



1974 CHEETAH

(340, 440)

340 Model No. 0250-041 — Engine Model T1C340S1A
340 Model No. 0250-063 — Engine Model T1C340S2A
440 Model No. 0250-043 — Engine Model T1C440S1A

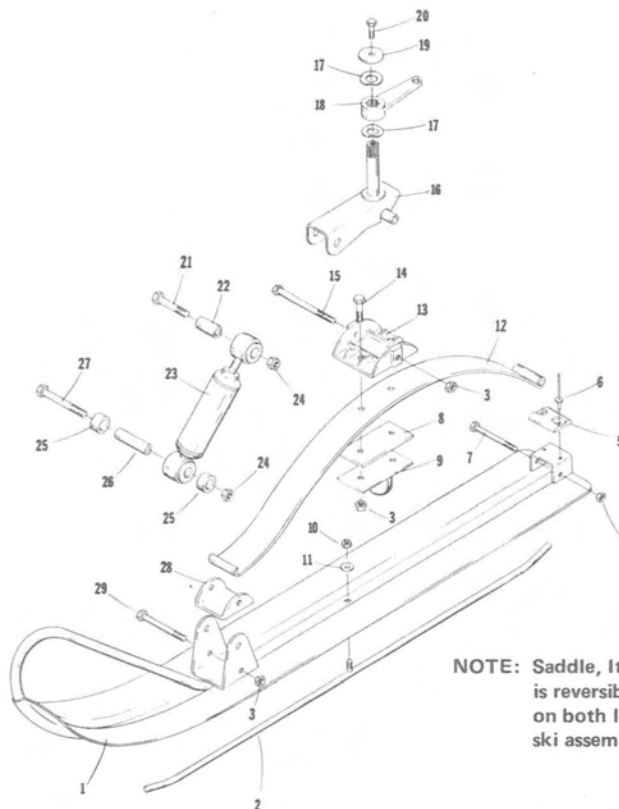
ILLUSTRATED PARTS MANUAL



TABLE OF CONTENTS

Chassis — Cheetah	PAGE
Ski	1
Steering	2
Drive Train	3
Undercarriage	4
Tunnel, Taillight, Toolbox & Bumper	5
Track, Fuel Tank & Seat	6
Belly Pan & Front Frame	7
Console & Wiring	8
Hood	9
Engine Mounting Parts	10
Drive Clutch	11
Driven Clutch	12
 Engine — T1C340S1A & T1C440S1A	
Crankcase & Cylinder	13
Piston & Crankshaft	14
Fan	15
Cylinder Cover	16
Magneto	17
Magneto-CDI	18
Recoil Starter	19

NOTE: The following parts manual has been revised to show any changes which may have occurred from the first printing. Corrections or additions are indicated with underlining the change.

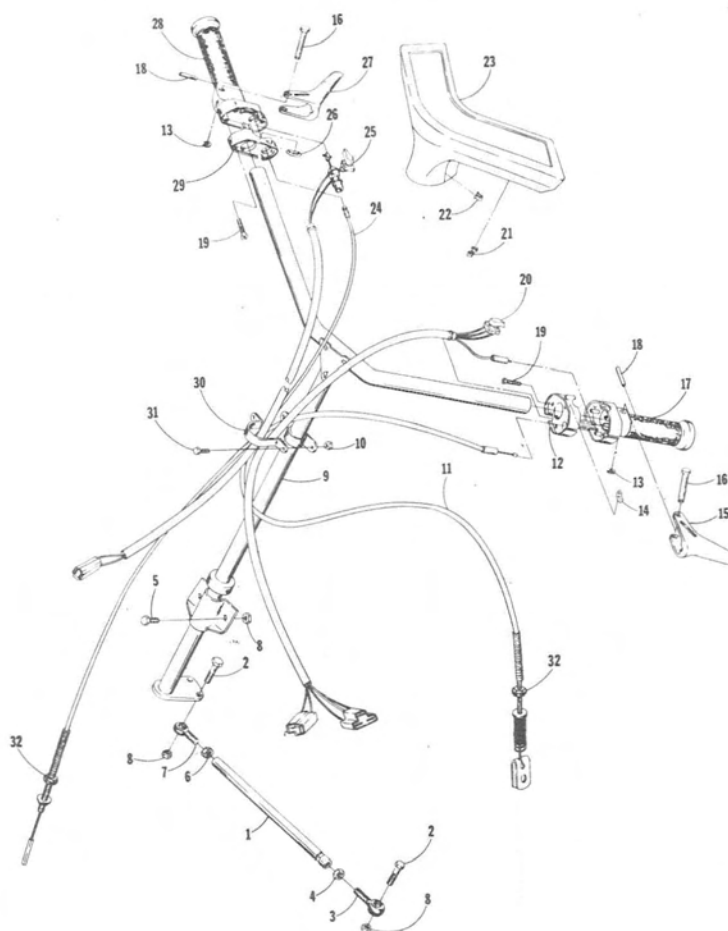


NOTE: Saddle, Item No. 13,
is reversible for use
on both left and right
ski assemblies.

Ski

Ref. No.	Part No.	Qty.	Description
1	0103-032	2	Ski
2	0110-049	2	Skag
3	2261-016	8	Nut, Lock
4	2261-012	2	Nut, Lock
5	0103-028	2	Bumper, Ski
6	0123-251	4	Rivet
7	0123-412	2	Screw, Cap
8	0103-034	2	Liner
9	0103-041	2	Block
10	2261-010	2	Nut, Lock
11	0123-053	2	Washer
12	0103-035	2	Spring
13	0105-120	2	Saddle (See Note)
14	0123-185	4	Screw, Cap
15	0123-389	2	Screw, Cap

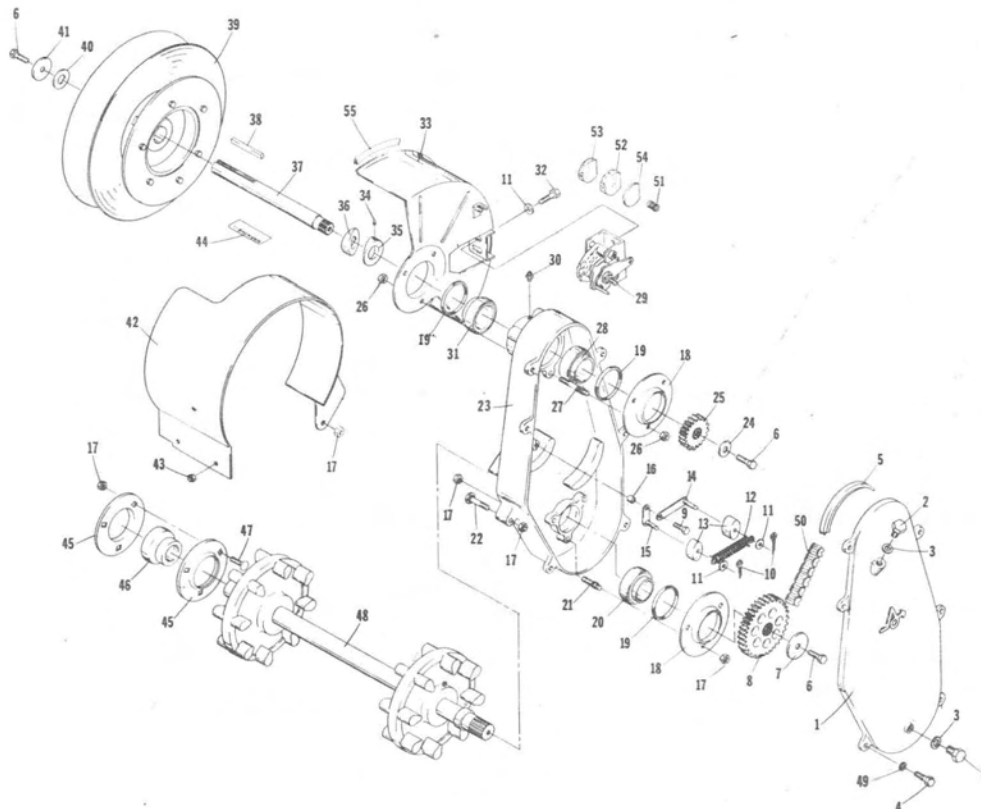
Ref. No.	Part No.	Qty.	Description
16	0105-112	2	Spindle
17	0123-261	4	Washer, U-Bend
18	0110-017	2	Arm, Spindle
19	0123-019	2	Washer
20	0123-131	2	Screw, Cap
21	0123-288	2	Screw, Cap
22	0106-195	2	Sleeve - Upper
23	0106-199	2	Shock Absorber
24	2261-024	4	Nut, Lock
25	0106-198	4	Spacer
26	0106-196	2	Sleeve - Lower
27	0123-295	2	Screw, Cap
28	0103-007	2	Saddle, Spring Slide
29	0123-031	2	Screw, Cap



Steering

Ref. No.	Part No.	Qty.	Description
1	0105-149	2	Tie Rod
2	0123-066	4	Screw, Cap
3	0105-049	2	End, Tie Rod
4	0123-191	2	Nut, Jam
5	0123-023	2	Screw, Cap
6	0123-379	2	Nut, Jam - L.H. Thd.
7	0105-093	2	End, Tie Rod - L.H. Thd.
8	2261-016	6	Nut, Lock
9	0110-777	1	Post Assy., Steering
10	2261-008	2	Nut, Lock
11	0109-407	1	Cable, Brake W/Hdwe.
12	0109-486	1	Cap, Brake
13	0123-231	2	Ring, Retaining
14	0211-167	1	Decal
15	0109-150	1	Lever
16	0123-230	2	Pin

