

MODEL		SSX FIREBIRD THUNDERBIRD
DISPLACEMENT		CC
SERIAL NO.		292 338 432

Indicates sequence of assembly.

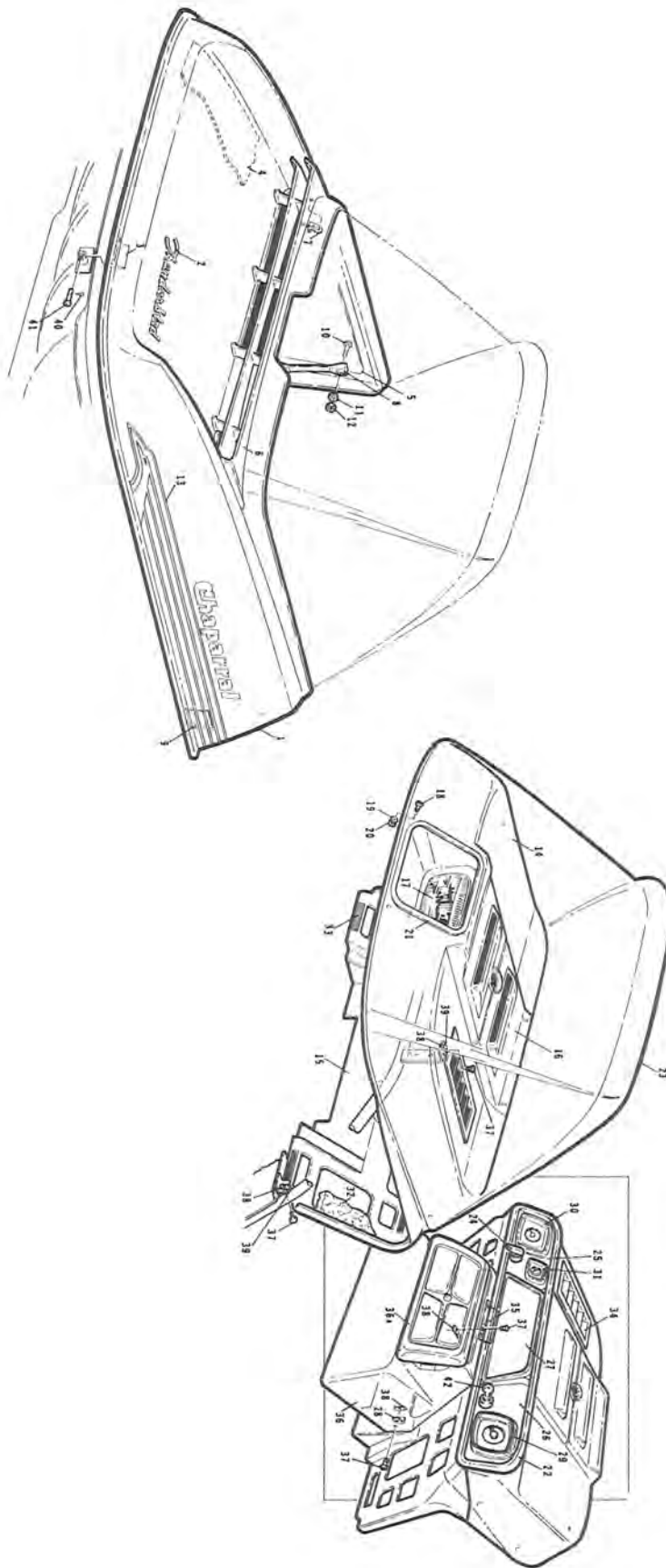


Figure 1. Hood and Dash Assembly

FIGURE 1 Hood and Dash Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	740395	. Hood Assembly	1	X		
	741395	. Hood Assembly	1		X	
	742395	. Hood Assembly	1			X
2	740413	. Nameplate	1	X		
	741413	. Nameplate	1		X	
	742413	. Nameplate	1			X
	41393	. Nut, Nameplate	3	X	X	X
3	51097-1	. Hinge, L.H.	1	X	X	X
	51097-2	. Hinge, R.H.	1	X	X	X
4	51407-3	. Insulation, Front	1	X	X	X
5	51407-1	. Insulation, Left Side	1	X	X	X
	51407-2	. Insulation, Right Side	1	X	X	X
6	51410	. Grill	1	X	X	X
	51393	. Nut	8	X	X	X
7	51381-1	. Cable Assembly	1	X	X	X
8	741403	. Hold Down Assembly	2	X	X	X
9	31406	. Hood Guide	2	X	X	X
10	M20-20	. Screw	2	X	X	X
11	W01-06	. Washer	2	X	X	X
12	N06-06	. Nut	2	X	X	X
13	741397-1	. Decal, L.H.	1	X	X	X
	741397-2	. Decal, R.H.	1	X	X	X
14	741556-1	. Dash	1	X	X	X
15	741556-3	. Dash	1	X	X	X
16	741399-3	. Dash Panel	1	X	X	X
	741557	. Receptacle	2	X	X	X
	741558	. Stud	2	X	X	X
	741559	. Retainer, Stud	2	X	X	X
		- - * - -				
17	51520	. Head Lamp Assembly (ATTACHING PARTS)	1	X	X	X
	M23-10	. Screw	4	X	X	X
	W01-05	. Washer	4	X	X	X
	N06-05	. Nut	4	X	X	X
		- - * - -				
	51522	. . Bulb, 12 V, 60W	1	X	X	X
	51525	. . Holder, Socket	1	X	X	X
	51524	. . Washer, Socket	1	X	X	X
	51521	. . Unit, Headlamp	1	X	X	X
	51523	. . Seal, Rubber	1	X	X	X
18	M21-10	. Screw	6	X	X	X
19	W02-06	. Washer	6	X	X	X
20	N06-06	. Nut	6	X	X	X

FIGURE 1 Hood and Dash Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
21	51400	. Seal, Headlight	1	X	X	X
22	741561	. Instrument Panel	1	X	X	X
		(ATTACHING PARTS)				
	51393	. Push on Nut	8	X	X	X
		- - * - -				
23	740414	. Windshield	1	X		
	741414	. Windshield	1		X	X
24	740548	. Choke Assembly	1	X		
	741548	. Choke Assembly (FB 242 and Thunderbird)	1		X	X
25	740572-1	. Decal	1	X		
	741572-1	. Decal	1		X	X
26	740572-2	. Decal	1	X		
	741572-2	. Decal	1		X	
	742572-2	. Decal	1			X
27	740572-3	. Decal	1	X		
	741572-3	. Decal	1		X	
	742572-3	. Decal	1			X
28	741489	. Clip, Console	2	X	X	
	742489-1	. Clip	1			X
	742489-2	. Clip	1			X
	741499	. Clip	1	X	X	X
29	740641-5	. Speedometer	1	X		X
30	740646	. Tachometer	1	X		
31	740766	. Temperature Gauge	1	X		
32	741616-1	. Pad	1	X	X	X
	741616-2	. Pad	1	X	X	X
33	741508	. Strip, Dash	4	X	X	X
34	741568	. Louver (Firebird 242 and TB)	1		X	X
35	741493	. Bracket, Console Top	1	X	X	
	742493	. Bracket, Console Top	1			X
36	740495	. Console Assembly	1	X		
	741495	. Console Assembly	1		X	
	742495	. Console Assembly	1			X
36A	740473	. . Console Pad	1	X		
	741473	. . Console Pad	1		X	
	742473	. . Console Pad	1			X
		(ATTACHING PARTS)				
37	M21-10	. Screw	6	X	X	X
38	741478	. Spring Clip	6	X	X	X
39	741479	. Washer	4	X	X	X
		- - * - -				
40	41604	. Pin	2	X	X	X
41	P26-12	. Cotter Pin	2	X	X	X
42	741565	. Switch, Ignition	1	X	X	X

FIGURE 2 Chassis and Pan Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	Q7400001	Chassis Assembly (Frame, Stiffeners, Bulkhead, Front and Back Bogie Hangers, Foot Supports)	1	X		
	Q741001	Chassis Assembly	1		X	
	Q742001	Chassis Assembly	1			X
2	51008-1	. Spindle Support Assembly	1	X	X	X
3	51006-1	. Hanger, Bogie	4		X	
	51006-3	. Hanger, Bogie	4	X		X
4	741094	. Clip, Dash Mounting	2	X		
5	41447	. Hinge Half	1	X	X	X
5A	41446	. Hinge Pin	1	X	X	X
6	741443-1	. Clutch Guard Assembly	1	X	X	X
7	741783	. Air Duct	1	X	X	X
8	B02-08	. Bolt	2	X	X	X
9	W01-06	. Washer	2	X	X	X
10	N06-06	. Nut	2	X	X	X
11	Q51121-1	. Bumper, Rear (with Tape)	1	X		
	Q51121-2	. Bumper, Rear (with Tape)			X	
	Q51121-3	. Bumper, Rear (with Tape)	1			X
12	51127-1	. Hand Grip, L. H.	1	X	X	X
	51127-2	. Hand Grip, R. H.	1	X	X	X
13	740107-3	. Bolt, Bumper, Orange	8	X		
	741107-3	. Bolt, Bumper, Red	8		X	
	742107-3	. Bolt, Bumper, Maroon	8			X
14	W03-06	. Washer	4	X	X	X
15	N03-06	. Nut	4	X	X	X
16	N14-06	. Nut	4	X	X	X
17	51125	. Hitch	1	X	X	X
18	740107-1	. Bolt, Bumper, Orange	2	X		
	740107-2	. Bolt, Bumper, Red	2		X	
	740107-3	. Bolt, Bumper, Maroon	2			X
19	N06-06	. Nut	2	X	X	X
20	M07-20	. Screw	2	X	X	X
21	741478	. Nut, Clip	5	X	X	X
22	B18-32	. Bolt	4	X	X	X
23	41090	. Sleeve and Isolator Assy	4	X	X	X
24	41085	. Body, Motor Mount	2	X	X	X
25	41083	. Isolator, Motor Mount	4	X	X	X
26	41089	. Flanged Washer	4	X	X	X
27	W02-08	. Washer	4	X	X	X
28	N06-08	. Nut	4	X	X	X
29	741652-1	. Louver Assembly	1		X	X
30	741652-3	. Louver Assembly	1		X	X
31	741115-3	. Tiller Support Weldment	1	X	X	X

