112256	BELT, Starter drive	1				
13	112257	ADJUSTING BRACKET, Electric starter	1				
14	112258	PULLEY, Stationary, electric starter	1				
15	112259	PULLEY, Movable, electric starter	1				

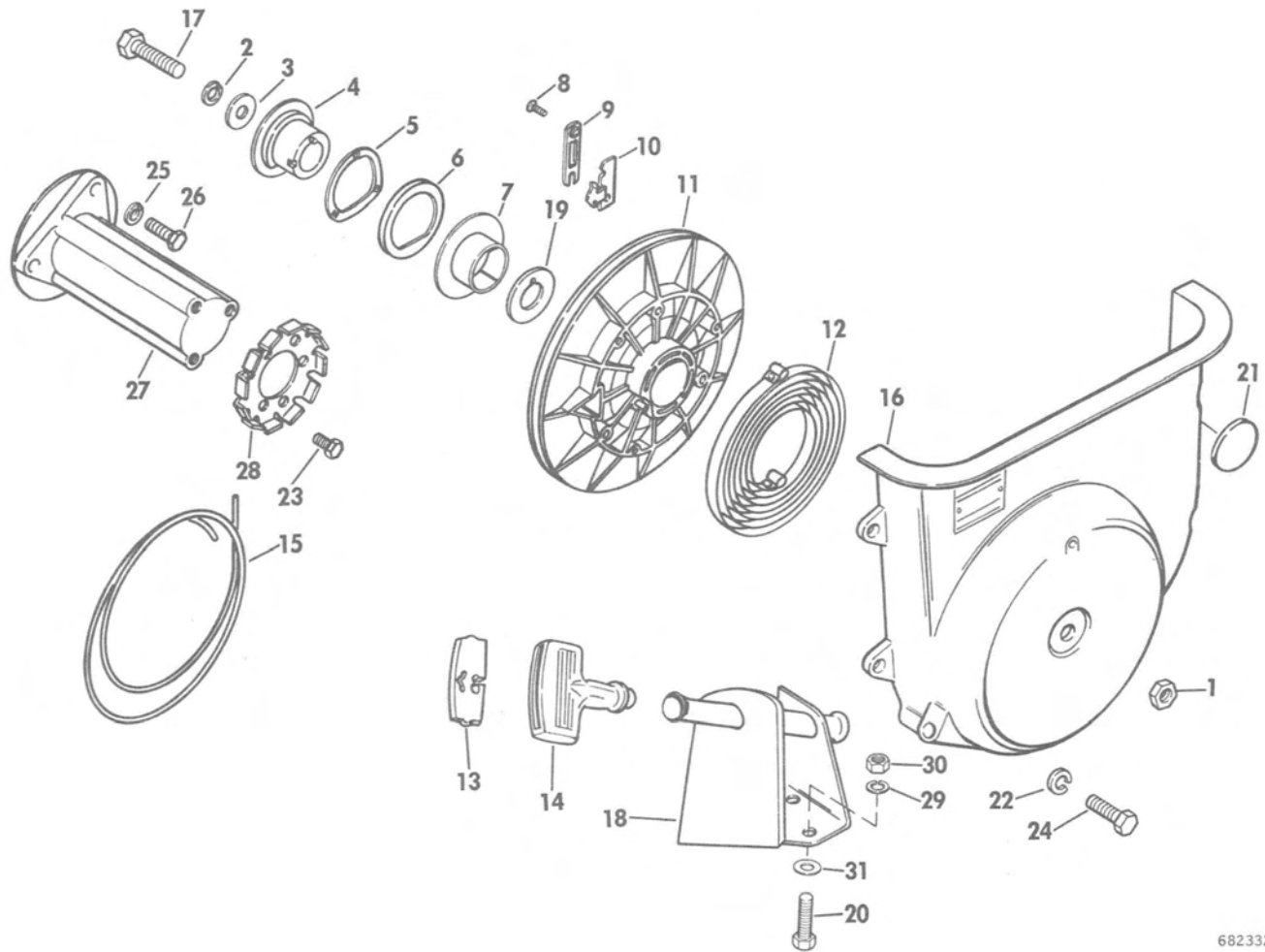
† Not Shown

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

REWIND STARTER GROUP

1969 



682332

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161901	REWIND STARTER ASSY.	1	16	161812	STARTER HOUSING ASSY. .	1
1	302103	NUT, Housing to pulley	1	17	306435	SCREW	1
2	306325	LOCKWASHER	1	18	161664	GUIDE ASSY., Handle	1
3	306283	WASHER	1	19	113783	SPACER	1
4	379067	SPINDLE & PIN ASSY.	1	20	552062	SCREW, Guide	3
5	309515	SPRING WASHER	1	21	112002	PLUG, Inspection hole	1
6	309516	FRICITION RING	1	22	306396	LOCKWASHER	5
7	309513	BUSHING, Spindle	1	23	112789	SCREW	3
8	307163	SCREW, Retainer to pulley	3	24	302288	SCREW	5
9	202317	RETAINER	3	25	306325	LOCKWASHER	3
10	202470	PAWL	3	26	306435	SCREW	3
11	160464	STARTER PULLEY ASSY. .	1	27	112790	MOUNT, Ratchet	1
12	375836	STARTER SPRING ASSY. .	1	28	202111	RATCHET	1
13	304325	ANCHOR	1	29	306396	LOCKWASHER, Guide	3
14	427370	HANDLE	1	30	306375	NUT, Guide	3
15	305000	ROPE, Starter	1	31	203622	WASHER, Guide	3

