



1975 EL TIGRE'

340 Model No. 0250-064 — Engine Model No. T7C340FR1
440 Model No. 0250-065 — Engine Model No. T7C440FR1

**ILLUSTRATED
PARTS
MANUAL**



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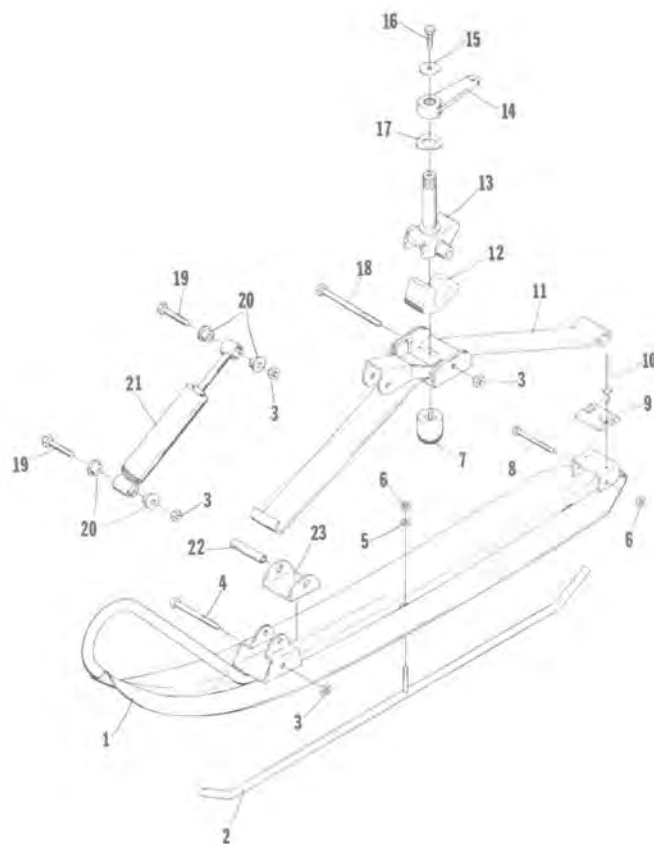
NOTE: New Arctic Part Numbers have been assigned to industry-accepted standard hardware such as bolts, nuts, washers and rivets. All 1975 illustrated parts manuals will show the new number in the usual column and will also show the previously-used part number in parenthesis immediately following the description.

EXAMPLE:

Ref. No.	Part No.	Qty.	Description
1	8040-426	2	Nut, Lock (2261-010)

New Part Number

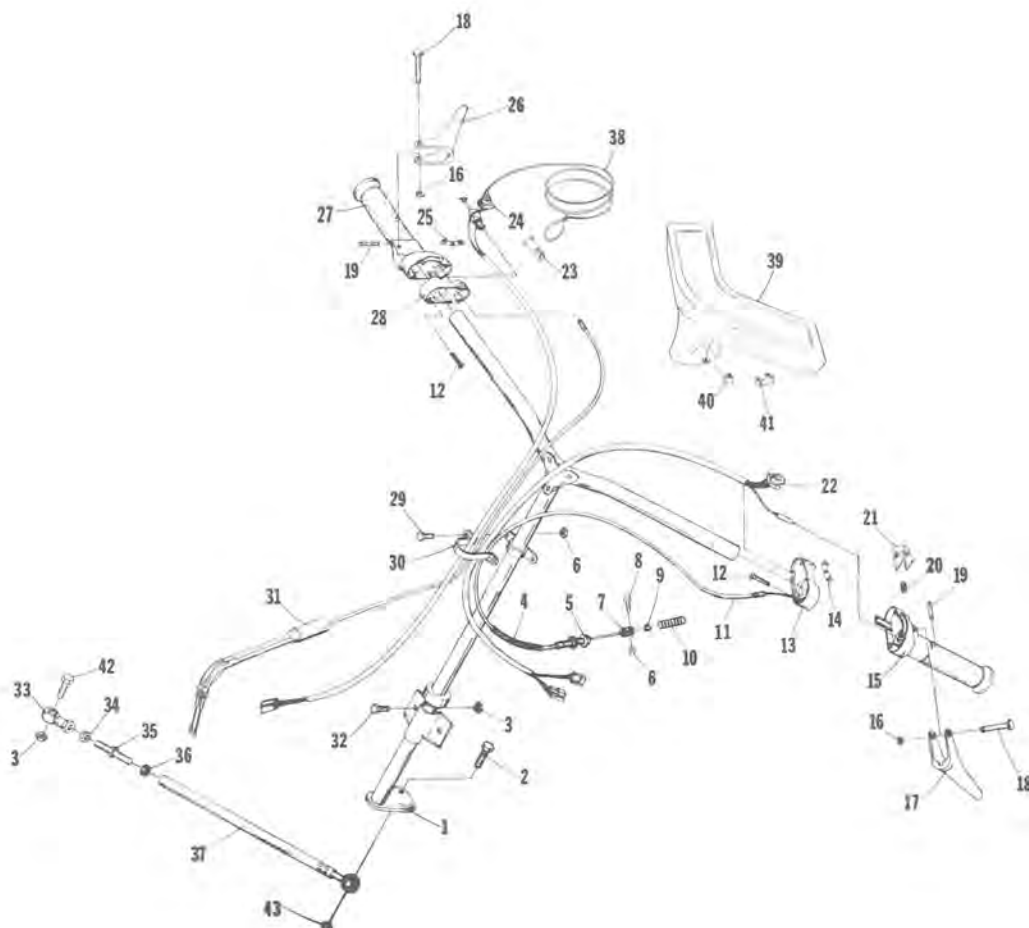
Old Part Number



Ski

Ref. No.	Part No.	Qty.	Description
1	0103-086	2	Ski
2	0103-097	2	Skag
3	8040-486	8	Nut, Lock
4	8002-232	2	Screw, Cap
5	8050-242	2	Washer
6	8040-426	4	Nut, Lock (2261-010)
7	0103-070	2	Bumper
8	8002-140	2	Screw, Cap
9	0103-028	2	Bumper
10	0123-251	4	Rivet
11	0103-080	1	Spring Assy. - Right
	0103-081	1	Spring Assy. - Left

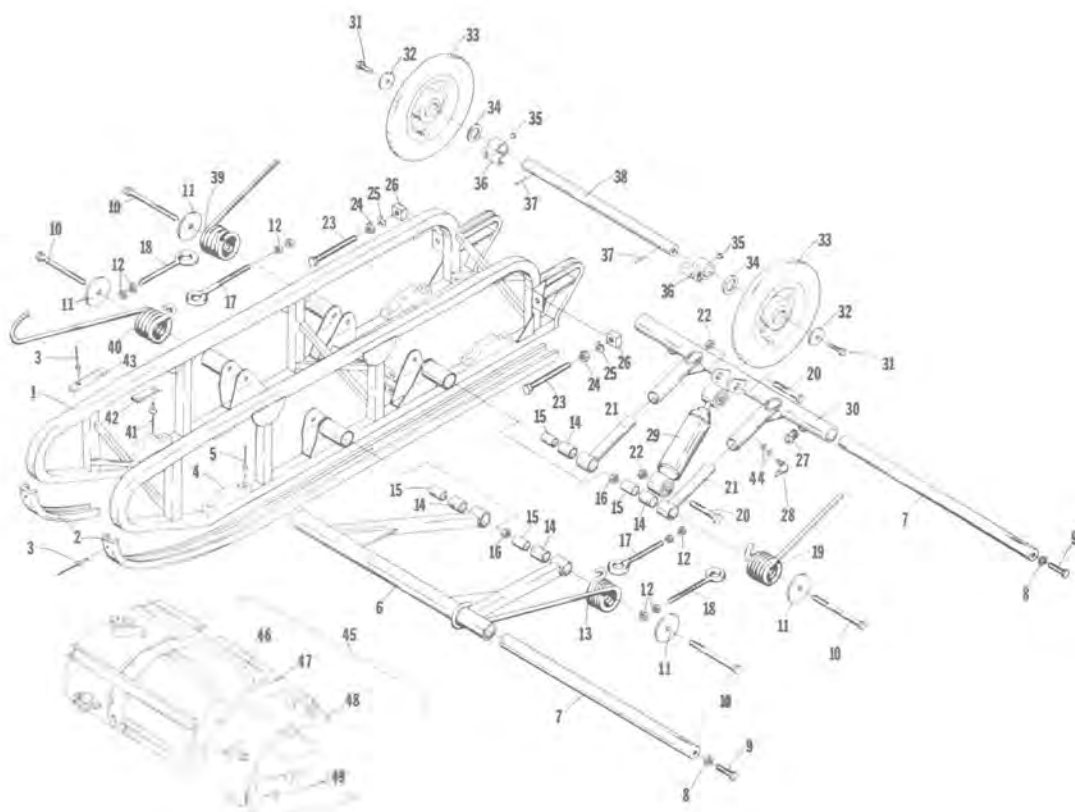
Ref. No.	Part No.	Qty.	Description
12	0103-100	2	Damper
13	0103-089	2	Spindle
14	0110-017	2	Arm, Spindle
15	0123-019	2	Washer
16	8012-130	2	Screw, Cap - Lock
17	0123-261	AR	Washer, Wave
18	0123-667	2	Screw, Cap
19	8002-227	4	Screw, Cap
20	0103-099	8	Bushing
21	0103-082	2	Shock Absorber
22	0103-102	2	Sleeve
23	0103-101	2	Saddle



Steering

Ref. No.	Part No.	Qty.	Description
1	0110-699	1	Post Assy.
2	8002-224	2	Screw, Cap
3	8040-486	3	Nut, Lock
4	0109-194	1	Spring
5	0123-406	2	Nut, Flange
6	8040-366	3	Nut, Lock (2261-008)
7	0109-232	1	Clevis
8	8002-040	1	Screw, Cap
9	0109-592	1	Bushing, Brake
10	0123-407	1	Spring
11	0109-670	1	Cable, Brake
12	0123-545	6	Screw, Self-Tapping
13	0109-486	1	Cap, Brake Handle
14	0211-167	1	Decal, Dimmer Switch
15	0109-610	1	Handle, Brake
16	0123-231	2	Ring, Retaining
17	0109-609	1	Lever
18	0123-230	2	Pin
19	8070-286	2	Pin, Spring (0123-061)
20	0109-608	1	Spring, Park Brake
21	0109-611	1	Actuator, Park Brake
22	0109-553	1	Switch, Brake/Dimmer