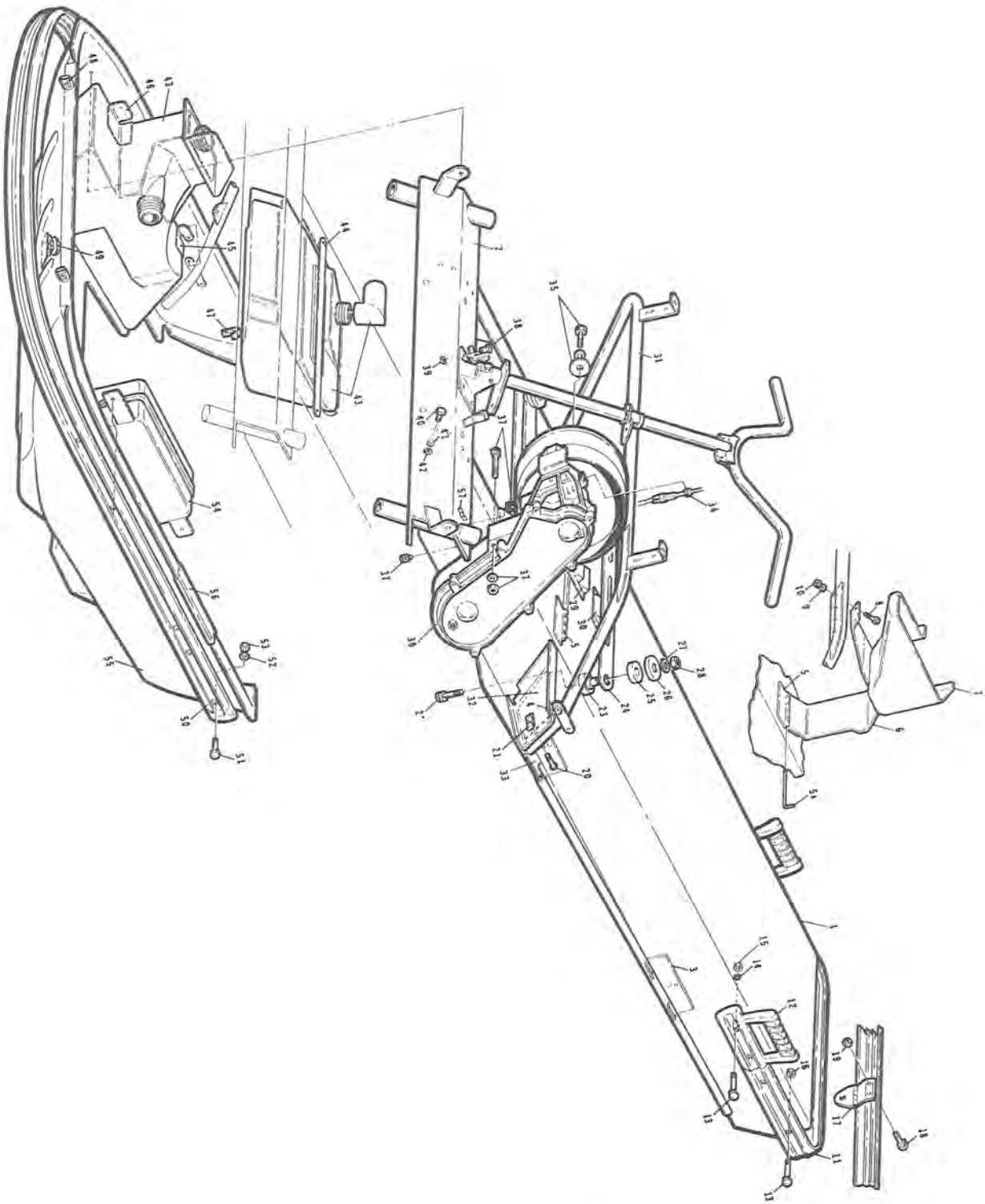


Figure 2. Chassis and Pan Assembly

FIGURE 2 Chassis and Pan Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
32	741439-1	. Foot Pad	1	X	X	X
	741439-2	. Foot Pad	1	X	X	X
33	741440-1	. Foot Pad	1	X	X	X
	741440-2	. Foot Pad	1	X	X	X
34	Ref	Switch (see figure 7)				
35	Ref	Clutch Mounting Hardware (see figure 8)				
36	Ref	Chain Case (see figure 8)				
37	Ref	Mounting Hardware (see figure 8)				
38	B03-14	. Bolt	4	X	X	X
39	N06-06	. Nut	4	X	X	X
40	B03-14	. Bolt	8	X	X	X
41	W01-06	. Washer	8	X	X	X
42	N06-06	. Nut	8	X	X	X
43	Ref	. Gas Tank Assembly (see figure 5)				
44	741674	. Strap, Gas Tank	1	X	X	X
45	741027	. Hold-down, Gas Tank	1	X	X	X
46	741093	. Hold-down, Gas Tank	1	X	X	X
47	31099	. Latch, Hood	2	X	X	X
48	41098	. Hinge, Pan	2	X	X	X
49	741108	. Bellows	1	X	X	X
50	Q741100	. Front Bumper Assembly with caps and tape	1		X	X
	Q740100	. Front Bumper Assembly with caps and tape	1	X		
51	740107-1	. Bolt, Bumper, Orange	10	X		
	741107-1	. Bolt, Bumper, Red	10		X	
	742107-1	. Bolt, Bumper, Maroon	10			X
52	W01-06	. Washer	2	X	X	X
53	N06-06	. Nut	10	X	X	X
54	741687	. Bag, Tool	1	X	X	X
55	740096	. Pan	1	X		
	741096	. Pan	1		X	
	742096	. Pan	1			X
	R02-06	. Pan Rivets	10	X	X	X
56	741611	. Cushion, Pan	2	X	X	X
57	31306	. Adhesive Clip	1	X	X	X

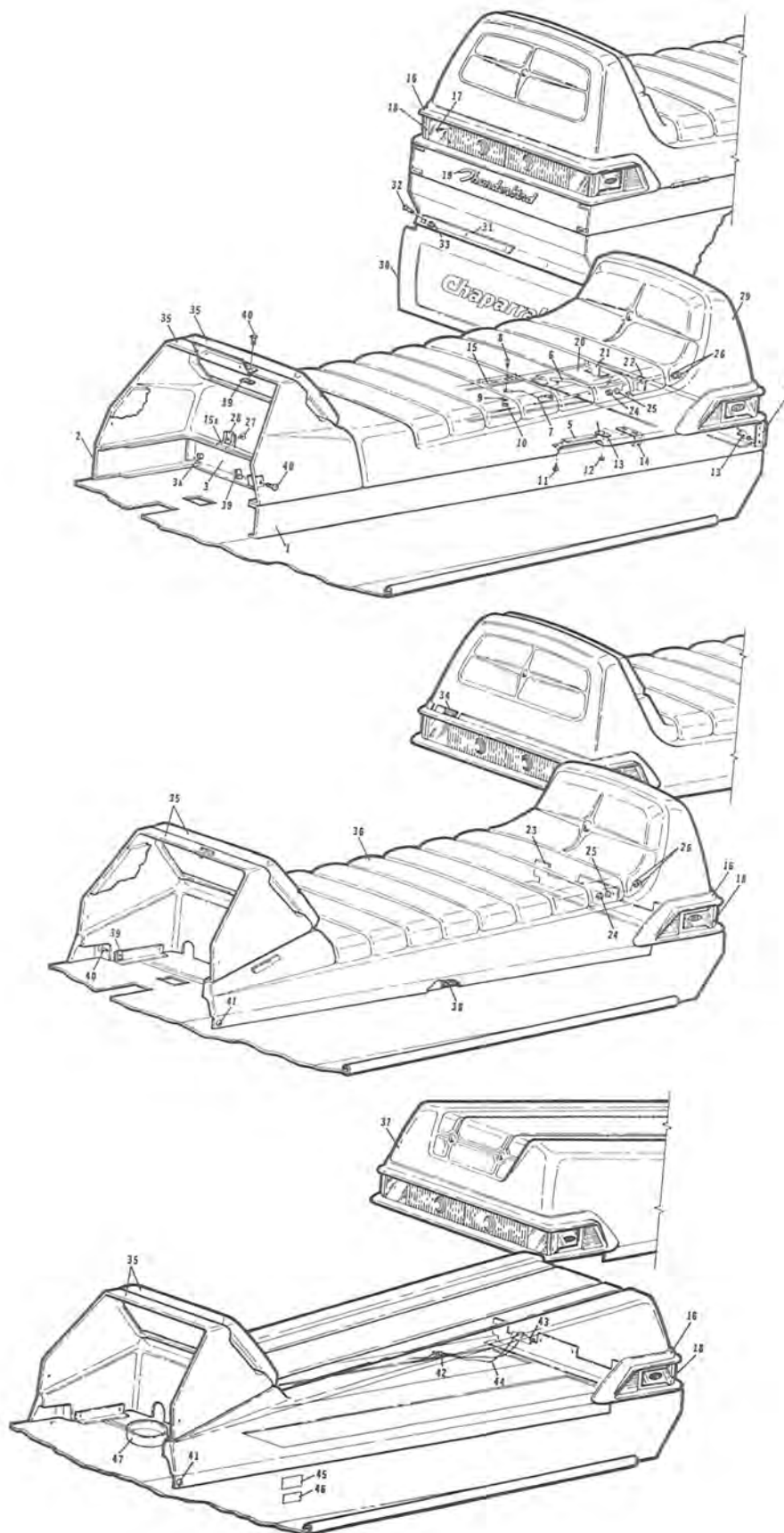


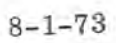
Figure 3. Seat Assembly

FIGURE 3 Seat Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
	742040	Seat Box Assembly	1			X
1	742078-1	. Side Support, L.H.	1			X
2	742078-2	. Side Support, R.H.	1			X
3	742079-1	. Center Support	1			X
3A	741048	. Bushing	1			X
4	742079-3	. Rear Support	1			X
5	741818	. Handle, Seat	1			X
6	51381	. Cable Assy	1			X
7	52519	. Jumper, Tail Light	1			X
8	M56-10	. Flathead Screw	2			X
9	W01-04	. Washer	2			X
10	N06-04	. Nut	2			X
11	M17-12	. Screw	16			X
12	W03-05	. Washer	2			X
13	51381	. Cable Assembly	1			X
14	41029	. Catch, Seat	2			X
15	Ref	. Hinge (furnished with seat 742075)	2			X
15A	742502	. Clip	2			X
16	51036	. Tail Light Bezel	1	X	X	X
17	M43-10	. Screw	1	X	X	X
18	51041	. Tail Lamp Assembly (see figure 4)	1	X	X	X
19	742413	. Nameplate	1			X
	41393	. Nut, Push-on	3			X
20	742037	. Mounting Plate, Tail light	1			X
21	742038-1	. Mounting Clip, Tail light	1			X
22	742038-2	. Mounting Clip, Tail light	1			X
23	742038-3	. Mounting Clip, Tail light	1			X
24	N02-06	. Nut	4		X	X
25	W04-06	. Washer	4		X	X
26	W01-06	. Washer	2		X	X
27	M21-10	. Screw	2			X
28	741478	. Nut, Clip	2			X
29	742075	. Seat Assembly	1			X
30	31620	Flap Assembly	1	X	X	X
31	31672	Backup Strip				
32	M20-12	Screw				
33	N06-06	Nut				
34	741788	Fastener Strip	2	X	X	X
35	Ref	Console and Mounting Hardware (Refer to Figure 1)				
36	740075	Seat	1	X		
37	741075	Seat	1		X	
38	741039	Strip, Seat Retainer	2	X	X	
39	741478	Nut, Clip	4	X	X	

FIGURE 3 Seat Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
40	M21-10	Screw	4	X	X	
41	51038	Seat Stud	2	X	X	
42	41080	Press Clip	6	X	X	X
43	51034	Anti-Chafing Strip	1	X	X	
44	741458	Wire Harness	1	X	X	X
45	741579-1 thru -8	Decal, Compliance	1	X	X	X
46	51582	Serial Tag	1	X	X	X
47	740504	Mount, Expansion Tank	1	X		



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FIGURE 4 Taillight Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
	51041	Taillight Assembly	1	X	X	X
1	51043	. Base	1	X	X	X
2	51044-1	. Bulb, 1035	2	X	X	X
3	51044-3	. Bulb, 194	2	X	X	X
4	51042-1	. Lens, Large	2	X	X	X
5	51042-3	. Lens, Small	2	X	X	X
6	51045	. Gasket	1	X	X	X
7	M43-10	. Screw 1/4 by 5/8 in. long	6	X	X	X
8	W01-06	. Washer, 1/4	4	X	X	X
9	W03-05	. Lockwasher 1/4, Star	4	X	X	X
10	N02-06	. Nut, Hex 1/4 inc.	4	X	X	X
11	51037	Mount, Taillight	1	X	X	X
12	Ref	Bezel, Taillight (see figure 3)				
13	51182	Tape, Seat	1	X	X	X
14	741426	Terminal, Female	2	X	X	X