* Not Shown

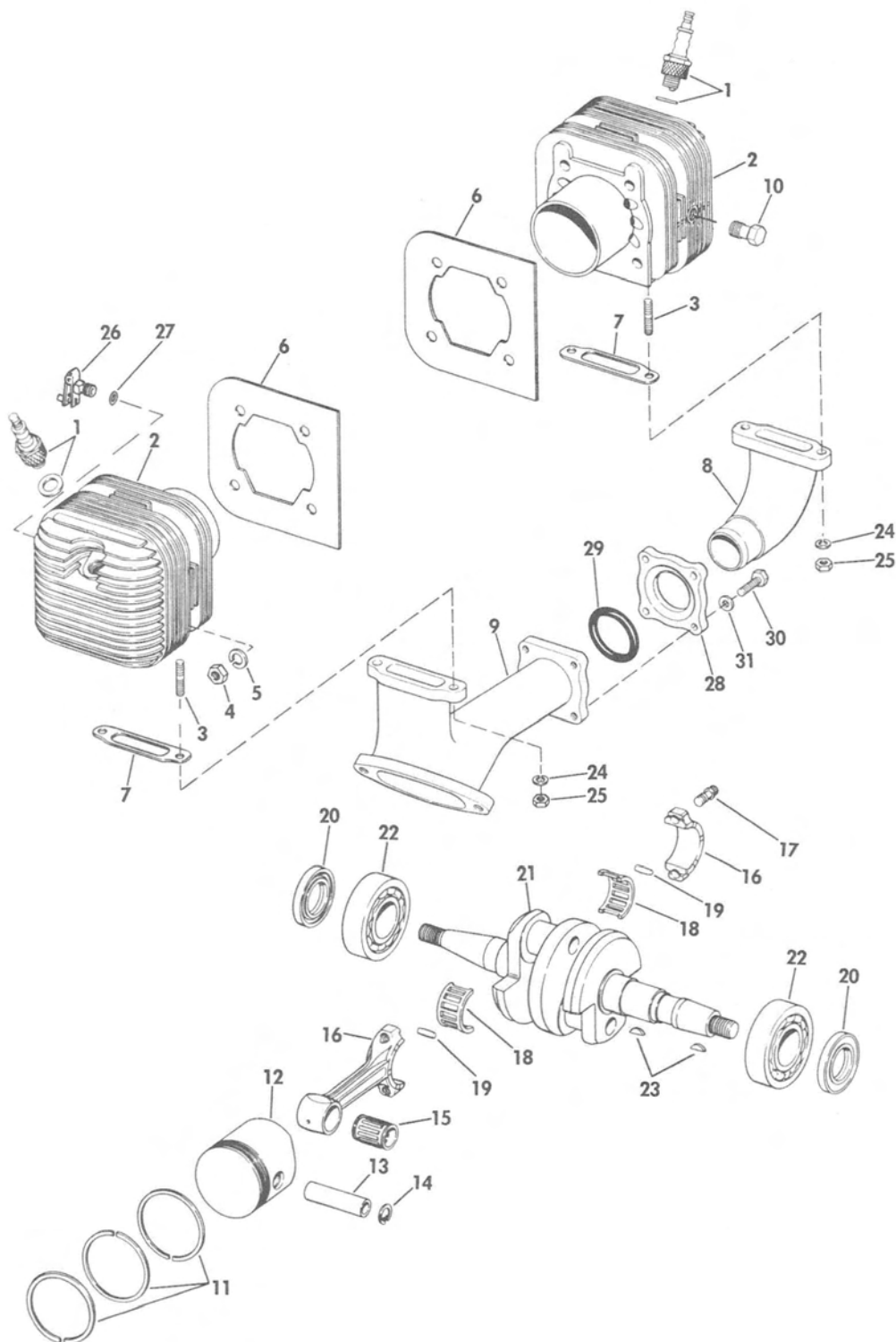
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1969



CYLINDER AND CRANKSHAFT GROUP



682370

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CYLINDER AND CRANKSHAFT GROUP