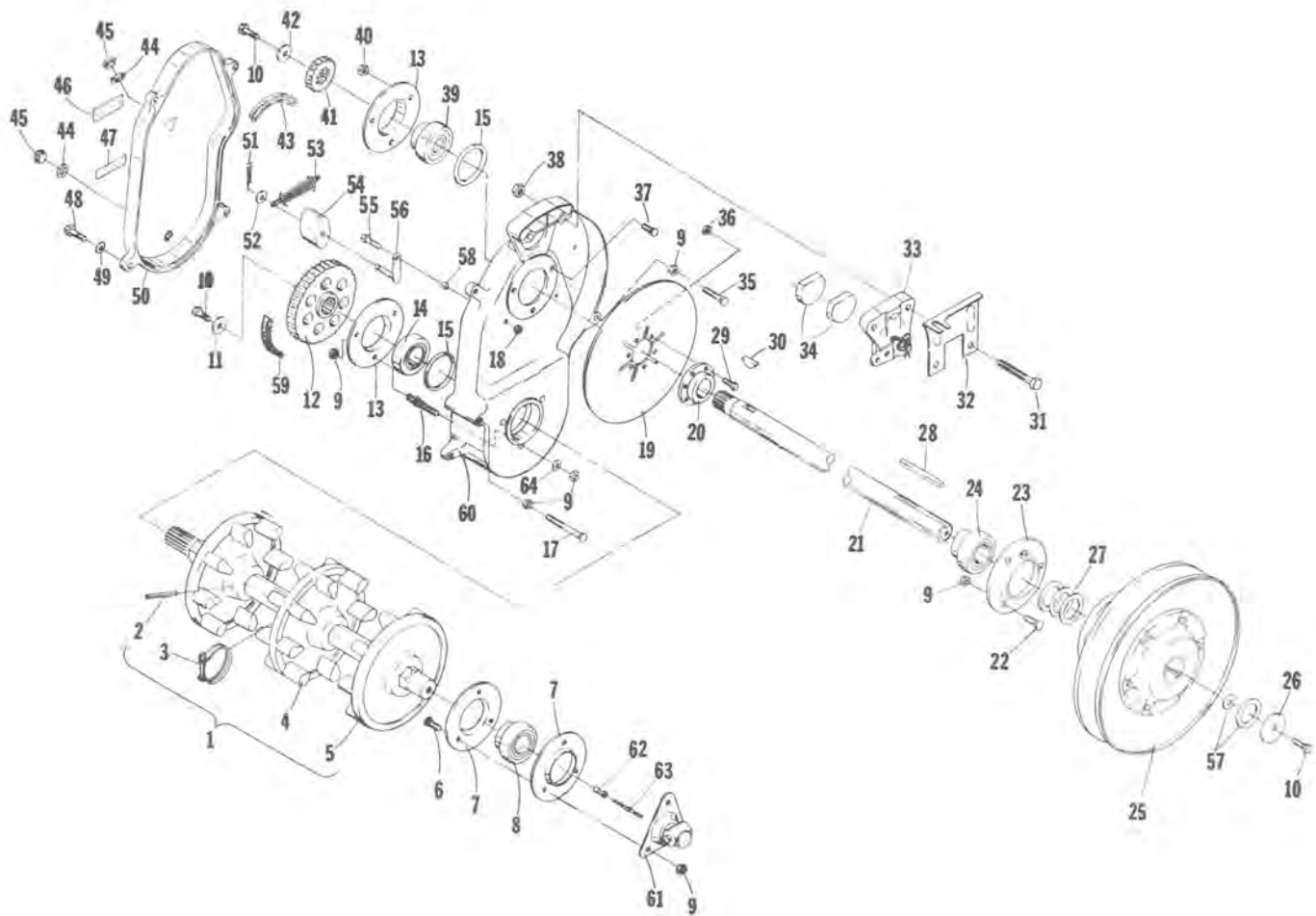
Ref. No.	Part No.	Qty.	Description
23	0109-636	1	Sleeve, Stop Switch
24	0109-552	1	Switch, Stop/Tether (Incl. 38)
25	0211-166	1	Decal, Kill Switch
26	0109-487	1	Lever
27	0109-523	1	Handle, Throttle
28	0109-485	1	Cap, Throttle Handle
29	8002-040	2	Screw, Cap
30	0105-114	1	Clamp
31	0187-025	1	Cable, Throttle (340)
	0187-021	1	Cable, Throttle (440)
32	8002-222	1	Screw, Cap (0123-134)
33	0105-166	2	End, Tie Rod
34	0123-191	2	Nut, Jam - R.H. Thd.
35	0105-167	2	Bolt, Tie Rod Adj.
36	0123-379	2	Nut, Jam - L.H. Thd.
37	0105-169	2	Tie Rod
38	0109-491	1	Pin/Tether Assy.
39	0106-522	1	Pad
40	0123-598	2	U-Clip
41	0123-599	2	Clip
42	0123-669	2	Screw, Cap
43	8041-486	2	Nut, Lock



Undercarriage and Track

Ref. No.	Part No.	Qty.	Description
1	0104-469	1	Frame
2	0104-187	2	Hi-Fax
3	8060-488	56	Rivet (0123-071)
4	0104-256	4	Pad
5	8060-486	8	Rivet (0123-069)
6	0104-221	1	Front Arm
7	0104-592	2	Axle
8	8051-277	4	Washer, Lock
9	8002-222	4	Screw, Cap (0123-134)
10	0123-032	4	Screw, Cap
11	0123-020	4	Washer
12	8042-486	8	Nut (0123-376)
13	0104-032	1	Spring, Front - Left
14	0104-107	4	Bushing
15	0104-108	4	Pivot, Insert
16	8040-516	4	Nut, Lock (2261-016)
17	2272-063	2	Eye Bolt
18	2272-037	2	Eye Bolt
19	0104-195	1	Spring, Rear - Left
20	8002-318	2	Screw, Cap
21	0110-266	2	Arm w/Bushing
22	8040-546	2	Nut, Lock
23	0123-449	2	Screw, Cap
24	8042-546	2	Nut
25	8051-302	2	Washer, Lock (0123-111)
26	0123-356	2	Nut, Square

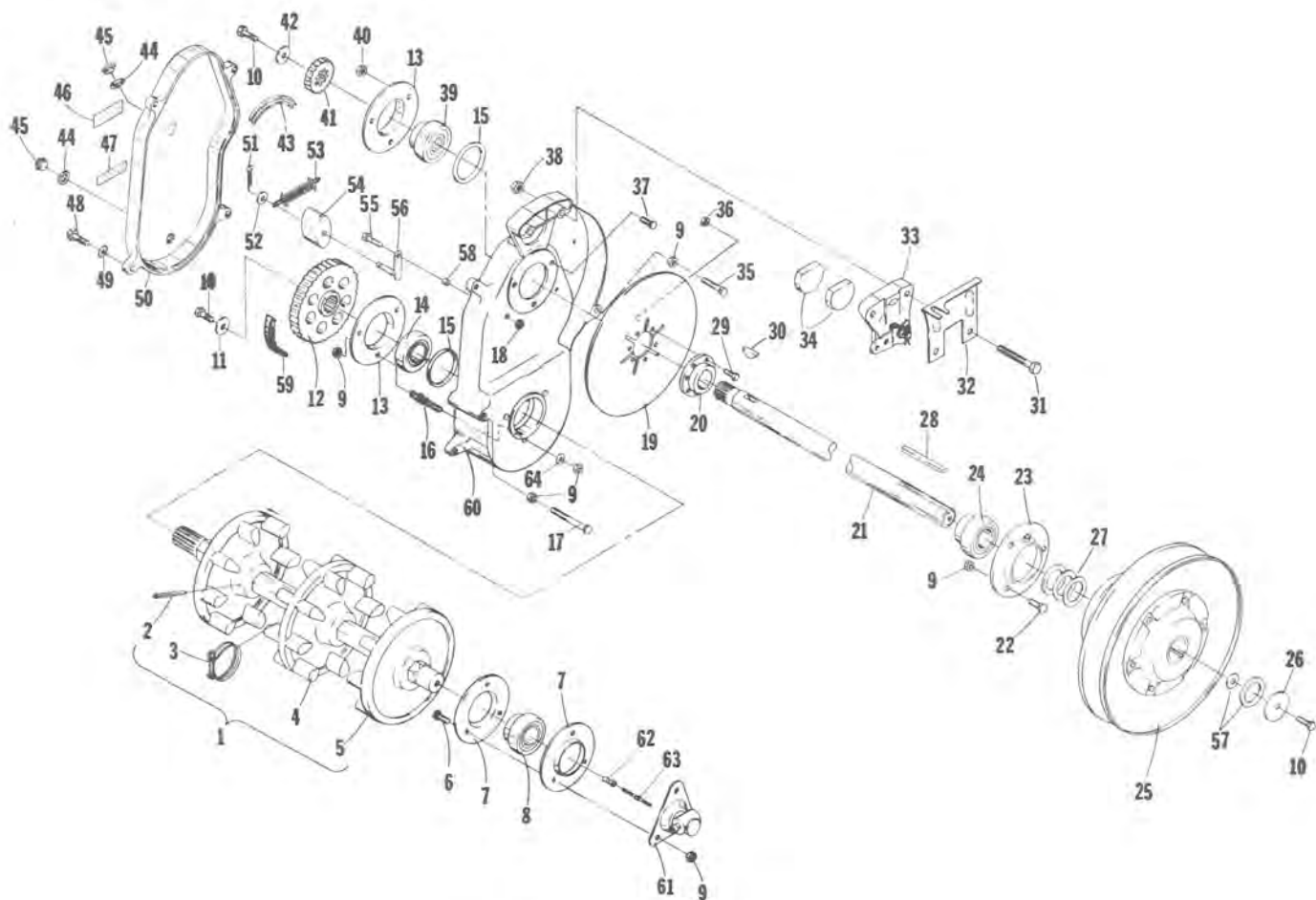
Ref. No.	Part No.	Qty.	Description
27	0104-092	2	Bushing
28	0123-627	2	Grease Zerk
29	0106-173	1	Shock Absorber
30	0104-459	1	Arm Assy.
31	8012-220	2	Screw, Cap - Lock
32	0123-051	2	Washer
33	0104-576	2	Wheel
34	0123-018	2	Washer
35	8080-305	2	Set Screw (0123-040)
36	0104-468	2	Spacer
37	8070-286	2	Pin, Spring (0123-061)
38	0104-464	1	Axle, Rear
39	0104-194	1	Spring, Rear - Right
40	0104-033	1	Spring, Front - Right
41	0123-251	8	Rivet
42	0104-073	4	Pad
43	0104-348	2	Strip, Wear
44	0123-205	4	Washer
45	0110-924	1	Track Assy. (Incl. 46 - 49)
46	0102-093	46	Cleat
47	0102-183	1	Belt, Center
48	0102-182	2	Belt, Outer
49	0123-699	AR	Rivet, Solid
	0134-815	AR	Rivet, Threaded w/Nut (Pkg. of 50)