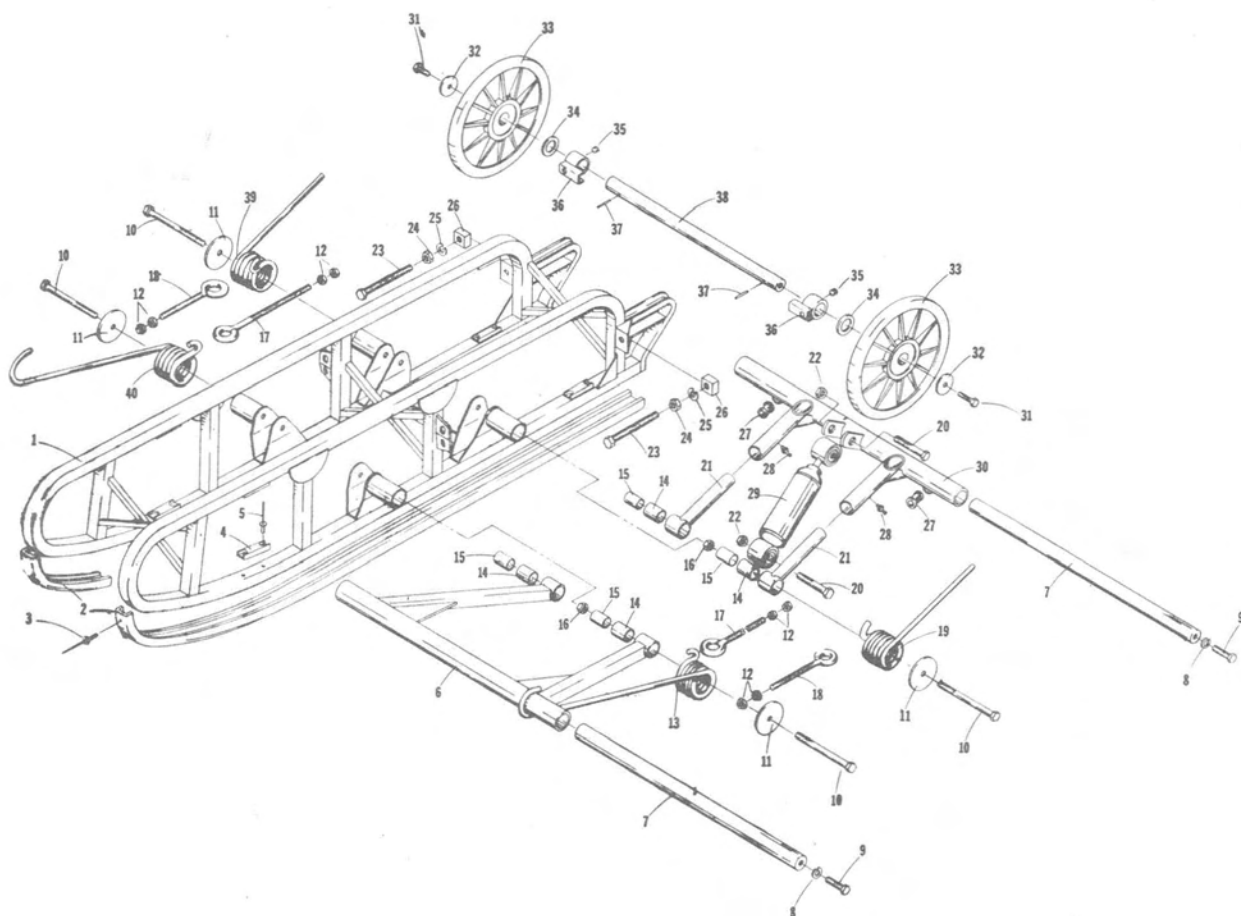
Ref. No.	Part No.	Qty.	Description
17	0109-484	1	Handle, Brake
18	0123-061	2	Pin, Drive
19	0123-545	6	Screw
20	0109-553	1	Switch, Brake/Dimmer
21	0123-599	2	Clip
22	0123-598	2	U-Clip
23	0106-522	1	Pad
24	0187-005	1	Cable, Throttle
25	0109-551	1	Switch, Throttle/Stop
26	0211-166	1	Decal
27	0109-487	1	Lever
28	0109-497	1	Handle, Throttle
29	0109-485	1	Cap, Throttle
30	0105-114	1	Clamp
31	0123-222	2	Screw, Cap
32	0123-406	4	Nut, Flange
33	0109-232	1	Clevis



Drive Train

Ref. No.	Part No.	Qty.	Description
1	0107-304	1	Cover, Dropcase
2	0123-451	2	Plug
3	0123-641	2	Washer, Neoprene
4	0123-381	6	Screw, Cap
5	0107-326	1	Seal, Dropcase
6	0123-131	3	Screw, Cap
7	0123-020	1	Washer
8	0107-220	1	Sprocket, 39T (340)
	0107-325	1	Sprocket, 35T (440)
9	0123-222	1	Screw, Cap
10	0123-082	2	Cotter Pin
11	0123-053	4	Washer
12	0110-847	1	Spring Tightener Assy.
13	0107-228	2	Pad, Tightener
14	0107-302	1	Pin/Link Weldment
15	0107-226	1	Pin/Link Assy.
16	0107-318	1	Bushing
17	2261-010	12	Nut, Lock
18	0107-225	2	Plate, Flange
19	0107-003	3	Seal, "O" Ring
20	0107-224	1	Bearing
21	0107-233	3	Stud, Collar
22	0123-522	2	Bolt, Carriage
23	0107-305	1	Dropcase
24	0123-260	1	Washer
25	0107-219	1	Sprocket, 19T
26	2260-031	6	Nut, Lock
27	0107-327	3	Stud, Collar
28	0107-312	1	Bearing, 7/8"

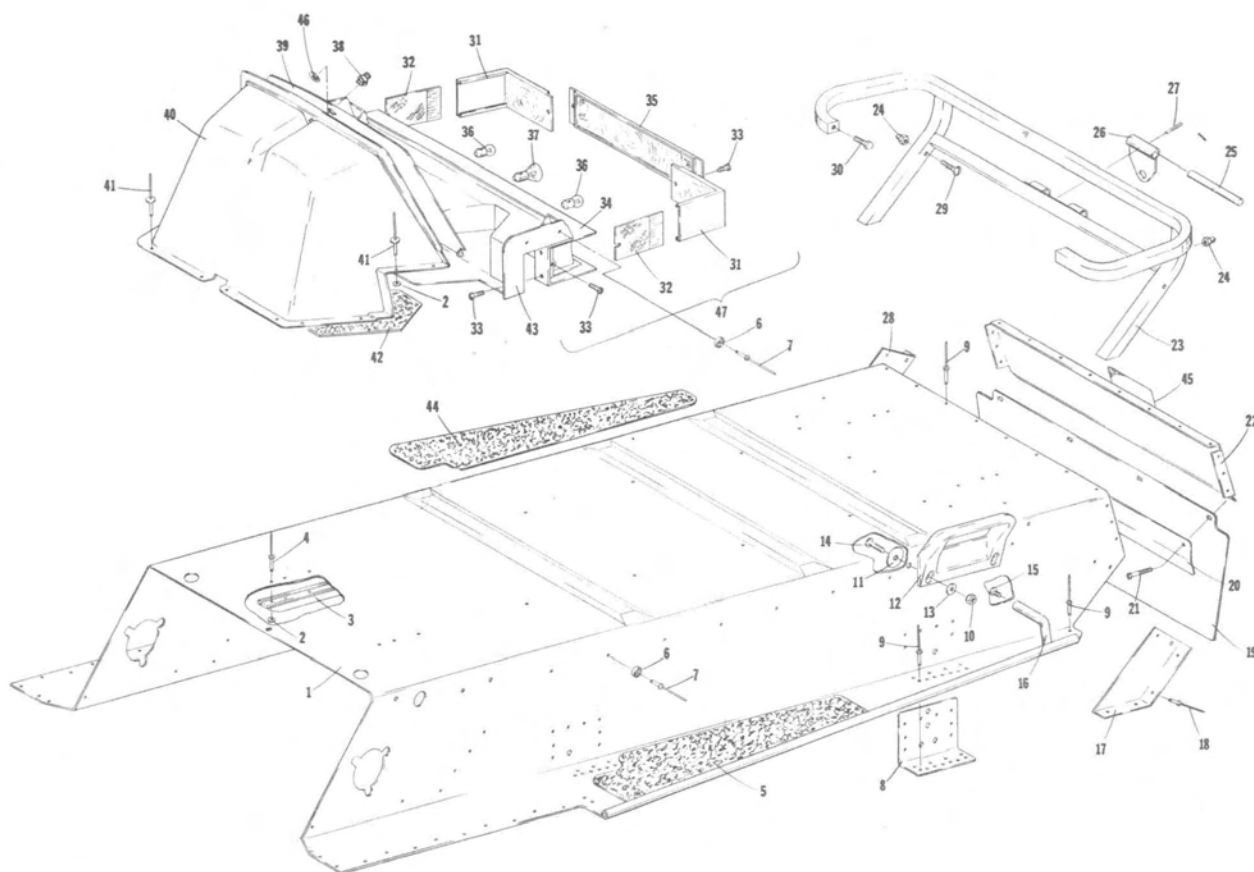
Ref. No.	Part No.	Qty.	Description
29	0110-773	1	Brake Assy.
30	0123-640	1	Grease Zerk
31	0107-313	1	Bearing, 1"
32	0123-276	2	Screw, Cap
33	0107-309	1	Shield, Clutch
34	0123-485	2	Set Screw
35	0107-308	1	Collar, Taper Lock
36	0107-314	1	Collar, Taper Lock
37	0228-016	1	Shaft, Driven
38	0101-076	1	Key, Square
39	0226-007	1	Clutch, Driven
40	0123-263	AR	Washer
41	0123-019	1	Washer
42	0107-359	1	Shield, Clutch
43	2261-008	2	Nut, Lock
44	0211-118	1	Decal, "Warning"
45	0107-026	2	Plate, Flange
46	0107-074	1	Bearing, 1"
47	0123-035	3	Bolt, Carriage
48	0110-770	1	Shaft Assy. - Drive
49	0240-002	6	Washer, Ext. Lock
50	0107-102	1	Chain, 92P (340)
	0107-101	1	Chain, 90P (440)
51	0135-047	1	Spring
52	0109-598	1	Puck, Cam Side
53	0109-597	1	Puck, Carrier Side
54	0109-218	1	Washer
55	0107-391	1	Trim, Clutch Shield



Undercarriage

Ref. No.	Part No.	Qty.	Description
1	0104-338	1	Frame
2	0104-187	2	Hi-Fax
3	0123-071	34	Rivet
4	0104-073	8	Pad
5	0123-251	16	Rivet
6	0110-265	1	Front Arm
7	0110-001	2	Axle
8	0123-011	4	Washer, Lock
9	0123-064	4	Screw, Cap
10	0123-032	4	Screw, Cap
11	0123-020	4	Washer
12	0123-376	8	Nut
13	0104-032	1	Spring, Front - Left
14	0104-107	4	Bushing
15	0104-108	4	Pivot, Insert
16	2261-016	4	Nut, Lock
17	2272-063	2	Eye Bolt
18	2272-037	2	Eye Bolt
19	0104-195	1	Spring, Rear - Left
20	0123-288	2	Screw, Cap