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	76-152	SPARK PLUG	2	18	378528	RETAINER ASSY., Rod	
2	161779	CYLINDER & STUD	2			bearing	2
3	111504	. STUD	2	19	378515	BEARING ASSY., Connecting	
4	306320	NUT, Cylinder	8			rod	2
5	306325	LOCKWASHER, Cylinder	8	20	112185	SEAL, Crankshaft	2
6	111415	GASKET, Cylinder	2	21	161653	CRANKSHAFT, Bearing & shim.	1
7	111401	GASKET, Exhaust manifold ...	2	22	111413	. BEARING, Crankshaft	2
8	260288	EXHAUST MANIFOLD, Rear ..	1	23	112494	KEY, Cam and flywheel	2
9	260289	EXHAUST MANIFOLD, Front ..	1	24	306396	LOCKWASHER, Manifold	4
10	113675	PLUG, Cylinder compression		25	306397	NUT, Manifold	4
		relief	1	26	161886	VALVE, Compression relief ...	1
11	487300	RING SET, Piston	2	27	113078	. O-RING	1
12	113340	PISTON	2	28	260457	RETAINER, Expansion joint	
13	304691	WRIST PIN	2			gasket	1
14	302577	RETAINING RING, Pin	4	29	260469	GASKET, Exhaust manifold	
15	378251	NEEDLE BEARING ASSY.,				joint	1
		Wrist pin	2	30	306409	SCREW, Retainer, exhaust	
16	378275	CONNECTING ROD ASSY.	2			manifold	4
17	308186	. SCREW, Connecting		31	306396	WASHER, Retainer, exhaust	
		rod	2			manifold	4

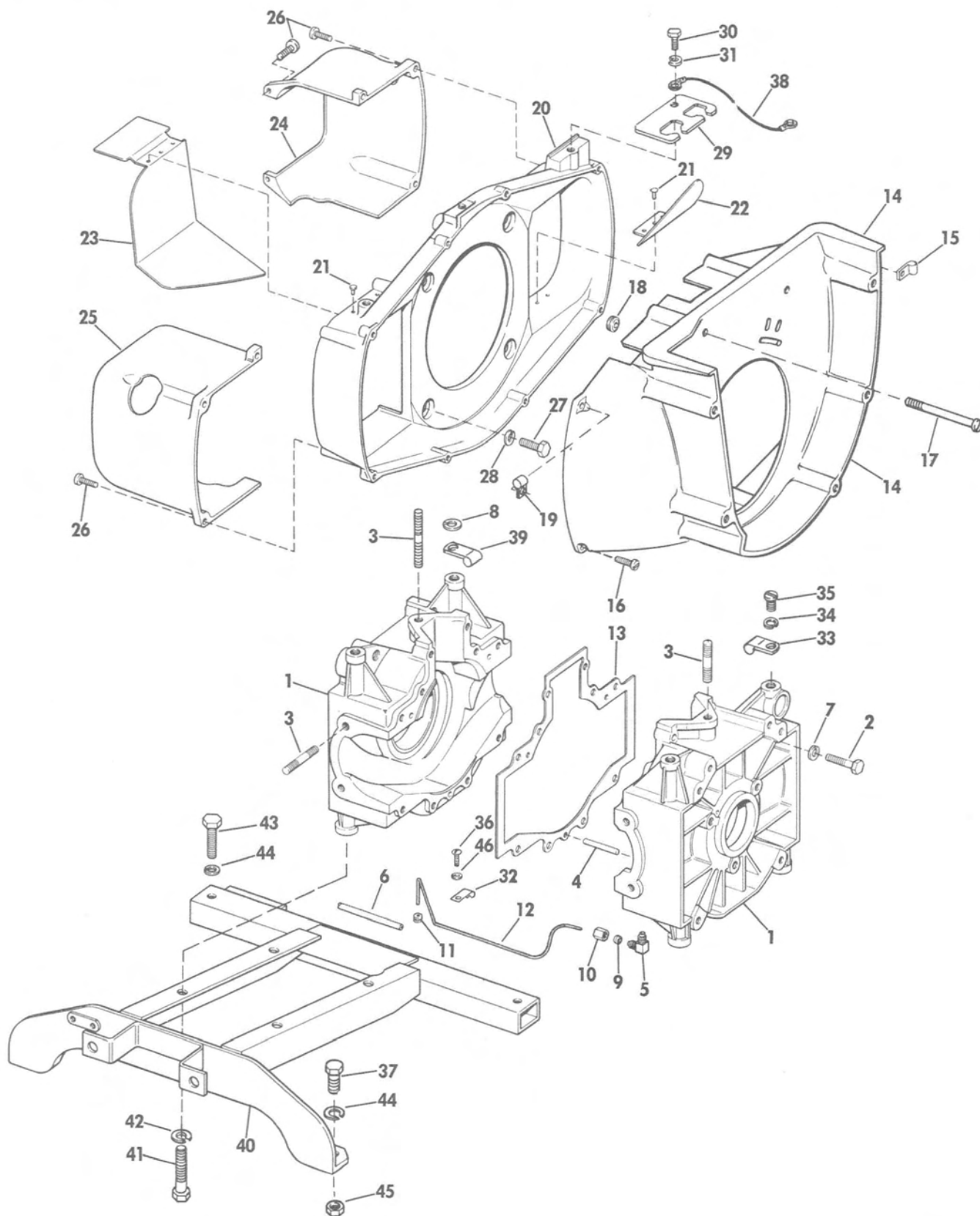
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ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