Drive Train

Ref. No.	Part No.	Qty.	Description
1	0110-897	1	Drive Shaft Assy.
2	8070-383	2	Pin, Spring
3	0123-619	1	Clamp
4	0102-143	1	Sprocket, Center - 8T
5	0102-145	2	Sprocket, Outer
6	8011-132	3	Bolt, Carriage
7	0107-026	2	Plate
8	0107-074	1	Bearing
9	8040-426	14	Nut, Lock (2261-010)
10	8012-130	3	Screw, Cap - Lock
11	0123-020	1	Washer
12	0107-220	1	Sprocket, 39T (340)
	0107-325	1	Sprocket, 35T (440)
13	0107-225	2	Plate
14	0107-224	1	Bearing, 1"
15	0107-003	2	Seal
16	0107-233	3	Stud
17	8011-140	1	Bolt, Carriage (0123-522)
18	8041-366	2	Nut, Lock (2260-025)
19	0109-411	1	Disc, Brake
20	0109-412	1	Hub
21	0228-024	1	Shaft, Driven
22	8011-130	3	Bolt, Carriage (0123-035)
23	0107-125	1	Flange w/Zerk
24	0107-123	1	Bearing, 1"
25	0226-010	1	Clutch, Driven
26	0123-019	1	Washer

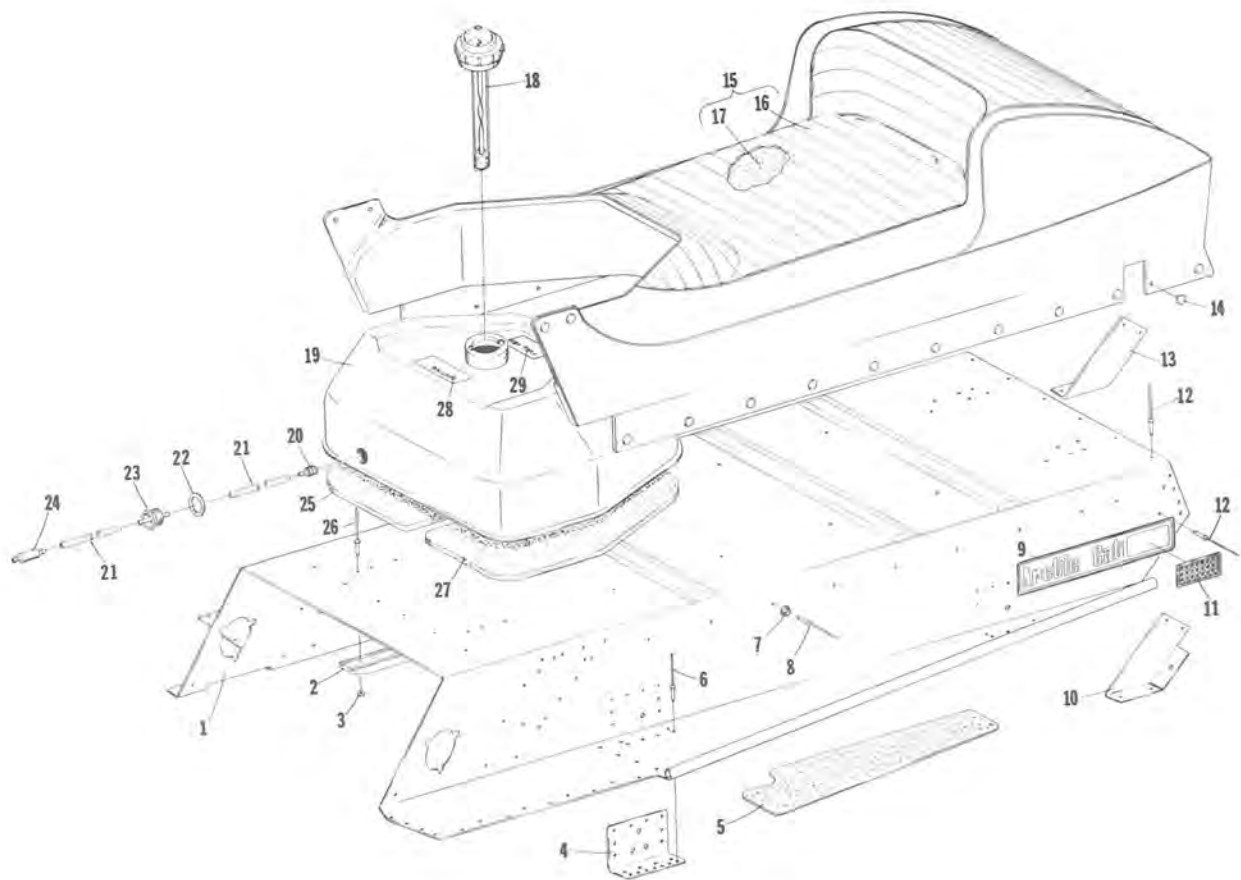
Ref. No.	Part No.	Qty.	Description
27	0123-263	AR	Washer
28	0101-076	1	Key
29	0123-041	6	Screw, Cap
30	0107-133	1	Key
31	8002-228	2	Screw, Cap
32	0109-631	1	Bracket
33	0109-632	1	Caliper, Brake w/Puck
34	0109-471	2	Puck
35	8011-136	1	Bolt, Carriage (0123-521)
36	8040-276	6	Nut, Lock (2261-002)
37	0123-523	3	Bolt, Ribbed
38	8040-486	2	Nut, Lock
39	0107-223	1	Bearing, 7/8"
40	8041-426	3	Nut, Lock (2260-031)
41	0107-409	1	Sprocket, 20T
42	0123-690	1	Washer
43	0107-214	1	Seal
44	0123-641	2	Washer, Fiber
45	0123-451	2	Plug
46	0106-228	1	Decal, "Oil Fill"
47	0106-229	1	Decal, "Oil Level"
48	8002-132	4	Screw, Cap
49	8053-242	4	Washer, Ext. Lock (0240-002)
50	0107-213	1	Cover, Dropcase
51	0123-082	2	Pin, Cotter
52	8050-212	2	Washer



Drive Train

Ref. No.	Part No.	Qty.	Description
53	0110-718	1	Spring Assy. (340)
	0110-907	1	Spring Assy. (440)
54	0107-228	2	Pad (340)
	0107-411	1	Pad (440)
	0107-228	1	Pad (440)
55	8002-040	2	Screw, Cap
56	0107-226	2	Pin/Link
57	0123-578	AR	Washer
	0123-053	AR	Washer

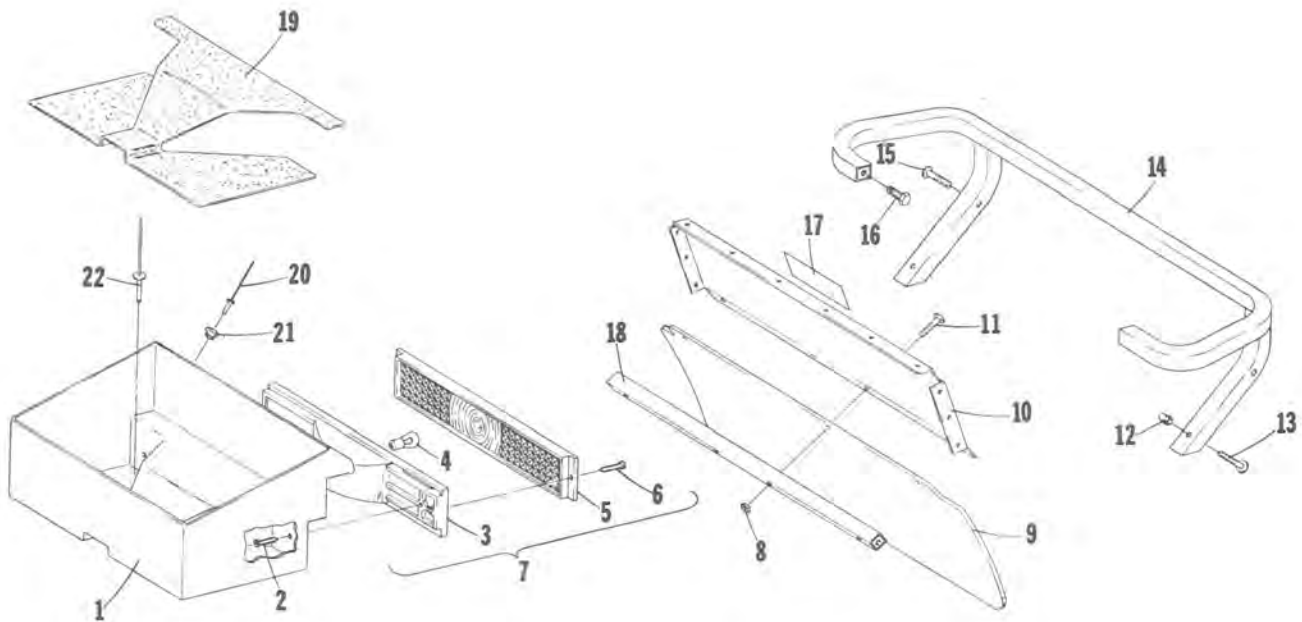
Ref. No.	Part No.	Qty.	Description
58	0107-234	2	Bushing
59	0107-216	1	Chain, 70P (340)
	0107-215	1	Chain, 68P (440)
60	0107-212	1	Dropcase
61	0120-240	1	Drive, Adaptor
62	0120-247	1	Bushing, Drive - Speedometer
63	0120-248	1	Cable
64	8050-247	3	Washer (0123-151)



Fuel Tank, Seat and Tunnel

Ref. No.	Part No.	Qty.	Description
1	0116-628	1	Body, Formed
2	0106-223	2	Strip, Wear
3	0123-149	20	Washer
4	0116-671	4	Plate, Mounting
5	0116-411	1	Pad, Safety - Left
	0116-412	1	Pad, Safety - Right
6	8060-482	76	Rivet (0123-070)
7	0116-074	22	Snap
8	8060-244	22	Rivet (0123-072)
9	0211-258	1	Decal, "Arctic Cat" - Right
	0211-259	1	Decal, "Arctic Cat" - Left
10	0116-641	1	Plate, Wear - Left
11	0116-307	2	Reflector
12	8060-484	24	Rivet
13	0116-640	1	Plate, Wear - Right
14	0116-378	29	Snap
15	0110-899	1	Cushion Assy.