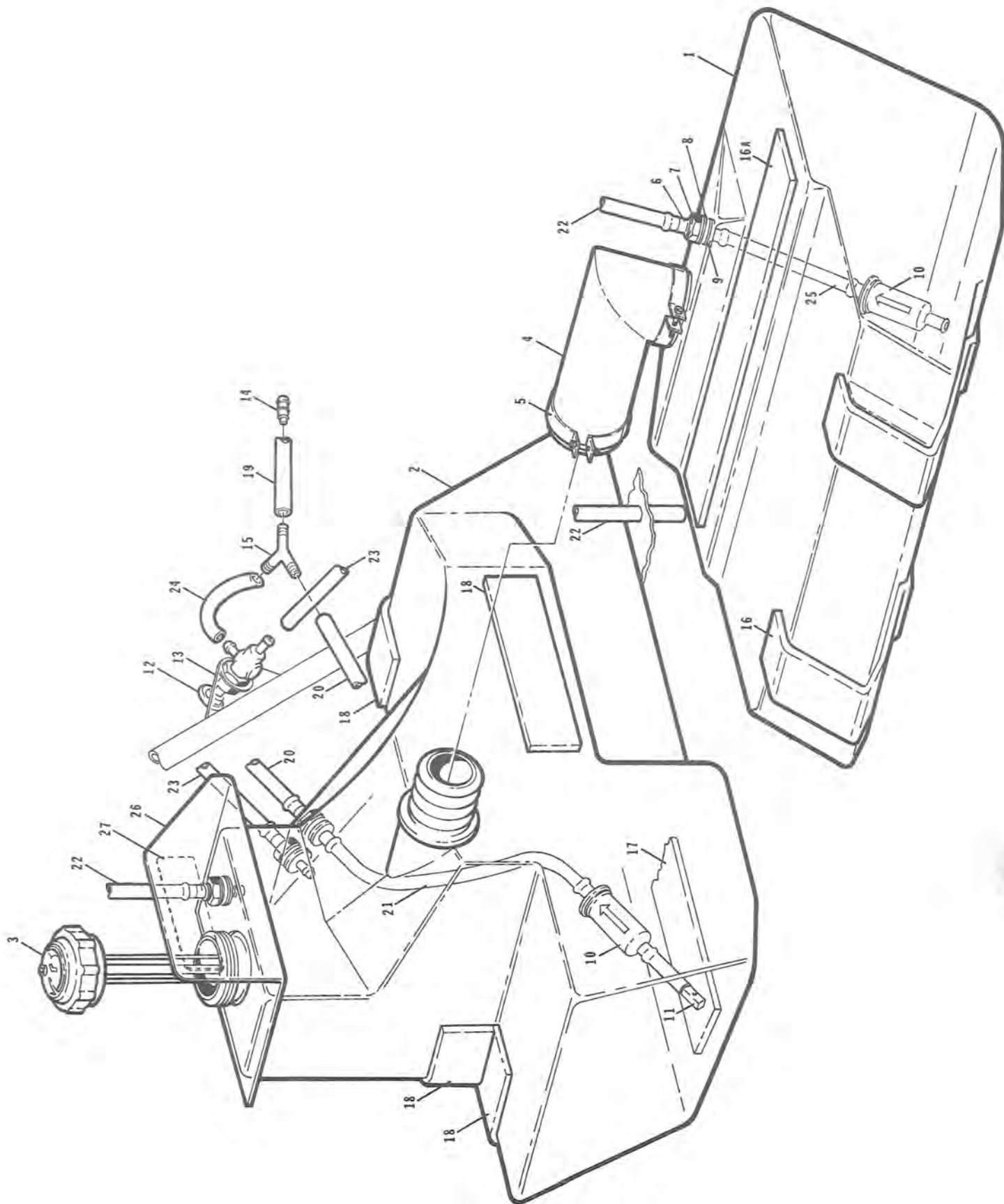


FIGURE 5 Gas Tank Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	741059-1	Gas Tank	1	X	X	X
2	741059-3	Gas Tank	1	X	X	X
3	741060	Cap and Gas Gauge	1	X	X	X
4	741622	Elbow, Connecting	1	X	X	X
5	741623	Clamp, Hose	2	X	X	X
6	31067	Fitting, Tank	4	X	X	X
7	N18-10	Nut	4	X	X	X
8	W01-10	Washer	4	X	X	X
9	31070	Washer, Neoprene	8	X	X	X
10	31063	Fuel Filter	2	X	X	X
11	31064	Weight	1	X	X	X
12	22430	Valve	1	X	X	X
13	741498	Decal, aux Fuel Valve	1	X	X	X
14	86850	Check Valve	1	X	X	X
15	741066	Y-Fitting	3	X		
	741066	Y-Fitting	1		X	X
16	741068-1	Cushion, Gas Tank	2	X	X	X
16A	31068	Cushion, Gas Tank	1	X	X	X
17	741068-3	Cushion, Gas Tank	1	X	X	X
18	741068-7	Cushion, Gas Tank	4	X	X	X
19		Gas Line *	3	X		
		Gas Line *	1		X	X
20		Gas Line *	2	X	X	X
21		Gas Line *	1		X	X
22		Gas Line *	2	X	X	X
23		Gas Line *	1	X	X	X
24		Gas Line *	1	X	X	X
25		Gas Line *	1	X	X	X
26	741653	Shield, Splash	1	X	X	X
27	741507	Decal, Splash Shield	1	X	X	X

* Cut from bulk hose, Part No. 31061, 25 foot rolls.

FIGURE 6 Steering and Skis

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	741343	Handle Grips	2	X	X	X
2	741364	Brake Control Assembly	1	X	X	X
	51545	. Ring, Retaining	1	X	X	X
	51365	. Brake Lever	1	X	X	X
	51370-1	. Housing, Top	1	X	X	X
	51370-3	. Housing, Base	1	X	X	X
	51366	. Brake Cable Assembly	1	X	X	X
	51363	. Dimmer Switch	1	X	X	X
	51372	. Clamp, Control	1	X	X	X
	M42-24	. Screw	1	X	X	X
3	741358	Throttle Control Assembly	1	X	X	X
	51359	. Throttle Lever	1	X	X	X
	51370-1	. Housing, Top	1	X	X	X
	51370-3	. Housing, Base	1	X	X	X
	50360	. Throttle Cable Assembly	1	X	X	X
	51465	. Kill Switch	1	X	X	X
	51372	. Clamp, Control	1	X	X	X
	51545	. Ring, Retaining	1	X	X	X
	M42-24	. Screw	1	X	X	X
4	51490	Cushion, Tiller Bar (Handlebar)	1	X	X	X
4A	741573	Decal, Cushion	1	X	X	X
5	741342	Tiller Bar Weldment (Handlebar)	1	X	X	X
5A	741691	Handle, Tiller Bar Weldment	1	X	X	X
5B	B05-12	Bolt	2	X	X	X
5C	W01-07	Washer	2	X	X	X
5D	N06-07	Nut	2	X	X	X
	741352	. Grease Fitting	1	X	X	X
6	51012	Housing, Tiller	1	X	X	X
6A	51015	Bearing, Thrust	1	X	X	X
6B	741511	Bolt	1	X	X	X
	W03-10	Washer	1	X	X	X
6C	741480	Steering Stop Assembly	2	X	X	X
	B03-14	Bolt	4	X	X	X
	N06-06	Nut	4	X	X	X
7	741454	Tape	AR	X	X	X
7A	31437	Tie Fastener	6	X	X	X
8	B05-24	Bolt	2	X	X	X
9	N06-07	Nut	2	X	X	X
10	31379	Steering Arm	2	X	X	X
11	B01-28	Bolt	2	X	X	X
12	N06-08	Nut, Hex	2	X	X	X
13	B01-20	Bolt	2	X	X	X

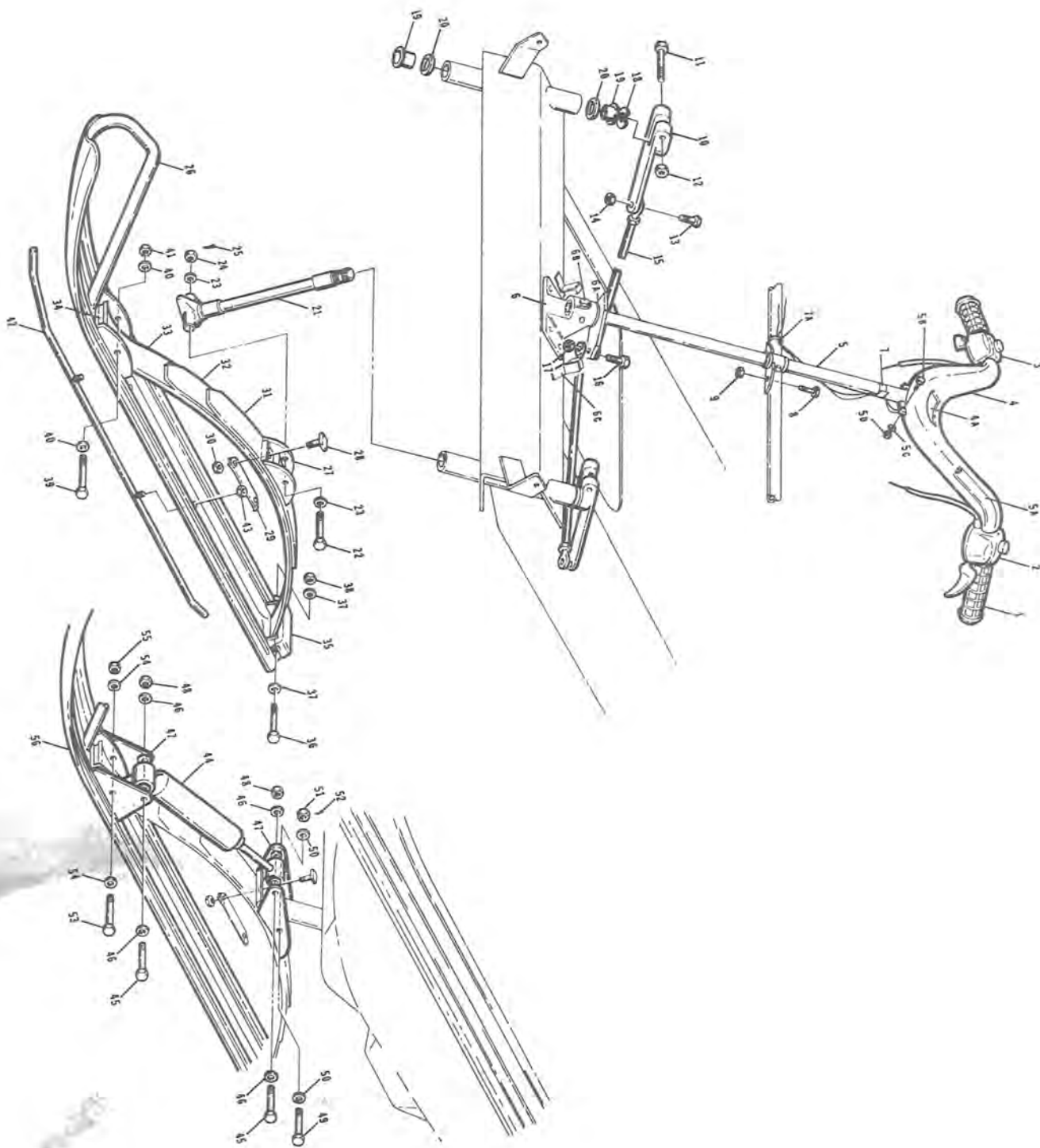


Figure 6. Steering and Skis

FIGURE 6 Steering and Skis

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
14	N06-08	Nut, Hex	2	X	X	X
15	41384	Tie Rod Assembly	2	X	X	X
16	B01-28	Bolt	1	X	X	X
17	N06-08	Nut, Hex	1	X	X	X
18	31378	Wave Washer	2	X	X	X
19	31014	Bushing, Spindle	4	X	X	X
20	31017	Spacer, Spindle	4	X	X	X
21	41377	Spindle	2	X	X	X
22	31613-2	Bolt	2	X	X	X
23	W01-08	. Washer	4	X	X	X
24	N08-08	Nut Castle	2	X	X	X
25	P26-12	. Cotter Pin	2	X	X	X
	41590-1	Ski Assembly, L.H.	1		X	X
	41590-2	Ski Assembly, R.H.	1		X	X
26	40591	. Ski Weldment	2	X		
	41591	. Ski Weldment	2		X	X
27	31598-1	. Hanger, Ski	1		X	
	51598-1	. Hanger, Ski	1	X		X
	31598-2	. Hanger, Ski	1		X	
	51598-2	. Hanger, Ski	1	X		X
28	51614	. T Bolt	4		X	X
29	51615	. Tab Lock	2		X	X
30	N06-08	. Nut	4		X	X
31	31601	. Spring, Top	2	X	X	X
32	31600	. Spring, Center	2	X	X	X
33	31599	. Spring, Main	2	X	X	X
34	31606	. Wear Plate	2	X	X	X
35	51612	. Bumper, Ski	2	X	X	X
36	B01-52	. Bolt	2	X	X	X
37	W01-08	. Washer	4	X	X	X
38	N06-08	. Nut	4	X	X	X
39	B01-52	. Bolt	2	X	X	X
40	W01-08	. Washer	4	X	X	X
41	N06-08	. Nut	2	X	X	X
42	41607	. Skag Weldment	2	X	X	X
43	N06-07	. Nut	2	X	X	X
	50590-1	Ski Assembly, L.H.	1	X		
	50590-2	Ski Assembly, R.H.	1	X		
44	50664	Shock	2	X		
45	B08-56	. Bolt	4	X		
46	W01-09	. Washer	4	X		
47	31744	. Washer	4	X		
48	N06-09	. Nut	4	X		
49	31613-3	. Bolt	2	X		