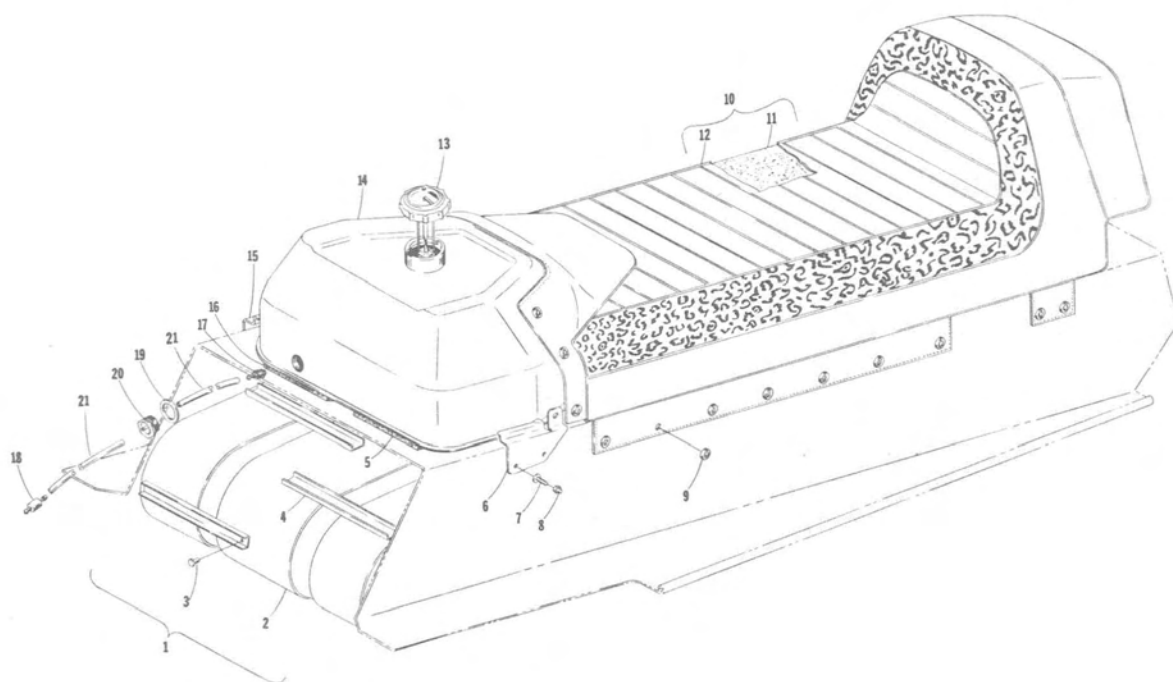
Ref. No.	Part No.	Qty.	Description
21	0110-266	2	Inside Arm W/Bushing
22	2261-024	2	Nut, Lock
23	0123-449	2	Screw, Cap
24	0123-142	2	Nut
25	0123-111	2	Washer, Lock
26	0123-356	2	Nut, Square
27	0104-092	2	Bushing
28	0123-627	2	Grease Zerk
29	0106-353	1	Shock Absorber
30	0104-192	1	Arm Assy.
31	0123-131	2	Screw, Cap
32	0123-019	2	Washer
33	0104-298	2	Wheel
34	0123-018	2	Washer
35	0123-040	2	Set Screw
36	0104-468	2	Spacer
37	0123-061	2	Drive Pin
38	0104-131	1	Axle - Rear
39	0104-194	1	Spring, Rear - Right
40	0104-033	1	Spring, Front - Right



Tunnel, Taillight, Toolbox & Bumper

Ref. No.	Part No.	Qty.	Description
1	0116-550	1	Body
2	0123-149	24	Washer
3	0106-223	2	Strip, Wear
4	0123-071	20	Rivet
5	0116-411	1	Pad - Left
6	0116-074	22	Snap
7	0123-072	22	Rivet
8	0116-379	4	Plate, Mounting
9	0123-070	88	Rivet
10	0123-107	4	Nut, Lock
11	0123-051	4	Washer
12	0116-569	2	Handlegrip
13	0123-151	4	Washer
14	0123-384	4	Screw, Machine
15	0123-382	4	Screw, Machine
16	0106-347	2	Support
17	0116-368	1	Plate, Wear - Left
18	0123-069	4	Rivet
19	0106-417	1	Snow Flap
20	0116-334	1	Backing Plate
21	0123-145	4	Screw, Machine
22	0116-433	1	End Plate
23	0116-434	1	Bumper

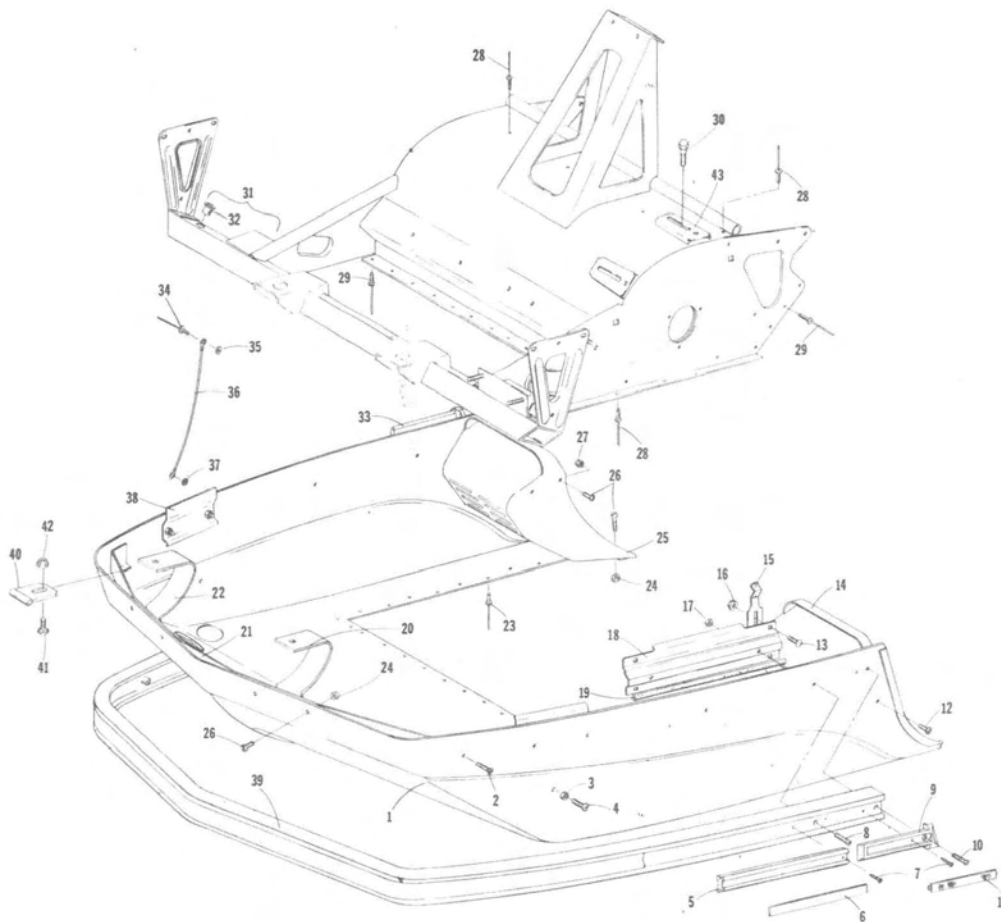
Ref. No.	Part No.	Qty.	Description
24	0123-108	6	Nut, Nylon Cap
25	0106-448	1	Pivot Rod
26	0106-446	1	Hitch
27	0216-120	1	Pin, Spring
28	0116-367	1	Plate, Wear - Right
29	0123-117	2	Screw, Machine
30	0123-131	2	Screw, Cap
31	0116-410	2	Lens, Side
32	0116-400	2	Lens, Side Reflex
33	0123-465	10	Screw, Self-Tapping
34	0116-551	1	Housing, Taillight
35	0116-406	1	Lens, Stoplight
36	0109-445	2	Bulb, Taillight
37	0109-446	1	Bulb, Brake Light
38	0106-556	1	Latch, Door
39	0116-544	1	Door
40	0116-542	1	Shroud, Toolbox
41	0123-069	12	Rivet
42	0116-570	1	Pad, Toolbox
43	0116-543	1	Toolbox
44	0116-412	1	Pad - Right
45	0106-109	1	Decal, Towing - "Caution"
46	0123-662	1	Nut, Push
47	0110-784	1	Taillight Assy. (Incl. 31 - 37)



Track, Fuel Tank & Seat

Ref. No.	Part No.	Qty.	Description
1	0110-768	1	Track Assy.
2	0102-131	1	Belt, Track - Center
3	0102-132	2	Belt, Track - Outside
4	0102-086	46	Cleat, Channel
5	0123-345	414	Rivet
	0134-815	AR	Rivet, Threaded W/Nut (Pkg. of 50)
6	0116-427	1	Bracket - Left
7	0123-409	4	Screw, Machine
8	0123-108	4	Nut, Nylon Cap
9	0116-378	28	Snap Assy.
10	0110-775	1	Cushion Assy.
11	0116-549	1	Foam