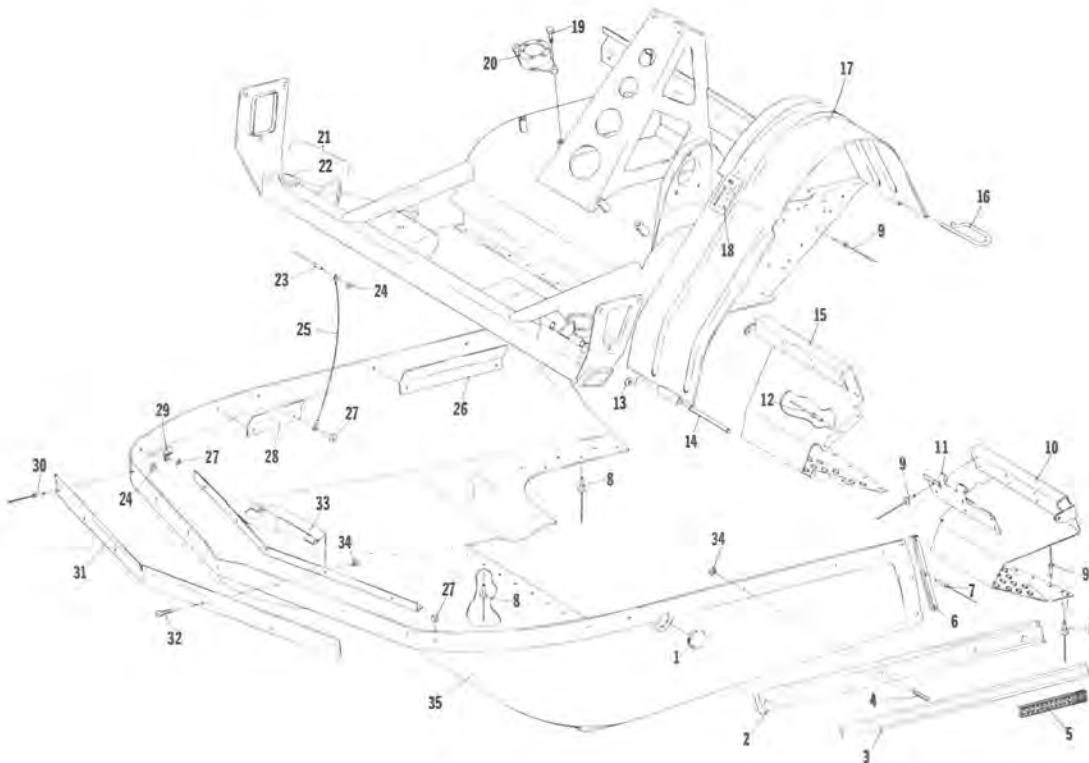
Ref. No.	Part No.	Qty.	Description
16	0116-643	1	Cover Assy.
17	0116-642	1	Foam, Cushion - Rear
	0116-739	1	Foam, Cushion - Front
18	0109-362	1	Cap, Gas
19	0109-455	1	Tank, Gas
20	0110-545	1	Filter
21	0210-501	AR	Hose, Gas Line - 100'
	0210-525	AR	Hose, Gas Line - 500'
22	0109-278	1	Gasket
23	0109-084	1	Outlet
24	0109-579	1	Filter, In-Line
25	0116-320	1	Pad, Right
26	8060-488	20	Rivet (0123-071)
27	0116-319	1	Pad, Left
28	0211-222	1	Decal, "Seating"
29	0211-223	1	Decal, "Fuel Mix"



Toolbox and Rear Bumper

Ref. No.	Part No.	Qty.	Description
1	0116-587	1	Toolbox
2	0123-661	2	Screw, Metal
3	0116-586	1	Housing
4	0109-460	1	Bulb
5	0116-406	1	Lens
6	0123-465	2	Screw, Metal
7	0110-834	1	Taillight Assy. (Incl. 3 - 6)
8	8041-366	4	Nut, Lock (2260-025)
9	0116-471	1	Snowflap
10	0116-676	1	End Plate
11	8008-614	4	Screw, Machine

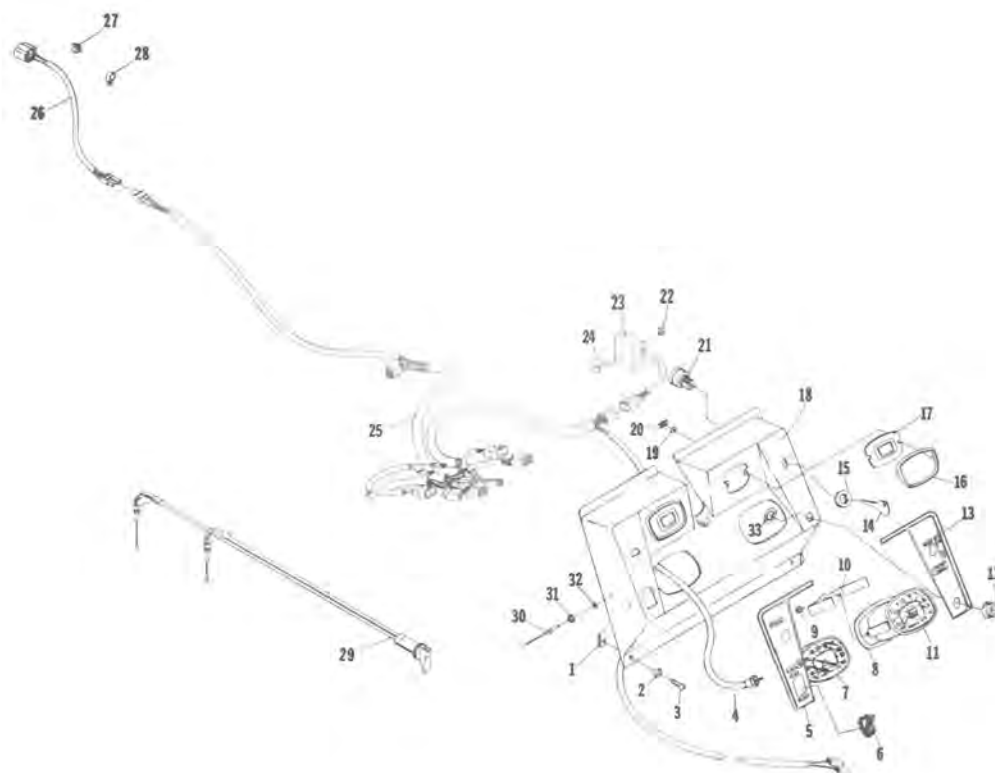
Ref. No.	Part No.	Qty.	Description
12	0123-108	2	Nut, Nylon Cap
13	8008-583	2	Screw, Machine (0123-117)
14	0116-675	1	Bumper
15	0123-671	2	Screw, Machine
16	8012-130	2	Screw, Cap - Lock
17	0211-218	1	Decal, "Towing Caution"
18	0116-673	1	Cross Piece
19	0116-488	1	Pad
20	8060-244	3	Rivet (0123-072)
21	0116-074	3	Snap
22	0123-251	4	Rivet



Belly Pan and Front Frame

Ref. No.	Part No.	Qty.	Description
1	0116-511	1	Plug
2	0116-644	1	Bumper
3	0106-579	1	Strip, Reflectorized
	0106-631	—	Strip, Refl. - 50 Yd. Roll
4	0123-383	12	Screw, Machine
5	0116-501	2	Reflector
6	0116-716	2	Trim
7	8060-426	6	Rivet (2350-004)
8	8061-710	43	Rivet (2350-006)
9	8060-486	38	Rivet (0123-069)
10	0116-627	1	Footrest - Left
11	0107-461	1	Plate, Clutch
12	8060-488	12	Rivet (0123-071)
13	0123-551	2	E-Ring
14	0107-247	1	Pin, Hinge
15	0116-626	1	Footrest, Right
16	0123-670	1	Pin, Hitch
17	0107-473	1	Shield, Clutch