FIGURE 6 Steering and Skis

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
50	W01-08	. Washer	4	X		
51	N08-08	. Nut, Castle	2	X		
52	P26-12	. Cotter Pin	2	X		
53	B01-56	. Bolt	2	X		
54	W01-08	. Washer	2	X		
55	N06-08	. Nut	2	X		
56	41591	. Weldment, Ski	2	X		

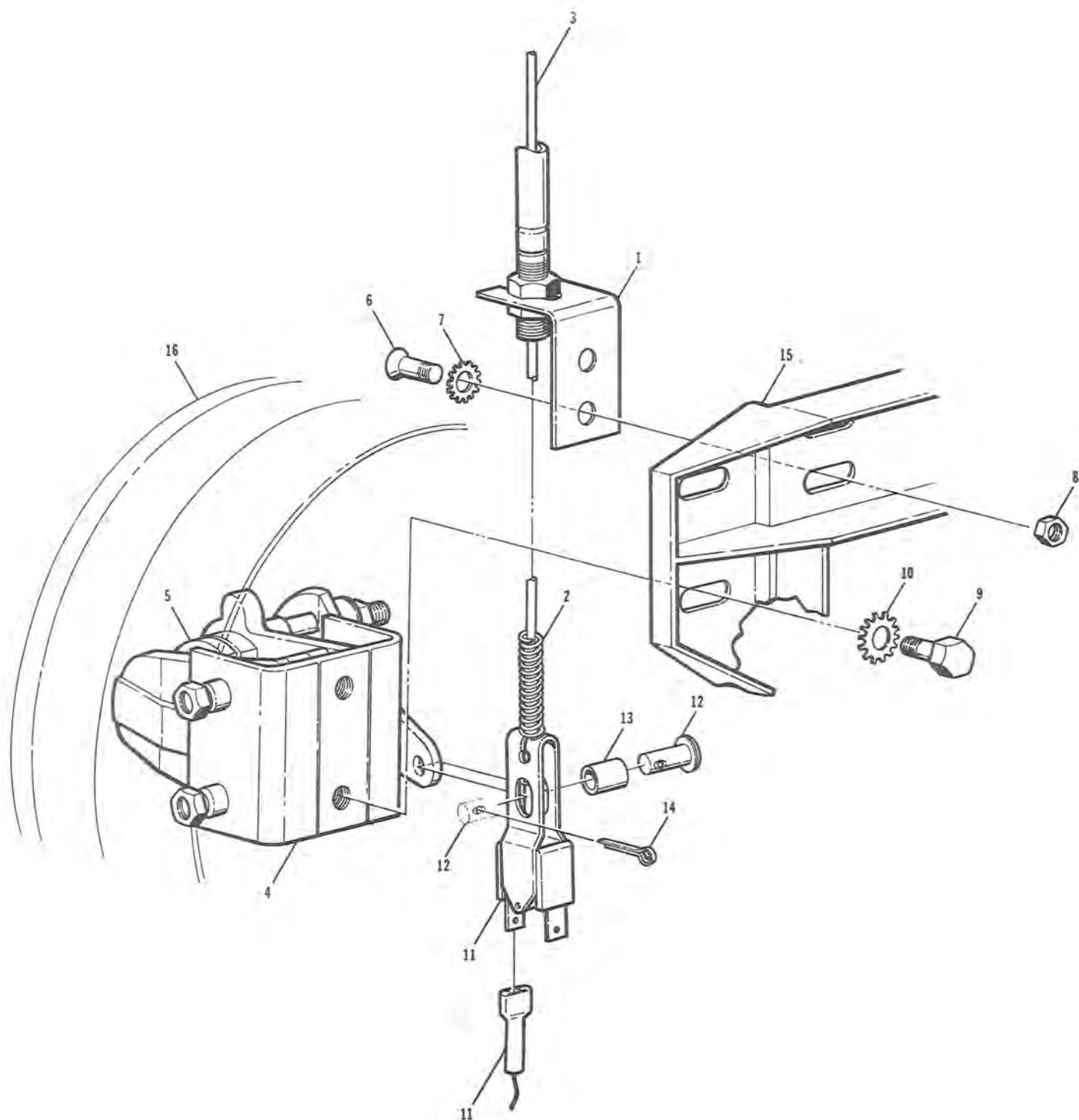


FIGURE 7 Brake Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	41168	Bracket, Brake	1	X	X	X
2	31368	Spring, Return	1	X	X	X
3	Ref	Brake Cable (see figure 6)				
4	41169	Caliper Assembly	1	X	X	X
5	41170-1	. Brake Pad	1	X	X	X
	41170-3	. Brake Pad	1	X	X	X
6	M05-09	Screw	2	X	X	X
7	W03-07	Washer	2	X	X	X
8	N02-06	Nut	2	X	X	X
9	B05-08	Bolt	2	X	X	X
10	W03-07	Washer, Star	2	X	X	X
11	42367	Clevis and switch	1	X	X	X
12	741368	Clevis Pin (furnished with 42367)	1	X	X	X
13	741369	Bushing (furnished with 42367)	1	X	X	X
14	P27-08	Cotter Pin (furnished with 42367)	1	X	X	X
15	Ref	Chain Case (see figure 8)	1	X	X	X
16	Ref	Clutch				

FIGURE 8 Chain Case Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
		Chain Case Assembly	1	X	X	X
1	41133	. Cover, Chain Case	1	X	X	X
2	M40-12	. Screw	7	X	X	X
3		Not Used				
4	31162	. Oil Plug, 1/2-13 UNC	2	X	X	X
5	41147	. "O" Ring, Cover	1	X	X	X
6	P28-12	. Cotter Pin	1	X	X	X
7	741134	. Nut	1	X	X	X
8	W01-10	. Washer	1	X	X	X
9	31655-1	. Sprocket, Drive (Firebird 292)	1		X	
	31655-2	. Sprocket Drive (Firebird & SSX 338)	1	X	X	
	31655-3	. Sprocket, Drive	1			X
	31655-4	. Sprocket, Drive (SSX 432)	1	X		
10		Not used				
11	41141	. Spacer, Input Shaft	1	X	X	X
12	31138	. Cup, Bearing	2	X	X	X
13	31139	. Cone, Bearing	2	X	X	X
14	31144	. Seal Input Shaft	1	X	X	X
15	741474	. Shaft, Assembly	1	X	X	X
16	741648	. Key (1/4 x 3/16 x 4.25 in.)	1	X	X	X
17	B01-36	. Bolt	1	X	X	X
18	W04-08	. Washer, Lock	1	X	X	X
19	31259-3	. Washer	1	X	X	X
20	31180	. Spacer, Clutch	1	X	X	X
21	38036	. Spacer	1	X	X	X
22	M41-20	. Screw, Button hd Socket	1	X	X	X
23	W01-06	. Washer	1	X	X	X
24	51178	. Spacer	1	X	X	X
25	51163	. Tightener	1	X	X	X
26	W01-08	. Washer	1	X	X	X
27	51130	. . Spring, Idler	1	X	X	X
28 -						
30		Not Used				
31	B18-40	. Bolt	2	X	X	X
32	W01-08	. Washer	2	X	X	X
33	N06-08	. Nut, Lock	2	X	X	X
34	B17-12	. Bolt	2	X	X	X
35	W01-06	. Washer	2	X	X	X
36	N06-06	. Nut, Lock	2	X	X	X
37	B01-16	. Bolt	1	X	X	X
38	W04-08	. Lock Washer	1	X	X	X
39	31259-3	. Washer	1	X	X	X
40	31136	. Sprocket	1	X	X	X

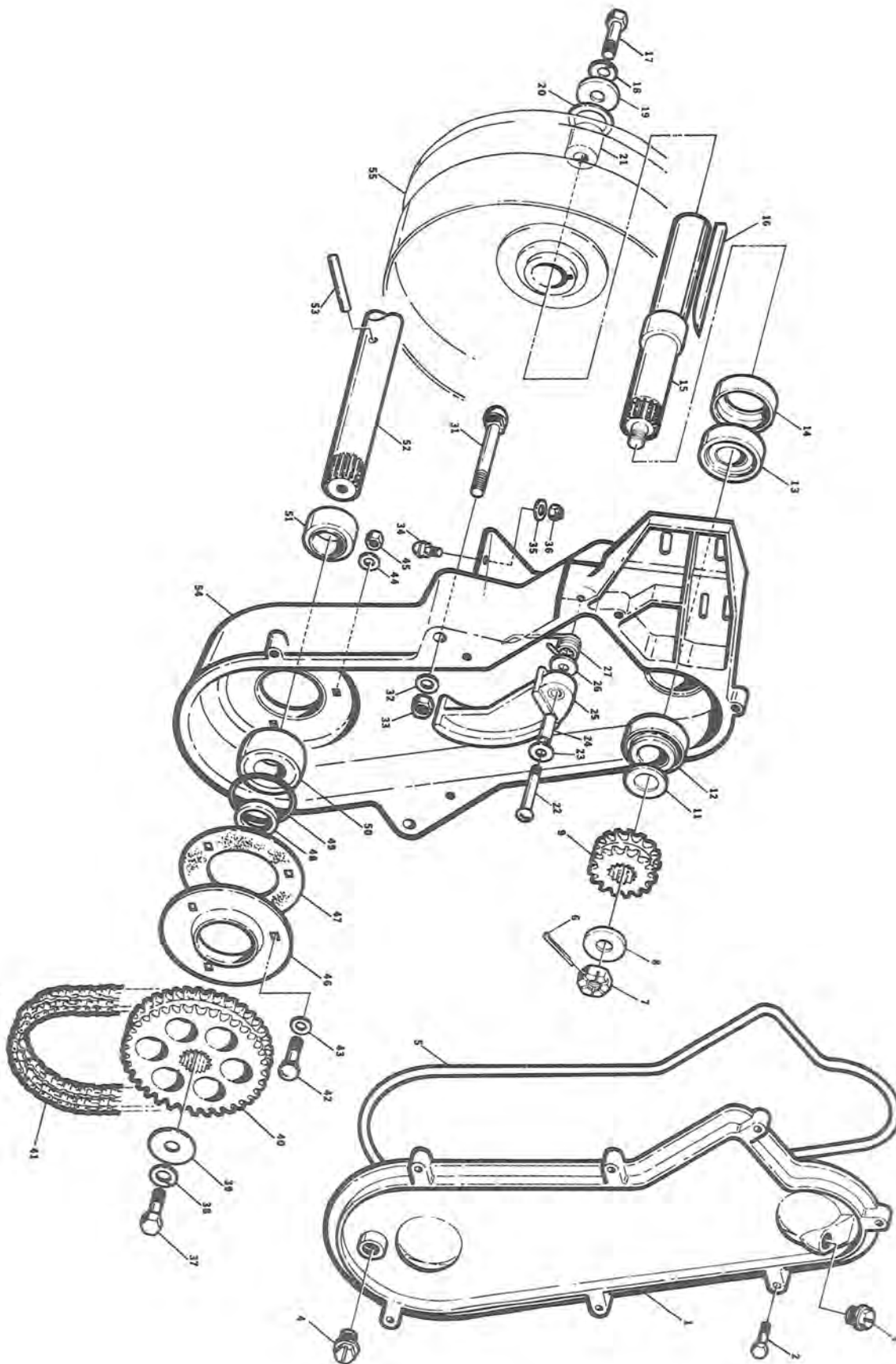


Figure 8. Chain Case Assembly

FIGURE 3 Chain Case Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
41	41137-1	. Chain (Firebird 292)	1		X	
	41137-2	. Chain (Firebird & SSX 338)	1	X	X	
	41137-3	. Chain	1			X
	41137-4	. Chain (SSX 432)	1	X		
42	B19-18	. Bolt	3	X	X	X
43	41151	. Washer, Gasket	3	X	X	X
44	W01-07	. Washer	3	X	X	X
45	N06-07	. Nut, Lock	3	X	X	X
46	31143	. Flangette	1	X	X	X
47	41148	. Gasket, Flangette	1	X	X	X
48	41141	. Spacer, Input Shaft	1	X	X	X
49	31149	. "O" Ring, Flangette	1	X	X	X
50	31140	. Bearing, 1.00 inch	1	X	X	X
51	31146	. Collar	1	X	X	X
52	741187	. Front Axle Assembly	1	X	X	X
53	P07-32	. Pin	1	X	X	X
54	41129	. Chain Case	1	X	X	X
55	Ref	Driven Pulley (See Figure 9)				