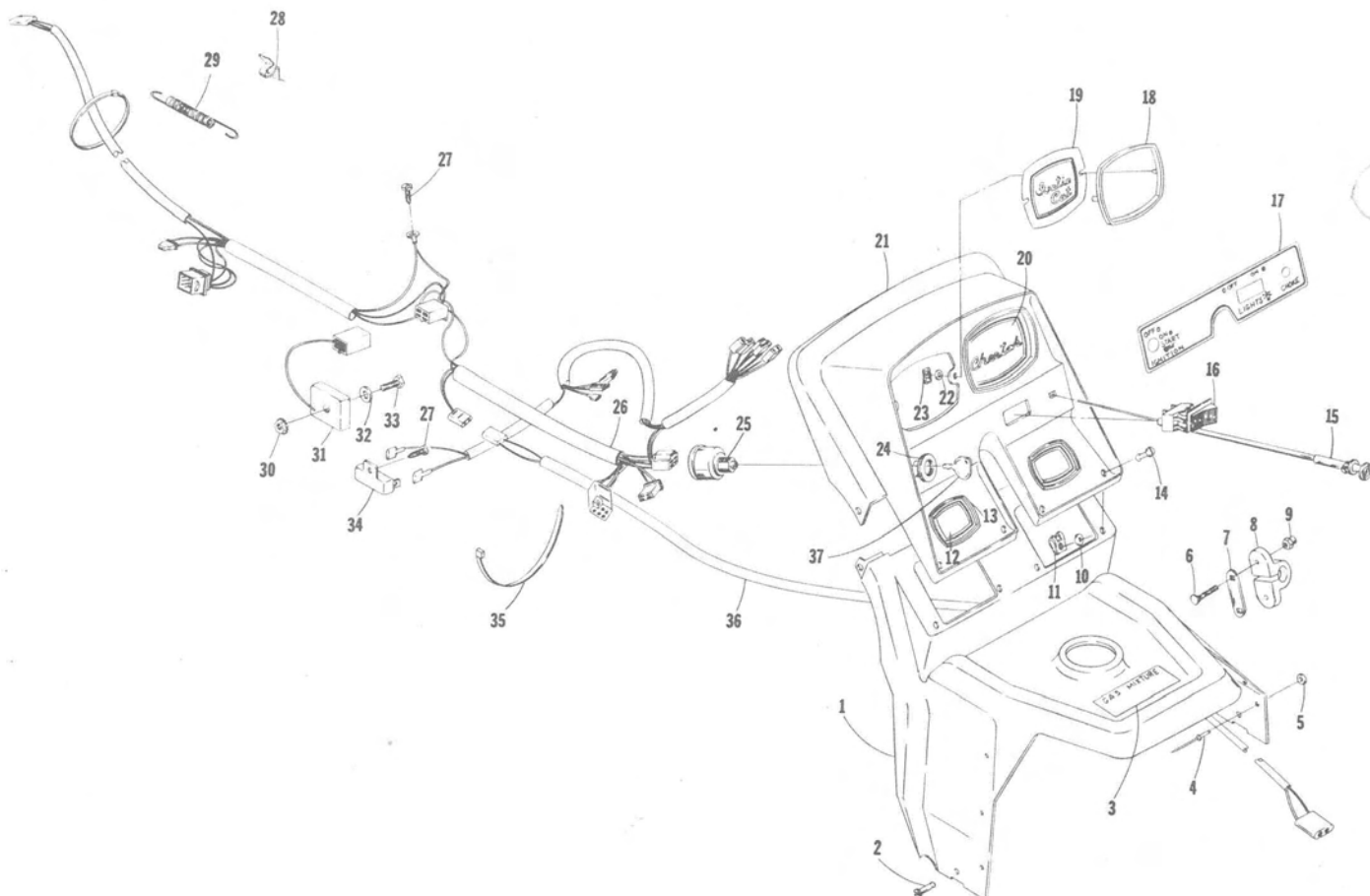
Ref. No.	Part No.	Qty.	Description
12	0116-548	1	Cover Assy.
13	0109-362	1	Gas Cap
14	0109-455	1	Gas Tank
15	0116-426	1	Bracket - Right
16	0116-320	1	Pad - Right
17	0110-545	1	Filter Assy.
18	0109-579	1	Filter, Inline
19	0109-278	1	Gasket
20	0109-084	1	Outlet
21	0210-501	AR	Hose, Gas Line - 100'
	0210-525	AR	Hose, Gas Line - 500'
22	0116-319	1	Pad - Left



Belly Pan & Front Frame Assy.

Ref. No.	Part No.	Qty.	Description
1	0110-771	1	Belly Pan
2	0123-190	6	Screw, Machine
3	2261-010	2	Nut, Lock
4	0123-384	2	Screw, Machine
5	0106-550	1	Strip, Vinyl
6	0116-451	1	Strip, Reflectorized
	0116-455		Strip, Refl. - 154' Roll
7	0123-465	4	Screw, Metal
8	0123-383	4	Screw, Machine
9	0106-385	1	Housing, Reflector - L.
10	0123-505	2	Screw, Machine
11	0116-417	2	Reflector
12	0123-504	2	Screw, Machine
13	0123-476	4	Bolt, Carriage
14	0106-387	1	Footrest - Left
15	0106-396	2	Strike, Latch
16	0123-477	4	Nut, Flange
17	2261-008	12	Nut, Lock
18	0106-391	2	Channel, Hood
19	0106-101	3	Cushion, Hood
20	0106-547	1	Arm, Hinge - Left
21	0106-539	1	Brace, Hinge - Front

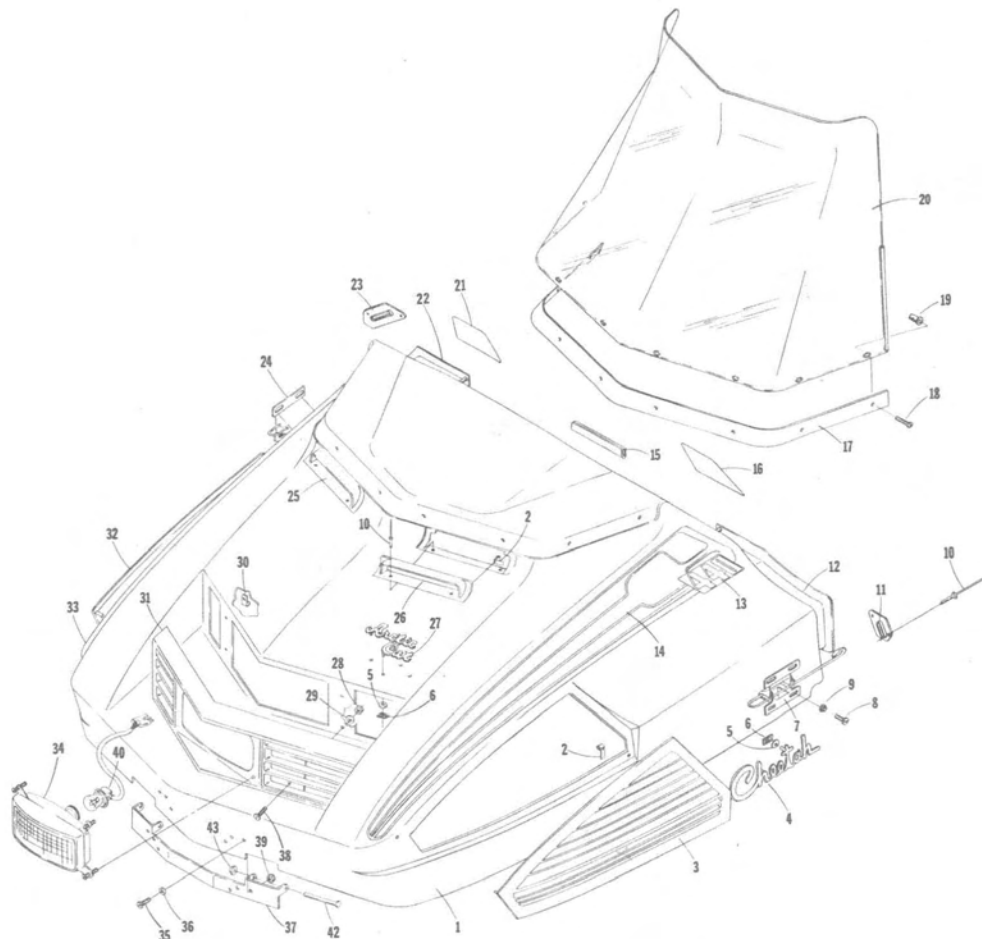
Ref. No.	Part No.	Qty.	Description
22	0106-546	1	Arm, Hinge - Right
23	0123-070	28	Rivet
24	2260-025	6	Nut, Lock
25	0106-386	1	Footrest - Right
26	0123-409	10	Screw, Machine
27	0123-108	4	Nut, Nylon Cap
28	0123-071	14	Rivet
29	0123-069	30	Rivet
30	0123-381	2	Screw, Cap
31	0110-769	1	Front End Assy.
32	0105-007	4	Bushing
33	0106-384	1	Housing, Reflector - R.
34	0123-312	1	Rivet
35	0123-149	1	Washer
36	0109-135	1	Cable, Hood
37	0123-053	1	Washer
38	0106-561	2	Channel, Hood
39	0106-389	1	Bumper
40	0107-374	2	Bracket
41	0123-632	2	Bolt, Carriage
42	0123-631	2	Nut, Lock - Flange
43	0107-377	2	Spacer



Console & Wiring

Ref. No.	Part No.	Qty.	Description
1	0116-424	1	Tray, Spill
2	0123-488	3	Stud
3	0109-130	1	Decal, "Caution"
4	0123-069	6	Rivet
5	0116-074	6	Snap
6	0123-479	2	Bolt, Elevator
7	0106-439	1	Plate
8	0106-333	1	Bushing, Recoil
9	0123-108	2	Nut, Nylon Cap
10	0123-486	9	Washer, Retaining
11	0123-214	9	Receptacle
12	0106-513	2	Insert
13	0106-514	2	Rim
14	0123-487	6	Stud
15	0109-563	1	Cable, Choke
16	0109-449	1	Switch, Rocker
17	0211-168	1	Decal
18	0106-515	2	Rim
19	0106-511	1	Insert, "Arctic Cat"
20	0116-545	1	Insert, "Cheetah"
21	0106-402	1	Panel, Instrument

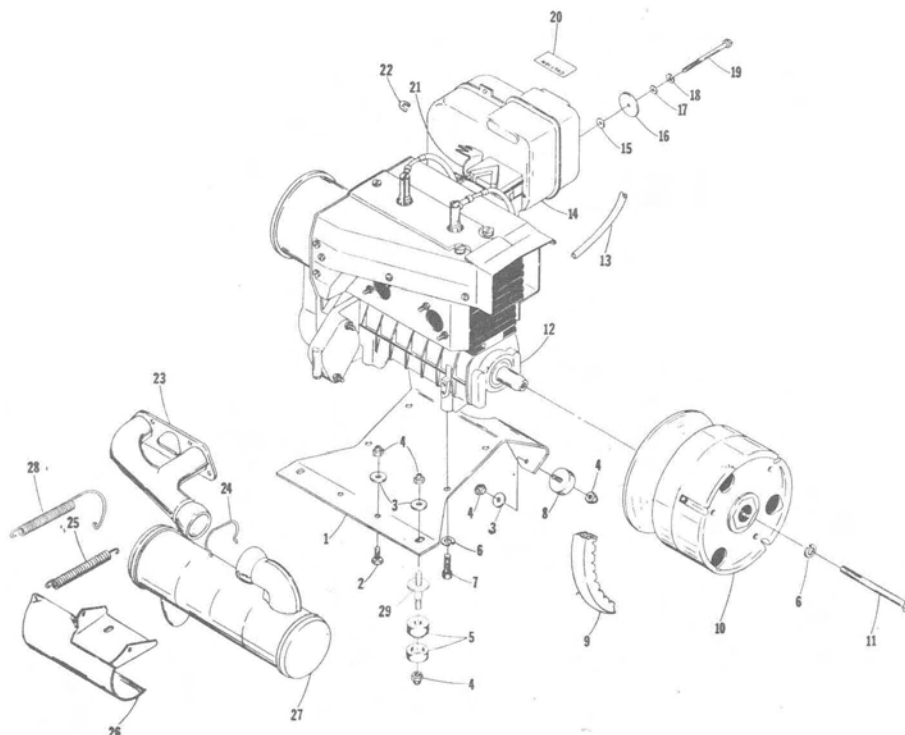
Ref. No.	Part No.	Qty.	Description
22	0123-254	8	Washer, Rubber
23	0123-408	8	Nut, Speed
24	0123-298	1	Nut, Knurled
25	0109-248	1	Switch, Ignition
26	0109-555	1	Harness, Main
27	0123-127	2	Screw, Metal
28	0123-394	2	Clip
29	0123-510	1	Spring
30	0123-597	1	Nut, Lock
31	0109-567	1	Regulator
32	0123-054	1	Washer
33	0123-059	1	Screw, Cap
34	0109-561	1	Breaker, Circuit
35	0123-348	2	Strap
36	0109-564	1	Harness, Taillight
37	0109-352	1	Key - 2A
	0109-353	1	Key - 2B
	0109-354	1	Key - 2C
	0109-355	1	Key - 2D
	0109-356	1	Key - 2E
38	0123-628	1	Clip