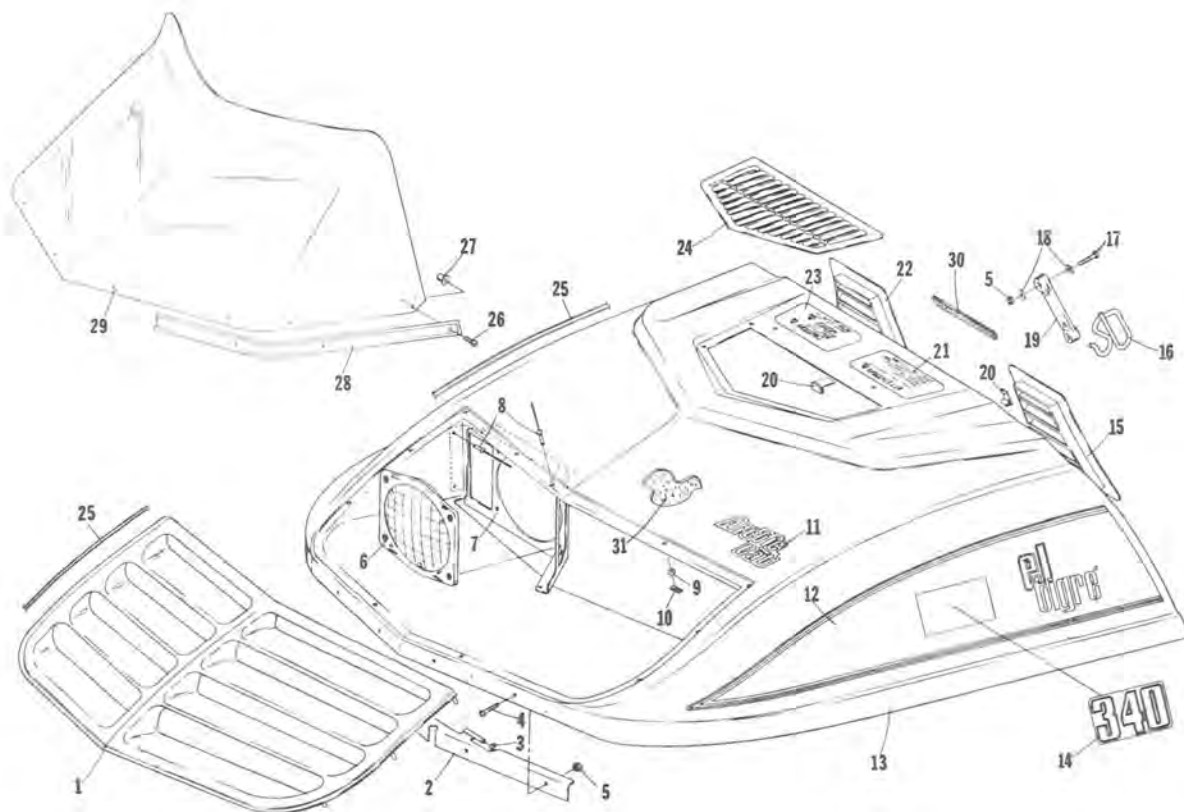
Ref. No.	Part No.	Qty.	Description
18	0211-219	1	Decal, "Warning"
19	8012-040	2	Screw, Cap - Lock
20	0109-638	1	Pump, Fuel
21	0110-905	1	Front End Assy.
22	0105-007	4	Bushing
23	8060-430	1	Rivet (0123-312)
24	0123-149	3	Washer
25	0109-135	1	Cable, Hood
26	0116-355	2	Channel, Hood - Rear
27	8050-217	3	Washer
28	0116-735	2	Channel, Hood - Side
29	0123-373	1	Clamp, Cable
30	8060-508	2	Rivet
31	0116-669	1	Channel, Hood - Front
32	8008-610	4	Screw, Machine
33	0116-668	1	Hinge
34	8040-366	16	Nut, Lock (2261-008)
35	0116-738	1	Belly Pan w/o Exhaust Hole



Console and Wiring

Ref. No.	Part No.	Qty.	Description
1	0123-539	3	Nut, Speed
2	0116-262	3	Grommet
3	8008-610	3	Screw, Machine
4	0120-241	1	Cable, Speedometer
5	0211-239	1	Decal, Left
6	0109-449	1	Switch, Rocker
7	0120-239	1	Speedometer
8	0120-253	2	Ring, Bracket
9	0123-700	4	Nut w/Washer
10	0120-246	2	Bracket
11	0120-245	1	Tachometer
12	0116-469	1	Bushing, Recoil
13	0211-238	1	Decal, Right
14	0109-352	1	Key, A
	0109-353	1	Key, B
	0109-354	1	Key, C
	0109-355	1	Key, D
	0109-356	1	Key, E
15	0123-298	1	Nut, Knurled

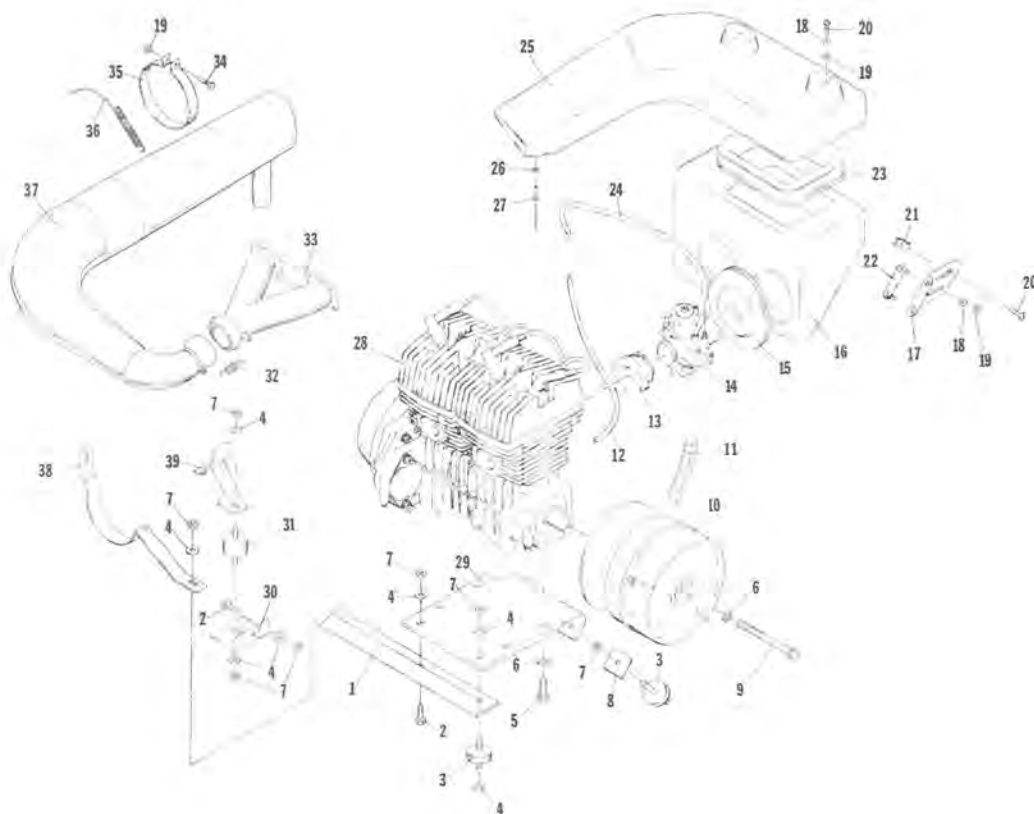
Ref. No.	Part No.	Qty.	Description
16	0106-514	2	Rim
17	0106-513	2	Insert
18	0116-663	1	Console
19	0123-254	4	Washer, Rubber
20	0123-408	4	Nut, Speed
21	0109-248	1	Switch, Ignition
22	8040-366	1	Nut (2261-008)
23	0109-612	1	Regulator, Voltage
24	0123-697	1	Bolt, Carriage
25	0109-639	1	Harness, Main
26	0109-652	1	Harness, Headlight
27	0123-394	2	Clip, Cable
28	0123-397	2	Clamp, Cable
29	0187-022	1	Cable, Choke
30	8060-484	4	Rivet
31	0116-074	4	Snap
32	0123-149	4	Washer
33	0123-579	1	Nut, Push



Hood

Ref. No.	Part No.	Qty.	Description
1	0116-693	1	Vent, Front
2	0116-500	1	Hinge
3	0123-551	1	E-Ring
4	8008-610	4	Screw, Machine
5	8040-366	6	Nut, Lock (2261-008)
6	0110-803	1	Headlight Assy.
	0109-558	1	Headlight Only
7	0116-667	1	Bracket, Headlight
8	8060-508	6	Rivet
9	0123-254	10	Washer, Rubber
10	0123-408	10	Nut, Speed
11	0116-661	1	Decal, "Arctic Cat"
12	0211-240	1	Decal, Hood - Right
	0211-241	1	Decal, Hood - Left
13	0116-631	1	Hood
14	0211-246	2	Decal, "340"
	0211-247	2	Decal, "440"
15	0116-467	1	Vent, Rear - Left

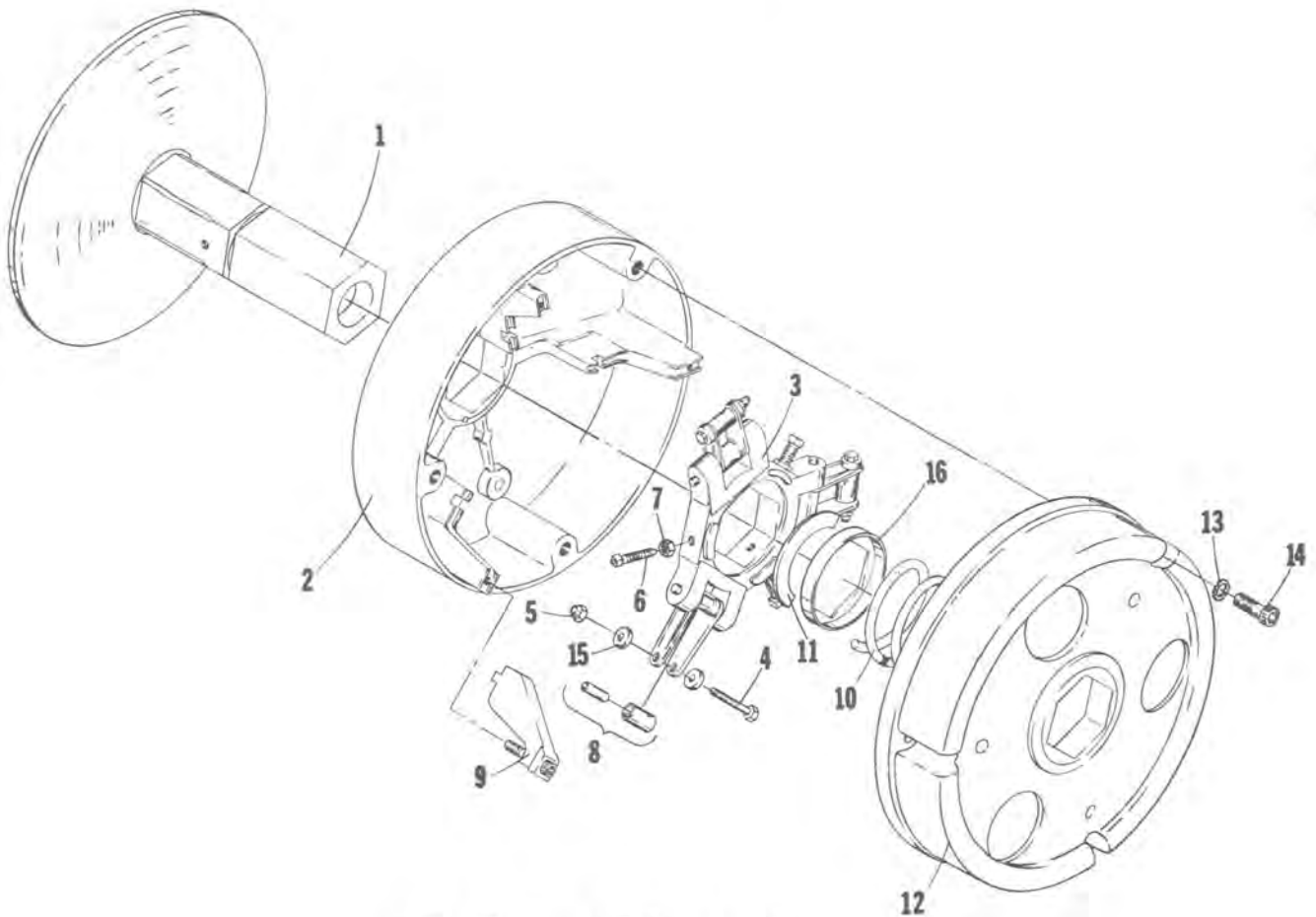
Ref. No.	Part No.	Qty.	Description
16	0116-376	2	Latch
17	8008-583	2	Screw, Machine (0123-117)
18	8050-217	4	Washer
19	0116-375	2	Strap
20	0123-596	11	Clip, Push
21	0211-211	1	Decal, "Safety" - Left
22	0116-466	1	Vent, Rear - Right
23	0211-210	1	Decal, "Safety" - Right
24	0106-642	1	Vent, Top
25	0211-268	AR	Pinstripe, 150' Roll
26	0123-549	8	Screw, Machine
27	0123-010	8	Nut, Expansion
28	0116-692	1	Strip, Windshield
29	0116-691	1	Windshield
30	0106-107	1	Trim, Hood
31	0116-745	1	Insulation, Hood - Upper
	0116-750	1	Insulation, Hood - Right
	0116-751	1	Insulation, Hood - Left