1969



CRANKCASE & FAN HOUSING GROUP



682371

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS



CRANKCASE & FAN HOUSING GROUP

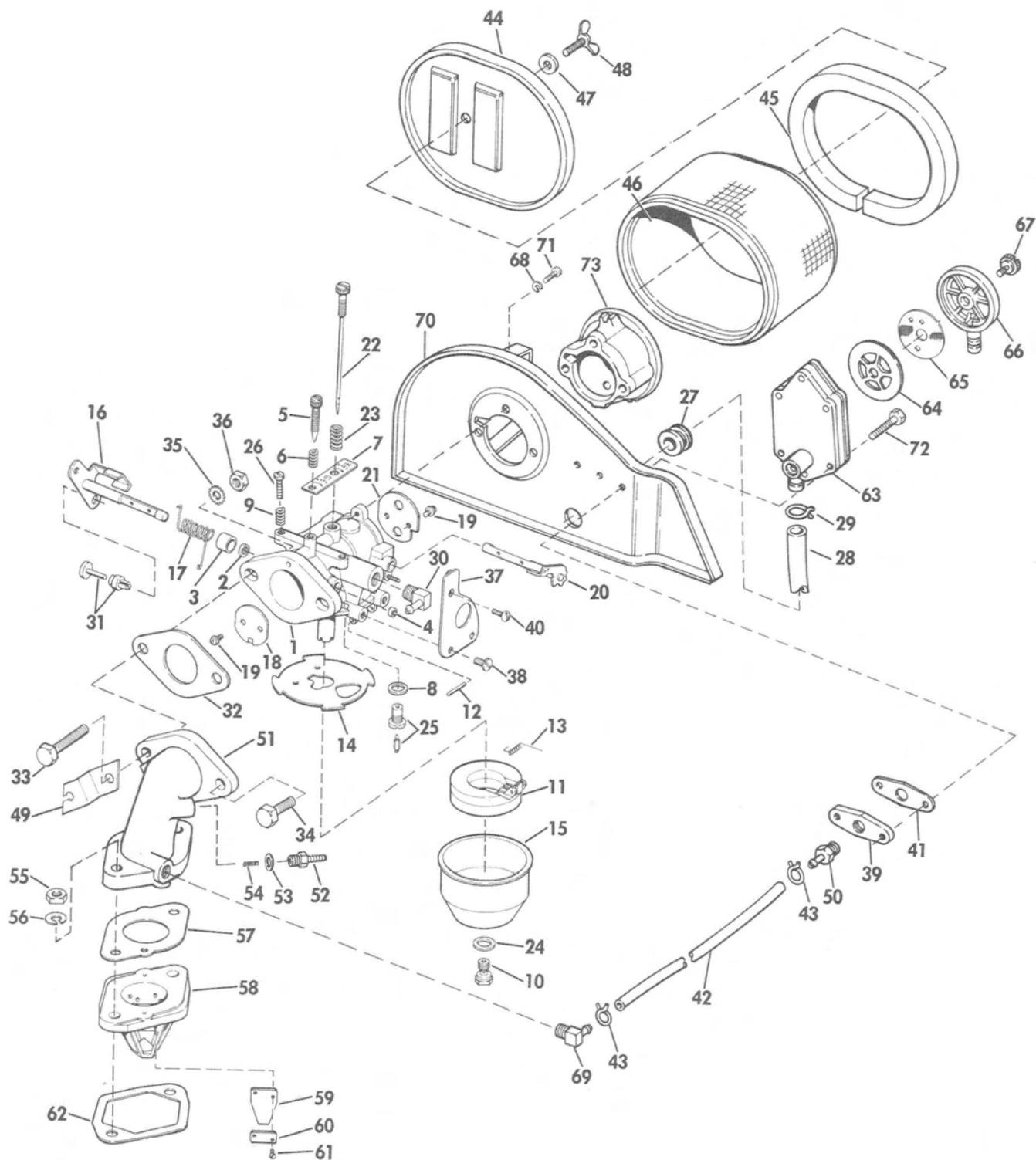
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161932	CRANKCASE ASSEMBLY	1	27	300646	SCREW, Housing to crankcase . .	4
2	307471	. SCREW, Crankcase halves . .	10	28	306396	LOCKWASHER, Housing screw .	4
3	111419	. STUD, Intake manifold, long	10	29	113584	BRACKET, Connector	1
4	111404	. TAPER PIN	3	30	306555	SCREW, Bracket to housing . .	1
5	471349	OUTLET VALVE ASSEMBLY . .	1	31	306325	LOCKWASHER, Bracket to housing	1
6	112399	TUBE, Oiler extension, 20" . . .	1	32	309040	CLAMP, Chain oiler tube	1
7	306396	LOCKWASHER, Crankcase halves	10	33	113088	CLIP, Harness to crankcase . .	1
†8	306353	LOCKWASHER, Starter cable to crankcase	1	34	306353	LOCKWASHER, Harness clip . .	1
9	306329	SLEEVE, Oiler tube	1	35	311415	SCREW, Harness clip	1
10	306330	NUT, Oiler tube	1	36	303212	SCREW, Chain oiler clamp . . .	1
11	112398	GROMMET, Oiler tube	1	37	306539	SCREW, Mounting frame to main frame rear	2
12	260230	TUBE, Chain oiler, 15"	1	38	113658	WIRE, Magneto arm to ground	1
12	260231	TUBE, Chain oiler, 20"	1	†39	113088	CLIP, Starter cable to crankcase	1
13	111405	GASKET, Crankcase	1	40	290075	FRAME ASSEMBLY, 15"	1
14	113764	FAN HOUSING, Front	1	40	290076	FRAME ASSEMBLY, 20"	1
15	112191	CLIP, Taillight to housing . . .	1	41	306835	SCREW, Engine mounting	4
16	302948	SCREW, Front to rear housing .	4	42	120177	LOCKWASHER, Engine mounting	4
17	313744	SCREW, Front to rear housing, long	4	43	551094	SCREW, Mounting frame to main frame front	2
18	111510	GROMMET	1	44	120177	WASHER, Mounting frame to main frame	4
19	113087	CLIP, H.T. Lead	1	45	112906	WELL NUT, Mounting frame to main frame	4
20	161948	FAN HOUSING, Rear	1	46	303916	LOCKWASHER, Oiler tube clamp	2
21	113373	. RIVET	6	*	161796	GASKET SET, Powerhead	1
22	111495	. DEFLECTOR, L.H.	1				
23	112856	. DEFLECTOR, R.H.	1				
24	112164	SHROUD, Cylinder, L.H.	1				
25	111412	SHROUD, Cylinder, R.H.	1				
26	307195	SCREW, Shroud	8				