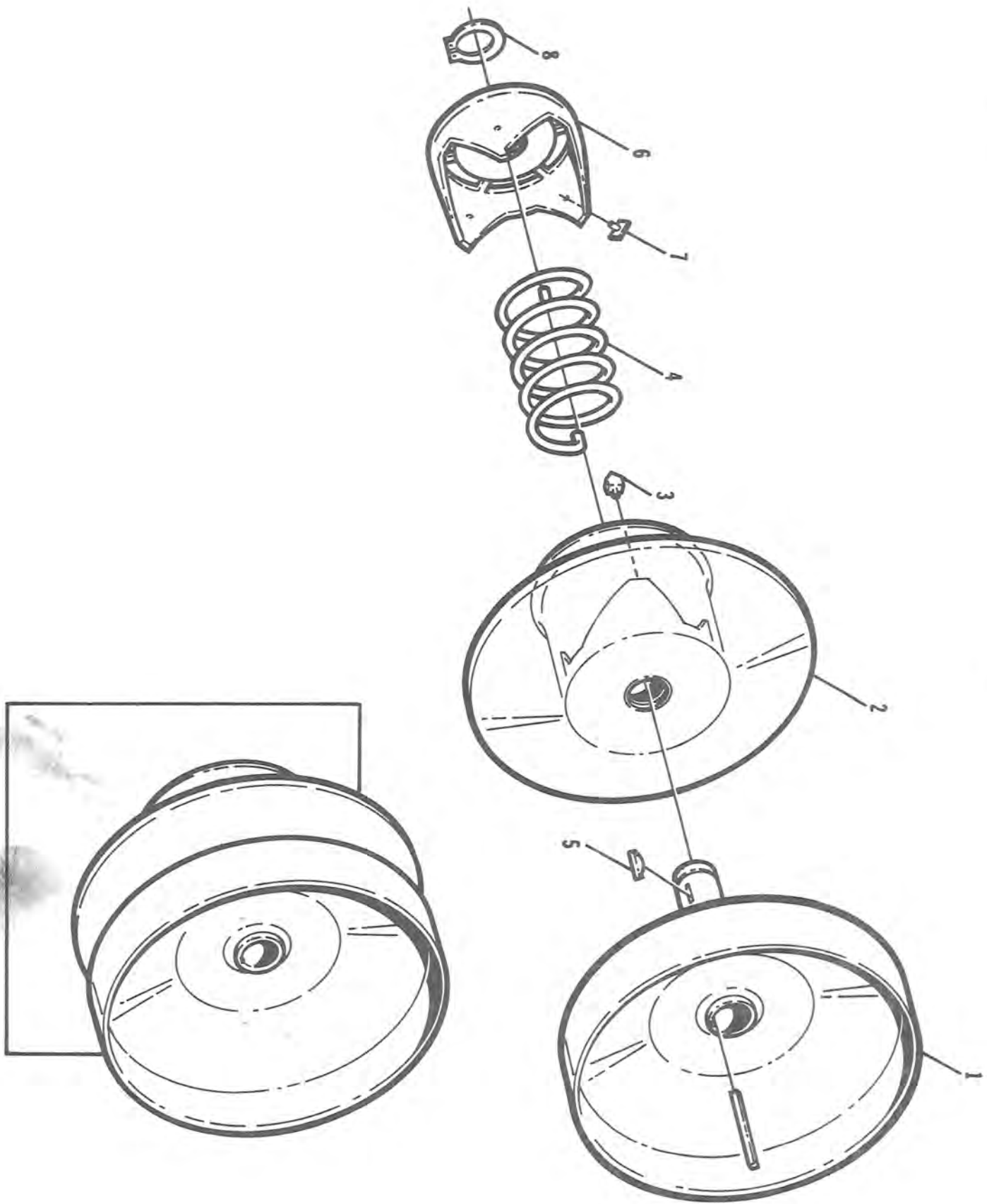


FIGURE 9 Torque Sensitive Driven Pulley

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
	741175-1	Torque Sensitive Driven Pulley	1	X	X	X
1	87080	. Face and Hub, Fixed	1	X	X	X
2	87066	. Face Assembly, Movable	1	X	X	X
3	70576	. . Slipper, Cam	3	X	X	X
4	70571	. Spring (5 coil)	1	X	X	X
5	70585	. Key	1	X	X	X
6	87067	. Cam, Torque, (32°)	1	X	X	X
7	87068	. Button, Bearing	3	X	X	X
8	70584	. Ring, Retaining	1	X	X	X
9	741648	. Key, Drive	1	X	X	X

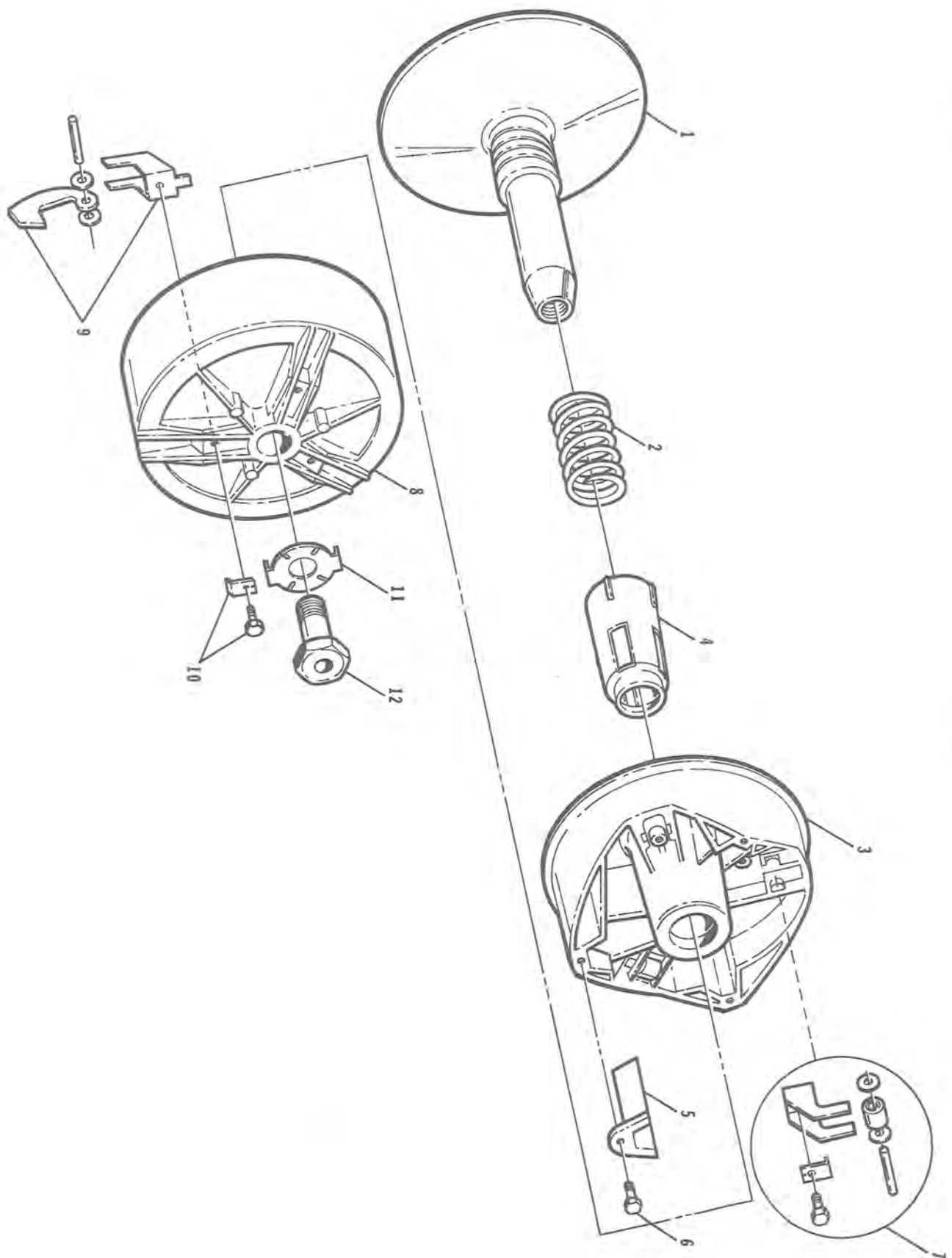


FIGURE 10 Drive Pulley Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
	741295-1	Drive Pulley Assembly (292 FB)	1		X	
	741295-3	Drive Pulley Assembly (398 FB)	1		X	
	741295-5	Drive Pulley Assembly (432 SSX)	1	X		
	741295-7	Drive Pulley Assembly (338 SSX)	1	X		
	741295-9	Drive Pulley Assembly	1			X
1	87081	. Face and Hub, Fixed	1		X	
	87094	. Face and Hub, Fixed	1	X		X
2	87082	. Spring, Return	1	X	X	X
3	87083	. Face Assembly, Movable	1	X	X	X
4	87084	. . Bearing, Center	1	X	X	X
5	87085	. . Bearing, Slide	3	X	X	X
6	87086	. . Screw	3	X	X	X
7	87087	. Kit, Roller	1	X	X	X
8	87088	. Housing	1	X	X	X
9	87089	. Kit - Arm (292 FB)	1		X	
	87093	. Kit - Arm (338 FB)	1		X	
	87097	. Kit - Arm (432 SSX)	1	X		
	87096	. Kit - Arm (338 SSX)	1	X		
	87095	. Kit - Arm	1			X
10	87090	. Kit - Arm Clamp	1	X	X	X
11	87091	. Lockplate	1	X	X	X
12	87092	. Screw, Special	1	X	X	X