Hood

Ref. No.	Part No.	Qty.	Description
1	0116-547	1	Hood
2	0123-596	22	Clip, Push
3	0106-393	1	Louver - Left
4	0116-423	2	Nameplate
5	0123-254	16	Washer, Rubber
6	0123-408	16	Nut, Speed
7	0106-397	1	Latch - Left
8	0123-605	8	Screw, Machine
9	2261-001	8	Nut, Lock
10	0123-312	8	Rivet
11	0106-449	1	Plate - Left
12	0106-407	1	Vent, Rear - Left
13	0211-165	2	Decal, "440"
	0211-164	2	Decal, "340"
14	0211-161	1	Decal - Left
15	0106-107	1	Trim
16	0211-163	1	Decal, "Safety" - Left
17	0116-420	1	Strip
18	0123-549	8	Screw, Machine
19	0123-010	8	Nut, Expansion
20	0106-440	1	Windshield
21	0211-162	1	Decal, "Safety" - Right

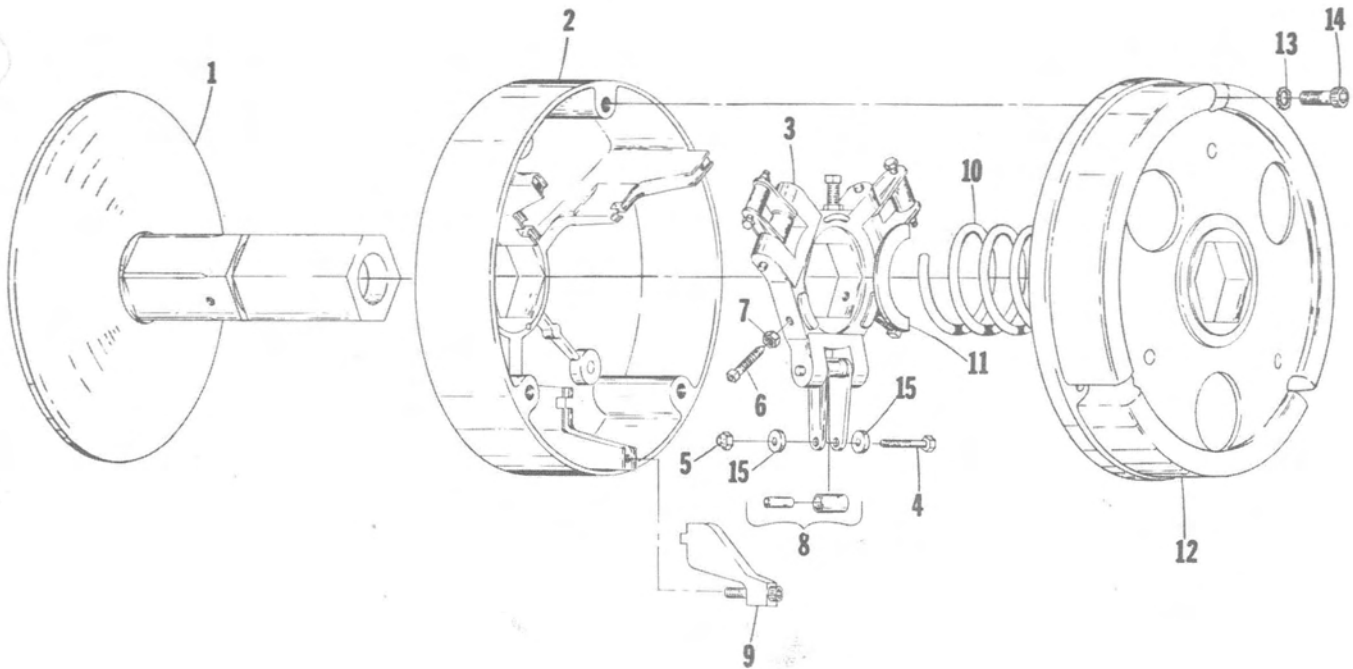
Ref. No.	Part No.	Qty.	Description
22	0106-406	1	Vent, Rear - Right
23	0106-450	1	Plate - Right
24	0106-398	1	Latch - Right
25	0116-442	1	Air Scoop - Right
26	0116-443	1	Air Scoop - Left
27	0106-441	1	Plate, "Arctic Cat"
28	2261-003	4	Nut, Lock
29	0123-054	4	Washer
30	0123-397	2	Clamp
31	0116-540	1	Grill
32	0106-394	1	Louver - Right
33	0211-160	1	Decal - Right
34	0109-506	1	Headlamp Assy.
35	0123-502	6	Screw, Machine
36	0123-198	6	Washer, Rubber
37	0106-536	1	Bracket
38	0123-606	4	Screw, Machine
39	2261-008	6	Nut, Lock
40	0109-548	1	Bulb, Headlight
41	0123-149	8	Washer
42	0123-508	2	Pin
43	0123-509	2	Nut, Push



Engine Mounting Parts

Ref. No.	Part No.	Qty.	Description
1	0108-151	1	Plate, Engine
2	0123-023	2	Screw, Cap
3	2264-001	6	Washer
4	2261-016	10	Nut, Lock
5	0108-167	2	Mount - Female
	0108-168	2	Mount - Male
6	0123-159	5	Washer, Lock
7	0123-610	4	Screw, Socket
8	0108-031	2	Mount, Rubber (Rear)
9	0227-007	1	Belt, Drive
10	0225-039	1	Clutch, Drive - "440"
	0225-040	1	Clutch, Drive - "340"
11	0123-146	1	Screw, Cap
12	0162-108	1	Engine, T1C340S1A
	0162-103	1	Engine, T1C340S2A (CDI)
	0162-104	1	Engine, T1C440S1A
13	0210-600	AR	Hose, Impulse - 100'
	0210-601	AR	Hose, Impulse - 500'
14	0110-824	1	Silencer Assy.
15	0123-511	1	Washer, Fiber
16	0109-466	1	Valve
17	0123-053	3	Washer
18	0123-014	3	Washer, Lock

Ref. No.	Part No.	Qty.	Description
19	0123-602	3	Screw, Cap
20	0211-198	1	Decal, "Caution"
21	0170-042	1	Carburetor, WF-1
	*6503-025		Repair Kit (Incl. 6503-015)
	*6503-015		Gasket Diaphragm Kit
	*6503-016		Needle, Idle
	*6503-017		Needle, Idle Air Bleed
	*6503-022		Jet, .076 High Speed - Std.
	*6503-018		Jet, .068 High Speed - Opt.
	*6503-019		Jet, .070 High Speed - Opt.
	*6503-020		Jet, .072 High Speed - Opt.
	*6503-021		Jet, .074 High Speed - Opt.
22	0123-551	1	E Ring
23	0112-235	1	Manifold
24	0112-177	1	Clip
25	0112-232	1	Spring
26	0112-234	1	Bracket
27	0112-233	1	Muffler
28	0112-243	1	Spring
29	0108-164	2	Stud, Motor Mount
*	0110-526	1	Tool Kit
			*Not Illustrated



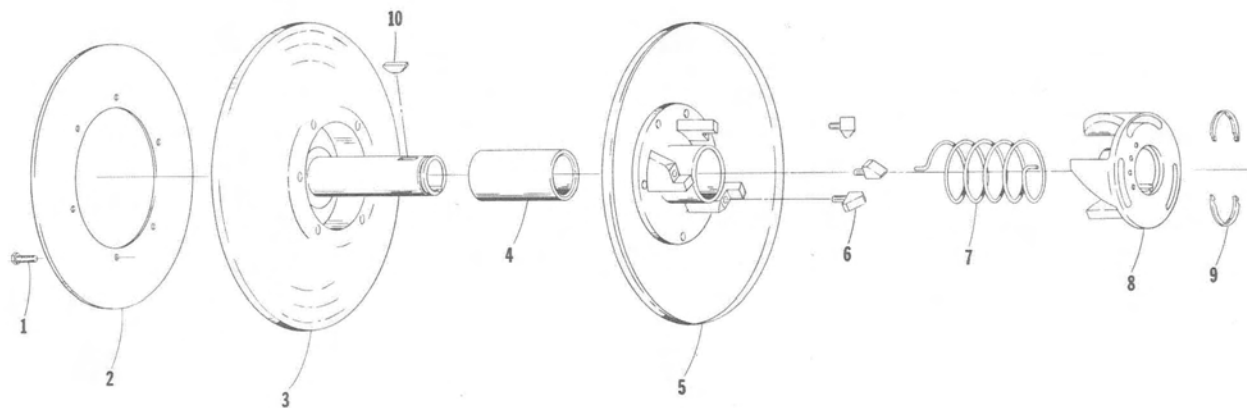
Drive Clutch

Part No. 0225-039
(440 Standard)

Part No. 0225-040
(340 Standard)

Ref. No.	Part No.	Qty.	Description
1	0146-196	1	Sheave, Stationary
2	0146-204	1	Sheave, Moveable
3	0146-203	1	Spider Assy. (Incl. 4 - 8)
4	0146-146	3	Pin
5	0123-430	3	Nut, Lock
6	0123-622	3	Set Screw
7	0123-623	3	Nut
8	0146-215	1	Roller/Bearing Kit
9	0146-162	1	Ramp Kit
10	0146-067	1	Spring
11	0146-212	2	Ring, Split
12	0146-201	1	Housing
13	0240-002	3	Washer, Lock
14	0123-473	3	Screw, Cap
15	0146-105	6	Weight

Ref. No.	Part No.	Qty.	Description
1	0146-196	1	Sheave, Stationary
2	0146-204	1	Sheave, Moveable
3	0146-203	1	Spider Assy. (Incl. 4 - 8)
4	0146-146	3	Pin
5	0123-430	3	Nut, Lock
6	0123-622	3	Set Screw
7	0123-623	3	Nut
8	0146-215	1	Roller/Bearing Kit
9	0146-162	1	Ramp Kit
10	0146-067	1	Spring
11	0146-212	2	Ring, Split
12	0146-201	1	Housing
13	0240-002	3	Washer, Lock
14	0123-473	3	Screw, Cap
15	0146-106	6	Weight