* Not Shown

† Electric start only

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



682342

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

CARBURETION GROUP



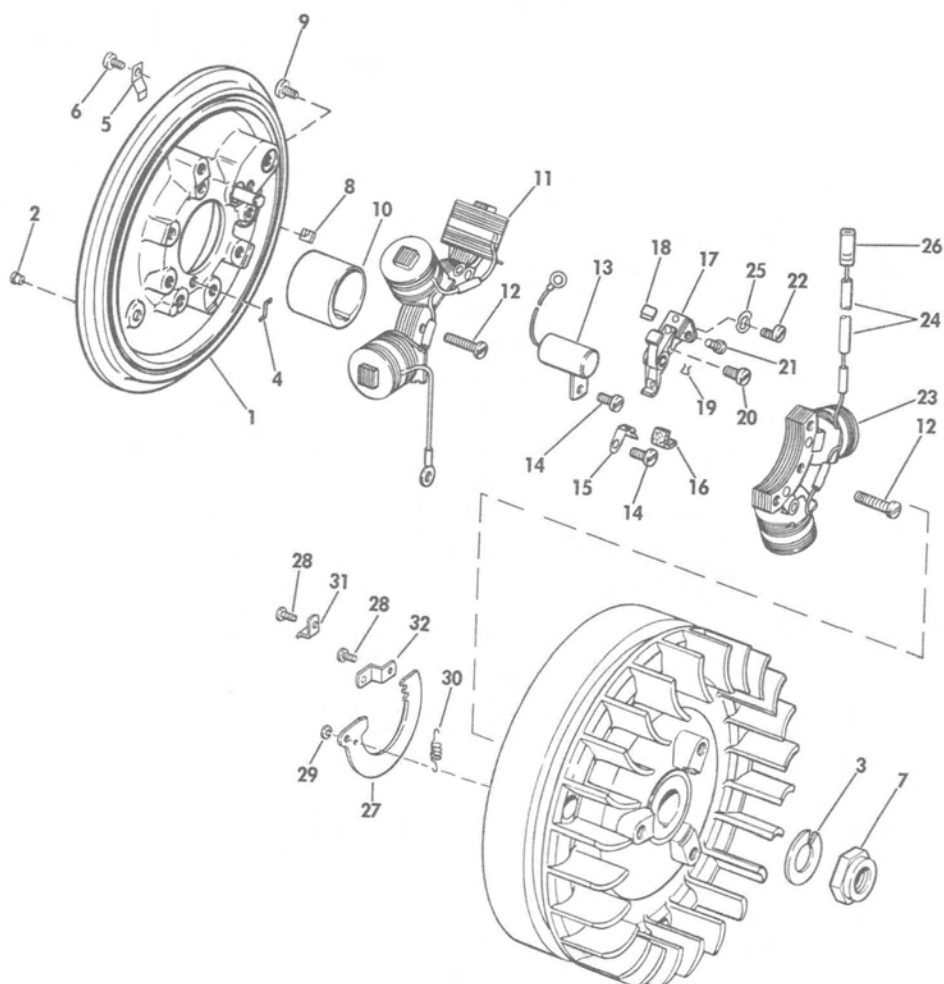
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	113557	CARBURETOR ASSEMBLY, Complete	1	38	303791	SCREW, Bracket to carburetor .	2
†2	113419	. SEAL, Throttle shaft	1	39	260465	NUT PLATE, Fuel pump mounting	1
†3	113420	. RETAINER, Shaft seal	1	40	800009	SCREW, Cable clamp	1
4	113421	. PLUG, Throttle shaft	1	41	303615	GASKET, Fuel pump	1
5	113422	. NEEDLE, Idle adjusting	1	42	260509	HOSE, Pulse line	1
6	113423	. SPRING	1	43	308782	HOSE CLAMP, Pulse line	2
7	113577	. PLATE, Carburetor adjusting identification	1	44	260417	COVER, Filter	1
8	113447	. WASHER, Needle valve	1	45	260571	GASKET, Screen	1
9	113448	. SPRING, Throttle stop	1	46	260419	FILTER, Air cleaner	1
10	113444	. MAIN JET ASSEMBLY	1	47	111173	WASHER, Wingscrew	1
11	113429	. FLOAT ASSEMBLY	1	48	260540	WINGSCREW, Air cleaner	1
†12	113430	. PIN, Float	1	49	112986	BRACKET, Cable to manifold . .	1
13	113431	. SPRING, Float	1	50	112979	FITTING, Pulse line	1
†14	113432	. GASKET, Fuel bowl	1	51	113777	MANIFOLD, Intake	1
15	113433	. BOWL, Fuel	1	52	161944	CHECK VALVE ASSEMBLY . . .	1
16	113434	. THROTTLE SHAFT ASSY. . .	1	53	301996	. WASHER, Check valve	1
17	113435	. SPRING, Throttle return . . .	1	54	112078	. SPRING, Check valve	1
18	113436	. PLATE, Throttle	1	55	306320	NUT	2
19	113437	. SCREW, Plates	4	56	306325	LOCKWASHER	2
20	113438	. CHOKE SHAFT ASSY.	1	57	111523	GASKET, Intake manifold	1
21	113439	. PLATE, Choke	1	58	111397	BODY, Reed valve	1
†22	113440	. JET & NEEDLE ASSY.	1	59	427134	REED	6
23	113441	. SPRING, Main needle	1	60	427135	RETAINER PLATE, Reed	6
†24	113445	. WASHER, Main jet	1	61	303764	SCREW, Plate to body	12
†25	113446	. NEEDLE & SEAT ASSY. . . .	1	62	111402	GASKET, Reed valve	1
26	113424	. SCREW, Throttle stop	1	63	382354	FUEL PUMP ASSEMBLY	1