FIGURE 11 Suspension - Track Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	741186	Track	1	X	X	X
2	740641-3	Speedometer Cable	1	X	X	X
3	740641-1	Drive Adapter	1	X		X
4	740641-2	Angle Drive Joint	1	X		X
5	740641-6	Adapter Receptacle	1	X		X
6	740641-7	Drive Pin	1	X		X
7	31143	Flangette	2	X	X	X
8	31140	Bearing	1	X	X	X
9	31146	Lock Collar	1	X	X	X
10	B19-12	Bolt	3	X	X	X
11	N06-07	Nut	3	X	X	X
12	741187	Front Axle Assembly	1	X	X	X
	741132	. Axle	1	X	X	X
	741188	. Sprocket	1	X	X	X
	741236	. Washer, Wave	6	X	X	X
	P05-32	. Rollpin	6	X	X	X
13	B03-26	Bolt	1	X	X	X
14	N06-06	Nut	1	X	X	X
15	741239	Jack Stop, Upper	1	X	X	X
16	741238	Jack Stop, Lower	1	X	X	X
17	741251	Wheel, Idler	4	X	X	X
18	M15-28	Bolt, Socket	2	X	X	X
19	W04-07	Washer, Lock	2	X	X	X
20	51211	Spacer, Washer	2	X	X	X
21	741233	Shaft	1	X	X	X
22	741244	Spacer	1	X	X	X
23	741241	Axle, Suspension	1	X	X	X
24	741212	Forward Link Assembly	1	X	X	X
25	741235	Bolt, Thin Head	4	X	X	X
26	W07-08	Washer, Lock	4	X	X	X
27	B05-14	Bolt	4	X	X	X
28	W02-07	Nut	4	X	X	X
29	W04-07	Nut	4	X	X	X
30	741225	Bogie	2	X	X	X
31	741257	Spacer	2	X	X	X
32	741258	Shaft	2	X	X	X
33	741240	Shaft, Bogie	1	X	X	X
34	741243	Shock Absorber	1	X	X	X
35	741244	Spacer	1	X	X	X
35A	741250	Spacer	2	X	X	X
36	741261	Upper Idler Shaft	1	X	X	X
37	B05-14	Bolt	2	X	X	X
38	W04-07	Washer	1	X	X	X

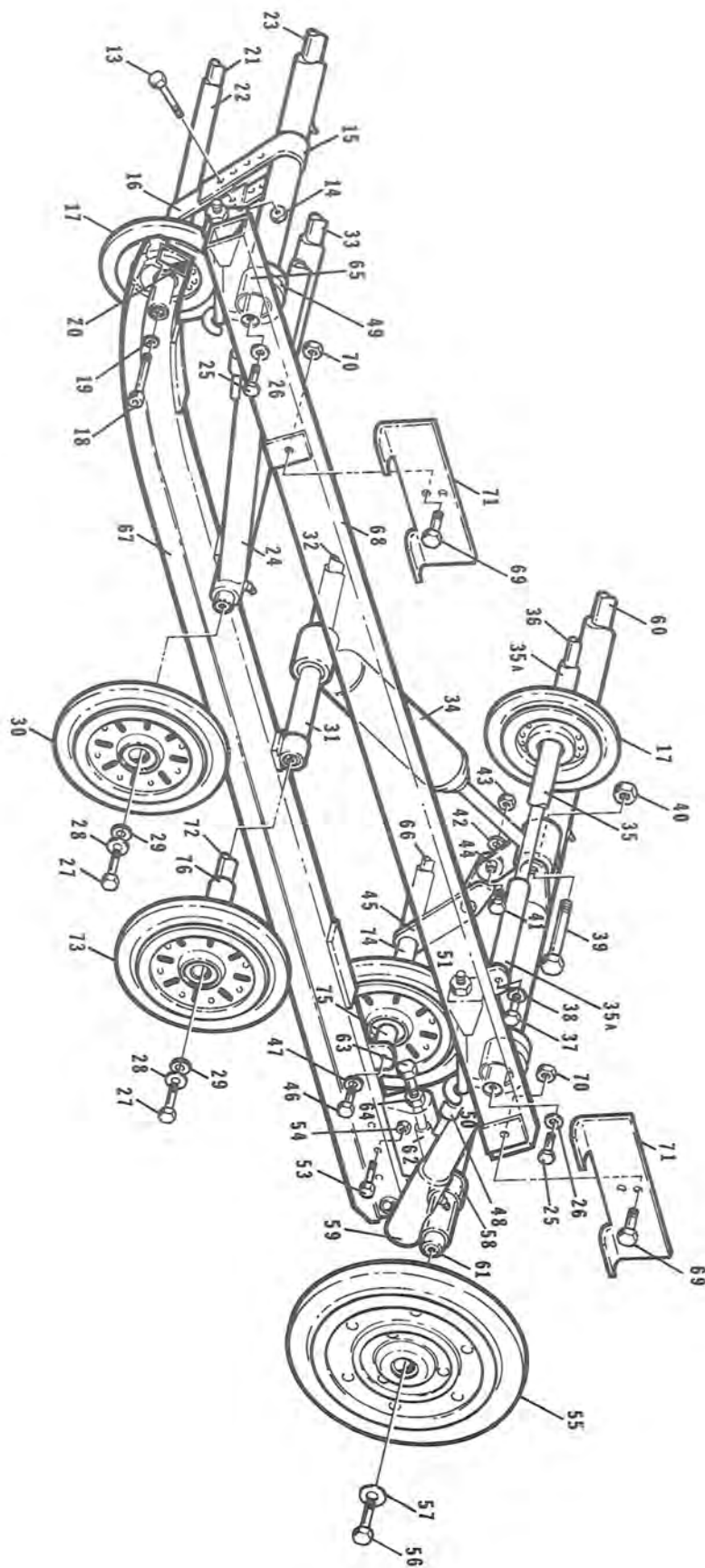


FIGURE 11 Suspension - Track Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
39	B08-36	Bolt	1	X	X	X
40	N06-09	Nut	1	X	X	X
41	B05-16	Bolt	1	X	X	X
42	W01-07	Washer	1	X	X	X
43	N06-07	Nut	1	X	X	X
44	741260	Spacer, Link	1	X	X	X
45	741248	Stop Link Assembly	1	X	X	X
46	B05-14	Bolt	2	X	X	X
47	W04-07	Washer	2	X	X	X
48	741218	Aft Link Assembly	1	X	X	X
49	741209-1	Torsion Spring, L.H.	2	X	X	X
	741209-2	Torsion Spring, R.H.	2	X	X	X
50	741230	Eyebolt	4	X	X	X
51	N06-08	Nut	4	X	X	X
52		Not Used				
53	B05-24	Bolt	6	X	X	X
54	N06-07	Nut	6	X	X	X
55	741237	Rear Idler	2	X	X	X
56	M45-11	Bolt	2	X	X	X
57	31259-3	Washer	2	X	X	X
58	741226	Guide Assembly, Tightener	2	X	X	X
59	741229-1	Cross Tube	1	X	X	X
	741229-2	Cross Tube	1	X	X	X
60	741241	Axle, Suspension	1	X	X	X
61	741242	Axle, Rear Idler	1	X	X	X
62	741222	Tightener, Track	1	X	X	X
63	B21-48	Bolt	2	X	X	X
64	N03-08	Nut	2	X	X	X
65	741215	Cushion, Spring	4	X	X	X
66	741234	Shaft	1	X	X	X
67	741205	Slide Rail Assembly	1	X	X	X
	741210	. Cushion	4	X	X	X
	741211	. Slide, Wear	4	X	X	X
68	741201-1	Sub-Frame Assy L.H.	1	X	X	X
	741201-2	Sub-Frame Assy R.H.	1	X	X	X
69	B01-15	Bolt	4	X	X	X
70	N06-08	Nut	4	X	X	X
71	Ref	Hanger, Bogie				
		Optional Bogie Kit				
72	741240	Shaft	1	X	X	X
73	741225	Bogie	4	X	X	X
74	741249	Spacer	2	X	X	X
75	741256	Spacer	2	X	X	X

FIGURE 11 Suspension - Track Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
76	741255	Spacer	2	X	X	X
77	Ref	Chain Case Assy (see Figure 8)				

FIGURE 12 Engine and Muffler Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	740645-1	Engine (338 SSX only)	1	X		
	740645-3	Engine (432 SSX only)	1	X		
2	740504	Expansion Tank	1	X		
2A	Ref	Holder (See Figure 2)	1	X		
3	740512	Cap, Expansion Tank	1	X		
4	31061-7	Hose, Overflow	1	X		
5	41266-1	Bar, Motor Mount	1	X		
6	40266-1	Bar, Motor Mount	1	X		
7	41083	Isolator, Motor Mount	1	X		
8	B06-36	Bolt	4	X		
9	W03-10	Lockwasher, Star	4	X		
10	W02-10	Washer, Plain	4	X		
11	51267-1	Spacer, Motor	4	X		
12	B18-24	Bolt	4	X		
13	W03-10	Lockwasher, Star	4	X		
14	W02-08	Washer	4	X		
15	N06-08	Nut	4	X		
16	51287-1	Exhaust Manifold - Y	1	X		
17	Ref	Nut (Furnished with Engine)				
18	Ref	Washer (Furnished with Engine)				
19	51321	Spring	2	X		
20	740313	Muffler Weldment	1	X		
21	740350-1	Bracket, Muffler Mount	1	X		
22	740350-3	Bracket, Muffler Mount	1	X		
23	B03-20	Bolt	4	X		
24	51320-3	Isolator	4	X		
25	51376	Sleeve	4	X		
26	51320-1	Isolator	4	X		
27	W01-06	Washer	8	X		
28	N06-06	Nut	4	X		
29	51327	Spring	2	X		
30	B26-06	Bolt	3	X		
31	W01-06	Washer	6	X		
32	Ref	Motor Mount (See Figure 2)				
33	741650	Drive Belt	1	X		
34	Ref	Drive Pulley Assembly (See Figure 10)				
35	B07-96	Bolt	1	X		
36	W03-10	Washer	1	X		
37	741028	Voltage Regulator	1	X		
38	B03-20	Bolt	1	X		
39	N14-06	Nut	1	X		
40	78633	CDI Unit	1	X		