Engine Mounting Parts 340-440

Ref. No.	Part No.	Qty.	Description
1	0108-188	1	Support, Angle
2	8002-222	2	Screw, Cap (0123-134)
3	0108-184	4	Mount, Rubber
4	8050-277	10	Washer (0123-315)
5	8002-404	4	Screw, Cap (0123-112)
6	8051-332	5	Washer, Lock (0123-159)
7	8040-486	11	Nut, Lock
8	0108-123	1	Spacer
9	8004-416	1	Screw, Cap (0123-146)
10	0225-041	1	Clutch, Drive (340)
	0225-043	1	Clutch, Drive (440)
11	0227-009	1	Belt, Drive
12	0210-600	AR	Hose, Impulse - 100'
	0210-601	AR	Hose, Impulse - 500'
13	0109-465	2	Flange
14	0170-073	2	Carburetor, VM32-85 (340)
	0170-072	2	Carburetor, VM34-63 (440)
15	0109-655	2	Gasket, Carburetor
16	0109-656	1	Silencer Chamber
17	0109-661	1	Bracket, Left
	0109-660	1	Bracket, Right
18	8050-217	6	Washer
19	8040-366	7	Nut, Lock (2261-008)

Ref. No.	Part No.	Qty.	Description
20	8008-610	6	Screw, Machine
21	0123-707	4	Nut, Speed
22	0109-669	2	Plate, Mounting
23	0109-667	1	Seal
24	0210-501	AR	Hose, Gas Line - 100'
	0210-525	AR	Hose, Gas Line - 500'
25	0109-657	1	Duct, Air
26	0123-149	2	Washer
27	8060-508	2	Rivet
28	0162-131	1	Engine, T7C340FR1
	0162-130	1	Engine, T7C440FR1
29	0108-187	1	Plate, Engine
30	0112-347	1	Bracket
31	0108-190	1	Mount, Rubber
32	0123-321	2	Spring
33	0112-214	1	Manifold
34	8002-040	1	Screw, Cap
35	0112-349	1	Clamp
36	0112-243	1	Spring
37	0112-330	1	Charger, Pulse
38	0112-348	1	Bracket
39	0112-210	1	Bracket



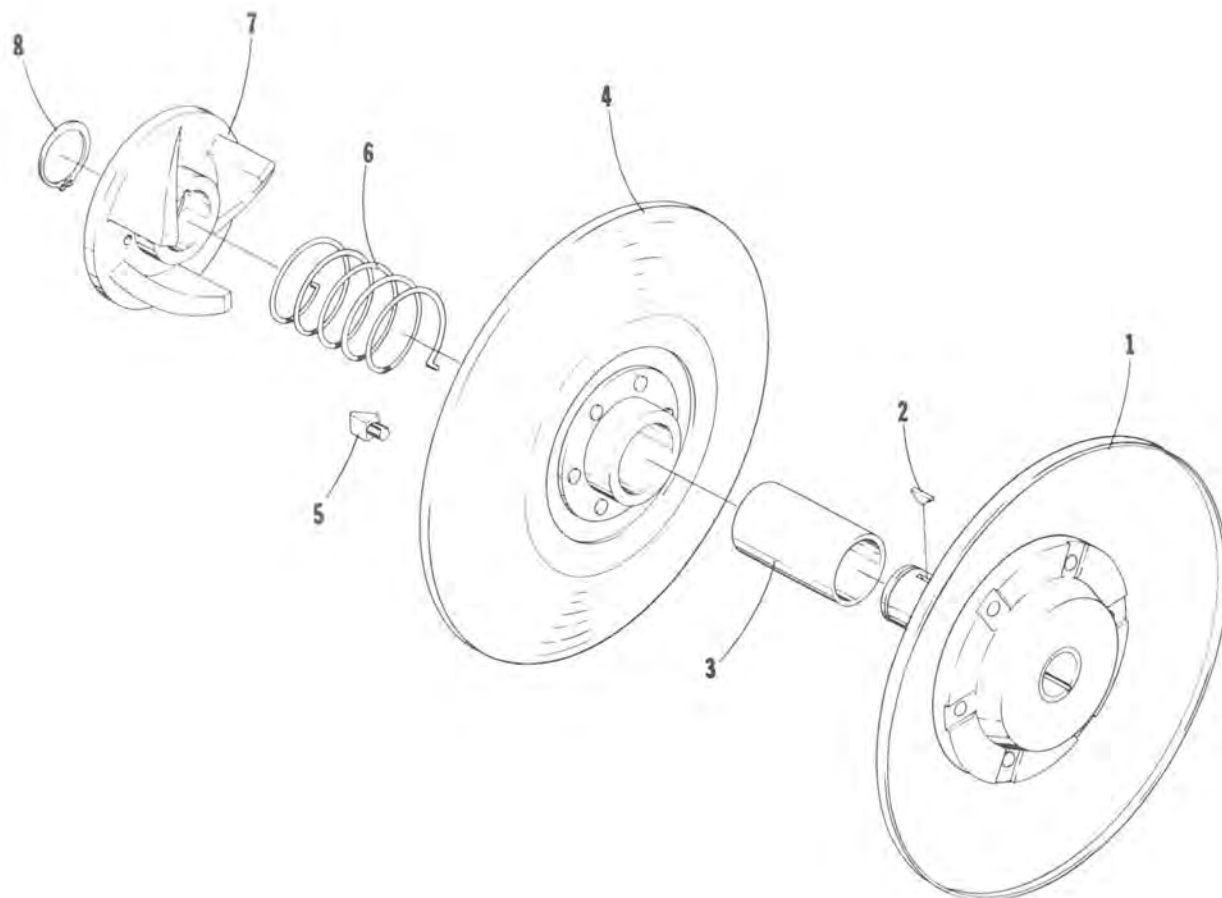
Drive Clutch

Assy. Part No. 0225-041 (340)

Assy. Part No. 0225-043 (440)

Ref. No.	Part No.	Qty.	Description
1	0146-196	1	Sheave, Stationary
2	0146-204	1	Sheave, Moveable
3	0146-203	1	Spider Assy. (Incl. 4 - 8)
4	0146-146	3	Pin
5	0123-430	3	Nut, Lock
6	0123-622	3	Set Screw
7	8042-246	3	Nut
8	0146-215	1	Roller/Bearing Kit
9	0146-162	1	Ramp Kit
10	0146-068	1	Spring
11	0146-212	2	Ring, Split
12	0146-201	1	Housing
13	8053-242	3	Washer, Lock
14	8005-611	3	Screw, Cap
15	0146-123	6	Weight
16	0146-267	1	Washer, Cup

Ref. No.	Part No.	Qty.	Description
1	0146-196	1	Sheave, Stationary
2	0146-204	1	Sheave, Moveable
3	0146-203	1	Spider Assy. (Incl. 4 - 8)
4	0146-146	3	Pin
5	0123-430	3	Nut, Lock
6	0123-622	3	Set Screw
7	8042-246	3	Nut
8	0146-215	1	Roller/Bearing Kit
9	0146-162	1	Ramp Kit
10	0146-068	1	Spring
11	0146-212	2	Ring, Split
12	0146-201	1	Housing
13	8053-242	3	Washer, Lock
14	8005-611	3	Screw, Cap
15	0146-105	6	Weight
16	0146-267	1	Washer, Cup

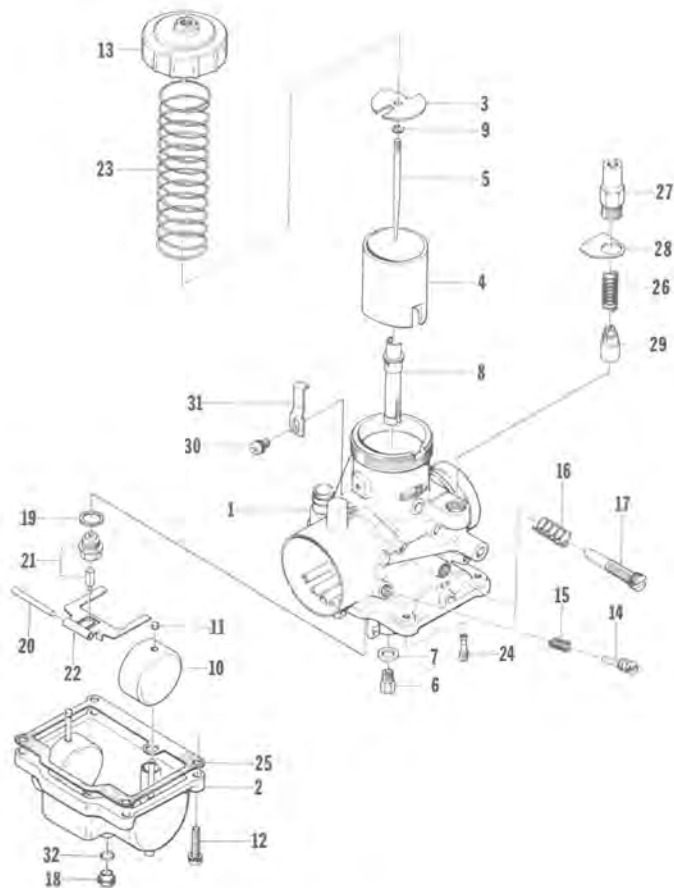


Driven Clutch

Assy. Part No. 0226-010

Ref. No.	Part No.	Qty.	Description
1	0148-094	1	Sheave, Stationary
2	0215-001	1	Key
3	0148-082	1	Bearing
4	0148-093	1	Sheave, Moveable