27	260426	GROMMET	1	64	312679	. GASKET	1
28	260425	HOSE, Pump to carburetor . . .	1	65	312675	. SCREEN	1
29	309523	CLAMP	1	66	312678	. CAP	1
30	306266	ELBOW	1	67	312677	. SCREW	1
31	111509	BUSHING & PIN	1	68	120052	LOCKWASHER, Base plate	1
32	111767	GASKET, Carburetor	1	69	306266	ELBOW, Fuel hose	1
33	306504	SCREW, Carburetor mounting . .	1	70	290165	BASE PLATE ASSY., Air cleaner .	1
34	306862	SCREW, Carburetor mounting . .	1	71	306543	SCREW, Base plate	1
35	306799	LOCKWASHER	2	72	315429	SCREW, Fuel pump mounting . .	2
36	306390	NUT	2	73	113306	CONNECTOR	1
37	161678	BRACKET ASSY., Choke cable .	1				

† Also available in Carburetor Repair Kit - order part number 161767
For operation over 5000' use High Altitude Kit, part number 161771

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY
ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER



ARMATURE GROUP



682331

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	161693	ARMATURE PLATE ASSY. . . .	1	19	307594	. RETAINER	1
2	113732	BUTTON, Armature plate	4	20	302812	SCREW	1
3	310856	LOCKWASHER, Flywheel	1	21	510194	SCREW	1
4	307565	PIN, Magneto pivot	1	22	510185	SCREW, Eccentric	1
5	113083	RETAINER, Armature plate . . .	3	*23	161898	COIL ASSY., Alternator	1
6	303737	SCREW, Retainer to fan housing.	3	**23	580625	COIL ASSY., Alternator	1
7	304104	NUT, Flywheel	1	*24	510803	TUBING, Coil	1
8	113158	STOP, Magneto advance	1	25	510391	BOW WASHER, Eccentric screw .	1
**9	311415	SCREW, Clip to armature	1	26	310572	HOUSING, Lighting coil	2
10	510644	CAM	1	+	161908	FLYWHEEL & LAMINATION ASSEMBLY	1
11	161900	COIL ASSY., Ignition	1	27	113762	. WEIGHT, Timer	1
12	510397	SCREW, Coil mounting	6	28	307193	. SCREW	2
13	580573	CONDENSER	1	29	425114	. RETAINING, Ring	1
14	307019	SCREW	2	30	510646	. SPRING, Flywheel	1
15	510480	CLIP, Oiler	1	31	510649	. CAM, Retainer	1
16	112699	WICK, Oiler	1	32	510650	. SUPPORT, Flywheel	1
17	580148	BREAKER POINT SET	1				
18	510204	. CLIP, Spring	1				