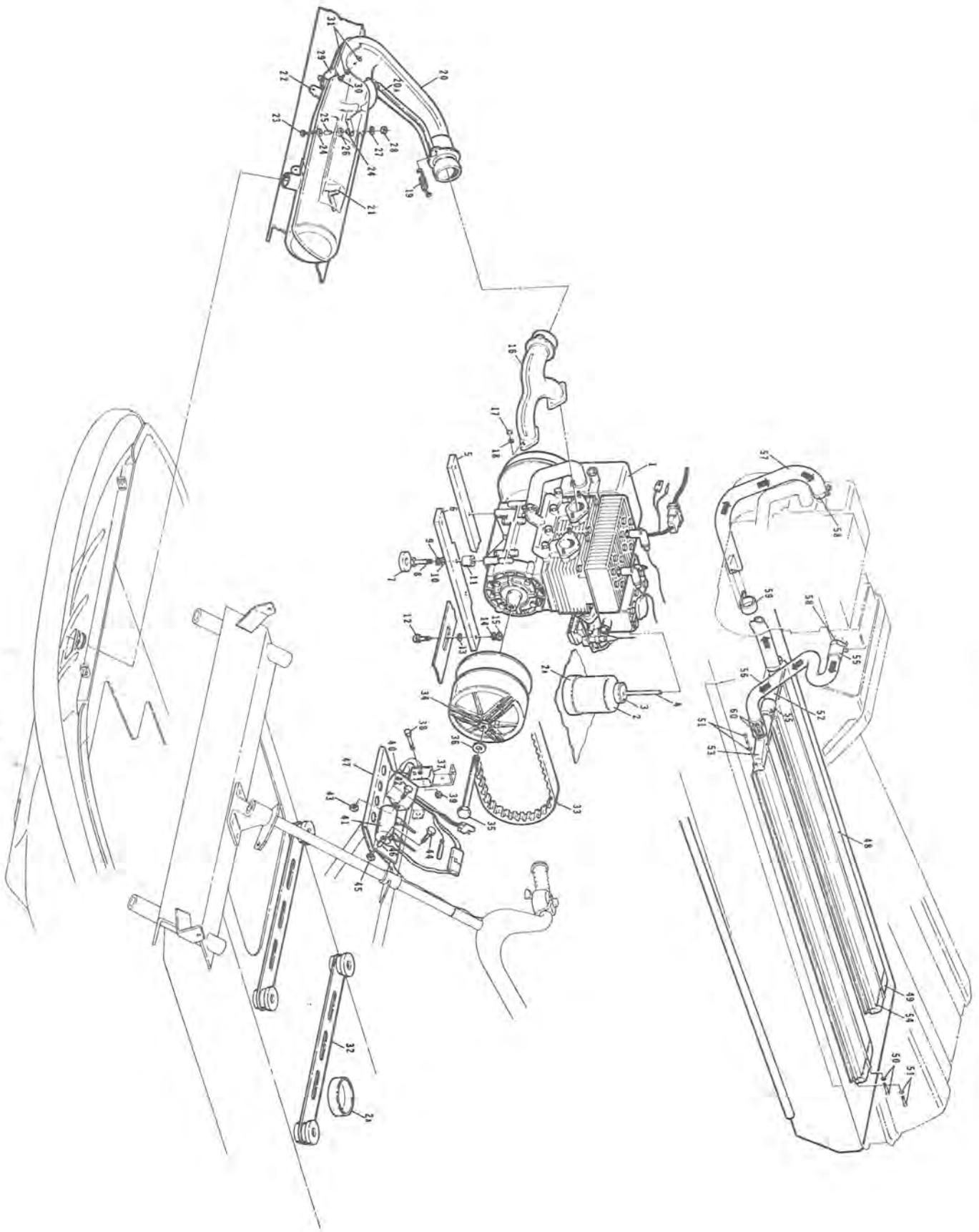


FIGURE 12 Engine and Muffler Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
41	78634	Ignition Coil	1	X		
42	B03-24	Bolt	2	X		
43	N14-06	Washer	2	X		
44	B03-14	Bolt	2	X		
45	N14-06	Nut	2	X		
46	50544	Spacer, CDI	2	X		
47	51119	Mounting Bracket, CDI	1	X		
	740685	Heat Exchanger Assembly	1	X		
48	740618	. Heat Exchanger	2	X		
49	740619	. End Cap, Rear	2	X		
50	M57-28	. Screw and Washer Assembly	4	X		
51	M57-20	. Screw and Washer Asssembly	4	X		
52	740681-1	. End Cap, Front, L.H.	1	X		
53	740681-2	. End Cap, Front, R.H.	1	X		
54	740605	. Gasket	4	X		
55	740680	. Hose, Cross	3	X		
56	740682	. Hose, Inlet	1	X		
57	740683	. Tube, Coolant	1	X		
58	740603	. Clamp, Hose	8	X		
59	740503	. Clamp, Cable	1	X		
60	M57-20	. Screw and Washer Assembly	1	X		

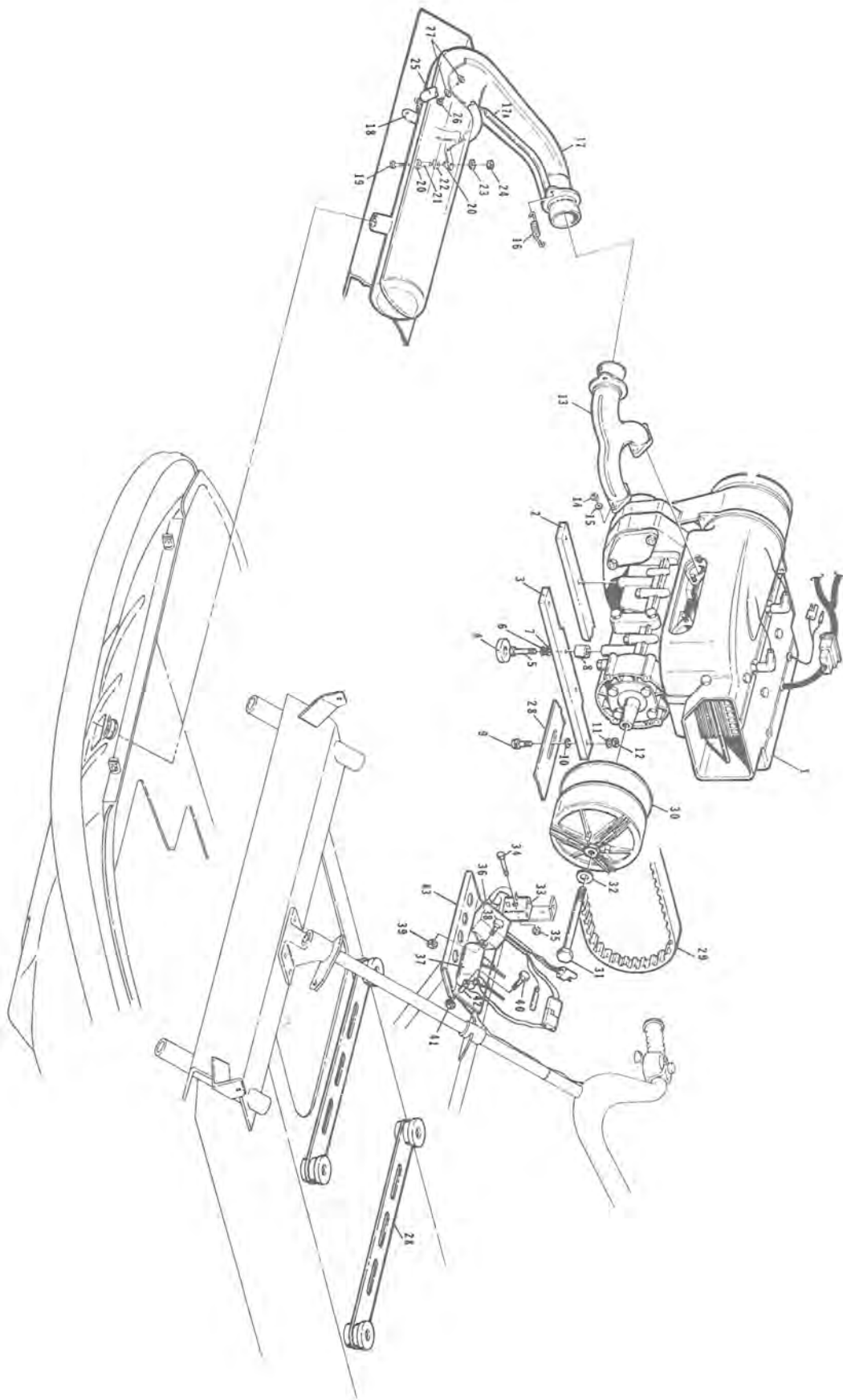


FIGURE 13 Engine and Muffler Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1	741645-5	Engine	1			X
	741645-2	Engine 292 Firebird	1		X	
	741645-3	Engine 338 Firebird	1		X	
2	41266-1	Bar, Motor Mount	1		X	X
3	40266-1	Bar, Motor Mount	1		X	X
4	41083	Isolator, Motor Mount	1		X	X
5	B06-36	Bolt (Thunderbird & 292 Firebird)	4		X	X
	B06-30	Bolt (338 Firebird)	4		X	
6	W03-10	Lockwasher, Star	4		X	X
7	W02-10	Washer, Plain	4		X	X
8	51267-1	Spacer, Motor (Thunderbird & 292 Firebird)	4		X	X
	51267-5	Spacer, Motor (338 Firebird)	4		X	
9	B18-24	Bolt	4		X	X
10	W03-10	Lockwasher, Star	4		X	X
11	W02-08	Washer	4		X	X
12	N06-08	Nut	4		X	X
13	51287-1	Exhaust Manifold - Y	1		X	X
14	Ref	Nut (furnished with engine)				
15	Ref	Washer (furnished with engine)				
16	51321	Spring	2		X	X
17	51313-1	Muffler Weldment	1		X	X
17A	741316	Heatshield	1		X	X
18	50350	Bracket, Muffler Mount	1		X	X
19	B03-20	Bolt	4		X	X
20	51320-3	Isolator	4		X	X
21	51376	Sleeve	4		X	X
22	51320-1	Isolator	4		X	X
23	W01-06	Washer	8		X	X
24	N06-06	Nut	4		X	X
25	51327	Spring	2		X	X
26	B26-06	Bolt	3		X	X
27	W01-06	Washer	6		X	X
28	Ref	Motor Mount (see figure 2)				
29	741650	Drive Belt	1		X	X
30	Ref	Drive Pulley Assembly (see figure 10)				
31	B07-96	Bolt	1		X	X
32	W03-10	Washer	1		X	X
33	741028	Voltage Regulator	1		X	X
34	B03-20	Bolt	1		X	X
35	N14-06	Nut	1		X	X
36	78633	CDI Unit	1		X	X
37	78634	Ignition Coil	1		X	X
38	B03-24	Bolt	2		X	X

FIGURE 13 Engine and Muffler Assembly (continued)

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
39	N14-06	Nut	2		X	X
40	B03-14	Bolt	2		X	X
41	N14-06	Nut	2		X	X
42	50544	Spacer, CDI	2		X	X
43	51119	Mounting Bracket, CDI	1		X	X