Ref. No.	Part No.	Qty.	Description
5	0148-061	3	Slide, Shoe Ramp
6	0148-070	1	Spring
7	0148-084	1	Bracket, Torque
8	0123-594	1	Ring, Retaining



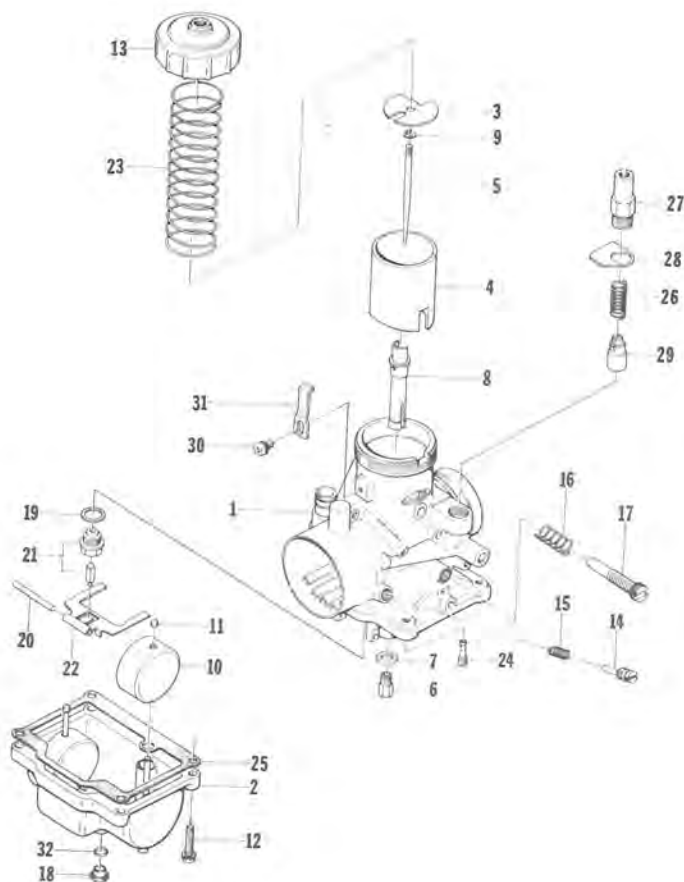
VM 32-85 Carburetor

Part No. 0170-073 (340cc)

*Not a Service Part

Ref. No.	Part No.	Qty.	Description
1	*	1	Mixing Body Assy.
2	6505-189	1	Float Chamber Body Assy.
3	6505-001	1	Plate
4	6505-183	1	Piston Valve CA 2.0
5	6505-003	1	Jet Needle
6	6505-128	1	Main Jet No. 300
7	6505-006	1	Washer
8	6505-155	1	Needle Jet P-O 159
9	6505-008	1	E-Ring
10	6505-009	2	Float
11	6505-010	2	Cap
12	6505-014	4	Screw w/Spring Washer
13	6505-018	1	Top, Mixing Body
14	6505-019	1	Screw, Pilot Air
15	6505-020	1	Spring, Pilot Air
16	6505-021	1	Spring, Throttle Stop

Ref. No.	Part No.	Qty.	Description
17	6505-101	1	Screw, Throttle Stop
18	6505-184	1	Screw Drain
19	6505-024	1	Washer
20	6505-153	1	Pin, Float
21	6505-160	1	Needle Valve Assy. 1.5
22	6505-027	1	Arm, Float
23	6505-031	1	Spring, Piston Valve
24	6505-073	1	Pilot Jet No. 30
25	6505-030	1	Gasket
26	6505-033	1	Spring, Starter Plunger
27	6505-188	1	Cap, Starter Plunger
28	6505-187	1	Washer
29	6505-035	1	Starter Plunger
30	6505-036	1	Screw w/Spring Washer
31	6505-186	1	Plate
32	6505-185	1	O Ring



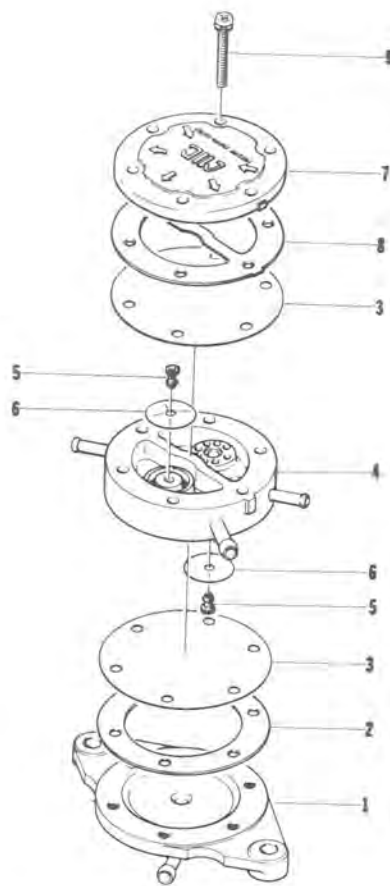
VM 34-63 Carburetor

Part No. 0170-072 (440cc)

*Not a Service Part

Ref. No.	Part No.	Qty.	Description
1	*	1	Mixing Body Assy.
2	6505-189	1	Float Chamber Body Assy.
3	6505-001	1	Plate
4	6505-183	1	Piston Valve CA 2.0
5	6505-003	1	Jet Needle
6	6505-127	1	Main Jet No. 460
7	6505-006	1	Washer
8	6505-051	1	Needle Jet P-O 169
9	6505-008	1	E-Ring
10	6505-009	2	Float
11	6505-010	2	Cap
12	6505-014	4	Screw w/Spring Washer
13	6505-018	1	Top, Mixing Body
14	6505-019	1	Screw, Pilot Air
15	6505-020	1	Spring, Pilot Air
16	6505-021	1	Spring, Throttle Stop

Ref. No.	Part No.	Qty.	Description
17	6505-022	1	Screw, Throttle Stop
18	6505-184	1	Screw Drain
19	6505-024	1	Washer
20	6505-153	1	Pin, Float
21	6505-160	1	Needle Valve Assy. 1.5
22	6505-027	1	Arm, Float
23	6505-031	1	Spring, Piston Valve
24	6505-075	1	Pilot Jet No. 25
25	6505-030	1	Gasket
26	6505-033	1	Spring, Starter Plunger
27	6505-188	1	Cap, Starter Plunger
28	6505-187	1	Washer
29	6505-035	1	Starter Plunger
30	6505-036	1	Screw w/Spring Washer
31	6505-186	1	Plate
32	6505-185	1	O Ring



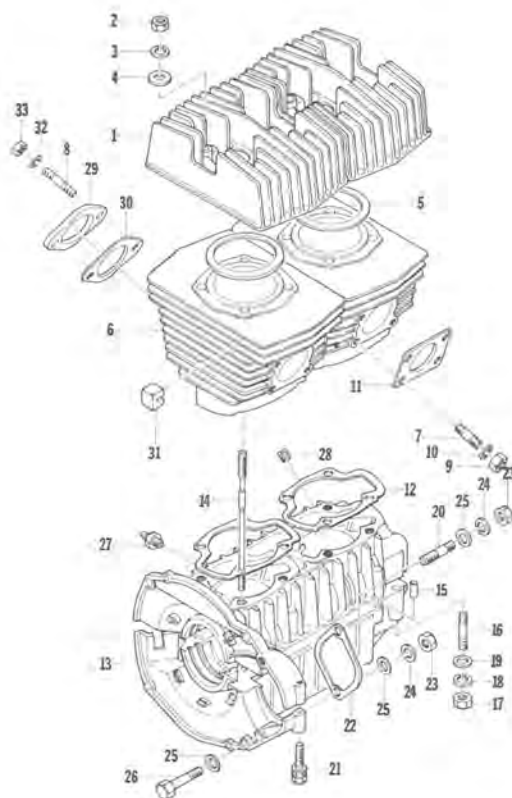
Fuel Pump

Part No. 0109-638

*Not a Service Part

Ref. No.	Part No.	Qty.	Description
1	*	1	Body, Bottom
2	6505-059	1	Packing
3	6505-060	2	Diaphragm
4	*	1	Body, Top
5	6505-139	2	Grommet

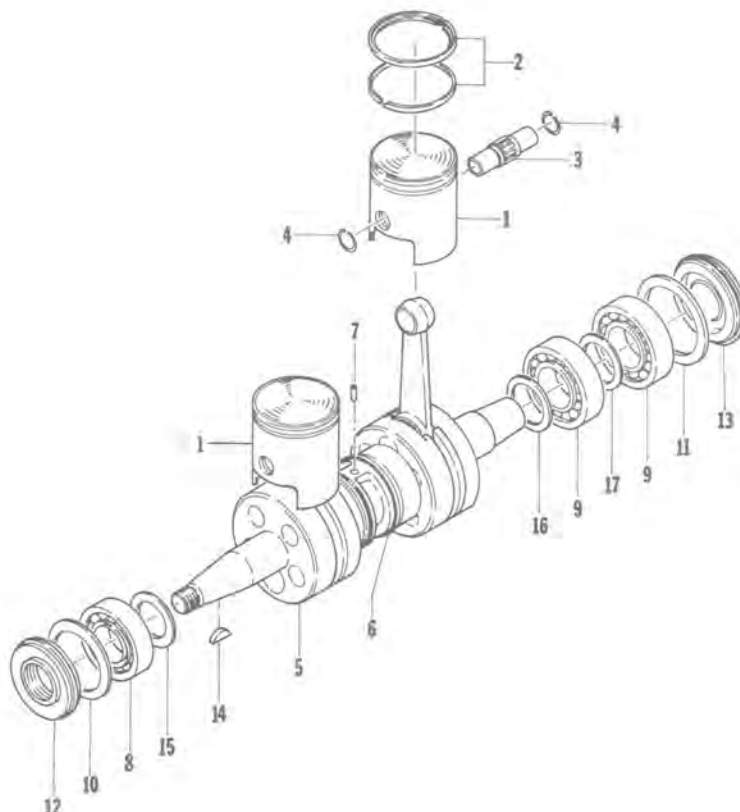
Ref. No.	Part No.	Qty.	Description
6	6505-140	2	Valve
7	*	1	Cap
8	6505-063	1	Packing
9	6505-057	6	Screw