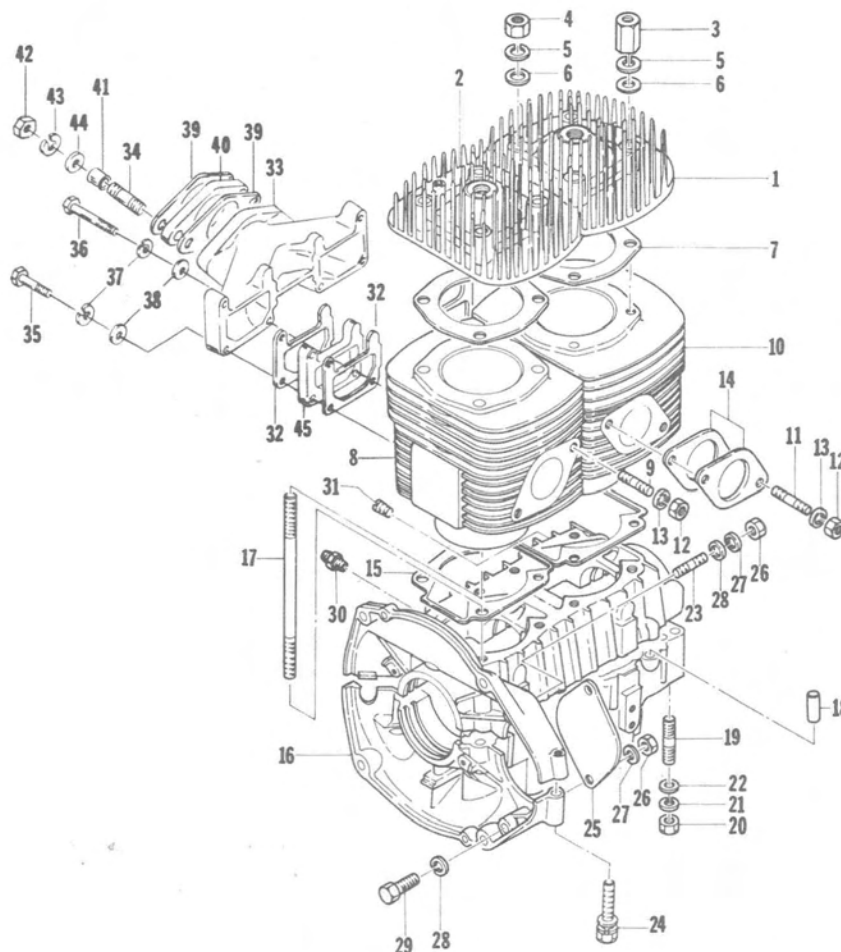


Driven Clutch

Assembly Part No. 0226-007

Ref. No.	Part No.	Qty.	Description
1	0123-591	6	Screw, Cap
2	0109-543	1	Disk, Brake
3	0148-076	1	Sheave, Stationary
4	0148-056	1	Bearing
5	0148-073	1	Sheave, Moveable

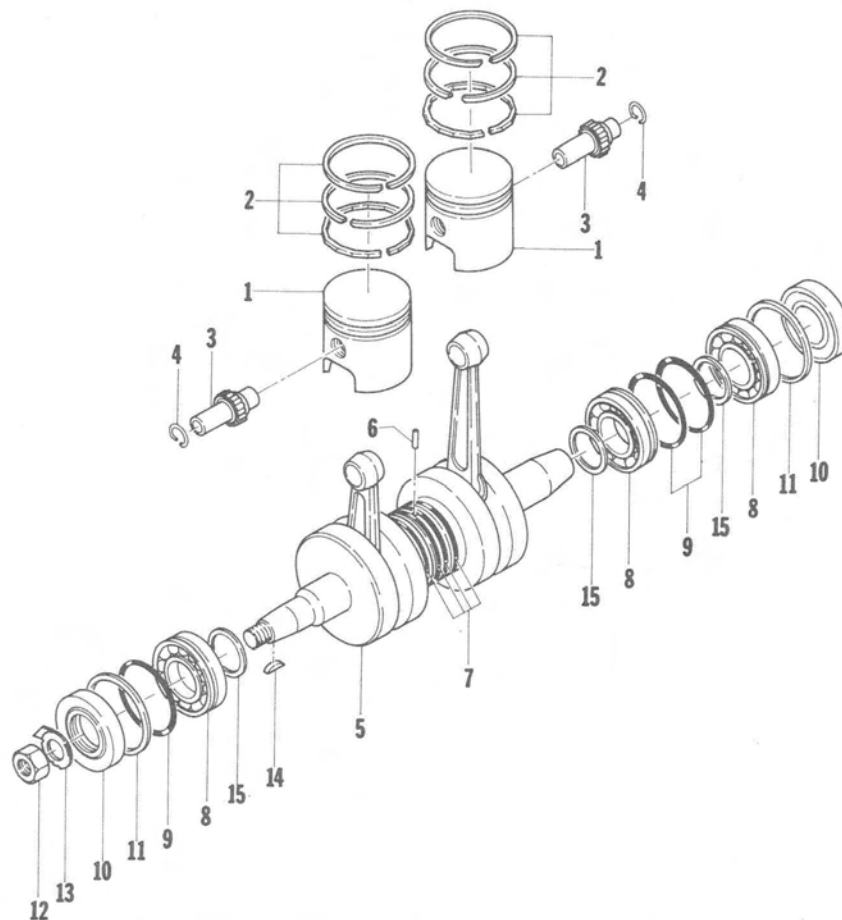
Ref. No.	Part No.	Qty.	Description
6	0148-061	3	Slide, Shoe Ramp
7	0148-070	1	Spring
8	0148-055	1	Bracket, Torque
9	0148-050	1	Ring, Lock
10	0215-001	1	Key



Crankcase & Cylinder

Ref. No.	Part No.	Qty.	Description
1	3000-958	1	Head, Cyl. (1) (340)
	3000-953	1	Head, Cyl. (1) (440)
2	3001-432	1	Head, Cyl. (2) (340)
	3001-433	1	Head, Cyl. (2) (440)
3	3000-140	2	Nut, Long
4	3000-255	6	Nut, 8mm
5	3000-106	8	Washer, Spring
6	3000-116	8	Washer
7	3000-960	2	Gasket, Head (340)
	3000-693	2	Gasket, Head (440)
8	3000-216	1	Cylinder (2) (340)
	3000-232	1	Cylinder (2) (440)
9	3000-242	2	Stud
10	3000-217	1	Cylinder (1) (340)
	3000-233	1	Cylinder (1) (440)
11	3000-242	2	Stud
12	3000-256	4	Nut, 8mm
13	3000-263	4	Washer, Spring
14	3000-141	4	Gasket
15	3000-714	2	Gasket, Cylinder
16	3001-434	1	Crankcase Assy. (Incl. 17 - 24)
17	3000-144	8	Stud
18	3000-269	2	Pin, Dowel
19	3000-273	10	Stud
20	3000-255	10	Nut, 8mm

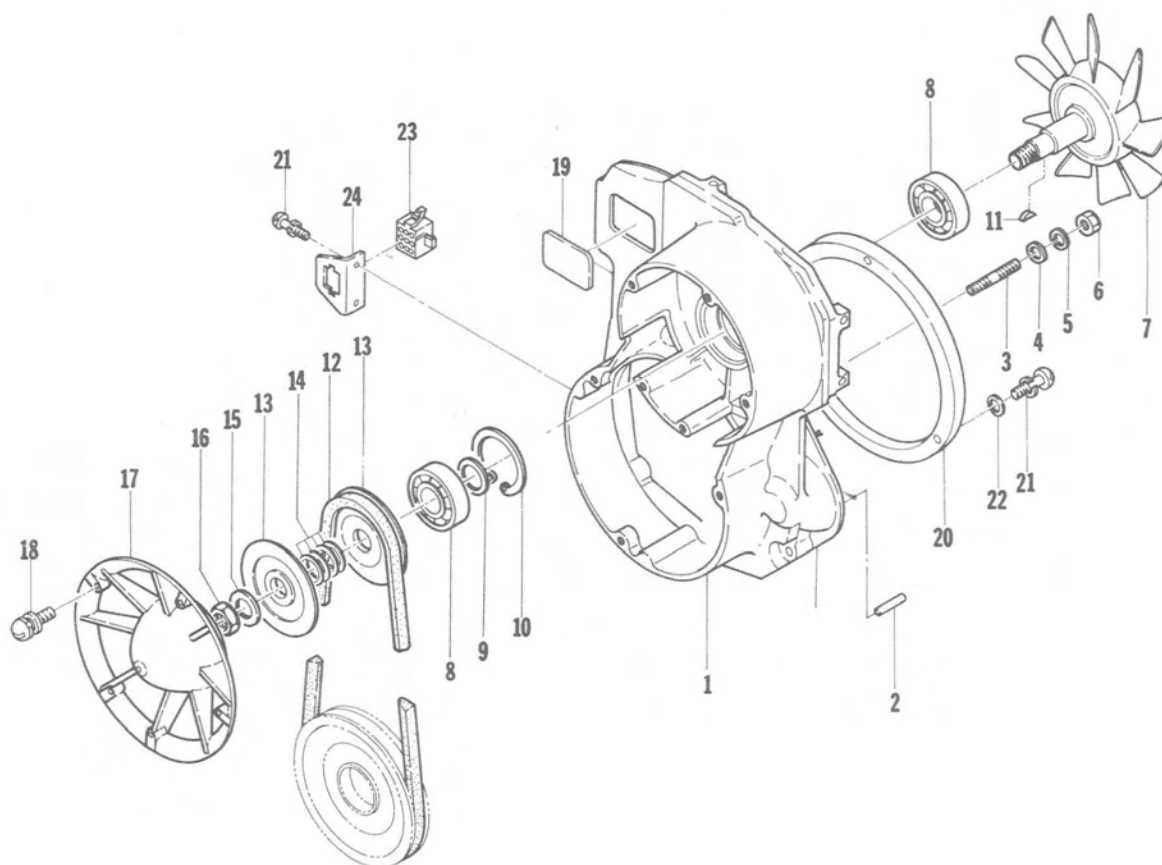
Ref. No.	Part No.	Qty.	Description
21	3000-106	10	Washer, Spring
22	3000-102	10	Washer
23	3000-242	1	Stud
24	3000-429	1	Bolt, 6 x 40
25	3000-145	1	Seal, Starter
26	3000-255	2	Nut, 8mm
27	3000-106	2	Washer, Spring
28	3000-102	3	Washer
29	3000-241	1	Bolt, 8 x 68
30	3000-055	1	Joint
31	3000-056	1	Plug, Drain
32	3000-147	4	Gasket, Inlet
33	3000-148	1	Pipe, Inlet
34	3000-274	2	Stud
35	0123-620	4	Screw, Cap
36	0123-621	2	Screw, Cap
37	0123-014	6	Washer, Lock
38	0123-624	6	Washer
39	3000-149	2	Gasket, Insulator
40	3000-150	1	Insulator
41	3000-132	2	Collar, Carburetor
42	3000-098	2	Nut, 8mm
43	3000-106	2	Washer, Spring
44	3000-133	2	Washer
45	0109-590	2	Block, Insulator