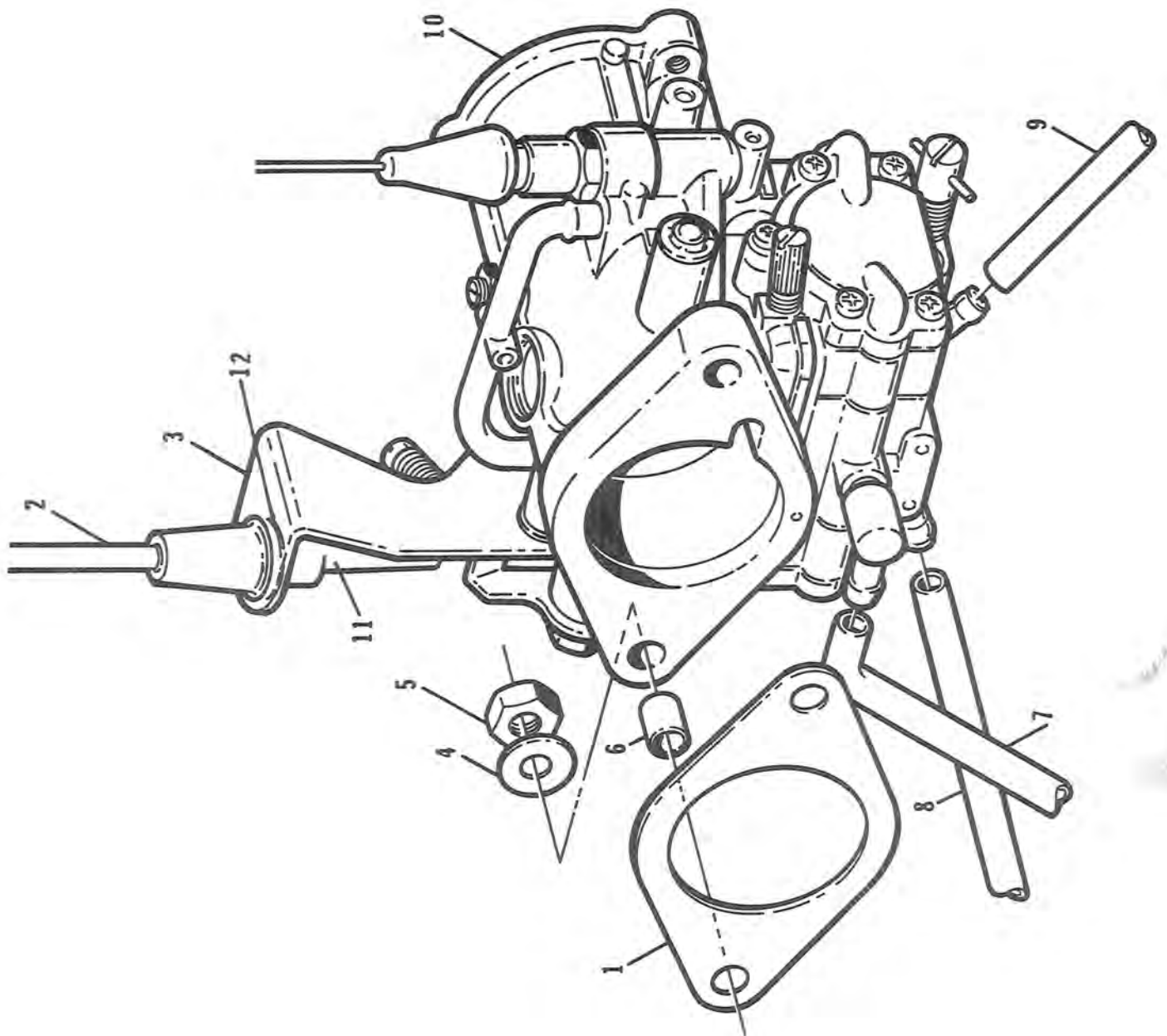
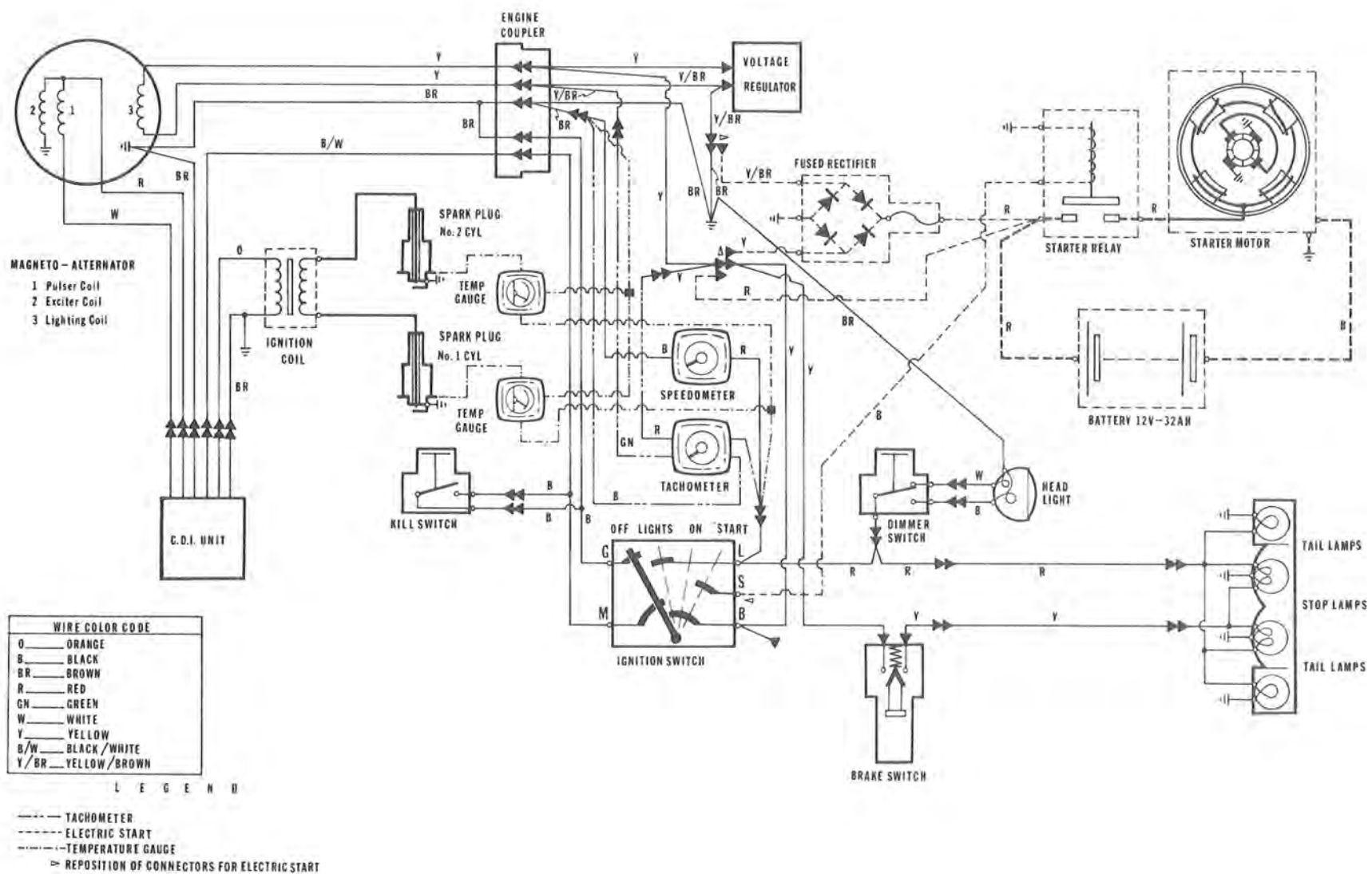


FIGURE 14 Carburetor Assembly

ITEM NO.	PART NO.	DESCRIPTION	QTY	SSX	FB	TB
1		Gasket (Part of Carburetor)	1	X	X	X
2		Throttle Assembly (Refer to figure 6)	1	X	X	X
3		Bracket (Part of Carburetor)	1	X	X	X
4		Nut (Part of Carburetor)	1	X	X	X
5		Washer (Part of Carburetor)	1	X	X	X
6		Spacer (Part of Carburetor)	1	X	X	X
7		Gas Line - Return	1	X	X	X
8		Gas Line - To Filter	1	X	X	X
9		Gas Line - To Engine	1	X	X	X
10	740277-3	Carburetor Assembly BNO38 (SSX338)	1	X		
	740277-5	Carburetor Assembly BNO38 (SSX338)	1	X		
	741277-9	Carburetor Assembly BNO42 (SSX432)	1	X		
	741277-11	Carburetor Assembly BNO42 (SSX432)	1	X		
	741277-3	Carburetor Assembly BNO42 (Firebird 292)	1		X	
	741277-5	Carburetor Assembly BNO42 (Firebird 338)	1		X	
	741277-7	Carburetor Assembly BNO42	1			X
11	51361-2	Swivel	1	X	X	X
12	51361-3	Retaining Ring	1	X	X	X

Figure 15. Wiring Diagram, Thunderbird Twin Cylinder



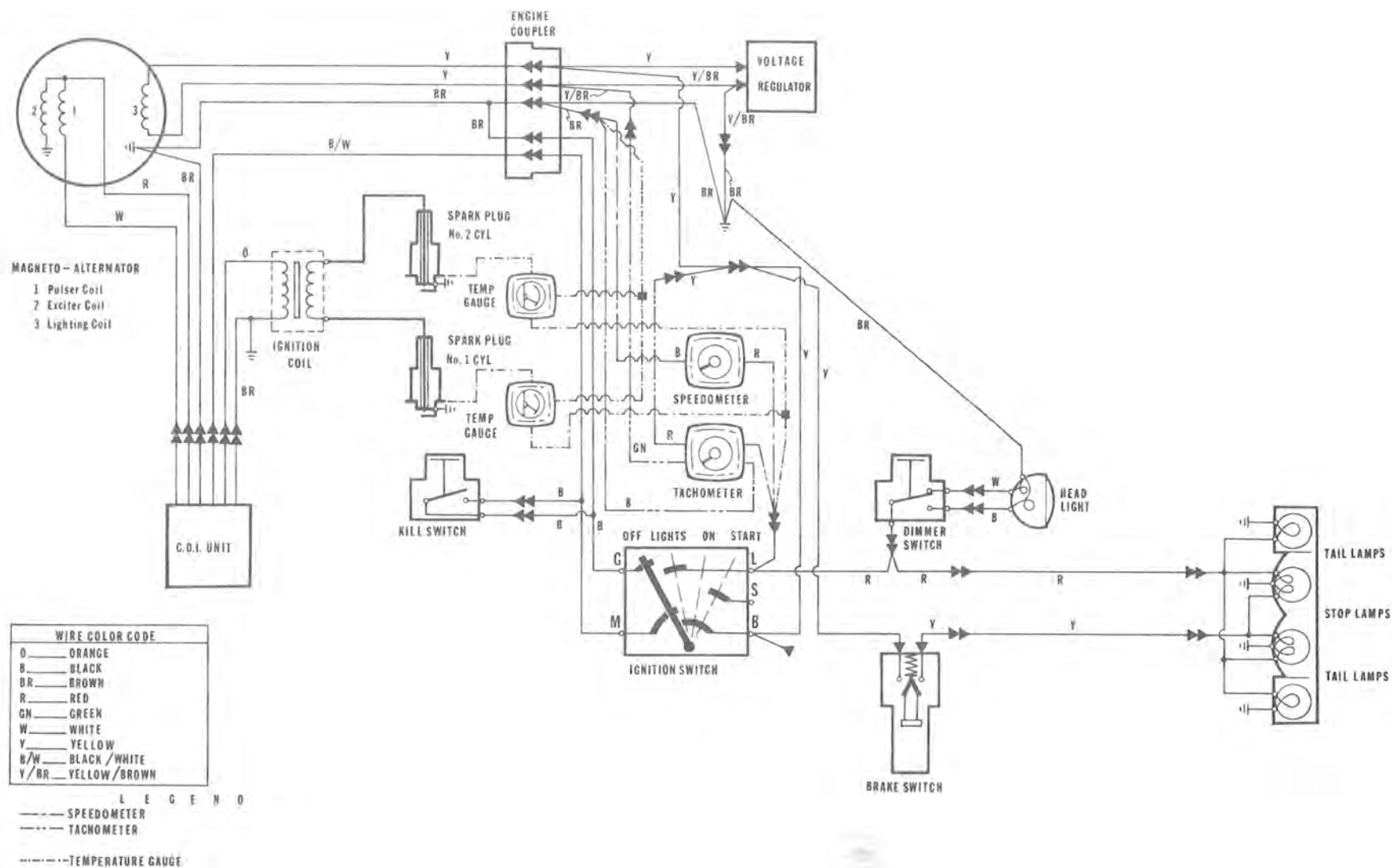


Figure 16. Wiring Diagram, Fire Bird Twin Cylinder

NUMERICAL INDEX (Cont.)

<u>PART NO.</u>	<u>FIGURE AND INDEX REFERENCE</u>
M45-11	11 (56)
M56-10	3 (8)
M57-20	12 (51)
M57-28	12 (50)
N02-06	4 (9), 7 (8), 3 (24)
N03-06	2 (15)
N03-08	11 (64)
N06-04	3 (10)
N06-05	1 (17)
N06-06	1 (12, 20), 11 (14), 2 (10, 19, 39, 42, 53), 6 (6C), 3 (33), 8 (36), 12 (28), 13 (24)
N06-07	8 (45), 11 (11, 43, 54), 6 (9, 43, 5d)
N06-08	13 (12), 11 (51, 70), 2 (28), 6 (12, 14, 17, 30, 38, 41, 55) 8 (33), 12 (15)
N06-09	11 (40), 6 (48)
N08-08	6 (24, 51)
N14-06	2 (16), 12 (39, 43, 45), 13, 35, 39, 41)
N18-10	5 (7)
P05-32	11 (12)
P26-12	4 (41), 6 (25, 52)
P27-08	7 (14)
P28-12	8 (6)
Q51121-1	2 (11)
Q51121-2	2 (11)
Q51121-3	2 (11)
Q740001	2 (1)
Q740100	2 (50)
Q741001	2 (1)
Q741108	2 (50)
Q742001	2 (1)
R02-06	2 (55)
W01-04	3 (9)
W01-05	1 (17)
W01-06	1 (11), 3 (26), 2 (9, 41, 52), 4 (8), 8 (23, 35), 12 (27, 31) 13 (23, 27)
W01-07	8 (44), 11 (42), 6 (5C)
W01-08	6 (23, 40, 50, 54, 37), 8 (26, 32)
W01-09	6 (46)
W01-10	5 (8), 8 (8)
W02-06	1 (19)
W02-07	11 (28)

NUMERICAL INDEX (Cont.)

<u>PART NO.</u>	<u>FIGURE AND INDEX REFERENCE</u>
W02-08	2 (27), 12 (14)
W02-10	12 (10), 13 (7, 11)
W03-05	3 (12)
W03-06	2 (14)
W03-07	7 (7, 10)
W03-10	6 (6B), 12 (9, 13, 36), 13 (6, 10, 32)
W04-06	4 (8), 3 (25)
W04-07	11 (19, 29, 38, 47)
W04-08	8 (18, 38)
W07-08	11 (26)
22430	5 (12)
31014	6 (19)
31017	6 (20)
31061	5
31063	5 (10)
31064	5 (11)
31067	5 (6)
31068	5 (16a)
31070	5 (9)
31099	2 (47)
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