*Manual Start Only

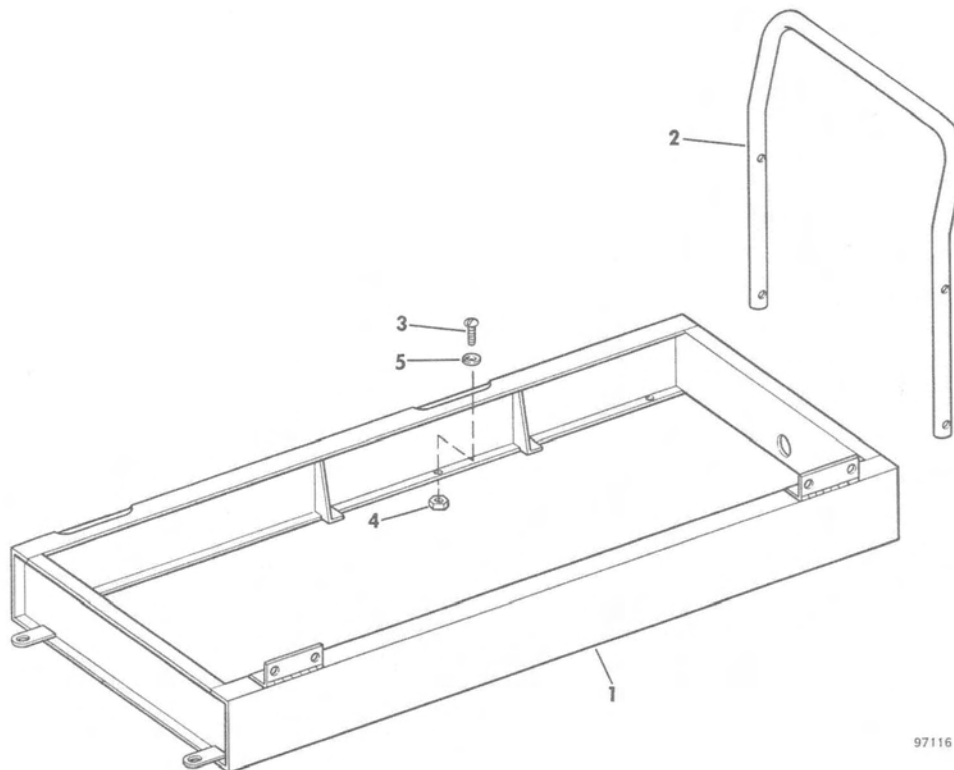
**Electric Start Only

+Not Shown

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

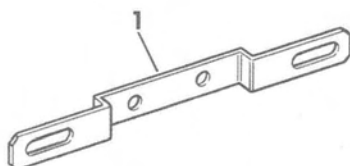
SEAT RISER MODEL 1592



97116

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	290237	STORAGE COMPARTMENT KIT	1	3	302468	. SCREW, Storage compartment	6
1	290244	. STORAGE COMPARTMENT WELDMENT ASSEMBLY . .	1	4	306375	. NUT, Storage compartment .	6
2	290251	. BACKREST ASSEMBLY	1	5	306396	. LOCKWASHER, Storage compartment	6