Crankcase and Cylinder

Ref. No.	Part No.	Qty.	Description
1	3001-579	2	Head, Cylinder (340)
	3001-487	2	Head, Cylinder (440)
2	3000-097	8	Nut, 8mm
3	3000-106	8	Washer, Spring
4	3000-116	8	Washer
5	3001-166	2	Gasket, Head (340)
	3001-094	2	Gasket, Head (440)
6	3001-580	2	Cylinder (Incl. 7) (340)
	3001-096	2	Cylinder (Incl. 7) (440)
7	3001-098	8	Stud
8	3001-277	4	Stud
9	3000-765	8	Nut, 6mm
10	3000-766	8	Washer, Spring
11	3001-099	2	Gasket, Exhaust
12	3001-100	2	Gasket, Cylinder
13	3001-581	1	Crankcase Assy. (Incl. 14 - 21)
14	3001-582	8	Stud
15	3000-269	2	Pin, Dowel

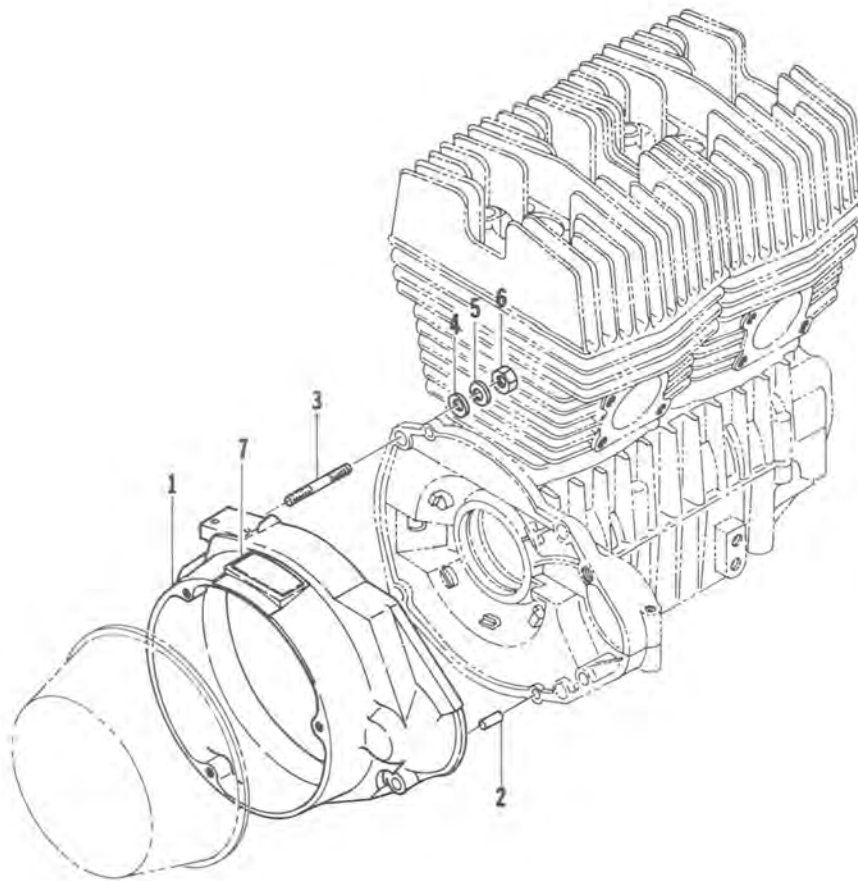
Ref. No.	Part No.	Qty.	Description
16	3000-273	10	Stud
17	3000-255	10	Nut, 8mm
18	3000-106	10	Washer, Spring
19	3000-102	10	Washer
20	3000-242	1	Stud
21	3000-429	1	Bolt, 6 x 40
22	3000-145	1	Seal, Starter
23	3000-255	2	Nut, 8mm
24	3000-106	2	Washer, Spring
25	3000-102	3	Washer
26	3000-241	1	Bolt, 8 x 68
27	3000-055	1	Joint
28	3000-056	1	Plug, Drain
29	3001-103	2	Insulator
30	3000-338	2	Gasket, Carburetor
31	3001-104	8	Damper, Cylinder
32	3000-102	4	Washer
33	3000-098	4	Nut, 8mm



Piston and Crankshaft

Ref. No.	Part No.	Qty.	Description
1	3001-090	2	Piston (340)
	3001-583	2	Piston (440)
2	3001-024	2	Piston Ring Set (340)
	3001-026	2	Piston Ring Set (440)
3	3001-091	2	Piston Pin Set (340)
	3001-107	2	Piston Pin Set (440)
4	3000-151	4	Ring, Snap
5	3001-584	1	Crankshaft Assy. (Incl. 6 - 7)
6	3001-043	2	O Ring
7	3001-044	1	Pin, Dowel
8	3001-045	1	Bearing 6206-9C4
9	3001-121	2	Bearing 6207-9C4
10	3000-156	1	Washer
11	3001-114	1	Washer

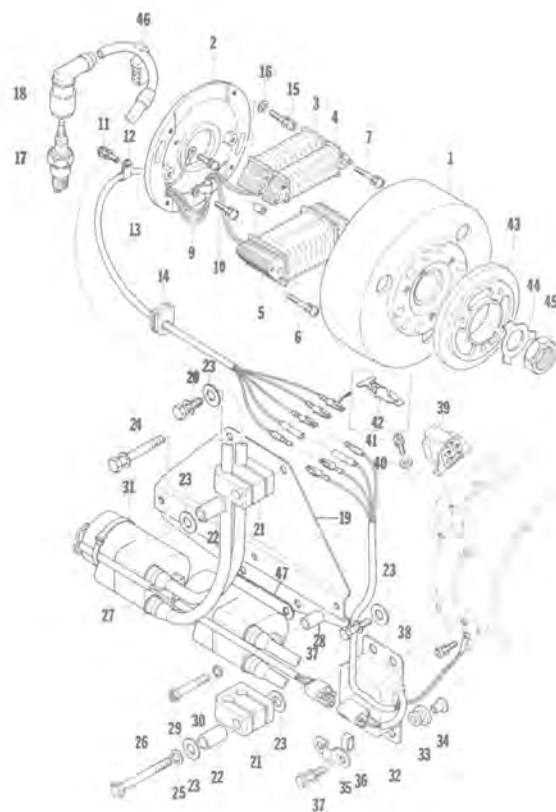
Ref. No.	Part No.	Qty.	Description
12	3000-154	1	Seal, Oil
13	3000-381	1	Seal, Oil
14	3000-267	1	Key
15	3001-109	AR	Shim
	3001-110	AR	Shim
	3001-111	AR	Shim
	3001-112	AR	Shim
	3001-113	AR	Shim
16	3001-115	AR	Shim
	3001-116	AR	Shim
	3001-117	AR	Shim
	3001-118	AR	Shim
	3001-119	AR	Shim
17	3001-120	1	Shim



Magneto Cover

Ref. No.	Part No.	Qty.	Description
1	3001-475	1	Cover, Magneto
2	3001-123	2	Pin, Dowel
3	3001-277	4	Stud
4	3000-102	4	Washer

Ref. No.	Part No.	Qty.	Description
5	3000-106	4	Washer, Spring
6	3000-255	4	Nut, 8mm
7	3001-585	1	Label, Model (340)
	3001-586	1	Label, Model (440)



C D Ignition System

Ref. No.	Part No.	Qty.	Description
1-0	3001-587	1	Magneto Assy. (Incl. 1 & 2-0)
1	3001-127	1	Flywheel
2-0	3001-588	1	Base Assy. (Incl. 2 - 14)
2	3001-052	1	Base
3	3001-129	1	Coil, Exciting
4	3001-130	1	Coil, Pulsing
5	3001-589	1	Coil, Lighting
6	3001-056	2	Screw, 5 x 34
7	3001-339	2	Screw, 5 x 40
8	3001-057	2	Collar, Coil
9	3000-943	1	Clamp
10	3000-728	1	Screw, 4 x 8
11	3000-297	2	Screw, 4 x 6
12	3000-296	1	Clamp
13	3001-478	1	Wire Assy. (Incl. 14 & 42)
14	3000-440	1	Grommet
15	3001-059	2	Screw, 5 x 20
16	3001-060	2	Washer
17	0217-032	4	Plug, Spark - NGK BR9EV-A
18	3001-469	4	Cap, Plug
19	3001-590	1	Bracket, Coil
20	3001-591	3	Bolt, 6 x 16
21	3001-592	2	Clamp, Cord
22	3001-150	2	Collar
23	3000-280	6	Washer

Ref. No.	Part No.	Qty.	Description
24	3001-593	1	Bolt, 6 x 45
25	3000-105	1	Washer, Spring
26	3001-151	1	Bolt, 6 x 56
27	3001-594	1	Coil, Ignition
28	3001-595	4	Collar
29	3001-596	4	Screw, 6 x 38
30	3000-105	4	Washer, Spring
31	3000-197	2	Band, Coil
32	3001-597	1	CDI Unit
33	3001-536	4	Grommet
34	3001-537	4	Collar
35	3001-140	1	Bracket, Band
36	3001-139	1	Band
37	3001-598	3	Bolt, 6 x 20
38	3000-455	1	Screw, 4 x 10
39	3000-435	1	Connector
40	3000-436	2	Washer
41	3000-455	2	Screw, 4 x 10
42	0231-001	5	Terminal
43	3001-074	1	Retainer, Pulley
44	3000-283	1	Washer
45	3000-258	1	Nut, 18mm
46	3001-489	4	Clamp, Cord
47	3001-601	1	Washer

Related Items For 1975 El Tigre'

Part No.	Description
0134-123	Oil, "Powerlube" - 24 Cans/Case
0134-906	Cover, Machine
0134-915	Temperature Gauge Kit (2 Required)
0134-781	Arctic Ice Stud Kit - Channel Cleat
0134-859	Arctic Ice Stud Kit - Claw
0134-912	Arctic Ice Stud Kit - Super Claw
0134-816	Carbide Skag Kit
0134-914	Chainlube - 24 Cans/Case
0134-478	Preservative, Engine