Piston & Crankshaft

Ref. No.	Part No.	Qty.	Description
1	3000-218	2	Piston (340)
	3000-234	2	Piston (440)
2	3000-219	2	Piston Ring Set (340)
	3000-235	2	Piston Ring Set (440)
3	3000-957	2	Piston Pin Set (340)
	3000-670	2	Piston Pin Set (440)
4	3000-151	4	Ring, Snap
5	3001-435	1	Crankshaft Assy. (Incl. 6 & 7)
6	3001-436	1	Pin, Dowel
7	3001-437	4	O Ring
8	3001-438	3	Bearing
9	3001-437	3	O Ring

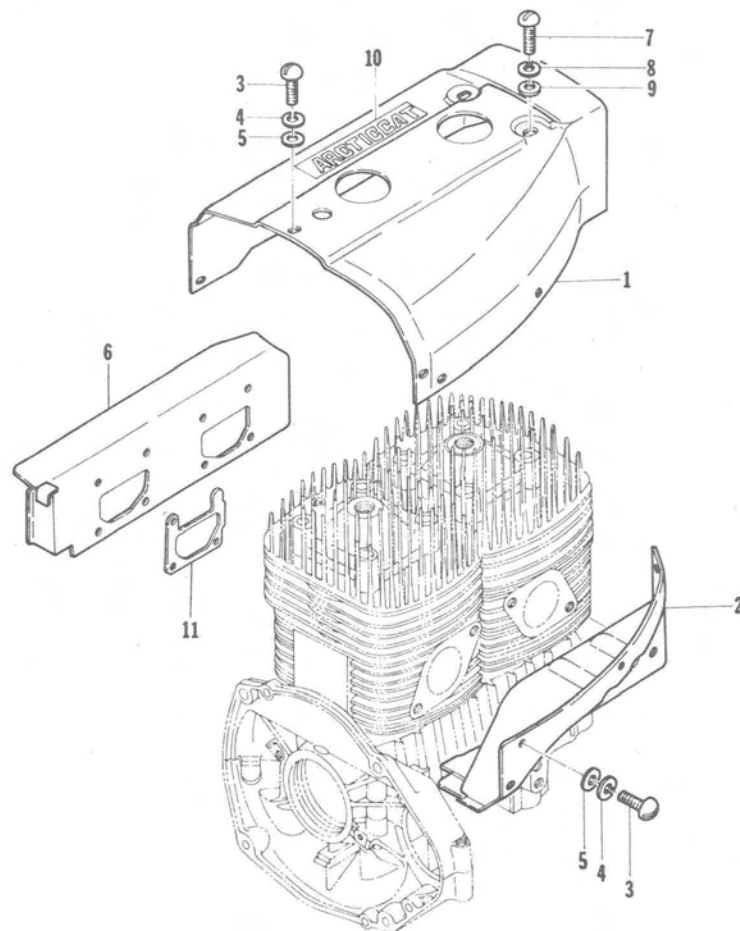
Ref. No.	Part No.	Qty.	Description
10	3000-154	2	Seal, Oil
11	3000-156	2	Washer
12	3000-258	1	Nut, 18mm
13	3000-283	1	Washer
14	3000-267	1	Key
15	3000-158	AR	Shim
	3000-159	AR	Shim
	3000-160	AR	Shim
	3000-161	AR	Shim
	3000-162	AR	Shim
	3000-163	AR	Shim



Fan

Ref. No.	Part No.	Qty.	Description
1	3000-433	1	Housing, Fan
2	3000-268	2	Pin, Dowel
3	3000-242	4	Stud
4	3000-102	4	Washer
5	3000-106	4	Washer, Spring
6	3000-255	4	Nut, 8mm
7	3000-165	1	Cooling Fan Assy. (8-11, 13-16)
8	3000-434	2	Bearing
9	3000-168	2	Shim
10	3000-265	1	Ring, Snap
11	3000-266	1	Key
12	3001-310	1	Belt, Fan
13	3000-170	2	Pulley, Fan

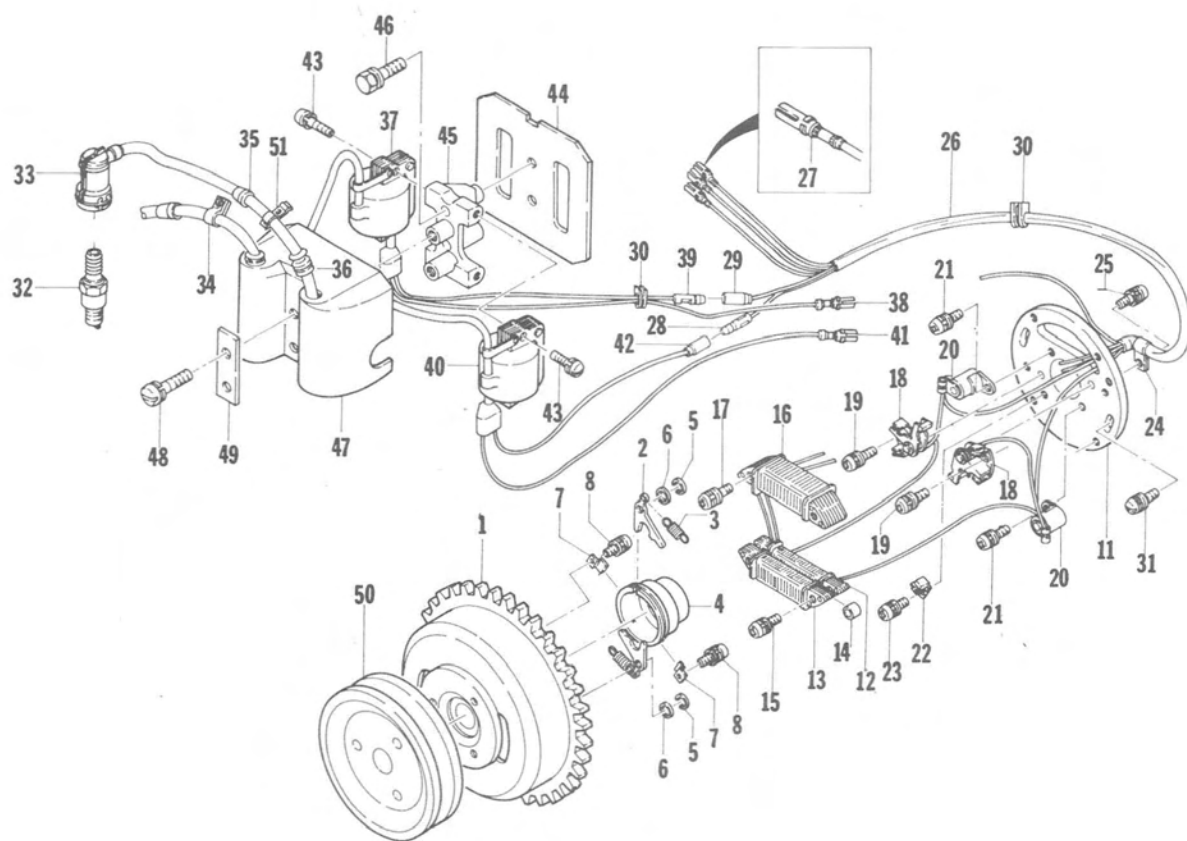
Ref. No.	Part No.	Qty.	Description
14	3000-271	AR	Shim, Pulley
15	3000-264	1	Washer, Spring
16	3000-257	1	Nut, 14mm
17	3000-962	1	Cover, Fan
18	3000-454	5	Screw, 4 x 20
19	3001-439	1	Label, Model (340S1A)
	3001-452	1	Label, Model (340S2A)
	3001-440	1	Label, Model (440S1A)
20	3000-432	1	Plate, Seal
21	3000-455	5	Screw, 4 x 10
22	3000-270	3	Washer
23	0109-527	1	Connector
24	3001-430	1	Bracket, Connector



Cylinder Cover

Ref. No.	Part No.	Qty.	Description
1	3001-441	1	Cover, Cylinder (1)
	3001-453	1	Cover, Cylinder (1) (340S2A)
2	3000-205	1	Cover, Cylinder (2)
	3001-454	1	Cover, Cylinder (2) (340S2A)
3	3000-249	9	Screw, 6 x 10
4	3000-105	9	Washer, Spring
5	3000-101	7	Washer

Ref. No.	Part No.	Qty.	Description
6	3000-206	1	Cover, Cylinder (3)
	3001-455	1	Cover, Cylinder (3) (340S2A)
7	3000-254	2	Screw, 8 x 12
8	3000-106	2	Washer, Spring
9	3000-102	2	Washer
10	3001-442	1	Label, Mark
11	3000-147	2	Gasket, Inlet