*Not Shown



97117

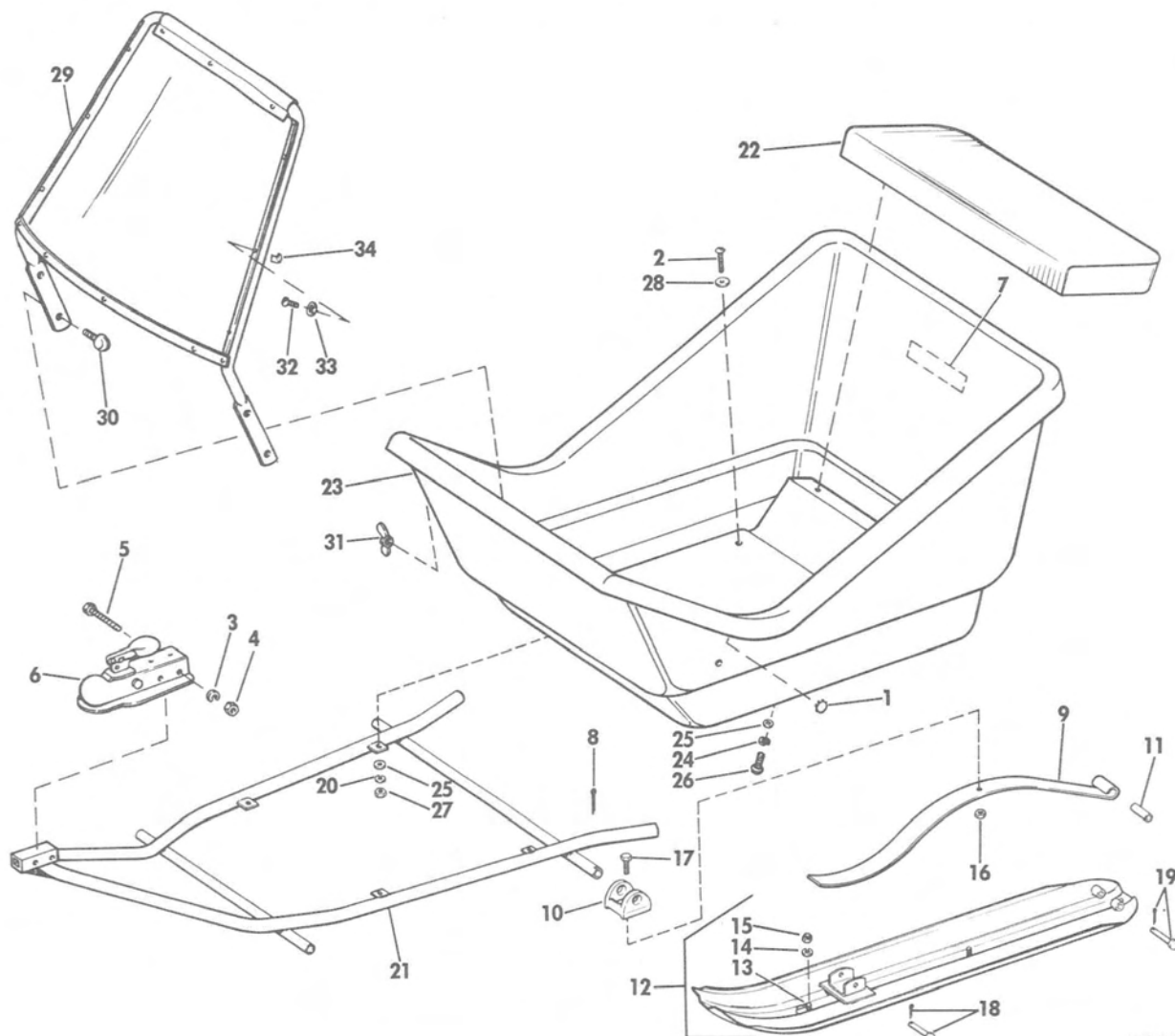
LICENSE BRACKET KIT MODELS 1592 & 2096

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	260379	BRACKET, License plate	1

INDENTED PART NAMES INDICATE THAT THESE PARTS ARE INCLUDED IN PRECEDING ASSEMBLY

ORDER ALL PARTS FROM YOUR LOCAL AUTHORIZED DEALER

ACCESSORY SLEIGH MATE GROUP



682338

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
*	161635	SLEIGH ASSY., Complete	1	17	306416	SCREW, Saddle to spring . . .	2
1	902001	PLUG BUTTON, Windshield frame	6	18	161561	RETAINING PIN ASSEMBLY .	2
2	313042	SCREW, Body to frame	4	19	161562	RETAINING PIN ASSEMBLY .	2
3	120177	LOCKWASHER, Hitch	2	20	306396	LOCKWASHER, Body to frame .	4
4	306562	NUT, Hitch	2	21	161637	FRAME ASSEMBLY	1
5	307776	SCREW, Hitch	2	22	112948	SEAT ASSEMBLY	1
6	113302	HITCH, Sleigh	1	23	161660	BODY ASSEMBLY	1
7	112662	TRANSFER, Sleigh mate . . .	1	24	306396	LOCKWASHER, Seat to body .	3
8	120310	COTTER PIN, Ski to frame . .	2	25	306407	WASHER, Body to frame . . .	7
9	112693	SPRING, Ski	2	26	300646	SCREW, Seat to body	3
10	112694	SADDLE, Spring	2	27	306397	NUT, Body to frame	4
11	112671	BUSHING, Ski spring	2	28	302407	WASHER, Body to frame . . .	4
12	161577	SKI & RUNNER ASSEMBLY . .	2	29	161764	WINDSHIELD ACCESSORY KIT .	1
13	161591	RUNNER	1	30	113463	THUMB SCREW	4
14	120196	WASHER, Runner to ski . . .	2	31	800315	WING NUT	4
15	800290	NUT, Runner to ski	2	32	314479	SCREW, Windshield to frame .	8
16	903186	NUT, Saddle to spring	2	33	306561	WASHER	8
				34	113471	WELL NUT	8

*Not Shown

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SPECIFY MODEL AND SERIAL NUMBER OF VEHICLE WHEN ORDERING PARTS