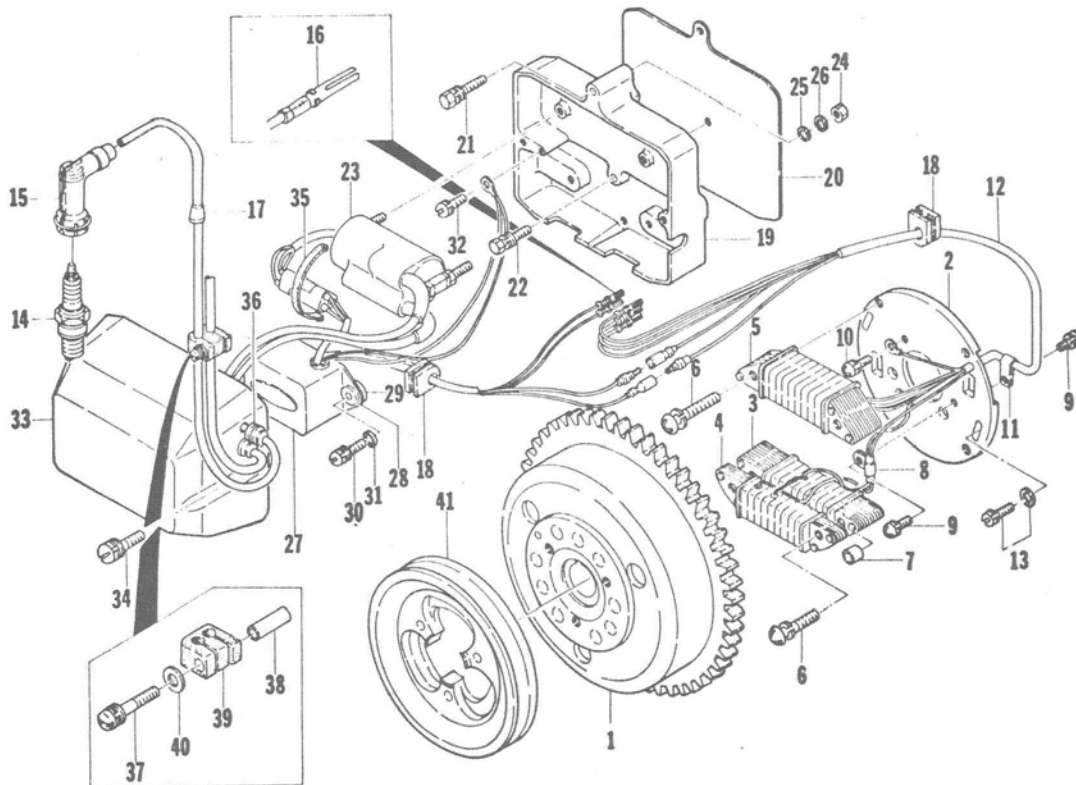


Magneto

(For T1C 340 & 440 S1A Series)

Ref. No.	Part No.	Qty.	Description
1-0	3001-443	1	Magneto Assy. (Incl. 1 - 30)
1	3000-926	1	Flywheel Assy. (Incl. 1 - 8)
2	3000-927	2	Weight, Governor
3	3000-929	2	Spring, Governor
4	3000-928	1	Cam
5	3000-932	2	Ring, Snap
6	3000-933	2	Washer
7	3000-930	2	Holder, Cam
8	3000-931	2	Screw
10-0	3001-444	1	Base Assy. (Incl. 11 - 30)
11	3000-935	1	Base
12	3000-937	1	Coil, Exiting (1)
13	3000-939	1	Coil, Exiting (2)
14	3000-940	2	Collar, Coil
15	3000-941	2	Screw, 5 x 32
16	3001-055	1	Coil, Lighting
17	3000-936	2	Screw, 5 x 34
18	3000-947	2	Breaker, Contact
19	3000-942	2	Screw, 4 x 10
20	3001-445	2	Condenser
21	3000-944	2	Screw, 4 x 7
22	3000-946	1	Felt, Cam
23	3000-944	1	Screw, 4 x 7
24	3000-943	1	Clamp
25	3000-944	1	Screw, 4 x 7
26	3001-446	1	Wire Assy.

Ref. No.	Part No.	Qty.	Description
27	0109-526	3	Terminal
28	3000-949	1	Terminal
29	3000-950	1	Terminal
30	3000-440	1	Grommet
31	3000-459	2	Screw, 5 x 20
32	0217-029	2	Plug, Spark (NGK B-8ESA)
33	3001-431	2	Cap, Plug
34	3000-442	1	Clamp, Cord
35	3000-193	2	Grommet
36	3000-203	2	Grommet
37	3001-447	1	Coil, Ignition (1)
38	0109-526	1	Terminal
39	3000-949	1	Terminal
40-0	3001-448	1	Coil, Ignition (2)
41	0109-526	1	Terminal
42	3000-950	1	Terminal
43	3000-457	4	Screw, 6 x 25
44	3000-202	1	Plate, Coil
45	3000-195	1	Bracket, Coil
46	3000-429	2	Bolt, 6 x 40
47	3000-198	1	Cover, Coil
48	3000-458	2	Screw, 6 x 16
49	3000-272	1	Washer
50	3000-282	1	Pulley, Fan Drive
51	3001-449	1	Clamp, Cord

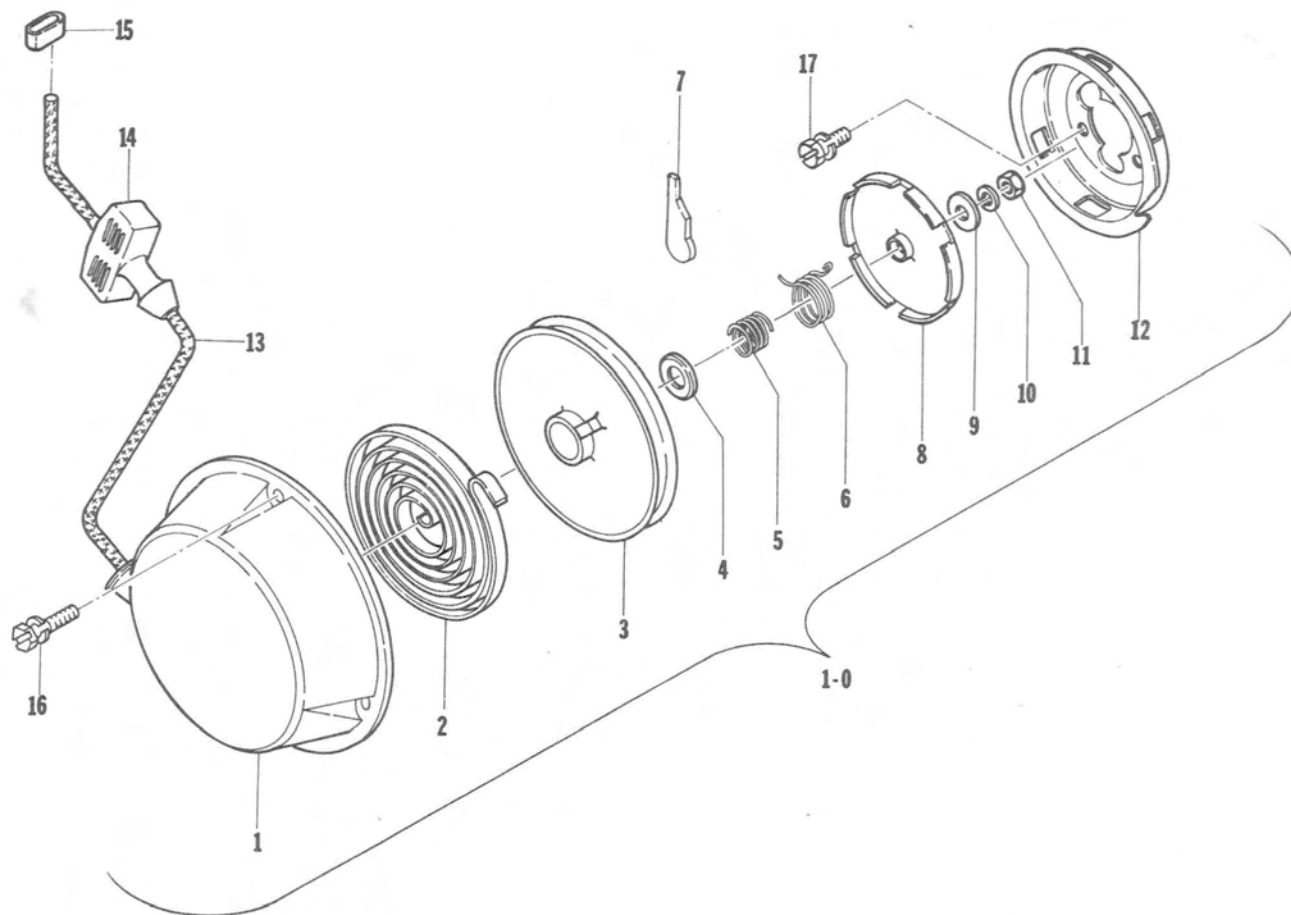


Magneto-CDI

(For T1C 340 S2A Series)

Ref. No.	Part No.	Qty.	Description
1-0	3001-456	1	Magneto Assy. (Incl. 1 - 12)
1	3001-457	1	Flywheel Assy.
2-0	3001-458	1	Base Assy. (Incl. 2 - 12)
2	3001-052	1	Base
3	3001-053	1	Coil, Exciting
4	3001-054	1	Coil, Pulsing
5	3001-055	1	Coil, Lighting
6	3001-056	4	Screw, 5 x 34
7	3001-057	2	Collar, Coil
8	3000-738	1	Clamp
9	3000-728	2	Screw, 4 x 8
10	3000-297	1	Screw, 4 x 6
11	3000-296	1	Clamp
12	3001-459	1	Wire Assy.
13	3000-459	2	Screw, 5 x 20
14	0217-029	2	Plug, Spark (B-8ESA)
15	3001-431	2	Cap, Plug
16	0109-526	5	Terminal
17	3000-193	2	Grommet
18	3000-440	1	Grommet
19	3001-064	1	Bracket, Coil
20	3000-301	1	Insulator, Bracket

Ref. No.	Part No.	Qty.	Description
21	3001-065	1	Bolt, 6 x 48
22	3001-066	1	Bolt, 6 x 28
23	3001-461	1	Coil, Ignition
24	3000-278	2	Nut, 6mm
25	3000-101	2	Washer
26	3000-105	2	Washer, Spring
27	3001-462	1	CDI Unit
28	3001-069	2	Grommet
29	3001-070	2	Collar
30	3000-457	2	Screw, 6 x 25
31	3000-280	2	Washer
32	3000-455	1	Screw, 4 x 10
33	3001-071	1	Cover, Coil
34	3001-072	2	Screw, 6 x 20
35	3000-197	1	Band, Coil
36	3000-203	2	Grommet
37	3000-456	1	Screw, 6 x 40
38	3001-342	1	Collar
39	3001-463	1	Clamp
40	3001-352	1	Washer
41	3000-282	1	Pulley, Fan Drive



Recoil Starter

Ref. No.	Part No.	Qty.	Description
1-0	3001-450	1	Recoil Starter Assy. (Incl. 1-15)
1	3001-451	1	Case, Recoil
2	3000-038	1	Spring, Recoil
3	3000-030	1	Reel, Recoil
4	3000-209	1	Washer (A)
5	3000-034	1	Spring
6	3000-036	1	Spring, Return
7	3000-033	3	Pawl
8	3000-037	1	Retainer, Cover

Ref. No.	Part No.	Qty.	Description
9	3000-031	1	Washer (B)
10	3000-044	1	Washer, Spring
11	3000-045	1	Nut, 8mm
12	3000-210	1	Pulley
13	3000-453	1	Rope
14	3000-122	1	Handle
15	3000-041	1	Piece, End
16	3000-755	3	Bolt, 6 x 16
17	3000-965	3	Bolt, 6 x 22